

The Harman Kardon Model TU930 AM/FM STEREO TUNER

Manual A

Technical Manual

TU930



harman/kardon

Parts and Service Office

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CONTENTS

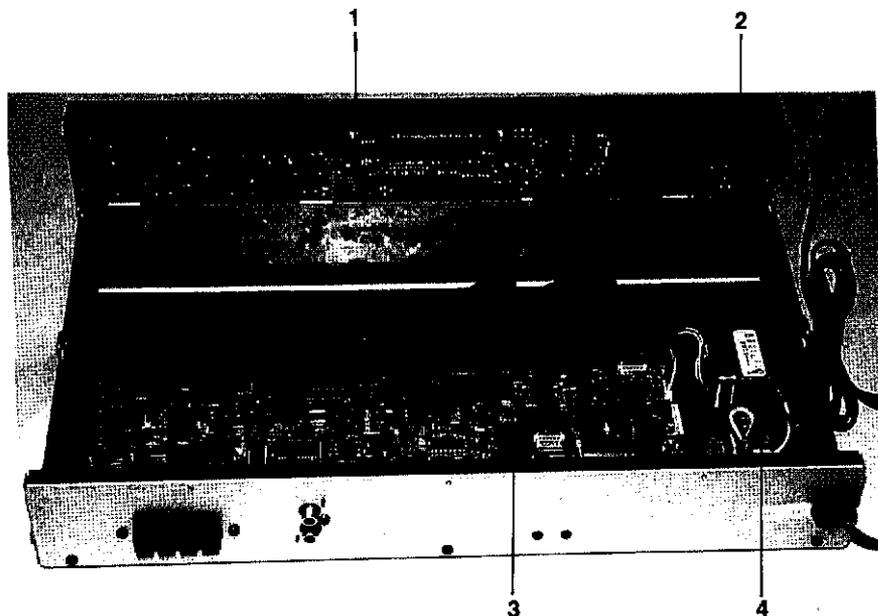
SPECIFICATIONS	2	PACKAGE	7
INTERNAL VIEW	2	MECHANICAL PARTS LIST	8
COMPONENTS AND THEIR FUNCTIONS	3	MECHANICAL EXPLODED VIEW	9
DISASSEMBLY PROCEDURES	3	ELECTRICAL PARTS LIST	10
ALIGNMENT PROCEDURES	4	FM FRONT END SECTION	12
BLOCK DIAGRAM	5	WIRING DIAGRAM	13
CIRCUIT DESCRIPTION	6	P.C. BOARDS	14
TIMING CHART	6	SCHEMATIC DIAGRAMS	15

SPECIFICATIONS

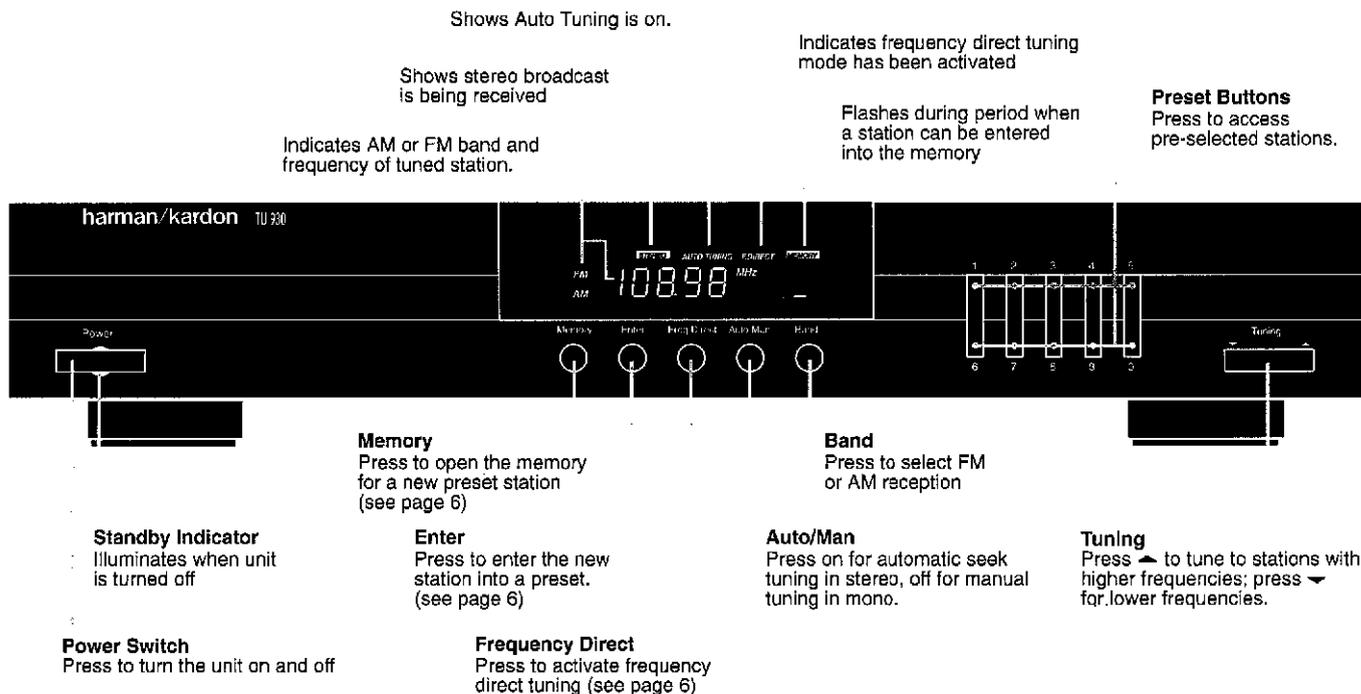
<ul style="list-style-type: none"> • FM SECTION Tuning Range 87.5-108 MHz 30dB Quieting Sensitivity <ul style="list-style-type: none"> Mono 14dBf \leq 20dBf Stereo 15.2dBf \leq 19dBf Image Ratio 38dBf \leq 41dBf <ul style="list-style-type: none"> (120 Volts version) 50dB \geq 40dB (230 Volts version) 85dB \leq 70dB IF Rejection 85dB \geq 75dB Spurious Response Rejection 90dB Capture Ratio 2dB \leq 4dB Alternate Channel Selectivity 65dB \geq 55dB AM Rejection 50dB \geq 45dB Signal to Noise Ratio <ul style="list-style-type: none"> Mono 70dB \geq 65dB (120 Volts version) 65dB \geq 60dB (230 Volts version) 65dB \geq 55dB Stereo (120 Volts version) 60dB \geq 55dB (230 Volts version) Total Harmonic Distortion <ul style="list-style-type: none"> Mono 0.1% \leq 0.25% Stereo 0.25% \leq 0.3% Stereo Separation at 1kHz 40dB \geq 30dB Output Level 1.0V \pm 2dB 	<ul style="list-style-type: none"> • AM SECTION Tuning Range <ul style="list-style-type: none"> North America area model 530-1,720kHz Europe models 522-1,611kHz 20dB Quieting Sensitivity 800uV/m \leq 1,600uV/m Selectivity 30dB \geq 25dB Signal to Noise Ratio 50dB \geq 40dB Image Rejection 35dB \geq 30dB IF Rejection 45dB \geq 30dB <ul style="list-style-type: none"> • DIMENSION 17-5/16" \times 2-9/16" \times 12-5/8" (W \times H \times D) (440 \times 65 \times 320 mm) <ul style="list-style-type: none"> • WEIGHT 7.48 lbs. (3.4kg) <ul style="list-style-type: none"> • POWER SUPPLIES <ul style="list-style-type: none"> North America area model AC 120V, 60Hz Europe Area AC 230V, 50Hz • POWER CONSUMPTION 8W <p>These specifications are service target specs.</p> <p>Specifications and components subject to change without notice. Overall performance will be maintained or improved.</p>
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INTERNAL VIEW

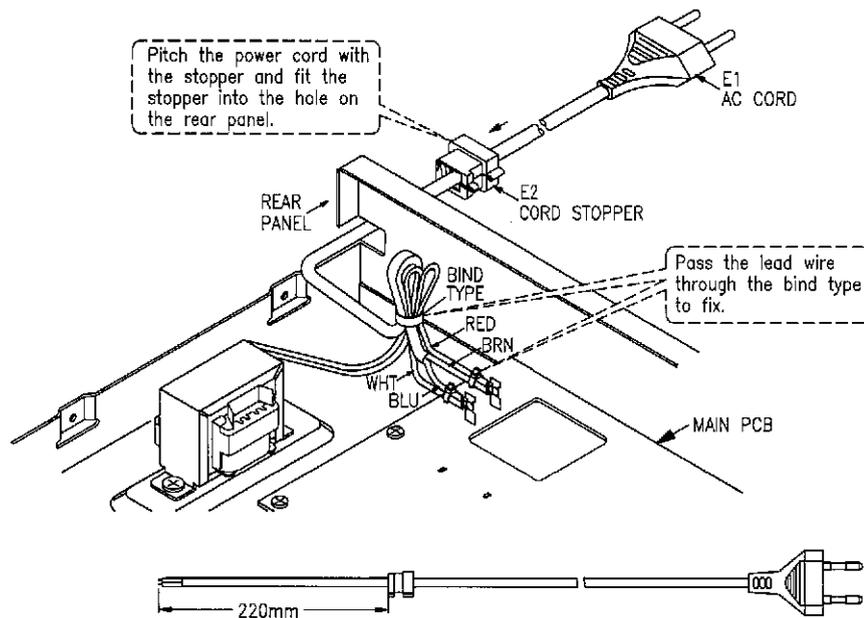
1. PCB-2 FRONT P.C. BOARD
2. PCB-3 POWER SWITCH P.C. BOARD
3. PCB-1 MAIN P.C. BOARD
4. POWER TRANSFORMER



COMPONENTS AND THEIR FUNCTIONS



AC CORD REPLACEMENT



DISASSEMBLY PROCEDURES (REAR TO PAGE 8,9 and 13)

❶ COVER TOP REMOVAL

Remove 7 screws (A) and then remove the Cover Top (M19).

