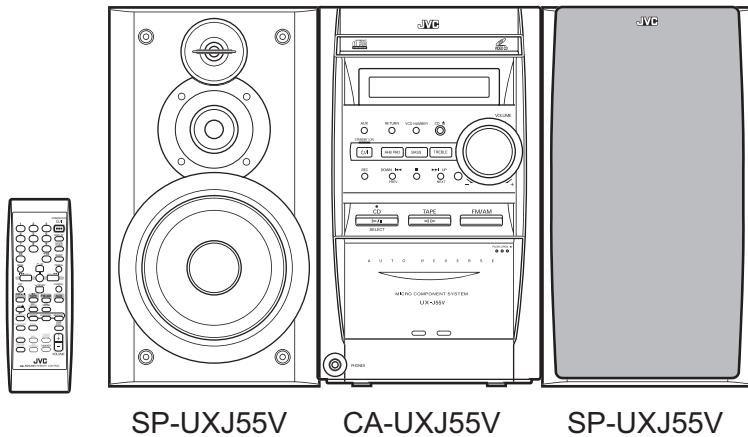


JVC

SERVICE MANUAL

MICRO COMPONENT SYSTEM

UX-J55V



Area Suffix

US ----- Singapore
UN ----- Asean

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SPECIFICATION

Amplifier	Output Power	120 W (60 W + 60 W) at 6 Ω (10% THD)	
	Audio input sensitivity /Impedance (at 1 kHz)	AUX	400 mV/48 kΩ
	Speakers/Impedance	6 Ω - 16 Ω	
Tuner	FM tuning range	87.50 MHz - 108.00 MHz	
	AM tuning range	AM 10 kHz intervals	530 kHz - 1 710 kHz
		AM 9 kHz intervals	531 kHz - 1 710 kHz
CD player	Dynamic range	85 dB	
	Signal-to-noise ratio	90 dB	
	Wow and flutter	Immeasurable	
Cassette deck	Frequency response	Normal (type I)	60 Hz - 14 000 Hz
	Wow and flutter	0.15% (WRMS)	
Speaker SP-UXJ55V	Speaker units	Woofer	12.0 cm cone × 1
		Midrange	4.0 cm cone × 1
		Tweeter	2.0 cm dome × 1
	Impedance	6 Ω	
	Dimensions (approx.)	160 mm × 285 mm × 181.5 mm (W/H/D)	
General	Mass (approx.)	2.4 kg each	
	Power requirement	AC 110 V/ 127 V/ 220 V/ 230 V - 240 V , adjustable with the voltage selector, 50 Hz/60 Hz	
	Power consumption	130 W (at operation)	
		3.4 W (on standby)	
	Dimensions (approx.)	490 mm × 286 mm × 323.3 mm (W/H/D)	
	Mass (approx.)	10.3 kg	

Design and specifications are subject to change without notice.

SECTION 1

PRECAUTION

1.1 Safety Precautions

- (1) This design of this product contains special hardware and many circuits and components specially for safety purposes. For continued protection, no changes should be made to the original design unless authorized in writing by the manufacturer. Replacement parts must be identical to those used in the original circuits. Services should be performed by qualified personnel only.
- (2) Alterations of the design or circuitry of the product should not be made. Any design alterations of the product should not be made. Any design alterations or additions will void the manufacturers warranty and will further relieve the manufacture of responsibility for personal injury or property damage resulting therefrom.
- (3) Many electrical and mechanical parts in the products have special safety-related characteristics. These characteristics are often not evident from visual inspection nor can the protection afforded by them necessarily be obtained by using replacement components rated for higher voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in the Parts List of Service Manual. Electrical components having such features are identified by shading on the schematics and by (Δ) on the Parts List in the Service Manual. The use of a substitute replacement which does not have the same safety characteristics as the recommended replacement parts shown in the Parts List of Service Manual may create shock, fire, or other hazards.
- (4) The leads in the products are routed and dressed with ties, clamps, tubings, barriers and the like to be separated from live parts, high temperature parts, moving parts and/or sharp edges for the prevention of electric shock and fire hazard. When service is required, the original lead routing and dress should be observed, and it should be confirmed that they have been returned to normal, after reassembling.
- (5) Leakage shock hazard testing

After reassembling the product, always perform an isolation check on the exposed metal parts of the product (antenna terminals, knobs, metal cabinet, screw heads, headphone jack, control shafts, etc.) to be sure the product is safe to operate without danger of electrical shock. Do not use a line isolation transformer during this check.

- Plug the AC line cord directly into the AC outlet. Using a "Leakage Current Tester", measure the leakage current from each exposed metal parts of the cabinet, particularly any exposed metal part having a return path to the chassis, to a known good earth ground. Any leakage current must not exceed 0.5mA AC (r.m.s.).

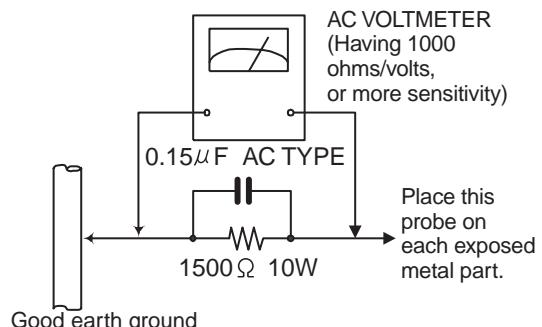
- Alternate check method

Plug the AC line cord directly into the AC outlet. Use an AC voltmeter having, 1,000 Ω per volt or more sensitivity in the following manner. Connect a 1,500 Ω 10W resistor paralleled by a 0.15 μ F AC-type capacitor between an exposed metal part and a known good earth ground.

Measure the AC voltage across the resistor with the AC

voltmeter.

Move the resistor connection to each exposed metal part, particularly any exposed metal part having a return path to the chassis, and measure the AC voltage across the resistor. Now, reverse the plug in the AC outlet and repeat each measurement. Voltage measured any must not exceed 0.75 V AC (r.m.s.). This corresponds to 0.5 mA AC (r.m.s.).



1.2 Warning

- (1) This equipment has been designed and manufactured to meet international safety standards.
- (2) It is the legal responsibility of the repairer to ensure that these safety standards are maintained.
- (3) Repairs must be made in accordance with the relevant safety standards.
- (4) It is essential that safety critical components are replaced by approved parts.
- (5) If mains voltage selector is provided, check setting for local voltage.

1.3 Caution

Burrs formed during molding may be left over on some parts of the chassis.

Therefore, pay attention to such burrs in the case of performing repair of this system.

1.4 Critical parts for safety

In regard with component parts appearing on the silk-screen printed side (parts side) of the PWB diagrams, the parts that are printed over with black such as the resistor (■), diode (■) and ICP (●) or identified by the " Δ " mark nearby are critical for safety. When replacing them, be sure to use the parts of the same type and rating as specified by the manufacturer.
(This regulation dose not Except the J and C version)

1.5 Preventing static electricity

Electrostatic discharge (ESD), which occurs when static electricity stored in the body, fabric, etc. is discharged, can destroy the laser diode in the traverse unit (optical pickup). Take care to prevent this when performing repairs.

1.5.1 Grounding to prevent damage by static electricity

Static electricity in the work area can destroy the optical pickup (laser diode) in devices such as CD players.

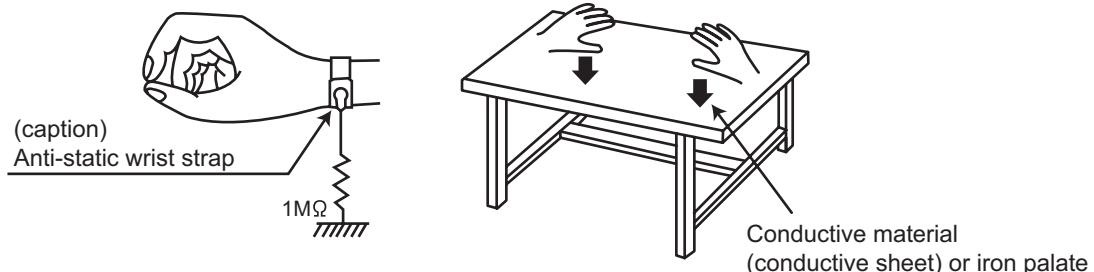
Be careful to use proper grounding in the area where repairs are being performed.

(1) Ground the workbench

Ground the workbench by laying conductive material (such as a conductive sheet) or an iron plate over it before placing the traverse unit (optical pickup) on it.

(2) Ground yourself

Use an anti-static wrist strap to release any static electricity built up in your body.



(3) Handling the optical pickup

- In order to maintain quality during transport and before installation, both sides of the laser diode on the replacement optical pickup are shorted. After replacement, return the shorted parts to their original condition.
(Refer to the text.)
- Do not use a tester to check the condition of the laser diode in the optical pickup. The tester's internal power source can easily destroy the laser diode.

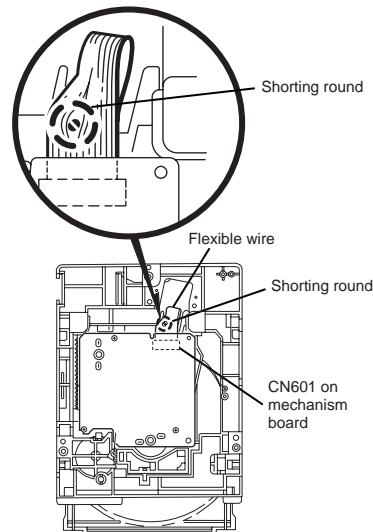
1.6 Handling the traverse unit (optical pickup)

- Do not subject the traverse unit (optical pickup) to strong shocks, as it is a sensitive, complex unit.
- Cut off the shorted part of the flexible cable using nippers, etc. after replacing the optical pickup. For specific details, refer to the replacement procedure in the text. Remove the anti-static pin when replacing the traverse unit. Be careful not to take too long a time when attaching it to the connector.
- Handle the flexible cable carefully as it may break when subjected to strong force.
- It is not possible to adjust the semi-fixed resistor that adjusts the laser power. Do not turn it.

1.7 Attention when traverse unit is decomposed

*Please refer to "Disassembly method" in the text for the CD pickup unit.

- Apply solder to the short land sections before the flexible wire is disconnected from the connector [CN601](#) on the CD servo board.
(If the flexible wire is disconnected without applying solder, the CD pickup may be destroyed by static electricity.)
- In the assembly, be sure to remove solder from the short land sections after connecting the flexible wire.



1.8 Important for laser products

1.CLASS 1 LASER PRODUCT

2.DANGER : Invisible laser radiation when open and interlock failed or defeated. Avoid direct exposure to beam.

3.CAUTION : There are no serviceable parts inside the Laser Unit. Do not disassemble the Laser Unit. Replace the complete Laser Unit if it malfunctions.

4.CAUTION : The compact disc player uses invisible laser radiation and is equipped with safety switches which prevent emission of radiation when the drawer is open and the safety interlocks have failed or are defeated. It is dangerous to defeat the safety switches.

5.CAUTION : If safety switches malfunction, the laser is able to function.

6.CAUTION : Use of controls, adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.



CAUTION Please use enough caution not to see the beam directly or touch it in case of an adjustment or operation check.

VARNING : Osynlig laserstrålning är denna del är öppnad och spärren är urkopplad. Betrakta ej strålen.

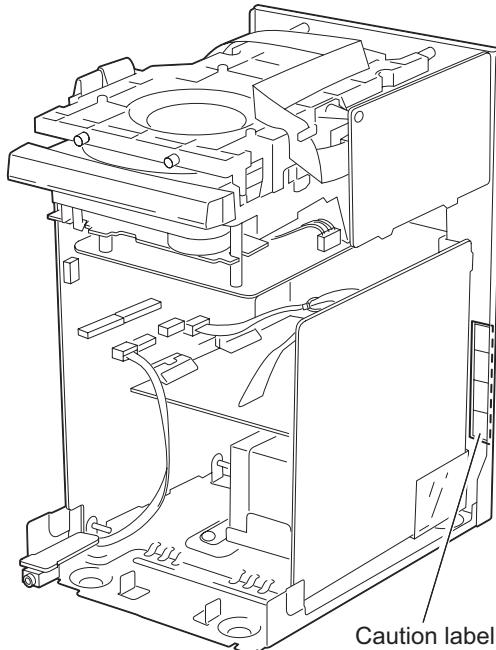
VARO : Avattaessa ja suojalukitus ohittaaessa olet alttiina näkymättömälle lasersäteilylle. Älä katso sääteeseen.

ADVARSEL : Usynlig laserstråling ved åbning , når sikkerhedsafbrydere er ude af funktion. Undgå udsættelse for stråling.

ADVARSEL : Usynlig laserstråling ved åpning,når sikkerhetsbryteren er avslott. unngå utsettelse for stråling.

REPRODUCTION AND POSITION OF LABEL and PRINT

WARNING LABEL and PRINT



SECTION 2

SPECIFIC SERVICE INSTRUCTIONS

This service manual does not describe SPECIFIC SERVICE INSTRUCTIONS.

SECTION 3 DISASSEMBLY

3.1 Main body

3.1.1 Removing the metal cover

(See Fig.1~3)

- (1) Pull out the MIC volume knob on top of the body.
- (2) Remove the six screws **A** on the back of the main body.
- (3) Remove the two screws **B** on each side and remove the metal cover in the direction of the arrow.

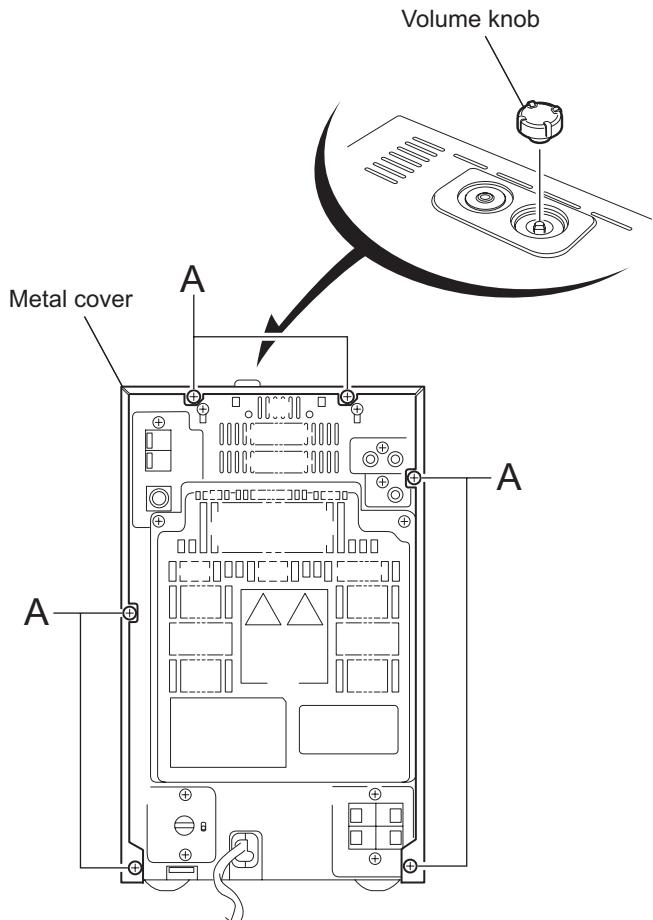


Fig.1

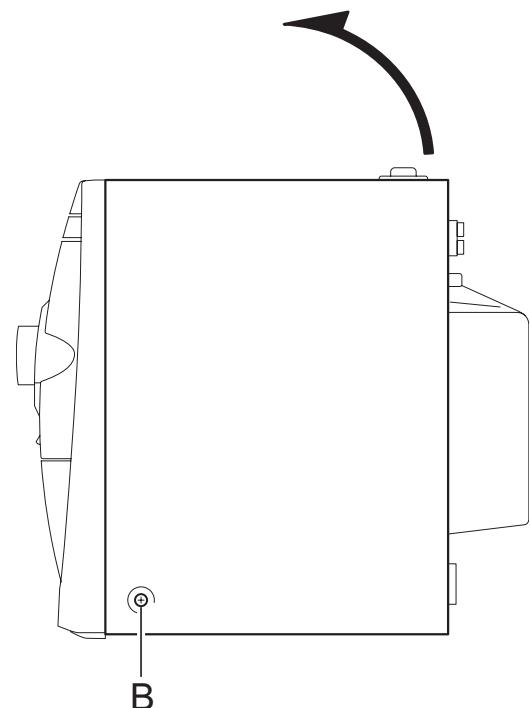


Fig.2

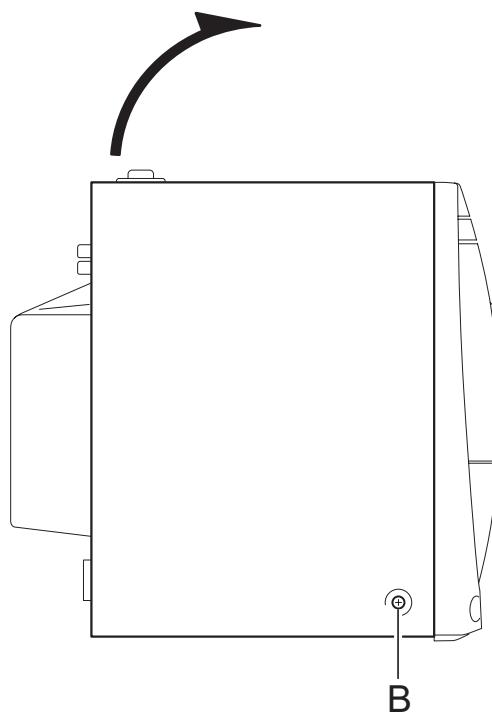


Fig.3

3.1.2 Removing the rear cover

(See Fig.4)

- (1) Remove the two screws **D** attaching the rear cover.

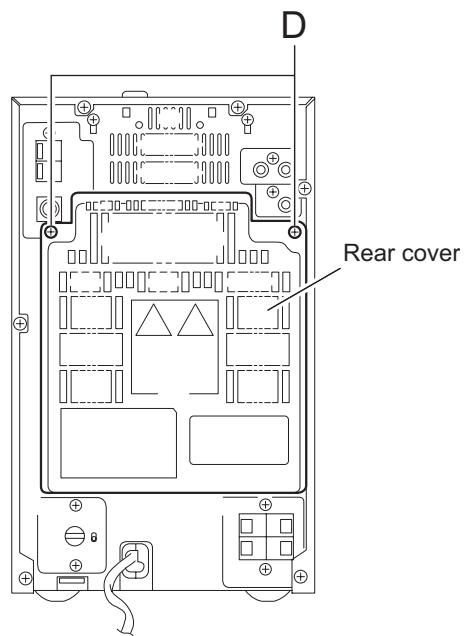


Fig.4

3.1.3 Removing the rear panel / fan assembly

(See Fig.5,6)

- Prior to performing the following procedure, remove the metal cover and the rear cover.
- (1) Remove the twelve screws **E** attaching the rear panel. Release the two joints **a** on the rear side and the two joints **b** on each side.
- (2) Remove the two screws **F** attaching the fan bracket and release the two joints **d** on the rear panel, and remove.
- (3) Disconnect the wire from the connector [CN908](#) on the main board.

Reference:

The MIC volume board comes off.

3.1.4 Removing the MIC volume board

(See Fig.6)

- Prior to performing the following procedure, remove the metal cover, the rear cover and the rear panel.
- (1) Remove the two screws **G** attaching the MIC volume board on the inside of the rear panel.
- (2) Disconnect the wire from connector [CN906](#) on the main board on the back of the body.

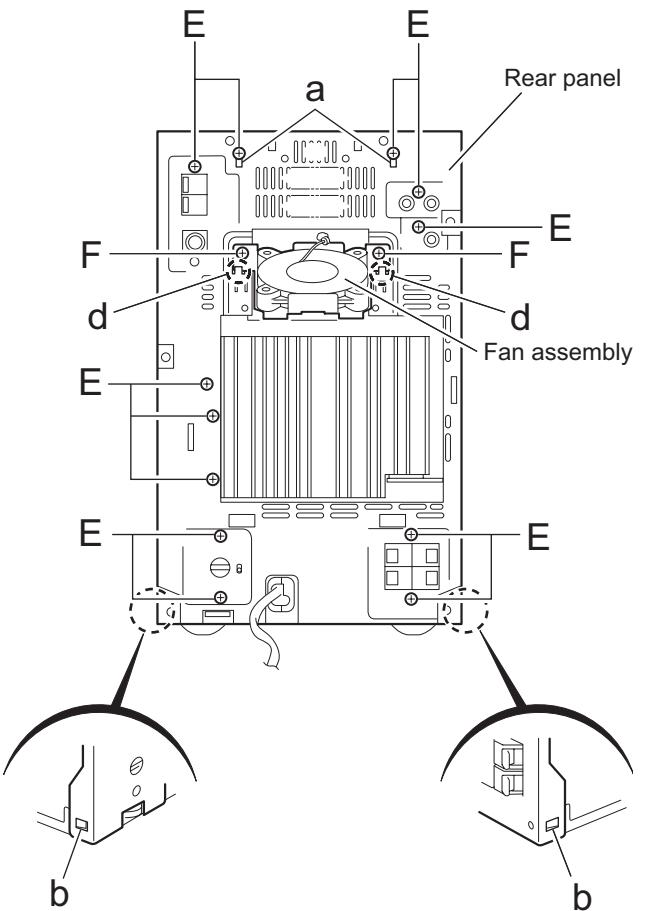


Fig.5

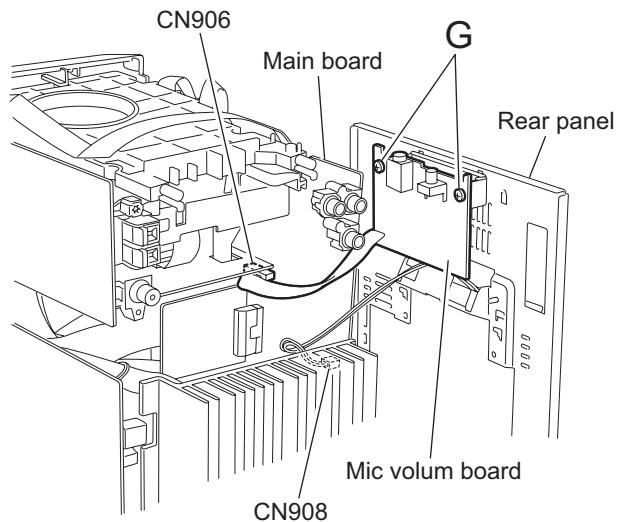


Fig.6

3.1.5 Removing the tuner board

(See Fig.7)

- Prior to performing the following procedure, remove the metal cover.
- (1) Disconnect the card wire from the connector [CN1](#) on the tuner board.
- (2) Remove the two screws **H** on the rear side and the screw **J** in the side.

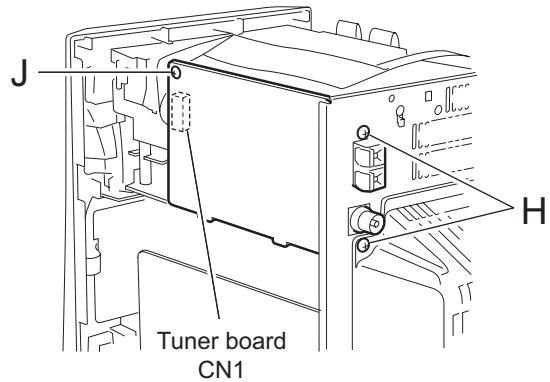


Fig.7

3.1.6 Removing the VCD mechanism assembly

(See Fig.8)

- Prior to performing the following procedure, remove the metal cover, the rear cover, the rear panel and the tuner board.
- (1) Disconnect the card wire from the connector [CN903](#), [CN902](#) and [CN904](#) on the main board.
- (2) Pull the joint **e** in the direction of the arrow and remove the VCD mechanism assembly backward while releasing the joint **f**.

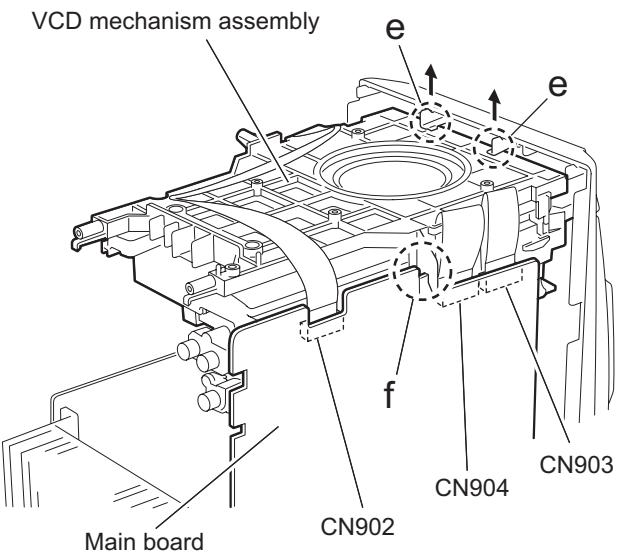


Fig.8

3.1.7 Removing the main board / the heat sink board / the speaker board / the vocal cancel board (See Fig.9~11)

- Prior to performing the following procedure, remove the metal cover, the rear cover, the rear panel, and the VCD mechanism assembly.

