Service Manual

THE FISHER®





FISHER RADIO CORPORATION · LONG ISLAND CITY 1 · NEW YORK

CAUTION: This is a FISHER precision high-fidelity instrument. It should be serviced only by qualified personnel — trained in the repair of transistor equipment and printed circuitry.

EQUIPMENT AND TOOLS NEEDED

The following are needed to completely test and align modern high-fidelity instruments such as amplifiers, tuners, and receivers.

Test Instruments

Vacuum-Tube Voltohmmeter DC VTVM
Audio (AC) Vacuum-Tube Voltmeter (AC VTVM)
Oscilloscope (Flat to 100 kc minimum)
Audio (Sine-wave) Generator
Intermodulation Analyzer
Sweep (FM) Generator (88 to 108 mc)
Marker Generator
Multiplex Generator (preferably with RF output —
FISHER Model 300 or equal).

Miscellaneous

Adjustable-Line-Voltage Transformer or line-voltage regulator

Load Resistors (2) - 8-ohm, 50-watt (or higher)

Stereo source (Turntable with stereo cartridge or Tape Deck)

Speakers (2) Full-range, for listening tests

Soldering iron (with small-diameter tip). Fully insulated from power line.

PRECAUTIONS |

Many of the items below are included just as a reminder—they are normal procedures for experienced technicians. Shortcuts can be taken but often they cause additional damage—to transistors, circuit components or the printed-circuit board.

Soldering—A well-tinned, hot, clean soldering iron tip will make it easier to solder without damage to the printed-circuit board or the many many circuit components mounted on it. It is not the wattage of the iron that counts—it is the heat available at the tip. Low-wattage soldering irons will often take too long to heat a connection—pigtail leads will get too hot and damage the part. Too much heat, applied too long, will damage the printed-circuit board. Some 50-watt irons reach temperatures of 1,000° F—others will hardly melt solder. Small-diameter tips should be used for single solder connections—larger pyramid and chisel tips are needed for larger areas.

- When removing defective resistors, capacitors, etc., the leads should be cut as close to the body of the circuit component as possible. (If the part is not being returned for in-warranty factory replacement it may be cut in half—with diagonal-cutting pliers—to make removal easier.)
- Special de-soldering tiplets are made for unsoldering multiple-terminal units like IF transformers and electrolytic capacitors. By unsoldering all terminals at the same time the part can be removed with little chance of breaking the printed-circuit board.
- Always disconnect the chassis from the power line when soldering. Turning the power switch OFF is not enough. Power-line leakage paths, through the heating element, can destroy transistors.

• Use care when making connections to speakers and output terminals. Any trayed wire ends can cause shorts that may burn out the output transistors — they are direct-coupled to the speakers. There is no output transformer — nothing to limit current through the transistors except the fuses. To reduce the possibility of shorts at the speakers, lugs should be used on the exposed ends — at least the ends of the stranded wires should be tinned to prevent frayed wire ends. The current in the speakers and output circuitry is quite high. Any poor contact or small-size wire, can cause power losses in the speaker system. Use 14 or 16 AWG for long runs of speaker-connecting wiring.

DC-Voltage Measurements—These basic tests of the transistor circuitry are made without the signal generator. Without any signal input measure the circut voltages—as indicated on the schematic. The voltage difference between the base and the emitter should be in the millivolt range—a sensitive DC meter is needed for these readings. A low-voltage range of 1 volt, full scale—or lower—is needed.

Audio-Voltage (gain) Measurements—The schematic and printed-circuit board layout diagrams are used. Input signals are injected at the proper points — found most quickly by using layout of the printed-circuit board instead of the schematic. An AUDIO (AC) VTVM connected to the test points should indicate voltages close to those values shown in the boxes on the schematic. Many of the signal levels in the input stages are only a few millivolts — they can not be read on the AC ranges supplied on most Vacuum-Tube AC/DC Voltohmmeters (VTVMs). Even with a 1-volt range a signal level of 100 millivolts (.1 volt) will be the first 1/10 of the meter scale. A reading of 1 millivolt (.001 volt) will hardly even move the meter needle.

MAIN CHASSIS PARTS DESCRIPTION LIST

CAPACITORS

10% Tolerance for all fixed capacitors, unless otherwise noted or marked GMV (guaranteed minimum value). All capacitors not marked uF are pF (uuF).

