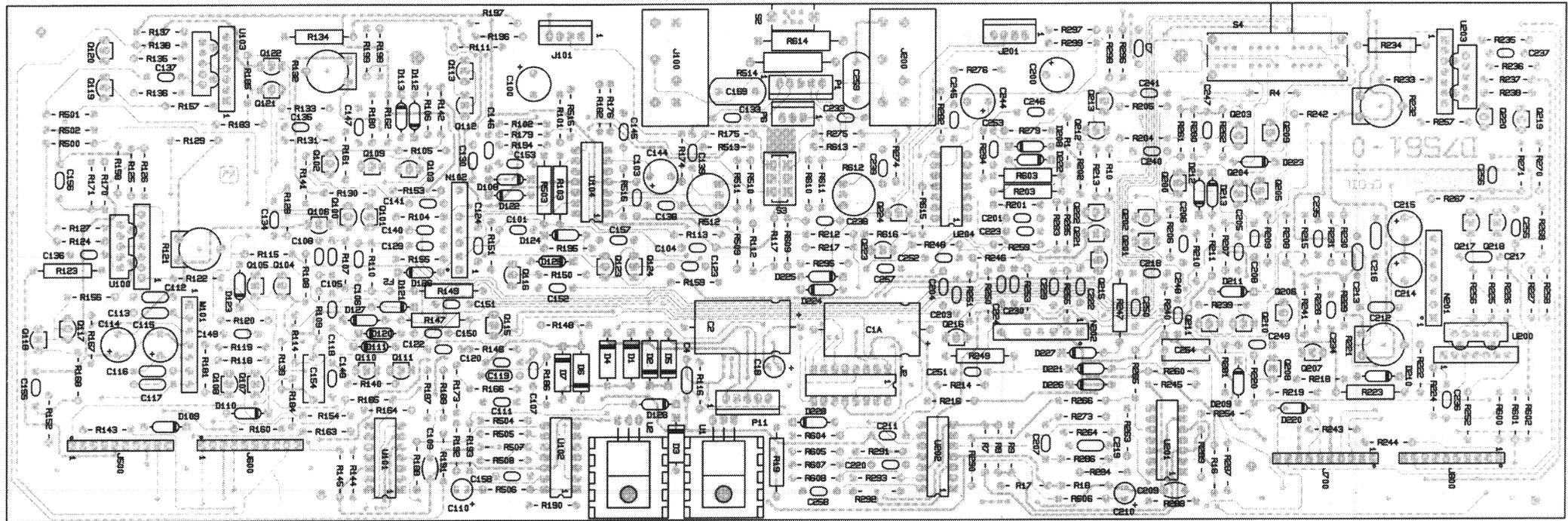
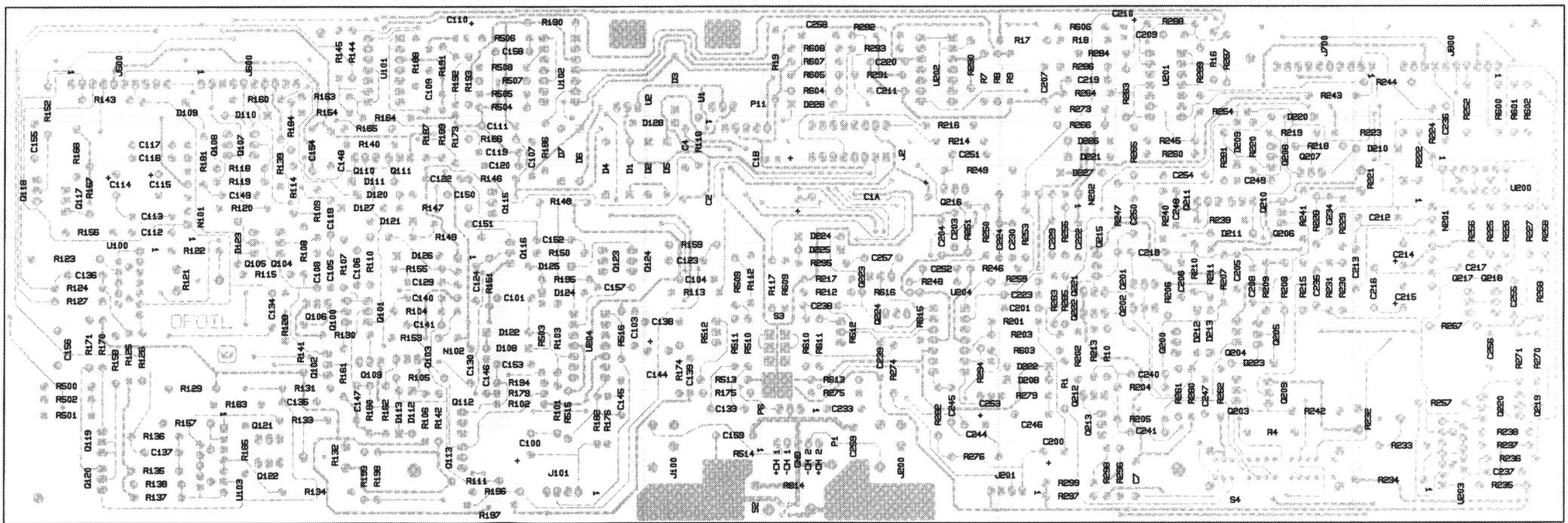


* Darker tracework indicates parts side of module foil layout.
 ** Lighter tracework indicates bottom side of module foil layout.

Fig. 8.1 Control Module (Q42834-4)



Component Side



Foil Side

Fig. 9.5 Main Module (Q42837-7)

5 Specifications

5.1 Performance

Note: 8 ohm loads were used unless specified otherwise.

Frequency Response: 3 Hz to 100 kHz bandwidth. \pm 0.1 dB 20 Hz to 20 kHz at 1 watt.

Signal to Noise Ratio: 120 dB (A-weighted) below rated output at 26 dB gain.

IM Distortion: Less than 0.005% from 760 watts through -10 dB, increasing smoothly to a maximum of 0.025% at -40 dB, measured at 26 dB gain.

Damping Factor: Greater than 20,000 from 10 Hz to 200 Hz. 1,800 at 1 kHz.

5.2 Power

Power Bandwidth:

10 Hz to 25 kHz -1.0 dB.

7 Hz to 27 kHz -1.5 dB.

5 Hz to 28 kHz -2.0 dB.

4 Hz to 30 kHz -3.0 dB.

Output Power:

Note: The following power specifications are for STEREO (two-channel) operation with a THD of 0.02% or less while both channels are driven.

760 watts per channel into 8 ohms.

1,160 watts per channel into 4 ohms.

1,500 watts per channel into 2 ohms.

Load Impedance: Rated for 16, 8, 4, and 2 ohm usage only. Safe with all types of loads, even reactive ones.

Required AC Mains: 50/60 Hz, at 100, 120, 200, 220/230, 240 VAC.) Draws 90 watts or less at idle. With a continuous 1 kHz sinewave output of 760 watts into 8 ohms in STEREO mode, as many as 26 amps are drawn from a 120 VAC source.

It is extremely important to have adequate AC power available to the amplifier. Power amplifiers can not create energy—they must have the required voltage and current to deliver the undistorted rated wattages you expect.

The amp is provided with the correct line cord for the rated line voltage.

5.3 Controls

Enable: A pushbutton located on the front panel to turn the amplifier on and off.

Level: A signal level control with 31 detents for each channel, located on the front panel.

Stereo-Mono: A three-position switch located on the back panel which selects between STEREO, BRIDGE-MONO, and PARALLEL-MONO modes of operation.

Input: A two-position switch located inside the amplifier selects between two input sensitivities. (A voltage gain of 26 dB or a sensitivity of .775 V for full rated output.)

Level / Dynamic Range Meter: A two-position switch located behind the front panel sets the display meter on the front panel as either a dB level meter or a Dynamic Range power meter.

5.4 Indicators

Enable: This amber indicator is on while the amplifier is on to show that the low-voltage power supply is operating.

ODEP: Two amber multifunction indicators which show the reserve energy status of each channel. Normally they are brightly illuminated to show that reserve energy is available. In the rare event there is no energy reserve, they will dim in proportion to ODEP limiting. They remain off if a tripped breaker, blown fuse or thermal shutdown occurs. (In the case of a thermal shutdown, the amplifier will return to normal operation after cooling down to a safe operating temperature.)

IOC: Two yellow indicators which are normally off. In the unlikely event the output waveform differs from that of the input by 0.05% or more, they will flash. In this way, they act as sensitive distortion indicators to provide proof of performance. **Note: It is normal for the Channel 2 IOC indicator to remain in PARALLEL-MONO mode.**

Signal: Two green Signal presence indicators flash in sync with the input signal to show its presence.

Dynamic Range / Level Meter: Two green five-segment meters (one per channel) display either the output dynamic range in dB or the output level in dB. (Your unit comes factory-set to display dynamic range.) As dynamic range meters they show the ratio of the peak to average power of each channel. As output level meters they show how high the output levels are relative to full power.

5.5 Input/Output

Input Connector: Balanced phone jacks on chassis and internal P.I.P. connector. (Balanced 3-pin XLR connectors are provided on P.I.P.-FX which is a standard feature.)

Input Impedance: Nominally 20 K ohms, balanced. Nominally 10 K ohms, unbalanced.

Input Sensitivity: Switchable between .775 V (unbalanced) for rated output or a voltage gain of 26 dB. (See section 4.5, Input Sensitivity Adjustment.)

Output Connector: Color-coded dual binding posts (banana jacks).

DC Output Offset: (Shorted input) ± 10 millivolts.

Output Signal

Stereo: Unbalanced, two-channel.

Bridge-Mono: Balanced, single-channel. Channel 1 controls are active; Channel 2 controls are inactive but not removed from operation.

Parallel-Mono: Unbalanced, single-channel. Channel 1 controls are active; Channel 2 controls are inactive but not removed from operation.

5.6 Protection

If unreasonable operating conditions occur the protection circuitry limits the drive level to protect the output transistor stages, particularly in the case of elevated temperature. Transformer overheating will result in a temporary shutdown of that particular channel. Controlled slew-rate voltage amplifiers protect the unit against RF burnouts. Input overload protection is furnished at the amplifier input to limit current.

Turn On: No dangerous transients. Four second turn-on delay. **Note:** This may be changed by resistor substitution. Contact Amcron Technical Services Department for details.

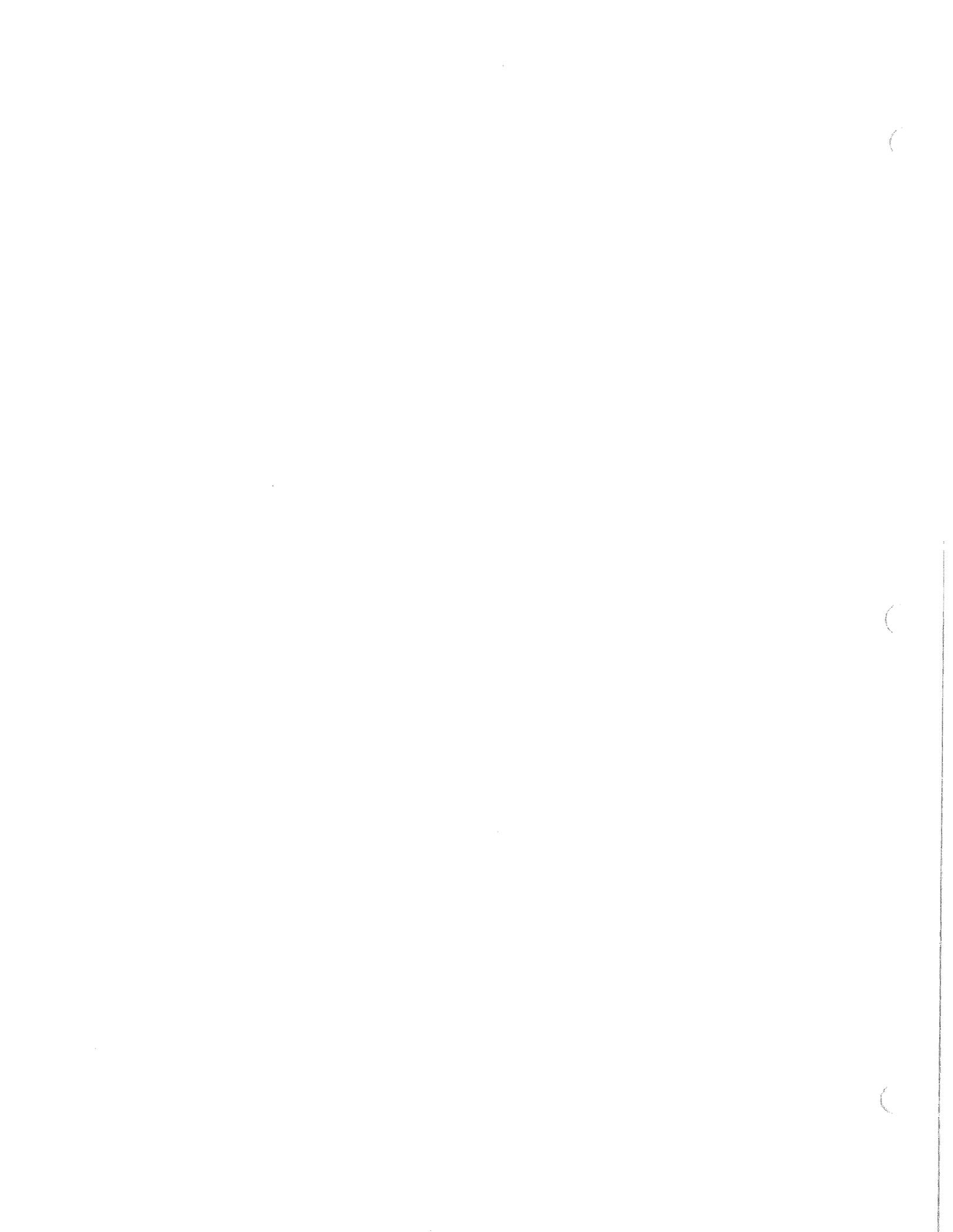
5.7 Construction

Black splattered-coat steel chassis and black powder-coated front panel for maximum durability. Chassis utilizes specially designed "flow-through" ventilation from front to side panels.