- (1) Remove the two screws **K** attaching the main board.
- (2) Disconnect the card wire from the connector **CN900**, **CN901**, **CN930**, **CN931** and **CN932**, and disconnect the wire from the connector **CN907** and **CN916**, **CN917** on the main board.
- (3) Remove the band and disconnect the wire from the connector **CN951** on the power transformer assembly, and then remove the main board / the heat sink board from the body.
- (4) Release the two joints **g** of the main board and disconnect the connector **CN944** and **CN945** of the heat sink board from the connector **CN912** and **CN911** of the main board respectively, and remove.
- (5) Remove the two screws **L** and the two screws **M** attaching the heat sink.
- (6) Remove the screw **N** attaching the speaker board.
- (7) Disconnect the vocal cancel board from connector **CN905** on the main board.

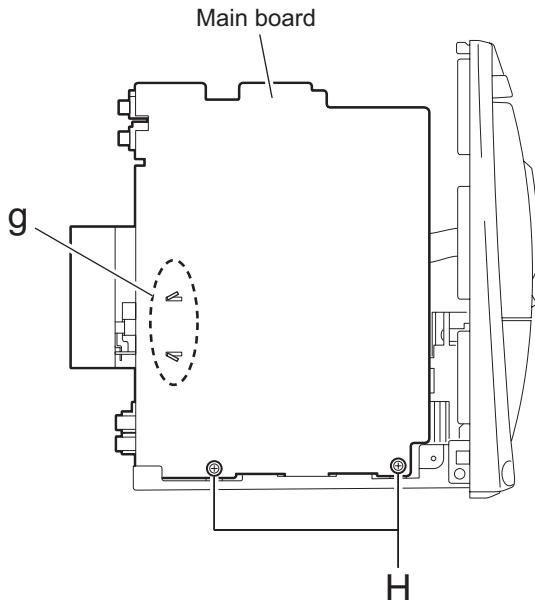


Fig.9

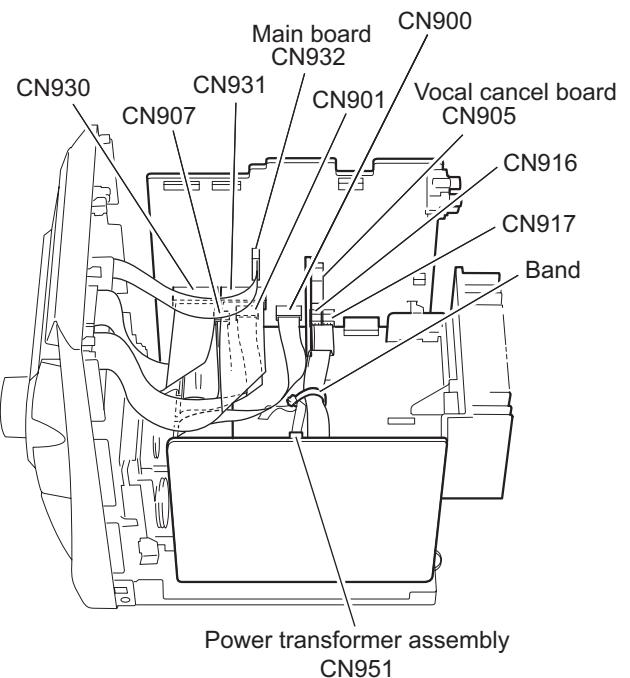


Fig.10

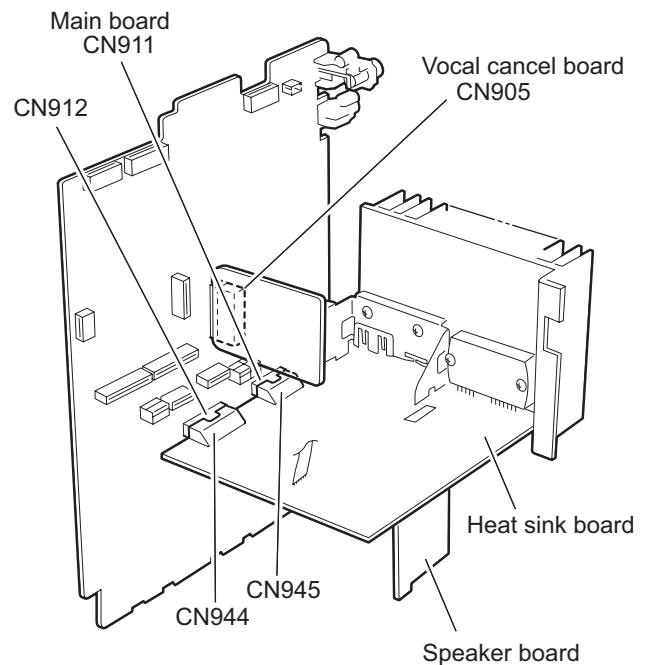


Fig.11

3.1.8 Removing the power transformer assembly

(See Fig.12)

- Prior to performing the following procedure, remove the metal cover, the rear cover, the rear panel, the VCD mechanism assembly and the main board.

(1) Disconnect the power cord from the connector J1000 on the power transformer assembly.

(2) Remove the four screws **P**.

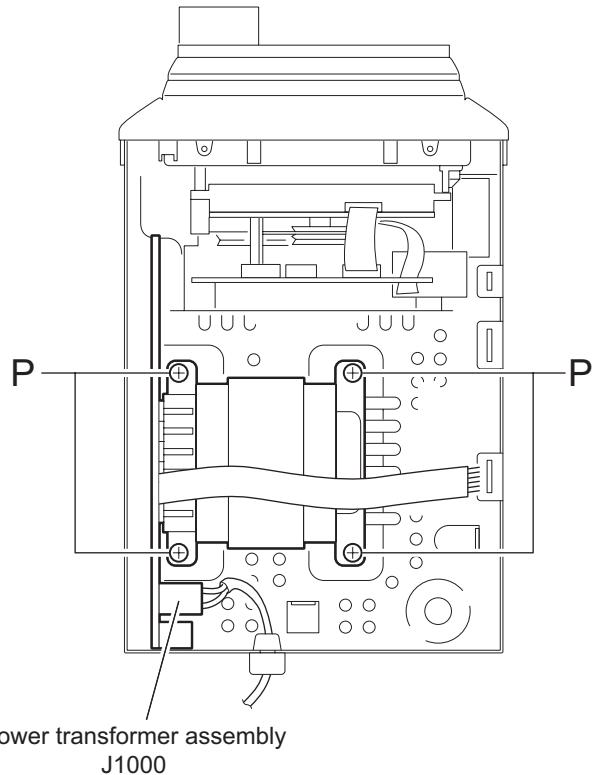


Fig.12

3.1.9 Removing the front panel assembly

(See Fig.13,14)

- Prior to performing the following procedure, remove the metal cover, the rear cover, the rear panel, and the VCD mechanism assembly.

- Remove the two screws **Q** on each side. Release the two joints **h** on the both sides and lift the front panel assembly to release the joint **j**.
- Disconnect the card wire from the connector [CN900](#), [CN901](#), [CN930](#), [CN931](#) and [CN932](#) on the main board.

Front panel assembly

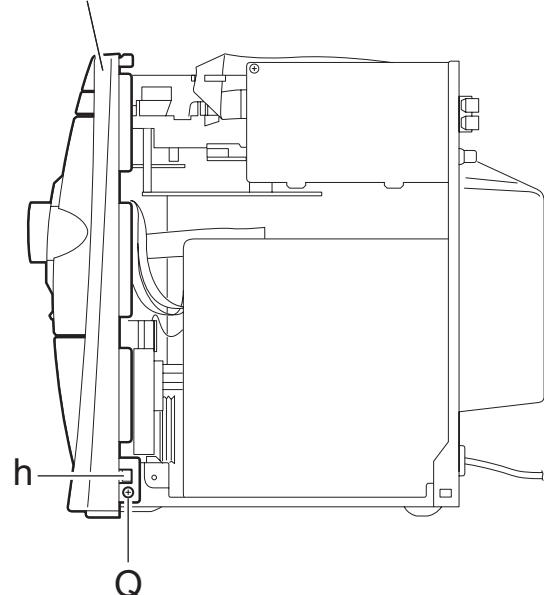


Fig.13

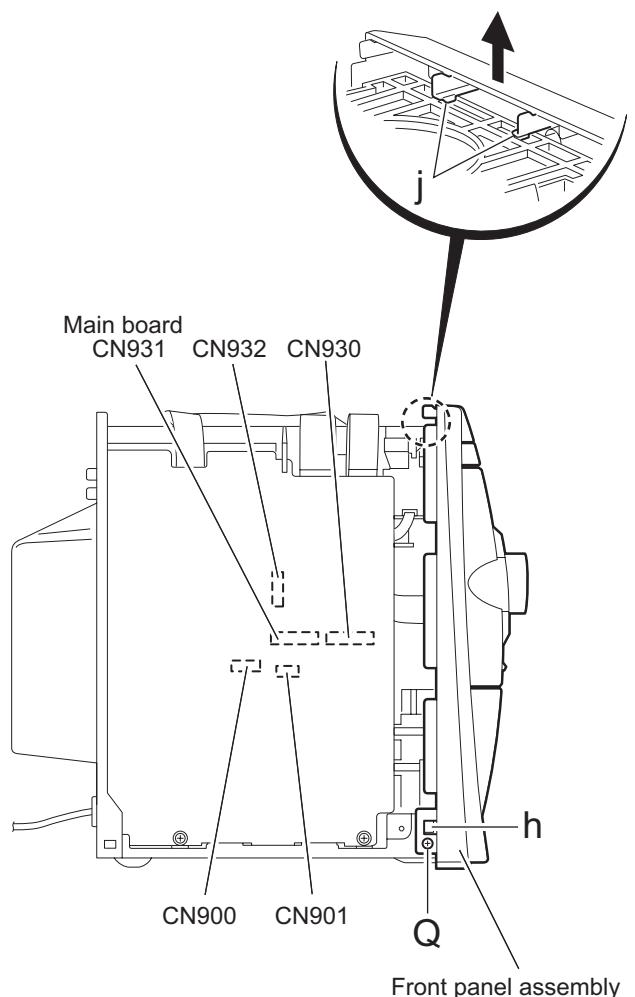


Fig.14

3.1.10 Removing the phones board

(See Fig.15)

- Prior to performing the following procedure, remove the metal cover, the rear cover, the rear panel, the VCD mechanism assembly and the front panel assembly.

- (1) Disconnect the wire from the connector [CN913](#) on the main board.

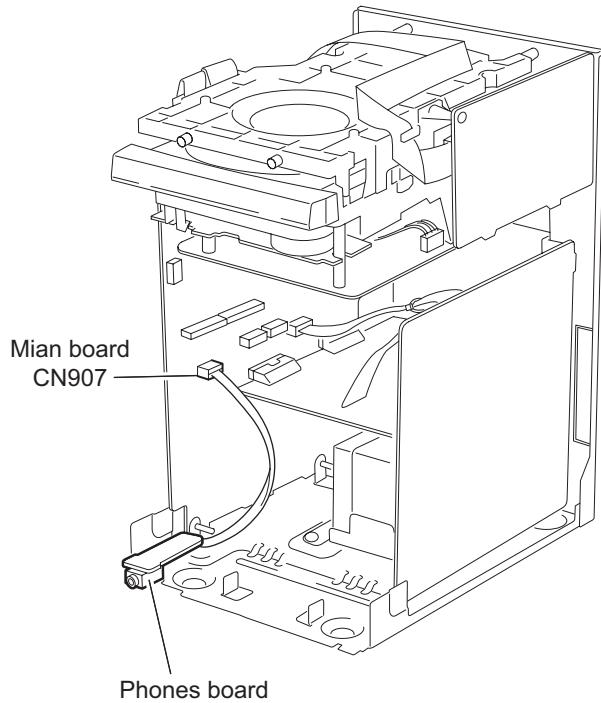


Fig.15

3.1.11 Removing the cassette mechanism assembly

(See Fig.16)

- Prior to performing the following procedure, remove the front panel assembly.

- (1) Remove the four screws **R** attaching the cassette mechanism assembly.

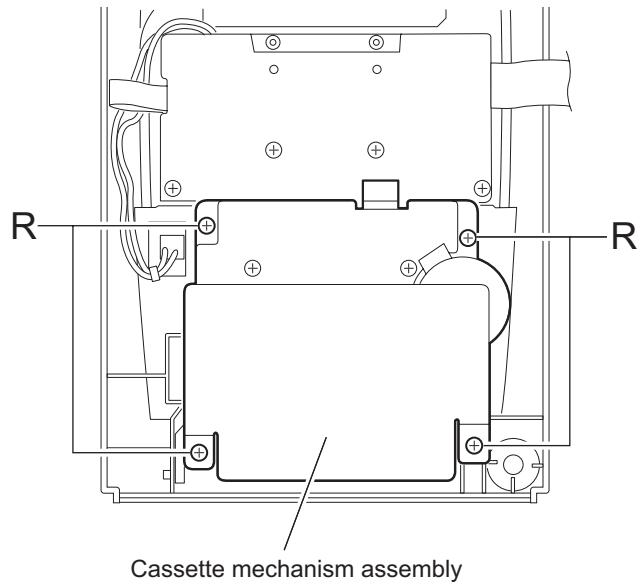


Fig.16

3.1.12 Removing the switch board

(See Fig.17,18)

- Prior to performing the following procedure, remove the front panel assembly.
- (1) Remove the four screws **T** attaching the switch board.
- (2) Move the switch board in the direction of the arrow to disconnect the wire from the connector CN762 and the card wire from the connector CN761.

3.1.13 Remove the LCD board assembly

(See Fig.17)

- Prior to performing the following procedure, remove the front panel assembly.
- (1) Remove the four screws **U** attaching the LCD board assembly.

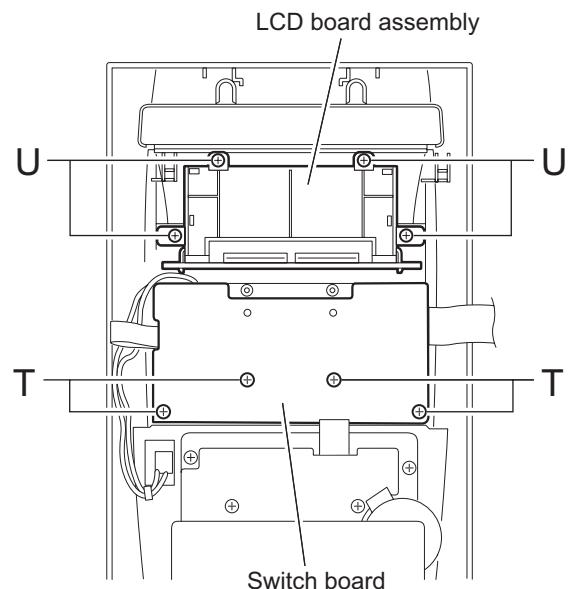


Fig.17

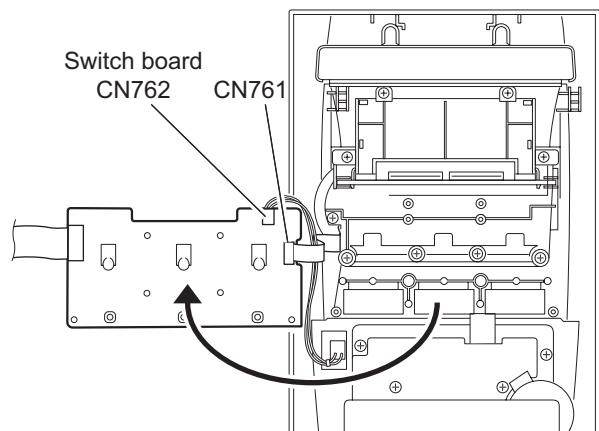


Fig.18

3.1.14 Removing the control panel assembly

(See Fig.19,20)

- Prior to performing the following procedure, remove the front panel assembly, the switch board and the LCD board assembly.

(1) Remove the three screws **Y** attaching the control panel assembly.

(2) Release the three joints **k** and open the cassette door while pressing the cassette door, and then remove the control panel assembly in the direction of the arrow.

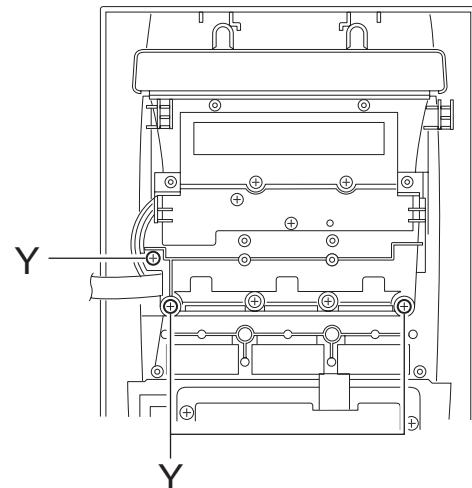


Fig.19

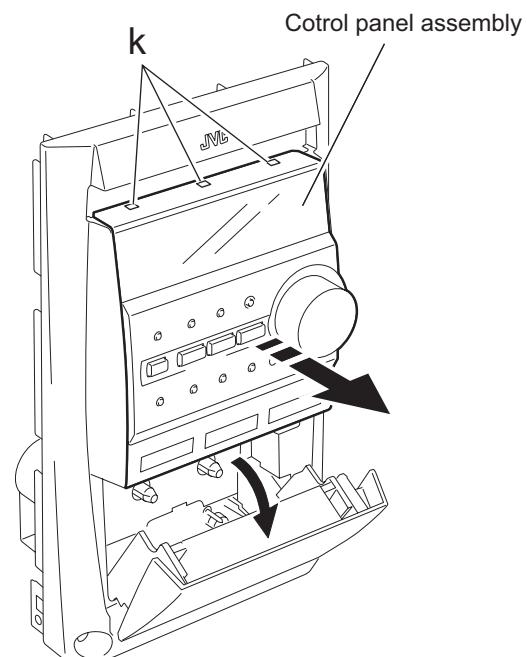


Fig.20

3.1.15 Removing the control board

(See Fig.21,22)

- Prior to performing the following procedure, remove the front panel assembly, the switch board, the LCD board assembly and the control panel assembly.

(1) Pull out the volume knob.

(2) Remove the six screws A' attaching the control board.

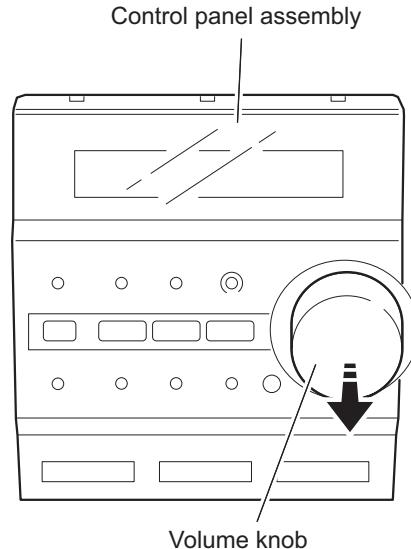


Fig.21

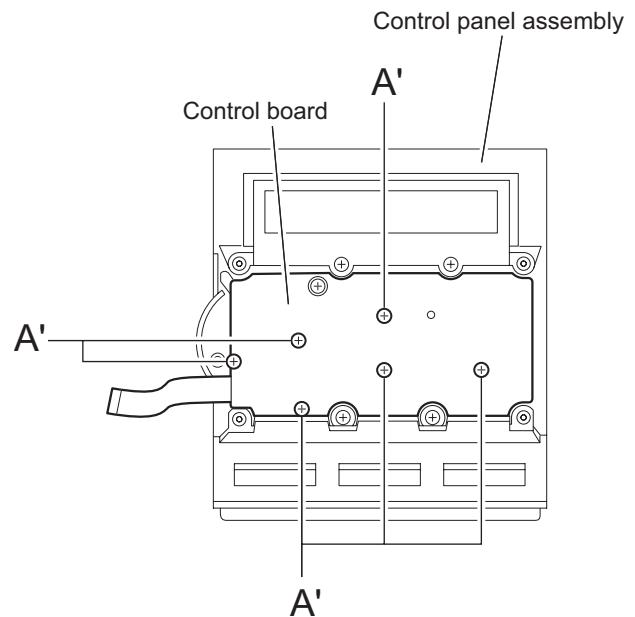


Fig.22

3.1.16 Removing the VCD board / CD servo control board

(See Fig.23~26)

- Prior to performing the following procedure, remove the metal cover, the rear cover, the rear panel and the VCD mechanism assembly.

Caution:

Before disconnecting the card wire extending from the CD pickup, make sure to solder the short-circuit point on the CD pickup(Fig.25 and 26). If you do not follow this instruction, the CD pickup may be damaged.

- Disconnect the card wire from connector [CN101](#) on the VCD board on the bottom of the VCD mechanism assembly.
- Remove the four screws **B'** attaching the board cover.
- Disconnect the wire from connector [CN801](#) on the CD servo control board and the card wire from connector [CN606](#) respectively.
- Remove the two screws **D'** attaching the CD servo control board and the board bracket.
- Move the CD servo control board in the direction of the arrow to release two joints **m**.
- Turn and move the CD servo control board in the direction of the arrow.
- Solder the short-circuit point on the CD pickup.
- Disconnect the card wire from connector [CN601](#) on the CD servo control board.

Caution:

When reassembling, unsolder the short-circuit point after connecting the card wire to [CN601](#) on the CD board.

