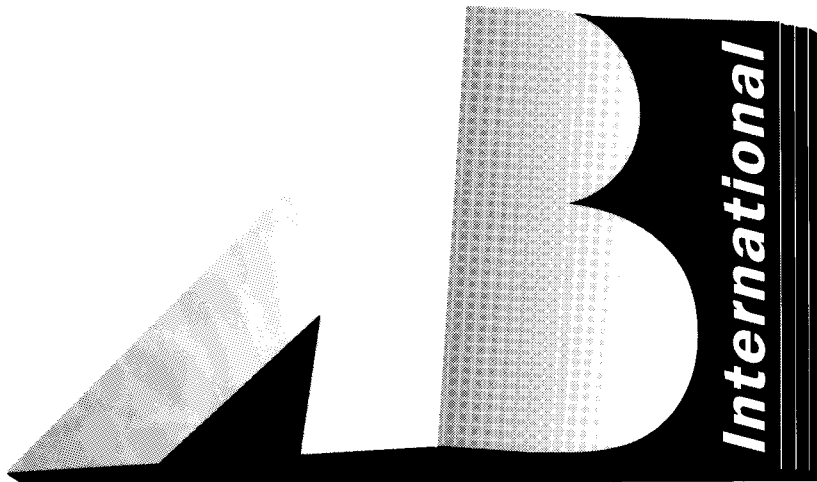


# **AB INTERNATIONAL**

**MODEL 900A / 1100A  
MODEL 9220A / 9420A**

## **SERVICE INFORMATION**



**AB International Electronics**

**1830-6 Vernon Street / P.O. Box 1105  
Roseville, Ca 95678 / 916-783-7800**

**GENERAL**

AB International amplifier products are designed to deliver uncompromised performance in continuous duty commercial and professional audio applications. The following operating instructions cover the installation and operation of the Professional Series amplifiers. New owners are encouraged to read the entire contents prior to placing amplifiers into service.

## **Professional Series Amplifiers**

### **Circuit Description**

To assure absolute long term reliability, the output section of each channel incorporates multiple Motorola Power Transistors, which provide 3 times the amplifiers rated power in watts of dissipation per channel. The output stage is arranged in a fully-complimentary format for class AB/2 operation. The bias current is evenly distributed among all output devices. Bias thermal compensation is accomplished by thermally mating a bipolar semiconductor junction to the heat-producing output device. Triple diffused high power driver transistors are employed along with high speed, high voltage silicon annular devices for the pre-driver and inverter stages. Utilization of these components provides the required separation of  $F_t$  break points for absolute stability. Fully complimentary drive and loading is utilized throughout. Only 20 dB of negative feedback is used to reduce forward transfer distortion to minimum levels. VI type energy limiters are incorporated for short circuit protection of the amplifier. Due to the unusually large safe operating area of the output stage, the limiters do not actuate until driving a forty-five degree reactive load of under 2 ohms at full power.

### **Construction**

The amplifiers are designed on an all-modular concept permitting rigorous pre-assembly module testing and maximum service accessibility. Each functional module is fully tested before final assembly. Although components of the highest quality are used throughout, each amplifier is burned in, prior to shipment, at the worst case operating point to eliminate any possibility of component malfunction. All chassis components are precision machined from high quality aluminum and sheet steel stock. The entire package concept is directed toward maximum efficiency of space and structure, accounting for the compact size and light weight.

## **Professional Series Amplifiers**

### **Thermal Protection**

Certain conditions of operation (restricted airflow cooling, sustained high power operation into low impedance loads) can result in a rise in output device case temperature sufficient to affect the amplifiers performance.

Should the heatsink reach 95°C, the output will be automatically disconnected from the load (loudspeaker) and will remain disconnected until the temperature drops below 95°C. The action of removing the load has the effect of eliminating output current. Which, in turn, results in an immediate and rapid drop in temperature. The load will automatically be reconnected when the temperature drops below 95°C.

### **Fan Assist Cooling**

All Professional Series amplifiers are equipped with a two level 24 Vdc fan. The fan speed is determined by the amplifier heatsink temperature. At maximum speed, the fan has a 110 cfm output to assure proper cooling under severe conditions.

## Installation

All AB International amplifiers are designed for mounting in a standard 19-inch equipment rack, or one of the many 19-inch rack-type portable cases available. The amplifiers require  $5\frac{1}{4}$  inches of vertical panel space, with  $11\frac{7}{8}$  inches required behind the panel. Total depth, including handles is  $13\frac{5}{16}$  inches. Front panels are machined from solid aluminum stock, with a black textured finish and sturdy rack mount handles.

Placement of the amplifier is not critical for normal operating, provided sufficient air flow is allowed to reach the heatsink array. If the unit is to be placed on a shelf, or a similar unenclosed area, allow four inches of clearance behind the heat-sink to permit vertical air flow through the array. For installation in a cabinet, allow an additional two inches above and one inch below the amplifier to permit air to be drawn around the back. If the amplifier is to be mounted in an equipment rack or cabinet with heat producing equipment, be sure that environmental operating temperatures do not exceed  $55^{\circ}\text{C}$  ( $131^{\circ}\text{F}$ ). Should overheating occur because of inadequate ventilation, the temperature protection circuitry will automatically protect the amplifier. When a safe operating temperature is restored, the amplifier will return to normal operation.

Because the amplifiers are capable of delivering high power from a relatively small physical package, considerable heat can develop in cabinets containing several instruments. A good rule of thumb to adopt is to provide forced air cooling any enclosure containing four or more instruments.

## Power Connections

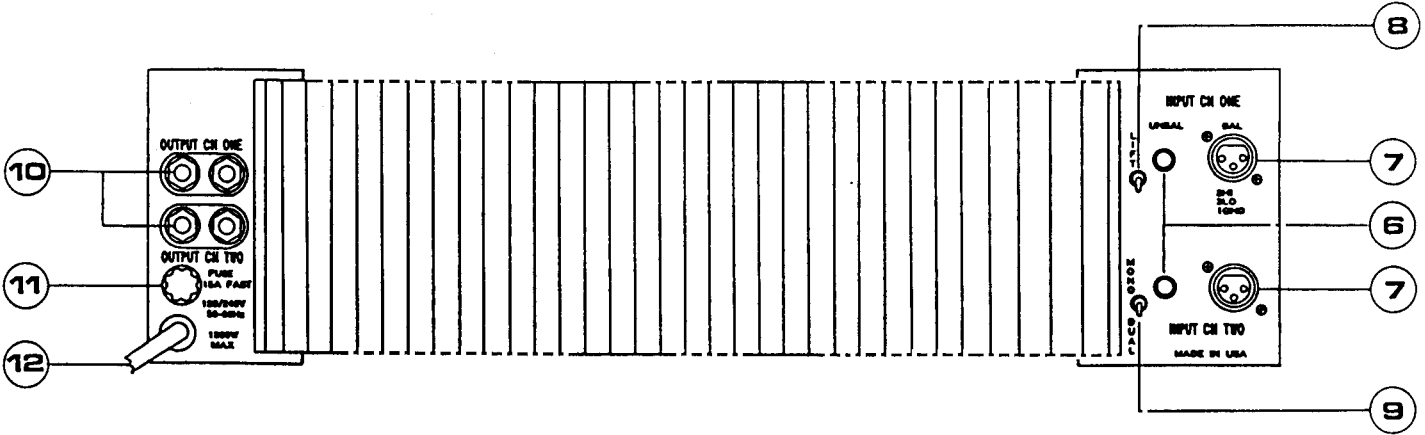
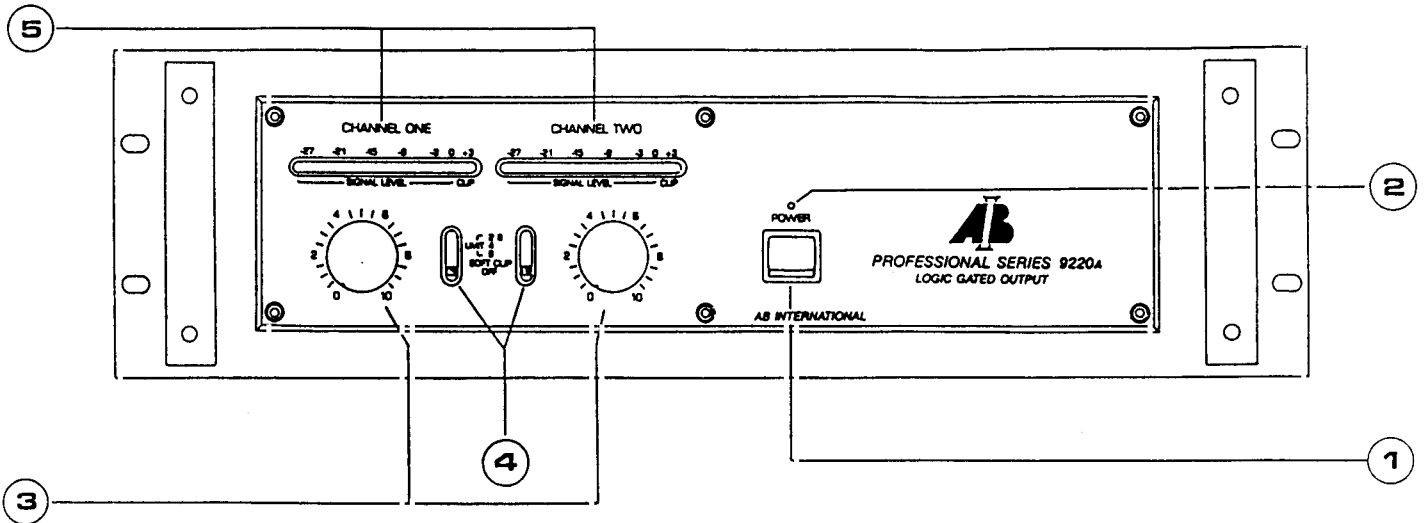
Professional Series power amplifiers are specified for operation from 120/240 Volt 50/60 Hz mains supply.

Equipment for domestic (USA) consumption includes a captive power cord with a three pin polarization plug. **DO NOT REMOVE THE CENTER GROUNDING PIN!**

In new installations and portable sound systems, or any situation in which the mains power is suspect, it is wise to confirm appropriate voltage and line polarity **BEFORE** connecting the instrument to power sources.

# Professional Series Amplifiers

## Front and Rear Panel Controls



- 1. POWER SWITCH**  
To turn the Amplifier ON or OFF, press the upper or lower portion of this switch rocker.
- 2. POWER INDICATING LED**  
This LED indicates power is turned ON.

**3. LEVEL CONTROLS**

Each channel has a separate low-noise 41 click detent rotary level control. Rotate controls clockwise to increase level.

**4. "PEAK LIMIT"/"SOFT CLIP" CONTROL**

Each channel has a "Peak Limit"/"Soft Clip" switch. Prior to using your amplifier you should first decide which feature best fits your application. If you have need for peak power limiting, select the "LIMIT": "8 ohm", "4 ohm" or "2 ohm" position that corresponds with your speaker load. This will limit the input signal approximately 3dB from rated output and no clip overdrive will occur. Note: 3dB equals half power output. If you select the "SOFT CLIP" position, the amplifier will reach rated output and no hard clipping will occur. The "OFF" position will give no peak limiting or clip protection. If the Red LED regularly illuminates, you should readjust the input level to prevent clipping or select "SOFT CLIP". Most applications will use the "SOFT CLIP" feature since you get both maximum power and protection.

**5. SIGNAL STATUS DISPLAY**

TWO "11 LED STRIP" output displays are normally off when no signal is present and illuminate progressively as input signal increases. The Green and Yellow LED's represent the amount of signal (in dB) present at the outputs of the amplifier. The Red LED will illuminate when the output level exceeds rated output and the amplifier has gone into "CLIP". If this situation occurs, you should readjust the output level to prevent any speaker damage.

**6. UNBALANCED INPUT CONNECTIONS**

Unbalanced inputs connect directly to the channel one and channel two quarter inch phone jacks. These inputs take priority over the XLR input jacks.

**7. BALANCED INPUT CONNECTIONS**

XLR input connectors are provided for the balanced input circuit. Please note that Pin 1: Ground, Pin 2: High, Pin 3: Low.

## Professional Series Amplifiers

### Front Panel and Rear Panel Controls *(continued)*

#### 8. **GROUND/LIFT SWITCH**

The GROUND/LIFT SWITCH is provided to eliminate ground loops, between this amplifier and a preamplifier, that can occur in certain installations.

#### 9. **DUAL/MONO SELECTOR SWITCH**

Bridged mono operation is easily achieved by the supplied toggle switch. The signal should be applied to channel one input only and the corresponding front panel gain control is then used to set the level.

#### 10. **OUTPUT CONNECTIONS**

Output connections are via five-way binding posts, identified as to polarity with a red and black terminal. We suggest the use of dual banana plugs as a convenient and reliable method of hook-up. They allow rapid removal for polarity reversals. This feature is often necessary in the check out and adjustment of multi-element biamplified and triamplified sound systems. Heavy Class II wire may be used by unscrewing the large plastic portion of the output terminal and inserting the wire into the hole provided. **Note:** It is extremely important when making wire connections that no wire stand or end touches an adjacent terminal!

#### 11. **FUSE HOLDER**

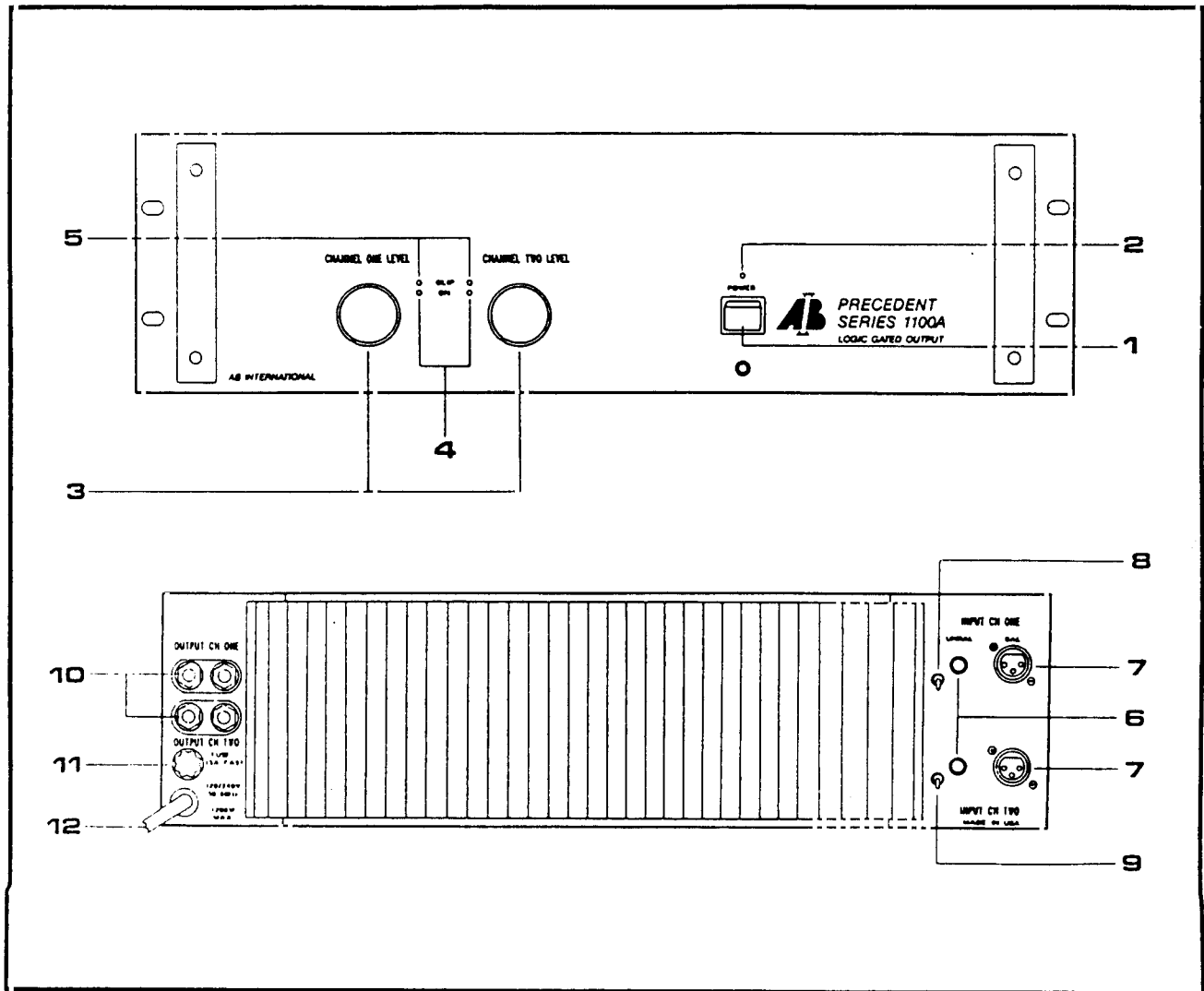
The fuse holder contains the Primary AC Fuse. The fuse should only be replaced with one of the same type. If fuses continue to blow out, stop replacing the fuse and refer servicing to qualified personnel.

#### 12. **AC POWER CORD**

Plug the Power Cord into an AC outlet that delivers the proper voltage and current for amplifier operation.



## Front Panel and Rear Panel Controls



### 1. POWER SWITCH

To turn the amplifier ON or OFF, press the upper or lower portion of this rocker switch.

### 2. POWER INDICATING LED

This LED indicates power is turned ON.

**3. LEVEL CONTROLS**

Each channel has a separate low-noise 41 click detent rotary level control. Rotate controls clockwise to increase level.

**4. SIGNAL STATUS INDICATORS**

Two green LED indicators are normally off with no signal present and illuminate when signal is present.

**5. CLIP INDICATORS**

Two red LED indicators illuminate when the input signal levels exceed 3 dB above clipping. Adjust the level control to minimize clipping.

**6. UNBALANCED INPUT CONNECTIONS**

Unbalanced inputs connect directly to the channel one and channel two quarter inch phone jacks. These inputs take priority over the XLR input jacks.

**7. BALANCED INPUT CONNECTIONS**

XLR input connectors are provided for balanced input signals. Please note; Pin 1: Ground, Pin 2: High, Pin 3: Low.

**8. GROUND/LIFT SWITCH**

To eliminate ground loops between this amplifier and a preamplifier in certain installations, a GROUND/LIFT SWITCH is provided.

**9. DUAL/MONO SELECTOR SWITCH**

Bridged mono operation is easily achieved by the supplied toggle switch. The input should be applied to channel one only and the corresponding front panel gain control is then used to set level. Refer to Bridged Mono Operation, page 9.

## 10. **OUTPUT CONNECTIONS**

Output connections are via five-way binding posts, identified as to polarity with a red and a black terminal. We suggest the use of dual banana plugs as a convenient and reliable method of hook-up. They allow rapid removal for polarity reversals. This feature is often necessary in the check out and adjustment of multilevel biamplified and triamplified sound systems. Heavy Class II wire may be used by unscrewing the large plastic portion of the output terminal and inserting the wire into the hole provided. It is **EXTREMELY IMPORTANT**, when making wire connections, that **NO** wire strand or end touches the adjacent terminal, shorting the output.

### **CAUTION:**

Never strap the two red output terminals together (in parallel). Never connect either red output terminal to chassis ground.

## 11. **FUSE HOLDER**

The Fuse Holder contains the Primary AC Fuse. The fuse should only be replaced with one of the same type. If the fuse continues to blow out, stop replacing the fuse and refer servicing to qualified personnel.

## 12. **AC POWER CORD**

Plug the Power Cord into an AC outlet that delivers the proper voltage and current for amplifier operation.

**CAUTION:**

The **9220A** and **9420A** amplifiers are a product of the most advance technology and manufacturing techniques and is fully protected against overheating, input overload and shorted or mismatched loads. As is the case with any precision instrument, some care should be taken in the unit's operation. The following precautions should be noted and adhered to. Damage resulting from their omission is not covered under the terms of the warranty.

**DO NOT PARALLEL THE TWO OUTPUTS OF EACH CHANNEL BY CONNECTING THEM TOGETHER OR PARALLEL THEM WITH ANY OTHER AMPLIFIER OUTPUT. NEVER CHANGE A FUSE WITH AC POWER CONNECTED. UNDER NO CIRCUMSTANCES SHOULD THE AMPLIFIER BE OPERATED WITH THE COVER REMOVED. THERE ARE NO USER SERVICEABLE COMPONENTS INSIDE. AVOID POTENTIALLY DANGEROUS SHOCK HAZARDS, KEEP THE COVER CLOSED AT ALL TIMES!**

**BRIDGED MONO OPERATION**

1. Set the DUAL/MONO SWITCH to **MONO**.
2. Connect the input signal to channel one's input jack.
3. Connect the speaker load to the two red terminals of each channel. Confirm the (+) terminal of speaker to channel one and the (-) terminal to channel two.
4. **Do not** use the black terminals of either channel.
5. Assure the speaker impedance is 4 ohms or above.
6. Adjust output using the channel one control. Set channel two level to "0".

## **CAUTION:**

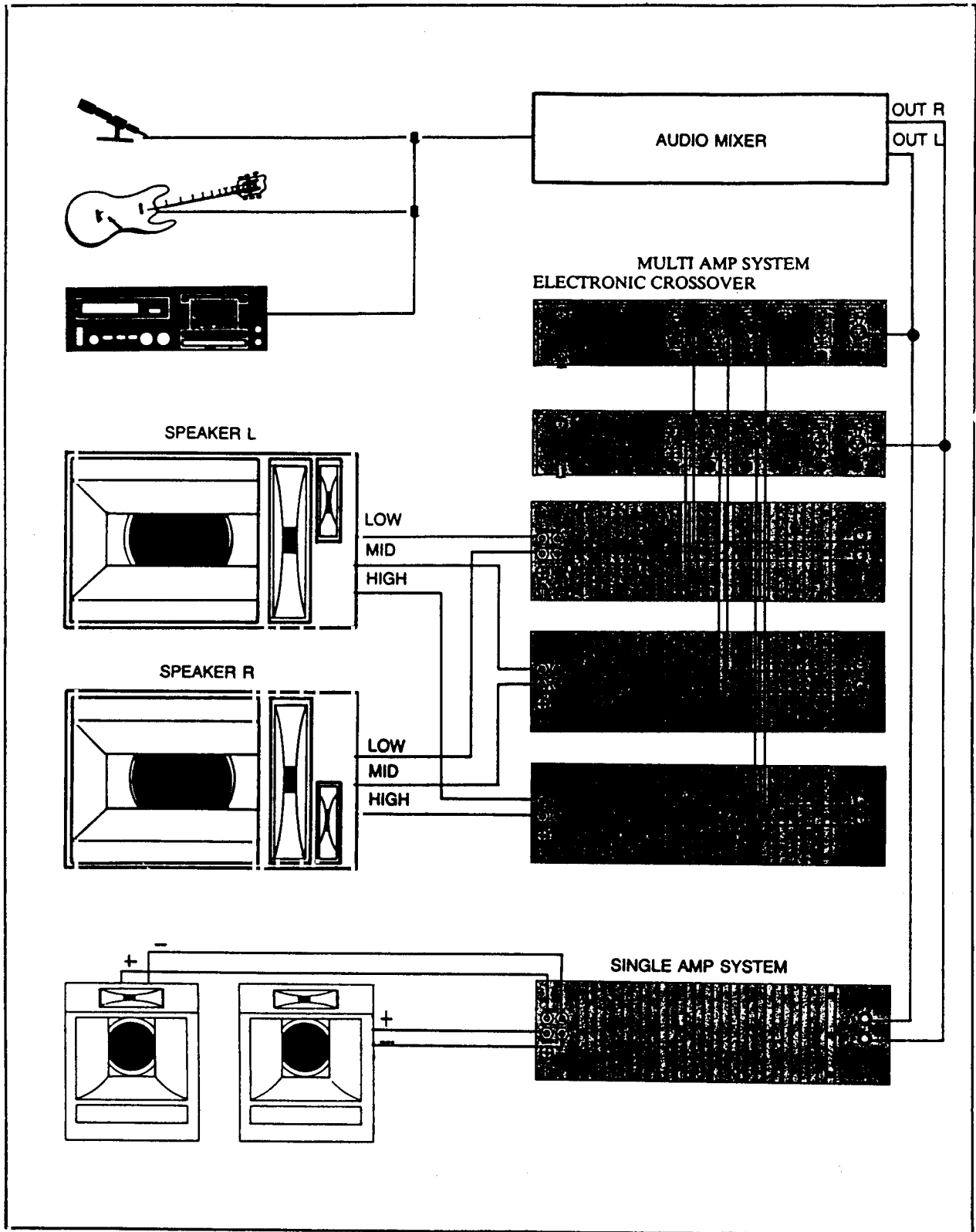
The **900A** and **1100A** amplifiers are a product of the most advanced technology and manufacturing techniques and are fully protected against overheating, input overload and shorted or mismatched loads. As is the case with any precision instrument, some care should be taken in the unit's operation. The following precautions should be noted and adhered to. Damage resulting from their omission is not covered under the terms of the warranty.

**DO NOT PARALLEL THE TWO OUTPUTS OF EACH CHANNEL BY CONNECTING THEM TOGETHER OR PARALLEL THEM WITH ANY OTHER AMPLIFIER OUTPUT. NEVER CHANGE A FUSE WITH AC POWER CONNECTED. UNDER NO CIRCUMSTANCES SHOULD THE AMPLIFIER BE OPERATED WITH THE COVER REMOVED. THERE ARE NO USER SERVICEABLE COMPONENTS INSIDE. AVOID POTENTIALLY DANGEROUS SHOCK HAZARDS, KEEP THE COVER CLOSED AT ALL TIMES.**

## **BRIDGED MONO OPERATION**

1. Set the DUAL/MONO Switch to **MONO**.
2. Connect the input signal to channel one's input jack.
3. Connect the speaker load to the two red terminals of each channel. Confirm the (+) terminal of the speaker to channel one and the (-) terminal to channel two.
4. **DO NOT** use the black terminals of either channel.
5. Assure the speaker impedance is 4 ohms or above.
6. Adjust output using the CHANNEL ONE control and Set CHANNEL TWO level to "0".

