

★  
SERVICE  
MANUAL

4025/MCR425

marantz.

model 4025/MCR425

Stereophonic Recording Receiver

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## MARANTZ MODEL 4025/MCR425 STEREO RECORDING RECEIVER

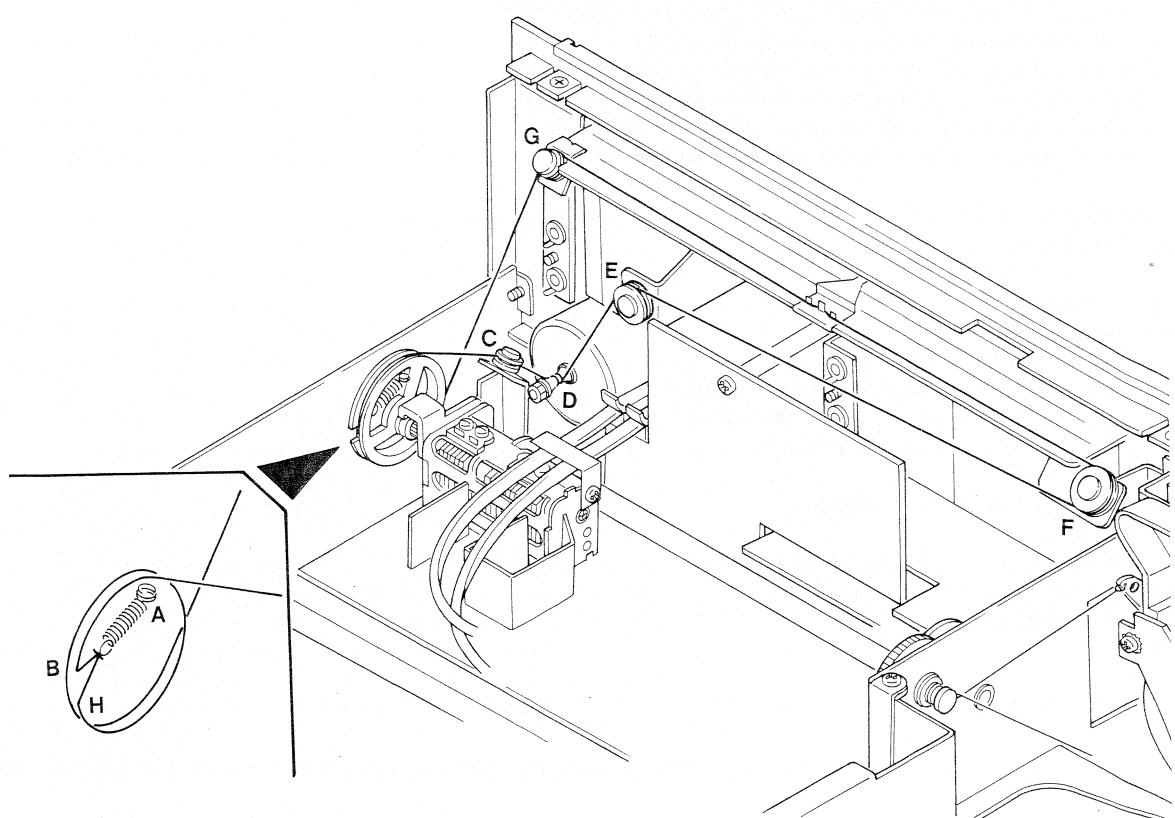
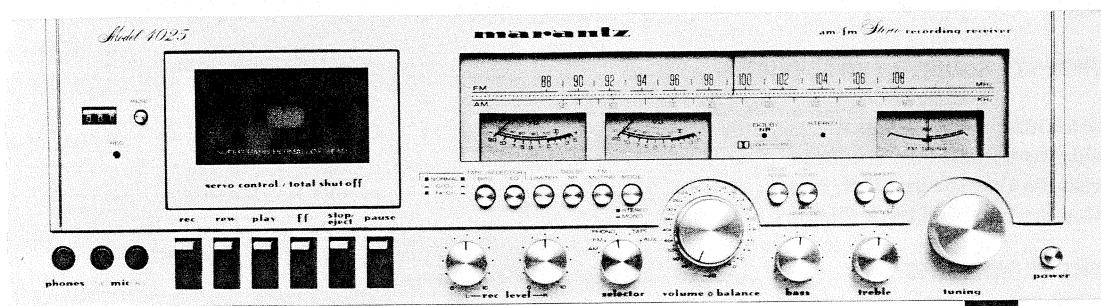


Figure 1. Dial Stringing

## INTRODUCTION

This service manual are prepared for use by Authorized Warranty Station and contains service information for Marantz Model 4025/MCR425 Stereo Recording Receiver.

