

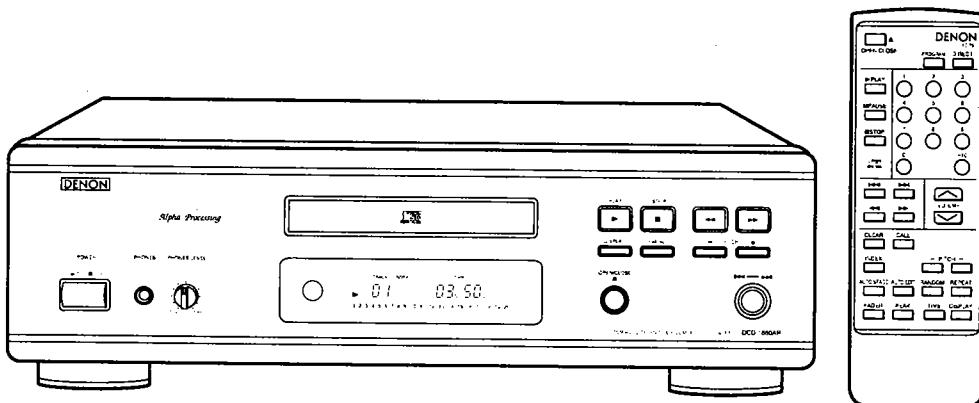
DENON

Hi-Fi Component

SERVICE MANUAL

MODEL DCD-1550AR/ DCD-1880AR

STEREO CD PLAYER



— TABLE OF CONTENTS —

OPERATING INSTRUCTIONS	2~8
DISASSEMBLY	9
CONFIRMING THE SERVO	10~13
SEMICONDUCTORS	14~21
PRINTED WIRING BOARD PATTERNS	22,23
NOTE FOR PARTS LIST	24
PRINTED WIRING BOARD PARTS LIST	24~31
PARTS LIST OF MECHANISM UNIT	32
EXPLODED VIEW OF MECHANISM UNIT (TCD-79S)	33
PARTS LIST OF EXPLODED VIEW	34
EXPLODED VIEW	35
WIRING DIAGRAM	36
SCHEMATIC DIAGRAM	37~39

- In order to explain clearly, some illustrations using in this service manual may be slightly different from the actual set.

NIPPON COLUMBIA CO., LTD.

IMPORTANT TO SAFETY**WARNING:**

TO PREVENT FIRE OR SHOCK HAZARD, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOISTURE.

CAUTION:

- Handle the power supply cord carefully.
Do not damage or deform the power supply cord. If it is damaged or deformed, it may cause electric shock or malfunction when used. When removing from wall outlet, be sure to remove by holding the plug attachment and not by pulling the cord.

2. Do not open the top cover

In order to prevent electric shock, do not open the top cover. If problems occur, contact your DENON DEALER.

3. Do not place anything inside

Do not place metal objects or spill liquid inside the CD player. Electric shock or malfunction may result.



CAUTION
RISK OF ELECTRIC SHOCK
DO NOT OPEN



CAUTION: TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT REMOVE COVER (OR BACK). NO USER-SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.



The lightning flash with arrowhead symbol, within an equilateral triangle, is intended to alert the user to the presence of uninsulated "dangerous voltage" within the product's enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.



The exclamation point within an equilateral triangle is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

Please, record and retain the Model name and serial number of your set shown on the rating label.
Model No. DCD-1880AR/1550AR Serial No. _____

NOTE:

This CD player uses the semiconductor laser. To allow you to enjoy music at a stable operation, it is recommended to use this in a room of 5°C (41°F) — 35°C (95°F).

CLASS 1 LASER PRODUCT
LUOKAN 1 LASERLAITE
KLASS 1 LASERAPPARAT

**CLASS 1
LASER PRODUCT**

**ADVARSEL:**

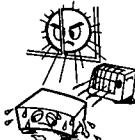
USYNLIG LASERSTRÅLING VED ÅBNING. NÄR
SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION.
UNDGÅ UDSAETTELSE FOR STRÅLING.

VAROITUS!

LAITTEEN KÄYTTÄMINEN MUULLA KUIN TÄSSÄ
KÄYTTÖOHJEESSÄ MÄINTÄLLÄ TAVALLA SAATTAA
ALTISTAA KÄYTÄJÄN TURVALLISUUSLUOKAN 1
YLIITÄVÄLLE NÄKYMÄTÖMÄLLE LASERSÄTEILYLLÄ.

VARNING-

OM APPARATEN ANVÄNDAS PÅ ANNAT SÄTT ÄN I DENNA
BRUKSANVISNING SPECIFICERATS, KAN ANVÄNDAREN
UTSÄTTAS FÖR OSYNLIG LASERSTRÅLING SOM
ÖVERSKRIDER GRÄNSEN FÖR LASERKLA 1.

NOTE ON USE

- Avoid high temperatures
Allow for sufficient heat dispersion when installed on a rack.



- Keep the set free from moisture, water, and dust.



- Do not let foreign objects in the set.



- Handle the power cord carefully.
Hold the plug when unplugging the cord.



- (For sets with ventilation holes)
- Do not obstruct the ventilation holes.



- Never disassemble or modify the set in any way.

安全注意事項

CAUTION
RISK OF ELECTRIC SHOCK
DO NOT OPEN



注意：為減少觸電危險，切勿折下機殼（或機背）。機身內並無用戶修理用零件。請交由專業修理人員修理本機。



三角形內有箭頭的閃電符號旨在提醒用戶，本產品機殼內有未經絕緣的“危險電壓”，其幅度足以使人觸電而發生危險。



三角形內加感嘆號旨在提醒用戶，有重要的操作與維修說明書配合本機。



警告：為減少著火或觸電危險，切勿讓本機受雨淋濕或受潮。

注意：

為防觸電，切勿將此（有極性的）插頭隨意配用長延電線、插座或其它電源插口，除非各插腳能完全插到底而不露出金屬部分。

重要安全事項**警告：**

為防着火或觸電，切勿讓本機遭雨淋濕或受潮。

注意：**1. 小心處理電源引線**

勿使電源引線損壞或變形。若有損壞或變形，使用時即易造成觸電或失火。從牆壁插座拔下時一定要抓住插頭部分拔，切勿抽拉電線。

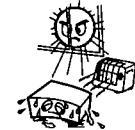
2. 切勿拆開頂蓋

為防觸電，切勿拆開頂蓋。有問題請教DENON經銷商。

3. 切勿在機內放任何物件

勿在機內放置金屬物體或濺灑入液體。否則會觸電或失火。

注意：本雷射唱盤使用半導體激光器。為了使你能在平穩操作狀態下欣賞音樂，本機最好在室溫 5°C (41°F) 至 35°C (95°F) 之間使用。

使用注意事項

- 防止高溫



- 注意溫氣、水和塵
- 勿將本機放置於受烈日曝曬或靠近發熱器材的位置。



- 勿讓雜物掉入機內
- 特別別留意勿讓針、髮夾、硬幣等進入本機。



- 留意電源線
- 從插座拔出插頭時切勿接電源線，應該抓住插頭將其拔出。



- * 備有通風孔的機殼
- 堵塞通風孔會損壞本機。
- 各通風孔對本機內部散熱異常重要。必須特別留意，若通風孔有物件阻擋，就會使機內溫度升得很高。



- 勿打開機殼
- 打開機殼頂蓋成底板，及伸手入機殼內部是危險的。切勿打開機殼。如果本機表現有不安當時，宜立刻拔下電源插頭，再與購入本機的商店或鄰近經銷商聯絡。

Thank you for purchasing this DENON Compact Disc Player. Please read the operating instructions thoroughly in order to acquaint yourself with the CD player and achieve maximum satisfaction from it.

— TABLE OF CONTENTS —

FEATURES	4
NAMES AND FUNCTIONS OF PARTS	5, 6
CONNECTION	7
OPENING AND CLOSING THE DISC HOLDER AND LOADING A DISC	7, 8
NORMAL CD PLAYBACK	8
ADVANCED CD PLAYBACK	8 - 13
PLAYBACK USING THE REMOTE CONTROL UNIT	13, 14
THE COMPACT DISC	14
TIMER-CONTROLLED PLAYBACK	15
INSTALLATION PRECAUTIONS	15
TROUBLESHOOTING	15
SPECIFICATIONS	15

Please check to make sure the following items are included with the main unit in the carton:

(1) Operating Instructions	1
(2) Connection Cord	1
(3) Remote Control Unit RC-251	1
(4) R6P AA Dry Cell Battery	2
(5) AC Cord	1
(6) Service Station List	1

FEATURES

The DCD-1880AR/1550AR is a CD player which uses DENON's unique λ SLC (Super Linear Converter) for eliminating loss of sound quality in the PCM playback section to offer playback of the same sounds as those in the studio or hall where the CD was recorded. In addition, the use of carefully selected parts makes this a high performance CD player reproducing the original sound field with rich musical expression.

(1) Ultimate signal reproduction thanks to the alpha processor

The high speed interpolation operations of the alpha processor reproduce the LSB (lowest significant bit) data lost from the disc upon recording to provide a smooth waveform. The audible effects of alpha processing are particularly great during playback at low levels at the instant the sound fades out.

(2) High precision D/A converter

The DCD-1880AR/1550AR uses an λ SLC (lambda super linear converter) that theoretically eliminates all zero-cross distortion, the main cause of reduced sound quality. This in combination with the multi-bit high precision 20-bit D/A converter increases sound reproduction performance, particularly at low volumes.

(3) Dual coil transformer

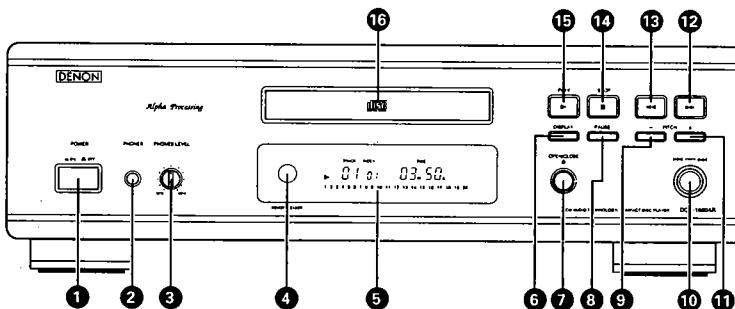
To preserve the purity of the sound, separate power transformer coils are used for the digital and audio sections, thereby greatly reducing interference from the digital section on the audio section.

(4) Digital Output (OPTICAL / COAXIAL)

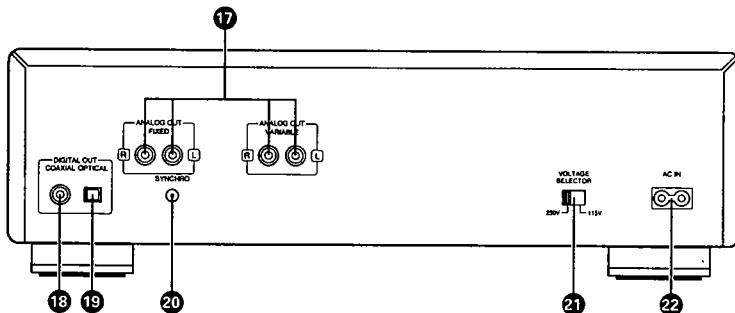
The data on the compact disc is output in digital format, so the music can be reproduced on an external digital processor or MD Recorder.

NAMES AND FUNCTIONS OF PARTS

FRONT PANEL (The DCD-1550AR FRONT PANEL model name inscription shows DCD-1550AR.)



REAR PANEL



① Power Operation Button (POWER)

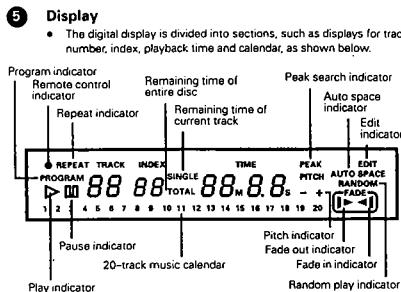
- When the power is turned on, " - 10 " appears on the TIME display, and if no disc is loaded, " 00 " appears on the digital display.
- If the power is turned on with a disc already loaded, the total number of tracks on the disc is displayed on the TRACK NO. display, the total time is displayed on the TIME display, the numbers on the music calendar light up to the number of tracks on the disc, and playback begins.

② Headphones Jack (PHONES)

- For private listening, you can connect your headphones to this jack. Do not raise the volume level too much when listening through headphones. (Headphones are sold separately.)

③ Volume Control (PHONES LEVEL)

- Use this to adjust the output level (VOLUME) of the headphones.
- This sensor receives the infrared light transmitted from the wireless remote control unit.
- For remote control, point the supplied remote control unit RC-251 towards this sensor.
- When a signal is transmitted from the remote control unit, the remote control indicator in the display ④ will light up briefly.



- 5 Display**
- The digital display is divided into sections, such as displays for track number, index, playback time and calendar, as shown below.

- 6 Display Button (DISPLAY)**
- Press this button to change the brightness of the display.
 - Press once to make the display 2/3 as bright as normal.
 - Press again to make the display 1/3 as bright as normal.
 - Press once again to turn the entire display off during playback and all but the track number off in any other mode.

- 7 Open / Close Button (△ OPEN/CLOSE)**
- The disc holder is opened and closed by pressing this button.
 - Press this button once to open the disc holder, and once again to close it.
 - When the disc holder is closed with a disc loaded, the disc will rotate for a couple of seconds while the disc contents are read. The number of tracks and total playback time on the disc are then displayed on the digital display.

- 8 Pause Button (PAUSE)**
- Press this button to stop playback temporarily.
 - If this button is pressed during playback, playback is stopped temporarily, the ▶ indicator goes out and the ■ indicator lights.
 - Press this button or the play button (▶ PLAY) again to continue playback.

- 9 Pitch - Button (PITCH -)**
- Press this button to slow down the playing speed. (Refer to page 13.)

- 10 Jog Dial (◀◀◀▶▶▶)**
- Turn this to move to the beginning of the desired track. (Refer to page 8, 9.)

- 11 Pitch + Button (PITCH +)**
- Press this button to make the playing speed faster. (Refer to page 13.)

- 12 Manual Search Forward Button (▶▶)**
- Press this button during playback for fast forward search. As long as the button is kept pressed, music signals are played back faster than normal.
 - Pressing this button when the pause mode is engaged, you can quickly forward the pickup to a desired position, three times faster compared to manual forward search during playback. During this time, no sound is heard.

- 13 Manual Search Reverse Button (◀◀)**
- Press this button during playback for fast reverse search. As long as the button is kept pressed, music signals are played back faster than normal.
 - Pressing this button when the pause mode is engaged, you can quickly reverse the pickup to a desired position, three times faster compared to manual reverse search during playback. During this time, no sound is heard.

- 14 Stop Button (■ STOP)**
- Press this button to stop playback. The disc will stop rotating, and the number of tracks and total playing time of the disc are displayed on the TRACK NO. and TIME displays, respectively.
 - In case programmed playback is engaged when this button is pressed, the number of tracks and total playing time of the program are displayed.

- 15 Play Button (▶ PLAY)**
- Press this button to start playback of a disc.
 - When this button is pressed, ▶ is displayed, and the track number being played is displayed together with the elapsed playback time of the track.
 - Tracks are shown on the calendar display. Once a track has been played, the corresponding track number goes out on the calendar display.

- 16 Disc Holder**
- Place the disc on the disc holder with the label facing up.
 - Use the open/close button (△ OPEN/CLCSE) ① to open and close the disc holder.
 - The disc holder may also be closed by pressing the play button (▶ PLAY) ② or pause button (PAUSE) ③.

- 17 Output Terminal (FIXED-VARIABLE)**
- Connect these jacks to the input jacks on your amplifier. (Refer to page 7 for details on the connections.)
 - Fixed Output Jacks (FIXED):**
These jacks output a signal of fixed volume level.
 - Variable Output Jacks (VARIABLE):**
These jacks output a signal of a volume level which is varied by the remote control volume button. When the power is switched on, the output level is automatically set to -10 dB. (" -10 " is displayed for 2 seconds in the TIME section of the display panel.)

- 18 Digital Output Jack (COAXIAL)**
- This jack outputs digital data.
 - We recommend using a 75 Ω/ohm pin cord (available in stores) for connections.

- 19 Digital Output Jack (OPTICAL)**
- Digital data is output in optical form from this jack.

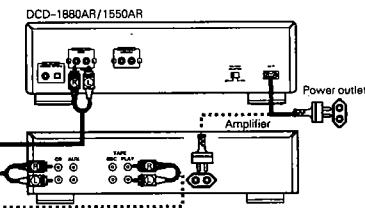
- 20 SYNCHRO JACK**
- To make a synchronized recording, this jack must be connected to the SYNCHRO jack of the deck with a connection cord. (See page 7 for connections.)

- 21 Voltage Selector Switch (VOLTAGE SELECTOR)**
- Do not twist the VOLTAGE SELECTOR switch with excessive force as this may cause damage.
 - If the VOLTAGE SELECTOR switch does not turn smoothly, please contact a qualified serviceman.

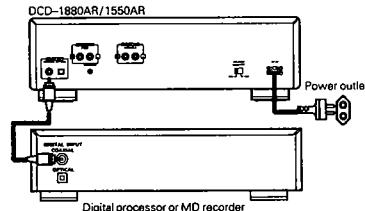
- 22 AC INLET**
- Connect the included AC cord here.

CONNECTION

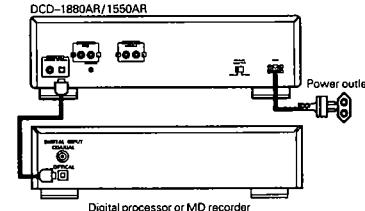
- (1) Connecting the Output Terminal (FIXED-VARIABLE)**
- Use the included pin cords to connect the left (L) and right (R) output terminal (FIXED-VARIABLE) of the DCD-1880AR/1550AR to the CD, AUX, or TAPE PLAY left (L) and right (R) input jacks of the amplifier. There are two types of output jacks, one of the variable type and one of the fixed type. Be sure to use the variable outputs if you want to be able to control the output level from the DCD-1880AR/1550AR.



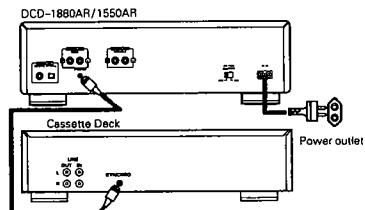
- (2) Connecting the Digital Output Jack (COAXIAL)**
- Use a 75 Ω/ohm pin cord to connect the digital output jack (COAXIAL) of the DCD-1880AR/1550AR to the digital input jack (COAXIAL) on a digital processor or a MD recorder, available in stores.



- (3) Connections to the Digital Optical Output Jack (OPTICAL)**
- Use an optical fiber cable to connect the digital optical output jack on the DCD-1880AR/1550AR to the optical input jack on a digital processor or a MD recorder.



- (4) SYNCHRO Jack Connections**
- Connect the SYNCHRO jack with a DENON cassette deck which is equipped with a SYNCHRO jack, then make a synchronized recording. Use the connection cord supplied with the cassette deck. To make use of this function, also connect the output jacks and make the settings so that a recording can be made from the CD player to the cassette deck.



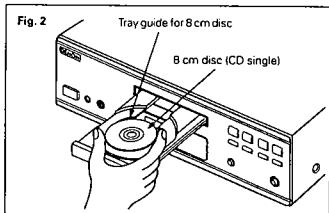
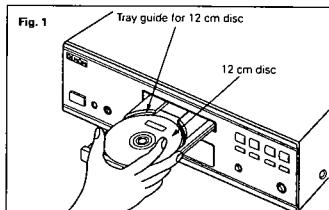
- Connection Precautions**
- Before proceeding with connections or disconnections of cables and power cords, be sure to turn all system components off.
 - Ensure that all cables are connected properly to the L (left) and R (right) jacks.
 - Insert plugs fully into the terminals.
 - Connect the output jacks to the amplifier CD, AUX or TAPE PLAY input jacks.

OPENING AND CLOSING THE DISC HOLDER AND LOADING A DISC

- Opening and closing the disc holder** (This operation only works while the power is on.)
- Press the power operation button (POWER) to turn on the power.
 - Press the open/close button (△ OPEN/CLOSE).

- How to load a disc**
- Make sure the disc holder is completely open.
 - Hold the disc by the edges and place it on the disc tray. (Do not touch the signal surface, i.e., the glossy side.)
 - When using 12 cm. diameter discs, make sure the outer edge matches the tray guide circumference (Fig. 1), and when using CD singles (8 cm. diameter) match the outer edge with the inner tray guide circumference. (Fig. 2)
 - Press the open/close button (△ OPEN/CLOSE) to close the disc holder.

- When the disc holder is closed, the disc is read and after a few seconds the number of tracks and total playing time are displayed on the TRACK NO. and TIME displays, respectively.
- When the disc holder is open and a disc is loaded, you may also press the play (▶ PLAY) or pause (PAUSE) button to close the disc holder. If the play button (▶ PLAY) is pressed, playback will start immediately upon the disc contents having been read.)

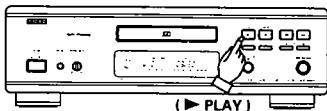


Caution:

- If your finger should get caught in the disc holder when it closes, press the open/close button (OPEN/CLOSE).
- Do not place any foreign objects on the disc tray, and do not place more than one disc on the tray at a time. Otherwise malfunction may occur.
- Do not push in the disc tray manually when the power is off as this may cause malfunction and damage the CD player.

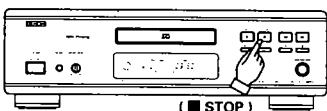
NORMAL CD PLAYBACK

(1) Starting Playback



- Turn the power operation button on and load the disc.
- Press the play button (▶ PLAY).
- The number of the track currently playing, the index number, and the elapsed time, etc., are displayed.

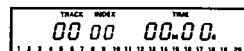
(2) Stopping Playback



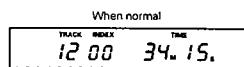
- Press the stop button (■ STOP).
- The stop mode is set automatically once all tracks on the disc are played.

NOTES:

- If no disc is loaded or if the disc is loaded upside-down, the track number, index, and time displays will all read zero, and the entire calendar will light.

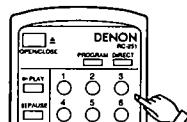


- If the information at the innermost side of the disc cannot be read properly due to dirt or scratches, the display will be as shown below, and the number of tracks and remaining time per track will not be displayed. Also, the search operation may take longer than usual.



ADVANCED CD PLAYBACK

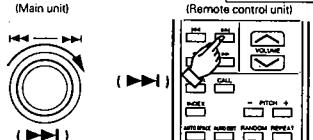
(1) Playing a Specific Track Direct Search (Remote control only)



(Number buttons)

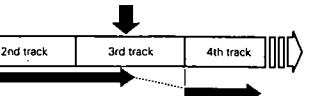
- Use the number buttons and the +10 button to input the number of the desired track.
For example, to play the fourth track press [4], and to play the 12th track press [+10] and [2]. The beginning of the track is found and playback starts.

(2) Moving to Following Tracks During Playback Automatic Search (Remote control only)



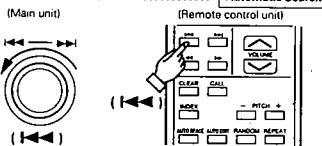
(Automatic search)

Turn the jog dial on the main unit clockwise (↷) or press the automatic search forward button (▶▶) on the remote control unit.

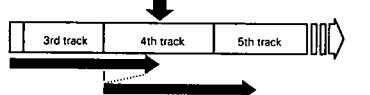


- Either turn the jog dial on the main unit clockwise (↷) or press the automatic search forward button (▶▶) on the remote control unit.
- During the search operation, turn the jog dial on the main unit clockwise (↷) again or press the automatic search forward button (▶▶) on the remote control unit again to move further on to the beginning of the following track.

(3) Returning to the Beginning of the Current Track Automatic Search (Main unit) (Remote control unit)



Turn the jog dial on the main unit counterclockwise (↶) or press the automatic search reverse button (◀◀) on the remote control unit.

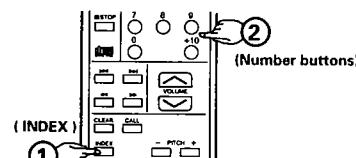


- Either turn the jog dial on the main unit counterclockwise (↶) or press the automatic search reverse button (◀◀) on the remote control unit.

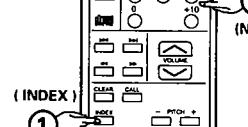
- During the search operation, turn the jog dial on the main unit counterclockwise (↶) again or press the automatic search reverse button (◀◀) on the remote control unit again to move further back to the beginning of previous track.

(4) Finding Sections Within a Track Index Search (Remote control only)

- Use this function to start playback from certain sections within a track divided by index numbers.



(INDEX)



(Number buttons)

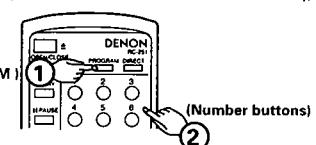
- Press the INDEX button. “--” appears at the TRACK NO. display.
- Use the number buttons to specify the track number.

