

Scott . . . where innovation is a tradition



H. H. Scott, Inc. 111 Powdermill Road, Maynard, Mass., 01754

SERVICE MANUAL
FOR
MODEL 342B/382B

SPECIFICATIONS

TUNER (FM-MPX)

Usable Sensitivity (IHF)	2.0 microvolts
Cross Modulation Rejection	80 db
Signal to Noise Ratio	below 100% modulation 60
Total Harmonic Distortion	0.8%
Frequency Deviation (Drift)	0.02%
*Frequency Response	30 to 15,000 Hz \pm 1 db
Capture Ratio	2.5 db
Selectivity	42 db
Tuning Range	87 to 108 mc
Accuracy of Calibration	0.5%
Separation	40 db or more
FM & IF Limiting Stages	9

*This is limit of FCC Stereo Broadcast specifications. All H. H. SCOTT tuners have far wider frequency response.

TAPE OUTPUT

Rated Voltage Output to Tape Recorder	0.5 v
Minimum Recommended Load Resistance	47 k ohms

PRE-AMPLIFIER

Input:

Tape Head - Input Impedance	47 k ohms
Signal for Rated Output	3 mv
S/N Ratio	60 db
Phono-Input Impedance (All Switch Positions)	47 k ohms
High Level Inputs - Input Impedance	60 k ohms
Signal for Rated Output	75 db
S/N Ratio	80 db
Frequency Response in Flat Position	18-25 khz 1.0 db
Treble Controls Measured at 10,000 Hz, Boost & Cut	10 db \pm 2 db
Bass Controls Measured at 30 Hz, Boost & Cut	12 db \pm 2 db
Scratch Filter	-6 db/octave: -3 db @ 5 k Hz
Loudness Compensation (maximum)	+ 12 db @ 50 Hz
Loudness Compensation	+ 4 db @ 10 k Hz

AMPLIFIERS

Power Ratio (watts per channel)	
@ 0.8% Harmonic Distortion	
@ 4 ohms	32.5 watts
@ 8 ohms	25 watts

Continuous Output Single Channel	
@ 8 ohms, 0.8% Harmonic Distortion	18 watts
Continuous Output Both Channels	
@ 8 ohms, 0.8% Harmonic Distortion	18 watts

AUDIO TEST

342B, 382B AUDIO SECTION

Total Harmonic Distortion	0.8%
Frequency Response	18-25,000 \pm 1 db
Power Bandwidth at Rated Distortion (IHF Method)	25-20,000 Hz
Hum and Noise (Phono)	-55
Range of Line Voltage and Frequency	105-120v, 50-60 Hz
Power Consumption - 117 v at 60 Hz (AC only)	25-95 watts

EQUIPMENT NEEDED

Audio Oscillator
VTVM
Oscilloscope
VOM
Load Box
Attenuator
Distortion Meter
Variac
AC Supply Fixture

Set Controls to the Following:

Input Selector	Extra
Stereo Switch	Stereo
Tone Controls	Flat "0"
Loudness	Min.
Stereo Bal. Sw.	Norm.
Noise Filter	OUT
Speaker Switch	ON
Power Switch	OFF

1. Bias and Balance Settings and Voltage Checks

Turn unit on - watch carefully for any signs of voltage shorts. With bias pots (1K) still full ccw (from top of unit), check supply for 48 to 50. Adjust bias pots for 0.8 mA current from each test point in the rear of the unit to ground.

Check power supply board	for 25V \pm 10%
Check power supply board	for 12V \pm 10%

2. Sensitivity Check

Audio osc. to EXTRA at .3V (+2 dB) input. Connect 8 ohm load to main speaker taps. Turn loudness pot to max., observe output of 18 watts (12V). Check tape output jack with troubleshooting lead for same output as signal.

3. Distortion Check

At 12V output max. distortion 0.6%.

4. Tape Monitor Switch Check

Audio osc. to EXTRA at .3 input to L channel. Note output at left channel speaker terminal. Put tape monitor switch in the IN position. Note loss of output. Connect input cable from L channel tape out to L channel tape in. Note restoration of signal out. Repeat process for R channel, then return tape monitor switch to out position.

5. Speaker Switch & Phone Jack Check

Speaker switch to OFF position. Note complete loss of signal. Loudness to min. Insert phone plug to phone jack, remove speaker leads, and connect to phone plug leads. Loudness to max. Note drop of $26 \pm$ dB. Switch main speakers in, note restoration of signal. Switch to remote speaker position on speaker taps and speaker switch. Note drop in output of 1 to 2 dB. Speaker switch off, note loss of signal. Return speaker switch to main position and load to main speaker taps.

6. Loudness Volume Check

Loudness pot to #4 flat, osc. to 1 kHz. Take reference. Osc. to 100 Hz. Note rise of 7dB +2. Switch osc. to 10 kHz. Note rise of 0 +2 dB. Loudness pot to max. Osc. 1kHz output 12V. Loudness to min., drop of 70 dB. Loudness pot to max.

7. Tracking Check

In 10dB steps check tracking of L & R channels, output may be no more than 3 dB between channels down to 40 dB down.

8. Crosstalk and Stereo Switch Check

At 1 kHz turn loudness pot to 10 flat, output to 12V, mono-stereo switch to stereo, bal switch to bal. left. Note drop of 0 dB. Bal. switch to bal. right. Note additional drop of 50dB. Return controls to previous settings. Loudness pot to max., attenuate to 0 dB on 1V range.

9. Tone Control Check (0dB 1V range)

<u>Bass 100 Hz</u>	<u>Treble 10 kHz</u>
Boost - 10 dB +2 dB	Boost - 10 dB +2 dB
Cut - 15 dB +2 dB	Cut - 10 dB +2 dB

10. Frequency Response Check

Osc. 0 dB 1 kHz reference on 1V range. Sweep osc. from 35 Hz to 20 kHz, note maximum variation of +2 dB. 3 dB down point 20 Hz or lower
3 dB down point 30 kHz

11. Regulation Check

At 1kHz 0 dB 1 V range remove 8 ohm load switch. Output rise of 1dB max.

12. Noise Filter Check

At 5 kHz noise filter IN. Note 4 dB drop in output +2 dB.

13. Preamp Gain Check @1 kHz

Attenuate input 35 dB, input leads to phono low. Output 0 dB 1V range +1 dB. Stereo mono switch to mono, note drop of 7 dB in output. Stereo mono switch to stereo. Input selector switch to phono - high, note drop of 7 dB. Input selector switch back to phono - low, output 0 dB 1V range.

POWER SUPPLY

14. Preamp Frequency Response Check

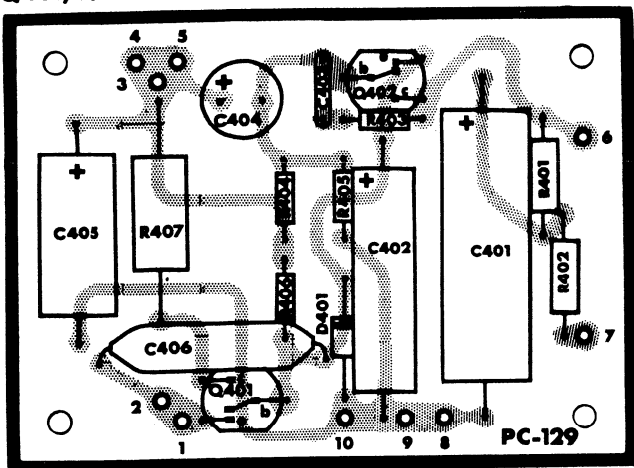
1 kHz	0dB (ref)
10 kHz	-12 \pm 2 dB
100 kHz	+13 \pm 2 dB

15. Hum Checks (all inputs shorted)

<u>Position</u>	<u>Loudness Pot</u>	<u>Max Hum</u>
Extra	0	3 mV
Extra	10	5 mV
Phono High	10	30 mV
Phono Low	10	30 mV

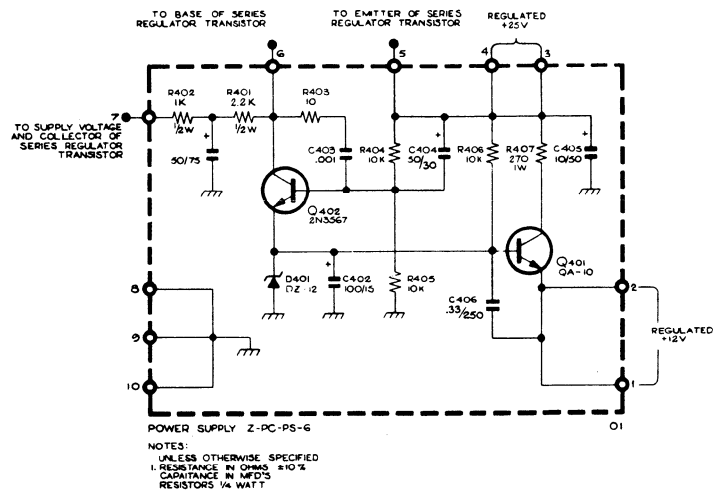
16. Repeat steps 2 through 15 for R channel.

Q401, Q402 - QA-10



POWER SUPPLY Z-PC-PS-6

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PRE AMP-TONE CONTROL-DRIVER

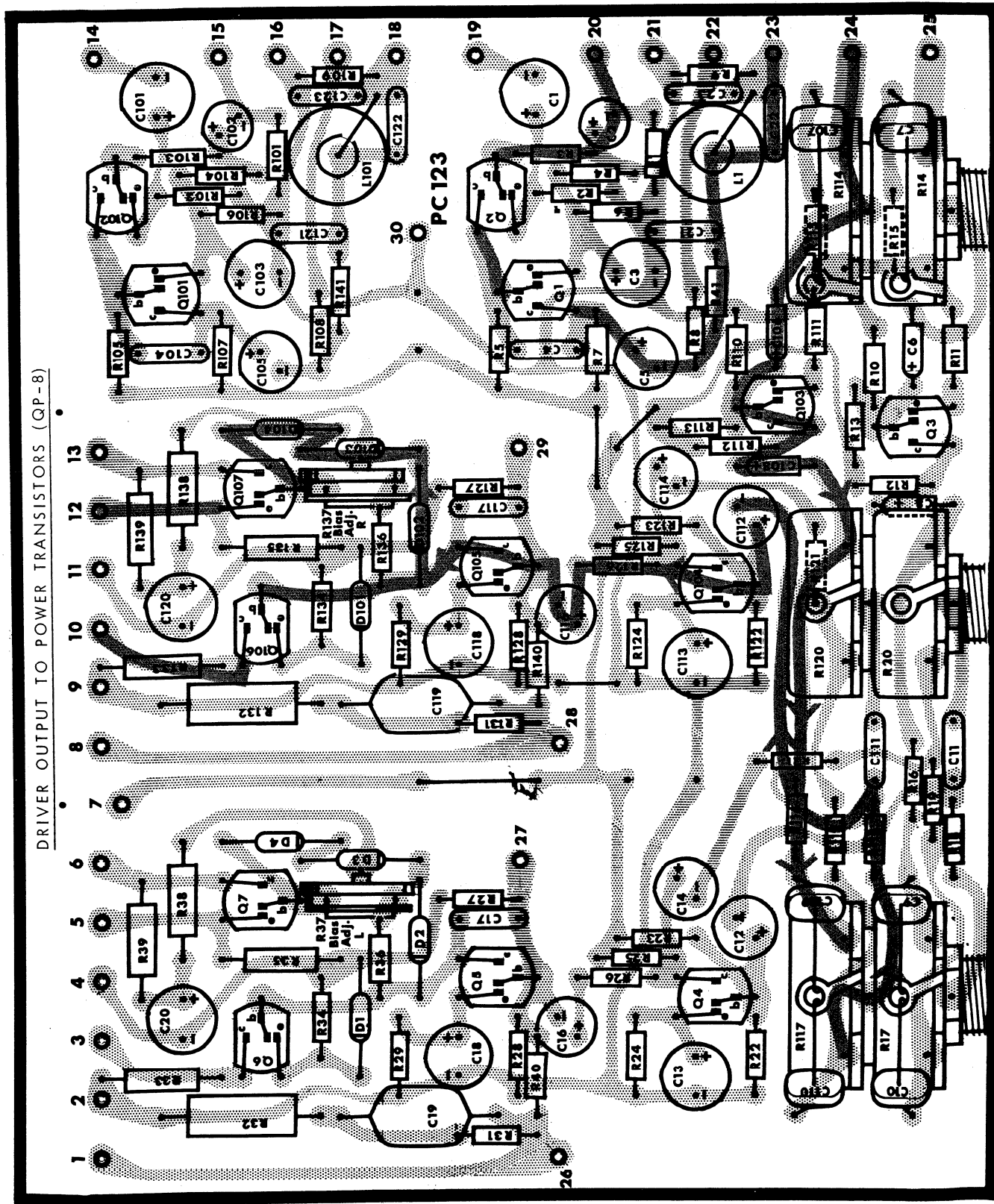
- Q1 - QA-14
- Q101
- Q2 - QA-12
- Q102
- Q3 - QA-14
- Q103
- Q4 - QA-14
- Q104
- Q5 - QA-16
- Q105
- Q6 - QA-11
- Q106
- Q7 - QA-10
- Q107