			C10	Cei
Symbol	Description	Part No.	CII	Cei
C1	Ceramic, 21, 5%, N750, 1000V	C50070-32	C12	Cei
C2	Ceramic, 1000, GMV, 500V	C50089-2	C13	Cei
C3	Ceramic, Feed thru, 1000, GMV	C592-187	C14, 15	Cei
C4	Ceramic, 1000, GMV, 500V	C50089-2	C16	Cei

C5	Ceramic, 8, 5%, NPO, 1000V	C50070-45
C6	Ceramic, Trimmer	C662-123
C7A, B, C	Variable, FM Tuning	C966-117-1
C8	Ceramic, Trimmer	C662-123
C9	Ceramic, 8, 5% NPO, 1000V	C50070-45
C10	Ceramic, 24, 5%, N150, 1000V	C50070-8
C11	Ceramic, 100, 5%, N1500, 1000V	C50070-19
C12	Ceramic, 68, 5%, N750, 1000V	C50070-35
C13	Ceramic, 1000, 1000V	C50072-3
C14, 15	Ceramic, 100, N1500, 1000V	C50070-6
C16	Ceramic, Trimmer	C662-123

MAIN CHASSIS PARTS DESCRIPTION LIST

C17 C18, 19, 20 C21 C22 C23 C24, 25 C26 C27 C28 C29 C30 C31 C32 C33 C34 C35 C36, 37 C38 C39 C40, 41 C42, A, B, C, D	Ceramic, 10 ± .5pF P100, 500V Ceramic, Feedthru, 1000, GMV Ceramic, 5000 +80 – 20%, 100V Ceramic, 5000 + 80 – 20%, 500V Ceramic, 5000, +80 – 20%, 500V Ceramic, 2700, 1000V Ceramic, 5000, +80 – 20%, 500V Ceramic, 2700, 1000V Ceramic, 24, 5%, N1500, 1000V Ceramic, 2700, 1000V Ceramic, 5000, +80 – 20%, 500V Ceramic, 5000, +80 – 20%, 500V Ceramic, 1000, 1000V Ceramic, 1000, 1000V Ceramic, 5000, +80 – 20%, 500V Ceramic, 300, 1000V Electrolytic, 8 uF, 50V Ceramic, 0.2 uF, GMV, 1000V Molded, .01 uF, 20%, 600V Electrolytic, 4 Section: A – 40 uF, 300V B – 40 uF, 300V C – 40 uF, 250V	CC20A J100D5 C592-187 C50095-1 C50089-6 C50072-17 C50089-6 C50070-8 C50072-17 C50089-6 C50070-13 C50089-6 C50072-17 C629-138 C50071-6 C2747	R38 R39 R40 R41 R42 R43, 44 R45 R46 R47 R48 R49 R50 R51 R52 R53 R54 R55 R56, 57 R58 R60 R61 R62 R63	Composition, 3.3K, 10%, ½W 10K 100K 270 Composition, 100, 10%, ½W Composition, 220, 10%, ½W Composition, 22, 10%, ½W 120K 330K 100K 180K 470K 15K Potentiometer, 500K, Output Level, Left 470K 1.8M, 5%, 1/3W Composition, 15M, 10%, ½W 100K, 5%, 1/3W Composition, 15M, 10%, ½W 1.8M, 5%, 1/3W 470K 1.5K Composition, 820K, 10%, ½W Potentiometer, 500K, Output	RC20BF332K R12DC103J R12DC104J R12DC271J RC20BF101K RC20BF221K RC20BF220K R12DC124J R12DC1334J R12DC184J R12DC474J R12DC474J R12DC474J R33DC185J RC20BF156K R33DC104J RC20BF156K R33DC185J RC20BF156K R33DC185J RC20BF156K
C43, 44, 45 C46, 47	D-40 uF, 250V - Deleted - Electrolytic, 500 uF, 35V	C50483-17		Level, Right	K 30103-6
C48, 47 C48 C49, 50,	Electrolytic, 200 uF, 35V	C50483-7	1	CHOKES, COILS AND TRANSFORM	MERS
51, 52 C53	Ceramic, 5000, +80-20%, 500 V Mylar, .1 uF, 20%, 250 V	C50089-6 C50575-1	Symbol	Description	Part No.

Symbol	Description	Part No.
L1	Coil, Antenna	L966-113
L2	Coil, RF	L1034-113
L3	Coil, Mixer	L966-115
L4	Coil Assembly, Oscillator	AS966-107
L5	Choke, .68 Microhenry	L50066-1
L6, 7	Choke, 1.2 Microhenry	L50066-3
L8	Choke, 3.3 Microhenry	L50066-3
T1	Transformer, Power	T1128-115
Z1	Transformer, IF	ZZ50210-20
Z2	Transformer, IF	ZZ50210-39
Z3	Transformer, IF	ZZ50210-21
Z4	Transformer, IF	ZZ50210-61
Z5	Transformer, Ratio Detector	ZZ50210-9

Deposited carbon in ohms, 5% tolerance, 1/8-watt unless otherwise noted. K = Kilohm, M = Megohm