- “--” now appears at the INDEX display. Input the desired index number. Playback starts from there.
For example, to start listening from index number 2 on track 3; press INDEX, 3 and 2.

(5) Playing Specific Tracks in a Specific Order Programmed Play (Remote control only)

- With this function, you can choose any of the tracks on the disc and program them to play in any order.
- Programming is possible with the disc holder open.
- Up to 20 tracks can be programmed.
- The programmed tracks are shown on the calendar.

(1) Programming (Remote control only)

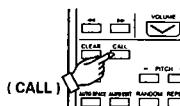


- The PROGRAM indicator lights when the program button (PROGRAM) is pressed. Next, use the number buttons and the +10 button to program the tracks.

To program tracks 3, 12, and 7, for example, press [PROGRAM], [3], [+10], [2] and [7].

The track number lights on the calendar each time a track is programmed. The number of tracks programmed is displayed at the index display, and the total playing time for the programmed tracks is indicated at the time display. After the tracks are programmed, the total number of programmed tracks is displayed at the track number display, and the total playing time for the programmed tracks is indicated at the time display.

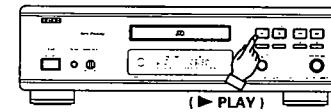
(2) Checking the Programmed Tracks (Remote control only)



(CALL)

- Press the CALL button.
The programmed tracks are displayed in order on the TRACK NO. display each time the CALL button is pressed.

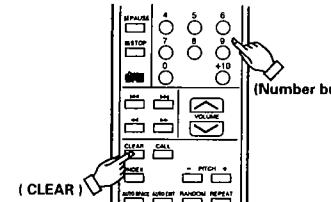
(3) Playing the Programmed Tracks (Remote control only)



(▶ PLAY)

- Press the ▶ PLAY button to play the tracks in the programmed order.

(4) Correcting Programs (Remote control only)



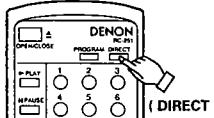
- To correct a programmed track, first press the CLEAR button, then program the correct track.

The last track programmed is replaced with the correct track.

To clear a track in the middle of the program, use the CALL button to call out that track, then press the CLEAR button to clear it from the program.

(5) Clearing the Entire Program (Remote control only)

- Press the DIRECT button to clear the entire program. The entire program can also be cleared by pressing the OPEN/CLOSE button.
- If the DIRECT button is pressed during programmed playback, the program mode is cleared and normal playback continues from that track on.

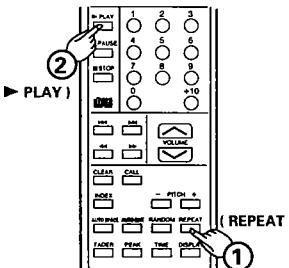


NOTES:

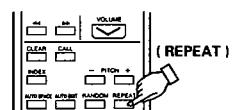
- If the programming operation is performed in the play or pause mode, the current track is programmed as the first track in the program. Other programs can be added, but the number of programmed tracks and playing time will not be displayed.
- Direct search is not possible during programmed playback. Pressing the number buttons adds tracks to the end of the program.
- Programming is also possible when the disc holder is open. A track number greater than the number of tracks on the disc can be set in the program, but it will automatically be cleared from the program before playback starts.
- The remaining time per track can only be displayed for the first 20 tracks on the disc.
- The total program time and remaining program time as well will not be displayed if tracks numbers greater than 20 are programmed.

(6) Playing All Tracks Repeatedly (Repeat Playback) (Remote control only)

- Press the REPEAT button. The REPEAT indicator lights.
- The operation is the same whether button ① or ② is pressed first.
- The one-track repeat mode is set if the REPEAT button is pressed again during repeat playback.
- The all-track repeat mode is set even if the REPEAT button is pressed during playback.
- To cancel the repeat mode, press the REPEAT button twice.
- If the REPEAT button is pressed during programmed playback, the tracks are repeated in the programmed order.



(7) Playing a Single Track Repeatedly (One-track Repeat) (Remote control only)

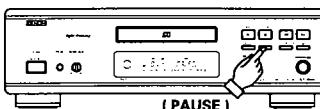


Press the REPEAT button twice
2nd track 3rd track 4th track
The track is repeated continuously.

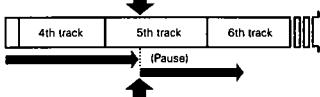
- Press this button when you hear a track you want to play repeatedly.
- Press the REPEAT button twice during playback. The REPEAT indicator lights, and if you are at track number 20 or less, that number appears on the calendar display and that track is played repeatedly.
- For track numbers 21 and above, the track number is not displayed on the calendar display but the one-track repeat mode will function.
- If the REPEAT button is pressed twice in the stop mode, track number 1 appears on the calendar display and one-track repeat is possible. Press the PLAY button to start playback.
- Press the REPEAT button once again to cancel the one-track repeat mode. The display and playback return to normal.

(8) Stopping Momentarily During Playback (Pause)

- Playback can be stopped momentarily then resumed from the same point.



① Press the pause button (PAUSE).

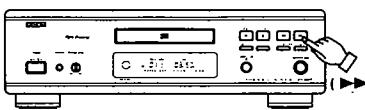


- Press the play button (▶ PLAY) or the pause button (PAUSE). To resume playback, press either the play button (▶ PLAY) or the pause button (PAUSE).

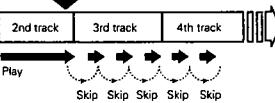
(9) Finding a Track While Listening at High Speed (Manual Search)

- You can skip through the disc while listening at high speed. This function comes in handy for finding a certain part in the middle of a long track and starting playback from there.
- Once you find the desired position using the manual search operation, release the manual search forward button (▶▶) or manual search reverse button (◀◀) to start normal playback.

(10) Manual Search Forward



Hold in the manual search forward button (▶▶).

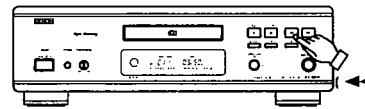


- During playback, press and hold in the manual search forward button (▶▶) to skip through the disc while listening at high speed.

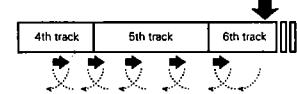
- The number of the track being skipped through, the index, number, and the elapsed time for that track are indicated on the display window.
- In the pause mode, the disc moves at about three times the speed as during the play mode, but no sound is heard.
- When the end of the last track is reached while pressing the manual search forward button (▶▶), "JJ" appears on the display window and the manual search operation is stopped.

To resume playback, press the manual search reverse button (◀◀), then do another operation once the "JJ" disappears from the display.

(2) Manual Search Reverse



Hold in the manual search reverse button (◀◀).



- During playback, press and hold in the manual search reverse button (◀◀) to skip through the disc while listening at high speed.

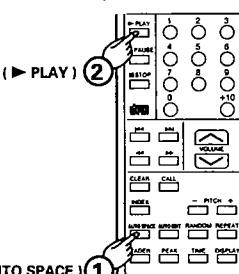
- The display is the same as during the manual search forward operation.
- In the pause mode, the disc moves at about three times the speed as during the play mode, but no sound is heard.

When the beginning of the first track is reached while pressing the manual search reverse button (◀◀), "CC" appears on the display window and the manual search operation is stopped.

To resume playback, press the manual search forward button (▶▶), then do another operation once the "CC" disappears from the display.

(11) Inserting Blanks Between Tracks (Auto Space) (Remote control only)

- This function inserts blank spaces between tracks, making editing easier.

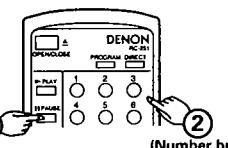


- The AUTO SPACE indicator lights when the auto space button is pressed.
- Press the play button (▶ PLAY) to start playback. When the end of a track is reached, a blank space of approximately 4 seconds is inserted before the beginning of the next track.

Press the auto space button again to turn the auto space function off.

(11) Pausing At the Beginning of a Track After Searching (Pause)

- Pausing at the beginning of a track found with the direct search operation comes in handy.



- Press the pause button (II PAUSE).
- Use the number buttons to set the desired track.

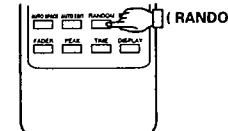
To start playback, press either the play button (▶ PLAY) or the pause button (II PAUSE).

(2) Program Search (Remote control only)

- Press the pause button (II PAUSE) after programming tracks. The beginning of the first track in the program is found and the disc is paused there.

(12) Playing Tracks in Random Order (Random Playback) (Remote control only)

- All of the tracks recorded on the disc can be played once in random order.



- When the random button (RANDOM) is pressed, the RANDOM indicator lights and random playback starts automatically.
- If the random button (RANDOM) is pressed when tracks are programmed, only the programmed tracks are played at random.
- If the random button (RANDOM) is pressed when the repeat function is set, all tracks will be played through once in random order, after which all tracks will be played through again in different order, and so on.
- During the search operation, the track numbers from the first to the last track on the disc are displayed in rapid succession on the track number display, so you cannot tell what track is going to be played next until playback begins.

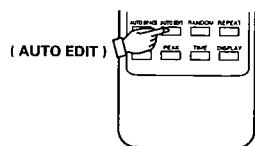
NOTES:

- The total remaining time is not displayed during the random mode.
- The auto edit mode is cancelled if the random button (RANDOM) is pressed during the random mode.

⑯ Edit Recording on Sides A and B of the Tape

(Remote control only)

The auto edit function automatically divides the tracks on the compact disc into sides A and B, with the division at the beginning of a track in such a way that the disc's total playing time is divided as close as possible by one half.

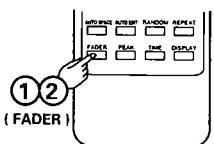


- When the AUTO EDIT button is pressed in the stop condition, the total play time of side A (the first half) and the track numbers (on the calendar) are displayed for about 2 seconds. Next, the side B (last half) information is similarly displayed after which the player automatically pauses at the beginning of the first track of side A. EDIT and PROGRAM will be lit on the display at this time.
- Pressing the play button (▶ PLAY) or the pause button (II PAUSE) will start the play mode. When side A has finished playing, the player will pause at the beginning of the first track on side B.
- Pressing the play button (▶ PLAY) or the pause button (II PAUSE) again will start the play mode. When side B has finished playing, the player automatically stops.

⑰ Fading Out or Fading In at the Desired Location(Fader Function
(Analog output only)**⑱ Fading out and fading in is possible at the desired position during play**Manual Fader
(Remote control only)**⑲ Fade Out**

- When the fader button (FADER) is pressed during play, fade out will be provided for about 5 seconds. (PEAK) will light up during the operation and II will flash. When fade out is completed the player will automatically pause.
- ⑳ Fade In**

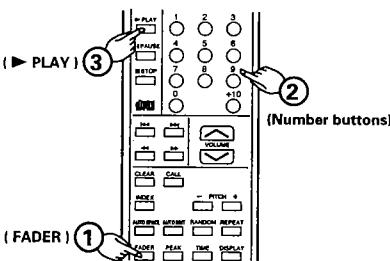
- When the fader button (FADER) is pressed from the pause mode, the player will start playing and fade in will be provided for about 3 seconds. (PEAK) will light up during the operation and II will flash.

**⑳ Setting the Fade Out Time in Advance (TIME FADE)**

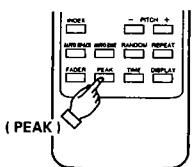
(Remote control only)

- When the fader button (FADER) is pressed in the stop mode, the FADE indicator (FADE) will light up, TIME will appear as -- M -- S, and the player will wait for the input of the fade out time.
- Input the fade out time with the (0~9) number buttons.
- Pressing the play button (▶ PLAY) will start the playback and the FADE indicator (FADE) will light up.
- The II indication will start flashing 5 seconds before the specified fade out time and then the fade out will begin. The fade out will end at the specified time and the player will automatically pause.

The time fade function will be cancelled if an auto search or manual search is performed during playback.

**㉑ To Search for the Peak Level of the Disc**Peak Search
(Remote control only)

- The player searches for the peak portion and plays a few seconds either side of this point repeatedly. This is convenient for making recording adjustments on the tape recorder.



- When the peak search button (PEAK) is pressed in the stop mode, the PEAK indicator will flash and the player will search for the portion having the peak level.
- After the search, the PEAK indicator lights up and a few seconds either side of the peak level point are played back repeatedly. This is convenient for making recording adjustments on the tape recorder.
- To cancel the peak search, press the stop button (■ STOP).
- When the play button (▶ PLAY) or the pause button (II PAUSE) is pressed during peak search or while playing the peak portion back repeatedly, the player will go to the beginning of the first track (the first track of the program for program playback, or the track that was first selected in the time edit) and begin playback from here if the play button was pressed or enter the pause mode if the pause button was pressed.

NOTES:

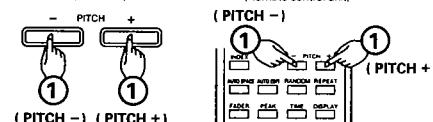
- The peak search function reads the level of the disc from the beginning of the disc to the end at a fixed interval and regards the maximum value that was read as the peak.
- Peak search takes a little time for this reason.
- The peak portion may change each time the disc is read and there may be a slight difference in the actual peak level, but since this difference is so slight there will be no adverse effects on the adjustment of the recording level.
- The time fade function is cancelled when the peak search operation is performed. To use the time fade function, set to the stop mode then reset the function.
- Batteries other than the open/close button (▲ OPEN/CLOSE), play button (▶ PLAY), pause button (II PAUSE), and stop button (■ STOP) will not function during peak search or repeat play of the peak portion.

㉒ Changing the Speed of Playback

Pitch Control

- Playback can be speeded up or slowed down.

(Main unit) (Remote control unit)

**PLAYBACK USING THE REMOTE CONTROL UNIT**

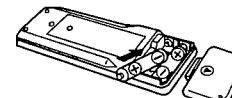
The accessory RC-251 remote control unit can be used to control the CD player from a convenient distance.

㉓ Inserting the dry cell batteries

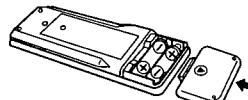
- Remove the battery cover on the back of the remote control unit.



- Insert two R6P (standard size AA) dry cell batteries with correct polarity as indicated inside the battery compartment.



- Replace the battery cover.

**Notes on the Batteries**

- The remote control unit uses standard size AA dry cell batteries.
- The batteries will need to be replaced approximately once a year. Replacement may be necessary earlier depending on how much the remote control unit is used.
- If, in less than a year from the time new batteries were inserted, the remote control fails to operate the CD player from a near-by position, it is time to replace the batteries.
- Insert the batteries properly, following the polarity diagram inside the battery compartment, in other words make sure (+) and (-) terminals are properly aligned.

- Press the PITCH + or PITCH - button during the play or pause mode to change the speed of playback.

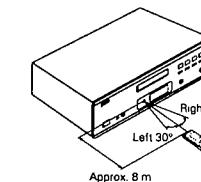
- When one of the PITCH buttons is pressed, the amount of the speed change appears on the seconds section "S" of the TIME display for approximately 2 seconds. "PITCH + -" appears when the speed is slower than normal, "PITCH +" when the speed is faster than normal. The speed can be changed in steps of 0.1% from -12.0% to +12.0%.

- Press the PLAY button (▶ PLAY) during playback with a different speed to return to normal speed playback.

Also, the speed setting is cancelled if the stop mode is set during playback at a different speed.

NOTES:

- No data is output from the digital output jack (OPTICAL) during playback with a different speed (when "PITCH" is lit). If you want to output data, press the PLAY button (▶ PLAY) to return to normal speed playback.
- The pitch also changes when the speed is changed.
- If the speed is changed during the time edit operation, the total playing time changes, so the time of the blank space is not calculated accurately.
- The time display (elapsed playback time, remaining time per track, or total remaining time) will not be accurate during playback with a different speed.
- A maximum of 3 second is required to return to the normal speed when the play button (▶ PLAY) is pressed during playback with a different speed. During this time, only the open/close (▲ OPEN/CLOSE) and stop buttons (■ STOP) will function.



Approx. 8 m

When a remote control signal is received, the remote control indicator on front of the CD player lights briefly.

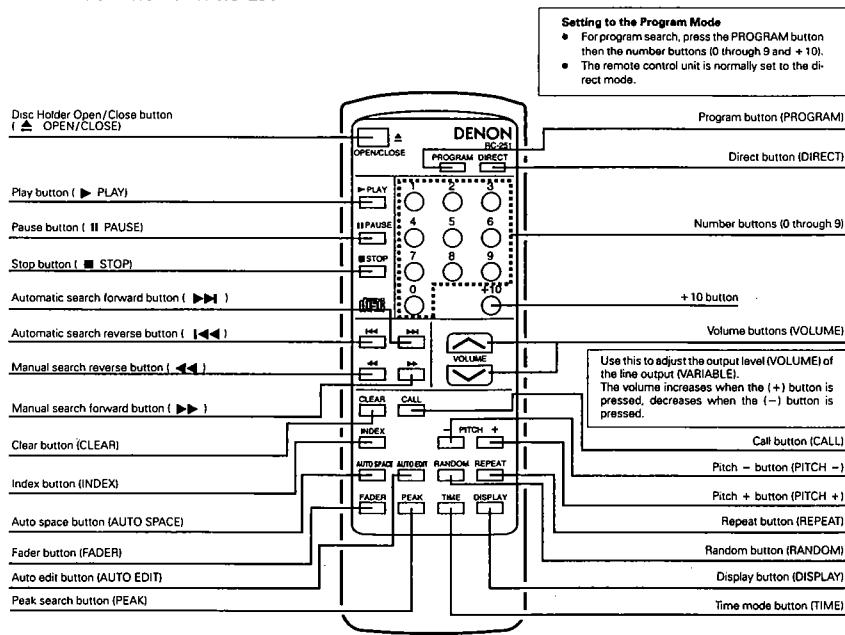
- The remote control unit can be used at a distance up to 8 meters in a straight line from the CD player. This distance decreases if there are obstructions blocking the signal path or when the remote control unit is operated at an angle from the remote control sensor.
- The buttons on the remote control unit have identical functions with those on the CD player.

However, the following functions cannot be remote controlled: Power ON/OFF.

Cautions on Use

- Do not press the operation buttons on the main unit and on the remote control unit simultaneously, as this will result in malfunction.
- The remote control unit may not operate properly if the remote control sensor is exposed to direct sunlight or strong artificial lighting, or if there is an object between the remote control unit and the remote control sensor.

REMOTE CONTROL UNIT RC-251



- Direct Search
Normally, direct search is possible simply by pressing the desired number buttons.

Program Search (During playback, the track which is currently playing is programmed as the 1st track.)

Press the PROGRAM button, then press the number buttons.

For example, to program tracks number 3, 11 and 5, press PROGRAM → 3 → +10 and 1 → 5.

To cancel the program, press the DIRECT button.

Clear button

This button is used both for clearing when in the program mode and for clearing the index search mode.

THE COMPACT DISC

1. Use compact discs that include the mark.

CD's with special shapes (heart-shaped CDs, octagonal CDs etc.) cannot be played on this set.

Attempting to do so may damage the set. Do not use such CDs.

2. Precautions on handling compact discs

- Do not allow fingerprints, oil or dust on the surface of the compact disc. If the signal surface is dirty, wipe it off with a soft, dry cloth. Wipe in circular motions from the center and out.
- Do not use water, benzene, thinner, record sprays, electrostatic proof chemicals, or silicone-treated cloth to clean discs.
- Always use care when handling discs to prevent damaging the surface, in particular when removing a disc from the case and returning it.
- Do not bend compact discs.
- Do not apply heat to compact discs.
- Do not enlarge the hole in the center of the disc.

• Inputting the Track Numbers

For track numbers below 9, simply press the corresponding button. For track numbers of 10 and greater, press the +10 then the number buttons.

For example, for track number 22 press +10 twice then 2.

• Volume

When a volume button is pressed, "—" appears in the minutes portion (M) of the TIME display and the level is displayed at the seconds portion (S) for approximately 2 seconds. The maximum level is 0, the minimum —50. There are 50 steps, one step corresponding to about 1.5 dB.

• Do not write on the disc and do not attach any labels.

Condensation will form on the disc surface if it is brought into a warm room from a cold area, such as outdoors during winter. Wait until the condensation disappears. Never dry discs with hair dryers, etc.

3. Precautions on storage

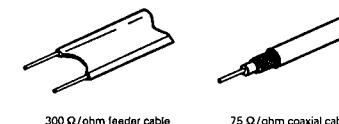
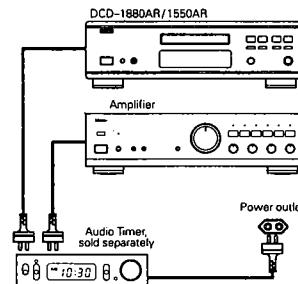
- After playing a disc, always return it to its case.
- Keep discs in the cases when they are not to be played. This will protect them from dust and dirt and prolong their service life.
- Do not store discs in the following places:
 - 1) Places exposed to direct sunlight for a considerable time.
 - 2) Places subject to accumulation of dust or high humidity.
 - 3) Places exposed to high temperatures, such as close to heater outlets.

TIMER-CONTROLLED PLAYBACK

■ Operation

1. Turn on the power of all system components.
2. Set the input selector on the amplifier to correspond to the inputs the CD player is connected to.
3. Make sure a disc has been loaded in the disc holder.
4. Check the time on the timer and then set the desired turn-on time.
5. Turn the audio timer ON.
6. When the preset turn-on time is reached, power is turned on in the system components, and CD playback starts from the first track.

■ Connection



300 Ω/ohm feeder cable 75 Ω/ohm coaxial cable

INSTALLATION PRECAUTIONS

The CD player uses a microcomputer for controlling internal electronic circuits. In the event that the player is used while a near-by tuner or TV is turned on, although unlikely, interference could occur either in the sound from the tuner or the picture of the TV. To avoid this, please take the following precautions.

- Keep the CD player as far away from the tuner or TV set as possible.
- Keep the power cable and connecting cable of the CD player separate from the antenna wires of the tuner and TV.
- Interference is particularly likely to occur when an indoor antenna or a 300 Ω/ohm feeder cable is used. Thus, use of an outdoor antenna and 75 Ω/ohm coaxial cable is strongly recommended.

TROUBLESHOOTING

If the CD player does not seem to be functioning properly, check the following:

Disc holder does not open or close.

- Is the power on?

When a disc is loaded, "00" is displayed.

- Is the disc loaded properly? See page 7, 8

When the play button (▶ PLAY) is pressed, playback does not start.

- Is the disc dirty or scratched? See page 14

There is no sound, or it is distorted.

- Is the output cord properly connected to the amplifier? See page 7

- Have the amplifier controls been set correctly?

A specific section of the disc will not play.

- Is the disc dirty or scratched? See page 14

Programmed playback does not work.

- Have programming been properly done? See pages 9 and 14

Incorrect operation when buttons on the remote control are pressed.

- Is the remote control unit being operated too far from the CD player? See page 13

• Are there obstacles blocking the ray?

- Is the remote control sensor exposed to strong light?

• Are the batteries exhausted?

No data is output from the digital output jack (OPTICAL/COAXIAL).

- Is the pin cord properly connected? See page 7

- Have you changed the speed of playback? See page 13

SPECIFICATIONS

AUDIO

No. of Channels: 2 channels

Frequency Response: 2 ~ 20,000 Hz

Dynamic Range: 100 dB

Signal-to-noise Ratio: 112 dB

Harmmonic Distortion: 0.0025% (1 kHz)

Separation: 105 dB (1 kHz)

Wow & Flutter: Below measurable limit: (±0.001% W, peak)

Output Voltage: FIXED 2.0 V, VARIABLE 0 ~ 2.0 V

DISCS Compact Disc format

GENERAL CHARACTERISTICS

Power Supply:

Voltage and frequency is shown on rating label

Power Consumption: 16 W

Dimensions: 434 (W) × 134 (H) × 340 (D) mm

Weight: 7.4 kg

FUNCTIONS AND DISPLAY

Functions:

Direct selection, automatic search, programmed playback, repeat playback, manual search, auto space, time mode, auto edit, peak search, fader, Track number, time, music calendar, and engaged modes.

