

5.1Ch Blu-ray Receiver System **SERVICE MANUAL**

MODEL : HB954TB (HB954TB-AD / SB94TB-C/F/S/W)

CAUTION BEFORE SERVICING THE IN THIS MANUAL.



SERVICE MANUAL

MODEL : HB954TB (HB954TB-AD / SB94TB-C

F/S/W)

LG



P/NO : AFN73178944

JUNE, 2009

Internal Use Only Website http://biz.lgservice.com BEFORE SERVICING THE UNIT, READ THE "SAFETY PRECAUTIONS"



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SECTION 1

SUMMARY

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PRODUCT SAFETY SERVICING GUIDELINES FOR BLU-RAY DISC PLAYER PRODUCTS

IMPORTANT SAFETY NOTICE

This manual was prepared for use only by properly trained audio-video service technicians.

When servicing this product, under no circumstances should the original design be modified or altered without permission from LG Corporation. All components should be replaced only with types identical to those in the original circuit and their physical location, wiring and lead dress must conform to original layout upon completion of repairs.

Special components are also used to prevent x-radiation, shock and fire hazard. These components are indicated by the letter "x" included in their component des-

ignators and are required to maintain safe performance. No deviations are allowed without prior approval by LG Corporation.

Circuit diagrams may occasionally differ from the actual circuit used. This way, implementation of the latest safety and performance improvement changes into the set is not delayed until the new service literature is printed.

CAUTION: Do not attempt to modify this product in any way. Never perform customized installations without manufacturer's approval. Unauthorized modifications will not only void the warranty, but may lead to property damage or user injury.

Service work should be performed only after you are thoroughly familiar with these safety checks and servicing guidelines.

GRAPHIC SYMBOLS



The exclamation point within an equilateral triangle is intended to alert the service personnel to important safety information in the service literature.

The lightning flash with arrowhead symbol within an equilateral triangle is intended to alert the service personnel to the presence of noninsulated "dangerous voltage" that may be of sufficient magnitude to constitute a risk of electric shock.



The pictorial representation of a fuse and its rating within an equilateral triangle is intended to convey to the service personnel the following fuse replacement caution notice:

CAUTION : FOR CONTINUED PROTECTION AGAINST RISK OF FIRE, REPLACE ALL FUSES WITH THE SAME TYPE AND RATING AS MARKED NEAR EACH FUSE.

SERVICE INFORMATION

While servicing, use an isolation transformer for protection from AC line shock. After the original service problem has been corrected, make a check of the following:

FIRE AND SHOCK HAZARD

- Be sure that all components are positioned to avoid a possibility of adjacent component shorts. This is especially important on items trans-ported to and from the repair shop.
- Verify that all protective devices such as insulators, barriers, covers, shields, strain reliefs, power supply cords, and other hardware have been reinstalled per the original design. Be sure that the safety purpose of the polarized line plug has not been defeated.
- Soldering must be inspected to discover possible cold solder joints, solder splashes, or sharp solder points. Be certain to remove all loose foreign particles.
- Check for physical evidence of damage or deterioration to parts and components, for frayed leads or damaged insulation (including the AC cord), and replace if necessary.
- No lead or component should touch a high current device or a resistor rated at 1 watt or more. Lead tension around protruding metal surfaces must be avoided.
- 6. After reassembly of the set, always perform an AC leakage test on all exposed metallic parts of the cabinet (the channel selector knobs, antenna terminals, handle and screws) to be sure that set is safe to operate without danger of electrical shock. DO NOT USE A LINE ISOLATION TRANSFORMER DURING THIS TEST. Use an AC voltmeter having 5000 ohms per volt or more sensitivity in the following manner: Connect a 1500 ohm, 10 watt resistor, paralleled by a .15 mfd 150V AC type capacitor between a known good earth ground water pipe, conduit, etc.) and the exposed metallic parts, one at a time. Measure the AC voltage across the combination of 1500 ohm resistor and .15 mfd capacitor. Reverse the AC plug by using a non-polarized adaptor and repeat AC voltage measurements for each exposed metallic part. Voltage measured must not exceed 0.75 volts RMS. This corresponds to 0.5 milliamp AC. Any value exceeding this limit constitutes a potential shock hazard and must be corrected immediately.



TIPS ON PROPER INSTALLATION

- Never install any receiver in a closed-in recess, cubbyhole, or closely fitting shelf space over, or close to, a heat duct, or in the path of heated air flow.
- 2. Avoid conditions of high humidity such as: outdoor patio installations where dew is a factor, near steam radiators where steam leakage is a factor, etc.
- Avoid placement where draperies may obstruct venting. The customer should also avoid the use of decorative scarves or other coverings that might obstruct ventilation.
- 4. Wall- and shelf-mounted installations using a commercial mounting kit must follow the factory-approved mounting instructions. A product mounted to a shelf or platform must retain its original feet (or the equivalent thickness in spacers) to provide adequate air flow across the bottom. Bolts or screws used for fasteners must not touch any parts or wiring. Perform leakage tests on customized installations.
- Caution customers against mounting a product on a sloping shelf or in a tilted position, unless the receiver is properly secured.
- A product on a roll-about cart should be stable in its mounting to the cart. Caution the customer on the hazards of trying to roll a cart with small casters across thresholds or deep pile carpets.
- Caution customers against using extension cords. Explain that a forest of extensions, sprouting from a single outlet, can lead to disastrous consequences to home and family.

SERVICING PRECAUTIONS

CAUTION: Before servicing the BLU-RAY DISC PLAYER covered by this service data and its supplements and addends, read and follow the SAFETY PRECAUTIONS. NOTE: if unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions in this publications, always follow the safety precautions. Remember Safety First :

General Servicing Precautions

- 1. Always unplug the BLU-RAY DISC PLAYER AC power cord from the AC power source before:
 - (1) Removing or reinstalling any component, circuit board, module, or any other assembly.
 - (2) Disconnecting or reconnecting any internal electrical plug or other electrical connection.
 - (3) Connecting a test substitute in parallel with an electrolytic capacitor.

Caution : A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.

- 2. Do not spray chemicals on or near this BLU-RAY DISC PLAYER or any of its assemblies.
- 3. Unless specified otherwise in this service data, clean electrical contacts by applying an appropriate contact cleaning solution to the contacts with a pipe cleaner, cotton-tipped swab, or comparable soft applicator.

Unless specified otherwise in this service data, lubrication of contacts is not required.

- 4. Do not defeat any plug/socket B+ voltage interlocks with whitch instruments covered by this service manual might be equipped.
- 5. Do not apply AC power to this BLU-RAY DISC PLAYER and / or any of its electrical assemblies unless all solidstate device heat sinks are correctly installed.
- 6. Always connect the test instrument ground lead to an appropriate ground before connecting the test instrument positive lead. Always remove the test instrument ground lead last.

Insulation Checking Procedure

Disconnect the attachment plug from the AC outlet and turn the power on. Connect an insulation resistance meter (500V) to the blades of the attachment plug. The insulation resistance between each blade of the attachment plug and accessible conductive parts (Note 1) should be more than 1Mohm.

Note 1 : Accessible Conductive Parts include Metal panels, Input terminals, Earphone jacks,etc.

Electrostatically Sensitive (ES) Devices

Some semiconductor (solid state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field effect transistors and semiconductor chip components.

The following techniques should be used to help reduce the incidence of component damage caused by static electricity.

- Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed for potential shock reasons prior to applying power to the unit under test.
- 2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
- 3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
- 4. Use only an anti-static solder removal device. Some solder removal devices not classified as "anti-static" can generate electrical charges sufficient to damage ES devices.
- 5. Do not use freon-propelled chemicals. These can generate an electrical charge sufficient to damage ES devices.
- 6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil,or comparable conductive material).
- 7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.

Caution: Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.

8. Minimize bodily motions when handling unpackaged replacement ES devices. (Normally harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

SERVICE INFORMATION FOR EEPROM

1. DVD PART



2. MICOM PART



SOFTWARE UPGRADE

1. Copy D/L program to USB Memory.

- file name

: Backend program => LG_--.ROM ex MICOM program => MICOM_--.HEX ex TOUCH program => TOUCH_--.HEX ex DSP program => DSP_--.HEX ex

ex) LG_HB_LV421BP.ROM ex) MICOM_HB954.HEX / MICOM_HB354.HEX ex) TOUCH_HB954.HEX / TOUCH_HB354.HEX ex) DSP_HB954.HEX / DSP_HB354.HEX

2. Insert USB Memory. (at No disc status)

- If USB indicate normally, screen display pop up. (Pop up message is "Do you want to update?")

3. Press "ENTER" key.

- Program D/L start.
- Screen display popup message ("Updating....").
- VFD display order

Backend program : 0 EXTRACT -> _PREPARE -> 0_INSTALL -> VERIFY-> FINALIZE -> UPDATE DONE ->POWEROFF (download time : 2m 30s)

MICOM program : M-UPDATE

(download time : 40s~50s)

TOUCH program : T-UPDATE

(developed time : 000, 000)

(download time : 20s~30s) DSP program : D-UPDATE

(download time : 13m)

4. SET auto power off.

SPECIFICATIONS

• GENERAL

Power requirements: Power consumption: Dimensions (W x H x D): Net Weight (Approx.): Operating temperature: Operating humidity:

INPUTS/OUTPUTS

VIDEO OUT: COMPONENT VIDEO OUT:

HDMI OUT (video/audio): HDMI IN (video/audio): ANALOG AUDIO IN: DIGITAL IN (COAXIAL): DIGITAL IN (OPTICAL): PORT. IN:

• TUNER FM/AM

FM Tuning Range: AM Tuning Range:

• AMPLIFIER

Stereo mode: Surround mode:

• SYSTEM

Laser: Signal system: Frequency response: Signal-to-noise ratio: Harmonic distortion: Dynamic range: LAN port:

• SPEAKERS

Refer to main label . 130W Approx. 430 x 76 x 379mm without foot 4.8kg 41°F to 95°F (5°C to 35°C) 5% to 90%

1.0V (p-p), 75 Ω , sync negative, RCA jack x 1 (Y) 1.0V (p-p), 75 Ω , sync negative, RCA jack x 1 (Pb)/(Pr) 0.7V (p-p), 75 Ω , RCA jack x 2 19 pin (HDMI standard, Type A) 19 pin (HDMI standard, Type A) 2.0Vrms (1kHz, 0dB), 600 Ω , RCA jack (L, R) x 1 0.5V (p-p), 75 Ω , RCA jack x 1 3V (p-p), Optical jack x 1 0.5Vrms (3.5ø stereo jack)

87.5 ~ 108.0MHz 520 ~ 1.710kHz

 $\begin{array}{l} 155W + 155W \; (4\Omega \; at \; 1 kHz, \; THD \; 10\%) \\ \text{Left+Right: } 155W + 155W \; (THD \; 10\%) \\ \text{Center: } 155W \\ \text{Surround: } 155W + 155W \; (4\Omega \; at \; 1 kHz, \; THD \; 10\%) \\ \text{Subwoofer: } 225W \; (3\Omega \; at \; 30Hz, \; THD \; 10\%) \end{array}$

Semiconductor laser, wavelength: 405nm / 650nm Standard PAL/NTSC color TV system 20Hz to 20kHz (48kHz, 96kHz, 192kHz sampling) More than 100dB (ANALOG OUT connectors only) Less than 0.008% More than 95dB Ethernet jack x 1, 10BASE-T/100BASE-TX

	Front Speaker SB94TB-F	Rear Speaker SB94TB-S	Center Speaker SB94TB-C	Passive Subwoofer SB94TB-W
Туре	2 Way 3 speaker	2 Way 2 speaker	2 Way 3 speaker	1 Way 1 speaker
Impedance	4Ω	4Ω	4Ω	3 Ω
Rated Input Power	155W	155W	155W	225W
Max. Input power	310W	310W	310W	450W
Net Dimensions	330 x 1265 x 300mm	330 x 1265 x 300mm	350 x 105 x 88mm	216 x 405 x 360mm
(W x H x D)				
Net Weight	5.0kg	4.7kg	1.0kg	7.3kg

SECTION 2 ELECTRICAL

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Objective: To provide clear and concise guidelines for customer service agents to handle calls on box goods calls.

1. DISTORTED PICTURE

1-1. Lines on Picture



1-2. Ghost Picture



1-3. Rolling Picture



1-4. Shaky Picture



1-5. Blurry Picture



2. NO PICTURE

2-1. Black Screen

The entire screen is black.



2-2. Blue Screen

The entire screen is a solid blue color.



2-3. Snowy Screen

A snowy picture is when black and white dots are all over the screen.



2-4. No Signal

A "no signal" message appears on the screen of the display.



2-5. Invalid Format or Format Not Supported



3. PICTURE COLOR

3-1. No Color

The video displays no color and only shows in black and white.



3-2. Poor Color

The color is poor. Examples would be washed out colors, colors bleeding into one another, or a solid tint to a screen.



4. NOISE/AUDIO PROBLEMS

4-1. No Audio

The customer is not able to get audio.



4-2. Distorted Audio

The audio sounds muffled, scratchy, or the audio skips.



4-3. Humming/Clicking Noise

The unit is making a humming noise or a clicking noise.



4-4. Audio/Video Out of Synch

The audio and video do not match up. People look to be talking, but their voices are delayed by a few seconds.



5. MISCELLANEOUS

5-1. No Power

The unit will not turn on.



5-2. Disc Error

The unit displays "disc error" when a disc is inserted into the BD player.



5-3. Unit Locks Up

Unit does not respond to any commands.



5-4. Disc Stuck

A BD disc is stuck in the unit.



5-5. Remote Control Not Working



5-6. Will Not Play Disc

The unit will not play a disc when a disc is inserted into the player.



5-7. Disc Freezes or Skips

The audio and video freeze and skip during play back of a BD or DVD disc.



5-8. Can Access Menu, but Not Play a Movie

The disc menu is displayed but the disc will not play.



5-9. Reporting a problem to Quality & Engineering

Reporting a problem that may require a firmware update to fix.



5-10. Aspect Ratio

The customer has bars on the top and bottom of the screen, the left and right of the screen, or both.



5-11. My Unit Won't Upconvert

The customer has a problem with getting the unit to change resolutions to 576p, 720p, 1080i, or 1080p.



6. BLU-RAY PLAYER

6-1. Slow Loading Times for BDs



6-2. Booting Times



6-3. YouTube Service



6-4. Ethernet Port

The purpose of the ethernet port on the unit.



