



KENWOOD
HI/FI STEREO COMPONENTS

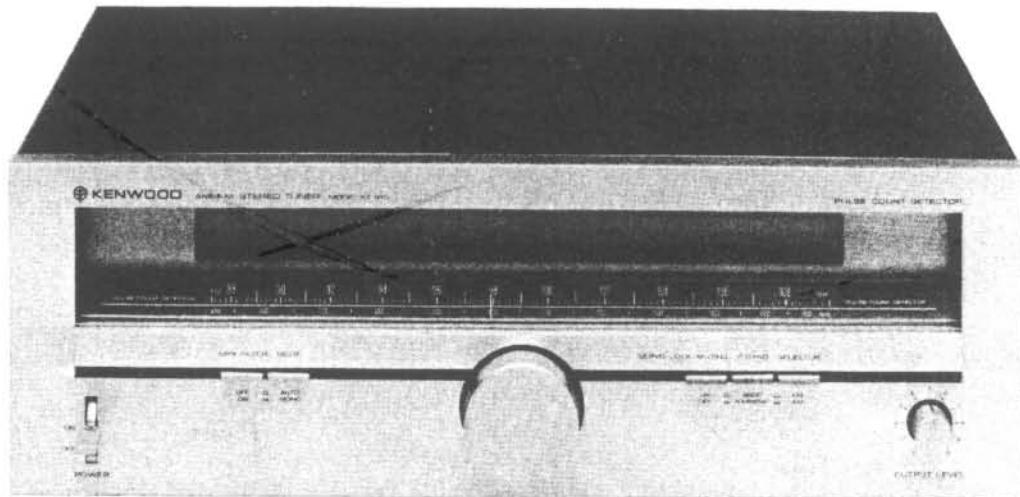
SERVICE MANUAL

KT-815 (KT-8155)

An item of adjustment is written in three languages — English, French and German.

Un article sur réglages est écrit en trois langues, Anglais, Francais et Allemand.

Ein Artikel der Abgleich wird auf drei Sprachen, Englische, Französisch und Deutsch geschrieben.



AM-FM STEREO TUNER

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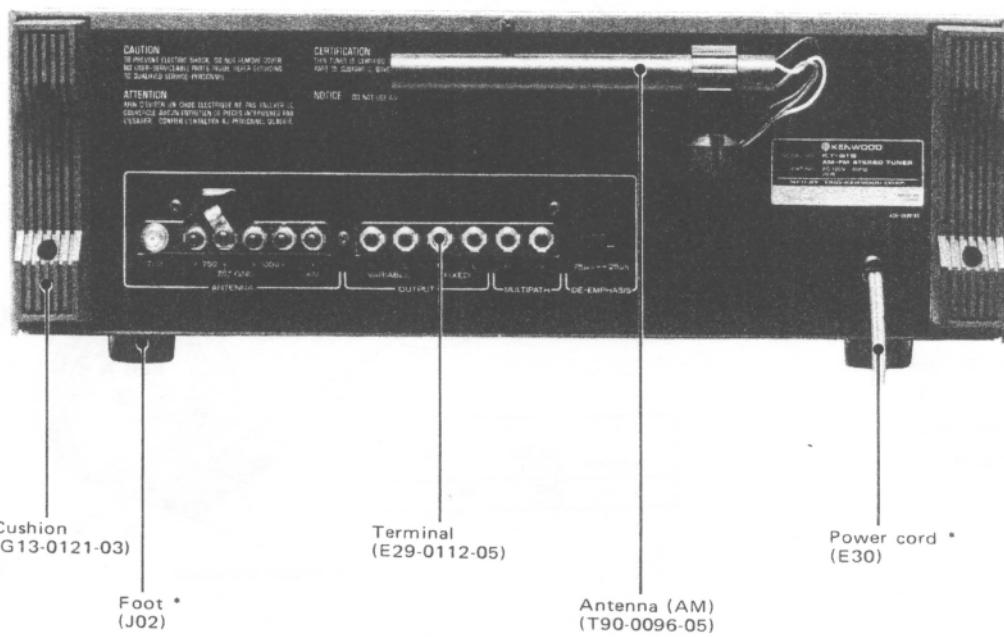
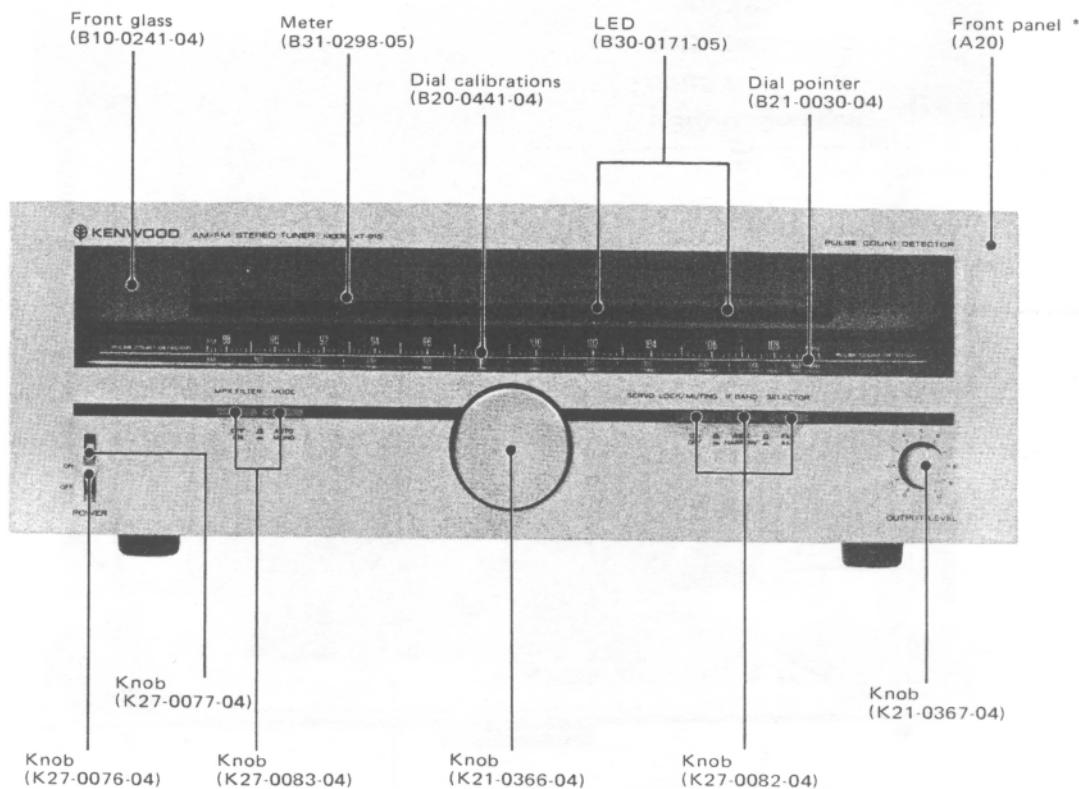
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Note:

Component and circuitry are subject to modification to insure best operation under differing local conditions. This manual is based on, the U.S. (K) standard, and provides information on regional circuit modification through use of alternate schematic diagrams, and information on regional component variations through use of parts list.

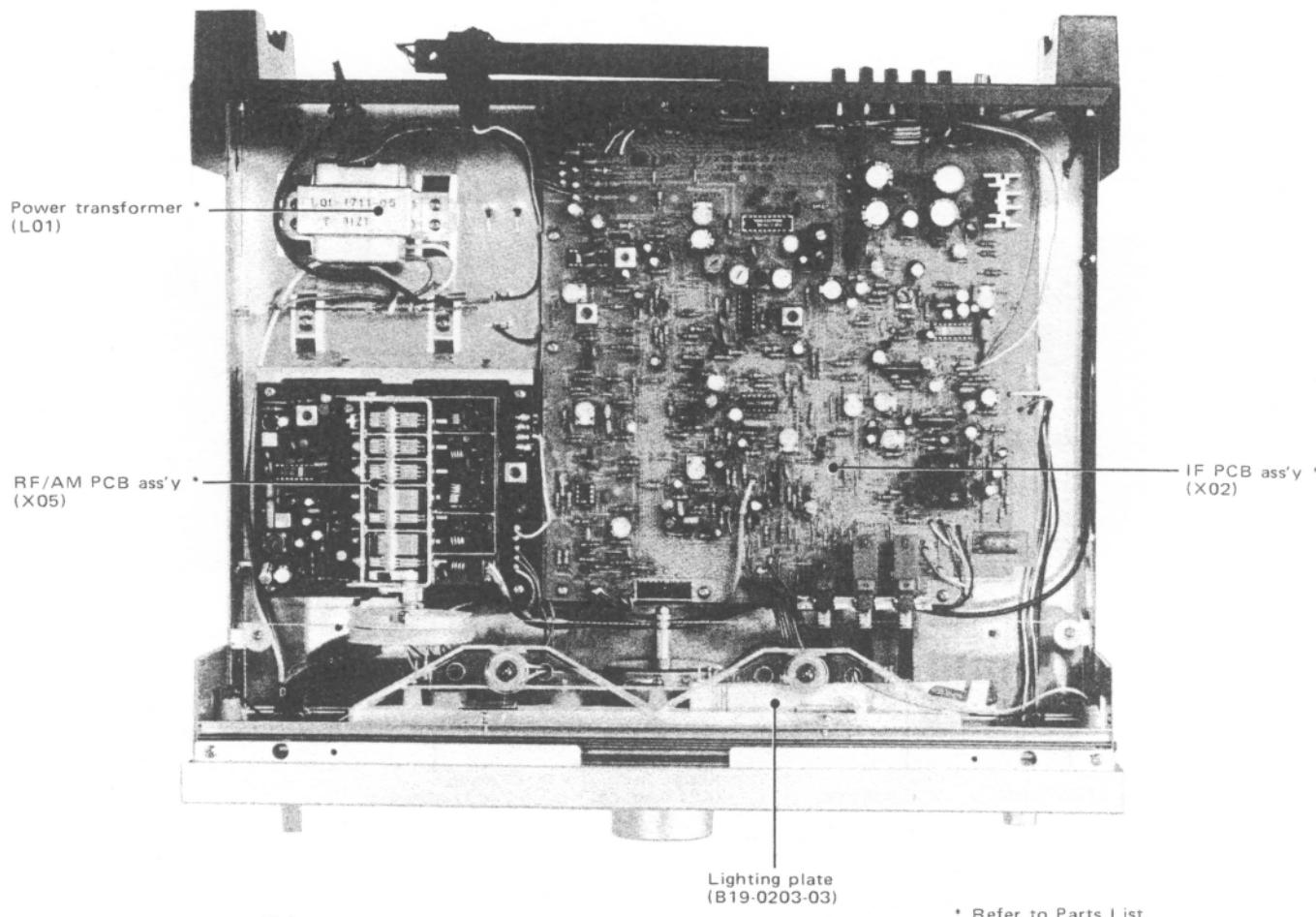
Region	Code
U.S.A.	K
Canada	P
PX	U
Australia	X
Europe & Scandinavia	E
England	T
South Africa	S
Other Areas	M
Audio Club (KT-8155)	H

EXTERNAL VIEW



* Refer to Parts List.

