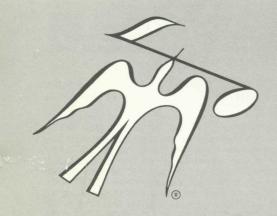
Service Manual

THE FISHER





600-T

CHASSIS SERIAL NUMBERS FROM 21000 to 27000

\$2.00

FISHER RADIO CORPORATION · LONG ISLAND CITY 1 · NEW YORK

CAUTION: This is a FISHER precision high-fidelity instrument. It should be serviced only by qualified personnel — trained in the repair of transistor equipment and printed circuitry.

EQUIPMENT AND TOOLS NEEDED

The following are needed to completely test and align this high-fidelity instrument.

Test Instruments

Vacuum-Tube Voltohmmeter DC VTVM
Audio (AC) Vacuum-Tube Voltmeter (AC VTVM)
Oscilloscope (Flat to 100 kc minimum)
Audio (Sine-wave) Generator
Intermodulation Analyzer
Sweep (FM) Generator (88 to 108 mc)
Marker Generator
Multiplex Generator (preferably with RF output —
FISHER Model 300 or equal).

Miscellaneous

Adjustable-Line-Voltage Transformer or line-voltage regulator

Load Resistors (2) — 8-ohm, 50-watt (or higher)

Stereo source (Turntable with stereo cartridge or Tape Deck)

Speakers (2) Full-range, for listening tests

Soldering iron (with small-diameter tip). Fully insulated from power line.

PRECAUTIONS |

Many of the items below are included just as a reminder—they are normal procedures for experienced technicians. Shortcuts can be taken but often they cause additional damage—to transistors, circuit components or the printed-circuit board.

Soldering—A well-tinned, hot, clean soldering iron tip will make it easier to solder without damage to the printed-circuit board or the many many circuit components mounted on it. It is not the wattage of the iron that counts—it is the heat available at the tip. Low-wattage soldering irons will often take too long to heat a connection—pigtail leads will get too hot and damage the part. Too much heat, applied too long, will damage the printed-circuit board. Some 50-watt irons reach temperatures of 1,000° F—others will hardly melt solder. Small-diameter tips should be used for single solder connections—larger pyramid and chisel tips are needed for larger areas.

- When removing defective resistors, capacitors, etc., the leads should be cut as close to the body of the circuit component as possible. (If the part is not being returned for in-warranty factory replacement it may be cut in half—with diagonal-cutting pliers—to make removal easier.)
- Special de-soldering tiplets are made for unsoldering multiple-terminal units like IF transformers and electrolytic capacitors. By unsoldering all terminals at the same time the part can be removed with little chance of breaking the printed-circuit board.
- Always disconnect the chassis from the power line when soldering. Turning the power switch OFF is not enough. Power-line leakage paths, through the heating element, can destroy transistors.

Transistors—Never attempt to do any work on the transistor amplifiers without first disconnecting the AC-power linecord — wait until the power supply filter-capacitors have discharged.

- Guard against shorts—it takes only an instant for a base-to-collector short to destroy that transistor and possibly others direct-coupled to it. [In the time it takes for a dropped machine screw, washer or even the screwdriver, to glance off a pair of socket terminals (or between a terminal and the chassis) a transistor can be ruined.]
- $\bullet\,$ DO NOT bias the base of any transistor to, or near, the same voltage applied to its collector.
- DO NOT use an ohmmeter for testing transistors. The voltage applied through the test probes may be higher than the base-emitter breakdown voltage of the transistor.

Output Stage and Driver—Replacements for output and driver transistors, if necessary, must be made from the same beta group as the original type. The beta group is indicated by a colored dot on the mounting flange of the transistor. Be sure to include this information, when ordering replacement transistors.

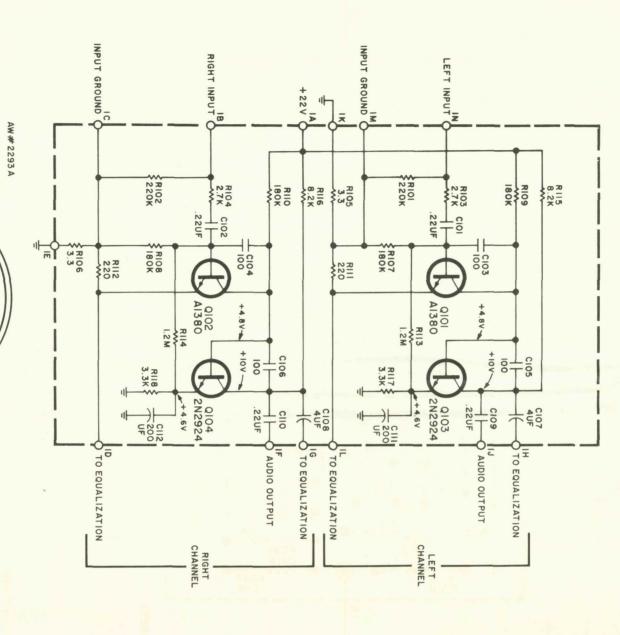
- If one output transistor burns out (open or shorts), always remove all output transistors in that channel and check the bias adjustment, the control and other parts in the network with an ohmmeter before inserting a new transistor. All output transistors in one channel will be destroyed if the base-biasing circuit is open on the emitter end.
- When mounting a replacement power transistor be sure the bottom of the flange, the mica insulator and the surface of the heat sink are free of foreign matter. Dust and grit can prevent perfect contact. This reduces heat transfer to the heat sink. Metallic particles can puncture the insulator and cause shorts ruining the transistor.
- Silicone grease must be used between the transistor and the mica insulator and between the mica and the heat sink for best heat conduction. Heat is the greatest enemy of electronic equipment. It can shorten the life of transistors, capacitors and resistors. (Use Dow-Corning DC-3 or C20194 or equivalent compounds made for power transistor heat conduction.)
- Use care when making connections to speakers and output terminals. Any frayed wire ends can cause shorts that may burn out the output transistors—they are direct-coupled to the speakers. There is no output transformer—nothing to limit current through the transistors except the fuses. To reduce the possibility of shorts at the speakers, lugs should be used on the exposed ends—at least the ends of the stranded wires should be tinned to prevent frayed wire ends. The current in the speakers and output circuitry is quite high. Any poor contact or small-size wire, can cause power losses in the speaker system. Use 14 or 16 AWG for long runs of speaker-connecting wiring.

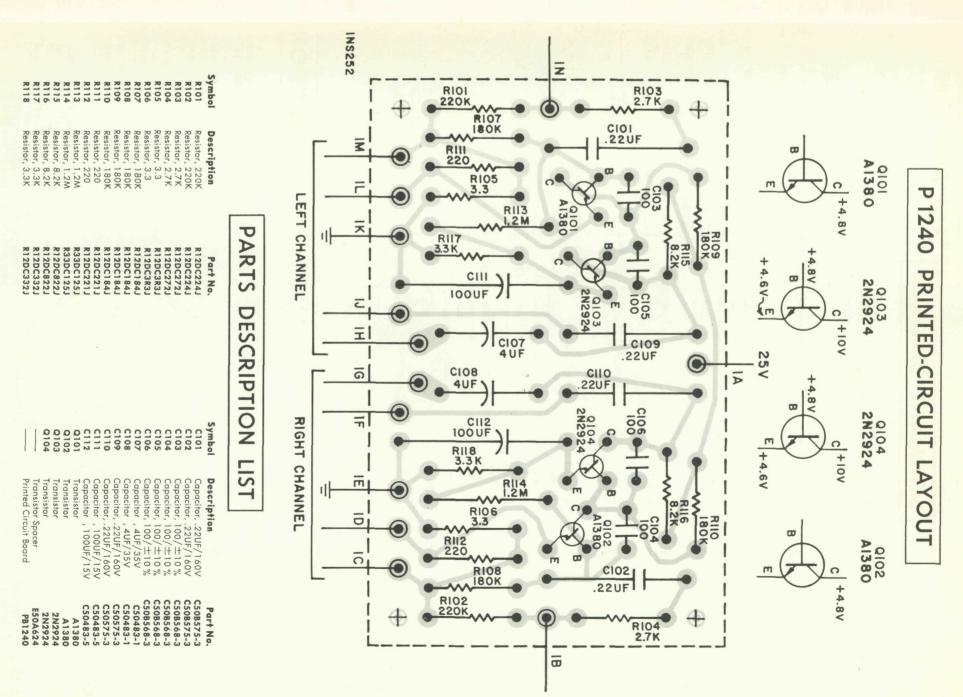
DC-Voltage Measurements—These basic tests of the transistor circuitry are made without the signal generator. Without any signal input measure the circut voltages — as indicated on the schematic. The voltage difference between the base and the emitter should be in the millivolt range — a sensitive DC meter is needed for these readings. A low-voltage range of 1 volt, full scale — or lower — is needed.

Audio-Voltage (gain) Measurements—The schematic and printed-circuit board layout diagrams are used. Input signals are injected at the proper points — found most quickly by using layout of the printed-circuit board instead of the schematic. An AUDIO (AC) VTVM connected to the test points should indicate voltages close to those values shown in the boxes on the schematic. Many of the signal levels in the input stages are only a few millivolts — they can not be read on the AC ranges supplied on most Vacuum-Tube AC/DC Voltohmmeters (VTVMs). Even with a 1-volt range a signal level of 100 millivolts (.1 volt) will be the first 1/10 of the meter scale. A reading of 1 millivolt (.001 volt) will hardly even move the meter needle.

