

SPECIFICATIONS

Amplifier (A-322)  
Rated power output

20 watts per channel minimum RMS, both channels drive, at 6 Ω from 60 Hz to 15,000 Hz with no more than 0.9% total harmonic distortion (FTC)

(IEC/NF) From 63 to 12,500 Hz, 0.7% T.H.D.

at 6 Ω	20 W + 20 W
at 8 Ω	18 W + 18 W

(DIN) 1 kHz, at 6 Ω..... 20 W + 20 W  
1 kHz, at 8 Ω..... 18 W + 18 W

(EIAJ) Maximum useful power output  
at 6 Ω..... 30 W + 30 W

Input sensitivity/impedance  
AUX..... 200 mV/50 kΩ

Output level/impedance  
Super Woofer Pre-Out..... 1.3 V/600 Ω

Graphic equalizer..... 60 Hz, 150 Hz, 400 Hz, 1 kHz, 2.4 kHz, 6 kHz, 15 kHz

Power consumption  
..... 90 W (For U.K., Europe and Australia)  
..... 95 W (For U.S.A. and Canada)  
..... 110 W (For other countries)

Dimensions..... W: 270 mm (10-5/8")  
H: 110 mm (4-5/16")  
D: 290 mm (11-7/16")

Weight (Net)..... 4.7 kg (10.36 lb)

CD player (DP-322)  
Readout..... Non-contact optical readout (semiconductor laser)  
Frequency response..... 30 Hz - 20 kHz + 1 dB - 2 dB

Dimensions..... W: 270 mm (10-5/8")  
H: 80 mm (3-1/8")  
D: 250 mm (9-13/16")

Weight (Net)..... 1.8 kg (3.96 lb)

TUNER (T-322/L)

T-322 FM tuner section

Tuning frequency range..... 87.5 MHz - 108 MHz  
Usable sensitivity (MONO at 75 Ω)..... 2.2 μV

T-322 AM tuner section

Tuning frequency range  
9 kHz step..... 531 kHz - 1,602 kHz  
10 kHz step..... 530 kHz - 1,620 kHz  
Usable sensitivity..... 500 μV (loop antenna)

T-322L FM tuner section

Tuning frequency range..... 87.5 MHz - 108 MHz  
Usable sensitivity (MONO at 75 Ω)..... 1.8 μV

T-322L MW tuner section

Tuning frequency range..... 522 kHz - 1,620 kHz  
Usable sensitivity..... 500 μV/m (loop antenna)

T-322L LW tuner section

Tuning frequency range..... 153 kHz - 281 kHz  
Usable sensitivity..... 500 μV/m (loop antenna)

Dimensions..... W: 270 mm (10-5/8")  
H: 80 mm (3-1/8")  
D: 262 mm (10-5/16")

Weight (Net)..... 1.3 kg (2.86 lb)

Cassette deck (X-322)  
Recording system..... AC bias (Frequency: 105 kHz)  
Wow & flutter..... 0.8% (WRMS)

Dimensions..... W: 270 mm (10-5/8")  
H: 110 mm (4-5/16")  
D: 254 mm (10")

Weight (Net)..... 3.5 kg (7.7 lb)

UD-50  
SERVICE MANUAL

(A-322/T-322/DP-322/X-322/LS-322)

1991-11 PRINTED IN JAPAN  
B51-4393-00(S)4094



SET UP	AMPLIFIER	TUNER	CD	CASSETTE	SPEAKER
UD-50	A-322	T-32	DP-322	X-322	LS-322

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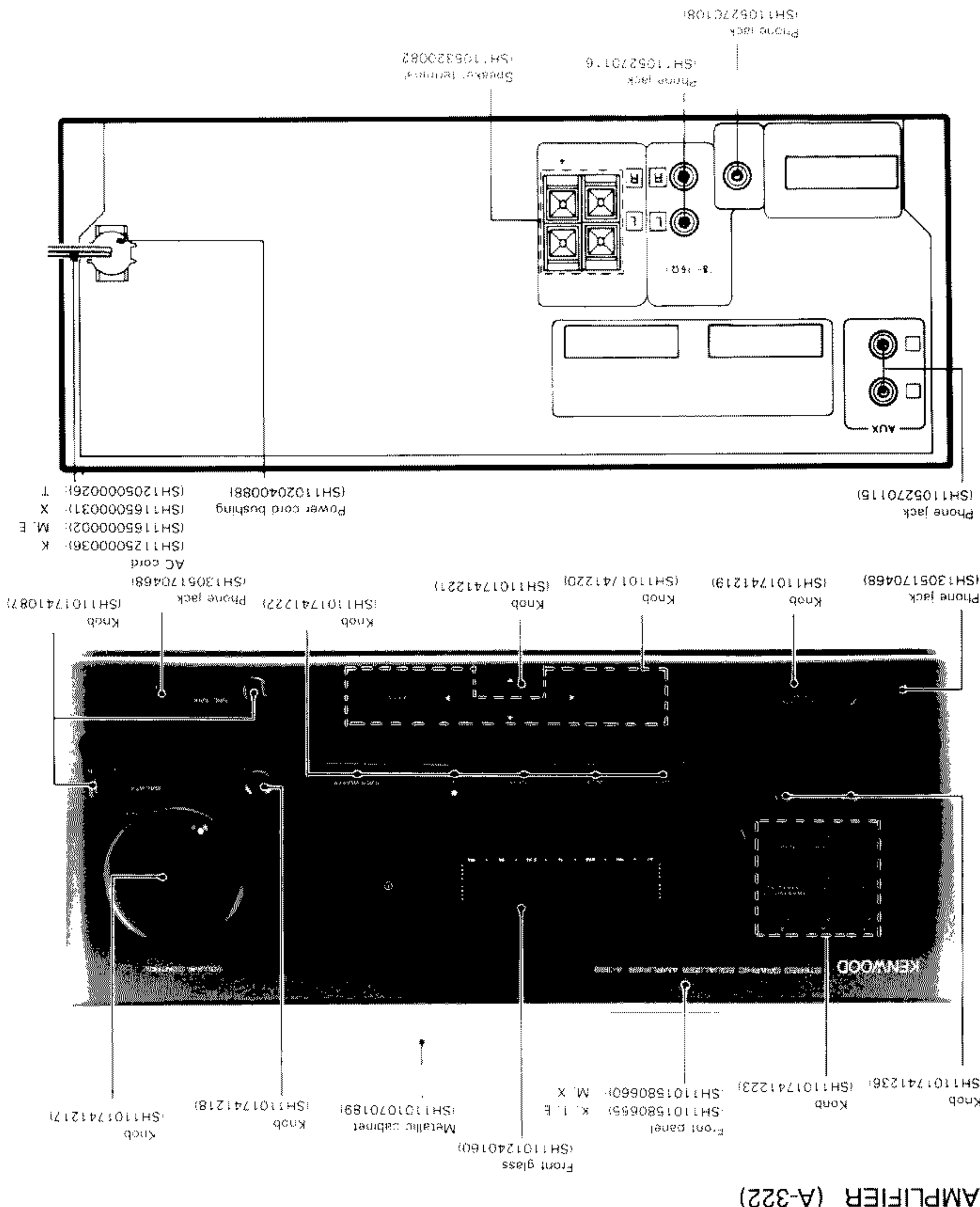
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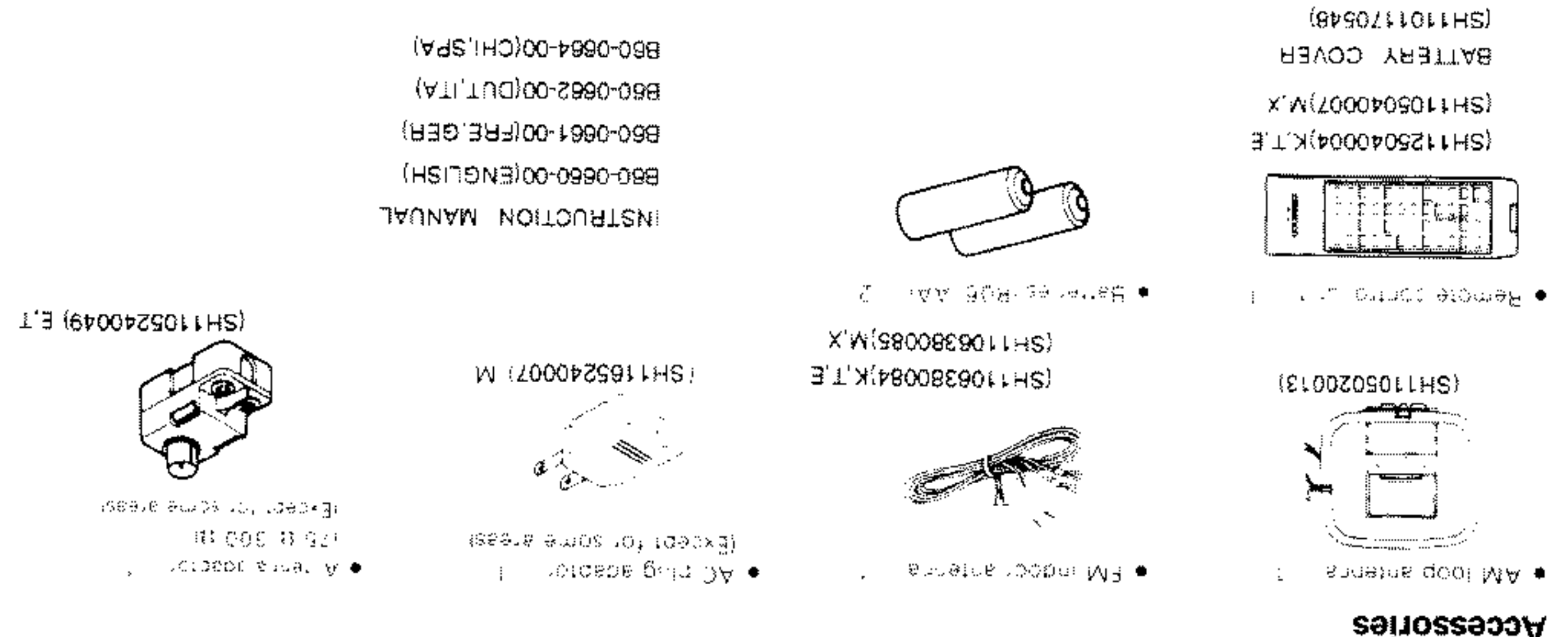
Precautions when performing repairs.

- (1) If power is applied to the T-322, DP-322 and X-322 as a stand-alone, from the power supply unit, RM-90PS, ensure that the Test Point is shorted out utilizing a jumper.
- (2) Do not look directly at the laser beam while repairing the CD Player.

Photo is M type



AMPLIFIER (A-322)



Accessories

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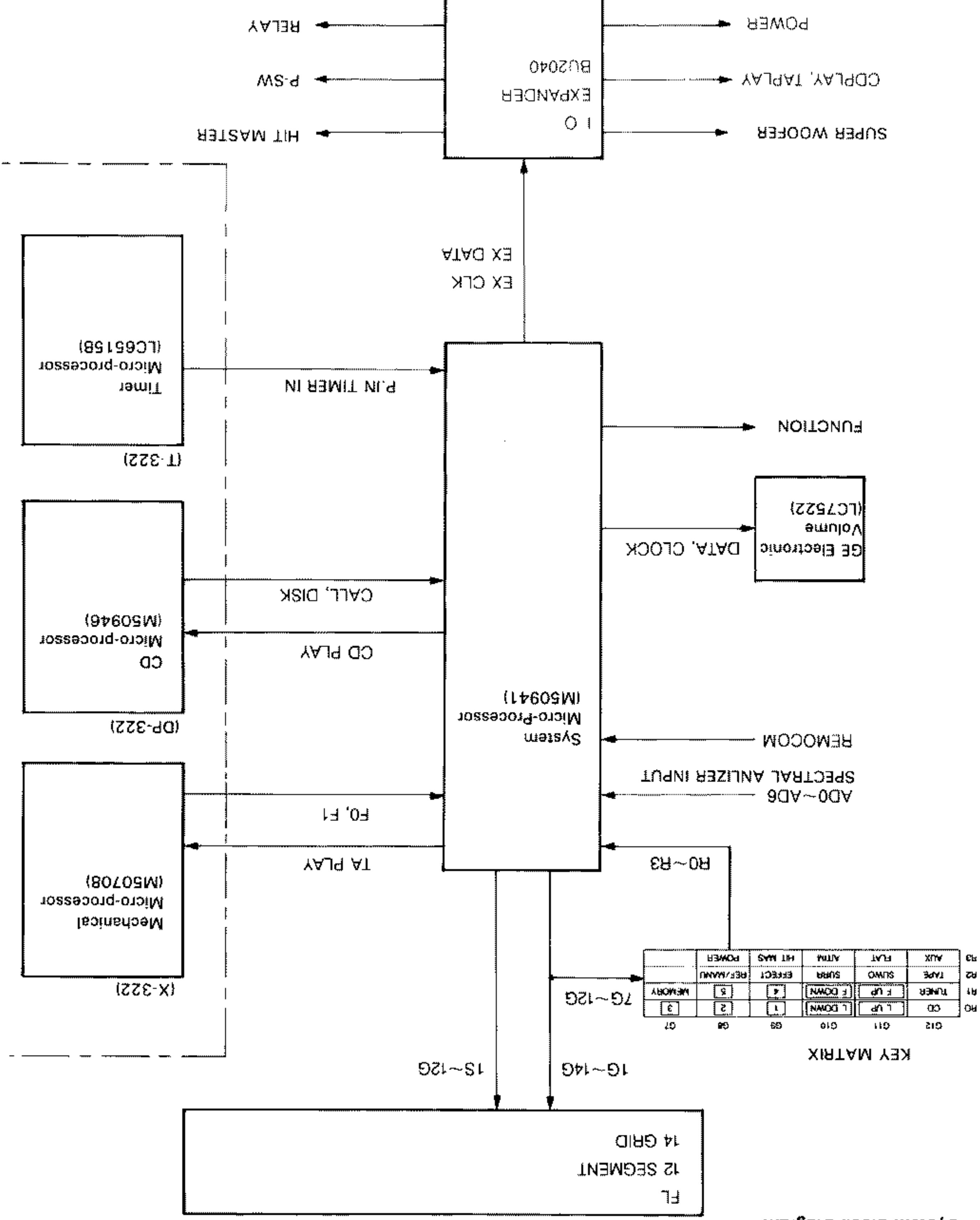
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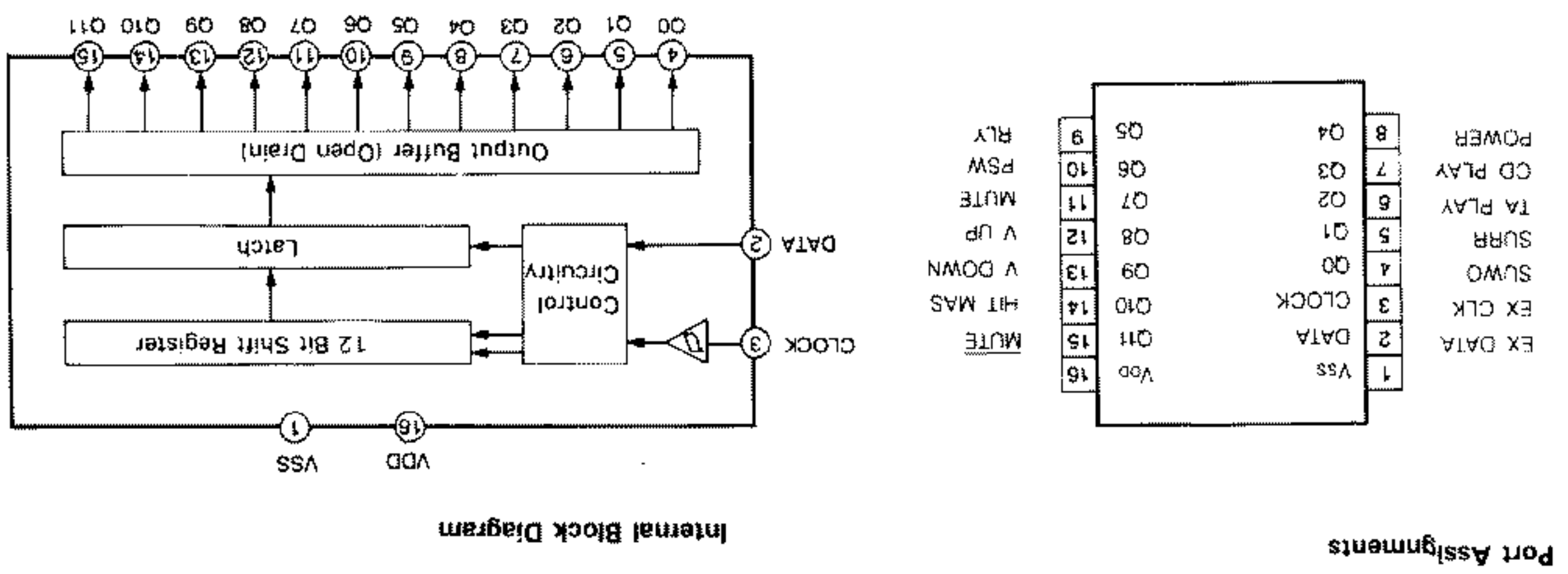


UD-50

CIRCUIT DESCRIPTION



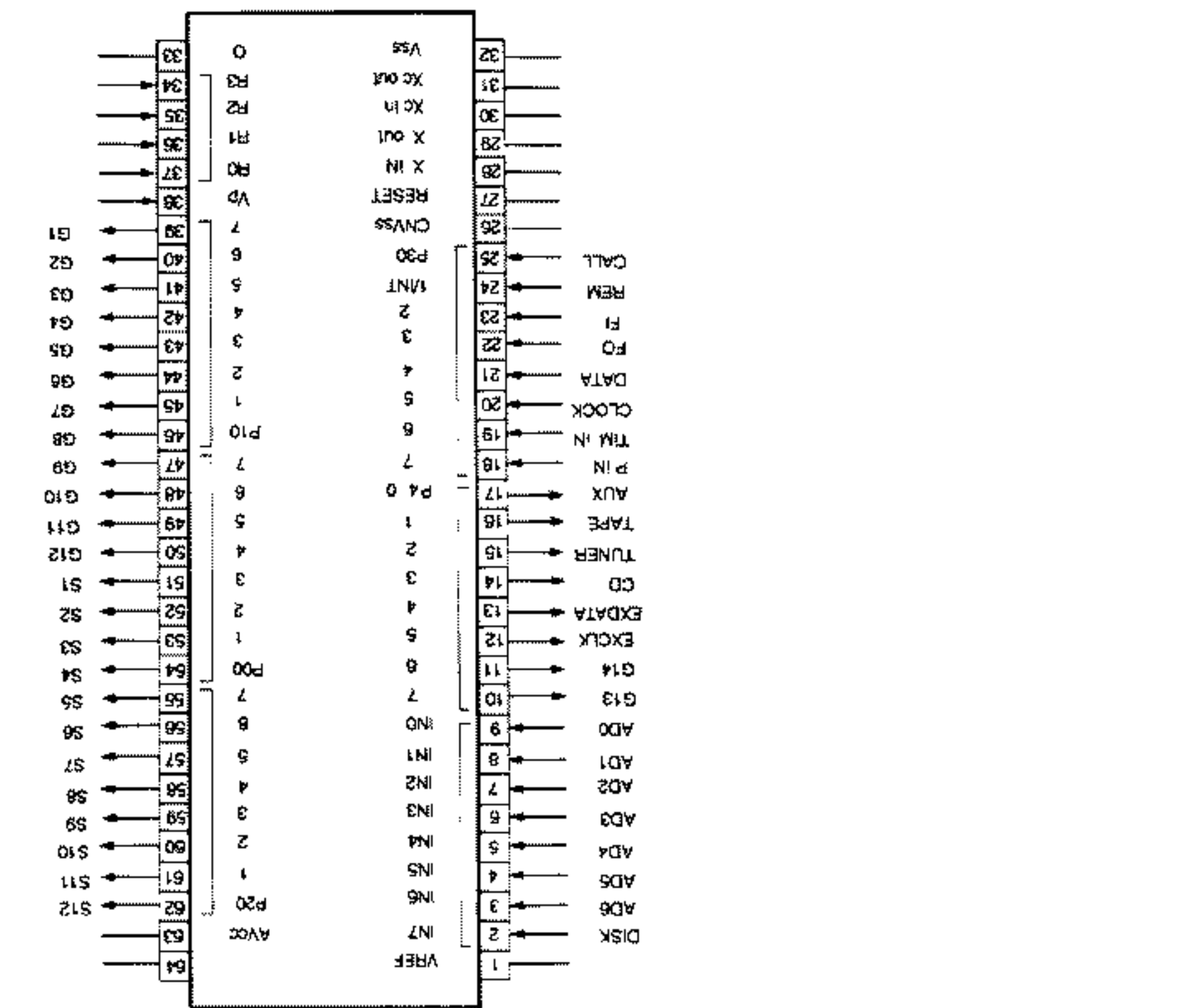
CIRCUIT DESCRIPTION



I/O Expander (BU2040)

Micro-Processor (M50941)

CIRCUIT DESCRIPTION



PIN DESCRIPTIONS (M50941)

Table with 3 columns: Pin No., I/O, Signal. Lists 29 pins for the M50941 with descriptions such as 'CD', 'TAPE', 'TUNER', 'EX CLK', 'EX DATA', 'FL GRID OUTPUT', 'SA Data input for f1 frequency', etc.

CIRCUIT DESCRIPTION

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CIRCUIT DESCRIPTION

UD-50

Table with 3 columns: Pin No., I/O, Signal. Lists 16 pins for the BU2040 with descriptions such as 'MUTE', 'V UP', 'V DOWN', 'HIT MAS', 'POWER', 'TA PLAY', 'CD PLAY', 'SURR', 'EX CLK', 'EX DATA', 'Vss', 'Vcc', 'FL Segment Output', etc.

PIN DESCRIPTIONS (BU2040)



Pin No.	I/O	Signal	Description
1	0	PP0	Not Used (OPEN)
2	I	PA0	Key Matrix Return
3	I	PA1	Key Matrix Return
4	I	PA2	Key Matrix Return
5	I	PA3	Key Matrix Return
6	I	PB0	Initial Set-Up (POWER ON/OFF Set-Up)
7	I	PB1	Not Used (Connect to Ground)
8	I	PB2	Not Used (Connect to Ground)
9	I	PB3	HALT Mode (Stand-by) Low Vt or less: Stand-by "H" Level: Normal Operation
10	0	PC0	Key Strobe
11	0	PC1	Key Strobe
12	0	PC2	Key Strobe
13	0	PC3	Key Strobe
14	0	PD0	Key Strobe
15	0	PD1	Key Strobe
16	0	PD2	Key Strobe
17	0	PD3	Not Used
18	0	PE0	POWER OFF
19	0	PE1	PLL Data (CE)
20	0	PE2	Not Used
21	0	PE3	Not Used
22	-	TEST	LST Test Signal (Connect to ground)
23	-	Vss	For Power signal (Connect to ground)
24	I	OSC 1	System Clock
25	0	OSC 2	System Clock
26	I	RES	System Reset
27	I	PF0/S1	Not Used (Connect to ground)
28	0	PF1/S0	PLL Data (DATA)
29	0	PF2/SCK	PLL Data (CLOCK)
30	I	PF3/INT	REMOTE CONTROL (Actively LOW)
31	0	PG0	MAIN/SUB Mode
32	0	PG1	MAIN/SUB Mode
33	0	PG2	MONO/STEREO
34	0	PG3	MUTE
35	I	PI 0	AUDIO SUB-CARRIER
36	I	PI 1	STEREO
37	I	PI 2	SD
38	I	PI 3	System Stop
39	I	PJ 0	PGM1
40	I	PJ 1	PGM2
41	I	PJ 2	PS

PIN DESCRIPTIONS

CIRCUIT DESCRIPTION



TIMER IC CONTROLLER (LC6515B)  
CIRCUIT DESCRIPTION

PORT ASSIGNMENTS

\* PF0, PF3, PI0-3 ports are being used for input but, in Stand-By, the Output is a LOW.

Pin No.	I/O	Signal	Description
42	I	PJ 3	Not Used (Connect to ground)
43	-	VP	Power for Pull-Down Resistor
44	0	PK 0	Fluorescent Display Segment a
45	0	PK 1	Fluorescent Display Segment b
46	0	PK 2	Fluorescent Display Segment c
47	0	PK 3	Fluorescent Display Segment d
48	0	PL 0	Fluorescent Display Segment e
49	0	PL 1	Fluorescent Display Segment f
50	0	PL 2	Fluorescent Display Segment g
51	0	PL 3	Fluorescent Display Segment h
52	0	PM 0	Fluorescent Display Digit G1
53	0	PM 1	Fluorescent Display Digit G2
54	0	PM 2	Fluorescent Display Digit G3
55	0	PM 3	Fluorescent Display Digit G4
56	-	V <sub>DD</sub>	Power (V <sub>DD</sub> )
57	0	PH 0	Fluorescent Display Digit G5
58	0	PH 1	Fluorescent Display Digit G6
59	0	PH 2	Fluorescent Display Digit G7
60	0	PH 3	Fluorescent Display Digit G8
61	0	PO 0	Not Used
62	0	PO 1	(OPEN)
63	0	PO 2	
64	0	PO 3	

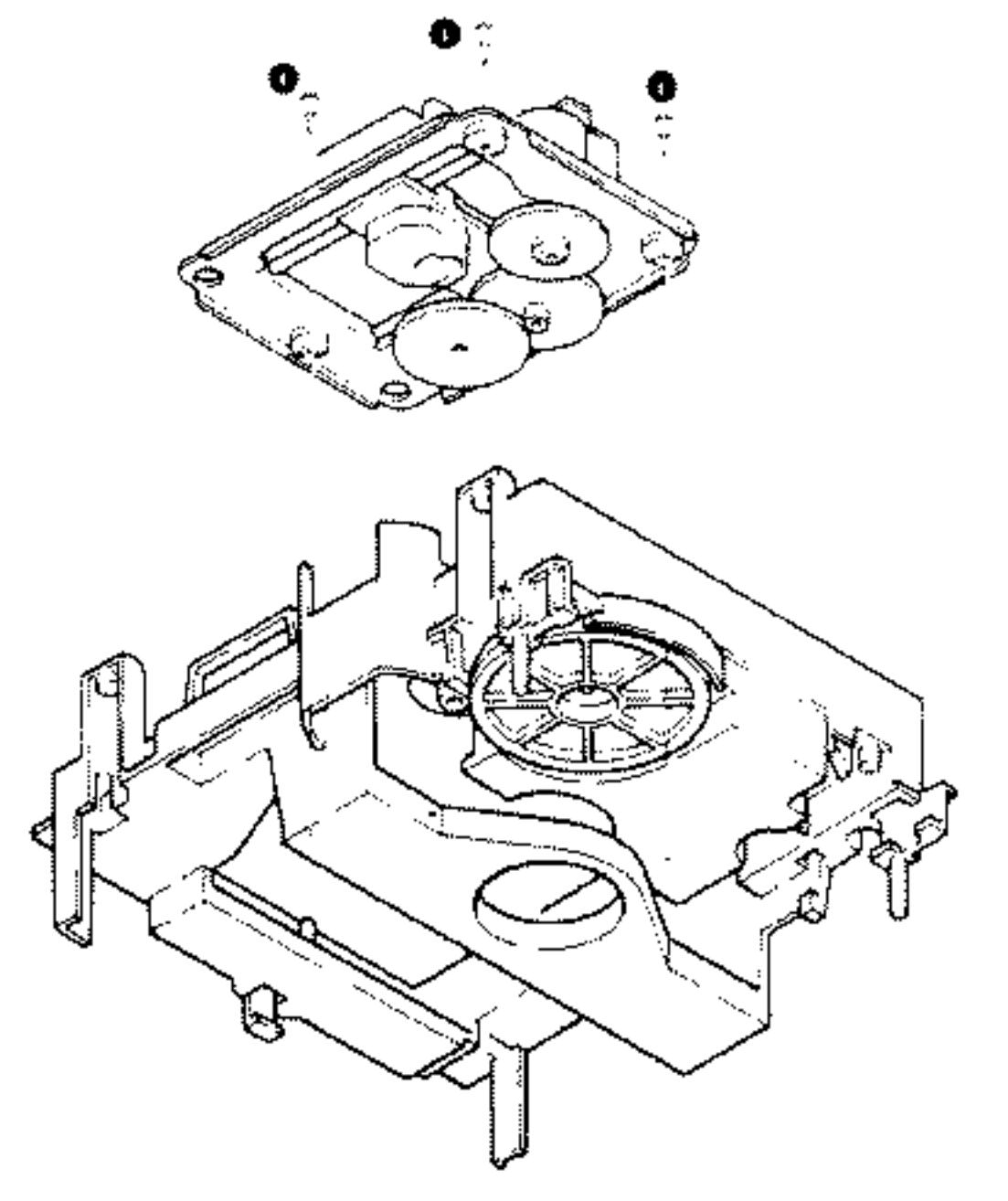
CIRCUIT DESCRIPTION

UD-50

Pin No.	I/O	Signal	Description
1	-	-	CRYSTAL for Clock
2	I	POWER ON/OFF	POWER ON/OFF Key
3	I	Timer Set	Timer Set Key
4	I	-	-
5	I	-	-
6	NC	-	-
7	I	-	-
8	I	-	-
9	I	-	-
10	I	-	-
11	0	ON OUT	POWER ON = "H", POWER OFF = "L"
12	0	TIMER OUT	POWER ON with TIMER = "H"
13	0	SLEEP OUT	POWER ON with SLEEP = "H"
14	0	-	-
15	I	RES	RESET
16	-	TEST	-
17	Vss	GND	-
18	NC	-	-
19	NC	-	-
20	-	-	Micro-processor Clock (1 MHz)
21	-	-	Micro-processor Clock (1 MHz)
22	0	DIGIT	a/SLEEP Line
23	0	DIGIT	b/AM Line
24	0	DIGIT	c/PM Line
25	0	DIGIT	d Line
26	0	DIGIT	e Line
27	0	DIGIT	f Line
28	0	DIGIT	g Line
29	0	DIGIT	h Line
30	NC	-	-
31	0	Gnd	Gnd
32	0	Gnd	Gnd
33	0	Gnd	Gnd
34	0	Gnd	Gnd
35	0	Gnd	Gnd
36	0	Gnd	Gnd
37	0	Gnd	Gnd
38	-	Voltage	Pull-Down (-VP)
39	0	Power	+5V
40	I	KEY 1	Key Scan
41	I	KEY 2	Key Scan
42	NC	-	-
43	NC	-	-
44	I	Indication	24 Hour Indication
45	I	Set up	AM 12:00 AM 0:00
46	I	-	-
47	-	-	-
48	-	-	Crystal for Clock

PIN DESCRIPTIONS

CIRCUIT DESCRIPTION



1. Remove the three screws marked with a ❶ and remove the Pick-Up Chassis.

2. Remove the four screws marked with a ❷ and remove the Pick-Up Chassis.

**PICKUP REPLACEMENT PROCEDURE**

- NOTE: The Mechanism should be in the down position before starting.
- Place the ' \* ' mark on the Rotary Tray towards the front.
  - Tighten the screw.
  - Turn the Rotary Gear either clockwise or counter-clockwise and confirm that the Mechanism Ass'y moves smoothly.
- (2) Assembly of the Rotary Tray.
- (1) Tray Assembly and Dis-Assembly procedure.
- (2) Remove the two fasteners at the rear of the tray and remove the tray.
- (1) Turn the Rotary Gear fully clockwise.
- (The Mechanism should be in the down position)
- (2) Insert the tray along the tray guides.

