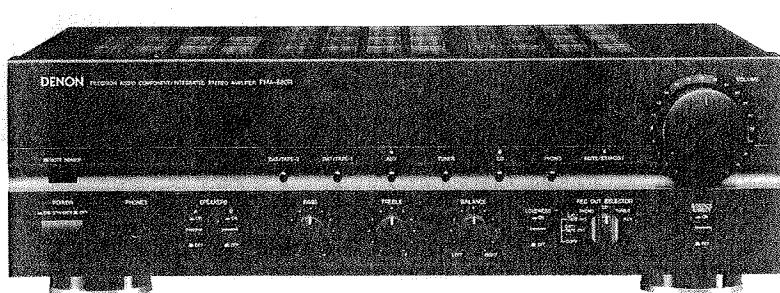


# DENON

Hi-Fi Integrated Stereo Amplifier

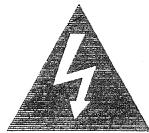
## SERVICE MANUAL MODEL PMA-680R INTEGRATED STEREO AMPLIFIER



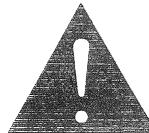
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NIPPON COLUMBIA CO., LTD.



**CAUTION**  
RISK OF ELECTRIC SHOCK  
DO NOT OPEN



**CAUTION: TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT REMOVE COVER (OR BACK). NO USER SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.**

The lightning flash with arrowhead symbol, within an equilateral triangle, is intended to alert the user to the presence of uninsulated "dangerous voltage" within the product's enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.

The exclamation point within an equilateral triangle is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

**WARNING: TO REDUCE THE RISK OF FIRE OR ELECTRIC SHOCK, DO NOT EXPOSE THIS APPLIANCE TO RAIN OR MOISTURE.**

• FOR U.S.A. & CANADA MODEL ONLY

**CAUTION**

TO PREVENT ELECTRIC SHOCK DO NOT USE THIS (POLARIZED) PLUG WITH AN EXTENSION CORD, RECEPTACLE OR OTHER OUTLET UNLESS THE BLADES CAN BE FULLY INSERTED TO PREVENT BLADE EXPOSURE.

• POUR LE MODELE CANADIEN UNIQUEMENT

**ATTENTION**

POUR PREVENIR LES CHOCS ELECTRIQUES NE PAS UTILISER CETTE FICHE POLARISEE AVEC UN PROLONGATEUR UNE PRISE DE COURANT OU UNE AUTRE SORTIE DE COURANT, SAUF SI LES LAMES PEUVENT ETRE INSERERES A FOND SANS EN LAISSER AUCUNE PARTIE A DECOUVERT.

• NUR FÜR EUROPÄISCHE MODELLE

Konformitätserklärung

Die DENON Electronic GmbH  
Haiskestraße 32  
4030 Ratingen 1

Erklärt als Hersteller/Importeur, daß das in dieser Bedienungsanleitung beschriebene Gerät den Technischen Vorschriften für Ton- und Fernseh-Rundfunkempfänger nach der Amtsblattverfügung 868/1989 (Amtsblatt des Bundesministers für Post und Telekommunikation vom 31. 8. 1989) entspricht.

• FOR UNITED KINGDOM MODEL ONLY

**CONNECTING THE MAINS PLUG:**

This unit operates from a 240V ac 50 Hz mains supply.

Fit a proper mains plug to the mains lead of this equipment. If a 13 amp (BS1363) plug is used, a 5 amp fuse must be fitted. The 13 amp fuse supplied in a new plug must NOT be used. If any other type of plug is used, a 5 amp fuse must be fitted either in the plug or adaptor or at the distribution board.

**IMPORTANT**

The wires in the mains lead are coloured in accordance with the following code:

Blue: Neutral  
Brown: Live

As the colours of the wires in the mains lead of this apparatus may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows:

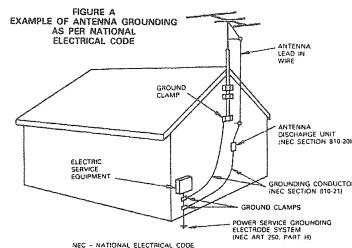
The wire which is coloured BLUE must be connected to the terminal which is marked with the letter N or coloured black.  
The wire which is coloured BROWN must be connected to the terminal which is marked with the letter L or coloured red.

DO NOT MAKE ANY CONNECTION TO THE LARGER PIN MARKED WITH THE LETTER E OR BY THE SYMBOL  $\triangle$  OR COLOURED GREEN OR GREEN-AND-YELLOW.

Disconnect the mains plug from the supply socket when not in use.

## SAFETY INSTRUCTIONS

1. Read Instructions – All the safety and operating instructions should be read before the appliance is operated.
2. Retain Instructions – The safety and operating instructions should be retained for future reference.
3. Heed Warnings – All warnings on the appliance and in the operating instructions should be adhered to.
4. Follow Instructions – All operating and use instructions should be followed.
5. Water and Moisture – The appliance should not be used near water – for example, near a bathtub, washbowl, kitchen sink, laundry tub, in a wet basement, or near a swimming pool, and the like.
6. Carts and Stands – The appliance should be used only with a cart or stand that is recommended by the manufacturer.
- 6A. An appliance and cart combination should be moved with care. Quick stops, excessive force, and uneven surfaces may cause the appliance and cart combination to overturn.
7. Wall or Ceiling Mounting – The appliance should be mounted to a wall or ceiling only as recommended by the manufacturer.
8. Ventilation – The appliance should be situated so that its location or position does not interfere with its proper ventilation. For example, the appliance should not be situated on a bed, sofa, rug, or similar surface that may block the ventilation openings; or, placed in a built-in installation, such as a bookcase or cabinet that may impede the flow of air through the ventilation openings.
9. Heat – The appliance should be situated away from heat sources such as radiators, heat registers, stoves, or other appliances (including amplifiers) that produce heat.
10. Power Sources – The appliance should be connected to a power supply only of the type described in the operating instructions or as marked on the appliance.
11. Grounding or Polarization – Precautions should be taken so that the grounding or polarization means of an appliance is not defeated.
12. Power-Cord Protection – Power-supply cords should be routed so that they are not likely to be walked on or pinched by items placed upon or against them, paying particular attention to cords at plugs, convenience receptacles, and the point where they exit from the appliance.
14. Cleaning – The appliance should be cleaned only as recommended by the manufacturer.
15. Power Lines – An outdoor antenna should be located away from power lines.
16. Outdoor Antenna Grounding – If an outside antenna is connected to the receiver, be sure the antenna system is grounded so as to provide some protection against voltage surges and built-up static charges. Article 810 of the National Electrical Code, ANSI/NFPA 70, provides information with regard to proper grounding of the mast and supporting structure, grounding of the lead-in wire to an antenna-discharge unit, size of grounding conductors, location of antenna-discharge unit, connection to grounding electrodes, and requirements for the grounding electrode. See Figure A.
17. Nonuse Periods – The power cord of the appliance should be unplugged from the outlet when left unused for a long period of time.
18. Object and Liquid Entry – Care should be taken so that objects do not fall and liquids are not spilled into the enclosure through openings.
19. Damage Requiring Service – The appliance should be serviced by qualified service personnel when:
  - A. The power-supply cord or the plug has been damaged;
  - B. Objects have fallen, or liquid has been spilled into the appliance; or
  - C. The appliance has been exposed to rain; or
  - D. The appliance does not appear to operate normally or exhibits a marked change in performance; or
  - E. The appliance has been dropped, or the enclosure damaged.
20. Servicing – The user should not attempt to service the appliance beyond that described in the operating instructions. All other servicing should be referred to qualified service personnel.



**NOTE:**

- Always keep the POWER switch on the main unit turned on.
- Turn the power on and off from the remote control unit.
- Unplug the power cord when you do not plan to use the unit for a long period of time.

**CAUTION:**

If only the MUTE/STANDBY LED is lit, this means that the power is turned off from the remote control unit. Turn the power on from the remote control unit.

**HINWEIS:**

- Lasen Sie den Netzschalter (POWER) am Hauptgerät stets eingeschaltet.
- Schalten Sie den Strom mit dem Fernbedienungsgerät ein- und aus.
- Trennen Sie das Netzkabel vom Netz ab, wenn Sie beabsichtigen, das Gerät über einen längeren Zeitraum hinweg nicht zu benutzen.

**VORSICHT:**

Wenn nur das Stummenschalt-/Bereitschafts-LED (MUTE/STANDBY) leuchtet, so bedeutet dies, daß der Strom vom Fernbedienungsgerät aus geschaltet worden ist. Schalten Sie den Strom vom Fernbedienungsgerät aus ein.

**REMARQUE:**

- S'assurer que le commutateur d'alimentation (POWER) sur l'unité principale soit toujours dans la position active.
- Allumer et éteindre l'appareil avec la télécommande.
- Débrancher le cordon d'alimentation lorsque l'appareil ne sera pas utilisé pendant une longue période.

**ATTENTION:**

Si seul le témoin (LED) de sourdine/veille (MUTE/STANDBY) est allumé, cela signifie que l'appareil est mis hors circuit par la télécommande. Allumer l'appareil avec la télécommande.

**NOTA:**

- Tenete sempre l'interruttore della corrente (POWER) dell'unità principale nella posizione di attivazione.
- Accendete e spegnete la corrente usando il telecomando.
- Scolateggiate il filo di alimentazione quando avete intenzione di non usare l'apparecchio per un lungo periodo.

**AVVISO:**

Se sono illuminati solo i LED di attenuazione/attesa (MUTE/STANDBY), questo significa che la corrente è stata spenta con il telecomando. Riaccendete la corrente usando il telecomando.

**PRECAUTIONS FOR INSTALLATION**

Leave at least 10cm of space between this unit and any other component placed above.

**SICHERHEITSMASSENNAHMEN BEIM EINBAU**

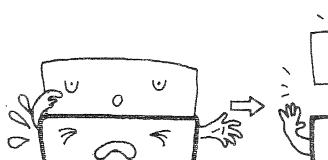
Lassen einen Mindestabstand von 10 cm zwischen diesem Gerät und der anderen Komponenten, die daraufgestellt wird.

**PRÉCAUTIONS D'INSTALLATION**

Prévoir un espace d'au moins 10cm entre l'unité et tout autre appareil se trouvant au-dessus.

**PRECAUZIONI PER L'INSTALLAZIONE**

Lasciare uno spazio libero di almeno 10 cm fra quest'unità e qualsiasi altro componente che è collocato sopra la stessa.



10cm or more  
10cm oder mehr  
10cm ou plus  
10cm o più  
10cm o più  
10cm of meer  
10cm eller mer

**NOTA:**

- Mantenga siempre activado el interruptor de alimentación (POWER) en la unidad principal.
- Encienda y apague el equipo desde la unidad de control remoto.
- Cuando la unidad vaya a estar fuera de uso por un período prolongado de tiempo, desconecte el cable de alimentación.

**PRECAUCIÓN:**

Cuando sólo el indicador LED de silenciamiento/modo de espera (MUTE/STANDBY) esté encendido, significará que la alimentación a la unidad ha sido desconectada desde la unidad de control remoto. Conecte la alimentación desde la unidad de control remoto.

**OPMERKING:**

- Zorg er altijd voor dat de stroomschakelaar (POWER) van het hoofdstel in de ingeschakelde stand staat.
- Schakel de stroom in en uit m.b.v. de afstandsbediening.
- Trek het netsnoer uit wanneer u denkt het toestel gedurende een lange periode niet te gebruiken.

**WAARSCHUWING:**

Indien enkel de dempings-(MUTE)/STANDBY LED brandt, betekent dit dat de spanning met de afstandsbediening is uitgeschakeld. Schakel de spanning in met de afstandsbediening.

**OBSERVERA:**

- Låt aldrig strömbrytaren (POWER) på huvudenheter vara påslagen.
- Slå till/för strömmen med hjälp av fjärrkontrollen.
- Koppla loss nätkabeln om apparaten inte skall användas under lång tid.

**OBSERVARA:**

Om endast MUTE/STANDBY-lampan lyser betyder det att strömmen har stängts av via fjärrkontrollen. Strömmen måste då sättas på via fjärrkontrollen igen.

**NOTA:**

- Mantenha o interruptor da Corrente (POWER) na unidade principal sempre ligado.
- Ligue e desligue a corrente a partir da unidade de controlo remoto.
- Desconecte o fio de força quando intentar não utilizar a unidade por longo tempo.

**PRECAUÇÃO:**

Se apenas se iluminar o LED de surdina/espera (MUTE/STANDBY), isto significa que a força se desligou a partir do controle remoto. Ligue a força a partir do controle remoto.

**PRECAUCIONES PARA LA INSTALACION**

Deje por lo menos 10 cm. de espacio entre esta unidad y cualquier otro componente situado sobre ella.

**VOORZORGSSMAATREGELLEN**

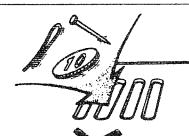
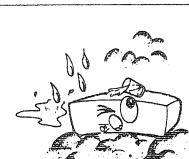
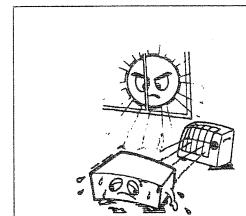
Bij plaatsing dient u een ruimte van minstens 10 cm open te laten tussen dit toestel en een ander erop geplaatst komponent.

**FÖRSIKTIGHETSGÄRDER VID INSTALLATIONEN**

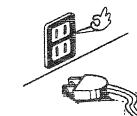
Se till att det finns minst 10 cm mellanrum mellan apparaten och en annan apparat som ställs ovanpå.

**CUIDADOS NA INSTALAÇÃO**

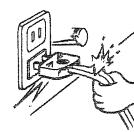
Deixe um espaço de pelo menos 10 cm entre esta unidade e qualquer outro componente colocado acima.

**NOTE ON USE/HINWEISE ZUM GEBRAUCH/OBSERVATIONS RELATIVES A L'UTILISATION****NOTE SULL'USO/NOTAS SOBRE EL USO/ALVORENS TE GEBRUIKEN/OBSERVERA****OBSERVAÇÕES QUANTO AO USO**

- Keep the set free from moisture, water, and dust.
- Halten Sie das Gerät von Feuchtigkeit, Wasser und Staub fern.
- Proteger l'appareil contre l'humidité, l'eau et la poussière.
- Tenete l'unità lontana dall'umidità, dall'acqua e dalla polvere.
- Mantenha o equipa livre de humedad, agua y polvo.
- Laat geen vochtigheid, water of stof in het apparaat binnendringen.
- Utsätt inte apparaten för fukt, vatten och damm.
- Mantenha o aparelho livre de qualquer umidade, água ou poeira.



- Unplug the power cord when not using the set for long periods of time.
- Wenn das Gerät eine längere Zeit nicht verwendet werden soll, trennen Sie das Netzkabel vom Netzstecker.
- Debranchez le cordon d'alimentation lorsque l'appareil n'est pas utilisé pendant de longues périodes.
- Desconecte el filo de alimentación cuando no se utilice el equipo por mucho tiempo.
- Neem altijd het netsnoer uit het stopkontak wanneer het apparaat gedurende een lange periode niet wordt gebruikt.
- Koppla ur nätkabeln om apparaten inte kommer att användas i lång tid.
- Desligue o fio condutor de força quando o aparelho não tiver que ser usado por um longo período.