RESISTORS AND POTENTIOMETERS

Ceramic, 5000, +80-20%, 500V

Electrolytic, 16 uF, 10V

Mylar, .022 uF, 400V

Mylar, .022 uF, 400V

Ceramic, .01 uF, 20%, 500 V

Ceramic, Feedthru, 1000, GMV

Mylar, .1 uF, 400V

- Deleted -

C54

C56

C57 C58, 59

C60

C61

37111501	Description			
R1	Composition, 270, 10%, ½W	RC20BF271K	S b l	Description
R2	Composition, 100K, 10%, ½W	RC20BF104K	Symbol	Description
R3, 4	220K	R12DC224J	CR1	Diode, AA113
R5	1K	R12DC102J	CR2	Diode,V1112
R6	390	R12DC391J	CR3	Rectifier, Selenium
R7	1.2K	R12DC102J	CR4	Rectifier, Selenium
R8	56 K	R12DC563J	Fl	Fuse, 1A, Slo-Blo
R9	Wirewound 4.7K, 10%, 3W	RPG3W472K	11	Lamp, Muting
R10	Composition, 3.3K, 10%, 1W	RC30BF332K	12	Lamp, Stereo Beaco
R11	Composition, 180, 10%, ½W	RC20BF181K	13	Lamp, Meter
R12	39K	R12DC393J	14, 5	Lamp, Dial
R13	Composition, 27K, 10%, ½W	RC20BF273K	M1	Meter
R14	Composition, 1K, 10%, ½W	RC30BF102K	Q1	Transistor, 2N2924
R15	Composition, 150, 10%, ½W	RC20BF151K	Q2	Transistor, 2N2925
R16	Composition, 47K, 10%, ½W	RC20BF473K	S1	Switch, Selector
R17	Composition, 1K, 10%, ½W	RC20BF102K	S 2	Switch, Muting
R18	68K	R12DC683J	\$3	Switch, Power
R19	2.2M, 5%, 1/3W	R33DC225J		Dipole Antenna
R20	820K	R12DC824J		Nameplate Holder
R21	5.6K	R12DC562J		Muting Indicator As
R22	Composition, 1K, 10%, ½W	RC20BF102K		Dress Panel
R23	Composition, 82K, 10%, ½W	RC20BF823K		Insert, Dress
R24	1K	R12DC102J		Panel Screened (
R25	47K	R12DC473J		Insert, Dress
R26	1M	R12DC105J		Panel Screened (
R27	Composition, 68K, 10%, ½W	RC20BF683K		Knob, Selector, Mut
R28	Composition, 1K, 10%, ½W	RC20BF102K		Knob, Tuning
R29	270	R12DC271J		Drive Wheel for Var
R30	1.5K	R12DC152J		Stereo Beacon Lamp
R31	1K	R12DC102J		Jack, Tape
R32, 33	6.8K	R12DC682J		Dial Glass
R34	Control, 25K, Muting 2	R50694-2		Nameplate Insert (B
R35	Control, 25K, Muting 1	R50694-2		Nameplate Insert
R36, 37	Wirewound, 270, 10%, 3W	RPG3W271K		(Professional Se
, .,				

C50089-6

C50483-10

C50574-8 C50574-10

C50574-8

C50089-3

MISCELLANEOUS

Part No.

	Diode, AA113	V50260-22
)	Diode, V1112	V1112
}	Rectifier, Selenium	SR50279-1
1	Rectifier, Selenium	SR950-149
	Fuse, 1A, Slo-Blo	F692-132
	Lamp, Muting	150009-7
	Lamp, Stereo Beacon	150594
	Lamp, Meter	150009-8
5	Lamp, Dial	150441-1
	Meter	M946-213
	Transistor, 2N2924	TR2N2924
	Transistor, 2N2925	TR2N2925
	Switch, Selector	S1127-130
	Switch, Muting	51127-131
	Switch, Power	\$50358-7
	Dipole Antenna	AS50227-1
	Nameplate Holder	Z 50557
	Muting Indicator Assembly	AS50338-1
	Dress Panel	A1127-112
	Insert, Dress	
	Panel Screened (Upper)	AS1127-122
	Insert, Dress	
	Panel Screened (Lower)	AS1127-123
	Knob, Selector, Muting, Power	E 50562-1
	Knob, Tuning	E50566-2
	Drive Wheel for Variable	E50588
	Stereo Beacon Lampholder	E1128-127-2
	Jack, Tape	J50545
	Dial Glass	N1127-107
	Nameplate Insert (Bird)	N50591-1
	Nameplate Insert	N50591-2
	(Professional Series)	

ALIGNMENT INSTRUCTIONS

Read These Instructions With Extreme Care Before Attempting Alignment.

