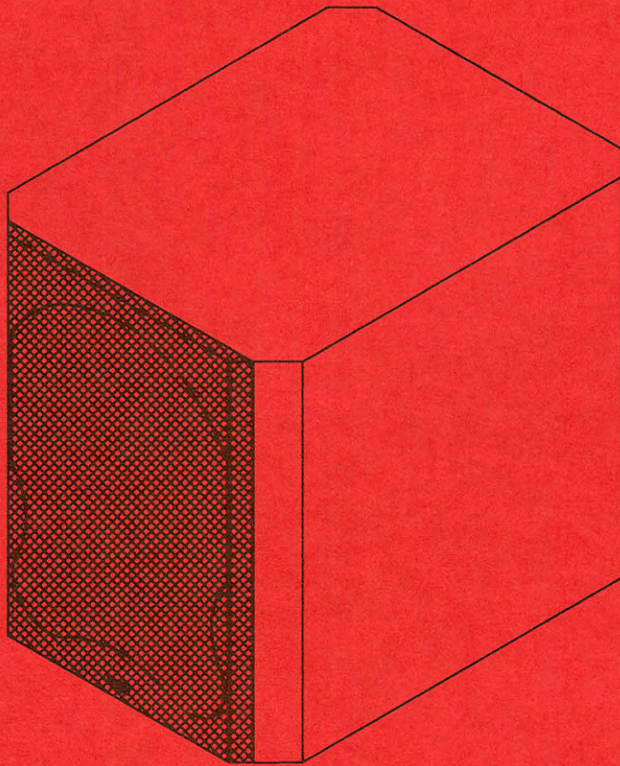


B&W

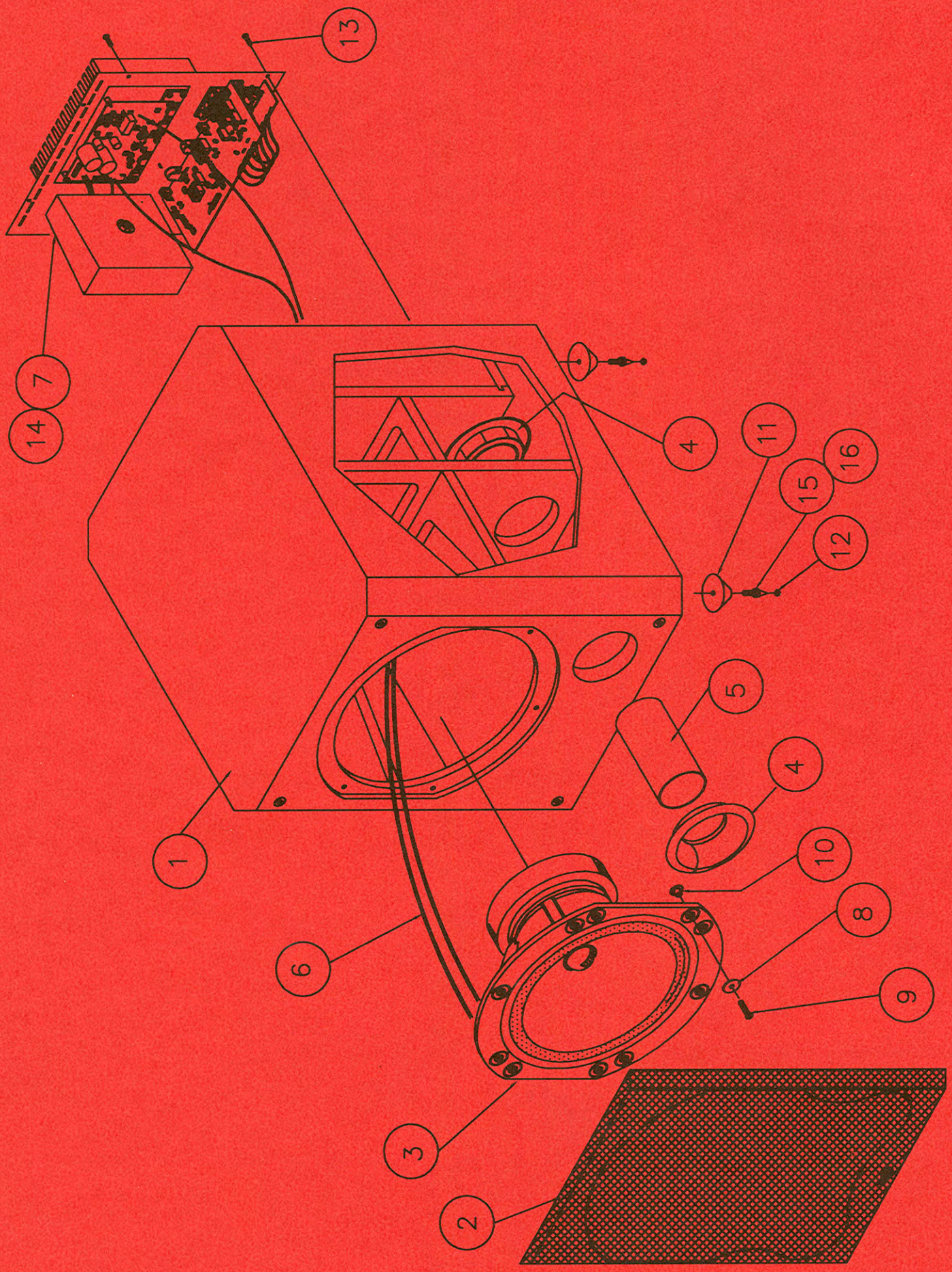


800ASW



TITLE
800 ASW GENERAL ASSEMBLY
DATE 3:5:94 © 1994 DRAWN DS

DRG NO. ISSUE
A2774-12 ©





TITLE

800 ASW GENERAL ASSEMBLY
PARTS LIST

DRG NO.