6-5. Firmware Update Availability


TRAINING MASTER FOR BLU-RAY (BD)

7. YouTube

7-1. Network Setup

By connecting the unit to broadband Internet, you can use YouTube function



Able to use network

Testing Network

Unable to use network

TRAINING MASTER FOR BLU-RAY (BD)

7-2. Less Bandwidth and less resolution movie than expected

The Quality indicator during movie retrieval corresponds to the following bandwidth requirements:

- 1 dot is 0.5 Mbps
- 2 dots is 1.0 Mbps
- 3 dots is 1.6 Mbps
- 4 dots is 2.2 Mbps



1. SMPS PART CHECK



2. AMP PROTECTION



* 5.1Ch Option

3. POWER KEY OPERATION



4. FRONT BLOCK



5. TOUCH KEY BLOCK



6. NO AUDIO CHECK





7. NO VIDEO CHECK





8. HDMI NO AUDIO/VIDEO CHECK (with HDMI IN)





9. HDMI NO AUDIO/VIDEO CHECK (without HDMI IN)



WAVEFORMS

1. SYSTEM PART-1





2 X501 25MHz





2. SYSTEM PART-2 (SYSTEM MEMORY)

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3. VIDEO PART-1 (100% FULL COLOR-BAR)











4. VIDEO PART-2 (100% FULL COLOR-BAR)







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M 20.0µ± 2.5MS/s A Ch1 / 270mV

COMP_Pb

13

Pk(C1) 1.44Y 1.4437163 60.0m M: 2.04

5. HDMI PART











6. MICOM AND MPEG I/F PART





MEMO

	•••••
	•••••
	••••••
 	······
	•••••
	.

WIRING DIAGRAM



BLOCK DIAGRAM

Wireless Option





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CIRCUIT DIAGRAMS 1. SMPS CIRCUIT DIAGRAM

IMPORTANT SAFETY

WHEN SERVICING THIS CHASSIS, UNDER NO CIRCUMSTANCES SHOULD THE ORIGINAL DESIGN BE MODIFIED OR ALTERED WITHOUT PERMISSION FROM THE LG CORPORATION. ALL COMPONENTS SHOULD BE REPLACED ONLY WITH TYPES IDENTICAL TO THOSE IN THE OBIGINAL CIRCUIT. SPECIAL COMPONENTS ARE SHADED

ON THE SCHEMATIC FOR EASY IDENTIFICATION. SERVICE LITERATURE IS PRINTED.



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THIS CIRCUIT DIAGRAM MAY OCCASIONALLY DIFFER FROM THE ACTUAL CIRCUIT USED. THIS WAY, IMPLEMENTATION OF THE LATEST SAFETY AND PERFORMANCE IMPROVEMENT CHANGES INTO THE SET IS NOT DELAYED UNTIL THE NEW

NOTE :

- 1. Shaded() parts are critical for safety. Replace only with specified part number
- 2. Voltages are DC-measured with a digital voltmeter during Play mode.

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2. CPU BCM7440-1 CIRCUIT DIAGRAM



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CPU BCM7440-1 HB954/HB754/HB354 EBY34069151(#02) REV 7.1 (EAX60805402) 2009. 03. 12

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3. CPU BCM7440-2 CIRCUIT DIAGRAM



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4. DDR FLASH, CP CIRCUIT DIAGRAM



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5. MICOM CIRCUIT DIAGRAM



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MICOM

T102			
€		22	PROTECT
105		21	PWM_MUTE
		20	DGND
1114		19	ADATA3
1104		18	ADATA2
T101		17	ADATA1
T118		16	ADATAO
T108		15	LACK
T107		14	BCK
· •		13	DGND
T119		12	3- 3V
-		11	3- 3V
T103			0000
T109		10	Danu
•		9	PWM_RESET
Q		8	ISCTCTK
1111		7	I2C_DAT
Q		6	FAN_AD_IN
1110		5	AMP_PDN
T112		4	AMP_SD
		а	DGND
T106		-	EANI CTDI
T115		¢	I MILLOINL
•		1	AMP_OTW
-	tr_	1	CN101
D	NU	-	

TO AMP

VFD_D0				
- VFD_OLK				
- VFD_STB				
- VOL_DN		FR	ON	T
				'
- REMOCON				
-DTOUCH_RST				
- TOUCH/WLESS_SCI.				
TOUCH/WLESS_SDA				
WILESS_RST	IN/ T			
_	VV I			
-D PWW/ADC/DIR1/2_CLK				
PWW/ADC/DIR1/2_RST				

6. HDMI CIRCUIT DIAGRAM



ΟЭ	3
HPD	
VCC +5V	
GND	
SDA	
SCL	
NC	
CEC	
TX_OLK	
TXC_SHD	
TX_CLK+	
тхо	
TX0_SHD	
TX0+	
TXI	
TX1_SHD	
TX1+	
TX2	
TX2_SHD	
TX2+	

HDMI HB954/HB754/HB354 EBY34069151(#06) REV 7.1 (EAX60805402) 2009. 03. 12

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7. CPLD CIRCUIT DIAGRAM



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8. ADC/DIR CIRCUIT DIAGRAM



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40_SPDI

ADC/DIR HB954/HB754/HB354 EBY34069151(#08) REV 7.1 (EAX60805402) 2009. 03. 12

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9. DSP CIRCUIT DIAGRAM



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10. POWER INTERFACE CIRCUIT DIAGRAM



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11. I/O INTERFACE CIRCUIT DIAGRAM



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12. PWM CIRCUIT DIAGRAM



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	- PWM_FL+ - PWM_FL-		
	- PWM_FR+ - PWM_FR-		
	- PWM_SW+ - PWM_SW-		
	- PWM_C+ - PWM_C-	ТО	
	- PWM_SL+ - PWM_SL-		
	- PWM_SR+ - PWM_SR-		
5.1CH OPTION	<i>:</i>		

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13. AMP CIRCUIT DIAGRAM



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14. FRONT CIRCUIT DIAGRAM



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15. POWER JUNCTION CIRCUIT DIAGRAM

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		CN302
	1	3. 3V
	2	RESET(NC)
	З	SDA
	4	SCL
	5	DGND
717		

ή	7			
Ľ)(3	Ν	

		CN3F2
	1	DGND
	- 2	IPOD_DET
	3	IPOD_READY
	4	IPOD_TX
	5	IPOD_RX
•	6	DGND
	7	IPOD_VIDE0
	8	iGND(V)
	9	IPOD_DET_CTRL
	10	IPOD_R
	11	iGND(A)
	12	IPOD_L
	13	iGND(A)
	14	TOUCH_RST
	15	TOUCH/WLESS_SDA
	16	TOUCH/WLESS_SCL
	17	6324_D0
	18	6324_CLK
	- 19	6324_STB
•	20	DGND
	21	REMOCON
	- 22	VOL_CTRL
	23	USB/iPOD_P_CTRL
	24	VOL_UP
	25	VON_DN
•	26	DGND
1	-	1

16. POWER KEY CIRCUIT DIAGRAM



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HB954/HB754/HB354 EBY34069158 REV 1.10 (EAX60806102) 2009. 03. 12