PRE AMP INPUT

PRE AMP OUTPUT

DRIVER INPUT

DRIVER OUTPUT TO POWER TRANSISTORS (QP-8)



LOUDNESS

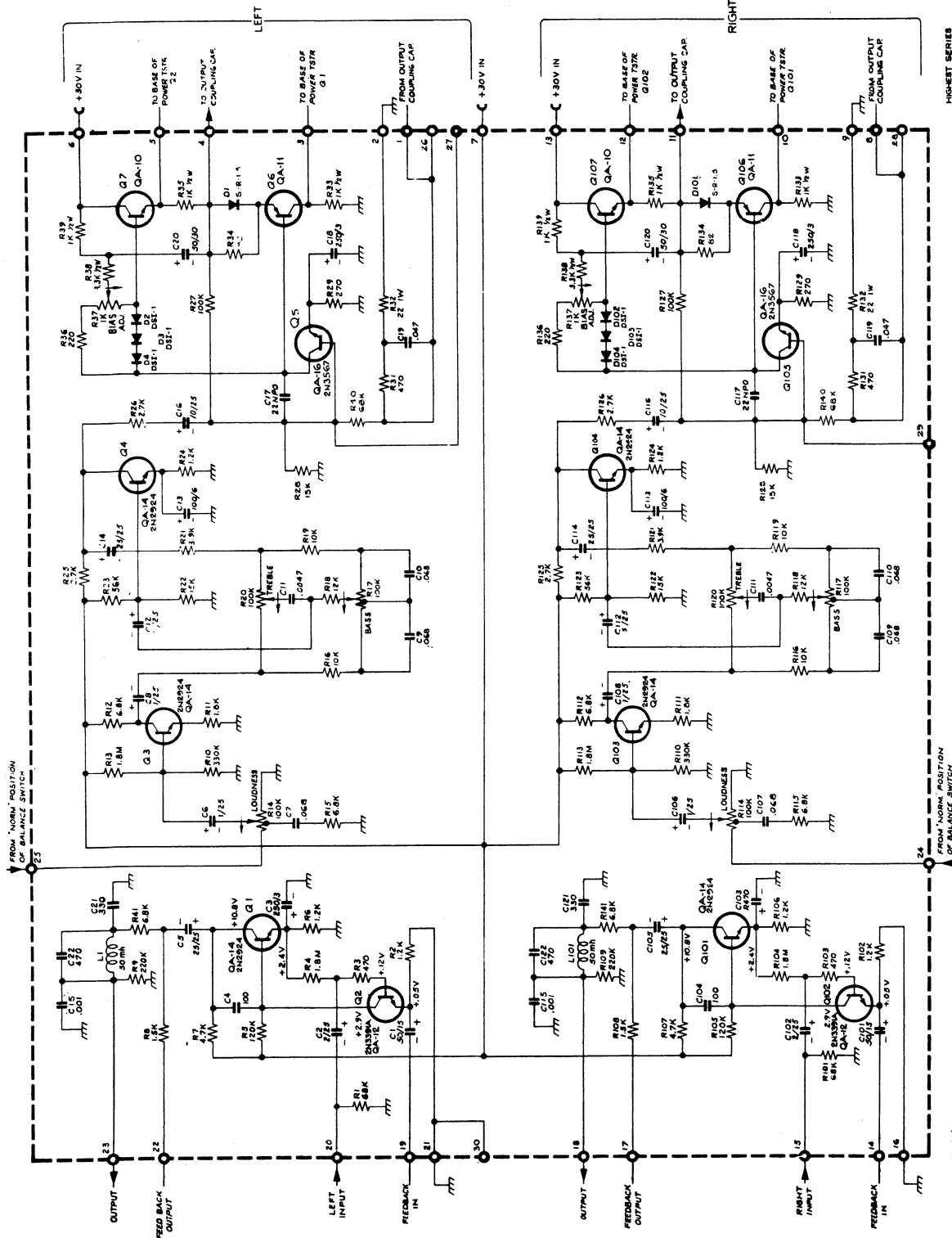
TREBLE

BASS

TONE CONTROL - DRIVER Z-PC-TD-6

LINE SHOWS SIGNAL PATH THRU AUDIO SECTION OF UNIT (RIGHT CHANNEL)

PRE AMP-TONE CONTROL-DRIVER



HIGHEST SERIES NUMBERS

C12	C122
C22	C122
C3	C14
C7	C17

TONE CONTROL-DRIVER Z-PC-1D-4

- NOTES:
1. ALL RESISTOR SPECIFICATIONS: RESISTANCE IN OHMS ± 10% CAPACITANCE IN PFD'S RESISTORS 1/4 WATT. ALL VOLTAGES DC ± 1% MEASURED WITH 20KΩ/V ON NO SIGNAL 117 VAC LINE.
 2. ARROWS ON RESISTORS INDICATE C/W ROTATION.
 3. ARROWS INSIDE INDICATE MAIN SOURCE PATH.

382B TUNER-AM SECTION

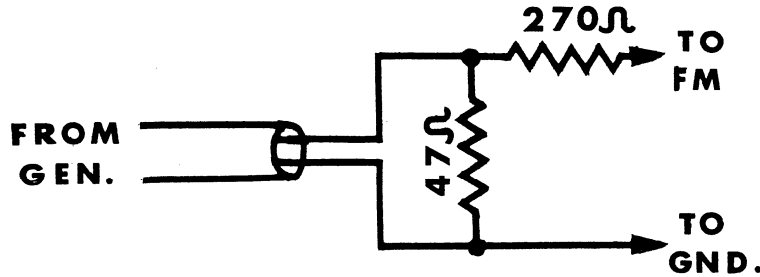
1. Switch tuner to AM position, output from tape output jack.
2. Connect signal generator at 455 kHz through .05 capacitor to green lead from If board to feedthrough terminal in front end. Clip ground lead to chassis. Remove RF transistor.
3. Peak IF's and detector for maximum A.G.C. (tuning meter indication) of audio noise output, using no modulation. Final peaking should be done with 20 uv from generator with output level of 100 mv +2 dB.
4. Remove signal generator coupling to IF's, connect generator to external antenna terminals. Install RF transistor.
5. Tune oscillator coil to 600 KHz and oscillator trimmer to 1600 kHz. Tune RF trimmer at 1400 KHz, and antenna slug at 800 KHz. Seal antenna core.
6. Repeat Step 5 until unit is aligned and max. output at given frequencies has been achieved. Calibrate:

590 KHz <u>+10</u> KHz	850 KHz	1030	1510 (tol. <u>+20</u> KHz)
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7. Check signal-to-noise at 600 KHz, 100 uv for 10 dB, at 1400 KHz, 10 uv for 10 dB.
8. Remove generator connection from external antenna terminals, loop around low end of loop antenna using 47 ohm resistor, and at 1400 KHz peak antenna trimmer.
9. Check output level left and right tape jacks, at 100 uv output should be 250mv +2 dB.
10. With phones, check for AM calibration, oscillation, harmonic pickup, etc.
11. With AM tuned to low end of band, set meter adjust control so meter reads "0". Switch to FM and note little or no change max. difference between AM and FM across band, 2 meter divisions.

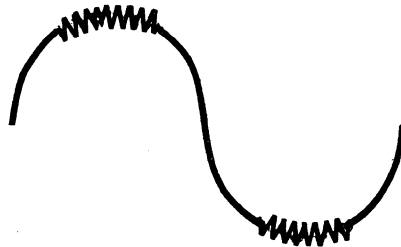
FRONT END ALIGNMENT

FM FRONT END ALIGNMENT FOR 342B and 382B FM SECTION

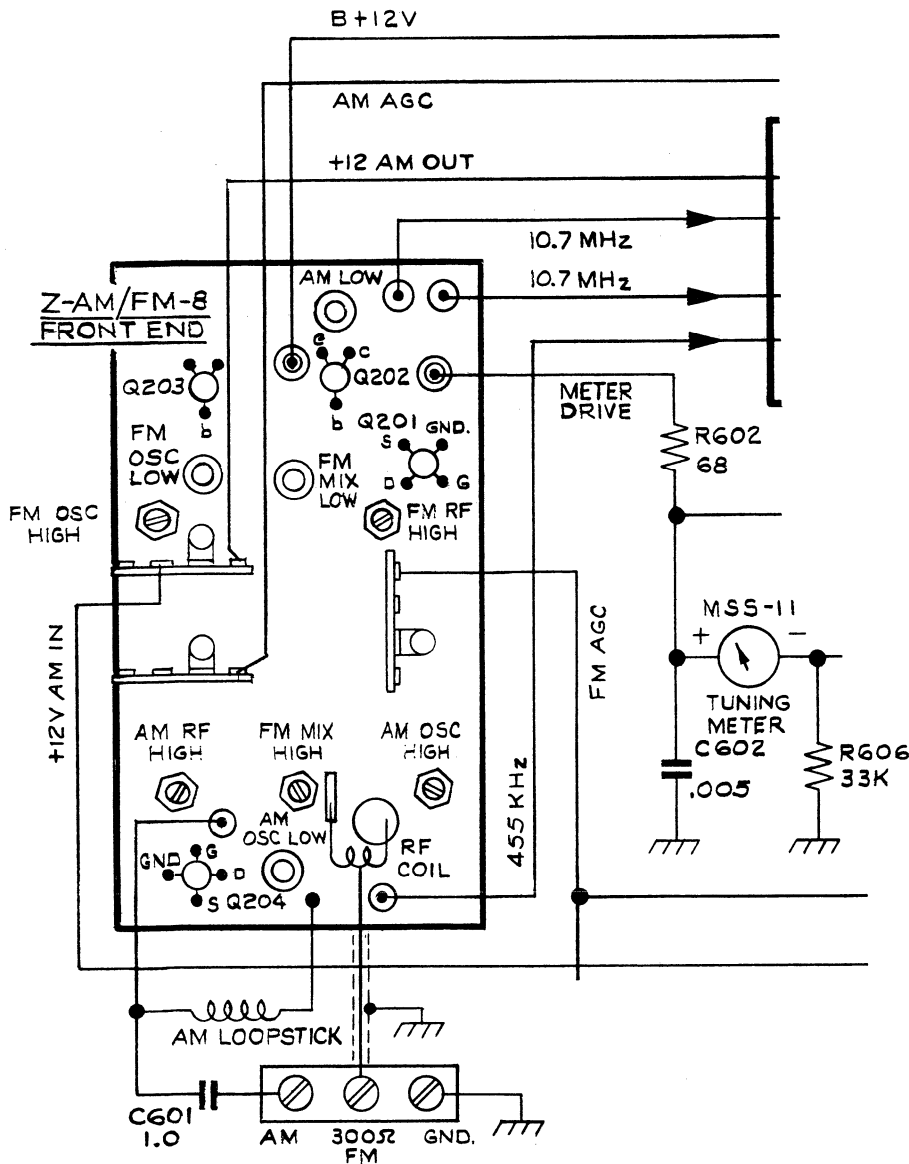
1. Connect RF generator to the antenna terminals with the following adaptations:



2. Set RF generator and FM tuning dial to 92 MHz. Generator output should be about 6 uv. Peak L205, L204 and L201 for maximum audio output.
3. Set generator and FM tuning dial to 106 MHz. Peak RF trimmer and mixer trimmer.
4. With about 3 uv from FM generator, repeat procedure until no further output is obtained. Signal should look like this:

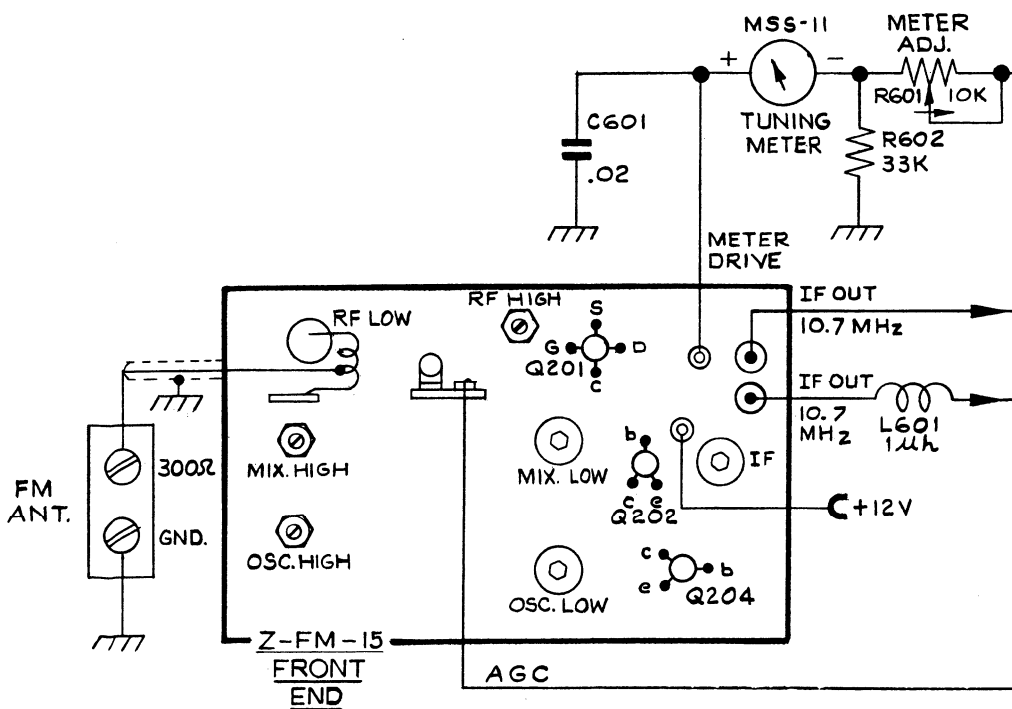


5. The only time that the oscillator mixer and trimmer should be touched is if the calibration is out of specification.



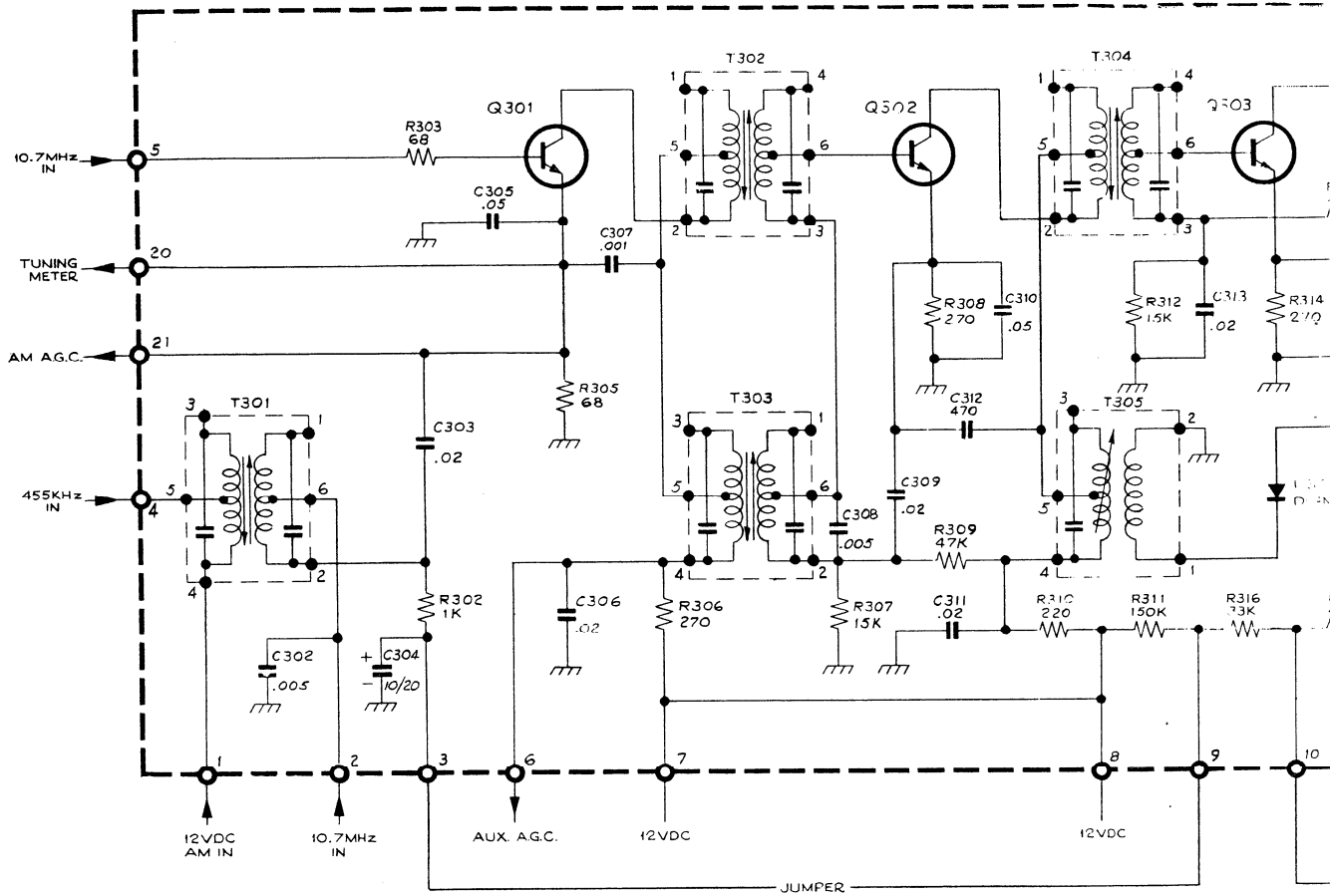
382-B

Mechanical layout of Front Ends denoting, Oscillator, Mixer, Antenna Coils and Voltages present under normal operating conditions



