

## CREMM DOARD COMRONENTS

| R6, 106 | 1.00M |
| :---: | :---: |
| R1, 101 | 1.00M (Domestlc U.S.A.) 100K (Foreign) |
| R2, 102 | 2.21 K |
| R4, $8,13,14,15,16,17,18,54,104,108,113,114$, 115, 116, 117, 118 | 100K |
| R3, 103 | 100K (Domestic U.S.A.) NOTHING (Foreign) |
| R5, 9, 105, 109 | 127P |
| R7, 107 | 3.48K 1.00 K ( (Forelgn) |
| R10, 110 | 30K 2W METAL (Domestic U.S.A.) NOTHING (Foreign) |
| R11, 12, 111, 112 | 51.1R |
| R19, 119 | 22K 2W METAL |
| R20, 120 | 681R |
| R29 | 4.02M |
| R31 | 475R |
| R30, 32 | 1.00 K |
| R33 | 332R |
| R52 | 2.7K 2W METAL |
| R51 | 1R 5W WW |
| R53, 153 | 499R |
| R55 | 4.12 K |
| R56 | 6.04 K |
| R62, 63, 162, 163 | 470R 1W METAL |
| R60, 160 | 5.11K |
| R61, 161 | 23.4K |
| C7, 107 | 3/210 ULTRA (Domestic U.S.A.) RO (Forelgn) |
| C3, 4, 57, 103, 104, 157 | 1/250 WIMA MKP-10PP |
| C5, 6, 58, 105, 106 | 1/63 WIMA MKS-3PE |
| CP, CP | 3PF DIPPED MICA |
| C8, 108 | 39PF DIPPED MICA |
| C51, 52 | 6800/10 ELECTROLYTIC |
| C53, 54, 55, 56, 155, 156 | 33/350 ELECTROLYTIC |
| C30 | 10/50 - C10/16 TANTALUM |
| C60, 61, 160, 161 | 10/50 RL |
| D60, 61, 160, 161 | 1N5365B |
| D30, 31 | 1 N4007 |
| D40 | 1N4007 (Domestic U.S.A.) NOTHING (Foreign) |
| D62, 63, 162, 163 | 1N5368B |
| BR1, 2 | DBPC610 100V 6A F.W.B. |
| IC1 | LM555 |
| VR2, 102 | VR50KPT10V PIHER |
| VR1, 101 | VR253 |
| K1, 101 | RELAY 5V DPDT |
| Q1, 101 | 2N2222 |

HEATSINK (MAIN)
MOSFETS, N-CHANNEL
MOSFETS, P-CHANNEL
D22, 23, 20, 21
R21, 22
R23, 24

12-2-HSK
RFM10W12 R.C.A.
RFM12P10 R.C.A.
1N4740A
165R
422R

MAIN RECTIFIER
KPBC2504 400V., 25A
MAIN FILTER CAPACITORS
16K/50 CG
POWER SWITCH
SW-SPDT-ROCK
TRANSFORMER
12-4-TRN
CIRCUIT WITH NO PARTS
12-3-PCB
ASSEMBLED AND TESTED CIRCUIT BOARD
PW8 12-3-PCB

Older SA-12 units lack certain refinements shown in the included schematics and descriptions.

1. Bias decoupling networks. D60, D61, R62, R63, C60 and C61 are relatively new. They were added to reduce the sensitivity of the bias currents to AC Mains voltage variations.
2. Mounting Q1 and Q101 to the output stage heatsinks. Earlier SA-12 units had these devices mounted on the circuit boards. Thermal coupling to heatsinks added for incresed bias stability.
3. R60. Earlier units used two forward-biased diodes in this location.
4. D100, D101. Used to protect V2 and V102 from excessively high grid-to-cathode voltages. A few very early pieces did no have these parts. Beginning with the second run, these parts were added to the board undersides. Newer units have them mounted on the PCB topside.

If an SA-12 shows signs of arcing inside tubes V2 or V102 at tum-on it is suggested that Item 4, above, be added. Do not attempt any other modifications.