CHASSIS: Turn the TUNING knob completely counterclockwise without forcing. Dial pointer should be at zero index mark on logging scale. If not, reset the dial pointer. Disconnect the external antenna. When using an oscilloscope for alignment, set the AUDIO LEVEL control for no overload, as shown by the proper waveform shape. Set remaining controls as follows: SELECTOR, MONO; MUTING, OFF; POWER, ON.

SIGNAL GENERATOR: The signal generator equipment must be able to supply RF ± 22.5 KC deviation at 400 cps.

INDICATOR: DC VTVM, and scope for alignment.

ALIGNMENT: Allow the chassis and test instruments to warm up for at least 15 minutes. Adjust the line voltage for 117 volts AC, 50-60 cps. Use fully insulated tools; a small screwdriver for all trimming capacitors.

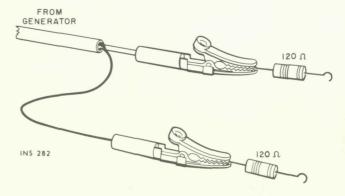
NOTES:--For accurate alignment, signal generator output voltage must be adjusted to produce meter readings within the range specified in the INDICATION column for each step.

Signal generator frequency should be held constant for IF, limiter and ratio detector alignment (Z1 through Z5).

Do not tamper with adjustments on multiplex sub-chassis. These circuits are extremely stable and should require no service other than tube replacement, which does not affect alignment. Multiplex alignment requires special equipment and procedures. We recommend the FISHER MPX-300 Multiplex Generator for all multiplex servicing applications.

FM ALIGNMENT (Tuner Only)

STEPS	CHASSIS	HASSIS SIGNAL GENERATOR			INDICATOR	ENT		
	TUNING	COUPLING	FREQ.	MOD.	TYPE CONNECTION	ADJUST	INDICATION	
1	Point of no signal and no interference	FM generator connected to TEST POINT 1 through 0.5 pF (or less), clipped to wire insulation or "gimmick".	10.7 MC	None	Connect DC VTVM to TEST POINT 2	Z1, Z2 and Z3 top for max. indication	Between —2 and —5 volts	
2	Point of no signal and no interference	FM generator connected to TEST POINT 1 through 0.5 pF (or less), clipped to wire insulation or "gimmick".	10.7 MC	None		Z4, bottom	Maximum indica- tion on tuning meter (M1)	
3	Point of no signal and no interference	FM generator connected to TEST POINT 1 through 0.5 pF (or less), clipped to wire insulation or "gimmick".	10.7 MC	None	Connect DC VTVM across C38.	Z5, bottom, for max. indication	Between 15 and 20 volts	
4	Point of no signal and no interference	FM generator connected to TEST POINT 1 through 0.5 pF (or less), clipped to wire insulation or ''gimmick''.	10.7 MC	None	Connect DC VTVM to TEST POINT 4	Z5, top,	· Zero volts — between negative and positive swing	
5	90 MC	FM generator connected to 300 ohm terminals through 120 ohm carbon resistors	90 MC	30 % FM (22.5 KC Dev.) at 400 cps.	DC VTVM to test point 2 and scope to RIGHT or LEFT OUTPUT jack	L4, L3, L2 for sinu- soidal waveform and max. neg. voltage	Less than —4 volts	
6	106 MC	FM generator connected to 300 ohm terminals through 120 ohm carbon resistors	106 MC	30 % FM (22.5 KC Dev.) at 400 cps.	DC VTVM to test point 2 and scope to RIGHT or LEFT OUTPUT jack	C16, C8 and C6 for sinusoidal wavefrom and max. neg. volt.	Less than —4 volts	
7		Repeat steps 5 and 6 for proper dial calibration and maximum output.						



1249-2 MULTIPLEX DECODER

MULTIPLEX DECODER TESTS

- Modulate FM generator with 19 kc, ± 6.5 kc deviation. (Use external modulation if necessary.)
- Connect the FM generator output to the antenna terminals of the unit under test.
- With the FM generator set for an output of 25 uV at the antenna terminals the stereo indicator should light up. If the generator output is reduced to 5 uV, at the antenna terminals, the indicator light should remain ON.
- Reduce FM generator output to zero and the indicator light should go OFF.
- If the stereo indicator light does not respond properly to the tests above, readjust the trigger control (R401) until the stereo indicator lamp just turns ON with a 4 uV signal applied to the antenna terminals.

