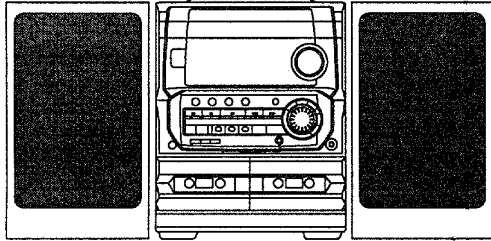


aiwa



NSX-K380



COMPACT DISC
STEREO CASSETTE RECEIVER

- BASIC TAPE MECHANISM: 6ZM-3 PR1NM / PR2NM
- BASIC CD MECHANISM: 4ZG-1 VOS1RDSHM

- TYPE: HR

REVISION PUBLISHING

SYSTEM	CD CASSEIVER	SPEAKER	REMOTE CONTROLLER
NSX-K380	CX-NK380	SX-NS332	RC UNIT, ZAS07

System	Type	Tape Mechanism
NSX-K380	HRSTM, HRJSTM	6ZM-3 PR1NM
	HRJ7STM, HRJ8STM	6ZM-3 PR2NM

- This Service Manual is the "Revision Publishing" and replaces "Simple Manual", S/M Code No. 09-991-407-7T1.
- If requiring information about the CD mechanism, see Service Manual of 4ZG-1. (S/M Code No.09-985-249-8S2)

SPECIFICATIONS

<FM Tuner section>

Tuning range 87.5 MHz to 108 MHz
Usable sensitivity (IHF) 13.2 dBf
Antenna terminals 75 ohms (unbalanced)

<MW Tuner section>

Tuning range 531 kHz to 1602 kHz (9 kHz step)
 530 kHz to 1710 kHz (10 kHz step)
Usable sensitivity 350 μ V/m
Antenna Loop antenna

<SW Tuner section>

Tuning range 5.900 MHz to 17.900 MHz
Usable sensitivity 40 μ V (IEC)
Antenna Wire antenna

<Amplifier section>

Power output Rated : 24 W + 24 W
 (6 ohms, T.H.D. 1 %, 1 kHz)
 Reference: 30 W + 30 W
 (6 ohms, T.H.D. 10 %, 1 kHz)
Total harmonic distortion 0.05 % (15 W, 1 kHz, 6 ohms,
 DIN AUDIO)
Inputs VIDEO/AUX : 500 mV
 MIC : 1.0 mV (10 kohms)
Outputs VIDEO OUT : 1.0 Vp-p (75 ohms)
 SPEAKERS: accept speakers of 6
 ohms or more
 PHONES (stereo jack) :
 accepts headphones of 32 ohms
 or more

<Cassette deck section>

Track format 4 tracks, 2 channels stereo
Frequency response 50 Hz - 10000 Hz
Recording system AC bias
Heads Deck 1 : Playback head x 1
 Deck 2 : Recording/playback head
 x 1, erase head x 1

<Compact disc player section>

Laser Semiconductor laser (λ =780 nm)
D-A converter 1 bit dual
Signal-to-noise ratio 85 dB (1 kHz, 0 dB)
Harmonic distortion 0.05% (1 kHz, 0 dB)
Wow and flutter Unmeasurable
Video signal NTSC/PAL color format (selectable)
Video data MPEG 1
Audio data MPEG 1, LAYER 2

<Speaker system SX-NS332>

Cabinet type 2 way, bass reflex (magnetic
 shielded type)
Speakers Woofer : 120 mm cone type
 Tweeter : 20 mm ceramic type
Impedance 6 ohms
Output sound pressure level 87 dB/W/m
Dimensions (W x H x D) 234 x 324 x 270 mm
Weight 2.8 kg

<General>

Power requirements 120 V/ 220 - 230 V/ 240 V AC
 switchable, 50 / 60 Hz
Power consumption 85 W
Dimensions of main unit 260 x 330 x 350 mm
 (W x H x D)
Weight of main unit 6 kg

• Design and specifications are subject to change without notice.

PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

This set employs laser. Therefore, be sure to follow carefully the instructions below when servicing.

WARNING!!

WHEN SERVICING, DO NOT APPROACH THE LASER EXIT WITH THE EYE TOO CLOSELY. IN CASE IT IS NECESSARY TO CONFIRM LASER BEAM EMISSION. BE SURE TO OBSERVE FROM A DISTANCE OF MORE THAN 30cm FROM THE SURFACE OF THE OBJECTIVE LENS ON THE OPTICAL PICK-UP BLOCK.



- Caution: Invisible laser radiation when open and interlocks defeated avoid exposure to beam.
- Advarsel: Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.

VAROITUS!

Laiteen Käyttäminen muulla kuin tässä käyttöohjeessa mainitulla tavalla saattaa altistaa käyt-täjän turvallisuusluokan 1 ylittävälle näkymättömälle lasersäteilylle.

VARNING!

Om apparaten används på annat sätt än vad som specificeras i denna bruksanvisning, kan användaren utsättas för osynlig laserstrålning, som överskrider gränsen för laserklass 1.

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

ATTENTION

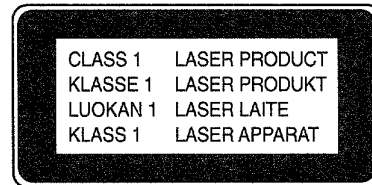
L'utilisation de commandes, réglages ou procédures autres que ceux spécifiés peut entraîner une dangereuse exposition aux radiations.

ADVARSEL!

Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.

This Compact Disc player is classified as a CLASS 1 LASER product.

The CLASS 1 LASER PRODUCT label is located on the rear exterior.

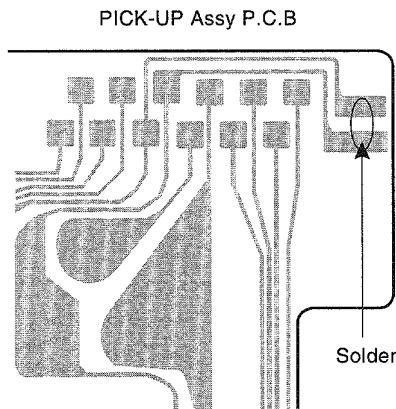


Precaution to replace Optical block

(KSS – 213F)

Body or clothes electrostatic potential could ruin laser diode in the optical block. Be sure ground body and workbench, and use care the clothes do not touch the diode.

- 1) After the connection, remove solder shown in right figure.



NOTE ON BEFORE STARTING REPAIR

1. Forced discharge of electrolytic capacitor of power supply block

When repair is going to be attempted in the set that uses relay circuit in the power supply block, electric potential is kept charged across the electrolytic capacitors (C101, 102) even though AC power cord is removed. If repair is attempted in this condition, secondary defect can occur.

In order to prevent the secondary trouble, perform the following measures before starting repair work.

Discharge procedure

- ① Remove the AC power cord.
- ② Connect a discharging resistor at an end of lead wire that has clips at both ends. Connect the other end of the lead wire to metal chassis.
- ③ Contact the other end of the discharging resistor to the positive (+) side (+VH) of C101. (For two seconds)
- ④ Contact the same end of the discharging resistor as step ③ to the negative (-) side (-VH) of C102 in the same way. (For two seconds)
- ⑤ Check that voltage across C101 and C102 has decreased to 1 V or less using a multimeter or an oscilloscope.

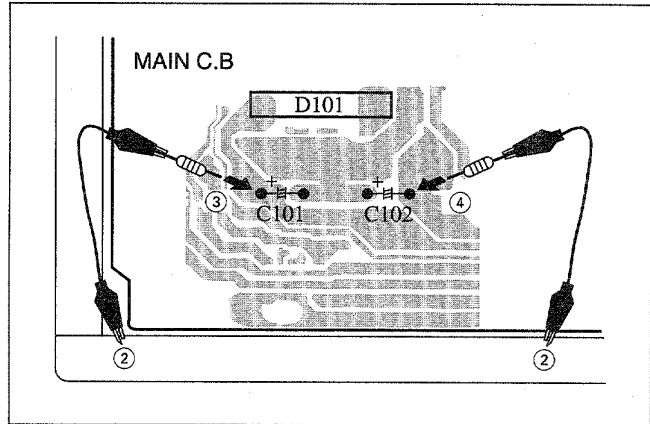


Fig-1

Select a discharging resistor referring to the following table.

Charging voltage (V) (C101, 102)	Discharging resistor (Ω)	Rated power (W)	Parts number
25-48	100	3	87-A00-247-090
49-140	220	5	87-A00-232-090

Note: The reference numbers (C101, C102) of the electrolytic capacitors can change depending on the models. Be sure to check the reference numbers of the charging capacitors on schematic diagram before starting the discharging work.

2. Check items before exchanging the MICROCOMPUTER

Be sure to check the following items before exchanging the MICROCOMPUTER. Exchange the MICROCOMPUTER after confirming that the MICROCOMPUTER is surely defective.

2-1. Regarding the HOLD terminal of the MICROCOMPUTER

When the HOLD terminal (INPUT) of the MICROCOMPUTER is "H", the MICROCOMPUTER is judged to be operating correctly. When this terminal is "L", the main power cannot be turned on. Therefore, be sure to check the terminal voltage of the HOLD terminal before exchange.

When the MICROCOMPUTER is not defective, the HOLD terminal can also go "L" when the POWER AMPLIFIER has any abnormalities that triggers the abnormality detection circuit on the MAIN C. B. that sets the HOLD terminal to "L".

- Good or no good judgement of the MICROCOMPUTER

- ① Turn on the AC main power.
- ② Confirm that the main power is turned on and the HOLD terminal of the MICROCOMPUTER keeps the "H" level or not.
- ③ When the HOLD terminal is "L" level, the abnormality detection circuit is judged to be working correctly and the MICROCOMPUTER is judged to be good.

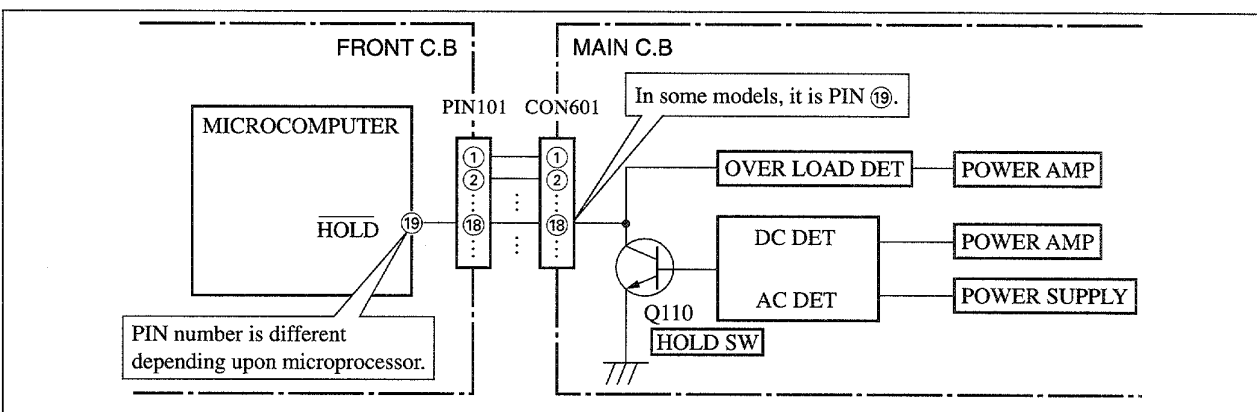


Fig-2-1

In such a case, check also if the POWER AMPLIFIER circuit or power supply circuit has any abnormalities or not.

2-2. Regarding reset

There are cases that the machine does not work correctly because the MICROCOMPUTER is not reset even though the AC power cord is re-inserted, or the software reset (pressing the STOP key + POWER key) is performed.

When the above described phenomenon occurs, it can lead to wrong judgement as if the MICROCOMPUTER is defective and to exchange the MICROCOMPUTER. In such a case, perform the forced-reset by the following procedure and check good or no good of the MICROCOMPUTER.

- ① Remove the AC power cord.

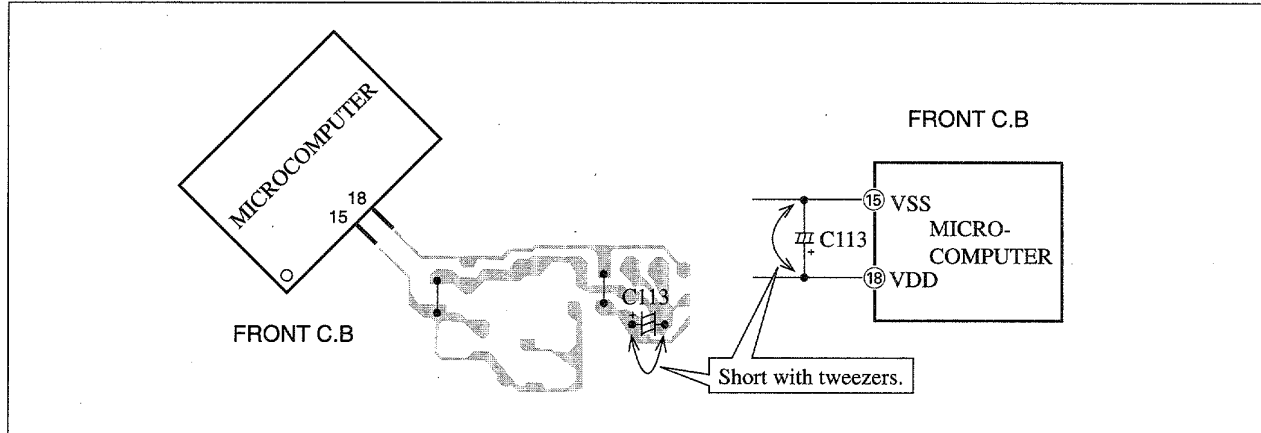


Fig-2-2

- ② Short both ends of the electrolytic capacitor C113 that is connected to VDD of the MICROCOMPUTER with tweezers.
- ③ Connect the AC power cord again. If the MICROCOMPUTER returns to the normal operation, the MICROCOMPUTER is good.

Note: The reference number or MICROCOMPUTER pin number of transistor (Q110) and electrolytic capacitor (C113) can change depending on the models. Be sure to check the reference numbers on schematic diagram before starting the discharging work.

2-3. Confirmation of soldering state of MICROCOMPUTER

Check the soldering state of the MICROCOMPUTER in addition to the above described procedures. Be sure to exchange the MICROCOMPUTER after surely confirming that the trouble is not caused by poor soldering but the MICROCOMPUTER itself.

ELECTRICAL MAIN PARTS LIST

If can't understand for Description please kindly refer to "REFERENCE NAME LIST".

