

ELECTRONICS SERVICE MANUAL

A-03 Amplifier

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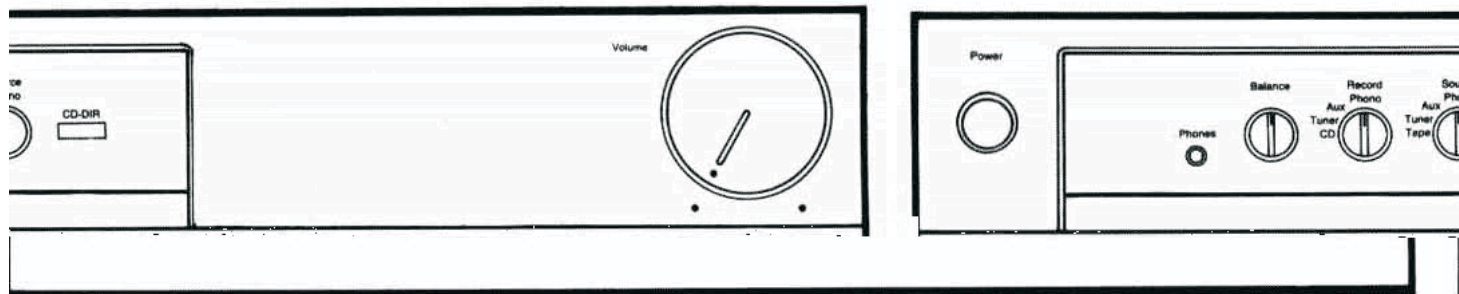
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Specification

Rated Continuous Power Output 20Hz-20kHz	
8 ohms.....	30W
4 ohms.....	40W
Maximum Continuous Power Output:	
8 ohms.....	35W
4 ohms.....	45W
IHF Dynamic Power Output:	
8 ohms.....	50W
4 ohms.....	70W
Maximum Output Current:.....12A	
THD 20Hz-20kHz rated power:	
8 ohms.....	0.07%
IMD rated power:	
8 ohms.....	0.05%
Damping factor:	
1kHz.....	120
Input sensitivities for rated output 8 ohms 1kHz:	
CD, Tuner, Aux, Tape	150mV
Phono MM.....	2.5mV
Input Impedance:	
CD, Tuner, Aux, Tape (minimum).....	10k ohms
Phono MM	47k ohms/100pf
Signal-to-noise ratio IHF A	
Weighted, (referated input)	
CD, Aux, Tape	96dB

Signal-to-noise ratio A weighted:	
Phono MM (ref 5mV).....	80dB
Frequency response 15Hz-20kHz.....0 to - 0.3dB	
Phono RIAA error 20Hz-20kHz.....	- 0.3dB
Maximum input 1kHz:	
CD, Tuner, Aux, Tape.....	> 30V
Phono MM.....	160mV
Crosstalk between sources	
CD, Tuner, Aux, Tape.....	75dB
Separation 1kHz:	
Tuner, Aux, Tape.....	75dB
CD.....	85dB
Power Requirement.....120V/60Hz, 220, 240V/	
50Hz or 120, 220, 240V/	
50-60Hz (depending on destination)	
Power Consumption.....150W	
Dimensions (overall).....430W x 93H x 354D	
16 ¹⁵ / ₁₆ " x 3 ¹³ / ₁₆ " x 13 ¹⁵ / ₁₆ "	
Weight (net).....6.6 kg/14.52 lbs	

• Specifications and design subject to possible modification without notice.

Bias Adjustment

Instruments: DC milli-voltmeter

Notes: Prior to Bias Adjustment, run about 5 minutes with rated output (8 ohm) and warm up Power Transistor and Heat Sink.
Set Volume Control to Minimum.