Cooling: Convection cooling with custom heat diffusers and infinitely variable on-demand forced air assistance.

Dimensions: 19 in. standard rack mount (EIA Std. RS-310-B), 7 in. height, 16 in. depth behind mounting surface, 2.75 in. in front of mounting surface.

Weight: 56.5 lbs. Center of gravity is approximately 6 in. behind front mounting surface.



PART II

Component Documentation

Parts

General Information

Sections 7 and 8 contain illustrations and parts lists for the Macro Reference power amplifier. This information should be used with the service, repair and adjustment procedure in Section 2.

Most of the mechanical and structural type parts are illustrated and indexed on exploded view drawings. Electrical and electronic parts on these illustrations are also identified by the circuit reference designation next to the illustration. Both the index number and the reference designation are included in the parts list in separate columns. The reference designations correspond to those shown in schematic diagrams.

Electrical and electronic parts located on printed circuit boards are illustrated by schematic symbols on the trace side and by component shape symbols on the component side. Reference designations also appear on these diagrams.

The quantity of each part used in each location is also shown in the parts listing.

Standard and Special Parts

Many electrical and electronic parts used in the Macro Reference are standard items stocked by and available from electronic supply houses. However, some electronic parts that appear to be standard, are actually special. A part ordered from Crown will assure an acceptable replacement. Structural items, covers and panels are available from Crown only.

Ordering Parts

When ordering parts, be sure to give the amplifier model and serial number and include the part description and Crown Part Number (CPN) from the parts list. Price quotes are available upon request.

Shipment

1. Shipment will be made by UPS or best method unless you specify a preferred method.
2. Shipments are made F.O.B. Elkhart, Indiana only.
3. Established Crown accounts will be freight prepaid and billed unless shipped by truck or air freight.
4. All others will be shipped freight collect.

Terms

1. Normal terms are C.O.D. unless the order is prepaid.
 2. Net 30 days terms apply only to those firms who have an established line of credit with Crown.
 3. If prepaying please add an amount for the freight charge. \$2.00 is average for an order under one pound.
- NOTE: Part prices are subject to change without notice.
4. New parts returned for credit are subject to a 10% restocking charge.
 5. You must receive authorization from the Parts Dept. before returning parts for credit.
 6. We are not a general parts warehouse! Parts are available for servicing Crown products only.

Illustrated Parts Lists

Contained within this section are the illustrated parts lists for the Macro Reference amplifier. Most of the mechanical and structural parts are illustrated and indexed in the main chassis illustration. The electrical and electronic parts in the assembly drawings are also shown in the circuit schematics (Figures 8.1 and 8.2) and are labeled in the parts list with both the schematic component number and the Crown Part Number (CPN).

Electric and electronic parts which are located on printed circuit boards are illustrated by schematic symbols on the trace side of the boards and by their component shape symbol on the component side of the boards. Schematic component numbers also appear on these drawings.

The quantity of each part used in each location is also shown in the parts list.

7 EXPLODED VIEW DRAWINGS

The *Exploded Views* section of this service manual is the compilation of drawings of chassis parts and components found within the Macro Reference amplifier. For schematic drawings see section 6 and for circuit board layouts along with parts lists see section 8.

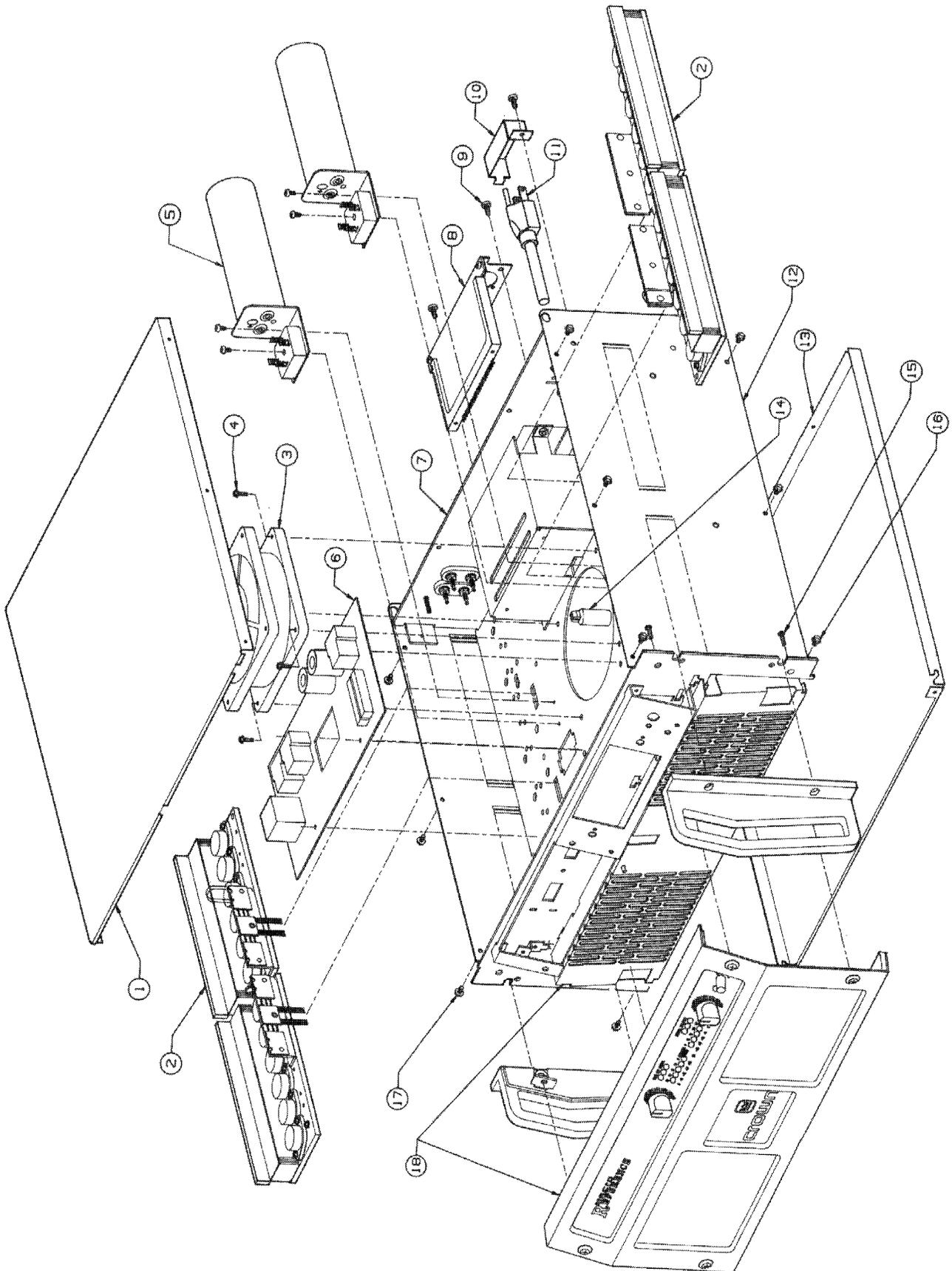


Fig. 7.1 Chassis Assembly (Top)

CHASSIS ASSEMBLY (TOP)

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	Top Cover	F11705J4	1	
2	Heatsink Assembly	_____	2	See Page 7-7
3	Fan	C 7858-1	1	
4	6-32 x .625 Screw	C 7864-9	16	
5	Capacitor Assembly	_____	2	See Page 7-11
6	Control Module	Q42834-4	1	See Page 8-2
7	Back Panel Assembly	_____	1	See Page 7-14
8	P.I.P. Card Assembly	_____	1	See Page 7-12
9	6-32 x .437 Screw	C 7601-5	24	
10	Circuit Breaker Cover	F 11624J7	1	
11	Power Cord	D 7538-8	1	
12	Chassis	M20752J7	1	
13	Bottom Cover	F11705J4	1	
14	.875" Toggle Nut	C 6873-1	2	
15	6-32 x .625 Screw	C 7864-9	2	
16	6-32 x .437 Screw	C 7601-5	6	
17	6-32 x .437 Screw	C 7601-5	6	
18	Front Panel Assembly	_____	1	See Page 7-9

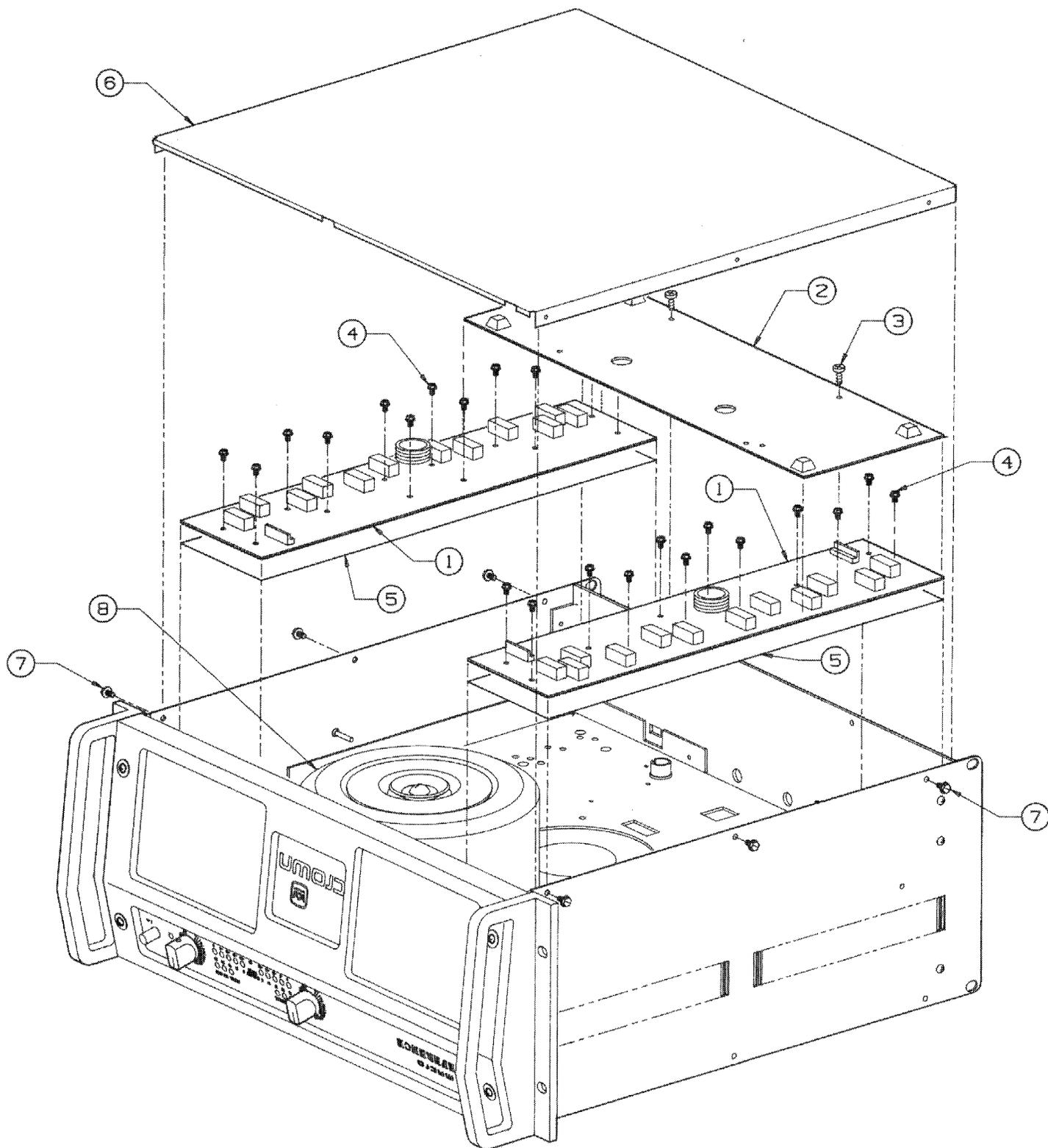


Fig. 7.2 Chassis Assembly (Bottom)

CHASSIS ASSEMBLY (BOTTOM)

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	<i>Output Module</i>	-----	2	See Page 8-16
2	<i>Main Module</i>	-----	1	See Page 8-22
3	6x32 1.25	D 6291-5	2	
4	Torx Screw	D 6315-2	24	
5	Output Pad	D 7060-3	2	
6	Bottom Cover	F11705J4	1	
7	Screw	D 7601-5	6	
8	Transformer	D 7102-3	1	