Rear Panel Connections



## Professional Series Amplifiers

### SPECIFICATIONS

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<b>Type:</b>	Two Channel Audio Power Amplifier
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<b>Gain:</b>	31dB (each channel) <b>9220A</b> 33dB (each channel) <b>9420A</b>
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<b>Continuous Power:</b>	350 watts per channel at 8 ohms <b>9220A</b>
<b>Average Power:</b>	590 watts per channel at 4 ohms <b>9220A</b>
<b>Output:</b>	775 watts per channel at 2 ohms <b>9220A</b>
<b>(120 VAC Line, 1KHz, single channel driven)</b>	925 watts bridged mono at 8 ohms <b>9220A</b> 1123 watts bridged mono at 4 ohms <b>9220A</b>

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<b>Continuous Power:</b>	525 watts per channel at 8 ohms <b>9420A</b>
<b>Average Power:</b>	850 watts per channel at 4 ohms <b>9420A</b>
<b>Output:</b>	1100 watts per channel at 2 ohms <b>9420A</b>
<b>(120 VAC Line, 1KHz, single channel driven)</b>	1300 watts bridged mono 8 ohms <b>9420A</b> 1700 watts bridged mono 4 ohms <b>9420A</b>

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<b>Frequency Response:</b>	Plus/Minus 0.5dB 20Hz to 20KHz
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<b>Distortion:</b>	No more than 0.25% THD or IM, 0.01W to rated power, 20Hz to 20KHz (0.01% Typical)
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<b>Hum and Noise:</b>	104dB below rated output (unweighed 20KHz bandwidth)
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<b>Input Sensitivity:</b>	1.7 VRMS for rated power
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<b>Input Impedance:</b>	15K ohms, nominal
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<b>Transient Intermodulation Distortion:</b>	less than 0.02%
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<b>Crosstalk:</b>	-86dB.
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<b>Damping Factor:</b>	500:1 at 1KHz
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**Slew Rate:** Closed loop response greater than 40v per micro second.

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**Thermal Protection:** Thermal sensor activates channel shut down at 95°C.

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**D.C. Protection:** D.C. sensor activates channel shut-down if a D.C. condition exists.

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**Turn-on-Delay:** 3 Seconds, solid-state actuated

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**Heat-Sink and Cooling:** High efficiency, convection cooled with "Venturi" style fan assist providing extra power handling utilizing massive heat-sink extrusions.

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**Input Connectors:** (2) 1/4 Inch Phone Jacks (unbalanced)  
(2) XLR (balanced)

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**Output Connectors:** Dual 5-way Binding Posts

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**Weight:** 34 lbs. (17.7 kg) **9220A**  
39 lbs. (19.6 kg) **9420A**

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**Controls & Indicators:** *(Front Panel)* AC Mains Power Switch  
Power-on LED Indicator, Channel One and Two Level Controls. Each channel contains a selectable variable "Peak Limiter"/ "Soft Clip" feature, Clip LED and an 11 LED "VU" Output Display.  
*(Rear Panel)* Dual/Mono switch and Ground Lift Switch.

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**Power: (Input)** 100-130 VAC, 50/60 Hz 90W (idle)  
1000 Watts (maximum) **9220A**  
1500 Watts (maximum) **9420A**

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**Dimensions:** 5<sup>1/4</sup>" H (13.3 cm) 19" W (48.3 cm)  
11<sup>7/8</sup>" D (30.2 cm) behind panel  
13<sup>3/8</sup>" D (34.0 cm) overall



**Specifications** PRIOR SEPT. 1987

<b>Type:</b>	Two channel audio power amplifier
<b>Gain:</b>	31dB (each channel) 900A 33dB (each channel) 1100A
<b>Continuous Average Power Output:</b>	300 watts per channel at 8 ohms 900A 500 watts per channel at 8 ohms 1100A 500 watts per channel at 4 ohms 900A 750 watts per channel at 4 ohms 1100A
<b>Frequency Response: Distortion:</b>	Plus /Minus 0.5dB 20Hz-20kHz No more than 0.25% THD or IM, 0.01W to rated power, 20Hz to 20kHz (typically 0.01%)
<b>Hum and Noise:</b>	101dB below rated output (unweighted 20kHz bandwidth)
<b>Input Sensitivity: Input Impedance: Input Connectors:</b>	1.6V RMS for rated output 15K ohms, nominal (2) 1/4 -inch phone jacks (unbalanced) (2) XLR (balanced)
<b>Output Connectors: Controls &amp; Indicators:</b>	Dual 5-way binding posts (Front Panel) AC mains power switch, power-on LED indicator, Channel One and Two level controls, Bridge mode switch, Ground lift switch, 120/240V line switch. Channel one and two signal status indicators (green active red clip)
<b>Power:</b>	100-130VAC, 50-60Hz 90W (idle), 1000W (maximum) 900A 1500W (maximum) 1100A
<b>Dimensions:</b>	5-1/4" H (13.3cm) 19" W (48.3cm) 11-7/8" (30.2cm) behind panel 13-3/8" (34cm) overall
<b>Weight:</b>	39 lbs (17.7kg) 43 lbs (19.6kg)

## Precedent Series Amplifiers

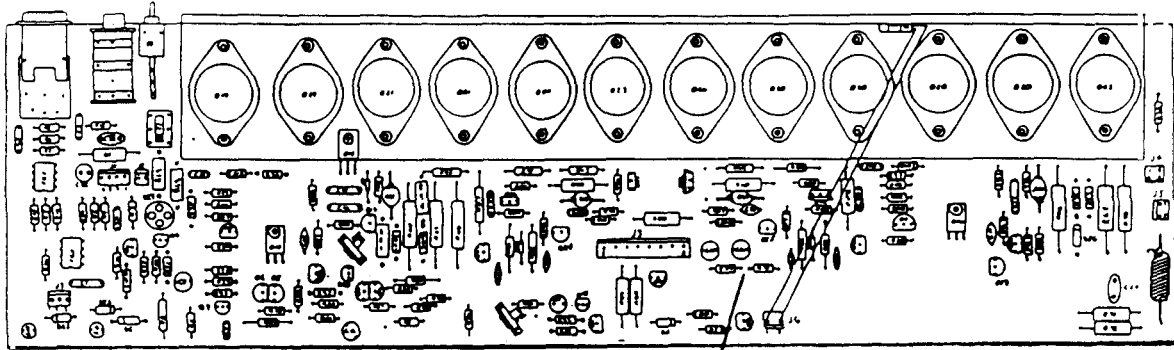
### SPECIFICATIONS

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Type:	Two Channel Audio Power Amplifier
Gain:	31 dB (each Channel) <b>900A</b> 33 dB (each Channel) <b>1100A</b>
Continuous Power:	350 watts per channel at 8 ohms <b>900A</b>
Average Power:	590 watts per channel at 4 ohms <b>900A</b>
Output:	775 watts per channel at 2 ohms <b>900A</b>
(120 VAC Line, 1KHz, single channel driven)	925 watts bridged mono at 8 ohms <b>900A</b> 1123 watts bridged mono at 4 ohm <b>900A</b>
Continuous Power:	525 watts per channel at 8 ohms <b>1100A</b>
Average Power:	850 watts per channel at 4 ohms <b>1100A</b>
Output:	1100 watts per channel at 2 ohms <b>1100A</b>
(120 VAC Line, 1KHz, single channel driven)	1300 watts bridged mono at 8 ohms <b>1100A</b> 1700 watts bridged mono at 4 ohms <b>1100A</b>
Frequency Response:	Plus/Minus 0.5 dB 20 Hz to 20 KHz
Distortion:	No more than 0.25% THD or IM, 0.01W to rated power, 20 Hz to 20 KHz (0.01% typical)
Hum and Noise:	104 dB below rated output (unweighed 20 KHz bandwidth)
Input Sensitivity:	1.6 VRMS for rated power
Input Impedance:	15K ohms, nominal
Transient Intermodulation Distortion:	less than 0.02%
Crosstalk	-86 dB
Damping Factor:	500:1 at 1 KHz

<b>Slew Rate:</b>	Closed loop response greater than 40 Volts per micro second
<b>Thermal Protection:</b>	Thermal sensor activates channel shut down at 95° C.
<b>DC Protection:</b>	DC sensor activates channel shut down if a DC condition exists.
<b>Turn-On Delay:</b>	3 Seconds, solid-state actuated.
<b>Heat Sink and Cooling:</b>	High efficiency, convection cooled with "Venturi Style" fan assist providing extra power handling utilizing massive heat sink extrusions.
<b>Input Connectors:</b>	(2) 1/4 Inch Phone Jacks (unbalanced) (2) XLR (balanced)
<b>Output Connectors:</b>	5-way Binding Posts
<b>Weight:</b>	29 lbs. (13.2 kg) <b>900A</b> 34 lbs. (15.4 kg) <b>1100A</b>
<b>Controls and Indicators:</b>	<i>(Front Panel)</i> AC Mains Power Switch Power-on LED Indicator, Channel One and Two Level Controls. Channel One and Two Signal Status Indicators (green active / red clip) <i>(Rear Panel)</i> Dual/Mono Switch and Ground Lift Switch.
<b>Power (Input):</b>	100-130 VAC, 50/60 Hz 90 W (idle) 1000 Watts (maximum) <b>900A</b> 1500 Watts (maximum) <b>1100A</b>
<b>Dimensions:</b>	5 <sup>1/4</sup> " (13.3 cm) H, 19" (48.3 cm) W 11 <sup>7/8</sup> " (30.2 cm) D, behind panel 13 <sup>3/8</sup> " (34.0 cm) D, over all

# DC LATCH TEST PROCEDURE



TEST POINT

Your AB International amplifier is equipped with a D.C. Latch Protection Circuitry. In a case where a D.C. voltage of  $\pm$  3 volts or greater exist at the output of the channel, it will then trigger a relay at the power supply and shut the amplifier off. Failure to test this circuitry, prior to use of the amplifier, may cause damage to a speaker if a failure occurs in the future.

The D.C. Latch Circuitry is made up of two parts:

- 1) Individual channel RC Network and Triac circuitry.
- 2) Power Supply Relay Network.

Note: The power supply relay network serves the function for all the channels in the amplifier.

Test these circuits by following these procedures:

- 1) Take a 10K  $\frac{1}{4}$  watt resistor and apply it across two points--
  - A) The junction of R74 and R75 (see schematic) and,
  - B) Any DC voltage point on the Power Supply.
- 2) Note: You are now forcing the triac to trigger by applying D.C. voltage to the base of the triac.
- 2) If step one worked properly your triac should have triggered and now connected the latch line to ground. When the Power supply latch is connected to ground, the relay (K1) will engage and shut the amplifier off by disengaging the gate of the triac (Q1).
- 3) If step one and two worked properly, shut the amplifier off and discharge the main power supply filter caps. This will engage the Triac Q1 on the power supply. The amplifier should now turn on and work properly.

Notes:

- 1) If you are testing Power Supply PCB Revision B - F:  
The amplifier will cycle on and off every few seconds when the D.C. Latch circuit has been triggered.
- 2) If you are testing Power Supply PCB Revision G or Higher:  
The amplifier will shut off when the D.C. Latch circuit has been triggered. To reset you must shut the amplifier off and discharge the power supply caps through a 100 ohm resistor.

# AB INTERNATIONAL COMPONENT DATA

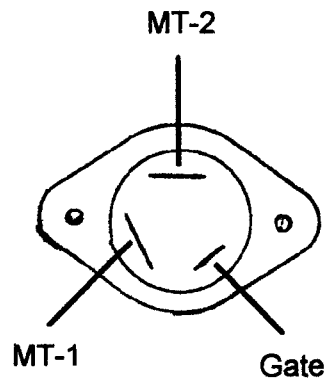
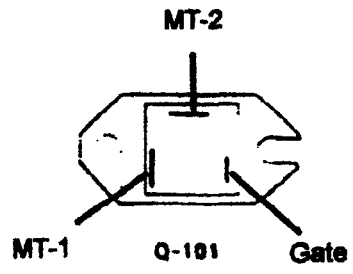
ABI		DIODES		USA
ID. #	ZENIER	VOLTS	W/A	
1N4733	ZENIER	5.1	1w	
1N4735	ZENIER	6.2	1w	
1N4737	ZENIER	7.5	1w	
1N4742	ZENIER	12	1w	
1N4745	ZENIER	16	1w	
1N4749	ZENIER	24	1w	
1N4752	ZENIER	33	1w	
1N4001	SW/DIODE	50	30	UPDATED TO 1N4004
1N914	SW/DIODE	75	75ma	
1N5186	SW/DIODE	200	200	UPDATED TO FR303
FR303	SW/DIODE	200	200	UPDATED TO FR604
1N4004	SW/DIODE	400	30	
FR604	SW/DIODE	400	3A	

ABI		REG. & TRIACS			USA	
ID. #	TYPE	VOLTS	AMPS	POLLARITY	PACKAGE	REPLACEMENT
7808	REG.	8	1.5	POS.	TO-220	
7908	REG.	-8	1.5	NEG.	TO-220	
7812	REG.	12	1.5	POS.	TO-220	
7912	REG.	-12	1.5	NEG.	TO-220	
7815	REG.	15	1.5	POS.	TO-220	
7915	REG.	-15	1.5	NEG.	TO-220	
7818	REG.	18	1.5	POS.	TO-220	
7918	REG.	-18	1.5	NEG.	TO-220	
97A4	TRIAC				TO-92	L201E3
L201E3	TRIAC	200	1		TO-92	Z0102DA
Q4015L5	TRIAC	400	15		TO-220	
Q4025L6	TRIAC	400	25		TO-220	
6027	PUT				TO-92	
Z0102DA	TRIAC				TO-92	

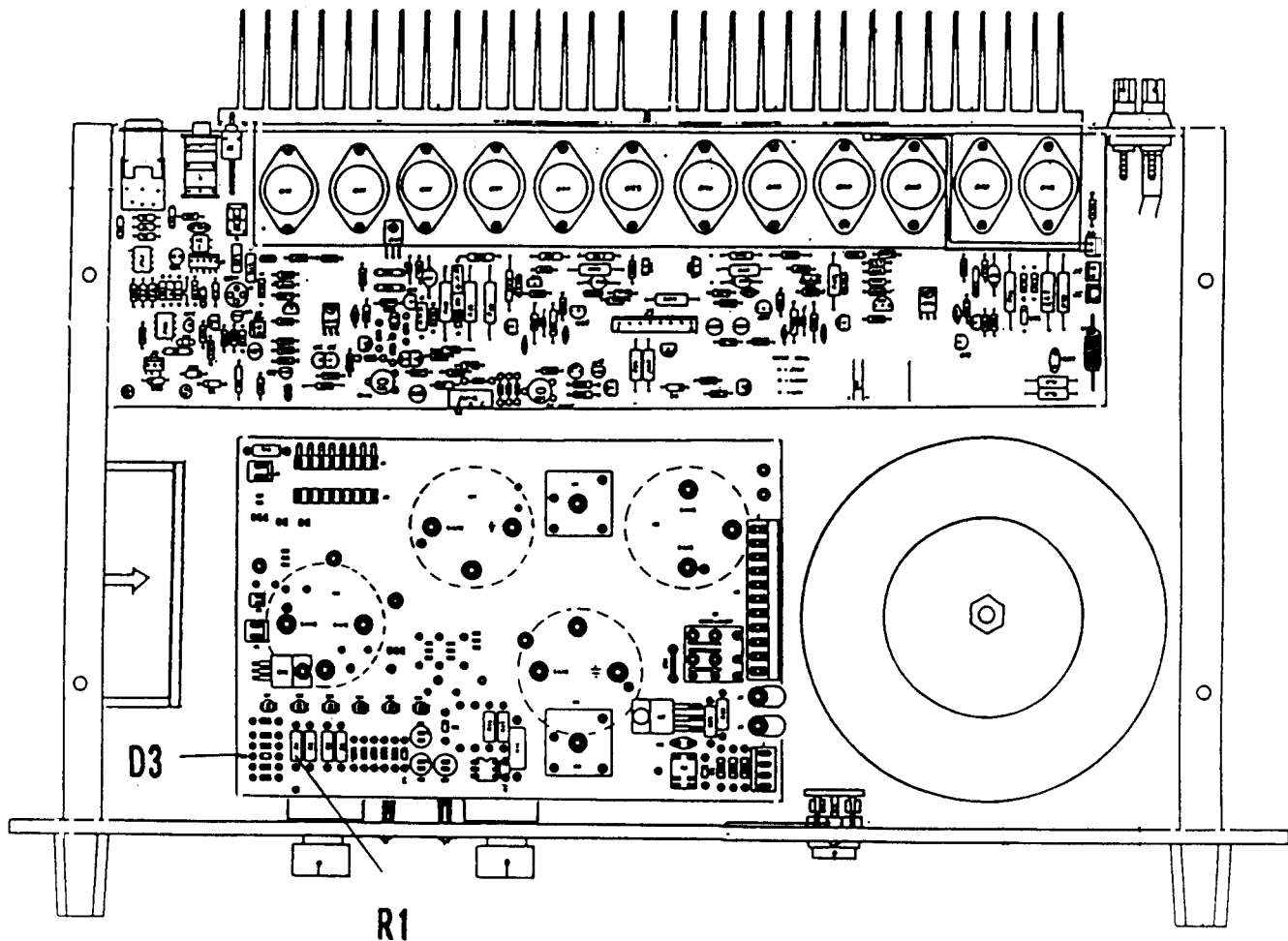
# AB INTERNATIONAL COMPONENT DATA

ABI		TRANSISTER UPDATES				USA		
ORIG.	REV. 1	REV. 2	REV. 3	REV. 4	CASE TYPE	POLL.	ICmax	Vceo
MPS8599	A56	2N5401			TO-92	PNP	240ma	150
MPSL01	2N5550	2N5551			TO-92	NPN	600ma	160
MPSL51	2N5400	2N5401			TO-92	PNP	240ma	150
MPS6571	2N4401	2N5551			TO-92	NPN	600ma	160
710	2N4920					PNP		
RCA1C12	2238	MJE15030			TO-220	NPN	8a	120
2N5416					T05	PNP	1a	350
2N3440					T05	NPN	1A	350
MJE340					TO-225	NPN	.5a	300
MJE350					TO-225	PNP	.5a	300
MJH11021					TO-218	PNP	15a	250
TIP122					TO-220	NPN	.5a	100
TIP127					TO-220	PNP	.5a	100
TIP31B					TO-220	NPN	3a	60
TIP32B					TO-220	PNP	3a	60
TIP142					TO-220	NPN	10a	100
TIP147					TO-220	PNP	10a	100
2N3405								
2N4920					TO-225	PNP	1a	80
MJ15011	MJ15022	MJ21194			T03	NPN	10a	250
MJ15012	MJ15023	MJ21193			T03	PNP	10a	250
2SB554	MJ15023				T03	PNP	16a	200
2SD424	MJ15022				T03	NPN	16a	200
1B04	MJ15011	MJ15022	MJ21194		T03	NPN	7a	250
1B05	MJ15011	MJ15022	MJ21194		T03	NPN	7a	250
MJ21194					T03	NPN	16a	250
MJ21193					T03	PNP	16a	250
MJ15023	MJ21193				T03	PNP	16a	250
MJ15022	MJ21194				T03	NPN	16a	250
2SC2837					TO-218	NPN	10a	150
2SA1186					TO-218	PNP	10a	150
MJL21193					TO-3PBL	PNP	16a	250
MJL21194					TO-3PBL	NPN	16a	250
2SA1553					TO-3PBL	PNP	15a	230
2SC4029					TO-3PBL	NPN	15a	230

# Triac Diagram



# FAN CONVERSION 24V TO 48V MODELS 1100A, 9420A, SUB 1850 POWER SUPPLY REV. H



- STEP 1. REMOVE D3 (ZENER 1N4742) 12V
2. REMOVE R1 (RESISTOR 1.8 ohm 1/2W)
3. REPLACE D3 WITH (ZENER 1N4749) 24V
4. REPLACE R1 WITH (RESISTOR 3.6 ohm 1/2W)

**NOTE:** THIS CAN BE ACCOMPLISHED BY  
SOLDERING FROM THE TOP SIDE OF  
THE PCB.

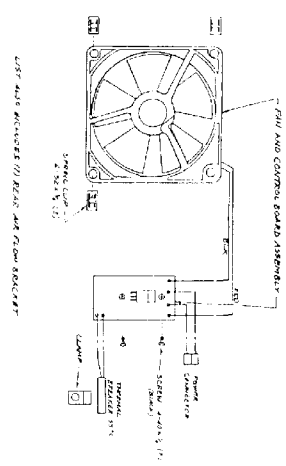
5. REPLACE 24V FAN WITH 48VDC FAN  
**NOTE:** FOLLOW FAN INSTALLATION  
INSTRUCTIONS.



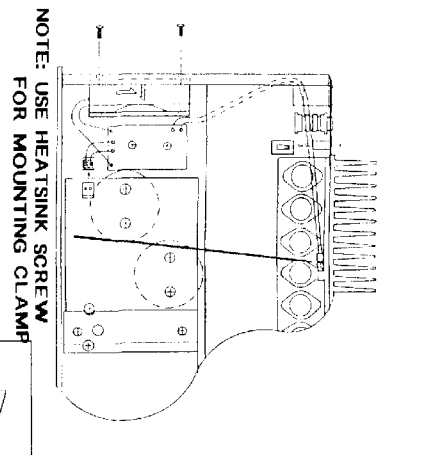
# FAN INSTALLATION MODEL 900A/1100A

## FOR SERIAL NUMBERS 060090-XX THRU 010092-XX

### 1 MATERIALS LIST

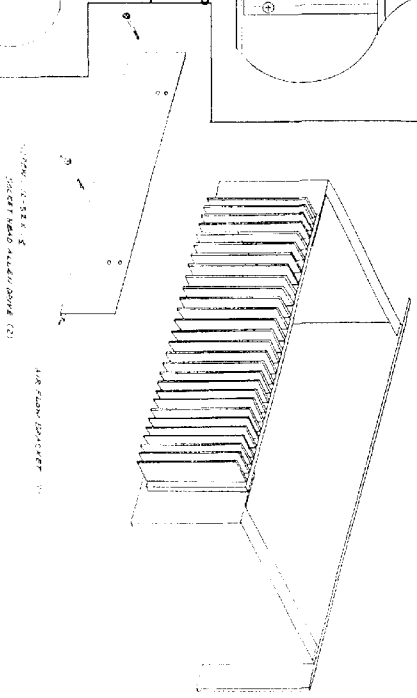


### 3 THERMAL BREAKER POSITIONING



NOTE: USE HEAT SINK SCREW FOR MOUNTING CLAMP

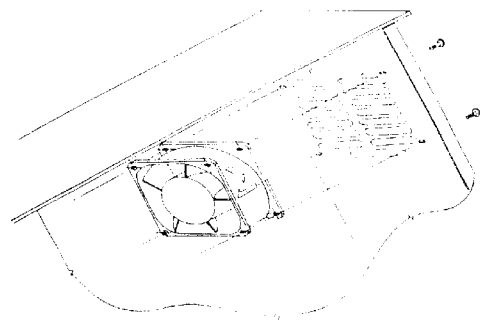
### 5 REAR AIR FLOW BUCKET



### 2 FAN INSTALLATION

NOTE: 1. FAN MUST BE MOUNTED DURING INSTALLATION

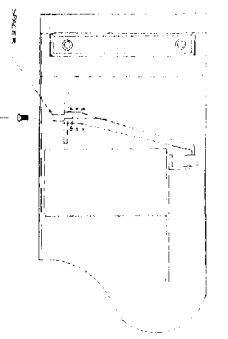
2. FAN MUST BE MOUNTED WITH AIR FLOW INDICATOR AS SHOWN



### 4 SECURING CONTROL BOARD

NOTE: 1. MOUNT FAN CONTROL BOARD ASSEMBLY TO CONTROL BOARD

2. CONNECT POSITIONING CONNECTOR TO CONTROL BOARD SUPPLY AND RETURN CIRCUIT



ALL INSTALLATIONAL ELECTRICALS ARE THE PROPERTY OF THE COMPANY

NOTE: FAN (NO) AND CONTROL BOARD (NO) ARE NOT TO BE USED FOR THIS MODEL

DATE: 5-1-86

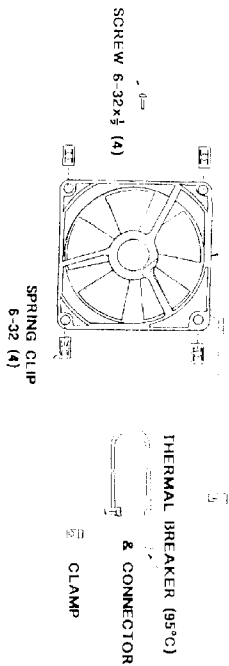
REVISION: 001-001-001

NOTE: POWER SUPPLY REV. G ONLY

**FAN INSTALLATION MODEL 900A/1100A  
FOR SERIAL NUMBERS 0010092-XX THRU PRESENT**

**1. MATERIAL LIST**

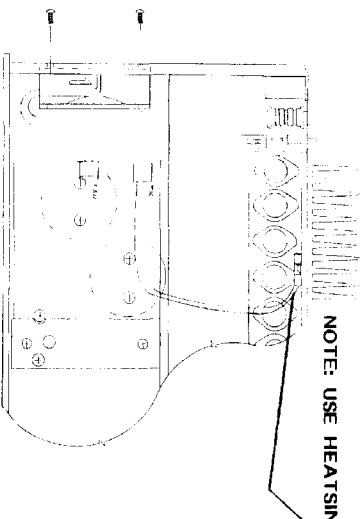
FAN (24V DC FOR 900A & 48V DC FOR 1100A)



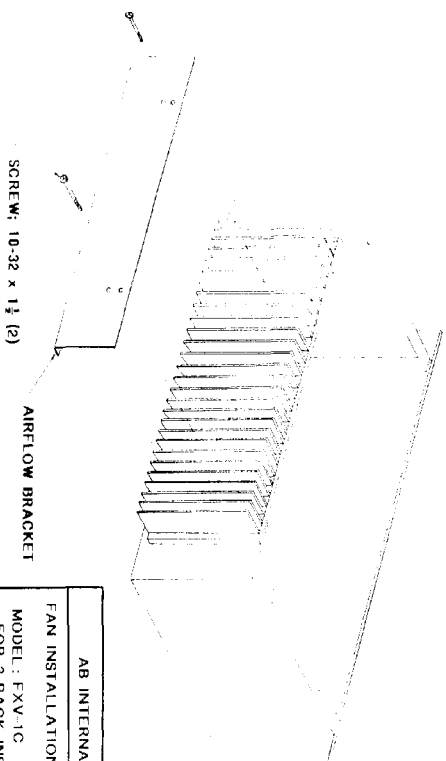
LIST ALSO INCLUDES (1) REAR AIRFLOW BRACKET & SCREWS

