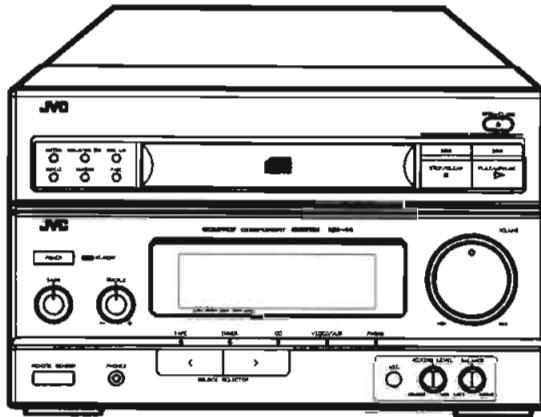


JVC

SERVICE MANUAL COMPACT COMPONENT SYSTEM

CA-MX44BK (UNIT No. AX-MX44BK)



* For instruction manual, please refer to the CA-MX44BK (S.M. No.20325) .

Contents

Safety Precautions	1-2	Flow of Functional Operation	
Important for Laser Products	1-3	Until TOC is Read	1-16
Description of Major LSIs	1-4	Maintenance of Laser Pickup	1-17
Internal Block Diagrams		Replacement of Laser Pickup	1-17
of Other ICs	1-9	Troubleshooting	1-18
Internal Connection		Schematic Diagrams	Insertion
for the FL Display Tube	1-10	Connection Diagram	Insertion
Application Points for Grease	1-11	Block Diagrams	Insertion
Disassembly Procedures	1-12	Printed Circuit Boards	Insertion
Adjustment Procedures	1-15	Parts List	Separate-volume Insertion

Safety Precautions

1. The design of this product contains special hardware and many circuits and components specially for safety purposes. For continued protection, no changes should be made to the original design unless authorized in writing by the manufacturer. Replacement parts must be identical to those used in the original circuits. Services should be performed by qualified personnel only.
2. Alterations of the design or circuitry of the product should not be made. Any design alterations of the product should not be made. Any design alterations or additions will void the manufacturer's warranty and will further relieve the manufacturer of responsibility for personal injury or property damage resulting therefrom.
3. Many electrical and mechanical parts in the products have special safety-related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in the Parts List of Service Manual. Electrical components having such features are identified by shading on the schematics and by (Δ) on the Parts List in the Service Manual. The use of a substitute replacement which does not have the same safety characteristics as the recommended replacement parts shown in the Parts List of Service Manual may create shock, fire, or other hazards.
4. The leads in the products are routed and dressed with ties, clamps, tubings, barriers and the like to be separated from live parts, high temperature parts, moving parts and/or sharp edges for the prevention of electric shock and fire hazard. When service is required, the original lead routing and dress should be observed, and it should be confirmed that they have been returned to normal, after re-assembling.
5. Leakage current check (Electrical shock hazard testing)

After re-assembling the product, always perform an isolation check on the exposed metal parts of the product (antenna terminals, knobs, metal cabinet, screw heads, headphone jack, control shafts, etc.) to be sure the product is safe to operate without danger of electrical shock.

Do not use a line isolation transformer during this check.

- Plug the AC line cord directly into the AC outlet. Using a "Leakage Current Tester", measure the leakage current from each exposed metal parts of the cabinet, particularly any exposed metal part having a return path to the chassis, to a known good earth ground. Any leakage current must not exceed 0.5mA AC (r.m.s.).

● Alternate check method

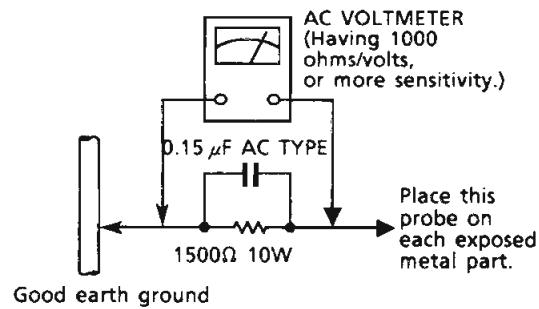
Plug the AC line cord directly into the AC outlet. Use an AC voltmeter having, 1,000 ohms per volt or more sensitivity in the following manner. Connect a $1,500\Omega$ 10 W resistor paralleled by a $0.15 \mu\text{F}$ AC-type capacitor between an exposed metal part and a known good earth ground.

Measure the AC voltage across the resistor with the AC voltmeter.

Move the resistor connection to each exposed metal part, particularly any exposed metal part having a return path to the chassis, and measure the AC voltage across the resistor.

Now, reverse the plug in the AC outlet and repeat each measurement. Any voltage measured must not exceed 0.75 V AC (r.m.s.).

This corresponds to 0.5 mA AC (r.m.s.).



Warning

1. This equipment has been designed and manufactured to meet international safety standards.
2. It is the legal responsibility of the repairer to ensure that these safety standards are maintained.
3. Repairs must be made in accordance with the relevant safety standards.
4. It is essential that safety critical components are replaced by approved parts.
5. If mains voltage selector is provided, check setting for local voltage.

Important for Laser Products

1. CLASS 1 LASER PRODUCT
2. DANGER : Invisible laser radiation will cause when open and interlock failed or defeated. Avoid direct exposure to beam.
3. CAUTION : There are no serviceable parts inside the Laser Unit. Do not disassemble the Laser Unit. Replace the complete Laser Unit if it malfunctions.
4. CAUTION : The compact disc player uses invisible laser radiation and is equipped with safety switches which prevent emission of radiation when the drawer is open and the safety interlocks have failed or are defeated. It is dangerous to defeat the safety switches.
5. CAUTION : If safety switches malfunction, the laser is able to function.
6. CAUTION : Use of controls, adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.
7. CAUTION : The compact disc player provides a laser diode of wavelength 760-800nm and optical output power typical 3mW at the laser diode.

VARNING : Osynlig laserstrålning när denna del är öppnad och spärren är urkopplad. Betrakta ej strålen.

VARO : Avattaessa ja suojalus ohiuttaessa olet aitiiina näkymättömälle lasersäteilylle. Älä katso sääteeseen.

ADVARSEL : Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funktion. Undgå utsættelse for stråling.

ADVARSEL : Usynlig laserstråling ved åpning, når sikkerhetsbryteren er avslott. unngå utsettelse for stråling.

REPRODUCTION AND POSITION OF LABELS

WARNING LABEL

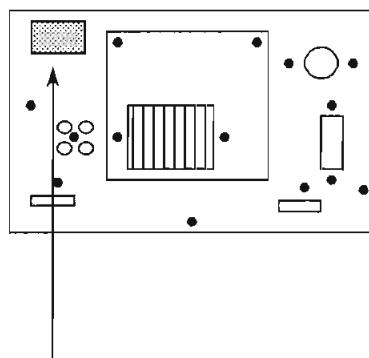
(Except for the U. S. A.)

DANGER: Invisible laser radiation when open and interlock failed or defeated.
AVOID DIRECT EXPOSURE TO BEAM. (e)

VARNING: Osynlig laserstrålning när denna del är öppnad och spärren är urkopplad. Betrakta ej strålen. (s)

ADVARSEL: Usynlig laserstråling ved åbning, når sikkerhedsafbrydere er ude af funktion. Undgå utsættelse for stråling. (d)

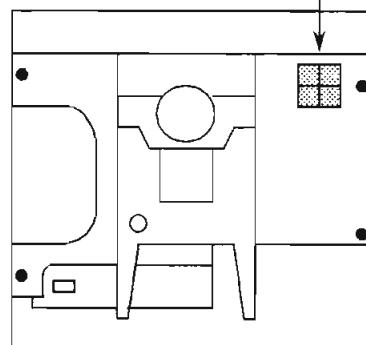
VARO: Avattaessa ja suojalus ohiuttaessa olet aitiiina näkymättömälle lasersäteilylle. Älä katso sääteeseen. (f)



CLASS 1
LASER PRODUCT

CLASSIFICATION LABEL

(Except for the U. S. A. and Canada)

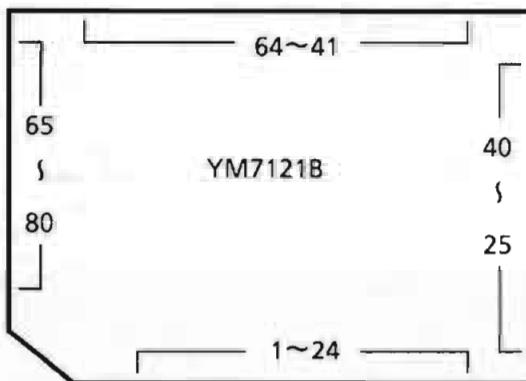


■ YM7121B(IC841) : Servo controller

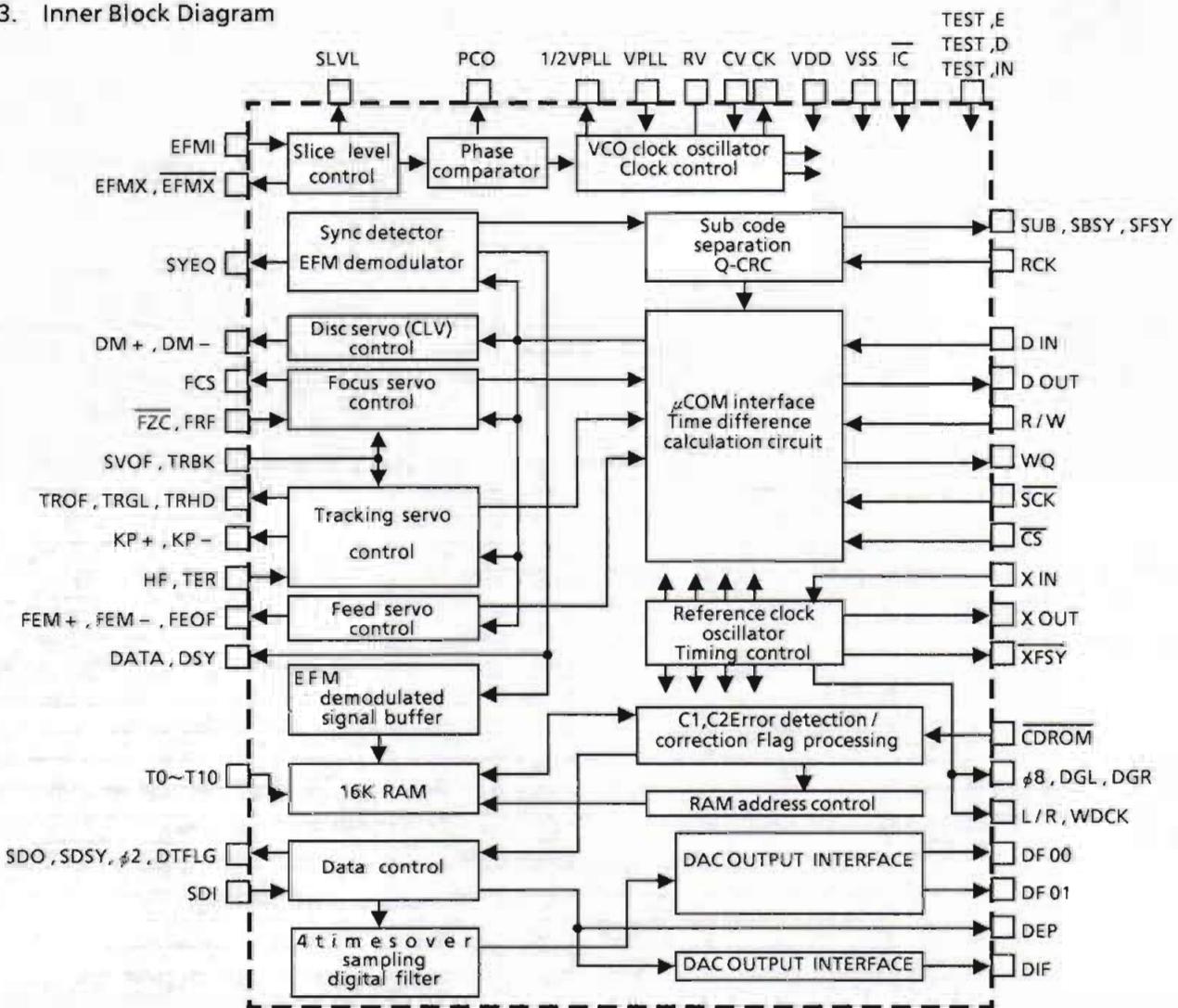
1. Outline

YM7121 is a C-MOS LSI for signal processing and servo control (SVC) in a CD player. It is used for the demodulation of the EFM signal from the laser pick up, detection / correction of the error signal, signal processing in digital filtering, etc. and for various servo controls (focusing, disc, tracking and feed servos).

2. Top View



3. Inner Block Diagram



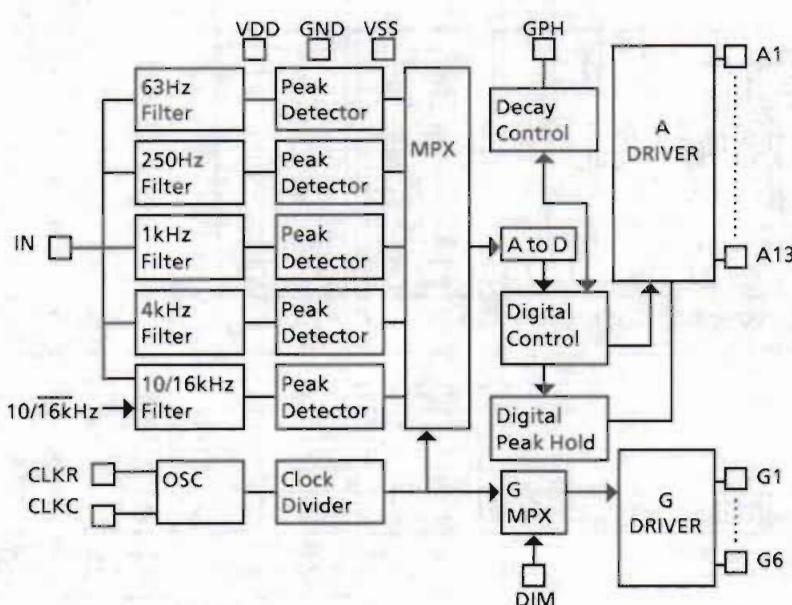
4. Terminal Description

Pin No.	Symbol	I/O	Function and Operation
1	CV	-	Adequate time constant is added to this terminal and input the PCO output. This makes the structure of clock reproduce circuit by inner VCO circuit.
2	RV	-	RV terminal is standard voltage terminal of inner VCO. And capacity for stabilizing is added to this terminal.
3,32,72	VDD	-	These are +5V power supply terminals.
4	TEST. IN	i	
5	TEST. E	i	These terminals are for test. (Not used)
70	TEST. D	i	
6	SYEQ	o	This is the check output terminal, it becomes high when flame synchronizing signal detected from EFM pattern coincides frame synchronizing signal from internal counter.
7	DSY	o	DSY is synchronizing signal which becomes high when first signal of data output comes in. This terminal is the check terminal. (Not used)
8	DATA	o	This terminal is for checks. The DATA is a serial signal of CK bit rate and it contains 8 bit EFMdemodulation signal and 5 bit data control signal in 17 bit. (Not used)
9	CK	o	CK has 4.3218 MHz clock.
10~19	T0~T9	i	These terminals are internal RAM test terminals, and connected GND.
22	DEP	o	De-emphasis is necessary when this terminal is high.
23	DIF	o	DIF is digital audio interface format output matched EIAJ standards. (Not used)
24	SDO	o	SDO is a serial signal output of μ 2 bit rate. (The MSB puts in at first.)
25	SDI	i	SDI is the input terminal of 4 times over sampling digital filter. It is usually connected with SDO.
26	SDSY	o	This terminal changes the Lch/Rch by LSB of the SDO. (Not used)
27	DTFLG	o	Not used.
28	μ 2	o	μ 2 is 2.1168 MHz crystal clock. (Not used)
29, 52, 77	VSS	-	GND
30	XOUT	o	Not used.
31	XIN	i	Input from crystal clock.
33~38	-	o	Not used.
39	Φ 8	o	
40	WDCK	o	Synchronizing signal
41	L/R	o	Synchronizing signal
42, 43	DGL,,DGR	-	Not used.
44, 45	DF00, DF01	o	Serial signal with Φ 8 bit rate (DF00 : Left channel, DF01 : Right channel)
46	SCK	i	This terminal is connected to μ COM. It is an input terminal that carries the clock signal for data transfers.
47	R/W	i	This connects with microcomputer and it is an output terminal for switching data transmission mode. It enables to transmit data from SVC to microcomputer when R/W is "L" and from microcomputer to SVC when R/W is "H".
48	CS	i	This is chip select terminal for YM7121.
49	DOUT	o	This terminal is the data output terminal connected to μ COM. When R/W is low, data is transferred from YM7121 to μ COM, according to the SCK clock input.
51	DIN	i	This is a data input terminal connected to μ COM. When R/W is high, the data is transferred from μ COM to YM7121 according to the SCK clock input.
53	DM +	o	These terminals output the PWM to control the speed of spindle motor. The speed of the motor goes up when DM + is high, and slows down when DM - is high: both terminals can not become high simultaneously.
54	DM -	o	
55	HF	i	
56	TER	i	
60	TRHD	o	When tracks are being crossed during serches, the amplitude variation of the generated HF signal is sampled at the zero - cross point of the tracking error signal TER and the TROF signal is output. The level variations of this signal turn the servo on and off, greatly facilitating track acquisition. KP + or KP - is output to conduct tracking, and TRHD is output during tracking to cause generation of the tracking error signal. The TRGL signal is for increasing the tracking gain after tracking is completed.
61	TRGL	o	
62	TROF	o	
63	KP -	o	
64	KP +	o	
57, 58, 59	FEM +, FEM -, FEOF	o	The FEM + and FEM - are output as high speed feed signals, and FEOF signal is output for cutting the feed servo during high speed feed.
65	TRBK	i	TRBK is input to apply tracking brake from outside. TRGL becomes low with high input and inner control signal TBKE becomes high.
66	SVOF	i	When the signal inputs to SVOF, tracking and feed servo set to OFF. TROF and FEOF become "H" with high input, and TRHD, KP +, KP - become low.
67	FZC	i	These terminals are used for controlling the focus servo.
58	FCS	o	The FCS is for a leading signal of focusing ; the signal, generated when the focus point is achieved, stops the focusing operation, and FCO which is internal flag is dropped internally by FRF signal generated when reflected light is detected.
59	FRF	i	
71	IC	i	YM7121 needs initializing when power supply turn on. IC will be low more than 400/ μ s since XIN is input clock with VDD standard.
73	SLVL	o	Amplitude limited, mutually anti-phased signals are output from EFMX and EMFX.
74	EFMX	o	
75	EMFX	o	Slice level is controlled by these signals and external amplifier. SLVL is output amplitude alteration component of both terminals. When integral circuit is connected to external, YM7121 easily can control slice level.
76	EFMJ	i	This terminal input EFM signal.(1~2Vpp)
78	PCO	o	This terminal outputs the phase difference when the polarity of the clock and the EFM pattern changes.
79	VPLL	i	This terminal is input D.C. voltage matched VCO free run frequency. (17.2872 MHz)
80	1/2 VPLL	o	This terminal outputs a half of VPLL input, and capacity for stabilizing is added to this terminal.