342-B

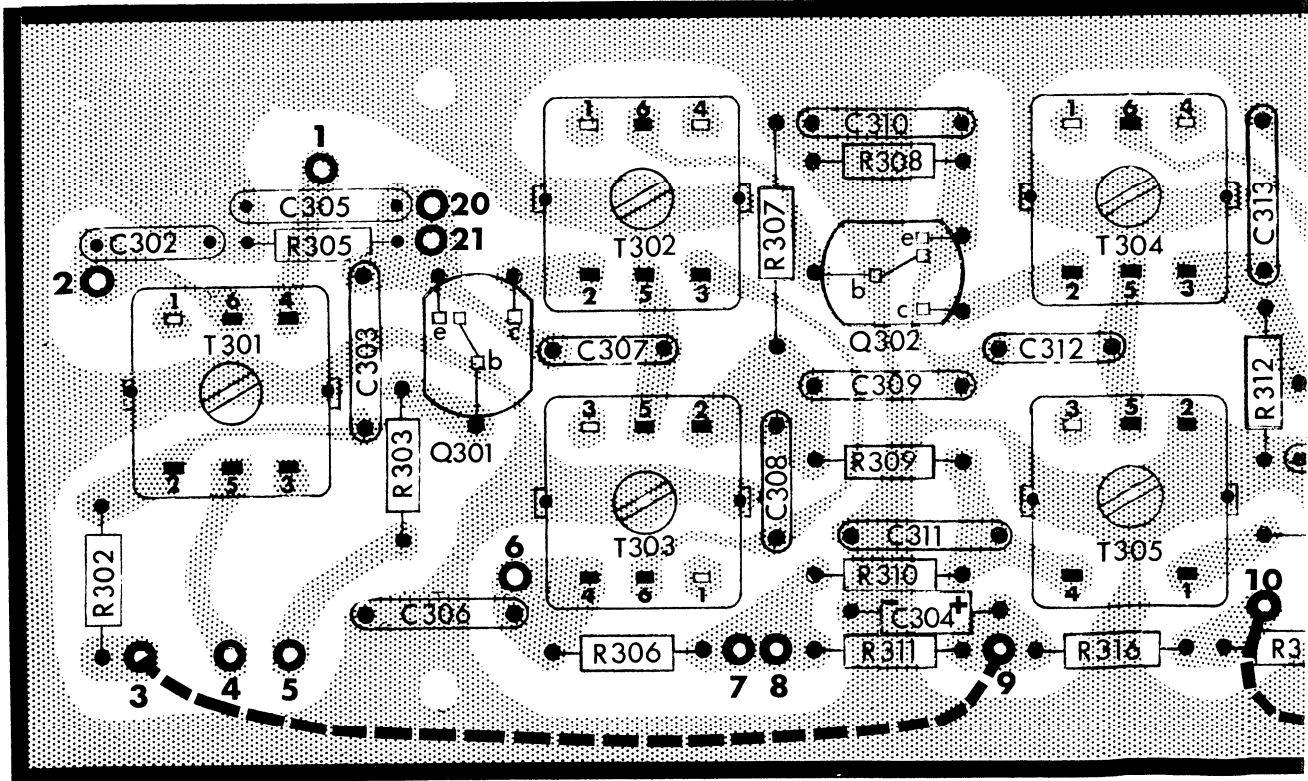
32-B ONLY



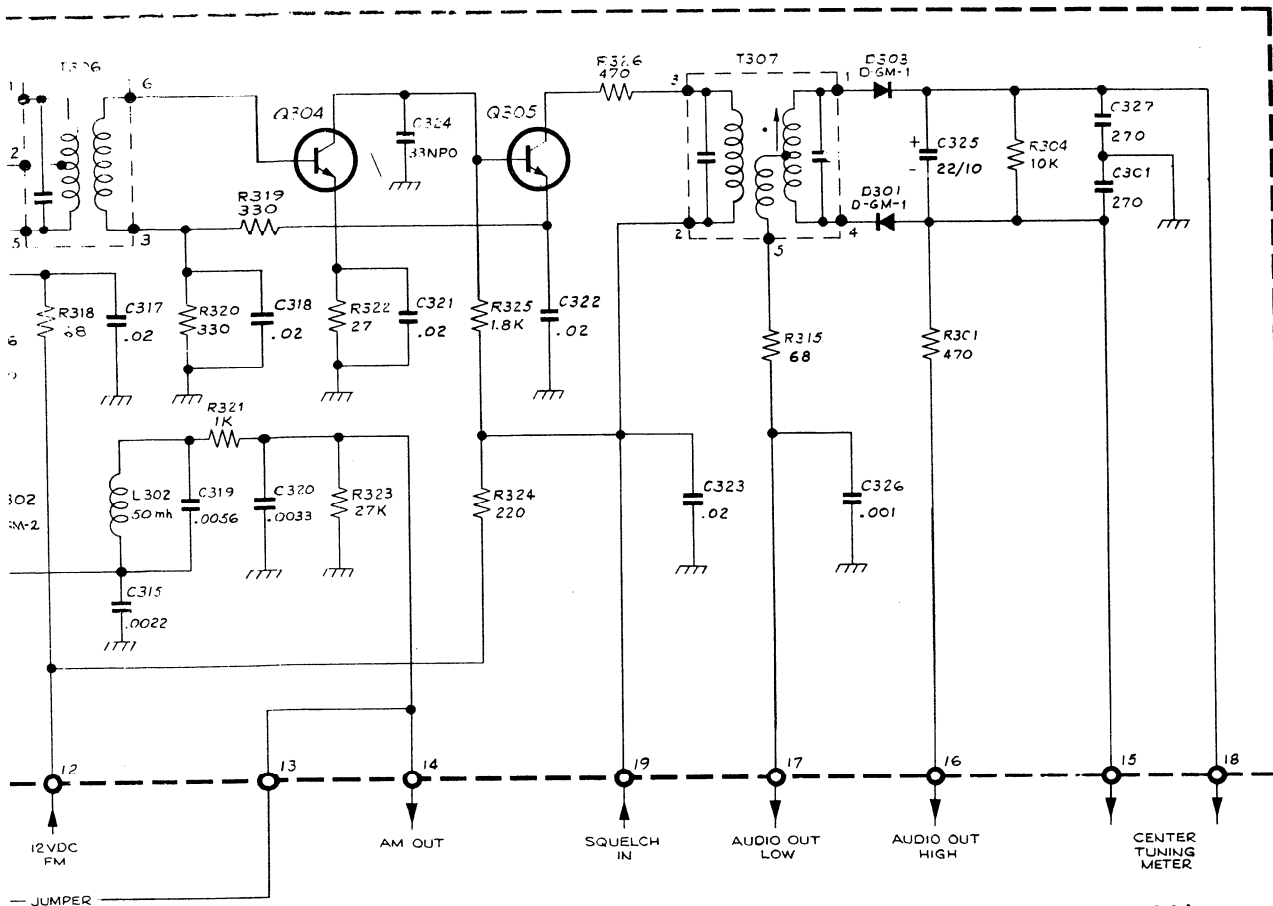
ALL VOLTAGES POSITIVE DC±15% MEASURED WITH 20 K ohm/V VOM AND 117 VAC LINE. FM VOLTAGES MEASURED WITH 300 OHM LOAD ON EXTERNAL FM ANTENNA TERMINALS. TUNER OFF-STATION. INPUT SWITCH IN FM POSITION. AM VOLTAGES MEASURED WITH LOOP ANTENNA, TUNER OFF-STATION, INPUT SWITCH IN "AM" POSITION.

Q301, Q302 - QSE1002

Q3



AM - FM I.F.

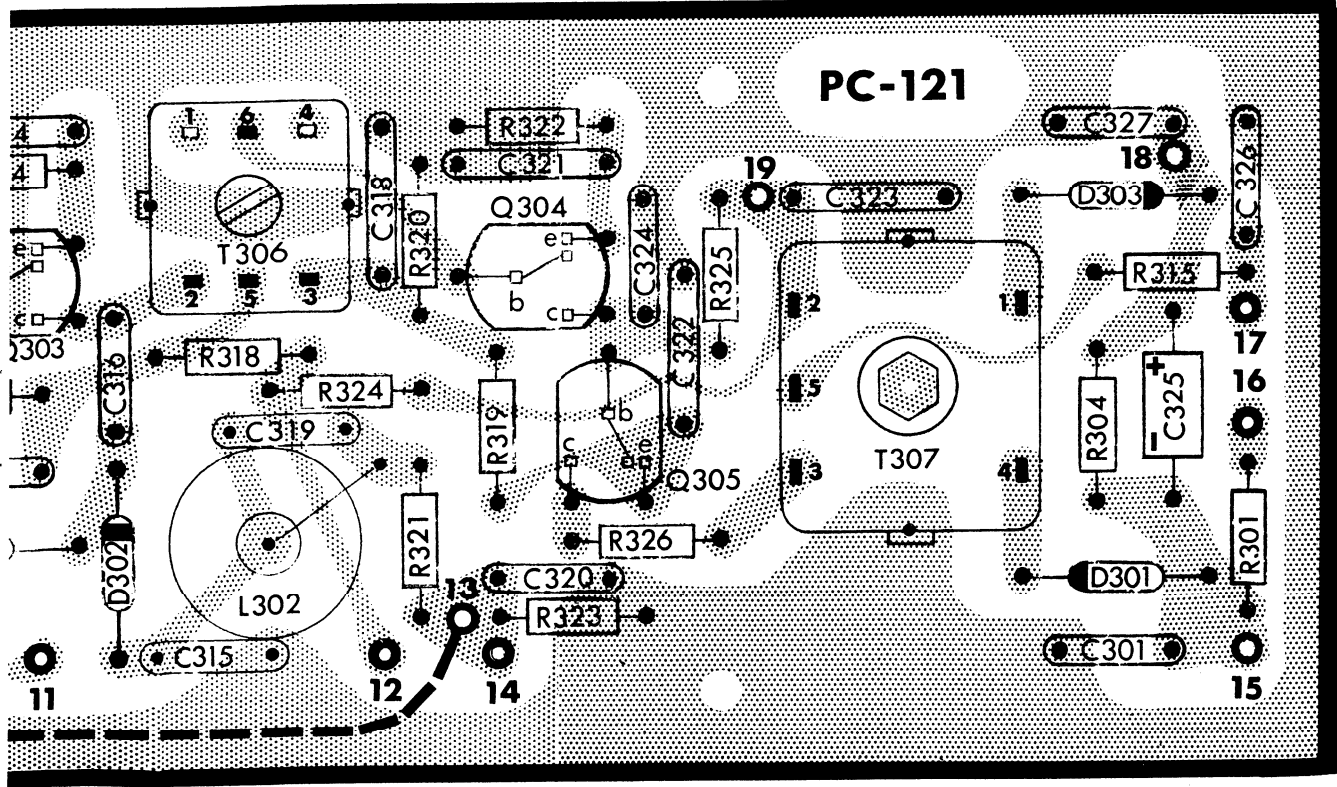


HIGHEST SERIES NUMBERS
C327
D304
L302
Q305
R326
T307

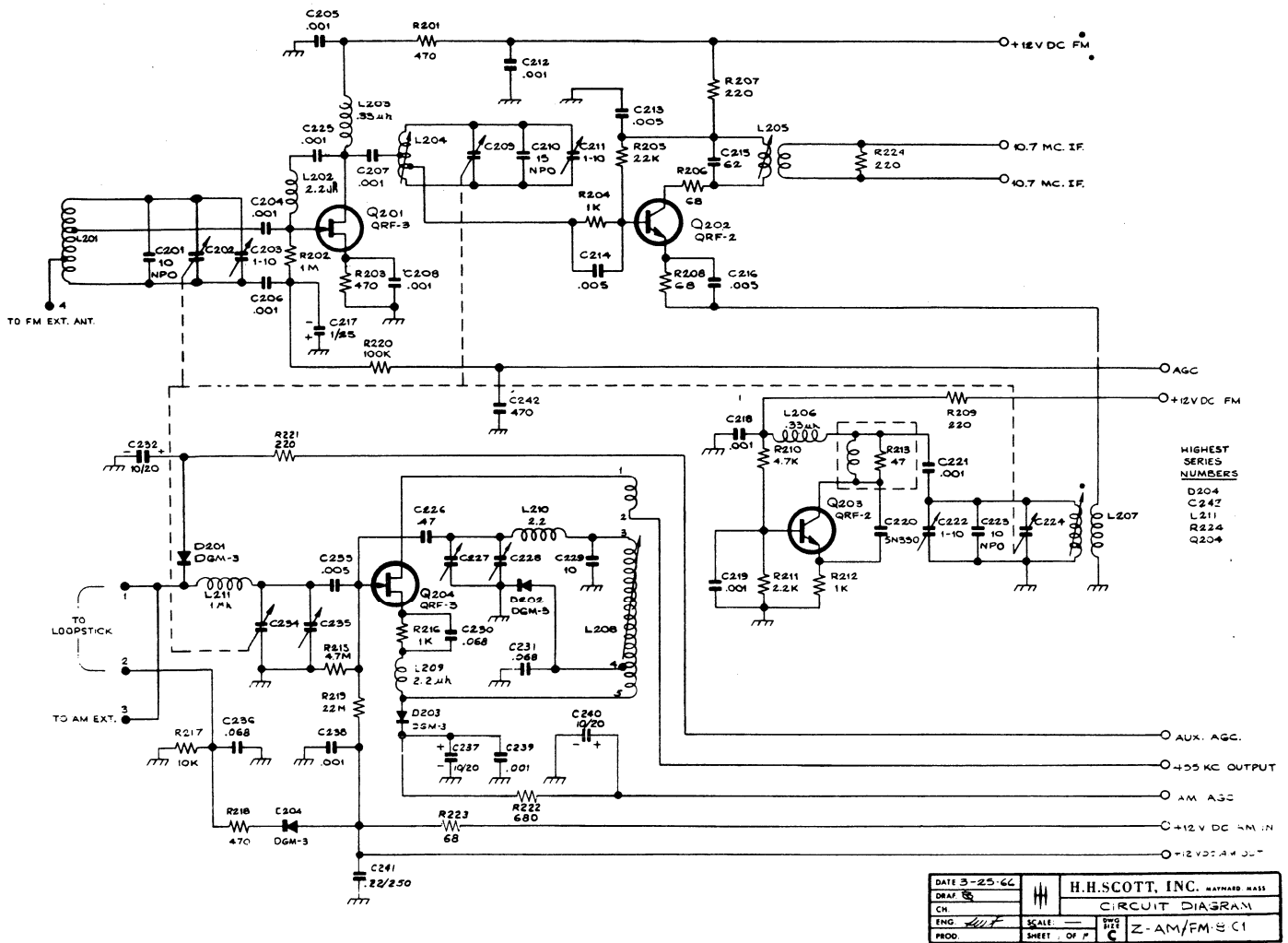
Q301 (FM)	Q301 (AM)	Q302 (FM)	Q302 (AM)	Q303	Q304	Q305
E-.75v	E-.85v	E-1.5v	F-1.55v	E-1.3v	E-.12v	E-1.8v
B-1.9v	B-1.22v	B-1.22v	B-1.95v	B-1.8v	B-.85v	B-2.5v
C-7.8v	C-8.4v	C-10v	C-10.2v	C-10.8v	C-2.5v	C-8.4v