**INPUT SECTION**

**CD PLAYER SECTION**

**CIRCUIT DESCRIPTION**

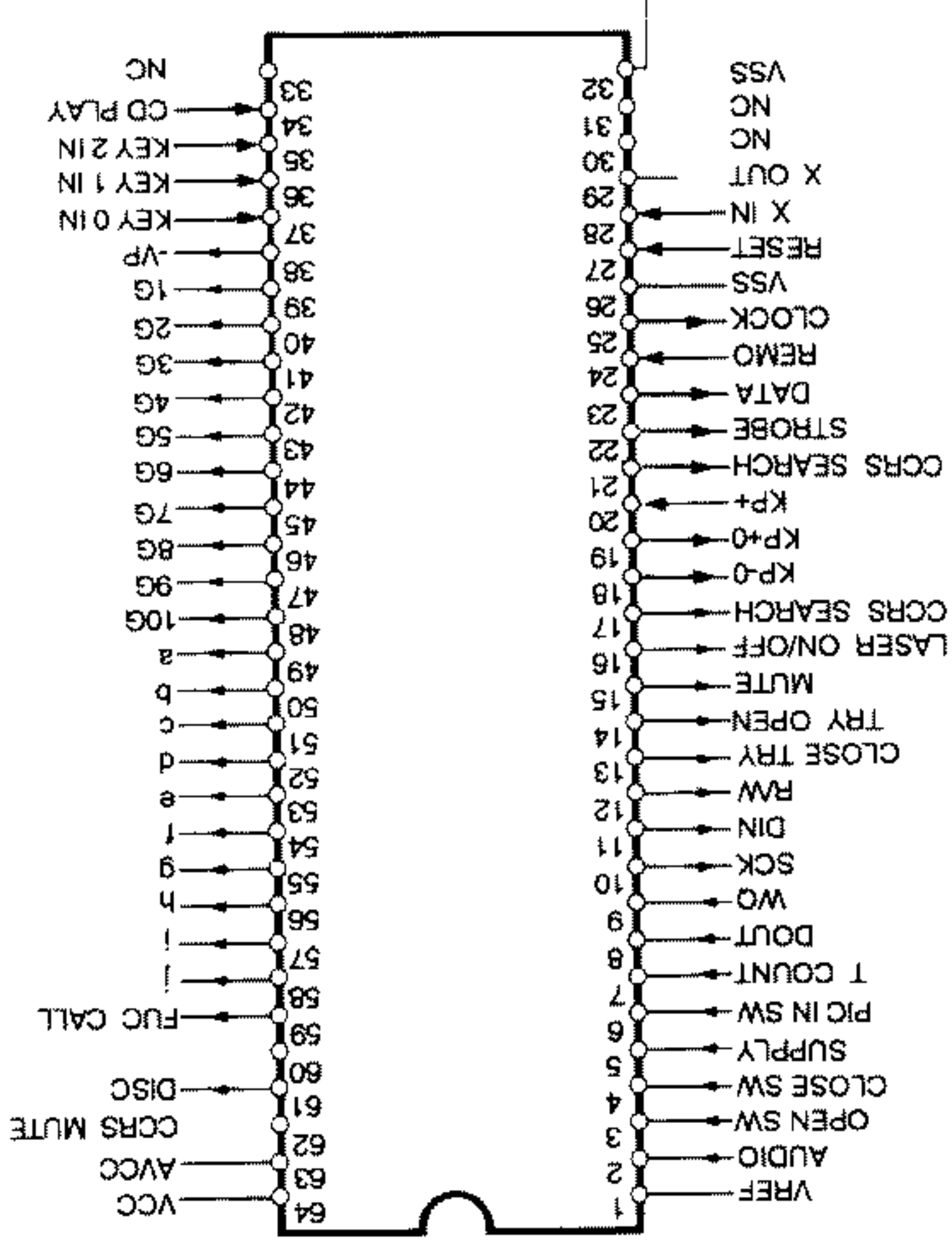
**UD-50**

Pin No.	I/O	Signal	Description
1	-	Vcc	Reference Voltage
2	-	A/D	Audio Signal when in Peak Search
3	-	OPEN SW	Tray is open
4	-	CLOSE SW	When Tray is closed
5	-	SUPPLY	Servo Voltage ON = HIGH/OFF = LOW
6	-	PULL IN SW	LOW when the Pick Up in at the inner most point
7	-	T COUNT	Track Count is present = LOW, else HIGH
8	-	DOUB	Sub-Code Data Serial
9	-	WD	Sub-Code Output Flag OK = HIGH
10	-	SCK	Serial Clock
11	-	DM	Command Data (Serial)
12	-	R/W	Command = HIGH and used as a COMPLETION Signal
13	-	TRY-CLOSE	CONDITION: OPEN = HIGH, CLOSED = LOW
14	-	TRY-OPEN	COND: HIGH = HIGH, LOW = LOW
15	-	MUTE	MUTE ON = LOW, PLAY = HIGH
16	-	LASER ON/OFF CONTROL	ON = LOW
17	-	SEARCH	Kick-Pulse changeover during Peak Search (HIGH during Search)
18	-	KP-0	Kick-Pulse (-) during Peak Search
19	-	KP+0	Kick-Pulse (+) during Peak Search
20	-	KP+	Kick-Pulse Timing Monitor during Peak Search
21	-	SEARCH	PAQCCRS Search) determining signal (LOW during Peak Search)
22	-	STROBE	Cassette control 4094 Strobe (X-322)
23	-	DATA	Cassette control 4094 Data (X-322)
24	-	REMO	LED Remote Controller
25	-	CLOCK	Cassette control 4094 Clock (X-322)
26	-	GND	Vcc
27	-	RESET	Reset with Zns or more (LOW)
28	-	XIN	Oscillator Circuitry Clock
29	-	XOUT	Oscillator Circuitry Clock
30	-	NC	NC
31	-	NC	NC
32	-	Vcc	Vcc
33	-	NC	NC
34	-	CD-PLAY	HIGH = CD PLAY
35	-	KEY2 IN	Key Scan
36	-	KEY1 IN	Key Scan
37	-	KEY IN	Key Scan
38	-	-VP	Pull-Down Voltage (-VP)
39	-	IG	FL Gnd Control
40	-	2G	FL Gnd Control
41	-	3G	FL Gnd Control
42	-	4G	FL Gnd Control
43	-	5G	FL Gnd Control
44	-	6G	FL Gnd Control
45	-	7G	FL Gnd Control
46	-	8G	FL Gnd Control
47	-	9G	FL Gnd Control
48	-	10G	FL Gnd Control
49	-	a	FL DIGIT Control
50	-	b	FL DIGIT Control
51	-	c	FL DIGIT Control
52	-	d	FL DIGIT Control
53	-	e	FL DIGIT Control
54	-	f	FL DIGIT Control
55	-	g	FL DIGIT Control
56	-	h	FL DIGIT Control
57	-	i	FL DIGIT Control
58	-	j	FL DIGIT Control
59	-	FUNCG.CALL	SUPPLY = LOW (Other functions = HIGH)
60	-	-	Not Used
61	-	DISC	DISK = HIGH, NO DISK = LOW
62	-	CCRS-MUTE	MUTE = LOW during CCRS Peak Search
63	-	Vcc	A/D converter voltage
64	-	Vcc	Vcc

**CIRCUIT DESCRIPTION**

**UD-50**

**PIN DESCRIPTIONS**



**CIRCUIT DESCRIPTION**

**CD Controller Micro-processor (M50946)**

**UD-50**

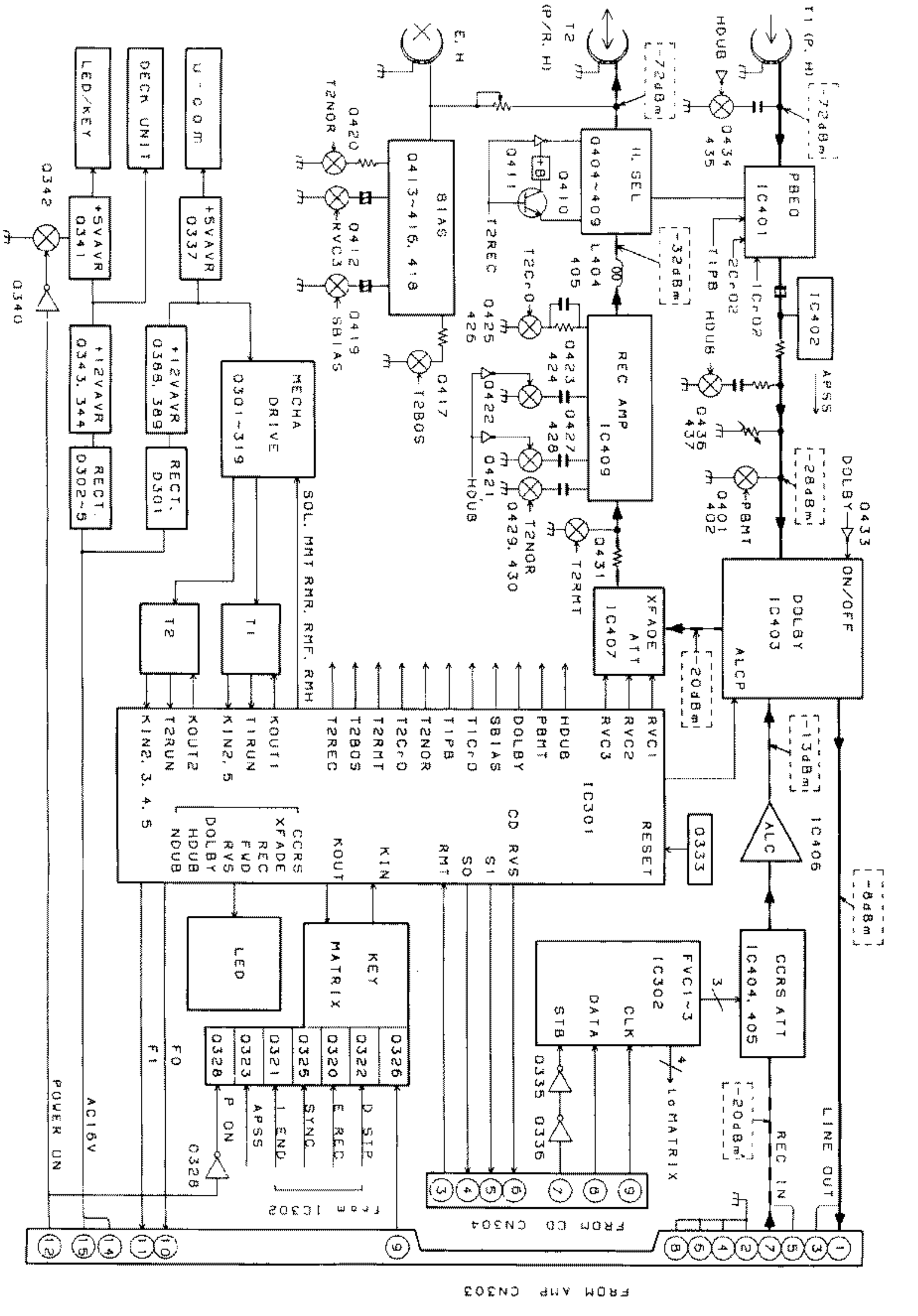
NO	KEY	OPERATION
①	PLAY/PAUSE	The Disk plays. The clock indicator will be a single indication. It will pause on the second depression of the PLAY key.
②	STOP	STOP key.
③	UP	Slide (Feed) will be sent while the key is depressed
④	DOWN	Slide (Feed) will be sent while the key is depressed
⑤	CUE	CUE
⑥	REVIEW	REVIEW
⑦	OPEN/CLOSE	Opens/Closes the tray during the STOP Mode

**TEST MODE OPERATION**

- Test Mode**
- (1) Short out Test Point
- (2) Turn POWER ON while simultaneously depressing the REPEAT and TIME DISPLAY Keys.
- When entering Test Mode, ALL the indications should light.
- The Synchro and full-duplex is inoperative.
- To terminate Test Mode, you must turn the POWER OFF.

**CIRCUIT DESCRIPTION**

**UD-50**

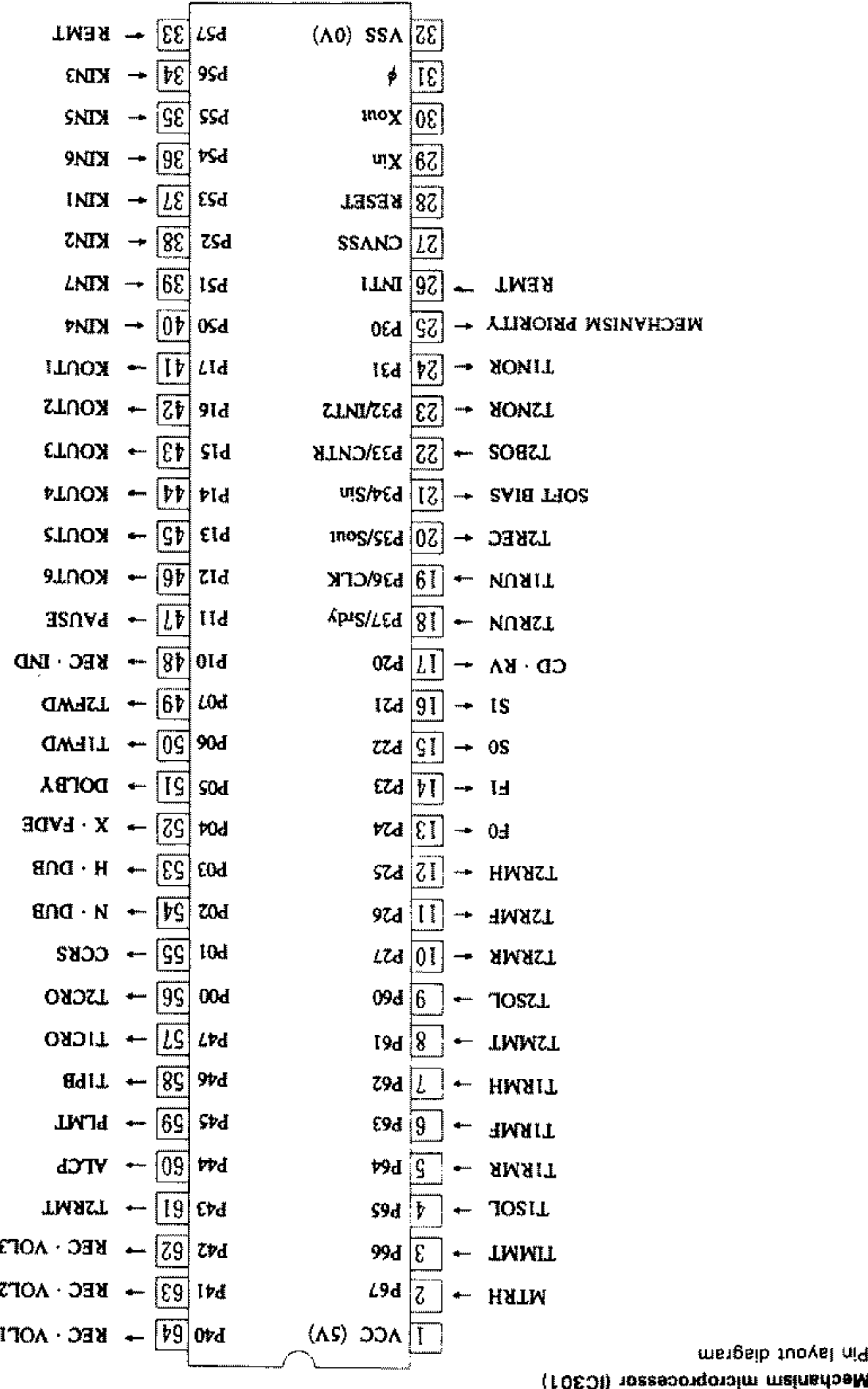


FROM AMP CN303

### CIRCUIT DESCRIPTION

Pin No.	Pin Name	M/I/O/T	Response system	Pin explanation
1	Vcc	IN		Input voltage 5V ± 10% applied
2	MTRH	OUT	Deck mechanism	Capstan motor rotation switch (during double speed: Hi During double speed doubling (Hi) output, at other times (Li) output)
3	T1MNT	OUT	Deck mechanism	Tap 1 solenoid output (Used in triggering and in maintaining status)
4	T1SOL	OUT	Deck mechanism	Tap 1 solenoid output (Used in triggering and in maintaining status) (Li: ON H: OFF)
5	T1RMR	OUT	Deck mechanism	Tap 1 reel motor reverse rotation (RMF, RMRI) (Li: Forward (Hi), Hi: Stop)
6	T1RMT	OUT	Deck mechanism	Tap 1 reel motor forward rotation (Li: Forward (Hi), Hi: Stop)
7	T1RMH	OUT	Deck mechanism	Tap 1 reel motor high speed output (Hi: high speed) (Li: Hi Reverse rotation)
8	T2SOL	OUT	Deck mechanism	Tap 2 solenoid output (Used in triggering and in maintaining status)
9	T2RMT	OUT	Deck mechanism	Tap 2 main motor output (Li: rotate, Hi: stop)
10	T2RMR	OUT	Deck mechanism	Tap 2 reel motor reverse rotation (RMF, RMRI) (Li: Forward (Hi), Hi: Stop)
11	T2RMT	OUT	Deck mechanism	Tap 2 reel motor forward rotation (Li: Forward (Hi), Hi: Stop)
12	T2RMH	OUT	Deck mechanism	Tap 2 reel motor high speed output (Hi: high speed) (Li: Hi Reverse rotation)
13	F0	OUT	SYS microprocessor	
14	F1	OUT	SYS microprocessor	
15	S0	OUT	CD microprocessor	
16	S1	OUT	CD microprocessor	
17	CD RV	OUT	CD microprocessor	Reverse signal during CD synchro actuation Side A: (Li), Side B: (Hi) Input for detection of tape running mode
18	T2RUN	IN	Deck mechanism	Pulse generation during running
19	T1RUN	IN	Deck mechanism	Input for detection of tape running mode
20	T2REC	OUT		When tape 2 is in the REC mode (Hi) is output. At other times (Li) is output.
21	Soft Bias	OUT		Used for bias rising during X-FADE.
22	T2BOS	OUT		When tape 2 is in the REC mode (Li) is output. At other times (Hi) is output.
23	T2NOR	OUT		Tap 2 NOR output (BIAS oscillation switch)
24	T1NOR	OUT		Tap 1 unused
25	REC	OUT		When input 0 1 Output when there is a cassette in 1, 12 (output if there is tape in one or the other) (output if there is tape in one or the other)
26	STOP	OUT		When input 0 0 Output when the mechanism PLAY key is pressed for playback (including the remote control); PLAY begins after output.
27	REC	OUT		When input 1 1 Output when the mechanism REC key is pressed and the X-FADE mode has been entered. However, this is not output during dubbing.
28	REC	OUT		When input 1 0 Output when the mechanism REC key is pressed and the X-FADE mode has been entered. However, this is not output during dubbing.
29	REC	OUT		When input 0 0 Output when there is no tape.
30	Mode	OUT		Mode F0 F1
31	Mode	OUT		Mode F0 F1
32	Mode	OUT		Mode F0 F1
33	Mode	OUT		Mode F0 F1
34	Mode	OUT		Mode F0 F1
35	Mode	OUT		Mode F0 F1
36	Mode	OUT		Mode F0 F1
37	Mode	OUT		Mode F0 F1
38	Mode	OUT		Mode F0 F1
39	Mode	OUT		Mode F0 F1
40	Mode	OUT		Mode F0 F1
41	Mode	OUT		Mode F0 F1
42	Mode	OUT		Mode F0 F1
43	Mode	OUT		Mode F0 F1
44	Mode	OUT		Mode F0 F1
45	Mode	OUT		Mode F0 F1
46	Mode	OUT		Mode F0 F1
47	Mode	OUT		Mode F0 F1
48	Mode	OUT		Mode F0 F1
49	Mode	OUT		Mode F0 F1
50	Mode	OUT		Mode F0 F1
51	Mode	OUT		Mode F0 F1
52	Mode	OUT		Mode F0 F1
53	Mode	OUT		Mode F0 F1
54	Mode	OUT		Mode F0 F1
55	Mode	OUT		Mode F0 F1
56	Mode	OUT		Mode F0 F1
57	Mode	OUT		Mode F0 F1
58	Mode	OUT		Mode F0 F1
59	Mode	OUT		Mode F0 F1
60	Mode	OUT		Mode F0 F1
61	Mode	OUT		Mode F0 F1
62	Mode	OUT		Mode F0 F1
63	Mode	OUT		Mode F0 F1
64	Mode	OUT		Mode F0 F1

### CIRCUIT DESCRIPTION



Mechanism microprocessor (IC301) Pin layout diagram

### CIRCUIT DESCRIPTION

### UD-50

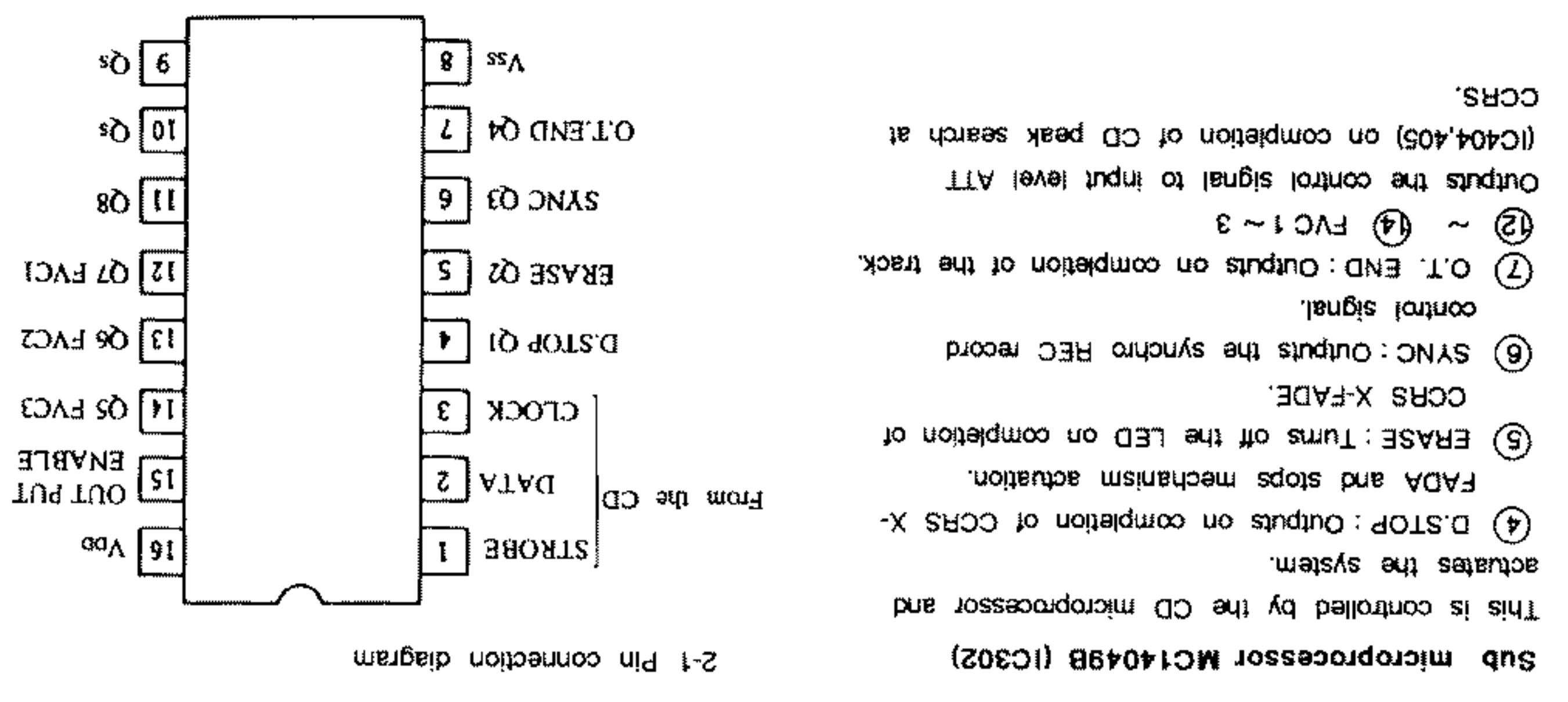
Pin No.	Pin Name	M/I/O/T	Response system	Pin explanation
1	VCC (5V)	IN		Used
2	MTRH	OUT		Used
3	T1MNT	OUT		Used
4	T1SOL	OUT		Used
5	T1RMR	OUT		Used
6	T1RMT	OUT		Used
7	T1RMH	OUT		Used
8	T2SOL	OUT		Used
9	T2RMT	OUT		Used
10	T2RMR	OUT		Used
11	T2RMT	OUT		Used
12	T2RMH	OUT		Used
13	F0	OUT		Used
14	F1	OUT		Used
15	S0	OUT		Used
16	S1	OUT		Used
17	CD RV	OUT		Used
18	T2RUN	IN		Used
19	T1RUN	IN		Used
20	T2REC	OUT		Used
21	Soft Bias	OUT		Used
22	T2BOS	OUT		Used
23	T2NOR	OUT		Used
24	T1NOR	OUT		Used
25	REC	OUT		Used
26	STOP	OUT		Used
27	REC	OUT		Used
28	REC	OUT		Used
29	REC	OUT		Used
30	Mode	OUT		Used
31	Mode	OUT		Used
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37	Mode	OUT		Used
38	Mode	OUT		Used
39	Mode	OUT		Used
40	Mode	OUT		Used
41	Mode	OUT		Used
42	Mode	OUT		Used
43	Mode	OUT		Used
44	Mode	OUT		Used
45	Mode	OUT		Used
46	Mode	OUT		Used
47	Mode	OUT		Used
48	Mode	OUT		Used
49	Mode	OUT		Used
50	Mode	OUT		Used
51	Mode	OUT		Used
52	Mode	OUT		Used
53	Mode	OUT		Used
54	Mode	OUT		Used
55	Mode	OUT		Used
56	Mode	OUT		Used
57	Mode	OUT		Used
58	Mode	OUT		Used
59	Mode	OUT		Used
60	Mode	OUT		Used
61	Mode	OUT		Used
62	Mode	OUT		Used
63	Mode	OUT		Used
64	Mode	OUT		Used

KEY MATRIX

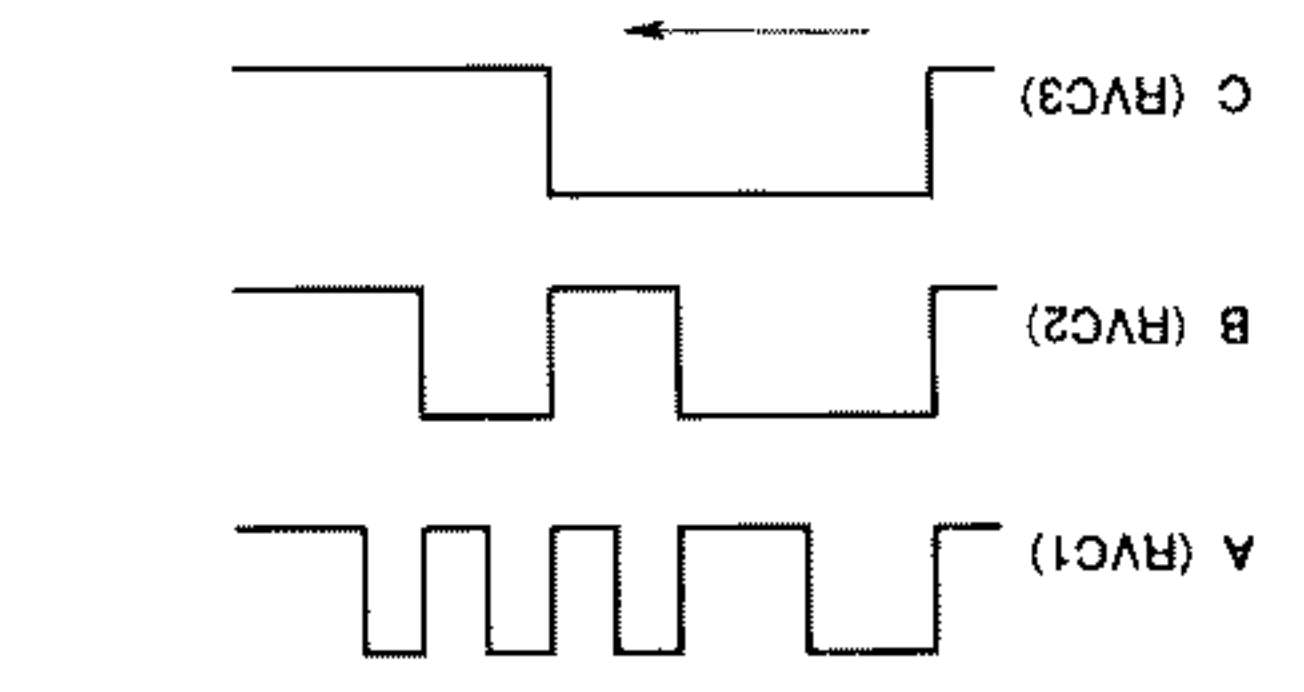
Pin No.	Pin Name	M/I/O/T	Response system	Pin explanation
1	VCC (5V)	IN		Used
2	MTRH	OUT		Used
3	T1MNT	OUT		Used
4	T1SOL	OUT		Used
5	T1RMR	OUT		Used
6	T1RMT	OUT		Used
7	T1RMH	OUT		Used
8	T2SOL	OUT		Used
9	T2RMT	OUT		Used
10	T2RMR	OUT		Used
11	T2RMT	OUT		Used
12	T2RMH	OUT		Used
13	F0	OUT		Used
14	F1	OUT		Used
15	S0	OUT		Used
16	S1	OUT		Used
17	CD RV	OUT		Used
18	T2RUN	IN		Used
19	T1RUN	IN		Used
20	T2REC	OUT		Used
21	Soft Bias	OUT		Used
22	T2BOS	OUT		Used
23	T2NOR	OUT		Used
24	T1NOR	OUT		Used
25	REC	OUT		Used
26	STOP	OUT		Used
27	REC	OUT		Used
28	REC	OUT		Used
29	REC	OUT		Used
30	Mode	OUT		Used
31	Mode	OUT		Used
32	Mode	OUT		Used
33	Mode	OUT		Used
34	Mode	OUT		Used
35	Mode	OUT		Used
36	Mode	OUT		Used
37	Mode	OUT		Used
38	Mode	OUT		Used
39	Mode	OUT		Used
40	Mode	OUT		Used
41	Mode	OUT		Used
42	Mode	OUT		Used
43	Mode	OUT		Used
44	Mode	OUT		Used
45	Mode	OUT		Used
46	Mode	OUT		Used
47	Mode	OUT		Used
48	Mode	OUT		Used
49	Mode	OUT		Used
50	Mode	OUT		Used
51	Mode	OUT		Used
52	Mode	OUT		Used
53	Mode	OUT		Used
54	Mode	OUT		Used
55	Mode	OUT		Used
56	Mode	OUT		Used
57	Mode	OUT		Used
58	Mode	OUT		Used
59	Mode	OUT		Used
60	Mode	OUT		Used
61	Mode	OUT		Used
62	Mode	OUT		Used
63	Mode	OUT		Used
64	Mode	OUT		Used

### CIRCUIT DESCRIPTION

NO.	I/O	Name	Port Name	Description
4	O	D_STOP	Q1	CCRS, S_FADE, when dubbing of manual REC is completed (H)
5	O	ERASE	Q2	TAPE erase signal during synchro, erase of CCRS display during STOP
6	O	SYNC-OUT	Q3	Synchro output (H) = REC.PLAY/IL = PAUSE
7	O	End of one music piece	Q4	X_FADE: control of TAPE return, CCRS: TAPE-B surface fade
11	O	TWO-JUMP	Q8	Interval of 10 seconds upon completion of single music piece performance during CCRS-PGM synchro
12	O	REC. LEVEL 1	Q7	If at TAPE, REC time (H), tape returns by 2 music pieces and erases. At this time, CD also returns by 2 music pieces.
13	O	REC. LEVEL 2	Q6	
14	O	REC. LEVEL 3	Q5	
				level
				Q5:L
				Q6:L
				Q7:L
				level
				~ 0.55 ~ 0.9 ~ 1.25 ~ 1.6 ~ 2.15 ~ 5V
				OFF during peak search



CIRCUIT DESCRIPTION

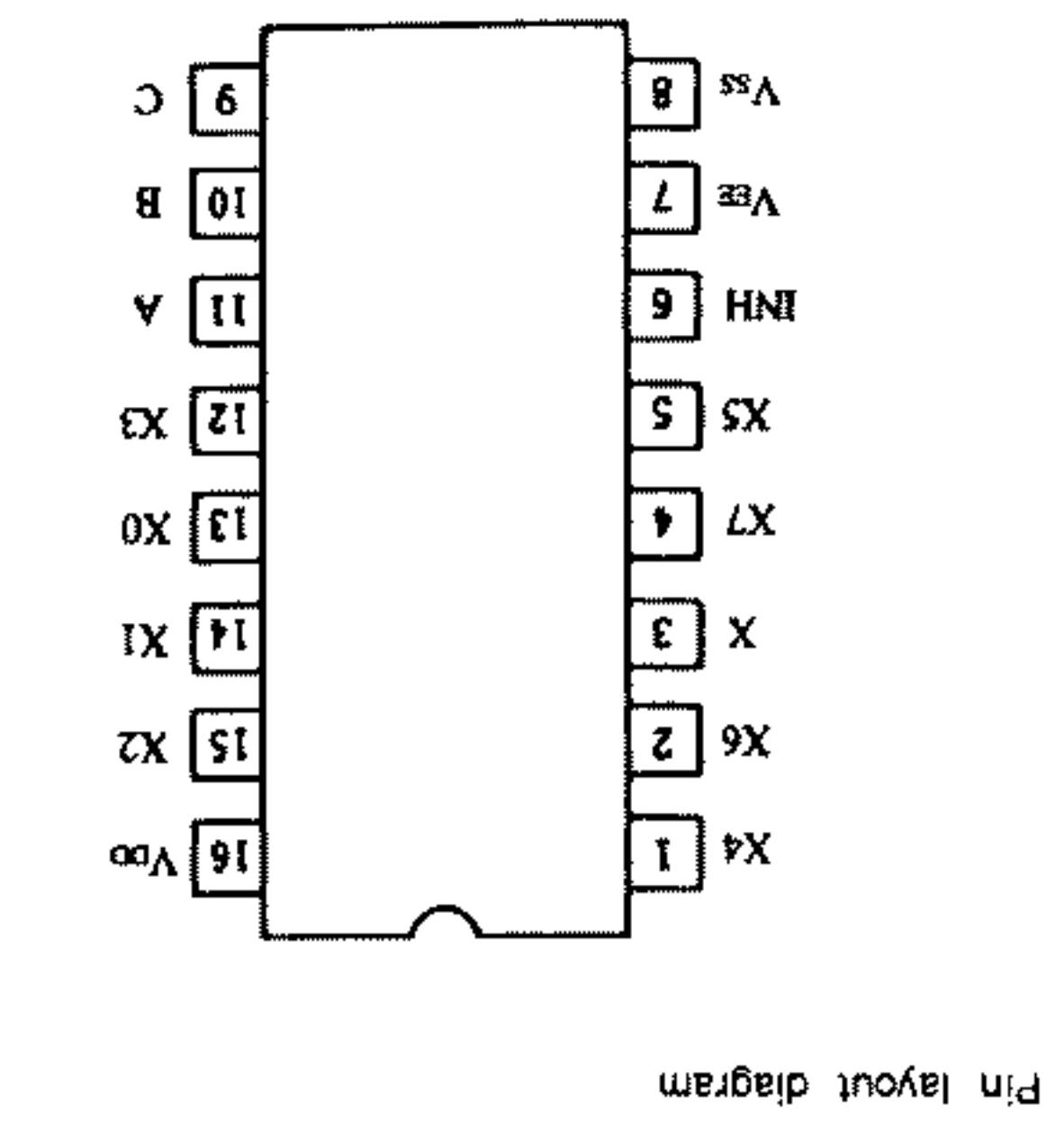


FVC3	FVC2	FVC1	Level	During peak search
L	L	L	~0.55	OFF
L	L	H	~0.9	During peak search
L	H	L	~1.25	
L	H	H	~1.6	
H	L	L	~2.15	
H	L	H	~5V	

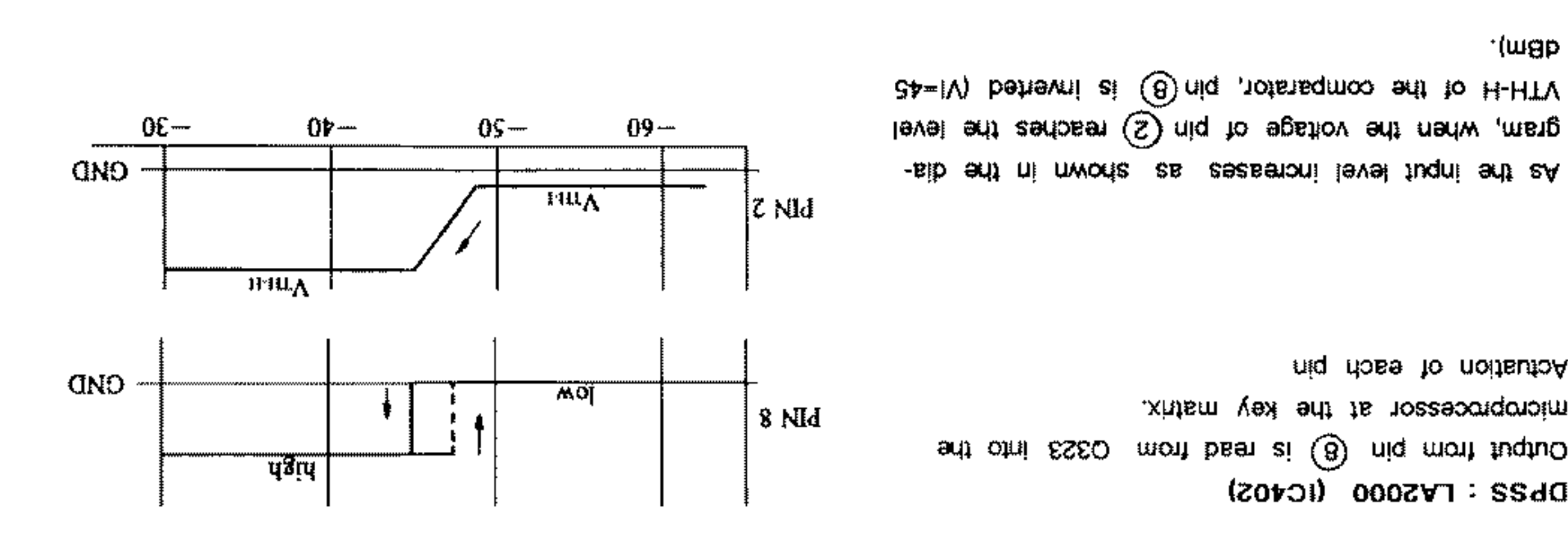
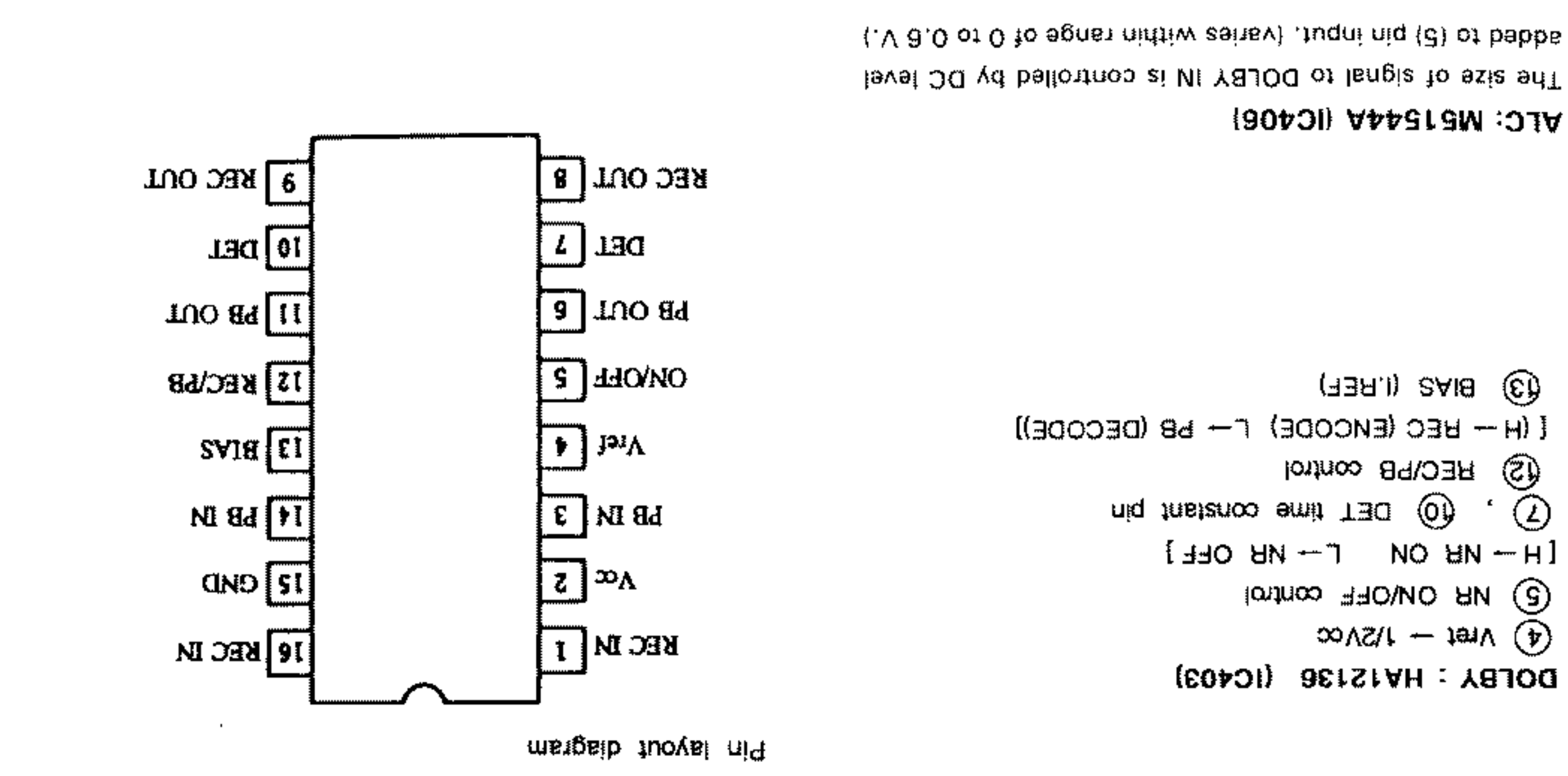
IC404, 405 (REC input ATT of CCRS)  
 After completion of CD peak search, FVC1 - 3 are output, controlling REC ATT of the DECK.  
 During fade - in the record level is raised in succession (H, H, H) - (L, L, L), setting the level. The level is determined.