**3. THERMAL BREAKER & FAN CONNECTIONS**

NOTE: ROUTE BREAKER WIRES AS SHOWN

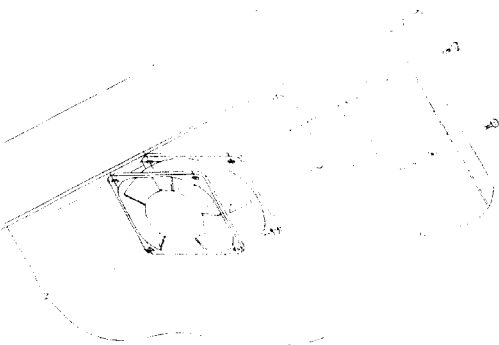


**4. REAR AIRFLOW BRACKET MOUNTING**  
ATTACH BRACKET TO HEATSINK



**2. FAN INSTALLATION**

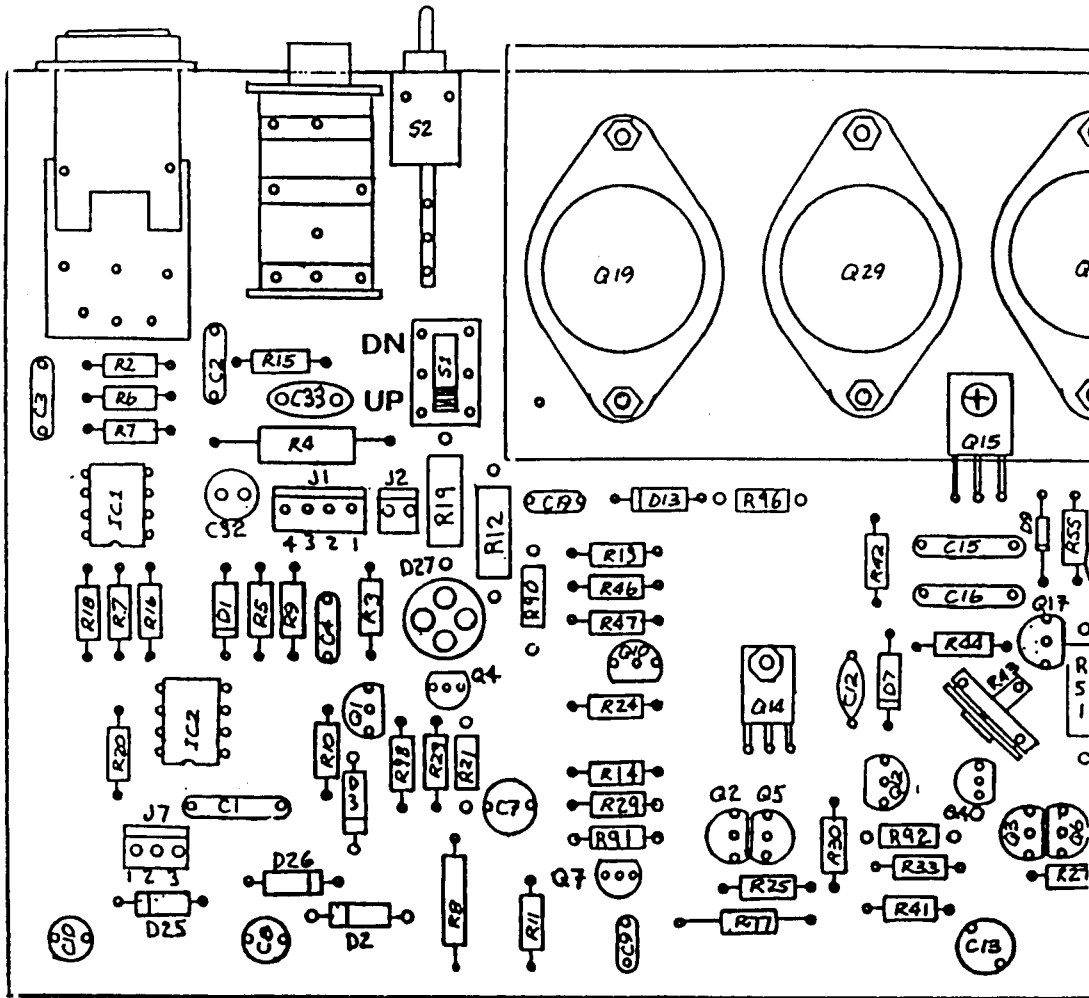
NOTE: 1. AMP MUST BE UNPLUGGED DURING INSTALLATION.  
2. OBSERVE AIR FLOW DIRECTION ARROW



AB INTERNATIONAL
FAN INSTALLATION INSTRUCTIONS
MODEL: EXV-1C FOR 3-RACK INST.
DATE: 1-2-92
ASSY NO. 109-560

**NOTE: POWER SUPPLY REV. H ONLY (24V DC FOR 900A & 48V DC FOR 1100A)**

# PCB REPLACEMENT GUIDE LINES



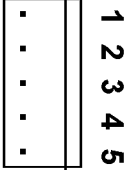
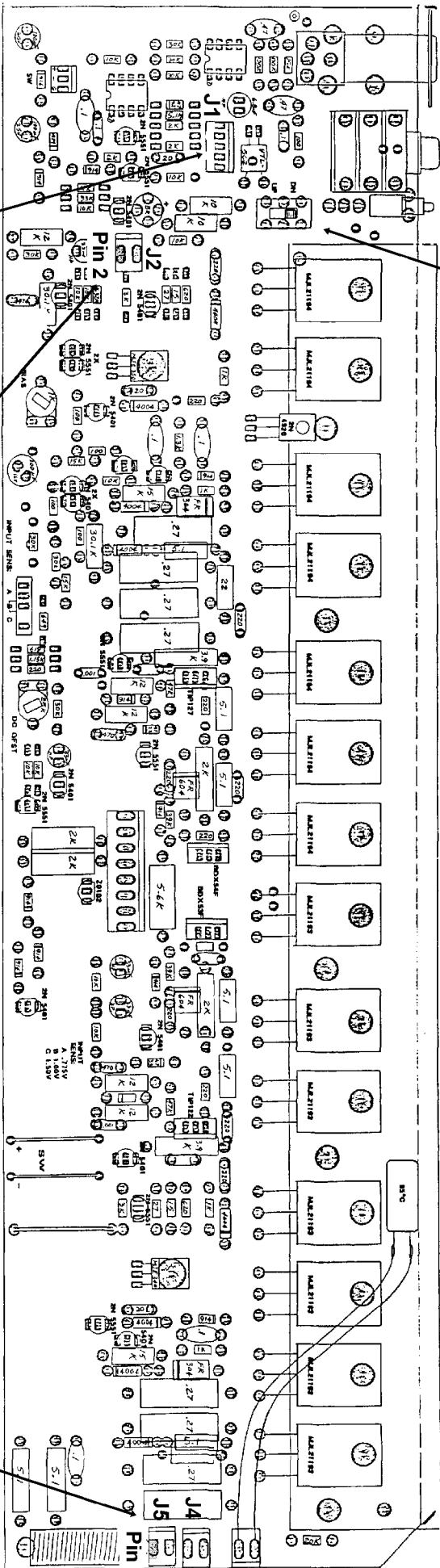
- 1) S1 (Switch One) must be placed in proper position. If you are replacing Channel One, S1 must be in the "UP" position. If you are replacing Channel Two PCB, S1 must be in the "DN" position.  
\*Note: S1 determines the function of S2; either "Ground/Lift" or "Mono/Dual".
  
- 2) When connecting the Power Supply Ribbon Cable up to the Power PCB's --  
\*Note: DO NOT MISS PIN THE CABLE, even for a second. The Power Supply Caps have a charge and may damage the PCB circuitry.
  
- 3) Apply an even thin coat of white Silicon Thermal Compound to angle. Failure to do so may cause improper heat transfer.

**NOTE: EXCLUDE STEP ONE FOR DUAL CHANNEL PCB**

# 900A/1100A Output Pcb Replacement Guide

Toggle switch function depends on which position the output pcb is placed in (top or bottom board, channel 1 or 2 position)  
If the output pcb is in the top or channel 1 placement, it is the "Ground Lift" switch.  
If the output pcb is in the bottom or channel 2 placement, it is the "Bridge/Mono" switch.

Place slide switch S1 in "UP" position when replacement pcb is for channel 1 (Top Board)  
Place slide switch S1 in "DN" position when replacement pcb is for channel 2 (Bottom Board)



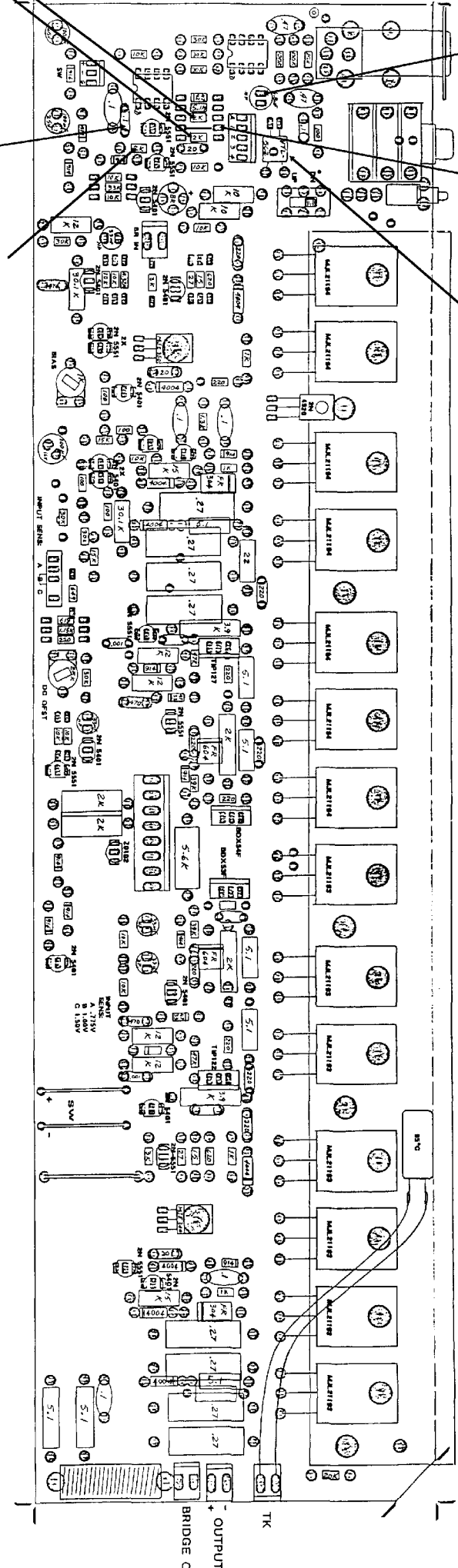
Input sensitivity switch SW-2: Position A=.775v, B=1.0v, C=1.5v. For rev "C-F" place switch in "C" position, for rev "G-J" place switch in same position as old pcb or as in the opposite channel.

**Bridge Wire (yellow wire) connects as follow (FAILURE TO CONNECT CORRECTLY WILL RESULT IN DAMAGE):**  
If the replacement output pcb is for channel1 (top board) the bridge wire connects to J5 pin 2.  
If the replacement output pcb is for channel 2 (bottom board) the bridge wire connects to J2 In 2.  
**DOUBLE CHECK CONNECTIONS BEFORE POWERING UNIT UP .....**

Install shielded cable from level control board to J1. If the new output pcb is a revision "j" and the old output pcb is also a rev "G-J" then all connections will be the same. **HOWEVER PLEASE NOTE:** If new output pcb (rev J) is a replacement board for a rev "C-F" the shielded cable from the level control pcb will have a 4 pin connector on it. When installing the connector SKIP pin 1 of J1 on the output pcb and install the 4 pin harness plug onto pins 2-5.

# 9220A, 9420A Output pcb replacement modification

## "D-G" rev to "J" rev



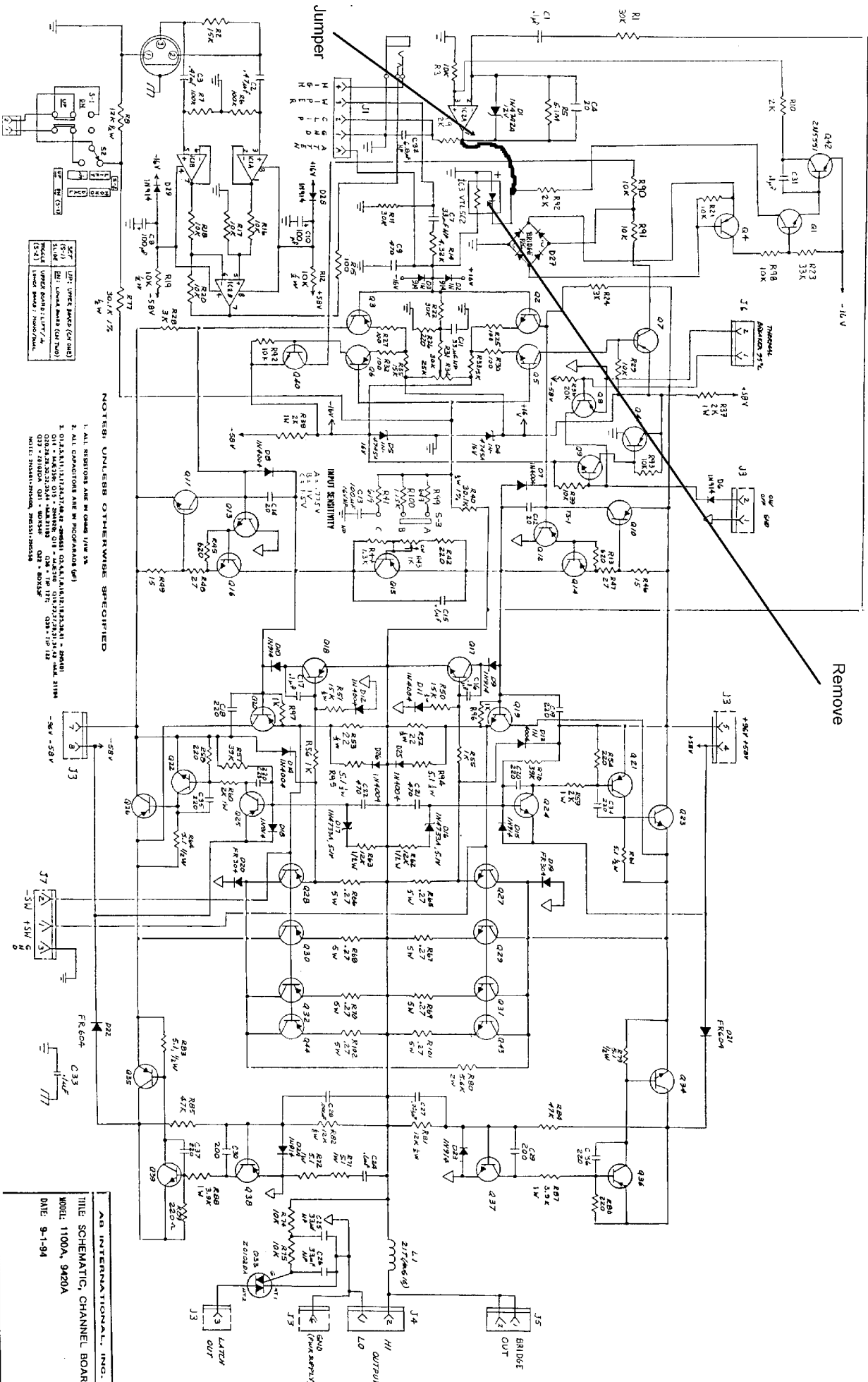
**AB INTERNATIONAL, INC.**

**TITLE: PCB ASSEMBLY, CHANNEL BOARD**

**MODEL: 1100A, 9420A**

**DATE: 9-7-94**

**ASSY NO. 502-610 REV. J**



Remove

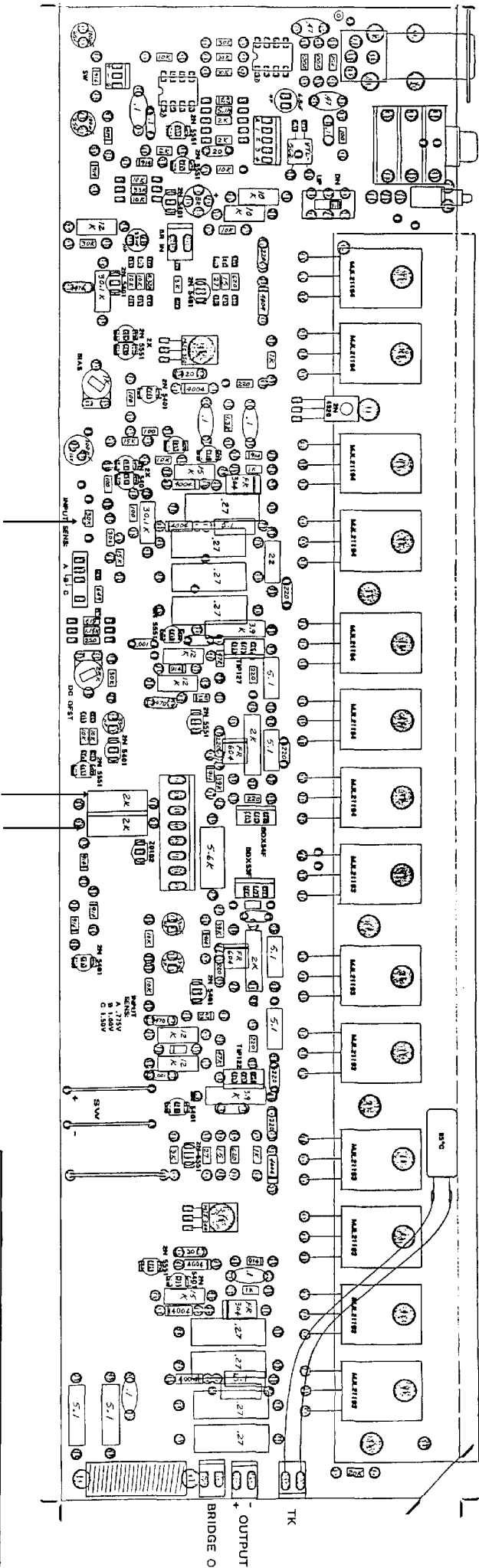
NOTES: UNLESS OTHERWISE SPECIFIED:

- 1. ALL RESISTORS ARE IN OHMS UNLESS SPECIFIED
- 2. ALL CAPACITORS ARE IN PICOFARADS (PF)
- 3. DIMENSIONS IN PARENTHESES ARE NOMINAL DIMENSIONS (INCHES)
- 4. DIMENSIONS IN SQUARE BRACKETS ARE DIMENSIONS IN MILLIMETERS
- 5. DIMENSIONS IN CIRCLES ARE DIMENSIONS IN INCHES

**AS INTERNATIONAL, INC.**  
**TITLE SCHEMATIC, CHANNEL BOARD**  
 MODEL 1100A, 9420A  
 DATE 9-1-94  
 REV. J  
 SERIAL NO. 502-670

# 9220A, 9420A Output pcb replacement Modification

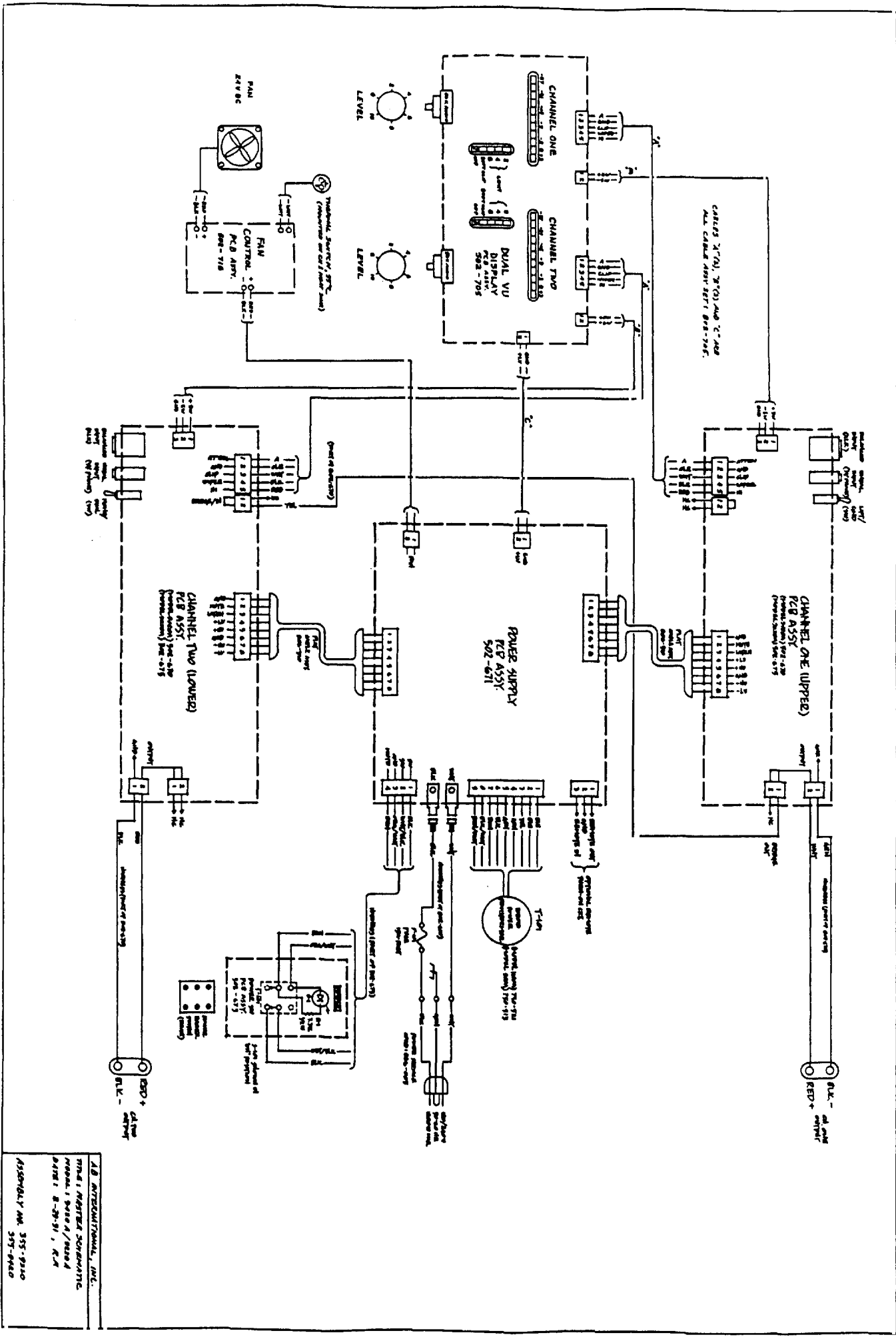
"J" rev to "J" rev.



Remove  
30K Resistor

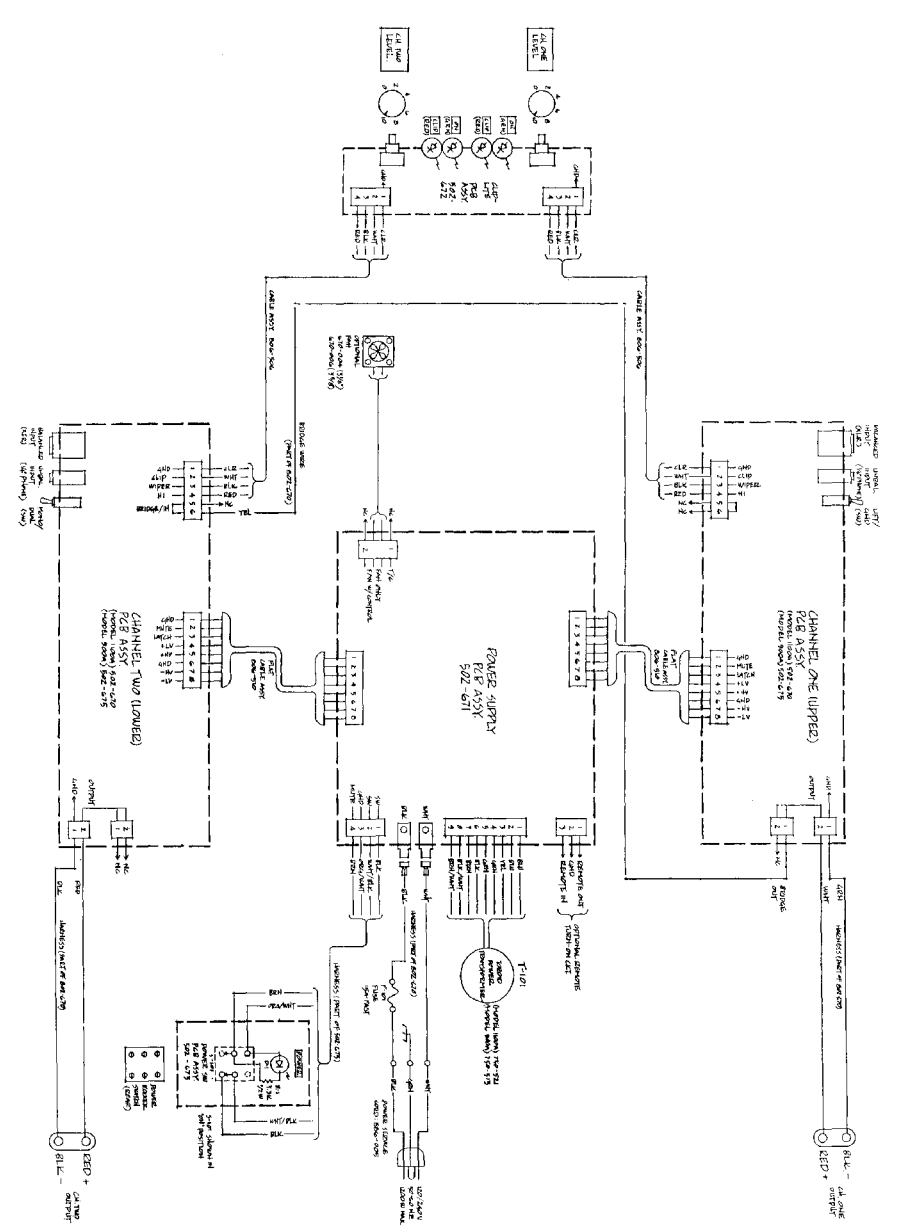
Check value of old resistors to  
new resistors, if different  
install old resistors in new pcb

<p><b>AB INTERNATIONAL, INC.</b></p> <p><b>TITLE: PCB ASSEMBLY, CHANNEL BOARD</b></p> <p><b>MODEL: 1100A, 9420A</b></p>
<p><b>DATE: 9-7-94</b></p>
<p><b>ASSY NO.: 502-610      REV. J</b></p>