- Handle the power cord carefully.
- Hold the plug when unplugging the cord.
- Gehen Sie vorsichtig mit dem Netzkabel um.
- Halten Sie das Kabel am Stecker, wenn Sie den Stecker herausziehen.
- Manipuler le cordon d'alimentation avec précaution.
- Tenir la prise lors du débranchement du cordon.
- Maneggiate il filo di alimentazione con cura.
- Agite por la spina quando scolligate il cavo dalla presa.
- Maneje el cordón de energía con cuidado.
- Segure a presa com cuidado quando desconecte o cordão de energia.
- Hanteer het netsnoer voorzichtig.
- Houd het snoer bij de stekker vast wanneer deze moet worden aan- of losgekoppeld.
- Hanter nätkabeln varsamt.
- Håll i kabeln när den kopplas från eluttaget.
- Manuseie com cuidado o fio condutor de energia.
- Segure a tomada ao desconectar o fio.



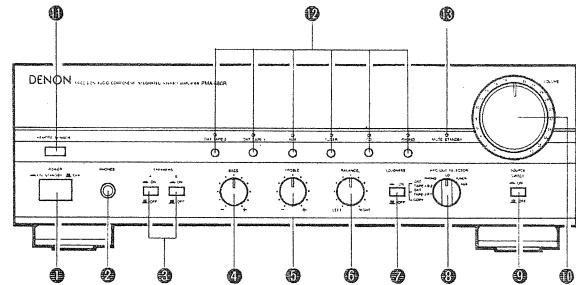
\*(For sets with ventilation holes)

- Do not obstruct the ventilation holes.
- Die Belüftungsöffnungen dürfen nicht verdeckt werden.
- Ne pas obstruer les trous d'aération.
- Non coprite i fori di ventilazione.
- No obstruya los orificios de ventilación.
- De ventilatieopeningen mogen niet worden beblokkeld.
- Tapp inte till ventilationsöppningarna.
- Não obstrua os orifícios de ventilação de alguma forma.

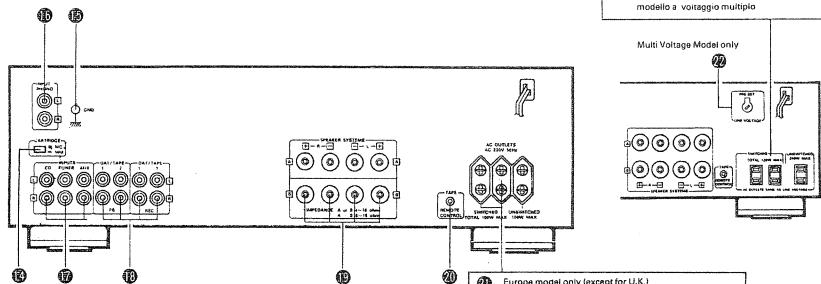


- Never disassemble or modify the set in any way.
- Versuchen Sie niemals das Gerät auseinander zu nehmen oder auf jegliche Art zu verändern.
- Ne jamais démonter ou modifier l'appareil d'une manière ou d'une autre.
- Non smontate mai, né modificate l'unità in nessun modo.
- Nunca desarme o modifique o aparelho de nenhuma maneira.
- Nooit dit apparaat demonteren of op andere wijze modifieren.
- Ta inte isär apparaten och försök inte bygga om den.
- Nunca desmonte ou modifique o aparelho de alguma forma.

**FRONT PANEL**  
**FRONTPLATTE**  
**PANNEAU AVANT**  
**PANNELLO ANTERIORE**



**REAR PANEL**  
**RÜCKWAND**  
**PANNEAU ARRIERE**  
**PANNELLO POSTERIORE**



**LINE VOLTAGE (Voltage select switch) . . . For Multi-voltage model only.**  
 \* The desired voltage may be set with the VOLTAGE SELECTOR KNOB on the back panel using a screw driver.  
 \* Do not twist the VOLTAGE SELECTOR KNOB with excessive force. It may be damaged.  
 \* If the voltage select switch does not turn smoothly, see qualified serviceman.



Fig. 1  
 Abb. 1

**CONNECTIONS**  
**ANSCHLÜSSE**  
**CONNEXIONS**  
**CONNESSIONI**

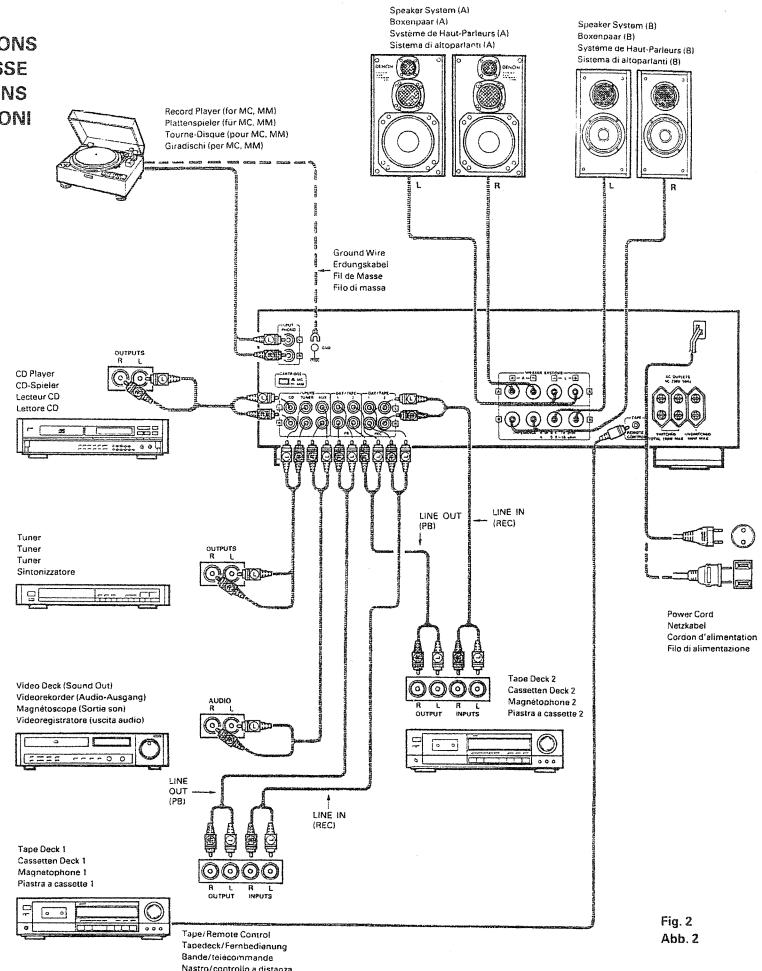


Fig. 2  
 Abb. 2

⑪ CARTRIDGE	⑫ GND	⑬ PHONO	⑭ CD, TUNER, AUX	⑮ DAT/TAPE-1, DAT/TAPE-2 + TAPE PB + TAPE REC	⑯ SPEAKERS	⑰ TAPE/REMOTE CONTROL
Cartridge Selector Switch	GND	Phono Input Terminals (Phono)	Input Terminals (CD, TUNER, AUX)	Playback and Recording Terminals • Playback Terminals • Recording Terminals	Speaker Terminals	Tape deck Remote control Jack
Tonabnehmer-Wählschalter	GND	Schallplattenspieler-Eingangsbuchsen (Phono)	Eingangsbuchsen (CD, TUNER, AUX)	Tonband-Ein/Ausgänge • Wiedergabe • Aufnahme	Lautsprecher-klemmen	Tapedeck-Ferbedienungs-buchse
Selecteur de cellule	GND	Bornes d'entrée (phono)	Bornes d'entrée (CD, TUNER, AUX)	Bornes de lecture et d'enregistrement • Bornes de lecture • Bornes d'enregistrement	Bornes de haut-parleurs	Prise de télécommande de magnétocassette
Interruttore di selezione cartuccia	GND	Terminali di ingresso Phono	Terminali di ingresso (CD, TUNER, AUX)	Terminali di riproduzione registrazione • Terminali di riproduzione • Terminali di registrazione	Terminali degli altoparlanti	Presa di controllo a distanza della piastra

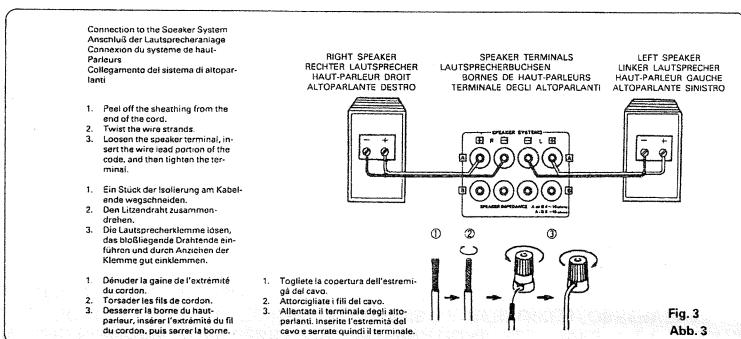


Fig. 3  
 Abb. 3

## DESIGNATIONS AND FUNCTIONS OF PANEL CONTROLS

### ① POWER (Power Switch)

When the power switch is turned ON ( ), the MUTE/STANDBY LED ( ) lights. When the power switch is turned ON, power is supplied to the unit. It takes a few seconds after the power is turned on for the unit to warm up. This is due to the built-in muting circuit that eliminates noise during the on/off operation.

### ② PHONES (Headphone Jack)

This jack is used to plug in the headphones.

### ③ SPEAKERS (Speaker Selection Switch)

The PMA-680R can be connected to two speaker systems: speaker system A and speaker system B. When A is pressed, the speaker system connected to speaker output terminals A operates. When B is pressed, the speaker system connected to speaker output terminals B operates. When A and B are pressed on together, both speaker systems operate simultaneously. When the A and B switches are both off (in the out position), there is no output from the speaker terminals. This setting is used to listen to playback through the headphones.

### ④ BASS (Bass Control)

This knob is used to control the bass quality of the sound. When the knob is set at the center position, the frequency characteristics are flattened in the range below 1000 Hz. The bass is emphasized as the knob is moved off center to the right ( ), and reduced as it is moved to the left ( ). When volume control ⑩ is set to the right of the center position, the effect of the other controls is reduced.

### ⑤ TREBLE (Treble Control)

This knob is used to control the treble quality of the sound. When the knob is set at the center position, the frequency characteristics are flattened in the range above 1000 Hz. The treble is emphasized as the knob is moved off center to the right ( ), and reduced as it is moved to the left ( ). When volume control ⑩ is set to the right of the center position, the effect of the other controls is reduced.

### ⑥ BALANCE (Balance Control)

This knob is used to adjust the balance between the left and right channels. When it is set to the center position, the amplitude of the amplifier is equal on both sides. If there is a difference in the left and right channel output voltages for a cartridge, move the knob to the left and the right to adjust it. If the volume on the right side is too low, turn the knob to the right ( ). If the volume on the left side is too low, turn the knob to the left ( ). This will achieve an even balance on the left and right sides.

### ⑦ LOUDNESS (Loudness Switch)

When the volume is low, it is difficult for the human ear to clearly distinguish notes in the low and high frequency ranges. The loudness switch allows a simple "one-touch" correction of this difficulty. Press the loudness switch ON ( ) when listening to music at a low volume. The low notes and high notes will be corrected to produce a natural sound.

### ⑧ REC OUT SELECTOR (Rec Out Select Switch)

Use this switch to select the recording component.

- PHONO: Used to recording from the turntable.
- CD: Used to recording from the CD player.
- TUNER: Used to recording from the tuner.
- AUX: Used to recording component that connected to the AUX terminal.
- DAT/TAPE-1 ▶ 2: Used to recording from the tape deck connected to the DAT/TAPE-1 jacks.
- DAT/TAPE-2 ▶ 1: Used to recording from the tape deck connected to the DAT/TAPE-2 jacks.

### ⑨ SOURCE DIRECT (Source Direct Switch)

The controls (BALANCE, LOUDNESS, and TONE) can be used when this switch is in the OFF ( ) position. When set to the ON ( ) position, the above controls are by-passed and the signals are input directly to the volume control circuit, providing high quality sound.

### ⑩ VOLUME (Volume Control)

This knob controls the overall volume level. Turn the knob to the right ( ) to raise the volume and to the left ( ) to lower it.

### ⑪ REMOTE SENSOR (Remote Control Sensor)

This sensor receives the infra-red light transmitted from the wireless remote control unit. For remote control, point the wireless remote control unit towards the sensor.

### ⑫ INPUT SELECTOR (Input Select Switch)

Use these to select the program source. When the button for the desired program source is selected, its LED lights. One program source only can be selected at a time, as follows:

- PHONO: Used to select the output from a turntable that is connected to the PHONO terminal. Use the PHONO switch ⑯ (Rear Panel Side) to switch the sensitivity to correspond to the cartridge type being used.
- CD: Used to listen a compact disc player or other component that is connected to the CD terminal.
- TUNER: Used to play a component such as an FM/AM tuner or a TV tuner that is connected to the TUNER terminal.
- AUX: Used to play a component such as a Hi Fi video player, TV tuner, 8-track tape player or tape deck that is connected to the AUX terminal.
- DAT/TAPE-1: Use this Position when using the tape deck, etc., connected to the DAT/TAPE-1 jacks.
- DAT/TAPE-2: Use this Position when using the tape deck, etc., connected to the DAT/TAPE-2 jacks.

### ⑯ MUTE/STANDBY LED

This LED flashes while the muting circuit is activated when the power is turned on and when muting is turned on from the remote control unit, and remains lit (without flashing) while the power is on.

### ⑰ PHONO (Cartridge Selection Switch): Rear Panel Side

This switch is set according to the type of player cartridge to be used.

- MC ( ): Used when an MC (moving-coil) cartridge with an output of less than 0.5 mV is used.
- MM ( ): Used when an MM (moving-magnet) cartridge with an output of 2 mV or more is used.

### ⑲ TAPE/REMOTE CONTROL (Tape Deck Remote Control Jack): Rear Panel Side

Remote control of a connected DENON cassette deck is enabled by connecting the tape deck remote control lead to this jack. The jack is a mini-jack designed to accept a 3.5 mm plug.

**NOTE:** Do not connect headphones or a microphone to this jack. Use this jack only to connect a DENON cassette deck with a remote control jack (wired).

### ㉑ AC OUTLETS: Rear Panel Side

• For U.S.A., Canada and Multi-voltage models. AC outlets are used for connecting amplifier component units, such as tuner, turntable, tape deck, etc.

- SWITCHED (Total capacity: 120 W): These outlets are turned ON/OFF when main power switch and POWER button on the Remote Control Unit is turned on/off.
- UNSWITCHED (Capacity: 240 W): This outlet is always ON whether power switch is on or OFF.

• For Europe model, except the U.K. and Australia models.

AC outlets are used for connecting amplifier component units, such as tuner, turntable, tape deck, etc.

- SWITCHED (Total capacity: 100 W): These outlets are turned ON/OFF when main power switch and POWER button on the Remote Control Unit is turned on/off.
- UNSWITCHED (Capacity: 100 W): This outlet is always ON whether power switch is on or OFF.

