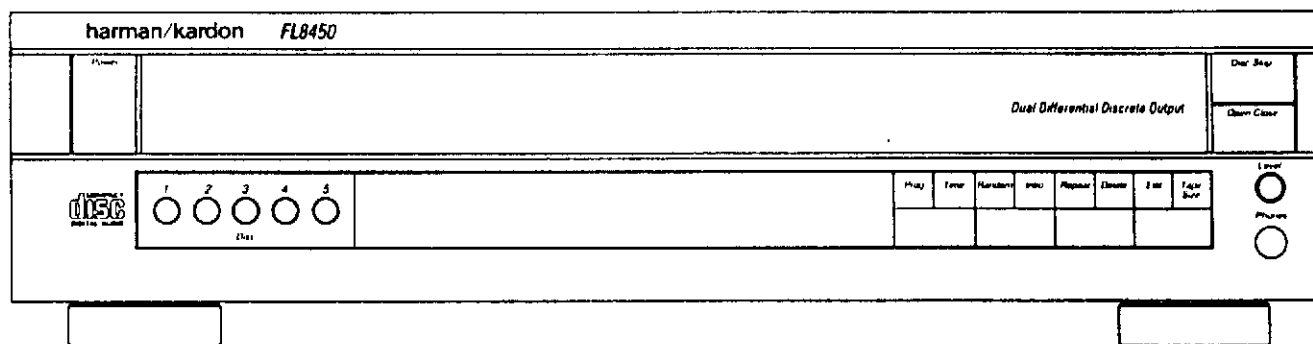


The Harman Kardon Model FL8450 COMPACT DISC CHANGER

Manual A

Technical Manual



■ CONTENTS ■

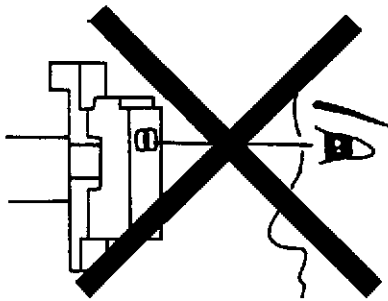
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DANGER: Invisible laser radiation when open and interlock failed or defeated.
AVOID DIRECT EXPOSURE TO BEAM.

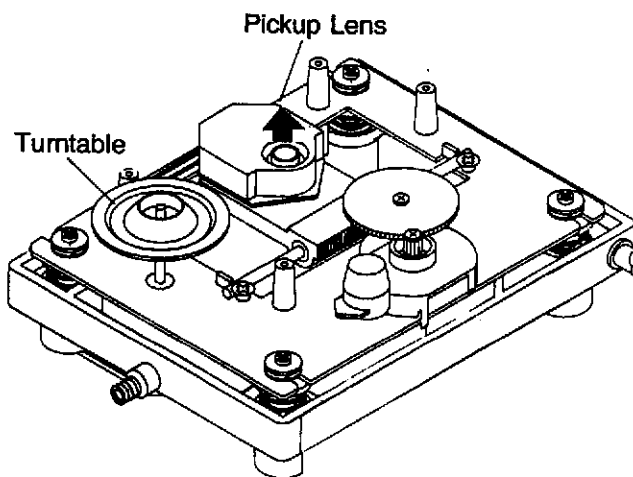
harman/kardon

Parts and Service Office
80 Crossways Park West, Woodbury, N.Y. 11797
1112-FL8450A P9502 1500 Printed in Korea

SM PN: 1112-FL8450

LASER BEAM SAFETY PRECAUTIONS**CLASS 1 LASER PRODUCT****CLASS 1
LASER PRODUCT****CAUTION****Invisible laser radiation when the unit is open. DO not stare into beam.****CAUTION: USE OF ANY CONTROLS, ADJUSTMENT, OR PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.****Do not look directly at the laser beam coming from the pickup or allow it to strike against your skin.**

This compact disc player uses a pickup that emits a laser beam. The laser beam is emitted from the location shown in the figure. When checking the laser diode, be sure to keep your eyes at least 1 foot away from the pickup lens when the diode is turned on. Do not look directly at the laser beam.

**CAUTION:**

Using controls and adjustment, or doing procedures other than those specified herein, may result in hazardous radiation exposure.

SAFETY PRECAUTIONS



WARNING

To prevent fire or shock hazard, do not expose the unit to rain or moisture.



This symbol is intended to alert the user to the presence of uninsulated "dangerous voltage" within the product's enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.



This symbol is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

Caution: To prevent electric shock do not use this (polarized) plug with an extension cord, receptacle or other outlet unless the blades can be fully inserted to prevent blade exposure.

Attention: Pour prévenir les chocs électriques ne pas utiliser cette fiche polarisée avec un prolongateur, une prise de courant ou une autre sortie de courant, sauf si les lames peuvent être insérées à fond sans en laisser aucune partie à découvert.

HANDLING LASER PICKUP

The laser diode in the optical system of this player can be damaged by electrostatic discharge from your clothes or your body. Proper electrostatic grounding for service personal is required during servicing.

BEFORE REPAIRING THE COMPACT DISC PLAYER

Preparation

• Human Body Grounding:

Many of the components used in this compact disc player, including the laser pickup, are sensitive to electrostatic discharge. Service personal should be grounded with an electrostatic armband (1 Mohm).

• Caution:

Static charge on clothing does not escape through a body grounding wrist band. Be careful not to contact the pickup or electrical components with your clothing.

• Workbench and Tool Grounding:

A properly-grounded electroconductive plate (1 Mohm) or metal sheet should be fitted to the workbench surface. Tools and instruments (such as soldering irons and scopes) should be grounded to prevent AC leakage.

Incorrect



Figure 1

Correct
Grounded Conductive
Wrist for Body

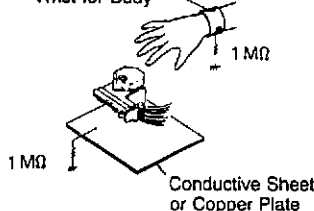


Figure 2

Note: Laser diodes are so susceptible to damage from static electricity that, even if a static discharge does not ruin a diode, it can shorten its life or cause it to work improperly.

LEAKAGE TEST

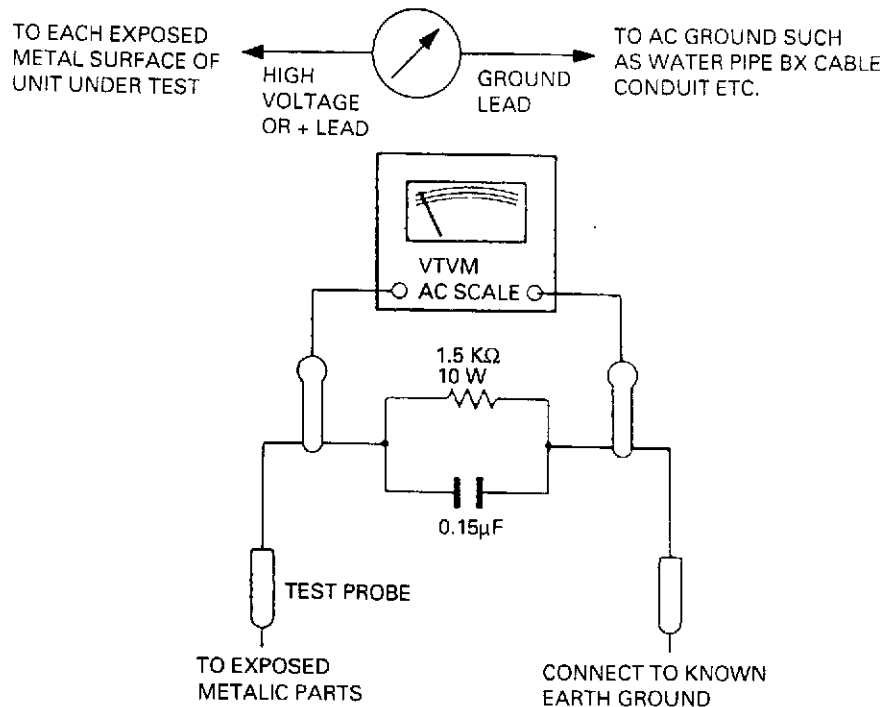
Before returning the unit to the user, perform the following safety checks:

1. Inspect all lead dress to make certain that leads are not pinched or that hardware is not lodged between the chassis and other metallic parts in the unit.
2. Be sure that any protective devices such as nonmetallic control knobs, insulating fishpapers, cabinet backs, adjustment and compartment covers or shields, isolation resistor-capacity networks, mechanical insulators, etc. Which were removed for servicing are properly reinstalled.
3. Be sure that no shock hazard exists; check for leakage current using Simpson Model 229 Leakage Tester, standard equipment item no. 21641, RCA model WT540A or use alternate method as follows: plug the power cord directly into a 120-volt AC receptacle (do not use an Isolation transformer for this test).

Using two clip leads, connects a 1500 ohm, 10-watt resistor paralleled by a $0.15\mu\text{F}$ capacitor, in series with all exposed metal cabinet parts and a known earth ground, such as a water pipe or conduit. Use a VTVM or VOM with 1000 ohms per volt, or higher sensitivity to measure the AC voltage drop across the resistor. (see diagram) Move the resistor connection to each exposed metal part having a return path to the chassis (antenna, metal cabinet, screw heads, knobs and control shafts, escutcheon, etc.) and measure the AC voltage drop across the resistor. (This test should be performed with the power switch in both the on and off positions.)

A reading of 0.35 volt RMS or more is excessive and indicates a potential shock hazard which must be corrected before returning the unit to the owner.

SIMPSON MODEL 229 ETC. FOR LEAKAGE TEST



SPECIFICATIONS

General

Transmission bit rate	4.3218 Mbit/sec
Transmission on clock	16.9344 MHz
Error correction	CIRC C1, C2 double correction

Pickup

System object lens drive type	Optical pickup
Object lens drive system	2 dimensional parallel drive system
Optical source	Semiconductor AlGaAs laser
Wave length	760-800 nm
Tracking system	3 beam tracking servo type

Others

Digital filter	8 times oversampling type
Analog filter	2 pole RC type
D/A converter	1 bit twin with digital filter.
Power consumption	12 W
Dimensions (HWD)	3.7 × 17.3 × 14.9 inches 95 × 440 × 380 mm
Weight (net)	6.5 kg (14 lbs 5 oz)

Electrical

Test Item	Unit	Nominal	Limit
Output voltage at 1 kHz	V	2.0	2.0 ± 0.2
Distortion and noiser without filter:			
20Hz	%	0.007	0.01
1 kHz	%	0.007	0.01
10 kHz	%	0.01	0.02
16 kHz	%	0.008	0.01
18 kHz	%	0.008	0.01
20 kHz	%	0.008	0.01
Distortion and noise with filter 30 kHz:			
20 Hz	%	0.004	0.008
1 kHz	%	0.004	0.008
S/N ratio without filter	dB	88	82
S/N ratio with filter 30 kHz	dB	98	94
Dynamic range at 1 kHz	dB	98	95
Frequency response: (0 dB at 1kHz)			
20 Hz	dB	± 0	± 0.3
100 Hz	dB	± 0	± 0.3
10 kHz	dB	± 0	± 0.3
20 kHz	dB	-0.2	± 0.3
De-emphasis:			
1 kHz	dB	-0.4	-0.4 ± 0.2
5 kHz	dB	-4.5	-4.5 ± 0.5
16 kHz	dB	-9.04	-9.04 ± 0.5
Channel separation	dB	90	85
Channel Balance	dB	0	± 0.3
Minimum operation voltage (% of normal supply voltage)	dB	80	85

ENVIRONMENTAL

Test to specification

Temperature between 59° F (15° C) and 95° F (35° C) and relative humidity between 45% and 75%, with power supply voltage of $\pm 10\%$ the normal supply voltage.

Test disc: SONY YEDS-7 Type-3 or ABEX TCD-781

Operation

Unit must work properly and correctly at the temperature range from 32° F (0° C) to 113° F (45° C) and the relative humidity from 40% to 80%, and with the supply voltage.

Storage

Temperature test: 48 hours each at -40° F (-40° C) and 149° F (65° C)

Humidity test: 95° F (40° C) 95% relative humidity.

Notes:

1. Nominal specs represent the design specs. All unit should be able to approximate these—some will exceed and some may drop slight below these specs. Limit specs represent the absolute worst condition that still might be considered acceptable; in no case should a unit fail to meet limit specs.
2. This manual is based on the American standard, and provides information on regional circuit modification through the use of alternate schematic diagrams or wiring diagrams, and information on regional component variations through the use of parts lists. Design and specifications subject to change without notice.

CONTROL AND FUNCTIONS

POWER SWITCH

Press the POWER switch to turn on this unit and press it again to turn it off.

For system operation, plug the AC input cord into the switched AC outlet, keep the power switch ON and control power ON/OFF with the main POWER switch on the amplifier or receiver.

DR
Thi
firs
firs

RANDOM

This button automatic on each C random.

TIME BUTTON

This button is used to elapse playing time beginning of the remaining playing track or remaining disc.

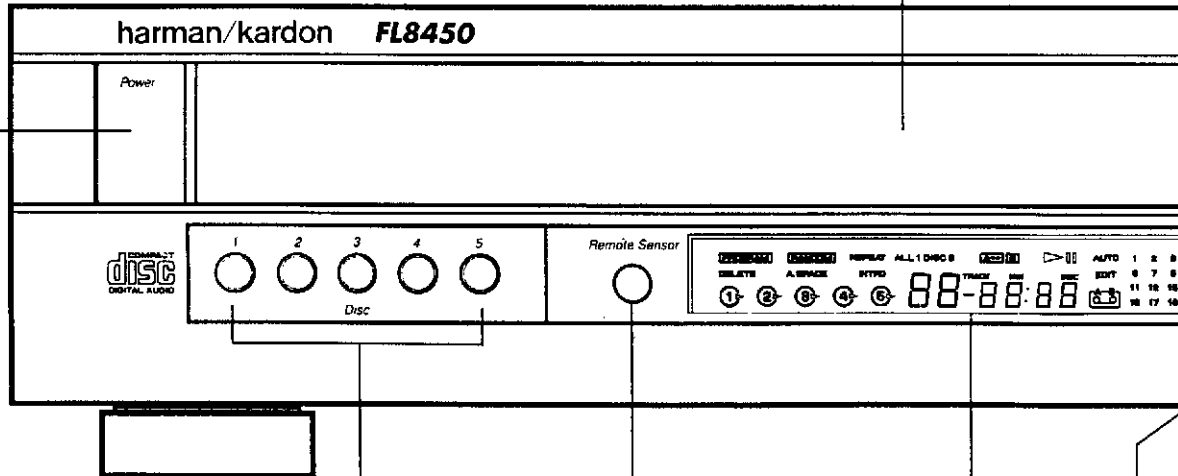
PROGRAM/REVIEW

This button is used for your favorite tracks or reviewing the program selections.

DISC TRAYS (1-5)

One disc per tray can be loaded with the labelled side up.

FL8450



DISC SELECTOR BUTTONS

These buttons are used for selecting the disc to be played.

INFRARED RECEIVER WINDOW

This receives the infrared signals transmitted by the commander and converts it into the electrical signal to control this unit.

MULTI FUNCTION DISPLAY

This display shows the corresponding information according to each mode.

BACKWARD SKI SEARCH BUTTON

This button is used to return to the beginning of the previous track or returning to a part fast reverse.

DISC INTRO BUTTON

This button is used for playing the first 10 seconds of each track or the first track on CDs.

RANDOM PLAY BUTTON

This button is used to let the unit automatically select and play tracks on each CD or discs and tracks at random.

TIME BUTTON

This button is used for checking the elapsed playing time from the beginning of the current track, remaining playing time of the current track or remaining playing time of the disc.

PROGRAM/REVIEW BUTTON

This button is used for programming our favorite tracks or discs or reviewing the programmed selections.

REPEAT BUTTON

This button is used for repeating one track, one disc or all discs.

DELETE BUTTON

This button is used for deleting the undesired tracks or discs.

EDIT BUTTON

This button is used for editing the tracks to be recorded onto the cassette tape.

TAPE SIZE BUTTON

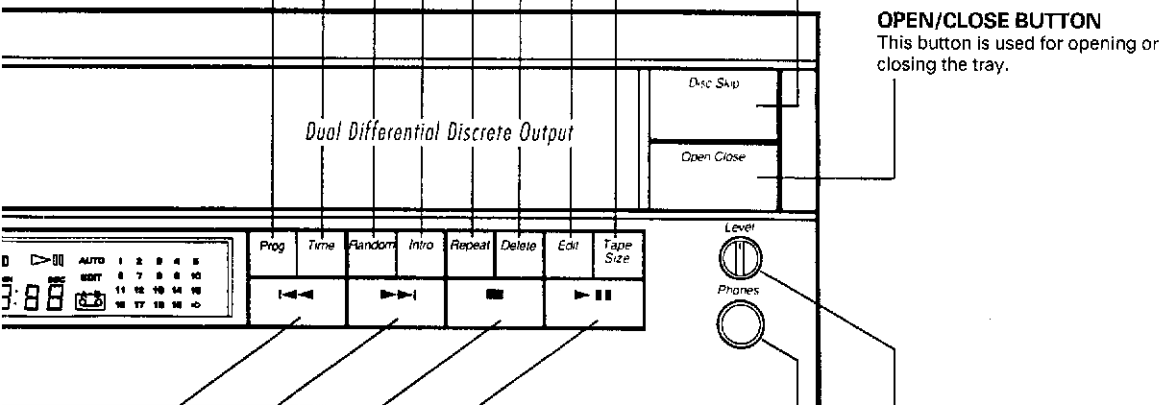
This button is used for selecting the tape length.

DISC SKIP BUTTON

Each time this button is pressed to load or unload the disc, the carousel will rotate to the next tray position clockwise.

OPEN/CLOSE BUTTON

This button is used for opening or closing the tray.



DISPLAY
corresponding
to each mode.

PLAY/PAUSE BUTTON

This button is used for starting play, holding play at the beginning of a track or interrupting play.

STOP/CLEAR BUTTON

This button is used for stopping play, clearing programmed selections or recovering the deleted selections.

FORWARD SKIP/SEARCH BUTTON

This button is used for moving on to a next track or searching for a particular passage in fast forward.

BACKWARD SKIP/SEARCH BUTTON

This button is used for replaying from the beginning of the current track, returning to a previous track or searching for a particular passage in fast reverse.

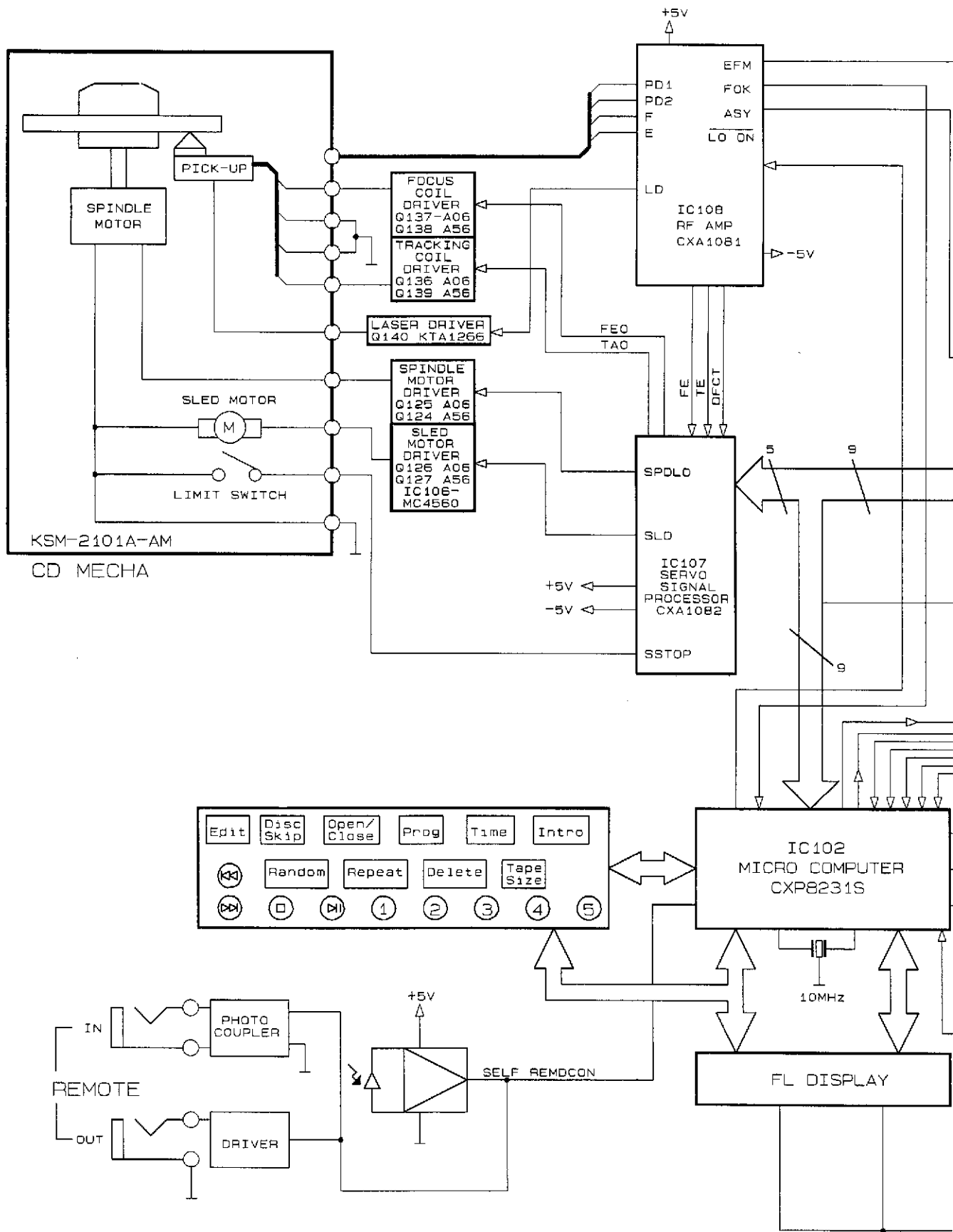
HEADPHONE VOLUME

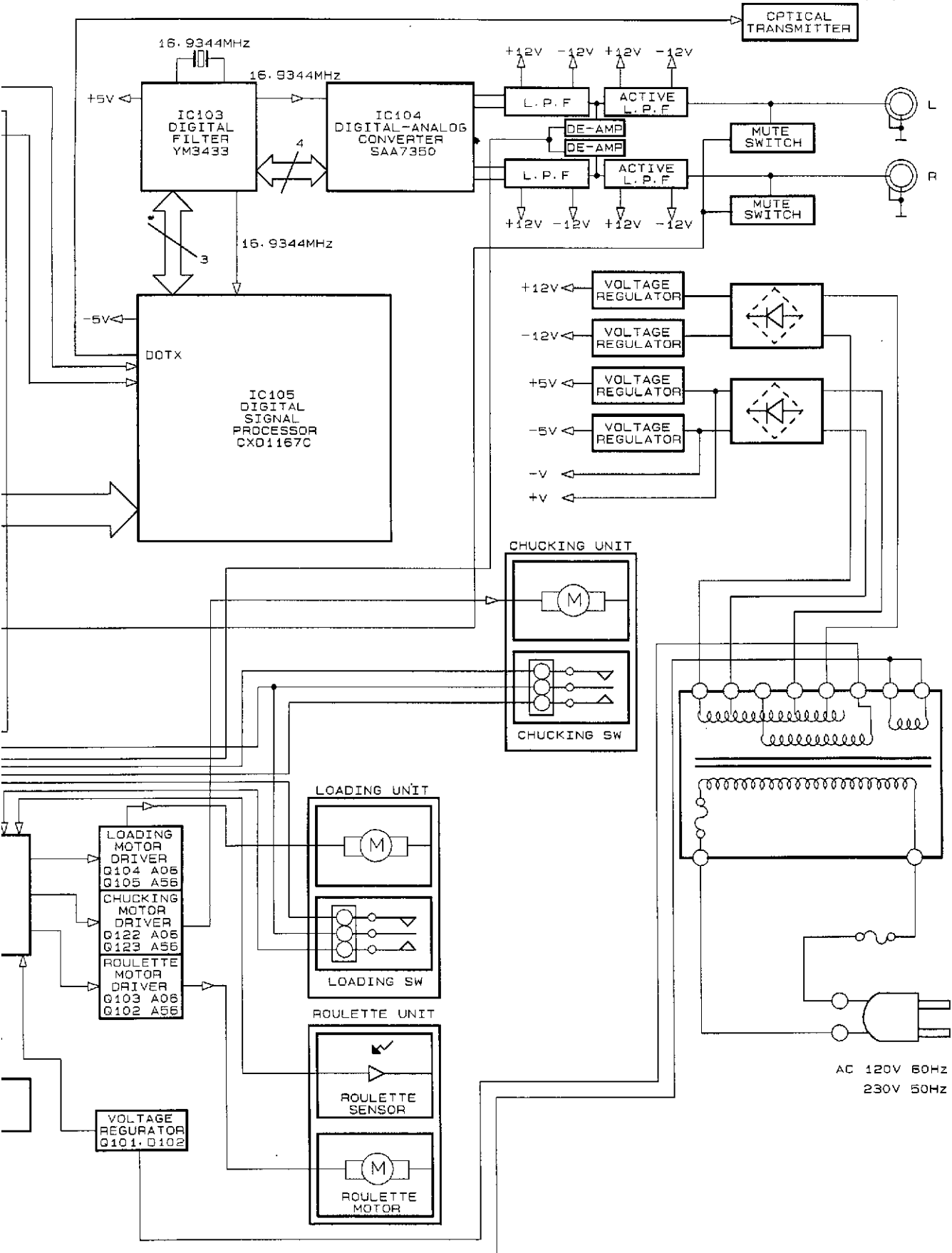
This is used for the adjustment of the headphone level.

HEADPHONE JACK

This is used for listening with the headphones.

BLOCK DIAGRAM





DISASSEMBLY INSTRUCTIONS

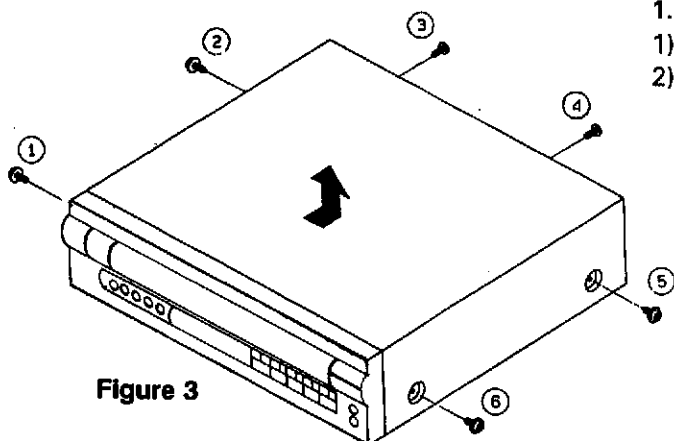


Figure 3

1. Remove the top cover (Figure 3).

- 1) Remove 6 screws (① to ⑥) holding the top cover.
- 2) Remove 1 screw and then lug wire from the bottom chassis.

2. Remove the bottom cover (Figure 4).

- 1) Turn the set over.
- 2) Remove 9 screws (① to ⑨) from the bottom chassis.
- 3) Remove 2 screws (⑩, ⑪) from the back chassis.

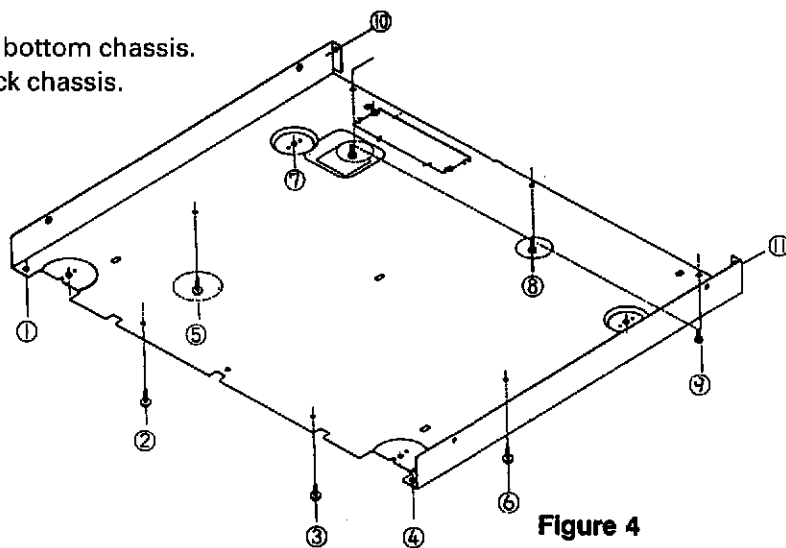


Figure 4

3. Remove the front panel (Figure 5).

- 1) Remove 3 screws (① to ③).
- 2) Remove 2 connectors (CNT101, CNT103) from the main B'D.
- 3) Remove 3 screws (④ to ⑥).
- 4) Turn to the clockwise gear loading of the assembly lock gear (see figure 6).
- 5) Hold the cover tray and then pull it up.
- 6) Remove 2 connectors (109, CNT112) from the main B'D.

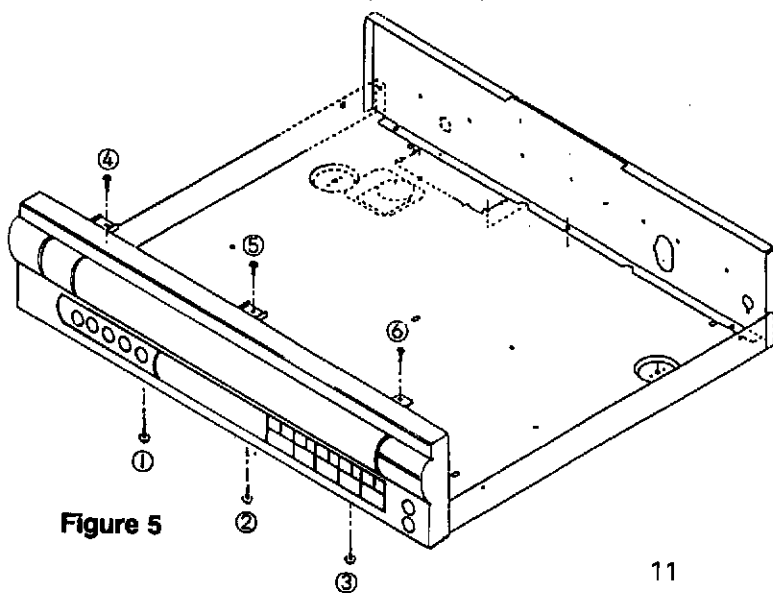
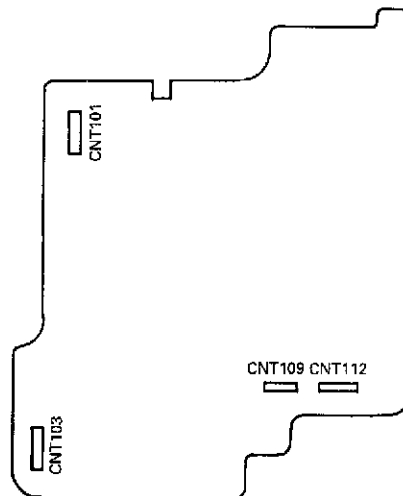


Figure 5



4. Remove the loading table (Figure 6).

- 1) Remove 4 screws (① to ④) holding the frame body.
- 2) Remove 4 screws (⑤ to ⑧) holding the assembly chuck.
- 3) Remove the assembly chuck.
- 4) Stretch out the frame body and then remove.
- 5) Remove 2 screws (⑨ and ⑩) holding the left guide tray (F) (same as right guide tray).
- 6) Pull the roulette tray up to the front and hold it up.
- 7) Remove the lead assembly 4P from CNT104-P on the sensor B'D.