PREFERRED ALIGNMENT INSTRUCTIONS

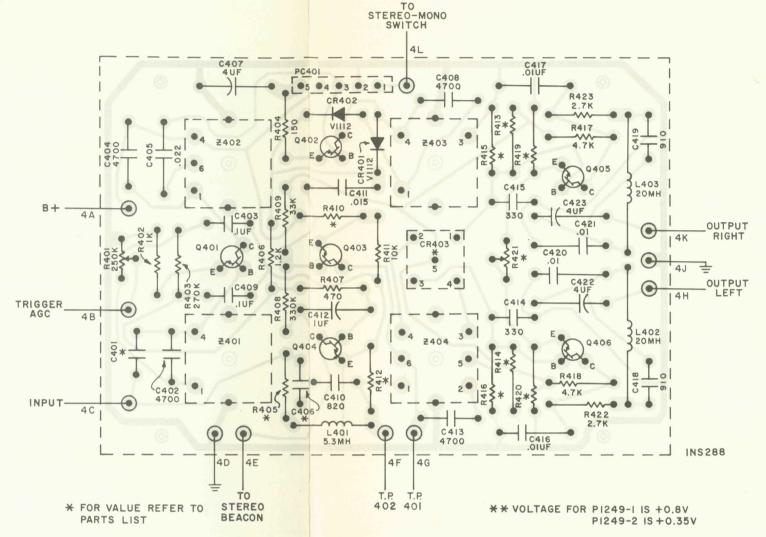
(Using multiplex generator with RF and 19 kc outputs and with 1 kc modulation)

In Table 1, below, a multiplex generator with an RF output is used. This is the better method of alignment since the multiplex circuitry is connected to the tuner with which it will be used. Check the alignment of the IF stages before making multiplex adjustments. Poor IF alignment can make proper multiplex operation impossible.

This table is based on the FISHER Model 300 multiplex generator. Another alignment procedure, for MPX generators without an RF output, is shown in Table 2.

TEST EQUIPMENT: Multiplex Generator, Audio (AC) Vacuum-Tube Voltmeter (RMS type preferred), Vacuum-Tube Voltohmeter (DC VOM), Oscilloscope (100 kc minimum) with external sweep input.

WARNING: Use only the proper alignment tool to prevent core breakage.



Q404
OR TI-415
TI-417
C
B
E

Q405
2N2924
C
B
XX
E

12K
MPX
GENERATOR
180

INS 281

Q402

2N2614

+16.5V

Q403 2N2614

+20.4V

Q40I

2N2924

+0.58V

FIGURE 1. Multiplex-alignment hi-pass filter circuit.

ALTERNATE ALIGNMENT INSTRUCTIONS

(For multiplex generators without an RF output)

Disconnect the ratio detector from the multiplex unit before using this procedure. A low-pass filter (Figure 2) is used between the MPX generator output and the input to the multiplex circuitry. It has about the same loading effect as the output of the ratio detector in the tuner.

TABLE 1

MULTIPLEX-GENERATOR RF OUTPUT CONNECTED TO ANTENNA TERMINALS

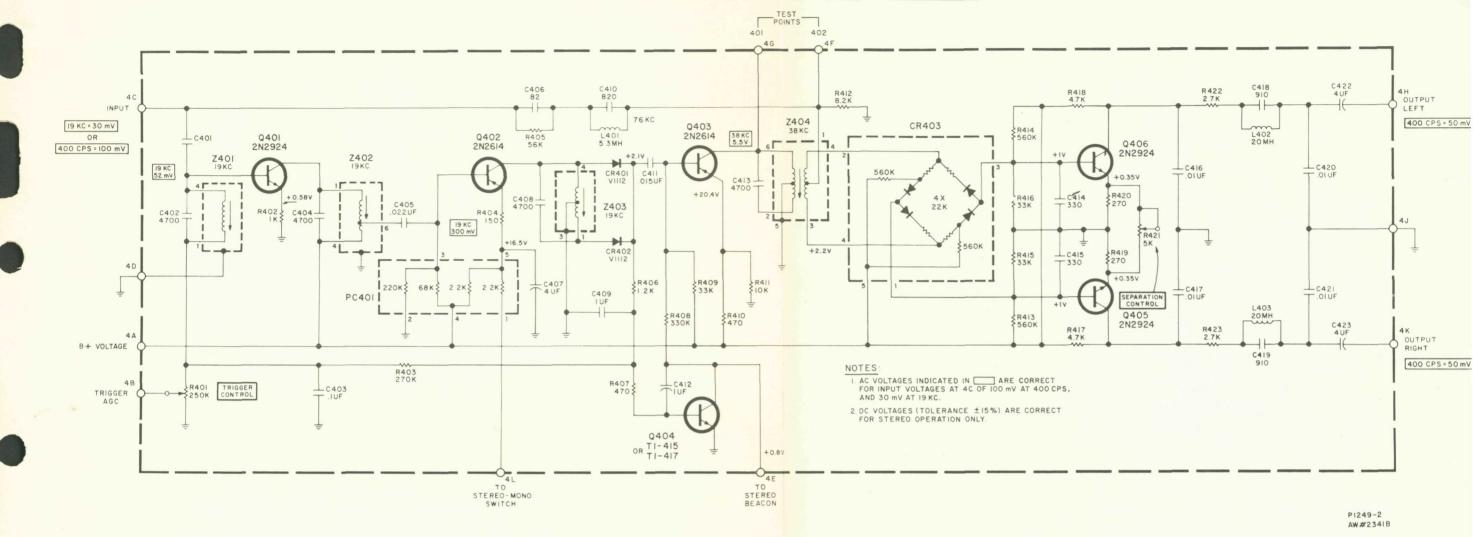
STEP	GENERATOR	RF DEV.	INDICATOR TYPE AND	A L	IGNMENT
	MODULATION		CONNECTION	ADJUST	INDICATION
1	70 to 76 kc (connect external audio generator to SCA input of multiplex generator.)	100	Audio (AC) VTVM input to TP402 with a 10 pF capacitor in series with lead.		Read minimum AC voltage between 70 and 76 kc.
2	2 19 kc pilot only ±6.5		DC VTVM to TP401	Z401, 402, 403 and 404	Maximum AC voltage (38 kc)
3	Composite MPX signal 1 kc on left channel only	±75kc	Audio (AC) VTVM and oscilloscope vertical input to left channel output lug (4H)	Z 402	Maximum AC voltage with clean 1 kc sine wave on oscilloscope
4	Composite MPX signal 1 kc on right channel only	±75kc	Same as Step 3	MPX Separa- tion Control (R421)	Minimum reading on Audio (AC) VTVM——should be at least 35db below reading obtained in Step 3.
5	Same as Step 4	±75kc	Audio (AC) VTVM and oscilloscope vertical input to right channel output lug (4K)		Same Audio (AC) VTVM reading as obtained in Step 3 (±2db); clean 1kc sine wave on scope.
6	Same as Step 4	±75kc	Same as Step 5	A	Minimum reading on Audio (AC) VTVM should be at least 35db below reading in Step 5.

