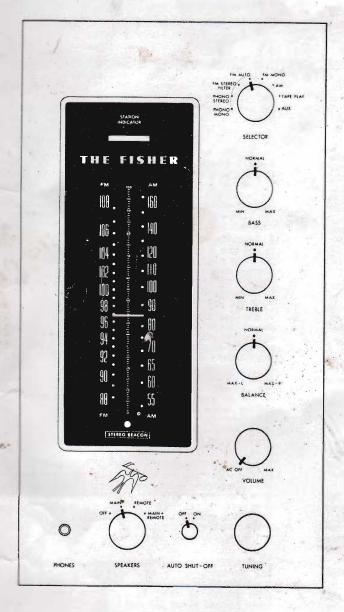
Service Manual

THE FISHER



Consoles



49A

AMPLIFIER

49T

FISHER RADIO

· LONG ISLAND CITY 1 · NEW YORK

CAUTION: This is a FISHER precision high-fidelity instrument. It should be serviced only by qualified personnel — trained in the repair of transistor equipment and printed circuitry.

EQUIPMENT AND TOOLS NEEDED

The following are needed to completely test and align modern high-fidelity instruments such as amplifiers, tuners and receivers.

Test Instruments

Vacuum-Tyoe Voltohmmeter DC VTVM
Audio (AC) Vacuum-Tube Voltmeter (AC VTVM)
Oscillo-cope (Flat to 100 kc minimum)
Audio (Sine-wave) Generator
Intermodulation Analyzer
Sweep (FM) Generator (88 to 108 mc)
Marker Generator
Multiplex Generator (preferably with RF output —
FISHER Model 300 or equal).

Miscellaneous

Adjustable-Line-Voltage Transformer or line-voltage regulator

Load Resistors (2) - 8-ohm, 50-watt (or higher)

Stereo source (Turntable with stereo cartridge or Tape Deck)

Speakers (2) Full-range, for listening tests

Soldering iron (with small-diameter tip). Fully insulated from power line.

■ PRECAUTIONS ■

Many of the items below are included just as a reminder—they are normal procedures for experienced technicians. Shortcuts can be taken but often they cause additional damage—to transistors, circuit components or the printed-circuit board.

Soldering—A well-tinned, hot, clean soldering iron tip will make it easier to solder without damage to the printed-circuit board or the many many circuit components mounted on it. It is not the wattage of the iron that counts—it is the heat available at the tip. Low-wattage soldering irons will often take too long to heat a connection—pigtail leads will get too hot and damage the part. Too much heat, applied too long, will damage the printed-circuit board. Some 50-watt irons reach temperatures of 1,000° F—others will hardly melt solder. Small-diameter tips should be used for single solder connections—larger pyramid and chisel tips are needed for larger areas.

- When removing defective resistors, capacitors, etc., the leads should be cut as close to the body of the circuit component as possible. (If the part is not being returned for in-warranty factory replacement it may be cut in half—with diagonal-cutting pliers—to make removal easier.)
- Special de-soldering tiplets are made for unsoldering multiple-terminal units like IF transformers and electrolytic capacitors. By unsoldering all terminals at the same time the part can be removed with little chance of breaking the printed-circuit board.
- Always disconnect the chassis from the power line when soldering. Turning the power switch OFF is not enough. Power-line leakage paths, through the heating element, can destroy transistors.

Transistors—Never attempt to do any work on the transistor amplifiers without first disconnecting the AC-power linecord — wait until the power supply filter-capacitors have discharged.

- Guard against shorts—it takes only an instant for a base-to-collector short to destroy that transistor and possibly others direct-coupled to it. [In the time it takes for a dropped machine screw, washer or even the screwdriver, to glance off a pair of socket terminals (or between a terminal and the chassis) a transistor can be ruined.]
- DO NOT bias the base of any transistor to, or near, the same voltage applied to its collector.
- DO NOT use an ohmmeter for testing transistors.
 The voltage applied through the test probes may be higher than the base-emitter breakdown voltage of the transistor.

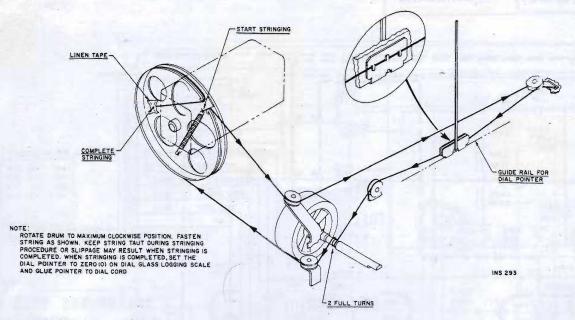
Output Stage and Driver—Replacements for output and driver transistors, if necessary, must be made from the same beta group as the original type. The beta group is indicated by a colored dot on the mounting flange of the transistor. Be sure to include this information, when ordering replacement transistors.

- If one output transis or burns out (open or shorts), always remove all output transistors in that channel and check the bias djustment, the control and other parts in the network with an ohmmeter before inserting a new transistor. All output transistors in one channel will be destroyed if the base-biasing circuit is open on the emitter end.
- When mounting a replacement power transistor be sure the bottom of the flange, the mica insulator and the surface of the heat sink are free of foreign matter. Dust and grit can prevent perfect contact. This reduces heat transfer to the heat sink. Metallic particles can puncture the insulator and cause shorts — ruining the transistor.
- Silicone grease must be used between the transistor and the mica insulator and between the mica and the heat sink for best heat conduction. Heat is the greatest enemy of electronic equipment. It can shorten the life of transistors, capacitors and resistors. (Use Dow-Corning DC-3 or C20194 or equivalent compounds made for power transistor heat conduction.)
- Use care when making connections to speakers and output terminals. Any frayed wire ends can cause shorts that may burn out the output transistors—they are direct-coupled to the speakers. There is no output transformer—nothing to limit current through the transistors except the fuses. To reduce the possibility of shorts at the speakers, lugs should be used on the exposed ends—at least the ends of the stranded wires should be tinned to prevent frayed wire ends. The current in the speakers and output circuitry is quite high. Any poor contact or small-size wire, can cause power losses in the speaker system. Use 14 or 16 AWG for long runs of speaker-connecting wiring.

DC-Voltage Measurements—These basic tests of the transistor circuitry are made without the signal generator. Without any signal input measure the circuit voltages — as indicated on the schematic. The voltage difference between the base and the emitter should be in the millivolt range — a sensitive DC meter is needed for these readings. A low-voltage range of 1 volt, full scale — or lower — is needed.

Audio-Voltage (gain) Measurements—The schematic and printed-circuit board layout diagrams are used. Input signals are injected at the proper points — found most quickly by using layout of the printed-circuit board instead of the schematic. An AUDIO (AC) VTVM connected to the test points should indicate voltages close to those values shown in the boxes on the schematic. Many of the signal levels in the input stages are only a few millivolts — they can not be read on the AC ranges supplied on most Vacuum-Tube AC/DC Voltohmmeters (VTVMs). Even with a 1-volt range a signal level of 100 millivolts (.1 volt) will be the first 1/10 of the meter scale. A reading of 1 millivolt (.001 volt) will hardly even move the meter needle.

DIAL STRINGING PROCEDURE



Replacing Dial Lamps

Before replacing the dial lamps, disconnect the power plucion the wall outlet. Proceed as follows:

- Remove all control knobs from their shafts, by pulling them gently away from the control panel.
- Remove the two screws located on the upper right side of the partition which separates the Turntable compartment from the control section.
- Slide the entire control panel (the plate and wood panel to which it is fastened) to the right and upward. The panel can then be lifted off to expose the chassis.
- The lamps, tubular in shape, are held in spring clips at either end of the dial glass, and can be removed by lifting gently.
- Install the new lamp, making sure that the white, painted side faces away from the dial glass. Press the lamp down until it snaps into place.
- Replace the panel by reversing steps above.

Replacement dial lamps can be ordered from Fisher Radio Corporation, Long Island City 1, New York. Please send all requests for parts to the attention of the Parts Department. The part No. is 150441-3.

Replacing Stereo Beacon Lamp

Before replacing the STEREO BEACON lamp, disconnect the power plug from the wall outlet. The lamp assembly is accessible from the rear of the cabinet. It is housed in a white cylinder on the chassis, directly below the dial, and located near the front of the set. Replace the lamp as follows:

- Locate the white cylinder described above. Follow the two leads which protrude from the rear of the cylinder to the chassis.
- Slide the clips, located on the other ends of the leads, off the terminal strip contacts by moving them gently away from the chassis.
- Remove the white flexible band which secures the bulb leads to the cylinder. Remove the bulb from the cylinder by pulling gently on the leads.
- Place the new bulb in the cylinder, and secure it with the flexible band removed in the previous step.
- Slide the clips on the bulb leads over the terminal strip contacts.

Replacement STEREO BEACON lamps can be ordered from Fisher Radio Corporation, Long Island City 1, New York. Please send all requests for parts to the attention of the Parts Department. The part number is 150461-3.