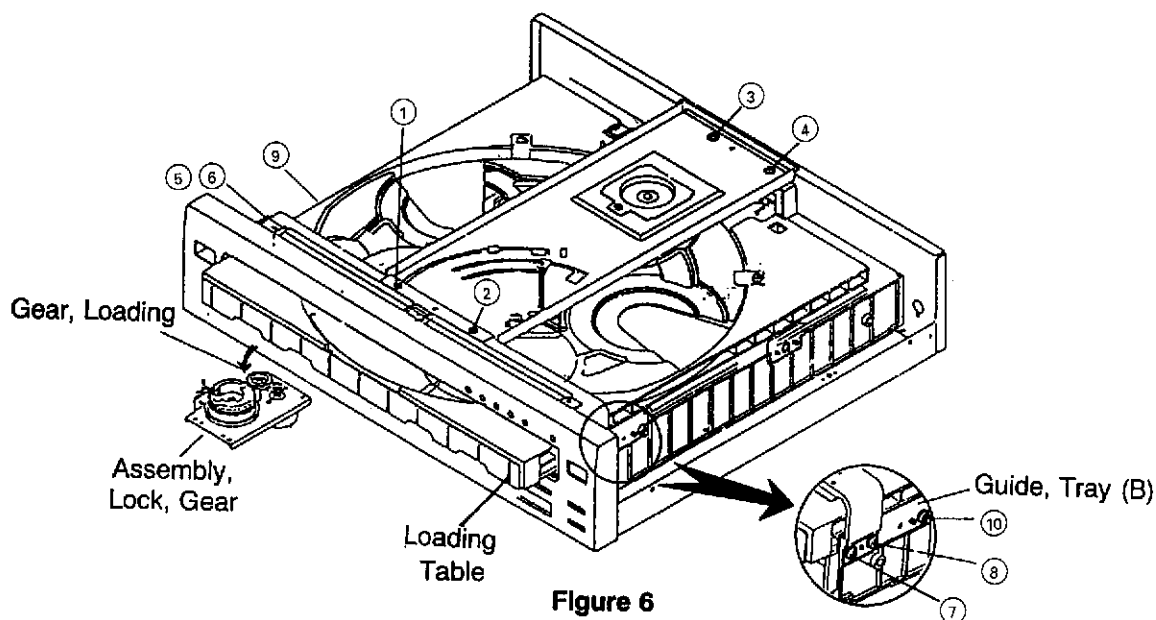


Figure 6

5. Remove the main board (Figure 7).

- 1) Disconnect all lead assembly.
- 2) Release the 4 tabs (attached to the main board) from the body mechanism.

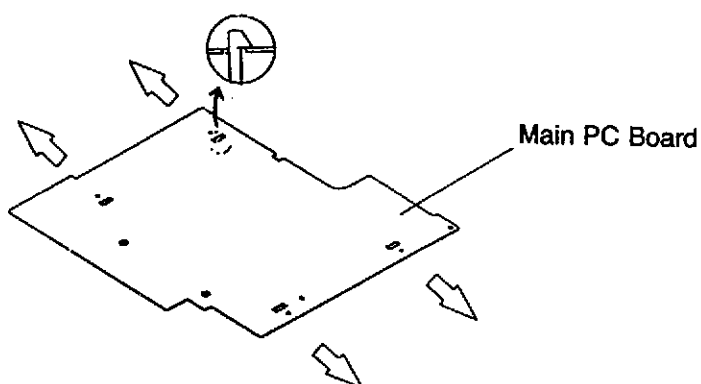


Figure 7

PICKUP REPLACEMENT

Caution:

Laser diodes are extremely susceptible to damage from static electricity. Even if a static discharge does not ruin the diode, it can shorten its life or cause it to work improperly. When replacing the pickup, take appropriate measures, such as using a conductive mat and a grounded soldering iron, to protect the laser diode from static damage.

1. Remove the CD mechanism assembly by referring to the "exploded view" (See Figure 8).

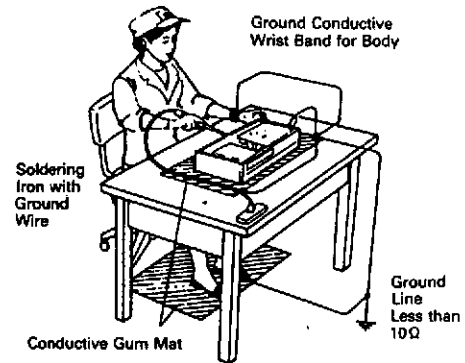


Figure 8

2. Remove four screws S12 (See Figure 9).

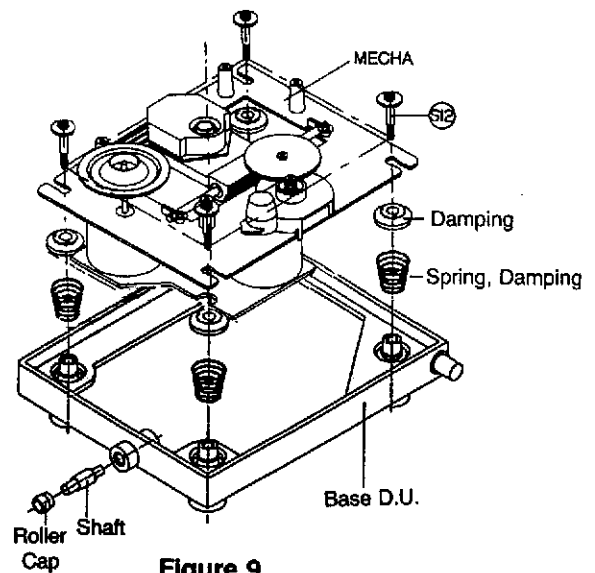


Figure 9

3. Remove the gear A (See Figure 10).
4. Pull out the slide shaft.

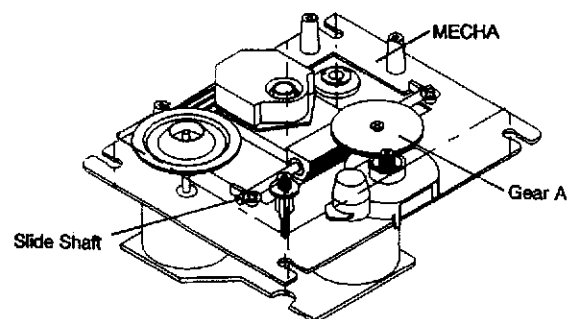


Figure 10

5. Remove the pickup (See Figure 11).

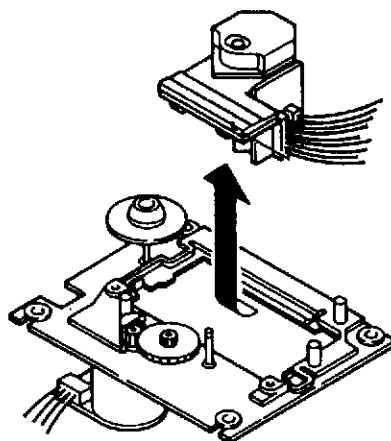


Figure 11

6. After you connect the wire connector, desolder and remove the shorting tab (See Figure 12).

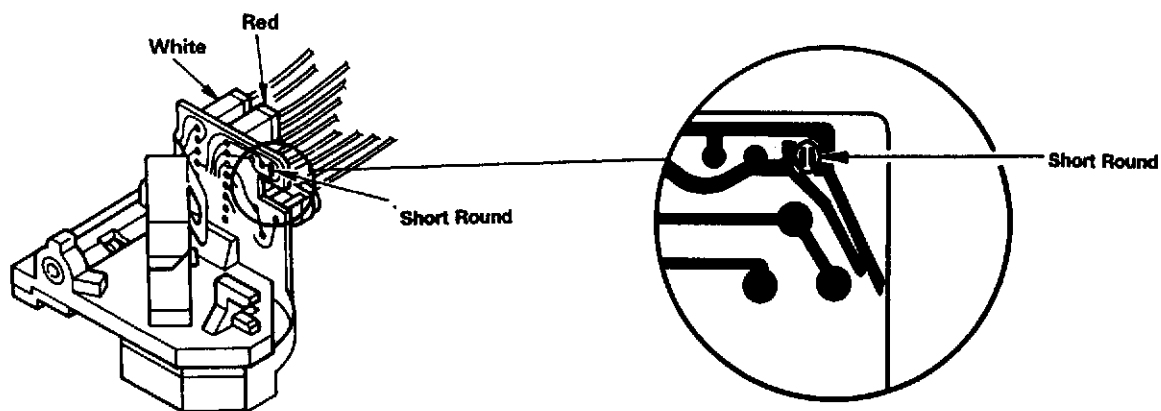


Figure 12

7. Refer to the exploded view of the compact disc mechanism on page 39 for detailed illustrations.

OPERATION CHECK

When the power switch is turned on after the chucking arm is removed, observe the objective lens and check the following. (The optical system block should be at the lead-in position when it is checked.)

1. The disc table should be at the innermost position after the chucking arm is removed.
2. The diffused light of the laser beam can be seen when the power switch is turned on.
3. Vertical (up and down) movement of the objective lens take place (2 or 3 times).

CIRCUIT DESCRIPTION

1. APC CIRCUIT

A semiconductor laser is used as the light source for the optical pickup. As the laser diode has large negative temperature characteristics in its optical output when driven with a constant current, a circuit must be provided to stabilize this output. For this purpose, a monitor diode which detects the optical output of the laser diode is used in the semiconductor laser.

As the laser diode emits light from its bonded surface, light is emitted both in front and behind. The light emitted behind is monitored with the monitor diode installed on its rear surface, and the optical output is thus controlled. The light emitted in front becomes the light source for the pickup.

Fig. 1 Shows the APC circuit.

When the temperature rises and the optical output decreases, the monitor diode current (IS) decreases, the electric potential of IC108 pin 5 rises, the base current of the driving transistor increases, and the laser diode current increases. This causes the reduced optical output to return to its former level.

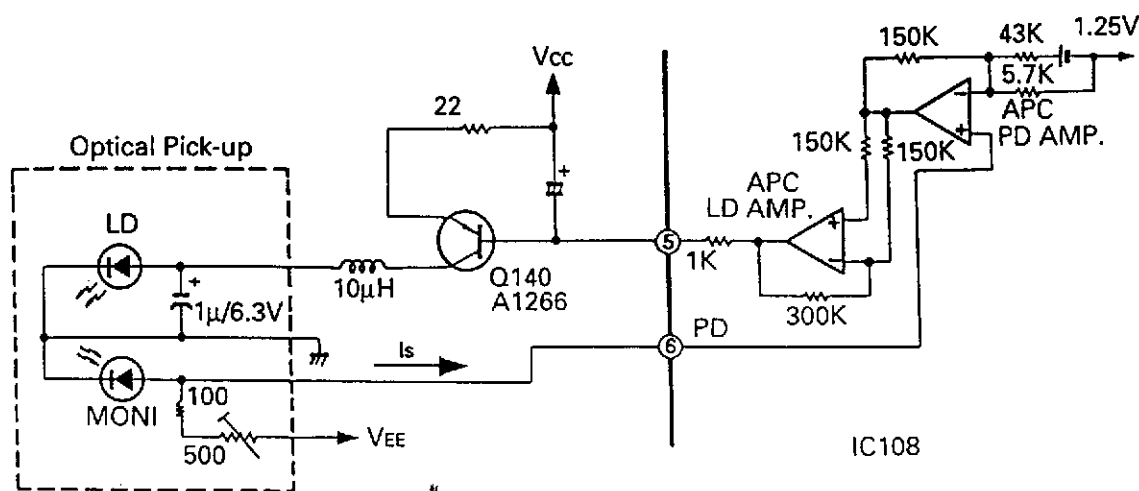


Fig. 1

2. FOCUS SERVO

2-1. Optical pickup

This set employs a three-beam optical pickup comprised of six division photodiodes, A through F as shown in Fig. 2. The four photodiodes (A through D) at the center provide focus error detection by using their property to allow the beam to focus into a round image only at a certain point.

The sums of outputs from diagonal two elements of four division photodiodes (A+C and B+D) are compared by the differential amplifier in IC108 to detect the shape of the beam image.

The remaining two diodes (E and F) provide tracking error detection by means of sub-beam spots.

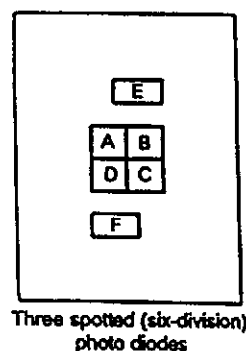


Fig. 2

2-2. Focus error detecting operation

The reflected laser beam from a disc is polarized 90° with the beam-splitter and sent to the cylindrical lens. The beam passed through this cylindrical lens is then sent to the four division photodiodes and focuses into an image whose shape varies with the distance between the disc and the objective lens. Such change in the beam shape causes the current flowing from the photodiodes to vary.

Shown in Fig. 3 is the principle of the focus error detection.

The currents from the photodiodes (A+C and B+D) are applied to pins 7 and 8 of IC108 and converted to voltage by RF I-V amplifiers (1) and (2) included in IC108.

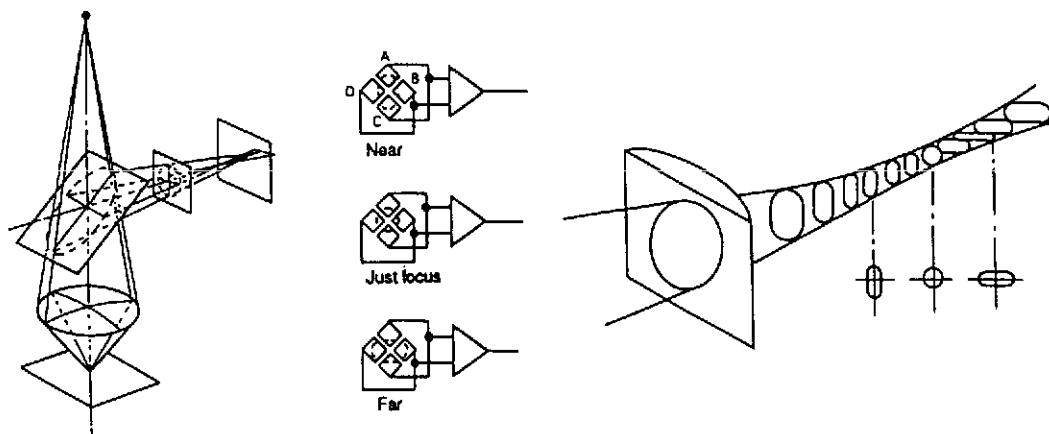


Fig. 3

2-3. Focus servo control operation

The focus error signal, after being converted to voltage by the RF I-V amplifier, is transmitted to the operation amplifier in the IC and output from pin 19.

When the disc to objective lens distance is in focus, the beam forms a true round. In this state, the beams applied to four elements of four division photodiodes become equal and thus the output provided then is 0(zero). When the disc to objective lens distance is too close (near focus), the beam is reflected divergently to form an oval in crosswise direction. In this state, the outputs provided from photodiodes A and C are higher than those from B and D, resulting in negative (-) output voltage. On the other hand, when the distance is too far (far focus), the beam is reflected convergently to form an oval in longitudinal direction. Then the outputs from photodiodes B and D are higher, resulting in positive (+) output.

The output voltage (focus error signal) from pin 19 of IC108 passes through IC107, in from pin 6 and out from pin 11, as shown in Fig. 4. It is amplified in IC107 and fed to the focus coil which then drives the objective lens of the pickup.

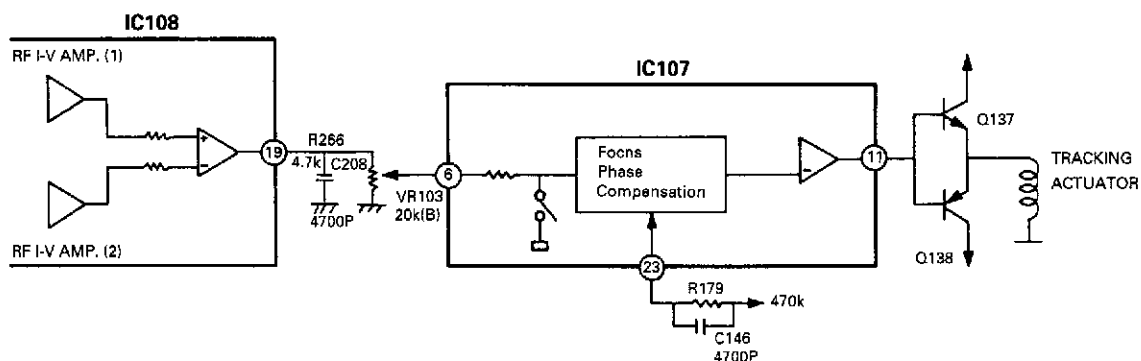


Fig. 4

3. Regenerative Circuit

3-1. RF circuit

The currents from photodiodes (A, B, C and d) are fed to IC108 through pins 7 and 8 and converted to voltage by RF I-V amplifiers (1) and (2) respectively there, added by the RF summing amplifier and output from pin 2 as a signal. It can be checked at the test point (RF T.P.) provided on its way by means of the eye pattern check.

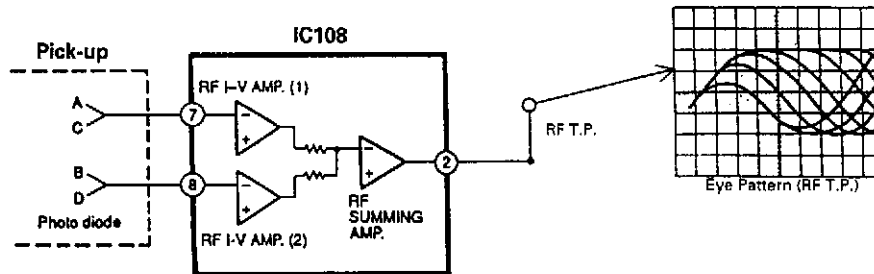


Fig. 7

3-2. EFM demodulation, error correction, serial/parallel conversion

The EFM comparator changes RF signal into a binary value. As the asymmetry generated due to variations in disc manufacturing cannot be eliminated by the AC coupling along, the reference voltage of EFM comparator is controlled utilizing the fact that the generation probability of 1, 0 is 50% each in the binary EFM signals.

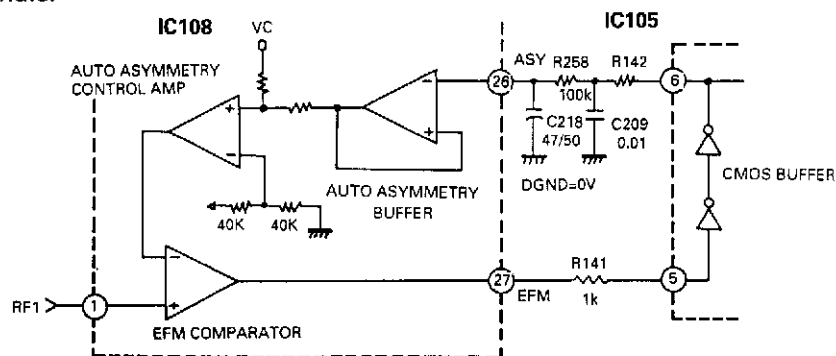


Fig. 8

As this comparator is a current SW type, each of the H and L levels does not equal the power supply voltage, requiring feedback through a CMOS buffer.

R8, R9, C8, and C9 form a LPF to obtain $(V_{cc} + DGND)/2V$, When f_c (cut-off frequency) is made more than 500 Hz the EFM low-frequency component leaks badly, degenerating the block error rate.

3-3. Digital Signal Processor

The EFM signals from pin 27 of IC108 are sent to pin 5 of IC105, then demodulated from 14 bits to 8 bits by EFM readjustment. At the same time any error, if found, is corrected (CIRC) and the signals are sent to the D/A converter interface. After that they are output as 16-bit digital signals from pins 76, 78 and 80 of IC105 and fed to the D/F of IC103. In this case, EFM demodulation, error correction and serial/Parallel conversion are performed by the internal circuitry of IC105.

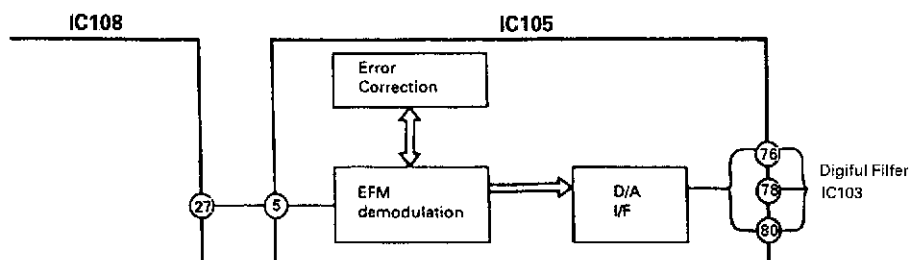


Fig. 9

4. Audio Circuit

4.1 Configuration of SAA7350

Fig. 10 Shows the configuration of the SAA7350.

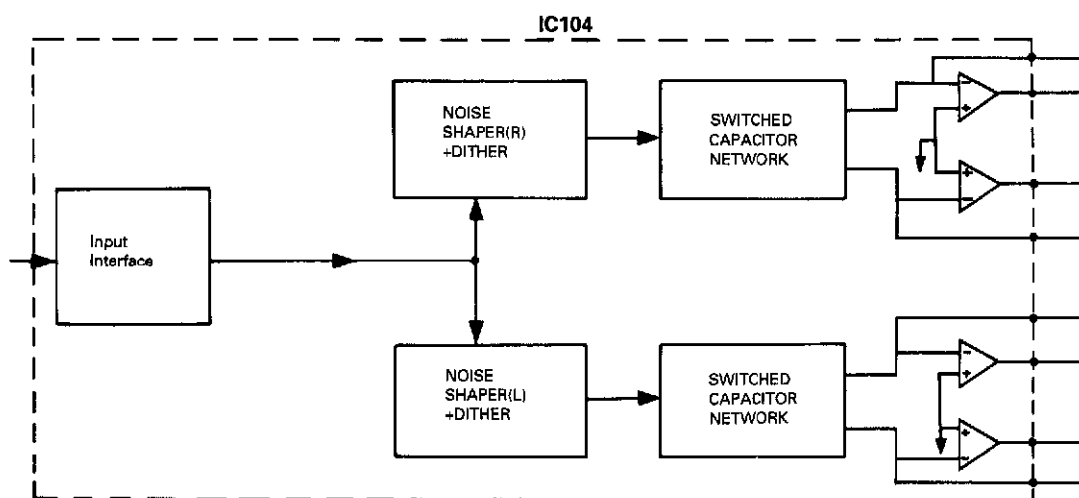


Fig. 10

The digital-to-analogue conversion in the SAA7350 is performed using the Philips Bitstream Conversion technique. The input from the digital filter is oversampled and converted to a 1-bit pulse density modulated (PDM) signal. A switched capacitor technique is used for the Bitstream Conversion to convert the PDM signal to an analogue signal. A fixed charge is either added or subtracted from the virtual earth node of an integrator. As this output is a continuous time output, a highly symmetrical operational amplifier is used to give a low distortion figure.

4.2 Audio Circuit

Fig. 11 Shows a block diagram of the audio circuit.

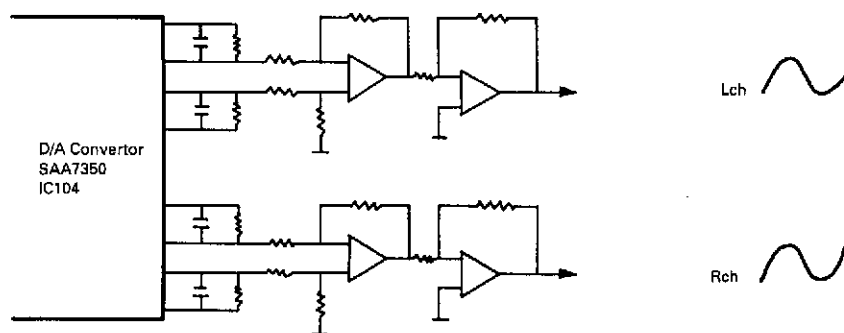


Fig. 11

The output from pin38 (INTC+) and pin34 (INTL-) of the IC104 D/A Converter SAA7350 is input to the differential input amplifier, which is symmetrical in the up and down directions, of the discrete circuit configured of the following stage, which includes Q132, Q133, Q134, Q135, Q145, Q146, Q147 and Q148. The output undergoes differential synthesis in this circuit, and after synchronous-phase noise has been eliminated, the resulting signal is output.

To the low-pass filter of the discrete circuit configuration of the following stage as an audio signal.

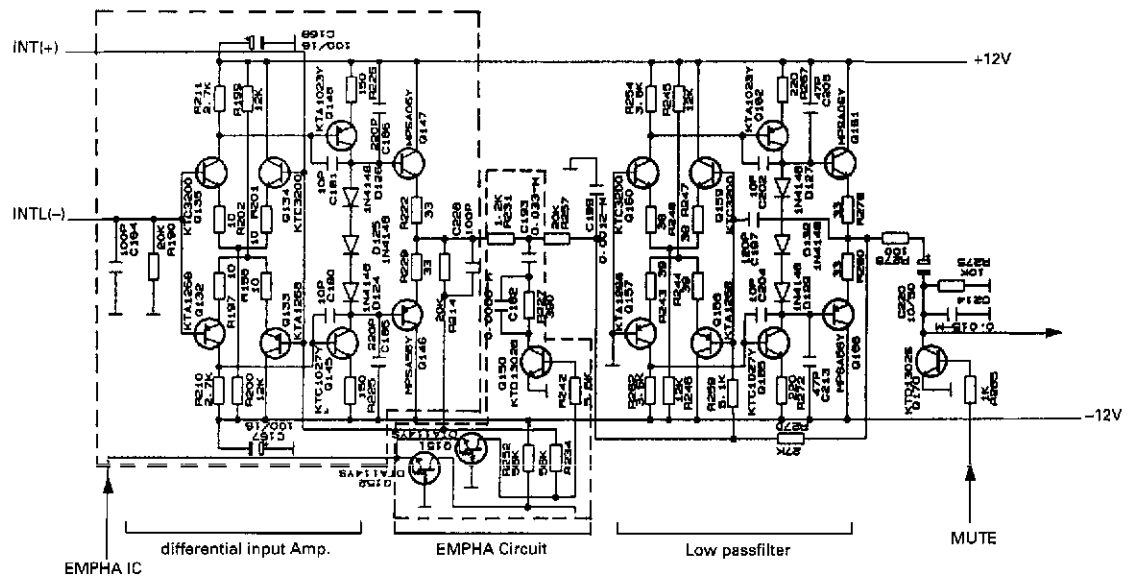


Fig. 12

ALIGNMENT AND ADJUSTMENT

TEST POINT LOCATION

EQUIPMENT REQUIRED:

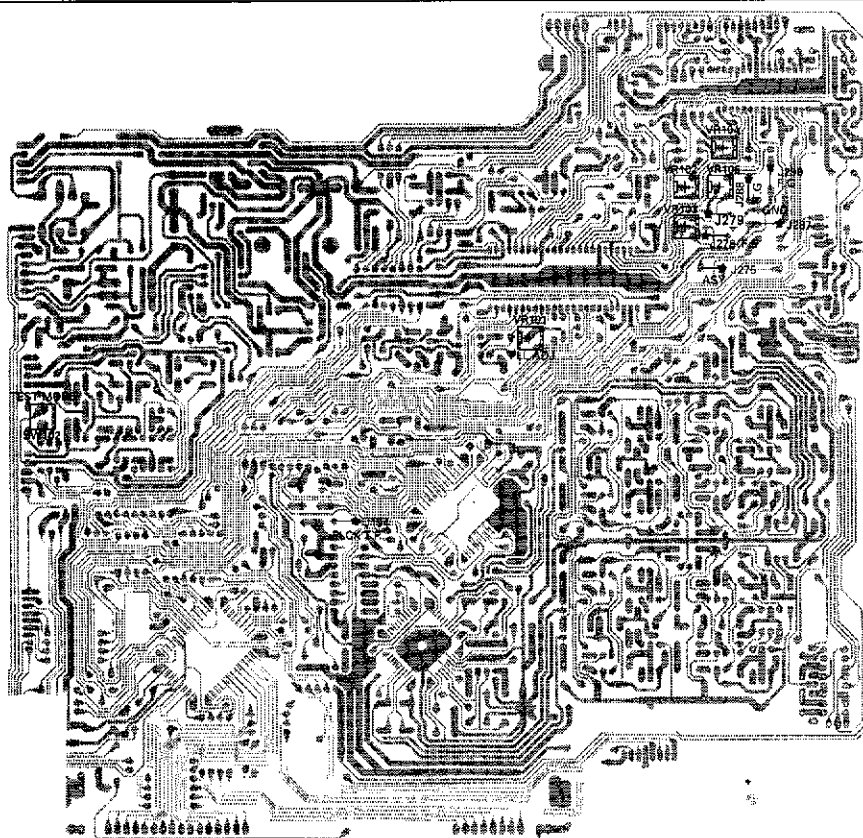
- Oscilloscope over 50 MHz
- Frequency counter
- Test disc PHILIPS 5A
- A regular compact disc

BEFORE ADJUSTMENTS:

- Make adjustments in numerical order.
- Use the dualtrace oscilloscope with high impedance (greater than 10 Mohm).
- How to enter into the test mode:
 - 1) Open the disc tray.
 - 2) Turn off power.
 - 3) Turn on power while pressing "SW102 (TEST MODE)".
 - 4) "0" or all segments appear in the display indicates the test mode
 - 5) If you press PLAY, again the test mode change to TEST MODE 1.
 - 6) If you press PLAY, again the test mode change to TEST MODE 2.
 - 7) If you press PLAY, again the test mode change to TEST MODE 3.
- Initial semi-fixed VR setting.