ISSUE

A2774-22 ©

DATE 3:5:94

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DRAWN DS

| ITEM | QTY | Code No | DESCRIPTION | Drg No |
|------|-----|----------|-----------------------------|----------|
| | | AS8-BA | Complete assembly black ash | A2774-12 |
| 1 | 1 | Y7489-BA | Cabinet assembly Black Ash | C2574 |
| 2 | 1 | ZZ3824 | Grille ass'y | C2842 |
| 3 | 1 | ZZ7447 | Bass unit | A2431-12 |
| 4 | 2 | P7943 | Port trim | A2720 |
| 5 | 1 | P7854 | Port tube 215mm | A1317 |
| 6 | 1 | ZX0914 | Harness (Bass to amp) | A2841 |
| 7 | 1 | A5002 | Back panel amp module ass'y | A2783-12 |
| 8 | 4 | H1163 | Screw M6x30 skt hd button | |
| 9 | 4 | H5142 | Washer M6 | |
| 10 | 4 | H9110 | Step washer (Bass unit) | A2007 |
| 11 | 4 | S4073 | Foot | A2785 |
| 12 | 4 | P7951 | Rubber pad | |
| 13 | 1 | H1147 | Screw M4x20 pan hd pozi | |
| 14 | 1 | S4081 | Serial label | A2840 |
| 15 | 4 | S3840 | Floor spike | A1247 |
| 16 | 4 | H4073 | M6 Full nut | |
| 17 | | | | |
| 18 | | | | |



TITLE

800 ASW BACK PANEL GENERAL ASSEMBLY

DRG NO.

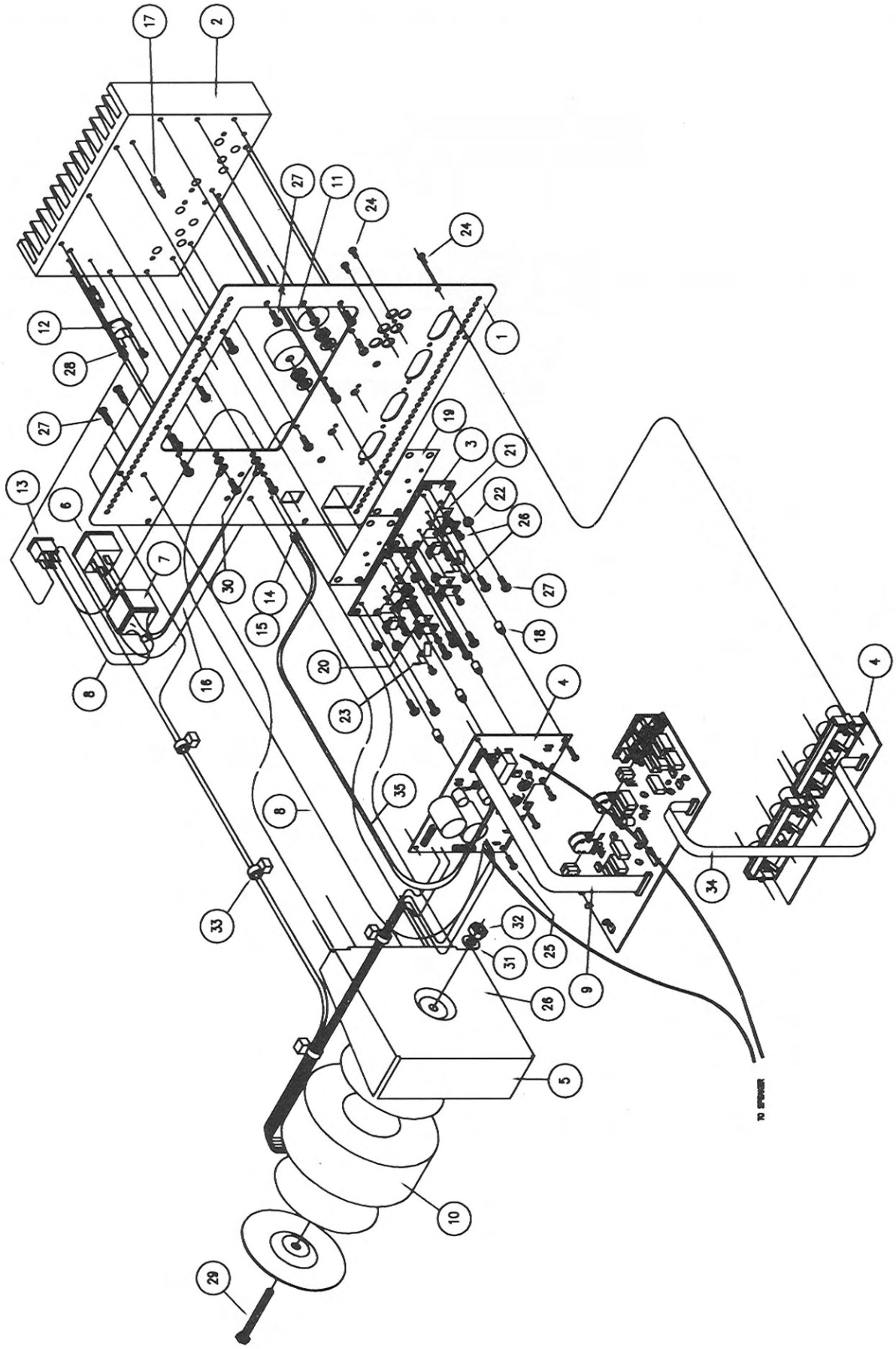
ISSUE

DATE 12:5:94

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DRAWN KW

A2783-12 (E)