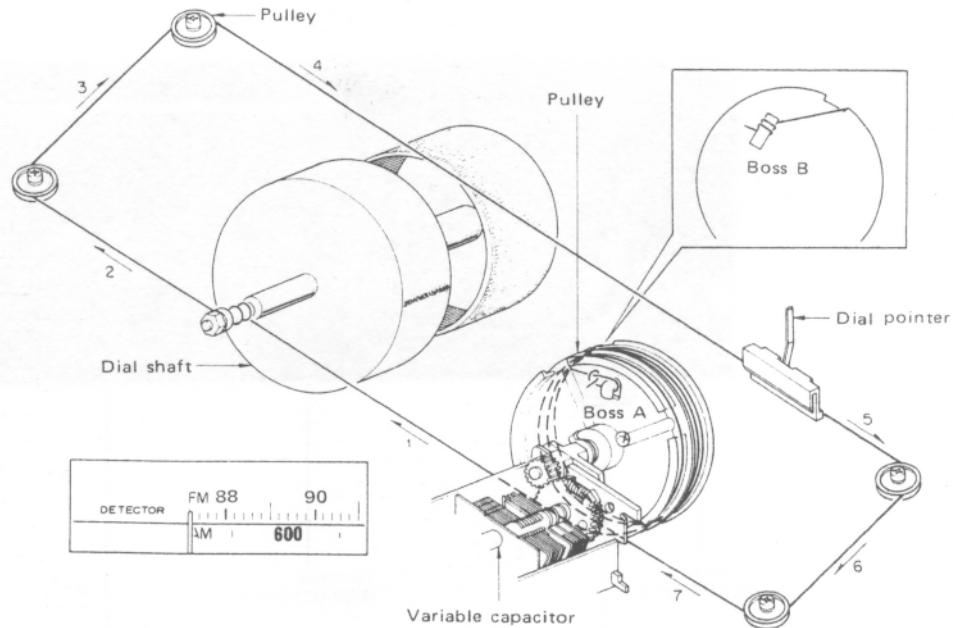
INTERNAL VIEW / DIAL CORD STRINGING



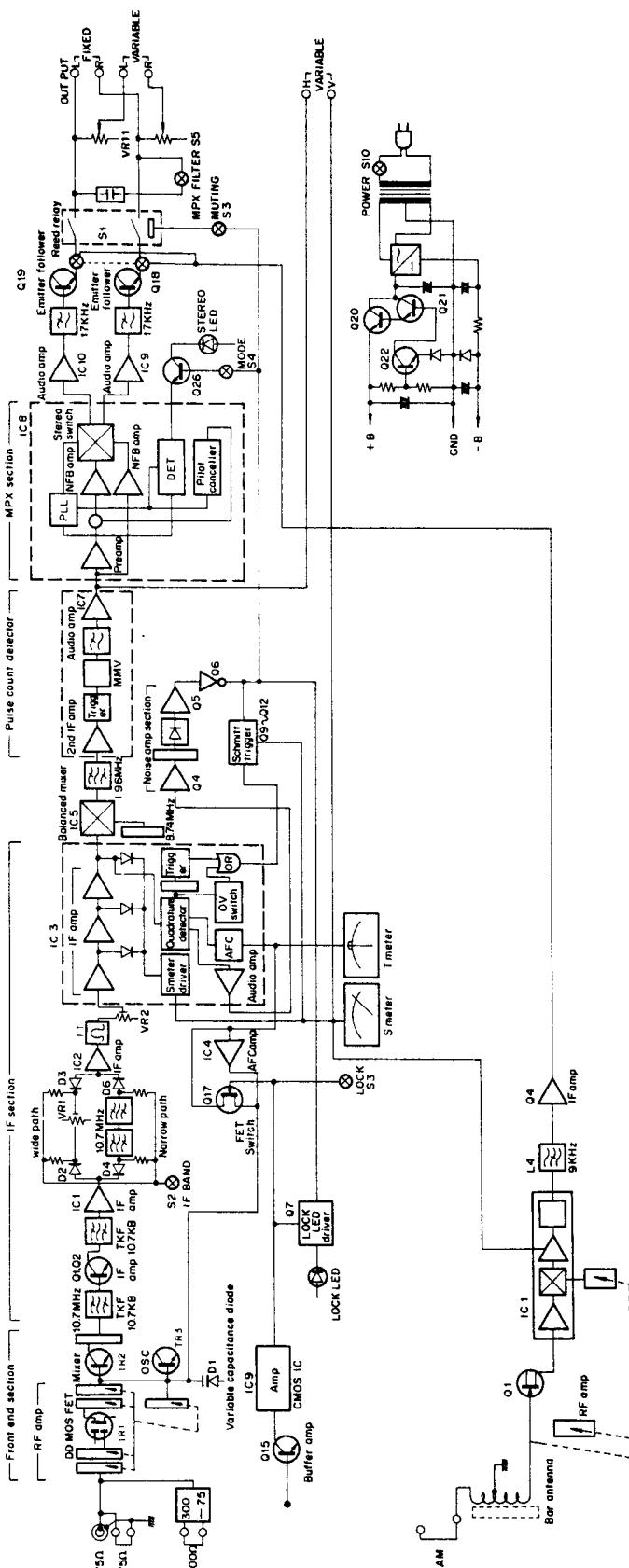
* Refer to Parts List.

DIAL CORD STRINGING

1. Fully close the variable capacitor.
2. Set the dial pulley as illustrated.
3. Tie the end of the dial cord to the boss A as shown.
4. Dress the dial cord in the direction of "1" and wind 2 turns around the dial shaft starting from its lower side.
5. Dress the dial cord in the direction of "2" through "7" and wind it 2 turns around the dial pulley starting from its lower side.
6. Fix it to the boss B.
7. Mount the dial pointer as shown in the illustration.

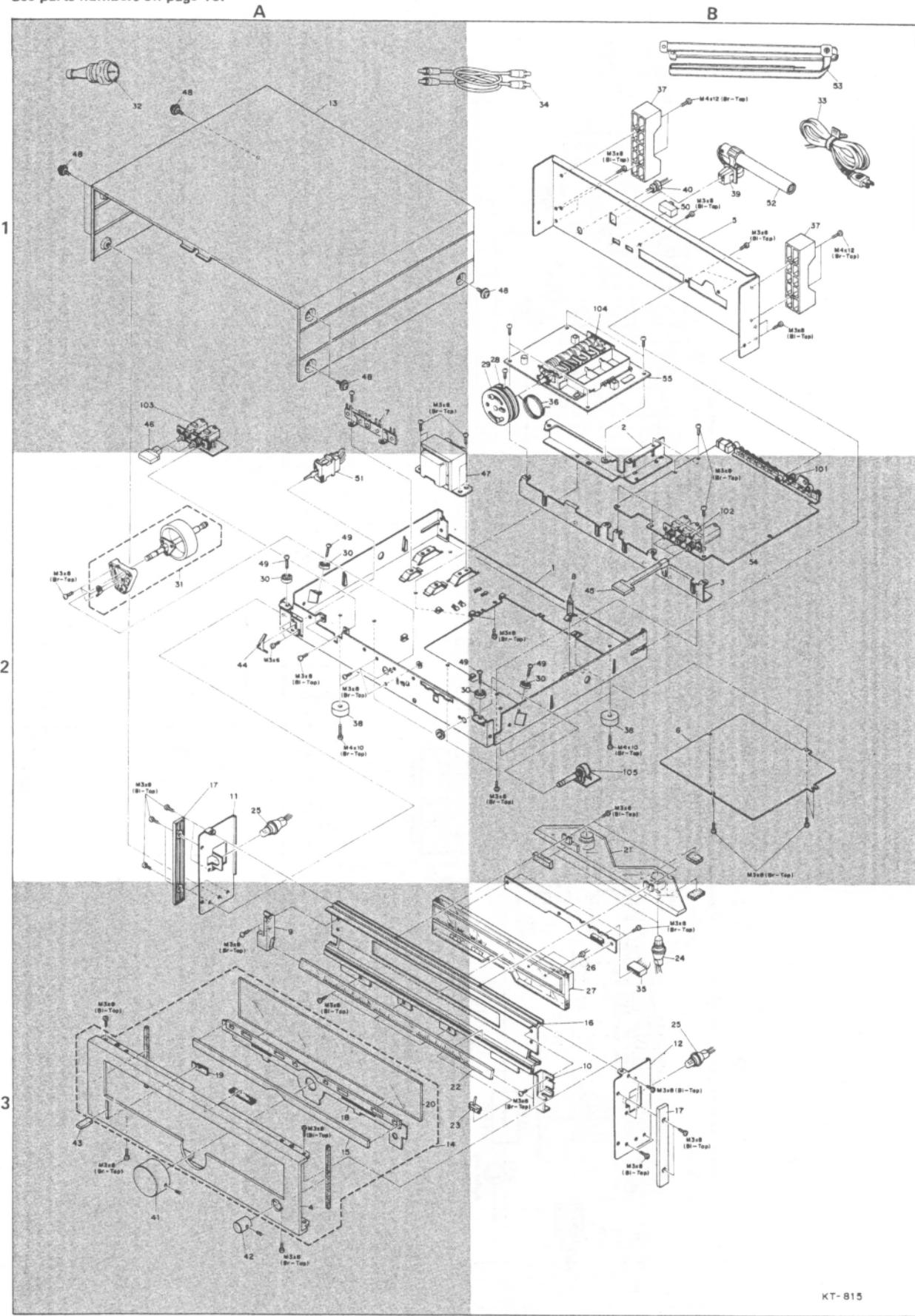


BLOCK DIAGRAM



EXPLODED VIEW

See parts numbers on page 16.



ADJUSTMENT

Set MUTING switch to OFF, MODE switch to STEREO, IF BAND switch to WIDE and MPX FILTER switch to OFF, unless otherwise specified.