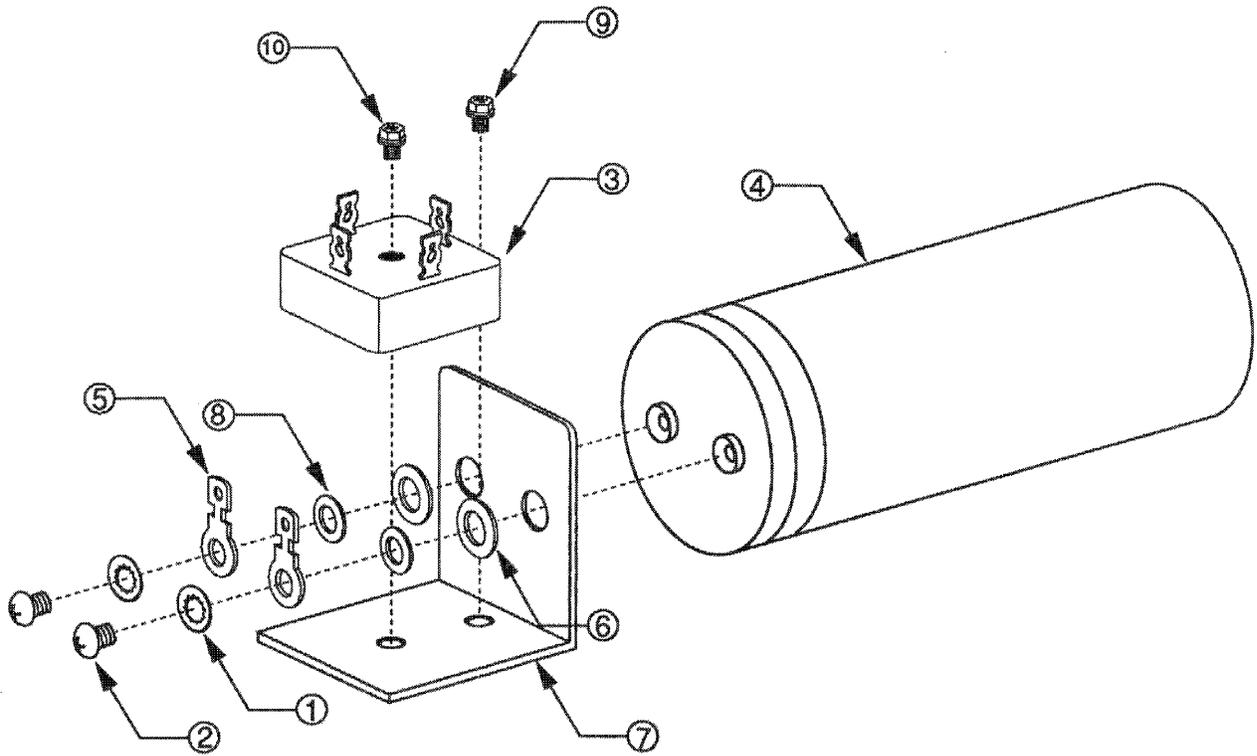


Fig. 7.3 Capacitor Assembly

CAPACITOR ASSEMBLY

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	Lockwasher	C 6860-8	2	
2	10-32 X .37 TRHD	C 4013-6	2	
3	35A Bridge Rectifier	C 4305-6	1	
4	6300µFD 150V	C 7068-7	1	
5	Solder Lug	D 2934-4	2	
6	Shoulder Washer	D 6764-1	2	
7	Capacitor Bracket	F10866-6	1	
8	Fiber Washer	D 7142-9	2	
9	.320 Hex Tri-Lob	D 6291-5	1	
10	6 x 32 x .75 Hex	C 6964-8	1	

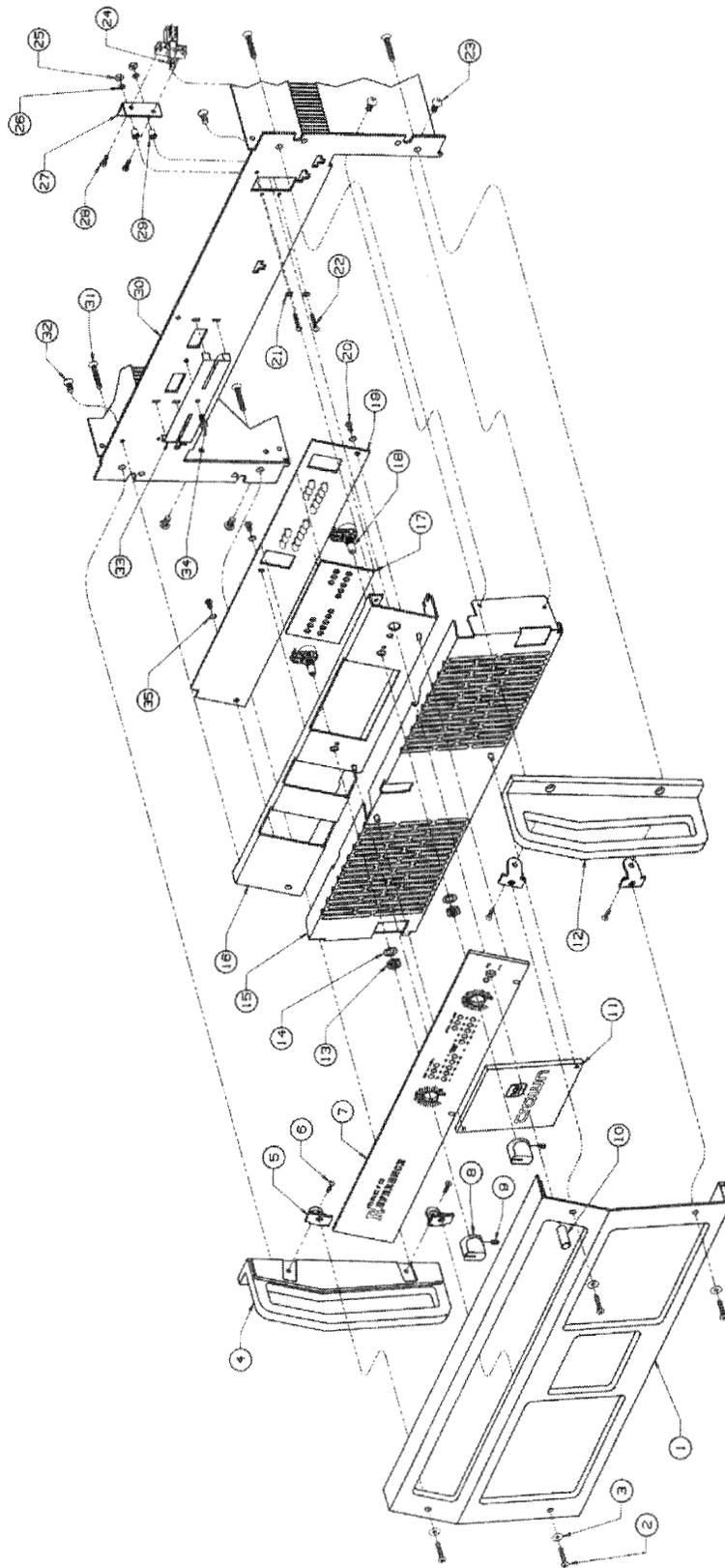


Fig. 7.4 Front Panel Assembly

FRONT PANEL ASSEMBLY

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	Front Panel	F11712J0	1	
2	8-32X.625 Screw	C 7828-4	4	
3	Nylon Washer	D 7317-7	4	
4	MR Left Handle	F11796J3	1	
5	Handle Mounting Bracket	M20921J8	2	
6	8-32 X .25 Fthd Ph	C 2136-7	2	
7	Front Panel Inset	- D 7430-8	1	
8	MR Level Control Knob	F11736J9	2	
9	6/32 x .18 Slug	C 6005-0	2	
10	On/Off Pushbutton	F11738J5	1	
11	Lower Front Panel Insert	- H43122-3	1	
12	MR Right Handle	F11795J51	1	
13	Level Control Hardware		2	Comes with Level Control
14	Level Control Hardware		2	Comes with Level Control
15	7" Finger Guard	M20881J4	1	
16	Display Board Bracket	M20971-4	1	
17	Display Board Insulator	F11787-3	1	
18	Level Control (5K ohm)	C 8401-9	2	
19	Display Module	Q42835-1	1	
20	6-32 x .3125 Screw	C 7009-1	3	
21	Lockwasher	C 1824-9	2	
22	4-40 x .62 Screw	C 3334-7	2	
23	6-32 x .437 Screw	C 7601-5	4	
24	On/Off Switch	C 5958-1	1	
25	4 x 40 Nut	C 1938-7	2	
26	Lockwasher	C 1824-9	2	
27	Power Switch Bracket	F11907-7	1	
28	4-40 x .375 Screw	C 5961-5	2	
29	6-32 x .625 Screw	C 8094-2	2	
30	MR Chassis	M20876J4	1	
31	8-32 x .5 Screw	C 8238-5	4	
32	6-32 x .437 Screw	C 7601-5	2	
33	Fishpaper Holder	F11787-3	1	
34	6-32 x .437 Screw	C 7601-5	1	
35	Star Washer	C 5594-4	3	

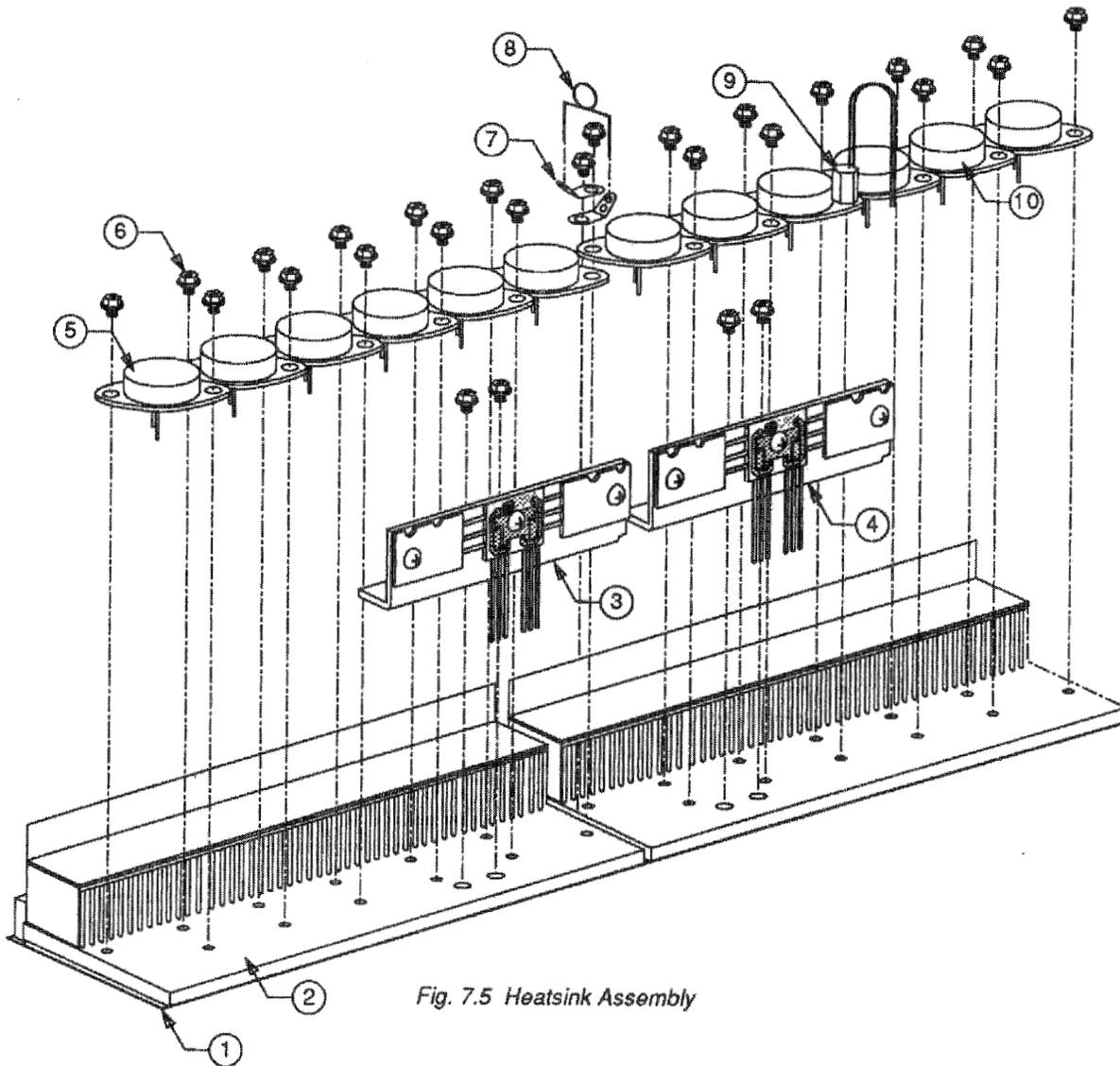


Fig. 7.5 Heatsink Assembly

HEATSINK ASSEMBLY

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	Silpad	D 6280-8		See Page 7-8 See Page 7-8 (MJ15003)
2	Heatsink	M20538-1		
3	NPN Driver Assembly	M44629-0		
4	PNP Driver Assembly	M44630-8		
5	NPN Output Device	D 6729-4		
6	6-32 X.235 Torx	D 6315-2		
7	Solder Lug	C 3163-0		
8	.01 MF 500V	C 7697-3		
9	PTC 95° C	D 6591-8		
10	PNP Output Device	C 7065-3		

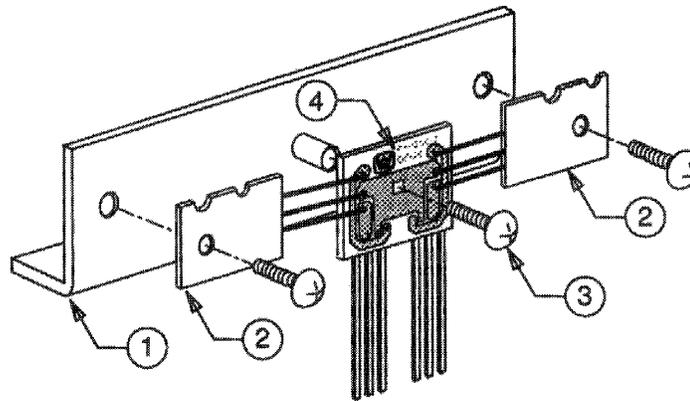


Fig. 7.6 Driver Transistor Assembly

DRIVER TRANSISTOR ASSEMBLY

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	NPN Driver Assembly	M44629-0	1	
	Driver Adapter Plate	M20840-1	1	
2a	2SC4029 NPN	C 8159-3	2	
3	6-32 X .3125	C 7009-1	3	
4	Driver Adapter #2	P10264-3	1	
1	PNP Driver Assembly	M44630-8	1	
	Driver Adapter Plate	M20840-1	1	
2b	2SA1553 PNP	C 8186-6	2	
3	6-32 X .3125	C 7009-1	3	
4	Driver Adapter #2	P10264-3	1	
	* Driver assembly is the same for both NPN and PNP stages. Only the transistor types differ.			