TABLE 2

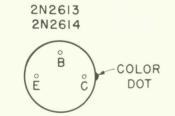
COMPOSITE OUTPUT OF MULTIPLEX GENERATOR CONNECTED TO INPUT OF MPX DECODER THROUGH LOW-PASS FILTER

		GENERATOR	LEVEL	INDICATOR TYPE AND	A L	IGNMENT
STEP		MODULATION	(RMS)	CONNECTION	ADJUST	INDICATION
	1	70 to 76 kc.	100mV	Audio (AC) VTVM input to TP402 with a 10 pF capacitor in series with lead.		Read minimum AC voltage between 70 and 76 kc.
	2	19 kc pilot only	50m V	DC VTVM to TP401	Z401, 402, 403 and 404	Maximum AC voltage (38 kc)
	3	Composite MPX signal 1 kc on left channel only	300mV	Audio (AC) VTVM and oscilloscope vertical input to left channel output lug (4H)	Z402	Maximum AC voltage with clean 1 kc sine wave on oscilloscope
	4	Composite MPX signal 1 kc on right channel only	300mV	Same as Step 3	MPX Separa- tion Control	Minimum reading on Audio (AC) VTVM——should be at least 35db below reading obtained in Step 3.
	5	Same as Step 4	300m V	Audio (AC) VTVM and oscilloscope vertical input to right channel output lug	_	Same Audio (AC) VTVM reading as obtained in Step 3 (±2db); clean 1kc sine wave on scope.
	6	Same as Step 4	300mV	Same as Step 5	_	Minimum reading on Audio (AC) VTVM should be at least 35db below reading obtained in Step 5.

P1249-2 MULTIPLEX DECODER







CAPACITORS

10 % tolerance for all fixed capacitors, unless otherwise noted or marked GMV (guaranteed minimum value).
All capacitors not marked uF are pF (uuF).

Symbol	Description	Part No.
C401	*Ceramic, 220, 5 %, N1500	C50568-6
C402	Mica, Silver, 4700, 5 %, 100VDC	C50571-2
C403	Mylar, 0.1 uF, 20 %, 250V	C50635-1
C404	Polystyrene, 4700, 5 %, 33V	C50636-23
C405	Mylar, .022uF, 100V	C50574-7
C406	Ceramic, 15, P100, 1000V	C50568-14
C407	Electrolytic, 4uF, 35V	C50483-1
C408	Polystyrene, 4700, 5 % , 33V	C50636-23
C409	Mylar, 0.1uF, 20 %, 250V	C50635-1
C410	Polystyrene, 220, 5 %, 33V	C50636-3
C411	Mylar, .015uF, 100V	C50574-2
C412	Electrolytic, 1uF, 70V	C50483-16
C413	Polystyrene, 4700, 5 %, 33V	C50636-23
C414, 41	5 Polystyrene, 330, 5 %, 33V	C50636-4
C416, 41	7 Mylar, .01uF, 5 % , 100V	C50574-1
C418, 41	9 Polystyrene, 910, 5 % , 33V	C50636-6
C420, 42	1 Mylar, .01 uF, 5 % , 100V	C50574-1

PARTS DESCRIPTION LIST

C422, 423	3 Electrolytic, 4uF, 35V	C50483-1
C424	Polystyrene, 120, 5 %, 33V	C50636-8
†Used on	PB1249-1 Board—(Tube-type IF Amplifiers)	
*Used on	PB1249-2 Board—(Transistor-type IF Ampli	fiers)

RESISTORS AND POTENTIOMETERS

Deposited Carbon, in ohms, 5% tolerance, ½-watt, unless otherwise noted. K=Kilohms, M=Megohms.

