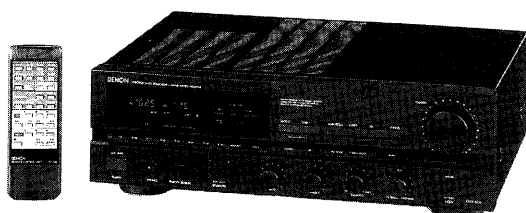


# DENON

Hi-Fi AM-FM Stereo Receiver

**For EUROPEAN, U.K.  
AND OTHER Models**

## SERVICE MANUAL MODEL DRA-625/425 AM-FM STEREO RECEIVER



DRA-625



DRA-425

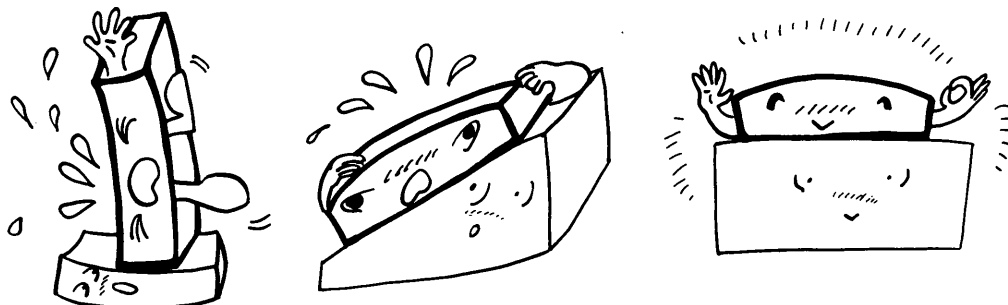
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## NIPPON COLUMBIA CO., LTD.

## PRECAUTIONS FOR INSTALLATION

DRA-625/425 uses a newly developed heat emitting unit by employing heat pipes. Since the heat pipes contain a coolant, the DRA-625/425 must be set level or the desired heat emitting effect cannot be achieved. Always install this unit horizontally.



## ADVICE FOR USE

- Do not place the set in direct sunlight, in hot areas such as near heating equipment, with high humidity or dust levels. This may cause damage to the unit.
- Check that all parts are connected correctly before turning on the power source.
- When user is absent for long periods, be sure to remove plug from wall socket.
- Do not use insecticide, benzene or thinner near the unit, or the cabinet color will fade. Avoid using polish: use a soft cloth (e.g. silicon cloth).
- Although the unit is designed to support weight, it is recommended that the user does not place anything too heavy on it. Consider air circulation before placing anything on the unit. If you place any equipment likely to induce hum, make sure there is enough space to between each piece of equipment prevent such hum.

For United Kingdom model only.

### WARNING:

As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug proceed as follows:

The wire which is coloured blue must be connected to the terminal which is marked with the letter N or coloured black. The wire which is coloured brown must be connected to the terminal which is marked with the letter L or coloured red.

The wire which is coloured BROWN must be connected to the terminal which is marked with the letter L or coloured RED.

### IMPORTANT

The wires in this mains lead are coloured in accordance with the following code:

Blue: Neutral  
Brown: Live

## SPECIFICATIONS

### AMPLIFIER SECTION

<b>Continuous Power Output:</b>	<b>DRA625:</b> 65 watts per channel minimum RMS, both channels driven at 8 ohms from 20 Hz ~ 20 kHz no more than 0.05% total harmonic distortion. 1 kHz (6 ohms load) 75 W + 75 W (THD 0.05%)
	<b>DRA425:</b> 50 watts per channel minimum RMS, both channels driven at 8 ohms from 20 Hz ~ 20 kHz no more than 0.05% total harmonic distortion. 1 kHz (6 ohms load) 60 W + 60 W (THD 0.05%)
<b>Power Bandwidth (IHF):</b>	5 Hz ~ 40 kHz (T.H.D. 0.05% both channels driven at 8 ohms)
<b>Total Harmonic Distortion (20 Hz to 20 kHz):</b>	-3 dB power into 8 ohms 0.009% (DRA-625) 0.01% (DRA-425)
<b>Frequency Response:</b>	PHONO RIAA Standard Curve (Recording Output)
	MM 20 Hz ~ 20 kHz $\pm 0.5$ dB
	TAPE-1-2, CD, AUX/VIDEO 20 Hz ~ 50 kHz $\pm 1.5$ dB
<b>Input Sensitivity and Impedance:</b>	PHONO MM 2.5 mV 47 k ohms
	TAPE-1-2, CD, 150 mV More than
	AUX/VIDEO 29 k ohms
<b>Maximum Input Level (at 1 kHz):</b>	PHONO MM 110 mV
<b>Signal to Noise Ratio (IHF-A):</b>	PHONO MM 86 dB at 5.0 mV input
	TAPE-1-2, CD, 95 dB
	AUX/VIDEO
<b>Tone Controls:</b>	BASS $\pm 8$ dB at 100 Hz
	TREBLE $\pm 8$ dB at 10 kHz
<b>Loudness, Control Effect:</b>	VARIABLE LOUDNESS at 10 positions, 50 Hz/10 kHz, +10 dB/+5 dB
<b>Pre-out terminals</b>	
<b>Rated out pet power:</b>	1 V (at 100 k ohms load) (DRA-625 only)

### TUNER SECTION

<b>[FM] (note: <math>\mu\text{V}</math> at 75 ohms, 0 dBf = <math>1 \times 10^{-15}</math> W)</b>	
<b>Receiving Range:</b>	87.5 ~ 108 MHz
<b>Usable Sensitivity:</b>	0.9 $\mu\text{V}$ (10.3 dBf)
<b>50 dB Quieting Sensitivity:</b>	MONO 1.6 $\mu\text{V}$ (15.3 dBf)
	STEREO 23 $\mu\text{V}$ (38.5 dBf)
<b>Signal to Noise Ratio (IHF-A):</b>	MONO 82 dB
	STEREO 78 dB
<b>Total Harmonic Distortion (at 1 kHz):</b>	MONO 0.12% (DRA-625)
	0.15% (DRA-425)
	STEREO 0.25% (DRA-625)
	0.3% (DRA-425)
<b>Capture Ratio:</b>	1.2 dB
<b>Image Rejection:</b>	42 dB
<b>AM Suppression:</b>	60 dB
<b>Selectivity (<math>\pm 300</math> kHz):</b>	60 dB
<b>Frequency Response:</b>	30 Hz ~ 15 kHz +0.2 -1.5 dB
<b>Stereo Separation (at 1 kHz):</b>	40 dB
<b>[AM]</b>	
<b>Receiving Range:</b>	522 ~ 1611 kHz
<b>Usable Sensitivity:</b>	18 $\mu\text{V}$
<b>Signal to Noise Ratio:</b>	55 dB

### GENERAL

<b>Power Supply:</b>	AC220V, 240V/50 Hz
<b>Power Consumption:</b>	170 W (DRA-625)
	140 W (DRA-425)
<b>Power Outlets:</b>	SWITCHED 100 W
	UNSWITCHED 250 W
<b>Dimensions:</b>	434 mm (17-3/32") W $\times$ 140 mm (5-1/2") H $\times$ 350 mm (13-25/32") D
<b>Weight:</b>	7.4 kg (16 lbs 5 oz) (DRA-625)
	7.3 kg (16 lbs 1 oz) (DRA-425)

### REMOTE CONTROL UNIT

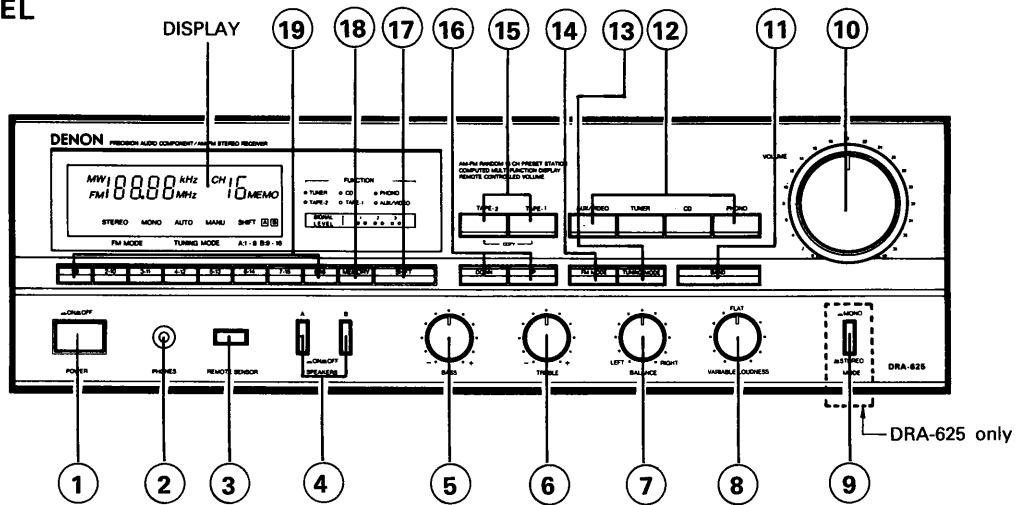
<b>Remote control system:</b>	RC-104
<b>Power supply:</b>	Infrared pulse system
	3 V DC Two size "R03" ("AAA")
	dry cell batteries
<b>External dimensions:</b>	60 mm (2-23/64") W $\times$ 165 mm (6-31/64") H
	$\times$ 16 mm (5/8") D (Includes batteries)
<b>Weight:</b>	80 g (about 2 oz) (Includes batteries)

Design and specifications are subject to change without prior notice.

NOTE: This Service Manual is prepared based on Europe Black Version.

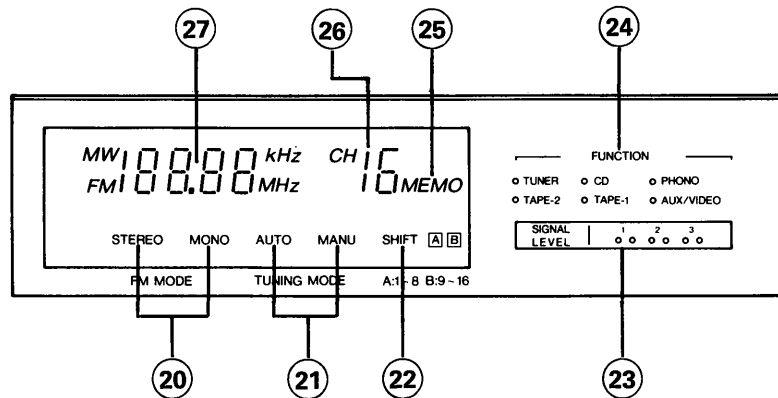
NAME OF EACH PART

FRONT PANEL



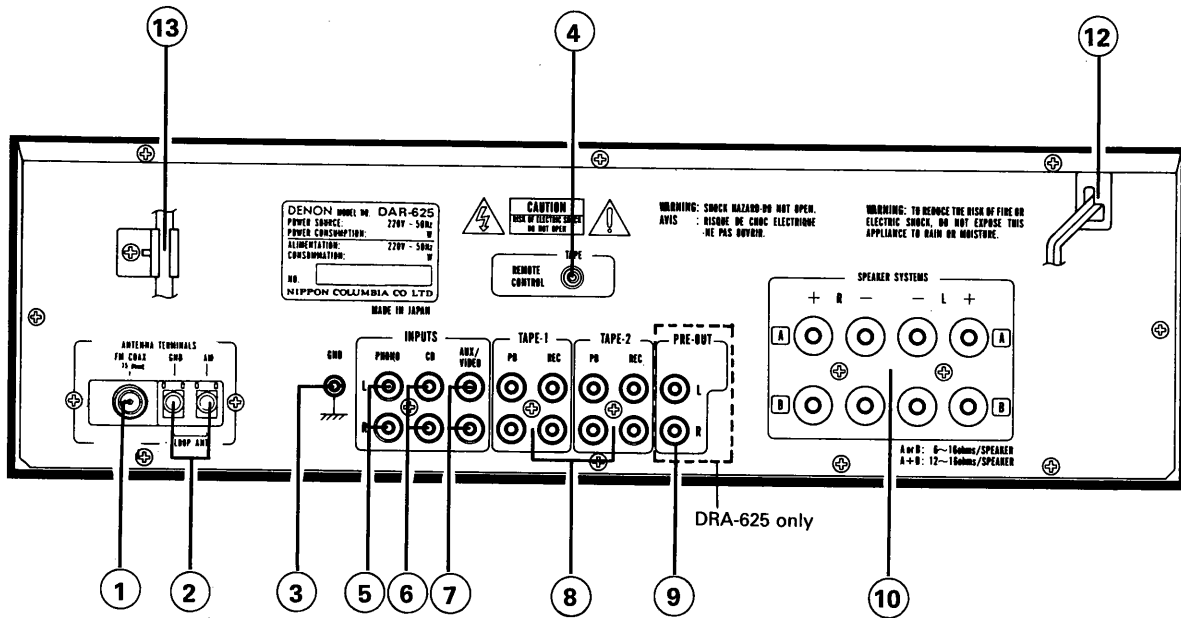
- |  |  |
|--|--|
| ① POWER (Power Switch)                                 | ⑪ BAND SELECT (Band Selector Button)                 |
| ② PHONES (Headphones Jack)                             | ⑫ INPUT SELECTOR (Input Select Buttons)              |
| ③ REMOTE SENSOR (Remote Control Photosensitive Window) | ⑬ TUNING MODE (Tuning Mode Button)                   |
| ④ SPEAKERS (Speaker Select Switch)                     | ⑭ FM MODE (FM Mode Button)                           |
| ⑤ BASS (Bass Control)                                  | ⑮ TAPE SELECTOR (Tape Selector Switch)               |
| ⑥ TREBLE (Treble Control)                              | ⑯ TUNING (Tuning Buttons)                            |
| ⑦ BALANCE (Balance Control)                            | ⑰ SHIFT (Shift Button)                               |
| ⑧ VARIABLE LOUDNESS (Loudness Control)                 | ⑱ MEMORY (Memory Button)                             |
| ⑨ MODE (Mode Switch) (DRA-625 only)                    | ⑲ PRESET CHANNEL 1 ~ 16 (Station Presetting Buttons) |
| ⑩ VOLUME (Volume Control)                              |  |

DISPLAY



- |  |   |
|--|---|
| ⑳ STEREO/MONO (Stereo/Mono Indicator)    | ⑳ FUNCTION INDICATOR (Input Selector Indicator) |
| ㉑ TUNING MODE (AUTO/MANUAL)              | ㉑ MEMORY (Memory Indicator)                     |
| ㉒ SHIFT (Shift Indicator)                | ㉒ CHANNEL                                       |
| ㉓ SIGNAL LEVEL (Signal-Level Indicators) | ㉓ FREQUENCY DISPLAY (Frequency Indicator)       |

## BACK PANEL



- |                                 |   |
|---------------------------------|---|
| ① FM ANT (FM Antenna Terminals) | ⑧ TAPE-1, TAPE-2 (Audio Playback and Recording Terminals) |
| ② AM ANT (AM Antenna Terminals) | ⑨ PRE-OUT (DRA-625 only)                                  |
| ③ GND (Grounding Terminal)      | ⑩ SPEAKER SYSTEMS (Speaker Terminals)                     |
| ④ TAPE/REMOTE CONTROL           | ⑫ AC CORD (Power Cord)                                    |
| ⑤ PHONO (Phono Input Terminals) | ⑬ AM LOOP ANT (AM Loop Antenna)                           |
| ⑥ CD                            |   |
| ⑦ AUX/VIDEO                     |   |

## ANTENNA INSTALLATION

### FM ANTENNA

The accessory T-type indoor antenna (300 ohms) can be used inside wooden houses for local FM stations and strong signals. Orient the T-shaped part for optimum reception and mount the antenna on the wall or ceiling. (FM indoor antennas may not consistently ensure stable reception, due to environment changes. In such cases use an FM indoor antenna temporarily until an outdoor antenna is installed.)