❷ FRONT PANEL ASS'Y REMOVAL

1. Remove the Cover Top (M19), referring to the previous step ❶.
2. Remove 1 screw (B) and then remove the Power Switch P.C. Board (M13).
3. Remove 9 screws (C) and then remove the Front P.C. Board (M17).
4. Remove 6 screws (D) and then remove the Front Panel Ass'y (M1-M12).

❸ REAR PANEL REMOVAL

1. Remove the Cover Top (M19), referring to the previous step ❶.
2. Remove 8 screws (E) and then remove the Rear Panel (M29).

❹ MAIN P.C. BOARD REMOVAL

1. Remove the Cover Top (M19), referring to the previous step ❶.
2. Remove the Rear Panel (M29), referring to the previous step ❷.
3. Remove 6 screws (F) and then remove the Main P.C. Board (M25).

ALIGNMENT PROCEDURES (REFER TO PAGE 13 AND 15)

- Conditions:
- Make the adjustment at a room temperature of 77°F (25°C).
 - After the Power switch is pushed on, wait for 2 minutes before measuring to be sure of the most stable operation.

■ AM ADJUSTMENT

- Conditions:
- Set the AM mode by pressing the "AM" button.
 - Standard modulation of the AM Signal Generator is 1kHz at 30%.

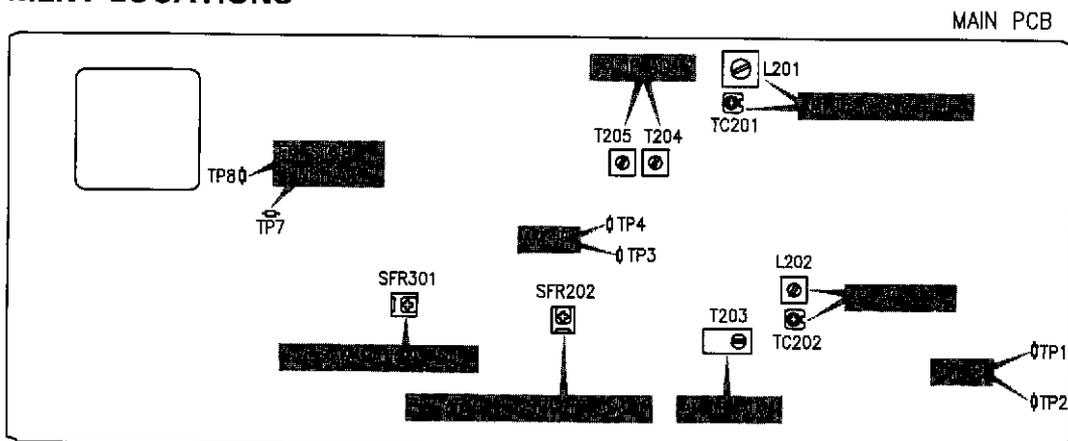
IF	• Connect the AM Test Loop Antenna cable into the output jack of AM Signal Generator (600kHz, 30% Mod.)	* 600kHz 603kHz	* 600kHz 603kHz	T203	Maximum output level and symmetrical curve on scope.
VT	• Connect DC Meter to TP1 and TP2 (GND)	* 530kHz 522kHz	* 530kHz 522kHz	L202	VT = 1-1.1V
		* 1720kHz 1611kHz	* 1720kHz 1611kHz	TC202	VT = 7.7-8V
Tracking	• Place AM Test Loop Antenna close enough to couple signal into the AM Loop Antenna. • Connect the VTVM and oscilloscope to the OUTPUT jacks.	* 1400kHz 1404kHz	* 1400kHz 1404kHz	L201	Maximum output
		* 600kHz 603kHz	* 600kHz 603kHz	TC201	Maximum output
Repeat step 3 for optimum sensitivity.					

■ FM ADJUSTMENT

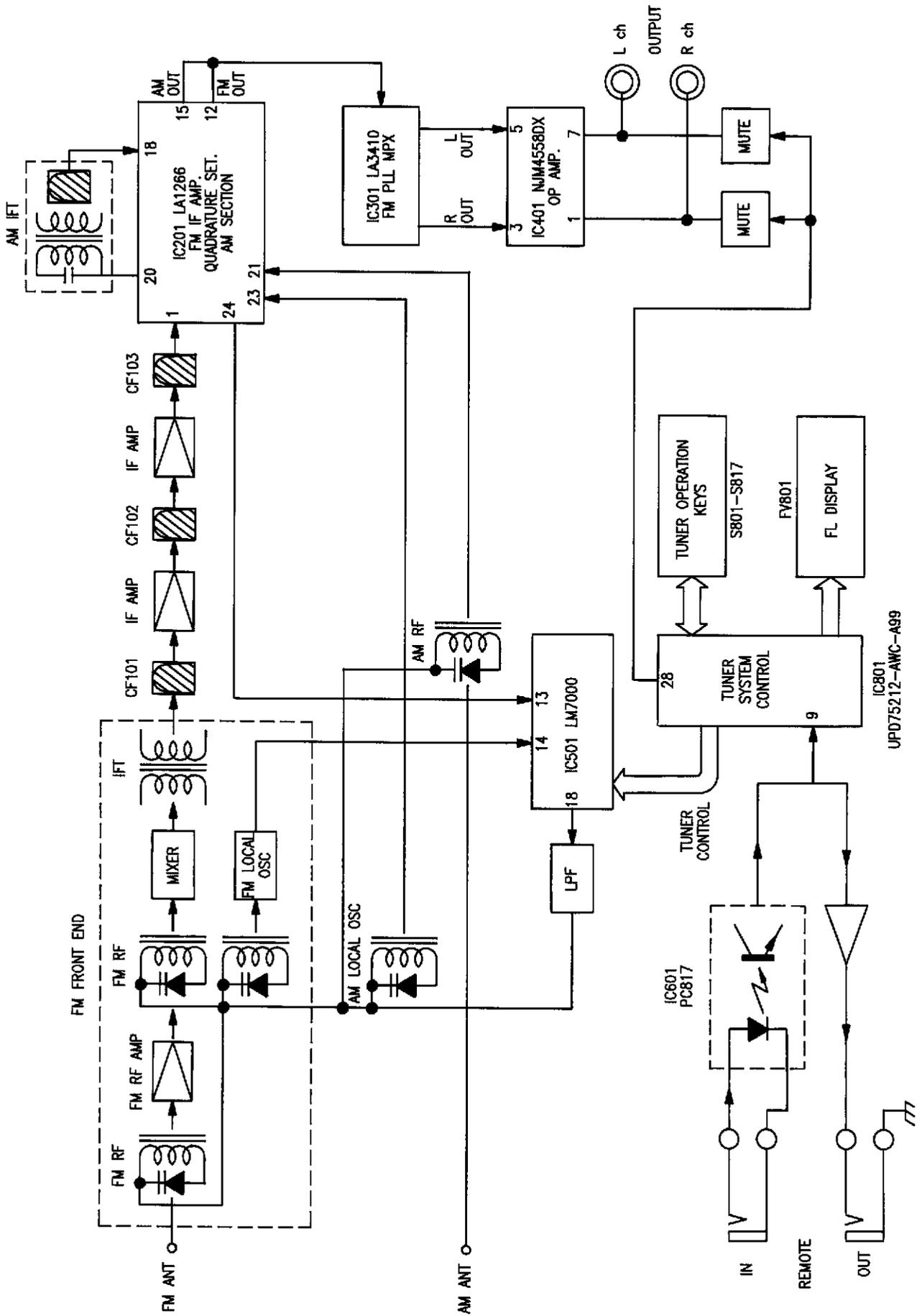
- Conditions:
- Set the FM mode by pressing the "FM" button.
 - During separation adjustment, pressing "Auto" button.

IF	• FM Signal Generator set to 98MHz, 40kHz DEV. 60dB input from Antenna Terminal. • DC Meter connect to TP3 and TP4. • VTVM and Distortion Meter connect to Output Jacks.	98MHz	98MHz	T204	0V ± 50mV
				T205	Distortion to minimum (<0.25%)
Separation	• FM Signal Generator set to 67.5kHz, 7.5kHz DEV. (100% MOD.) input from Antenna Terminal. • VTVM connect to output jacks.	98MHz	98MHz	SFR301	Separation to optimum (>30dB)
Stop Sensitivity	• FM Signal Generator set to 22.5kHz, DEV. 26dB Input from Antenna Terminal. • DC Meter connect to TP7 and TP8 (GND).	98MHz	98MHz	SFR202	6V

ADJUSTMENT LOCATIONS



BLOCK DIAGRAM



CIRCUIT DESCRIPTION

FM TUNER SECTION

The FM signal which has entered through the ant is high-frequency amplified in the front end unit FE101, mixed with the output of the local oscillator and converted into the 10.7MHz intermediate-frequency. The 10.7MHz signal is amplified in the intermediate-frequency amplifying section which consists of CF101, Q203, CF102, Q204 and CF103 and fed to pin 1 of IC201. In IC201, the signal is transmitted through the IF amp in two steps, and after being detected in the quadrature, it is transmitted through the post amplifier to pin 12 and then input to pin 2 of IC301. In IC301, the pilot signal is detected out of the signal which has been fed and 38kHz signal is produced.

The stereo signal is demodulated, out-put from pin 4 for the left channel and pin 7 for the right channel and then fed to the amplifier section.