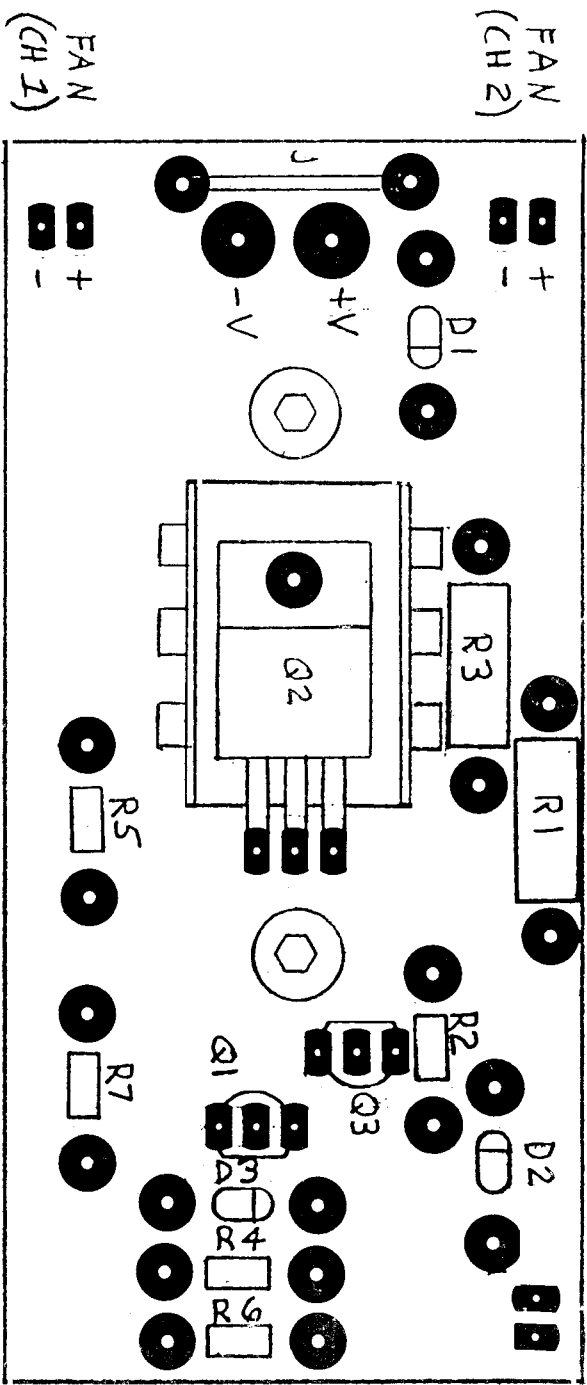
**A.B. INTERCOMM, INC.**  
 MODEL MASTER SCHEMATIC  
 PART 1-502-611, R1A  
 PART 1-502-611, R1A  
 ASSEMBLY NO. 355-9110  
 355-9110





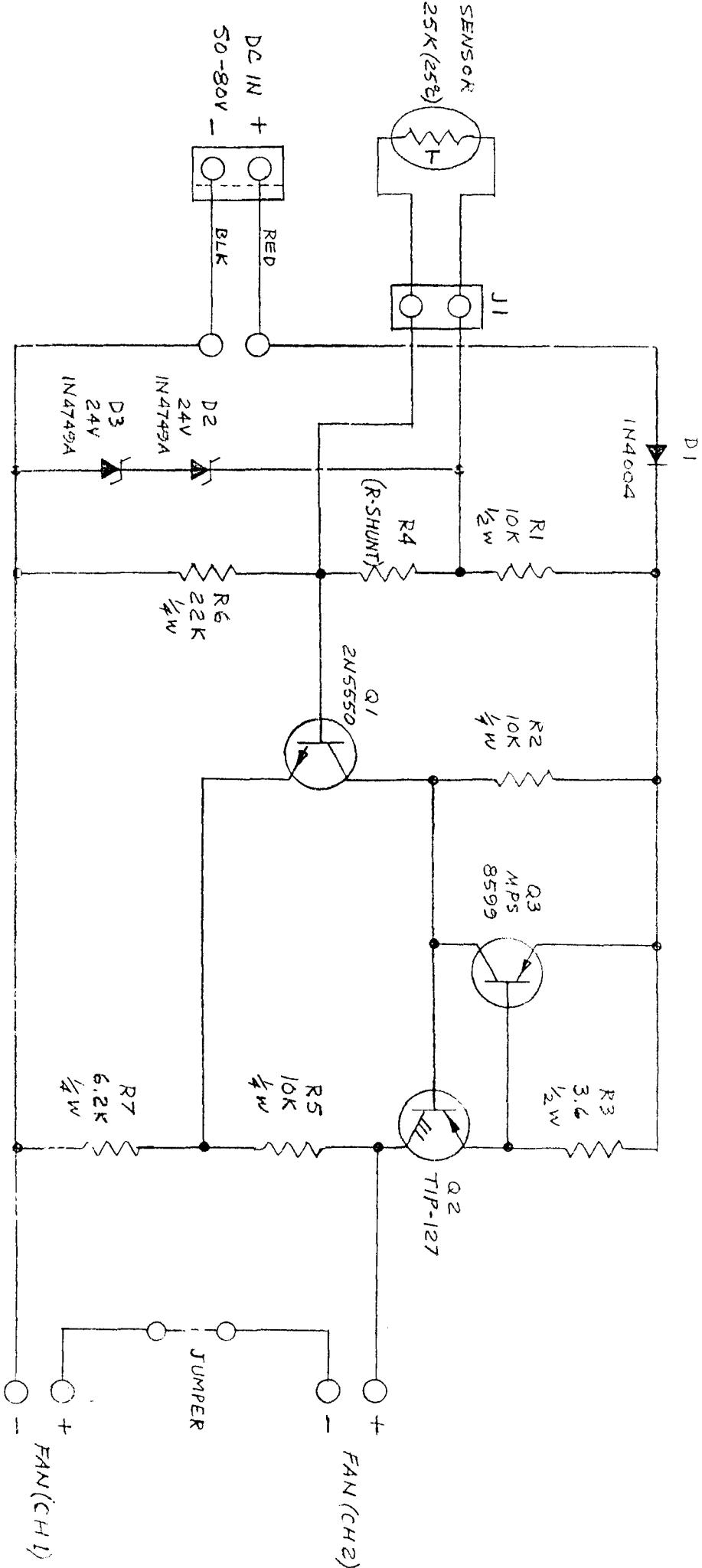
1-20 INTERNATIONAL, INC.  
 THIS IS MASTER SCHEMATIC  
 MODEL: 5004/1004  
 DATE: 8-10-68, RCH  
 ASSEMBLY NO. 557-420 (M44)  
 557-420 (M44)

THERMAL  
 SENSOR



NOTE: REV. B ONLY 6-90/12-91

AB INTERNATIONAL INC. ASSEMBLY DIA.: FAN CONTROL MODEL: 1200 C DATE: 4-90 J.K. ASSEMBLY NO. 502-713-B
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AB INTERNATIONAL, INC.

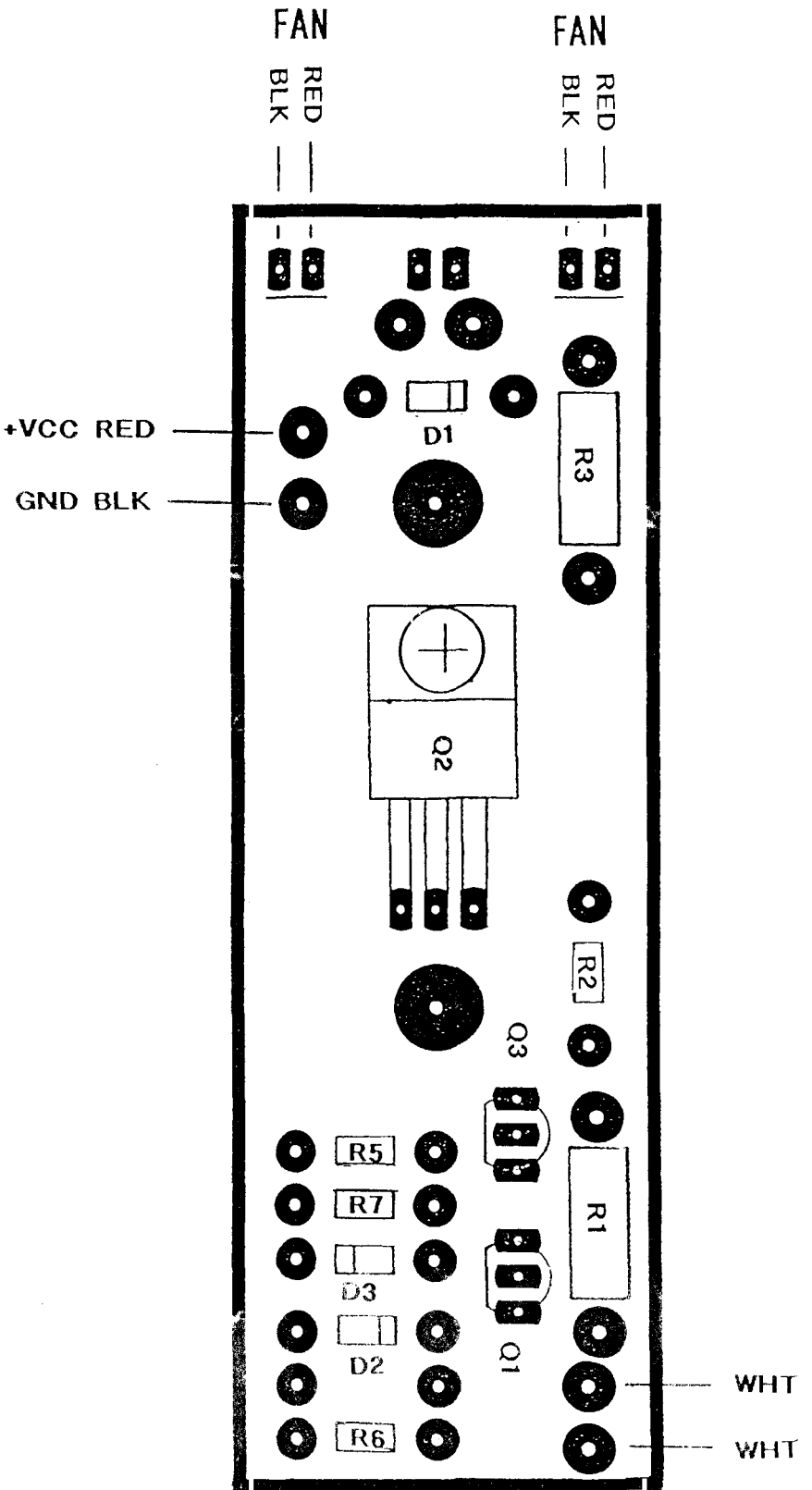
SCHEMATIC: FAN CONTROL C1

MODEL: 1200C

DATE: 4-90 GEO. A

ASSEMBLY NO. 502-713

THERMAL SENSOR



AB INTERNATIONAL, INC.

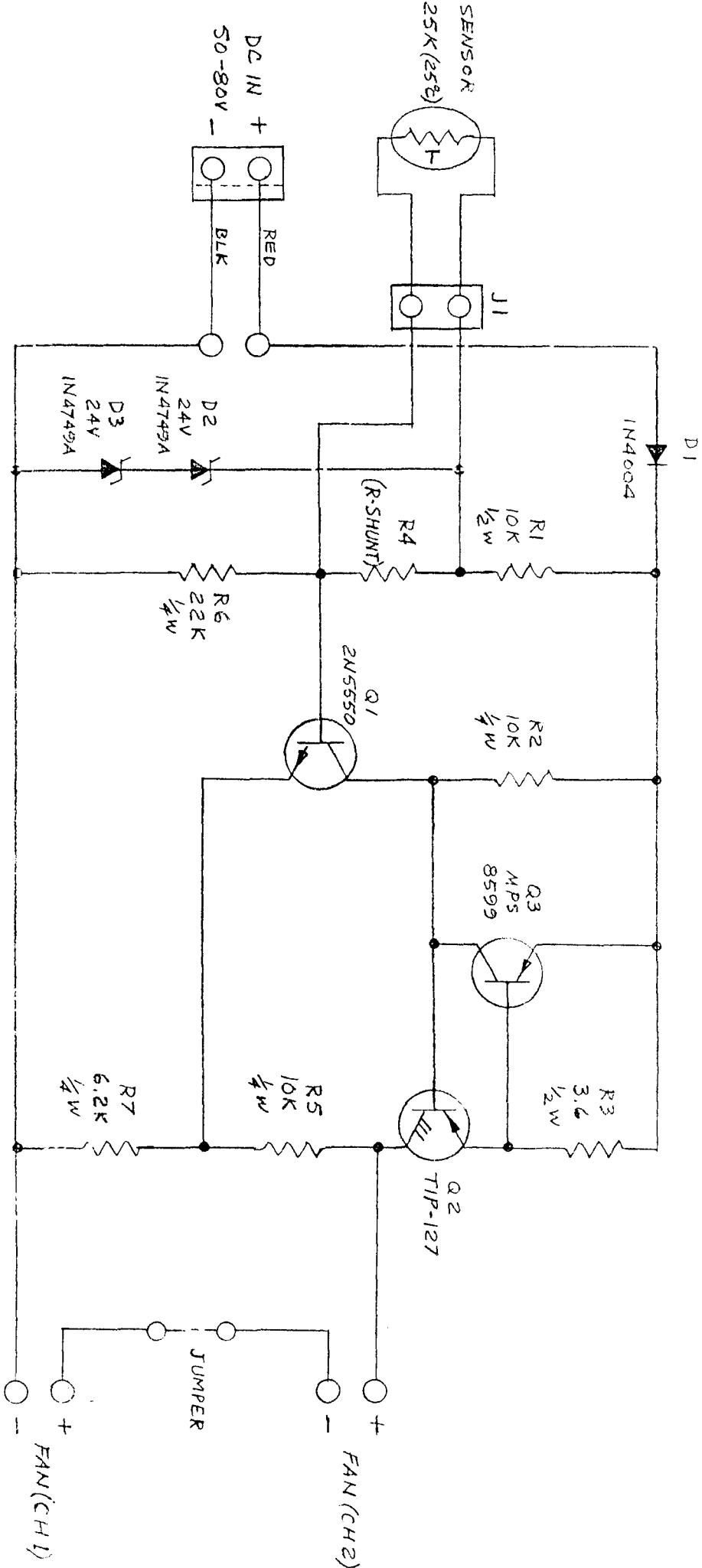
TITLE: FAN CONTROL BOARD

MODEL: 1200C

DATE 11-91

ASSY. NO. 502-713

REV. C



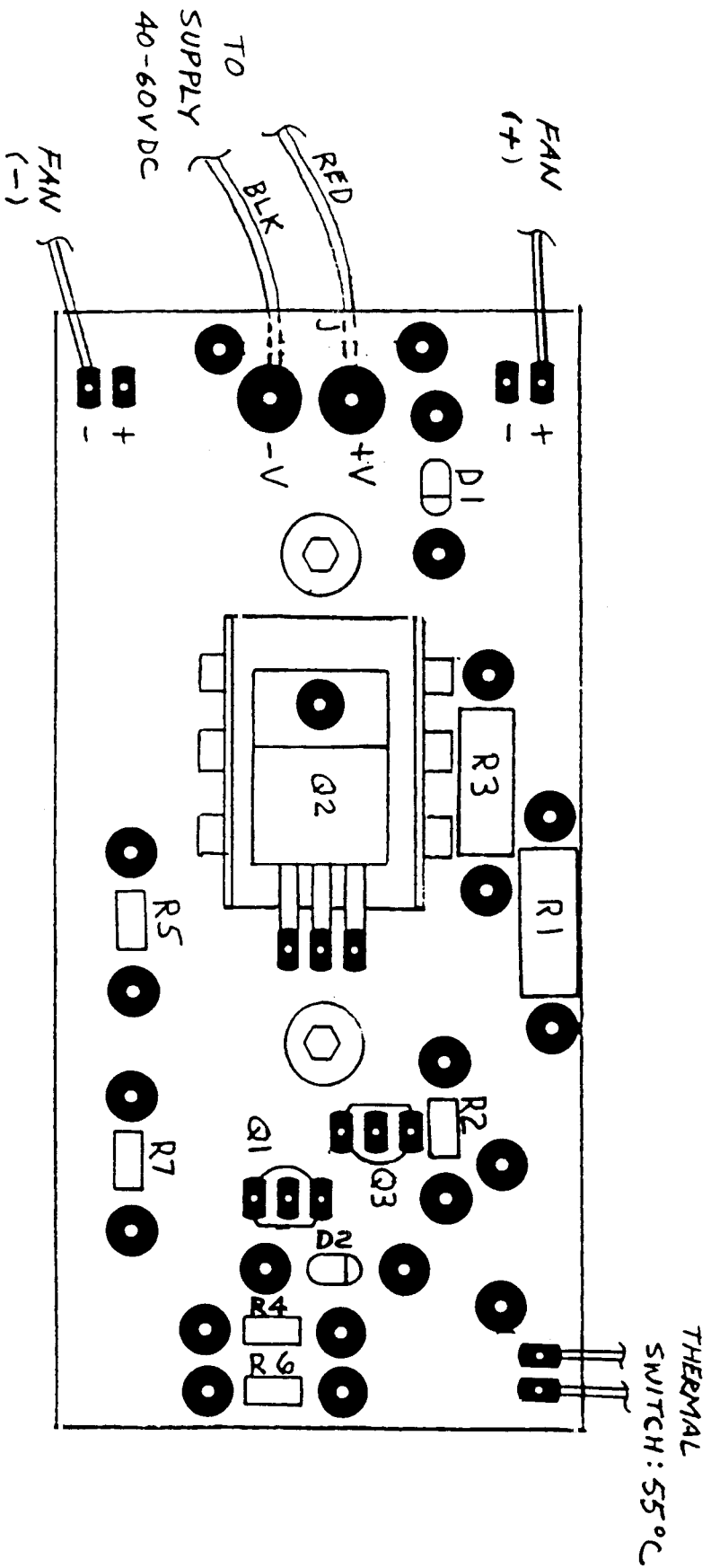
AB INTERNATIONAL, INC.

SCHEMATIC: FAN CONTROL C1

MODEL: 1200C

DATE: 4-90 GEO. A

ASSEMBLY NO. 502-713



NOTE: REV G POWER SUPPLIES ONLY 6-90/12-91

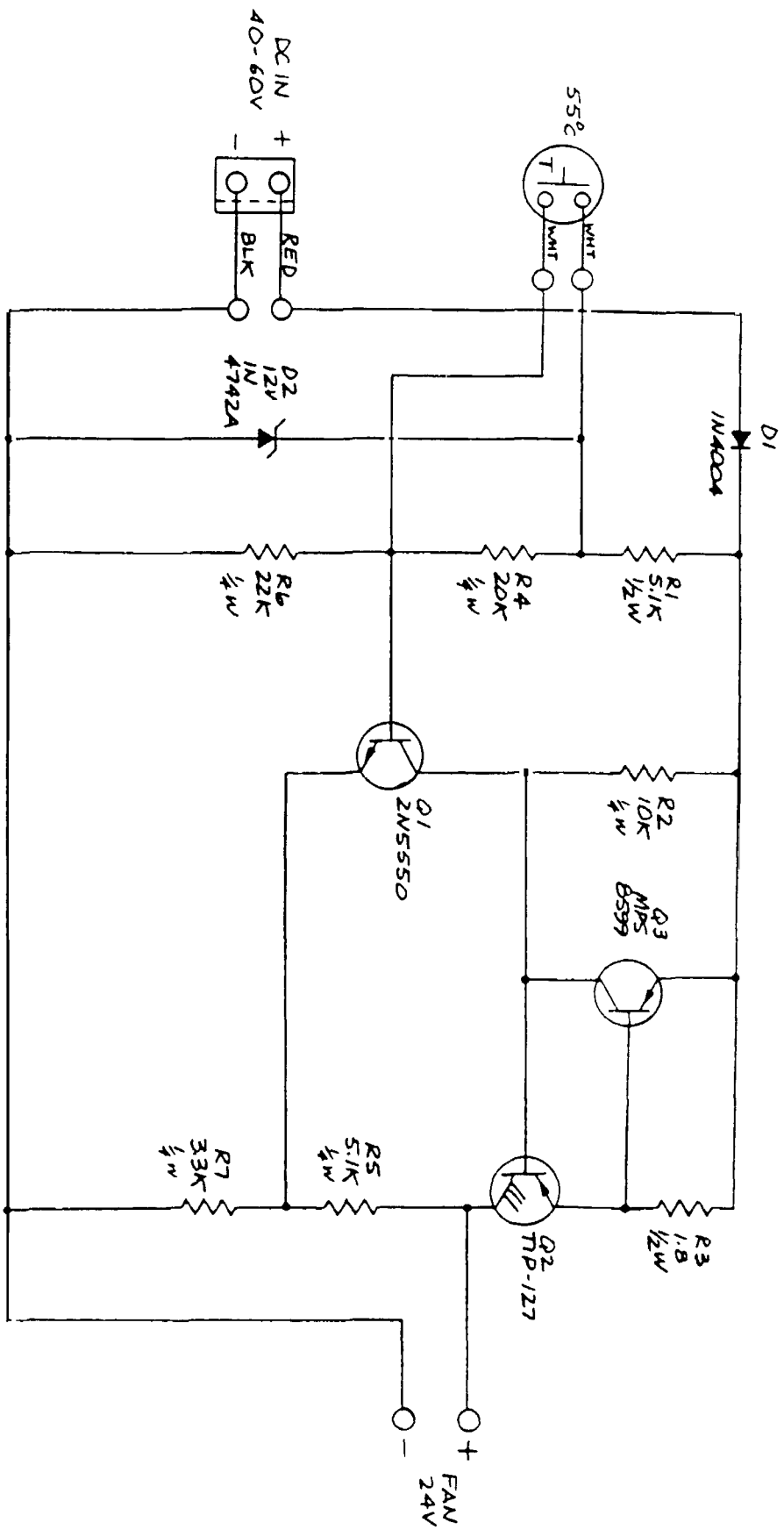
AB INTERNATIONAL, INC.

ASSY: FAN CONTROL BD.

MODEL: 900A/1100A (24V FAN)

DATE: 7-20-90 GEO.A

ASSY NO: 502-716 REV. A

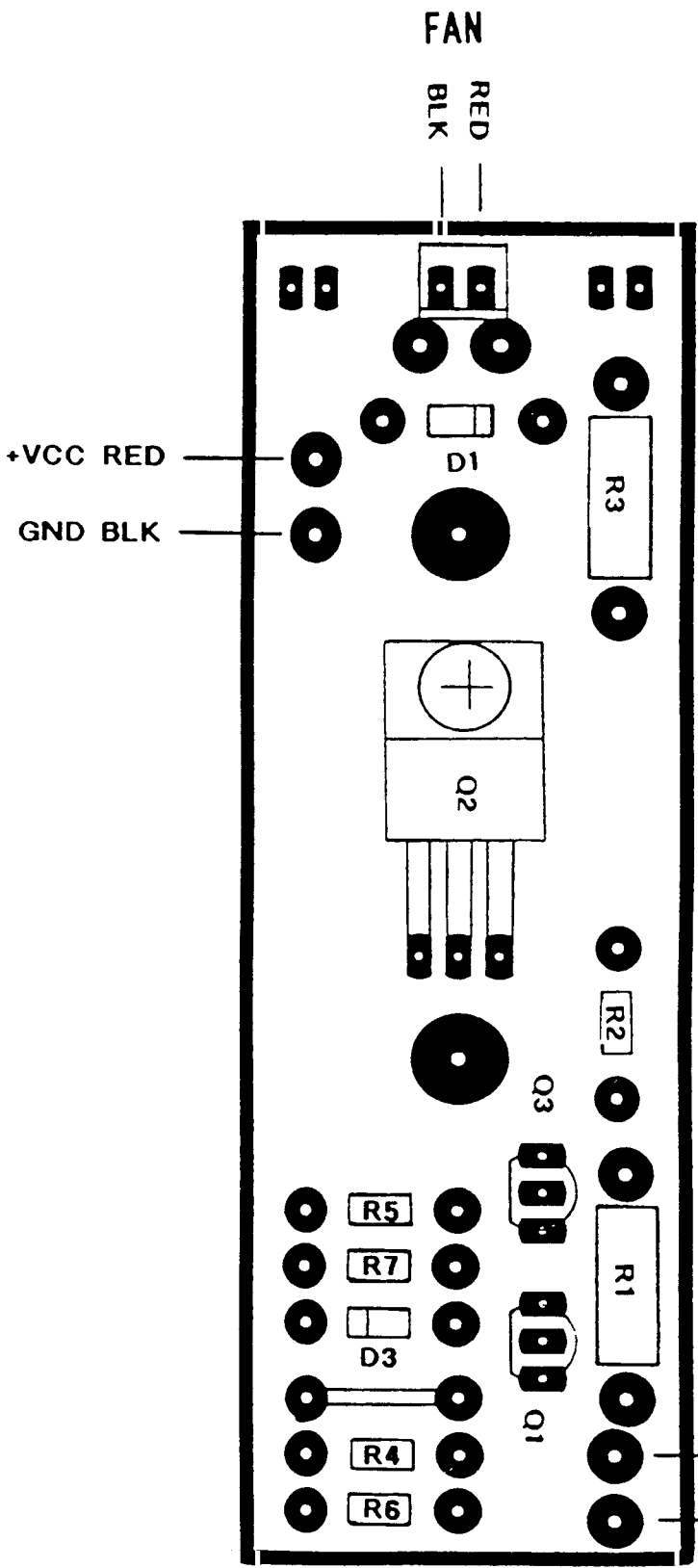


NOTE: REV. POWER SUPPLIES ONLY 6-90/12-91

AB INTERNATIONAL INC  
 TITLE: FAN CONTROL CIRCUIT  
 (24V FAN)  
 MODEL: 900A/1100A  
 DATE: 7-17-90 MH.  
 ASSEMBLY NO. 502-716 REV. A