Replacing Fuses

POWER FUSE — To protect against line surges and other adverse conditions sometimes encountered by electronic equipment, the unit is fused at strategic locations. If the unit appears to be inoperative, check to see if the dial lamps light when the Volume control is turned clockwise from the AC OFF position. If the lamps do not light, the unit may have a blown power fuse.

To replace the fuse, which is located in a black receptacle on the lower right-hand side of the Power Amplifier, proceed as follows:

- Turn the Volume control to the AC OFF position.
- Disconnect the power cord from the wall receptacle.
- Push the cap of the fuseholder in, and turn it counterclockwise. The cap will disengage, and you can pull it out, with the fuse remaining in its clip. Replace the fuse with a 3.2-amp Slo-Blo fuse only. Return the cap and fuse to the receptacle, and restore power to the set.

SPEAKER FUSES - If the dial is lit, yet one or both channels of the set does not play, no matter what program source (e.g., tuner, turntable, tape recorder, etc.) is used, it may be the result of a blown fuse in the output stage of the Power Amplifier. Power transistors could easily be destroyed if the EXTERNAL SPEAKER terminals were accidentally shorted to each other, or to the chassis. To protect the transistors, as well as the speakers, each output stage uses two fuses, which are contained in receptacles labelled FUSES FOR LEFT CHANNEL and FUSES FOR RIGHT CHANNEL. These fuses are precisely rated, and manufactured to function within extremely narrow tolerances. These fuses must be replaced only with fuses rated at 2 amperes. Replacement with any other type of fuse, or with Slo-Blo fuses of the same value may result in damage to the unit, and voids the warranty. If either channel (or both) is inoperative, pull the power plug from the wall receptacle and remove both fuses used in that channel. Simply push the cover of each fuseholder down, rotate it counterclockwise, and lift it from its receptacle. Replace the fuse(s) with a known good fuse (two spare speaker fuses are supplied with your set). Additional fuses are available from your dealer as Fisher part No. F755-145 (2 amp), or from your local radio supplier. Next, plug the set in, and turn it on.

Should distortion become apparent in either channel, replace one of the fuses in that channel as described above. If distortion is still apparent after restoring power to the set, replace the other fuse in the channel with the fuse removed.

Output Stage Balancing and IM Distortion Measurements

- Connect an 8-ohm, 50-watt resistor across the left output terminals. In parallel to the load resistor connect the input leads of an IM (Inter-Modulation) distortion analyzer and the leads of a DC VTVM capable of reading 0.1 volt with accuracy.
- Connect IM-analyzer generator output to the left Monitor input.
- Apply AC power and rotate Volume control to its maximum clockwise position—full volume.
- Increase signal input to amplifier for 20 watts output. (12.5 VAC across 8-ohm load resistor). After one full minute of warm-up time proceed to next step. The warm-up time is very important (to get proper balance) the characteristics of the transistors change slightly as their internal temperature rises. A longer warm-up time will not damage the transistors. Once they are warm the tests and adjustments should be completed without delay - before they can cool off.
- Reduce IM-analyzer generator output for 5 watts output from amplifier (5.16 VAC across load).
- Adjust P1 and P2 (P3 and P4 for right channel) for minimum IM distortion and zero DC voltage across the load. (IM distortion should be less than 0.8% and DC voltage lower than ± 0.1 volts across the 8-ohm load. Use two screwdrivers to adjust the controls—it's faster than shifting from one control to the other.)
- Increase signal input for 40 watts output from amplifier. IM reading should be less than 1% DC across load should be less than ± 0.3 volt. REPEAT steps 1 through 7 (above) for right-channel

SEE OUTPUT-STAGE BASE-BIAS CIRCUIT MODIFICATION ON AMPLIFIER SCHEMATIC PAGE.

NOTE-If any of the above instructions are different from those supplied with the IM analyzer instruction manual, it is best to follow those in the manual. If a load resistor of 50-watts rating is built into the IM analyzer, a separate load resistor is not required for the channel under test - one should be wired across the other channel as a precaution. For best results the IM range switch should be set to give a reading in the center to full-scale portion of the meter scale - this gives greater accuracy.

Harmonic Distortion Test

- Connect an audio (sine-wave) generator to the left AUX input. Connect the harmonic-distortion analyzer to the left speaker #1 terminals across an 8-ohm, 50-watt resistive load.
- Apply AC power rotate Volume control to its maximum clockwise position.
- Set the frequency control of the audio generator to 20 cycles. Adjust the output level for 40 watts (17.9 VAC) across the 8-ohm load. Harmonic distortion should be less than 1%.

REPEAT steps above for right-channel harmonic-distortion measurements.

Stability Test

 Connect audio (sine-wave) generator to the left AUX input. Across the left-speaker terminals connect an 8-ohm, 50-watt load resistor and the vertical-input leads of an oscilloscope.

- Set amplifier controls to positions listed above (control positions).
- Apply AC power—rotate Volume control to its maximum clockwise positions—full volume.

Set the frequency control of the audio generator to 20 cycles. Increase the output level of the audio generator until the sine waves, as viewed on the scope, start to distort—the peaks are clipped from overdriv-ing the amplifier. Check waveforms on scope for insta-bility—changes in wave shape or oscillation (thicker line at a portion of the waveform).

 Repeat the above steps using a 0.1-uf capacitor as a load. Remove the 8-ohm resistor.

REPEAT steps 1 through 5, above, for the right stereo

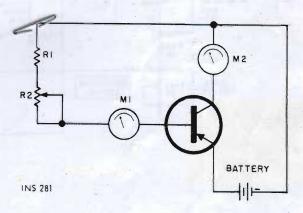
Transistor Testing

If a power-transistor tester is not available the circuit given below can be used to determine the DC beta of the transistors. This is not a complete test of the transistor.

OPERATION: Connect the transistor to the test circuit. Adjust R2 for a 0.5-ampere reading on M2 in the collector circuit. The DC beta is then calculated

by: DC beta = $\frac{\text{reading of M2}}{\text{reading of M1}}$

The DC beta should be between 50 and 250.



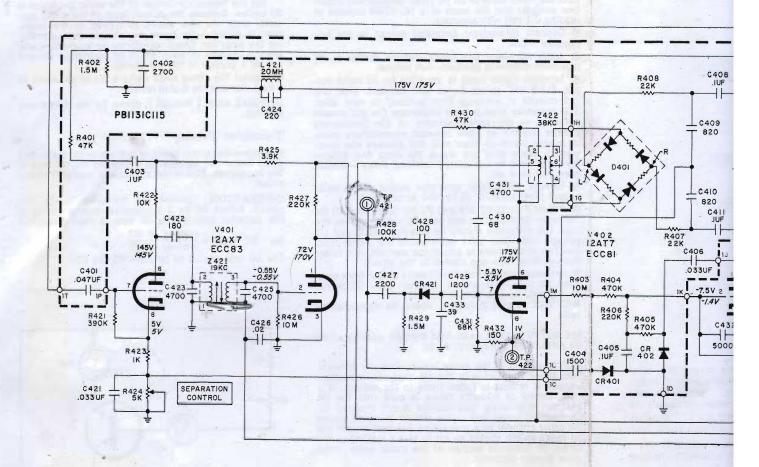
Voltage tests can be made with safety - without ruining transistors — by substituting resistors for the emitter-collector circuit of the power transistors.

Output Stage and Driver-Replacements for output and driver transistors, if necessary, must be made from the same beta group as the original type. The beta group is indicated by a colored dot on the mounting flange of the transistor. Be sure to include this information, when ordering replacement transistors.

If replacement parts are out of stock, locally, they may be obtained directly from the Parts Department of FISHER Radio They will be shipped "best way", either prepaid or C.O.D. unless otherwise specified.

For instrument-operation information and technical assistance write Richard Hamilton, Customer Service Department, FISHER Radio Long Island City, New York 11101.

1131-1 MULTIPLEX DECODE



PARTS DESCRIPTION LIST

Part No.