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
IC				C218	87-A10-304-080		CAP,M 0.056-50 J
				C219	87-010-544-080		CAP, ELECT 0.1-50V
	87-020-454-010	IC, DN6851		C220	87-010-544-080		CAP, ELECT 0.1-50V
	87-A20-913-010	IC, LA1837NL		C229	87-018-123-080		CAP, CER 220P-50V
	87-070-127-110	IC, LC72131 D		C230	87-018-123-080		CAP, CER 220P-50V
	8Z-NH9-610-010	IC, M38B57MCH-E217FP					
	87-A20-715-010	IC, M62439SP		C235	87-A11-148-080		CAP, TC U 0.1-50 Z F
				C236	87-A11-148-080		CAP, TC U 0.1-50 Z F
	87-A21-118-040	IC, M65855FP		C237	87-A11-155-080		CAP, TC U 0.01-16 Z F
	87-A21-218-010	IC, NJL64H380A		C301	87-018-131-080		CAP, CER 1000P-50V
	87-017-889-010	IC, NJM4558LD		C302	87-018-131-080		CAP, CER 1000P-50V
TRANSISTOR				C303	87-018-131-080		CAP, CER 1000P-50V
	87-A30-255-010	TR, 2SB1342		C304	87-018-131-080		CAP, CER 1000P-50V
	89-213-702-010	TR, 2SB1370E(1.8W)		C307	87-010-263-080		CAP, ELECT 100-10V
	87-A30-256-010	TR, 2SD1933		C308	87-010-263-080		CAP, ELECT 100-10V
	87-A30-190-080	TR, CC5551		C311	87-A10-305-080		CAP, M 0.068-50 J
	87-A30-318-080	TR, CSA952K		C312	87-A10-305-080		CAP, M 0.068-50 J
				C315	87-010-374-080		CAP, ELECT 47-10V
	87-A30-240-080	TR, CSA1585BC		C317	87-010-546-080		CAP, ELECT 0.33-50V
	87-A30-164-080	TR, CSC2001K		C318	87-010-546-080		CAP, ELECT 0.33-50V
	87-A30-234-080	TR, CSC4115BC		C326	87-018-205-080		CAP, CERA-SOL 0.022
	87-026-269-080	TR, DTA114ES		C360	87-010-401-080		CAP, ELECT 1-50V
	87-026-214-080	TR, DTA114YS (0.3W)		C361	87-010-374-080		CAP, ELECT 47-10V
				C399	87-018-127-080		CAP, CER 470P-50V
	87-026-219-080	TR, DTA144ES (0.3W)		C401	87-010-544-080		CAP, ELECT 0.1-50V
	87-026-245-080	TR, DTC114ES		C402	87-010-544-080		CAP, ELECT 0.1-50V
	87-026-215-080	TR, DTC114YS		C403	87-018-118-080		CAP, TC-U 82P-50 B
	87-026-287-080	TR, DTC143ES		C404	87-018-118-080		CAP, TC-U 82P-50 B
	87-026-218-080	TR, DTC144ES (0.2W)		C411	87-010-405-080		CAP, ELECT 10-50V
				C412	87-010-405-080		CAP, ELECT 10-50V
	87-026-609-080	TR, KTA1266GR		C452	87-010-382-080		CAP, ELECT 22-25V
	87-026-610-080	TR, KTC3198GR		C457	88-708-730-810		CAP, M 5600P-100 J
	87-A30-091-080	FET, 2SJ460		C458	87-018-131-080		CAP, CER 1000P-50V
	87-A30-092-080	FET, 2SK439 (E/F)		C459	87-018-128-080		CAP, CERA-SOL SS 560P
	87-A30-090-080	FET, 2SK2541		C461	87-018-126-080		CAP, TC-U 390P-50 B
DIODE				C462	87-018-126-080		CAP, TC-U 390P-50 B
	87-070-274-080	DIODE, 1N4003 SEM		C601	87-018-195-080		CAP, CER 1200P-16V
	87-020-465-080	DIODE, 1SS133		C602	87-018-195-080		CAP, CER 1200P-16V
	87-A40-455-080	DIODE, RL203 GW		C611	87-010-545-080		CAP, ELECT 0.22-50V
	87-A40-466-080	ZENER, MTZJ2.7A		C612	87-010-545-080		CAP, ELECT 0.22-50V
	87-A40-002-080	ZENER, MTZJ5.1C		C613	87-010-545-080		CAP, ELECT 0.22-50V
				C614	87-010-545-080		CAP, ELECT 0.22-50V
	87-017-931-080	ZENER, MTZJ5.6B		C615	87-018-104-080		CAP, TC-U 10P-50 SL
	87-A40-509-080	ZENER, MTZJ6.8C		C616	87-010-260-080		CAP, ELECT 47-25V
	87-A40-345-080	ZENER, MTZJ10C		C617	87-010-260-080		CAP, ELECT 47-25V
	87-A40-336-080	ZENER, MTZJ27D T-72		C701	87-010-404-080		CAP, ELECT 4.7-50V
MAIN C.B.				C702	87-A11-155-080		CAP, TC U 0.01-16 Z F
C101	87-A10-520-090	CAP, E 3300-35 M SMG		C703	87-A11-155-080		CAP, TC U 0.01-16 Z F
C103	87-016-051-090	CAP, E 2200-35 SMG		C704	87-018-131-080		CAP, CER 1000P-50V
C105	87-018-127-080	CAP, CER 470P-50V		C705	87-018-131-080		CAP, CER 1000P-50V
C106	87-010-260-080	CAP, ELECT 47-25 M 11L		C706	87-018-131-080		CAP, CER 1000P-50V
C107	87-010-384-080	CAP, ELECT 100-25V		C707	87-010-112-080		CAP, ELECT 100-16V
				C708	87-A11-144-080		CAP, TC U 0.1-50 K B
C108	87-010-381-080	CAP, ELECT 330-16V		C709	87-010-248-080		CAP, ELECT 220-10V
C111	87-010-430-080	CAP, ELECT 100-63		C710	87-010-112-080		CAP, ELECT 100-16V
C112	87-010-263-080	CAP, ELECT 100-10V		C712	87-018-149-080		CAP, TC-U 15P-50 CH
C113	87-010-403-080	CAP, ELECT 3.3-50V		C713	87-018-149-080		CAP, TC-U 15P-50 CH
C114	87-010-374-080	CAP, ELECT 47-10V		C714	87-010-112-080		CAP, ELECT 100-16V
				C715	87-018-119-080		CAP, CER 100P-50V
C115	87-A10-303-080	CAP, M 0.047-50 J		C746	87-A11-155-080		CAP, TC U 0.01-16 Z F
C116	87-A10-303-080	CAP, M 0.047-50 J		C751	87-018-131-080		CAP, TC U 1000P-50 K B UP050
C122	87-010-408-080	CAP, ELECT 47-50V		C753	87-010-408-080		CAP, ELECT 47-50V
C123	87-010-408-080	CAP, ELECT 47-50V		C755	87-A11-144-080		CAP, TC U 0.1-50 K B
C152	87-010-394-080	CAP ELECT220-35V		C756	87-A11-155-080		CAP, TC U 0.01-16 Z F
				C757	87-A11-155-080		CAP, TC U 0.01-16 Z F
C207	87-010-546-080	CAP, ELECT 0.33-50V		C758	87-010-112-080		CAP, ELECT 100-16V
C208	87-010-546-080	CAP, ELECT 0.33-50V					
C209	87-A11-154-080	CAP, TC U 4700P-16 Z F		C761	87-010-404-080		CAP, ELECT 4.7-50V
C210	87-A11-154-080	CAP, TC U 4700P-16 Z F		C762	87-010-400-080		CAP, ELECT 0.47-50V
C211	87-010-403-080	CAP, ELECT 3.3-50V		C763	87-010-401-080		CAP, ELECT 1-50V
				C764	87-010-401-080		CAP, ELECT 1-50V
C212	87-010-403-080	CAP, ELECT 3.3-50V		C765	87-018-115-080		CAP, CER 47P-50V
C213	87-010-260-080	CAP, ELECT 47-25V					
C214	87-010-260-080	CAP, ELECT 47-25V					
C217	87-A10-304-080	CAP, M 0.056-50 J					

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
C766	87-010-407-080		CAP, ELECT 33-50V	FRONT C.B			
C768	87-A11-147-080		CAP,TC U 0.047-50 Z F				
C769	87-010-403-080		CAP, ELECT 3.3-50V	C101	87-A11-140-080		CAP,TC U 0.047-50 K B
C770	87-A11-155-080		CAP,TC U 0.01-16 Z F	C151	87-A11-142-080		CAP,TC U 0.068-50 K B
C771	87-010-406-080		CAP, ELECT 22-50	C153	87-010-221-080		CAP, ELECT 470-10V
C773	87-018-131-080		CAP, TC U 1000P-50 K B UP050	C201	87-010-421-040		CAP,E 4.7-50 5L
C774	87-010-405-080		CAP, ELECT 10-50V	C202	87-010-421-040		CAP,E 4.7-50 5L
C776	87-A11-155-080		CAP,TC U 0.01-16 Z F	C203	87-010-560-040		CAP,E 10-50 GAS
C783	87-018-199-080		CAP, CER 3300P	C204	87-010-246-040		CAP,E 47-35 SME
C784	87-018-199-080		CAP, CER 3300P	C205	87-018-205-080		CAP, CERA-SOL 0.022
C785	87-010-405-080		CAP, ELECT 10-50V	C210	87-010-060-040		CAP,E 100-16
C786	87-010-405-080		CAP, ELECT 10-50V	C211	87-A11-242-040		CAP,E 220-10 M 5L
C787	87-018-196-080		CAP,TC U 1500P-16 N X	C212	87-018-205-080		CAP, CERA-SOL 0.022
C788	87-018-196-080		CAP,TC U 1500P-16 N X	C213	87-015-695-040		CAP,E 0.047-50 M7LSRA
C789	87-010-403-080		CAP, ELECT 3.3-50V	C214	87-A11-155-080		CAP,TC U 0.01-16 Z F
C790	87-010-403-080		CAP, ELECT 3.3-50V	C216	87-018-131-080		CAP, CER 1000P-50V
C805	87-A11-144-080		CAP,TC U 0.1-50 K B	C217	87-018-125-080		CAP, CER 330P-50V
C807	87-A11-144-080		CAP,TC U 0.1-50 K B	C218	87-018-125-080		CAP, CER 330P-50V
C808	87-A11-155-080		CAP,TC U 0.01-16 Z F	C219	87-018-131-080		CAP, CER 1000P-50V
C813	87-018-131-080		CAP, CER 1000P-50V	C220	87-018-205-080		CAP, CERA-SOL 0.022
C901	87-A11-148-080		CAP,TC U 0.1-50 Z F	C221	87-018-105-080		CAP,TC-U 12P-50 SL
C931	87-010-263-080		CAP, ELECT 100-10V	C222	87-018-128-080		CAP, CERA-SOL SS 560P
C932	87-010-400-080		CAP, ELECT 0.47-50V	C224	87-018-205-080		CAP, CERA-SOL 0.022
C934	87-A11-155-080		CAP,TC U 0.01-16 Z F	C230	87-A11-140-080		CAP,TC U 0.047-50 K B
C935	87-A11-155-080		CAP,TC U 0.01-16 Z F	C231	87-015-681-040		E/CAP 10-16
C936	87-A11-155-080		CAP,TC U 0.01-16 Z F	C232	87-A11-140-080		CAP,TC U 0.047-50 K B
C937	87-A11-155-080		CAP,TC U 0.01-16 Z F	C234	87-A11-140-080		CAP,TC U 0.047-50 K B
C938	87-A11-155-080		CAP,TC U 0.01-16 Z F	C241	87-018-117-080		CAP,TC-U 68P-50 SL
C939	87-014-073-080		CAP,PP 4700P-100J	C242	87-018-117-080		CAP,TC-U 68P-50 SL
C940	87-014-051-080		CAP,PP 560P-100J PL	C243	87-018-117-080		CAP,TC-U 68P-50 SL
C941	87-018-109-080		CAP,TC U 22P-50J SL	C244	87-018-117-080		CAP,TC-U 68P-50 SL
C943	87-A11-144-080		CAP,TC U 0.1-50 K B	C245	87-018-117-080		CAP,TC-U 68P-50 SL
CF801	87-008-261-010		FILTER, SPE10.7MA5-A	C246	87-018-118-080		CAP,TC-U 82P-50 B
CN301	87-A60-620-010		CONN,3P V 2MM JMT	C251	87-018-117-080		CAP,TC-U 68P-50 SL
CN351	87-A60-625-010		CONN,8P V 2MM JMT	C252	87-018-131-080		CAP,TC U 1000P-50 K B
CN601	88-NF9-657-010		CONN,30P H BLK TYK-B(X)	C401	87-A11-154-080		CAP,TC U 4700P-16 Z F
CN602	87-099-194-010		CONN,6P 6216V	C402	87-010-112-040		CAP,E 100-16 M 11L SME
FB813	87-008-372-080		FILTER, EMI BL OIRNI	C403	87-A11-149-080		CAP,TC U 0.22-50 Z F
FC602	88-906-251-110		FF-CABLE, 6P 1.25	C404	87-018-117-080		CAP,TC U 68P-50 J SL
FFE801	A8-8ZA-190-030		8ZA-1 FEUNM	C406	87-A11-144-080		CAP,TC U 0.1-50 K B
J201	87-A60-602-010		JACK,DIA6.3 BLK ST W/SW TC	C407	87-015-699-040		CAP,E 10-50 M 7L SRA
J202	87-A60-238-010		TERMINAL,SP 4P (MSC)	C408	87-018-118-080		CAP,TC U 82P-50 J B
J601	87-A60-425-010		JACK,PIN 2P YKC21-3838	C409	87-010-265-040		CAP,E 33-16 M 11L
J801	87-A60-202-010		TERMINAL,ANT 4P MSP-154V-02	C410	87-A11-140-080		CAP,TC U 0.047-50 K B
J931	81-754-629-010		CONNECTOR XH 2P	C412	87-018-131-080		CAP,TC U 1000P-50 K B
L201	87-003-383-010		COIL,1UH-S	C413	87-018-131-080		CAP,TC U 1000P-50 K B
L202	87-003-383-010		COIL,1UH-S	C501	87-A11-155-080		CAP,TC U 0.01-16 Z F
L451	87-007-342-010		COIL,OSC 85K BIAS	C502	87-010-263-040		CAP,E 100-10 M 11L
L701	87-005-847-080		COIL,2.2UH(CECS)	C503	88-710-849-810		CAP,M 0.033-50 J TFL
L771	87-A50-266-010		COIL,FM DET-2N(TOK)	C504	88-266-720-810		CAP,SC 4700P-25 K SR
L772	87-A90-052-010		FLTR,CFMT-450A(TOK)	C505	87-015-691-040		CAP,E 0.1-50 M 7L
L801	87-005-847-080		COIL,2.2UH(CECS)	C506	87-015-686-040		CAP,E 22-25 M 7L
L933	87-A50-159-010		COIL,10MH K C2B	C507	88-710-849-810		CAP,M 0.033-50 J TFL
L934	87-005-372-080		COIL,1MH K LALO3	C508	87-015-694-040		CAP,E 0.047-50 M 7L
L941	87-A50-022-010		COIL,ANT SW (COI) 7.96 MHZ	C509	88-266-700-810		CAP,SC 3300P-25 K
L942	87-A50-173-010		COIL,OSC SW-N(COI)	C510	87-A11-132-080		CAP,TC U 0.01-50 K B
L981	88-NF8-625-010		COIL,AM PACK 3N(TOK)	C511	87-015-694-040		CAP,E 0.047-50 M 7L
R223	87-A00-258-080		RES,M/F 0.22-1W J	C512	88-266-800-810		CAP,SC 0.012-25 K SR
R224	87-A00-258-080		RES,M/F 0.22-1W J	C701	87-018-115-080		CAP, CER 47P-50V
R249	87-A00-258-080		RES,M/F 0.22-1W J	CN701	87-099-013-010		CONN,11P 6216 V
R250	87-A00-258-080		RES,M/F 0.22-1W J	CON101	88-NF9-658-010		CONN,30P BLK TYK-B(P)
RY101	87-045-389-010		RELAY, 12V-OSA-SS-212DM5	CON102	87-099-015-010		CONN,13P 6216V
SFR451	87-024-355-080		SFR,33K H EVN DJAA03	EMI401	87-008-372-080		FLTR,EMI BL01 RN1
SFR452	87-024-355-080		SFR,33K H EVN DJAA03	FC102	88-913-221-110		FF-CABLE, 13P 1.25 220MM
TC941	87-011-220-080		TRIMMER,CER 20P 6.15X5.9	FC701	88-911-201-110		FF-CABLE, 11P 1.25
TC943	87-011-221-080		TRIMMER,CER 30P 6.15X5.9	FL301	82-NF9-610-010		FL,SVA-10MS12
W101	83-NE2-618-110		F-CABEL,5P-2.5	J401	87-A60-651-010		JACK SW,FACT SKQNB(N)
WH102	87-A90-459-010		HLD, WIRE 2.5-5P	L201	87-A50-434-010		COIL,CLK 4.19M(TOKO)
X701	87-A70-061-010		VIB,XTAL 4.500MHZ CSA-309	LED601	87-A40-619-080		LED,SLR-56PT-TE7-W GRN
X751	87-030-354-010		VIB,CER 450.0KHZ BFUC	LED602	87-A40-619-080		LED,SLR-56PT-TE7-W GRN