NO.	ALIGNMENT	TEST EQUIPMENTS		TUNER SETTING	OUTPUT INDICATOR	ADJUSTMENT POINTS	REMARKS
		CONNECTION	SETTINGS				
FM SECTION							
1	IFT	Ⓐ, Ⓑ	95MHz 1kHz, ±75MHz Dev	95MHz	Lissajous' figure	L5(X05-1660) T1(X02-1180)*2	Symmetrical waveform and maximum deflection
2a	T METER	Ⓑ	ditto	ditto	Ⓒ	—	*2
2b	T METER	ditto	95MHz 1kHz, ±75kHz Dev 60dB *3	ditto	T meter	T2	T meter pointer to be center
3	DISTORTION	Ⓓ	95MHz 1kHz, ±68.25kHz Dev SELECTOR: L+R 60dB *3	ditto	Ⓒ	L5(X05-1660)	Minimum distortion
Set VR2 ~ VR4 each to center.							
4	MUTING LEVEL	Ⓑ	95MHz 1kHz, ±75kHz Dev 20dB*3	95MHz MUTING: ON NARROW	Ⓒ	VR2	*4
5	S METER	ditto	95MHz 0 Dev 100dB*3	95MHz NARROW	S meter	VR4	*5
6a	WIDE GAIN	ditto	95MHz 0 Dev	ditto	ditto	—	*6
6b	WIDE GAIN	ditto	Same as 6a	95MHz WIDE	ditto	VR1	*7
7	NOISE AMP	ditto	95MHz 1kHz, ±75kHz Dev SG output level*8	95MHz NARROW	DC voltmeter to the cathode of D8	VR3	*9
8	T METER OFFSET	ditto	95MHz 1kHz, ±75kHz Dev 60dB*3	95MHz WIDE	T meter	VR10	*10
9	VCO	ditto	95MHz 0 Dev 60dB*3	ditto	Frequency counter to the crosspoint of R114 and VR5	VR5	76kHz
10a	SEPARATION (1)	Ⓓ	95MHz *11 1kHz, ±68.25kHz Dev SELECTOR: R 60dB*3	ditto	Ⓒ	VR7	Minimum crosstalk
10b	SEPARATION (2)	ditto	95MHz *11 1kHz, ±68.25kHz Dev SELECTOR: L 60dB*3	ditto	ditto	VR8	ditto
10c	SEPARATION (3)	ditto	95MHz *11 1kHz, ±68.25kHz Dev SELECTOR: L(R) 60dB*3	95MHz NARROW	ditto	VR9	ditto
11	PILOT CANCELLER	Ⓑ	95MHz 60dB*3 Pilot signal	95MHz WIDE	ditto	VR6	Minimum output
AM SECTION							
1	IF	Ⓔ	1000kHz 400Hz, 30% Mod	1000kHz	Ⓒ	L2 (X05-1660)	Maximum deflection
2a	TRACKING	ditto	600kHz 400Hz, 30% Mod	600kHz	ditto	L1 (X05-1660) AM bar antenna	ditto
2b	TRACKING	ditto	1400kHz 400Hz, 30% Mod	1400kHz	ditto	CT1, CT2 (X05-1660)	ditto

ADJUSTMENT

TEST INSTRUMENTS

Oscilloscope	
AM signal generator	AM-SG
FM signal generator	FM-SG
Audio generator	AG
Solid state voltmeter	SSVM
FM multiplex generator	FM-MPX
Frequency counter	
DC voltmeter	

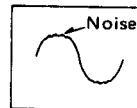
NOTES ON ADJUSTMENT

* 1

IFT T1 needs no adjustment. When it is replaced with a new one, it should be adjusted with an IF detector. PG13 →

* 2

Adjust the tuning knob so that the same amount of noise is observed at the top and bottom of the output waveform with a weak signal.



* 3

Tuner input level

* 4

MUTING

Turn VR2 until the output waveform disappears, then turn it slightly in the opposite way until the output waveform appears again.

* 5

Set VR4 so that the S meter indicates "4.75".

* 6

Set the SG output level so that the S meter indicates "3".

* 7

Set VR1 so that the S meter indicates "3".

* 8

Level corresponding to a "monophonic usable sensitivity (IHF)".

* 9

Noise AMP

Set VR3 so that the cathode potential of D8 is lower than the source potential of Q3 by 1 V.

* 10

First, set MUTING-LOCK switch to OFF, and tune the tuner to a 95 MHz signal. In this case, the T meter pointer should be on center. Then, set MUTING-LOCK switch to ON, and set VR10 so that the T meter pointer is on center.

T METER OFFSET

* 11

Set deviation to ± 68.25 kHz with selector in L+R position.
Set deviation of pilot signal to 6.75 kHz (9%).

* 12

The front end section has already been completely adjusted in the factory and further adjustment is not necessary.

If the ceramic trimmers or the coils are accidentally moved, perform the following adjustment. (MUTING-LOCK switch: OFF)

1) If the ceramic trimmers have been moved:

1. Set FM-SG to 108 MHz, 1 kHz Mod., ± 75 kHz Dev. and connect it to the antenna terminal of the tuner.
2. Set the dial pointer at 108 MHz.
3. Adjust TCO so that the T meter gives a mid-scale reading.
4. Adjust TCA1, TCA2, TCR1 and TCR2 so that maximum output is obtained.

2) If the coils have been moved:

1. Set FM-SG to 88 MHz, 1 kHz Mod., ± 75 kHz Dev. and connect it to the antenna terminal of the tuner.
2. Set the dial pointer at 88 MHz.
3. Adjust the coil pitch of L7 with a screwdriver or the like so that the SG signal is received.
4. Adjust the coil pitch of L1~L5 with a screwdriver or the like so that maximum output is obtained.

* 13

If the front end cannot be repaired by ① replacing semiconductors and/or ② taking steps in *12, replace the front end PCB ass'y (W02-0021-05) and do the following.

1. Set FM-SG to 90 MHz, 1 kHz Mod., ± 75 kHz Dev. and connect it to the antenna terminal of the tuner.
2. Adjust the tuner so that the SG signal is received. (MUTING-LOCK switch: OFF)
3. Fix the dial pointer at 90 MHz.

* 14

Adjustment of the Second Oscillator (T3)

T3 needs no adjustment. When it is replaced with a new one, it should be adjusted as follows.

First, tune the tuner to a 95 MHz non-modulated signal, and measure the first IF frequency of the positive end of T3 by a frequency counter. Next, adjust T3 so that the second IF frequency of the connecting point of FL2 and R90 is " $\frac{9}{49} \times$ the first IF frequency".

If a frequency counter which can measure 10.7 MHz is not available, regard the central frequency of a ceramic filter as a first IF frequency.

Black:	10.64 MHz	Orange:	10.72 MHz
Brown:	10.66 MHz	Gray:	10.74 MHz
Blue:	10.68 MHz	White:	10.76 MHz
Red:	10.70 MHz		

* 15

0 dB = 1 μ V

RÉGLAGES

Placer le MUTING dans la position OFF, MODE sur STÉRÉO, IF BAND sur WIDE et MPX FILTER sur OFF, sauf indiqué spécialement.

N°	ALIGNEMENT	APPAREILLAGE		RÉGLAGE DU TUNER	INDICATEUR DE SORTIE	POINTS DE RÉGLAGES	REMARQUES
		RACCORDEMENT	RÉGLAGE				
SECTION MF							
1	TFI	(A), (B)	95MHz 1kHz (MOD) ±75kHz (DEV)	95MHz	Figure de Lissajou	L5 (X05-1660) T1(X02-1180)*1	Forme d'onde symétrique et déflexion maximale.
2a	INDICATEUR À ZÉRO CENTRAL	(B)	idem	idem	(C)	—	* 2
2b	INDICATEUR À ZÉRO CENTRAL	idem	95MHz 1kHz (MOD) ±75kHz (DEV) 60dB *3	idem	Indicateur à zéro central	T2	Aiguille de l'indicateur à zéro central en position centrale.
3	DISTORSION	(D)	95MHz 1kHz (MOD) ±68,25kHz (DEV) L+R (SELECTION) 60dB *3	idem	(C)	L5 (X05-1660)	Distorsion minimale
Tourner VR2 ~ VR4 à position de centre.							
4	MUTING	(E)	95MHz 1kHz (MOD) ±75kHz (DEV) 20dB *3	95MHz MUTING: ON NARROW	(C)	VR2	* 4
5	INDICATEUR DE CHAMP	idem	95MHz 0 (DEV) 100dB *3	95MHz NARROW	Indicateur de champ	VR4	* 5
6a	GRAND GAIN	idem	95MHz 0 (DEV)	idem	idem	—	* 6
6b	GRAND GAIN	idem	Mêmes conditions que 6a.	95MHz WIDE	idem	VR1	* 7
7	AMPLIFICATEUR DE BRUIT	idem	95MHz 1kHz (MOD) ±75kHz (DEV) ENTRÉE ANT*8	95MHz NARROW	Relier le voltmètre CC à l'anode de D8	VR3	* 9
8	INDICATEUR À ZÉRO CENTRAL (OFFSET)	idem	95MHz 1kHz (MOD) ±75kHz (DEV) 60dB *3	idem	Indicateur à zéro central	VR10	* 10
9	OSCILLATEUR 76kHz	idem	95MHz 0 (DEV) 60dB *3	idem	Relier le voltmètre CC au plot R114 et VR5	VR5	76kHz
10a	SÉPARATION	(D)	95MHz 1kHz (MOD) ±68,25kHz (DEV) R (SELECTION) 60dB *3	idem	(C)	VR7	Diaphonie minimale
10b	SÉPARATION	idem	95MHz 1kHz (MOD) ±68,25kHz (DEV) L (SELECTION) 60dB *3	idem	idem	VR8	idem
10c	SÉPARATION	idem	95MHz 1kHz (MOD) L ou R (SELECTION) 60dB *3	95MHz NARROW	idem	VR9	idem
11	CIRCUIT SUPPRESSION DE SIGNAL PILOTE	(B)	95MHz 60dB *3 Signal pilote	95MHz WIDE	idem	VR6	Déviation maximale
SECTION MA							
1	TFI	(E)	1.000kHz 400Hz, 30% (MOD)	1.000kHz	(C)	L2 (X05-1660)	Déviation maximale
2a	ALIGNEMENT	idem	600kHz 400Hz, 30% (MOD)	600kHz	idem	L1 (X05-1660) Antenne ferrite MA	idem
2b	ALIGNEMENT	idem	1.400kHz 400Hz, 30% (MOD)	1.400kHz	idem	CT1, CT2 (X05-1660)	idem

RÉGLAGES

APPAREILLAGE

Oscilloscope OSC
 Générateur MA AM-SG
 Générateur MF FM-SG
 Générateur audio fréquences AG
 Voltmètre à transistor SSVM
 Générateur multiplex stéréo FM-MPX
 Fréquencemètre
 Voltmètre CC

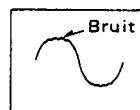
REMARQUE SUR LE RÉGLAGE

* 1

Le TFI T1 n'a pas besoin d'être réglé. Lorsqu'il doit être remplacé par un neuf, procéder au réglage avec un détecteur FI.

* 2

Ajuster le bouton d'accord de façon que la même quantité du bruit puisse être observé au sommet et en bas de la forme d'onde de sortie sous des conditions d'alimentation de signal faible.



* 3

Niveau d'entrée du tuner.

* 4

tourner VR2 jusqu'à ce que la forme d'onde de sortie disparaît, le tourner ensuite légèrement dans le sens opposé jusqu'à ce que la forme d'onde de sortie apparaisse à nouveau.

* 5

Régler VR4 de façon que l'indicateur de champ marque "4,75".

* 6

Régler le niveau de sortie SG de façon que l'indicateur de champ marque "3".

* 7

Régler VR1 de façon que l'indicateur de champ marque "3".

* 8

Le niveau de sortie correspond à la sensibilité monophonique utile (IHF).

* 9

Régler VR3 de façon que le potentiel de cathode de D8 soit inférieur de 1V au potentiel de source de Q3.

* 10

Régler d'abord le commutateur de verrouillage de silencieux (MUTING-LOCK) sur OFF (hors-service), et accorder le tuner sur 95 MHz. Dans ce cas, l'aiguille d'indicateur d'accord doit être au milieu.

Ensuite, régler le commutateur de MUTING-LOCK sur ON (en service), puis régler VR10 de façon que l'aiguille d'indicateur d'accord soit au milieu.

* 11

Régler la déviation à $\pm 68,25$ kHz avec le sélecteur en position L+R (gauche + droite). Régler la déviation du signal pilote à 6,75 kHz (9%).