## PLAYING A RECORD

1. Set the INPUT SELECTOR switch to "PHONO".
2. Operate the turntable and play the record.
3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

## PLAYBACK OF CD PLAYER

1. Set the INPUT SELECTOR switch to "CD".
2. Operate the CD player.
3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

## RECEPTION OF RADIO PROGRAMS

1. Set the INPUT SELECTOR switch to "TUNER".
2. Operate the tuner to receive a radio program.
3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

## CONNECTIONS OF AUDIO EQUIPMENT TO AUX TERMINALS

1. Set the INPUT SELECTOR switch to "AUX" Position.
2. Operate the Audio equipment Systems.
3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

## PLAYBACK WITH TAPE DECK

1. Set the INPUT SELECTOR switch to "DAT/TAPE-1" or "DAT/TAPE-2".
2. Operate the Tape Deck.
3. Turn the volume and tone controls to yield an appropriate volume and sound quality.

## RECORDING WITH TAPE DECK

1. Set the REC OUT SELECTOR to the program source you wish to record.
2. Start the playback of the program source.
3. Start recording with the component connected to "DAT/TAPE-1" or "DAT/TAPE-2".
- In the PMA-680R, the REC OUT signal and the speaker (headphone) signal are output via separate circuits so that knobs and switches related to the tone and volume have no effect whatsoever on the sound that is recorded. Also, since the recording function is selected by the REC OUT SELECTOR, the free program source can be played through the speakers (or headphones) even during recording.

## MONITORING THE RECORDING

A recording in progress can be monitored if a tape deck with three individual heads for recording and playback is used. A tape deck in which a common head is used for both recording and playback cannot be used to monitor recording. When a recording is being made using DAT/TAPE-1, selecting DAT/TAPE-1 with the INPUT SELECTOR will engage the RECORDING MONITOR and permit a check of the recording condition.

## OPERATION

### PREPARATION

#### 1. CHECKING CONNECTIONS

- Make sure that all the connections are proper by referring to the back panel. (Fig. 2, 3)
- Check the polarity (positive and negative) of connections, and the directivity of stereo separation (right cord to right channel terminal, and left cord to left channel terminal).
- Check the directivity of pin cord connection.

#### 2. SETTING OF EACH KNOB

- Turn the volume control knob counterclockwise, to "0".
- Set the rotary knob to "flat".
- Set SOURCE DIRECT and LOUDNESS to "OFF ( )".

After checking the above items, turn on the power, the amplifier is set in the ready mode in a few seconds.

### Protective Circuit

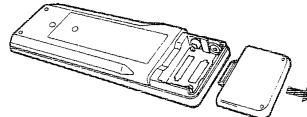
This set is equipped with a high speed protective circuit. This circuit protects the internal circuitry from damage due to large currents flowing when the speaker jacks are not completely connected or when an output is generated by a short circuit. This protective circuit's operation cuts off the output to the speakers. In such a case, be sure to turn the power to the set off and check the connections to the speakers. Then turn the power on again. After muting for several seconds, the set will operate normally.

## REMOTE CONTROL OPERATION

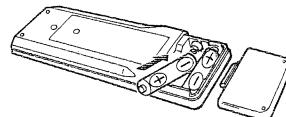
The accessory Remote Control Unit is used to control the amplifier from a convenient distance.

### (1) Inserting the Dry Cell Batteries

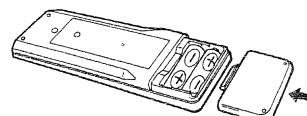
- 1. Remove the battery cover on the Remote Control Unit.



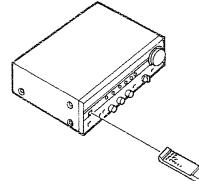
- 2. Insert two dry cell batteries as shown in the diagram on the battery supply unit.



- 3. Replace the battery cover.



### (2) Directions for use



- Operate the Remote Control Unit while pointing it towards the Remote Control Sensor on the Amplifier as shown in the diagram on the left.
- The Remote Control Unit can be used at distances up to about 8 meters in a straight line from the amplifier. This distance will decrease if there are obstructions blocking the infra-red light transmission or if the Remote Control Unit is not directed straight at the amplifier.

#### Note on operation

- Do not press the operating buttons on the Amplifier and the Remote Control Unit at the same time. This will cause misoperation.
- Operation of the Remote Control Unit will become less effective or erratic if the infrared Remote Control Sensor on the Amplifier is exposed to strong light or if there are obstructions between the Remote Control Unit and the sensor.
- In case you operate a VCR, TV or other components by remote control, do not operate buttons on two different remote control units at the same time. This will cause misoperation.

**Besides being able to operate the PMA-680R amplifier with this Remote Control Unit, you can also operate a DENON cassette deck and CD player from this handy full-system Remote Control Unit.**

#### Remote control section

##### Full-system Remote Control Unit

The full-system Remote Control Unit operates all major functions of the Amplifier, such as function switching, volume control. But that's not all! The same control pad can also control the major functions of a DENON CD player and cassette deck and tuner when combined with the PMA-680R to create a remarkably ergonomic and versatile DENON system with all the quality sound reproduction that the devoted audiophile expects.

## Remote Control Unit RC-152 supplied with the PMA-680R

### ① POWER buttons

These buttons can be used to turn on and off the power of the various components, including the amplifier, tuner, cassette tape deck, CD player, etc. However, the power for these components can only be turned on and off if they are in the power stand-by mode and the power cord is plugged in.

This button will not function if there is a power failure, if the power cord is not plugged in, or when using an audio timer.

For some components, these buttons will not turn the power on and off. Read the manuals for the components before using the buttons.

### ② MUTING button

Pressing this switch will activate the muting condition and no signals will be output to the speakers.

#### Other buttons

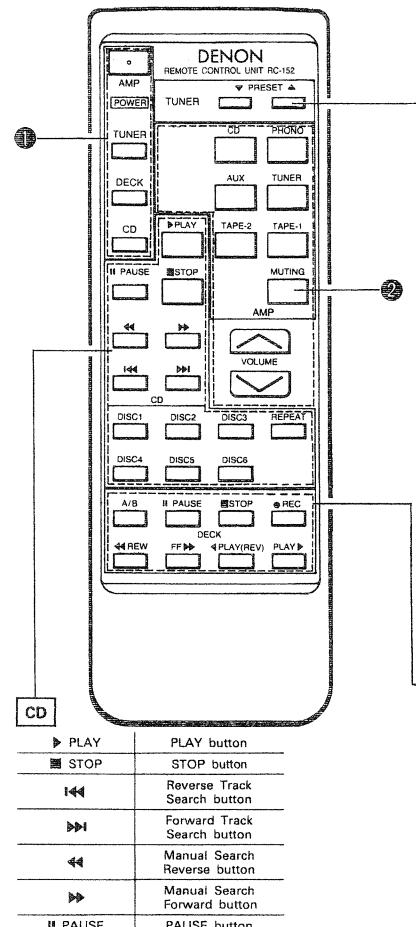
Other buttons are exclusively for the PMA-680R, and function in the same way as the corresponding buttons on the set.

#### TUNER

##### PRESET X buttons

Press this button to move up or down among the preset station numbers.

#### DECK



- The RC-152 Remote Control Unit can control all CD players (excluding the DCD-1800R) and cassette decks manufactured by DENON.
- Buttons are conveniently separated into groups, each group controlling one specific component. The groups are AMP, FUNCTION, CD, DECK and TUNER etc..

For details on operating other components, refer to the operating instructions for the CD player and/or cassette deck.

#### CAUTION:

- If the power is turned off with the Remote Control Unit, the set is switched to the power stand-by state. If you are absent for a long period of time, unplug the power cord.
- On the MUTE/STANDBY LED ⑩ lights when in the power stand-by mode.
- You may experience erratic operation of the Remote Control Unit if it is operated in fluorescent light and direct sunlight, in particular if this light strikes the Remote Control Sensor on the Amplifier. However, this is not a malfunction, and if this should happen, simply protect the sensor against such light.

Technical Data (typical value)	Technische Daten (typische Werte)	Caractéristiques techniques (valeur caractéristique)
<ul style="list-style-type: none"> <li>POWER AMPLIFIER SECTION</li> </ul> <p><b>Rated Output Power:</b> Both channels driven 18 ohm Load, 20 Hz to 20 kHz, T.H.D. 0.05% (4 ohm Load, DIN, 1 kHz, T.H.D. 0.7%)</p> <p>*2Continuous 65W per channel into 8 ohms from 20 Hz to 20 kHz with no more than 0.05% total harmonic distortion</p> <p>Total Harmonic Distortion: [-3 dB at rated output, 8 ohms]</p>	<ul style="list-style-type: none"> <li>LEISTUNGSSENDER VERSTÄRKER</li> </ul> <p><b>Nenn-Ausgangsleistung:</b> * Beide Kanäle betrieben (an 8 Ohm) 20 Hz bis 20 kHz, T.H.D. 0.05% (an 4 Ohm) DIN, 1 kHz, T.H.D. 0.7%</p> <p>*2Fortslaufend 65W pro Kanal min. zu 8 Ohm von 20 Hz bis 20 kHz mit einem Gesamtklirrfaktor von nicht mehr als 0.05%.</p> <p><b>Gesamtklirrfaktor:</b> [-3 dB bei Nennausgang, 8 Ohm]</p>	<ul style="list-style-type: none"> <li>PARTIE AMPLIFICATEUR DEPUISSEANCE</li> </ul> <p><b>Puissance nominale:</b> * Entrée de deux canaux (charge 8 ohms) 20 Hz à 20 kHz, T.H.D. 0.05% (charge 4 ohms) DIN, 1 kHz, D.H.T. 0.7%</p> <p>*65W en continu par canal min. 8 ohms de 20 Hz à 20 kHz avec une distorsion harmonique totale de 0.05% ou moins.</p> <p><b>Distorsion harmonique totale:</b> (-3 dB à la sortie nominale, 8 ohms)</p>
<ul style="list-style-type: none"> <li>PRE AMPLIFIER SECTION</li> </ul> <p><b>Rated Output:</b> (Recout Terminal)</p> <p><b>Input Sensitivity/ Input Impedance:</b> The value in parentheses ( ) refers to the input impedance when SOURCE DIRECT is ON.</p> <p><b>PHONO:</b> CD, TUNER AUX TAPE-1, TAPE-2: RIAA Deviation: PHONO: Within ±0.3 dB Maximum Input:</p>	<ul style="list-style-type: none"> <li>VORVERSTÄRKER</li> </ul> <p><b>Nenn-Ausgangsleistung:</b> (Aufnahme-Ausgangsbuchse)</p> <p><b>Eingangsempfindlichkeit/ Eingangsimpedanz:</b> Der in Klammern ( ) angegebene Wert bezieht sich auf die Eingangs-impedanz, wenn der Quellen-Direktschalter (SOURCE DIRECT) eingeschaltet (ON) ist. <b>PHONO:</b> CD, TUNER, AUX TAPE-1, TAPE-2: Abweichung von der RIAA-Kennlinie: PHONO: Innerhalb ±0.3 dB Maximaler Eingang:</p>	<ul style="list-style-type: none"> <li>PRE-AMPLI</li> </ul> <p><b>Puissance nominale:</b> (Bornes de sortie d'enregistrement)</p> <p><b>Sensibilité d'entrée/ impédance d'entrée:</b> La valeur entre parenthèses ( ) se rapporte à l'impédance d'entrée lorsque la touche de source directe (SOURCE DIRECT) est sur la position sous tension (ON). <b>PHONO:</b> CD, TUNER, AUX TAPE-1, TAPE-2: Variation RIAA: PHONO: Inf. à ±0.3 dB Entrée max.:</p>
<ul style="list-style-type: none"> <li>OVERALL CHARACTERISTICS</li> </ul> <p><b>SN Ratio (IHF A Network):</b> (input terminals short-circuited) SOURCE-DIRECT: ON</p> <p><b>Tone Control Adjustable Range:</b> BASS TREBLE Loudest:</p> <p><b>OTHERS</b> Power Supply</p>	<ul style="list-style-type: none"> <li>GESAMTEIGENSCHAFTEN</li> </ul> <p><b>Signal/Rauschabstand (IHF-A-Welle):</b> (Eingänge kurzgeschlossen) SOURCE DIRECT: ON</p> <p><b>Klangregelbereich:</b> TIFFEN (BASS) HÖHEN (TREBLE) Gehörträgige Lautstärke:</p> <p><b>SONSTIGES</b> Netzspannung und- frequenz</p>	<ul style="list-style-type: none"> <li>CARACTÉRISTIQUES GÉNÉRALES</li> </ul> <p><b>Rapport signal/bruit (réseau IHF A):</b> (Bornes d'entrée court-circuitées) SOURCE DIRECT: ON</p> <p><b>Gamma de réglage de tonalité:</b> GRAVES AIGUS <b>Compensation physiologique:</b></p> <p><b>AUTRES</b> Alimentation</p>
<p>AC Outlets Switched×2:</p> <p>Unswitched×1:</p> <p><b>Power Consumption</b></p> <p><b>Dimensions (W)×(H)×(D)</b></p> <p><b>Net Weight</b></p> <p><b>REMOTE CONTROL UNIT (RC-152)</b></p> <p><b>Remote control system:</b> Infrared pulse system Power supply: 3V DC, Two size R6P ("AA") dry cell batteries External dimensions: Weight:</p>	<p>Wechselstrom-Ausgänge Geschaltet×2: Ungeschaltet×1:</p> <p><b>Leistungsaufnahme</b></p> <p><b>Abmessungen (B)×(H)×(T)</b></p> <p><b>Nettogewicht</b></p> <p><b>FERNBEDIENUNGSGERÄT (RC-152)</b></p> <p><b>Fernbedienungs-System:</b> Infrarot-Impulse Spannung: 3V Gleichstrom; zwei Trockenzelle-Batterien vom Format R6 (AA) Außere Abmessungen: Gewicht:</p>	<p>Prises secteur (AC) Commutées×2:</p> <p>Non commutées×1:</p> <p><b>Consommation</b></p> <p><b>Dimensions (L)×(H)×(D)</b></p> <p><b>Poids</b></p> <p><b>UNITÉ DE TELECOMMANDE (RC-152)</b></p> <p><b>Système de télécommande:</b> Système à impulsion infrarouge Alimentation: 3V CC; deux piles sèches de format R6 ("AA") Dimensions extérieures: Poids:</p>

## ENGLISH

Please check to make sure the following items are included with the main unit in the carton:

- (1) Operating Instructions .....
- (2) Remote Control Unit (RC-152) .....
- (3) Batteries R6P (AA) .....

## DEUTSCH

Bitte überprüfen Sie, ob die folgenden Teile vollständig in der Verpackung enthalten sind:

- (1) Bedienungsanleitung .....
- (2) Fernbedienung (RC-152) .....
- (3) Batterien vom Typ R6P (AA) .....

## FRANÇAIS

Veuillez contrôler que les articles suivants sont bien joints à l'appareil principal dans le carton:

- (1) Mode d'emploi .....
- (2) Unité de télécommande (RC-152) .....
- (3) Piles R6P (AA) .....

## ITALIANO

Controllare che le parti seguenti si trovino imballate con l'apparecchio nella scatola di spedizione:

- (1) Libretto delle istruzioni .....
- (2) Telecomando (RC-152) .....
- (3) Batterie R6P (AA) .....

## ESPAÑOL

Por favor verifique asegurandose de que los siguientes artículos son empacados en la caja pero separados de la unidad principal.