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
LED604	87-A40-619-080		LED, SLR-56PT-TE7-W GRN				
LED605	87-A40-619-080		LED, SLR-56PT-TE7-W GRN				
LED608	87-A40-619-080		LED, SLR-56PT-TE7-W GRN				
LED609	87-A40-619-080		LED, SLR-56PT-TE7-W GRN				
S201	87-A90-535-010		SW, RTRY EC16B24304				
S202	87-A90-791-010		SW, RTRY EC16B12204 ENCODER				
S301	87-A90-164-080		SW, TACT SKQNAB(N)				
S302	87-A90-164-080		SW, TACT SKQNAB(N)				
S303	87-A90-164-080		SW, TACT SKQNAB(N)				
S304	87-A90-164-080		SW, TACT SKQNAB(N)				
S305	87-A90-164-080		SW, TACT SKQNAB(N)				
S306	87-A90-164-080		SW, TACT SKQNAB(N)				
S307	87-A90-164-080		SW, TACT SKQNAB(N)				
S309	87-A90-164-080		SW, TACT SKQNAB(N)				
S310	87-A90-164-080		SW, TACT SKQNAB(N)				
S311	87-A90-164-080		SW, TACT SKQNAB(N)				
S312	87-A90-164-080		SW, TACT SKQNAB(N)				
S313	87-A90-164-080		SW, TACT SKQNAB(N)				
S314	87-A90-164-080		SW, TACT SKQNAB(N)				
S315	87-A90-164-080		SW, TACT SKQNAB(N)				
S316	87-A90-164-080		SW, TACT SKQNAB(N)				
S317	87-A90-164-080		SW, TACT SKQNAB(N)				
S318	87-A90-164-080		SW, TACT SKQNAB(N)				
S319	87-A90-164-080		SW, TACT SKQNAB(N)				
S320	87-A90-164-080		SW, TACT SKQNAB(N)				
S321	87-A90-164-080		SW, TACT SKQNAB(N)				
S322	87-A90-164-080		SW, TACT SKQNAB(N)				
S323	87-A90-164-080		SW, TACT SKQNAB(N)				
S324	87-A90-164-080		SW, TACT SKQNAB(N)				
S325	87-A90-164-080		SW, TACT SKQNAB(N)				
S329	87-A90-164-080		SW, TACT SKQNAB(N)				
S330	87-A90-164-080		SW, TACT SKQNAB(N)				
VR401	86-NFA-607-010		VR, RTRY 10K15AX1				
				AC1 C.B.			
				△ F101	87-035-224-010		FUSE 1.6 AT
				△ FC101	87-033-147-010		FUSE CLAMP
				△ FC102	87-033-147-010		FUSE CLAMP
				△ PT101	88-NF9-610-010		PT, 8NF-9 HI-HR
				△ SW101	87-A90-165-010		SW, SL 1-2-3 SWS2301
				△ T101	87-A60-317-010		TERMINAL, 1P MSC
				△ T102	87-A60-317-010		TERMINAL, 1P MSC
				AC2 C.B.			
				△ PR101	87-026-681-080		PROTECTOR, 5A 60V 491
				△ PR102	87-026-681-080		PROTECTOR, 5A 60V 491
				WH101	87-A90-459-010		HLD, WIRE 2.5-5P
				DECK C.B			
				CON105	87-099-753-019		CONN, 11P 9604
				CON301	86-ZM3-604-219		CONN ASSY, 3P-PB<HR, HRJ>
				CON351	86-ZM3-605-119		CONN ASSY, 8P-PB<HR, HRJ>
				SFR1	87-024-581-019		SFR, 3.3K DIA 6H
				SOL1	82-ZM1-618-410		SOL ASSY, 27
				SOL2	82-ZM1-618-410		SOL ASSY, 27
				SW1	87-A90-248-019		SW, MICRO ESE11SH2CXQ
				SW2	87-A90-248-019		SW, MICRO ESE11SH2CXQ
				SW3	87-A90-248-019		SW, MICRO ESE11SH2CXQ
				SW4	87-A90-248-019		SW, MICRO ESE11SH2CXQ
				SW5	87-A90-248-019		SW, MICRO ESE11SH2CXQ
				W001	82-ZM3-601-019		REN-CORD, 4P-75<HRJ7, HRJ8>
				W001	82-ZM1-632-019		REN-CORD, 4P-120MM<HR, HRJ>
				HEAD-1 C.B			
				CON301	85-MA2-615-010		CONN, ASSY, 3P-PB<HRJ7, HRJ8>

TRANSISTOR ILLUSTRATION



E C B

KTA1266GR
KTC3198GR



E C B

CC5551



E C B

CSA952K
CSA1585BC
CSC2001K
CSC4115BC



B C E

2SB1342
2SB1370
2SD1933



G S D

2SK439



S G D

2SK2541



E C B

DTA114ES DTC114YS
DTA114YS DTC143ES
DTA144ES DTC144ES
DTC114ES

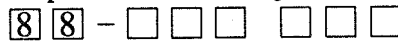


S D G

2SJ460

○チップ抵抗部品コード/CHIP RESISTOR PART CODE

チップ抵抗部品コードの成り立ち
Chip Resistor Part Coding



A
抵抗部品コード
Resistor Code

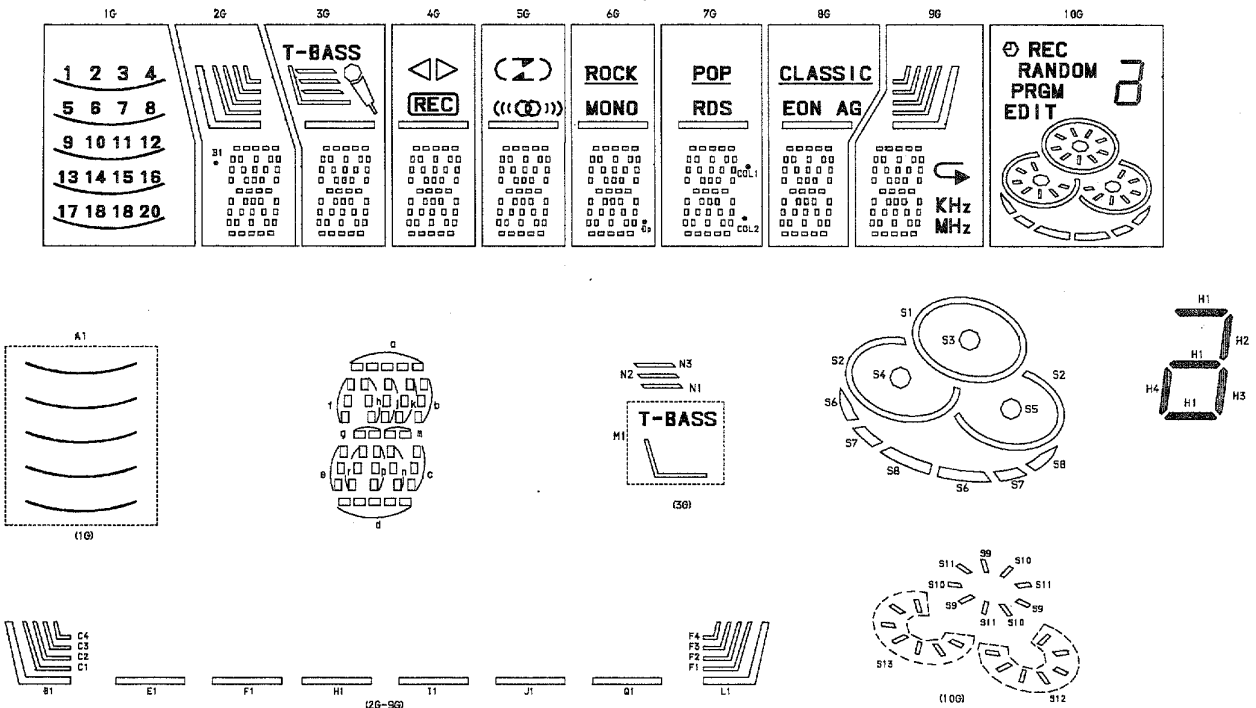
桁表示
Figure
抵抗値
Value of resistor

チップ抵抗 Chip resistor

容量 Wattage	種類 Type	許容誤差 Tolerance	記号 Symbol	寸法/Dimensions (mm)			抵抗コード : A Resistor Code : A	
				外形/Form	L	W		t
1/16W	1005	± 5%	CJ		1.0	0.5	0.35	104
1/16W	1608	± 5%	CJ		1.6	0.8	0.45	108
1/10W	2125	± 5%	CJ		2	1.25	0.45	118
1/8W	3216	± 5%	CJ		3.2	1.6	0.55	128

FL (SVA-10MS12) GRID ASSIGNMENT AND ANODE CONNECTION

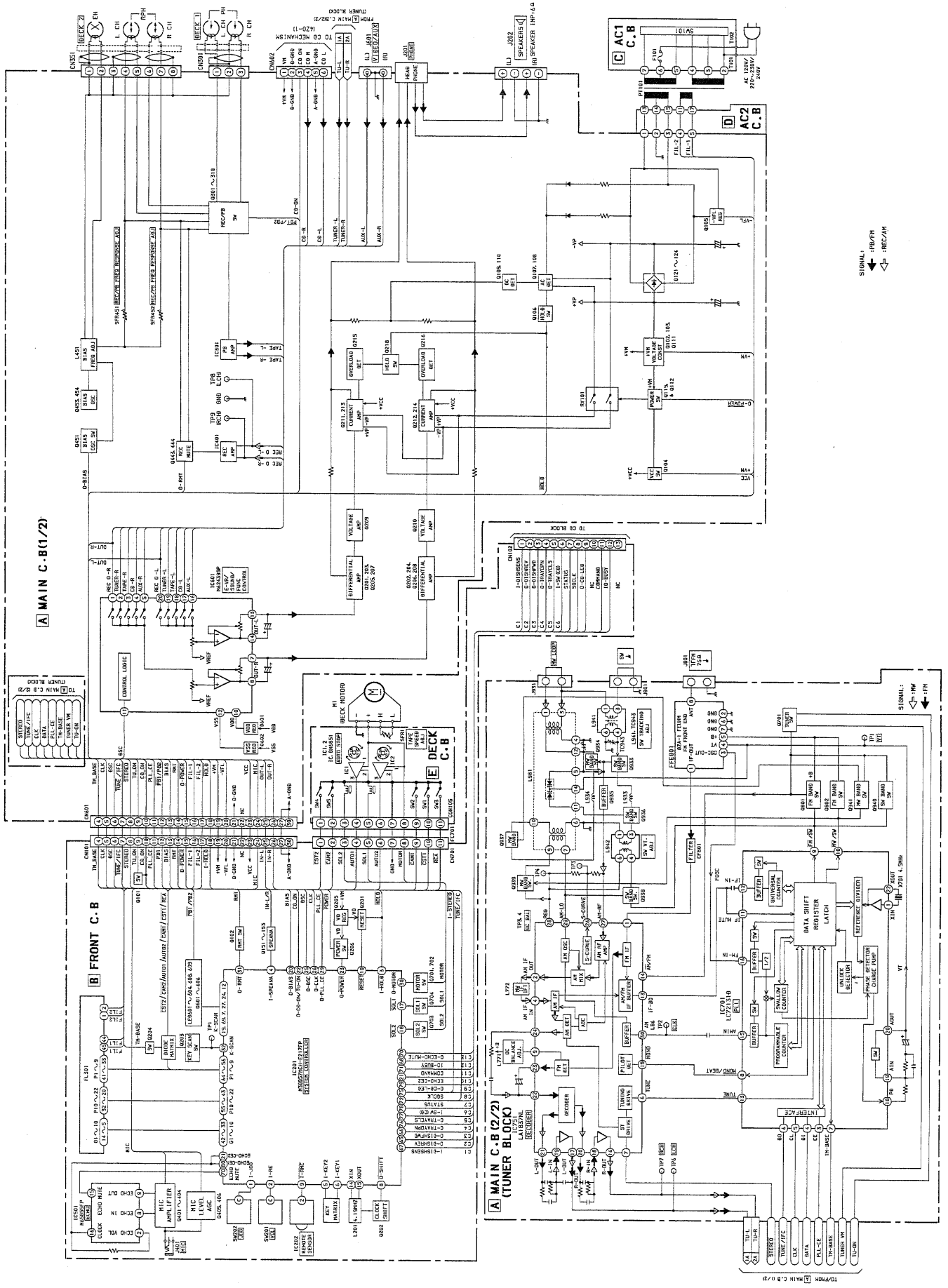
GRID ASSIGNMENT



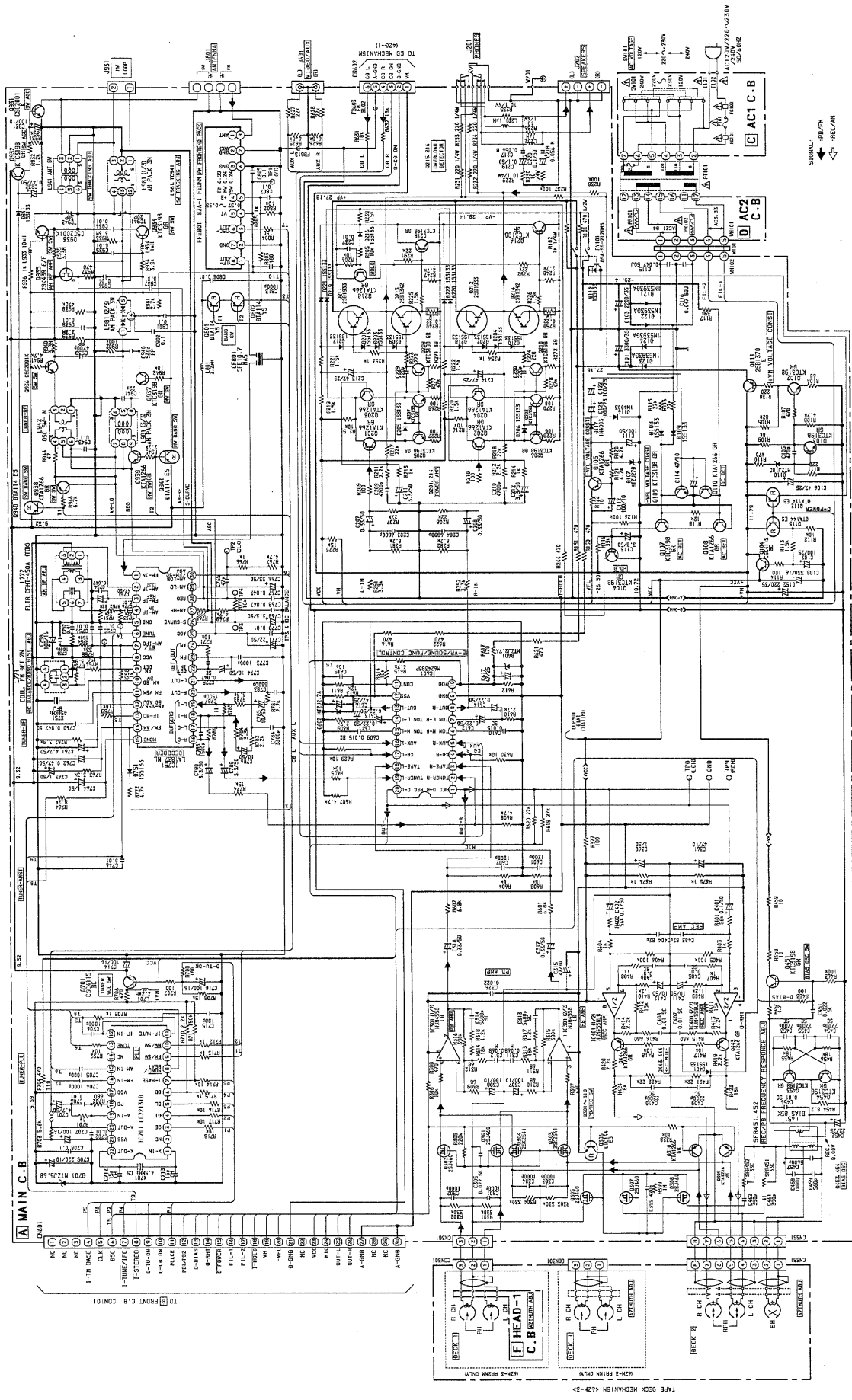
ANODE CONNECTION

	1G	2G	3G	4G	5G	6G	7G	8G	9G	10G
P1	20	d	d	d	d	d	d	d	d	S1
P2	19	n	n	n	n	n	n	n	n	S9
P3	18	p	p	p	p	p	p	p	p	S10
P4	17	r	r	r	r	r	r	r	r	S11
P5	16	e	e	e	e	e	e	e	e	S3
P6	15	c	c	c	c	c	c	c	c	S2
P7	14	g	g	g	g	g	g	g	g	S13
P8	13	m	m	m	m	m	m	m	m	S4
P9	12	f	f	f	f	f	f	f	f	S12
P10	11	b	b	b	b	b	b	b	b	S5
P11	10	k	k	k	k	k	k	k	k	S6
P12	9	j	j	j	j	j	j	j	j	S7
P13	8	h	h	h	h	h	h	h	h	S8
P14	7	a	a	a	a	a	a	a	a	EDIT
P15	6	Ø1	E1	F1	H1	Øp	COL2	Q1	MHz	PRGM
P16	5	C1	M1	REC	((⊖))	I1	COL1	EON	KHz	RANDOM
P17	4	C2	N1	◀	⌒	MONO	J1	AG	↷	REC
P18	3	C3	N2	▶	⌒	—	RDS	—	L1	⌚
P19	2	C4	N3	⌒	⌒	ROCK	—	CLASSIC	F1	H1
P20	1	B1	✎	⌒	⌒	—	POP	—	F2	H2
P21	A1	—	—	—	—	—	—	—	F3	H3
P22	—	—	—	—	—	—	—	—	F4	H4