* 12

La tête RF a déjà été complètement ajustée en usine et aucun ajustement ultérieur n'est requis. Si les condensateurs d'antenne céramiques ou les selfs sont déplacés accidentellement, procéder alors aux réglages suivants:

- 1) Dans le cas où les condensateurs d'antenne céramiques auraient été déplacés.
 1. Régler FM-SG à 108 MHz, 1 kHz Mod., ± 75 kHz Dev. et le connecter à la borne d'antenne du tuner.
 2. Régler l'aiguille du cadran à 108 MHz.
 3. Ajuster TCO de façon que l'indicateur d'accord donne la lecture moyenne à l'échelle.
 4. Ajuster TCA1, TCA2, TCR1 et TCR2 de façon à obtenir la sortie maximale.
- 2) Si les selfs ont été déplacés:
 1. Régler FM-SG à 88 MHz, 1 kHz Mod., ± 75 kHz Dev. et le connecter à la borne d'antenne du tuner.
 2. Régler l'aiguille du cadran à 88 MHz.
 3. Ajuster le pas de la self de L7 avec un tournevis ou outil semblable de façon à bien recevoir le signal SG.
 4. Ajuster le pas de la self de L1 ~ L5 avec un tournevis ou outil semblable de façon à obtenir la sortie maximale.

* 13

Si la tête RF ne peut pas être réparée

- (1) en remplaçant les semi-conducteurs et/ou
- (2) en suivant les indications du *12, remplacer l'assemblage (W02-0021-05) de la tête RF et procéder comme il suit:

1. Régler FM-SG à 90 MHz, 1 kHz Mod., ± 75 kHz Dev. et le connecter à la borne d'antenne du tuner.
2. Ajuster le tuner de façon à bien recevoir le signal SG.
3. Fixer l'aiguille du cadran sur 90 MHz.

* 14

Ajustement du deuxième oscillateur (T3)

Le T3 n'a pas b- soin d'être réglé. Lorsqu'il doit être remplacé par un neuf, procéder au réglage comme il suit: Accorder d'abord le tuner à un signal non modulé de 95 MHz, et mesurer la première fréquence FI de l'extrémité positive de T3 à l'aide d'un compteur de fréquence. Ensuite, ajuster T3 de façon que la deuxième fréquence FI du point de connexion de FL2 et R90 soit "9/49 X première fréquence FI". Si l'on ne dispose pas d'un compteur de fréquence qui puisse mesurer 10,7 MHz, considérer la fréquence centrale d'un filtre céramique comme la première fréquence FI.

Noir:	10,64 MHz	Orange:	10,72 MHz
Brun:	10,66 MHz	Gris:	10,74 MHz
Bleu:	10,68 MHz	Blanc:	10,76 MHz
Rouge:	10,70 MHz		

* 15

0 dB = $1\mu V$

ABGLEICH

Falls nicht anders angegeben, steht der MUTING-Umschalter auf Stellung OFF, der MODE-Umschalter auf Stellung STEREO, der IF BAND-Umschalter auf Stellung WIDE und der MPX FILTER-Umschalter auf Stellung OFF.

Nr.	ABGLEICH	PRÜFEINRICHTUNG		TUNER EINSTELLUNG	AUSGANGS- ANZEIGE	EINSTELL- PUNKT	BEMER- KUNGEN
		ANSCHLÜSSE	EINSTELLUNG				
UKW-EMPFANGSABTEILUNG							
1	ZF-T	Ⓐ , Ⓑ	95MHz 1kHz, ±75kHz Hub	95MHz	Lissajous- Figur	L5 (X05-1660) T1 (X02-1180)*1	Maximaler Ausschlag und Symmetrisch Wellenform
2a	KANALMITTEN- ANZEIGER	Ⓑ	dito	dito	Ⓒ	—	* 2
2b	KANALMITTEN- ANZEIGER	dito	95MHz 1kHz, ±75kHz Hub 60dB*3	dito	Kanalmitten- anzeiger	T2	Den Zeiger des Kanalmitten- anzeiger mittig einstellen
3	KLIRRFAKTOR	Ⓓ	95MHz 1kHz, ±68,25kHz Hub Wähler: L+R 60dB*3	dito	Ⓒ	L5 (X05-1660)	Minimaler klirrfaktor
VR2 bis VR4 jeweils auf Mitte einstellen.							
4	RAUSCHSPERRE- PEGEL	Ⓑ	95MHz 1kHz, ±75kHz Hub 20dB*3	95MHz MUTING: ON NARROW	Ⓒ	VR2	* 4
5	FELDSTÄRKE- INSTRUMENT	dito	95MHz 0 Hub 100dB*3	95MHz NARROW	Feldstärke- instrument	VR4	* 5
6a	FELDSTÄRKE- INSTRUMENT (WEIT)	dito	95MHz 0 Dev	dito	dito	—	* 6
6b	FELDSTÄRKE- INSTRUMENT (WEIT)	dito	S. 6a.	95MHz WIDE	dito	VR1	* 7
7	GERÄUSCH VERstärKER	dito	95MHz 1kHz, ±75kHz Hub Leistung*8	95MHz NARROW	Gleichspannungs- messer an die kathode von D8	VR3	* 9
8	OFFSET (KANALMITTEN- ANZEIGER)	dito	95MHz 1kHz, ±75kHz Hub 60dB*3	95MHz WIDE	Kanalmitten- anzeiger	VR10	* 10
9	SPANNUNGS- GEREGELTER OSZILLATOR	dito	95MHz 0 Dev 60dB*3	dito	Frequenzähler zum kreuzungs- punkt von R114 und VR5	VR5	76kHz
10a	STEREO KANAL TRENNUNG(1)	Ⓓ	95MHz *11 1kHz, ±68,25kHz Dev Wähler: R 60dB*3	dito	Ⓒ	VR7	Minimales Übersprechen
10b	STEREO KANAL TRENNUNG(2)	dito	95MHz *11 1kHz, ±68,25kHz Dev Wähler: L 60dB*3	dito	dito	VR8	dito
10c	STEREO KANAL TRENNUNG(3)	dito	95MHz *11 1kHz, ±68,25kHz Dev Wähler: L (R) 60dB*3	95MHz NARROW	dito	VR9	dito
11	PILOTTON- UNTER- DRÜCKUNG	Ⓑ	95MHz 60dB*3 Pilotton	95MHz WIDE	dito	VR6	Minimaler Ausschlag
MW-EMPFANGSABTEILUNG							
1	ZF-T	Ⓔ	1000kHz 400Hz, 30% Mod	1000kHz	Ⓒ	L2 (X05-1660)	Maximaler Ausschlag
2a	EMPFANGS- BEREICH	dito	600kHz 400Hz, 30% Mod	600kHz	dito	L1 (X05-1660) MW-Ferritantenna	dito
2b	EMPFANGS- BEREICH	dito	1000kHz 400Hz, 30% Mod	1400kHz	dito	CT1, CT2 (X05-1660)	dito

ABGLEICH

PRÜFINSTRUMENTE

Oszilloskop	OSC
UKW-Signalgenerator	FM-SG
NF-Signalgenerator	AG
Transistor-Voltmeter	SSVM
UKW-Multiplexgenerator	FM-MPX
Frequenzzähler	
Gleichspannungsmesser	

HINWEISE FÜR DIE EINSTELLUNG

* 1

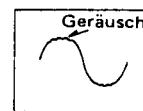
Der ZF-Transformator T1 braucht nicht eingestellt zu werden. Beim Auswechseln die Einstellung mittels eines ZF-Detektor vornehmen.

* 2

Den Abstimmknopf so einstellen, daß an der oberen und unteren Grenze der Ausgangswellenform bei schwachem Signal dasselbe Geräusch auftritt.

* 3

Tuner-Eingangspegel



* 4

VR2 drehen, bis die Ausgangs-Wellenform verschwindet; dann leicht in der entgegengesetzten Richtung drehen, bis die Ausgangswellenform wieder erscheint.

* 5

Das Trimm-Potentiometer VR4 so einstellen, daß das Feldstärkeinstrument den Wert 4,75 anzeigt.

* 6

Den Signalgenerator-Ausgangspegel so einstellen, daß das Feldstärkeinstrument den Wert 3 anzeigt.

* 7

Das Trimm-Potentiometer VR1 so einstellen, daß das Feldstärkeinstrument den Wert 3 anzeigt.

* 8

Pegel entsprechend der monofonen Nutzempfindlichkeit (IHF).

* 9

VR3 so einstellen, daß das Katodenpotential von D8 um 1 V niedriger ist als das Potential der source von Q3.

* 10

Zunächst der Muting-Lock-Umschalter auf Stellung OFF stellen und dann den Tuner auf ein 95 MHz Signal einstellen. In diesem Fall sollte der Kanalmitten-anzeiger in der Mitte stehen. Dann der Muting-Lock-Umschalter auf Stellung ON stellen daß die Nadel des Kanalmitten-anzeiger auf die Mitte zeigt.

* 11

Hub mit dem Wahlschalter auf L+R auf 68.25 kHz einstellen. Hub des Kontrollssignals auf 6.75 kHz (9%) einstellen.

* 12

Das Frontende wurde bereits im Werk vollständig eingestellt. Weitere Einstellung ist daher nicht nötig. Wenn die Keramiktrimmer oder die Spulen aus Versehen bewegt wurden, ist folgende Korrektur vorzunehmen:

1) Wenn die Keramiktrimmer bewegt wurden:

1. Den UKW-Signalgenerator auf 108 MHz, 1 kHz Modulation und ± 75 kHz Hub einstellen und mit der Antennenklemme des Tuners verbinden.
2. Den Skalenzeiger auf 108 MHz stellen.
3. TCO so einstellen, daß der Kanalmitten anzeiger in der Mitte ausschlägt.
4. TCA1, TCA2, TCR1 und TCR2 so einstellen, daß ein maximales Ausgangssignal erhalten wird.

2) Wenn die Spulen bewegt wurden:

1. Den UKW-Signalgenerator auf 88 MHz, 1 kHz Modulation und ± 75 kHz Hub einstellen und mit der Antennenklemme des Tuners verbinden.
2. Den Skalenzeiger auf 108 MHz stellen.
3. Den Nutenschritt von L7 mit einem Schraubenzieher etc. so einstellen, daß ein Meßsendersignal erhalten wird.
4. Den Nutenschritt von L1 bis L15 mit einem Schraubenzieher etc. so einstellen, daß ein maximales Ausgangssignal erhalten wird.

* 13

Wenn das Frontende (1) durch Auswechseln der Halbleiter und/oder (2) durch die in Abschnitt 12 genannten Schritte nicht repariert werden kann, ist die Leiterplatte (W02-0021-05) des Frontendes auszuwechseln und folgende Einstellung vorzunehmen:

1. Den UKW-Signalgenerator auf 90 MHz, 1 kHz Modulation und ± 75 kHz Hub einstellen und mit der Antennenklemme des Tuners verbinden.
2. Den Tuner so einstellen, daß das Meßsendersignal empfangen wird, während der Skalenzeiger auf 90 MHz zeigt.

* 14

Einstellung des zweiten Oszillators (T3)

T3 braucht nicht eingestellt zu werden. Beim Auswechseln die Einstellung wie folgt vornehmen. Zunächst den Tuner auf ein nichtmoduliertes 95 MHz Signal einstellen. Dann die erste ZF der positiven Seite von T3 mit einem Frequenzzähler messen. Schließlich T3 so einstellen, daß die zweite ZF des Verbindungspunkts von FL2 und R90 dem Produkt aus 9/49 und der ersten ZF entspricht. Wenn kein Frequenzzähler, mit dem 10,7 MHz gemessen werden kann, zur Verfügung steht, kann die Mittelfrequenz eins Keramikfilters als erste ZF dienen.

