

HITACHI HI-FI COMPONENT

AM / FM STEREO TUNER

MODEL FT-600

SERVICE MANUAL



FT-600

NO. 41

1972

I. SPECIFICATIONS

● Circuitry AM/FM 2 Band Super-heterodyne

● Semi-conductor FET : 1
IC : 3
Transistor : 28
Diode : 29

● FM section

Frequency range: 88 – 108 MHz
Usable sensitivity (IHF): 1.8 μ V
Distortion: Monaural 0.3%
Stereo 0.5%
Image rejection: more than 70dB (98MHz)
Signal-to-noise ratio: more than 70dB
Capture ratio: less than 1.5dB
IF rejection: more than 90dB
AM suppression more than 50dB
Spurious response: more than 90dB
Selectivity (Alt.channel IHF): more than 50dB
Channel separation: more than 40dB (1kHz)
Antenna input impedance: 75/300 ohm
Output voltage: 1.5V (Fix)
0–0.5V (Variable)

● AM section

Frequency range: 530 – 1,605 kHz
Usable sensitivity (IHF): 15 μ V
Image rejection: more than 60dB
Selectivity: more than 40dB
Signal-to-noise ratio: more than 50dB
Output voltage: 0.5V (Fix)
0–0.5V (Variable)

● Output impedance 4k Ω
● Power requirements AC 120V, 60Hz
● Power consumption 15W
● Dimensions 16(W) x 5(H) x 12(D) in.
(412 x 122.5 x 115mm)
● Weight 16.4 lbs. (7.6 kg)

● Accessory circuits FM muting switch, Noise filter switch, Multipath terminal, Just tune, stereo-monaural auto change-over, FM stereo indicator lamp, tuning meter, output level control, AM bar antenna, FM sensitivity change-over switch.

2. FEATURES

1. "Just Tune" System offering easy tuning

FM broadcast reception has been further simplified. Within the range where the pointer lamp stays lit, dependable reception with the least noise can be enjoyed.

2. FM Tuner section adopting FET and IC

The high-performance FET (field effect transistors) in the FM FRONT END section and the four variable condensers improve the high sensitivity and low noise characteristics. The image ratio and spurious response ratio also have been enhanced.

By adopting an IC (integrated circuit) and a high-performance IFT (intermediate frequency transformer)

in the Intermediate Frequency Amplifier section, selection performance has been improved, and the capture ratio has been hiked.

3. Interstation noise sharply cut by FM muting switch

4. Disagreeable noise killed by noise filter switch

5. FM sensitivity transfer switch

6. Multipath terminal

By simply connecting an oscilloscope to the Multipath terminal, the Multipath reflected by a hill or a building can be observed.

7. AM Tuner section equipped with ferrite antenna

8. Large tuning meter and dial scale of uniform graduation

3. FRONT AND REAR PANEL

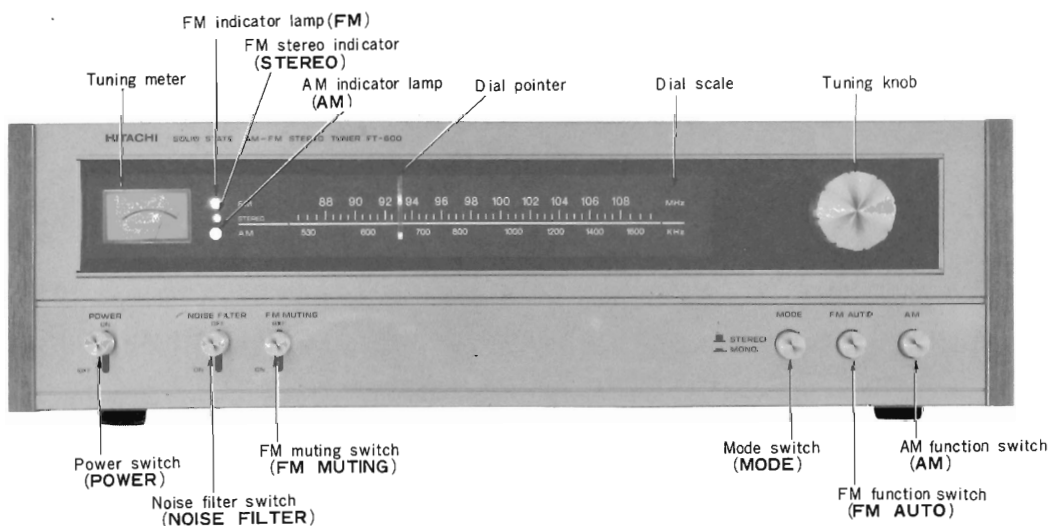


Fig. 1

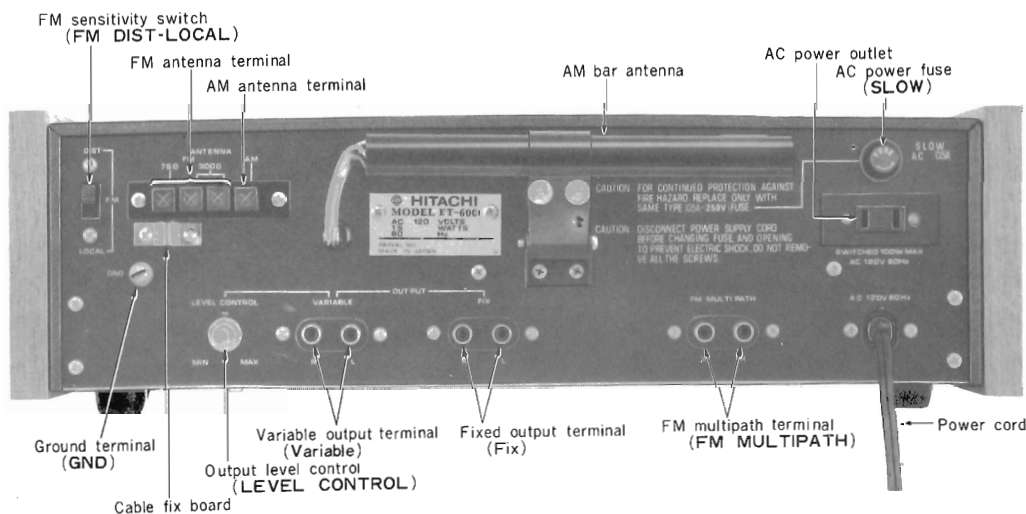


Fig. 2

4. DESCRIPTION OF NEW SYSTEM

4-1 ABOUT MULTIPATH TERMINAL

Multipath signifies the FM signal coming into an antenna through various paths, getting reflections from hill or buildings, etc. See Fig. 3.

If this multipath phenomenon occurs, the compound wave which consists of direct wave and reflected wave a phase modulation and an amplitude modulation.

In this case, the amplitude modulation can be removed by a limiter, but it is not easy to remove the phase modulation, which increases distortion or makes the separation degree worse. As the phase modulation and the amplitude modulation made by the compound wave occurs simultaneously, the degree of phase modulation can be presumed by that of the amplitude modulation. Accordingly, the detection of multipath can be fulfilled by the detection of AM (amplitude modulation) component, but AM component should be detected from where the limiter does not work.

Multipath cannot be always detected in every electric field.

In addition to this, it is difficult to detect multipath in a strong electric field.

Pick up FM-IF signal from IF amplification final stage which contains comparatively larger AM component and apply this signal to the vertical axis (V) of an oscilloscope applying the output signal of a tuner to the horizontal axis (H) in order to make them draw a resurgence, then, a multipath waveform shown in Fig. 4 can be obtainable.

Observe the multipath waveform and change direction or height of the FM antenna for best reception position.

