

# **Service Manual**

**Model: SR500A**

**ALTO**  
**REV.2**

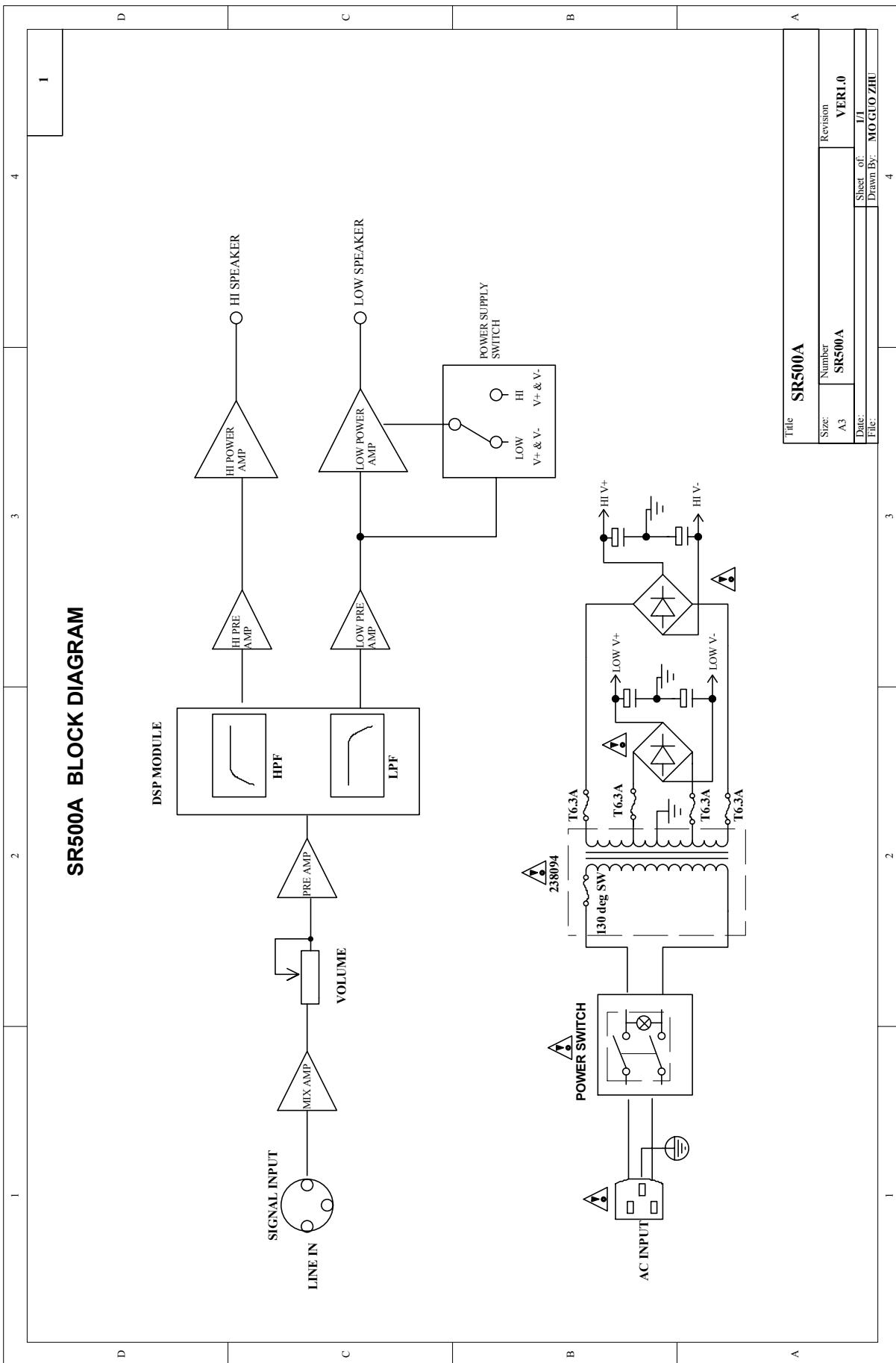
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