Control inputs				
INHBIT	C	B	A	#PD4051BC
X0	L	L	L	X0
X1	L	L	L	X1
X2	L	L	L	X2
X3	L	L	L	X3
X4	L	L	L	X4
X5	L	L	L	X5
X6	L	L	L	X6
X7	L	L	L	X7
X8	L	L	L	X8
X9	L	L	L	X9
X10	L	L	L	X10
X11	L	L	L	X11
X12	L	L	L	X12
X13	L	L	L	X13
X14	L	L	L	X14
X15	L	L	L	X15
X16	L	L	L	X16
X17	L	L	L	X17
X18	L	L	L	X18
X19	L	L	L	X19
X20	L	L	L	X20
X21	L	L	L	X21
X22	L	L	L	X22
X23	L	L	L	X23
X24	L	L	L	X24
X25	L	L	L	X25
X26	L	L	L	X26
X27	L	L	L	X27
X28	L	L	L	X28
X29	L	L	L	X29
X30	L	L	L	X30
X31	L	L	L	X31
X32	L	L	L	X32
X33	L	L	L	X33
X34	L	L	L	X34
X35	L	L	L	X35
X36	L	L	L	X36
X37	L	L	L	X37
X38	L	L	L	X38
X39	L	L	L	X39
X40	L	L	L	X40
X41	L	L	L	X41
X42	L	L	L	X42
X43	L	L	L	X43
X44	L	L	L	X44
X45	L	L	L	X45
X46	L	L	L	X46
X47	L	L	L	X47
X48	L	L	L	X48
X49	L	L	L	X49
X50	L	L	L	X50
X51	L	L	L	X51
X52	L	L	L	X52
X53	L	L	L	X53
X54	L	L	L	X54
X55	L	L	L	X55
X56	L	L	L	X56
X57	L	L	L	X57
X58	L	L	L	X58
X59	L	L	L	X59
X60	L	L	L	X60
X61	L	L	L	X61
X62	L	L	L	X62
X63	L	L	L	X63
X64	L	L	L	X64
X65	L	L	L	X65
X66	L	L	L	X66
X67	L	L	L	X67
X68	L	L	L	X68
X69	L	L	L	X69
X70	L	L	L	X70
X71	L	L	L	X71
X72	L	L	L	X72
X73	L	L	L	X73
X74	L	L	L	X74
X75	L	L	L	X75
X76	L	L	L	X76
X77	L	L	L	X77
X78	L	L	L	X78
X79	L	L	L	X79
X80	L	L	L	X80
X81	L	L	L	X81
X82	L	L	L	X82
X83	L	L	L	X83
X84	L	L	L	X84
X85	L	L	L	X85
X86	L	L	L	X86
X87	L	L	L	X87
X88	L	L	L	X88
X89	L	L	L	X89
X90	L	L	L	X90
X91	L	L	L	X91
X92	L	L	L	X92
X93	L	L	L	X93
X94	L	L	L	X94
X95	L	L	L	X95
X96	L	L	L	X96
X97	L	L	L	X97
X98	L	L	L	X98
X99	L	L	L	X99
X100	L	L	L	X100

Table of truth values  
 \*Turns SW XO - X7 ON, OFF through control inputs A, B, C, INH. (Normally this means that one SW is ON.)  
 Analog switch: MC14051B (1404,405,407,408)  
 Pin layout diagram



CIRCUIT DESCRIPTION



DOLBY: HA12136 (IC403)  
 ① Vref - 1/2Vcc  
 ② NR ON/OFF control  
 ③ NR ON L - NR OFF  
 ④ DET time constant pin  
 ⑤ BIAS (I, REF)  
 ⑥ REC (ENCODE) L - PB (DECODE)  
 ⑦ Vref  
 ⑧ REC/PB  
 ⑨ PB IN  
 ⑩ GND  
 ⑪ PB IN  
 ⑫ BIAS  
 ⑬ REC/PB  
 ⑭ PB OUT  
 ⑮ DET  
 ⑯ REC OUT  
 ⑰ REC OUT

Pin layout diagram

ALC: M51544A (IC406)  
 The size of signal to DOLBY IN is controlled by DC level added to (5) pin input. (Varies within range of 0 to 0.6 V.)

CIRCUIT DESCRIPTION

UD-50

NO.	ITEM	INPUT SETTINGS	OUTPUT SETTINGS	TUNER ALIGNMENT POINTS	ALIGNMENT METHOD	FIG.
1	DISCRIMINATOR	85.0 MHz ± 75 kHz dev 60 dB μ (ANT input)	MONO 85.0 MHz	T902	OV	(a)
2	AUTO STOP SENSITIVITY	85.0 MHz 0 dev 27 dBμ (ANT input)	Between 8 pin of IC900 (LA1265) and GND	VR901	Point where voltage has changed from 5V to OV.	(d)
3	BAND EDGE	-	Place DC voltmeter for Q908 collector and GND.	T909	B side core	1V

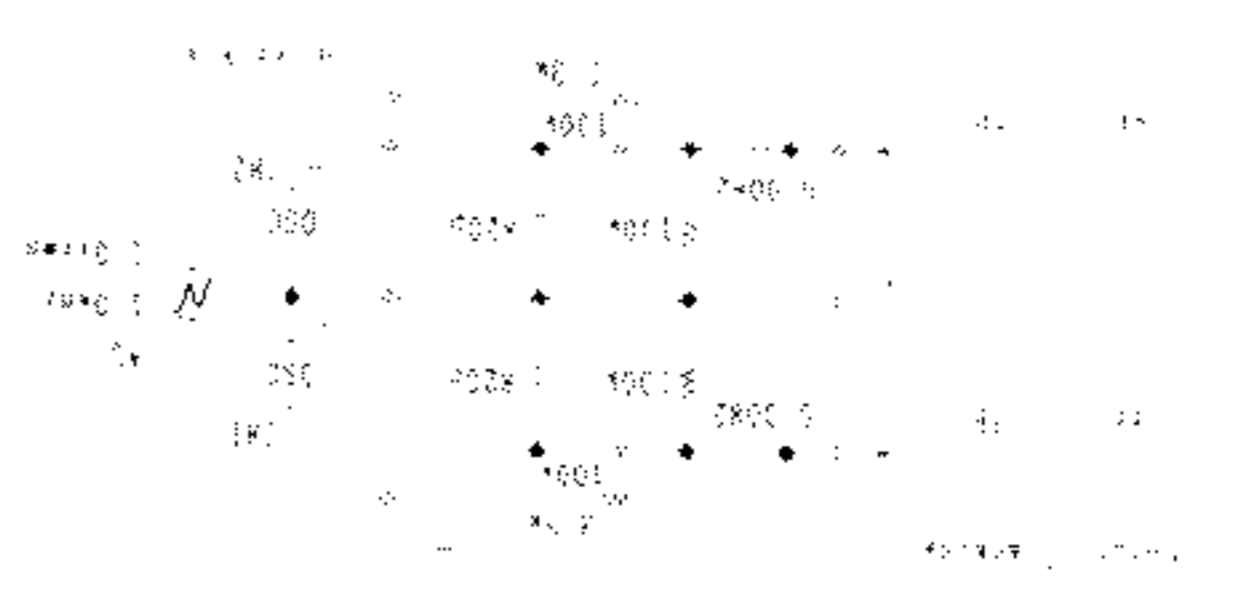
Unless otherwise specified, the individual switches should be set as follows:  
 SELECTOR: FM, MODE: STEREO, AUTO/MANUAL: AUTO, SLEEP: OFF  
 For the input side signal frequency, select and use a frequency at a location close to the center of the scale where there is no broadcast station.

ADJUSTMENT

UD-50

UD-50





(e) Focus and Tracking gain B.P.F.



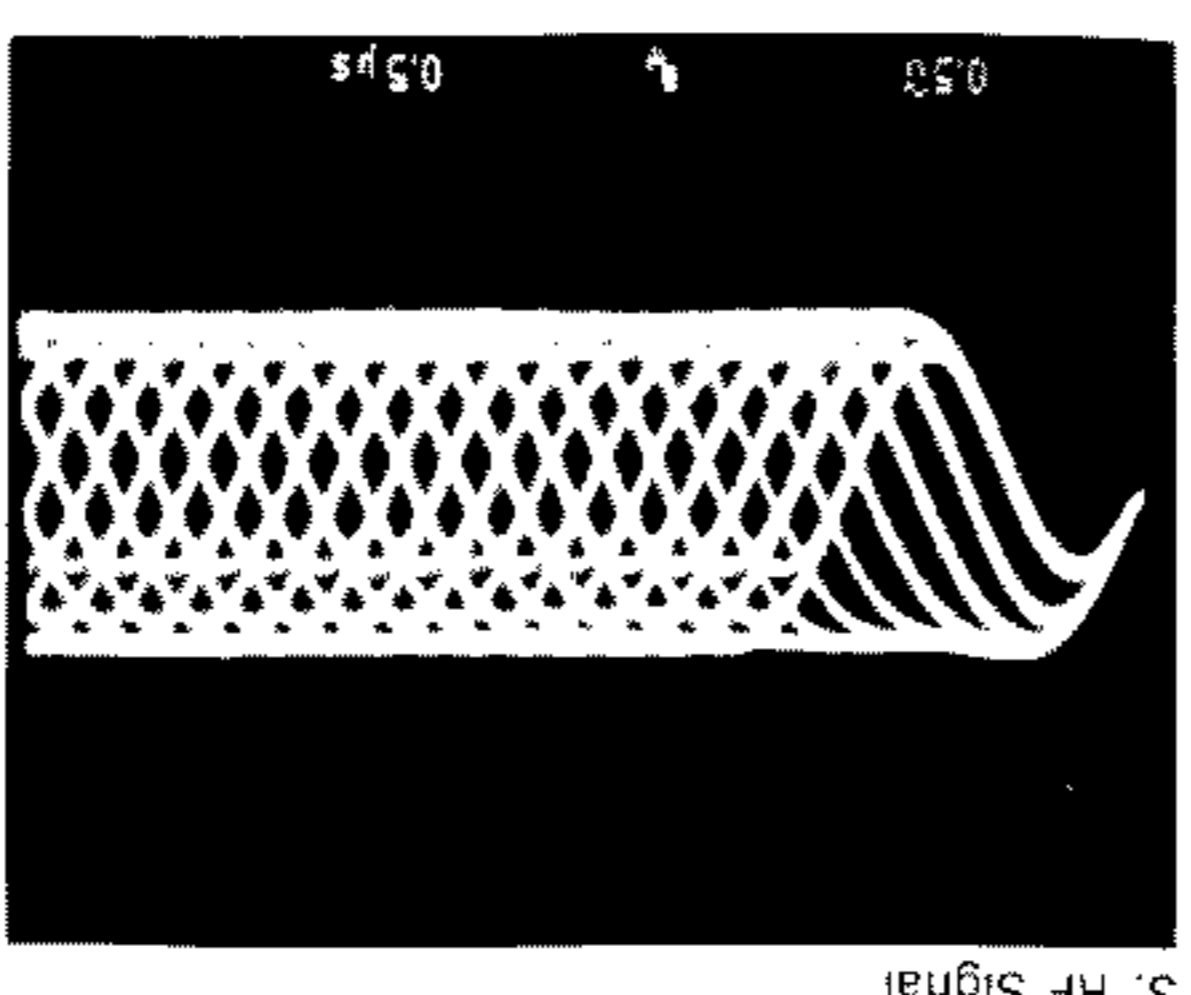
(c) TE balance L.P.F.

TEST MODE	INSERT AND POINT TO WHAT UNIT UNDER PRESSING KEYPAD AND TIME DISPLAY KEYS	TEST MODE	INSERT AND POINT TO WHAT UNIT UNDER PRESSING KEYPAD AND TIME DISPLAY KEYS
1	ALIGN FOR	1	ALIGN FOR
2	ALIGN FOR	2	ALIGN FOR
3	ALIGN FOR	3	ALIGN FOR
4	ALIGN FOR	4	ALIGN FOR
5	ALIGN FOR	5	ALIGN FOR
6	ALIGN FOR	6	ALIGN FOR

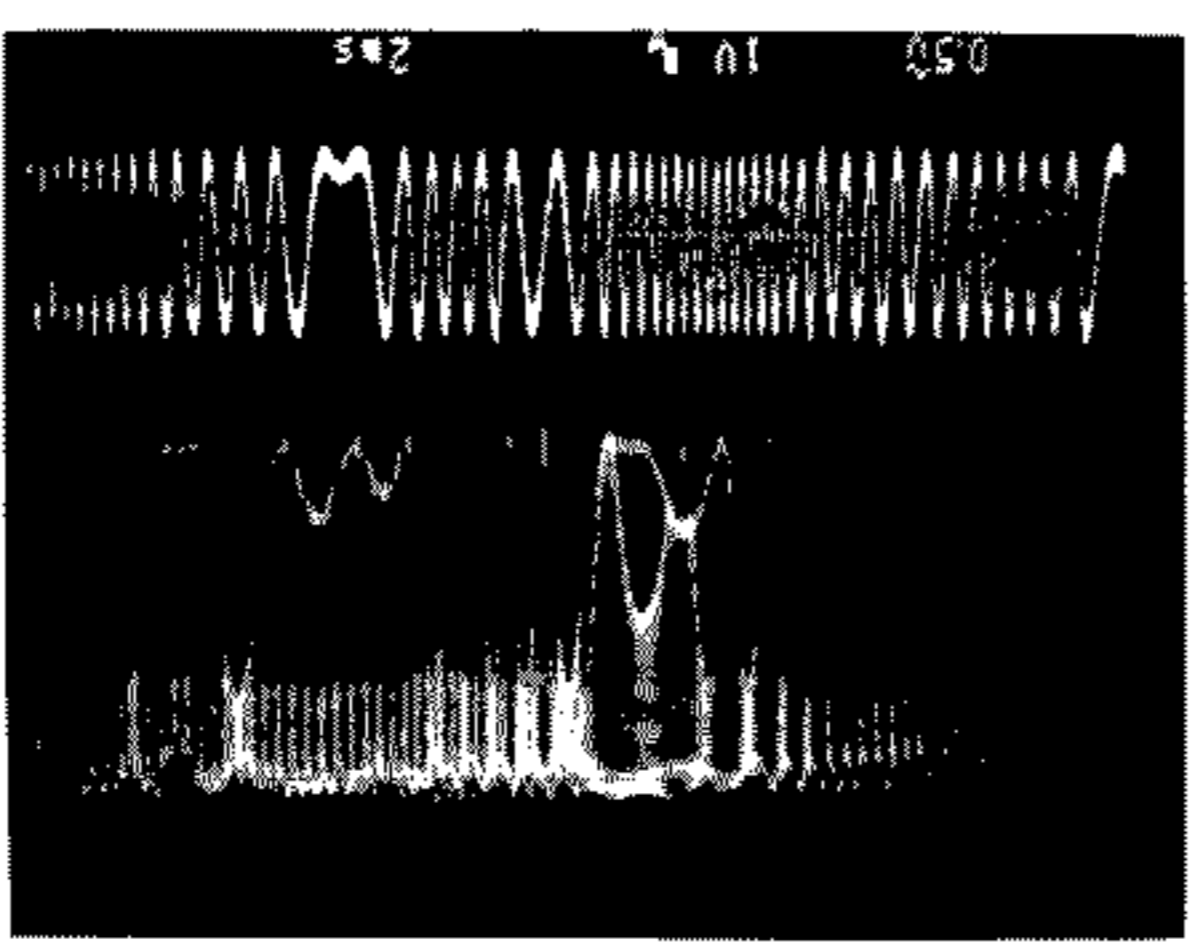
CD PLAYER

ADJUSTMENT

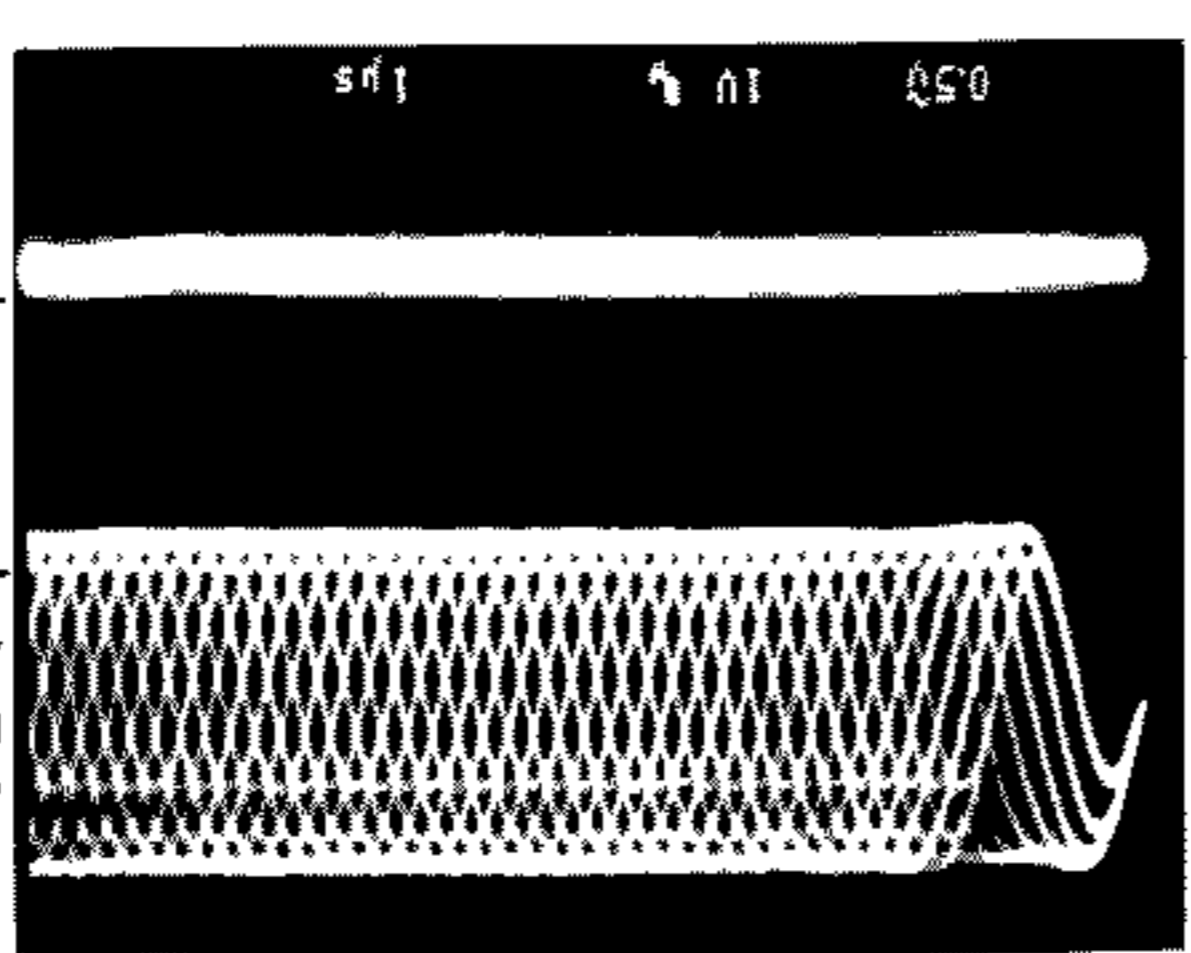
UD-50



3. RF Signal



2. TE Balance



1. PLAY

Perform the tangential and focusing offset adjustments so that each of the center cross points are focused into one point on the display. The crossing points above and below the center shall also be displayed clearly.

RF signal AC coupled

RF signal and TE Error signal in test mode (PLAY) CH1

Adjust TE Error so that the waveform is symmetrical above and below OV (VR4).

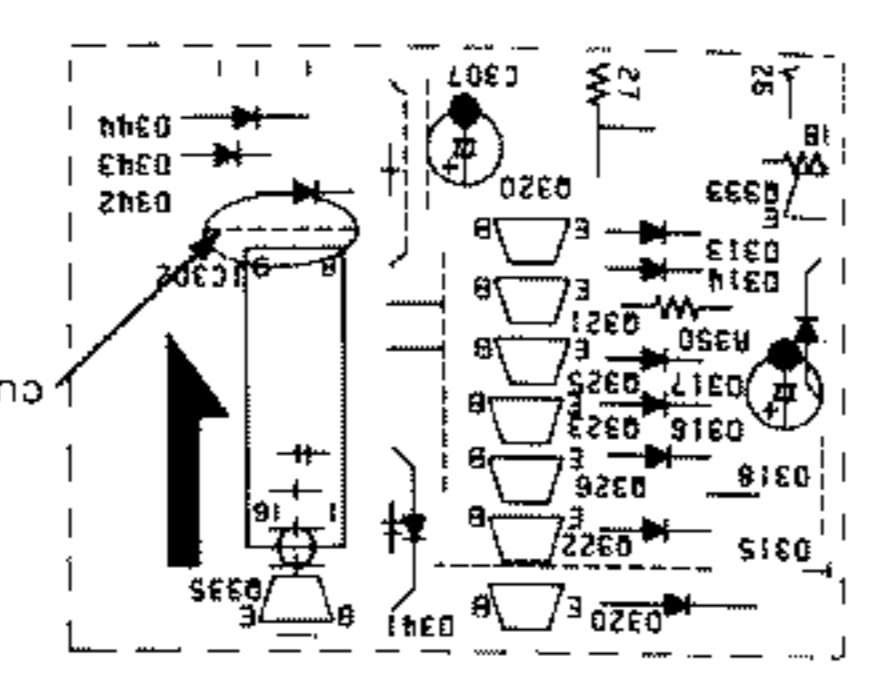
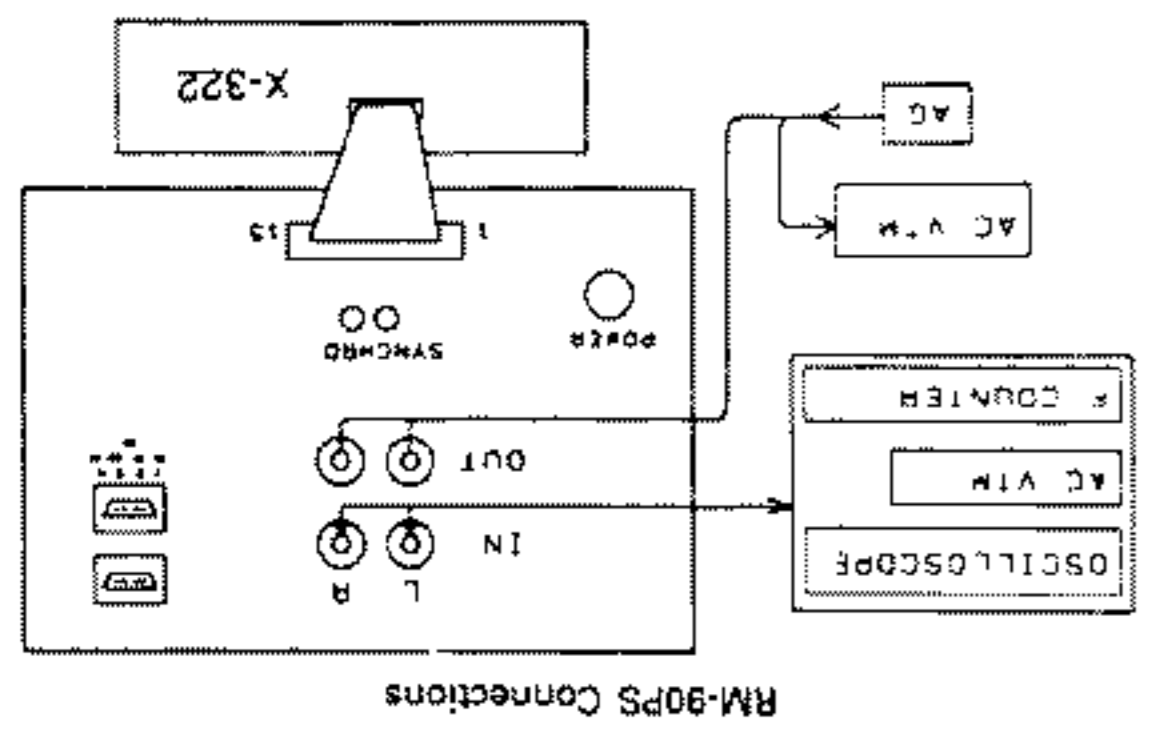
RF signal

RF signal and E Spot signal in test mode (PLAY) CH1

ADJUSTMENT

UD-50

When using Power Supply Jig RM-90PS (KENWOOD made, extra charge) for X-322, use the following Procedure to check and repair unit. Connect test equipments and unit to Jig as figure.

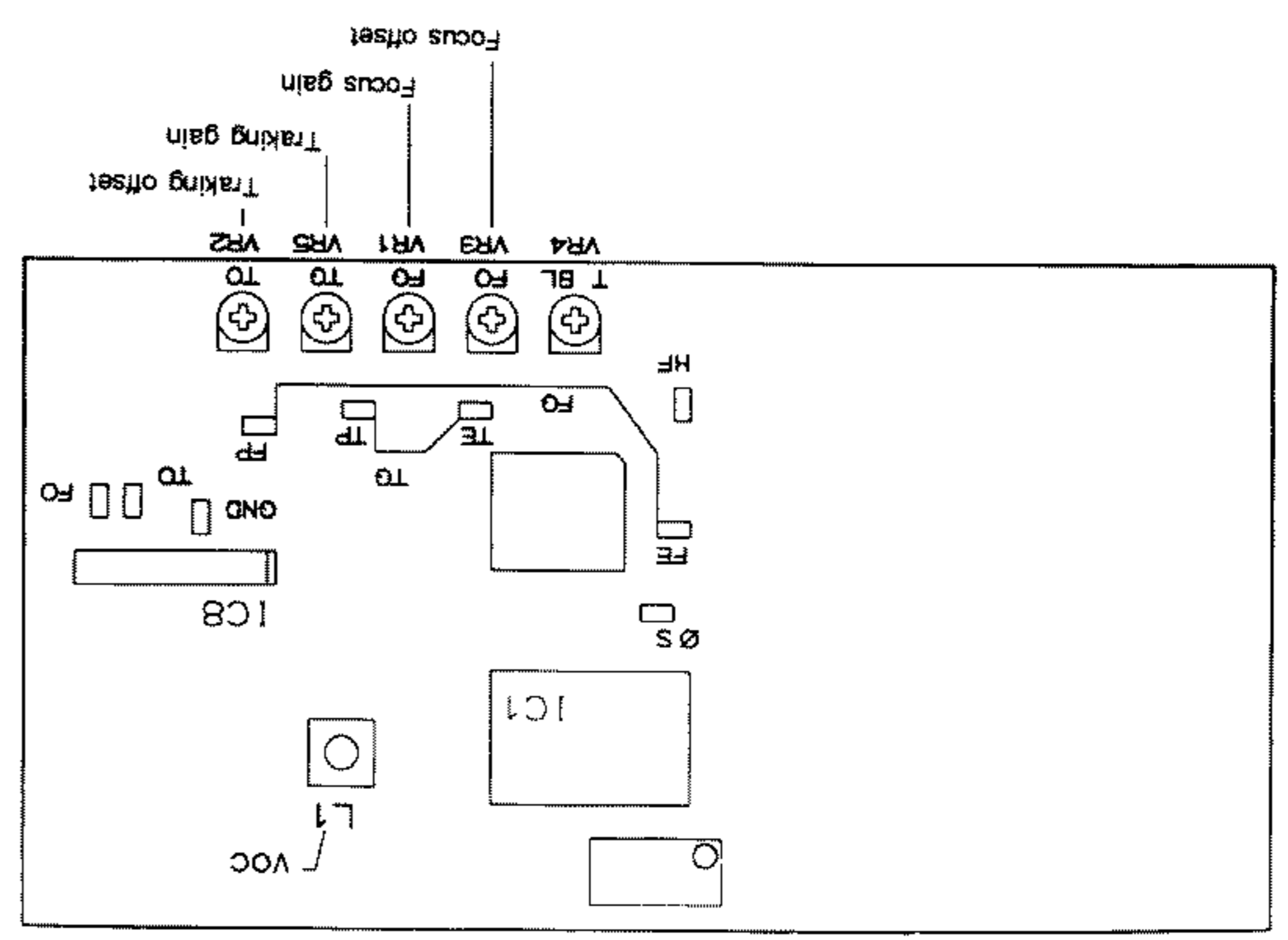


NO.	ITEM	INPUT	OUTPUT	DECK SETTINGS	TAPE SETTINGS	ALIGN POINTS	ALIGN FOR
[1]	DEMAGNIFICATION	SCC1727	MT-111, TC-110	PLAY	DECK A : 301		
[2]	CLEANING	SCC1727	MT-111, TC-110	PLAY	DECK A : 302		
[3]	AZIMUTH	MT-114, TC-153	10kHz, 10dB	PLAY	Adjustment		
[4]	BIAS CURRENT **	(A) 1kHz, -28dB (B) 10kHz, -28dB (C) 1kHz, -28dB	Adjust AD output so that the SPARKER output becomes 1kHz, -28dB at 1kHz.	PLAY	VR503 (L)		
[5]	RECORD LEVEL **	AC is adjusted so that the AUDIO output becomes 1 kHz, -20 dBm.	Record and reproduce a 1kHz signal under the condition set in (4).	PLAY	VR506 (R)		

CASSETTE DECK

ADJUSTMENT

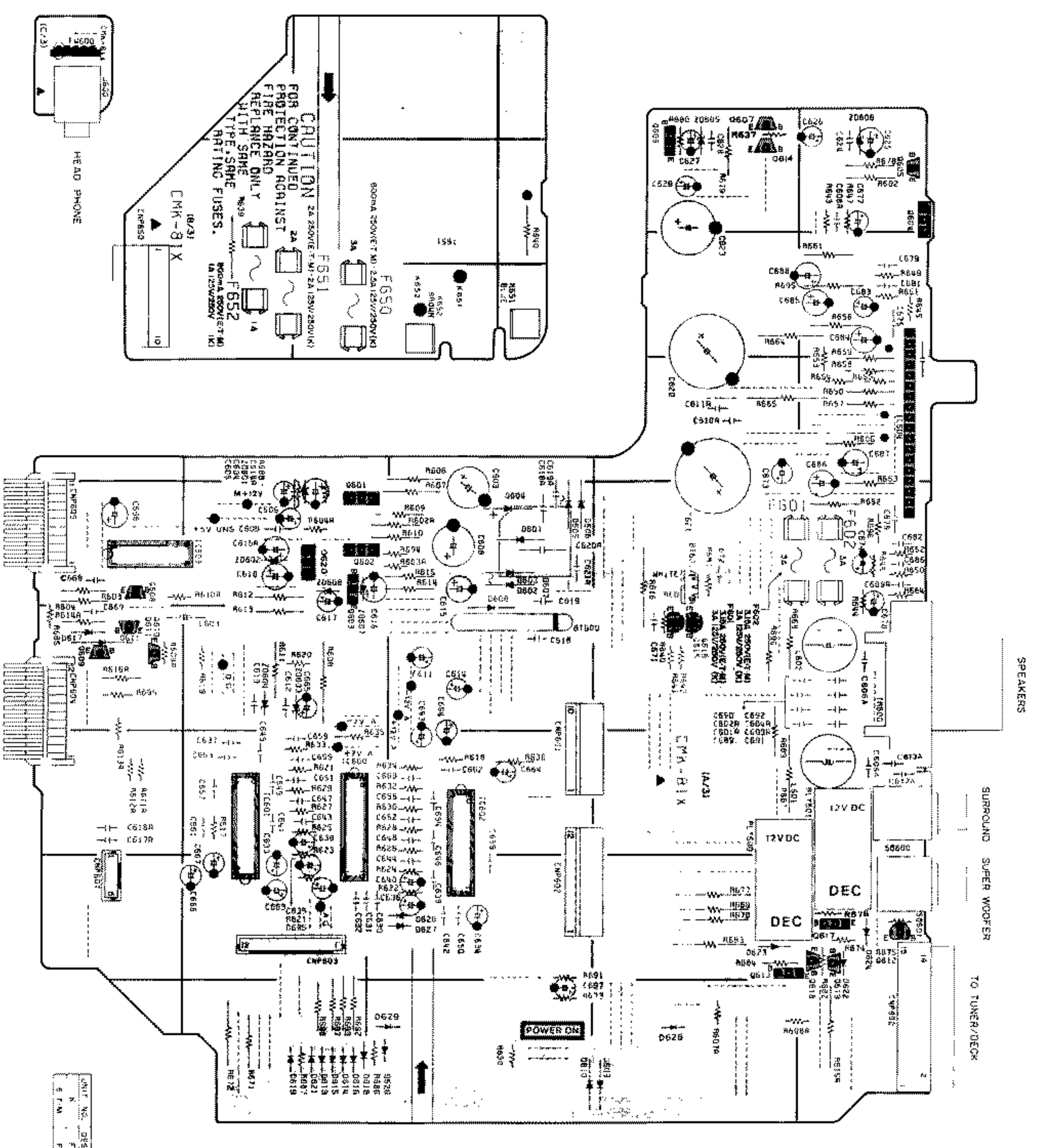
UD-50



UD-50

ADJUSTMENT

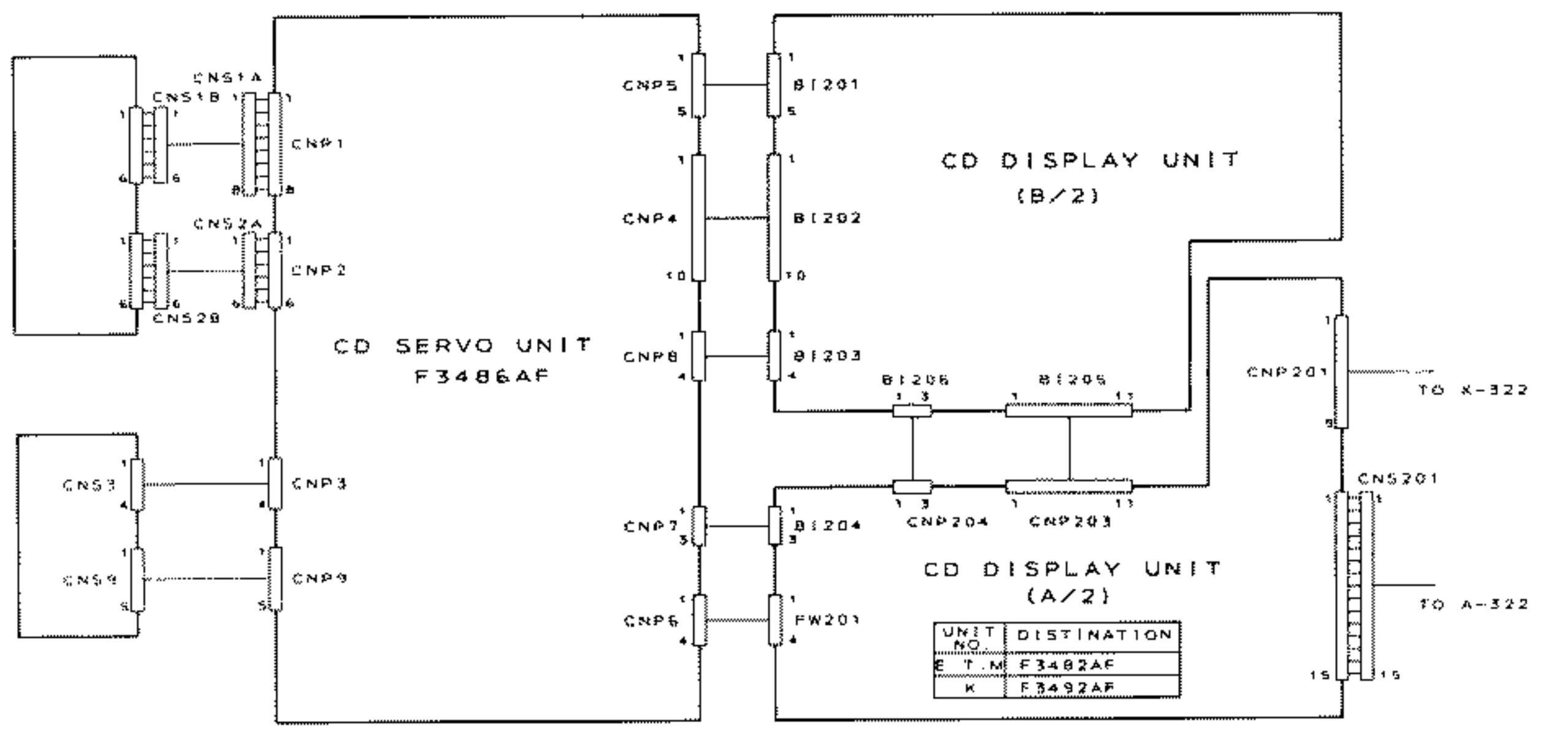
When using the RM-90PS power supply tool, carry out the following. Short the POWER ON jumper and turn the power on. Be sure to always use A-322, T-322, DP-322 and X-322. Use INPUT-AUX of A-322 and OUTPUT-TP902 of X-322. Note that IN and OUT are in reverse position.