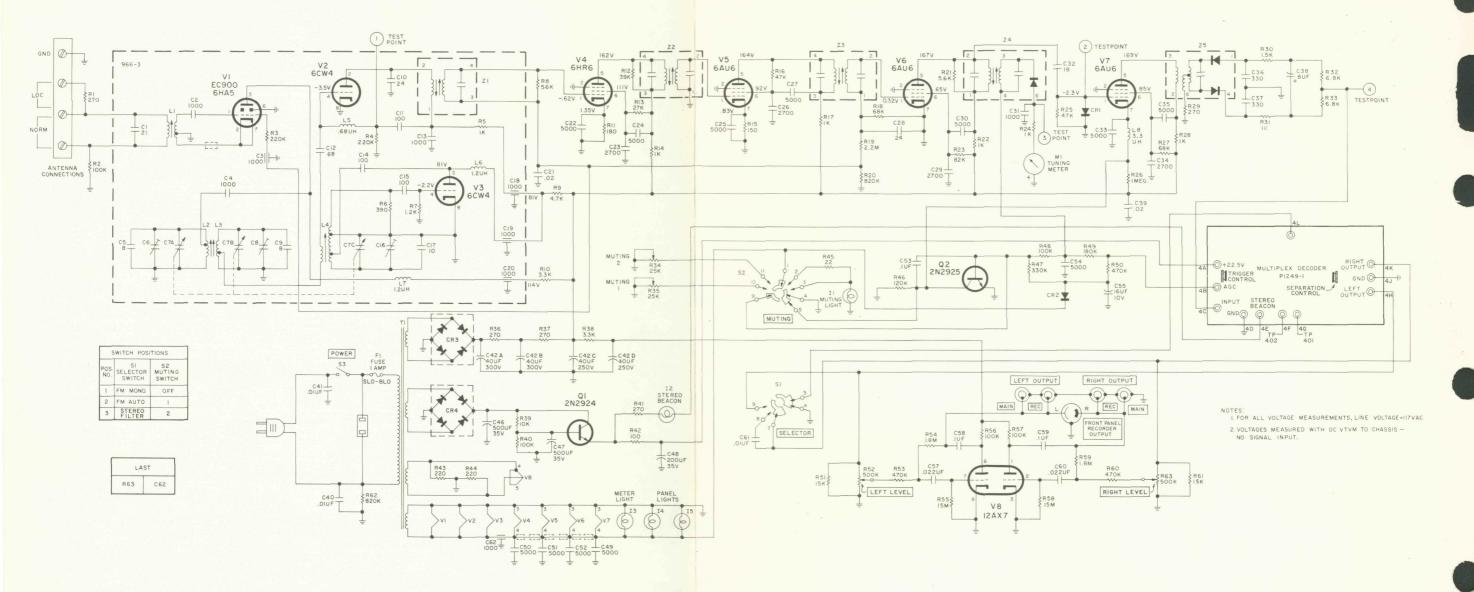
9	Symbol	Description	Part No.
	R401	Potentiometer, Trimmer, 250K, ±30 %	R50694-4
	R402	Composition, 1K, 10 %, 1/2 W	RC20BF102K
	R403	270K	R12DC274J
	R404	150	R12DC151J
	R405	39K	R12DC393J
	R406	1.2K	R12DC122J
	R407	470	R12DC471J
	R408	330K	R12DC334J
	R409	33K	R12DC333J
	R410	390	R12DC391J
	R411	10K	R12DC103J
	*R412	15K	R12DC153J
	R413, 414	470K	R12DC474J

R415, 416	68K	R12DC683J	
R417, 418	4.7K	R12DC472J	
R419, 420	560	R12DC561J	
R421 ·	Trimmer,	25K, ±30 %, Separation C'trol R50694-2	
R422, 423	2.7K	R12DC272J	
R424	22K	R12DC223J	