R405

R406

Capacitor, Cer. Disc, 470 pF, 10% C50B576-1

MULTIPLEX SECTION All circuit components with symbols beginning with

401 are located on the printed-circuit board; those beginning with 421 are mounted on the metal subchassis.
CAPACITORS
20% tolerance for all fixed capacitors, unless otherwise noted or marked GMV (augranteed minimum value). All

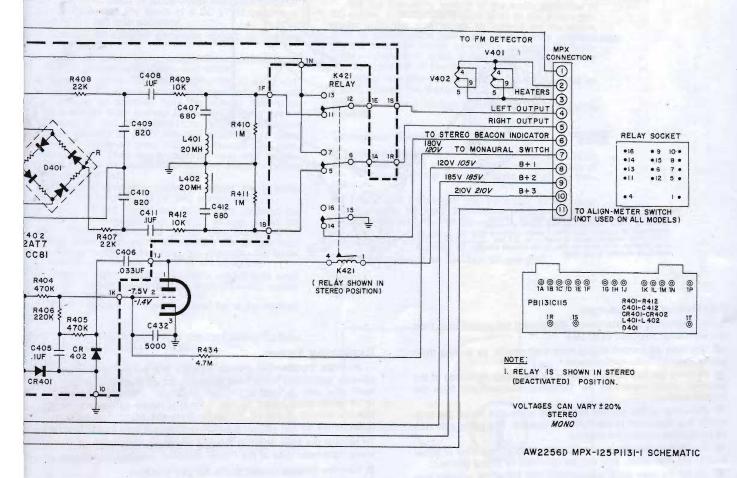
gini	ning with 421 are mounted on the metal	subchassis.	3 y m b o i	Description	Part No.	R406	R
		- WO 199 - 41	C421	Mylar, .033 uF, 10%, 100V	C50574-11		
	CAPACITORS		C422	Polystyrene 180, 5%, 500V	C50634-1	R407	R
200	Casterna Con all Const and Const			Polystyrene 4700, 5%, 125V	C50634-21		
20%	of ar marked CMV (ess otherwise			C50634-2	R408	R
can	acitors not marked u.E. are a.E. (n value). All			C50634-21	100 5.4.	
					C50089-5	R409	R
Symbol	Description	Part No.			C50183-10	242	10_
C401	Capacitor, Mylar, .047uF 10% 100V	C50B574-5				R410	R
C402	Capacitor, Polystyrene, 2700 5%					5.411	-
	125V	C50B634-20		Ceramic, 68, 10%, NPO, 1000V			R
C403	Capacitor, Plastic Film, . luF				C50332-7	R412	R
	20% 250 V	C 50B633-1			C50089-1		
C404	Capacitor, Cer. Disc., 1500, 10%	C50B576-4	C433	Ceramic, 39, 10%, N1500, 1000V	C\$0070-17		
C405	Capacitor, Plastic Film, 1uF 20%				* 1		
		C50B633-1					
C406				RESISTORS	- 3-		
		C50B633-20	Symbol	Description	Part No.	Symbol	D
		C50B576-1	R401	Resistor, Dep. Carbon 47K 5%			n
C408				1/8W	R12DC4731		Ď
147797		C50B633-1	R402	Resistor, Dep. Carbon, 1.5M. 5%			n
	Capacitor, Cer. Disc, 820 10%	C50B576-3		1/3W	R33DC1551		P
	Capacitor, Cer. Disc, 820 10%	C50B576-3	R 403	Resistor, Composition, 22M, 10% 1/2W			D
C411	Capacitor, Plastic Film, .1uF 20%		R404		TOR ELON		Č
	250 V	C50B633-1		1/8W	R12DC474J	R 427	0
	20% note cap Symbol C401 C402	CAPACITORS 20% tolerance for all fixed capacitors, unlinoted or marked GMV (guaranteed minimun capacitors not marked up are pf (uuf). Symbol Description C401 Capacitor, Mylar, .047uf 10% 100v C402 Capacitor, Polystyrene, 2700 5%	CAPACITORS 20% tolerance for all fixed capacitors, unless otherwise noted or marked GMV (guaranteed minimum value). All capacitors not marked uF are pF (uuf). Symbol Description Part No. C401 Capacitor, Mylar, .047uF 10% 100V C50B574-5 C402 Capacitor, Polystyrene, 2700 5% 125V C50B634-20 C403 Capacitor, Plastic Film, .luF 20% 250V C50B633-1 C404 Capacitor, Cer. Disc., 1500, 10% C405 Capacitor, Plastic Film, luF 20% 250V C50B633-1 C406 Capacitor, Plastic Film033uF 20% 400V C50B633-20 C407 Capacitor, Plastic FilmluF 20% 250V C50B633-1 C408 Capacitor, Cer. Disc, 470 pF 10% C50B576-1 C409 Capacitor, Cer. Disc, 820 10% C50B576-3 C410 Capacitor, Cer. Disc, 820 10% C50B576-3 C411 Capacitor, Plastic Film, .luF 20%	CAPACITORS CAPACITORS CA22 20% tolerance for all fixed capacitors, unless otherwise noted or marked GMV (guaranteed minimum value). All capacitors not marked uF are pF (out). CA25 Symbol Description Part No. CA27 CA401 Capacitor, Mylar, .047uF 10% 100V C50B574-5 CA402 Capacitor, Polystyrene, 2700 5% CA403 Capacitor, Plastic Film, .luF 20% 250V C50B634-20 CA431 CA431 CA432 CA444 Capacitor, Cer. Disc., 1500, 10% C50B576-4 CA435 CA455 Capacitor, Plastic Film, luF 20% 250V C50B633-1 CA466 Capacitor, Plastic Film, .033uF 20% 400V C50B576-1 CA467 Capacitor, Plastic Film033uF 20% 400V C50B633-1 CA468 Capacitor, Plastic FilmluF 20% 250V C50B633-1 CA469 Capacitor, Cer. Disc, 470 pF 10% C50B576-1 CA460 Capacitor, Cer. Disc, 820 10% C50B576-3 CA461 Capacitor, Cer. Disc, 820 10% C50B576-3 CA461 Capacitor, Cer. Disc, 820 10% C50B576-3 CA461 Capacitor, Plastic Film, .luF 20% CA461 Capacitor, Cer. Disc, 820 10% C50B576-3 CA461 Capacitor, Plastic Film, .luF 20% CA461 Capacitor, Plastic Film, .luF 20% CA461 Capacitor, Cer. Disc, 820 10% C50B576-3 CA461 Capacitor, Plastic Film, .luF 20% CA462 CA462 CA462 CA462 CA464 CA465 CA465 CA466 CA47 CA486 CA486 CA486 CA486 CA486 CA496 CA4	CAPACITORS CAPACITORS CAPACITORS CA22 CA22 CA23 Polystyrene 180, 5%, 500V CA242 Polystyrene 4700, 5%, 125V CA242 Polystyrene 4700, 5%, 125V CA25 Polystyrene 4700, 5%, 125V CA26 CA26 Capacitors not marked GMV (guaranteed minimum value). All capacitors not marked up are pF (uuf). CA27 CA27 Capacitor, Polystyrene 4700, 5%, 1025V CA26 Capacitor, Polystyrene 4700, 5%, 125V CA27 Capacitor, Polystyrene 4700, 5%, 125V CA26 Ceramic, 102 up, 20%, 1000V CA01 Capacitor, Polystyrene, 2700 5% 125V CA02 Capacitor, Polystyrene, 2700 5% 125V CA03 Capacitor, Plastic Film, 1up 20% 250V CA04 Capacitor, Plastic Film, 1up F 20% CA05 CA06 Capacitor, Plastic Film, 1up F 20% CA07 Capacitor, Plastic Film, 1up F 20% CA08 Capacitor, Plastic Film, 1up F 20% CA09 Capacitor, Plastic Film, 1up F 20% CA09 Capacitor, Plastic Film, 1up F 20% CA09 Capacitor, Cer. Disc, 470 pF 10% CA09 Capacitor, Cer. Disc, 820 10% CA09 Capacitor, Cer. Disc, 820 10% CA09 Capacitor, Cer. Disc, 820 10% CA09 CA09 Capacitor, Cer. Disc, 820 10% CA09 CA09 Capacitor, Cer. Disc, 820 10% CA09 CA09	CAPACITORS CAPACITORS CAPACITORS CAPACITORS CAPACITORS CA22 CA22 CA22 CA23 CA24 Polystyrene 180, 5%, 500V C50634-1 CA25 Polystyrene 220, 5%, 500V C50634-21 CA26 CA27 Polystyrene 220, 5%, 500V C50634-21 CA27 CA28 CA28 CA29 C	CAPACITORS C422 Polystyrene 180, 5%, 500V C5(634-1) R407 20% tolerance for all fixed capacitors, unless otherwise noted or marked GMV (guaranteed minimum value). All capacitors not marked up are pF (uuf). C424 Polystyrene 220, 5%, 500V C5(634-2) C425 Polystyrene 2700, 5%, 125V C5(634-2) C426 Ceramic, .02uF, 20%, 500V C5(634-2) C427 Ceramic, .02uF, 20%, 500V C5(634-2) C428 Ceramic, .02uF, 20%, 500V C5(634-2) C429 Ceramic, .02uF, 20%, 500V C5(634-2) C401 Capacitor, Mylar, .047uF 10% 100V C50B574-5 C428 Ceramic, .100, 20%, 1000V C5(183-9) C402 Capacitor, Polystyrene, 2700 5% 125V C50B634-20 C430 Ceramic, 100, 10%, 1000V C5(183-8) C431 Mica, 4700, 5%, 300V C5(032-7) C432 Ceramic, 5000, 20%, 500V C5(089-1) C433 Capacitor, Plastic Film, .1uF 20% 250V C50B633-1 C432 Ceramic, 5000, 20%, 500V C5(089-1) C404 Capacitor, Cer. Disc., 1500, 10% C50B576-4 C431 Mica, 4700, 5%, 300V C5(089-1) C405 Capacitor, Plastic Film, .1uF 20% 250V C50B633-1 C406 Capacitor, Plastic Film033uF 20% 400V C50B633-1 C407 Capacitor, Cer. Disc., 470 pF 10% C50B633-20 C50B633-1 C408 Capacitor, Plastic Film1uF 20% 250V C50B633-1 C409 Capacitor, Plastic Film1uF 20% 250V C50B633-1 C409 Capacitor, Cer. Disc, 820 10% C50B576-3 C400 Capacitor, Plastic Film1uF 20% C401 Capacitor, Cer. Disc, 820 10% C50B576-3 C402 Capacitor, Plastic Film1uF 20% C403 Capacitor, Cer. Disc, 820 10% C50B576-3 C404 Capacitor, Plastic Film1uF 20% C405 Capacitor, Cer. Disc, 820 10% C50B576-3 C406 Capacitor, Cer. Disc, 820 10% C50B576-3 C407 Capacitor, Cer. Disc, 820 10% C50B576-3 C408 Capacitor, Cer. Disc, 820 10% C50B576-3 C409 Capacitor, Cer. Disc, 820 10% C50B576-3 C409 Capacitor, Cer. Disc, 820 10% C50B576-3 C409 Capacitor, Plastic Film1uF 20% C409 Capacitor, Plastic Film1uF 20% C409 Capacitor, Cer. Disc, 820 10% C50B576-3 C409 Capacitor, Cer. Disc, 820 10% C50B576-3 C40