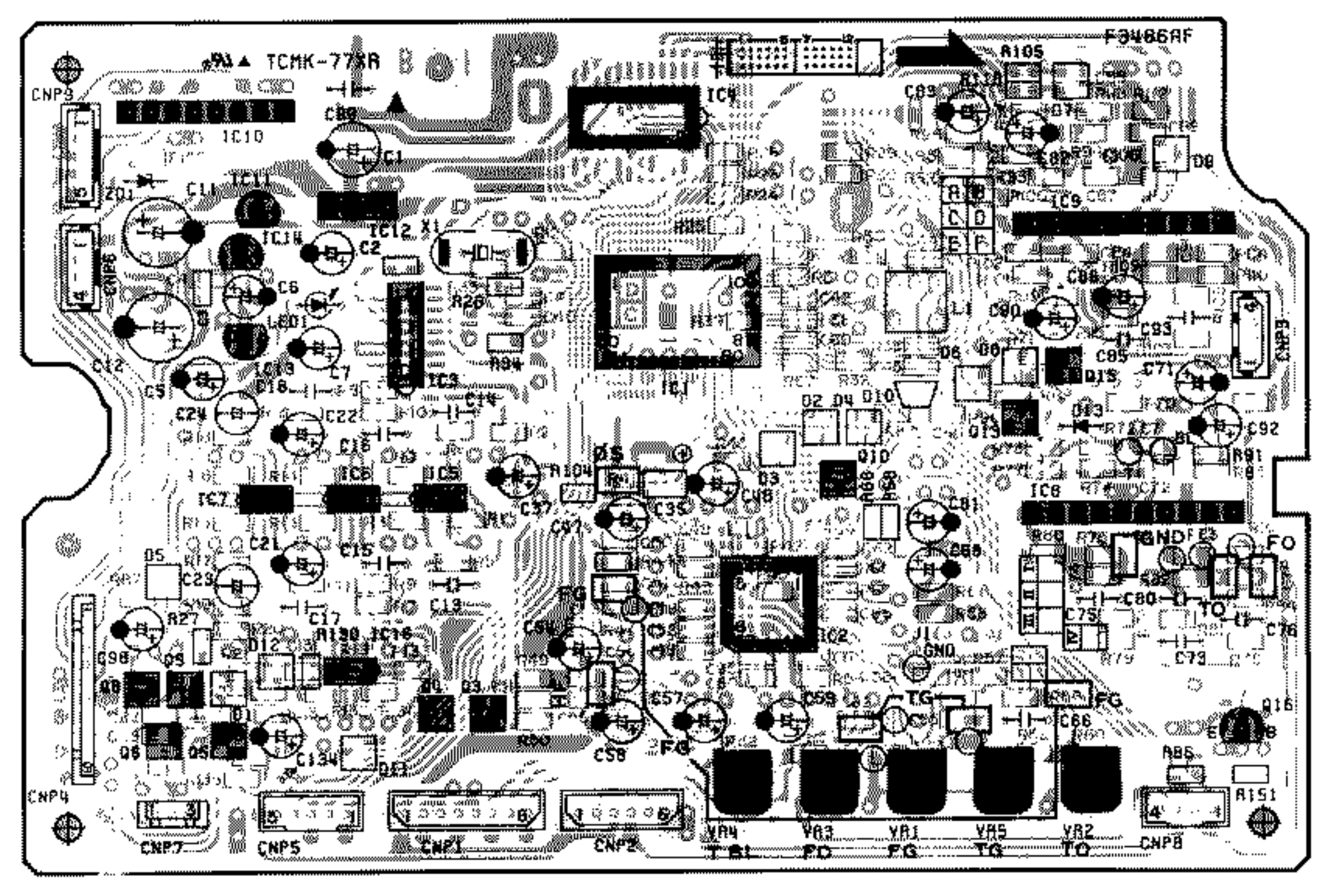
Refer to the schematic diagram for the values of resistors and capacitors.

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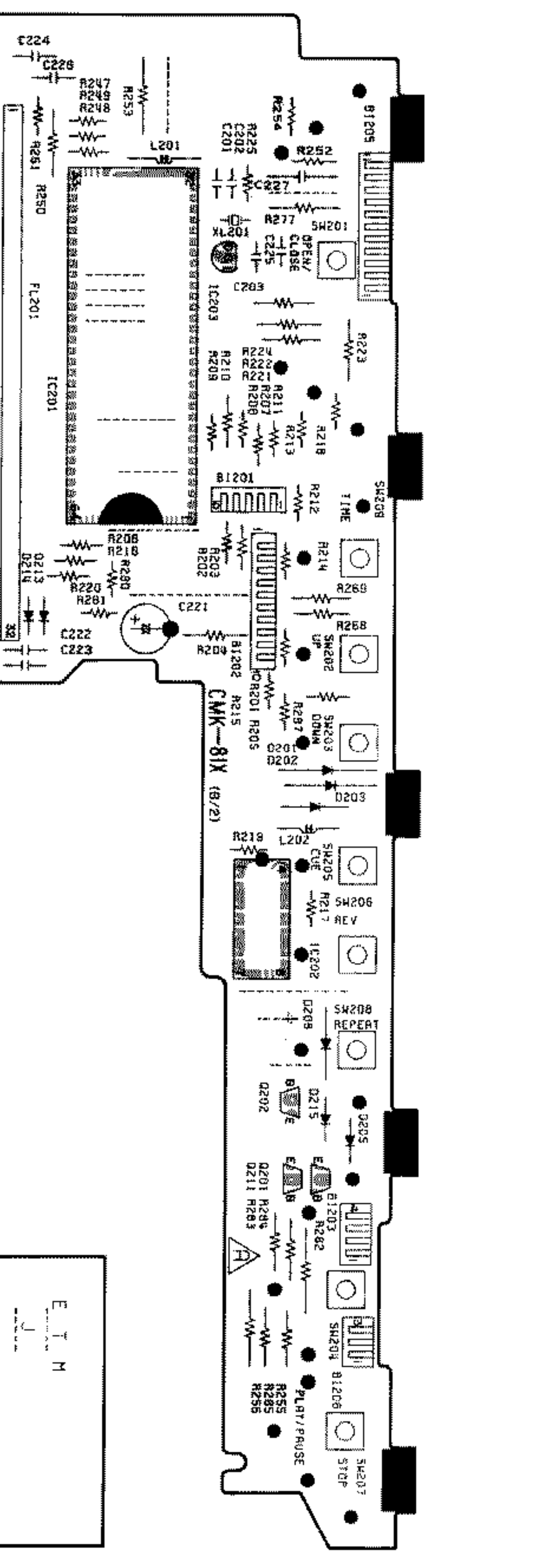
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53

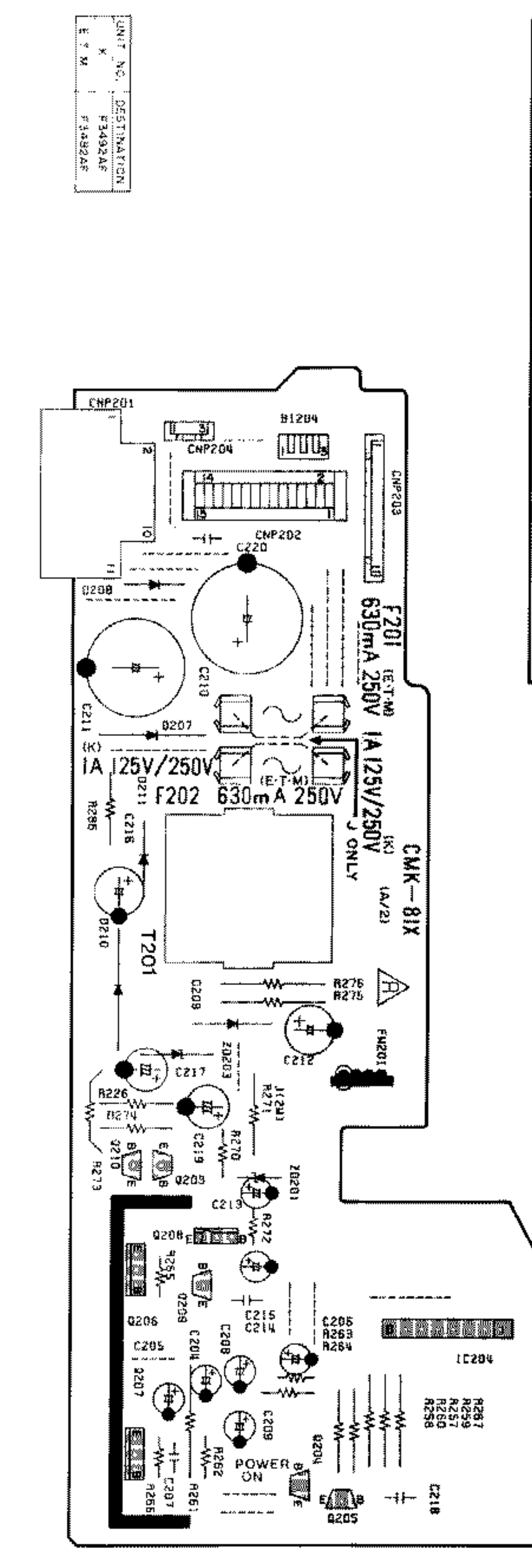
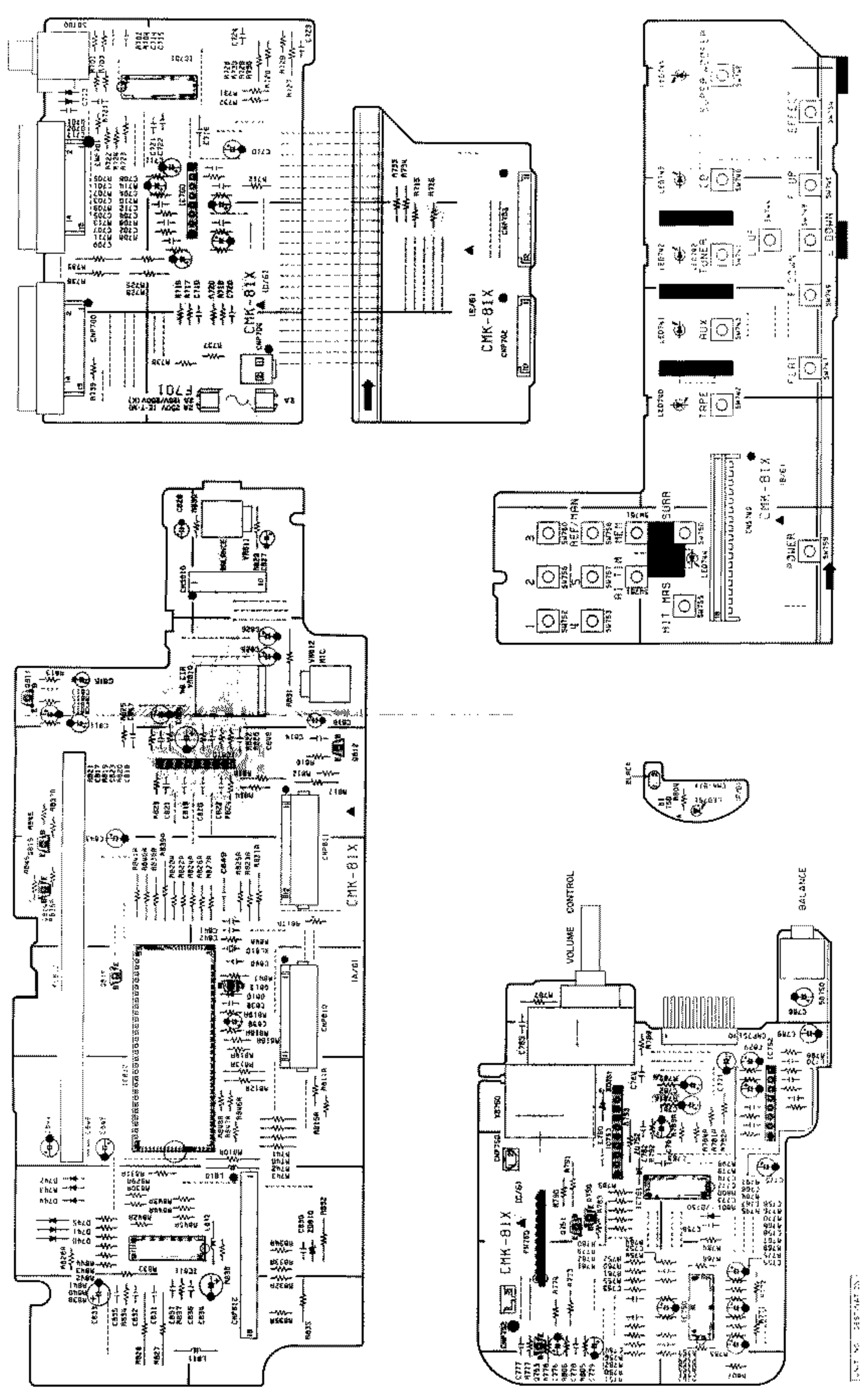


56



09

66

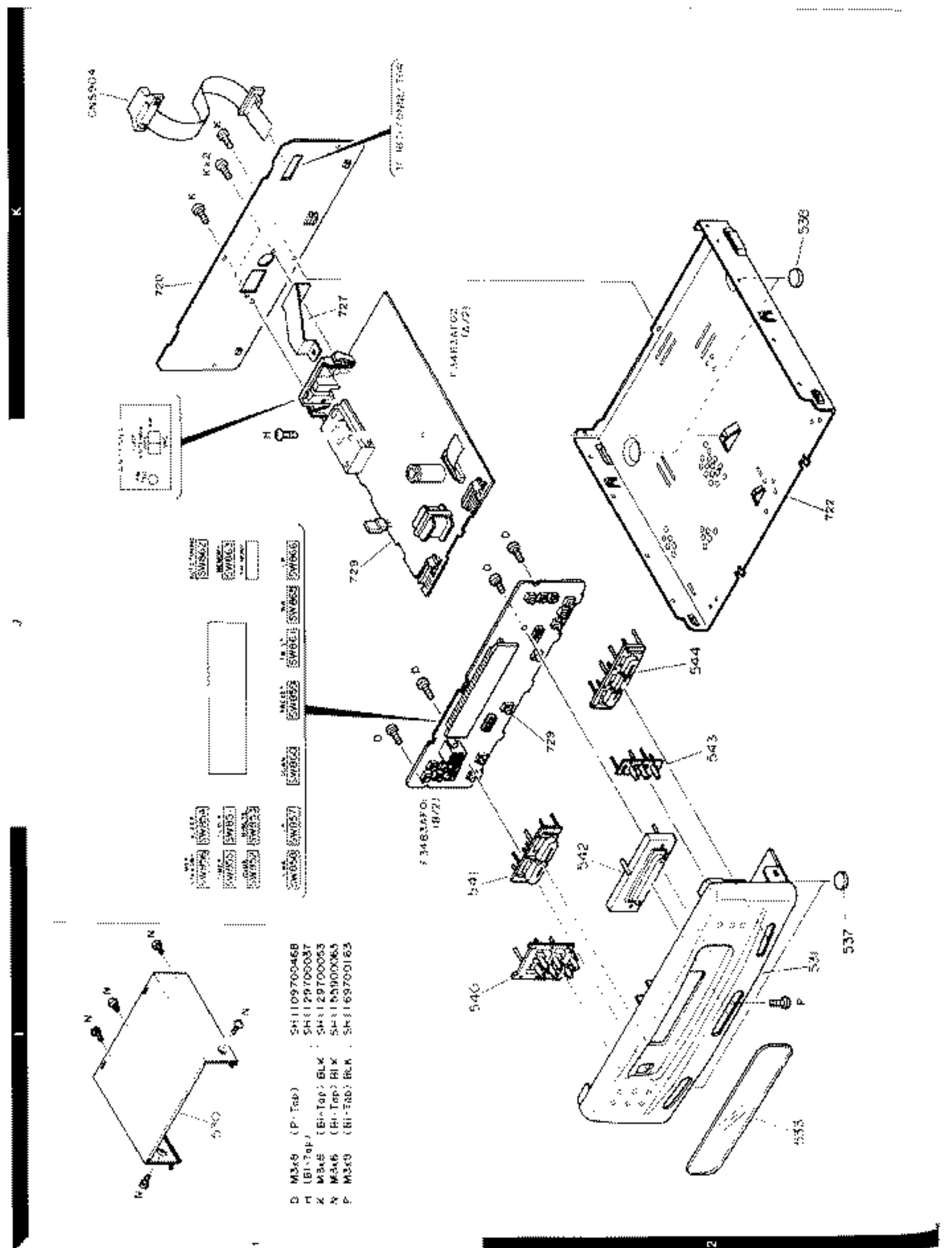
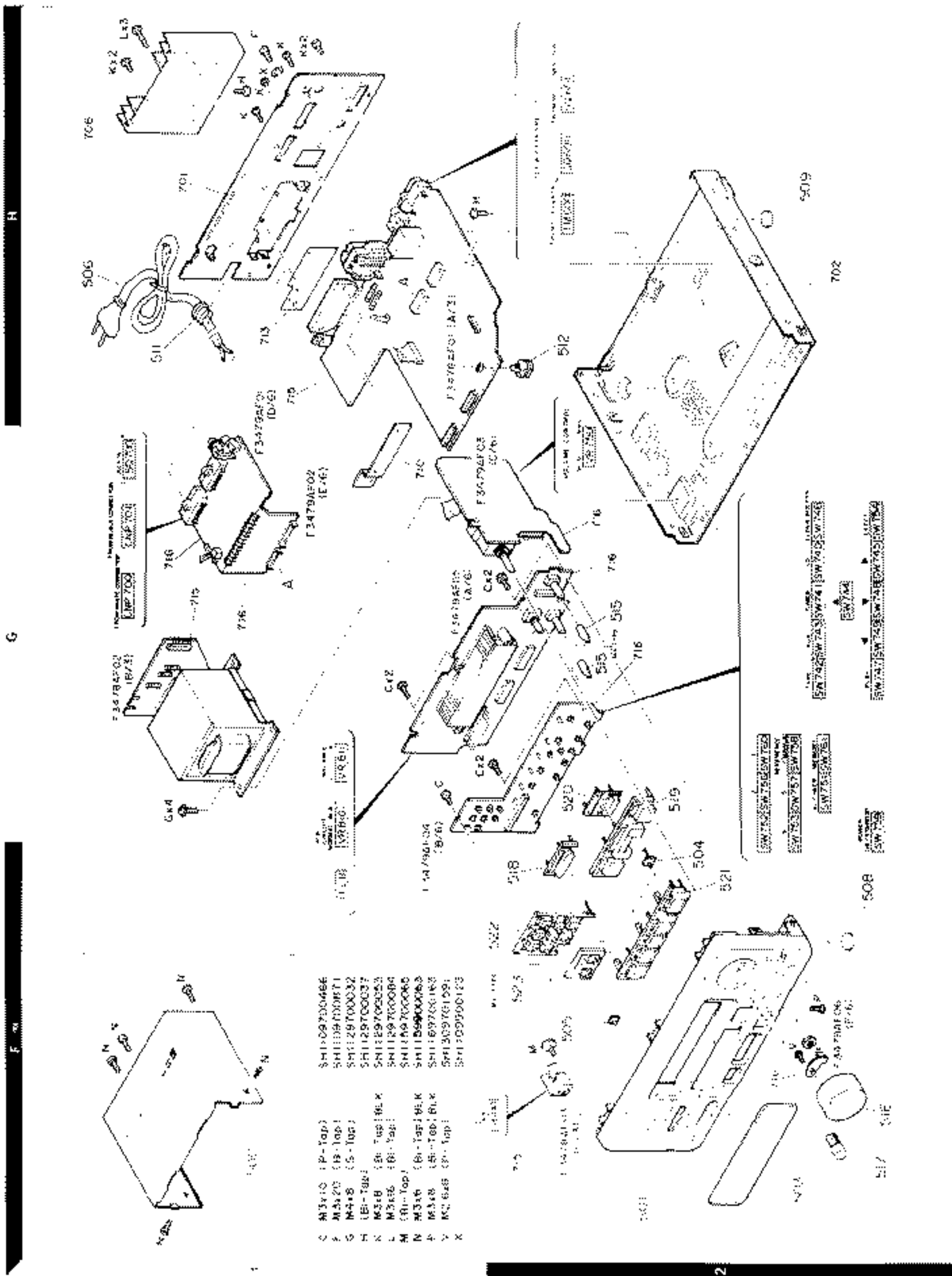


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55

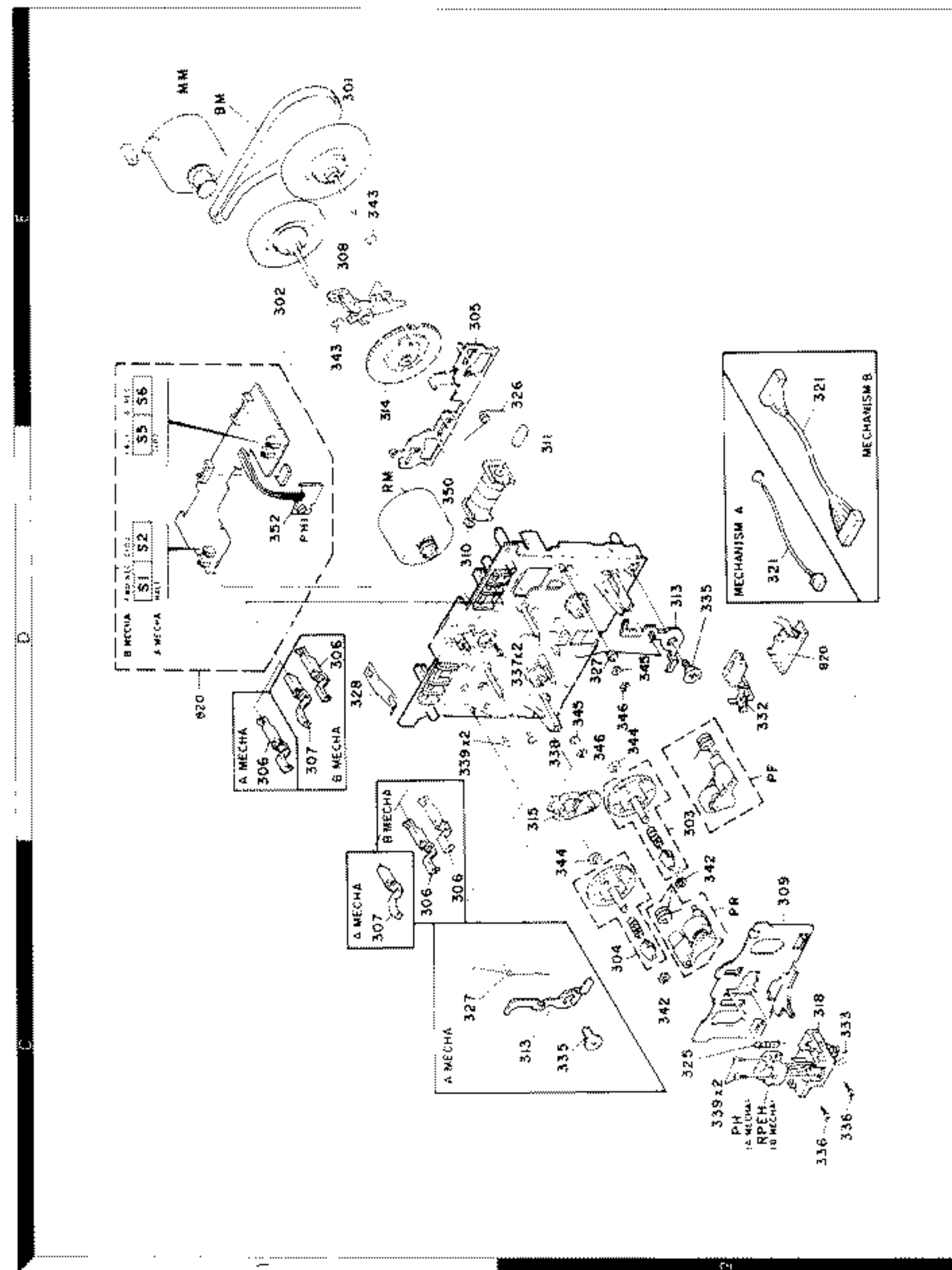
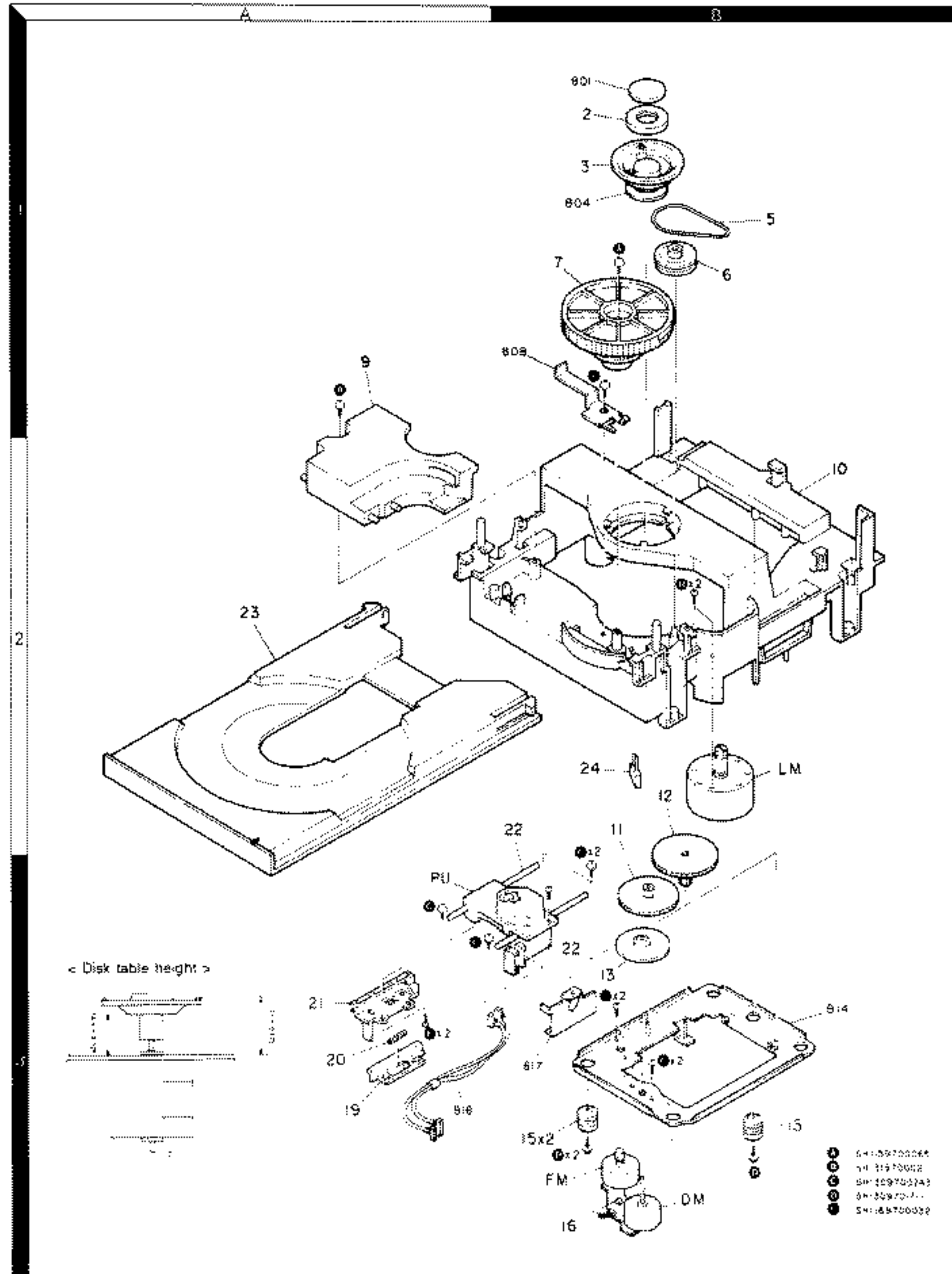
EXPLODED VIEW (A-322)

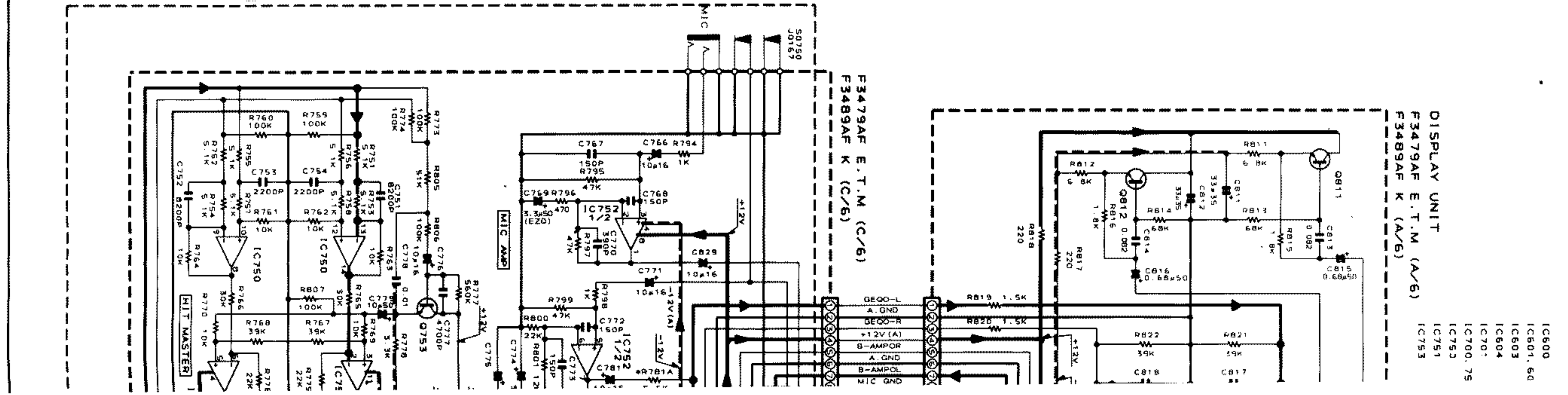
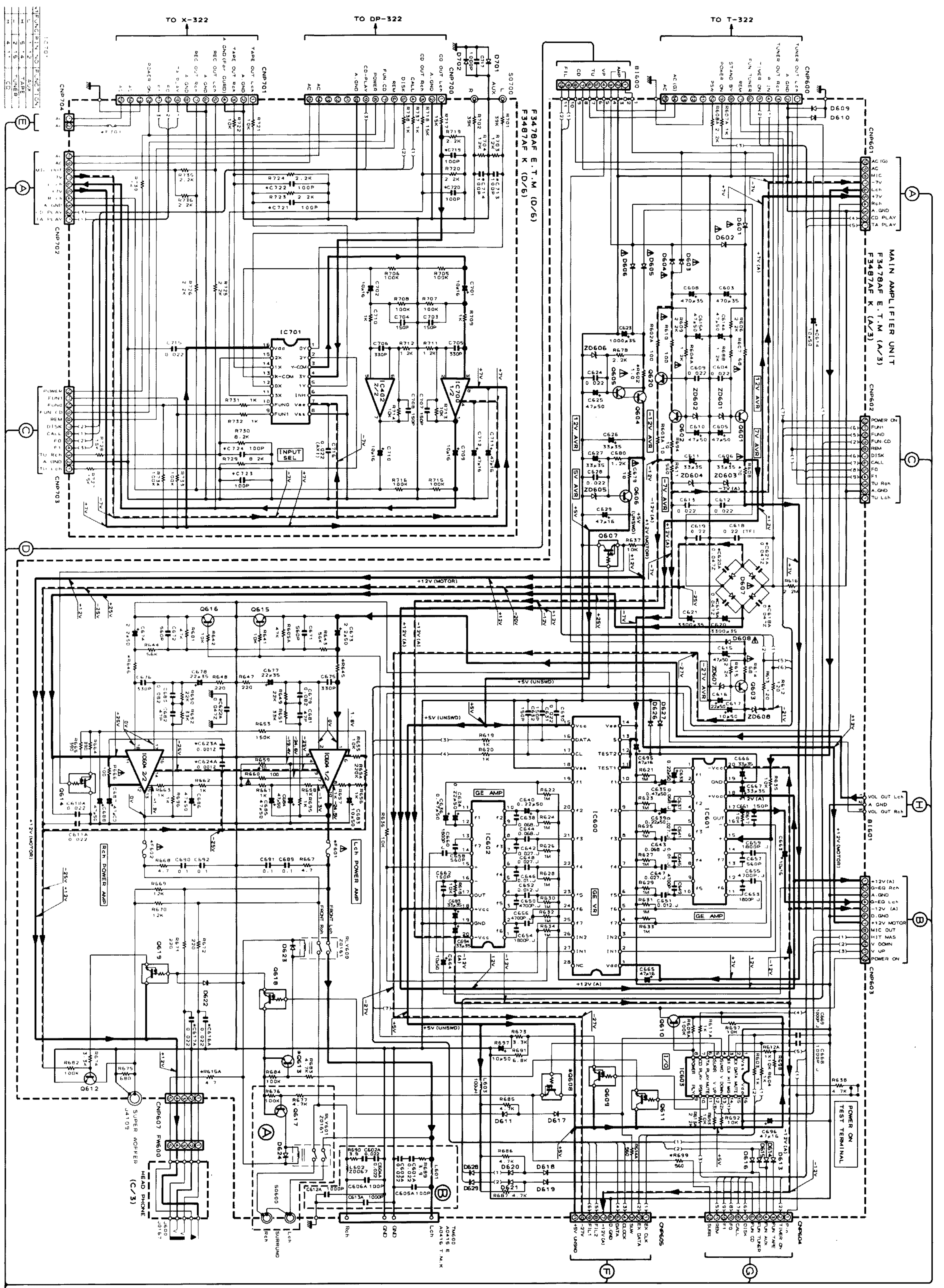
EXPLODED VIEW (T-322)



EXPLODED VIEW (CD MECHANISM)