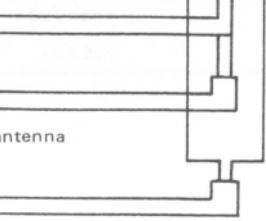
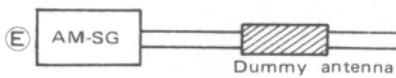
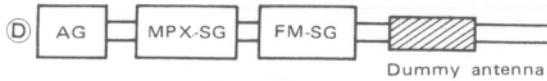
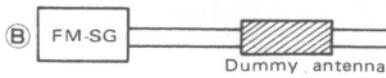
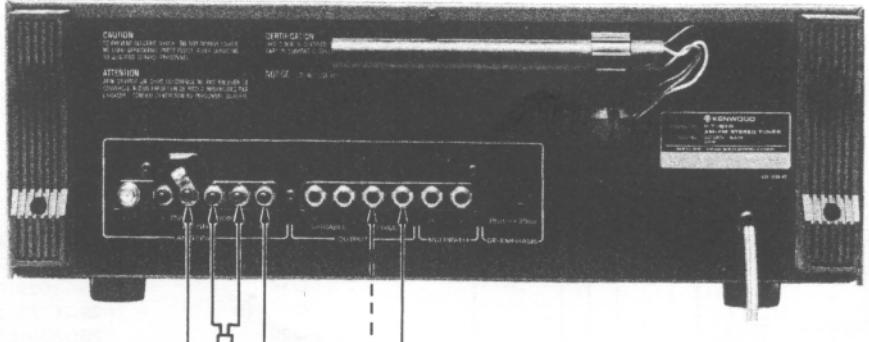
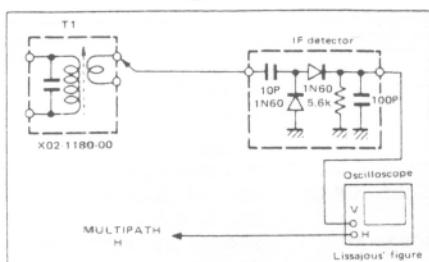
Schwarz:	10,64 MHz	Braun:	10,66 MHz
Blau:	10,68 MHz	Rot:	10,70 MHz
Orange:	10,72 MHz	Grau:	10,74 MHz
Weiβ:	10,76 MHz		

* 15

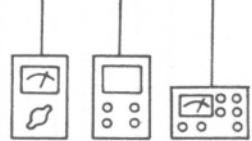
0 dB = 1 μ V.

ADJUSTMENT

(A)

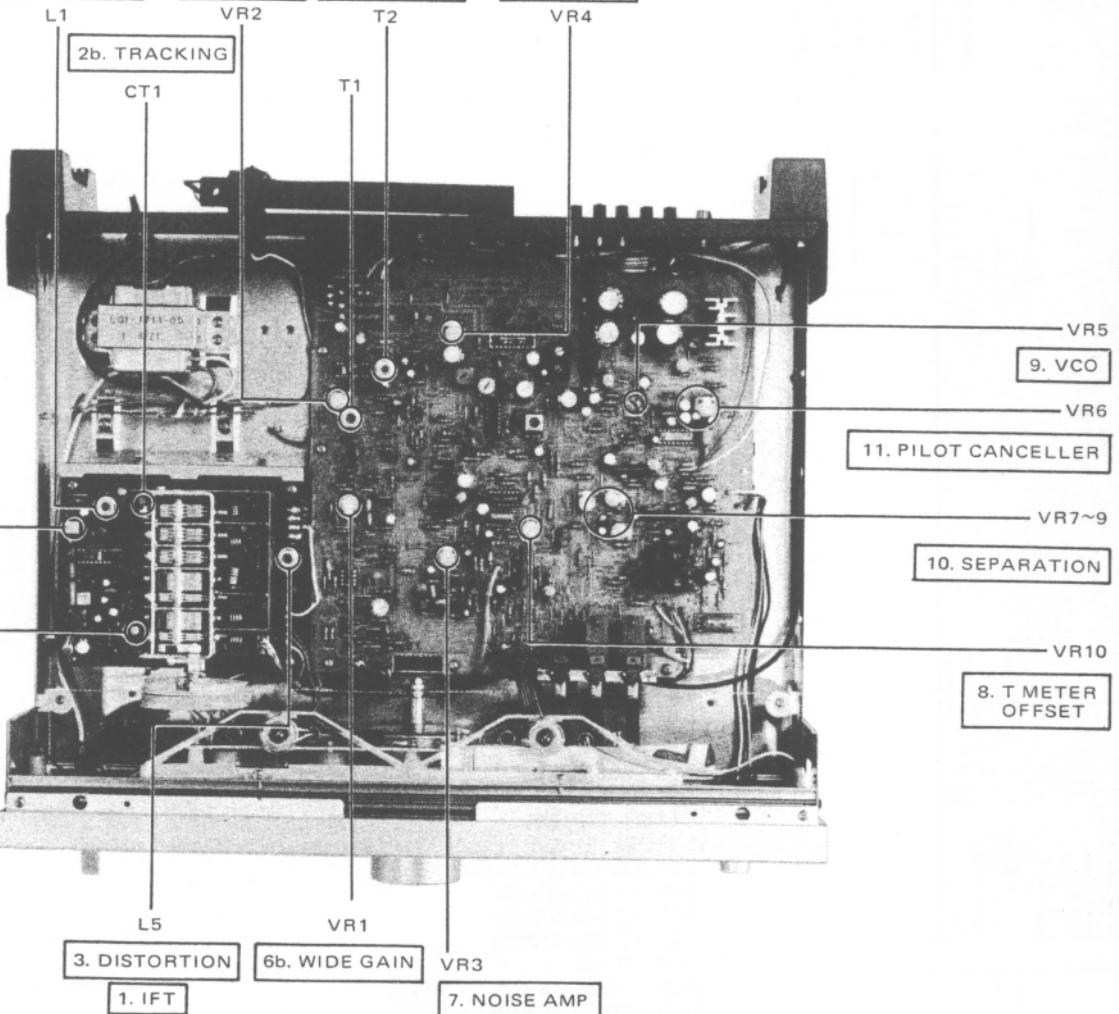


(C)