- (1) Manual de instrucciones .....
- (2) Unidad de control remoto (RC-152) .....
- (3) Pilas R6P (AA) .....

## NEDERLANDS

Kontroleer of de volgende accessoires bij het hoofdstel in de doos zijn verpakt:

- (1) Gebruiksaanwijzing .....
- (2) Afstandsbediening (RC-152) .....
- (3) Batterijen R6P (AA) .....

## SVENSKA

Kontrollera att följande, förutom huvudapparaten, finns med i kartongen.

- (1) Bruksanvisning .....
- (2) Fjärrkontroll (RC-152) .....
- (3) Batterier R6P (AA) .....

## PORTUGUES

Certifique-se de que as seguintes peças estão incluídas na embalagem para da unidade principal:

- (1) Instruções de operação .....
- (2) Unidade de controle remoto (RC-152) .....
- (3) Baterias R6P (AA) .....

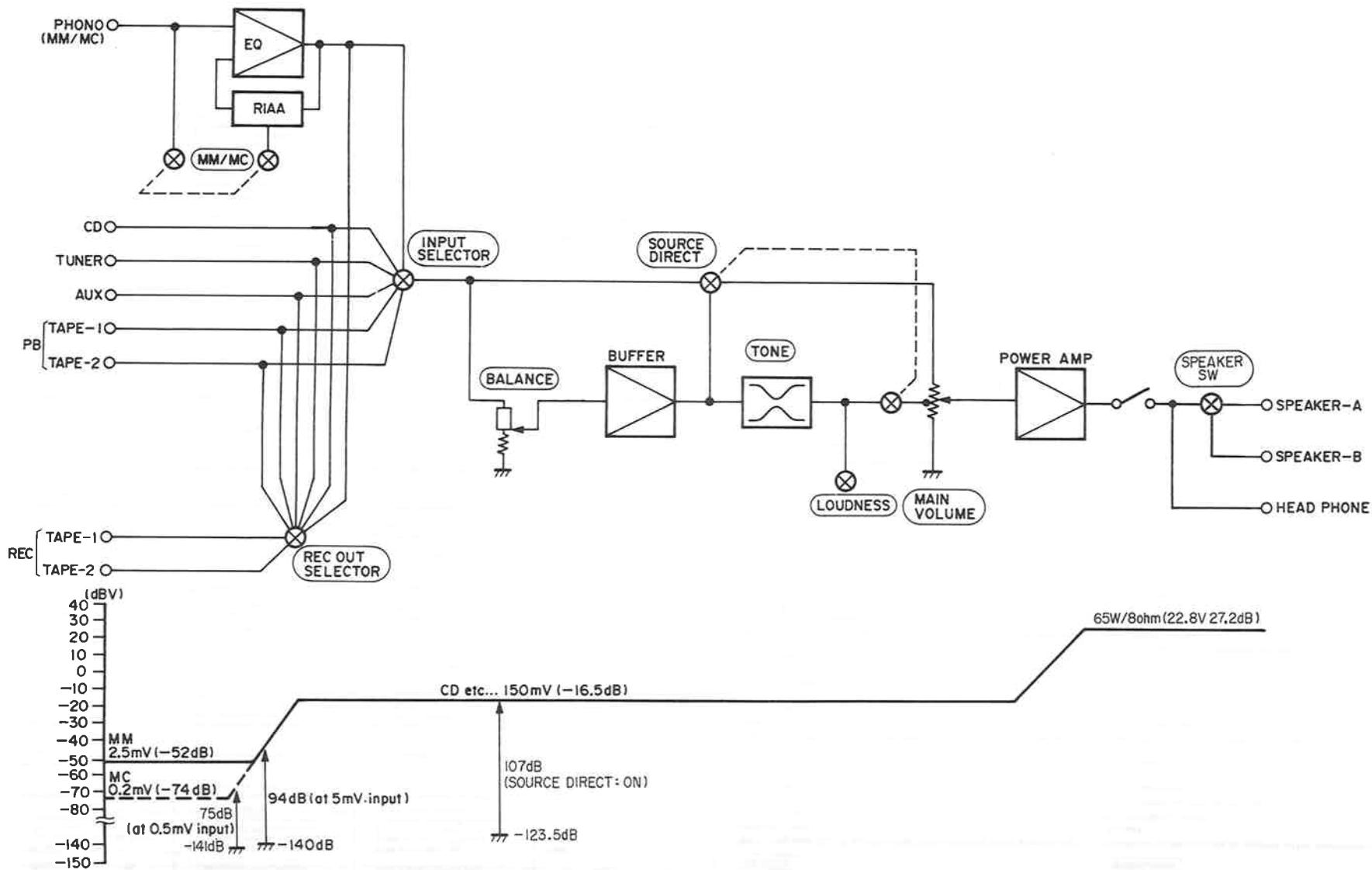
Note: \*1 For Europe  
\*2 For U.S.A., Canada and Multi-Voltage

Hinweis: \*1 Für Europa  
\*2 Für U.S.A., Kanada und Mehrfach-Spannung

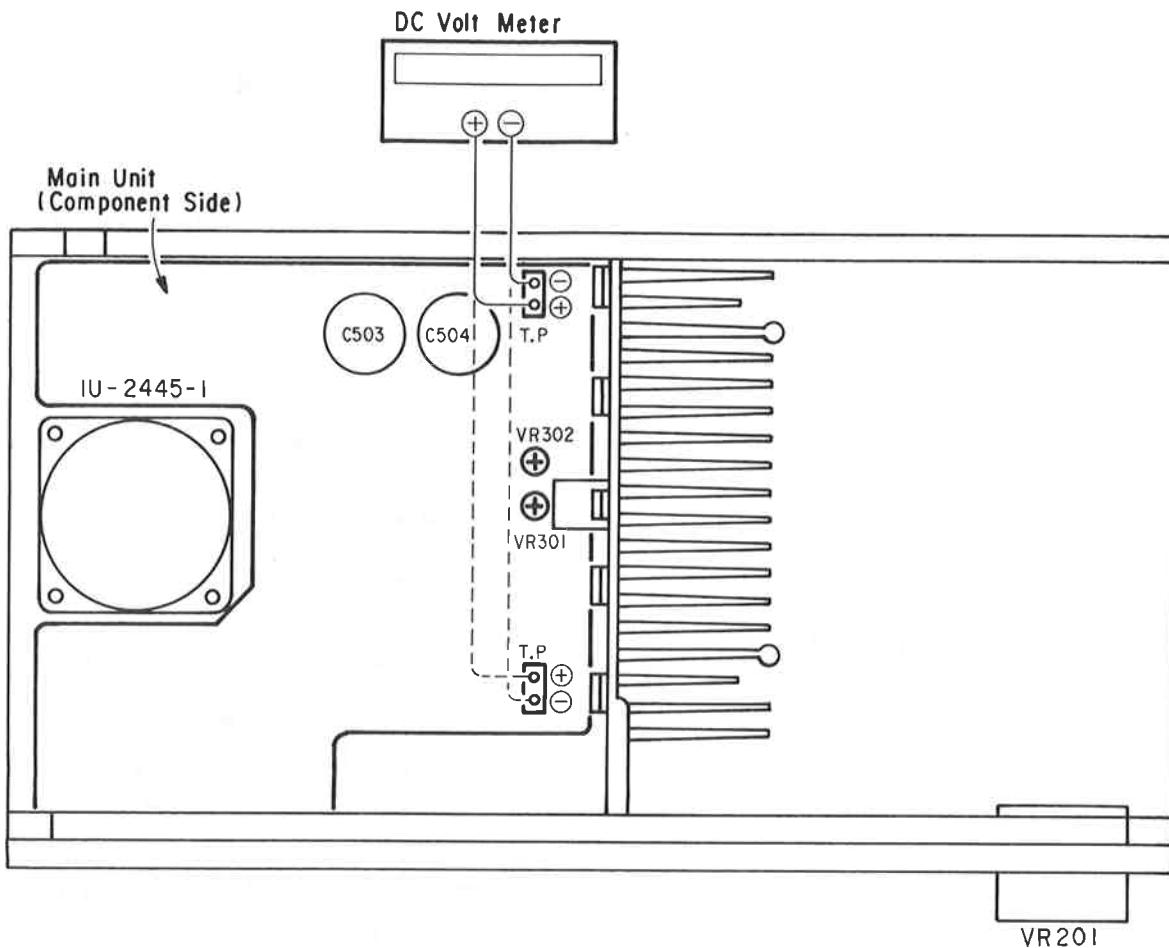
Note: \*1 Pour l'Europe  
\*2 Pour les Etats-Unis, le Canada et les pays multi-tensions

• Specifications and contents are subject to change without notice for purposes of improvement.  
• Änderungen des Inhalts und der technischen Daten zum Zwecke der Verbesserung vorbehalten.  
• Spécifications et contenu sont sujets à modification sans préavis.

## BLOCK AND LEVEL DIAGRAM



## METHOD OF ADJUSTMENTS



### IDLING CURRENT

- Setup

1. Lay the unit at an ordinary position away from a direct current from a cooler or fan. Do the adjustment at a temperature between 15°C (59°F) and 30°C (86°F).
2. Set controls as follows.

POWER SWITCH → OFF (■)

VOLUME CONTROL → fully counterclockwise. (○) min. [Main volume (VR201) and Semifixed resistor (VR301...Lch, VR302...Rch)]

SPEAKER Terminals → open: do not connect the speakers, dummy load etc.

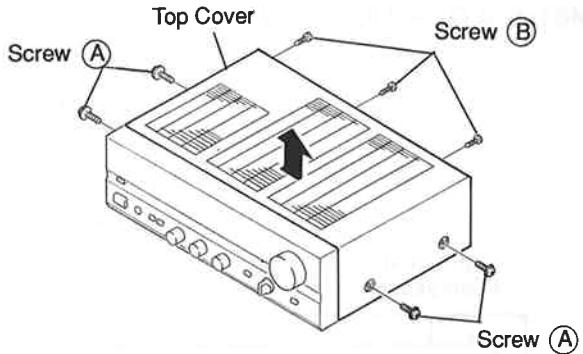
- Adjustment

1. Remove Top cover. And then connect DC Voltmeter to Test points of 1U-2445-1 (Main Unit).
2. Connect Power cord to AC wall outlet, and turn Power Switch "on" (■). Within 10 seconds turn VR301 (Lch) and VR302 (Rch) clockwise so that the DC voltmeter reads  $1.0 \pm 0.2$  mV DC.
3. Then after 2 minutes warmup adjust VR301 and VR302 so that the DC Voltmeter reads  $3.0 \pm 0.2$  mV DC.
4. And after 10 minutes warmup adjust VR301 and VR302 so that the DC Voltmeter reads  $3.0 \pm 0.2$  mV DC.

## REMOVAL OF EACH SECTION

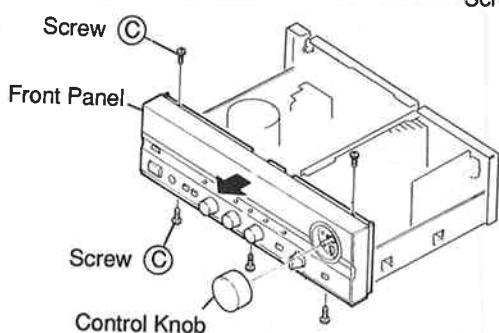
### ● Top Cover

- 1) Remove 4 screws (A) and 3 screws (B).
- 2) Pull up Top Cover in arrow direction.



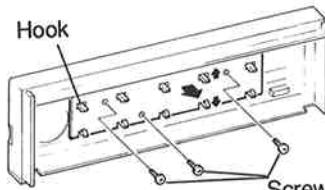
### ● Front Panel

- 1) Remove Control Knob and 5 screws (C).
- 2) Detach Front Panel in arrow direction.



### ● Microcomputer Printed Wiring Board.

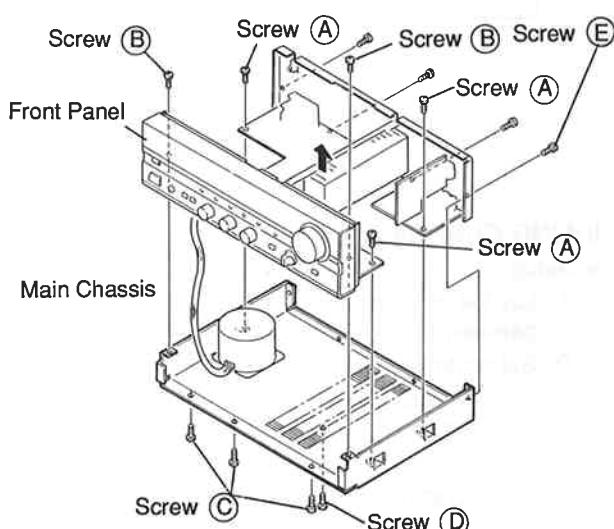
- 1) Remove 3 screws (A).
- 2) Detach P.W.B., expanding 10 hooks outwards.



### ● Main Chassis

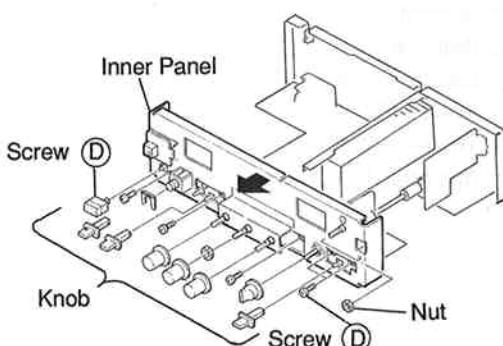
- 1) Remove 3 screws (A) securing P.W.B. with MAIN CHASSIS.
- 2) Remove 2 screws (B) securing FRONT CHASSIS with MAIN CHASSIS.
- 3) Remove 3 screws (C) securing FRONT PANEL with MAIN CHASSIS.
- 4) Remove 1 screw (D) securing Main CHASSIS with POWER RADIATOR.
- 5) Remove 4 screws (E) securing REAR PANEL with MAIN CHASSIS.

**NOTE** Then, by pulling up, FRONT PANEL, POWER RADIATOR, P.W.B., REAR PANEL will be detached as a whole. However, wire on POWER TRANS still remains connected; therefore make repairing on detached CHASSIS side-up.



### ● Inner Panel

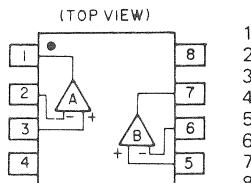
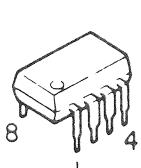
- 1) Remove 8 Knobs.
- 2) Remove 2 nuts and 5 screws (D).
- 3) Detach Inner Panel in arrow direction, undoing hooks at two places.