Others: Headphones jack

REMOTE CONTROL UNIT RC-251

Infrared pulse system

3 V DC: two R6P (standard size AA) dry cell batteries

60 (W) × 177 (H) × 18 (D) mm

100 g including batteries

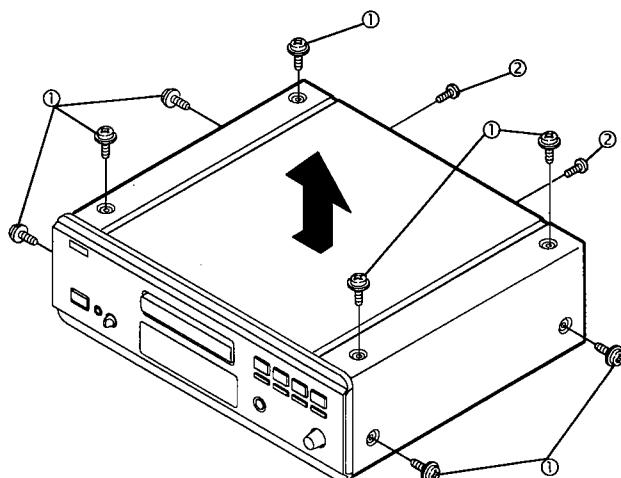
* Design and specifications are subject to change without notice in the course of product improvement

DISASSEMBLY

(Follow the procedure below in reverse order when reassembling)

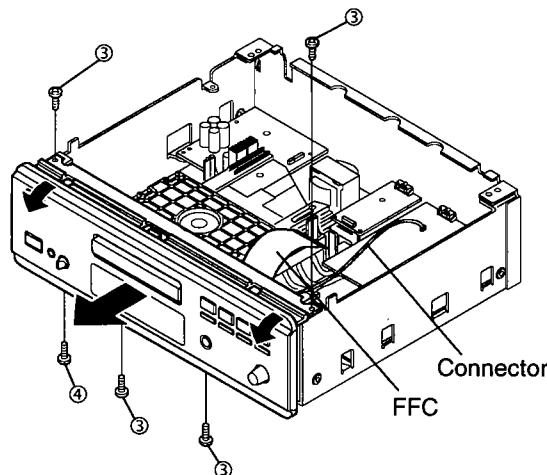
Top Cover

1. Remove 8 screws ① fixing the Top Cover on both sides and on the top.
2. Remove 2 screws ② on the rear.
3. Detach the Top Cover as shown in the arrow direction.



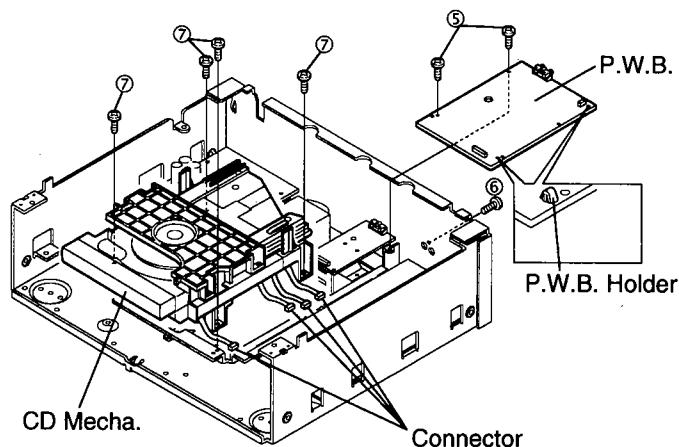
Front Panel

1. Disconnect FFC and Connector coming from the Front Panel.
2. Remove 5 upper and lower screws ③ and ④.
3. Pull and slant the top of the Front Panel first in the arrow direction, then detach it.



CD Mecha.

1. Remove 3 screws ⑤, ⑥ and detach the P.W.B. by releasing from 2 P.W.B. Holders.
2. Disconnect 4 Connector coming from the CD Mecha.
3. Remove 4 screws ⑦ and detach the CD Mecha.



CONFIRMING THE SERVO

A microcomputer adopted in this unit has the service programs so that each servo adjustment can be performed easily by the operating buttons.

This unit which adopted digital servo has the ability to automatically adjust Focus Gain, Focus Balance, Focus Offset, Tracking Gain, Tracking Balance, and Tracking Offset.

1. Actuating the Service Program

- (1) Close the disc holder and turn power switch OFF.
- (2) While pressing switch SW101 which is on the Main P.W.Board, turn power switch ON.
(Service program start actuates and displays track number 0 1.)

Note: The operating button do not function when service program actuates.

2. Operating Function at Service Program Actuation

Button Operation	Function	Description																				
 OPEN/CLOSE	Opens or closes the disc holder.	<ul style="list-style-type: none"> • Opens or closes when disc is stopped. • Operates other keys after open or close. 																				
 STOP	Stops system operation.	<ul style="list-style-type: none"> • Displays track number 0 1. • Press when adjustment completed or correcting it. 																				
 PLAY	Operates the Focus servo and turns disc.	<ul style="list-style-type: none"> • Displays track number 0 2 when operation is completed. 																				
 REVERSE	Performs Focus servo, Tracking servo, Slide servo, Spindle servo and various automatically adjustment.	<ul style="list-style-type: none"> • Performs Tracking servo and Slide servo when pressing PLAY button. • Displays track number 0 3 when operation is completed. • When unusualness is existed, displays index number (error message). But E 9 ,E - is not error message. 																				
 FORWARD	Displays automatically adjustment effect of EG, FBAL, FOFS, TG, TBAL and TOFS.	<ul style="list-style-type: none"> • Press ■ button when REVERSE button operation is completed. When pressing FORWARD button every once, displays automatically adjusting value about FG, FBAL, FOFS, TG, TBAL, and TOFS in the sequence. <p>Displays following indication:</p> <table style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th style="text-align: center;">INDEX</th> <th style="text-align: center;">TIME</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">FG</td> <td style="text-align: center;">0 1</td> <td style="text-align: center;">XX:XXs</td> </tr> <tr> <td style="text-align: center;">FBAL</td> <td style="text-align: center;">0 2</td> <td style="text-align: center;">XX:XXs</td> </tr> <tr> <td style="text-align: center;">FOFS</td> <td style="text-align: center;">0 3</td> <td style="text-align: center;">XX:XXs</td> </tr> <tr> <td style="text-align: center;">TG</td> <td style="text-align: center;">0 4</td> <td style="text-align: center;">XX:XXs</td> </tr> <tr> <td style="text-align: center;">TBAL</td> <td style="text-align: center;">0 5</td> <td style="text-align: center;">XX:XXs</td> </tr> <tr> <td style="text-align: center;">TOFS</td> <td style="text-align: center;">0 6</td> <td style="text-align: center;">XX:XXs</td> </tr> </tbody> </table>	INDEX	TIME	FG	0 1	XX:XXs	FBAL	0 2	XX:XXs	FOFS	0 3	XX:XXs	TG	0 4	XX:XXs	TBAL	0 5	XX:XXs	TOFS	0 6	XX:XXs
INDEX	TIME																					
FG	0 1	XX:XXs																				
FBAL	0 2	XX:XXs																				
FOFS	0 3	XX:XXs																				
TG	0 4	XX:XXs																				
TBAL	0 5	XX:XXs																				
TOFS	0 6	XX:XXs																				
Other Buttons	No normal operation.	<ul style="list-style-type: none"> • Do not operate other button except above. • When an error occurs, immediately turn power switch OFF. 																				

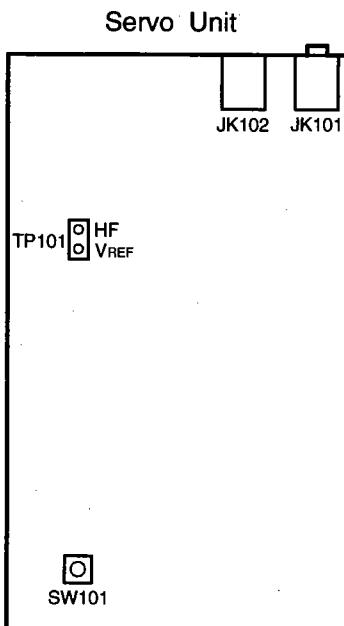
Note: Do not use remote control during service program operation.

3. Confirming Method

(1) Required Measuring Equipments for adjustment

1. Dual-trace oscilloscope
2. Adjustment disc TCD-784

(2) Adjustment location



(1) Confirming procedure

1. Actuate service program.
2. Load adjustment disc TCD784.
3. When pressing **<<** button, confirm error message (refer to table1).
4. Press **■** button.
5. When pressing **>>** button every once, confirm automatically adjusting values about FG, FBAL, FOFS, TG, TBAL and TOFS (refer to table 2 within the limits of value).
6. When service program is completed, return to normal mode (turn power switch ON).
7. Confirm HF level.

(4) Error message confirmation

1. When pressing **<<** button, displays track number **03**.
2. Confirm error message with index number indication

TRACK INDEX TRACK INDEX TRACK INDEX

(a) **03 E-** (b) **03 E9** (c) **03** no display

Defect is existing except above indication.

If an error occurs, the error message is displayed as following.

Error Message Table (table 1)

Indication		Contents
TRACK	INDEX	
03	E 1	Unable to adjust tracking offset
03	E 2	Unable to adjust focus offset
03	E 3	Unable to adjust focus gross gain
03	E 4	Unable to enter focus (include spindle)
03	E 5	Unable to enter tracking
03	E 6	Unable to adjust tracking gross gain
03	E 7	Unable to adjust tracking balance
03	E 8	Unable to adjust focus balance

- (5) Confirm automatically adjustment values about FG, FBAL, FOFS, TG, TBAL and TOFS.
- (1) Press **◀◀** button, displays track number **03**.
 - (2) Press **■** button, displays track number **01**.
 - (3) Press **▶▶** button 2 times, displays FG (Focus Gain Tentative) value, confirm the value within the limits of table 2.
 - (4) Press **▶▶** button, displays FBAL (Focus balance) value, confirm the value within the limits of table 2.
 - (5) Press **▶▶** button, displays FOFS (Focus offset) value, confirm the value within the limits of table 2.
 - (6) Press **▶▶** button, displays TG (Tracking Gain Tentative) value, confirm the value within the limits of table 2.
 - (7) Press **▶▶** button, displays TBAL (Tracking Balance) value, confirm the value within the limits of table 2.
 - (8) Press **▶▶** button, displays TOFS (Tracking Offset) value, confirm the value within the limits of table 2.

Confirming Table about Digital Servo Adjusting Value (table 2)

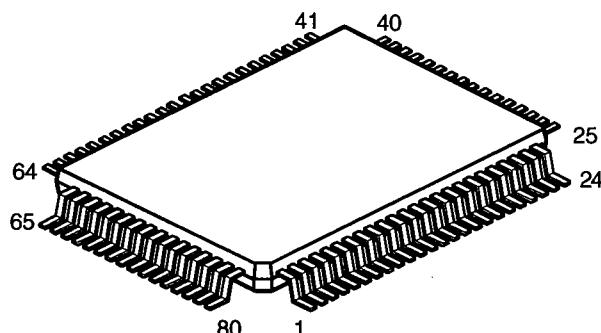
	TRACK INDEX	XXMXXS
FG	<u>01</u> <u>01</u>	M66s~4M48s
FBAL	<u>01</u> <u>02</u>	-1M28s~1M27s
FOFS	<u>01</u> <u>03</u>	-M35s~M35s
TG	<u>01</u> <u>04</u>	M40s~3M52s
TBAL	<u>01</u> <u>05</u>	-1M28s~1M02s
TOFS	<u>01</u> <u>06</u>	-M15s~M15s

(6) HF level Confirming

Connection		
Oscilloscope	Check	Step
<p>Main P.C. Board</p>	<p>Check</p> <p>A=0.40~0.85V</p> <p>Eye Pattern</p>	<ol style="list-style-type: none"> 1. Press button. 2. Check HF level with oscilloscope. 3. Confirm that the waveform is in good shape. (◊ eye pattern in center must be able to discriminate clearly.)

SEMICONDUCTORS**● IC's**

HD6433724E87F



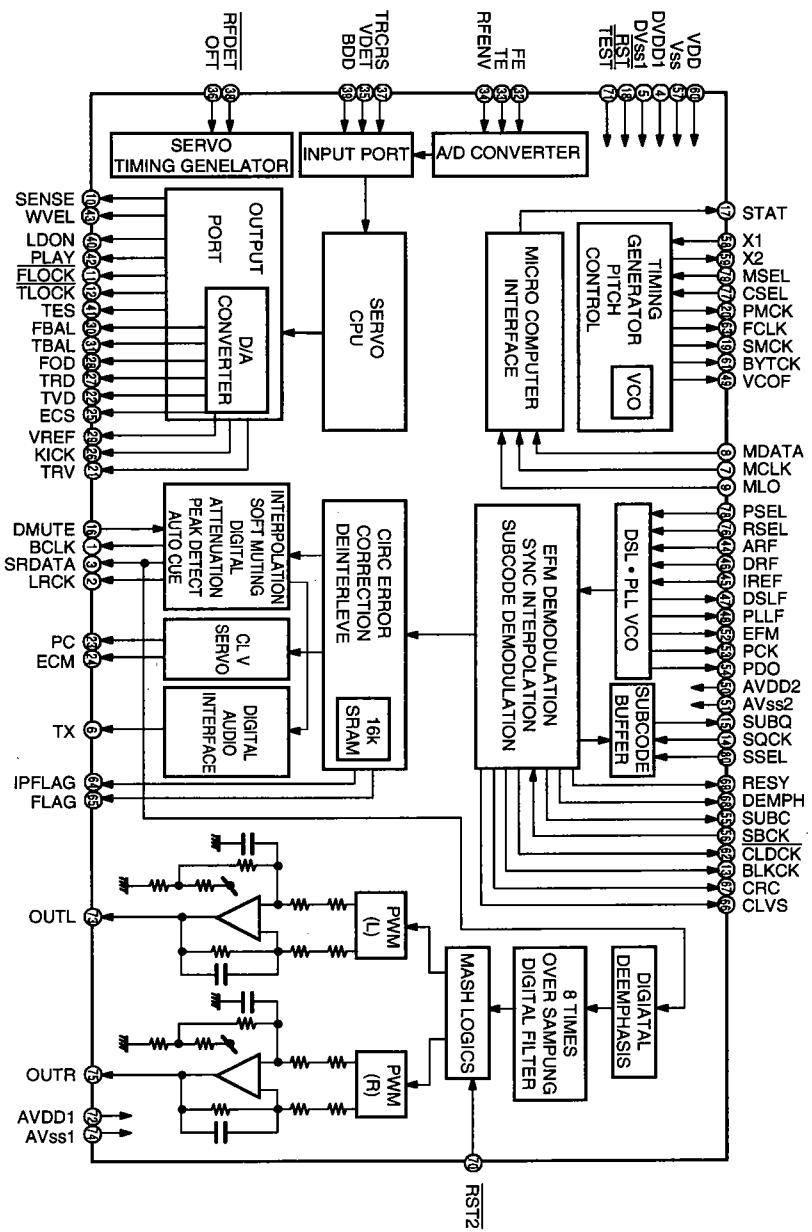
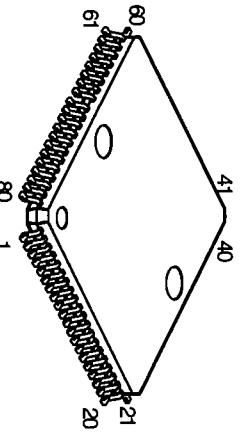
Typ	: TYPE A: standard input port B: standard input/output port C: Hi-voltage proof input port D: P-ch open, drain hi-voltage proof
Ext	: EXTERNAL P. UP : Pull-up P. D : Pull-down to VDISP P. DG : Pull-down to GND

HD6433724E87F Terminal Function

PIN	Symbol	Port	I/O	TY	RE	IN	AC	Ext	Function
1	P04/AN4	SWCL	I	A	HZ	—	L	P.UP	Door close detect switch signal in (H: OFF, L: ON).
2	P05/AN5	SWOP	I	A	HZ	—	L	P.UP	Door open detect switch signal input (H: OFF, L: ON).
3	P06/AN6	DF. SEL	I	A	HZ	—	—	—	Digital filter select pin (H: ALPHA, L: LAMDA).
4	P07/AN7	TX	I	A	HZ	—	—	—	Digital out ON/OFF SW detect in (H: OFF, L: ON).
5	AVss	AVss	—	—	—	—	—	—	GND (System GND).
6	TEST	TEST	—	—	—	—	—	—	GND (System GND).
7	X2	X2	—	—	—	—	—	—	Open (Not used).
8	X1	X1	—	—	—	—	—	—	+5V (System power).
9	Vss	Vss	—	—	—	—	—	—	GND (System GND).
10	OSC1	OSC1	I	—	—	—	—	—	X'tal input (4.23 MHz).
11	OSC2	OSC2	O	—	—	—	—	—	X'tal output (4.23 MHz).
12	RES	RESET	I	—	—	—	L	—	Reset signal in (stabilize time 40ms).
13	P10/IRQ0	REMOTE	I	B	HZ	—	↑	P.UP	Remote control in.
14	P11/IRQ1	SENS	I	B	HZ	—	HL	—	DSP SENS signal detect.
15	P12/IRQ2	BLKCK	I	BD	HZ	—	↓	—	Sub-code block interrupt signal in.
16	P13/IRQ3	JOG A	I	B	HZ	—	—	—	Rotary encoder A input.
17	P14/IRQ4	JOG B	I	B	HZ	—	—	—	Rotary encoder B input.
18	P15/IRQ5	JOG A	I	B	HZ	—	—	—	Rotary encoder reversed A input.
19	P16/EVENT	RF DET	I	A	HZ	—	L	—	RF detect signal in.
20	P33/FS27	NC	O	D	HZ	H	—	—	Open (Not used).
21	P32/FS26	VR DOWN	O	D	HZ	—	—	P.DG	DOWN signal out for electronic VR (MN6632A).
22	P31/FS25	VR UP	O	D	HZ	—	—	P.DG	UP signal out for electronic VR (MN6632A).
23	P30/FS24	VR STEP	O	D	HZ	—	—	P.DG	STEP signal out for electronic VR (MN6632A).
24	P47/FS23	INMOST	I	D	HZ	—	—	P.UP	Pick-up inner circle detect SW (L: ON).
25	P46/FS22	FLOCK	I	D	HZ	—	L	—	Focus servo lead-in signal (L: lead-in).
26	P45/FS21	TLOCK	I	D	HZ	—	L	—	Tracking servo lead-in signal (L: lead-in).
27	P44/FS20	STAT	I	D	HZ	L	—	—	Status signal.
28	P43/FS19	CRC	I	D	HZ	L	H	—	Sub-code CRC result (H: OK, L: NG).
29	P42/FS18	CLVS	I	D	HZ	L	H	—	Spindle servo phase synchronous signal (H: CLV).
30	P41/FS17	DEMPH	I	D	HZ	L	H	—	MN662324 emphasis ON/OFF input (H: ON).

PIN	Symbol	Port	I/O	TY	RE	IN	AC	Ext	Function
31	P ₄₀ /FS ₁₆	RXD	I	D	HZ	—	H	—	Synchronous REC communication input.
32	P ₅₀ /FS ₁₅	TXD	O	D	HZ	H	H	P.UP	Synchronous REC communication output.
33	P ₅₁ /FS ₁₄	—	O	D	HZ	—	H	—	Not used.
34	P ₅₂ /FS ₁₃	S1	O	D	HZ	L	H	P.D	FL segment S1 (e).
35	P ₅₃ /FS ₁₂	S2	O	D	HZ	L	H	P.D	FL segment S2 (d).
36	P ₅₄ /FS ₁₁	S3	O	D	HZ	L	H	P.D	FL segment S3.
37	P ₅₅ /FS ₁₀	S4	O	D	HZ	L	H	P.D	FL segment S4.
38	P ₅₆ /FS ₉	S5	O	D	HZ	L	H	P.D	FL segment S5.
39	P ₅₇ /FS ₈	S6	O	D	HZ	L	H	P.D	FL segment S6 (c).
40	P ₁₇ /VDISP	VDISP	I	C	—	—	—	—	VDISP (connect to -24V).
41	P ₆₀ /FD ₀ /FS ₇	S7	O	D	HZ	L	H	P.D	FL segment S7 (g).
42	P ₆₁ /FD ₁ /FS ₆	S8	O	D	HZ	L	H	P.D	FL segment S8 (f).
43	P ₆₂ /FD ₂ /FS ₅	S9	O	D	HZ	L	H	P.D	FL segment S9 (b).
44	P ₆₃ /FD ₃ /FS ₄	S10	O	D	HZ	L	H	P.D	FL segment S10 (a).
45	P ₆₄ /FD ₄ /FS ₃	S11	O	D	HZ	L	H	P.D	FL segment S11.
46	P ₆₅ /FD ₅ /FS ₂	S12	O	D	HZ	L	H	P.D	FL segment S12.
47	P ₆₆ /FD ₆ /FS ₁	G1	O	D	HZ	L	H	P.D	FL digit G1.
48	P ₆₇ /FD ₇ /FS ₀	G2	O	D	HZ	L	H	P.D	FL digit G2 (SEC-L).
49	P ₇₀ /FD ₈	G3	O	D	HZ	L	H	P.D	FL digit G3 (SEC-H).
50	P ₇₁ /FD ₉	G4	O	D	HZ	L	H	P.D	FL digit G4 (MIN-L).
51	P ₇₂ /FD ₁₀	G5	O	D	HZ	L	H	P.D	FL digit G5 (MIN-H).
52	P ₇₃ /FD ₁₁	G6	O	D	HZ	L	H	P.D	FL digit G6 (INDEX-L).
53	P ₇₄ /FD ₁₂	G7	O	D	HZ	L	H	P.D	FL digit G7 (INDEX-H).
54	P ₇₅ /FD ₁₃	G8	O	D	HZ	L	H	P.D	FL digit G8 (TRACK-L)
55	P ₇₆ /FD ₁₄	G9	O	D	HZ	L	H	P.D	FL digit G9 (TRACK-H)
56	P ₇₇ /FD ₁₅	G10	O	D	HZ	L	H	P.D	FL digit G10.
57	Vcc	+5V	I	—	—	—	—	—	+5V (system power).
58	P ₈₀		O	B	HZ	L	—	—	Not used.
59	P ₈₁	A. MUTE	O	B	HZ	H	H	P.UP	Analog mute signal out.
60	P ₈₂	CLOSE	O	B	HZ	H	L	P.UP	Loader close signal out pin.
61	P ₈₃	OPEN	O	B	HZ	H	L	P.UP	Loader open signal out pin.
62	P ₈₄	DEMO	O	B	HZ	L	H	—	Hi out when Demo Mode.
63	P ₈₅	SHIFT	O	B	HZ	H	L	—	Output for SM5845 alpha test pin2 (H: OFF, L: ON).
64	P ₈₆	MAINS	O	B	HZ	H	H	—	Output for SM5845 alpha test pin1 (H: OFF, L: ON).
65	P ₈₇	DMUTE	O	B	HZ	H	H	P.UP	Signal out for digital mute (H: ON, L: OFF).
66	P ₉₀ /PWM		—	B	HZ	—	—	—	
67	P ₉₁ /SCK ₁	MCLK	O	B	HZ	H	↑	—	Clock out for MN662720 control.
68	P ₉₂ /SI ₁	MLD	O	B	HZ	H	L	—	Latch out for MN662720 control.
69	P ₉₃ /SO ₁	MDATA	O	B	HZ	H	—	—	Data out for MN662720 control.
70	P ₉₄ /SCK ₂	SQCK	O	B	HZ	H	↑	—	Clock for sub-code read off.
71	P ₉₅ /SI ₂ /CS	SUBQ	I	B	HZ	H	—	—	Sub-code data signal in.
72	P ₉₆ /SO ₂	RST	O	B	HZ	L	L	P.DG	Peripheral LSI reset signal out.
73	P ₉₇ /UD	MCK	O	B	HZ	H	↑	—	μcom data clock out for SM5845/SM5841.
74	PA ₀	MDT	O	B	HZ	H	—	—	μcom out for SM5845/SM5841.
75	PA ₁	MLEN	O	B	HZ	H	↑	—	μcom latch enable out for SM5845/SM581.
76	AVcc	+5V	—	—	—	—	—	—	+5V (system power).
77	P ₀₀ /AN ₀	D0	I	A	HZ	—	—	P.UP	Key data input 0 (A/D)
78	P ₀₁ /AN ₁	D1	I	A	HZ	—	—	P.UP	Key data input 1 (A/D)
79	P ₀₂ /AN ₂	D2	I	A	HZ	—	—	P.UP	Key data input 2 (A/D)
80	P ₀₃ /AN ₃	D3	I	A	HZ	—	—	P.UP	Key data input 3 (A/D)

MN662720 (IC104)

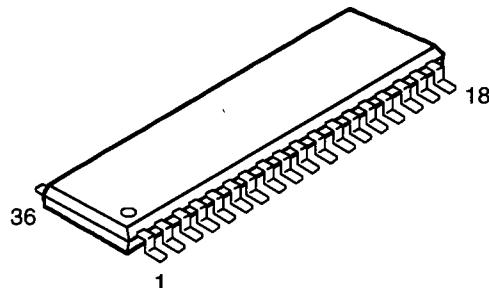


MN662720 Terminal Function

Pin No	Symbol	I/O	Function
1	BCLK	O	Bit clock output for SRDATA.
2	LRCK	O	L, R discriminating signal output.
3	SRDATA	O	Serial data output.
4	DVDD1	I	Power supply for digital circuit.
5	DVSS1	I	Ground for digital circuit.
6	TX	O	Digital audio interface signal output.
7	MCLK	I	Microcomputer command clock signal input (latch data with leading edge).
8	MDATA	I	Microcomputer command data input.
9	MLD	I	Microcomputer command load signal input ("L": Load).
10	SENSE	O	Sense signal output (OFT, FESL, NACEND, NAJEND, POSAD and SFQ).
11	FLOCK	O	Focus servo Lead-in signal ("L": Lead-in state).
12	TLOCK	O	Tracking servo Lead-in signal ("L": Lead-in state).
13	BLKCK	O	Subcode block clock signal (fBLKCK=75Hz).
14	SQCK	I	External clock input for subcode Q register.
15	SUBQ	O	Subcode Q code output.
16	DMUTE	I	Muting input ("H": Mute).
17	STAT	O	Status signal (CRC, CUE, CLVS, TTSTOP, FCLV and SQOK).
18	RST	I	Reset input ("L": Reset).
19	SMCK	O	8.4672MHz clock signal output at MSEL="H". 4.2336MHz clock signal output at MSEL="L".
20	PMCK	O	88.2kHz clock signal output.
21	TRV	O	Traverse forced feed output.

