

**The Harman Kardon
Model hk350i**

**AM/FM/Stereo FM
Solid State Receiver**

● **Technical Manual**

harman/kardon

PRECAUTIONS

1. Always disconnect the chassis from power line when soldering. Turning the power switch OFF is not enough. Power line leakage passing through the heating element may destroy the transistors.
2. Never attempt to do any work on the transistor amplifiers without first disconnecting the AC line cord and waiting until the power supply filter capacitors have discharged.
3. Replacement for output and driver transistors, if necessary, must be made from the same beta group as the original type.
4. If one output transistor burns out (open or short) always remove all the output transistors in that channel and check the bias adjustment, the control and other parts in the network with an ohmmeter before inserting a new transistor. All transistors in one channel will be destroyed if the base biasing circuit is open on the emitter end.
5. When mounting a replacement power transistor, be sure that the bottom of the flange, the mica insulators and the surface of the heat sink are free of foreign matter, for they may cause transistor failure.
6. Silicon grease must be applied between the transistor and the mica insulator, and between the mica insulator and the heat sink for better heat conduction.
7. Fuses must be replaced with size and type indicated. Use of other types can expose components to destructive current levels.

ALIGNMENT PROCEDURES

AM ALIGNMENT

Instruments: 1. AM Signal Generator modulated with 400Hz at 30%.
2. Oscilloscope
3. AC V.T.V.M.

Notes: 1. Set function selector switch to AM position.
2. Connect signal source to a loop placed to radiate signals into AM antenna loop stick (L251).

Step	Signal Source	Connect Output Meter To	Dial Setting	Adjust	Adjust For
1	455kHz	VTVM and oscilloscope to TP1 and ground	Quiet point on band	T251, T252, T253	Maximum output on VTVM and at the same time clean wave form on oscilloscope
2	540kHz	Same as above	540kHz	L252	Same as above
3	1600kHz	Same as above	1600kHz	TC252	Same as above
4	Repeat steps 2 and 3 for optimum sensitivity				
5	600kHz	VTVM and oscilloscope to TP1 and ground	Tune for signal	L251	Maximum output on VTVM and at the same time clean wave form on oscilloscope
6	1400kHz	Same as above	Same as above	TC251	Same as above
7	Repeat steps 5 and 6 for optimum sensitivity				

ALIGNMENT PROCEDURES

FM ALIGNMENT

- Instruments:**
1. FM Signal Generator modulated with 1000Hz at 100% (75kHz).
 2. Center Zero Meter
 3. Distortion Meter
 4. AC V.T.V.M.

- Notes:**
1. Set function selector switch to AUTO FM position.
 2. Set muting switch to OFF (button in) position.
 3. Connect signal source to FM antenna terminals.
 4. Set signal weak to obtain an exact tuning point when tuning.

Step	Signal Source	Connect Output Meter To	Dial Setting	Adjust	Adjust For
1		VTVM to tape out jack	Quiet point on band	T101	Maximum noise on VTVM
2		Center zero meter to TP2 and TP3	Same as above	T201(A)	Indicating "0" on center zero meter
3		VTVM to tape out jack	Same as above	T201(B)	Minimum noise on VTVM
4	88MHz 6dBf (1 μ V)	Same as above	88MHz	L105	Maximum output on VTVM
5	108MHz 6dBf (1 μ V)	Same as above	108MHz	TC103	Same as above
6	Repeat steps 4 and 5 for optimum sensitivity				
7	90MHz 6dBf (1 μ V)	VTVM to tape out jack	Tune for signal	L102, L103	Maximum output on VTVM
8	106MHz 6dBf (1 μ V)	Same as above	Same as above	TC101, TC102	Same as above
9	Repeat steps 7 and 8 for optimum sensitivity				
10	98MHz 65dBf (970 μ V)	Distortion meter to tape out jack	Tune for signal	T201(B)	Minimum reading on distortion meter
11	Repeat step 2 (DC balance adjustment) once again.				

MUTING SENSITIVITY ADJUSTMENT

- Instruments:**
1. FM Signal Generator modulated with 1000Hz at 100% (75kHz).
 2. AC V.T.V.M.

- Notes:**
1. Set function selector switch to AUTO FM position.
 2. Set muting switch to ON (button out) position.
 3. Connect signal source to FM antenna terminals.
 4. Turn VR355 to clockwise fully.

Signal Source	Connect Output Meter To	Dial Setting	Adjust	Adjust For
98MHz 30dBf (16 μ V)	AC VTVM to tape out jack	98MHz	VR355	Turn VR355 to counter-clockwise till needle deflection on VTVM

ALIGNMENT PROCEDURES

SIGNAL STRENGTH INDICATOR ADJUSTMENT

Instrument: FM Signal Generator modulated with 1000Hz at 100% (75kHz).

- Notes:**
1. Set function selector switch to AUTO FM position.
 2. Connect signal source to FM antenna terminals.
 3. Set signal weak to obtain an exact tuning point when tuning.

Step	Signal Source	Dial Setting	Adjust	Adjust For
1	98MHz 24dBf (8μV)	98MHz	VR354	"1" of signal strength display LEDs lights
2	98MHz 85dBf (9.7mV)		VR352	All signal strength display LEDs lights
3	Repeat step 1 once again.			

MPX ADJUSTMENT

Instruments: 1. FM Signal Generator modulated with 1000Hz at 100% (75kHz).

2. Frequency Counter

- Notes:**
1. Set function selector switch to AUTO FM position.
 2. Connect signal source to FM antenna terminals.

Signal Source	Connect Output Meter To	Dial Setting	Adjust	Adjust For
98MHz 65dBf (970 μ V)	Frequency Counter to TP4 and ground	98MHz	VR302	76kHz

STEREO FM INDICATOR ADJUSTMENT

Instrument: FM Stereo Signal Generator modulated with 1000Hz at 100% (75kHz).

- Notes:**
1. Set function selector switch to AUTO FM position.
 2. Connect signal source to FM antenna terminals.
 3. Set main signal ON and pilot signal (9%) ON of FM stereo signal generator.

Signal Source	Dial Setting	Adjust	Adjust For
98MHz 36dBf (30 μ V)	98MHz	VR353	Stereo FM indicator LED lights to just light

ALIGNMENT PROCEDURES

SEPARATION ADJUSTMENT

- Instruments: 1. FM Stereo Signal Generator modulated with 1000Hz at 100% (75kHz).
(L + R = 45% L - R = 45% 19kHz = 9%)
2. AC V.T.V.M.
- Notes: 1. Set function selector switch to AUTO FM position.
2. Set blend control to STEREO position.
3. Connect signal source to FM antenna terminals.
4. Set signal weak to obtain an exact tuning point when tuning.

Step	Signal Source	Connect Output Meter To	Dial Setting	Adjust	Adjust For
1	Set Lch signal ON at FM stereo signal generator				
2	98MHz 65dBf (970μV)	VTVM to Rch tape out jack	98MHz	VR301, VR303	Minimum output on VTVM
3	Set Rch signal ON at FM stereo signal generator				
4	98MHz 65dBf (970μV)	VTVM to Lch tape out jack	98MHz	VR301, VR303	Minimum output on VTVM

IDLING CURRENT ADJUSTMENT

- Instrument: DC V.T.V.M.
- Notes: 1. Set function selector switch to AUX position.
2. Set volume control to minimum position.

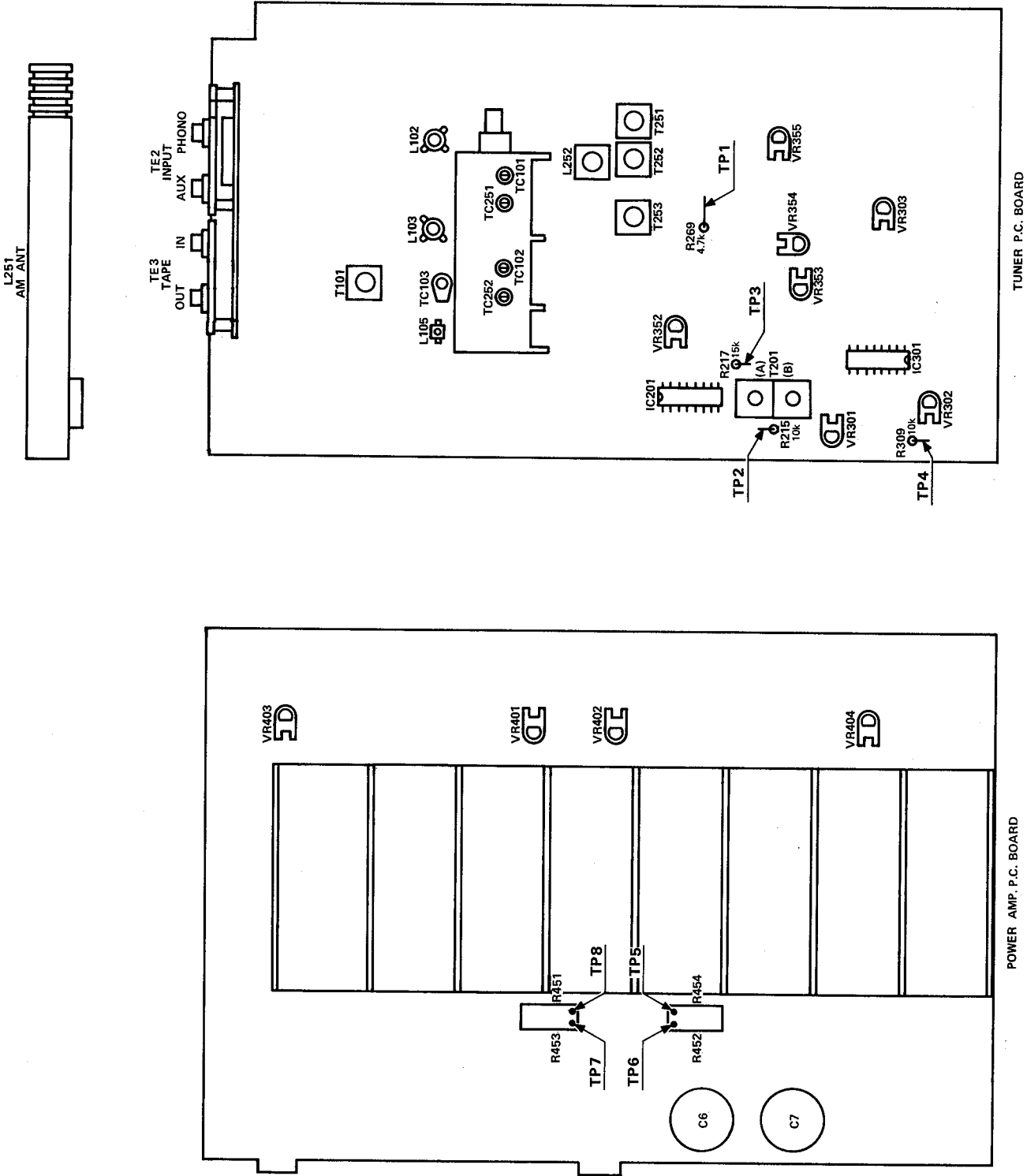
Step	Connect Output Meter To	Adjust	Adjust For
1	DC VTVM to TP5(+) and TP6(-)	VR404	33mV
2	DC VTVM to TP7(+) and TP8(-)	VR403	33mV

DC VOLTAGE BALANCE ADJUSTMENT

- Instrument: DC V.T.V.M.
- Notes: 1. Set function selector switch to AUX position.
2. Set volume control to minimum position.
3. Press in speaker 1 push button to ON (button in) position.

Step	Connect Output Meter To	Adjust	Adjust For
1	DC VTVM to Lch terminal of speaker system 1	VR402	0V ±60mV
2	DC VTVM to Rch terminal of speaker system 1	VR401	0V ±60mV

ALIGNMENT PROCEDURES



ALIGNMENT PROCEDURES

SEPARATION ADJUSTMENT

Instruments: 1. FM Stereo Signal Generator modulated with 1000Hz at 100% (75kHz).
(L + R = 45% L - R = 45% 19kHz = 9%)

2. AC V.T.V.M.

- Notes:** 1. Set function selector switch to AUTO FM position.
2. Set blend control to STEREO position.
3. Connect signal source to FM antenna terminals.
4. Set signal weak to obtain an exact tuning point when tuning.

Step	Signal Source	Connect Output Meter To	Dial Setting	Adjust	Adjust For
1	Set Lch signal ON at FM stereo signal generator				
2	98MHz 65dBf (970 μ V)	VTVM to Rch tape out jack	98MHz	VR301, VR303	Minimum output on VTVM
3	Set Rch signal ON at FM stereo signal generator				
4	98MHz 65dBf (970 μ V)	VTVM to Lch tape out jack	98MHz	VR301, VR303	Minimum output on VTVM

IDLING CURRENT ADJUSTMENT

Instrument: DC V.T.V.M.

- Notes:** 1. Set function selector switch to AUX position.
2. Set volume control to minimum position.

Step	Connect Output Meter To	Adjust	Adjust For
1	DC VTVM to TP5(+) and TP6(-)	VR404	33mV
2	DC VTVM to TP7(+) and TP8(-)	VR403	33mV

DC VOLTAGE BALANCE ADJUSTMENT

Instrument: DC V.T.V.M.

- Notes:** 1. Set function selector switch to AUX position.
2. Set volume control to minimum position.
3. Press in speaker 1 push button to ON (button in) position.

Step	Connect Output Meter To	Adjust	Adjust For
1	DC VTVM to Lch terminal of speaker system 1	VR402	0V $\pm$ 60mV
2	DC VTVM to Rch terminal of speaker system 1	VR401	0V $\pm$ 60mV

