

SERVICE MANUAL

PARTS LIST



PRIDE IN QUALITY

AKAI STEREO RECEIVER
MODEL AA-8080

ALSO APPLICABLE TO MODEL AA-8030,
AA-8080L & AA-8030L



MODEL AA-8080



MODEL AA-8030

STEREO RECEIVER

MODEL AA-8080

ALSO APPLICABLE TO MODEL
AA-8030, AA-8080L & AA-8030L

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SECTION 1

SERVICE MANUAL

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I. SPECIFICATIONS

MODEL: AA-8080, AA-8080L

An asterisk next to a figure indicates the minimum guaranteed performance.

§ AMPLIFIER SECTION

MUSIC OUTPUT POWER	130W (65W + 65W) at 4Ω 120W (60W + 60W) at 8Ω	
CONTINUOUS OUTPUT POWER	90W (45W + 45W) at 4Ω 80W (40W + 40W) at 8Ω	
*MAXIMUM OUTPUT POWER		
when operating 1 channel	36W at 1 kHz/8Ω H.D. 0.5%	
when operating both channels	60W at 1 kHz/8Ω H.D. 0.5%	
FREQUENCY RESPONSE	MIC AUX	100 to 10,000 Hz -3.5 ± 2 dB 10 to 50,000 Hz *20 to 20,000 Hz ± 1.5 dB (TONE FLAT)
PHONO EQUALIZER CHARACTERISTIC		13.1 ± 1.5 dB at 100 Hz -13.75 ± 1.5 dB at 10,000 Hz
POWER BAND WIDTH		5 to 50,000 Hz at 8Ω *20 to 20,000 Hz at 8Ω H.D. 0.5%
HARMONIC DISTORTION		Less than 0.03% at 8Ω 20W *Less than 0.1% at 8Ω 30W
INPUT SENSITIVITY	PHONO MIC AUX TAPE	3 mV Impedance: 50 kΩ 2.5 mV Impedance: 50 kΩ 160 mV Impedance: 50 kΩ 160 mV Impedance: 50 kΩ
SIGNAL TO NOISE RATIO	PHONO MIC AUX TAPE	Better than 65 dB *Better than 60 dB Better than 58 dB Better than 80 dB *Better than 73 dB Better than 73 dB
HUM AND NOISE		Less than 1 mV *Less than 1.5 mV at 8Ω
TONE CONTROL	BASS TREBLE	10 ± 2 dB, -10 ± 2 dB at 100 Hz 10 ± 2 dB, -10 ± 2 dB at 10,000 Hz
LOUDNESS CONTROL		8 ± 1.5 dB at 100 Hz 5 ± 1.5 dB at 10,000 Hz
FILTER	Low Cut Filter High Cut Filter	-4.5 dB *-8 ± 1.5 dB at 50 Hz -5.5 dB *-6 ± 1.5 dB at 10,000 Hz
CHANNEL SEPARATION (AUX)		Better than 65 dB *Better than 45 dB at 8Ω 1 kHz
L-R DEVIATION		1.5 dB at volume control maximum 3 dB at volume control center

§ FM TUNER SECTION

FREQUENCY RANGE	87.5 to 108.5 MHz	
DIAL TRACKING ERROR	90 MHz ± 250 kHz 98 MHz ± 300 kHz 106 MHz ± 250 kHz	
SENSITIVITY	2 μ V *3.2 μ V I.H.F.	
IMAGE REJECTION RATIO	Better than 85 dB at 98 MHz *Better than 75 dB at 98 MHz	
IF REJECTION RATIO	Better than 95 dB at 98 MHz *Better than 85 dB at 98 MHz	
SPURIOUS RADIATION	Within UMI Specifications	
LIMITING SENSITIVITY	8 dB at 98 MHz, 2.5 μ V input	
SELECTIVITY	Better than 65 dB *Better than 55 dB at 98 MHz	
CAPTURE RATIO	Less than 2 dB *Less than 3.5 dB at 98 MHz	
HARMONIC DISTORTION	Monaural (400 Hz) Stereo (1,000 Hz)	Less than 0.3% *Less than 0.6% at 98 MHz 60 dB input Less than 0.6% *Less than 1.2% at 98 MHz 60 dB input
SIGNAL TO NOISE RATIO		Better than 68 dB *Better than 60 dB at 98 MHz 60 dB input

MPX. SEPARATION (1,000 Hz)	Better than 38 dB *Better than 33 dB at 98 MHz 60 dB input
MUTING SENSITIVITY	20 ± 6 dB at 98 MHz
CARRIER LEAK	Less than 45 dB at 60 dB input
SCA INTERFERENCE RATIO	45 dB at 98 MHz
RECORDING OUTPUT PIN DIN	1V ± 2 dB 200 mV ± 2 dB
RECORDING OUTPUT L-R DEVIATION	Within 1.2 dB

§ AM TUNER SECTION

FREQUENCY RANGE	AM, MW LW	525 to 1,625 kHz ± 2% 145 to 355 kHz ± 2%
SENSITIVITY	AM, MW LW	320 µV I.H.F. 800 µV I.H.F.
IMAGE REJECTION RATIO	AM MW LW	Better than 48 dB *Better than 35 dB at 1,400 kHz Better than 48 dB *Better than 32 dB at 1,400 kHz Better than 30 dB *Better than 20 dB at 160 kHz
IF REJECTION RATIO	AM MW LW	Better than 40 dB *Better than 35 dB at 600 kHz Better than 40 dB Better than 50 dB *Better than 40 dB at 340 kHz
SELECTIVITY	AM, MW LW	Better than 25 dB *Better than 20 dB at 1,000 kHz *Better than 20 dB at 240 kHz
AGC CHARACTERISTIC		Better than 40 dB at 1,000 kHz
HARMONIC DISTORTION	AM, MW LW	Less than 1% *Less than 2% at 1,000 kHz *Less than 3% at 240 kHz
SIGNAL TO NOISE RATIO	AM MW LW	Better than 45 dB *Better than 40 dB at 1,000 kHz Better than 45 dB *Better than 38 dB at 1,000 kHz Better than 32 dB at 240 kHz

E.E.T.	2SK41 . . . 2		
TRANSISTORS	2SA666A . . . 4 2SC693 . . . 6 2SC1318 (A) . . . 2 CDC8000 . . . 2 TSC8002 . . . 4	2SC871 . . . 2 2SC930D . . . 4 2SC710 (C) (D) . . . 5 2SC 711 . . . 4 2SC1047 . . . 3	2SC1211 . . . 1 2SC945 . . . 6 2SC828 . . . 4 2SC1030 . . . 4 TSC9002 . . . 2
I.C.	TA7061AP . . . 1		
DIODES	1N34A . . . 8 1N60 . . . 7 1S188 . . . 16	1S1212 . . . 1 1S2139 . . . 1 V03C . . . 4	V06C . . . 3 Z-1-12 . . . 1
THERMISTERS	TH6014 . . . 2		
POWER SUPPLY	100 to 240V A.C., 50/60 Hz (Universal Models) 120V A.C., 60 Hz (CUL Models)		
POWER CONSUMPTION	200 W		
DIMENSIONS	464 (W) x 146 (H) x 380 (D) mm (18.3" x 5.8" x 15")		
WEIGHT	12 kg (26.4 lbs.)		

NOTE: Specifications subject to change without notice.

II. SPECIFICATIONS

MODEL: AA-8030, AA-8030L

An asterisk next to a figure indicates the minimum guaranteed performance.

§ AMPLIFIER SECTION

MUSIC OUTPUT POWER	80W (40W + 40W) at 4Ω 70W (35W + 35W) at 8Ω
CONTINUOUS OUTPUT POWER	60W (30W + 30W) at 4Ω 50W (25W + 25W) at 8Ω
*MAXIMUM OUTPUT POWER	20W at 1 kHz/8Ω H.D. 0.7% 18W at 1 kHz/8Ω H.D. 0.7%
FREQUENCY RESPONSE	AUX 15 to 40,000 Hz *20 to 20,000 Hz ± 1.5 dB (TONE FLAT)
PHONO EQUALIZER CHARACTERISTIC	13.15 ± 1.5 dB at 100 Hz -13.75 ± 1.5 dB at 10,000 Hz
POWER BAND WIDTH	10 to 50,000 Hz at 8Ω *20 to 30,000 Hz at 8Ω H.D. 0.7%
HARMONIC DISTORTION	Less than 0.05% at 8Ω *Less than 0.1% at 8Ω 10W
INPUT SENSITIVITY	PHONO AUX TAPE 3 mV Impedance: 50 kΩ 150 mV Impedance: 50 kΩ 150 mV Impedance: 50 kΩ
SIGNAL TO NOISE RATIO	PHONO AUX TAPE Better than 60 dB *Better than 55 dB Better than 75 dB Better than 75 dB
HUM AND NOISE	Less than 1 mV *Less than 1.5 mV at 8Ω
TONE CONTROL	BASS TREBLE 10 ± 2 dB, -10 ± 2 dB at 100 Hz 10 ± 2 dB, -10 ± 2 dB at 10,000 Hz
LOUDNESS CONTROL	8 ± 1.5 dB at 100 Hz 6 ± 1.5 dB at 10,000 Hz
HIGH CUT FILTER	-8 dB at 10,000 Hz *-7 ± 1.5 dB at 10,000 Hz
CHANNEL SEPARATION	Better than 50 dB *Better than 45 dB at 8Ω 1 kHz
L-R DEVIATION	1.5 dB at volume control maximum 3 dB at volume control center

§ FM TUNER SECTION

FREQUENCY RANGE	87.5 to 108.5 MHz
DIAL TRACKING ERROR	90 MHz ± 250 kHz 98 MHz ± 300 kHz 106 MHz ± 250 kHz
SENSITIVITY	2.5 μV *3.1 μV I.H.F.
IMAGE REJECTION RATIO	Better than 60 dB at 98 MHz *Better than 50 dB at 98 MHz
IF REJECTION RATIO	Better than 90 dB at 98 MHz *Better than 80 dB at 90 MHz
SPURIOUS RADIATION	Within UMI Specifications
LIMITING SENSITIVITY	8 dB at 98 MHz, 2.5 μV input
SELECTIVITY	Better than 65 dB *Better than 55 dB at 98 MHz
CAPTURE RATIO	Less than 2 dB *Less than 3.5 dB
HARMONIC DISTORTION	Monaural (400 Hz) Stereo (1,000 Hz) Less than 0.5% *Less than 0.6% at 98 MHz 60 dB input Less than 0.8% *Less than 1.2% at 98 MHz 60 dB input
SIGNAL TO NOISE RATIO	Better than 60 dB at 98 MHz 60 dB input
MPX. SEPARATION (1,000 Hz)	Better than 35 dB *Better than 33 dB at 98 MHz 60 dB input (75 μS) *Better than 30 dB at 98 MHz 60 dB input (50 μS)

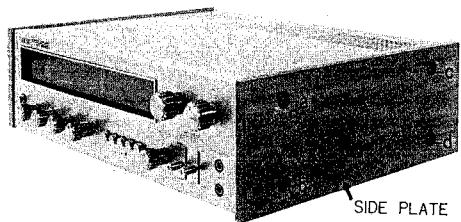
MUTING SENSITIVITY	20 ± 6 dB at 98 MHz		
CARRIER LEAK	Model AA-8030	Less than 40 dB at 98 MHz, 60 dB input	
	Model AA-8030L	Less than 48 dB at 98 MHz, 60 dB input (75 µS)	
		Less than 45 dB at 98 MHz, 60 dB input (50 µS)	
SCA INTERFERENCE RATIO	45 dB at 98 MHz		
RECORDING OUTPUT	PIN	1V ± 2 dB	
	DIN	200 mV ± 2 dB	
RECORDING OUTPUT L-R DEVIATION	Within 1 dB		
§ AM TUNER SECTION			
FREQUENCY RANGE	AM, MW	525 to 1,625 kHz ± 2%	
	LW	145 to 355 kHz ± 2%	
SENSITIVITY	AM, MW	320 µV I.H.F.	
	LW	800 µV I.H.F.	
IMAGE REJECTION RATIO	AM	Better than 50 dB *Better than 35 dB at 1,400 kHz	
	MW	Better than 50 dB *Better than 32 dB at 1,400 kHz	
	LW	Better than 30 dB *Better than 20 dB at 160 kHz	
IF REJECTION RATIO	AM	Better than 40 dB *Better than 30 dB at 600 kHz	
	MW	Better than 40 dB	
	LW	Better than 40 dB at 340 kHz	
SELECTIVITY	AM, MW	Better than 20 dB at 1,000 kHz	
	LW	Better than 20 dB at 240 kHz	
AGC CHARACTERISTIC	Better than 40 dB at 1,000 kHz		
HARMONIC DISTORTION	AM, MW	Less than 1% *Less than 2% at 1,000 kHz	
	LW	Less than 3% at 240 kHz	
SIGNAL TO NOISE RATIO	AM	Better than 40 dB at 1,000 kHz	
	MW	Better than 40 dB *Better than 38 dB at 1,000 kHz	
	LW	Better than 32 dB at 240 kHz	
F.E.T.	2SK19GR . . . 1		
TRANSISTORS	2SA666 (A) . . . 2	2SC930 (D) . . . 4	TSC8002 . . . 2
	2SC693 (F) . . . 4	2SC945 (P) . . . 2	TSC9002 (C) . . . 2
	2SC710 (C) (D) . . . 5	2SC1047 (C) . . . 3	
	2SC711 (E) (F) . . . 4	2SC1318 (Q) . . . 2	
	2SC828 (A) (Q) (R) . . . 7	2SD313 . . . 4	
I.C.	TA7061AP . . . 1		
DIODES	1N34A . . . 8	1S351 . . . 1	Z-1-12 . . . 1
	1S1212 . . . 1	1S188 . . . 16	V03C . . . 4
THERMISTERS	TH6014 . . . 2		
POWER SUPPLY	100 to 240V A.C., 50/60 Hz (Universal Models) 120V A.C., 60 Hz (CUL Models) 220V A.C., 50 Hz (CEE Models)		
POWER CONSUMPTION	150W		
DIMENSIONS	464 (W) × 146 (H) × 380 (D) mm (18.3" × 5.8" × 15")		
WEIGHT	11.6 kg (25.5 lbs.)		

NOTE: Specifications subject to change without notice.

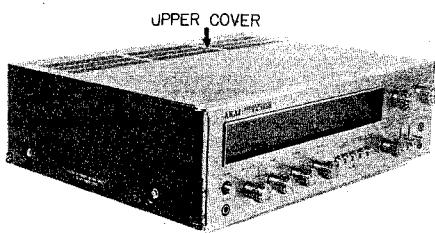
III. DISMANTLING OF UNIT

In case of trouble, etc. necessitating disassembly, please disassemble in the order shown in photographs. Re-assemble in reverse order.

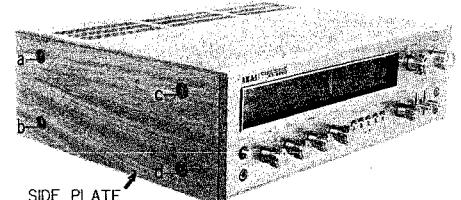
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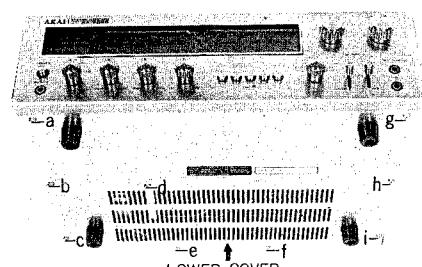
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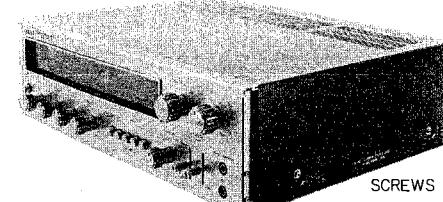
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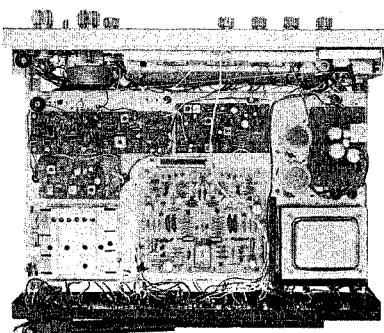
5



3



6



IV. ARRANGEMENT OF MAIN PARTS

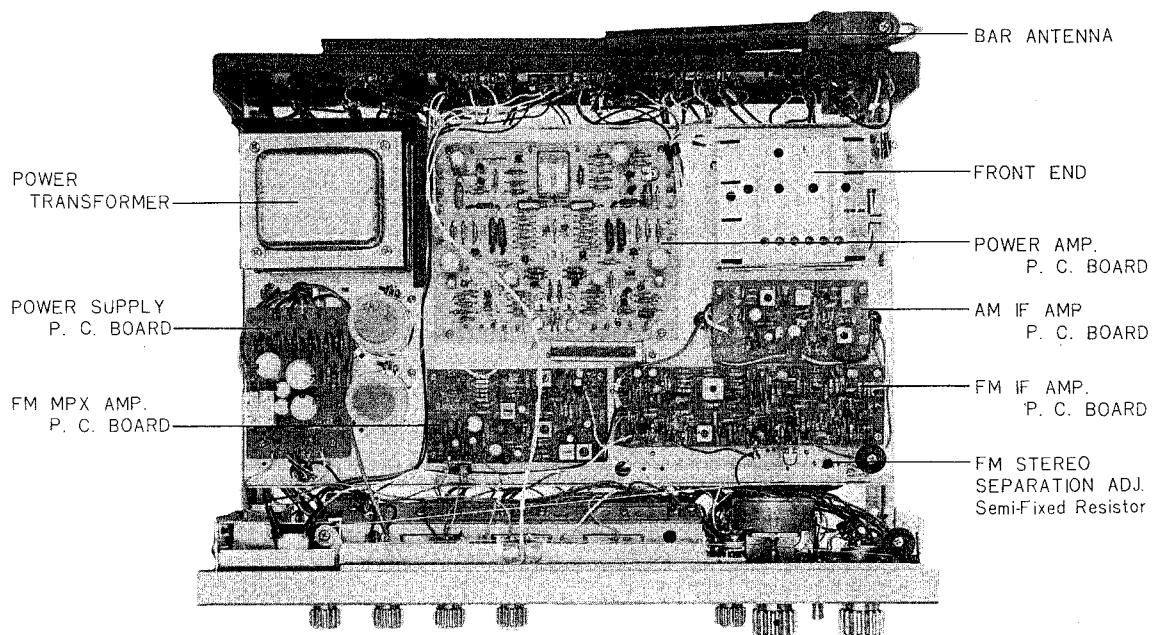


Fig. 1 MODEL AA-8080

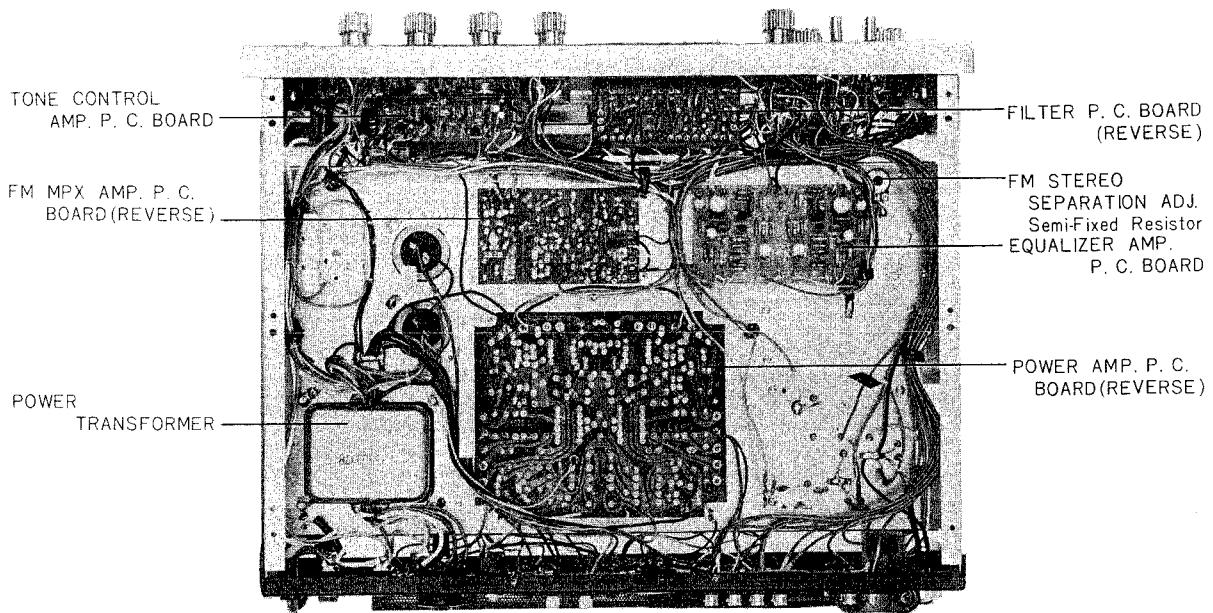


Fig. 2 MODEL AA-8080

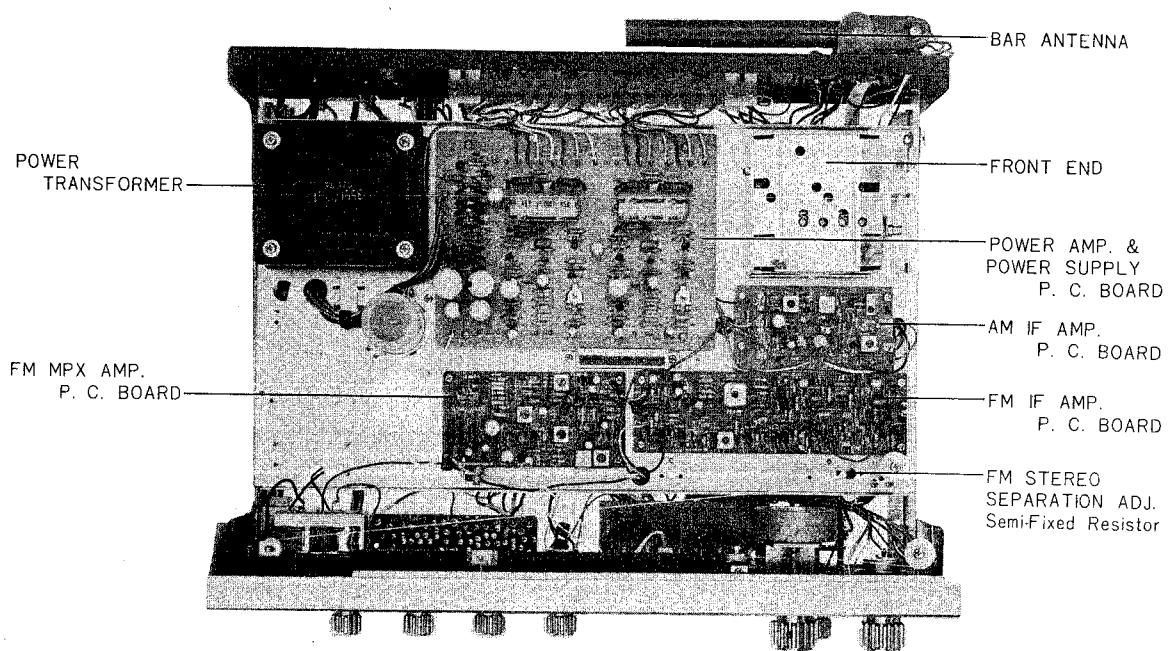


Fig. 3 MODEL AA-8030

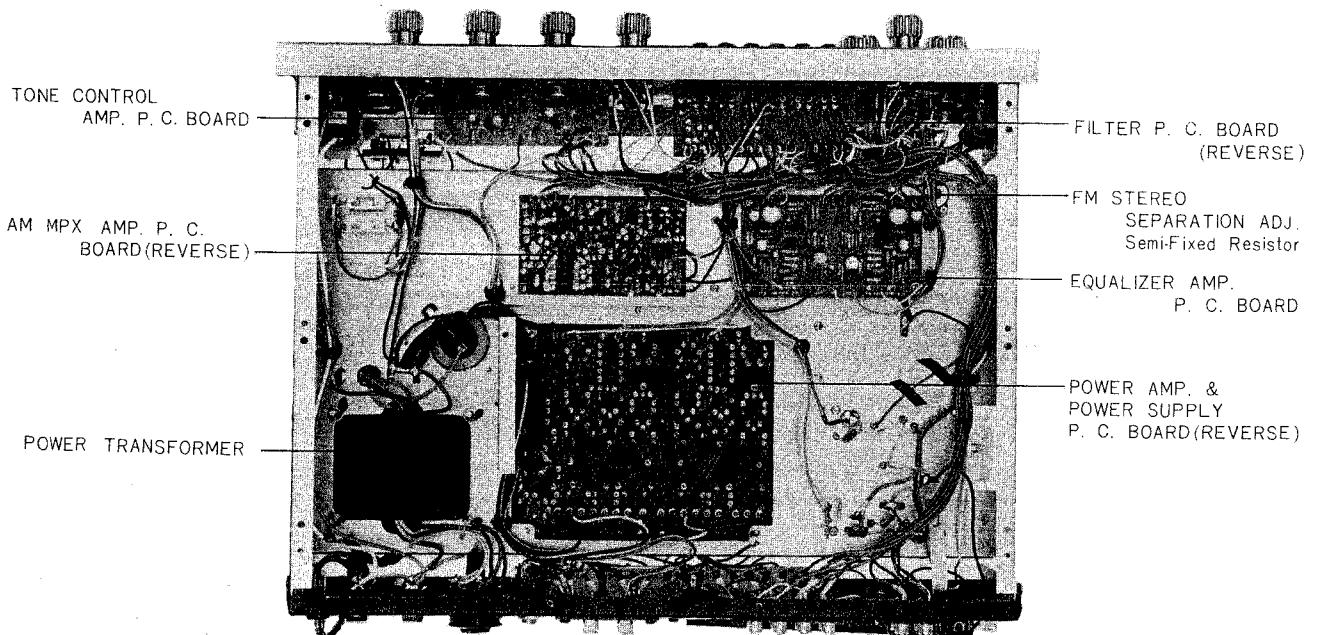


Fig. 4 MODEL AA-8030

V. FM TUNER ADJUSTMENTS

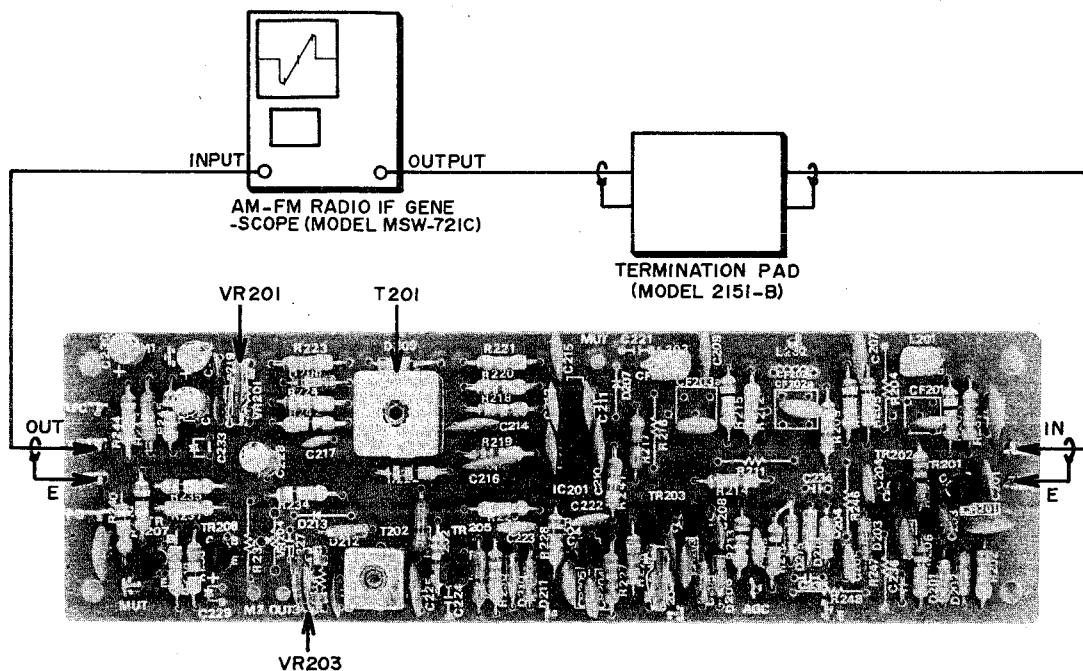


Fig. 5a FM IF AMP. P.C. BOARD 2014 (Face Side)

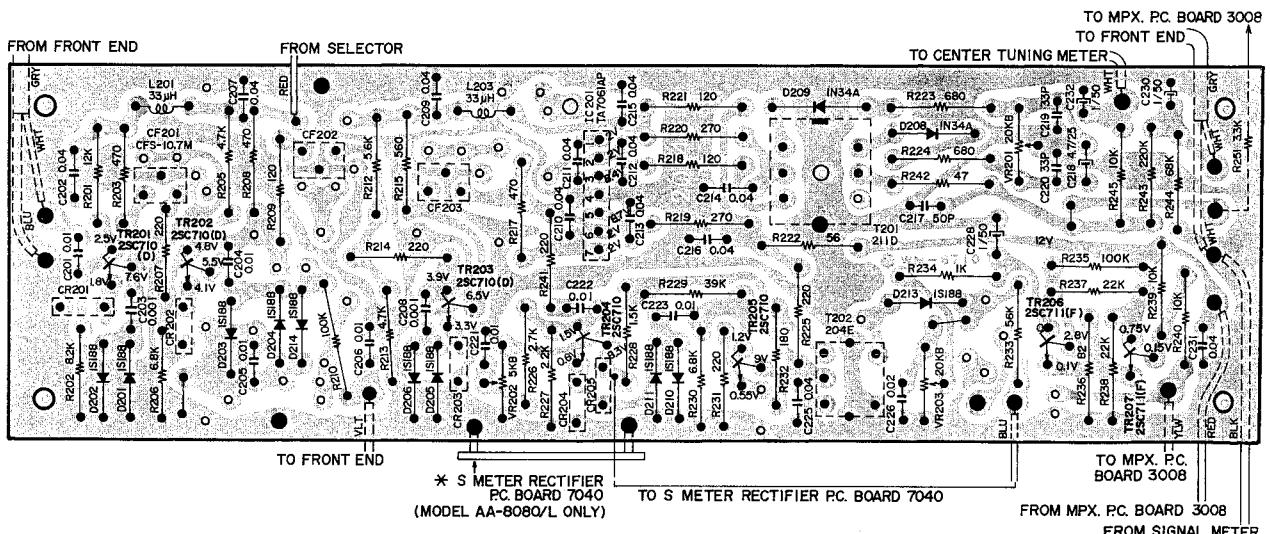


Fig. 5b FM IF AMP. P.C. BOARD 2014 (Reverse Side)

1. FM IF CIRCUIT ADJUSTMENT

- 1) As shown in Fig. 5, connect the lead wires from an AM-FM Radio IF Genescope to the FM IF Amp. P.C. Board IN and OUT terminals.
- 2) Set AM-FM Radio IF Genescope to FM mode and adjust V Gain to obtain a 15 mm amplitude of the 0.3V p-p calibration voltage on the Genescope screen. Set Genescope Attenuator to 70 dB.
- 3) Set receiver Selector to FM, and set the tuning indicator needle to the right end of the dial. At this time, confirm that there is no noise at the S curve.
- 4) Manually center FM IF Amp. P.C. Board semi-fixed resistors VR-201(20 kB) and VR-203(5 kB).
- 5) Adjust the upper and lower cores of FM IF Amp. P.C. Board coil T201 to point at which the amplitude of the S curve is maximum and optimum rectilinear characteristics are obtained.
- 6) In making this adjustment, the marker on the Screen will vary slightly depending upon the rank of the ceramic filter, but it is satisfactory if S curve characteristics as shown in Fig. 6 can be obtained.

