

REMEMBER TO ASK— "What else needs fixing?"

HOWARD W. SAMS & CO., INC. Indianapolis, Indiana 46206

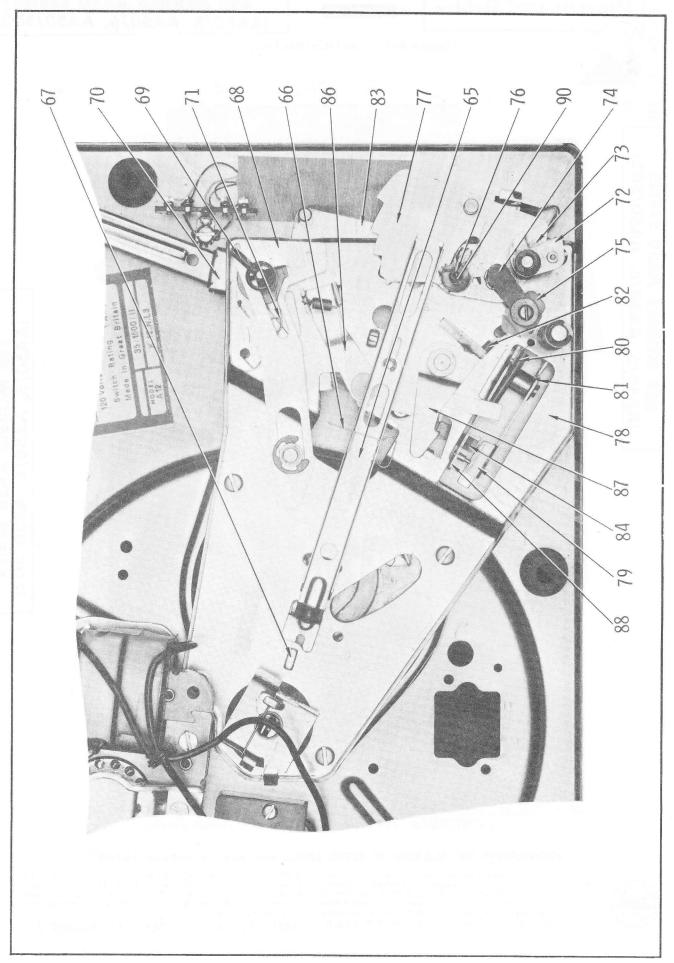


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DATE 11-70

SET 1135 FOLDER 3



# OPERATING INSTRUCTIONS

## Loading

Lift the Stabilizer Arm straight up and swing it fully to the right.

Place up to six records of the same speed and with the same type of grooves on the Center Spindle and lower them onto the spindle shelf. 10-inch and 12-inch records may be intermixed.

Hold the records level, swing the Stabilizer Arm inward, and lower it onto the record stack. Starting

Unlatch the Tone Arm from the rest post. Set the

Speed Selector to the desired position.

Move the Function Selector knob to Rej. and hold it until the turntable starts to revolve, then release the knob. The Tone Arm will automatically setdown at the proper point on the record, and the changer will play and change each record and shut off after the last record has been played.

#### Rejecting

To reject a record, move the Function Selector knob to Rej and release.

# CHANGE CYCLE

# Turn-On Sequence

Moving Function Selector Knob (2) to On pivots Control Plate (40) to move Reject Link (42) and Switch Link (43).

Switch Link (43) pivots Switch Lever (44) to turn On/Off Switch (46) on and to release Speed Change Arm (50). Idler Spring (53) moves Idler Arm (52) to engage Idler Wheel (1) with the drivemotor shaft and the inside rim of Turntable (4).

Reject Link (42) moves Reject Lever (70). A pin projecting from Lever (70) through a slot in Sub Main Plate (78) drops into a detent in the slot in Plate (78) to hold Lever (70) in position

## Change Sequence

Note: Lift Stabilizer Arm (6) and swing it fully to the right. While manually rotating Turntable (4), observe the change cycle.

When Function Selector Knob (2) is moved to Rej, a tab on Reject Lever (70) engages Spring (66), moving Slide (65) to pivot Trip Pawl (39) toward the turntable hub. A projection on the turntable hub engages Trip Pawl (39) to rotate Cam Gear (38) enough to engage the gear teeth of Cam Gear (38) with the turntable hub.