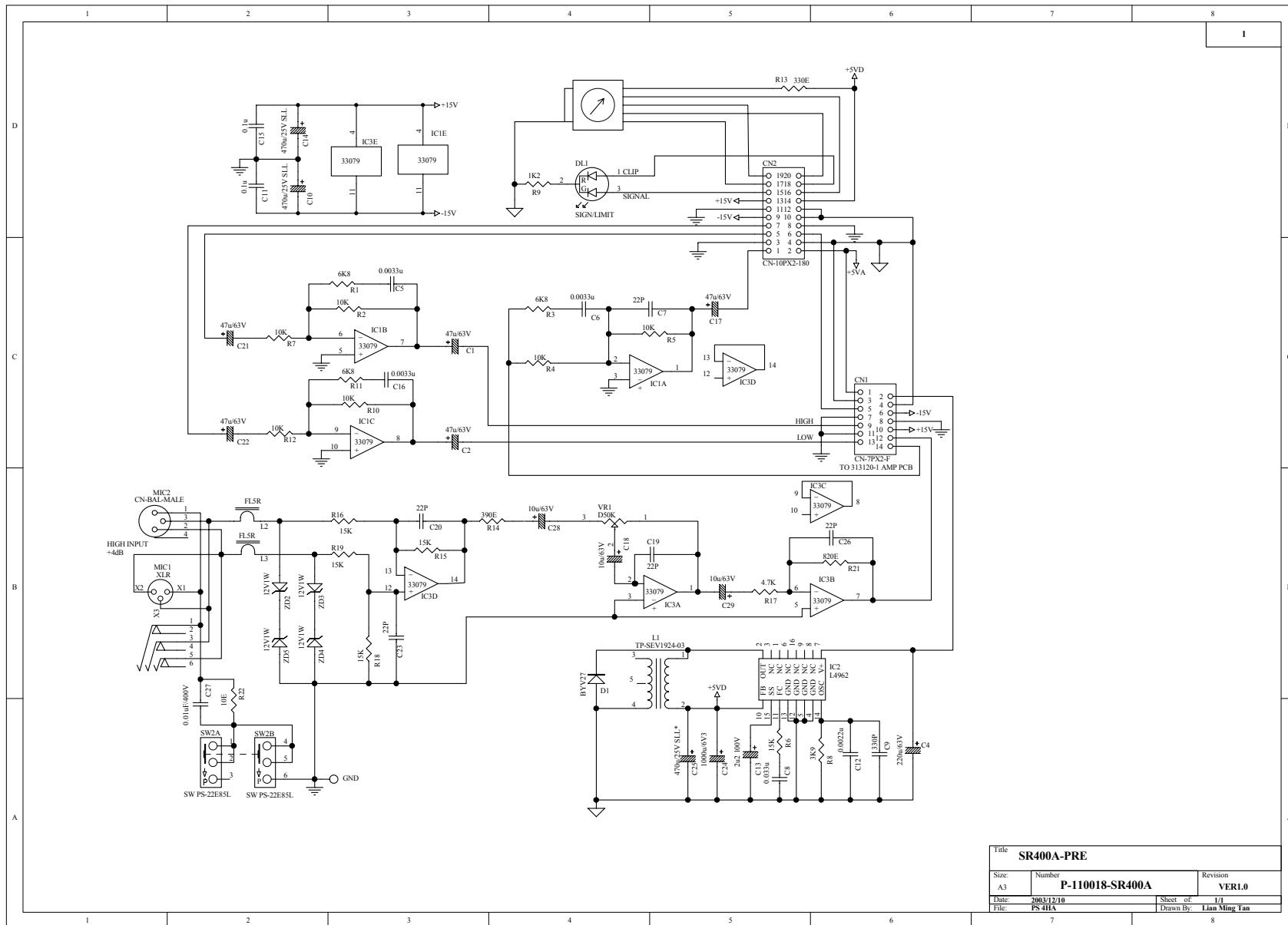
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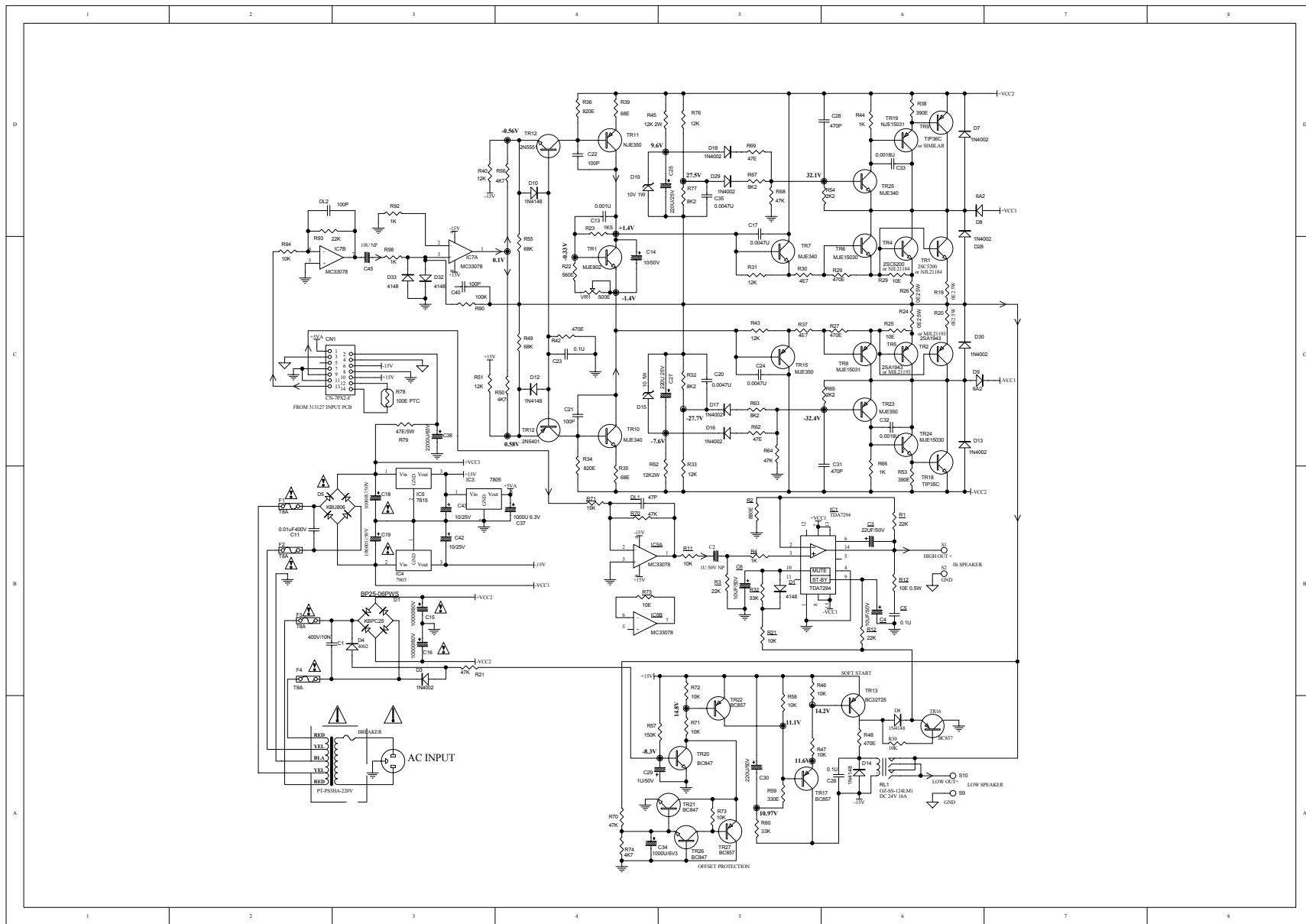