C412

Symbol

Description

PLEX DECODER . SCHEMATIC



TION LIST . MULTIPLEX SECTION

)B576-1	R405	Resistor, Dep. Carbon, 470K, 5%, 1/8W.	R12DC474J	R428 R429	Dep. Carbon, 100K, 5%, 1/8W	R12DC104J
art No.	R406	Resistor, Dep. Carbon, 470K, 5%,	K120C4/43	R430	Dep. Carbon, 1.5M, 5%, 1/3W	R33DC155J
574-11		1/8W	R12DC224J		Dep. Carbon, 47K, 5%, 1/3W	R33DC473J
634-1	R407	Resistor, Dep. Carbon, 22K, 5%,	R12DC224J	R431	Dep. Carbon, 68K, 5%, 1/8W	R12DC683J
634-21	11.407	1/8W	R12DC223J	R 432	Dep. Carbon, 150, 5%, 1/3W	R33DC151J
	R408	Resistor, Dep. Carbon, 22K, 5%,	RIZUCZZSS	R433	-Deleted-	
634-2	1400	1/8W	D100 C000 I	R434	Composition, 4.7M, 10%, 1/2W	RC20BF475K
634-21	R409	Resistor, Dep. Carbon, 10K, 5%,	R12DC223J			
089-5	11407	1/8W	012061021			
183-10	R410		R12DC103J			
183-9	1.410	Resistor, Dep. Carbon, 1K, 5%,	5105 5105 ·		1115.000 1 1110.000	
183-8	R411		R12DC105J		MISCELLANEOUS	
070-46		Resistor, Dep. Carbon, 1M, 5%, 1/8W	R12DC105J	Symbol	Description	Part No.
332-7	R412	Resistor, Dep. Carbon, 10K, 5%,		CD 401		
089-1		1/8W 🔭	R12DC103J	CR401	Diode	V1112
070-17				CR402	Diode	V50A260-15
				CR421	Diode, Type 1112	V1112
				D401	Ring Demodulator	V50A260-18
		RESISTORS		K 421	Relay	K 50603
rt No.	Symbol	Dii	The same	L401	Cail	L50334-2
11 140.		Description	Part No.	L402	Coil	L50334-2
Labert T	R421	Dep. Carbon, 2.2M, 5%, 1/3W	R33DC225J	L421	Coil, 20 uH	L50334-2
DC473J.	R422	Dep. Carbon, 10K, 5%, 1/3W	R33DC103J	Z421	Transformer, 19Kc	ZZ50210-34
100	R423	Dep. Carbon, 1K, 5%, 1/3W	R33DC102J	Z 422	Transformer, 38Kc	ZZ50210-54
DC155J	R424	Potentiometer, 5K, MPX Separation	R50150-11		Relay Socket	X50602-2
0BF226K	R425	Dep. Carbon, 3.9K, 5%, 1/3W	R33DC392J	-	Printed Circuit Bd.	
	R426	Composition, 10M, 10%, 1/2W	RC20BF106K			PB1131B111
DC474J	R 427	Dep. Carbon, 220K, 5%, 1/3W	R33DC224J	12	Mini, Pin Term,	A50A577
				_	Sleeving 23-32" Lg.	E50A684-4

1131-1 MULTIPLEX DE

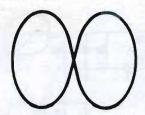


FIGURE 1. Lissajous pattern for MPX Oscillator alignment.

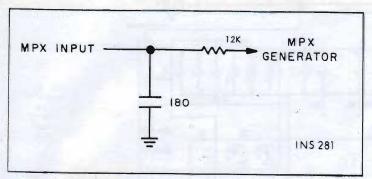
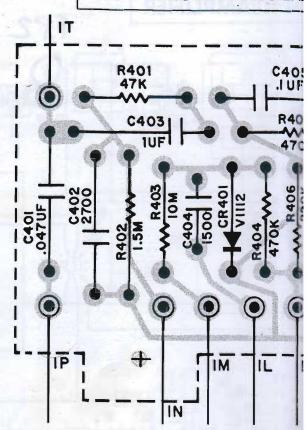


FIGURE 2. Multiplex-alignment coupling network circuit.



ALIGNMENT INSTRUCTIONS

GENERAL

The preferred alignment procedure, in table 1 below, uses a multiplex generator with an RF output, like the FISHER Model 300. Optimum performance will be obtained only when the multiplex decoder is connected to the FM detector with which it will be used. Check IF alignment first—poor alignment can prevent proper multiplex decoder operation.

TEST EQUIPMENT REQUIRED: MULTIPLEX GENERATOR, AUDIO (AC) VTVM, 100 KC OSCILLOSCOPE WITH EXTERNAL SWEEP JACKS, ALIGNMENT TOOL.

TABLE 1

	GENERATOR			INDICATOR	ALIGNMENT		
STEPS	CONNECTION	MODULATION	R F DEVIATION	TYPE AND CONNECTION	ADJUST	INDICATION	
1	Multiplex generator RF output to antenna terminals	19 kc pilot only	<u>+</u> 7.5 kc	VTVM to TP 421	Z421 top and bottom	Maximum reading on VTVM	
2	19 kc output of generator to oscillo- scope horizontal input; generator not connected to MPX section	nerrest et elu		Vertical input of oscillo- scope to 422 set oscillo- scope for external sweep	z422	Set frequency of free-running oscillator as close as possible to 38 kc. Lissajous pattern (see figure 1) should be as slow- moving as possible.	
3	Same as Step 1	Composite MPX; 1000 cps on left channel only	<u>+</u> 75 kc	VTVM and oscilloscope vertical input to right channel output lug (terminal 1R)	Z 421 top	Maximum reading on VTVM; clean 1000 cps sine wave on oscilloscope	
4	Same as Step 1	Composite MPX; 1000 cps on right channel only	<u>+</u> 75 kc	Same as Step 3	MPX separation control (R424)*	Minimum reading on VTVM should be at least 33 db below reading obtained in Step 3	
5	Same as Step 1	Same as Step 4	±75 kc	VTVM and oscilloscope vertical input to)right channel output lug (terminal 1S)		Same VTVM reading as obtained in Step 3 ± 2 db; clean 1000 cps sine wave on oscilloscope	
6	Same as Step 1	Composite MPX; 1000 cps on left channel only	±75 kc	Same as Step 5	MPX separation control (R424), if necessary*	Minimum reading on VTVM should be at least 33 db below reading obtained in Step 5.	

^{*} If adjustment is required, adjust for best compromise readings in Steps 4 and 6.

* If adjust

STEPS

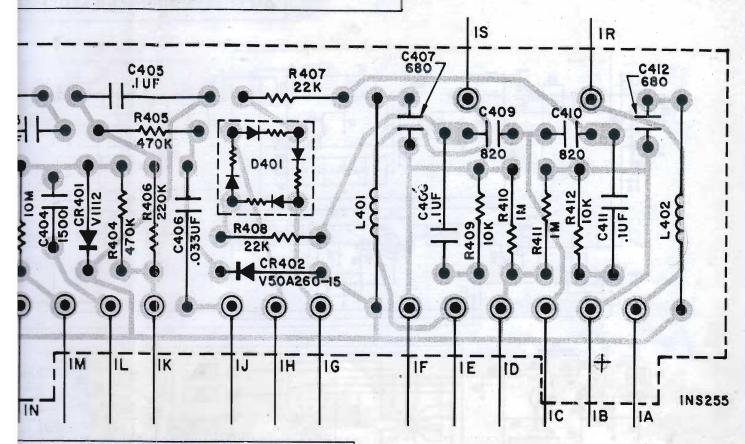
1

2

3

5

MULTIPLEX DECODER . PRINTED CIRCUIT



NSTRUCTIONS . MULTIPLEX SECTION

ALTERNATE ALIGNMENT PROCEDURE For multiplex generators without an RF output

When using this alignment procedure, it is necessary to disconnect the ratio detector from the multiplex decoder ct the point where the generator is connected. Unsolder point 1T carefully. The generator input must be through a simple low-pass filter—a 12 K resistor between the multiplex generator and the MPX input with a 180 pF capacitor from the MPX input end of the resistor to ground (Figure 2).