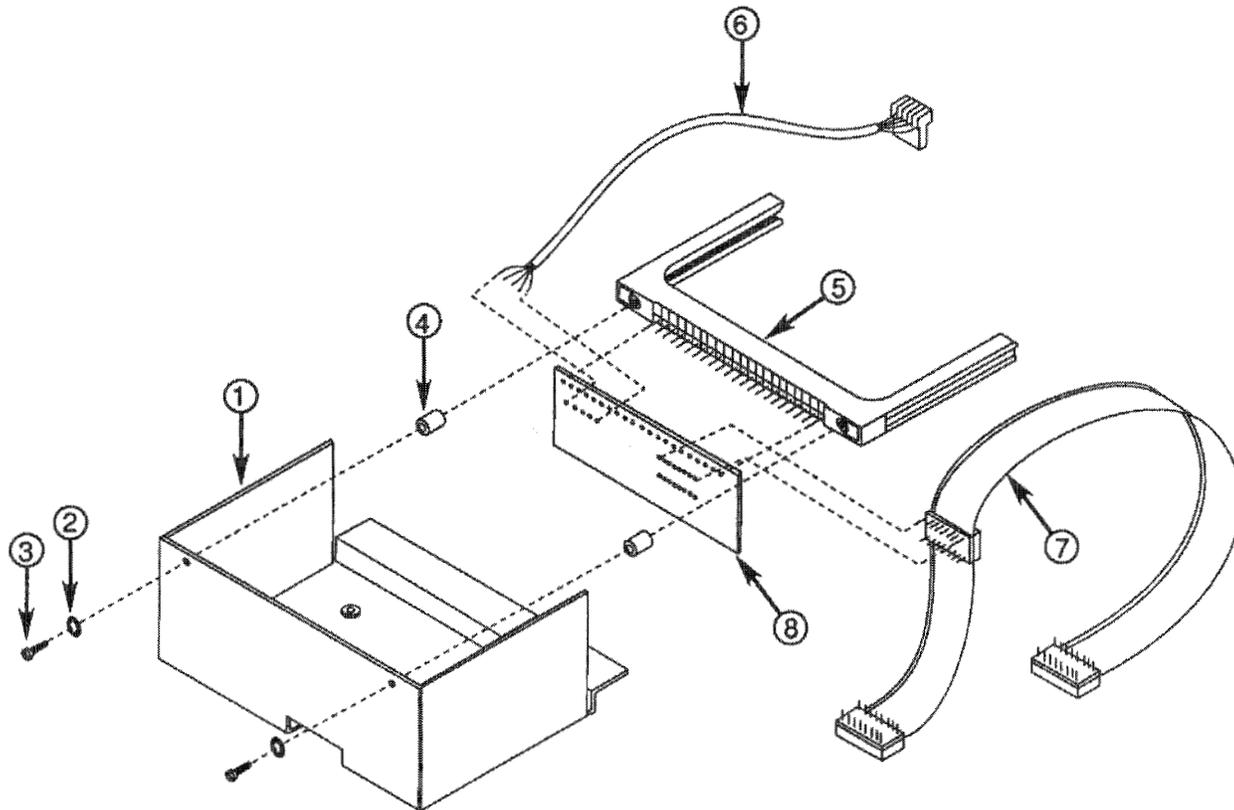


Fig. 7.7 P.I.P. Cage Assembly

P.I.P. CAGE ASSEMBLY

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	P.I.P. Card Shield Asm	F10777J3	1	
2	#4 Int.Star Lock	C 1824-9	2	
	Washer			
3	4-40 X .62	C 3334-7	2	
4	.25X.14X.375 RD SPC	C 6431-8	2	
5	22 Contact Edge Connector	C 6821-0	1	
6	P.I.P. Cable Assembly	D 6626-2	1	
7	P.I.P. Ribbon Conn.	D 6899-5	1	
8	P.I.P. Brd. Intercon.	P10094B0	1	

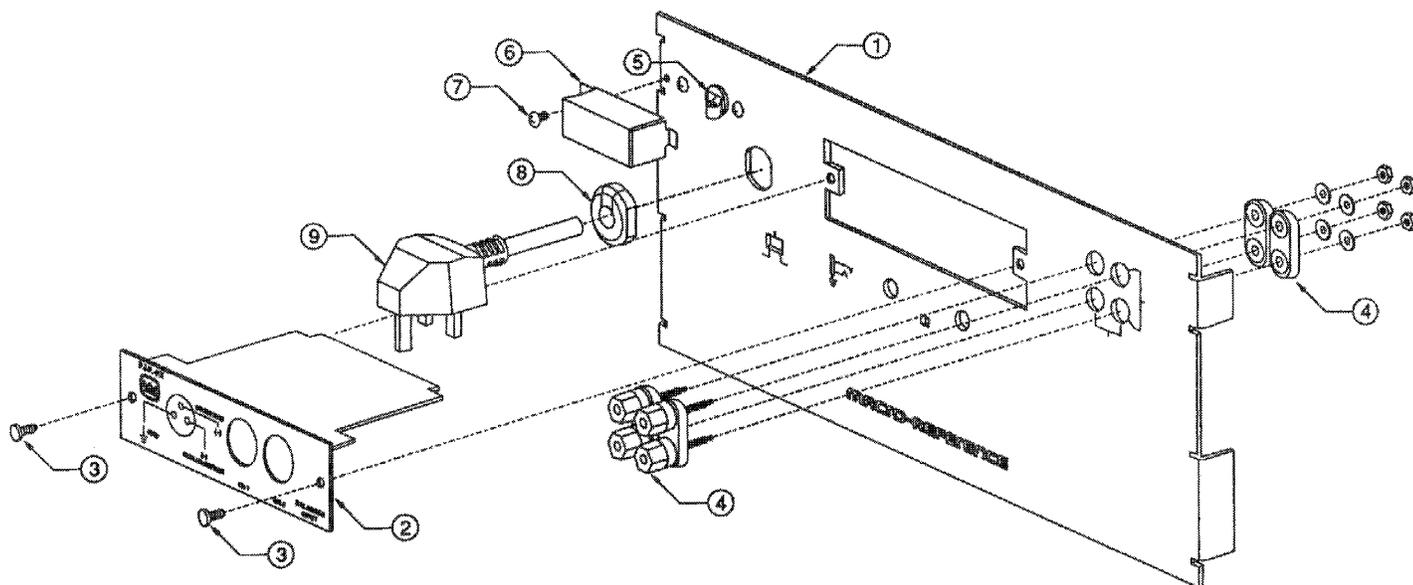


Fig. 7.8 Back Panel Assembly

BACK PANEL ASSEMBLY

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	Back Panel	M20803J8	1	
2	P.I.P.-FX Card	M44018-6	1	
3	6-32 x .437 Screw	C 7601-5	2	
4	Dual Binding Post	C 8013-2	2	
5	30A Circuit Breaker	C 7756-7	1	
6	Circuit Breaker Cover	F 11624J7	1	
7	6-32 x .437 Screw	C 7601-5	1	
8	Strain Relief	C 7315-2	1	
9	Power Cord	D 7538-8	1	

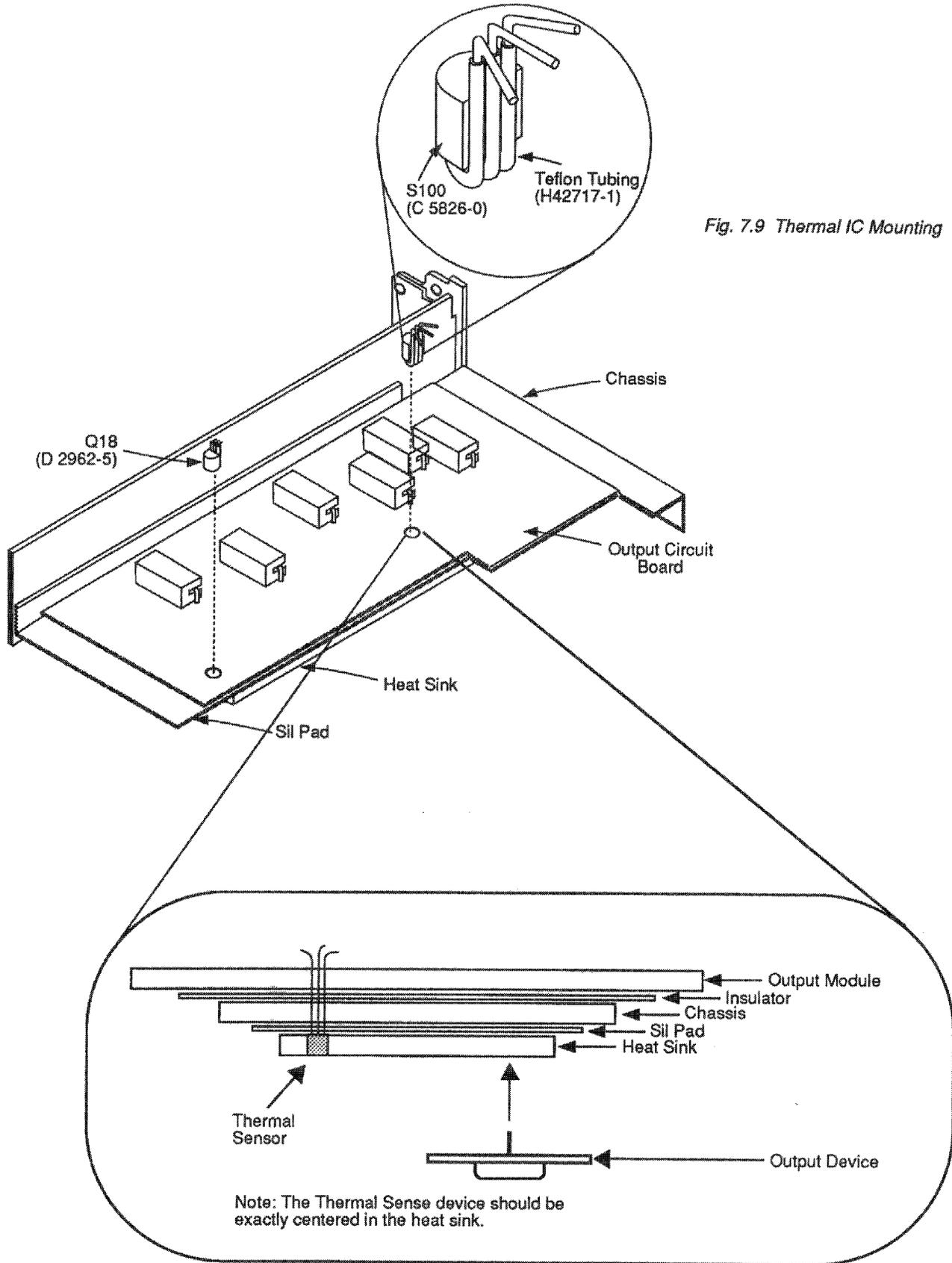


Fig. 7.9 Thermal IC Mounting

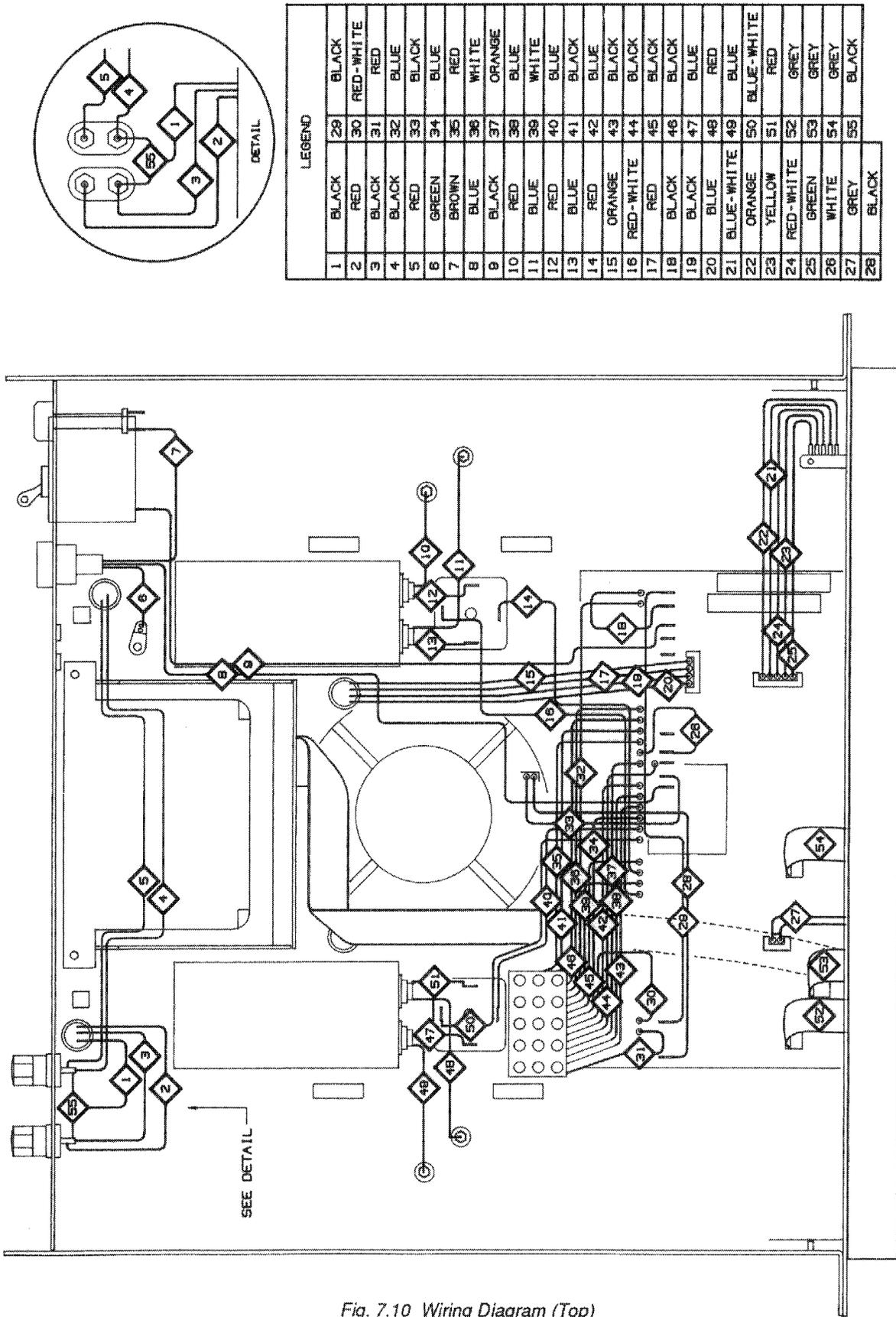


Fig. 7.10 Wiring Diagram (Top)