AM TUNER SECTION

The AM signal which has entered through the antenna is transmitted through the tuning circuit consisting of L201 and TC201 to IC201. In IC201 it undergoes high-frequency amplification, intermediate-frequency amp-lification local oscillation, intermediate-frequency amp-lification and detection, and then output from pin 15. This signal is turned ON and OFF at Q505 and Q506 according to the signal from the input selector and fed to pin 2 of IC301.

MUTING CIRCUIT

If FM is received out of tuning or in a very weak field intensity, pin 38 of IC801 becomes high level. This is fed to the base of Q404, whose collector then becomes low level and the collector of Q403 high level. As a result, Q401 (L ch) and Q402 (R ch) are conducted to mute the output.

SYNTHESIZER SECTION

FM

The local oscillation output at the front end is fed to pin 14 of IC501. Control output signal if fed from IC801, compared with the divided local oscillation output and output to pin 18. This voltage is level converted at Q501 and Q502, and fed to the front end.

AM

The local oscillation output is fed from pin 24 of IC201 to pin 13 of IC501. In IC501 Control output signal is fed from IC801, compared with the local oscillation output and output to pin 18. This voltage is level converted at Q501 and Q502 and fed to the AM local oscillation section.

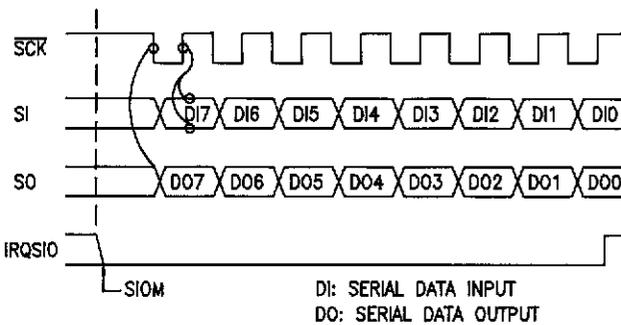
INDICATOR SECTION

Frequency Display

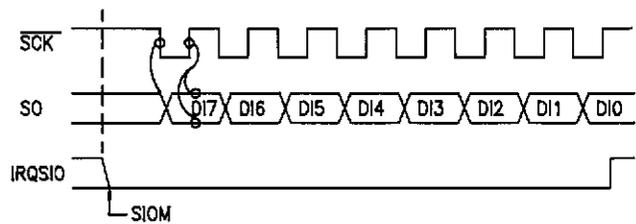
Output pins 40 to 47 and 51 to 63 of Display driver IC801 control Matrix display FV801.

TIMING CHART

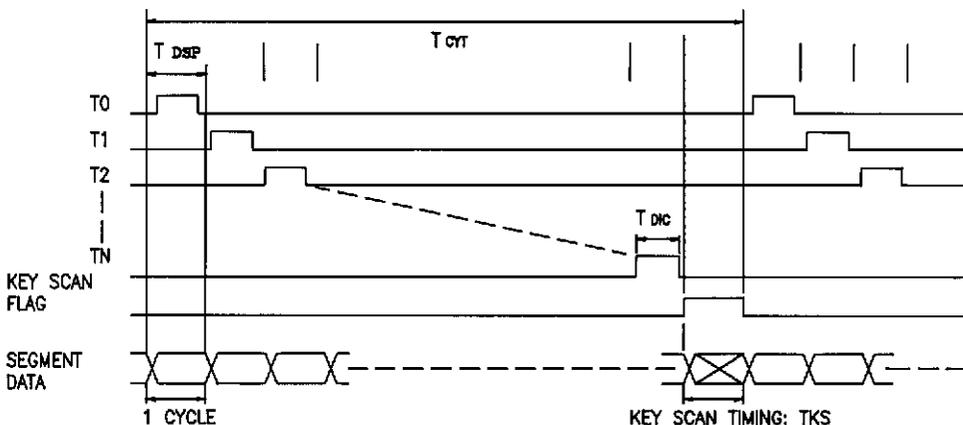
SERIAL INPUT/OUTPUT TIMING CHART



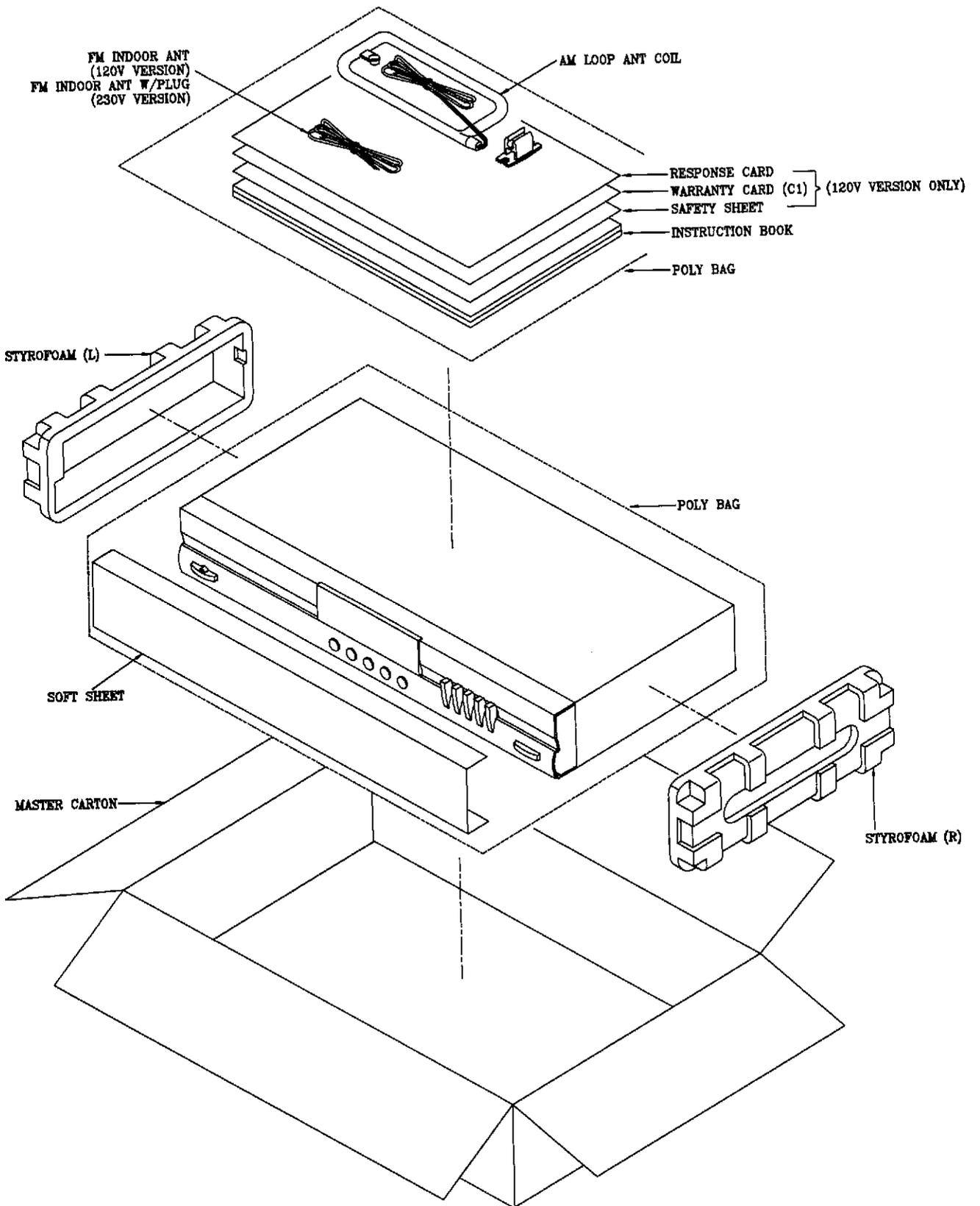
SERIAL/BUS MODE TIMING CHART



SERIAL INPUT/OUTPUT TIMING CHART



PACKAGE



MECHANICAL PARTS LIST

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
M1	8942300800	SCREW, 9-BID3008 ZN3K (× 9)	M22	200307910T	CHASSIS, BOTTOM
M2	200107910T	CHASSIS, FRONT	M23	8641400600	SCREW, 6-BID4006 ZN3A (× 2)
M3	100407910T	WINDOW, FRONT	M24	2090079993	SUPPORTER, SPACER (× 6)
M4	100707910T	KNOB, PREST (× 5)	M25	C143239711	PCB ASSEMBLY, MAIN (120 Volts version)
M5	200207910T	HOLDER, KNOB	M25	C143239710	PCB ASSEMBLY, MAIN (230 Volts version)
M6	100807910T	KNOB, TUNING	M26	2005079551	WASHER, EARTH (× 3) (120 Volts version)
M7	8942300600	SCREW, 9-BID3006 ZN3K (× 15)	M26	2005079551	WASHER, EARTH (× 2) (230 Volts version)
M8	100307910T	PLATE, SIDE (R)	M27	8941301400	SCREW, 9-BID3014 ZN3A (× 6)
M9	100107910T	PANEL, FRONT	M28	200507910T	COVER, SHIELD (120 Volts version)
M10	100207910T	PLATE, SIDE (L)	M28	201206145A	COVER, SHIELD (230 Volts version)
M11	100507910T	KNOB, POWER	M29	101107910T	PANEL, REAR (120 Volts version)
M12	100907910T	LENS, POWER LED	M29	101307910T	PANEL, REAR (230 Volts version)
M13	C143239730	PCB ASSEMBLY, POWER	M30	8742300800	SCREW, 7-BID3008 ZN3A (× 2)
M14	8741301000	SCREW, 7-BID3010 ZN3A	M31	201006145A	SINK, HEAT
M15	100607910T	KNOB, MEMORY	M32	8741300600	SCREW, 9-BID3006 ZN3A
M16	200606145A	HOLDER, FL			
M17	C143239721	PCB ASSEMBLY, FRONT (120 Volts version)			
M17	C143239720	PCB ASSEMBLY, FRONT (230 Volts version)			
M18	8741300800	SCREW, 7-BID3008 ZN3A (× 9)			
M19	101007910T	COVER, TOP			
M20	JS27593800	SHEET, FOOT (× 4)			
M21	JS85047300	FOOT, 55 (B) (× 4)			