Pin No	Symbol	I/O	Function
22	TVD	O	Traverse drive output.
23	PC	O	Spindle motor ON signal ("L": ON).
24	ECM	O	Spindle motor drive signal (Forced mode output). 3-state.
25	ECS	O	Spindle motor drive signal (Servo error signal output).
26	KICK	O	Kick pulse output.
27	TRD	O	Tracking drive output.
28	FOD	O	Focus drive output.
29	VREF	I	Reference voltage for DA output portion (TVD, ECS, TRD, FOD, FBAL, and TBAL).
30	FBAL	O	Focus balance adjusting output.
31	TBAL	O	Tracking balance adjusting output.
32	FE	I	Focus error signal input (Analog input).
33	TE	I	Tracking error signal input (Analog input).
34	RFENV	I	RF envelope signal input (Analog input).
35	VDET	I	Oscillating detection signal input ("H": detecting).
36	OFT	I	Offtrack signal input ("H": Offtrack).
37	TRCRS	I	Track cross signal input.
38	RFDET	I	RF detecting signal input ("L": detecting).
39	BDO	I	Drop out signal input ("H": Drop out).
40	LDON	O	Laser ON signal output ("H": ON).
41	TES	O	Tracking error shunt signal output ("H": shunt).
42	PLAY	O	Play signal output ("H": play).
43	WVEL	O	Double speed status signal output.
44	ARF	I	RF signal input.
45	IREF	I	Reference current input terminal.
46	DRF	I	Bias terminal for DSL.
47	DSL	I/O	Loop filter terminal for DSL.
48	PLLF	I/O	Loop filter terminal for PLL.
49	VCOF	I/O	Loop filter terminal for VCO.
50	AVDD2	I	Power supply for analog circuit (for DSL, PLL and DA output sections).
51	AVSS2	I	Ground for analog circuit (for DSL, PLL and DA output sections).
52	EFM	O	EFM signal output.
53	PCK	O	PLL extract clock output (fPCK=4.321MHz).
54	PDO	O	Phase comparing signal output between EFM signal and PCK signal.
55	SUBC	O	Subcode serial data output.
56	SBCK	I	Clock input for subcode serial output.
57	VSS	I	Ground for oscillating circuit.
58	X1	I	Crystal oscillating circuit input terminal. (f=16.9344MHz).
59	X2	O	Crystal oscillating circuit output terminal (f=16.9344MHz).
60	VDD	I	Power supply for oscillating circuit.
61	BYTCK	O	Byte clock output.
62	CLDCK	O	Subcode frame clock signal output (fCLDCK=7.35kHz).
63	FCLK	O	Crystal frame clock output (fFCLK=7.35kHz).
64	IPFLAG	O	Interpolation flag output ("H": interpolation).
65	FLAG	O	Flag output.
66	CLVS	O	Spindle servo phase synchronous state signal output ("H": CLV, "L": Rough servo).
67	CRC	O	Subcode CRC check result output ("H": OK, "L": NG).
68	DEMPH	O	Deemphasis detecting signal output ("H": ON).
69	RESY	O	Re-synchronous signal output of frame synchronous ("H": synchronous, "L": synchronous come off).
70	RST2	I	Reset terminal for stopped MASH circuit ("L": Reset).
71	TEST	I	Test terminal (normally "H").
72	AVDD1	I	Power supply for analog circuit (Audio output using both as Lch and Rch).
73	OUTL	O	Lch output.
74	AVSS1	I	Ground for analog circuit (Audio output using both as Lch and Rch).
75	OUTR	O	Rch output.
76	RSEL	I	RF signal polarity selective terminal (RSEL="H" at brightness level "H". RSEL="L" at brightness level "L").
77	CSEL	I	Crystal oscillating frequency selective terminal (normally "L").
78	PSEL	I	Test terminal (normally "L").
79	MSEL	I	SMCK and frequency shifting output terminal ("H": SMCK=8.4672MHz, "L": SMCK=4.2336MHz).
80	SSEL	I	SUBQ and mode shifting output terminal ("H": Q code buffer using mode).

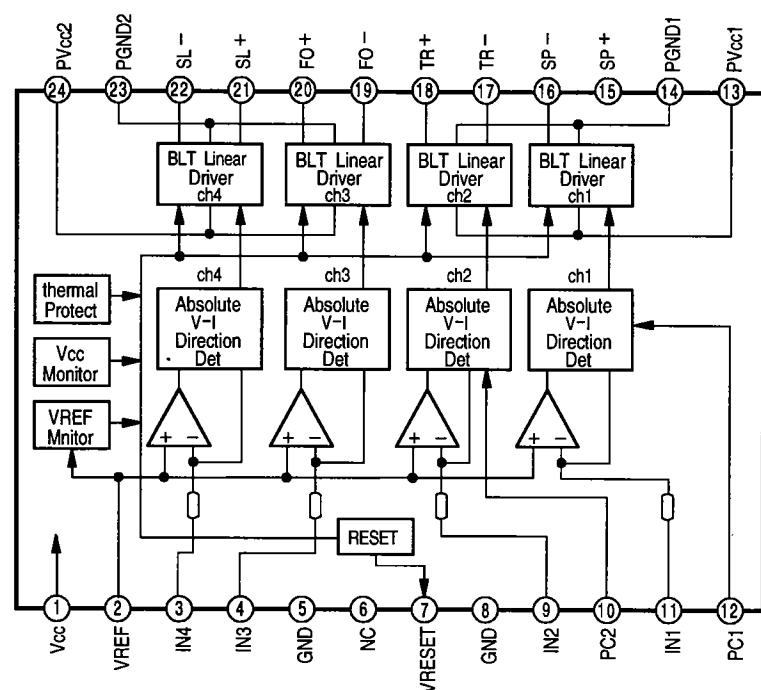
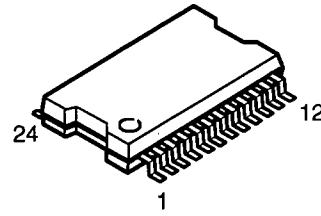
AN8805S (IC102)



AN8805S Terminal Function

Pin No	Symbol	I/O	Function
1	PD	I	PD signal input for output monitor of LD.
2	LD	O	Connect to external transistor's base for LD drive.
3	LDON	I	LD APC ON/OFF switching signal.
4	C.CRS	—	Capacitor connecting terminal for CROSS.
5	VCC	—	Power supply connecting terminal.
6	RF	I	RF AMP reversal input terminal. Connect a resistor.
7	RFOUT	O	RF AMP output terminal (reversal AMP).
8	RFIN	I	Input terminal of RF AGC.
9	C. AGC	—	Capacitor connecting terminal for RF AGC loop filter.
10	ARF	O	RF output terminal of after AGC.
11	C. ENV	—	Capacitor connecting terminal for RF.
12	C. EA	—	Capacitor connecting terminal for AMP.
13	C. SBDO	—	Capacitor connecting terminal for low speed detection of dark level DO detection.
14	BDO	O	BDO detection output terminal. Positive logic.
15	C. SBRT	—	Capacitor connecting terminal for low speed detection of OFTR detection.
16	OFTR	O	Output terminal of OFF TRACK detection. Positive logic.
17	NRFDET	O	Output terminal of RF signal amplitude detection. Negative logic.
18	GND	—	GND
19	ENV	O	ENV output terminal.
20	VREF	O	VCC x 0.5(V) output terminal.
21	LD OFF	I	Input terminal of LD APC forcible stop.
22	VDET	O	Output terminal of vibration detection.
23	TEBPF	I	Input terminal of vibration detection.
24	CROSS	O	Output terminal of TE CROSS detection signal.
25	TEOUT	O	Output terminal of TEAMP.
26	TE	I	TEAMP reversal input terminal. Connect a resistor.
27	FEOUP	O	Output terminal of FEAMP.
28	FE	I	FEAMP reversal input terminal. Connect a resistor.
29	FBAL	I	Control signal input terminal of FO balance adjustment.
30	TBAL	I	Control signal input terminal of TE balance adjustment.
31	PDFR	—	Resistor connecting terminal for setting IV converting resistance value of PDE.
32	PDER	—	Resistor connecting terminal for setting IV converting resistance value of PDF.
33	PDE	I	Connect to PIN diode E.
34	PDF	I	Connect to PIN diode F.
35	PDBD	I	Connect to B, D of astigmatism 1/4 divided PD.
36	PDAC	I	Connect to A, C of astigmatism 1/4 divided PD.

AN8389S (IC101)

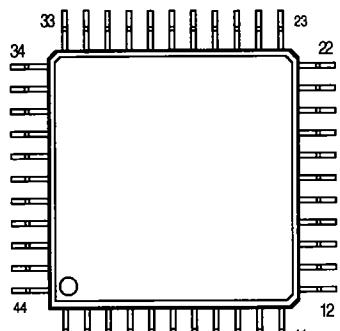


AN8389S Terminal Function

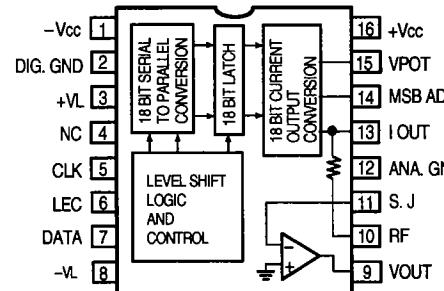
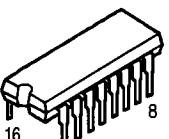
Pin No.	Symbol	I/O	DC Voltage (Vcc/8V)	Equivalent Circuit Diagram	Function
1	SVcc	I	8V	①	SVcc terminal for driver control circuit, not connected to power Vcc terminal.
2	Vref	I	2.5V	②	Verf input terminal.
3	IN4	I	2.5V	③	Driver 4 error input terminal.
4	IN3	I	2.5V	④ or ⑤	Driver 3 error input terminal.
5	SGND	I	0V	⑥	SGND terminal for driver control circuit.
6	NC				
7	NRESET	O	—	⑦	Reset output terminal.
8	SGND	I	0V	⑧	SGND terminal for driver control circuit.

Pin No.	Symbol	I/O	DC Voltage (Vcc/8V)	Equivalent Circuit Diagram	Function
9	IN2	I	2.5V	⑨	Driver 2 error input terminal.
10	PC2	I	0V	⑩	Control power cutting input terminal to ⑯ ⑰ output.
11	IN1	I	2.5V	⑪	Driver 1 error input terminal.
12	PC1	I	0V	⑫	Control power cutting input terminal to ⑮ and ⑯ output.
13	PVcc1	I	8V	⑬	Supply current feeding ⑮ ~ ⑯ power output transistor from Vcc power supply terminal.
14	PGND1	I	0V	⑭	P GND terminal for ⑮ ~ ⑯ output transistor.
15	D1 -	O	0V	⑯ ⑯ ⑯ ⑯ ⑯ ⑯ ⑯ ⑯	Driver 1 inverting output terminal.
16	D1 +	O	0V		Driver 1 noninverting output terminal.
17	D2 -	O	0V		Driver 2 inverting output terminal.
18	D2 +	O	0V		Driver 2 noninverting output terminal.
19	D3 -	O	0V		Driver 3 inverting output terminal.
20	D3 +	O	0V		Driver noninverting output terminal.
21	D4 -	O	0V		Driver 4 noninverting output terminal.
22	D4 +	O	0V		Driver 4 noninverting output terminal.
23	PGND2	I	0V	⑯	P GND terminal for ⑯ ~ ⑯ output transistor.
24	PVcc2	I	8V	⑯	Supply current feeding ⑯ ~ ⑯ power output transistor from Vcc power supply terminal.

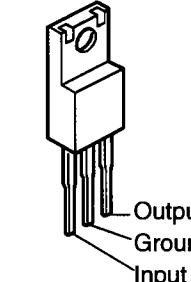
SM5845-AF (IC301)



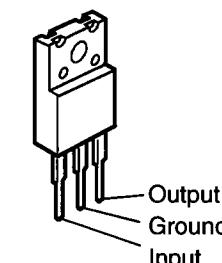
PCM61P-L (IC311,312)



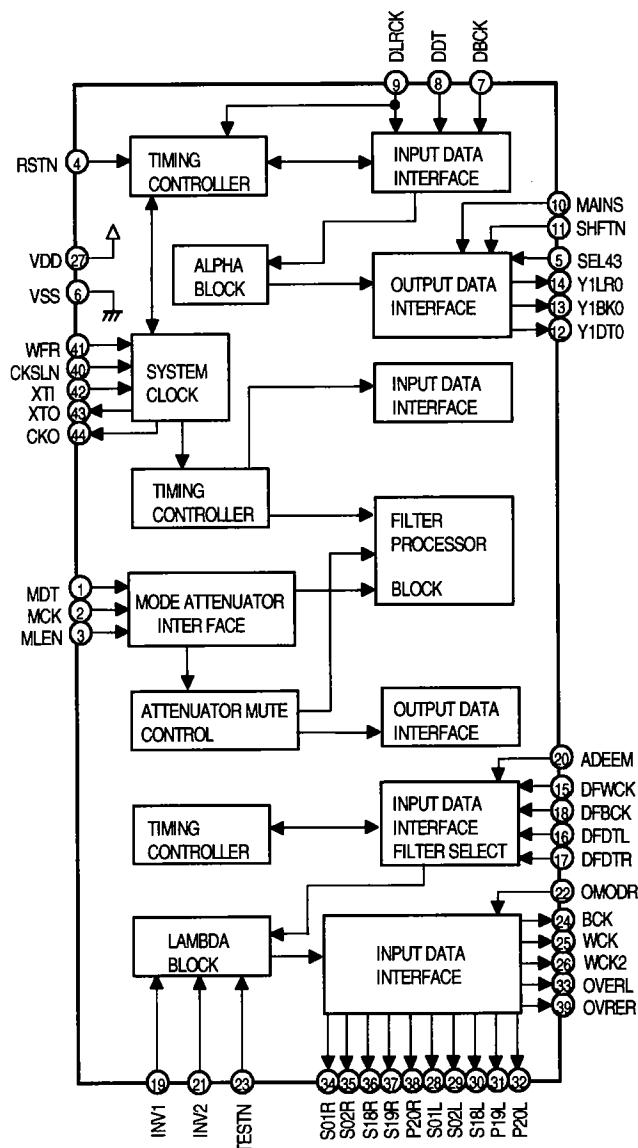
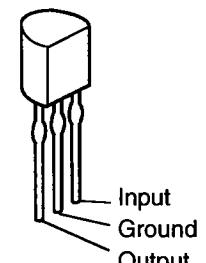
**NJM7912FA (IC308)
NJM7915FA (IC309)**



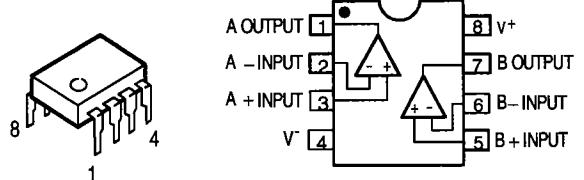
**NJM7805FA (S) (IC306)
NJM7806FA (S) (IC801)
NJM7812FA (S) (IC304)
NJM7815FA (S) (IC305)**



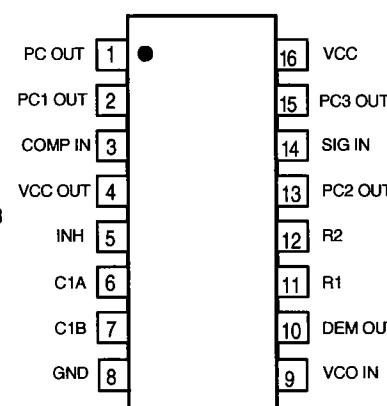
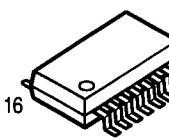
PST600C (IC502)



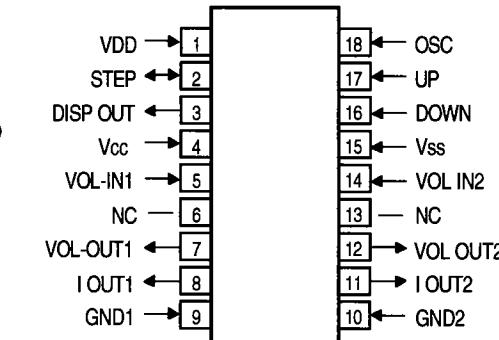
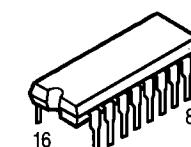
**BA15218 (IC103)
μPC4570C (IC317,318)**



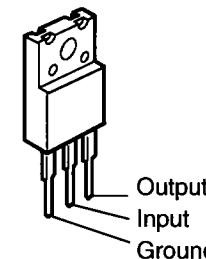
**PC74HC4046AT
(IC108)**



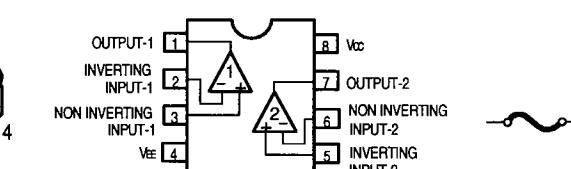
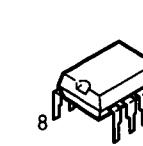
MN6632A (IC316)



NJM7905FA (IC307)



OP275GP (IC313,314)

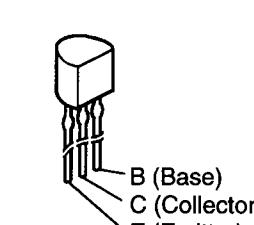


ICP-N20T(IC803,804)

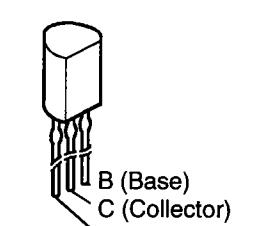


● TRANSISTORS

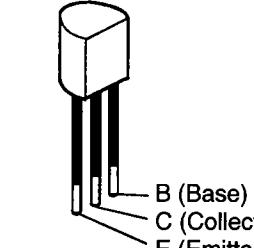
2SA933 (R/S)



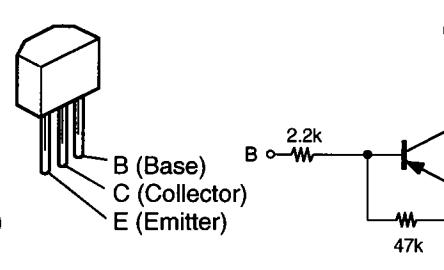
**2SB562 (C)
2SD468 (C)**



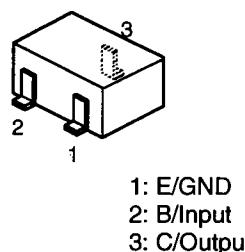
2SC2878 (A/B)



RN2205

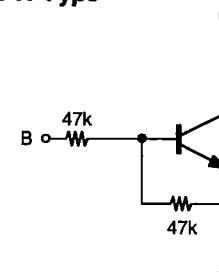


DTA-124XKA
DTA144EK
DTC144EK

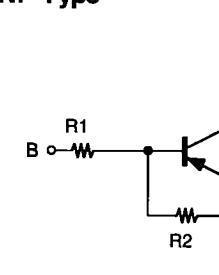


DTC144EK

NPN Type



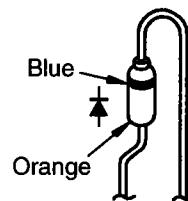
DTA124XKA
DTA144EK
PNP Type



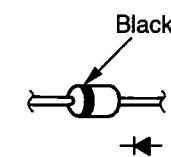
	R1	R2
DTA124XKA	22k	47k
DTA144EK	47k	47k

● DIODES

1SR35-200A



1SS252

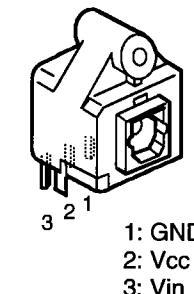


MTZJ15A
MTZJ5.6A
MTZJ33A



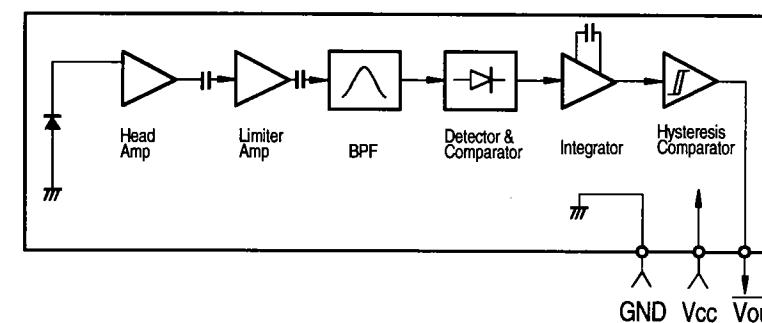
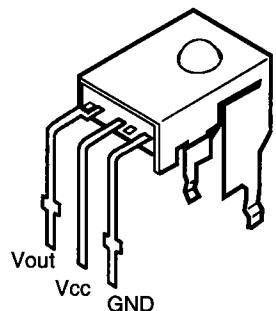
● OPTICAL OUTPUT

TOTX178 (JK102)

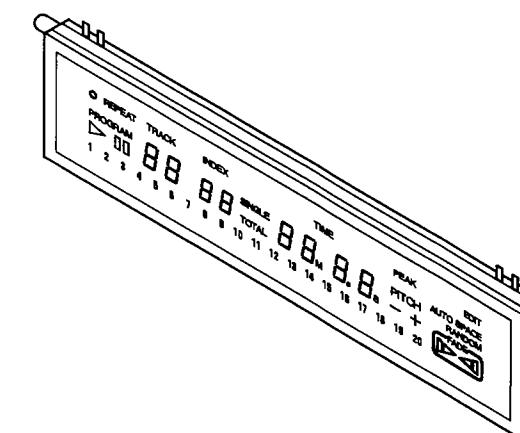


● OTHERS (Remote Control Sensor)

GP1U271X
(VI: IC101)



● FL DISPLAY TUBE 10-BT-201G (FL701) (Part No.: DCD2150423)



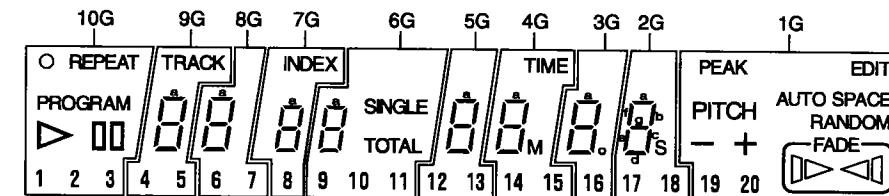
Pin Connection

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Connection	F1	F1	NP	NP	P1	P2	P3	P4	P5	P6	P7	P8	P9	P10	P11	P12	P13	P14	P15	P16	NC	NC	NC	NC

Pin No.	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45				
Connection	NC	NC	NC	NC	NC	11G	10G	9G	8G	7G	6G	5G	4G	3G	2G	1G	NP	NP	F2	F2					

- NOTE: 1) F1, F2 Filament
2) NP No pin
3) NC No connection
4) P1~P12 Anode
5) 1G~10G Grid

Grid Assignment



Anode Connection

	10G	9G	8G	7G	6G	5G	4G	3G	2G	1G
P1	1	e	e	e	e	e	e	e	e	—
P2	2	d	d	d	d	d	d	d	d	FADE
P3	—	—	—	—	TOTAL	—	M	o	S	►
P4	3	4	6	—	10	12	14	—	17	20
P5	—	5	7	8	11	13	15	16	18	19
P6	—	c	c	c	c	c	c	c	c	+
P7	II	g	g	g	g	g	g	g	g	RANDOM
P8	►	f	f	f	f	f	f	f	f	PITCH
P9	PROGRAM	b	b	b	b	b	b	b	b	AUTO SPACE
P10	O	a	a	a	a	a	a	a	a	PEAK
P11	REPEAT	TRACK	—	INDEX	SINGLE	—	TIME	—	—	EDIT
P12	—	—	—	—	9	—	—	—	—	►