ALIGNMENT PROCEDURES

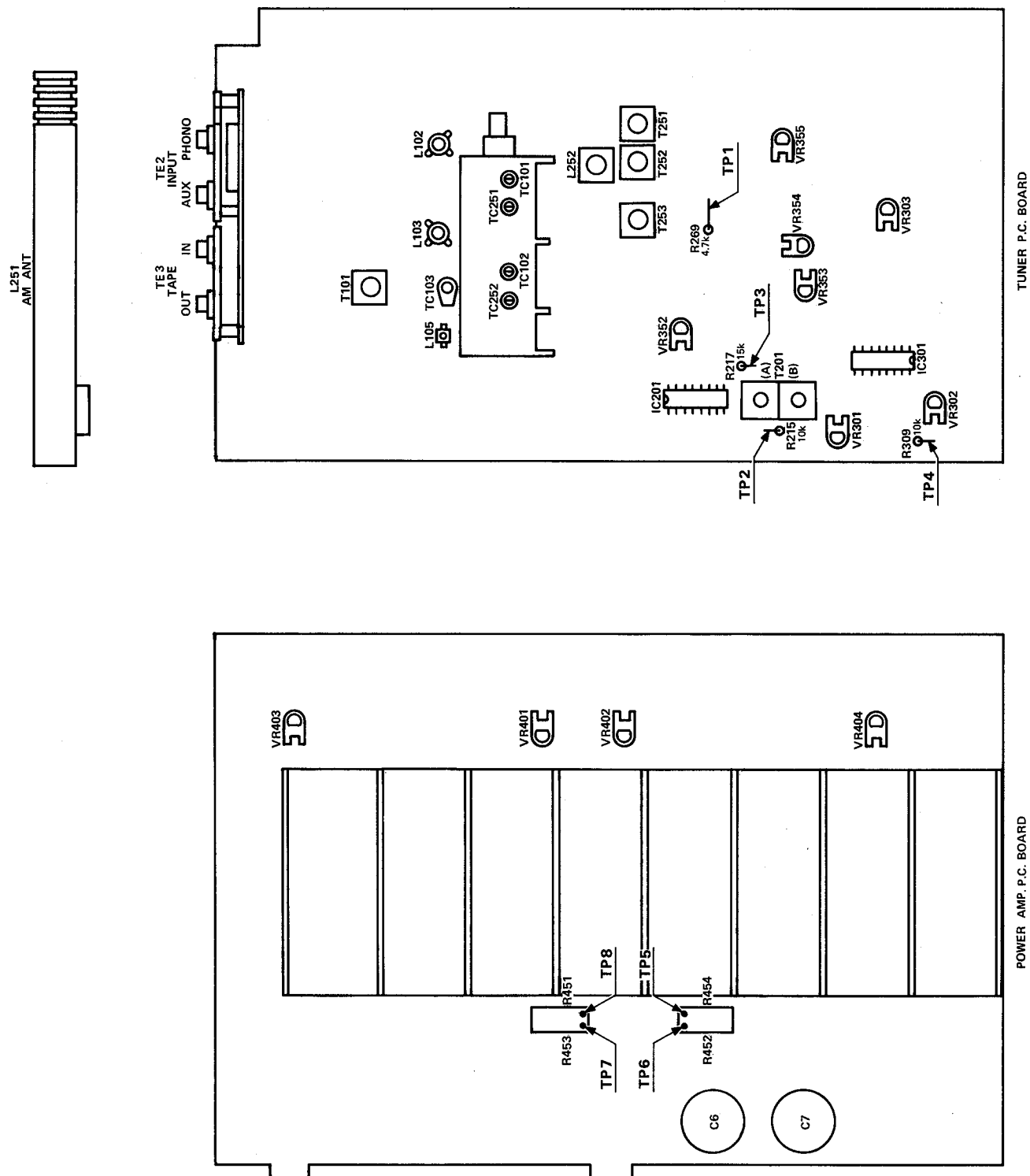
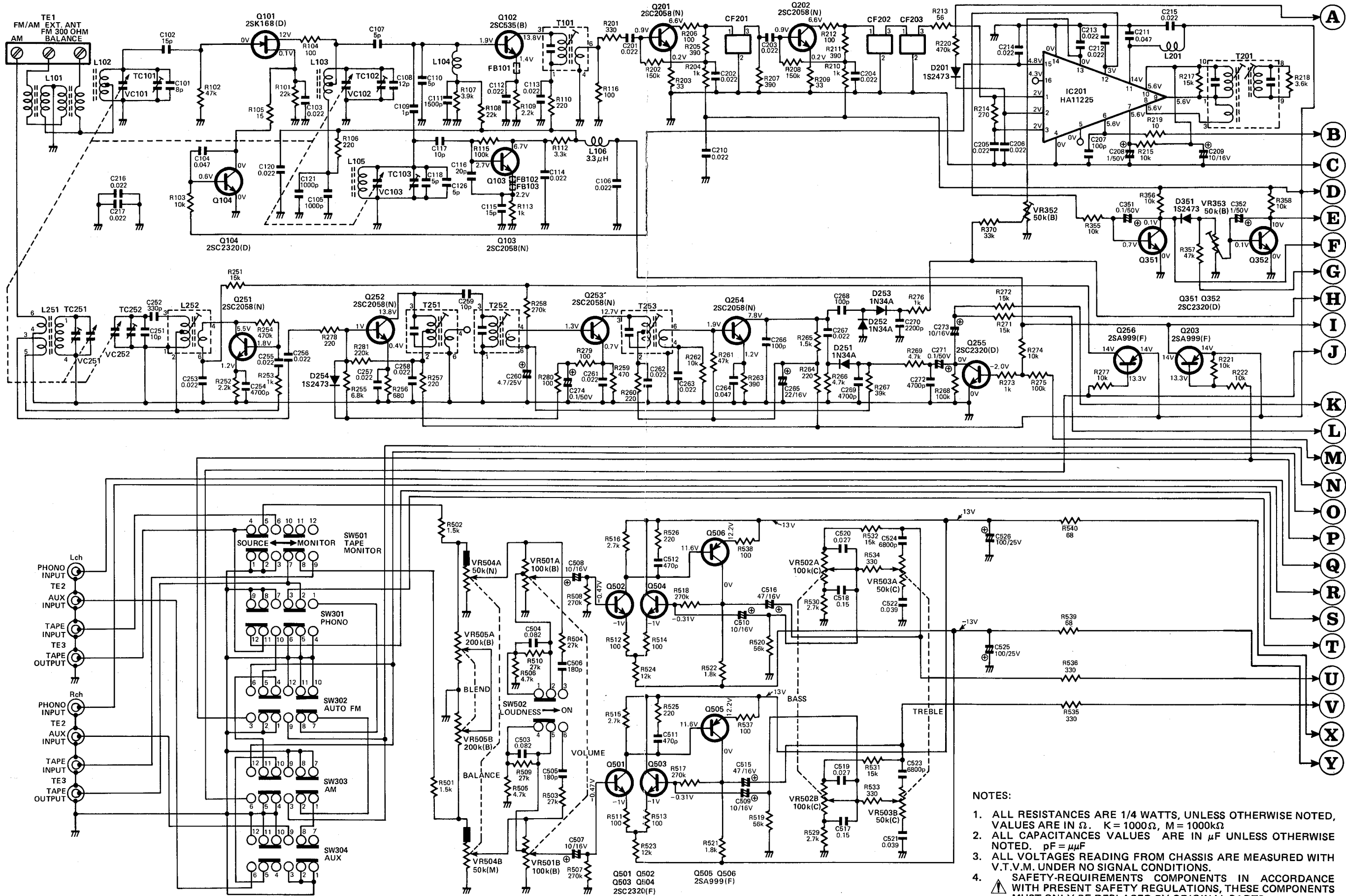
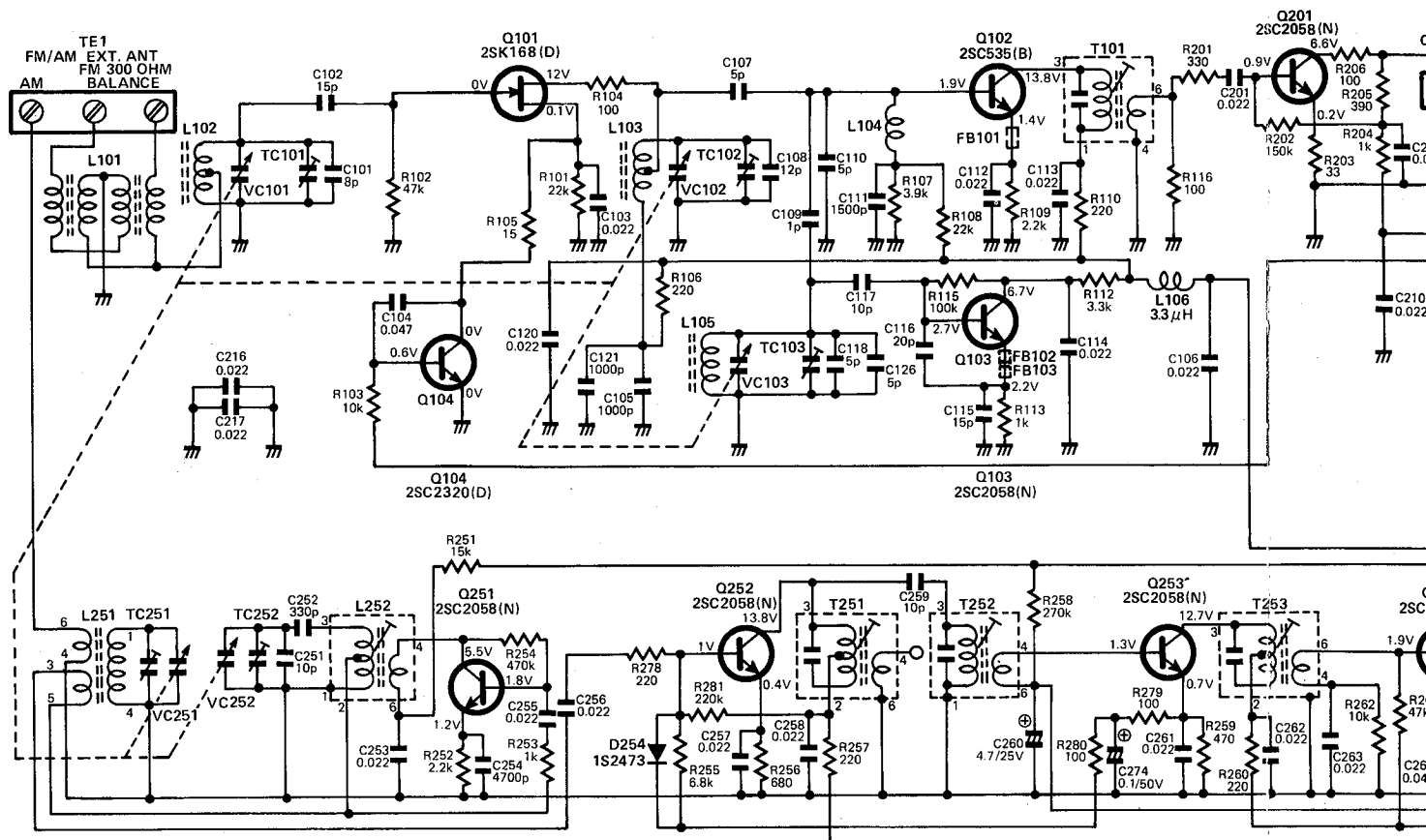


Fig. 1—Alignment Points Location

SCHEMATIC DIAGRAM

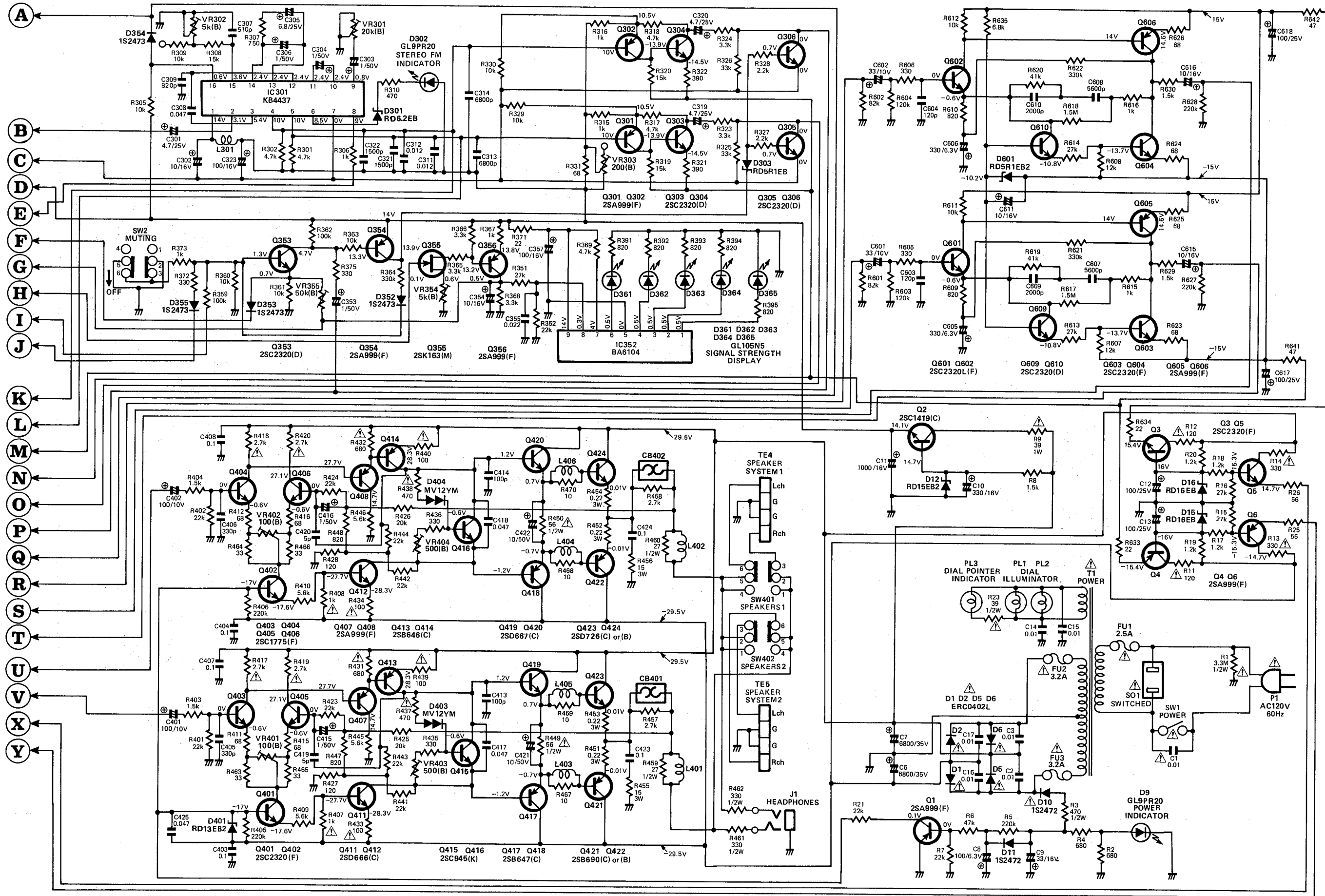


SCHEMATIC DIAGRAM

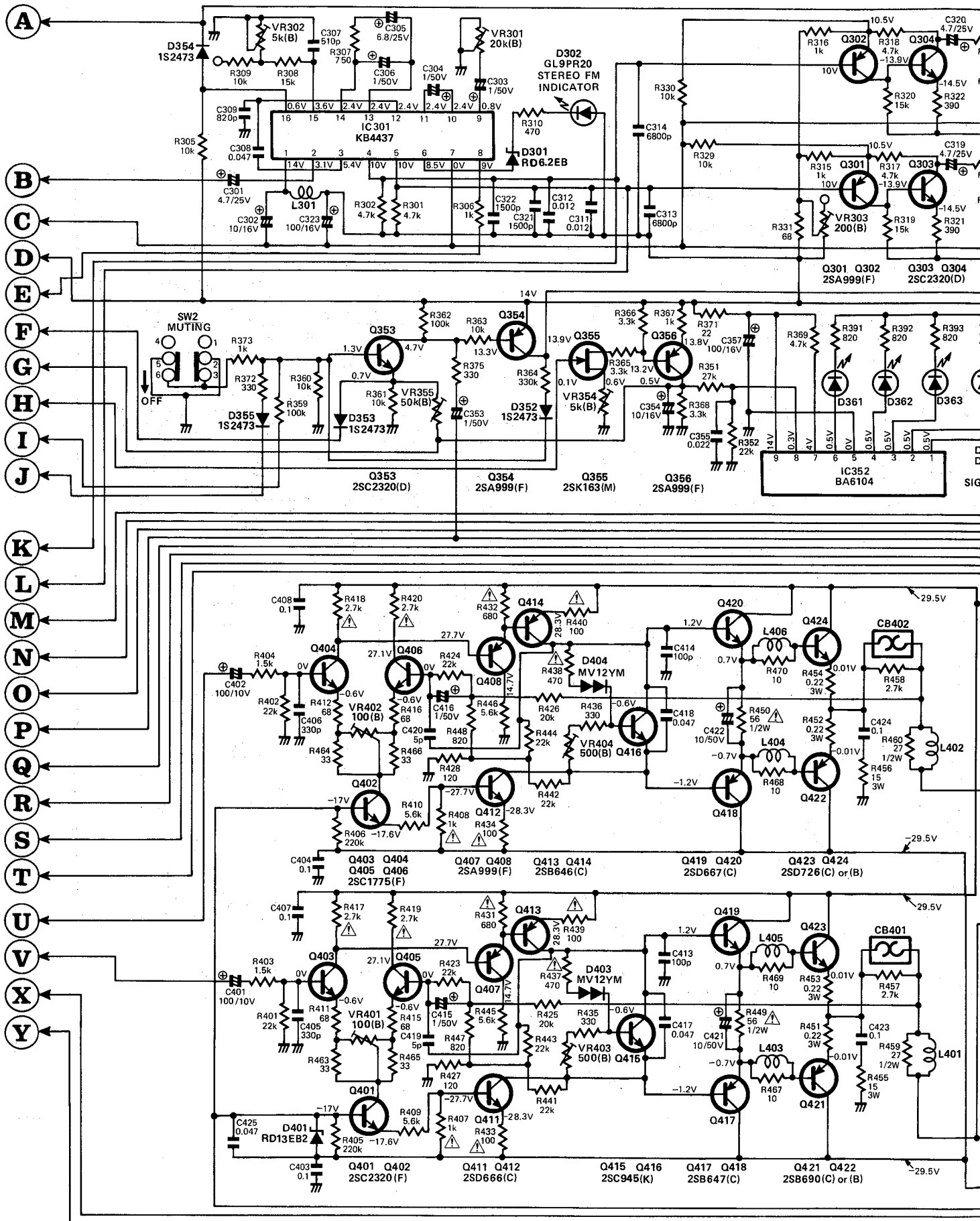


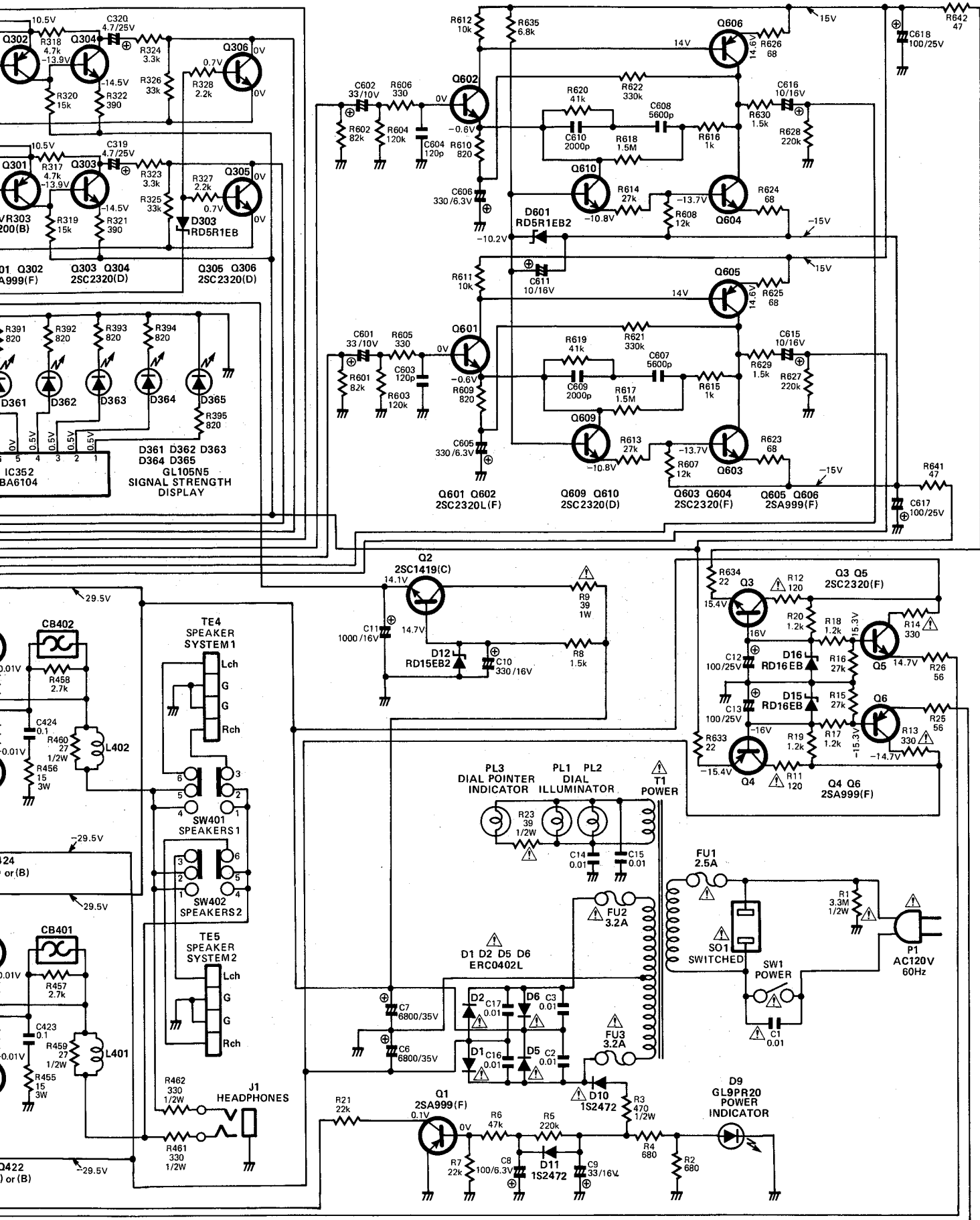


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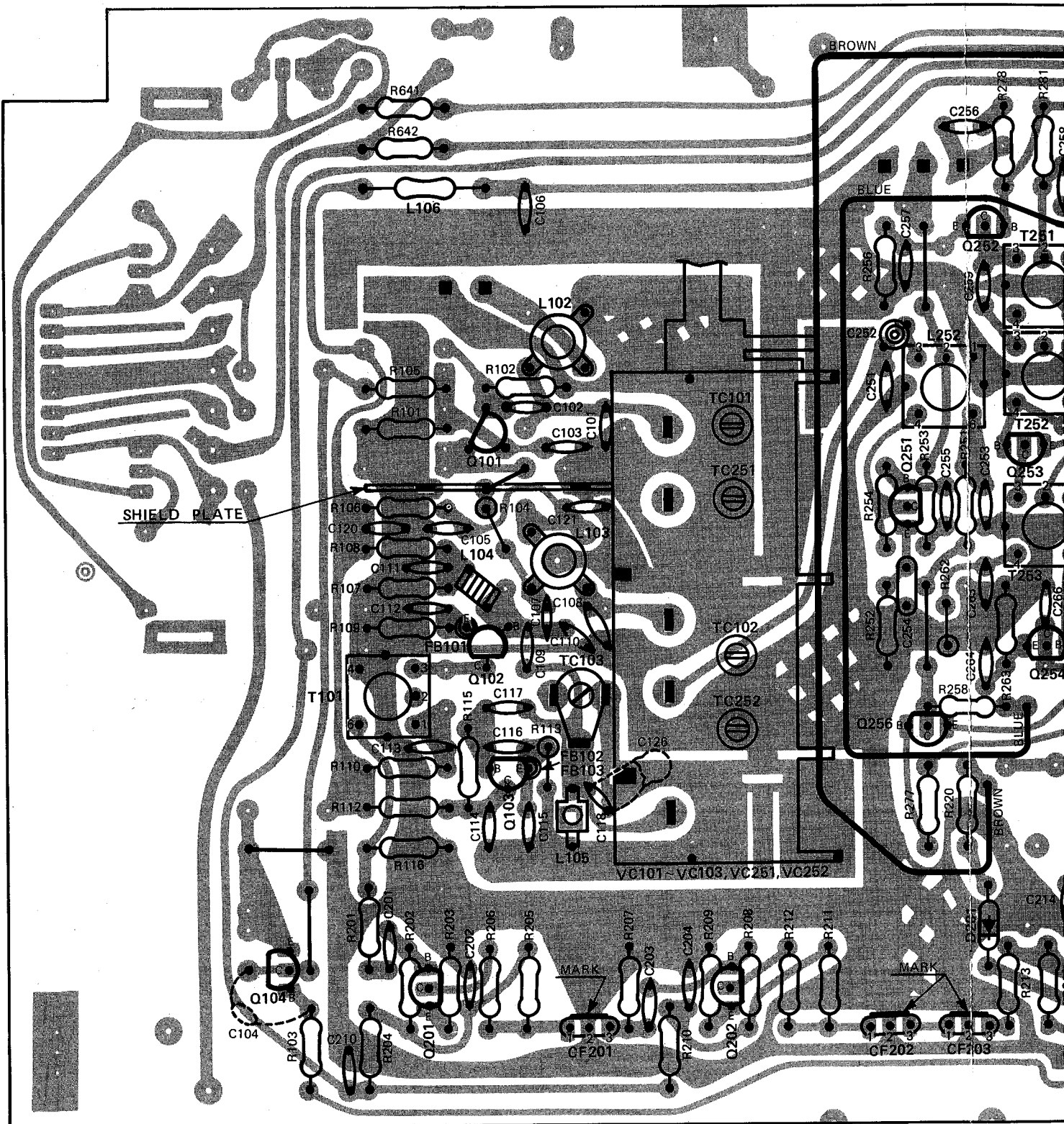