## SEMICONDUCTORS

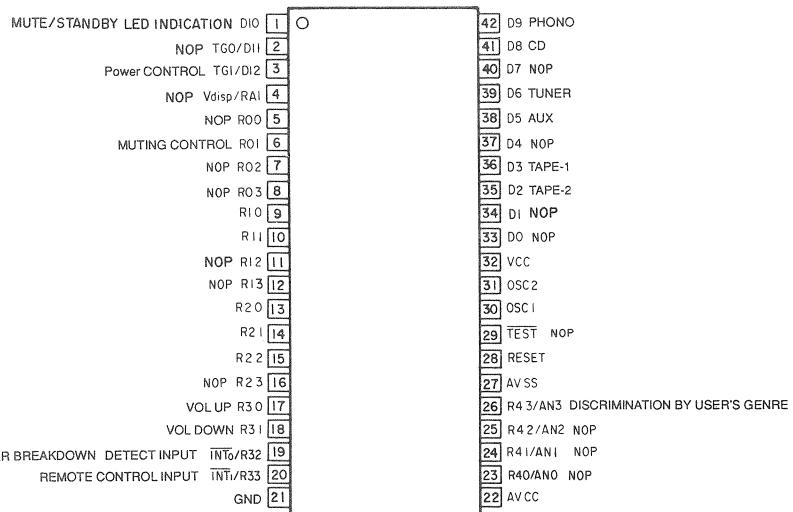
## ● IC's

RC4558D-D (IC201,601)



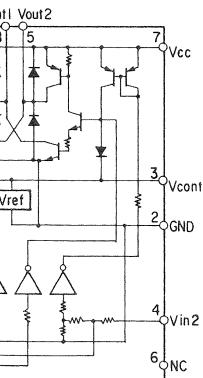
1: A Output  
2: A -Input  
3: A +Input  
4: V-  
5: B +Input  
6: B -Input  
7: B Output  
8: V+

HD404304A13P (IC801)

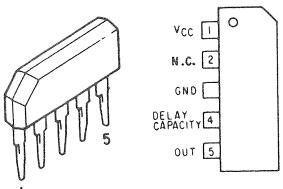


HD404304P Terminal Function

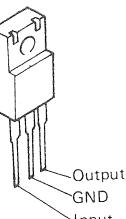
Pin No.	Name	I/O	Contents	Active
1	D10	O	MUTE/STANDBY LED Indication	H
2	TG0/D11	O	NOP	
3	TG1/D12	O	Power Control (REMOTE Power-ON/OFF)	L
4	Vdisp/RA1	I	NOP	
5	R00	O	NOP	
6	R01	O	Muting Control (Power ON-OFF, Function Shifting, MUTING)	L
7	R02	O	NOP	
8	R03	O	NOP	
9	R10	O	Key scan strobe	H
10	R11	O		H
11	R12	O	NOP	
12	R13	O	NOP	
13	R20	I		
14	R21	I	Key scan receive	
15	R22	I		
16	R23	I	NOP	
17	R30	O	Volume Control "UP" → "H"	H
18	R31	O	Volume Control "DOWN" → "H"	H
19	INT0/R32	I	Power Breakdown detect input	
20	INT1/R33	I	Remote control signal decoding input	
21	GND		GND	
22	AVcc		AVcc (Vcc)	
23	R40/AN0		NOP	
24	R41/AN1	I	NOP	
25	R42/AN2	I	NOP	
26	R43/AN3	I	Discrimination port by user's genre	
27	AVss		AVss (GND)	
28	RESET		M51954A; External	
29	TEST		Vcc	
30	OSC1		Celler Fill Oscillator 4MHz; External	
31	OSC2		Celler Fill Oscillator 4MHz; External	
32	Vcc		Vcc	
33	D0	O	NOP	
34	D1	O	NOP	
35	D2	O	TAPE-2 Control	H
36	D3	O	TAPE-1 Control	H
37	D4	O	NOP	
38	D5	O	AUX Control	H
39	D6	O	TUNER Control	H
40	D7	O	NOP	
41	D8	O	CD Control	H
42	D9	O	PHONO Control	H



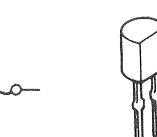
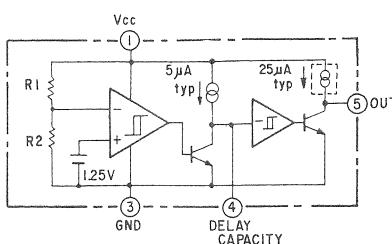
M51954A (IC803)



NJM7806FA (IC502)

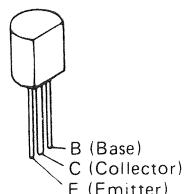


● IC PROTECTOR  
ICP-N15 (IC501)

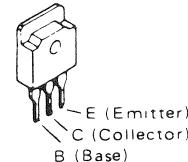


## ● TRANSISTORS

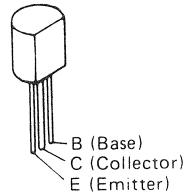
2SA988 (E/F)  
2SC1841 (E/F)  
2SA970 (BL)



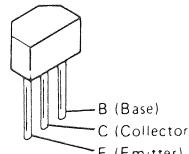
2SA1491 (O)/(P)/(Y)/Z  
2SC3855 (O)/(P)/(Y)/Z



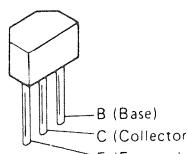
2SB647A (C)  
2SD667A (C)  
2SC4208A



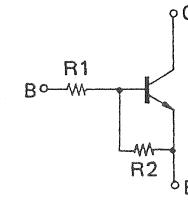
2SC2458 (BL)  
2SA1048 (GR)



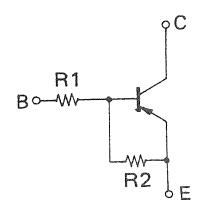
RN1202 NPN  
RN2202 PNP



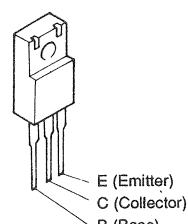
RN1202



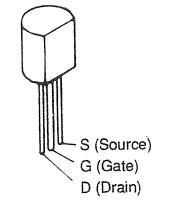
RN2202



2SB1274 (R/S)  
2SD1913 (R/S)



2SK369 (BL)/(GN)-C

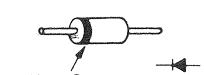


	R1	R2
RN1202	10 Kohm	10 Kohm

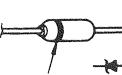
	R1	R2
RN2202	10 Kohm	10 Kohm

## ● DIODES (including LED)

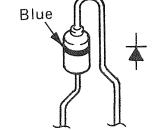
1S2076A  
1SS270A



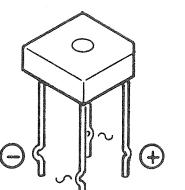
HZS18-1  
HZS27-1  
HZS16-1  
HZS7C-1



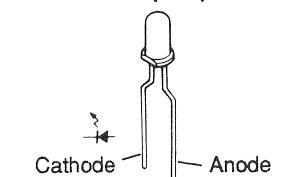
1SR35-200A



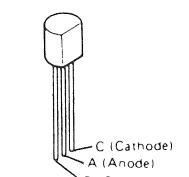
S4VB20



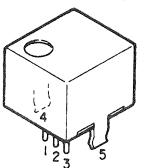
SEL-1810A (Orange)  
SEL-1210S (Red)



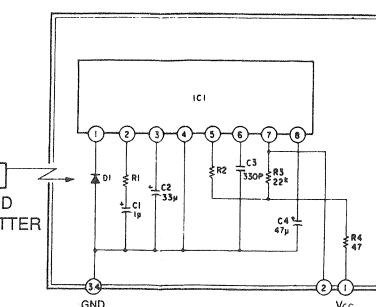
Thyristor  
SFOR1A42



SBX1610-52 (Remote Control Receiver)



1. Vcc
2. Output
3. GND
4. Case Fin
5. Case Fin



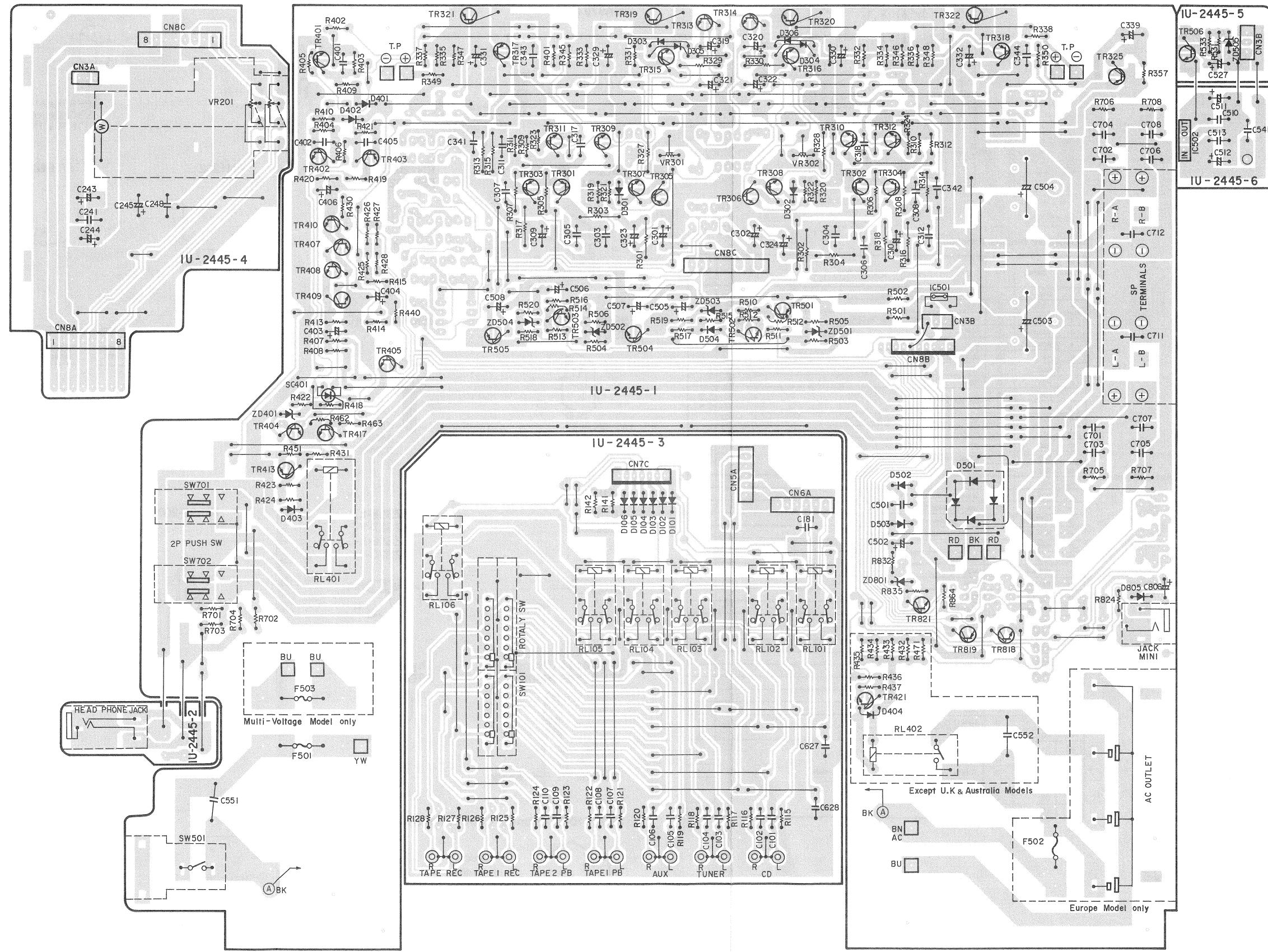
IC1 : CX20106A Chip  
D1 : PIN Photo Diode Chip  
C1,C2,C4 : Aluminum Electrolytic Capacitor  
C3 : SL Characteristic ±5%  
R1 : Gain Adjuster  
R2 : fo Adjuster ±1% USE  
R3,R4 : ±5%

## PRINTED WIRING BOARD (Pattern Side)

1 2 3 4 5 6 7 8

## 1U-2445A MAIN UNIT ASS'Y

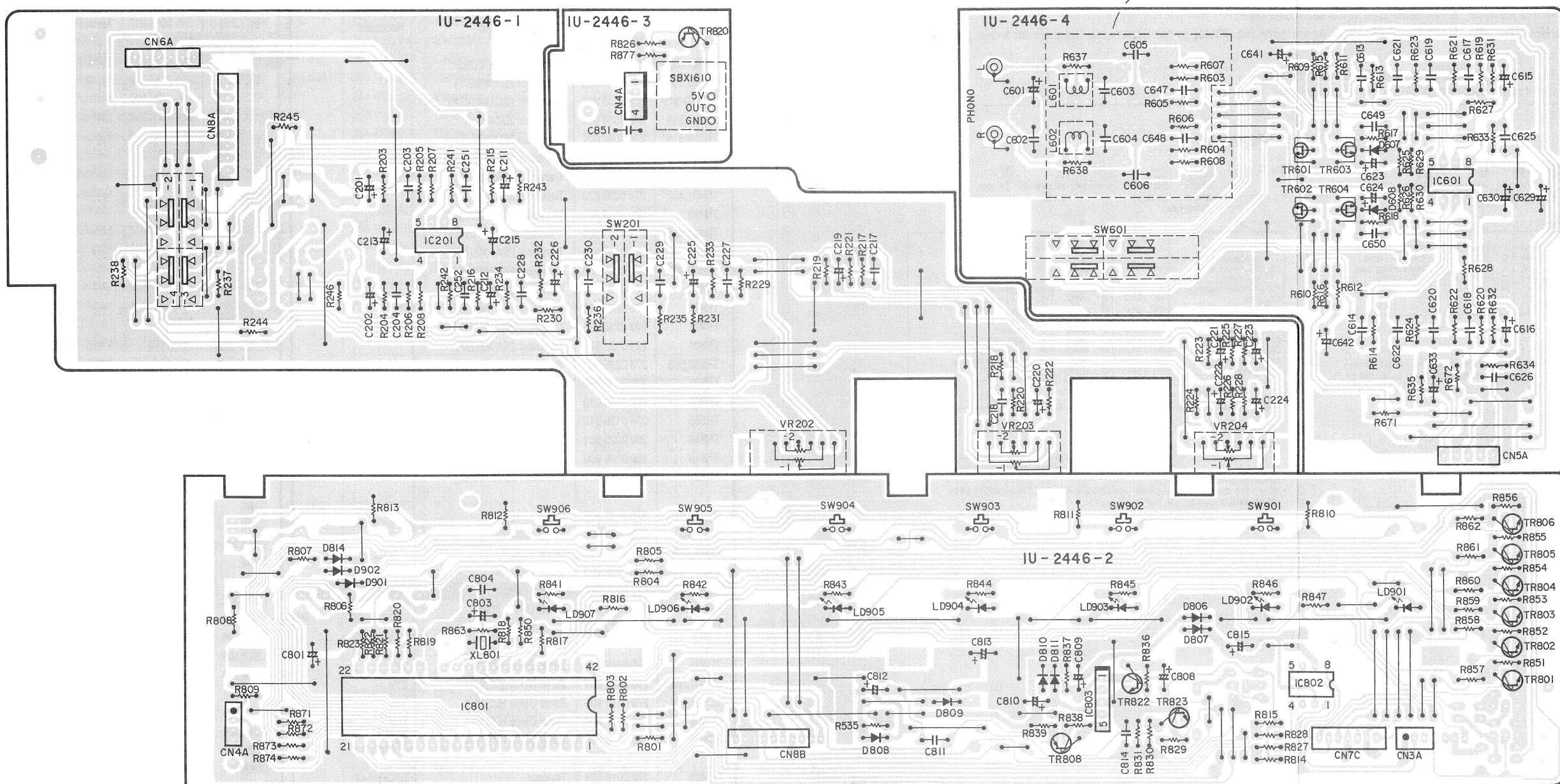
A



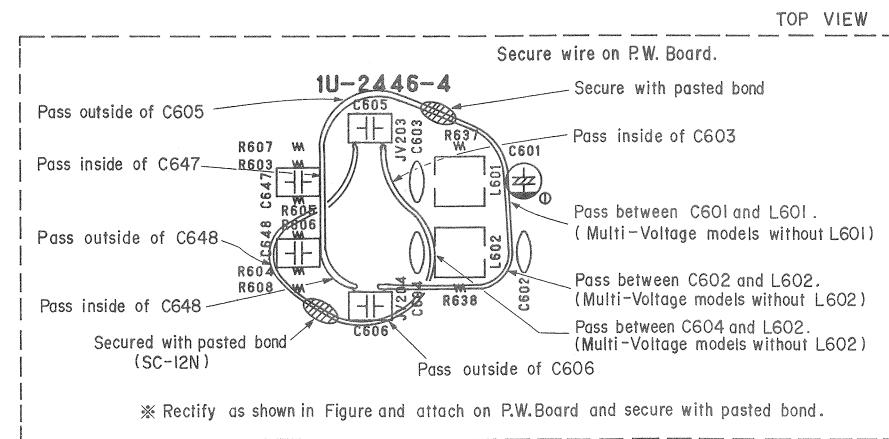
Version	Unit No.	F501	F502	F503	AC Outlet	H/P. Jack	SP Terminal
Black for Europe	1U-2445A	2A	1A(T)	—	203 3950 002	203 8354 004	203 0484 001
Gold for Europe	1U-2445B	2A	1A(T)	—	203 3950 002	203 8355 003	203 0484 001
U.S.A.	1U-2445E	5A	—	—	203 3926 007	203 8354 004	203 0472 013
Canada	1U-2445E	5A	—	—	203 3926 007	203 8354 004	203 0472 013
Multi-Voltage	1U-2445D	5A/250V	—	—	2.5A/250V	203 3926 007	203 8354 004
U.K. & Australia	1U-2445C	2A	—	—	—	—	203 8354 004