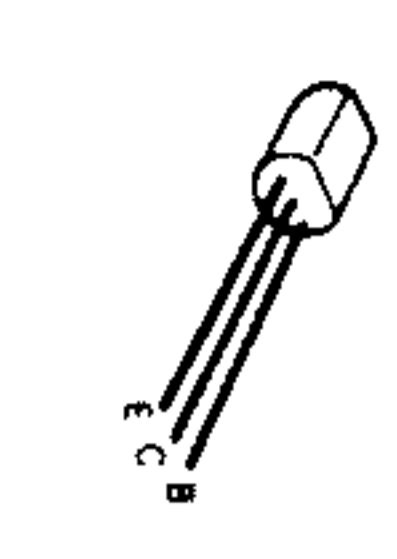
EXPLODED VIEW (CASSETTE DECK MECHANISM)



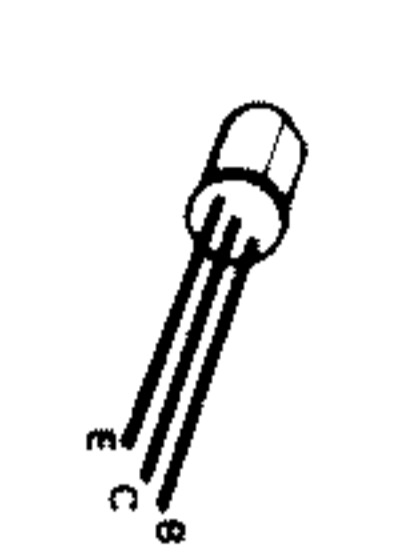


MECHANICAL CONNECTIONS

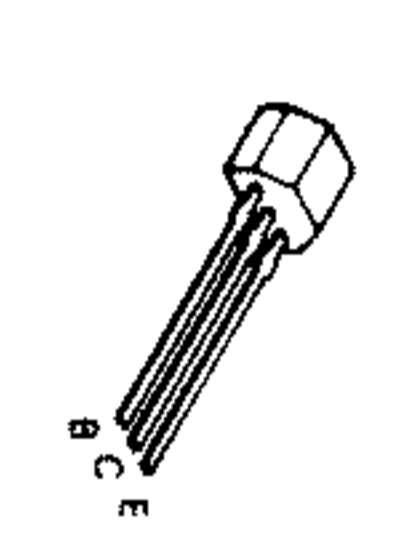
1	5	9
2	6	10
3	7	11
4	8	12



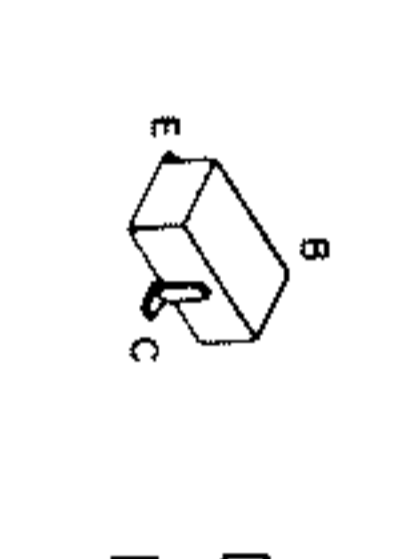
2SC2001-L  
2SC2878B  
2SC380-0



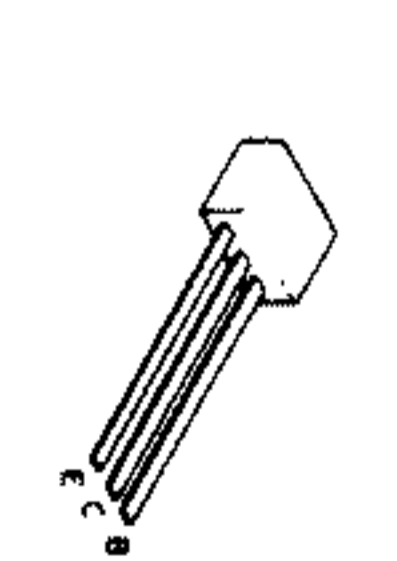
2SA562  
2SA562-Y



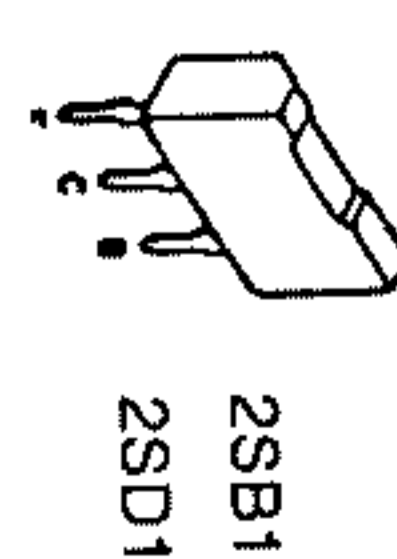
DTA114YS  
DTC124TS  
DTC144ES  
99C17ANC



DTA114EK  
DTC114YK



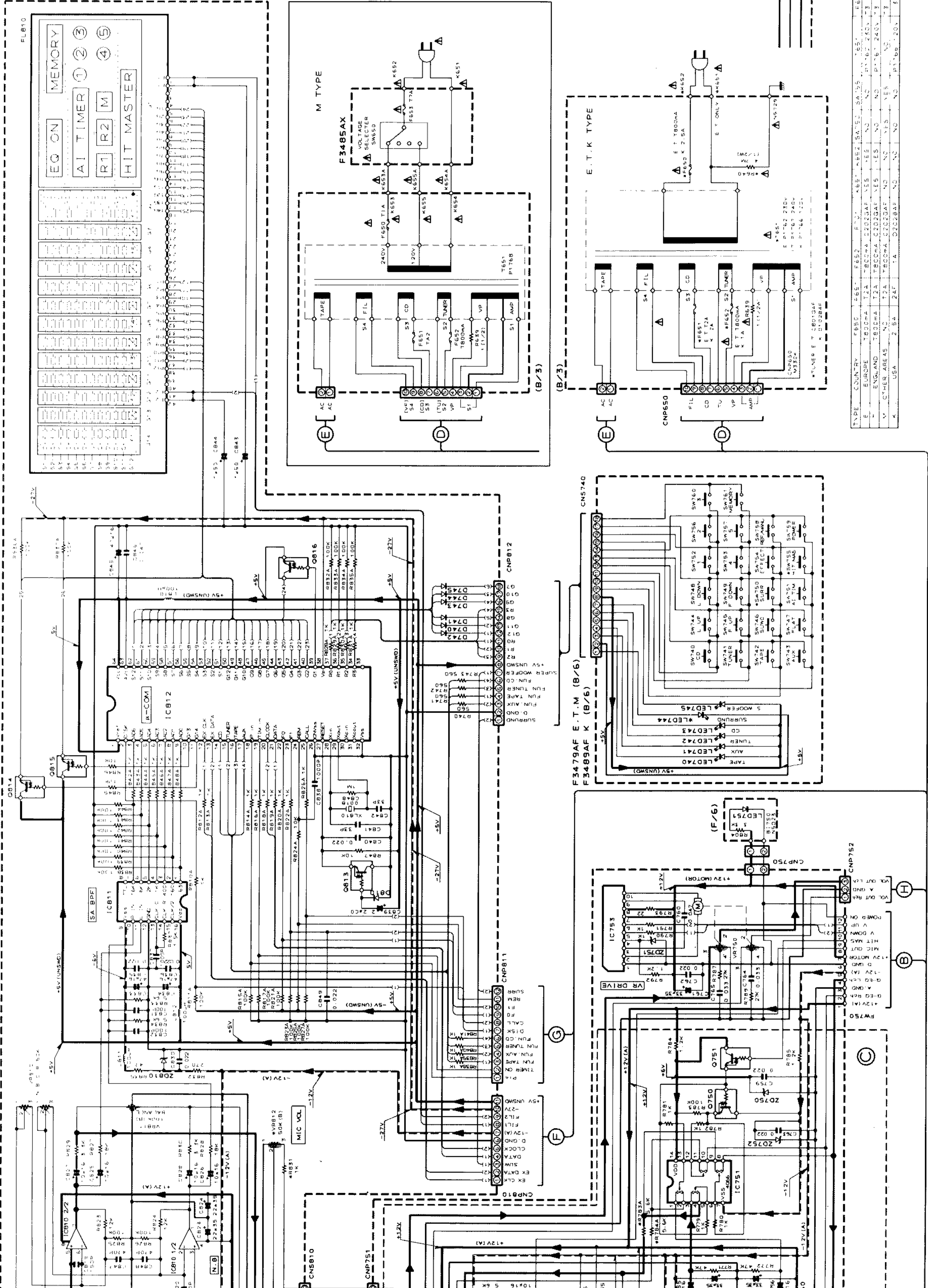
DTC114YS



2SB1237  
2SD1858

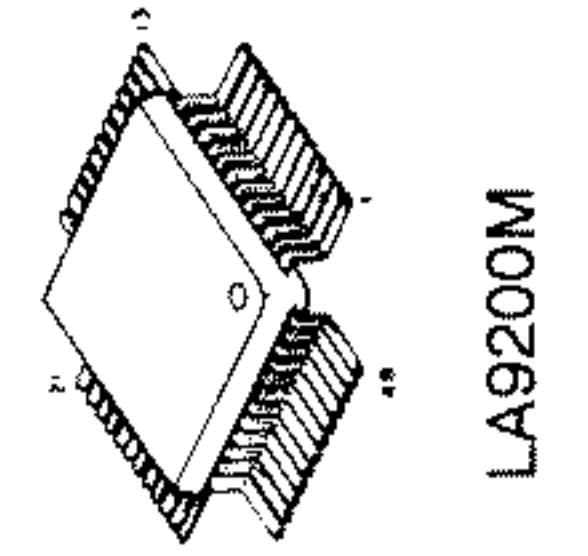
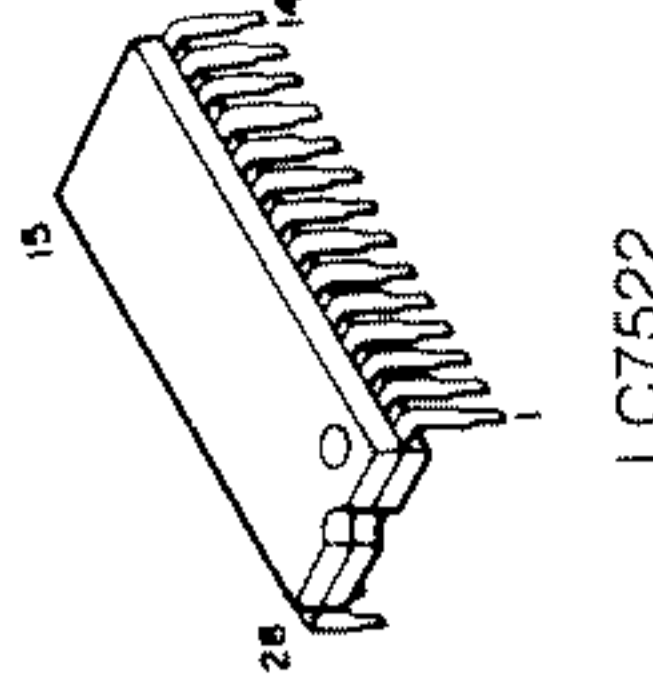
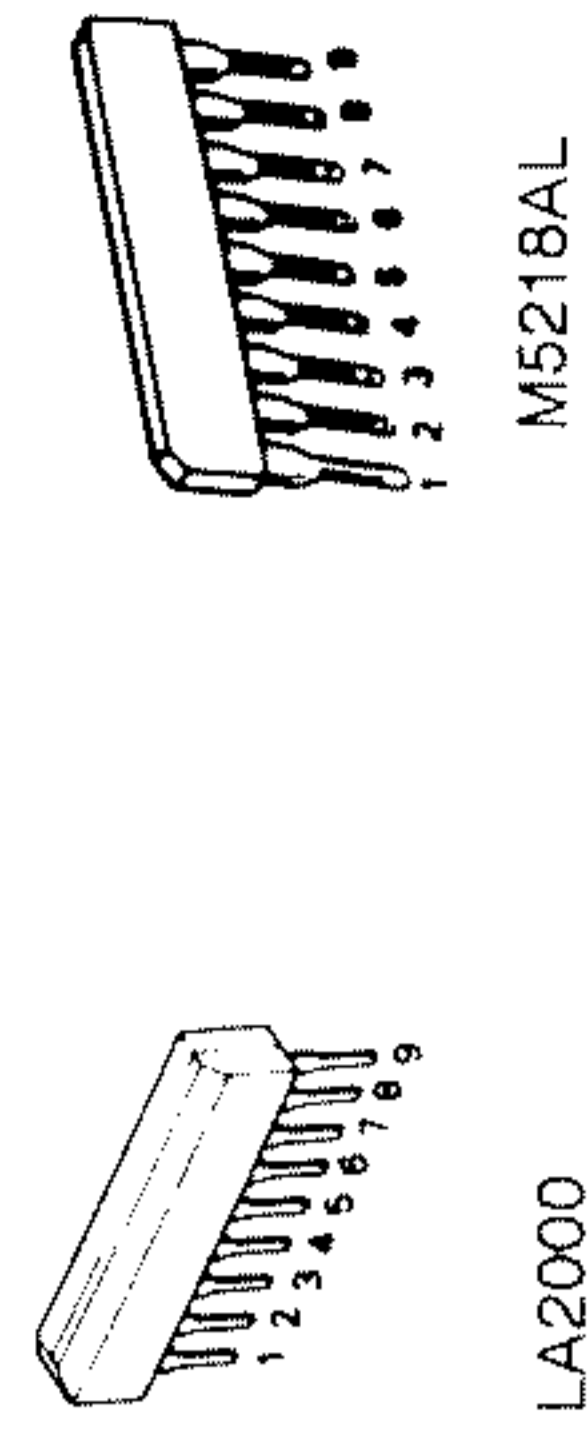
IC600  
IC601-60  
IC603  
IC604  
IC700-75  
IC753  
IC754  
IC755

LC7522	IC811	XR1091	0609, 611, 619, 751	11E4TA2	D623, 624	11E51	ZD605	HZ56LB1	ZD750, 752	HZ59AL3
M5289P	IC812	M50941SP	814, 815	SAVB20	607	SAVB20	ZD606	HZ57ABL3	ZD751	HZ38B3
BV2040	Q601, 604	D2061E	612, 615, 616	A12670P	D609-611, 613-622	15S119	ZD607	HZ530L1	ZD810	HZ57LA3
5TK4122M	Q602, 620	B1185F	607, 614, 616, 813, 816	C2878B	ZD601, 602	HZ51ZCL1	ZD608	HZ56AL1		
MC14057B	Q603	81237R3	605, 613(K), 753, 812	DTC114Y5	ZD603, 604	HZ57BL2				
NAM205B	Q604, 613(E), 753, 812	C3199GR	606, 613(E), T.M.817	D1856R3						
TC4066BP	Q606, 613(E), T.M.817	D1856R3		C3199GF						
LB1641		C3199CR								

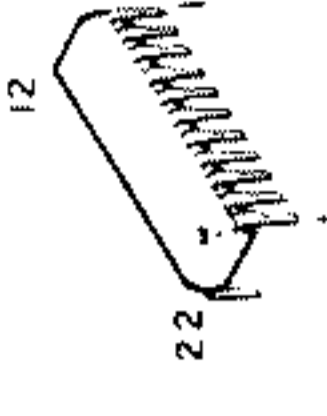
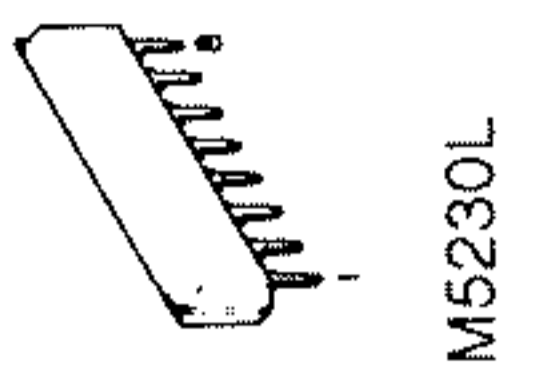
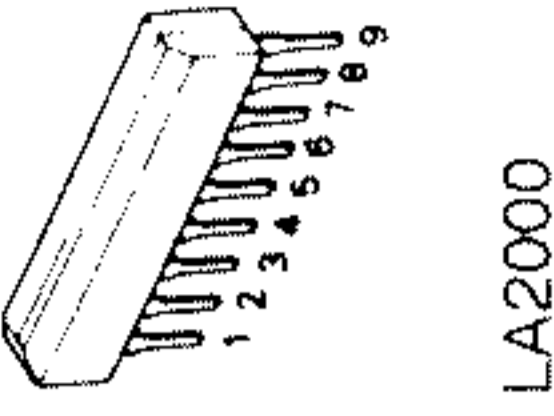


TYPE	COUNTRY	YES	NO	YES	NO	YES	NO	YES	NO	YES	NO	YES	NO
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2	ENGLAND												
3	OTHER AREAS												

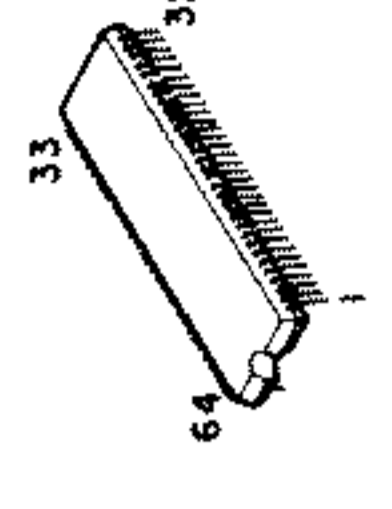
TYPE	COUNTRY	YES	NO	YES	NO	YES	NO	YES	NO	YES	NO	YES	NO
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2	ENGLAND												
3	OTHER AREAS												



M51544AL



LA3401



M50941SP

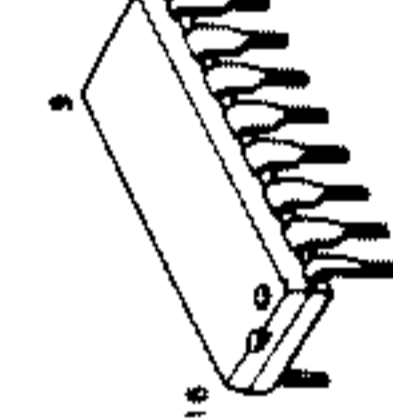
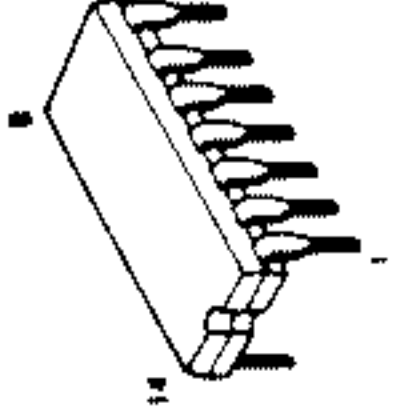
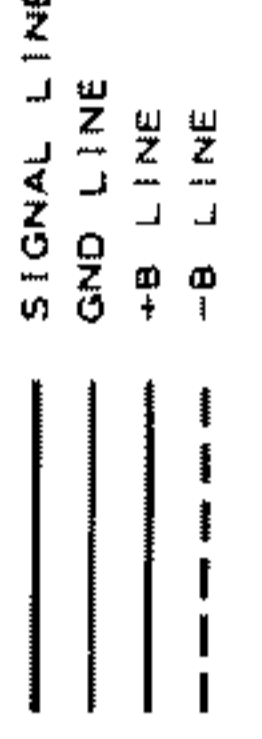
M50946SP

**CAUTION:** For continued safety, replace safety critical components only with manufacturer's recommended parts (refer to parts list).  $\Delta$  Indicates safety critical components. To reduce the risk of electric shock, leakage-current or resistance measurements shall be carried out (exposed parts are acceptably insulated from the supply circuit) before the appliance is returned to the customer.

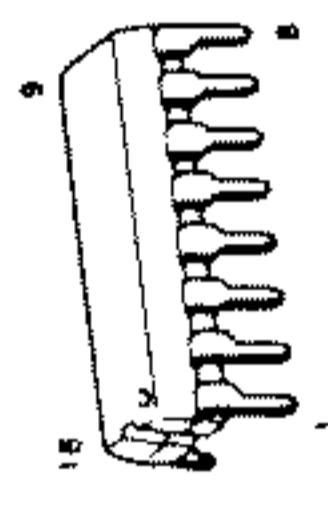
DC voltages are as measured with a high impedance voltmeter with no signal input. Values may vary slightly due to variations between individual instruments or/and units.

Les tensions c.c. doivent être mesurées avec un voltmètre à haute impédance sans signal d'entrée. Les valeurs peuvent différer légèrement du fait des variations inhérentes aux appareils et aux instruments de mesure individuels.

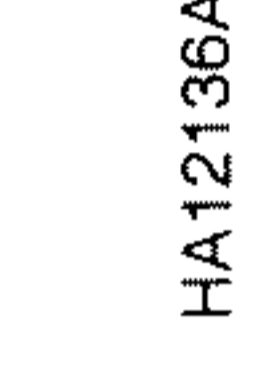
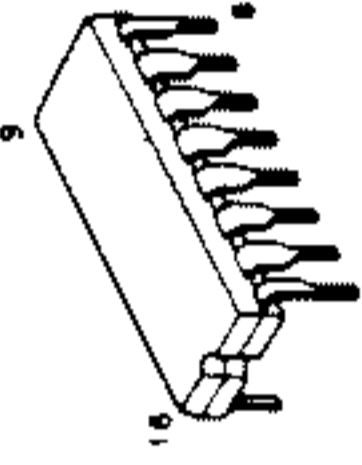
Die angegebenen Gleichspannungswerte wurden mit einem hochohmigen Spannungsmesser ohne Eingangssignal gemessen. Dabei schwanken die Meßwerte aufgrund von Unterschieden zwischen einzelnen Instrumenten oder Geräten u. U. geringfügig.



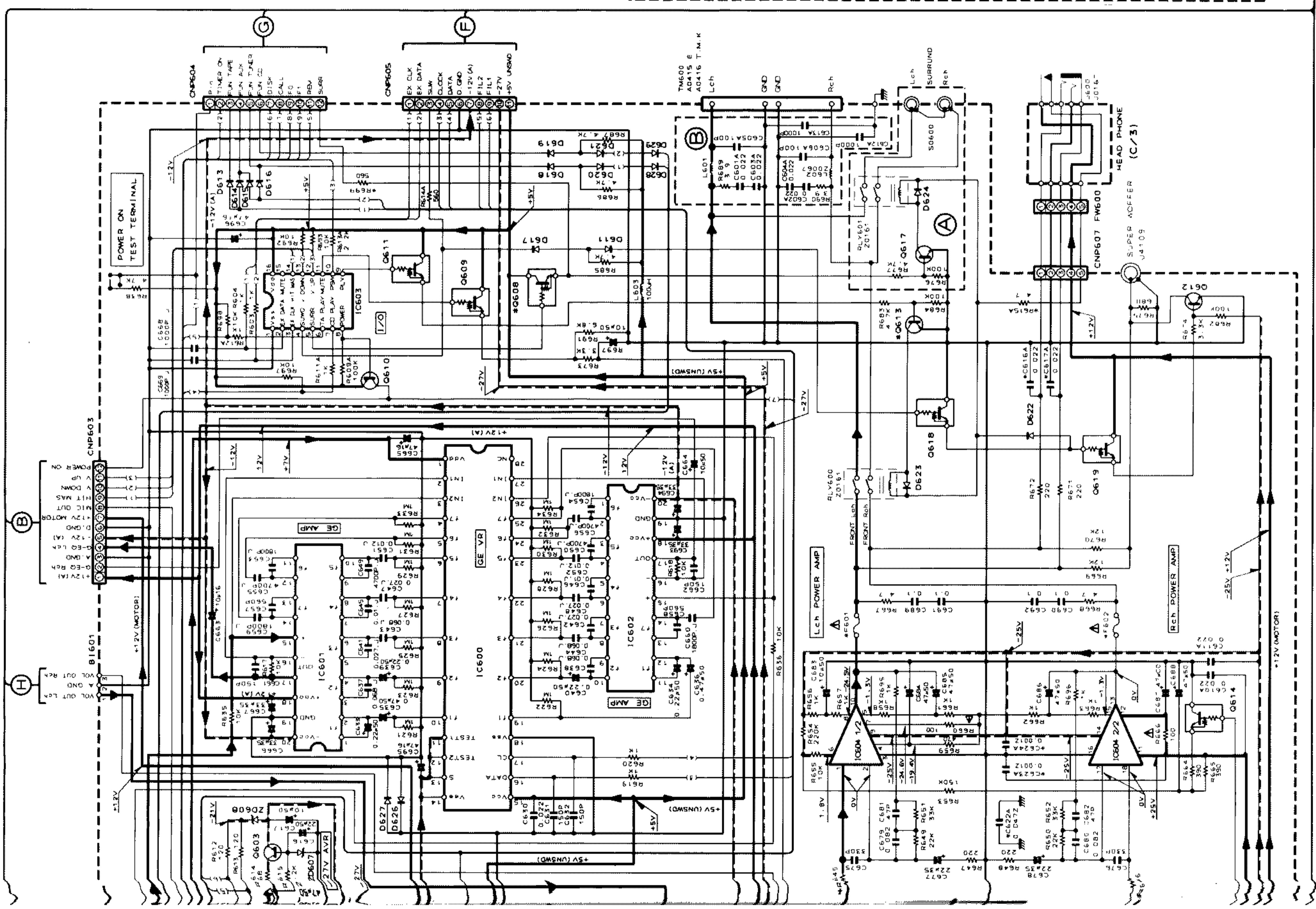
MC14094B



HA12136A

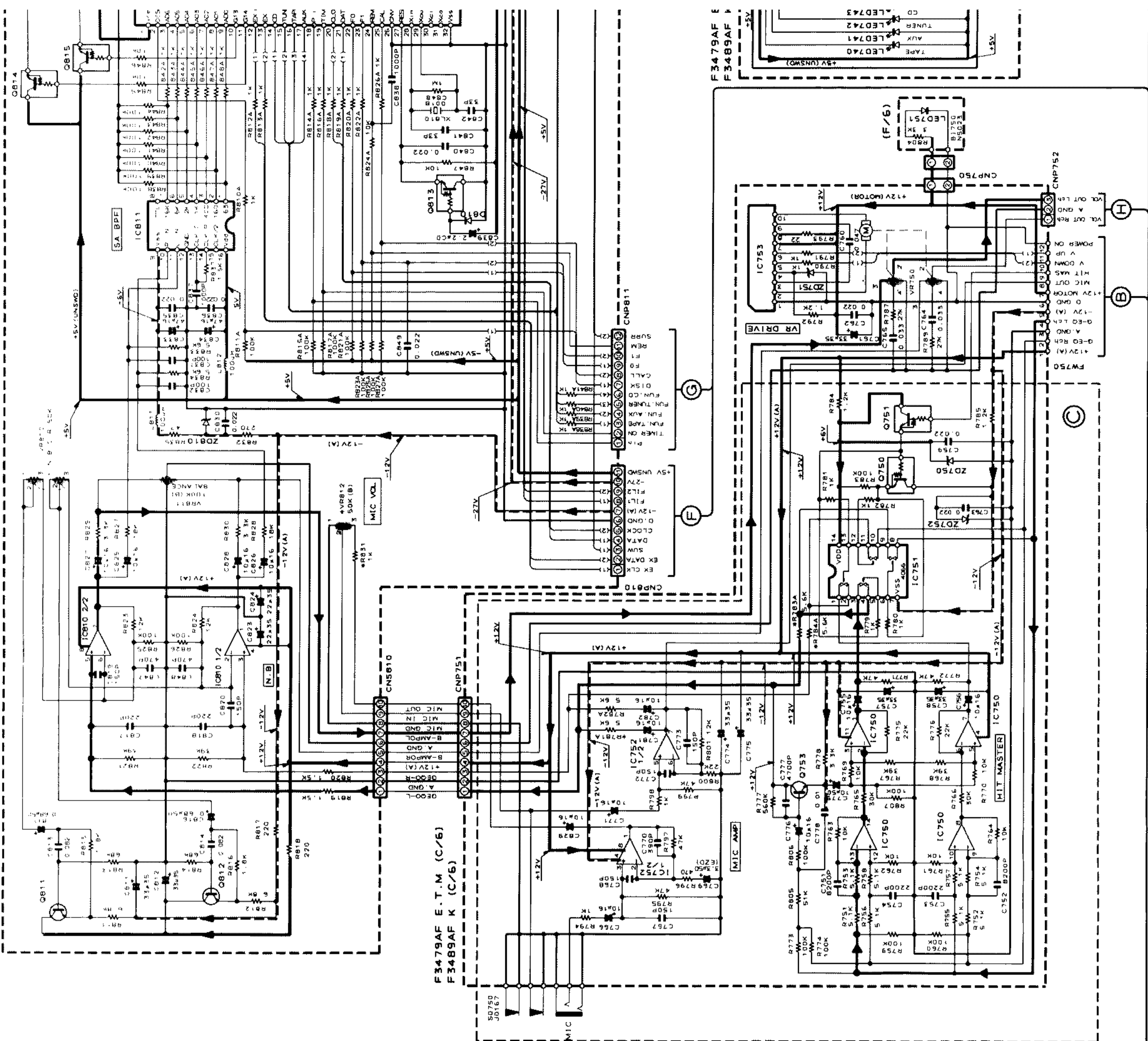


Y08-4502-70



DISPLAY UNIT  
F3479AF E.T.M. (A/6)  
F3489AF K (A/6)

IC600	LC7522	IC811	XR1091	0609, 611, 619, 751	D601-606, 608
IC601, 602	MS209P	IC812	MS0941SP	814, 815	D607
IC603	BU2040	060	D2061E	0610	D609-611, 613-622
IC604	5TK412M	060	B1185F	0612, 615, 616	628, 629, 701, 702, 740
IC700	MC14052B	0603	B1237R3	0617, 614, 618, 813, 816	A12670P
IC701	MS218AL	0605, 613(K), 753, 812	C3199CR	0611	C2878B
IC702	NM205B	0606, 613(E), T, M, 817	D1858R3	0812	DTC1145
IC703	TC4066BP	LB1841			C3199GF
IC704					C3199CA
IC705					

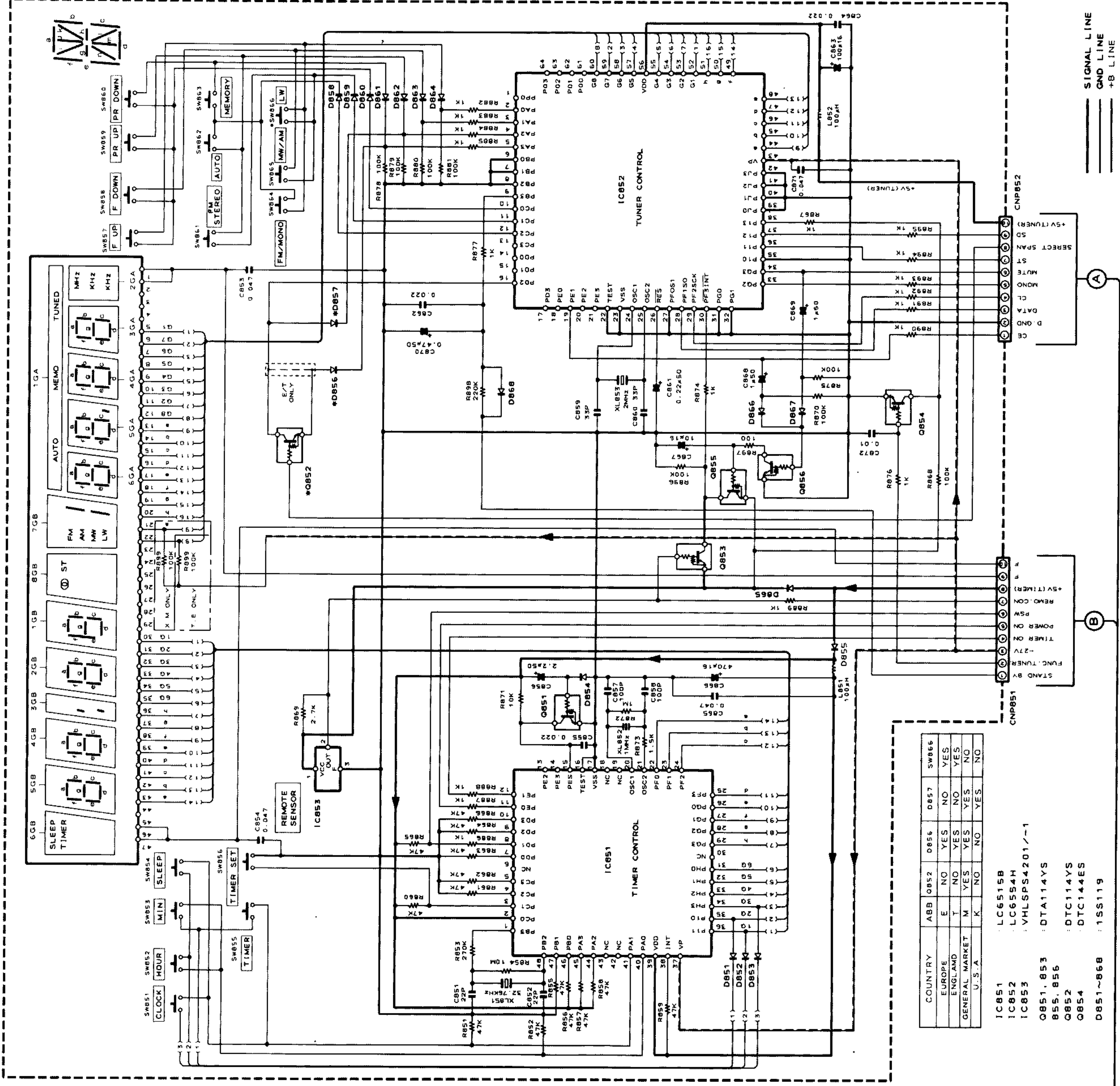


E.T.M. (C/6)  
K (C/6)

2SB1237	MC14051B
2SD1858	MC14094B
	TC4066BP
	DTC1145
	DTA114EK
	DTC114YK



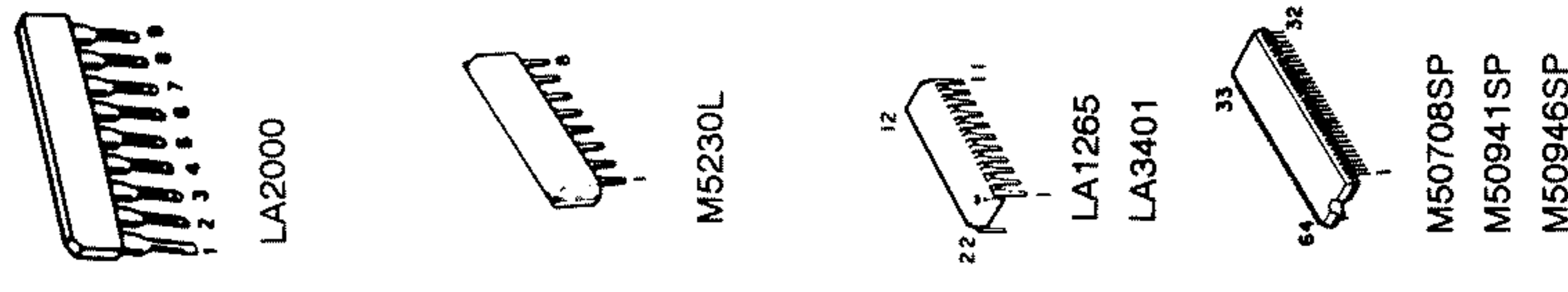
TUNER UNIT F3483AF E.T(B/2) F3494AF M(B/2) F3495AF K(B/2)



COUNTRY	ABB	Q852	Q856	Q857	SW866
EUROPE	E	NO	YES	NO	YES
ENGLAND	T	NO	YES	NO	YES
GENERAL MARKET	M	YES	YES	YES	NO
U.S.A.	K	NO	NO	YES	NO

IC851	LC6515B
IC852	LC6554H
IC853	VHLSPS4201/-1
Q851, Q853	DTA114YS
Q852, Q856	DTC114YS
Q854	DTC144ES
Q851-Q858	1SS119



**CAUTION:** For continued safety, replace safety critical components only with manufacturer's recommended parts (refer to parts list).  $\Delta$  Indicates safety critical components. To reduce the risk of electric shock, leakage-current or resistance measurements shall be carried out (exposed parts are acceptably insulated from the supply circuit) before the appliance is returned to the customer.

DC voltages are as measured with a high impedance voltmeter during reception of the FM broadcast signal (with a signal strength of 60 dB at the ANT terminal). Values may vary slightly due to variations between individual instruments or/and units. Values in parentheses are as measured during reception of the AM broadcast signal (with a signal strength of 60 dB at the ANT terminal).