75 ohm coaxial cable (3C-2V, 5C-2V) is preferable to obtain better performance of the tuner. (To use of a 300 ohm FM outdoor antenna, connect to the 300 ohm terminals.)

### AM ANTENNA

Attach the accessory AM loop antenna to the antenna holder on the back panel.

Connect the leads to AM and GND terminal. Use this terminal also for an outdoor antenna.

Orient the loop antenna horizontally to obtain optimum reception. Where broadcast stations are distant and only weak signals are received, or where signals are blocked by obstacles, install an AM outdoor antenna.

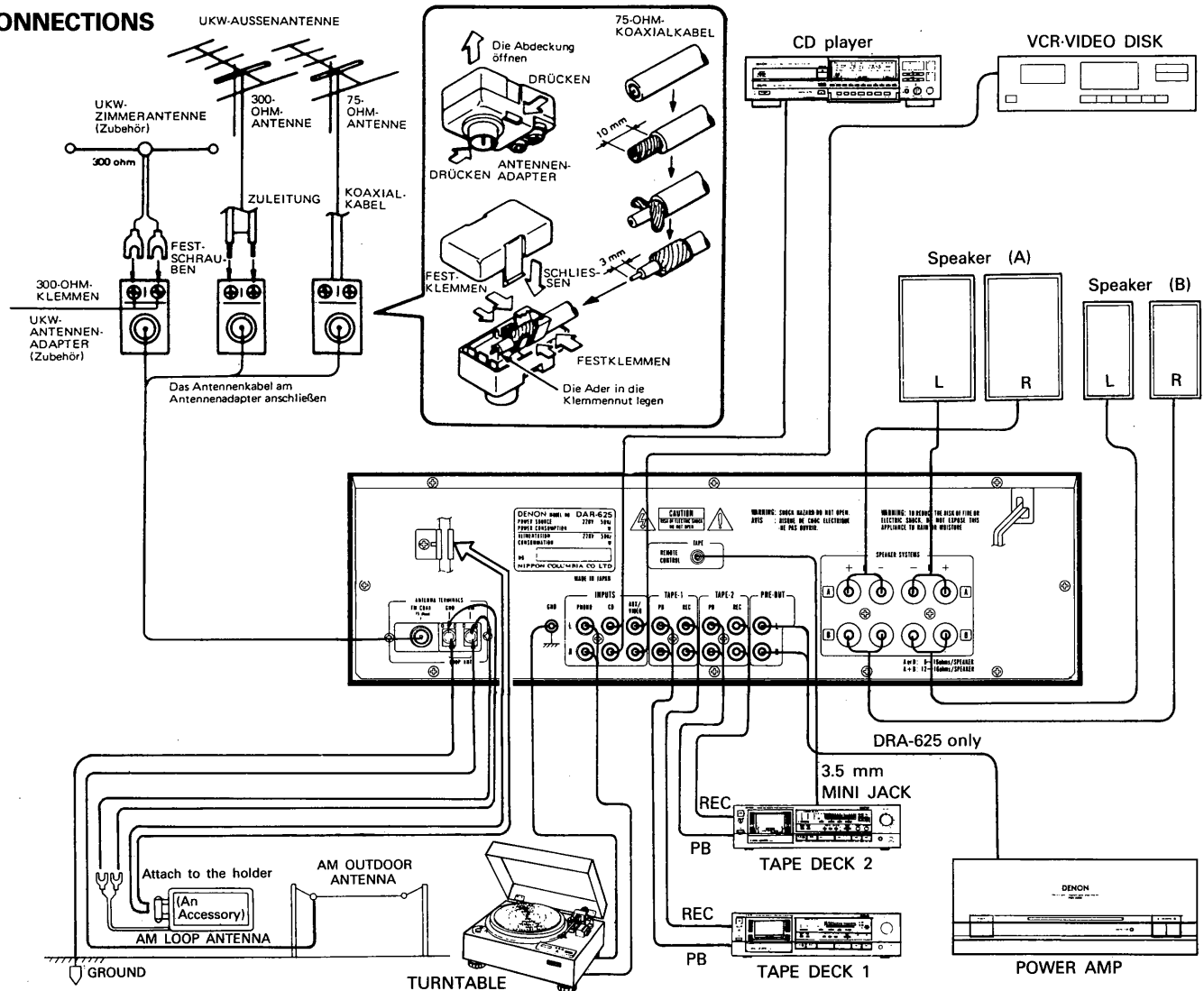
### GROUNDING

If there is reception noise, use of grounding wire is recommended.

Connect a thick insulated wire to the "GND" terminal, and attach the unconnected bare end to a metal water pipe, grounding rod, or grounded copper plate.

\* Never connect the grounding wire to a gas pipe. This could cause fire or explosion.

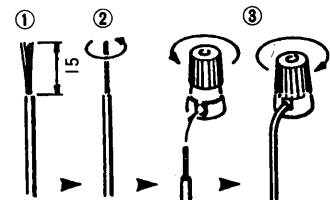
## CONNECTIONS



### SPEAKER CONNECTION

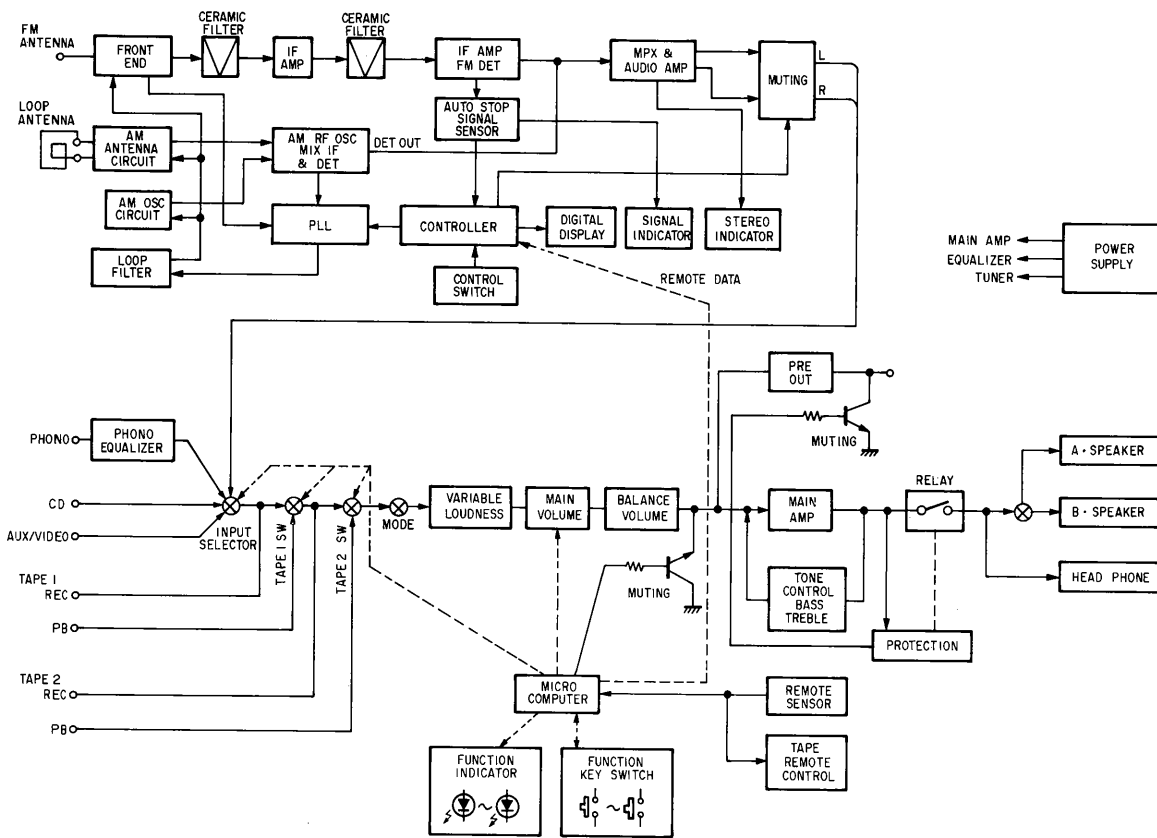
Confirm polarity (+, -) and left and right channels (L, R). Connect the speaker pairs to the SPEAKER terminals A or B on the back panel. Connections must be made with power cord disconnected.

1. Peel off the sheathing from the end of the cord.
2. Twist the wire strands.
3. Loosen the speaker terminal, insert the wire lead portion of the cord, and then tighten the terminals.

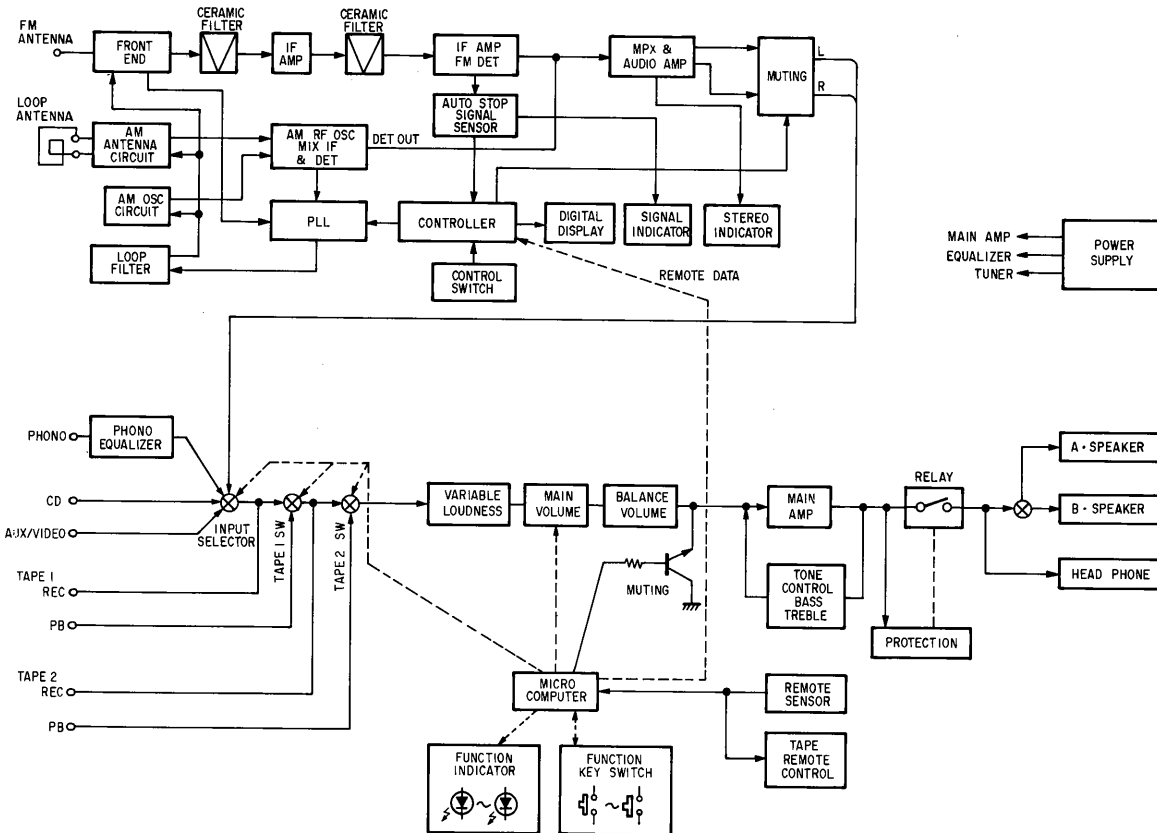


BLOCK DIAGRAM

DRA-625



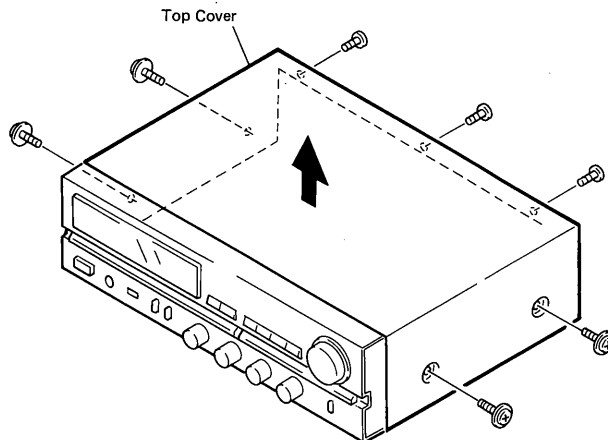
DRA-425



## REMOVAL OF EACH SECTION

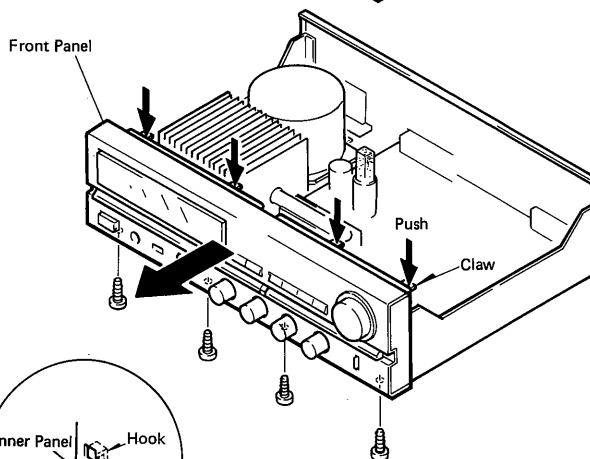
### 1. Top Cover

- 1) Unfasten 7 screws.
- 2) Detach the top cover by means of lifting it upward.



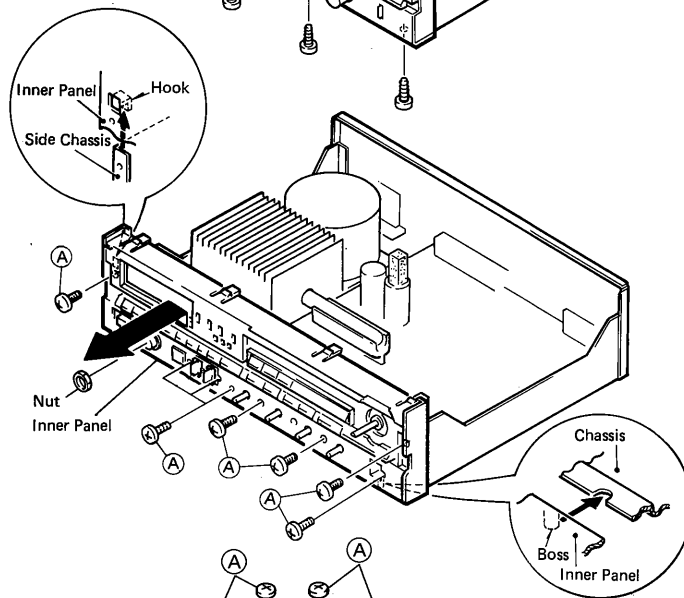
### 2. Front Panel

- 1) Remove 4 screws, and push 4 claws in the arrow direction to release the Front panel.
- 2) Draw out the Front Panel forward.



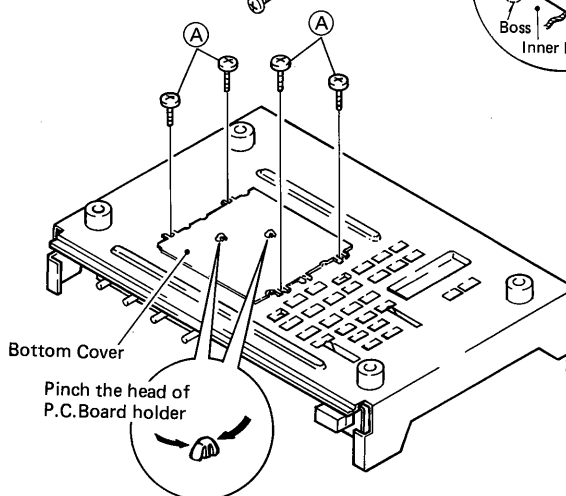
### 3. Inner Panel

- Unfasten 8 screws (A) with nuts, and draw out the Inner Panel forward.