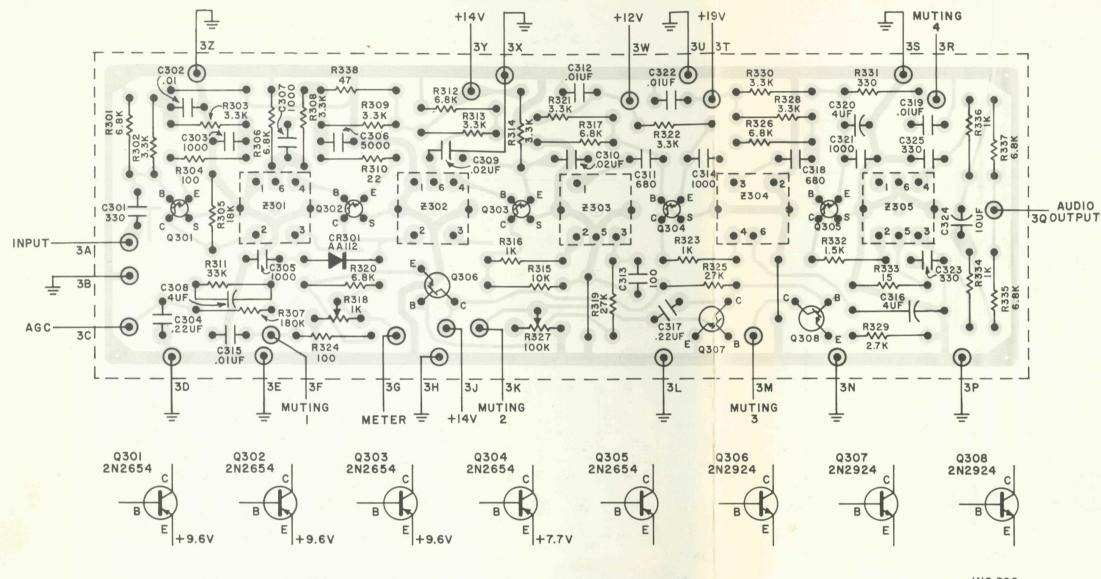
SCHEMATIC DIAGRAM

PREAMPLIFIER (P1240)





1254 IF AMPLIFIER



INS 292

ALIGNMENT INSTRUCTIONS

IF ALIGNMENT (General Maintenance)
Set selector switch to FM MONO. MONO pushbutton
depressed. HIGH FILTER, LOW FILTER and MUTING
switches "OFF" (out position). VOLUME to lowest output (maximum CCW) position.

1—Connect sweep generator output to the insulation of wire connected to front-end TP #1. Connect scope input and DC VTVM (through diode probe—Fig. 1) to lead to collector of Q303, and ground.

NOTE: The connection between the lead of the 1K resistor and the diode probe must be as short as possible.

2—Adjust top and bottom slugs of Z1 (front end) for maximum gain and a symmetrical curve (Fig. 2). Keep generator output as low as possible.

3—Connect scope input to the left or right RCDR output jack. Ratio detector curve should be like that in Fig. 3.

IF ALIGNMENT (After part replacement) Use same switch positions as above.

1—Connect 10.7 mc generator output lead to the collector of Q303. DO NOT use AM or FM modulation.

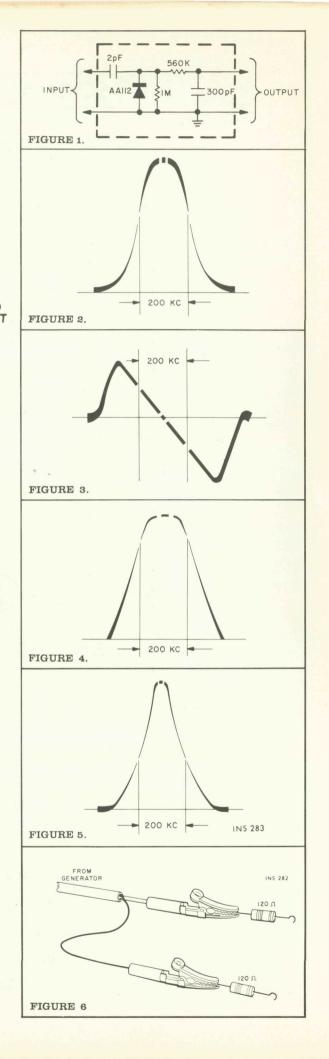
- 2—Connect DC VTVM across C325 (ratio-detector filter). Use 100K resistor in series with each lead — DO NOT ground VTVM.
- 3—Adjust Z303, Z304 bottom cores and Z305 top and bottom cores for maximum DC VTVM reading. Readjust generator output during alignment to keep DC VTVM reading between 4 and 5.5 volts.
- 4—Connect DC VTVM and scope to diode probe (as in Step 1 General Maintenance alignment, above).
- 5—Connect sweep generator to point 3B of IF amplifier board. Adjust top and bottom cores of Z301 and Z302, and bottom core of Z303 for maximum gain and a symmetrical curve. (Figure 2.) Adjust generator output during alignment to keep DC VTVM reading between —0.5 and —2 volts.
- 6—Connect sweep-generator output lead to the insulation of the wire going to TP-1 (front end). Adjust top and bottom cores of Z1 for maximum gain and a symmetrical curve on scope. Generator output must be adjusted during alignment to keep DC VTVM readings between —0.5 and —1.5 volts. IF response curve should now be like that in Figure 4.

7—Connect scope vertical input to point M1 on the IF-amplifier board and adjust the top core of Z303 for maximum gain and curve like that in Figure 5.

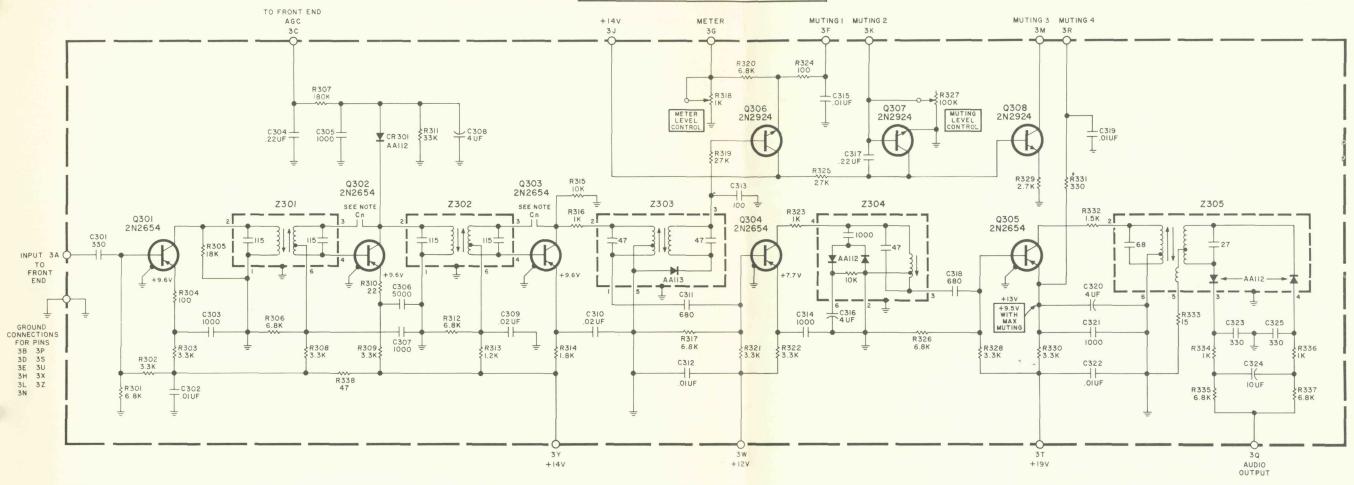
FM FRONT-END ALIGNMENT

NOTE: This step is not necessary unless the circuitry has been disturbed or components replaced.

- 1—Connect DC VTVM to point M1 on the IF board FMsignal generator (with two 120-ohm composition resistors in series with the leads) to the 300-ohm antenna terminals.
- 2—Set generator and tuner dials to 90 mc. Adjust the oscillator coil (L5) slug first then adjust RF coils (L3 and L4) for maximum VTVM reading.
- 3—Set generator and tuner dials to 106 mc. First adjust the oscillator trimmer (C14) and then the RF trimmers (C5 and C7).
- 4—Repeat steps 2 and 3 several times until calibration is accurate when VTVM reading is maximum. Use as little generator output as possible.
- 5—Set generator and tuner dials to 98 mc. Adjust antenna coil (L2) for maximum DC VTVM reading.



P1254 IF AMPLIFIER



NOTE: CAPACITORS LABELLED Cn CONSIST OF 2 PARALLEL STRIPS ON THE PRINTED CIRCUIT BOARD.

Symbol

C324

C325

P1254 AW#2354C

Description

Electrolytic, 10uF, 35V

Ceramic, 330pF, 10%, 1000V

PARTS DESCRIPTION LIST

PB 1254

CAPACITORS	
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RESISTORS AND POTENTIOMETERS

Deposi	ted	Carbo	n, in	ohms,	5 %	tolerance,	1/8 -watt
unless	oth	erwise	noted	K = K	Kilohm	ns, M=Me	gohms.

9,	Description.		unless	otherwise noted, $K = Kilohms$, $M = Meg$	iohms
C301	Ceramic, 330pF, 10 % , 1000V	C50569-1			
C302	Ceramic, .01uF, +80-20 %, 1000V	C50570-1	Symbol	Description	Part No.
C303	Ceramic, 1000pF, 20 %, 1000V	C50569-4	R301	6.8K	R12DC682J
C304	Mylar, .22uF, 10 %, 250V	C50575-2	R302, 303	3.3K	R12DC332J
C305	Ceramic, 1000pF, 20 %, 1000V	C50569-4	R304	100	R12DC101J
C306	Ceramic, 5000pF, 20 %, 500V	C50567-2	R305	18K	R12DC183J
C307	Ceramic, 1000pF, 20 %, 1000V	C50569-4	R306	6.8K	R12DC682J
C308	Electrolytic, 4uF, 35V	C50483-1	R307	180K	R12DC184J
C309	Ceramic, .02uF, +80-20 % , 100V	C50073-1	R308, 309	3.3K	R12DC332J
C310	Ceramic, .02uF, +80-20%, 100V	C50570-2	R310	22	R12DC220J
C311	Ceramic, 680pF, 10 %, 1000V	C50569-2	R311	33K	R12DC333J
C312	Ceramic, .01uF, +80-20 % , 1000V	C50570-1	R312	6.8K	R12DC682J
C313	Ceramic, 100pF, 10 %, N1500, 1000V	C50568-3	R313	1.2K	R12DC122J
C314	Ceramic, 1000pF, 20 % , 1000V	C50569-4	R314	1.8K	R12DC182J
C315	Ceramic, .01uF, +80-20 % , 1000V	C50570-1	R315	10K	R12DC103J
C316	Electrolytic, 4uF, 35V	C50483-1	R316	1K	R12DC102J
C317	Mylar, .22uF, 10%, 250V	C50575-2	R317	6.8K	R12DC682J
C318	Ceramic, 680pF, 10 % , 1000V	C50569-2	R318	Potentiometer, 1K, 30 %, Meter Level	R50694-3
C319	Ceramic, .01uF, -\+80-20 % , 1000V	C50570-1	R319	27K	R12DC273J
C320	Electrolytic, 4uF, 35V	C50483-1	R320	6.8K	R12DC682J
C321	Ceramic, 1000pF, 20%, 1000V	C50569-4	R321, 322	3.3K	R12DC332J
C322	Ceramic, .01uF, +80-20 % , 1000V	C50570-1	R323	1K	R12DC102J
C323	Ceramic, 330pF, 10%, 1000V	C50569-1	R324	100	R12DC101J

R325

R326

27K

6.8K

Part No.