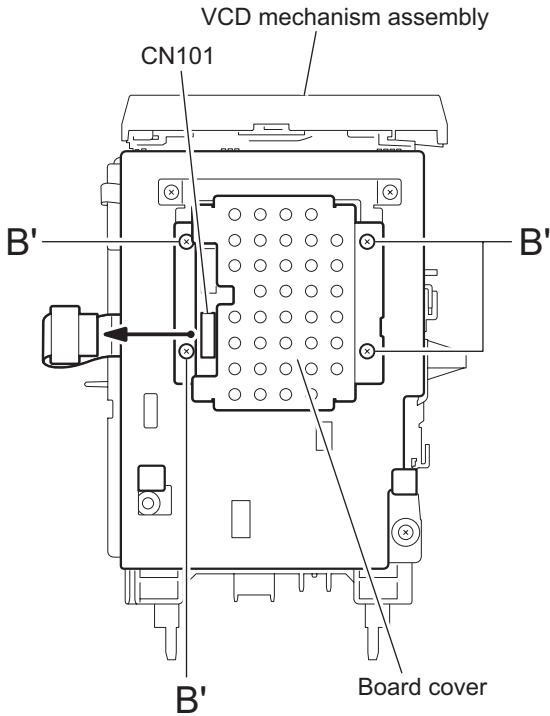


Fig.23

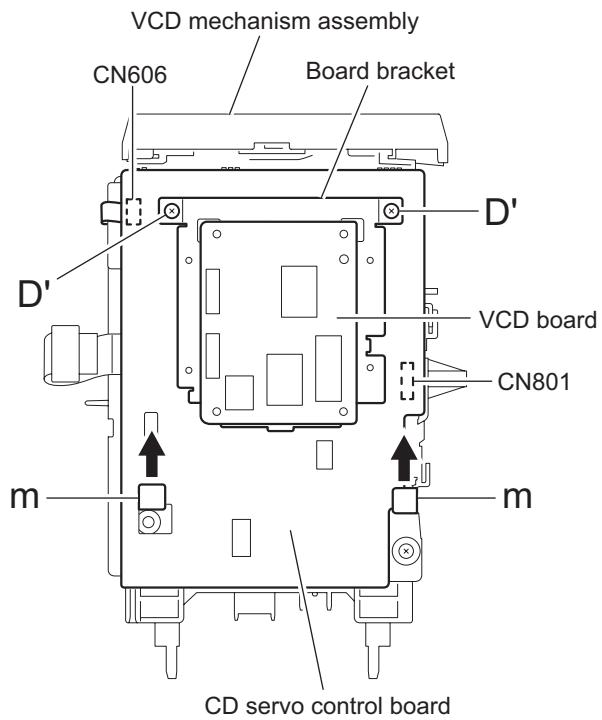


Fig.24

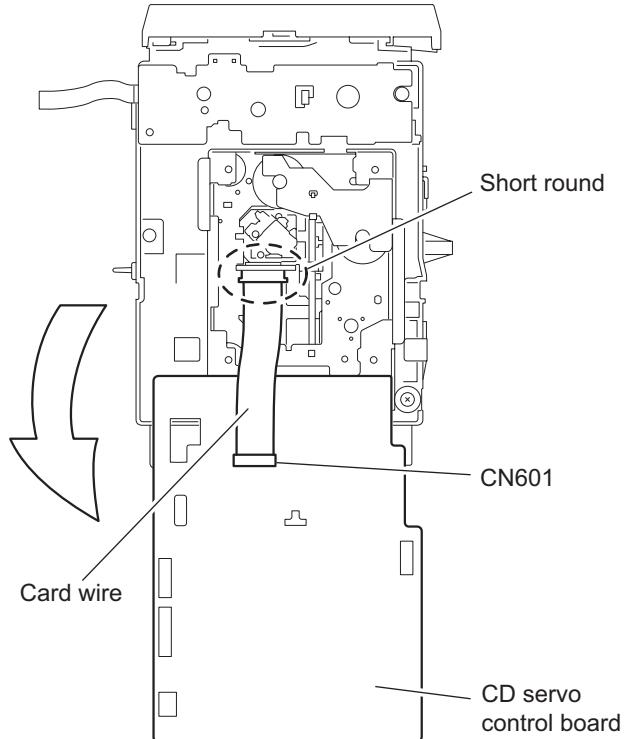


Fig.25

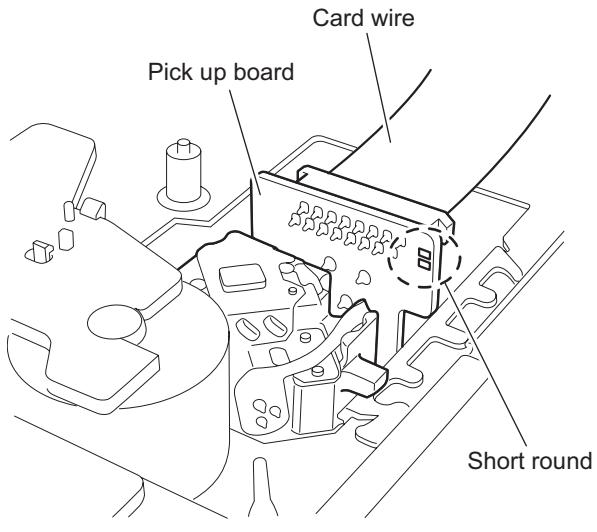
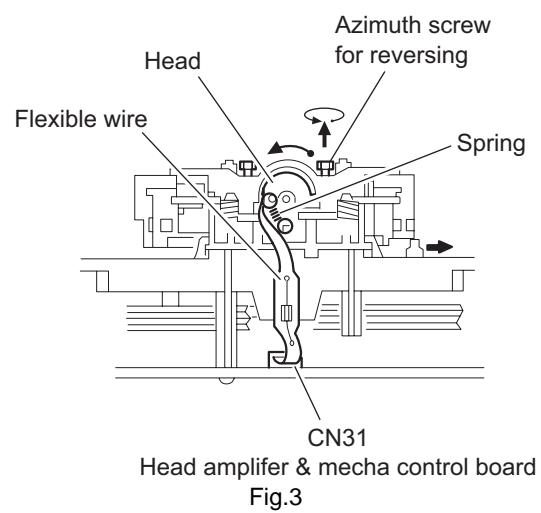
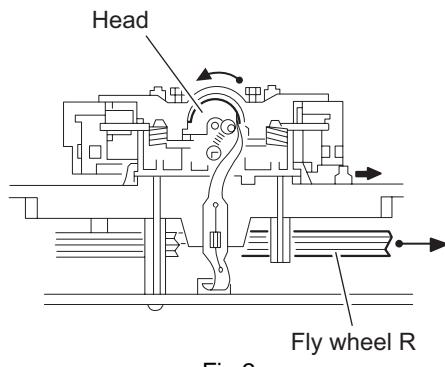
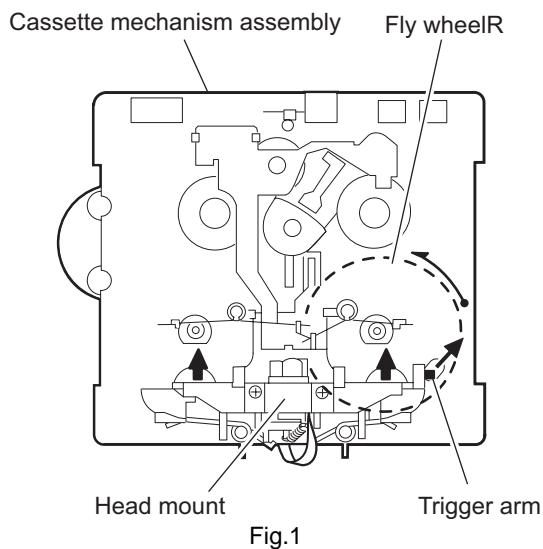


Fig.26

3.2 Cassette mechanism assembly

3.2.1 Removing the Play/Record & Clear head (See Fig.1~3)

- (1) While moving the trigger arm on the right side of the head mount in the direction of the arrow, turn the flywheel R counterclockwise until the head mount comes ahead and clicks.
- (2) The head turns counterclockwise as you turn the flywheel R counterclockwise (See Fig.2 and 3).
- (3) Disconnect the flexible wire from connector [CN31](#) on the head amplifier & mechanism control board.
- (4) Remove the spring from the back of the head.
- (5) Loosen the azimuth screw for reversing attaching the head.
- (6) Remove the head on the front side of the head mount.



3.2.2 Removing the head amplifier & mechanism control board

(See Fig.4)

- (1) Turn over the cassette mechanism assembly and remove the three screws **A** attaching the head amplifier & mechanism control board.
- (2) Disconnect the flexible wire from connector CN31 on the head amplifier & mechanism control board.
- (3) Disconnect connector CN32 of the head amplifier & mechanism control board from connector CN1 on the reel pulse board. REFERENCE: If necessary, unsolder the 4-pin wire soldered to the main motor.

3.2.3 Removing the main motor

(See Fig.4~7)

- (1) Remove the two screws **B**.
- (2) Half raise the motor and remove the capstan belt from the motor pulley.

ATTENTION:

Be careful to keep the capstan belt from grease. When reassembling, refer to Fig.6 and 7 for attaching the capstan belt.

Head amplifier & mecha control board

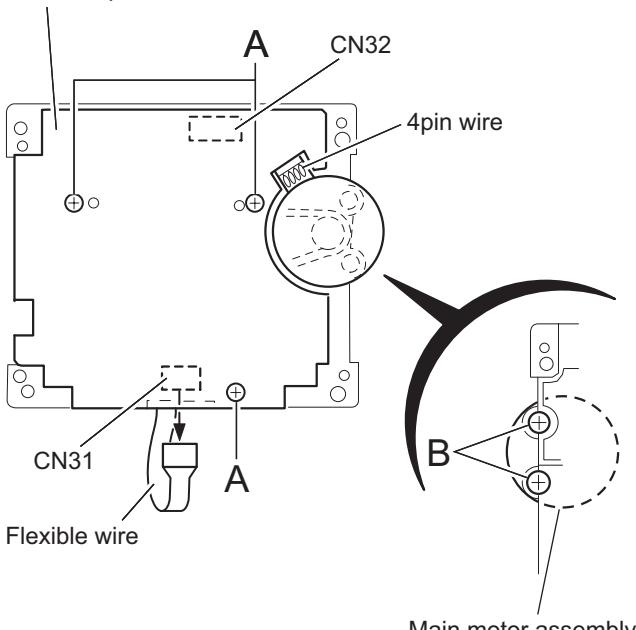


Fig.4

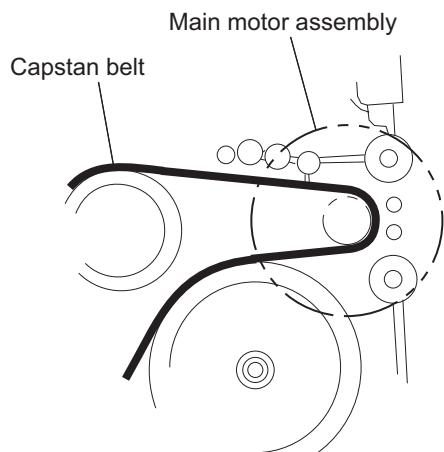


Fig.5

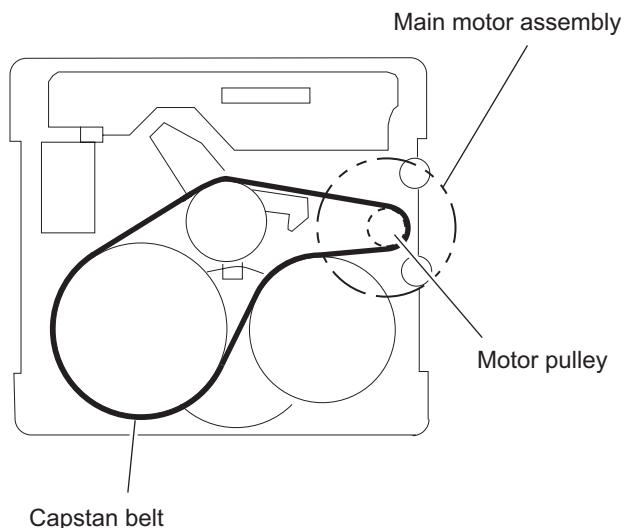


Fig.6

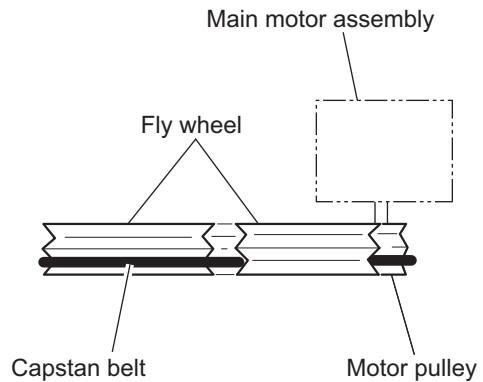


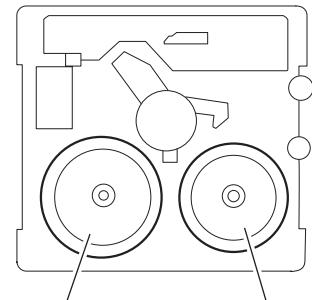
Fig.7

3.2.4 Removing the flywheel

(See Fig.8, 9)

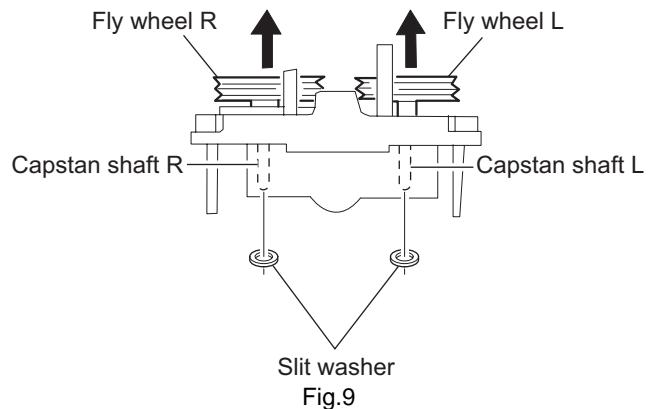
- Prior to performing the following procedure, remove the head amplifier & mechanism control board and the main motor assembly.

- From the front side of the cassette mechanism, remove the slit washers attaching the capstan shaft L and R. Pull out the flywheels backward.



Fly wheel R Fly wheel L

Fig.8



Slit washer

Fig.9

3.2.5 Removing the reel pulse board and solenoid

(See Fig.10)

- Prior to performing the following procedure, remove the head amplifier & mechanism control board.

- Remove the screw C.

- Release the tab a, b, c, d and e retaining the reel pulse board.

- Release the tab f and g attaching the solenoid on the reel pulse board.

- The reel pulse board and the solenoid come off.

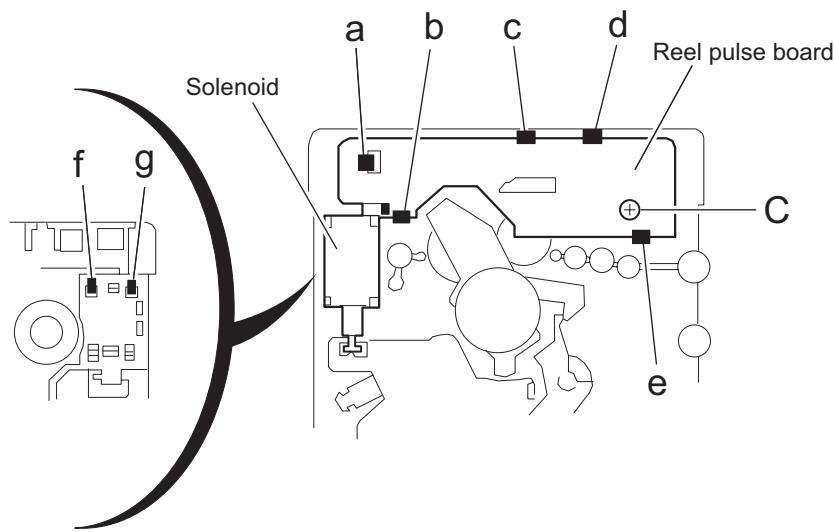


Fig.10

3.2.6 Reattaching the Play/ Record & Clear head

(See Fig.11~13)

(1) Reattaching the head mount assembly.

- Change front of the direction cover of the head mount assembly to the left (Turn the head forward).
- Fit the bosses O', P', Q', U' and V' on the head mount assembly to the holes P and V, the slots O, U and Q of the mechanism sub assembly (See Fig.11 to 13).

CAUTION:

To remove the head mount assembly, turn the direction cover to the left to disengage the gear. If the gear can not be disengaged easily, push up the boss Q' slightly and raise the rear side of the head mounts slightly to return the direction lever to the reversing side.

(2) Tighten the azimuth screw for reversing.

(3) Reattach the spring from the back of the Play/ Record & Clear head.

(4) Connect the flexible wire to connector CN31 on the head amplifier & mechanism control board.

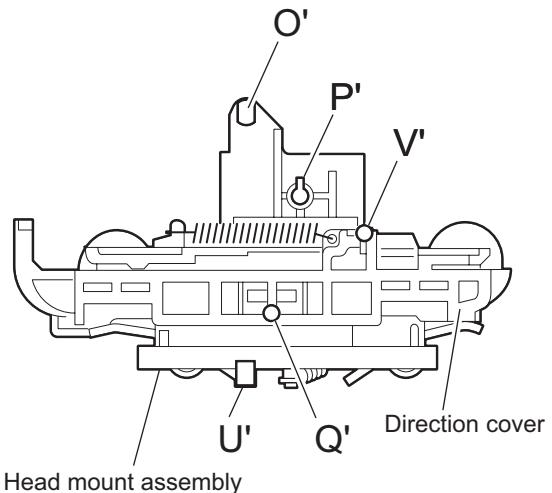


Fig.11

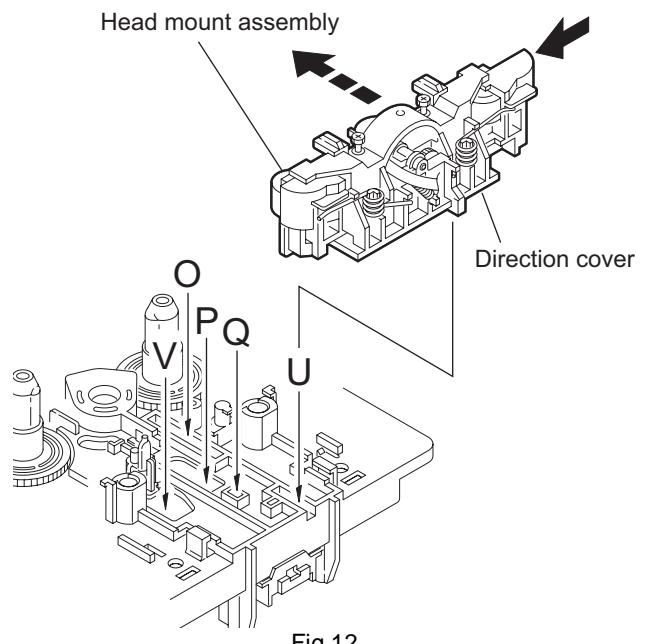


Fig.12

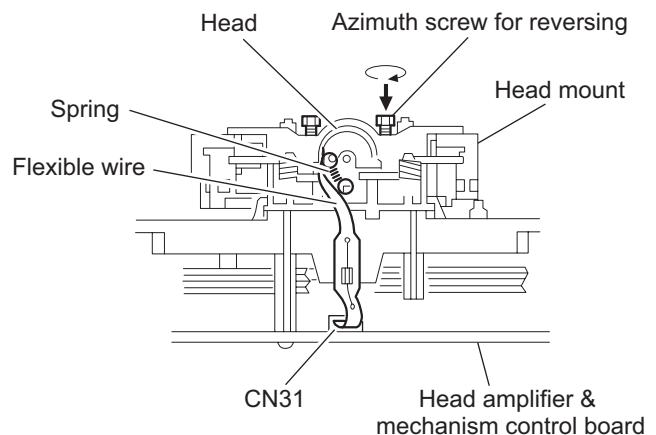


Fig.13

SECTION 4 ADJUSTMENT

4.1 Measurement Instruments Required for Adjustment

(1) Low frequency oscillator

This oscillator should have a capacity to output 0dBs to 600Ω at an oscillation frequency of 50Hz-20kHz.

(2) Attenuator impedance : 600Ω

(3) Electronic voltmeter

(4) Distortion meter

(5) Frequency counter

(6) Wow & flutter meter

(7) Test tape

VT703L : Head azimuth

VT712 : Tape speed and running unevenness (3kHz)

VT724 : Reference level (1kHz)

(8) Blank tape

TYPE I : AC-225

TYPE II : AC-514

(9) Torque gauge : For play and back tension

FWD(TW2111A), REV(TW2121a) and FF/REW(TW2231A)

(10) Test disc: CTS-1000

4.2 Measurement conditions

Power supply voltage	AC 110V/127V/220V/230V-240V~ adjustable with the voltage selector, 50Hz/60Hz
Reference output	Speaker : 0.775V/4Ω Headphone : 0.077V/32Ω

Reference frequency and input level	1kHz, AUX : -8dBs
Measurement output terminal	at Speaker J3002
Load resistance	4Ω

4.2.1 Radio Input signal

AM frequency	400Hz
AM modulation	30%
FM frequency	400Hz
FM frequency deviation	22.5kHz

4.2.2 Tuner section

Voltage applied to tuner	+B : DC5.7V VT : DC 12V
Reference measurement output	26.1mV(0.28V)/3Ω
Input positions	AM : Standard loop antenna FM : TP1 (hot) and TP2 (GND)

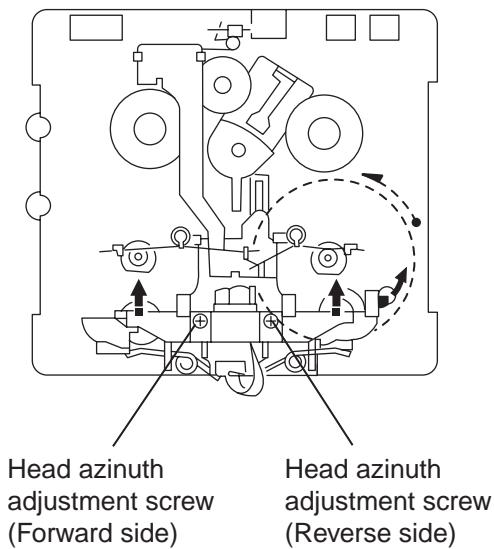
4.2.3 Standard measurement position of volume

Function switch	to Tape
Beat cut switch	to Cut
Super Bass/Active hyper Bass	to OFF
Bass Treble	to Center
Adjustment of main volume to reference output	VOL : 0.775V

Precautions for measurement

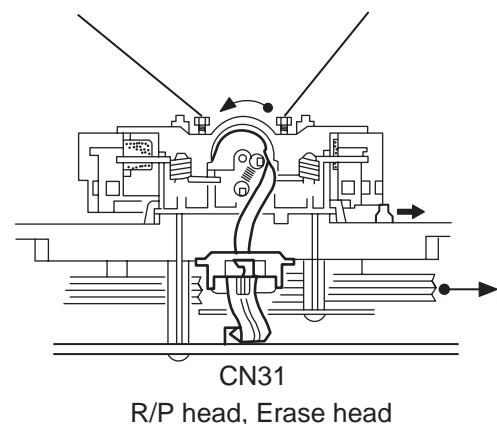
- (1) Apply 30pF and 33kΩ to the IF sweeper output side and 0.082μ F and 100kΩ in series to the sweeper input side.
- (2) The IF sweeper output level should be made as low as possible within the adjustable range.
- (3) Since the IF sweeper is a fixed device, there is no need to adjust this sweeper.
- (4) Since a ceramic oscillator is used, there is no need to perform any MIX adjustment.
- (5) Since a fixed coil is used, there is no need to adjust the FM tracking.
- (6) The input and output earth systems are separated. In case of simultaneously measuring the voltage in both of the input and output systems with an electronic voltmeter for two channels, therefore, the earth should be connected particularly carefully.
- (7) In the case of BTL connection amp., the minus terminal of speaker is not for earthing. Therefore, be sure not to connect any other earth terminal to this terminal. This system is of an BTL system.
- (8) For connecting a dummy resistor when measuring the output, use the wire with a greater code size.
- (9) Whenever any mixed tape is used, use the band pass filter (DV-12).