### 4. Bottom Cover

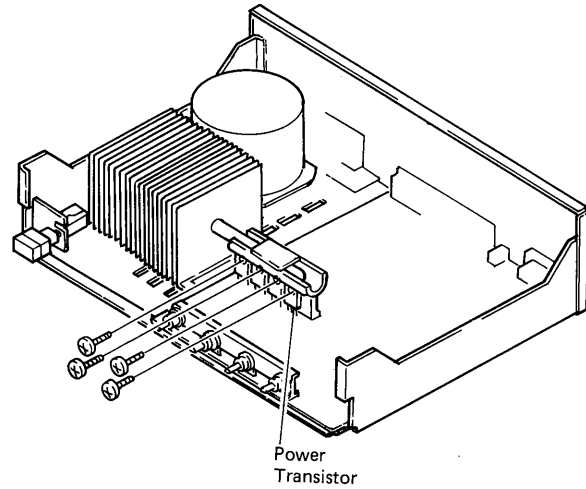
- Remove 4 screws (A). Then pinch the head of P.C.Board holder at the two places and detach the Bottom Cover.





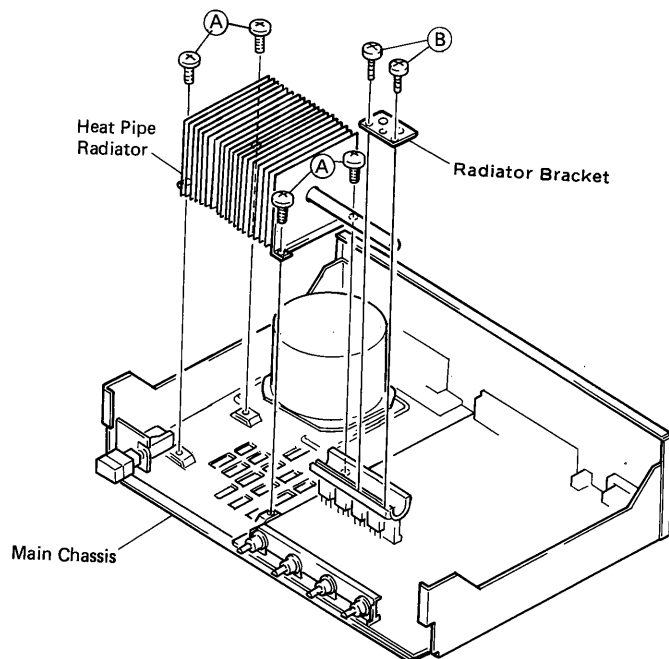
**5. Power Transistor**

- 1) Remove screws for the transistor to be exchanged.
- 2) Unsolder the soldered joint and remove.



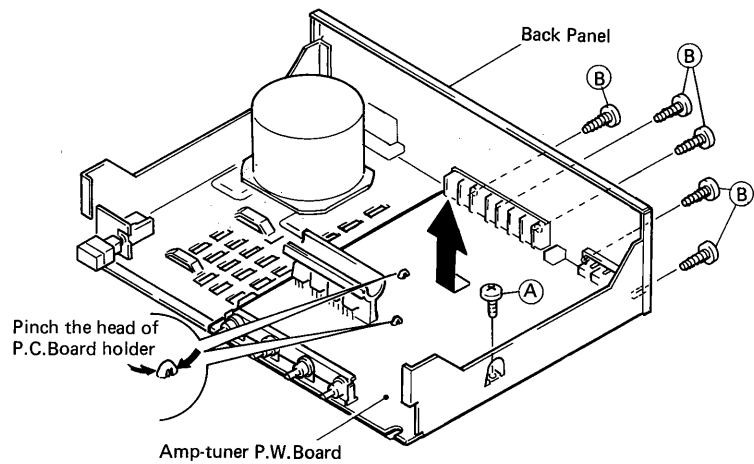
**6. Heat Pipe Radiator**

Remove 4 screws (A), and unfasten 2 screws (B) holding the radiator bracket. Then pull the Heat Pipe Radiator upward from the chassis.



**7. Amp-tuner P.W.Board**

Remove 1 screw (A) securing the Board and 5 screws (B) from the Back Panel side. Then pinch the head of P.C.Board holder at the two places and take out the Board in the direction arrow shows.



## METHOD OF ADJUSTMENTS

When making adjustments, be sure the power supply is at the rated voltage and the room air is in normal condition with respect to temperature and humidity.

### • Amplifier Section

#### 1. IDLING CURRENT (FIG. 7)

(1) Set controls as follows.

POWER Switch → off (■)

VOLUME Control → 0 (min.)

SPEAKERS → off (■)

Temperature → 15°C ~ 30°C

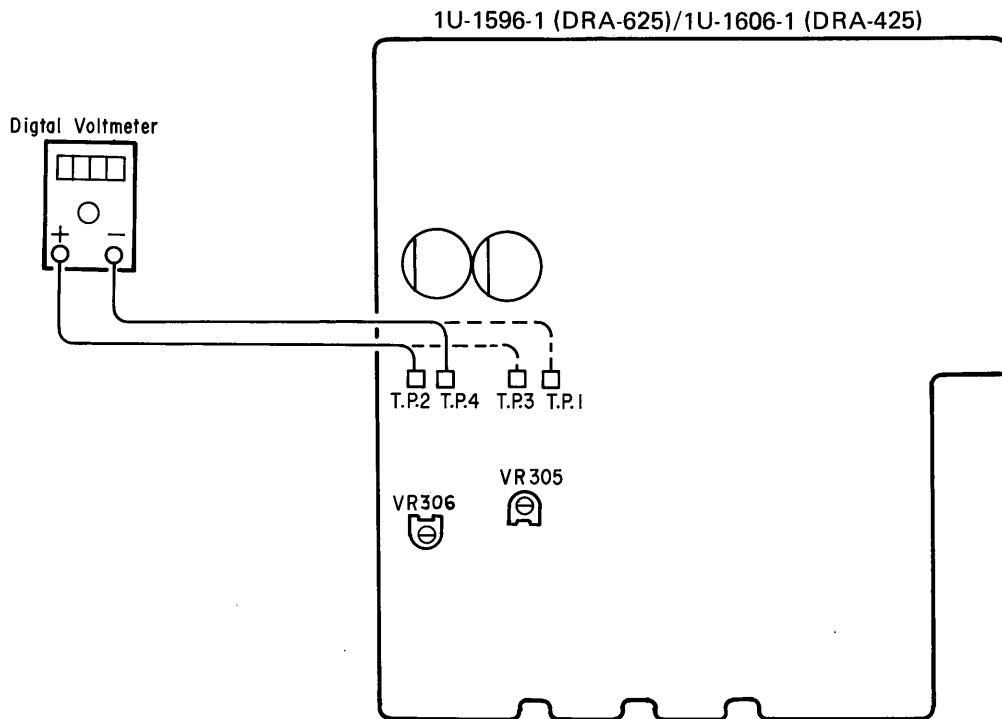
VR305 and VR306 of the 1U-1596-1 (DRA-625) (1U-1606-1, DRA-425) (AMP. TUNER Unit) → Center

Power supply → Rated Voltage ±1%, 50 Hz.

(2) Connect Digital Voltmeter to the test points 1 (-), 3 (+) and 2 (+), 4 (-) of the 1U-1596-1.

(3) Turn the Power Switch on and rotate VR305 clockwise so that the Digital Voltmeter reads 5.0 mV ±0.2 mV DC at the test point 1,3 Follow the same procedure to VR306 for test point 2, 4.

(4) Warm up three minutes, then readjust VR305 and VR306 as in step (3) so that the Digital Voltmeter reads 5.0 mV ±0.5 mV DC.



**FM/MPX ALIGNMENT**

**Table 1**

Step	Alignment Item	Tuning Frequency Setting	Input			Output			Adjust		Remarks	
			Type	Frequency	Input Level	Modulation	Coupling	Type	Connect to	Points		Adjust to
1	Tuning Center	98 MHz	FM SSG, Mono	98 MHz	60 dBμ	None	Antenna Terminal	Center Meter	T.P. 11, 12	T701	Center of Tuning Meter	Function: FM Mode: Auto
2	Distortion (Mono)	98 MHz	FM SSG, Mono	98 MHz	60 dBμ	1 kHz 100%	Antenna Terminal	Distortion Meter	TAPE REC (L)	T702	Minimum Distortion	Function: FM Mode: Auto
3	Distortion (Stereo)	98 MHz	FM SSG Stereo (L)	98 MHz	60 dBμ	Main: 1 kHz L-ch 90% Pilot: 10%	Antenna Terminal	Distortion Meter	TAPE REC (L)	IFT on Front End	Minimum Distortion	Function: FM Mode: Auto
4	Noise Center & Distortion											

Repeat 1, 2 and 3 to obtain minimum distortion and same time indicating of center meter at center condition.

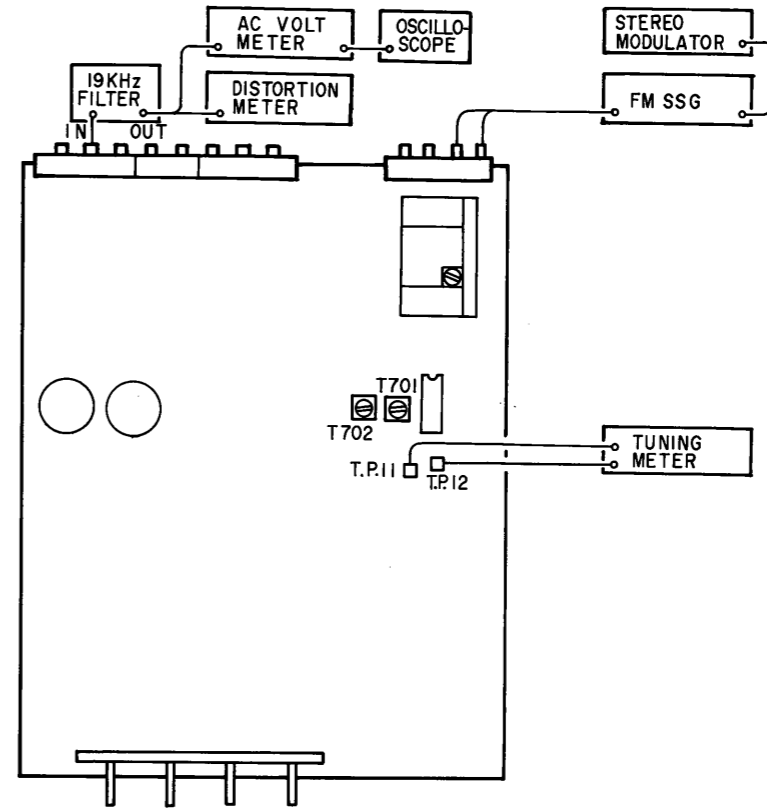
**AM ALIGNMENT**

**Table 2**

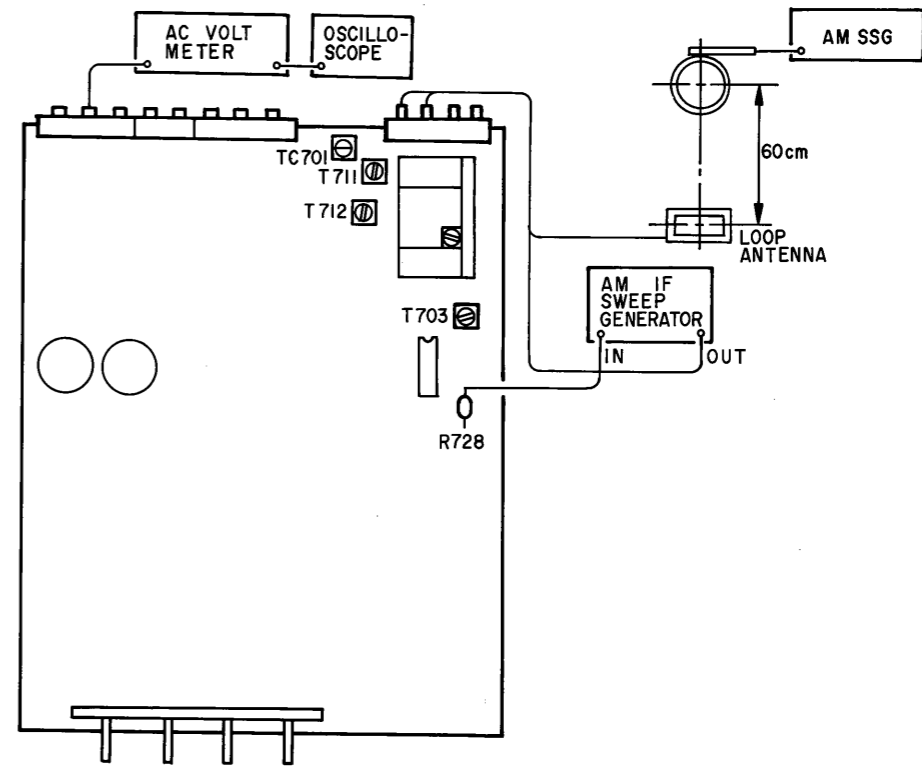
1	AM IF		AM IF Sweep		Input Level is not over to Works A.G.C.		AM Antenna Terminal	Monitor-scope	R728 GND	T703	Maximum Height and Best Symmetry Curve	Function: AM Center of Wave Form: 450 kHz
2	Receiving Band Alignment	520 kHz	AM SSG	520 kHz	Input Level is not over to Works A.G.C.	400 Hz 30%	Loop Antenna	Electric DC Voltmeter	R808 GND	T712	1.2V ± 20mV	Function: AM
3	Tracking Alignment	600 kHz	AM SSG	600 kHz	Input Level is not over to Works A.G.C.	400 Hz 30%	Loop Antenna	Audio V.M.	TAPE REC (L)	T711	Maximum Output	Function: AM
		1400 kHz	AM SSG	1400 kHz	Input Level is not over to Works A.G.C.	400 Hz 30%	Loop Antenna	Audio V.M.	TAPE REC (L)	TC701	Maximum Output	Function: AM

**CONNECTION DIAGRAM OF MEASURING INSTRUMENTS**

• FM



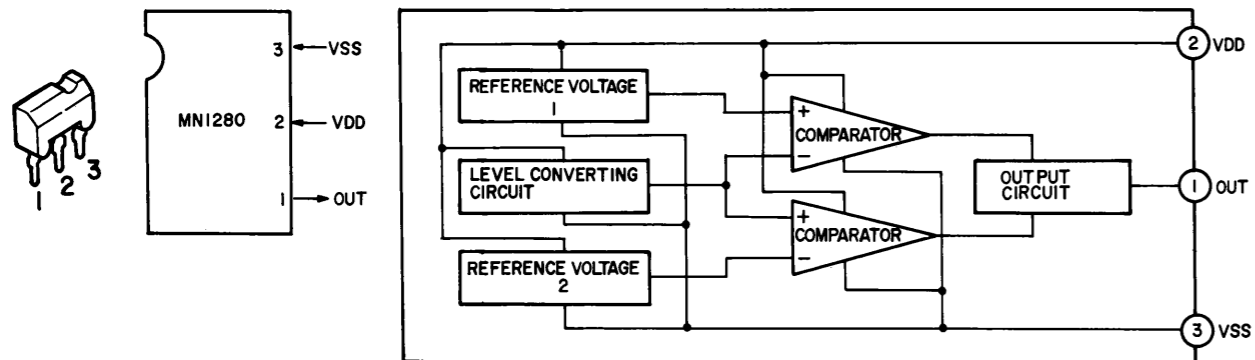
• AM



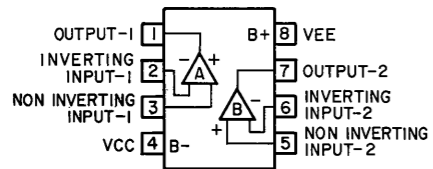
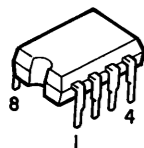
SEMICONDUCTORS