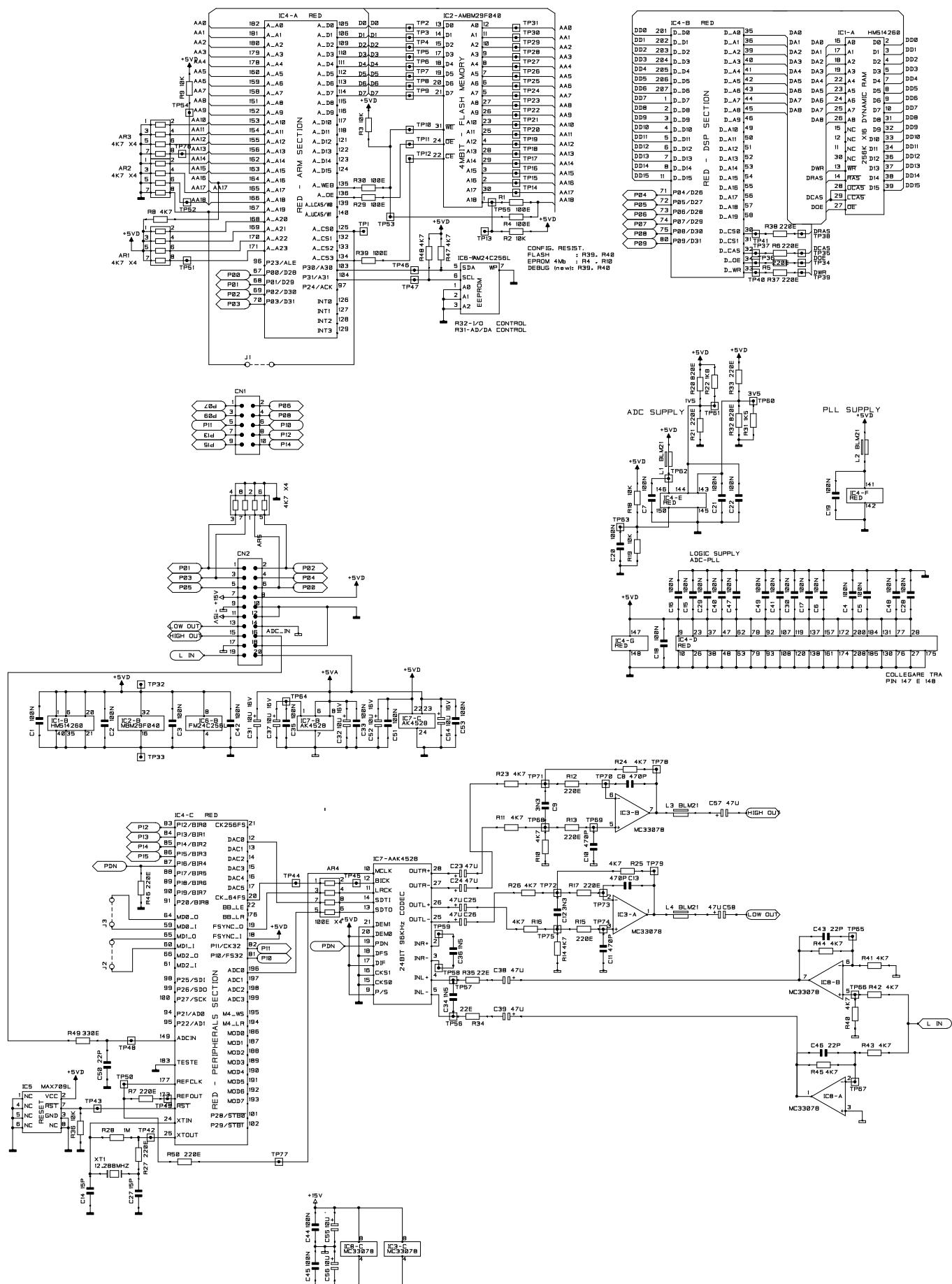
## SR500A BLOCK DIAGRAM



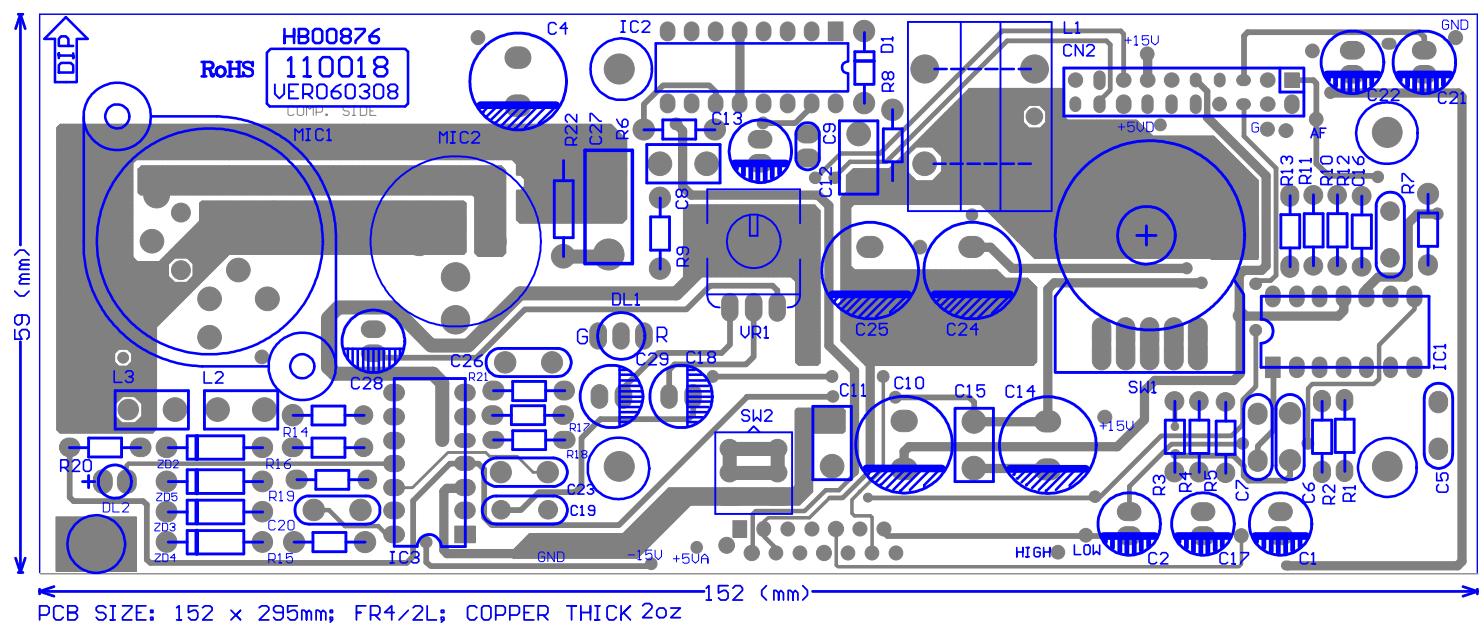


Title <b>SR400A-PRE</b>		
Size: A3	Number: P-110018-SR400A	Revision: VER1.0
Date: 2003/12/10	Sheet of: 1/1	Drawn By: Lian Ming Tan
File: PS4HA		