LEGEND	
1	GREY
2	GREY
3	GREY
4	BLACK
5	RED
6	GREY
7	GREY
8	GREY
9	BLUE
10	RED
11	BLACK
12	ORANGE
13	GREY
14	BLACK
15	RED
16	GREY
17	GREY
18	BLACK
19	BLACK
20	BLACK
21	BLACK
22	BLACK
23	GREY
24	GREY
25	GREY
26	BLACK
27	RED
28	GREY
29	GREY
30	BLACK
31	RED-WHITE
32	RED-WHITE

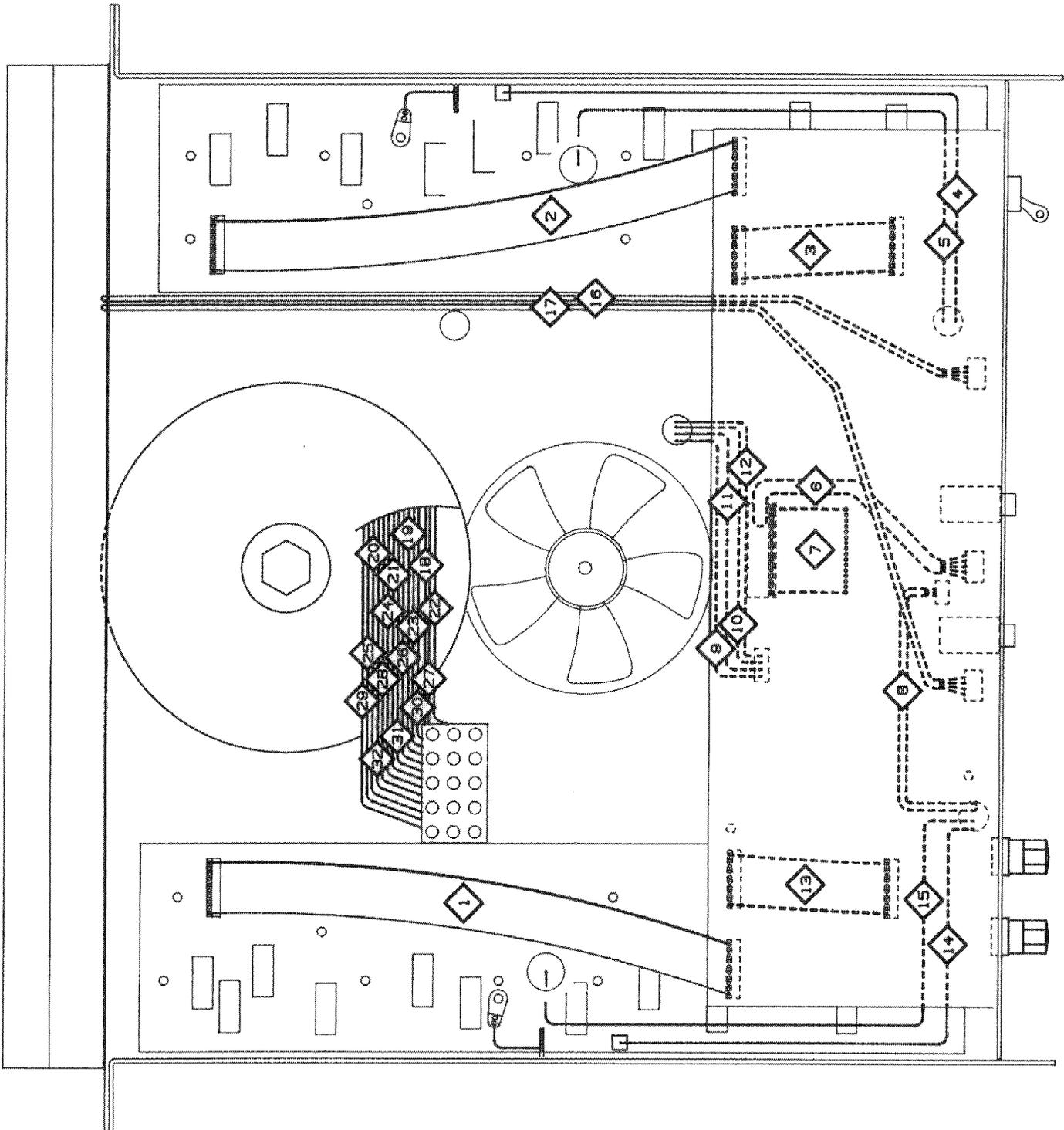
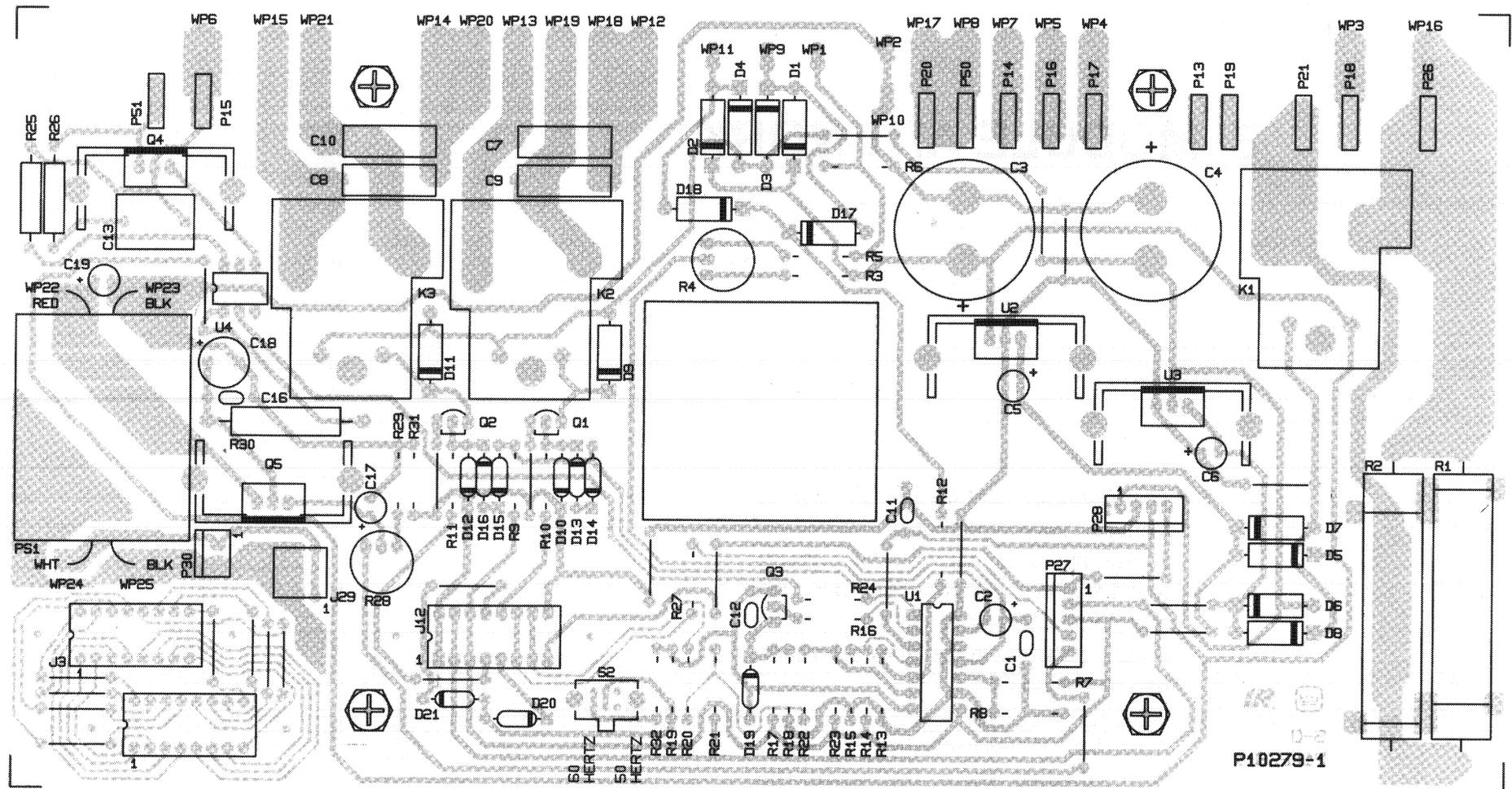


Fig. 7.11 Wiring Diagram (Bottom)

8 MODULE ARTWORK

The *Modules* section of this service manual is the compilation of artwork and circuit board layouts for the module found within the Model amplifier. For schematic diagrams see section 6 and for chassis parts drawings along with parts lists see section 7.

Note: A blank space in the right column of the following parts list means the component is the same as on the module listed immediately to the left!



* Darker tracework indicates parts side of module foil layout.
 ** Lighter tracework indicates bottom side of module foil layout.

Fig. 8.1 Control Module (Q42834-4)

CONTROL MODULE

Circuit Designation	Q42834-4		Description	Part #
	Description	Part #		
Resistors				
R1	300 Ohm 10W	C 7669-2		
R2	300 Ohm 10W	C 7669-2		
R3	150 K Ohm .25W	C 4216-5		
R4	10 K Ohm Trim Pot	C 3093-9		
R5	150 K Ohm .25W	C 4216-5		
R6	100 K Ohm .25W	C 2883-4		
R7	33. K Ohm .25W	C 4346-0		
R8	100 K Ohm .25W	C 2883-4		
R9	3.9 K Ohm .25W	C 2630-9		
R10	2.2 K Ohm .25W	C 2628-3		
R11	2.2 K Ohm .25W	C 2628-3		
R12	47 K Ohm .25W	C 2880-0		
R13	20 K Ohm .25W	C 5046-5		
R14	47 K Ohm .25W	C 2880-0		
R15	1 K Ohm .25W	C 2627-5		
R16	47 K Ohm .25W	C 2880-0		
R17	3.3 K Ohm .25W	C 2629-1		
R18	12 K Ohm .25W	C 2878-4		
R19	91 K Ohm .25W	C 3621-7		
R20	4.7 K Ohm .25W	C 3939-3		
R21	4.7 K Ohm .25W	C 3939-3		
R22	470 K Ohm .25W	C 4225-6		
R23	470 K Ohm .25W	C 4225-6		

CONTROL MODULE (CONT)

Circuit Designation	Q42834-4		Description	Part #
	Description	Part #		
R24	2.2 K Ohm .25W	C 2628-3		
R25	180 Ohm .5W	C 1006-3		
R26	36 Ohm .5W	C 2988-1		
R27	3.0 K Ohm .25W	C 3805-6		
R28	5K Ohm Trim Pot	C 3670-4		
R29	4.7 K Ohm .25W	C 3939-3		
Capacitors				
C1	.1 μ f 50V	C 6130-6		
C2	2.2 μ f 50V	C 5362-6		
C3	1800 μ f 35V	C 7819-3		
C4	1800 μ f 35V	C 7819-3		
C5	2.2 μ f 50V	C 5362-6		
C6	2.2 μ f 50V	C 5362-6		
C7	.1 μ f 200V	C 2938-6		
C8	.1 μ f 200V	C 2938-6		
C9	.1 μ f 200V	C 2938-6		
C10	.1 μ f 200V	C 2938-6		
C11	.1 μ f 50V	C 6130-6		
C12	.1 μ f 50V	C 6130-6		
C13	.47 μ f 250V	C 7502-5		
C16	.1 μ f 50V	C 6130-6		
C17	.01 μ f 100V	C 3161-4		
C18	100 μ f 35V	C 8026-4		

CONTROL MODULE (CONT)