THERMAL SWITCH

WHT  
WHT



**AB INTERNATIONAL, INC.**

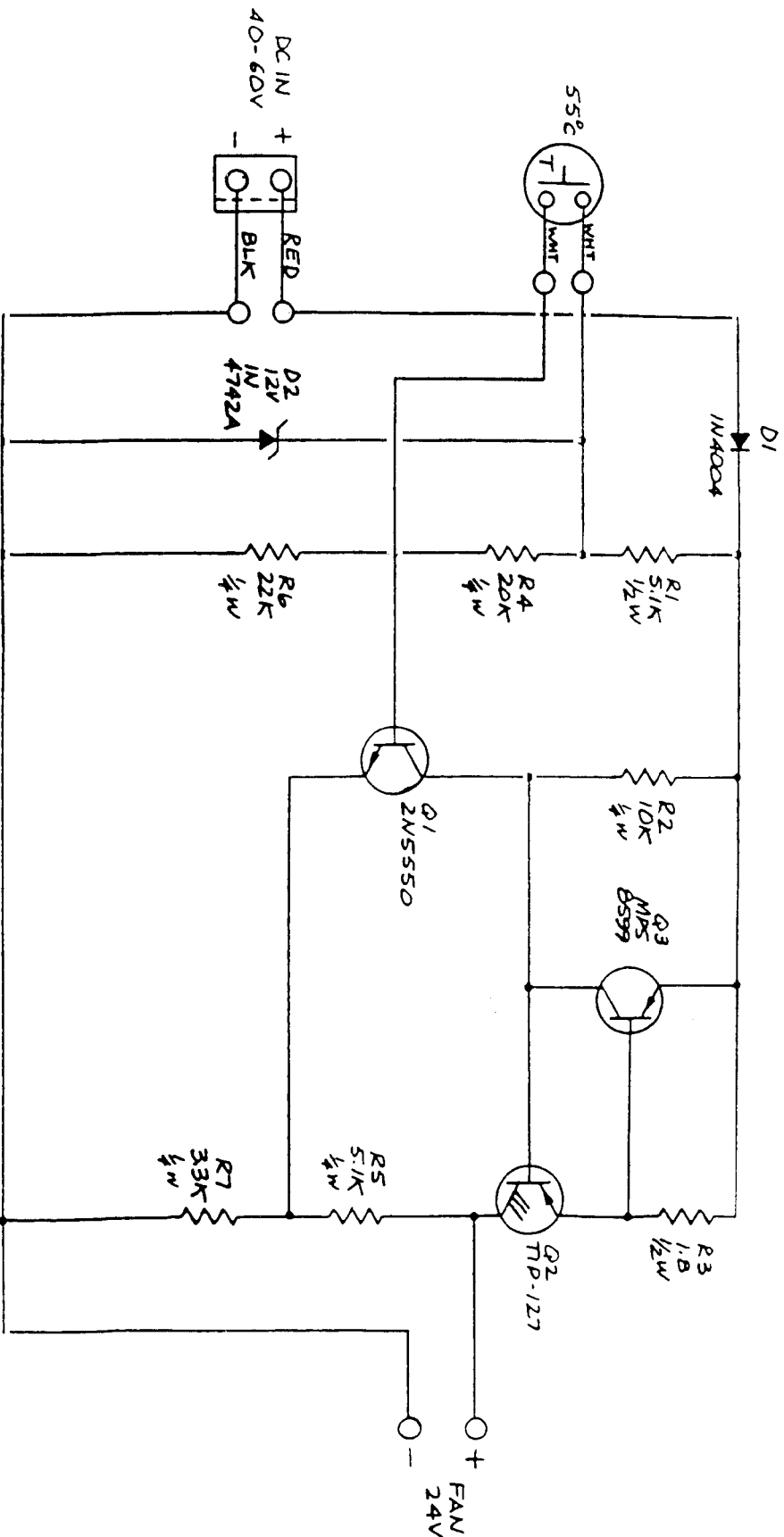
TITLE: FAN CONTROL PCB

MODEL: FX1B ,TWO-RACK AMPS

DATE 11-91

ASSY. NO. 502-716 REV. C





D2 = 12v zener for 24v fan or  
 24v zener for 48v fan

R3 = 1.8 ohm 1/2w for 24v fan or  
 3.6 ohm 1/2w for 48 v fan

**AB INTERNATIONAL, INC.**

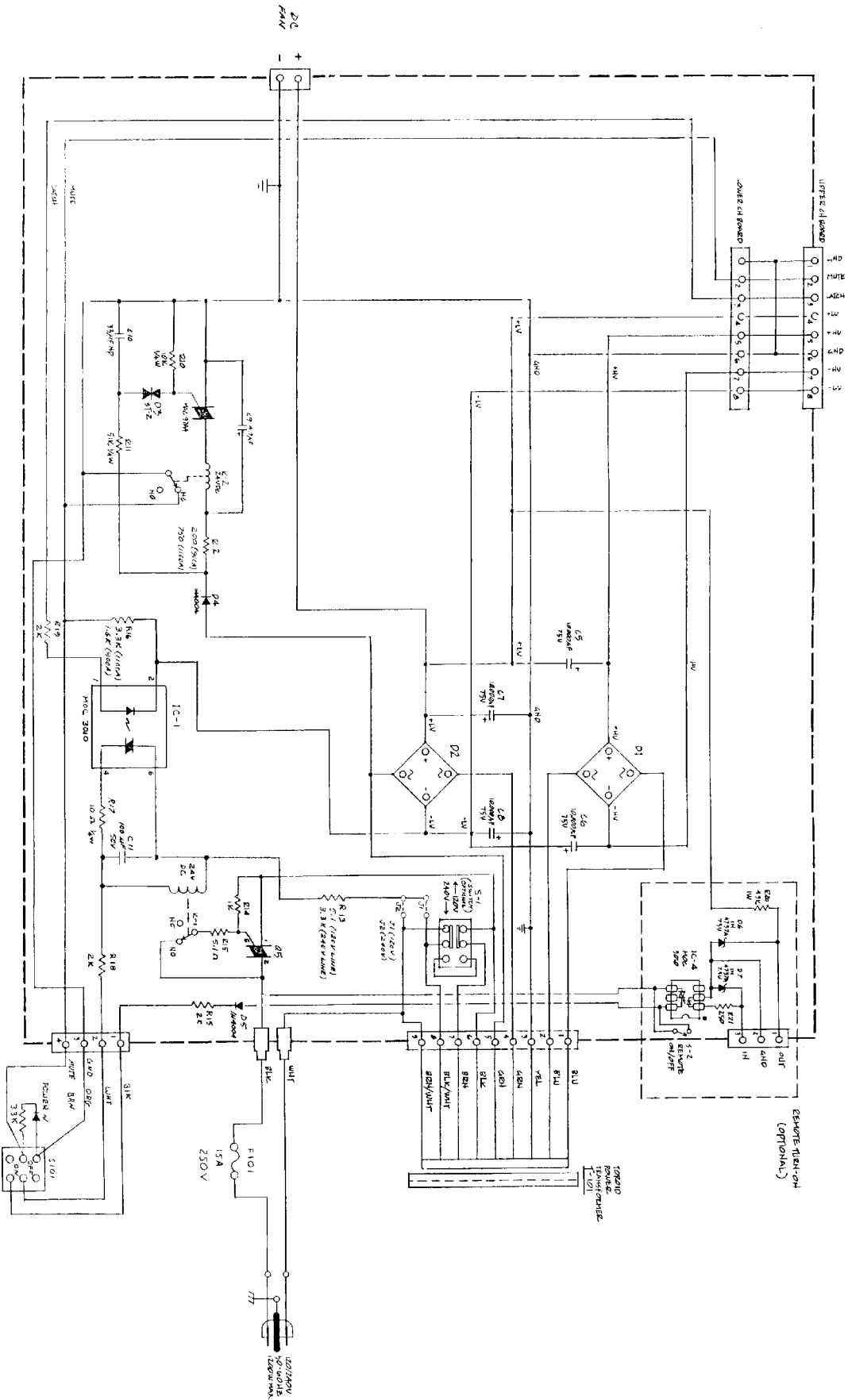
**TITLE:** FAN CONTROL CIRCUIT

**MODEL:** FX1B, TWO-RACK AMPS

**DATE** 11-91

**ASSY. NO.** 502-716

**REV.** C

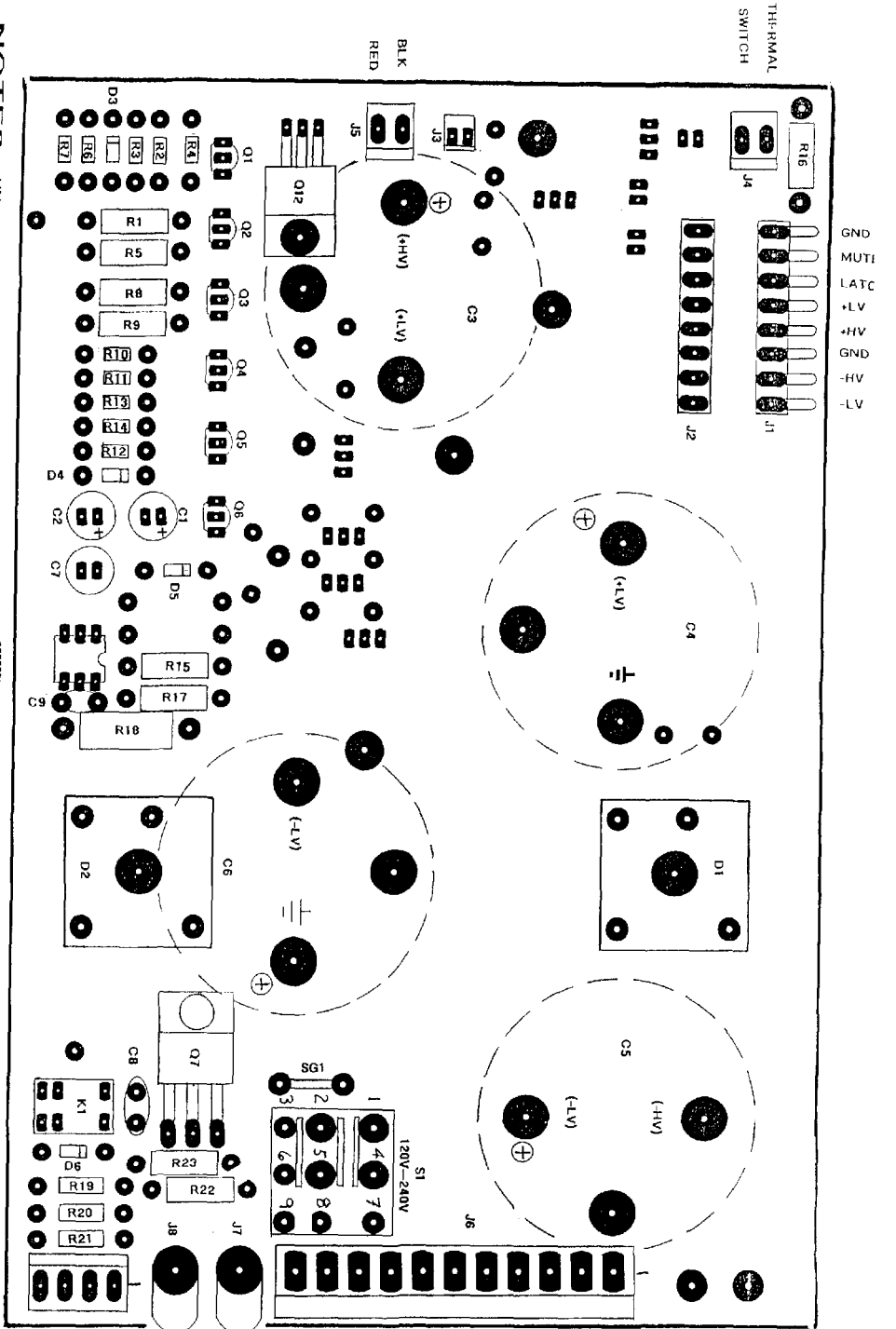


NOTES: UNLESS OTHERWISE SPECIFIED:  
 1) ALL CAPACITORS ARE IN OHMS UNLESS STATED OTHERWISE.  
 2) ALL CAPACITORS ARE IN MICROFARADS (µF).  
 3) ALL RESISTORS ARE IN OHMS UNLESS STATED OTHERWISE.  
 4) UNLESS SPECIFIED OTHERWISE.

NOTE: 900A = 9220, 1100A = 9420

NOTE: REV G ONLY 6-90/12-91

AB INTERNATIONAL, INC.  
 TITLE: SIGNALING POWER SUPPLY  
 MODEL: 900A / 1100A  
 DATE: 6-18-90 SKA-A.  
 REVISION: 101-502-581 REV G



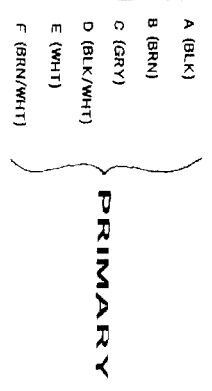
NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL RESISTORS ARE IN OHMS,  $\frac{1}{2}W$ , 5%
2. ALL CAPACITORS ARE IN MICROFARADS ( $\mu F$ )
3. INDICATES CHASSIS GROUND
4. RAIL VOLTAGES ARE AS FOLLOWS:  
 +/-HV: 900A 92V; 1100A 108V  
 +/-LV: 900A 45V; 1100A 53V

PRIMARY AC	WIRE COLOR						MAINS SELECT
WIRE LETTER ) PIN POSITION )	A	B	C	D	E	F	SWITCH POSITION
190-110 VAC	BLACK	BROWN	BLK/WHT	GRAY	BRN/WHT	WHITE	120 POS.
115-130 VAC	BLACK	GRN	GRN	BLK/WHT	WHITE	BRN/WHT	120 POS.
200-215 VAC	BLACK	BEIGN	BLK/WHT	GRAY	BRN/WHT	WHITE	240 POS.
220-230 VAC	BLACK	BDWN	GRY	BLK/WHT	BRN/WHT	WHITE	240 POS.
235-250 VAC	BLACK	BDWN	GRAY	BLK/WHT	WHITE	BRN/WHT	240 POS.

### CHANGING AC LINE VOLTAGE WIRING

- STEP 1. SELECT PROPER LINE VOLTAGE
2. LOCATE VOLTAGE ON PRIMARY CHART
  3. CHANGE TRANSFORMER WIRES PER CHART
  4. SELECT PROPER SWITCH POSITION (S1)
- NOTE: IF PCB IS NOT LOADED WITH SWITCH (S1), IF NEEDED MOVE THE THREE ORANGE JUMPERS FROM HOLES (1&4, 2&5, 3&6) TO (4&7, 5&8, 6&9). THIS CAN BE SOLDERED FROM THE TOP SIDE OF THE PCB.
5. CHANGE FUSE 100V-120V = 15A  
200V-240V = 10A

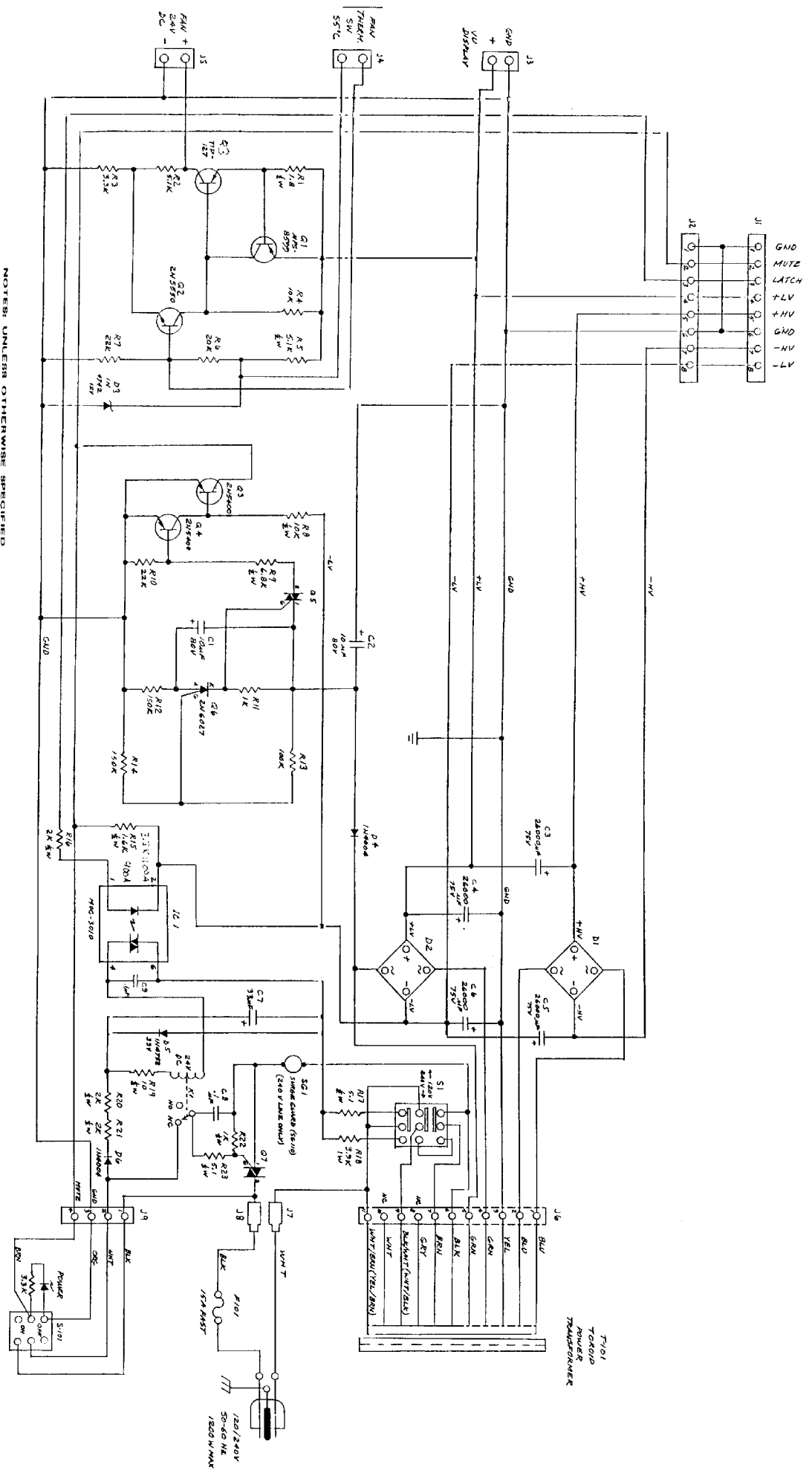


### AB INTERNATIONAL, INC.

**TITLE:** POWER SUPPLY BOARD  
**MODEL:** PRECEDENT 900A / 1100A  
 NOTE: 900A = 9220, 1100A = 9420

**DATE:** JAN '92

**ASSEMBLY NO.** 502-671 REV. H

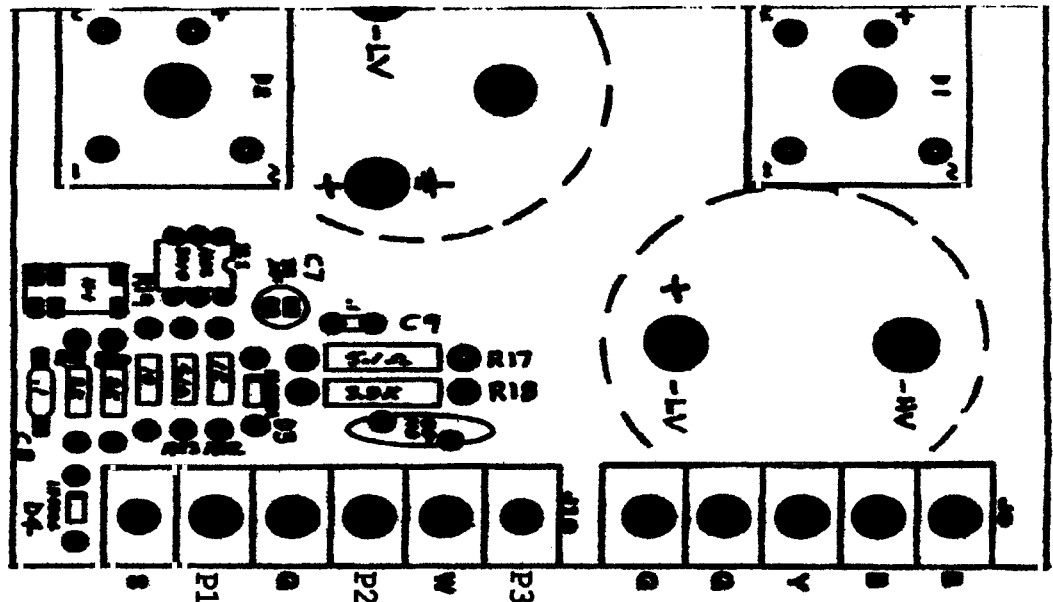


- NOTES: UNLESS OTHERWISE SPECIFIED
1. ALL RESISTORS ARE IN OHMS, Ω OR 5%
  2. ALL CAPACITORS ARE IN MICROFARADS (μF)
  3. M INDICATES MASSIVE GROUND
  4. ± INDICATES SUPPLY TOLERANCE
  5. ALL VOLTAGES ARE AS FOLLOW:
  6. HV: 120V (200A) 1200V (100A)
  7. LV: 24V (200A) 12.5V (100A)

NOTE: 900A = 9220, 1100A = 9420

AD INTERNATIONAL, INC.
TITLE: SCHEMATIC, POWER SUPPLY
MODEL: 900A / 1100A
DATE: 1-21-92
ASSEMBLY NO. 502-671 REV. H

# Line Voltage Conversion Diagram



For transformers with  
Primary colors of:

- Brown/White
- Black/White
- White
- Grey
- Brown
- Black

For transformers with  
Primary colors of:

- White
- Purple
- Brown
- Orange
- Grey
- Black

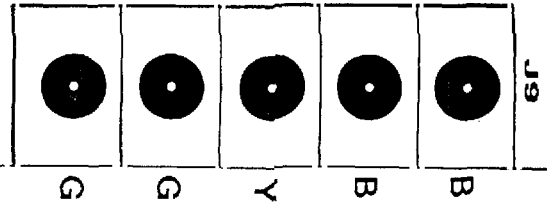
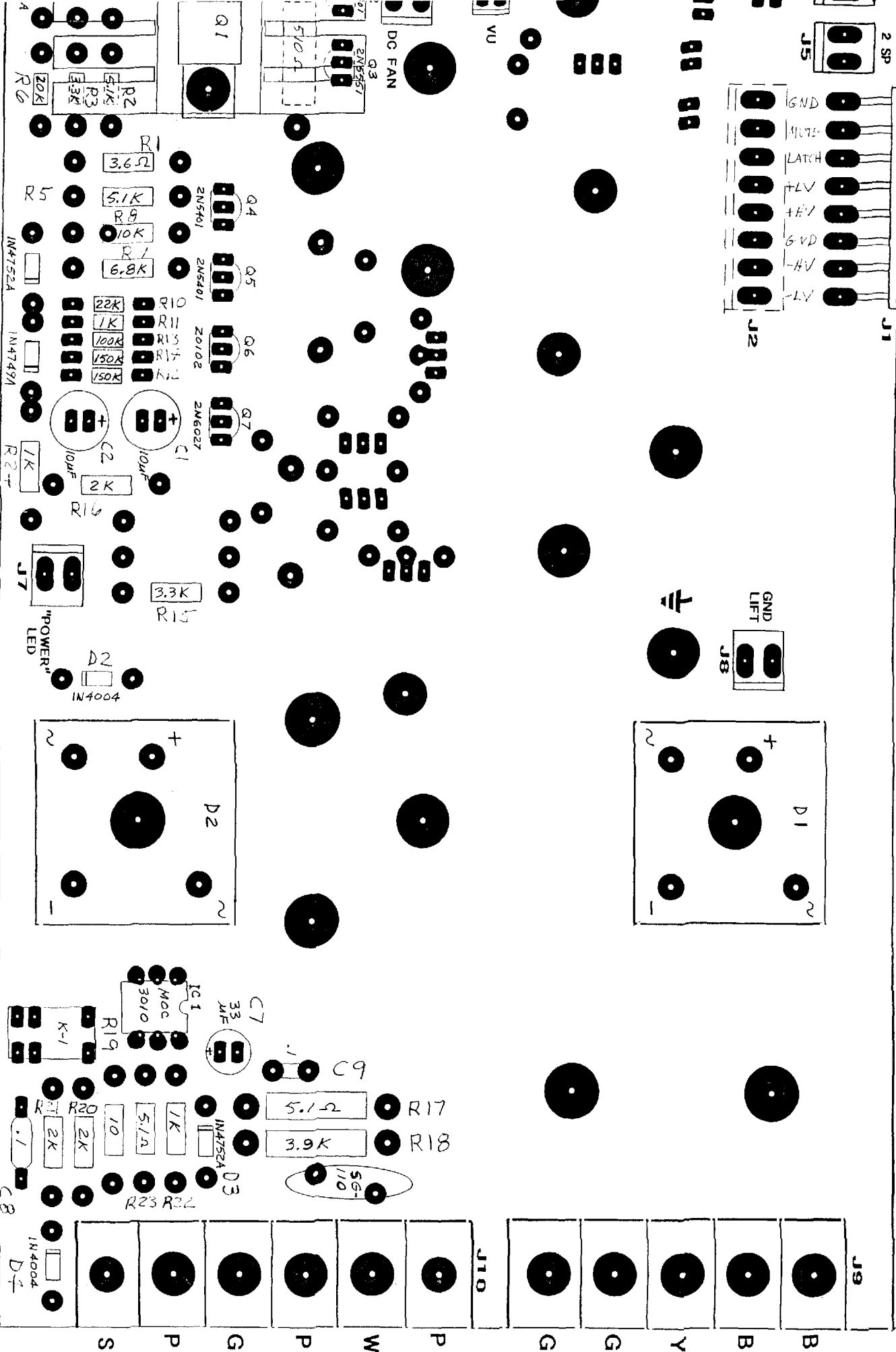
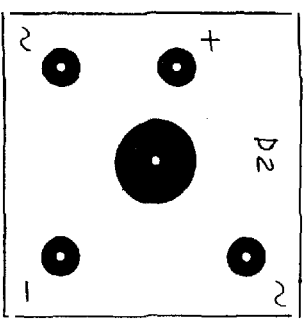
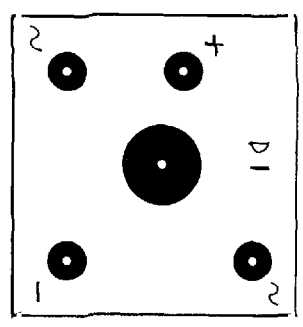
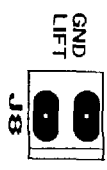
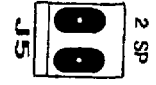
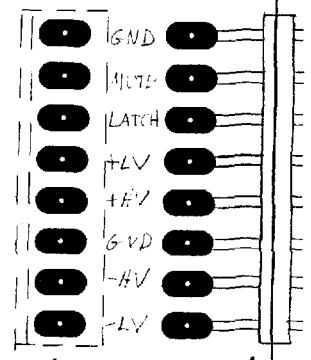
Secondary wiring Blue x 2, Yellow, Green x 2 remains unchanged.  
Note: Some xfrms had Blue x 2, Yellow, Violet x 2 (Instead of Green)

100VAC Wiring	120VAC	100VAC Wiring	120VAC
P3 = N/C	P3 = N/C	P3 = N/C	P3 = N/C
P2 = White	P2 = Brown/White	P2 = Purple	P2 = White
P1 = Brown	P1 = Brown	P1 = Brown	P1 = Brown
Black	Black	Grey	Orange
Black	Black	Black	Black
220VAC	240VAC	220VAC	240VAC
P3 = Brown	P3 = Brown	P3 = Brown	P3 = Brown
Black/White	Black/White	Orange	Orange
P2 = White	P2 = Brown/White	P2 = Purple	P2 = White
P1 = Black	P1 = Black	P1 = Black	P1 = Black

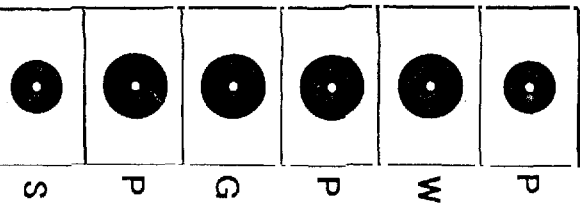
When converting to 220 or 240 VAC remove 5.1  
Ohm 1-watt resistor and replace line fuse with a 10 amp fuse.