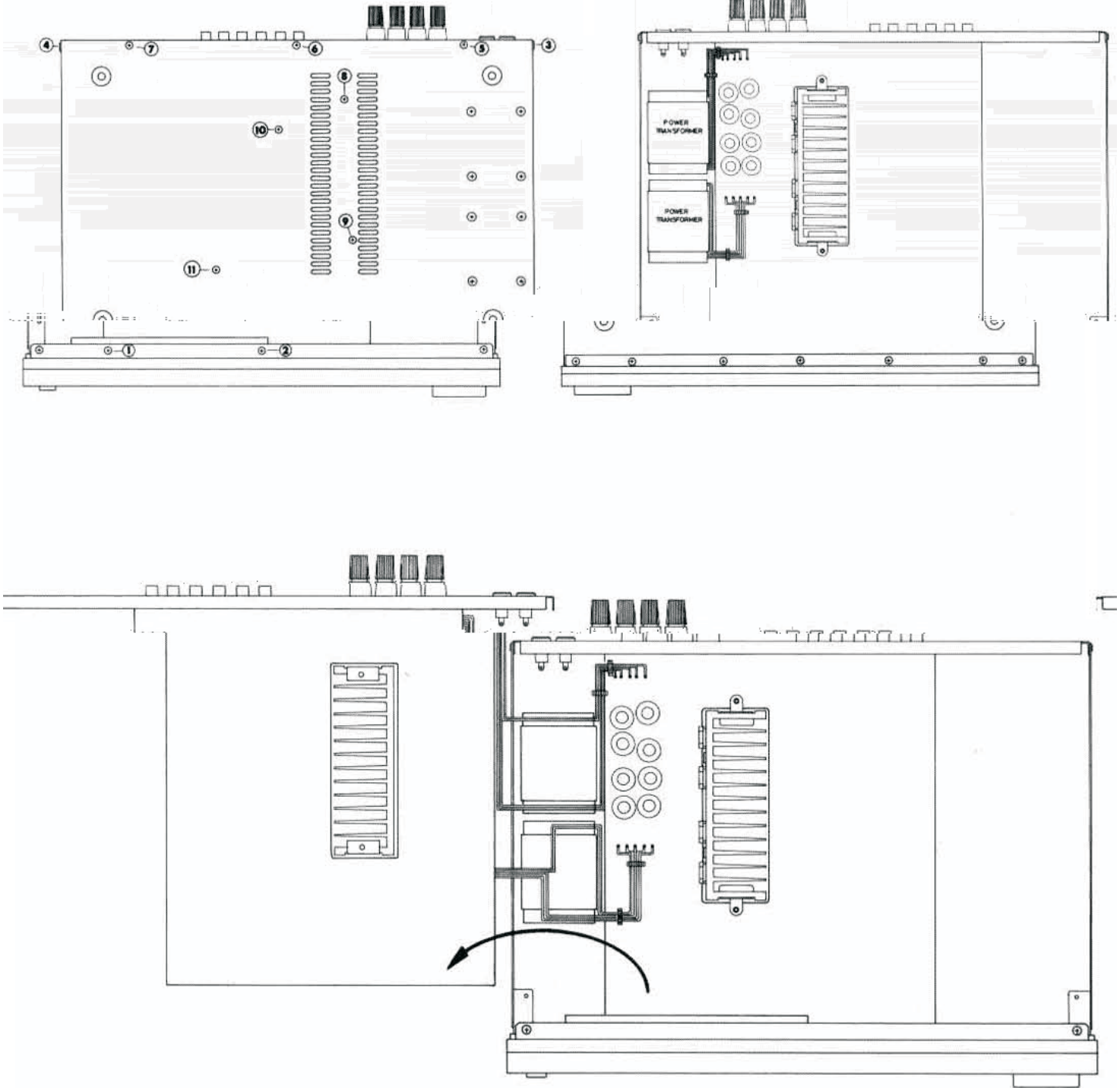
Step	Coupling		Adjust	Adjust for
	Plus Lead	Minus Lead		
1	TP1	TP3	VR601	DC milli-voltmeter reads 4 mV
2	TP2	TP4	VR602	

PC BOARD

Remove screws ① and ②.
Remove screws ③ to ⑪.
Turn the back, then lift and flip the PC board to the Transformer
side of the PC board.
(Note: Do not separate the Heatsink from PC board).