Circuit Designation	Q42834-4		Description	Part #
	Description	Part #		
Transistors				
Q1	2N4125 PNP	C 3625-8		
Q2	2N4125 PNP	C 3625-8		
Q3	2N4125 PNP	C 3625-8		
Q4	MAC218A6 (TRIAC)	C 7662-7		
Q5	MJE15028 NPN	C 5890-6		
Integrated Circuits				
U1	LM339N	C 4345-2		
U2	MC7815CT	C 5095-2		
U3	MC7915CT	C 5096-0		
U4	MOC3011	C 7665-0		
Diodes				
D1	1N4004	C 2851-1		
D2	1N4004	C 2851-1		
D3	1N4004	C 2851-1		
D4	1N4004	C 2851-1		
D5	1N4004	C 2851-1		
D6	1N4004	C 2851-1		
D7	1N4004	C 2851-1		
D8	1N4004	C 2851-1		
D9	1N4004	C 2851-1		
D10	1N4004	C 2851-1		
D11	1N4004	C 2851-1		
D12	1N4148	C 3181-2		

CONTROL MODULE (CONT)

Circuit Designation	Q42834-4		Description	Part #
	Description	Part #		
D13	1N4148	C 3181-2		
D14	1N4148	C 3181-2		
D15	1N4148	C 3181-2		
D16	1N4148	C 3181-2		
D17	1N4004	C 2851-1		
D18	1N4004	C 2851-1		
D19	1N961B 10V Zener	C 3549-0		
D20	1N4148	C 3181-2		
D21	1N4148	C 3181-2		
Misc.	Relay (Cover)	C 7890-4		
CB1	Relay 30A	C 7891-2		
	6 X 32 Hex Nut	C 1889-2		
	14 Pin IC Socket	C 3450-1		
	16PIN IC Socket	C 4508-5		
	#6 INT.Star Washer	C 5594-4		
	T0220 Heat Sink	C 6510-9		
	Torque Spreader	C 6541-4		
	6-32 X .3125 RDHD	C 7009-1		
	4 Pos 1 Center Header	C 7592-6		
	5 Pos 1 Center Header	C 7593-4		
	.25 PC Mount	C 7817-7		
	Low Noise PWR Supply	C 8333-4		
	Connector 14-16 Ga	C 7352-5		

CONTROL MODULE (CONT)

Circuit Designation	Q42834-4		Description	Part #
	Description	Part #		
	Mate-N-Lock	C 7832-6		
	Mate-N-Lock Socket	C 7833-4		
	MR Control Bd (Blank)	P10279-1		

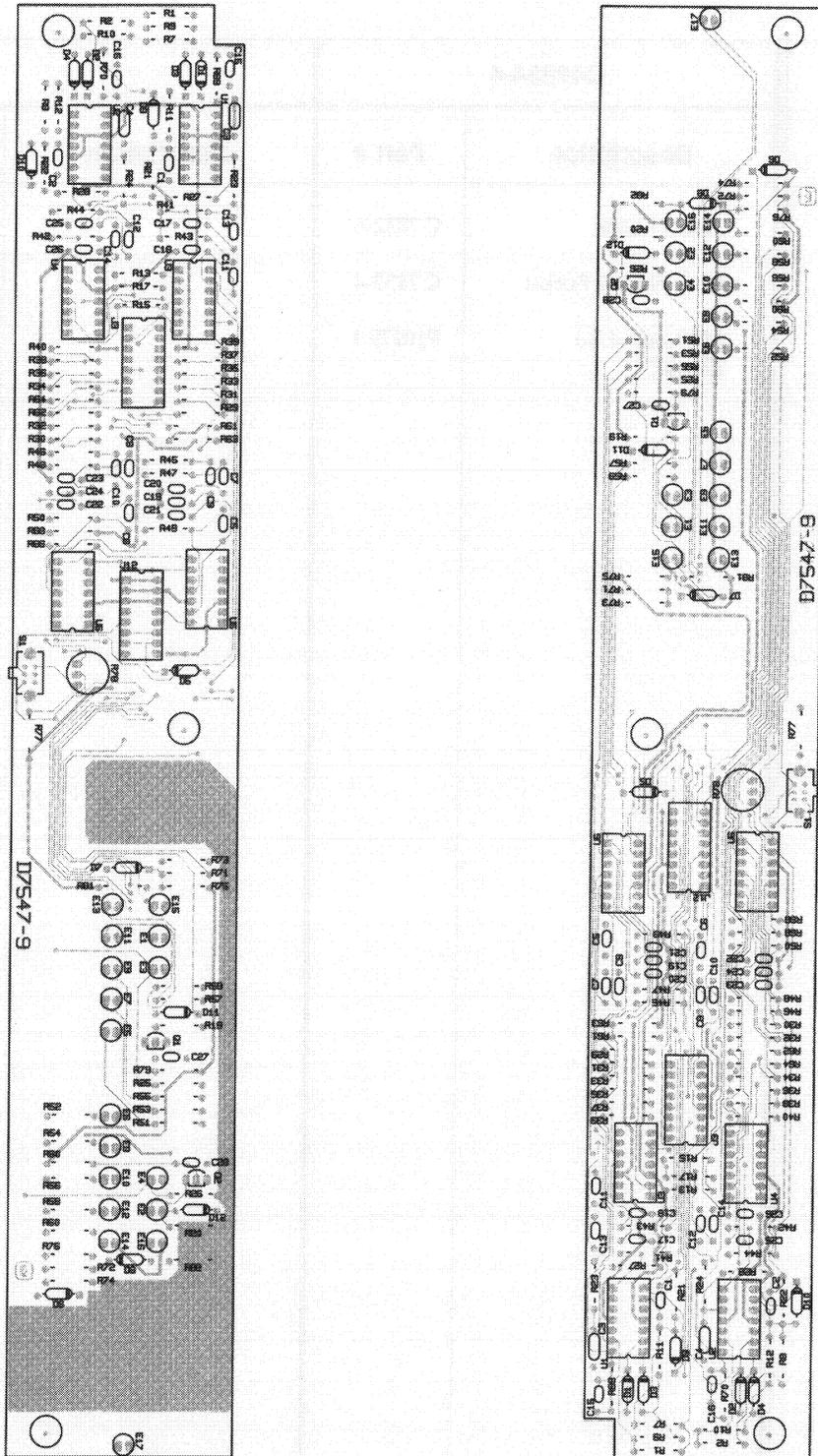


Fig. 8.2 Display Module (Q42835-1)

DISPLAY MODULE

Circuit Designation	Q42835-1		Description	Part #
	Description	Part #		
Resistors				
R1	100 K Ohm .25W 1%	C 5707-2		
R2	100 K Ohm .25W 1%	C 5707-2		
R7	100 K Ohm .25W 1%	C 5707-2		
R8	100 K Ohm .25W 1%	C 5707-2		
R9	10 K Ohm .25W 1%	C 4859-2		
R10	10 K Ohm .25W 1%	C 4859-2		
R11	4.99K Ohm .25W 1%	C 3686-0		
R12	4.99K Ohm .25W 1%	C 3686-0		
R13	8.25 K Ohm .25W 1%	C 7810-2		
R15	14.3 K Ohm .25W 1%	C 6165-2		
R17	8.25 K Ohm .25W 1%	C 7810-2		
R19	820 Ohm .25W	C 3301-6		
R20	820 Ohm .25W	C 3301-6		
R21	10 K Ohm .25W 1%	C 4859-2		
R22	10 K Ohm .25W 1%	C 4859-2		
R23	1.5 K Ohm .25W	C 2876-8		
R24	1.5 K Ohm .25W	C 2876-8		
R25	820 Ohm .25W	C 3301-6		
R26	820 Ohm .25W	C 3301-6		
R27	1.8 M Ohm .25W	C 4236-3		
R28	1.8 M Ohm .25W	C 4236-3		
R29	6.81 K Ohm .25W 1%	C 6104-1		
R30	6.81 K Ohm .25W 1%	C 6104-1		

DISPLAY MODULE (CONT)

Circuit Designation	Q42835-1		Description	Part #
	Description	Part #		
R31	1.69 K Ohm .25W 1%	C 7434-1		
R32	1.69 K Ohm .25W 1%	C 7434-1		
R33	953 Ohm .25W 1%	C 6317-9		
R34	953 Ohm .25W 1%	C 6317-9		
R35	536 Ohm .25W 1%	C 5044A8		
R36	536 Ohm .25W 1%	C 5044A8		
R37	300 Ohm .25W	C 3801-5		
R38	300 Ohm .25W	C 3801-5		
R39	390 Ohm .25W	C 6495-3		
R40	390 Ohm .25W	C 6495-3		
R41	22 K Ohm .25W	C 3302-4		
R42	22 K Ohm .25W	C 3302-4		
R43	22 K Ohm .25W	C 3302-4		
R44	22 K Ohm .25W	C 3302-4		
R45	22 K Ohm .25W	C 3302-4		
R46	22 K Ohm .25W	C 3302-4		
R47	22 K Ohm .25W	C 3302-4		
R48	22 K Ohm .25W	C 3302-4		
R49	22 K Ohm .25W	C 3302-4		
R50	22 K Ohm .25W	C 3302-4		
R51	390 Ohm .25W	C 6495-3		
R52	390 Ohm .25W	C 6495-3		
R53	390 Ohm .25W	C 6495-3		
R54	390 Ohm .25W	C 6495-3		

DISPLAY MODULE (CONT)

Circuit Designation	Q42835-1		Description	Part #
	Description	Part #		
R55	390 Ohm .25W	C 6495-3		
R56	390 Ohm .25W	C 6495-3		
R57	390 Ohm .25W	C 6495-3		
R58	390 Ohm .25W	C 6495-3		
R59	390 Ohm .25W	C 6495-3		
R60	390 Ohm .25W	C 6495-3		
R61	1.0 M Ohm .25W	C 3198-6		
R62	1.0 M Ohm .25W	C 3198-6		
R63	3.3 M Ohm .25W	C 4237-1		
R64	3.3 M Ohm .25W	C 4237-1		
R66	47 K Ohm .25W	C 2880-0		
R68	1 K Ohm .25W	C 2627-5		
R69	5.1 M Ohm .25W	C 4126-6		
R70	5.1 M Ohm .25W	C 4126-6		
R71	820 Ohm .25W	C 3301-6		
R72	820 Ohm .25W	C 3301-6		
R73	1.8 K Ohm .25W	C 3807-2		
R74	1.8 K Ohm .25W	C 3807-2		
R75	3.3 K Ohm .25W	C 2629-1		
R76	3.3 K Ohm .25W	C 2629-1		
R77	20 K Ohm .25W	C 5046-5		
R78	5K Ohm Helipot Trim	C 3670-4		
R79	470 K Ohm .25W	C 4225-6		
R80	470 K Ohm .25W	C 4225-6		

DISPLAY MODULE (CONT)

Circuit Designation	Q42835-1		Description	Part #
	Description	Part #		
R82	1.5 K Ohm .25W	C 2876-8		
R83	1.5 K Ohm .25W	C 2876-8		
Capacitors				
C1	27PF 100V	C 6813-7		
C2	27PF 100V	C 6813-7		
C3	.47µf 50V	C 6802-0		
C4	.47µf 50V	C 6802-0		
C5	.1µf 50V	C 6804-6		
C6	.1µf 50V	C 6804-6		
C7	.1µf 50V	C 6804-6		
C8	.1µf 50V	C 6804-6		
C9	.1µf 50V	C 6804-6		
C10	.1µf 50V	C 6804-6		
C11	.1µf 50V	C 6804-6		
C12	.1µf 50V	C 6804-6		
C13	.1µf 50V	C 6804-6		
C14	.1µf 50V	C 6804-6		
C15	.47µf 50V	C 6802-0		
C16	.47µf 50V	C 6802-0		
C17	.001µf 100V	C 6807-9		
C18	.001µf 100V	C 6807-9		
C19	.001µf 100V	C 6807-9		
C20	.001µf 100V	C 6807-9		
C21	.001µf 100V	C 6807-9		

DISPLAY MODULE (CONT)

Circuit Designation	Q42835-1		Description	Part #
	Description	Part #		
C22	.001 μ f 100V	C 6807-9		
C23	.001 μ f 100V	C 6807-9		
C24	.001 μ f 100V	C 6807-9		
C25	.001 μ f 100V	C 6807-9		
C26	.001 μ f 100V	C 6807-9		
C27	.1 μ f 50V	C 6804-6		
C28	.1 μ f 50V	C 6804-6		
Diodes				
D1	1N4148	C 3181-2		
D2	1N4148	C 3181-2		
D3	1N4148	C 3181-2		
D4	1N4148	C 3181-2		
D5	1N4148	C 3181-2		
D6	1N4148	C 3181-2		
D7	1N4148	C 3181-2		
D8	1N4148	C 3181-2		
D9	1N4148	C 3181-2		
D10	1N4148	C 3181-2		
D11	1N4148	C 3181-2		
D12	1N4148	C 3181-2		
LEDs				
E1	Yellow LED	C 4431-0		
E2	Yellow LED	C 4431-0		
E1	Green LED	C 7863-1		

DISPLAY MODULE (CONT)

Circuit Designation	Q42835-1		Description	Part #
	Description	Part #		
E2	Green LED	C 7863-1		
E3	Green LED	C 7863-1		
E4	Green LED	C 7863-1		
E5	Green LED	C 7863-1		
E6	Green LED	C 7863-1		
E7	Green LED	C 7863-1		
E8	Green LED	C 7863-1		
E9	Green LED	C 7863-1		
E10	Green LED	C 7863-1		
E11	Green LED	C 7863-1		
E12	Green LED	C 7863-1		
E13	Green LED	C 7863-1		
E14	Green LED	C 7863-1		
E15	Green LED	C 7863-1		
E16	Green LED	C 7863-1		
E17	Amber LED	C 4342-9		
Integrated Circuits				
U1	MC33079P	C 7558-7		
U2	MC33079P	C 7558-7		
U3	LM339N	C 4345-2		
U4	LM339N	C 4345-2		
U5	LM339N	C 4345-2		
U6	LM339N	C 4345-2		