NOTE: The upper and lower parts of the S curve waveform must be symmetrical. (Refer to Fig. 7)

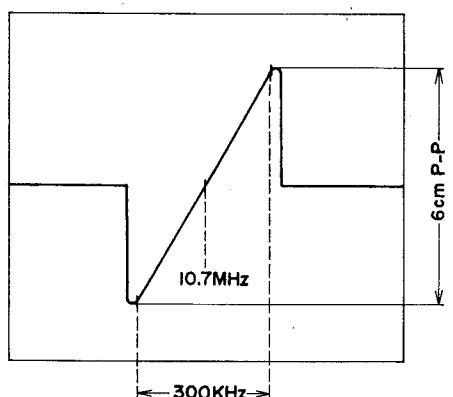


Fig. 6 S CURVE CHARACTERISTIC

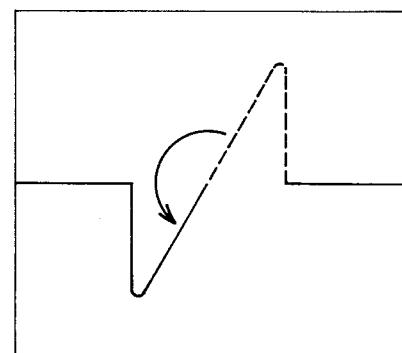


Fig. 7

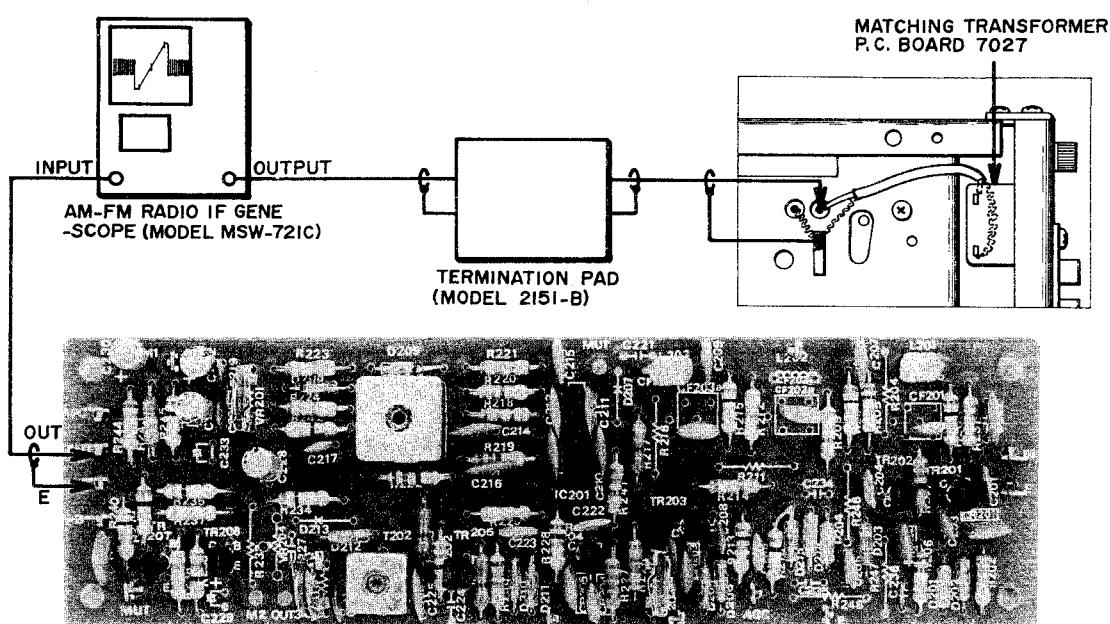


Fig. 8 FM IF AMP. P.C. BOARD 2014

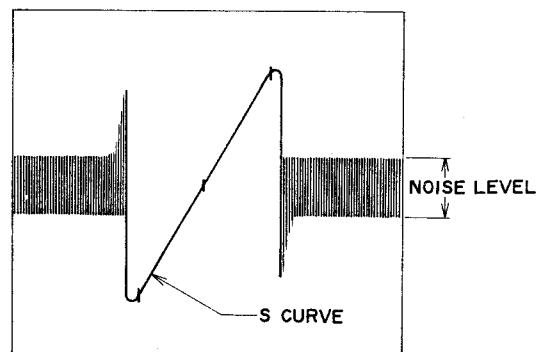


Fig. 9

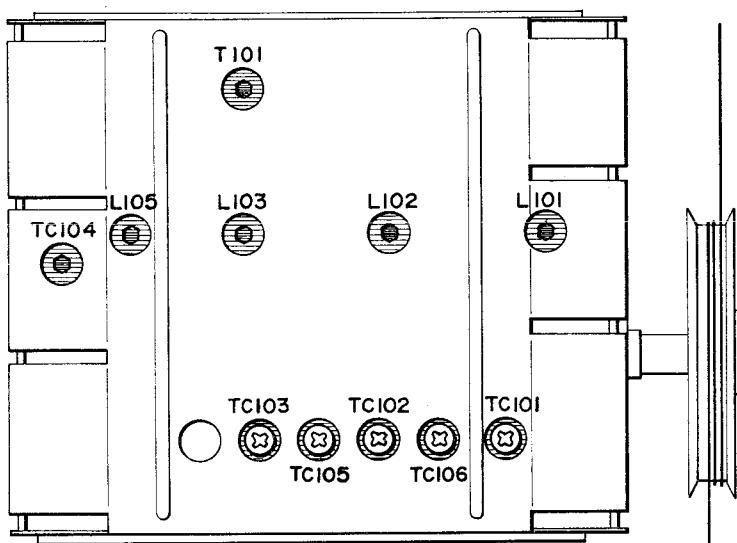


Fig. 10 FRONT END MODEL AA-8080, AA-8080L

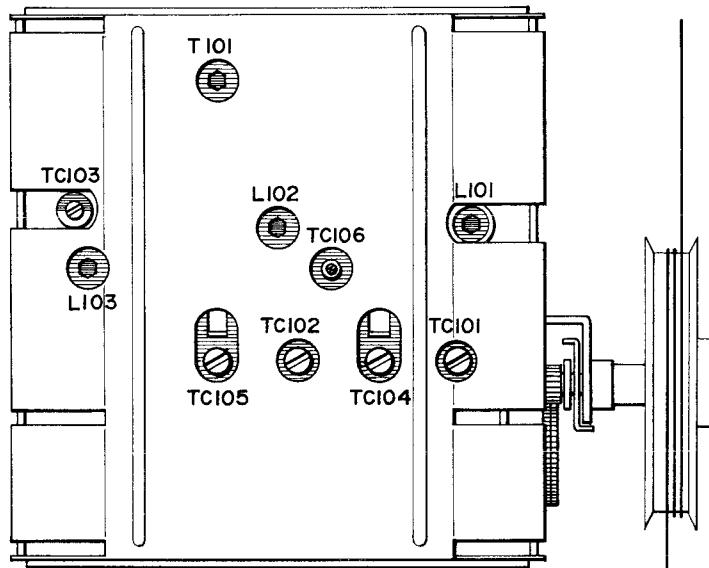


Fig. 11 FRONT END MODEL AA-8030, AA-8030L

2. FRONT END AND FM IF MATCHING ADJUSTMENT

- 1) Connect the lead wires of an AM-FM Radio IF Genescope to the antenna terminal of the Front End and FM IF Amp. P.C. Board output terminal as shown in Fig. 8.
- 2) Adjust the V Gain until the 0.3V p-p calibration voltage displays a 15 mm amplitude on the genescope screen and set the genescope attenuator to 100 dB.

- 3) Set receiver selector to FM and set the tuning indicator to the right end of the dial.
- 4) Adjust the upper core of Front End (Figs. 10, 11) IF coil T101 to obtain maximum S curve amplitude, and adjust the lower core of coil T101 to obtain maximum noise level.
- 5) Check the final matching adjustment with "Sensitivity Adjustment" procedure.

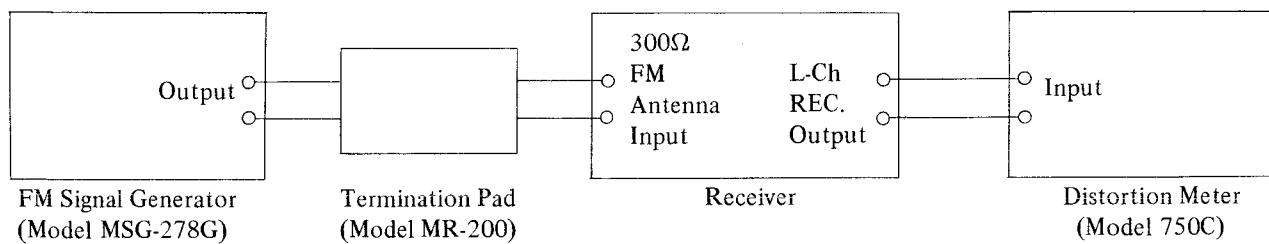


Fig. 12

3. RECEPTION BAND WIDTH ADJUSTMENT (Tracking Adjustment)

- 1) Connect the various measuring instruments shown in Fig. 12.
- 2) Set the FM Signal Generator oscillation frequency to 90 MHz (400 Hz, 75% internal modulation) and set attenuator to 40 dB.
- 3) Set the receiver dial to 90 MHz and adjust the core of front end coil (coil marked “*1” in Chart 2 below) shown in Figs. 10 and 11 until the distortion meter level is maximum, and the distortion factor is minimum.
- 4) Switch the FM signal generator oscillation frequency to 106 MHz (400 Hz, 75% internal modulation).
- 5) Set the receiver dial to 106 MHz, and adjust Front End trimmer condenser (*2 in Chart 2 below) shown in Figs. 10 and 11 until the distortion meter level is maximum and the distortion factor is minimum.
- 6) For minimum tracking error, repeat Items 2) through 5) two or three times. Dial tracking error should be within the tolerance shown in Chart 1.

Frequency	Tolerance
90 MHz	± 250 kHz
98 MHz	± 300 kHz
106 MHz	± 250 kHz

Chart 1

Band Width Adjustment Points According to Model Number

Model	*1 Coil	*2 Trimmer Condensers
AA-8080	L105	TC104
AA-8080L	L105	TC104
AA-8030	L103	TC103
AA-8030L	L103	TC103

Chart 2

Ref.

- 1) In making reception band width adjustments, set dial to following positions.

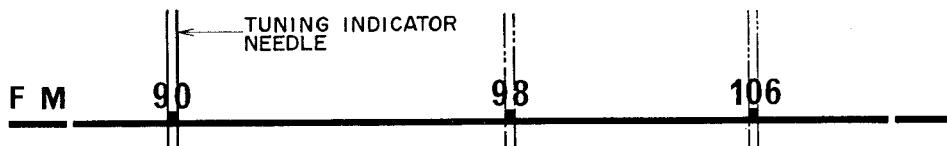


Fig. 13

- 2) In case of replacement of Front End or dial string, with varicon capacity at maximum position, set tuning indicator needle to end of dial (position indicated by dotted line in Fig. 13), and then replace.

4. TUNING METER CENTER ADJUSTMENT

After completing the adjustments outlined in parts 1, 2, and 3, set the FM signal generator attenuator to "0" (non-output condition), and adjust the upper core of FM IF Amp. P.C. Board coil T201 shown in Fig. 15 until the tuning indicator of tuning meter M2 comes to the center as shown in Fig. 14. Then set receiver dial to 98 MHz, supply a 98 MHz (400 Hz, 75% internal modulation) 66 dB signal from the FM signal generator, and fine-adjust the lower core of coil T201 for minimum distortion factor.

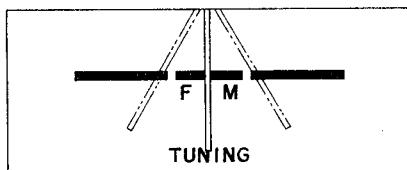


Fig. 14 TUNING METER M2

5. SENSITIVITY ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 12.
- 2) Set the FM signal generator oscillation frequency to 90 MHz (400 Hz, 75% internal modulation), and the attenuator to within 15 to 20 dB.
- 3) Set receiver dial to 90 MHz, and adjust front end coils (coil marked "*3" in Chart 3 below) shown in Figs. 10 and 11 until the distortion meter level is maximum, and the distortion factor is minimum.
- 4) Switch the FM signal generator oscillation frequency to 106 MHz (400 Hz, 75% internal modulation).
- 5) Set receiver dial to 106 MHz, and adjust front end trimmer condensers (marked "*4" in Chart 3 below) until the distortion meter level is maximum and the distortion factor is minimum.
- 6) Repeat Items 2) through 5) above at 90 MHz, 98 MHz, and 106 MHz frequencies 2 or 3 times until uniform and maximum sensitivity is attained.
- 7) Confirm that the distortion factor is less than 0.6% at 98 MHz when the attenuator of the FM signal generator is set to 66 dB.

Sensitivity Adjustment Points According to Model Number

Model	*3 Coil	*4 Trimmer Condenser
AA-8080	L101, L102, L103	TC101, TC102, TC103
AA-8080L	L101, L102, L103	TC101, TC102, TC103
AA-8030	L101, L102	TC101, TC102
AA-8030L	L101, L102	TC101, TC102

Chart 3

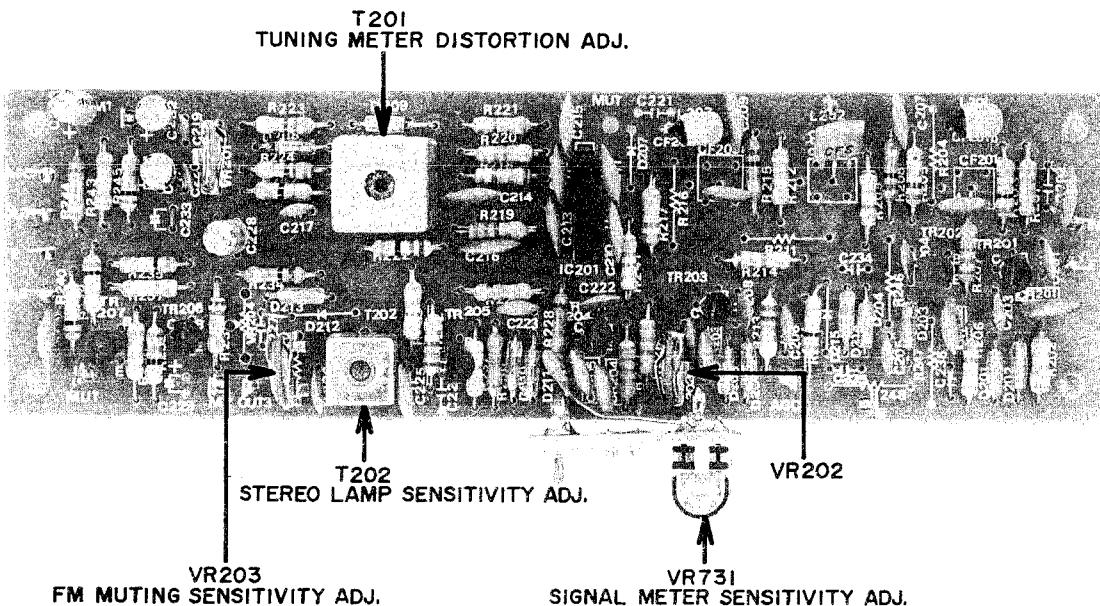


Fig. 15 FM IF AMP. P.C. BOARD 2014

6. MUTING SENSITIVITY ADJUSTMENT (Stereo Indicator Sensitivity Adjustment)

- 1) Connect the various measuring instruments as shown in Fig. 12.
- 2) Set the FM signal generator oscillation frequency to 98 MHz (400 Hz, 75% internal modulation), and set attenuation volume of attenuator to maximum.
- 3) Set receiver dial to 98 MHz and set FM muting to "ON" (There will be no output at the left channel Rec. output terminal at this time).
- 4) Adjust FM IF Amp. P.C. Board semi-fixed resistor VR-203 (50 kB) so that when the attenuation volume decreases and the attenuator scale is at 20 ± 6 dB, signal output is emitted at the left channel Rec. output terminal.

At this time, with VR-202 manually set at approximately center point, when signal output is not emitted even when VR-203 is turned fully in the direction of the arrow, adjust by turning VR-202 in direction of arrow.

7. SIGNAL METER SENSITIVITY ADJUSTMENT

NOTE: This adjustment is for models AA-8080, and AA-8080L only.

- 1) Connect the various measuring instruments as shown in Fig. 12.
- 2) Set the FM signal generator oscillation frequency to 98 MHz (400 Hz, 75% internal modulation), and the attenuator to 66 dB.
- 3) Set receiver dial to 98 MHz.
- 4) Under these conditions, adjust FM IF Amp. P.C. Board semi-fixed resistor VR-731 (20 kB) in Fig. 15 so that the indicator comes to the center of the extreme right hand block of the signal meter scale as shown in Fig. 16.
- 5) Confirm that the meter does not scale out (over extend scale) even when the FM signal generator attenuator is set to over 66 dB.

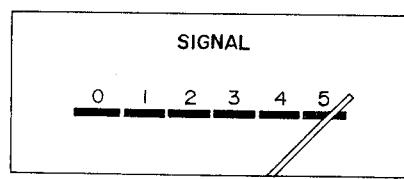


Fig. 16

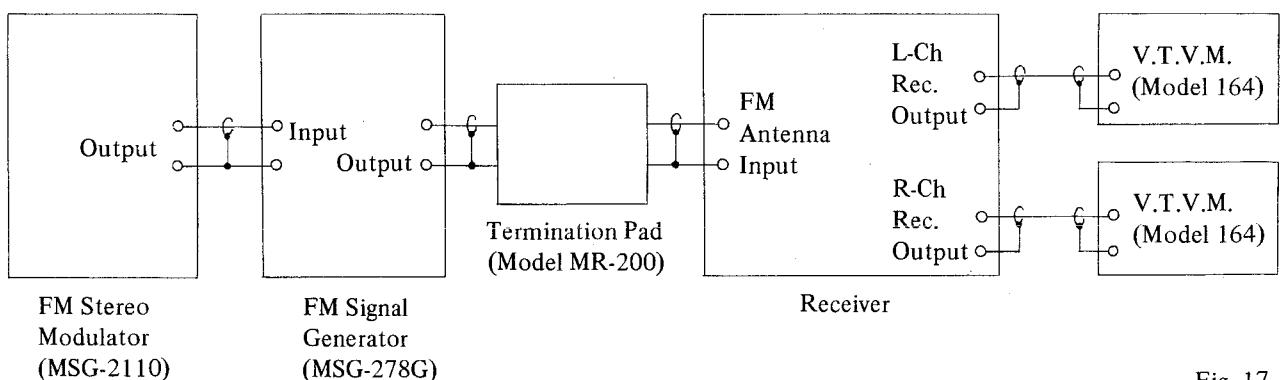


Fig. 17

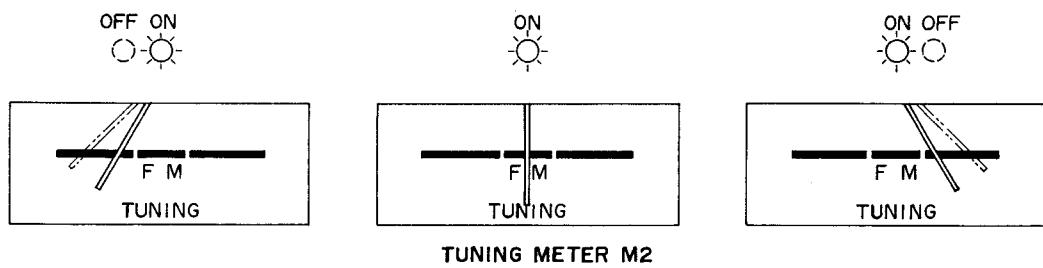


Fig. 18

8. STEREO INDICATOR OPERATING RANGE ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 17.
- 2) Set the 19 kHz pilot signal of the FM stereo modulator to 10% modulation, and the main signal (left and right) to 400 Hz, 90% modulation. Then supply this composite signal (ratio 9:1) to the EXT MOD. terminals of the FM signal generator.
- 3) Set the FM signal generator oscillation frequency to 98 MHz, and the attenuator to 66 dB.
- 4) Set receiver dial to 98 MHz (Tuning Meter to center), and confirm that the stereo indicator lights.
- 5) Adjust the core of FM IF Amp. P.C. Board coil T202 so that when the receiver dial is turned and detuned to left and right from the tuned condition in Item 4), left and right tuning meter balance is attained and the stereo indicator lights as shown in Fig. 18.

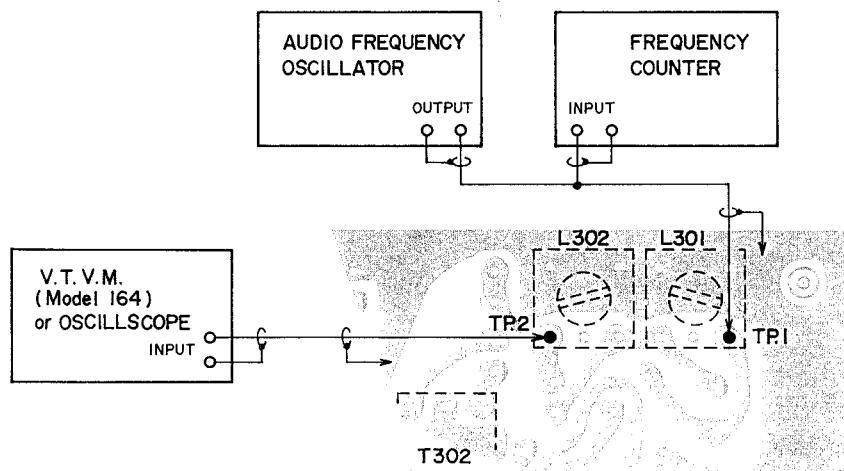


Fig. 19 FM MPX. AMP. P.C. BOARD 3008 (Reverse Side)

9. 19 kHz, 67 kHz FILTER ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 19.
- 2) Supply a 19 kHz (output level 300 mV) accurately determined by a frequency counter to test point TP. 1 of the FM MPX. Amp. P.C. Board from the audio frequency oscillator as shown in Fig. 19, and adjust the core of FM MPX. Amp. P.C. Board coil C301 shown in Fig. 20 so that indication of the high sensitivity V.T.V.M. connected to TP.2 or the wave height value of the oscilloscope is minimum.
- 3) Supply an accurately determined 67 kHz audio signal, and proceed in the same way as at the 19 kHz filter adjustment, adjusting the core of FM MPX. Amp. P.C. Board coil L302 shown in Fig. 20 to obtain minimum V.T.V.M. indication, or minimum oscilloscope wave height value.

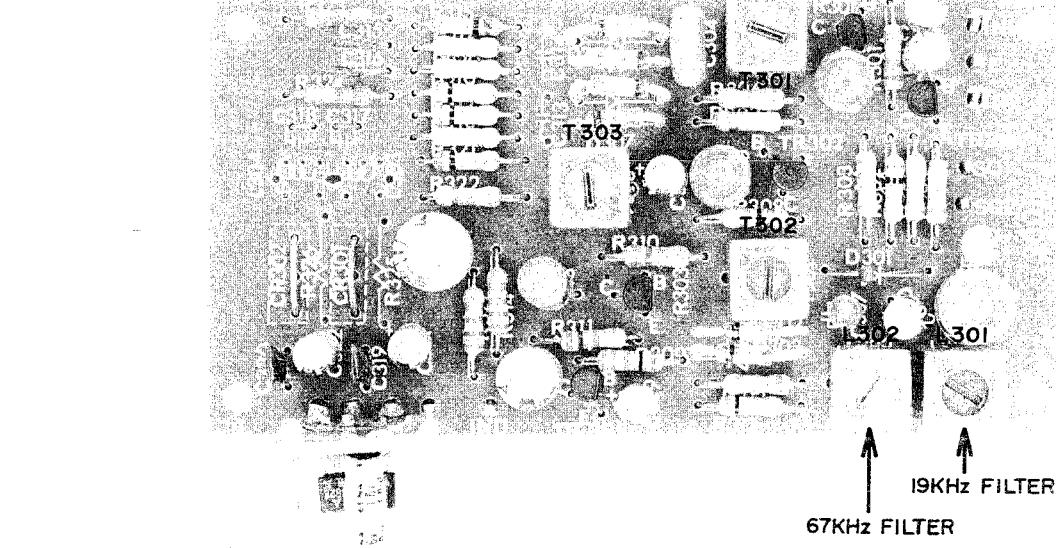


Fig. 20a FM MPX. AMP. P.C. BOARD 3008 (Face Side)

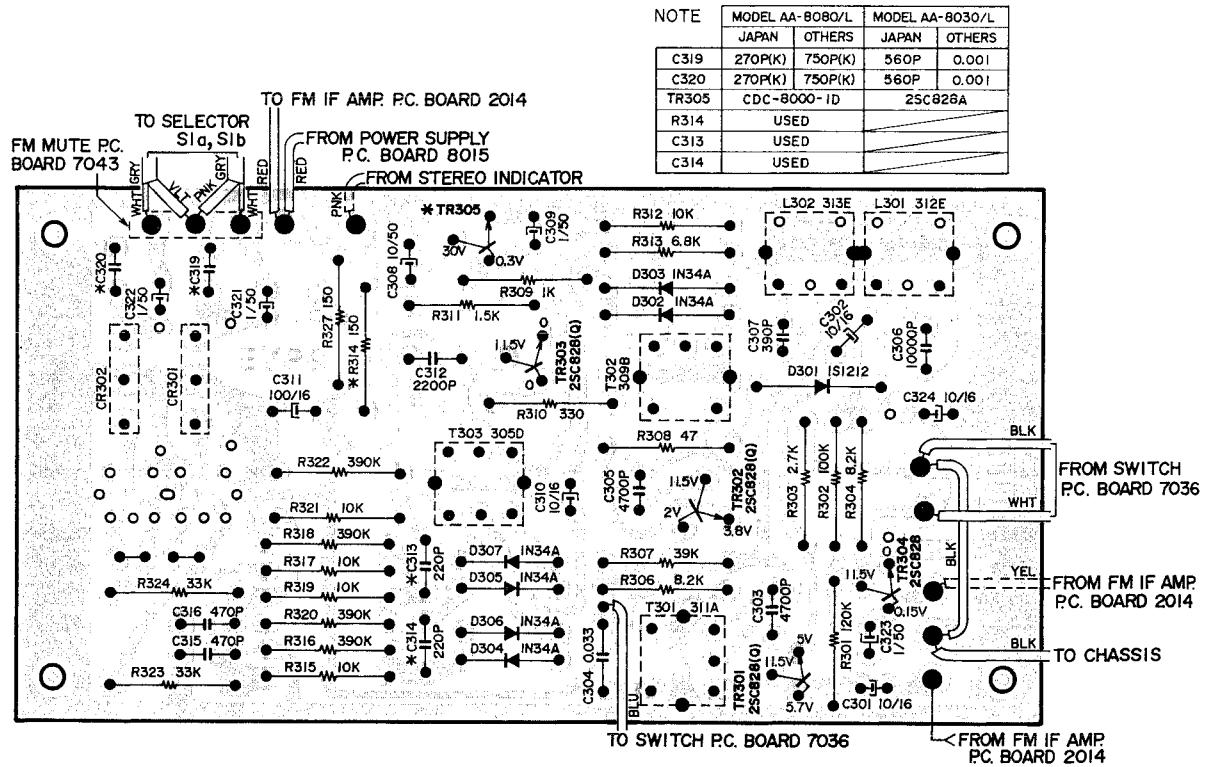


Fig. 20b FM MPX. AMP. P.C. BOARD 3008 (Reverse Side)

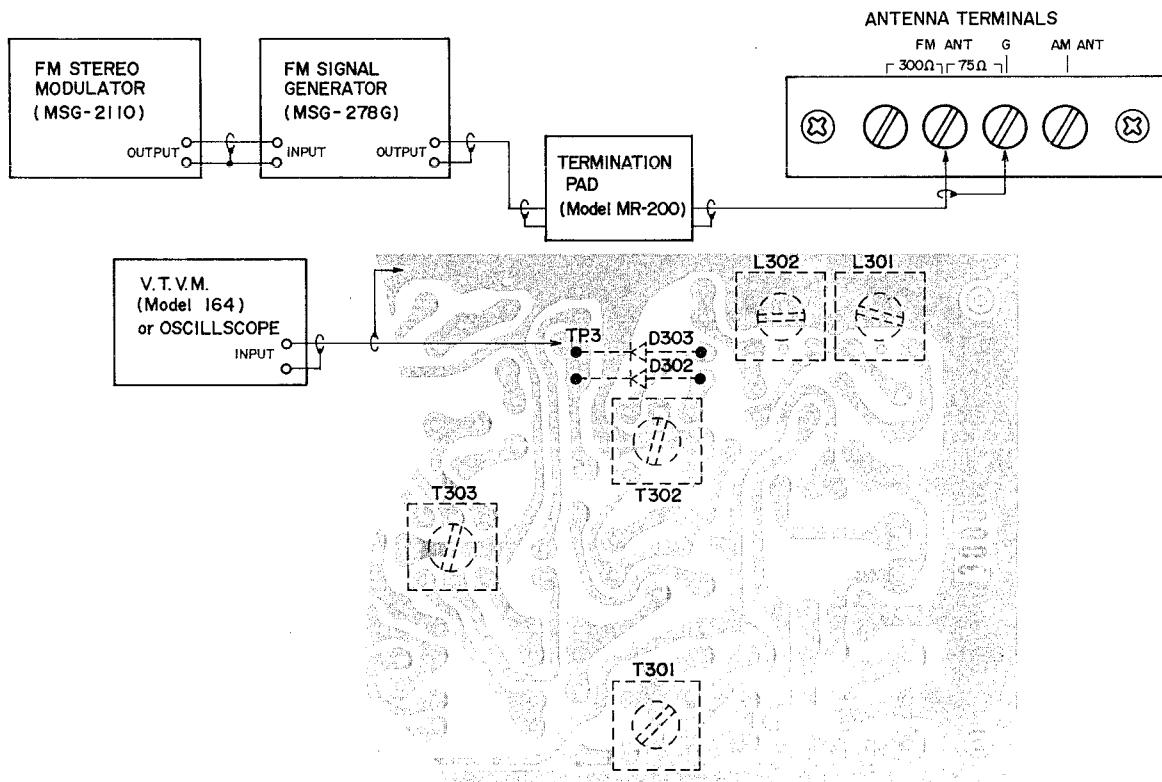


Fig. 21 FM MPX. AMP. P.C. BOARD 3008 (Reverse Side)

10. STEREO SEPARATION ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 21.
- 2) Set the 19 kHz Pilot Signal of the FM stereo modulator to 10% modulation, and the main signal (left and right) to 400 Hz, 90% modulation. Then supply this composite signal (ratio 9:1) to the EXT MOD. terminals of FM signal generator.
- 3) Set the FM signal generator oscillation frequency to 98 MHz, and the attenuator to 66 dB.
- 4) Set the receiver dial to 98 MHz, and set the main signal switch of the FM stereo modulator to LEFT channel position.
- 5) Adjust the cores of FM MPX. Amp. P.C. Board coils T301 and T302 as shown in Fig. 20 so that the indication of the high sensitivity V.T.V.M. connected to test point TP.3 shown in Fig. 21 or the wave height value of the oscilloscope is maximum.
- 6) After the above adjustments have been completed, adjust the core of FM MPX. Amp. P.C. Board coil T303 so that the indication of the high sensitivity V.T.V.M. connected to the left channel Rec. output is maximum. (For measuring instrument connection method, refer to Fig. 17.)
- 7) Adjust main chassis semi-fixed resistor VR551 (5 kB) shown in Figs. 1 and 3 so that the indication of the high sensitivity V.T.V.M. connected to the right channel Rec. output is minimum. (For measuring instrument connection method, refer to Fig. 17.)
- 8) Set the main signal switch of the FM stereo modulator to RIGHT Channel position, and adjust the core of FM MPX. Amp. P.C. Board coil T303 as well as main chassis semi-fixed resistor VR551 (5 kB) so that the high sensitivity V.T.V.M. connected to the left and right channels of the receiver indicates maximum on right channel, and minimum on left channel.
- 9) An FM stereo separation of better than 33 dB must be obtained through the above adjustments.

VI. AM TUNER ADJUSTMENTS (MODEL:AA-8080, AA-8030)

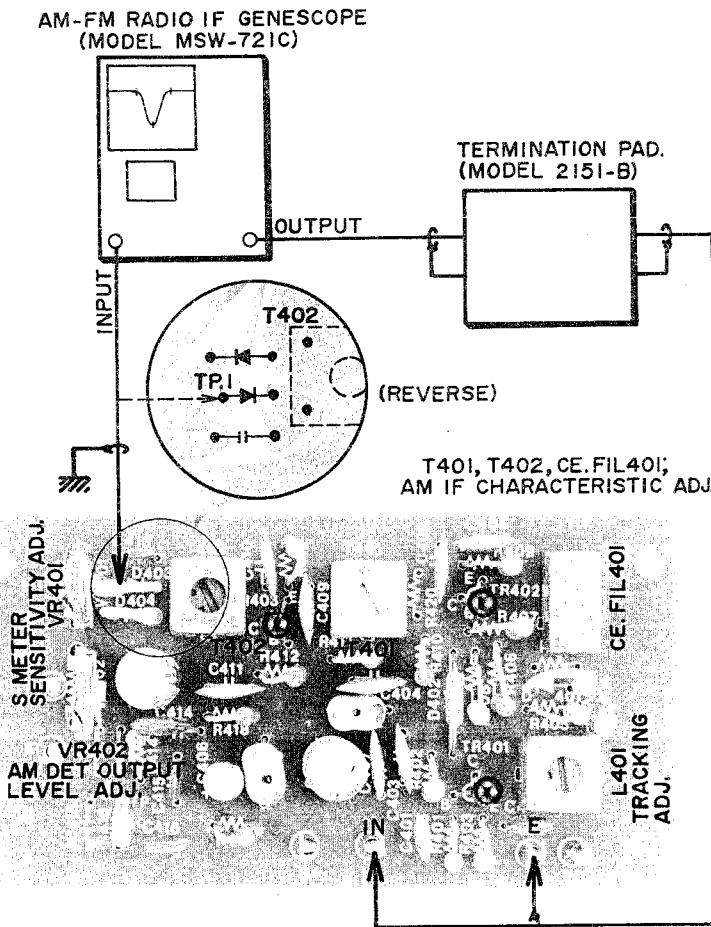


Fig. 22a AM IF AMP. P.C. BOARD 4009 (Face Side)

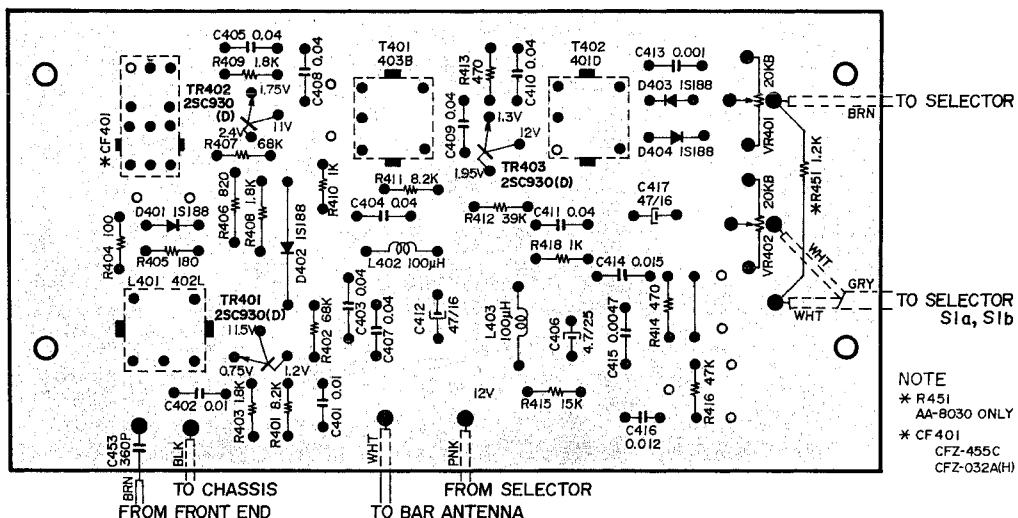


Fig. 22b AM IF AMP. P.C. BOARD 4009 (Reverse Side)

1. AM IF CIRCUIT ADJUSTMENT

- 1) Connect the lead wires from an AM-FM Radio IF Genescope to the AM IF Amp. P.C. Board IN terminal as well as to test point TP.1 as shown in Fig. 22.

- 2) Set AM-FM Radio IF Genescope to AM mode, and adjust V-Gain to obtain a 10 mm amplitude of the 0.3V p-p calibration voltage on the genescope screen. Set genescope attenuator to 70 dB.
- 3) Set receiver mode selector to AM, and set the tuning indicator needle to the right end of the dial.

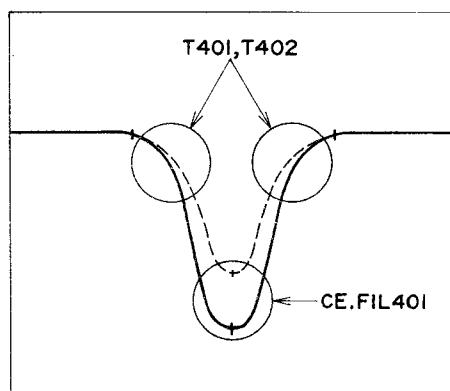


Fig. 23

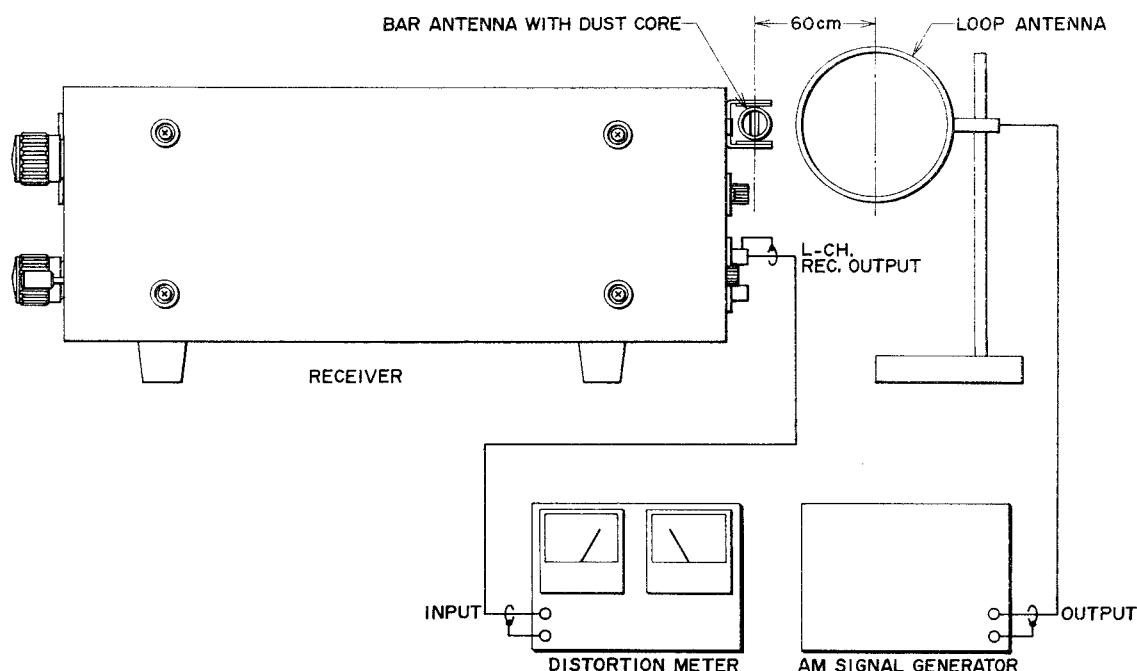


Fig. 24

- 4) Adjust AM IF Amp. P.C. Board coils T401 and T402 shown in Fig. 22 as well as the core of ceramic filter CE.FIL401 to obtain the fastest angle rise up of parts (A) and (B) of the waveform shown in Fig. 23, and also maximum amplitude at (C).