HINTS FOR REMOVING THE

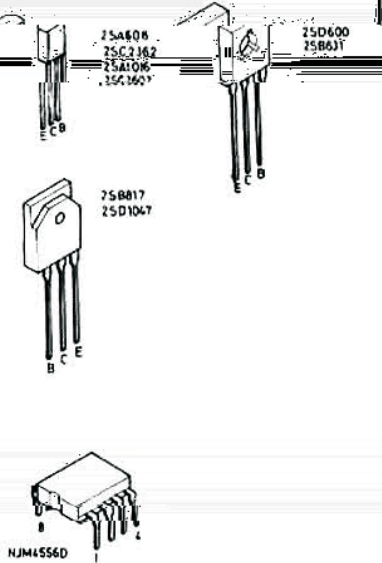
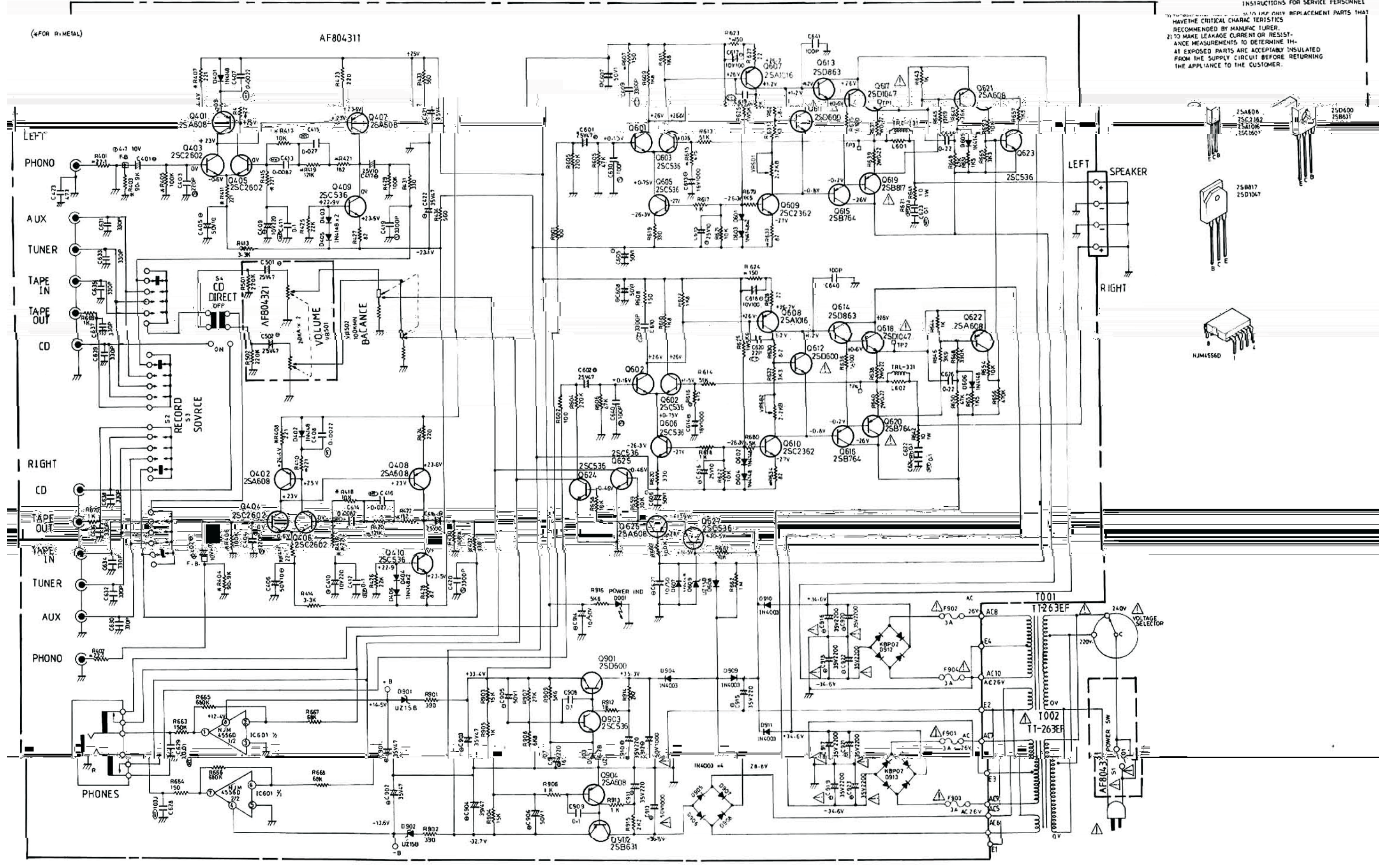
1. To remove the main PC board, first remove screws
2. Then turn the unit upside down, remove screws
3. Pull the back plate and the PC board assembly toward the side would allow one to reach the soldering side.
(Note: When removing the PC board, do not separate