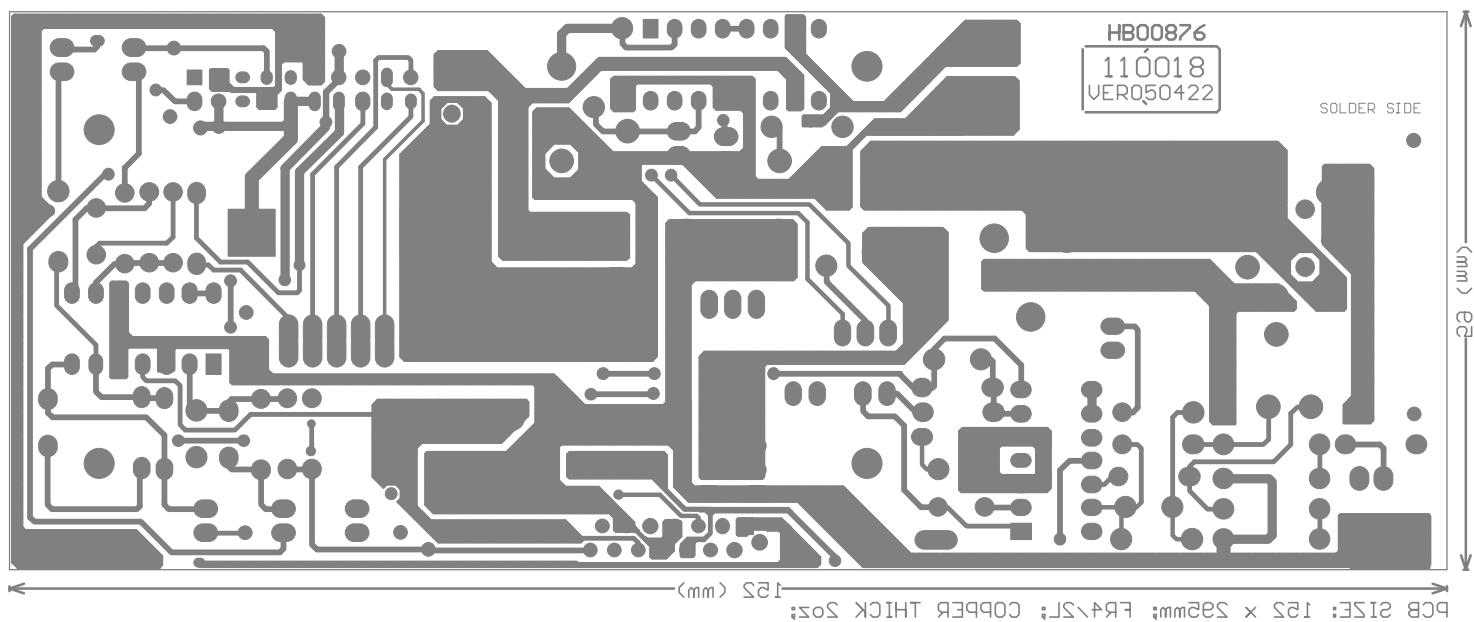


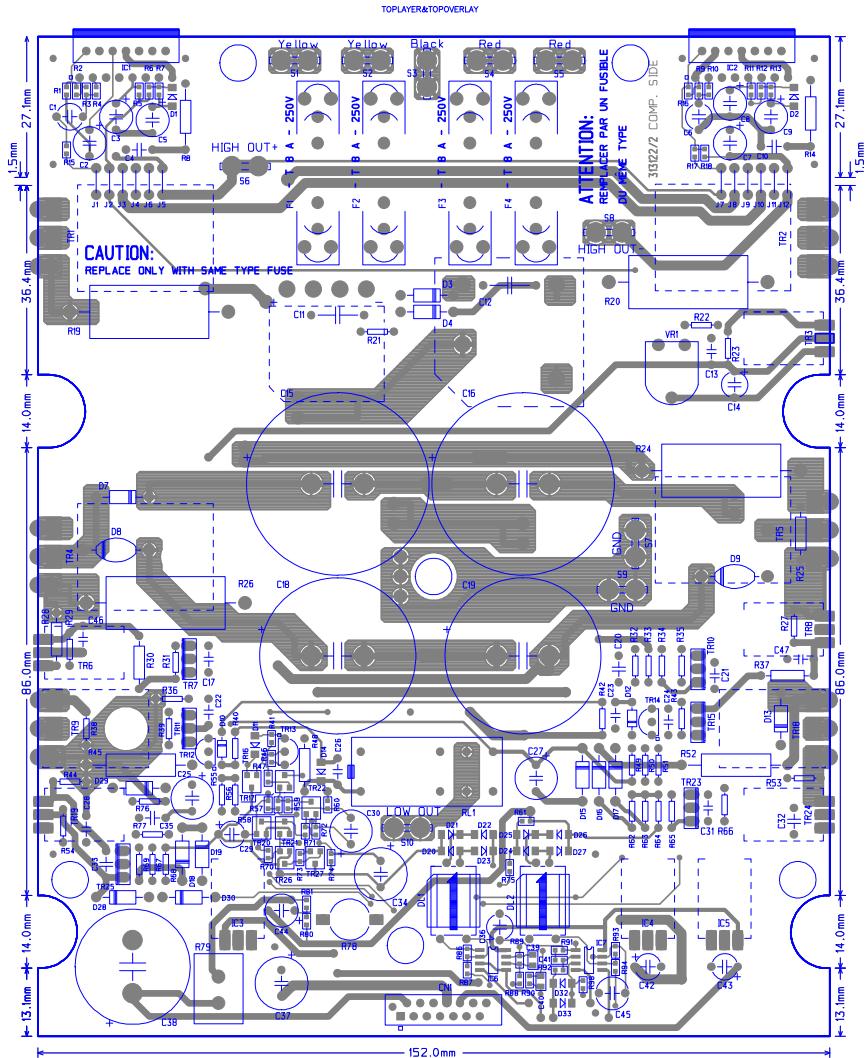


TOPLAYER&TOPOVERLAY

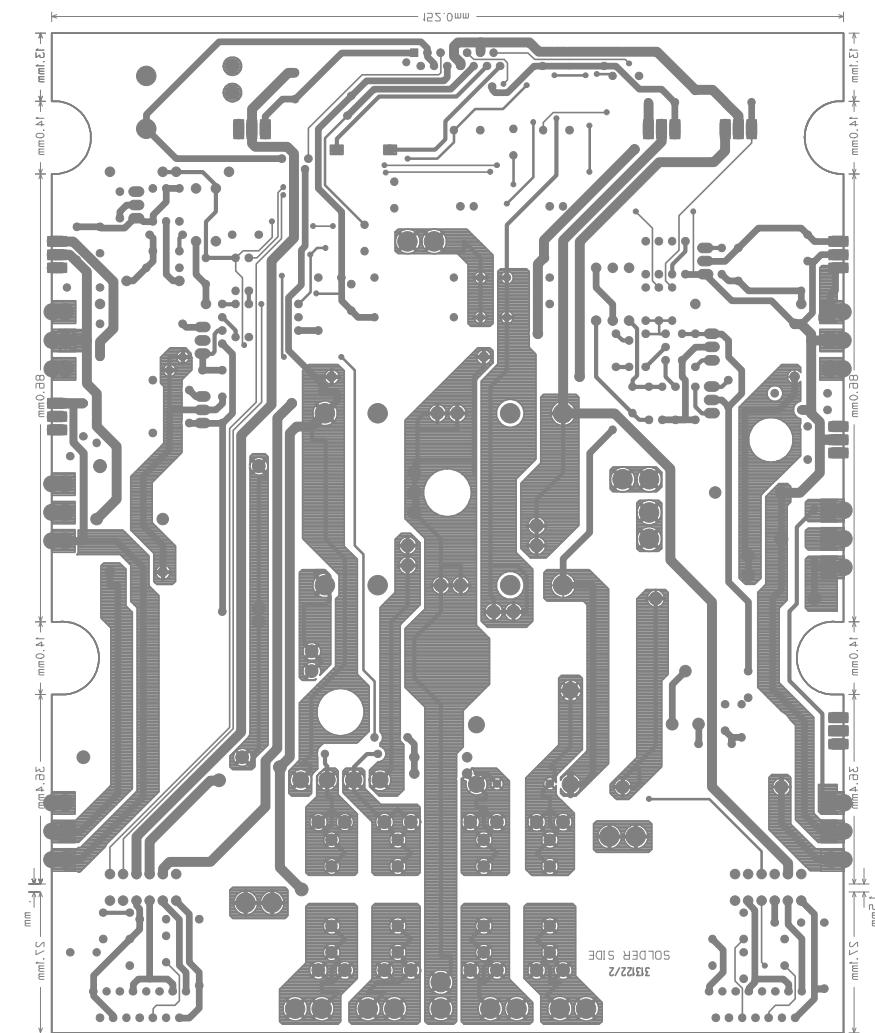


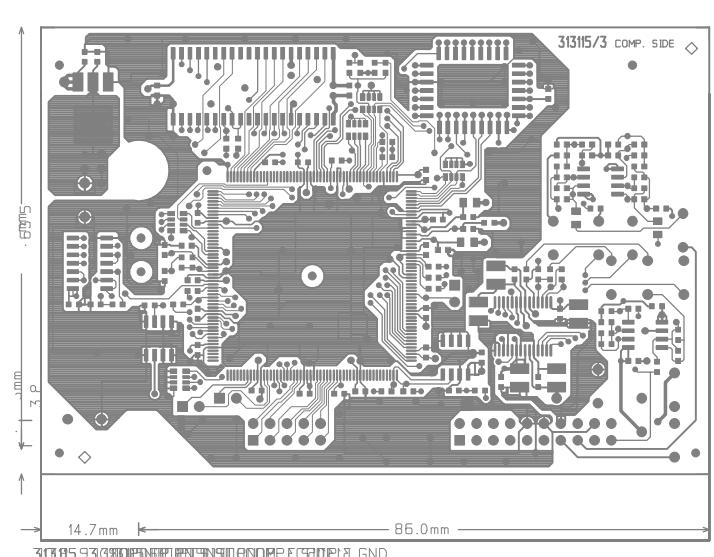
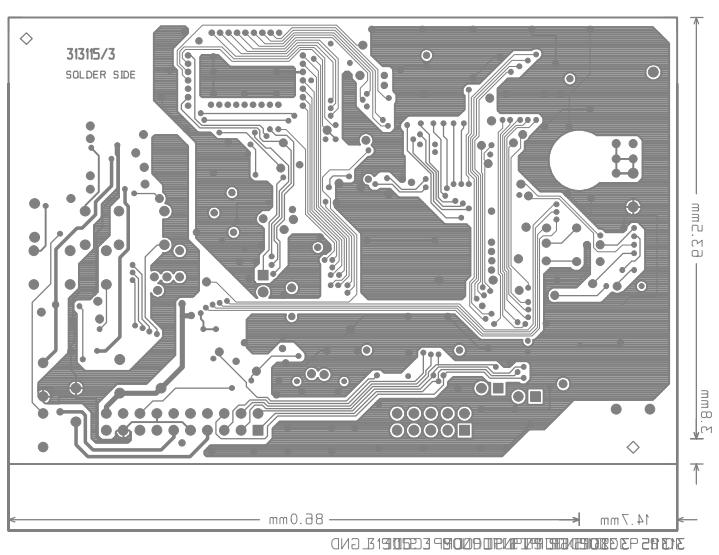
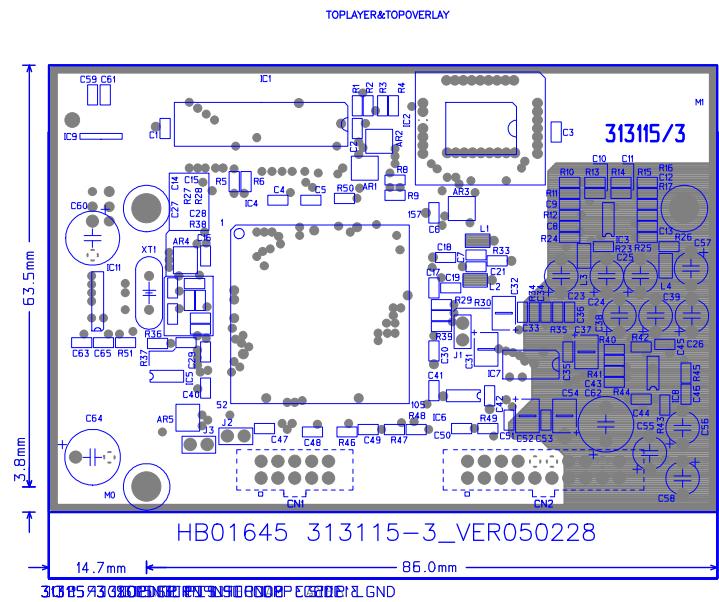
BOTTOMAYER





BOTTOMAYER





Instruments required:

- 1) Sinusoidal signal generator,
- 2) Dual trace scope, with probe,
- 3) Digital multimeter,
- 4) Variac 0-250 Vac,
- 5) Resistive load  $4 \Omega$  800W,
- 6) Resistive load  $8 \Omega$  300W
- 7) Pink noise from the GM "AUDIO CD".

P.S: Isolate the oscilloscope from earth and adjust the two traces on center of screen in GND position.

### **Par. 1: visual check**

- Make a visual check if the amplifier is perfectly done and especially verify:
  - a) the right value of fuses 8A 250V \*4PCS
  - b) the right earth main connection on rear surface of front panel.
  - c) the insulation between the heat-sink and the case of TR1-15, IC1, 2, 3, 4 -then,
- Set the VOLUME control full clockwise.

### **Par. 2: connections**

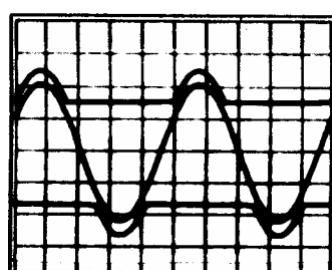
- Switch off the amplifier module,
- Set the ENCODER pot. on preset "NORMAL".
- Connect the mains of amplifier module to VARIAC and set it at zero AC voltage.
- Connect the signal generator to Line Input (XLR socket) and set it at 1000Hz /-1.5dBu,.
- Connect the scope CH1 probe to amplifier low output and CH2 probe to amplifier high output-

### **Par. 3: Initial test**

- Increase slowly the VARIAC voltage up to the nominal value (230Vac).
- Check the transformer sec. voltages with multimeter, (without signal on input):
  - F3-F4:  $54V \pm 1.5V_{ac}$
  - F1-F2:  $106V \pm 2V_{ac}$
- Check the +/-15Vdc supply on relative voltage regulator outputs (IC3 & IC4 devices).
- Switch ON the signal generator and verify that the output signals must be symmetrical referring to GND, without detectable distortion and oscillation.
- Check that the low amplifier power output signal is  $35V_{RMS}$ .
- Check of SIGNAL led function, moving the volume potentiometer of amplifier;
  - when the output signal is  $< 0.5V_{peak}$  the led must be OFF,
  - when the output signal is  $> 0.5V_{peak}$ , the led must be GREEN lighted.