PARTS DESCRIPTION

405 **A** **B** **C** **D** **E** **F** **G**

405 : CARBON RESISTOR

A : POWER RATING (**01** = 1/6W)**C** **D** **E** : RATED RESISTANCE (UNIT : ohm)(**683** = 68K ohm)**F** : TOLERANCE (**5** = 5%)**G** : FORMING TYPE (**2** = HORIZONTAL)515 **A** **B** **C** **D** **E** **F** **G**

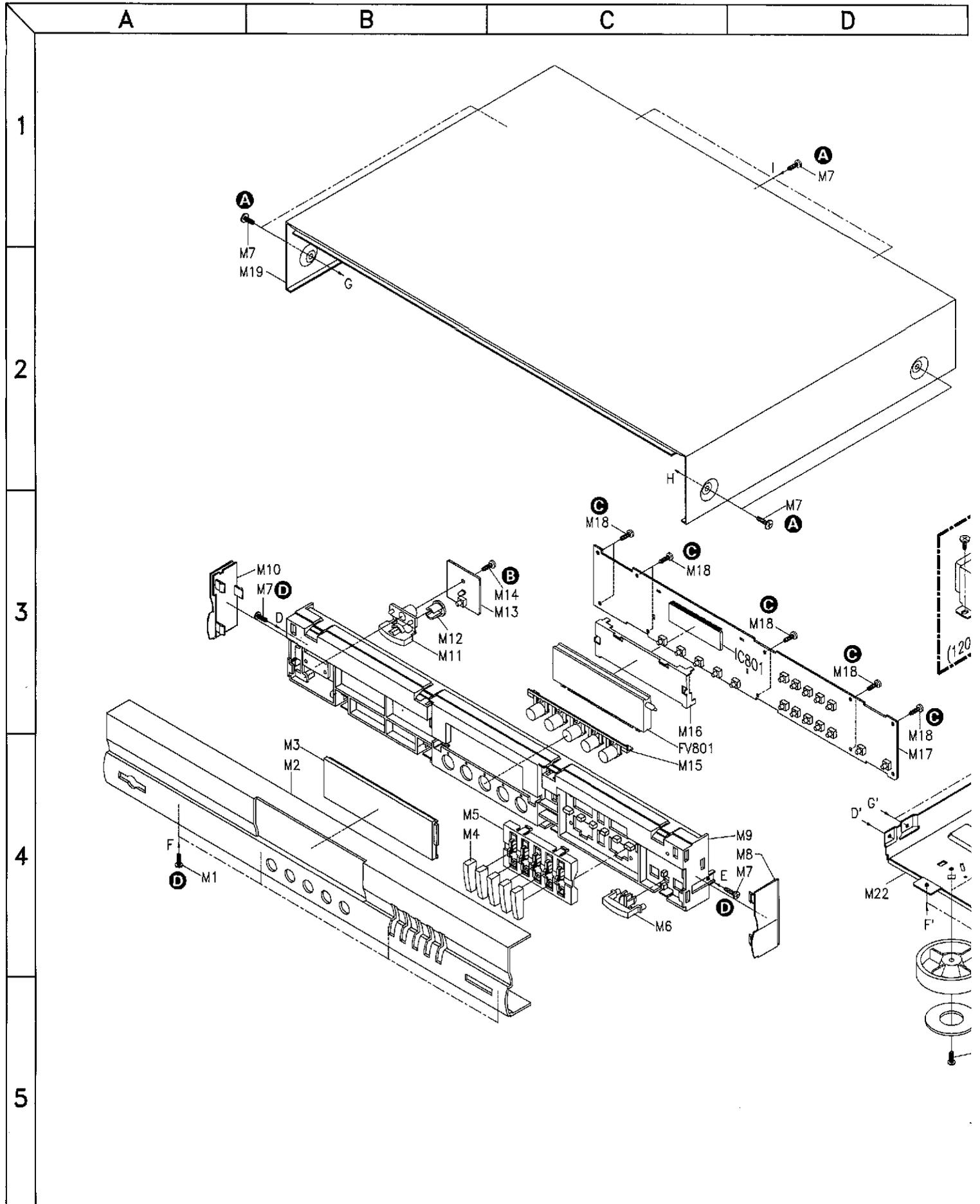
515 : ELECTROLYTIC CAPACITOR

A : FORMING TYPE (**4** = SHORT CUT FORMING (S))**B** **C** **D** : CAPACITANCE (UNIT : uF)(**1010** = 10uF)**E** : RATED TOLERANCE (**2** = ±20%)**F** **G** : RATED VOLTAGE (**10** = 10V)510 **A** **B** **C** **D** **E** **F** **G**

510 : CERAMIC CAPACITORS

A : TEMPERATURE CHARACTERISTICS(**1** = 560pF-0.0022uF)**B** **C** **D** : RATED CAPACITANCE(**681** = 680pF)**E** : TOLERANCE (**1** = ±10%)**F** : RATED VOLTAGE (**5** = 50V DC)**G** : FORMING TYPE (**2** = TAPING)