QSE1001

Q304, Q305 - QSE3001



2-B FRONT END



382-B

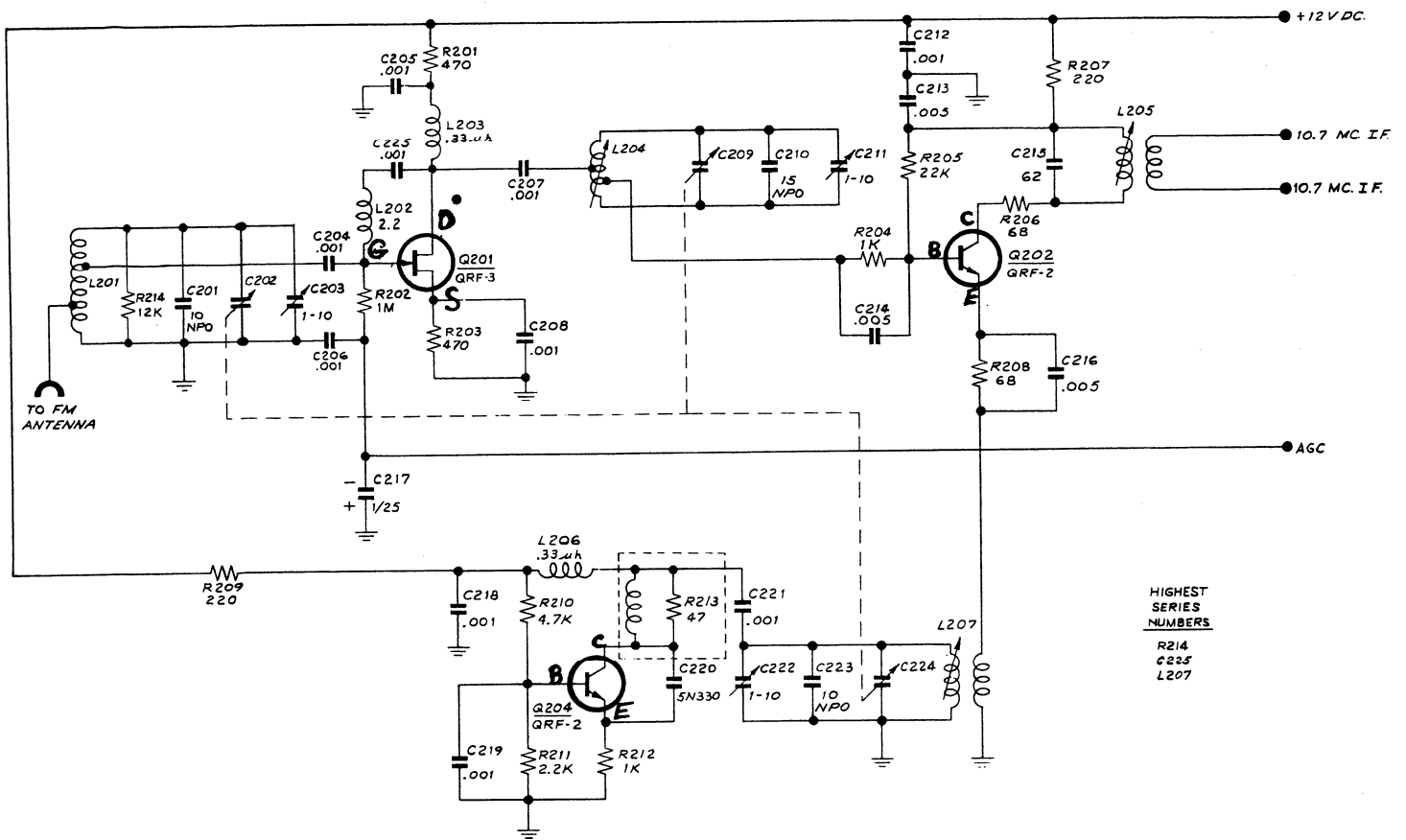
Z - AM - FM - 8

All voltages measured with 20,000 ohm/volt VOM; 300 ohm antenna and no signal.

Q201	Q202	Q203
G .025	B .45	B 3
D 9.2	E .05	E 2.6
S 1.05	C 10.8	C 10.2

Troubleshooting Guide

Trouble	Possible Remedy
Low gain	Replace Q201
No Output	Open LRFC 2.2 or .33
No AM signal	defective Q201, Q202, Q204
	Open LRFC 2.2 (L209)
	Defective (L208)
	Defective D203
Oscillation	D203
Low or intermittent AM	Shorted Plates in tuning condenser



HIGHEST SERIES NUMBERS
R214
C225
L207

342-B

All voltages measured with 20,000 ohm/volt VOM; 300 ohm antenna and no signal.

Q201		Q202		Q204	
G	.025	B	.45	B	3
D	9.2	E	.05	E	2.6
S	1.05	C	10.8	C	10.2

Troubleshooting Guide

<u>Trouble</u>	<u>Possible Remedy</u>
Low gain	Replace Q201
No Output	Open LRFC 2.2 or .33 defective Q201, Q202, Q204

EQUIPMENT NEEDED

VTVM	FM Generator
Oscilloscope	MX Generator
VOM	Audio Generator
Distortion Meter	

Set Controls to the Following:

Separation Pots	Max CW
Input Select. Switch	FM

1. Mono Alignment and Sensitivity Check

Front End and IF Alignment

With about 10 uv generator output, align and peak front end for max. output. With 3 uv input, align IF's for max. audio. With 1 or 2 K uv input, align detector for minimum distortion.

2. Sensitivity and Distortion

Measure sensitivity of tuner with 3 uv RF input. Must obtain 30 dB usable sensitivity at 92, 98, and 106 mc. Recheck distortion, 2K uv input. 400 Hz- max. distortion of 0.8%.

3. FM Hum Check

Tune to 91.5 mc, measure min. of 60 dB (AC plug may be reversed).

De-emphasis Check

Tune to 90 mc (change modulator to 8 KHz), note decrease of 12 ± dB in output.

Calibration Check

Check calibration against stations - max. tolerance ±2 mc.

4. Multiplex Alignment - Unit to Stereo

- a) Pilot Adjustment - Scope probe (Low - Cap) to test point at base of Q3, peak L2 and L3 for max. pilot. With VOM, measure 2.5 to 3.5 dc across 2.2K resistor in the emitter of Q3.
- b) With VOM across 2.2K resistor carefully tune L2 & L3 for max., then tune T1 for dip.
- c) Separation Adjustment - Output from Ch. A. Adjust scope to obtain pattern and adjust L2 for min. output observing scope. Adjust A separation pot for min. output. Tuner output from Ch. B and adjust B separation pot for min. as outlined above. Repeat between A & B until no further improvement is seen.
- d) Final separation measurements to be done in each channel:

<u>Audio Modulation</u>	<u>Minimum Separation</u>
400 Hz	30 dB

If separation specs are not met, recheck IF's for proper alignment. Also recheck steps 4.b) and 4.c)

e) Stereo Switchover Check

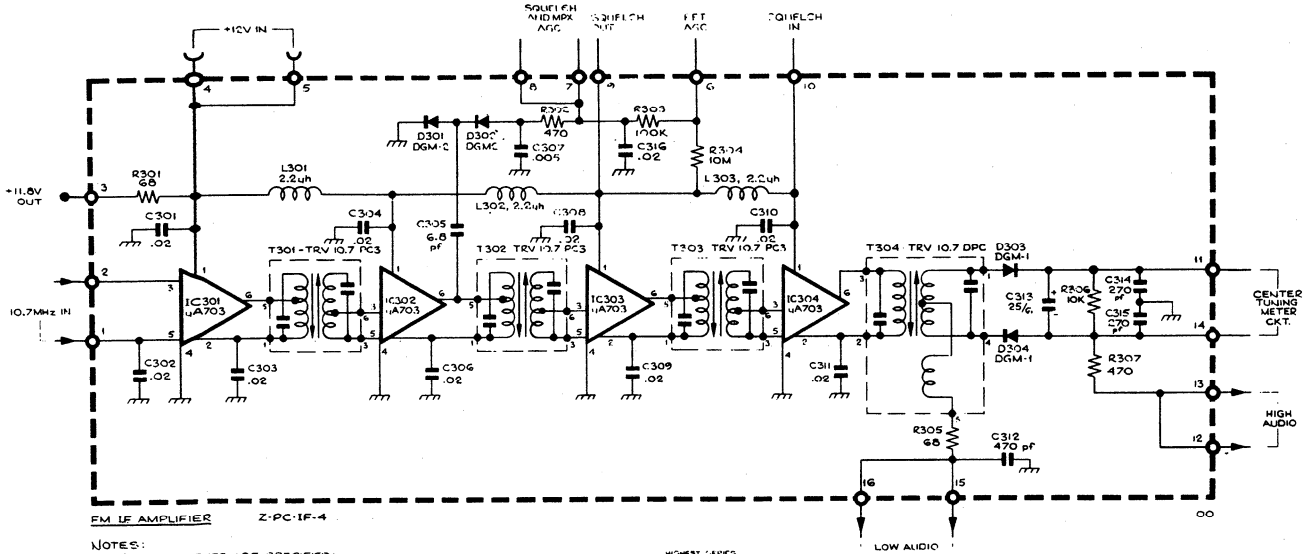
Check switchover point (at generators), min. 10 uV, max. 30 uV. Switchover may be adjusted by threshold pot on MX board.

f) Final Listen Check

Check all inputs and outputs (including phone jacks), switches and controls for proper operation. Check overall appearance and scrap inside unit. Check for proper switching of stereo light. Check calibration against stations specs are ±0.2 mc.

TROUBLESHOOTING PROCEDURE FOR IC-IF-4

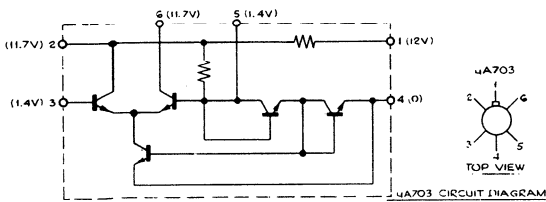
342-B ONLY



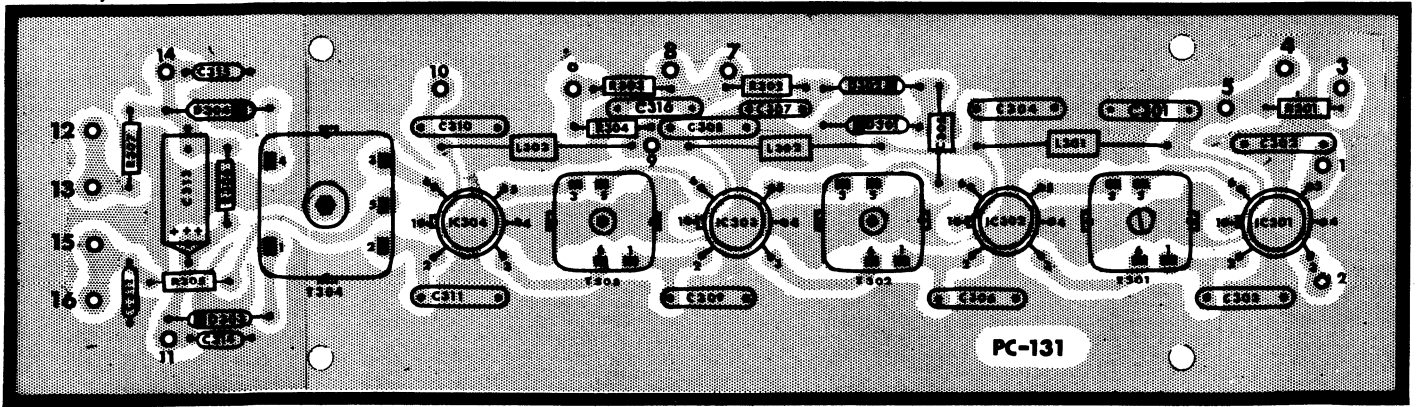
FM IF AMPLIFIER Z-PC-IF-4

NOTES:
 1. UNLESS OTHERWISE SPECIFIED:
 RESISTANCE IN OHMS ±10%.
 CAPACITANCE IN MFDS.
 RESISTORS 1/4 WATT.
 VOLTS DC ±15% MEASURED WITH 20KΩ V.V.O.M.
 2. ARROW - HEADS INDICATE MAIN SIGNAL PATH.