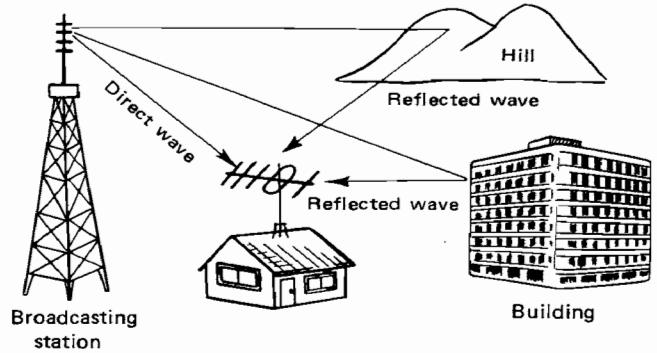


Fig. 3 Multipath generation paths

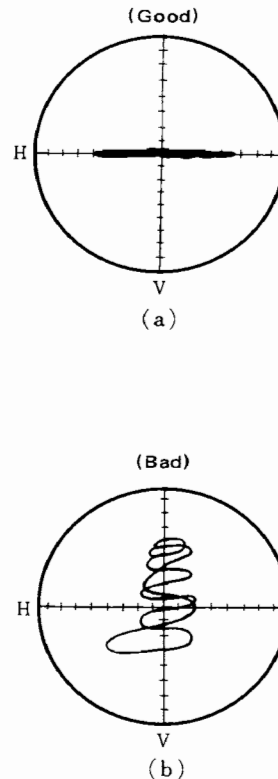


Fig. 4 Multipath wave form
(This is an example.)

4 - 2 JUST TUNE SYSTEM

In this model, we have adopted a just tune circuit using five transistors following the FM detection circuit.

The most dominant feature of this circuit is the perfect tuning system that this turns indication lamp "on" at

the tuning point where distortion is minimum. In the tuning system, the output voltage of discriminator is utilized. The circuit is shown in Fig.5.

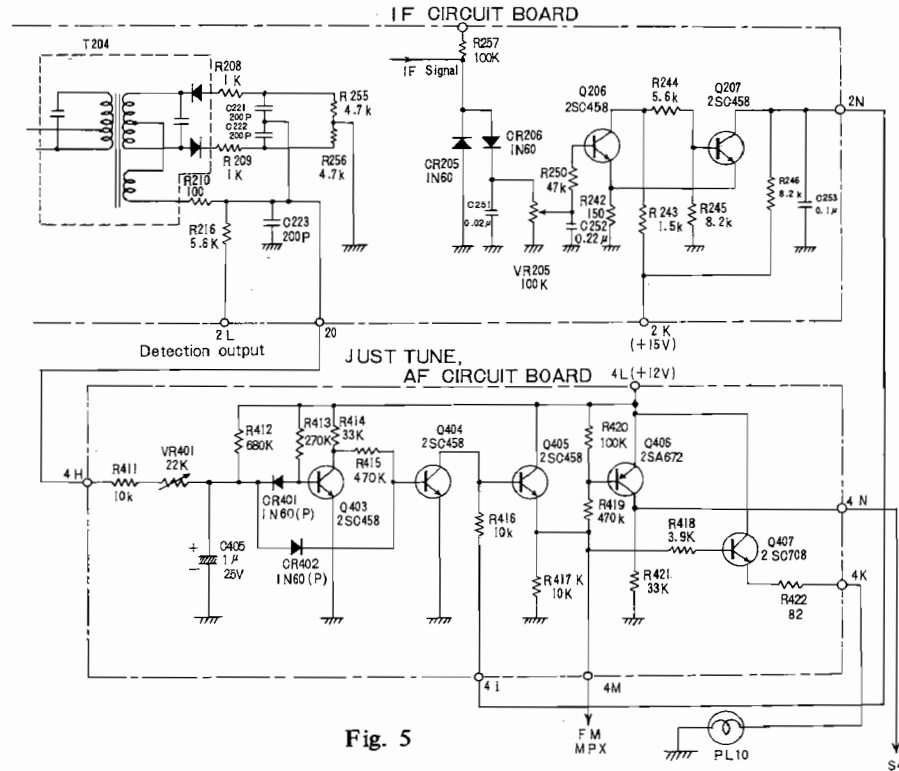


Fig. 5

The output waveform (S curve) of IF discriminator is shown in Fig.6. As shown in Fig.6, the just tune circuit works and makes the indication lamp turn "on" only between (A) and (B).

The output voltage shall be within approx. $\pm 0.3V$, and the frequency shall be within $\pm 55kHz$ (The lighting range is its double value, 110kHz).

Owing to the characteristic of S curve, noise voltage will be within $\pm 0.3V$ at the portion below (A) and (B).

Under this condition, however, the output of IF schmitt circuit (2N terminal in Fig.5) will be 0 V, and the just tune circuit operation will be placed under OFF condition.

Therefore, the just tune system takes advantage of the straight line portion where S curve has the minimum distortion in the operation mentioned above, and makes it possible to turn the indication lamp "on" only when it is tuned in this portion. In Fig.7, the lighting range of the just tune at that time is shown.

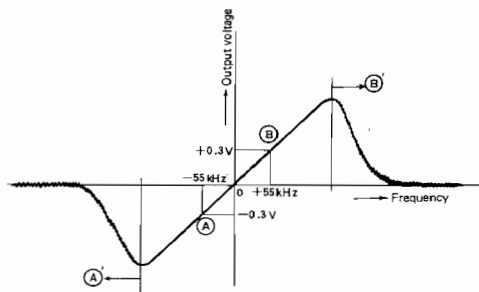


Fig. 6

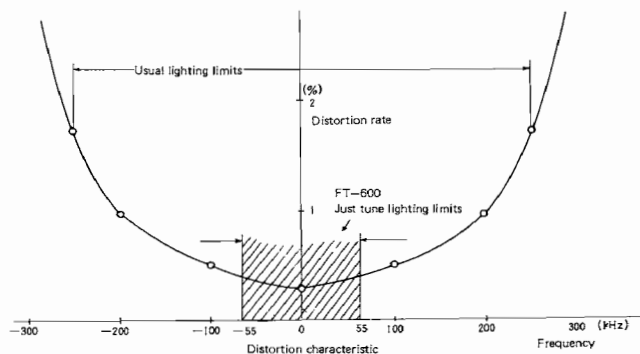
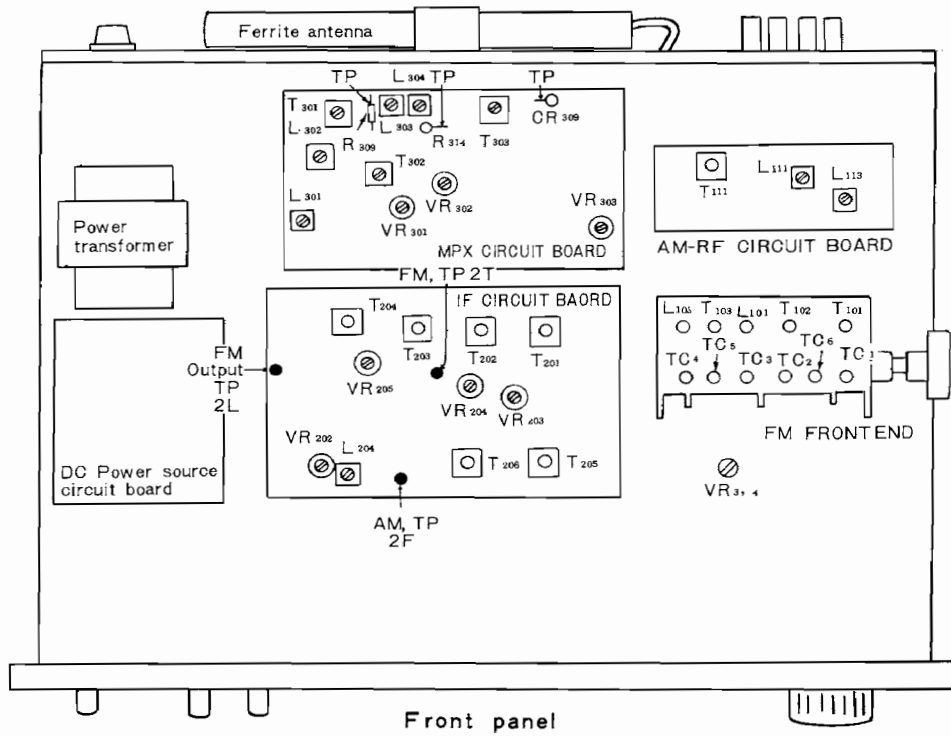