- Then, rotate the volume potentiometer knob full clockwise

### **Par. 4: BOOSTER check of LOW Amplifier**

- Connect alternatively the CH2 probe tip of scope on D2 cathode and D3 anode and verify the following conditions:  
when the output signal is  $< 18V_{rms}$  the  $\pm VCC1$  voltage must remain linear at  $35V$ ,  
when the output signal is  $> 18V_{rms}$  the  $\pm VCC1$  voltage must follow the output signal wave with  $6V_{dc}$  offset, as shown in the following picture



## TESTING PROCEDURE

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- Switch ON the LOW amplifier output to  $4\Omega$  load resistor and repeat the above booster check verifying more or less the same  $\pm VCC1$  conditions and verify that the signal must be symmetrical refer to GND, without detectable distortion and oscillation.

Increase the VOLUME pot. until a signal clipping.

Switch OFF the LOW amplifier out. to  $4\Omega$  load resistor

### **Par. 5: COMPRESSOR check of LOW amplifier**

- Increase the input signal of 10 dB and check the out. signal to remain constant at  $45V_{peak}$  and if the Signal/Comp. led has changed the lighted colour, from GREEN to RED.

### **Par. 6: PTC function check on Heatsink**

- Heat the PTC temperature sensor with a welder heated tip, in touch with its body, to verify this protection works properly reducing the amplifier out. signal to few volts on time.

P.S. The check must be done with PTC, placed into heat-sink hole and silicon grease on.

### **Par. 7: Idle current setting of LOW amplifier**

- Decrease to zero the signal generator, then, adjust VR1 trimmer to have a  $5mV \pm 0,5mVdc$  voltage drop across R24 & R26 ( $0,2 \Omega$ ) power resistors.

### **Par. 8: HIGH amplifier check .**

- Select a 10KHz frequency with 1dB amplitude on signal generator.
- Connect CH2 probe tip of scope on HIGH amplifier output.
- Check that the high amplifier power output signal is  $20 \pm 2V_{PEAK}$  ( $18V_{RMS}$ ).
- Switch ON the HIGH amplifier output to  $8\Omega$  load resistor and increase the VOLUME pot. - Verify the out. signal is limited to  $22V_{peak}$ .
- Switch OFF the HIGH amplifier output to  $8\Omega$  load resistor.