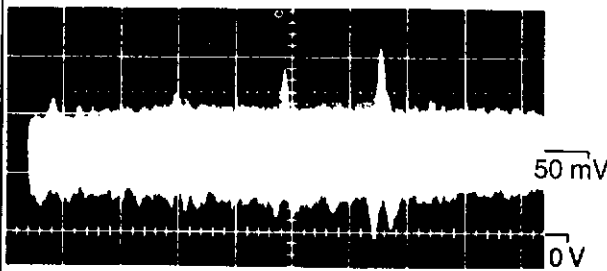
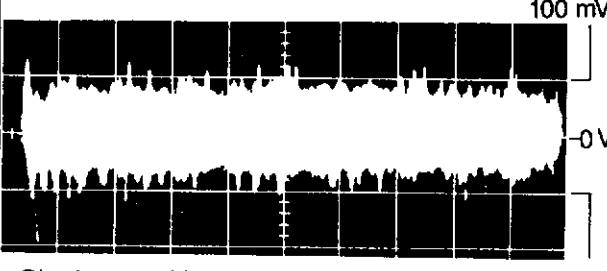
Set the semi-fixed resistance tentatively as follows:

VR101 (PLL)	Center position
VR103 (F. Gain)	Turn fully counterclockwise
VR105 (T. Gain)	Turn fully clockwise
VR102 (F. Bias)	Center position
VR104 (EF Balance)	Center position



Test point Locations

CIRCUIT ADJUSTMENT

Step	Connect	Setting	Adjust	Remarks
Focus Gain Adjustment				
1	See figure 13	In TEST MODE 2	VR103	 Focus error signal of about 50 mV.
2	To increase the focus gain, turn VR103 clockwise.			
Tracking Gain Adjustment				
1	See figure 14	In TEST MODE 2	VR105	 Obtain a tracking drive signal of about 200 mV.
2	Place PHILIPS test disc 5A in the tray and play section with the 800μm black dot, Confirm there is no skipping.			
3	If there is any skipping, adjust VR105 to reduce the tracking servo gain untill no skipping occurs. To reduce the gain, turn VR105 rclockwise.			

VOLT/DIV : 50 mV

TIME/DIV : 5 ms

Oscilloscope

Set

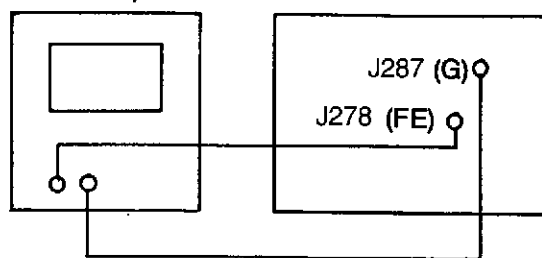


Figure 13. Focus Gain Adjustment

VOLT/DIV : 100 mV

TIME/DIV : 1 ms

Oscilloscope

Set

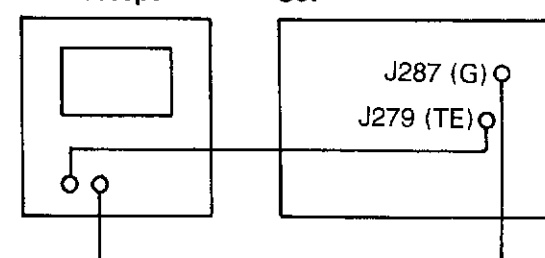
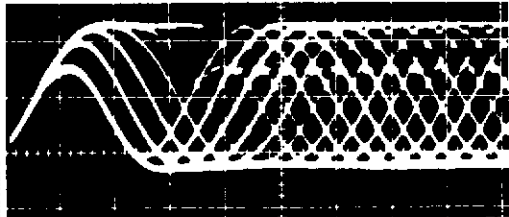


Figure 14. Tracking Gain Adjustment

Step	Connect	Setting	Adjust	Remarks
Focus Offset Adjustment				
1	See figure 15	In TEST MODE 2	VR102	Obtain the maximum amplitude and the biggest diamond windows of the eye pattern.  The above an example of a good eye pattern.
2	To make the diamond windows in the portion large and clear, turn VR102 clockwise.			

Coupling : AC
VOLT/DIV : 500 mV
TIME/DIV : 0.2 μ S
Oscilloscope

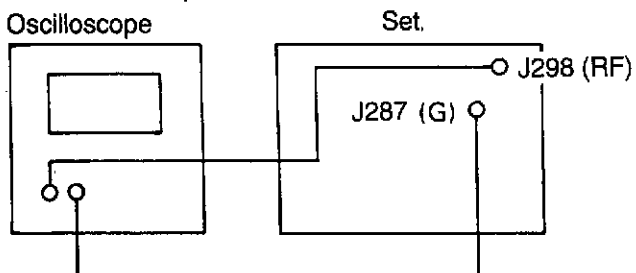
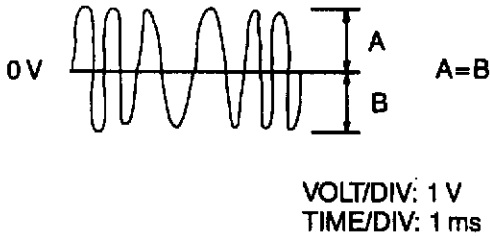


Figure 15. Focus Offset Adjustment

Step	Connect	Setting	Adjust	Remarks
PLL (Phase Locked Loop) Adjustment.				
1	See figure 16	In TEST MODE 0	VR101	Counter reading should be 4.3218 MHz
2	Disconnect between J287 (GND) and J275 (ASY).			
3	Check the counter reading to be 4.3218 ±0.0025 MHz in TEST MODE 0.			
EF Balance Adjustment				
1	See figure 17	In TEST MODE 1		 VOLT/DIV: 1 V TIME/DIV: 1 ms Obtain a symmetrical waveform.
2		Turn a disc gently with your finger and adjust VR104 to obtain a symmetrical waveform.	VR104	
3	The above adjustments must be made very carefully, as misadjustment may cause skipping.			

Frequency Counter

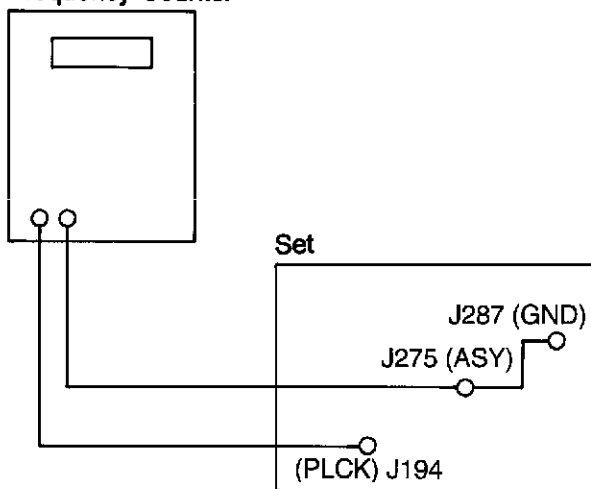


Figure 16. PLL Adjustment

Oscilloscope

Set

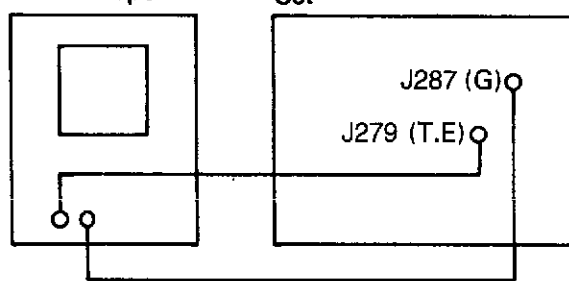
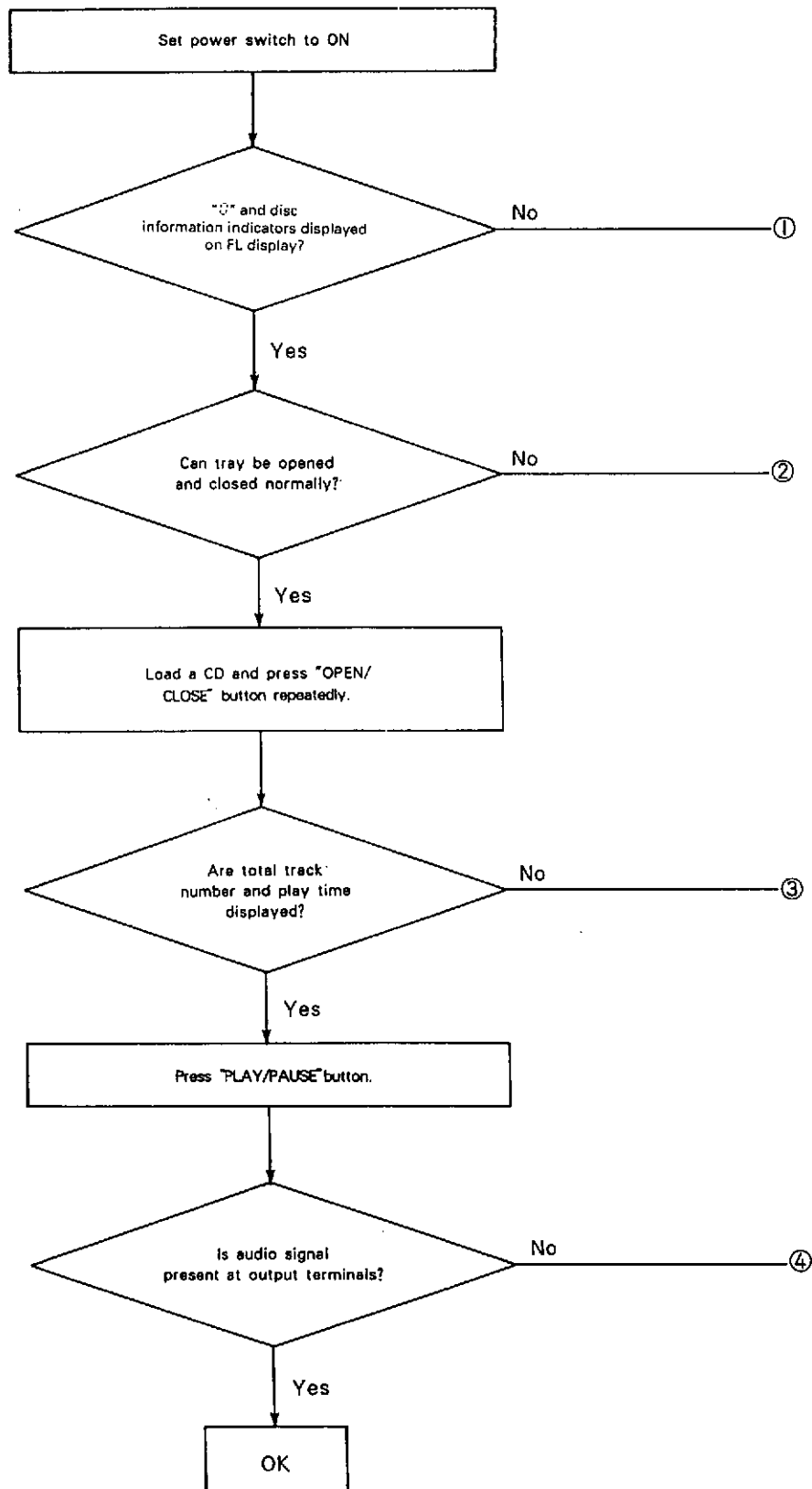
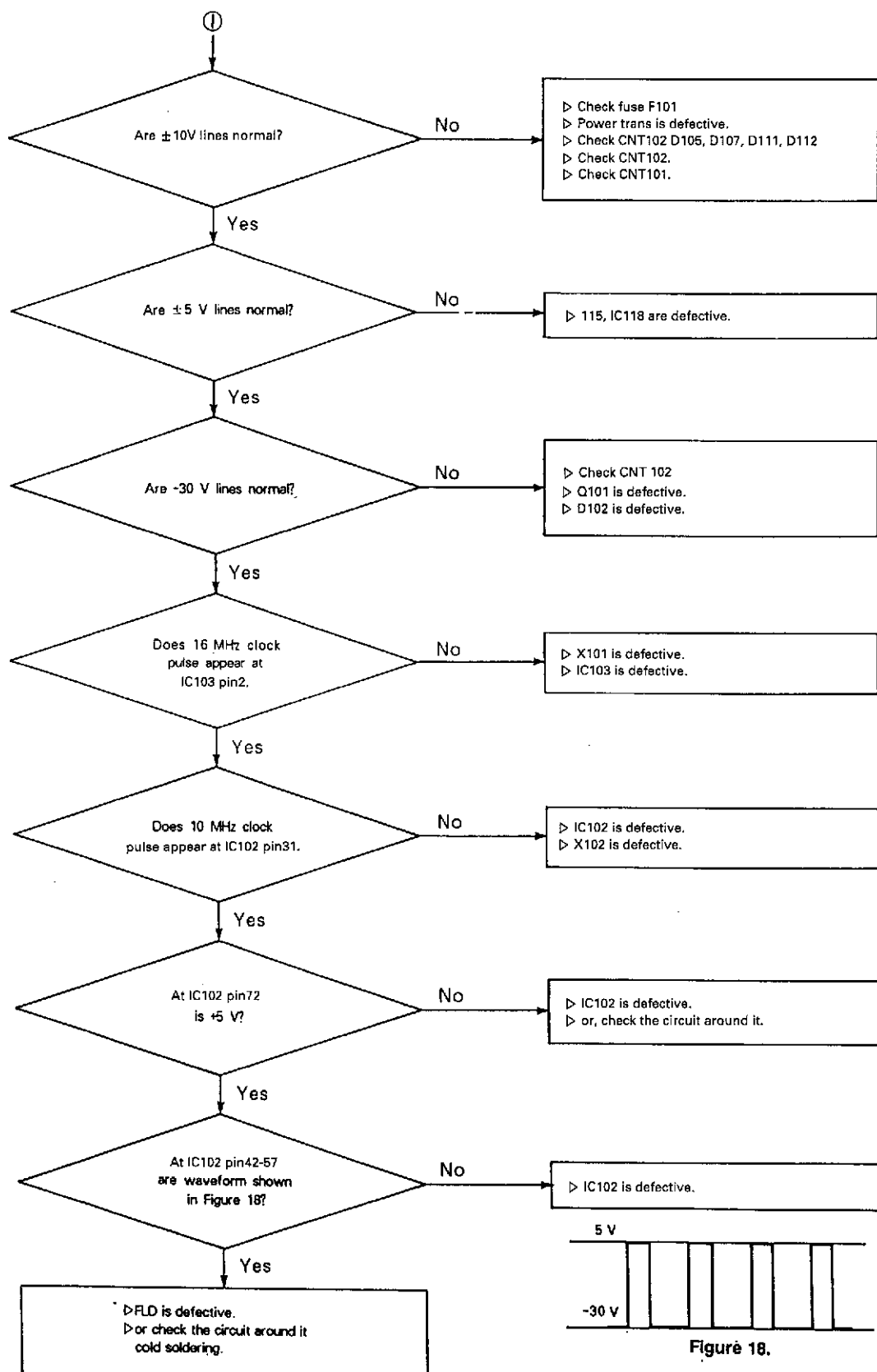


Figure 17. EF Balance Adjustment

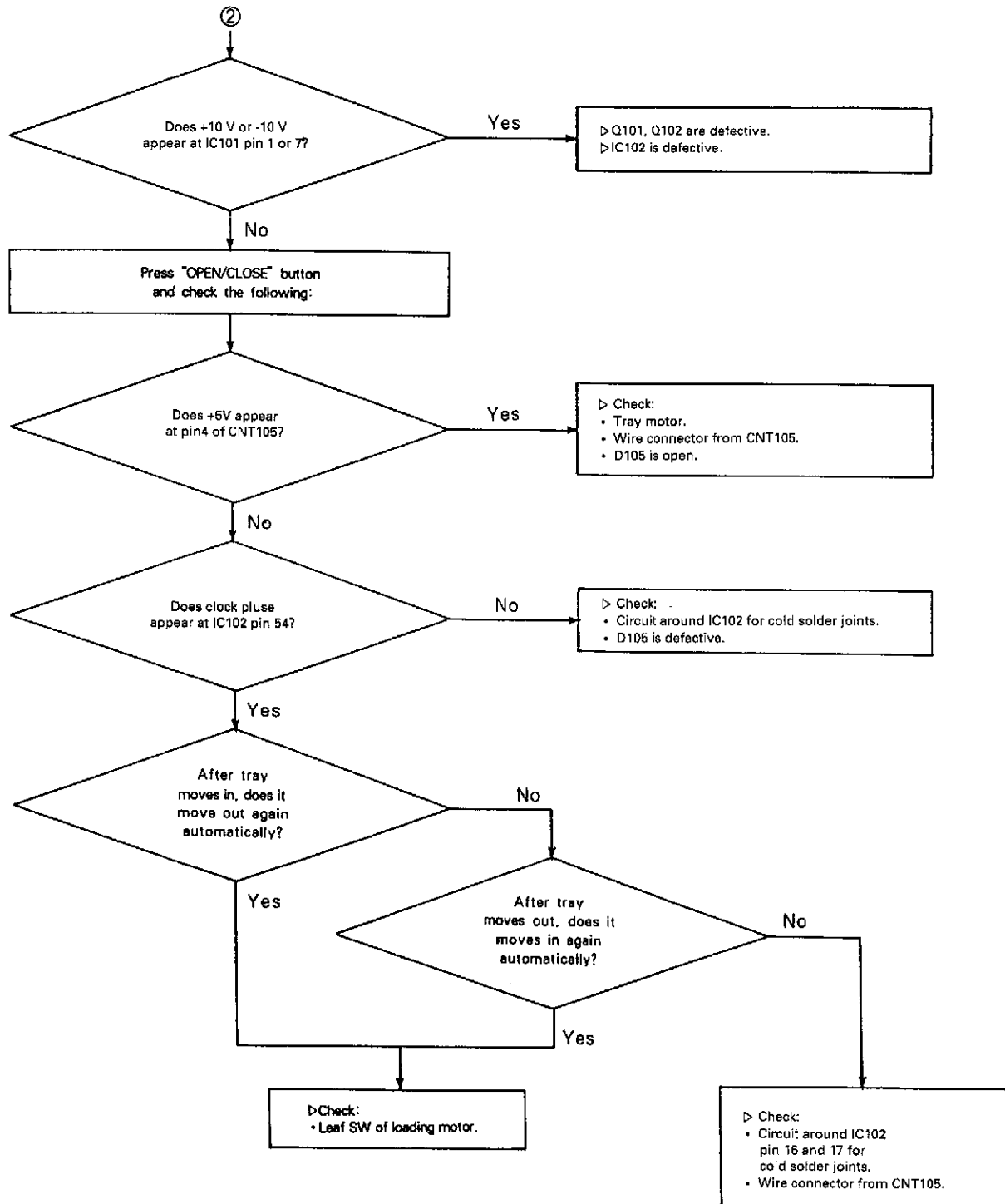
TROUBLESHOOTING



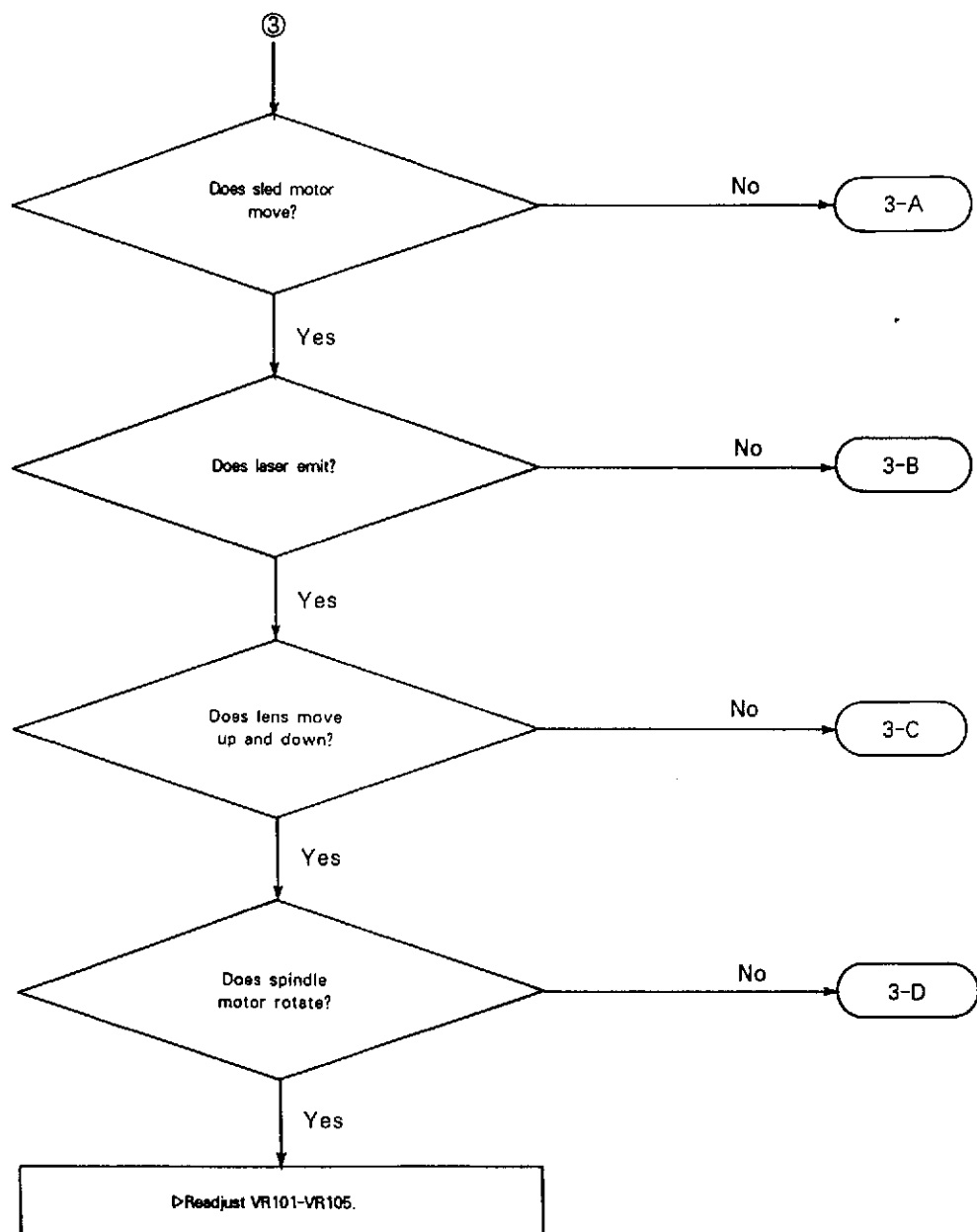
At power on. "G" and some parts are not displayed.



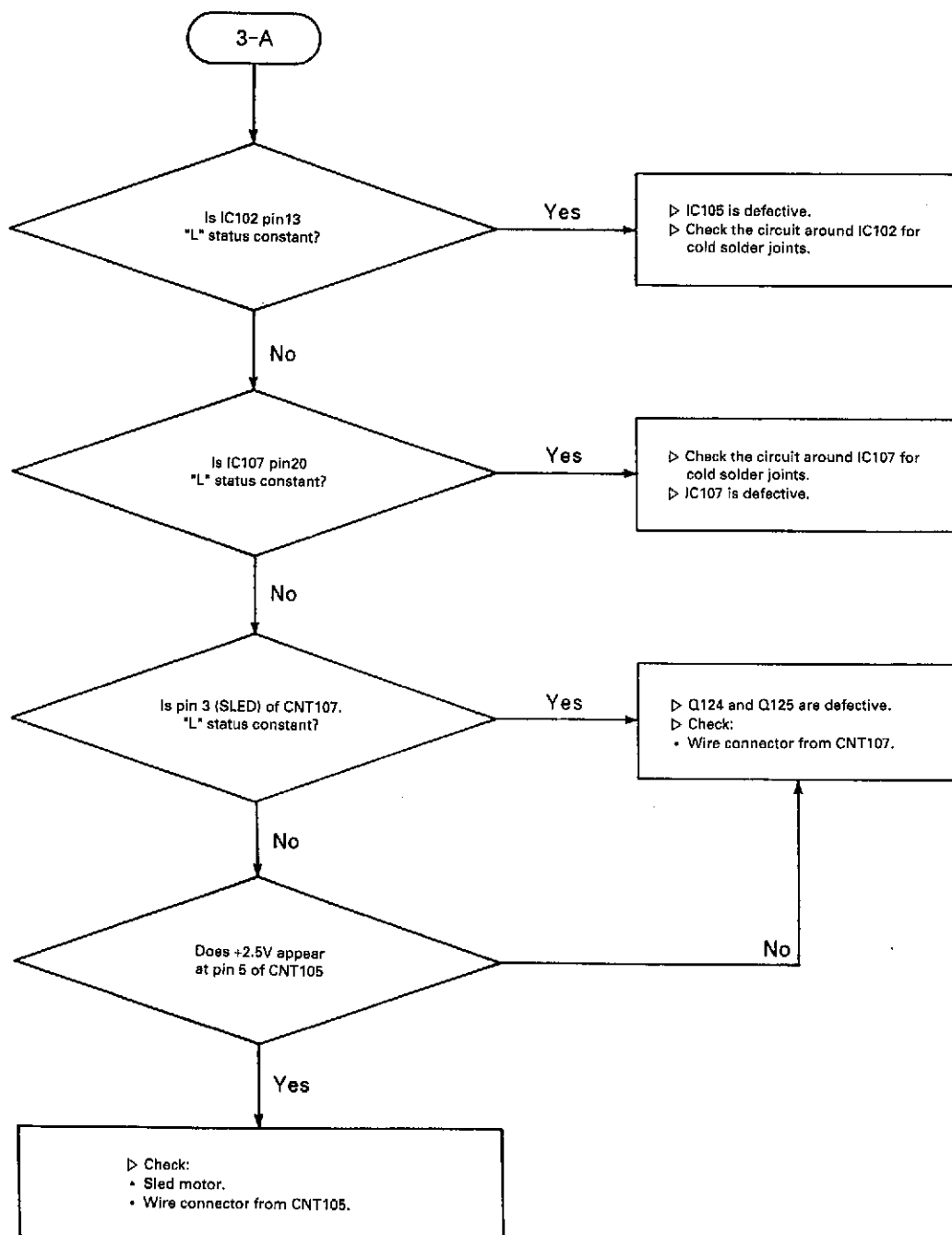
Tray cannot be opened and closed by pressing "OPEN/CLOSE" button.



"0" is displayed instead of total track number and play time.



Sled motor does not move.



Laser does not emit.

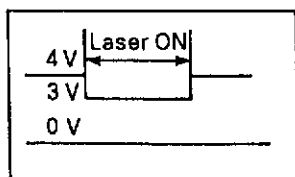
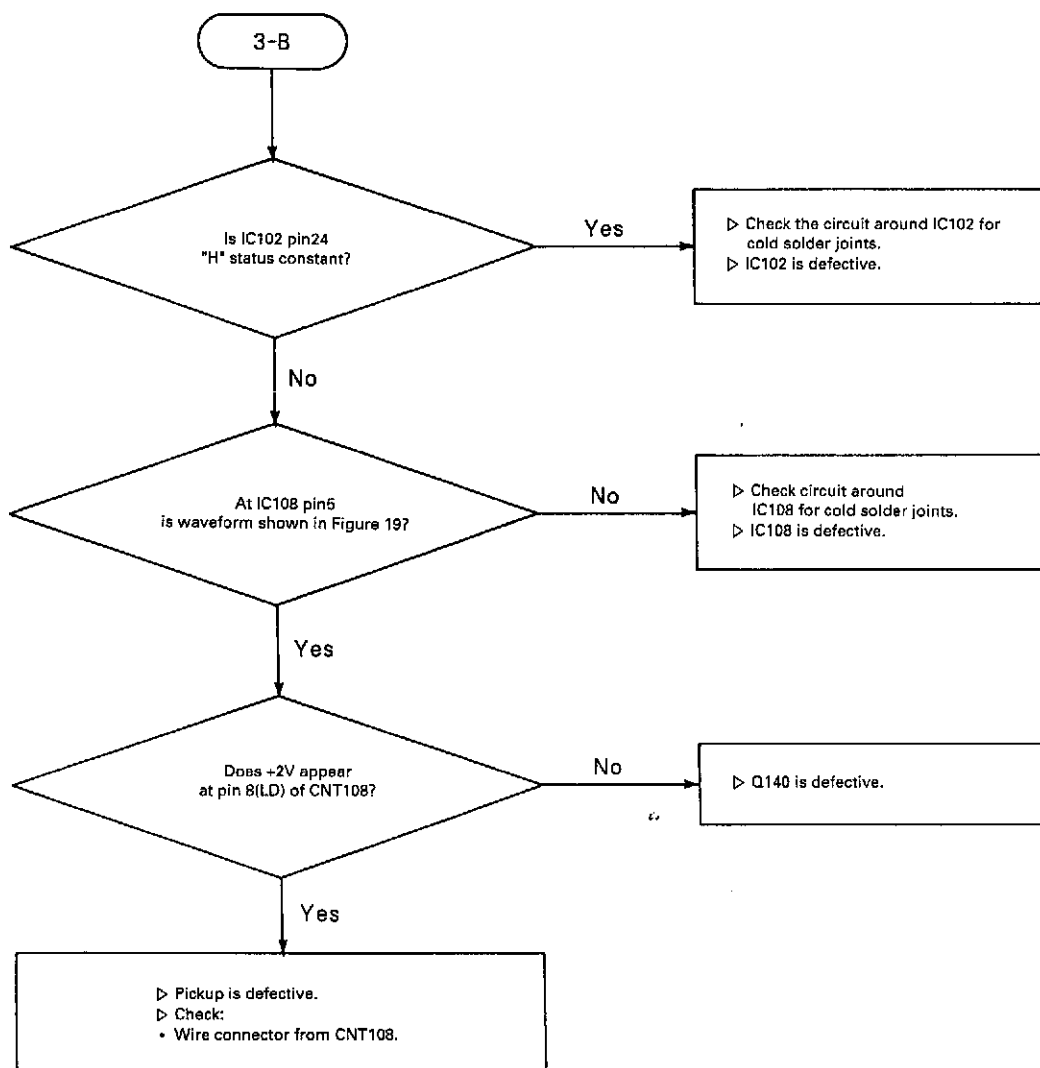
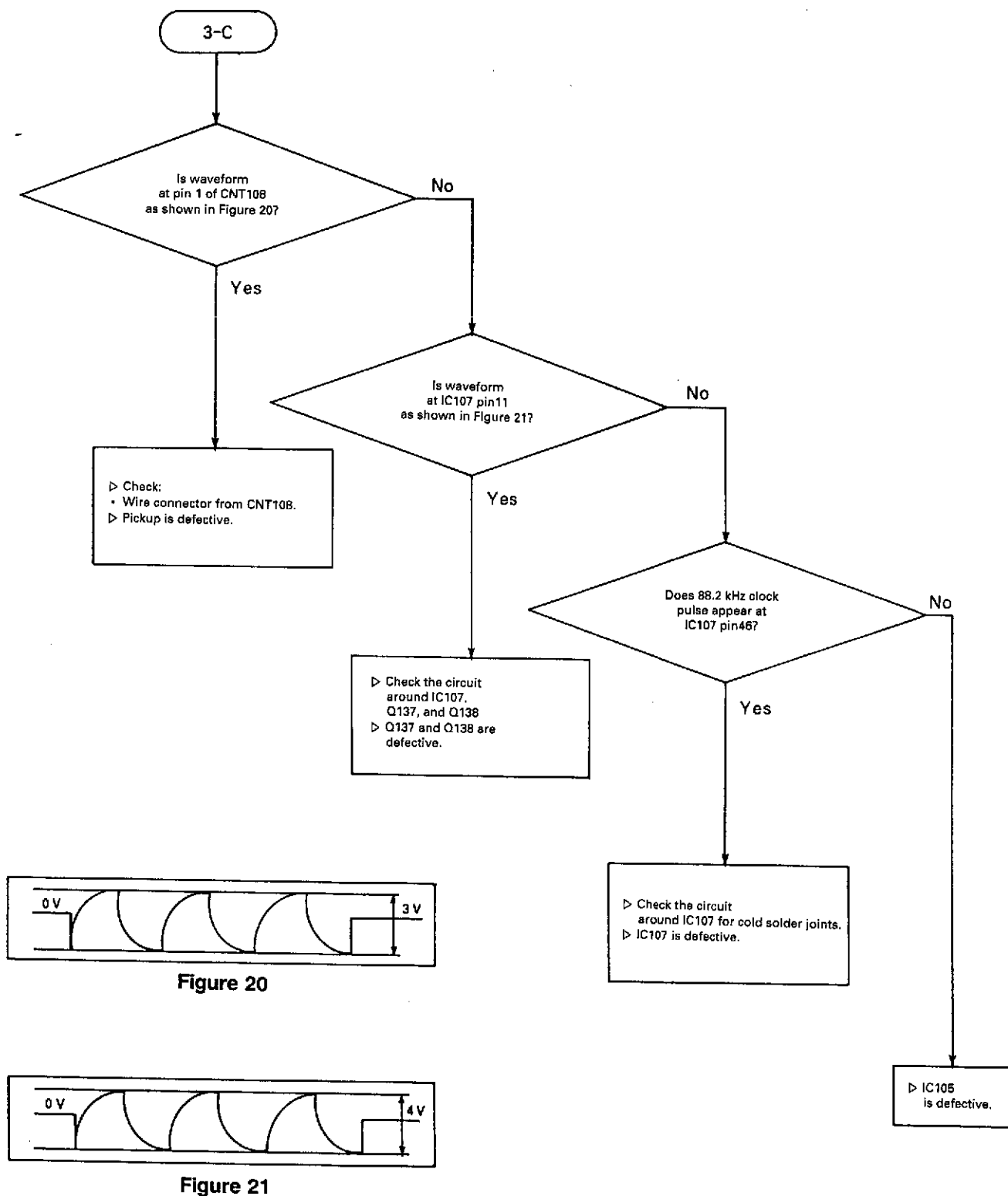


Figure 19

Object lens of pickup unit does not move up and down.