PRINTED WIRING BOARD

1

2

3

4

5

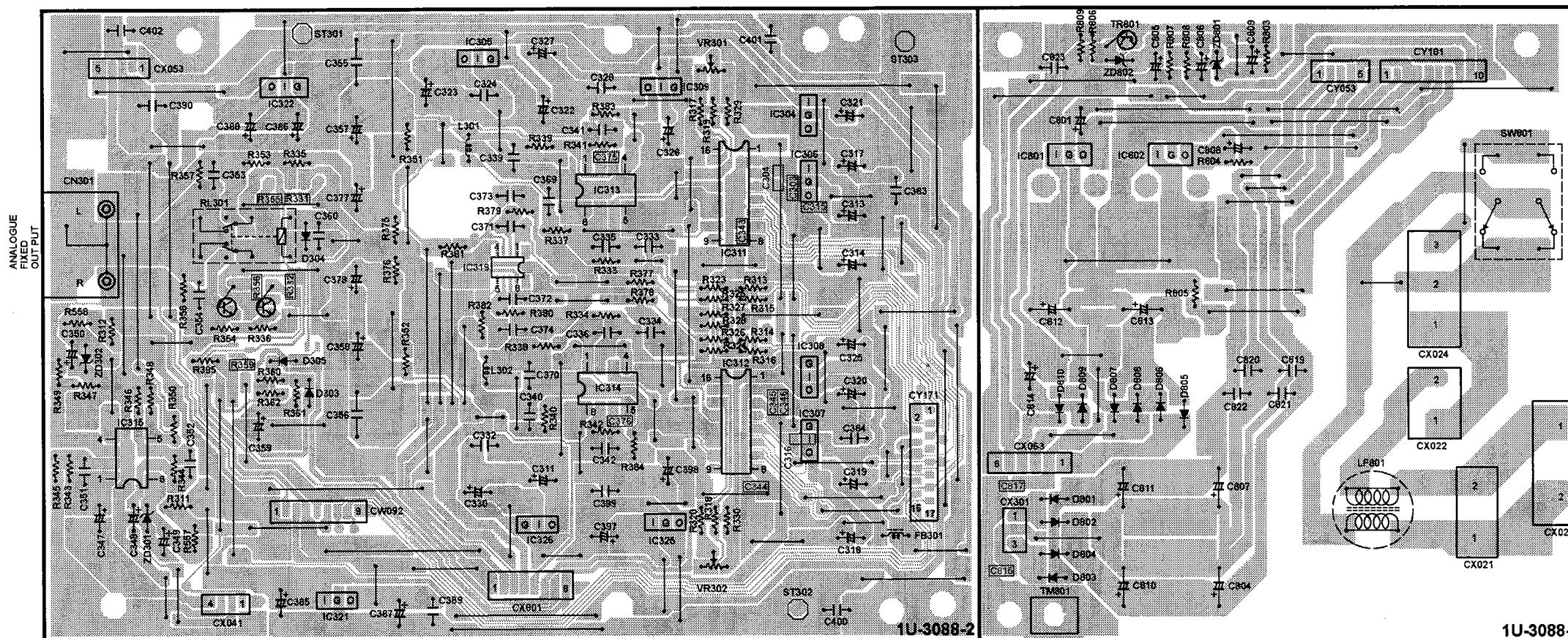
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7

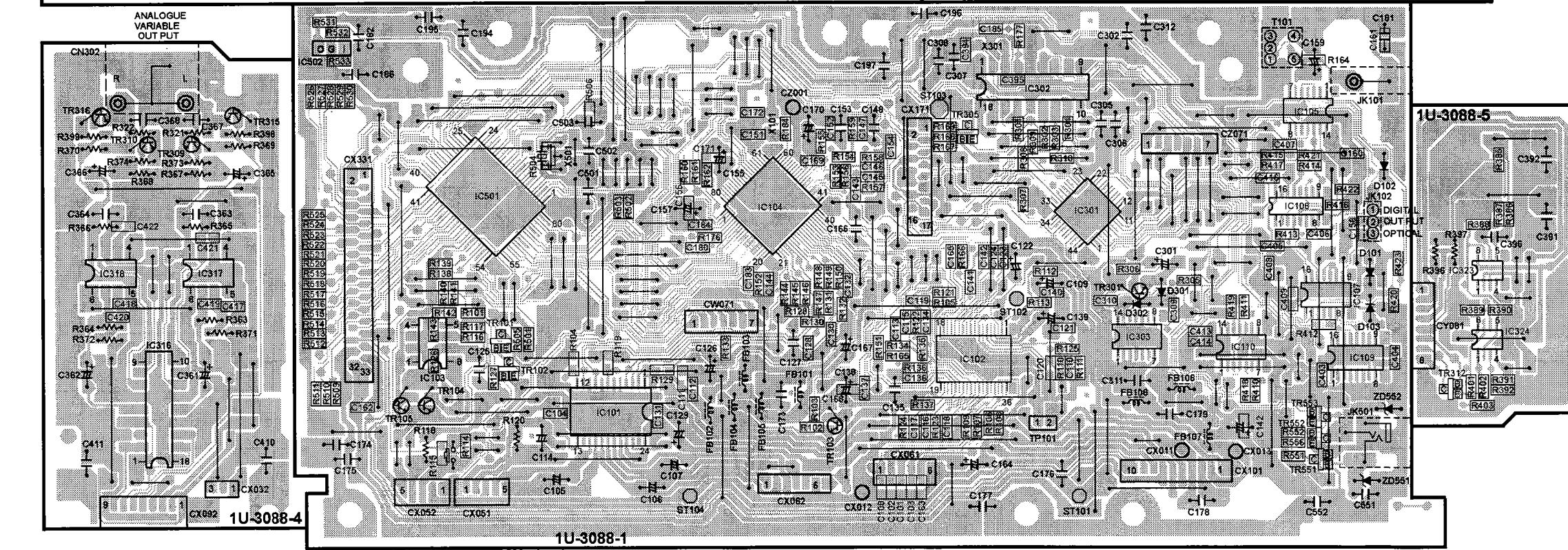
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1U-3088 P. W. Board Unit

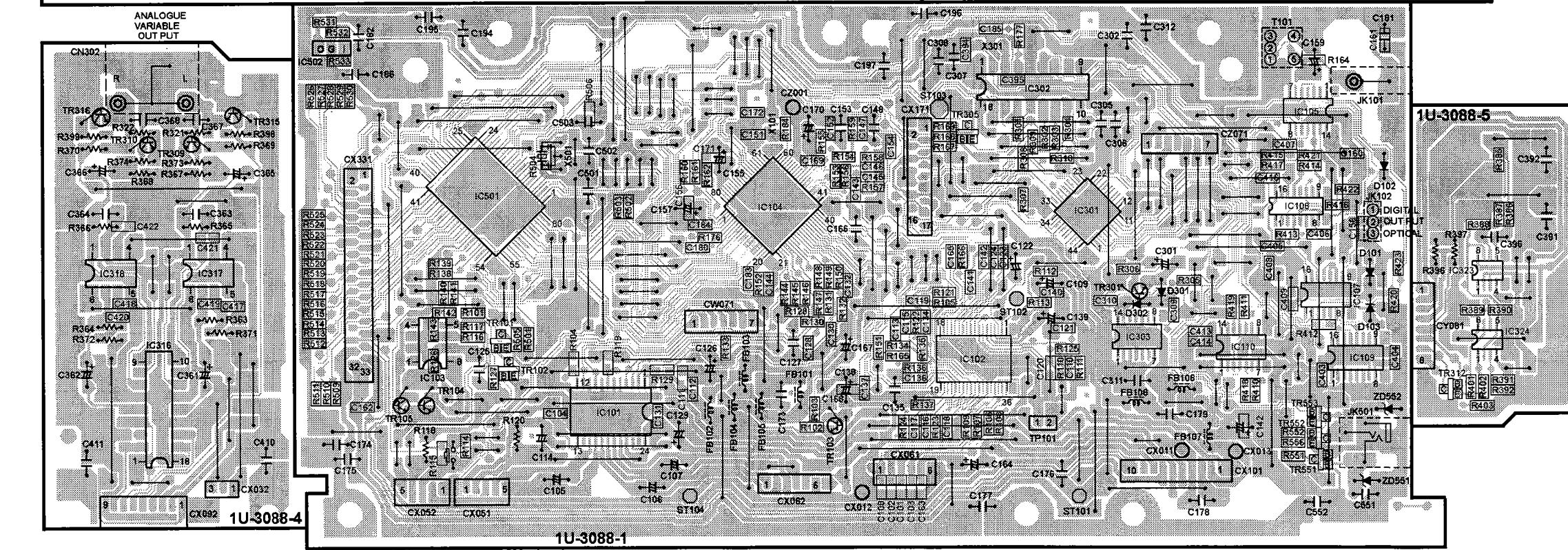
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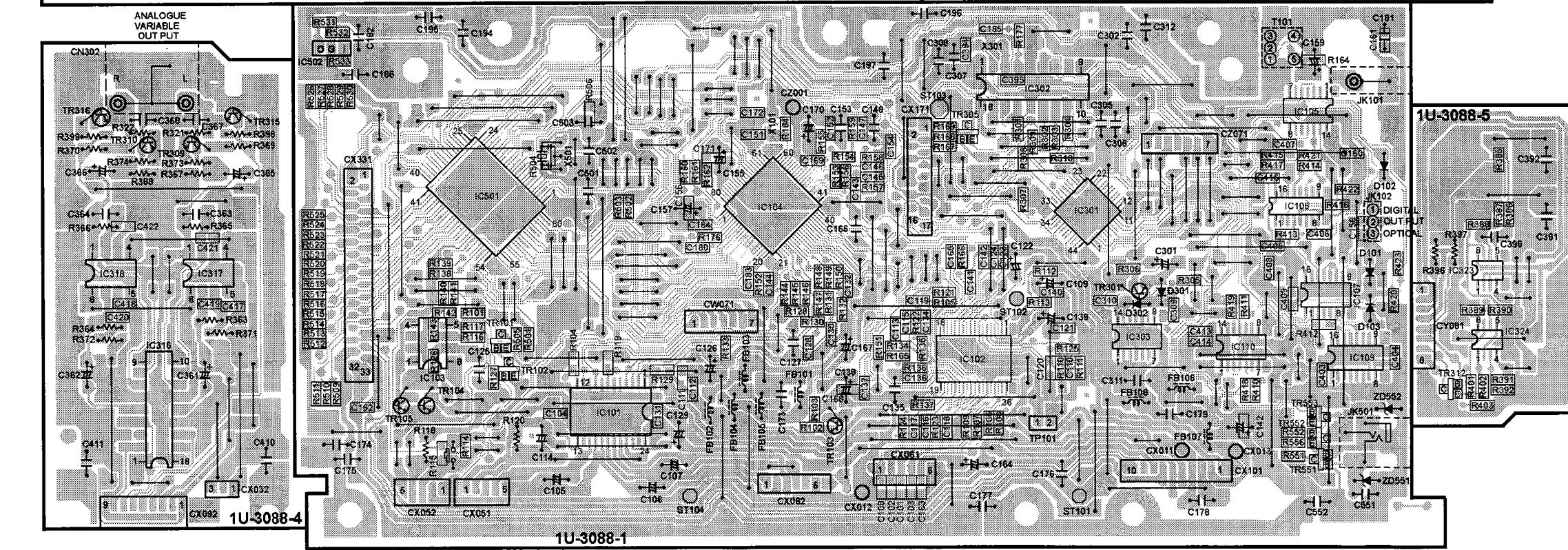
B



C

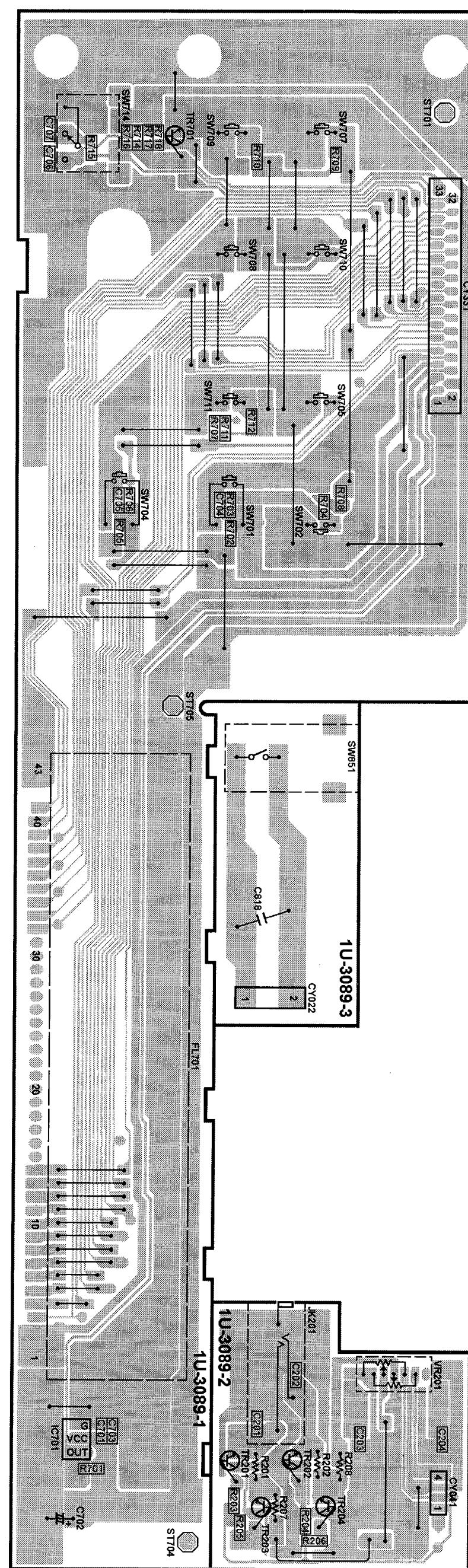


D



E

1U-3089 Display & Headphone P.W.Board Unit



NOTE FOR PARTS LIST

- Part indicated with the mark "◎" are not always in stock and possibly to take a long period of time for supplying, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "★" is not illustrated in the exploded view.
- Not including Carbon Film ±5%, 1/4W Type in the P.W.Board parts list. (Refer to the Schematic Diagram for those parts.)

WARNING:

Parts marked with this symbol have critical characteristics.
Use ONLY replacement parts recommended by the manufacturer.

● Resistors

Ex.: RN	14K	2E	182	G	FR
Type	Shape and performance	Power	Resist- ance	Allowable error	Others
RD : Carbon	2B : 1/8W	F : ±1%	P : Pulse-resistant type		
RC : Composition	2E : 1/4W	G : ±2%	NL : Low noise type		
RS : Metal oxide film	2H : 1/2W	J : ±5%	NB : Non-burning type		
RW : Winding	3A : 1W	K : ±10%	FR : Fuse-resistor		
RN : Metal film	3D : 2W	M : ±20%	F : Lead wire forming		
RK : Metal mixture	3F : 3W				
	3H : 5W				

* Resistance
 1 8 2 ⇒ 1800 ohm = 1.8 kohm
 Indicates number of zeros after effective number.
 2-digit effective number.

• Units: ohm

1 R 2 ⇒ 1.2 ohm
 1-digit effective number.
 2-digit effective number, decimal point indicated by R.
 • Units: ohm

● Capacitors

Ex.: CE	04W	1H	2R2	M	BP
Type	Shape and performance	Dielectric strength	Capacity	Allowable error	Others
CE : Aluminum foil electrolytic	0J : 6.3V	F : ±1%	HS : High stability type		
CA : Aluminum solid electrolytic	1A : 10V	G : ±2%	BP : Non-polar type		
CS : Tantalum electrolytic	1C : 16V	J : ±5%	HR : Ripple-resistant type		
CQ : Film	1E : 25V	K : ±10%	DL : For change and discharge		
CK : Ceramic	1V : 35V	M : ±20%	HF : For assuring high frequency		
CC : Ceramic	1H : 50V	Z : +80%	U : UL part		
CP : Oil	2A : 100V	-20%	C : CSA part		
CM : Mica	2C : 125V	P : +100%	W : UL-CSA type		
CF : Metallized	2D : 200V	-0%	F : Lead wire forming		
CH : Metallized	2E : 250V	C : ±0.25pF			
	2H : 500V	D : ±0.5pF			
	2J : 630V	= : Others			

* Capacity (electrolyte only)

2 2 2 ⇒ 2200μF
 Indicates number of zeros after effective number.
 2-digit effective number.

• Units: μF.

2 R 2 ⇒ 2.2μF
 1-digit effective number.
 2-digit effective number, decimal point indicated by R.

• Units: μF.

* Capacity (except electrolyte)

2 2 2 ⇒ 2200pF=0.0022μF
 (More than 2)—Indicates number of zeros after effective number.
 2-digit effective number.

• Units: μF.

2 2 1 ⇒ 220pF
 (0 or 1)—Indicates number of zeros after effective number.
 2-digit effective number.

• Units: pF.

• When the dielectric strength is indicated in AC, "AC" is included after the dielectric strength value.

PARTS LIST OF MECHANISM UNIT

1U-3088B CD P.W.B. UNIT ASS'Y (DCD-1550ARE2)

Ref. No.	Part No.	Part Name	Remarks
SEMICONDUCTORS GROUP			
IC101	262 2143 903	IC AN8389	
IC102	262 2142 904	IC AN8805S	
IC103	263 0565 007	IC BA15218	
IC104	262 2141 002	IC MN662720	
IC105	262 1205 907	IC TC74HCU04AF	
IC107	262 1718 902	IC TC74HC00AF	
IC108	262 1356 908	IC PC74HC4046AT	
IC109	262 2361 905	IC TC74AC163FP	
IC110	262 1665 903	IC HD74HC74FP	
IC301	262 1869 000	IC SM5845AF	
IC303	262 1665 903	IC HD74HC74FP	
IC304	263 0801 004	IC NJM7812FA(S)	
IC305	263 0812 006	IC NJM7815FA(S)	
IC306	263 0809 006	IC NJM7805FA(S)	
IC307	263 0554 005	IC NJM7905FA	
IC308	263 0641 002	IC NJM7912FA	
IC309	263 0561 001	IC NJM7915FA	
IC311,312	262 1409 004	IC PCM61P-L	
IC313,314	263 0990 009	IC OP275GP	
IC315	262 0864 006	IC UPC4570C	
IC316	262 0640 000	IC MN6632A	
IC317,318	262 0864 006	IC UPC4570C	
IC321	263 0812 006	IC NJM7815FA(S)	
IC322	263 0561 001	IC NJM7915FA	
IC325	263 0812 006	IC NJM7815FA(S)	
IC326	263 0561 001	IC NJM7915FA	
IC501	262 2436 102	IC HD6433724E87F	
IC502	263 0913 905	IC PST600C	
IC801	263 0793 002	IC NJM7806FA(S)	
IC802	263 0809 006	IC NJM7805FA(S)	
IC803,804	268 0074 904	IC ICP-N20T	
TR101	269 0055 900	Transistor DTA144EK	
TR102	269 0054 901	Transistor DTC144EK	
TR103	271 0192 905	Transistor 2SA933S(S)	
TR104	273 0195 908	Transistor 2SC2060(Q)	
TR105	271 0271 907	Transistor 2SA934(Q)	
TR301	269 0089 905	Transistor RN2205	
TR303,304	273 0253 918	Transistor 2SC2878(A/B)	
TR305	269 0156 906	Transistor DTA124XKA	
TR306	269 0082 902	Transistor DTC114EK	
TR309,310	273 0253 918	Transistor 2SC2878(A/B)	
TR313~316	273 0253 918	Transistor 2SC2878(A/B)	
TR551~553	269 0082 902	Transistor DTC114EK	
Ref. No.	Part No.	Part Name	Remarks

Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
CAPACITORS GROUP							
R148	247 0012 998	Carbon chip 200 kohm 1/10W	RM73B--204J	C103	257 0005 944	Ceramic chip 220 pF/50V	CC73SL1H221J
R149	247 0009 901	Carbon chip 4.7 kohm 1/10W	RM73B--472J	C104	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
R150	247 0008 944	Carbon chip 2.7 kohm 1/10W	RM73B--272J	C105~107	254 3056 917	Electrolytic 1 μF/50V	CE04D1H010MBP
R152	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J	C108	257 0005 944	Ceramic chip 220 pF/50V	CC73SL1H221J
R153	247 0012 927	Carbon chip 100 kohm 1/10W	RM73B--104J	C109	254 4260 951	Electrolytic 2.2 μF/50V	CE04W1H2R2M
R154	247 0005 989	Carbon chip 220 ohm 1/10W	RM73B--221J	C110~112	257 0001 948	Ceramic chip 2.0 pF/50V	CC73SL1H2R0C
R155	247 0007 903	Carbon chip 680 ohm 1/10W	RM73B--681J	C114	254 3056 917	Electrolytic 1 μF/50V	CE04D1H010MBP
R156	247 0011 986	Carbon chip 68 kohm 1/10W	RM73B--683J	C116	257 0005 931	Ceramic chip 200 pF/50V	CC73SL1H201J
R157	247 0012 943	Carbon chip 120 kohm 1/10W	RM73B--124J	C117	257 0005 986	Ceramic chip 330 pF/50V	CC73SL1H331J
R158	247 0014 967	Carbon chip 1 Mohm 1/10W	RM73B--105J	C118~120	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
R160~162	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J	C121	257 0004 961	Ceramic chip 100 pF/50V	CC73SL1H101J
R164	247 0004 977	Carbon chip 75 ohm 1/10W	RM73B--750J	C122	254 4260 948	Electrolytic 1 μF/50V	CE04W1H010M
R165,166	247 0018 905	Carbon chip 0 ohm 1/10W	RM73B--0R0K	C123	257 0004 961	Ceramic chip 100 pF/50V	CC73SL1H101J
R167,168	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J	C124	257 0010 955	Ceramic chip 0.027 μF/25V	CK73B1E273K
R169	247 0007 987	Carbon chip 1.5 kohm 1/10W	RM73B--152J	C125	253 9031 920	Ceramic 0.1 μF/25V	CK45=1E104K
R176	247 0006 962	Carbon chip 470 ohm 1/10W	RM73B--471J	C126	254 4254 938	Electrolytic 47 μF/16V	CE04W1C470M
R181	247 0005 905	Carbon chip 100 ohm 1/10W	RM73B--101J	C127	256 1035 907	Metallized 0.18 μF/50V	CF93A1H184J
R184	247 0014 967	Carbon chip 1 Mohm 1/10W	RM73B--105J	C128	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
R305	247 0008 944	Carbon chip 2.7 kohm 1/10W	RM73B--272J	C129	254 4254 938	Electrolytic 47 μF/16V	CE04W1C470M
R306	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J	C130	257 0009 908	Ceramic chip 1500 pF/50V	CK73B1H152K
R307~310	247 0003 981	Carbon chip 33 ohm 1/10W	RM73B--330J	C131	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
R311,312	241 2377 989	Carbon film 150 ohm 1/4W(NB)	RD14B2E151JNBS	C132	257 0009 995	Ceramic chip 8200 pF/50V	CK73B1H822K
R331,332	247 0008 944	Carbon chip 2.7 kohm 1/10W	RM73B--272J	C133	257 0009 924	Ceramic chip 2200 pF/50V	CK73B1H222K
R337,338	245 2384 987	Metal film 470 ohm 1/4W	RN14K2E471F(EROS2)	C135	256 1034 937	Metallized 0.047 μF/50V	CF93A1H473J
R339~342	245 2385 902	Metal film 2.2 kohm 1/4W	RN14K2E222F(EROS2)	C136	257 0009 966	Ceramic chip 4700 pF/50V	CK73B1H472K
R355,356	247 0008 944	Carbon chip 2.7 kohm 1/10W	RM73B--272J	C137	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
R359	247 0012 998	Carbon chip 200 kohm 1/10W	RM73B--204J	C138	254 4260 948	Electrolytic 1 μF/50V	CE04W1H010M
R360	244 2052 902	Metal oxide 2.7 kohm 1W	RS14B3A272JNBS(S)	C139	254 4252 943	Electrolytic 220 μF/10V	CE04W1A221M
R361	241 2377 934	Carbon film 91 ohm 1/4W(NB)	RD14B2E910JNBS	C140	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
R383,384	245 2385 928	Metal film 39 kohm 1/4W	RN14K2E393F(EROS2)	C141	257 0009 966	Ceramic chip 4700 pF/50V	CK73B1H472K
R395	245 2385 915	Metal film 10 kohm 1/4W	RN14K2E103F(EROS2)	C142	257 0009 924	Ceramic chip 2200 pF/50V	CK73B1H222K
R410~412	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J	C143	257 0006 943	Ceramic chip 560 pF/50V	CC73SL1H561J
R413	247 0006 920	Carbon chip 330 ohm 1/10W	RM73B--331J	C144	257 0004 961	Ceramic chip 100 pF/50V	CC73SL1H101J
R414,415	247 0009 972	Carbon chip 9.1 kohm 1/10W	RM73B--912J	C145,146	257 0010 942	Ceramic chip 0.022 μF/50V	CK73B1H223K
R416	247 0008 973	Carbon chip 3.6 kohm 1/10W	RM73B--362J	C148	256 1035 910	Metallized 0.22 μF/50V	CF93A1H224J
R420	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J	C151	257 0002 950	Ceramic chip 13 pF/50V	CC73SL1H130J
R421	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J	C153	256 1035 936	Metallized 0.33 μF/50V	CF93A1H334J
R501	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J	C154	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
R502,503	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J	C155	254 4254 941	Electrolytic 100 μF/16V	CE04W1C101M
R505,506	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J	C156	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
R509~530	247 0012 927	Carbon chip 100 kohm 1/10W	RM73B--104J	C157	254 4250 929	Electrolytic 100 μF/6.3V	CE04W0J101M
R531	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J	C158	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
R532	247 0018 905	Carbon chip 0 ohm 1/10W	RM73B--0R0K	C159	254 4254 925	Electrolytic 33 μF/16V	CE04W1C330M
R551,552	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J	C160~163	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
R556	247 0010 961	Carbon chip 22 kohm 1/10W	RM73B--223J	C164	254 4254 938	Electrolytic 47 μF/16V	CE04W1C470M
R557,558	241 2377 989	Carbon film 150 ohm 1/4W(NB)	RD14B2E151JNBS	C166	253 1179 974	Ceramic 390 pF/50V	CK45B1H391K(DD-3)
VR301,302	211 6093 970	Semi fixed resistor 100 kohm	V06PB104	C167	254 4254 776	Electrolytic 470 μF/16V	CE04W1C471MC
				C168,169	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
				C171	257 0010 900	Ceramic chip 0.01 μF/50V	CK73B1H103K
				C172	257 0002 950	Ceramic chip 13 pF/50V	CC73SL1H130J
				C174,175	253 1181 904	Ceramic 0.01 μF/50V	CK45F1H103Z(DD-3)

Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks
C180	247 0018 905	Carbon chip 0 ohm 1/10W	RM73B-0R0K	C413	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
C183,184	257 0010 900	Ceramic chip 0.01 μF/50V	CK73B1H103K	C415,416	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
C194~197	253 1181 904	Ceramic 0.01 μF/50V	CK45F1H103Z(DD-3)	C423,424	253 9030 963	Ceramic chip 0.01 μF/25V	CK45=1E103K
C301	254 4260 948	Electrolytic 1 μF/50V	CE04W1H010M	C501	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z(DD-3)
C303	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K	C502,503	253 9030 963	Ceramic 0.01 μF/25V	CK45=1E103K
C304	257 0010 900	Ceramic chip 0.01 μF/50V	CK73B1H103K	C551	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z(DD-3)
C305	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z(DD-3)	C801	254 4258 934	Electrolytic 33 μF/35V	CE04W1V330M
C307	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z(DD-3)	C804	254 4319 792	Electrolytic 4700 μF/25V	CE04W1E472MC(ASF)
C309	257 0009 908	Ceramic chip 1500 pF/50V	CK73B1H152K	C805,806	254 4258 934	Electrolytic 33 μF/35V	CE04W1V330M
C310	257 0003 988	Ceramic chip 47 pF/50V	CC73SL1H470J	C807	254 4319 792	Electrolytic 4700 μF/25V	CE04W1E472MC(ASF)
C311	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z(DD-3)	C808	254 4258 934	Electrolytic 33 μF/35V	CE04W1V330M
C313,314	254 4517 905	Electrolytic 22 μF/35V	CE04W1V220M(ARA)	C809	254 4261 921	Electrolytic 100 μF/50V	CE04W1H101M
C315,316	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K	C810,811	254 4356 742	Electrolytic 470 μF/50V	CE04W1H471(ARS)
C317~321	254 4517 905	Electrolytic 22 μF/35V	CE04W1V220M(ARA)	C812,813	254 4257 702	Electrolytic 3300 μF/25V	CE04W1E332MC
C322,323	254 4356 739	Electrolytic 47 μF/50V	CE04W1H470MC(ARS)	C814	254 4262 946	Electrolytic 47 μF/63V	CE04W1J470M
C324	255 4235 934	Polypropylene film 0.01 μF/100V	CQ93P2A103J(NH)	C815	253 9031 920	Ceramic 0.1 μF/25V	CK45=1E104K
C325	254 4517 905	Electrolytic 22 μF/35V	CE04W1V220M(ARA)	C815	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
C326,327	254 4356 739	Electrolytic 47 μF/50V	CE04W1H470MC(ARS)	C817	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K
C328	255 4235 934	Polypropylene film 0.01 μF/100V	CQ93P2A103J(NH)	OTHER PARTS GROUP			
C330,331	254 4356 739	Electrolytic 47 μF/50V	CE04W1H470MC(ARS)	Q'ty			
C332	255 4235 934	Polypropylene film 0.01 μF/100V	CQ93P2A103J(NH)	CN301,302	204 8537 012	2P pin jack (GND)	2
C333,334	255 4237 929	Polypropylene film 56 pF/50V	CQ93P2A560J(NH)	CW032	203 5202 004	3P PH-SAN shield cord	1
C335,336	255 4235 918	Polypropylene film 100 pF/50V	CQ93P2A101J(NH)	CW071	204 2234 049	7P DA-DA connectotor cord	CW071-CZ071
C339,340	255 4235 950	Polypropylene film 6800 pF/100V	CQ93P2A682J(NH)	CW092	204 2824 006	9P PH-SAN shield cord	1
C341,342	253 1179 945	Ceramic 220 pF/50V	CK45B1H221K(DD-3)	CX022	205 0581 085	2P VH connector base	1
C343	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K	A CX023	202 2348 009	2P inlet	1
C347,348	254 4250 929	Electrolytic 100 μF/6.3V	CE04W0J101M	CX024	205 0581 001	2P VH connector base	1
C349,350	254 4256 949	Electrolytic 100 μF/25V	CE04W1E101M	CX031	205 0190 036	3P NH connector base	1
C351,352	253 4537 982	Ceramic 56 pF/50V	CC45SL1H560J(DD-3)	CX032	205 0343 032	3P connector base (KR-PH)	1
C353,354	255 4232 937	Polypropylene film 1000 pF/100V	CQ93P2A102J(NH)	CX041	205 0343 045	4P connector base(KR-PH)	1
C357,358	254 4356 713	Electrolytic 100 μF/50V	CE04W1H101MC(ARS)	CX051	205 0343 058	5P connector base(KR-PH)	1
C359	254 4256 952	Electrolytic 220 μF/25V	CE04W1E221M	CX052	205 0321 054	5P connector base (RED)	1
C361,362	254 4254 909	Electrolytic 10 μF/16V	CE04W1C100M	CX053	205 0343 058	5P connector base(KR-PH)	1
C363,364	253 4537 924	Ceramic 33 pF/50V	CC45SL1H330J(DD-3)	CX061	205 0343 061	6P connector base(KR-PH)	1
C365,366	254 4261 921	Electrolytic 100 μF/50V	CE04W1H101M	CX062	205 0321 067	6P connector base (RED)	1
C367,368	253 1180 921	Ceramic 1000 pF/50V	CK45B1H102K(DD-3)	CX063	205 0190 065	6P NH connector base	1
C369,370	255 4232 937	Polypropylene film 1000 pF/100V	CQ93P2A102J(NH)	CX092	205 0343 090	9P connector base (KR-PH)	1
C377,378	254 4356 713	Electrolytic 100 μF/50V	CE04W1H101MC(ARS)	CX101	205 0375 000	10P connector base (KR-PH)	1
C383,384	255 4235 934	Polypropylene film 0.01 μF/100V	CQ93P2A103J(NH)	CX171	205 0736 047	17P FFC connector base	1
C385~388	254 4517 905	Electrolytic 22 μF/35V	CE04W1V220M(ARA)	CX331	205 0736 005	33P FFC base	1
C387,398	254 4356 739	Electrolytic 47 μF/50V	CE04W1H470MC(ARS)	CY053	205 0343 058	5P connector base (KR-PH)	1
C389,390	253 9039 906	Ceramic 0.1 μF/25V	CK45=1E104Z(DD-3)	CY101	205 0375 000	10P connector base (KR-PH)	1
C399	255 4235 934	Polypropylene film 0.01 μF/100V	CQ93P2A103J(NH)				
C400~402	253 1181 904	Ceramic 0.01 μF/50V	CK45F1H103Z(DD-3)				
C403	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K				
C405	247 0018 905	Carbon chip 0 ohm 1/10W	RM73B-0R0K				
C406	257 0003 962	Ceramic chip 39 pF/50V	CC73SL1H390J				
C407	257 0005 902	Ceramic chip 150 pF/50V	CC73SL1H151J				
C409	257 0011 996	Ceramic chip 0.1 μF/25V	CK73B1E104K				
C412	254 4250 929	Electrolytic 100 μF/6.3V	CE04W0J101M				

1U-3088D CD P.W.B. UNIT ASS'Y (DCD-1880ARE1)

Ref. No.	Part No.	Part Name	Remarks	Q'ty	Ref. No.	Part No.	Part Name	Remarks
SEMICONDATORS GROUP								
CY171	205 0736 047	17P FFC connector base		1	IC101	262 2143 903	IC AN8389	
JK101	204 8417 006	1P pin jack (S-GND)		1	IC102	262 2142 904	IC AN8805S	
JK501	204 8416 007	Mini jack		1	IC103	263 0565 007	IC BA15218	
L301,302	235 0110 923	Inductor (1μH)		2	IC104	262 2141 002	IC MN662720	
ST101	205 0452 017	Style pin		1	IC105	262 1205 907	IC TC74HC04AF	
ST104	205 0452 017	Style pin		1	IC107	262 1718 902	IC TC74HC00AF	
ST301,302	205 0452 017	Style pin		2	IC108	262 1356 908	IC PC74HC4046AT	
SW101	212 5604 910	Tact switch -TA (ALPS)		1	IC109	262 2361 905	IC TC74AC163FP	
T101	231 8063 009	Pulse trans.		1	IC110	262 1665 903	IC HD74HC74FP	
TP101	205 0190 023	2P NH connector base		1	IC301	262 1869 000	IC SM5845AF	
CX014	203 0383 054	1P sin con cord		1	IC303	262 1665 903	IC HD74HC74FP	
CX017	203 0386 093	1P sin con cord		1	IC304	263 0801 004	IC NJM7812FA(S)	
CZ014	203 0383 054	1P sin con cord		1	IC305	263 0812 006	IC NJM7815FA(S)	
CZ017	203 0386 093	1P sin con cord		1	IC306	263 0809 006	IC NJM7805FA(S)	
X101	399 0165 007	Crystal 16.9344 MHz		1	IC307	263 0554 005	IC NJM7905FA	
	417 0476 049	Radiator		2	IC308	263 0641 002	IC NJM7912FA	
	471 3304 015	Screw 3 x 8 CBS-Z		2	IC309	263 0561 001	IC NJM7915FA	
					IC311,312	262 1409 004	IC PCM61P-L	
					IC313,314	263 0990 009	IC OP275GP	
					IC315	262 0864 006	IC UPC4570C	
					IC316	262 0640 000	IC MN6632A	
					IC317,318	262 0864 006	IC UPC4570C	
					IC321	263 0812 006	IC NJM7815FA(S)	
					IC322	263 0561 001	IC NJM7915FA	
					IC325	263 0812 006	IC NJM7815FA(S)	
					IC326	263 0561 001	IC NJM7915FA	
					IC501	262 2436 005	IC HD6433724E84F	Up to 500 unit
					IC501	262 2436 102	IC HD6433724E87F	From 501 unit on
					IC502	263 0913 905	IC PST600C	
					IC801	263 0793 002	IC NJM7806FA(S)	
					IC802	263 0809 006	IC NJM7805FA(S)	
					IC803,804	268 0074 904	IC ICP-N20T	
					TR101	269 0055 900	Transistor DTA144EK	
					TR102	269 0054 901	Transistor DTC144EK	
					TR103	271 0183 927	Transistor 2SA933 (R/S)	
					TR104	274 0036 905	Transistor 2SD468(C)	
					TR105	272 0025 907	Transistor 2SB562(C)	
					TR301	269 0089 905	Transistor RN2205	
					TR303,304	273 0253 918	Transistor 2SC2878(A/B)	
					TR305	269 0156 906	Transistor DTA124XKA	
					TR306	269 0082 902	Transistor DTC114EK	
					TR309,310	273 0253 918	Transistor 2SC2878(A/B)	
					TR313~316	273 0253 918	Transistor 2SC2878(A/B)	
					TR551~553	269 0082 902	Transistor DTC114EK	

Ref. No.	Part No.	Part Name	Remarks
TR801	272 0025 907	Transistor 2SB562(C)	
D101,102	276 0616 907	Diode 1SS252	
D301~303	276 0616 907	Diode 1SS252	
D801~810	276 0553 905	Diode 1SR35-200A	
ZD301,302	276 0644 982	Zener diode MTZJ15A	15V
ZD551,552	276 0637 902	Zener diode MTZJ6.2A	6.2V
ZD801	276 0643 996	Zener diode MTZJ5.6A	5.6V
ZD802	276 0645 965	Zener diode MTZJ33A	33V
JK102	269 0170 005	Optical connector TOTX178	

Ref. No.	Part No.	Part Name	Remarks
R149	247 0009 901	Carbon chip 4.7 kohm 1/10W	RM73B--472J
R150	247 0008 944	Carbon chip 2.7 kohm 1/10W	RM73B--272J
R152	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J
R153	247 0012 927	Carbon chip 100 kohm 1/10W	RM73B--104J
R154	247 0005 989	Carbon chip 220 ohm 1/10W	RM73B--221J
R155	247 0007 903	Carbon chip 680 ohm 1/10W	RM73B--681J
R156	247 0011 986	Carbon chip 68 kohm 1/10W	RM73B--683J
R157	247 0012 943	Carbon chip 120 kohm 1/10W	RM73B--124J
R158	247 0014 967	Carbon chip 1 Mohm 1/10W	RM73B--105J
R160~162	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J
R164	247 0004 977	Carbon chip 75 ohm 1/10W	RM73B--750J
R165,166	247 0018 905	Carbon chip 0 ohm 1/10W	RM73B--0R0K
R167,168	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J
R169	247 0007 987	Carbon chip 1.5 kohm 1/10W	RM73B--152J
R176	247 0006 962	Carbon chip 470 ohm 1/10W	RM73B--471J
R184	247 0014 967	Carbon chip 1 Mohm 1/10W	RM73B--105J
R305	247 0008 944	Carbon chip 2.7 kohm 1/10W	RM73B--272J
R306	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J
R307~310	247 0003 981	Carbon chip 33 ohm 1/10W	RM73B--330J
R311,312	241 2377 989	Carbon film 150 ohm 1/4W(NB)	RD14B2E151JNBS
R331,332	247 0008 944	Carbon chip 2.7 kohm 1/10W	RM73B--272J
R337,338	245 2384 987	Metal film 470 ohm 1/4W	RN14K2E471F(EROS2)
R339~342	245 2385 902	Metal film 2.2 kohm 1/4W	RN14K2E222F(EROS2)
R355,356	247 0008 944	Carbon chip 2.7 kohm 1/10W	RM73B--272J
R359	247 0012 998	Carbon chip 200 kohm 1/10W	RM73B--204J
R360	244 2052 902	Metal oxide 2.7 kohm 1W	RS14B3A272JNBS(S)
R361	241 2377 934	Carbon film 91 ohm 1/4W(NB)	RD14B2E910JNBS
R383,384	245 2385 928	Metal film 39 kohm 1/4W	RN14K2E393F(EROS2)
R395	245 2385 915	Metal film 10 kohm 1/4W	RN14K2E103F(EROS2)
R410~412	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J
R413	247 0006 920	Carbon chip 330 ohm 1/10W	RM73B--331J
R414,415	247 0009 972	Carbon chip 9.1 kohm 1/10W	RM73B--912J
R416	247 0008 973	Carbon chip 3.6 kohm 1/10W	RM73B--362J
R420	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J
R421	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J
R501	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J
R502,503	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J
R505,506	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J
R509~530	247 0012 927	Carbon chip 100 kohm 1/10W	RM73B--104J
R531	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J
R532	247 0018 905	Carbon chip 0 ohm 1/10W	RM73B--0R0K
R551	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J
R552	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J
R556	247 0010 961	Carbon chip 22 kohm 1/10W	RM73B--223J
R557,558	241 2377 989	Carbon film 150 ohm 1/4W(NB)	RD14B2E151JNBS
VR301,302	211 6093 970	Semi fixed resistor 100 kohm	V06PB104

Ref. No.	Part No.	Part Name	Remarks	Ref. No.	Part No.	Part Name	Remarks	Q'ty
C409	257 0011 996	Ceramic chip 0.1 µF/25V	CK73B1E104K	CY101	205 0375 000	10P connector base (KR-PH)		1
C412	254 4250 929	Electrolytic 100 µF/6.3V	CE04W0J101M	CY171	205 0736 047	17P FFC connector base		1
C413	257 0011 996	Ceramic chip 0.1 µF/25V	CK73B1E104K	JK101	204 8417 006	1P pin jack (S-GND)		1
C415,416	257 0011 996	Ceramic chip 0.1 µF/25V	CK73B1E104K	JK501	204 8416 007	Mini jack		1
C423,424	253 9030 963	Ceramic 0.01 µF/25V	CK45=1E103K	L301,302	235 0110 923	Inductor (1µH)		2
C501	253 9039 906	Ceramic 0.1 µF/25V	CK45=1E104Z(DD-3)	ST101	205 0452 017	Style pin		1
C502,503	253 9030 963	Ceramic 0.01 µF/25V	CK45=1E103K	ST104	205 0452 017	Style pin		1
C551	253 9039 906	Ceramic 0.1 µF/25V	CK45=1E104Z(DD-3)	ST301	205 0452 017	Style pin		1
C801	254 4258 934	Electrolytic 33 µF/35V	CE04W1V330M	ST303	205 0452 017	Style pin		1
C804	254 4319 792	Electrolytic 4700 µF/25V	CE04W1E472MC(ASF)	SW101	212 5604 910	Tact switch -TA (ALPS)		1
C805,806	254 4258 934	Electrolytic 33 µF/35V	CE04W1V330M	△ SW801	212 1118 002	Voltage selector		1
C807	254 4319 792	Electrolytic 4700 µF/25V	CE04W1E472MC(ASF)	T101	231 8063 009	Pulse trans.		1
C808	254 4258 934	Electrolytic 33 µF/35V	CE04W1V330M	TP101	205 0190 023	2P NH connector base		1
C809	254 4261 921	Electrolytic 100 µF/50V	CE04W1H101M	CX014	203 0383 054	1P sin con cord		1
C810,811	254 4356 742	Electrolytic 470 µF/50V	CE04W1H471(ARS)	CX017	203 0386 093	1P sin con cord		1
C812,813	254 4257 702	Electrolytic 3300 µF/25V	CE04W1E332MC	CZ014	203 0383 054	1P sin con cord		1
C814	254 4262 946	Electrolytic 47 µF/63V	CE04W1J470M	CZ017	203 0386 093	1P sin con cord		1
C815	257 0011 996	Ceramic chip 0.1 µF/25V	CK73B1E104K	X101	399 0165 007	Crystal 16.9344 MHz		1
C817	257 0011 996	Ceramic chip 0.1 µF/25V	CK73B1E104K		417 0476 049	Radiator		2
OTHER PARTS GROUP					471 3304 015	Screw 3 x 8 CBS-Z		2
CN301,302	204 8537 012	2P pin jack (GND)						
CW032	203 5202 004	3P PH-SAN shield cord						
CW071	204 2234 049	7P DA-DA connectotor cord						
CW092	204 2824 006	9P PH-SAN shield cord						
CX022	205 0581 085	2P VH connector base						
△ CX023	203 2349 009	2P inlet						
CX024	205 0825 000	3P AC connector base						
CX031	205 0190 036	3P NH connector base						
CX032	205 0343 032	3P connector base (KR-PH)						
CX041	205 0343 045	4P connector base (KR-PH)						
CX051	205 0343 058	5P connector base (KR-PH)						
CX052	205 0321 054	5P connector base (RED)						
CX053	205 0343 058	5P connector base (KR-PH)						
CX061	205 0343 061	6P connector base (KR-PH)						
CX062	205 0321 067	6P connector base (RED)						
CX063	205 0190 065	6P NH connector base						
CX092	205 0343 090	9P connector base (KR-PH)						
CX101	205 0375 000	10P connector base (KR-PH)						
CX170	205 0736 047	17P FFC connector base						
CX331	205 0736 005	33P FFC base						
CY053	205 0343 058	5P connector base (KR-PH)						

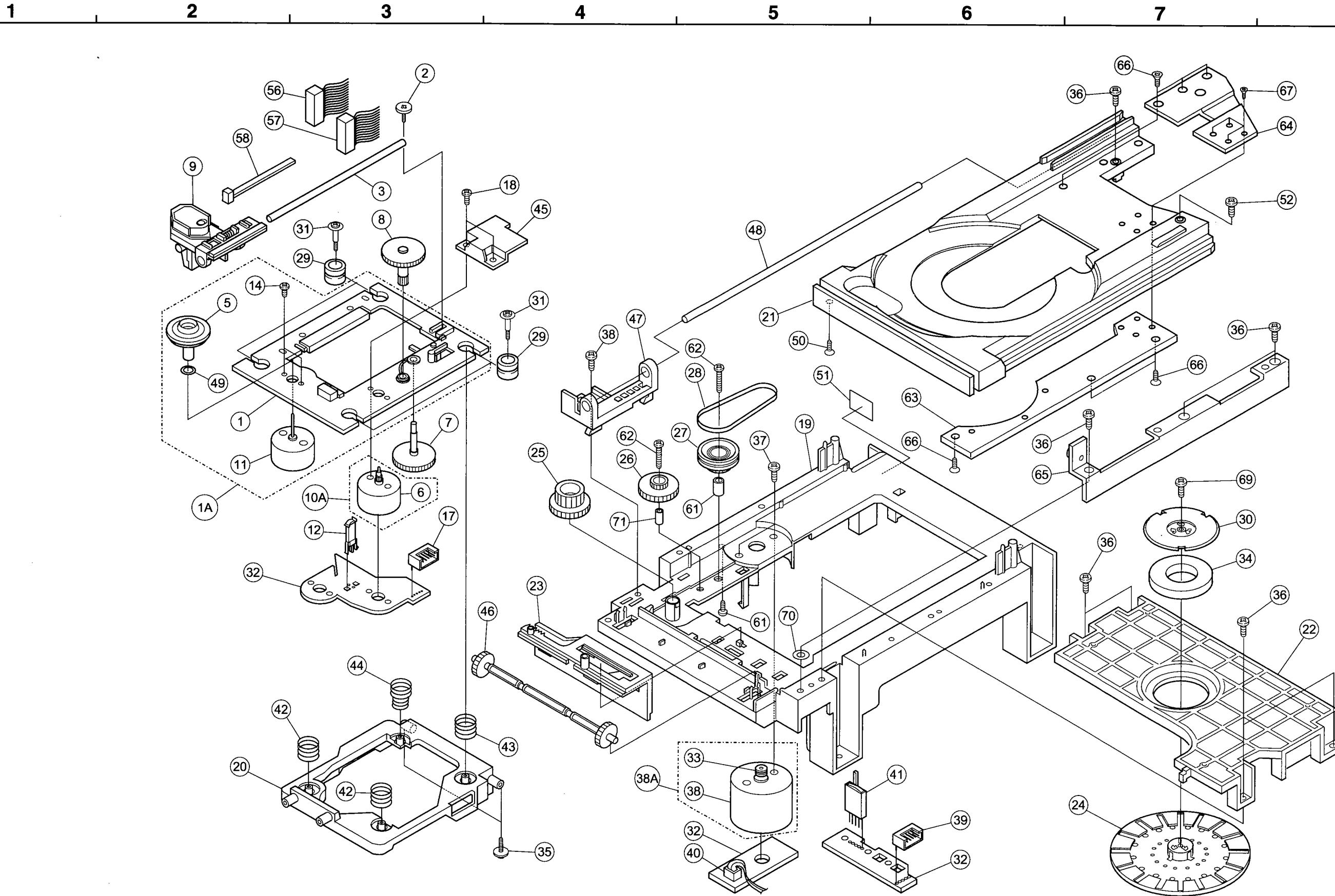
1U-3089 DISPLAY & H/P P.W.B. UNIT ASS'Y

Ref. No.	Part No.	Part Name	Remarks		Ref. No.	Part No.	Part Name	Remarks	Q'ty
SEMICONDUCTORS GROUP									
IC701	499 0290 007	Remocon sensor GP1U271X			SW701,702	212 5604 910	Tact switch -TA (ALPS)		2
TR201,202	273 0253 918	Transistor 2SC2878(A/B)			SW704,705	212 5604 910	Tact switch -TA (ALPS)		2
TR701	269 0062 906	Transistor DTC124ES(22K-22K)			SW707-711	212 5604 910	Tact switch -TA (ALPS)		5
					SW714	212 0382 004	Rotary encoder		1
					A SW851	212 1101 006	Power switch TV-5		1
						461 0862 032	FL spacer		2
RESISTORS GROUP									
R201,202	241 2376 980	Carbon film 56 ohm 1/4W(NB)	RD14B2E560JNBS						
R203,204	247 0009 901	Carbon chip 4.7 kohm 1/10W	RM73B--472J						
R701	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J						
R702	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J						
R703	247 0005 947	Carbon chip 150 ohm 1/10W	RM73B--151J						
R704	247 0005 963	Carbon chip 180 ohm 1/10W	RM73B--181J						
R705	247 0007 945	Carbon chip 1 kohm 1/10W	RM73B--102J						
R706	247 0005 947	Carbon chip 150 ohm 1/10W	RM73B--151J						
R707	247 0005 963	Carbon chip 180 ohm 1/10W	RM73B--181J						
R708	247 0006 904	Carbon chip 270 ohm 1/10W	RM73B--271J						
R709	247 0006 946	Carbon chip 390 ohm 1/10W	RM73B--391J						
R710	247 0007 903	Carbon chip 680 ohm 1/10W	RM73B--681J						
R711	247 0006 904	Carbon chip 270 ohm 1/10W	RM73B--271J						
R712	247 0006 946	Carbon chip 390 ohm 1/10W	RM73B--391J						
R714,715	247 0005 905	Carbon chip 100 ohm 1/10W	RM73B--101J						
R716~718	247 0009 985	Carbon chip 10 kohm 1/10W	RM73B--103J						
VR201	211 0903 008	Variable resistor 2 kohm	V1420Q15FC202						
CAPACITORS GROUP									
C201~204	257 0010 900	Ceramic chip 0.01 µF/50V	CK73B1H103K						
C706,707	257 0010 900	Ceramic chip 0.01 µF/50V	CK73B1H103K						
C818	253 8014 702	Ceramic 0.01 µF/400V(AC)	CK45F2GAC103MC						
OTHER PARTS GROUP				Q'ty					
CY022	205 0581 085	2P VH connector base		1					
CY041	205 0343 045	4P connector base (KR-PH)		1					
CY331	205 0736 005	33P FFC base		1					
FL701	393 8030 000	VFD(10-BT-201GK)		1					
JK201	204 8322 007	Headphone jack		1					
ST704,705	205 0452 017	Style pin		2					