### **Part .9: Burn-in test**

1. Connect the pink noise signal from CD player with the line input of speaker module.
2. Connect  $4\Omega$  500W load resistor with the bass output.
3. Connect  $8\Omega$  300W load resistor with the treble output.
4. Put band switch to the position 1, and then turn on the power switch of speaker module.
5. Adjust the pink noise level from CD player until SIGNAL/LIMIT indicators (red, green) sparkle.
6. Put the speaker module vertical and take the burn-in test for 2 hours.

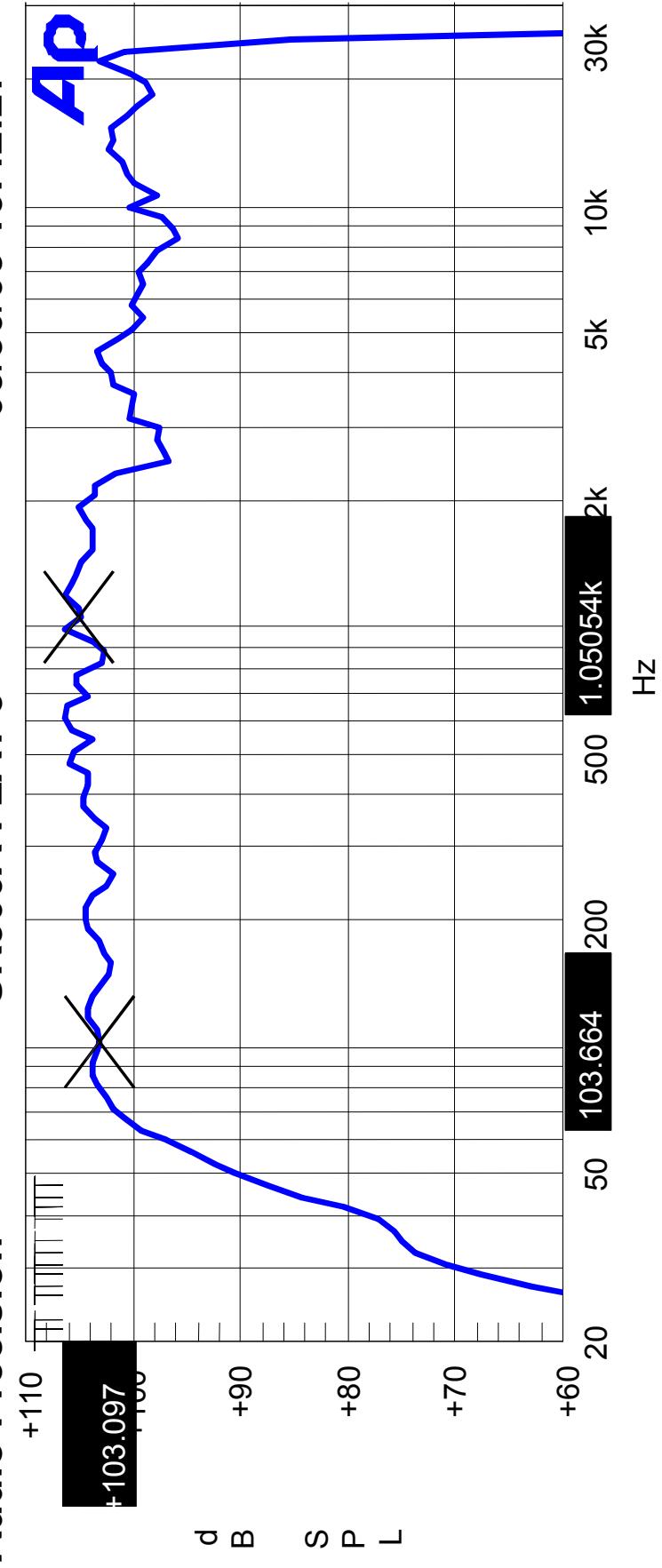
### **Part .10: Final inspection**

1. Check the electronic performance of the tested unit completely.

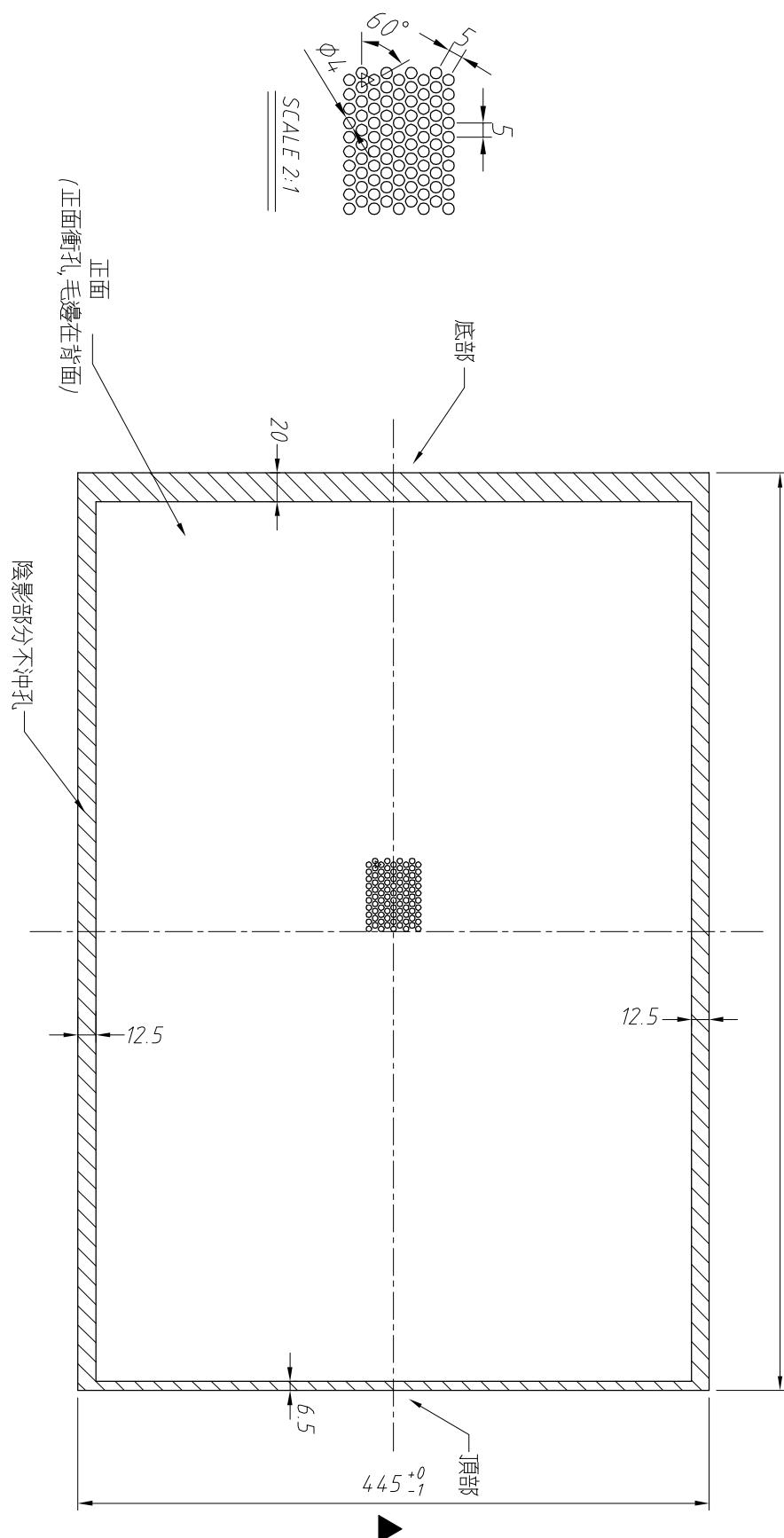
Note: remove the short-circuit connector of 313115-1 CN1 after test.

