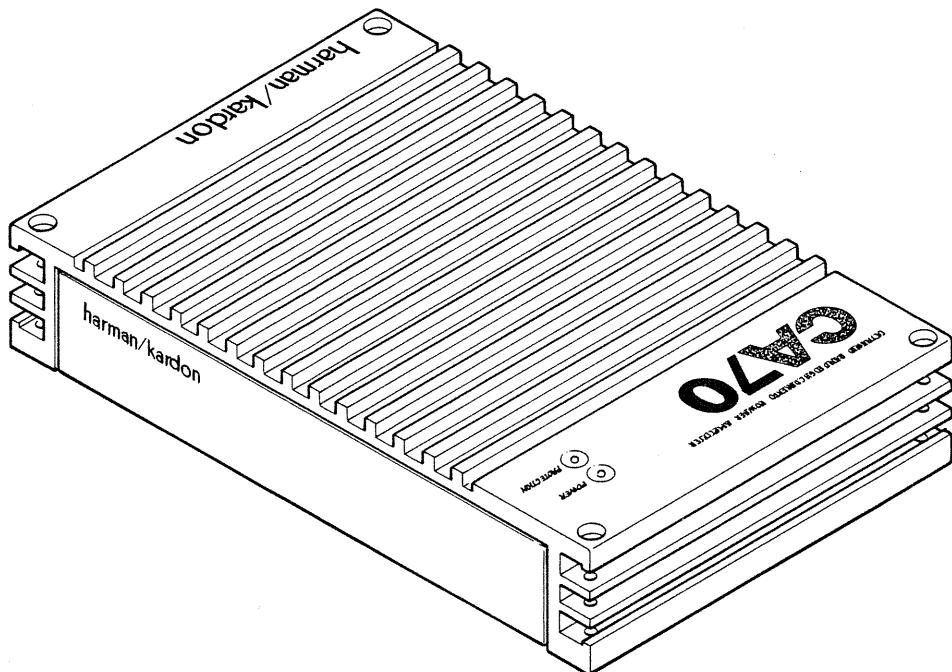


The Harman Kardon Model CA70

HIGH FIDELITY CAR AMPLIFIER

Manual 176A

Technical Manual



The following marks found in the parts list of this manual identify the models as follows.

- UA** : North America area model
- I** : International model
- N** : Japan mode

harman/kardon

Parts and Service Office
240 Crossways Park West, Woodbury, N.Y. 11797
1112-3152176A9 P-129108 1200 Printed in Japan

SPECIFICATIONS

Number of Channels :	2
Continuous Average :	35 Watts @ < 0.1% THD into 4 Ohms
Power per Channel, All Channels Driven from 20 Hz – 20 kHz	35 Watts @ < 0.3% THD into 2 Ohms
HCC :	70 Watts @ < 0.3% THD bridged into 4 Ohms
Frequency Response :	±30 Amps
Signal-to-Noise Ratio :	5 Hz – 100 kHz (+0, -3dB)
Input Sensitivity/Impedance :	100 dB
Power Supply :	250 mV/22 kΩ (variable)
Dimensions (H × W × D) :	DC +14.4 V (11 – 16 V usable), negative ground
Weight :	2.05" × 10.6" × 6.7"
Accessories	(52 × 270 × 170 mm)
Power Cord with Fuse and Holder (Res) :	5 lbs. 1 oz (2.3 kg)
Ground Cord (Black) :	1 pc.
Connector with Tube :	1 pc.
Mounting Screw :	1 set
	1 set

FEATURES

- 30 Amperes of HCC (High Instantaneous Current Capability) maintains a wide dynamic range and low distortion when driving low impedance or reactive loads.
- High Power Output of 35 watts per channel into 4 Ohms, 35 watts per channel into 2 Ohms and 70 watts bridged into 4 Ohms.
- Ultrawide Bandwidth is achieved by the use of inherently fast open-loop circuitry. This improves transient accuracy and phase linearity.
- Low Negative Feedback

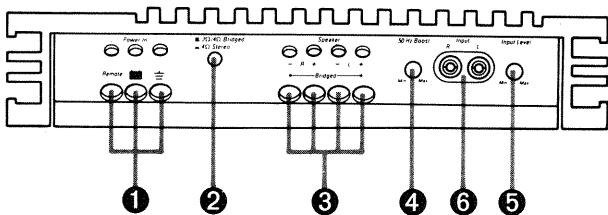
Highly linear circuitry produces low distortion with only 25dB of negative feedback. This further improves dynamic accuracy.
- Discrete Component Audio Circuitry is used because it was found to be the only way to provide HCC, Ultrawide Bandwidth and Low Negative Feedback.

- A High Capacity Power Supply enables stable operating voltages even under high power conditions. This results in improved low frequency sound quality.
- High Heat Dissipation Capability is provided by a large heatsink, efficient circuitry and rugged circuit components.
- Protection Circuitry assures reliability under high temperature, reverse-voltage and short-circuit conditions, without degrading the sound quality during normal high power operation.
- Simultaneous Stereo/Bridged Operation provides operating flexibility, system simplicity and added value.

GENERAL INSTRUCTIONS

- Be sure that metal objects or other foreign materials do not enter the unit. This can cause immediate trouble or reduce the unit's long-term reliability.
- It is natural for this unit to become warm while operating. It incorporates thermal protection circuitry to shut off the unit when operating abnormally.
- It is recommended that this unit be operated in a vehicle only while the engine (and electrical charging system) is running. At high power output, it typically draws about as much current as an automobile's headlights, and therefore can eventually discharge the battery.
- The speaker output terminals are protected from damage due to short-circuited speakers or speaker wires. When this protection circuitry is momentarily activated, the power output is muted for several seconds and is then restored. When the terminals are continuously short-circuited, the power output will remain muted. Should the latter occur, shut off the unit and check the speakers and speaker wires.
- The heat generated by this amplifier is dissipated into the air by the entire chassis. If it is covered, or becomes dirty so that the circulation of the air around it is reduced, the unit's ability to dissipate heat will also be reduced. Under most conditions, the heat dissipating capability of this unit is more than enough to provide uninterrupted operation. However, when full power is drawn in an already hot environment, any loss in heat dissipating capability is likely to result in activating the thermal protection circuits.
- When replacing the fuse, be sure to use an identical value (15 ampere) auto fuse.
- If your unit behaves abnormally, turn it off immediately and consult an authorized Harman Kardon Service Station.

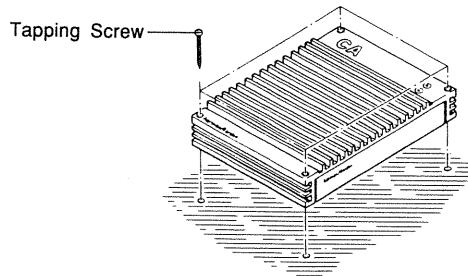
JACKS, TERMINALS AND CONTROLS



- 1 Power input terminals
- 2 2Ω/4Ω switch
- 3 Speaker terminals
- 4 50 Hz boost control
- 5 Input level control
- 6 Input jacks

INSTALLATION INSTRUCTIONS

Locate and drill 4 holes corresponding to those in the chassis. Securely mount the amplifier to the surface with the four 5 mm tapping screws. Drill undersized holes in the car chassis so that the 5 mm tapping screws fit tightly. We recommend 3.5 mm or 1/8 inch diameter holes.