W. 55°C

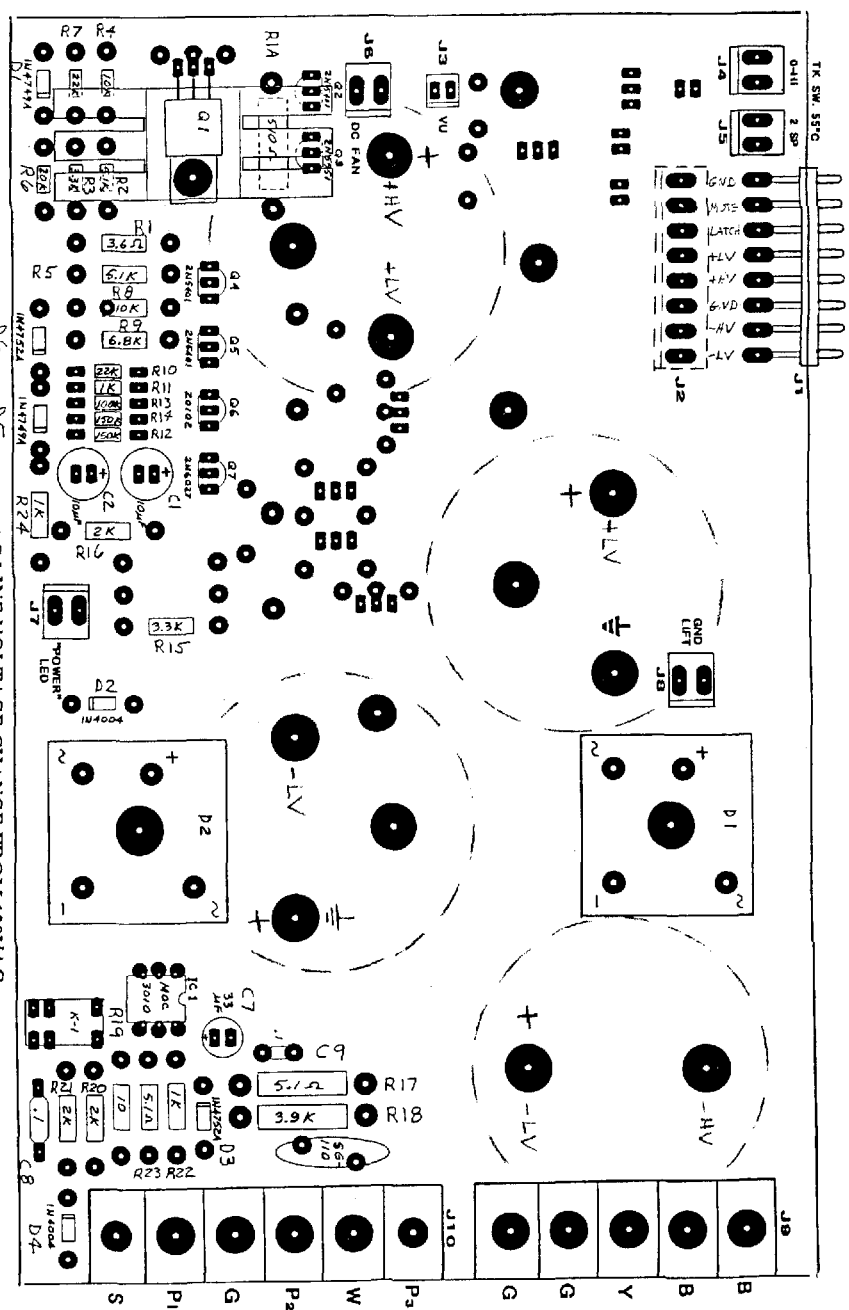
1100A POWER LEVEL



J10



5.0 D-1



AC LINE VOLTAGE CHANGE FROM 120VAC  
FOR POWER SUPPLY REVISION "K"

STEP 1. REMOVE AMPLIFIER FROM ANY AC POWER SOURCE.  
2. DETERMINE DESIRED AC LINE VOLTAGE AND SELECT PROPER AMPLIFIER SETTING. CHOOSE OF THE FOLLOWING: 100VAC, 180VAC, 210VAC, 240VAC.  
3. FOLLOW WIRING PROCEDURE CLOSELY.

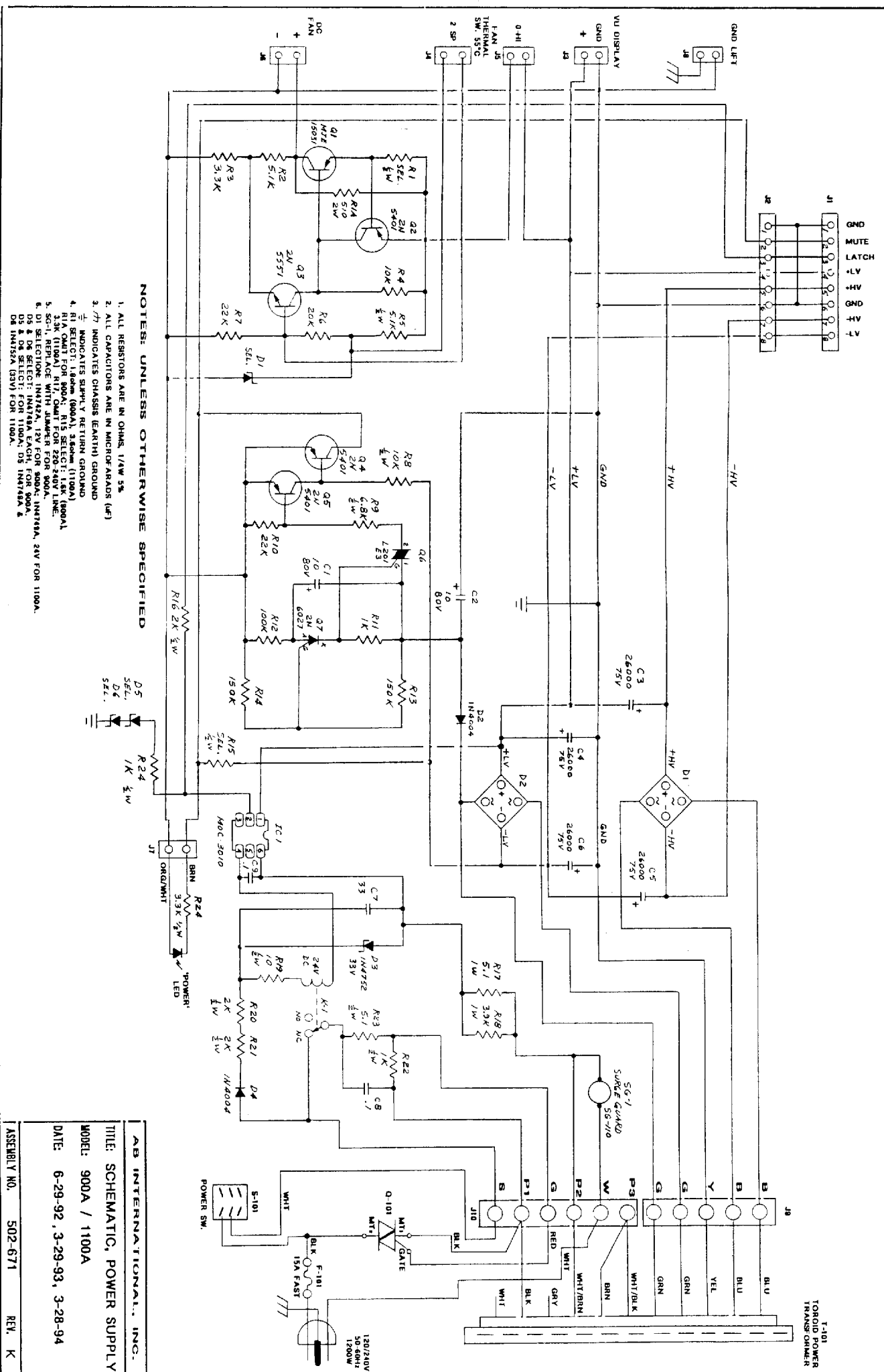
100V 1. LOCATE TERMINAL P1 ON THE POWER SUPPLY AND REMOVE THE BLANKET & BROWN WIRE FROM P1 AND SECURE THEM.  
2. LOCATE THE GRAY AND WHITE WIRES FROM THE TRANSFORMER AND PLACE THEM ON TERMINAL P2.

220V 1. LOCATE P2 AND P1 ON THE POWER SUPPLY. RELOCATE THE BLANKET WIRE TO THE TRANSFORMER FROM P2 TO P1.  
2. LOCATE AND MOVE THE BROWN WIRE OF THE TRANSFORMER FROM P1 TO P2.  
3. REMOVE THE BROWN WIRE CONNECTED TO P2 AND SECURE.  
4. LOCATE THE WHITE WIRE FROM THE TRANSFORMER AND CONNECT IT TO P2.  
5. LOCATE R17 & R18 ON THE POWER SUPPLY AND REMOVE IT BY CUTTING THE LEADS.  
6. CHANGE THE FUSE FROM 15A TO 10A.

240V 1. LOCATE P1 AND P1 ON THE POWER SUPPLY. RELOCATE THE BLANKET WIRE TO THE TRANSFORMER FROM P1 TO P1.  
2. LOCATE AND MOVE THE BROWN WIRE OF THE TRANSFORMER TO FROM P1 TO P1.  
3. LOCATE R17 & R18 ON THE POWER SUPPLY AND REMOVE IT BY CUTTING THE LEADS.  
4. CHANGE FUSE FROM 15A TO 10A.

- NOTES UNLESS OTHERWISE SPECIFIED
1. ALL RESISTORS ARE IN OHMS, 5% 5%
  2. ALL CAPACITORS ARE IN MICROFARADS (uF)
  3. R1 SELECT: 1.8 ohm (900A, 9220), 3.6 ohm (1100A, 9420)
  4. R1A OHM FOR 900A, 9220
  5. R1S SELECT: 1.6K (900A, 9220), 3.3K (1100A, 9420)
  6. R17 OMIT FOR 220V, 240V
  7. R18 OMIT FOR 220V, 240V
  8. R1 SELECT: INFLU (12V) FOR 900A & 9220 INFLU (12V) FOR 1100A & 9420
  9. R1 SELECT: INFLU (12V) FOR 900A & 9220 FOR 100A & 9420 DS = INFLU (12V) DS = INFLU (12V)
  10. R1A, VOLTAGES ARE AS FOLLOWS:  
+/- LV 900A/9220 92VDC, 1100A/9420 108VDC  
+/- LV 900A/9220 45VDC, 1100A/9420 53VDC

AS International Electronics, Inc. 1804 Westwood Blvd. Dept. 1000 4401 The Woodway Pk. Fort Worth, TX 76103-1000	
<b>TITLE: POWER SUPPLY BOARD</b> <b>MODEL: 900A, 1100A, 9220, 9420</b> <b>ATD AMPS</b>	
<b>DATE: 3-28-94</b>	<b>REV. K</b>
<b>PART NO. 502-671</b>	

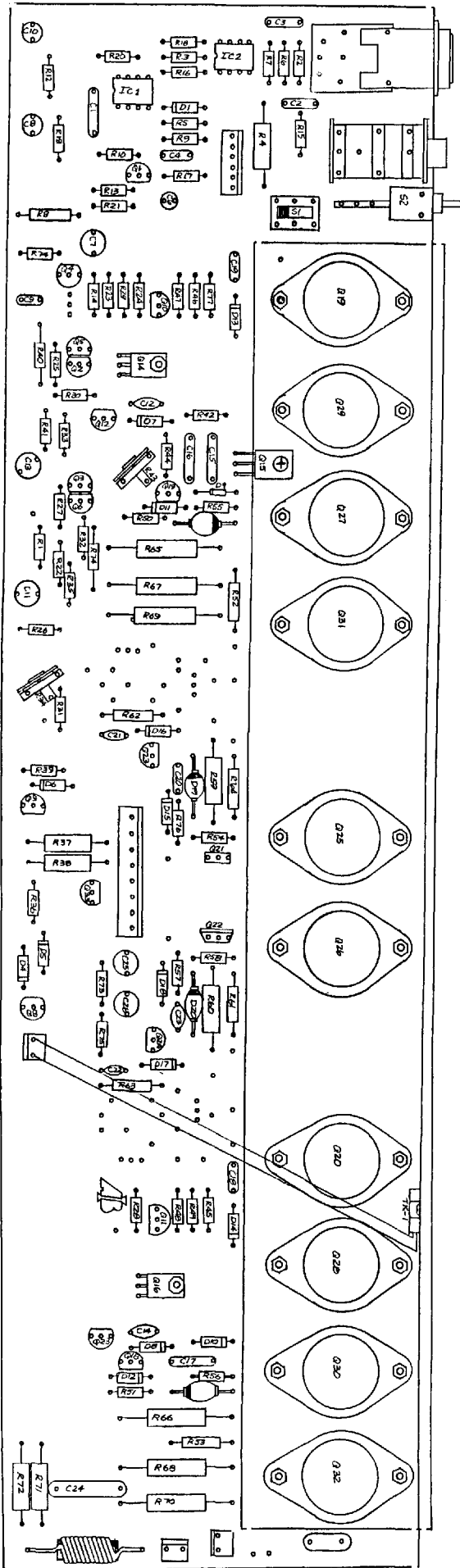


- NOTES: UNLESS OTHERWISE SPECIFIED**
1. ALL RESISTORS ARE IN OHMS, 1/W 5%
  2. ALL CAPACITORS ARE IN MICROFARADS (µF)
  3. ⌚ INDICATES CHASSIS (EARTH) GROUND
  4. ⌚ INDICATES SUPPLY RETURN GROUND
  5. ⌚ INDICATES SIGNAL RETURN GROUND
  6. R1 SELECT: 180Ω (900A), 3.6Ω (1100A)
  7. R2 SELECT: 180Ω (900A), 3.6Ω (1100A)
  8. R3 SELECT: 180Ω (900A), 3.6Ω (1100A)
  9. R4 SELECT: 180Ω (900A), 3.6Ω (1100A)
  10. R5 SELECT: 180Ω (900A), 3.6Ω (1100A)
  11. R6 SELECT: 180Ω (900A), 3.6Ω (1100A)
  12. R7 SELECT: 180Ω (900A), 3.6Ω (1100A)
  13. R8 SELECT: 180Ω (900A), 3.6Ω (1100A)
  14. R9 SELECT: 180Ω (900A), 3.6Ω (1100A)
  15. R10 SELECT: 180Ω (900A), 3.6Ω (1100A)
  16. R11 SELECT: 180Ω (900A), 3.6Ω (1100A)
  17. R12 SELECT: 180Ω (900A), 3.6Ω (1100A)
  18. R13 SELECT: 180Ω (900A), 3.6Ω (1100A)
  19. R14 SELECT: 180Ω (900A), 3.6Ω (1100A)
  20. R15 SELECT: 180Ω (900A), 3.6Ω (1100A)
  21. R16 SELECT: 180Ω (900A), 3.6Ω (1100A)
  22. R17 SELECT: 180Ω (900A), 3.6Ω (1100A)
  23. R18 SELECT: 180Ω (900A), 3.6Ω (1100A)
  24. R19 SELECT: 180Ω (900A), 3.6Ω (1100A)
  25. R20 SELECT: 180Ω (900A), 3.6Ω (1100A)
  26. R21 SELECT: 180Ω (900A), 3.6Ω (1100A)
  27. R22 SELECT: 180Ω (900A), 3.6Ω (1100A)
  28. R23 SELECT: 180Ω (900A), 3.6Ω (1100A)
  29. R24 SELECT: 180Ω (900A), 3.6Ω (1100A)

AB INTERNATIONAL, INC.  
 TITLE: SCHEMATIC, POWER SUPPLY  
 MODEL: 900A / 1100A  
 DATE: 6-29-92, 3-29-93, 3-28-94  
 ASSEMBLY NO. 502-671 REV. K

T-101  
 TOROID POWER  
 TRANSFORMER



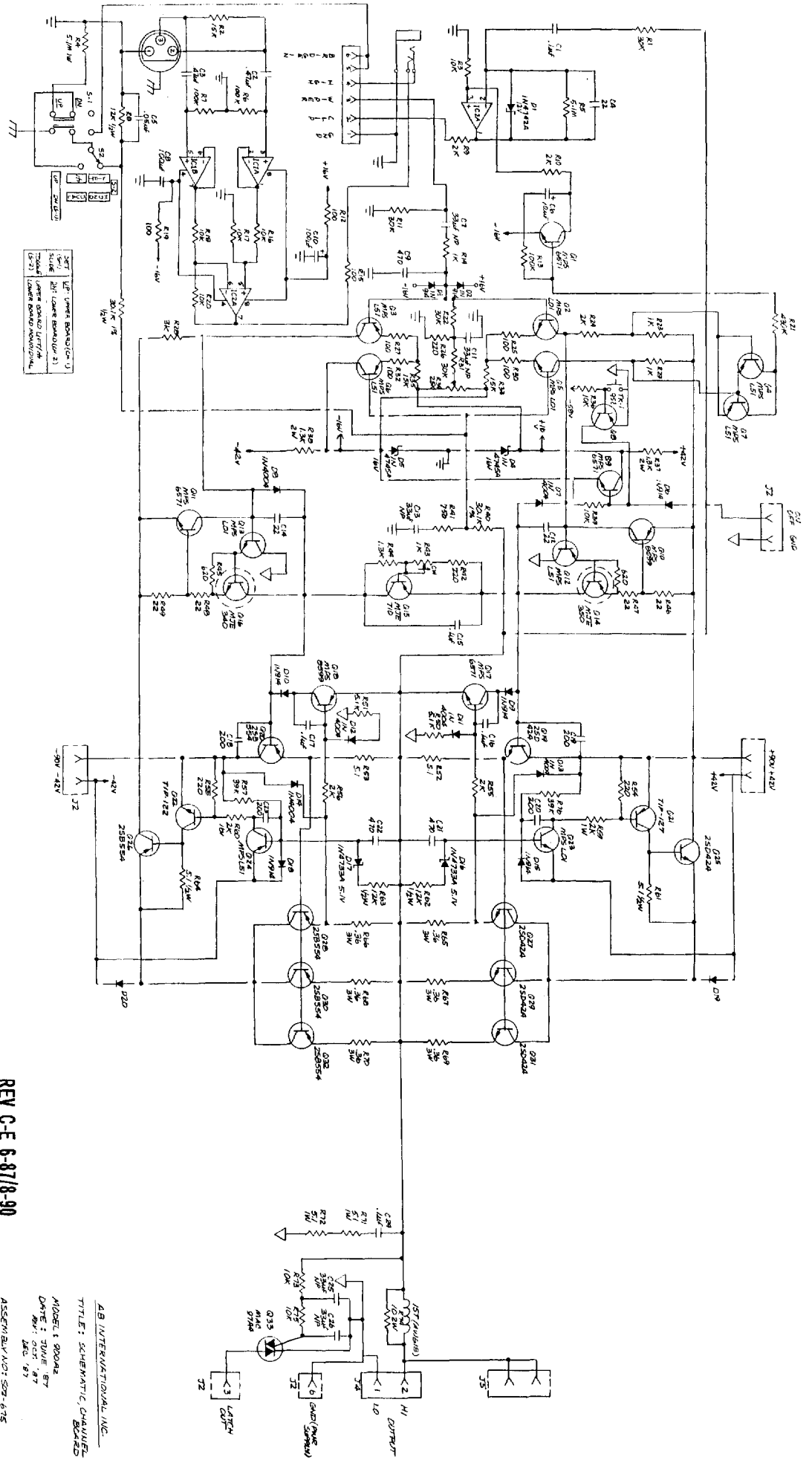


REV C-E 6-87/8-90

PN 1 502-475

ASSEMBLY PCB, 90042

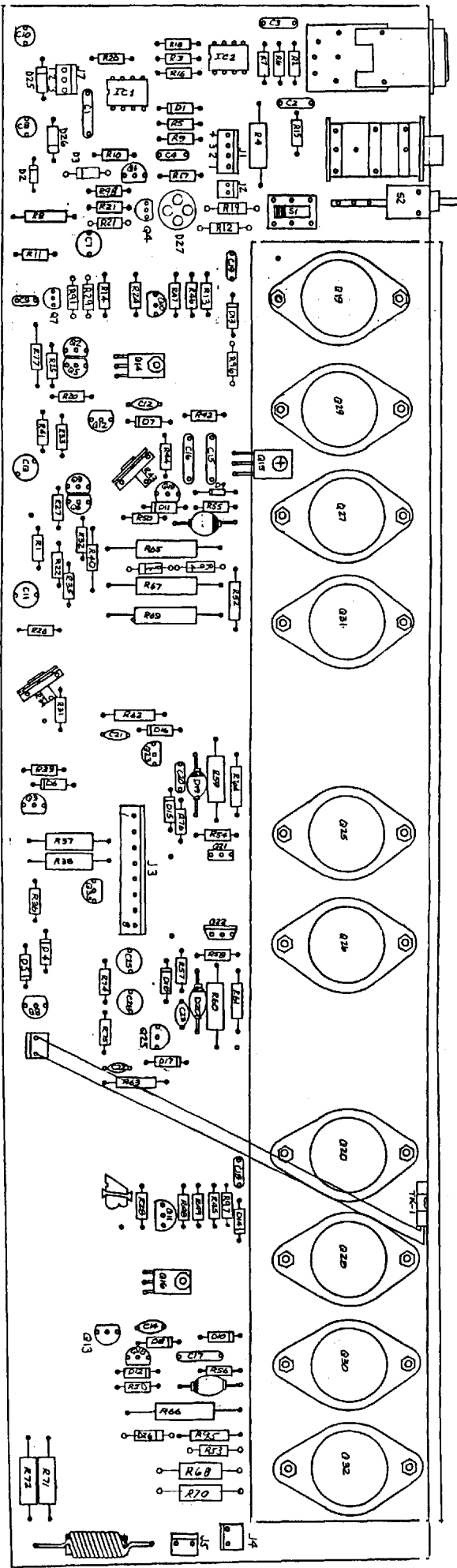
AB INTERNATIONAL, LLC



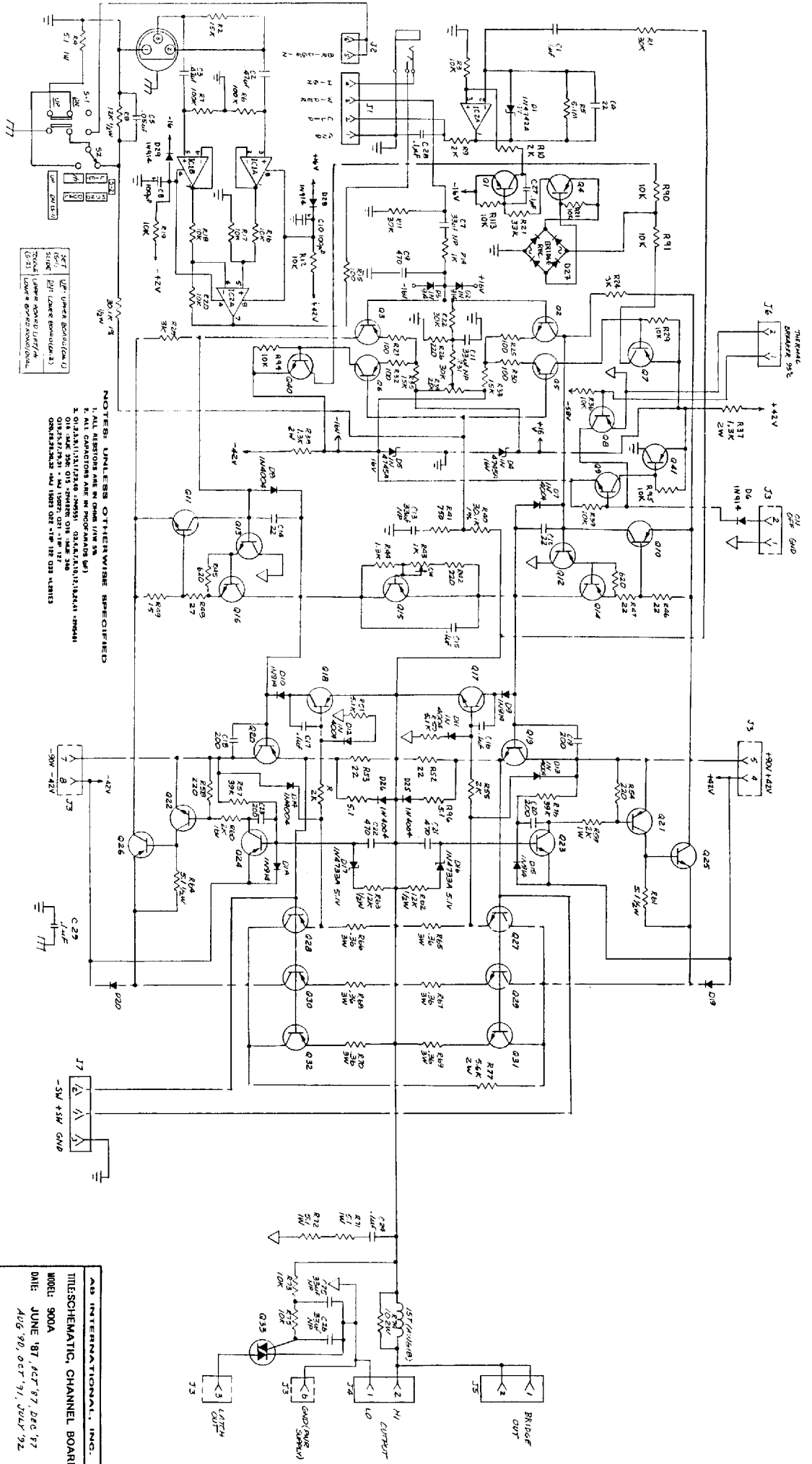
207	UPPER BOARD (IC-1)
208	LOWER BOARD (IC-2)
209	LOWER BOARD (IC-3)
210	LOWER BOARD (IC-4)
211	LOWER BOARD (IC-5)
212	LOWER BOARD (IC-6)

REV C-E 6-87/8-90

AB INTERNATIONAL INC.  
 TITLE: SCHEMATIC, CHASSIS BOARD  
 MODEL: 600W  
 DATE: JULY 87  
 REV: OCT 87  
 ASSEMBLY: NOT SET 675



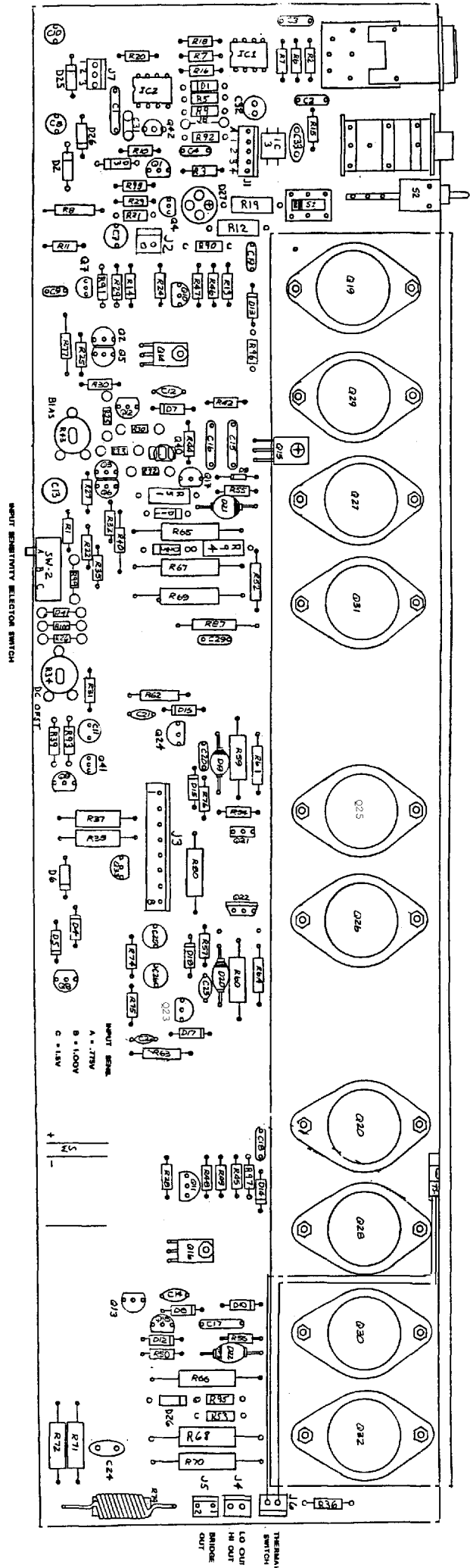
AB INTERNATIONAL, INC  
 ASSEMBLY PCB, 90042  
 P/N 502-685 REV F  
 AUG 90 JK