4.3 Cassette mechanism adjustment

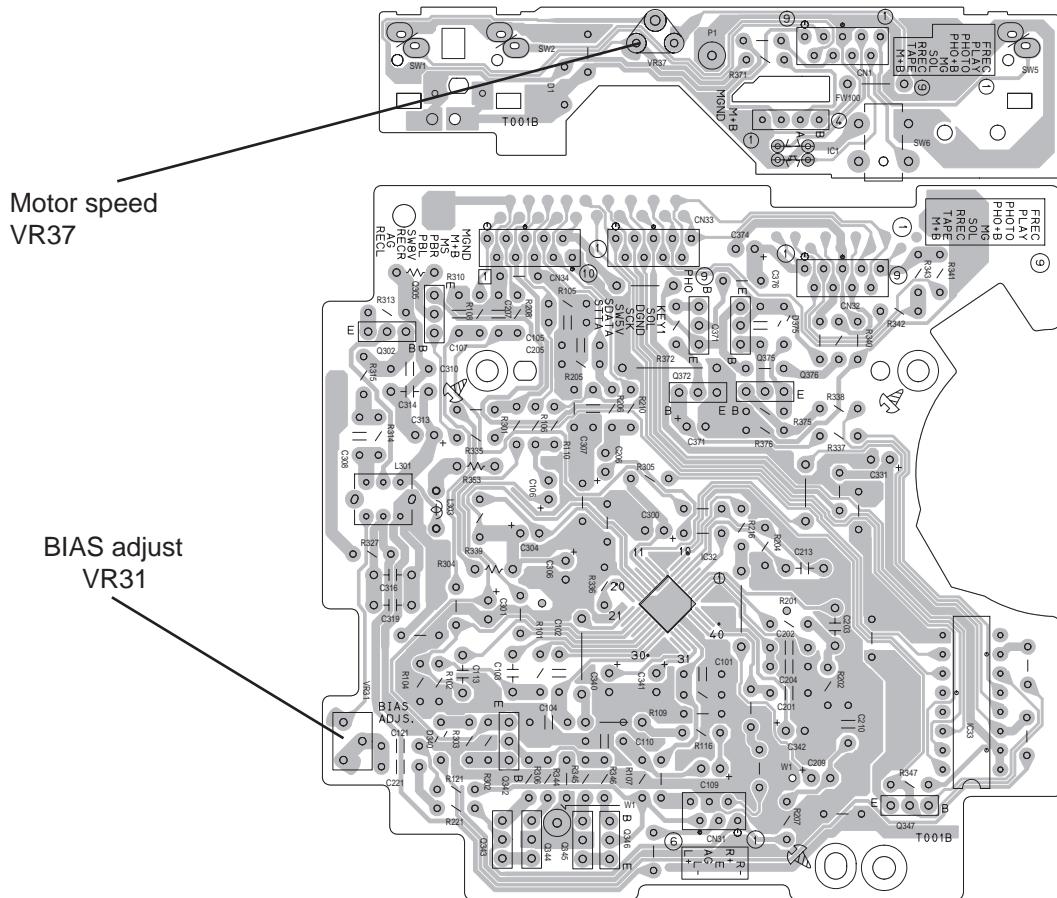


Head azimuth
adjustment screw
(Forward side)

Head azimuth
adjustment screw
(Reverse side)



Mecha control board



4.3.1 Mechanism section

Item	Condition	Measurement method	Ref. value	Adjustment position
Head azimuth	Test tape :VT703L (8kHz) Output terminal :Speaker out	(1) Playback the test tape VT703L (8kHz). (2) Adjust to maximum output level by azimuth adjustment screw for forward side and reverse side. (3) This adjustment is adjust by adjustment screw of forward side and adjustment screw of reverse side.	Maximum output	Only adjust at changed head
Tape speed	Test tap :VT712 (3kHz) Output terminal :Speaker out or Headphone out	Playback the test tape VT712 (3kHz) at end of forward side,adjust to 2,940~3,90Hz indication of frequency counter by VR37.	2,940 ~ 3,090Hz	VR37

Item	Condition	Measurement method	Ref. value	Adjustment position
Tape speed deviation at FWD/ REV	Test tape : VT712 (3kHz) Output terminal :Speaker out or Headphone out	Playback the test tape VT712 (3kHz) at end of forward and reverse, tape speed deviation should be less than 6.0Hz.	Less than 6.0Hz	VR31
Wow & Flutter	Test tape : VT712 (3kHz) Output terminal :Speaker out or Headphone out	Playback the test tape VT712 (3kHz) at start of forward and reverse, Wow & Flutter are should be less than 0.25%(WRMS).	Less than 0.25% (WRMS)	

4.3.2 Electrical adjustment

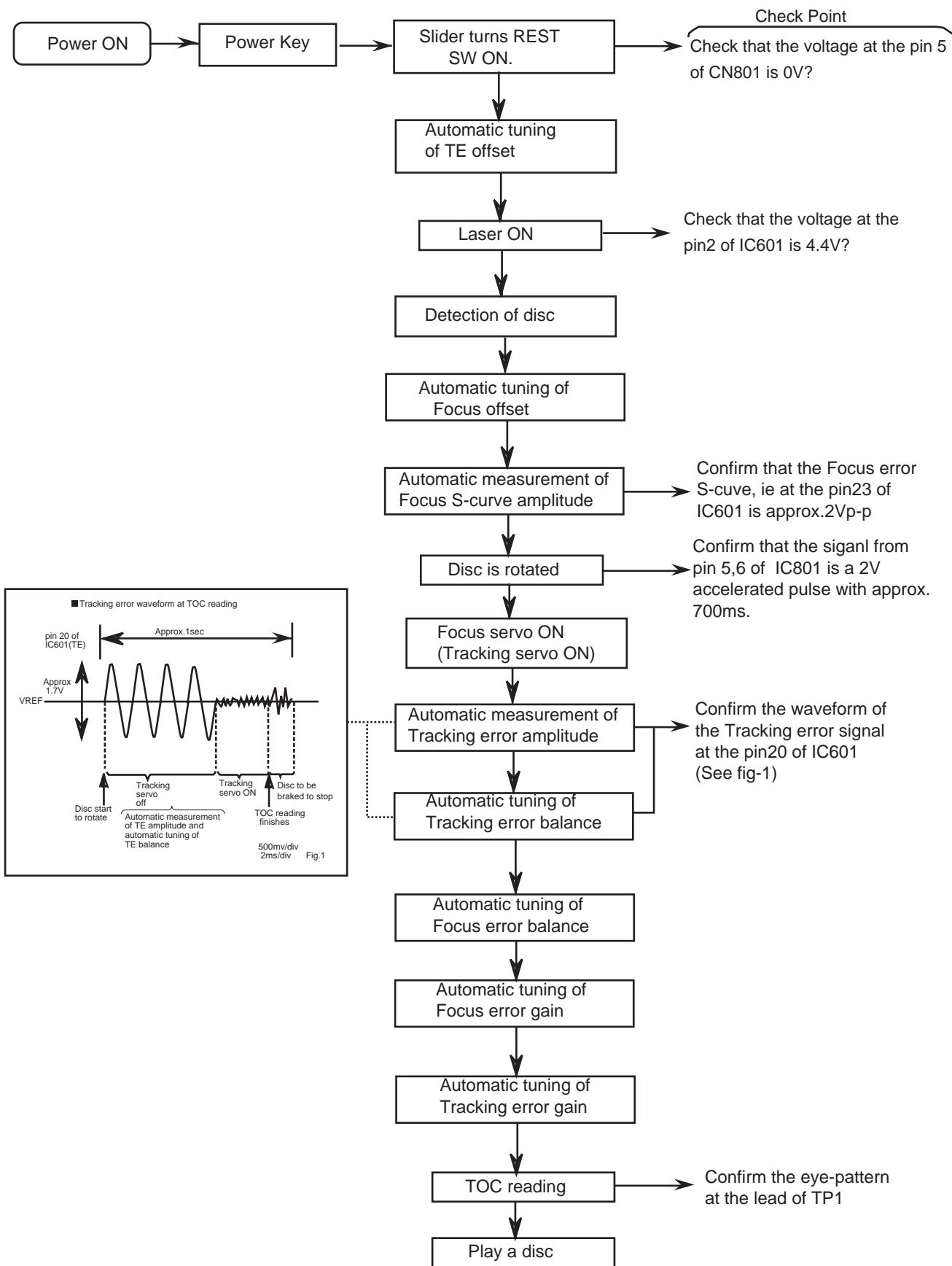
Item	Condition	Measurement method	Ref. value	Adjustment position
Recording BIAS adjustment	<ul style="list-style-type: none"> • Forward or Reverse • Test tape : AC-514 TYPE II : AC-225 TYPE I • Output terminal Recording head 	<p>(1) Set the test tape(AC-514 TYPE II and AC-225 TYPE I), then make REC/PAUSE condition.</p> <p>(2) Connect 100Ω to recording head by series, then connect to VTVM for measurement the current.</p> <p>(3) After setting, start the recording by release the PAUSE, in this time bias current adjust to next fig. by VR31 for Lch and VR32 for Rch. 4.0 μA (TYPE II) and 4.20 μA (TYPE I).</p>	AC-225 : 4.20 μ A AC-514 : 4.0 μ A	VR31
R/P playback frequency response	<ul style="list-style-type: none"> • Reference frequency : 1kHz / 10kHz (Reference: -20dB) • Test tape : AC-514 TYPE II • Input terminal : OSC IN 	<p>(1) Set the test tape (AC-514 TYPE II), then make REC/PAUSE condition.</p> <p>(2) Release the PAUSE, then start recording the 1kHz and 10kHz of reference frequency from oscillator.</p> <p>(3) Playback the recorded position, 1kHz and 10kHz output deviation should -1dB 2dB to readjust by VR31 for Lch and VR32 for Rch.</p>	Output deviation 1kHz/10kHz : -1dB \pm 2dB	VR31

4.3.3 Electrical response confirmation

Item	Condition	Measurement method	Ref. value	Adjustment position
Recording bias current	<ul style="list-style-type: none"> • Forward or Reverse • Test tape : TYPE II (AC-514) • Measurement terminal : BIAS test point on printed circuit board 	<p>(1) Change BIAS1 and 2, confirm the frequency should be change.</p> <p>(2) Set the test tape (AC-514 TYPE II), then make REC/PAUSE condition.</p> <p>(3) Confirm the frequency should $100\text{Hz} \pm 6\text{kHz}$ at BIAS test point on printed circuit board.</p>	$100\text{ kHz} \pm 6\text{ kHz}$	
Erase current (reference value)	<ul style="list-style-type: none"> • Forward or Reverse • Rec condition Test tape : AC-514 TYPE II : AC-225 TYPE I • Measurement terminal Both side of Erase head 	<p>(1) Set the test tape (AC-514 TYPE II and AC-225 TYPE I), then make REC/PAUSE condition.</p> <p>(2) Release the PAUSE to REC condition, connect 1W to ERASE head by series, then confirm the erase current at both side of erase head.</p>	TYPE II : 120 mA TYPE I : 75 mA	

SECTION 5 TROUBLESHOOTING

5.1 Flow of functional operation until TOC read (CD)



5.2 Maintenance of laser pickup (CD)

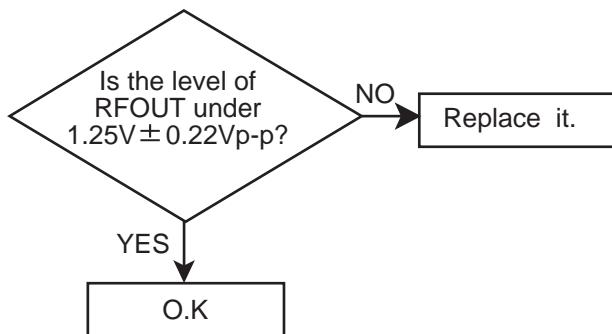
(1) Cleaning the pick up lens

Before you replace the pick up, please try to clean the lens with a alcohol soaked cotton swab.

(2) Life of the laser diode

When the life of the laser diode has expired, the following symptoms will appear.

- The level of RF output (EFM output : amplitude of eye pattern) will below.



(3) Semi-fixed resistor on the APC PC board

The semi-fixed resistor on the APC printed circuit board which is attached to the pickup is used to adjust the laser power. Since this adjustment should be performed to match the characteristics of the whole optical block, do not touch the semi-fixed resistor.

If the laser power is lower than the specified value, the laser diode is almost worn out, and the laser pickup should be replaced.

If the semi-fixed resistor is adjusted while the pickup is functioning normally, the laser pickup may be damaged due to excessive current.

5.3 Replacement of laser pickup (CD)

Turn off the power switch and, disconnect the power cord from the ac outlet.

Replace the pickup with a normal one.(Refer to "Pickup Removal" on the previous page)

Plug the power cord in, and turn the power on. At this time, check that the laser emits for about 3seconds and the objective lens moves up and down.
Note: Do not observe the laser beam directly.

Play a disc.

Check the eye-pattern at TP1.

Finish.



VICTOR COMPANY OF JAPAN, LIMITED

AV & MULTIMEDIA COMPANY AUDIO/VIDEO SYSTEMS CATEGORY 10-1, 1chome, Ohwatari-machi, Maebashi-city, 371-8543, Japan

(No.MB057)



Printed in Japan
WPC

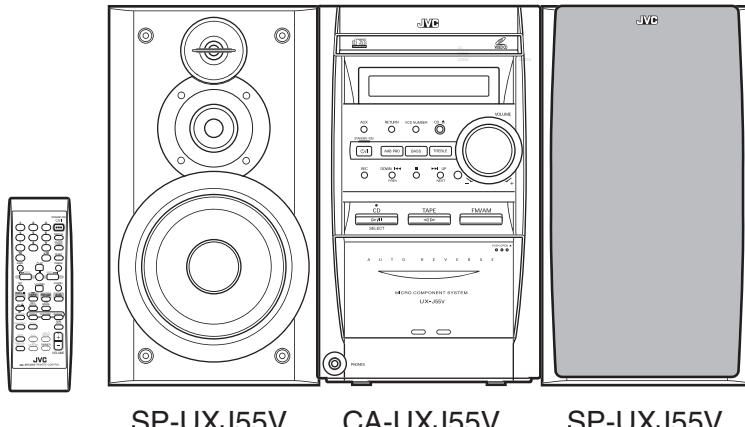
JVC

SCHEMATIC DIAGRAMS

MICRO COMPONENT SYSTEM

UX-J55V

CD-ROM No.SML200312



Area Suffix

US ----- Singapore

UN ----- Asean

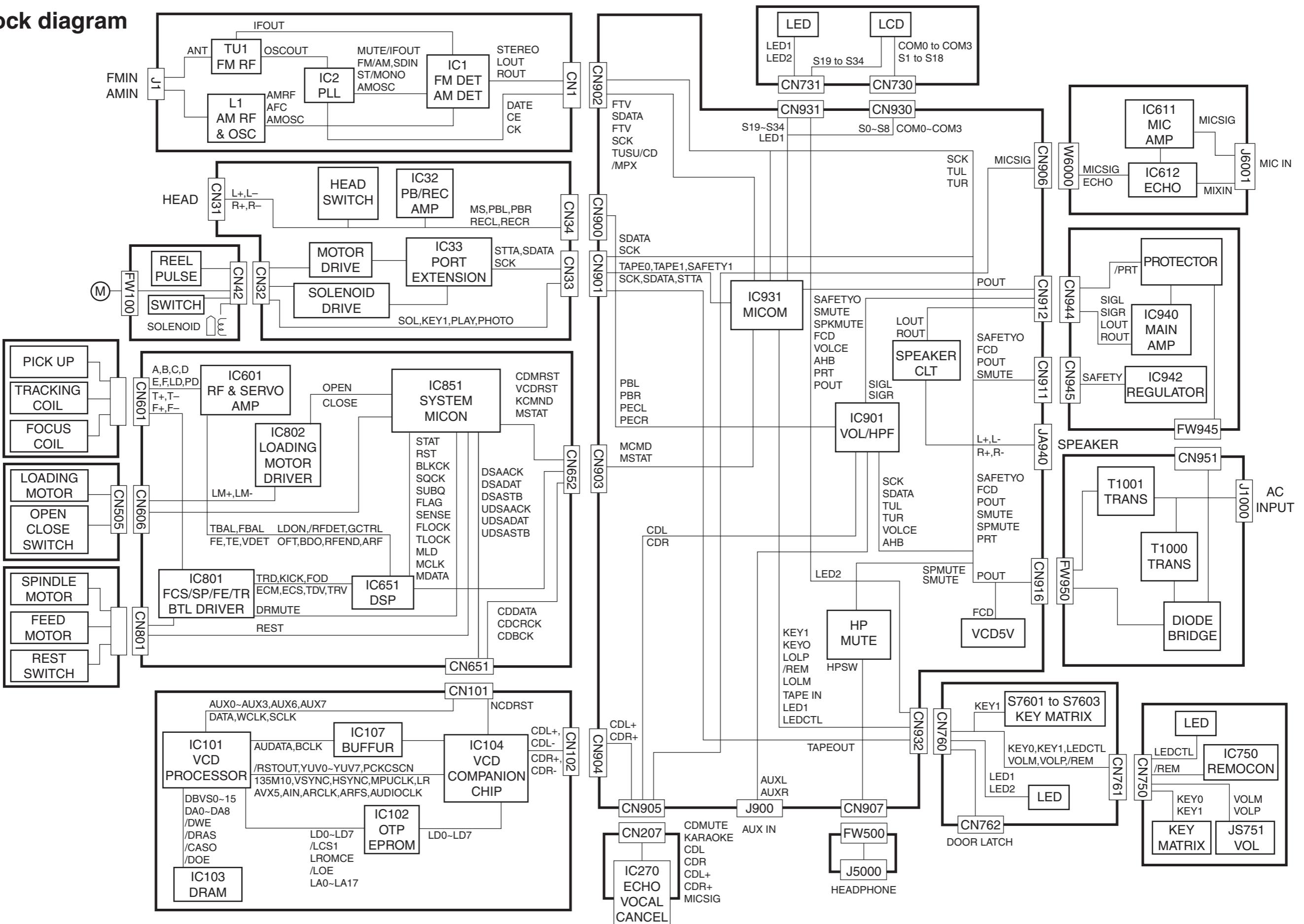
Contents

Block diagram	2-1
Standard schematic diagrams	2-2
Printed circuit boards	2-11

In regard with component parts appearing on the silk-screen printed side (parts side) of the PWB diagrams, the parts that are printed over with black such as the resistor (-■-), diode (■) and ICP (●) or identified by the "▲" mark nearby are critical for safety.

(This regulation does not correspond to J and C version.)

Block diagram



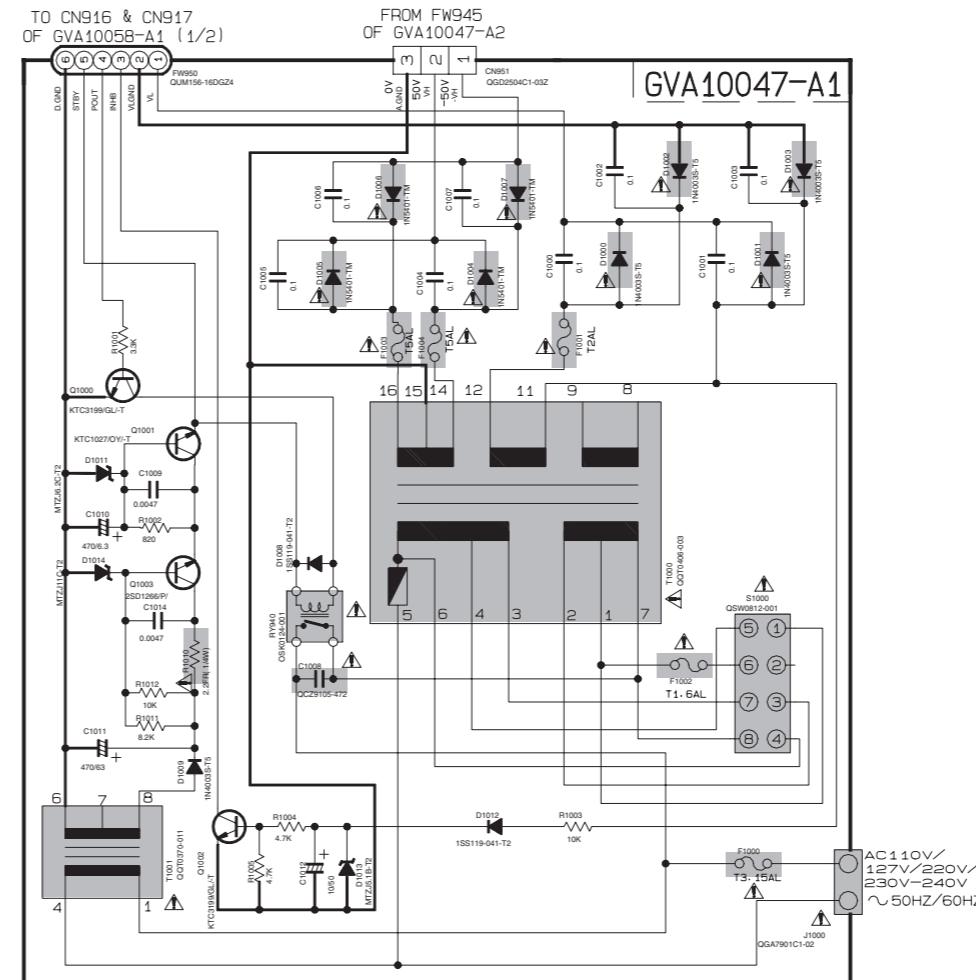
Standard schematic diagrams

■ Primary section

US/UX/UN

EXPLANATION OF OVERALL OF SCHEMATIC		
SHEET NUMBER	MODEL NUMBERS TO BE APPLIED	CIRCUITS DESCRIPTION
1/9	UX-J55V	. PRIMARY WITH MAINS TRANSFORMER
2/9	UX-J55V	. POWER BOARD
3/9	UX-J55V	. AUDIO OUTPUT . EXTERNAL INPUT
4/9	UX-J55V	. LCD DISPLAY/SYSTEM CONTROL/USERS KEY CONTROL . SOURCE SELECTOR SWITCH
5/9	UX-J55V	. MIC AMPLIFIER WITH ALC. ECHO CONTROL CIRCUIT
6/9	UX-J55V	. CD SERVO AND CD SYSTEM CONTROL
7/9	UX-J55V	. VIDEO CONTROL CIRCUIT WITH MP3 FEATURE
8/9	UX-J55V	. TUNER RF/IF/FM MULTIPLEX
9/9	UX-J55V	. TAPE DECK MECHANISM CONTROL . TAPE CIRCUITS SUCH AS PRE-AMP AND BIAS

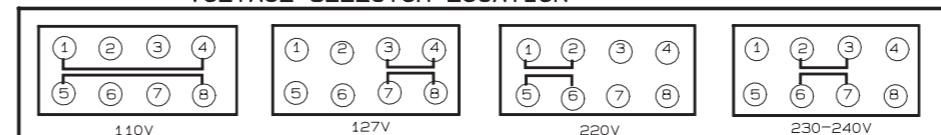
VERSION CODES	
UX	: SAUDI ARABIA
UN	: INDONESIA
US	: SINGAPORE AND UNIVERSAL
	. EXCEPT ALL OF ABOVE



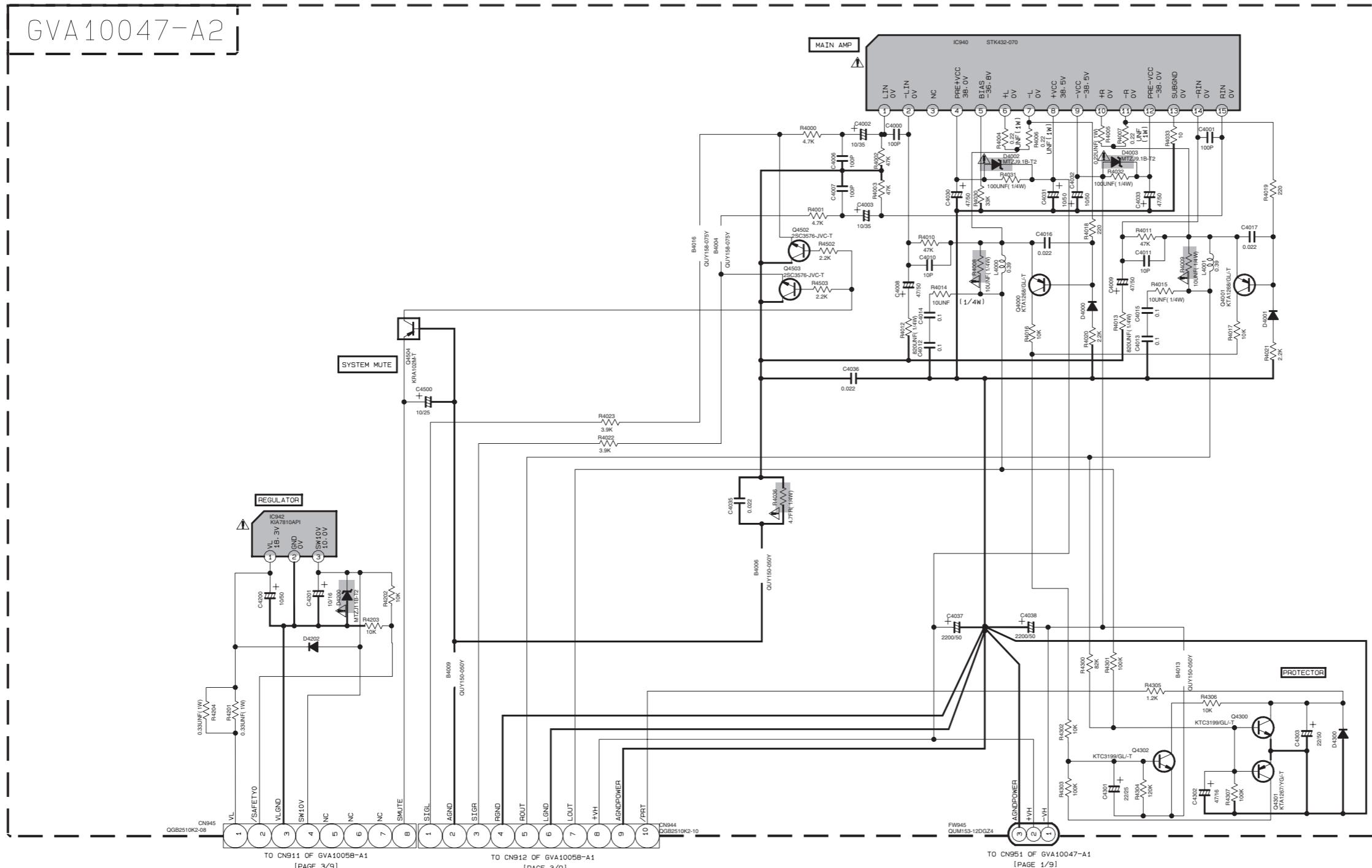
NOTES
⚠ Parts are safety assurance parts.
When replacing those parts make
sure to use the specified one.