C50483-2

C50569-1

R327	Potentiometer, 100K	, 30 % , Muting Level R50694-6
R328	3.3K	R12DC332J
R329	2.7K	R12DC272J
R330	3.3K	R12DC332J
R331	330	R12DC331J
R332	1.5K	R12DC152J
R333	15	R12DC150J
R334	1 K	R12DC102J
R335	6.8K	R12DC682J
R336	1 K	R12DC102J
R337	6.8K	R12DC682J

R338

R12DC273J

R12DC682J

MISCELLANEOUS

R12DC470J

	MISOELEARLEGGS					
Symbol	Description	Part No				
CR301	Diode, A112					
Q301,302	2,	V50260-16				
303	Transistor, 2N2654	TR2N2654				
Q304,305	Transistor, 2N2654	TR2N2654				
Q306,307	,					
308	Transistor, 2N2924	TR2N2924				
Z301, 302	! Transformer, IF	ZZ50210-46				
Z303	Coil, Limiter	ZZ50210-69				
Z304	Coil, Limiter	ZZ50210-52				
Z305	Transformer, Ratio Detector	ZZ50210-5				

AUDIO AMPLIFIER

Control Positions for Tests

1-Unplug unit from AC-power line.

2—Set Balance, Bass and Treble controls to their center positions.

Press Monitor pushbutton in. Set Speaker selector to position 1. Hi-Filter and Low-Filter switches out. Selector switch to AUX. Mono switch in the out position. The impedance selector (on the rear apron of chassis) is to be set to the 8-16 ohms position.

Output Stage Balancing and IM Distortion Measurements

1—Connect an 8-ohm, 50-watt resistor across the left output terminals. In parallel to the load resistor connect the input leads of an IM (Inter-Modulation) distortion analyzer and the leads of a DC VTVM capable of reading 0.1 volt with accuracy.

2--Connect IM-analyzer generator output to the left Monitor input.

3—Apply AC power and rotate Volume control to its maximum clockwise position—full volume.

4—Increase signal input to amplifier for 40-watts output. (14.7 VAC across 8-ohm load resistor). After one full minute of warm-up time proceed to next step. The warm-up time is very important (to get proper balance) — the characteristics of the transistors change slightly as their internal temperature rises. A longer warm-up time will not damage the transistors. Once they are warm the tests and adjustments should be completed without delay — before they can cool off.

5—Reduce IM-analyzer generator output for 5 watts output from amplifier (5.16 VAC across load).

6—Adjust P1 and P2 (P3 and P4 for right channel) for minimum IM distortion and zero DC voltage across the load. (IM distortion should be less than 0.8% and DC voltage lower than ± 0.1 volts across the 8-ohm load. Use two screwdrivers to adjust the controls—it's faster than shifting from one control to the other.)

7—Increase signal input for 40 watts output from amplifier. IM reading should be less than 1% — DC across load should be less than +0.3 volt

load should be less than ± 0.3 volt. REPEAT steps 1 through 7 (above) for right-channel tests

NOTE—If any of the above instructions are different from those supplied with the IM analyzer instruction manual, it is best to follow those in the manual. If a load resistor of 50-watts rating is built into the IM analyzer, a separate load resistor is not required for the channel under test—one should be wired across the other channel as a precaution. For best results the IM range switch should be set to give a reading in the center to full-scale portion of the meter scale—this gives greater accuracy.

Harmonic Distortion Test

1—Set amplifier controls to positions indicated above (control positions).

2—Connect an audio (sine-wave) generator to the left AUX input. Connect the harmonic-distortion analyzer to the left speaker #1 terminals across an 8-ohm, 50-watt resistive load.

3—Apply AC power — rotate Volume control to its maximum clockwise position.

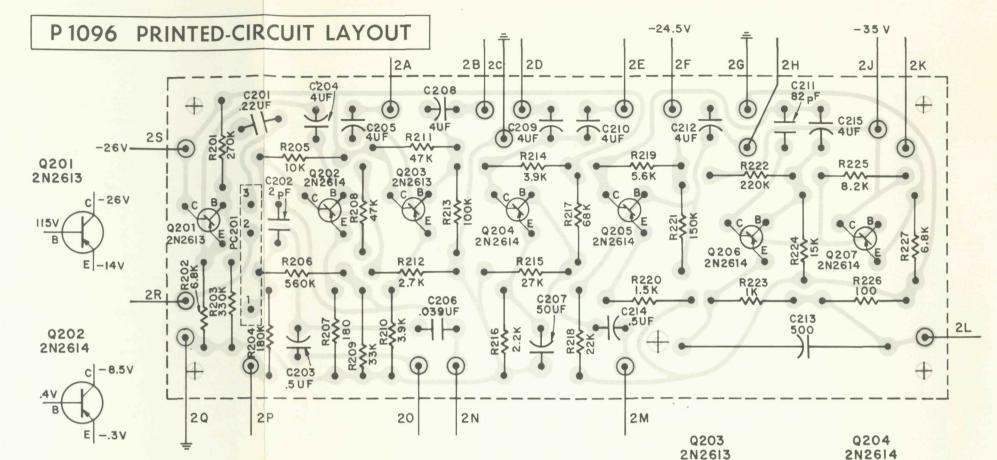
4—Set the frequency control of the audio generator to 20 cycles. Adjust the output level for 40 watts (17.9 VAC) across the 8-ohm load. Harmonic distortion should be less than 1%.

REPEAT steps above for right-channel harmonic-distortion measurements.

Stability Test

1—Connect audio (sine-wave) generator to the left AUX input. Across the left-speaker terminals connect an 8-ohm, 50-watt load resistor and the vertical-input leads of an oscilloscope.

2—Set amplifier controls to positions listed above (control positions).



3—Apply AC power—rotate Volume control to its maximum clockwise positions—full volume.

4—Set the frequency control of the audio generator to 20 cycles. Increase the output level of the audio generator until the sine waves, as viewed on the scope, start to distort—the peaks are clipped from overdriving the amplifier. Check waveforms on scope for instability—changes in wave shape or oscillation (thicker line at a portion of the waveform).

5—Repeat the above steps using a 0.1-uf capacitor as a load. Remove the 8-ohm resistor.

REPEAT steps 1 through 5, above, for the right stereo channel.

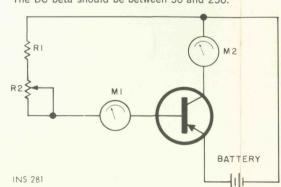
Transistor Testing

If a power-transistor tester is not available the circuit in Figure can be used to determine the DC beta of the transistors. This is not a complete test of the transistor.

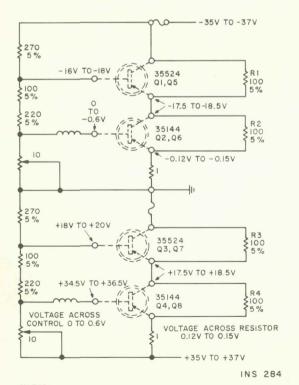
OPERATION: Connect the transistor to the test circuit. Adjust R2 for a 0.5-ampere reading on M2 in the collector circuit. The DC beta is then calculated

by: DC beta = $\frac{\text{reading of M2}}{\text{reading of M1}}$

The DC beta should be between 50 and 250.

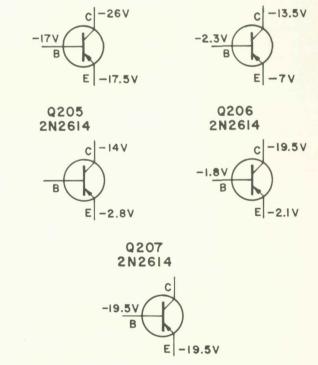


Voltage tests can be made with safety — without ruining transistors — by substituting resistors for the emitter-collector circuit of the power transistors. Voltages and resistor values are given



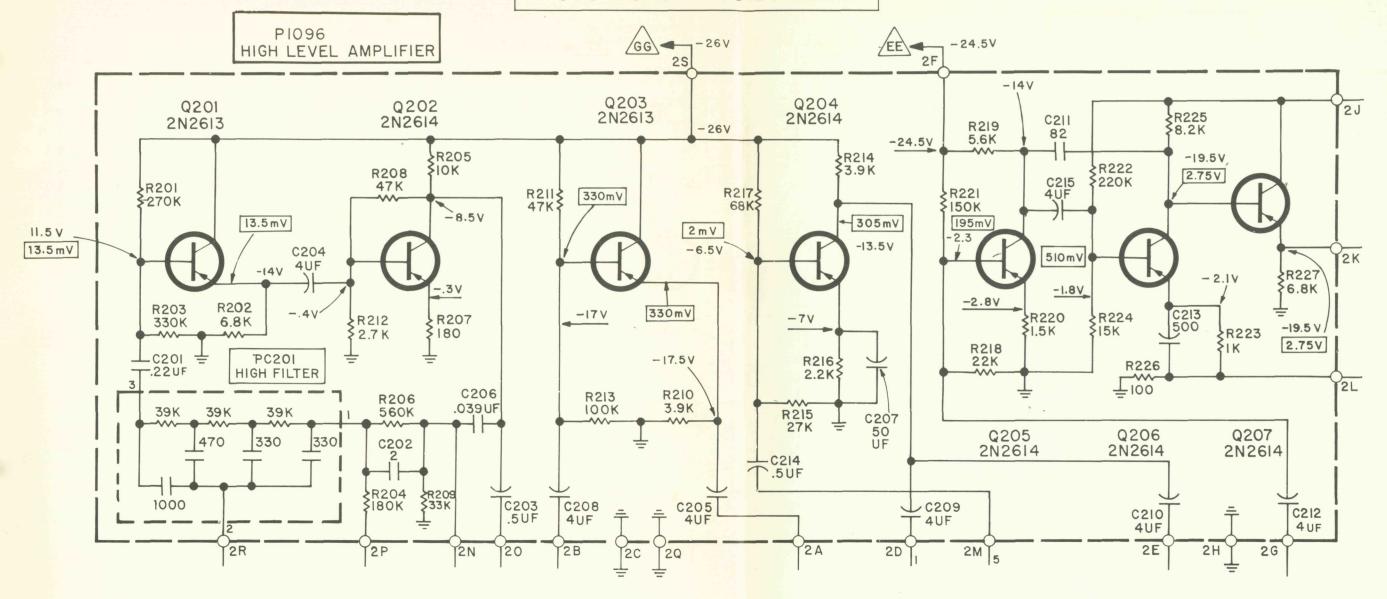
NOTES:

I. VALUES MEASURED WITH DCVTVM TO GROUND, UNLESS OTHERWISE SPECIFIED.



Output Stage and Driver—Replacements for output and driver transistors, if necessary, must be made from the same beta group as the original type. The beta group is indicated by a colored dot on the mounting flange of the transistor. Be sure to include this information, when ordering replacement transistors.

P1096 SCHEMATIC DIAGRAM



PARTS DESCRIPTION		LIST
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			3 9 111 201	Beser ip iron	
			C201	Capacitor, .22uF, 250V	C50B575-2 C50B568-1
			C202	Capacitor, 2	C50483-11
Symbol	Description	Part No.	C203	Capacitor, .5uF, 70V	
R201	Resistor, 270K	R12DC274J	C204	Capacitor*, 4uF, 35V	C5Q483-1
R202	Resistor, 6.8K	R12DC682J	C205	Capacitor*, 4uF, 35V	C50483-1
R203	Resistor, 330K	R12DC334J	C206	Capacitor, .039uF	C50B575-4
R204	Resistor, 180K	R12DC184J	C207	Capacitor*, 50uF, 10V	C50483-15
R205	Resistor, 10K	R12DC103J	C208	Capacitor*, 4uF, 35V	C50483-1
R206	Resistor, 560K	R12DC564J	C209	Capacitor*, 4uF, 35V	C50483-1
R207	Resistor, 180	R12DC181J	C210	Capacitor*, 4uF, 35V	C50483-1
R208	Resistor, 47K	R12DC473J	C211	Capacitor, 82	C50B568-2
R209	Resistor, 33K	R12DC333J	C212	Capacitor*, 10uF, 35V	C50483-2
R210	Resistor, 3.9K	R12DC392J			
R211	Resistor, 47K	R12DC473J	Cb.al	Decemention	Dant Na
R212	Resistor, 2.7K	R12DC272J	Symbol	Description	Part No.
R213	Resistor, 100K	R12DC104J	C213	Capacitor, 500uF, 10V	C50483-9
R214	Resistor, 3.9K	R12DC392J	C214	Capacitor, .5uF, 70V	C50483-11
R215	Resistor, 27K	R12DC273J	C215	Capacitor*, 10uF, 35V	C50483-2
R216	Resistor, 2.2K	R12DC222J	Q201	Transistor	2N2613
R217	Resistor, 68K	R12DC683J	Q202	Transistor	2N2614
R218	Resistor, 22K	R12DC223J	Q203	Transistor	2N2613
R219	Resistor, 5.6K	R12DC562J	Q204	Transistor	2N2614
R220	Resistor, 1.5K	R12DC152J	Q205	Transistor	2N2614
R221	Resistor, 150K	R12DC154J	Q206	Transistor	2N2614
R222	Resistor, 220K	R12DC224J	Q207	Transistor	2N2614
R223	Resistor, 1K	R12DC102J	PC201	Printed Circuit, Hi-Filter	PC50B187-13
R224	Resistor, 15K	R12DC153J		Printed Circuit Board	PB1096
R225	Resistor, 8.2K, ½ W	RC20BF822J		Transistor Spacer	E50A624

Resistor, 100

Description

Resistor, 6.8K, 1/2 W

R226

R227

Symbol

NOTE POSITION OF SPRING LEG

SEE NOTE #2

SEE NOTE #2

NOTE POSITION OF SPRING LEG

NOTE POSITION OF SP

Symbol	Description	Part No.
1 2 3 4 5 6 7	Dress Panel Door, Nameplate Spring, Return Pivot Pin Catch, Door Screw, Binding HD Insert, Nameplate	A946C2O5H A946C215B A946B2O8 A946A21O A946B2O9 H181S11OAA N5059OD

NOTE 1 — Pivot pin (4), return spring (3) and door nameplate (2) must be assembled before they are put into place in dress panel.

NOTE 2 — Position legs of door catch (5) in dress panel slots before inserting screws (6) in mounting holes.

* Electrolytic type

R12DC101J

RC20BF682K

Part No.

1249-2 MULTIPLEX DECODER

MULTIPLEX DECODER TESTS

- Modulate FM generator with 19 kc, ±6.5 kc deviation. (Use external modulation if necessary.)
- Connect the FM generator output to the antenna terminals of the unit under test.
- With the FM generator set for an output of 25 uV at the antenna terminals the stereo indicator should light up. If the generator output is reduced to 5 uV, at the antenna terminals, the indicator light should remain ON.
- Reduce FM generator output to zero and the indicator light should go OFF.
- If the stereo indicator light does not respond properly to the tests above, readjust the trigger control (R401) until the stereo indicator lamp just turns ON with a 4 uV signal applied to the antenna terminals.

PREFERRED ALIGNMENT INSTRUCTIONS

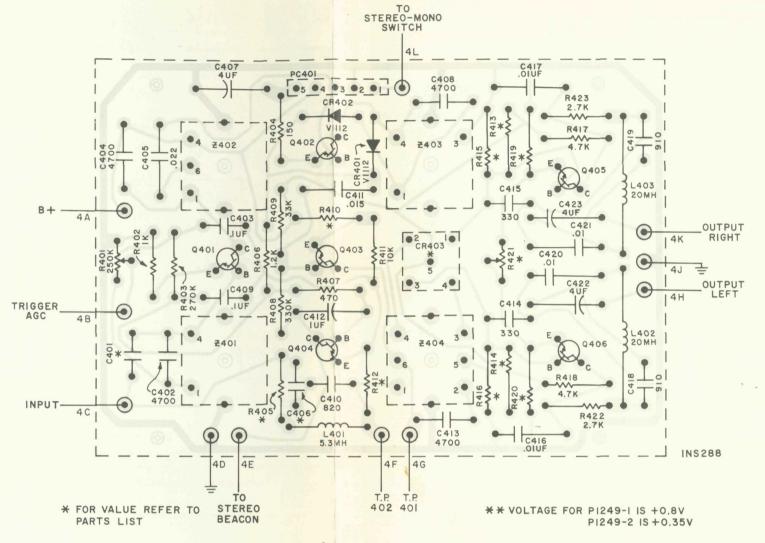
(Using multiplex generator with RF and 19 kc outputs and with 1 kc modulation)

In Table 1, below, a multiplex generator with an RF output is used. This is the better method of alignment since the multiplex circuitry is connected to the tuner with which it will be used. Check the alignment of the IF stages before making multiplex adjustments. Poor IF alignment can make proper multiplex operation im-

This table is based on the FISHER Model 300 multiplex generator. Another alignment procedure, for MPX generators without an RF output, is shown in Table 2.

TEST EQUIPMENT: Multiplex Generator, Audio (AC) Vacuum-Tube Voltmeter (RMS type preferred), Vacuum-Tube Voltohmeter (DC VOM), Oscilloscope (100 kc minimum) with external sweep input.

WARNING: Use only the proper alignment tool to prevent core breakage.



Q403 2N2614 2N2924 2N2614 B +0.58 V +20.41 Q405 Q406 2N2924 2N2924 12K

9402

MPX MPX INPUT GENERATOR 180 INS 281

FIGURE 1. Multiplex-alignment hi-pass filter circuit.

ALTERNATE ALIGNMENT INSTRUCTIONS

(For multiplex generators without an RF output)

Disconnect the ratio detector from the multiplex unit before using this procedure. A low-pass filter (Figure 2) is used between the MPX generator output and the input to the multiplex circuitry. It has about the same loading effect as the output of the ratio detector in the