2. RECEPTION BAND WIDTH ADJUSTMENT (Tracking Adjustment)

- 1) Connect the various measuring instruments as shown in Fig. 24.
- 2) Set the AM signal generator oscillation frequency to 600 kHz (400 Hz, 30% internal modulation), and the attenuator to 76 dB.
- 3) Set receiver dial to 600 kHz.
- 4) Adjust the core of AM IF Amp. P.C. Board coil L401 shown in Fig. 22 until the distortion meter level is maximum and the distortion factor is minimum.
- 5) Set the AM signal generator oscillation frequency and receiver dial to 1,400 kHz.

- 6) Adjust Front End trimmer condenser TC106 (AA-8080) in Fig. 10 or TC105 (AA-8030) in Fig. 11 until the Distortion Meter level is maximum and the distortion factor is minimum.
- 7) Repeat Items 2) through 6) above until the tracking error is minimum. Also set AM signal generator oscillation frequency and receiver dial to 1,000 kHz to confirm that tracking error is minimum. Dial tracking error should be within the tolerance range shown in Chart 4.

Frequency	Tolerance
600 kHz	± 2%
1000 kHz	± 2%
1400 kHz	± 2%

Chart 4

Ref. In making reception band width adjustments, set dial to following positions.

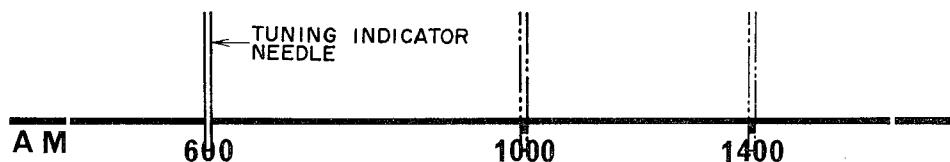


Fig. 25

3. SENSITIVITY ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 24.
- 2) Set the AM signal generator oscillation frequency to 600 kHz (400 Hz, 30% internal modulation) and the attenuator to 76 dB.
- 3) Set receiver dial to 600 kHz.
- 4) Adjust the core of bar antenna shown in Fig. 24 so that the distortion meter level is maximum and the distortion factor is minimum (less than 10%).
- 5) Set the AM signal generator oscillation frequency and the receiver dial to 1,400 kHz.
- 6) Adjust Front End trimmer condenser TC105 (AA-8080) in Fig. 10, TC104 (AA-8030) in Fig. 11 until the distortion meter level is maximum, and the distortion factor is minimum (less than 10%).
- 7) For optimum sensitivity adjustment throughout the entire frequency range, repeat adjustments in Items 2) through 6) two or three times.
- 8) For dial setting positions, see Fig. 25.

4. AM DETECTOR OUTPUT LEVEL ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 24, deleting the distortion meter connected to the left channel Rec. output terminal. Then connect an 8Ω dummy load resistor in series with a high sensitivity V.T.V.M. and connect this to the left channel speaker output terminal of the receiver as shown in Fig. 26.
- 2) Set AM signal generator oscillation frequency to 1,000 kHz (400 Hz, 30% internal modulation), and the attenuator to 100 dB.
- 3) Set receiver dial to 1,000 kHz.
- 4) With receiver Tone Controls (bass and treble) at flat and volume control at maximum position, adjust AM IF Amp. P.C. Board semi-fixed resistor VR-402 (20 kB) shown in Fig. 22 so that the speaker output is $12 \pm 2V$ (model AA-8080) or $10 \pm 2V$ (model AA-8030).

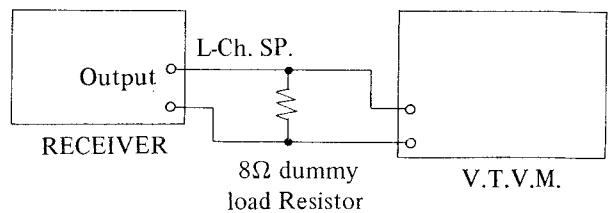


Fig. 26

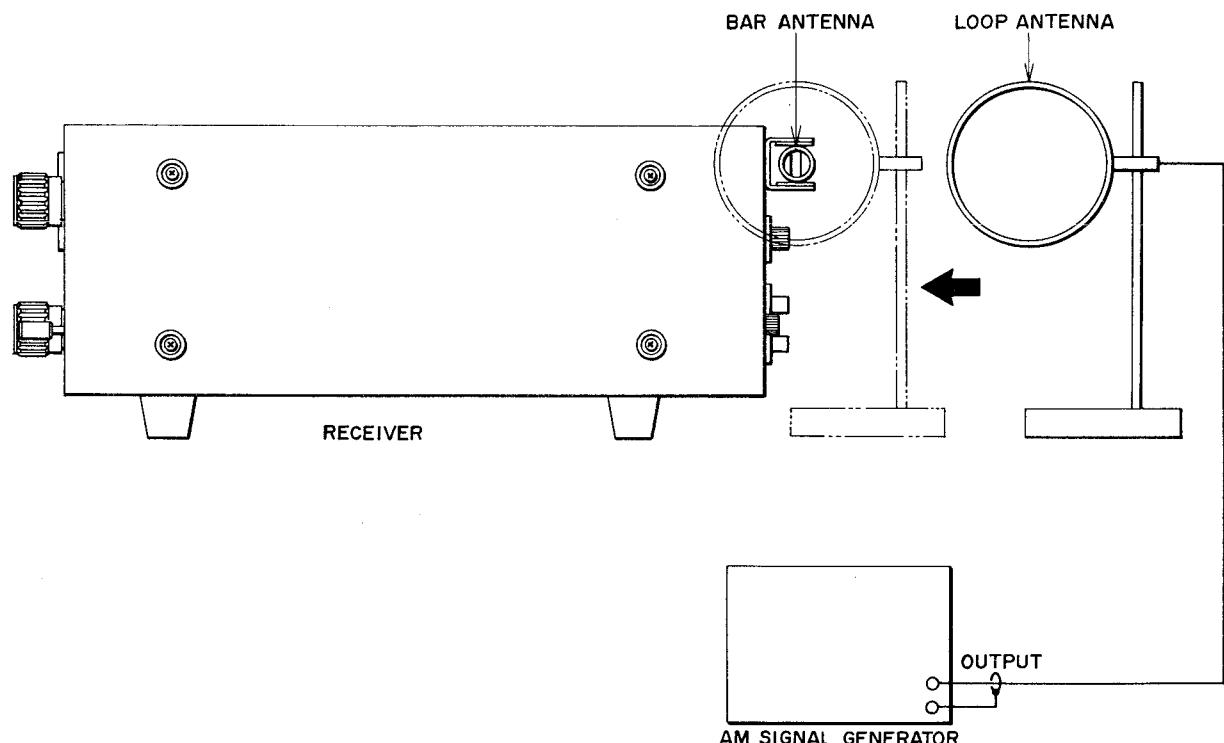


Fig. 27

5. SIGNAL METER SENSITIVITY ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 27.
- 2) Set the AM signal generator oscillation frequency to 1,000 kHz (400 Hz, 30% internal modulation) and the attenuator to 100 dB.
- 3) Set receiver dial to 1,000 kHz.
- 4) Adjust AM IF Amp. P.C. Board semi-fixed resistor VR-401 (20 kB) shown in Fig. 22 so that when the loop antenna is brought close to the bar antenna (indicated by dotted lines) as shown in Fig. 27, the signal meter M1 indicator comes to the center of the extreme right hand block of the scale as shown in Fig. 16.

VII. AM TUNER ADJUSTMENTS (MODEL:AA-8080L, AA-8030L)

MW (MEDIUM WAVE) SECTION

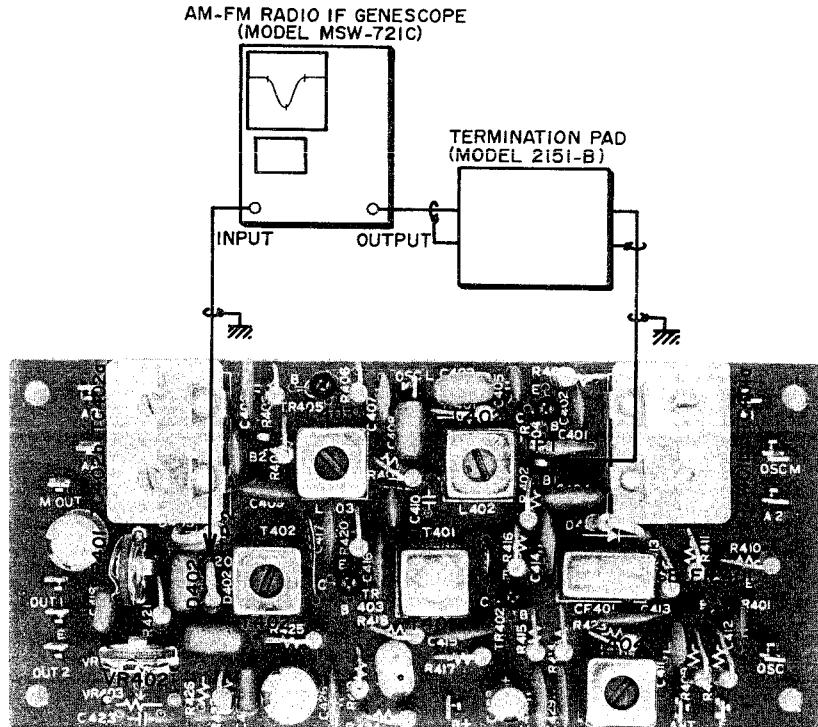


Fig. 28a AM IF AMP. P.C. BOARD 4013 (Face Side)

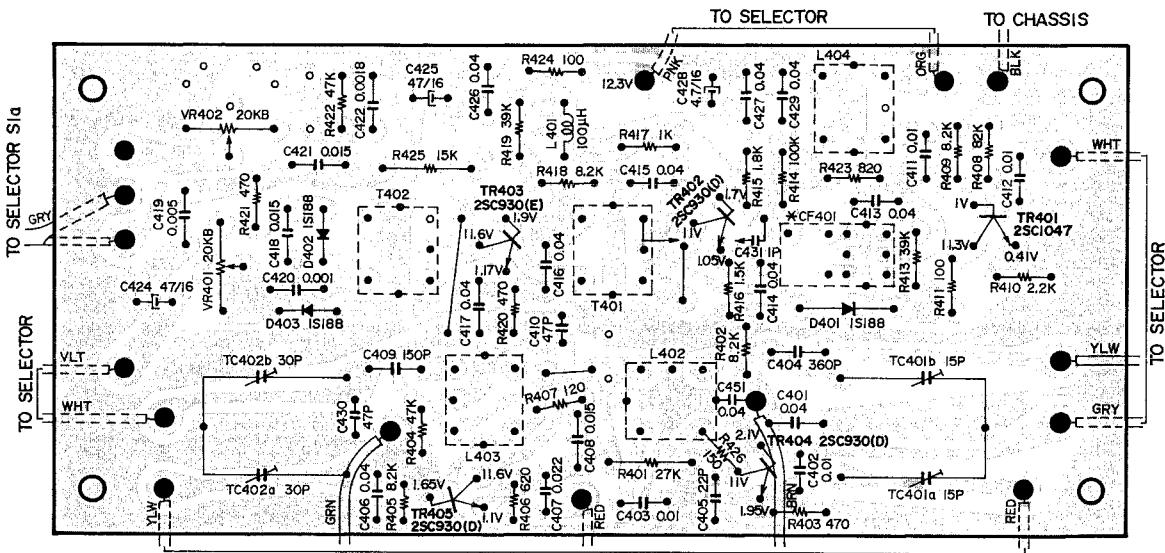


Fig. 28b AM IF AMP. P.C. BOARD 4013 (Reverse Side)

1. IF CIRCUIT ADJUSTMENT

- 1) Connect the lead wires of an AM-FM Radio IF genescope to the various AM IF Amp. P.C. Board test points as shown in Fig. 28.
- 2) Set AM-FM Radio IF genescope to AM mode, and adjust V-Gain to obtain a 10 mm amplitude of the 0.3V p-p calibration voltage on the genescope screen. Set genescope attenuator to 70 dB.

- 3) Set receiver mode selector to MW, and set the tuning indicator needle to the right end of the dial.
- 4) Adjust AM IF Amp. P.C. Board coils T401 and T402 shown in Fig. 28 as well as the core of ceramic filter CE.FIL401 to obtain the fastest rise up angle of parts (A) and (B) of the waveform shown in Fig. 23 and also maximum amplitude at (C).

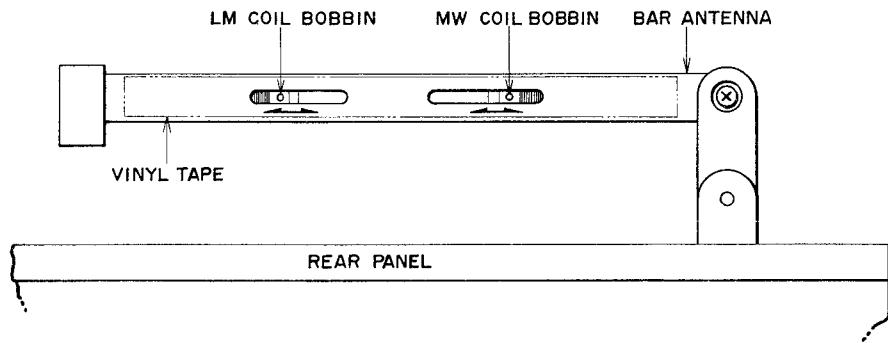


Fig. 29

2. RECEPTION BAND WIDTH ADJUSTMENT (Tracking Adjustment)

- 1) Connect the various measuring instruments as shown in Fig. 24.
- 2) Set the AM signal generator oscillation frequency to 600 kHz (400 Hz, 30% internal modulation) and the attenuator to 76 dB.
- 3) Set receiver dial to 600 kHz.
- 4) Adjust the core of AM IF Amp. P.C. Board coil L402 shown in Fig. 28 until the distortion meter level is maximum and the distortion factor is minimum.
- 5) Set the AM signal generator oscillation frequency and the receiver dial to 1,400 kHz.
- 6) Adjust AM IF Amp. P.C. Board trimmer condenser TC401b shown in Fig. 28 until the distortion meter level is maximum and the distortion factor is minimum.
- 7) Repeat Items 2) through 6) above two or three times until the tracking error is minimum. Also set AM signal generator oscillation frequency and receiver dial to 1,000 kHz to confirm that tracking error is minimum. Dial tracking error should be within the tolerance range shown in Chart 4.
- 8) For band width adjustment dial position, refer to Fig. 25.

3. SENSITIVITY ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 24.
- 2) Set AM signal generator oscillation frequency to 600 kHz (400 Hz, 30% internal modulation, and attenuator to 76 dB.
- 3) Set receiver dial to 600 kHz.
- 4) Adjust bar antenna MW coil bobbin shown in Fig. 29 to left and right until the distortion meter level is maximum and the distortion factor is minimum (less than 10%).
- 5) Set AM signal generator oscillation frequency and receiver dial to 1,400 kHz.
- 6) Adjust AM IF Amp. P.C. Board trimmer condenser TC401a shown in Fig. 28 until the distortion meter level is maximum, and the distortion factor is minimum (less than 10%).
- 7) For optimum sensitivity adjustment throughout the entire frequency range, repeat adjustments in Items 2) through 4) above two or three times.
- 8) For dial setting positions, see Fig. 25.

4. 455 kHz IF TRAP ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 24, deleting the distortion meter connected to the left channel Rec. output terminal, and connecting a high sensitivity V.T.V.M. to this terminal.
- 2) Set the AM signal generator oscillation frequency to 455 kHz (400 Hz, 30% internal modulation) and set the attenuator to 100 dB.
- 3) Set receiver dial to 600 kHz.
- 4) Adjust the core of AM IF Amp. P.C. Board coil L404 shown in Fig. 28 so that the high sensitivity V.T.V.M. connected to the left channel Rec. output terminal indicates minimum.

5. AM DETECTOR OUTPUT LEVEL ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 24, deleting the distortion meter connected to the left channel output terminal. Then connect an 8Ω dummy load resistor in series with a high sensitivity V.T.V.M. and connect this to the left channel speaker output (see Fig. 26).
- 2) Set the AM signal generator oscillation frequency to 1,000 kHz (400 Hz, 30% internal modulation), and the attenuator to 100 dB.
- 3) Set receiver dial to 1,000 Hz.
- 4) With receiver tone controls (bass and treble) at flat, and volume control at maximum position, adjust AM IF Amp. P.C. Board semi-fixed resistor VR402 (20 kB) shown in Fig. 28 so that the speaker output is $12 \pm 2V$ (model AA-8080L), or $10 \pm 2V$ (model AA-8030L).

6. SIGNAL METER SENSITIVITY ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 27.
- 2) Set the AM signal generator oscillation frequency to 1,000 kHz (400 Hz, 30% internal modulation), and the attenuator to 100 dB.
- 3) Set receiver dial to 1,000 kHz.
- 4) Adjust AM IF Amp. P.C. Board semi-fixed resistor VR-401 (20 kB) shown in Fig. 28 so that when the loop antenna is brought close to the bar antenna (indicated by dotted lines in Figure) as shown in Fig. 27, the signal meter M1 indicator comes to the center of the extreme right hand block of the scale as shown in Fig. 16.

LW (LONG WAVE) SECTION

1. IF CIRCUIT ADJUSTMENT

If the MW IF circuit adjustment has been made, LW adjustment is not necessary.

2. RECEPTION BAND WIDTH ADJUSTMENT (Tracking Adjustment)

- 1) Connect the various measuring instruments as shown in Fig. 24.
- 2) Set the AM signal generator oscillation frequency to 160 kHz (400 Hz, 30% internal modulation), and the attenuator to 88 dB.
- 3) Set receiver mode selector to LW, and set tuning dial to 160 kHz.
- 4) Adjust the core of AM IF Amp. P.C. Board coil L403 shown in Fig. 28 until the distortion meter level is maximum, and the distortion factor is minimum.
- 5) Set AM signal generator oscillation frequency and receiver dial to 340 kHz.
- 6) Adjust AM IF Amp. P.C. Board trimmer condenser TC402b shown in Fig. 28 until the distortion meter is maximum and the distortion factor is minimum.
- 7) Repeat Items 2) through 6) two or three times until tracking error is minimum. Also set AM signal generator oscillation frequency and receiver dial to 240 kHz and confirm that tracking error is minimum. Dial tracking error should be within the tolerance range shown in Chart 5.

Frequency	Tolerance
160 kHz	2%
240 kHz	2%
340 kHz	2%

Chart 5

Ref: In making reception band width adjustments, set dial to following positions:

3. SENSITIVITY ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 24.
- 2) Set the AM signal generator oscillation frequency to 160 kHz (400 Hz, 30% internal modulation) and the attenuator to 100 dB.
- 3) Set receiver dial to 160 kHz.
- 4) Adjust bar antenna LW coil bobbin shown in Fig. 29 to left and right until the distortion meter level is maximum and the distortion factor is minimum (less than 10%).
- 5) Set AM signal generator oscillation frequency and dial scale to 340 kHz.
- 6) Adjust AM IF Amp. P.C. Board trimmer condenser TC402a shown in Fig. 28 until the distortion meter level is maximum and the distortion factor is minimum (less than 10%).
- 7) For optimum sensitivity adjustment throughout the entire frequency range, repeat adjustments in Items 2) through 6) above two or three times.
- 8) For dial setting positions, see Fig. 30.

4. 455 kHz IF TRAP ADJUSTMENT

If the MW Trap Adjustment has been made, LW adjustment is not necessary.

5. AM DETECTOR OUTPUT ADJUSTMENT

If the MW AM Detector Output Adjustment has been made, LW adjustment is not necessary, but the specified output should be reconfirmed (refer to "AM Detector Output Adjustment" procedure of AM Tuner Adjustment Section).

6. SIGNAL METER SENSITIVITY ADJUSTMENT

If the MW Signal Meter Adjustment has been made, LW adjustment is not necessary, but confirmation should be made of proper signal meter indication (refer to "Signal Meter Adjustment" procedure of AM Tuner Section).

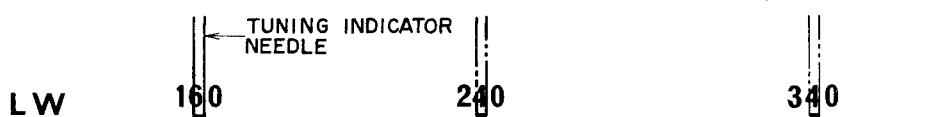


Fig. 30

VIII. POWER AMPLIFIER ADJUSTMENTS

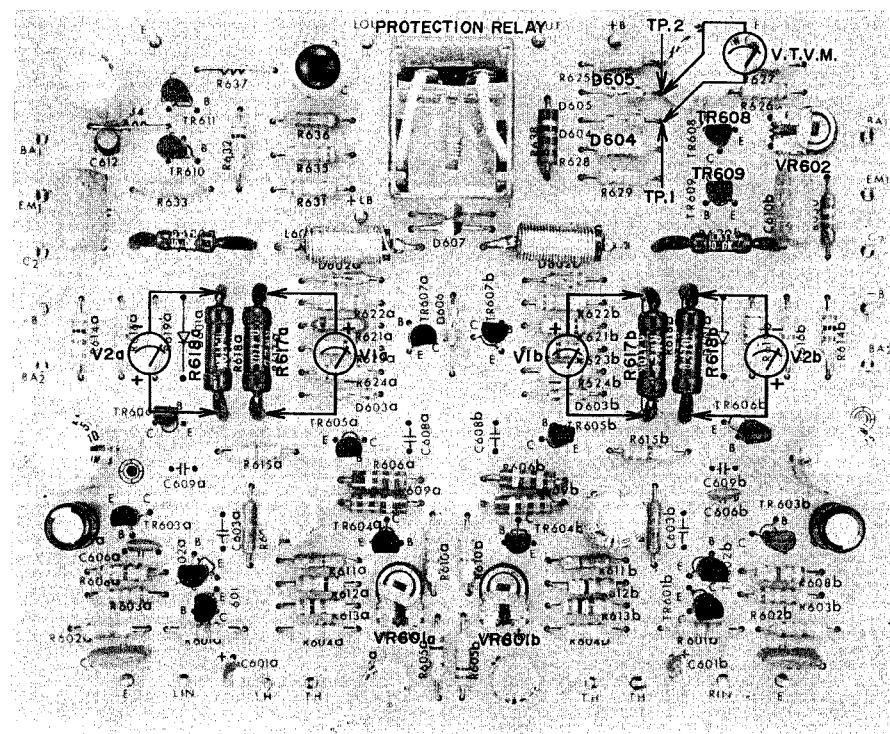
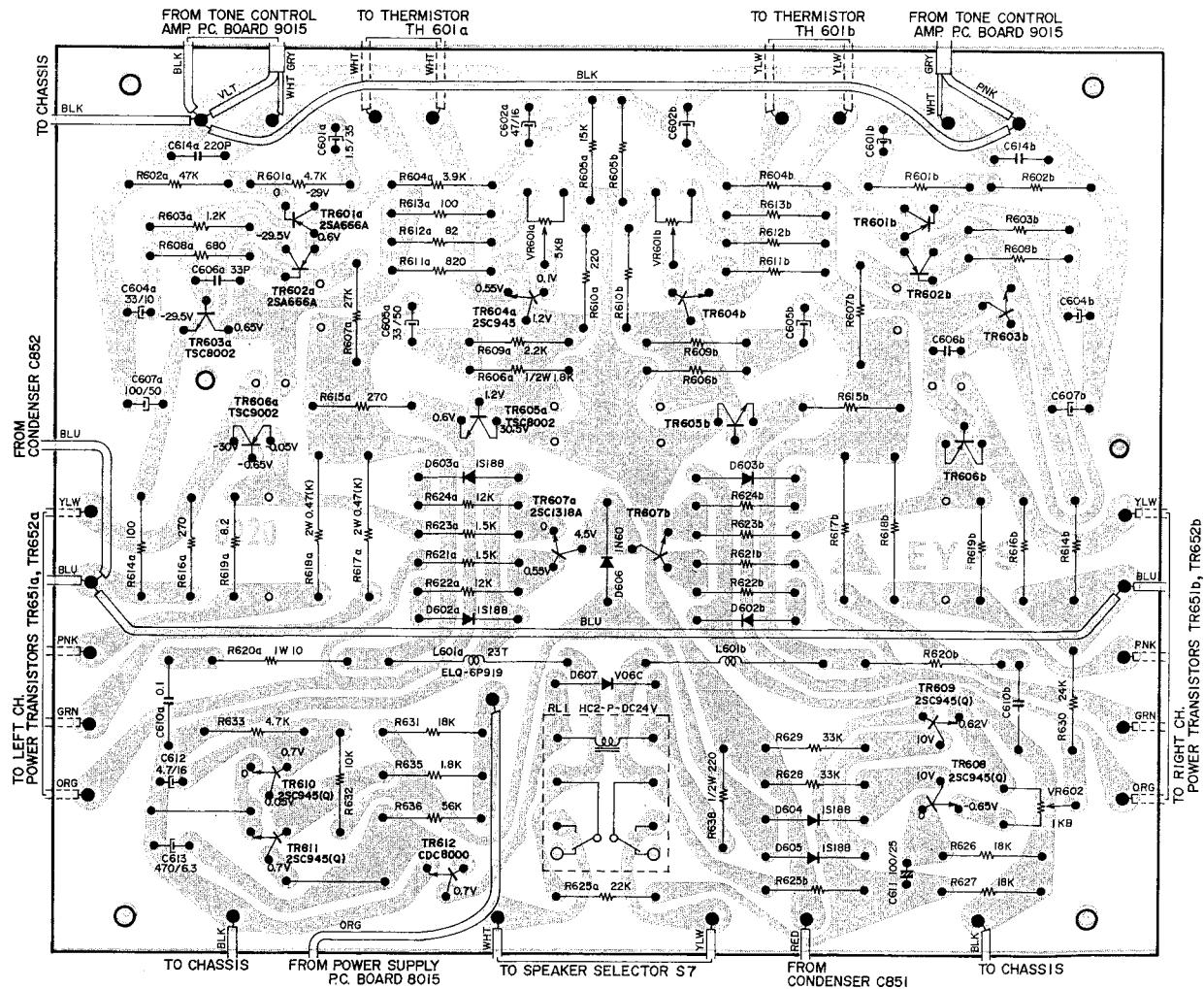


Fig. 31a POWER AMP. P.C. BOARD 6020 (Face Side)



1. MODEL AA-8080, AA-8080L

Caution: In making power amplifier adjustments, the volume control must be kept at minimum.

1) Power Transistors TR651 and TR652 Emitter Voltage Adjustment

Adjust Power Amp. P.C. Board semi-fixed resistor according to Chart 6 for proper emitter voltage of each power transistor (refer to Fig. 31).

	Proper Voltage	Adjustment Point
Left Channel	V1a, V2a 14 mV	VR601a 5 kB
Right Channel	V1b, V2b 14 mV	VR601b 5 kB

Chart 6

2) Power Transistor Protector Circuit Adjustment

Connect a V.T.V.M. (1.5V range) to Power Amp. P.C. Board test points TP1 and TP2 shown in Fig. 31, and adjust Power Amp. P.C. Board semi-fixed resistor VR602 (1 kB) so that the voltage error between test points is "0"V.

3) Confirmation of Power Transistor Protector Circuit Function

When the mode selector is set to "AUX" and the rated output is emitted, shorting the speaker output terminals, confirm that the protection relay functions, and reverts back to normal in about 2 or 3 seconds.

2. MODEL AA-8030, AA-8030L

Power Transistors TR651 and TR652 Emitter Voltage Adjustment

Adjust Power Amp. P.C. Board semi-fixed resistor according to Chart 7 for proper emitter voltage of each power transistor (see Fig. 32).

	Proper Voltage	Adjustment Point
Left Channel	V1a, V2a 9 mV	VR601a 1 kB
Right Channel	V1b, V2b 9 mV	VR601b 1 kB

Chart 7

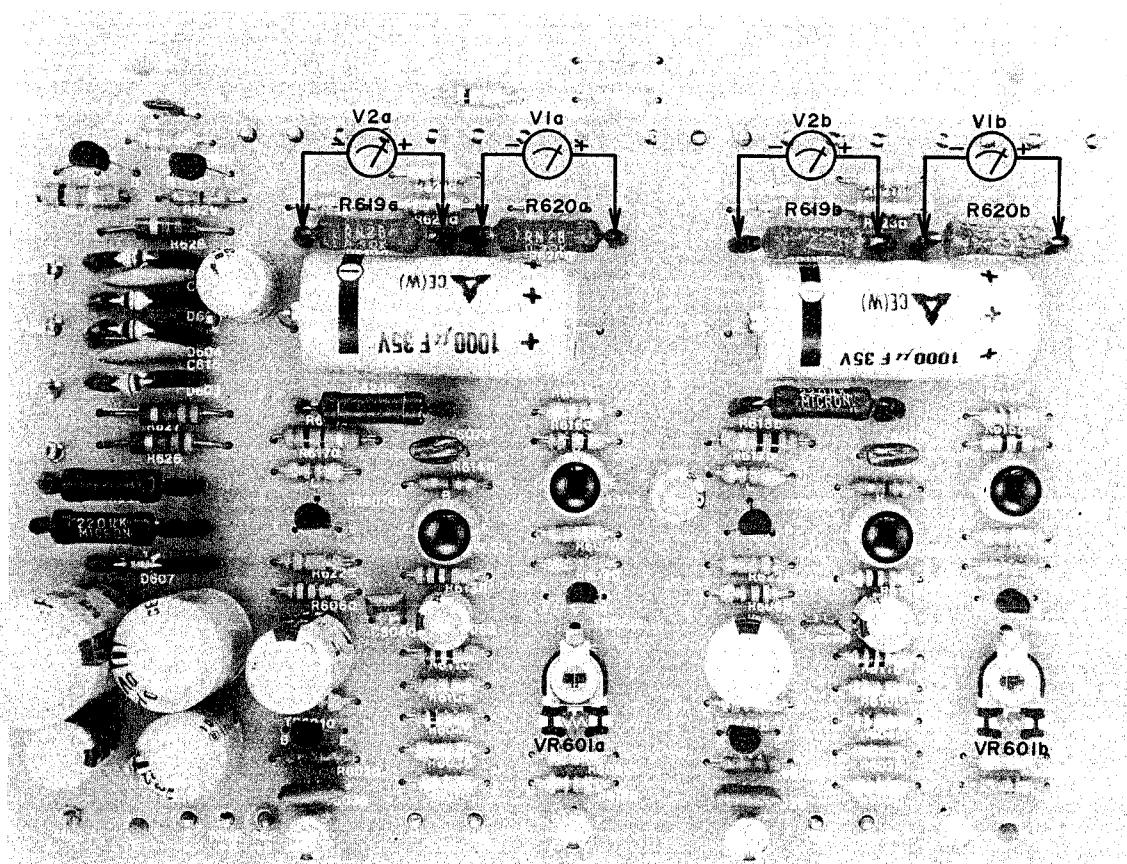


Fig. 32a POWER AMP. P.C. BOARD 6023 (Face Side)

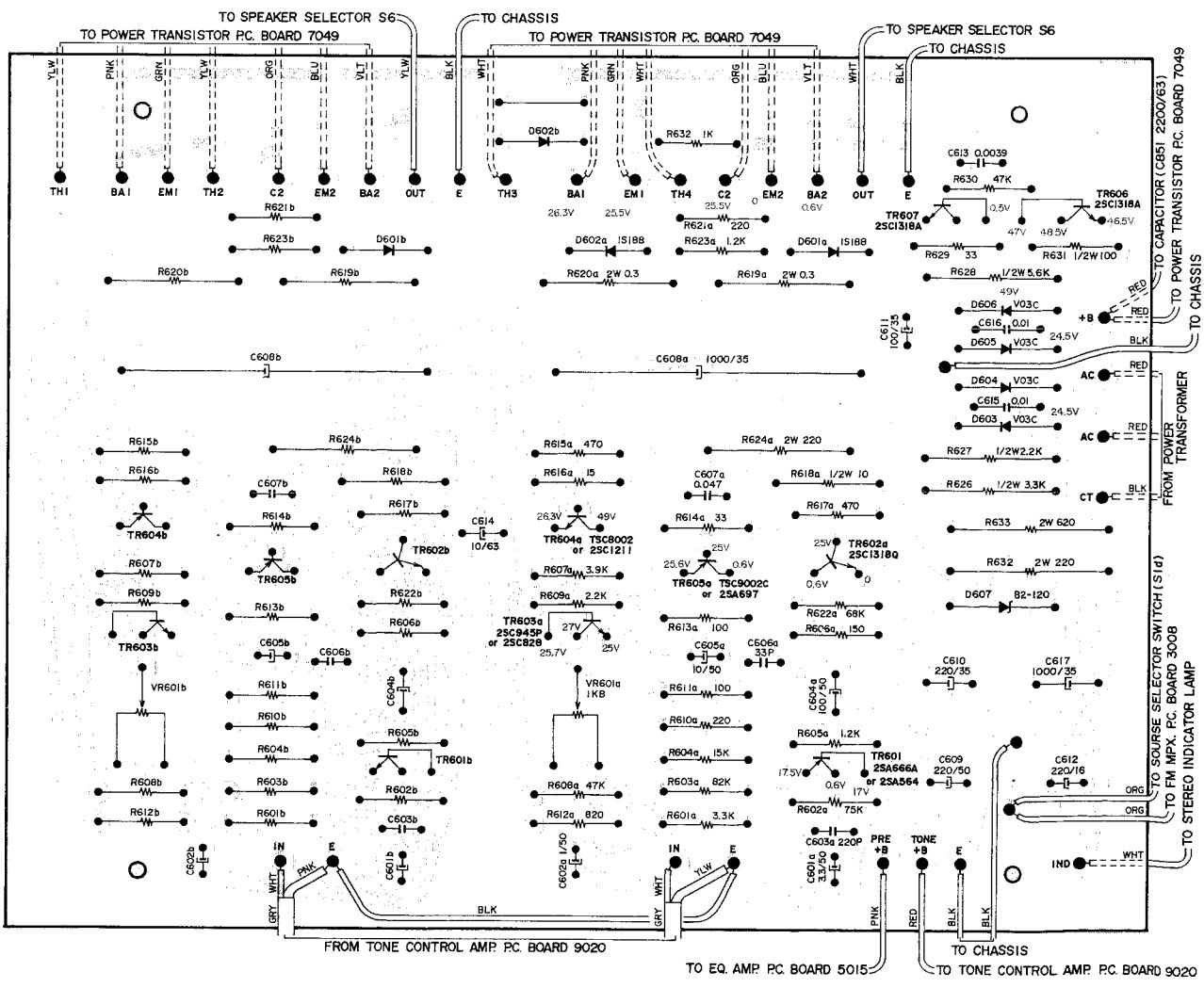


Fig. 32b POWER AMP. P.C. BOARD 6023 (Reverse Side)

IX. TUNING CORD THREADING

Caution: Vanes must be closed to maximum before threading the tuning cord.