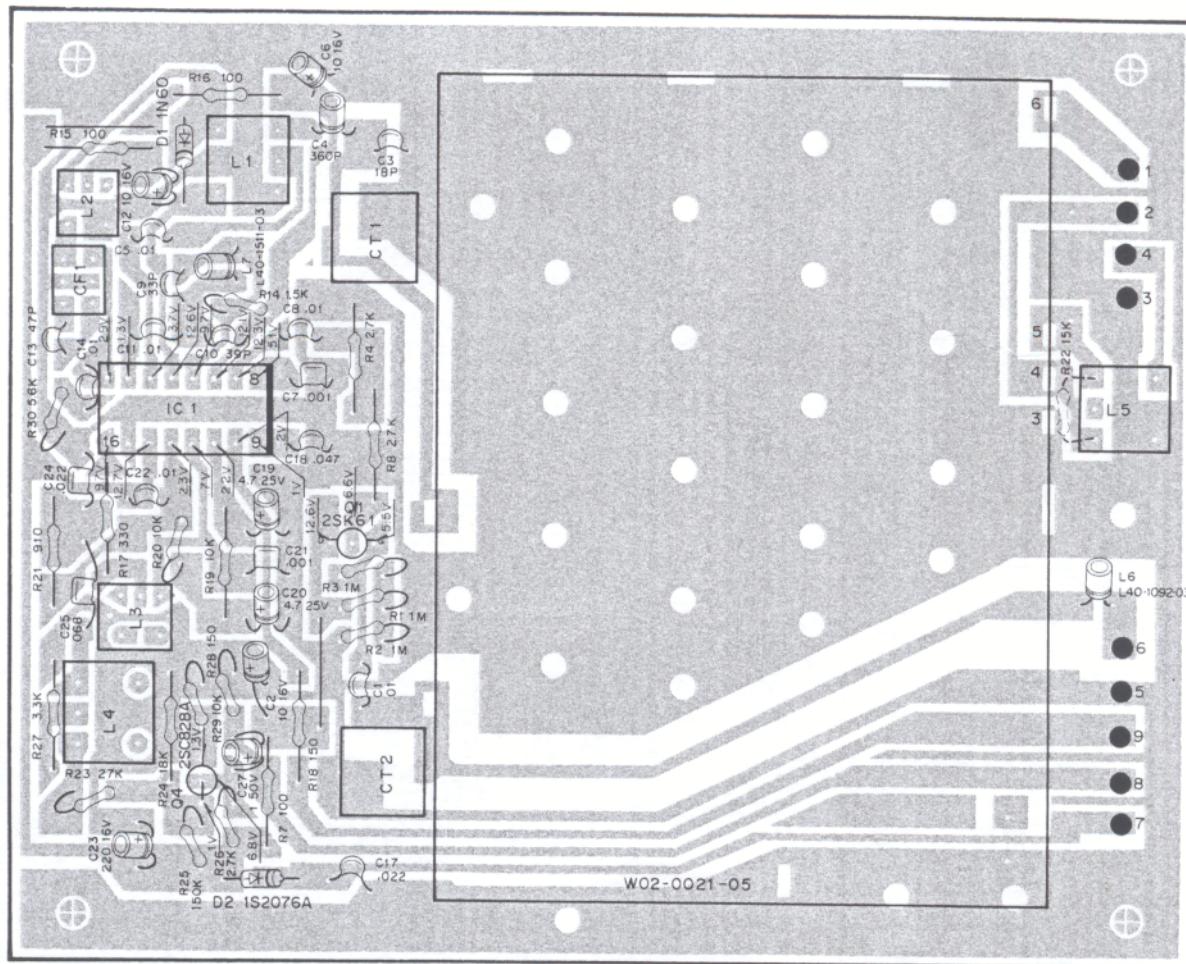
SSM Oscilloscope Distortion
DVM meter

2a. TRACKING 4. MUTING LEVEL 2b. T METER 5. S METER

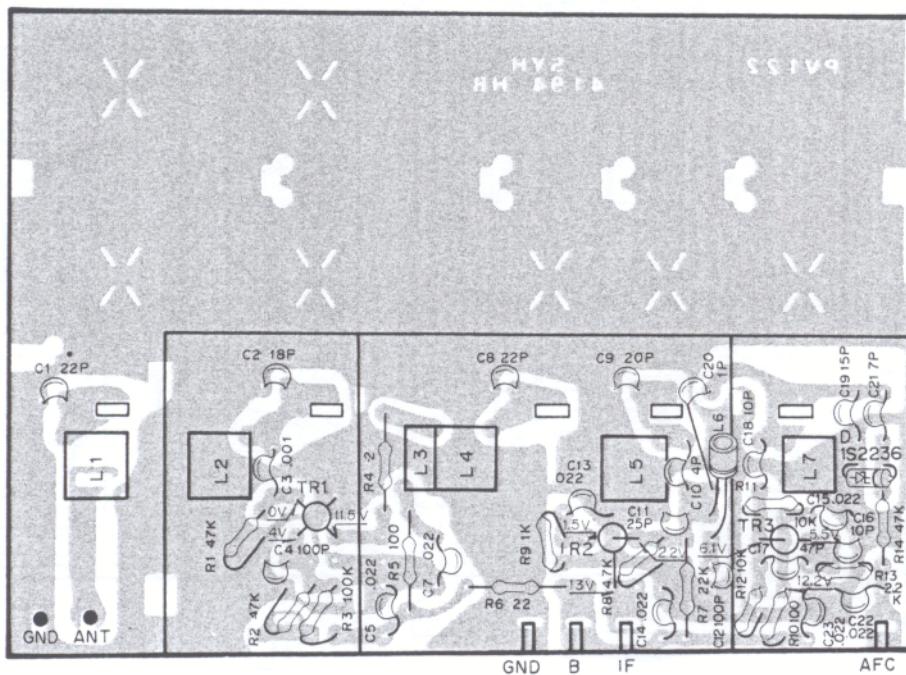


PC BOARD

RF (X05-1660-10, -11) COMPONENT SIDE



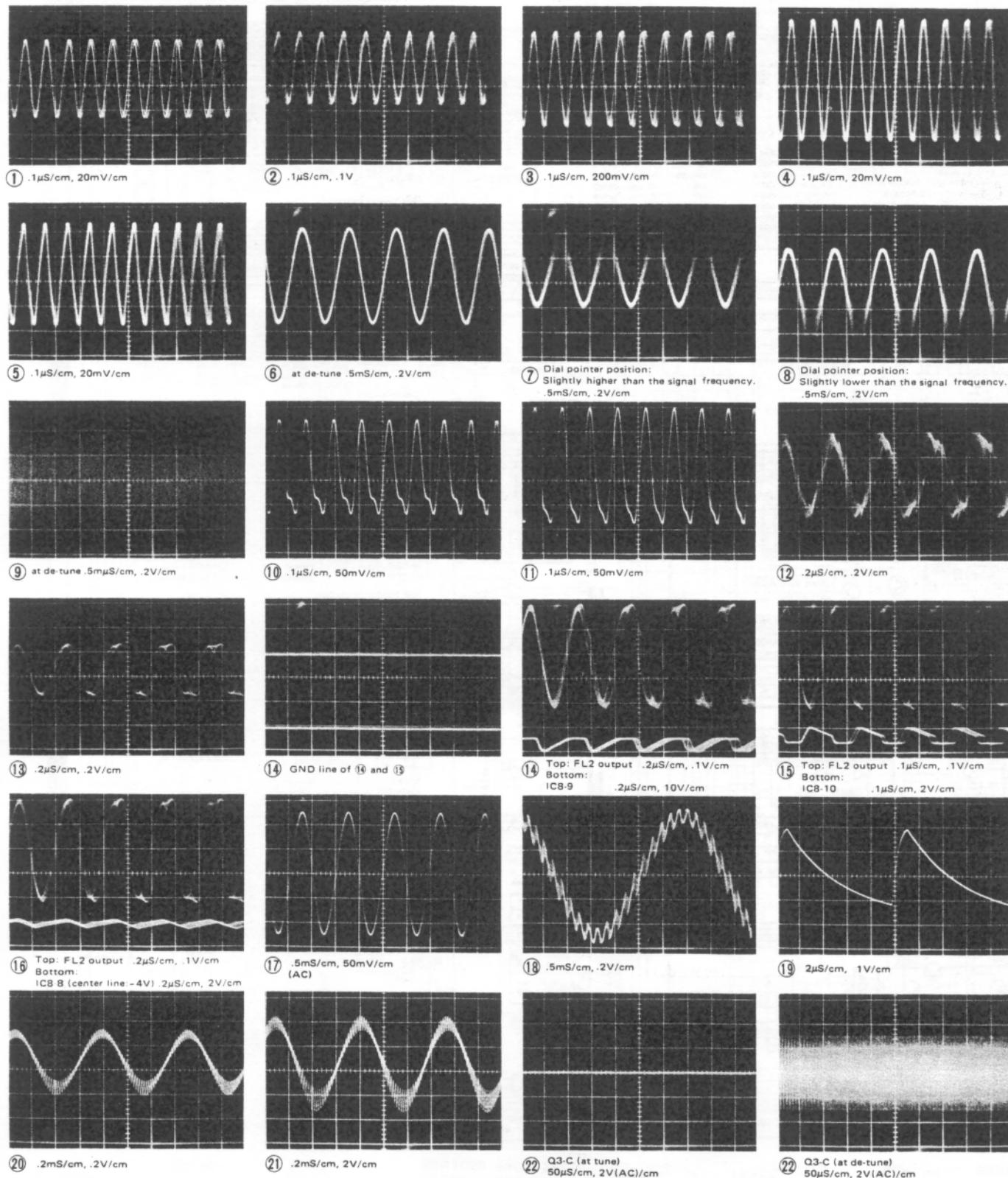
FRONT END (W02-0021-05) COMPONENT SIDE

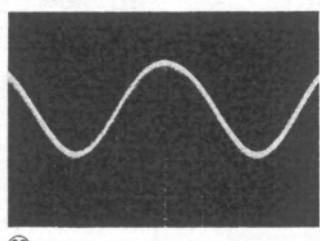
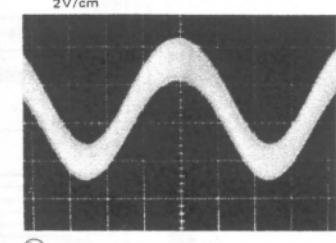
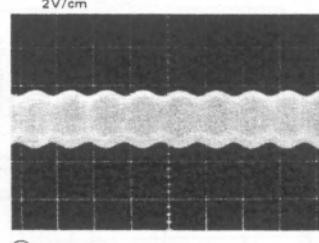
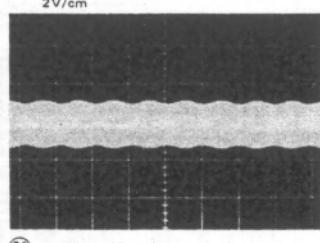
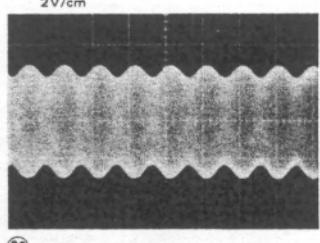
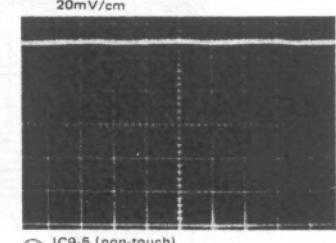
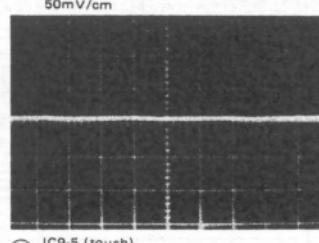
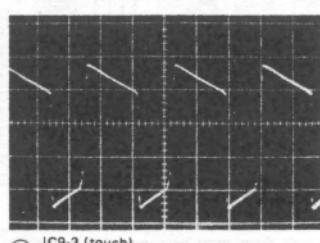
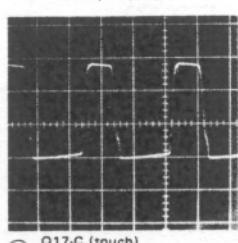
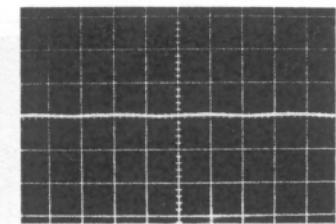
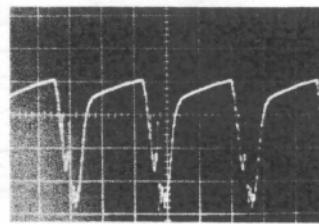
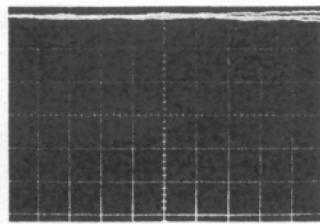
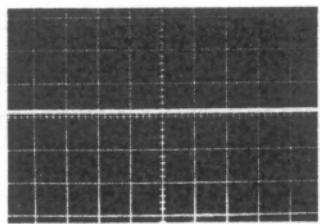


GND ANT
 TR1 : 3SK85B
 TR2 : 2SC535(C)
 TR3 : 2SC461(C)

WAVEFORMS AT CHECKPOINTS

- ① ~ ⑯: FM 95 MHz, 1 kHz Mod, ± 75 kHz Dev, 60 dB (ANT INPUT)
 ⑯ ~ ⑰: FM 95 MHz, 1 kHz Mod, ± 68.25 kHz Dev, SELECTOR: L+R 60 dB (ANT INPUT)
 ⑰ ~ ㉑: AM 1000 kHz, 1 kHz, 20% Mod





PARTS LIST

See instructions at the end of the parts list.