CONNECTIONS

General

- Caution 1: The ignition key switch should be turned off before any connections are made to the car electrical system.
- Caution 2: Use a flat-bladed screwdriver with a blade width of less than 5 mm to connect the cables. Using a screwdriver with a blade width of more than 5 mm can damage the screw slot.
- Caution 3: The last connection to be made should be to the positive terminal of the car battery.
- Caution 4: Do not connect any of the speaker terminals to the car chassis or to a common ground. Also, do not connect the speaker terminals of the CA70 to the input terminals of another amplifier or signal processor.

Connect the CA70 to the car electrical system and to the other components in the audio system as per the following instructions:

Remote

This terminal enables the power switch of the car tuner/CD or tuner/deck to also turn on the CA70. Connect one end of the accessory yellow cord to the appropriate lead (power amplifier remote) on the car tuner/CD or tuner/deck and the other end to the remote terminal on the CA70.

If a specific wire for this purpose is not provided on the tuner/ deck, use the wire for controlling the power antenna. If that wire is already connected to the power antenna, the CA70 can be connected in addition.

+B

The +B terminal is the positive power input terminal. It should be connected to the positive (+) terminal of the car battery using the accessory red cord. The cord should be installed such that the attached fuse holder is located near the car battery.

GND

This is the negative power input terminal. It should be connected directly to the car chassis using the accessory black cord. It is not necessary to connect this terminal to the negative battery terminal.

Input Jacks

These input jacks are for connection to the line (preamplifier) output jacks on the car stereo or tuner/deck. It is recommended that high quality shielded coaxial cables with tightfitting RCA plugs be used for this connection.

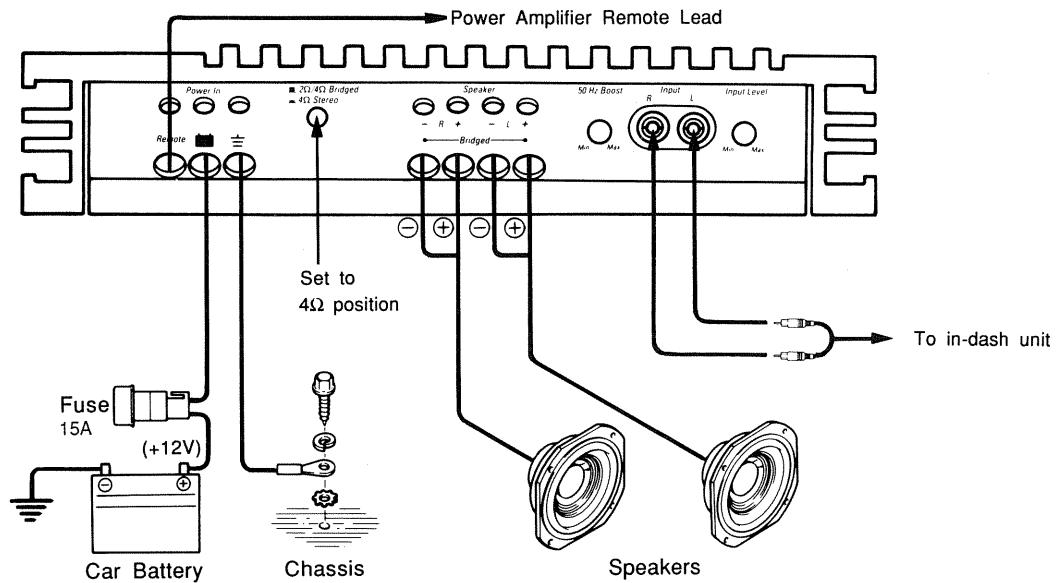
If the car in-dash unit has a built-in power amplifier and does not have line (preamplifier) output jacks, connect the speaker wires to these input jacks. Male phono plugs (not provided) are required. If the built-in amplifier is the "High Power" type (rated 12 watts per channel or more), a power-line adaptor (not provided) must be used.

Adjusting Input Level and 50 Hz Boost Controls

Input level - This continuously variable control allows the amplifier's sensitivity to be matched to the output level of the in-dash unit. Initially, set this control to a low position. Turn on the car audio system and attempt to play it at a comfortable listening level. If the volume control on the in-dash unit cannot increase the level sufficiently, increase the input level control setting accordingly.

50 Hz boost - This continuously variable control can add up to 12 dB of boost to low frequencies in the 50 Hz range. This can be used to compensate for the poor low frequency response from some car speaker systems. Set the bass and treble controls on the in-dash unit to their center positions. Defeat or bypass an equalizer, if used. While the car audio system is playing at a comfortable listening level, increase the setting of the 50 Hz boost control until the desired low frequency effect is achieved.

Stereo Systems

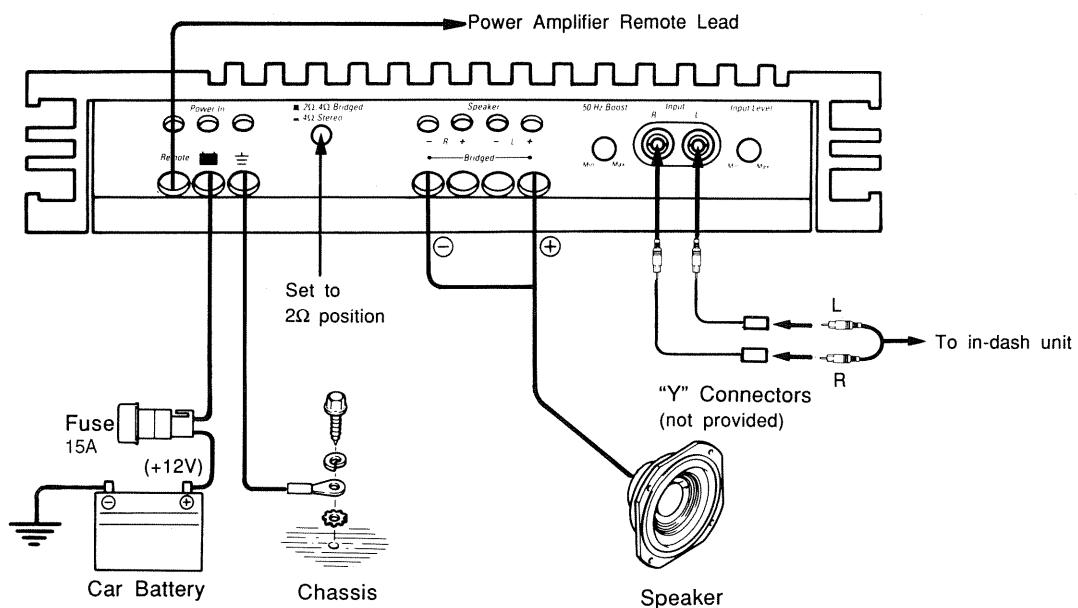


The following instructions and illustration as shown left apply to typical 2 and 4 channel systems, where one 4 Ohm speaker system is used per channel, and 2 or 4 line output connectors are provided by the in-dash unit.

Connect one pair of signal leads from the in-dash unit to the input jacks. Connect one pair of speaker systems to the left and right speaker terminals. Set the $2\Omega/4\Omega$ switch to the 4Ω position.

- If two 4 Ohm speaker systems are to be connected to each channel, set the $2\Omega/4\Omega$ switch to the 2Ω position.