HIGHEST VALUE NUMBER:
 R306 R307
 C304 C305
 C303 IC304



IC301, IC302 IC303, C304 -UA703



FM I.F. AMPLIFIER

Z-PC-IF-4

1

VOLTAGE CHECKS (UA703)

Pin 1 B+ 12 Volts
 Set VOM on 3 volt scale:

positive lead of meter on pin 1, negative lead on pin 2 and/or pin 6. If voltage is apparent, then that particular stage of IC is operating normally

No output or distortion
 Meter operates okay

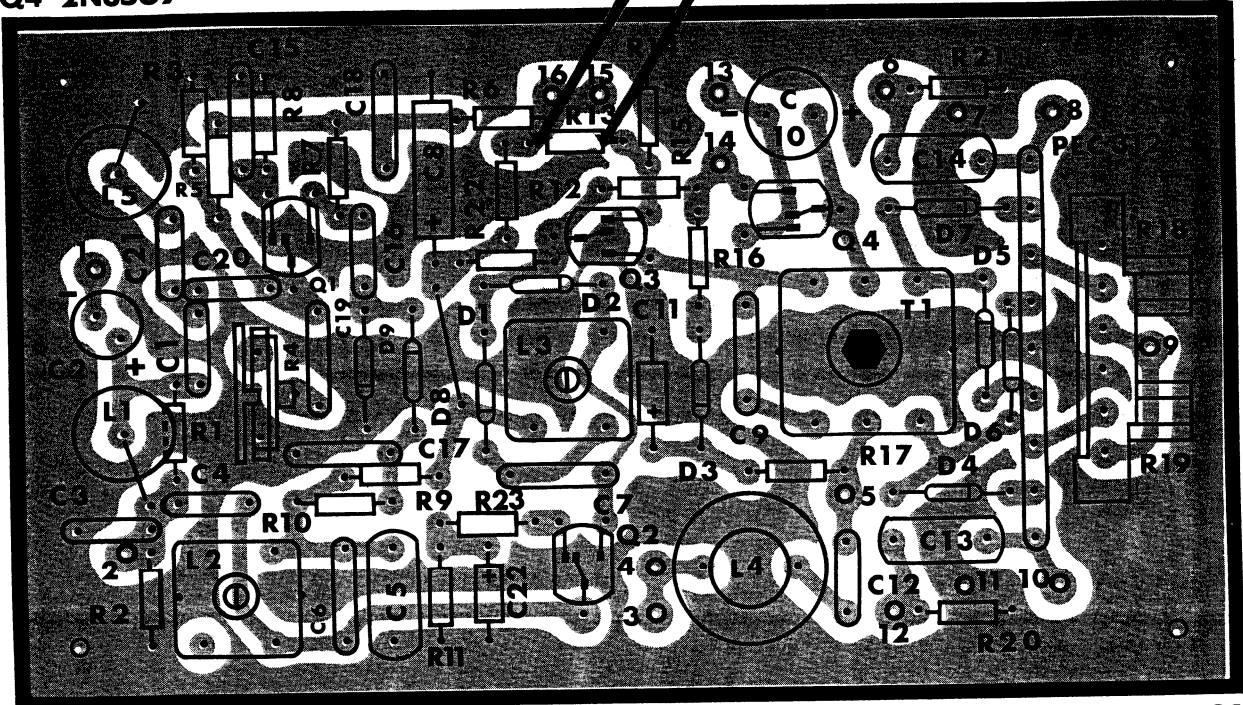
check diodes D303 and D304 for defect

Meter pegging either direction

defective D301 or D302

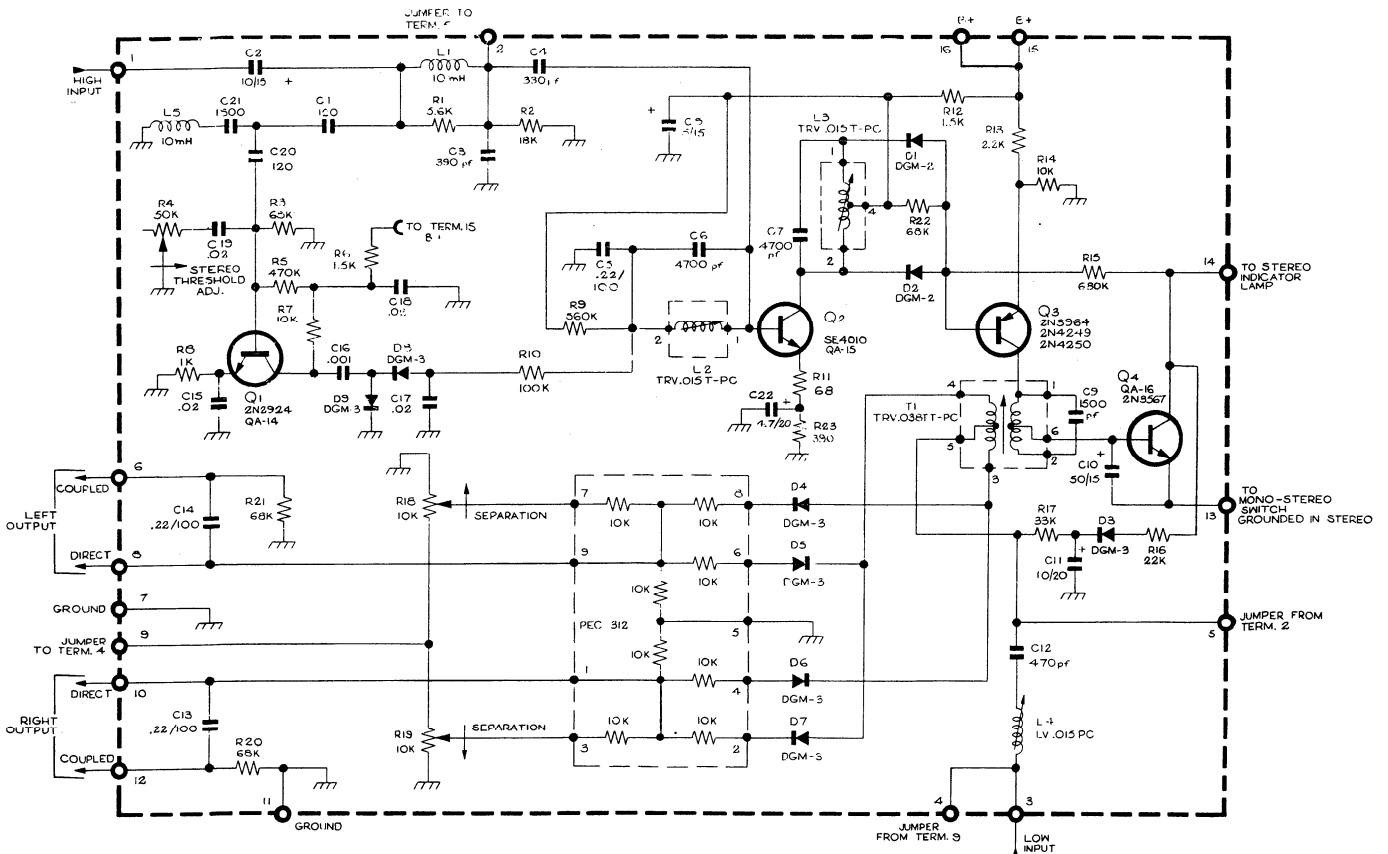
Q1-2N2924
 Q2-2N2925 or SE4010 or QA-15
 Q3-2N3964 or 2N4249 or 2N4250
 Q4-2N3567

STEP A & B OF MULTIPLEX ALIGNMENT



AUTOMATIC MULTIPLEX DEMODULATOR Z-PC-MX-14

01

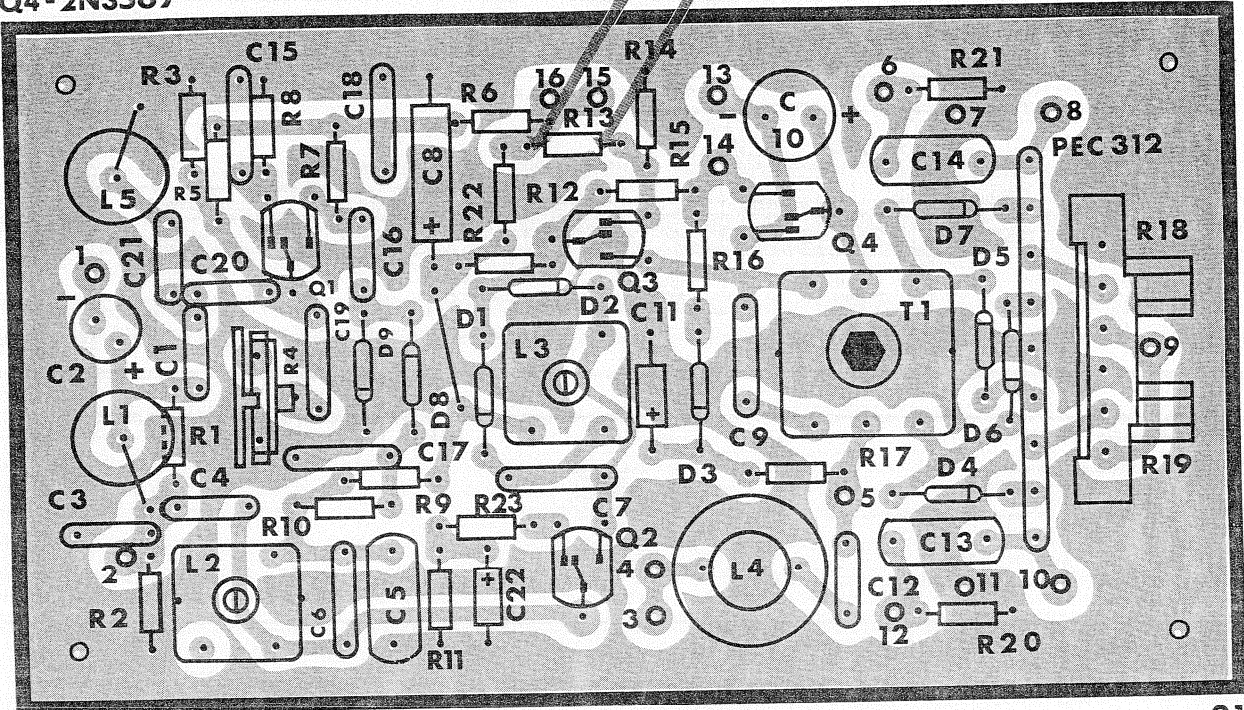


AUTOMATIC MULTIPLEX DEMODULATOR Z-PC-MX-14

NOTES:
 1. UNLESS OTHERWISE SPECIFIED, RESISTANCE IN OHMS $\pm 10\%$
 CAPACITANCE IN PFD'S RESISTORS $\frac{1}{4}$ WATT
 2. ARROWS ON POTENTIOMETERS INDICATE CW ROTATION.