BLOCK DIAGRAM - 1 (MAIN / FRONT / AC1 / AC2 / DECK)



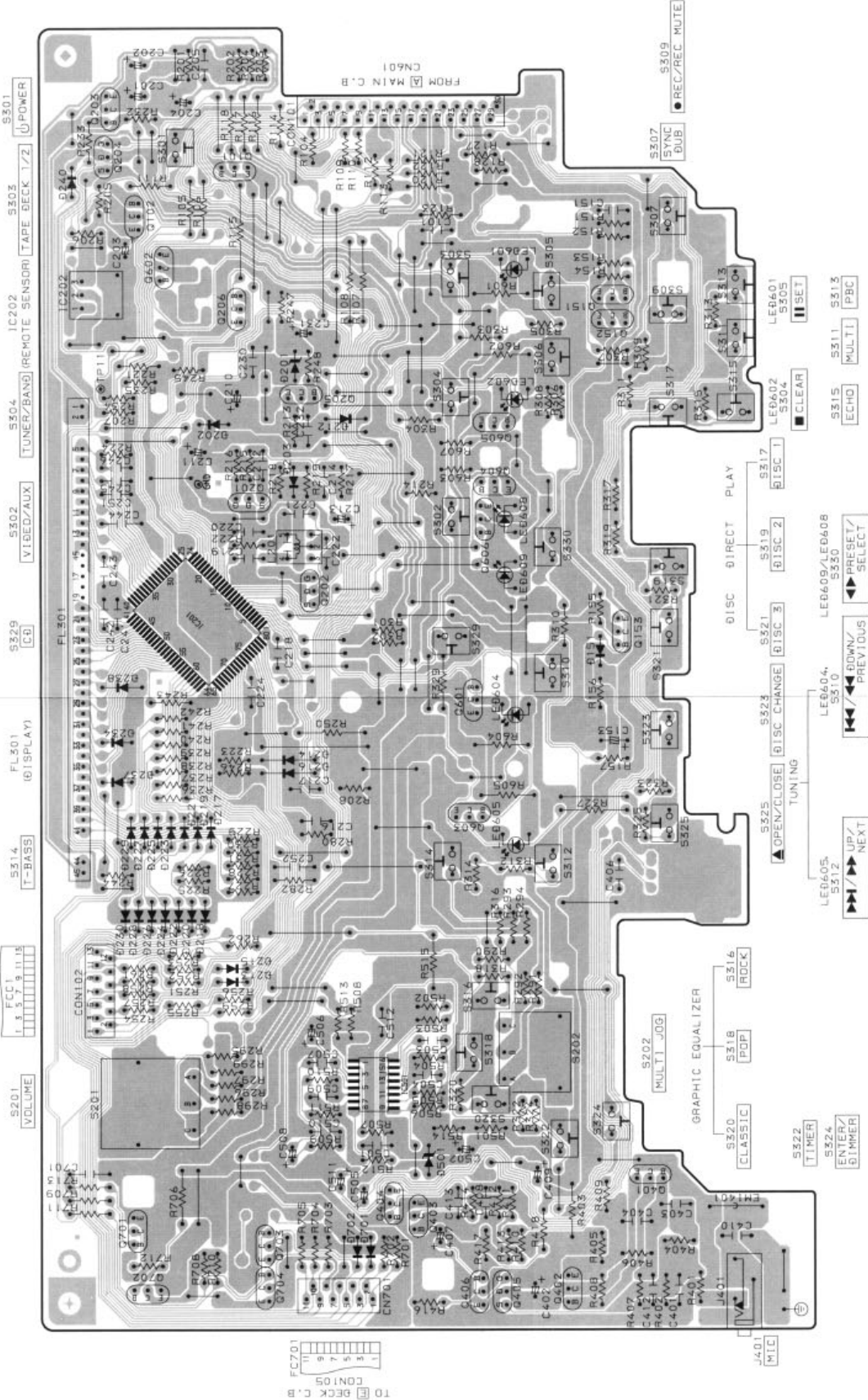
SCHEMATIC DIAGRAM - 1 (MAIN)



A

B FRONT C.B.

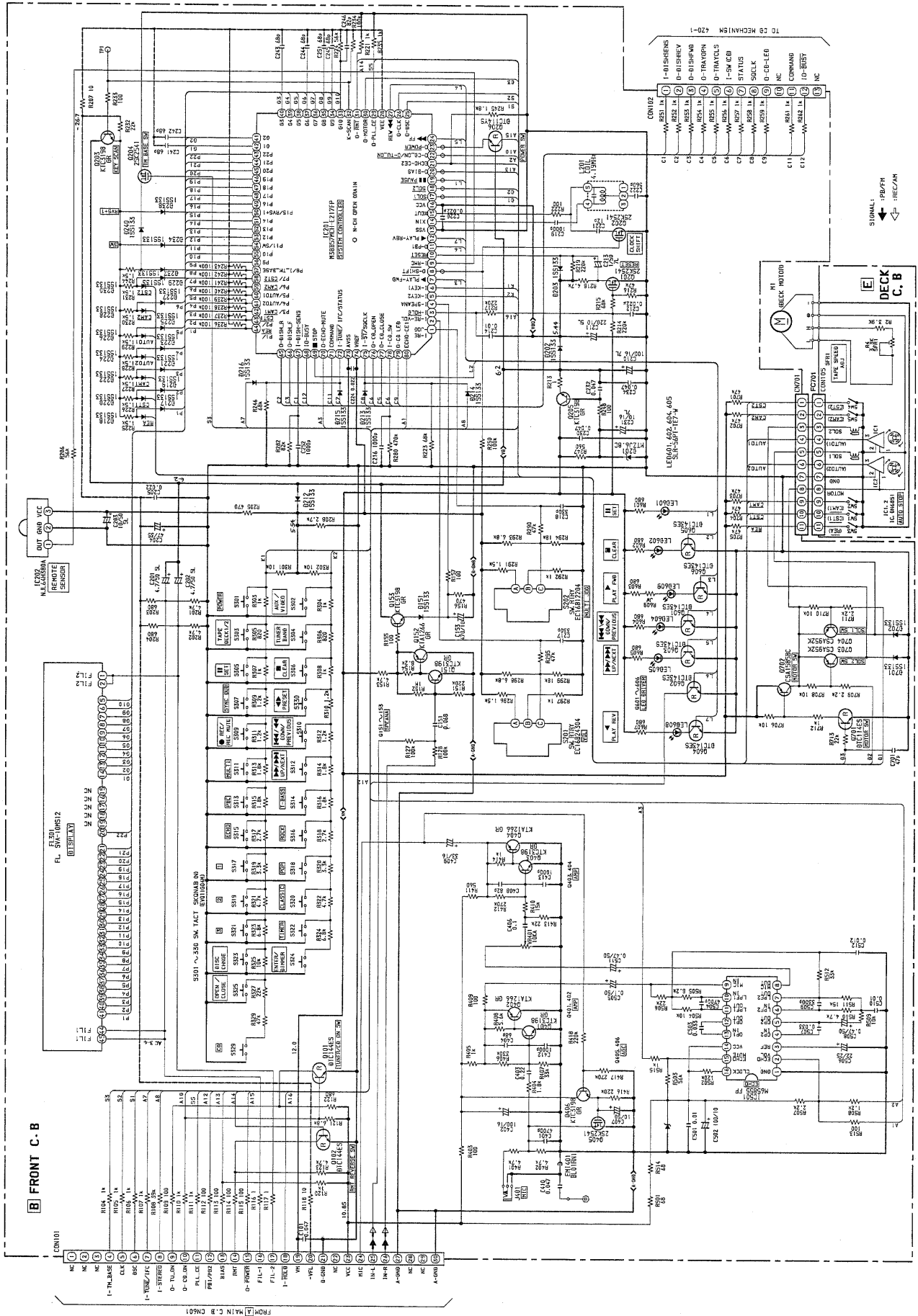
TO CD MECHANISM (4Z5-1)



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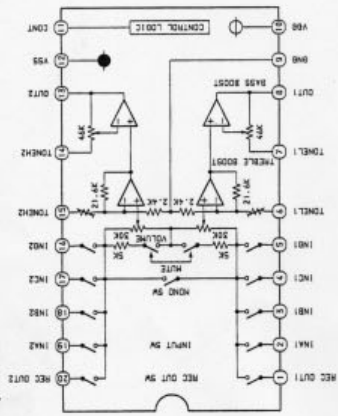
TO DECK C.B.
CN105

S201 VOLUME
S202 GRAPHIC EQUALIZER
S203 MULTI JOG
S204 CLASSIC
S205 POP
S206 ROCK
S207 TIMER
S208 ENTER/DIMMER
S209 LED605
S210 LED604
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S216 LED598
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S739 LED75
S740 LED74
S741 LED73
S742 LED72
S743 LED71
S744 LED70
S745 LED69
S746 LED68
S747 LED67
S748 LED66
S749 LED65
S750 LED64
S751 LED63
S752 LED62
S753 LED61
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S799 LED15
S800 LED14
S801 LED13
S802 LED12
S803 LED11
S804 LED10
S805 LED9
S806 LED8
S807 LED7
S808 LED6
S809 LED5
S810 LED4
S811 LED3
S812 LED2
S813 LED1

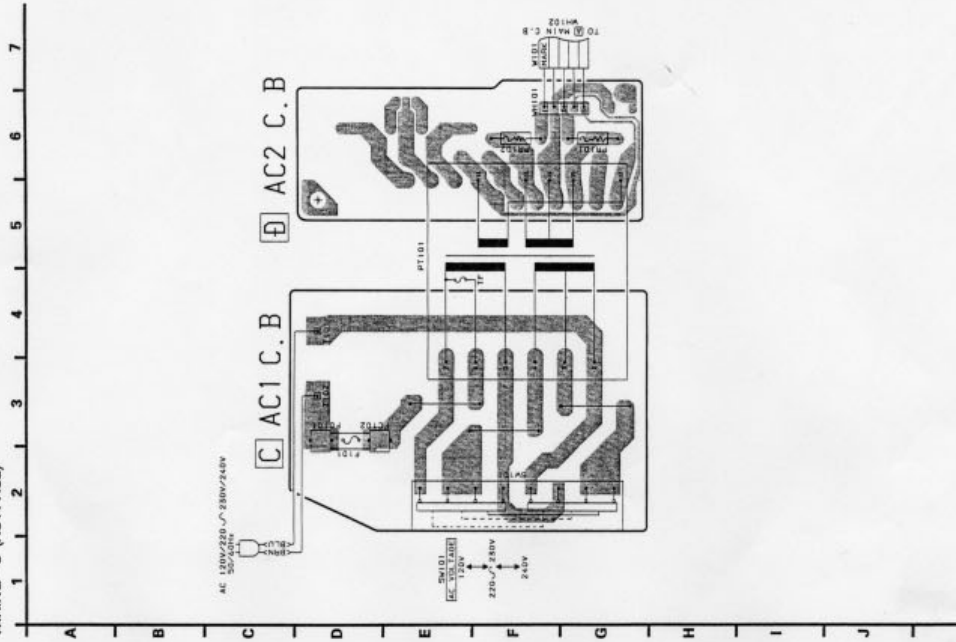


IC BLOCK DIAGRAM

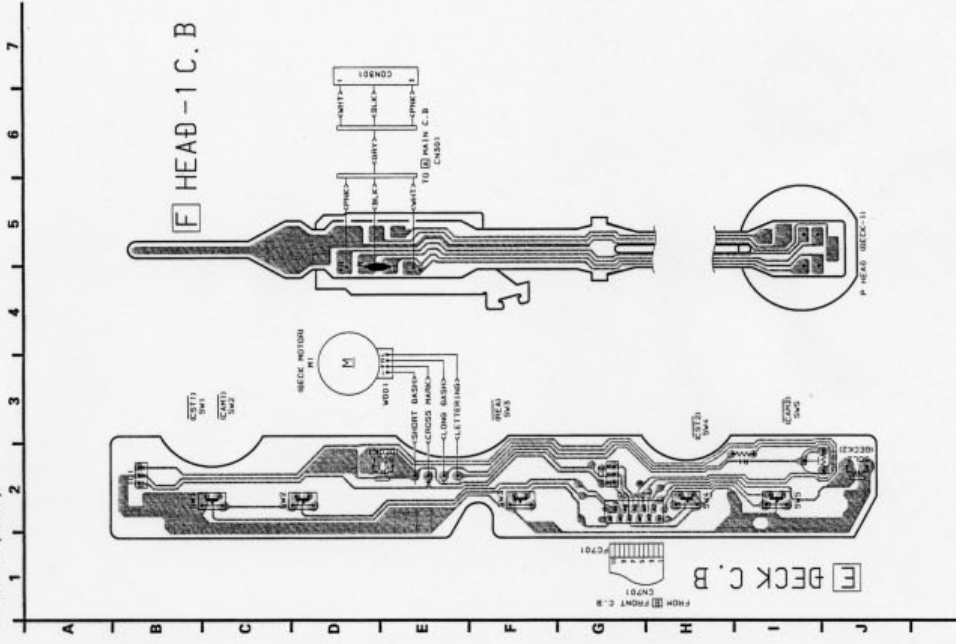
IC, M62436SP



WIRING - 3 (AC1 / AC2)



WIRING - 4 (DECK)



IC DESCRIPTION
IC, M6257ACH2E2J7P

Pin No.	Pin Name	I/O	Description
1	I-RE-DOG	I	MULTI DOG Rotary encoder input A/B.
2	I-RE-VOL	I	Main volume rotary encoder input A/B.
3	I-HOLD	I	Power failure detection, "L" to stop clock and main memory.
4	I-SPEANA	I	A/D input for spectrum analyzer level display.
5,6	I-KEY 2,1	I	KEY 2,1 A/D input.
7	▶ PLAY-FWD	O	▶ PLAY-FWD LED ON/OFF output.
8	O-SHIFT	O	Microprocessor clock shift output.
9	I-RMC	I	System remote control input.
10	I-RESET	I	System reset input.
11	O-PBI	O	DECK1 playback switch output.
12	◀ PLAY-REV	O	◀ PLAY-REV LED ON/OFF output.
13	VSS	-	OND.
14,15	XIN, XOUT	I/O	4.19MHz oscillator circuit.
16	VCC	-	Power supply.
17	O-SOL1	O	DECK 1 solenoid output.
18	O-SOL2	O	DECK 2 solenoid output.
19	I-PAUSE	I	I-PAUSE LED ON/OFF output.
20	O-BIAS	O	DECK2 bias ON/OFF output.
21	ECHO-CH2	O	ECHO IC chip enable output.
22	O-CD-ON/O-TLON	O	CD power ON/OFF output / Trues power ON/OFF output.
23	O-POWER	O	System power supply ON/OFF output.
24	▶▶ FF	O	▶▶ FF LED ON/OFF output.
25	O-DBC	O	E.VR and function IC data output.
26	O-CLK	O	MAIN PLL shift register clock output.
27	◀◀ REW	O	◀◀ REW LED ON/OFF output.
28	VEE	-	Power supply for FL display.
29	O-PLL CE	O	PLL IC chip enable output.
30	O-MOTOR	O	DECK motor ON/OFF output.
31	O-RMT	O	DECK2 REC MUTE output.
32	K-SCAN	O	Key scan output.
33-42	G10-G1	O	FL segment P22-P16 output.
43-49	P22-P16	O	FL segment P22-P16 output.
50	P15RV5+1	O/I	FL segment P15 output / REVERSE + 1 key input.
51-53	P14-P12	O	FL segment P14-P12 output.
54	P11SW	O/I	FL segment P11 output / SW input to diode.
55-56	P10-P9	O/I	FL segment P10-P9 output.
57	P8-TMBASE	O/I	FL segment P8 output / Reference clock input for timer watch.
58	P7-CST2	O/I	FL segment P7 output / DECK 2 cassette detect switch data input.
59	P6-CAM2	O/I	FL segment P6 output / DECK2 CAM switch data input.
60	P5-AUTO1	O/I	FL segment P5 output / DECK1 AUTO stop switch data input.
61	P4-AUTO2	O/I	FL segment P4 output / DECK2 AUTO stop switch data input.
62	P3-CAM1	O/I	FL segment P3 output / DECK1 CAM stop switch data input.