Internal Block Diagrams of Other ICs

■ XR1094CP (IC901) : Display Driver

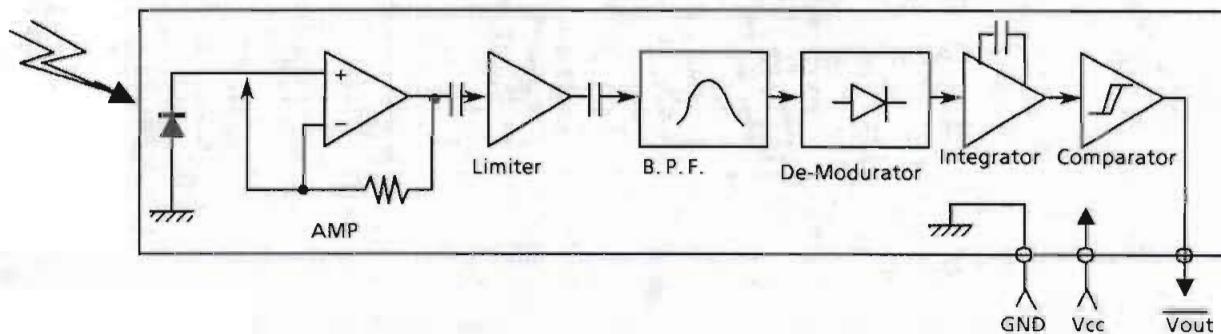
1. Block Diagram



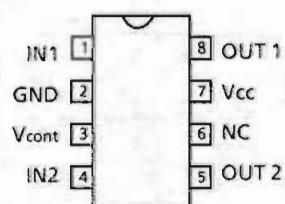
2. Terminal description

Pin No.	Symbol	Description
1~13	A1~A13	FL anode control
31~26	G1~G6	FL grid control
15	DIM	Connected to ground
16	10k/16k	Input terminal for the filter select "L" : 16kHz, "H" : 10kHz
17	VSS	Power supply (-)
20	GND	Ground
21	IN	Audio signal input
22	GPH	The resistor and capacitor connected to this pin determine the peak hold time.
23	CLKC	A capacitor is connected for oscillation
24	CLKR	A resistor is connected for oscillation
32	VDD	Power supply (+)

■ SPS-420-1 (IC902) : Remocon Module IC



■ LB1639-CV (IC633) : Motor Driver

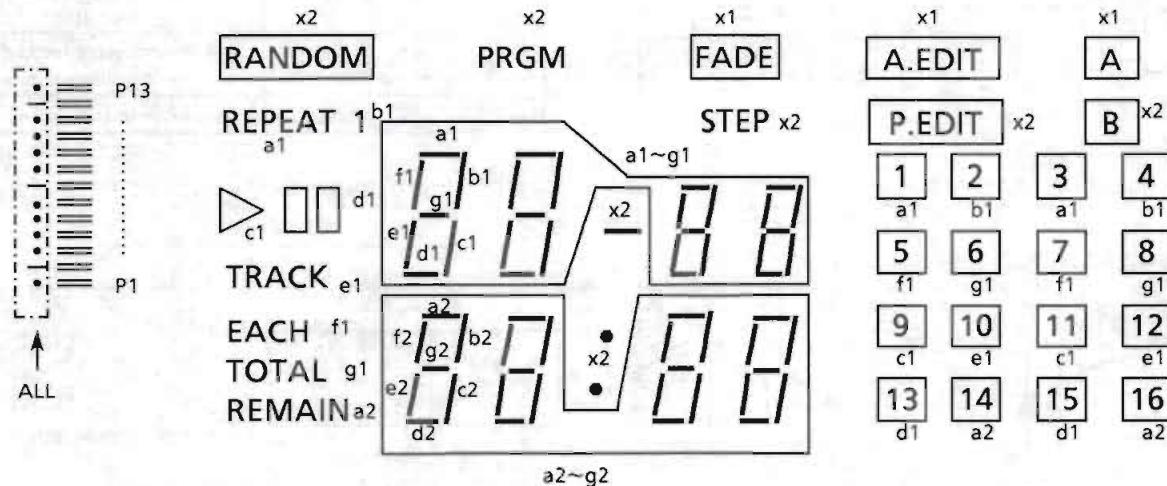
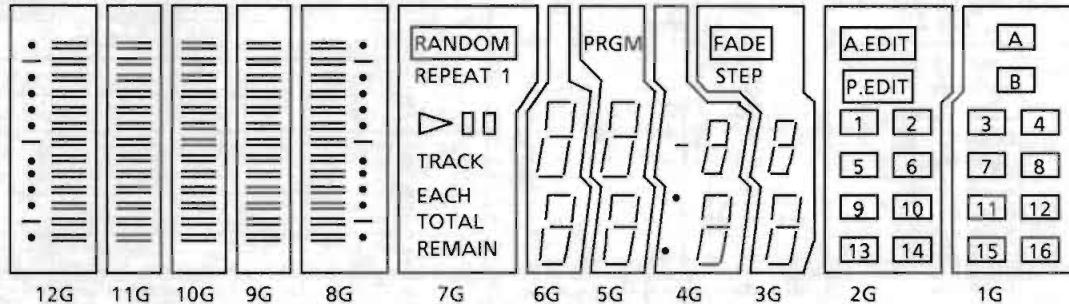


FUNCTION TABLE

IN 1	IN 2	OUT 1	OUT 2	MOTOR
H	L	H	L	CLOCKWISE
L	H	L	H	COUNTER-CLOCKWISE
H	H	OFF	OFF	WAITING
L	L	OFF	OFF	WAITING

Internal Connection for the FL Display Tube

■ ELU0001-131 : FL display



Terminal connection

TERMINAL NO.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17		
ELECTRODE	F1	F1	F1	NP	ALL	12G	P1	P2	P3	11G	P4	P5	10G	P6	P7	P8	9G		
TERMINAL NO.	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36
ELECTRODE	P9	P10	8G	P11	P12	7G	P13	Px1	Px2	7G	Pa1	6G	Pb1	Pc1	5G	Pd1	Pe1	4G	Pf1
TERMINAL NO.						38	39	40	41	42	43	44	45	46	47	48	49	50	51
ELECTRODE						3G	Pa2	Pb2	2G	Pc2	Pd2	2G	Pe2	1G	Pf2	Pg2	1G	NP	F2

Notes F: Filament

NP: No Pin

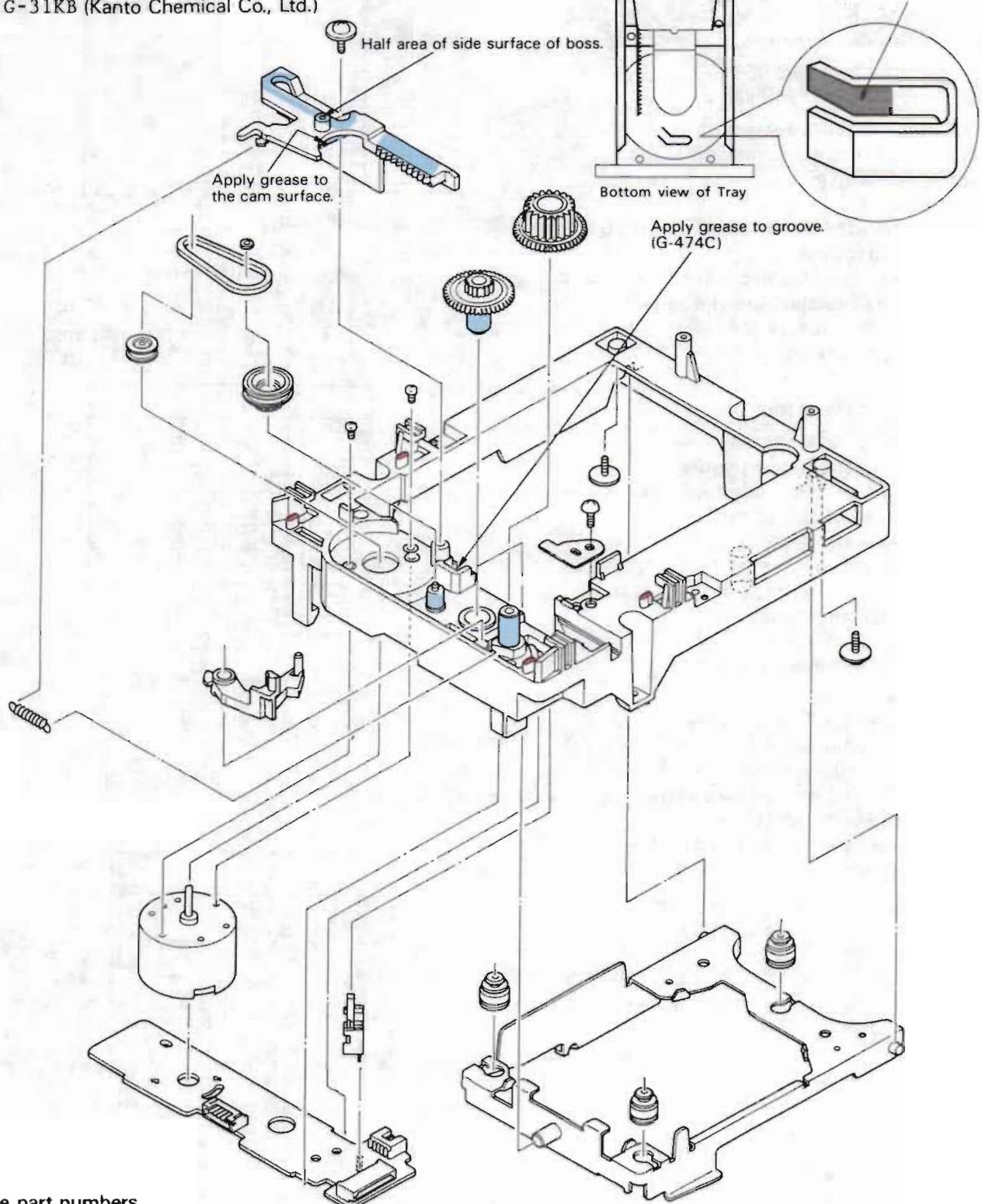
G: Grid

P: Anode

Application points for Grease

Grease used

- G-334 (Shin-Etsu Chemical Co., Ltd.)
- G-474C (Kanto Chemical Co., Ltd.)
- G-31KB (Kanto Chemical Co., Ltd.)



Grease part numbers

- G-334: EBS0006-009B
- G-474C: EBS0006-019B
- G-31KB: EBS0006-013B

Disassembly Procedures

■ Top cover removal

1. Remove 4 screws on both sides of the top cover and 2 screws on the rear side.
2. Lift the back of the top cover spreading both sides to remove.

■ Tray assembly removal

1. Remove the top cover.
2. Turn the power on and press the OPEN/CLOSE button to move the tray out.
3. Remove the screw ① and pull the tray toward front out.
4. If the power can not be turned on due to any malfunction, insert a filips driver to the hall ② to turn the screw to move the tray out (Figure 1).

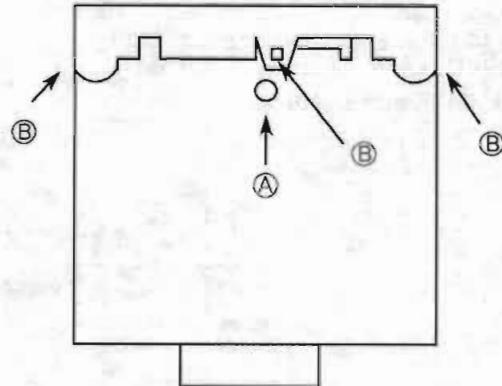


Figure 1 Bottom view

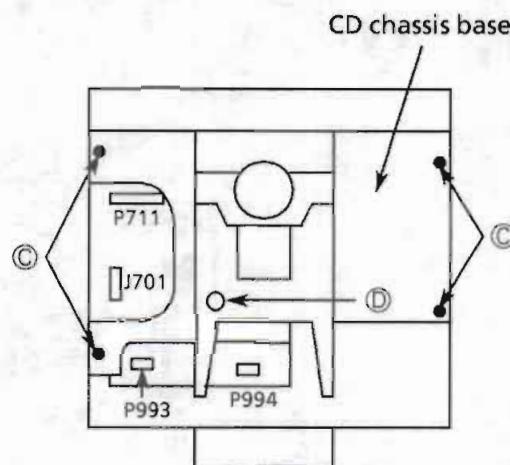


Figure 2 Top view

■ CD chassis base removal

1. Remove the top cover.
2. Remove the tray assembly.
3. Disconnect the connector P711 and the flat wire J701 (Figure 2).
4. Remove the 4 screws ③ fixing the chassis base.
5. Take out the chassis base with the CD mechanism assembly.

■ Front panel assembly removal

1. Remove the top cover.
2. Remove the CD chassis base.
3. Remove the volume knob and the nut fastning the volume.
4. Disconnect the flat wire J493, JA511 and J944 (Figure 3).
5. Release the pawls ④ and remove the front panel assembly (Figure 1).

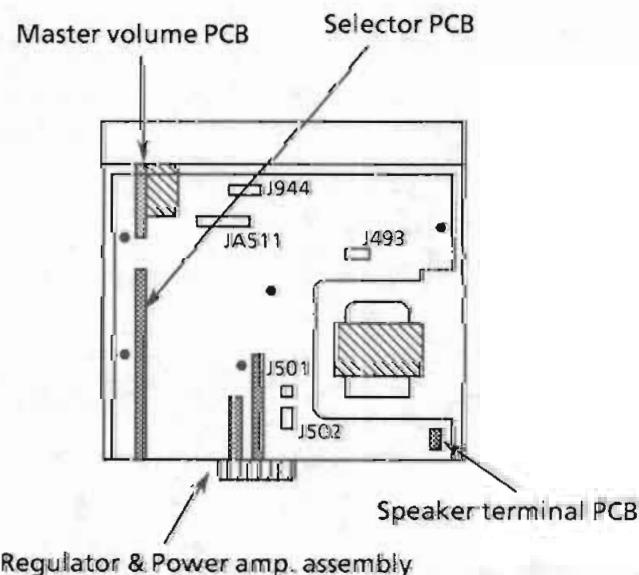


Figure 3 Top view of the unit without the CD chassis base

■ Front PCB removal

1. Remove the front panel assembly.
2. Remove all the knobs.
3. Remove the 12 screws fixing the PCB (Figure 4).
4. Remove the front PCB.

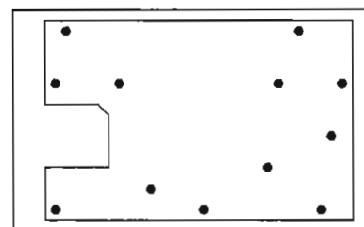


Figure 4 Rear view of the front panel assembly

■ Rear panel removal

1. Remove the 2 screws fastening the heat sink cover and the cover.
2. Remove the screws \textcircled{E} and \textcircled{D} (Figure 5).
3. Remove the rear panel.

■ Main PCB removal

1. Remove the top cover.
2. Remove the CD chassis base.
3. Remove the front panel assembly.
4. Remove the rear panel.
5. Remove the master volume PCB, selector PCB, speaker terminal PCB & Regulator & Power amp. assembly (Figure 3).
6. Disconnect the flat wire J501,502 (Figure 3).
7. Remove the 5 screws, then take out the main PCB.

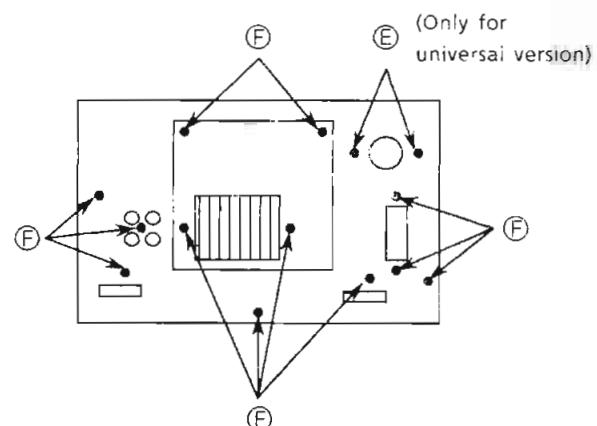


Figure 5 Rear view

■ Mechanism assembly removal

1. Remove the top cover, tray assembly and clamp.
2. Remove the 3 screws fixing the mechanism assembly.
3. Disconnect connector P994 and flat wire P993 (Figure 2).
4. Remove the mechanism assembly.

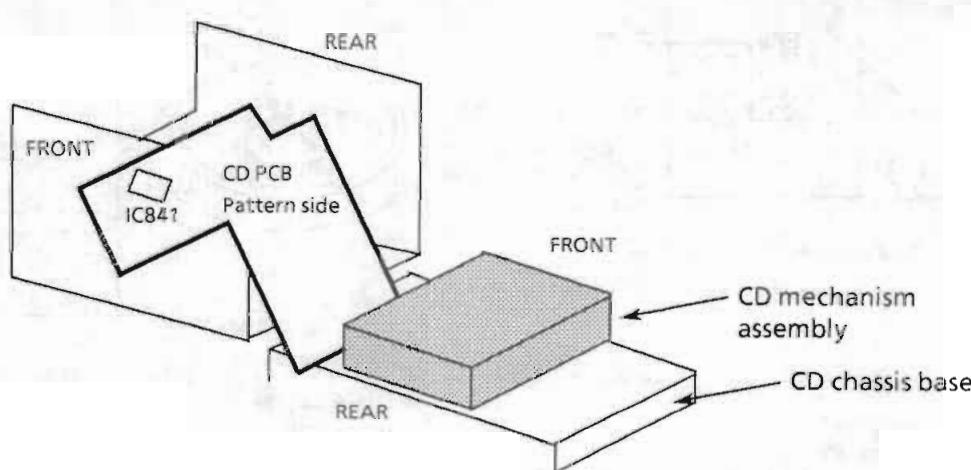


Figure 6 How to check the CD PCB

■ Laser Pickup removal

1. Remove the top cover, tray assembly and the clamp.
2. Move the Pickup unit from rest position to the center pushing ⑤ point with finger.
3. Remove the screw ② from the CD Rack assembly, and remove the CD Rack assembly.
4. Remove the screws ① from the CD mechanism base assembly.
5. Remove the CD Holder fastening the shaft from the CD mechanism base assembly. (Release the hook ⑥)
6. Remove the CD Pick Unit with the shaft.

■ CD Pick Unit installation

1. Connect two wires with the connectors of APC P.C. Board.
2. While installing the ③ in the CD Support, set the shaft on the base hook ④.
3. Install the CD Holder.
4. Install the CD Rack assembly in the CD Pick Unit.
 - 1) Fit end ⑦
 - 2) Fix screw ②.

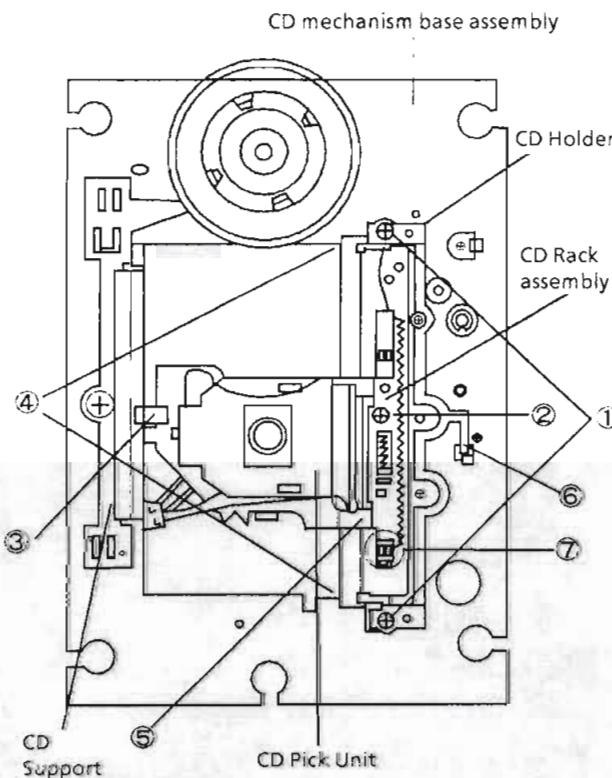


Figure 7

■ Spindle motor removal

1. Remove the CD mechanism base assembly.
2. Remove the turntable, and remove the two screws retaining the spindle motor.
3. Remove the screws retaining the Spindle and Feed Motor P.C. Board and unsolder it.

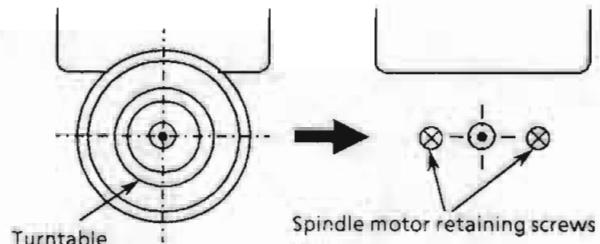


Figure 8

■ Spindle motor installation

1. Tighten the 2 screws to the same torque.
2. Fasten the Spindle and Feed Motor P.C. Board with the screw and solder.
3. Install the turntable. When installing, press straight down at the center of the turntable until the distance from the surface of the mechanism base to the top of the turntable is exactly $12.0 \pm 0.1\text{mm}$.