Q1	74181	ALU
Q2	74180	MUX
Q3	7400	NAND
Q4	7400	NAND
Q5	7400	NAND
Q6	7400	NAND
Q7	7400	NAND
Q8	7400	NAND
Q9	7400	NAND
Q10	7400	NAND
Q11	7404	INVERTER
Q12	7404	INVERTER
Q13	7404	INVERTER
Q14	7404	INVERTER
Q15	74145	BCD-DEC
Q16	74145	BCD-DEC
Q17	74145	BCD-DEC
Q18	74145	BCD-DEC
Q19	74149	BCD-DEC
Q20	74148	BCD-DEC
Q21	74121	MONO
Q22	74123	MONO
Q23	74149	BCD-DEC
Q24	74147	BCD-DEC

NOTES: UNLESS OTHERWISE SPECIFIED  
 1. ALL RESISTORS ARE IN OHMS UNLESS NOTED  
 2. ALL CAPACITORS ARE IN PICOFARADS (PF)  
 3. DIMENSIONS IN PARENTHESES INDICATE  
 DIMENSIONS OF THE BOARD  
 4. DIMENSIONS OF THE BOARD  
 5. DIMENSIONS OF THE BOARD  
 6. DIMENSIONS OF THE BOARD  
 7. DIMENSIONS OF THE BOARD  
 8. DIMENSIONS OF THE BOARD  
 9. DIMENSIONS OF THE BOARD  
 10. DIMENSIONS OF THE BOARD

ASB INTERNATIONAL, INC.  
 TITLESCHMATIC CHANNEL BOARD  
 WORK: 900A  
 DATE: JUNE '87, OCT '87, DEC '87  
 AUG '90, OCT '91, JULY '92  
 ASSEMBLY NO. 502-675 REL. F

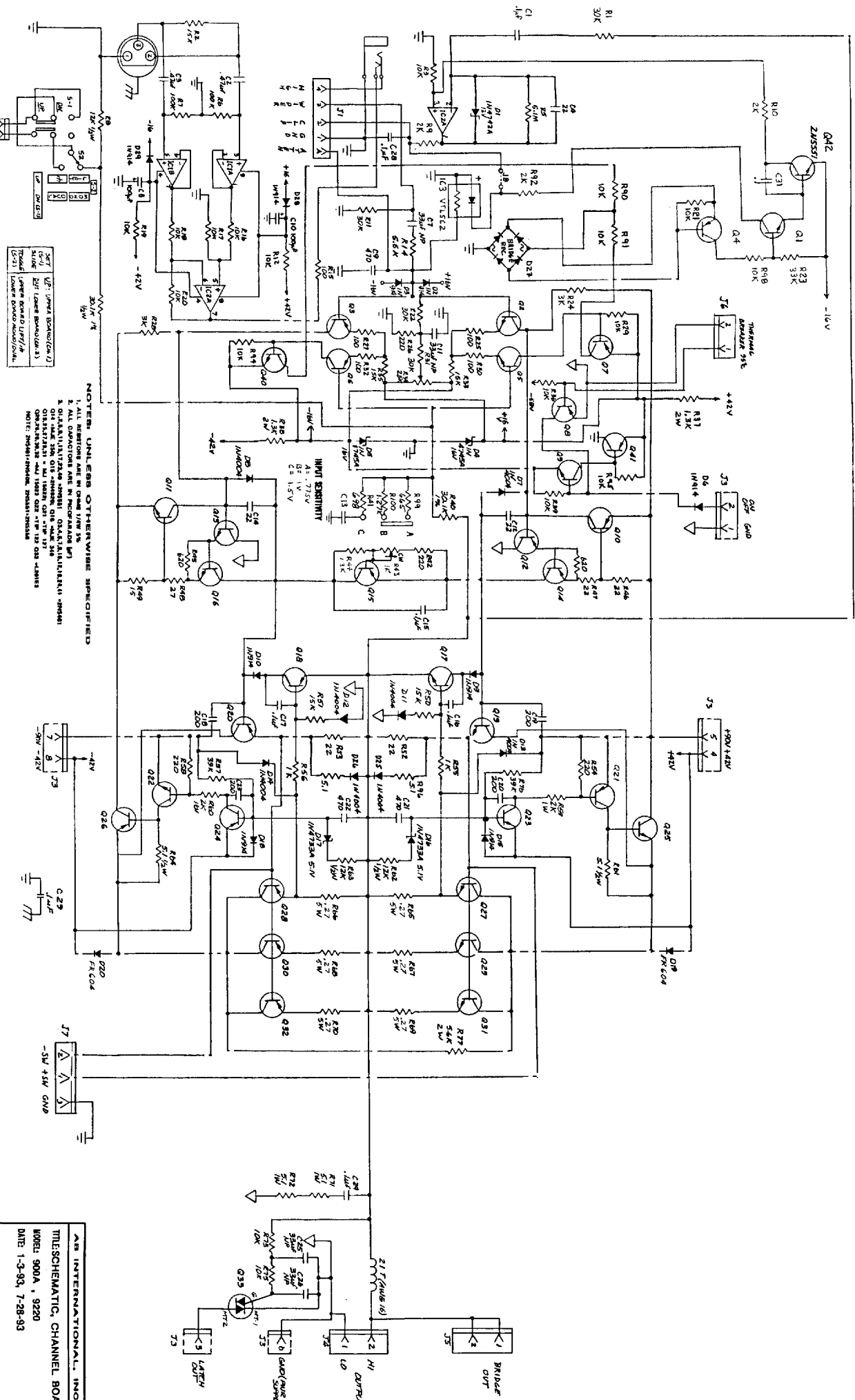


INPUT SENSITIVITY SELECTOR SWITCH

INPUT SENS.  
 A - 775V  
 B - 1.00V  
 C - 1.18V

NOTE: 9228 TO 9229 CONVERSION, REMOVE IC1 & C11, INSERT J1

AB INTERNATIONAL
TITLE ASSEMBLY 900A , 9220
DATE JAN 1993 JK
302-510 REV. G

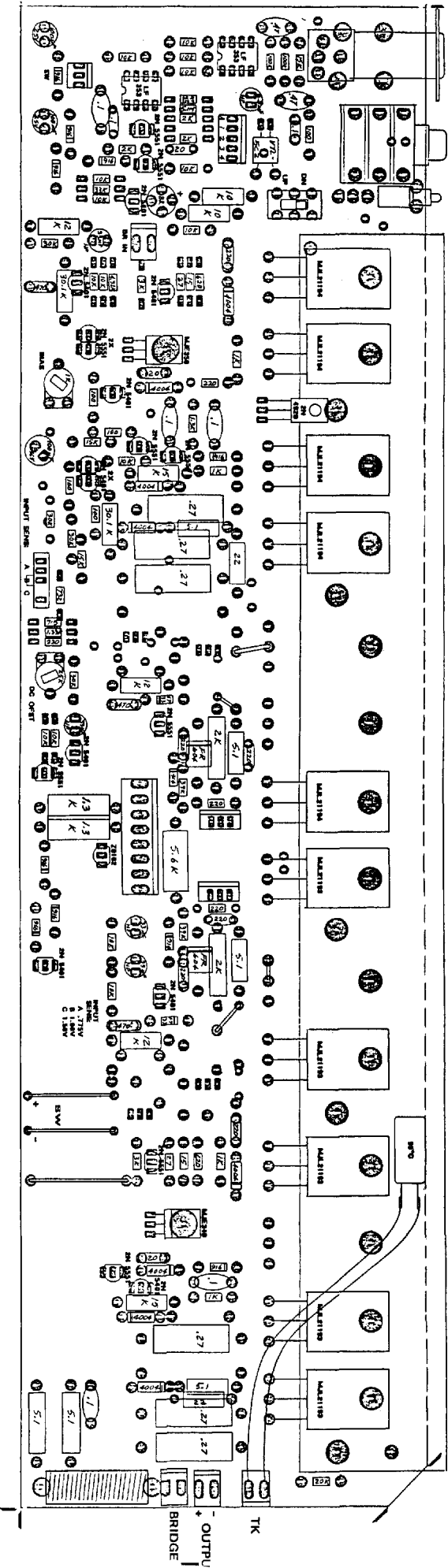


- Q1 Q1A Q1B Q1C Q1D Q1E Q1F Q1G Q1H Q1I Q1J Q1K Q1L Q1M Q1N Q1O Q1P Q1Q Q1R Q1S Q1T Q1U Q1V Q1W Q1X Q1Y Q1Z
- Q2 Q2A Q2B Q2C Q2D Q2E Q2F Q2G Q2H Q2I Q2J Q2K Q2L Q2M Q2N Q2O Q2P Q2Q Q2R Q2S Q2T Q2U Q2V Q2W Q2X Q2Y Q2Z
- Q3 Q3A Q3B Q3C Q3D Q3E Q3F Q3G Q3H Q3I Q3J Q3K Q3L Q3M Q3N Q3O Q3P Q3Q Q3R Q3S Q3T Q3U Q3V Q3W Q3X Q3Y Q3Z
- Q4 Q4A Q4B Q4C Q4D Q4E Q4F Q4G Q4H Q4I Q4J Q4K Q4L Q4M Q4N Q4O Q4P Q4Q Q4R Q4S Q4T Q4U Q4V Q4W Q4X Q4Y Q4Z
- Q5 Q5A Q5B Q5C Q5D Q5E Q5F Q5G Q5H Q5I Q5J Q5K Q5L Q5M Q5N Q5O Q5P Q5Q Q5R Q5S Q5T Q5U Q5V Q5W Q5X Q5Y Q5Z
- Q6 Q6A Q6B Q6C Q6D Q6E Q6F Q6G Q6H Q6I Q6J Q6K Q6L Q6M Q6N Q6O Q6P Q6Q Q6R Q6S Q6T Q6U Q6V Q6W Q6X Q6Y Q6Z
- Q7 Q7A Q7B Q7C Q7D Q7E Q7F Q7G Q7H Q7I Q7J Q7K Q7L Q7M Q7N Q7O Q7P Q7Q Q7R Q7S Q7T Q7U Q7V Q7W Q7X Q7Y Q7Z
- Q8 Q8A Q8B Q8C Q8D Q8E Q8F Q8G Q8H Q8I Q8J Q8K Q8L Q8M Q8N Q8O Q8P Q8Q Q8R Q8S Q8T Q8U Q8V Q8W Q8X Q8Y Q8Z
- Q9 Q9A Q9B Q9C Q9D Q9E Q9F Q9G Q9H Q9I Q9J Q9K Q9L Q9M Q9N Q9O Q9P Q9Q Q9R Q9S Q9T Q9U Q9V Q9W Q9X Q9Y Q9Z
- Q10 Q10A Q10B Q10C Q10D Q10E Q10F Q10G Q10H Q10I Q10J Q10K Q10L Q10M Q10N Q10O Q10P Q10Q Q10R Q10S Q10T Q10U Q10V Q10W Q10X Q10Y Q10Z
- Q11 Q11A Q11B Q11C Q11D Q11E Q11F Q11G Q11H Q11I Q11J Q11K Q11L Q11M Q11N Q11O Q11P Q11Q Q11R Q11S Q11T Q11U Q11V Q11W Q11X Q11Y Q11Z
- Q12 Q12A Q12B Q12C Q12D Q12E Q12F Q12G Q12H Q12I Q12J Q12K Q12L Q12M Q12N Q12O Q12P Q12Q Q12R Q12S Q12T Q12U Q12V Q12W Q12X Q12Y Q12Z
- Q13 Q13A Q13B Q13C Q13D Q13E Q13F Q13G Q13H Q13I Q13J Q13K Q13L Q13M Q13N Q13O Q13P Q13Q Q13R Q13S Q13T Q13U Q13V Q13W Q13X Q13Y Q13Z
- Q14 Q14A Q14B Q14C Q14D Q14E Q14F Q14G Q14H Q14I Q14J Q14K Q14L Q14M Q14N Q14O Q14P Q14Q Q14R Q14S Q14T Q14U Q14V Q14W Q14X Q14Y Q14Z
- Q15 Q15A Q15B Q15C Q15D Q15E Q15F Q15G Q15H Q15I Q15J Q15K Q15L Q15M Q15N Q15O Q15P Q15Q Q15R Q15S Q15T Q15U Q15V Q15W Q15X Q15Y Q15Z
- Q16 Q16A Q16B Q16C Q16D Q16E Q16F Q16G Q16H Q16I Q16J Q16K Q16L Q16M Q16N Q16O Q16P Q16Q Q16R Q16S Q16T Q16U Q16V Q16W Q16X Q16Y Q16Z
- Q17 Q17A Q17B Q17C Q17D Q17E Q17F Q17G Q17H Q17I Q17J Q17K Q17L Q17M Q17N Q17O Q17P Q17Q Q17R Q17S Q17T Q17U Q17V Q17W Q17X Q17Y Q17Z
- Q18 Q18A Q18B Q18C Q18D Q18E Q18F Q18G Q18H Q18I Q18J Q18K Q18L Q18M Q18N Q18O Q18P Q18Q Q18R Q18S Q18T Q18U Q18V Q18W Q18X Q18Y Q18Z
- Q19 Q19A Q19B Q19C Q19D Q19E Q19F Q19G Q19H Q19I Q19J Q19K Q19L Q19M Q19N Q19O Q19P Q19Q Q19R Q19S Q19T Q19U Q19V Q19W Q19X Q19Y Q19Z
- Q20 Q20A Q20B Q20C Q20D Q20E Q20F Q20G Q20H Q20I Q20J Q20K Q20L Q20M Q20N Q20O Q20P Q20Q Q20R Q20S Q20T Q20U Q20V Q20W Q20X Q20Y Q20Z
- Q21 Q21A Q21B Q21C Q21D Q21E Q21F Q21G Q21H Q21I Q21J Q21K Q21L Q21M Q21N Q21O Q21P Q21Q Q21R Q21S Q21T Q21U Q21V Q21W Q21X Q21Y Q21Z
- Q22 Q22A Q22B Q22C Q22D Q22E Q22F Q22G Q22H Q22I Q22J Q22K Q22L Q22M Q22N Q22O Q22P Q22Q Q22R Q22S Q22T Q22U Q22V Q22W Q22X Q22Y Q22Z
- Q23 Q23A Q23B Q23C Q23D Q23E Q23F Q23G Q23H Q23I Q23J Q23K Q23L Q23M Q23N Q23O Q23P Q23Q Q23R Q23S Q23T Q23U Q23V Q23W Q23X Q23Y Q23Z
- Q24 Q24A Q24B Q24C Q24D Q24E Q24F Q24G Q24H Q24I Q24J Q24K Q24L Q24M Q24N Q24O Q24P Q24Q Q24R Q24S Q24T Q24U Q24V Q24W Q24X Q24Y Q24Z
- Q25 Q25A Q25B Q25C Q25D Q25E Q25F Q25G Q25H Q25I Q25J Q25K Q25L Q25M Q25N Q25O Q25P Q25Q Q25R Q25S Q25T Q25U Q25V Q25W Q25X Q25Y Q25Z
- Q26 Q26A Q26B Q26C Q26D Q26E Q26F Q26G Q26H Q26I Q26J Q26K Q26L Q26M Q26N Q26O Q26P Q26Q Q26R Q26S Q26T Q26U Q26V Q26W Q26X Q26Y Q26Z
- Q27 Q27A Q27B Q27C Q27D Q27E Q27F Q27G Q27H Q27I Q27J Q27K Q27L Q27M Q27N Q27O Q27P Q27Q Q27R Q27S Q27T Q27U Q27V Q27W Q27X Q27Y Q27Z
- Q28 Q28A Q28B Q28C Q28D Q28E Q28F Q28G Q28H Q28I Q28J Q28K Q28L Q28M Q28N Q28O Q28P Q28Q Q28R Q28S Q28T Q28U Q28V Q28W Q28X Q28Y Q28Z
- Q29 Q29A Q29B Q29C Q29D Q29E Q29F Q29G Q29H Q29I Q29J Q29K Q29L Q29M Q29N Q29O Q29P Q29Q Q29R Q29S Q29T Q29U Q29V Q29W Q29X Q29Y Q29Z
- Q30 Q30A Q30B Q30C Q30D Q30E Q30F Q30G Q30H Q30I Q30J Q30K Q30L Q30M Q30N Q30O Q30P Q30Q Q30R Q30S Q30T Q30U Q30V Q30W Q30X Q30Y Q30Z
- Q31 Q31A Q31B Q31C Q31D Q31E Q31F Q31G Q31H Q31I Q31J Q31K Q31L Q31M Q31N Q31O Q31P Q31Q Q31R Q31S Q31T Q31U Q31V Q31W Q31X Q31Y Q31Z
- Q32 Q32A Q32B Q32C Q32D Q32E Q32F Q32G Q32H Q32I Q32J Q32K Q32L Q32M Q32N Q32O Q32P Q32Q Q32R Q32S Q32T Q32U Q32V Q32W Q32X Q32Y Q32Z

NOTE: UNLESS OTHERWISE SPECIFIED  
 1. ALL RESISTORS ARE IN OHMS UNLESS NOTED OTHERWISE  
 2. ALL CAPACITORS ARE IN MICROFARADS UNLESS NOTED OTHERWISE  
 3. DIODES ARE IN THE DIRECTION INDICATED BY THE ARROW  
 4. Q1A Q1B Q1C Q1D Q1E Q1F Q1G Q1H Q1I Q1J Q1K Q1L Q1M Q1N Q1O Q1P Q1Q Q1R Q1S Q1T Q1U Q1V Q1W Q1X Q1Y Q1Z  
 5. Q2A Q2B Q2C Q2D Q2E Q2F Q2G Q2H Q2I Q2J Q2K Q2L Q2M Q2N Q2O Q2P Q2Q Q2R Q2S Q2T Q2U Q2V Q2W Q2X Q2Y Q2Z  
 6. Q3A Q3B Q3C Q3D Q3E Q3F Q3G Q3H Q3I Q3J Q3K Q3L Q3M Q3N Q3O Q3P Q3Q Q3R Q3S Q3T Q3U Q3V Q3W Q3X Q3Y Q3Z  
 7. Q4A Q4B Q4C Q4D Q4E Q4F Q4G Q4H Q4I Q4J Q4K Q4L Q4M Q4N Q4O Q4P Q4Q Q4R Q4S Q4T Q4U Q4V Q4W Q4X Q4Y Q4Z  
 8. Q5A Q5B Q5C Q5D Q5E Q5F Q5G Q5H Q5I Q5J Q5K Q5L Q5M Q5N Q5O Q5P Q5Q Q5R Q5S Q5T Q5U Q5V Q5W Q5X Q5Y Q5Z  
 9. Q6A Q6B Q6C Q6D Q6E Q6F Q6G Q6H Q6I Q6J Q6K Q6L Q6M Q6N Q6O Q6P Q6Q Q6R Q6S Q6T Q6U Q6V Q6W Q6X Q6Y Q6Z  
 10. Q7A Q7B Q7C Q7D Q7E Q7F Q7G Q7H Q7I Q7J Q7K Q7L Q7M Q7N Q7O Q7P Q7Q Q7R Q7S Q7T Q7U Q7V Q7W Q7X Q7Y Q7Z  
 11. Q8A Q8B Q8C Q8D Q8E Q8F Q8G Q8H Q8I Q8J Q8K Q8L Q8M Q8N Q8O Q8P Q8Q Q8R Q8S Q8T Q8U Q8V Q8W Q8X Q8Y Q8Z  
 12. Q9A Q9B Q9C Q9D Q9E Q9F Q9G Q9H Q9I Q9J Q9K Q9L Q9M Q9N Q9O Q9P Q9Q Q9R Q9S Q9T Q9U Q9V Q9W Q9X Q9Y Q9Z  
 13. Q10A Q10B Q10C Q10D Q10E Q10F Q10G Q10H Q10I Q10J Q10K Q10L Q10M Q10N Q10O Q10P Q10Q Q10R Q10S Q10T Q10U Q10V Q10W Q10X Q10Y Q10Z  
 14. Q11A Q11B Q11C Q11D Q11E Q11F Q11G Q11H Q11I Q11J Q11K Q11L Q11M Q11N Q11O Q11P Q11Q Q11R Q11S Q11T Q11U Q11V Q11W Q11X Q11Y Q11Z  
 15. Q12A Q12B Q12C Q12D Q12E Q12F Q12G Q12H Q12I Q12J Q12K Q12L Q12M Q12N Q12O Q12P Q12Q Q12R Q12S Q12T Q12U Q12V Q12W Q12X Q12Y Q12Z  
 16. Q13A Q13B Q13C Q13D Q13E Q13F Q13G Q13H Q13I Q13J Q13K Q13L Q13M Q13N Q13O Q13P Q13Q Q13R Q13S Q13T Q13U Q13V Q13W Q13X Q13Y Q13Z  
 17. Q14A Q14B Q14C Q14D Q14E Q14F Q14G Q14H Q14I Q14J Q14K Q14L Q14M Q14N Q14O Q14P Q14Q Q14R Q14S Q14T Q14U Q14V Q14W Q14X Q14Y Q14Z  
 18. Q15A Q15B Q15C Q15D Q15E Q15F Q15G Q15H Q15I Q15J Q15K Q15L Q15M Q15N Q15O Q15P Q15Q Q15R Q15S Q15T Q15U Q15V Q15W Q15X Q15Y Q15Z  
 19. Q16A Q16B Q16C Q16D Q16E Q16F Q16G Q16H Q16I Q16J Q16K Q16L Q16M Q16N Q16O Q16P Q16Q Q16R Q16S Q16T Q16U Q16V Q16W Q16X Q16Y Q16Z  
 20. Q17A Q17B Q17C Q17D Q17E Q17F Q17G Q17H Q17I Q17J Q17K Q17L Q17M Q17N Q17O Q17P Q17Q Q17R Q17S Q17T Q17U Q17V Q17W Q17X Q17Y Q17Z  
 21. Q18A Q18B Q18C Q18D Q18E Q18F Q18G Q18H Q18I Q18J Q18K Q18L Q18M Q18N Q18O Q18P Q18Q Q18R Q18S Q18T Q18U Q18V Q18W Q18X Q18Y Q18Z  
 22. Q19A Q19B Q19C Q19D Q19E Q19F Q19G Q19H Q19I Q19J Q19K Q19L Q19M Q19N Q19O Q19P Q19Q Q19R Q19S Q19T Q19U Q19V Q19W Q19X Q19Y Q19Z  
 23. Q20A Q20B Q20C Q20D Q20E Q20F Q20G Q20H Q20I Q20J Q20K Q20L Q20M Q20N Q20O Q20P Q20Q Q20R Q20S Q20T Q20U Q20V Q20W Q20X Q20Y Q20Z  
 24. Q21A Q21B Q21C Q21D Q21E Q21F Q21G Q21H Q21I Q21J Q21K Q21L Q21M Q21N Q21O Q21P Q21Q Q21R Q21S Q21T Q21U Q21V Q21W Q21X Q21Y Q21Z  
 25. Q22A Q22B Q22C Q22D Q22E Q22F Q22G Q22H Q22I Q22J Q22K Q22L Q22M Q22N Q22O Q22P Q22Q Q22R Q22S Q22T Q22U Q22V Q22W Q22X Q22Y Q22Z  
 26. Q23A Q23B Q23C Q23D Q23E Q23F Q23G Q23H Q23I Q23J Q23K Q23L Q23M Q23N Q23O Q23P Q23Q Q23R Q23S Q23T Q23U Q23V Q23W Q23X Q23Y Q23Z  
 27. Q24A Q24B Q24C Q24D Q24E Q24F Q24G Q24H Q24I Q24J Q24K Q24L Q24M Q24N Q24O Q24P Q24Q Q24R Q24S Q24T Q24U Q24V Q24W Q24X Q24Y Q24Z  
 28. Q25A Q25B Q25C Q25D Q25E Q25F Q25G Q25H Q25I Q25J Q25K Q25L Q25M Q25N Q25O Q25P Q25Q Q25R Q25S Q25T Q25U Q25V Q25W Q25X Q25Y Q25Z  
 29. Q26A Q26B Q26C Q26D Q26E Q26F Q26G Q26H Q26I Q26J Q26K Q26L Q26M Q26N Q26O Q26P Q26Q Q26R Q26S Q26T Q26U Q26V Q26W Q26X Q26Y Q26Z  
 30. Q27A Q27B Q27C Q27D Q27E Q27F Q27G Q27H Q27I Q27J Q27K Q27L Q27M Q27N Q27O Q27P Q27Q Q27R Q27S Q27T Q27U Q27V Q27W Q27X Q27Y Q27Z  
 31. Q28A Q28B Q28C Q28D Q28E Q28F Q28G Q28H Q28I Q28J Q28K Q28L Q28M Q28N Q28O Q28P Q28Q Q28R Q28S Q28T Q28U Q28V Q28W Q28X Q28Y Q28Z  
 32. Q29A Q29B Q29C Q29D Q29E Q29F Q29G Q29H Q29I Q29J Q29K Q29L Q29M Q29N Q29O Q29P Q29Q Q29R Q29S Q29T Q29U Q29V Q29W Q29X Q29Y Q29Z  
 33. Q30A Q30B Q30C Q30D Q30E Q30F Q30G Q30H Q30I Q30J Q30K Q30L Q30M Q30N Q30O Q30P Q30Q Q30R Q30S Q30T Q30U Q30V Q30W Q30X Q30Y Q30Z  
 34. Q31A Q31B Q31C Q31D Q31E Q31F Q31G Q31H Q31I Q31J Q31K Q31L Q31M Q31N Q31O Q31P Q31Q Q31R Q31S Q31T Q31U Q31V Q31W Q31X Q31Y Q31Z  
 35. Q32A Q32B Q32C Q32D Q32E Q32F Q32G Q32H Q32I Q32J Q32K Q32L Q32M Q32N Q32O Q32P Q32Q Q32R Q32S Q32T Q32U Q32V Q32W Q32X Q32Y Q32Z