Pin No.	Pin Name	I/O	Description
63	P2/CST1	O/I	FL segment P2 output / DECK1 cassette detect switch data input.
64	P1/REA	O/I	FL segment P1 output / DECK2 side A record OK switch data input.
65	O-DISH_R	O	CD turntable reverse rotation output.
66	O-DISH_F	O	CD turntable forward rotation output.
67	I-DISH-SENS	I	CD turntable photo sensor input.
68	IO-BUSY	O	IO busy data output.
69	■ STOP	O	■ STOP LED ON/OFF output.
70	O-ECHO_MUTE	O	ECHO IC mute output.
71	COMMAND	O	CD command output.
72	I-TUNE/IFC/STATUS	I	Tuner TUNE input / Tuner IF count serial data input / CD status data input.
73	AVSS	-	GND.
74	VREF	-	Power supply.
75	I-ST/SQCLK	I/O	Tuner STEREO input / SQ clock output.
76	O-CD_OPEN	O	CD tray open data output.
77	O-CD_CLOSE	O	CD tray close data output.
78	I-CD_SW	I	CD mecha switch input.
79	O-CD_LED	O	CD flash window LED output.
80	ECHO_CE1	O	ECHO IC chip enable output.

IC, M65855FP

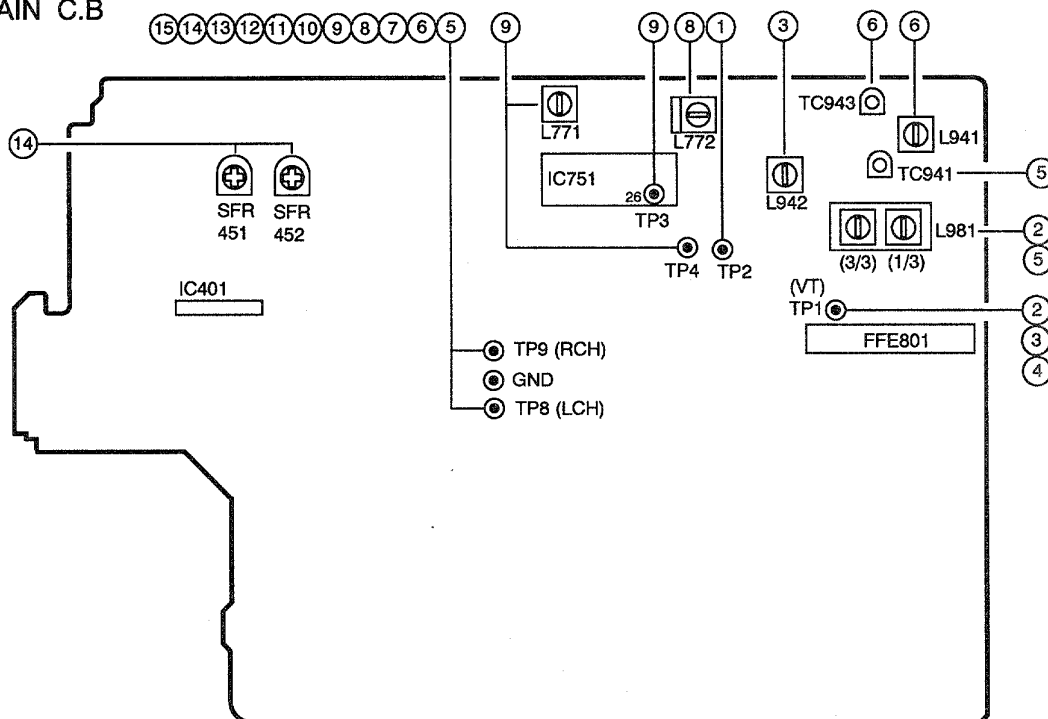
Pin No.	Pin Name	I/O	Description
1	GND	-	GND.
2	ECHO VOL	I	ECHO level control input.
3	REF	-	Power supply input.
4	OP2 IN	I	Low pass filter for D/A converter.
5	OP2 OUT	O	Low pass filter for D/A converter.
6	LPF2 IN	I	Low pass filter for MIC input.
7	LPF2 OUT	O	Low pass filter for MIC input.
8	MIC OUT	O	Mix out ECHO and MIC.
9	MIC IN	I	MIC input.
10	LPF1 IN	I	Low pass filter for MIC input.
11	LPF1 OUT	O	Low pass filter for MIC input.
12	OP1 OUT	O	Low pass filter for A/D converter.
13	OP1 IN	I	Low pass filter for A/D converter.
14	VCO	-	Power supply input.
15	ECHO MUTE	I	ECHO mute control input.
16	CLOCK	I	Clock oscillator circuit.

IC, LC72131D

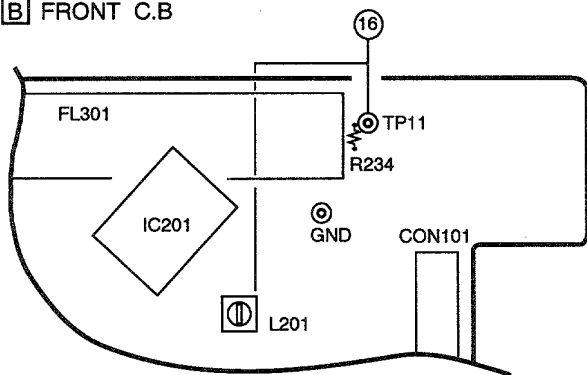
Pin No.	Pin Name	I/O	Description																								
1	XIN	I/O	A crystal oscillator (4.5MHz) is connected between these pins.																								
22	XOUT																										
2	NC	-	Not used.																								
3	CE	I	To enable the IC. Active "H".																								
4	DI	I	Serial data input from CPU (μ P M38B59MFH-P101FP) when relevant key is operated. Active "H".																								
5	CL	I	Synchronization clock for serial data in (DI) or serial data out (DO).																								
6	DO	O	Serial data output to CPU (μ P M38B59MFH-P101FP).																								
7	T-BASE	O	Outputs a reference clock signal (8Hz) for the clock.																								
8	$\overline{\text{MONO}} / \overline{\text{BEAT}}$	O	Outputs "H" when MONO / BEAT is switched.																								
9	$\overline{\text{FM}} / \overline{\text{SW}}$	O	Output "L" or "H" as follows:																								
			<table border="1"> <thead> <tr> <th colspan="2">2 BAND</th> <th colspan="3">3 BAND</th> <th colspan="3">3 BAND</th> </tr> <tr> <th>AM</th> <th>FM</th> <th>LW</th> <th>MW</th> <th>FM</th> <th>MW</th> <th>SW</th> <th>FM</th> </tr> </thead> <tbody> <tr> <td>H</td> <td>L</td> <td>H</td> <td>H</td> <td>L</td> <td>H</td> <td>L</td> <td>L</td> </tr> </tbody> </table>	2 BAND		3 BAND			3 BAND			AM	FM	LW	MW	FM	MW	SW	FM	H	L	H	H	L	H	L	L
			2 BAND		3 BAND			3 BAND																			
AM	FM	LW	MW	FM	MW	SW	FM																				
H	L	H	H	L	H	L	L																				
10	$\overline{\text{MW}}/\overline{\text{SW}}$	O	Outputs "L" or "H" as follows:																								
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			2 BAND		3 BAND			3 BAND																			
AM	FM	LW	MW	FM	MW	SW	FM																				
L	L	H	L	L	L	H	L																				
11	IF-MUTE	O	To control internal counter.																								
12	IF-IN	I	General purpose counter input.																								
13	$\overline{\text{TUNE}}$	I	Receives "L" when station is tuned.																								
14	NC	-	Not used.																								
15	AM-IN	I	Receives the AM local oscillator frequency signal.																								
16	FM-IN	I	Receives the FM local oscillator frequency signal.																								
17	VDD	-	Supply power to IC (+5V).																								
18	PD	O	PLL charge pump output.																								
19	A-IN	I	The MOS transistor for PLL active low pass filter.																								
20	A-OUT	O																									
21	VSS	-	Ground.																								

ADJUSTMENT <TUNER / DECK>

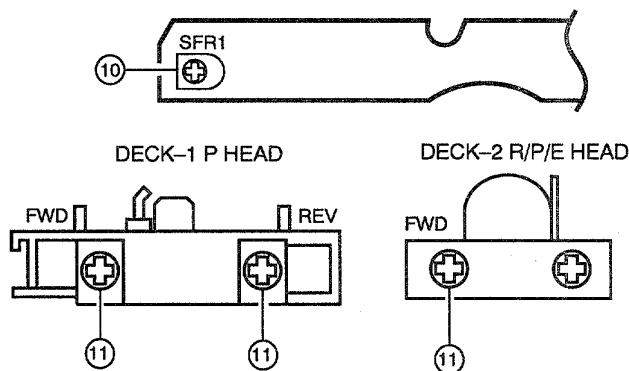
A. MAIN C.B



B. FRONT C.B



C. DECK C.B



< TUNER SECTION >

1. Clock Frequency Check
 Settings : • Test point : TP2
 Method : Set to MW 1602kHz and check that the test point is 2052kHz \pm 45Hz.
2. MW VT Adjustment
 Settings : • Test point : TP1 (VT)
 • Adjustment location : L981 (3/3)
 Method : Set to MW 1710kHz and adjust L981 (3/3) so that the test point becomes 7.5V \pm 0.05V. Then check that the test point is more than 0.3V (530kHz).
3. SW VT Adjustment
 Settings : • Test point : TP1 (VT)
 • Adjustment location : L942
 Method : Set to SW 17.9MHz and adjust L942 so that the test point becomes 6.0V \pm 0.05V. Then check that the test point is more than 0.3V (5.9MHz).
4. FM VT Check
 Settings : • Test point : TP1 (VT)
 Method : Set to FM 87.5MHz, 108.0MHz and check that the test point is more than 0.5V (87.5MHz) and less than 8.0V (108.0MHz).
5. MW Tracking Adjustment
 Settings : • Test point : TP8(Lch), TP9(Rch)
 • Adjustment location :
 L981 (1/3) 603kHz
 TC941 1404kHz
 Method : Set up TC941 to center before adjustment. The level at 603kHz is adjust to maximum by L981(1/3). Then the level at 1404kHz is adjust to maximum by TC941.
6. SW Tracking Adjustment
 Settings : • Test point : TP8(Lch), TP9(Rch)
 • Adjustment location :
 L941 5.9MHz
 TC943 17.9MHz

Method : Set up TC943 to center before adjustment. The level at 5.9MHz is adjust to maximum by L941. Then the level at 17.9 MHz is adjust to maximum by TC943.

7. FM Tracking Check

Settings : • Test point : TP8(Lch), TP9(Rch)

Method : Set to FM 98.0MHz and check that the test point is less than 9dB.

8. AM(MW) IF Adjustment

Settings : • Test point : TP8(Lch), TP9(Rch)

• Adjustment location :

L772 450kHz

9. DC Balance / Mono Distortion Adjustment

Settings : • Test point : TP3, TP4 (DC Balance)

: TP8(Lch), TP9(Rch) (Distortion)

• Adjustment location : L771

• Input level : 54dB

Method : Set to FM 98.0MHz and adjust L771 so that the voltage between TP3 and TP4 becomes $0V \pm 0.04V$.
Next, check that the distortion is less than 1.3%.

< DECK SECTION >

10. Tape Speed Adjustment

Settings : • Test tape : TTA-100

• Test point : TP8,TP9

• Adjustment location : SFR1

Method : Play back the test tape and adjust SFR1 so that the frequency counter reads 3000Hz \pm 5Hz and \pm 45Hz (REV) with respect to forward speed.

11. Head Azimuth Adjustment (DECK 1, DECK 2)

Settings : • Test tape : TTA-330

• Test point : TP8,TP9

• Adjustment location : Azimuth adjustment screw

Method : Play back the 8kHz signal of the test tape and adjust screw so that the output becomes maximum.
Perform on FWD PLAY and REV PLAY mode.

12. PB Frequency Response Check (DECK 1, DECK 2)

Settings : • Test tape : TTA-330

• Test point : TP8,TP9

Method : Play back the 315Hz and 8kHz signals of the test tape and check that the output ratio of the 8kHz signal with respect to that of the 315Hz signal is within 5dB.

13. PB Sensitivity Check (DECK 1, DECK 2)

Settings : • Test tape : TTA-200

• Test point : TP8,TP9

Method : Play back the test tape and check the signal level of the test point is $110mV \pm 3.0dB$.

14. REC/PB Frequency Response Adjustment

Settings : • Test tape : TTA-602

• Test point : TP8,TP9

• Input signal : 1kHz / 8kHz, -26dB (LINE IN)

• Adjustment location : SFR451(LCH)

SFR452(RCH)

Method : Apply 1kHz signal and REC mode.
Then adjust OSC attenuator so that the output level at the TP8,TP9 becomes 7.5~9.5mV. Record and play back the 1kHz and 8kHz signals and adjust SFRs so that the output of the 8kHz signal becomes $0dB \pm 0.5dB$ with respect to that of the 1kHz signal.

15. REC/PB Sensitivity Check

Settings : • Test tape : TTA-602

• Test point : TP8,TP9

• Input signal : 1kHz, -6dB (LINE IN)

Method : Apply a 1kHz signal and REC mode. Then adjust OSC attenuator so that the output level at the TP8,TP9 becomes 75~95mV. Record and play back the 1kHz signals and check that the output is $-1.0dB \pm 3.5dB$.

< FRONT SECTION >

14. μ -CON OSC Adjustment

Settings : • Test point : TP11

• Adjustment location : L201

Method : Insert AC plug with pressing TUNER function key.
Adjust L201 so that the frequency across the test point is $233.97Hz \pm 0.23Hz$.

PRACTICAL SERVICE FIGURE

<TUNER SECTION>

<FM SECTION>

IHF Sensitivity : Less than $10dB\mu V$ [at 87.5MHz]
(THD 3%) Less than $9.0dB\mu V$ [at 98.0/108.0MHz]

S/N 50dB Quieting sensitivity :
(Stereo) Less than 35dB [at 98.0MHz]

Signal to noise ratio : More than 68dB (mono) [at 98.0MHz]
More than 66dB (stereo) [at 98.0MHz]

Distortion : Less than 1.2% (mono) [at 98.0MHz]
Less than 2.0% (stereo) [at 98.0MHz]

Auto stop level : 25dB \pm 10dB

Stereo separation : More than 25dB [at 98.0MHz]

<MW SECTION>

Sensitivity : Less than $60dB\mu V$ [at 600kHz]
(S/N 20 dB) Less than $58dB\mu V$ [at 1000 / 1400kHz]

Signal to noise ratio : More than 36dB (mono) [at 1000kHz]
More than 34dB (stereo) [at 1000kHz]

Distortion : Less than 1.5% (mono) [at 1000kHz]
Less than 4.0% (stereo) [at 1000kHz]

Auto stop level : 52dB +10/-15dB [at 1000kHz]

Stereo separation : More than 15dB [at 1000kHz]

<SW SECTION>

Sensitivity : Less than 55dB [at 5.9MHz]
Less than 49dB [at 12.0 MHz]

Less than 42dB [at 17.9MHz]

Distortion : Less than 10% [at 12.0MHz]

<DECK SECTION>

Tape speed : 3000Hz \pm 45Hz

Wow & flutter : Less than 0.25% (R.M.S)

Take-up torque : 30 ~ 55g/cm (FWD, REV)

F.F torque : 75 ~ 180g/cm

REW torque : 75 ~ 130g/cm

Back tension : 2 ~ 7g/cm

PB Output level : $3.0V \pm 3dB$

REC/PB output level : $2.0V \pm 3dB$

Distortion (REC/PB) : Less than 2.0% (NORM)