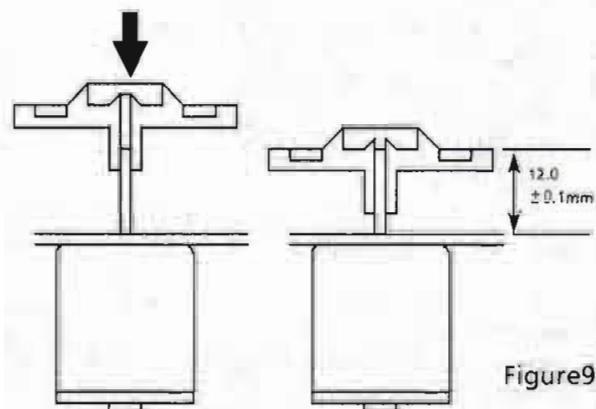


Figure 9

4. After insertion is complete, bond the motor shaft and turntable together (at the section marked by an arrow in the figure 10 on the left below).

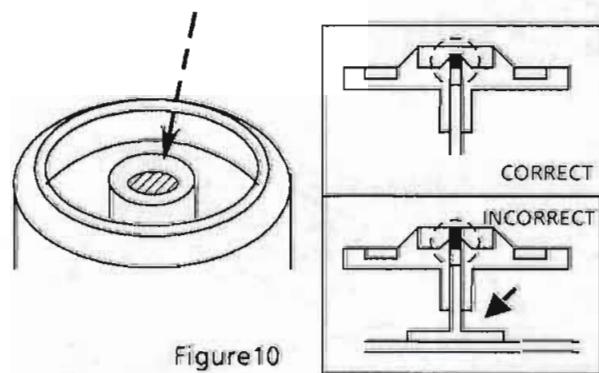
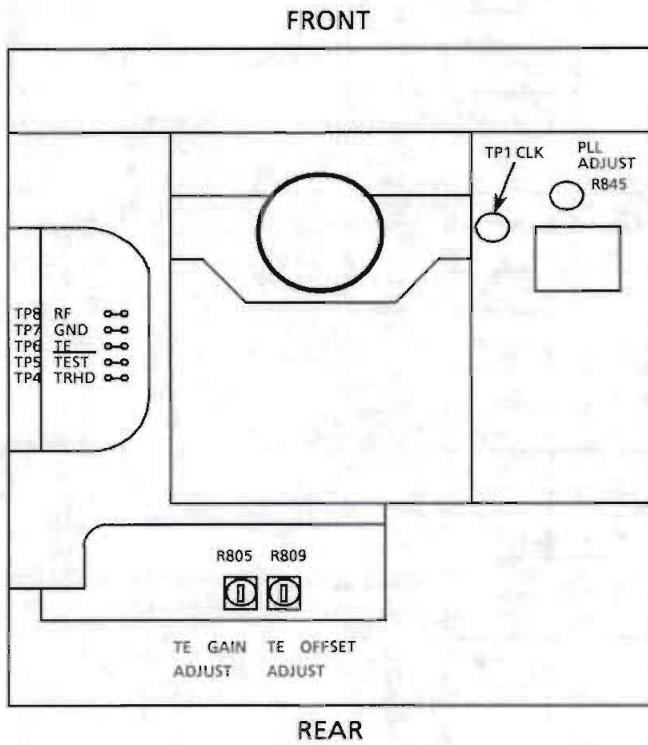


Figure 10

5. Use "LOCKTITE" #460 bonding agent, and apply as little as possible. Take care not to allow any excess bonding agent to get onto the turntable. Be extremely careful not to allow bonding agent to adhere to the motor bearings (the section marked by an arrow in the figure 10 on the right).

Adjustment Procedures



(1) PLL free-running adjustment

- Measuring instrument
Frequency counter
- Adjusting procedure
 - Set the player to stop mode.
 - Connect a frequency counter with TP1 (CK) and GND on the main PC board.
 - Adjust R845 for setting the counter's value becomes $4.310 \pm 0.002\text{MHz}$.
 - Perform this adjustment immediately after the power is turned on.

(2) Tracking gain adjustment

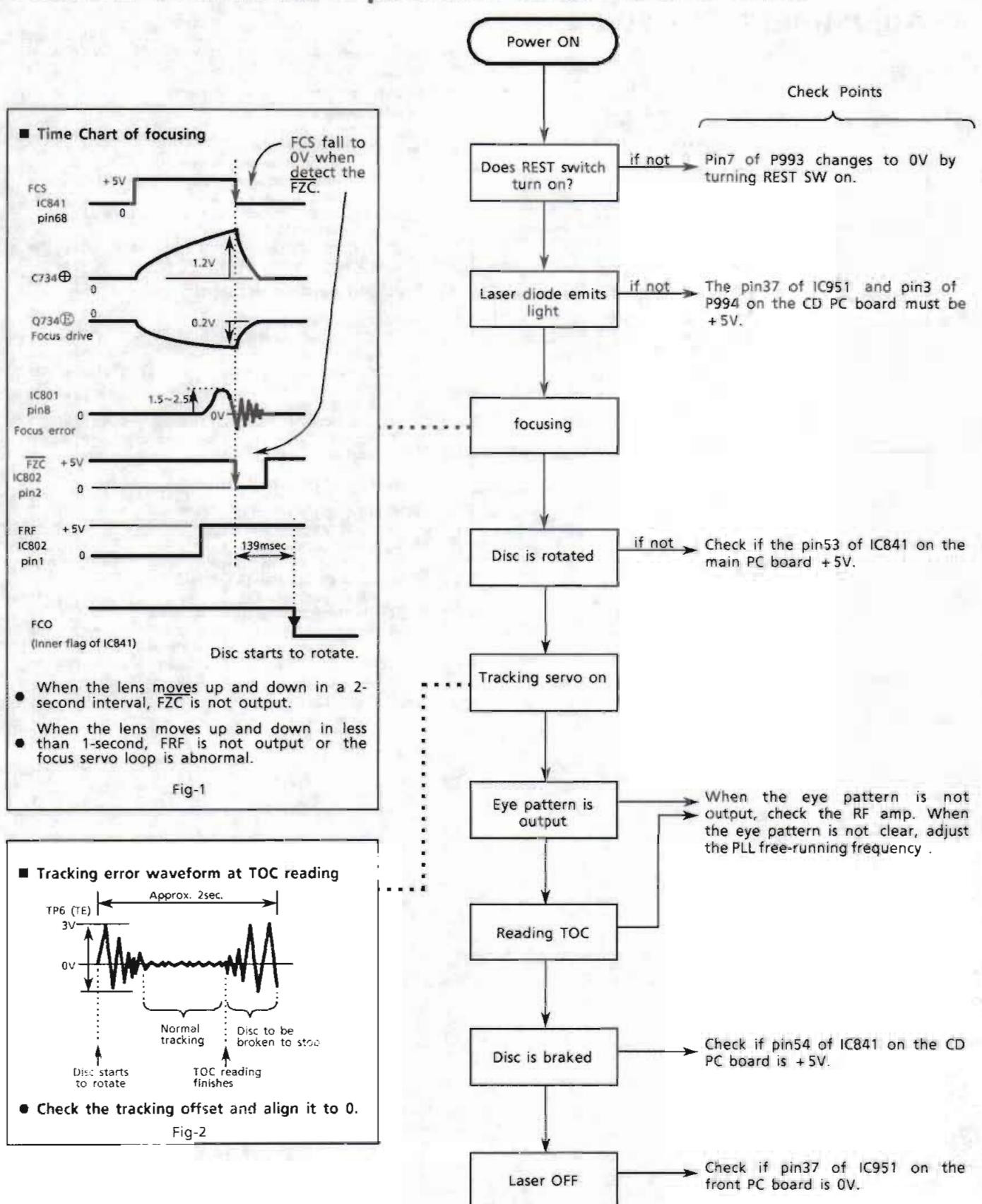
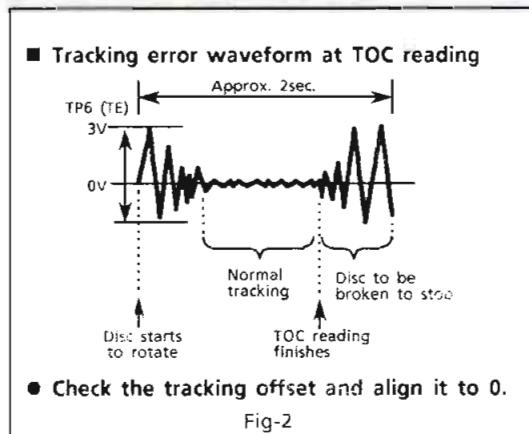
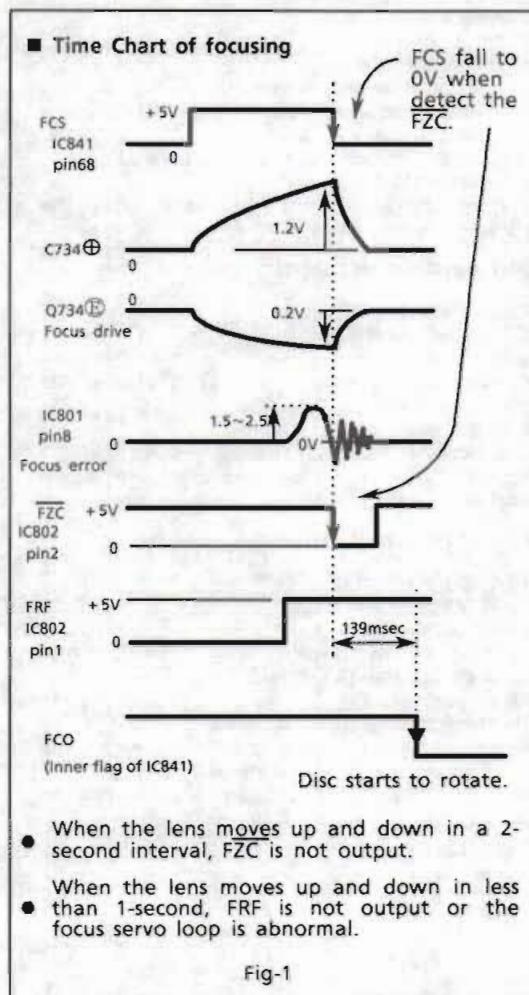
- Measuring instruments
Oscilloscope, Normal disc
- Adjusting procedure
 - Connect an oscilloscope with TP6 (TE) and TP7 (GND) on the main PC board.
 - Play the disc.
 - Short circuit TP5 (TEST) to GND.
 - Adjust R805 for setting tracking error signal becomes $2.0\text{ V}_{\text{P.P.}}$.

(3) Tracking offset adjustment

- Measuring instruments
Oscilloscope, Normal disc
- Adjusting procedure
 - Connect an oscilloscope with TP6 (TE) and GND on the main PC board.
 - Play the disc.
 - Short circuit TP5 (TEST) to GND.
 - Adjust R809 for setting the DC level of the tracking error (offset) becomes 0.

Note: Adjust R809 for setting the waveform becomes symmetrical around the 0 level.

Flow of Functional Operation Until TOC is Read



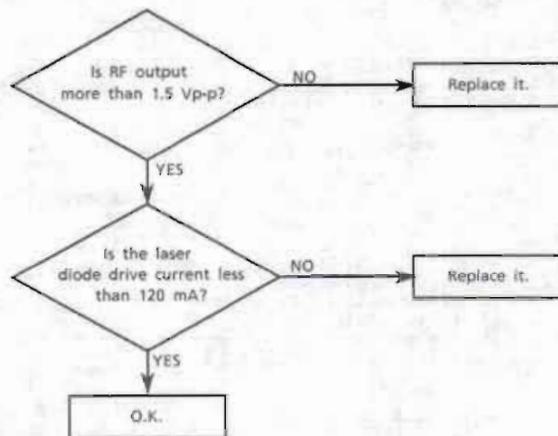
Maintenance of Laser Pickup

(1) Life of the laser diode

When the life of the laser diode has expired, the following symptoms will appear.

1. The level of RF output (EFM output: amplitude of eye pattern) will be low.
2. The drive current required by the laser diode will be increased.

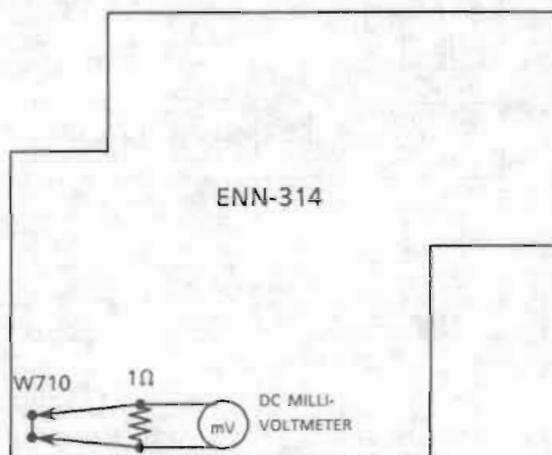
In such a case, check the life of the laser diode following the flowchart below



(2) Measurement of laser diode drive current

Replace W710 to a resistor (1Ω).

Measure the voltage across the resistor with a milli-voltmeter. When the voltage is more than 180mV, it shows that the life of the laser diode has expired



(3) Semi-fixed resistor on the APC PC board

The semi-fixed resistor on the APC printed circuit board which is attached to the pickup is used to adjust the laser power. Since this adjustment should be performed to match the characteristics of the whole optical block, do not touch the semi-fixed resistor.

If the laser power is lower than the specified value, the laser diode is almost worn out, and the laser pickup should be replaced.

If the semi-fixed resistor is adjusted while the pickup is functioning normally, the laser pickup may be damaged due to excessive current.

Replacement of Laser Pickup

Turn off the power switch and, disconnect the power cord from the AC outlet.

Replace the pickup with a normal one. (Refer to "Disassembly Procedures")

Plug in the power cord, and turn the power switch on. At this time, check that the laser emits for about 3 seconds and the objective lens moves up and down.
Note: Do not observe the laser beam directly.

Play a disc, and when it starts rotating, short circuit between TP5 (TEST) and TP7 (GND).

Adjust tracking gain.

Adjust tracking offset.

Disconnect TP5 (TEST) from TP7 (GND).

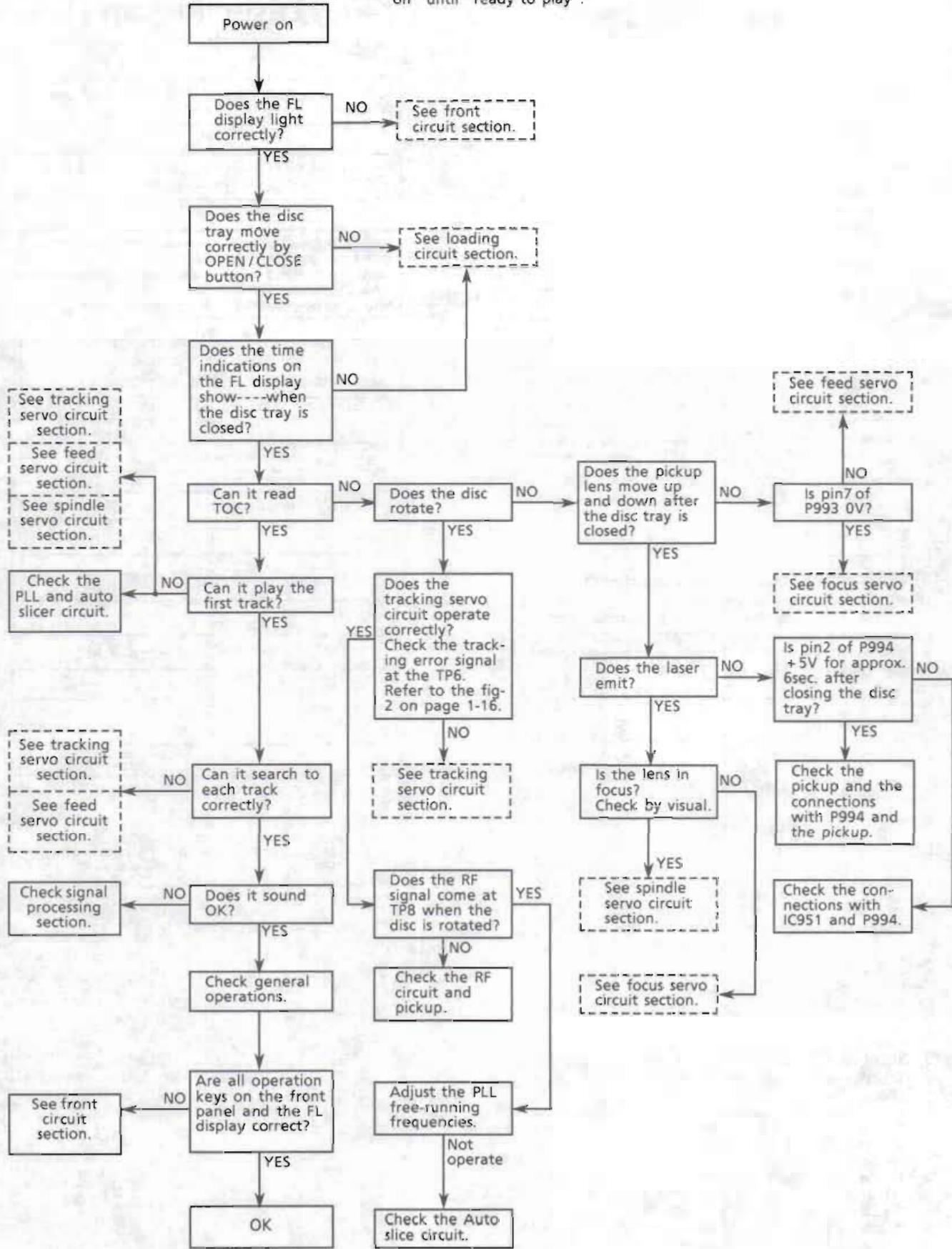
Check the eye-pattern at the TP8 (RF).

Finish.

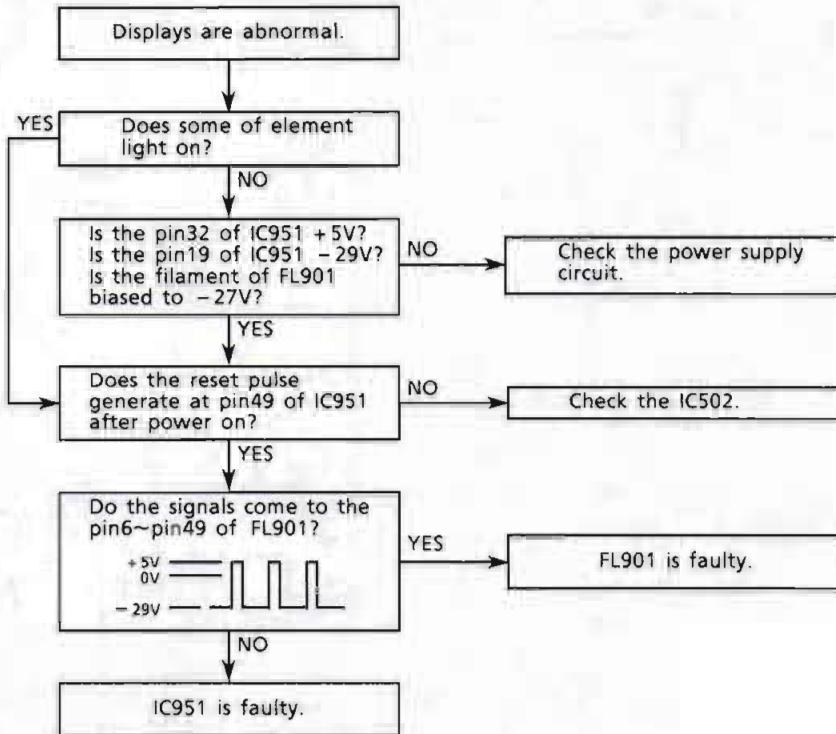
Note: Since one adjustment may affect other settings, repeat these adjustments a few times.