MECHANICAL EXPLODED VIEW

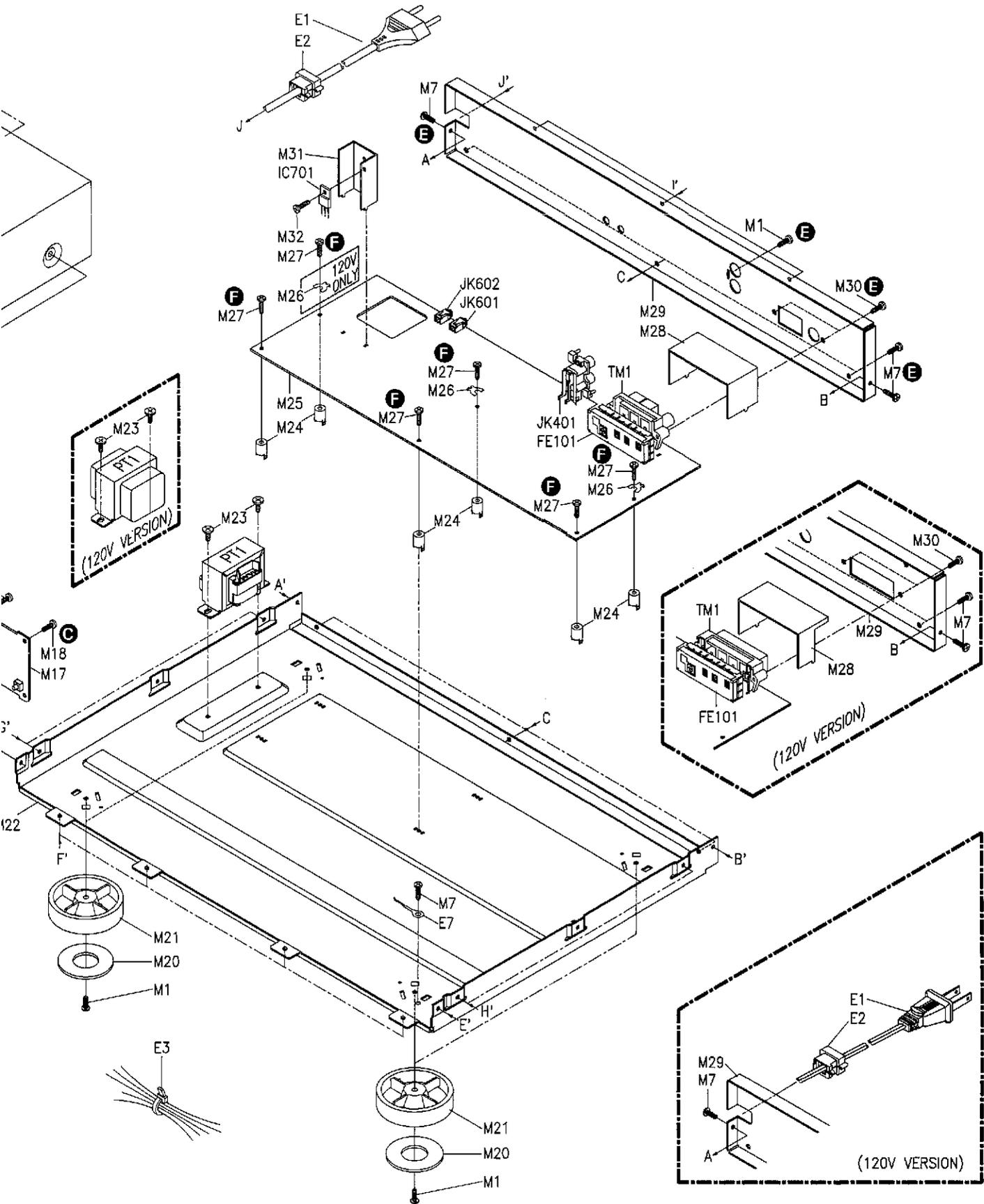


E

F

G

H



Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
D713 Δ	4138104002	1N4002L	C810	5150100225	MINI ELE 10u/25V
D714 Δ	4138104002	1N4002L	C811	7308622345	MUL .022u/25V
	COILS		C813	511C684550	MSC .68u
L102	4325022093	COIL, PEAKING 22uH	C814	2000001154	BACK UP ELE .1F/5.5V or
L103	4325022093	COIL, PEAKING 22uH		2000001014	GOLD .1F/5.5V
L104	4300400720	COIL, FM ANT (120V version)	C815	7307110315	MUL .01u/16V
L201	4300102770	COIL, AM ANT TWS-358-638		RESISTORS	
L202	4330101570	COIL, AM OSC TWS-358-644	R801	4050139155	CBN 1/6W 390
L203	4325027993	COIL, PEAKING 2.7uH	R802	4050410055	CBN 1/4W 10
L301	4325027993	COIL, PEAKING 2.7uH	R803	4050427155	CBN 1/4W 270
L701	4325022192	COIL, PEAKING 220uH	R804	4050110455	CBN 1/6W 100K
	TRANSFORMERS		R805	4050110455	CBN 1/6W 100K
T204	4340201300	FM DET (A) TWS-358-636	R808	4050122355	CBN 1/6W 22K
T205	4340201310	FM DET (B) TWS-358-637	R809	4050110255	CBN 1/6W 1K
	CONTROLS		R810	4050147355	CBN 1/6W 47K
SFR202	5226104T56	RES, SEMI FIX 100KX VZ068TLT or	R811	4050147355	CBN 1/6W 47K
	5226104177	RES, SEMI FIX 100KX	R812	4050133055	CBN 1/6W 33
SFR301	5226204T56	RES, SEMI FIX 200KX VZ068TLT (120V version)	R813	4050110155	CBN 1/6W 100
	5226104T56	RES, SEMI FIX 100KX VZ068TLT or (230V version)	R814	4050447355	CBN 1/4W 47K
TC201	5010300045	RES, SEMI FIX 100KX (230V version)	R819	4050110455	CBN 1/6W 100K
	5010300055	TERMINAL 30P VCT51C537A or	R820	4050147355	CBN 1/6W 47K
TC202	5010300045	TERMINAL 30P		INTEGRATED CIRCUITS	
	5010300055	TERMINAL 30P VCT51C537A or	IC801	UPD75212ACW-199 IC, FLDRIVER & PL CONTROL	
		TERMINAL 30P	IC802	PST600D IC, RESET	
	MISCELLANEOUS			TRANSISTORS	
CF101	4160200194	FILTER, CERAMIC (RED) SFE10.7MS3GH-A	Q801	DTC144ES	SWITCHING
CF102	4160200194	FILTER, CERAMIC (RED) SFE10.7MSGH-A	Q802	DTC144ES	SWITCHING
CF103	4160200003	FILTER, CERAMIC (RED) SFE10.7MA5	X801	4100941940	X'TAL 4.194304M AT-49
CF301	4160500161	RESONATOR CSB456F11		DIODES	
T203	4160500199	FILTER, CERAMIC TWS-358-679	D801	4121901760	1SS176
T206	4160700077	FTZ L.P.F. 10FE01 (230V version)	D802	4121901760	1SS176
T301	416910T0C6	FILTER, MPX	D803	4121901760	1SS176
T302	416910T0C6	FILTER, MPX	D804	4121141480	1N4148
BPF101	4160700100	FILTER, BAND PASS SW-7G (230V version)	D805	4121901760	1SS176
		JACK, 2P RCA HSP-222V-1	D806	4121141480	1N4148
JK401	4500800284	JACK, REMOTE JY3530-01-010	D807	4121141480	1N4148
JK601	4500100393	JACK, REMOTE JY3530-01-010	D808	4121901760	1SS176
JK602	4500100393	JACK, REMOTE JY3530-01-010	D809	4121141480	1N4148 (230V version)
TM1	4560004086	TERMINAL, 4P ANTENNA (120V version)	D810	4121901760	1SS176
TM1	456002093	JACK, 2P ANTENNA HSP-312V1-02 (230V version)	D811	4121141480	1N4148
FE101	7161234086	FM FRONT END FE417-G02	D812	4121141480	1N4148
FS701 Δ	5266125020	FUSE UL/CSA T1.25A/125V (120V version)	D813	4121901760	1SS176
		FUSE SEMKO T1.25AL/250V (230V version)	D815	4121901760	1SS176
FS701 Δ	5267125160	TERMINAL PIN "L"	D816	4121901760	1SS176
TP9	2000000843	TERMINAL PIN "L"		MISCELLANEOUS	
TP10	2000000843	TERMINAL PIN "L"	S801	4400000160	SWITCHING, TACT SKHVBL3720-CP
E4	4490600261	HOLDER, WIRE 6P20 (x 3)	S802	4400000160	SWITCHING, TACT SKHVBL3720-CP
E5	4490401002	BASE, EH TOP 4P	S803	4400000160	SWITCHING, TACT SKHVBL3720-CP
E8	4692000034	HOLDER, FUSE PFC5000-0202T (x 2)	S804	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S805	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S806	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S807	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S808	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S809	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S810	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S811	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S812	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S813	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S814	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S815	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S816	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S817	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S818	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S819	4400000160	SWITCHING, TACT SKHVBL3720-CP
			S820	4400000160	SWITCHING, TACT SKHVBL3720-CP
			FV801	4110540184	DISPLAY, FLD FV569G
			E4	4490600261	HOLDER, WIRE 6P20 (x 3)
			E6	4490400261	HOLDER, WIRE 4P20
			E7	4590100105	TERMINAL ASSEMBLY, EARTH BLK-100
	CAPACITORS				
C801	7306610445	MUL .1u/50V			
C802	5150109250	MINI ELE 1u/50V			
C803	7306610445	MUL .1u/50V			
C804	5150470216	MINI ELE 4.7u/16V			
C805	7306610445	MUL .1u/50V			
C806	5121300552	CER CH 30p			
C807	5121300552	CER CH 30p			
C808	7306610445	MUL .1u/50V			
C809	7306610445	MUL .1u/50V			

Ref. No.	Part No.	Description
LED809	4120639104	LED 3Q SEL3910A (AMBER) or 41206264AT (AMBER)
S818	4400000160	SWITCH, TACT SKHVBL3720-CP
E6	4490400261	HOLDER, WIRE 4P20

CHASSIS MISCELLANEOUS

PT1	△	420C412204	TRANSFORMER, POWER UL/CSA EI-41 (120V version)
PT1	△	420C414205	TRANSFORMER, POWER IEC-65 EI-41 (230V version)
E1	△	463117L070	CORD, AC UL/CSA 7FT BLK (120V version)
E1	△	463221P070	CORD, AC VDE 7F BLK2 (230V version)
E2		4580000021	STOPPER, CORD 2271
E3		2000000144	BIND TYPE "A" (x4)

L101		4300103440	COIL, AM LOOP ANT
A1		900107910T	STYROFOAM (L)
A2		900207910T	STYROFOAM (R)
A3		900507910T	CARTON, MASTER (120V version)
A3		900307910T	CARTON, MASTER (230V version)
A4		900407910T	SHEET, SOFT
A5		9906005041	BAG, POLY (SET)
A6		9010007440	LABEL, SERIAL NO. (20x6)
A7		5401300025	ANTENNA, FM INDOOR (120V version)
A7		5402150036	ANTENNA, FM INDOOR W/PLUG (230V version)
A8		9080021300	BOOK, INSTRUCTION (E)

Ref. No.	Part No.	Description
A9	9030006630	CARD, WARRANTY (120V version)
A10	9902304041	BAG, POLY 23 x 40 (I/B)
A11	9030006650	CARD, RESPONSE (120V version)
A12	9100019240	UPC SERIAL NO. LABEL (120V version)
A12	9100019250	UPC SERIAL NO. LABEL (230V version)
A13	9012000070	DATA CODE LABEL 27 x 12 (120V version)
A14	9120003472	SHEET, SAFETY (120V version)
A15	9020001130	LABEL, CSA (CSA SUPPLY) (120V version)

CAPACITORS

ELE	: Electrolytic
MUL	: Multi-Layer Ceramic
CER	: Ceramic
PPP	: Polypropylene
SEM	: Semi-Conductor
MYL	: Mylar
CER CH	: Ceramic CH
MSC	: Multi-Layer Metallized Polyester Film
470u	: 470uF
470p	: 470pF
.047u	: 0.047uF

RESISTORS

CBN	: Carbon
2.2K	: 2.2K ohm
220	: 220 ohm

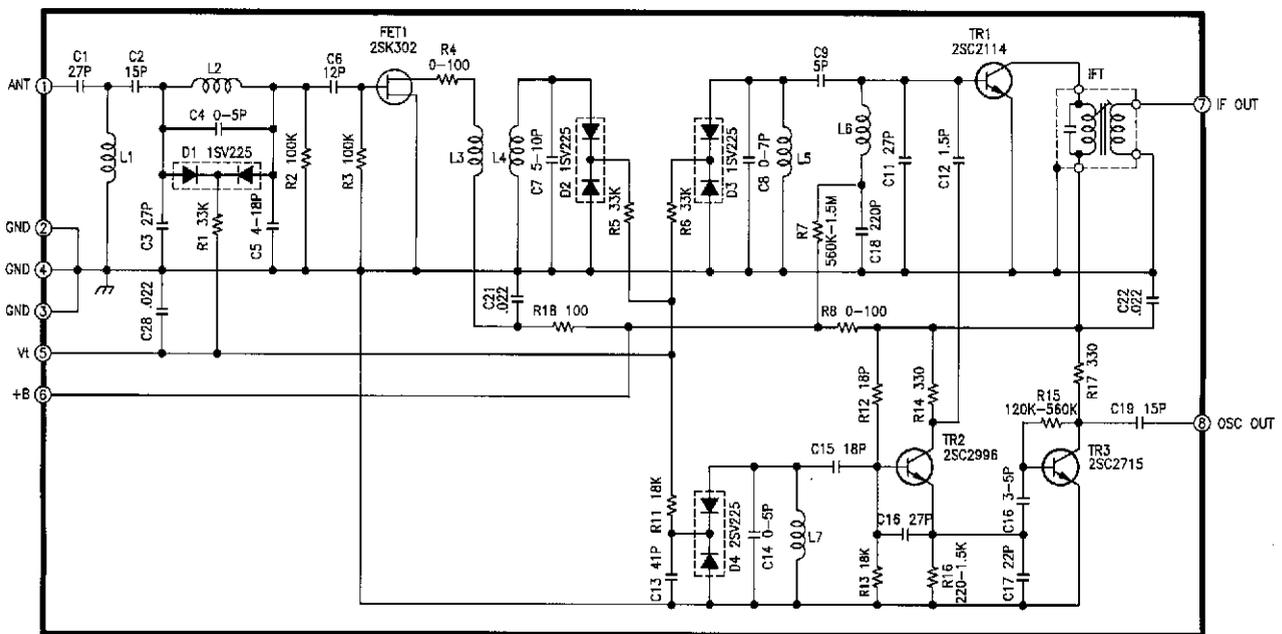
CONTROLS

RES, SEMI FIX : Semi-fixed Resistor

NOTE

△ SAFETY RELATED COMPONENT. USE ONLY EXACT REPLACEMENT PART AS SPECIFIED.