TABLE 1

MULTIPLEX-GENERATOR RF OUTPUT CONNECTED TO ANTENNA TERMINALS

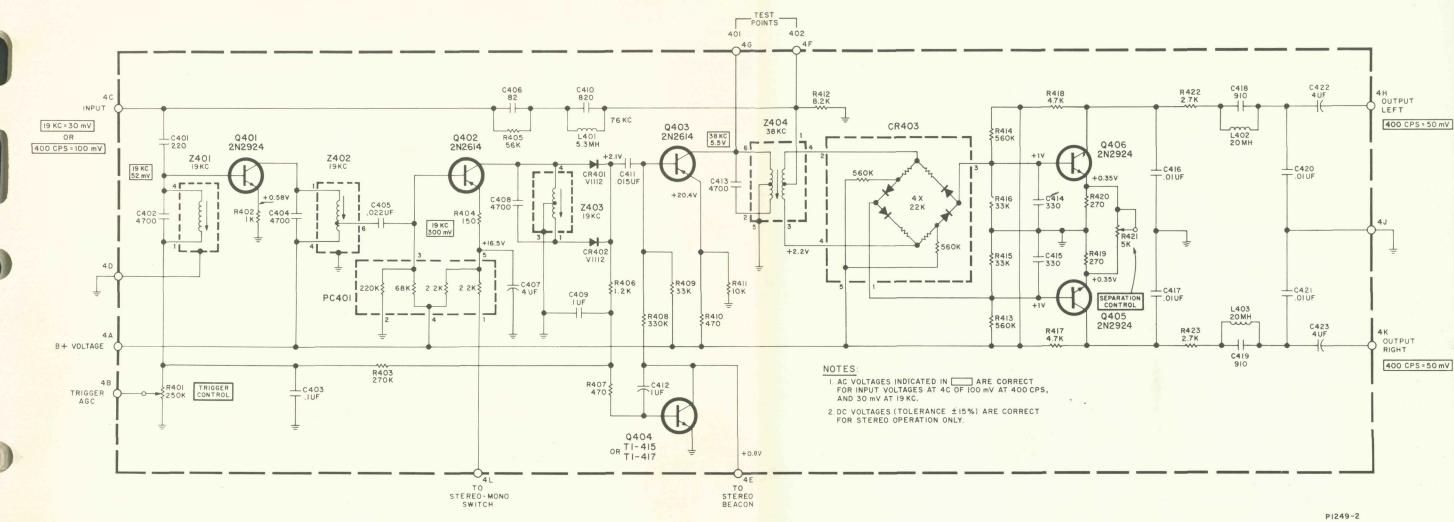
	GENERATOR	55 55	INDICATOR TYPE AND	A L	IGNMENT
STEP	MODULATION	RF DEV.	CONNECTION	ADJUST	INDICATION
1	70 to 76 kc (connect external audio generator to SCA input of multiplex generator.)	±25kc	Audio (AC) VTVM input to TP402 with a 10 pF capacitor in series with lead.		Read minimum AC voltage between 70 and 76 kc.
2	19 kc pilot only	±6.5	DC VTVM to TP401	Z401, 402, 403 and 404	Maximum AC voltage (38 kc)
3	Composite MPX signal 1 kc on left channel only	±75kc	Audio (AC) VTVM and oscilloscope vertical input to left channel output lug (4H)	Z 402	Maximum AC voltage with clean 1 kc sine wave on oscilloscope
4	Composite MPX signal 1 kc on right channel only	±75kc	Same as Step 3	MPX Separa- tion Control (R421)	Minimum reading on Audio (AC) VTVM——should be at least 35db below reading obtained in Step 3.
5	Same as Step 4	±75kc	Audio (AC) VTVM and oscilloscope vertical input to right channel output lug (4K)		Same Audio (AC) VTVM reading as obtained in Step 3 (±2db); clean 1kc sine wave on scope.
6	Same as Step 4	±75kc	Same as Step 5		Minimum reading on Audio (AC) VTVM should be at least 35db below reading in Step 5.

TABLE 2

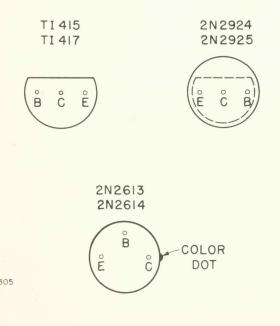
COMPOSITE OUTPUT OF MULTIPLEX GENERATOR CONNECTED TO INPUT OF MPX DECODER THROUGH LOW-PASS FILTER

	GENERATOR	LEVEL	INDICATOR TYPE AND	ALI	GNMENT
STEP	MODULATION	(RMS)	CONNECTION	ADJUST	INDICATION
1	70 to 76 kc.	100mV	Audio (AC) VTVM input to TP402 with a 10 pF capacitor in series with lead.	_	Read minimum AC voltage between 70 and 76 kc.
2	19 kc pilot only	50m V	DC VTVM to TP401	Z401, 402, 403 and 404	Maximum AC voltage (38 kc)
3	Composite MPX signal 1 kc on left channel only	300mV	Audio (AC) VTVM and oscilloscope vertical input to left channel output lug (4H)	Z402	Maximum AC voltage with clean 1 kc sine wave on oscilloscope
4	Composite MPX signal 1 kc on right channel only	300mV	Same as Step 3	MPX Separa- tion Control	Minimum reading on Audio (AC) VTVM——should be at least 35db below reading obtained in Step 3.
5	Same as Step 4	300m V	Audio (AC) VTVM and oscilloscope vertical input to right channel output lug	_	Same Audio (AC) VTVM reading as obtained in Step 3 (±2db); clean 1kc sine wave on scope.
6	Same as Step 4	300mV	Same as Step 5	_	Minimum reading on Audio (AC) VTVM should be at least 35db below reading obtained in Step 5.

P1249 MULTIPLEX DECODER



AW#2341B



CAPACITORS

10 % tolerance for all fixed capacitors, unless otherwise noted or marked GMV (guaranteed minimum value). All capacitors not marked uF are pF (uuF).

Symbol	Description	Part No.
C401	†Ceramic, 68, 5 %, N220	C50568-5
	*Ceramic, 220, 5 %, N1500	C50568-6
C402	Mica, Silver, 4700, 5 %, 100VDC	C50571-2
C403	Mylar, 0.1uF, 20 %, 250V	C50635-1
C404	Polystyrene, 4700, 5 %, 33V	C50636-23
C405	Mylar, .022uF, 100V	C50574-7
C406	Ceramic, 15, P100, 1000V	C50568-14
C407	Electrolytic, 4uF, 35V	C50483-1
C408	Polystyrene, 4700, 5 %, 33V	C50636-23
C409	Mylar, 0.1uF, 20%, 250V	C50635-1
C410	Polystyrene, 220, 5 %, 33V	C50636-3
C411	Mylar, .015uF, 100V	C50574-2
C412	Electrolytic, 1uF, 70V	C50483-16
C413	Polystyrene, 4700, 5 %, 33V	C50636-23
C414, 415	5 Polystyrene, 330, 5 %, 33V	C50636-4
C416, 417	7 Mylar, .01uF, 5 % , 100V	C50574-1
C418, 419	Polystyrene, 910, 5 %, 33V	C50636-6
C420, 42		C50574-1

PARTS DESCRIPTION LIST

C422, 423	Electrolytic, 4uF, 35V	C50483-1
C424	Polystyrene, 120, 5%, 33V	C50636-8
†Used on P	B1249-1 Board—(Tube-type IF Amplifiers)	
	B1249-2 Board—(Transistor-type IF Amplit	

RESISTORS AND POTENTIOMETERS

Deposited Carbon, in ohms, 5 % tolerance, 1/8 -watt, unless otherwise noted. K=Kilohms, M=Megohms.

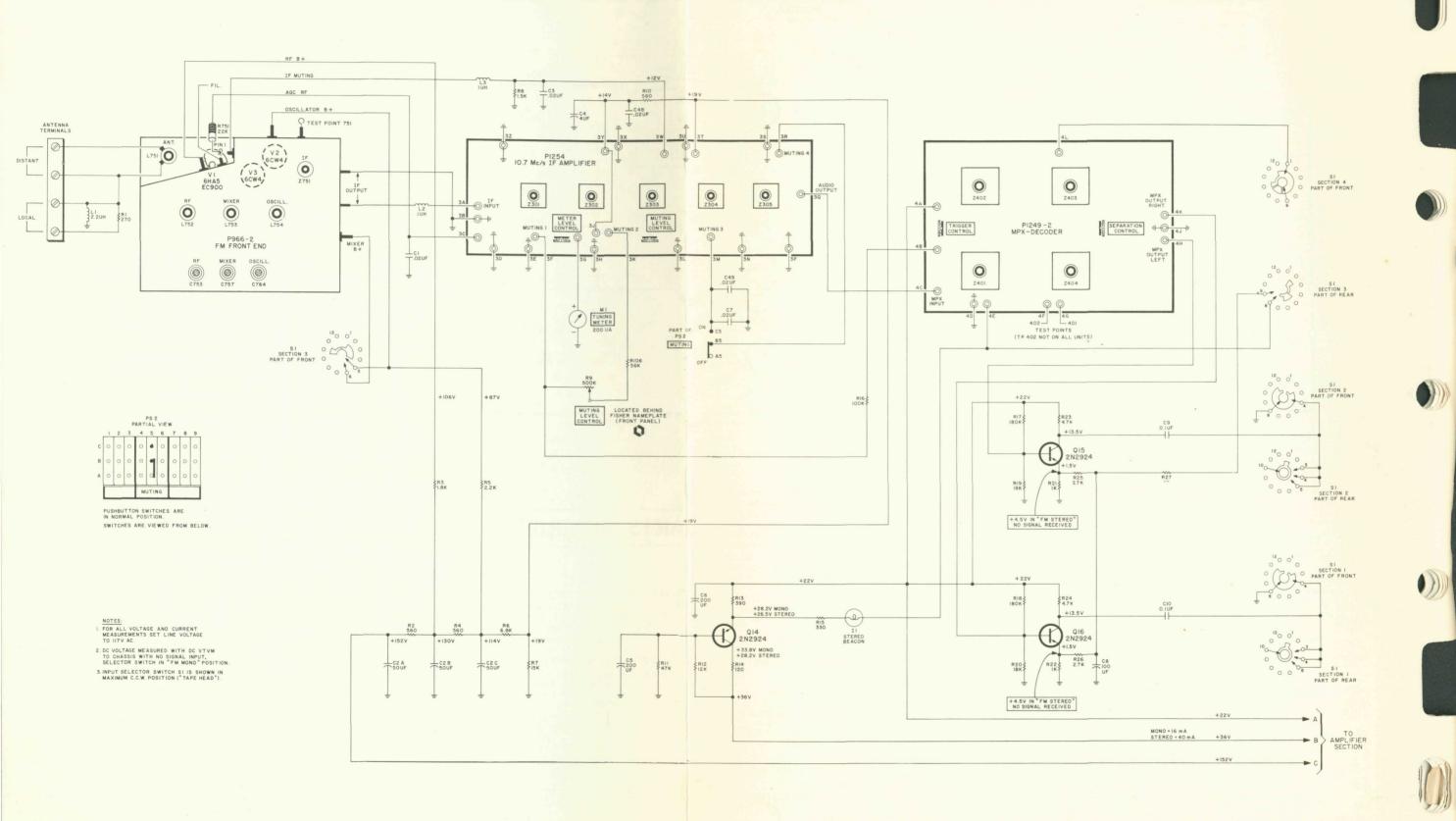
Symbol	Description	Part No.
R401	Potentiometer, Trimmer, 250K, ±30 %	R50694-4
R402	Composition, 1K, 10 %, 1/2 W	RC20BF102K
R403	270K	R12DC274J
R404	150	R12DC151J
R405	39K	R12DC393J
R406	1.2K	R12DC122J
R407	470	R12DC471J
R408	330K	R12DC334J
R409	33K	R12DC333J
R410	390	R12DC391J
R411	10K	R12DC103J
*R412	15K	R12DC153J
R413, 414	470K	R12DC474J