PARTS LIST OF MECHANISM UNIT
TCD-79S CD MECHANISM UNIT

Ref. No.	Part No.	Part Name	Remarks	Q'ty	Ref. No.	Part No.	Part Name	Remarks	Q'ty
1		Base outsert FG40	A85A001	1	55		Cushion 75	A4G017A	0.1
1-1		Base FG40	A85P003	1	56	204 0494 001	6P Shield wire		1
2		FS Fixing screw	A90H006	1	57		6PConnector cord	A4G031A	1
3		Feed shaft	A4H002A	1	58		Nylon band 7M	M01T122	3
5		Turn table Ass'y	A81A293	1	60		FG-collar-8	A4H005A	1
6		Gear motor (FG40)	A85G028	1	61		FG-collar-10	A4H006A	1
7		Drive gear (A)	A85G057	1	62		Screw 3x20 Baind	A92H022	2
8		Drive gear (B)	A85G018	1	63		Support bracket	A2P377A	1
9	499 0289 005	Laser PU (HPC-1C)		1	64		Loader bracket	A2P376A	1
10		MT RF310T11400-30	M01T136	1	65	425 0245 006	Bearing ass'y	A2A313A	(1)
11		MT RF310T11400-38	M01T131	1	-1	412 4245 006	Bearing bracket	A2P371A	1
12		Leaf switch (LSA-1121EAU)	S01W147	1	-2	425 0244 007	Bearing shaft	A2H030A	1
13		Motor P.W.B. FG40N	A85P009	1	-3		Bearing L-730ZZ	E01L962	1
14		Screw 2x3	M20S003	2	-4		PSW 3.1x4.4x0.5	P31W405	1
17		S5B-PH Connector base	A82G253	1	66	473 7520 008	Screw 2.6x6		6
18		Screw 2x4	M20S004	2	67		Screw 2x6	A4H009A	4
19	411 4319 505	Mecha. chassis	A4G008E	1	68	471 2203 010	Screw 2.6x6		2
20		Mecha. frame (FG70)	A4G026A	1	69		Screw 3x6	B30BK06	1
21	431 0383 303	Loader 75	A4G012D	1	70		PSW 3.2x7x0.2	P32W702	1
22	412 4246 005	Clamper holder	A2G350A	1	1A	9KA 85A0 14	Spring motor ass'y '(1+5+11+14+49)	A85A014	1
23		UD Plate gear (FG70)	A4G005A	1	10A	9KA 85A0 08	Slide motor ass'y (6+10)	A85A008	1
24	421 0716 300	Clamper	A4G030A	1	38A	9KA 85A0 06	Loader motor ass'y (33+38)	A85A006	1
25		Relay gear (A)	A85G007	1					
26		Relay gear (B)	A85G008	1					
27		Relay gear (C)	A85G009	1					
28		Gear belt F	A85G010	1					
29		Damper (FG40)	A4G021A	4					
30		Clamper plate (FG40)	A85P007	1					
31		Screw (F)	A85H001	4					
32		Motor P.W.B. FG70	A85P005	1					
33		Motor pulley R	A82G049	1					
34		Magnet 17 x 27 x 5	A82G057	1					
35		Special screw 3 x 10	A92H001	2					
36		Screw 3x8 Baind	B30B008	9					
37		Screw 2.6x4 Baind	M26BK04	2					
38		MT RF500TB14415	M01T132	1					
39		B5B-PH (Red)	A82G308	1					
40		2P connector wire (FG70)	A85G027	1					
41		OP/CL Switch (SSS-12)	S01W148	1					
42		Spring (D)	A85S004	2					
43		Spring (B)	A85S002	1					
44		Spring (C)	A85S003	1					
45		Gear guide	A85G033	1					
46	424 0246 109	Loader gear	A4G013B	1					
47	412 3944 308	Holder	A4G014D	1					
48	431 0384 001	Slide shaft	A4H004A	1					
49		Washer	B22G029	1					
50		Screw 3x8 CPS	H30PK08	1					
51		Serial seal	LABKL01	1					
52		Screw 3x10 Baind	B30PK10	1					
53		Poly. cover 300x400	A87G360	1					
54		Carton 75	A4P001A	0.05					

EXPLODED VIEW OF CD MECHANISM UNIT (TCD-79S)



PARTS LIST OF EXPLODED VIEW

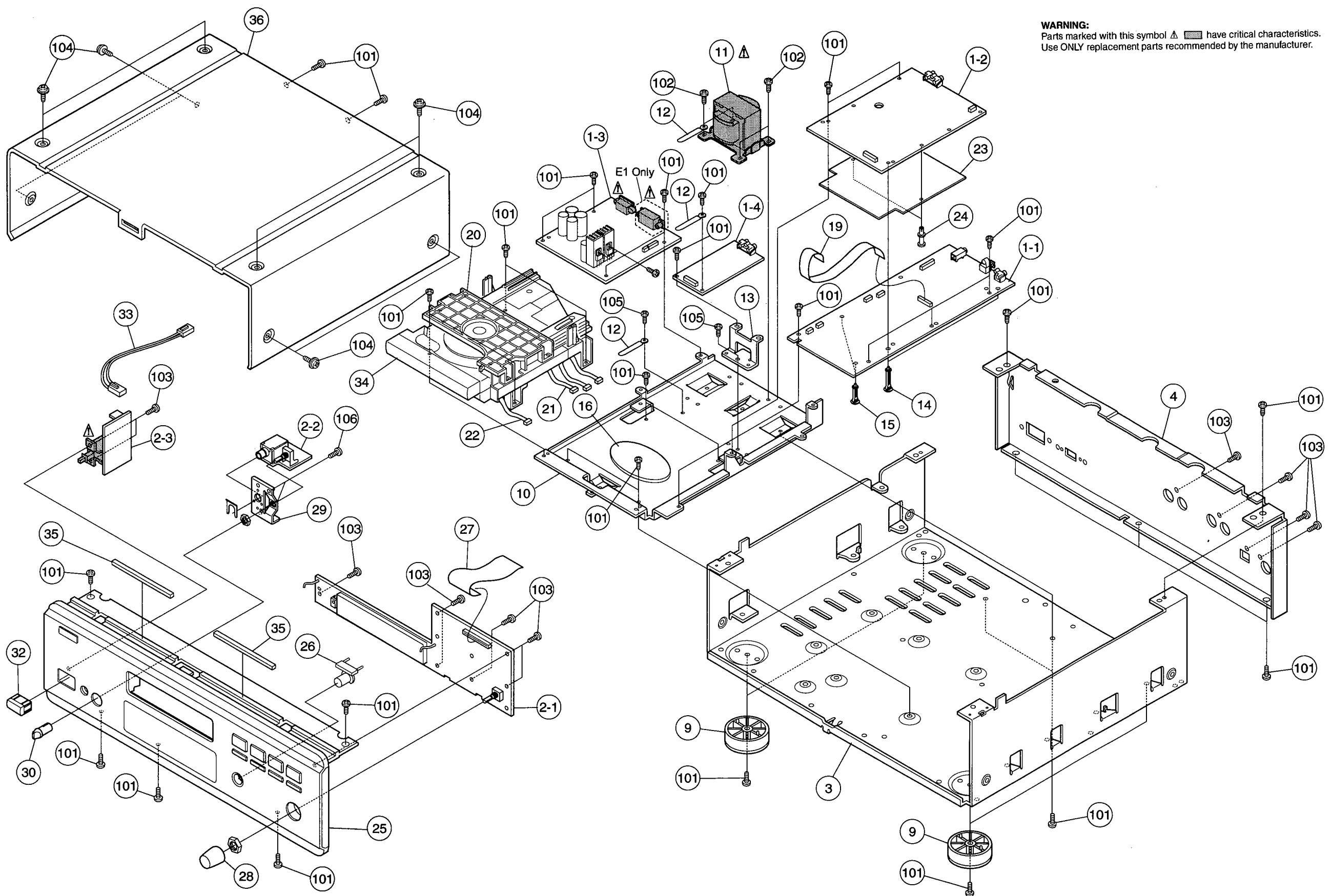
Ref. No.	Part No.	Part Name	Remarks	Q'ty	Ref. No.	Part No.	Part Name	Remarks	Q'ty
PACKING & ACCESSORIES (Not included EXPLODED VIEW)									
1	See next page	CD P.W.B. unit ass'y		1	201	See next page	No. sheet		1
1-1	See next page	Servo unit			202	See next page	Cabinet cover		1
1-2	See next page	Audio unit			203	See next page	Cushion		2
1-3	See next page	Power unit			204	See next page	Carton case		1
1-4	See next page	Variable out unit			205	See next page	Color label (gold)		1
2	1U-3089	Display & H/P P.W.B. unit ass'y		1	206	See next page	Poly. cover		1
2-1	1U-3089-1	Display unit			207	See next page	Instruction manual		1
2-2	1U-3089-2	H/P unit			208	515 0671 601	Service station list (EX)		1
2-3	1U-3089-3	Power SW unit			209	See next page	Service station list		1
3	See next page	Chassis		1	209	203 2310 009	2P pin cord		1
4	See next page	Rear panel		1	210	399 0259 007	Remote controller RC-251		1
7	445 8004 007	Wire clammer		3	A 211	206 2108 003	AC connector with plug		1
9	104 0194 205	Foot ass'y		4	212	513 1389 006	Control card base		1
10	412 4329 100	Mech. fix bracket		1	213	513 1349 004	Thermal carbon film		1
11	See next page	Power trans.		1	214	See next page	E2 POS label		1
12	445 0048 016	Cord holder (L50)		2	215	See next page	Rating sheet (E1)		1
13	441 1856 001	PWB bracket		1	216	See next page	Stylen paper		1
14	449 0074 082	Locking card spacer	L=20	2	217	See next page	Preset label		1
15	449 0074 079	Locking card spacer	L=14	2					
16	129 0215 002	Bass rubber (S)		1					
17	203 8489 002	5P PH-PH connector cord	CW053	1					
18	204 2823 007	10P PH-PH connector cord	CW101	1					
19	009 0155 004	17P FFC cable	CW171	1					
20	337 0057 007	CD mech. (TCD-79S)		1					
21	203 8366 002	5P PH-PH connector cord	CW051	1					
22	203 8299 030	5P KR-KR connector cord	CW052	1					
23	415 0804 107	Protect sheet		1					
24	477 0210 003	Push rivet		2					
25	See next page	Front panel ass'y		1					
26	See next page	OP/CL knob		1					
27	009 0149 010	33P FFC cable	CW331	1					
28	See next page	Knob (MARU)		1					
29	412 4286 104	H/P bracket		1					
30	See next page	Knob (FUJI)		1					
31	203 6514 005	4P PH-PH shield cord	CW041	1					
32	See next page	P. knob (P) ass'y		1					
33	203 5132 093	3P VH connector cord	CW022	1					
34	See next page	Loader panel ass'y		1					
35	461 0501 005	Rubber sheet		2					
36	See next page	Top cover		1					
37	See next page	E2 laser caution		1					
SCREWS									
101	473 7002 021	Screw 3 x 8 CBTS(S)-B		36					
102	473 7007 000	Screw 4 x 8 CBTS(S)-B		4					
103	473 7508 017	Screw 3 x 10 CBTS(P)-B		14					
104	See next page	3P. swelling screw		8					
105	473 7002 005	Screw 3 x 6 CBTS(S)-Z		2					
106	473 7511 004	Screw 3 x 10 CFTS (P)-Z		3					

ADDENDUM PARTS LIST OF EXPLODED VIEW

Ref. No.	Part Name	Part No.		
		DCD-1550AR		DCD-1880AR
		Black Model	Gold model	Gold model
1	CD P.W.B. unit ass'y	1U-3088B	1U-3088B	1U-3088D
1-1	Servo unit	1U-3088B-1	1U-3088B-1	1U-3088-1
1-2	Audio unit	1U-3088B-2	1U-3088B-2	1U-3088-2
1-3	Power unit	1U-3088B-3	1U-3088B-3	1U-3088-3
1-4	Variable out unit	1U-3088B-4	1U-3088B-4	1U-3088-4
2	1U-3089	411 1371 213	411 1371 213	411 1371 200
2-1	1U-3089-1	105 1269 213	105 1269 213	105 1269 226
2-2	1U-3089-2			
2-3	1U-3089-3			
3	See next page			
4	See next page			
7	445 8004 007			
9	104 0194 205			
10	412 4329 100			
11	See next page			
12	445 0048 016			
13	441 1856 001			
14	449 0074 082			
15	449 0074 079			
16	129 0215 002			
17	203 8489 002			
18	204 2823 007			
19	009 0155 004			
20	337 0057 007			
21	203 8366 002			
22	203 8299 030			
23	415 0804 107			
24	477 0210 003			
25	See next page			
26	See next page			
27	009 0149 010			
28	See next page			
29	412 4286 104			
30	See next page			
31	203 6514 005			
32	See next page			
33	203 5132 093			
34	See next page			
35	461 0501 005			
36	See next page			
37	See next page			
201	No. sheet	513 1642 002	513 1642 002	
202	Cabinet cover	505 0131 050	505 0131 050	505 0131 076
203	Cushion	503 1281 000	503 1281 000	503 1269 103
204	Carton case	501 1993 004	501 1993 004	501 1992 021
205	Color label (gold)	—	513 9111 001	513 9111 001
206	Poly. cover	505 0283 018	505 0283 018	505 0038 030
207	Instruction manual	511 3228 004	511 3228 004	511 3229 003
209	Service station list	—	—	515 0576 201
214	E2 POS label	517 1351 010	517 1351 007	—
215	Rating sheet (E1)	—	—	513 2781 001
216	Stylen paper	—	—	504 0092 060
217	Preset label	—	—	515 8030 040

EXPLODED VIEW

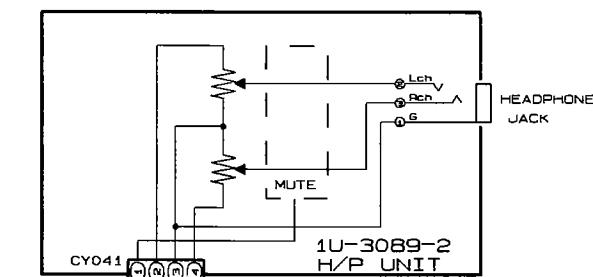
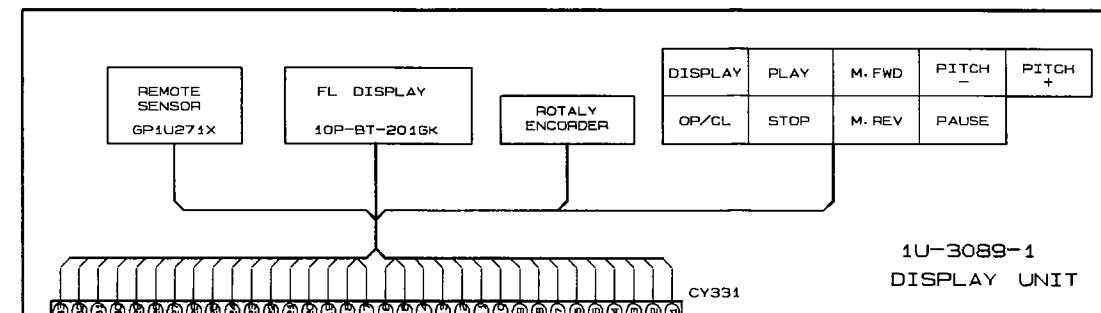
1 2 3 4 5 6 7 8