Troubleshooting

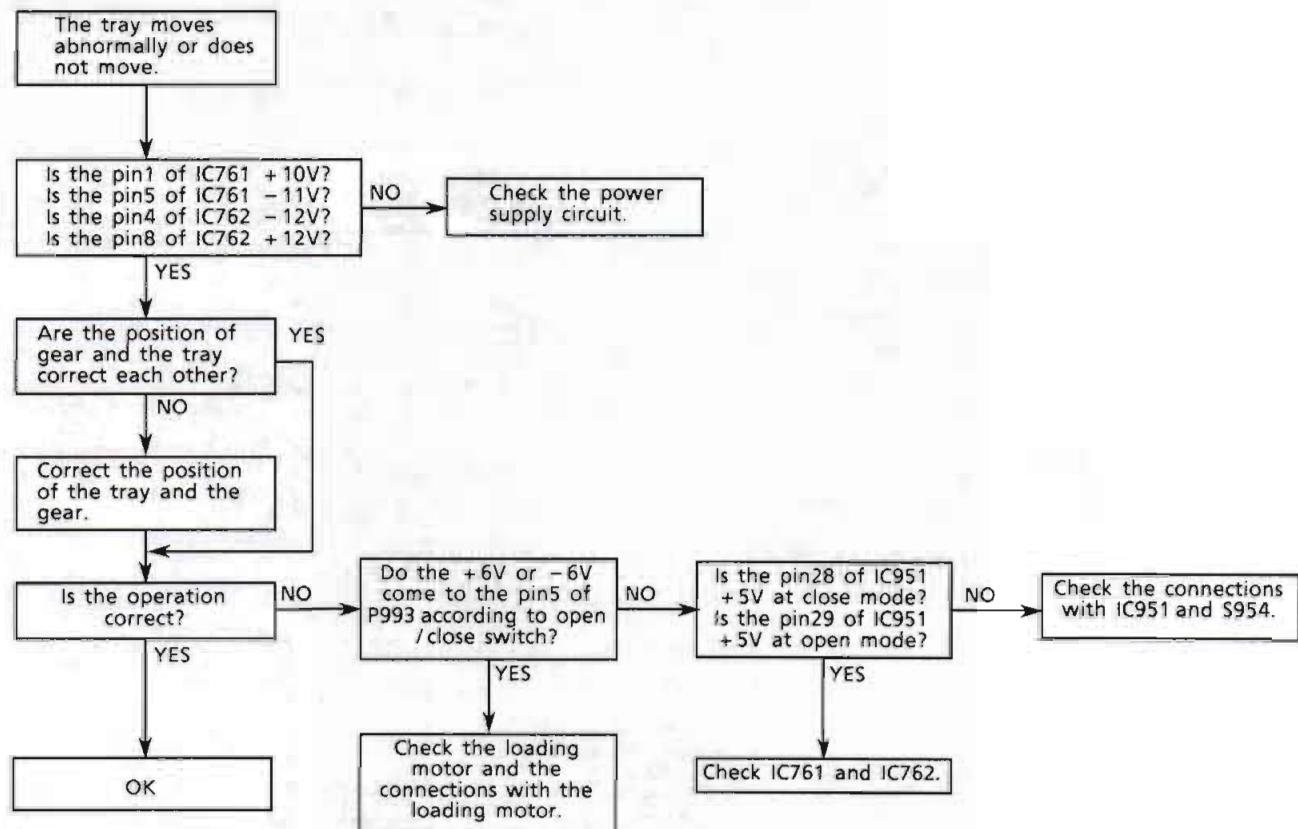
The following flowchart shows each circuit's condition about from "power on" until "ready to play".



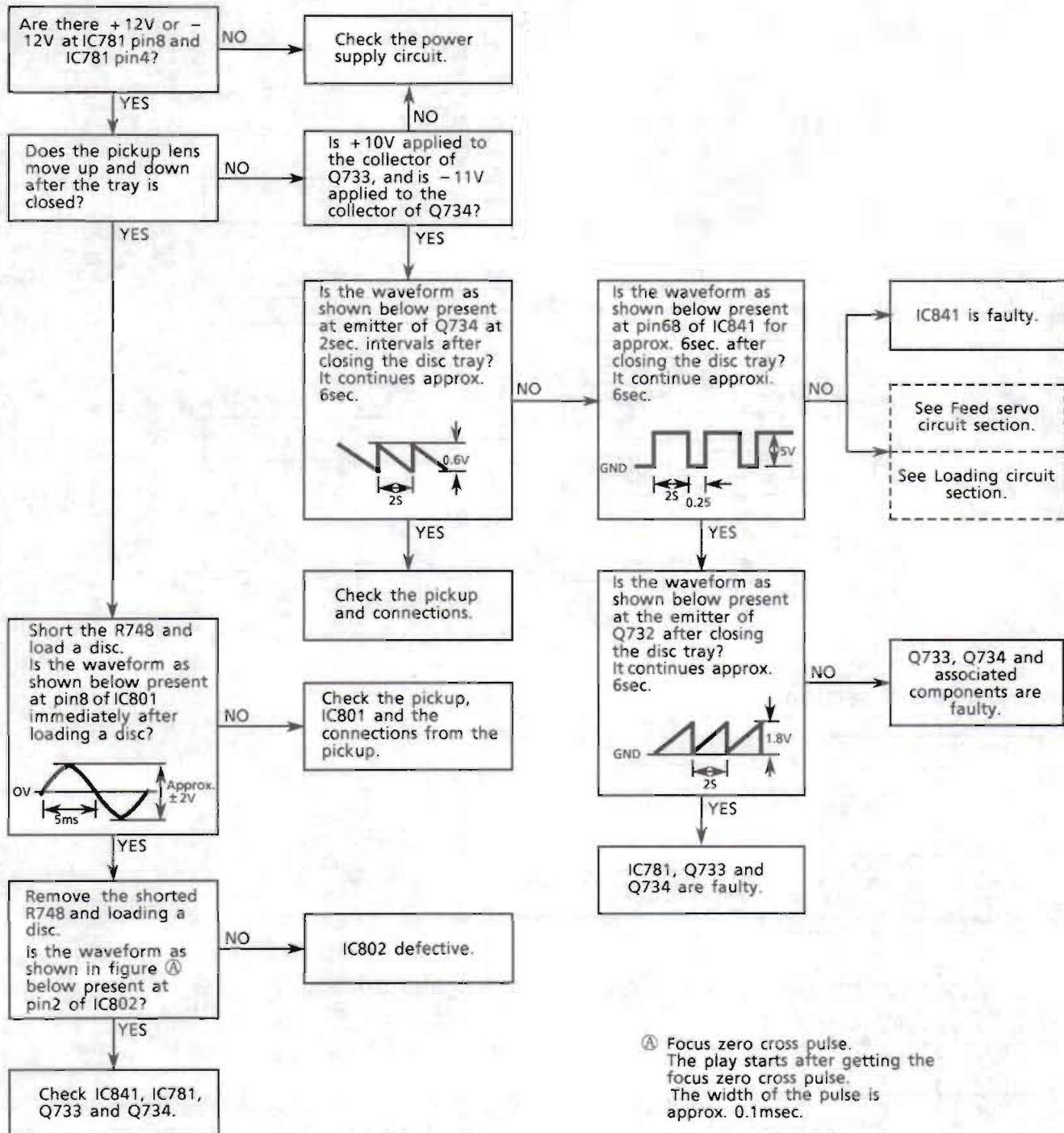
Front circuit Section



Loading circuit section

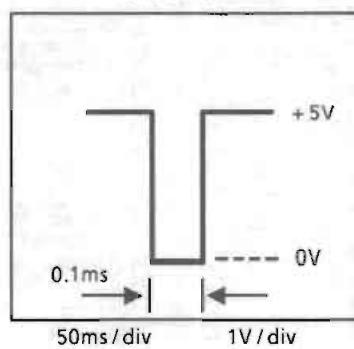


Focus servo circuit section

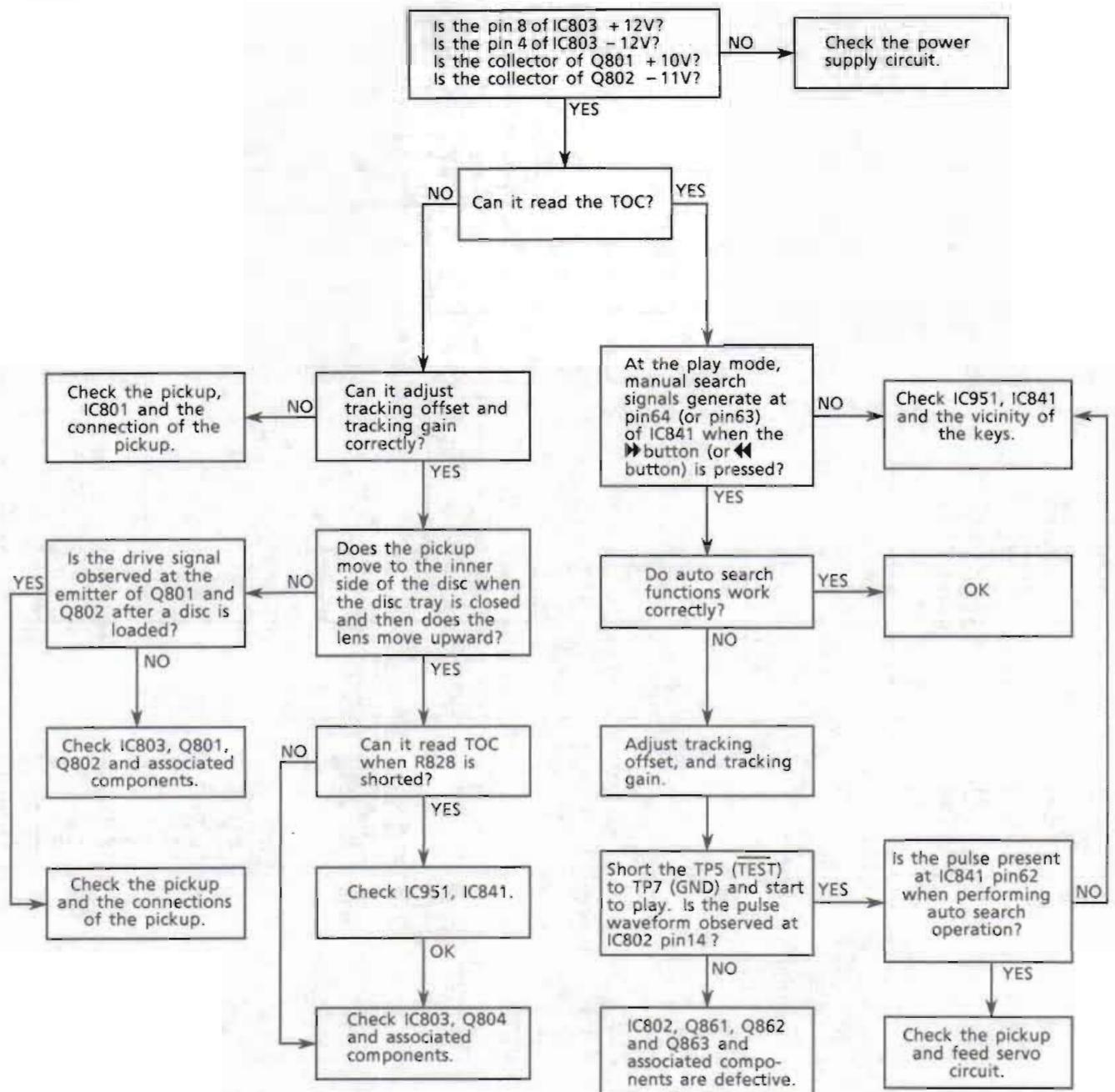


① Focus zero cross pulse.
The play starts after getting the focus zero cross pulse.
The width of the pulse is approx. 0.1msec.

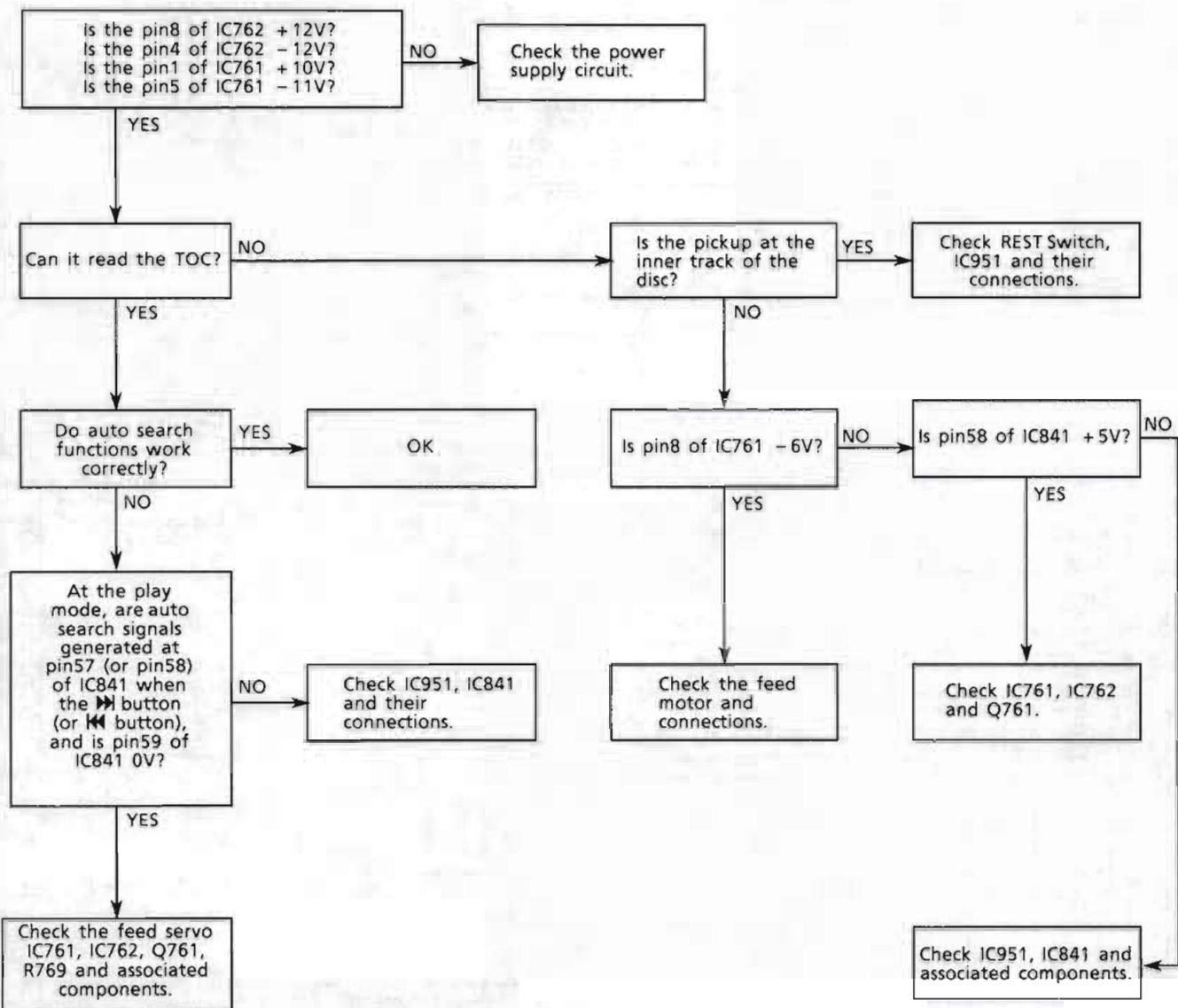
IC802 Pin2



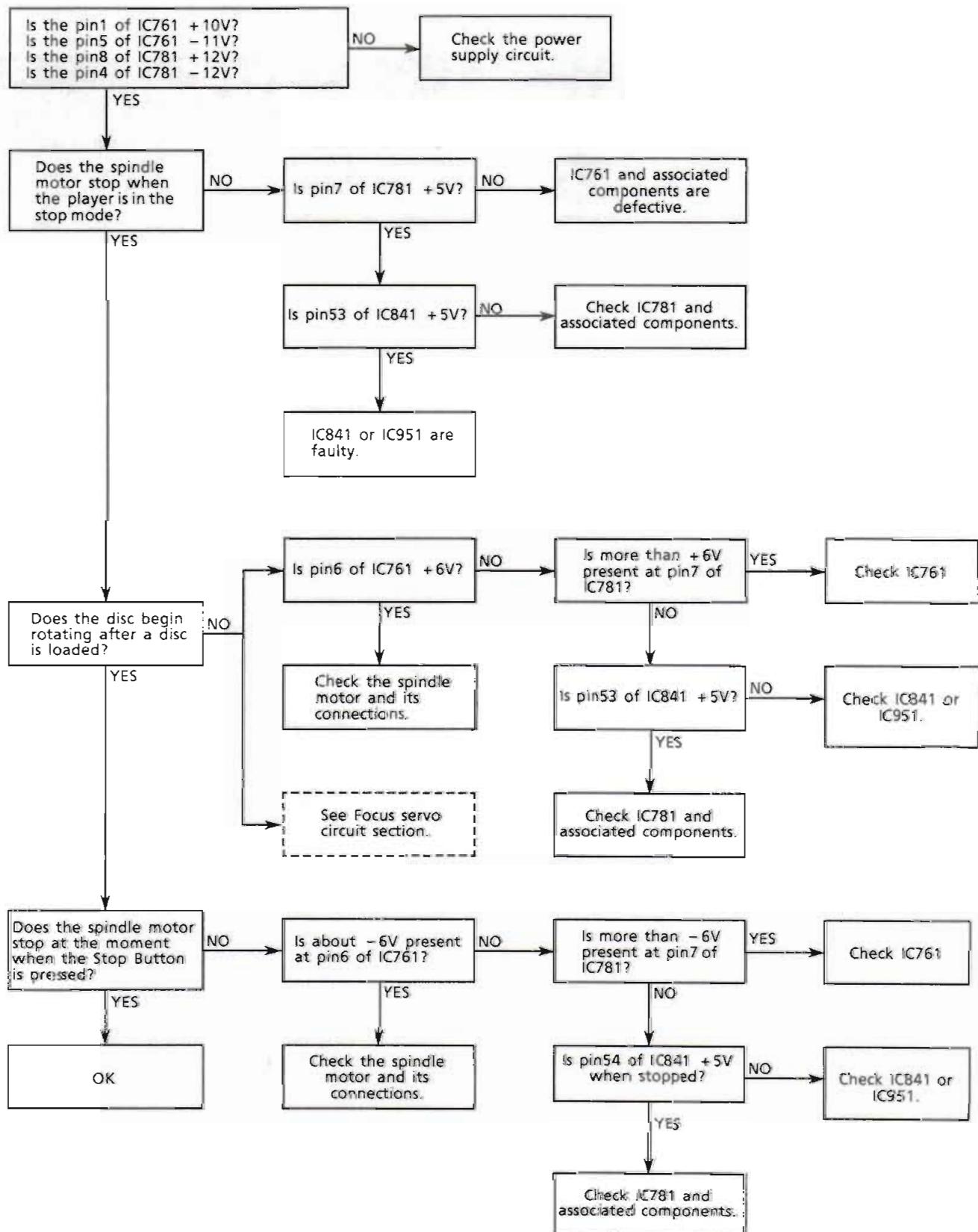
Tracking servo circuit section



Feed servo circuit section



Spindle servo circuit section



JVC

VICTOR COMPANY OF JAPAN, LIMITED

AUDIO PRODUCTS DIVISION, 1644, SHIMOTSURUMA, YAMATO-SHI, KANAGAWA-KEN, 242, JAPAN

(No. 20326)