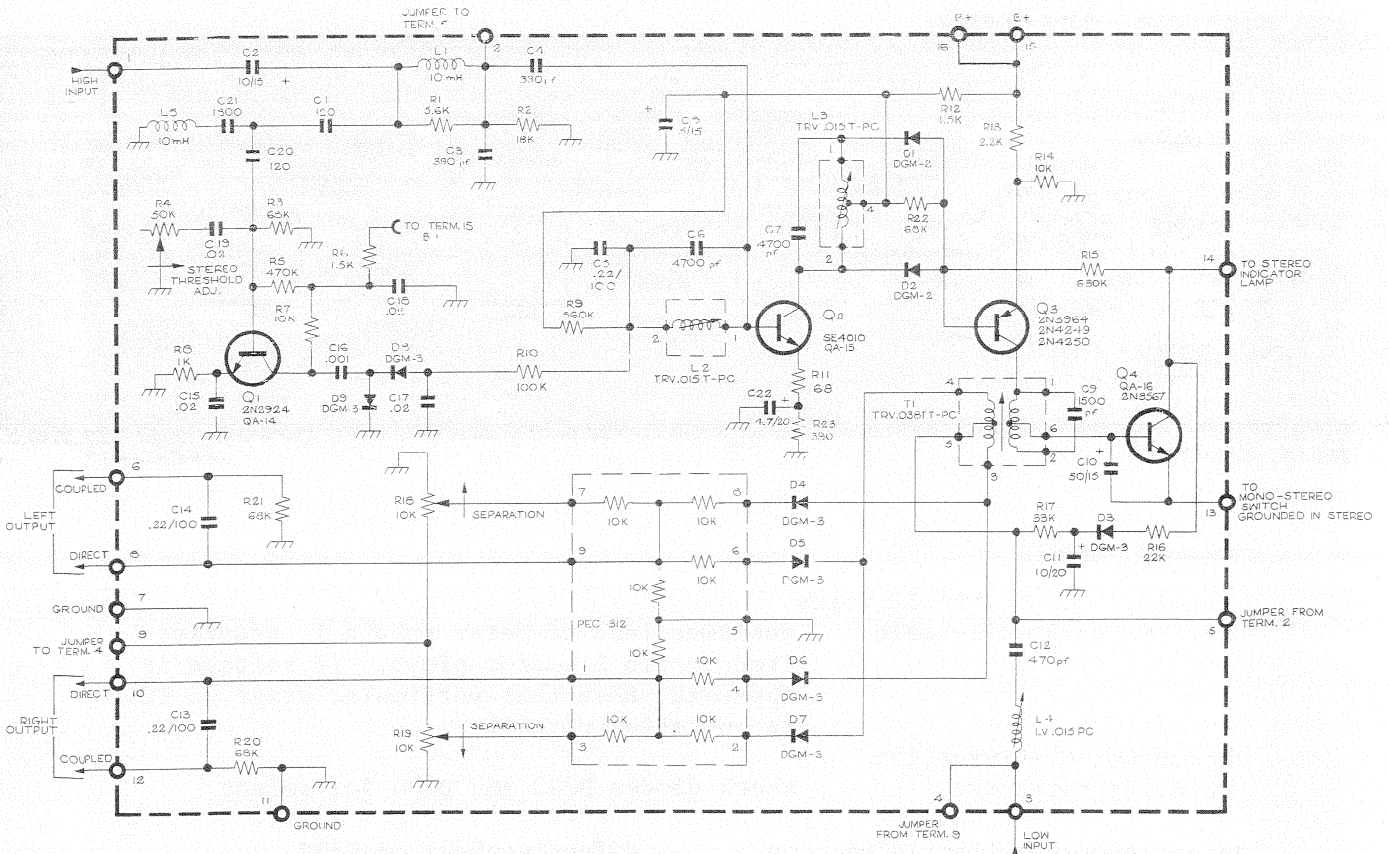
- Q1- 2N2924
- Q2- 2N2925 or SE4010 or QA-15
- Q3- 2N3964 or 2N4249 or 2N4250
- Q4- 2N3567

STEP A & B OF MULTIPLEX ALIGNMENT



AUTOMATIC MULTIPLEX DEMODULATOR Z-PC-MX-14

01



AUTOMATIC MULTIPLEX DEMODULATOR Z-PC-MX-14

NOTES:
 1. UNLESS OTHERWISE SPECIFIED, RESISTANCE IN OHMS $\pm 10\%$
 CAPACITANCE IN MFD'S RESISTORS 1/4 WATT.
 2. ARROWS ON POTENTIOMETERS INDICATE CW ROTATION.

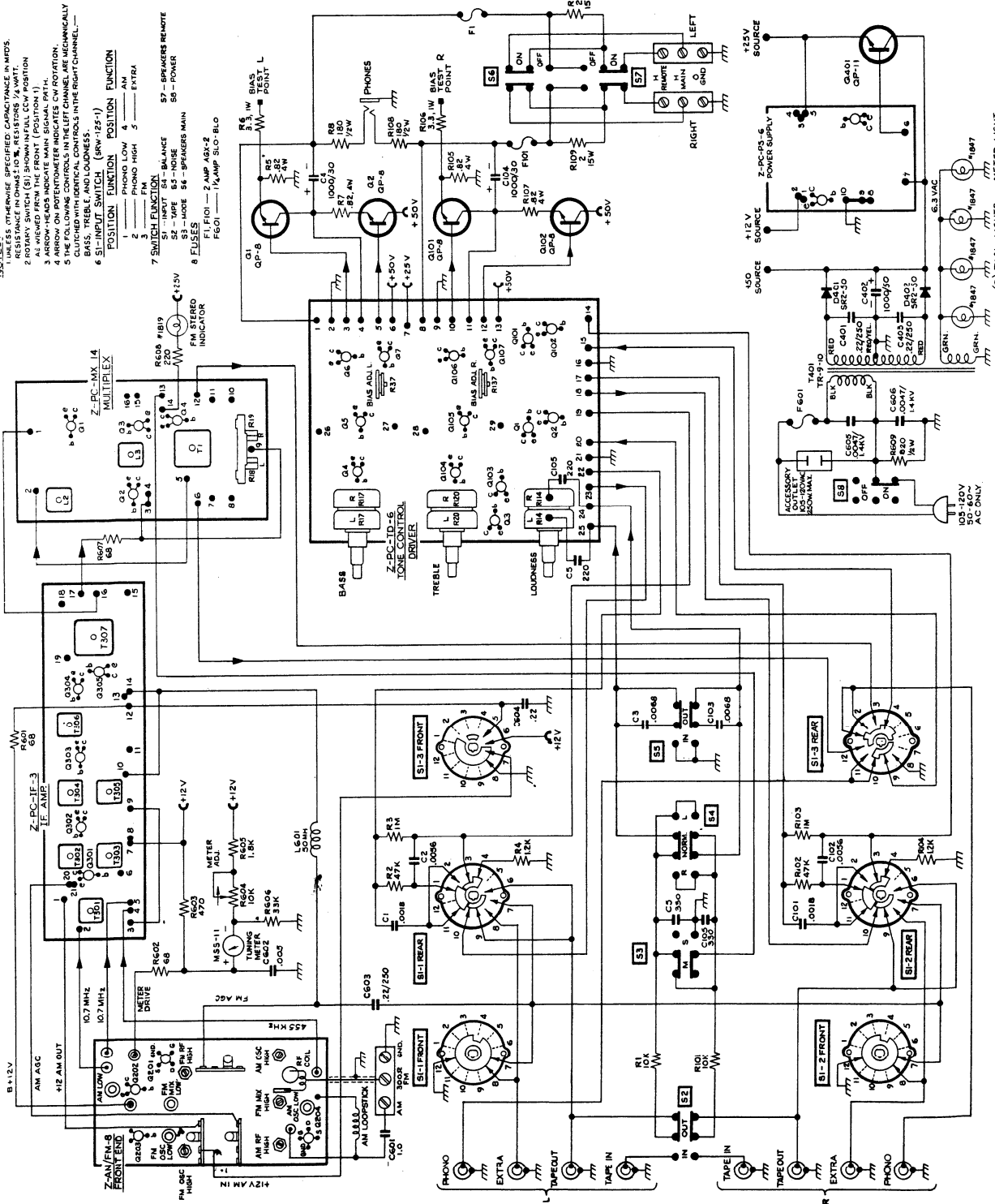
VOLTAGES

UNLESS OTHERWISE SPECIFIED, ALL VOLTAGES MEASURED WITH 20 KΩ/V FROM A 117 VAC LINE 500 OHM LOAD ON EXTERNAL ANTENNA TERMINALS. TUNER OFF STATION. INPUT SWITCH IN FM POSITION. MODE SWITCH IN MONO POSITION. VOLTAGES IN PHONO INPUT SECTION MEASURED WITH MONO POSITION. MODE SWITCH IN AUTOMATIC POSITION. WITH STEREO SIGNAL FED INTO TUNER. ** VOLTAGES MEASURED WITH INPUT SWITCH IN "EXTRA" POSITION AND NO SIGNAL.

Z-AM/FM-B	GATE	SOURCE
G201	.92V	11V
G202	1.04V	8.8V
G203	1.04V	8.8V
G204	.025V	2.0V
G205	.25V	10.2V
G206	.05V	10.2V
G207	2.6V	10.2V
G208	.85V	1.8V
G209	.25V	1.8V
G210	1.5V	1.8V
G211	1.5V	1.8V
G212	0V	1.8V
G213	0V	1.8V
G214	0V	1.8V
G215	0V	1.8V
G216	0V	1.8V
G217	0V	1.8V
G218	0V	1.8V
G219	0V	1.8V
G220	0V	1.8V
G221	0V	1.8V
G222	0V	1.8V
G223	0V	1.8V
G224	0V	1.8V
G225	0V	1.8V
G226	0V	1.8V
G227	0V	1.8V
G228	0V	1.8V
G229	0V	1.8V
G230	0V	1.8V
G231	0V	1.8V
G232	0V	1.8V
G233	0V	1.8V
G234	0V	1.8V
G235	0V	1.8V
G236	0V	1.8V
G237	0V	1.8V
G238	0V	1.8V
G239	0V	1.8V
G240	0V	1.8V
G241	0V	1.8V
G242	0V	1.8V
G243	0V	1.8V
G244	0V	1.8V
G245	0V	1.8V
G246	0V	1.8V
G247	0V	1.8V
G248	0V	1.8V
G249	0V	1.8V
G250	0V	1.8V
G251	0V	1.8V
G252	0V	1.8V
G253	0V	1.8V
G254	0V	1.8V
G255	0V	1.8V
G256	0V	1.8V
G257	0V	1.8V
G258	0V	1.8V
G259	0V	1.8V
G260	0V	1.8V
G261	0V	1.8V
G262	0V	1.8V
G263	0V	1.8V
G264	0V	1.8V
G265	0V	1.8V
G266	0V	1.8V
G267	0V	1.8V
G268	0V	1.8V
G269	0V	1.8V
G270	0V	1.8V
G271	0V	1.8V
G272	0V	1.8V
G273	0V	1.8V
G274	0V	1.8V
G275	0V	1.8V
G276	0V	1.8V
G277	0V	1.8V
G278	0V	1.8V
G279	0V	1.8V
G280	0V	1.8V
G281	0V	1.8V
G282	0V	1.8V
G283	0V	1.8V
G284	0V	1.8V
G285	0V	1.8V
G286	0V	1.8V
G287	0V	1.8V
G288	0V	1.8V
G289	0V	1.8V
G290	0V	1.8V
G291	0V	1.8V
G292	0V	1.8V
G293	0V	1.8V
G294	0V	1.8V
G295	0V	1.8V
G296	0V	1.8V
G297	0V	1.8V
G298	0V	1.8V
G299	0V	1.8V
G300	0V	1.8V

NOTES:

- 1. UNLESS OTHERWISE SPECIFIED, CAPACITANCE IN MFD.
- 2. ROTARY SWITCH (S1) SHOWN IN REAL C/W POSITION.
- 3. ARROW HEADS INDICATE MAIN SIGNAL PATH.
- 4. ARROW HEADS INDICATE MAIN SIGNAL PATH.
- 5. CLUTCHED WITH IDENTICAL CONTROLS IN THE LEFT CHANNEL ARE MECHANICALLY CLUTCHED WITH IDENTICAL CONTROLS IN THE RIGHT CHANNEL.
- 6. SI-INPUT SWITCH (SKW-125-1)
- 7. SWITCH FUNCTION
- 8. FUSES
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- 98. FUSES
- 99. FUSES
- 100. FUSES



VOLTAGES

UNLESS OTHERWISE SPECIFIED:
 VOLTAGE MEASURED WITH 20KΩ IV
 TERMINALS TUNER OFF STATION INPUT SWITCH IN FM POSITION
 MODE SWITCH IN MONO POSITION
 ONLY MODE SWITCH IN MONO POSITION AS ABOVE
 STEREO SIGNAL FED INTO TUNER,
 POSITION 4 NO SIGNAL.
 **Z-VOLTS MEASURED WITH INPUT SWITCH IN "EXTRA"
 POSITION 4 NO SIGNAL.