MODEL AA-8080, AA-8080L

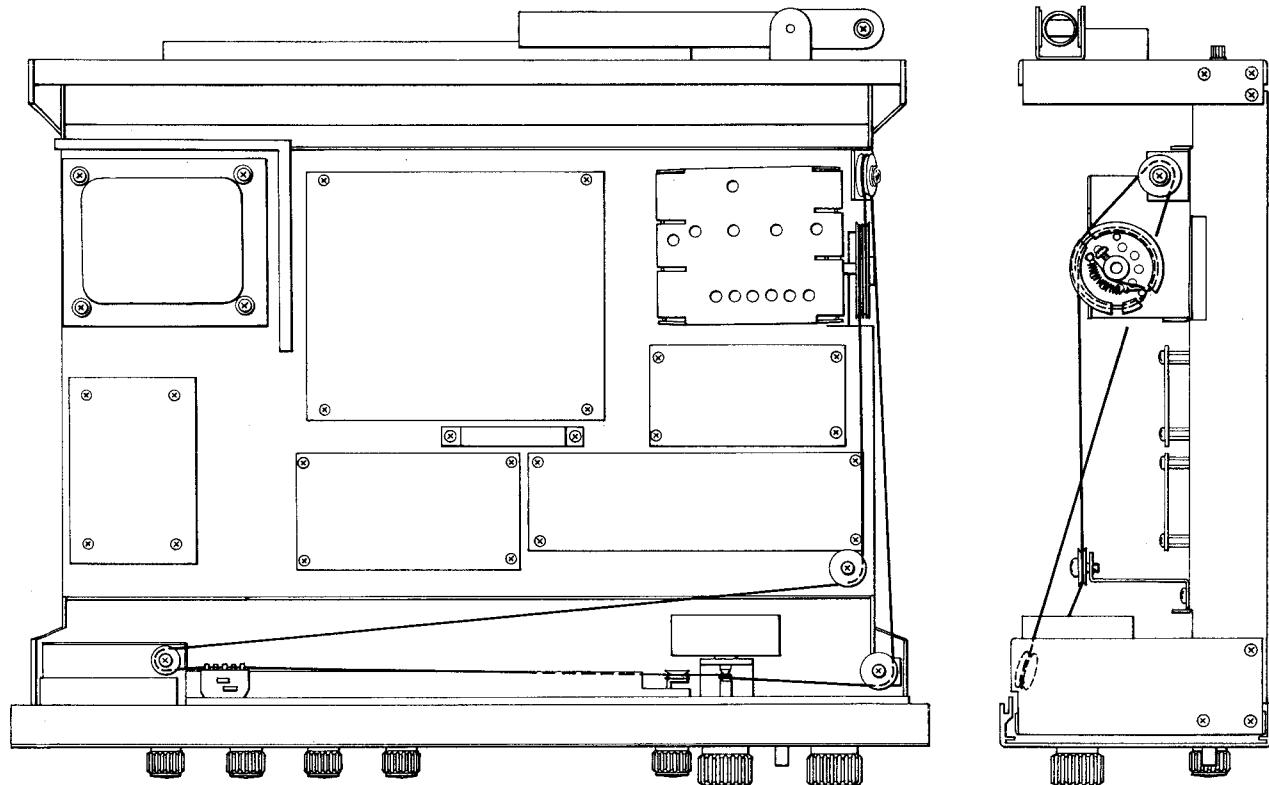


Fig. 33

MODEL AA-8030, AA-8030L

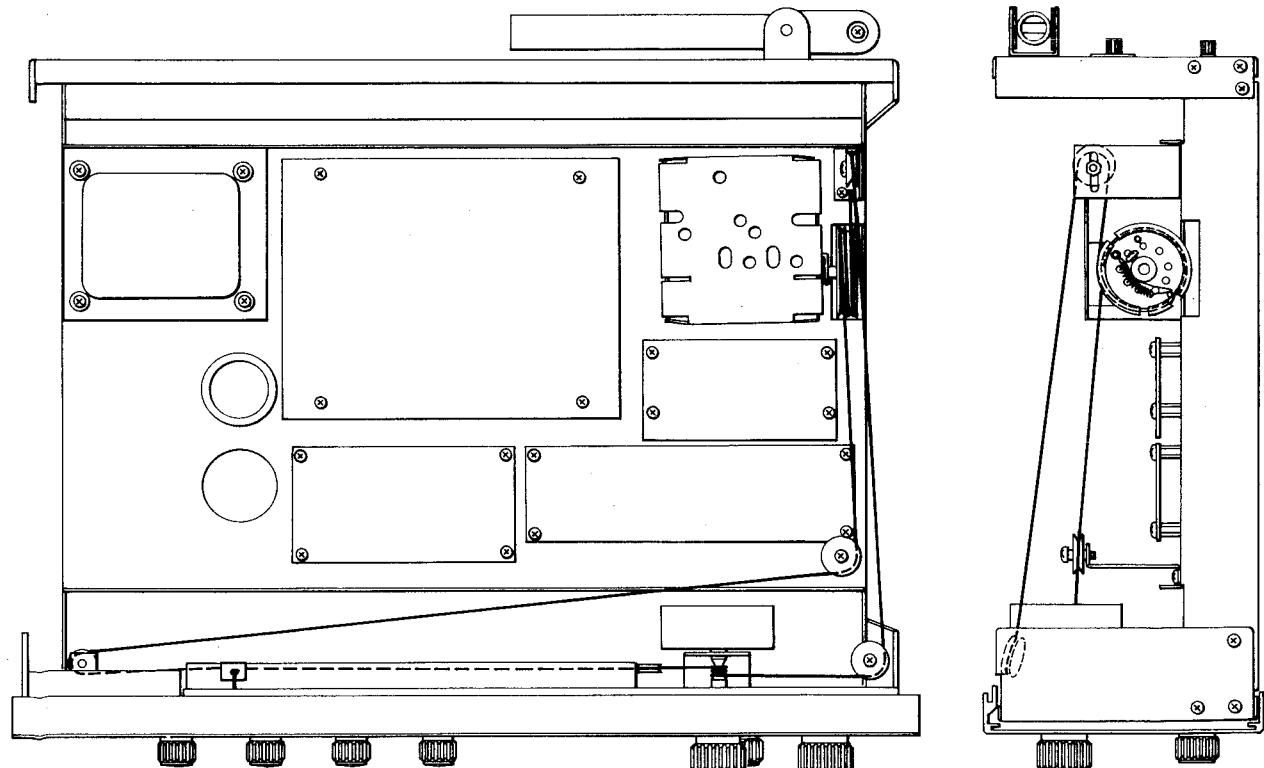
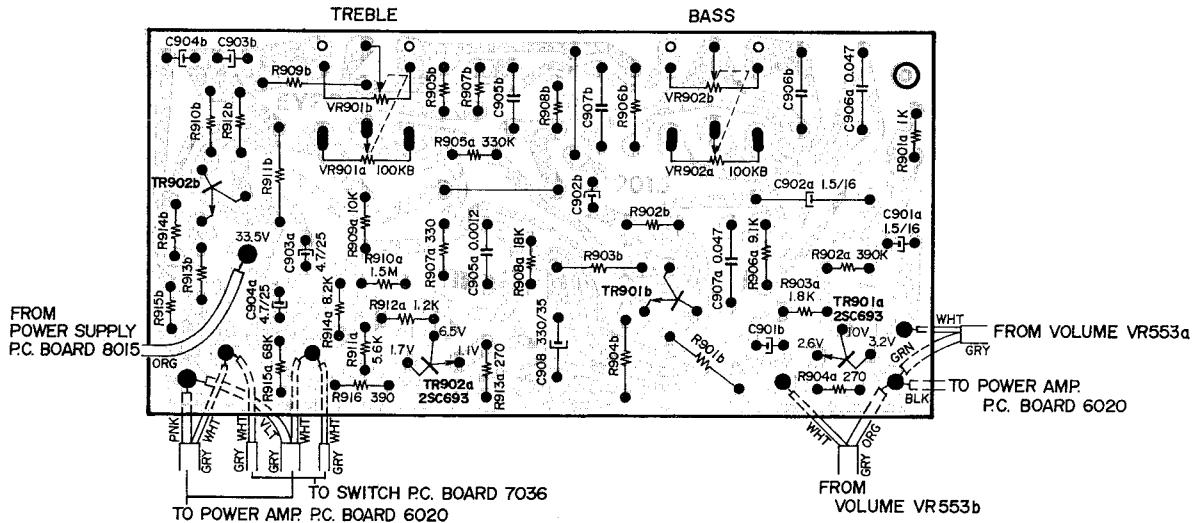


Fig. 34

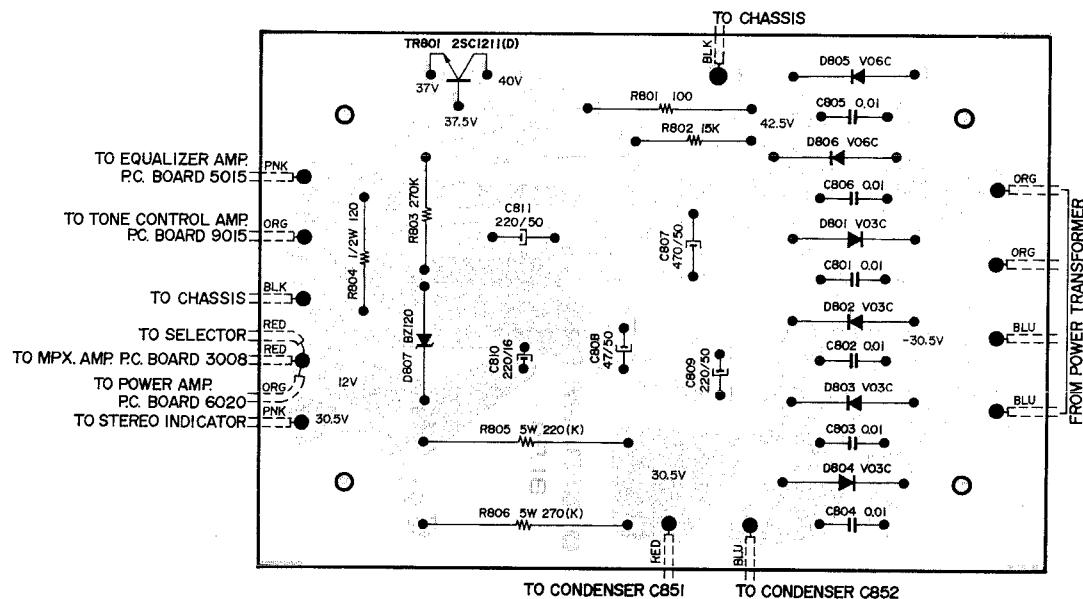
X. COMPOSITE VIEWS OF COMPONENTS

MODEL AA-8080/L

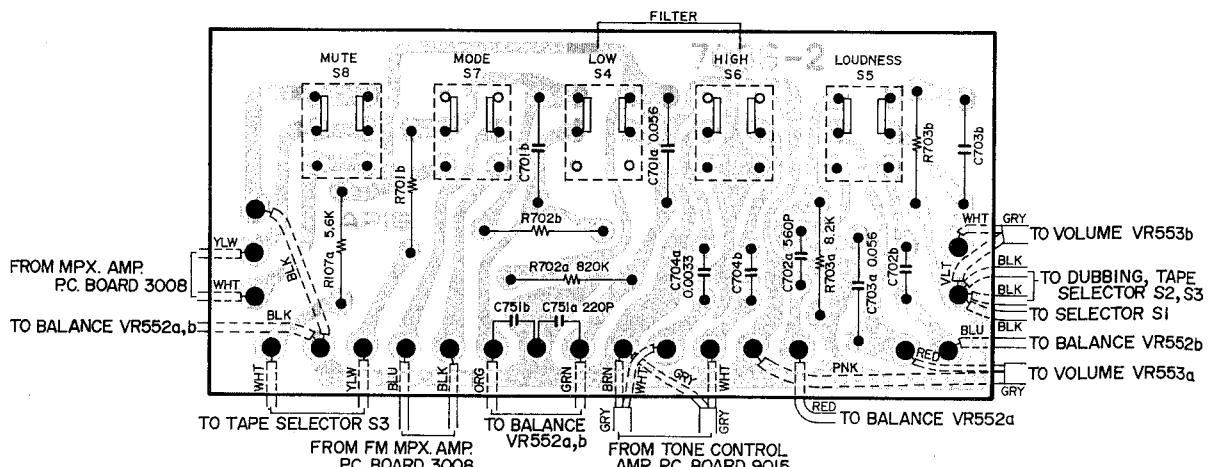
1. TONE CONTROL AMP. P.C. BOARD (9015)



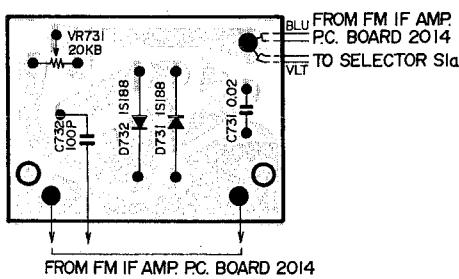
2. POWER SUPPLY P.C. BOARD (8015)



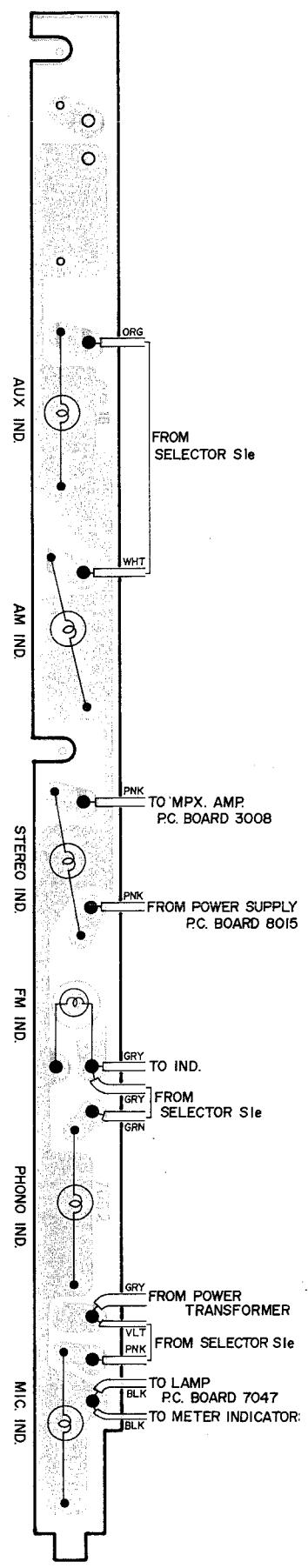
3. SWITCH P.C. BOARD (7036-2)



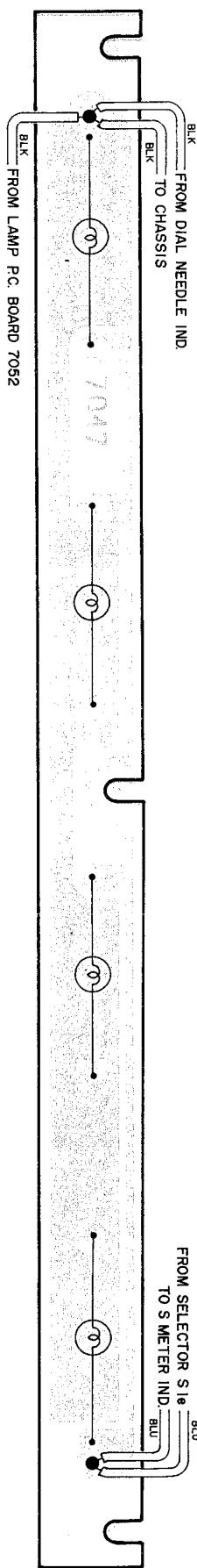
**4. S METER RECTIFIER
P.C. BOARD (7040)**



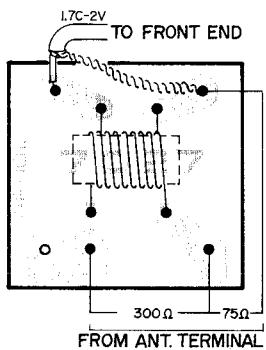
6. LAMP P.C. BOARD (7052)



**7. DIAL LAMP
P.C. BOARD (7047)**

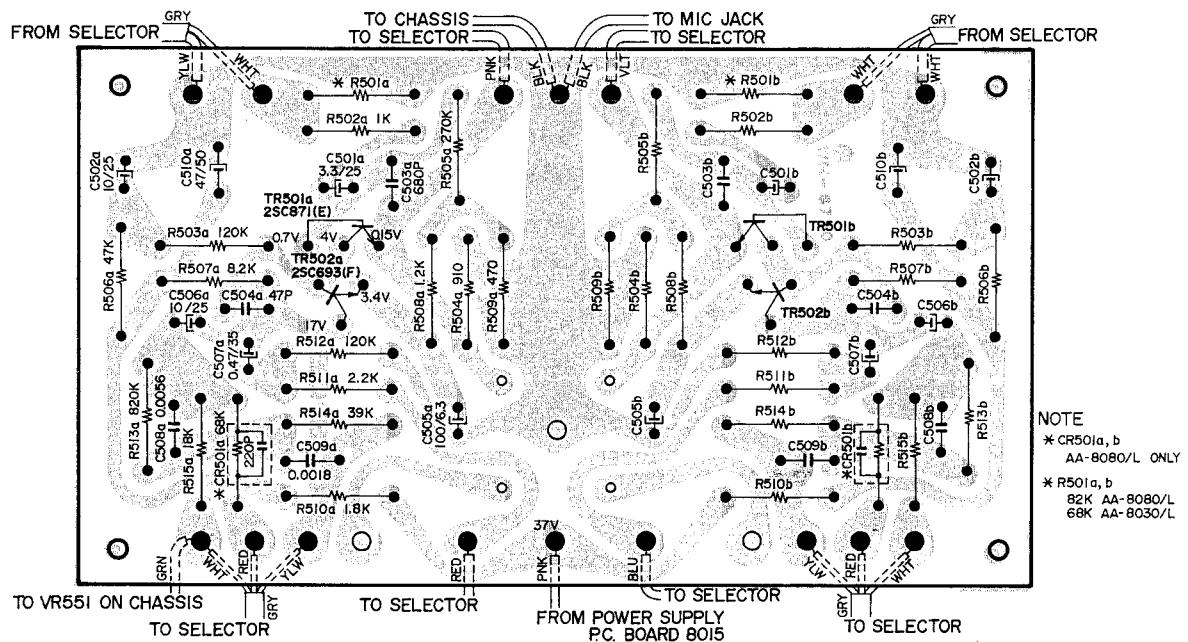


5. BALLOON P.C. BOARD (7027)

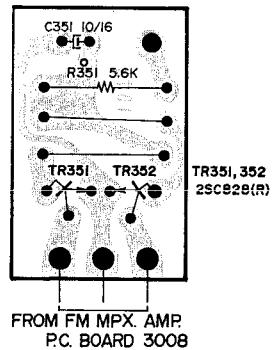


MODEL AA-8080/L, AA-8030/L

8. EQUALIZER AMP. P.C. BOARD (5015)

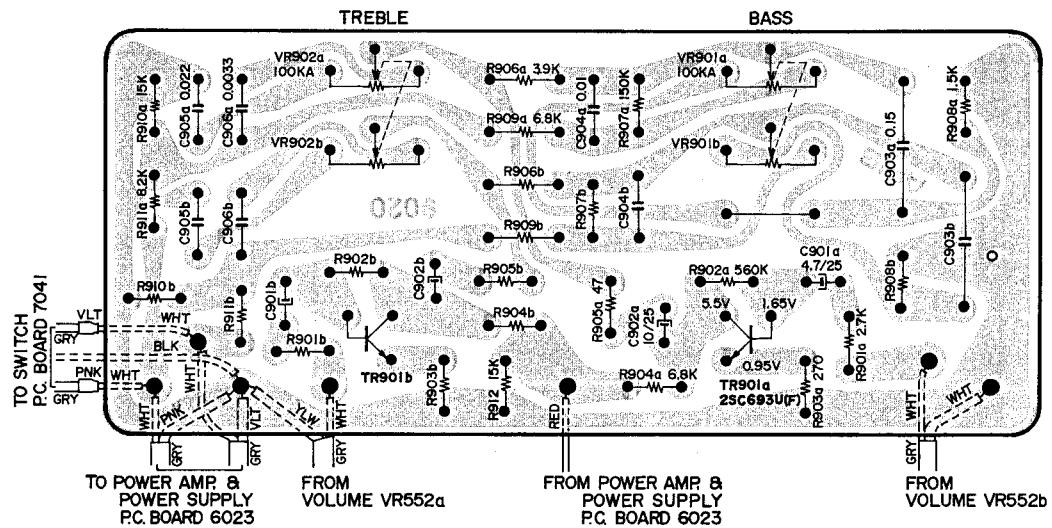


9. FM MUTE P.C. BOARD (7043)

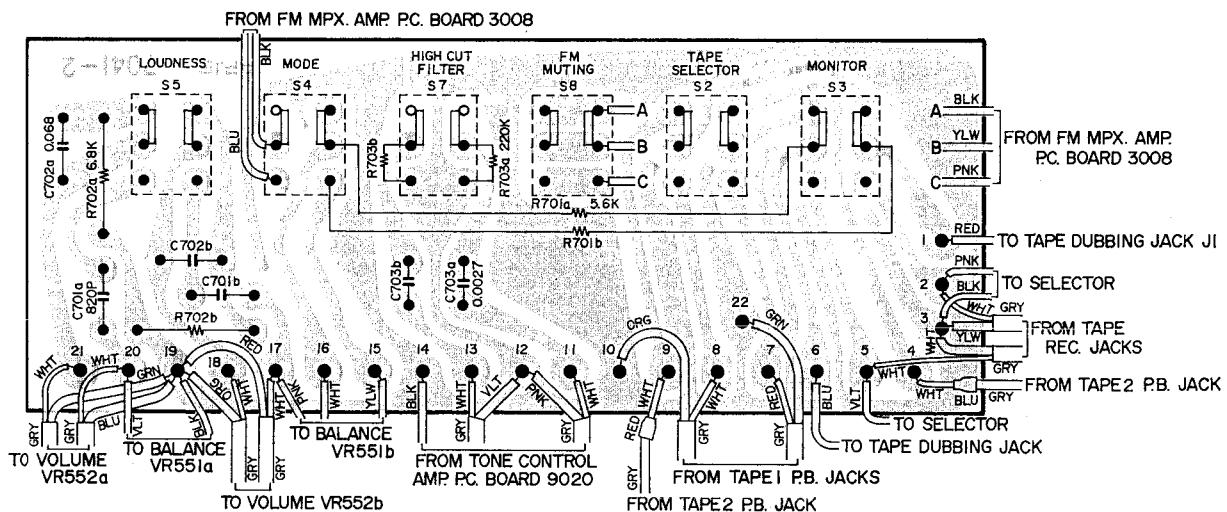


MODEL AA-8030/L

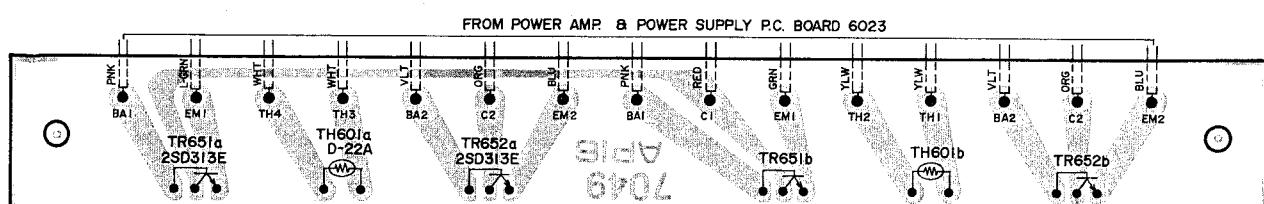
10. TONE CONTROL AMP. P.C. BOARD (9020)



11. SWITCH P.C. BOARD (7041-2)



12. POWER TRANSISTOR P.C. BOARD (7049)



SECTION 2

PARTS LIST

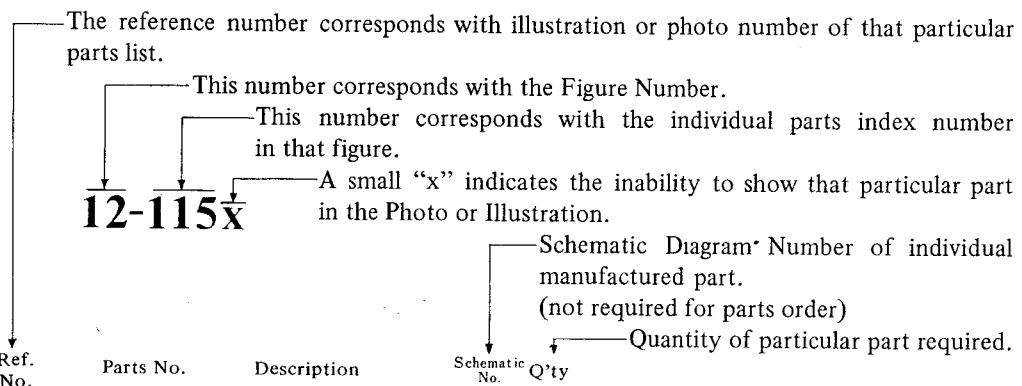
MODEL AA-8080, 8080L

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FIG. 7	AM IF. P.C. BOARD (4013) BLOCK (L)	46
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FIG. 9	SWITCH P.C. BOARD (7036-2) BLOCK	47
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FIG. 11	CASE BLOCK	51

HOW TO USE THIS PARTS LIST

1. This parts list is compiled by various individual blocks based on assembly process.
2. When ordering parts, please describe parts number, serial number, and model number in detail.
3. How to read List



FLYWHEEL BLOCK #13				
Ref. No.	Parts No.	Description	Schematic No.	Q'ty
12-115x	800425	Flywheel Block Assy. Comp.	RDG #13	1
12-116	244506	Flywheel Only	RD-233	1
12-117x	244754	Felt, Flywheel	RD-275	1
12-118	251324	Main Metal Case	RD-236	1
12-119	253080	Main Metal	RD-237	1

4. The symbol numbers shown on the P.C. Board list can be matched with the Composite Views of components of the Schematic Diagram or Service Manual.
5. The indications of Resistors and Capacitors in the photos of P.C. Board are being eliminated.
6. The shape of the parts and parts name, etc. can be confirmed by comparing them with the parts shown on the Electrical Parts List Table of P.C. Board.
7. Both the kind of part and installation position can be determined by the Parts Number. To determine where a parts number is listed, utilize Parts Index at end of Parts List.
It is necessary first of all to find the Parts Number. This can be accomplished by using the Reference Number listed at right of parts number in the Parts Index. (meaning of ref. no. outlined in Item 3 above).
8. Utilize separate "Price List for Parts" to determine unit price. The most simple method of finding parts Price is to utilize the reference number.

ELECTRICAL PARTS LIST TABLE

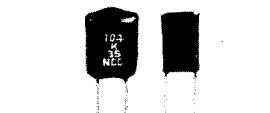
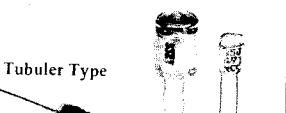
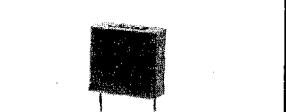
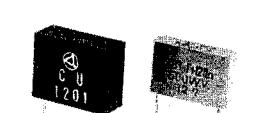
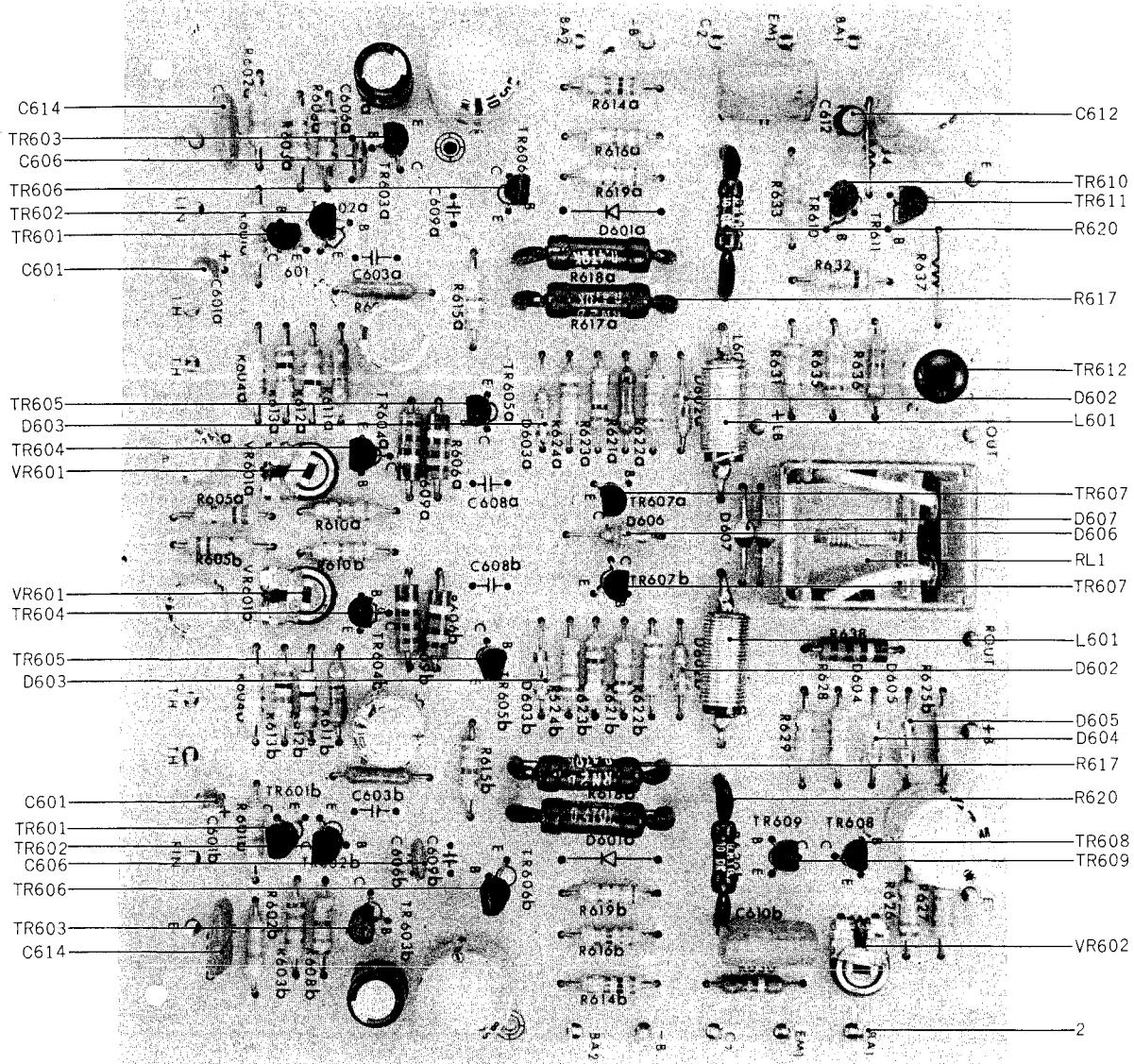
ELECTRICAL PARTS LIST TABLE Because the indication of resistors and capacitors in the P.C. Board photos are eliminated, please confirm parts name and shape by comparing them with the parts shown in this table.			
1	Solid Resistor	2 Stopper Type Insulator Type	3 Carbon Resistor Metal Oxide Film Resistor
4 	5 	6 	7 
Cement Resistor	Wire-Wound Resistor	Thermister	Enamel Resistor
1 	2 	3 	4 
MP Capacitor (Tubular Type)	Plastic Capacitor	Mylar Capacitor	VFM (Hi-Q) Capacitor
5 	6 	7 	8  Tubular Type Styrol Capacitor
Mylar Capacitor	Tantalum Capacitor	Oil Capacitor (Tubular Type)	Vertical Type Styrol Capacitor
9 	10 Vertical Type Tubular Type Electrolytic Capacitor	11 	12 
Electrolytic Capacitor (Tubular Type)	Electrolytic Capacitor	Ceramic Capacitor	Metallized Mylar (Paper) Capacitor
13 	VR 		
Trimmer Condenser	Semi-Fixed Volume		
L 	TR 		
Ferri Inductor	Transistor		
CR 	D 		
Spark Quencher	Diode (Silicon, Zener, Germanium)		

FIG. 1 PHOTO OF MAIN AMP. P.C. BOARD (6020-2)