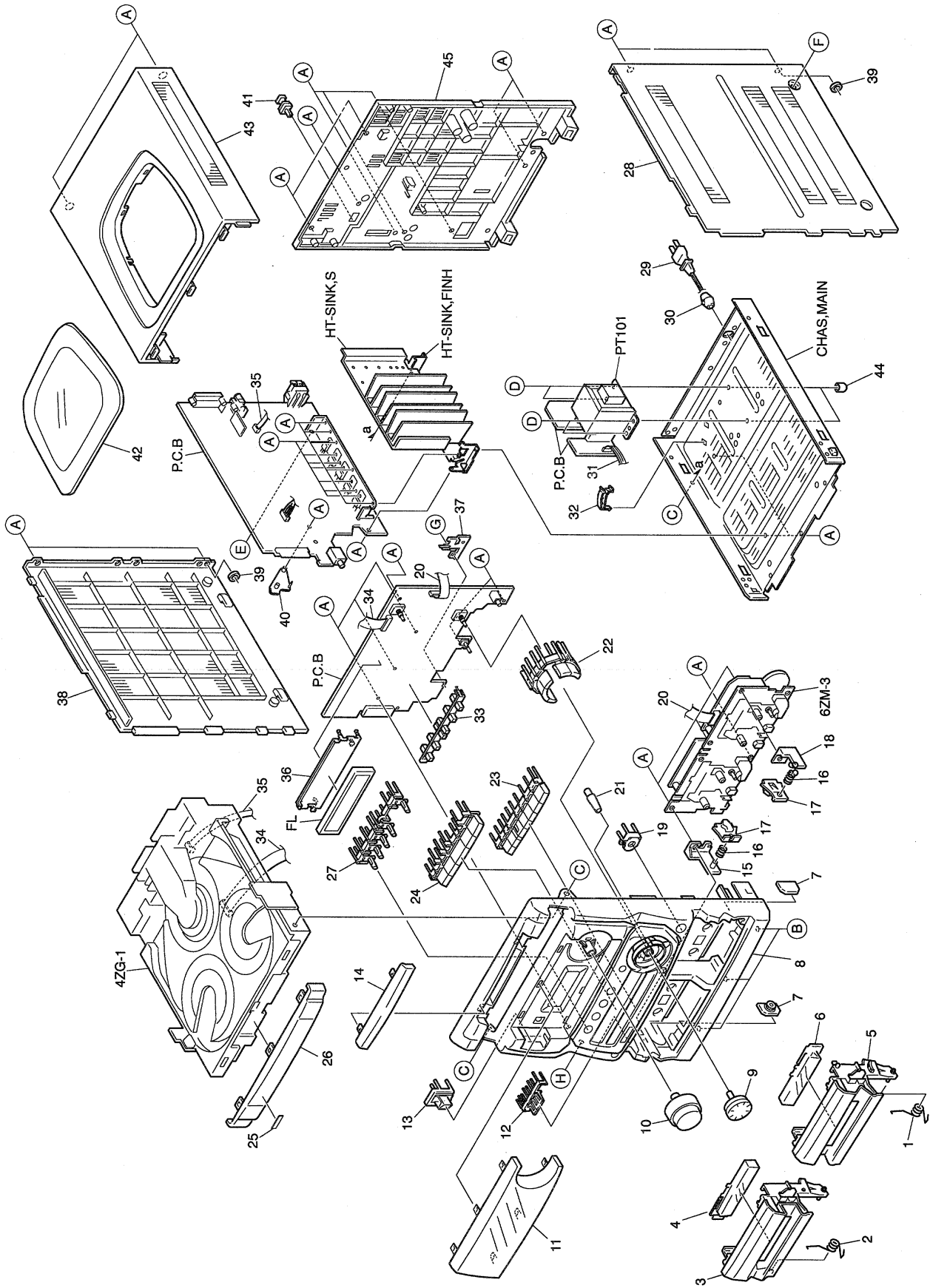
Noise level (PB) : Less than 20mV (NORM)

Noise level (REC/PB) : Less than 30mV (NORM)

Erasing ratio : More than 60dB (at 125 Hz, +10VU)

Test tape : NORM : TTA-602, TA-200

MECHANICAL EXPLODED VIEW 1 / 1



MECHANICAL PARTS LIST 1 / 1

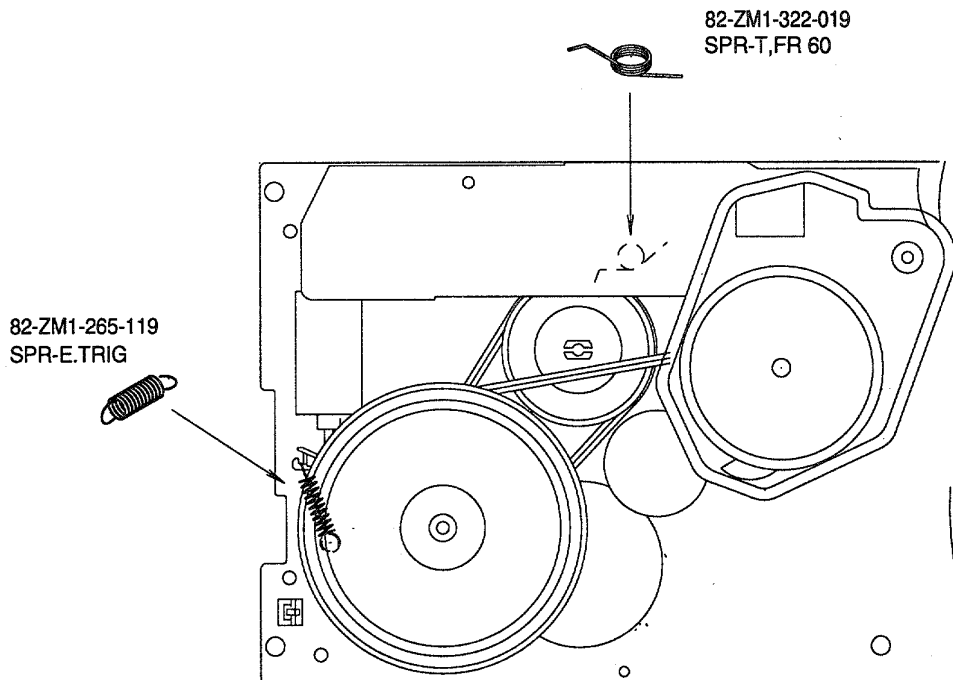
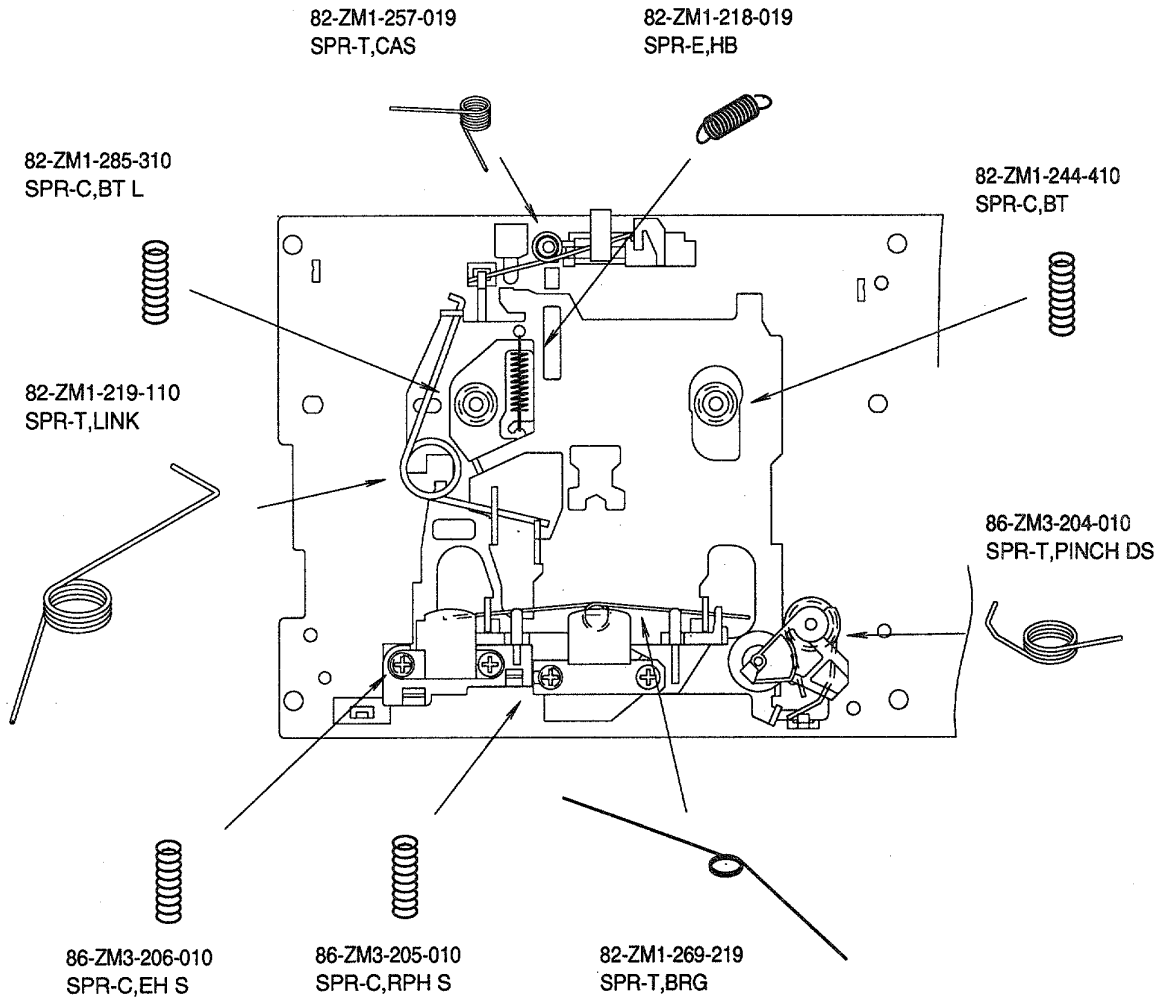
If can't understand for Description please kindly refer to "REFERENCE NAME LIST".

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	82-NF5-219-010		SPR-T,EJECT 2 (SIN)	26	8Z-NH9-002-010		PANEL,TRAY H
2	82-NF5-218-010		SPR-T,EJECT 1 (SIN)	27	8Z-NF9-012-010		KEY,FUN
3	8Z-NF9-004-010		BOX,CASS 2	28	8Z-NF9-043-010		PANEL,RIGHT S V-2
4	8Z-NF9-008-010		WINDOW,CASS 2	△ 29	87-050-079-010		AC-CORD ASSY,E
5	8Z-NF9-032-010		BOX,CASS 1R	30	87-085-185-010		BUSHING, AC CORD (E)
6	8Z-NF9-007-010		WINDOW,CASS 1	31	83-NE2-618-110		F-CABEL,5P-2.5
7	87-NF8-220-010		DMPR,150	32	87-NF4-221-010		HLDR,CABLE
8	8Z-NH9-001-010		CABI,FR H	33	8Z-NF9-202-010		GUIDE,OPE R
9	8Z-NF9-010-010		KNOB,RTRY JOG	34	88-913-221-110		FF-CABLE, 13P 1.25 220MM
10	8Z-NF9-009-010		KNOB,RTRY VOL	35	88-906-251-110		FF-CABLE,6P 1.25
11	8Z-NH9-005-010		WINDOW,DISP H	36	82-NF7-210-110		GUIDE,FL (*)
12	8Z-NH9-008-010		KEY,PBC	37	8Z-NF9-209-010		HLDR,RDS
13	8Z-NF9-011-010		KEY,POWER	38	8Z-NB8-011-110		PANEL,LEFT V-2
14	8Z-NF9-005-010		WINDOW,CD	39	85-NF7-599-010		PV CW 3.2-8-0.3
15	87-NF4-216-010		HLDR,LOCK 1	40	88-NF5-208-010		HLDR,PWB-M N
16	86-NF9-224-010		SPR-C,LOCK	41	84-ZG1-245-210		CAP,OPTICAL
17	82-NF5-229-010		PLATE,LOCK	42	86-NFZ-001-010		WINDOW,TOP
18	87-NF4-217-110		HLDR,LOCK 2	43	8Z-NF9-042-010		PANEL,TOP V-2
19	8Z-NF9-204-010		PLATE,MIC	44	8Z-NB8-240-010		COVER, PL
20	88-911-201-110		FF-CABLE,11P 1.25	45	8Z-NH9-011-010		CABI,REAR HRJSTM
21	88-NF9-056-010		KNOB,RTRY MIC	A	87-067-703-010		TAPPING SCREW, BVT2+3-10
22	8Z-NF9-017-010		KEY,GEQ	B	87-067-689-010		TAPPING SCREW, BVTT+3-8
23	8Z-NF9-016-010		KEY,CD	C	87-721-097-410		QT2+3-12 GLD
24	8Z-NH9-010-010		KEY,ASSY OPE VCD R	D	87-067-975-010		S-SCREW,IT+4-8
25	82-NE6-067-010		BADGE,AIWA 30N	E	87-NF4-224-010		S-SCREW,IT3B+3-8 CU
				F	87-067-641-010		UTT2+3-8(W/O SLOT)BL
				G	87-067-758-010		BVT2+3-12 W/O SLOT
				H	87-721-096-410		QT2+3-10 GLD