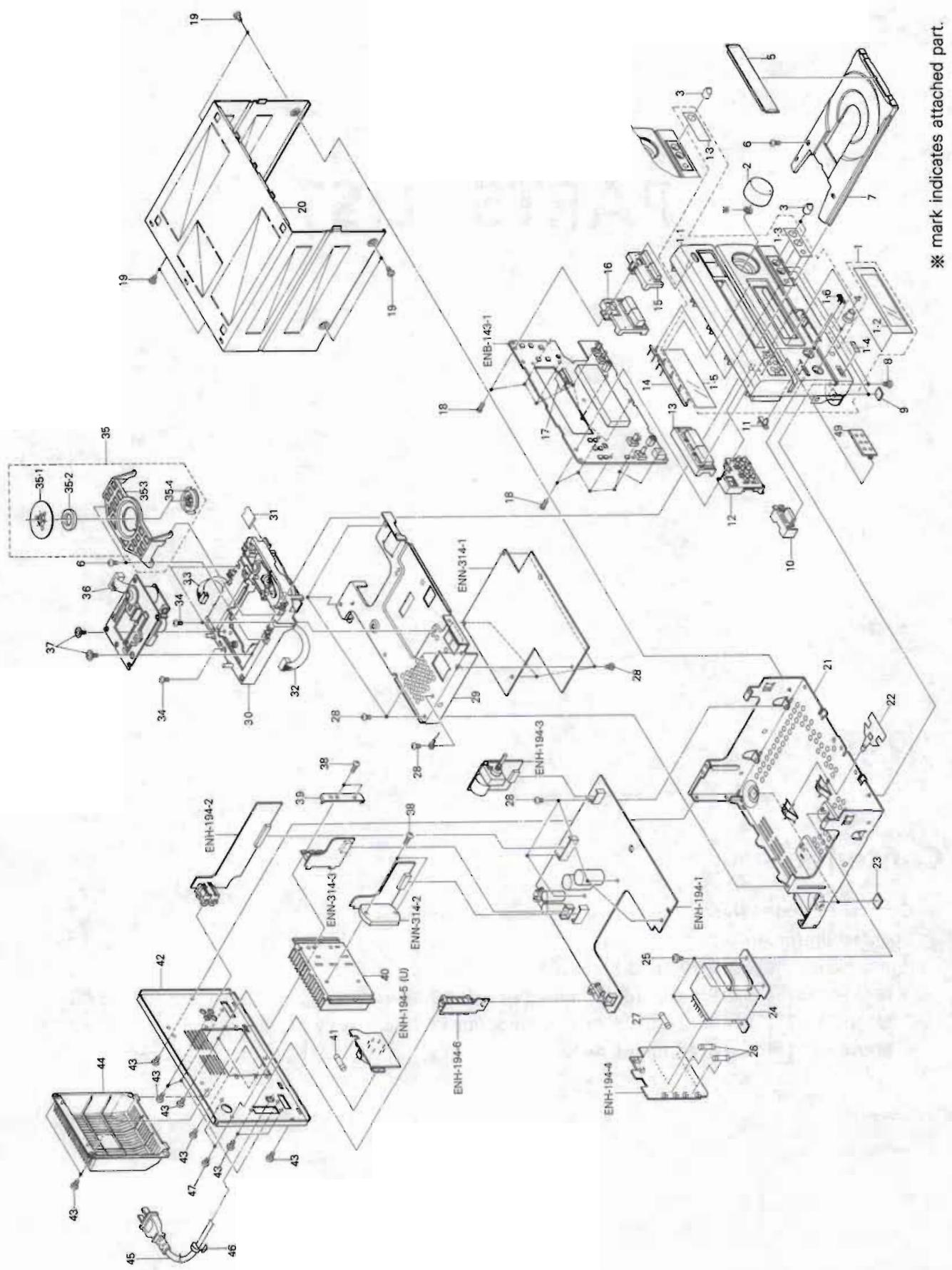
Printed in
JVC 9202 [S]

PARTS LIST

Contents

General Exploded View and Parts List	2-2
CD Mechanism Ass'y and Parts List	2-5
Printed Circuit Board Ass'y and Parts List	2-7
■ENH-194 <input type="checkbox"/> System Control & Input Selector PC Board Ass'y	2-7
■ENN-314 <input type="checkbox"/> CD Regulator & Power Amplifier PC Board Ass'y	2-12
■ENB-143 <input type="checkbox"/> Front PC Board Ass'y	2-16

General Exploded View and Parts List



■ Parts List

⚠	Item	Part Number	Part Name	Q'ty	Description	Areas
	1	EFP-AXMX44BKJ (S EFP-AXMX44BKE (S EFP-AXMX44BKU (S 1-1 E102537-002SM 1-2 E307915-001SM	Front Panel Ass'y Front Panel Ass'y Front Panel Ass'y Front Panel Window Screen	1 1 1 1 1		J Except J, U U Except J
	1-3 1-4 1-5	E307915-002SM E406939-001SM E406939-002SM E406943-002SM E75130-004SM	Window Screen Balance Plate Balance Plate Remote Plate FL Screen	1 1 1 1 1		J Except U U J
	1-6 2 3 4	E406971-001 E306549-001SS E406691-221SM E406691-221SM E306920-221SM	JVC Mark Volume Knob Knob Knob Knob	1 1 1 2 2	BALANCE BALANCE, MIC TONE	Except U U
	5 6 7 8 9	E307906-001SM SBSF3008M E12289-222SS SBSG3008M E406855-006SM	Fitting Screw Tray Screw Spacer	1 3 1 2 2	Front Foot	
	10 11 12 13 14	E307917-001SM E406938-001 E307898-002SS E307904-001SS E307910-001	Push Button Indicator Push Button Push Button Indicator	1 1 1 1 1	POWER SOURCE	
	15 16 17 18 19	E307902-001SS E307900-001SS EWR121G-15TT SDSF2610Z SDSG3006M	Push Button Push Button Flat Cable Screw Screw	1 1 1 12 6	PLAY FC511 for Metal Cover	
	20 21 22 23	E207537-002 E207537-005 E102532-001SM E407010-003SM E406855-007SM	Metal Cover Metal Cover AMP Chassis Base Protect Cover Spacer	1 1 2 2 2	Rear Foot	Except J J
⚠ ⚠ ⚠ ⚠	24 25	ETP1070-24AJAJ ETP1070-24FAJ ETP1070-24EAJ ETP1070-24EAJBS E65389-004	Power Transformer Power Transformer Power Transformer Power Transformer Special Screw	1 1 1 1 4	T002 T002 T002 T002	J, C U Except J, C, U, BS BS
⚠ ⚠ ⚠ ⚠ ⚠	26 27	QMF51U1-1R6S QMF51E2-1R25J1 QMF51E2-1R2J1BS QMF51U1-2ROS QMF51E2-2R0J1	Fuse Fuse Fuse Fuse Fuse	2 2 2 1 1	F003, F004 F003, F004 F003, F004 F001 F001	J, C Except J, C, BS BS J, C U
⚠ ⚠	28 29	QMF51E2-1R0J1 QMF51E2-1R0J1BS SBSG3008CC SBSG3008CC E102531-001SM	Fuse Fuse Screw Screw CD Chassis Base	1 1 13 14 1	F001 F001	Except J, C, U, BS BS Except J, C J, C
	30 31 32 33 34	EWR1DE-23TT EWS256-B102 EWS254-B103 SBST3006Z	CD Mechanism Unit Ass'y Flat Cable Socket Wire Ass'y Socket Wire Ass'y Screw	1 1 1 1 3	See page 2-5 13Pin 6Pin 4Pin	
	35 35-1 35-2 35-3 35-4	E306837-003 E306836-003 E74897-002 E26756-001 E306835-001	Clamper Base Ass'y Yoke Magnet Clamper Base Clamper	1 1 1 1 1		

	Item	Part Number	Part Name	Q'ty	Description	Areas
	36 37 38 39 40	EWS26A-B414 E75871-003 SBSG3014CC E406969-001SM E307908-001SM	Socket Wire Ass'y Special Screw Screw Leaf Spring Heat Sink	1 2 4 1 1	10Pin	
	41 42 43 44	QMF51E2-1R0J1 E207354-004SM E207354-005SM E207354-006SM E207354-007SM	Fuse Rear Panel Rear Panel Rear Panel Rear Panel	1 1 1 1 1	F002	U J C U A, BS
	43 44	E207354-008SM E207354-010SM E73273-006 E207356-001SM E207356-002SM	Rear Panel Rear Panel Special Screw Rear Cover Rear Cover	1 1 12 1 1		EN, EF, G, GI VX Except J J
 	45	QMP1D00-200H QMP2560-244 QMP3900-200 QMP7520-200 QMP9017-008BS	Power Cord Power Cord Power Cord Power Cord Power Cord	1 1 1 1 1		J, C A EN, EF, G, GI, VX U BS
 	46 47 48 49	QHS3876-162 QHS3876-162BS SBST3006M E73967-002 E307610-221SM	Cord Stopper Cord Stopper Screw Spacer Ornament	1 1 2 1 1		Except BS BS U
	— — — — —	E61029-009 E70891-001 E406507-001 E65507-001 E67199-001	Number Label Class 1 Label Mecha Caution Label Caution Label Fuse Caution Label	1 1 1 1 1		Except J Except J, C Except J C J
	— — — — —	QZL1001-001 E45858-002 E70027-001 QZL1031-101 E407091-053	UL Label CSA Label Approval Label SEV Label FTZ Label	1 1 1 1 1		J C EN EF G

The Marks for Designated Areas

Safety Parts

J.....the U.S.A.

GI.....Italy

C.....Canada

BS.....the U.K.

A.....Australia

VX.....Poland, Soviet Union and Rumania

EN.....Scandinavia

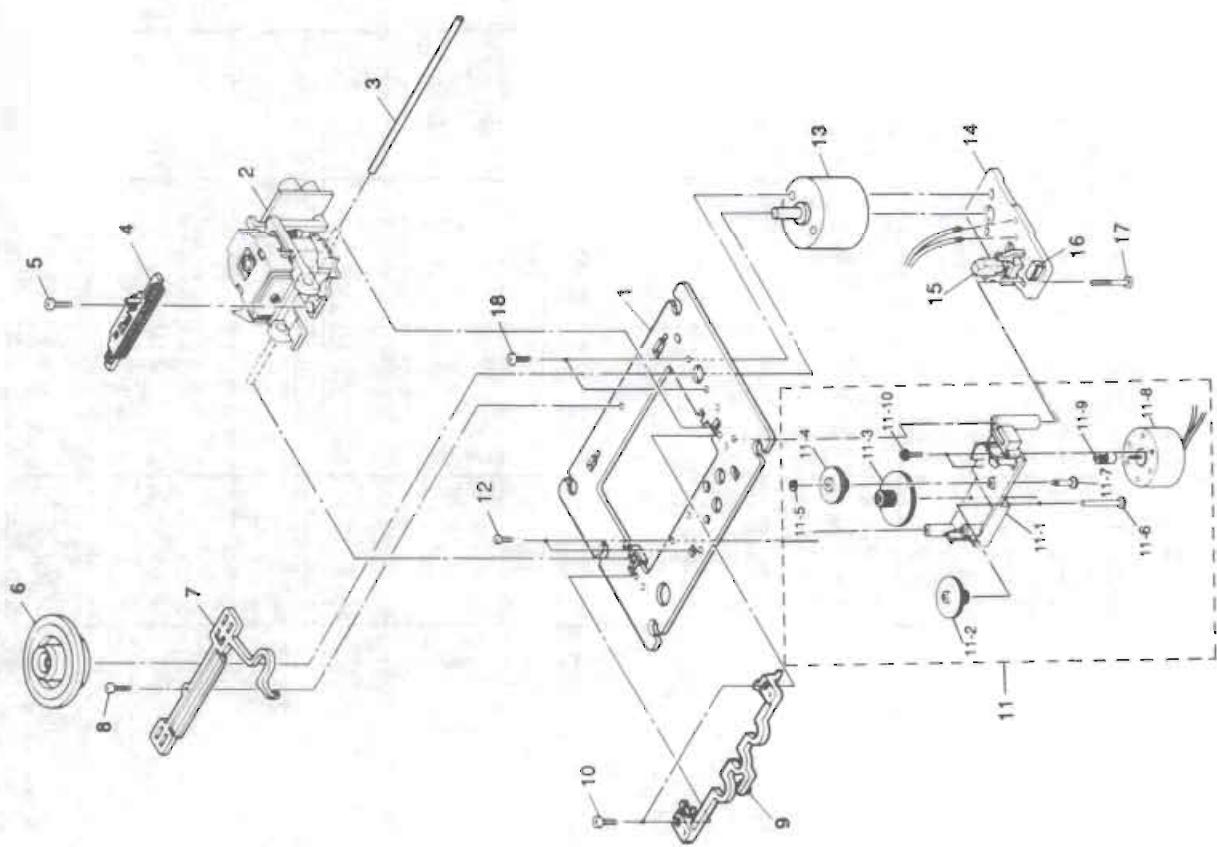
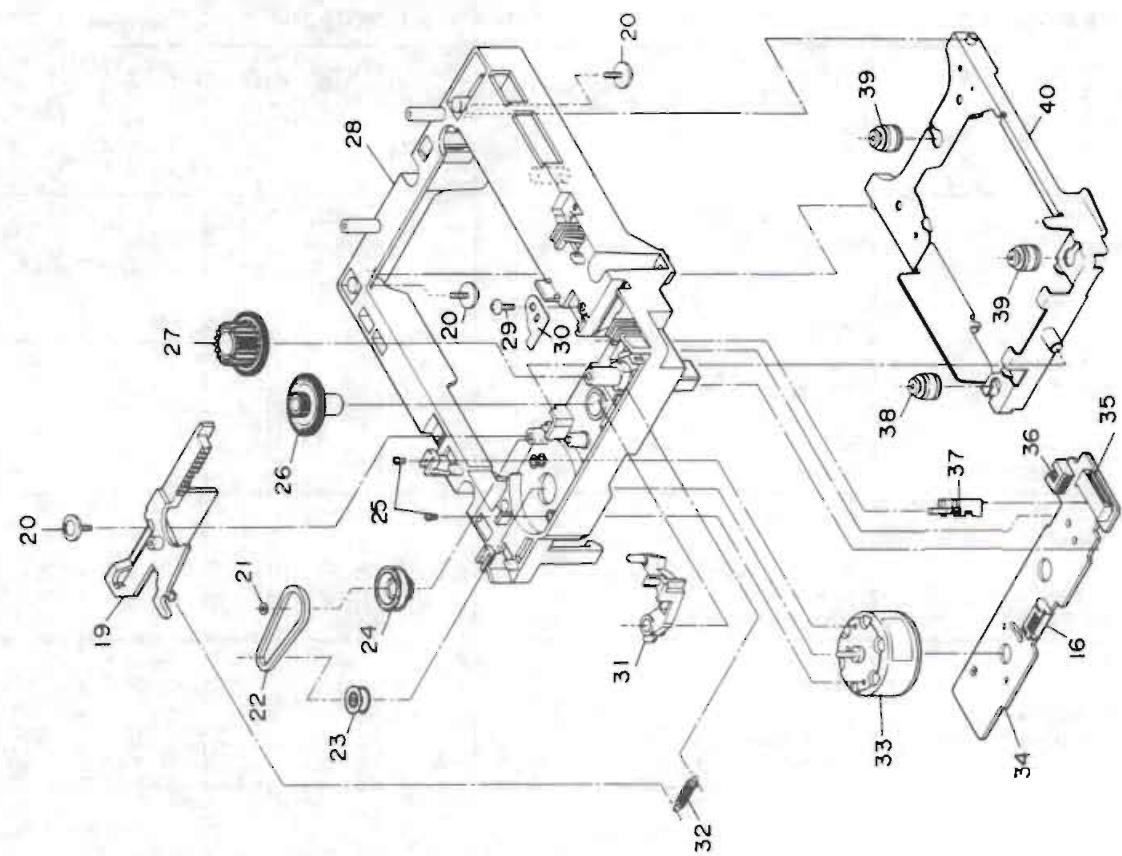
U.....Universal Type

EF.....Continental Europe

No mark indicates all areas.

G.....Germany

CD Mechanism Ass'y and Parts List



■ Parts List

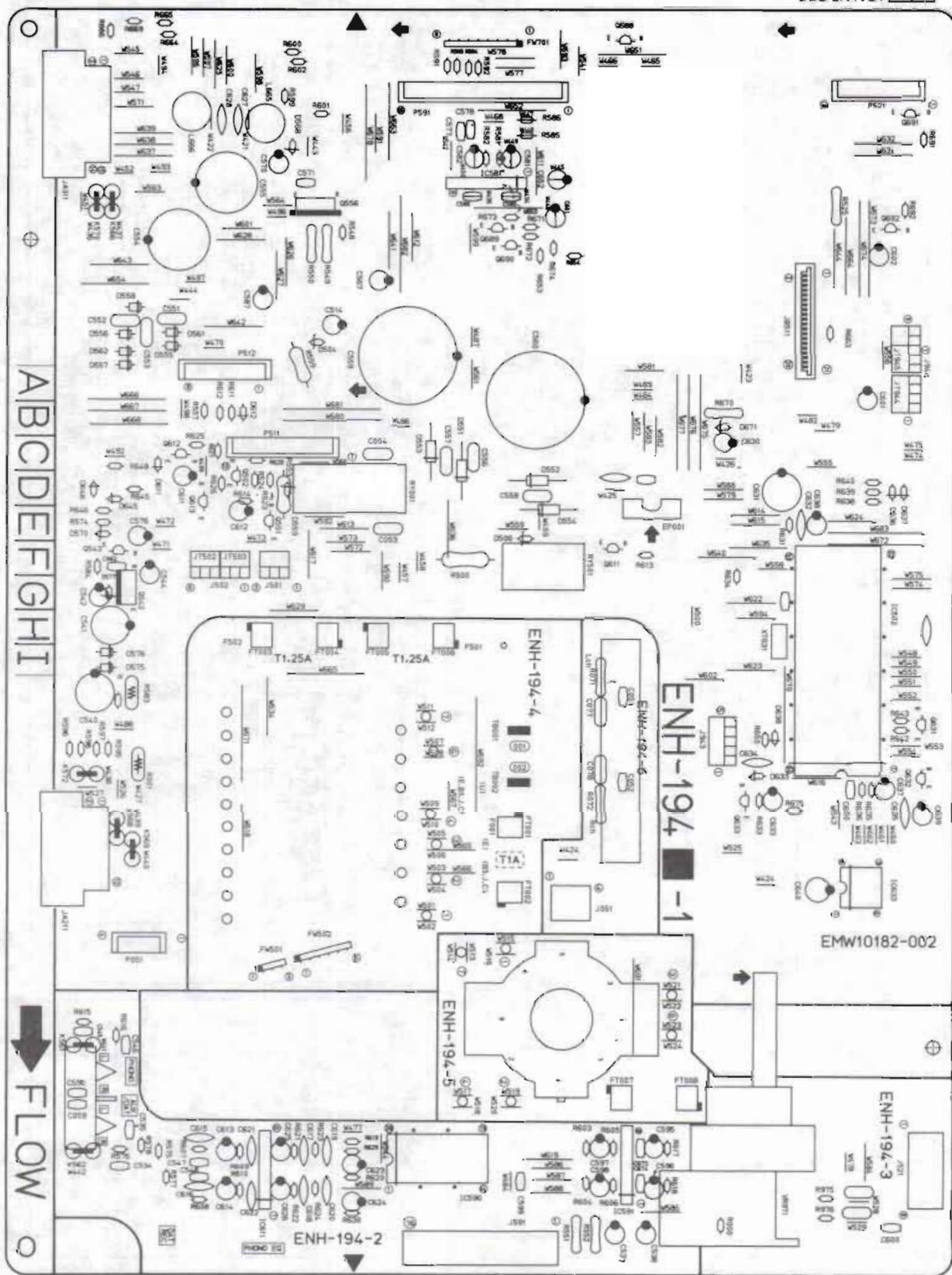
Item	Part Number	Part Name	Q'ty	Description	Areas
1	E26487-003	Mechanism Base	1		
2	OPTIMA-5S	Pick up Ass'y	1		
3	E74930-003	Shaft	1		
4	E306282-001	Rack Ass'y	1		
5	SPSH2050M	Screw	1		
6	E406064-002	Turn Table Ass'y	1		
7	E306275-003	Support	1		
8	SDST2005Z	Screw	1		
9	E306277-001	Holder	1		
10	SDST2004Z	Screw	2		
11	SE10351-11	Gear Ass'y	1		
11-1	E306276-001	Gear Base	1		
11-2	E75444-001	Gear	1		
11-3	E75443-001	Gear	1		
11-4	E75445-001	Gear	1		
11-5	WDM163550	Slit Washer	1		
11-6	E75494-003	Shaft	2		
11-7	E75494-002	Shaft	1		
11-8	HKN-3A6GRDNV	Feed Motor	1		
11-9	E75493-001	Pinion Gear	1		
11-10	LPSH1735Z	Screw	2		
12	E72713-001	Special Screw	2		
13	E74539-001B	Spindle Motor	1		
14	E12114-005 (S)	Circuit Board	1		
15	ESB1100-005	Leaf Switch	1	S001	
16	EMV5109-006B	6P Plug Ass'y	2	P011	
17	E75832-001	Special Screw	1		
18	SDSP2003N	Screw	2		
19	E306834-001	Cam	1		
20	E65923-003	Special Screw	3		
21	E72024-001	Speed Nut	1		
22	E75950-002	Belt	1		
23	E75984-001	Motor Pulley	1		
24	E75985-001	Gear (1)	1		
25	SPSK2640Z	Screw	2		
26	E75986-002	Gear (2)	1		
27	E75987-001	Gear (3)	1		
28	E12288-002	Loading Base	1		
29	SBSF3008Z	Screw	1		
30	E75988-001	Plate	1		
31	E306833-001	Lever	1		
32	E75989-001	Spring	1		
33	MMN-6F1LB8Q	Loading Motor	1		
34	EMW10060-002 (S)	Circuit Board	1		
35	EMV7123-013R	Connector	1	13Pin	
36	EMV5109-004B	Plug Ass'y	1	4Pin	
37	ESS1200-002	Switch	1		
38	E75609-002	Insulator	1		
39	E75609-001	Insulator	2		
40	E307087-001	Elevator Base Ass'y	1		

Printed Circuit Board Ass'y and Parts List

■ ENH-194 □ System Control & Input Selector PC Board Ass'y (Except the U.S.A. & Canada)

Note : ENH-194 □ varies according to the areas employed. See note (1) when placing an order.