SCHEMATIC DIAGRAM





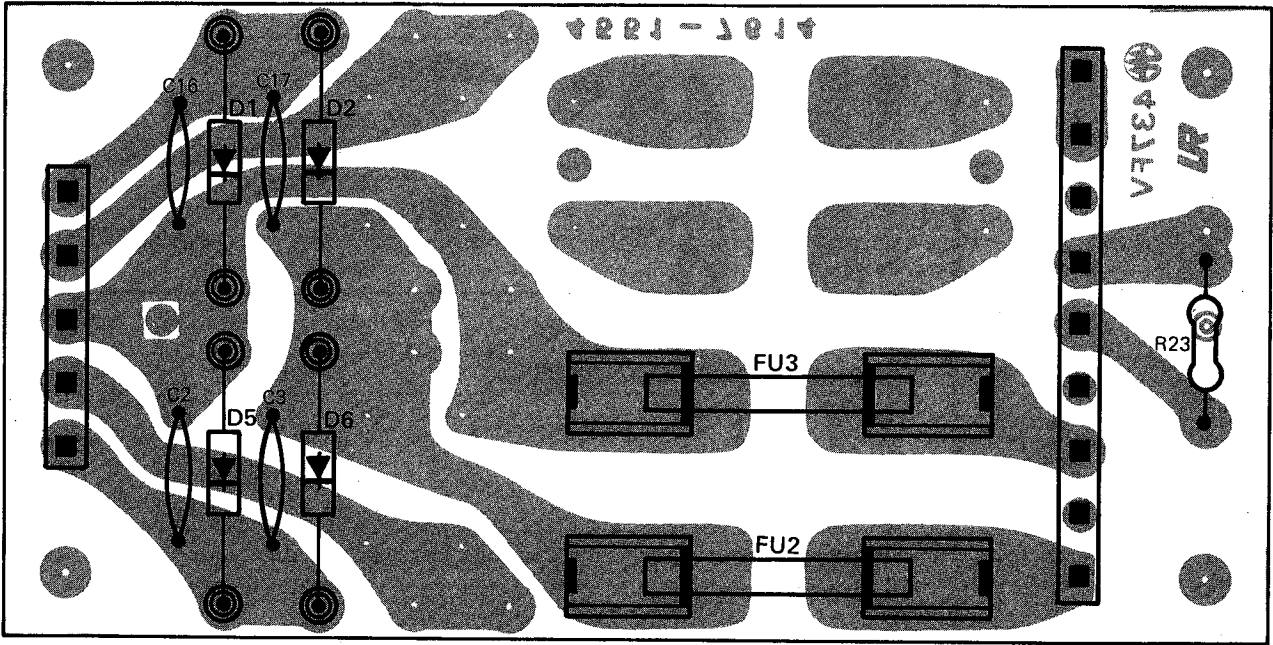
TUNER P.C. BOARD



TUNER P.C. BOARD

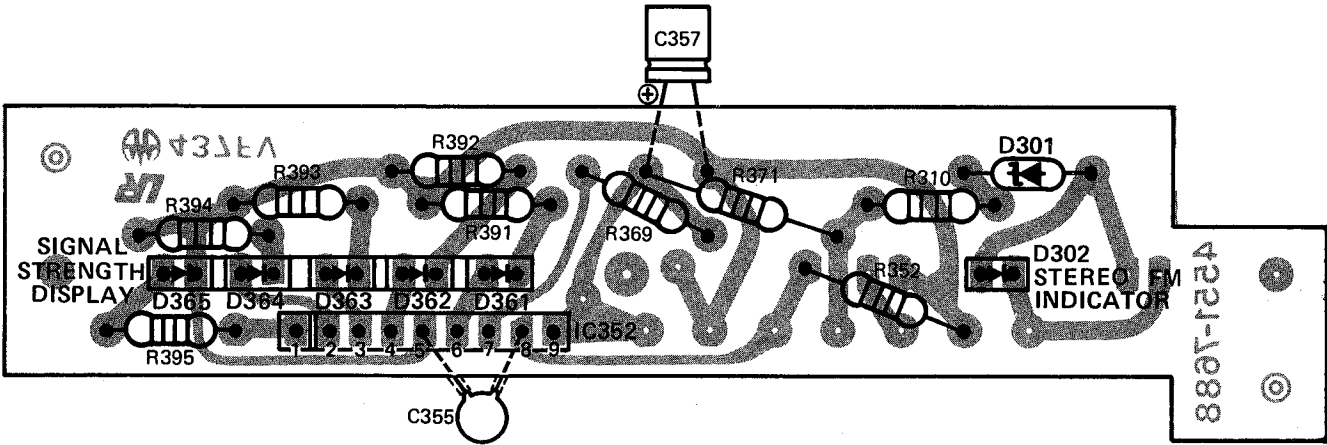
Ref. No.	Part No.	Description
RESISTORS		
VR301	5101-20371913	Variable Resistor, 20k Ω
VR302, 354	5101-50271913	Variable Resistor, 5k Ω
VR303	5101-20171913	Variable Resistor, 200 Ω
VR352, 353, 355	5101-50371913	Variable Resistor, 50k Ω
CAPACITORS, ELECTROLYTIC		
C208, 352, 353	5345-105-50	1 μ F +75%–10% 50V
C209, 273, 302, 354	5345-106-16	10 μ F +50%–10% 16V
C260	5345-475-25	4.7 μ F +50%–10% 25V
C265	5345-226-16	22 μ F +50%–10% 16V
C271, 274, 351	5345-104F0212	0.1 μ F $\pm$ 20% 50V
C301, 319, 320	5345-475D0212	4.7 μ F $\pm$ 20% 25V
C303, 304, 306	5345-105F0212	1 μ F $\pm$ 20% 50V
C305	5345-685D0212	6.8 μ F $\pm$ 20% 25V
C323	5345-107-16	100 μ F +50%–10% 16V
VC101, 102, 103, 251, 252	5315-718	5-Gang Variable Capacitor (w/Trimmers TC101, 102, 251, 252)
TC103	5371-55	Trimmer Capacitor
INTEGRATED CIRCUITS		
IC201	5652-HA11225	HA11225 FM IF Amp. & FM Det.
IC301	5652-KB4437	KB4437 FM Multiplex
TRANSISTORS		
Q101	5616-2SK168(D)	F.E.T., 2SK168(D) FM RF Amp.
Q102	5613-535(B)	2SC535(B) FM Mixer
Q103	5613-2058(N)	2SC2058(N) FM Osc.
Q104	5613-2320(D)	2SC2320(D) FM AGC Switching
Q201, 202	5613-2058(D)	2SC2058(N) FM IF Amp.
Q203	5611-999(F)	2SA999(F) FM Voltage Supply
Q251	5613-2058(N)	2SC2058(N) AM Osc.
Q252	5613-2058(N)	2SC2058(N) AM Mixer
Q253, 254	5613-2058(N)	2SC2058(N) AM IF Amp.
Q255	5613-2320(D)	2SC2320(D) AM Signal Switching
Q256	5611-999(F)	2SA999(F) AM Voltage Supply
Q301, 302	5611-999(F)	2SA999(F) } MPX Output Amp.
Q303, 304	5613-2320(D)	2SC2320(D) }
Q305, 306	5613-2320(D)	2SC2320(D) FM Muting
Q351, 352	5613-2320(D)	2SC2320(D) Stereo FM Indicator Control
Q353	5613-2320(D)	2SC2320(D) }
Q354	5611-999(F)	2SA999(F) } FM Muting
Q355	5616-2SK163(M)	F.E.T., 2SK163(M) }
Q356	5611-999(F)	2SA999(F) } Signal Strength Display Level Amp.
DIODES		
D201, 254, 351, 352, 353, 354, 355,	5631-1S2473	1S2473
D251, 252, 253	5631-1N34A	1N34A
D303	5635-RD5R1EB	Zener, RD5.1EB
COILS		
L102	5943-70125	FM RF
L103	5643-70225	FM RF
L104	5991-7065	FM IF Trap
L105	5942-70215	FM Osc.
L106	5995-3R3225	RF Choke
L201	5995-101225	RF Choke
L252	5923-70327	AM Osc.
L301	5995-100225	RF Choke
TRANSFORMERS		
T101	5563-0027	FM IF
T201	5574-7023	Quadrature Det.
T251, 252	5553-0097	AM IF
T253	5553-0087	AM IF
MISCELLANEOUS		
CF201, 202, 203	5671-7117Z	Ceramic Filter, FM IF
FB101, 102, 103	5597-4	Ferrite Bead, Q102 & Q103

RECTIFIER P.C. BOARD



Ref. No.	Part No.	Description
D1, 2, 5, 6	5632-ERC0402L	Diode, ERC0402L
R23	5102-3905114	Resistor, 39 Ω $\pm$ 5% 1/2W Fuse
FU2, 3	5732-322028	Fuse, 3.2A 125V

LED DISPLAY P.C. BOARD



Ref. No.	Part No.	Description
IC352	5652-BA6104	Integrated Circuit, BA6104 Signal Strength Display Driver
D301	5635-RD6R2EB	Zener Diode, RD6.2EB
D302	5637-GL9PR20	Light Emitting Diode, GL9PR20 Stereo FM Indicator
D361, 362, 363, 364, 365	5637-GL105N5	LED Display Assembly, GL105N5 Signal Strength Display
C357	5345-107-16	Capacitor, 100 μ F +50%–10% 16V Electrolytic

TUNER P.C. BOARD

Ref. No.

Part No.

Description

RESISTORS

VR301	5101-20371913	Variable Resistor, 20k Ω
VR302, 354	5101-50271913	Variable Resistor, 5k Ω
VR303	5101-20171913	Variable Resistor, 200 Ω
VR352, 353, 355	5101-50371913	Variable Resistor, 50k Ω

CAPACITORS, ELECTROLYTIC

C208, 352, 353	5345-105-50	1 μ F +75%—10% 50V
C209, 273, 302, 354	5345-106-16	10 μ F +50%—10% 16V
C260	5345-475-25	4.7 μ F +50%—10% 25V
C265	5345-226-16	22 μ F +50%—10% 16V
C271, 274, 351	5345-104F0212	0.1 μ F $\pm$ 20% 50V
C301, 319, 320	5345-475D0212	4.7 μ F $\pm$ 20% 25V
C303, 304, 306	5345-105F0212	1 μ F $\pm$ 20% 50V
C305	5345-685D0212	6.8 μ F $\pm$ 20% 25V
C323	5345-107-16	100 μ F +50%—10% 16V
VC101, 102, 103, 251, 252	5315-718	5-Gang Variable Capacitor (w/Trimmers TC101, 102, 251, 252)
TC103	5371-55	Trimmer Capacitor

INTEGRATED CIRCUITS

IC201	5652-HA11225	HA11225 FM IF Amp. & FM Det.
IC301	5652-KB4437	KB4437 FM Multiplex

TRANSISTORS

Q101	5616-2SK168(D)	F.E.T., 2SK168(D) FM RF Amp.
Q102	5613-535(B)	2SC535(B) FM Mixer
Q103	5613-2058(N)	2SC2058(N) FM Osc.
Q104	5613-2320(D)	2SC2320(D) FM AGC Switching
Q201, 202	5613-2058(D)	2SC2058(N) FM IF Amp.
Q203	5611-999(F)	2SA999(F) FM Voltage Supply
Q251	5613-2058(N)	2SC2058(N) AM Osc.
Q252	5613-2058(N)	2SC2058(N) AM Mixer
Q253, 254	5613-2058(N)	2SC2058(N) AM IF Amp.
Q255	5613-2320(D)	2SC2320(D) AM Signal Switching
Q256	5611-999(F)	2SA999(F) AM Voltage Supply
Q301, 302	5611-999(F)	2SA999(F) } MPX Output Amp.
Q303, 304	5613-2320(D)	2SC2320(D) }
Q305, 306	5613-2320(D)	2SC2320(D) FM Muting
Q351, 352	5613-2320(D)	2SC2320(D) Stereo FM Indicator Control
Q353	5613-2320(D)	2SC2320(D) }
Q354	5611-999(F)	2SA999(F) } FM Muting
Q355	5616-2SK163(M)	F.E.T., 2SK163(M) }
Q356	5611-999(F)	2SA999(F) } Signal Strength Display Level Amp.

DIODES

D201, 254, 351, 352, 353, 354, 355,	5631-1S2473	1S2473
D251, 252, 253	5631-1N34A	1N34A
D303	5635-RD5R1EB	Zener, RD5.1EB

COILS

L102	5943-70125	FM RF
L103	5643-70225	FM RF
L104	5991-7065	FM IF Trap
L105	5942-70215	FM Osc.
L106	5995-3R3225	RF Choke
L201	5995-101225	RF Choke
L252	5923-70327	AM Osc.
L301	5995-100225	RF Choke

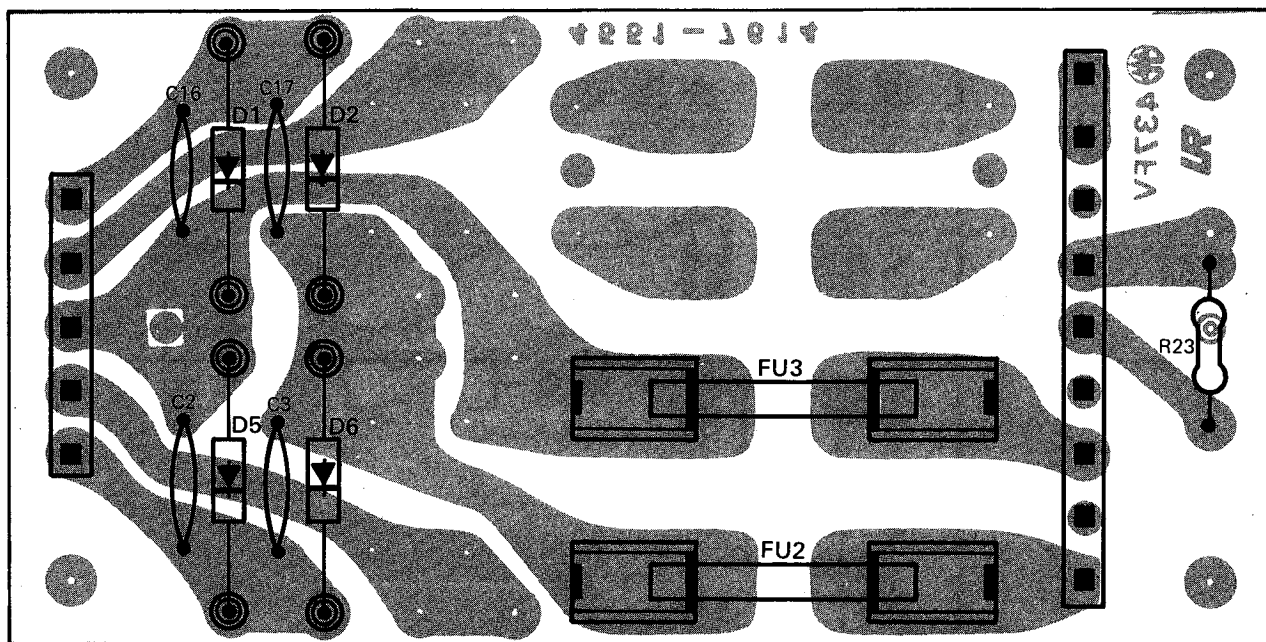
TRANSFORMERS

T101	5563-0027	FM IF
T201	5574-7023	Quadrature Det.
T251, 252	5553-0097	AM IF
T253	5553-0087	AM IF