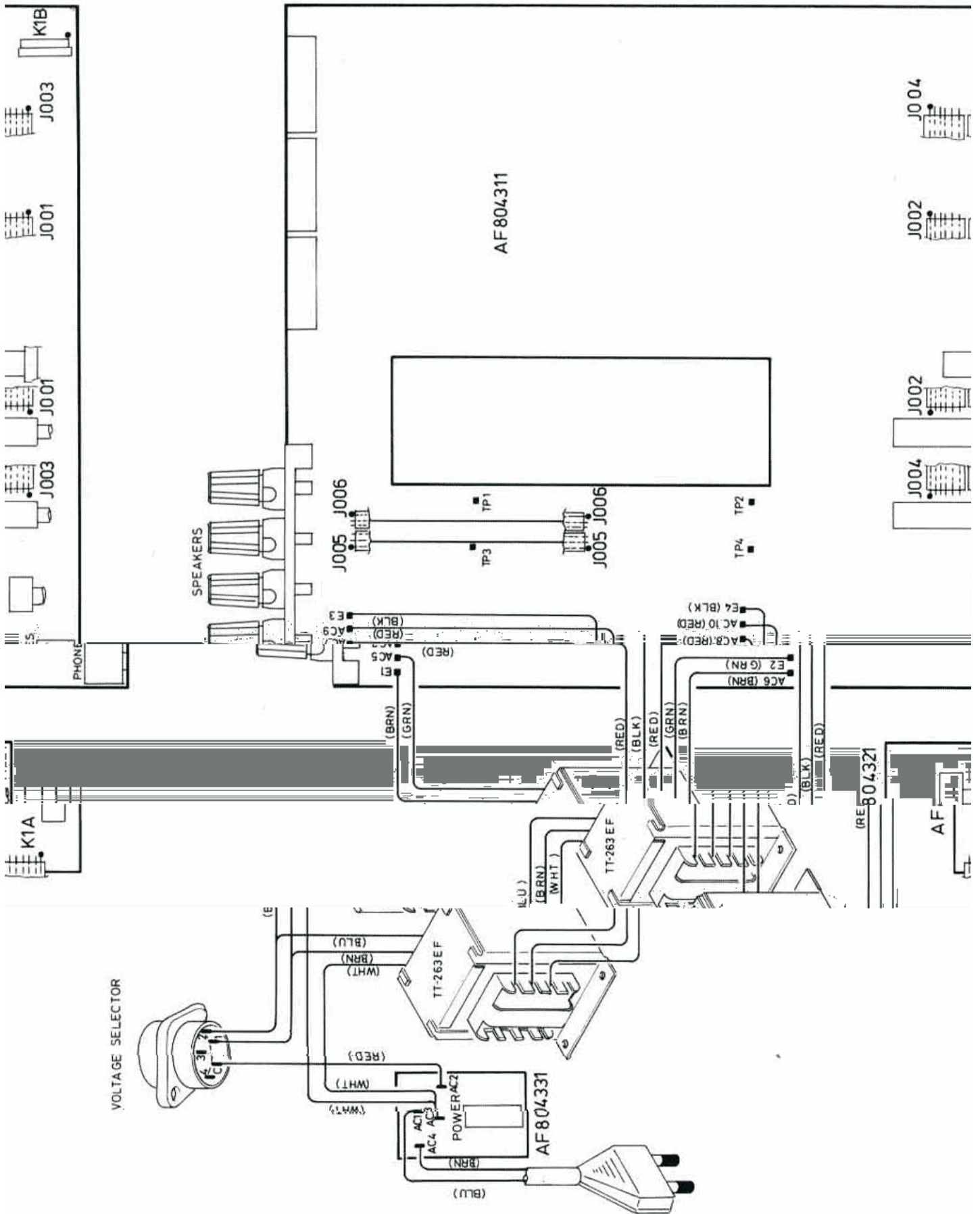
Schematic Diagram

NOTE: PARTS AND CIRCUIT SUBJECT TO CHANGES FOR IMPROVEMENTS WITHOUT PRIOR NOTICE

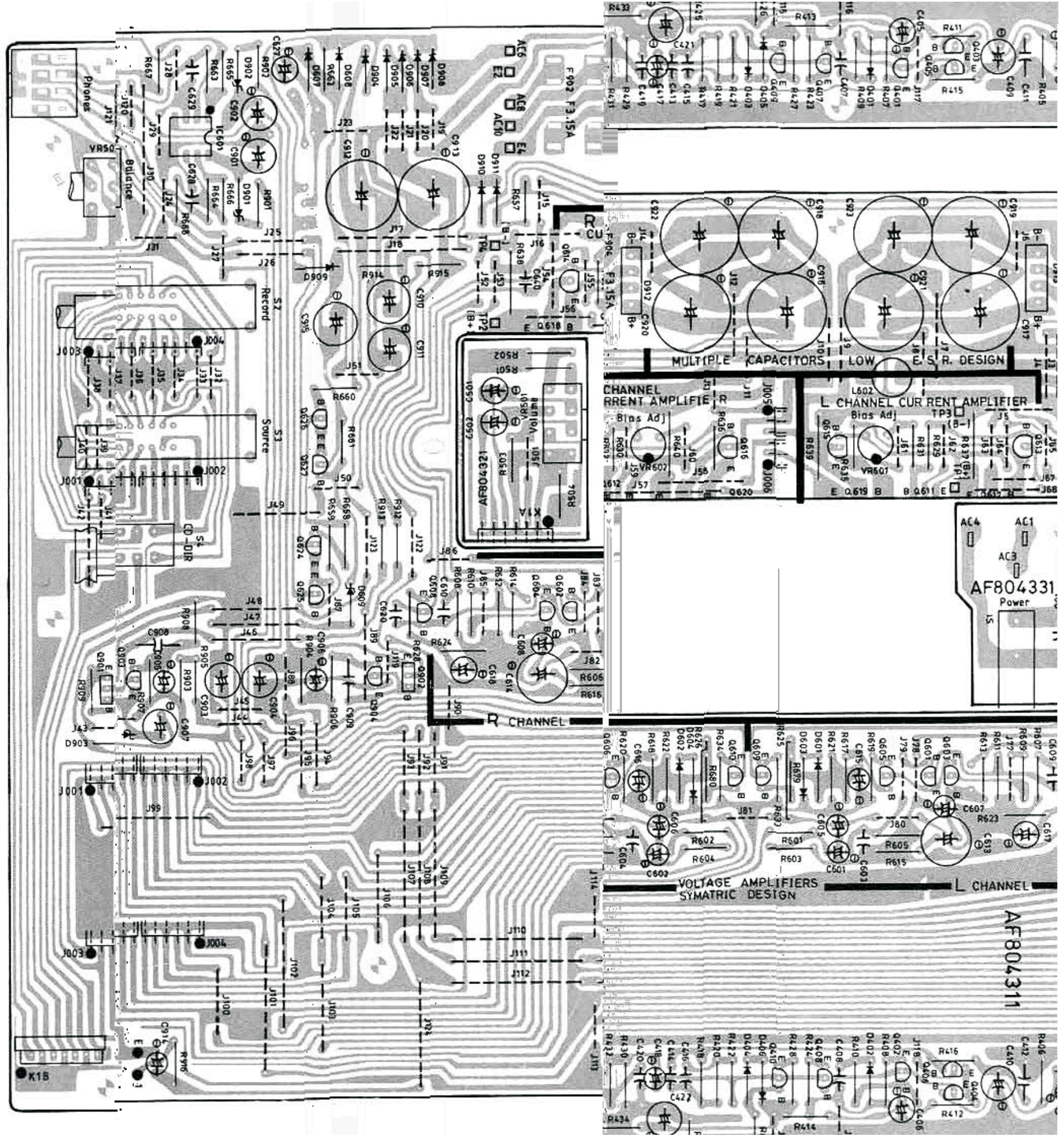
INSTRUCTIONS FOR SERVICE PERSONNEL
 1. DO NOT USE ONLY REPLACEMENT PARTS THAT
 HAVE THE CRITICAL CHARACTERISTICS
 RECOMMENDED BY MANUFACTURER.
 2. TO MAKE LEAKAGE CURRENT OR RESISTANCE
 MEASUREMENTS TO DETERMINE THAT
 EXPOSED PARTS ARE ACCEPTABLY INSULATED
 FROM THE SUPPLY CIRCUIT BEFORE RETURNING
 THE APPLIANCE TO THE CUSTOMER.