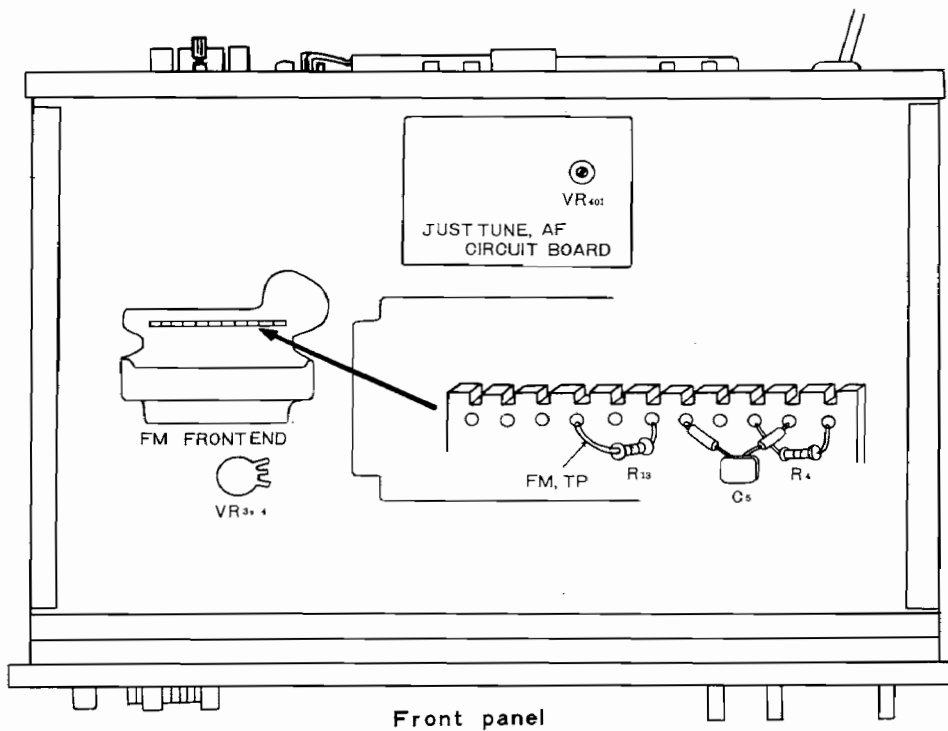
Fig. 7

5. CHASSIS LAYOUT

TOP VIEW



BOTTOM VIEW



6. ALIGNMENT INSTRUCTION

6-1 FM-IF SECTION ALIGNMENT

ORDER	ITEM	MEASURING INSTRUMENT	INPUT TERMINAL	OUTPUT TERMINAL	MEASURING FREQUENCY	ALIGNMENT POINT	WAVEFORM AND ALIGNMENT METHOD
1	IF alignment	10.7MHz±800kHz sweep generator	R13 at the FM FRONT-END Section	TP, 2T on FM PCB		T103, T201 T202, T203	Fig. 8 MAX. GAIN
	S curve alignment			2L on FM PCB		T204	Fig. 9 MAX. GAIN
2	Covering alignment	(2-1) FM signal generator 90MHz, 400Hz 100% modulation 20dB input	Antenna terminal	Output terminal (Fixed)	90MHz (Set the indicator of the tuner to 90MHz)	L103	MAX. OUTPUT
		(2-2) FM signal generator 106MHz, 400Hz 100% modulation 20dB input, Repeat (2-1), (2-2)				106MHz (Set the indicator of the tuner to 106MHz)	
3	Tracking alignment	(3-1) FM signal generator 90 MHz, 400Hz 100% modulation 10dB input	Antenna terminal	Output terminal (Fixed)	90MHz	T101, T102 L101	MAX. OUTPUT
		(3-2) FM signal generator 106 MHz, 400Hz 100% modulation 10dB input, (3-1), (3-2) shall be repeated.			106 MHz	TC1 TC2 TC3	
4	Output alignment (Do this after the alignment of MPX section)	FM signal generator 98MHz, 400Hz 30% modulation 60dB input	Antenna terminal	Output terminal (Fixed)	98MHz	VR3, VR4	Align the output to obtain 0.5V±2dB
5	Muting level alignment (Do this after the alignment of MPX Section)	FM signal generator 98MHz, 400Hz 20-21dB input	Antenna terminal	Output terminal (Fixed)	98MHz	VR205	Align VR205 by turning FM muting SW ON to obtain stronger output.

Note:

1. If you do the above alignments except for the order 1, observe waveforms using a vacuum tube volt meter (VTVM) and an oscilloscope in order not to receive signal from a broadcasting station mistakenly.
2. If the output waveform should become distorted during the covering (order 2) and tracking (order 3) alignments, align VR3 and 4 to make above alignments within the range where the waveform doesn't become distorted.

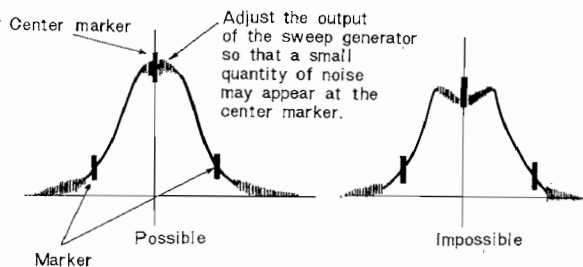


Fig. 8

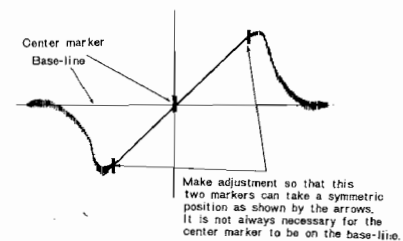


Fig. 9

6-2 MPX SECTION ALIGNMENT

(Prior to making alignment of the MPX section, turn VR301 extremely clockwise, and VR302 extremely counterclockwise.)