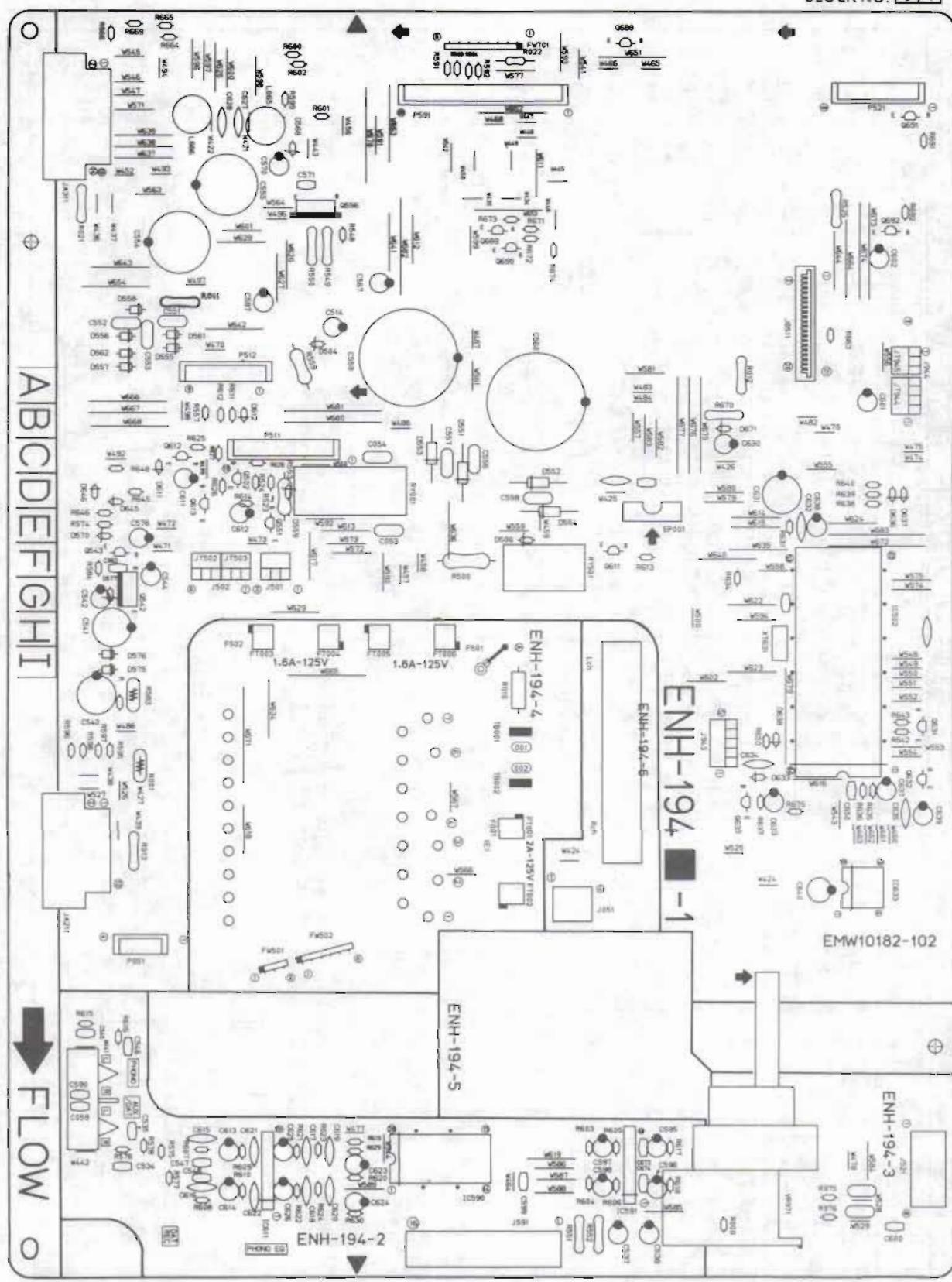
BLOCK NO. 0 1



■ ENH-194 □ System Control & Input Selector PC Board Ass'y (Only for the U.S.A. & Canada)

Note : ENH-194 □ varies according to the areas employed. See note (1) when placing an order.

BLOCK NO. 01



Others

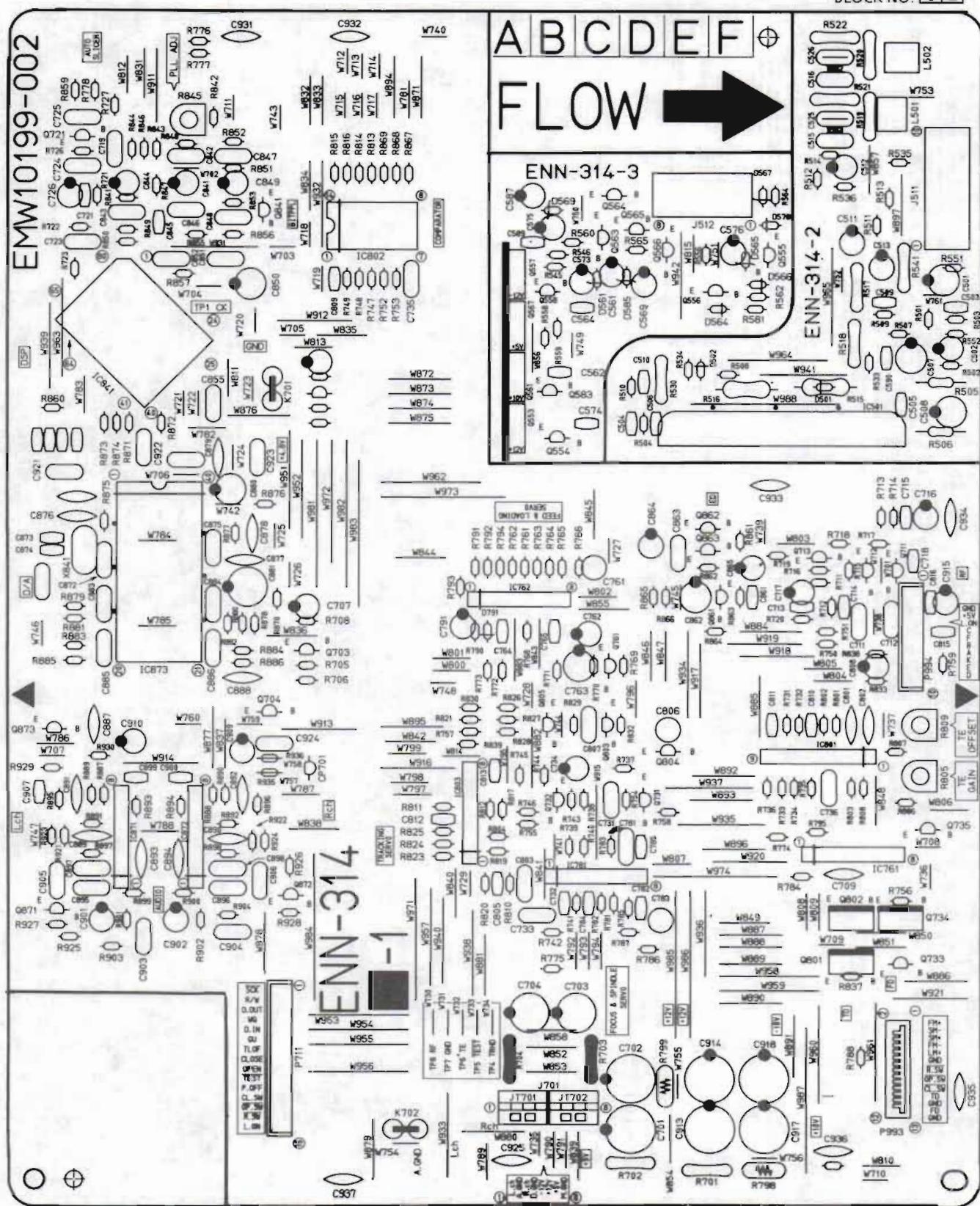
BLOCK NO. 01

△	ITEM	PART NUMBER	DESCRIPTION	AREA
		EMW10182-102	CIRCUIT BOARD	A
		EMW10182-102	CIRCUIT BOARD	B
		EMW10182-002	CIRCUIT BOARD	C
		EMW10182-002	CIRCUIT BOARD	D
		EMW10182-002	CIRCUIT BOARD	E
		EMW10182-002BS	CIRCUIT BOARD	FBS
		EMW10182-002	CIRCUIT BOARD	G
J001		EMB90YY-401A	SPEAKER TERMINAL	
J051		EMV7125-004R	CONNECTOR(4PIN)	
J501		EMV7122-103	CONNECTOR(3PIN)	
J521		EMV7125-008R	CONNECTOR(8PIN)	
J561		EMN00TV-405A	4P PIN JACK(PHONO,AUX/DAT)	
J591		EMV7125-016R	CONNECTOR(16PIN)	
J943		EMV7122-005	CONNECTOR(5PIN)	
K561		EN28101-008	INDUCTOR	G
K562		EN28101-008	INDUCTOR	G
K566		EN28101-007	INDUCTOR	G
K568		EN28101-007	INDUCTOR	G
K569		EN28101-007	INDUCTOR	G
K570		EN28101-007	INDUCTOR	G
K572		EN28101-007	INDUCTOR	G
P051		EMV5125-004	PLUG ASSY(4PIN)	
P511		EMV5125-010	PLUG ASSY(10PIN)	
P512		EMV5125-008	PLUG ASSY(8PIN)	
P521		EMV5125-008	PLUG ASSY(8PIN)	
P591		EMV5125-016	PLUG ASSY(16PIN)	
△ S001		QSR0085-018	VOLTAGE SELECTOR	C
EP001		E70859-001	EARTH PLATE	
FT001		VMZ0087-001	FUSE CLIP	
FT002		VMZ0087-001	FUSE CLIP	
FT003		VMZ0087-001	FUSE CLIP	
FT004		VMZ0087-001	FUSE CLIP	
FT005		VMZ0087-001	FUSE CLIP	
FT006		VMZ0087-001	FUSE CLIP	
FT007		VMZ0087-001	FUSE CLIP	C
FT008		VMZ0087-001	FUSE CLIP	C
FW501		EWR33B-10LST	FLAT WIRE(3PIN)	
FW502		EWR36B-10LST	FLAT WIRE(6PIN)	
FW701		EWR38B-16LST	FLAT WIRE(8PIN)	
JA211		EMV7127-011	CONNECTOR(11PIN)	
JA311		EMV7127-015	CONNECTOR(15PIN)	
JB511		VMC0161-021	PIN CONNECTOR(21PIN)	
JT502		EMV7122-103	CONNECTOR(3PIN)	
JT503		EMV7122-103	CONNECTOR(3PIN)	
JT944		EMV7122-004	CONNECTOR(4PIN)	
JT945		EMV7122-103	CONNECTOR(3PIN)	A
JT945		EMV7122-103	CONNECTOR(3PIN)	B
JT945		EMV7122-005	CONNECTOR(3PIN)	C
JT945		EMV7122-103	CONNECTOR(3PIN)	D
JT945		EMV7122-103	CONNECTOR(3PIN)	E
JT945		EMV7122-103	CONNECTOR(3PIN)	FBS
JT945		EMV7122-103	CONNECTOR(3PIN)	G
LB001		E67132-T2R0	FUSE LABEL	C
RY001		ESK1D12-211M	RELAY(POWER SECONDARY)	
RY501		ESK8D24-212	RELAY(SPEAKER)	
TB001		EMZ4001-001	TAB	
TB002		EMZ4001-001	TAB	
TW001		EWT011-090	TERMINAL, WIRE	
TW001		EWT011-090	TERMINAL WIRE	B
XT631		ECX0004-194KM	RESONATOR	

△ : SAFETY PARTS

■ENN-314 □ CD Regulator & Power Amplifier PC Board Ass'y

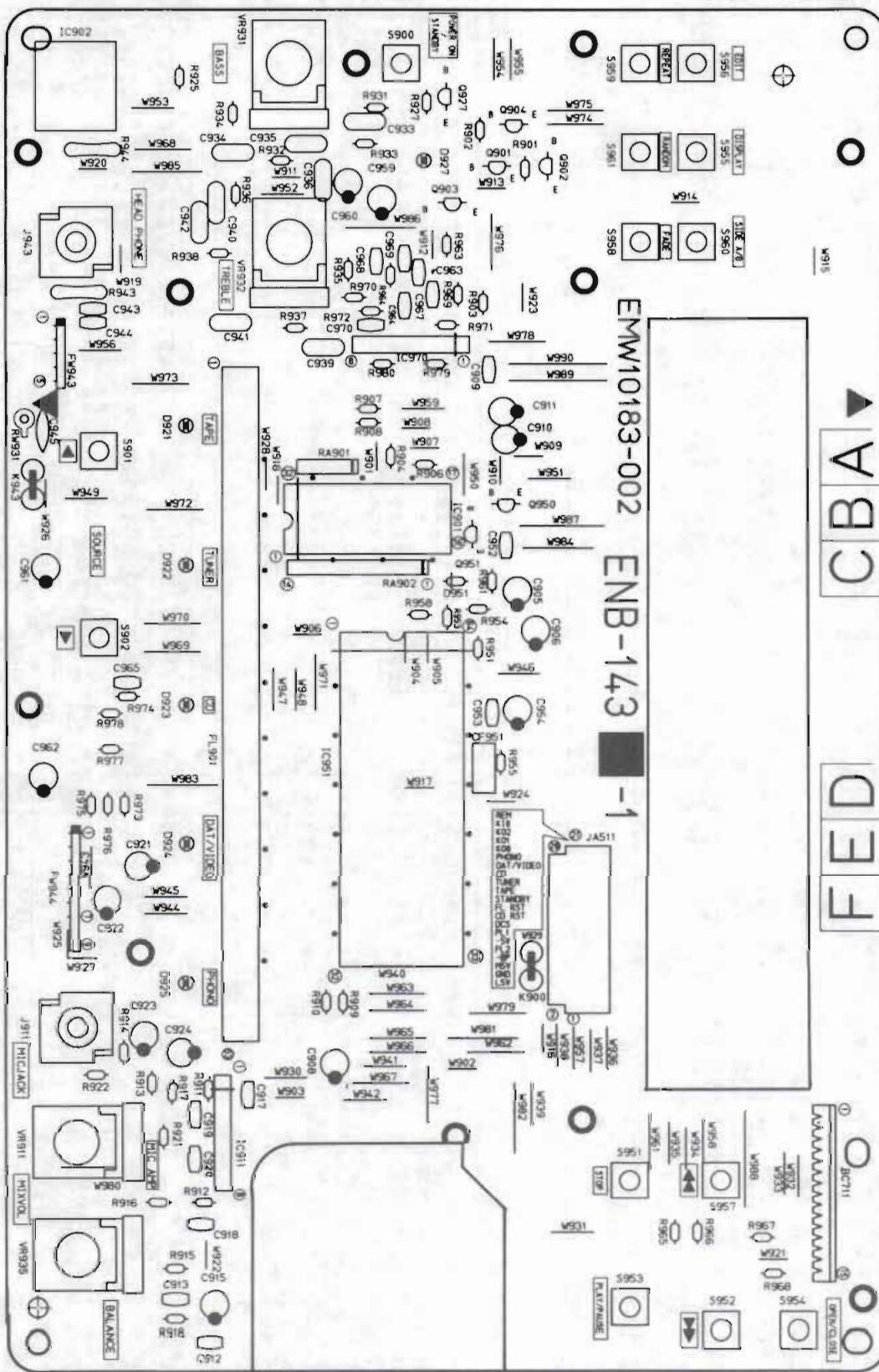
Note : ENN-314 □ varies according to the areas employed. See note (1) when placing an order.



■ENB-143□ Front PC Board Ass'y

Note : ENB-143 □ varies according to the areas employed. See note (1) when placing an order.

BLOCK NO. 03



Others

BLOCK NO. 03

△	ITEM	PART NUMBER	DESCRIPTION	AREA
		EMW10183-002	CIRCUIT BOARD	
J911		QMS3R10-E40S	MINI JACK(MICROPHONE)	E
J943		QMS3R10-E40S	MINI JACK(HEADPHONE)	
K900		ENZ8101-008	INDUCTOR	C
K943		ENZ8101-008	INDUCTOR	C
S900		ESP0001-023M	TACT SWITCH(SOURCE→)	
S901		ESP0001-023M	TACT SWITCH(SOURCE←)	
S902		ESP0001-023M	TACT SWITCH(POWER)	
S951		ESP0001-023M	TACT SWITCH(STOP/CLEAR)	
S952		ESP0001-023M	TACT SWITCH(FORWARD SKIP)	
S953		ESP0001-023M	TACT SWITCH(PLAY/PAUSE)	
S954		ESP0001-023M	TACT SWITCH(OPEN/CLOSE)	
S955		ESP0001-023M	TACT SWITCH(DISPLAY)	
S956		ESP0001-023M	TACT SWITCH(A EDIT)	
S957		ESP0001-023M	TACT SWITCH(BACKWARD SKIP)	
S958		ESP0001-023M	TACT SWITCH(FADE)	
S959		ESP0001-023M	TACT SWITCH(REPEAT)	
S960		ESP0001-023M	TACT SWITCH(SIDE A/B)	
S961		ESP0001-023M	TACT SWITCH(RANDOM)	
BC711		EWS26F-G416J2	SOCKET WIRE(1SPIN)	
BK901		E307913-001	FL HOLDER	
BK902		E307913-002	FL HOLDER	
CF951		ECX0004-194KM	RESONATOR	
FL901		ELU0001-131	FL TUBE	
FS901		E3400-444	FELT SPACER	
FW943		EWR35B-13LST	FLAT WIRE(5PIN)	
FW944		EWR37B-13LST	FLAT WIRE(9PIN)	A
FW944		EWR37B-13LST	FLAT WIRE(9PIN)	B
FW944		EWR37B-13LST	FLAT WIRE(9PIN)	C
FW944		EWR37B-13LST	FLAT WIRE(9PIN)	D
FW944		EWR39B-13LST	FLAT WIRE(9PIN)	E
JA511		VMC0161-R21	PIN CONNECTOR(21PIN)	
RW931		EWT011-104	TERMINAL WIRE	A
RW931		EWT011-104	TERMINAL WIRE	C