PWR KEY

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17. IPOD CIRCUIT DIAGRAM



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18. TOUCH CIRCUIT DIAGRAM



1		CN3A1
/	1	3. 3V
ST	2	RESET(N.C)
7	3	SDA
	4	SCL
	5	DGND

CIRCUIT VOLTAGE CHART 1. MAIN BOARD

Туре	Pin	Vcc/	Vdd
.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		Spec	ACTUAL measurement
		IC101 MICOM	
LPD78F1164	VDD: 99,100,30	VDD: +2.7~ +4.0V	VDD: +3.242
TYPE: 100P LQFP			
VENDER: NEC			
	IC102, I	C803, IC804 EEPROM	
M24C16	VCC: 8	VCC: +1.8 ~ +5.5V	VCC: +3.226, +4.48, +4.48
TYPE: 8P SO-8			
VENDER: STM			
		IC200 ADC	
CS5346	VA: 14	VA: +3.1 ~ +5.25V	VA: +5.03
TYPE: 48P LQFP	VD: 46	VD: +3.1 ~ VA+0.25 or +5.25V	VD: +3.27
VENDER: CIRRUS LOGIC	VLS: 36	VLS: +1.71 ~ +5.25V	VLS: +3.27
	VLC: 5	VLC: +1.71 ~ +5.25V	VLC: +3.27
		IC201 DIR	
CS8422	VA: 3	VA: +1.71 ~ +5.25V	VA: +3.269
TYPE: 32P	VL.V REG: 22.19	VL.V REG: +3.135 ~ +3.465V	VL.V REG: +3.269
VENDER: CIRRUS LOGIC	, _ , , ,		,
		IC250 SW IC	
MM1225	VCC: 6	VCC: +4.7V~ +13V	VCC: +5.03
TYPE: 8P SOP			
VENDER: MITSUMI			
	IC25	1 Video Amplifier	
THS7316	VCC: 4	VCC: +3 ~ +5V	VCC: +3.25
TYPE: 8P SOIC			
VENDER: TEXAS INS.			
	IC25	3 Video Amplifier	
THS7314	VCC: 4	VCC: +3 ~ +5V	VCC: +3.25
TYPE: 8P SOIC			
VENDER: TEXAS INS.			
		IC400 DSP	
DA788	CVDD: 8,16,20 etc.	CVDD: +1.14 ~ +1.32V	CVDD: +1.249
TYPE: 144P TQFP	DVDD: 10.31.42 etc.	DVDD: +3.13 ~ +3.47V	DVDD: +3.272
VENDER: TEXAS INS.	- , - ,		
		IC405 SDRAM	
V54C3128164	VCC: 1,3,9,14,27	VCC: +3.0 ~ +3.6V	VCC: +3.272
TYPE: 54P TSOP			
VENDER: PROMOS			
	IC4	406 NOR FLASH	
MX29LV160C	VCC: 37	VCC: +2.7~ +3.6V	VCC: 3.272
TYPE: 48P TSOP			
VENDER: Macronix			
	IC4	07, IC805 LDO IC	
LM1117	VIN: 3	VIN: ~ +15V	VIN: +3.271
TYPE: 3P TO252		_	
VENDER: TAEJIN			
		IC150 DC-DC	
MP2380	VIN: 8	VIN: +4.5 ~ +25V	VIN: +6.72
TYPE: 8P SOIC	VII. 0	111.14.0 1201	10.72
	<u> </u>	IC151 DC-DC	
SC4521	VCC: 2	VIN [.] ~ +24V	VIN: +6.73
TYPE 8P SO-8			

Type	Pin	Vcc	/Vdd
Type	• • • •	Spec	ACTUAL measurement
		IC152 LDO IC	
TJ3965	VIN: 2	VIN: ~ +6.5V	VIN: +3.805
TYPE: 8P SOP8			
VENDER: TAEJIN			
		IC500 MPEG	1
BCM7440P	VDD33: AA25 etc.	VDD33: +3.135 ~ +3.465V	VDD33: +3.298
TYPE: 720P BGA	VDD25: AC20 etc.	A/X/VDD25: +1.375~+2.75V	A/X/VDD25: +2.599
VENDER: Braodcom	VDD12: L11 etc.	X/VDD12: +1.14 ~ +1.26V	X/VDD12: +1.21
	VDD18: AA4 etc.	VDD18: +1.7 ~ +1.9V	VDD18: +1.807
	PLLVDD: C7 etc.	PLLVDD: +1.14 ~ +1.26V	PLLVDD: +1.22
	AVDD25: C15	AVDD33: +2.97 ~ +3.63V	AVDD33: +3.2962
	VDD33: D17 etc.		
	XVDD25: D4 etc.		
	XVDD12: H8		
	IC5	01 NAND FLASH	
HY27UF082G2A	VCC: 12,37	VCC: +2.7 ~ +3.6V	VCC: +3.302
TYPE: 48P TSOP			
VENDER: Hynix			
	ICS	502, IC503 DDR2	1
HYB18TC512	VDD: A1 etc.	VDD: +1.7 ~ +1.9V	VDD: +1.808
TYPE: 84P TFBGA	VDDQ: A9 etc.	VDDQ: +1.7 ~ +1.9V	VDDQ: +1.808
VENDER: QIMONDA	VDDL: J1	VDDL: +1.7 ~ +1.9V	VDDL: +1.808
	IC5	504, IC505 DDR2	1
HYB18TC1G	VDD: A1 etc.	VDD: +1.7 ~ +1.9V	VDD: +1.808
TYPE: 84P TFBGA	VDDQ: A9 etc.	VDDQ: +1.7 ~ +1.9V	VDDQ: +1.808
VENDER: QIMONDA	VDDL: J1	VDDL: +1.7 ~ +1.9V	VDDL: +1.808
		C506 iPod CP	1
CP2.0B	VCC: 5	VCC: +2.2 ~ +3.6V	VCC: +3.27
TYPE:			
VENDER: RENESAS	-		
		C806 HDMI TX	
Sil9134	IOVCC33: 14,53,66,89	IOVCC33: +2.97~+3.63V	IOVCC33: +3.271
TYPE: 100P TQFP	PVCC: 28,42	PVCC: +1.62 ~ +1.98V	PVCC: +1.829
VENDER: Silicon image	VCC18: 12,32 etc.	VCC18: +1.62 ~ +1.98V	VCC18: +1.829
	AVCC33: 44	AVCC33: +2.97~+3.63V	AVCC33: +3.271
		IC807 ESD IC	1
IP4776CZ38	VCC3V3: 2	VCC3V3: ~ +5.5V	VCC3V3: +3.271
TYPE: 38P TSSOP	VCC5V0: 1	VCC5V0: ~ +5.5V	VCC5V0: +5.03
VENDER: NXP			
		C808 HDMI RX	1
Sil9135	IOVCC33: 6,18 etc.	IOVCC33: +3.15~+3.45V	IOVCC33: +3.270
TYPE: 144P TQFP	AVCC33: 38,42 etc.	AVCC33: +3.0 ~ +3.6V	AVCC33: +3.271
VENDER: Silicon image	VCC18: 12,37,92 etc.	VCC18: +1.62 ~ +1.98V	VCC18: +1.829
	XVCC: 96	XVCC: +3.0 ~ +3.6V	XVCC: +3.270
		UN01 TUNER	
MW104MV1	VCC: 4	VCC:	Tuner Mode:
TYPE: DIP Module			VCC: +5.02
		IC815 CPLD	
XC95144XL	VCC: B3 etc.	VCC: +2.2 ~ +3.6V	VCC: +3.271
TYPE: 144P BGA			
VENDER: XILLINX			