- VOLTAGES ARE DC-MEASURED USING A DIGITAL VOLTMETER OR AN OSCILLOSCOPE WITHOUT INPUT SIGNAL CONDITION.
- UNLESS OTHERWISE SPECIFIED
ALL RESISTORS ARE 1/6W 5% CARBON RESISTOR.
ALL CAPACITORS ARE 50V CERAMIC CAPACITOR OR 50V MYLAR CAPACITOR.
ALL RESISTANCE VALUES ARE IN OHMΩ.
ALL CAPACITANCE VALUES ARE IN PF(pF).
- ALL E-CAPACITORS ARE SHOWN IN THE FORM OF CAPACITANCE(F)/RATED VOLTAGE (V).
- POLYPROPYLENE CAPACITOR
50V ±5% MYLAR CAPACITOR OR 50V 5% THIN FILM CAPACITOR

VOLTAGE SELECTOR LOCATION

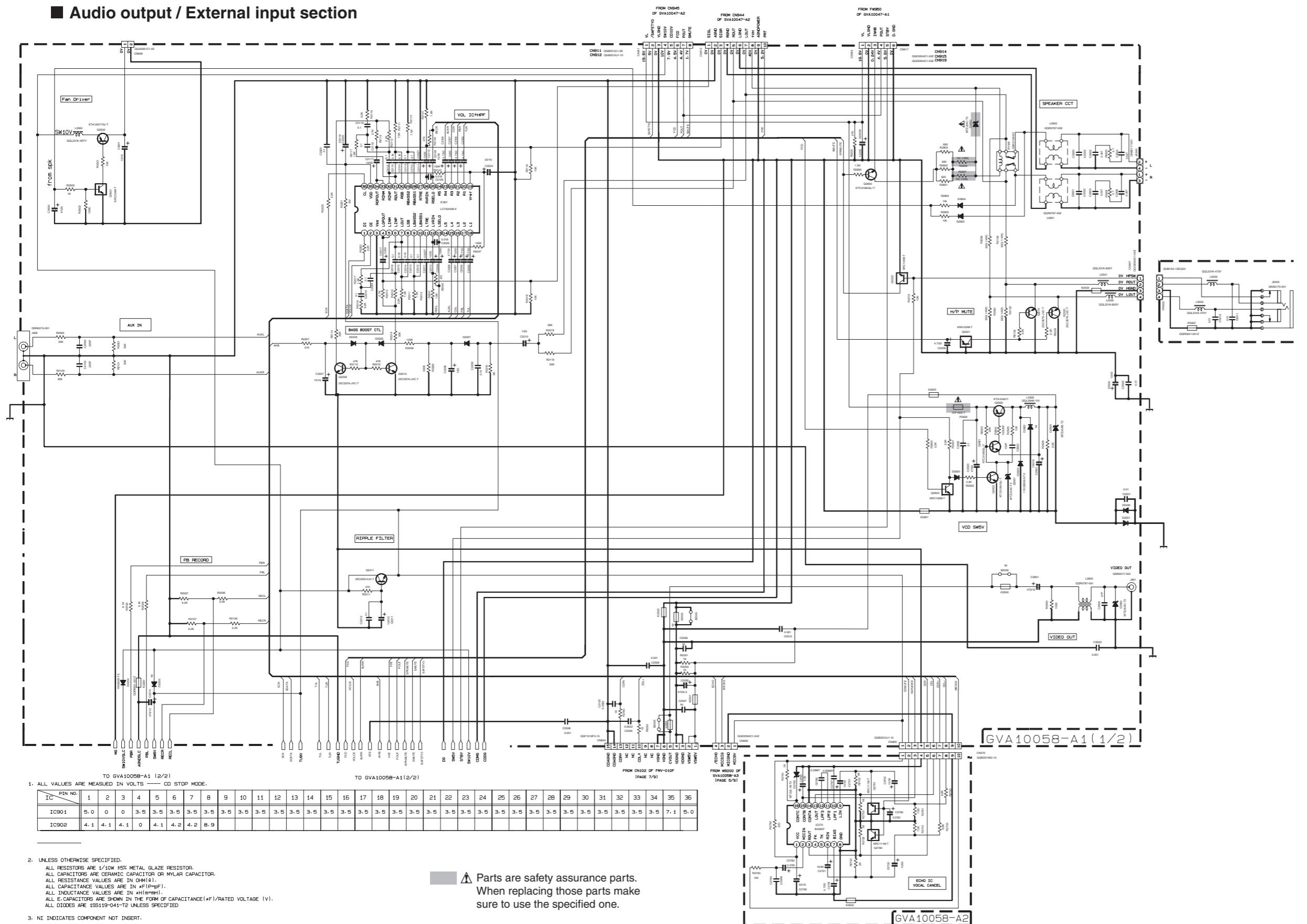


■ Power amp. section

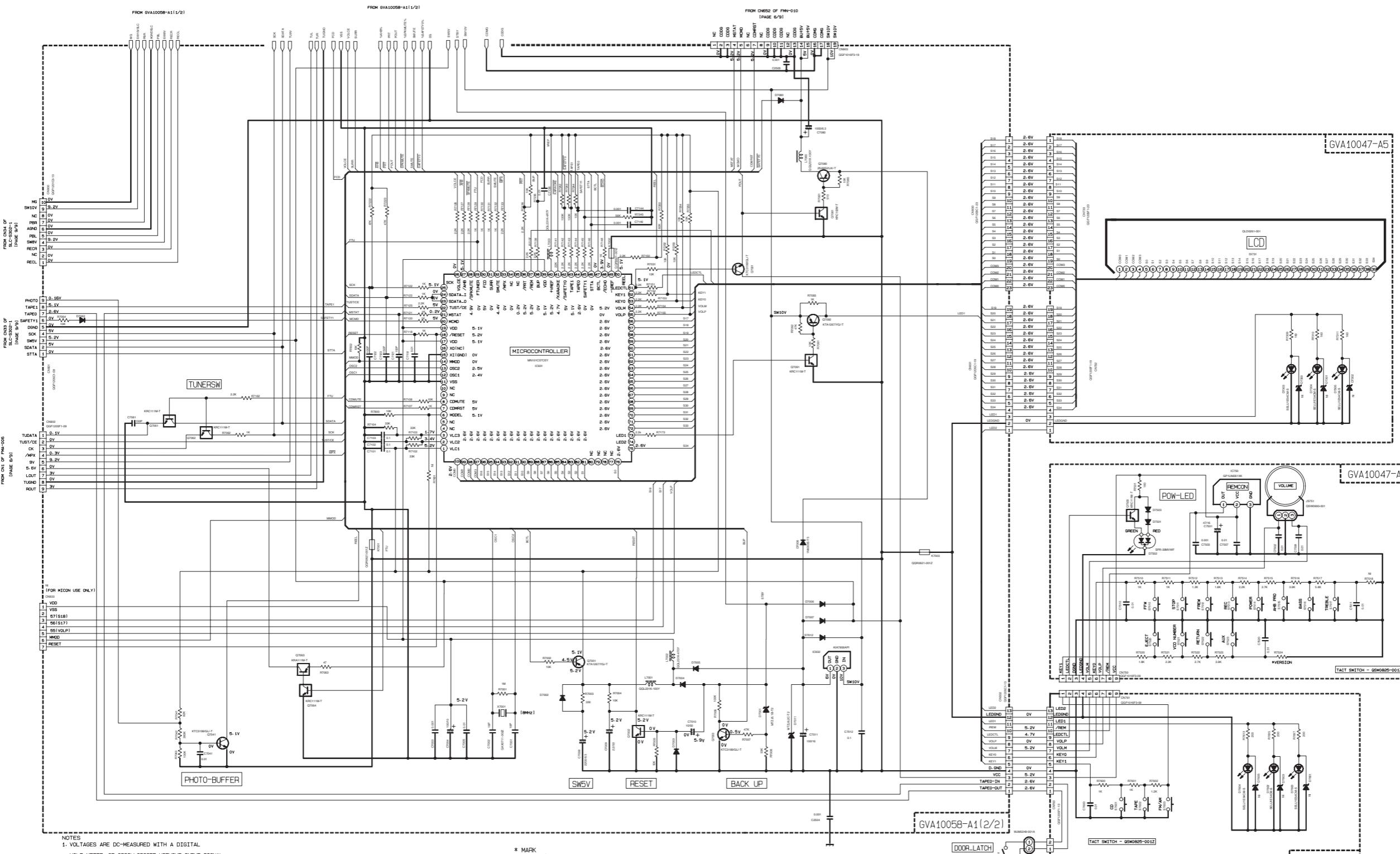


⚠ Parts are safety assurance parts.
When replacing those parts make
sure to use the specified one.

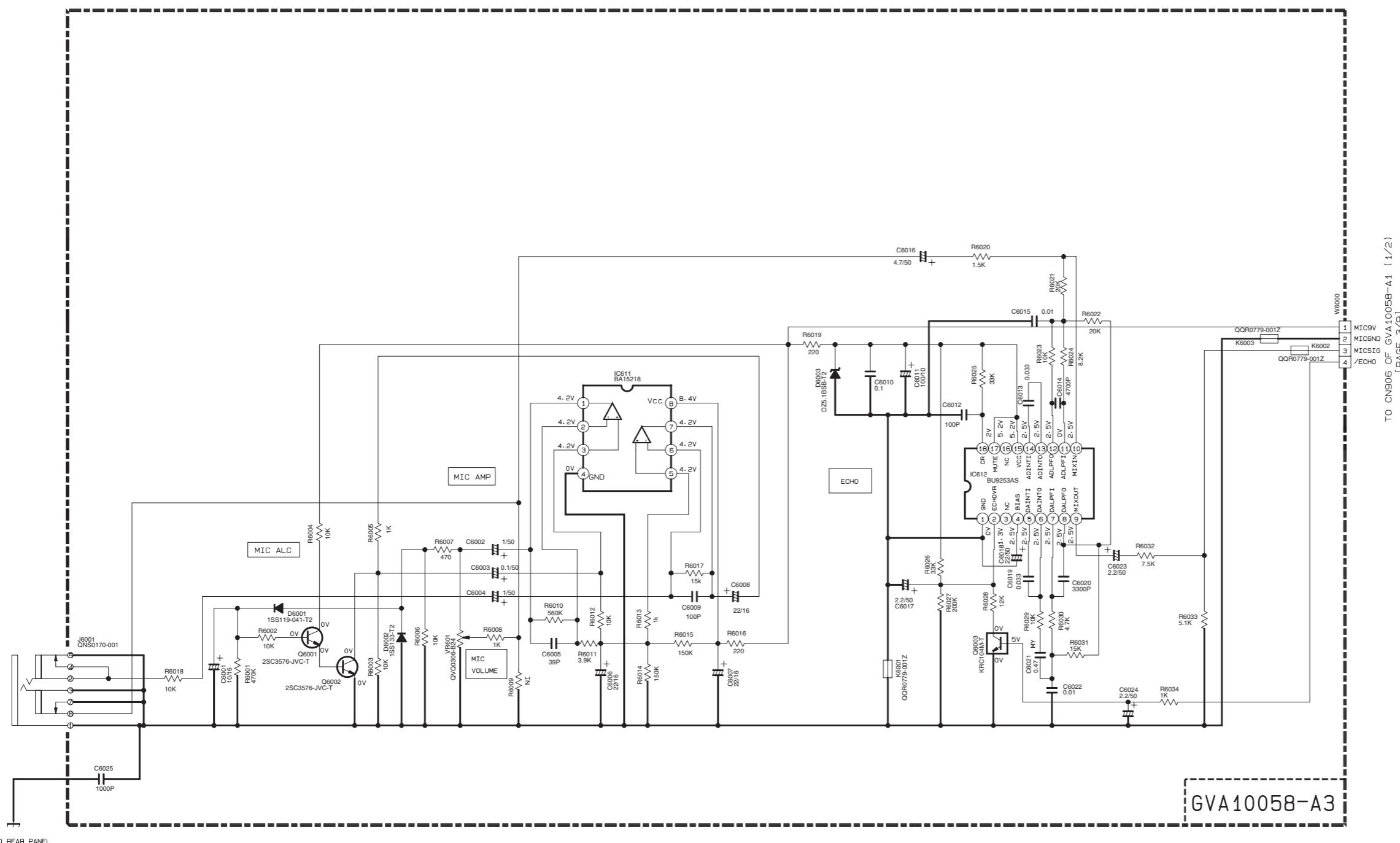
■ Audio output / External input section



■ FL / Key control / Micon section



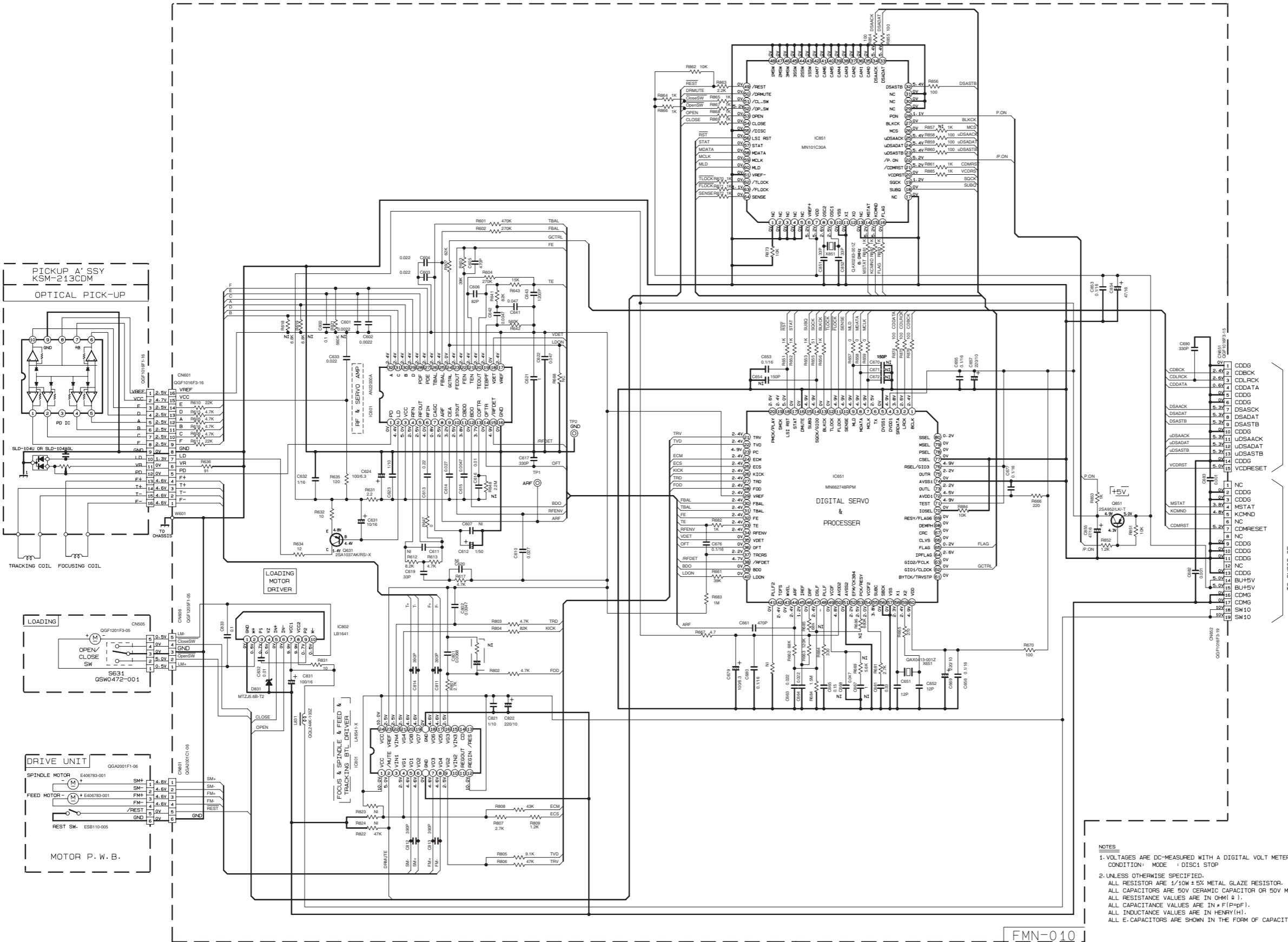
■ Mic amp. / Echo control section



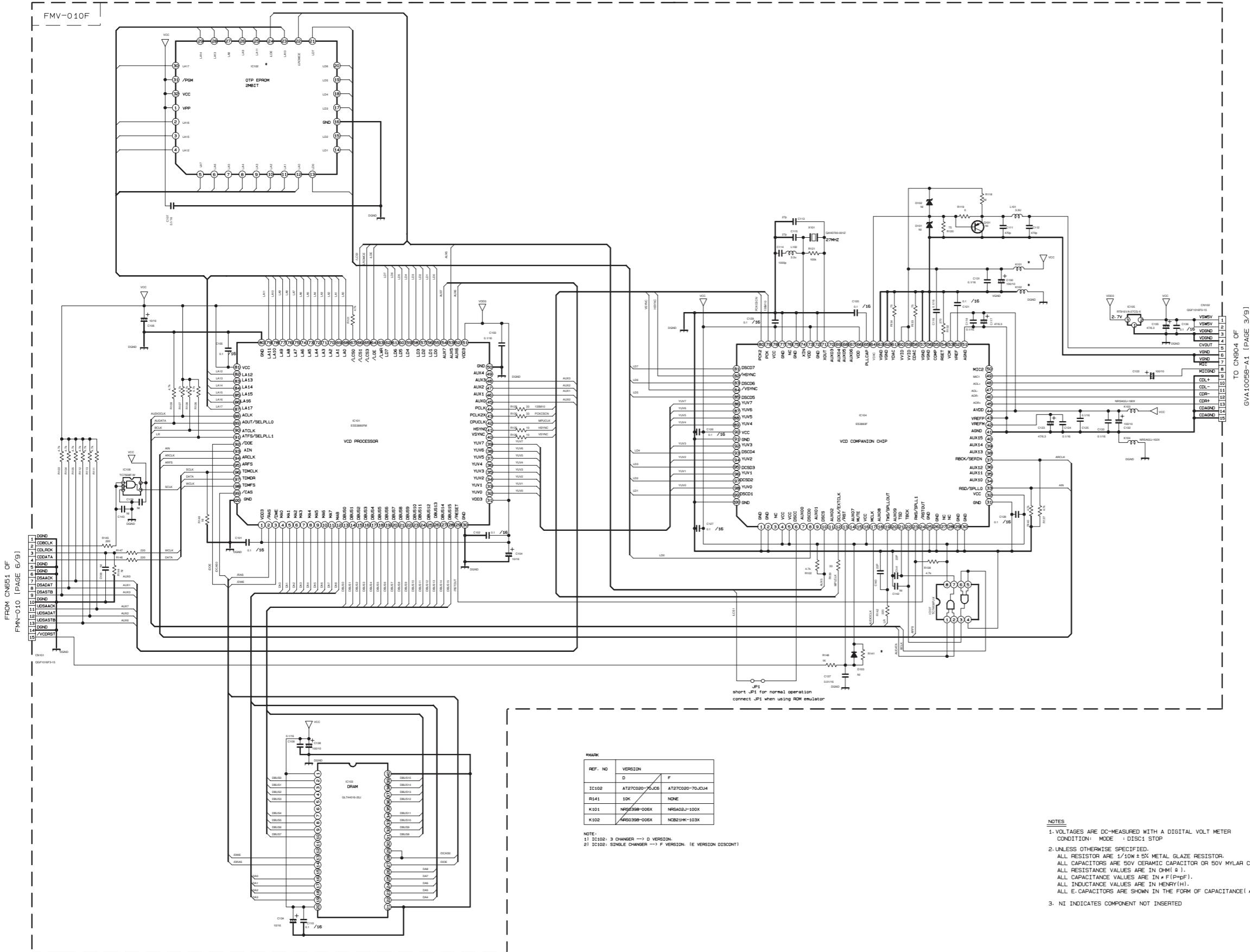
NOTES
1. VOLTAGES ARE DC-MEASURED WITH A DIGITAL VOLT METER OR OSCILLOSCOPE WITHOUT INPUT SIGNAL.
CONDITION --- CD STOP MODE

2. UNLESS OTHERWISE SPECIFIED.
ALL RESISTORS ARE 1/10W ±5% METAL GLAZE RESISTOR.
ALL CAPACITORS ARE CERAMIC CAPACITOR OR MYLAR CAPACITOR.
ALL RESISTANCE VALUES ARE IN OHM(Ω).
ALL CAPACITANCE VALUES ARE IN nF(P=μF).
ALL INDUCTANCE VALUES ARE IN μH(m=mH).
ALL E-CAPACITORS ARE SHOWN IN THE FORM OF CAPACITANCE(nF)/RATED VOLTAGE (V).

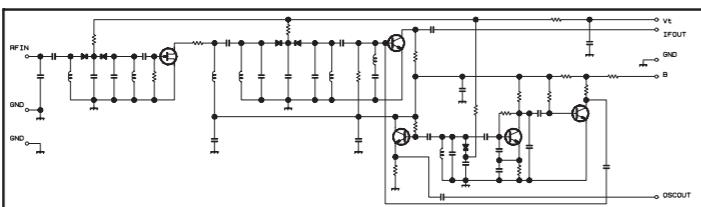
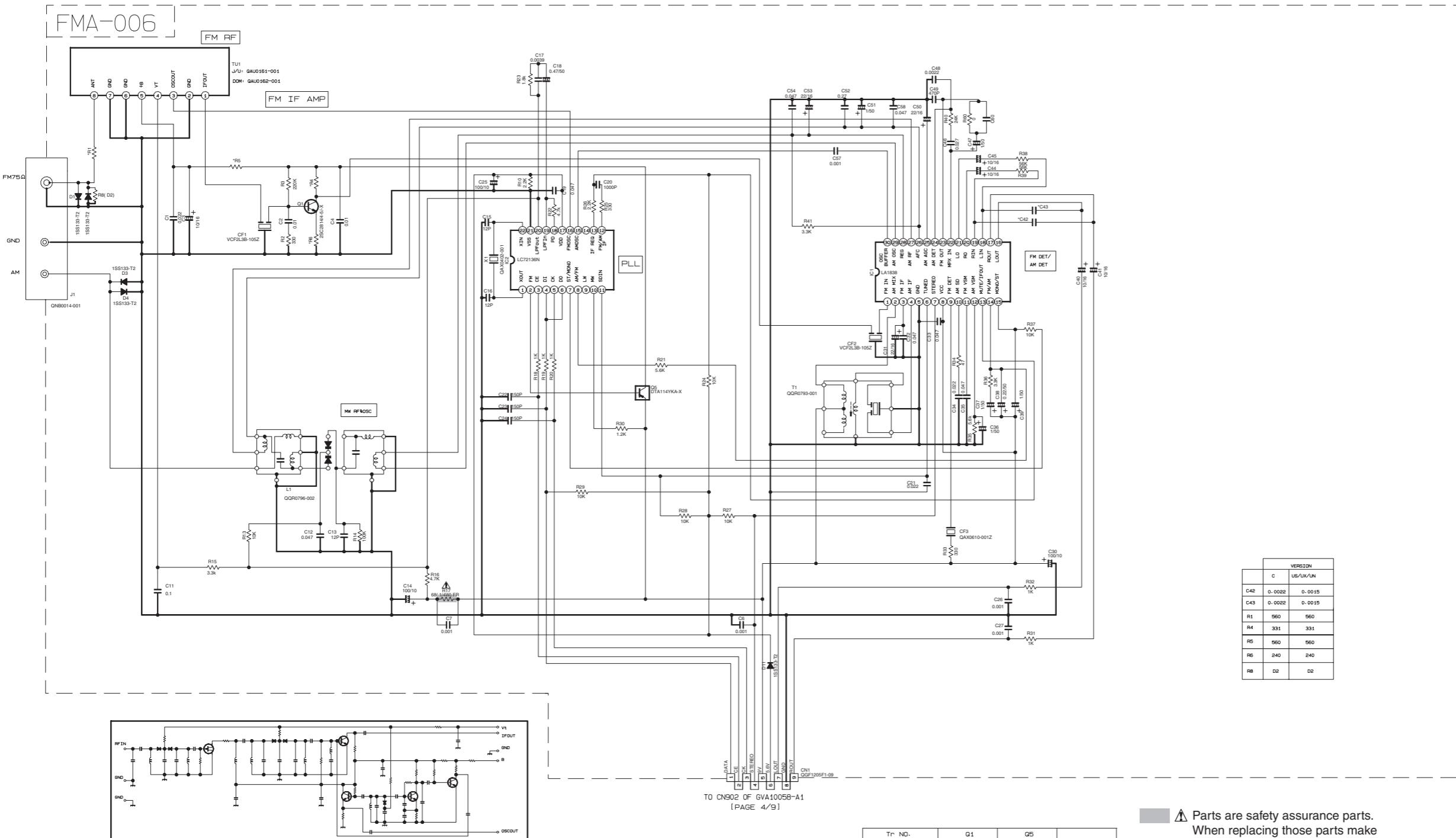
■ CD servo control section