Bridged Operation - Mono

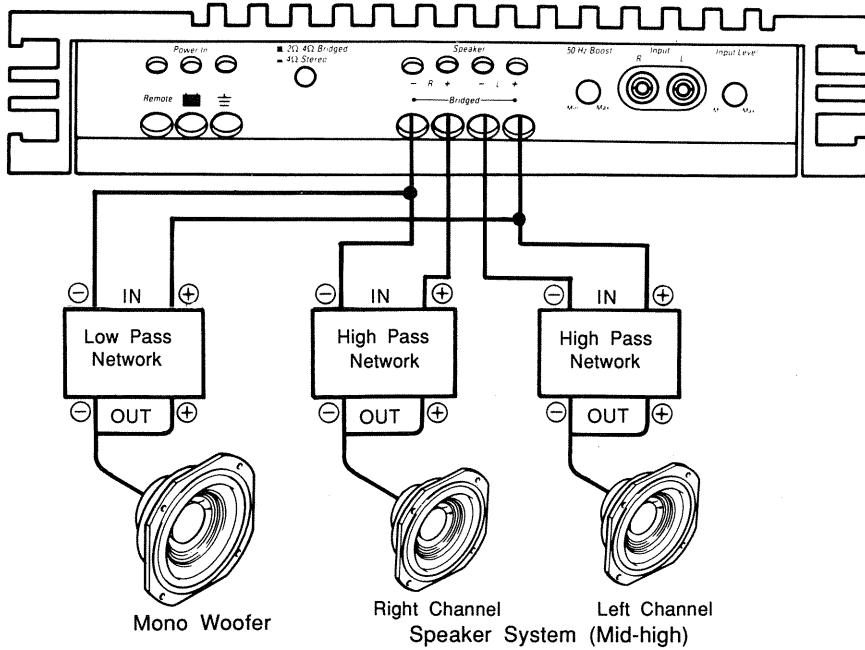


In this mode of operation, two channels work together so that their combined power can be driven into one speaker system. Only 4 Ohm speaker systems can be used in this way.

The same input signal must be fed to each channel. This can be done by connecting a "Y" connector (not provided). One 4 Ohm speaker system should be connected with its positive terminal connected to the left "+" terminal, and its negative terminal connected to the right "-" terminal.

- The $2\Omega/4\Omega$ switch should be set in the 2Ω position;

Simultaneous Stereo - Bridged Operation



When passive crossover networks are available, both mid-high speaker systems and woofers can be connected to the same terminals.

First, connect the mid-high speaker systems and their high-pass networks to the left and right speaker terminals. Be sure to maintain the correct polarities. Also, be sure to connect the amplifier's speaker terminals to the network inputs and the speaker systems to the network outputs.

Next, connect the low-pass network and woofer from the left "+" to the right "-" terminals, with the network's "+" input connected to the left "+".

CIRCUIT DESCRIPTION

Operation of Switching Power Supply:

IC1 generates a Pulse Width Modulated signal at a frequency of 50 kHz. The square wave output signals of IC1 (Pin 9 and Pin 10) are sent to transistors Q18/Q20 and Q19/Q21. These transistors control FET Q22 and Q23. Q22 and Q23 alternately ground the windings of T1. The center tap of T1 is connected to the car battery thru noise suppressor coil L1.

D11 and D12 rectify the secondary voltage of T1. This voltage is sent to photocoupler PH1. When the secondary voltage from T1 increases, the voltage at Pin 4 of PH1 increases. This voltage is sent to Pin 16 of IC1 thru R49, R61 and VR1. The voltage at Pin 16 is compared against the reference voltage at Pin 15. The voltage differential between these two Pins controls the Pulse Width Modulation Circuit. When the voltage at Pin 16 is larger than the voltage at Pin 15, the Pulse Width is reduced and the secondary voltage is reduced. As result the secondary voltage is stabilized.

Secondary Voltage in 4-ohm and 2-ohm modes:

SW1 controls Q12. When Q12 is Off (4 Ohm mode), the secondary voltage of T1 is stabilized at approximately 26 Volts.

When Q12 is switched on (2 Ohm mode) Q12 shorts R49. As result, the impedance of the feedback path is reduced and the voltage at Pin 16 of IC1 is increased. IC1 will now reduce the Pulse Width until the voltage at

Pin 16 of IC1 is again 2.2 Volts. At that moment, the secondary voltage of T1 is 18 Volts.

Thermal protection circuits:

Temperature sensors PT1 and PT2 measure the temperature of the amplifier heatsink. When this temperature exceeds 85 degrees Celsius Pin 1 of IC2 goes high and LED D5 (Thermal Protect Indicator) goes ON. At the same time, Q14 and Q13 switch ON and the impedance of the voltage feedback circuit is reduced to zero. IC1 will now reduce the Pulse Width until the secondary voltage of T1 is 15 Volts. Since the amplifier now operates at a reduced voltage, the heat sink will cool down.

Temperature sensor PT3 measures the temperature of switching transformer T1. When the temperature of T1 exceeds 105 degrees Celsius Pin 13 of IC1 goes high and Q15 and Q16 switch ON. When Q16 switches ON, Pin 4 of IC1 becomes 5 Volts and IC1 stops oscillating. When transformer T1 cools down below 105 degrees Celsius IC1 will start oscillating again.

DISASSEMBLY PROCEDURES (REFER TO PAGE 7)

1 CABINET BOTTOM (AA) REMOVAL

Remove 4 screws (A), screw (B) and then remove the Cabinet Bottom (AA).

2 FRONT PANEL (134) REMOVAL

1. Remove the Cabinet Bottom (AA), referring to the previous step [1].
2. Remove 2 screws (C) and then remove the Front Panel (134).

3 REAR PANEL (133) REMOVAL

1. Remove the Cabinet Bottom (AA), referring to the previous step [1].
2. Remove 3 screws (D), disengage the 3 hooks and then remove the Rear Panel (133).

4 INPUT P.C. BOARD (PCB-2) REMOVAL

1. Remove the Rear Panel (133), referring to the previous step [3].
2. Remove 3 screws (E) and 3 screws (F) and then remove the Input P.C. Board (PCB-2).

5 POWER P.C. BOARD (PCB-3) REMOVAL

1. Remove the Rear Panel (133), referring to the previous step [3].
2. Remove 2 screws (G), 2 screws (H), 4 screws (I) and 2 screws (J) and then remove the Power P.C. Board (PCB-3).