TEST EQUIPMENT REQUIRED: MULTIPLEX GENERATOR, AUDIO (AC) VTVM, 100 KC OSCILLOSCOPE WITH EX-TERNAL SWEEP JACKS, ALIGNMENT TOOL.

TABLE 2

		and the second second		IABLE Z			
STEPS	GENERATOR			INDICATOR	ALIGNMENT		
PIEPS	CONNECTION	AUDIO	LEVEL	TYPE AND CONNECTION	ADJUST	INDICATION	
1	Composite output of MPX generator to input of MPX demodulator (Point 1)	19 kc pilot only	100 mV RMS (280 MV P-P)	AC VTVM to TP 421	Z 421 top and bottom	Maximum reading on VTVM	
2	19 kc autput of generator to oscillo- scope horizontal input; generator not connected to MPX section			Oscilloscope vertical input to TP 422	Z 4 22	Set frequency of free-running oscillator as close as possible to 38 kc. Lissajous pattern (see figure 1) should be as slow- moving as possible.	
3	Same as Step 1	1000 cps on left channel only	0.7 V RMS (3.92 V P-P)	AC VTVM and oscilloscope vertical input to left channel output lug (terminal 1R)	Z421 top	Maximum reading on VTVM; clean 1000 cps sine wave on oscilloscope	
4	Same as Step 1	1000 cps on right channel only	0.7 V RMS (3.92 V P-P)	, Same as Step 3	MPX separation control (R424)*	Minimum reading on VTVM should be at least 33 db below reading obtained in Step 3	
5	Same as Step 1	Same as Step 4	0.7 V RMS (3.92 V P-P)	VTVM and oscilloscope vertical input to right channel output lug {terminal 1S}		Same VTVM reading as obtained in Step 3 ± 2 db; clean 1000 cps sine wave on oscilloscope	
6	Same as Step 1	1000 cps on left channel only	0.7 V RMS (3.92 V P·P)	Same as Step 5	MPX separation control (R424), if necessary*	Minimum reading on VTVM should be at least 33 db below reading obtained in Step 5.	

^{*} If adjustment is required, adjust for best compromise readings in Steps 4 and 6.

ke the ted to ser multi-

HITH EX-

ding on VTVM

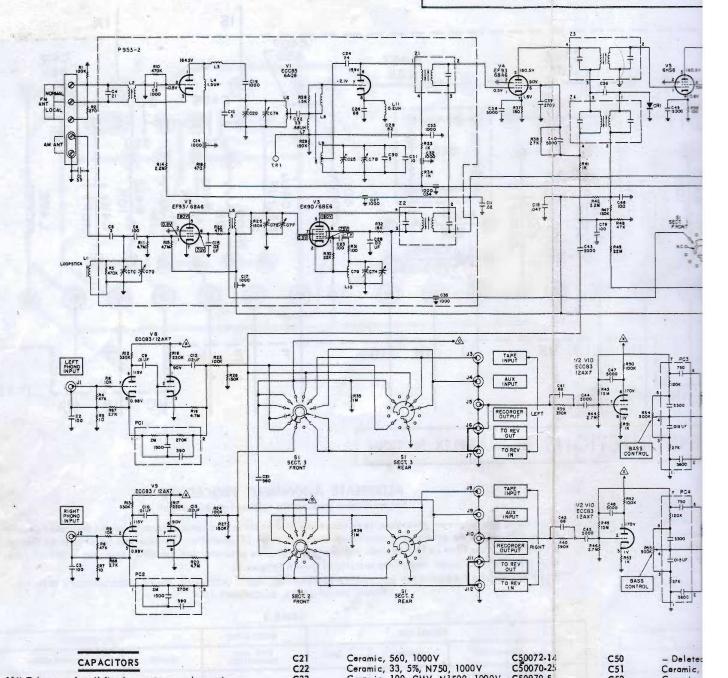
if free-running
as as possible to
them (see figure 1)
as slowpossible.

I on VTVM; clean
as an oscilloscope
an VTVM should be
below reading.
In Step 3

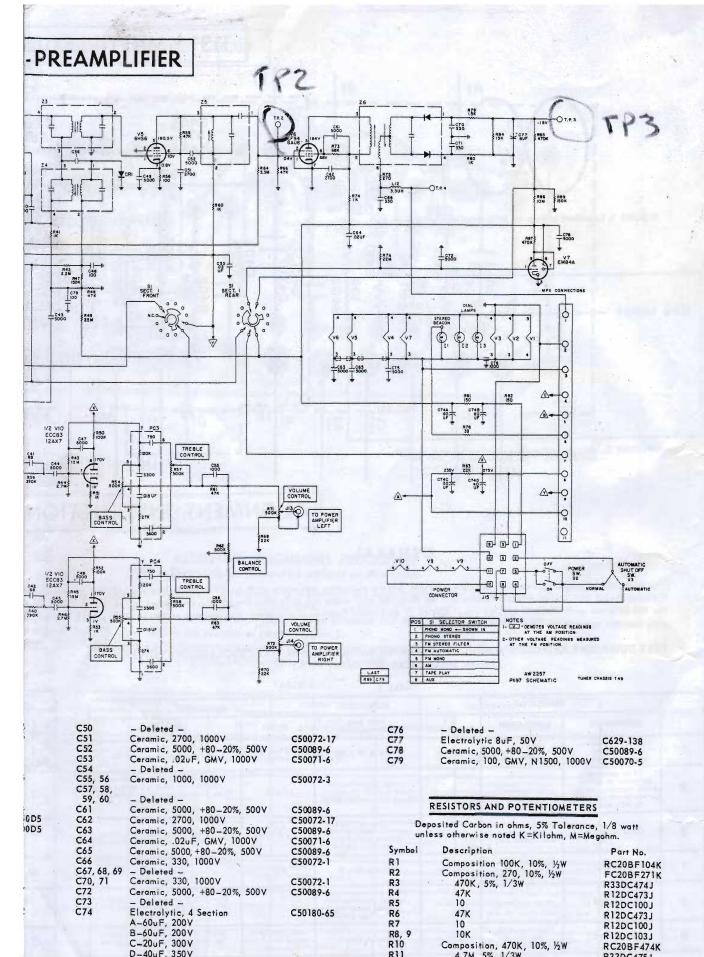
as a obtained in
an 1000 cps sine
colloscope

on VTVM should below reading 5 Step 5.

49T TUNER-PREAMPLIFIEF



10%	Tole rance for all fixed capacitors, us	nless other-	C23	Ceramic, 100, GMV, N1500, 1000V	C50070-5	C52	Ceramic,
	noted or marked GMV (guaranteed mi		C24	Ceramic, 24, 5%, N150, 1000V	C50070-8	C53	Ceramic,
	apacitors not marked uF are pF (uuF		C25	Ceramic, Trimmer	C662-123	C54	- Deletes
	A company of the comp		C26	Ceramic, 68, 5%, N750, 1000V	C50070-35	C55, 56	Caramic,
Symbol	Description	Part No.	C27	Ceramic, Feedthru, 1000, GMV	C592-187	C57, 58,	
C1	Ceramic, 33, N750, 1000V	C50070-15	C28	Ceramic, .02uF, +89-20%, 500V	C50089-4	59, 60	- Deleter
C2, 3	Ceramic, 100, GMV, N1500, 1000V	C50070-5	C29	Ceramic, 82, 5%, N1500, 1000V	C50070-33	C61	Ceramic,
C4	Ceramic, 21, 5%, N750, 1000V	C50070-32	C30	Ceramic, 5, ±.5pF, N150, 500V	CC20PJ050D5	C62	Ceramic,
C5	Ceramic, 3, NPO, 1000V	C50070-28	C31	Ceramic, 10, ±.5pF, NPO, 500V	CC20CJ100D5	C63	Ceramic,
C6	Ceramic, 100, GMV, N1500, 1000V	C50070-5	C32, 33			C64	Ceramic,
C7A-H	Variable, Tuning FM/AM	C953-115	34, 35	Ceramic, Feedthru, 1000, GMV	C592-187	.C65	Ceramic.
C8	Ceramic, 1000, GMV, 500V	C50089-2	C36	Ceramic, 1, 20%, P100, 1000V	C50070-1	C66	Ceramic,
C9, 10	Ceramic, .01uF, 20%, 500V	C50089-3	C37	- Deleted -		C67, 68, 69	- Deleter
CII	Ceramic, .02uF +80-20%, 500V	C50089-4	C38	Ceramic, 5000, +80-20%, 500V	C50089-6	C70, 71	Ceramic,
C12, 13	Ceramic, .02uF, 20%, 500V	C50089-5	C39	Ceramic, 2700, 1000V	C50072-17	C72	Ceramic,
C14	Ceramic, Feedthru 1000, GMV	C592-187	C40	Ceramic, 5000, +80-20%, 500 V	C50089-6	C73	- Deleter
C15	Ceramic, .02uF, +80-20%, 500V	C50089-4	C41, 42	Ceramic, 68, N2200, 1000V	C50070-12	C74	Electroly
C16	Ceramic, 5, ±.5pF NPO 500V	CC20CJ050D5	C43	Ceramic, 5000, +80-20%, 500V	C50089-6		A-60uF
C17	Ceramic, Feedthru, 1000, GMV	C592-187	C44, 45	Ceramic, 5000, 20%, 500V	C50089-1		B-60uF
C18	Mylar, .047, 250V	C50197-52	C46	Ceramic, 100, N1500, 1000V	C50070-6		C-20uF
C19	Ceramic, 1000, GMV, 500V	C50089-2	C47, 48	Ceramic, 5000, 20%, 500V	C50089-1		D-40uF
C20	Ceramic, Trimmer	C662-123	C49	Ceramic, 5000, +80 -20%, 500V	C50089-6	C75	Ceramic,