Ref. No. 参照番号	Parts No. 部品番号	Description 部品名／規格	Re- marks 備考	Ref. No. 参照番号	Parts No. 部品番号	Description 部品名／規格	Re- marks 備考
KT-815 (UNIT)							
1 2B	-	CHASSIS		32 1A	E05-0125-05	PLUG F TYPE	
2 1B	-	FRAME		33 1B	E30-0181-05	POWER CORD	KP
3 2B	-	FRAME		33 1B	E30-0185-05	POWER CORD	X
4 3A	-	PANEL		33 1B	E30-0459-05	POWER CORD	HE
5 1B	-	REAR PANEL		33 1B	E30-0545-05	POWER CORD	UM
6 2B	-	BOTTOM PLATE		33 1B	E30-0602-05	POWER CORD	T
7 1A	-	LUG TYPE TERMINAL STRIP		34 1B	E30-0505-05	AUDIO CORD	
8 2B	-	PC HOLEADER		35 3B	E40-0826-05	PIN CONNECTOR SP	
9 3A	-	HOLEADER					
10 3B	-	HOLEADER		36 1B	G01-0314-04	COIL SPRING	
				37 1B	G13-0121-03	CUSHION	
11 2A	-	METAL HARDWAER			H01-1890-04	CARTON BOX	*K
12 3B	-	METAL HARDWARE			H01-1890-04	CARTON BOX	UM
-	351-0008-04	DIAL CORD			H01-1890-04	CARTON BOX	XE
					H01-1891-04	CARTON BOX	*P
					H01-1892-04	CARTON BOX	*H
13 1A	A01-0349-13	CASE			H01-1893-04	CARTON BOX	*T
14 3A	A20-1390-13	FRONT FANEL ASSY	*K		H10-1524-22	POLYSTYRENE FIXTURE X2	
14 3A	A20-1390-13	FRONT PANEL ASSY	PU		H20-0448-04	COVER	M
14 3A	A20-1390-13	FRONT PANEL ASSY	MH		H20-0453-04	COVER	KP
14 3A	A20-1390-13	FRONT PANEL ASSY	XE		H20-0453-04	COVER	UH
14 3A	A20-1391-13	FRONT PANEL ASSY	*H		H20-0453-04	COVER	XE
14 3A	A20-1417-13	FRONT PANEL ASSY	*T		H20-0453-04	COVER	T
15 3A	A21-0302-03	DRESSING PANEL	*K		H20-0453-04	COVER	T
15 3A	A21-0302-03	DRESSING PANEL	PU		H25-0078-04	BAG 235X315	
15 3A	A21-0302-03	DRESSING PANEL	MX		H25-0096-04	BAG 80X120	
15 3A	A21-0302-03	DRESSING PANEL	ET		H25-0148-04	BAG 110X230	
15 3A	A21-0303-03	DRESSING PANEL	*H		J02-0097-04	FOOT	
16 3B	A30-0156-03	DIAL BACK BOARD			J02-0049-14	FOOT X4	T
					J02-0049-14	FOOT X4	PU
					J02-0049-14	FOOT X4	MH
					J02-0049-14	FOOT X4	XE
					J02-0073-04	FOOT X4	
					J19-0507-05	HOLDER ANTENNA	K
					J41-0024-15	BUSHING POWER CORD	XT
					J41-0033-05	BUSHING POWER CORD	HE
					J41-0034-05	BUSHING POWER CORD	KP
					J41-0034-05	BUSHING POWER CORD	UM
					K21-0366-04	KNOB TUNING	
					K21-0367-04	KNOB OUTPUT LEVEL	*
					K27-0076-04	KNOB POWER	
					K27-0077-04	KNOB POWER	
					K27-0082-04	KNOB ST. MUT. SEL	*
					K27-0083-04	KNOB MPX, MODE	Y
20 3A	B10-0241-04	FRONT GLASS					
21 2B	B19-0203-03	LIGHTING PLATE					
22 3A	B20-0441-04	DIAL CALIBRATION	*		L01-1711-05	POWER TRANSFORMER	*K
23 3A	B21-0030-04	DIAL POINTER			L01-1711-05	POWER TRANSFORMER	P
24 3B	B30-0160-05	LAMP SV 0.3A X2			L01-1714-05	POWER TRANSFORMER	*U
25 2A, 3B	B30-0166-05	LAMP SV 0.3A X2			L01-1714-05	POWER TRANSFORMER	HX
26 3B	B30-0171-05	LED X2 RED			L01-1714-05	POWER TRANSFORMER	TM
27 3B	B31-0298-05	METER	*		L01-1717-05	POWER TRANSFORMER	*E
C1 ,C2	C54-3310-39	CERAMIC 0.01UF P					
C1	C90-0145-05	POLYESTER 0.01UF AC125V					
C1	C91-0023-05	CERAMIC 0.01UF AC250V					
C1	C91-0023-05	CERAMIC 0.01UF AC250V					
C1	C91-0025-05	CERAMIC 0.01UF AC125V					
					R92-0173-05	RC 2.2M 2H	
					S31-2050-05	SLIDE SWITCH	UM
					S31-2050-05	SLIDE SWITCH	HX
					S31-2050-05	SLIDE SWITCH	ET
28 1B	D15-0155-13	PULLEY			S33-1011-05	LEVER SWITCH POWER	UM
29 1B	D15-0156-13	PULLEY			S33-1011-05	LEVER SWITCH POWER	HX
30 2A	D15-0170-14	PULLEY					
31 2A	D20-0144-03	DIAL SHAFT					

PARTS LIST

Ref. No. 参照番号	Parts No. 部品番号	Description 部品名／規格	Re- marks 備考	Ref. No. 参照番号	Parts No. 部品番号	Description 部品名／規格	Re- marks 備考
51 2A	S33-1015-05	LEVER SWITCH POWER	KP	C65	C58-1747-05	CERAMIC 47PF J	
51 2A	S33-2042-05	LEVER SWITCH POWER	ET	C66 -C68	C91-0070-05	CERAMIC 0.047UF Z	
52 1B	T90-0096-05	ANTENNA AM		C69	C24-1010-71	ELECTRO 100UF 10WV	
53 1B	T90-0202-05	ANTENNA FM		C70	C24-1210-61	ELECTRO 10UF 16WV	
54 2B	X02-1180-10	IF PCB ASSY	*K	C71	C24-1047-61	ELECTRO 47UF 10WV	
54 2B	X02-1180-10	IF PCB ASSY	P	C72	C52-1727-16	CERAMIC 270PF K	
54 2B	X02-1182-71	IF PCB ASSY	XE	C73	C24-1447-51	ELECTRO 4.7UF 25WV	
54 2B	X02-1182-71	IF PCB ASSY	T	C74	C24-1733-51	ELECTRO 3.3UF 50WV	
54 2B	X02-1182-81	IF PCB ASSY	UM	C75	C45-1747-36	MYLAR 0.047UF K	
54 2B	X02-1182-81	IF PCB ASSY	H	C76	C46-1722-26	MYLAR 0.0022UF K	
55 1B	X05-1660-10	RF/AM PCB ASSY	*U	C77	C55-1747-38	CERAMIC 0.047UF Z	
55 1B	X05-1660-10	RF/AM PCB ASSY	HX	C78	C24-1222-71	ELECTRO 220UF 16WV	
55 1B	X05-1660-10	RF/AM PCB ASSY	ET	C79	C46-1715-26	MYLAR 0.0015UF K	
55 1B	X05-1660-10	RF/AM PCB ASSY	M	C80	C46-1715-34	MYLAR 0.015UF G	SI
55 1B	X05-1660-11	RF/AM PCB ASSY	KP	C80	C46-1775-24	MYLAR 0.0075UF G	10
IF (X02-1180)				C80	C46-1775-24	MYLAR 0.0075UF G	71
C1	C55-1710-38	CERAMIC 0.01UF Z		C81	C46-1715-34	MYLAR 0.015UF G	10
C2	C24-1210-71	ELECTRO 100UF 16WV		C81	C46-1775-24	MYLAR 0.0075UF G	71
C3 -C14	C55-1710-38	CERAMIC 0.01UF Z		C81	C46-1775-24	MYLAR 0.0075UF G	81
C15	C25-1747-47	LL-ELEC 0.47UF 50WV		C82	C46-1775-24	MYLAR 0.0075UF G	10
C16	C55-1710-38	CERAMIC 0.01UF Z		C82	C46-1775-24	MYLAR 0.0075UF G	71
C17	C54-1710-29	CERAMIC 0.001UF P		C83	C46-1715-34	MYLAR 0.015UF G	10
C18 -C21	C55-1710-38	CERAMIC 0.01UF Z		C83	C46-1775-24	MYLAR 0.0075UF G	71
C22	C55-1747-38	CERAMIC 0.047UF Z		C83	C46-1775-24	MYLAR 0.0075UF G	81
C23 , C24	C55-1710-38	CERAMIC 0.01UF Z		C84	C48-1710-25	POLYSTY 1000PF J	
C25	C71-1710-15	CERAMIC 100PF J		C85	C25-1747-47	LL-ELEC 0.47UF 50WV	
C26	C24-1447-51	ELECTRO 4.7UF 25WV		C86 ,C87	C25-1733-57	LL-ELEC 3.3UF 50WV	
C27	C55-1747-38	CERAMIC 0.047UF Z		C88	C24-1733-51	ELECTRO 3.3UF 50WV	
C28	C24-1247-61	ELECTRO 47UF 16WV		C89	C45-1710-36	MYLAR 0.01UF K	
C29	C52-1756-16	CERAMIC 560PF K		C90 ,C91	C25-1722-47	LL-ELEC 0.22UF 50WV	
C30	C25-6522-57	LL-ELEC 2.2UF 35WV		C92	C24-1247-61	ELECTRO 47UF 16WV	
C31	C55-1710-38	CERAMIC 0.01UF Z		C93	C71-1710-15	CERAMIC 100PF J	
C32	C24-1210-61	ELECTRO 10UF 16WV		C94	C71-1710-02	CERAMIC 10PF D	
C33	C55-1747-38	CERAMIC 0.047UF Z		C95,C96	C24-1210-61	ELECTRO 10UF 16WV	
C34 , C35	C55-1710-38	CERAMIC 0.01UF Z		C97	C71-1710-02	CERAMIC 10PF D	
C36 , C37	C24-1710-51	ELECTRO 1UF 50WV		C98	C71-1710-15	CERAMIC 100PF J	
C38	C24-1047-61	ELECTRO 47UF 10WV		C99	C24-1233-61	ELECTRO 33UF 16WV	
C39	C24-1022-71	ELECTRO 220UF 10WV		C100,C101	C24-1733-51	ELECTRO 3.3UF 50WV	SC
C40	C24-1447-51	ELECTRO 4.7UF 25WV		C102,C103	C24-1247-61	ELECTRO 47UF 16WV	SC
C41	C47-1712-15	POLYSTY 120PF J		C104,C105	C24-1210-61	ELECTRO 10UF 16WV	ar
C42	C45-1747-26	MYLAR 0.0047UF K		C106,C107	C24-1410-81	ELECTRO 1000UF 25WV	ne
C43	C24-1447-51	ELECTRO 4.7UF 25WV		C108	C24-1410-71	ELECTRO 100UF 25WV	
C44	C45-1722-36	MYLAR 0.022UF K		C109	C52-1756-16	CERAMIC 560PF K	
C45	C24-1447-51	ELECTRO 4.7UF 25WV		C110	C24-1010-71	ELECTRO 100UF 10WV	
C46	C25-1747-57	LL-ELEC 4.7UF 50WV		C111	C24-1210-61	ELECTRO 10UF 16WV	
C47	C24-1247-61	ELECTRO 47UF 16WV		C112,C113	C24-1210-81	ELECTRO 1000UF 16WV	
C48	C55-1747-38	CERAMIC 0.047UF Z		C114	C25-1733-57	LL-ELEC 3.3UF 50WV	
C49	C24-1247-61	ELECTRO 47UF 16WV		C115	C25-1410-67	LL-ELEC 10UF 25WV	
C50	C55-1710-38	CERAMIC 0.01UF Z		C116	C25-6522-57	LL-ELEC 2.2UF 35WV	
C51	C55-1747-38	CERAMIC 0.047UF Z		C117,C118	C55-1710-38	CERAMIC 0.01UF Z	
C53	C71-1710-15	CERAMIC 100PF J		C119	C46-1727-36	MYLAR 0.027UF K	
C54	C71-1722-05	CERAMIC 22PF J		101 2B	E29-0112-05	TERMINAL	*
C55	C24-1233-61	ELECTRO 33UF 16WV		CF1 -CF4	L79-0098-05	FILTER ASSY	*
C56	C24-1222-61	ELECTRO 22UF 16WV		FL1	L79-0099-05	FILTER LC	*
C58	C55-1710-38	CERAMIC 0.01UF Z		FL2	L79-0100-05	FILTER LC	*
C59	C24-1210-61	ELECTRO 10UF 16WV		FL5	L79-0080-05	FILTER LC	*
C60	C26-1710-57	NP-ELEC 1UF 50WV		FL6 ,FL7	L79-0060-05	FILTER LOW PASS	
C61	C46-1710-47	MYLAR 0.1UF M		L1	L40-2292-11	CHOKE COIL 2.2UH	
C62	C25-1733-57	LL-ELEC 3.3UF 50WV		L3	L40-6825-64	INDUCTOR 6.8MH	
C63	C24-1247-61	ELECTRO 47UF 16WV		L4 -L7	L40-2292-11	CHOKE COIL 2.2UH	
C64	C24-1247-71	ELECTRO 470UF 16WV					