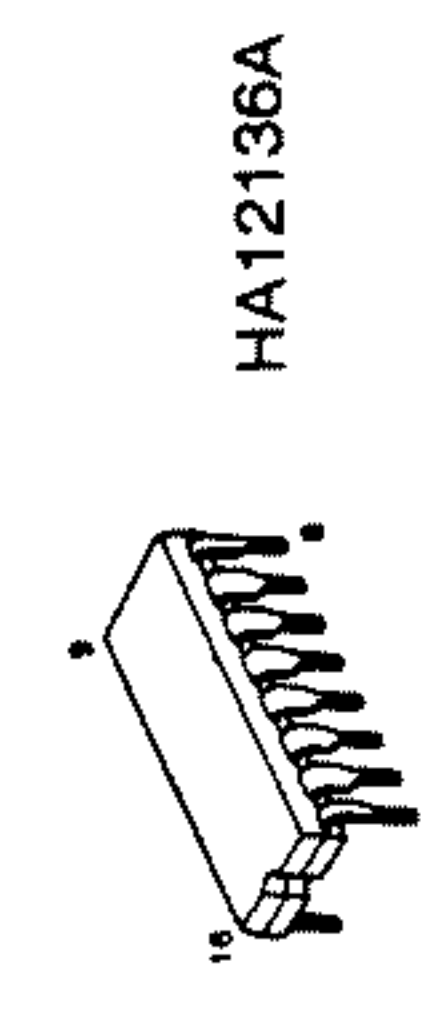
Les tensions c.c. doivent être mesurées avec un voltmètre à haute impédance pendant la réception d'un signal de programme FM (avec une force de signal de 60 dB à la borne ANT). Les valeurs peuvent différer légèrement du fait des variations inhérentes aux appareils et aux instruments de mesure individuels.

Les valeurs entre parenthèses doivent être mesurées pendant la réception d'un signal de programme AM avec une force de signal de 60 dB à la borne ANT).

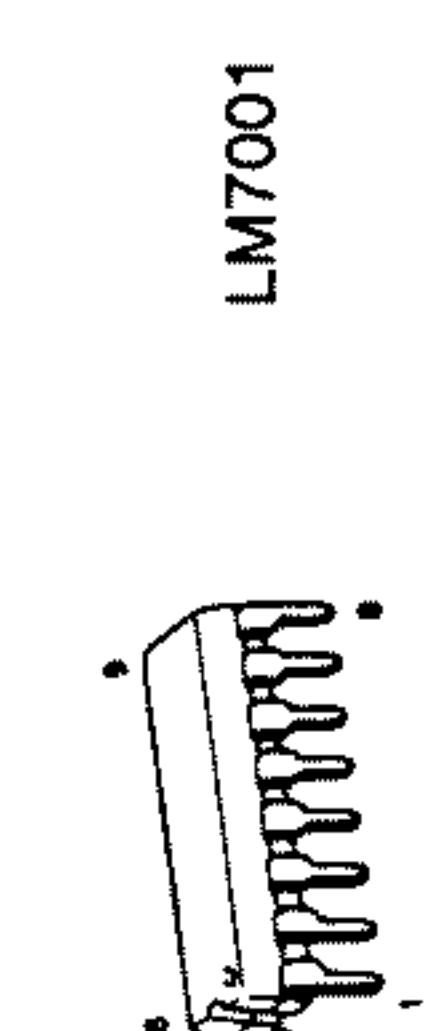
Die angegebenen Gleichspannungswerte wurden mit einem hochohmigen Spannungsmesser bei Empfang eines UKW-Signals (mit einer Feldstärke von 60 dB am Antennenanschluß) gemessen. Dabei schwanken die Meßwerte aufgrund von Unterschieden zwischen einzelnen Instrumenten oder Geräten u. U. geringfügig. Die eingeklammerten Gleichspannungswerte wurden bei Empfang eines MW-Signals (mit einer Feldstärke von 60 dB am Antennenanschluß) gemessen.

T-322

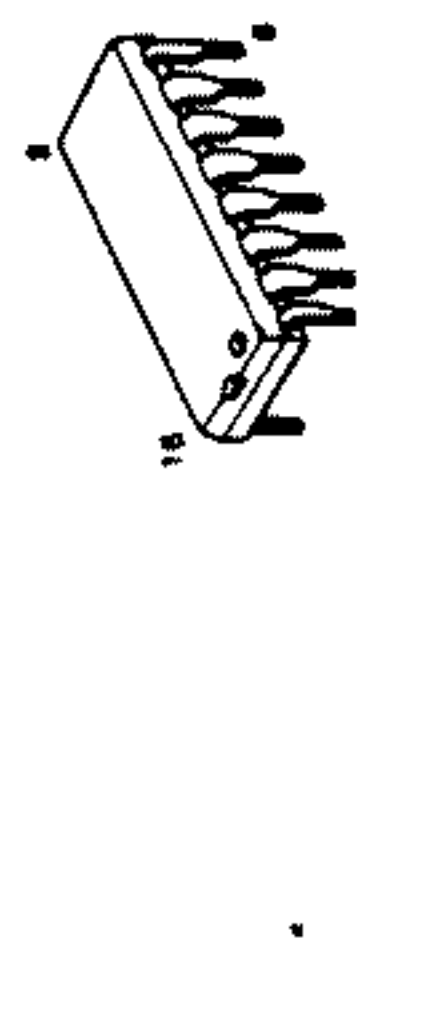
Y08-3492-70



HA12136A



LMT001



MC14051B  
MC14094B

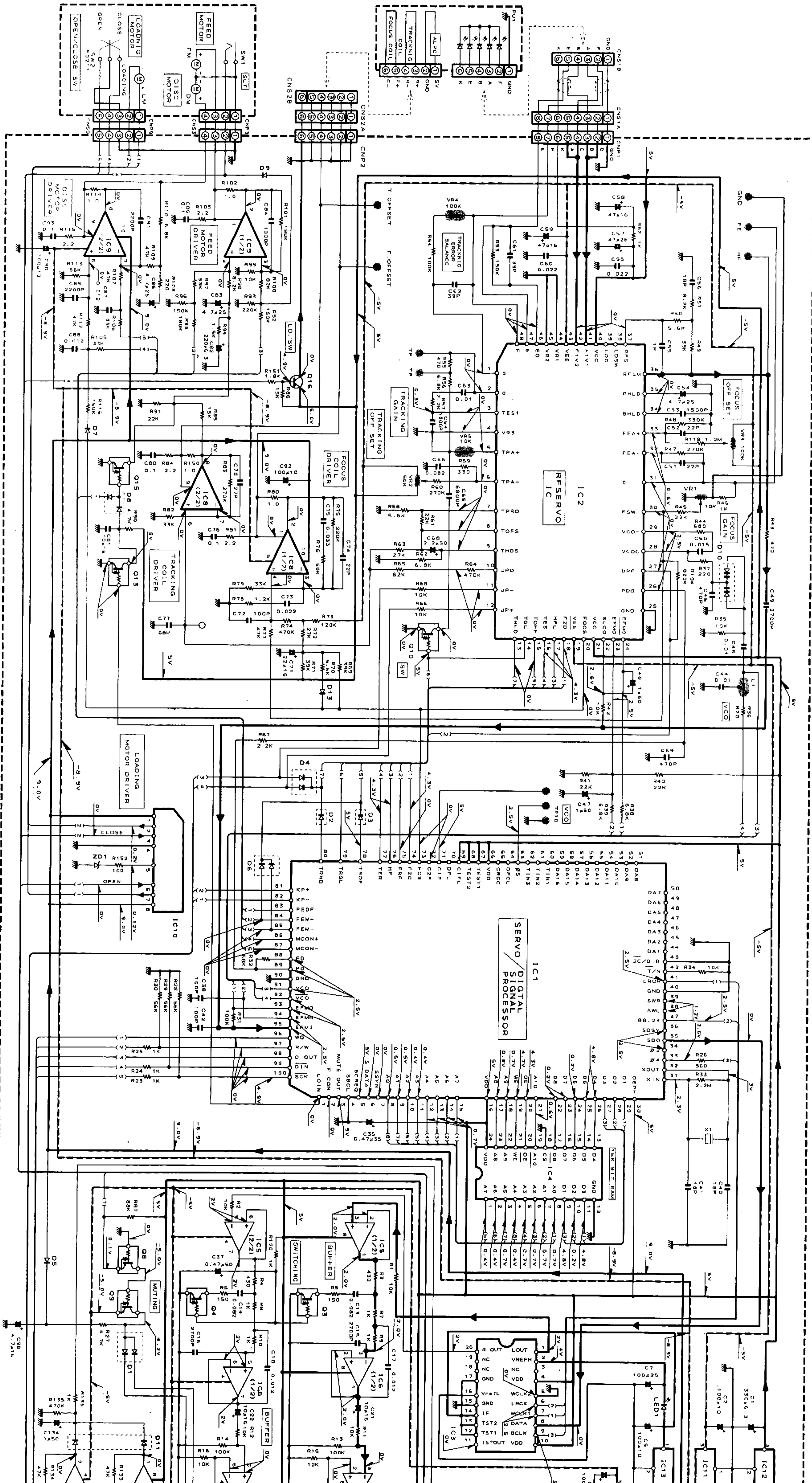


TC4066BP

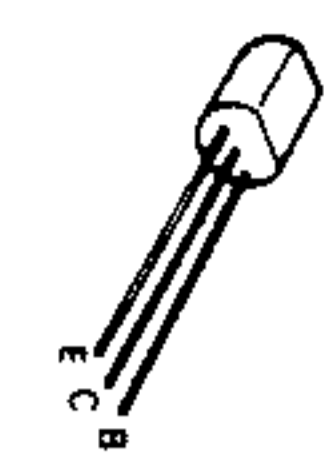
302, 907	D906, 907	11ES1
303, 904	D909, 910	
7, 918	D913, 914	1SS199
108	VD900, 901	KV1236Z23F
109, 910	ZD900	HZS6LC2
114, 916	ZD901	HZS12BL3
122	ZD902	HZS6LB1
303, 911, 912	ZD904	HZS6AL1







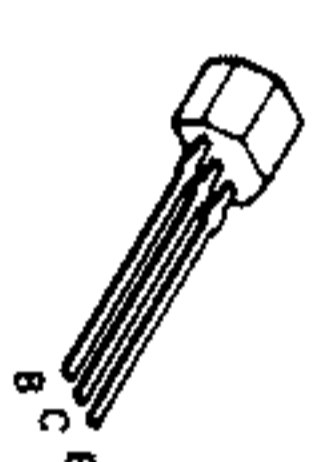
- |       |            |          |             |                          |            |             |
|-------|------------|----------|-------------|--------------------------|------------|-------------|
| IC1   | LR37632    | IC8, 9   | LA6515      | Q3, Q4, Q8, Q9, Q13, Q15 | D1, D2     | ISS181      |
| IC2   | LC9200M    | IC10     | M54641L     | Q5-Q9, D11               | D5-D9, D11 | ISS184      |
| IC3   | LC9600A    | IC11, 14 | INJM79L05A1 | D10                      | D10        | SSC203113F  |
| IC4   | LH5116N-20 | IC12     | L78N05      | D13                      | D13        | ISS133      |
| IC5-7 | NUM4560M   | IC13     | INJM7BL05A1 | ZD1                      |            | MZJ3RA (RD) |



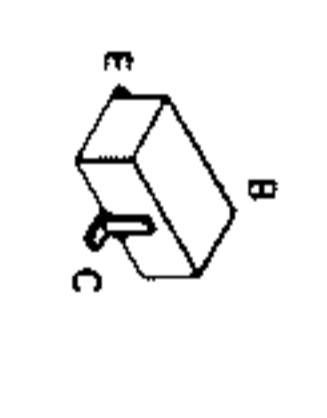
2SC2001-L  
2SC2878B  
2SC380-0



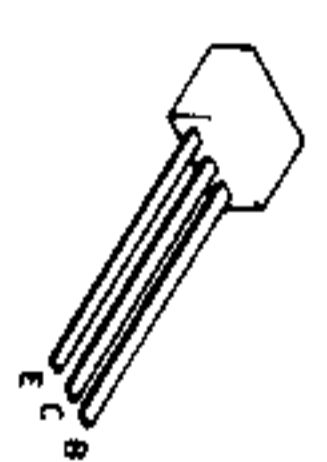
2SA562  
2SA562-Y



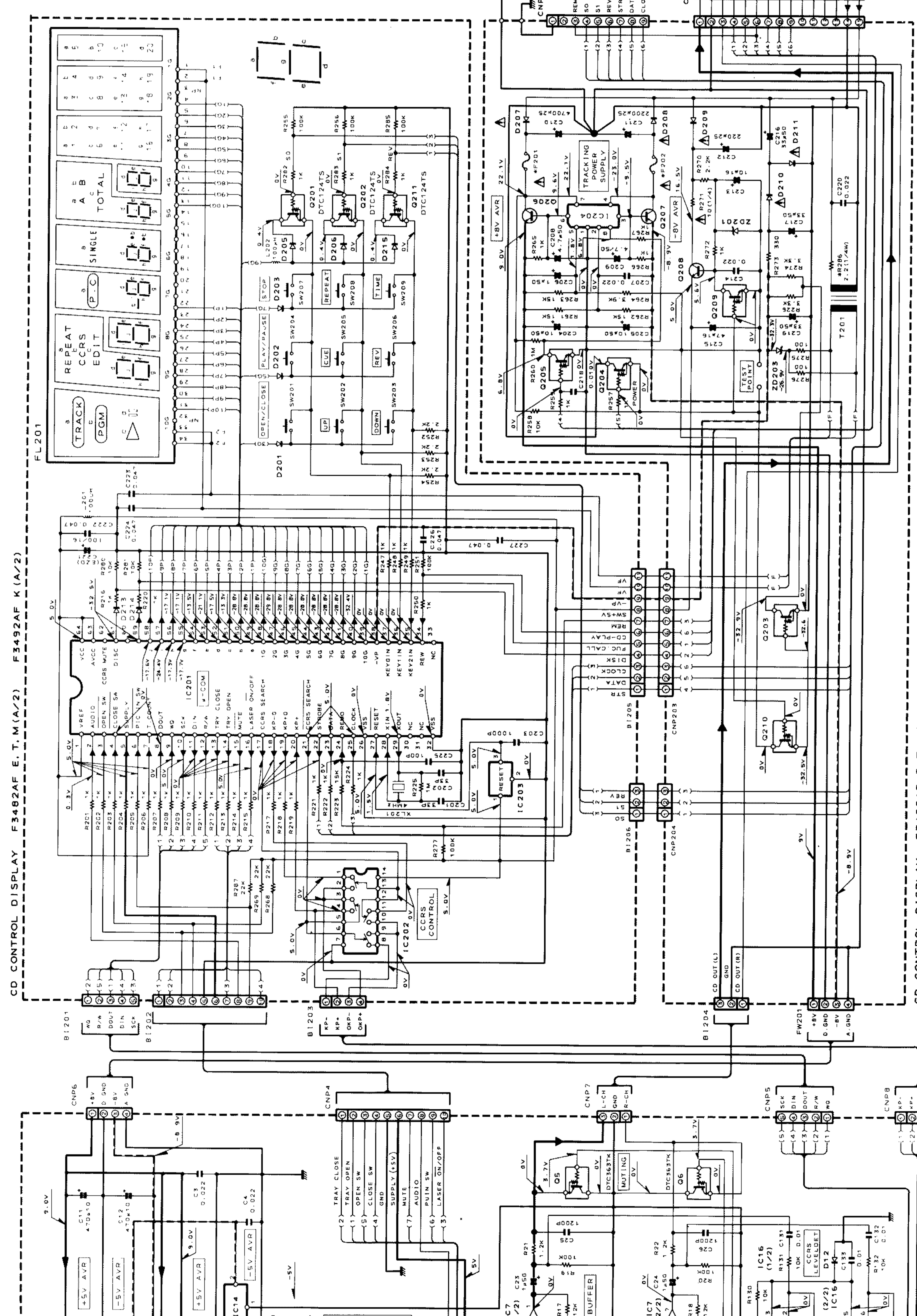
DTA114YS  
DTC124TS  
DTC144ES  
2SC1740S



DTA114EK  
DTC114YK



DTC114YS

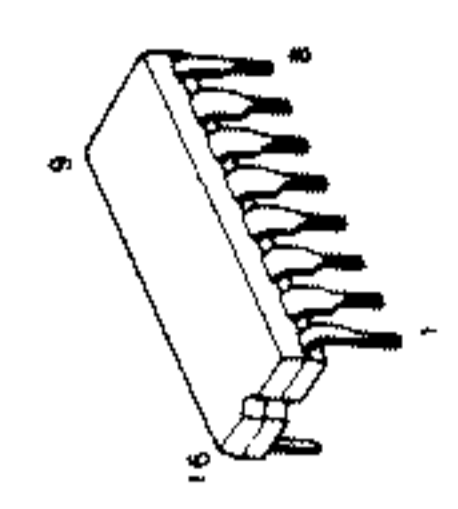


CD CONTROL DISPLAY F3482AF E.T.M(A/2) F3492AF K(A/2)

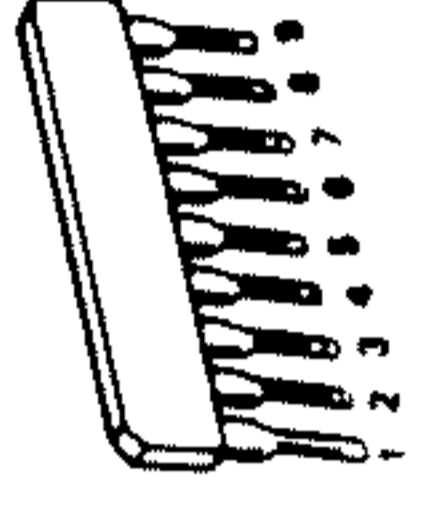
CD CONTROL DISPLAY F3482AF E.T.M(B/2) F3492AF K(B/2)

COUNTRY	ABB	FUSE	R286
EUROPE	E	T 6.30mA	NO
ENGLAND	T	T 6.30mA	NO
OTHER AREAS	M	T 6.30mA	NO
USA	K	T1A	YES

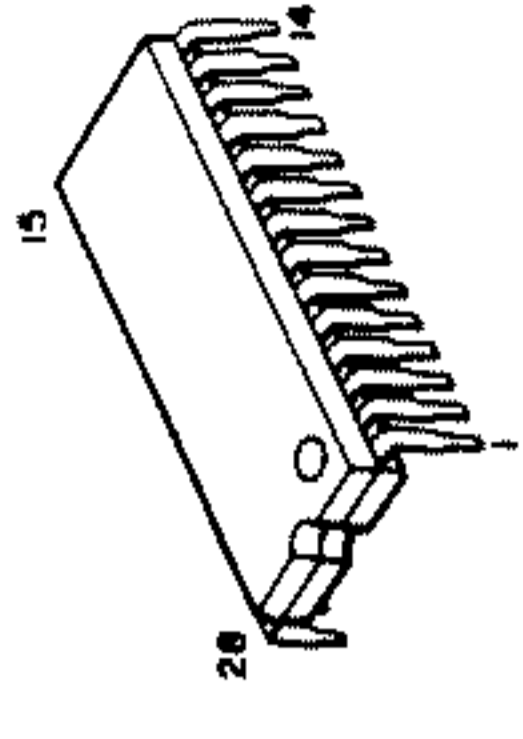
IC201	M50946SP	Q201~202	DTC124TS	ISS133
IC202	TC4066BP	Q204, Q209	DTC114YS	11ES1
IC203	M51951ASL	Q205	DTC114ES	
IC204	M5230L	Q206	D2061E	
		Q207	B1195E	
		Q208	D1858R3	
		ZD201	HZS6LB1	
		ZD203	HZS6AL1	



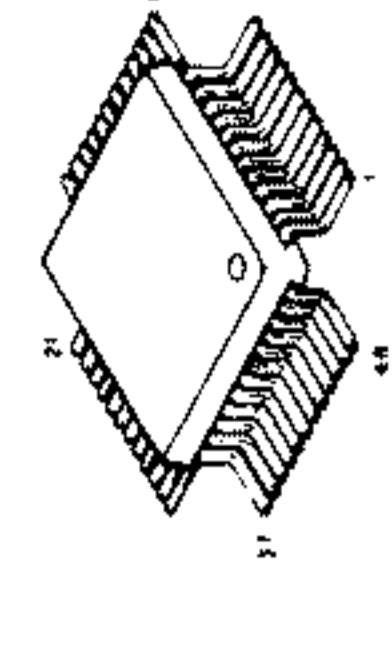
HA12136A



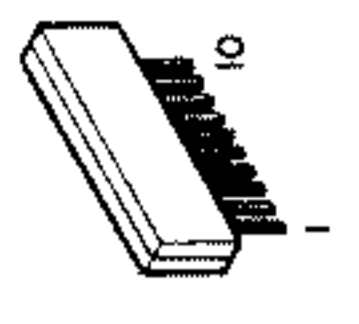
M5230L



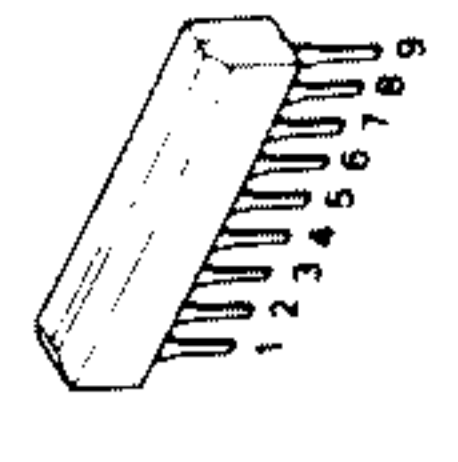
LA1285  
LA3401



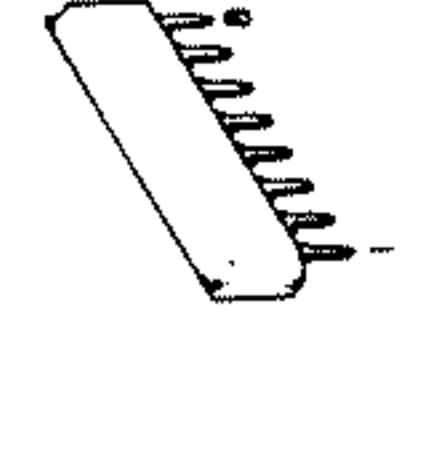
LA9200M



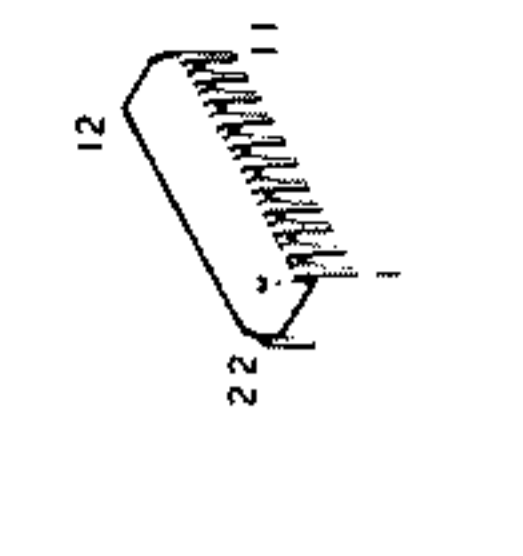
LB1641  
M51544AL



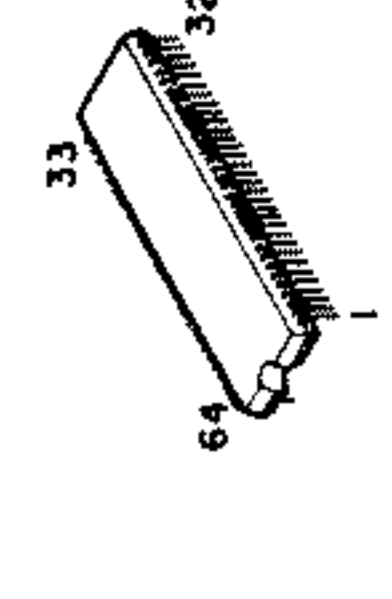
LA2000



M5230L



LA1285  
LA3401



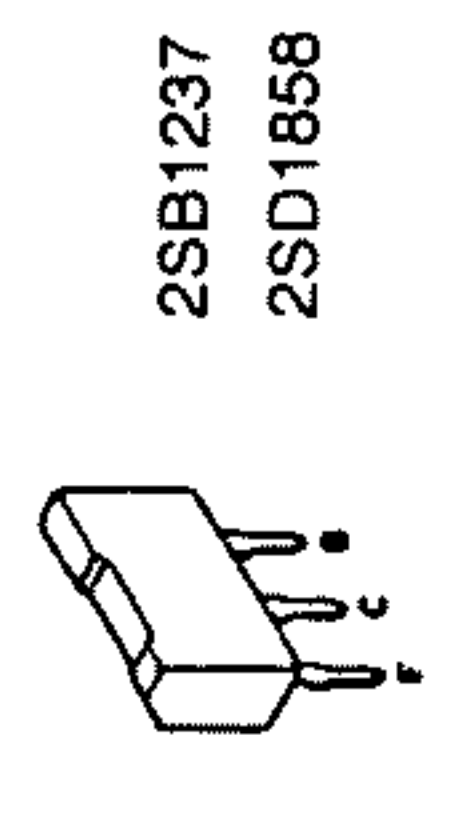
M50708SP  
M50941SP  
M50946SP

**CAUTION:** For continued safety, replace safety critical components only with manufacturer's recommended parts (refer to parts list). **⚠** Indicates safety critical components. To reduce the risk of electric shock, leakage-current or resistance measurements shall be carried out (exposed parts are acceptably insulated from the supply circuit) before the appliance is returned to the customer.

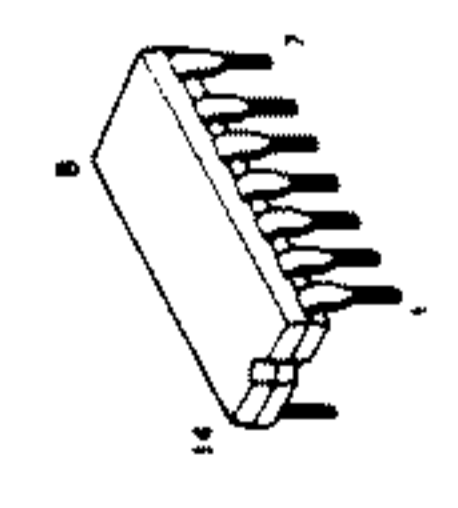
DC voltages are as measured with a high impedance voltmeter. Values may vary slightly due to variations between individual instruments or/and units.

Les tensions c.c. doivent être mesurées avec un voltmètre à haute impédance. Les valeurs peuvent varier légèrement du fait des variations inhérentes aux appareils et aux instruments de mesure individuels.

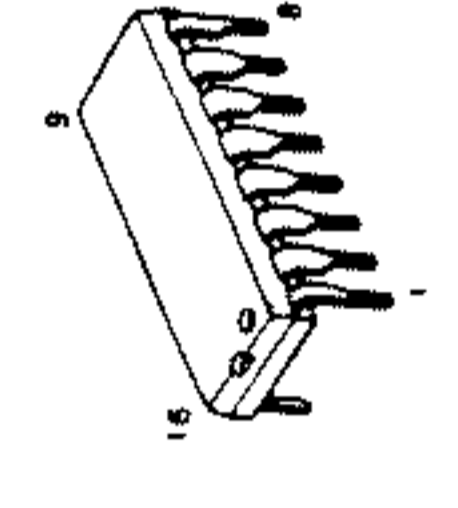
Die angegebenen Gleichspannungswerte wurden mit einem hochohmigen Spannungsmesser gemessen. Dabei schwanken die Meßwerte aufgrund von Unterschieden zwischen einzelnen Instrumenten oder Geräten u. U. geringfügig.



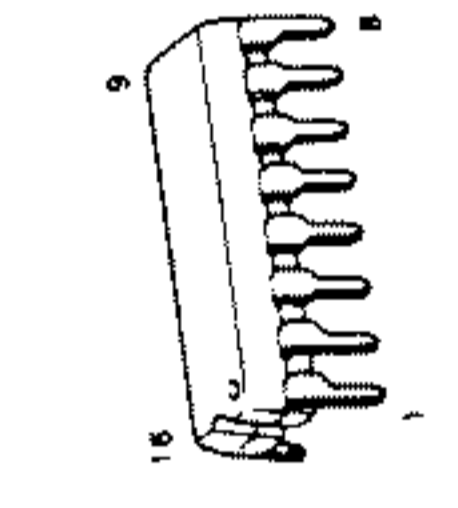
2SB1237  
2SD1858



TC4066BP



MC14051B  
MC14094B

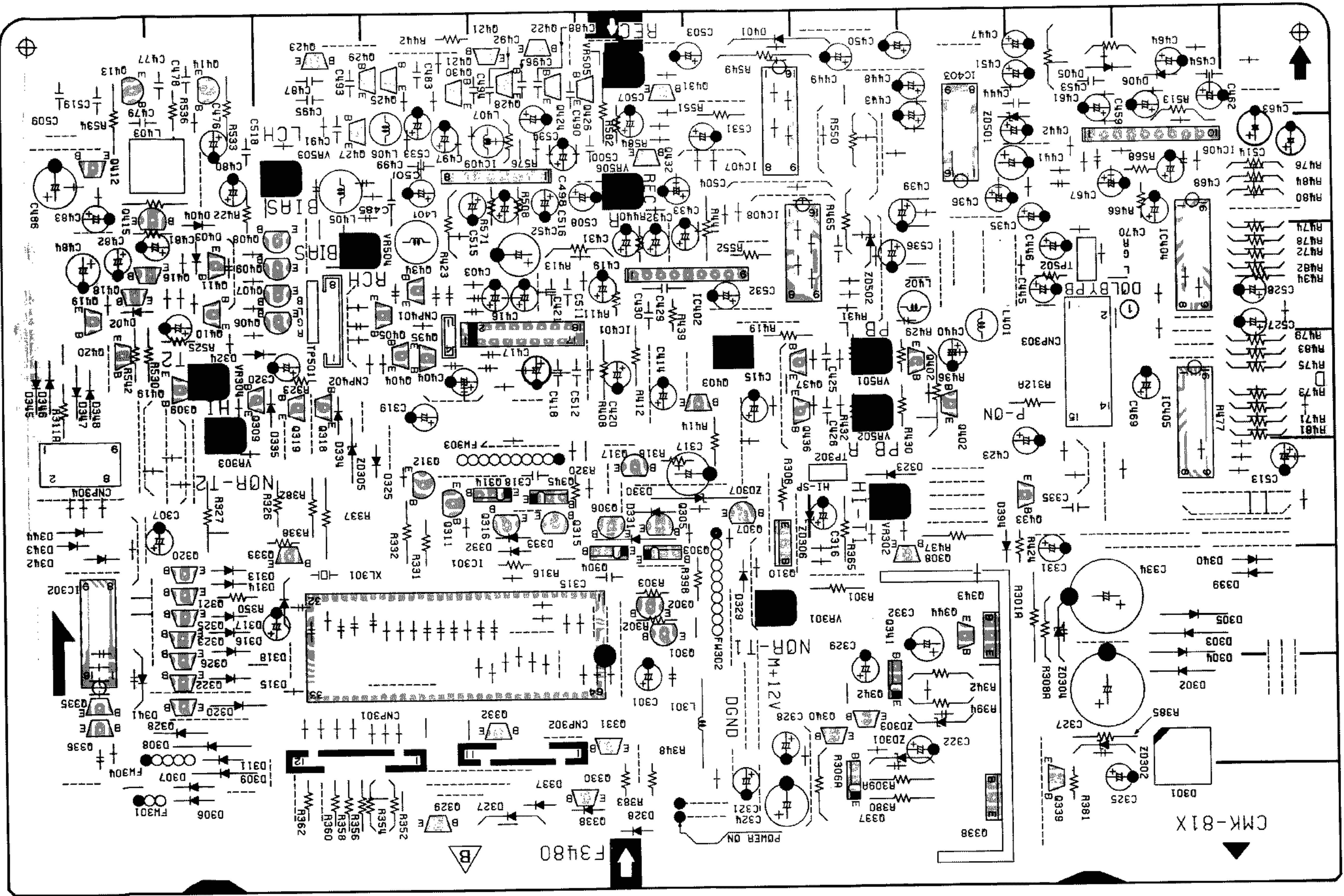


LM7001

DP-322

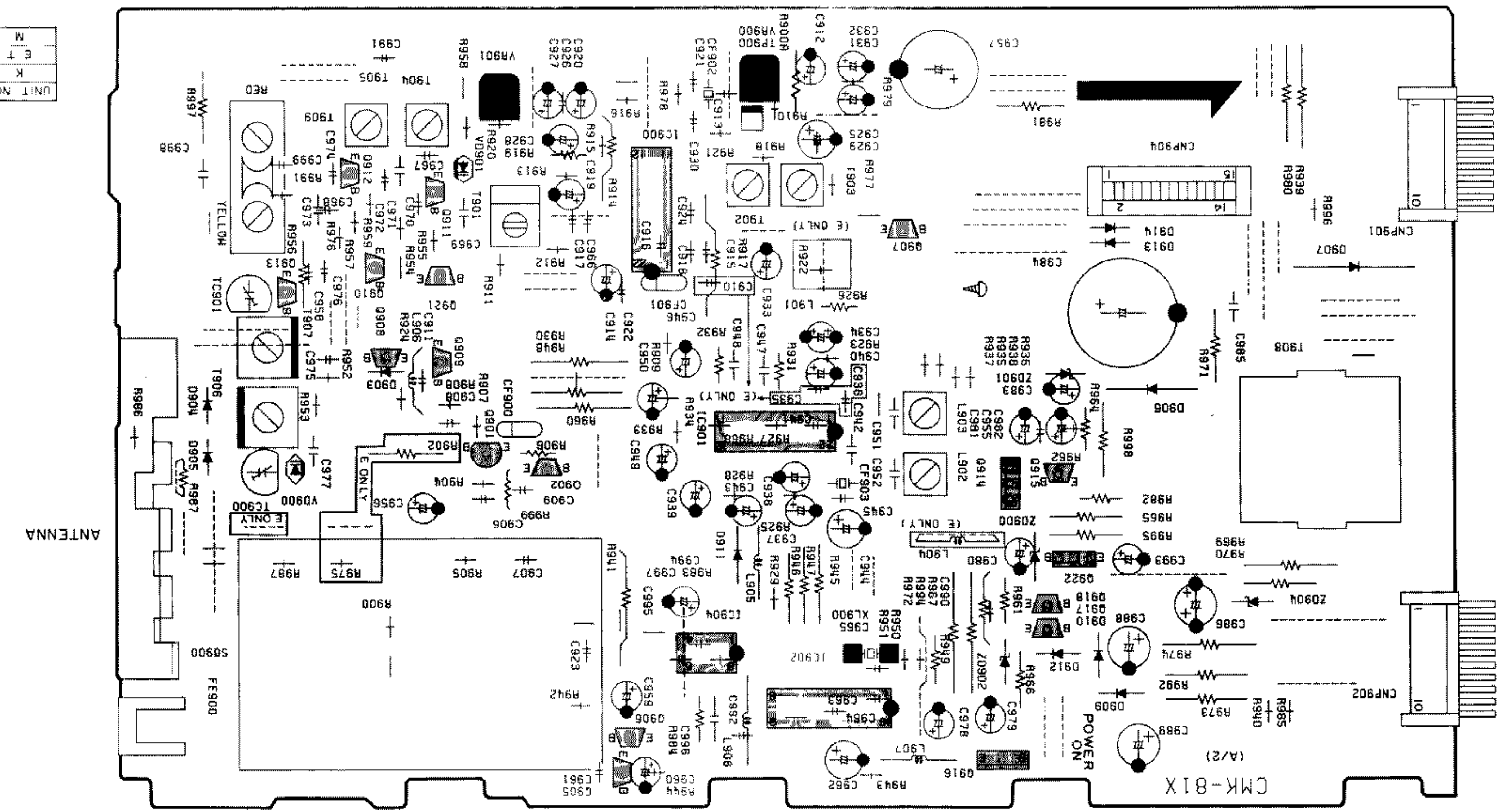
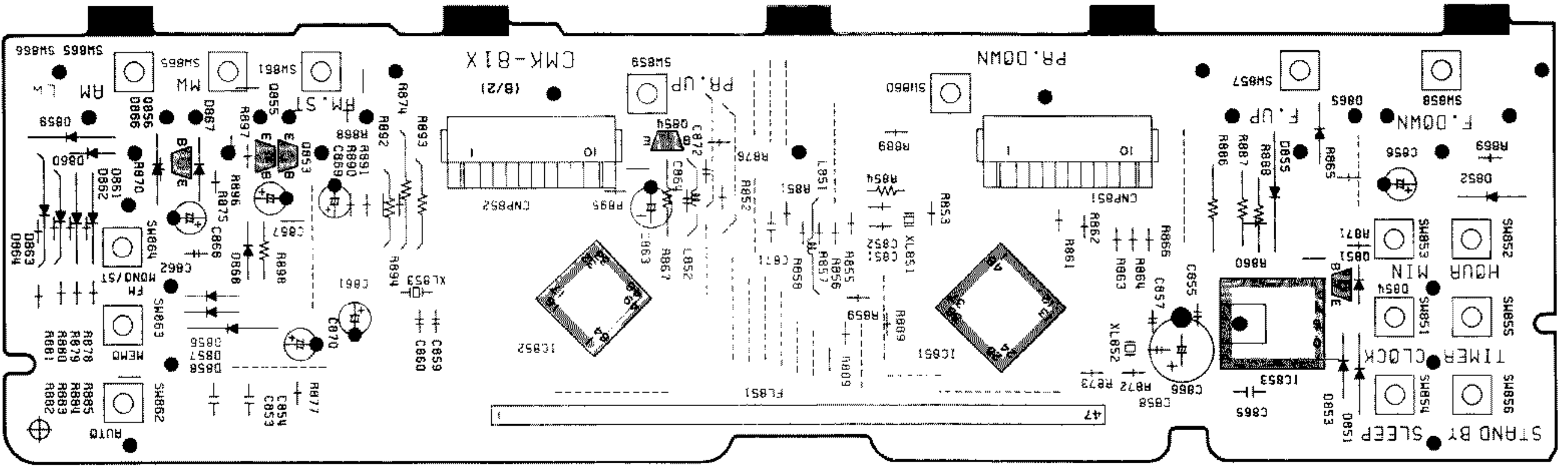
Y22-2742-70