D-40uF, 350V

Ceramic, 5000, +80-20%, 500V

C75

Composition, 470K, 10%, 1/2W

4.7M, 5%, 1/3W Glass, 330K, 5%, 1W

RII

R12, 13

C50089-6

RC20BF474K

R33DC475J

R30G334J

49T TUNER-PREAMPLIFIER (Continued)

R14	2.2M, 5%, 1/3W	R33DC225J	R53	1K, 5%, 1/3W	R33DC102J
R15	4.7M, 5%, 1/3W	R33DC475J	R54, 55	Potentiometer, Dual 500K Bass	R5016B163
216, 17	220K, 5%, 1/3W	R33DC224J	R56	Composition, 100, 10%, 1/2W	RC20BF101K
218	Composition, 470, 10%, 1/2W	RC20BF471K	R57, 58	Potentiometer, Dual 500K Treble	R50160B163
219, 20	4.7M, 5%, 1/3W	R33DC475J	R59	Composition, 47K, 10%, 1/2W	RC20BF473K
21	- Deleted -		R60	Composition, 1K, 10%, 1/2W	RC20BF102K
22	Composition, 47K, 10%, 1/2W	RC20BF473J	R61	47K	R12DC473K
23, 24	100K	R12DC104J	R62	Patentiometer, 500K, Balance	R50160B164
25	180K, 5%, 1/3W	R33DC184J	R63	47K	R12DC473K
26, 27	150K	R12DC154J	R64	3.3M, 5%, 1/3W	R33DC335J
28	Composition, 1.5K, 10%, 1/2W	RC20BF152K	R65	- Deleted -	11330 03333
29	Composition, 150K, 10%, 1/2W	RC20BF154K	R66	47K	R12DC473J
30	Composition, 22K, 10%, ½W	RC20BF223K	R67, 68	Glass, 2.7K, 5%, 1/2W	R20G272J
31	Composition, 100, 10%, 12W	RC20BF 101K	R69, 70	22K	R12DC223J
32		RC30BF 183K	R71, 72	Potentiometer, Dual, 500K, Volume	
33, 34	Composition, 18K, 10%, 1W Composition, 1K, 10%, 1/2W	RC20BF102K	R73		R50160B162 RC20BF683K
				Composition, 68K, 10%, ½W	
35, 36	1M	R12DC1053	R74	Composition, 1K, 10%, ½W	RC20BF102K
37	180	RC20BF181K	R75	Composition, 270, 5%, ½W	RC20BF271J
38	27K	RC20BF273K	R76	Composition, 22M, 10%, 1/2W	RC20BF226K
39, 40	390K	R12DC394K	R77	- Deleted -	D. GOOD E 2004
41	Composition, 1000, 10%, 1/2W	RC20BF102K	R78	Composition, 39, 10%, ½W	RC20BF390K
42	2.2M, 5%, 1/3W	R33DC225J	R79	Composition, 1500, 5%, 1/2W	RC20BF152J
43	Composition, 15M, 10%, ½W	RC20BF156K	R80	Composition, 1000, 5%, ½W	RC20BF102J
44	2.7M, 5%, 1/3W	R33DC275J	R81, 82	Glass, 150, 10%, 3W	RPG3W151K
45	Composition, 15M, 10%, 1/2W	RC20BF156K	R83	Composition, 22K, 10%, 1/2W	RC20BF223K
46	2.7M, 5%, 1/3W	R33DC275J	R84	Composition, 15K, 10%, 1/2W	RC20BF153K
47	150K	R12DC154J	R85	470K	R12DC474J
48	47K, 5%, 1/3W	R33DC473J	R86	Composition, 10M, 10%, 1/2W	RC20BF106K
49	Composition, 22M, 10%, ½W	RC20BF226K	R87	470K	R12DC474J
50	100K, 5%, 1/3W	R33DC104J	R88	- Deleted -	
51	1K, 5%, 1/3W	R33DC102J	R89	150K	R12DC154J
52	100K, 5%, 1/3W	R33DC104J	R90	Composition, 3.3, 10%, ½W	RC20BF3R3K
		MISCELL	ANEOUS		
CRI	Diode	V1112	PC1, 2	Printed Circuit Phono Equalization	PC50187-12
1	Lamp, Stereo Beacon	150461-3	PC3, 4	Printed Circuit Tone Control	PC50187-9
2, 3	Lamps, Dial	150441-3	51	Switch, Selector	\$1197-114
.1	Loopstick (AM Antenna)	L50210-36	S2	Switch, Power P	ART OF R71, 72
.2	Coil, FM Antenna	L818-113	S3	Switch, Automatic Shut-Off	51197-115
.3	Choke, R. F.	L629-180	54	Switch, Speakers	\$1197-112
.4	Choke, 1.5 Microhenry	L50066-4	ZI	Transformer, FM IF	ZZ662-117
.5	Coil, AM R. F.	L50210-35	Z2	Transformer, AM IF	ZZ2984
.6	Coil, FM R. F.	L953-119	Z3	Transformer, FM IF	ZZ2987
	Choke, .68 Microhenry	L50066-1	Z.4	Transformer, AM IF	ZZ2984
.7					ZZ50210-6
	Coil. FM Oscillator	A3953-116	Z.5	Con, FM Limiter	£ £302 10-6
.8, 9	Coil, FM Oscillator	A\$953-116 1.50210-28		Coil, FM Limiter Transformer, FM Ratio Detector	
_7 _8, 9 _10 _11	Coil, FM Oscillator Coil, AM Oscillator Choke, 2 Microhenry	L50210-28 L50066-21	Z6	Transformer, FM Ratio Detector Dial Glass Screened	ZZ50210-9 N1197-107

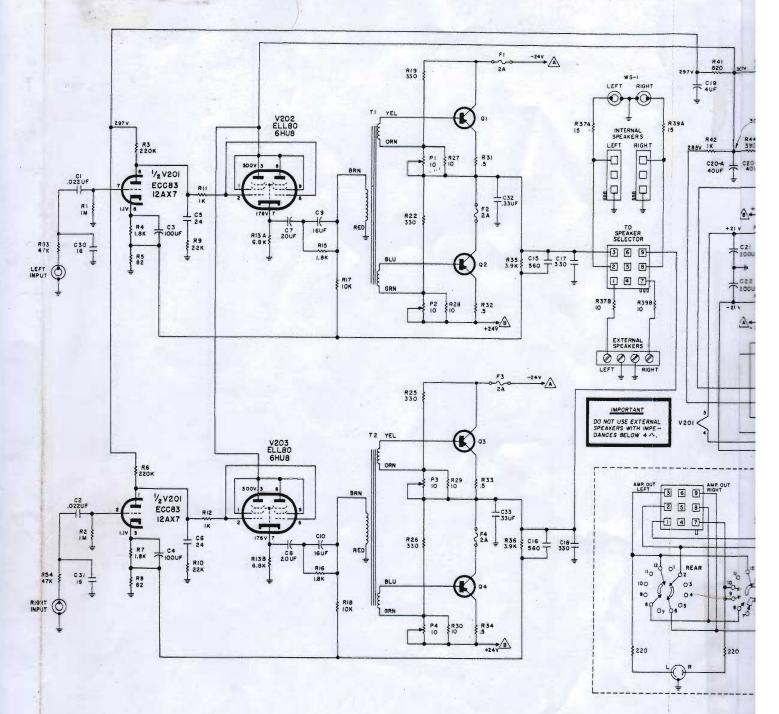
49A AMPLIFIER . PARTS DESCRIPTION LIST

	CAPACITORS		C20	Electrolytic, 4 section A-40uF, 400V	C50180-63
Symbol C1, 2 C3, 4 C5, 6	Description Mylar, .022uF, 250V Electrolytic, 100uF, 15V Ceramic, 24pF, 5%, N150, 1000V	Part No. C50197-49 C50483-5 C50070-8	C21, 22 C23	B-40uF, 400V C-40uF, 400V D-60uF, 200V Electrolytic, 200uF, 35V Electrolytic, 3000uF, 35V	C50483-7 C50180-61DX
C7, 8 C9, 10 C11, 12, 13, 14	Electrolytic, 20uF, 250V Electrolytic, 16uF, 10V — Deleted —	C50475-3 C50483-10	C24 C25 C26, 27 C28	Mylar, .01uF, 250V Electrolytic, 100uF, 200V Molded .01uF, 600V Electrolytic, 3000uF, 35V	C50197-48 C50475-2 C2747 C50180-61DX
C15, 16 C17, 18 C19	Ceramic, 560pF, 10%, 1000V Ceramic, 330pF, 10%, 1000V Electrolytic, 4uF, 350V	C50072-14 C50072-1 C50475-4	C29 C30, 31 C32, 33	Electrolytic, 100uF, 200V Ceramic, 16pF, 10%, N75, 1000V Mylar, 0.33uF, 20%, 250V	C50475-2 C50070-21 C50B575-6

RESISTORS AND POTENTIOMETERS

Deposited Carbon in ohms, 5% Tolerance, 1/8 watt unless otherwise noted. K=Kilohms, M=Megohms.