FM FRONT END SECTION



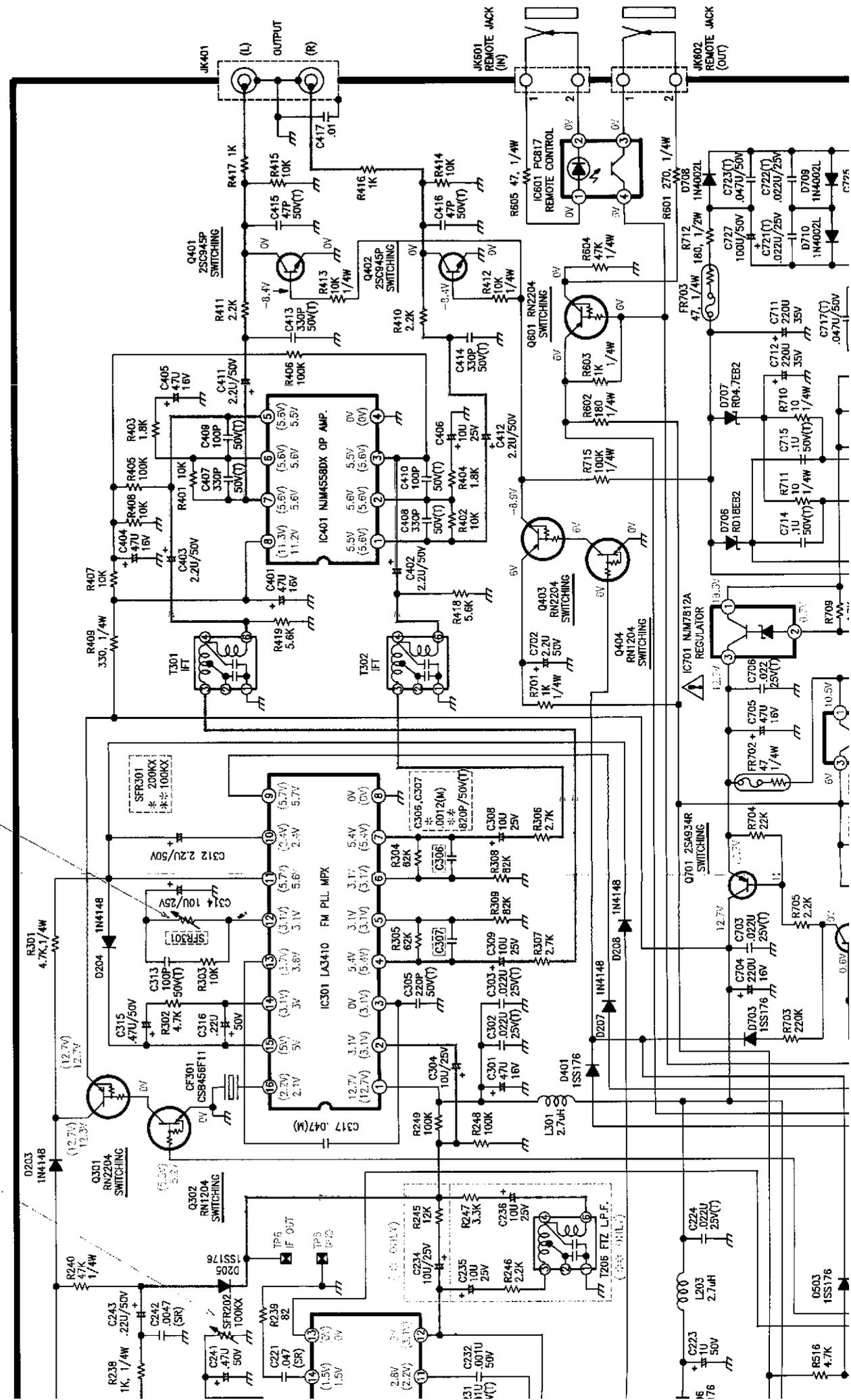
NOTES:

1. TERMINAL NUMBER REFER TO OVERALL APPEARANCE.
2. RECEIVING FREQUENCY. 87.5 - 108MHz
3. INPUT IMPEDANCE. 75 OHM
4. OUTPUT IMPEDANCE. 300 OHM
5. SUPPLY VOLTAGE. +B 12V
6. TUNING VOLTAGE. Vt 1.2MIN - 9.2MAX V.

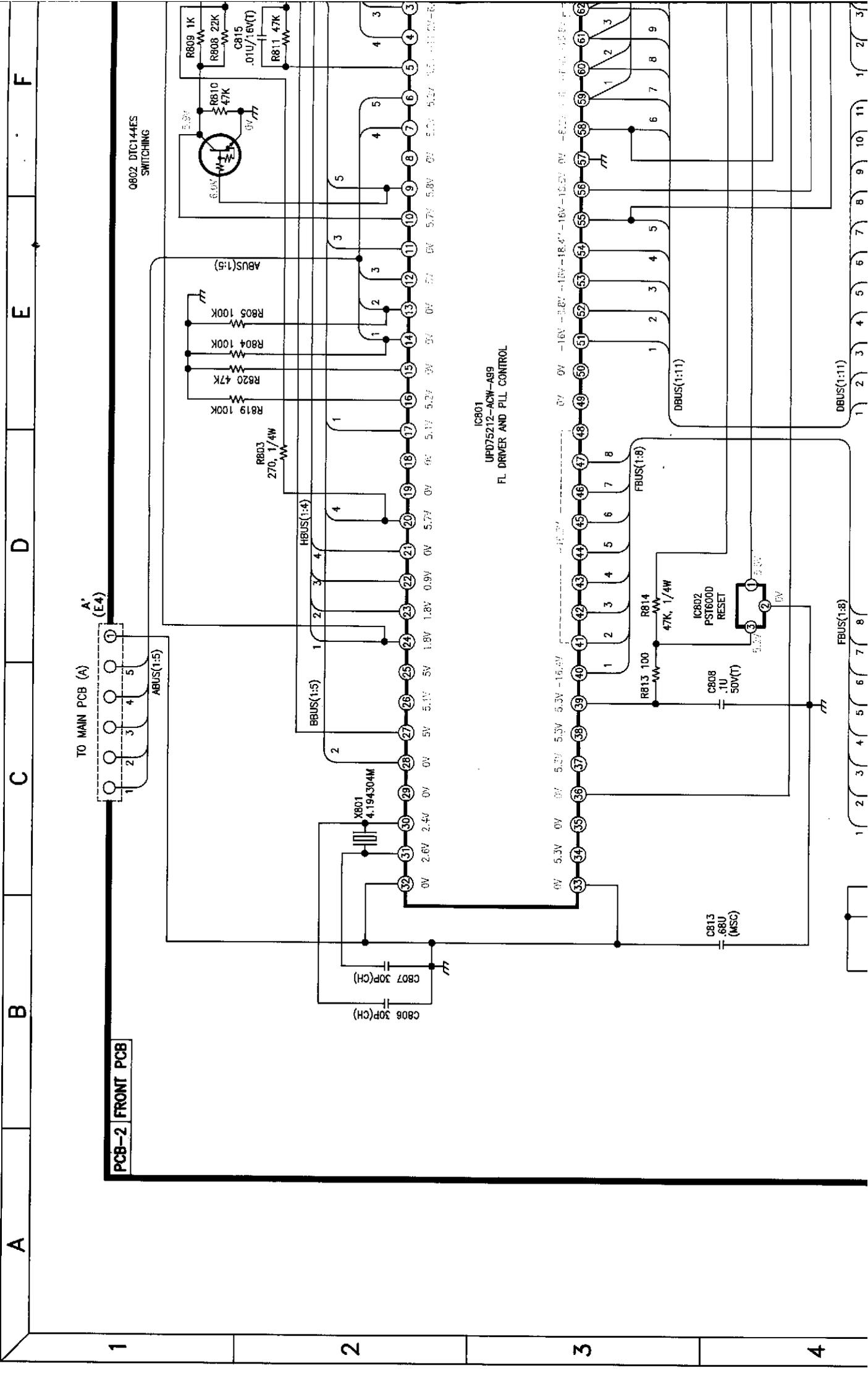
G H I J K

SEPARATION A.D.C.

SWP SEPARATOR A.D.C.