■ VCD control section



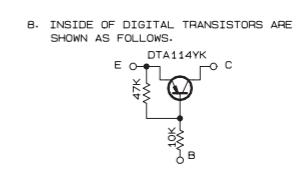
■ Tuner section



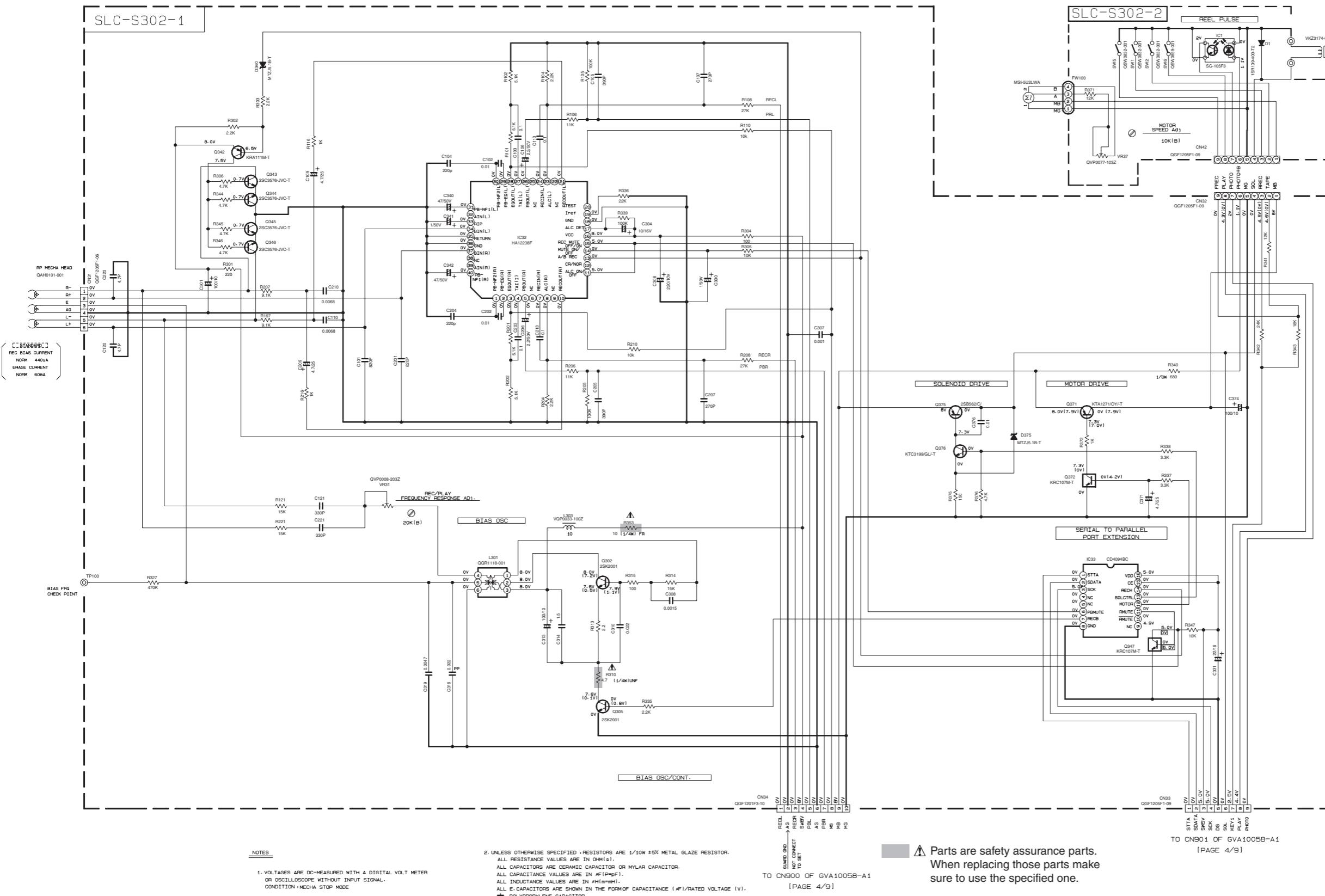
	CONDITION	PIN NO.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30
IC1	FM NO SIGNAL		3.6	8.9	3.6	3.6	0	5.0	5.0	8.9	8.9	1.3	0	0.9	7.8	7.8	4.3	4.3	4.3	3.4	3.4	2.8	3.4	0	0	3.5	3.5	3.6	3.6	2.7		
	FM 60dB STEREO		3.6	8.9	3.6	3.6	0	0	5.0	8.9	8.9	1.3	4.3	0	0.9	7.8	7.8	4.3	4.3	4.3	3.4	3.4	2.8	3.4	0	0	3.6	3.6	3.6	3.6	2.7	
	AM NO SIGNAL		3.5	9.0	3.5	3.5	0	5.0	5.1	9.0	2.6	1.3	0	0	0.9	4.7	5.5	4.3	4.3	4.3	3.3	3.2	2.8	ust	0.7	0.7	3.6	3.6	3.6	3.6	2.1	
IC2	FM NO SIGNAL		2.5	0	0	5.0	4.9	5.0	7.9	7.8	3.6	6.1	5.1	0	0	0	2.5	5.1	0	0.9	3.8	0	2.3									

Tr No.	Q1			Q5		
Pin No.	E	C	B	E	C	B
FM 87.5MHz NO SIGNAL	0	7.1	0.85	8.9	B.B	0
AM 522kHz NO SIGNAL	0	0	0	9.0	0	8.9
Tr No.	Q2			Q3		
Pin No.	E	C	B	E	C	B
AM 522kHz NO SIGNAL	0	0	0.7	0	0	0.7
AM 144kHz NO SIGNAL	0	0	0.3	0	0.3	0.3

**⚠ Parts are safety assurance parts.
When replacing those parts make
sure to use the specified one.**

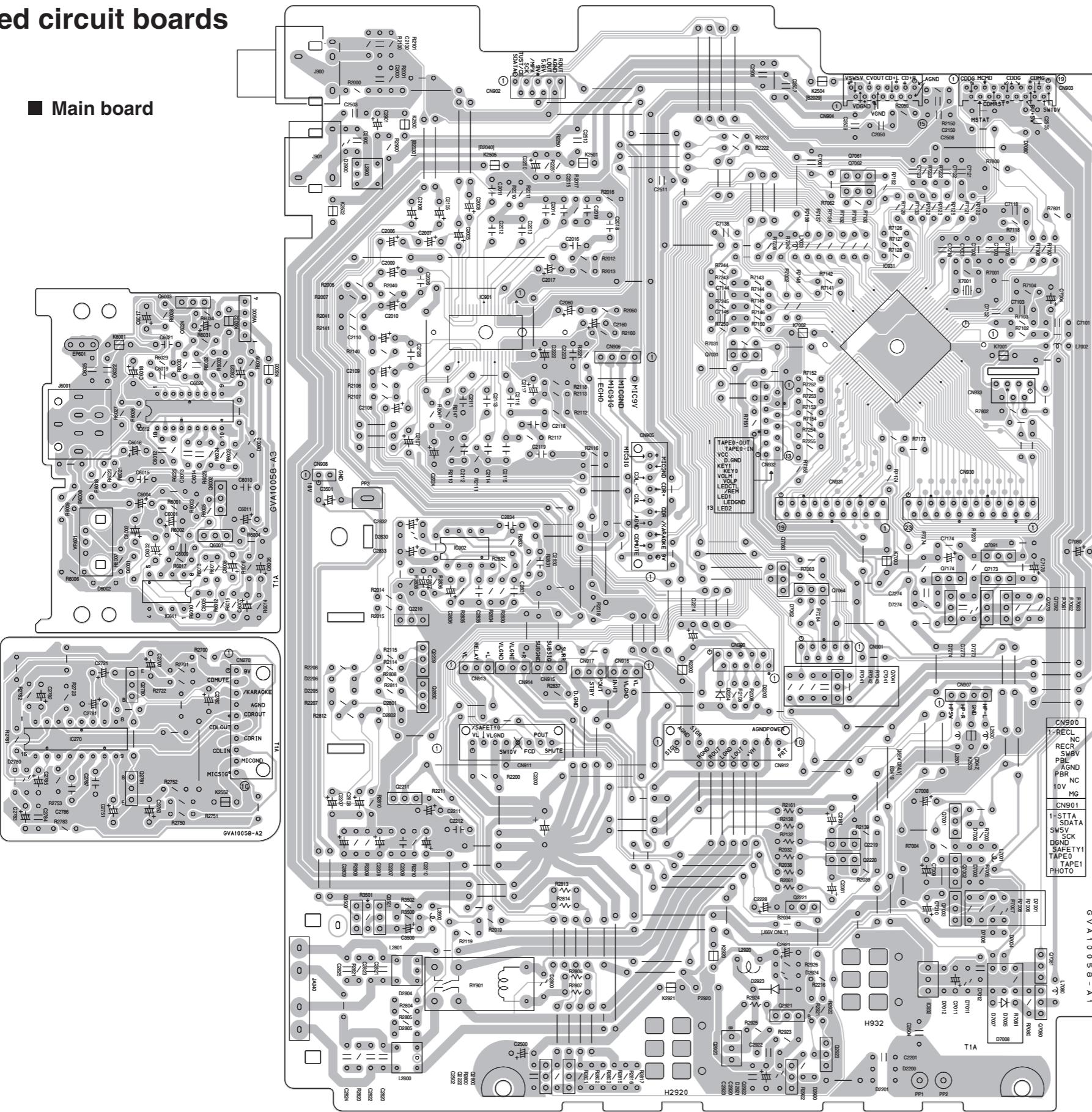


Cassette mechanism section

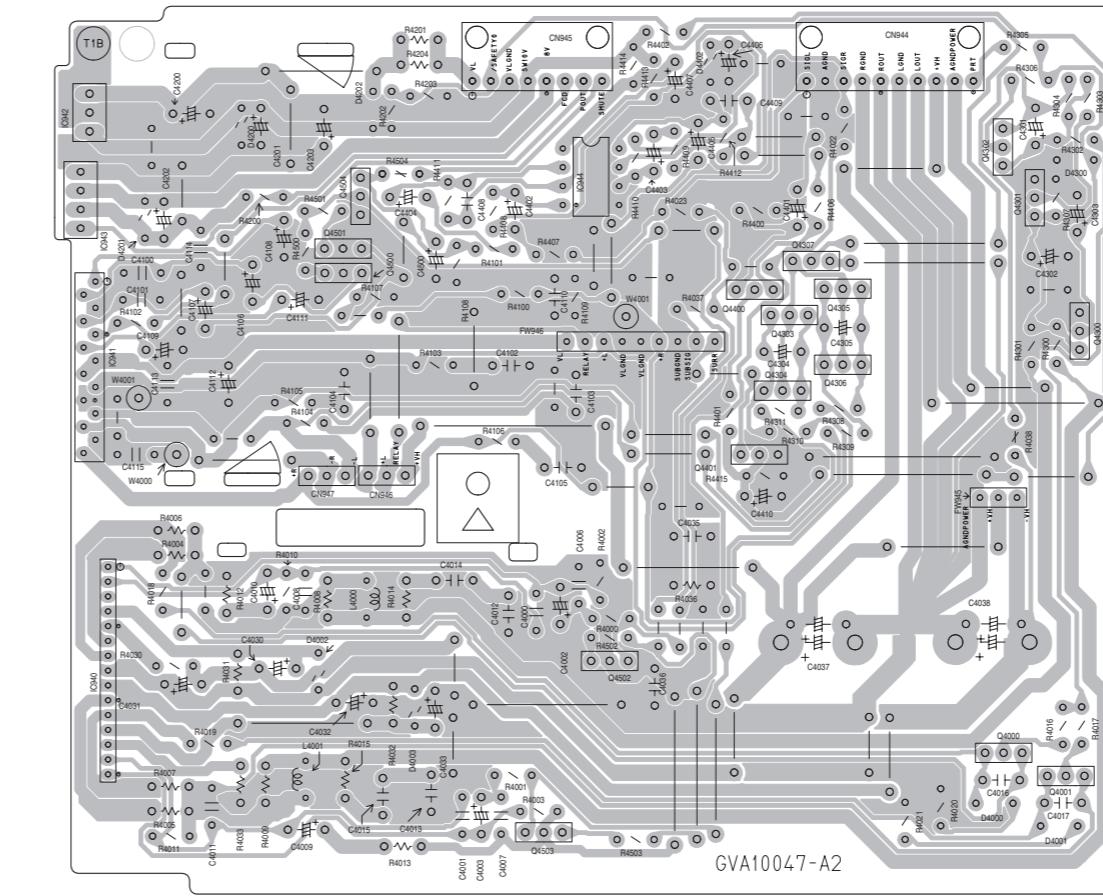
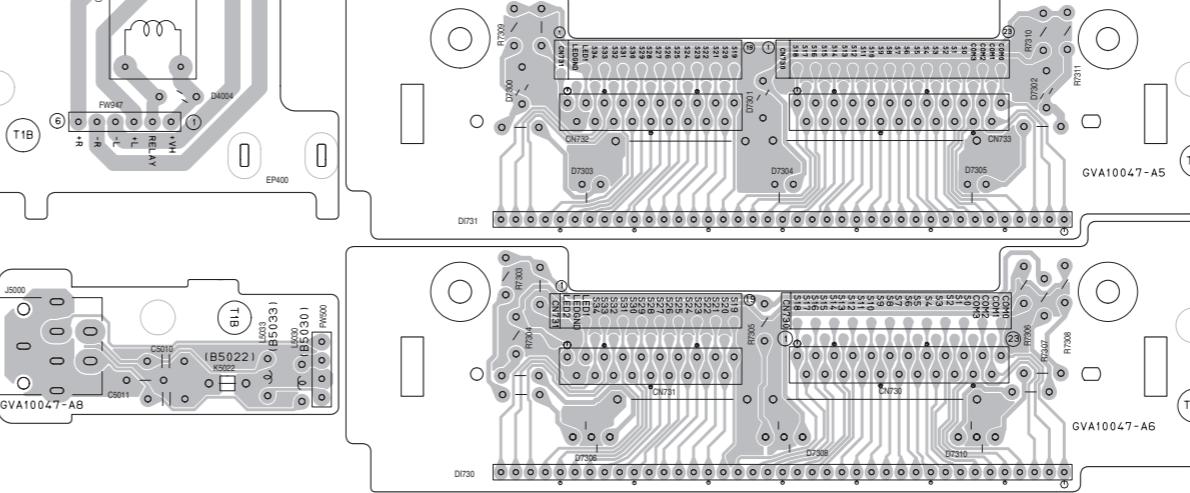
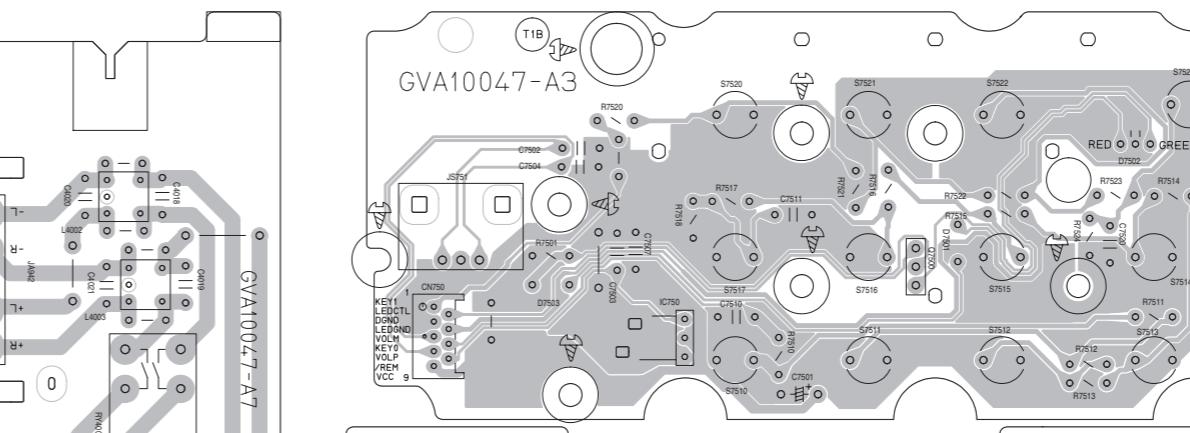
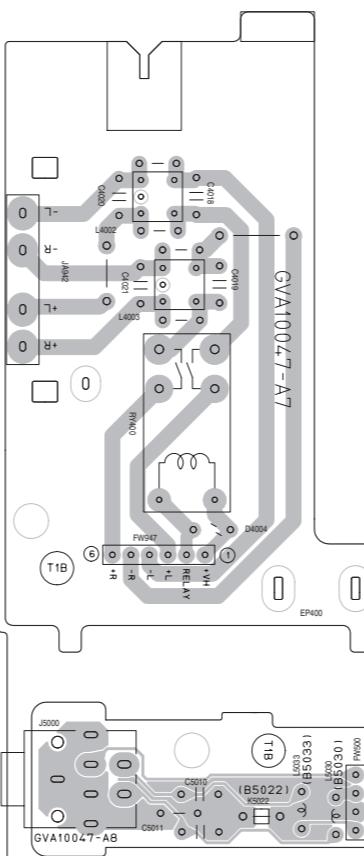
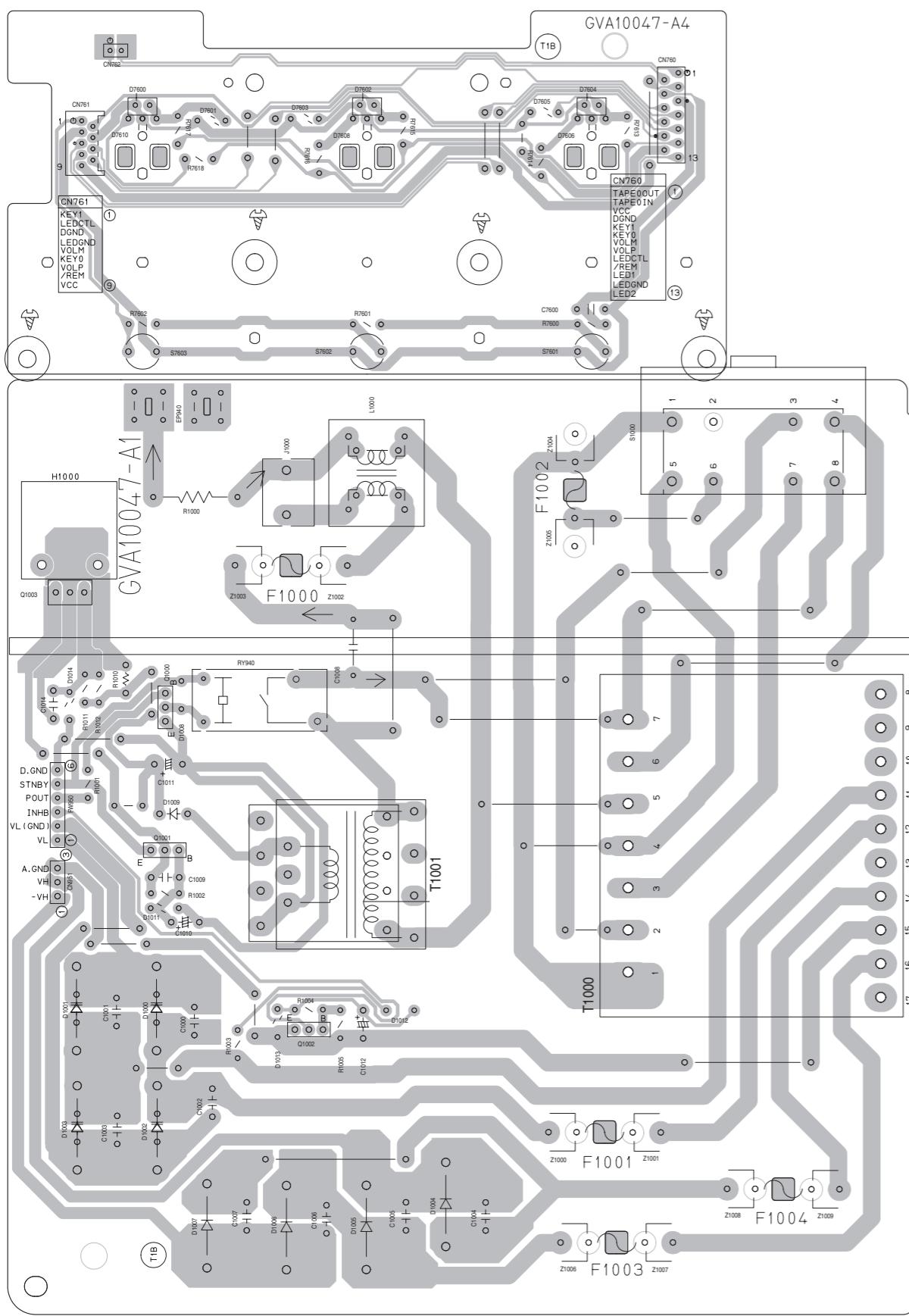