MISCELLANEOUS

Symbol	Description	Part No.
CR401,402	Diode, V1112	V1112
CR403	Ring Demodulator	V50260-29
L401	Coil, 20mH	L50334-2
L402, 403	Coil, 20mH	L50334-6
Q401	Transistor, 2N2924	TR2N2924-18
Q402,403	Transistor, 2N2614	TR2N2614
Q404	Transistor, TI 417	TR9100-18
Q405,406	Transistor, 2N2924	TR2N2924-18
PC401	Printed Circuit	PC50B187-21
Z401	Transformer, 19Kc	ZZ50210-63
Z402	Transformer, 19Kc	ZZ50210-67
Z403	Transformer, 19Kc	ZZ50210-64
Z404	Transformer, 38Kc	ZZ50210-65

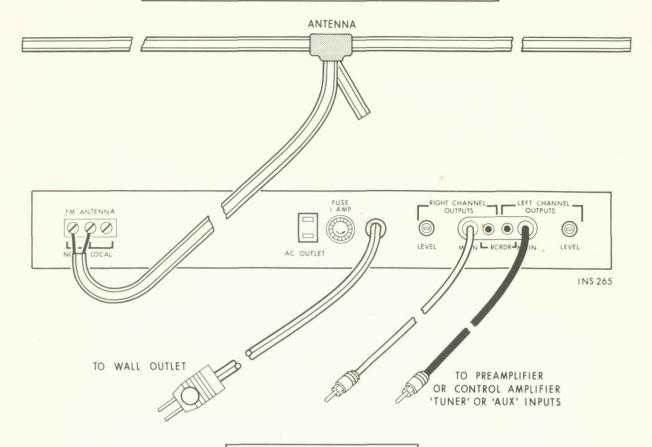
SCHEMATIC DIAGRAM



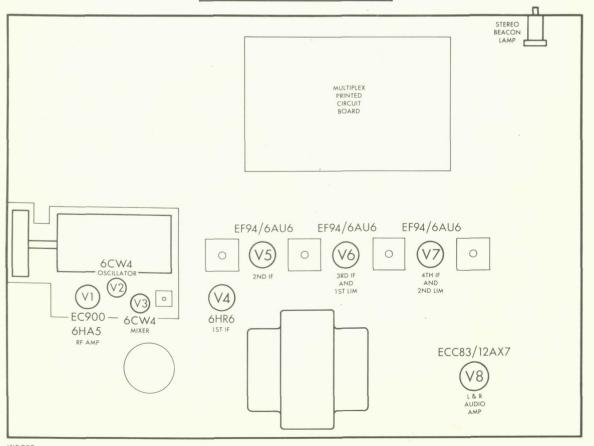
If replacement parts are out of stock, locally, they may be obtained directly from the Parts Department of FISHER Radio Corporation. They will be shipped "best way", either prepaid or C.O.D. unless otherwise specified.

For instrument-operation information and technical assistance write Richard Hamilton, Customer Service Department, FISHER Radio Corporation, Long Island City, New York 11101.

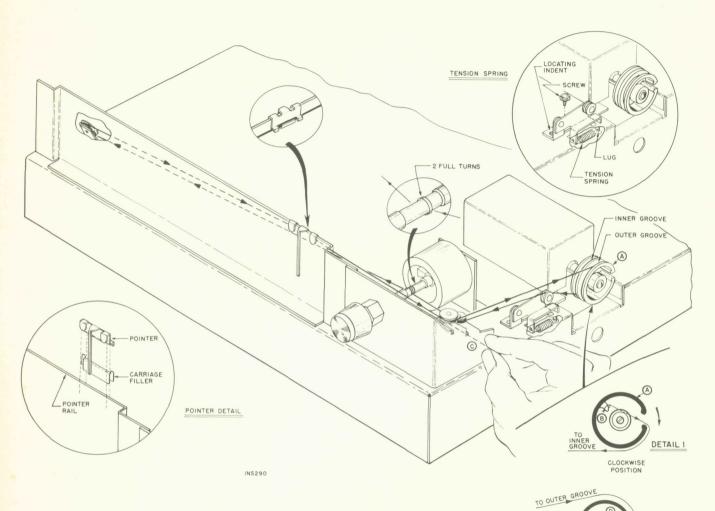
COMPONENT CONNECTIONS



TUBE LAYOUT



DIAL STRINGING PROCEDURE





- 2-Tie dial cord to ear B (inside drum A) as shown in Detail 1.
- 3-Run dial cord through slot in rim of drum A.
- 4—Set dial cord in INNER grove and over tensionspring pulley.
- 5-String dial cord, as shown, to point C.
- 6-Hold dial cord taut with left hand.



- 7-Wind drum A to maximum counterclockwise position (with right hand).
- 8—Wrap loose end of dial cord around drum A, in outer groove, as shown in Detail 2 (using right hand).
- 9—Secure loose end of dial cord under machine screw and washer (D) in the center of the drive



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PRELIMINARY SERVICE INFORMATION