TITLE **800 ASW BACK PANEL G.A.**
PARTS LIST

DRG NO. **A2783-22** ISSUE **(E)**

DATE 12:5:94 © 1994 DRAWN PLB

| ITEM | QTY | CODE NO | DESCRIPTION | DWG,NO/PART,NO |
|------|-----|------------------|--|---------------------|
| | | A5002 | COMPLETE ASSEMBLY | A2783-12 |
| 1 | 1 | Q0485 | REAR PANEL | C2757 |
| 2 | 1 | Q0493 | HEAT SINK | B2760 |
| 3 | 2 | | MOUNTING PLATE | A2765 |
| 4 | 1 | Q0523/Q0515 | PCB ASSEMBLY | C2754 |
| 5 | 1 | Q0549 | MOUNTING BRACKET (TRANSFORMER) | B2759 |
| 6 | 1 | | FUSED IEC- CHASSIS PLUG | TREMVER CM-0039 |
| 7 | 1 | | BOOT | TREMVER HW-0011 |
| 8 | 1 | | CABLE HARNESS | B2784 |
| 9 | 1 | | RIBBON CABLE 2.5mm 24AWG 8 WAY | A2857 |
| 10 | 1 | Q0531 | TRANSFORMER 300VA | NUVOTEM |
| 11 | 2 | 32MMKNOB | CONTROL KNOB | AURA |
| 12 | 1 | | THERMAL SWITCH MICROTHERM FARNELL | 151-646 |
| 13 | 1 | | MAINS SWITCH | |
| 14 | 1 | | LED BEZEL | AURA |
| 15 | 1 | | LED | TELEFUNKEN TLUV5300 |
| 16 | 1 | EARTH-HARNESS | CABLE 18AWG | AURA A3A3G15 |
| 17 | 2 | | PCB SUPPORT | RICHCO BHL-7-01 |
| 18 | 4 | | PCB SUPPORT | RICHCO SRS4-5-01 |
| 19 | 2 | | THERMAL WASHER | BERGQUIST A2846 |
| 20 | 2 | | THERMAL WASHER T0126 | FARNELL 170-017 |
| 21 | 4 | | CONDUCTIVE THERMAL WASHER T0220 | FARNELL 151-086 |
| 22 | 8 | | SHOULDER WASHER | HEYCO 015-0958 |
| 23 | 2 | | SPRING MOUNTING CLIP | FARNELL 279-936 |
| 24 | 8 | N04X5/16S/TAPPAN | N04 X 5/16 PANRECS/TAPTYPE | |
| 25 | 4 | | M3 X 16 PAN TAPTITE ZINC AND PASSIVATE | |
| 26 | 8 | | M3 X 8 PAN TAPTITE ZINC AND PASSIVATE | |
| 27 | 27 | | M4 X 8 PAN TAPTITE ZINC AND BLACK | |
| 28 | 2 | | M3 X 6 PAN TAPTITE ZINC AND PASSIVATE | |
| 29 | 1 | | M6 X 60 HEX ZINC AND PASSIVATE | |
| 30 | 2 | | M4 STAR WASHER | |
| 31 | 1 | | M6 STAR WASHER | |
| 32 | 1 | | M6 NUT FULL ZINC AND PASSIVATE | |
| 33 | A/R | | CABLE TIE | |
| 34 | 1 | | RIBBON CABLE 5 WAY | A2884 |
| 35 | 1 | | RIBBON CABLE 3 WAY | A2883 |
| 36 | | | | |



TITLE

BASS UNIT GENERAL ASSEMBLY

DRG NO.