R415, 416	68K	R12DC683J
R417, 418	4.7K	R12DC472J
R419, 420	560	R12DC561J
R421	Trimmer, 25K, ±30 %, Separation C'trol	R50694-2
R422, 423	2.7K	R12DC272J
R424	22K	R12DC223J

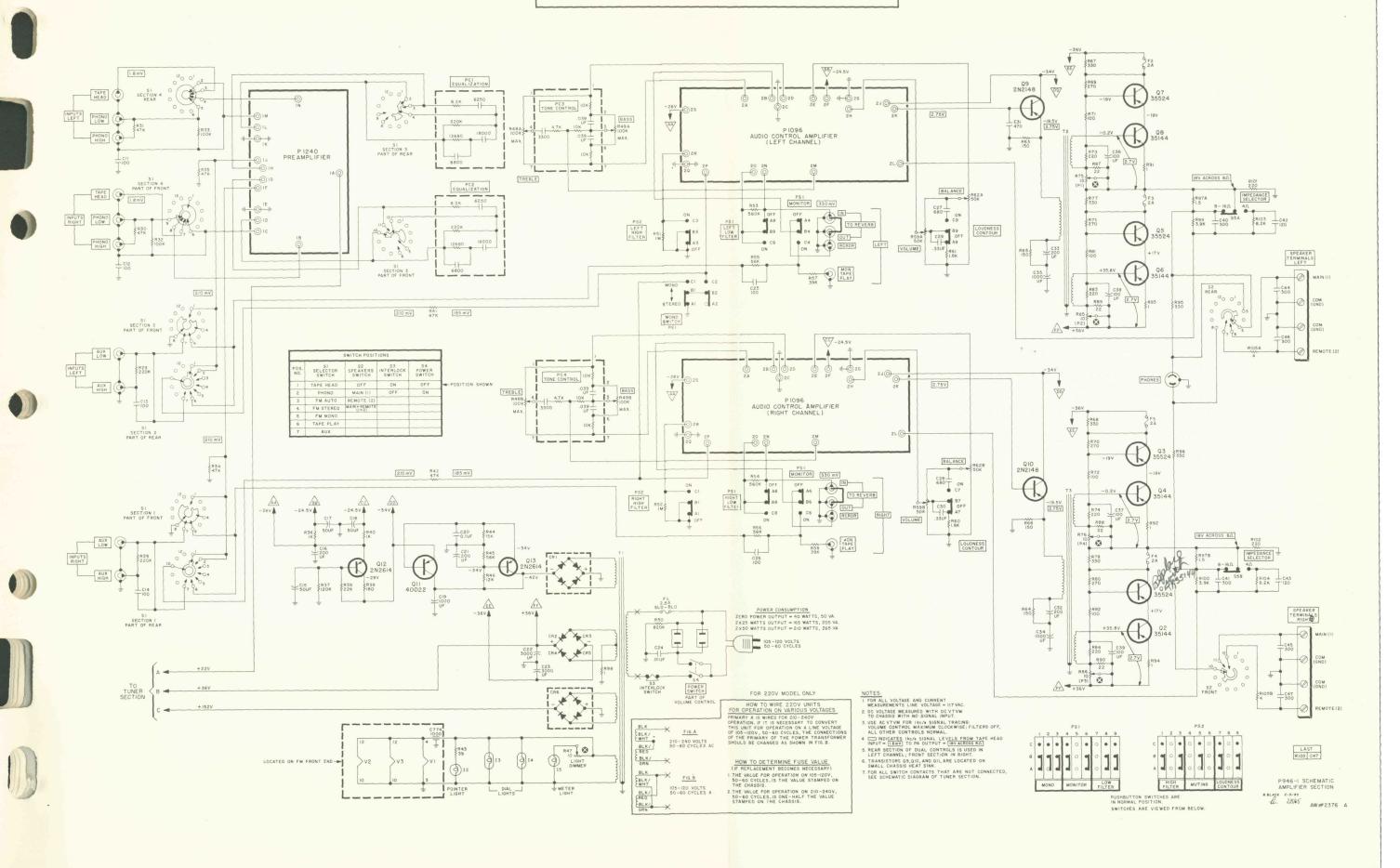
MISCELLANEOUS

Symbol	Description	Part No.	
	Diode, V1112	V1112	
CR403	Ring Demodulator	V50260-29	
L401	Coil, 20mH	L50334-2	
L402, 403	Coil, 20mH	L50334-6	
Q401	Transistor, 2N2924	TR2N2924-18	
Q402,403	Transistor, 2N2614	TR2N2614	
Q404	Transistor, TI 417	TR9100-18	
Q405,406	Transistor, 2N2924	TR2N2924-18	
PC401	Printed Circuit	PC50B187-21	
Z401	Transformer, 19Kc	ZZ50210-63	
Z402	Transformer, 19Kc	ZZ50210-67	
Z403	Transformer, 19Kc	ZZ50210-64	
Z404	Transformer, 38Kc	ZZ50210-65	

SCHEMATIC DIAGRAM . TUNER



SCHEMATIC DIAGRAM . AMPLIFIER

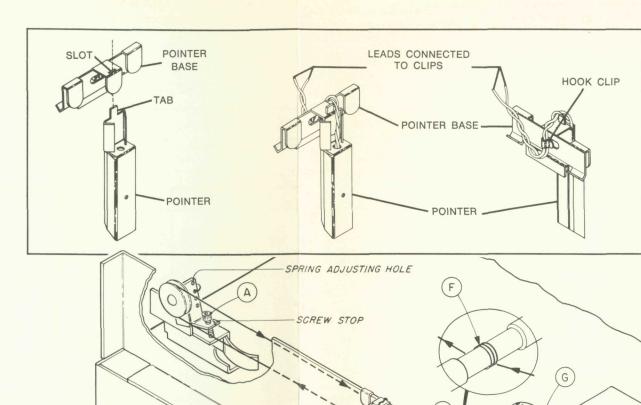


TUNING METER CALIBRATION

- Connect FM generator output leads to antenna terminals.
- \bullet Set generator output to 100 mV, $\pm 22.5\,\mathrm{kc}$ deviation at 400 cps.
- Adjust meter control (on IF printed-circut board) for tuning meter indication of 4.

MUTING CONTROL ADJUSTMENT

- Connect FM generator output leads to antenna terminals and AC VTVM to right or left RCDR jack.
- \bullet Set generator and tuner to 98 mc. Modulate generator with 400 cps to $\pm75\,\mathrm{kc}$ deviation.
- Rotate muting-level (behind FISHER nameplate) to maximum counterclockwise (CCW) position.
- Set FM generator output attenuator for 8 uV and make a note of the signal amplitude (AC VTVM reading) at the RCDR jack.
- Push in MUTING pushbutton and adjust mutinglevel control (on IF printed-circuit board) for a reading 1 to 5 db lower than previously noted. Reduce generator output to zero — no signal (noise) should be at the RCDR jack.
- Increase generator output to 20 uV. Note reading on the AC VTVM.
- Adjust the muting-level control (behind nameplate) until AC VTVM reading decreases 1 to 3 db.
- Set generator output attenuator for 100 uV signal to the antenna terminals. Signal at the RCDR jack should be about the same level as before it was adjusted in the previous step. Reduce generator output to 10 uV. No signal or noise should be at the RCDR jacks.



DIAL STRINGING

- Turn tension-relief screw A to maximum clockwise position. With screw A set to its maximum-IN position the dial cord can be pulled as tightly as possible (just before securing the loose end) without stretching the tension spring. This is not an adjustment screw. It is used only for easier dial-cord stringing.
- Rotate tuning-capacitor-drive drum B to its maximum clockwise position, as shown.
- Tie dial cord to ear C (in capacitor-drive drum) as shown in Figure 1. Dial cord goes through slot in drum and is set in the inner groove.
- Thread dial cord around pulleys (as shown) to point D.
- While holding dial cord taut with left hand, rotate the tuning-capacitor-drive drum to its maximum counterclockwise position with the right hand.
- Wrap the end of the dial cord around the body of the machine screw (E) in the hub of the drive drum and tighten. The cord goes under the flat washer.

CAUTION—When securing the end of the dial cord the adjusting screw (A) must be in contact with the screw stop.

Machine screw A is now backed out (turned counterclockwise) to let the spring hold the dial cord under proper tension. The screw must clear the screw stop to allow free movement of the pulleys while providing non-slip drive.

FIGURE 1

INS230

FRONT PANEL MAINTENANCE

1. CLEANING THE DIAL GLASS

- (1) Remove the front panel. Disconnect the set from AC power as a precaution. Remove all knobs, but not the pushbuttons. Remove the three hex nuts located at the points occupied by the Volume control, the Selector switch and the Speakers switch. Then lift off the front panel.
- (2) Loosen the screws that retain the clips to the dial glass. (When you replace the dial glass, make certain to rest it by placing it firmly against the lower left-hand corner.) Swing the clips aside, and then lift off the glass.
- (3) Remove lust with a dry rag. If you wish to clean more thoroughly, use a soap and water solution only; if you use any stronger cleaning agent, you may damage the markings on the glass.

2. REPLACING DIAL LAMPS

First, disconnect the AC power cord as a precaution. Remove the front panel as described above. The lamps are held in place by spring clips and can be removed with the fingers. Replace with a new lamp from your FISHER Dealer (Part Number 1-50441-1).