• IC's

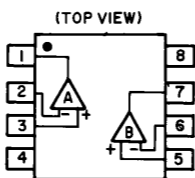
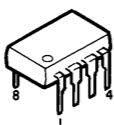
MN1280S  
(Matsushita)



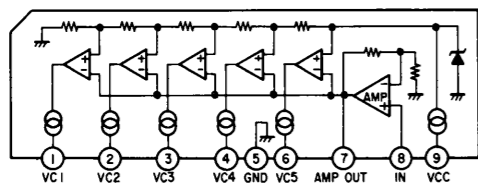
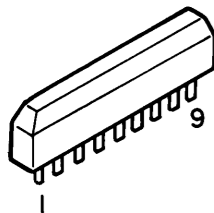
M5238P  
(Mitsubishi)



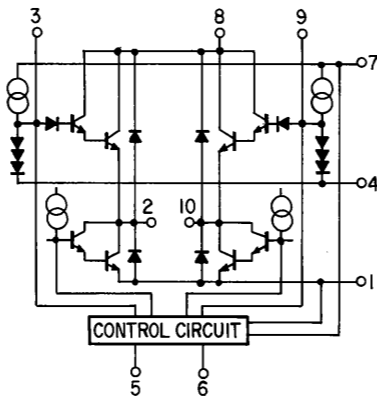
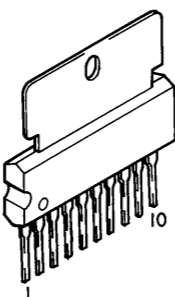
NJM2043DD  
(JRC)



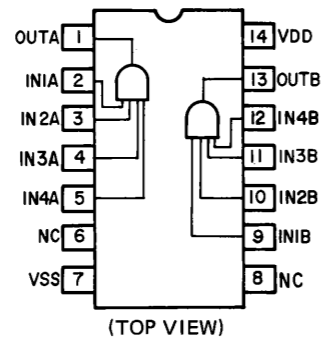
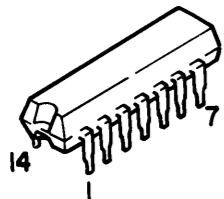
LB1403N  
(Sanyo)



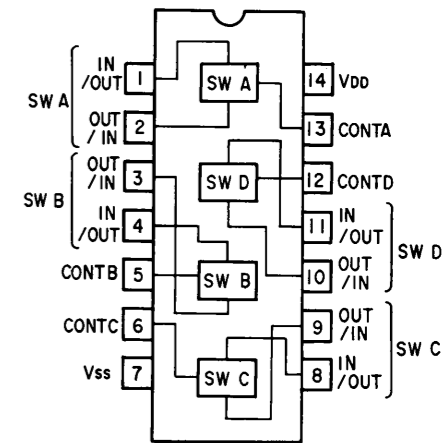
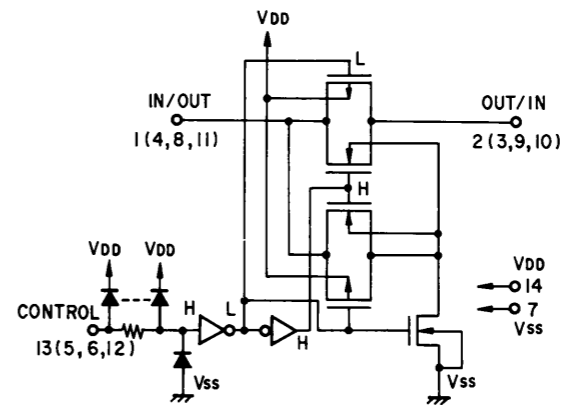
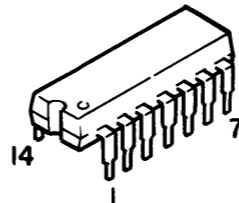
BA6229



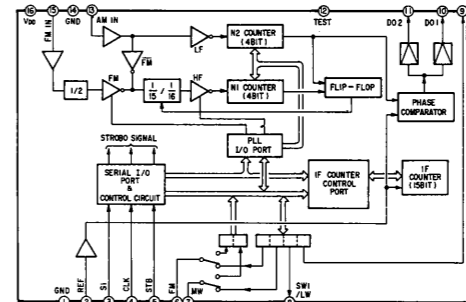
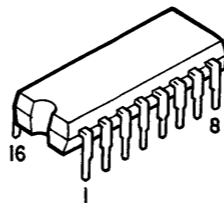
HD14082BP  
(Hitachi)



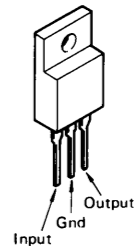
LC4966  
(Sanyo)



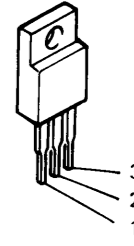
TC9172P



L78M12ML

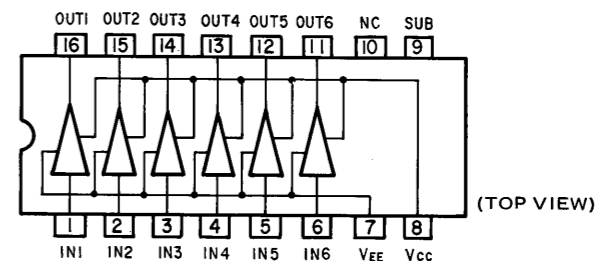
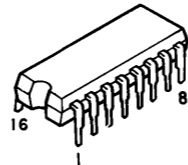


L78M05ML  
(Sanyo)

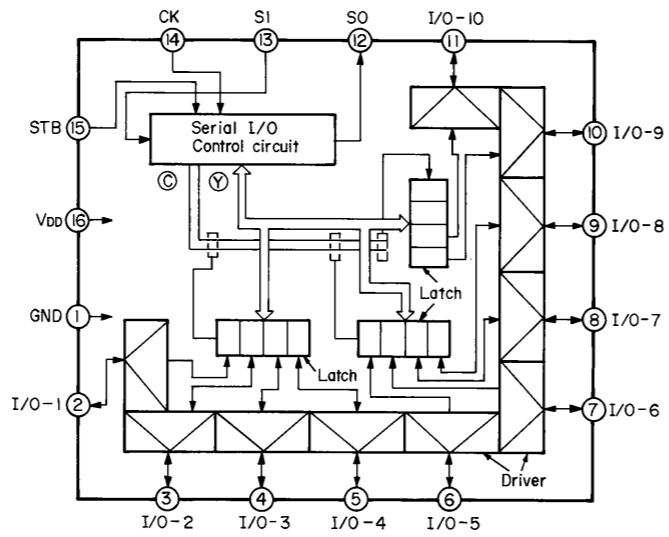
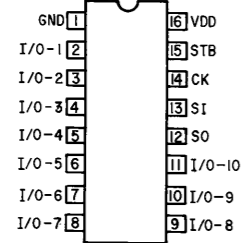
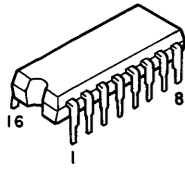


1 (Input)  
2 (Common)  
3 (Output)

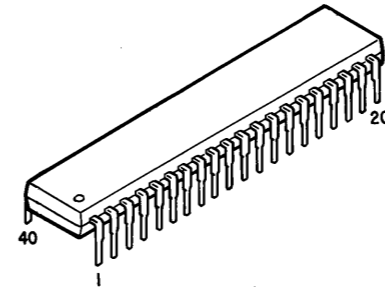
LB1294



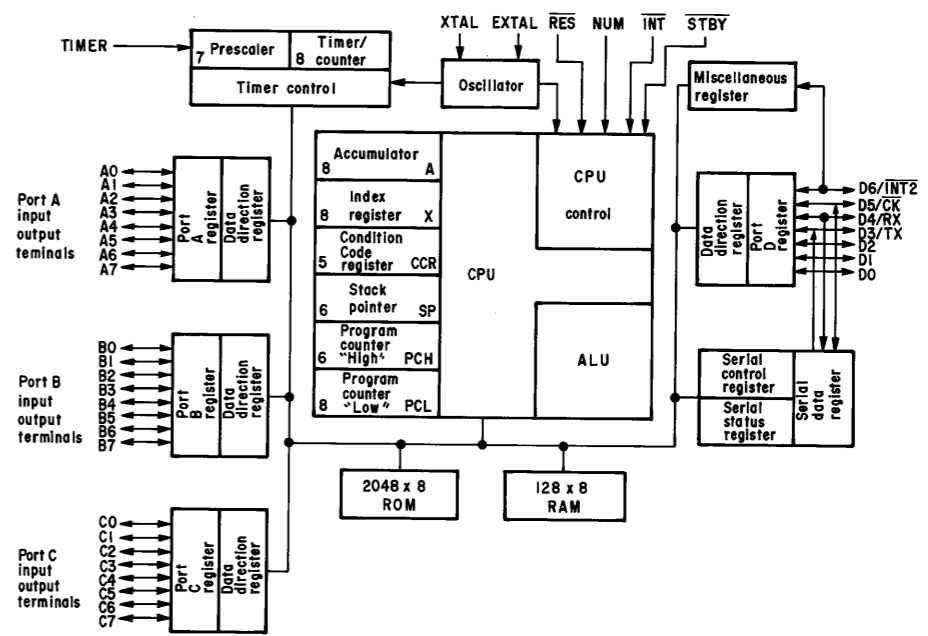
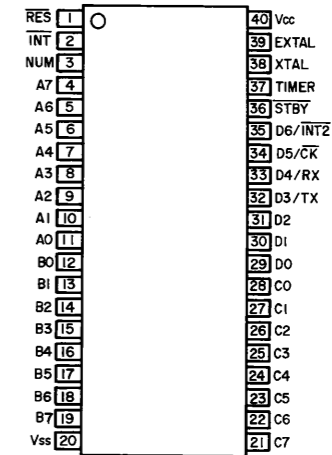
TC9173P



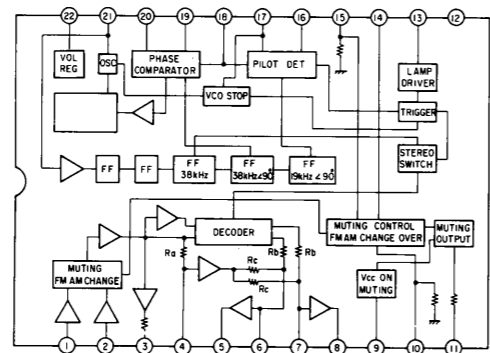
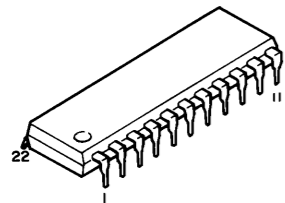
HD6305U0A53P



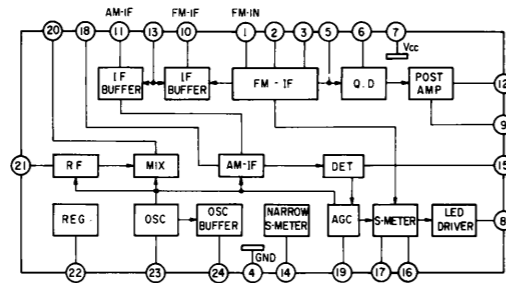
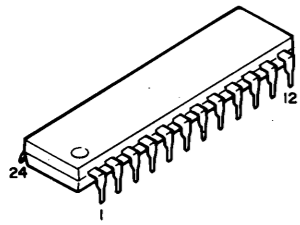
(TOP VIEW)



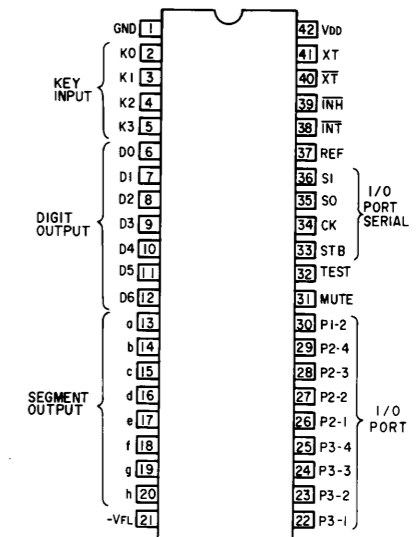
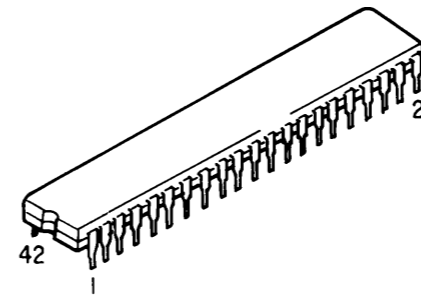
LA3401



LA1266

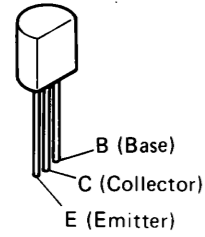


TC9303AN012

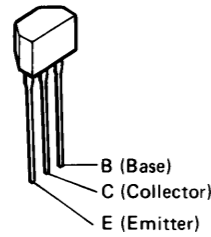


• Transistors

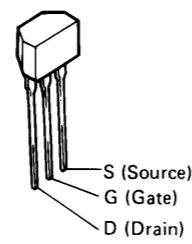
2SA988 (E/F)  
2SC461P (C)  
2SC1815 (BL)  
2SC1841 (E/F)



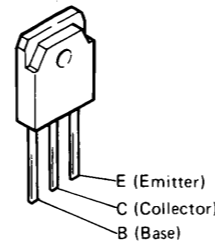
2SA1048 (GR)  
2SC2458 (BL)  
2SC2458 (Y/GR)



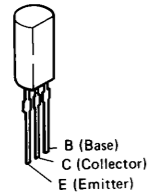
2SK365 (BL/GR)



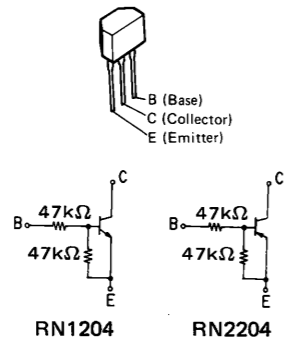
2SA1490 (O/Y) } DRA-425 only  
2SC3854 (O/Y) }  
2SA1491 (O/Y) } DRA-625 only  
2SC3855 (O/Y) }



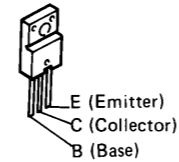
2SA1145 (O/Y)  
2SB647A (C)  
2SC2705 (O/Y)  
2SC2878 (A/B)  
2SD667A (C)



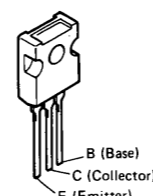
RN1204 (47k-47k)  
RN2204 (47k-47k)



2SC3851 (Y)/(G)

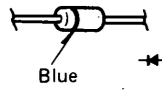


2SA1358 (O)/(Y)  
2SC3421 (O)/(Y)

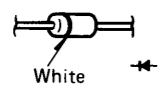


• Diodes & LED

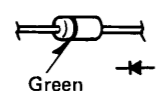
1S2076A



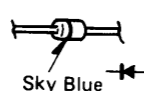
1SS106



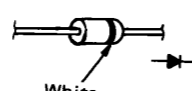
1SS104



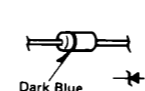
1SS270A



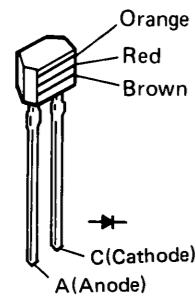
DSM1A2 (type-2)