A roller on Operating Plate (60) follows the eccentric groove of Cam Gear (38) to pivot Plage (60). As Plate (60) pivots to the rear, a cam on Plate (60) engages a pin on Reset Link (83) to pivot Link (83). A tab on Link (83) engages Spring (89), on Trip Lever (84), to pivot Lever (84) upward. A stud on Lever (84) projects through a slot in the motorboard. Spring (85) holds Lever (84) in position.

As Plate (60) continues to move to the rear, Lift Pin (76) rides up a ramp on Plate (60) to lift the Tone Arm. Lever (63) engages Toggle (72) to pivot Quadrant (77), moving the Tone Arm to a point directly above Rest Post (8).

At this time, a pin projecting from Plate (60) through a slot in Feed Lever Link (57) engages Spring (58) to move Link (57). Link (57) pivots the feed lever in Center Spindle (5) to drop the bottom record off the spindle shelf.

Simultaneously, Plate (60) pivots Latch (87) to release Selector Lever (86). Spring (62) then pivots Lever (86) to a point where a tab on

Trip Lever (84) engages and holds Selector Lever (86).

The setdown point of the Tone Arm is determined by the size of the record being changed. When a 7-inch record is being changed, the record does not engage the stud on Trip Lever (84). Consequently, Selector Lever (86) remains latched in the 7-inch position.

When a 10-inch record is being changed, the record engages the stud on Trip Lever (84) to pivot Lever (84), releasing Selector Lever (86). Lever (86) then pivots and engages the first of two steps on Selector Arm (88) to position Lever (86) in the 10-inch position.

When a 12-inch record is being changed, the edge of the record engages and pivots Selector Arm (88). Selector Lever (86) then pivots and engages the second of the two steps on Selector Arm (88) to position Lever (86) in the 12-inch position.

When Plate (60) has pivoted fully to the rear and starts forward, Lever (63) engages Toggle (72) to pivot Quadrant (77), moving the Tone Arm in and over the record to a point where a tab on Selector Lever (86) engages the proper step on Quadrant (77).

As Plate (60) continues forward, the Tone Arm sets down on the record. At this time, Plate (60) engages a tab on Selector Lever (86) to move Lever (86) clear of Quadrant (77), permitting the Tone Arm to move freely to follow the grooves of the record.

Trip Pawl (39) is reset when the teeth of the turntable hub move Trip Pawl (39) clear of the projection on the turntable hub.

When Cam Gear (38) has completed a full rotation, the roller on Plate (60) rides into a detent in the eccentric groove of Cam Gear (38) to hold Gear (38) in the neutral position.

As the Tone Arm tracks the grooves of the record, a pin on Quadrant (77) engages and moves Slide (65), pivoting Trip Paw1 (39) slightly toward the turntable hub. This movement is insufficient to trip the changer into a change cycle since the projection on the turntable hub pushes Trip Paw1 (39) back with each revolution of Turntable (4). However, when the record has been played and the needle enters the run-out groove, the velocity of

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the Tone Arm increases sufficiently to move Trip Pawl (39) in and ahead of the projection on the turntable hub. The projection on the turntable hub then engages Trip Pawl (39) to trip the changer into a change cycle.

#### Shut-Off Sequence

When the last record drops, Stabilizer Arm (6) and Shaft (33) move downward. Shut-off Pin (91), on Shaft (33), engages Spring (81). By this time, Selector Lever (86) is in position for proper tone-arm setdown. A tab on Stop Latch (79) engages Lever (86) to prevent Latch (79) from pivoting upward.

At the end of the change cycle, Lever (86) is pivoted forward to release Quadrant (77) and Stop Latch (79) is also released. Latch (79) pivots upward to move Selector Arm (88) from the path of Lever (86).

When the last record has been played, the changer trips into a change cycle. As Plate (60) pivots to the rear, the Tone Arm is lifted. Quadrant

(77) pivots to move the Tone Arm to a point directly above Rest Post (8). However, when Plate (60) pivots Latch (87) to release Lever (86), Lever (86) pivots fully clockwise to block Quadrant (77), holding the Tone Arm above Rest Post (8). Simultaneously, Lever (86) releases Shutoff Lever (68). Spring (69) then moves Lever (68) toward Center Spindle (5).