3. REPLACING THE DIAL POINTER LIGHT

- (1) Remove the top of the metal cabinet, after loosening the screws which fasten it in place.
- (2) Remove the front panel and dial glass as described in the paragraph above. The two wires from the dial

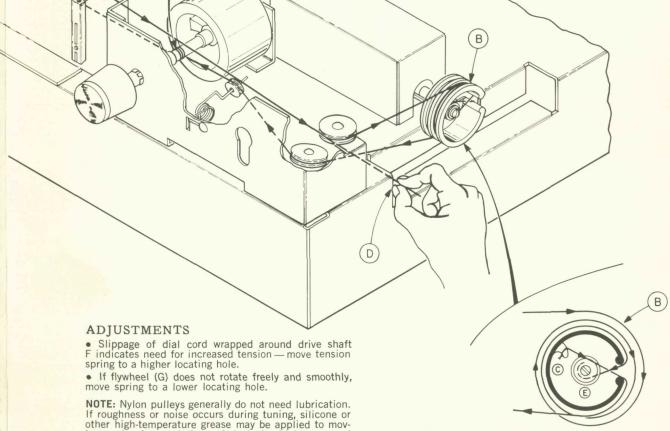
pointer light are connected to two clips on the top chassis, behind the front panel. Remove the wires from the small hook clip on the rear of the pointer base. (See Figure 7.)

(3) Remove the dial pointer (bulb plus metal guard), by sliding it directly upward, as shown in Figure 7.

- (4) Slide the new dial pointer (Part No. AS 50451-2) upward, while pressing downward on the pointer base, until the pointer reaches its lower limit. The tab on the pointer should mate with the slot on the pointer base.
- (5) Twist the two wires together and slip them through the hook clip on the rear of the pointer base. Be sure to avoid leaving any slack in the wire above the pointer. (See Figure 7.)
- (6) Secure the ends of the two wires to the clips by pressing the tip of the wires over the clips.
- (7) Replace the dial glass, front panel, and cabinet top.

4. REPLACING THE STEREO BEACON LIGHT

- (1) Remove the top of the metal cabinet, after loosening the screws which hold it in place.
- (2) Remove the two wires of the STEREO BEACON lamp from the two clips located atop the chassis, behind the front panel.
- (3) Remove the bulb (Part No. 150461-3) from the cylinder which houses the STEREO BEACON jewel, and replace it with a new bulb.
- (4) Fit the ends of the two wires from the lamp over the clips.
- (5) Replace the cabinet top.



ing parts. Accumulations of dust should be removed

before any lubricant is applied. Often cleaning will

eliminate the need for lubrication.

MAIN CHASSIS PARTS DESCRIPTION LIST

CAPACITORS

10% tolerance for all fixed capacitors, unless otherwise		C19	Electrolytic, 100uF, 50V	C50180-71		
noted or marked GMV (guaranteed minimum value).		C20	Mylar, .1uF, 20 %, 250V	C50575-1		
	All Ca	pacitors not marked uF are pF (uuF).		C21	Electrolytic, 200uF, 35V	C50483-7
	Symbol	Description	Part No.	C22, 23 C24	Electrolytic, 3000uF, 40V Molded, .01uF, 20%, 600V	C50180-60 C2747
	CI	Ceramic, .02uF, +80-20%, 100V	C50095-1	C25, 26	Ceramic, 100, N1500, 1000V	C50070-6
	C2A, B, C	Electrolytic, 3-Section, 50uF, 200V	C50180-70	C27, 28	Ceramic, 680, 1000V	C50072-2
	C3	Ceramic, .02uF, +80-20%, 100V	C50095-1	C29, 30	Mylar, .33uF, 250V	C50633-2
	C4	Electrolytic, 4uF, 35V	C50483-1	C31	Ceramic, 470, 1000V	C50072-13
	C5, 6	Electrolytic, 200uF, 35V	C50483-7	C32, 33	Electrolytic, 200uF, 15V	C50483-13
	C7	Ceramic, .02uF, +80-20 % , 100V	C50095-1	C34, 35	Electrolytic, 1000uF, 25V	C50483-14
	C8	Electrolytic, 100uF, 25V	C50483-6	C36, 37,		
	C9, 10	Mylar, .1uF, 20 % , 250V	C50575-1	38, 39	Electrolytic, 100uF, 25V	C50483-6
	C11, 12	Ceramic, 100, GMV, N1500, 1000V	C50070-5	C40, 41	Ceramic, 300, 1000V	C50072-39
	C13, 14	Ceramic, 100, N1500, 1000V	C50070-6	C42, 43	Ceramic, 120, N1500, 1000V	C50070-9
	C15	Electrolytic, 50uF, 35V	C50483-4	C44, 45,		
	C16	Electrolytic, 200uF, 35V	C50483-7	46, 47	Ceramic, 300, 1000V	C50072-39
	C17, 18	Electrolytic, 50uF, 35V	C50483-4	C48, 49°	Ceramic, .02uF, +80-20 % , 100V	C50095-1

RESISTORS AND POTENTIOMETERS

		ed Carbon, in ohms, 5% tolerance		R45 R46	Composition, 36K, 10 %, ½ W Composition, 12K, 10 %, ½ W	RC208F563K
	unless otherwise noted. K=Kilohms, M=Mega		regonins.	R47	Potentiometer, 10, Light Dimmer	R50160-154-1
S	mbol	Description	Part No.	R48A, B	Potentiometer, 100K, Dual, Treble	R50160-155
	R1	Composition, 270, 10 %, 1/2 W	RC20BF271K	R49A, B	Potentiometer, 100K, Dual, Bass	R50160-155
	R2	W.W., 560, 5%, 2W	RW200W561J	R50	Composition, 820K, 10%, ½W	RC20BF824K
	R3	Composition, 1.8K, 10 %, 1/2 W	RC20BF182K	R51, 52	1M	R12DC105J
		Composition, 560, 10%, 1/2 W	RC20BF561K	R53, 54	560K	R12DC564J
	R4		RC20BF222K	R55, 56	56K	R12DC563J
	R5 R6	Composition, 2.2K, 10 %, 1/2 W	RC40BF682K	R57, 58	39K	R12DC393J
	R7	Composition, 6.8K, 10 %, 2W Composition, 15K, 10 %, 1/2 W	RC20BF153K	R59A, B	Potentiometer, 50K, Dual, Volume	R50160-151
	R8	1.5K	R12DC152J	R60, 61	1.8K	R12DC182J
	R9	Potentiometer, 500K, Muting Level	R50150-10	R62A, B	Potentiometer, 50K, Dual, Balance	R50160-157
		Composition, 560, 10 %, 1/2 W	RC20BF561K	R63	W.W., 150, 10 %, 3W	RPG3W151K
	R10		RC20BF473K	R64, 65	150	R12DC151J
	R 1 1 R 1 2	Composition, 47K, 10 %, ½ W	RC20BF123K	R66	W.W., 150, 10 % , 3W	RPG3W151K
	R13	Composition, 12K, 10 %, 1/2 W	RC20BF391K	R67, 68	W.W., 330, 5%, 2W	RW200W331J
		Composition, 390, 10 %, 1/2 W	RC20BF391K	R69, 70	W.W., 270, 5 % , 2W	RW200W271J
	R14 R15	Composition, 120, 10 %, 1/2 W	R12DC331J	R71, 72	W.W., 100, 5 %, 2W	RW200W1713
	R16	330 100K	R12DC331J	R73, 74	W.W., 100, 5 %, 2W W.W., 220, 5 %, 2W	RW200W221J
	R17, 18	180K	R12DC184J	R75, 76	Potentiometer, 10, DC Balance	R50160-142-1
	R19, 20	18K	R12DC183J	R77, 78	W.W., 330, 5 %, 2W	RW200W331J
	R21, 22	1 K	R12DC103J	R79, 80	W.W., 270, 5 %, 2W	RW200W271J
	R23, 24	4.7K	R12DC472J	R81, 82	W.W., 100, 5 %, 2W	RW200W101J
	R25, 24	2.7K	R12DC272J	R83, 84	W.W., 220, 5 %, 2W	RW200W221J
	R27	1 K	R12DC102J	R85, 86	Potentiometer, 10, DC Balance	R50160-142-1
	R28, 29	220K	R12DC224J	R87, 88,	rotetinometer, ro, be balance	K30100-142-1
	R30, 31	47 K	R12DC473J	89, 90	Composition, 22, 10 %, 1/2 W	RC20BF220K
	R32, 33	100K	R12DC104J	R91, 92,	Composition, 22, 10 %, 72 vv	KCZODIZZOK
	R34, 35	47K	R12DC473J	93, 94	W.W., 1, 5 %, 3W	RL300W010J
	R36	Composition, 1K, 10 %, 1/2 W	RC20BF102K	R95, 96	W.W., 330, 5 %, 2W	RW200W331J
	R37	Composition, 120K, 10 %, 1/2 W	RC20BF124K	R97A, B	W.W., Dual, 1.5+1.5, 10%, 10W	R50500-3
	R38	Composition, 22K, 10%, 1/2W	RC20BF223K	R98	W.W., 1, 5 %, 3W	RL300W010J
	R39	Composition, 180, 10 %, 1/2 W	RC20BF181K	R99, 100	3.9K	R12DC392J
	R40	Composition, 1K, 10 %, 1/2 W	RC20BF102K		W.W., 220, 5 %, 2W	RW200W221J
	R41, 42	47K	R12DC473J	R103, 104		R12DC822J
	R43	Composition, 39, 10 %, 1/2 W	RC20BF390K	R105A, B	W.W., Dual, 4+4, 10%, 10W	R50500-4
	R44	Composition, 15K, 10%, 1/2 W	RC20BF153K	R106	56K	R12DC563J
		Composition, 1310, 10 /6 / /2 VV	NGZODI 133N		3010	K12DC3033

MAIN CHASSIS PARTS DESCRIPTION LIST

CONTROLS

Symbol	Description	Part No.	R85, 86	Potentiometer, 10, DC Balance	50160-142-1
R9	Potentiometer, 500K, Muting Level	R50150-10	S1	Switch, Selector, Input	5946-235
R47	Potentiometer, 10, Light Dimmer	R50160-154-1	52	Switch, Speakers	5946-216
R48A, B	Potentiometer, 100K, Dual, Treble	R50160-155	\$3	Switch, Interlock	5946-176
R49A, B	Potentiometer, 100K, Dual, Bass	R50160-155	\$4	Switch, Power (On Volume Control)	Part of R52
R59A, B	Potentiometer, 50K, Dual, Volume	R50160-151	SSA, B	Switch, Impedance Selector	550200-2
R62A, B	Potentiometer, 50K, Dual, Balance	R50160-157	PS1	Switch, P.B., Low Filter, Monitor Volume	e 5946-226
R75, 76	Potentiometer, 10, DC Balance	R50160-142-1	PS2	Switch, P.B., Loudness, Muting, High Filt	er 5946-225