1 2 3 4 5 6 7 8

### 1U-2446A CONTROL UNIT ASS'Y



Note : Wire rectification is necessary.  
Rectify according to below.  
(Component Side)



Version	Unit No.	L601, 602	R637, 638
Europe Black	1U-2446A	235 9003 002	820 ohm
Europe Gold	1U-2446A	235 9003 002	820 ohm
U.S.A.	1U-2446C	—	Jumper
Multi-Voltage	1U-2446C	—	Jumper
Australia, UK	1U-2446C	—	Jumper
Canada	1U-2446C	—	Jumper

**NOTE FOR PARTS LIST**

- Part indicated with the mark "◎" are not always in stock and possibly to take a long period of time for supplying, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "★" is not illustrated in the exploded view.
- Not including Carbon Film ±5%, 1/4W Type in the P.W.Board parts list. (Refer to the Schematic Diagram for those parts.)

**WARNING:**

Parts marked with this symbol ▲ have critical characteristics.  
Use ONLY replacement parts recommended by the manufacturer.

**● Resistors**

Ex.: RN Type	14K Shape and performance	2E Power	182 Resistance	G Allowable error	FR Others
RD : Carbon	2B : 1/8W	F : ±1%	P : Pulse-resistant type		
RC : Composition	2E : 1/4W	G : ±2%	NL : Low noise type		
RS : Metallic film	2H : 1/2W	J : ±5%	NB : Non-burning type		
RW : Winding	3A : 1W	K : ±10%	FR : Fuse-resistor		
RN : Metal film	3D : 2W	M : ±20%			
RK : Metal mixture	3F : 3W		F : Lead wire forming		
	3G : 5W				
	3H : 5W				

Resistance  
 1 8 2 → 1800 ohm = 1.8 kohm  
 ↑ 2-digit effective number, decimal point indicated by R.  
 \* Units: ohm

**● Capacitors**

Ex.: CE Type	04W Shape and performance	1H Dielectric strength	2R2 Capacity	M Allowable error	BP Others
CE : Aluminum foil electrolytic	0J : 6.3V	F : ±1%	HS : High stability type		
CA : Aluminum solid electrolytic	1A : 10V	G : ±2%	BP : Non-polar type		
CS : Tantalum electrolytic	1C : 16V	J : ±5%	HR : Ripple-resistant type		
CQ : Film	1E : 25V	K : ±10%	DL : For charge and discharge		
CK : Ceramic	1V : 35V	M : ±20%	HF : For assuring high frequency		
CC : Ceramic	1H : 50V	Z : +80%	U : UL part		
CP : Oil	2A : 100V	-20%	C : CSA part		
CM : Mica	2B : 125V	P : +100%	W : UL-CSA type		
CF : Metallized	2C : 160V	-0%	F : Lead wire forming		
CH : Metallized	2D : 200V	C : ±0.25pF			
	2E : 250V	D : ±0.5pF			
	2H : 500V	= : Others			
	2J : 630V				

Capacity  
 2 R 2 → 2.2μF  
 ↑ 1-digit effective number, decimal point indicated by R.  
 2-digit effective number, decimal point indicated by R.  
 \* Units: μF, (for P, pF (μμF))  
 \* When the dielectric strength is indicated in AC, "AC" is included after the dielectric units: μF, (for P, pF (μμF))

**PARTS LIST OF P.W. BOARD  
1U-2445A MAIN UNIT**

Ref. No.	Part No.	Part Name	Remarks
<b>SEMICONDUCTORS GROUP</b>			
IC501	268 0073 905	IC ICP-N15	IC Protector
IC502	263 0793 002	IC NJM7806FA(S)	Regulator
TR301~304	271 0094 919	Transistor 2SA970(BL)	
TR305,306	271 0131 924	Transistor 2SA988(E/F)	
TR307~312	273 0235 923	Transistor 2SC1841(E/F)	
TR313,314	273 0380 001	Transistor 2SC4208A	
TR315,316	274 0060 007	Transistor 2SD667A(C)	
TR317,318	272 0053 908	Transistor 2SB647A(C)	
TR325	271 0131 924	Transistor 2SA988(E/F)	
TR401,402	273 0235 923	Transistor 2SC1841(E/F)	
TR403	271 0094 919	Transistor 2SA970(BL)	
TR404,405	273 0235 923	Transistor 2SC1841(E/F)	
TR407	271 0191 906	Transistor 2SA1048(GR)	
TR408~410	273 0317 906	Transistor 2SC2458(BL)	
TR413	271 0131 924	Transistor 2SA988(E/F)	
TR417	273 0235 923	Transistor 2SC1841(E/F)	
TR421	273 0235 923	Transistor 2SC1841(E/F)	
TR501	271 0131 924	Transistor 2SA988(E/F)	
TR502,503	273 0235 923	Transistor 2SC1841(E/F)	
TR504	274 0136 012	Transistor 2SD1913(R/S)	
TR505	272 0093 010	Transistor 2SB1274(R/S)	
TR506	274 0136 012	Transistor 2SD1913(R/S)	
TR818	269 0025 901	Transistor RN1202(10K-10K)	
TR819	269 0026 900	Transistor RN2202(10K-10K)	
TR821	273 0317 906	Transistor 2SC2458(BL)	
D101~106	276 0432 903	Diode 1SS270A	
D301,302	276 0432 903	Diode 1SS270A	
D303~306	276 0049 011	Diode 1S2076A	
D401~404	276 0432 903	Diode 1SS270A	
<b>▲D501</b>	276 0305 001	Diode S4VB20	Bridge
D502~504	276 0553 905	Diode 1SR35-200A	
D805	276 0432 903	Diode 1SS270A	
ZD401	276 0466 908	Zener Diode HZS7C-1	7V
ZD501,502	276 0482 908	Zener Diode HZS27-1	27V
ZD503,504	276 0478 909	Zener Diode HZS18-1	18V
ZD505	276 0477 900	Zener Diode HZS16-1	16V
ZD801	276 0466 908	Zener Diode HZS7C-1	7V
SC401	279 0016 904	Thyristor	SFOR1A42
<b>RESISTORS GROUP</b>			
(Not included Carbon Film ±5%, 1/4W Type. Refer to the Schematic Diagram for those Parts)			
<b>▲R141</b>	244 2052 957	Metal Oxide 5.6kohm,1W	RS14B3A562JNBS(S)
<b>▲R142</b>	244 2050 991	Metal Oxide 6.8kohm,1W	RS14B3A682JNBS(S)
R301,302	245 2116 906	Metal Film 100kohm,1/4W	RN14K2E104G
R303,304	245 2060 900	Metal Film 470ohm,1/4W	RN14K2E471G
R305,306	245 2096 903	Metal Film 15kohm,1/4W	RN14K2E153G
R307,308	245 2060 900	Metal Film 470ohm,1/4W	RN14K2E471G
<b>▲R309~312</b>	241 2480 963	Carbon Film 2.2kohm, 1/4W (N.B.)	RD14B2E222JNBS
R313,314	245 2036 905	Metal Film 470ohm,1/4W	RN14K2E470G
R315,316	245 2116 906	Metal Film 100kohm,1/4W	RN14K2E104G
R317,318	245 2063 907	Metal Film 620ohm,1/4W	RN14K2E621G
<b>▲R319~322</b>	247 2377 976	Carbon Film 130ohm,1/4W(N.B.)	RD14B2E131JNBS
<b>▲R323,324</b>	241 2315 967	Fusible 68ohm,1/4W	RD14B2E680GFRS
R327,328	245 2083 903	Metal Film 4.3kohm,1/4W	RN14K2E432G
R329,330	245 2109 900	Metal Film 51kohm,1/4W	RN14K2E513G
<b>▲R331,332</b>	241 2378 920	Carbon Film 220ohm,1/4W	RD14B2E221JNBS
<b>▲R333~336</b>	244 2043 982	Metal Oxide 0.22ohm,1W	RS14B3AR22JNBS(S)
<b>▲R345~348</b>	244 2043 982	Metal Oxide 0.22ohm,1W	RS14B3AR22JNBS(S)
R357	241 2379 987	Carbon Film 1kohm,1/4W(N.B.)	RD14B2E102JNBS
<b>▲R401~404</b>	241 2380 950	Carbon Film 2kohm,1/4W(N.B.)	RD14B2E202JNBS
<b>▲R423</b>	244 2043 940	Metal Oxide 2.2kohm,1W	RS14B3A222JNBS(S)
<b>▲R424</b>	244 2052 902	Metal Oxide 2.7kohm,1W	RS14B3A272JNBS(S)
<b>▲R432~435</b>	244 2051 990	Metal Oxide 4.7kohm,1W	RS14B3A472JNBS(S)
<b>▲R471</b>	244 2051 990	Metal Oxide 4.7kohm,1W	RS14B3A472JNBS(S)
<b>▲R501,502</b>	241 2387 940	Carbon Film 4.7ohm,1/4W(N.B.)	RD14B2E4R7JNBS
<b>▲R503~506</b>	244 2043 908	Metal Oxide 680ohm,1W	RS14B3A681JNBS(S)
<b>▲R701~704</b>	244 2050 933	Metal Oxide 180ohm,1W	RS14B3A181JNBS(S)
<b>▲R705~708</b>	244 2043 937	Metal Oxide 10ohm,1W	RS14B3A100JNBS(S)
R996~999	245 2068 902	Metal Film 1kohm,1/4W	RN14K2E102G
VR201	211 0761 004	Variable Resistor 30kohm	Main
VR301,302	211 6064 048	Semi Fixed Resistor 5kohm	V06PB502
<b>CAPACITORS GROUP</b>			
C101~110	253 4537 089	Ceramic 56pF/50V	CC45SL1H560J
C181	253 1181 014	Ceramic 0.022μF/50V	CK45F1H223Z
C241	253 1181 014	Ceramic 0.022μF/50V	CK45F1H223Z
C243,244	254 4254 006	Electrolytic 10μF/16V	CE04W1C100M
C245	254 4260 045	Electrolytic 1μF/50V	CE04W1H010M
C248	253 1181 014	Ceramic 0.022μF/50V	CK45F1H223Z
C301,302	254 4260 058	Electrolytic 2.2μF/50V	CE04W1H2R2M
C303,304	255 6177 948	Plastic Film 100pF/50V	CQ09S1H101J(SMT)
C305,306	255 6177 980	Plastic Film 220pF/50V	CQ09S1H221J(SMT)
C307,308	255 4199 986	Plastic Film 0.001μF/50V	CQ2M1H221J(MRZ)
C309,310	254 4256 059	Electrolytic 220μF/25V	CE04W1E221M
C311,312	253 4535 081	Ceramic 8pF/50V	CC45SL2H080D
C317,318	253 4466 901		

**1U-2445E for U.S.A. and Canada Parts list  
(Except the following 1U-2445A for Europe Black)**

Ref. No.	Part No.	Part Name	Remarks
C511	254 4260 087	Electrolytic 10μF/50V	CE04W1H100M
C512	254 4260 045	Electrolytic 1μF/50V	CE04W1H010M
C513	253 1181 001	Ceramic 0.01μF/50V	CK45F1H103Z
C527	254 4263 013	Electrolytic 0.22μF/100V	CE04W2AR22M
C541	253 1181 014	Electrolytic 0.022μF/50V	CK45F1H223Z
A C551,552	253 8003 713	Ceramic 4700pF/400V(AC)	CK45E2GAC472MC
C627,628	253 1179 042	Ceramic 220pF/50V	CK45B1H221K
C701,702	256 1034 076	Metalized 0.1μF/50V	CF93A1H104J
C703,704	255 6179 946	Plastic Film 0.0047μF/50V	CQ09S1H472J(SMT)
C705,706	255 1251 940	Plastic Film 0.0047μF/50V	CQ92M1H472J(MRZ)
C707,708	256 1034 076	Metalized 0.1μF/50V	CF93A1H104J
C711,712	253 1181 001	Plastic Film 0.01μF/50V	CK45F1H103Z
C806	254 4254 006	Electrolytic 10μF/16V	CE04W1C100M

**OTHER GROUP****Q'ty**

Ref. No.	Part No.	Part Name	Remarks	Q'ty
<b>OTHER GROUP</b>				
A F501	202 0040 909	Fuse Chip		2
A F502	206 1046 027	Fuse (5A)		1
A F502	206 1015 029	Fuse (1AT)	Delete	0
	205 0472 013	8P SP Terminal		1
	513 2011 043	Fuse Label		1
A	203 3950 002	AC Outlet (3P)	Delete	0

**1U-2445D for Multi-voltage model Parts list  
(Except the following 1U-2445A for Europe Black)**

Ref. No.	Part No.	Part Name	Remarks	Q'ty
<b>OTHER GROUP</b>				
A F501	206 1015 044	Fuse (5A)		1
A F502	206 1016 015	Fuse (1AT)	Delete	0
A F503	206 1061 015	Fuse 2.5A		1
A	203 3950 002	AC Outlet (3P)	Delete	0
	205 0472 013	8P SP Terminal		1
	513 2011 027	Fuse Label		1
	513 2011 030	Fuse Label		1