6 MAIN P.C. BOARD (PCB-1) REMOVAL

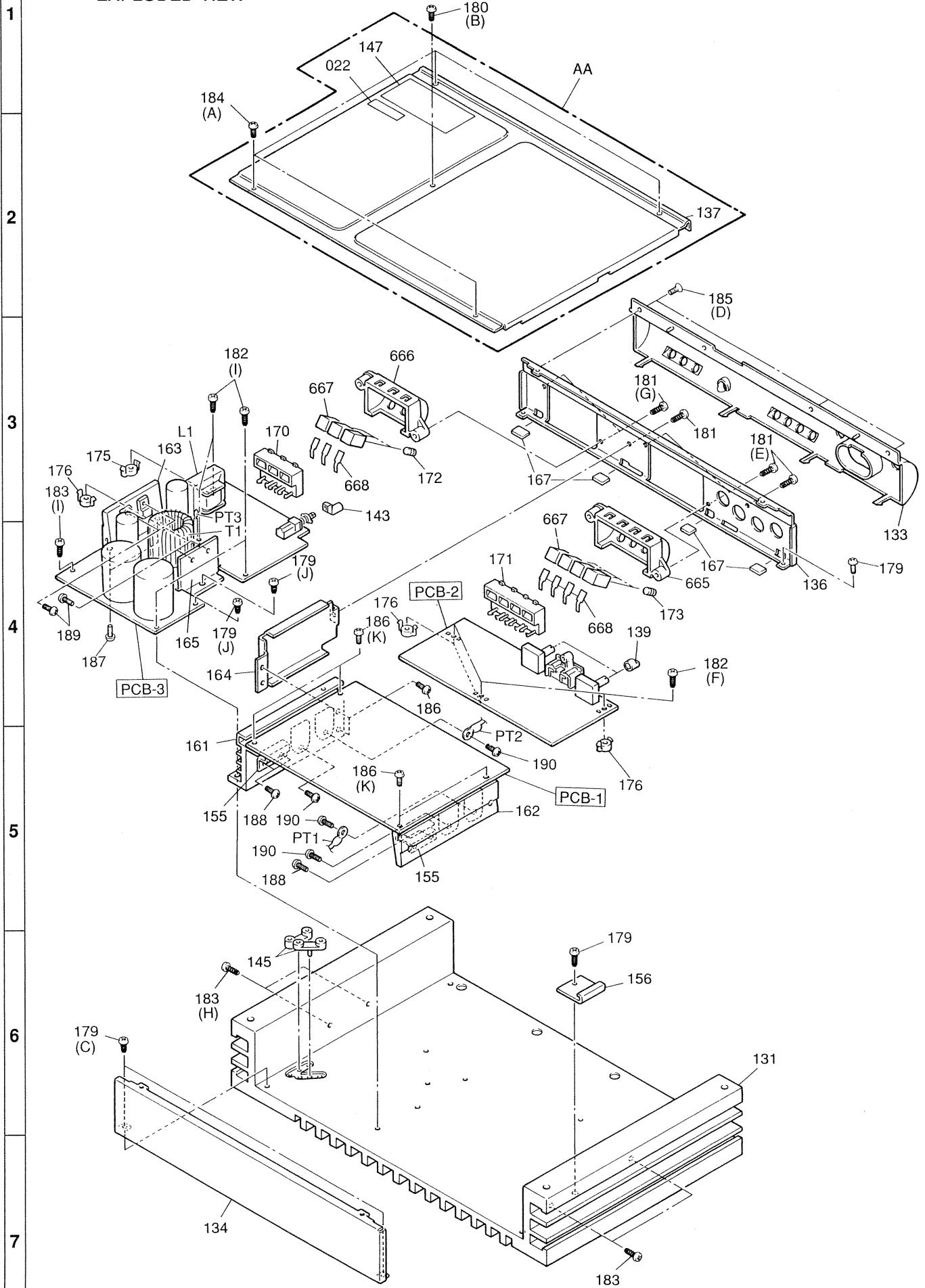
1. Remove the Rear Panel (133), referring to the previous step [3].
2. Remove 4 screws (K) and then remove the Main P.C. Board (PCB-1) with heat sink.

GENERAL UNIT PARTS LIST

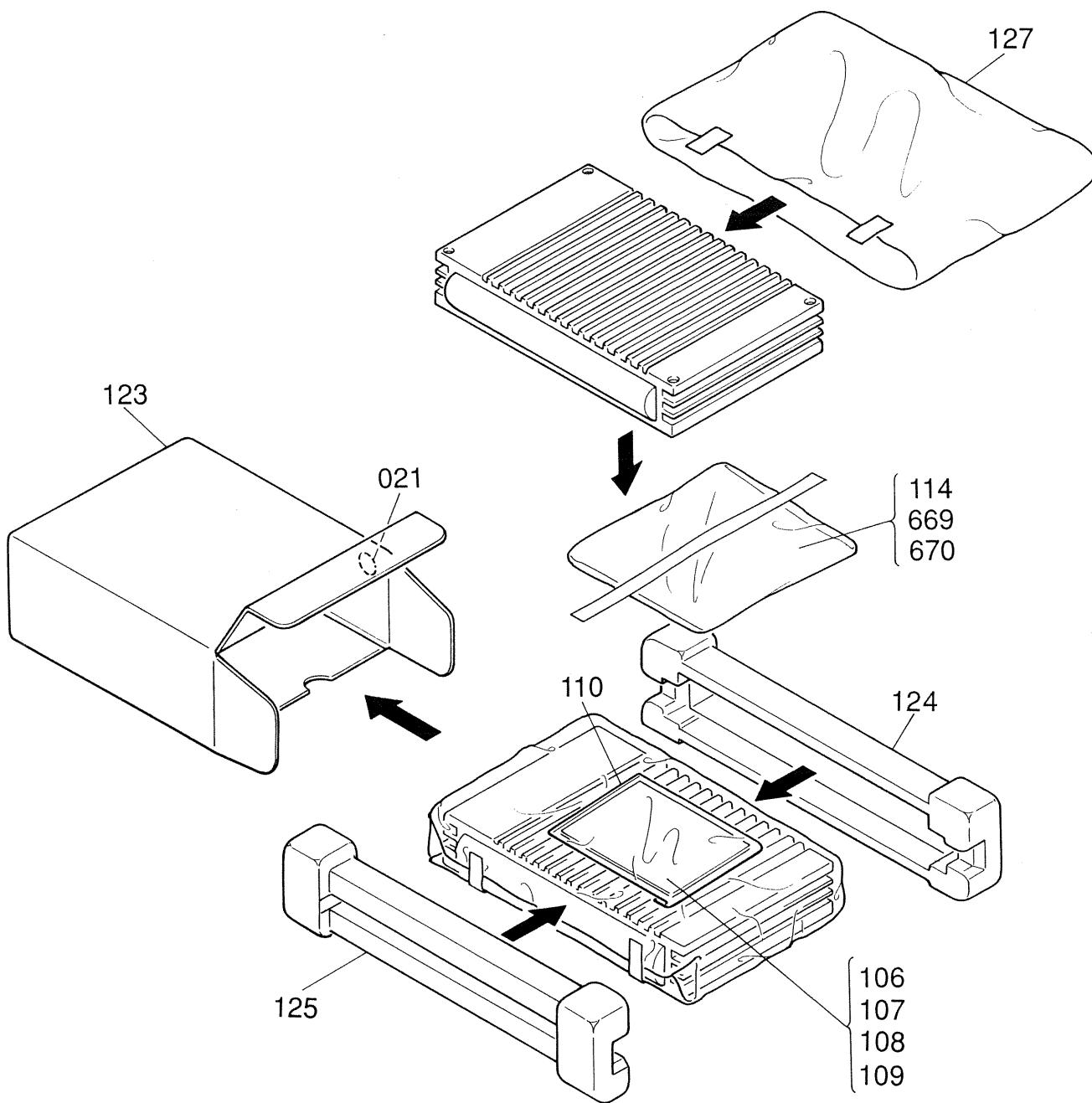
Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
AA	A424-HC393A	CABI BOTTOM ASS'Y	171	2240-7389	HOLDER, 4P TERMINAL
022	1756-19317	LABEL, DBP NO. ⑪	172	2310-7039	SCREW, SPE (x3)
131	1413-00301	CABINET, MAIN HEAT SINK	173	2310-7039	SCREW, SPE (x4)
133	1442-27001	PANEL, REAR	175	2360-7025	BOSS, SPE
134	1444-05701	PANEL, FRONT	176	2360-7026	BOSS, SPE (x4)
136	1424-34801	CABI BACK, REAR	179	2347-R0130062	SCREW, BND T+ (3×6mm)(x6)
137	1424-34901	CABI BACK, BOTTOM	180	2347-R0126054	SCREW, BND T+ (2.6×5mm)
139	1632-21201	ROTARY KNOB, INPUT, BASS BOOST	181	2347-R0130084	SCREW, BND T+ (3×8mm)(x6)
143	1662-66101	PUSH BUTTON, 2/4	182	2347-R0130102	SCREW, BND T+ (3×10mm)(x7)
145	1732-08401	INDICATOR (x2)	183	2347-R0130124	SCREW, BND T+ (3×12mm)(x5)
147	1751-10016	LABEL	184	2347-260547	SCREW, BND T+ (2.6×5mm)(x4)
155	2219-8333	METAL FITTG DRIVER (x2)	185	2343-260527	SCREW, CSK T+ (2.6×5mm)(x3)
156	2219-8334	METAL FITTG, MAIN HEAT	186	2347-R0130062	SCREW, BND T+ (3×6mm)
161	2222-7290	HEAT SINK, SUB	187	2347-R0130062	SCREW, BND T+ (3×6mm)
162	2222-7291	HEAT SINK, SUB	188	2557-300629	SCREW, B SPW+ (3×6mm)
163	2222-7292	HEAT SINK, SUB	189	2557-300829	SCREW, B SPW+ (3×8mm)
164	2222-7301	HEAT SINK, HOLD	190	2557-301029	SCREW, B SPW+ (3×10mm)
165	2222-7296	HEAT SINK, DIODE	665	4215-09701	TERMINAL BRD
167	2112-11804	SPONGE (x4)	666	4215-09801	TERMINAL BRD
168	2240-R0101	HOLDER (x5)	667	4214-237	TERMINAL
170	2240-7388	HOLDER, 3P TERMINAL	668	4214-236	TERMINAL