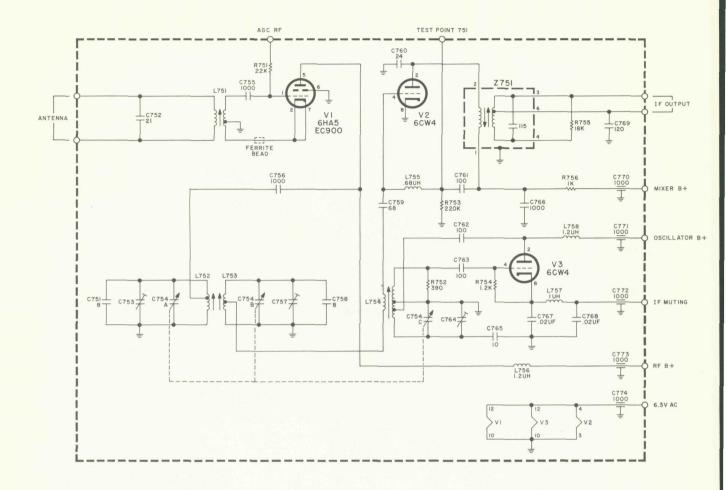
MISCELLANEOUS

Symbol	Description	Part No.		Knob, Balance	E50561
CR1	Rectifier, Selenium	SR50597-2		Knob, Volume	E50562-1
CR2,3,4,5		SR50517		Knob, Dual, Top, Tone Control	E50563
CR6	Rectifier, Selenium	SR50253-2		Knob, Dual, Bottom, Tone Control	E50564
F1	Fuse, 2.5 Amp, Slo-Blo	F1077-118		Knob, Speaker Selector	E50565-1
F2, 3, 4, 5		F755-145		Knob, Tuning	E50565-2
*11	Lamp, Stereo Beacon	150594-1		Screws, For Cage & Bottom Cover	H50598-7
11	Lamp, Stereo Beacon	150594		Drive Wheel, Tuning Capacitor	E50588
12	Lamp, Pointer, part of assembly	AS50451-2		Barrier Strip, Antenna	E50596
13, 4	Lamp, Dial	150441-1		Barrier Strip, Speaker	E50170-4
L1	Choke, 2.2 Microhenry	L50066-6	*	Stereo Beacon Assembly	AS950-157
L2, 3	Choke, 1 Microhenry	L50066-2		Stereo Beacon Assembly	AS946-231
PC1, 2	Printed Circuit, Equalization	PC50187-14		Insulator, Transistor Socket	E50510
PC3, 4	Printed Circuit, Tone	PC50489		Socket, Transistor	X50509
Q1,3,5,7	Transistor, 35524	TR35524	,	Jack, Phone	J50545
Q2,4,6,8	Transistor, 35144	TR35144		Nameplate Assembly, Dress Panel	A5946-228
Q9, 10	Transistor, 2N2148	TR2N2148		Dial, Glass	N946-203
Q11	Transistor, 40022	TR40022		Meter, Tuning Indicator	M946-213
Q12, 13	Transistor, 2N2614	TR2N2614		Printed Circuit Board, I.F.	PB1254
T1	Transformer, Power	T946-217		Frinted Circuit Board, MPX	PB1249-2
T2	Transformer, Driver, Left Channel	T946-218-1	-	Printed Circuit Board, Pre-Amp	PB1240
T3	Transformer, Driver, Right Channel	T946-218-2		Printed Circuit Board, Audio	PB1096
	Insert, Dress Panel, Screened (Upper)	AS946-201		Front End	P966-2
	Insert, Dress Panel, Screened (Lower)	AS946-202		*Serialization 21000-22000 only.	

If replacement parts are out of stock, locally, they may be obtained directly from the Parts Department of FISHER Radio Corporation. They will be shipped "best way", either prepaid or C.O.D. unless otherwise specified.

For instrument-operation information and technical assistance write Richard Hamilton, Customer Service Department, FISHER Radio Corporation, Long Island City, New York 11101.

P966-2 FM FRONT END SCHEMATIC DIAGRAM



PARTS DESCRIPTION LIST

P966-2 FM FRONT END

Symbol

CAPACITORS

10 % tolerance for all fixed capacitors, unless otherwise noted or marked GMV (guaranteed minimum value). All capacitors not marked uF are pF (uuF).

Symbol	Description	Part No.
C751	Ceramic, 8, 5 %, NPO, 1000V	C50070-45
C752	Ceramic, 21, 5 %, N750, 1000V	C50070-32
C753	Trimmer	C662-123
C754A,B,C	Variable, Tuning	C966C117-1
C755, 756	Ceramic, 1000, GMV, 500V	C50089-2
C757	Trimmer	C662-123
C758	Ceramic, 8, 5 %, NPO, 1000V	C50070-45
C759	Ceramic, 68, 5 %, N750, 1000V	C50070-35
C760	Ceramic, 24, 5 %, N150, 1000V	C50070-8
C761	Ceramic, 100, 5 %, N1500, 1000V	C50070-19
C762, 763	Ceramic, 100, N1500, 1000V	C50070-6
C764	Trimmer	C662-123
C765	Ceramic, 10, ±.5pF, P100, 500V	CC20AJ100D5
C766	Ceramic, 1000, 1000V	C50072-3
C767, 768	Ceramic, .02uF, +80-20%, 100V	C50095-1
C769	Ceramic, 120, N1500, 1000V	C50070-9
C770,771,		
772,773,		
774	Ceramic, Feedthru, 1000, GMV	C592-187

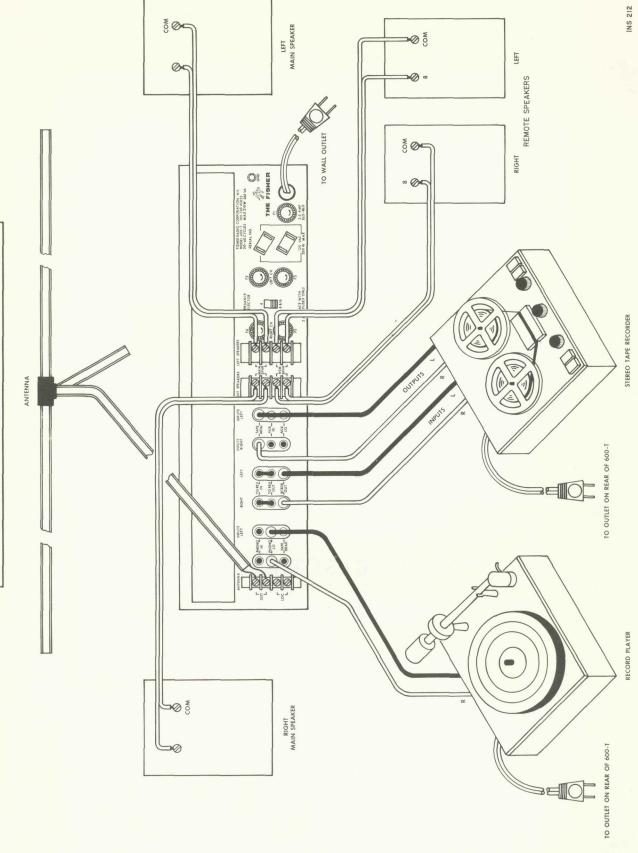
RESISTORS

Part No.

Deposited Carbon, in ohms, 5% tolerance, 1/8 watt. K = Kilohms, M = Megohms.

Description

R751	22K	R12DC223J
R752	390	R12DC391J
R753	220K	R12DC224J
R754	1.2K	R12DC122J
R755	18K	R12DC183J
R756	1 K	R12DC102J
	MISCELLANEOUS	
Symbol	Description	Part No.
L751	Coil, Antenna	L966-113
L752	Coil, RF	L1034-113
L753	Coil, Mixer	L966-115
L754	Coil, Oscillator	AS966-107
L755	Choke, .68 Microhenry	L50066-1
L756	Choke, 1.2 Microhenry	L50066-3
L757	Choke, 1 Microhenry	L50066-2
L758	Choke, 1.2 Microhenry	L50066-3
V751	Tube, EC900/6HA5	V-EC900
V752,753	Nuvistor, 6CW4	V-6CW4
Z751	Transformer, IF	ZZ50210-45





SERVICE BULLETIN

966 FM FRONT END

MODELS 600-T, TFM-300, TFM-200, 500-C and FM-100-C

In order to prevent drifting, under unusual or extreme conditions, it is suggested that the Temperature Compensating Capacitor in the oscillator circuit be changed.

The original part value was $10pF \pm .5pF$, P 100 @ 500V. The new part value is 10pF + .5pF, NPO @ 500V. Our part number is CC20CG100D5.

Refer to the Schematic Diagram below and to the Service Manual for the unit requiring service:

500-C Front End 966-1; C-24

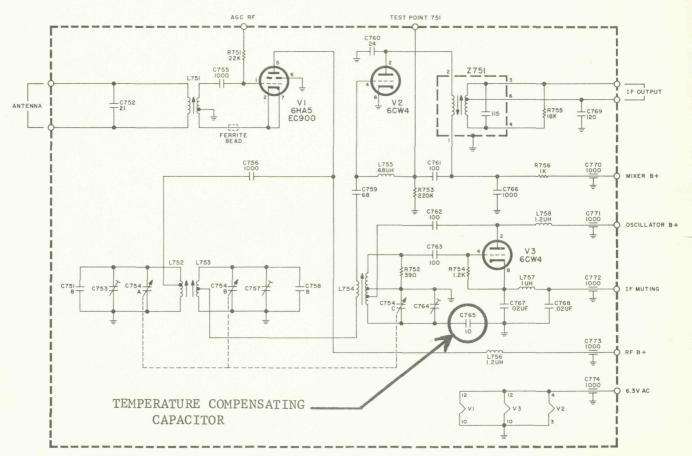
600-T, TFM-300 966-2; C-765

FM-100-C

966-3; C-17

TFM-200

966-5; C-765



SCHEMATIC DIAGRAM