Spindle motor does not rotate.

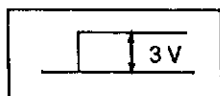
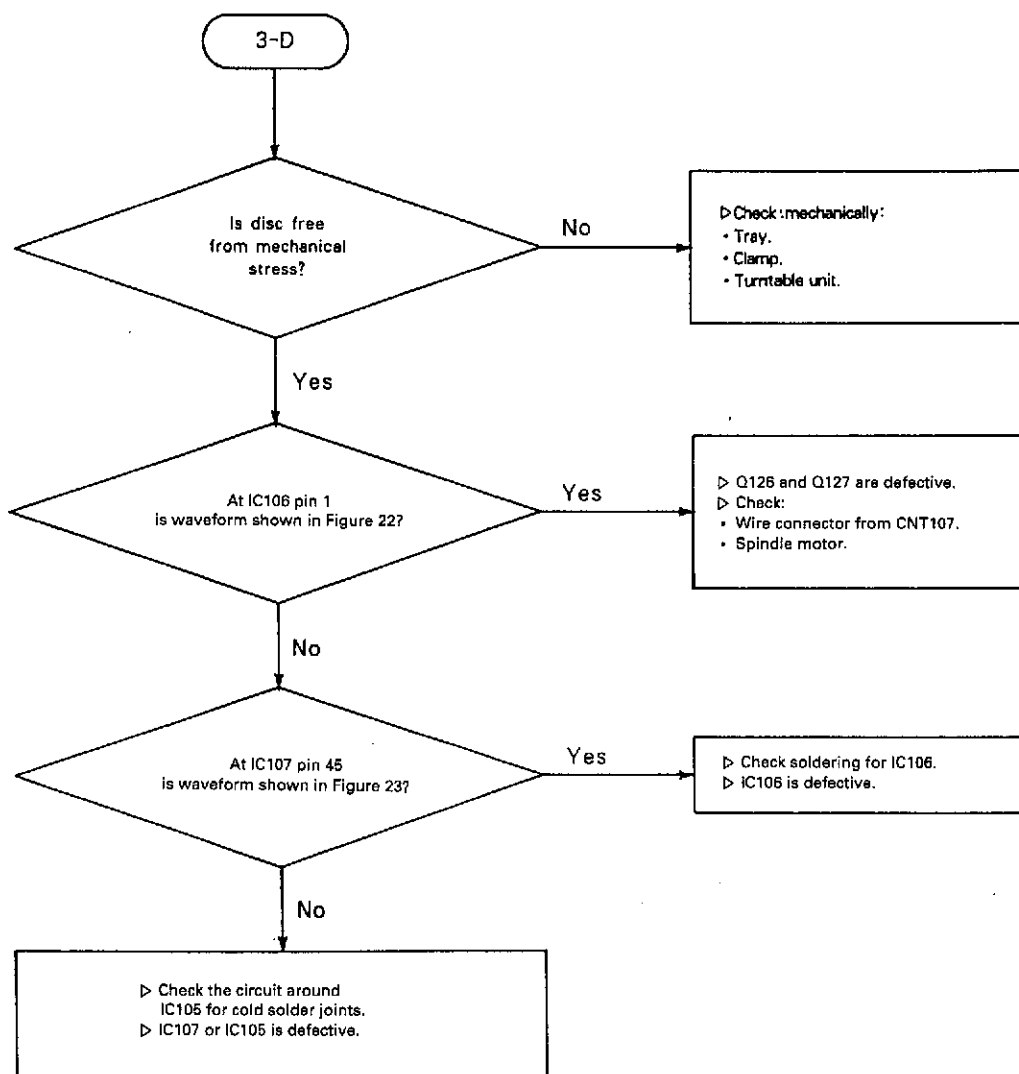


Figure 22

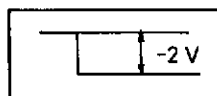
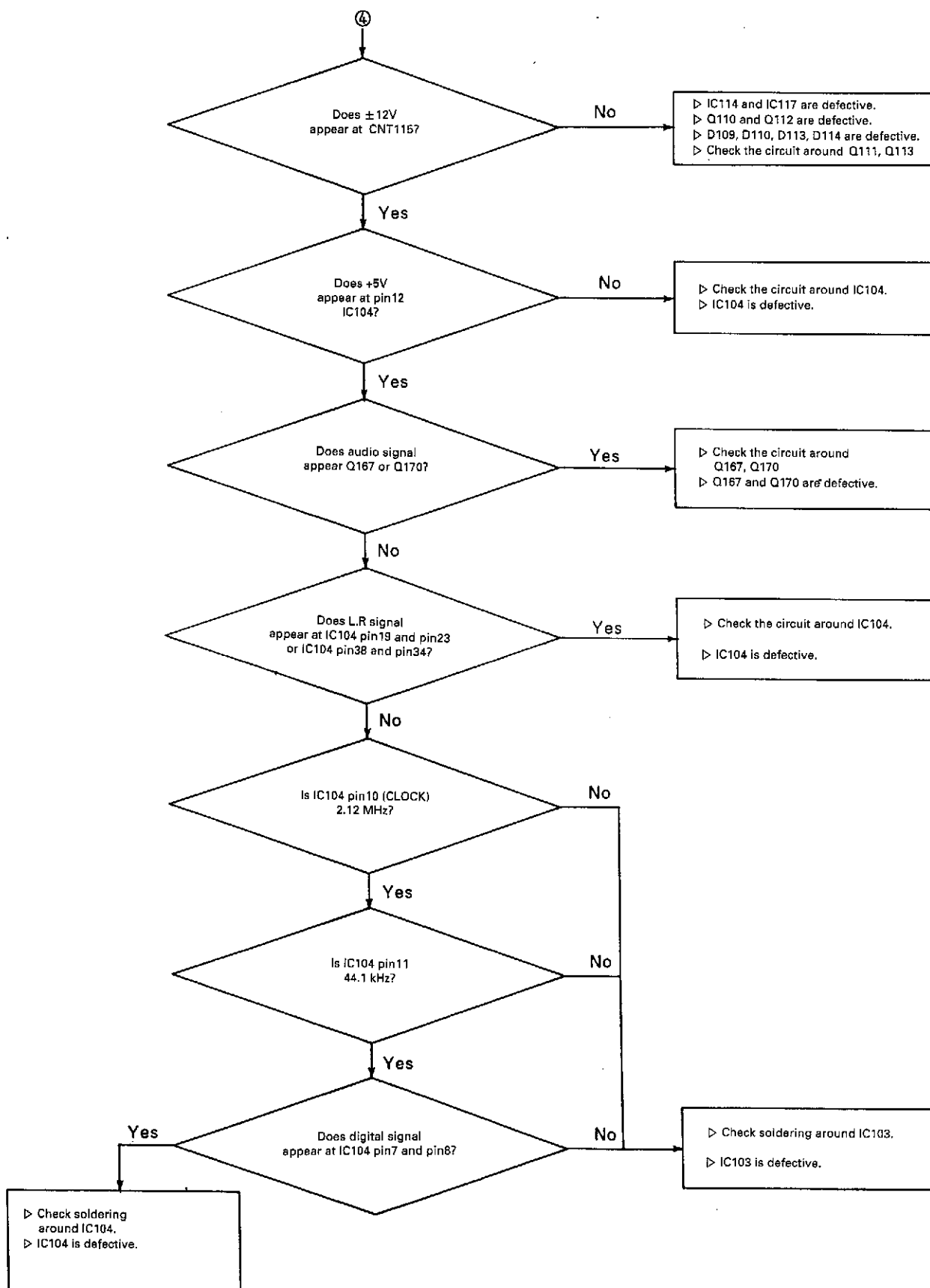


Figure 23

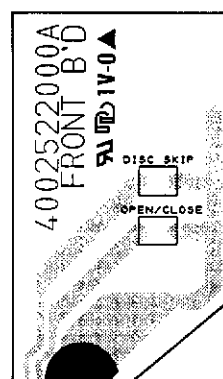
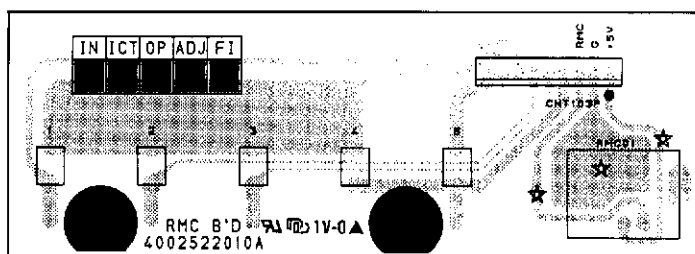
No sound signal.