A	B	C	D	E
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GENERAL UNIT
EXPLODED VIEW



PACKAGE



PARTS LIST

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
021	1756-03108	LABEL I	110	1241-R0118250	POLYETHY BAG
021	1756-03113	LABEL N	114	2310-7041	SCREW,SPE
106	1111-J30349	OWNER GUIDE UA	123	1221-29601	CARTON BOX
106	1111-J30350	OWNER GUIDE I	124	1222-7374	CUSHION
106	1111-J2057	OWNER GUIDE N	125	1222-7375	CUSHION
107	1113-02501	OWNER CARD UA	127	1241-R0140350	POLYETHY BAG
107	1113-OC	OWNER CARD N	669	▲ 4472-7636	HOLDER, FUSE W/FUSE (P/N5732-01401153)
108	1116-03901	GUARANT CARD UA	670	4171-01201	WIRING KIT
108	1116-GC	GUARANT CARD N			
109	1119-04601	ATTACH SHEET UA			

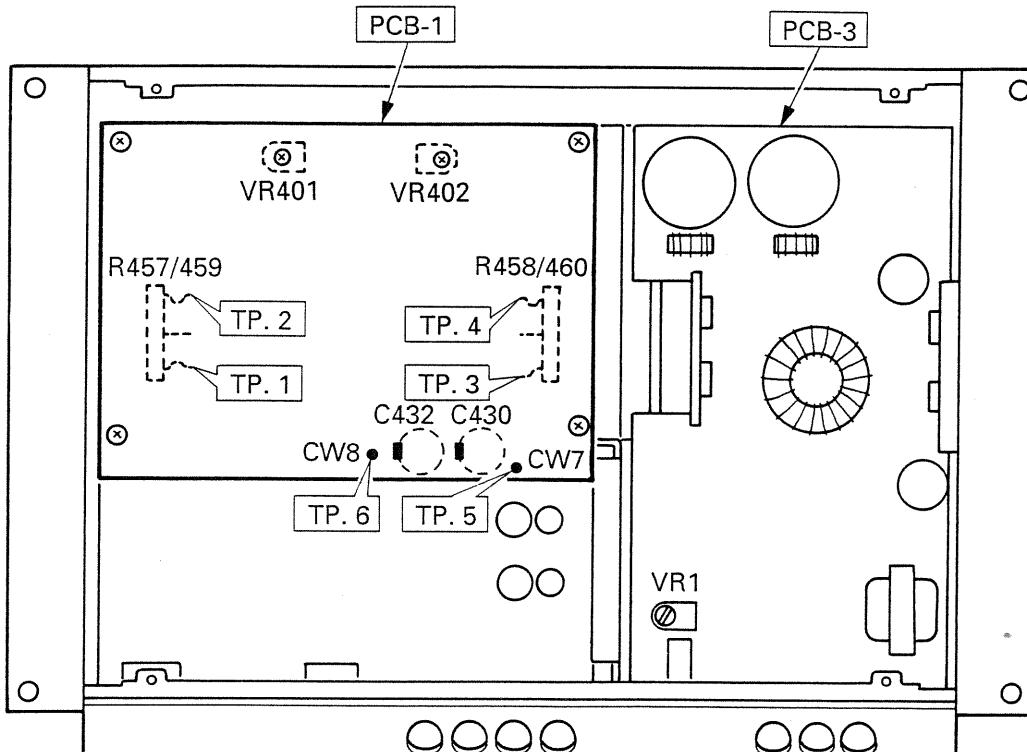
ALIGNMENT PROCEDURES (REFER TO PAGE 13,14 AND 15)

■ IDLING CURRENT ADJUSTMENT

Conditions :

- Connect a 14.4V power supply to the 12V BATTERY POWER IN terminal.
- After the power on, wait for 10 minutes before measuring to be sure of the most stable operation.
- Set the Speaker Operating Mode Switch to "4Ω Stereo" position.
- Set the Boost and Input Level Volume to minimum position.

Step	Connections Equipments	Adjustment	For
1	Connect the Digital Voltmeter to TP1 and TP2 (across the terminals of R457/459)	VR401 (L ch)	22 mV
2	Connect the Digital Voltmeter to TP3 and TP4 (across the terminals of R458/460)	VR402 (R ch)	22 mV



■ VOLTAGE REGULATOR ADJUSTMENT

Conditions :

- Connect a 14.4V power supply to the 12V BATTERY POWER IN terminal.
- After the power on, wait for 10 minutes before measuring to be sure of the most stable operation.
- Set the Boost Volume to minimum position.
- Set the Speaker Operating Mode Switch to "2Ω" position.

Step	Connections Equipments	Adjustment	For
1	Connect the Digital Voltmeter to TP5 and TP6	VR1	35.5V