Symbol	Description	Part No.			
R1, 2	1M	R12DC105J	R11, 12	1K	R12DC102J
R3	220K, 5%, 1/3W	R33DC224J	R13A, B	Wirewound, 6.8K, 10%, 7W	RPG7W682K
R4	1.8K	R12DC182J	R14	- Deleted -	
R5	82	R12DC820J	R15,16	1.8K	R12DC182J
R6	220K, 5%, 1/3W	R33DC224J	R17, 18	10K	R12DC103J
R7	1.8K	R12DC182J	R19	Composition, 330, 10%, 2W	RC40BF331K
R8	82	R12DC820J	R20, 21	- Deleted -	
R9, 10	22K	R12DC223J	R22	Composition, 330, 10%, 2W	RC40BF331K



R23, 24	- Deleted -	
R25, 26	Composition, 330, 10%, 2W	RC40BF331K
R27, 28	- Deleted -	
R29, 30	Composition, 10, 10%, 1/2W	RC20BF100K
R31, 32	- Deleted -	
R33, 34	Wirewound, .51 ohm, 5%, 2W	RW200WR51J
R35, 36	3.9K	R12DC392J
R37A, B	Wirewound, Dual, 15 + 10, 10%, 10W	R50500-2BX
R38	- Deleted -	
R39A, B	Wirewound Dual, 15 + 10, 10%, 10W	R50500-2BX
R40	- Deleted -	
R41	Composition 820, 10%, 1/2W	RC20BF821K
R42	Composition, 1K, 10%, 1/2W	RC20BF102K
R43	100K	R12DC104J
R44	Wirewound, 390, 10%, 3W	RPG3W391K
R45, 46	Wirewound 22, 5%, 2W	RW200W220J
R47	100K	R12DC104J
R48, 49	Wirewound, 390, 10%, 3W	RPG3W391K
R50	Wirewound, 150, 10%, 3W	RPG3W151K
R51	Wirewound, 1 ohm, 5%, 3W	RL300W010J
R52	Composition, 820K, 10%, 1/2W	RC20BF824K
R53, 54	47K	R12DC473J
P1, 2, 3, 4	Potentiometer, W. W. 10 ohm 20%, 2W	R50160-141-1

MISCELLANEOUS

CR1, 2	Diode, Silicon Rectifier	SR50411-1
CR3, 4, 5, 6	Diode, Silicon Rectifier	SR50517
F1, 2, 3, 4	Fuse, 2 Ampere	F755-145
F5	Fuse, 3.2 Ampere, Slo-Blo	F33319
Q1, 2, 3, 4	*Transistor, Power, 35144	*TR35144
TI	Transformer, Driver (left)	T1135-116-1
T2	Transformer, Driver (right)	T1135-116-2
T3	Transformer, Power	T1135-115

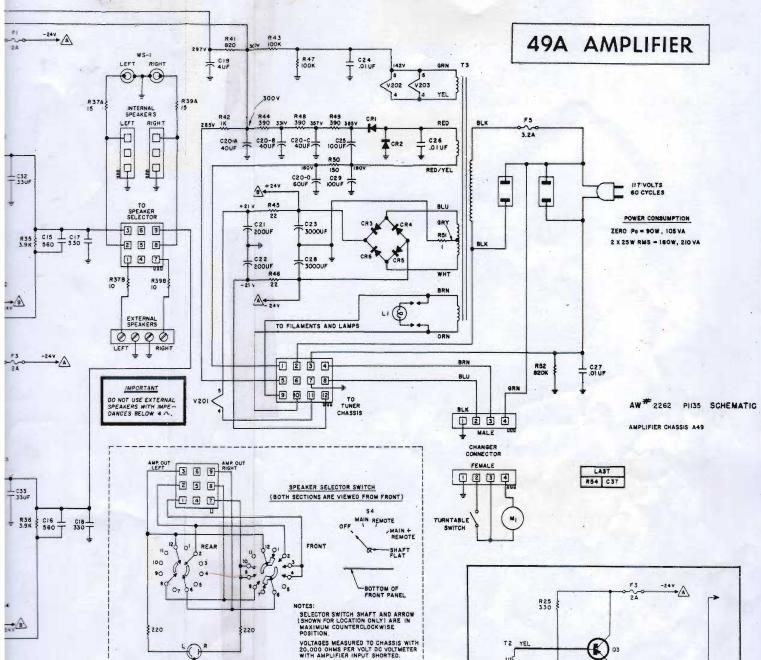
* Transistor must be replaced with one from same Beta group, as indicated by the color dot on the transistor, unless both transistors are replaced with a matched pair. (Always replace mica insulator when replacing transistor.)

OUTPUT-STAGE BASE-BIAS CIRCUIT MODIFICATION

The critical adjustment of the base-bias adjusting potentiometers (P1, P2, P3, P4—in the main schematic) is eliminated by replacing the controls with voltage-and-temperature compensating diodes. These diodes will keep the base-bias voltage within ± 0.015 volt of the selected value even when

the supply voltage vari temperature variations (+158°F). WHENEVER CATION SHOULD BE FOR THIS CIRCUIT I), made for both the right

- Remove the 10-ohm
 P2, P3, P4).
- Remove the 10-ohm,
 R28, R29, R30).
- Remove the 0.5-ohm, nected to the emitter
- Install a 0.75-ohm, 5 part number RL300W units removed from t
- Install the diodes (F place of the 10-ohm polarity. Make sure t red dot (on the side in the schematic ins



LANFOUS

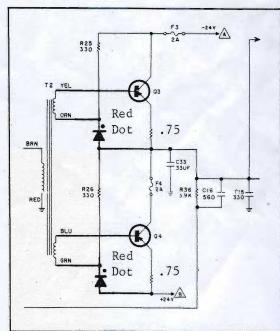
SR50411-1
SR50517
F755-145
F33319
*TR35144
T1135-116-1
T1135-116-2
T1135-115

a with one from same Beta group, at an the transistor, unless both the matched pair. (Always rereplacing transistor.)

MAS CIRCUIT MODIFICATION

the base-bias adjusting poin the main schematic) is elimis with voltage-and-temperature diedes will keep the base-bias the selected value even when the supply voltage varies as much as ±40% or with chassistemperature variations between -20°C (0°F) and +70°C (+158°F). WHENEVER POSSIBLE THIS CIRCUIT MODIFICATION SHOULD BE MADE TO ALL CHASSIS NOT WIRED FOR THIS CIRCUIT IMPROVEMENT. Modification must be made for both the right and left channels.

- Remove the 10-ohm bias-adjusting potentiometers (P1, P2, P3, P4).
- Remove the 10-ohm, ½-watt, composition resistors (R27, R28, R29, R30).
- Remove the 0.5-ohm, resistors (R31, R32, R33, R34) connected to the emitters of Q1, Q2, Q3 and Q4.
- Install a 0.75-ohm, 5%, 3-watt, wirewound resistor (FISHER part number RL3.00W075S) in place of each of the 0.5-ohm units removed from the power-output transistor emitters.
- Install the diodes (FISHER part number GET50825-1) in place of the 10-whm composition resistors — observe diode polarity. Make sure that the diode lead identified by the red dot (on the side of the case) is connected as indicated in the schematic insert.



The autput-stage base-bias circuit modification is identical for both the left and the right channels — only the part-callout numbers (symbols) are different. The above schematic insert is for the right channel.

TROUBLESHOOTING GUIDE

Does not go on - (pilot or dial lamps do not light) in any position of SELECTOR switch.

Fuse F5, the power cord and plug, wall outlet, AUTO SHUTOFF switch S3, Power switch \$2, J15 and its plug and interconnecting cable.

Does not go on - (pilot or dial lamps do not light) only in PHONO positions of the SELECTOR switch.

Check:

AUTO SHUTOFF switch S3, J15 and its plug and interconnecting cable, the turntable

switch and the changer connector.

Distortion Hum or

No audio output

(both channels) in any position of the SELECTOR switch.

Pull out plugs in RCRDR (recorder) OUTPUT jacks (J5, J 10).

Disconnect reverberation unit from REV IN REV OUT jacks and insert jumpers (a must).