ORDER	ITEM	MEASURING INSTRUMENT	INPUT TERMINAL	OUTPUT TERMINAL	MEASURING FREQUENCY	ALIGNMENT POINT	ALIGNMENT METHOD
1	67kHz Trap alignment	FM signal generator 98MHz, 67kHz (100% modulation by an audio oscillator) 60dB input	Antenna terminal	R 314 of MPX PCB (Connect VTVM)	98MHz	L301	MIN. OUTPUT
2	71kHz Trap alignment	FM signal generator 98MHz, 71kHz (100% modulation by an audio oscillator) 60dB input	Antenna terminal	R 314 of MPX PCB (Connect VTVM)	98MHz	L303	MIN. OUTPUT
3	19kHz Trap alignment	FM signal generator 98MHz, 19kHz 10% modulation 60dB input	Antenna terminal	R 314 of MPX PCB (Connect VTVM and oscilloscope)	98MHz	L304	MIN. OUTPUT
4	19kHz, 38kHz Tuning coil alignment	FM signal generator 98MHz, 19kHz 10% modulation 60dB input	Antenna terminal	CR309 of MPX PCB (Connect VTVM and oscilloscope)	98MHz	T301, T303, L302	① Align T301, L302 alternately to obtain max. output. ② Take the output out of CR309 on MPX PCB, and align T303 to obtain max. output.
5	Alignment of MPX output & separation	(5-1) FM signal generator 98MHz, 1kHz 60dB input (5-2) Stereo signal generator 19kHz 10% modulation MAIN 90% modulation (5-3) VTVM (5-4) oscilloscope	Antenna terminal	Output terminal (Fixed)	98MHz	T302 T303 VR303	① Set the stereo signal to L-ch and align T302, 303 alternately to produce max. output. Secondly, change it to R-ch and align VR303 to obtain max. separation. ② Measure the R-ch separation and make fine alignment of VR303 to obtain the same separation as ①. Finally, the same separation shall be obtainable both in ① and ②.
6	Lighting level alignment of a stereo indicator lamp	FM signal generator 98MHz, 19kHz 5.3% (4kHz) modulation 60dB input	Antenna terminal		98MHz	VR301 VR302	① Turn VR301 extremely counterclockwise to turn the stereo indicator lamp "OFF". Then, start turning clockwise and stop it at a position where the lamp lights. ② Turn VR302 extremely clockwise to turn the stereo indicator lamp "OFF". Then, start turning counterclockwise and stop it at a position where the lamp lights.

Note: Confirm that the stereo indicator lamp lights by pushing AM function switch (after the lighting level alignment of a stereo indicator lamp in order 6) and by changing it to FM AUTO again. (If it does not light, turn VR301 a little clockwise.)

6-3 AM SECTION ALIGNMENT

ORDER	ITEM	MEASURING INSTRUMENT	INPUT TERMINAL	OUTPUT TERMINAL	MEASURING FREQUENCY	ALIGNMENT POINT	WAVEFORM AND ALIGNMENT METHOD
1	IF alignment	455kHz±10kHz Sweep generator	Ferrite antenna (Wind the lead wire 2 or 3 times and hang it on the antenna)	2F IF PCB		T205 T206 L111	① Pull out the whole cores of L111. ② Align T205, 206 to obtain max. gain as shown in Fig. 10. ③ Turn L111 core to minimize the waveform as shown in Fig. 11.
2	Covering alignment	(2-1) AM signal generator 600kHz, 400Hz 60dB input 30% modulation	Ferrite antenna	Output terminal (Fixed)	600kHz (Adjust the indicator of the set to 600kHz)	L113	MAX. OUTPUT
		(2-2) AM signal generator 1400kHz, 400Hz 60dB input 30% modulation Repeat (2-1), (2-2)			1400kHz (Adjust the indicator of the set to 1400kHz)	TC6	
3	Tracking alignment	(3-1) AM signal generator 600kHz, 400Hz 60dB input 30% modulation	Ferrite antenna	Output terminal (Fixed)	600kHz (Adjust the indicator of the set to 600kHz)	Ferrite antenna	MAX. OUTPUT
		(3-2) AM signal generator 1400kHz, 400Hz 60dB input 30% modulation Repeat (3-1), (3-2)			1400kHz (Adjust the indicator of the set to 1400kHz)	TC5	
4	Output alignment	AM signal generator 1000 kHz, 400Hz 30% modulation 74dB input	Ferrite antenna	Output terminal (Fixed)	1000kHz	VR202	Align the output to 0.5V±2dB
5	10kHz Trap alignment	Audio oscillator, AM signal generator 1000kHz, 10kHz 30% modulation 74dB input	Ferrite antenna	Output terminal (Fixed)	1000kHz	L204	MIN. output

Note:

- If you do the above alignments except for the order 1, observe waveforms using a vacuum tube volt meter (VTVM) and an oscilloscope in order not to receive a signal from a broadcasting station mistakenly.
- If you go on making alignments of covering and tracking mentioned above, the sensitivity will be higher and the waveform will begin to get saturated. At this time, it is recommended to align the output of AM signal generator so that the alignment can be done within the unsaturated range.
- As the output of the set becomes smaller in the 10kHz trap alignment mentioned above (order 5), raise the input sensitivity of the VTVM until it becomes easy to read the output.

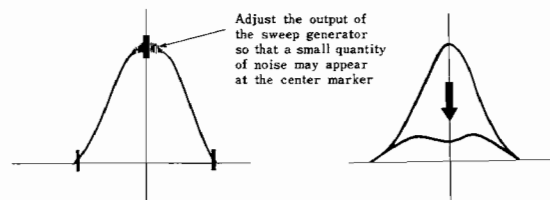


Fig. 10

Fig. 11

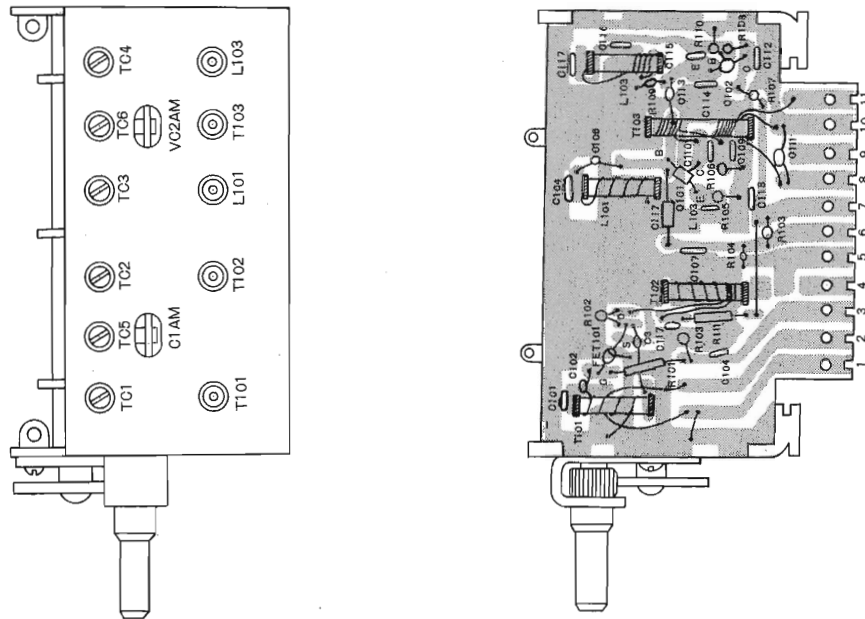
6-4 SENSITIVITY ALIGNMENT OF THE TUNING METER

ORDER	ITEM	MEASURING INSTRUMENT	INPUT TERMINAL	OUTPUT TERMINAL	MEASURING FREQUENCY	ALIGNMENT POINT	ALIGNMENT METHOD
1	Alignment of FM tuning meter	FM signal generator 98MHz, 400Hz 100% modulation 60dB input	Antenna terminal		98MHz	VR204	Align VR204 so that the indicator of meter may come to 4th reading.
2	Alignment of AM tuning meter	AM signal generator 1000kHz, 400Hz 30% modulation 74dB input	Ferrite Antenna		1000kHz	VR203	Align VR203 so that the indicator of meter may come to 4th reading.