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2. AMP BOARD

Туре	Din	Vcc	/Vdd
l	F III	Spec	ACTUAL measurement
	IC701, IC7	02, IC703, IC704 AMP IC	
TAS5352	VDD: 21	VDD: +10.8 ~ +13.2V	VDD: +12.17
TYPE: 44P HTSSOP	GVDD: 1,22,23,44	GVDD: +10.8 ~ +13.2V	GVDD: +12.10
VENDER: TEXAS INS.	PVDD: 40,41,32,26,27	PVDD: ~ +37V	PVDD: +34.87
		C709 PWM IC	
PS9830B	IO_VDD: 4,10,22,29,	IO_VDD: +2.97~3.63V	IO_VDD: +3.24
TYPE: 100P TQFP	39,47,56,65,72,94	DVDD: -0.3 ~ 5.5V	DVDD: +1.91
VENDER: PULSUS	DVDD: 13,34,42,66,		
	80.91		

3. FRONT BOARD

Type	Pin	Vcc	/Vdd
i ype		Spec	ACTUAL measurement
		IC301 VFD IC	
MC3501	VDD: 9,51	VDD: +2.7 ~ +5.5V	VDD: +3.18
TYPE: 48P LQFP			
VENDER: ABOV			
	IC	302, IC3F1 LDO	
LM39102	VIN: 2	VIN: +2.25 ~ +16V	VIN: +6.82
TYPE: 5P TO-252			
VENDER: TAEJIN			
	IC3P1	NOISE Isolation IC	
NJM2794	VCC: 4	VCC: +4.3 ~ +13V	VCC: +12.16
TYPE: 10P SSOP14			
VENDER: NJRC			
	IC	3A1 TOUCH IC	
80C52 TYPE: 20P SOIC	VDD: 20	VDD: +1.6 ~ +5.5V	VDD: +3.27
VENDER: CORERIVER			

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PRINTED CIRCUIT BOARD DIAGRAMS 1. MAIN P.C.BOARD (TOP VIEW)



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2. SMPS P.C.BOARD (TOP VIEW)



SMPS P.C.BOARD (BOTTOM VIEW)



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3. AMP P.C.BOARD (TOP VIEW)

(BOTTOM VIEW)





4. FRONT P.C.BOARD (TOP VIEW)



5. IPOD P.C.BOARD (TOP VIEW)



6. TOUCH PAD P.C.BOARD (TOP VIEW)



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(BOTTOM VIEW)



(BOTTOM VIEW)



(BOTTOM VIEW)



SECTION 3 CABINET & MAIN CHASSIS

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EXPLODED VIEWS 1. CABINET AND MAIN FRAME SECTION



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2. DECK MECHANISM SECTION (HL-04P)



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3. PACKING ACCESSORY SECTION

★ OPTIONAL PART



4. SPEAKER SECTION 4-1. CENTER SPEAKER (SB94TB-C)



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SECTION 4 HL-04P LOADER PART

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1. RESET OR POWER CHECK



2. SYSTEM CHECK



3. TRAY OPERATING IS ABNORMAL



4. SLED OPERATING IS ABNORMAL



5. SPINDLE OPERATING IS ABNORMAL



6. FOCUS ACTUATOR OPERATING IS ABNORMAL



7. LASER OPERATING IS ABNORMAL



HOW TO USE THE BAR-CODE SCAN TOOL

Bar-Code Scan Tool inserts the Bar-code values (including Skew, Read power, HFM, LD power and so on) to the Flash-ROM in the Loader Main Board. So, In case of changing the Traverse assembly or Loader main board, It is required to pick-up Bar-code scan procedure.

1. BAR-CODE SCAN SYSTEM CONFIGURATION

In order to insert Bar-code values (including Skew, Read power, HFM, LD power and so on), the following equipments are needed.

Compulsory equipments

- 1) Personal Computer
- 2) Bar-Code Scan Tool (Loader Tester)
- 3) 2D Bar-Code Scanner
- 4) Target Loader Ass'y
- 5) USB to SATA Connector
- 6) Power Supply



2. PICK-UP BAR-CODE SCAN TOOL CONFIGURATION.

The Loader Tester is the Application Tool for FA Test and also Bar-Code Scan.

The Bar-Code Scan is the one of functions in the Loader Tester. Therefore the Bar-Code scan Users should check "only Bar Code" up in the Loader Tester. Loader Tester Program consists of total 2 files.

Setup.exe Setup.exe.txt

Setup.exe file is the installation file.
After you install the Loader Tester program, the LoaderTest.exe file will appear in the wallpaper(background) of Windows.
LoaderTester.exe is a program execution file.
Setup.exe.txt is the install Report file.

3. RUNNING BAR-CODE SCAN TOOL

When running "LoaderTester.exe" file in the wallpaper(background) of Windows, the following screen appears. Before you start to click "Start" button, remind these.

Delore you start to click Start button, remind the

- 1) "Test Mode Start" should be selected.
- 2) Check "only Bar Code"
- 3) Click "START" START[SPC]



4. BAR-CODE SCAN PROCEDURE

- 1) Untie the screw of Loader.
- 2) Connect the "USB to SATA connector" and "SATA Power" to the Loader.
- 3) Connect the "USB to SATA connector" to the PC.
- 4) Connect the "Bar-Code Scanner" to the PC.
- 5) Run the Bar-Code Scan Tool (Loader Tester).
- 6) Click "Start" Button START[SPC]

(Tip. If Drive can not be detected, please plug off and on again the "USB to SATA connector" to the PC and wait for 15 seconds.)

- 7) Sled will move the innermost.
- 8) Focus on the target of Bar-Code and Pull the trigger of Bar-Code scanner until Bar-Code can be scanned to the Bar-Code scan Tool (Loader Tester)
- 9) If Bar-Code scan succeeds, "OK" will display in the result windows.

However, Bar-Code scan fails, "NG" will display in the result windows.

In case you got "NG" result, please check procedure up from 2 to 8. then try it again.



INTERNAL STRUCTURE OF THE PICK-UP

1. OPTICAL LAYOUT



2. SF-BD411 PDIC COMPOSITION


3. PICK-UP CONNECTOR TERMINAL PIN ASSIGNMENTS

PIN NO	PIN NAME		DESCRIPTION
1	FCS2+		FOCUSING2+
2	FCS2-		FOCUSING2-
3	TRK+		TRACKING+
4	FCS1+	ACT	FOCUSING1+
5	TRK-		TRACKING-
6	FCS1-		FOCUSING1-
7	A-		Stepping Motor A- Terminal
8	B-		Stepping Motor B- Terminal
9	A+		Stepping Motor A+ Terminal
10	B+	CL SHIFTER	Stepping Motor B+ Terminal
11	VCC CLSFT		Sensor Power Supply 3.3V
12	SIG PO		Output signal from the reference position sensor of BD COL SHIFTER
13	GND_CLSFT		GND for CL SHIFTER
14	A		A output
15	В		Boutput
16	С		Coutput
17	D		D output
18	SA		SA output
19	SB		SB output
20	SC		SC output
21	SD		SD output
22	SW3		PDIC BD Sub Output Switch Port
23	RF+(BD)	FDIC	RF(+) output for BD
24	RF-(BD)		RF(-) output for BD
25	RF+(DVDCD)		RF(+) output for DVDCD
26	RF-(DVDCD)		RF(-) output for DVDCD
27	VREF_PD		PDIC Reference Supply Terminal 2.1V
28	VCC_+5PD		PDIC Power Terminal 5V
29	NC		NC
30	GND_PD		GND for PDIC
31	NC(SW)		2-Wavelength PDIC DVD/CD/Sleep Changeover SW
32	VCC_LDR		LDD 5V-Power Supply for LD,DVD and CD
33	VCC_LDB		LDD 9V-Power Supply for LD,BD
34	NC		NC
35	GND1_LDD		LDD GND Terminal
36	GND1_LDD		LDD GND Terminal
37	VMON		Monitor Voltage Output Terminal
38	VCC	LDD	LDD 5V-Power Supply for Logic
39	LDEN		LD Enable Input Terminal
40	SEN		Serial Resistor Chip Select Input Terminal
41	SCLK		Serial Clock Input Terminal
42	SDIO		Serial Resistor Data Input/Output Terminal
43			Serial Resistor RESET Input Terminal
44			
45	IEMP		Inermistor