C BOARD (Component side view) (X-322)

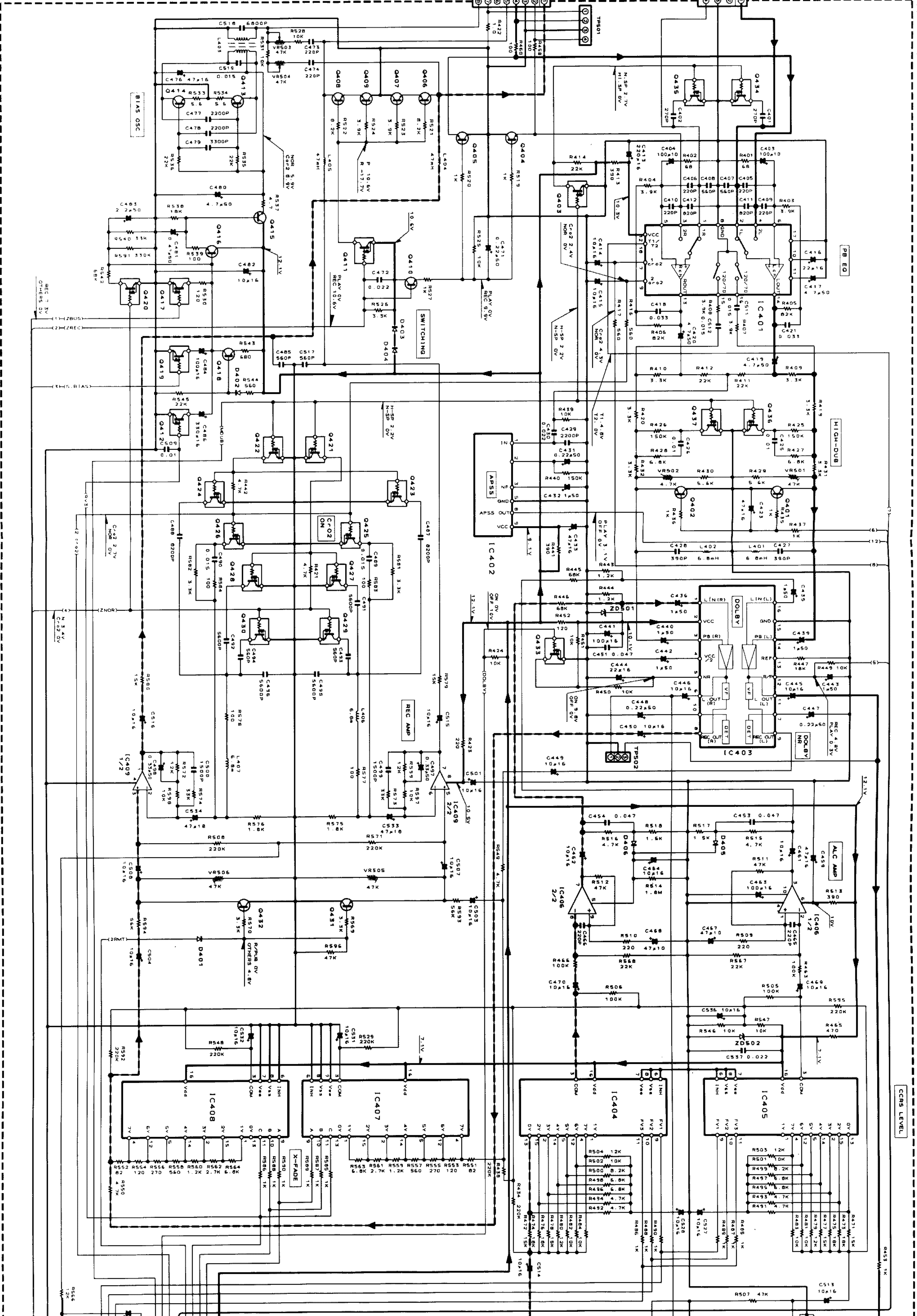


Refer to the schematic diagram for the values of resistors and capacitors.

PC BOARD (Component side view) (T-322)



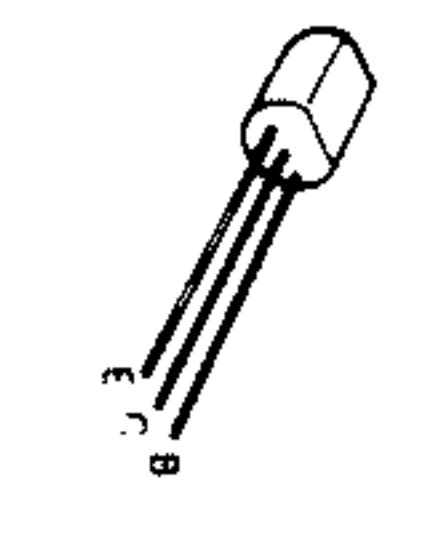
Refer to the schematic diagram for the values of resistors and capacitors.



TYPE	COUNTRY	REQ'D.
E	EUROPE	1 0
F	EUROPE	1 0
M	OTHER AREAS	1 0
K	U.S.A.	2 2

--- SIGNAL LINE  
 --- REC LINE  
 --- GND LINE  
 --- +8 LINE

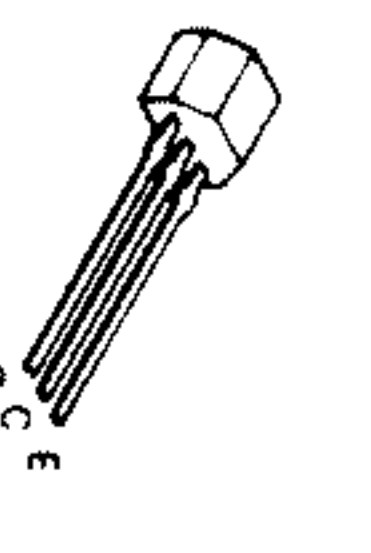
- IC401 : BA3416BL
- IC402 : LA2000
- IC403 : HA12156A
- IC404, 405 : MC14051B
- 407, 408 : M51544AL
- IC409 : MS218AL
- Q401, 402 : C17405R
- Q403, 405, 416 : C2240BL
- Q406-408 : C2240BL
- Q410, 431, 432, C3199GR
- Q411 : DT114YS
- Q413-415 : C2001-L
- Q417, 419, 412, DT114YS
- Q420-430, 434-437 : A935SR
- Q418 : A935SR
- Q420, 433 : DT144ES
- D401-406 : 1S5119
- Z0501 : RD100J52
- Z0502 : HZ578L2



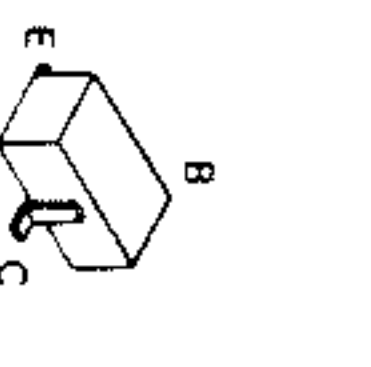
2SC2001-L  
 2SC2878B  
 2SC380-0



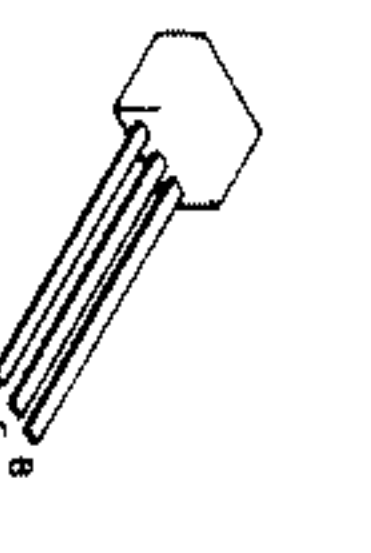
2SA562  
 2SA562-Y



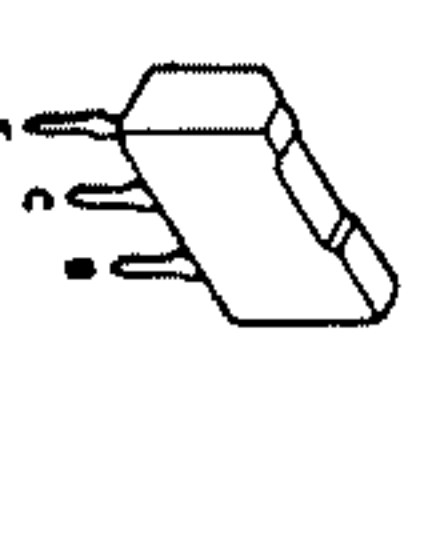
DTA114YS  
 DTC124TS  
 DTC144ES  
 2SC1740S



DTA114EK  
 DTC114YK

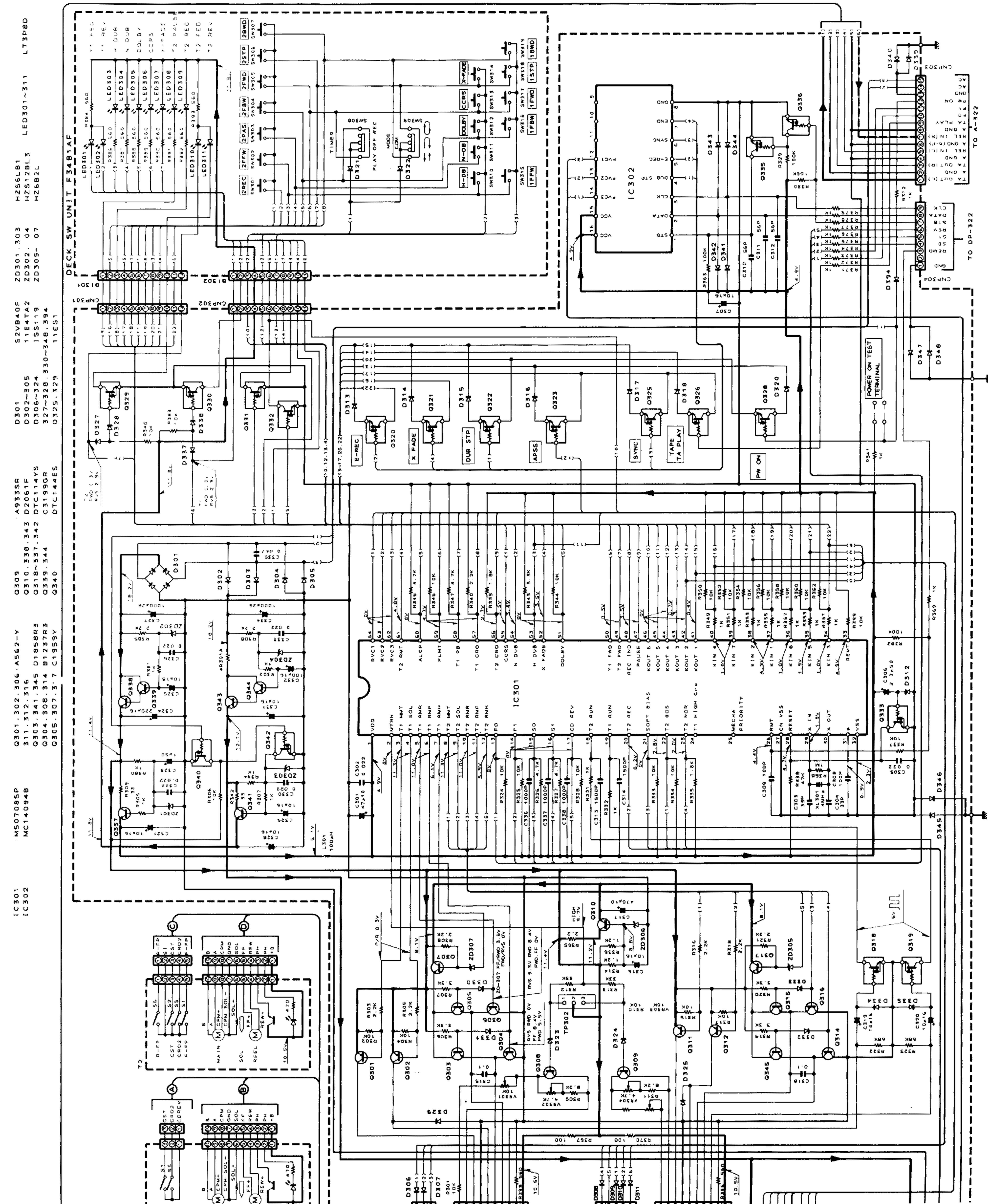


DTC114YS

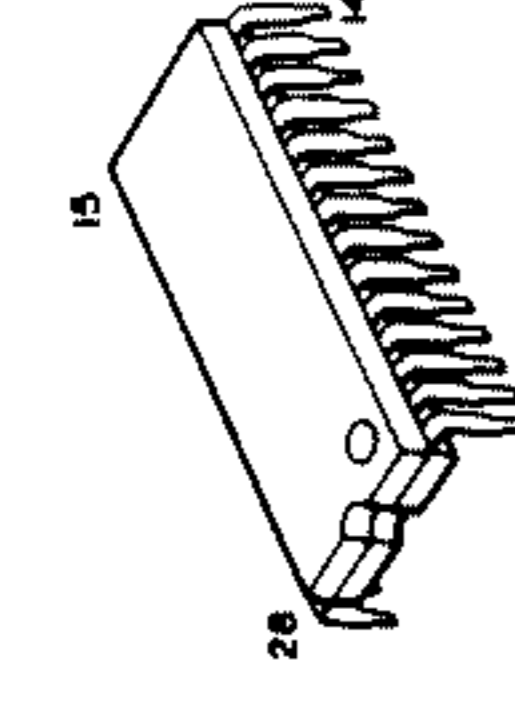


2SB1237  
 2SD1858

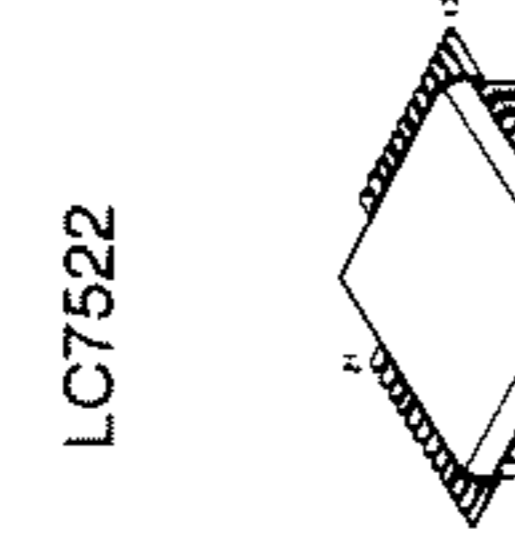
CR5 LEVEL



LA2000



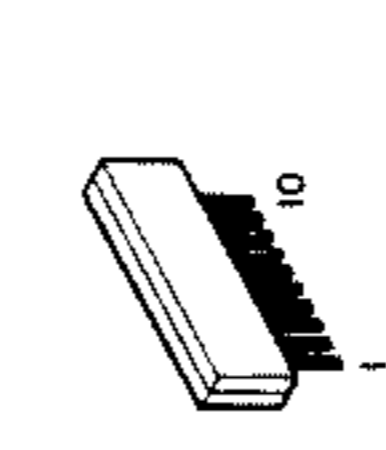
M5218AL



LC7522

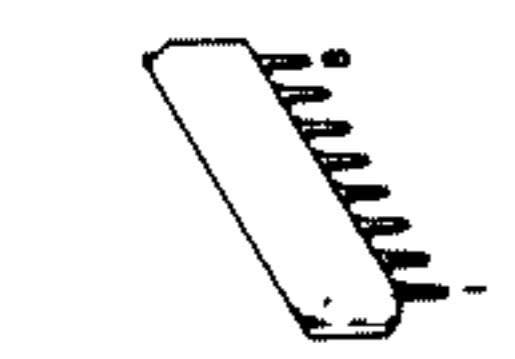


LA9200M



LB1641

M51544AL

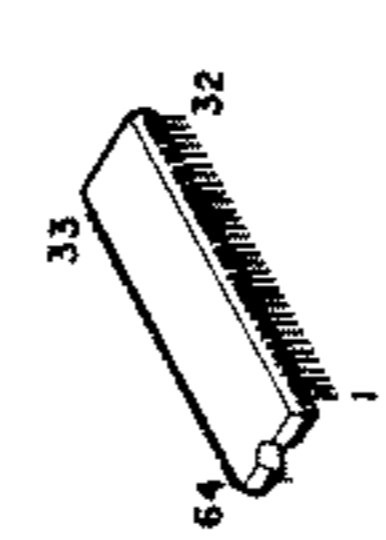


M5230L



LA1265

LA3401



M50708SP

M50941SP

M50946SP

**CAUTION:** For continued safety, replace safety critical components only with manufacturer's recommended parts (refer to parts list). **⚠** Indicates safety critical components. To reduce the risk of electric shock, leakage-current or resistance measurements shall be carried out (exposed parts are acceptably insulated from the supply circuit) before the appliance is returned to the customer.

DC voltages are as measured with a high impedance voltmeter with a cassette loaded at playback mode. Values may vary slightly due to variations between individual instruments or/and units. Bias circuit DC voltages are as measured while in the record mode.

Les tensions c.c. doivent être mesurées avec un voltmètre à haute impédance, une cassette étant insérée en mode de lecture. Les valeurs peuvent différer légèrement du fait des variations inhérentes aux appareils et aux instruments de mesure individuels.

Les tensions c.c. du circuit de polarité doivent être mesurées, l'appareil étant en mode d'enregistrement.

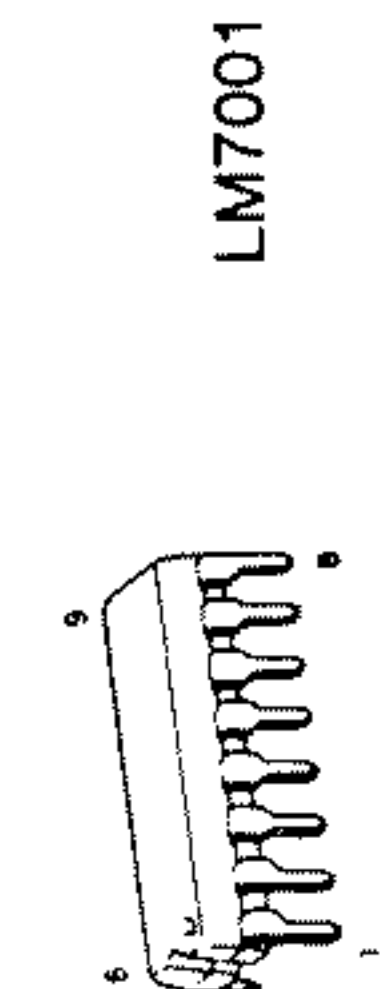
Die angegebenen Gleichspannungswerte wurden bei eingesetzter Cassette in der Wiedergabe mit einem hochohmigen Spannungsmesser gemessen. Dabei schwanken die Meßwerte aufgrund von Unterschieden zwischen einzelnen Instrumenten oder Geräten u. U. geringfügig. Die angegebenen Gleichspannungswerte der Vormagnetisierungsschaltung wurden in der Aufnahme-Betriebsart gemessen.

# X-322

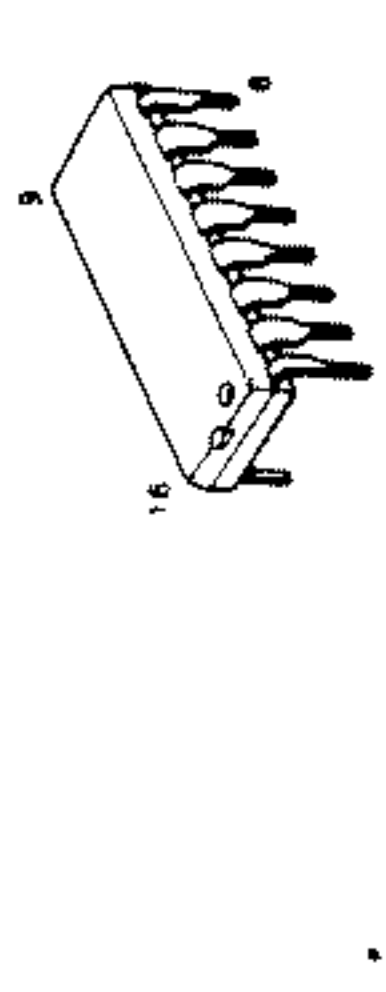
Y26-3392-70



HA12136A

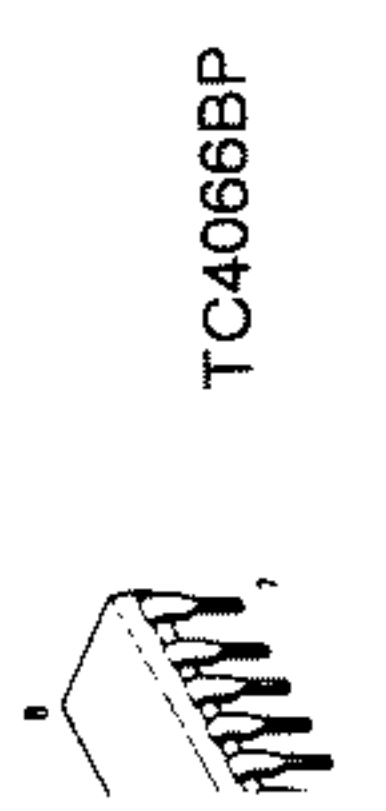


LM7001

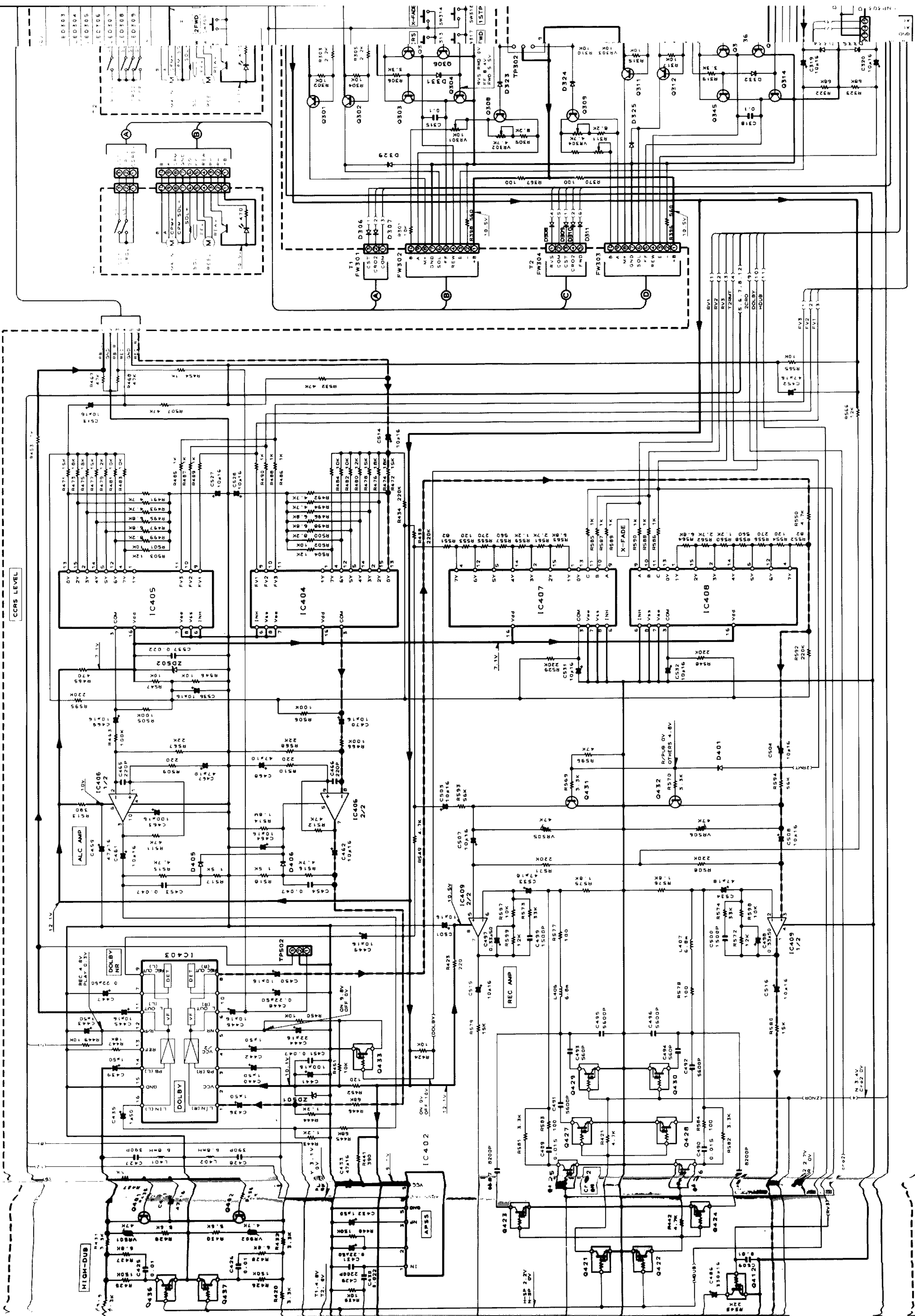


MC14051B

MC14094B



TC4066BP



CCRS LEVEL

DTA114YS  
 DTC124TS  
 DTC144ES  
 2SC1740S



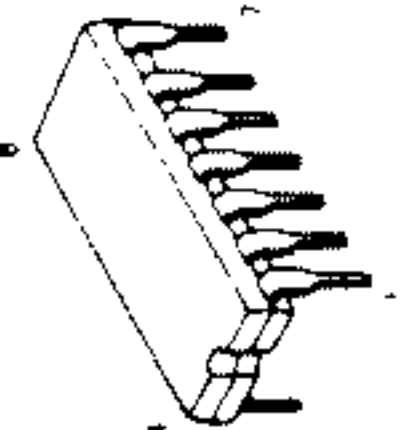
DTA114EK  
 DTC114YK



DTC114YS



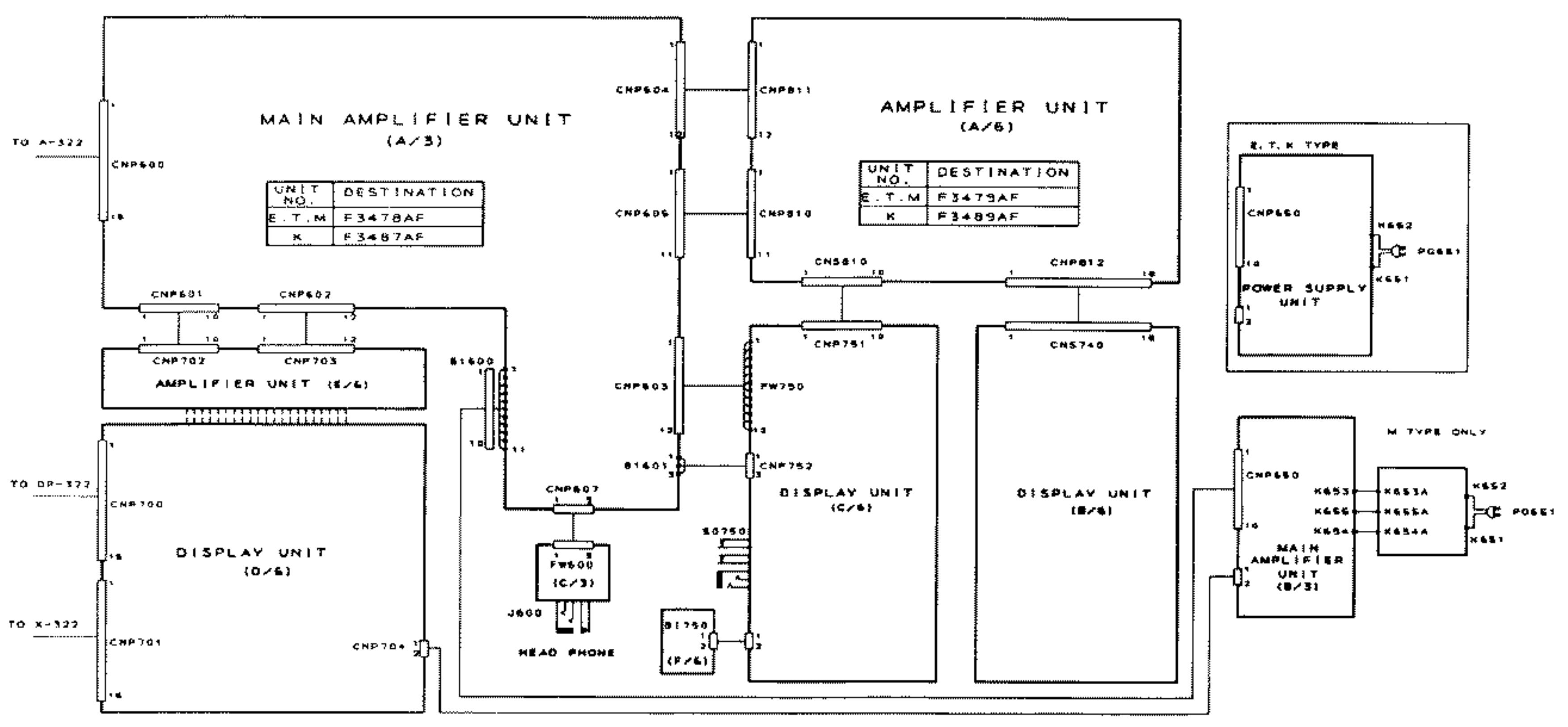
2SB1237  
 2SD1858



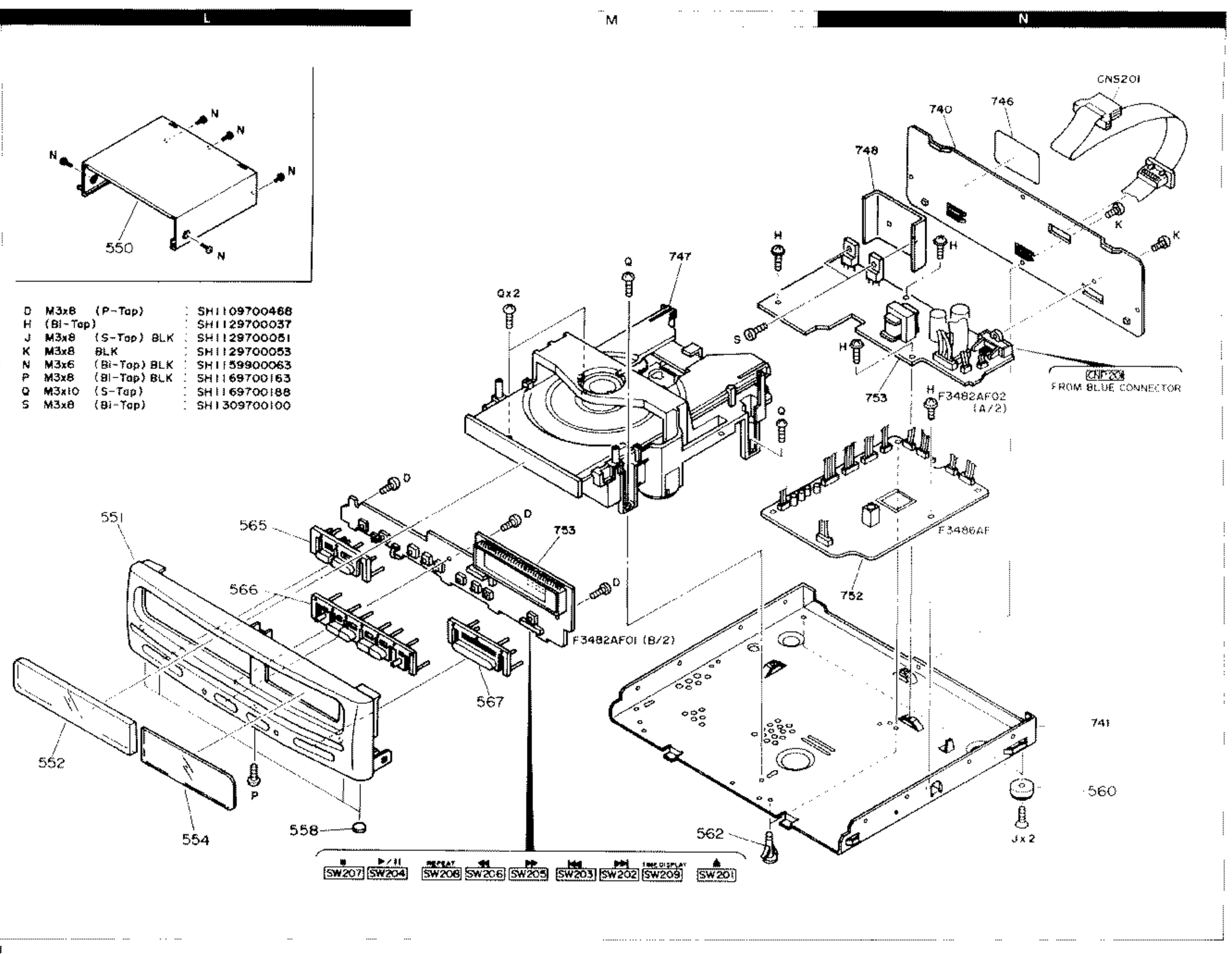
TC4066BP



WIRING DIAGRAM

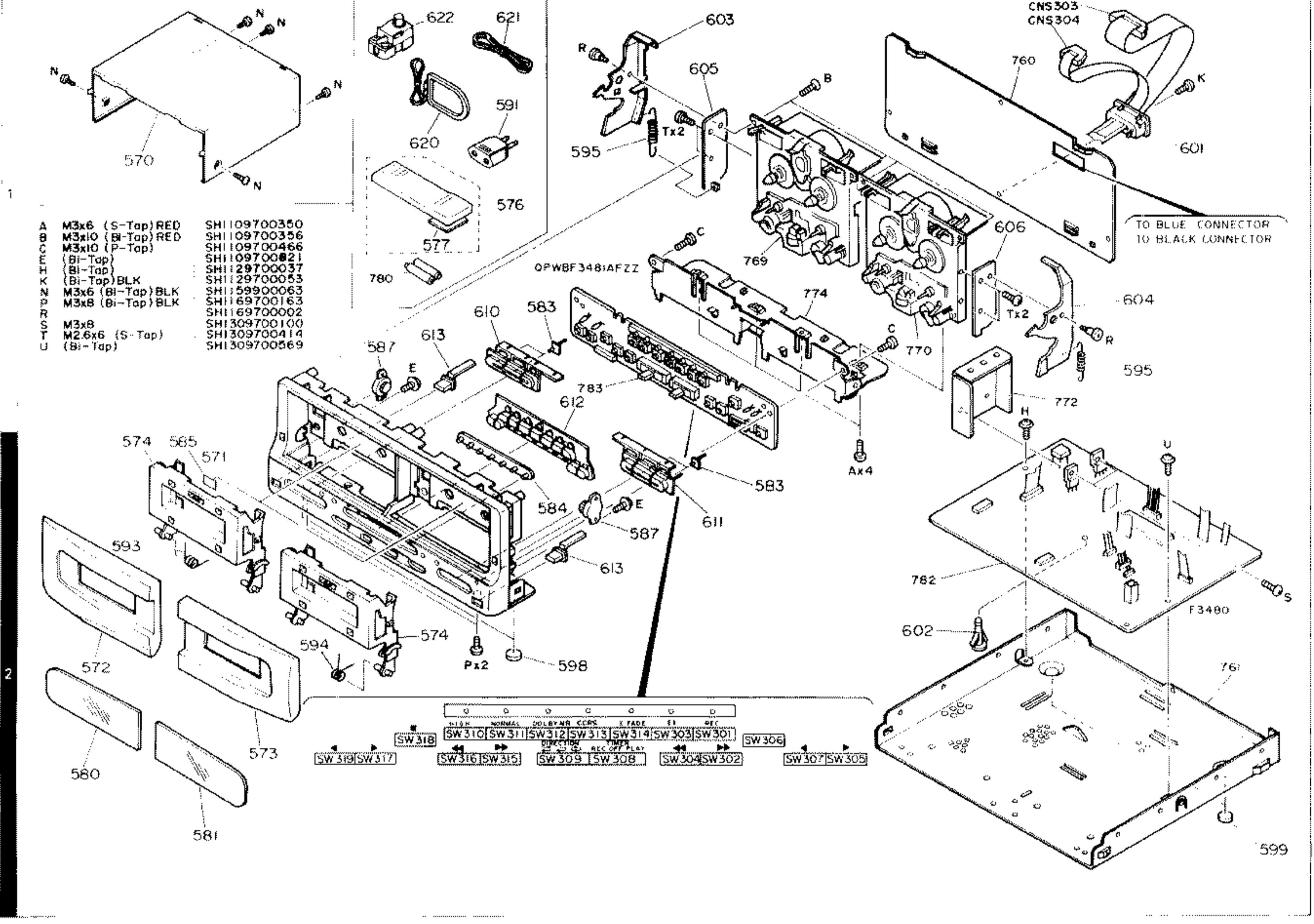


EXPLODED VIEW (DP-322)





EXPLODED VIEW (X-322)



- A M3x6 (S-Top) RED SH1109700350
- B M3x10 (B-Top) RED SH1109700356
- C M3x10 (P-Top) SH1109700466
- D (Bi-Top) SH1109700821
- E (Bi-Top) SH1129700037
- F (Bi-Top) BLK SH1129700053
- G M3x6 (Bi-Top) BLK SH1159900063
- H M3x8 (Bi-Top) BLK SH1169700163
- I SH1169700002
- J M3x8 SH11309700100
- K M2.6x6 (S-Top) SH11309700414
- L (Bi-Top) SH11309700669

Parts with the exploded numbers larger than 700 are not supplied.