POINT	DRAIN	SOURCE
Z-PC-IF-4		
G201	.02V	9.5V
G202	.05V	10.8V
G204	2.6V	10.2V
Z-PC-IF-4		
IC301	12V	0V
IC303	11.7V	11.7V
IC304	1.4V	11.7V
Z-PC-MX-1A		
G1	1.2V	8.5V
G2	0.8V	8.5V
G3	0.8V	8.5V
G4	0.8V	8.5V
G5	0.8V	8.5V
G6	0.8V	8.5V
G7	0.8V	8.5V
G8	0.8V	8.5V
G9	0.8V	8.5V
G10	0.8V	8.5V
G11	0.8V	8.5V
G12	0.8V	8.5V
G13	0.8V	8.5V
G14	0.8V	8.5V
G15	0.8V	8.5V
G16	0.8V	8.5V
G17	0.8V	8.5V
G18	0.8V	8.5V
G19	0.8V	8.5V
G20	0.8V	8.5V
G21	0.8V	8.5V
G22	0.8V	8.5V
G23	0.8V	8.5V
G24	0.8V	8.5V
G25	0.8V	8.5V
G26	0.8V	8.5V
G27	0.8V	8.5V
G28	0.8V	8.5V
G29	0.8V	8.5V
G30	0.8V	8.5V
G31	0.8V	8.5V
G32	0.8V	8.5V
G33	0.8V	8.5V
G34	0.8V	8.5V
G35	0.8V	8.5V
G36	0.8V	8.5V
G37	0.8V	8.5V
G38	0.8V	8.5V
G39	0.8V	8.5V
G40	0.8V	8.5V
G41	0.8V	8.5V
G42	0.8V	8.5V
G43	0.8V	8.5V
G44	0.8V	8.5V
G45	0.8V	8.5V
G46	0.8V	8.5V
G47	0.8V	8.5V
G48	0.8V	8.5V
G49	0.8V	8.5V
G50	0.8V	8.5V
G51	0.8V	8.5V
G52	0.8V	8.5V
G53	0.8V	8.5V
G54	0.8V	8.5V
G55	0.8V	8.5V
G56	0.8V	8.5V
G57	0.8V	8.5V
G58	0.8V	8.5V
G59	0.8V	8.5V
G60	0.8V	8.5V
G61	0.8V	8.5V
G62	0.8V	8.5V
G63	0.8V	8.5V
G64	0.8V	8.5V
G65	0.8V	8.5V
G66	0.8V	8.5V
G67	0.8V	8.5V
G68	0.8V	8.5V
G69	0.8V	8.5V
G70	0.8V	8.5V
G71	0.8V	8.5V
G72	0.8V	8.5V
G73	0.8V	8.5V
G74	0.8V	8.5V
G75	0.8V	8.5V
G76	0.8V	8.5V
G77	0.8V	8.5V
G78	0.8V	8.5V
G79	0.8V	8.5V
G80	0.8V	8.5V
G81	0.8V	8.5V
G82	0.8V	8.5V
G83	0.8V	8.5V
G84	0.8V	8.5V
G85	0.8V	8.5V
G86	0.8V	8.5V
G87	0.8V	8.5V
G88	0.8V	8.5V
G89	0.8V	8.5V
G90	0.8V	8.5V
G91	0.8V	8.5V
G92	0.8V	8.5V
G93	0.8V	8.5V
G94	0.8V	8.5V
G95	0.8V	8.5V
G96	0.8V	8.5V
G97	0.8V	8.5V
G98	0.8V	8.5V
G99	0.8V	8.5V
G100	0.8V	8.5V

POWER TRANSISTORS
 G1, G101 24V 2.5V 10.8V
 G2, G102 .05V 12V 8.9V
 G3, G103 1.3V 13V 16V
 G4, G104 1.4V 3.9V 13.2V
 G5, G105 24.5V 24V 5.5V
 G6, G106 24.5V 24V 5.5V
 G7, G107 25V 24V 5.5V
 G8, G108 13V 12.7V 14V
 G9, G109 12V 12V 15V
 G10, G110 12V 12V 15V

AC VOLTAGE (Z-PC-IF-4) 25V 50V
 25V 50V 25V 50V
 ANTENNA TERMINALS 4 INPUT SWITCH IN FM POSITION.

NOTES:
 1 UNLESS OTHERWISE SPECIFIED:
 RESISTOR 1/4 WATT.
 2 ROTARY SWITCH(S) SHOWN IN FULL COW POSITION.
 3 ARROW-HEADS INDICATE MAIN SIGNAL PATH.
 4 ARROW ON POTENTIOMETER INDICATES CW ROTATION.
 5 THE FOLLOWING CONTROLS IN THE LEFT CHANNEL
 CONTROL IN THE RIGHT CHANNEL.—(BASS),
 TREBLE, & LOUDNESS.

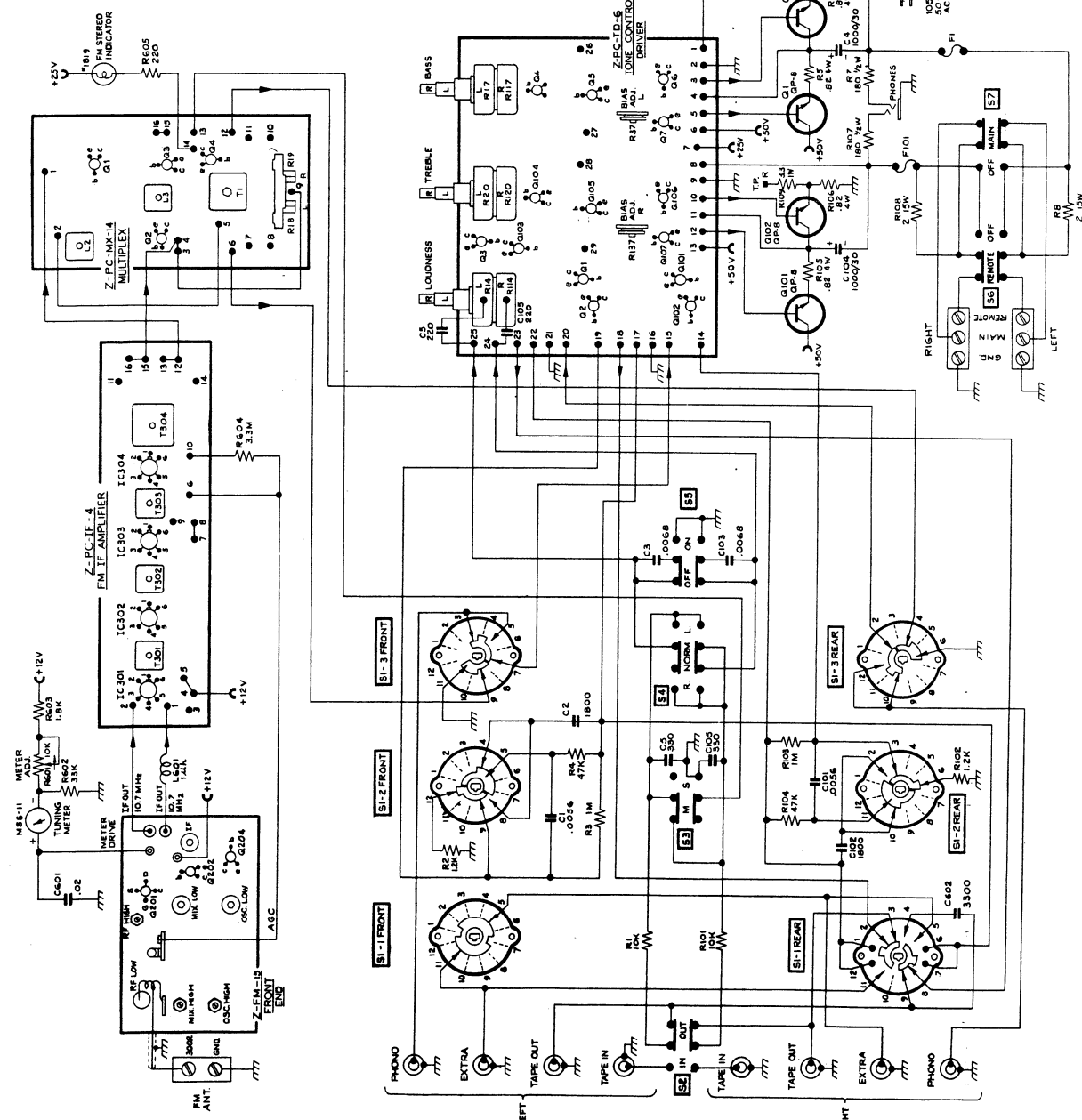
6 S1—INPUT SWITCH (SRW-115-2)
 POSITION: 1—PHONO LOW
 2—PHONO HIGH
 3—FM
 4—EXTRA
 5—EXTRA

7 SWITCH-FUNCTION
 S1—INPUT 35—NOISE FILTER
 S2—TAPE 36—SPEAKER REMOTE
 S3—MODE 37—STRANGE MAIN
 S4—BALANCE 38—PROGRAM

8 FUSES
 F100—2 AMP AGC-2
 F601—1/4 AMP SLO-BLO

HIGHEST SERIES NUMBERS

- R9 RI09
- C5 CI05
- G1 GI01
- G2 GI02



UNLESS OTHERWISE SPECIFIED:
 VOLTAGE MEASURED WITH 20KΩ IV
 TERMINALS TUNER OFF STATION INPUT SWITCH IN FM POSITION
 MODE SWITCH IN MONO POSITION
 ONLY MODE SWITCH IN MONO POSITION AS ABOVE
 STEREO SIGNAL FED INTO TUNER,
 POSITION 4 NO SIGNAL.
 **Z-VOLTS MEASURED WITH INPUT SWITCH IN "EXTRA"
 POSITION 4 NO SIGNAL.

342-B/382-B PARTS PRICE LIST

<u>Part #</u>	<u>Description</u>	<u>Customer List</u>
A-DC-20	Dial Cord	\$1.75
A-FW-B	Flywheel Assembly	4.80
CETM-1000/30	Electrolytic Capacitor	2.45
CETM-1000/50	Electrolytic Capacitor	3.48
CMM- .22/250	Electrolytic Capacitor	1.50
F-AGX-2	Speaker Fuse	.24
F-SB-1½	Power Fuse	.45
J-3-ST-5	Phone Jack	.65
KN-001	Knob	.40
KN-002	Knob	.40
KN-005	Tuning Knob	.50
L-RC-2	Choke	.25
M-SS-11	Meter	5.95
N-342-B-1	Panel	14.40
N-D-FM-23	Dial Glass	2.94
QP-8	Power Transistor	6.00
QP-11	Power Transistor	3.84
RW2- .82	Wire Wound Transistor	.20
RW5-15-2X2	Stand Up Resistor	1.47
RCV-10K-PH	Potentiometer	1.00
SR-2-50	Rectifier	.80
SS-22-3/3A	Slide Switch	.40
SS-43	Slide Switch	.50
SPS-12-3	On-Off Switch	.48
SRW-115-2	Rotary Switch	5.75
TR-8-9	Power Transformer	18.00
V-PL-1819	Neon Lite Bulb	.40
V-PL-1847	Pilot Lite Bulb	.40
Z-FM-15	Front End	48.15
Z-PC-IF-4	IC Board	30.00
Z-PC-MX-14	Multiplex	26.56
Z-PC-TD-6	Driver Board	59.88
Z-PC-PS-6	Power Supply	11.40
Z-AM-FM-8	Front End	41.10