NOTE: 90A TO 92A CONVERSION, REMOVE IC3 & C1, INSERT J1

AS INTERNATIONAL, INC.  
 THIS SCHEMATIC, CHANNEL BOAT  
 MODEL 900A, 9220  
 DATE 1-5-93, 7-28-93  
 ASSEMBLY NO. 502-675 REV. G

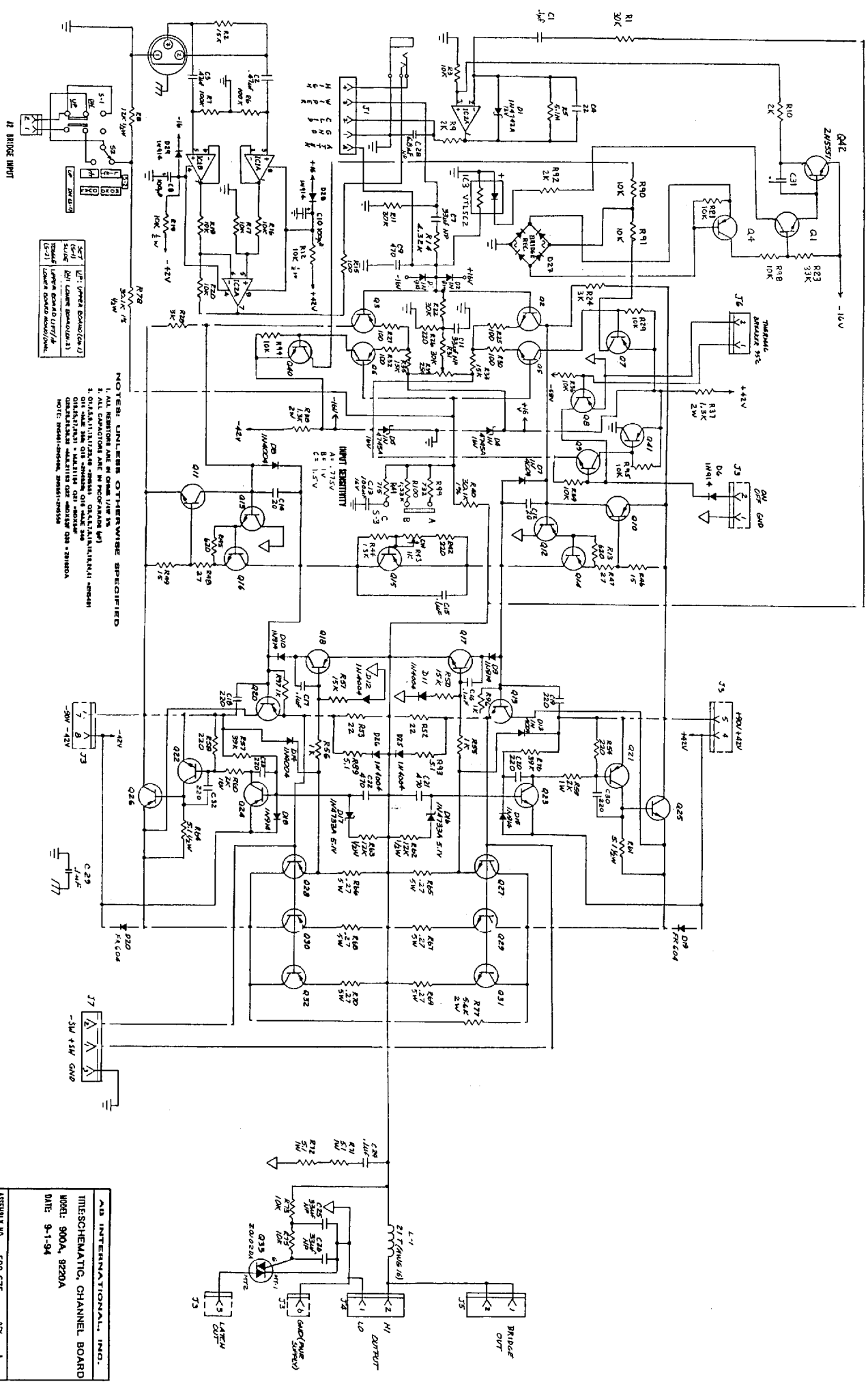


AB INTERNATIONAL, INC.

TITLE: PCB ASSEMBLY, CHANNEL BOARD  
 MODEL: 900A, 9220A

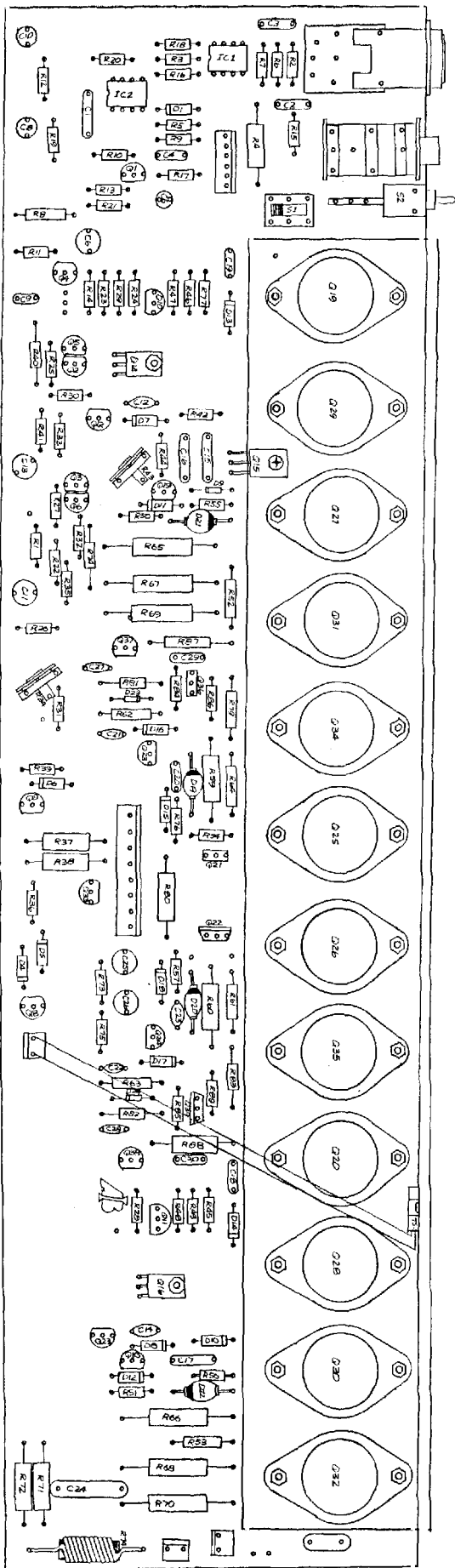
DATE: 9-7-94

ASSY NO. 502-675 REV. J



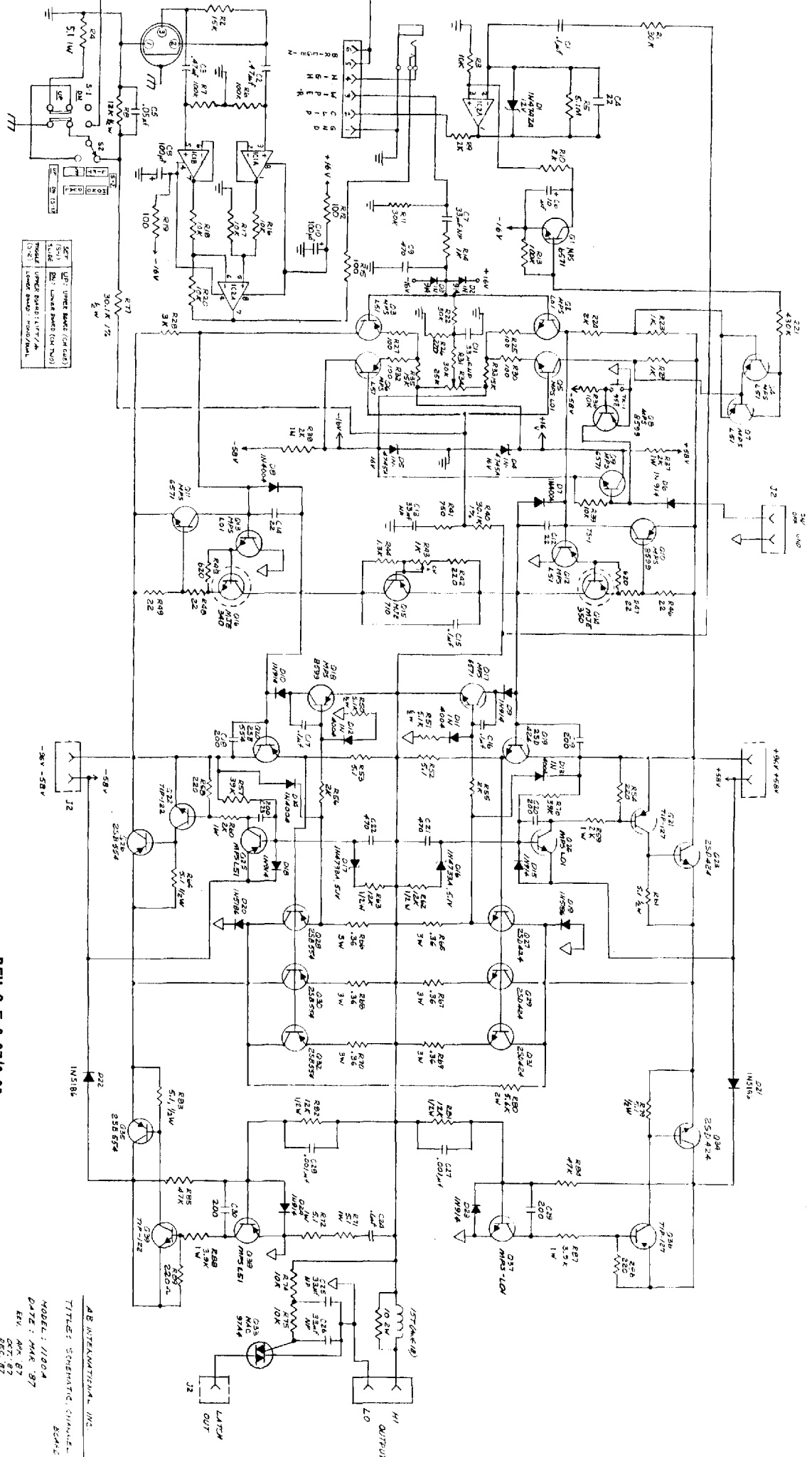
AB INTERNATIONAL, INC.  
 ITTESCHENMATIC CHANNEL BOARD  
 MODEL 900A, 9200A  
 DATE 9-1-94





REV C-E 6-87/8-90

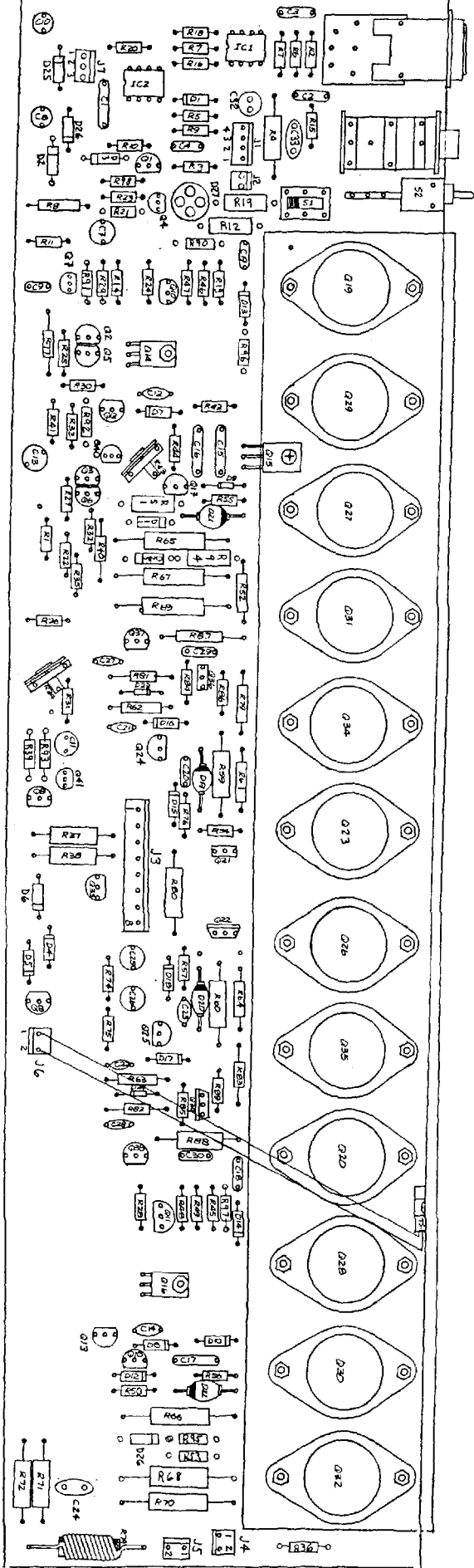
AB INTERNATIONAL, INC  
 ASSEMBLY PCB, 110C4  
 PN: 562-470



557	UP: 741	OP: 741
558	UP: 555	OP: 555
559	UP: 556	OP: 556
560	UP: 556	OP: 556
561	UP: 556	OP: 556
562	UP: 556	OP: 556
563	UP: 556	OP: 556
564	UP: 556	OP: 556
565	UP: 556	OP: 556
566	UP: 556	OP: 556
567	UP: 556	OP: 556
568	UP: 556	OP: 556
569	UP: 556	OP: 556
570	UP: 556	OP: 556
571	UP: 556	OP: 556
572	UP: 556	OP: 556
573	UP: 556	OP: 556
574	UP: 556	OP: 556
575	UP: 556	OP: 556
576	UP: 556	OP: 556
577	UP: 556	OP: 556
578	UP: 556	OP: 556
579	UP: 556	OP: 556
580	UP: 556	OP: 556
581	UP: 556	OP: 556
582	UP: 556	OP: 556
583	UP: 556	OP: 556
584	UP: 556	OP: 556
585	UP: 556	OP: 556
586	UP: 556	OP: 556
587	UP: 556	OP: 556
588	UP: 556	OP: 556
589	UP: 556	OP: 556
590	UP: 556	OP: 556
591	UP: 556	OP: 556
592	UP: 556	OP: 556
593	UP: 556	OP: 556
594	UP: 556	OP: 556
595	UP: 556	OP: 556
596	UP: 556	OP: 556
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598	UP: 556	OP: 556
599	UP: 556	OP: 556
600	UP: 556	OP: 556

REV C-E 6-87/8-90

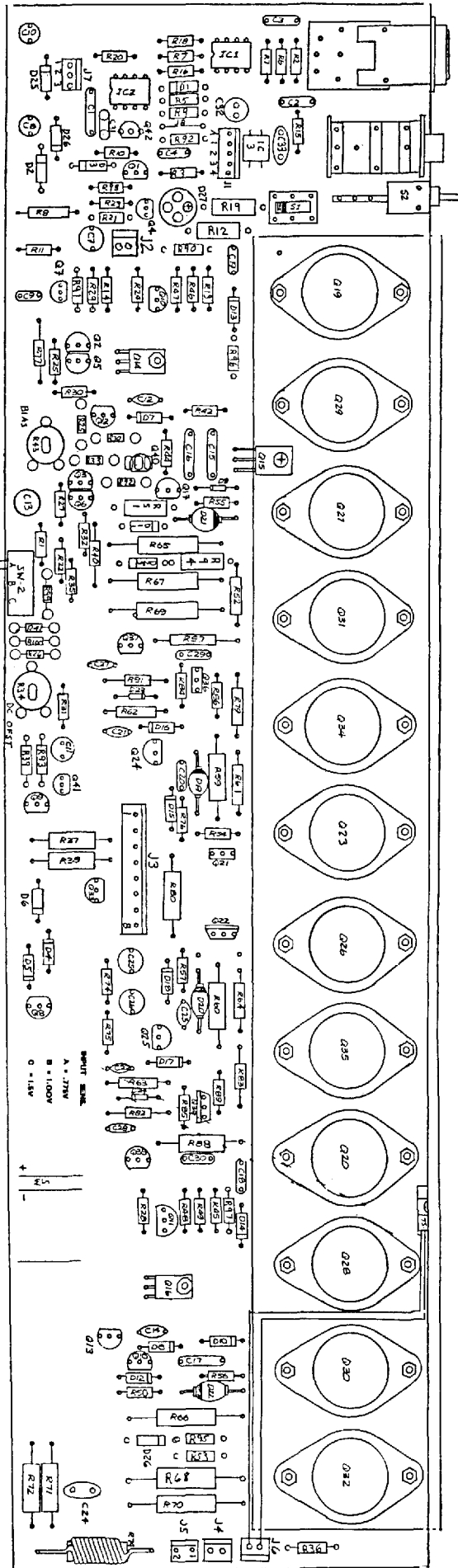
AE INTERNATIONAL, INC.  
 TITLE: SCHEMATIC CHANGE  
 MODEL: 11004  
 DATE: MAR 87  
 BY: [Signature]  
 DEC 87  
 ASSEMBLY NO: 502-870



NOTE: 900A = 9220, 1100A = 9420

AB INTERNATIONAL, INC.  
 ASSEMBLY P.C.B. 11004  
 PW: 502-670 REV. F  
 AUG 90 JK



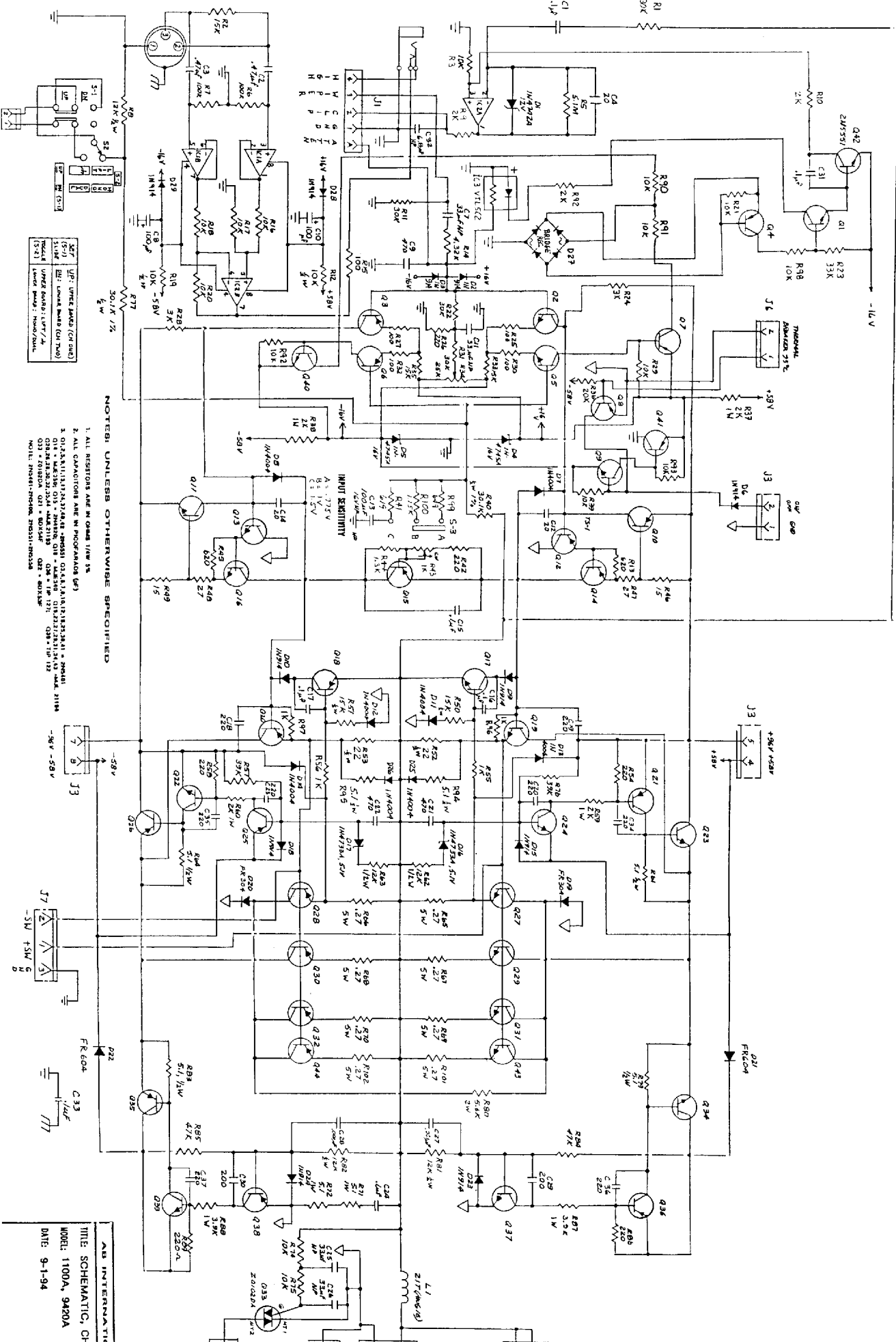


NOTE: (1)MA TO 9428 CONNECTION, REMOVE (C) 1, (C)1, (C)2, (C)3 IN

AB INTERNATIONAL INC.
TITLE ASSEMBLY 11MA , 9420
DATE JAN 1953 JK
52-517 REV. 6







NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL RESISTORS ARE IN OHMS UNLESS SPECIFIED
2. ALL CAPACITORS ARE IN PICOFARADS UNLESS SPECIFIED
3. Q1-Q16: 2N3638, 2N3639, 2N3640, 2N3641, 2N3642, 2N3643, 2N3644, 2N3645, 2N3646, 2N3647, 2N3648, 2N3649, 2N3650, 2N3651, 2N3652, 2N3653, 2N3654, 2N3655, 2N3656, 2N3657, 2N3658, 2N3659, 2N3660, 2N3661, 2N3662, 2N3663, 2N3664, 2N3665, 2N3666, 2N3667, 2N3668, 2N3669, 2N3670, 2N3671, 2N3672, 2N3673, 2N3674, 2N3675, 2N3676, 2N3677, 2N3678, 2N3679, 2N3680, 2N3681, 2N3682, 2N3683, 2N3684, 2N3685, 2N3686, 2N3687, 2N3688, 2N3689, 2N3690, 2N3691, 2N3692, 2N3693, 2N3694, 2N3695, 2N3696, 2N3697, 2N3698, 2N3699, 2N3700, 2N3701, 2N3702, 2N3703, 2N3704, 2N3705, 2N3706, 2N3707, 2N3708, 2N3709, 2N3710, 2N3711, 2N3712, 2N3713, 2N3714, 2N3715, 2N3716, 2N3717, 2N3718, 2N3719, 2N3720, 2N3721, 2N3722, 2N3723, 2N3724, 2N3725, 2N3726, 2N3727, 2N3728, 2N3729, 2N3730, 2N3731, 2N3732, 2N3733, 2N3734, 2N3735, 2N3736, 2N3737, 2N3738, 2N3739, 2N3740, 2N3741, 2N3742, 2N3743, 2N3744, 2N3745, 2N3746, 2N3747, 2N3748, 2N3749, 2N3750, 2N3751, 2N3752, 2N3753, 2N3754, 2N3755, 2N3756, 2N3757, 2N3758, 2N3759, 2N3760, 2N3761, 2N3762, 2N3763, 2N3764, 2N3765, 2N3766, 2N3767, 2N3768, 2N3769, 2N3770, 2N3771, 2N3772, 2N3773, 2N3774, 2N3775, 2N3776, 2N3777, 2N3778, 2N3779, 2N3780, 2N3781, 2N3782, 2N3783, 2N3784, 2N3785, 2N3786, 2N3787, 2N3788, 2N3789, 2N3790, 2N3791, 2N3792, 2N3793, 2N3794, 2N3795, 2N3796, 2N3797, 2N3798, 2N3799, 2N3800, 2N3801, 2N3802, 2N3803, 2N3804, 2N3805, 2N3806, 2N3807, 2N3808, 2N3809, 2N3810, 2N3811, 2N3812, 2N3813, 2N3814, 2N3815, 2N3816, 2N3817, 2N3818, 2N3819, 2N3820, 2N3821, 2N3822, 2N3823, 2N3824, 2N3825, 2N3826, 2N3827, 2N3828, 2N3829, 2N3830, 2N3831, 2N3832, 2N3833, 2N3834, 2N3835, 2N3836, 2N3837, 2N3838, 2N3839, 2N3840, 2N3841, 2N3842, 2N3843, 2N3844, 2N3845, 2N3846, 2N3847, 2N3848, 2N3849, 2N3850, 2N3851, 2N3852, 2N3853, 2N3854, 2N3855, 2N3856, 2N3857, 2N3858, 2N3859, 2N3860, 2N3861, 2N3862, 2N3863, 2N3864, 2N3865, 2N3866, 2N3867, 2N3868, 2N3869, 2N3870, 2N3871, 2N3872, 2N3873, 2N3874, 2N3875, 2N3876, 2N3877, 2N3878, 2N3879, 2N3880, 2N3881, 2N3882, 2N3883, 2N3884, 2N3885, 2N3886, 2N3887, 2N3888, 2N3889, 2N3890, 2N3891, 2N3892, 2N3893, 2N3894, 2N3895, 2N3896, 2N3897, 2N3898, 2N3899, 2N3900, 2N3901, 2N3902, 2N3903, 2N3904, 2N3905, 2N3906, 2N3907, 2N3908, 2N3909, 2N3910, 2N3911, 2N3912, 2N3913, 2N3914, 2N3915, 2N3916, 2N3917, 2N3918, 2N3919, 2N3920, 2N3921, 2N3922, 2N3923, 2N3924, 2N3925, 2N3926, 2N3927, 2N3928, 2N3929, 2N3930, 2N3931, 2N3932, 2N3933, 2N3934, 2N3935, 2N3936, 2N3937, 2N3938, 2N3939, 2N3940, 2N3941, 2N3942, 2N3943, 2N3944, 2N3945, 2N3946, 2N3947, 2N3948, 2N3949, 2N3950, 2N3951, 2N3952, 2N3953, 2N3954, 2N3955, 2N3956, 2N3957, 2N3958, 2N3959, 2N3960, 2N3961, 2N3962, 2N3963, 2N3964, 2N3965, 2N3966, 2N3967, 2N3968, 2N3969, 2N3970, 2N3971, 2N3972, 2N3973, 2N3974, 2N3975, 2N3976, 2N3977, 2N3978, 2N3979, 2N3980, 2N3981, 2N3982, 2N3983, 2N3984, 2N3985, 2N3986, 2N3987, 2N3988, 2N3989, 2N3990, 2N3991, 2N3992, 2N3993, 2N3994, 2N3995, 2N3996, 2N3997, 2N3998, 2N3999, 2N4000

AB INTERNATIONAL, INC.

TITLE SCHEMATIC, CHANNEL BOARD

MODEL: 1100A, 9420A

DATE: 9-1-94

ASSEMBLY NO. 502-670 REV J