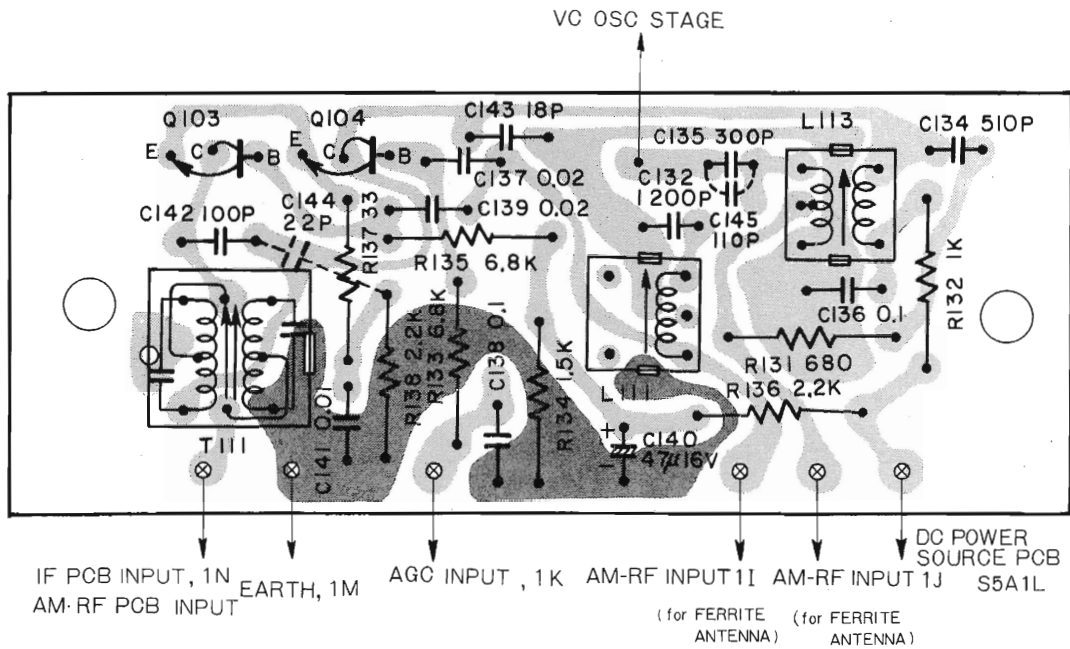
Note: Observe the output waveforms in an oscilloscope in order not to receive a signal from a broadcasting station mistakenly.