DISPLAY MODULE (CONT)

Circuit Designation	Q42835-1		Description	Part #
	Description	Part #		
Misc.	16Pin Dip Cable	D 6990-2		
	Display Brd (Blank)	D 7547-9		

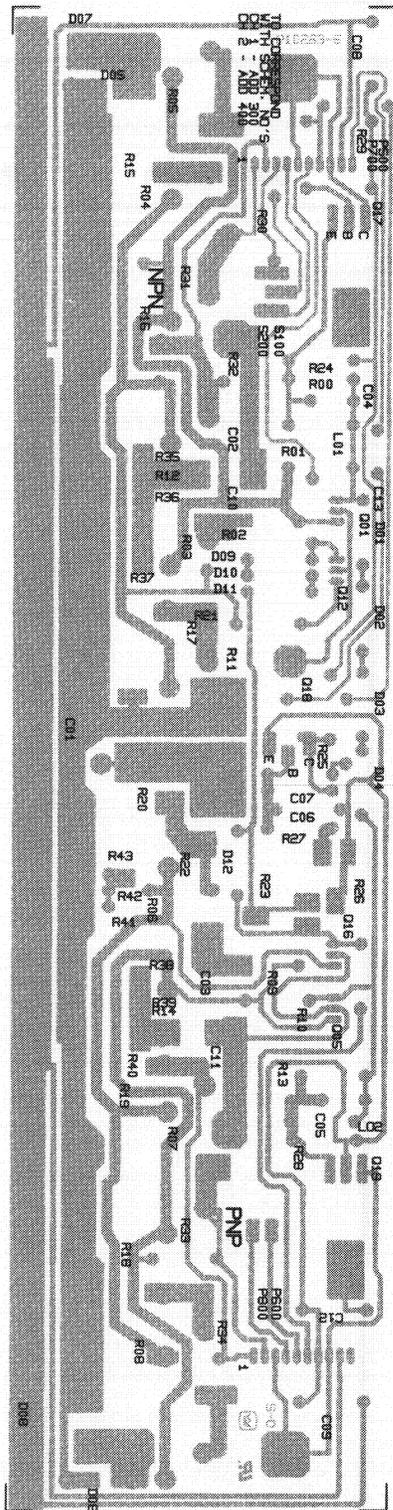


Fig. 8.3 Output Module (Q42822-9)

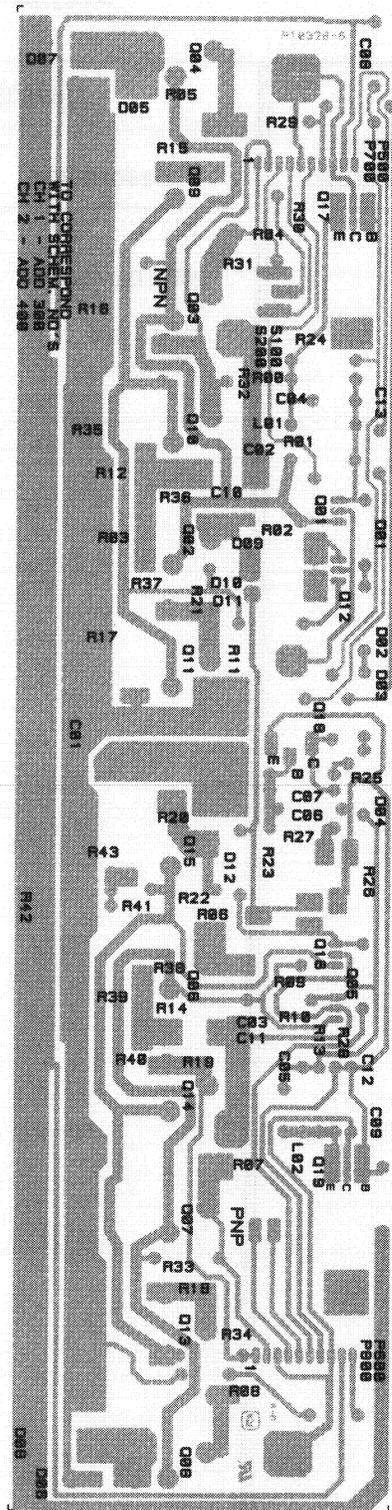


Fig. 8.4 Output Module (Q428941-7)

OUTPUT MODULE

Circuit Designation	Q42822-9		Q42941-6	
	Description	Part #	Description	Part #
Resistors				
R300 R400	68 Ohm .25W	C 6079-5		
R301 R401	100 Ohm .25W	C 2872-7		
R302 R402	5.6 Ohm .5W	C 7778-1		
R303 R403	.2 Ohm 5W	C 6486-2		
R304 R404	.2 Ohm 5W	C 6486-2		
R305 R405	.2 Ohm 5W	C 6486-2		
R306 R406	.2 Ohm 5W	C 6486-2		
R307 R407	.2 Ohm 5W	C 6486-2		
R308 R408	.2 Ohm 5W	C 6486-2		
R309 R409	22 Ohm .25W	C 7779-9		
R310 R410	100 Ohm .25W	C 2872-7		
R311 R411	2.7 Ohm 10W	C 5862-5		
R312 R412	2.7 Ohm 1W	C 1001-4		
R313 R413	68 Ohm .25W	C 6079-5		
R314 R414	2.7 Ohm 1W	C 1001-4		

OUTPUT MODULE (CONT)

Circuit Designation	Q42822-9		Q42941-6	
	Description	Part #	Description	Part #
R315 R415	.2 Ohm 5W	C 6486-2		
R316 R416	.2 Ohm 5W	C 6486-2		
R317 R417	.2 Ohm 5W	C 6486-2		
R318 R418	.2 Ohm 5W	C 6486-2		
R319 R419	.2 Ohm 5W	C 6486-2		
R320 R420	.2 Ohm 5W	C 6486-2		
R321 R421	5.6 Ohm .5W	C 7778-1		
R322 R422	22 Ohm .25W	C 7779-9		
R323 R423	250 Ohm Lin Trimpot	C 6844-2		
R324 R424	13 K Ohm .25W	C 4300-7		
R325 R425	2.2 K Ohm .25W	C 2628-3		
R326 R426	250 Ohm Lin Trimpot	C 6844-2		
R327 R427	390 Ohm .25W	C 6495-3		
R328 R428	13 K Ohm .25W	C 4300-7		
R329 R429	51 Ohm .25W	C 6402-9		
R330 R430	102 Ohm .25W 1%	C 6626-3		

OUTPUT MODULE (CONT)

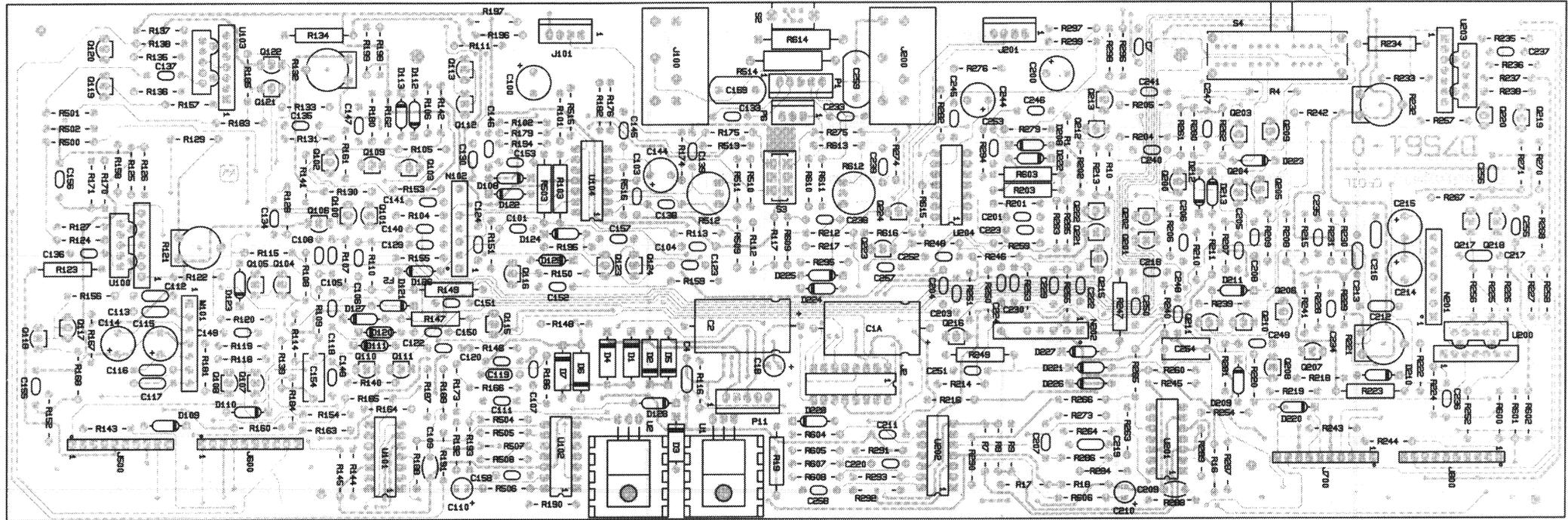
Circuit Designation	Q42822-9		Q42941-6	
	Description	Part #	Description	Part #
Capacitors				
C301 C401	.047 μ f 200V	C 3978-1		
C302 C402	.1 μ f 200V	C 2938-6		
C303 C403	.1 μ f 200V	C 2938-6		
C304 C404	.0022 μ f 100V	C 3285-1		
C305 C405	.0027 μ f 200V	C 3481-6		
C306 C406	.01 μ f 100V	C 6806-1		
C307 C407	.001 μ f 100V	C 6807-9		
C308 C408	180pF 100V	C 6810-3		
C312 C412	470pF 100V	C 6808-7		
C313 C413	.47 μ f 250V	C 7502-5		
Inductors				
L300 L400	2.5 μ H Coil	D 7407-6		
L301 L401	.470 μ H	C 3510-2		
L302 L402	.470 μ H	C 3510-2		
Diodes				
D301 D401	1N4004	C 2851-1		

OUTPUT MODULE (CONT)

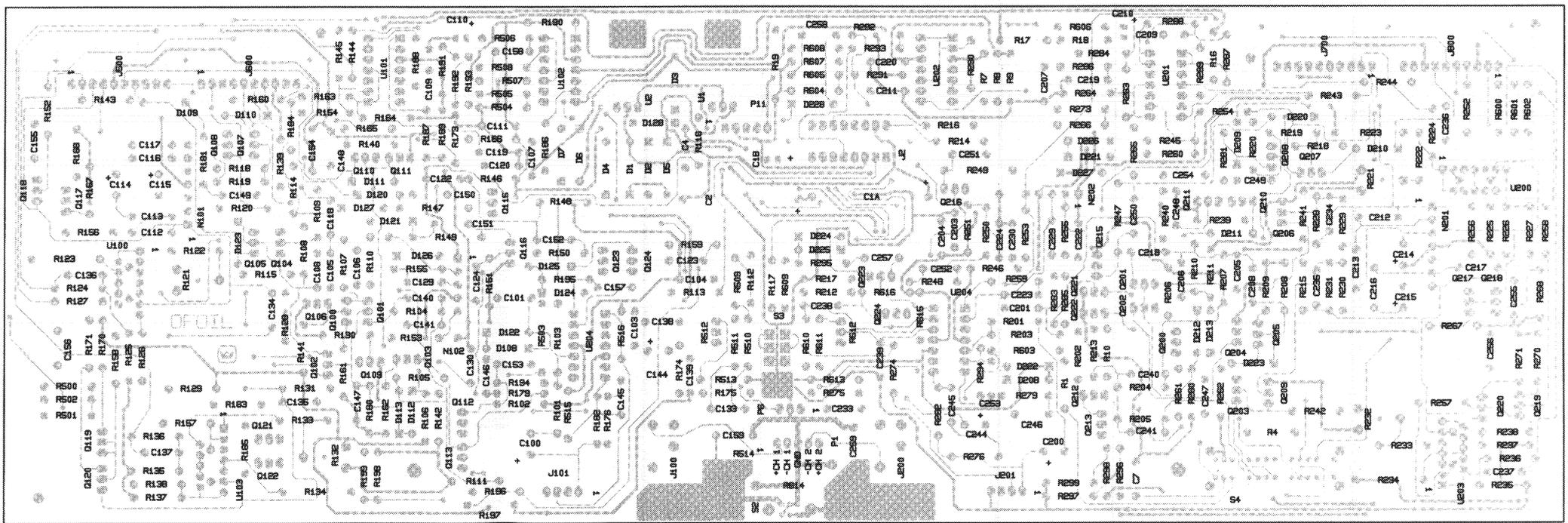
Circuit Designation	Q42822-9		Q42941-6	
	Description	Part #	Description	Part #
D302 D402	1N4004	C 2851-1		
D303 D403	1N4004	C 2851-1		
D304 D404	1N4004	C 2851-1		
D305 D405	MR822 Pwr Rect	C 8383-9		
D306 D406	MR822 Pwr Rect	C 8383-9		
D307 D407	MR822 Pwr Rect	C 8383-9		
D308 D408	1N4004	C 2851-1		
D309 D409	1N4004	C 2851-1		
D310 D410	1N4004	C 2851-1		
D311 D411	1N4004	C 2851-1		
Transistors				
Q317 Q417	MPS-U10 NPN	C 7271-7		
Q318 Q418	MPS8097 NPN	D 2962-5	C 8813-5	
Q319 Q419	MPSU60 PNP	C 7318-6		