Printed circuit boards

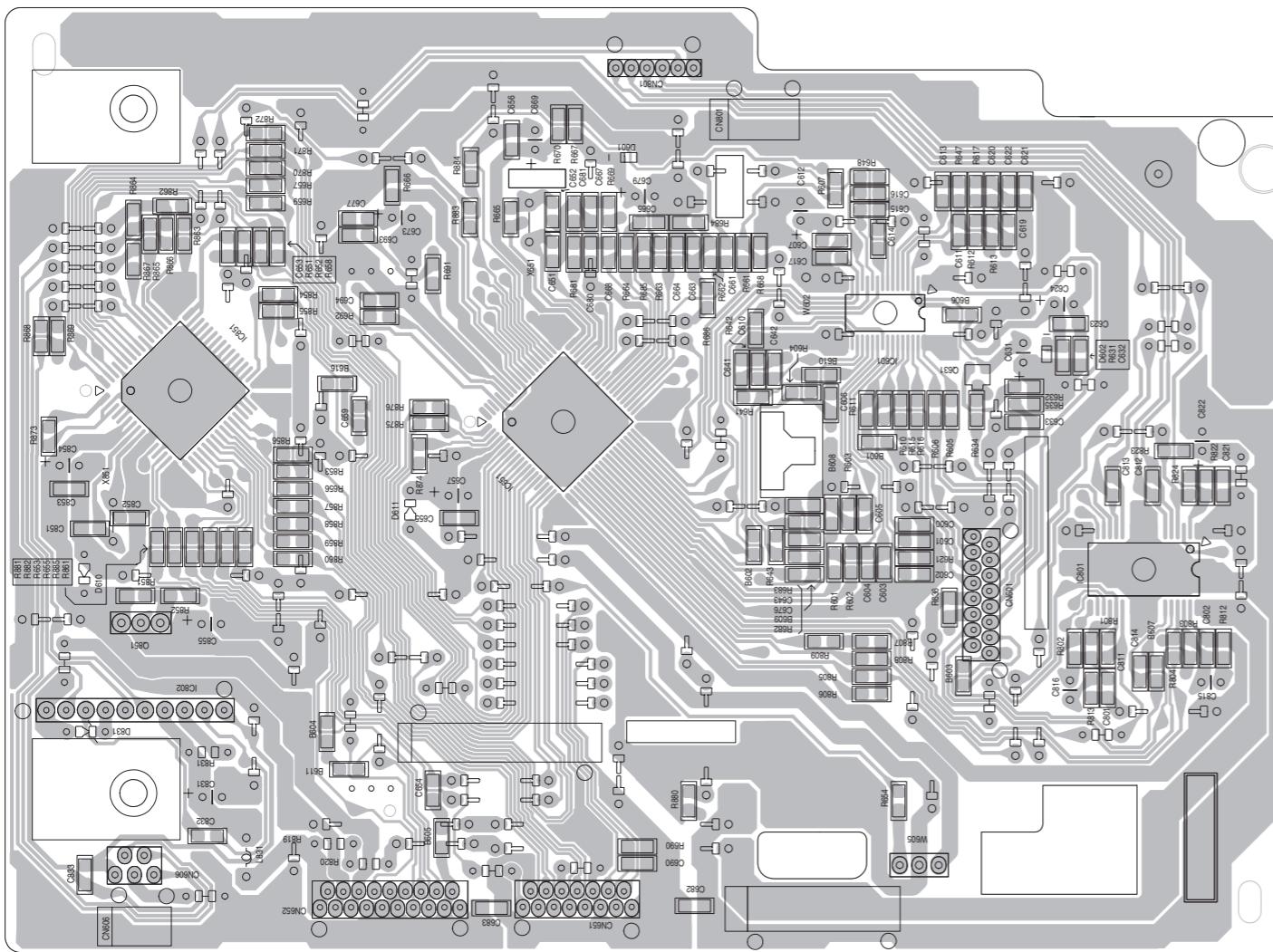
■ Main board



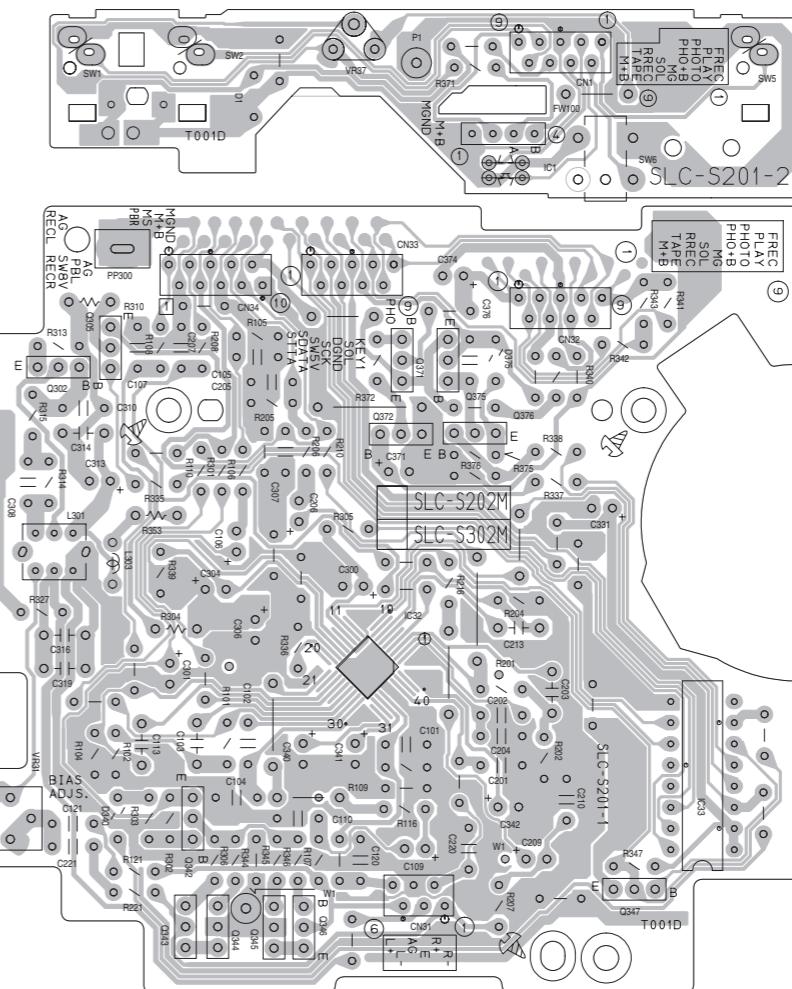
■ Trans board / FL / Front board



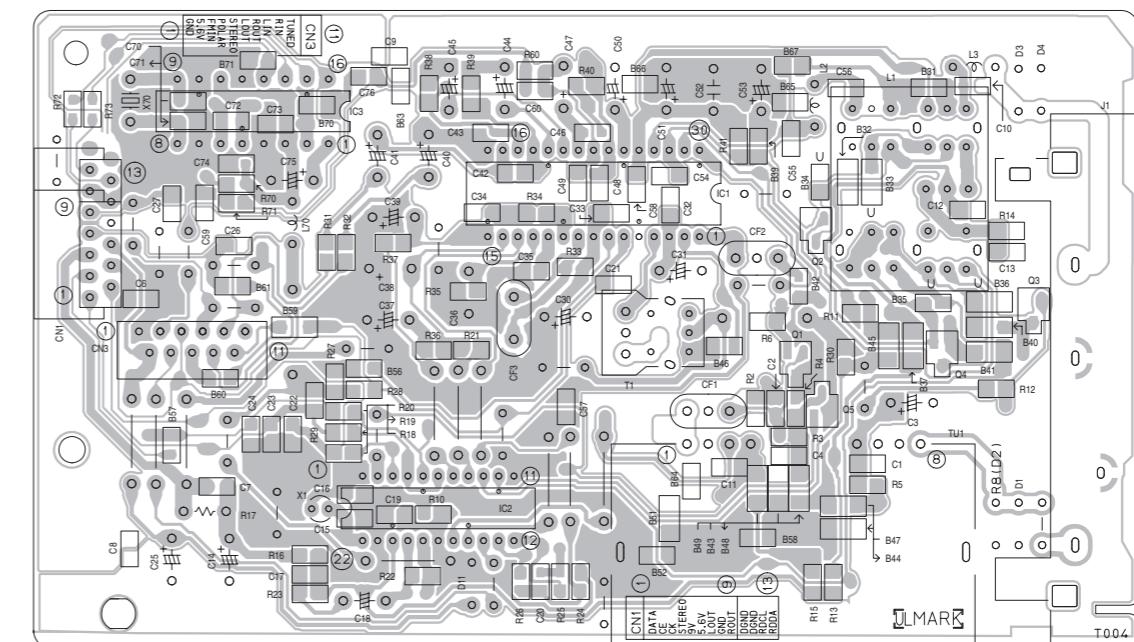
■ CD servo control board



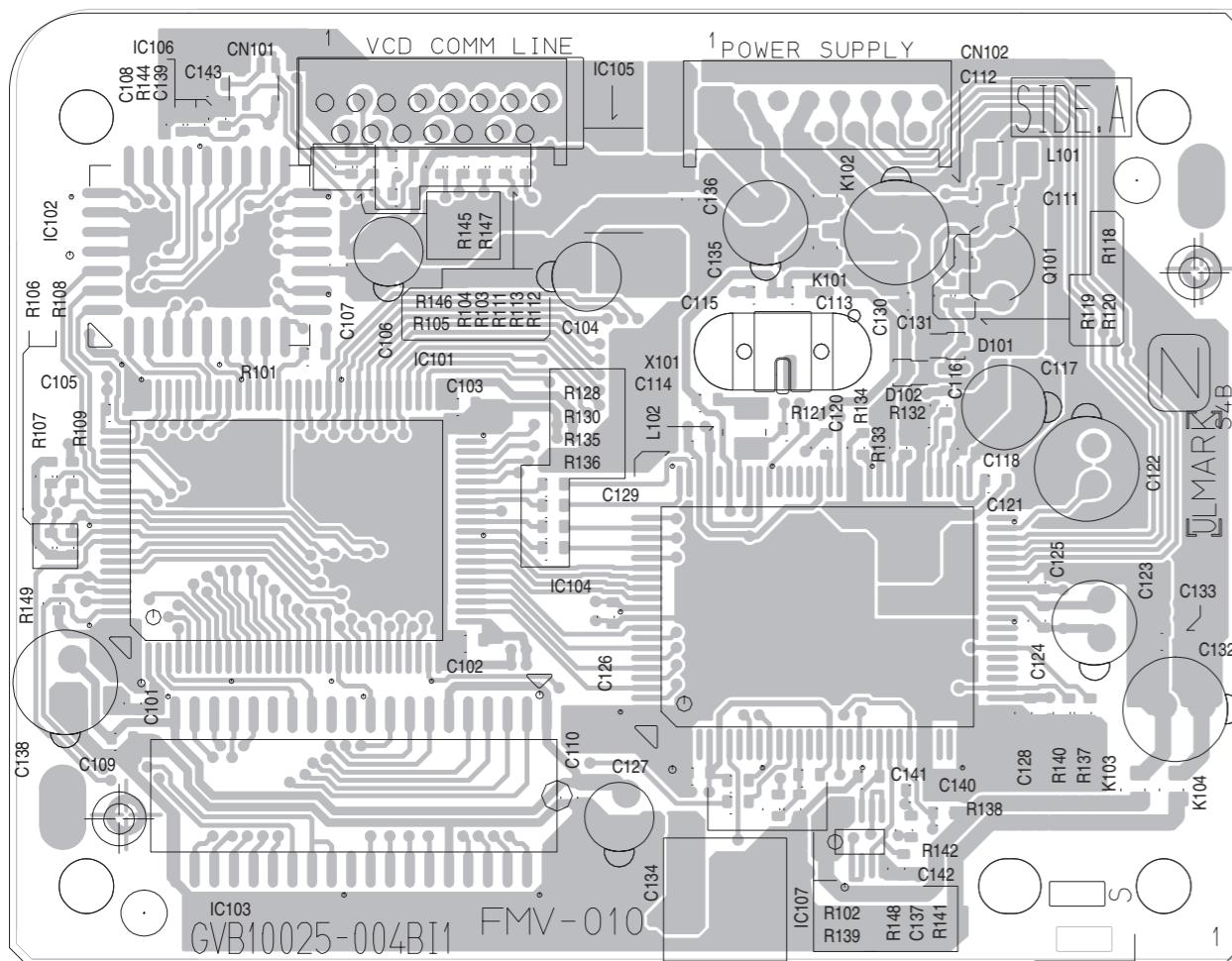
■ Cassette mechanism control board



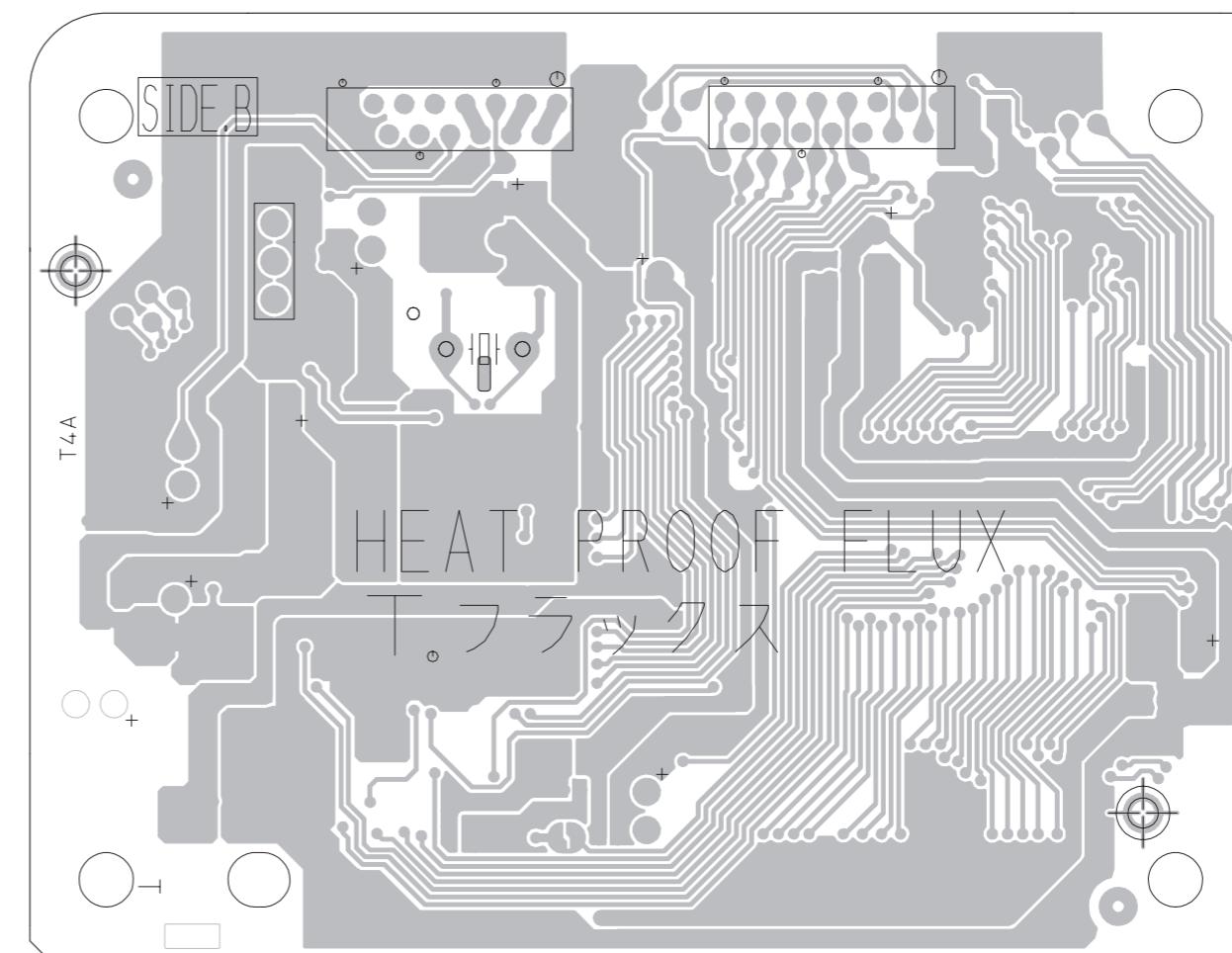
■ Tuner board



■ VCD board (forward side)



■ VCD board (reverse side)



< MEMO >

JVC

VICTOR COMPANY OF JAPAN, LIMITED

AV & MULTIMEDIA COMPANY AUDIO/VIDEO SYSTEMS CATEGORY 10-1, 1chome, Ohwatari-machi, Maebashi-city, 371-8543, Japan

(No.MB057SCH)

 Printed in Japan
WPC

PARTS LIST

[UX-J55V]

* All printed circuit boards and its assemblies are not available as service parts.

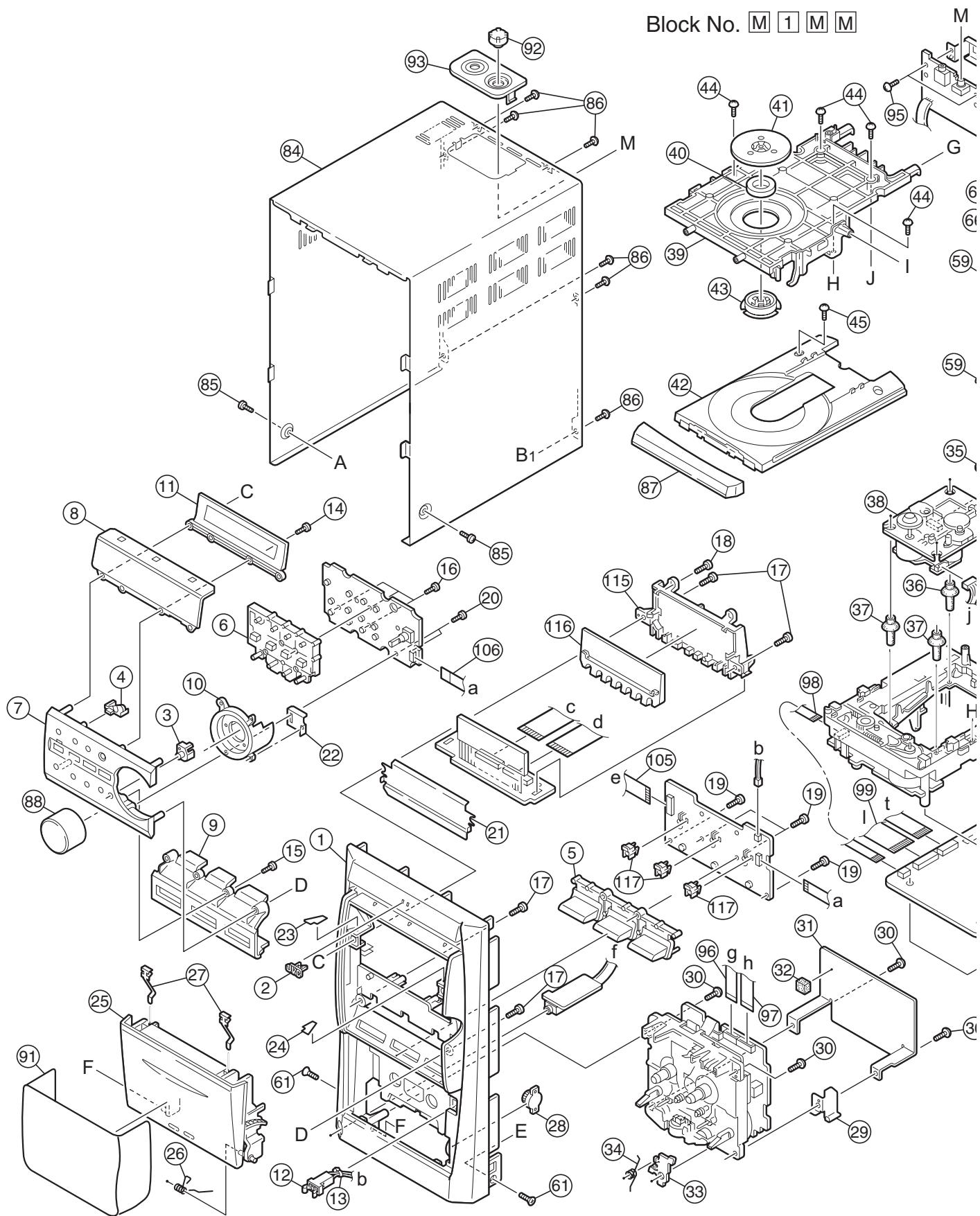
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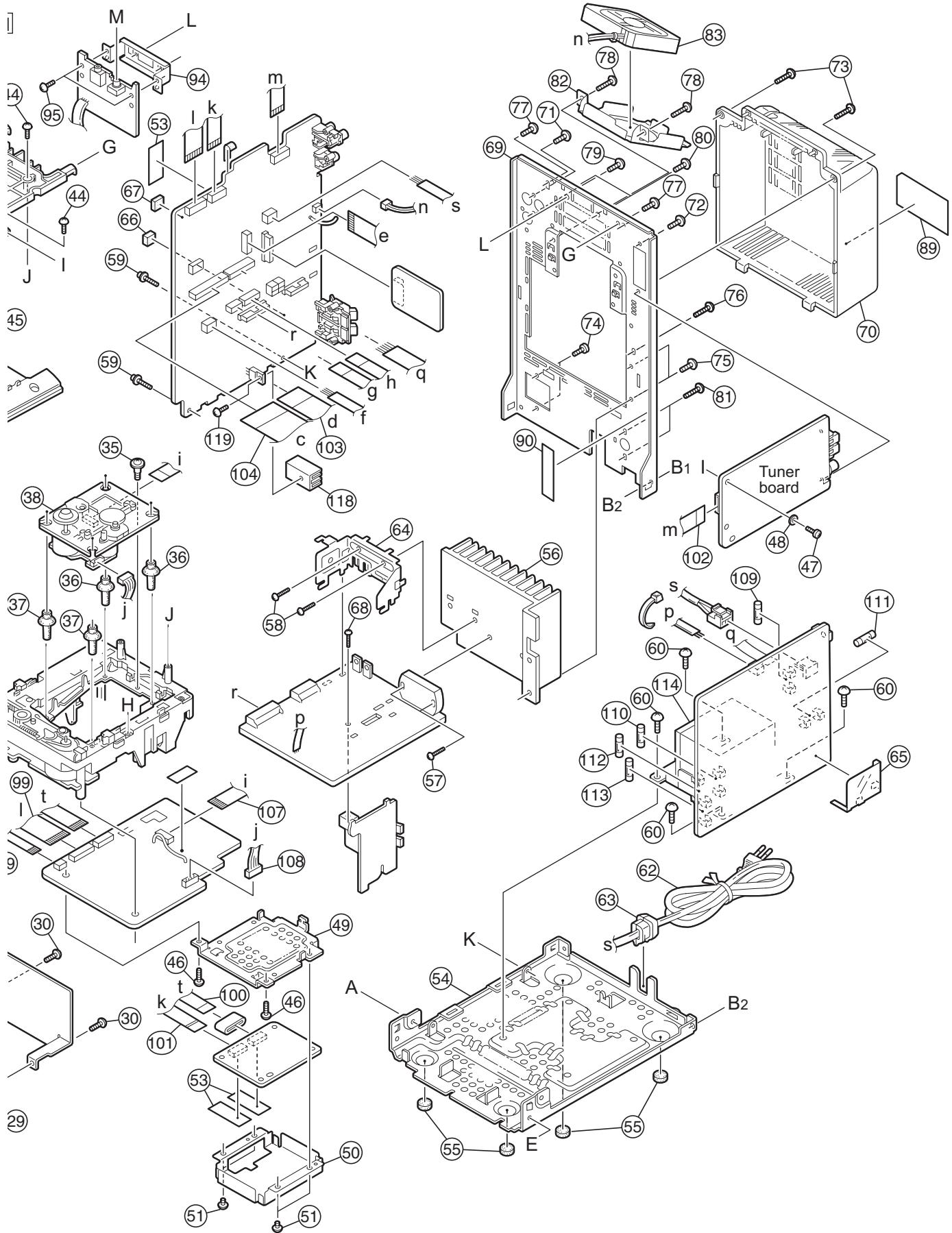
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Exploded view of general assembly and parts list

Block No. M 1 M M





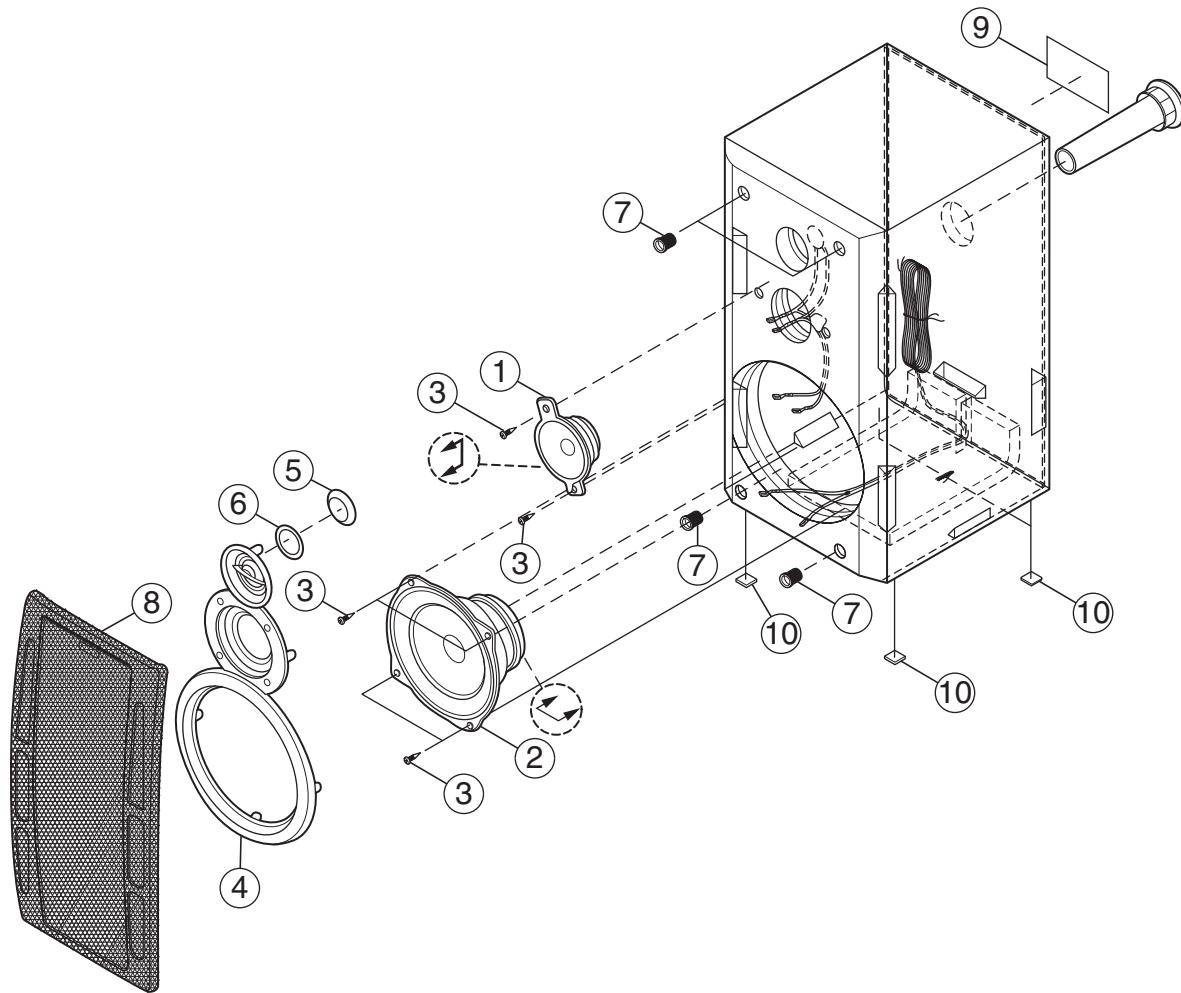
General assembly

Block No. [M][1][M][M]