ISSUE

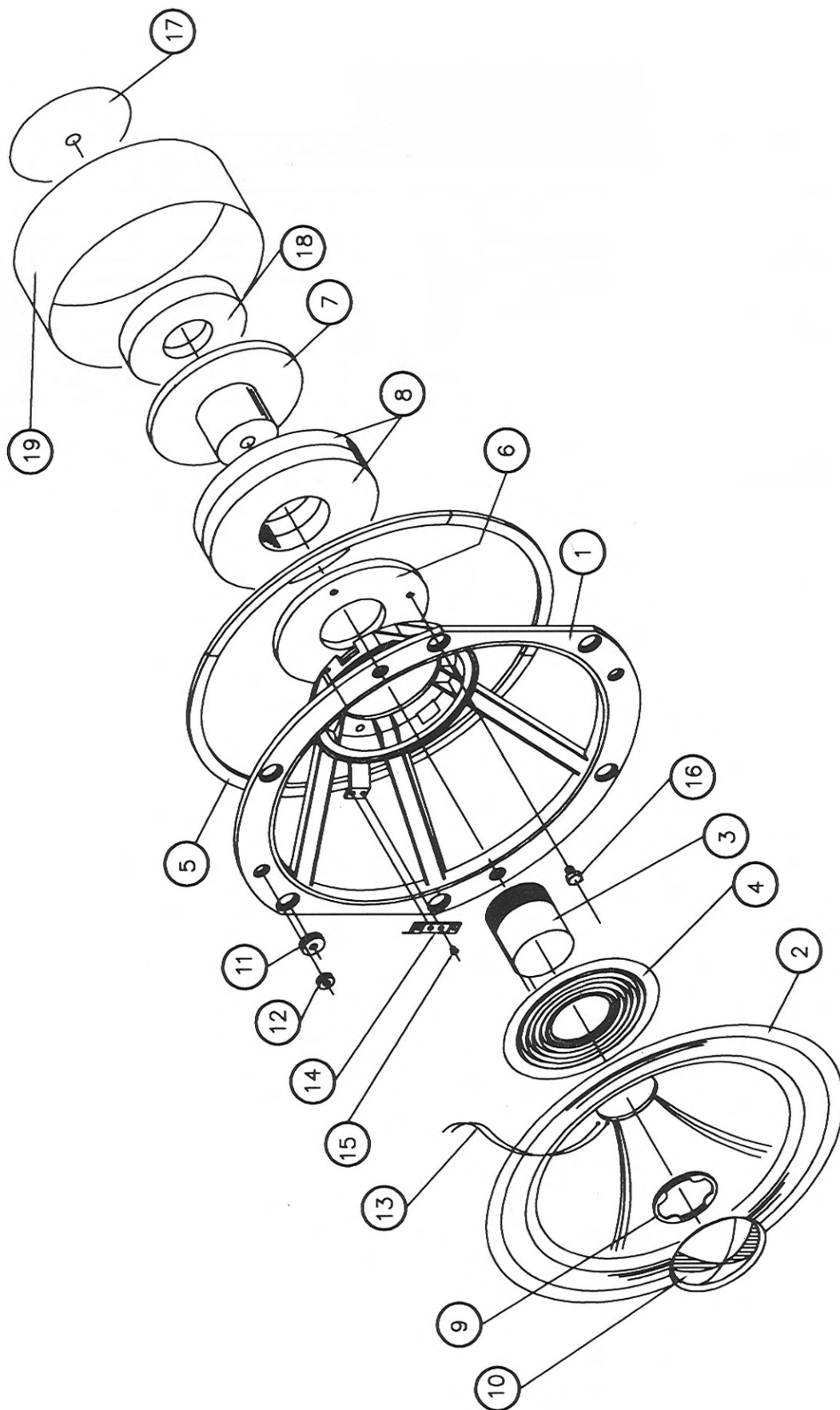
A2431-12

4

DATE 2:3:93

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DRAWN DS





TITLE
**BASS UNIT GENERAL ASSEMBLY
 PARTS LIST**

DRG NO.

ISSUE

A2431-22 (4)