MAJOR IC INTERNAL BLOCK DIAGRAM AND PIN DESCRIPTION

1. LIC501 (MT8575) : Blu-ray SIGNAL PROCESSOR SINGLE CHIP 1-1. Pin Assignment



1-2. Block Diagram



1-3. Pin Function

PIN NO	PIN NAME	TYPE	DESCRIPTION
	RF Signals & S/H Control Pulses (21)		
5	TRINA	Analog Input	Input of Tracking Signal (A)
6	TRINB	Analog Input	Input of Tracking Signal (B)
7	TRINC	Analog Input	Input of Tracking Signal (C)
8	TRIND	Analog Input	Input of Tracking Signal (D)
9	INA	Analog Input	Input of Main Beam Signal (A)
10	INB	Analog Input	Input of Main Beam Signal (B)
11	INC	Analog Input	Input of Main Beam Signal (C)
12	IND	Analog Input	Input of Main Beam Signal (D)
14	INE	Analog Input	Input of Sub-Beam Signal (E)
15	INF	Analog Input	Input of Sub-Beam Signal (F)
16	ING	Analog Input	Input of Sub-Beam Signal (G)
17	INH	Analog Input	Input of Sub-Beam Signal (H)
19	FOIP/BRESUM	Analog Input	Input of Focusing Signal (Positive)
10		/ indiog iniput	Alternative Function : Read RF sum
20	FOIN	Analog Input	Input of Focusing Signal (Negative)
24	RFIN	Analog Input	Differential Input of AC Coupling RF SUM Signal (Negative)
25	RFIP	Analog Input	Differential Input of AC Coupling RF SUM Signal (Positive)
26	RFIP2	Analog Input	Differential Input of AC Coupling RF SUM Signal (Positive)
27	RFIN2	Analog Input	Differential Input of AC Coupling RF SUM Signal (Negative)
47	GAINSW	Analog Output	Read gain switch. 1
48	GAINSW2	Analog Output	Read gain switch 2.
49	GAINSW3	Analog Output	Read gain switch 3.
			EQRF Circuits (1)
128	FOBIAS	Analog Output	External Bias Connection for Circuits in EQRF Block & SATA Block.
	Eddinio	, malog eapar	The external resistor need meet the precision for SATA requirement. (23.1K, 1%)
		APC (Aut	to Power Control for Laser) (6)
22	FPDODVD	Analog Input	Laser Power Monitor Input for DVD APC / Differential positive input
23	FPDOCD	Analog Input	Laser Power Monitor Input for CD APC / Differential negative input
121	VRDCO	Analog Output	Output Voltage of Laser Diode Control in Read APC
122	VRDC10	Analog Output	Output Voltage 1 of Laser Diode Control in Read APC
123	VRDC20	Analog Output	Output Voltage 2 of Laser Diode Control in Read APC
124	VRDC30	Analog Output	Output Voltage 3 of Laser Diode Control in Read APC
		Refer	rence Voltages & DACs (5)
1	V14	Analog Output	Output of Voltage Reference (1.4V)
2	VEVREE	Analog Output	Output of Voltage Reference
3		Analog Output	Decoupling Pin for Reference Voltage of Main and Sub Beams
20		Analog Output	Output of Voltage Reference
125	VDACU		vit for Vovieus Circele) and Testing Interfece (4)
	MPXOUT	(Multiplexer Circi	Autor various Signals) and Testing Interface (4)
117	MPXOUT3/MON/GO	Analog Output	Multiplexer Output 3 for Signal Monitoring.
			Alternate function : Internal monitored signal output / General output.
118	MPXOUT2/MON/GO	Analog Output	Multiplexer Output 2 for Signal Monitoring.
			Alternate function : Internal monitored signal output / General output.
119	MPXOUT1/MON/GO	Analog Output	Multiplexer Output 1 for Signal Monitoring.
100	ALIV1	Analag I/O	Alternate function : Internal monitored signal output / General output
120	AUXI		Auxiliary input. Alternative Function : Signal Monitoring
		F Analas Creved	(F Power Supplies (11)
4		Analog Ground	Ground Fill Power Pin
10		Analog Power(3.3V)	
10		Analog Bower(1,0)/	
21		Analog Fower(1.2V)	
29			
30	AVDD33_3	Analog Fower(3.3V)	

PIN NO	PIN NAME	TYPE	DESCRIPTION
31	AVDD12_3	Analog Power(1.2V)	Power Pin
32	AVDD12_4	Analog Power(1.2V)	Power Pin
43	AVDD33_4	Analog Power(3.3V)	Power Pin
116	AVDD12_1	Analog Power(1.2V)	Power Pin
127	AVDD33_1	Analog Power(3.3V)	Power Pin
		Low-	Speed General Output (10)
33	LGO1P	Analog Output	Lowspeed General Output 1P
34	LGO1N	Analog Output	Lowspeed General Output 1N
35	LGO2P	Analog Output	Lowspeed General Output 2P
36	LGO2N	Analog Output	Lowspeed General Output 2N
37	LGO3P	Analog Output	Lowspeed General Output 3P
38	LGO3N	Analog Output	Lowspeed General Output 3N
39	LGO4P	Analog Output	Lowspeed General Output 4P
40	LGO4N	Analog Output	Lowspeed General Output 4N
41	LGO5P	Analog Output	Lowspeed General Output 5P
			Alternative Function : Read gain switch 4
42	LGO5N	Analog Output	Alternative Eurotion : Road gain switch E
			MOTOR (10)
50	FMO3	Analog I/O	Alternative Eurotion : Auviliany converse input
			Each mater 4 control DWM output
51	FMO4	Analog I/O	Alternative Eurotion : Auviliary serve input
52	TLO	Analog Output	
52	TRO	Analog Output	Tracking serve output PDM output of tracking serve compensator
54	FOO	Analog Output	Focus serve output. PDM output of focus serve compensator.
55		Analog Output	Trav PWM control output. Controlled by u P
56	EMO	Analog Output	Feed motor control PWM output
57	EMO2	Analog Output	Feed motor 2 control PWM output
58		Analog Output	Disk motor control output: PWM output
00	Billo	3.3V LVTTL I/O.	
06	FC	5V-tolerance.1	Motor Holl concertingut. The gin is gailed free at newer on stage
90	FG	2mA PDR.	Motor Hall sensor input. The pin is spike-nee at power-on stage.
		75K pull-up.	
			SATA Interface (10)
77	SVDD33	Analog Power(3.3V)	Power supply for SATA 3.3V circuitry
78	SPLLVDD12	Analog Power(1.2V)	Power supply for SATA circuitry
79	SAGND	Analog Ground	Ground Pin for SATA circuitry
80	STXVDD12	Analog Power(1.2V)	Power supply for SATA transmit circuitry
81	STXP	Analog Output	Differential serial output transmit signal of SATA
82	STXN	Analog Output	Differential serial output transmit signal of SATA
83	SAGND	Analog Ground	Ground Pin for SATA circuitry
84	SRXN	Analog Input	Differential input receive signal of SATA
85	SRXP	Analog Input	Differential input receive signal of SATA
86	AVDD12_RX	Analog Power(1.2V)	Power supply for SATA circuitry
			Crystal Interface (3)
74	XTAL25MI	Input	X`tal input. The working frequency is 25MHz.
75	XTAL25MO	Output	X`tal output.
76	SXVDD33	Analog Power(3.3V)	Power supply for X ftal circuitry
		1	Serial Flash (6)
97	SFHOLD#	-	Hold in normal serial flash mode but in quad I/O, as serial data input/data output
98	SFCLK		serial tiashAts clock output
99	SFDO	5V-tolerance	serial data outputrial
100	SFCS#	4 8 12 16m4 PDP	cnip select output
101	SFDI	75K pull-up	Serial data Input
102	SFWP#		while protection in normal senar hash mode but in quad I/O,
			as senai uala inpul/uala oulpul