# Audio Precision

## SR500A FLAT 3

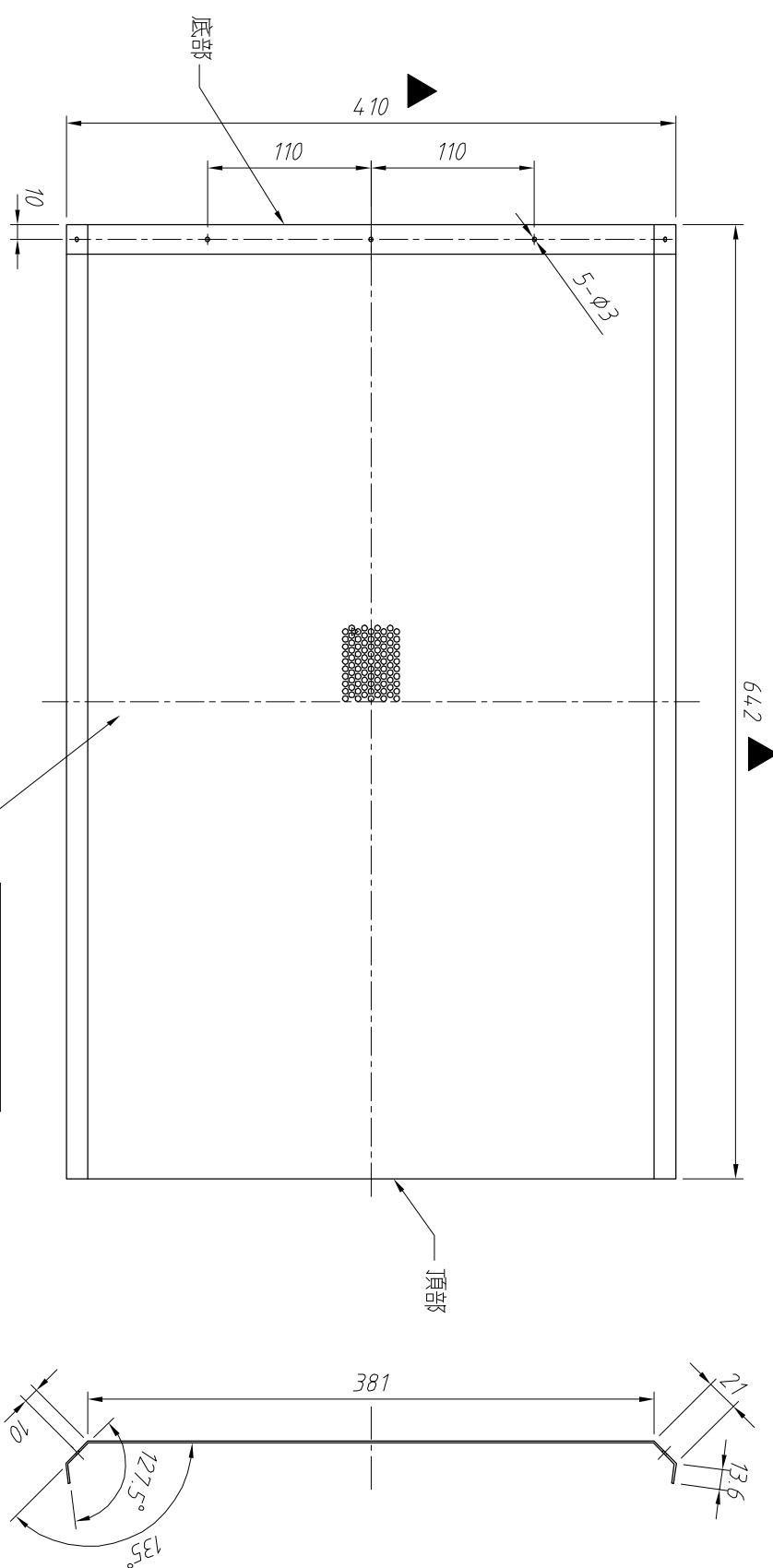


Frequency Response.at2

642<sup>+0</sup><sub>-1</sub> ▲

PS:  
1. 打三角號▲為必要檢驗尺寸。  
2. 鐵網來料頂部與頂部對齊，底部與底部對齊。  
擺放時向上的為正面。

尺 寸 公 差 $\pm$ mm	精級			中級			粗級			審 核	電 子	結 構	部 位	m/m	件名	鐵網素材
	下	上	總	下	上	總	下	上	總							
超過 以下																
0	0.05	0.1	0.2	0.05	0.1	0.2	0.05	0.1	0.2							
5	30	31	61	0.1	0.2	0.5	0.1	0.2	0.5							
30	65	0.15	0.3	0.8	1.2	2.0	0.15	0.3	0.8							
65	250	0.2	0.4	1.2	1.2	2.4	0.2	0.4	1.2							
250	1000	0.3	0.5	2.0	2.0	4.0	0.3	0.5	2.0							
1000	1500	0.4	0.6	2.5	2.5	5.0	0.4	0.6	2.5							
1500	2500	0.5	0.7	3.5	3.5	7.0	0.5	0.7	3.5							



PS: 1. 打三角號 ▲ 為必要檢驗尺寸。

2. 噴漆料號: MD00572

3. 圖示為正面視圖。

		尺寸	公差	$\pm mm$	級別	中級	粗級	審核	電子	結構
超過	以下									
0	5	0.05	0.1	0.2						
5	30	0.1	0.2	0.5						
30	65	0.15	0.3	0.8						
65	250	0.2	0.4	1.2						
250	1000	0.3	0.5	2						
1000	1500	0.4	0.6	2.5						
1500	2500	0.5	0.7	3.5						

PHFUA 101-2005070005						產品文件編號
表面處理	黑平光		機種	SR 500A		
材質	1.0t 鐵網		單位	$mm$	件名	鐵網
繪圖	鄧培超	日期	20050531	料號	MD00571	圖號
適用機種:				規格	1.0t×64.2×4.10	⊕-⊖-⊕
素材料號	MD00567	比率		比例	1/5	