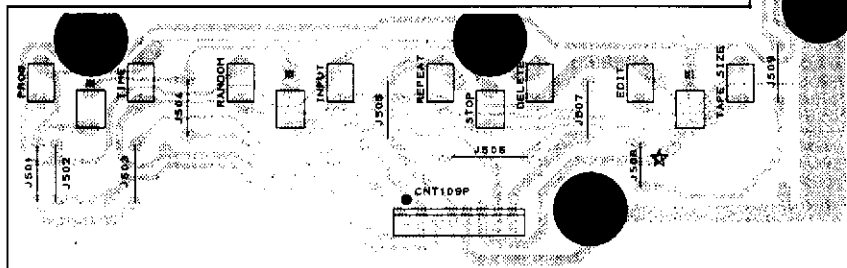
PRINTED CIRCUIT BOARDS

Model No. : FL-8450

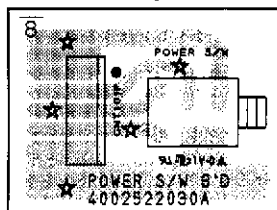
RMC P.C.BOARD



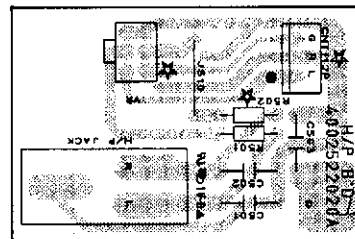
FRONT P.C BOARD



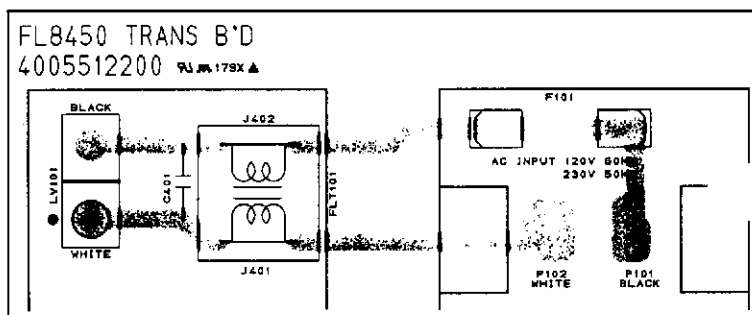
POWER S/W P.C.BOARD



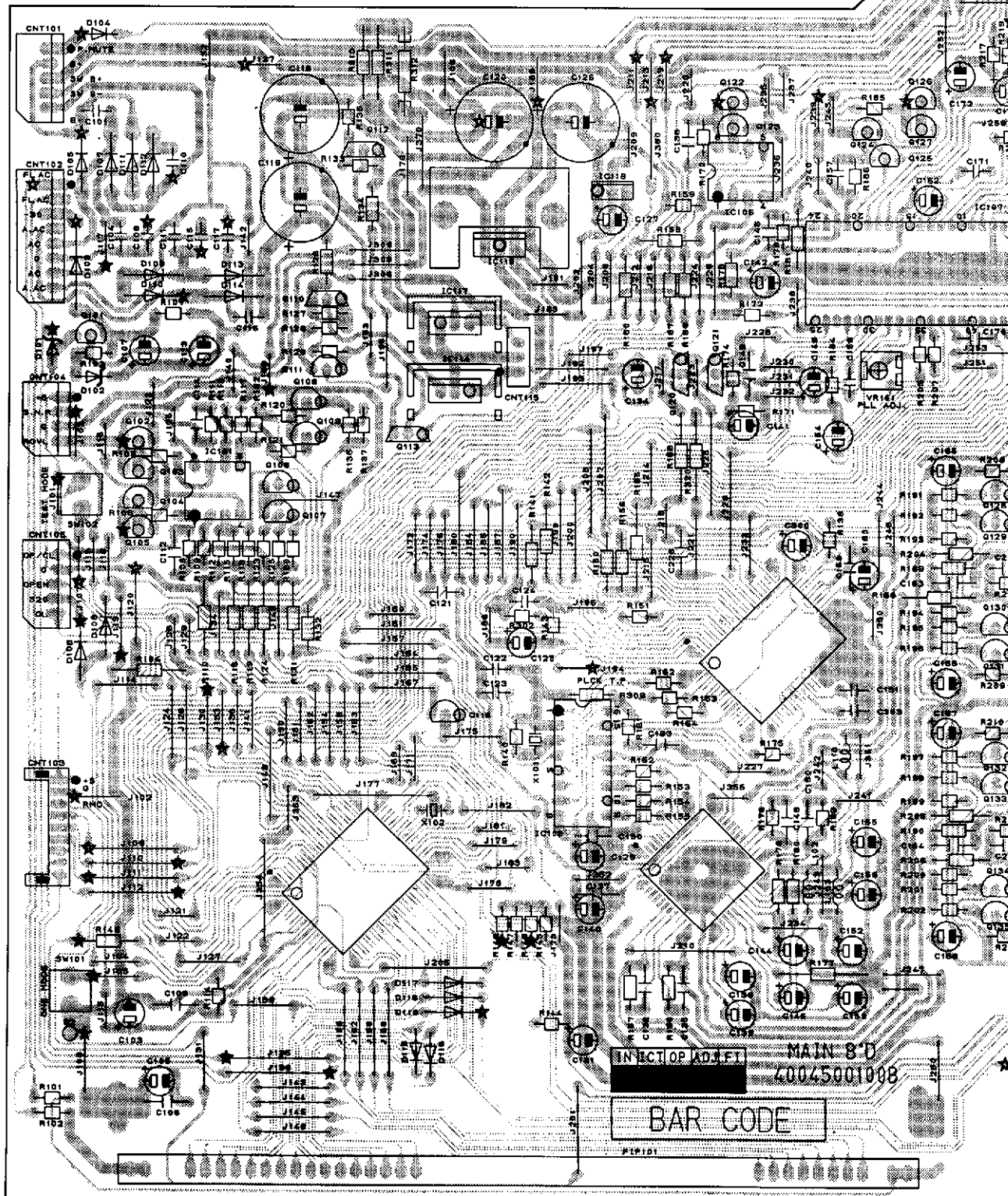
HEAD PHONE P.C.BOARD

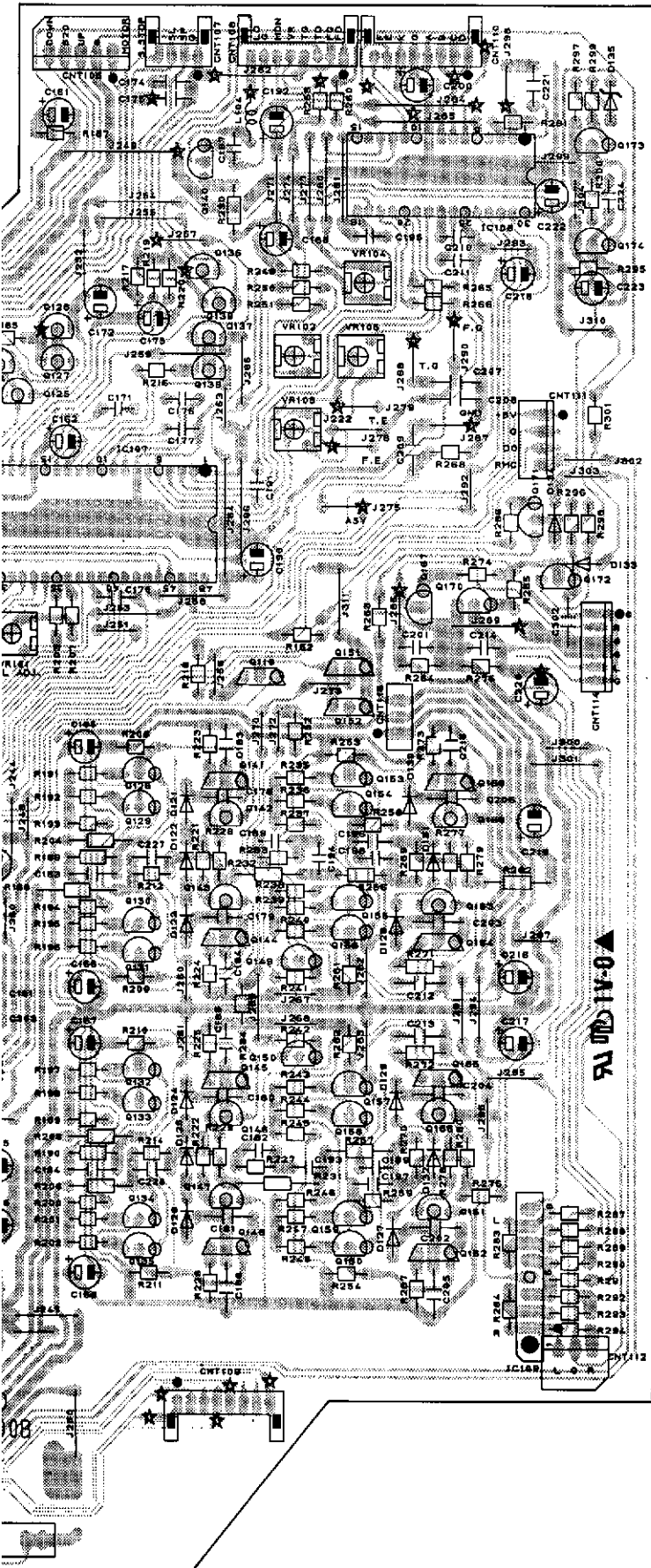


TRANS P.C.BOARD

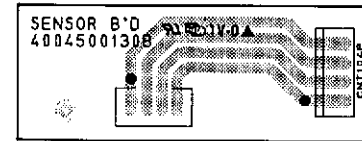


MAIN P.C BOARD

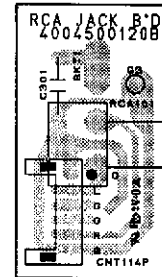




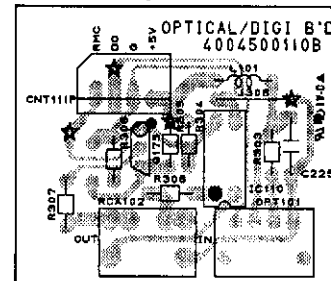
SENSOR A P.C.BOARD



RCA JACK P.C.BOARD

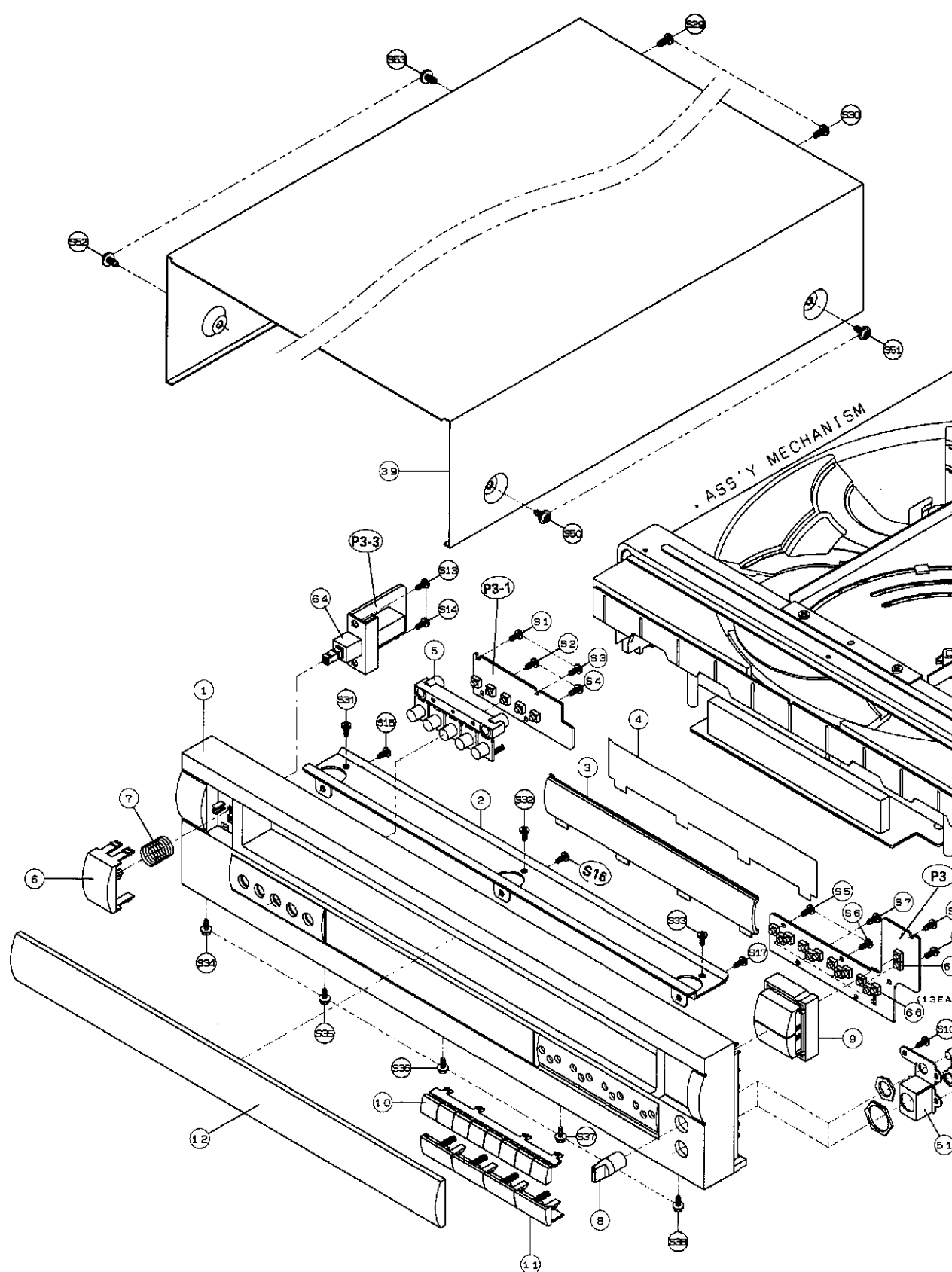


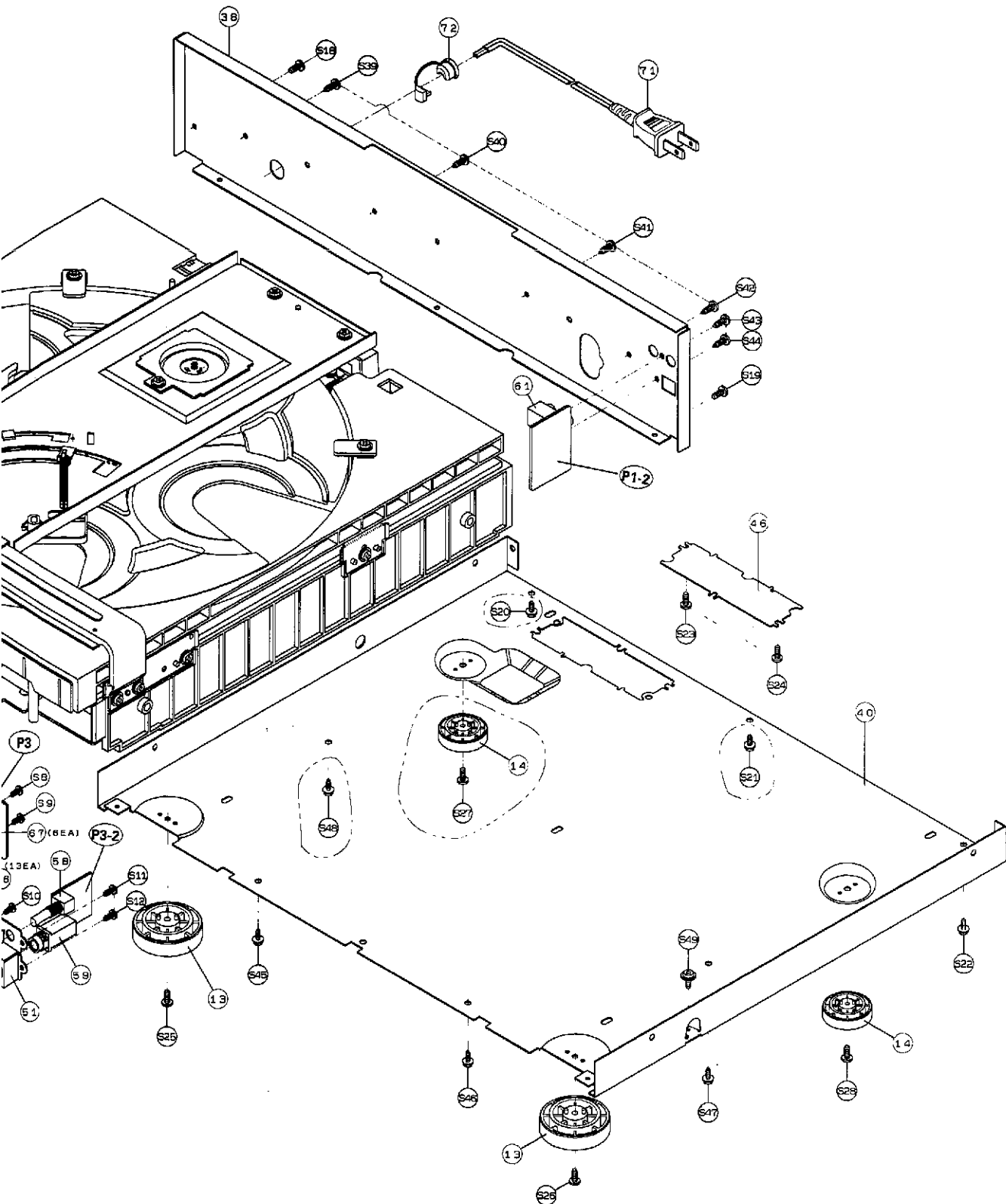
OPTICAL/DIGI P.C.BOARD



GENERAL UNIT EXPLODED VIEW

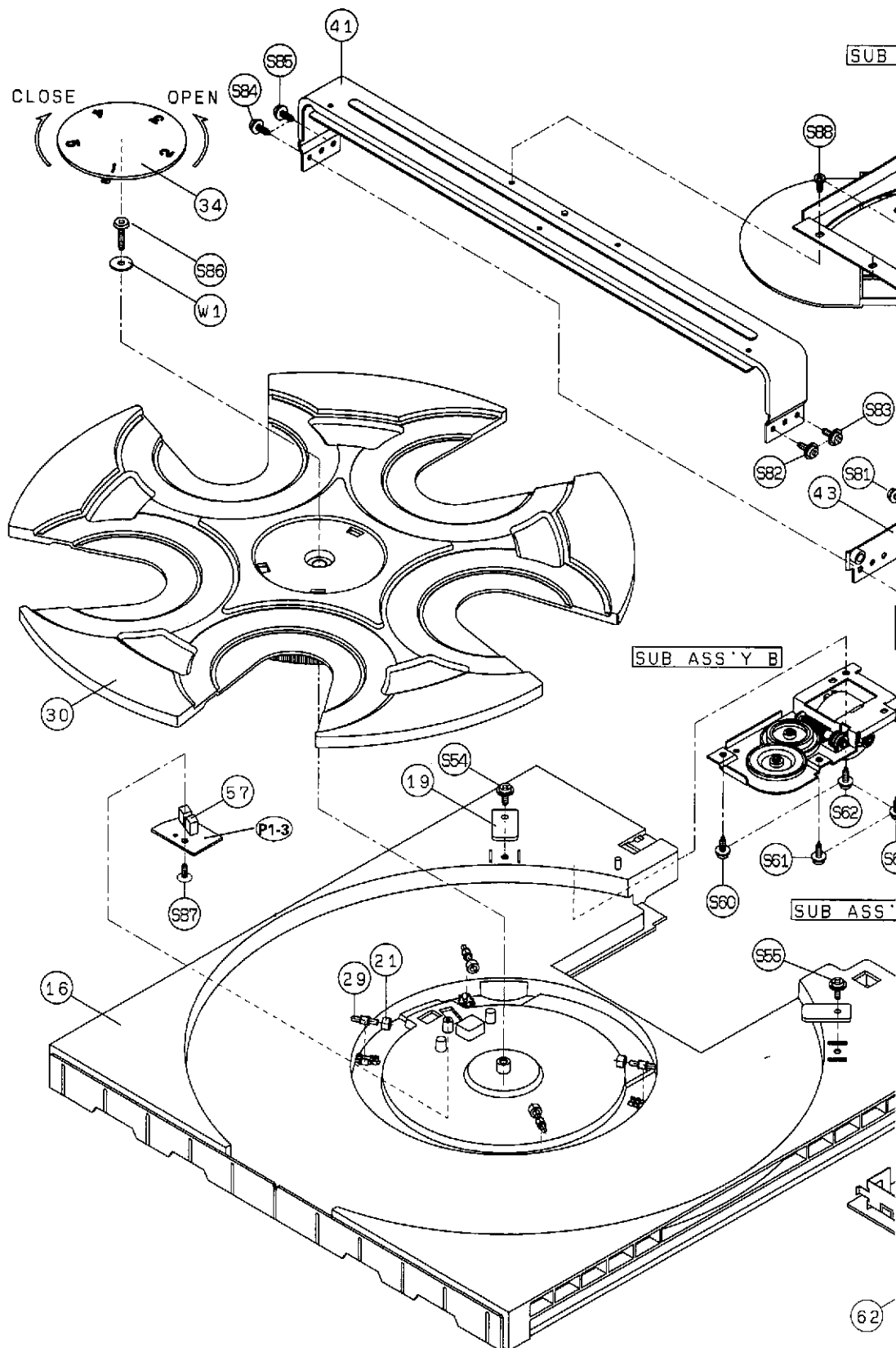
CABINET AND CHASSIS

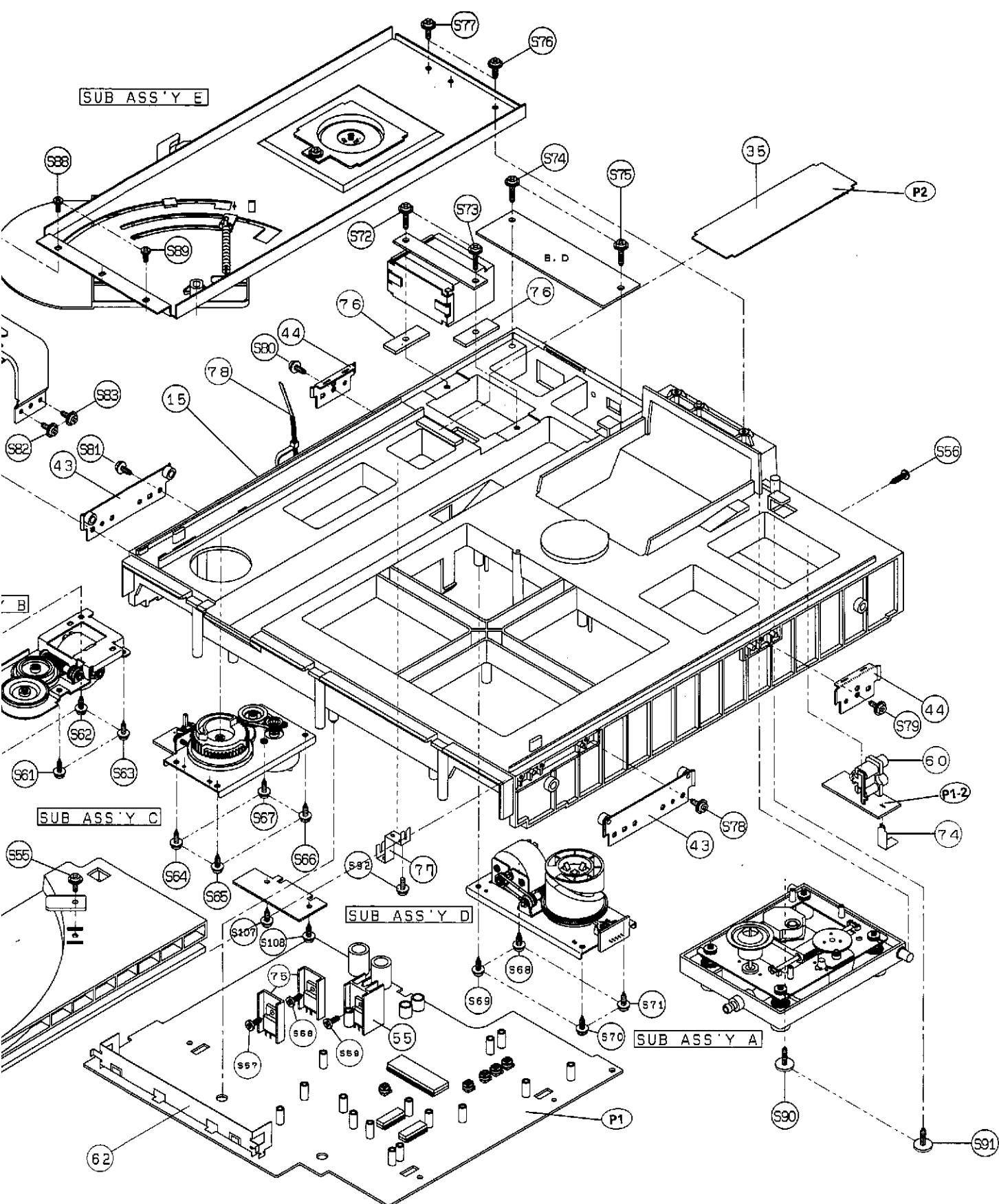




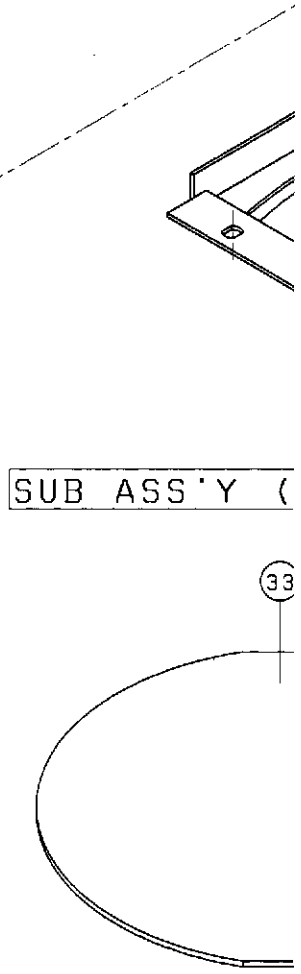
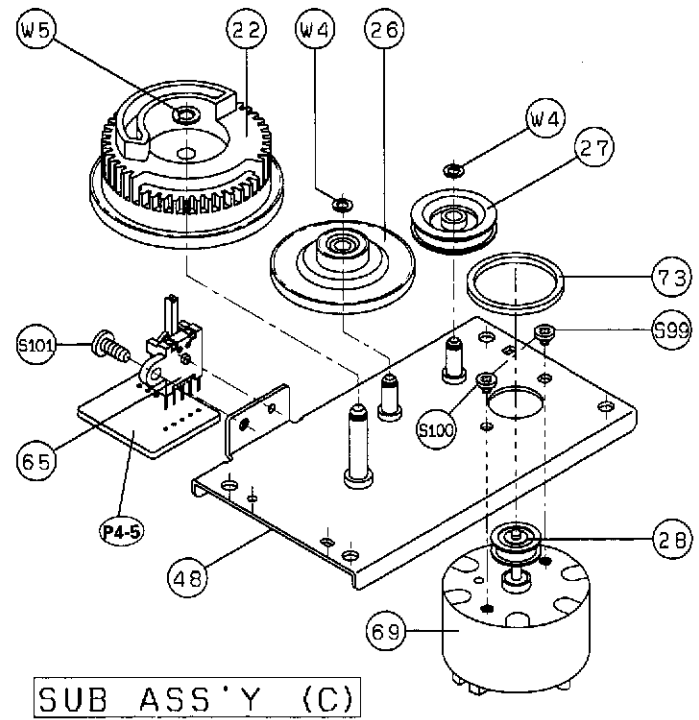
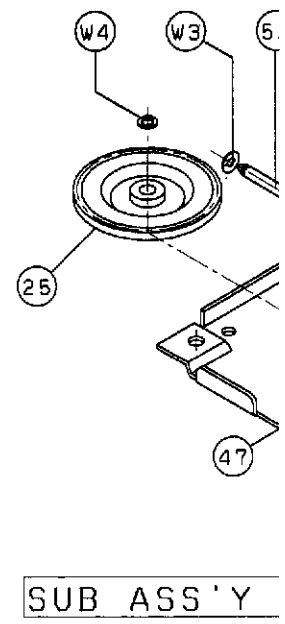
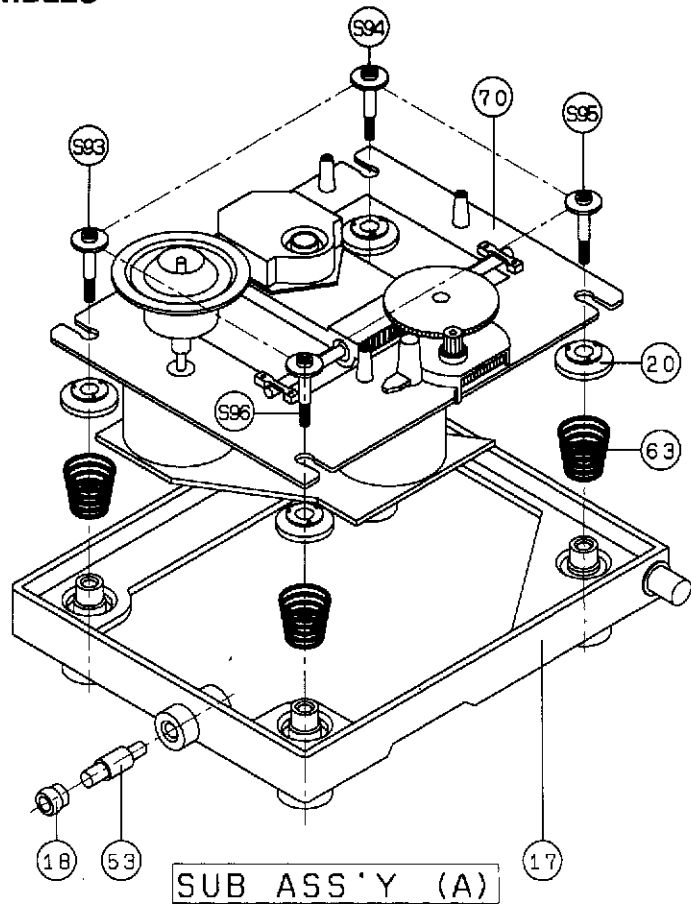
MECHANISM

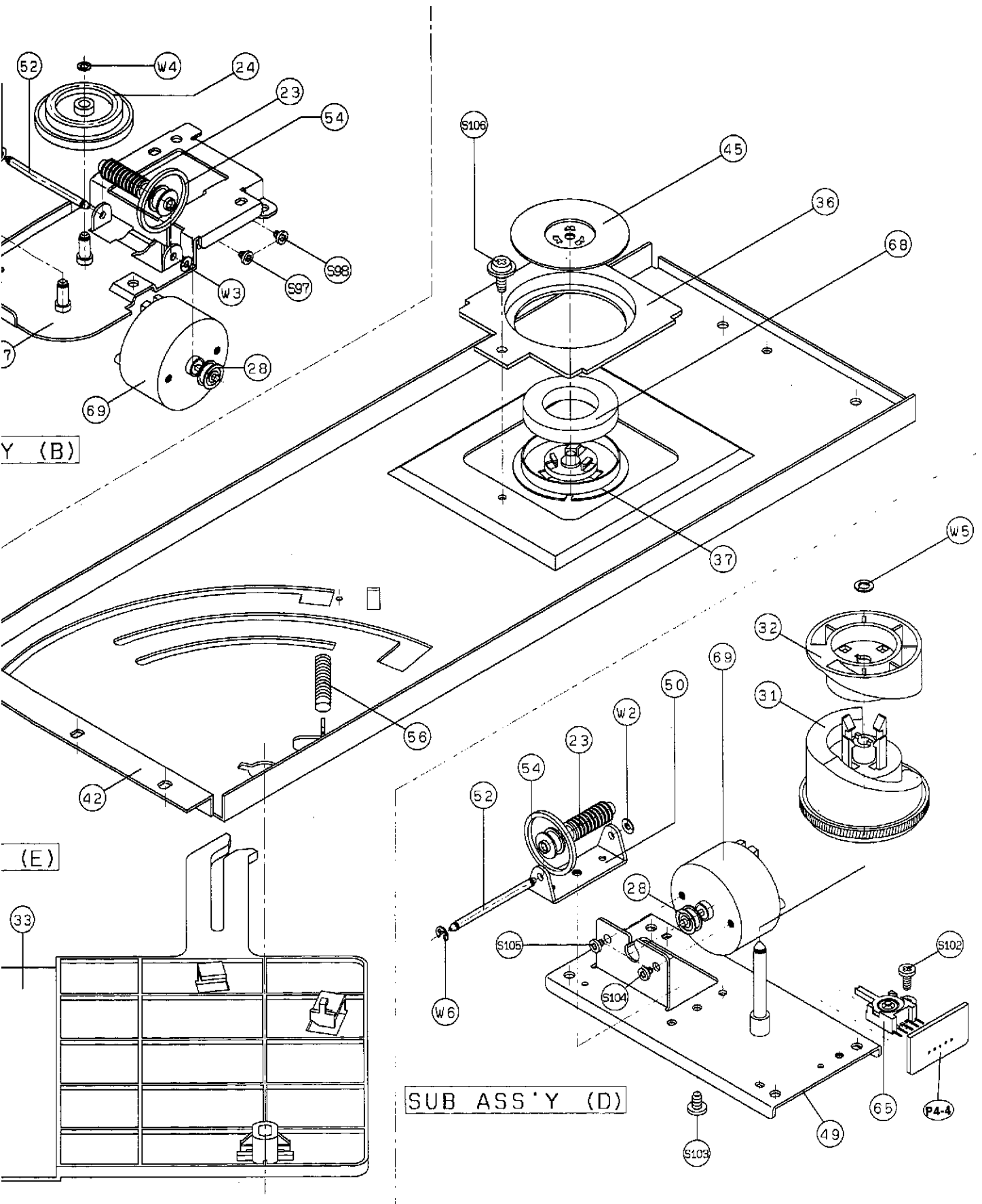
EXPLODED VIEW OF ASS'Y MECHANISM



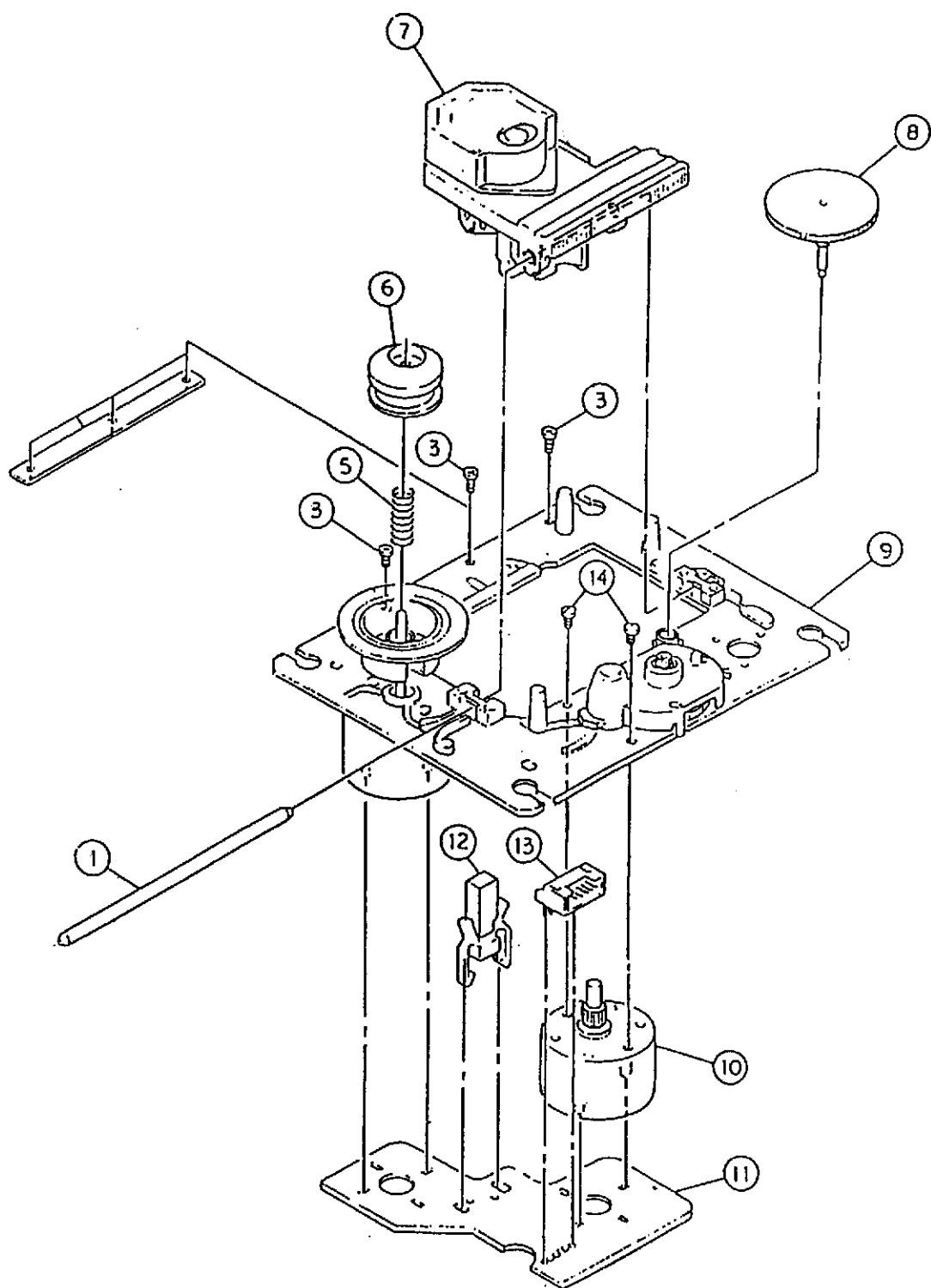


MECHANISM ASSEMBLIES





CD MECHANISM (KSM-2101A-AM)



GENERAL UNIT PARTS LIST

Ref. No.	Part No.	Description	Q'ty	Ref. No.	Part No.	Description	Q'ty
CABINET & CHASSIS PARTS LIST							
CABINET AND CHASSIS							
8	04854508741	Knob Rotary	1	17	05570800040	Sub Ass'y "A", CD mechanism	
13	04603310251	Foot (H. S)	2	18	6022601810	Base D. U.	1
14	04603510151	Foot Base	1	20	6065105610	Rolling Cap	1
15	6020600010	Body Mecha	2	53	6715018420	Rubber Damping	4
16	6020800010	Tray Roulette	4	63	7005007230	Shaft Base D. U.	1
19	6065104120	Cover Drop	2	70	6555009220	Spring Damping	4
21	6715018820	Rubber Roller	4	S93-S96	5708012910	CD Mecha KSM-210A-AM	1
29	7115003210	Roller Roulette	4		8155001110	Screw Damping	4
30	7121400220	Roulette	1				
34	04858300412	Cover Roulette	1				
35	8585006040	Cover Power B'D	1		05650000002	Sub Ass'y "B", Roulette Gear	
38	04610204052	Chassis Back	1	23	7103000910	Worm	1
39	04612202201	Cover Top	1	24	7103001110	Gear Roulette	1
40	6121606610	Chassis Main	1	25	7103001210	Gear Idle	1
41	6122631530	Frame Body	1	28	7113001310	Pulley, Motor	1
43	6143001120	Guide Tray, F	2	47	6503019420	Bracket, Roulette	1
44	6145002120	Guide Tray, B	2	52	7005007110	Shaft Worm	1
46	6165138410	Cover Fuse	1	54	7165002420	Belt, 18x1.5x1.5	1
71 ▲	4308001410	AC Cord, EHD-0008-266P, 2000mm, Black	1	69	5558200310	Motor RF-500TB-14415	1
76	8585006410	Holder, Trans	2	S97/S98	8009126031	Screw BM 2.6x3Y	2
72	6518000710	Stopper, Cord	4	W3	8338300710	Poly Washer 2.1x5x0.5	2
77	4205003510	Terminal, Lead	1	W4	8338300810	Poly Washer 2.6x6x0.5	2
78	6528002810	Tie, Locking	1	P4-2	4002517720	P.C.B Skip Motor	1
	6725002830	Sponge, Tray, 2t	1	CNT107	4428515410	Wafer 4P	1
	6725002840	Sponge, Tray, 4t	5	CNT201	4428505710	Wafer 3P	1
				C302	3509222233	Ceramic Disc	0.0022 uF 50 V J
(CNT101)	4358508201	Lead Ass'y 8P, 200 mm, CD mecha to Main B'	1	R301	3069151970	Cabon Film	150 ohm 1/5 W J
(CNT102)	4358508202	Lead Ass'y 8P 200 mm, CD mecha to Main B' White and blue	1	R302	3069103970	Cabon Film	10 kohm 1/5 W J
(CNT103)	4358504105	Lead Ass'y 4P, 100 mm, CD mecha to Main B'	1				
(CNT107)	4358504290	Lead Ass'y 4P 290mm, with tube, yellow, Ass'y Rolett gear to Sensor Motor B'D,	1		05650000001	Sub Ass'y "C", Loading Gear	
S57-S59	8109230061	Screw #2BTC 3x8Y	3	CNT104	4358105203	Lead Ass'y 5P 200mm, to Main B'D	1
S18-S30	8109230083	Screw #2BTC 3x8B	13	22	7102000110	Gear Loading	1
S78-S85	8109230101	Screw #2BTC 3x10Y	8	26	7103001310	Gear Center	1
S86	8109230161	Screw #2BTC 3x16Y	1	27	7103001420	Gear Pulley 2	1
S38-S44,S56	8119130123	Screw #1PTC 3x12B	7	28	7113001310	Pulley, Motor	1
S88/S89	8119430051	Screw SAM 3x5Y	2	48	6503019520	Bracket, Loading (2)	1
S87	8129126103	Screw #1FT 2.6x10B	1	73	7165002210	Belt, 25x1.5x1.5	1
S90,S91	8155001210	Screw Mecha	2	69	5558200310	Motor RF-500TB-14415	1
S60-S77	8159130121	Screw #1WPTC 3x12Y	18	S99/S100	8009126031	Screw BM 2.6x3Y	2
S45-S48	8159130121	Screw #1WPTC 3x12Y	4	S101	8009126061	Screw BM 2.6x6Y	1
S49,S92	8159230081	Screw #2WPTC 3x8Y	2	W4	8338300810	Poly Washer 2.6x6x0.5	2
S31-S33	8159230083	Screw #2WPTC 3x8B	3	W5	8338300910	Poly Washer 3.2x6x0.5	1
S54/S55	8159230083	Screw #2WPTC 3x8B	2	P4	4002517700	P.C.B Motor	1
S37/S38	8159230083	Screw #2WPTC 3x8B	2	65	4638003210	SW Lever, SSCF21028A	1
S50-S53	8159440083	Screw WSAM 4x8B	4	P4-5	4002517750	P.C.B IN/OUT Leaf	1
W1	8305003810	Washer Plain Ø14	1				
					05650000001	Sub Ass'y "D", Cam Gear	
	05850100200	ASSEMBLY FRONT PANEL		CNT108	4358105204	Lead Ass'y 5P 200mm, to Main B'D	1
1	04850103302	Panel, Front	1	23	7103000910	Worm	1
2	6503030110	Bracket, Support	1	28	7113001310	Pulley, Motor	1
3	8553019410	Window Display	1	31	7142000210	Cam Gear	1
4	04855301951	Filter F/L	1	32	7142000310	Cam Cover	1
5	04854305851	Button, Display	1	49	6503019610	Bracket, Cam	1
6	04854512331	Button, Power	1	50	6505105610	Bracket, Worm 2	1
7	6555004380	Spring Button,	1	52	7005007110	Shaft Worm	1
9	04854512341	Button, Play	1	54	7165002420	Belt, 18x1.5x1.5	1
10	04854305831	Button, Function (A)	1	69	5558200310	Motor RF-500TB-14415	1
11	04854305841	Button, Function (B)	1	S104/S105	8009126031	Screw BM 2.6x3Y	2
12	04856200511	Door Tray	2	S101	8009126061	Screw BM 2.6x6Y	1
51	6505137010	Bracket, Phone	1	S103	8119430051	Screw SAM 3x5Y	1
S10-S17	8109230083	Screw #2BTC 3x8B	17	W2	8338300610	Poly Washer 2.1x5x0.3	1
S34-S36	8159230083	Screw WPTC 3x8B	3	W5	8338300910	Poly Washer 3.2x6x0.5	1
				W6	8339020011	Washer E-Ring Ø2	1

Ref. No.	Part No.	Description	Q'ty
P4-1	4002517710	P.C.B Chucking	1
65	4638003210	SW Lever, SSCF21028A	1
P4-4	4002517740	P.C.B Up/Down Leaf	1
	05612000000	Sub Ass'y "E", Chuck	
33	8582001020	Cover Disc	1
36	6043008410	Guide Chuck	1
37	6063103010	Base Magnet	1
42	6125000120	Chassis, Chuk	1
45	6023408610	Cover, Magnet	1
68	5125000910	Magnet, Ferrite	1
56	6555306110	Spring Cover	1
S106	8119430051	Screw SAM 3x5Y	1
55	7505206150	Heatsink REG TR KA7805	1
57	2408001111	SG-2, Sensor Photo	1
58	3208067210	VR, Level	1
59	4438005010	Jack, Phone, ABS, Gold	1
60	4438103010	Jack RCA 2P	1
61	4438007510	Jack Mini 2P	1
62	6513004420	Holder FIP	1
64	4628055810	SW Push Power	1
66	4658003710	SW Tact, SKHV10910D01	13
66	4658003710	SW Tact, SKHV10910D01	6
67	4658004410	SW Tact, EVQ-PJJ-05T	5
74	6505139410	Bracket, Ground	1
75	7505202410	Heatsink REG TR KA7812	1
75	7505202410	Heatsink REG TR KA7912	1

CD MECHANISM (KSM-2101A-AM)

Ref. No.	Part No.	Description	Q'ty
1	5798900002	Shaft, Slide	1
3/4		Not Used.	
5	5798900003	Spring T/T	1
6	5798900004	Centering L/O	1
7	5798900001	Pick-up, KSS-210A (S)-RP	1
8	5798900005	Gear A	1
9	5798900006	T/T Chassis Assembly (MT)	1
10	5798900007	Motor Gear Assembly (MT)	1
11	5798900008	P.C.B Motor	1
12	5798900009	Switch, Leaf	1
13	5798900010	Wafer 4P	1
14	8019120031	Screw PM 2x3 ZNY	1

The following parts are only for European version.

Ref. No.	Part No.	Description	Q'ty
38	046102043021	Chassis Back	1
72	6518000111	Stopper, Cord	4
71 Δ	4308000430	AC Cord, EHD-0008-266P, 2000mm, Black	1

PRODUCT SAFETY NOTICE

Each precaution in this manual should be followed during servicing. Components identified with the IEC symbol Δ in the parts list and the safety can be of special significance. When replacing a component identified with Δ , use only the replacement parts designated, or parts with the same ratings of resistance, wattage or voltage that are designated in the parts list in this manual. Leakage-current or resistance measurements must be made to determine that exposed parts are acceptably insulated from the supply circuit before returning the product to the customer.

SOME OF THE 12 DIGIT PART NUMBERS
ARE MISSING THE LAST DIGIT. THEY
CAN BE CORRECTED BY USING THIS SHEET

The followings are the full parts number for summary of 12-digit parts number.

Ref #	Parts number	description	Q'ty per unit	Remark
8	048545087411	Knob Rotary	1	
13	046033102511	Foot (H.S)	2	
14	046035101511	Foot Base	1	
34	048583004121	Cover Roulette	1	
38	046102040521	Chassis Back	1	120V only
39	046122022011	Cover Top	1	
	048501002000	Assembly Front Panel		
1	048501033021	Panel, Front	1	
4	048553019511	Filter F/L	1	
5	048543058511	Button, Display	1	
6	048545123312	Button, Power	1	
9	048545123412	Button, Play	1	
10	048543058312	Button, Function (A)	1	
11	048543058412	Button, Function (B)	1	
12	048562005112	Door, Tray	2	
	055708000408	Sub Ass'y "A", CD Mechanism		
	056500000025	Sub Ass'y "B", Roulette Gear		
	056500000016	Sub Ass'y "C", Loading Gear		
	056500000017	Sub Ass'y "D", Cam Gear		
	056120000008	Sub Ass'y "E", Chuck		
38	046102043021	Chassis Back	1	230V only

ELECTRICAL PARTS LIST

PRODUCT SAFETY NOTICE: Products marked with Δ have special characteristics important to safety.

If you replace of these components, read carefully the product safety notice in this manual.

Don't degrade the safety of the product though improper servicing.

Resistor/Capacitor Tolerance, D: ($\pm 0.5\%$), J: ($\pm 5\%$), K: ($\pm 10\%$), M: ($\pm 20\%$), Z: (+80, -20%).