PARTS LIST

1. For the Parts No. in this list, refer to the Parts No. in the exploded view.  
2. For the Parts No. without a plant code.

NO.1

Ref. No.	Address	Parts No.	Description	Destination	Remarks
参照番号	位置	部品番号	部品名/規格	仕向	備考
<b>A-322</b>					
500	1P	SH1101070189	METALLIC CABINET		
501	2F	SH1101580655	FRONT PANEL	KTE	
501	2F	SH1101580660	FRONT PANEL	MX	
503	2F	SH1101240160	FRONT GLASS		
504	2F	SH1101540828	INDICATOR	LED	
505	2F	SH1101540831	INDICATOR	SURROUND	
506	1H	SH1125000036	AC CORD		
506	1H	SH1165000092	AC CORD		
506	1H	SH1165000031	AC CORD		
506	1H	SH1120500026	AC CORD		
508	2F	SH1103260160	CUSHION	FOOT (FRONT)	
509	2H	SH1103400098	CUSHION	FOOT (REAR)	
		SH1109010542	ITEM CARTON CASE A-322	TE	
		SH1109020512	POLYSTYRENE FOAMED FIXTURE (L)	KTE	
		SH1109020513	POLYSTYRENE FOAMED FIXTURE (R)	MX	
		SH1109020518	POLYSTYRENE FOAMED FIXTURE (L)	MX	
		SH1109020519	POLYSTYRENE FOAMED FIXTURE (R)	MX	
		SH1109050097	PROTECTION COVER		
511	1H	SH1102040098	POWER CORD BUSHING		
512	2H	SH1104130198	UNIT HOLDER		
		SH1112140078	WIRE BAND		
515	2G	SH1101741087	KNOB BALANCE	KTE	
515	2G	SH1101741087	KNOB BALANCE, MIC MIXING	KX	
516	2F	SH1101741217	KNOB MASTER VOLUME		
517	2F	SH1101741218	KNOB N.B CIRCUIT		
518	2F	SH1101741219	KNOB POWER		
519	2G	SH1101741220	KNOB GE CONTROL (A)		
520	2G	SH1101741221	KNOB GE CONTROL (B)		
521	2F	SH1101741222	KNOB FUNCTION		
522	2F	SH1101741223	KNOB GE MEMORY		
523	2F	SH1101741226	KNOB SURROUND	MX	
C	1G, 2G	SH1109700466	SCREW	M3X10	
F	1H	SH1109700871	SCREW	M3X20	
G	1G	SH1129700032	SCREW	M4X8	
H	1H	SH1129700037	SCREW	M3X8	
K	1F	SH1129700053	SCREW	M3X8	
L	1H	SH1129700084	SCREW	M3X16	
M	2F	SH1159700065	SCREW	M3X6	
N	1F	SH1159900063	SCREW	M3X6	
P	2F	SH1169700163	SCREW	M3X8	
V	2F	SH11309701591	SCREW	M2.6X8	
X	1F	SH1109900123	WASHER		
<b>T-322</b>					
530	1H	SH1101070191	METALLIC CABINET		
531	2F	SH1101580659	FRONT PANEL	TE	
531	2F	SH1101580662	FRONT PANEL	KMX	
533	2F	SH1101240162	FRONT GLASS		
537	2F	SH1103260160	CUSHION	FOOT (FRONT)	
538	2K	SH1103260219	CUSHION	FOOT (REAR)	

Unit Name	Unit No.	Order code	Ref. start No.	Destination	AMP A-322		TUNER T-322	CD DP-322	DECK X-322
					MAIN	POWER SUPPLY			
AMP A-322	OPWBF3478AFZZ	SH1105210387		E.T.M.X					
	OPWBF3487AFZZ	SH1105210555	600~	K					
	OPWBF3485AFZZ	SH1105210524		M					
	OPWBF3479AFZZ	SH1105210516	700~	E.T.M.X					
	OPWBF3489AFZZ	SH1105210556		K					
	OPWBF3483AFZZ	SH1105210520		E.T					
	OPWBF3494AFZZ	SH1105210525		M.X					
TUNER T-322	OPWBF3495AFZZ	SH1105210558	851~	K					
	OPWBF3492AFZZ	SH1105210557		K					
CD DP-322	OPWBF3482AFZZ	SH1105210519	200~	E.T.M.X					
	OPWBF3486AFZZ	SH1105210521	1~	E.T.M.X,K					
DECK X-322	OPWBF3480AFZZ	SH1105210517	300~	E.T.M.X,K					
	OPWBF3481AFZZ	SH1105210518	400~	E.T.M.X,K					

E: Exposed, K: Key, P: Paint, Y: Factory, T: Taped, B: Bludge, YAA: Edge, X: Flat, M: Other Area. indicates safety critical component.

\* New Parts  
Parts without Parts No. are not supplied.  
Les articles non mentionnés dans le Parts No. ne sont pas fournis.  
Teile ohne Parts No. werden nicht geliefert.

NO.2

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Includes sections for DP-322 and X-322.

L:Scandinavia K:USA P:Canada  
Y:FX(Far East, Hawaii) T:England E:Europe  
Y:AFES(Europe) X:Australia M:Other Areas

⚠ indicates safety critical components

\* New Parts  
Parts without Parts No. are not supplied.  
Les articles non mentionnés dans le Parts No. ne sont pas fournis.  
Teile ohne Parts No. werden nicht geliefert.

NO.3

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Includes sections for DP-322 and X-322.

L:Scandinavia K:USA P:Canada  
Y:FX(Far East, Hawaii) T:England E:Europe  
Y:AFES(Europe) X:Australia M:Other Areas

⚠ indicates safety critical components

PARTS LIST

\* New Parts  
Parts without Parts No. are not supplied.  
Les articles non mentionnés dans le Parts No. ne sont pas fournis.  
Teile ohne Parts No. werden nicht geliefert.

NO.4

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Section: ELECTRONIC CIRCUIT.

L:Scandinavia K:USA P:Canada  
Y:FX(Far East, Hawaii) T:England E:Europe  
Y:AFES(Europe) X:Australia M:Other Areas

⚠ indicates safety critical components

\* New Parts  
Parts without Parts No. are not supplied.  
Les articles non mentionnés dans le Parts No. ne sont pas fournis.  
Teile ohne Parts No. werden nicht geliefert.

NO.5

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Section: ELECTRONIC CIRCUIT.

L:Scandinavia K:USA P:Canada  
Y:FX(Far East, Hawaii) T:England E:Europe  
Y:AFES(Europe) X:Australia M:Other Areas

⚠ indicates safety critical components

PARTS LIST

New Parts
Parts without Parts No. are not supplied.
Les articles non mentionnés dans le Parts No. ne sont pas fournis.
Teile ohne Parts No. werden nicht geliefert.

NO.6

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts list for NO.6.

L:Scandinavia K:USA P:Canada
Y:FX(Far East, Hawaii) T:England E:Europe
Y:AA:ES(Europe) X:Australia M:Other Areas

indicates safety critical components

New Parts
Parts without Parts No. are not supplied.
Les articles non mentionnés dans le Parts No. ne sont pas fournis.
Teile ohne Parts No. werden nicht geliefert.

NO.7

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts list for NO.7.

L:Scandinavia K:USA P:Canada
Y:FX(Far East, Hawaii) T:England E:Europe
Y:AA:ES(Europe) X:Australia M:Other Areas

indicates safety critical components

PARTS LIST

PARTS LIST

New Parts
Parts without Parts No. are not supplied.
Les articles non mentionnés dans le Parts No. ne sont pas fournis.
Teile ohne Parts No. werden nicht geliefert.

NO.8

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts list for NO.8.

L:Scandinavia K:USA P:Canada
Y:FX(Far East, Hawaii) T:England E:Europe
Y:AA:ES(Europe) X:Australia M:Other Areas

indicates safety critical components

New Parts
Parts without Parts No. are not supplied.
Les articles non mentionnés dans le Parts No. ne sont pas fournis.
Teile ohne Parts No. werden nicht geliefert.

NO.9

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts list for NO.9.

L:Scandinavia K:USA P:Canada
Y:FX(Far East, Hawaii) T:England E:Europe
Y:AA:ES(Europe) X:Australia M:Other Areas

indicates safety critical components

PARTS LIST

New Parts: Parts without Parts No. are not supplied. Les articles non mentionnés dans le Parts No. ne sont pas fournis. Teile ohne Parts No. werden nicht geliefert.

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts like C984, C985, C986, etc.

L:Scandinavia K:USA P:Canada Y:PX(Far East, Hawaii) T:England E:Europe Y:AFES(Europe) X:Australia M:Other Areas indicates safety critical components

New Parts: Parts without Parts No. are not supplied. Les articles non mentionnés dans le Parts No. ne sont pas fournis. Teile ohne Parts No. werden nicht geliefert.

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts like C921, C922, C923, etc.

L:Scandinavia K:USA P:Canada Y:PX(Far East, Hawaii) T:England E:Europe Y:AFES(Europe) X:Australia M:Other Areas indicates safety critical components

New Parts: Parts without Parts No. are not supplied. Les articles non mentionnés dans le Parts No. ne sont pas fournis. Teile ohne Parts No. werden nicht geliefert.

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts like R614, R615A, R639, etc.

L:Scandinavia K:USA P:Canada Y:PX(Far East, Hawaii) T:England E:Europe Y:AFES(Europe) X:Australia M:Other Areas indicates safety critical components

New Parts: Parts without Parts No. are not supplied. Les articles non mentionnés dans le Parts No. ne sont pas fournis. Teile ohne Parts No. werden nicht geliefert.

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts like L406, L601, L602, etc.

L:Scandinavia K:USA P:Canada Y:PX(Far East, Hawaii) T:England E:Europe Y:AFES(Europe) X:Australia M:Other Areas indicates safety critical components

New Parts
Parts without Parts No. are not supplied.
Les articles non mentionnés dans le Parts No. ne sont pas fournis.
Teile ohne Parts No. werden nicht geliefert.

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts like IC16, IC201, IC202, etc.

L:Scandinavia K:USA P:Canada
Y:FX(Far East, Hawaii) T:England E:Europe
Y:AFES(Europe) X:Australia M:Other Areas
indicates safety critical components

New Parts
Parts without Parts No. are not supplied.
Les articles non mentionnés dans le Parts No. ne sont pas fournis.
Teile ohne Parts No. werden nicht geliefert.

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts like SW900, D1, D2, etc.

L:Scandinavia K:USA P:Canada
Y:FX(Far East, Hawaii) T:England E:Europe
Y:AFES(Europe) X:Australia M:Other Areas
indicates safety critical components

Parts without Parts No. are not supplied.
Les articles non mentionnés dans le Parts No. ne sont pas fournis.
Teile ohne Parts No. werden nicht geliefert.

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts like Q613, Q614, Q615, etc.

L:Scandinavia K:USA P:Canada
Y:FX(Far East, Hawaii) T:England E:Europe
Y:AFES(Europe) X:Australia M:Other Areas
indicates safety critical components

Parts without Parts No. are not supplied.
Les articles non mentionnés dans le Parts No. ne sont pas fournis.
Teile ohne Parts No. werden nicht geliefert.

Table with columns: Ref. No., Address, New Parts, Parts No., Description, Destination, Remarks. Contains parts like Q301, Q302, Q303, etc.

L:Scandinavia K:USA P:Canada
Y:FX(Far East, Hawaii) T:England E:Europe
Y:AFES(Europe) X:Australia M:Other Areas
indicates safety critical components

NO.19

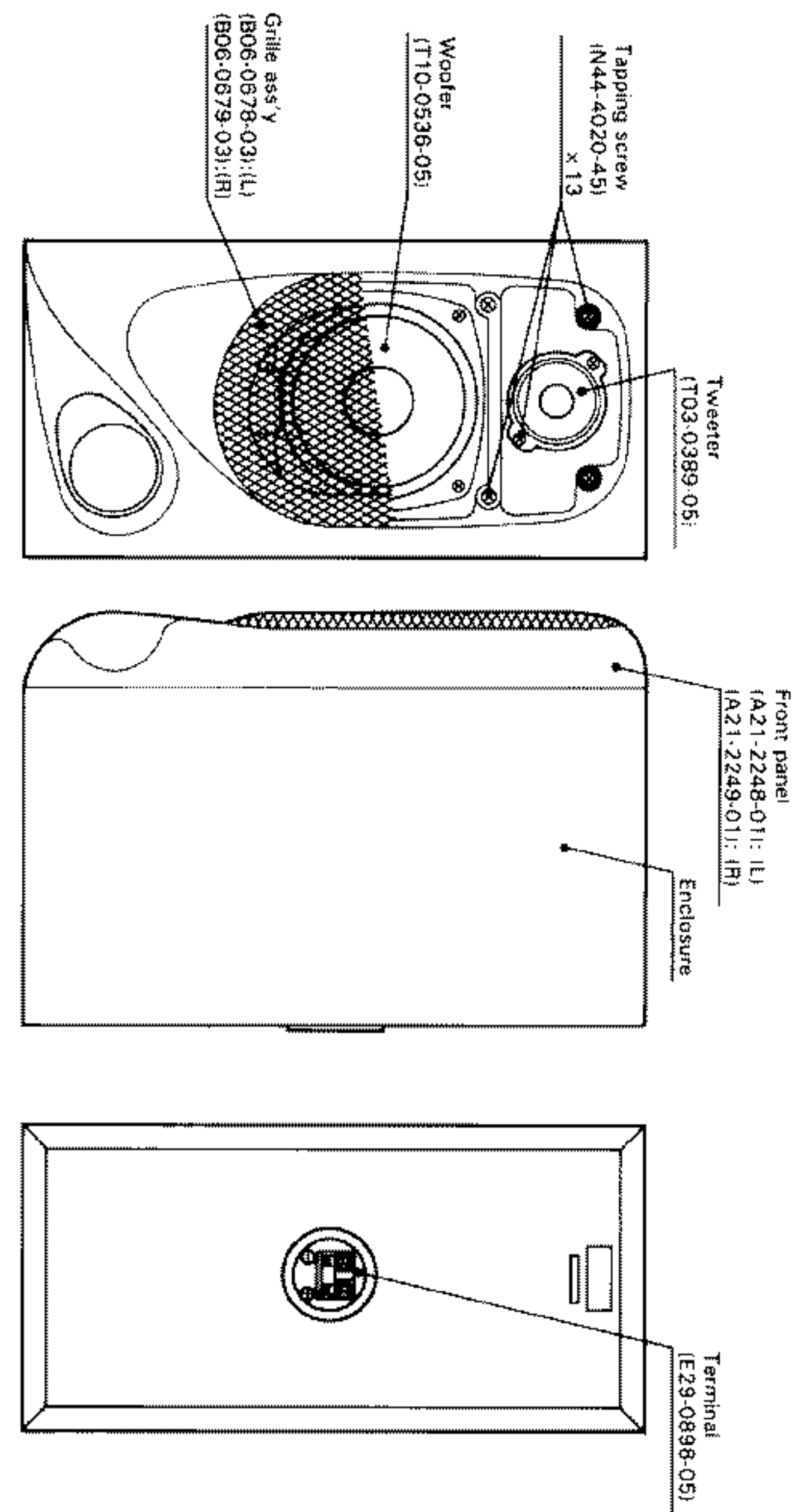
\* New Parts  
Parts without Parts No. and not supplied  
Les parties non mentionnées dans le Parts No. ne sont pas fournies  
Teile ohne Parts No. werden nicht geliefert

Ref. No.	Address	New Parts	Parts No.	Description	Destination	Remarks
参照番号	位置	新	部品番号	部品名/規格	仕向	備考
313	2D		010-2226-00	EJECT PREVENT ARM		
314	1E		013-0812-00	GEAR ASSY		
315	2D		014-0304-00	IDLER ASSY		
318	2C		040-0928-00	HEAD BASE		
321	2D		J25-6284-00	LEAD WIRE (PLAY)		A
321	2E		J25-6285-00	LEAD WIRE (REC/PLAY/ERASE)		B
325	2C		G01-2398-00	EXTENSION SPRING		
325	2E		G01-2400-00	TORSION COIL SPRING		
327	1C		G01-2422-00	EJECT PREVENT SPRING		A
327	2D		G01-2439-00	EJECT PREVENT SPRING		B
328	1D		G02-0947-00	FLAT SPRING		
332	2D		J19-3253-00	LEAD HOLDER		
333	2C		J25-6284-00	HEAD WIRE (PLAY)		
333	2C		J25-6285-00	HEAD WIRE (PLAY/REC/ERASE)		A
335	2C, 2D		N09-1864-00	STEPPED SCREW		B
336	2C		N09-2585-00	MACHINE SCREW (M2X5)		
337	2D		N09-2700-00	MACHINE SCREW (M2.6X5)		
338	2D		N09-2701-00	MACHINE SCREW (M3X8)		
339	1D, 2C		N09-2710-00	MACHINE SCREW (M1.6X6)		
342	2C		N19-0904-00	FLAT WASHER (1.7X0.25)		
343	1E		N19-0905-00	FLAT WASHER (2.6X0.25)		
344	2C, 2D		N19-1095-00	FLAT WASHER (2.1X0.25)		
345	2D		N19-1214-00	FLAT WASHER (2.6X0.5)		
346	2D		N29-0205-00	E RING		
350	1D		T94-0216-00	SOLENOID COIL		
352	1D		T95-0120-00	OPTO REFLECTOR		
BM	1E		D16-0287-00	BELT		
HM	1E		T42-0535-00	DC MOTOR ASSY (MAIN)		
PP	2D		D14-0311-00	PINCH ROLLER ASSY		
PH	2C		T31-0056-00	PLAYBACK HEAD		A
PH1	1D		GP2S04B	PHOTO SENSOR		
PH1	1D		SP1-335-350	PHOTO SENSOR		
PR	2C		D14-0312-00	PINCH ROLLER ASSY		
RM	1D		T42-0534-00	DC MOTOR ASSY (REEL)		
RPEH	2C		T39-0010-00	RECORD/PLAYBACK/ERASE HEAD		B
S1	2		S90-0105-00	PUSH SWITCH		
S5	6		S90-0105-00	PUSH SWITCH		

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EXTERNAL VIEW



SPEAKERS SYSTEM

SPECIFICATIONS

- System: 2-Way 2-Speaker System
- Enclosure: Bass-Reflex, Bookshelf Type
- Loudspeakers: 120 mm (4-3/4 in) Cone Type
- Woofer: 50 mm (2 in) Cone Type
- Tweeter: 6 ohms
- Nominal Impedance: 60 Watts
- Maximum Input Power: 30 Watts
- Rated Input Power: 88 dB/W at 1 m
- Sensitivity: 50 Hz to 20,000 Hz
- Frequency Response: 5,000 Hz
- Crossover Frequency: Push-Lever Type
- Terminals: Width: 190 mm (7-1/2 in)
- Dimensions: Height: 380 mm (14-15/16 in)
- Depth: 255 mm (10-1/16 in)
- Net Weight: 5.0 kg (11.0 lbs)
- Enclosure Finish: High density particle board laminated with simulated wood grain vinyl.
- Accessories: Speaker Wire

Note: KENWOOD follows a policy of continuous advancement in development. For this reason specifications may be changed without notice.

NO.18

\* New Parts  
Parts without Parts No. and not supplied  
Les parties non mentionnées dans le Parts No. ne sont pas fournies  
Teile ohne Parts No. werden nicht geliefert

Ref. No.	Address	New Parts	Parts No.	Description	Destination	Remarks
参照番号	位置	新	部品番号	部品名/規格	仕向	備考
Z0750			HZS9AL3	ZENER DIODE	MX	
Z0751			HZ3B3	ZENER DIODE	MX	
Z0752			HZS9AL3	ZENER DIODE		
Z0810			HZS7LA3	ZENER DIODE		
Z0900			HZS6LC2	ZENER DIODE		
Z0901			HZS12BL3	ZENER DIODE		
Z0902			HZS6LB3	ZENER DIODE		
Z0904			HZS6AL1	ZENER DIODE		
FE900			SH1106851023	FRONT END	E	F
FE900			SH1125500003	FRONT END	E	
FE900			SH1125500004	FRONT END	E	KMTX
<b>CD MECHANISM</b>						
A	1B		SH1159700065	SCREW		
B	2B		SH1319700021	SCREW	MOTOR	
C	3B		SH1309700243	SCREW		
D	1B		SH1309701711	SCREW		
E	3A		SH1169700032	SCREW		
2	1B		SH1102210130	MAGNET PLATE		
3	1B		SH1253230083	DISC STOPPER		
4	1B		SH1103260212	DISC STOPPER CUSHION		
5	1B		SH1102710085	BELT		
6	1B		SH1102840110	PULLEY DISK		
7	1B		SH1102810081	PINION GEAR		
9	1A		SH1102400517	SHIFT LEVER		
10	2B		SH1102070168	LOAD CHASSIS		
11	2B		SH1302810278	INTERMEDIATE GEAR		
12	2B		SH1302810229	DRIVE GEAR		
13	3B		SH1252930015	TURNTABLE ASSY		
15	3B		SH1303260448	INSULATING RUBBER		
16	3B		SH1305301248	LEAD IN SWITCH		
19	3A		SH1302810232	LACK		
23	3A		SH1252580244	LACK SPRING		
21	3A		SH1302810231	FIXING LACK		
22	2B, 3B		SH1302900394	GUIDE SHAFT		
23	2A		SH1101100378	TRAY		
24	2B		SH1155300088	LEAF SWITCH		
DM	3D		SH1306300392	DISC MOTOR		
FM	3B		SH1306300393	FEED MOTOR ASSY		
LM	2B		SH1106300144	LOAD MOTOR		
PJ	3A		SH1106170095	PICKUP WITHOUT AMP		
<b>CASSETTE MECHANISM</b>						
301	1E		D01-0118-00	PLYWHEEL ASSY		
302	1E		D01-0119-00	PLYWHEEL ASSY		
303	2D		D03-0231-00	REEL DISK ASSY		
304	2C		D03-0232-00	REEL DISK ASSY		
305	1E		D10-2334-00	SLIDER ASSY		
306	1C, 1D		D10-2335-00	LEVER(Cr02, F. REC/R. REC)		B
306	1C, 1D		D10-2335-00	LEVER(Cr02)		A
307	1C, 1D		D10-0336-00	LEVER(HALF)		
308	1E		D10-2338-00	PLAY ARM		
309	2C		D10-2339-00	SLIDER		
310	1D		D10-2340-00	R0D(SOLENOID)		
311	2D		D10-2341-00	R0D		
313	2C		D10-2057-00	EJECT PREVENT ARM		

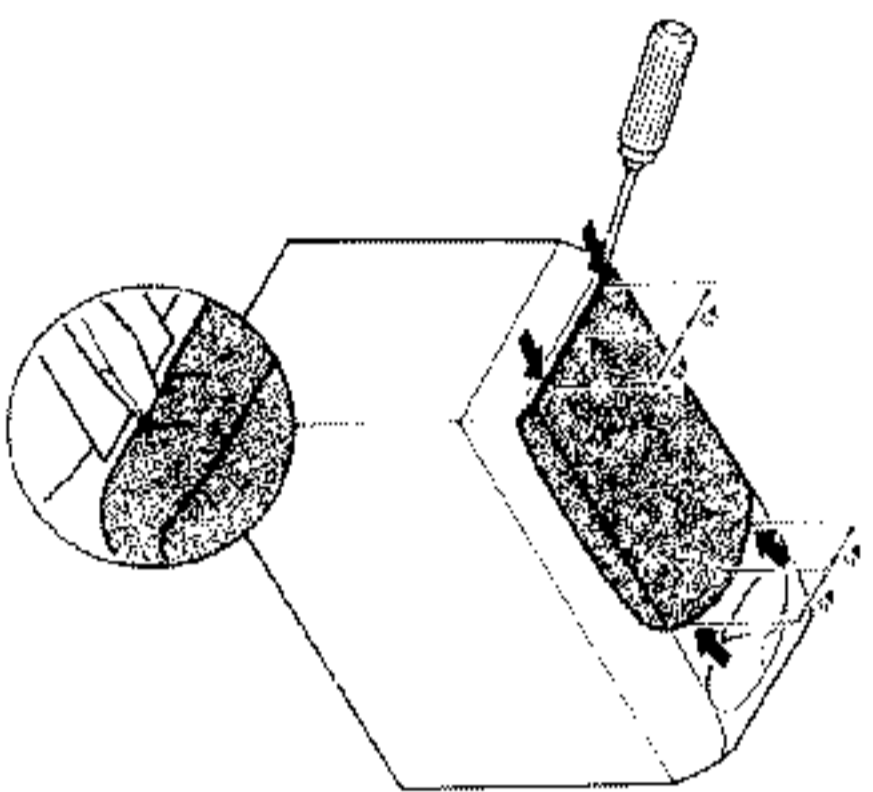
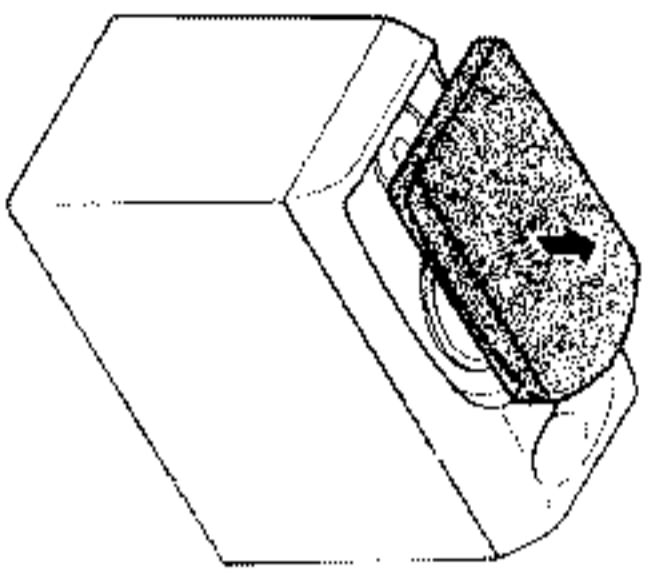
L:Scandinavia K:USA P:Canada  
Y:PX(Far East, Hawaii) Y:England E:Europe  
Y:AFES(Europe) X:Australia M:Other Areas

△ indicates safety critical components

# SPEAKERS SYSTEM DISASSEMBLY FOR REPAIR

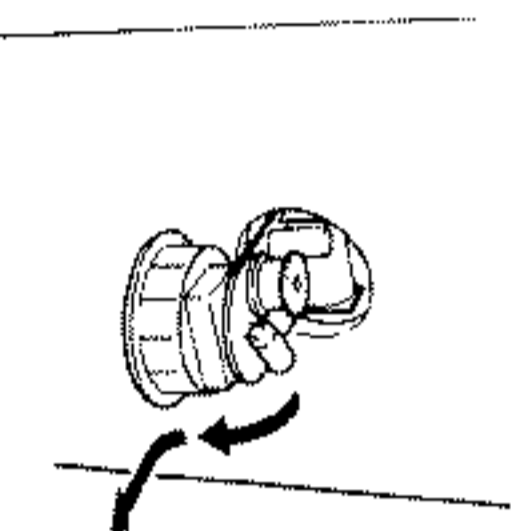
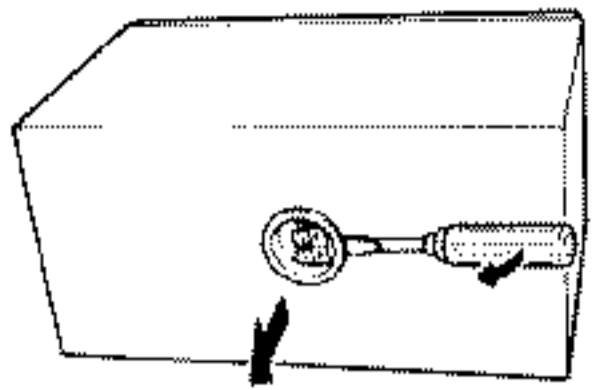
## HOW TO REMOVE THE GRILLE ASS'Y

Insert the tip of  $\odot$  driver into the four ditches located on the upper and lower sides of the grille and widen the space between the grille and speaker.  
In doing this, attach a cloth to the speaker cabinet so as not to damage it.



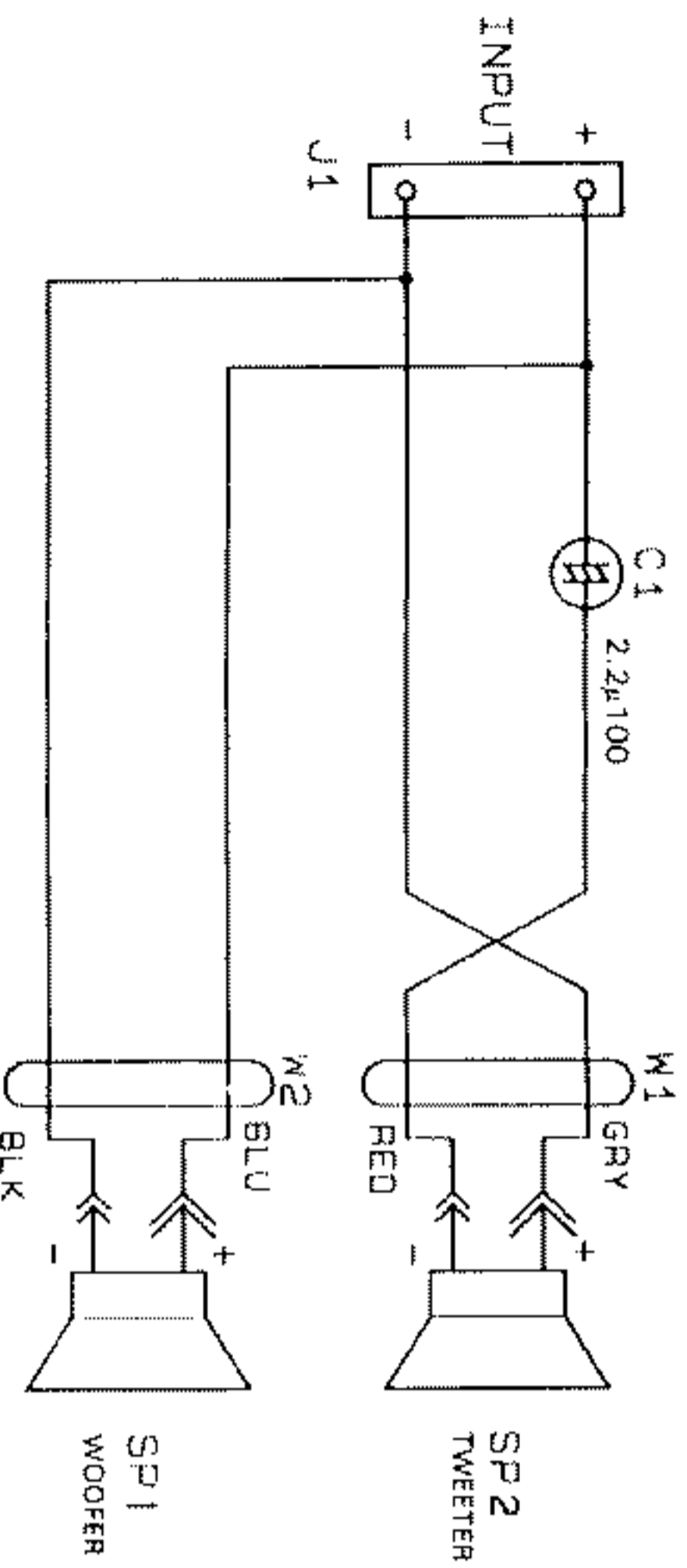
## HOW TO REMOVE TERMINAL ASS'Y

Insert  $\odot$  screwdriver to slit of terminal ass'y (top or bottom).  
Be care of not damage speaker cabinet.



Remove terminal ass'y from speaker cabinet.

## SCHEMATIC DIAGRAM/PARTS LIST



\* New parts  
Parts without Parts No. are not supplied.  
Les articles non mentionnés dans le Parts No. ne sont pas fournis.  
Teil ohne Parts No. werden nicht geliefert.

Ref. No. 参照番号	Address 位置	New Parts 新部品	Parts No. 部品番号	Description 部品名/規格	Desti- nation 仕向	Re- marks 備考
<b>LS-322</b>						
-	-	*	A21-2248-01	FRONT PANEL (L)		
-	-	*	A21-2249-01	FRONT PANEL (R)		
-	-	*	B06-0678-03	GRILLE ASSY (L)		
-	-	*	B06-0679-03	GRILLE ASSY (R)		
-	-	*	E30-1297-05	SPEAKER CORD	MTXPSY	
-	-	*	E30-5072-05	SPEAKER CORD	K	
-	-	*	H10-4249-08	POLYSTYRENE FOAMED FIXTURE		
-	-	*	H21-1042-08	PROTECTION SHEET		
-	-	*	H51-0029-08	CARTON BOX	KTE	
-	-	*	H51-0030-08	CARTON BOX	MYPY	
-	-	*	N44-4020-45	TAPPING SCREW		
SP1		*	T10-0536-05	WOOFER		
SP2		*	T03-0389-05	TWEETER		
<b>NETWORK ASS'Y (X21-5980-00)</b>						
C1		*	C90-1097-05	NP-ELEC	2.2UF	100V
J1		*	E29-0898-05	TERMINAL		

L:Scandinavia  
Y:PK(Far East, Hawaii)  
Y:AAFE(S(Europe))

K:USA  
T:England  
X:Australia  
M:Other Areas

$\Delta$  indicates safety critical components

## PACKING