SCHEMATIC DIAGRAMS II

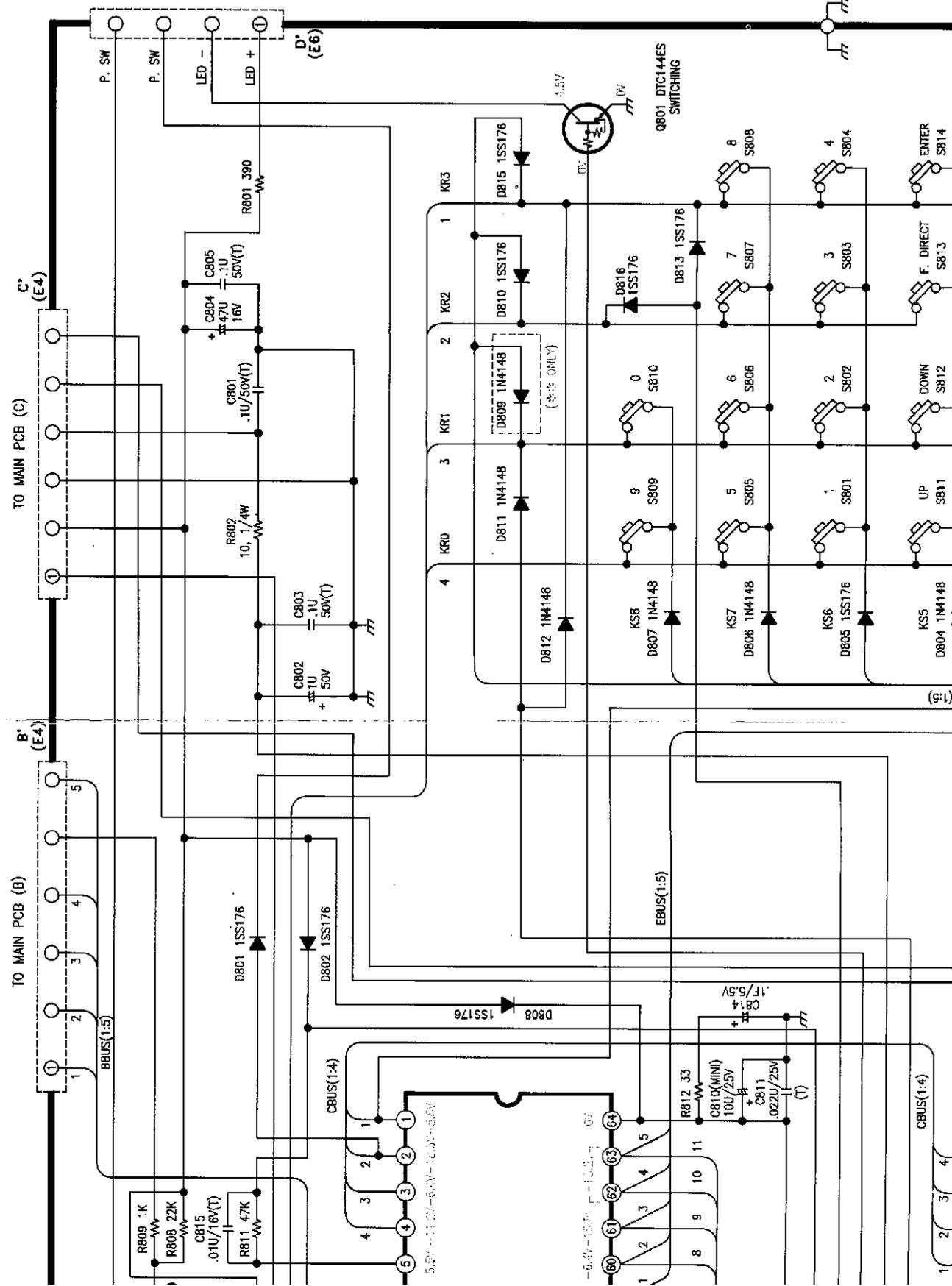
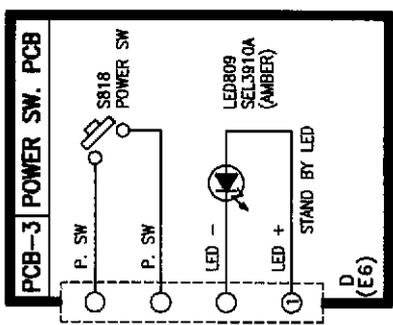


K

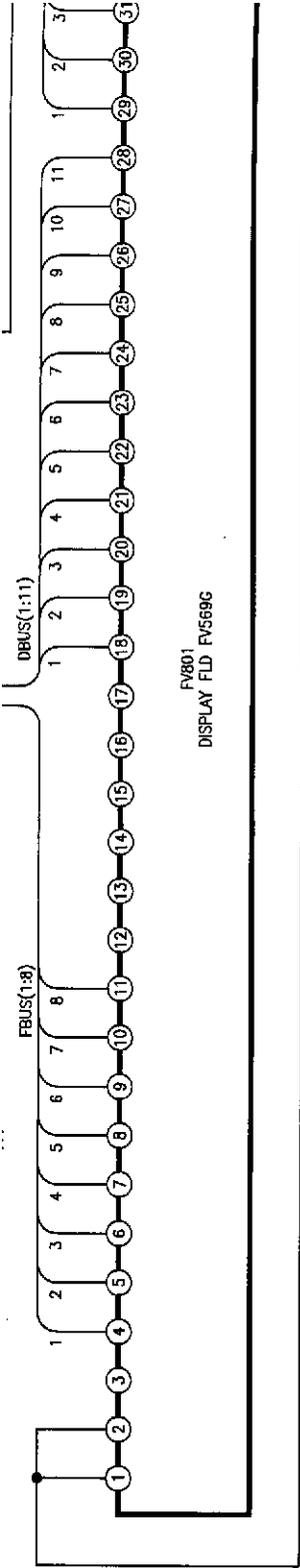
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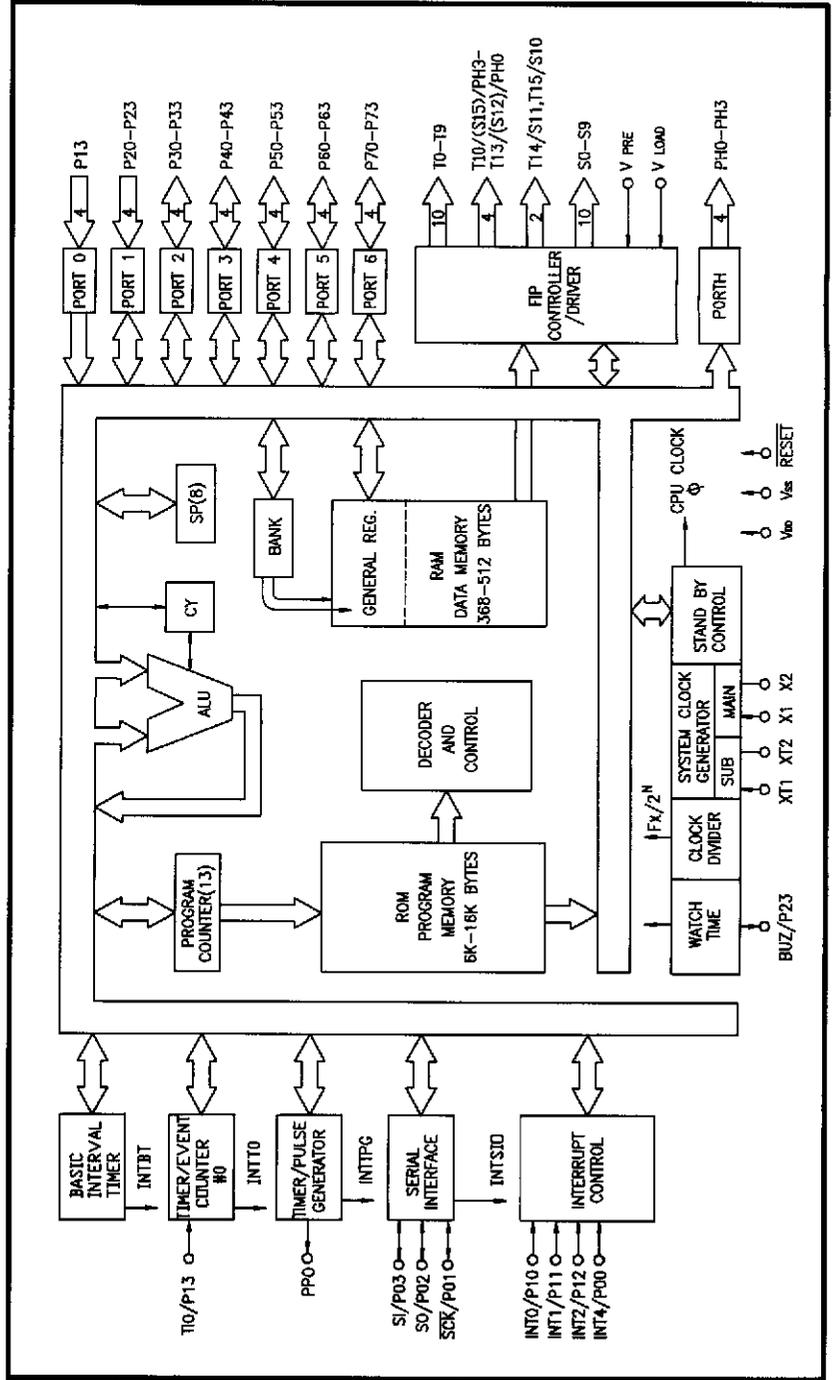
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FV801
DISPLAY FLD. FV569C