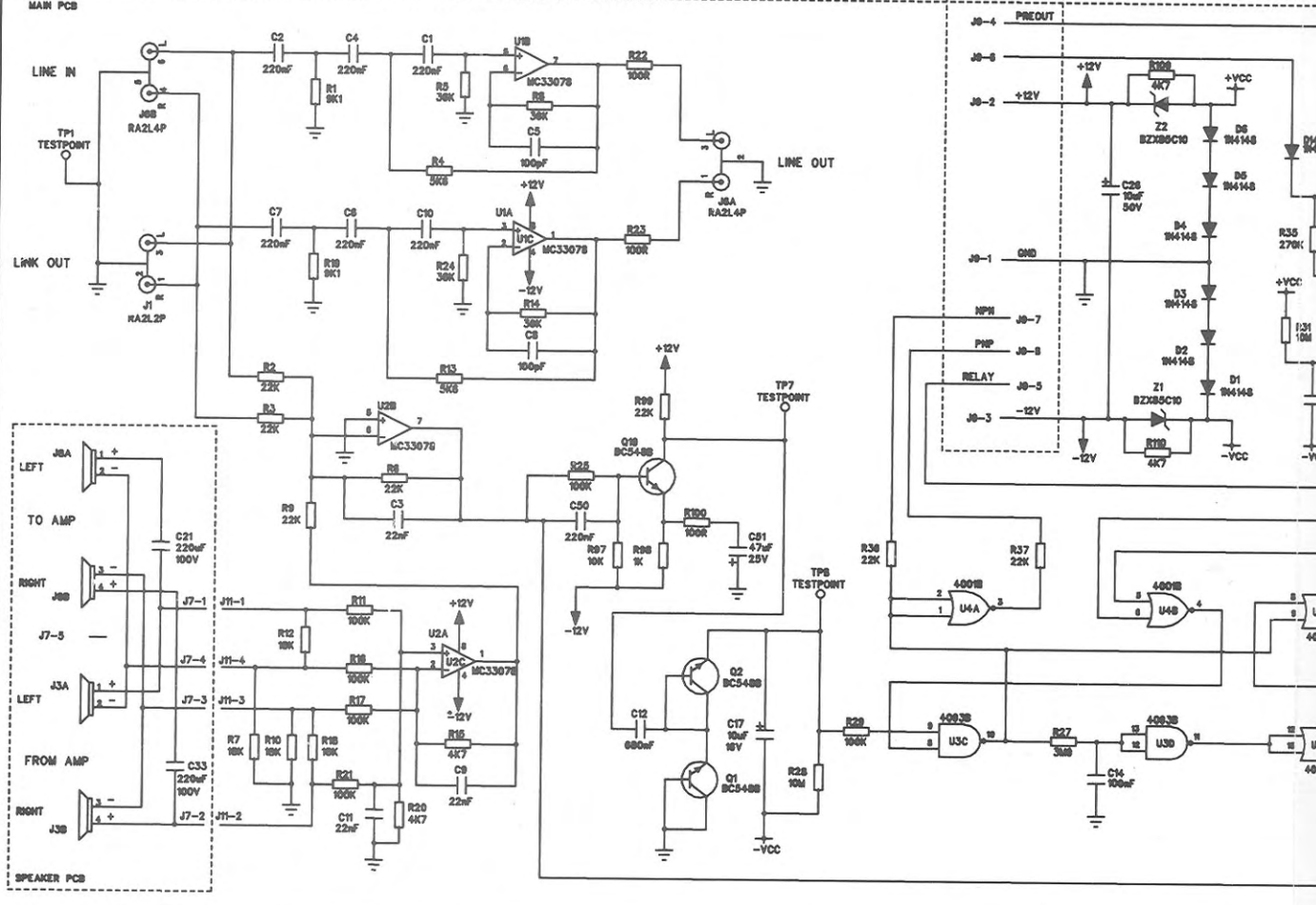
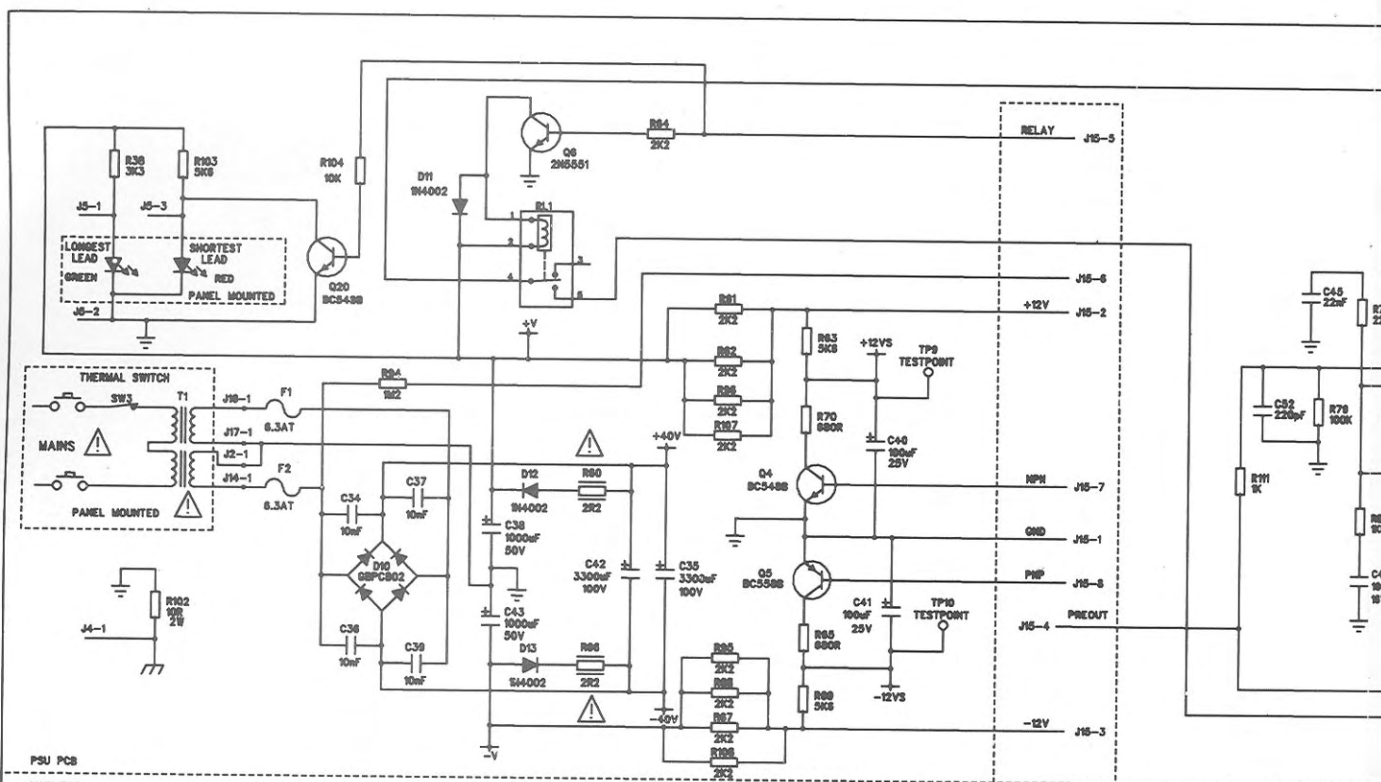
DATE 2:3:93