PARTS LIST

Ref. No.	Parts No.	Description	Re- marks 備考	Ref. No.	Parts No.	Description	Re- marks 備考
参照番号	部品番号	部品名／規格		参照番号	部品番号	部品名／規格	
T1	L30-0297-05	IFT FM		Q21 , Q22	V03-0270-05	IFT 434	
T2	L30-0320-05	IFT QUADRATURE		Q23	V01-0733-30	2SC945(R, Q), 2SC828A(P, Q)	
T3	L32-0218-15	FM OSC COIL		Q26	V03-0270-05	2SA733A(R, Q), 2SA992(F, E)	
T4	L19-0009-05	TRANSFORMER BALUN				2SC945(R, Q), 2SC828A(P, Q)	
RF/AM (X05-1660)							
R3	R43-1210-15	FL-PROOF RD100 J 2E		CT1 , CT2	C05-0073-05	TRIMMER CAPACITOR	*
R10 , R11	R43-1210-15	FL-PROOF RD100 J 2E		C1	C55-1710-38	CERAMIC 0.01UF Z	
R15	R43-1210-15	FL-PROOF RD100 J 2E		C2	C24-1210-61	ELECTRO 10UF 16WV	
R26	R43-1210-15	FL-PROOF RD100 J 2E		C3	C70-1718-05	CERAMIC 18PF J	
R28	R43-1210-15	FL-PROOF RD100 J 2E		C4	C48-1736-15	POLYSTY 360PF J	
R42 , R43	R43-1210-15	FL-PROOF RD100 J 2E		C5	C55-1710-38	CERAMIC 0.01UF Z	
R49	R43-1210-15	FL-PROOF RD100 J 2E		C6	C24-1210-61	ELECTRO 10UF 16WV	
R104	R43-1233-05	FL-PROOF RD33 J 2E		C7	C46-1710-26	MYLAR 0.001UF K	
R105	R49-6282-23	RN 8.2K F 2E		C8	C55-1710-38	CERAMIC 0.01UF Z	
R108	R43-1222-05	FL-PROOF RD22 J 2E		C9	C71-1733-05	CERAMIC 33PF J	
R118	R43-1210-15	FL-PROOF RD100 J 2E		C10	C71-1739-05	CERAMIC 39PF J	
R126	R43-1210-15	FL-PROOF RD100 J 2E		C11	C55-1710-38	CERAMIC 0.01UF Z	
R135	R43-1210-15	FL-PROOF RD100 J 2E		C12	C24-1210-61	ELECTRO 10UF 16WV	
R141	R43-1210-15	FL-PROOF RD100 J 2E		C13	C71-1747-05	CERAMIC 47PF J	
R157	R47-1418-15	FL-PROOF RS5.6 J 3A		C14	C55-1710-38	CERAMIC 0.01UF Z	
R165, R166	R47-1456-95	FL-PROOF RS5.6 J 3A		C17	C55-1722-38	CERAMIC 0.022UF Z	
R167, R168	R43-6210-05	FL-PROOF RD 10 J 2E		C18	C55-1747-38	CERAMIC 0.047UF Z	
R170	R43-1210-15	FL-PROOF RD100 J 2E		C19 , C20	C24-1447-51	ELECTRO 4.7UF 25WV	
VR1 , VR2	R12-0065-05	TRIMMING POT. 4700(B)		C21	C46-1710-26	MYLAR 0.001UF K	
VR3	R12-1040-05	TRIMMING POT. 4.7K(B)		C22	C55-1710-38	CERAMIC 0.01UF Z	
VR4	R12-3046-05	TRIMMING POT. 47K(B)		C23	C24-1222-71	ELECTRO 220UF 16WV	
VR5	R12-1041-05	TRIMMING POT. 3.3K(B)		C24	C46-1722-36	MYLAR 0.022UF K	
VR6 -VR8	R12-5030-05	TRIMMING POT. 100K(B)		C25	C46-1768-36	MYLAR 0.068UF K	
VR9	R12-1039-05	TRIMMING POT. 2.2K(B)		C27	C24-1710-51	ELECTRO 1UF 50WV	
VR10	R12-8009-05	TRIMMING POT. 1M(B)		CF1	L72-0054-05	CERAMIC FILTER	
VR11	R06-2011-05	POTENTIOMETER F106-105		L1	L82-0205-15	OSCILLATING COIL AM	
-	S51-2037-05	REED RELAY		L2	L30-0307-05	IFT AM	
S1 -S3	S42-3027-05	PUSH SWITCH F106-102		L3	L30-0284-05	IFT	
S4 , S5	S42-2023-05	PUSH SWITCH F106-103	*	L4	L72-0054-05	LC FILTER	10
D1 -D3	V11-0273-05	1S2076A		L5	L30-0326-05	IFT FM	
D2 -D22	V11-0076-05	1S1555, 1S2076		L6	L40-1092-03	INDUCTOR	
D24 , D25	V11-0076-05	1S1555, 1S2076		L7	L40-1511-03	INDUCTOR	
D26	V11-4101-50	XZ-062 ZENER		R7	R43-1210-15	FL-PROOF RD100 J 2E	
D27	V11-0254-05	YZ-140 ZENER		R15 , R16	R43-1210-15	FL-PROOF RD100 J 2E	
D28	V11-0076-05	1S1555, 1S2076		D1	V11-0051-05	1N60	
D29	V11-5100-60	RB-151 Sov 1.SA		D2	V11-0273-05	1S2076A	
D30 , D31	V11-0076-05	1S1555, 1S2076		IC1	V30-0196-05	HA1197	
D33	V11-0076-05	1S1555, 1S2076		Q1	V09-0124-20	2SK61(Y)	
IC1	V30-0215-05	LA1222		Q4	V03-0345-05	2SC828A(Q, R), 2SC945(Q, P)	
IC2	V30-0087-05	TA7060F		104 1B	W02-0021-05	FRONT END PCB ASSY	*
IC3	V30-0133-05	HA1137W					
IC4	V30-0264-10	HA1457					
IC5	V30-0268-20	MC1496N					
IC6	V30-0297-20	TC4069UEP					
IC7	V30-0296-20	TR4010A					
IC8	V30-0266-20	HA11223W					
IC9 , IC10	V30-0264-10	HA1457					
Q1 , Q2	V03-0402-05	2SC535(B, C)					
Q3	V09-0127-10	2SK105(F, H), 2SK68(L, M)					
Q4 -Q7	V03-0270-05	2SC945(R, Q), 2SC828A(P, Q)					
Q8	V03-0405-05	2SC945(P), 2SC828A(R)					
Q9 -Q14	V03-0270-05	2SC945(R, Q), 2SC828A(P, Q)					
Q15	V03-0405-05	2SC945(P), 2SC828A(R)					
Q16	V01-1029-10	2SA1029(C)					
Q17	V09-0127-10	2SK105(F, H), 2SK68(L, M)					
Q18 , Q19	V03-1775-00	2SC1980(T, U), 2SC1775					
Q20	V04-0330-40	2SD330(E)					

FRONT END (W02-0021-05)

Ref. No.	Parts No.	Description			Re-marks
C1	C71-1722-06	Ceramic	22pF	K	
C2	C71-1718-06	Ceramic	18pF	K	
C3	C71-2710-25	Ceramic	0.001μF	J	
C4	C71-1710-16	Ceramic	100pF	K	
C5	C55-1722-38	Ceramic	0.022μF	Z	
C6	C71-1702-02	Ceramic	2pF	D	
C7	C55-1722-38	Ceramic	0.022μF	Z	
C8	C63-1722-05	Ceramic	22pF	J	
C9	C63-1720-05	Ceramic	20pF	J	
C10	C71-1704-02	Ceramic	4pF	D	
C11	C71-1725-06	Ceramic	25pF	K	
C12	C71-1710-16	Ceramic	100pF	K	
C13~15	C55-1722-38	Ceramic	0.022μF	Z	
C16	C63-1710-05	Ceramic	10pF	J	
C17	C63-1747-05	Ceramic	47pF	J	
C18	C66-1710-02	Ceramic	10pF	D	
C19	C66-1715-02	Ceramic	15pF	D	
C20	C71-1701-02	Ceramic	1pF	D	
C21	C63-1707-02	Ceramic	7pF	D	
C22,23	C55-1722-38	Ceramic	22pF	Z	
TR1	V09-0150-10	3SK85			
TR2	V03-0065-05	2SC535			
TR3	V03-0170-05	2SC461			
D	V11-3100-50	1S2236			

Ref. No.	Parts No.	Description	Re-marks
参考番号	部品番号	部品名 / 規格	備考
②			
①	14 3A	A20-1391-13	FRONT PANEL PANEL
	14 3A	A20-1417-13	FRONT PANEL ASSY
	15 3A	A21-0302-03	DRESSING PANEL
	15 3A	A21-0302-03	DRESSING PANEL
	15 3A	A21-0302-03	DRESSING PANEL
⑤	C1 C2	C54-3310-39 C90-0145-05 C91-0023-05 C91-0023-05 C91-0025-05	CERAMIC 0.01UF P POLYESTER 0.01UF AC125V K CERAMIC 0.01UF AC250V U CERAMIC 0.01UF AC250V HX CERAMIC 0.01UF AC125V P
	28 1B	D15-0155-13	PULLEY
	29 1B	D15-0156-13	PULLEY
	30 2A	D15-0170-14	PULLEY
	31 2A	D20-0144-03	DIAL SHAFT
⑥			

- ① Exploded view drawing No.
- ② Position in exploded view.
- ③ Symbol of new parts.
- ④ Area to which parts are shipped. Example: A20-1390-13 is the part No. of FRONT PANEL ASS'Y for the "K" type products (for USA). When this column is blank, it means that the same type of parts (same parts No.) are used for the products shipped to all areas.
- ⑤ Reference No. in schematic diagram.
- ⑥ Abbreviation of "ceramic capacitor". All capacitors and resistors are listed using abbreviations.
- ⑦ Abbreviations
 - * Abbreviations of capacitors (Parts No. with initial letter "C")
 - ELECTRO Electrolytic capacitor
 - LL-ELEC Low leak electrolytic capacitor

NP-ELEC Non-pole electrolytic capacitor
 MICA Mica capacitor
 POLYSTY Polystyrene capacitor
 MYLAR Mylar capacitor
 CERAMIC Ceramic capacitor
 TANTAL Tantalum capacitor
 MF Metallized film capacitor
 OIL Oil capacitor
 The unit "UF" is used in lieu of "μF"

* Abbreviations of resistors (Parts No. with initial letters "R")

RC Carbon composition resistor
 RD Carbon film resistor
 FL-PREOF RD . . . Flame-proof carbon film resistor
 RW Wire wound power resistor
 FL-PREOF RS . . . Flame-proof metal oxide film resistor
 RN Metal film resistor
 2B Rated wattage 1/8W
 2E Rated wattage 1/4W
 2H Rated wattage 1/2W
 3A Rated wattage 1W
 3D Rated wattage 2W
 3F Rated wattage 3W
 3G Rated wattage 4W
 3H Rated wattage 5W

All resistor values are indicated with the unit (Ω) omitted.

* Abbreviations common to capacitors and resistors

C $\pm 0.25\text{pF}$ (Used for capacitors only)
 D $\pm 0.5\text{pF}$ (Used for capacitors only)
 F $\pm 1\%$
 G $\pm 2\%$
 J $\pm 5\%$
 K $\pm 10\%$
 M $\pm 20\%$
 Z $+80\%, -20\%$ (Used for capacitors only)
 P $+100\%, -0\%$ (Used for capacitors only)

⑧ Resistors RD (carbon composition resistors) are not listed in the parts list. For values, refer to the schematic diagram.

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