PIN NO	PIN NAME	TYPE	DESCRIPTION		
	LDD serial interface (3)				
44	LDD_SDIO	3.3V LVTTL I/O,	LDD serial interface data. The pin is spike-free at power-on stage.		
45	LDD CLK	5V-tolerance,	LDD serial interface CLK. The pin is spike-free at power-on stage.		
40		2,4,6,8mA PDR,	LDD serial interface command enable.		
46	LDD_SEN	75K pull-up	The pin is spike-free at power-on stage.		
			Panel & sense key (5)		
			Tray_is_in Input, A Logical Low Indicates the Tray is IN.		
67	TRAYIN		Feedback Flag is from Tray Connector.		
			The pin is spike-free at power-on stage.		
			Tray_is_out Input. A Logical Low Indicates the Tray is OUT.		
68	TRAYOUT		Feedback Flag is from Tray Connector.		
		3.3V LVTTL I/O,	The pin is spike-free at power-on stage.		
69	FIECT	5V-tolerance,	Eject/stop key input, active low.		
03	LULUI	12mA,75K pull-up	The pin is spike-free at power-on stage.		
			Sledge Inner Limit Input, Active Low.		
72	LIMIT		The pin is spike-free at power-on stage.		
		_	Alternate function : 1. Internal monitored signal output		
73	PI AY		Play/pause key input, active low.		
			The pin is spike-free at power-on stage.		
	:	M	ISC & GIO function (21)		
120	RSTI	Analog Input	Internal power on reset detection input.		
		3.3V LVTTL I/O,			
62	GIO12	5V-tolerance,	General IO		
		4,8,12,16MA PDR,			
<u> </u>	01010	75K pull-up	Concerch IO		
65			General IO.		
66		3 3V/ I V/TTL I/O	General IO		
00	GIOT/MOTEZ	5V-tolerance	LED Control Output Initial 0 Output		
70		4.8.12.16mA PDR.	The nin is snike-free at nower-on stage		
10	LEDI/GIOS	75K pull-down	Alternate function · General I/O		
87	GIO4	3 3V I VTTL I/O	General IO		
88	GIO5	3.3V LVTTL I/O	General IO.		
89	GIO6	3.3V LVTTL I/O	General IO.		
90	GIO7/MUTE3		General IO. The pin is spike-free at power-on stage.		
91	GIO8		General IO.		
			General IO.The pin is spike-free at power-on stage.		
92	GIO9/SPOKE		The pin is not allowed to pull-up in circuit layout.		
			Alternate function : Spoke input.		
			PC RS232 serial receive data.		
93	RXD_A/		The pin is spike-free at power-on stage.		
00	LED2/GIO10		Alternate function : 1. LED Control Output. Initial "0" Output		
		3.3V LVTTL I/O,	2. General IO.		
		5V-tolerance,	PC RS232 serial transmit data.		
04		4,8,12,16mA PDR,	The pin is spike-free at power-on stage.		
54		75K pull-down	Alternate function : 1. LED Control Output. Initial "0" Output		
05	0100	-	2. General IO.		
95	GIO2				
103					
104		4			
100		4	General IO		
107		-	General IO		
108	GI015	-	General IO The nin is not allowed to null-up in circuit layout		
100		r	Digital Power Pins (11)		
60 61 112		Digital Power (3.3\/)	VDD for digital pad		
109 114	MVDDO	DRAM Power (3.3V)	VDD for pad output buffer of DRAM die		
111.113	MVSSO	DRAM Ground	VSS for pad output buffer of DRAM die.		
59.71.					
110,115	טעטט12ו	Digital Power (1.2V)	VDD for internal circuit.		
64	VSS	Digital Ground	VSS for digital pad		

2. LIC201 (R2A30232SP) : SPINDLE MOTOR AND 6CH ACTUATOR DRIVER 2-1. Block Diagram



2-2. Pin Function

PIN NO	SYMBOL	FUNCTION
1	SPIN	Spindle control voltage input
2	SL1IN	Slide control voltage input 1
3	SL2IN	Slide control voltage input ÇQ
4	SPLIM	Input terminal for spindle current limit
5	VM2	Motor Power Supply ÇQ(for Slide)
6	SL2+	Slide non-inverted output 2
7	GND	GND
8	SL2-	Slide inverted output 2
9	SL1+	Slide non-inverted output 1
10	SL1-	Slide inverted output 1
11	GND	GND
12	U	Motor drive output U
13	V	Motor drive output V
14	W	Motor drive output W
15	ACTFLG	Pickup protect flag output
16	COMMON	Motor common
17	TEST	Test
18	SLLIM	Input terminal for slide current limit
19	FG	Frequency generator output
20	EN1	Input terminal for enable 1
21	EN2	Input terminal for enable 2
22	VM1	Motor Power Supply 1(for Spindle)
23	SPGS	Input terminal for gain select SPM
24	STTH	Reference voltage for spindle start up
25	ACTRST	Pickup protect Reset
26	VM3	Power Supply3(for Loading)
27	LO+	Loading non-inverted output
28	LO-	Loading inverted output
29	GND	GND
30	TO-	Tracking inverted output
31	TO+	Tracking non-inverted output
32	5VCC	5V Power Supply (for FS,TS,TL)
33	GND	GND
34	FO+	Focus non-inverted output
35	FO-	Focus inverted output
36	TL+	Tilt non-inverted output
37	TL-	Tilt inverted output
38	TLIN	Tilt control voltage input
39	TOIN	Tracking control voltage input
40	FOIN	Focus control voltage input
41	LOIN	Loading control input
42	REF	Reference voltage input