Wiring Diagram



PRINTED CIRCUIT BOARDS



SYMBOT.	PAI
1	AAI
2	AAI
3	KB.
4	SRI
5	OM.
6	SGI
7	SGI
8	OMI
9	--
10	KB.
11	KB.
12	OM.
13	AFI
14	KB.
15	SNI
16	SP.
17	--
18	AMI
19	FTI
20	SP.
21	--
22	BCI
23	SP.
24	AH.
25	PT.
26	ARI
27	VCI
28	SP.
29	CDI
	CDI
30	AUI

R914,915	RD52201820	R,CARBON 2.2K J 1/4W
R916	RD55601821	R,CARBON 5.6K J 1/4W
C901-904	CE04706351	CAP,ELEC 47uF 35V
C905,906	CE01007504	CAP,ELEC 1uF 50V
C907	CE02205164	CAP,ELEC 220uF 16V
C908,909	CE01008458	CAP,CERAMIC 0.1uF 50V
R627,628	RD52209820	R,CARBON 22 J 1/4W
R629,630	RD58201829	R,CARBON 8.2K J 1/4W
R631,632	RD53301822	R,CARBON 3.3K J 1/4W
R633,634	RM28259811	R,METAL 82.5 F 1/4W
R635,636	RM91000926	R,METAL 100 J 1/2W
R637-640	RM10228226	R,METAL 0.22 2W
R641,642	RM11009120	R,METAL 10 J 1W
R643,644	RD51001823	R,CARBON 1K J 1/4W
R645,646	RD53901825	R,CARBON 3.9K J 1/4W
R647,648	RD53903822	R,CARBON 390K J 1/4W
R649,650	RD54702824	R,CARBON 47K J 1/4W
R651,652	RD51501820	R,CARBON 1.5K J 1/4W
R653,654	RD51002827	R,CARBON 10K J 1/4W
R655	RD53301822	R,CARBON 3.3K J 1/4W
R656	RD54703828	R,CARBON 470K J 1/4W
R657	RD51501820	R,CARBON 1.5K J 1/4W
R658,659	RD51002827	R,CARBON 10K J 1/4W
R660	RD51003820	R,CARBON 100K J 1/4W
R661	RD51002827	R,CARBON 10K J 1/4W
R662	RD21004822	R,CARBON 1M J 1/4W
R663,664	RD21500825	R,CARBON 150 J 1/4W
R665,666	RD26803824	R,CARBON 680K J 1/4W
R667,668	RD26802820	R,CARBON 68K J 1/4W

R617,618	RD51001823	R,CARBON 1K J 1/4W
R619,620	RD53300829	R,CARBON 330 J 1/4W
R621,622	RD51002827	R,CARBON 10K J 1/4W
R623,624	RM21500815	R,METAL 150 F 1/4W
R625,626	RM15601128	R,METAL 5.6K J 1W
C900,901	CE01000958	CAP,CERAMIC 0.1uF 50V
C910,911	CE02205358	CAP,ELEC 220uF 35V
C912,913	CE01004503	CAP,ELEC 1000uF 50V Δ
C915	CE02205358	CAP,ELEC 220uF 35V
C916-923	CE02204354	CAP,ELEC 2200uF 35V Δ
D901,902	DD20000090	DIODE RD-15E
D903	DD20000181	DIODE RD-6.2E
D904-911	DD80000010	DIODE 1N4003
D912,913	DD10000019	DIODE KBPC02 Δ
Q901	TR40000069	TRANSISTOR 2SD600K
Q902	TR10000047	TRANSISTOR 2SB631
Q903	TR30000327	TRANSISTOR 2SC536
Q904	TR10000126	TRANSISTOR 2SA608K
F901-904	FU23000049	FUSE 250V 4A S Δ
S2,S3	SH30000390	FUNCTION SW 4TR-2398
S4	SH13000306	1-KEY-PUSH_SUL 4TR-2601
AF804321 PCB ASSEMBLU		
R501,502	RD22203826	R,CARBON 220K J 1/4W
C503,504	CE04706259	CAP,ELEC 47uF 25V
VR501	RV10001383	R,VARIABLE 4TR-2650 20KAx2