7. CIRCUIT BOARD

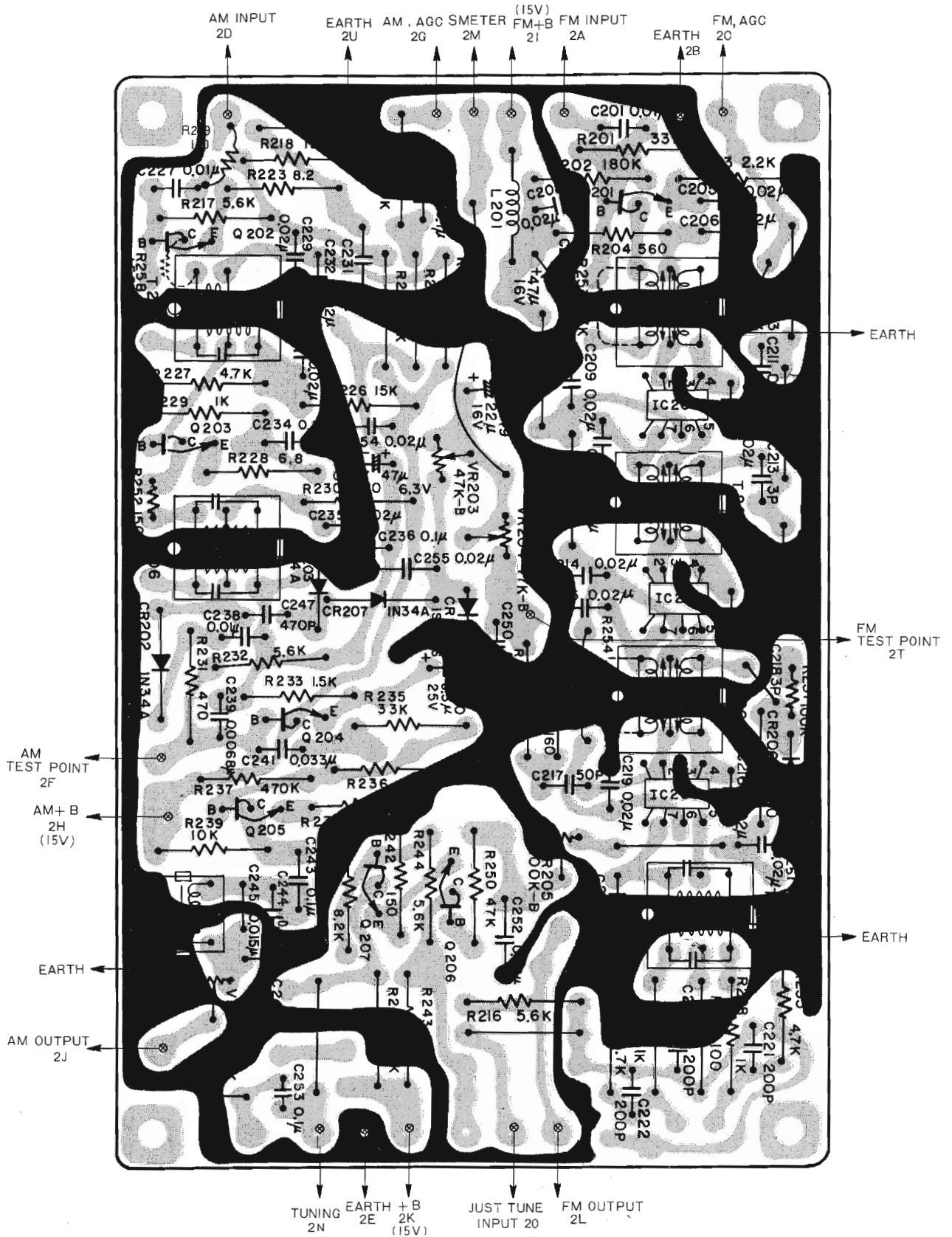
FM FRONTEND



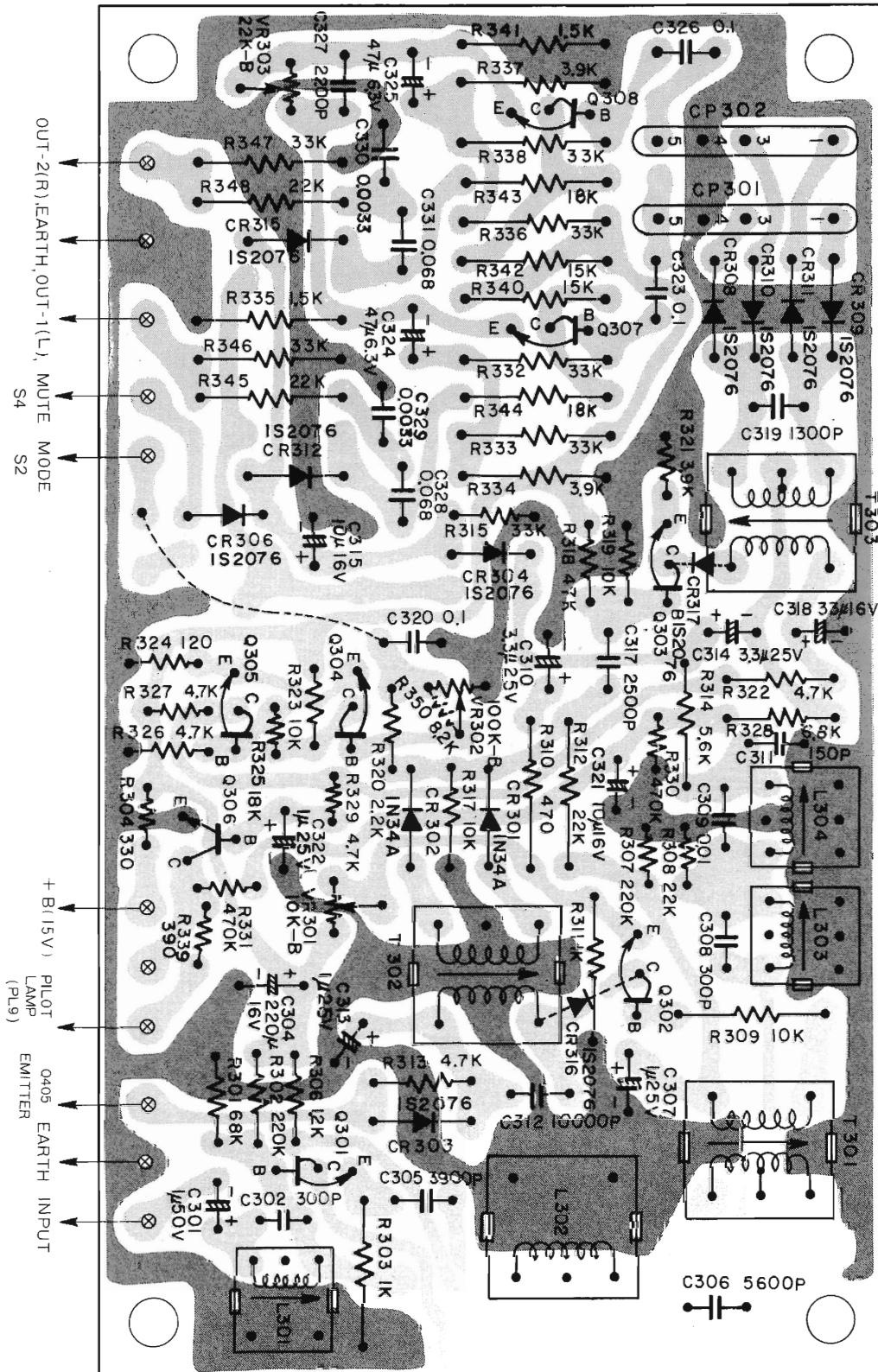
AM-RF CIRCUIT BOARD



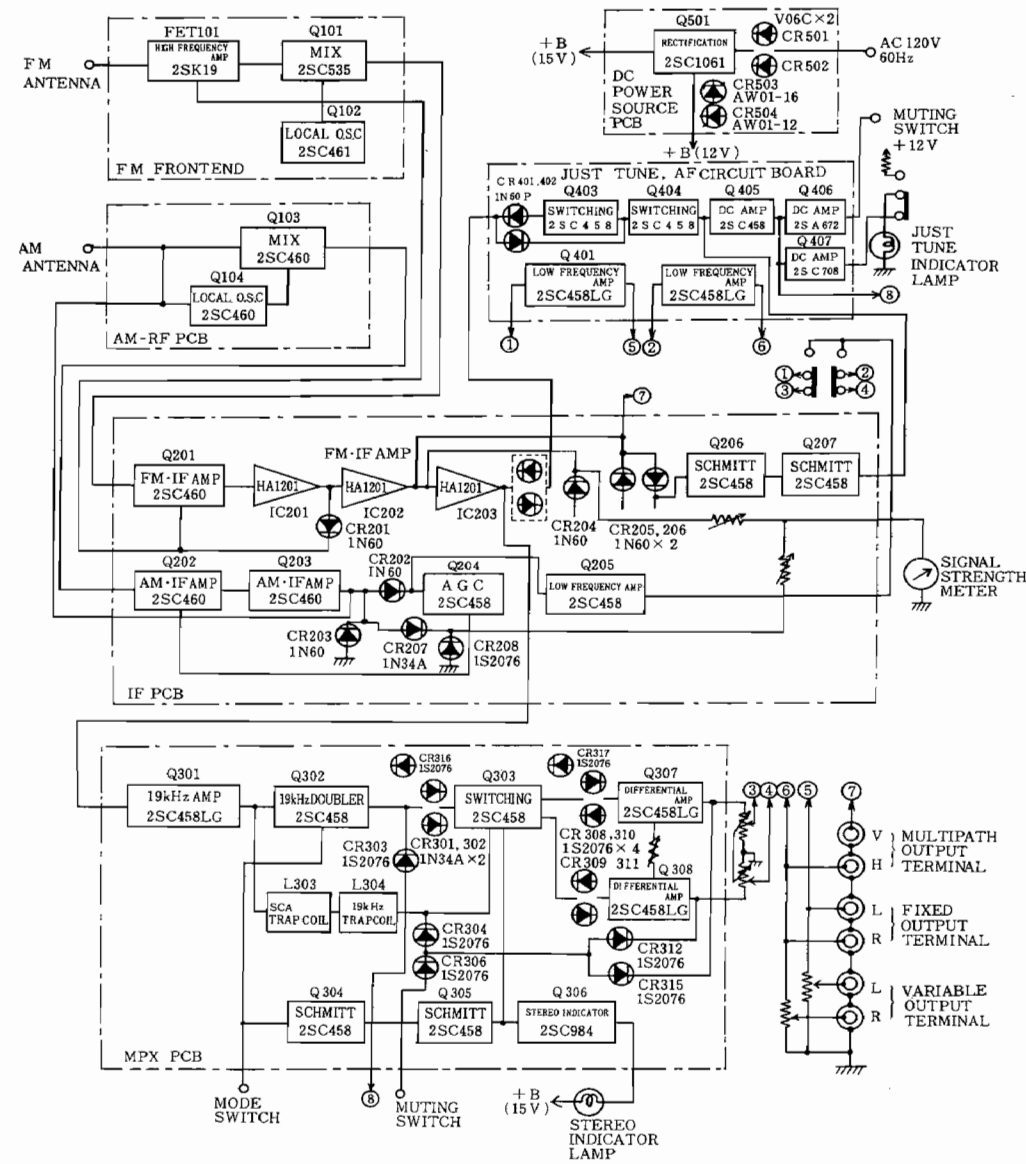
IF CIRCUIT BOARD



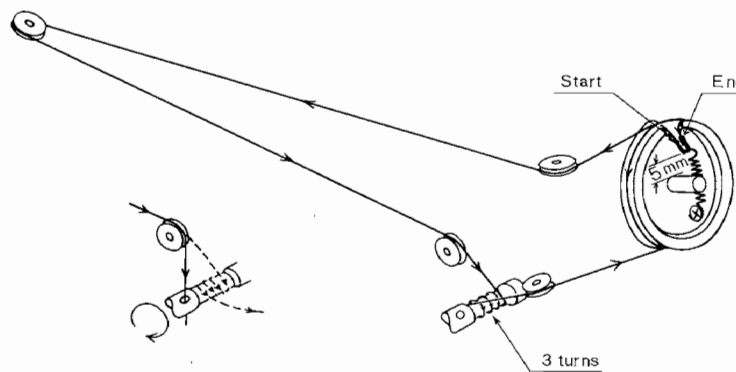
MPX CIRCUIT BOARD



9. BLOCK DIAGRAM



10. DIAL CORD SETTING



Detail of dial cord setting

Notes:

1. Turn the variable capacitor fully counterclockwise (open condition) to perform the dial cord setting.
2. When winding the dial cord three times on the tuning shaft, let the dial cord go through the shaft hole as shown in the figure and turn the shaft three times, then take off the cord.
3. Wind the dial cord a time on the pulley at the end of the dial cord setting and tie the cord to the spring.