MISCELLANEOUS

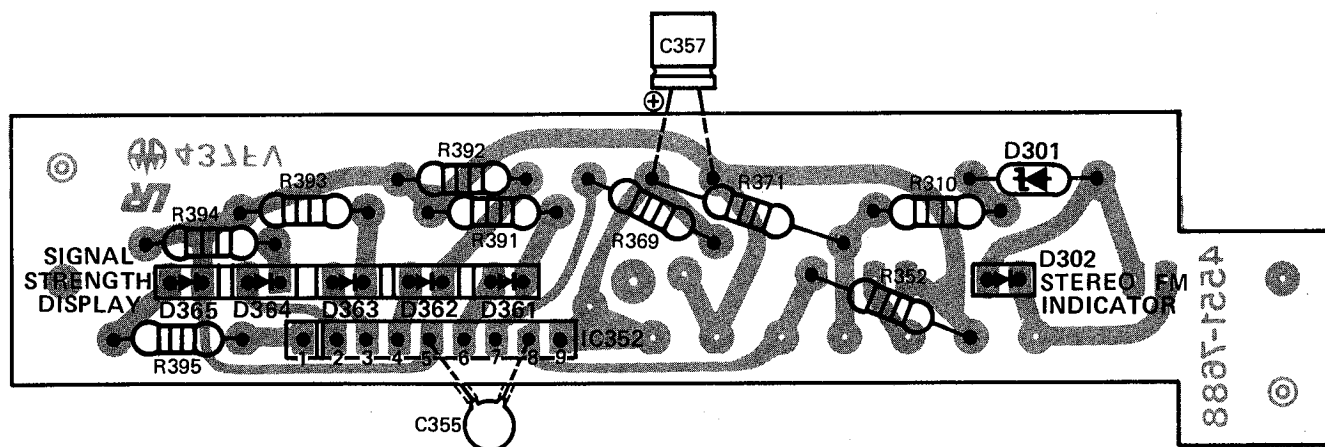
CF201, 202, 203	5671-7117Z	Ceramic Filter, FM IF
FB101, 102, 103	5597-4	Ferrite Bead, Q102 & Q103

RECTIFIER P.C. BOARD

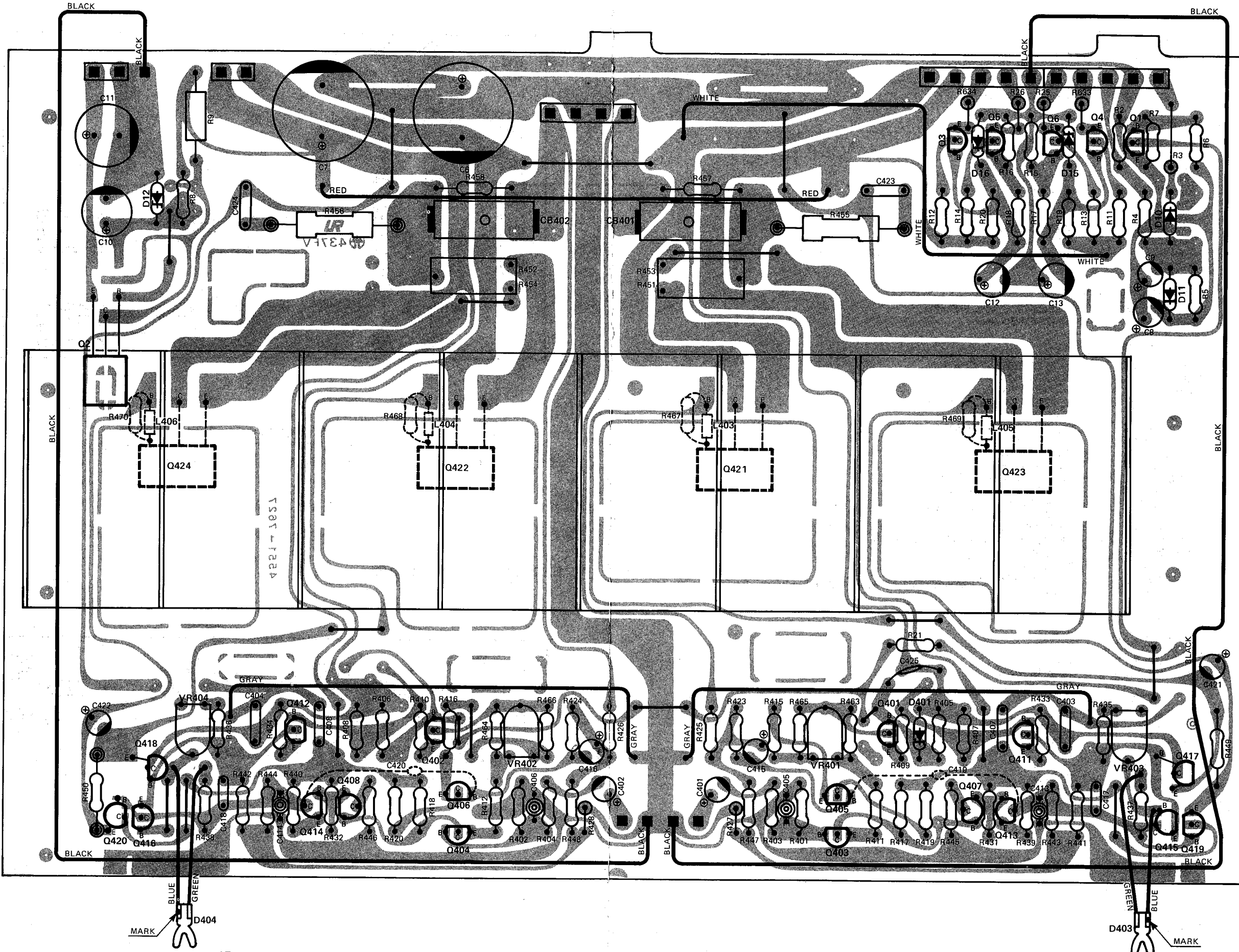


Ref. No.	Part No.	Description
D1, 2, 5, 6	5632-ERC0402L	Diode, ERC0402L
R23	5102-3905114	Resistor, 39Ω ±5% 1/2W Fuse
FU2, 3	5732-322028	Fuse, 3.2A 125V

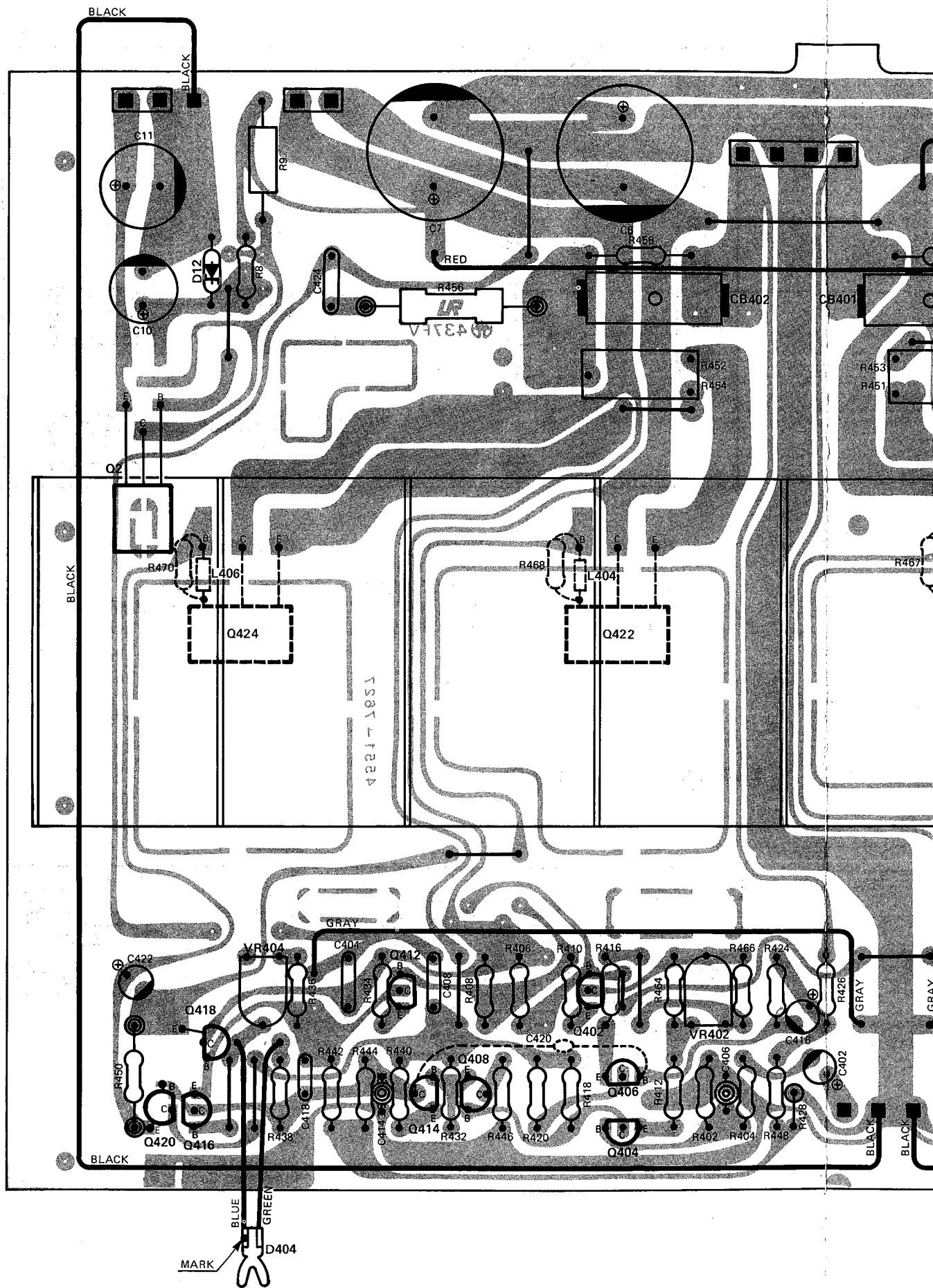
LED DISPLAY P.C. BOARD



Ref. No.	Part No.	Description
IC352	5652-BA6104	Integrated Circuit, BA6104 Signal Strength Display Driver
D301	5635-RD6R2EB	Zener Diode, RD6.2EB
D302	5637-GL9PR20	Light Emitting Diode, GL9PR20 Stereo FM Indicator
D361, 362, 363, 364, 365	5637-GL105N5	LED Display Assembly, GL105N5 Signal Strength Display
C357	5345-107-16	Capacitor, 100μF +50%—10% 16V Electrolytic



POWER AMP. P.C. BOARD





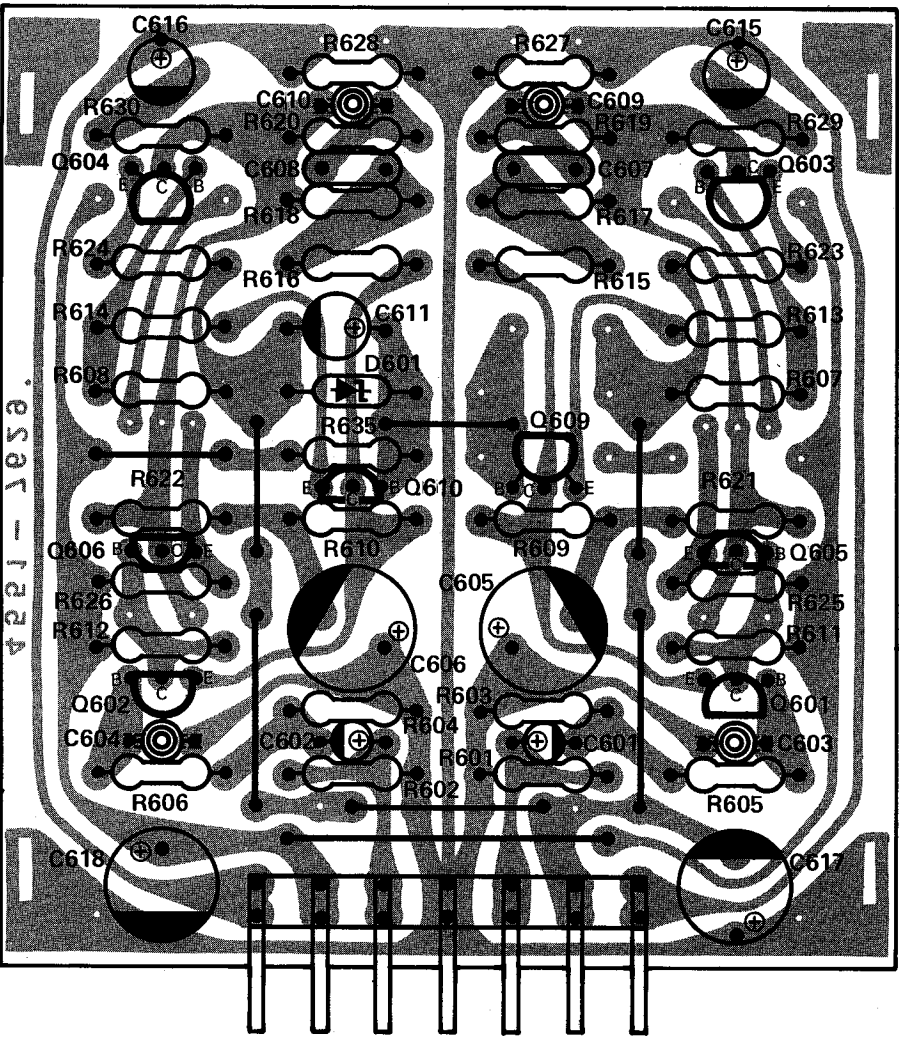
Ref. No.	Part No.	Description
RESISTORS		
R9	5102-3905711	39Ω ±5% 1W Fuse
R11, 12	5102-1214713	120Ω ±2% 1/4W Fuse
R13, 14	5102-3314713	330Ω ±2% 1/4W Fuse
R407, 408	5102-1024713	1kΩ ±2% 1/4W Fuse
R417, 418, 419, 420	5102-2724713	2.7kΩ ±2% 1/4W Fuse
R431, 432	5102-6814713	680Ω ±2% 1/4W Fuse
R433, 434, 439, 440	5102-1014713	100Ω ±2% 1/4W Fuse
R437, 438	5102-4714713	470Ω ±2% 1/4W Fuse
R449, 450	5102-5605114	56Ω ±5% 1/2W Fuse
R451/453, 452/454	5273-R22672	0.22Ω ±10% 3W×2 Special Dual
VR401, 402	5101-10171913	Variable Resistor, 100Ω
VR403, 404	5101-50171913	Variable Resistor, 500Ω

CAPACITORS, ELECTROLYTIC		
C6, 7	5341-688E0955	6800μF ±20% 35V
C8	5345-107-06	100μF +50%—10% 6.3V
C9	5345-336-16	33μF +50%—10% 16V
C10	5345-337-16	330μF +50%—10% 16V
C11	5345-108-16	1000μF +50%—10% 16V
C12, 13	5345-107-25	100μF +50%—10% 25V
C401, 402	5345-107-10	100μF +50%—10% 10V
C415, 416	5345-105-50	1μF +75%—10% 50V
C421, 422	5345-106-50	10μF +50%—10% 50V

TRANSISTORS		
Q1	5611-999(F)	2SA999(F) Audio Muting
Q2	5613-1419(C)	2SC1419(C) Voltage Regulator
Q3, 5	5613-2320(F)	2SC2320(F) Voltage Regulator
Q4, 6	5611-999(F)	2SA999(F) Voltage Regulator
Q401, 402	5613-2320(F)	2SC2320(F)
Q403, 404, 405, 406	5613-1775(F)	2SC1775(F)
Q407, 408	5611-999(F)	2SA999(F)
Q411, 412	5614-666(C)	2SD666(C)
Q413, 414	5612-646(C)	2SB646(C)
Q415, 416	5613-945(K)	2SC945(K)
Q417, 418	5612-647(C)	2SB647(C)
Q419, 420	5614-667(C)	2SD667(C)
Q421, 422	5612-690(C)	2SB690(C)or(B)
Q423, 424	5614-726(C)	2SD726(C)or(B)

DIODES		
D10, 11	5636-1S2472	1S2472
D12	5635-RD15EB2	Zener, RD15EB2
D15, 16	5635-RD16EB	Zener, RD16EB
D401	5635-RD13EB2	Zener, RD13EB2
D403, 404	5641-MV12YM	Varistor, MV12YM

MISCELLANEOUS		
CB401, 402	4361-162014	Speaker Protector
L403, 404, 405, 406	5597-35502	Ferrite Bead



Ref. No.	Part No.	Description
CAPACITORS, ELECTROLYTIC		
C601, 602	5345-336B0951	33μF ±20% 10V
C605, 606	5345-337-06	330μF +50%—10% 6.3V
C611	5345-106-16	10μF +50%—10% 16V
C615, 616	5345-106C0951	10μF ±20% 16V
C617, 618	5345-107-25	100μF +50%—10% 25V
TRANSISTORS		
Q601, 602	5613-2320L(F)	2SC2320L(F)
Q603, 604	5613-2320(F)	2SC2320(F)
Q605, 606	5611-999(F)	2SA999(F)
Q609, 610	5613-2320(D)	2SC2320(D)
DIODE		
D601	5635-RD5R1EB2	Zener, RD5.1EB2

POWER AMP. P.C. BOARD

Ref. No.	Part No.	Description
RESISTORS		
R9	5102-3905711	39 Ω $\pm$ 5% 1W Fuse
R11, 12	5102-1214713	120 Ω $\pm$ 2% 1/4W Fuse
R13, 14	5102-3314713	330 Ω $\pm$ 2% 1/4W Fuse
R407, 408	5102-1024713	1k Ω $\pm$ 2% 1/4W Fuse
R417, 418, 419, 420	5102-2724713	2.7k Ω $\pm$ 2% 1/4W Fuse
R431, 432	5102-6814713	680 Ω $\pm$ 2% 1/4W Fuse
R433, 434, 439, 440	5102-1014713	100 Ω $\pm$ 2% 1/4W Fuse
R437, 438	5102-4714713	470 Ω $\pm$ 2% 1/4W Fuse
R449, 450	5102-5605114	56 Ω $\pm$ 5% 1/2W Fuse
R451/453, 452/454	5273-R22672	0.22 Ω $\pm$ 10% 3W $\times$ 2 Special Dual
VR401, 402	5101-10171913	Variable Resistor, 100 Ω
VR403, 404	5101-50171913	Variable Resistor, 500 Ω

CAPACITORS, ELECTROLYTIC

C6, 7	5341-688E0955	6800 μ F $\pm$ 20% 35V
C8	5345-107-06	100 μ F +50%—10% 6.3V
C9	5345-336-16	33 μ F +50%—10% 16V
C10	5345-337-16	330 μ F +50%—10% 16V
C11	5345-108-16	1000 μ F +50%—10% 16V
C12, 13	5345-107-25	100 μ F +50%—10% 25V
C401, 402	5345-107-10	100 μ F +50%—10% 10V
C415, 416	5345-105-50	1 μ F +75%—10% 50V
C421, 422	5345-106-50	10 μ F +50%—10% 50V

TRANSISTORS

Q1	5611-999(F)	2SA999(F) Audio Muting
Q2	5613-1419(C)	2SC1419(C) Voltage Regulator
Q3, 5	5613-2320(F)	2SC2320(F) Voltage Regulator
Q4, 6	5611-999(F)	2SA999(F) Voltage Regulator
Q401, 402	5613-2320(F)	2SC2320(F)
Q403, 404, 405, 406	5613-1775(F)	2SC1775(F)
Q407, 408	5611-999(F)	2SA999(F)
Q411, 412	5614-666(C)	2SD666(C)
Q413, 414	5612-646(C)	2SB646(C)
Q415, 416	5613-945(K)	2SC945(K)
Q417, 418	5612-647(C)	2SB647(C)
Q419, 420	5614-667(C)	2SD667(C)
Q421, 422	5612-690(C)	2SB690(C)or(B)
Q423, 424	5614-726(C)	2SD726(C)or(B)

} Power Amp.