△ : SAFETY PARTS

— MEMO —

— MEMO —

Schematic Diagrams

A B C D E F G H I J K L M N O P Q R S

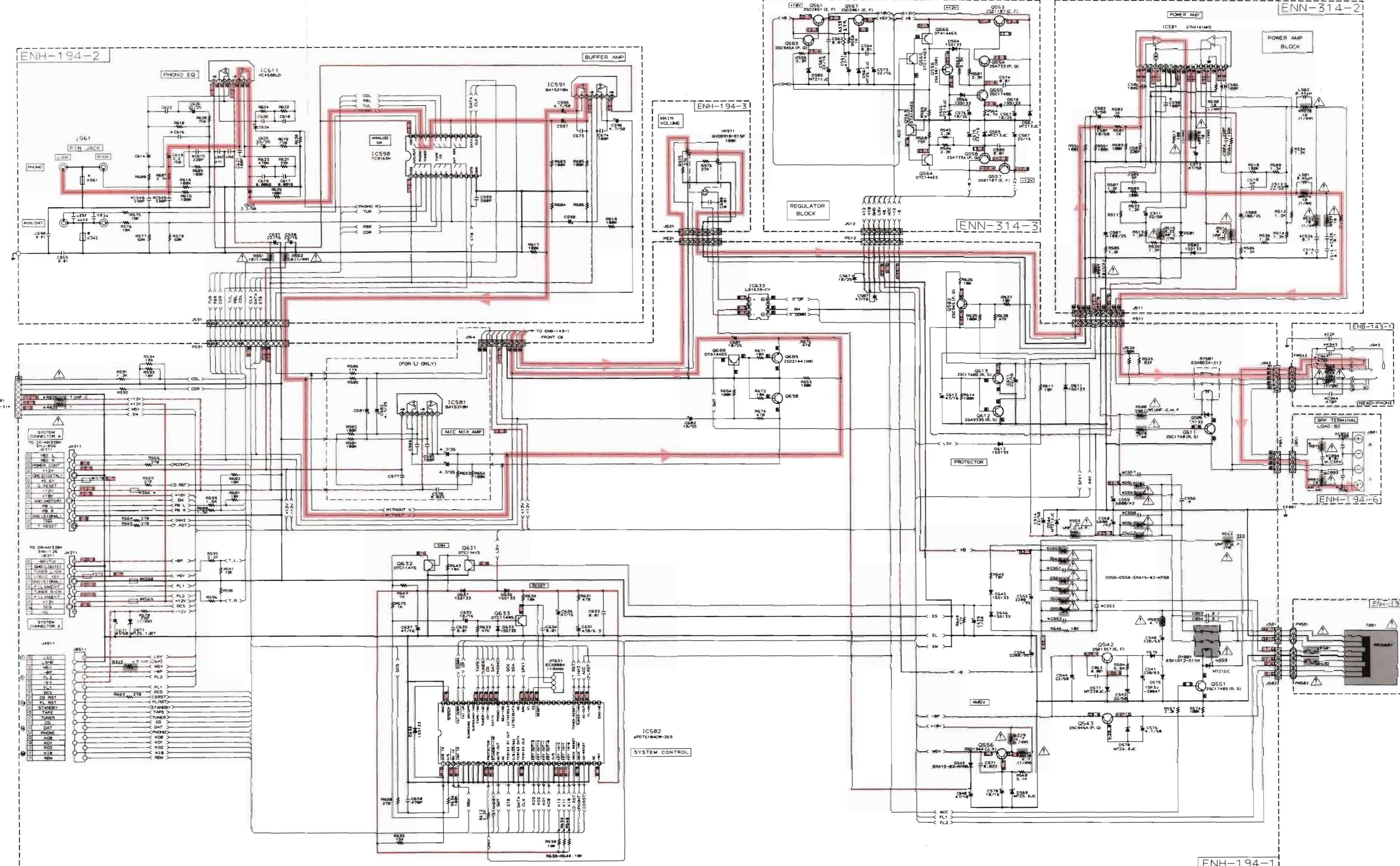
(1) Input Selector, System Control, Power Supply and Power Amplifier Section

SYMBOL	J	C	U	EN, EF, A, V, VX, BS	G, GI
ES81, ES82	1. 6A-125V	1. 6A-125V	T1, 25A	T1, 25A	
C051, C052	NONE	NONE	NONE	NONE	USED
R071, R072	NONE	NONE	NONE	NONE	USED
C083, C084	NONE	NONE	NONE	NONE	USED
C077, C078	NONE	NONE	NONE	NONE	USED
C537, C538	NONE	NONE	NONE	NONE	USED
K539	SHORT	SHORT	NONE	NONE	USED
RS30, RS17, RS41	UNF. C.	UNF. C.	UNF. F.	UNF. F.	

SYMBOL	J	C	U	EN, EF, A, V, VX, BS	G, GI
C530	UNF. C.	UNF. F.	UNF. F.	UNF. F.	USED
C556, C557, C568	0.01/100	0.01/100	0.01/100	0.01/100	
C551, C552, C553	0.01/100	0.01/100	0.01/100	0.01/100	
R021, R022	USED	USED	SHORT	SHORT	
R566	UNF. C.	UNF. C.	UNF. F.	UNF. F.	
C545, C546	NONE	NONE	USED		

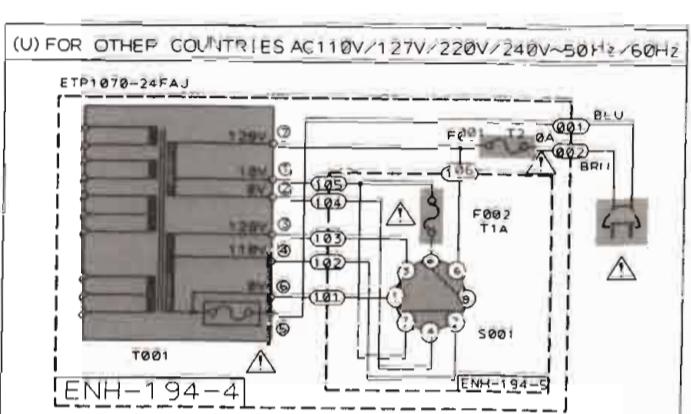
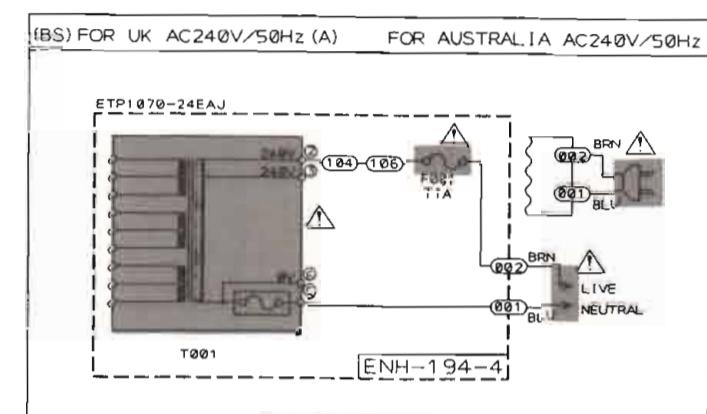
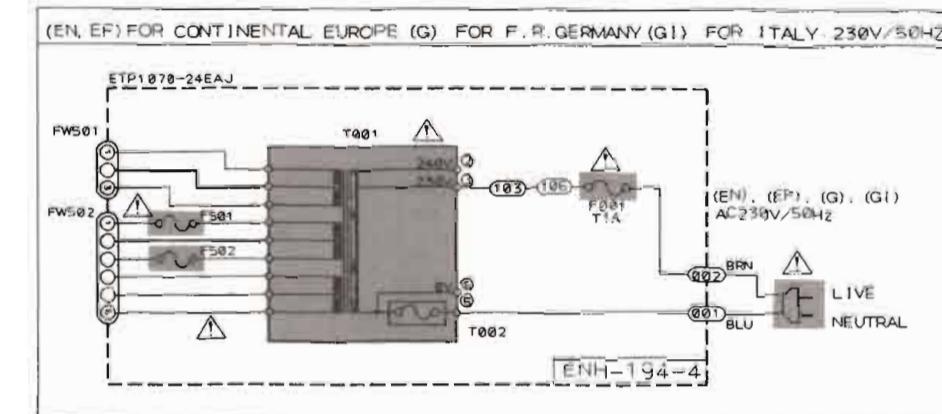
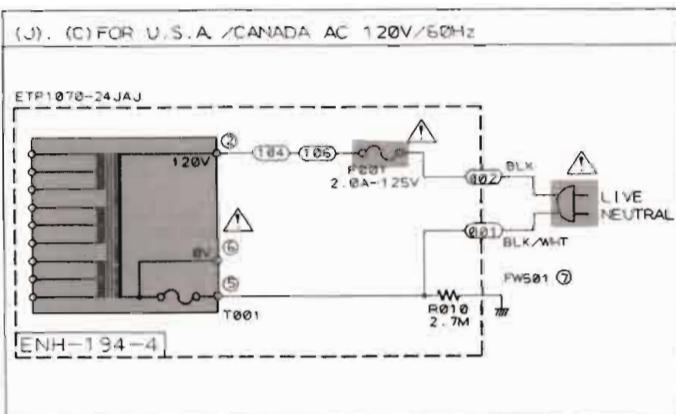
SYMBOL	J	C	U	EN, EF, A, V, VX, BS	G, GI
C615, C616	100P	100P	100P	220P	
K561	SHORT	SHORT	SHORT	SHORT	USED
K562	SHORT	SHORT	SHORT	SHORT	USED
K565	SHORT	SHORT	SHORT	SHORT	USED
K566	SHORT	SHORT	SHORT	SHORT	USED
K567	SHORT	SHORT	SHORT	SHORT	USED
K568	SHORT	SHORT	SHORT	SHORT	USED
K569	SHORT	SHORT	SHORT	SHORT	USED

SYMBOL	J	C	U	EN, EF, A, V, VX, BS	G, GI
D551-D554	ERB12	ERB12	ERB12	ERB12	
P549	UNF. C.	UNF. C.	UNF. F.	UNF. F.	
C545, C546	NONE	NONE	NONE	NONE	USED
RS19, RS20	UNF. C.	UNF. C.	UNF. F.	UNF. F.	
RS21, RS22	UNF. C.	UNF. C.	UNF. F.	UNF. F.	



A B C D E F G H I J K L M N O P Q R S

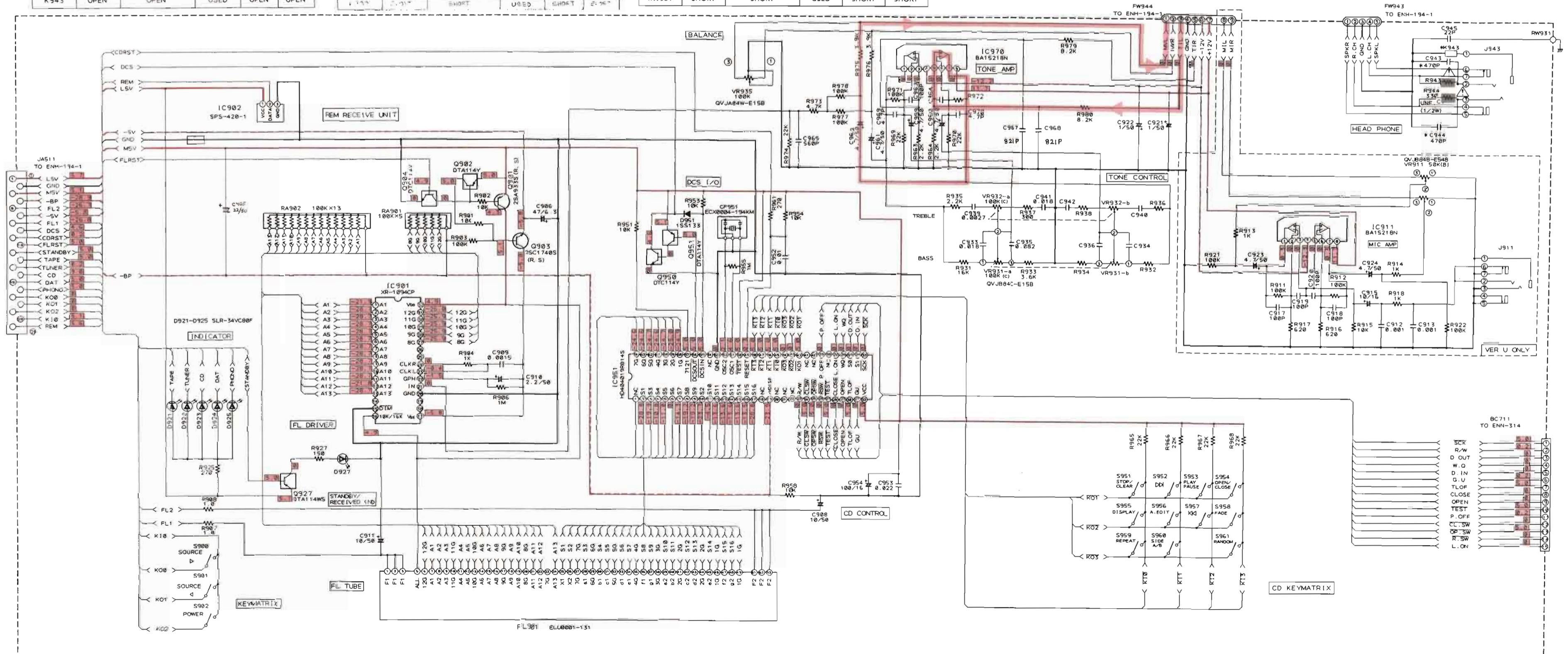
(2) Power Primary and Front Section



	J, C	A, EN, EF, V, VX	G, GI	BS	U
ENB-143	A OPEN	B OPEN	C USED	D OPEN	E OPEN
K943					

	J, C	A, EN, EF, V, VX	G, GI	BS	U
C943, 944	OPEN	OPEN	USED	OPEN	OPEN
RW931					

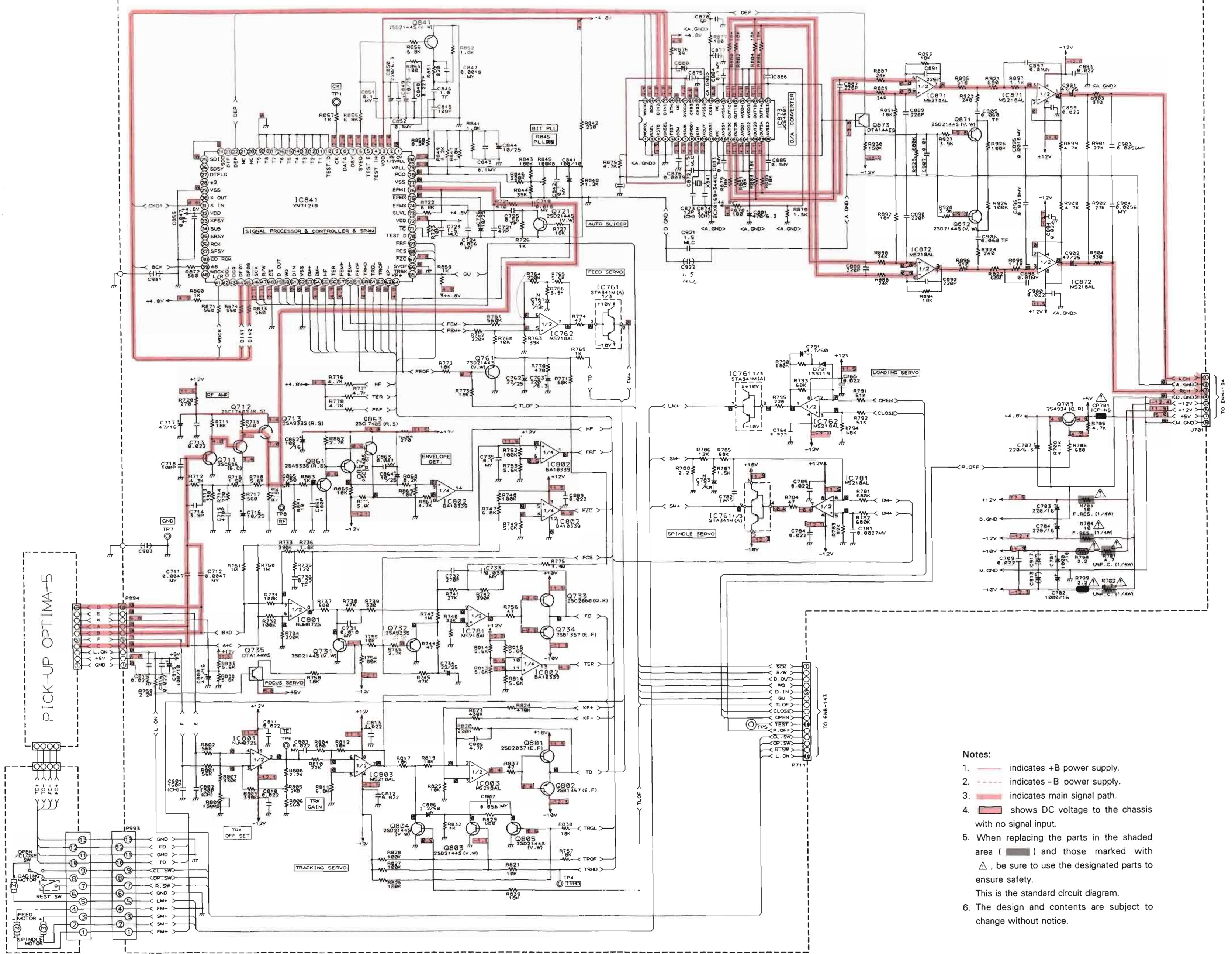
SYMBOL	J, C	A, EN, EF, V, VX	G, GI	BS	U
C945	SHORT	SHORT	USED	SHORT	SHORT
RW931	SHORT	SHORT	USED	SHORT	SHORT