ELECTRICAL PARTS LIST

Ser. No.	Ref. No.	Part No.	Description	Ser. No.	Ref. No.	Part No.	Description
PCB-1 MAIN P.C.BOARD							
CAPACITORS							
469	C2	5345-226C0951	CAP,MINI ELE 22μ/16V	436	R415	5135-152522	RES, CBN 1/2P 1.5K
470	C3	5354-334593	CAP,MYL .33μ	436	R416	5135-152522	RES, CBN 1/2P 1.5K
471	C4	5354-683593	CAP,MYL .068μ	443	R417	5174-S010F133	RES, MTL 1/4P 13K
471	C5	5354-683593	CAP,MYL .068μ	433	R418	5135-103522	RES, CBN 1/2P 10K
472	C6	5354-332J1HM	CAP,MYL 3300P	437	R419	5135-561522	RES, CBN 1/2P 560
537	C25	5354-104593	CAP,MYL .1μ	437	R420	5135-561522	RES, CBN 1/2P 560
418	C401	5345-476B0951	CAP,MINI ELE 47μ/10V	437	R421	5135-561522	RES, CBN 1/2P 560
418	C402	5345-476B0951	CAP,MINI ELE 47μ/10V	437	R422	5135-561522	RES, CBN 1/2P 560
421	C403	5353-101534	CAP,MCA 100P	451	R425	5135-681522	RES, CBN 1/2P 680
416	C405	5345-S19CM476	CAP,MINI ELE 47μ/16V	451	R426	5135-681522	RES, CBN 1/2P 680
416	C406	5345-S19CM476	CAP,MINI ELE 47μ/16V	437	R427	5135-561522	RES, CBN 1/2P 560
420	C407	5353-050934	CAP,MCA 5P	437	R428	5135-561522	RES, CBN 1/2P 560
420	C408	5353-050934	CAP,MCA 5P	451	R431	5135-681522	RES, CBN 1/2P 680
419	C409	5359-1015851	CAP,PPP 100P	451	R432	5135-681522	RES, CBN 1/2P 680
419	C410	5359-1015851	CAP,PPP 100P	445	△ R433	5102-5605116	RES, FUSE 56
417	C411	5345-476E041	CAP,MINI ELE 47μ/35V	445	△ R434	5102-5605116	RES, FUSE 56
417	C412	5345-476E041	CAP,MINI ELE 47μ/35V	439	R437	5135-223522	RES, CBN 1/2P 22K
417	C413	5345-476E041	CAP,MINI ELE 47μ/35V	439	R438	5135-223522	RES, CBN 1/2P 22K
417	C414	5345-476E041	CAP,MINI ELE 47μ/35V	439	R439	5135-223522	RES, CBN 1/2P 22K
415	C415	5345-106C0951	CAP,MINI ELE 10μ/16V	439	R440	5135-223522	RES, CBN 1/2P 22K
415	C416	5345-106C0951	CAP,MINI ELE 10μ/16V	436	R441	5135-152522	RES, CBN 1/2P 1.5K
415	C417	5345-106C0951	CAP,MINI ELE 10μ/16V	436	R442	5135-152522	RES, CBN 1/2P 1.5K
415	C418	5345-106C0951	CAP,MINI ELE 10μ/16V	434	R443	5135-271522	RES, CBN 1/2P 270
422	C419	5354-104593	CAP,MYL .1μ	434	R444	5135-271522	RES, CBN 1/2P 270
422	C420	5354-104593	CAP,MYL .1μ	446	△ R445	5102-8205116	RES, FUSE 82
422	C421	5354-104593	CAP,MYL .1μ	446	△ R446	5102-8205116	RES, FUSE 82
422	C422	5354-104593	CAP,MYL .1μ	446	△ R447	5102-8205116	RES, FUSE 82
423	C429	5345-477E045	CAP,MINI ELE 470μ/35V	446	△ R448	5102-8205116	RES, FUSE 82
423	C430	5345-477E045	CAP,MINI ELE 470μ/35V	438	R449	5135-820522	RES, CBN 1/2P 82
423	C431	5345-477E045	CAP,MINI ELE 470μ/35V	438	R450	5135-820522	RES, CBN 1/2P 82
423	C432	5345-477E045	CAP,MINI ELE 470μ/35V	440	R451	5135-100522	RES, CBN 1/2P 10
				440	R452	5135-100522	RES, CBN 1/2P 10
				453	R453	5171-100571	RES, MTL 1 10
				453	R454	5171-100571	RES, MTL 1 10
475	R3	5232-473J16P	RES,CBN 1/6P 47K	441	R455	5174-S010F393	RES, MTL 1/4P 39K
475	R4	5232-473J16P	RES,CBN 1/6P 47K	442	R456	5174-S010F473	RES, MTL 1/4P 47K
476	R5	5232-334J16P	RES,CBN 1/6P 330K	450	R457	5275-S040JR22	RES,CEM 5P .22
477	R6	5232-564J16P	RES,CBN 1/6P 560K	450	R458	5275-S040JR22	RES,CEM 5P .22
478	R7	5232-104J16P	RES,CBN 1/6P 100K	450	R459	5275-S040JR22	RES,CEM 5P .22
479	R8	5232-184J16P	RES,CBN 1/6P 180K	450	R460	5275-S040JR22	RES,CEM 5P .22
480	R9	5232-103J16P	RES,CBN 1/6P 10K	452	R461	5135-392522	RES,CBN 1/2P 3.9K
484	R10	5135-223522	RES,CBN 1/2P 22K	452	R462	5135-392522	RES,CBN 1/2P 3.9K
484	R11	5135-223522	RES,CBN 1/2P 22K	452	R463	5135-392522	RES,CBN 1/2P 3.9K
485	R12	5135-473522	RES,CBN 1/2P 47K	452	R464	5135-392522	RES,CBN 1/2P 3.9K
485	R13	5135-473522	RES,CBN 1/2P 47K	444	R465	5174-S010F102	RES, MTL 1/4P 1K
488	R14	5232-225J16P	RES,CBN 1/6P 2.2M	448	R466	5174-S010F394	RES, MTL 1/4P 390K
481	R15	5232-223J16P	RES,CBN 1/6P 22K				
481	R16	5232-223J16P	RES,CBN 1/6P 22K				
475	R17	5232-473J16P	RES,CBN 1/6P 47K	461	Q1	5611-933S(S)	XISTOR,PNP R
486	R18	5135-472522	RES,CBN 1/2P 4.7K	462	Q2	5613-1740S(S)	XISTOR,NPN R
486	R19	5135-472522	RES,CBN 1/2P 4.7K	463	Q3	5611-A124ES	XISTOR,PNP R
486	R20	5135-472522	RES,CBN 1/2P 4.7K	465	Q4	5613-2240(BL)	XISTOR,NPN R
486	R21	5135-472522	RES,CBN 1/2P 4.7K	466	Q5	5611-970(BL)	XISTOR,PNP R
483	R22	5232-152J16P	RES,CBN 1/6P 1.5K	466	Q6	5611-970(BL)	XISTOR,PNP R
483	R23	5232-152J16P	RES,CBN 1/6P 1.5K	464	Q7	5613-2320(F)	XISTOR,NPN R
482	R24	5232-472J16P	RES,CBN 1/6P 4.7K	464	Q8	5613-2320(F)	XISTOR,NPN R
482	R25	5232-472J16P	RES,CBN 1/6P 4.7K	461	Q31	5611-933S(S)	XISTOR,PNP R
487	R26	5232-474J16P	RES,CBN 1/6P 470K	401	Q401	5611-999(F)	XISTOR,PNP R
489	R89	5232-104J16P	RES,CBN 1/6P 100K	401	Q402	5611-999(F)	XISTOR,PNP R
447	R401	5135-331522	RES,CBN 1/2P 330	401	Q403	5611-999(F)	XISTOR,PNP R
447	R402	5135-331522	RES,CBN 1/2P 330	401	Q404	5611-999(F)	XISTOR,PNP R
432	R403	5135-333522	RES,CBN 1/2P 33K	402	Q405	5611-970(BL)	XISTOR,PNP R
432	R404	5135-333522	RES,CBN 1/2P 33K	402	Q406	5611-970(BL)	XISTOR,PNP R
431	R405	5135-104522	RES,CBN 1/2P 100K	402	Q407	5611-970(BL)	XISTOR,PNP R
431	R406	5135-104522	RES,CBN 1/2P 100K	402	Q408	5611-970(BL)	XISTOR,PNP R
434	R407	5135-271522	RES,CBN 1/2P 270	403	Q409	5613-2240(BL)	XISTOR,NPN R
434	R408	5135-271522	RES,CBN 1/2P 270	403	Q410	5613-2240(BL)	XISTOR,NPN R
435	R409	5135-271522	RES,CBN 1/2P 270	403	Q411	5613-2240(BL)	XISTOR,NPN R
435	R410	5135-271522	RES,CBN 1/2P 270	403	Q412	5613-2240(BL)	XISTOR,NPN R
435	R411	5135-271522	RES,CBN 1/2P 270	404	Q413	5612-646A(C)	XISTOR,PNP A
435	R412	5135-271522	RES,CBN 1/2P 270	404	Q414	5612-646A(C)	XISTOR,PNP A
436	R413	5135-152522	RES,CBN 1/2P 1.5K	405	Q415	5614-666A(C)	XISTOR,NPN A
436	R414	5135-152522	RES,CBN 1/2P 1.5K	405	Q416	5614-666A(C)	XISTOR,NPN A