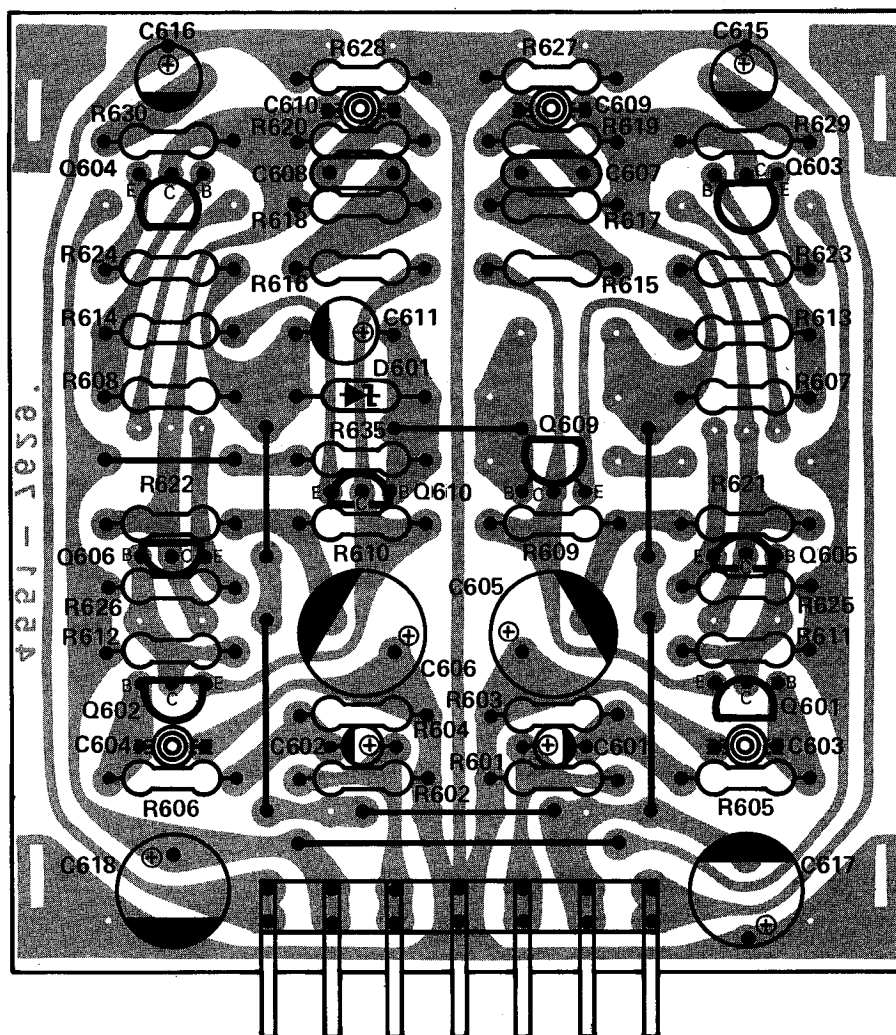
DIODES

D10, 11	5636-1S2472	1S2472
D12	5635-RD15EB2	Zener, RD15EB2
D15, 16	5635-RD16EB	Zener, RD16EB
D401	5635-RD13EB2	Zener, RD13EB2
D403, 404	5641-MV12YM	Varistor, MV12YM

MISCELLANEOUS

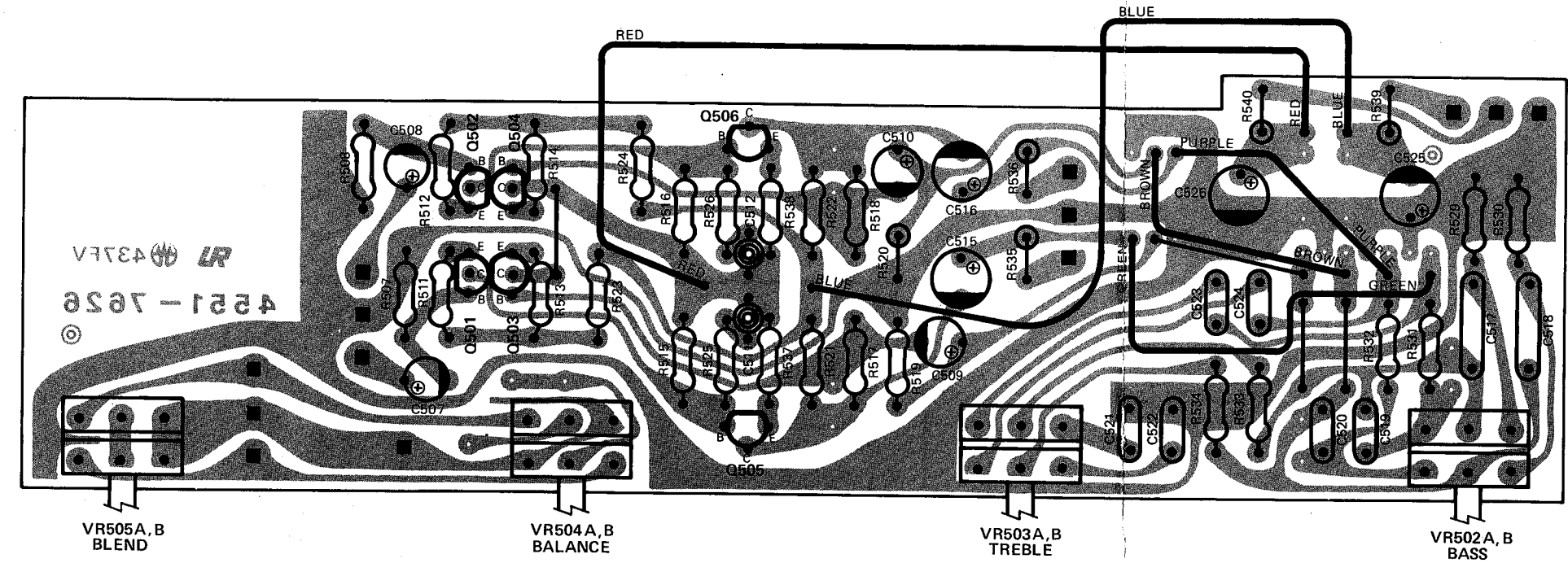
CB401, 402	4361-162014	Speaker Protector
L403, 404, 405, 406	5597-35502	Ferrite Bead

PHONO EQUALIZER P.C. BOARD



Ref. No.	Part No.	Description
CAPACITORS, ELECTROLYTIC		
C601, 602	5345-336B0951	33 μ F $\pm$ 20% 10V
C605, 606	5345-337-06	330 μ F +50%–10% 6.3V
C611	5345-106-16	10 μ F +50%–10% 16V
C615, 616	5345-106C0951	10 μ F $\pm$ 20% 16V
C617, 618	5345-107-25	100 μ F +50%–10% 25V
TRANSISTORS		
Q601, 602	5613-2320L(F)	2SC2320L(F)
Q603, 604	5613-2320(F)	2SC2320(F)
Q605, 606	5611-999(F)	2SA999(F)
Q609, 610	5613-2320(D)	2SC2320(D)
} Equalizer Amp.		
DIODE		
D601	5635-RD5R1EB2	Zener, RD5.1EB2

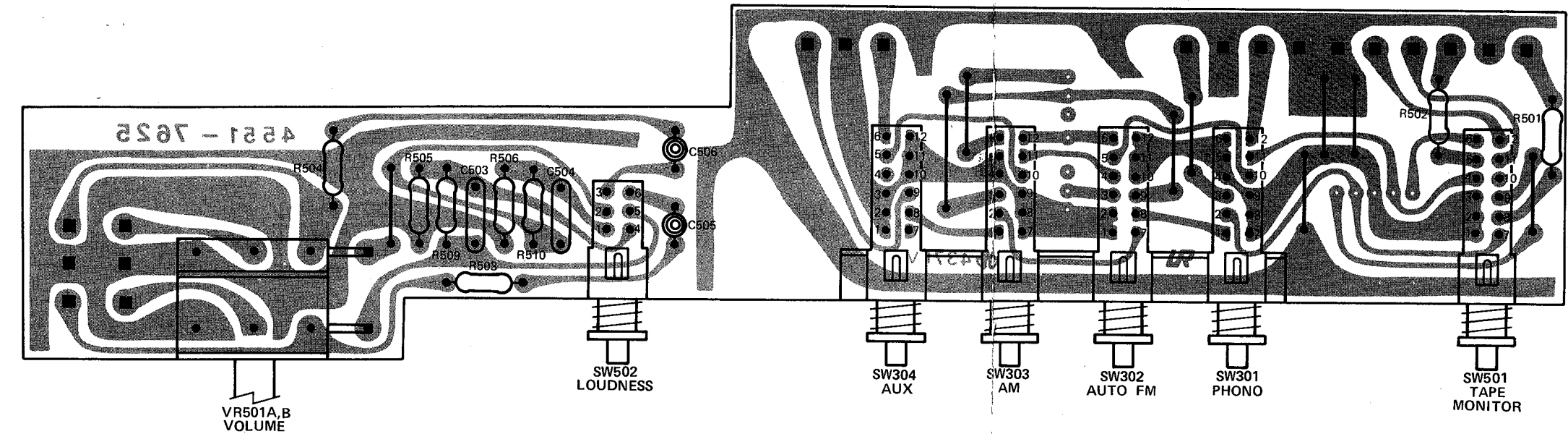
TONE CONTROL P.C. BOARD



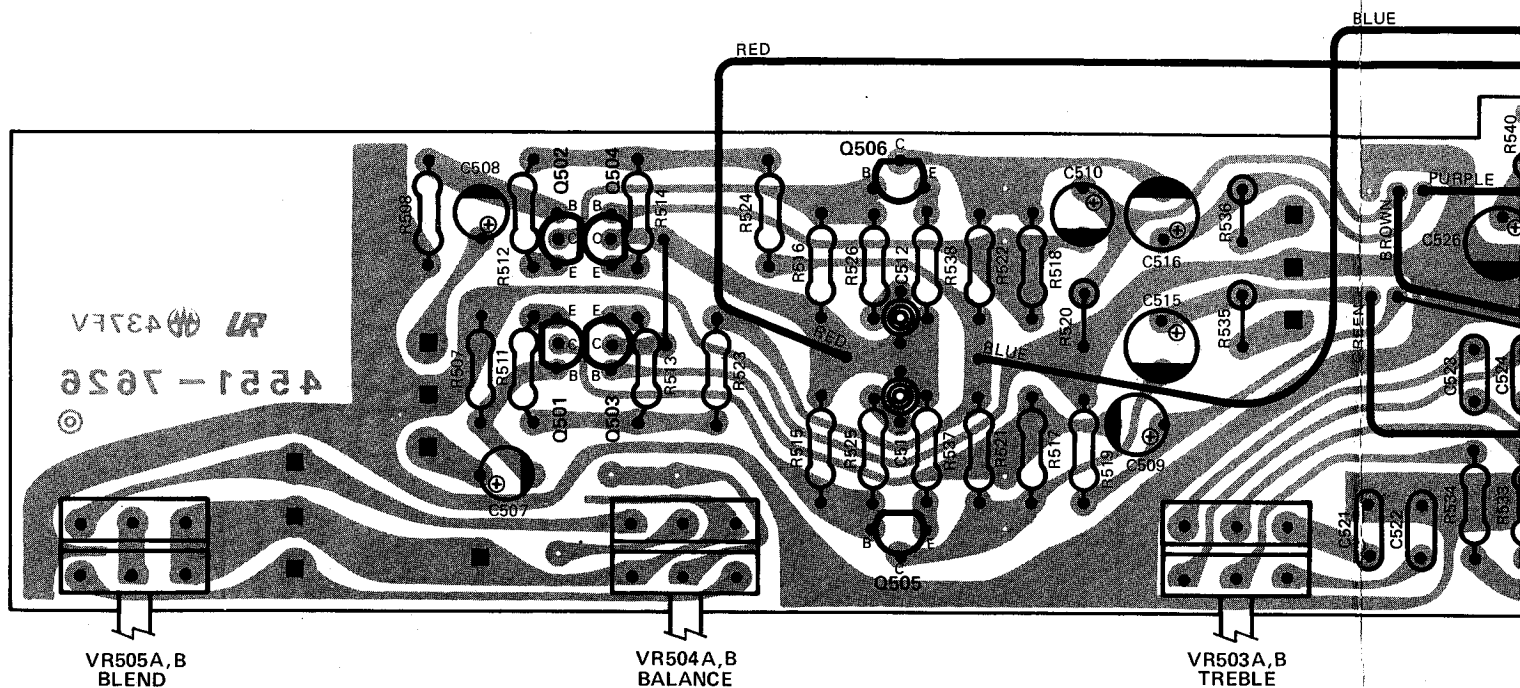
Ref. No.	Part No.	Description
RESISTORS		
VR502A, B	5113-1047877	Variable Resistor, 100k Ω Bass Control
VR503A, B	5113-5037977	Variable Resistor, 50k Ω Treble Control
VR504A, B	5113-5038077	Variable Resistor, 50k Ω Balance Control
VR505A, B	5113-2047140	Variable Resistor, 200k Ω Blend Control
CAPACITORS, ELECTROLYTIC		
C507, 508, 509, 510	5345-106C0951	10 μ F $\pm$ 20% 16V
C515, 516	5345-476C0951	47 μ F $\pm$ 20% 16V
C525, 526	5345-107-16	100 μ F +50%–10% 25V
TRANSISTORS		
Q501, 502, 503, 504	5613-2320(F)	2SC2320(F)
Q505, 506	5611-999(F)	2SA999(F)
		Flat Amp./Tone Control Amp.

VOLUME CONTROL & FUNCTION P.C. BOARD

Pef. No.	Part No.	Description
VR501A, B	5116-1047343	Variable Resistor, 100k Ω Volume Control
SW301, 302, 303, 304	4431-04167357	4-Gang Push Switch, Function Selector
SW501	4431-01047694	Push Switch, Tape Monitor
SW502	4431-01027194	Push Switch, Loudness

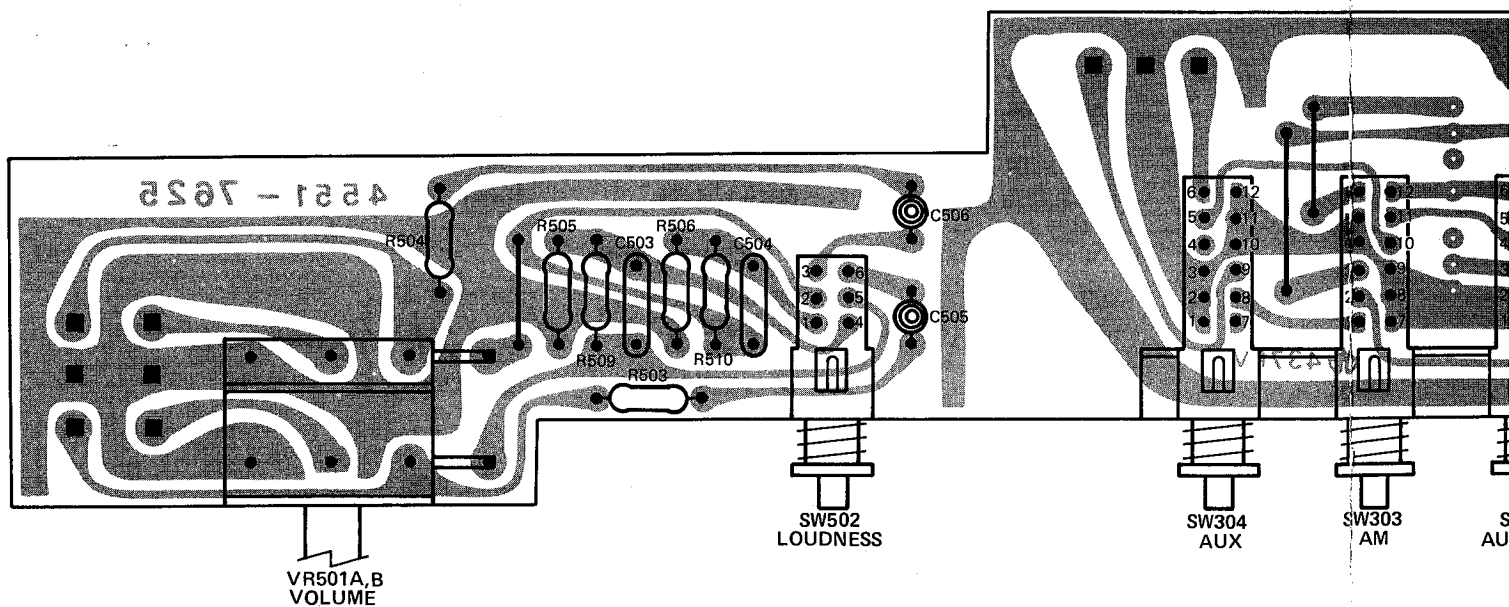


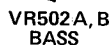
TONE CONTROL P.C. BOARD



VOLUME CONTROL & FUNCTION P.C. BOARD

Pef. No.	Part No.	Description
VR501A, B	5116-1047343	Variable Resistor, 100k Ω Volume Control
SW301, 302, 303, 304	4431-04167357	4-Gang Push Switch, Function Selector
SW501	4431-01047694	Push Switch, Tape Monitor
SW502	4431-01027194	Push Switch, Loudness