Ref. No.	Part No.	Description	Q'ty	Ref. No.	Part No.	Description	Q'ty
P1	054002008030	ASSY P.C.B MAIN	1	C178-C181	3519100935	Ceramic tubular	10 pF 50V J 4
		Miscellaneous		C182	3679562120	Mylar	0.006 uF 100V J 1
55	7505206150	Heatsink REG TR KA7805	1	C183-C186	3519221935	Ceramic tubular	220 pF 50V J 4
75	7505202410	Heatsink REG TR KA7812	1	C187	3679222120	Mylar	0.002 uF 100V J 1
75	7505202410	Heatsink REG TR KA7912	1	C188	3479310121	Electrolytic SG	100 uF 10V M 1
62	6513004420	Holder FIP	1	C189	3679562120	Mylar	0.006 uF 100V J 1
		Switches		C190	3479310121	Electrolytic SG	100 uF 10V M 1
SW101	4658003710	SW Tact, SKHV10910D01	1	C191	3679222120	Mylar	0.002 uF 100V J 1
SW102	4658003710	SW Tact, SKHV10910D01	1	C192	3479310121	Electrolytic SG	100 uF 10V M 1
		Capacitors		C193-C195	3679333120	Mylar	0.033 uF 100V J 3
				C196/C197	3519121935	Ceramic tubular	120 pF 50V J 2
				C198/C199	3679122120	Mylar	0.001 uF 100V J 2
C101	3679103120	Mylar	0.01 uF 100V J 1	C200	3479310121	Electrolytic SG	100 uF 10V M 1
C103	3479310121	Electrolytic SG	100 uF 10V M 1	C201	3679153120	Mylar	0.015 uF 100V J 1
C104	3679103120	Mylar	0.01 uF 100V J 1	C202-C204	3519100935	Ceramic tubular	10 pF 50V J 3
C105	3479347061	Electrolytic SG	47 uF 35V M 1	C205	3519470935	Ceramic tubular	47 pF 50V J 1
C106	3519223935	Ceramic tubular	0.022 uF 50V J 1	C206	3519100935	Ceramic tubular	10 pF 50V J 1
C107 Δ	3479347071	Electrolytic SG	47 uF 50V M 1	C207	3519561935	Ceramic tubular	560 pF 50V J 1
C108	3679103120	Mylar	0.01 uF 100V J 1	C208	3519472915	Ceramic tubular	4700 pF 16V J 1
C109 Δ	3519104935	Ceramic tubular	0.1 uF 16V F 1	C209	3679103120	Mylar	0.01 uF 100V J 1
C110/C111	3679103120	Mylar	0.01 uF 100V J 2	C210	3679333120	Mylar	0.033 uF 100V J 1
C112	3519471935	Ceramic tubular	470 pF 50V J 1	C211	3679103120	Mylar	0.01 uF 100V J 1
C113	3479347071	Electrolytic SG	47 uF 50V M 1	C212/C213	3519470935	Ceramic tubular	47 pF 50V J 2
C114	3519471935	Ceramic tubular	470 pF 50V J 1	C214	3679153120	Mylar	0.015 uF 100V J 1
C115-C117	3679103120	Mylar	0.01 uF 100V J 3	C215	3519470935	Ceramic tubular	47 pF 50V J 1
C118/C119	3409310249	Electrolytic SG	1000 uF 25V M 2	C216/C217	3479322141	Electrolytic SG	220 uF 25V M 2
C120 Δ	3409322249	Electrolytic SG	2200 uF 16V M 1	C218	3479347871	Electrolytic SG	0.47 uF 50V M 1
C121	3519102935	Ceramic tubular	0.001 uF 50V J 1	C219/C220	3479310071	Electrolytic SG	10 uF 50V M 2
C122/C123	3529220210	Ceramic Disc(CH)	22 pF 50V J 2	C221	3519103915	Ceramic tubular	0.01 pF 16V J 1
C124	3679333120	Mylar	0.033 uF 100V J 1	C222	3479310121	Electrolytic SG	100 uF 10V M 1
C125	3479347871	Electrolytic SG	0.47 uF 50V M 1	C223	3479347871	Electrolytic SG	0.47 uF 50V M 1
C125 Δ	3409322249	Electrolytic SG	2200 uF 16V M 1	C224	3679222120	Mylar	0.002 uF 100V J 1
C127	3479310971	Electrolytic SG	1 uF 50V M 1	C226	3519223935	Ceramic tubular	0.022 uF 50V J 1
C129	3479310121	Electrolytic SG	100 uF 10V M 1	C227/C228	3519101935	Ceramic tubular	100 pF 50V J 2
C130	3519223935	Ceramic tubular	0.022 uF 50V J 1	C300	3479310071	Electrolytic SG	10 uF 50V M 1
C131	3479333971	Electrolytic SG	3.3 uF 50V M 1	C302	3519473935	Ceramic tubular	0.047 uF 50V J 1
C132	3519101935	Ceramic tubular	100 pF 50V J 1	C601	3519104935	Ceramic tubular	0.1 uF 50V F 1
C133	3519220935	Ceramic tubular	22 pF 50V J 1	C602	3519223935	Ceramic tubular	0.022 uF 50V J 1
C134	3479310971	Electrolytic SG	1 uF 50V M 1	C603	3519102935	Ceramic tubular	0.001 uF 50V J 1
C135	3519101935	Ceramic tubular	100 pF 50V J 1	C604	3519104935	Ceramic tubular	0.1 uF 50V F 1
C136	3519471935	Ceramic tubular	470 pF 50V J 1			Resistors	
C137	3519223935	Ceramic tubular	0.022 uF 50V J 1	R101/R102	3069339970	Carbon Film	3.3 ohm 1/5W J 1
C138/C139	3479347041	Electrolytic SG	47 uF 25V M 2	R103	3069472970	Carbon Film	4.7 Kohm 1/5W J 1
C140	3479322131	Electrolytic SG	220 uF 16V M 1	R104	3069473970	Carbon Film	47 Kohm 1/5W J 1
C141	3479310071	Electrolytic SG	10 uF 50V M 1	R105/R106	3069100970	Carbon Film	10 ohm 1/5W J 2
C142	3479310121	Electrolytic SG	100 uF 10V M 1	R107	3069103970	Carbon Film	10 Kohm 1/5W J 1
C143	3519103915	Ceramic tubular	0.01 uF 16V J 1	R108	3069154970	Carbon Film	150 Kohm 1/5W J 1
C144/C145	3479347041	Electrolytic SG	47 uF 25V M 2	R109	3069104970	Carbon Film	100 Kohm 1/5W J 1
C146	3519472915	Ceramic tubular	4700 pF 16V J 1	R110	3069103970	Carbon Film	10 Kohm 1/5W J 1
C148	3519101935	Ceramic tubular	100 pF 50V J 1	R111	3069104970	Carbon Film	100 Kohm 1/5W J 1
C149	3479347971	Electrolytic SA	4.7 uF 50V J 1	R112	3069154970	Carbon Film	150 Kohm 1/5W J 1
C150	3519101935	Ceramic tubular	100 pF 50V J 1	R113	3069104970	Carbon Film	100 Kohm 1/5W J 1
C151	3579220130	Ceramic Disc	22 pF 50V J 1	R114	3069473970	Carbon Film	47 Kohm 1/5W J 1
C152-C154	3479310121	Electrolytic SG	100 uF 10V M 3	R115	3069104970	Carbon Film	100 Kohm 1/5W J 1
C155/C156	3479347041	Electrolytic SG	47 uF 25V M 2	R116	3069512970	Carbon Film	5.1 Kohm 1/5W J 1
C157	3679153120	Mylar	0.015 uF 100V J 1	R117	3069104970	Carbon Film	100 Kohm 1/5W J 1
C158	3679472120	Mylar	0.005 uF 100V J 1	R118-R121	3069512970	Carbon Film	5.1 Kohm 1/5W J 4
C159	3519223935	Ceramic tubular	0.022 uF 50V J 1	R122	3069104970	Carbon Film	100 Kohm 1/5W J 1
C160	3479310121	Electrolytic SG	100 uF 10V M 1	R123-R125	3069512970	Carbon Film	5.1 Kohm 1/5W J 3
C161	3479310071	Electrolytic SG	10 uF 50V M 1	R126	3069229970	Carbon Film	2.2 ohm 1/5W J 1
C162	3479333971	Electrolytic SG	3.3 uF 50V M 1	R127	3069103970	Carbon Film	10 Kohm 1/5W J 1
C163/C164	3519101935	Ceramic tubular	100 pF 50V J 2	R128	3069222970	Carbon Film	2.2 Kohm 1/5W J 1
C165-C168	3479310141	Electrolytic SG	100 uF 25V M 4	R129	3069473970	Carbon Film	47 Kohm 1/5W J 1
C170	3519102935	Ceramic tubular	0.001 uF 50V J 1	R130/R131	3069512970	Carbon Film	5.1 Kohm 1/5W J 2
C171	3679104122	Mylar	0.1 uF 100V J 1	R132/R133	3069103970	Carbon Film	10 Kohm 1/5W J 2
C172	3479322071	Electrolytic SG	22 uF 50V M 1	R134	3069222970	Carbon Film	2.2 Kohm 1/5W J 1
C173	3479333971	Electrolytic SG	3.3 uF 50V M 1	R135	3069339970	Carbon Film	3.3 ohm 1/5W J 1
C174/C175	3519561935	Ceramic tubular	560 pF 50V J 2	R136/R137	3069512970	Carbon Film	5.1 Kohm 1/5W J 2
C176	3679104122	Mylar	0.1 uF 100V J 1	R138	3069102970	Carbon Film	1 Kohm 1/5W J 1
C177	3679473120	Mylar	0.047 uF 100V J 1	R140	3069105970	Carbon Film	1 Mohm 1/5W J 1

Ref. No.	Part No.	Description	Q'ty	Ref. No.	Part No.	Description	Q'ty		
R141	3069102970	Carbon Film	1 Kohm 1/5W J	1	R267	3069221970	Carbon Film	220 ohm 1/5W J	1
R142	3069103970	Carbon Film	10 Kohm 1/5W J	1	R268	3069104970	Carbon Film	100 Kohm 1/5W J	1
R143	3069105970	Carbon Film	1 Mohm 1/5W J	1	R269/R270	3069273970	Carbon Film	27 Kohm 1/5W J	2
R144	3069332970	Carbon Film	3.3 Kohm 1/5W J	1	R271-R273	3069221970	Carbon Film	220 ohm 1/5W J	3
R145-R148	3069104970	Carbon Film	100 Kohm 1/5W J	4	R274	3069102970	Carbon Film	1 Kohm 1/5W J	1
R149	3069102970	Carbon Film	1 Kohm 1/5W J	1	R275	3069103970	Carbon Film	10 Kohm 1/5W J	1
R150/R151	3069104970	Carbon Film	100 Kohm 1/5W J	2	R276	3069101970	Carbon Film	100 ohm 1/5W J	1
R152-R155	3069681970	Carbon Film	680 ohm 1/5W J	4	R277-R280	3069330970	Carbon Film	33 ohm 1/5W J	3
R156	3069104970	Carbon Film	100 Kohm 1/5W J	1	R281	3069243970	Carbon Film	24 Kohm 1/5W J	1
R157	3069273970	Carbon Film	27 Kohm 1/5W J	1	R282	3069101970	Carbon Film	100 ohm 1/5W J	1
R158	3069472970	Carbon Film	4.7 Kohm 1/5W J	1	R283/R284	3069103970	Carbon Film	10 Kohm 1/5W J	2
R159	3069104970	Carbon Film	100 Kohm 1/5W J	1	R285	3069102970	Carbon Film	1 Kohm 1/5W J	1
R160	3069103970	Carbon Film	10 Kohm 1/5W J	1	R286	3069103970	Carbon Film	10 Kohm 1/5W J	1
R161-R164	3069681970	Carbon Film	680 ohm 1/5W J	4	R287	3069220970	Carbon Film	22 ohm 1/5W J	1
R165	3069472970	Carbon Film	4.7 Kohm 1/5W J	1	R288	3069183970	Carbon Film	18 Kohm 1/5W J	1
R166	3069273970	Carbon Film	27 Kohm 1/5W J	1	R289	3069273970	Carbon Film	2.7 Kohm 1/5W J	1
R167	3069753970	Carbon Film	75 Kohm 1/5W J	1	R290	3069103970	Carbon Film	10 Kohm 1/5W J	1
R168	3069103970	Carbon Film	10 Kohm 1/5W J	1	R291	3069183970	Carbon Film	18 Kohm 1/5W J	1
R169/R170	3069104970	Carbon Film	100 Kohm 1/5W J	2	R292	3069103970	Carbon Film	10 Kohm 1/5W J	1
R171	3069223970	Carbon Film	22 Kohm 1/5W J	1	R293	3069273970	Carbon Film	2.7 Kohm 1/5W J	1
R172	3069473970	Carbon Film	47 Kohm 1/5W J	1	R294	3069220970	Carbon Film	22 ohm 1/5W J	1
R173	3069104970	Carbon Film	100 Kohm 1/5W J	1	R295	3069473970	Carbon Film	47 Kohm 1/5W J	1
R174	3069102970	Carbon Film	1 Kohm 1/5W J	1	R296	3069183970	Carbon Film	18 Kohm 1/5W J	1
R175	3069681970	Carbon Film	680 ohm 1/5W J	1	R297	3069102970	Carbon Film	1 Kohm 1/5W J	1
R176	3069273970	Carbon Film	27 Kohm 1/5W J	1	R298	3069153970	Carbon Film	15 Kohm 1/5W J	1
R177	3069223970	Carbon Film	22 Kohm 1/5W J	1	R299	3069102970	Carbon Film	1 Kohm 1/5W J	1
R178	3069101970	Carbon Film	100 ohm 1/5W J	1	R300	3069102970	Carbon Film	1 Kohm 1/5W J	1
R179	3069474970	Carbon Film	470 Kohm 1/5W J	1	R301	3069103970	Carbon Film	10 Kohm 1/5W J	1
R180	3069101970	Carbon Film	100 ohm 1/5W J	1	R302	3069203970	Carbon Film	20 Kohm 1/5W J	1
R181	3069822970	Carbon Film	8.2 Kohm 1/5W J	1	R309	3069100970	Carbon Film	10 ohm 1/5W J	1
R182	3069223970	Carbon Film	22 Kohm 1/5W J	1	R310	3069109970	Carbon Film	1 ohm 1/5W J	1
R183	3069273970	Carbon Film	27 Kohm 1/5W J	1	R311	3069109970	Carbon Film	1 ohm 1/5W J	1
R184	3069104970	Carbon Film	100 Kohm 1/5W J	1	R312	3029108472	Metal Film	1 ohm 1 W J	1
R185	3069332970	Carbon Film	3.3 Kohm 1/5W J	1	R320	3069102970	Carbon Film	1 Kohm 1/5W J	1
R186	3069124970	Carbon Film	120 Kohm 1/5W J	1	Variable Resistors				
R187	3069104970	Carbon Film	100 Kohm 1/5W J	1	VR101	3248010243	Semi, 1k, PLL		1
R188-R190	3069203970	Carbon Film	20 Kohm 1/5W J	3	VR102	3248050343	Semi, 50k, Focus Bias		1
R191/R192	3069100970	Carbon Film	10 ohm 1/5W J	2	VR103	3248020343	Semi, 20k, Focus Gain		1
R193/R194	3069123970	Carbon Film	12 Kohm 1/5W J	2	VR104	3248020343	Semi, 20k, EF Balance		1
R195-R198	3069100970	Carbon Film	10 ohm 1/5W J	4	VR105	3248020343	Semi, 20k, Tracking Gain		1
R199/R200	3069123970	Carbon Film	12 Kohm 1/5W J	2	Diodes				
R201/R202	3069100970	Carbon Film	10 ohm 1/5W J	2	D101	2258599107	Zener, UZ 9.1 BSC, Rectifier		1
R203	3069124970	Carbon Film	120 Kohm 1/5W J	1	D102	2258599128	Zener, UZ 30 BSD, Rectifier		1
R204-R206	3069203970	Carbon Film	20 Kohm 1/5W J	3	△ D103	2258100135	1N4002, Rectifier		1
R207	3069362970	Carbon Film	3.6 Kohm 1/5W J	1	△ D104	2058322101	1N4148N, Rectifier (=2058306101)		1
R208-R211	3069272970	Carbon Film	2.7 Kohm 1/5W J	4	△ D105	2258100135	1N4002, Rectifier		1
R212	3069203970	Carbon Film	20 Kohm 1/5W J	1	D106	2058322101	1N4148N, Switching (=2058306101)		1
R214	3069203970	Carbon Film	20 Kohm 1/5W J	1	△ D107	2258100135	1N4002, Rectifier		1
R216	3069154970	Carbon Film	150 Kohm 1/5W J	1	D108	2058322101	1N4148N, Switching (=2058306101)		1
R217	3069153970	Carbon Film	15 Kohm 1/5W J	1	△ D109-D114	2258100135	1N4002, Rectifier		5
R218	3069332970	Carbon Film	3.3 Kohm 1/5W J	1	D115-D119	2058322101	1N4148N, Switching (=2058306101)		5
R219/R220	3069823970	Carbon Film	82 Kohm 1/5W J	2	D121-D132	2058322101	1N4148N, Biasing (=2058306101)		12
R221/R222	3069330970	Carbon Film	33 ohm 1/5W J	2	D133	2058322101	1N4148N, Muting (=2058306101)		1
R223-R226	3069151970	Carbon Film	150 ohm 1/5W J	4	D134	2058322101	1N4148N, Switching (=2058306101)		1
R227	3069391970	Carbon Film	390 ohm 1/5W J	1	D135	2258599102	Zener, UZ 4.3 BSB, Rectifier		1
R228/R229	3069330970	Carbon Film	33 ohm 1/5W J	2	Transistors				
R230	3069220970	Carbon Film	22 ohm 1/5W J	1	Q101/Q102	2208206113	MPSA56, PNP		2
R231/R232	3069122970	Carbon Film	1.2 Kohm 1/5W J	2	Q103/Q104	2208606114	MPSA06, NPN		2
R233	3069391970	Carbon Film	390 ohm 1/5W J	1	Q105	2208206113	MPSA56, PNP		1
R234	3069563970	Carbon Film	56 Kohm 1/5W J	1	Q106-Q109	2208606104	KTC1815Y/KTC3198Y, NPN		4
R235/R236	3069390970	Carbon Film	39 ohm 1/5W J	2	Q110	2228106107	KTA1023, PNP		1
R237/R238	3069123970	Carbon Film	12 Kohm 1/5W J	2	Q111	2208206105	KTA1015Y/KTA1266Y, PNP		1
R239/R240	3069390970	Carbon Film	39 ohm 1/5W J	2	Q112	2228406120	KTC1027, NPN		1
R241/R242	3069562970	Carbon Film	5.6 Kohm 1/5W J	2	Q113	2208622106	DTC114Y, NPN		1
R243/R244	3069390970	Carbon Film	39 ohm 1/5W J	2	Q116	2208606112	2SD1302S, NPN		1
R245/R246	3069123970	Carbon Film	12 Kohm 1/5W J	2	Q119-Q121	2208622109	DTC144E, NPN		3
R247/R248	3069390970	Carbon Film	39 ohm 1/5W J	2	Q122	2208606114	MPSA06, NPN		1
R249	3069223970	Carbon Film	22 Kohm 1/5W J	1	Q123/Q124	2208206113	MPSA56, PNP		2
R250/R251	3069103970	Carbon Film	10 Kohm 1/5W J	2	Q125/Q126	2208606114	MPSA06, NPN		2
R252	3069563970	Carbon Film	56 Kohm 1/5W J	1	Q127	2208206113	MPSA56, PNP		1
R253/R254	3069362970	Carbon Film	3.6 Kohm 1/5W J	2	Q128/Q129	2208206104	KTA1268 BL, PNP		2
R255	3069101970	Carbon Film	100 ohm 1/5W J	1	Q130/Q131	2208606108	KTC3200 BL, NPN		2
R256/R257	3069203970	Carbon Film	20 Kohm 1/5W J	2	Q132/Q133	2208206104	KTA1268 BL, PNP		2
R258/R259	3069512970	Carbon Film	5.1 Kohm 1/5W J	2	Q134/Q135	2208606108	KTC3200 BL, NPN		2
R260	3069102970	Carbon Film	1 Kohm 1/5W J	1	Q136/Q137	2208606114	MPSA06, NPN		2
R261/R262	3069362970	Carbon Film	3.6 Kohm 1/5W J	2	Q138/Q139	2208206113	MPSA56, PNP		2
R263	3069473970	Carbon Film	47 Kohm 1/5W J	1					
R264	3069103970	Carbon Film	10 Kohm 1/5W J	1					
R265/R266	3069472970	Carbon Film	4.7 Kohm 1/5W J	2					

Ref. No.	Part No.	Description	Q'ty	Ref. No.	Part No.	Description	Q'ty
Q140	2208206105	KTA1015Y/KTA1266Y, PNP	1				
Q141	2228406120	KTC1027, NPN	1		054041010050	ASS'Y P.C.B RCA JACK	
Q142	2208206113	MPSA56, PNP	1			Miscellaneous	
Q143	2208206114	MPSA06, NPN	1	60	4438103010	Jack RCA 2P	1
Q144	2228106107	KTA1023, PNP	1	74	6505139410	Bracket, Ground	1
Q145	2228406120	KTC1027, NPN	1				
Q146	2208206113	MPSA56, PNP	1			Connector	
Q147	2208206114	MPSA06, NPN	1	CNT114P	4428513460	Wafer 6P	1
Q148	2228106107	KTA1023, PNP	1				
Q149/Q150	2208206112	2SD1302S, NPN	2			Capacitor	
Q151/Q152	2238006103	KRA107M, PNP	2	C301	3519472915	Ceramic Tubular	4700 pF 16V J 1
Q153/Q154	2208206104	KTA1268 BL, PNP	2				
Q155/Q156	2208206108	KTC3200 BL, NPN	2				
Q157/Q158	2208206104	KTA1268 BL, PNP	2				
Q159/Q160	2208206108	KTC3200 BL, NPN	2		054041010051	ASS'Y P.C.B OPTICAL/DIGI-LINK	
Q161	2208206114	MPSA06, NPN	1			Miscellaneous	
Q162	2228106107	KTA1023, PNP	1	61	4438007510	Jack Mini 2P	1
Q163	2208206114	MPSA06, NPN	1	OPT101	2428000140	E/O PLT102, Converter, Digital Output	1
Q164	2228106107	KTA1023, PNP	1				
Q165	2228406120	KTC1027, NPN	1			Capacitor	
Q166	2208206113	MPSA56, PNP	1			Ceramic tubular	0.02 uF 50V J 1
Q167	2208206112	2SD1302S, NPN	1	C225	3519223935		
Q168	2228406120	KTC1027, NPN	1			Resistors	
Q169	2208206113	MPSA56, PNP	1			Carbon Film	8.2 Kohm 1/5W J 1
Q170/Q171	2208206112	2SD1302S, NPN	2	R303	3069822970	Carbon Film	3.9 Kohm 1/5W J 1
Q172	2208206105	KTA1015Y/KTA1266Y, PNP	1	R304	3069392970	Carbon Film	100 ohm 1/5W J 1
Q173/Q174	2208206112	2SD1302S, NPN	2	R305	3069101970	Carbon Film	47 Kohm 1/5W J 1
				R306	3069473970	Carbon Film	47 ohm 1/5W J 1
				R307	3069470970	Carbon Film	270 ohm 1/5W J 1
				R308	3069271970	Carbon Film	
IC101	2168220103	ICs	1				
IC102	2138322177	NJM-4560D, OP Amp	1				
IC103	2138000149	DWP-311 CXP-82316-170Q, CPU	1				
IC104	2138000194	YM-3433B Digital Filter	1			Transistor	
IC105	2138022110	SAA-7350GP/M3 D/A Converter	1	Q175	2238006103	KRA107M, PNP	2
IC106	2168220103	CXD-1167Q, DSP	1				
IC107	2168220103	NJM-4560D, OP Amp	1			IC	
IC108	2138022112	CXA-1082BS, SSP	1	IC110	2408000136	LTV-817	1
IC109	2138022111	CXA-1081S, R.F Amp	1				
IC110	2168206103	KJA-4559S, OP Amp	1			Inductor	
IC111	2168602108	KA7812, Regulator	1	L101	2648610082	Coil, Fixed 10uH	1
IC112	2168602105	KA7805, Regulator	1				
IC113	2168602113	KA7912, Regulator	1			Connector	
	2168602112	KA7905, Regulator	1	CNT111P	4428513440	Wafer 4P	1
FIP101	2328130311	Fluorescent	1				
		FIP 4EM6					
					054002008033	ASS'Y P.C.B FRONT	
X101	3938101500	Resonators	1			Miscellaneous	
X102	3938124010	X-TAL, 16.9344 MHz	1	66	4658003710	SW Tact, SKHV10910D01	
		Resonator, 10 MHz, CST10.0MTVV-TF01	1	67	4658004410	SW Tact, EVQ-PJJ-05T	5
L102-L104	2648610082	Inductors	3				
L110	2648610182	Coil, Fixed 10uH	1			Connector	
	2648707810	Coil, Fixed 100uH		CNT109P	436208123492	Lead Assy 8P 120mm to Main B'D	1
		EMI Filter					

Ref. No.	Part No.	Description	Q'ty
Capacitors			
C501-C503	3519332935	Ceramic Tubular 3300 pF 50V J	3
Resistors			
R501/R502	3069560970	Carbon Film 56 ohm 1/5W J	2
Connector			
CNT112P	4358103129	Lead Ass'y 3 P 120 mm, to Main B'D	1
054002008110 ASS'Y P.C.B POWER TRANS.			
Miscellaneous			
	4255001010	Clip Fuse	1
	4228001410	Pin Solder	2
F101 Δ	5508101421	Fuse, SB 350mA 125V (UL/CSA)	1
TRANS Δ	2828001357	Power transformer 120V 60Hz	1
Connector			
LV101	4428525780	LV BASE 2P	1
054041010055 ASS'Y P.C.B DISC SENSOR			
Miscellaneous			
57	2408001111	SG-2, Sensor Photo	1
	4002517730	P.C.B Disc Sensor	1
Resistors			
R301	3069151970	Carbon Film 150 ohm 1/5W J	1
R302	3069103970	Carbon Film 10 kohm 1/5W J	1
Connector			
CNT201	4358103247	Lead Ass'y 3P 200 mm, to Skip Motor B'D	1

The following parts are only for 230V version.

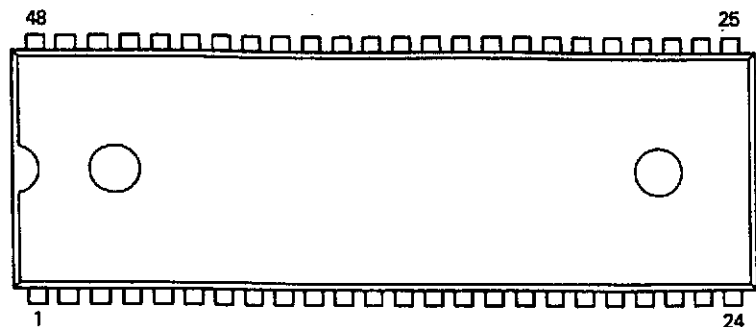
054040480056 ASS'Y P.C.B POWER TRANS.			
Miscellaneous			
	4255001010	Clip Fuse	1
	4228001410	Pin Solder	2
F101 Δ	5508101421	Fuse TL 16mA 250V(SEMKO)	1
TRANS Δ	2828100247	Power transformer 230V 50Hz	1
Connector			
LV101	4428525780	LV BASE 2P	1
054002008030 ASS'Y P.C.B MAIN			
P1	3579100130	Ceramic Disc 10 pF 50V J	1

PRODUCT SAFETY NOTICE

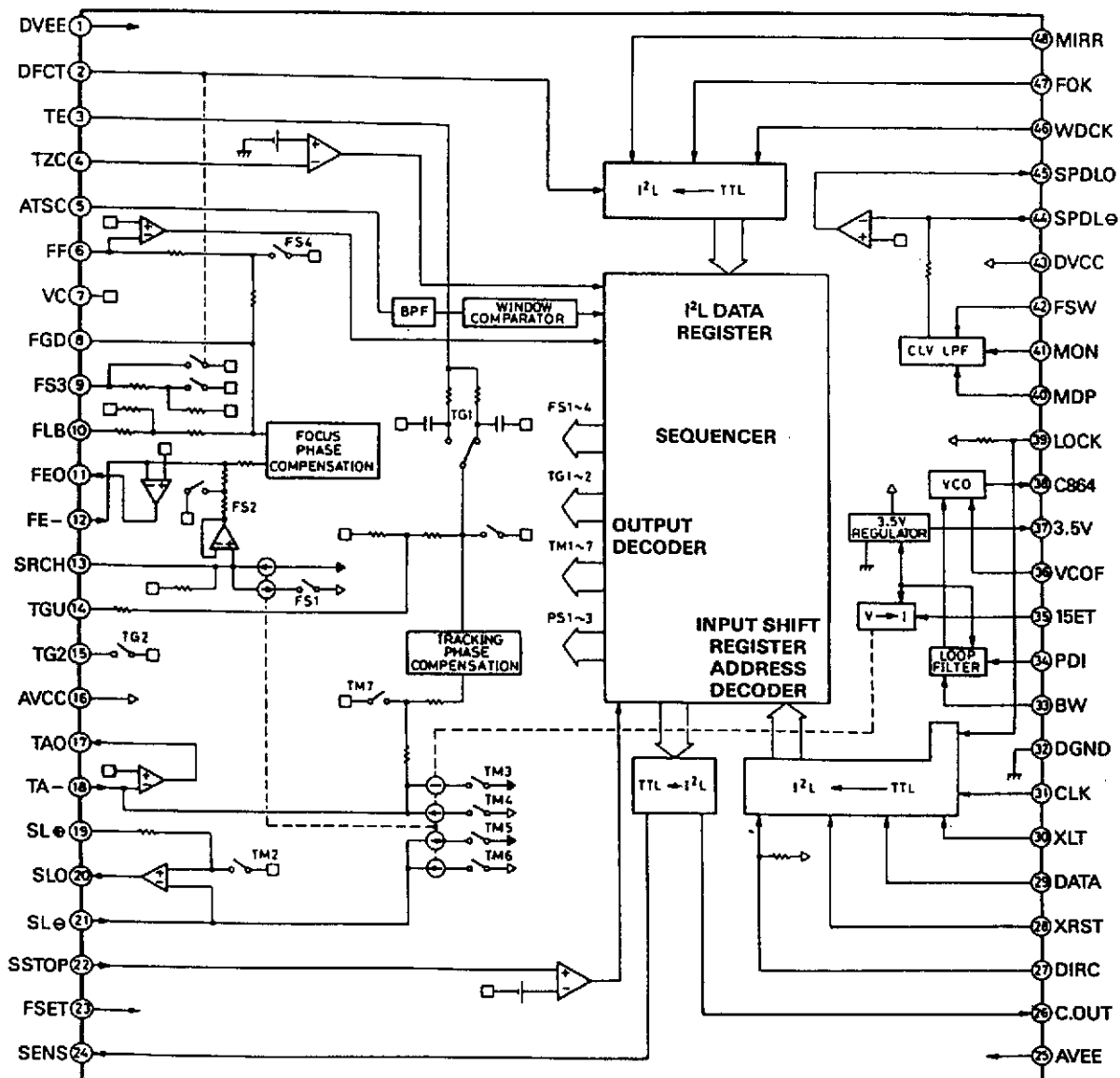
Each precaution in this manual should be followed during servicing. Components identified with the IEC symbol Δ in the parts list and the safety can be of special significance. When replacing a component identified with Δ , use only the replacement parts designated, or parts with the same ratings of resistance, wattage or voltage that are designated in the parts list in this manual. Leakage-current or resistance measurements must be made to determine that exposed parts are acceptably insulated from the supply circuit before returning the product to the customer.