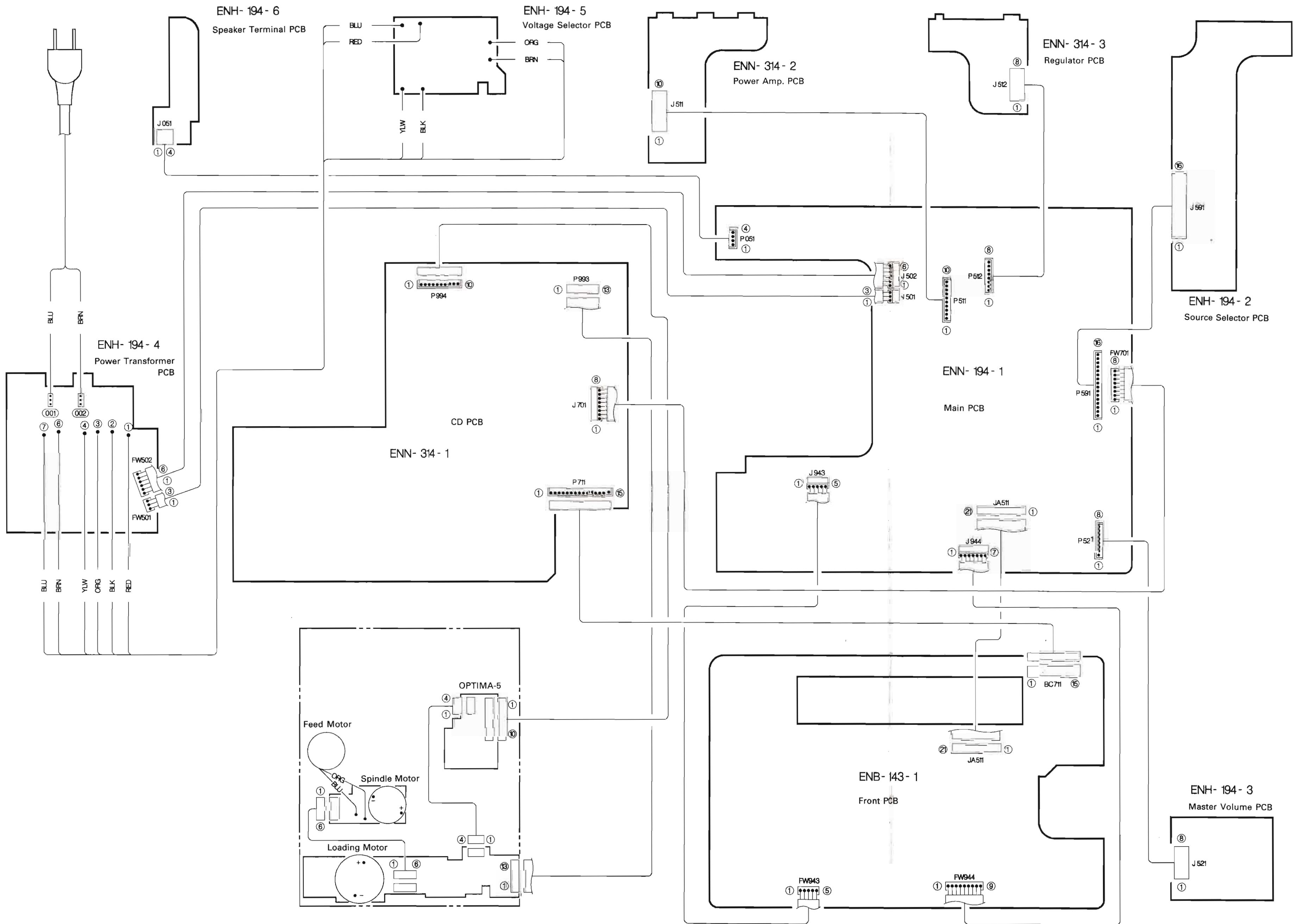
A B C D E F G H I J K L M N O P Q R

(3) CD Section

ENN-314-1

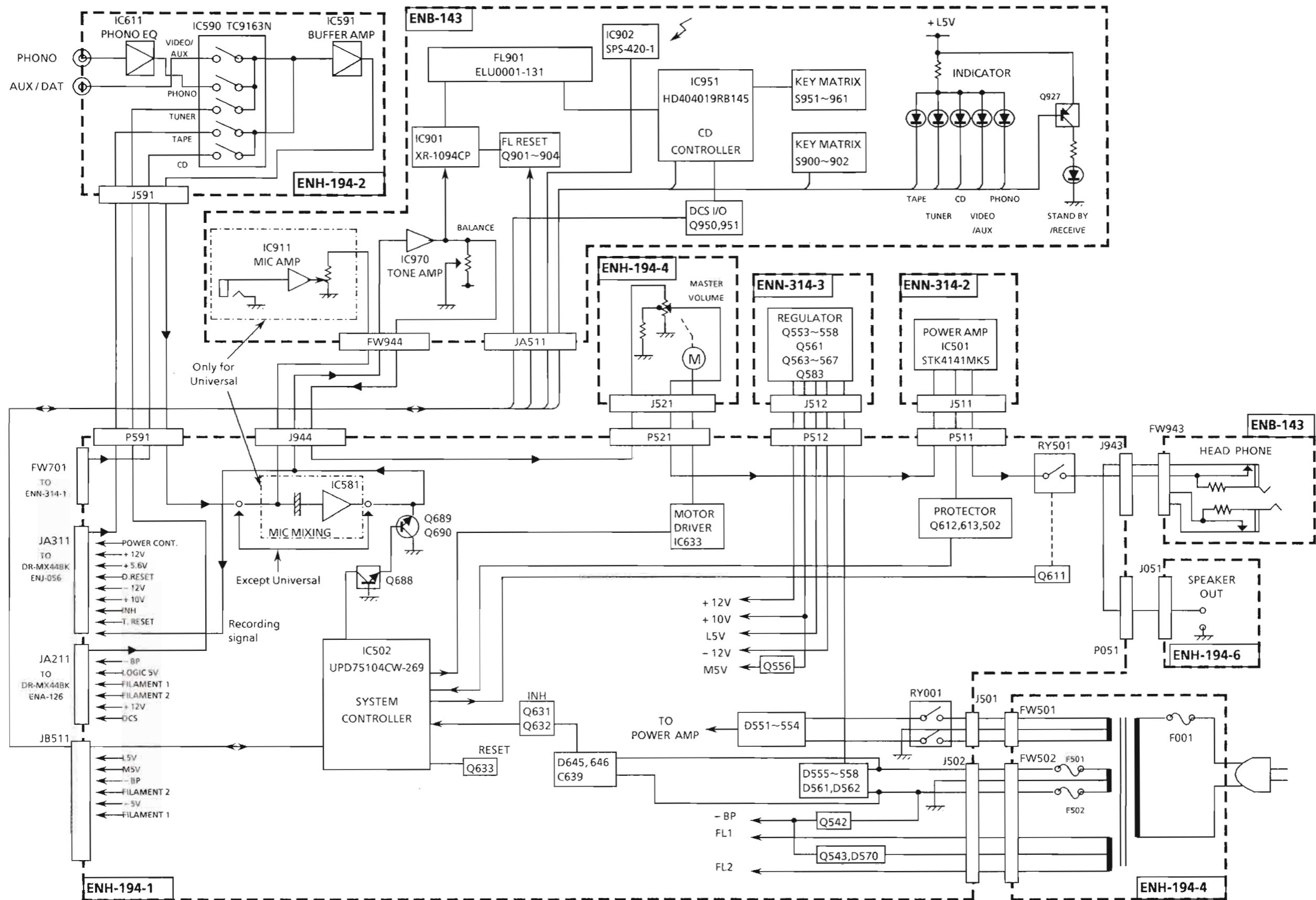


Connection Diagram

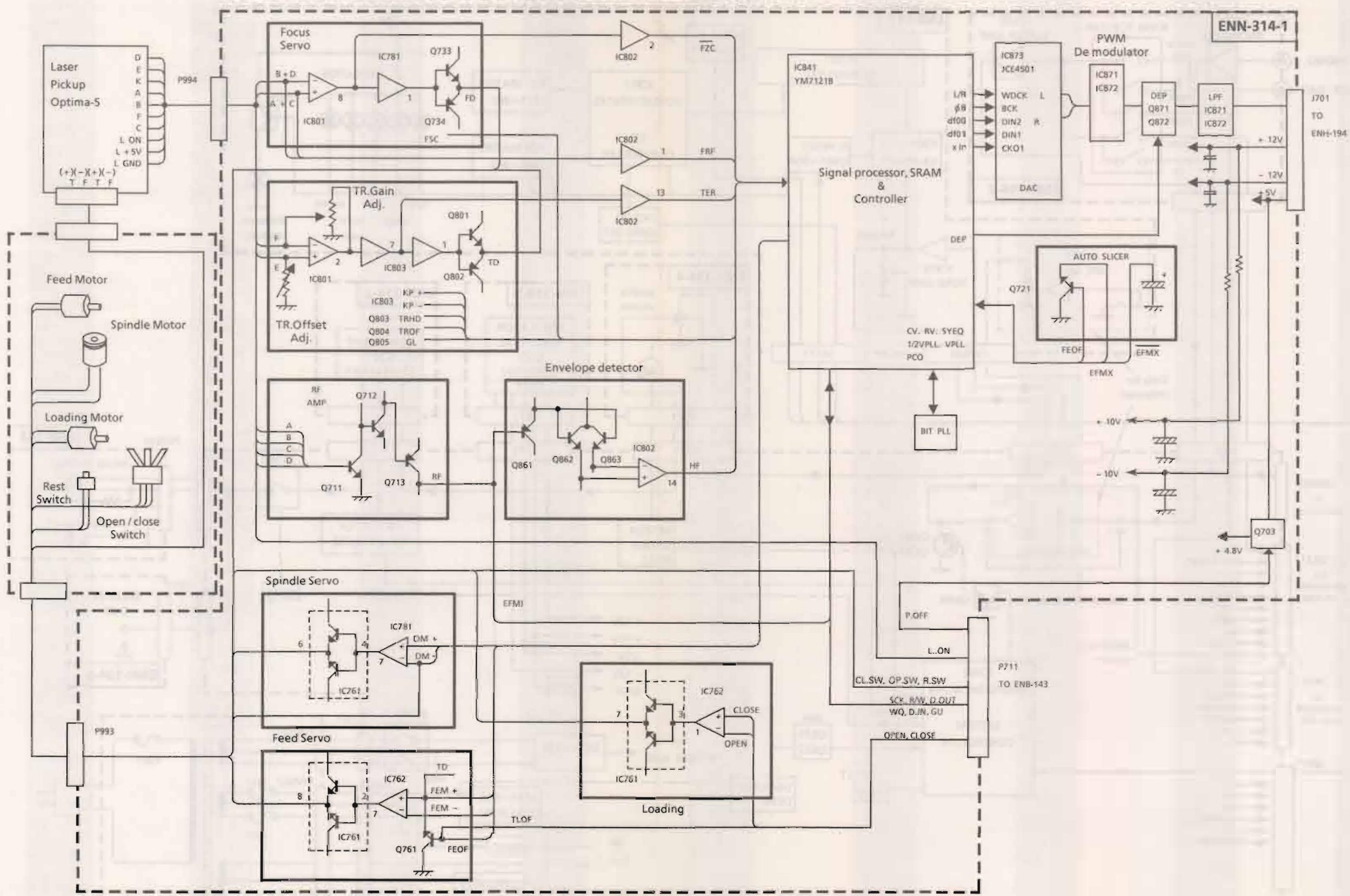


Block Diagrams

■ Audio Section

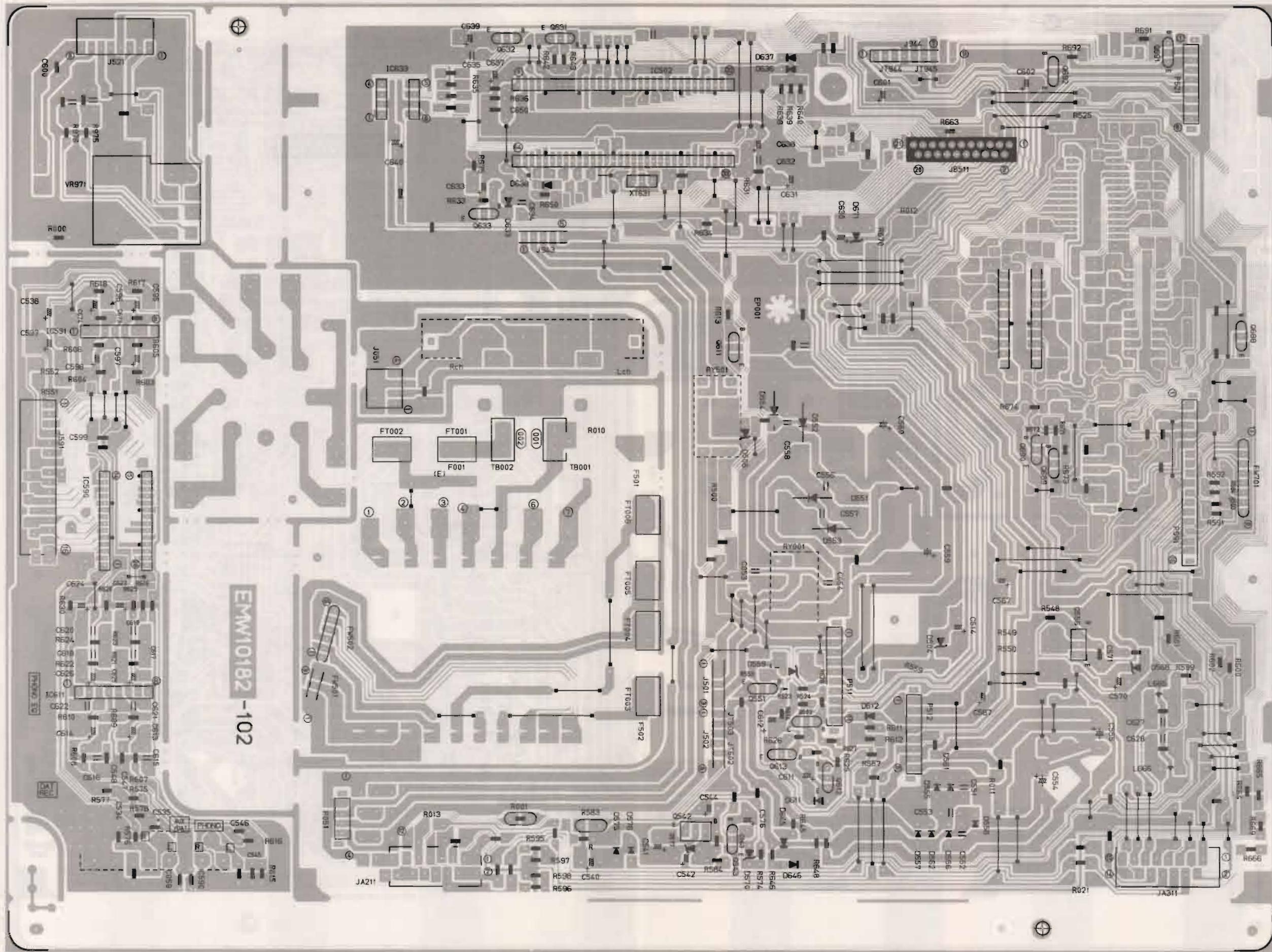


■ CD Section

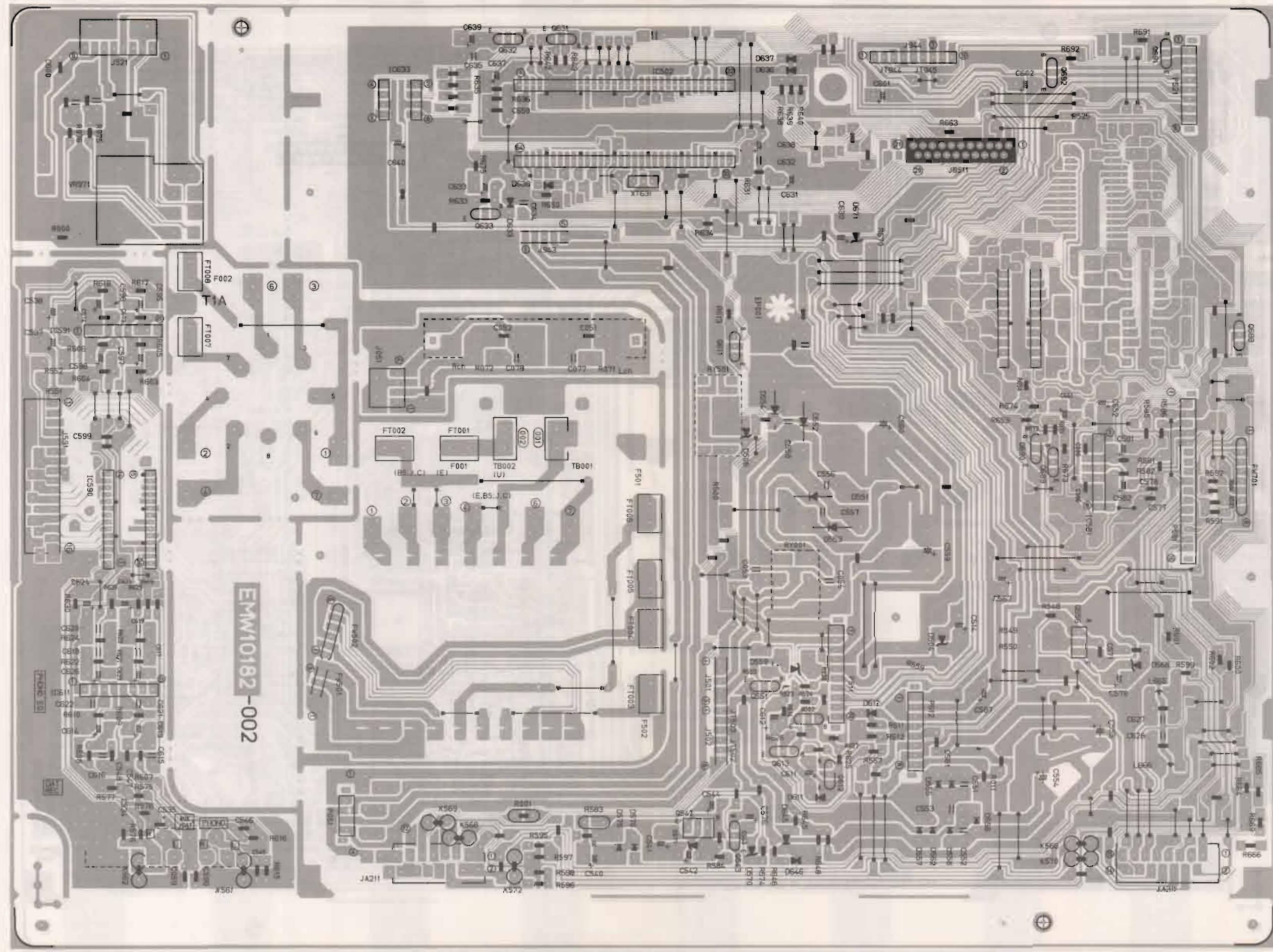


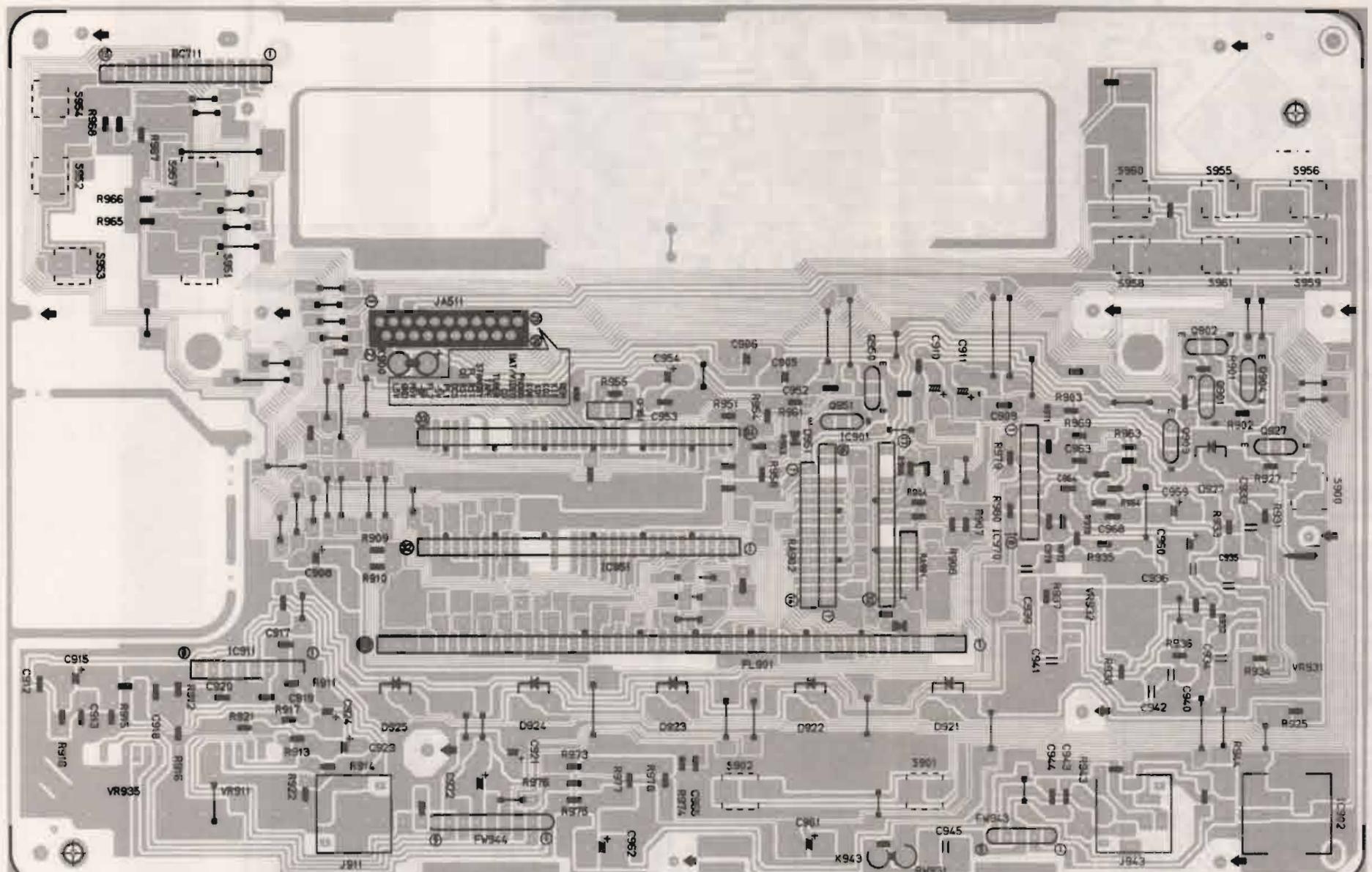
Printed Circuit Boards

■ System Control & Input Selector PCB (ENH-194) For the U.S. and Canada



■ System Control & Input Selector PCB (ENH-194)



■ Front P.C.B. (ENB-143)

■ CD, Regulator & Power Amp. P.C.B. (ENN-314)