Ser. No.	Ref. No.	Part No.	Description	Ser. No.	Ref. No.	Part No.	Description
406	Q417	5613-945(K)	XISTOR,NPN R	505	R513	5232-101J16P	RES,CBN 1/6P 100
406	Q418	5613-945(K)	XISTOR,NPN R	505	R514	5232-101J16P	RES,CBN 1/6P 100
407	Q419	5613-3247(H)	XISTOR,NPN R	508	R515	5232-103J16P	RES,CBN 1/6P 10K
407	Q420	5613-3247(H)	XISTOR,NPN R	508	R516	5232-103J16P	RES,CBN 1/6P 10K
408	Q421	5611-1287(G)	XISTOR,PNP R	509	R517	5232-332J16P	RES,CBN 1/6P 3.3K
408	Q422	5611-1287(G)	XISTOR,PNP R	509	R518	5232-332J16P	RES,CBN 1/6P 3.3K
409 △	Q423	5613-3181(O)	XISTOR,NPN R	510	R519	5232-122J16P	RES,CBN 1/6P 1.2K
409 △	Q424	5613-3181(O)	XISTOR,NPN R	510	R520	5232-122J16P	RES,CBN 1/6P 1.2K
411 △	Q425	5611-1264(O)	XISTOR,PNP R	513	R521	5232-681J16P	RES,CBN 1/6P 680
411 △	Q426	5611-1264(O)	XISTOR,PNP R	513	R522	5232-681J16P	RES,CBN 1/6P 680
			COILS	511	R523	5232-473J16P	RES,CBN 1/6P 47K
427	L401	5991-7165	SPRING COIL	511	R524	5232-473J16P	RES,CBN 1/6P 47K
427	L402	5991-7165	SPRING COIL	512	R525	5232-222J16P	RES,CBN 1/6P 2.2K
			CONTROLS	503	R526	5232-102J16P	RES,CBN 1/6P 1K
449	VR401	5101-50101930	RES,SEMI FIX 500	515	R527	5232-184J16P	RES,CBN 1/6P 180K
449	VR402	5101-50101930	RES,SEMI FIX 500	504	R531	5232-331J16P	RES,CBN 1/6P 330
			MISCELLANEOUS	504	R532	5232-331J16P	RES,CBN 1/6P 330
557	CW1	4163-0116024	CONNECTOR W/W	504	R533	5232-331J16P	RES,CBN 1/6P 330
558	CW2	4163-0116025	CONNECTOR W/W	504	R534	5232-331J16P	RES,CBN 1/6P 330
559	CW3	4163-0116026	CONNECTOR W/W	503	R535	5232-102J16P	RES,CBN 1/6P 1K
560	CW4	4163-0116027	CONNECTOR W/W	518	R537	5232-331J16P	RES,CBN 1/6P 330
561	CW5	4163-0125025	CONNECTOR W/W				INTEGRATED CIRCUIT
562	CW6	4163-0125027	CONNECTOR W/W	517	IC501	5652-M5218L	IC,MONO
561	CW7	4163-0125025	CONNECTOR W/W				TRANSISTORS
562	CW8	4163-0125027	CONNECTOR W/W	521	Q101	5614-667A(C)	XISTOR,NPN A
563	CW9	4163-0130024	CONNECTOR W/W	522	Q102	5612-647A(C)	XISTOR,PNP A
				491	Q501	5613-2240(BL)	XISTOR,NPN R
				491	Q502	5613-2240(BL)	XISTOR,NPN R
				491	Q503	5613-2240(BL)	XISTOR,NPN R
				491	Q504	5613-2240(BL)	XISTOR,NPN R
				492	Q505	5611-970(BL)	XISTOR,PNP R
				492	Q506	5611-970(BL)	XISTOR,PNP R
				493	Q507	5611-999L(F)	XISTOR,PNP R

PCB-2 INPUT P.C.BOARD

CAPACITORS			
527	C101	5345-227D045	CAP,MINI ELE 220μ/25V
527	C102	5345-227D045	CAP,MINI ELE 220μ/25V
527	C103	5345-227D045	CAP,MINI ELE 220μ/25V
527	C104	5345-227D045	CAP,MINI ELE 220μ/25V
528	C105	5345-108C045	CAP,MINI ELE 1000μ/16V
528	C106	5345-108C045	CAP,MINI ELE 1000μ/16V
500	C501	5353-680534	CAP,MCA 68P
500	C502	5353-680534	CAP,MCA 68P
495	C503	5345-106C0951	CAP,MINI ELE 10μ/16V
495	C504	5345-106C0951	CAP,MINI ELE 10μ/16V
499	C505	5353-050934	CAP,MCA 5P
499	C506	5353-050934	CAP,MCA 5P
497	C507	5345-106C0951	CAP,MINI ELE 10μ/16V
497	C508	5345-106C0951	CAP,MINI ELE 10μ/16V
496	C509	5345-105F0951	CAP,MINI ELE 1μ/50V
496	C510	5345-105F0951	CAP,MINI ELE 1μ/50V
498	C511	5354-334593	CAP,MYL .33μ
498	C512	5354-334593	CAP,MYL .33μ
502	C513	5345-106C041	CAP,MINI ELE 10μ/16V
502	C514	5345-106C041	CAP,MINI ELE 10μ/16V
502	C515	5345-106C041	CAP,MINI ELE 10μ/16V
502	C516	5345-106C041	CAP,MINI ELE 10μ/16V
502	C517	5345-106C041	CAP,MINI ELE 10μ/16V
502	C518	5345-106C041	CAP,MINI ELE 10μ/16V
RESISTORS			
533 △	R101	5102-6805116	RES,FUSE 68
533 △	R102	5102-6805116	RES,FUSE 68
531	R103	5135-472522	RES,CBN 1/2P 4.7K
531	R104	5135-472522	RES,CBN 1/2P 4.7K
535	R105	5135-470522	RES,CBN 1/2P 47
535	R106	5135-470522	RES,CBN 1/2P 47
514	R501	5232-821J16P	RES,CBN 1/6P 820
514	R502	5232-821J16P	RES,CBN 1/6P 820
505	R505	5232-101J16P	RES,CBN 1/6P 100
505	R506	5232-101J16P	RES,CBN 1/6P 100
507	R507	5232-823J16P	RES,CBN 1/6P 82K
507	R508	5232-823J16P	RES,CBN 1/6P 82K
503	R509	5232-102J16P	RES,CBN 1/6P 1K
503	R510	5232-102J16P	RES,CBN 1/6P 1K
506	R511	5232-682J16P	RES,CBN 1/6P 6.8K
506	R512	5232-682J16P	RES,CBN 1/6P 6.8K