At the end of the change cycle, the Tone Arm is lowered onto Rest Post (8). Plate (60) then pivots Lever (86) to move Lever (68) forward, moving the pin projecting from Reject Lever (70) out of the detent in the slot in Sub Main Plate (78) to release Lever (70).

Spring (45) then pivots Lever (44) to move Arm (50), to move Switch Link (43), and to turn On/Off Switch (46) off. Arm (50) moves Idler Wheel (1) from the drive-motor shaft and the inside rim of Turntable (4). Switch Link (43) pivots Control Plate (40) to move Function Selector knob (2) to Off.

# **CLEANING**

Use a cloth dampened with isopropyl alcohol to clean the driving surfaces of the idler wheel, motor shaft, and the inside rim of the turntable.

#### LUBRICATING

Apply light, nonhardening grease to sliding cam surfaces and pivot points, and apply light machine oil on the tone-arm lift rod, idler-wheel bearings,

and motor bearings.  $\underline{\text{DO}}$  NOT lubricate turntable driving surface, the teeth on the cycling gear, or the turntable hub.

### **ADJUSTMENTS**

## Tone Arm Setdown

Adjust B1 so that the needle sets down in the center of the lead-in groove on a 12-inch record. Turning B1 clockwise moves the set-down point outward.

#### Tone Arm Height

Adjust B2 so that the top of the Tone Arm clears a 12-inch record on the center spindle shelf during the change cycle. Turning B2 clockwise decreases the lift-up height.

### Needle Pressure (Tubular Tone Arms)

Nominal pressure 6 grams. Adjust B3 to obtain

correct needle pressure. Turning B3 clockwise decreases needle pressure.

#### Needle Pressure (Flat Tone Arms)

Nominal pressure 6 grams. Adjust the tension of the tone-arm tension spring by moving the spring in anchor, B3, to obtain the correct needle pressure. Increasing the tension of the spring decreases the needle pressure.

# Drive Idler Height

Select 33 rpm and adjust the screw in the idlersupport arm until the idler wheel is in the center of the 33 rpm section of the motor shaft.

# TROUBLE CHART

SYMPTOM	REMARKS			
Turntable does not revolve when Function Selector is moved to On.	Spring (53) broken or missing. Arm (52) binding. Idler (1) binding on shaft. Motor (54) defective.			
Turntable speed varies.	Spring (53) weak. Idler (1) binding on shaft. Idler drive surface dirty. Turntable drive surface dirty.			
Turntable speed too slow.	Bearing (55) binding. Hub (36) binding on shaft. Idler height adjustment incorrect. Motor (54) defective.			
Turntable stalls during change cycle.	Plate (60) binding. Pin (76) binding. Spring (53) weak. Idler drive surface dirty. Turntable drive surface dirty. Motor (54) defective.			
Changer does not cycle when Function Selector is moved to Rej.	Spring (66) broken or missing. Slide (65) binding. Trip Paw1 (39) bent or binding.			
Changer cycles and shuts off when Function Selector is moved to Rej.	Latch (79) binding. Arm (88) binding.			
Changer continues to cycle with normal tone-arm movement.	Trip Pawl (39) bent or binding. Spring (61) broken or missing.			
Changer continues to cycle with Tone Arm moving to center of turn- table with each cycle.	Spring (62) broken or missing. Lever (86) binding.			
Changer does not shut off after last record has been played.	Spring (45) broken or missing. Spring (61) broken or missing. Spring (69) broken or missing. Spring (81) broken or missing.			
Tone Arm does not set down at proper point on record.	Spindle (90) binding. Lever (84) binding. Arm (88) binding. Spring (89) broken or missing. Spring (85) broken or missing. Tone-arm setdown improperly-adjusted. Pick-up lead length insufficient.			
Tone Arm does not track record properly.	Spindle (90) binding. Slide (65) binding. Trip Pawl (39) binding. Needle pressure incorrect.			
Tone Arm lifts and returns to rest post when changer cycles.	Pick-up lead length insufficient.  Spring (73) broken or missing.  Spring (64) broken or missing.			