Speaker switch position and its operation Speaker connectors and plugs.

Test (filament leakage for hum) V10, V201 or substitute.

+24 and -24-volt transistor-amplifier power supply (C23, C28, CR3, CR4, CR5, CR6). +21 and -21-volt DC filament supply for V8, V9, V10 and V201 (C21, C22, R45, R46).

Distortion Hum or

No audio output

(LEFT channel only) SELECTOR in PHONO and FM positions.

Remove plug from J5 (LEFT RCRDR OUT)

Remove plugs from J6, J7 (REV IN, REV OUT) and insert jumpers

Check:

Plug in J13 and interconnecting cable to amplifier chassis. Position of BALANCE

control. Q1, Q2 and bias setting (PI and P2).

Test (filament leakage for hum) V10, V201, V202.

Distortion Hum or

No audio output

(RIGHT channel only) SELECTOR in PHONO and FM positions.

Remove plug from J10 (LEFT RCRDR OUT)

Remove plugs from J11, J12 (REV IN, REV OUT) and insert jumper.

Check:

Plug in J14 and interconnecting cable to amplifier chassis. Position of BALANCE control. $Q3,\ Q4$ and bias setting (P3 and P4).

Distortion

(LEFT channel only) SELECTOR in PHONO positions only

No audio output

Remove plug from J1 (LEFT PHONO INPUT).

Test (filament leakage for hum) V8 or substitute.

Check:

+21, -21-volt power supply (R45, 46, C1, 22).

Distortion Hum or

(RIGHT channel only) SELECTOR in PHONO positions only.

Remove plug from J2 (RIGHT PHONO INPUT).

Test (filament leakage for hum) V9 or substitute.

No audio output

Test

Check:

+21, -21-volt supply (R45, 46, C21, 22).

Distortion Hum or

(both channels)

FM only - SELECTOR in MONO and AUTO positions.

Tune to other stations,

No audio output

Check: Antenna position and connections, Relay K421 and detector alignment. Test (filament leakage for hum) V1, V2, V3, V4, V5, V6, V401.

Distortion

No audio output

(both channels) FM AUTO position of SELECTOR ONLY.

Tune to other stations

Try FM MONO and FM STEREO FILTER positions.

Check:

Antenna position and connections. Multiplex decoder (alignment, etc.)

Relay K421 on MPX subchassis.
Test (filament leakage for hum) V401, V402, D401 or substitute.

STEREO BEACON does not work

Check:

Relay K421 on MPX subchassis.

V402, CR401, CR402 Test:

Distortion Hum or

AM only

Tune to other stations.

No audio output

Check: AM antenna or connect 15 to 20 - feet wire to AM antenna terminal temporarily.

Test (filament leakage for hum) V2, V3, V4 and CR1.

7.11	
STEPS	SELECTOR
1	AM
2	АМ
3	AM
4	Repe

5	FM
6	FM
7	FM
8	FM
9	Rep
NOT	E: For ca

PREFERRED ALIGNMENT PROCEDURE

READ THESE INSTRUCTIONS VERY CAREFULLY BEFORE ATTEMPTING ALIGNMENT

CONTROL POSITIONS:

- Rotate tuning knob to set dial pointer to the zero index mark on logging scale (if the pointer will not go to zero without forcing reset the pointer.)
- Set volume control to minimum (full counterclockwise).
- Disconnect the external antennas and the AM-antenna link.
- Disable the AGC for AM RF alignment just short across C18 or C80.

FM SIGNAL GENERATOR: Modulated 30% (±22.5 deviation at 400 cps,).

ALIGNMENT PRECAUTIONS:

- The chassis and the test instruments must be warmed up for at least 15 minutes to reduce any possible drift.
- Adjust the AC powerline input for 117 VAC to the chassis (50 to 60 cycle).
- Use only the proper, fully insulated, alignment tools.

AM ALIGNMENT

STEPS	CHASSIS		SIGNAL GENERATOR			INDICATOR		ALIGNMENT	
	SELECTOR	STATION SELECTOR	COUPLING	FREQ.	MOD.	TYPE	CONNECTION	ADJUST	INDICATION
1	АМ	Point of no signal and no interference	AM Gen. connected thru .01-uf cap to V2, Pin I	455 KC	30 % AM at 400 cps		TVM to Left RDR Output	Z2, Z4 top and bottom	Maximum voltage
2	АМ	600 KC	AM Gen. connected thru 220-uuf cap. to the AM antenna terminal Disconnect link.	600 KC	30 % AM at 400 cps	AC VTVM to Left RCRDR Output		L10, L5	Maximum voltage
3	АМ	1400 KC	AM Gen. connected thru 220-uuf cap. to the AM antenna terminal Disconnect link.	1400 KC	30 % AM at 400 cps		TVM to Left RDR Output	ØН, ØЕ ØС	Maximum voltage

FM ALIGNMENT

5	FM	Point of no signal and no interference	FM Gen. connected to ungrounded tube shield over V1	10.7 MC	None	DC VTVM to test point 3	Z1, Z3, Z5 and Z6, top & bottom	Maximum negative voltage
6	FM	Point of no signal and no interference	FM Gen. connected to ungrounded tube shield over V1	10.7 MC	None	Connect two 47K ohm resistors in series across C77, Connect a VTVM between the junction of the two 47K ohm resistors and the junction of L12 and C66	Z6 top	Zero reading on zero center scale
7	FM	90 MC	FM Gen, connected thru two 120-ohm carbon resistors (Figure 1) to the FM Normal Antenna terminals	90 MC	30 % FM (22.5 KC Dev.) at 400 cps	DC VTVM to test point 2 and scope to Left RCRDR Output	19, 16, 12 C25 and C20	Check for sinusoidal waveform (Figure 2) ar adjust for maximum negative voltage. Check for sinusoidal waveform (Figure 2) an adjust for maximum negative voltage.
8	FM.	106 MC	FM Gen. connected thru two 120-ohm carbon resistors (Figure 1) to the FM Normal Antenna terminals	106 MC	30 % FM (22.5 KC Dev.) at 400 cps	DC VTVM to test point 2 and scope to Left RCRDR Output		

NOTE: For calibrating both the AM and FM, use as low an output voltage as possible from your signal generator.

POWER OUTPUT MEASUREMENT

The power-output stage of this unit is designed to deliver its full-rated power with program material (voice or music) into 4-to-16-ohm loads for indefinite periods.

When a constant audio tone is used as a signal to measure the continuous RMS power output certain precautions must be taken.

- Measure the power output of one channel at a time.
- Limit the measurement period to 10 minutes (with a load resistance between 4 and 16 ohms).
 Should it ever be necessary to measure the power output of both channels simultaneously, use a load of 4 or 8 ohms (per channel).

Limit measurement to a period no longer than 1 minute for a 4-ohm load or to 5 minutes for an 8-ohm load.

switch S3, Power

cable, the turntable

nsert jumpers (a must).

plugs.

13, CR4, CR5, CR6). T21, C22, R45, R46).

on of BALANCE

ion of BALANCE

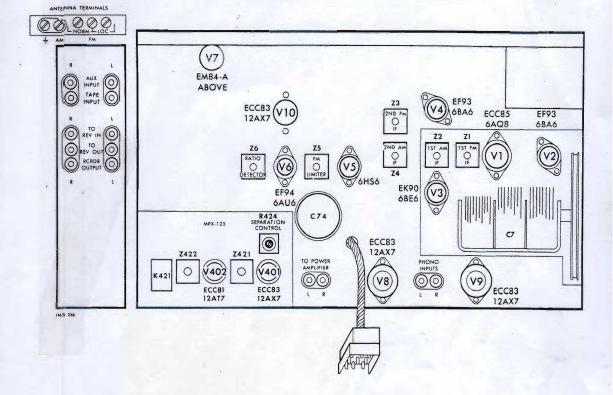
ment.

etc.)

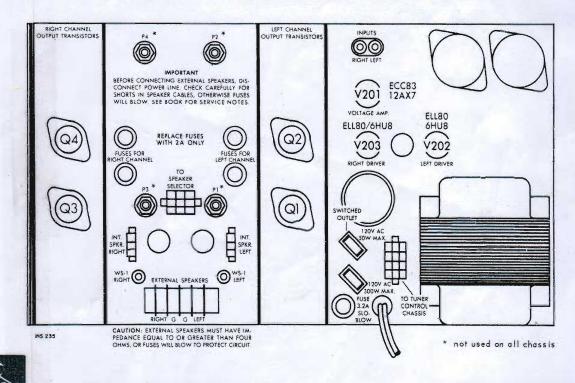
al temporarily.

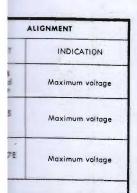
GNMENT

TUNER CHASSIS LAYOUT



POWER AMPLIFIER CHASSIS LAYOUT





Z5 lop m	Maximum negative voltage
	Zero reading on zero center scale
	Check for sinusoidal waveform(Figure 2) and adjust for maximum negative voltage
d	Check for sinusoidal waveform (Figure 2) and adjust for maximum negative voltage

FISHER RADIO

· NEW YORK