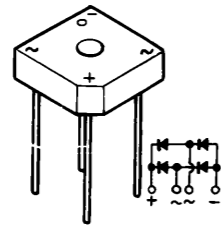
HZS5C-2 HZS7B-3  
HZS6C-1 HZS12A-1  
HZS6C-2 HZS12A-3



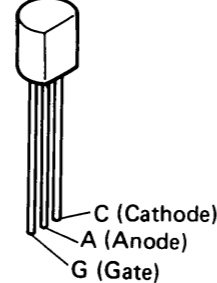
SVC321D2-SP



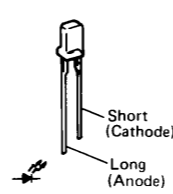
S4VB20F (DRA-425 only)



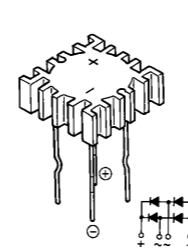
SFOR1A42 Thyristor



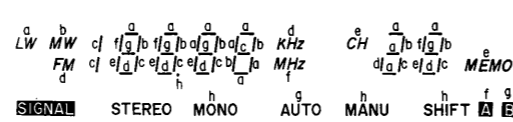
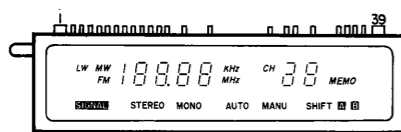
SEL1321G (Green)



D5FB20 (DRA-625 only)



FLD (FIP10TM7)



TERMINAL NO.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
ELECTRODE	F	F	BG	P(h)	P(g)	P(f)	P(e)	P(d)	BG	P(c)	7G	P(b)	P(a)	6G	NP	5G	NP	NP	4G	NP
TERMINAL NO.	21	22	23	24	25	16	27	28	29	30	31	32	33	34	35	36	37	38	39	
ELECTRODE	NP	NP	NP	NP	NP	4G	NP	(Z)	3G	NP	2G	NP	NP	P	1G	(Stereo)(Sigma)	F	F		

Notes F: Filament NP: No Pin  
G: Grid  
P: Anode

• Tuner Remote Control

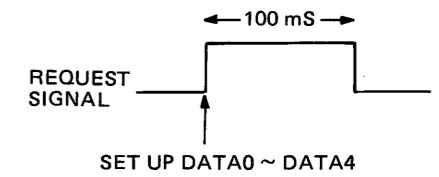
TUNER REMOTE CONTROL

TC9173

	DATA4	DATA3	DATA2	DATA1	DATA0
1/9	0	0	0	0	1
2/10	0	0	0	1	0
3/11	0	0	0	1	1
4/12	0	0	1	0	0
5/13	0	0	1	0	1
6/14	0	0	1	1	0
7/15	0	0	1	1	1
8/16	0	1	0	0	0
SHIFT	1	1	0	0	0

VOLUME DATA

	C <sub>1</sub> (27)	C <sub>2</sub> (26)
VOLUME UP	LOW	HIGH
VOLUME DOWN	HIGH	LOW

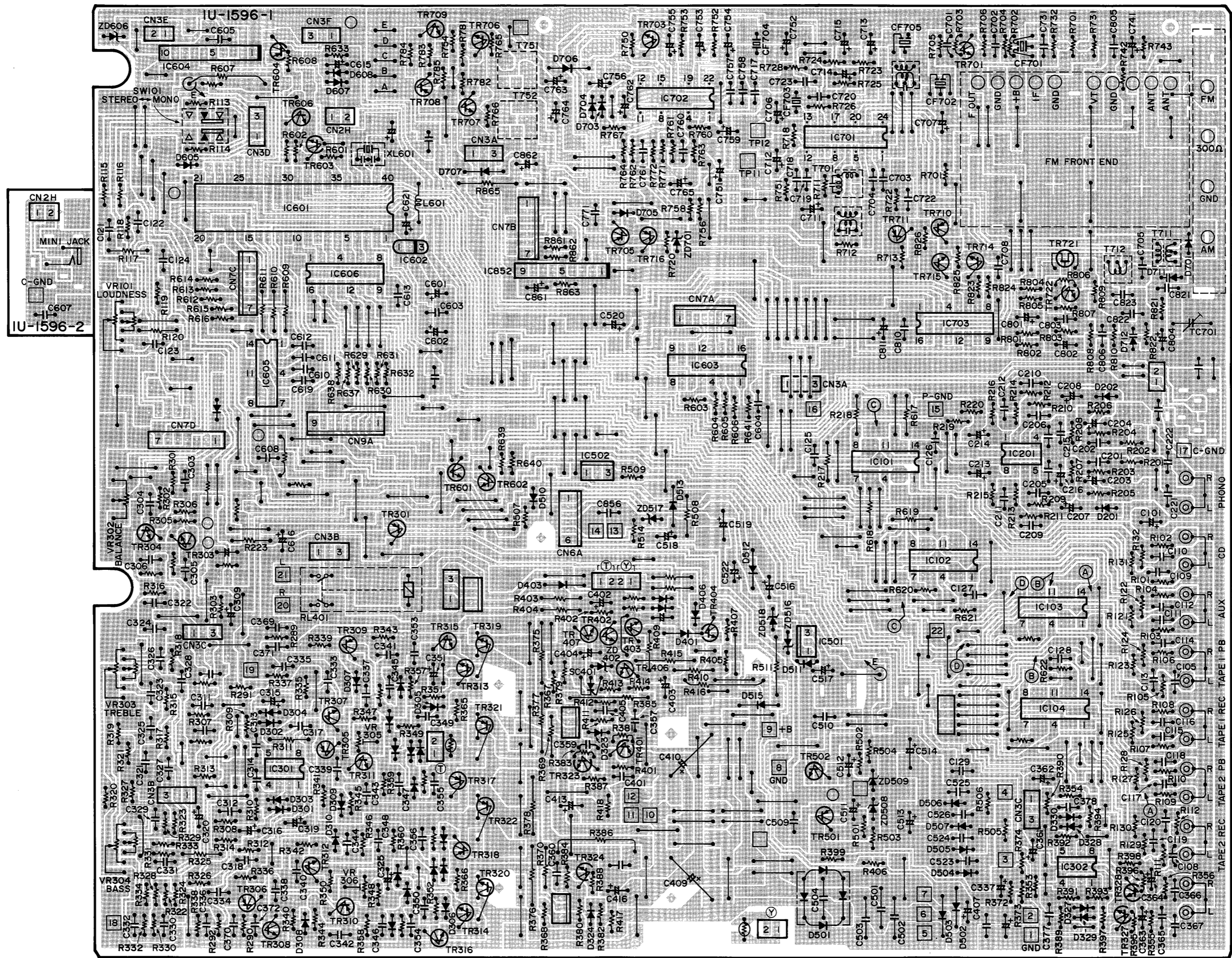


● IC601: Microcomputer for system controlling HD6305U0A47P 1-chip type 8 bit microcomputer

CH	C <sub>6</sub>	C <sub>7</sub>	DATA		C <sub>10</sub>	C <sub>11</sub>	EXPAND		C <sub>14</sub>	K	SYSTEM ADDRESS C <sub>1</sub> C <sub>2</sub> C <sub>3</sub> C <sub>4</sub> C <sub>5</sub> → 0 0 1 1 0		SYSTEM ADDRESS	SYSTEM ADDRESS
			C <sub>8</sub>	C <sub>9</sub>			C <sub>12</sub>	C <sub>13</sub>			0 0 0 1 0	0 0 1 0 0		
											RECEIVER DRA-625	RECEIVER DRA-425	CD PLAYER EXPAND 1 0	DECK EXPAND 1 0
1	1	0	0	0	0	0	1	0	0					
2	0	1	0	0	0	0	1	0	0		1-9	1-9		
3	1	1	0	0	0	0	1	0	0		2-10	2-10		
4	0	0	1	0	0	0	1	0	0		3-11	3-11		
5	1	0	1	0	0	0	1	0	0		4-12	4-12		
6	0	1	1	0	0	0	1	0	0		5-13	5-13		
7	1	1	1	0	0	0	1	0	0		6-14	6-14		
8	0	0	0	1	0	0	1	0	0		7-15	7-15		
9	1	0	0	1	0	0	1	0	0		8-16	8-16		
10	0	1	0	1	0	0	1	0	0		SHIFT	SHIFT		
11	1	1	0	1	0	0	1	0	0					
12	0	0	1	1	0	0	1	0	0		VOL ▼	VOL ▼		
13	1	0	1	1	0	0	1	0	0		VOL ▲	VOL ▲		
14	0	1	1	1	0	0	1	0	0					
15	1	1	1	1	0	0	1	0	0					
16	0	0	0	0	1	0	1	0	0					
17	1	0	0	0	1	0	1	0	0					
18	0	1	0	0	1	0	1	0	0					
19	1	1	0	0	1	0	1	0	0					
20	0	0	1	0	1	0	1	0	0					
21	1	0	1	0	1	0	1	0	0					
22	0	1	1	0	1	0	1	0	0					
23	1	1	1	0	1	0	1	0	0					
24	0	0	0	1	1	0	1	0	0		PHONO	PHONO		
25	1	0	0	1	1	0	1	0	0		TUNER	TUNER		
26	0	1	0	1	1	0	1	0	0		CD	CD		
27	1	1	0	1	1	0	1	0	0		AUX/VIDEO	AUX/VIDEO		FF ▶▶
28	0	0	1	1	1	0	1	0	0				◀◀ REW	
29	1	0	1	1	1	0	1	0	0				▶▶ PLAY	
30	0	1	1	1	1	0	1	0	0				PAUSE	
31	1	1	1	1	1	0	1	0	0				■ STOP	
32	0	0	0	0	0	1	1	0	0					■ STOP
33	1	0	0	0	0	1	1	0	0					REC
34	0	1	0	0	0	1	1	0	0					
35	1	1	0	0	0	1	1	0	0					
36	0	0	1	0	0	1	1	0	0					
37	1	0	1	0	0	1	1	0	0					
38	0	1	1	0	0	1	1	0	0					
39	1	1	1	0	0	1	1	0	0					
40	0	0	0	1	0	1	1	0	0					
41	1	0	0	1	0	1	1	0	0					
42	0	1	0	1	0	1	1	0	0					
43	1	1	0	1	0	1	1	0	0					
44	0	0	1	1	0	1	1	0	0					
45	1	0	1	1	0	1	1	0	0					
46	0	1	1	1	0	1	1	0	0					
47	1	1	1	1	0	1	1	0	0					
48	0	0	0	0	1	1	1	0	0					
49	1	0	0	0	1	1	1	0	0					
50	0	1	0	0	1	1	1	0	0					
51	1	1	0	0	1	1	1	0	0					
52	0	0	1	0	1	1	1	0	0					
53	1	0	1	0	1	1	1	0	0					
54	0	1	1	0	1	1	1	0	0					
55	1	1	1	0	1	1	1	0	0					
56	0	0	0	1	1	1	1	0	0					

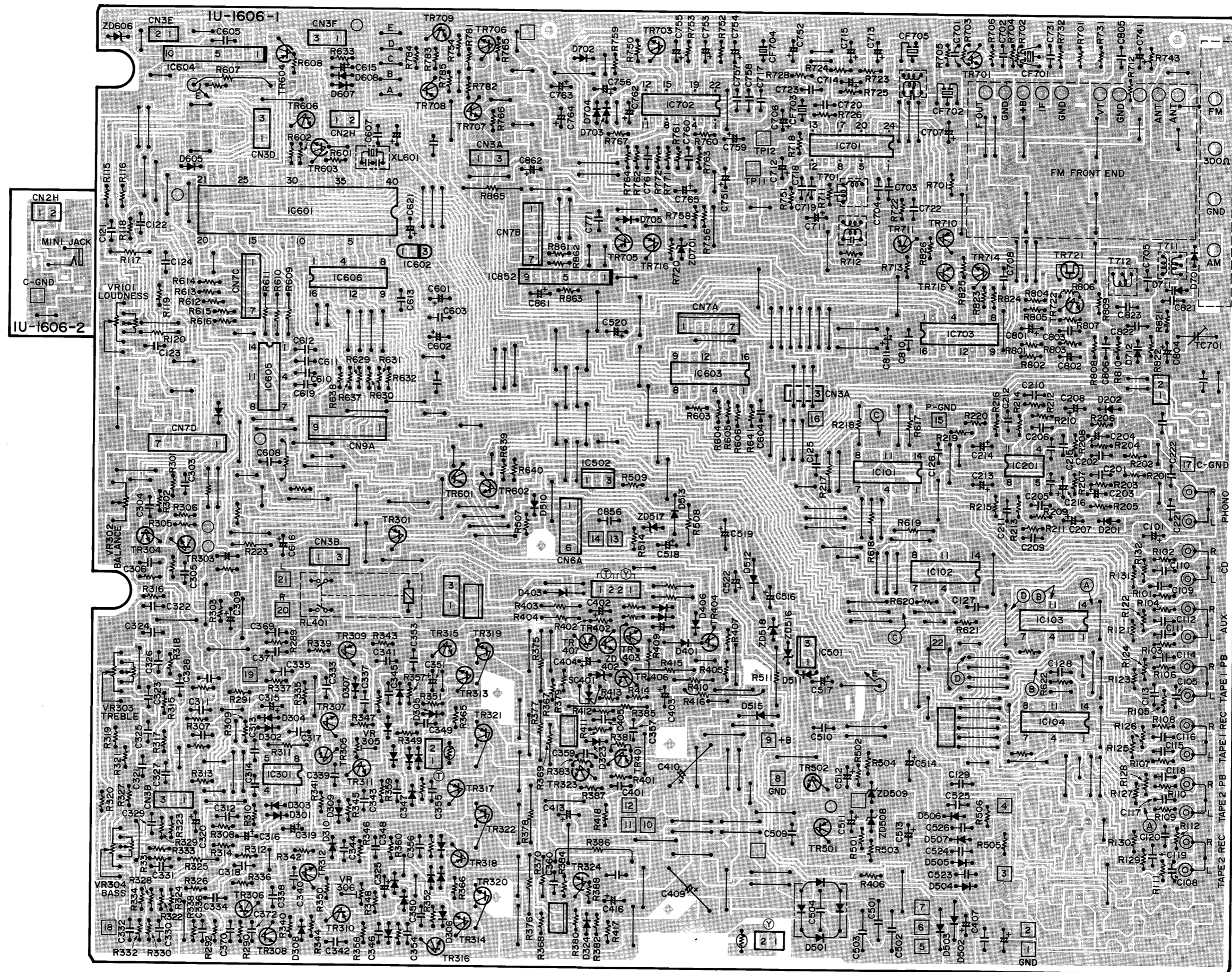
Terminal No.	Description	I/O	Function
1	RES	IN	RESET input terminal
2	INT	IN	Interrupt request input terminal
3	NUM	IN	Connected to 0V of power supply
4	A <sub>7</sub>	OUT	OUTPUT LATCH "HIGH" ACTIVE PHONO
5	A <sub>6</sub>	OUT	OUTPUT LATCH "HIGH" ACTIVE CD
6	A <sub>5</sub>	OUT	OUTPUT LATCH "HIGH" ACTIVE TUNER
7	A <sub>4</sub>	OUT	OUTPUT LATCH "HIGH" ACTIVE AUX-1
8	A <sub>3</sub>	OUT	NC
9	A <sub>2</sub>	OUT	OUTPUT LATCH "HIGH" ACTIVE TAPE-1
10	A <sub>1</sub>	OUT	OUTPUT LATCH "HIGH" ACTIVE TAPE-2
11	A <sub>0</sub>	OUT	NC
12	B <sub>0</sub>	OUT	NC
13	B <sub>1</sub>	IN	FUNCTION key ASSIGN input terminal
14	B <sub>2</sub>	IN	FUNCTION key ASSIGN input terminal
15	B <sub>3</sub>	IN	FUNCTION key ASSIGN input terminal
16	B <sub>4</sub>	OUT	FUNCTION key STROBE pulse
17	B <sub>5</sub>	OUT	FUNCTION key STROBE pulse
18	B <sub>6</sub>	OUT	FUNCTION key STROBE pulse
19	B <sub>7</sub>	OUT	FUNCTION key STROBE pulse
20	V <sub>SS</sub>	-	Connected to 0V of power supply
21	C <sub>7</sub>	IN	TAPE
22	C <sub>6</sub>	OUT	NC
23	C <sub>5</sub>	OUT	NC
24	C <sub>4</sub>	OUT	NC
25	C <sub>3</sub>	OUT	"LOW" ACTIVE LATCH at -∞ MUTING ON
26	C <sub>2</sub>	OUT	VOLUME DATA
27	C <sub>1</sub>	OUT	VOLUME DATA
28	C <sub>0</sub>	OUT	D <sub>5</sub> TUNER REMOTE CONTROL REQUEST SIGNAL
29	D <sub>0</sub>	OUT	D <sub>4</sub> TUNER REMOTE CONTROL DATA
30	D <sub>1</sub>	OUT	D <sub>3</sub> TUNER REMOTE CONTROL DATA
31	D <sub>2</sub>	OUT	D <sub>2</sub> TUNER REMOTE CONTROL DATA
32	D <sub>3</sub>	OUT	D <sub>1</sub> TUNER REMOTE CONTROL DATA
33	D <sub>4</sub>	OUT	D <sub>0</sub> TUNER REMOTE CONTROL DATA
34	D <sub>5</sub>	IN	REMOTE CONTROL DIN INPUT TERMINAL
35	D <sub>6</sub> /INT 2	IN	REMOTE CONTROL
36	STBY	IN	Connected to 5V of power supply
37	TIMER	IN	Connected to 0V of power supply
38	XTAL	IN	Input terminal for built-in clock
39	EXTAL	IN	Input terminal for built-in clock
40	V <sub>CC</sub>	-	Connected to 5V of power supply