# MECHANICAL PARTS LIST

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
NO.  1 2 3 4 5 6 7 8 9 10 11 12 13 14 15	NO.  A101623 A105606 B105604 C104955 (1) C106786 (2) A105964 B106971 C105681 B106976 (3) A105608 (4) A107185 (3) A105674 A105730 (1) A105675 A105731 (1) C106020 (5) C106785 (5) B106975 (3)	Idler Wheel Function Selector Knob Speed Selector Cam Turntable Assembly Turntable Assembly Center Spindle Assembly Stabilizer Arm Assembly Stabilizer Housing Tone Arm Rest Post Tone Arm Clip Assembly Function Selector Escutcheon Function Selector Insert Speed Selector Insert Tone Arm Tone Arm Tone Arm	42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59	NO.  A106065 B105828 A105585 A105585 A105584 A105733 A105619 A105619 A105965 A105824 TP8/86 (1) A101649 A101649 A104882 B105597 A106968 A105827	Reject Link Switch Link Switch Lever Switch Lever Spring Switch Assembly Speed Change Bracket Speed Change Spindle Speed Change Spindle Spring Speed Change Arm Assembly Idler Height Adjusting Screw Idler Arm Assembly Idler Spring Motor, 120V, 60cps Turntable Bearing Center Spindle Retainer Feed Lever Link Feed Lever Link Spring Link Return Spring
16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41	A107184 (3) B106977 (3) B106035 (5) A106775 (2) (3) A105155 (5) A106651 (3) A105669 (3) A105847 (4) A106657 (3) A105142 (4) A106657 (3) A105142 (4) A106652 A106975 A106084 A105975 A106084 A105975 A106084 A105975 A106084 A105985 A106047 A105853 A105712 A105900 (6) A105985 A104861 B106489 (2) A10490 (2) A102133 A102132 A105732	Tone Arm Sub Assembly Pick-up Housing Pick-up Housing Pick-up Adapter Plate  Pick-up Adapter Plate  Pick-up Adapter Plate  Tone Arm Pivot Pin Tone Arm Balance Spring Tone Arm Balance Spring Balance Adjusting Plate Balance Adjusting Screw Balance Spring Anchor Tone Arm Pivot Screw Tone Arm Pivot Screw Tone Arm Spindle Nut Hinge Bracket Assembly Hinge Bracket with Restrictor Tone Arm Setdown Adjust Locking Sleeve Hinge Retainer Spring Height Adjusting Screw Height Adjusting Nut Stabilizer Arm Pin Stabilizer Arm Shaft Stabilizer Arm Spring Spacer Turntable Hub Turntable Hub Turntable Hub Turntable Hub Nut Cam Gear Assembly Trip Pawl Assembly Control Plate Assembly Function Selector Pivot Pin	60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 80 81 82 83 84 85 88 89 90 91	A105827 B107078 A106980 A105825 A107009 A107007 B106962 A105901 A107419 B105592 A102623 A106067 A106627 A107077 A107648 A104384 A105609 A105976 B107104 C107105 B106963 A200510 A107347 A105849 A105969 A105969 A105969 A106128 A106007	Link Return Spring Operating Plate Assembly Operating Plate Spring Selector Lever Spring Toggle Operating Lever Toggle Operating Lever Spring Actuating Slide Actuating Slide Spring Ball Bearing, 9/64" Dia. Shut-off Lever Shut-off Lever Spring Reject Lever Assembly Detent Spring Toggle Assembly Toggle Friction Spring Quadrant Leaf Spring Leaf Spring Support Tone Arm Lift Pin Assembly Quadrant Assembly Main Sub Plate Assembly Stop Latch Selector Arm Spring Selector Lever Latch Spring Reset Link Assembly Trip Lever Assembly Trip Lever Assembly Trip Lever Latch Spring Selector Lever Selector Lever Selector Lever Selector Spring Tone Arm Trip Spring Tone Arm Pivot Spindle Shut-off Pin

<sup>(1)</sup> Models AA50/5,AA50/5D2.(2) Model AA50/6.(3) Model AA50/5D2.

<sup>(4)</sup> Models AA50/5,AA50/6.(5) Model AA50/5(6) Part of Ref. No. 33.

<sup>(7)</sup> Part of Ref. No. 78.(8) Part of Ref. No. 84.(9) Part of Ref. No. 77.(10) Part of Ref. No. 33.