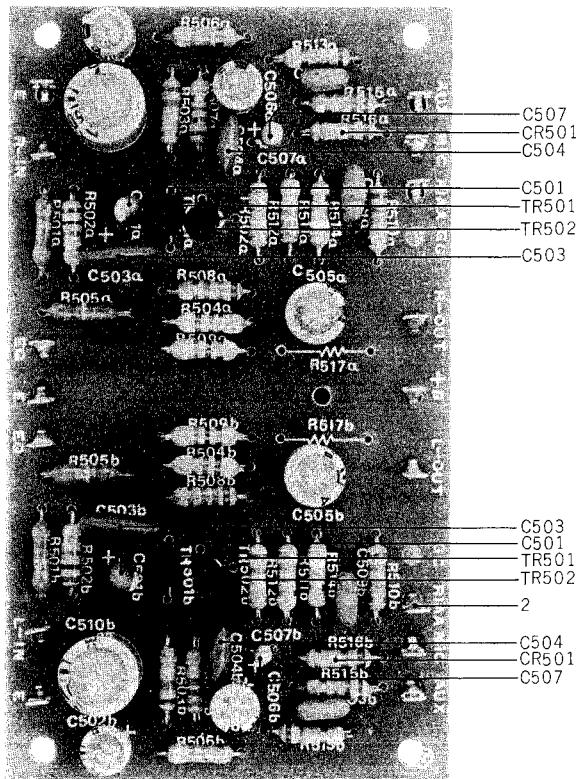
MAIN AMP. P.C. BOARD (6020-2) BLOCK

Symbol No.	Parts No.	Description	Q'ty	Symbol No.	Parts No.	Description	Q'ty
1-1x	BA707073	Main Amp. P.C. Board Comp. (6020-2)	1	1-C604	EC337691	Elect. 33μF 10WV	2
1-TR601, 2	ET705003	Transistor 2SA666A-S	4	1-C605	EC373296	Elect. 33μF 50WV	2
1-TR603	ET705014	Transistor TSC-8002-3BCR	2	1-C606	EC704654	Mica Z-12 33PK	2
1-TR604	ET398788	Transistor 2SC945 (R)	2	1-C607	EC450641	Elect. 100μF 50WV	2
1-TR605	ET705014	Transistor TSC-8002-3BCR	2	1-C610	EC705148	Mylar ECG 0.1μF	2
1-TR606	ET704722	Transistor TSC-9002-3BCR	2	1-C611	EC705137	Elect. ECE 100μF 25WV	1
1-TR607	ET705025	Transistor SPS5456	2	1-C612	EC705115	Tantalum CS15 4.7μF 10WV	1
1-TR608 to 11	ET399846	Transistor 2SC945 (Q)	4	1-C613	EC705126	Elect. 470μF 6WV	1
1-TR612	ET705036	Transistor CDC-8000-IC	1	1-C614	EC704711	Mica Z-18 220PK	2
1-D602 to 6	ED705047	Germanium Diode 1S188AM	7			Resistor, Insulator Type	
1-D607	ED315843	Silicon Diode V06C	1	1-R601	ER214290	Carbon RD1/4 4.7k(J)	2
1-VR601, 2	EV705150	Semi-fixed Volume EVN 1kB	3	1-R602	ER329308	Carbon RD1/4 47k(J)	2
1-L601	ER704700	Resistor Choke ELQ-6P919	2	1-R603	ER364961	Carbon RD1/4 1.2k(J)	2
1-RL1	EP704698	Relay AP-3422	1	1-R604	ER430211	Carbon RD1/4 3.9k(J)	2
1-2	ZW704193	Pin F3 Type	23	1-R605	ER345677	Carbon RD1/4 15k(J)	2
		Capacitor, Vertical Type		1-R606	ER705058	Solid RC1/2W 1.8k(J)	2
1-C601	EC705104	Tantalum CS15 1.5μF 35WV	2	1-R607	ER440921	Carbon RD1/4 27k(J)	2
1-C602	EC335485	Elect. 47μF 16WV	2	1-R608	ER430288	Carbon RD1/4 680(J)	2
				1-R609	ER705060	Solid RC1/2W 2.2k(J)	2

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

Symbol No.	Parts No.	Description	Q'ty
1-R610	ER406034	Carbon RD1/4 220(J)	2
1-R611	ER430301	Carbon RD1/4 820(J)	2
1-R612	ER430290	Carbon RD1/4 82(J)	2
1-R613, 14	ER324808	Carbon RD1/4 100(J)	4
1-R615, 16	ER496181	Carbon RD1/4 270(J)	4
1-R617	ER705071	Metal Oxide Film RN2BK 0.47	2
1-R619	ER704687	Carbon RD1/4 8.2(J)	2
1-R620	ER705082	Metal Oxide Film RN1BK 10	2
1-R621	ER364972	Carbon RD1/4 1.5k(J)	2
1-R622	ER348480	Carbon RD1/4 12k(J)	2
1-R623	ER364972	Carbon RD1/4 1.5k(J)	2
1-R624	ER348480	Carbon RD1/4 12k(J)	2
1-R625	ER345712	Carbon RD1/4 22k(J)	2
1-R626, 27	ER364983	Carbon RD1/4 18k(J)	2
1-R628, 29	ER324685	Carbon RD1/4 33k(J)	2
1-R630	ER704643	Carbon RD1/4 24k(J)	1
1-R631	ER364983	Carbon RD1/4 18k(J)	1
1-R632	ER213647	Carbon RD1/4 10k(J)	1
1-R633	ER214290	Carbon RD1/4 4.7k(J)	1
1-R634	ER214402	Carbon RD1/4 470(J)	1
1-R635	ER329387	Carbon RD1/4 1.8k(J)	1
1-R636	ER430255	Carbon RD1/4 56k(J)	1
1-R638	ER705093	Solid RC1/2W 220(J)	1

**FIG. 2 PHOTO OF
EQUALIZER AMP. P.C. BOARD (5015)**



**EQUALIZER AMP.
P.C. BOARD (5015) BLOCK**

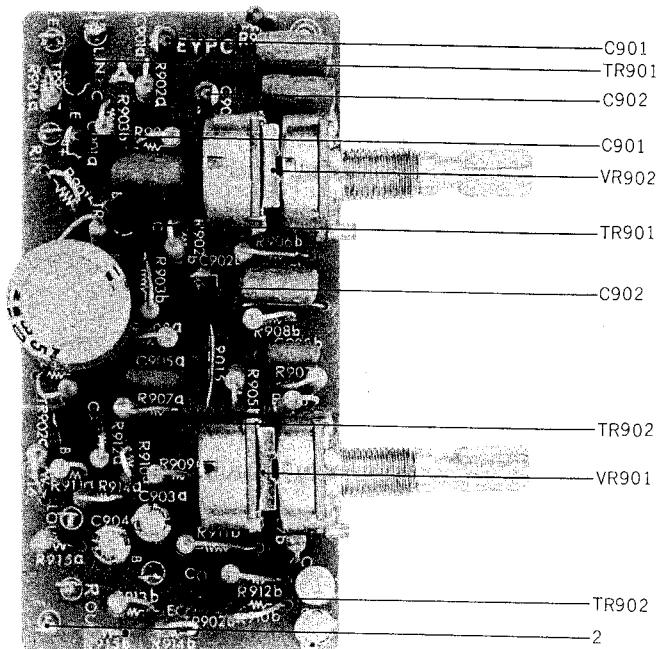
Symbol No.	Parts No.	Description	Q'ty
2-1x	BA707062	Equalizer Amp. P.C. Board Comp. (5015)	1
2-TR501	ET399857	Transistor 2SC871(E)	2
2-TR502	ET315472	Transistor 2SC693U(F)	2
2-CR501	ET704665	CR Compound Parts D220PF-68K	2
2-2	ZW704193	Pin F3 Type	14

Capacitor, Vertical Type			
2-C501	EC704957	Tantalum CS15 3.3μF 25WV	2
2-C502	EC704970	Elect. ECE 10μF 25WV	2
2-C503	EC704621	Mica Z-18 680PK	2
2-C504	EC704610	Mica Z-17 47PK	2
2-C505	EC704981	Elect. ECE 100μF 6.3WV	2
2-C506	EC704970	Elect. ECE 10μF 25WV	2
2-C507	EC704968	Tantalum CS15 0.47μF 35WV	2
2-C508	EC704632	Mylar ECQ 0.0056μFKZ	2
2-C509	EC704744	Mylar ECQ 0.0018μKZ	2
2-C510	EC704992	Elect. ECE 47μF 50WV	2

Resistor, Insulator Type			
2-R501	ER365005	Carbon RD1/4 82k(J)	2
2-R502	ER324641	Carbon RD1/4 1k(J)	2
2-R503	ER213794	Carbon RD1/4 120k(J)	2
2-R504	ER704597	Carbon RD1/4 910(J)	2
2-R505	ER368223	Carbon RD1/4 270k(J)	2
2-R506	ER329308	Carbon RD1/4 47k(J)	2
2-R507	ER315213	Carbon RD1/4 8.2k(J)	2
2-R508	ER364961	Carbon RD1/4 1.2k(J)	2
2-R509	ER214402	Carbon RD1/4 470(J)	2
2-R510	ER329387	Carbon RD1/4 1.8k(J)	2
2-R511	ER329264	Carbon RD1/4 2.2k(J)	2
2-R512	ER213794	Carbon RD1/4 120k(J)	2
2-R513	ER704608	Carbon RD1/4 820k(J)	2
2-R514	ER364994	Carbon RD1/4 39k(J)	2
2-R515	ER364983	Carbon RD1/4 18k(J)	2

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 3 PHOTO OF TONE CONTROL AMP. P.C. BOARD (9015)

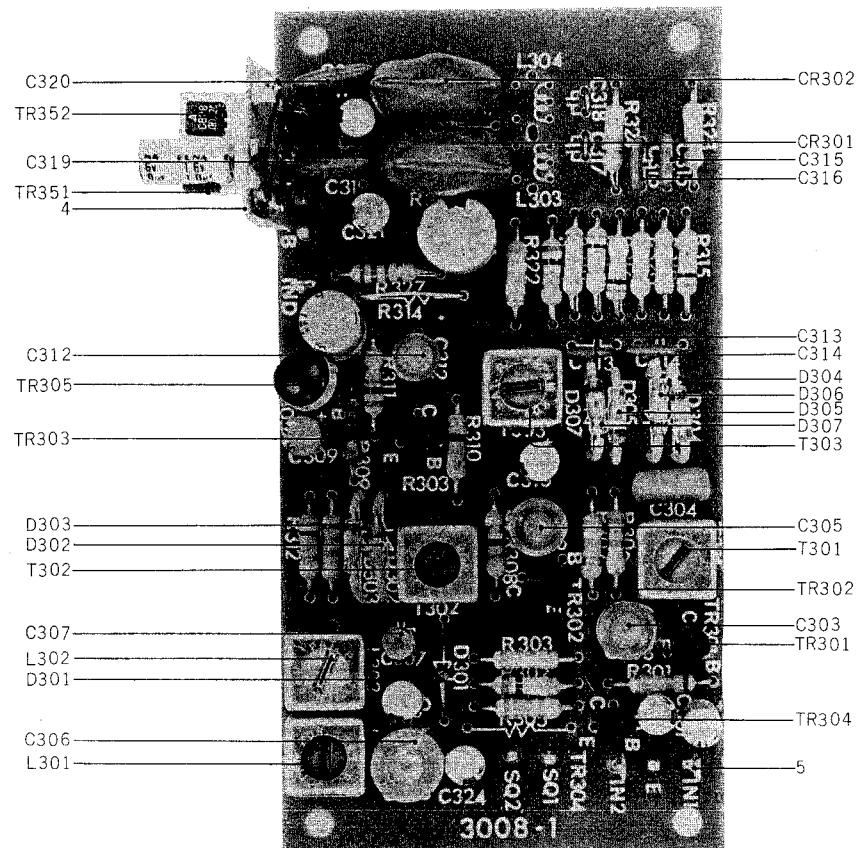


**TONE CONTROL AMP.
P.C. BOARD (9015) BLOCK**

Symbol No.	Parts No.	Description	Q'ty
3-1x	BA707117	Tone Amp. P.C. Board Comp. (9015)	1
3-TR901, 2	ET315472	Transistor 2SC693U(F)	4
3-VR901, 2	EV705328	Volume GM10R-100k Bx2	2
3-2	ZW704193	Pin F3 Type	7
Capacitor, Vertical Type			
3-C901, 2	EC704823	Tantalum CS15 1.5μF 35WV	4
3-C903, 4	EC450538	Elect. 4.7μF 25WV	4
3-C905	EC705306	Mylar ECQ 0.0012μ	2
3-C906, 7	EC705317	Mylar ECQ 0.047μ	4
3-C908	EC458201	Elect. 330μF 35WV	1
Resistor, Stopper Type			
3-R901	ER211465	Carbon RD1/4 1k(J)	2
3-R902	ER392850	Carbon RD1/4 390k(J)	2
3-R903	ER362441	Carbon RD1/4 1.8k(J)	2
3-R904	ER347038	Carbon RD1/4 270(J)	2
3-R905	ER362485	Carbon RD1/4 330k(J)	2
3-R906	ER399060	Carbon RD1/4 9.1k(J)	2
3-R907	ER212681	Carbon RD1/4 330(J)	2
3-R908	ER346994	Carbon RD1/4 18k(J)	2
3-R909a	ER336442	Carbon RD1/4 10k(J)	1
3-R909b	ER213647	Carbon RD1/4 10k(J)	1
3-R910	ER430007	Carbon RD1/4 1.5M(J)	2
3-R911	ER213030	Carbon RD1/4 5.6k(J)	2
3-R912	ER306843	Carbon RD1/4 1.2k(J)	2
3-R913	ER347038	Carbon RD1/4 270(J)	2
3-R914	ER349942	Carbon RD1/4 8.2k(J)	2
3-R915	ER345756	Carbon RD1/4 68k(J)	2
3-R916	ER349784	Carbon RD1/4 390(J)	1

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 4 PHOTO OF FM MPX. P.C. BOARD (3008)

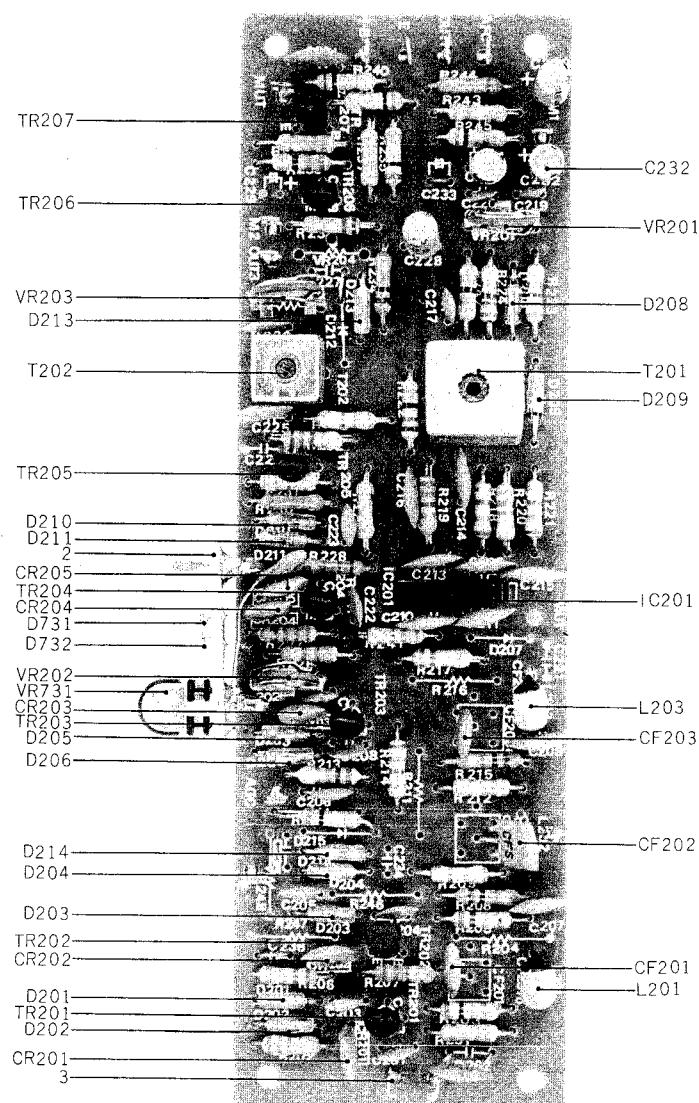


FM MPX. P.C. BOARD (3008) BLOCK

Symbol No.	Parts No.	Description	Q'ty	Symbol No.	Parts No.	Description	Q'ty		
4-1x	BA706994	FM MPX. P.C. Board Comp. (3008)	1	4-C313, 4	EC704395	Mica Z-12 220PK	2		
4-2x	BA707005	FM MPX. P.C. Board Comp. (3008) (J)	1	4-C315, 6	EC704384	Mica Z-12 470PK	2		
4-3x	BA702674	FM MPX. P.C. Board Comp. (3008) (L)	1	4-C319, 20	EC704373	Mica Z-18 750PK	2		
4-4	EA704428	Meter P.C. Board (7043)	1	4-C319, 20	EC702753	Mica Z-17 270PJ(L)	2		
4-5	ZW704193	Pin F3 Type	10	4-C321,22,23	EC704338	Elect. ECE 1μF 50WV	3		
4-TR301,2,3	ET402794	Transistor 2SC828(Q)	3	4-C324	EC704340	Elect. ECE 10μF 16WV	1		
4-TR304	ET234933	Transistor 2SC828(R)	1	4-C325	EC702764	Mylar ECQ 0.033μF	1		
4-TR305	ET704226	Transistor CDC-8000-1D	1	4-C351	EC704430	Elect. 10μF 16WV	1		
4-TR351, 2	ET234933	Transistor 2SC828(R)	2	Resistor, Insulator Type					
4-D301	ED704237	Silicon Diode 1S1212	1	4-R301	ER213794	Carbon RD1/4 120k(J)	1		
4-D302 to 7	ED704035	Germanium Diode 1N34A-YL	6	4-R302	ER213715	Carbon RD1/4 100k(J)	1		
4-T301	E0704248	Coil (MPX) 311A	1	4-R303	ER334923	Carbon RD1/4 2.7k(J)	1		
4-T302	E0704250	Coil (MPX) 309B	1	4-R304	ER315213	Carbon RD1/4 8.2k(J)	1		
4-T303	E0704261	Coil (MPX) 305D	1	4-R306	ER315213	Carbon RD1/4 8.2k(J)	1		
4-L301	E0704272	Coil (MPX) 312E	1	4-R307	ER364994	Carbon RD1/4 39k(J)	1		
4-L302	E0704283	Coil (MPX) 313E	1	4-R308	ER450358	Carbon RD1/4 47(J)	1		
4-CR301, 2	EI704406	CR Compound Parts F1M-38	2	4-R309	ER324641	Carbon RD1/4 1k(J)	1		
		Capacitor, Vertical Type		4-R310	ER364950	Carbon RD1/4 330(J)	1		
4-C301, 2	EC704340	Elect. ECE 10μF 16WV	2	4-R311	ER364972	Carbon RD1/4 1.5k(J)	1		
4-C303	EC704294	Styrol ECQ 4700PF(J)	1	4-R312	ER213647	Carbon RD1/4 10k(J)	1		
4-C305	EC704294	Styrol ECQ 4700PF(J)	1	4-R313	ER213647	Carbon RD1/4 6.8k(J)	1		
4-C306	EC704316	Styrol ECQ 10000PF(J)	1	4-R315	ER213647	Carbon RD1/4 10k(J)	1		
4-C307	EC704327	Styrol ECQ 390PF(J)	1	4-R316	ER430233	Carbon RD1/4 390k(J)	1		
4-C308	EC704351	Elect. ECE 10μF 50WV	1	4-R317	ER213647	Carbon RD1/4 10k(J)	1		
4-C309	EC704338	Elect. ECE 1μF 50WV	1	4-R318	ER430233	Carbon RD1/4 390k(J)	1		
4-C310	EC704340	Elect. ECE 10μF 16WV	1	4-R319	ER213647	Carbon RD1/4 10k(J)	1		
4-C311	EC704362	Elect. ECE 100μF 16WV	1	4-R320	ER430233	Carbon RD1/4 390k(J)	1		
4-C312	EC704305	Styrol ECQ 2200PF(J)	1	4-R321	ER213647	Carbon RD1/4 10k(J)	1		
				4-R322	ER430233	Carbon RD1/4 390k(J)	1		
				4-R323, 24	ER704417	Carbon RD1/4 33k(J)	2		
				4-R327	ER430165	Carbon RD1/4 150(J)	1		
				4-R352	ER324720	Carbon RD1/4 5.6k(J)	1		

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 5 PHOTO OF FM IF. P.C. BOARD (2014)

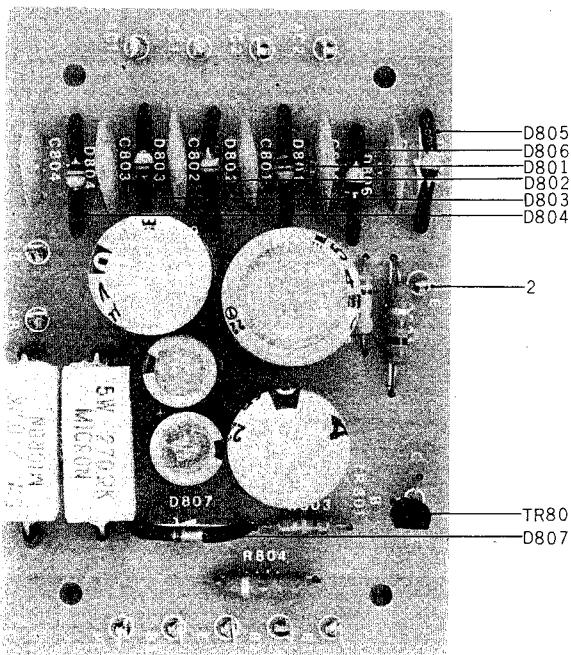


FM IF. P.C. BOARD (2014) BLOCK

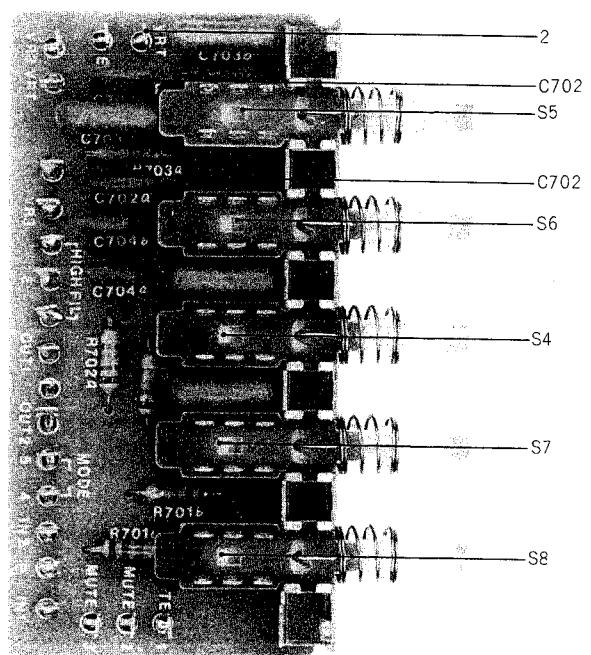
Symbol No.	Parts No.	Description	Q'ty	Symbol No.	Parts No.	Description	Q'ty
5-1x	BA706983	FM IF. P.C. Board Comp. (2014)	1	5-T201	ET704081	FM IF. Trans. 211D	1
5-2	EA704788	Meter P.C. Board (7040)	1	5-T202	ET704092	FM IF. Trans. 204E	1
5-3	ZW704193	Pin F3 Type	14	5-VR201	EV704103	Semi-fixed Volume EVL-S1A00 20k B	1
5-IC201	EI704046	I.C. TA-7061AP	1	5-VR202	EV704114	Semi-fixed Volume EVL-S1A00 5k B	1
5-TR201	ET704002	Transistor 2SC710D	1	5-VR203	EV704103	Semi-fixed Volume EVL-S1A00 20k B	1
5-TR202	ET704013	Transistor 2SC710C	1	5-VR731	EV704790	Semi-fixed Volume EVN-KOAA00 20k B	1
5-TR203, 4	ET704002	Transistor 2SC710D	2				
5-TR205	ET704013	Transistor 2SC710C	1				
5-TR206, 7	ET399881	Transistor 2SC711(F)	2				
5-D201 to 6	ED704024	Germanium Diode 1S188 FM-1	6				
5-D208, 9	ED704035	Germanium Diode 1N34A-YL	2				
5-D210, 11	ED704024	Germanium Diode 1S188 FM-1	2	5-C201	EC704125	Capacitor, Vertical Type Ceramic MC-70 0.01Z	1
5-D213, 14	ED704024	Germanium Diode 1S188 FM-1	2	5-C202	EC704136	Ceramic MC-100 0.04Z	1
5-D731, 32	ED705183	Germanium Diode 1S188FM	2	5-C203	EC704147	Ceramic SCP-60 0.001M	1
5-CR201 to 4	EI704057	CR Compound Parts PK1008 PG1010P	4	5-C204, 5, 6	EC704125	Ceramic MC-70 0.01Z	3
5-CR205	EI704068	CR Compound Parts PK1008 SG1010P	1	5-C207	EC704136	Ceramic MC-100 0.04Z	1
5-CF201,2,3	ER492355	Ceramic Filter CFS-107M	3	5-C208	EC704147	Ceramic SCP-60 0.001M	1
5-L201	E0704070	Ferri Inductor FL0710 330MH	1	5-C209 to 16	EC704136	Ceramic MC-100 0.04Z	8
5-L203	E0704070	Ferri Inductor FL0710 330MH	1	5-C217	EC704158	Ceramic FC-60 50PK	1
				5-C218	EC450527	Elect. 4.7μF 25WV	1
				5-C219, 20	EC704160	Ceramic FC-50 33PK	2

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

**FIG. 8 PHOTO OF
POWER SUPPLY P.C. BOARD (8015)**



**FIG. 9 PHOTO OF
SWITCH P.C. BOARD (7036-2)**



POWER SUPPLY P.C. BOARD (8015) BLOCK

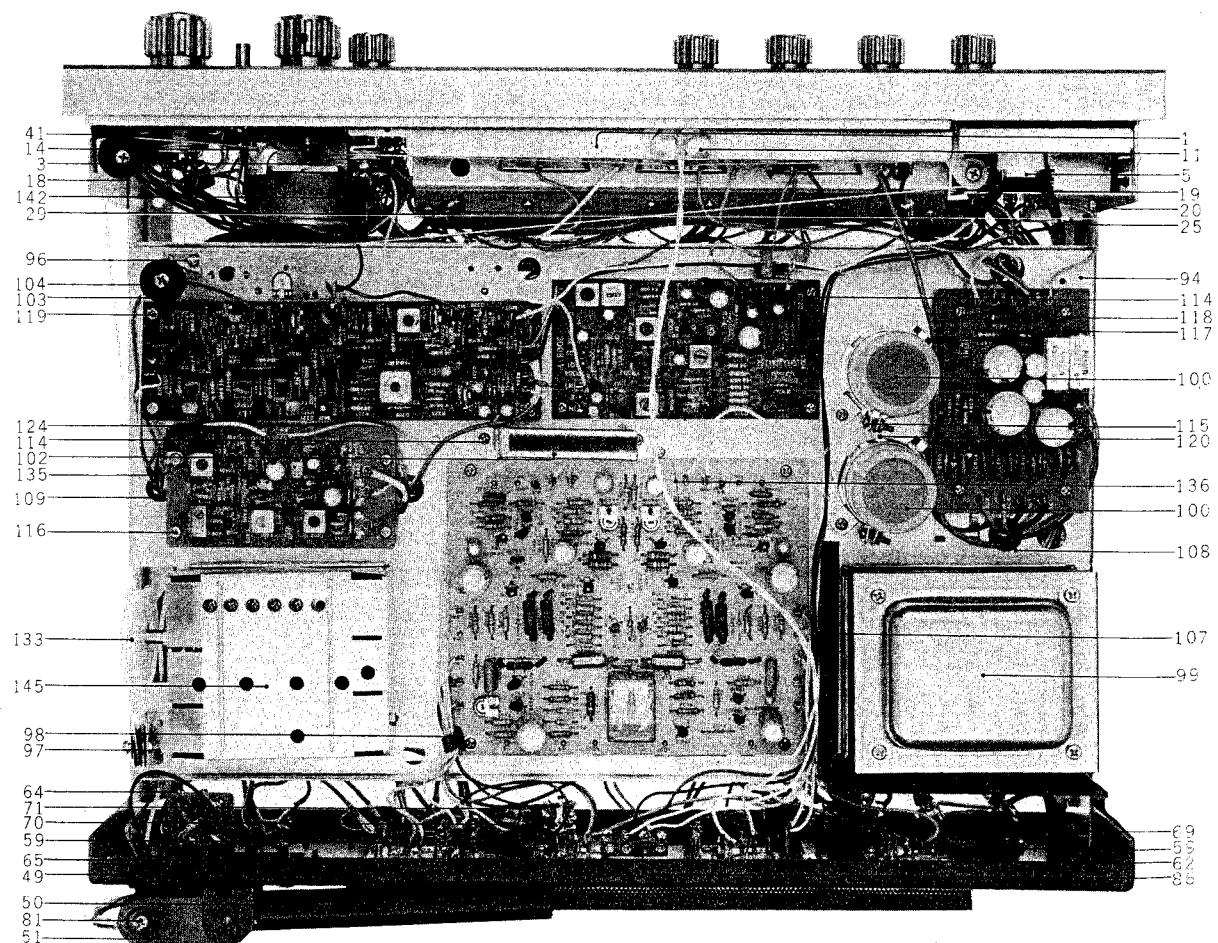
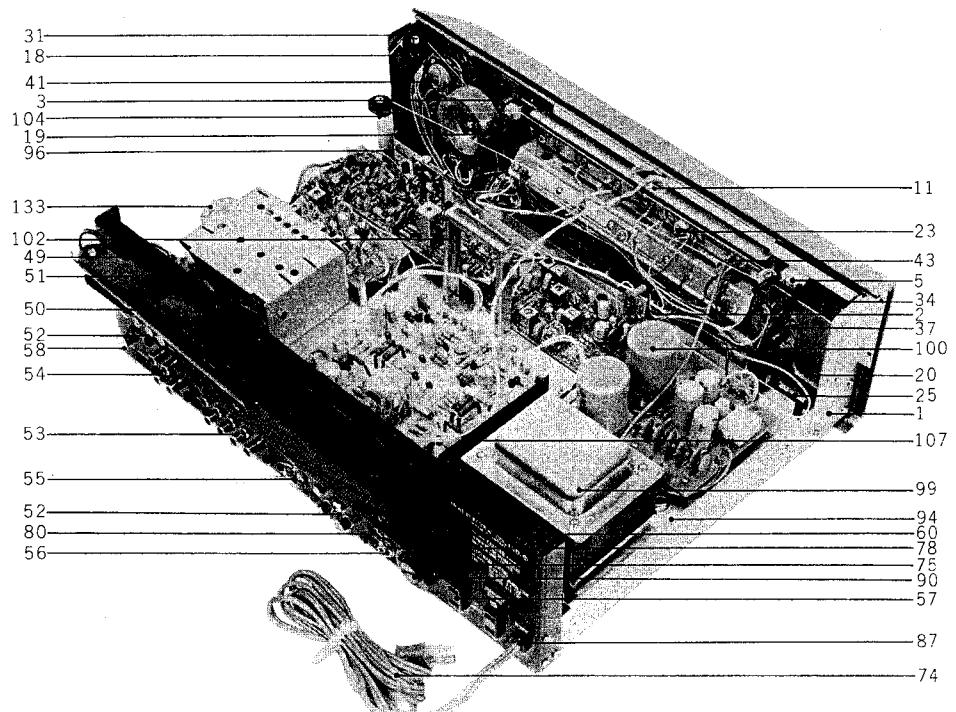
Symbol No.	Parts No.	Description	Q'ty
8-1x	BP707106	Power Supply P.C. Board Comp. (8015)	1
8-TR801	ET495415	Transistor 2SC1211(D)	1
8-D801 to 4	ED421795	Silicon Diode VO3C	4
8-D805, 6	ED315843	Silicon Diode VO6C	2
8-D807	ED705216	Zener Diode BZ-120	1
8-2	ZW704193	Pin F3 Type	12
Capacitor, Vertical Type			
8-C801 to 6	EC705251	Ceramic CKZ 0.01 YZ	6
8-C807	EC705262	Elect. 470μF 50WV	1
8-C808	EC704992	Elect. ECE 47μF 50WV	1
8-C809	EC705284	Elect. ECE 220μF 50WV	1
8-C810	EC705295	Elect. ECE 220μF 16WV	1
8-C811	EC704992	Elect. ECE 47μF 50WV	1
Resistor, Insulator Type			
8-R801	ER705227	Carbon RD1/4W 100(J)	1
8-R802	ER345677	Carbon RD1/4 15k(J)	1
8-R803	ER368223	Carbon RD1/4 270k(J)	1
8-R804	ER705238	Carbon RD1/2W 120(J)	1
8-R805, 6	ER705240	Cement SW 270	2

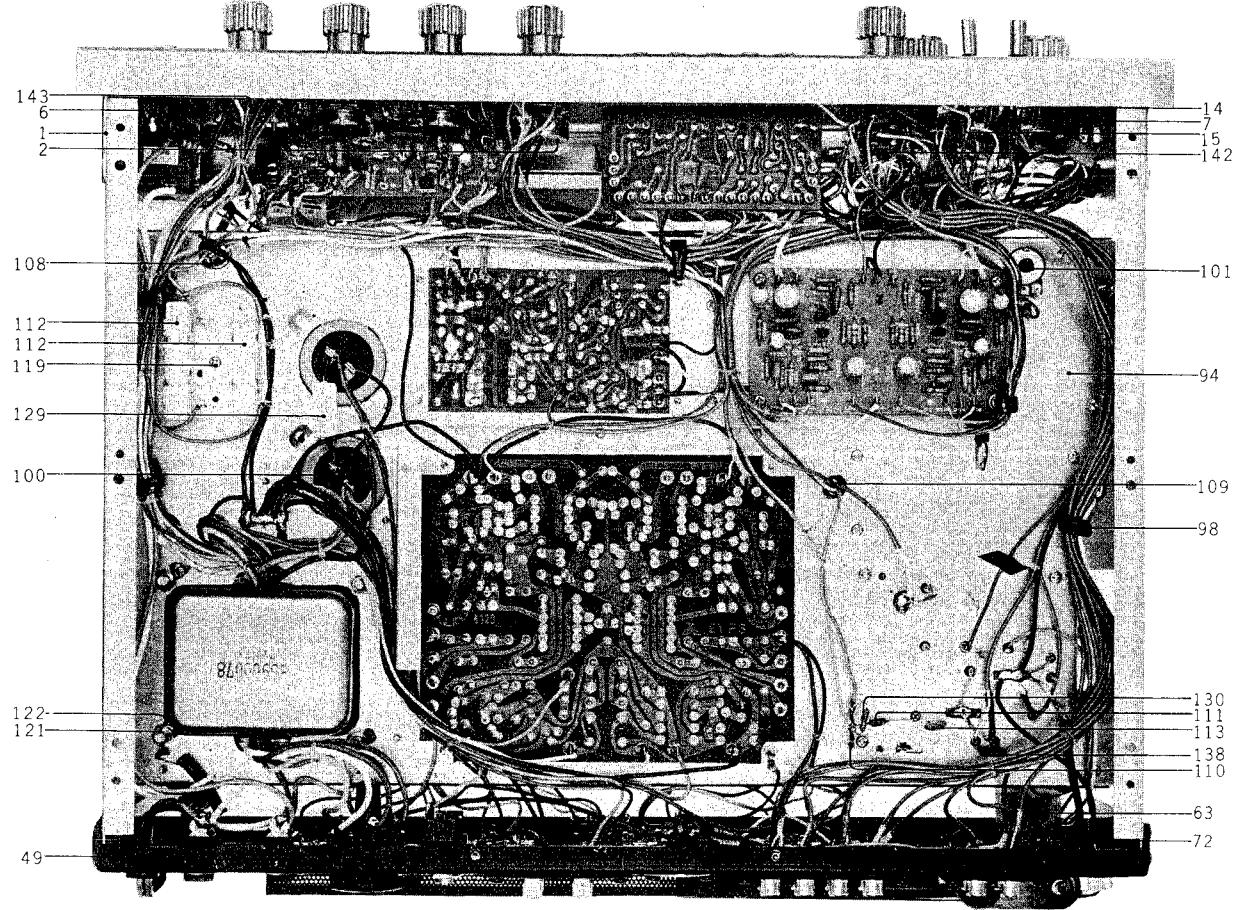
SWITCH P.C. BOARD (7036-2) BLOCK

Symbol No.	Parts No.	Description	Q'ty
9-1x	BA707084	Switch P.C. Board Comp. (7036-2)	1
9-S4 to 8	ES704755	Push Switch 5FS-10U-79	1
9-2	ZW704193	Pin F3 Type	20
9-3x	BZ704766	Push Switch Shield Plate	1
Capacitor, Vertical Type			
9-C701	EC705161	Mylar ECQ 0.056μ	2
9-C702	EC704777	Mica Z-17 560PK	2
9-C703	EC705161	Mylar ECQ 0.056μ	2
9-C704	EC705172	Mylar ECQ 0.0033μ	2
9-C751	EC704711	Mica Z-18 220PK	2
Resistor, Insulator Type			
9-R701	ER324720	Carbon RD1/4 5.6k(J)	2
9-R702	ER704608	Carbon RD1/4 820k(J)	2
9-R703	ER315213	Carbon RD1/4 8.2k(J)	2
9-R704	ER464297	Carbon RD1/4 330k(J)	2