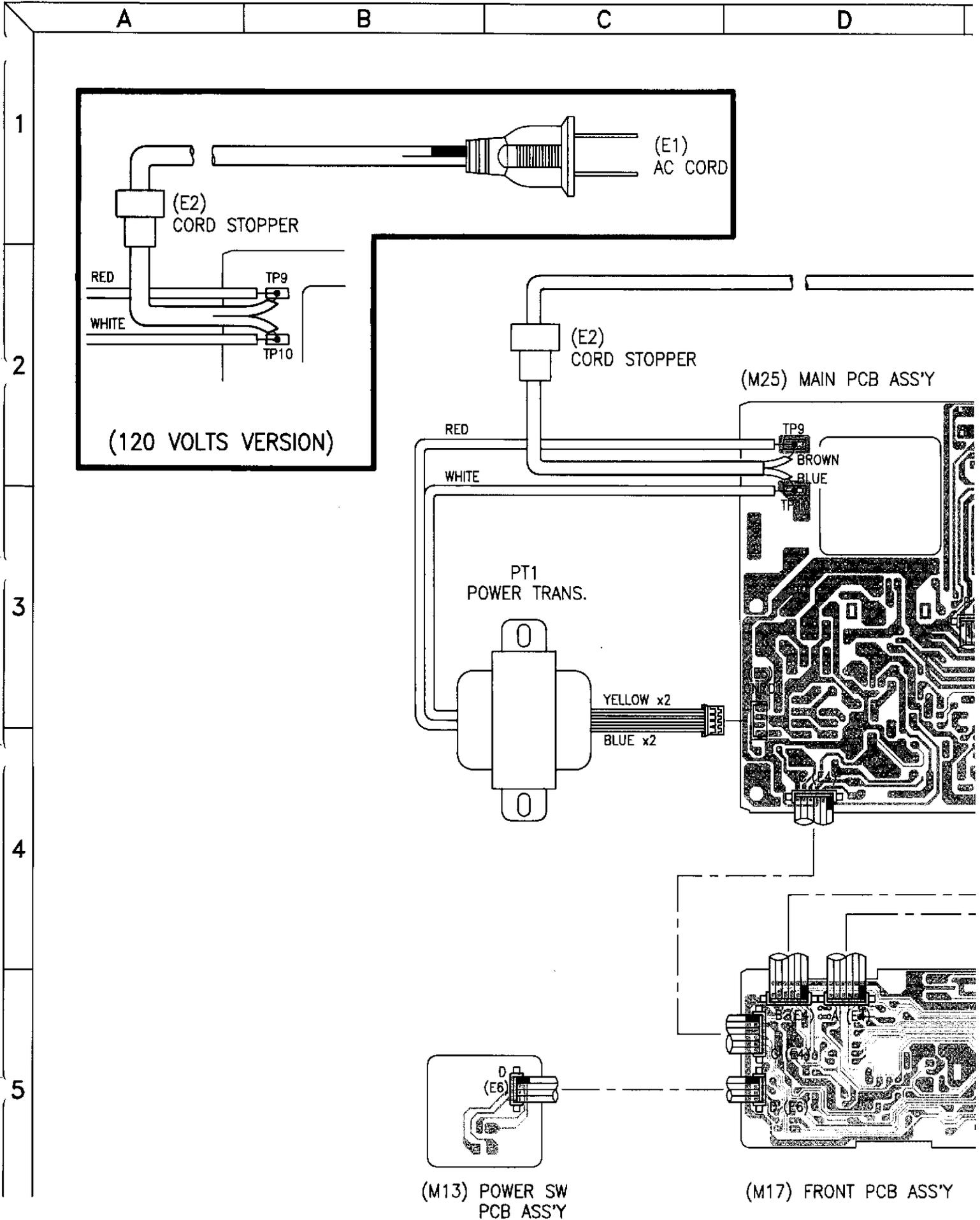
Functional Explanation of Synth
IC801 UPD75212ACW-A99 Term

IC801 UPD75212ACW-A99
FL DRIVER AND PLL CONTROL



PIN NO.	PIN NAME	DESCRIPTION
1	S3	SEGMENT OUTPUT
2	S2	SEGMENT OUTPUT
3	S1	SEGMENT OUTPUT
4	S0	SEGMENT OUTPUT
5	INT4/P00	SERIAL INTERFACE/
6	SO/P01	SERIAL INTERFACE/
7	SO/P02	SERIAL INTERFACE/
8	SI/P03	SERIAL INTERFACE/
9	INT0/P10	SERIAL INTERFACE/
10	INT1/P11	SERIAL INTERFACE/
11	INT2/P12	SERIAL INTERFACE/
12	T10/P13	TIMER/EVENT COUN
13	P20	4 BIT I/O PORT (2)
14	P21	4 BIT I/O PORT (2)
15	P22	4 BIT I/O PORT (2)
16	BUZ/P23	REFERENCE FREQUE
17	P30	4 BIT I/O PORT (3)
18	P31	4 BIT I/O PORT (3)
19	P32	4 BIT I/O PORT (3)
20	P33	4 BIT I/O PORT (3)
21	P60	4 BIT I/O PORT (6)
22	P61	4 BIT I/O PORT (6)
23	P62	4 BIT I/O PORT (6)
24	P64	4 BIT I/O PORT (6)
25	P40	4 BIT I/O PORT (4)
26	P41	4 BIT I/O PORT (4)
27	P42	4 BIT I/O PORT (4)
28	P43	4 BIT I/O PORT (4)
29	PPO	TIMER/PAUSE GENE
30	X1	QUARTS OSCILLATOR
31	X2	QUARTS OSCILLATOR
32	VSS	GND

WIRING DIAGRAM

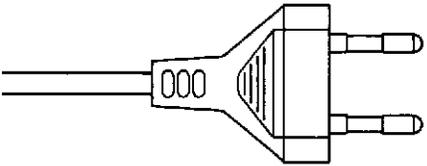


E

F

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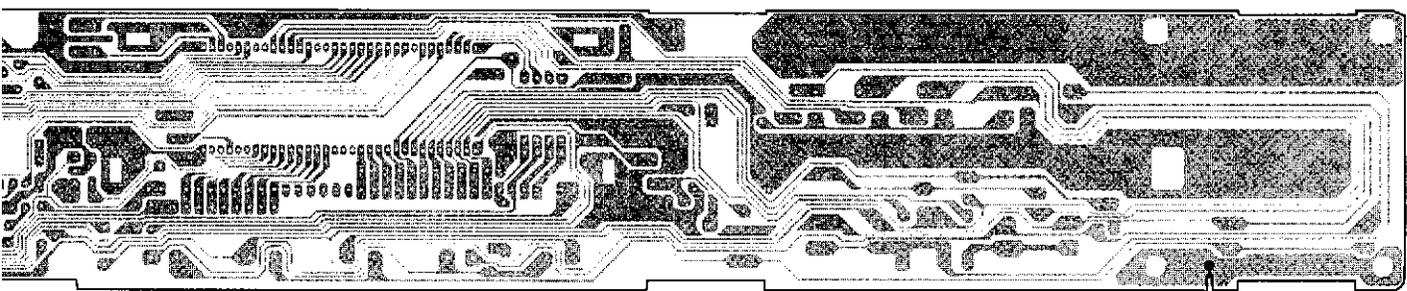
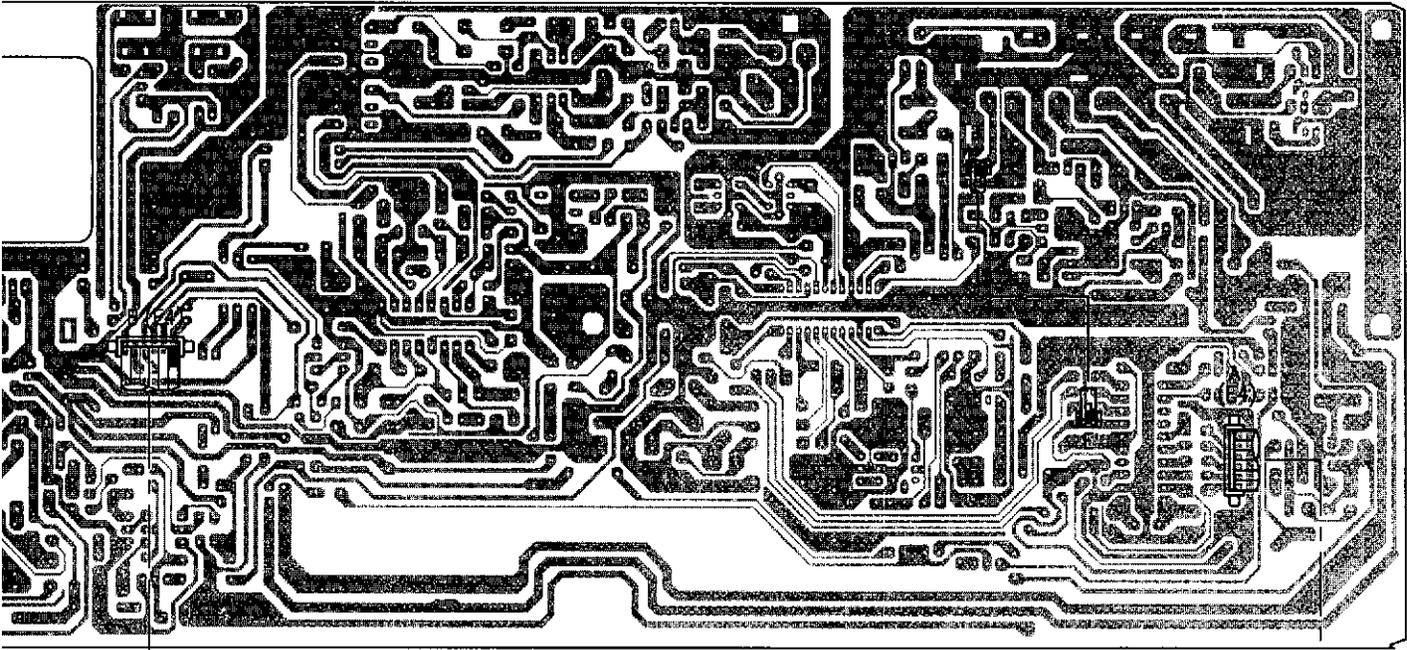
H



(E1)
AC CORD

ASS'Y

(M25) MAIN PCB ASS'Y



CB ASS'Y

TO
BOTTOM
CHASSIS
BLACK