# PRINTED WIRING BOARD PATTERNS AND PARTS LIST 1U-1596 MAIN UNIT (DRA-625)

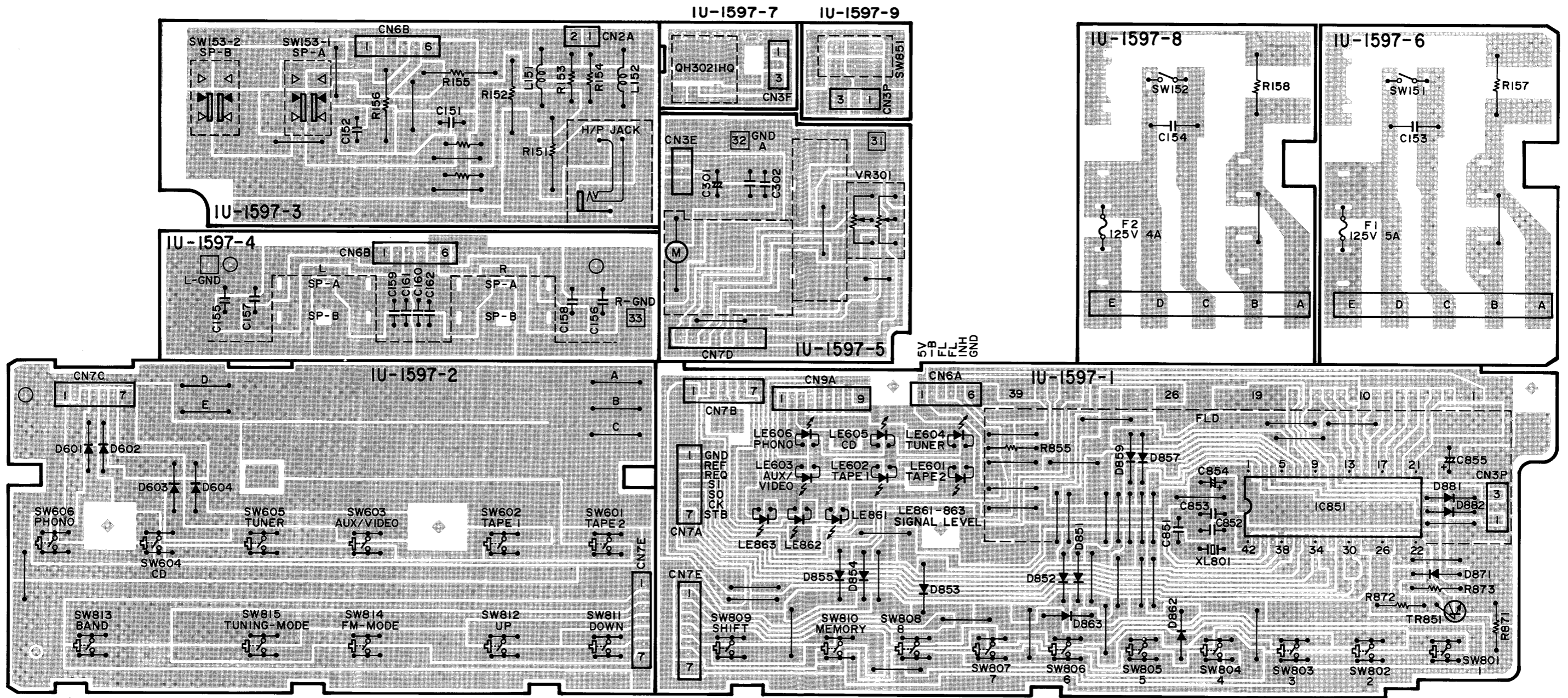




1U-1606 MAIN UNIT (DRA-425)



1U-1597AZ (DRA-625), 1U-1597A (DRA-425) DISPLAY UNIT





1U-1606A MAIN UNIT PARTS LIST (DRA-425)

[Same as 1U-1596A (for DRA-625) except the followings]

NOTE: A: ADD, C: CHANGE, D: DELETE

Ref. No.	Part No.	Part Name	Remarks
C602	2544254006	CE04W1C100M (SME)	10μF/16V
C615	2544254006	CE04W1C100M (SME)	10μF/16V
C616	2544256046	CE04W1E101M (SME)	100μF/25V
C617	2544250026	CE04W0J101M (SME)	100μF/6.3V
C621	2544250026	CE04W0J101M (SME)	100μF/6.3V
C706	2544254035	CE04W1C470M (SME)	47μF/16V
C707	2544254080	CE04W1C102M (SME)	1000μF/16V
C711	2544254035	CE04W1C470M (SME)	47μF/16V
C712	2544260045	CE04W1H010M (SME)	1μF/50V
C713	2544260074	CE04W1H4R7M	4.7μF/50V
C714	2544254006	CE04W1C100M (SME)	10μF/16V
C715	2544260061	CE04W1H3R3M (SME)	3.3μF/50V
C741	2544254006	CE04W1C100M (SME)	10μF/16V
C751	2544254006	CE04W1C100M (SME)	10μF/16V
C752	2544254048	CE04W1C101M (SME)	100μF/16V
C753	2544260045	CE04W1H010M (SME)	1μF/50V
C754	2544260032	CE04W1HR47M (SME)	0.47μF/50V
C755,756	2544260045	CE04W1H010M (SME)	1μF/50V
C759	2544254006	CE04W1C100M (SME)	10μF/16V
C762	2544260061	CE04W1H3R3M (SME)	3.3μF/50V
C764,765	2544260061	CE04W1H3R3M (SME)	3.3μF/50V
C767	2544260003	CE04W1H0R1M (SME)	0.1μF/50V
C801	2544254048	CE04W1C101M (SME)	100μF/16V
C802	2543056014	CE04D1H010MBP (SME)	1μF/50V
C804	2544260045	CE04W1H010M (SME)	1μF/50V
C806	2544260061	CE04W1H3R3M (SME)	3.3μF/50V
C811	2544250026	CE04W0J101M (SME)	100μF/6.3V
C861	2544254006	CE04W1C100M (MRZ)	10μF/16V

Ref. No.	Part No.	Part Name	Remarks
C862	2544254048	CE04W1C101M (SME)	100μF/16V
C123,124	2554199960	CQ92M1H223J (MRZ)	0.022μF/50V
C201,202	2533633007	CC45SL1H181J	180pF/50V
C209,210	2554199999	CQ92M1H243J (MRZ)	0.024μF/50V
C211,212	2554213956	CQ93M1H682J (B)	6800pF/50V
C313,314	2554200008	CQ93P1H101J	100pF/50V
C323,324	2551120013	CQ93M1H122J	1200pF/50V
C327,328	2551121009	CQ93M1H682J	6800pF/50V
C331,332	2551121041	CQ93M1H153J	0.015μF/50V
C333,334	2551212905	CQ93M1H103J (MRZ)	0.01μF/50V
C341~344	2554199960	CQ92M1H223J (MRZ)	0.022μF/50V
C371,372	2551212905	CQ93M1H103J (MRZ)	0.01μF/50V
C823	2554135005	CQ93P1H391J	390pF/50V
C303~305	2561035075	CF93A1H684J	0.68μF/50V
C321,322	2561034047	CF93A1H563J	0.056μF/50V
C329,330	2561034089	CF93A1H124J	0.12μF/50V
C357,358	2561034076	CF93A1H104J	0.1μF/50V
C359,360	2561034005	CF93A1H273J	0.027μF/50V
C502	2561042000	CF93A2E104K	0.1μF/250V
C509,510	2561035075	CF93A1H684J	0.68μF/50V
C856	2561034076	CF93A1H104J	0.1μF/50V
C519	2590004006	SB CAP=223=	
TRANS COIL, FILTERS, RELAY, SWITCH GROUP			
L601	2350016988	INDUCTOR	120μH
RL401	2149003005	RELAY	
T701	2312065003	FM IF DET TRANS(P)	
T702	2312066002	FM IF DET TRANS(S)	
T703	2310056001	AM IFT	
T711	2311127007	MW ANT TRANS	
T712	2311130007	MW OSC COIL	
T751,752	2320085004	LPF	
SW101	2129520003	1P PUSH SWITCH	MODE
CF701,702	2610064007	SFT10.7MS2	
CF703	2610031001	BFU450C4 (C.F)	
CF704	2610079005	CSB456F11	
CF705	2610034008	SFP450H	
XL601	3990034002	CST4.00MG	4MHz
T704	2320121007	ANTI. BIRDIE FILTER	

Ref. No.	Part No.	Part Name	Q'ty	Remarks
OTHER PARTS GROUP				
	4179021107	RADIATOR BLOCK	1	
	4738007009	3x12 CUP SCREW	4	
	4737500044	TAPPING SCREW(P) 3x8 (BLACK)	2	
	2048260004	MINI JACK	1*	3.5mm
	2050346000	4P CONNECTOR BASE	1	
	2050347009	6P CONNECTOR BASE	2	
	2050433007	3P ANT TERMINAL (DIN)	1	
	2160065006	FRONT END	1	
	2050185038	3P WIRE HOLDER	6	
	2050185025	2P WIRE HOLDER	1	
	2050185070	7P WIRE HOLDER	1	
CN6A	2050343061	6P CONN. BASE (KR-PH)	1	
CN7A,B,C	2050343074	7P CONN. BASE (KR-PH)	3	
	2050343090	9P CONN. BASE (KR-PH)	1	
	2050190036	3P NH CONNECTOR BASE	2	
	2050233032	3P EH CONNECTOR BASE	1	

Ref. No.	Part No.	Part Name	Remarks
SEMICONDUCTORS GROUP			
IC302	2620677000	M5238P	D
TR315,316	2740060007	2SD667A (C)	C
TR317,318	2720053005	2SB647A (C)	C
TR319,320	2730336000	2SC3854 (O/Y)	C
TR321,322	2710204000	2SA1490 (O/Y)	
TR323,324	2730235020	2SC1841 (E/F)	C
TR327,328	2730253015	2SC2878 (A/B)	D
TR401	2710131021	2SA988 (E/F)	C
D327~330	2760432000	1SS270A	D
D332	2760432000	1SS270A	D
D501	2760338007	S4VB20F	C
CAPACITORS GROUP			
C271,272	2533627000	CC45SL1H101J	100pF/50V D
C306	2561035075	CF93A1H684J	0.68μF/50V A
C365,366	2533627000	CC45SL1H101J	100pF/50V D
C377,378	2533627000	CC45SL1H101J	100pF/50V D
C361~364	2544260045	CE04W1H010M (SME)	1μF/50V D
C374	2544260045	CE04W1H010M (SME)	1μF/50V D
C391,392	2544260045	CE04W1H010M (SME)	1μF/50V D
C409,410	2546089004	CE04W==822M	8200μF C
TRANS, COIL, FILTERS RELAY, SWITCH GROUP			
SW101	2129520003	1P PUSH SWITCH	MODE D
OTHER PARTS GROUP			
	2050346000	4P CONNECTOR BASE	2 C
	2050347009	6P CONNECTOR BASE	1 C
	2050185038	3P WIRE HOLDER	4 C

1U-1597AZ (DRA-625), 1U-1597A (DRA-425) DISPLAY UNIT PARTS LIST

NOTE: ■ DRA-625 only ● DRA-425 only

Ref. No.	Part No.	Part Name	Remarks
<b>SEMICONDUCTORS GROUP</b>			
IC851	2620906003	TC9303AN012	
TR851	2730322001	2SC2458 (Y/GR)	
D601~604	2760370007	1SS106TD	
D851~855	2760049011	1S2076A	
D857	2760049011	1S2076A	
D859	2760049011	1S2076A	
D862,863	2760049011	1S2076A	
D871	2760049011	1S2076A	
LE601~606	3939261027	LED SEL1321G (D2/3)	
LE861~863	3939261027	LED SEL1321G (D2/3)	
<b>RESISTORS GROUP</b>			
△ R151,152	2440033020	RS14B3A221JNBF	220Ω, 1W
R153,154	2412036000	RD14B2E4R7J	4.7Ω, ¼W
△ R155,156	2440015022	RS14B3A6R8JNBF	6.8Ω, 1W
R855	2412132001	RD14B2E473J	47kΩ, ¼W
R871~873	2412116001	RD14B2E103J	10kΩ, ¼W
R896~899	2412116001	RD14B2E103J	10kΩ, ¼W
VR301	2110521008	V1620V30FB104R	MOTOR DRIVE
<b>CAPACITORS GROUP</b>			
C151,152	2561034937	CF93A1H473J	0.047μF/50V
△ ■C153	2538014003	CK45F2GAC103M	0.01μF/400V AC
△ ●C154	2538014003	CK45F2GAC103M	0.01μF/400V AC
C155~158	2551121025	CQ93M1H103J	0.01μF/50V
C159	2531024003	CK45F1H103Z	0.01μF/50V
C162	2531024003	CK45F1H103Z	0.01μF/50V
C301	2543056014	CE04D1H010MBP (SME)	1μF/50V
C302	2539031027	CK45=1E104K	0.1μF/25V
C851,852	2533603008	CC45SL1H100D	10pF/50V
C853	2531024003	CK45F1H103Z	0.01μF/50V
C854	2544250026	CE04W0J101M (SME)	100μF/6.3V
C855	2544258057	CE04W1V101M (SME)	100μF/35V
<b>SWITCHES, COILS GROUP</b>			
L151,152	2359001004	INDUCTOR	
△ ■SW151	2124686007	POWER SW TV-5	
△ ●SW152	2124686007	POWER SW TV-5	
SW153	2129532004	2P PUSH SW (SP)	SP SW
SW601~606	2124407901	TACT SWITCH (IM)	
SW801~815	2124407901	TACT SWITCH (IM)	