PCB-3 POWER P.C.BOARD

CAPACITORS			
641	C1	5345-104F0951	CAP,MINI ELE .1μ/50V
642	C7	5345-S14DM226	CAP,MINI ELE 22μ/25V
643	C9	5359-S010J103	CAP,PPP .01μ
653	C10	5345-106C0951	CAP,MINI ELE 10μ/16V
644	C11	5345-S15CM108	CAP,MINI ELE 1000μ/16V
644	C12	5345-S15CM108	CAP,MINI ELE 1000μ/16V
645	C13	5361-102ZF	CAP,CER 1000P
646	C14	5345-S14FM475	CAP,MINI ELE 4.7μ/50V
647	C15	5359-S010J102	CAP,PPP 1000P
648	C16	5345-S14CM337	CAP,MINI ELE 330μ/16V
649	C17	5345-S14CM107	CAP,MINI ELE 100μ/16V
650	C18	5359-S010J123	CAP,PPP .012μ
650	C19	5359-S010J123	CAP,PPP .012μ
651	C20	5359-S010J332	CAP,PPP 3300P
652	C21	5359-S010J332	CAP,PPP 3300P
652	C22	5341-S22EM478	CAP,ELE 4700μ/35V
652	C23	5341-S22EM478	CAP,ELE 4700μ/35V
RESISTORS			
615	R1	5135-332522	RES,CBN 1/2P 3.3K
616	R2	5232-472J16P	RES,CBN 1/6P 4.7K
619	R27	5232-333J16P	RES,CBN 1/6P 33K
616	R28	5232-472J16P	RES,CBN 1/6P 4.7K

<u>Ser. No.</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Ser. No.</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>
620	R29	5232-103J16P	RES,CBN 1/6P 10K				CONTROLS
621	R30	5232-332J16P	RES,CBN 1/6P 3.3K	613	VR1	5101-10201930	RES,SEMI FIX 1K
620	R31	5232-103J16P	RES,CBN 1/6P 10K				MISCELLANEOUS
620	R33	5232-103J16P	RES,CBN 1/6P 10K	640	LCN1	4163-02902003	CONNECTOR W/W
619	R34	5232-333J16P	RES,CBN 1/6P 33K	663	PH1	5624-TLP531	PHOTO COUPLR
619	R35	5232-333J16P	RES,CBN 1/6P 33K	657	PT1	5192-00701	POSISTOR
619	R36	5232-333J16P	RES,CBN 1/6P 33K	657	PT2	5192-00701	POSISTOR
616	R37	5232-392J16P	RES,CBN 1/6P 3.9K	658	PT3	5192-00601	POSISTOR
616	R39	5232-122J16P	RES,CBN 1/6P 1.2K	611	SW1	4431-S0601102	SWITCH,PUSH
620	R40	5232-103J16P	RES,CBN 1/6P 10K	606	T1	5591-00101	CORE,RND
618	R41	5232-102J16P	RES,CBN 1/6P 1K	664	TM1	4214-5021	TERMINAL
618	R42	5232-102J16P	RES,CBN 1/6P 1K				
616	R43	5232-472J16P	RES,CBN 1/6P 4.7K				
616	R44	5232-472J16P	RES,CBN 1/6P 4.7K				
623	R45	5232-682J16P	RES,CBN 1/6P 6.8K				
624	R46	5232-183J16P	RES,CBN 1/6P 18K				
625	R47	5232-271J16P	RES,CBN 1/6P 270				
620	R48	5232-103J16P	RES,CBN 1/6P 10K				
637	R49	5232-222J16P	RES,CBN 1/6P 2.2K				
626	R50	5232-822J16P	RES,CBN 1/6P 8.2K				
623	R51	5232-682J16P	RES,CBN 1/6P 6.8K				
633	R52	5135-331522	RES,CBN 1/2P 330				
633	R53	5135-331522	RES,CBN 1/2P 330				
627	R54	5232-105J16P	RES,CBN 1/6P 1M				
628	R55	5232-821J16P	RES,CBN 1/6P 820				
615	R56	5135-332522	RES,CBN 1/2P 3.3K				
629	R57	5171-S010J150	RES,MTL 1 15				
629	R58	5171-S010J150	RES,MTL 1 15				
630	R59	5135-220522	RES,CBN 1/2P 22				
630	R60	5232-274J16P	RES,CBN 1/6P 270K				
631 	R61	5102-2205116	RES,FUSE 22				
631 	R62	5102-2205116	RES,FUSE 22				
622	R67	5232-471J16P	RES,CBN 1/6P 470				
617	R71	5135-152522	RES,CBN 1/2P 1.5K				
618	R72	5232-102J16P	RES,CBN 1/6P 1K				
			INTEGRATED CIRCUITS				
661	IC1	5653-UPC494C	IC,LINEAR				
662	IC2	5654-TC4069UB	IC,DIGITAL				
			TRANSISTORS				
581	Q9	5613-C124ES	XISTOR,NPN R				
582	Q10	5611-1359(Y)	XISTOR,PNP R				
583	Q11	5613-1740S(S)	XISTOR,NPN R				
584	Q12	5611-A124ES	XISTOR,PNP R				
584	Q13	5611-A124ES	XISTOR,PNP R				
581	Q14	5613-C124ES	XISTOR,NPN R				
581	Q15	5613-C124ES	XISTOR,NPN R				
584	Q16	5611-A124ES	XISTOR,PNP R				
583	Q17	5613-1740S(S)	XISTOR,NPN R				
585	Q18	5613-2655(Y)	XISTOR,NPN R				
585	Q19	5613-2655(Y)	XISTOR,NPN R				
586	Q20	5611-1020(Y)	XISTOR,PNP R				
586	Q21	5611-1020(Y)	XISTOR,PNP R				
587	Q22	5616-2SK943	FET,N-CH				
587	Q23	5616-2SK943	FET,N-CH				
			DIODES				
590	D1	5631-1S2473	DIODE,DET				
591	D2	5635-HZ6A-2L	DIODE,ZENER				
592	D3	5635-HZ12B2L	DIODE,ZENER				
593	D4	5637-SLR33VC	LED				
594	D5	5637-SLR33YC	LED				
595	D6	5637-SLR33MC	LED				
596	D7	5636-1S2471	DIODE,SWITCH				
597	D8	5632-ERC102FL	DIODE,RECT				
598	D9	5631-1SS133	DIODE,DET				
599	D11	5632-F10P20F	DIODE,RECT				
600	D12	5632-F10P20FR	DIODE,RECT				
601	D13	5635-HZ22BP	DIODE,ZENER				
			COILS				
604	L1	5583-51102	COIL,AF CH				
607	L2	5995-S210M300	COIL W/CORE				
607	L3	5995-S210M300	COIL W/CORE				

ABBREVIATIONS IN PARTS LIST

CAPACITORS

CAP, MINI ELE : Electrolytic
 CAP, CER : Ceramic
 CAP, PPP : Polypropylene
 CAP, MYL : Mylar
 CAP, MCA : Mica
 470μF : 470μF
 6800P : 6800PF
 .047μF : 0.047μF

RESISTORS

RES, CBN 1/6W : Carbon 1/6W
 2.2K : 2.2kΩ
 220 : 220Ω
 RES, FUSE : Fuse
 RES, CEM 5P : Cement 5W
 RES, MTL 1P : Metal 1W

TRANSISTORS

XISTOR : Transistor
 FET : Field Effect Transistor

CONTROLS

RES, V CBN : Variable Carbon Resistor
 RES, SEMI FIX : Semi-fixed Resistor

NOTE

 SAFETY RELATED COMPONENT. USE ONLY EXACT REPLACEMENT PART AS SPECIFIED.