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 10 (A,B,C) PHOTO OF ASSEMBLY BLOCK





ASSEMBLY BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty	Ref. No.	Parts No.	Description	Schematic No.	Q'ty					
FRONT CHASSIS BLOCK														
10-1	AA705508	Front Chassis AA-8080	03028004	1	10-29	ZW705780	Tapping Screw #2 3x6(pan)	40130061	11					
10-2	EV705510	Volume GJ10A100KMN	VR552	1	10-30x	ZW417352	Screw, pan head 3x6		2					
10-3	AA705521	Dial Shaft, w/wheel	23024001	1	10-31	ZW424620	Screw, pan head 3x10		4					
10-4x	EM705532	Meter (signal)	M1	1	10-32x	ZW705802	Washer A	4210004	2					
10-5	EM705543	Meter (tuning)	M2	1	10-33x	ZW705813	Washer B	4210005	1					
10-6	EJ705554	2PHeadPhoneJack SG7615-18	J2-4	1	10-34	AA705824	Meter Filter	8408603	2					
10-7	EJ705565	3PHeadPhoneJack SG7702-02	J1	2	10-35x	AA705835	Meter Filter B	7311001	2					
10-8x	AA705576	Glass Mt. Rubber	74058001	2	10-36x	AA705846	Meter Cushion Sponge	74067001	2					
10-9x	AA705587	Glass Mt. Metal	63157002	2	10-37	AA705857	Fuse Holder S-NO105	34005001	2					
10-10x	AA705598	Dial Filter	84093001	1	10-38x	AA702786	Fuse Holder (L)	34005002	2					
10-11	AA705600	Indicator	25019001	1	10-39x	EL705868	Lamp (bar type) 8V 0.25A	37008006	2					
10-12x	AA705611	Indicator Mylar Plate 26x26x0.16	84087001	1	10-40x	AA705870	PL Brushing	74001002	1					
10-13x	AA705622	Glass Spacer B	84027001	4	10-41	EV705881	Volume GJ20T100k Bx2	VR553	1					
10-14	ES705655	Lever Switch EVL-1891S	SW3	1	10-42x	AA705892	Spacer L=8	55040001	2					
10-15	ES705666	Lever Switch EVL-1892S	SW2	1	10-43	ZW704193	Pin F3 Type	19004001	14					
10-16x	AA705677	Spacer L=4	55048001	4	10-44x	ZW706577	Washer (ZMC3) 3S	42120321	4					
10-17x	ZW705688	Half Screw E	24003001	3	10-45x	ZW705903	Insulator Washer 15x9x0.25S	75029001	1					
10-18	AA705690	Pulley	84085001	1	10-46x	AA705936	Dial Scale Plate	20045001	1					
10-19	AA705701	Resin Pulley (white)	84010001	2	10-47x	AA705947	Dial Scale Plate (J)	20049001	1					
10-20	AA705712	Meter Mt. Metal	63184002	1	10-48x	AA702832	Dial Scale Plate (L)	20056001	1					
10-21x	EL705723	Lamp (bar type) 8V 0.25A	37008019	4	REAR CHASSIS BLOCK									
10-22x	EL705734	Lamp (bar type) 8V 0.1A	37008016	5	10-49	AA704834	Rear Chassis	11054001	1					
10-23	EL705745	Lamp (S) 8V 0.1A	37008017	1	10-50	AA704845	Bar Antenna L-451	35400262	1					
10-24x	AA705756	Insulator Fiber #9015	75022001	1	10-51	AA704856	Bar Antenna Mt. Metal	63186003	1					
10-25	ES705767	Push Switch UEH120A	S4-6	1	10-52	AA704867	4P Screw Terminal	53041600	2					
10-26x	AA705778	Spacer L=15	55045001	2	10-53	EJ379023	8P Pin-jack S-Q 3654	31-1-70	1					
10-27x	EC705161	Mylar ECQ 0.056μ	R552	1	10-54	EJ298607	4P Jack	31-1-10	1					
10-28x	ER345756	Carbon RD1/4 68k(J) (Insu. type)	R551	1	10-55	EJ299316	5P Din-jack	31-1-24	1					
					10-56	AA704878	2P Head Phone Jack S-G7615-01	33020600	2					
					10-57	EJ704880	Power Socket XS-057-1-2	34040001	2					

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 11 PHOTO OF CASE BLOCK



CASE BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
11-1	SP706263	Front Panel	10082002	1
11-2x	SP702933	Front Panel (L)	10089001	1
11-3	AA706274	Knob D28, without plot	29090002	1
11-4	AA706285	Knob D28, w/plot	29091002	1
11-5	AA706296	Knob D21	29089002	5
11-6	AA706781	Lever Switch Knob	29088001	2
11-7	AA706792	Power Switch Knob	29092001	6
11-8x	AA706307	Bottom Plate	05029002	1
11-9	AA706825	Bonnet	70012001	1
11-10	AA706836	Side Plate (R)	04010001	1
11-11	AA706847	Side Plate (L)	04009001	1
11-12	ZW706858	Spot Facing Washer B	84092001	4
11-13x	AA706318	Resin Foot, w/#4 biss	84091001	4
11-14x	ZW705420	Tapping Screw #2 3x8 (binding)	40630081	3
11-15	ZW413245	Screw, pan head 4x15		12
11-16x	AA706893	Panel Mt. Metal	63211001	1
11-17x	AA706241	Panel Fiber	84111002	2
11-18x	ZW706678	Washer (ZMC) 4S	42120421	4
11-19x	AA706252	Panel Protector Plate	74031001	1
11-20x	AA707681	Lever Knob D21 (L)	29118001	1
11-21x	EF323616	Fuse ST-2 3A	39-1-26	1
11-22x	EF444183	Fuse 1.5A 250V	39-1-41	1
11-23x	AA706217	Di-pole Antenna	62120001	1
11-24x	AA706915	Di-pole Antenna	62120002	1

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

SECTION 3

PARTS LIST

MODEL AA-8030, 8030L

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FIG. 12 PHOTO OF MAIN AMP. P.C. BOARD (6023)

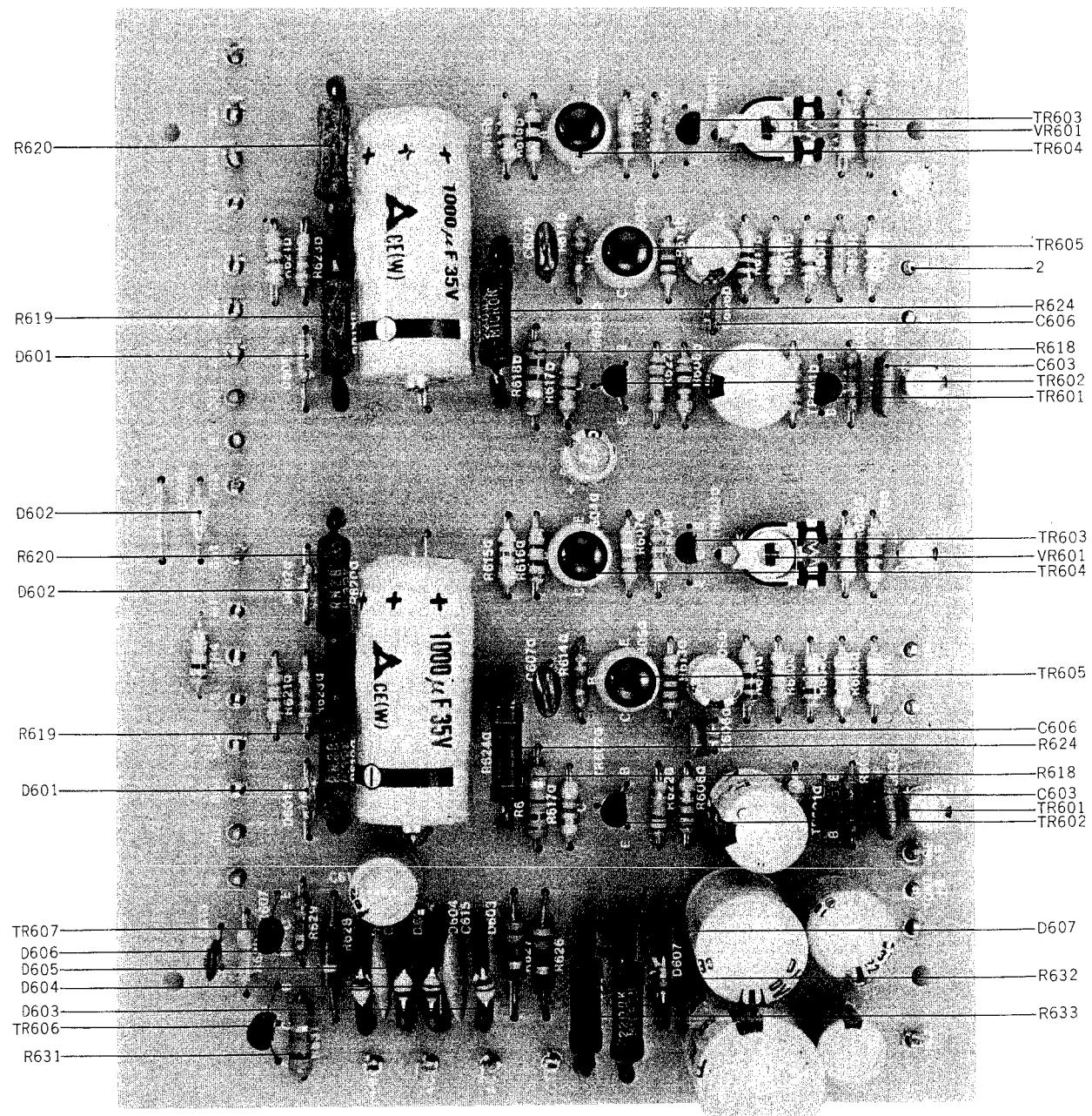
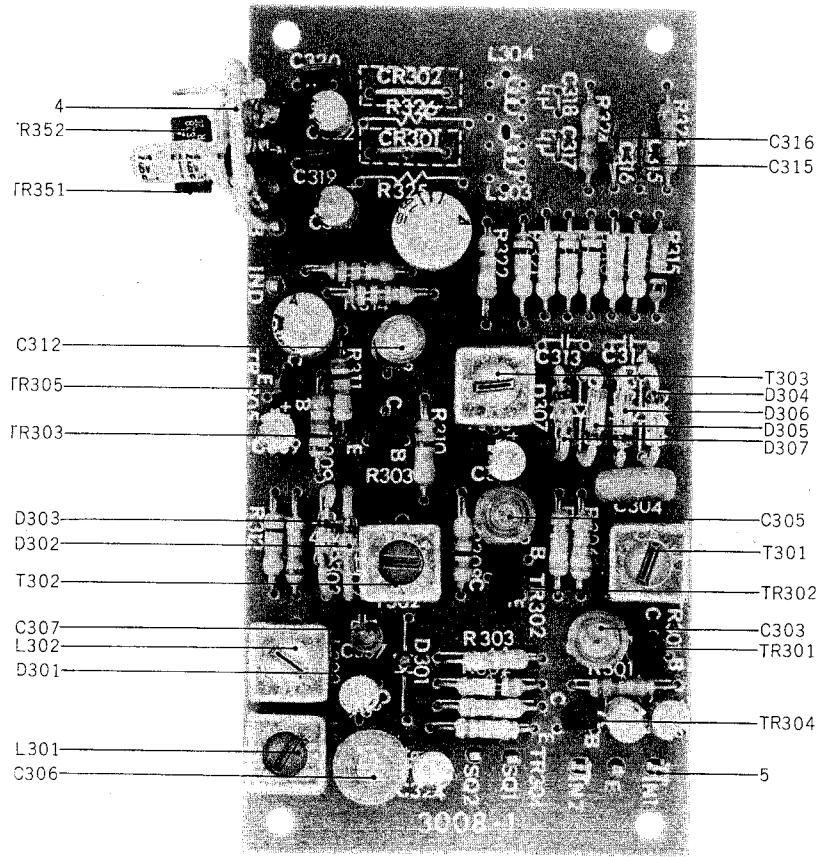


FIG. 15 PHOTO OF FM MPX. P.C. BOARD (3008)

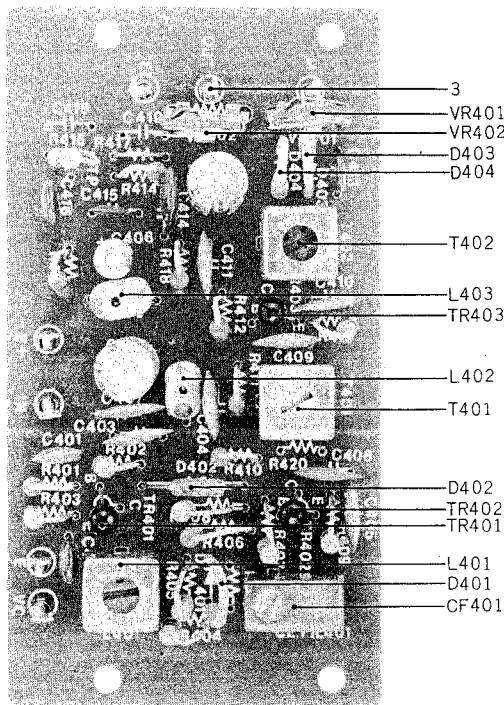


FM MPX. P.C. BOARD (3008) BLOCK

Symbol No.	Parts No.	Description	Q'ty	Symbol No.	Parts No.	Description	Q'ty
15-1x	BA707962	FM MPX. P.C. Board Comp. (3008)	1	15-C319	EC703078	Mica Z-18 560PJ (L)	1
15-2x	BA707973	FM MPX. P.C. Board Comp. (3008)(J)	1	15-C320	EC350875	Mylar 0.001μF(J) 50WV	1
15-3x	BA707984	FM MPX. P.C. Board Comp. (3008)(L)	1	15-C321, 22	EC703078	Mica Z-18 560PJ (L)	1
15-TR301,2,3	ET402794	Transistor 2SC828(Q)	3	15-C323	EC704338	Elect. ECE 1μF 50WV	2
15-TR304	ET234933	Transistor 2SC828(R)	1	15-C324	EC704338	Elect. ECE 1μF 50WV	1
15-TR305	ET703056	Transistor 2SC828(A)	1	15-C324	EC704340	Elect. ECE 10μF 16WV	1
15-TR351, 2	ET234933	Transistor 2SC828(R)	2	15-C351	EC704430	Elect. 10μF 16WV	1
15-D301	ED704237	Silicon Diode 1S1212	1	Resistor, Insulator Type			
15-D302 to 7	ED704035	Germanium Diode 1N34A-YL	6	15-R301	ER213794	Carbon RD1/4 120k(J)	1
15-T301	EO704248	Coil (MPX) 311A	1	15-R302	ER213715	Carbon RD1/4 100k(J)	1
15-T302	EO704250	Coil (MPX) 309B	1	15-R303	ER334923	Carbon RD1/4 2.7k(J)	1
15-T303	EO704261	Coil (MPX) 305D	1	15-R304	ER315213	Carbon RD1/4 8.2k(J)	1
15-L301	EO704272	Coil (MPX) 312E	1	15-R305	ER348480	Carbon RD1/4 12k(J)	1
15-L302	EO704283	Coil (MPX) 313E	1	15-R306	ER315213	Carbon RD1/4 8.2k(J)	1
15-4	EA704428	Mute P.C. Board (7043)	1	15-R307	ER364994	Carbon RD1/4 39k(J)	1
15-5	ZW704193	Pin F3 Type	11	15-R308	ER450358	Carbon RD1/4 47(J)	1
15-CR301, 2	EI704406	CR Compound Parts FIM-38	2	15-R309	ER430165	Carbon RD1/4 150(J) (J)	1
		Capacitor, Vertical Type		15-R310	ER324641	Carbon RD1/4 1k(J)	1
15-C301, 2	EC704340	Elect. ECE 10μF 16WV	2	15-R311	ER364950	Carbon RD1/4 330(J)	1
15-C303	EC704294	Styrol ECQ 4700PF(J)	1	15-R312	ER364972	Carbon RD1/4 1.5k(J)	1
15-C304	EC379157	Mylar 0.033μF(J) 50WV	1	15-R313	ER213647	Carbon RD1/4 10k(J)	1
15-C305	EC704294	Styrol ECQ 4700PF(J)	1	15-R314	ER214536	Carbon RD1/4 6.8k(J)	1
15-C306	EC704316	Styrol ECQ 10000PF(J)	1	15-R315	ER430165	Carbon RD1/4 150(J)	1
15-C307	EC704327	Styrol ECQ 390PF(J)	1	15-R316	ER213647	Carbon RD1/4 10k(J)	1
15-C308	EC704351	Elect. ECE 10μF 50WV	1	15-R317	ER430233	Carbon RD1/4 390k(J)	1
15-C309	EC704338	Elect. ECE 1μF 50WV	1	15-R318	ER213647	Carbon RD1/4 10k(J)	1
15-C310	EC704340	Elect. ECE 10μF 16WV	1	15-R319	ER430233	Carbon RD1/4 390k(J)	1
15-C311	EC704362	Elect. ECE 100μF 16WV	1	15-R320	ER213647	Carbon RD1/4 10k(J)	1
15-C312	EC704305	Styrol ECQ 2200PF(J)	1	15-R321	ER430233	Carbon RD1/4 390k(J)	1
15-C315, 16	EC703067	Mica Z-17 150PJ	2	15-R322	ER213647	Carbon RD1/4 10k(J)	2
15-C319	EC350875	Mylar 0.001μF(J) 50WV	1	15-R323, 24	ER430165	Carbon RD1/4 150(J)	1
				15-R327	ER324720	Carbon RD1/4 5.6k(J)	1

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

**FIG. 17 PHOTO OF
AM IF. P.C. BOARD (4009)**

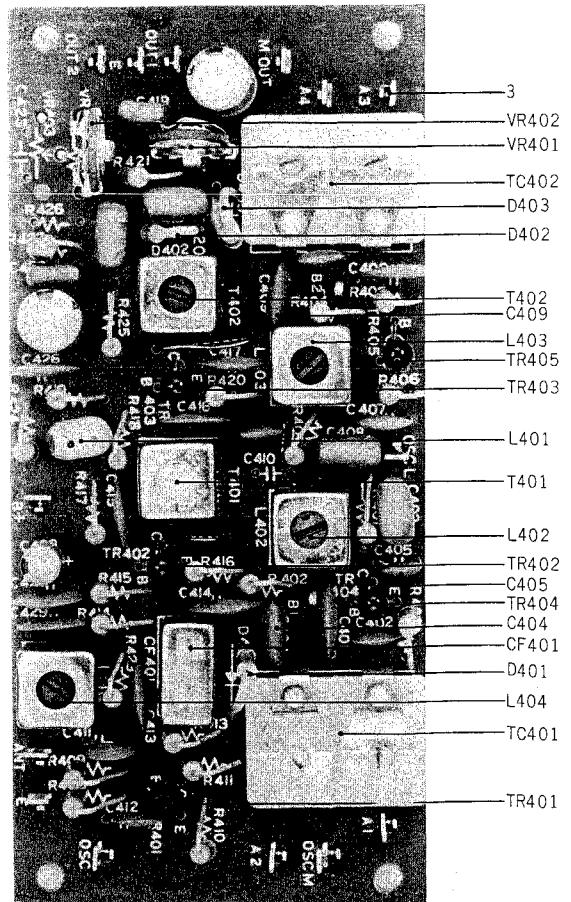


Symbol No.	Parts No.	Description	Q'ty
17-R407	ER350100	Carbon RD1/4 68k(J)	1
17-R408, 9	ER362441	Carbon RD1/4 1.8k(J)	2
17-R410	ER211465	Carbon RD1/4 1k(J)	1
17-R411	ER349942	Carbon RD1/4 8.2k(J)	1
17-R412	ER357535	Carbon RD1/4 39k(J)	1
17-R413, 14	ER304402	Carbon RD1/4 470(J)	2
17-R415	ER306887	Carbon RD1/4 15k(J)	1
17-R416	ER346601	Carbon RD1/4 47k(J)	1
17-R418	ER211465	Carbon RD1/4 1k(J)	1

AM IF. P.C. BOARD (4009) BLOCK

Symbol No.	Parts No.	Description	Q'ty
17-1x	BA708028	AM IF. P.C. Board Comp. (4009)	1
17-2x	BA708030	AM IF. P.C. Board Comp. (4009) (H)	1
17-TR401,2,3	ET704463	Transistor 2SC930D	3
17-D401 to 4	ED704474	Germanium Diode 1S188 FM1	4
17-CF401	ER704485	Ceramic Filter CFZ-455C	1
17-CF401	ER704575	Ceramic Filter CFZ-032A (H)	1
17-L401	EO704507	OSC Coil 402L	1
17-L402, 3	EO704496	Ferri Inductor LTB-100	2
17-T401	BT704518	AM IF. Trans. 403B	1
17-T402	BT704520	AM IF. Trans. 401D	1
17-VR401, 2	EV704114	Semi-fixed Volume EVL-S1A00 5k B	2
17-3	ZW704193	Pin F3 Type	7
		Capacitor, Vertical Type	
17-C401	EC704125	Ceramic MC-70 0.01Z	1
17-C402	EC706410	Mylar MFL 0.01μF(K)	1
17-C403,4,5	EC704136	Ceramic MC-100 0.04Z	3
17-C406	EC704542	Elect. ECE 4.7μF 25WV	1
17-C406	EC703091	Elect. ECE 47μF 16WV (H)	1
17-C407 to 11	EC704136	Ceramic MC-100 0.04Z	5
17-C412	EC704553	Elect. ECE 47μF 16WV	1
17-C412	EC703102	Elect. ECE 47μF 16WV (H)	1
17-C413	EC706408	Mylar MFL 0.001μF(K)	1
17-C414	EC706421	Mylar MFL 0.015μF(K)	1
17-C415	EC706432	Mylar MFL 0.0047μF(K)	1
17-C416	EC706443	Mylar MFL 0.012μF(K)	1
17-C417	EC704553	Elect. ECE 47μF 16WV	1
17-C417	EC703102	Elect. ECE 47μF 16WV (H)	1
		Resistor, Stopper Type	
17-R401	ER349942	Carbon RD1/4 8.2k(J)	1
17-R402	ER350100	Carbon RD1/4 68k(J)	1
17-R403	ER362441	Carbon RD1/4 1.8k(J)	1
17-R404	ER211667	Carbon RD1/4 100(J)	1
17-R405	ER361563	Carbon RD1/4 180(J)	1
17-R406	ER213467	Carbon RD1/4 820(J)	1

**FIG. 18 PHOTO OF
AM IF. P.C. BOARD (4013)**



When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 20 (A, B) PHOTO OF ASSEMBLY BLOCK

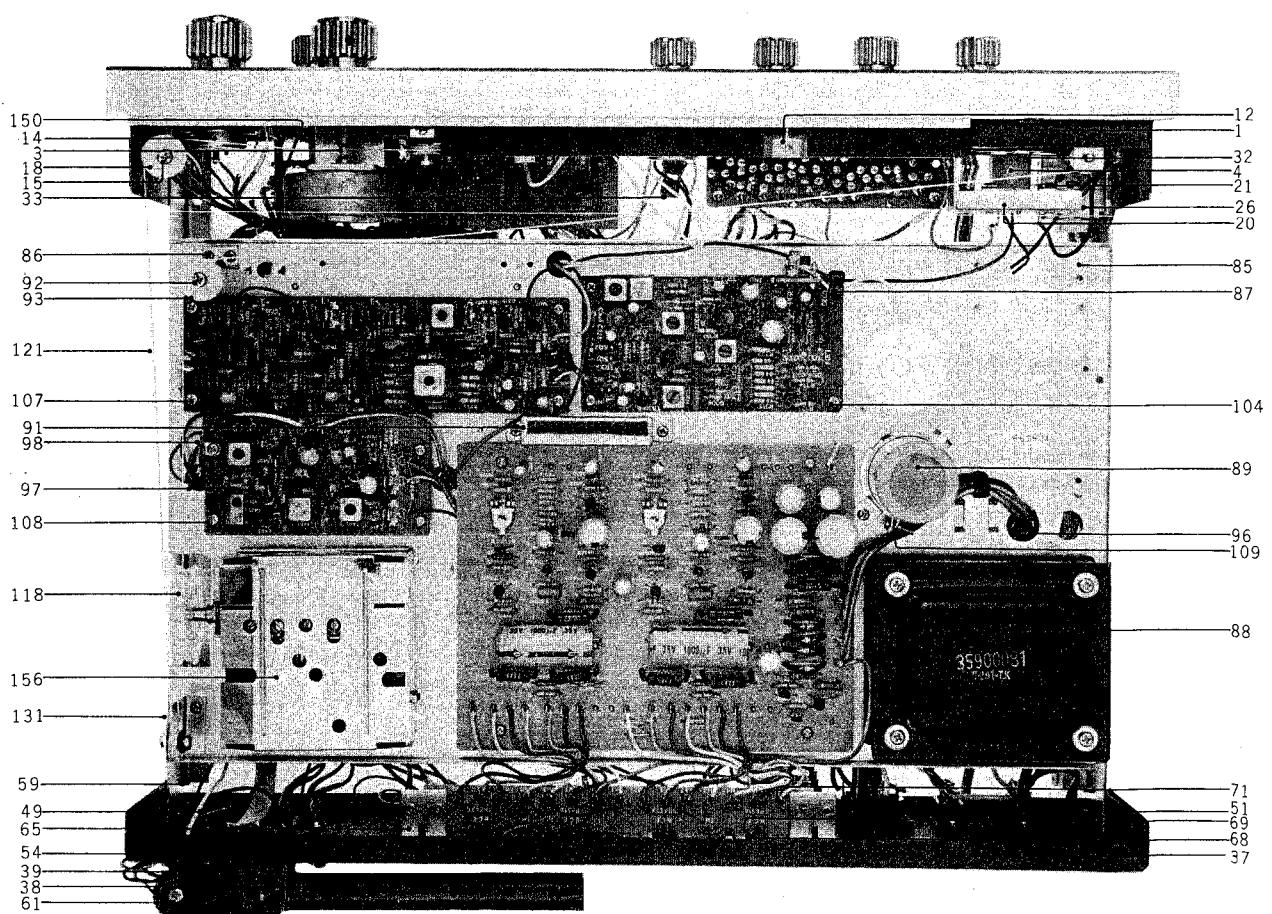
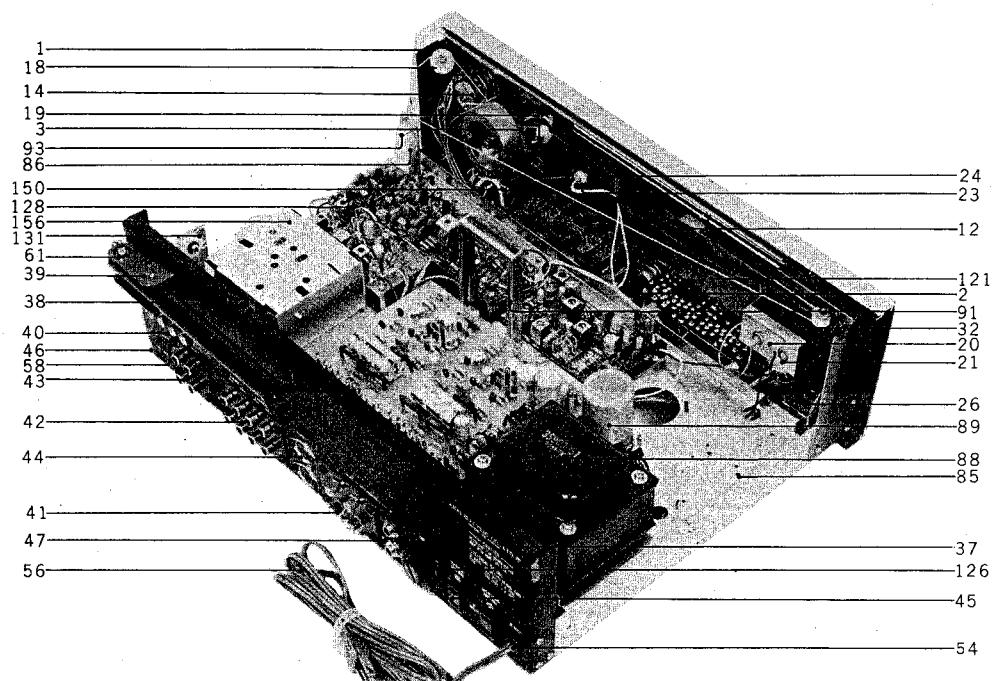
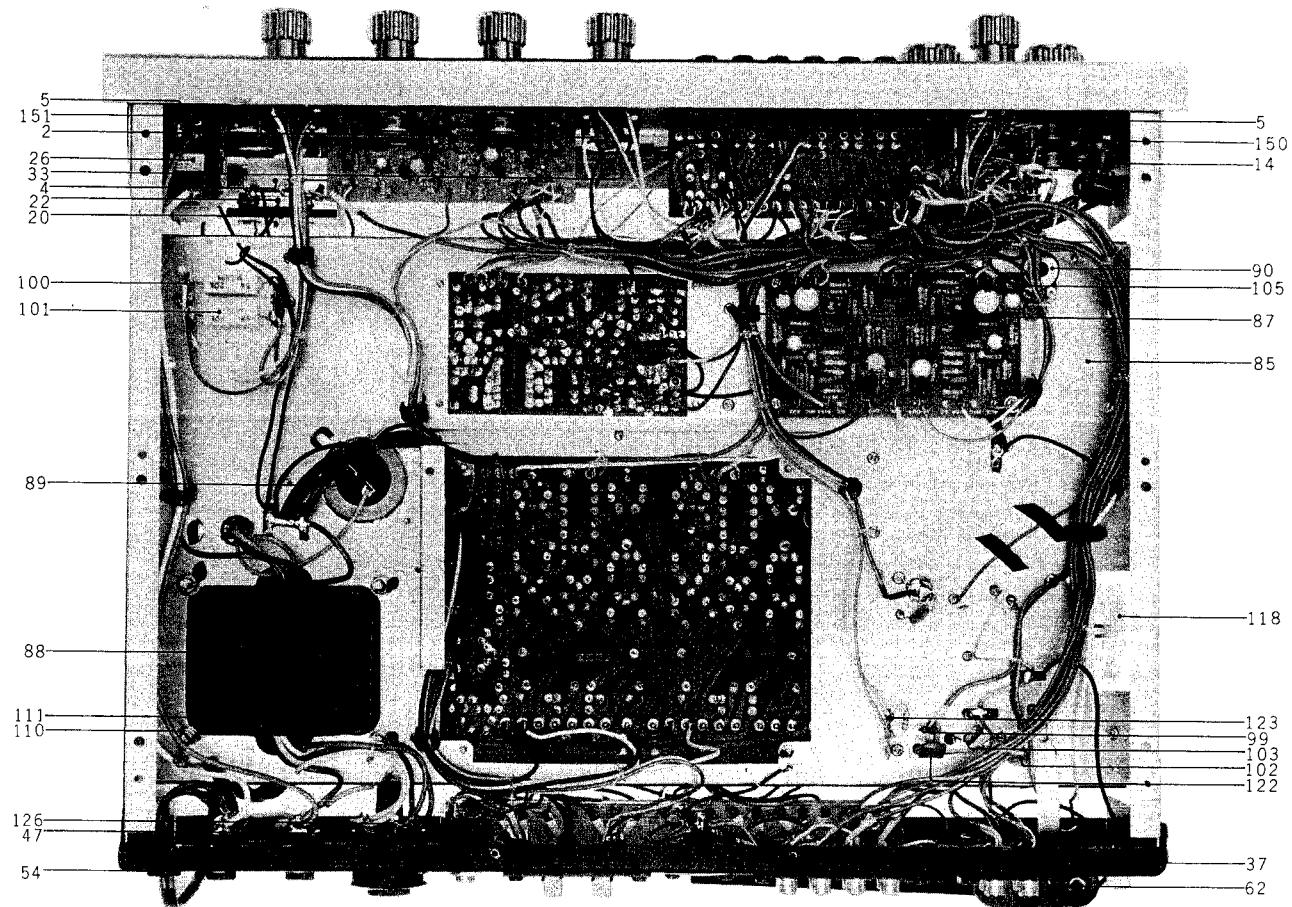