IC FUNCTIONAL BLOCK DIAGRAM

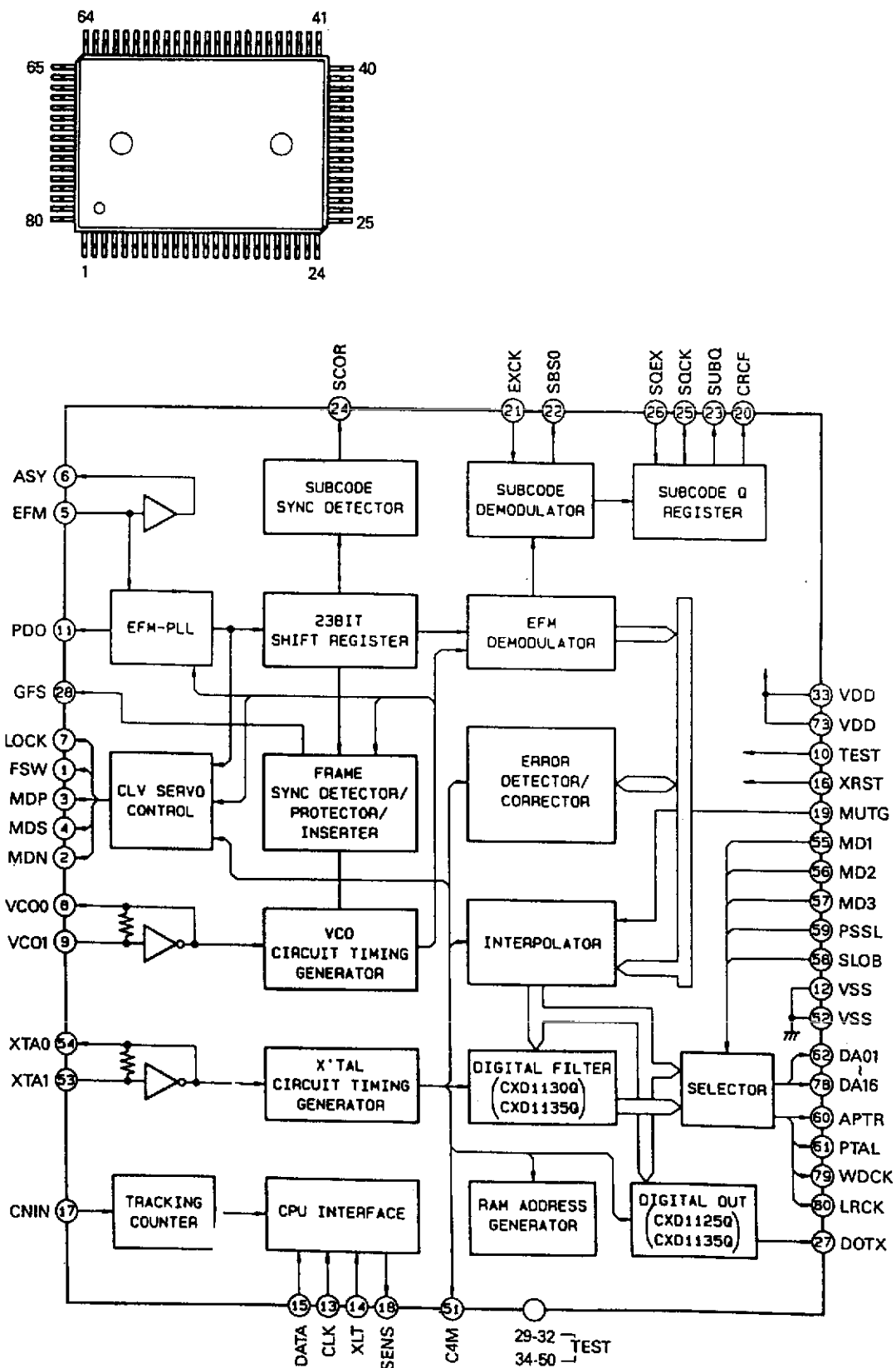
CXA1082BS : IC107



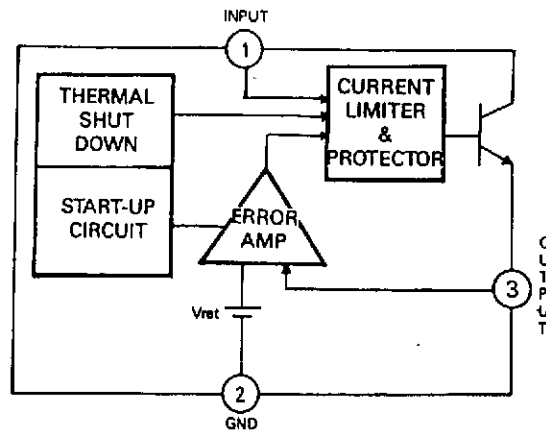
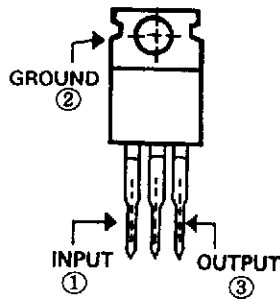
Servo Signal Processor



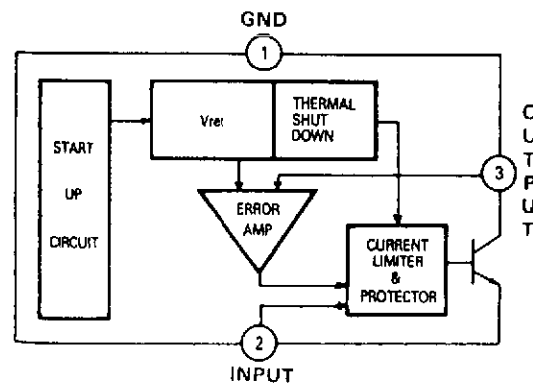
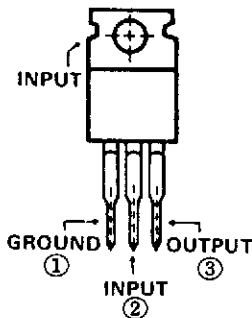
CXD1167Q : IC105 (Digital Signal Processor)



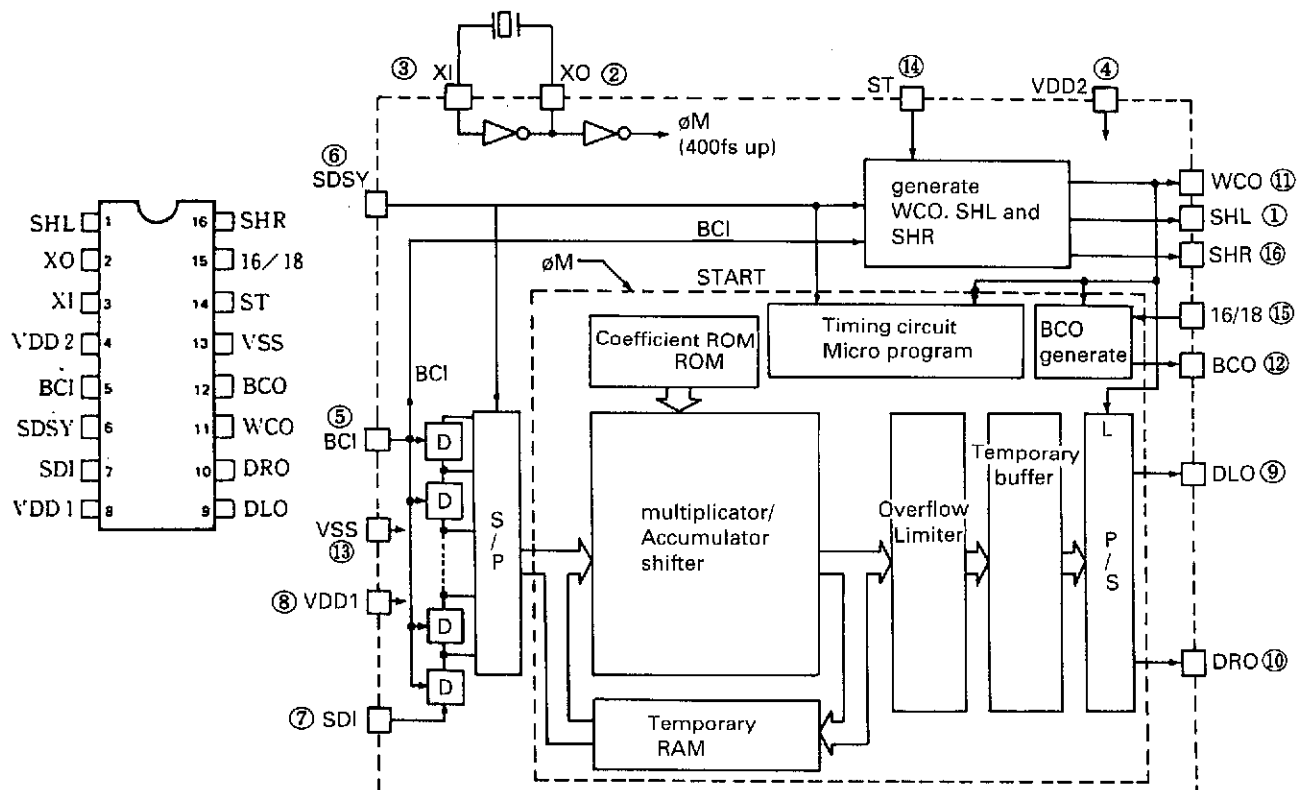
GD78XX : IC110, IC111



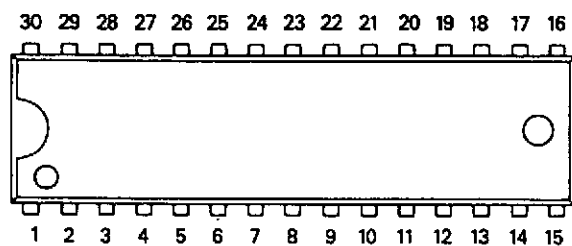
GD79XX : IC112, IC113



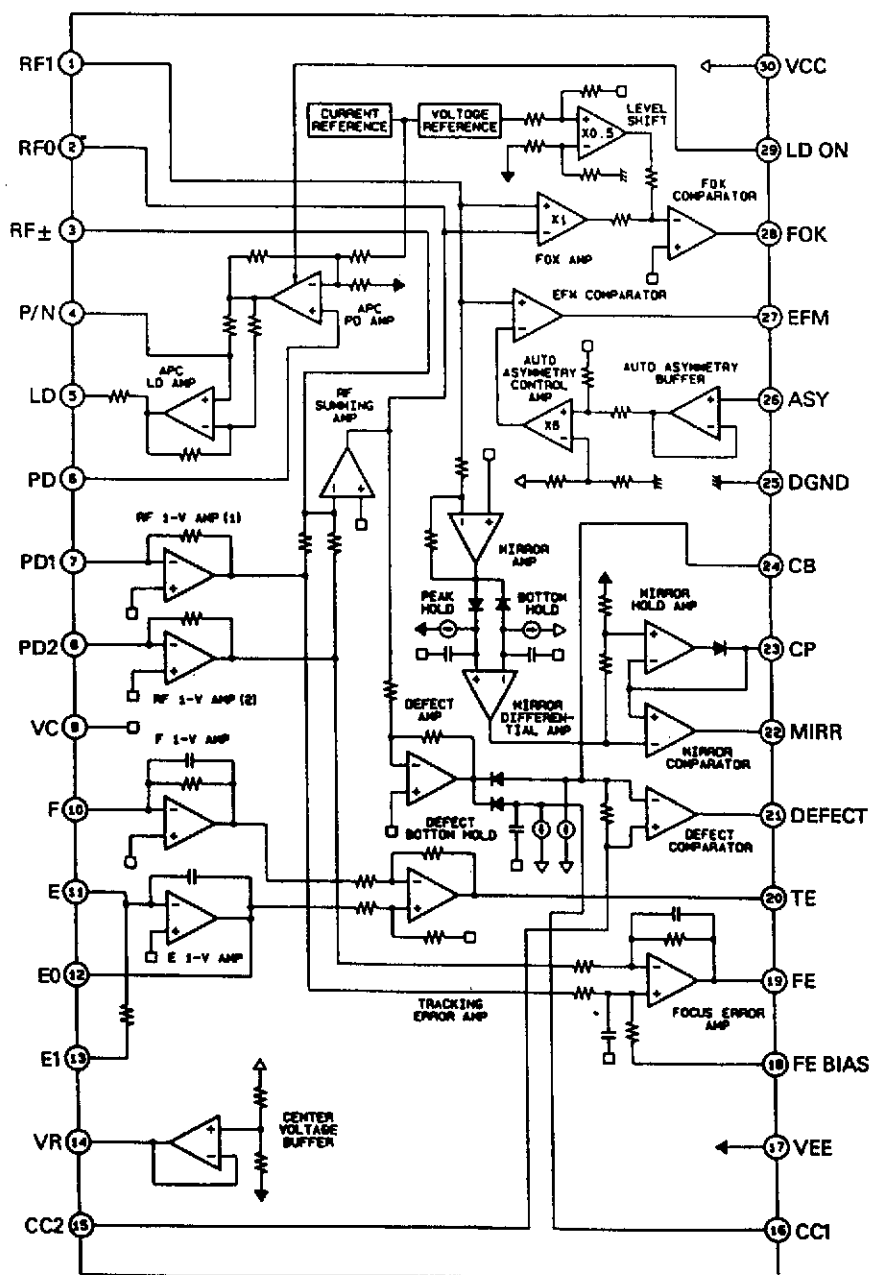
YM3433B-D : IC103

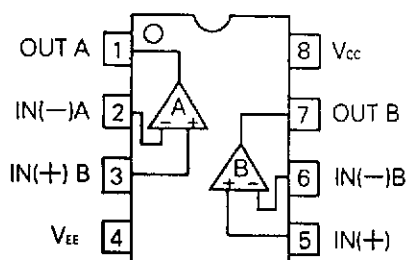
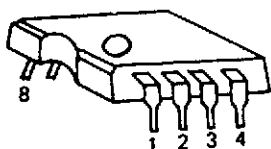
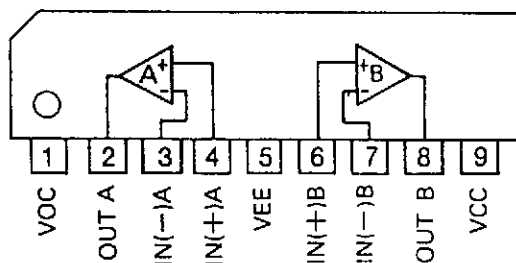
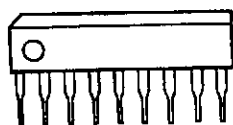
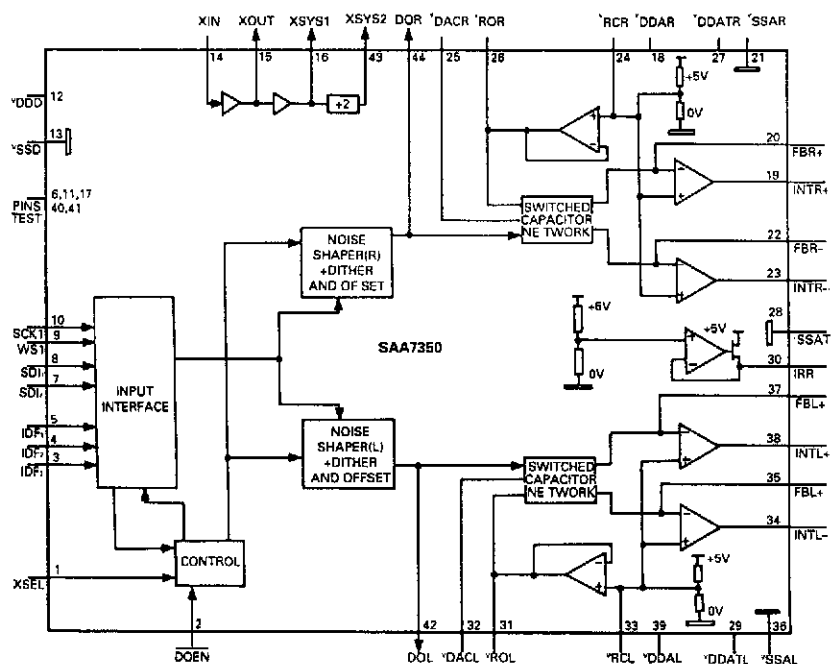
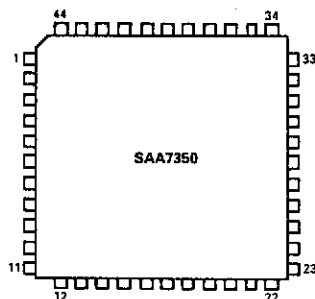


CXA1081S : IC108

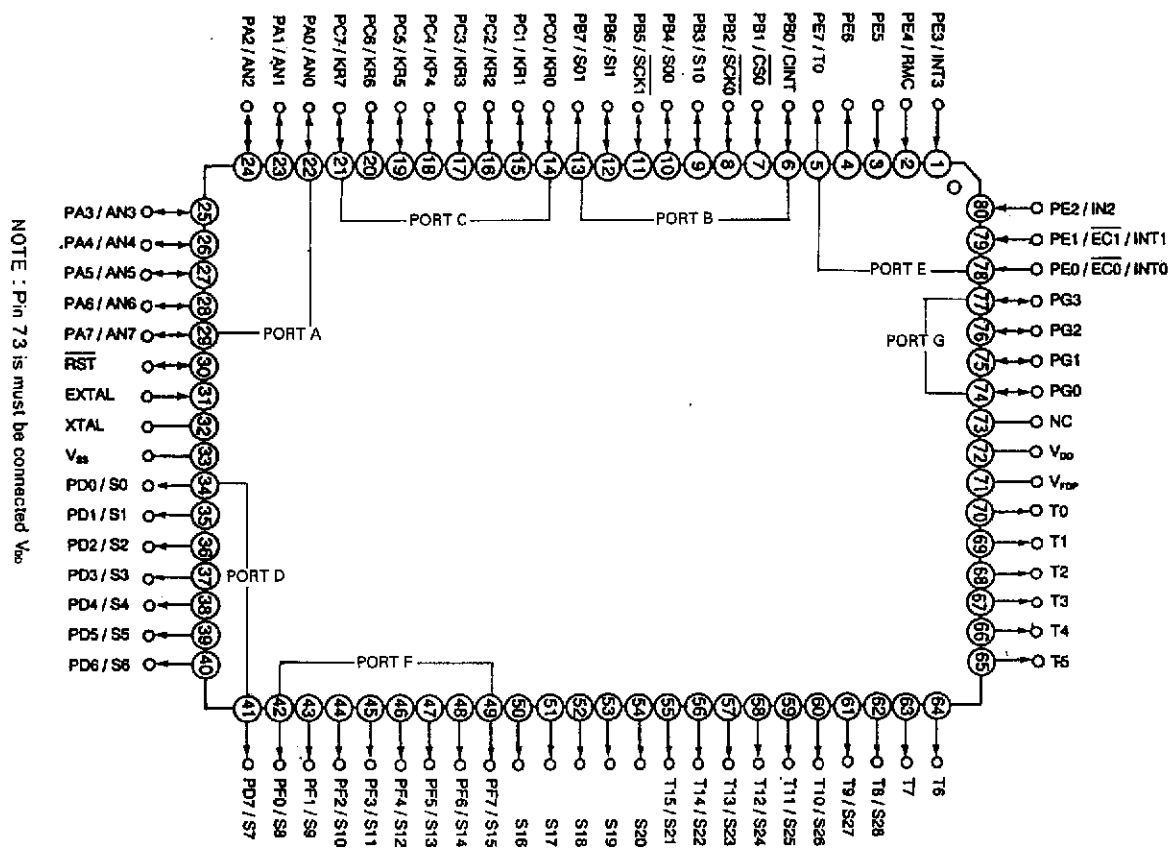


RF Amp.

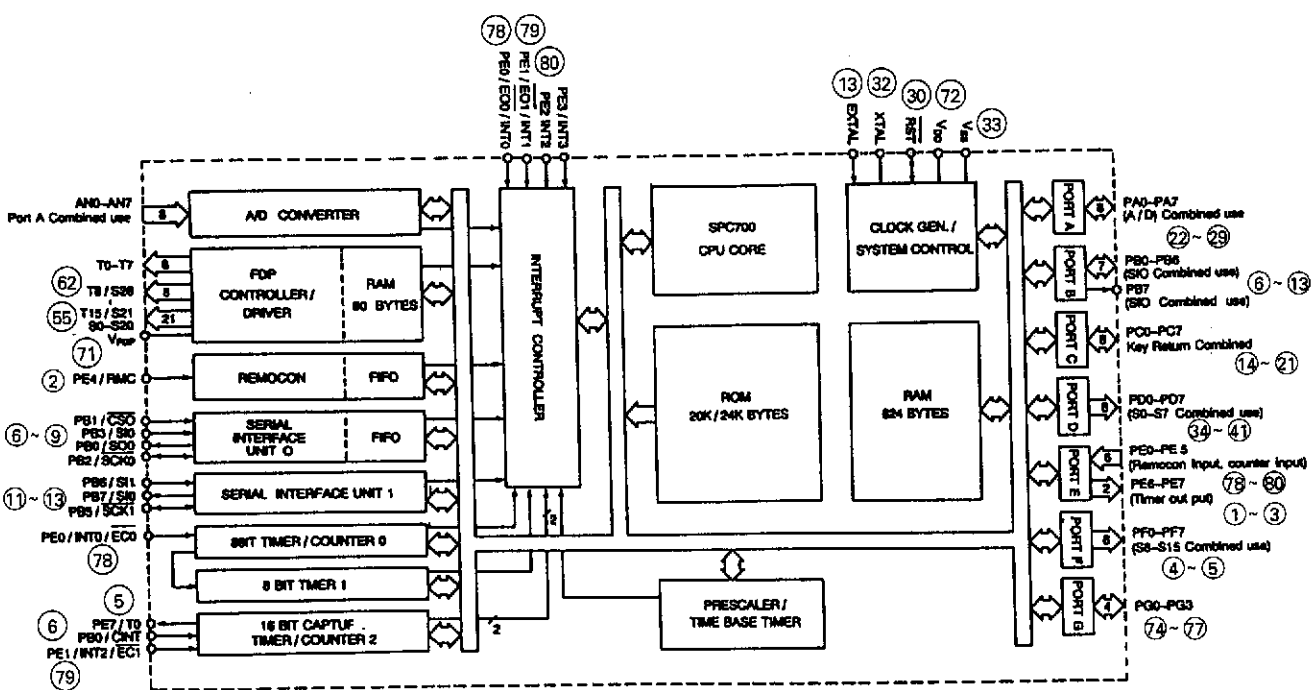


NJM4560D : IC101, IC106

**NJM4560S
KIA4559S : IC109**

SAA-7350GP/M3 : IC104


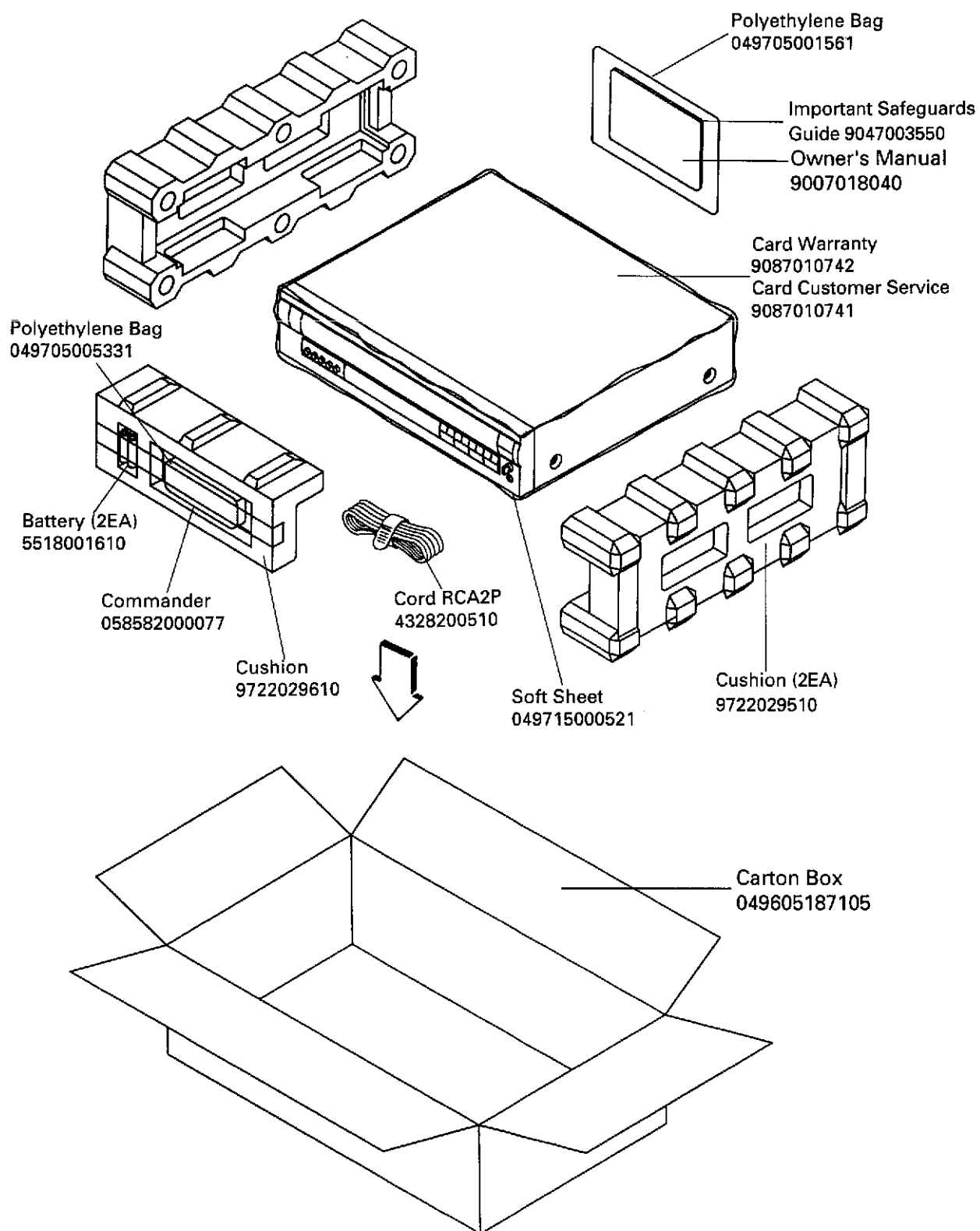
DWP 311, CXP 82316 CPU : IC102 (BLOCK DIAGRAM)



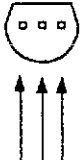
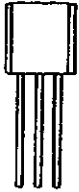
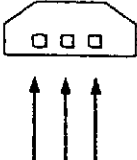
NOTE : Pin 73 is must be connected V_{DD}

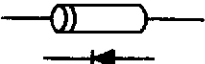
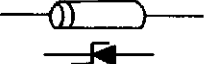