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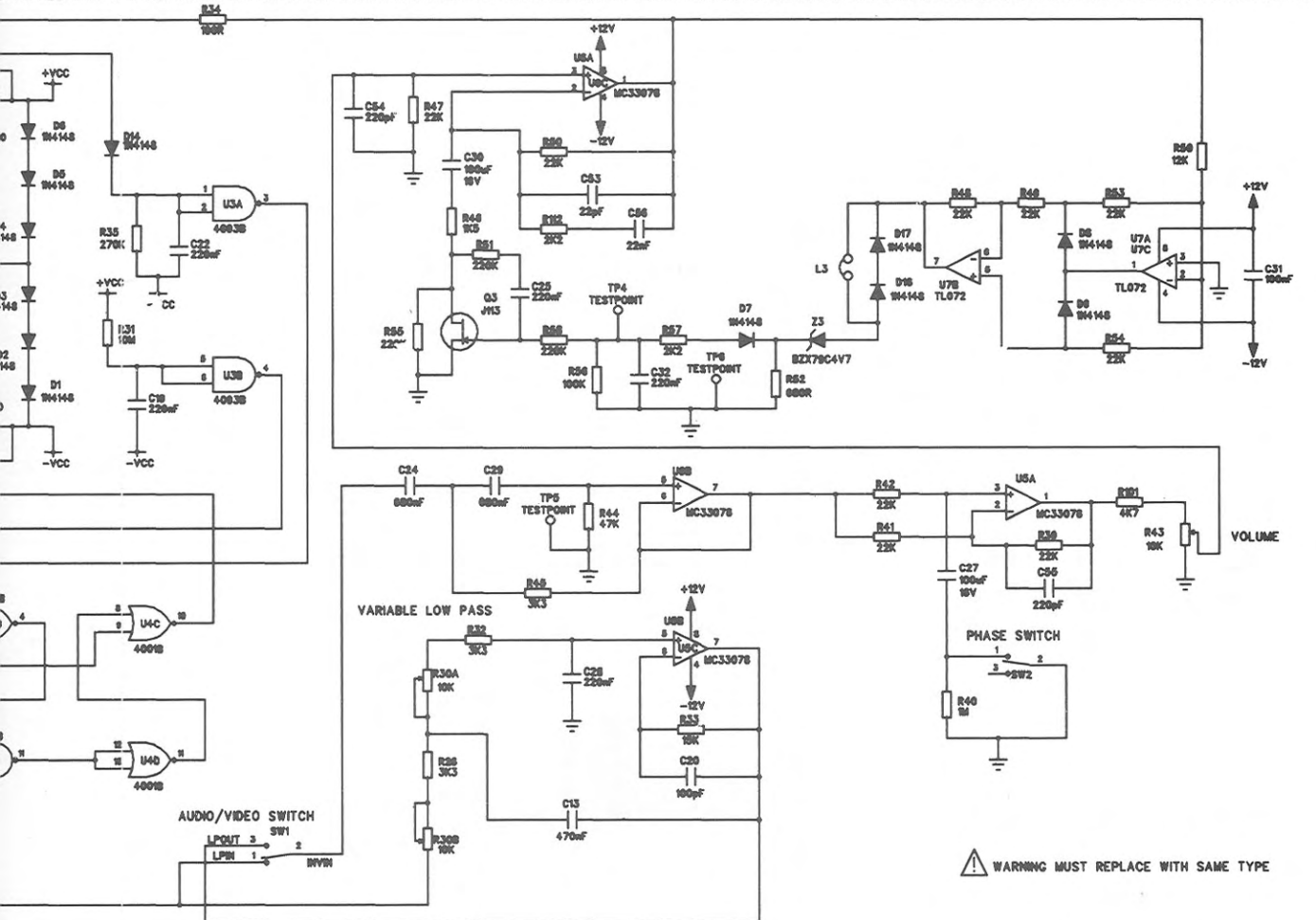
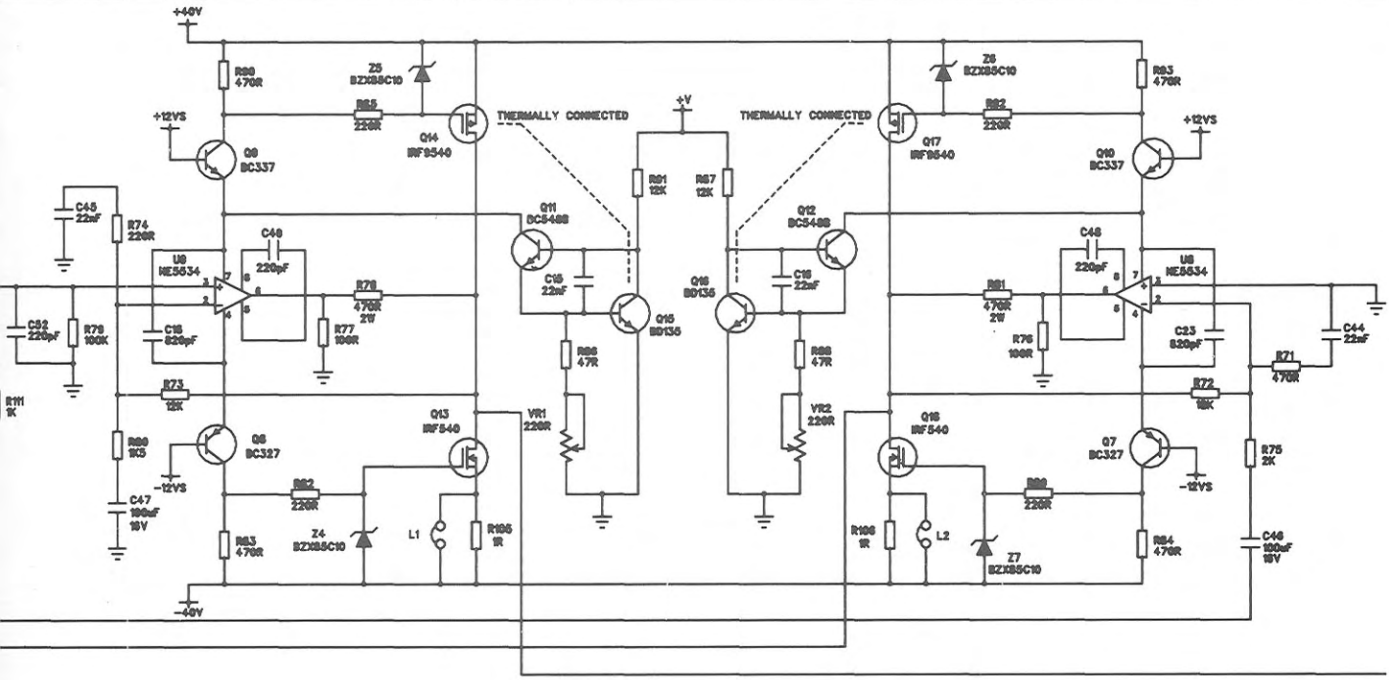
DRAWN DS