**1U-2445C for Australia, U.K. models Parts list  
(Except the following 1U-2445A for Europe Black)**

Ref. No.	Part No.	Part Name	Remarks	Q'ty
<b>OTHER GROUP</b>				
A RL402	205 0400 909	Fuse Chip		2
A RL402	204 0472 013	8P SP Terminal		1
A RL402	203 3950 002	AC Outlet (3P)	Delete	0
A RL402	214 0142 004	Relay (TV-5)	Delete	0
TR421	273 0235 923	Transistor 2SC184 (E/F)	Delete	0
D404	276 0432 903	Diode 1SS270A	Delete	0
A C552	253 8003 713	Ceramic 4700pF/400V (AC)	Delete	0

**1U-2446A CONTROL UNIT**

Ref. No.	Part No.	Part Name	Remarks
<b>SEMICONDATORS GROUP</b>			
IC201	263 0774 005	IC RC4558D-D(RAY)	
IC601	263 0774 005	IC RC4558D-D(RAY)	
IC801	262 1579 303	IC HD404304A13P	μ-Com
IC802	263 0476 002	IC LB1639	
IC803	263 0535 008	IC M51954A	
TR601-604	257 0038 045	FET 2SK369(BL)/(GR)-C	FET
TR801-806	273 0235 923	Transistor 2SC1841(E/F)	
TR808	271 0191 906	Transistor 2SA1048(GR)	
TR820	269 0026 900	Transistor RN2202(10K-10K)	built in Resistor
TR822,823	273 0317 906	Transistor 2SC2458(BL)	
D607,608	276 0432 903	Diode 1SS270A	
D806,807	276 0432 903	Diode 1SS270A	
D808,809	276 0432 903	Diode 1SS270A	
D810,811	276 0432 903	Diode 1SS270A	
D814	276 0432 903	Diode 1SS270A	
D901,902	276 0432 903	Diode 1SS270A	
LD901	393 9453 903	LED SEL1810A	Orange
LD902-907	393 9434 906	LED SEL1210S	Red

Ref. No.	Part No.	Part Name	Remarks
<b>RESISTORS GROUP</b>			
(Not included Carbon Film ±5%, 1/4W Type. Refer to the Schematic Diagram for those Parts.)			
A R535	241 2387 940	Carbon Film 4.7ohm, 1/4W (N.B.)	RD14B2E4R7JNBS
A R671,672	241 2377 905	Carbon Film 68ohm, 1/4W (N.B.)	RD14B2E680JNBS
VR202-204	211 0762 003	Variable Resistor	3 Gang
<b>CAPACITORS GROUP</b>			
C201,202	254 4260 045	Electrolytic 1μF/50V	CE04W1H010M
C203,204	253 4537 089	Ceramic 56pF/50V	CC45SL1H560J
C211,212	254 4254 006	Ceramic 10μF/16V	CE04W1C100M
C213	254 4260 045	Electrolytic 1μF/50V	CE04W1H010M
C215	254 4260 045	Electrolytic 1μF/50V	CE04W1H010M
C217,218	256 1034 018	Metalized 0.033μF/50V	CF93A1H333J
C219,220	254 4260 016	Electrolytic 0.22μF/50V	CE04W1HR22M
C221,222	254 4260 003	Electrolytic 0.1μF/50V	CE04W1H0R1M
C223,224	254 4260 032	Electrolytic 0.47μF/50V	CE04W1HR47M
C225,226	254 4260 029	Electrolytic 0.33μF/50V	CE04W1HR33M
C227,228	256 1034 050	Metalized 0.068μF/50V	CF93A1H683J
C229,230	256 1034 018	Metalized 0.033μF/50V	CF93A1H333J
C251,252	253 1179 000	Ceramic 100pF/50V	CK45B1H101K
C601	214 4260 045	Electrolytic 1μF/50V	CE04W1H010M
C602	253 1181 014	Ceramic 0.022μF/50V	CK45F1H223Z
C603,604	253 4537 063	Ceramic 47pF/50V	CC45SL1H470J
C605,606	253 1179 026	Ceramic 150pF/50V	CK45B1H151K
C613,614	255 1251 937	Plastic Film 0.0033μF/50V	CQ09S1H332J(MRZ)
C615,616	254 4254 006	Electrolytic 10μF/16V	CE04W1C100M
C617,618	256 1034 050	Metalized 0.068μF/50V	CF93A1H683J
C619,620	255 6178 976	Plastic Film 0.0012μF/50V	CQ92M1H122J(SMT)
C621,622	255 4223 959	Plastic Film 0.018μF/50V	CQ92M1H183J(MRZ)
C623,624	254 4252 037	Electrolytic 100μF/10V	CE04W1A101M

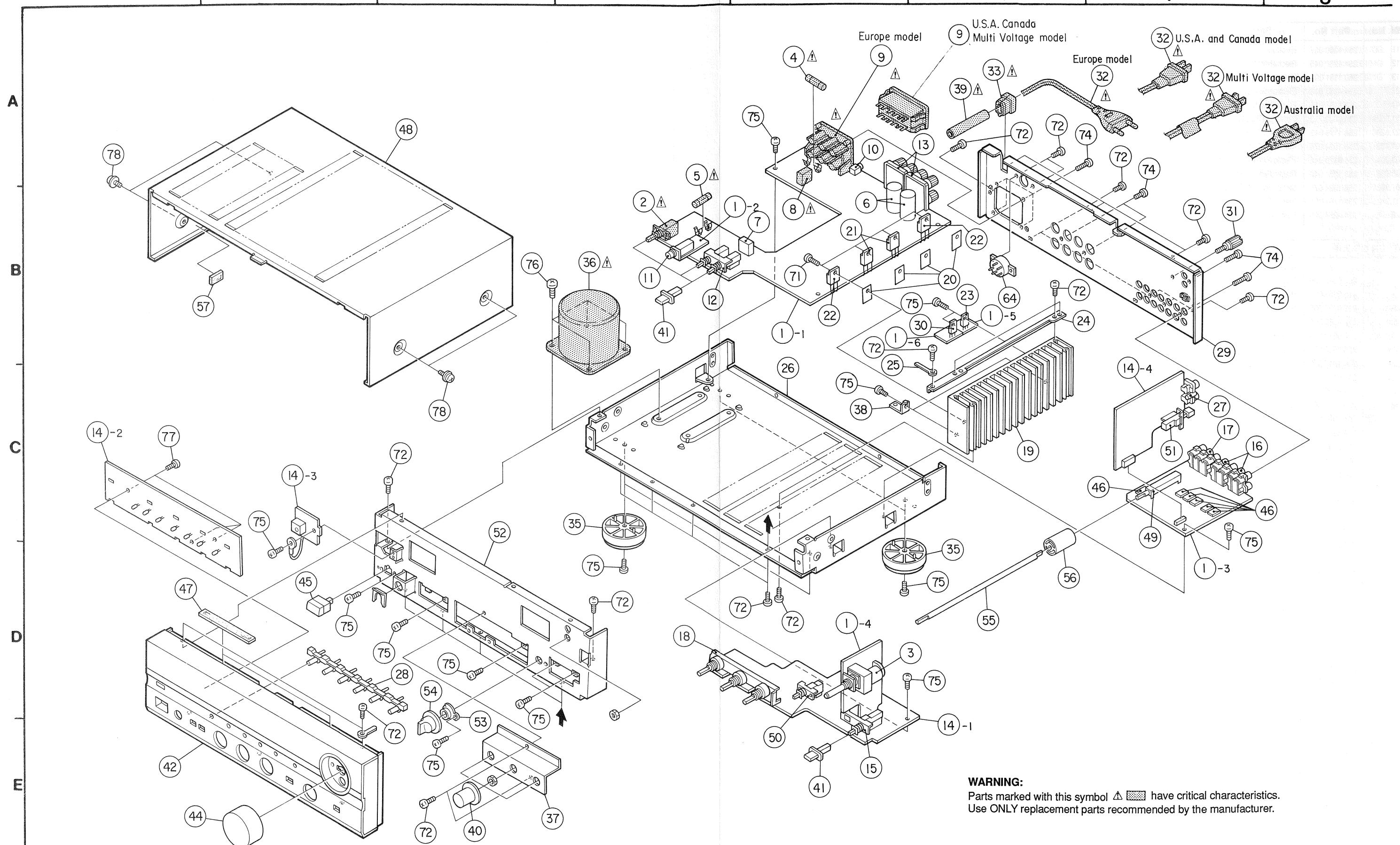
Ref. No.	Part No.	Part Name	Remarks
<b>OTHER GROUP</b>			
	235 9003 002	FTZ Choke Coil	Delete

**1U-2446C for U.S.A., Canada, Multi-voltage Australia and U.K. PARTS LIST**

**(Except the following 1U-2446A for Europe Black)**

## EXPLODED VIEW OF CHASSIS AND CABINET

1 2 3 4 5 6 7 8



## PARTS LIST OF EXPLODED VIEW

NOTE FOR PARTS LIST

- Part indicated with the mark "◎" are not always in stock and possibly to take a long period of time for supplying, or in some case supplying of part may be refused.
  - When ordering of part, clearly indicate "I" and "II" (i) to avoid mis-supplying.
  - Ordering part without stating its part number can not be supplied.
  - Part indicated with the mark "★" is not illustrated in the

explos

**WARNING:**  
Parts marked with this symbol  have critical

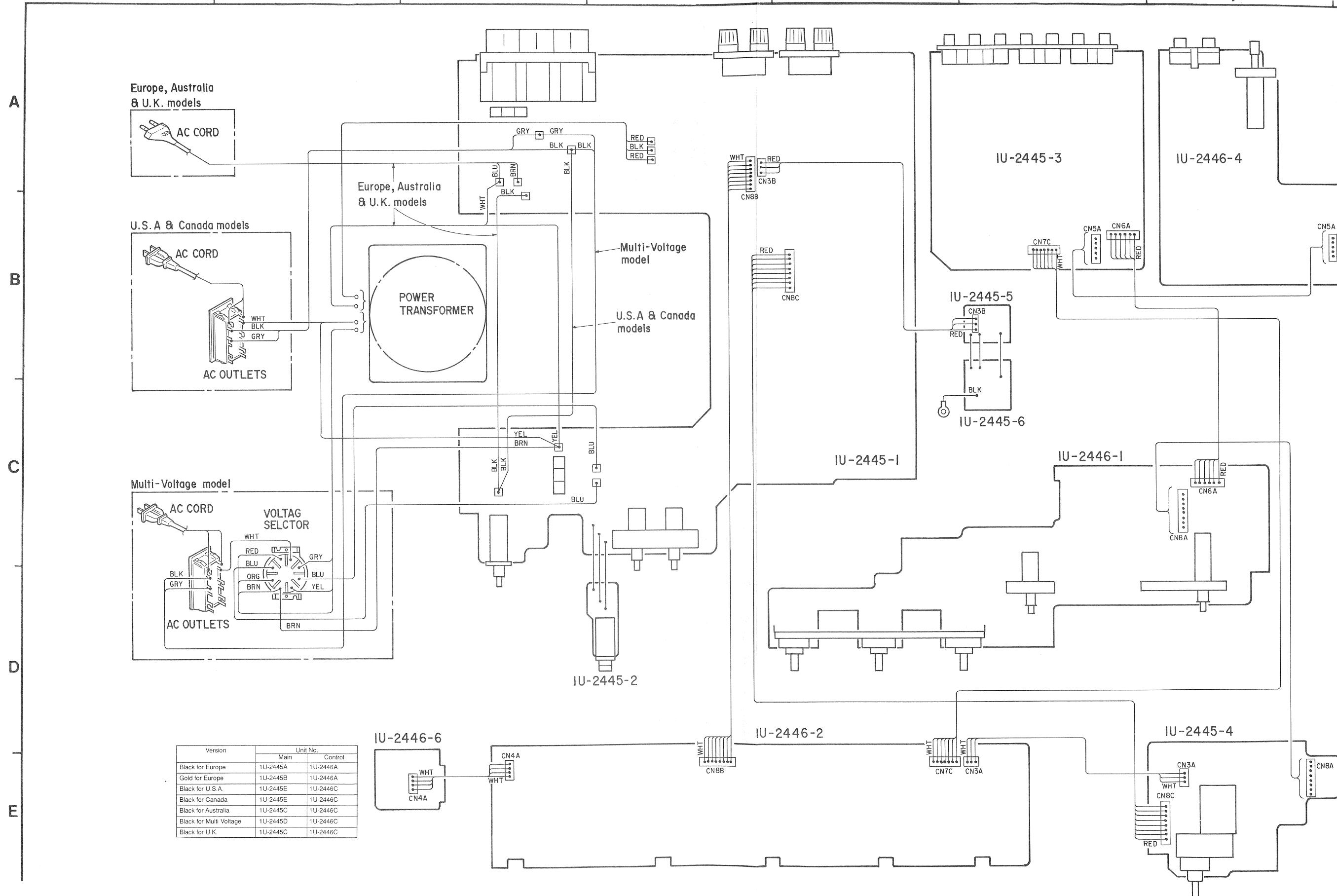
characteristics.  
Use ONLY replacement parts recommended by the manufacturer.

## **ADDENDUM LIST**

- Note : Refer to Addendum List for parts with " \* "