11. REPLACEMENT PARTS LIST

SYMBOL NO.	STOCK NO.	DESCRIPTION	SYMBOL NO.	STOCK NO.	DESCRIPTION
CAPACITORS					
for AM-RF CIRCUIT BOARD					
C132	0221337	stylol 1200pF J	C250	0245018	ceramic, discal 0.02μF
C134	0221328	stylol 510pF J	C251	0245018	ceramic, discal 0.02μF
C135	0221322	stylol 300pF J	C252	0276013	mylar, film 0.22μF
C136	0246007	ceramic, discal 0.1μF	C254	0245018	ceramic, discal 0.02μF
C137	0245018	ceramic, discal 0.02μF	C255	0245018	ceramic, discal 0.02μF
C138	0246007	ceramic, discal 0.1μF	for MPX CIRCUIT BOARD		
C139	0245018	ceramic, discal 0.02μF	C301	0252811	electrolytic 1μF 50V
C140	0252525	electrolytic 47μF 16V	C302	0221322	stylol 300pF J 50V
C141	0275011	mylar, film 0.01μF	C304	0252532	electrolytic 220μF 16V
C142	0248724	ceramic, discal 100pF	C305	0221516	stylol 3900pF J 50V
C143	0248176	ceramic, discal 18pF J	C306	0221517	stylol 5600pF J 50V
C144	0248708	ceramic, discal 22pF	C307	0252611	electrolytic 1μF 25V
C145	0221312	stylol 110pF J	C308	0221322	stylol 300μF J 50V
for IF CIRCUIT BOARD					
C201	0245017	ceramic, discal 0.01μF	C309	0275011	mylar, film 0.01μF 50V
C203	0246007	ceramic, discal 0.1μF	C310	0252613	electrolytic 3.3μF 25V
C204	0252525	electrolytic 47μF 16V	C311	0248728	ceramic, discal 150pF K 50V
C205	0245018	ceramic, discal 0.02μF	C312	0221385	stylol 10000pF J 50V
C206	0245018	ceramic, discal 0.02μF	C313	0252611	electrolytic 1μF 25V
C207	0245018	ceramic, discal 0.02μF	C314	0252613	electrolytic 3.3μF 25V
C208	0245018	ceramic, discal 0.02μF	C315	0252521	electrolytic 10μF 16V
C209	0245018	ceramic, discal 0.02μF	C317	0221512	stylol 2500pF J 50V
C210	0245018	ceramic, discal 0.02μF	C318	0252523	electrolytic 33μF 16V
C212	0245018	ceramic, discal 0.02μF	C319	0221338	stylol 1300pF 50V
C213	0248633	ceramic, discal 3pF	C320	0276011	mylar, film 0.1μF K 50V
C214	0245018	ceramic, discal 0.02μF	C321	0252521	electrolytic 10μF 16V
C215	0245018	ceramic, discal 0.02μF	C322	0252611	electrolytic 1μF 25V
C216	0245018	ceramic, discal 0.02μF	C323	0276011	mylar, film 0.1μF K 50V
C217	0242016	ceramic, discal 50pF	C324	0252225	electrolytic 47μF 6.3V
C218	0248633	ceramic, discal 3pF	C325	0252225	electrolytic 47μF 6.3V
C219	0245018	ceramic, discal 0.02μF	C326	0276011	mylar, film 0.1μF K 50V
C220	0245018	ceramic, discal 0.02μF	C327	0274013	mylar, film 0.0022μF K 50V
C221	0248691	ceramic, discal 200pF	C328	0275016	mylar, film 0.068μF K 50V
C222	0248691	ceramic, discal 200pF	C329	0274014	mylar, film 0.0033μF K 50V
C223	0248691	ceramic, discal 200pF	C330	0274014	mylar, film 0.0033μF K 50V
C227	0245017	ceramic, discal 0.01μF	C331	0275016	mylar, film 0.068μF K 50V
C229	0245018	ceramic, discal 0.02μF	for JUST TUNE, AF CIRCUIT BOARD		
C230	0246007	ceramic, discal 0.1μF	C401	0252611	electrolytic 1μF 25V
C231	0246007	ceramic, discal 0.1μF	C402	0252613	electrolytic 3.3μF 25V
C232	0245018	ceramic, discal 0.02μF	C403	0252611	electrolytic 1μF 25V
C233	0245018	ceramic, discal 0.02μF	C404	0252613	electrolytic 3.3μF 25V
C234	0246007	ceramic, discal 0.1μF	C405	0252611	electrolytic 1μF 25V
C235	0245018	ceramic, discal 0.02μF	C410	0248676	ceramic, discal 47pF J
C236	0246007	ceramic, discal 0.1μF	C411	0248676	ceramic, discal 47pF J
C237	0252225	electrolytic 47μF 6.3V	for DC POWER SOURCE CIRCUIT BOARD		
C238	0275011	mylar, film 0.01μF	C501	0245408	ceramic, discal 0.01μF 500V
C239	0274016	mylar, film 0.0068μF	C502	0245408	ceramic, discal 0.01μF 500V
C240	0252613	electrolytic 3.3μF 25V	C503	0252833	electrolytic 330μF 50V
C241	0275014	mylar, film 0.033μF	C504	0252631	electrolytic 100μF 25V
C243	0276011	mylar, film 0.1μF	C505	0252631	electrolytic 100μF 25V
C244	0274011	mylar, film 0.001μF	C506	0252631	electrolytic 100μF 25V
C245	0275012	mylar, film 0.015μF	for CHASSIS ASSEMBLY		
C246	0274013	mylar, film 0.0022μF	C 1	0214474	oil 0.0047μF
C247	0221327	stylol 470pF 50V	C 2	0274012	mylar, film 0.0015μF
C249	0252522	electrolytic 22μF 16V	C 5	0245018	ceramic, discal 0.02μF 50V