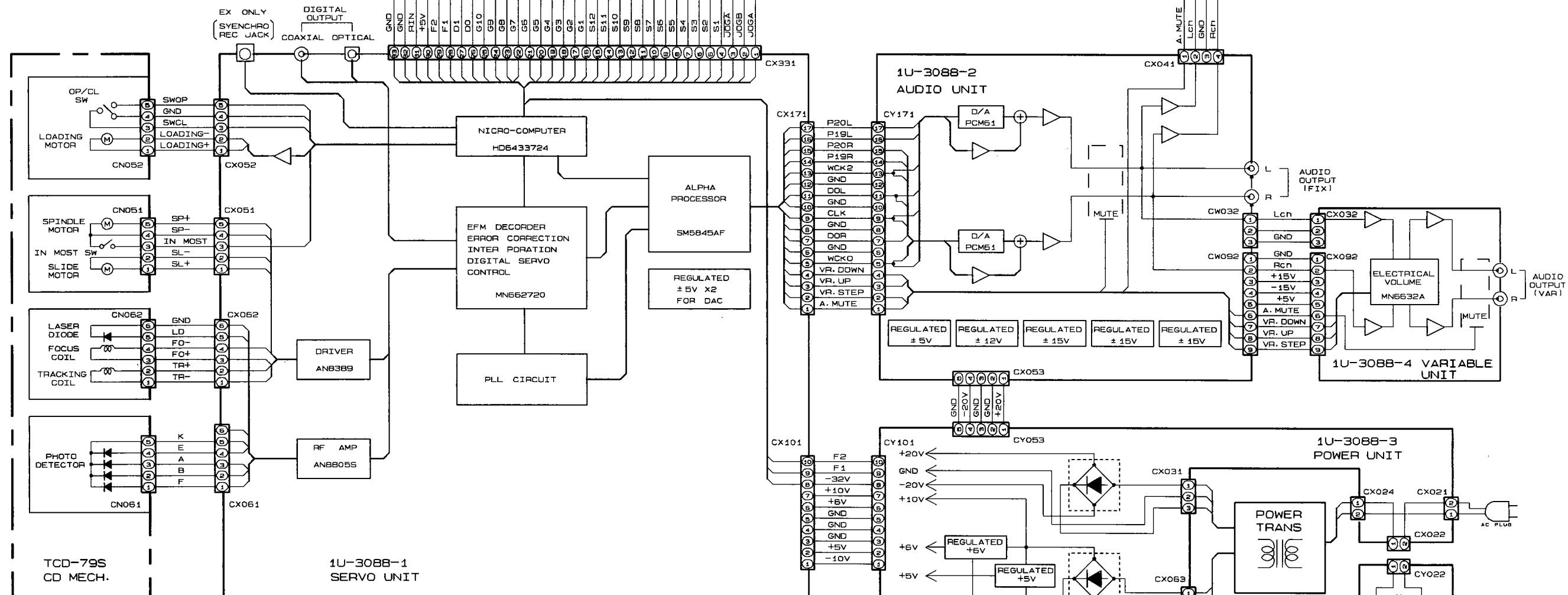
WIRING DIAGRAM

1 2 3 4 5 6 7 8

A



B

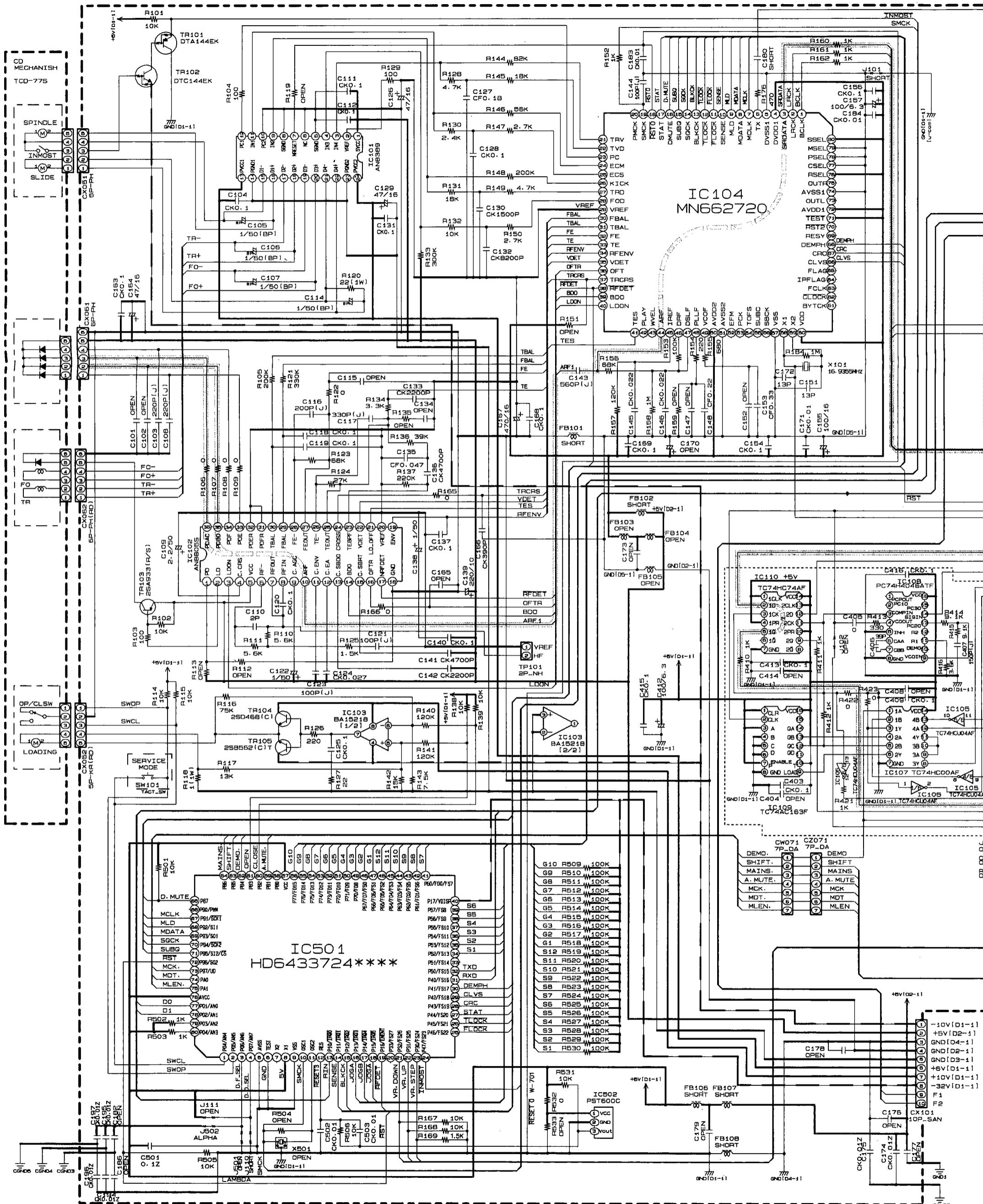


C

D

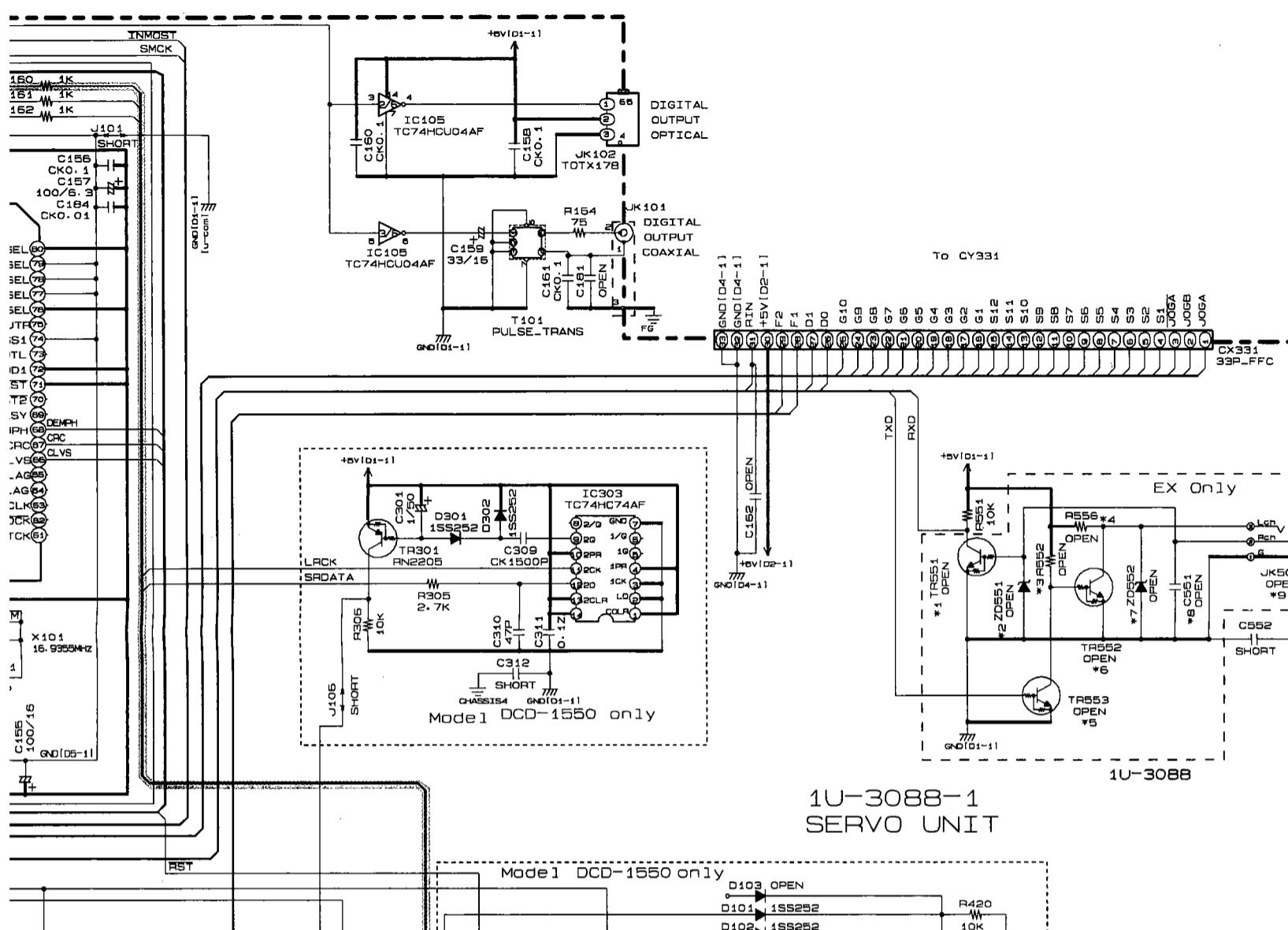
E

F

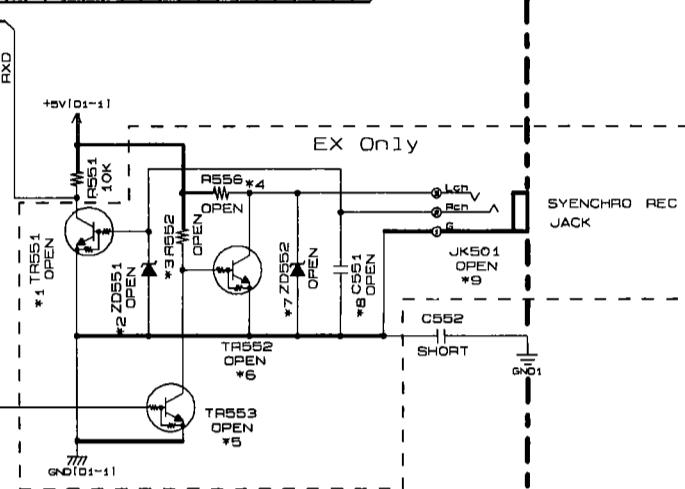


5 7 8 9 10 11

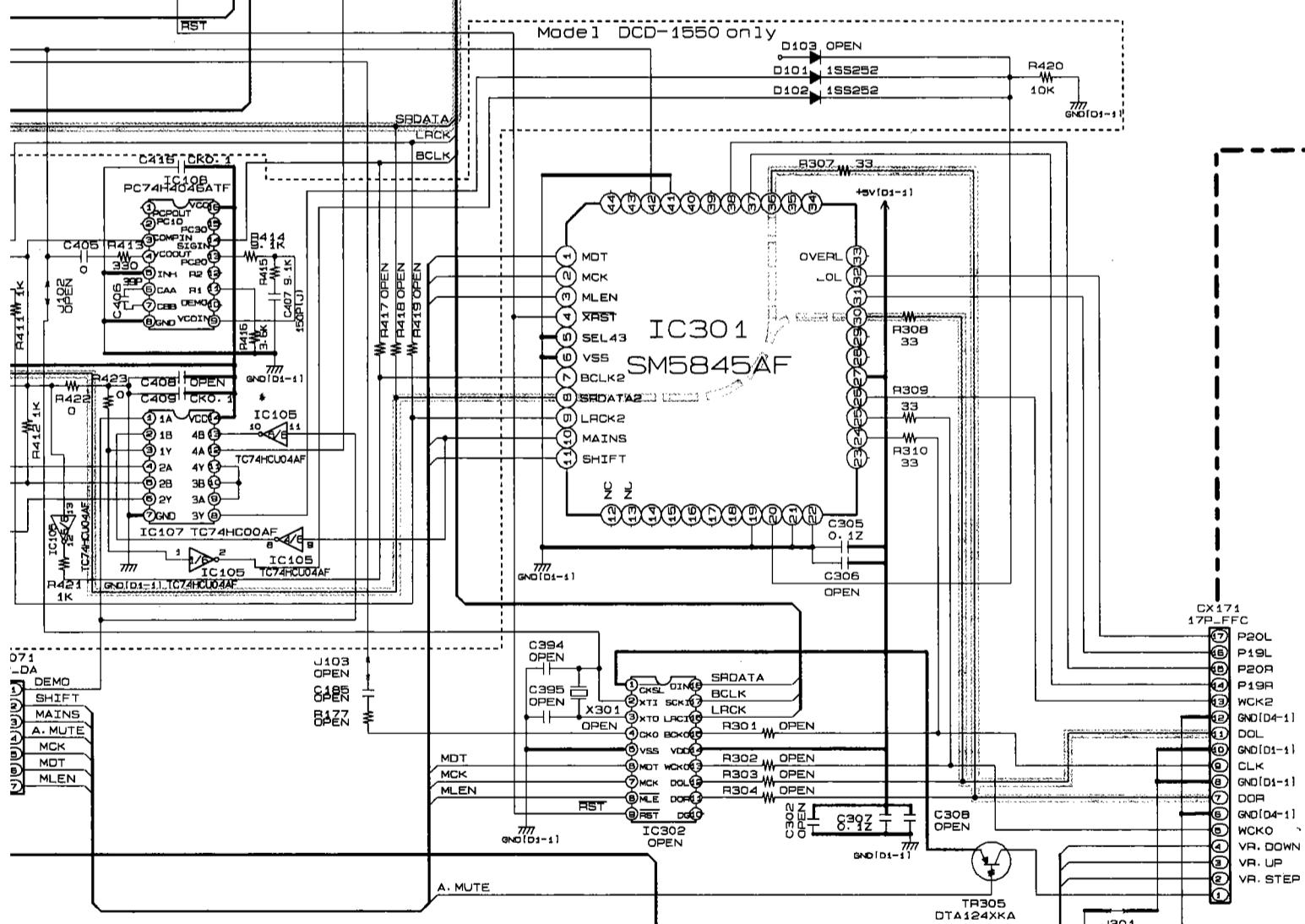
A

1U-3088-1
SERVO UNIT

B



C



#	NO	DCD1550	
		* JAPAN	EX
1	TR551	OPEN	DTC114EK
2	ZD551	OPEN	MTZJ6.2A
3	R552	OPEN	10K
4	R556	OPEN	22K
5	TR553	OPEN	DTC114EK
6	TR552	OPEN	DTC114EK
7	ZD552	OPEN	MTZJ6.2A
8	C551	OPEN	0.1Z
9	JK501	OPEN	MINI-JACK

CX171
17P-FFC

+B LINE
-B LINE
SIGNAL LINE

NOTICE

ALL RESISTANCE VALUES IN OHM. k=1,000 OHM M=1,000,000 OHM
ALL CAPACITANCE VALUES IN MICRO FARAD. P=MICRO-MICRO FARAD
EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.
CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

WARNING:

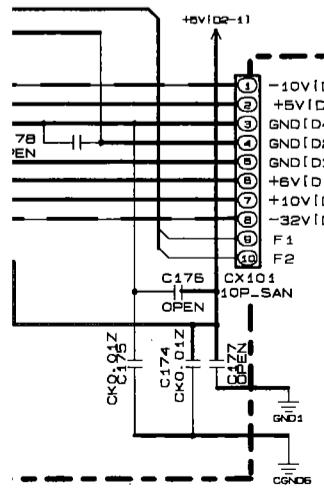
Parts marked with this symbol have critical characteristics.
Use ONLY replacement parts recommended by the manufacturer.

CAUTION:

Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 millamps, or if the resistance from chassis to either side of the power cord is less than 240 kohms, the unit is defective.

WARNING:

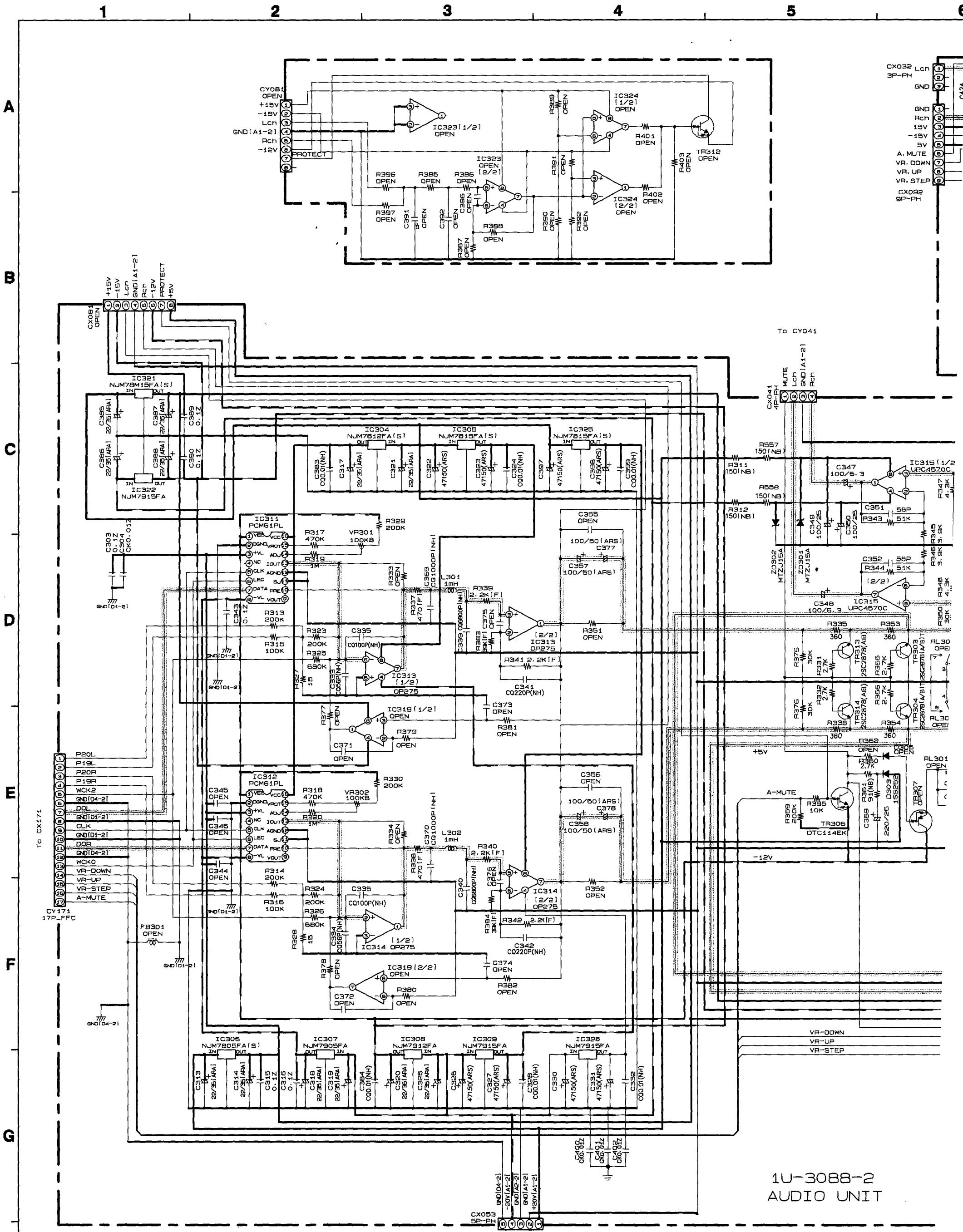
DO NOT return the unit to the customer until the problem is located and corrected.

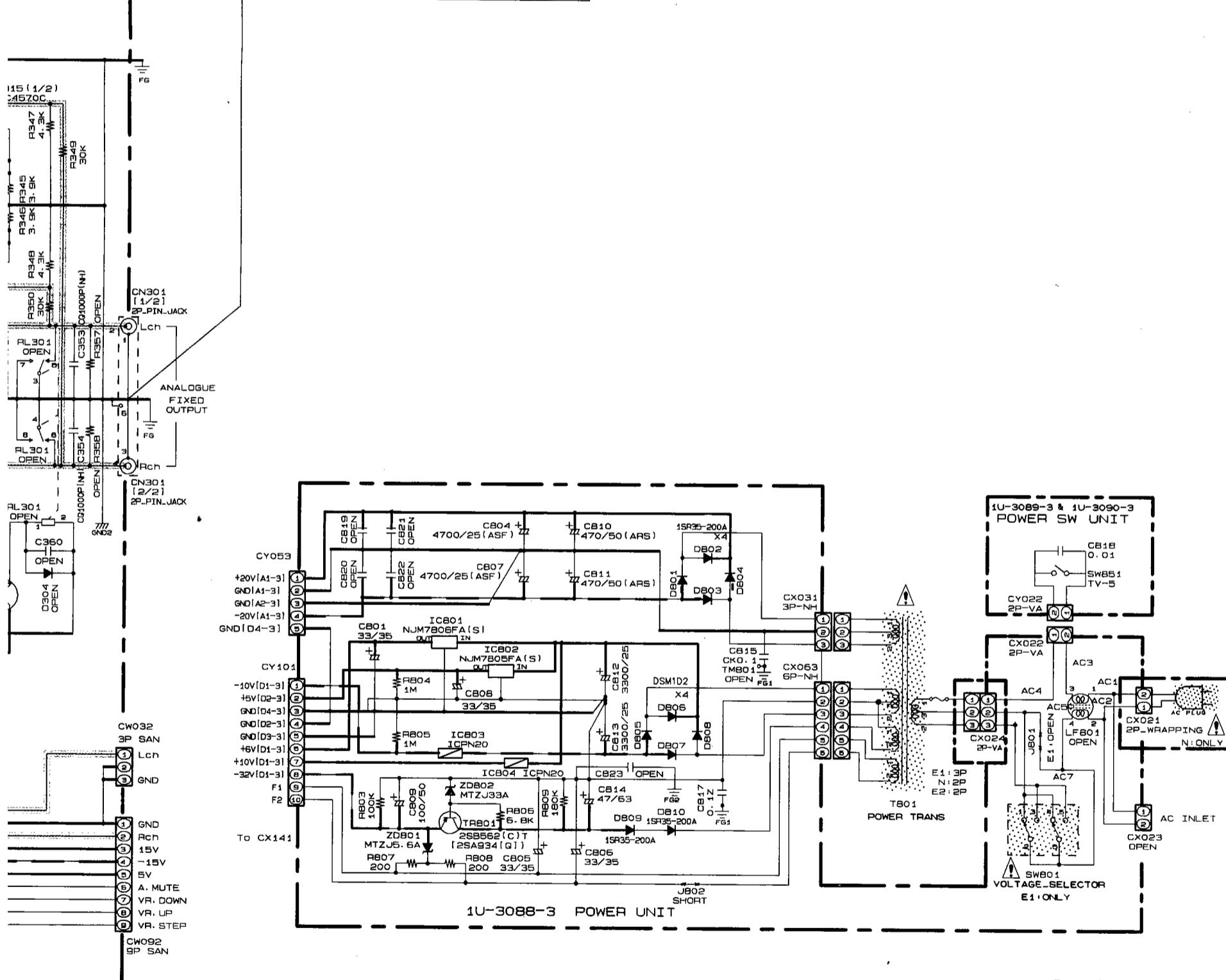
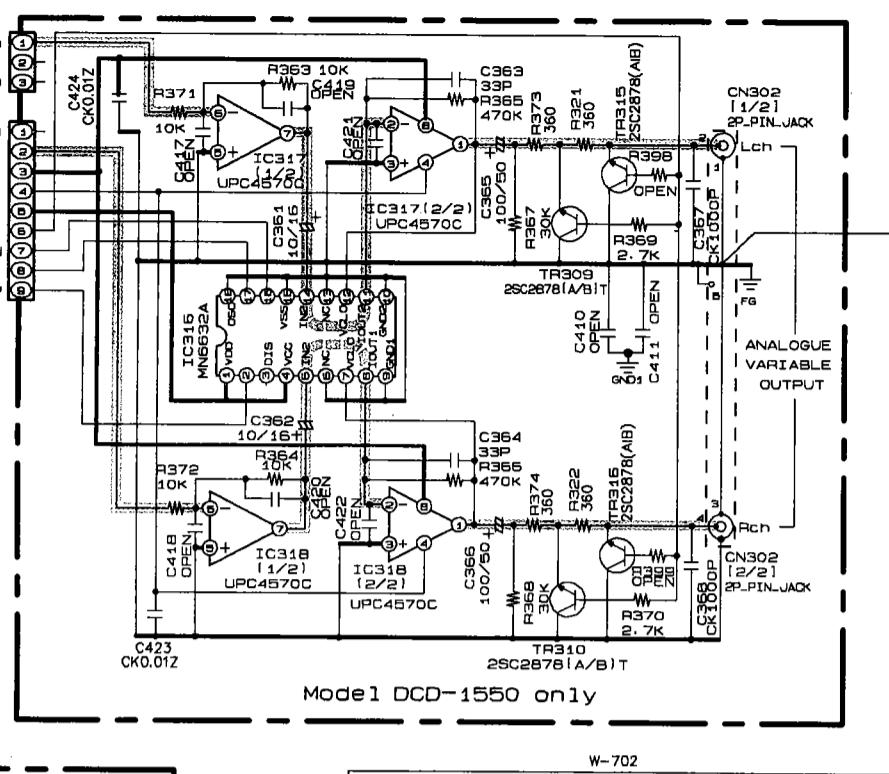


G

H

SCHEMATIC DIAGRAM (2/3)



**NOTICE**

ALL RESISTANCE VALUES IN OHM. k=1,000 OHM M=1,000,000 OHM
ALL CAPACITANCE VALUES IN MICRO FARAD. P=MICRO-MICRO FARAD
EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.
CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

WARNING:

Parts marked with this symbol have critical characteristics.
Use ONLY replacement parts recommended by the manufacturer.

CAUTION:

Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 millamps, or if the resistance from chassis to either side of the power cord is less than 240 kohms, the unit is defective.

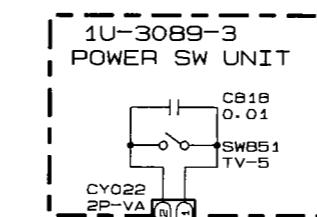
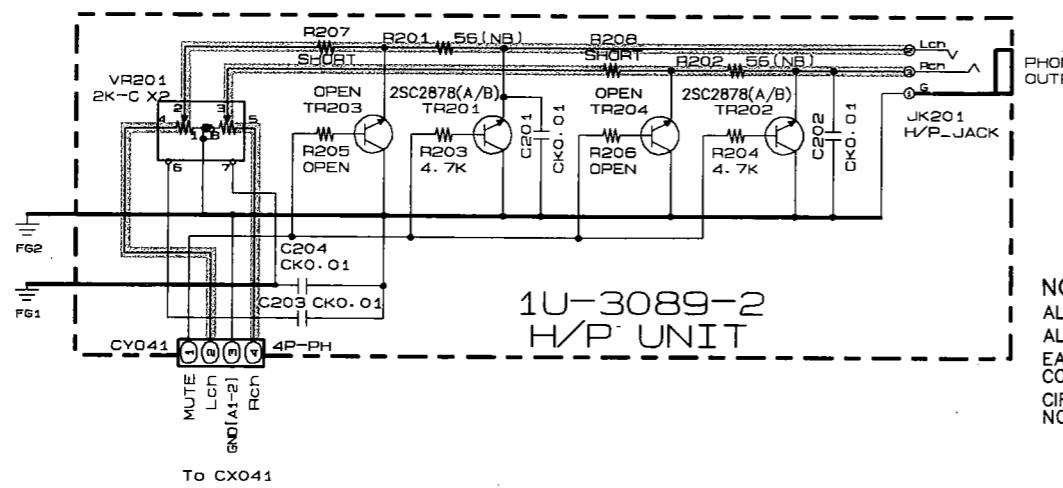
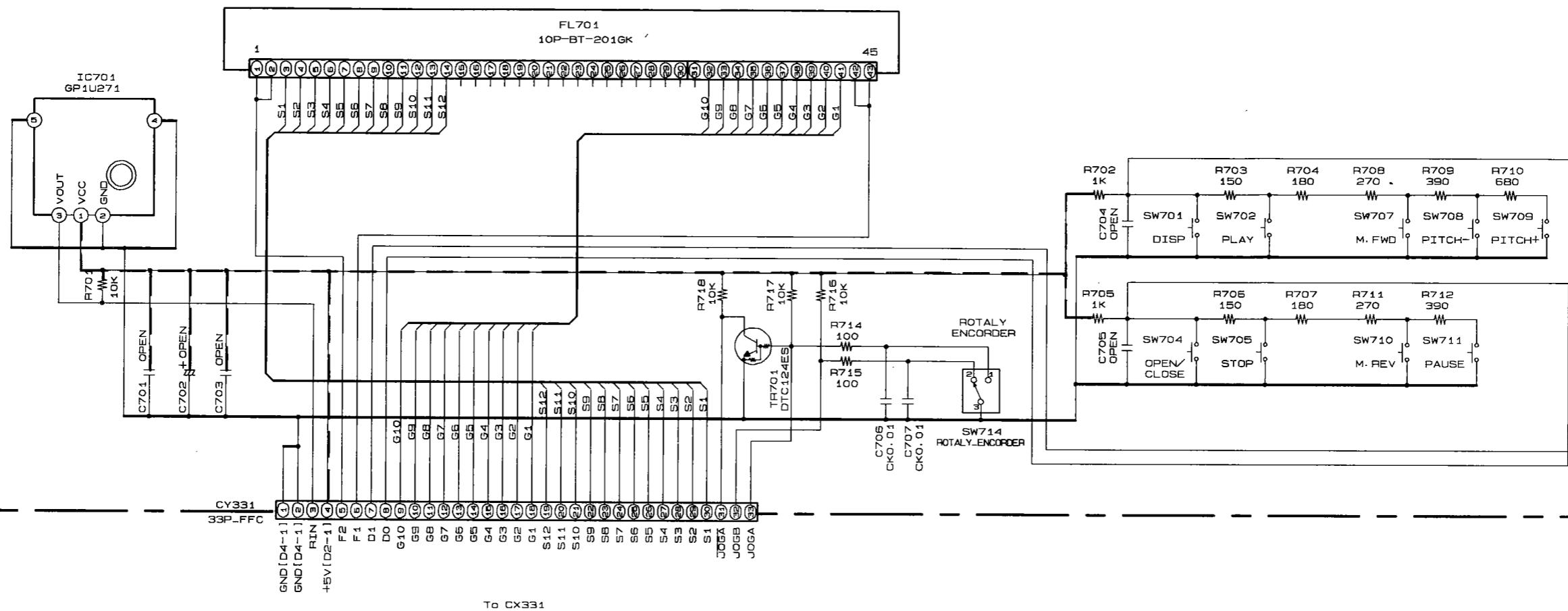
WARNING:

DO NOT return the unit to the customer until the problem is located and corrected.

SCHEMATIC DIAGRAM (3/3)

1 2 3 4 5 6 7 8

DISPLAY UNIT 1U-3089-1



WARNING:
Parts marked with this symbol have critical characteristics.
Use ONLY replacement parts recommended by the manufacturer.

CAUTION:
Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 millamps, or if the resistance from chassis to either side of the power cord is less than 240 kohms, the unit is defective.

WARNING:
DO NOT return the unit to the customer unit the problem is located and corrected.