MEMO

CIRCUIT DIAGRAM



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CIRCUIT VOLTAGE CHART

PIN NO.	VOLTAGE
LIC	100
1	0.00
2	PULSE
3	3.30
4	0.00
5	0.00
6	0.00
7	0.00
7	3.30
8	3.30
	201
	1.41
2	1.41
3	1.41
4	0.00
5	12.19
6	PULSE
7	0.00
8	PULSE
9	PULSE
10	PULSE
11	0.00
12	5.80
13	5.80
14	5.80
15	0.90
16	3.29
17	0.00
18	0.00
10	3.50
20	0.00
20	0.00
21	0.00
22	12.19
23	0.00
24	0.00
25	5.06
26	12.19
27	1.07
28	1.07
29	0.00
30	1.23
31	1.23
32	5.06
33	0.00
34	1.25
35	1.25
36	0.98
37	0.98
38	1.41
39	1.41
40	1 41
41	1 41
42	1 41
I 74	1 1.41

PIN NO.	VOLTAGE
LIC	501
1	1 41
2	1.01
3	2 10
4	0.00
5	1.05
6	1.05
7	0.92
8	1.70
0	2.40
10	2.49
11	2.40
10	2.40
12	2.50
13	3.28
14	2.30
15	2.40
16	2.32
17	2.38
18	0.00
19	1.19
20	0.00
21	0.00
22	0.00
23	0.00
24	0.00
25	0.00
26	0.00
27	0.00
28	0.00
29	0.00
30	3.28
31	1 10
30	1.13
32	0.00
33	0.00
34	0.00
35	0.00
36	0.00
37	0.00
38	0.00
39	0.00
40	0.00
41	0.00
42	0.00
43	0.00
44	3.29
45	0.00
46	0.00
47	0.00
48	0.00
49	0.00
50	1.39
51	1.32
01	1.02

		1
PIN NO.	VOLTAGE	PIN NO.
52	1.34	104
53	1.34	105
54	1.35	106
55	2.57	107
56	1.33	108
57	1.33	109
58	1.33	110
59	1.19	111
60	3.28	112
61	3.28	113
62	0.00	114
63	0.00	115
64	0.00	116
65	0.00	117
66	0.00	118
67	3 30	119
68	3 30	120
69	3.30	121
70	0.00	122
70	1 19	123
71	3 30	124
72	3.30	125
73	3.30	126
74	3.22	127
75	3.24	128
70	3.24	120
70	1.17	1
78	0.00	
79	1.19	2
08	1.20	3
81	1.19	4
82	1.19	5
83	0.00	0
84	1.19	/
85	1.19	8
86	1.19	9
87	0.00	10
88	0.00	
89	0.00	1
90	0.00	2
91	0.00	3
92	0.00	
93	3.30	1
94	3.30	2
95	0.00	3
96	3.29	
97	3.30	1
98	0.00	2
99	0.00	3
100	0.00	
101	PULSE	
102	3.30	
103	3.30	

105 3.30 106 3.30 107 3.30 109 3.30 110 1.19 111 0.00 112 3.30 113 0.00 114 3.30 115 1.19 116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 9 PULSE 10 PULSE	104	3.30
106 3.30 107 3.30 109 3.30 110 1.19 111 0.00 112 3.30 113 0.00 114 3.30 115 1.19 116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE	105	3.30
107 3.30 108 3.30 109 3.30 110 1.19 111 0.00 112 3.30 113 0.00 114 3.30 115 1.19 116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE	106	3.30
108 3.30 109 3.30 110 1.19 111 0.00 112 3.30 113 0.00 114 3.30 115 1.19 116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 1 0.00 2 3.30	107	3.30
109 3.30 110 1.19 111 0.00 112 3.30 113 0.00 114 3.30 115 1.19 116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 9 PULSE 1 0.00 2 3.30 <	108	3.30
110 1.19 111 0.00 112 3.30 113 0.00 114 3.30 115 1.19 116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 <	109	3.30
111 0.00 112 3.30 113 0.00 114 3.30 115 1.19 116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901<	110	1.19
112 3.30 113 0.00 114 3.30 115 1.19 116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 1 0.00 2 3.30 3 5.05 LIC902 1 1 0.00	111	0.00
113 0.00 114 3.30 115 1.19 116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 1 0.00 2 3.30 3 5.05 LIC902 1 1 0.00 2 8.18 3<	112	3.30
114 3.30 115 1.19 116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 9 PULSE 10 PULSE 1 0.00 2 3.30 3 5.05 LIC902 1 1 0.00 2 8.18 3	113	0.00
115 1.19 116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1<	114	3.30
116 1.19 117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 <th>115</th> <th>1.19</th>	115	1.19
117 1.12 118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC902 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 <th>116</th> <th>1.19</th>	116	1.19
118 1.12 119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC902 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	117	1.12
119 3.29 120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	118	1.12
120 1.67 121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	119	3.29
121 0.00 122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	120	1.67
122 0.00 123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	121	0.00
123 0.00 124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	122	0.00
124 1.67 125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	123	0.00
125 1.67 126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	124	1.67
126 1.16 127 3.30 128 1.39 LIC601 1 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	125	1.67
127 3.30 128 1.39 LIC601 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	126	1.16
128 1.39 LIC601 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC901 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	127	3.30
LIC601 1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC902 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	128	1.39
1 5.07 2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC902 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	LIC	601
2 1.19 3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC902 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	1	5.07
3 0.00 4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 1 0.00 2 3.30 3 5.05 LIC902 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	2	1.19
4 4.50 5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC902 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	3	0.00
5 1.19 6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC902 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	4	4.50
6 0.00 7 PULSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC902 1 6.93 2 8.18 3 12.19 LIC903 1 0.00 2 1.20	5	1.19
7 POLSE 8 PULSE 9 PULSE 10 PULSE 11 0.00 2 3.30 3 5.05 LIC902 1 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	6	0.00
8 PULSE 9 PULSE 10 PULSE 1 0.00 2 3.30 3 5.05 LIC902 1 6.93 2 8.18 3 12.19 LIC903 1 1 0.00 2 1.20	/	PULSE
9 POLSE 10 PULSE 1 0.00 2 3.30 3 5.05 LIC902 1 6.93 2 8.18 3 12.19 LIC903 1 0.00 2 1.20	8	PULSE
IO POLSE LIC901 1 0.00 2 3.30 3 3 5.05 LIC902 1 6.93 2 2 8.18 3 12.19 LIC903 1 0.00 2 1 0.00 2 1.20	9	PULSE
LIC901 1 0.00 2 3.30 3 5.05 LIC902 1 6.93 2 8.18 3 12.19 LIC903 1 0.00 2 1.20	10	PULSE
1 0.00 2 3.30 3 5.05 LIC902 1 6.93 2 8.18 3 12.19 LIC903 1 0.00 2 1.20	LIC	901
2 3.30 3 5.05 LIC902 1 6.93 2 8.18 3 12.19 LIC903 1 0.00 2 1.20	1	0.00
3 5.05 LIC902 1 6.93 2 8.18 3 12.19 LIC903 1 0.00 2 1.20	2	3.30
LIC902 1 6.93 2 8.18 3 12.19 LIC903 1 0.00 2 1.20	3	5.05
1 6.93 2 8.18 3 12.19 LIC903 1 2 1.20	LIC	902
2 8.18 3 12.19 LIC903 1 2 1.20	1	6.93
3 12.19 LIC903 1 0.00 2 1.20 0 0.00	2	8.18
LIC903 1 0.00 2 1.20	-	12.19
1 0.00 2 1.20	3	
2 1.20	3 LIC	903
	3 LIC	903 0.00
3 3.30	3 LIC 1 2	903 0.00 1.20

VOLTAGE

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PRINTED CIRCUIT BOARD DIAGRAMS

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(BOTTOM VIEW)



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