FIG. 20 (C) PHOTO OF ASSEMBLY BLOCK

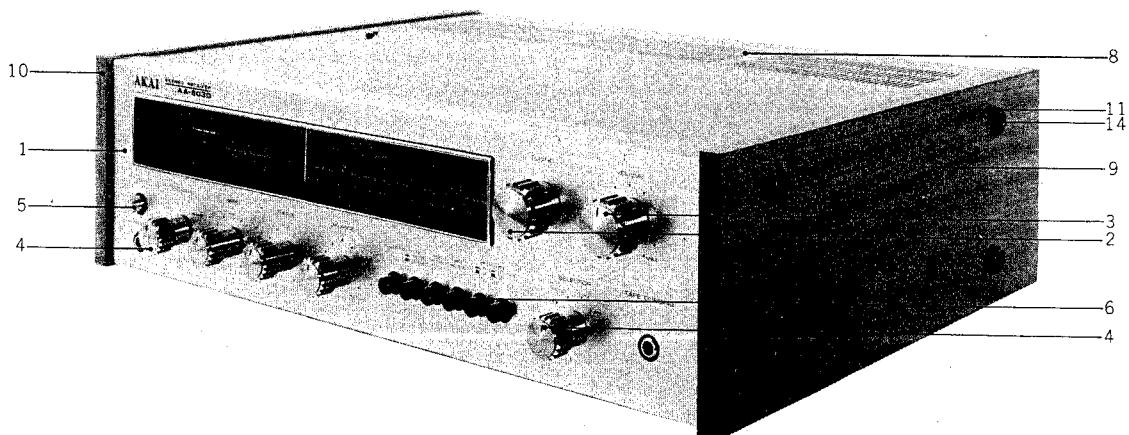


ASSEMBLY BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty	Ref. No.	Parts No.	Description	Schematic No.	Q'ty					
FRONT CHASSIS BLOCK														
20-1	AA703710	Front Chassis AA-8030	03031004	1	20-24	AA703901	Acrylic Window	71001002	1					
20-2	EV705510	Volume GJ10A100KMN	28000008	1	20-25x	AA705778	Spacer L=15	55045001	2					
20-3	AA705521	Dial Shaft, w/wheel	23024001	1	20-26	ES705767	Push Switch UEH120A (Power)	27200026	1					
20-4	EM703721	Meter (Tuning)	60075013	1	20-27x	AA705870	PL Brushing	74001002	1					
20-5	EJ705565	3P Head Phone Jack SG7702-02	33030700	2	20-28x	ZW472274	Tapping Screw #2 3x6 (binding)	122	5					
20-6x	AA703732	Dial Scale Plate AA-8030	20048003	1	20-29x	ZW318475	Screw, pan head 3x6	99	8					
20-7x	AA703934	Dial Scale Plate AA-8030(J)	20053001	1	20-30x	ZW705802	Washer A	103	2					
20-8x	AA703754	Glass Mt. Rubber	74009001	1	20-31x	ZW705813	Washer B	102	1					
20-9x	AA703776	Glass Mt. Metal A	63196002	1	20-32	AA703890	Meter Filter	84096003	1					
20-10x	AA703787	Glass Mt. Metal B	63197001	1	20-33	EC703923	Mica/C. Z-17 270PK	48271430	2					
20-11x	AA703743	Dial Filter	84095001	2	20-34x	ES488226	Push Switch JH-5 (CEE)	25-5-67	1					
20-12	AA703798	Indicator	25020002	1	20-35x	AA703945	Dial Scale Plate (L)	20055001	1					
20-13x	AA703811	Shading Sponge A	73120002	4	20-36x	AA703956	Fuse Lamp Holder (L)	34005002	3					
20-14	EV705881	Volume GJ20T 100k Bx2	28000054	1										
20-15	ZW705688	Half Screw E	24003001	3	REAR CHASSIS BLOCK									
20-16x	AA703765	Glass Mt. Rubber B	74070001	2	20-37	AA703427	Rear Chassis	11058001	1					
20-17x	AA705892	Spacer L=8	55040001	2	20-38	AA704845	Bar Antenna L-1578	35400262	1					
20-18	AA705690	Pulley	84085001	1	20-39	AA704856	Bar Antenna Mt. Metal	63186003	1					
20-19	AA705701	Resin Pulley	84010001	2	20-40	EJ703438	4P Screw Terminal	530416004	1					
20-20	AA703855	Meter Mt. Metal	63045001	1	20-41	EJ703440	4P Screw Terminal	53041500	1					
20-21	AA703866	Fuse Lamp Holder S-NO10S	34005001	3	20-42	EJ703473	8P Pin Jack S-Q 3654	33080300	1					
20-22	EL703877	Lamp (Bar type) 8V 0.3A	37008008	3	20-43	EJ703451	4P Pin Jack	33040500	1					
20-23	EL703888	Lamp (S) 8V 0.1A	37008001	1	20-44	EJ703462	5P Din Jack S-I 8123	34034001	2					

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 21 PHOTO OF CASE BLOCK



CASE BLOCK

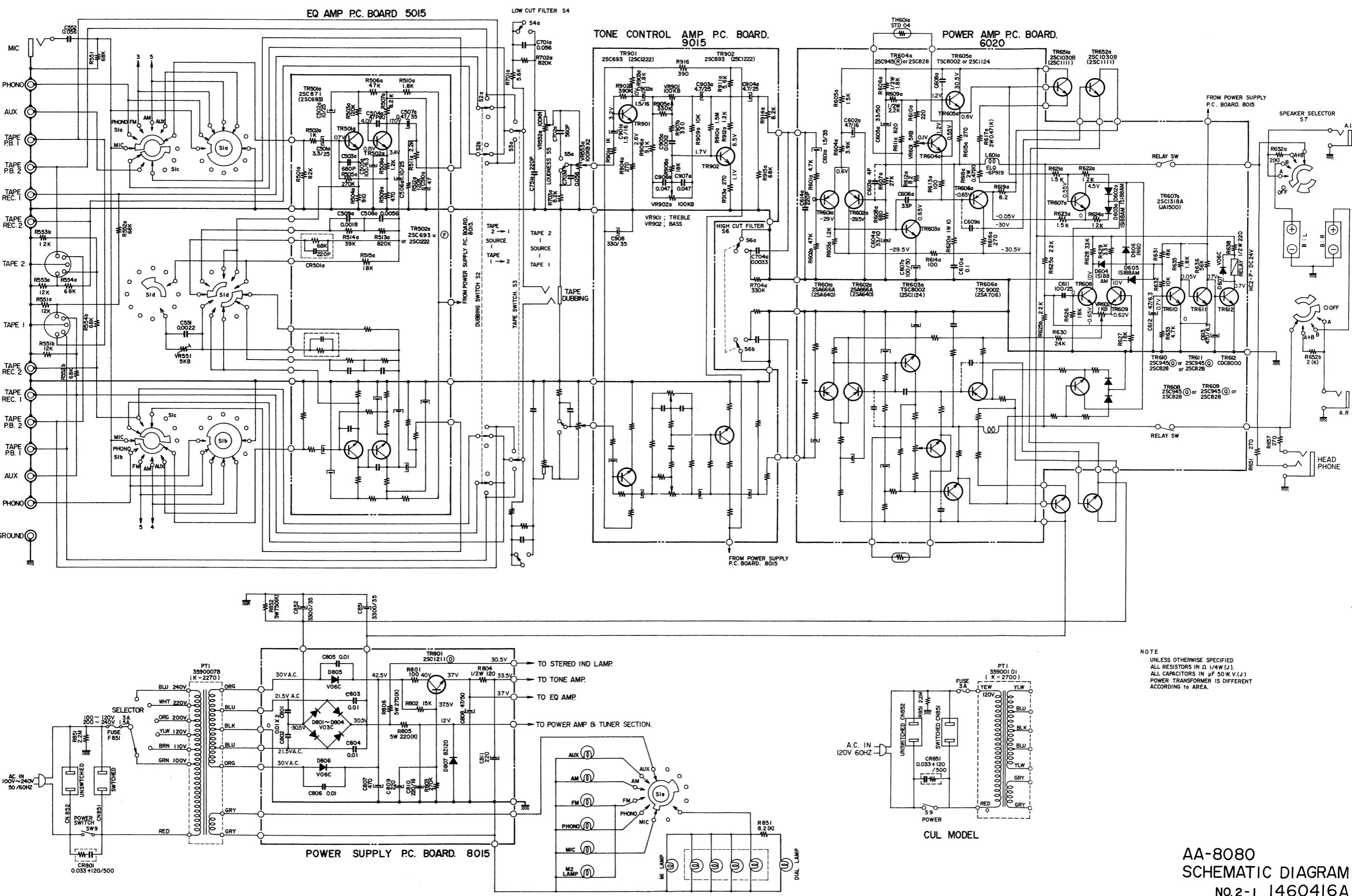
Ref. No.	Parts No.	Description	Schematic No.	Q'ty	Ref. No.	Parts No.	Description	Schematic No.	Q'ty
21-1	SP707613	Front Panel AA-8030	10086002	1	21-16x	ZW413245	Screw, pan head 4x15	42120421	4
21-2	AA706274	Knob D28, without plot	29090002	1	21-17x	ZW706678	Washer (ZMC) 4S	74031001	1
21-3	AA706285	Knob D28, w/plot	29091002	1	21-18x	AA706252	Panel Protector Plate	73145001	1
21-4	AA706296	Knob D21	29089002	5	21-19x	AA707657	Shading Fiber B	73144001	2
21-5	AA707624	Power Switch Knob	29093001	1	21-20x	AA707668	Panel Fiber	10088001	1
21-6	AA707635	Push Switch Knob	29101001	6	21-21x	SP707670	Front Panel (L)	29118001	1
21-7x	AA706307	Bottom Plate AA-8030	05029002	1	21-22x	AA707681	Lever Knob D21 (L)	38700010	1
21-8	AA707646	Bonnet	70012004	1	21-23x	EF707490	Fuse UL 2A (110VUS, J)	38300020	1
21-9	AA706836	Side Plate (R)	04010001	1	21-24x	EF707501	Fuse UL 1A (220VUS, H,	62120001	1
21-10	AA706847	Side Plate (L)	04009001	1			3 core, S)	62120002	1
21-11	ZW706858	Spot Facing Washer B	84092001	8	21-25x	AA706217	Di-pole Antenna	62120001	1
21-12x	AA706318	Resin Foot, w/#4 biss	84091001	4	21-26x	AA706915	Di-pole Antenna (J)	62120002	1
21-13x	ZW705420	Tapping Screw #2 3x8 (binding)	40630081	3					
21-14	ZW707872	Screw, pan head 4x15(bronze)	40340155	8					
21-15x	AA706241	Panel Fiber	84111002	2					

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

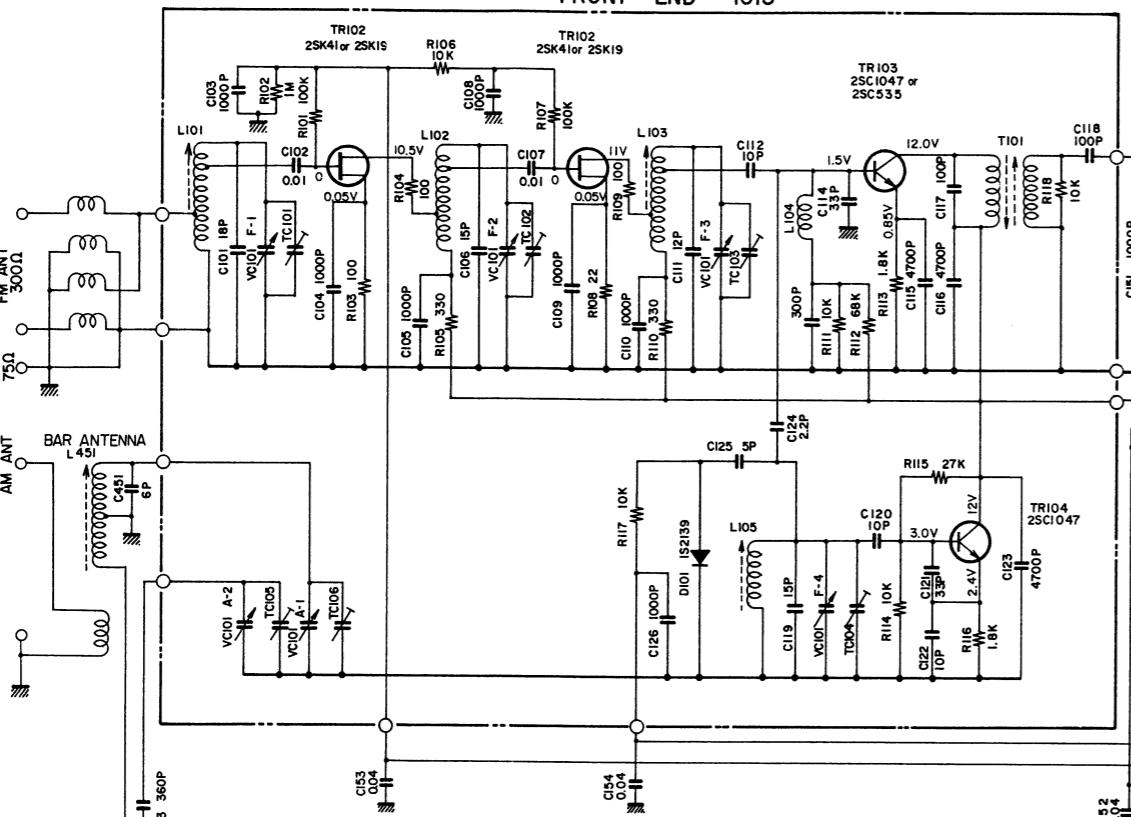
SECTION 4

SCHEMATIC DIAGRAM

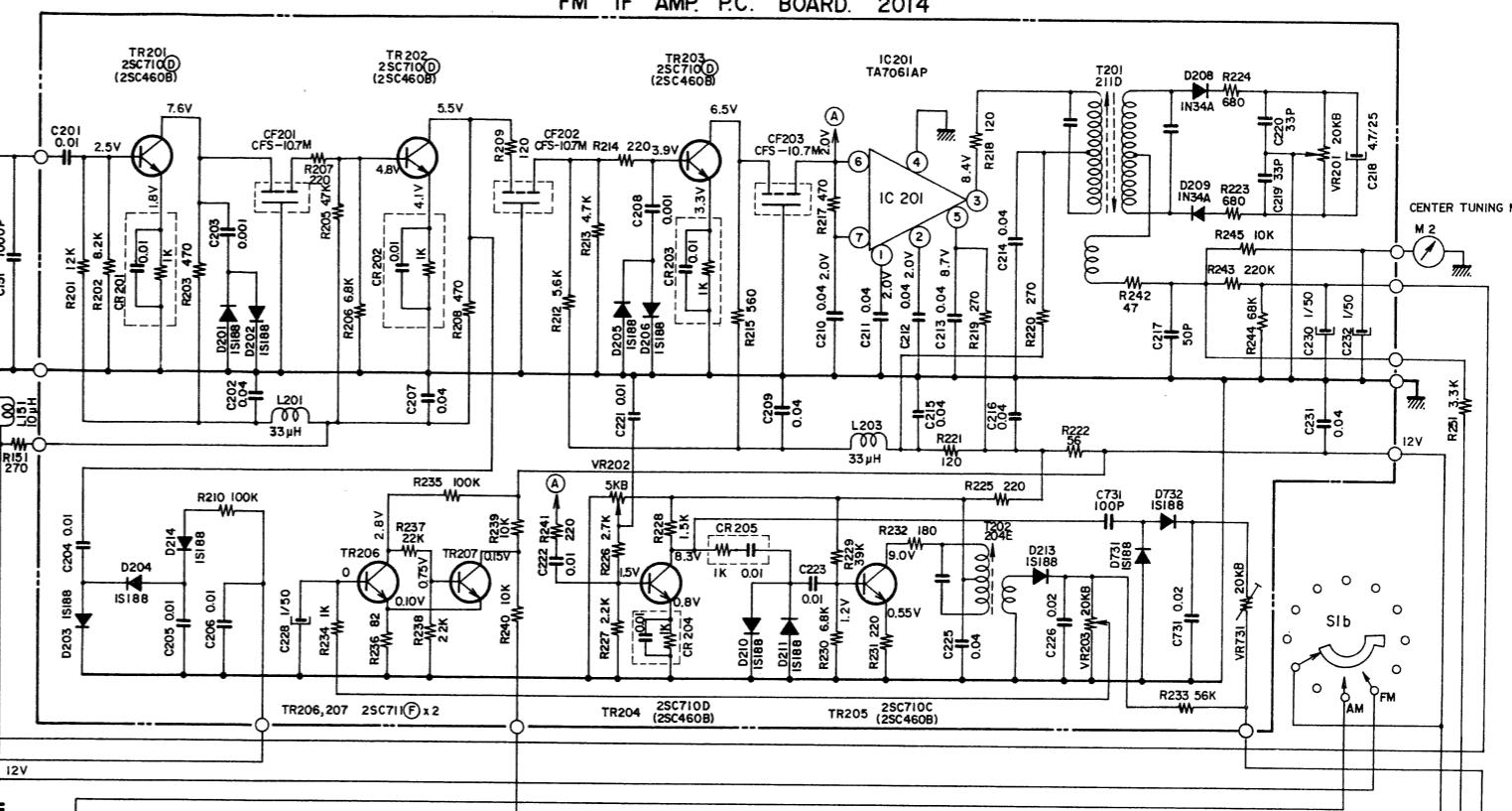
- 1. AA-8080 SCHEMATIC DIAGRAM**
 - 2. AA-8080L SCHEMATIC DIAGRAM**
 - 3. AA-8030 SCHEMATIC DIAGRAM**
 - 4. AA-8030L SCHEMATIC DIAGRAM**
-



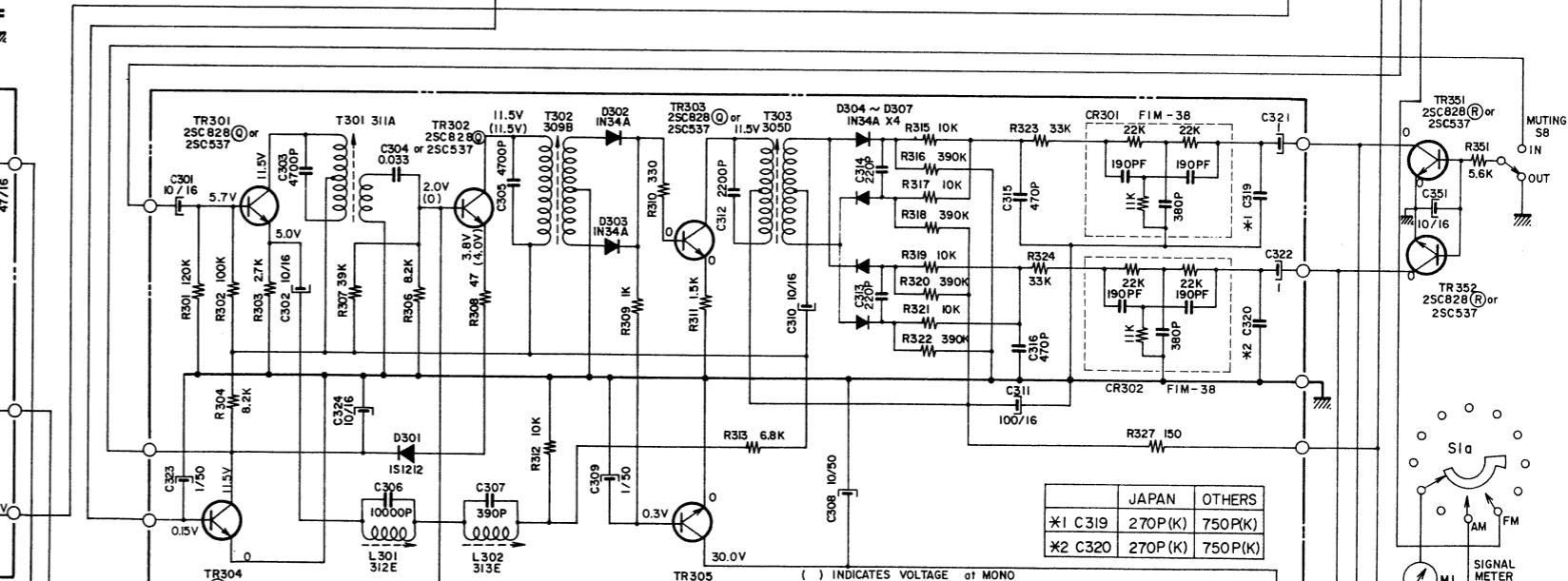
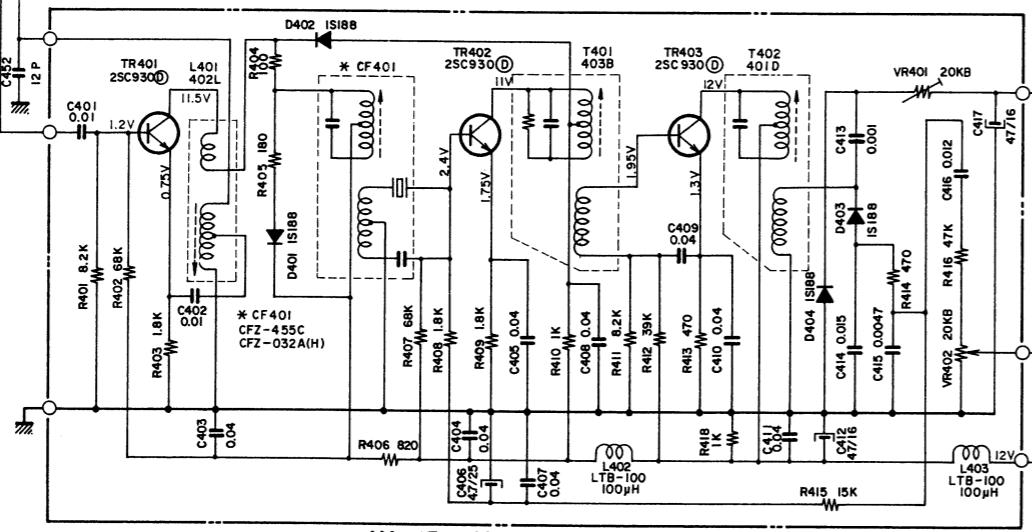
FRONT END 1015



FM IF AMP. P.C. BOARD. 2014



AM IF AMP. P.C. BOARD. 4009



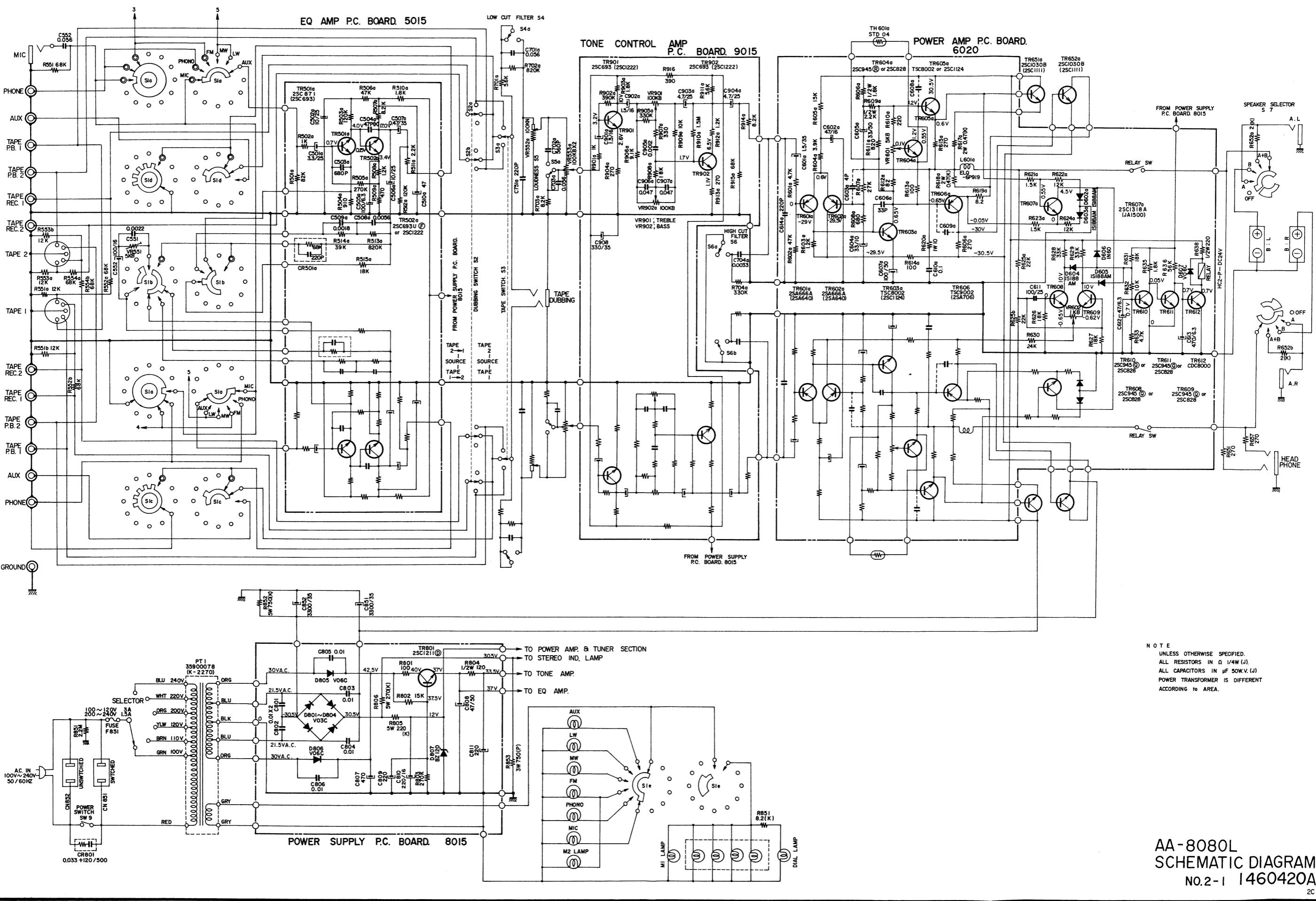
AA-8080
SCHEMATIC DIAGRAM
NO.2-2 1460417A

NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN Ω 1/4W (J)
ALL CAPACITORS IN μF 50V(J)

FROM POWER SUPPLY P.C. BOARD.

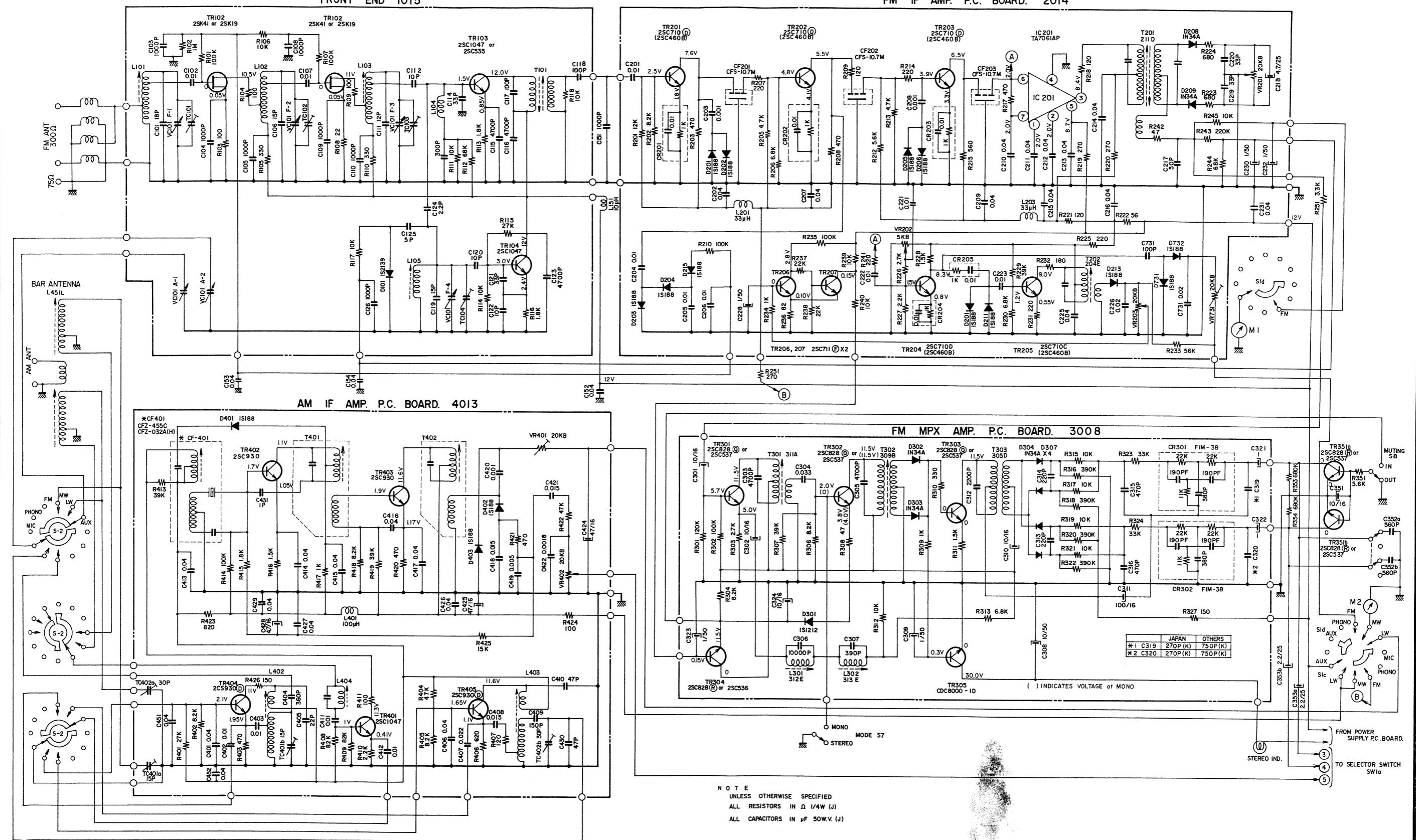
TO SELECTOR SWITCH SW1a, SW1b

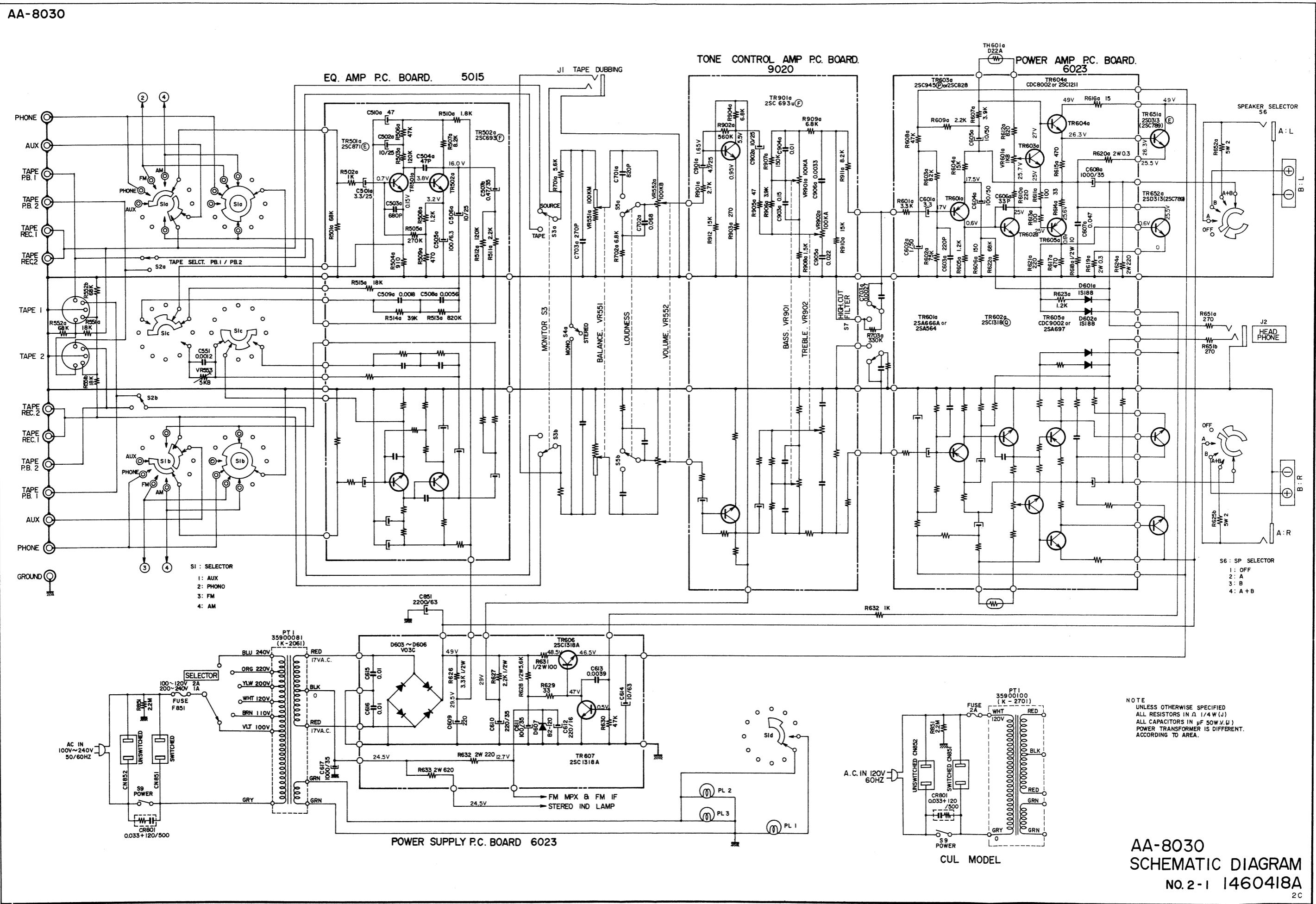
AA-8080L



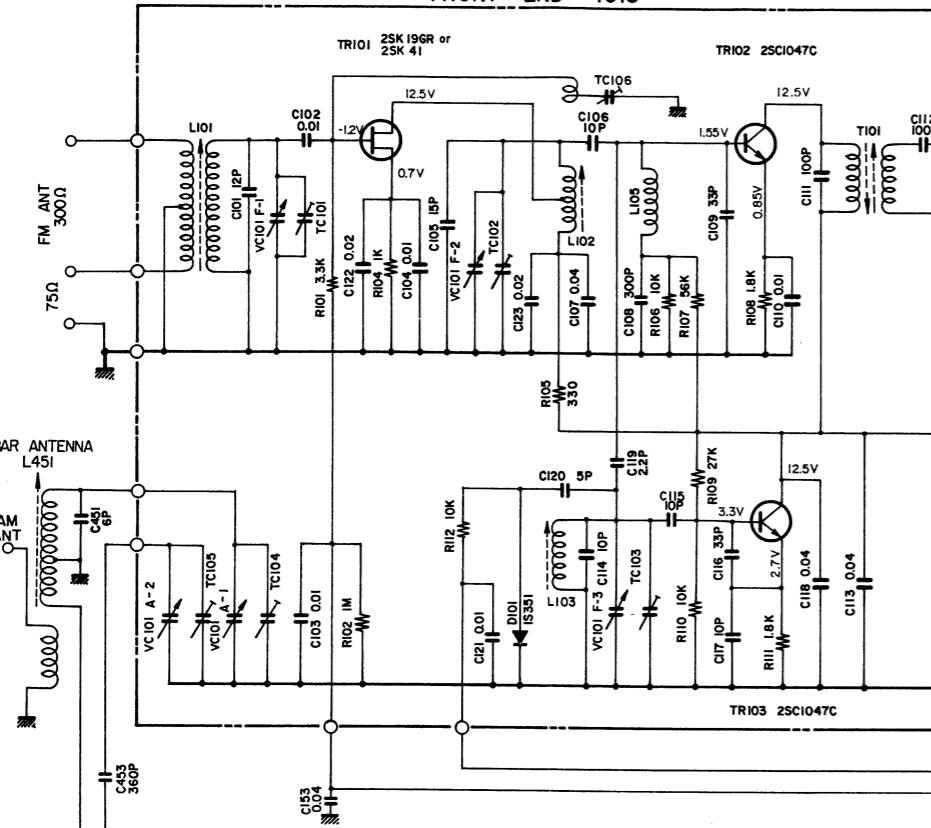
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FM IF AMP. P.C. BOARD. 2014