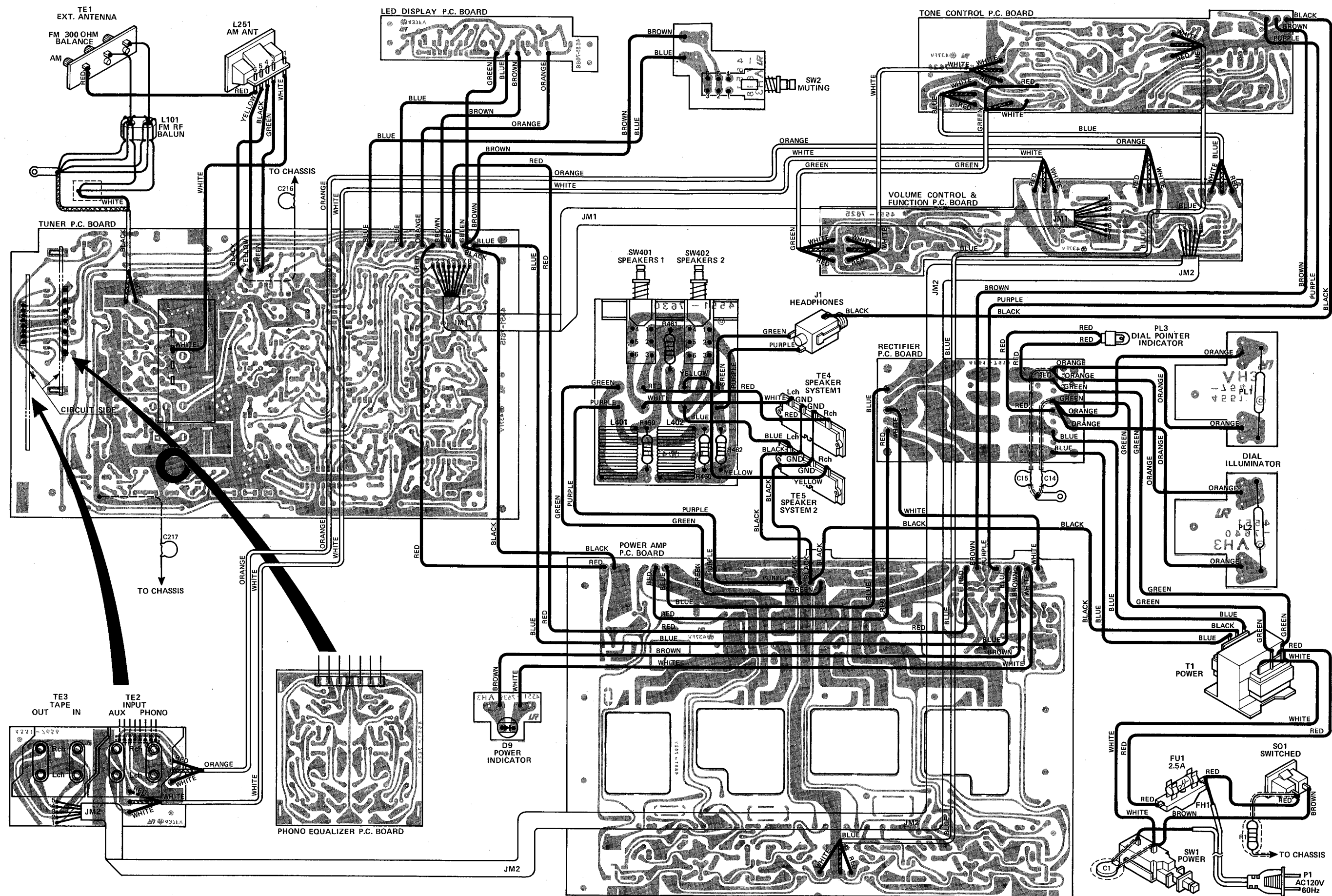




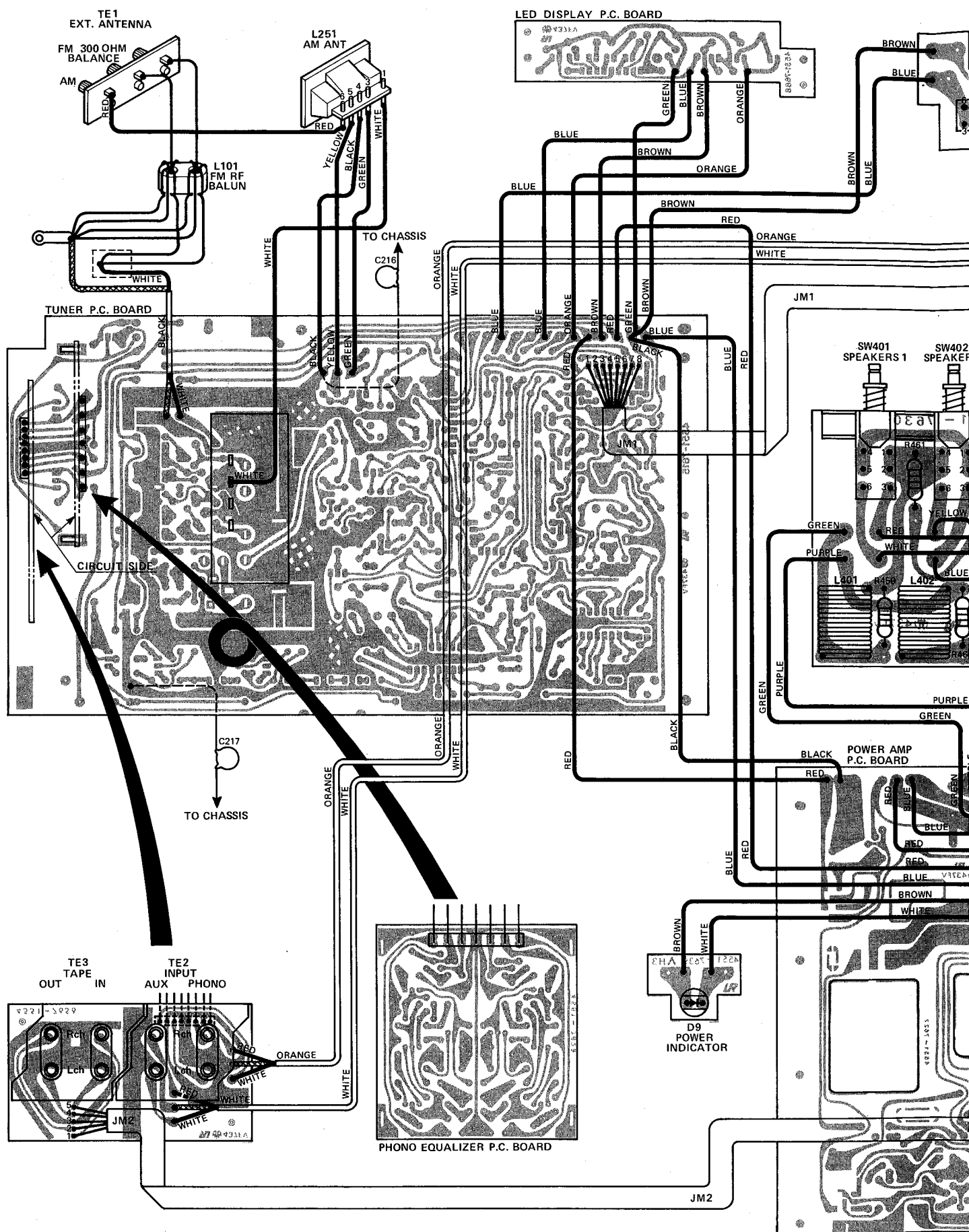
Flat Amp./Tone Control Amp.