Ref. No.	Part No.	Part Name	Remarks
<b>OTHER PARTS GROUP</b>			
	2020022008	FUSE HOLDER	
△ ■F001	2061015061	FUSE 2A	
△ ●F002	2061015058	FUSE 1.6A	
	2050149032	5P WRAPPING TERMINAL	
	2048167026	HEADPHONE JACK	
	2050484001	8P SP TERMINAL	(Europe)
	■2050472013	8P SP TERMINAL	(Australia)
	●2050472013	8P SP TERMINAL	(Australia, U.K.)
	4990088002	QH3031H0	REMOCON
	1460921100	LED HOLDER	
XL801	3990040009	X'TAL (7.2MHz)	
	3934043004	FLD (FIP10TM7)	
	4122268302	FLD BRACKET	
	2050185025	2P WIRE HOLDER	
	2050185067	6P WIRE HOLDER	
	2050185070	7P WIRE HOLDER	
	2050233032	3P EH CONNECTOR BASE	
	2050233074	7P EH CONNECTOR BASE	
	4150299000	CONDENSER COVER	
	■5131390008	FUSE LABEL	
	●5131390011	FUSE LABEL	

**EXPLODED VIEW OF CHASSIS AND CABINET & PARTS LIST**  
**PARTS LIST OF EXPLODED VIEW (DRA-625/425 Europe Black Version)**

NOTE: ■ DRA-625 only ● DRA-425 only

Ref. No.	Part No.	Part Name	Remarks
1	4110751203	MAIN CHASSIS	1*
2	4122462108	BRACKET-A	1*
3	1040173103	FOOT Ass'y	4
4	4140478006	SAFETY PLATE	1
5	1050758107	BOTTOM COVER	1
6	4430518003	P.C.B. HOLDER	2
7	4122197017	CARD STAND	1
8■	1U-1596A	MAIN UNIT	1
8●	1U-1606A	MAIN UNIT	1
9■	1U-1597AZ	DISPLAY UNIT	1
9●	1U-1597A	DISPLAY UNIT	1
10	5131286002	FUSE CAUTION LABEL	1
11	4610397002	spacer rubber	1
12	4610346040	SPACER RUBBER	1
13■	4140477007	SHIELD PLATE	1
14■	4140426029	SAFETY PLATE	1
15	4140483004	SAFETY PLATE	1
16	5131144005	MASKING SHEET	1
17			
18			
19			
20			
21■	1050777010	BACK PANEL	1*
21●	1050777007	BACK PANEL	1*
▲ 22	2538014003	CK45F2GAC103M	1 C-150 0.01μF/ 400V AC
▲ 23	—	—	—
▲ 24	2062002031	AC CORD WITH PLUG	1
▲ 25	4450056008	CORD BUSH	1
▲ 26	2050071016	TERMINAL Ass'y	1
27	4770018001	WASHER (P-87)	1
28	1460925009	ANT. HOLDER	1*
▲ 29■	2335667103	POWER TRANS	1*
▲ 29●	2335666104	POWER TRANS	1*
30■	4170322216	H.P RADIATOR	1*
30●	4170322203	H.P RADIATOR	1*
31	4129082002	RADIATOR BRACKET	1
32●	4610346053	SPACER-RUBBER	1
32■	4619001027	RUBBER SHEET	1
33	—	—	—
34	4122463000	BRACKET-B	1
35	2030230097	1PCONNECTOR	1
36	4122431003	BRACKET	1*
37	1460922303	INNER PANEL	1*
38	1131018106	KNOB-TACT-1	1*
39	1131019105	KNOB-TACT-2	1*
40	1131020204	KNOB-FUNCTION	1*
41	1430541109	WINDOW	1*
42	4770288006	PUSH RIVET	4
43	4140453102	SHIELD PLATE	1*
44	1131054005	POWER KNOB Ass'y	1*
45	—	—	—

Ref. No.	Part No.	Part Name	Q'ty	Remarks
46■	1441689209	FRONT PANEL Ass'y	1*	
46●	1441691200	FRONT PANEL Ass'y	1*	
47				
48■	1139071006	PUSH KNOB (T)	3	
48●	1139071006	PUSH KNOB (T)	2	
49	1120529101	VOLUME KNOB	1*	
50	1120530103	KNOB	3*	TONE, BALANCE
51	1120530116	KNOB	1*	LOUDNESS
52	1020314005	TOP COVER	1*	
53	1220146002	HIMERON SHEET	2*	
54	—	—		
55	4610357013	SPACER RUBBER	2	

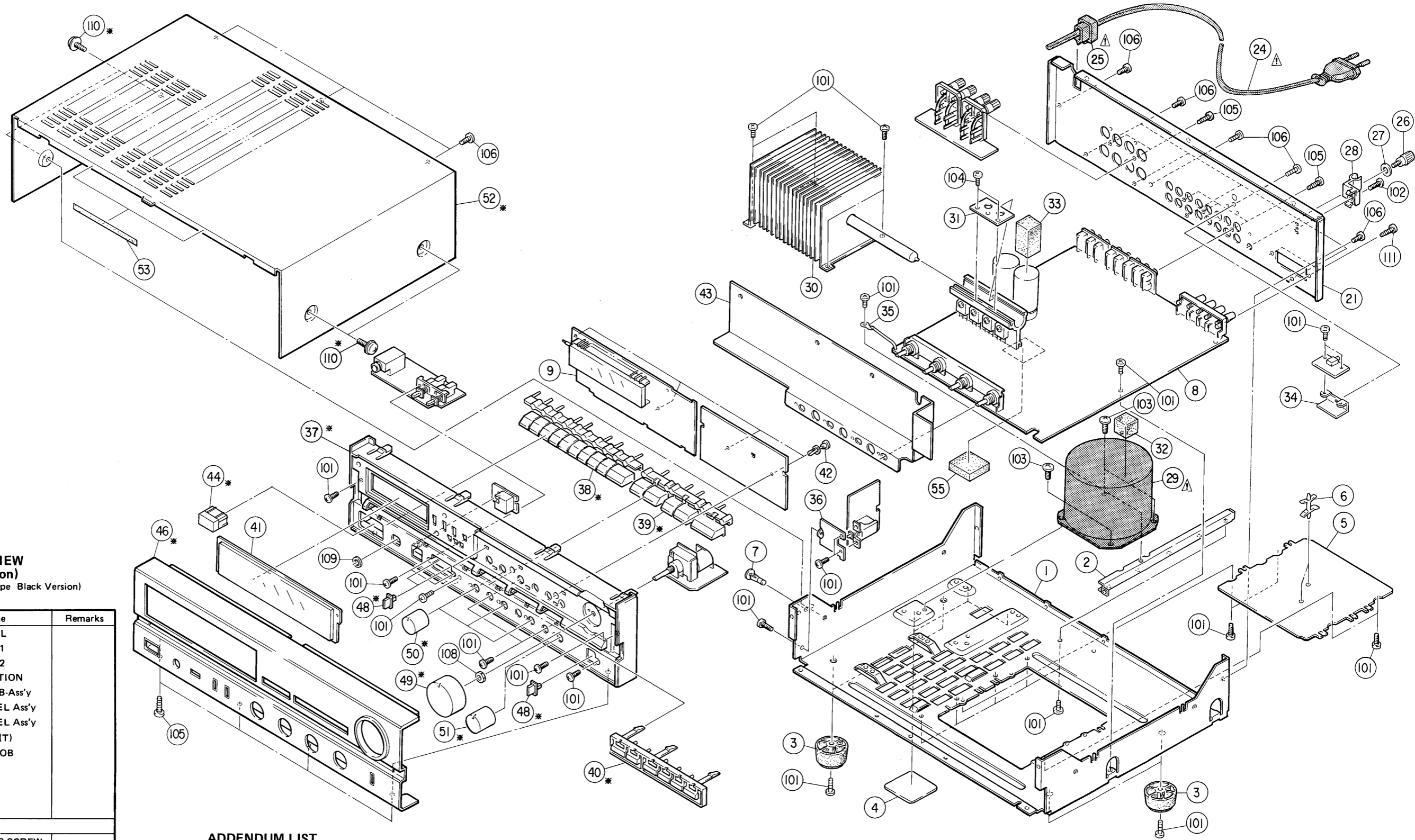
**SCREWS & NUTS**

101■	4737002034	TAPPING SCREW(S) (BLACK) 3x6	24	
101●	4737002034	TAPPING SCREW(S) (BLACK) 3x6	23	
102	4737002021	TAPPING SCREW(S) (BLACK) 3x8	5	
103	4737004016	TAPPING SCREW(S) (BLACK) 4x6	4	
104	4737500044	TAPPING SCREW(P) (BLACK) 3x8	2	
105	4737508017	TAPPING SCREW(P) (BLACK) (3x10)	9	
106	4737015018	TAPPING SCREW(S) (BLACK) 3x8	11	
107	—	9φ WASHER	1	} MAIN VOLUME H/P
108		NUT M9	1	
109		NUT M12	1	
110	4770263005	3P SWELLING SCREW	4	
111	4770064107	FIXING SCREW	2	

**PACKING & ACCESSORIES (not included EXPLODED VIEW)**

201	5058006019	ENVELOPE	1	
202	5111661003	INST. MANUAL	1*	
203	—	—	1	
204	2311129005	LOOP ANTENNA	1	
205	5290040008	FM ANT ADAPTOR	1	
206	4990091002	RC-104	1*	
207	5050149000	POLY-COVER	1	
208	5059102006	POLY COVER	1	
209	5049102003	STYLEN PAPER	2	
210	5030674003	CUSHION	2*	
211■	5011237100	CARTON CASE	1*	
211●	5011239108	CARTON CASE	1*	
212	5020658013	PAD	1*	
213	5131338002	CONTROL CARD BASE	1	
214	5131349004	THERMAL CARBON FILM	1	

EXPLODED VIEW OF CHASSIS AND CABINET (DRA-625/425)



**PARTS LIST OF EXPLODED VIEW (DRA-625/425 Europe Gold Version)**  
 [ Same as parts list (for DRA-625/425 Europe Black Version) except the followings ]

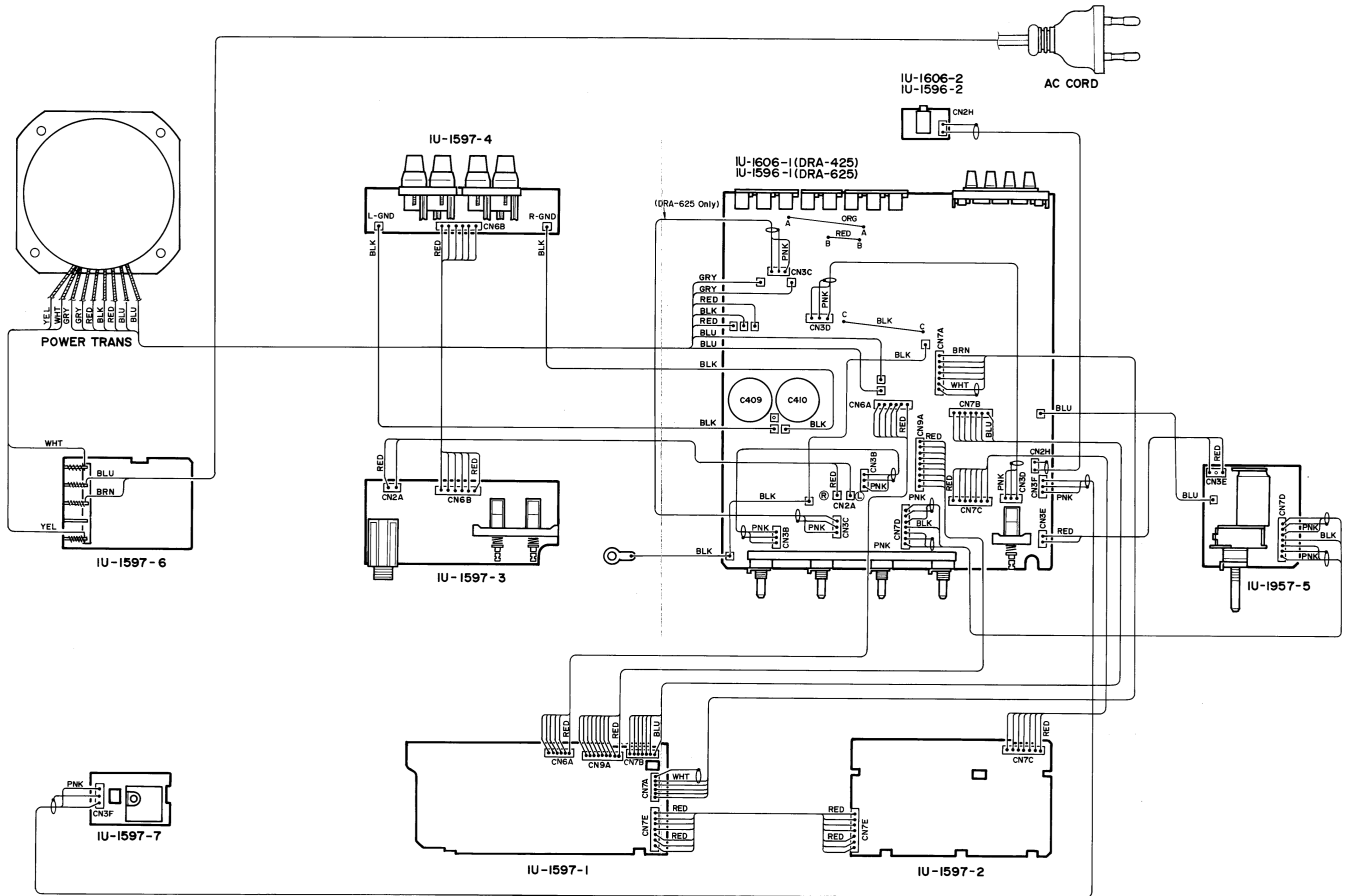
Ref. No.	Part No.	Part Name	Remarks
37	1460922413	INNER PANEL	
38	1131018119	KNOB-TACT-1	
39	1131019118	KNOB-TACT-2	
40	1131020217	KNOB-FUNCTION	
44	1131054018	POWER KNOB-Ass'y	
46	1441689212	FRONT PANEL Ass'y	
46	1441691213	FRONT PANEL Ass'y	
48	1139071019	PUSH KNOB (T)	
49	1120529114	VOLUME KNOB	
50	1120530129	KNOB	
51	1120530132	KNOB	
52	1020314018	TOP COVER	
<b>SCREW</b>			
110	4770263018	3P SWELLING SCREW	
<b>PACKING &amp; ACCESSORIES (not included Exploded view)</b>			
211	5011237113	CARTON CASE	
211	5011239111	CARTON CASE	
215	5139111001	COLOR LABEL (GOLD)	

NOTE : ■ DRA-625 only  
 ● DRA-425 only

**ADDENDUM LIST**

Ref. No.	Part Name & Descriptions	DRA625		DRA425	
		Australia	Australia	U.K.	
9	DISPLAY UNIT	1U-1597K	1U-1597L	1U-1597L	
16	MASKING SHEET	5131144005(3)	5131144005(3)	5131144005(3)	
24	AC CORD	2062025005	2062025005		
	AC CORD WITH LABEL			2062024006	
29	POWER TRANS(EA)	2335681008	2335680009	2335680009	
	VOLTAGE LABEL	5130362008(2)	5130362008(2)	5130362008(2)	

WIRING DIAGRAM (DRA-625/425)





SCHEMATIC DIAGRAM (for DRA-625)