△ Symbol No.	Part No.	Part Name	Description	Local	△ Symbol No.	Part No.	Part Name	Description	Local
1	GV10123-003A	FRONT PANEL			76	QYSBSGY3008E	SPECIAL SCREW	3mm x 8mm	
2	GV40077-002A	JVC BADGE			77	QYSBSGY3008E	SPECIAL SCREW	3mm x 8mm(x2)	
3	GV40367-001A	REMOTE LENS			78	QYSBSGY3008E	SPECIAL SCREW	3mm x 8mm(x2)	
4	GV40366-001A	STANDBY LENS			79	QYSBSGY3008E	SPECIAL SCREW	3mm x 8mm	
5	GV30398-003A	FUNC.BTN.ASSY.			80	QYSBSGY3008E	SPECIAL SCREW	3mm x 8mm(x2)	
6	GV20196-003A	CONTROL BTN.			81	QYSBSF3012E	SPECIAL SCREW	3mm x 12mm(x2)	
7	GV20195-003A	FRONT PLATE			82	GV30493-001A	FAN BRACKET		
8	GV30390-003A	FRONT LENS A			83	QAR0230-001	FAN		
9	GV30391-002A	FRONT LENS B			84	GV10106-001A/S/	METAL COVER		
10	GV30389-003A	VOLUME ORNAMENT			85	QYSDSG3006M	TAP SCREW	3mm x 6mm(x2)	
11	GV30393-002A	LCD COVER			86	QYSBSGY3008E	SPECIAL SCREW	3mm x 8mm(x6)	
12	QSW0920-001	PUCH LOCK SW			87	GV30397-005A	CD FITTING		
13	WJM0249-001A	E-SI C WIRE C-F			88	GV30396-001A	VOL.KNOB		
14	QYSDSF2608Z	SCREW	2.6mm x 8mm		89	GV30492-001A	RATING LABEL		
15	QYSDSF2608Z	SCREW	2.6mm x 8mm		90	LV41843-001A	LASER CAUTION		
16	QYSDSF2608Z	SCREW	2.6mm x 8mm(x3)		91	GV40168-008A	SHEET		
17	QYSDSF2608Z	SCREW	2.6mm x 8mm(x4)		92	GV40285-001A	MIC VOL.KNOB		
18	QYSDSF2608Z	SCREW	2.6mm x 8mm		93	GV30273-001A	MIC COVER		
19	QYSDSF2608Z	SCREW	2.6mm x 8mm(x4)		94	GV40286-001A	MIC BRACKET		
20	QYSDSF2608Z	SCREW	2.6mm x 8mm(x2)		95	QYSDSG3006M	TAP SCREW	3mm x 6mm(x2)	
21	GV40412-001A	OPAQUE SHEET A			96	QUQH12-0914AJ	CARD WIRE	FC 33	
22	GV40413-001A	OPAQUE SHEET B			97	QUQH12-1018AJ	CARD WIRE	FC 34	
23	GV40416-001A	MIRROR SHEET			98	QUQH12-0507BJ	CARD WIRE	FC606	
24	GV40416-002A	MIRROR SHEET			99	QUQH10-1914BJ	CARD WIRE		
25	GV10124-005A	CASSETTE DOOR			100	QUQH10-1507AJ	CARD WIRE		FC 1
26	GV40277-001A	DOOR SPRING			101	WJU0008-001A	CARD WIRE		FC731
27	VKY4180-401	CASSETTE SPRING (x2)			102	QUQH12-0932BJ	CARD WIRE		FC730
28	GV40034-001A	DAMPER ASSY.			103	QUQH12-1922AJ	CARD WIRE		
29	GV40369-001A	SPRING HOLDER			104	QUQH12-2317AJ	CARD WIRE		
30	QYSBSF3012Z	TAP SCREW	3.0mm x 12mm(x4)		105	QUQH12-1316AJ	CARD WIRE		
31	GV30124-002A	TRANS SHIELD			106	QUQH10-0910BJ	CARD WIRE		
32	GV40170-003A	SPACER			107	QUQH11-1609AJ	CARD WIRE		
33	GV40414-001A	EJECT SAFETY			108	QJJ010-060801	WIRE		
34	VWK5258-003	TORSION SPRING			109	QMF51W2-3R15-J8	FUSE		
35	E406293-001	SPECIAL SCREW			110	QMF51W2-2R0-J8	FUSE		
36	GV40196-001A	INSULATOR (x2)			111	QMF51W2-1R6-J8	FUSE		
37	GV40196-002A	INSULATOR (x2)			112	QMF51W2-5R0-J8	FUSE		
38	KSM-213CCMJ	CD MECHA ASSY			113	QMF51W2-5R0-J8	FUSE		
39	GV10102-002A	CLAMPER BASE			114	QQT0406-003	POWER TRANSF		T 1000
40	VYHT313-005	P.C.MAGNET			115	GV30392-003A	LCD HOLDER		
41	E306836-223SS	CD YOKE (JES)			116	GV40368-001A	LCD LENS		
42	VYH1240-001	TRAY			117	GV40411-001A	LED HOLDER	(x3)	
43	GV30202-001A	CD CLAMPER			118	LV40057-H30B	HEAT SINK		
44	QYSBSF3008Z	SCREW	3mm x 8mm(x4)		119	QYSBSF3010Z	TAP SCREW		
45	QYSBSF3008Z	SCREW	3mm x 8mm					3mm x 10mm	
46	QYSBSF3008Z	SCREW	3mm x 8mm(x2)						
47	QYSDSF2608Z	SCREW	2.6mm x 8mm						
48	GV40122-003A	FOOT SPACER							
49	GV30220-001A	SHIELD CASE(UPP)							
50	GV30221-001A	SHIELD CASE(LOW)							
51	QYSBST3004Z	SCREW	3mm x 4mm(x4)						
53	VYSA1R3-003	SPACER (x3)							
54	GV10103-002A	BOTTOM CHASSIS							
55	GV40312-002A	FOOT SPACER (x4)							
56	GV30395-002A	HEAT SINK							
57	QYSBSF3016Z	TAP SCREW	3mm x 16mm(x2)						
58	QYSBSF3016Z	TAP SCREW	3mm x 16mm(x2)						
59	QYSBSF3016Z	TAP SCREW	3mm x 16mm(x2)						
60	QYSBST4006Z	SCREW	4mm x 6mm(x4)						
61	QYSSST3008Z	SCREW	3mm x 8mm(x2)						
62	QMPK200-200-JD	POWER CORD(EU)	2m BLACK						
63	QZW0033-001	STRAIN RELIEF							
64	GV30414-001A	IC HOLDER							
65	GV40322-001A	PROTECT SHEET A							
66	GV40170-003A	SPACER							
67	GV30349-011A	SPACER							
68	QYSBSF3008Z	SCREW	3mm x 8mm						
69	GV10104-013A	REAR PANEL							
70	GV10105-012A	REAR COVER							
71	QYSBSGY3008E	SPECIAL SCREW	3mm x 8mm						
72	QYSBSGY3008E	SPECIAL SCREW	3mm x 8mm						
73	QYSBSGY3010E	SPECIAL SCREW	3mm x 10mm(x2)						
74	QYSBSGY3008E	SPECIAL SCREW	3mm x 8mm(x2)						
75	QYSBSGY3008E	SPECIAL SCREW	3mm x 8mm(x2)						

Speaker assembly and parts list

Block No. M 2 M M



Speaker

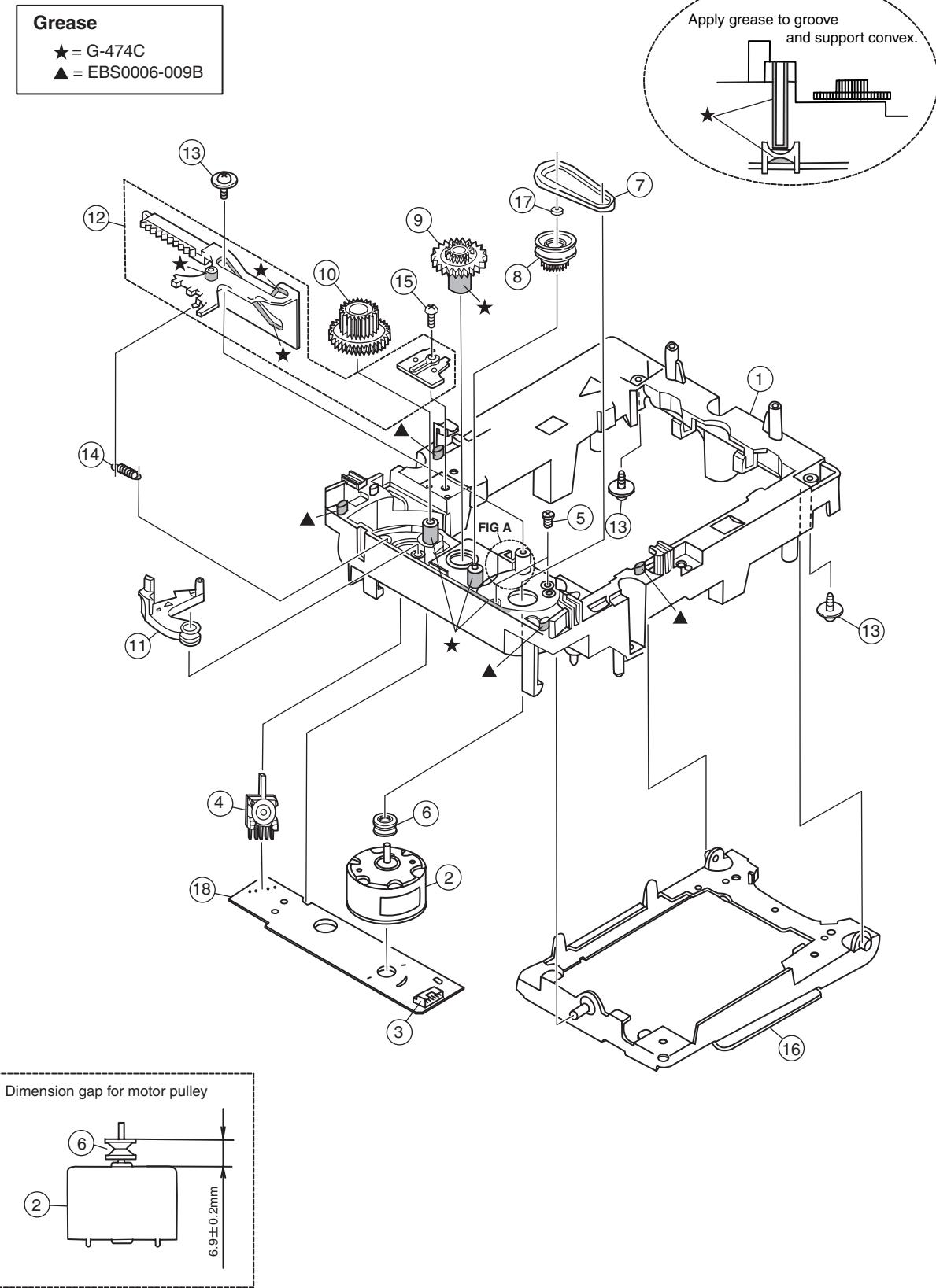
Block No. [M][2][M][M]

△ Symbol No.	Part No.	Part Name	Description	Local
1	993060400036	TWEETER ASSY	(x2)	
2	991061200072	CONE SPEAKER	(x2)	
3	135604141062	SCREW	(x12)	
4	151732601147	FRONT PANEL	(x2)	
5	108650251048	DIAPHRAGM	(x2)	
6	138730251130	D.SIDE TAPE	(x2)	
7	147780121071	GROMMET	(x8)	
8	199732750179	GRILL FRAME ASSY	(x2)	
9	137640601427	RATING LABEL	(x2)	
10	147760081069	LEG CUSHION	(x8)	

CD loading base assembly and parts list

Block No. M D M M

LOAD-JEM-2M



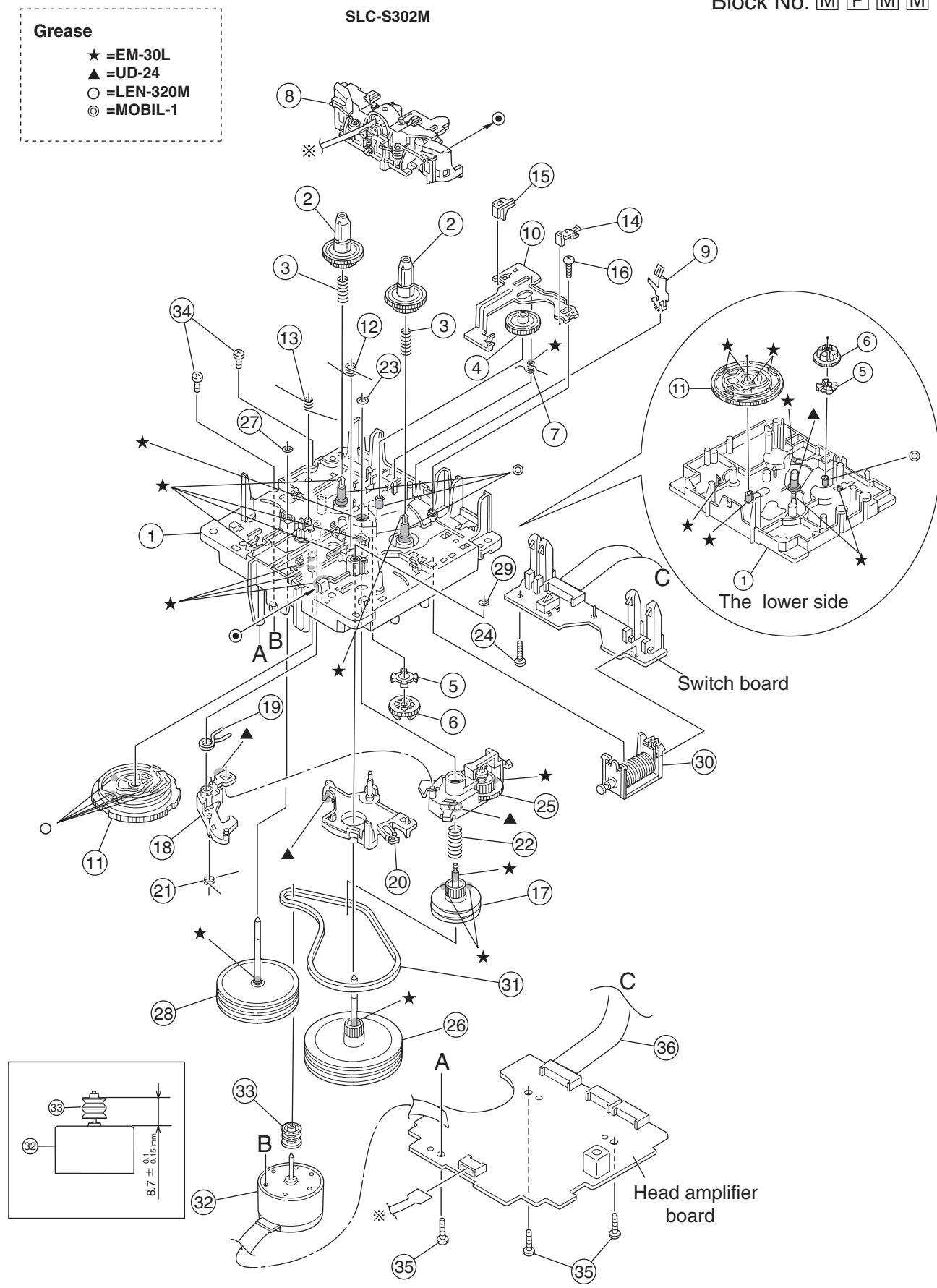
CD loading mechanism

Block No. [M][D][M][M]

△ Symbol No.	Part No.	Part Name	Description	Local
1	VYH1238-001	LOADING BASE		
2	MNN-6F1LB8K	MOTOR		
3	QGF1201F3-05	CONNECTOR	FFC/FPC (1-5)	
4	QSW0472-001	SWITCH		
5	QYSPSP2640Z	SCREW	2.6mm x 4mm(x2)	
6	E75984-221SS	MOTOR PULLEY		
7	E75950-002	C.D BELT		
8	E75985-221SS	C.D GEAR (1)		
9	E75986-221SS	C.D GEAR (2)		
10	E75987-221SS	C.D GEAR (3)		
11	E307162-331SS	LEVER		
12	E307252-331SS	CAM PLATE		
13	E65923-003	TAPPING SCREW	(x3)	
14	VYH787-001	SPRING		
15	QYSBSF3008Z	SCREW	3mm x 8mm	
16	E307179-222SM	E.BASE ASSY		
17	E60912-005SS	SPEED NUT		
18	VMW1329-102	P W BOARD (1/5)		

Cassette mechanism assembly and parts list

Block No. M P M M



Cassette mechanism

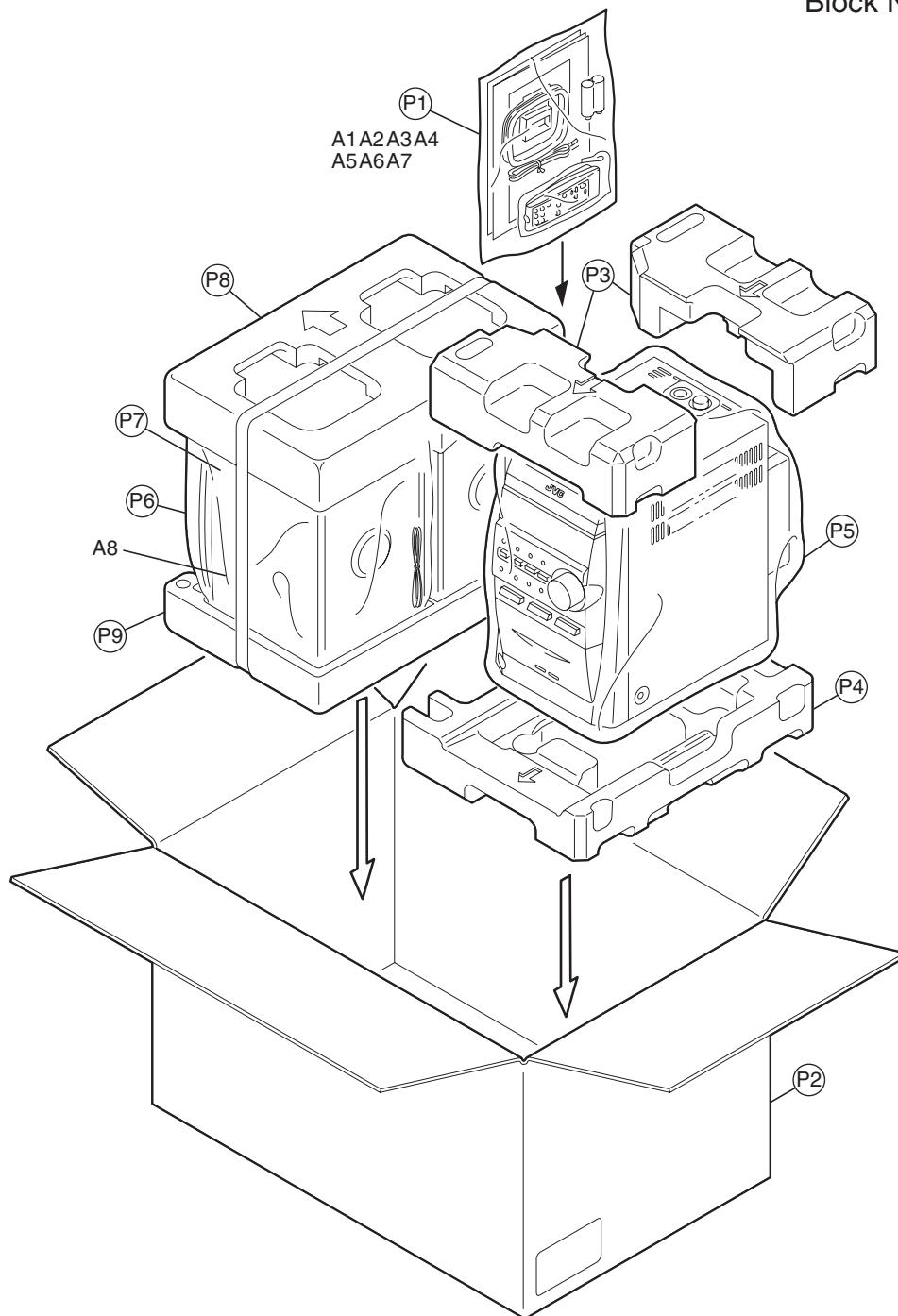
Block No. [M][P][M][M]

△ Symbol No.	Part No.	Part Name	Description	Local
1	VKS1165-00N	CHASSIS B. ASSY		
2	VKS2274-002	REEL GEAR	(x2)	
3	VKW5286-002	B.T. SPRING	(x2)	
4	VKS5559-001	PLAY IDLE GEAR		
5	VKS5595-002	BLIND		
6	VKS5560-003	FR IDLE GEAR		
7	LV42013-001A	EARTH SPRING		
8	SLC-RP4SVM	HEAD MOUNT ASSY		
9	VKY3149-002	CASSETTE SP.		
10	LV31786-002A	PLAY LEVER		
11	VKS1166-003	CONTROL CAM		
12	VKW5279-002	HEAD BASE SP(R)		
13	VKW5280-001	HEAD BASE SP(L)		
14	LV41584-001A	BRAKE(R)		
15	LV41585-003A	BRAKE(L)		
16	QYSBSF2005Z	SCREW	2mm x 5mm	
17	VKS5603-00G	MAIN PULLEY ASS		
18	VKS3785-001MM	FR ARM		
19	VKW5284-002	SWING SPRING		
20	VKS2278-003	TRIGGER ARM		
21	VKW5301-001	FR SPRING		
22	VKW5266-001	ELEVATOR SPRING		
23	WDL214025	WASHER		
24	QYSBSF2005Z	SCREW	2mm x 5mm	
25	VKS3786-00G	CLUTCH ASSY		
26	VKF3205-00B	F.WHEEL ASSY(R)		
27	WDL183425	SLIT WASHER		
28	VKF3207-00C	F.WHEEL ASSY(L)		
29	WDL173525-6	SLIT WASHER		
30	VKZ3174-00B	DC SOLENOID		
31	LV42836-001A	CAPSTAN BELT		
32	MSI-5U2LWA	D.C.MOTOR		
33	VKR4761-003	MOTOR PULLEY		
34	QYSPSP2604Z	SCREW	2.6mm x 4mm(x2)	
35	QYSBSF2608Z	TAPPING SCREW	2.6mm x 8mm(x3)	
36	QUQH12-0906BF	WIRE		

△ Symbol No.	Part No.	Part Name	Description	Local
R347	QRE141J-103Y	C RESISTOR	10kΩ 1/4W J	
△ R353	QRZ9005-100X	FUSI RESISTOR	10Ω	
R372	QRE141J-102Y	C RESISTOR	1kΩ 1/4W J	
R375	QRE141J-151Y	C RESISTOR	150Ω 1/4W J	
R376	QRE141J-472Y	C RESISTOR	4.7kΩ 1/4W J	
VR31	QVP0008-203Z	TRIM RESISTOR	20kΩ	
L301	QQR1118-002	OSC COIL(BIAS)		
L303	QQL244K-100Z	COIL	10uH K	
CN31	QGF1205F1-06	CONNECTOR	FFC/FPC (1-6)	
CN32	QGF1205F1-09	CONNECTOR	FFC/FPC (1-9)	
CN33	QGF1205F1-09	CONNECTOR	FFC/FPC (1-9)	
CN34	QGF1201F3-10	CONNECTOR	FFC/FPC (1-10)	
H32	GV40397-002A	IC HOLDER		

Packing materials and accessories parts list

Block No. M 3 M M



Packing and accessories

Block No. [M][3][M][M]

△ Symbol No.	Part No.	Part Name	Description	Local
A 1	GVT0116-003B	INST BOOK	ENG CHI THA	
A 2	QAL0457-001	ANT.WIRE		
A 3	QAL0014-001	AM LOOP ANT		
△ A 4	QAM0112-002	PLUG ADAPTOR		
A 5	RM-SUXJ55V	REMOCON UNIT		
A 6	-----	BATTERY	(x2)	
△ A 7	QAM0216-001	SIGNAL CORD		
A 8	UXJ55VK-SPBOX	SPEAKER BOX	(x2)	

△	Symbol No.	Part No.	Part Name	Description	Local
	P 1	QPC02503515P	POLY BAG		
	P 2	GV20219-004A	CARTON ASSY.		
	P 3	GV10135-001A	CUSHION UPPER		
	P 4	GV10136-001A	CUSHION BOTTOM		
	P 5	QPC05006515P	POLY BAG	50cm x 65cm	
	P 6	138763001072	MIRAMAT SHEET	(x2)	
	P 7	138764601090	POLY BAG	(x2)	
	P 8	139763681086	POLYFOAM(TOP)		
	P 9	139763681087	POLYFOAM(BTTM)		