PACKAGE

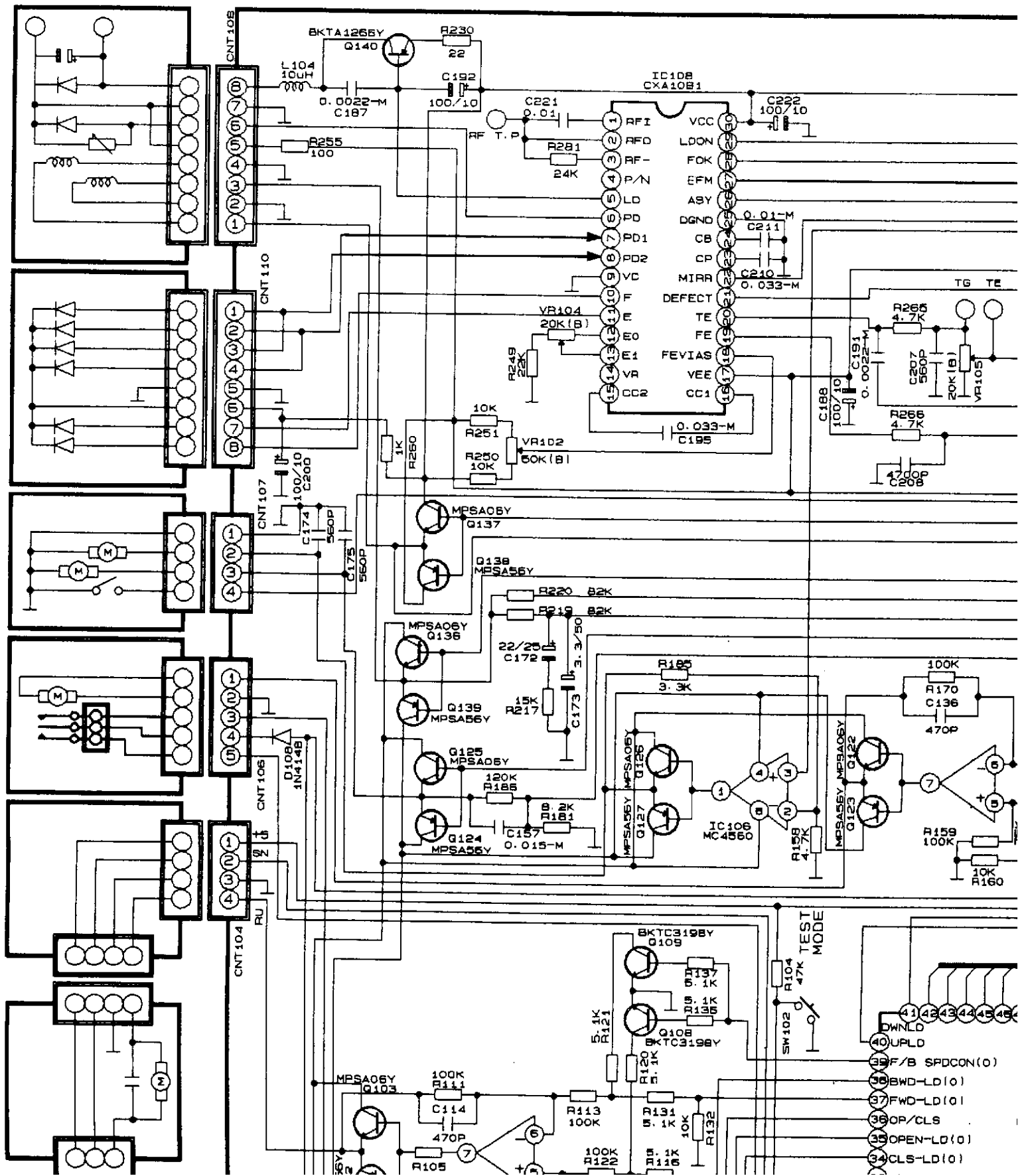


TRANSISTOR LEAD IDENTIFICATION

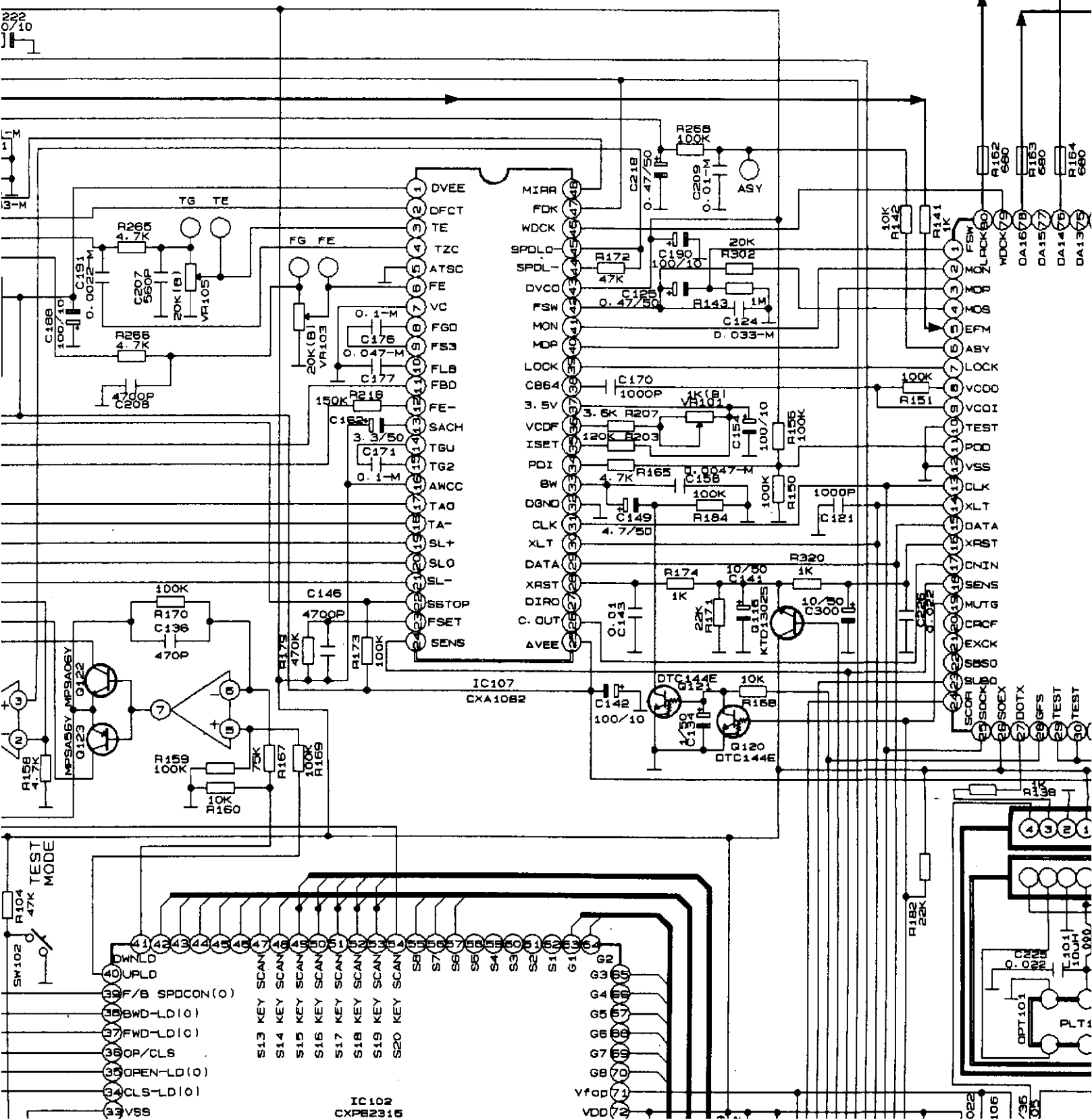
TRANSISTOR	FRONT VIEW	BOTTOM VIEW
KTA 1268BL KTC 2240B/KTC3200BL KTC 1815Y/KTC 3198Y KTA 1015Y/KTA 1266Y KTA 1302B 2SD 1302S KTC 2235Y/KTC1027 KTC 2236AY KTA965Y/KTA1023	 ECB	 ECB
MPSA 06 MPSA56	 EBC	 EBC
DTA 114YS/KRA107M DTC 114YS DTC 114TS DTC 144E	 ECB	 ECB

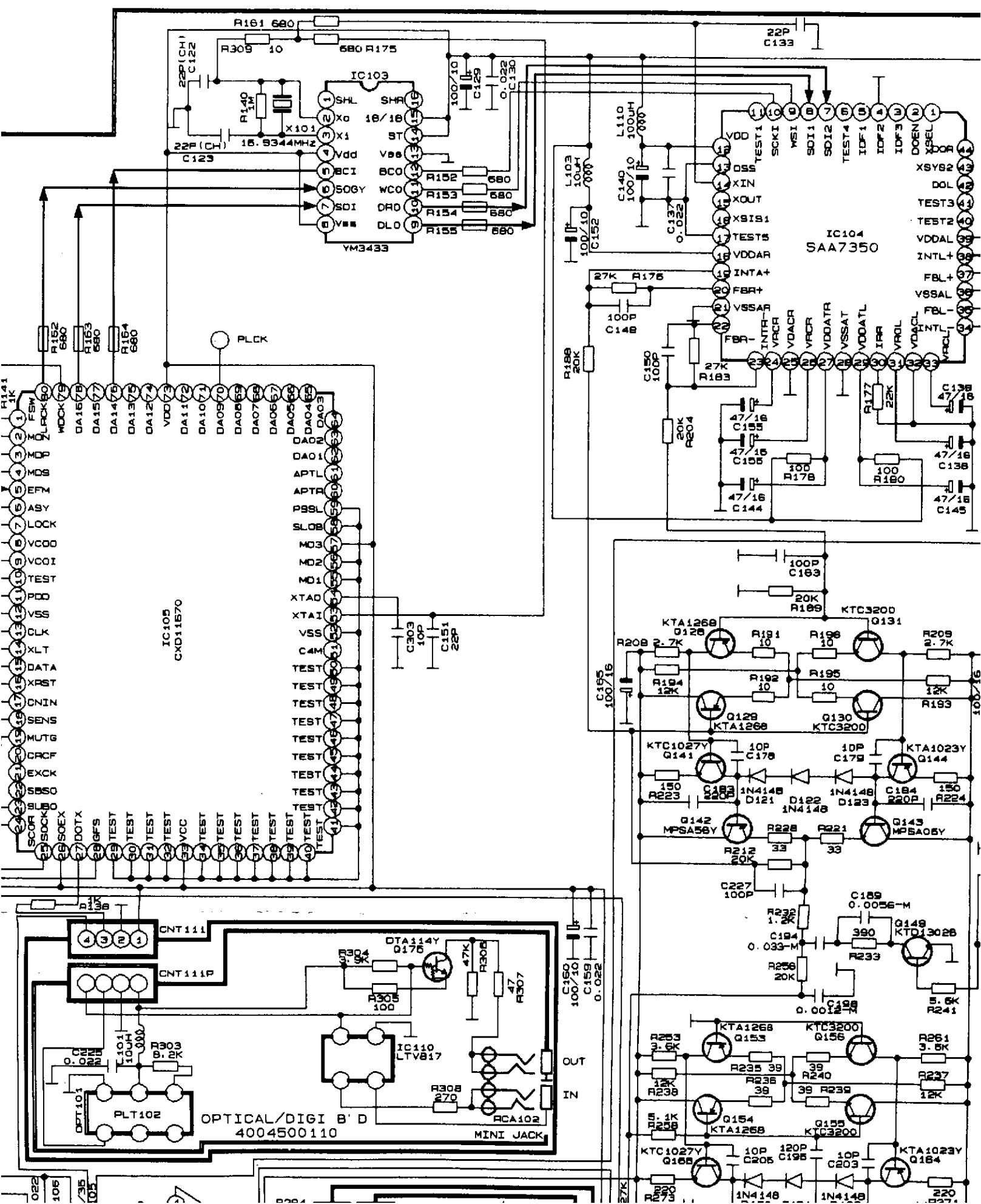
DIODE	PACKAGE VIEW
1N 4148 1N 4002	
UN XX. XBSX	
TERMINAL NAME	
B : BASE C : COLLECTOR E : EMITTER	

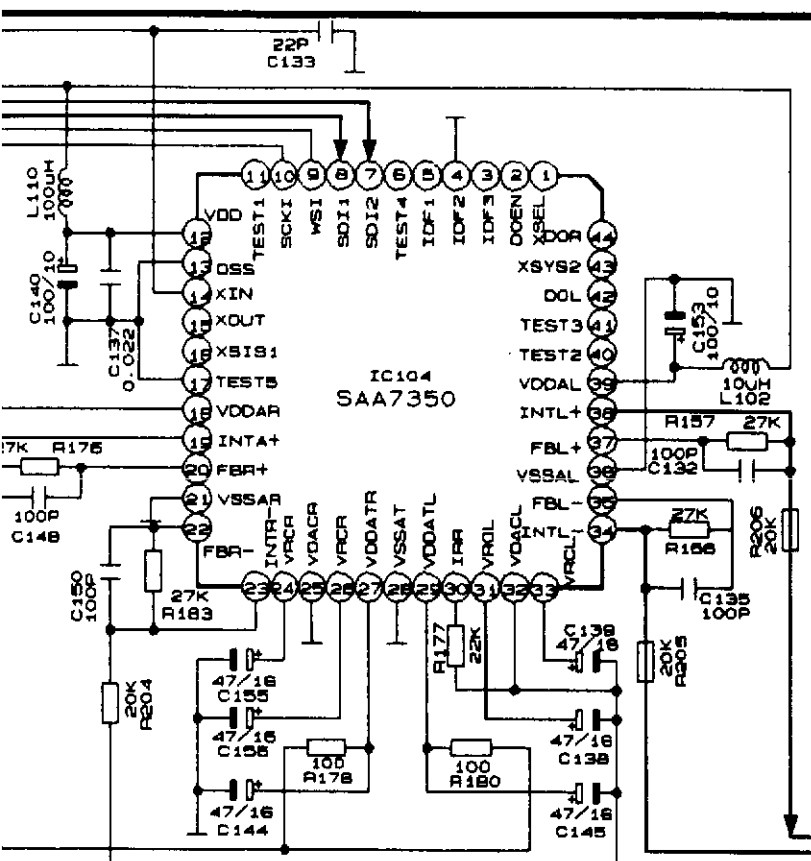
SCHEMATIC DIAGRAM



222
0710
] |







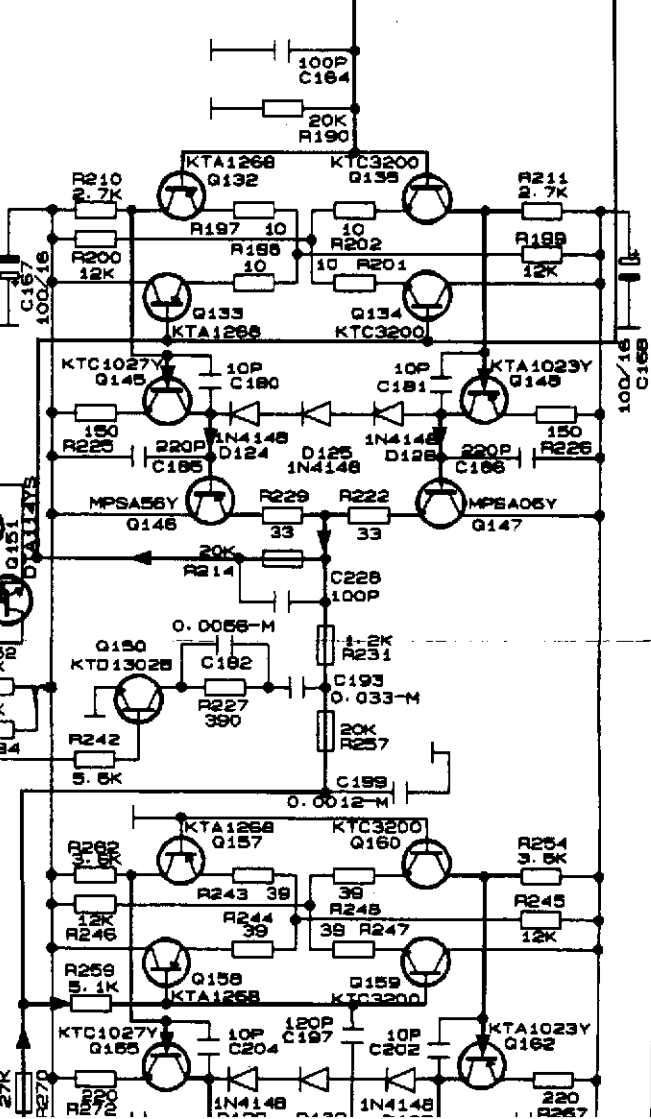
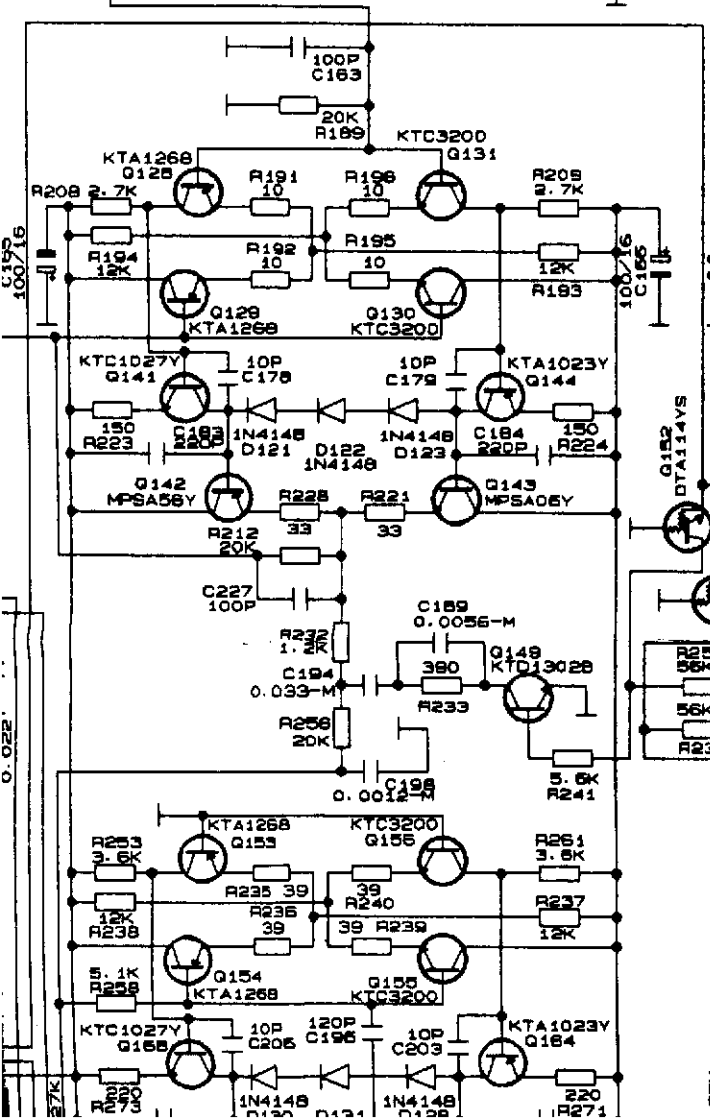
NOTES

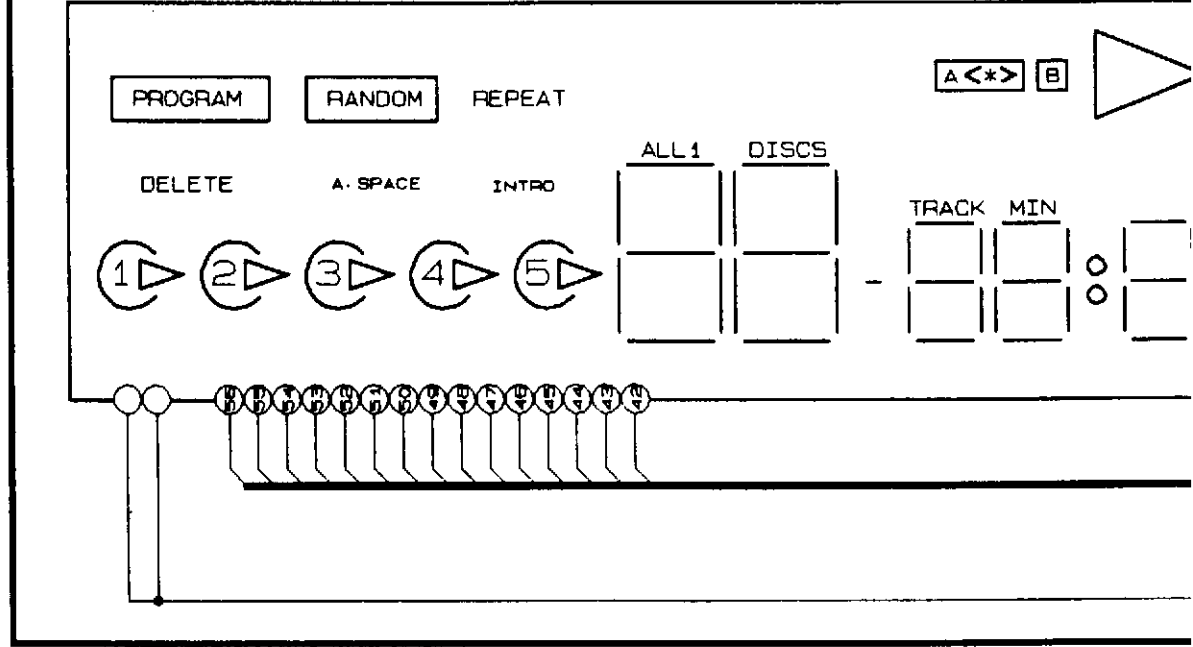
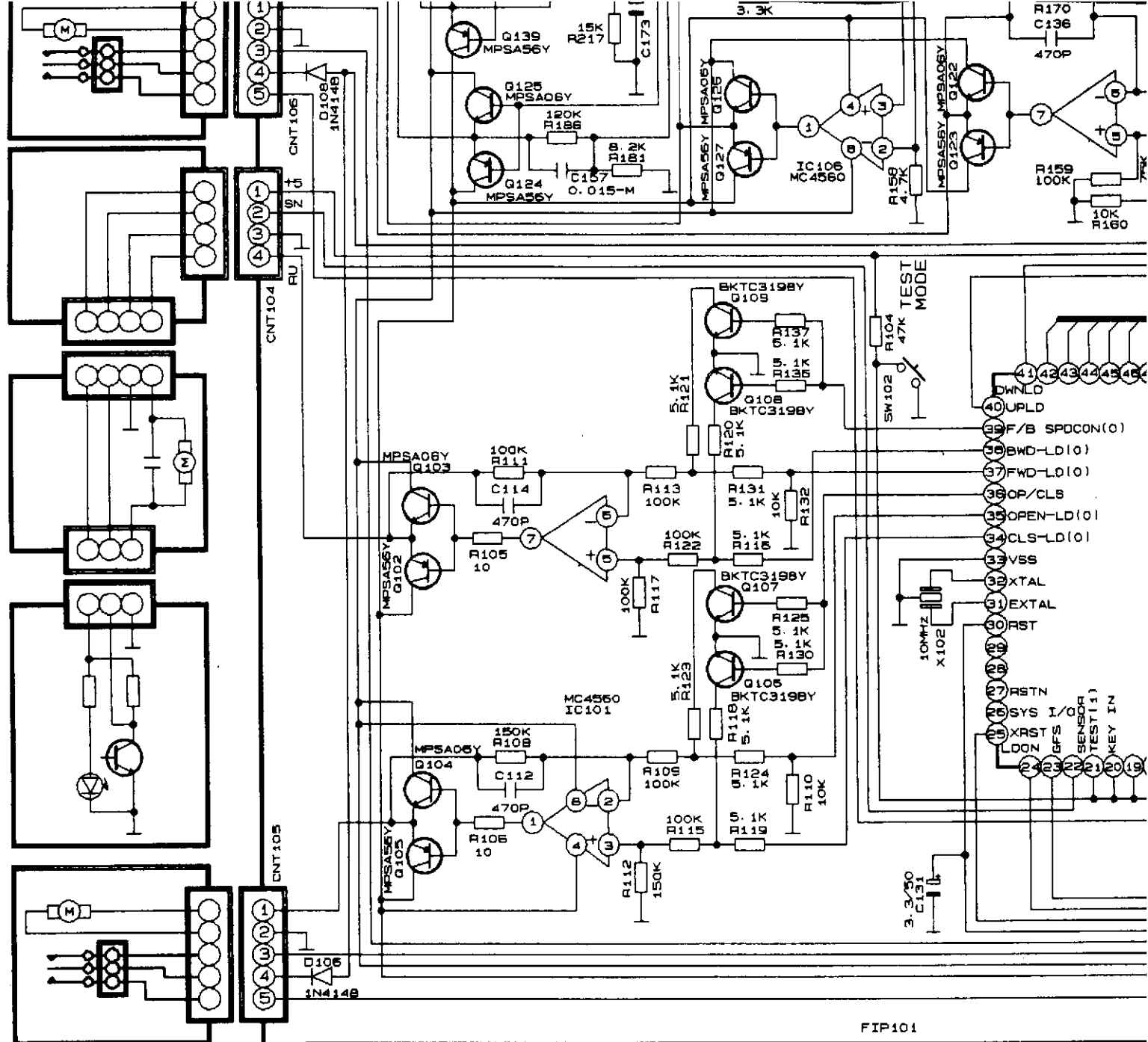
1. Resistor values are indicated in ohms unless otherwise specified
[k=1,000 M=1,000,000]
2. Capacitor values are indicated in microfarades unless otherwise specified.
[P=micro-microfarades]

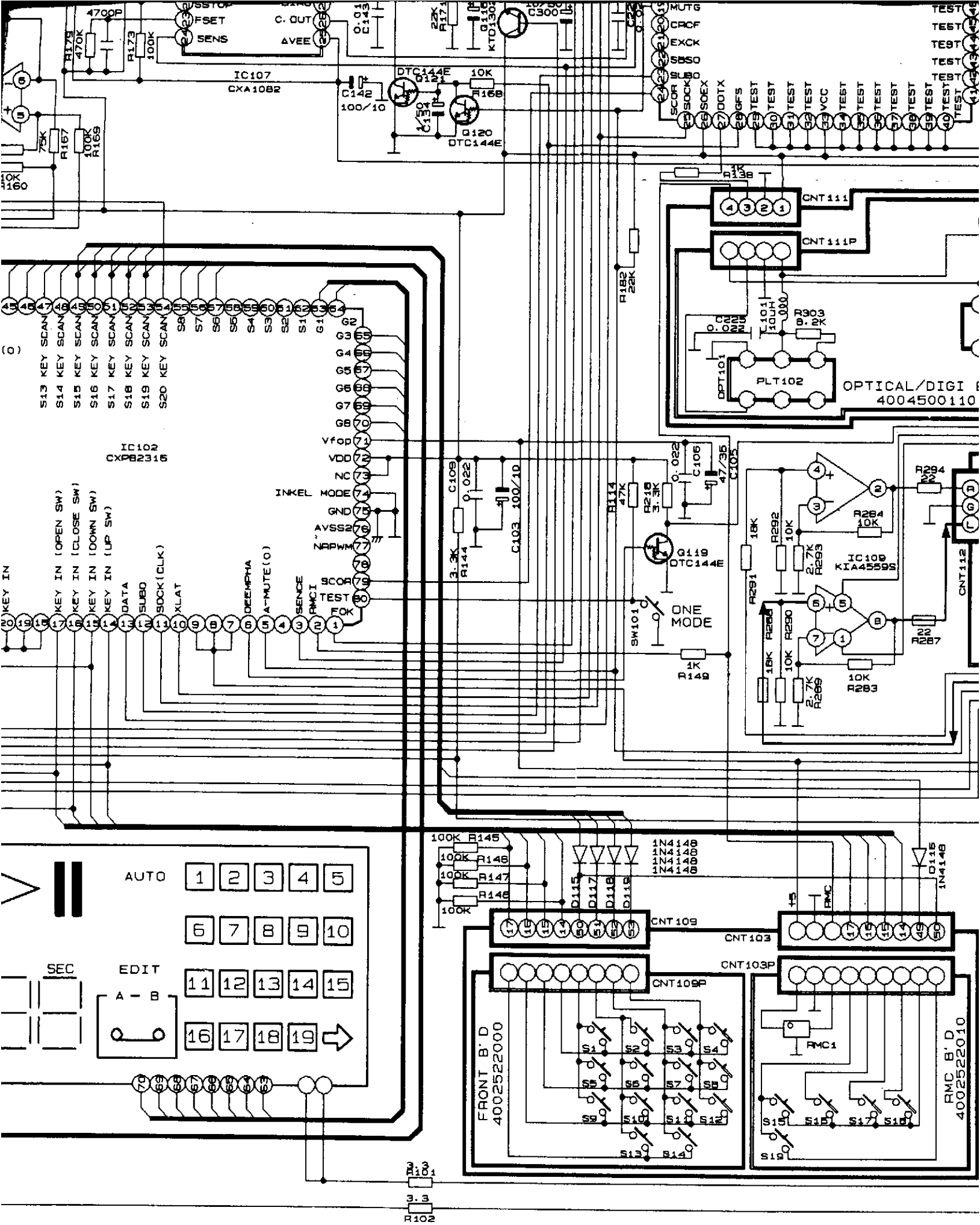
CAUTION

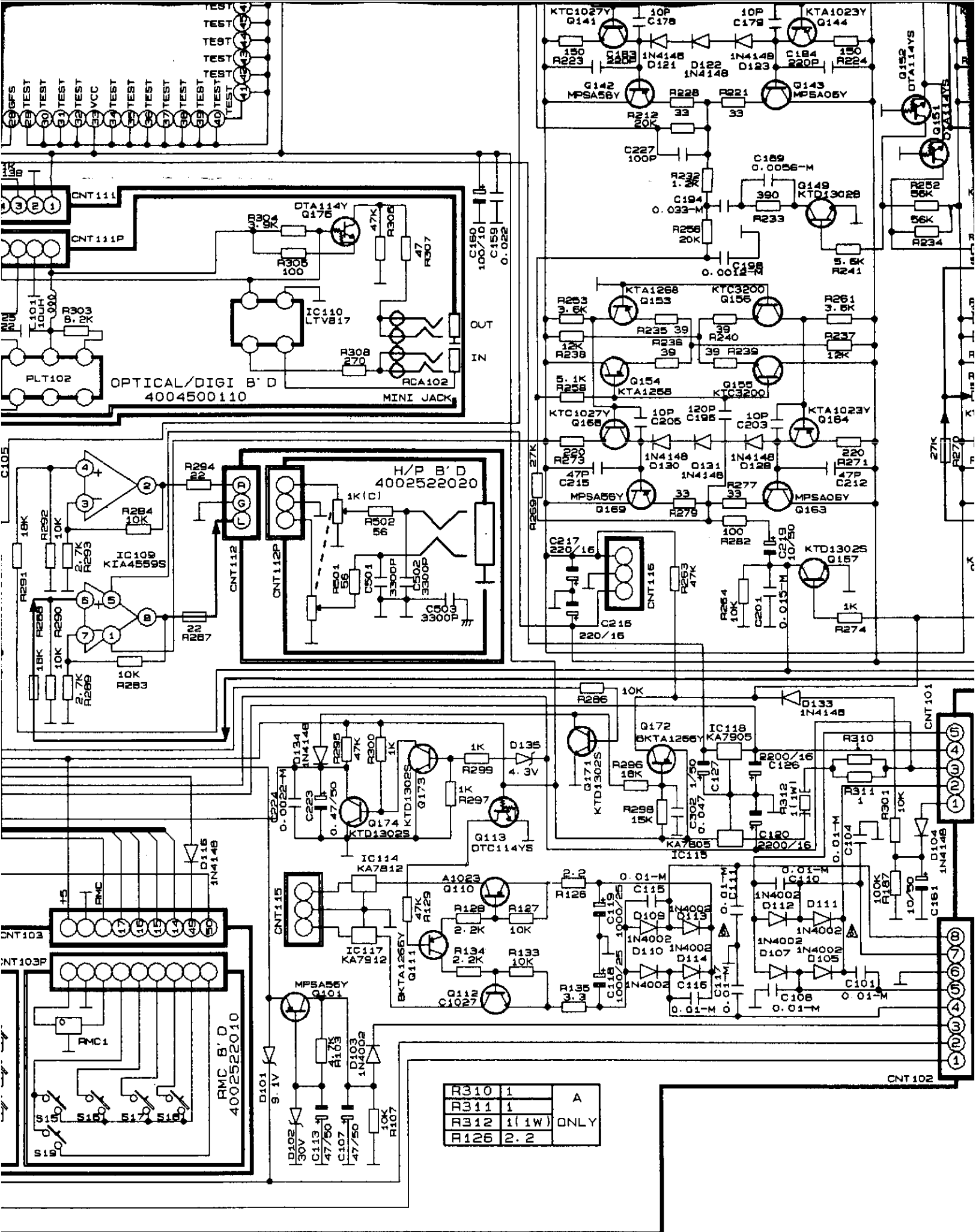
Safety precaution to be followed during servicing

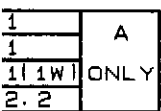
- 1) Since those parts marked with Δ are critical parts for safety use only the one described in the parts list.
- 2) Before returning the set to customer the make appropriate leakage current or resistance measurements to determine the exposed parts are properly insulated from the supply circuit.











AD INUT	F101
120V/60Hz	SB350mA/125V
230V/50Hz	T 150mA/250V

WIRING DIAGRAM