ZZ7447

| ITEM | QTY | Code No | DESCRIPTION | REMARKS | Drg No |
|------|-----|---------|-------------------------|------------------------|----------|
| | | ZZ7447 | COMPLETE BASS ASSEMBLY | | A2431-22 |
| 1 | 1 | C5150 | Chassis | | C689 |
| 2 | 1 | ZC7447 | Cone and surround ass'y | Cone C8000 Sur'd S1333 | |
| 3 | 1 | ZV0302 | Coil assembly | | A1566 |
| 4 | 1 | S0795 | Rear suspension | | |
| 5 | 4 | G0094 | Gasket | | A705 |
| 6 | 1 | P0719 | Front plate | | A694 |
| 7 | 1 | P0728 | Pole piece | | A1345 |
| 8 | 2 | M0376 | Magnet ceramic | 300 FM2 | A3242 |
| 9 | 1 | R3026 | Stiffening ring | | A373 |
| 10 | 1 | D0191 | Dust cap | | A1833 |
| 11 | 6 | G2151 | Grommet | | |
| 12 | 4 | G2127 | Grommet | | |
| 13 | 2 | T1767 | Tinsel | | |
| 14 | 1 | T0892 | Terminal panel ass'y | | |
| 15 | 1 | R3972 | Pop rivet | | |
| 16 | 3 | H1104 | Screw M6x8 Hex hd | | |
| 17 | 1 | L7218 | Label | | A2432 |
| 18 | 1 | M????? | Magnet ceramic | | |
| 19 | 1 | P1049 | Screening cup | | A2383 |
| | | | | | |
| | | | | | |
| | | | | | |



| | | |
|--|---|-----------|
| | USED ON | MATERIAL |
| | DIMENSIONS IN mm TOLERANCES 0. ± 0.5 0.0 ± 0.3 0.00 ± 0.1 UNLESS OTHERWISE STATED DO NOT SCALE | SCALE |



| | | | |
|--------------------------------|-----------|------------------|--------------|
| | | COPYRIGHT © 1994 | |
| 2 EXCLAMATION MARKS ADDED | | 24-6-96 | DATE 31-3-94 |
| 1 INITIAL ISSUE | | 31-3-94 | PART NO. |
| ISS | AMENDMENT | ECN | DATE |
| TITLE | | | DRG. NO. ISS |
| 800 ACTIVE SUBWOOFER SCHEMATIC | | | C2754-20 (2) |

B&W LOUDSPEAKERS STEYNING RESEARCH ESTABLISHMENT

TEST SPECIFICATION FOR 800ASW ELECTRONICS

10.10.94

*Attn: Joe, Service Dept.*Richard Dudley, Revision A.
PCB Revision D**SUBJECT TO AMENDMENT FROM AURA'S WORKING TEST SPEC****Description :**

The 800ASW is an active subwoofer that will extend the bass response of a hi-fi system and boost its overall power handling. It consists of a 200W bridged mode amplifier and power supply attached to a heatsink, together with crossover filtering and user controls mounted on a separate PCB on the back panel. The finished module fits into the rear of a ported cabinet containing a 12" foam-surround 8Ω drive unit.

Equipment :

Tektronix audio signal generator and analyser
8 Ω dummy load (simulated loudspeaker), 200W rating
Digital multimeter
1 kVA variac
Bias measurement connector lead

Before applying power - visual checks :

- Ensure ribbon cable is securely connected between control and amplifier boards. Power should **never** be applied with this cable unconnected.
- Check for possible shorts between the heatsink and the transistor mounting plates with the multimeter.
- Check for possible shorts from Q15 & Q16 collectors to output mounting plates
- Ensure the carbon loaded washers are visible around all four sides of each of the MOSFETs and Q15 & Q16 have their correct washers and are properly fixed. They all should be at right angles to the PCB edge, not at an angle.
- Ensure the aluminium plates are well screwed down to the heatsink and the transistors are well secured to the plates.
- Check that none of the leads to the transistors mounted on the plate are likely to short to it.
- VR1 and VR2 must be fully anticlockwise
- Links L1 and L2 should not be fitted at this stage.
- No load to be connected to J18, J19
- Status LED to be connected to 3-pin molex on amplifier PCB
- Connect nothing to the inputs or the speaker terminals

Note : there are two versions of the amplifier for different mains voltages, 230V and 115V. They can be distinguished by the colour of the primary leads on the transformer. Blue = 230V, Brown = 115V. Mains voltages given are for the 230V model, figures in [square brackets] refer to the 115V variant.

a) **Basic operational test**

Set the variac to 0V and connect the mains input to its output. Bring up the variac output to 40VAC [20V] (+/- 0.5V) monitoring at the IEC mains inlet with the DVM. The status LED should be glowing a dim yellow (red & green combined) - if not there is a PCB fault somewhere.