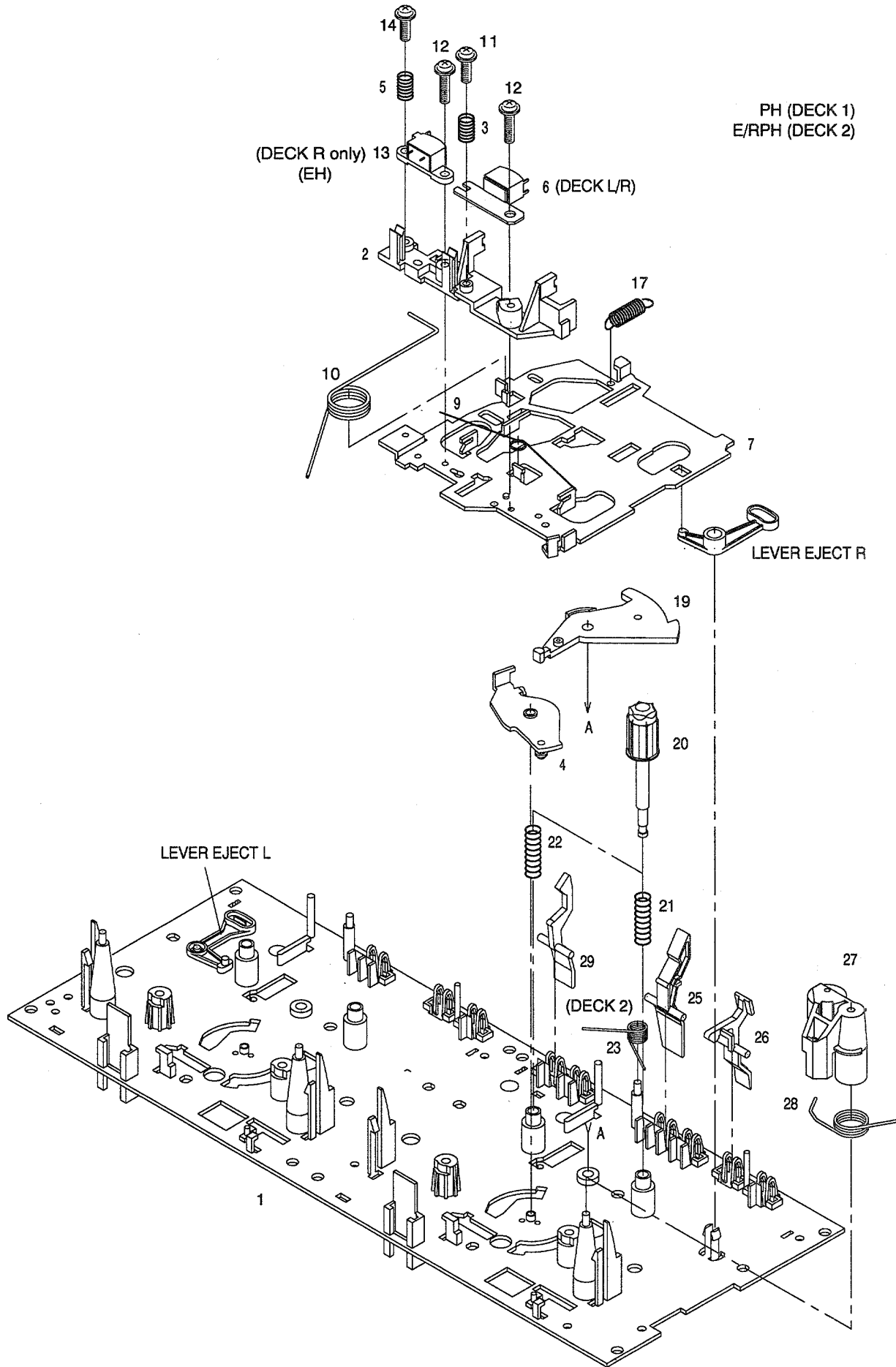
COLOR NAME TABLE

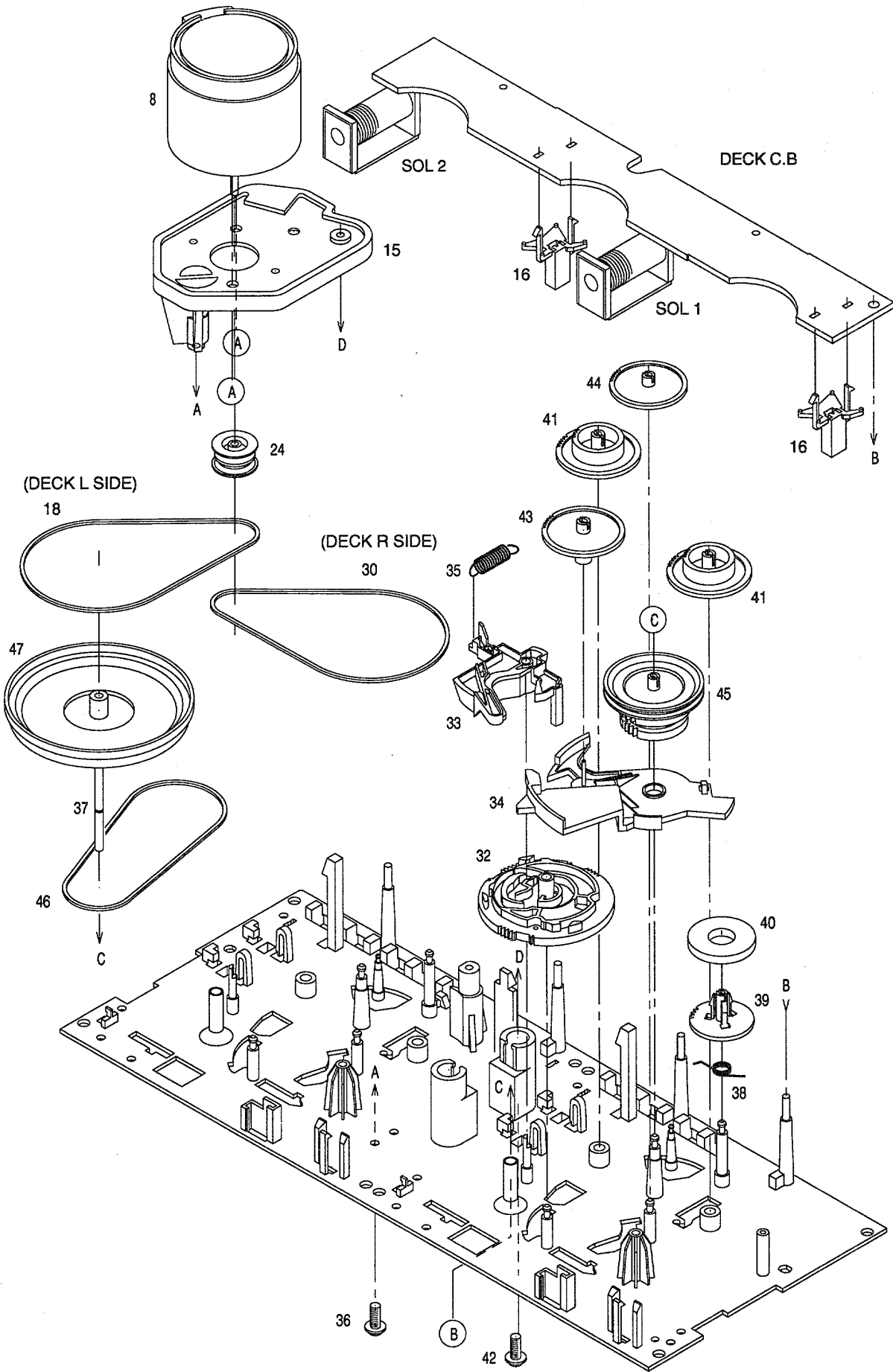
Basic color symbol	Color	Basic color symbol	Color	Basic color symbol	Color
B	Black	C	Cream	D	Orange
G	Green	H	Gray	L	Blue
LT	Transparent Blue	N	Gold	P	Pink
R	Red	S	Silver	ST	Titan Silver
T	Brown	V	Violet	W	White
WT	Transparent White	Y	Yellow	YT	Transparent Yellow
LM	Metallic Blue	LL	Light Blue	GT	Transparent Green
LD	Dark Blue	DT	Transparent Orange		

SPRING APPLICATION POSITION <6ZM-3 PR1NM>



TAPE MECHANISM EXPLODED VIEW 1 / 1 <6ZM-3 PR1NM>



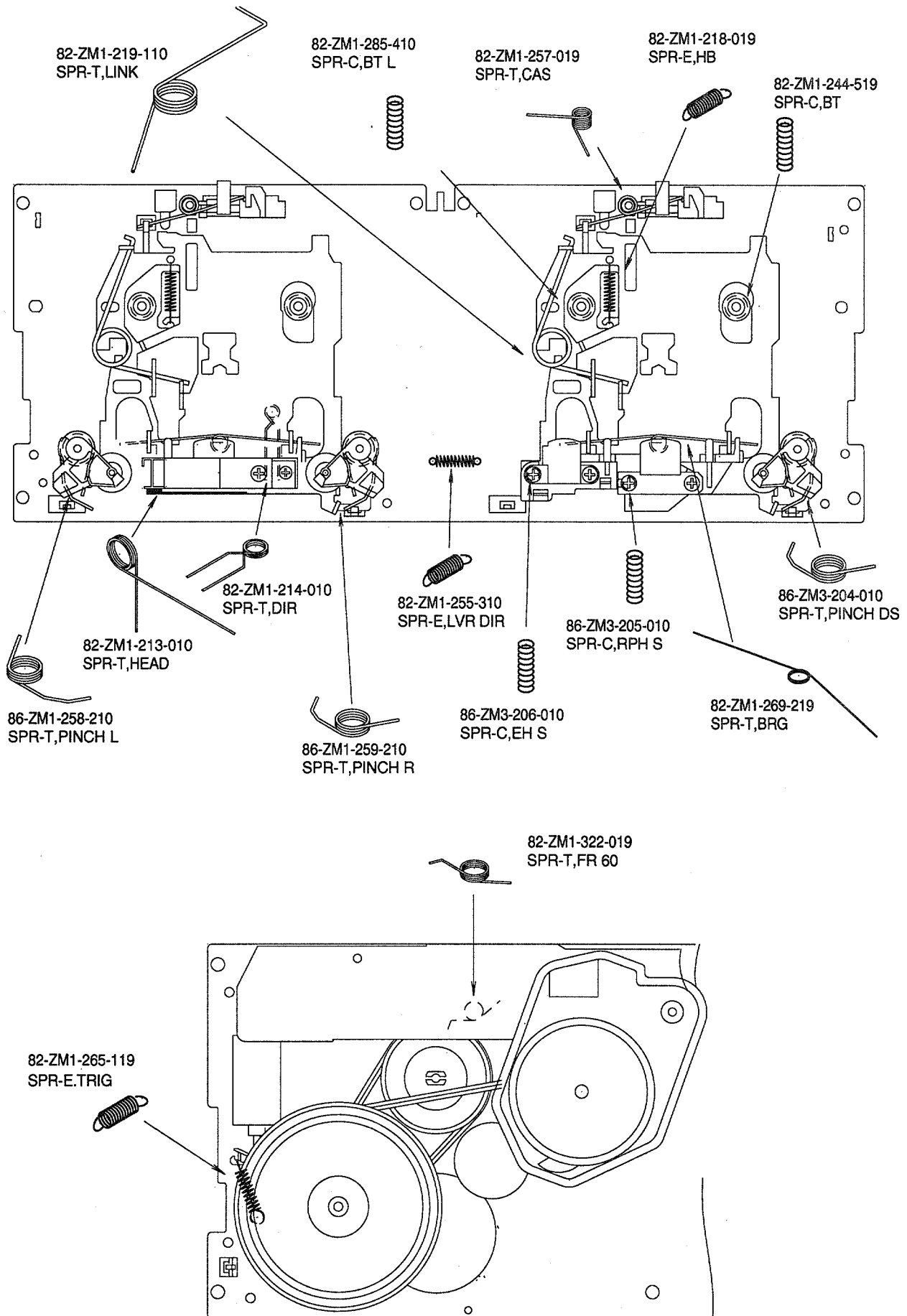


TAPE MECHANISM PARTS LIST 1/1 <6ZM-3 PR1NM>

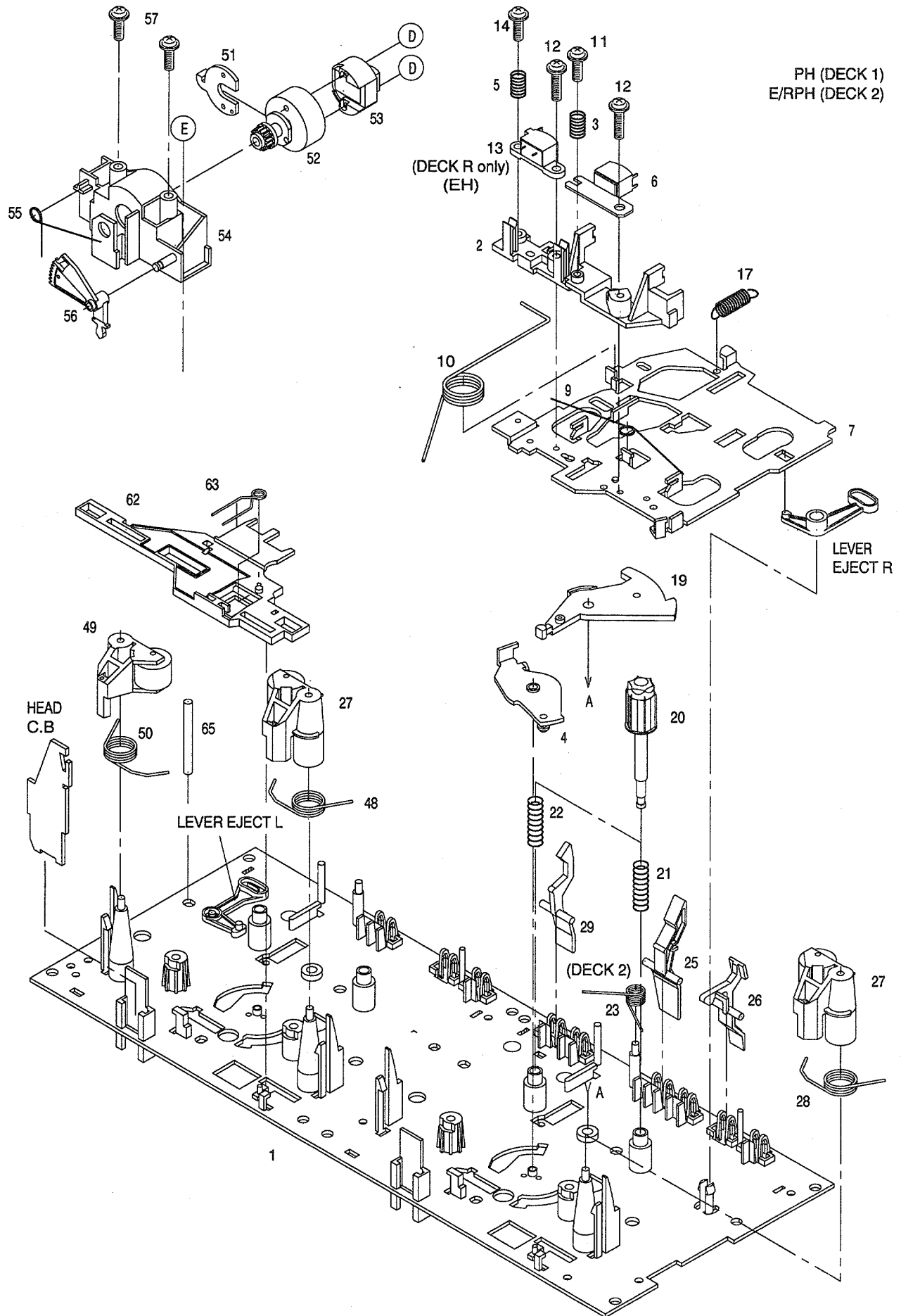
If can't understand for Description please kindly refer to "REFERENCE NAME LIST".

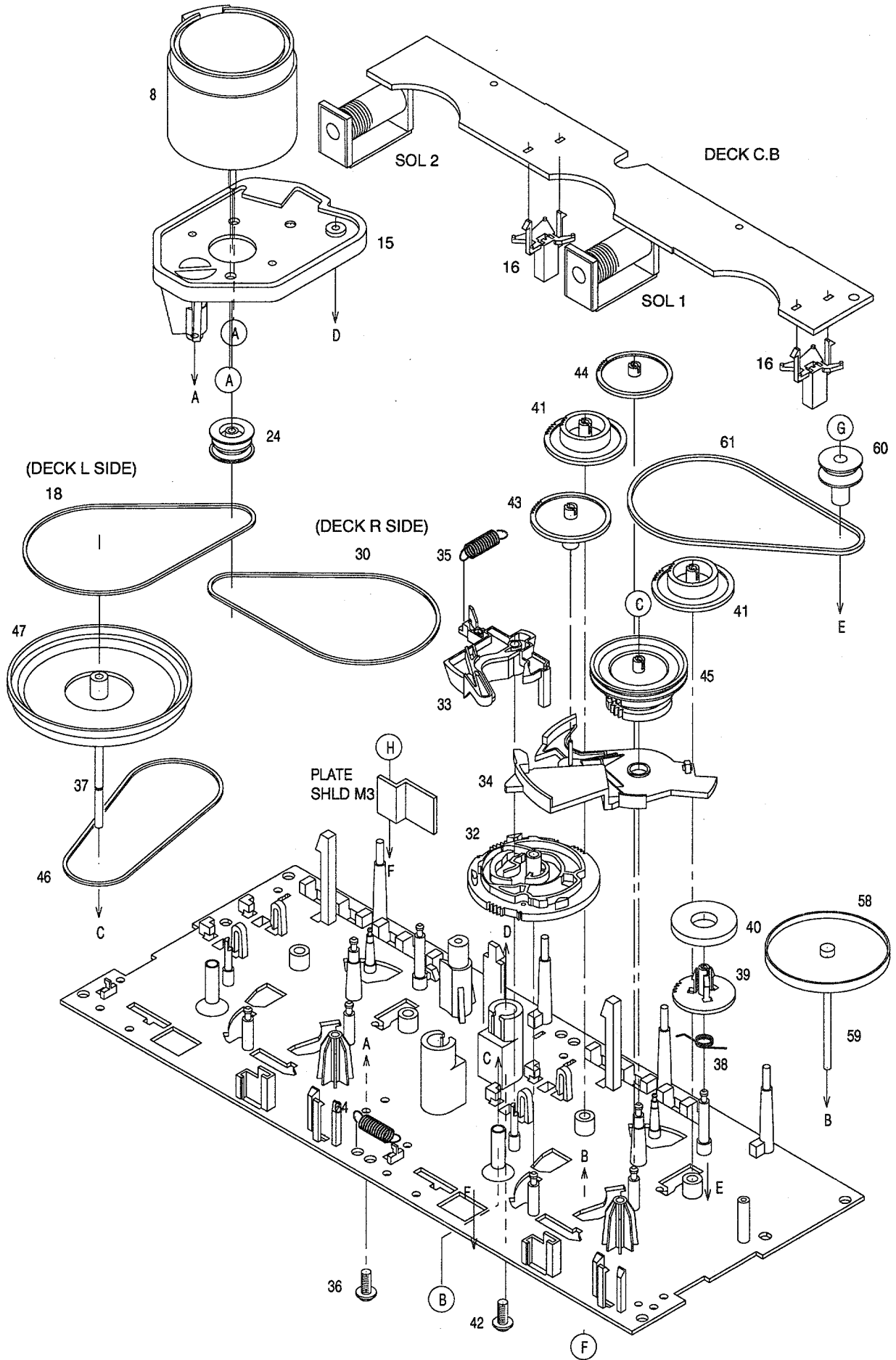
REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	86-ZM3-212-010		CHAS ASSY,SS	26	82-ZM1-243-019		LVR, STOP
2	86-ZM3-202-010		BASE, HEAD S	27	82-ZM1-344-119		LVR ASSY, PINCH
3	86-ZM3-205-010		SPR-C, RPH S	28	86-ZM3-204-010		SPR-T, PINCHDS
4	82-ZM1-333-210		PLATE, LINK 2	29	82-ZM1-240-119		LVR, REC (DECK 2)
5	86-ZM3-206-010		SPR-C, EH S	30	86-ZM3-210-010		BELT, PS
6	87-A90-403-019		HEAD, RPH MS15R	31	82-ZM1-223-010		GEAR, PLAY
7	86-ZM3-201-010		CHAS, HEAD S	32	82-ZM3-305-019		GEAR, CAM M2
8	87-045-347-019		MOT, SHUZZL 70 (M1)	33	82-ZM1-227-319		LVR, TRIG
9	82-ZM1-269-219		SPR-T, BRG	34	82-ZM3-306-110		LVR, FR M2
10	82-ZM3-323-119		SPR-T, LINK	35	82-ZM1-265-119		SPR-E, TRIG
11	86-ZM3-209-010		S-SCREW, ASIMUTHS	36	85-ZM3-203-019		S-SCREW MOTOR M3
12	86-ZM3-207-010		S-SCREW, RPH	37	82-ZM1-236-019		CAPSTAN N 2-41.5
13	87-A90-404-019		HEAD, EH LE15B	37	82-ZM1-239-019		CAPSTAN N 2.2-41.7
14	86-ZM3-208-010		S-SCREW, EH	38	82-ZM1-322-019		SPR-T, FR60
15	86-ZM3-203-010		HLDR, MOTS	39	82-ZM1-220-219		GEAR, IDLER
16	82-ZM1-245-210		HLDR, IC	40	82-ZM3-616-019		RING MAGNET 4
17	82-ZM1-218-019		SPR-E, HB	41	82-ZM1-216-319		GEAR, REEL
18	86-ZM3-211-010		BELT, RS	42	86-ZM3-213-010		S-SCREW, HLDR MOT 3
19	82-ZM1-222-219		LVR, PLAY	43	82-ZM1-225-219		GEAR, FR
20	82-ZM1-217-419		REEL, TABLE	44	82-ZM1-226-019		GEAR, REW
21	82-ZM1-244-519		SPR-C, BT	45	82-ZM3-333-210		SLIP DISK ASSY 2
22	82-ZM1-285-410		SPR-C, BT L	46	82-ZM1-338-010		BELT FR4
23	82-ZM1-257-019		SPR-T, CAS	47	82-ZM1-349-019		FLY-WHL RW (DECK L)
24	82-ZM3-221-010		PULLEY, MOT 2M				
25	82-ZM1-242-019		LE=VR, CAS				

SPRING APPLICATION POSITION <6ZM-3 PR2NM>



TAPE MECHANISM EXPLODED VIEW 1 / 1 <6ZM-3 PR2NM>





TAPE MECHANISM PARTS LIST 1 / 1 <6ZM-3 PR2NM>

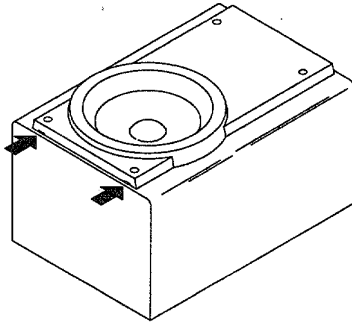
If can't understand for Description please kindly refer to " REFERENCE NAME LIST ".