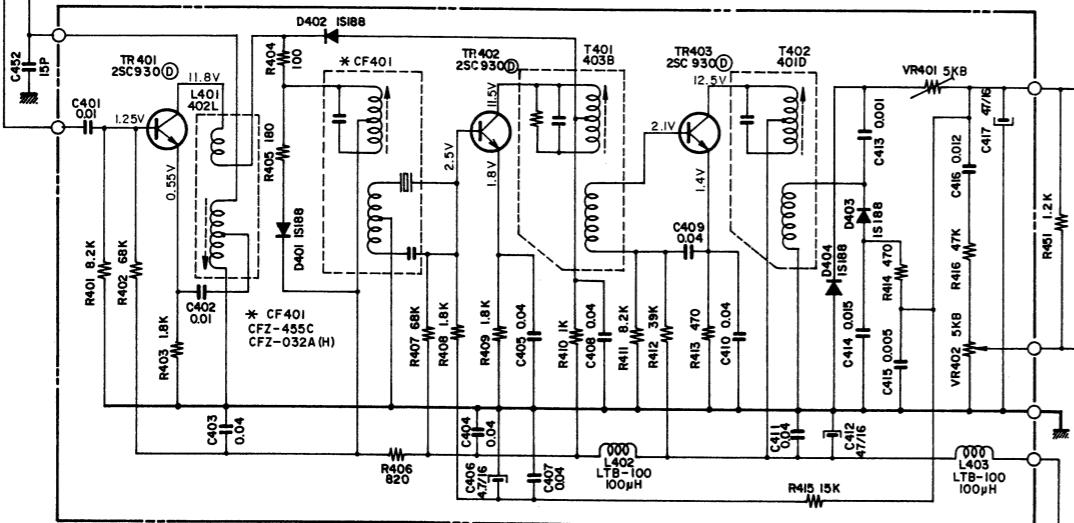




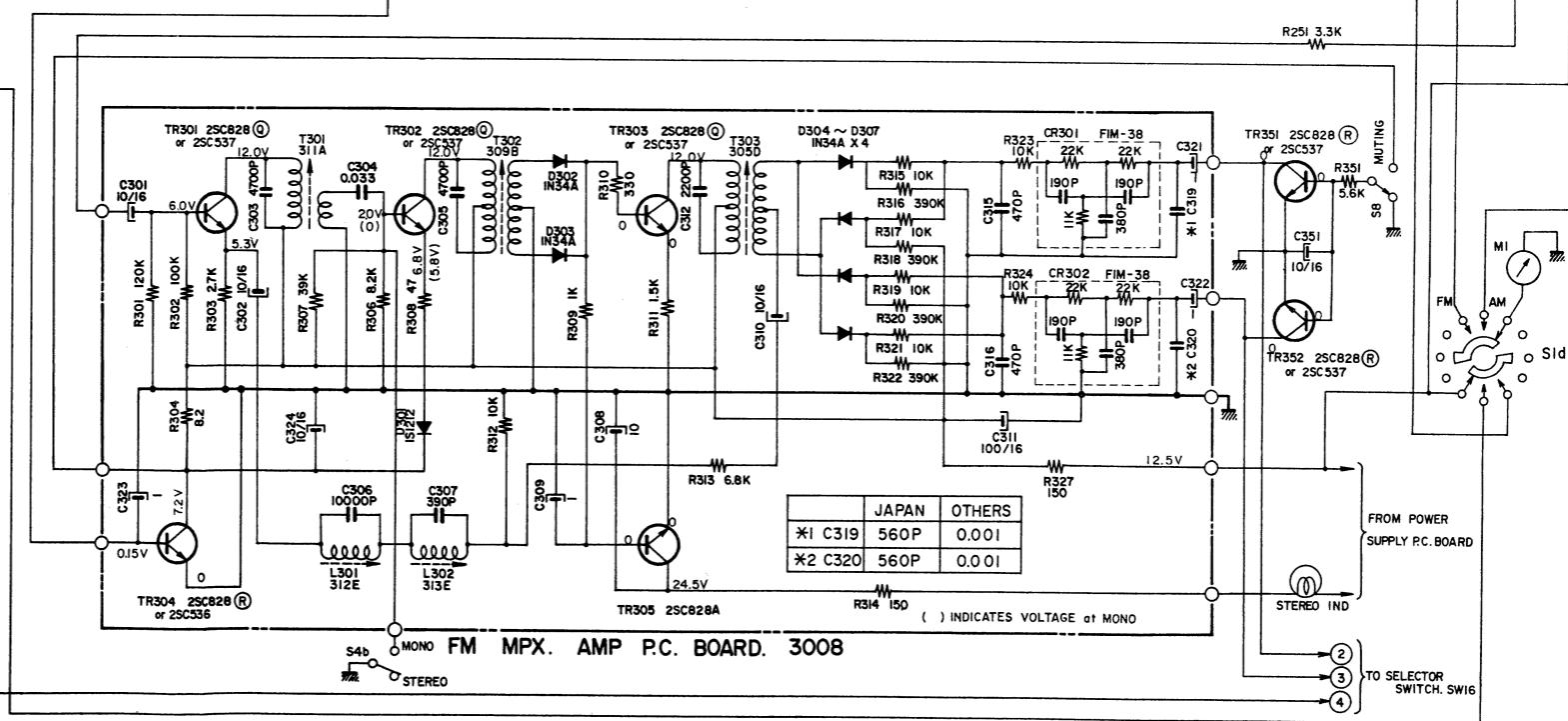
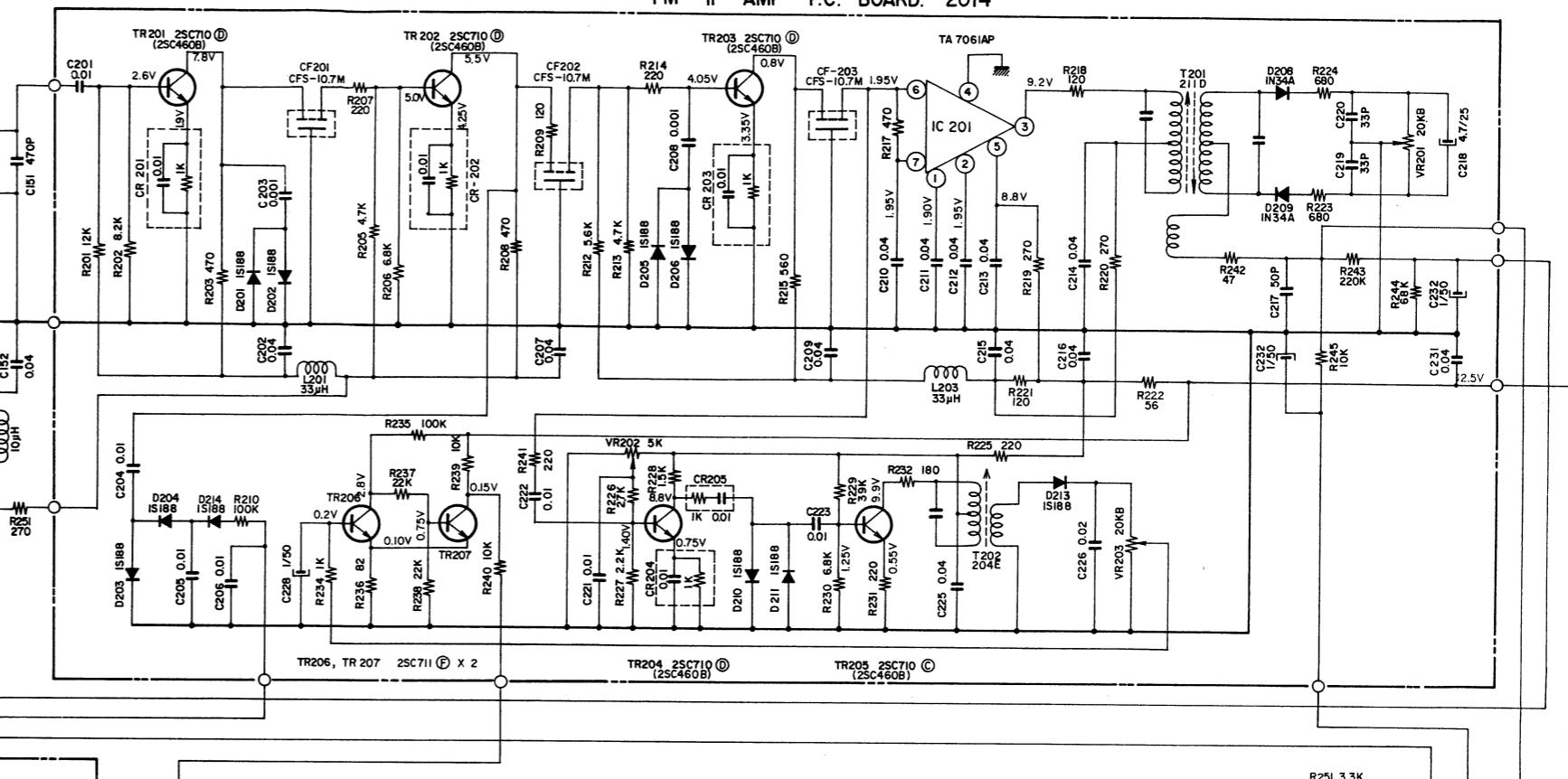
FRONT END 1013



AM IF AMP P.C. BOARD. 4009



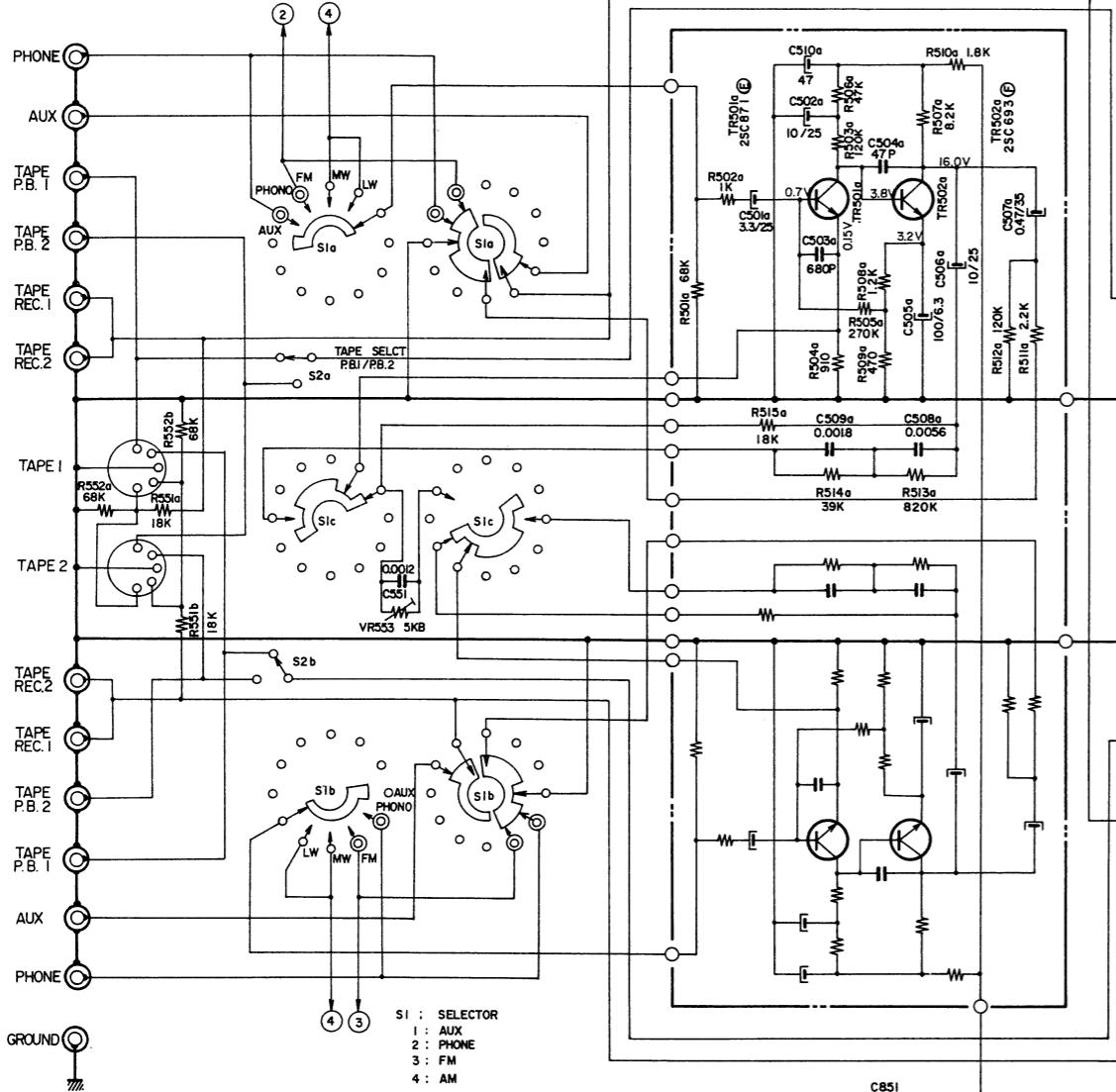
FM IF AMP P.C. BOARD. 2014



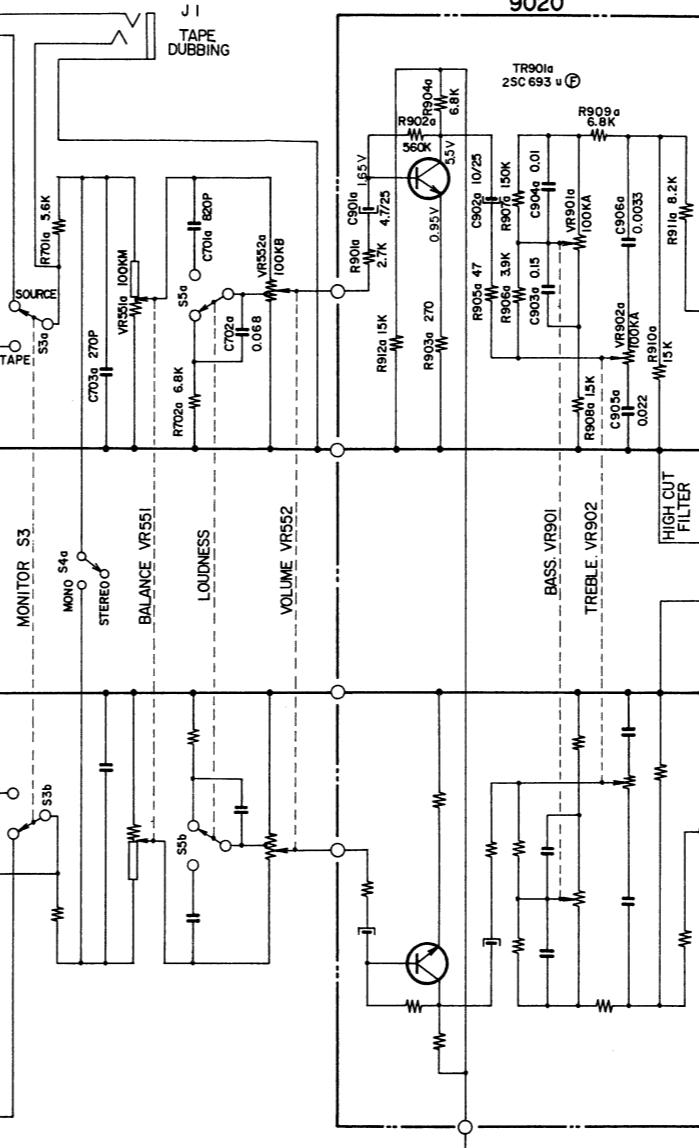
NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN Ω 1/4W (J)
ALL CAPACITORS IN μF 50V (J)

AA-8030L

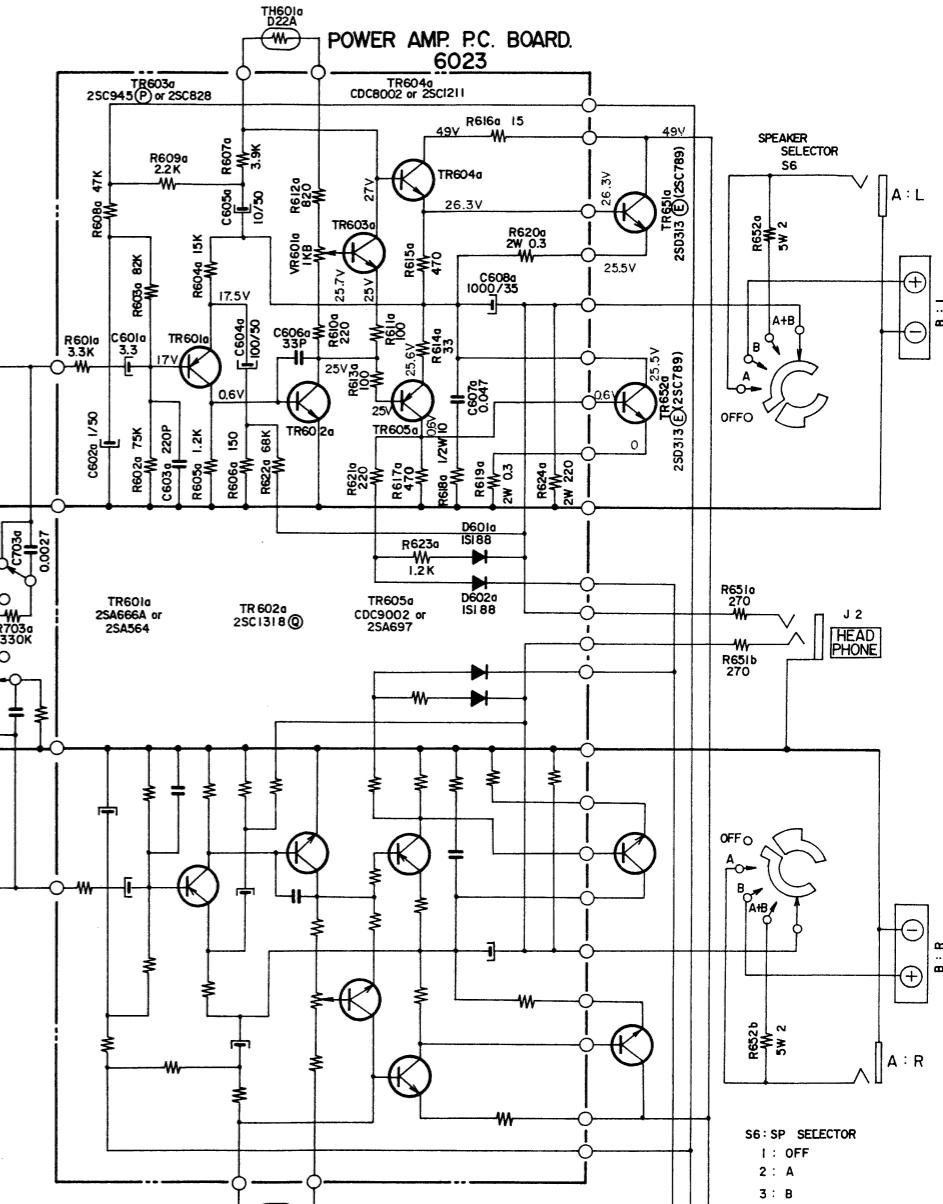
EQ AMP P.C. BOARD 5015



TONE CONTROL AMP. P.C. BOARD 9020



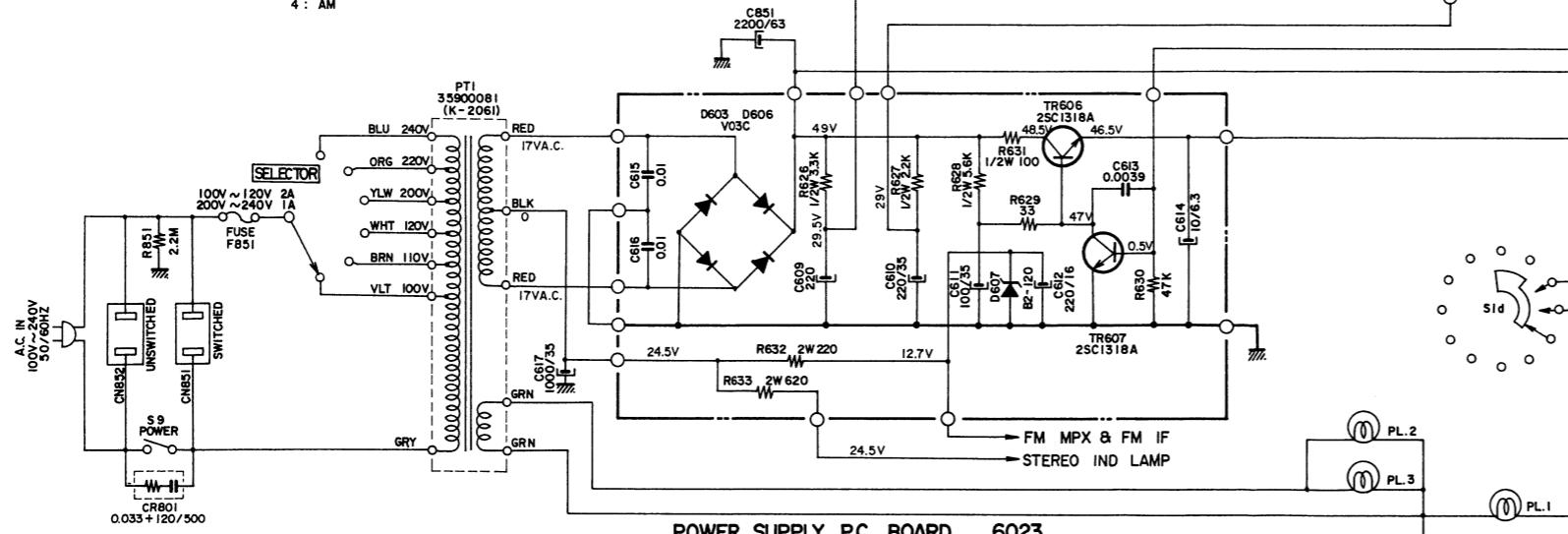
POWER AMP. P.C. BOARD. 6023



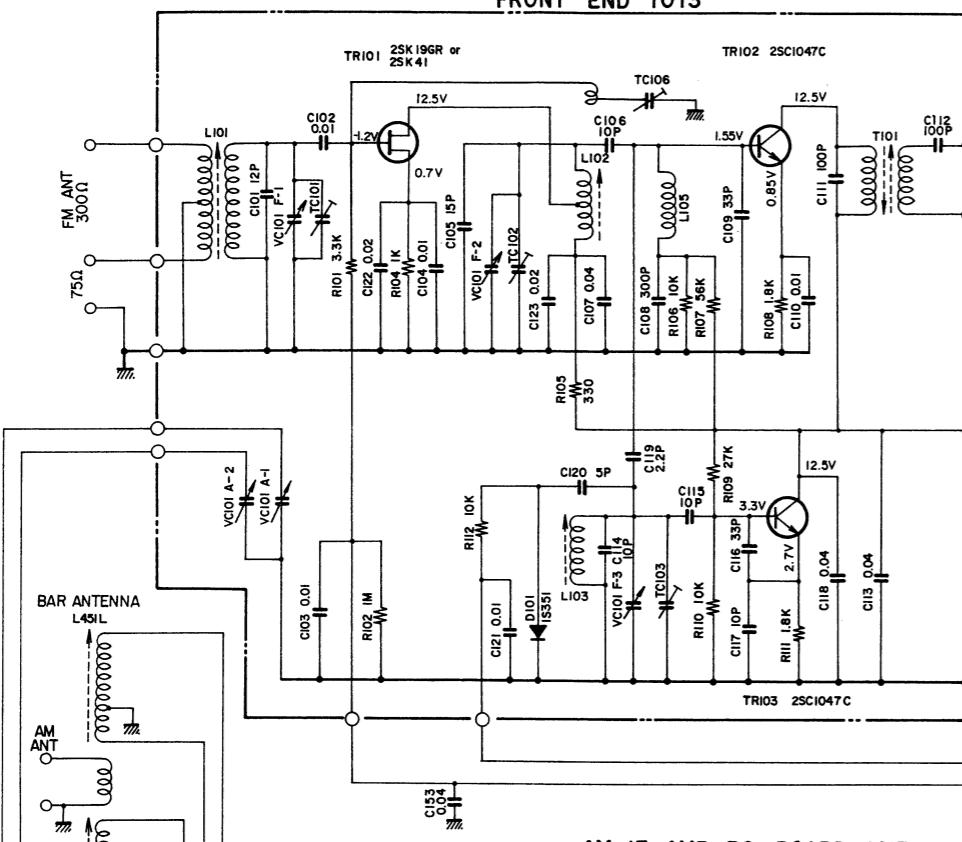
AA-8030L
SCHEMATIC DIAGRAM
NO.2-1 1460422A

NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN Ω 1/4W (J)
ALL CAPACITORS IN μ F 50V (J)
POWER TRANSFORMER IS DIFFERENT
ACCORDING TO AREA.

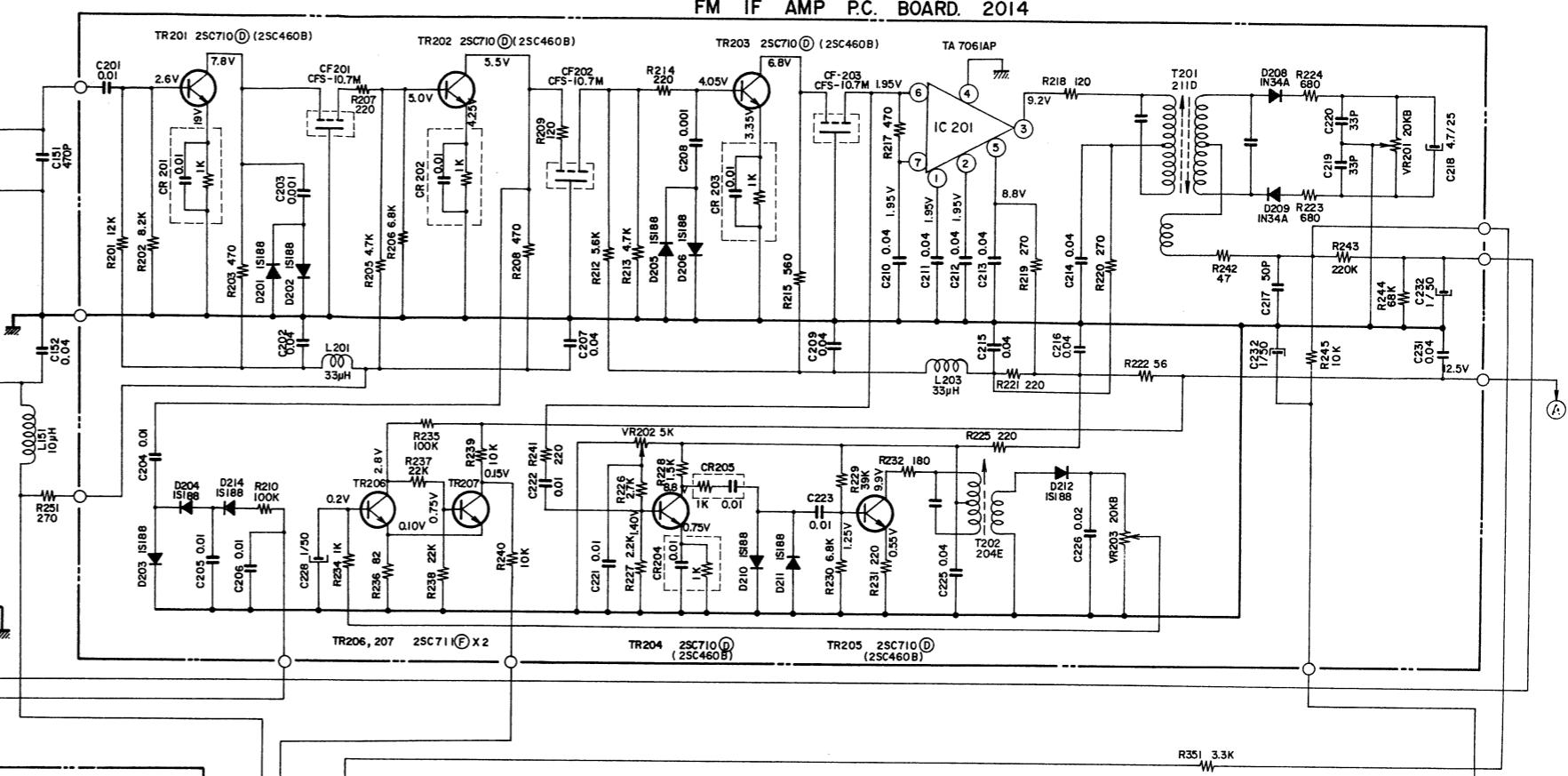
POWER SUPPLY P.C. BOARD. 6023



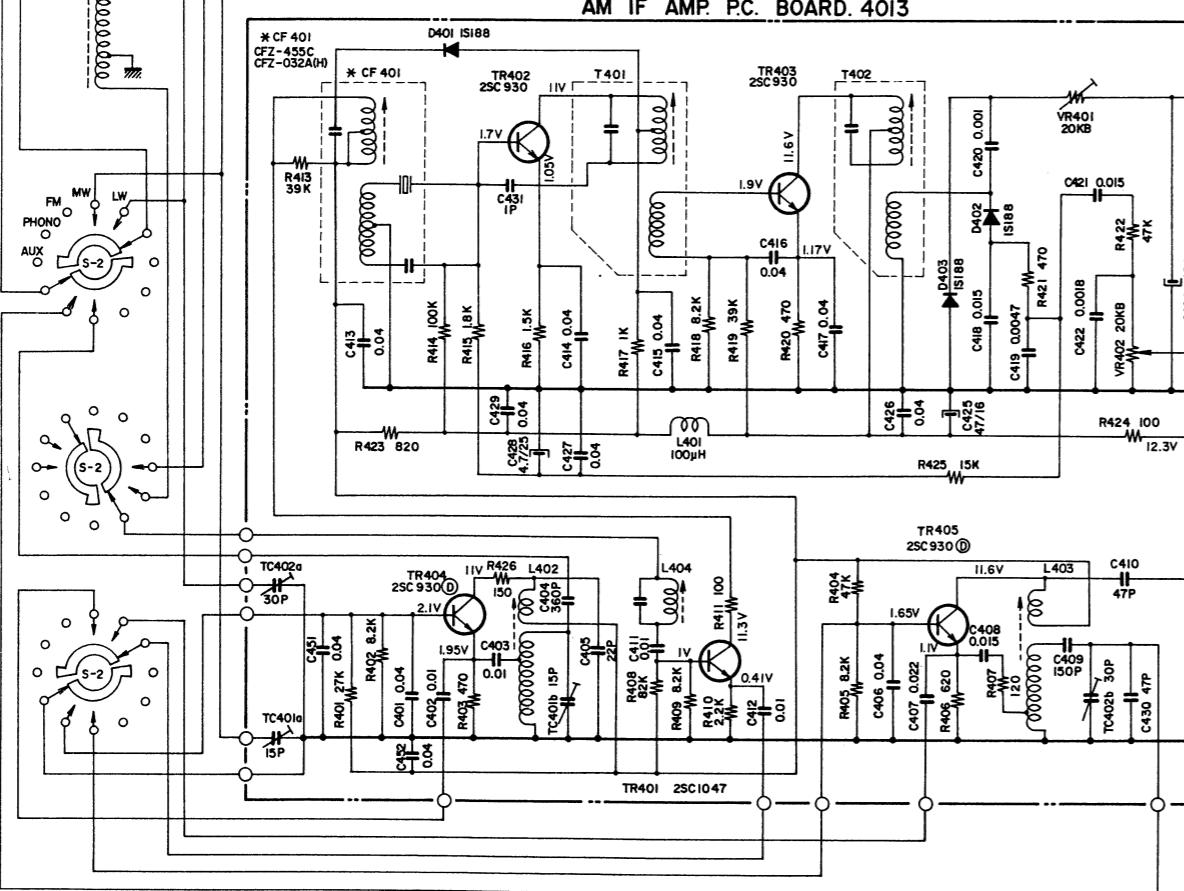
FRONT END 1013



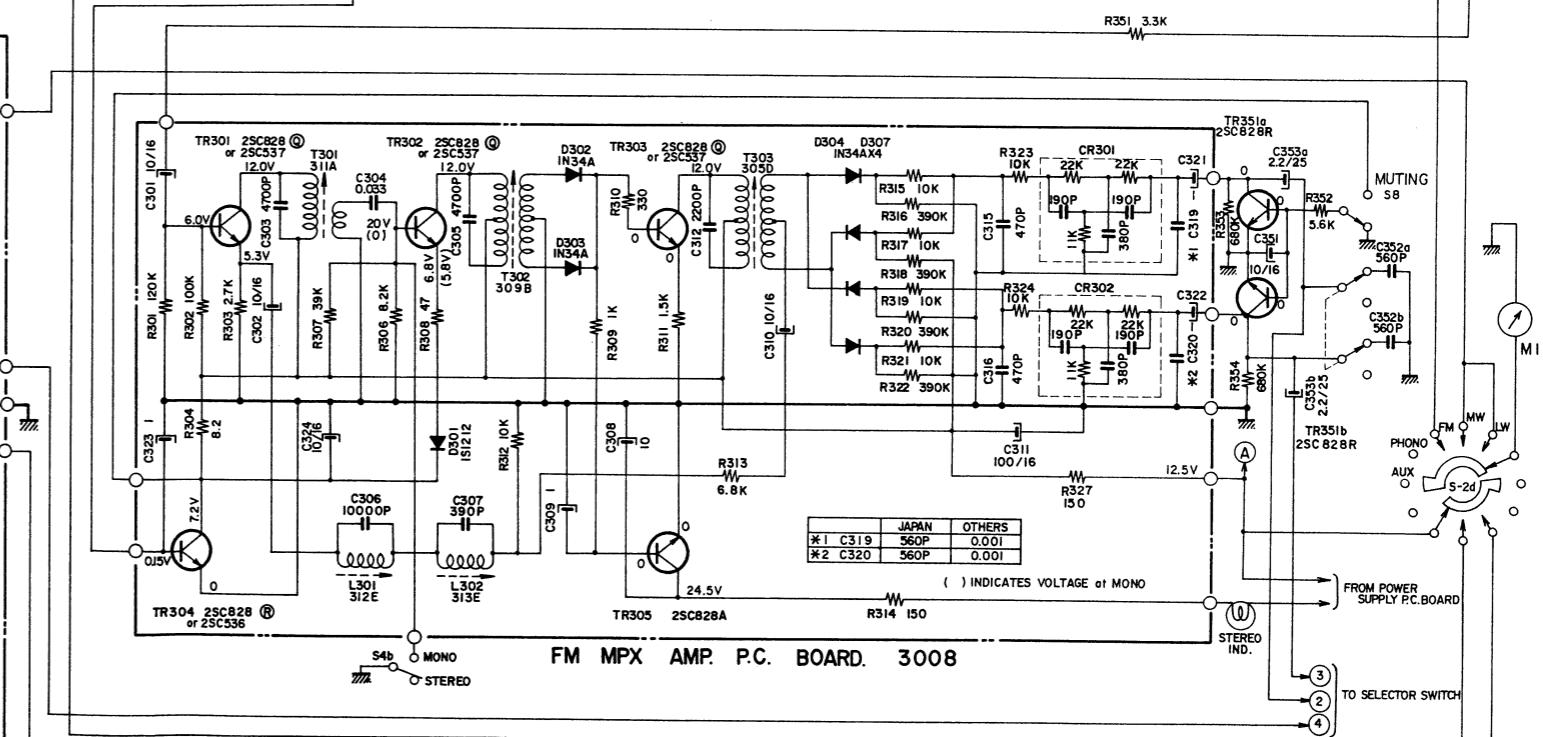
FM IF AMP P.C. BOARD. 2014



AM IF AMP P.C. BOARD. 4013



FM MPX AMP. P.C. BOARD. 3008



NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN Ω 1/4W (J)
ALL CAPACITORS IN μF 50V. (J)