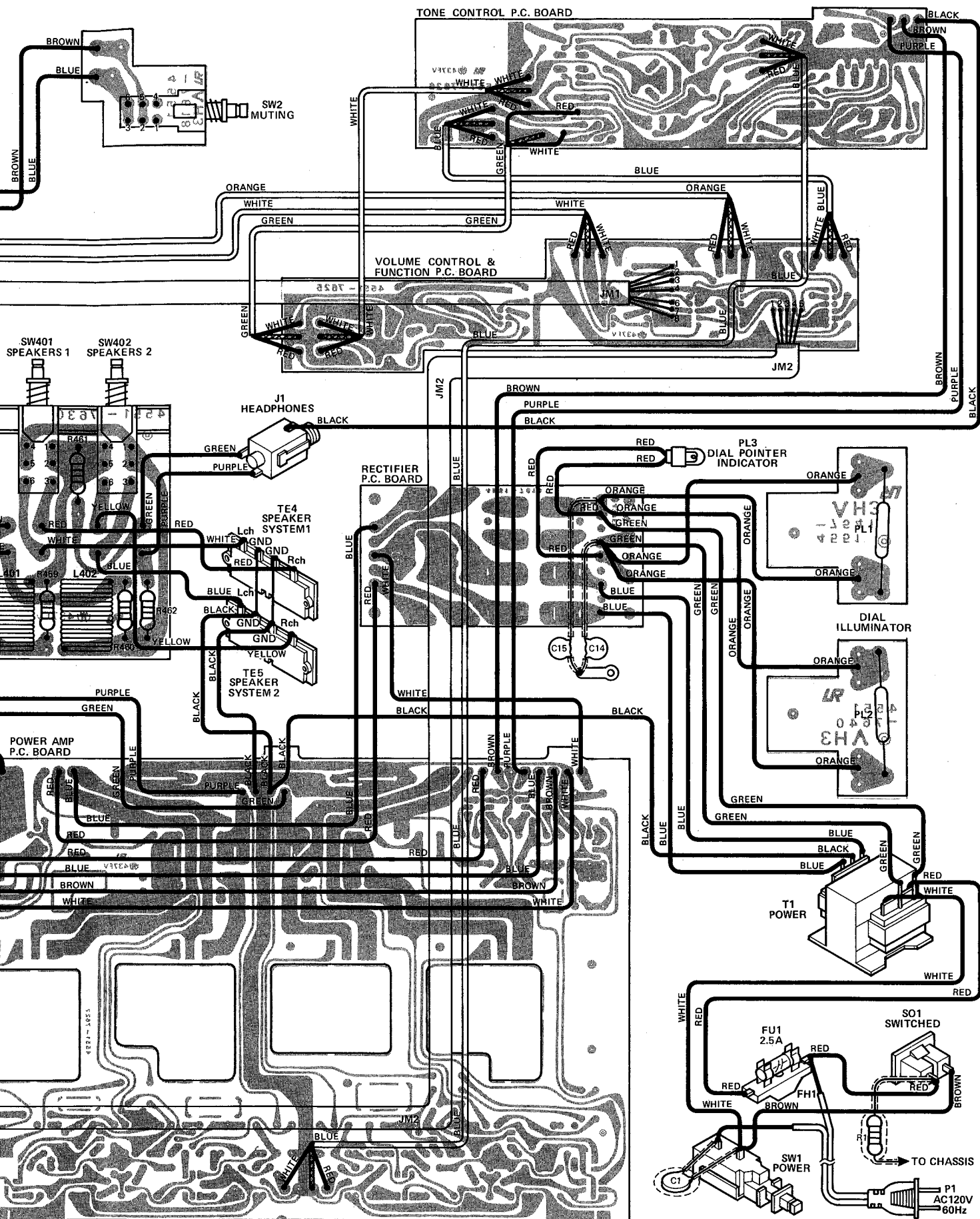


WIRING DIAGRAM

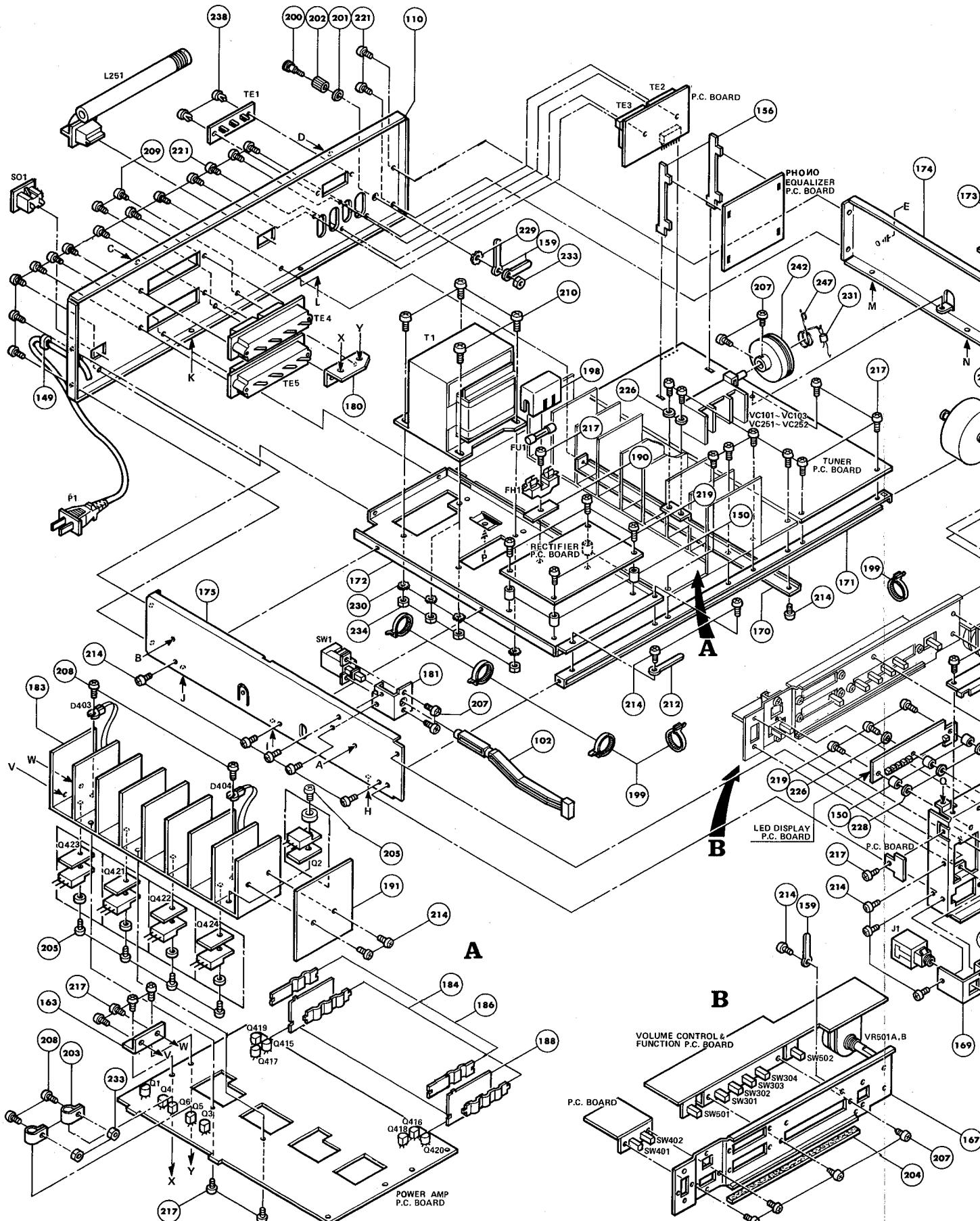


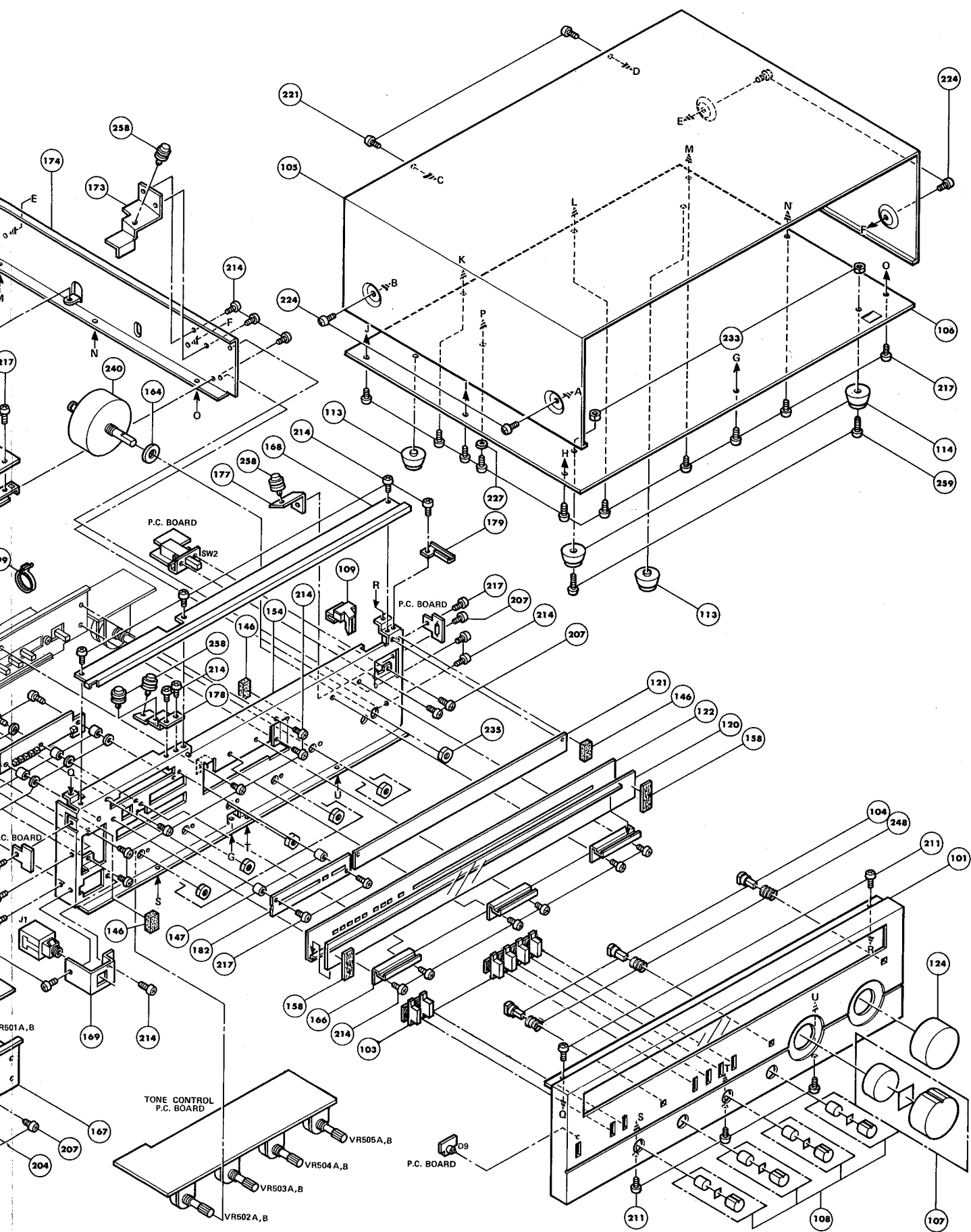
WIRING DIAGRAM





GENERAL UNIT EXPLODED VIEW





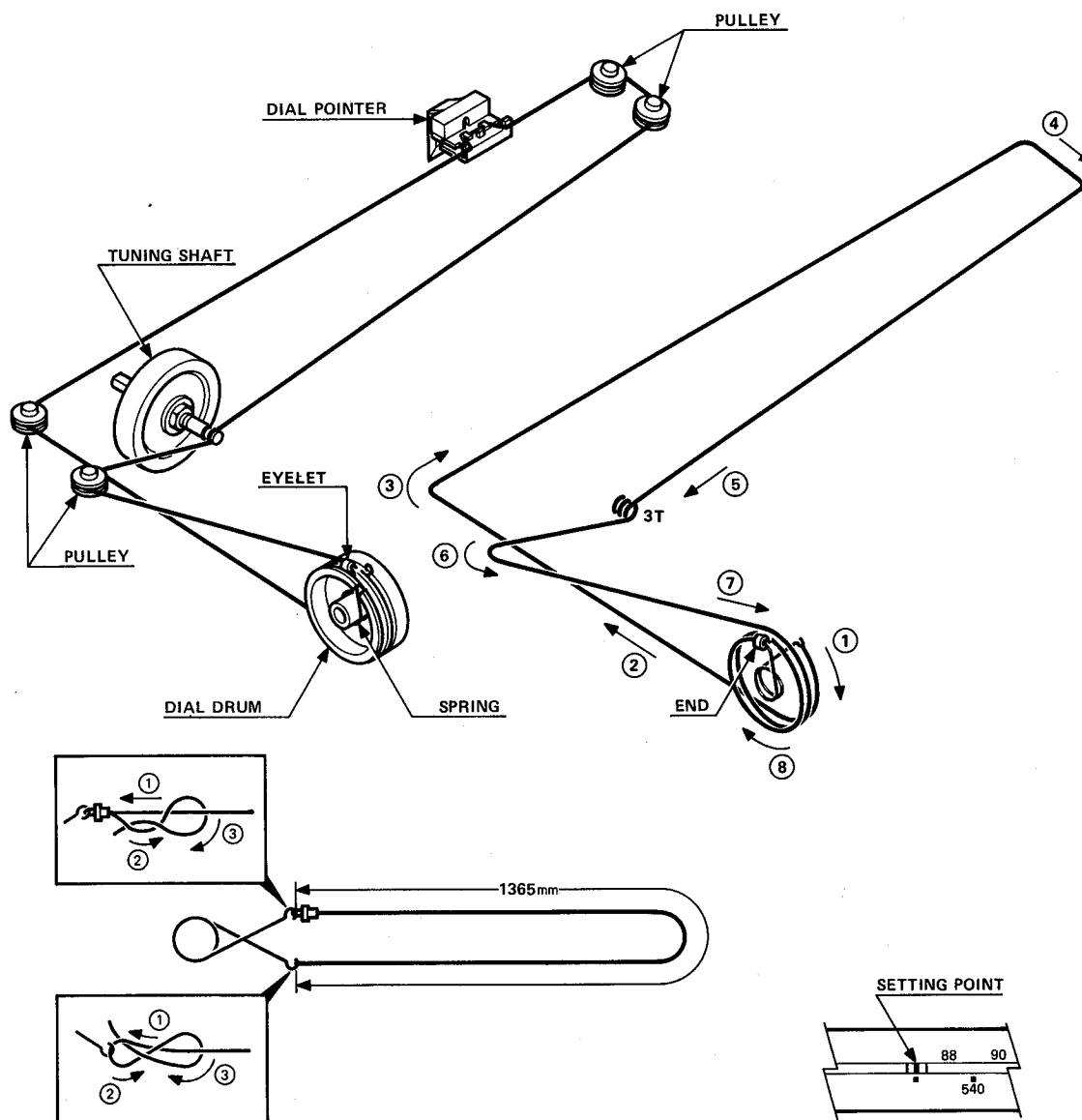
CHASSIS PARTS LIST

Ref. No.	Part No.	Description
GENERAL UNIT		
101	A443-HK350	Front Panel Assembly
102	A662-HK350-A	Push Button Assembly, Power
103	A662-HK350-B	Push Button Assembly, Speakers, Function
104	A662-HK350-C	Push Button Assembly, Tape Monitor, Loudness, Muting
105	A414-HK350	Cabinet Top Assembly
107	A634-HK350-A	Knob Assembly, Volume
108	A634-HK350-B	Knob Assembly, Bass, Treble, Balance, Blend
109	A672-HK350	Dial Pointer Assembly
110	A424-HK350	Cabinet Back Assembly
113	1319-0139	Foot, Cabinet Bottom Rear
114	1319-7138	Foot, Cabinet Bottom Front
120	1541-01003	Dial Panel
124	1634-01601	Knob, Tuning
240	2602-007109	Tuning Shaft
242	2611-7157	Dial Drum
258	2612-7001	Pulley, Dial Cord

ELECTRICAL

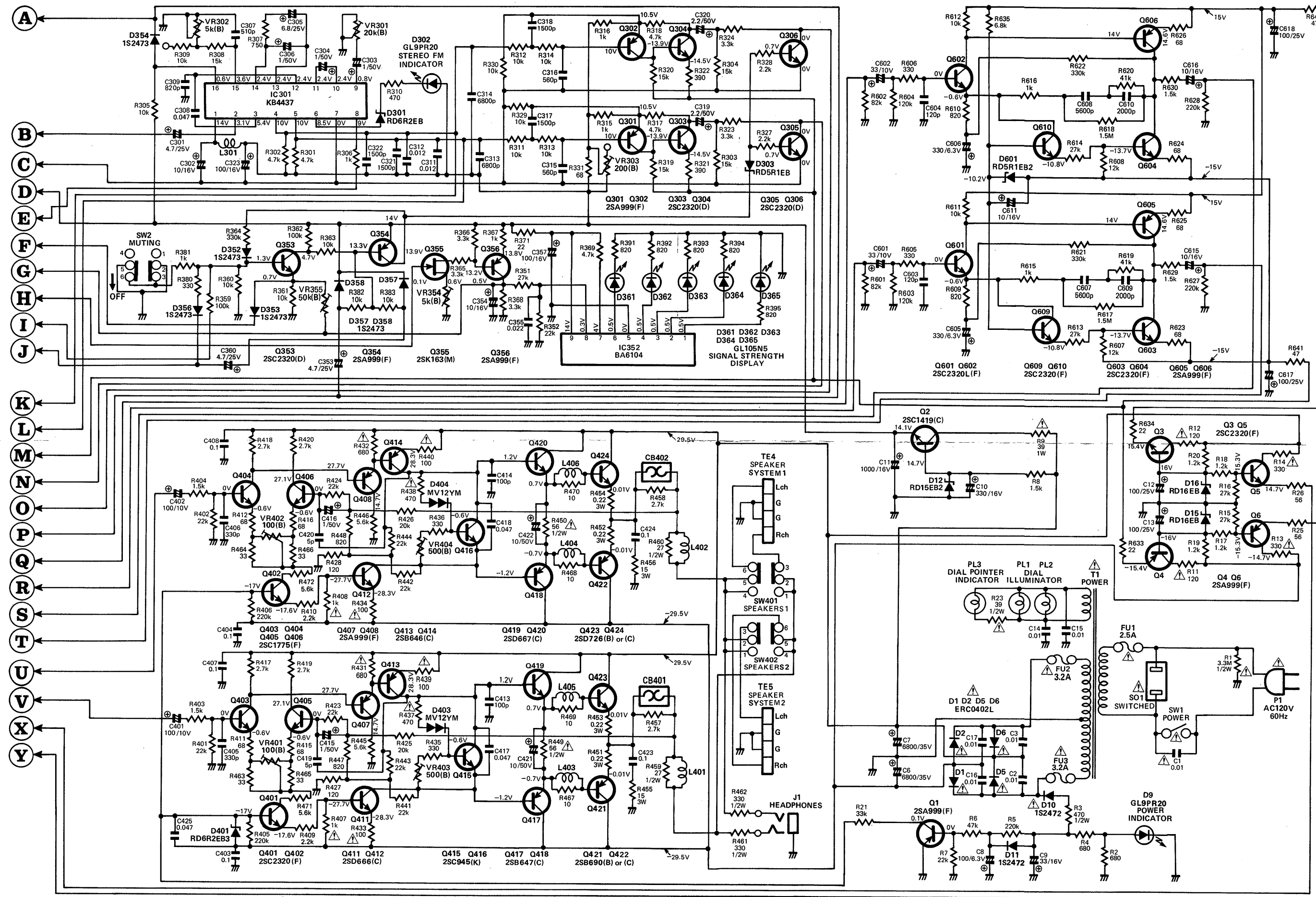
T1	5584-701310	Power Transformer
SW1	4431-01017358	Push Switch, Power
SW2	4431-01027294	Push Switch, Muting
SW401, 402	4431-02047551	2-Gang Push Switch, Speakers 1, Speakers 2
FU1	5732-252031	Fuse, 2.5A 125V
FH1	4472-0125	Fuse Holder, FU1
P1	4161-0487	AC Line Cord
TE1	4214-102	FM/AM External Antenna Terminal
TE2, 3	4484-26	4-Pin Jack, Phono, Aux., Tape In, Tape Out
TE4, 5	4214-7034	Speaker Output Terminal, Speaker System 1 & 2
SO1	4474-108	External AC Socket, Switched
J1	4451-0085	Headphones Jack
PL1, 2	5731-1507245	Lamp, 15V 100mA Dial Illuminator
PL3	5731-1207149	Lamp, 12V 60mA Dial Pointer Indicator
L101	5995-703027	Coil, FM RF Balun
L251	5911-211	AM Ferrite Bar Antenna
L401, 402	5991-7125	Coil, RF Choke
D9	5637-GL9PR20	Light Emitting Diode, GL9PR20 Power Indicator
	1397-6	T-Type Feeder Antenna

DIAL CORD STRINGING

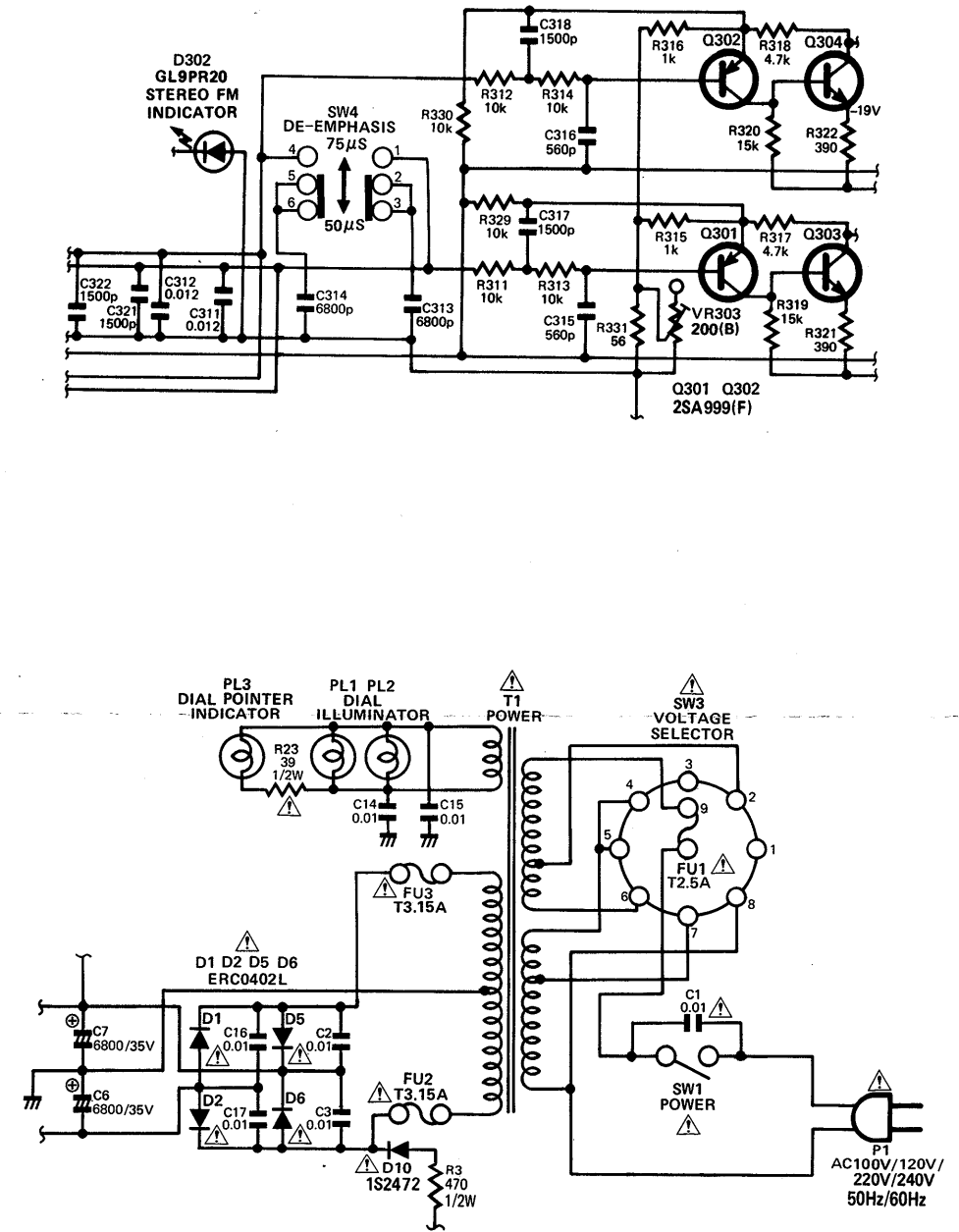


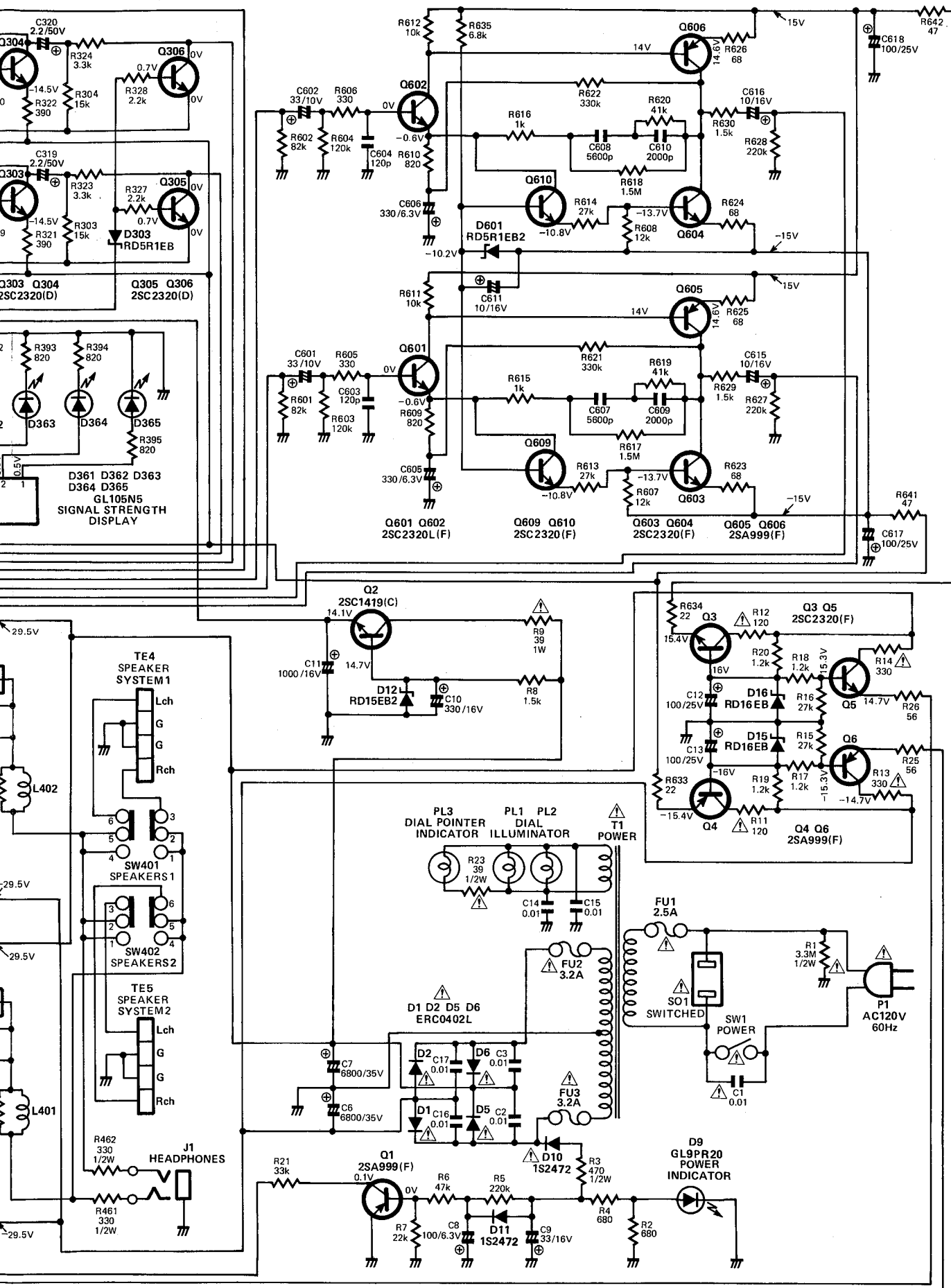
Start stringing with variable capacitor in closed position.