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION	REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	86-ZM3-215-010		CHAS ASSY,RS	41	82-ZM1-216-319		GEAR,REEL
2	86-ZM3-202-010		BASE,HEAD S	42	86-ZM3-213-010		S-SCREW,HLDR,MOT 3
3	86-ZM3-205-010		SPR-C,RPH S	43	82-ZM1-225-219		GEAR,FR
4	82-ZM1-333-210		PLATE,LINK 2	44	82-ZM1-226-019		GEAR,REW
5	86-ZM3-206-010		SPR-C,EH S	45	82-ZM3-333-310		SLIP DISK ASSY 2
6	87-A90-403-019		HEAD,RPH MS15R	46	82-ZM1-338-010		BELT FR4
7	86-ZM3-201-010		CHAS,HEAD S(DECK L)	47	82-ZM1-349-019		FLY-WHL RW (DECK L)
7	82-ZM3-206-910		CHAS,HEAD(DECK R)	47	82-ZM3-338-010		FLY-WHL R3W (DECK R)
8	87-045-347-019		MOT,SHU2L 70(M1)	48	82-ZM1-259-210		SPR-T,PINCH R
9	82-ZM1-269-219		SPR-T,BRG	49	82-ZM1-341-110		LVR ASSY,PINCH L2
10	82-ZM1-219-110		SPR-T,LINK	50	82-ZM1-258-210		SPR-T,PINCH L
11	86-ZM3-209-010		S-SCREW,ASIMUTHS	51	82-ZM1-314-110		PLATE,HEAD
12	86-ZM3-207-010		S-SCREW,RPH	52	82-ZM1-208-310		HLDR,HEAD
13	87-A90-404-019		HEAD,EH LE15B	53	87-A90-366-010		HEAD,PH YK50P-BF414
14	86-ZM3-208-010		S-SCREW,EH	54	82-ZM1-207-810		GUIDE TAPE
15	86-ZM3-203-010		HLDR,MOTS	55	82-ZM1-213-010		SPR-T,HEAD
16	82-ZM1-245-210		HLDR,IC	56	82-ZM1-210-110		GEAR,HT
17	82-ZM1-218-019		SPR-E,HB	57	86-ZM4-206-010		S-SCREW AZIMUTH L
18	86-ZM3-214-010		BELT,SUB RR	58	82-ZM1-348-010		FLY-WHL,LW
19	82-ZM1-222-219		LVR,PLAY	59	82-ZM1-236-019		CAPSTAN N 2-41.5
20	82-ZM1-217-419		REEL TABLE	60	82-ZM3-335-210		PULLEY,COUPLER M3
21	82-ZM1-244-519		SPR-C,BT	61	86-ZM1-206-010		BELT,MAIN L
22	82-ZM1-285-410		SPR-C,BT L	62	82-ZM1-266-110		LVR,DIR
23	82-ZM1-257-019		SPR-T,CAS	63	82-ZM1-214-010		SPR-T,DIR
24	82-ZM3-221-010		PULLEY,MOT 2M	64	82-ZM1-255-310		SPR-E,LVR DIR
25	82-ZM1-242-019		LVR,CAS	65	82-ZM3-339-010		SHAFT,COUPLER N3
26	82-ZM1-243-019		LVR,STOP	A	87-251-071-417		U+2.6-4
27	82-ZM1-344-119		LVR ASSY,PINCH	B	80-ZM6-243-019		SH,1.75-3.6-0.5 SLT
28	86-ZM3-204-010		SPR-T,PINCHDS	C	82-ZM3-334-010		PW,2.16-6-0.4
29	82-ZM1-240-119		LVR,REC (DECK 2)	D	80-ZM6-207-010		V+1.6-7
30	86-ZM3-210-010		BELT,RS	E	85-ZM3-202-010		S-SCREW TG
32	82-ZM3-305-119		GEAR,CAM M2	F	82-ZM1-288-010		SH,1.63-3.2-0.5 SLT
33	82-ZM1-227-319		LVR,TRIG	G	87-B10-043-010		W-P,0.99-4-0.25 SLT
34	82-ZM3-306-110		LVR,FR M2	H	87-571-032-410		VIT+2-3
35	82-ZM1-265-119		SPR-E,TRIG				
36	87-761-073-419		VFT2+2.6-6 W/O SLOT				
37	82-ZM1-239-019		CAPSTAN N 2.2-41.7				
38	82-ZM1-322-019		SPR-T,FR60				
39	82-ZM1-220-219		GEAR,IDLER				
40	82-ZM3-616-019		RING MAGNET 4				

SPEAKER DISASSEMBLY INSTRUCTIONS

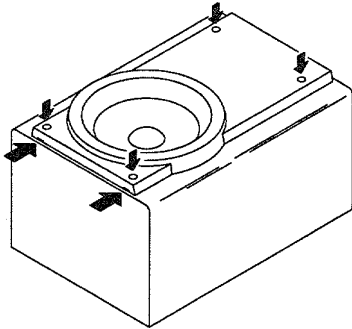
Type.1

Insert a flat-bladed screwdriver into the position indicated by the arrows and remove the panel. Remove the screws of each speaker unit and then remove the speaker units.



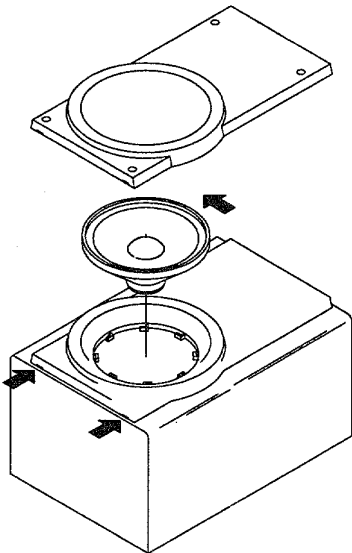
Type.2

Remove the grill frame and four pieces of rubber caps by pulling out with a flat-bladed screwdriver. Remove the screws from hole where installed rubber caps. Insert a flat-bladed screwdriver into the position indicated by the arrows and remove the panel. Remove the screws of each speaker unit and then remove the speaker units.

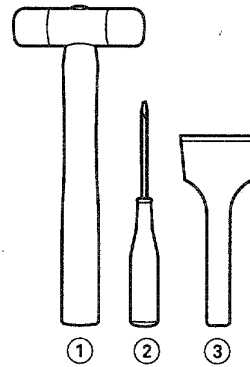


Type.3

Insert a flat-bladed screwdriver into the position indicated by the arrows and remove the panel. Turn the speaker unit to counter-clockwise direction while inserting a flat-bladed screwdriver into one of the hollows around speaker unit, and then remove the speaker unit. After replacing the speaker unit, install it turning to clockwise direction until "click" sound comes out.



Type.4



TOOLS

- ① Plastic head hammer
- ② (⊖) flat head screwdriver
- ③ Cut chisel

How to Remove the PANEL, FR

1. Insert the (⊖) flat head screwdriver tip into the gap between the PANEL, FR and the PANEL, SPKR. Tap the head of the (⊖) flat head screwdriver with the plastic hammer head, and create the clearance as shown in Fig-1.
2. Insert the cut chisel in the clearance, and tap the head of the cut chisel with plastic hammer as shown in Fig-2, to remove the PANEL, FR.
3. Place the speaker horizontally. Tap head of the cut chisel with plastic hammer as shown in Fig-3, and remove the PANEL, FR completely.

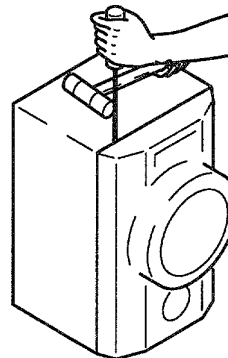


Fig-1

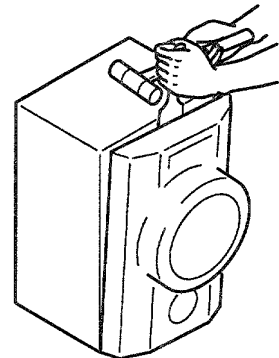


Fig-2

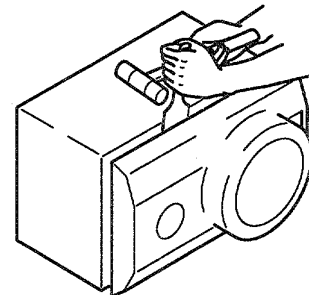


Fig-3

How to Attach the PANEL, FR

Attach the PANEL, FR to the PANEL, SPKR. Tap the four corners of the PANEL, FR with the plastic hammer to fit the PANEL, FR into the PANEL, SPKR completely.

SPEAKER PARTS LIST
SX-NS332 (Y1STL, YJSTC, YJ7STL)

If can't understand for Description please kindly refer to "REFERENCE NAME LIST".

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	87-NS7-611-010		CORD,SPKR
2	87-NSH-612-010		SPKR, CERAMIC ASSY
3	87-NSJ-604-110		SPKR,W 120<YJ7STL,Y1STL>
3	87-NSJ-602-010		SPKR,W 120<YJSTC>
4	8Z-NSK-001-010		PANEL,FR
5	8Z-NSK-002-010		PANEL,BA

ACCESSORIES / PACKAGE LIST

If can't understand for Description please kindly refer to "REFERENCE NAME LIST".

REF. NO.	PART NO.	KANRI NO.	DESCRIPTION
1	8Z-NH9-911-010		IB,H(EC-H)M
2	87-043-115-010		ANT,FEEDER FM
△ 3	87-A91-017-010		PLUG, CONVERSION JT-0476
4	8Z-NH8-702-010		RC UNIT,ZAS07
5	87-006-269-010		AM LOOP ANT (UN)
6	87-043-095-010		WIRE ANTENNA
7	87-050-103-010		CORD,PIN 1PY1.5M

REFERENCE NAME LIST

ELECTRICAL SECTION

DESCRIPTION	REFERENCE NAME
ANT	ANTENNAS
C-	CHIP
C-CAP	CAP, CHIP
C-CAP TN	CAP, CHIP TANTALUM
C-COIL	COIL, CHIP
C-DI	DIODE, CHIP
C-DIODE	DIODE, CHIP
C-FET	FET, CHIP
C-FOTR	FILTER, CHIP
C-JACK	JACK, CHIP
C-LED	LED, CHIP
C-RES	RES, CHIP
C-SFR	SFR, CHIP
C-SLIDE SW	SLIDE SWITCH, CHIP
C-SW	SWITCH, CHIP
C-TR	TRANSISTOR, CHIP
C-VR	VOLUME, CHIP
C-ZENER	ZENER, CHIP
CAP, CER	CAP, CERA-SOL
CAP, E	CAP, ELECT
CAP, M/F	CAP, FILM
CAP, TC	CAP, CERA-SOL
CAP, TC-U	CAP, CERA-SOL SS
CAP, TN	CAP, TANTALUM
CERA FIL	FILTER, CERAMIC
CF	FILTER, CERAMIC
DL	DELAY LINE
E/CAP	CAP, ELECT
FILT	FILTER
FLTR	FILTER
FUSE RES	RES, FUSE
MOT	MOTOR
P-DIODE	PHOTO DIODE
P-SNSR	PHOTO SENSER
P-TR	PHOTO TRANSISTOR
POLY VARI	VARIABLE CAPACITOR
PPCAP	CAP, PP
PT	POWER TRANSFORMER
PTR, RES	PTR, MELF
RC	REMOTE CONTROLLER
RES NF	RES, NON-FLAMMABLE
RESO	RESONATOR
SHLD	SHIELD
SOL	SOLENOID
SPKR	SPEAKER
SW, LVR	SWITCH, LEVER
SW, RTRY	SWITCH, ROTARY
SW, SL	SWITCH, SLIDE
TC CAP	CAP, CERA-SOL
THMS	THERMISTOR
TR	TRANSISTOR
TRIMER	CAP, TRIMMER
TUN-CAP	VARIABLE CAPACITOR
VIB, CER	RESONATOR, CERAMIC
VIB, XTAL	RESONATOR, CRYSTAL
VR	VOLUME
ZENER	DIODE, ZENER

MECHANICAL SECTION

DESCRIPTION	REFERENCE NAME
ADHESHIVE	SHEET ADHESHIVE
AZ	AZIMUTH
BAR-ANT	BAR-ANTENNA
BAT	BATTERY
BATT	BATTERY
BRG	BEARING
BTN	BUTTON
CAB	CABINET
CASS	CASSETTE
CHAS	CHASSIS
CLR	COLLAR
CONT	CONTROL
CRSR	CURSOR
CU	CUSHION
CUSH	CUSHION
DIR	DIRECTION
DUBB	DUBBING
FL	FRONT LOADING
FLY-WHL	FLYWHEEL
FR	FRONT
FUN	FUNCTION
G-CU	G-CUSHION
HDL	HANDOL
HIMERON	CLOTH
HINGE, BAT	HINGE, BATTERY
HLDR	HOLDER
HT-SINK	HEAT SINK
IB	INSTRUCTION BOOKLET
IDLE	IDLER
IND, L-R	INDICATOR, L-R
KEY, CONT	KEY, CONTROL
KEY, PRGM	KEY, PROGRAM
KNOB, SL	KNOB, SLIDE
LBL	LABEL
LID, BATT	LID, BATTERY
LID, CASS	LID, CASSETTE
LVR	LEVER
P-SP	P-SPRING
PANEL, CONT	PANEL, CONTROL
PANEL, FR	PANEL, FRONT
PRGM	PROGRAM
PULLY, LOAD MO	PULLY, LOAD MOTOR
RBN	RIBBON
S-	SPECIAL
SEG	SEGMENT
SH	SHEET
SHLD-SH	SHIELD-SHEET
SL	SLIDE
SP	SPRING
SP-SCREW	SPECIAL-SCREW
SPACER, BAT	SPACER, BATTERY
SPR	SPRING
SPR-P	P-SPRING
SPR-PC-PUSH	P-SPRING, C-PUSH
T-SP	T-SPRING
TERM	TERMINAL
TRIG	TRIGGER
TUN	TUNING
VOL	VOLUME
W	WASHER
WHL	WHEEL
WORM-WHL	WORM-WHEEL

サービス技術ニュース	
番号	連絡内容
G-	-
G-	-
G-	-

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