## WIRING DIAGRAM

1 2 3 4 5 6 7 8



# SCHEMATIC DIAGRAM

1

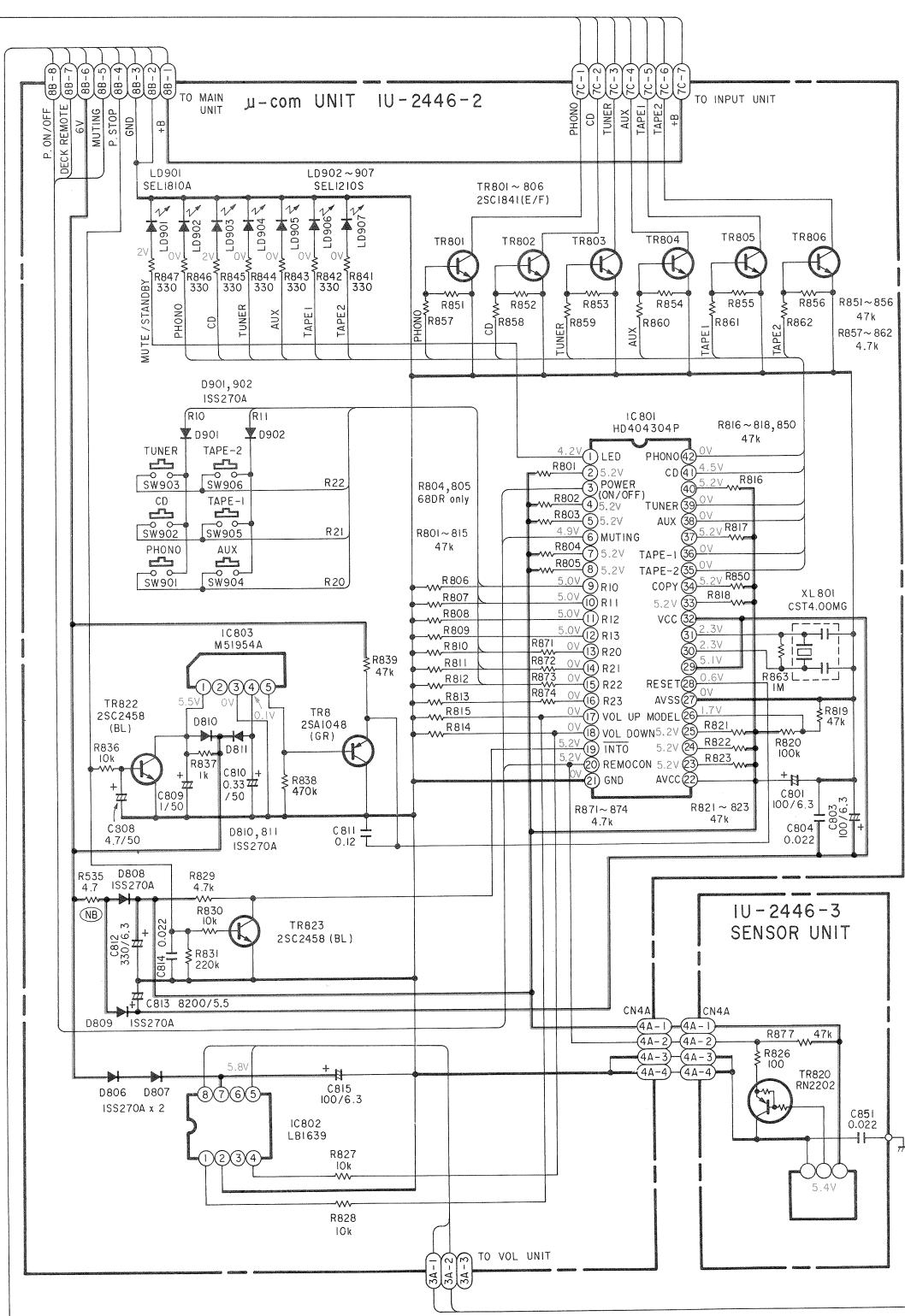
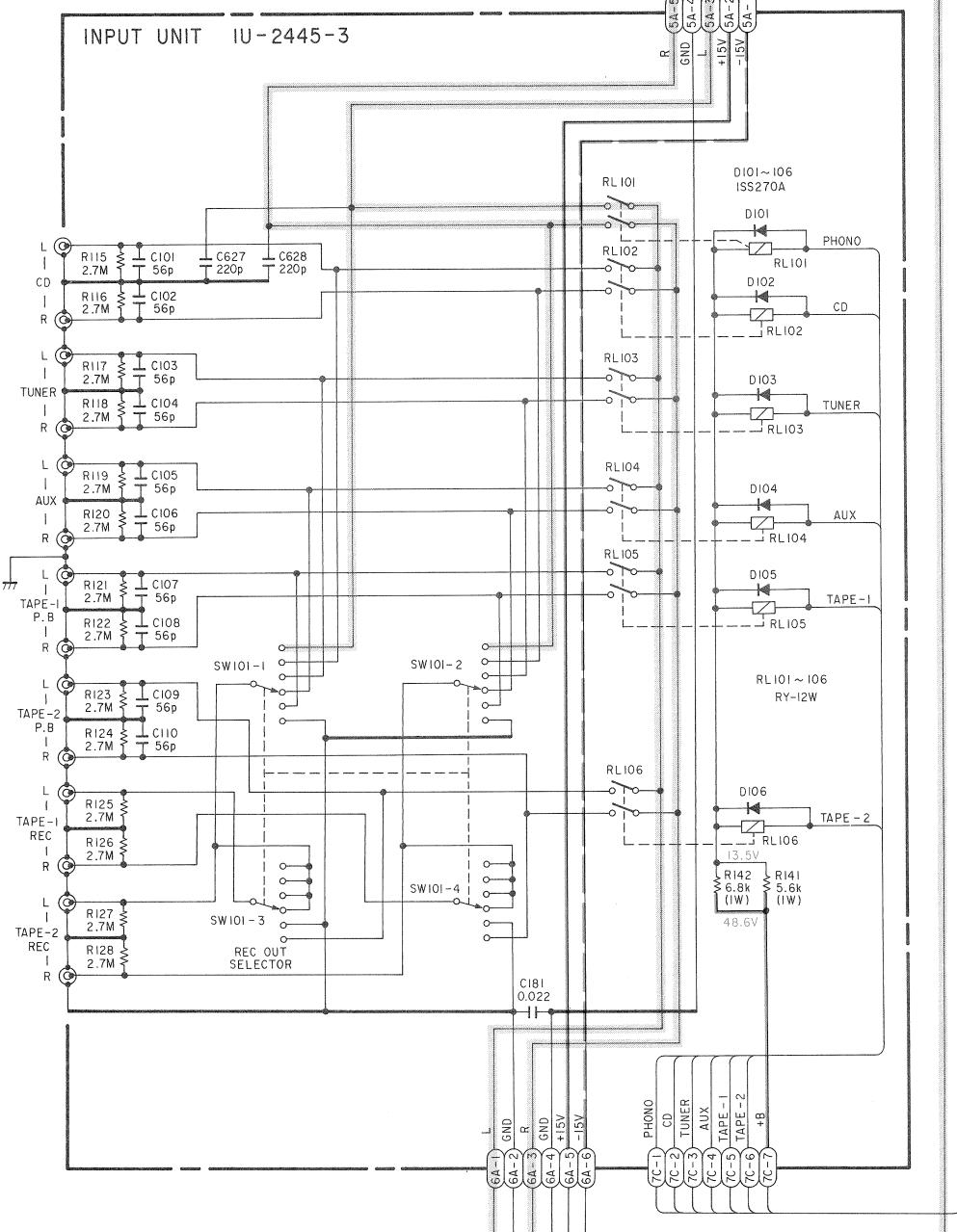
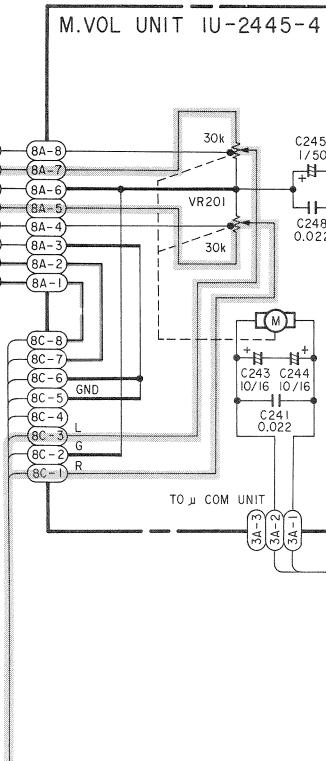
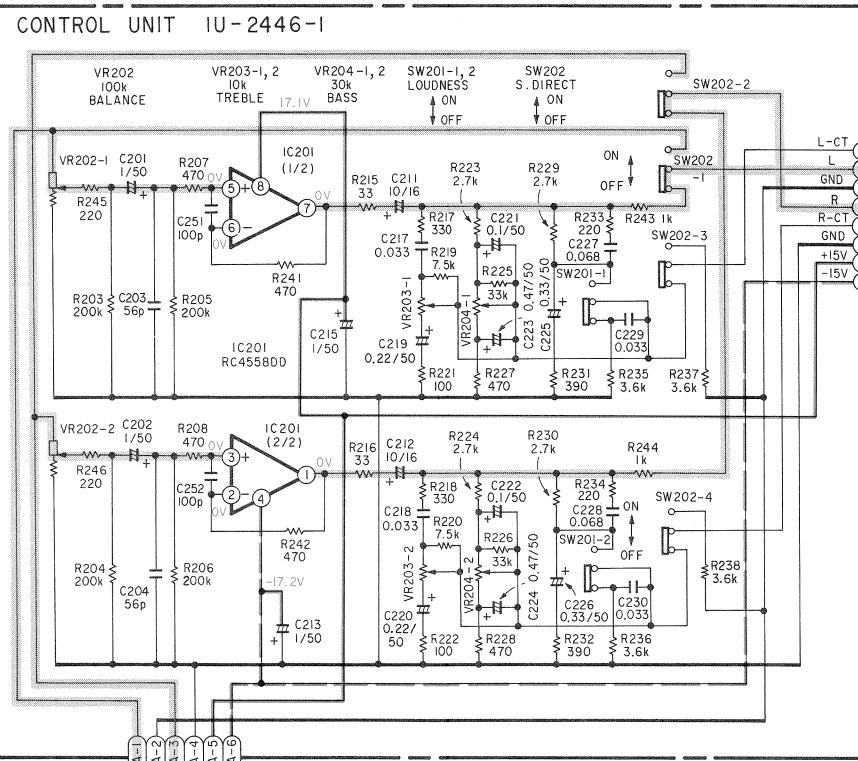
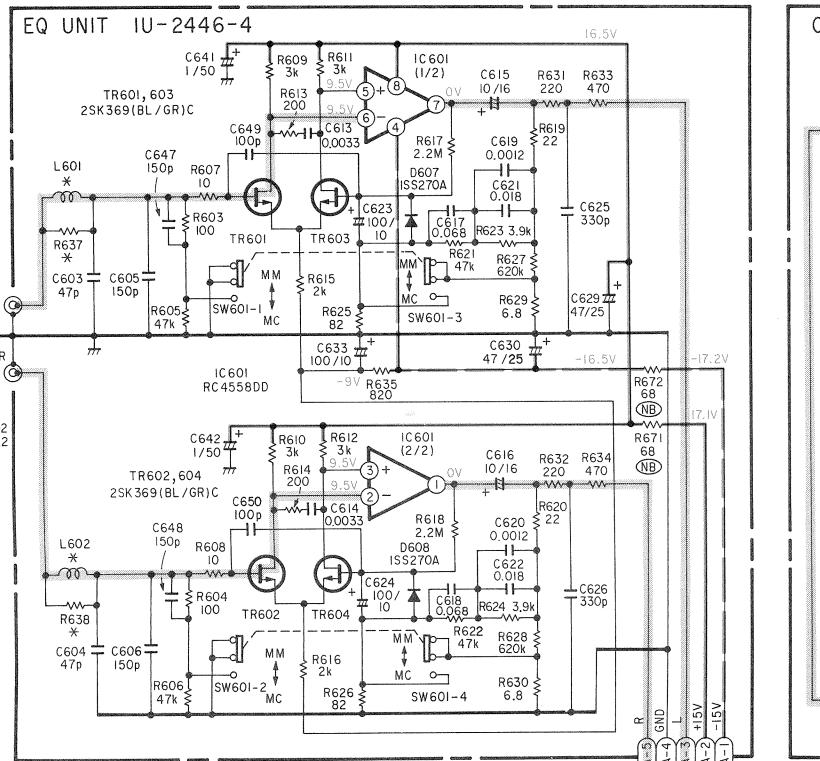
2

3

4

5

6



IU-2446-3  
SENSOR UNIT

## NOTES

ALL RESISTANCE VALUES IN OHM. k=1,000 OHM, M=1,000,000 OHM

ALL CAPACITANCE VALUES IN MICRO FARAD. P=MICRO-MICRO FARAD

EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.  
CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

## WARNING:

Parts marked with this symbol have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

## CAUTION:

Before returning the unit to the customer, make sure you make either (1) a leak test or (2) a short circuit test. If the leakage current exceeds 0.5 millamps, or if the resistance from chassis to ground is less than 1 megohm, the unit is defective.

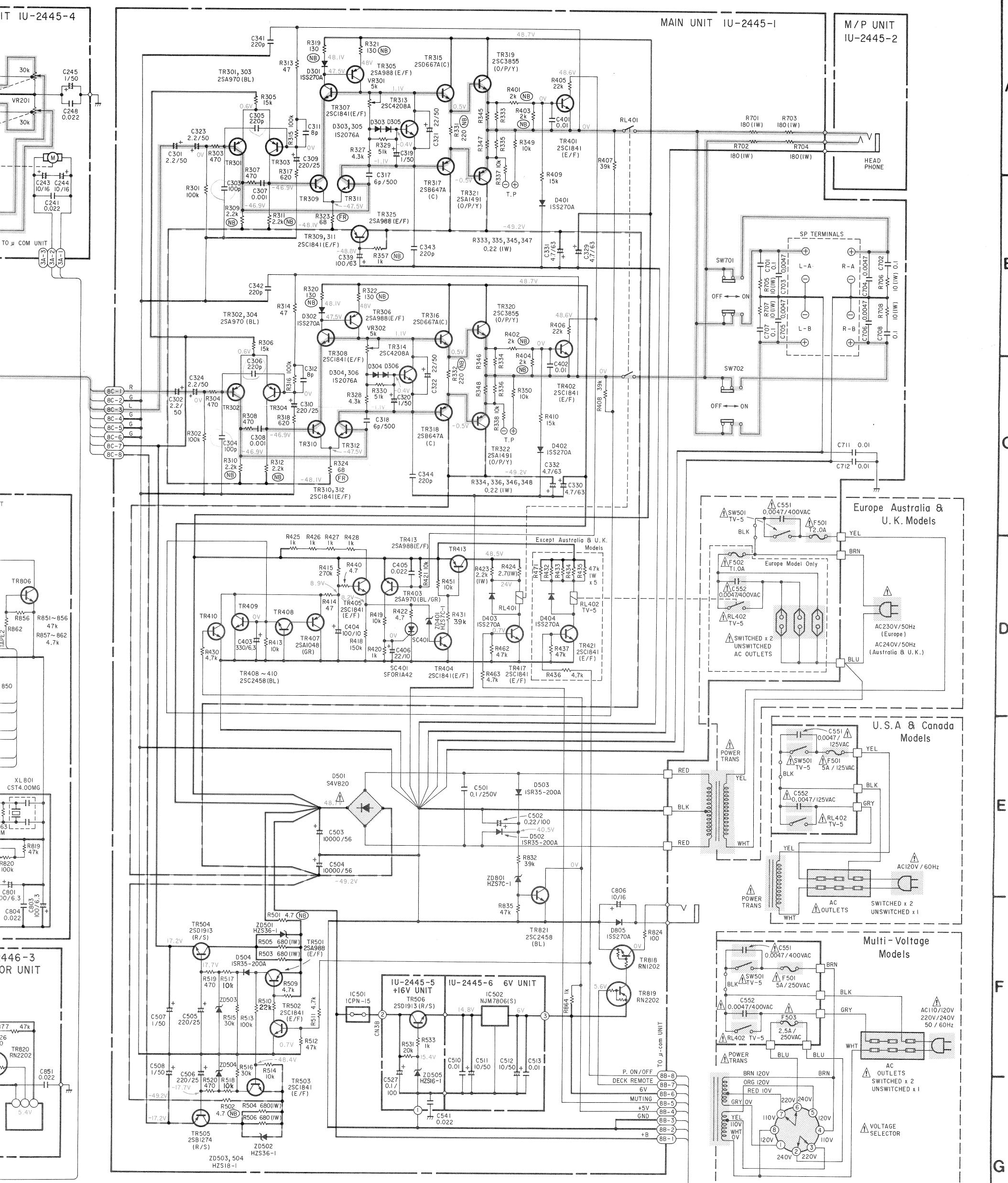
## WARNING:

DO NOT return the unit to the customer until the problem is located and corrected.

## NOTES:

Circuit and parts are subject to change without prior notice.

	L601, L602	R637, R638
Europe	150 uH	820Ω
Other	—	Jumper



acteristics.  
acter.

make either (1) a leakage current check or (2) a line to chassis resistance check. If  
ence from chassis to either side of the power cord is less than 240 kohms, the unit is

located and corrected.