SCHEMATIC DIAGRAM – Model hk350i 120V Units

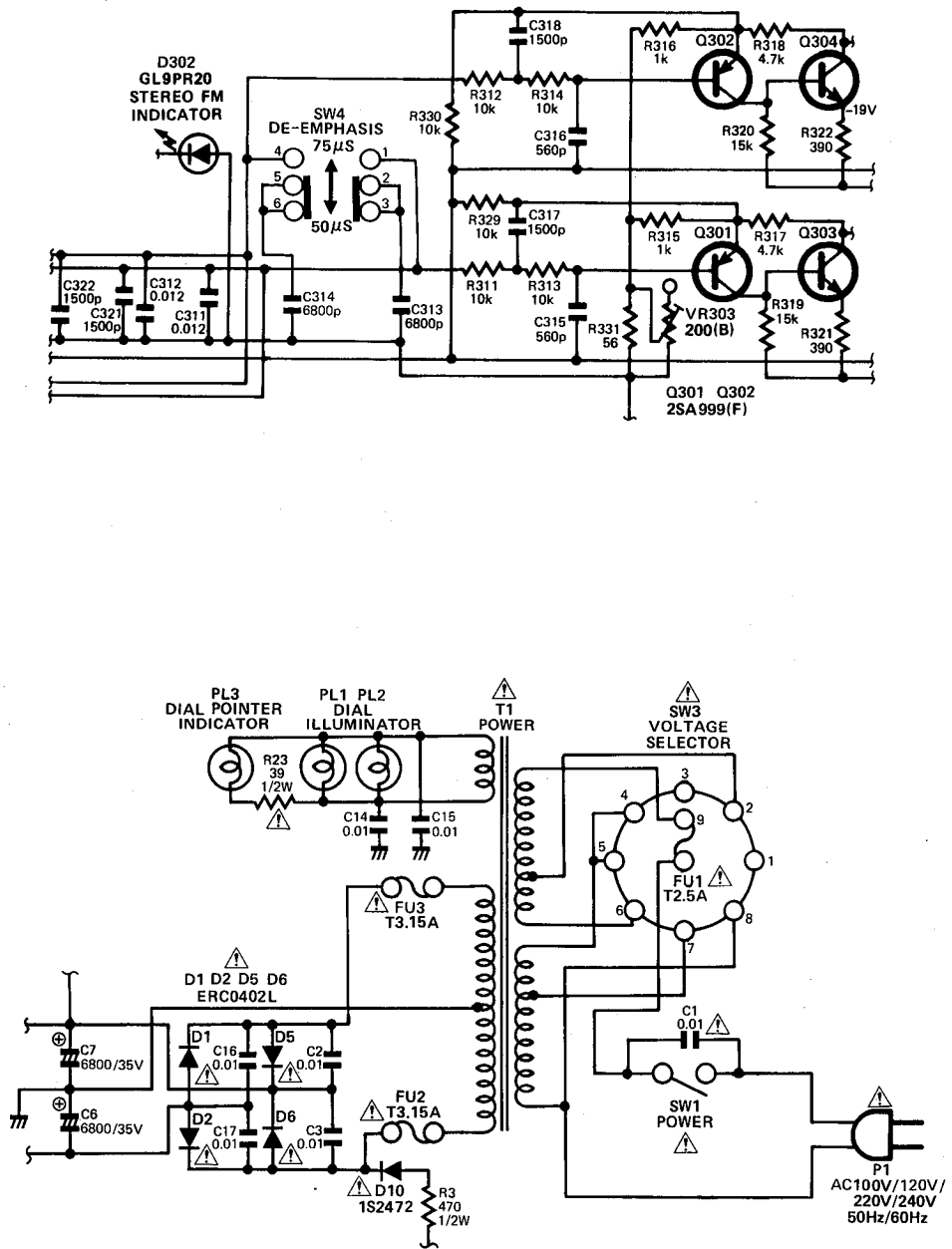


SCHEMATIC DIAGRAM – Model hk350i Multi Voltage Units

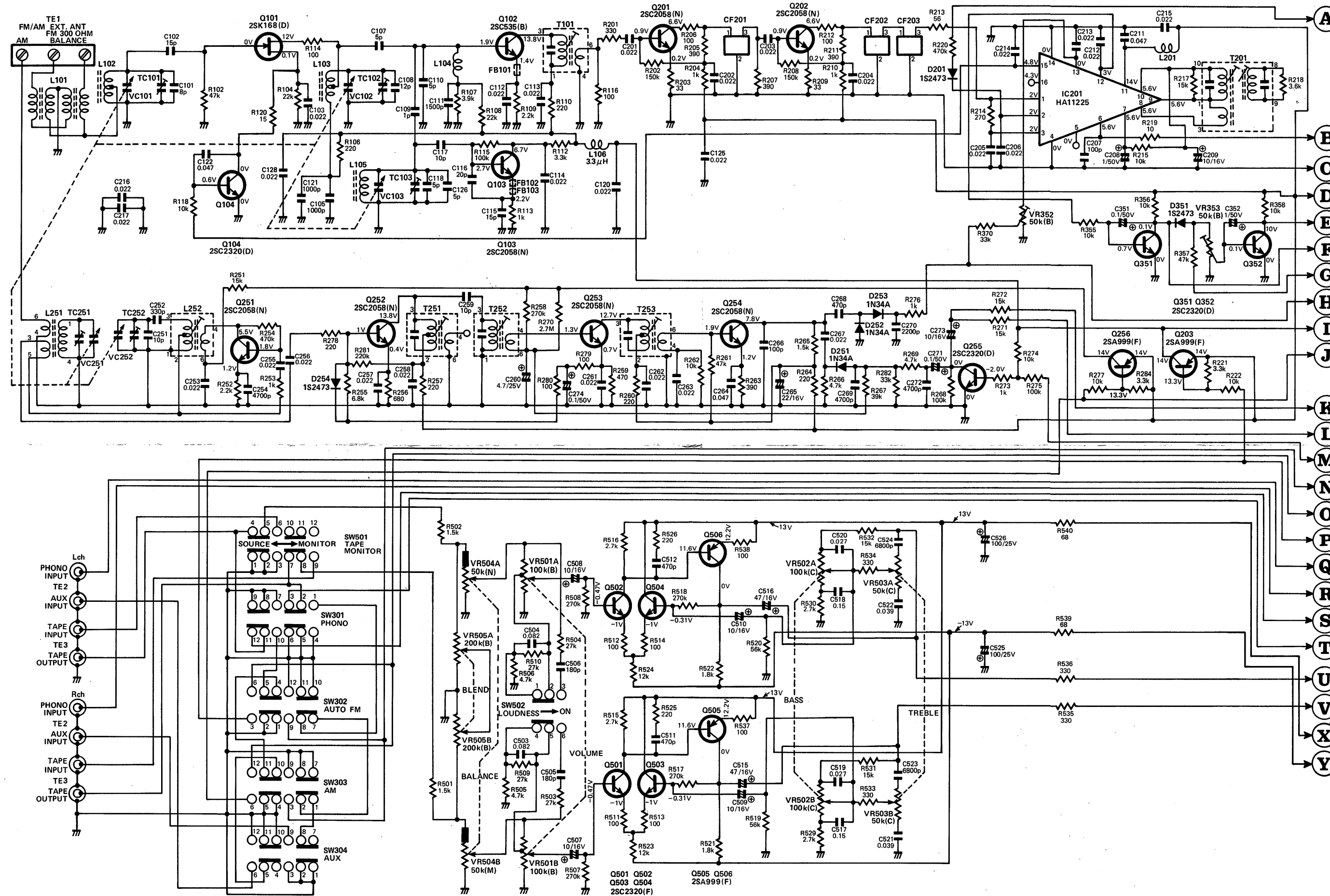




SCHEMATIC DIAGRAM – Model hk350i Multi Voltage Units



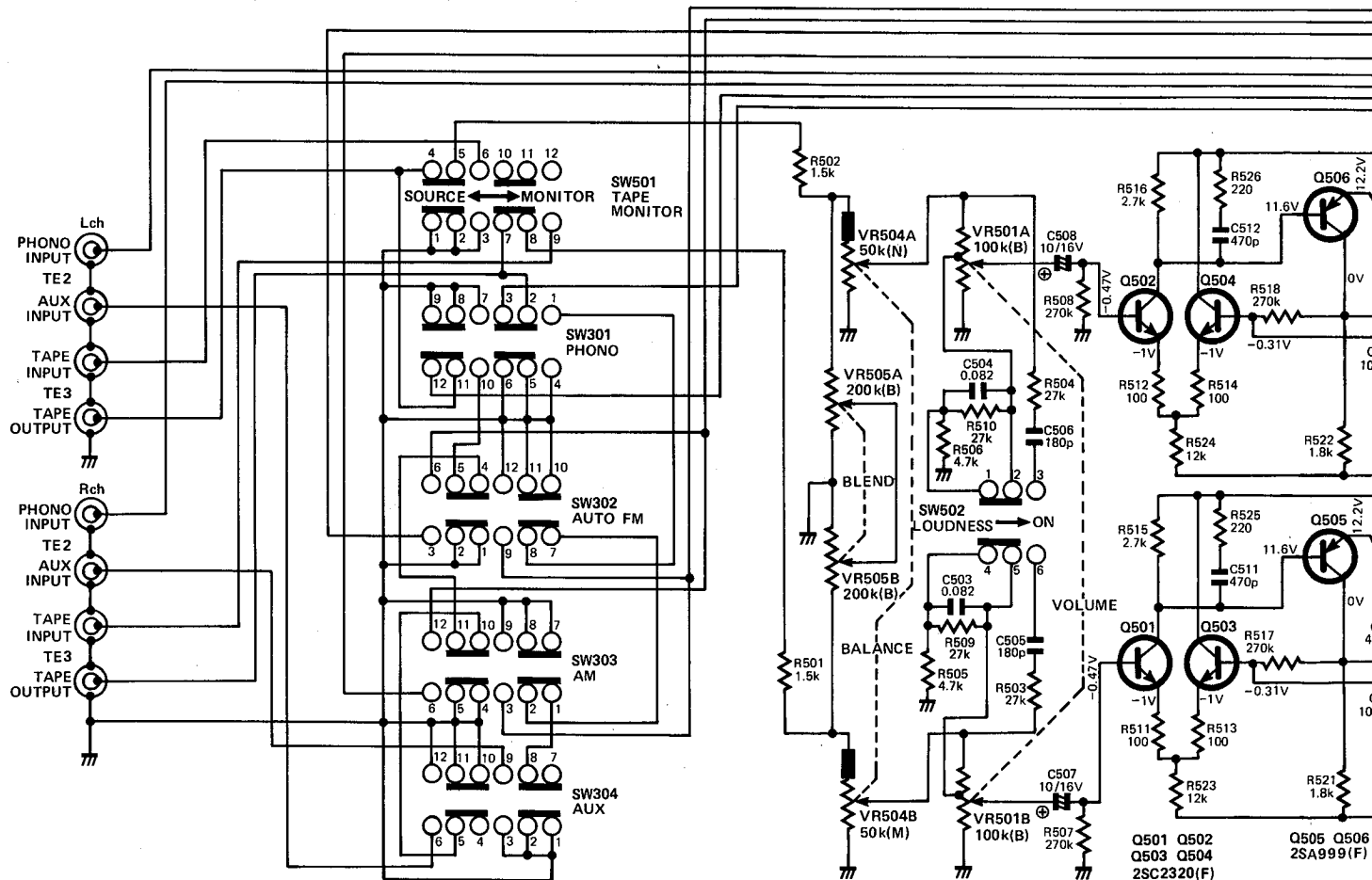
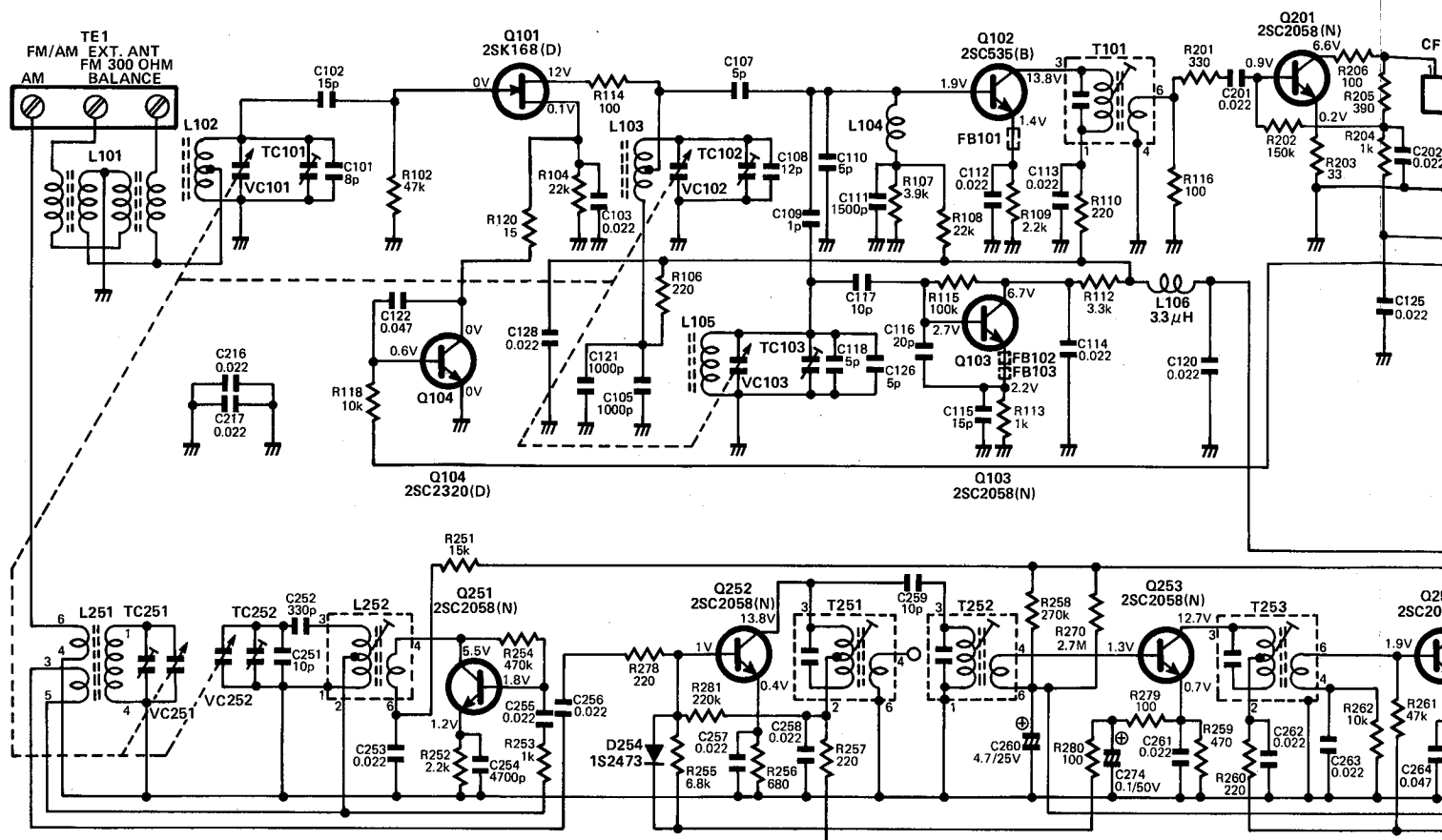
SCHEMATIC DIAGRAM — Model hk350i 120V Units

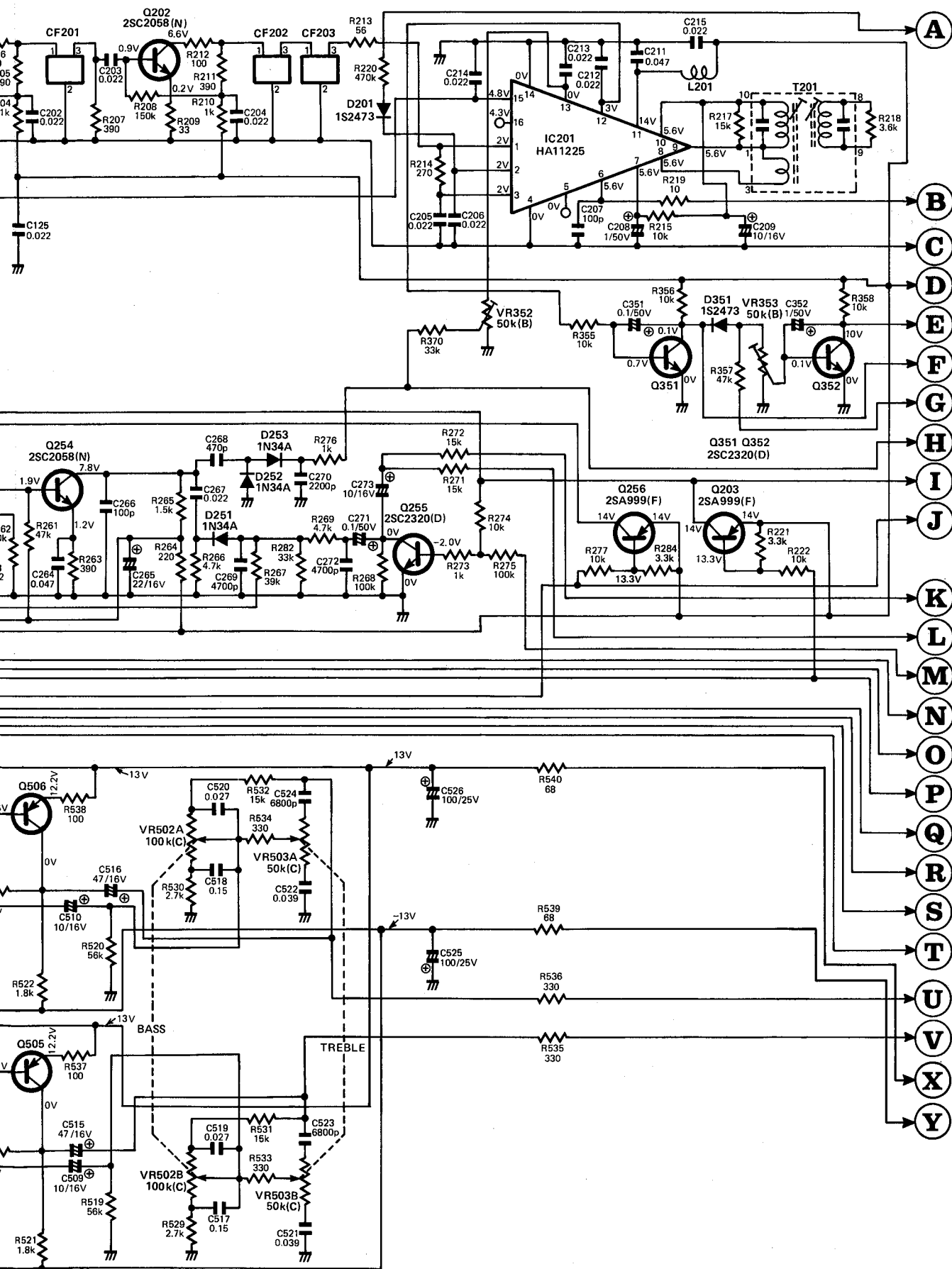


NOTES:

1. ALL RESISTANCES ARE 1/4 WATTS, UNLESS OTHERWISE NOTED, VALUES ARE IN Ω .
K = 1000 Ω , M = 1000K Ω .
2. ALL CAPACITANCES VALUES ARE IN μ F UNLESS OTHERWISE NOTED. pF = μ μ F
3. ALL VOLTAGES READING FROM CHASSIS ARE MEASURED WITH V.T.V.M. UNDER NO SIGNAL CONDITIONS.
4. SAFETY-REQUIREMENTS COMPONENTS IN ACCORDANCE WITH PRESENT SAFETY REGULATIONS; THESE COMPONENTS MUST ONLY BE REPLACED BY ORIGINAL PARTS.

SCHEMATIC DIAGRAM – Model hk350i 120V Units





Q505 Q506
2SA999(F)

NOTES:

1. ALL RESISTANCES ARE 1/4 WATTS, UNLESS OTHERWISE NOTED, VALUES ARE IN Ω .
K = 1000 Ω , M = 1000K Ω
2. ALL CAPACITANCES VALUES ARE IN μ F UNLESS OTHERWISE NOTED. pF = $\mu\mu$ F
3. ALL VOLTAGES READING FROM CHASSIS ARE MEASURED WITH V.T.V.M. UNDER NO SIGNAL CONDITIONS.
4.  SAFETY-REQUIREMENTS COMPONENTS IN ACCORDANCE WITH PRESENT SAFETY REGULATIONS, THESE COMPONENTS MUST ONLY BE REPLACED BY ORIGINAL PARTS.