OUTPUT MODULE (CONT)

Circuit Designation	Q42822-9		Q42941-6	
	Description	Part #	Description	Part #
Misc.	0 Ohm Jumper	C 5868-2		
	10P HDR	C 7057-0		
	Output Brd (Blank)	P10263-5		P10328-6



Component Side



Foil Side

Fig. 9.5 Main Module (Q42837-7)

MAIN MODULE

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
Resistors				
R2	10 K Ohm 1%	C 8260-9		
R4	10.5K Ohm 1%	C 4497-1		
R7	43 K Ohm	C 4167-0		
R8	75 K Ohm	C 5702-3		
R9	3.3K Ohm	C 2629-1		
R16	3.3K Ohm	C 2629-1		
R17	75 K Ohm	C 5702-3		
R18	43 K Ohm	C 4167-0		
R10	N/A			
R19	2.7 Ohm .5W	C 2857-8		
R101 R201	1.02 K Ohm 1%	C 6086-0		
R102 R202	510 Ohm	C 4226-4		
R103 R203	20.5 K Ohm 1%	C 8416-7		
R104 R204	2.7K Ohm	C 5168-7		
R105 R205	2.7K Ohm	C 5168-7		
R106 R206	12K Ohm	C 2878-4		
R107 R207	68 K Ohm	C 3620-9		
R108 R208	820 K Ohm	C 3301-6		
R109 R209	68 K Ohm	C 6079-5		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
R110 R210	68 K Ohm	C 3620-9		
R111 R211	12K Ohm	C 2878-4		
R112 R212	51 K Ohm	C 2881-8		
R113 R213	4.7K Ohm	C 3939-3		
R114 R214	4.7K Ohm	C 3939-3		
R115 R215	510 K Ohm	C 4226-4		
R116 R216	3.3 M Ohm	C 4237-1		
R117 R217	47 K Ohm	C 2880-0		
R118 R218	270 Ohm .25W	C 7780-7		
R119 R219	634 Ohm ..25W	C 6298-1		
R120 R220	270 Ohm ..25W	C 7780-7		
R121 R221	100K Ohm Trim Pot	C 5062-2		
R122 R222	270 K Ohm	C 2885-9		
R123 R223	20 K Ohm	C 5057-2		
R124 R224	6.8K Ohm	C 5166-1		
R125 R225	100 Ohm	C 7782-3		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
R126 R226	100 Ohm	C 7782-3		
R127 R227	6.8K Ohm	C 5166-1		
R128 R228	10 K Ohm	C 2631-7		
R129 R229	100 K Ohm	C 2883-4		
R130 R230	100 K Ohm	C 2883-4		
R131 R231	10 K Ohm	C 2631-7		
R132 R232	100K Ohm Trim Pot	C 5062-2		
R133 R233	270 K Ohm	C 2885-9		
R134 R234	20 K Ohm	C 5057-2		
R135 R235	100 Ohm	C 2872-7		
R136 R236	6.8K Ohm	C 5166-1		
R137 R237	100 Ohm	C 7782-3		
R138 R238	6.8K Ohm	C 5166-1		
R139 R239	820 Ohm	C 3301-6		
R140 R240	68 Ohm	C 6079-5		
R141 R241	150 K Ohm	C 4216-5		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
R142 R242	150 K Ohm	C 4216-5		
R143 R243	100 K Ohm	C 2883-4		
R144 R244	100 K Ohm	C 2883-4		
R145 R245	3.3 K Ohm	C 4237-1		
R146 R246	10 K Ohm	C 2631-7		
R147 R247	200 Ohm .5W	C 7781-5		
R148 R248	2.7K Ohm	C 5168-7		
R149 R249	200 Ohm .5W	C 7781-5		
R150 R250	2.7K Ohm	C 5168-7		
R151 R251	10 K Ohm	C 2631-7		
R152 R252	12K Ohm	C 2878-4		
R153 R253	Ø Ohm JMPR	C 5868-2		
R154 R254	121 K Ohm 1%	C 8261-7		
R155 R255	47 K Ohm	C 2880-0		
R156 R256	1.3K Ohm	C 3144-0		
R157 R257	1.3K Ohm	C 3144-0		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
R158 R258	9.1K Ohm	C 5878-1		
R159 R259	1 K Ohm	C 2627-5		
R160 R260	10 K Ohm 1%	C 4859-2		
R161 R261	47 Ohm	C 2528-5		
R162 R262	47 Ohm	C 2528-5		
R163 R263	121 K Ohm 1%	C 8261-7		
R164 R264	10 K Ohm 1%	C 4859-2		
R165 R265	121 K Ohm 1%	C 8261-7		
R166 R266	3.3 M Ohm	C 4237-1		
R167 R267	1K Ohm 1%	C 4850-1		
R168 R268	953 Ohm 1%	C 6317-9		
R170 R270	1K Ohm 1%	C 4850-1		
R171 R271	953 Ohm 1%	C 6317-9		
R173 R273	10 K Ohm 1%	C 4859-2		
R174 R274	24.9 K Ohm 1%	C 7155-2		
R175 R275	6.19 K Ohm 1%	C 3688-6		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
R176 R276	24.9 K Ohm 1%	C 7155-2		
R179 R279	1.3 K Ohm	C 3144-0		
R180 R280	470 Ohm	C 2626-7		
R181 R281	270 Ohm	C 2885-9		
R182 R282	22 Ohm	C 4479-9		
R183 R283	2.4K Ohm	C 3616-7		
R184 R284	470 K Ohm	C 4225-6		
R185 R285	2.4K Ohm	C 3616-7		
R186 R286	2.7 M Ohm .25W	C 2634-1		
R187 R287	36 K Ohm	C 4865-9		
R188 R288	36 K Ohm	C 4865-9		
R189 R289	27 K Ohm	C 5165-3		
R190 R290	2 M Ohm	C 3199-4		
R191 R291	33K Ohm	C 4346-0		
R192 R292	10 K Ohm	C 2631-7		
R193 R293	10 K Ohm	C 2631-7		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
R194 R294	20 K Ohm	C 5046-5		
R195 R295	47 Ohm	C 2528-5		
R196 R296	4.7 K Ohm	C 3939-3		
R197 R297	10 K Ohm	C 2631-7		
R198 R298	4.7 K Ohm	C 3939-3		
R199 R299	10 K Ohm	C 2631-7		
R500 R600	100 K Ohm	C 4216-5		
R501 R601	100 K Ohm	C 4216-5		
R502 R602	100 K Ohm	C 4216-5		
R503 R603	47 Ohm	C 2528-5		
R504 R604	470 K Ohm	C 4225-6		
R505 R605	470 K Ohm	C 4225-6		
R506 R606	1.5 K Ohm	C 2876-8		
R507 R607	470 Ohm	C 2626-7		
R508 R608	1 M Ohm	C 3198-6		
R509 R609	4.99 K Ohm 1%	C 3686-0		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
R510 R610	4.99 K Ohm 1%	C 3686-0		
R511 R611	4.99 K Ohm 1%	C 3686-0		
R512 R612	100 Ohm CMR Adjust	C 6173-6		
R513 R613	4.99 K Ohm 1%	C 3686-0		
R514 R614	24 Ohm 5W	C 7340-0		
Resistor Networks				
N101 N201	Resistor Network	D 6081-0		
N102 N202	Resistor Network	D 6082-8		
Capacitors				
C1	1000 μ f 35V	C 4303-1		
C2	470 μ f 35V	C 3913-8		
C6	.01 μ f 100V	C 6806-1		
C100 C200	100 μ f 16V NP	C 4148-0		
C101 C201	47pf MICA	C 6812-9		
C103 C203	.022 μ f 100V	C 6805-3		
C104 C204	.022 μ f 100V	C 6805-3		
C105 C205	47pf 100V	C 6812-9		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
C106 C206	47pf 100V	C 6812-9		
C107 C207	.1µf 50V	C 6804-6		
C108 C208	12pf 100V	C 6814-5		
C109 C209	.002µf 100V	C 7613-0		
C110 C210	2.2µf 50V	C 5362-6		
C111 C211	.1µf 50V	C 6804-6		
C112 C212	.12µf 50V	C 6803-8		
C113 C213	.47µf 50V	C 6802-0		
C114 C214	100µf 16V VERT	C 3729-8		
C115 C215	100µf 16V VERT	C 3729-8		
C116 C216	.47µf 50V	C 6802-0		
C117 C217	.12µf 50V	C 6803-8		
C118 C218	12pf 100V	C 6814-5		
C119 C219	.47µf 50V	C 6802-0		
C120 C220	.1µf 50V	C 6804-6		
C122 C222	100pf 100V	C 6811-1		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
C123 C223	180 pf 100V	C 6810-3		
C124 C224	47pf 100V	C 6812-9		
C129 C229	47pf 100V	C 6812-9		
C130 C230	27pf 100V	C 6813-7		
C133 C233	12pf 100V	C 6814-5		
C134 C234	.022μf 100V	C 6805-3		
C135 C235	.022μf 100V	C 6805-3		
C136 C236	470pf 100V	C 6808-7		
C137 C237	470pf 100V	C 6808-7		
C138 C238	27 pf 100V	C 6813-7		
C139 C239	27 pf 100V	C 6813-7		
C140 C240	47pf 100V	C 6812-9		
C141 C241	47pf 100V	C 6812-9		
C144 C244	100μf 16V	C 4148-0		
C145 C245	47 pf 100V	C 6812-9		
C146 C246	47 pf 100V	C 6812-9		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
C147 C247	.01 μ f 50V	C 6804-6		
C148 C248	180pf 100V	C 6810-3		
C149 C249	470pf 100V	C 6808-7		
C150 C250	.022 μ f 100V	C 6805-3		
C151 C251	.01 μ f 100V	C 6806-1		
C152 C252	220pf 100V	C 6809-5		
C153 C254	.1 μ f 250V	C 5243-8		
C154 C255	.1 μ f 50V	C 6804-6		
C156 C256	.1 μ f 250V	C 5243-8		
C157 C257	27 pf 250V	C 6813-7		
C158 C258	.01 μ f 50V	C 6804-6		
C159 C259	.1 μ f 100V	C 7706-2		
Integrated Circuits				
U2	MC7815CT	C 5095-2		
U2	MC7915CT	C 5096-0		
U100 U200	UPA75HA	C 6911-9		
U101 U201	LM339N	C 4345-2		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
U102 U202	LM339N	C 4345-2		
U1203 U203	UPA76HA	C 6910-1		
U104 U204	MC34084P	C 6900-2		
Transistors				
Q100 Q200	2N3859A	D 2961-7		
Q101 Q201	MPSA93 PNP	C 3578-9		
Q102 Q202	MPSA43/A42	C 3810-6		
Q103 Q203	PN4250A	C 3786-8		
Q104 Q204	2N4125 PNP	C 3625-8		
Q105 Q205	MPSA93 PNP	C 3578-9		
Q106 Q206	2N4125 PNP	C 3625-8		
Q107 Q207	PN4250A	C 3786-8		
Q108 Q208	2N3859A	D 2961-7		
Q109 Q209	2N3859A	D 2961-7		
Q110 Q210	MPSA43/A42	C 3810-6		
Q111 Q211	2N3859A	D 2961-7		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
Q112 Q212	2N4125 PNP	C 3625-8		
Q113 Q213	2N4125 PNP	C 3625-8		
Q115 Q215	MPS8097 (ALTMPSA18)	D 2962-5		
Q116 Q216	PN4250A	C 3786-8		
Q117 Q217	2N3859A	D 2961-7		
Q118 Q218	2N3859A	D 2961-7		
Q119 Q219	2N4125 PNP	C 3625-8		
Q120 Q220	2N4125 PNP	C 3625-8		
Q121 Q221	2N4123	C 7458-0		
Q122 Q222	2N4123	C 7458-0		
Diodes				
D1	1N4004	C 2851-1		
D2	1N4004	C 2851-1		
D3	1N4004	C 2851-1		
D4	1N4004	C 2851-1		
D5	1N4004	C 2851-1		
D6	1N4004	C 2851-1		
D7	1N4004	C 2851-1		
D9	1N3070	C 5061-4		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
D108 D208	1N4148	C 3181-2		
D109 D209	1N4148	C 3181-2		
D110 D210	1N4148	C 3181-2		
D111 D211	1N3070	C 5061-4		
D112 D212	1N4148	C 3181-2		
D113 D213	1N4148	C 3181-2		
D120 D220	1N4148	C 3181-2		
D121 D221	1N4148	C 3181-2		
D122 D222	1N4148	C 3181-2		
D123 D223	1N3070	C 5061-4		
D124 D224	1N4148	C 3181-2		
D125 D225	1N4148	C 3181-2		
D126 D226	1N3070	C 5061-4		
D127 D227	1N3070	C 5061-4		
D128 D228	1N4148	C 3181-2		

MAIN MODULE (CONT)

Circuit Designation	Q42837-7		Description	Part #
	Description	Part #		
MISC.	6X32 Hex Nut	C 1889-2		
	6-32 X .50 RDHD	C 2176-3		
	IC Socket, 14Pin	C 3450-1		
	IC Socket,16Pin	C 4508-5		
	TO220 Heat Sink	C 5341-0		
	#6 INT.Star Washer	C 5594-4		
S2	Ground Lift Switch	C 7363-2		
S3	Sensitivity Switch	C 7363-2		
S4	Dual/Mono Switch	C 6781-6		
	3POS .Header	C 7526-4		
	10" Ribbon Cable	D 6619-7		
	6" Ribbon Cable	D 6620-5		
	Circuit Board	D 7561-0		
	.25 Phone Jack	C 6777-4		
	Phone Jack Cover	C 6778-2		