Check the rectified secondary rails are + & - 6.2V (+/- 0.2V).

These can be measured at : wire link by C42 (+ve)

wire link by C35 (-ve) and J4 (ground)

If there is a significant imbalance between positive and negative readings (more than 0.2V), or both voltages are too low, there will be a fault on the PCB. **Do not proceed further with testing if this is the case or the amplifier may be destroyed.** Only if this check is OK increase variac volts to 230VAC [115V] - visually check the relay has not energised and that the LED still indicates standby (yellow).

b) **Power amplifier bias setting**

Before any signal is passed through the amplifier, its standing bias must be set up. This is accomplished by applying a 1kHz signal, 1VRMS to the line input with the volume control set at 0 (fully anticlockwise). The relay should immediately click in and the LED should change to green. If not, **proceed no further.** Bias can only be set up when there is a signal present. The DVM should be connected across the two pins of link L1, using the connector cable to prevent inadvertent short circuits by the probes. Preset VR1 is adjusted gradually in a clockwise direction until the DVM shows between 60 and 80mV. (This adjustment may be quite sensitive, which is why there is a range of acceptable values). Fit link L1 and repeat the procedure, measuring across L2 and adjusting VR2. Fit L2. Having found the right settings for VR1 and VR2 **on no account should they be changed again.** Use some kind of sealing compound preferably. In order to gain some idea of production spreads, please measure and record the voltages across the four zener diodes Z4 - Z7 inclusive. Use care when wielding probes in this region - one slip could easily destroy two or more MOSFETs ! Remember - the mounting screws through the PCB are connected to the outputs.

VOLTAGES Z4 : Z5 : Z6 : Z7 :

c) **Checking the line level high pass filter**

With the previous test's input signal still present, check the line output is 900mVRMS (+/- 20mV). Change measurement units on voltmeter to dBr. Make sure the 400Hz high pass filter on the test set is switched out. Set dBr reference. Change frequency to 40Hz - check output level is -12dB (+/- 0.4dB)

d) **Checking line level low pass filter**

Attach balanced input AC voltmeter to amplifier output terminals. (NB no load to be attached at this stage) Check mode switch is set to 'audio' and low pass control is set to 40Hz (fully anticlockwise). Increase volume control until voltmeter reads 10VRMS. Change oscillator frequency to 20Hz and check reading is 20VRMS (+/- 1V). Increase frequency to 200Hz and check level is 340mVRMS (+/- 50mV). Operate mode switch to video position and check the output level increases to 9V (+/- 0.5V). Set mode back

to audio. Now adjust low pass control to fully clockwise (135Hz) and check level increases to 4VRMS (+/- 0.5V).

c) **Compressor**

Change oscillator frequency back to 40Hz and the output level to 200mVRMS. Set the volume to maximum and check amplifier output level is 35VRMS. Increase the sig-gen output to 500mVRMS and verify amplifier output level is now 60VRMS (+/- 4V). Note that this measurement must be made with a true RMS sensing meter. Observe the waveform isn't hard clipped but it should be distorted with a sharper leading edge than falling.

f) **Power amplifier auto switch-off level**

Turn the volume down to minimum and gradually reduce the variac voltage - the relay should drop-out and the LED return to standby indication by 140VAC [70V]. Tolerance on this value is yet to be determined. Return to nominal mains 230V [115V]

g) **Power amplifier distortion and power output**

With the power off, attach the 8Ω load between J18 and J19 and the distortion meter (differential input) across the load. Volume remains at minimum, set mode to video. With the signal generator output still at 500mV, but now at 80Hz, switch on. Bring up the volume to get an output of 10VRMS (12.5W) - and check there are no signs of high-frequency oscillation. Select the 80kHz low pass filter on the analyser and read the distortion - it should be $<0.1\%$. Increase volume to give 28VRMS - distortion should be $<1\%$. Record both distortion measurements. Reduce volume to 20VRMS (50W) and leave at this power level for 60s. This is to check the MOSFETs are properly mounted to the heatsink. If there are signs of the MOSFETs overheating (such as smoke, blackening or a cooking smell !), switch off immediately and check the fixings. If the MOSFETs have got too hot, they will need to be changed. If the heatsinking is OK you should be able to touch the pressure clips (at the end of the 60s test) momentarily without getting burnt. Turn off the power and re-check the tightness of all the fixings to the heatsink.

DISTORTION - at 10V : % **at 28V :** %

h) **High level inputs**

Remove the sig-gen from the line level input and connect to both pairs of speaker terminals (marked ' from amplifier left ' and ' from amplifier right ') in parallel (red - red and black - black). The load should still be connected, set sig-gen level to 1VRMS (frequency still 80Hz). Mode switch should be on video. Turn power on and check amplifier output level is 14VRMS (+/- 1V) with the volume control set at maximum.

i) **Auto switch-off**

Disconnect the sig-gen and check that the relay clicks out and the LED returns to the yellow standby indication after no less than 120 seconds. Switch off and disconnect the test leads and 8Ω load.