1

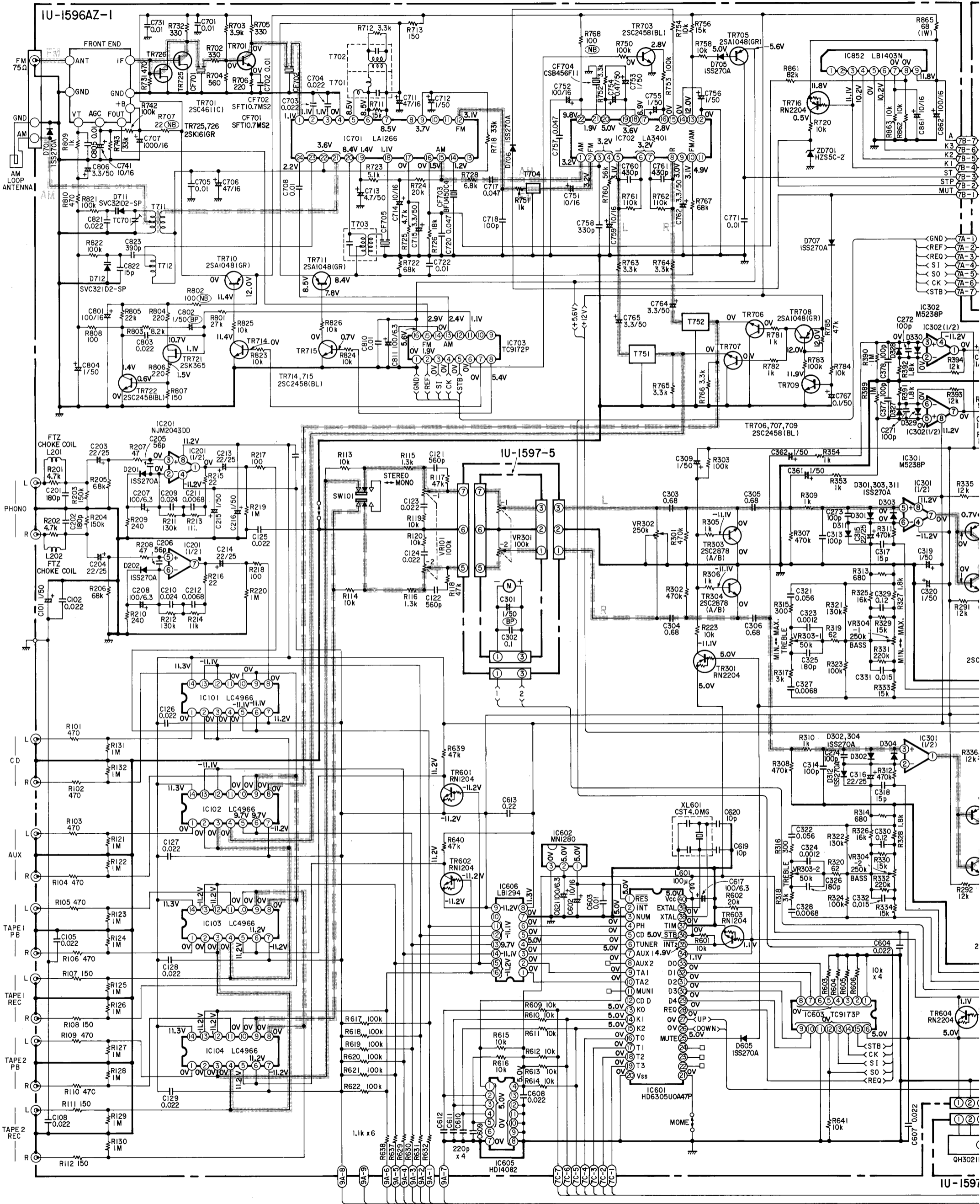
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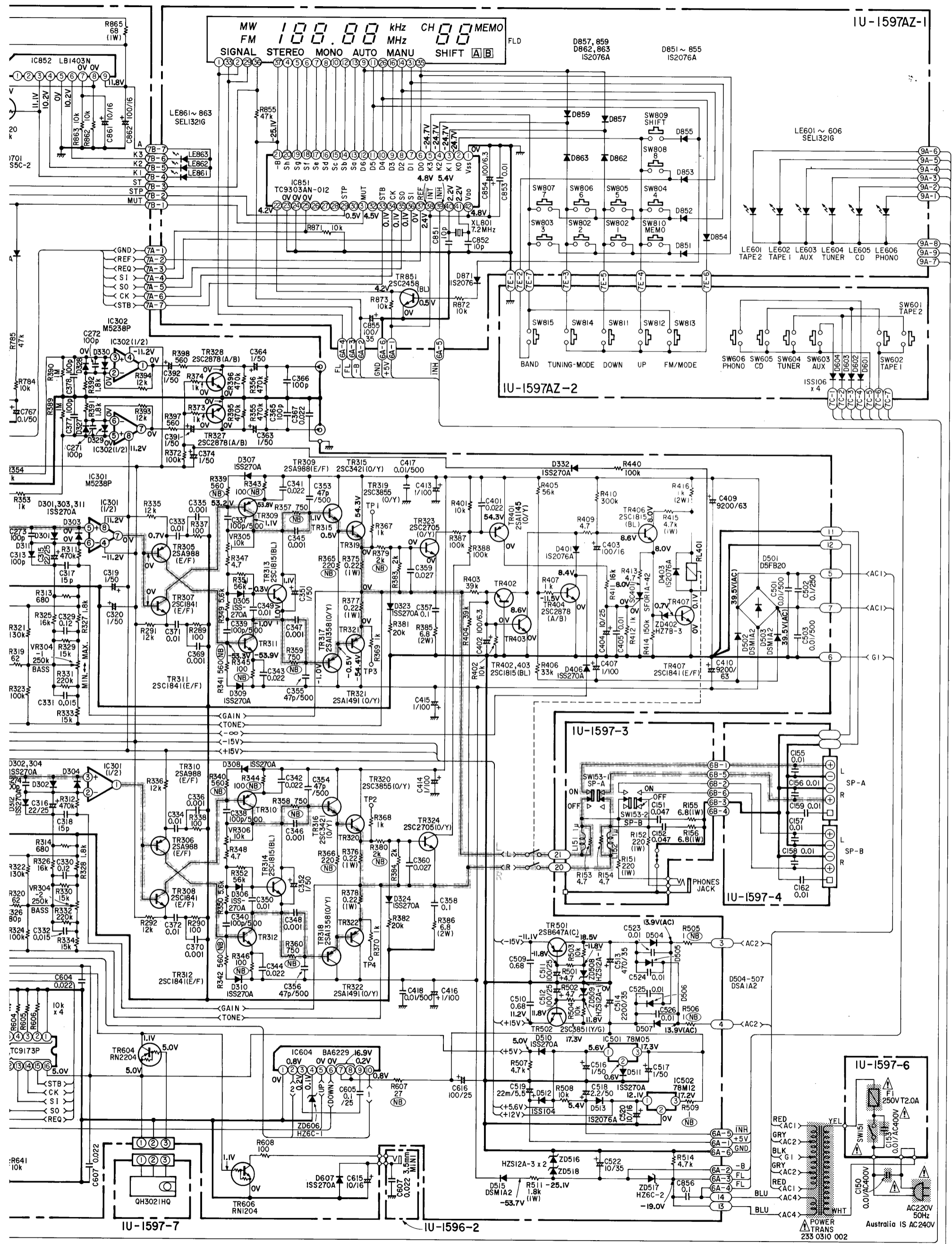
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5

6



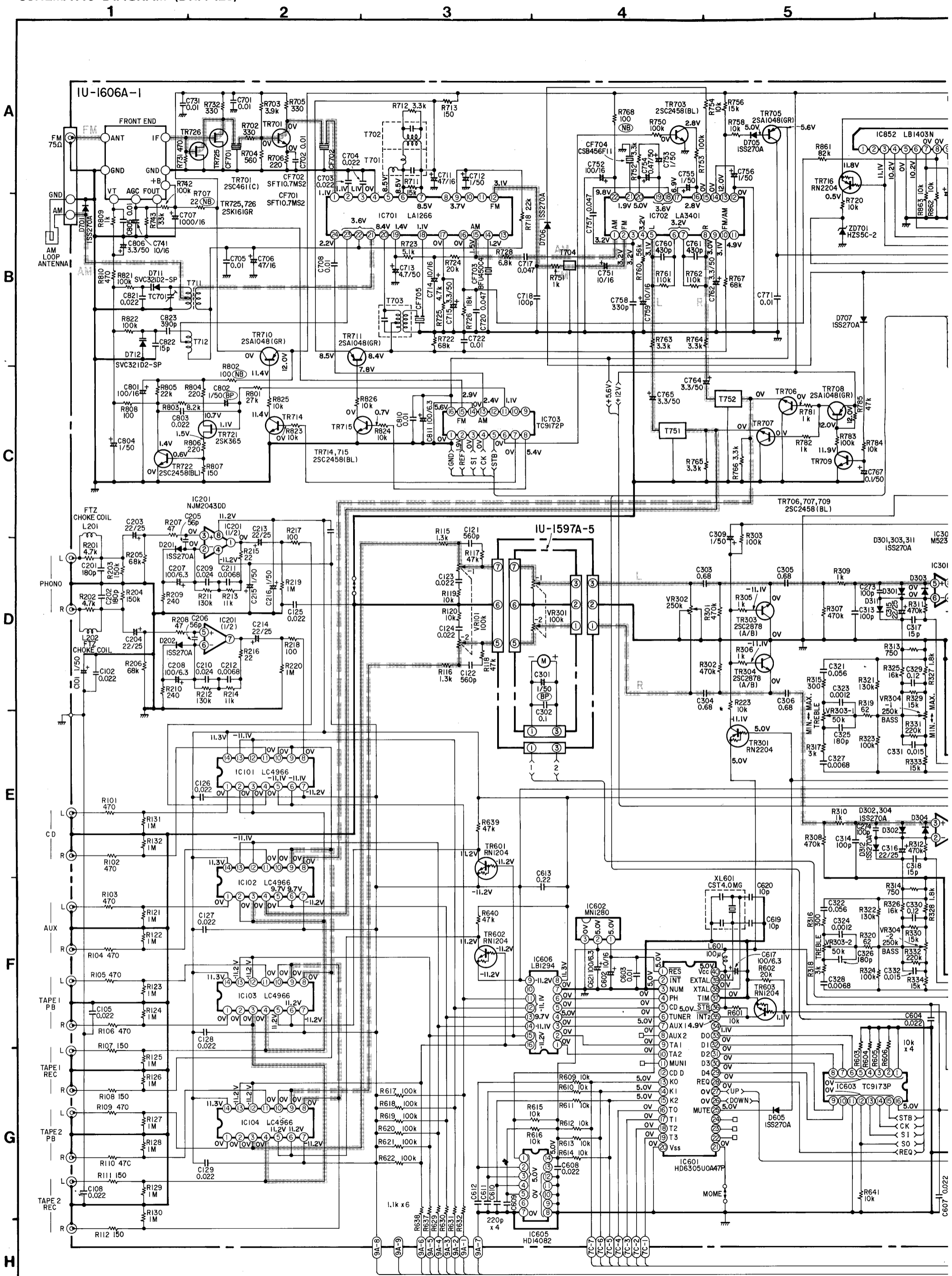
Means important safety item, which must be replaced, when necessary, by a part specified or meeting the specification by the manufacturer.



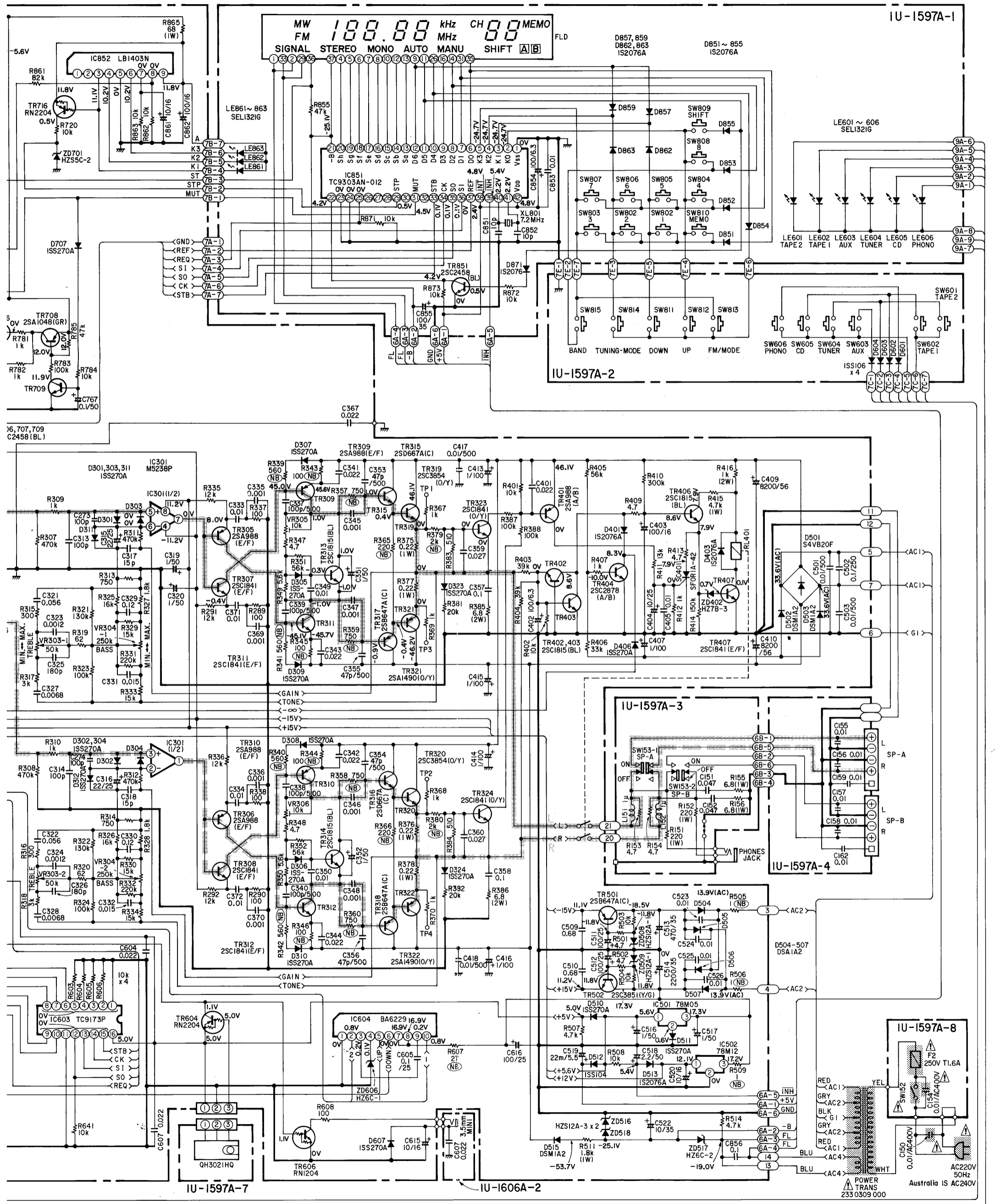
FM or L-CH SIGNAL LINE  
AM or R-CH SIGNAL LINE

NOTES  
ALL RESISTANCE VALUES IN OHM k = 1,000 OHM M = 1,000,000 OHM  
ALL CAPACITANCE VALUES IN MICRO FARAD P = MICRO-MICRO FARAD  
EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.  
CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

SCHEMATIC DIAGRAM (DRA-425)



⚠ Means important safety item, which must be replaced, when necessary, by a part specified or meeting the specification by the manufacturer.



FM or L-CH SIGNAL LINE  
AM or R-CH SIGNAL LINE

NOTES  
ALL RESISTANCE VALUES IN OHM K = 1,000 OHM M = 1,000,000 OHM  
ALL CAPACITANCE VALUES IN MICRO FARAD P = MICRO-MICRO FARAD  
EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.  
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