MODEL FT-600 SERVICE MANUAL

SYMBOL NO.	STOCK NO.	DESCRIPTION			SYMBOL NO.	STOCK NO.	DESCRIPTION
R407	0114551	carbon, film	680kΩ	K	SRD¼P		
R408	0114469	carbon, film	4.7kΩ	K	SRD¼P		
R409	0114450	carbon, film	560Ω	K	SRD¼P		
R410	0114529	carbon, film	47kΩ	K	SRD¼P		
R411	0114521	carbon, film	10kΩ	K	SRD¼P		
R412	0114551	carbon, film	680kΩ	K	SRD¼P		
R413	0114546	carbon, film	270kΩ	K	SRD¼P		
R414	0114527	carbon, film	33kΩ	K	SRD¼P		
R415	0114549	carbon, film	470kΩ	K	SRD¼P		
R416	0114521	carbon, film	10kΩ	K	SRD¼P		
R417	0114521	carbon, film	10kΩ	K	SRD¼P		
R418	0114468	carbon, film	3.9kΩ	K	SRD¼P		
R419	0114549	carbon, film	470kΩ	K	SRD¼P		
R420	0114541	carbon, film	100kΩ	K	SRD¼P		
R421	0114527	carbon, film	33kΩ	K	SRD¼P		
R422	0134300	composition	82Ω	K	RC¼GF		
for DC POWER SOURCE CIRCUIT BOARD							
R501	0134289	composition	10Ω	K	RC¼GF		
R502	0134376	composition	1.8kΩ	K	RC¼GF		
R503	0134371	composition	680Ω	K	RC¼GF		
R504	0114365	carbon, film	4.7Ω	K	SRD¼P		
R505	0134298	composition	56Ω	K	RC¼GF		
R506	0114365	carbon, film	4.7Ω	K	SRD¼P		
for CHASSIS ASSEMBLY							
R 1	0139005	composition	2.7MΩ	K	RC¼GF		
R 2	0114461	carbon, film	1kΩ	K	SRD¼P		
R 3	0114448	carbon, film	390Ω	K	SRD¼P		
R 4	0114375	carbon, film	22Ω	K	SRD¼P		
R 9	0134367	composition	330Ω	K	RC¼GF		
R 10	0134379	composition	3.3kΩ	K	RC¼GF		
R 11	0134379	composition	3.3kΩ	K	RC¼GF		
R 12	0134362	composition	120Ω	K	RC¼GF		
R 13	0114545	carbon, film	220kΩ	K	SRD¼P		
TRANSISTORS							
for AM-RF CIRCUIT BOARD							
Q103	0573486	2SC460 (B)					
Q104	0573486	2SC460 (B)					
for IF CIRCUIT BOARD							
Q201	0573486	2SC460 (B)					
Q202	0573486	2SC460 (B)					
Q203	0573486	2SC460 (B)					
Q204	2320063	2SC458 (C)					
Q205	2320063	2SC458 (C)					
Q206	2320063	2SC458 (C)					
Q207	2320063	2SC458 (C)					
IC201	2327311	HA1201					
IC202	2327311	HA1201					
IC203	2327311	HA1201					
for MPX CIRCUIT BOARD							
Q301	2320073	2SC458LG (C)					
Q302	2320063	2SC458 (C)					
Q303	2320063	2SC458 (C)					
Q304	2320063	2SC458 (C)					
Q305	2320063	2SC458 (C)					
Q306	2327022	2SC984 (B)					
Q307	2320073	2SC458LG (C)					
Q308	2320073	2SC458LG (C)					
for JUST TUNE, AF CIRCUIT BOARD							
Q401	2320073	2SC458LG (C)					
Q402	2320073	2SC458LG (C)					
Q403	2320063	2SC458 (C)					
Q404	2320063	2SC458 (C)					
Q405	2320063	2SC458 (C)					
Q406	2327262	2SA672 (B)					
Q407	2327403	2SC708 (C)					
for DC POWER SOURCE CIRCUIT BOARD							
Q501	5320433	2SC1061 (C)					
DIODES							
for IF CIRCUIT BOARD							
CR201	0575005	1N60					
CR202	0575002	1N34A					
CR203	0575002	1N34A					
CR204	0575005	1N60					
CR205	0575005	1N60					
CR206	0575005	1N60					
CR207	0575002	1N34A					
CR208	2337011	1S2076					
for MPX CIRCUIT BOARD							
CR301	0575002	1N34A					
CR302	0575002	1N34A					
CR303	2337011	1S2076					
CR304	2337011	1S2076					
CR306	2337011	1S2076					
CR308	2337011	1S2076					
CR309	2337011	1S2076					
CR310	2337011	1S2076					
CR311	2337011	1S2076					
CR312	2337011	1S2076					
CR315	2337011	1S2076					
CR316	2337011	1S2076					
CR317	2337011	1S2076					
for JUST TUNE, AF CIRCUIT BOARD							
CR401	0575019	1N60 (P)					
CR402	0575019	1N60 (P)					
for DC POWER SOURCE CIRCUIT BOARD							
CR501	2327041	V06C					
CR502	2327041	V06C					
CR503	2327077	AW01-16					
CR504	2327071	AW01-12					
VARIABLE RESISTORS							
VR 1, 2	0153644	Level				100kΩ-(B)x2	
VR 3, 4	0152033	FM output level				100kΩ-(B)x2	

SYMBOL NO.	STOCK NO.	DESCRIPTION	SYMBOL NO.	STOCK NO.	DESCRIPTION
VR202	0151243	AM output level			
VR203	0151243	AM meter deviation			
VR204	0151243	FM meter deviation			
VR205	0151244	Muting level			
VR301	0151251	Stereo lamp lighting range			
VR302	0151244	Stereo lamp lighting range			
VR303	0151251	Separation			
VR401	0151251	Just tune lamp lighting range			
COILS & TRANSFORMERS			MISCELLANEOUS		
for AM-RF CIRCUIT BOARD			2518471 AM-RF circuit board assembly 2518521 IF circuit board assembly 2518582 MPX circuit board assembly 2518501 JUST TUNE, AF circuit board assembly 2518461 DC POWER SOURCE circuit board assembly 2518571 Lamp holder circuit board assembly 2405012 FM FRONTEND S1 2637144 Switch - lever switch S2 2637221 Switch - push button switch S3 2637061 Switch - lever switch S4 2637061 Switch - lever switch S5 2637221 Switch - push button switch S6 2637221 Switch - push button switch S7 2627012 Switch - slide switch 2727015 Fuse - fuse (0.5A) 2727083 Fuse - wired in fuse (1.0A) 2727081 Fuse - wired in fuse (2.0A) 2727062 Holder - fuse holder 4784101 3 x 8ø baird tapping screw (for scale board, ASS fixing) 4562401 Screw - earth screw 4703102 Nut - 3ø nut with washer (for ferrite antenna fixing) 4370161 Dial pointer 3346081 Pully 0662084 Spring 0666704 Dial cord holding fixture 4565001 Tuning shaft assembly 3914911 Scale board 3913553 Spot indicator (orange) 3913554 Spot indicator (red) 3910252 Antenna arm assembly 0043793 Bushing 4369881 Cable holder 2577102 Signal meter 2740241 Cord - AC cord 2657051 Socket - AC socket 2687262 4 pin output terminal board 0544404 6 pin terminal board 0544384 4 pin terminal board 2670061 Pin - 2P US Pin 2134213 Ferrite antenna 2720022 Socket - pilot lamp socket PL1-6 2767201 Pilot lamp (6.3V, 0.25A) PL 7, 8 2767116 Pilot lamp (6.3V, 65mA) PL 9 2767081 Pilot lamp (5.5V, 22mA) PL 10 2767093 Pilot lamp (5.0V, 60mA) CP301 0186007 CR combination component CP302 0186007 CR combination component		
L111	2140441	AM-IF coil			
L113	2134202	AM O.S.C coil			
T111	2154101	AM-IF transformer			
for IF CIRCUIT BOARD					
L201	2227035	Choke coil			
L202	2227035	Choke coil			
L204	5120145	71 kHz trap coil			
L205	2227035	Choke coil			
T201	2140234	FM transformer			
T202	2140238	FM transformer			
T203	2140238	FM transformer			
T204	2140242	FM discrimination			
T205	2154102	AM transformer			
T206	2154103	AM transformer			
for MPX CIRCUIT BOARD					
L301	5120145	71kHz trap coil			
L302	0313052	19kHz trap coil			
L303	5120145	71kHz trap coil			
L304	0324005	19kHz trap coil			
T301	0313062	19kHz tuning coil			
T302	0313062	19kHz tuning coil			
T303	0313062	19kHz tuning coil			
for CHASSIS ASSEMBLY					
L 1	2227035	Choke coil (27μH)			
L 2	2227032	Choke coil (2.2μH)			
L 3	2227032	Choke coil (2.2μH)			
	2120871	Balun transformer			
T 1	2213792	Power transformer			
FOR FINAL ASSEMBLY					
	3241291	Escutcheon assembly			
	3280881	Tuning knob assembly			
	3280702	Knob - lever knob			
	4366112	Cover assembly			
	4564271	Screw - M4 baird screw (for side board fixing)			
	4680751	Leg			



Head Office : 5-1, 1-chome, Marunouchi, Chiyoda-ku, Tokyo
Tel. Tokyo (212) 1111 (80 lines)
Cable Address : "HITACHY" TOKYO
Codes : All Codes Used