NO: 修改記錄或變更單號

更改者

日期

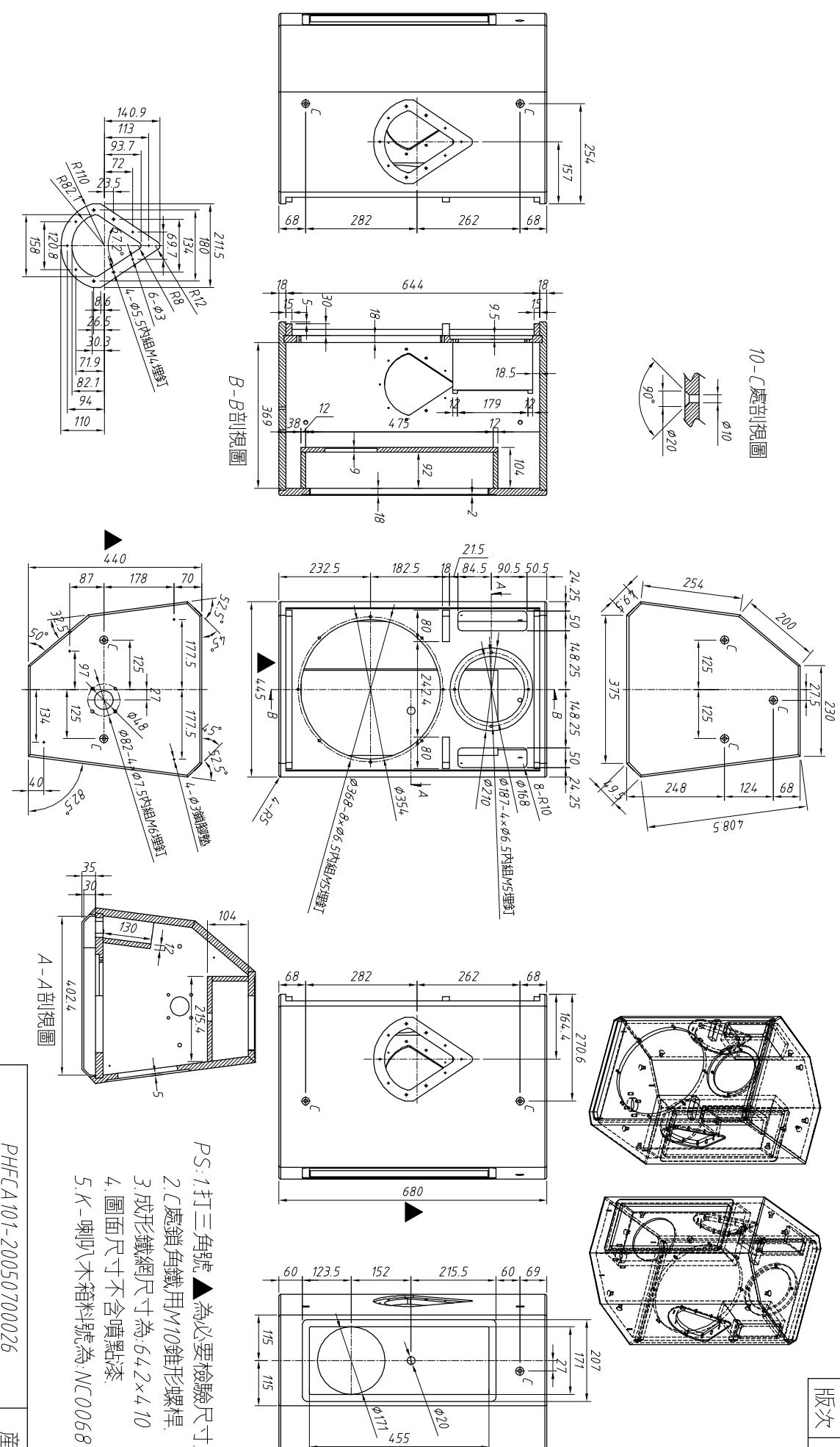
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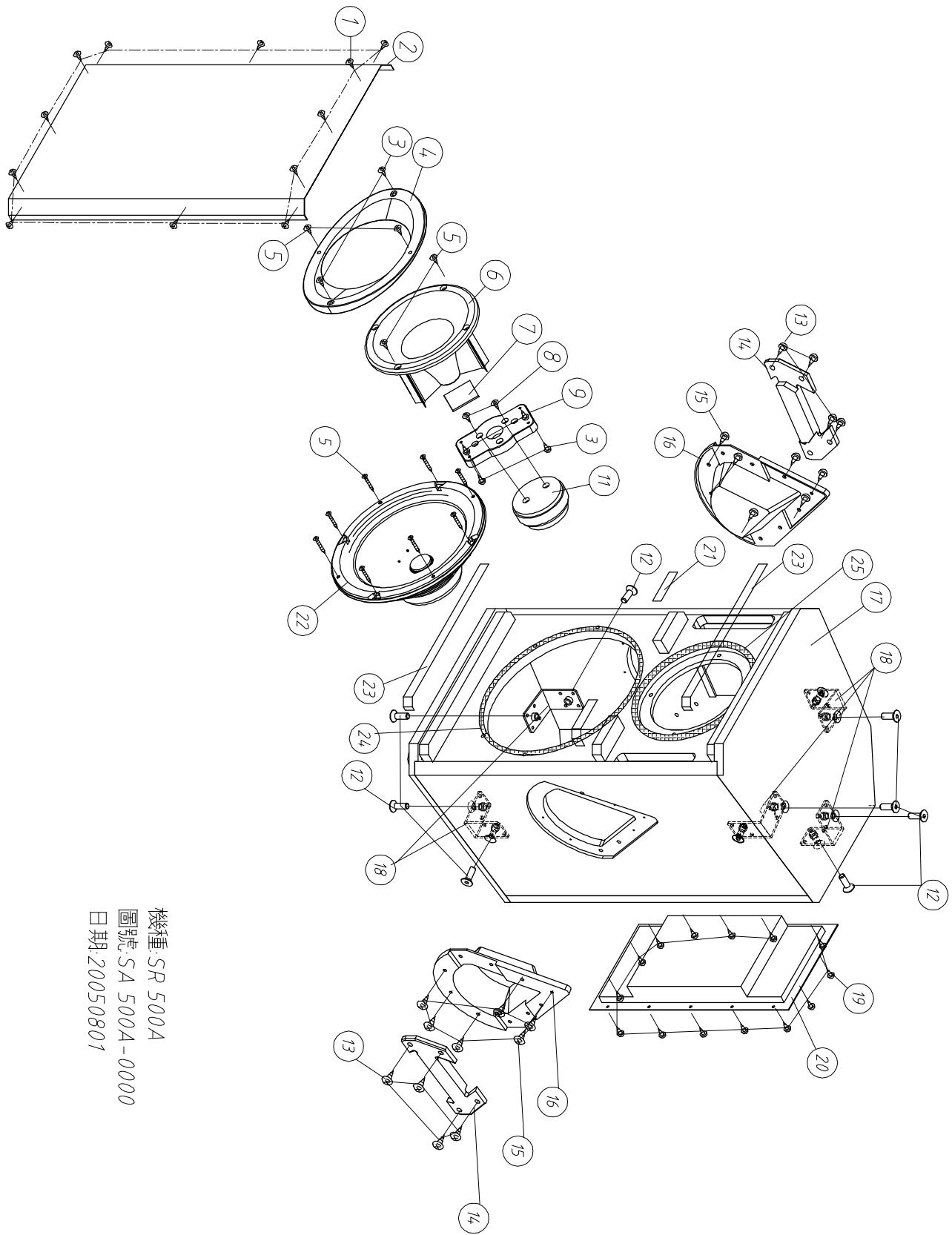
0.5

0.7

3.5



NO:	修改記錄或變更單號		更改者	日期	修改內容
	修改次序	修改單號			
1	1	NC00690	劉培超	2005/6/15	適用機種:
2	2	SR 500A-01	劉培超	2005/6/15	規格
3	3	SR 500A	劉培超	2005/6/15	機種
4	4	18# 鋼板	劉培超	2005/6/15	材質
5	5	黑點漆	劉培超	2005/6/15	表面處理



機種:SR 500A  
図號:SA 500A-0000  
日期:20050801