Servicing information and voltage data included in this manual are intended for use by the knowledgeable and experienced technician only. All instructions should be read carefully. No attempt should be made to proceed without a good understanding of the operation of the Recording Receiver.

The parts list furnishes information by which replacement parts may be ordered from the Marantz Company. A simple description is included for parts which can be usually obtained through local suppliers.

## 1. P.W. BOARDS

As can be seen from the circuit diagram, the chassis of Model 4025/MCR425 consists of the following units. Each unit mounted on a printed circuit board is described within the square enclosed by a bold dotted line on the circuit diagram.

1. Tuner . . . . . mounted on P.W. Board P100
2. Main Amp & Power Supply . . . . . mounted on P.W. Board P700
3. Antenna Input . . . . . mounted on P.W. Board PC00
4. Tone Amp . . . mounted on P.W. Board PE01
5. Tone Control . . . . . mounted on P.W. Board PF01
6. Tape Pre Amp . . . . . mounted on P.W. Board PJ00
7. Fuse . . . . . mounted on P.W. Board PP00
8. Volume/Switches . . . . . mounted on P.W. Board PS00
9. ISS . . . . . mounted on P.W. Board PS50
10. Rotary Switch . . . . . mounted on P.W. Board PT01
11. Speaker Switch . . . . . mounted on P.W. Board PU00
12. LED . . . . . mounted on P.W. Board PY00
13. Rec. LED . . . mounted on P.W. Board PY50

## 2. TEST EQUIPMENT REQUIRED FOR SERVICING

For measuring or checking the Model 4025/MCR425, the following instruments and materials are necessary.

- AM/FM Signal Generator
- VTVM (AC/DC)
- Audio Oscillator (af OSC)
- Attenuator (600 Ω)
- Oscilloscope
- Bandpass Filter (1 kHz)
- IEC A-Curve Filter
- Wow and Flutter Meter
- Torque Meter (Cassette Type)
- Digital Frequency Counter
- Distortion Meter
- Blank Tapes (Completely erased with bulk eraser)
  - TDK AC-211 (Normal)
  - TDK AC-511 (CrO<sub>2</sub>)
  - SONY CS-30 (Fe-Cr)

**NOTE: If any doubt is noted in a measured value, use new tape.**

- Test Tapes (New Tape)
  - MTT-111 Wow and Flutter Tape Speed
  - MTT-112 Measurement of Output Level Signal-to-Noise Ratio
  - MTT-150 Adjustment of Output Level
  - MTT-116U Frequency Response (for Normal)
  - MTT-116K Frequency Response (for CrO<sub>2</sub>, Fe-Cr)
  - MTT-121 Cross Talk
  - MTT-141 Channel Separation

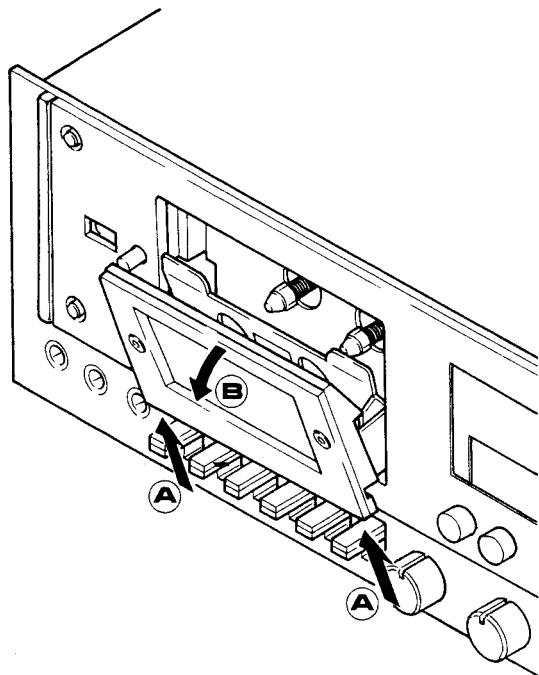
BIAS and EQ switches setting in accordance with tape used are as follows:

Tape	Switch Position	
	BIAS Switch	EQ Switch
AC-211		
AC-511		
CS-30		

### 3. TAPE MECHANICAL DISASSEMBLY

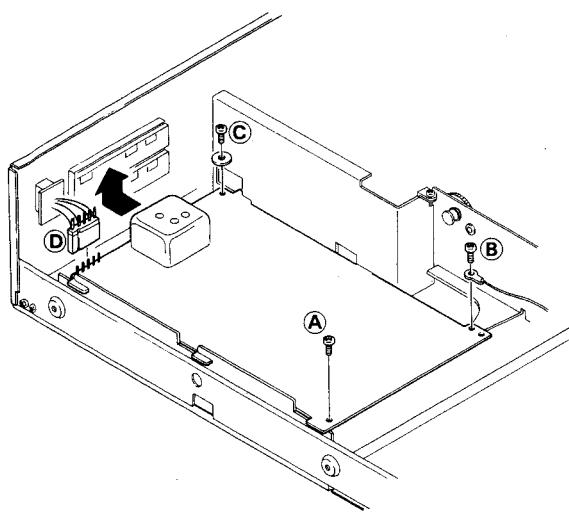
#### 3.1 REMOVING THE CASSETTE CASE ESCUTCHEON

Push the cassette case escutcheon at the two positions upward in the arrow A direction. As it will be detached, take it out in the arrow B direction.



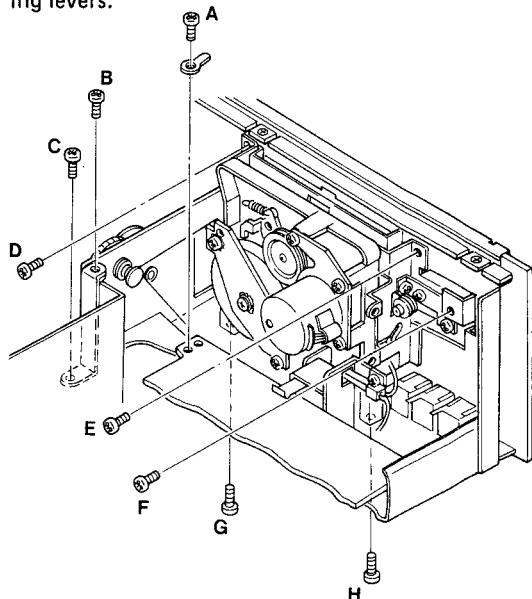
#### 3.2 REMOVING THE TAPE PRE AMP P.W. BOARD

Remove the three screws A, B and C. Unplug the connector D. Move the P.W. Board in the arrow direction and pull up it toward as shown.



#### 3.3 REMOVING THE TAPE MECHANICAL CHASSIS

Remove the five screws A, B, C, D, and E holding the mechanical chassis. Remove the record lever spring assembly F. Then, draw the chassis out with taking care of the tape counter and operating levers.

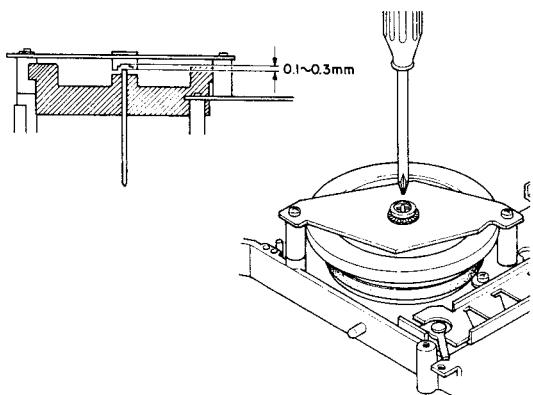


## 4. ADJUSTMENT PROCEDURES

### 4.1 MECHANICAL ADJUSTMENTS

#### 4.1.1 Adjusting the Flywheel Thrust

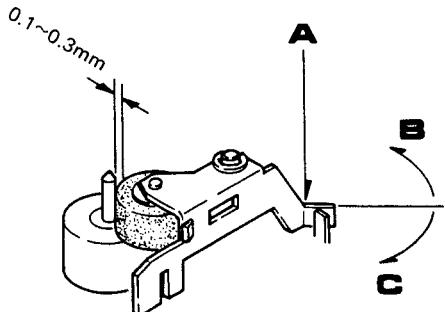
Adjust the thrust screw at the flywheel bracket until the clearance between the capstan tail end and thrust bearing is 0.1 to 0.3 mm as shown, using a phillips screw driver. For adjusting, feel of axial dropping of the flywheel for proper clearance as this cannot been seen through. Then paint the screw to lock.



#### 4.1.2 Adjusting Pause Timing

Set the unit in the play mode of operation. Then, adjust the bend angle of the pinch roller bracket arm (point A in the line drawing) until the clearance between the pinch roller and capstan is 0.1 to 0.3 mm at the time when the take-up reel is stopped by slowly pressing the PAUSE push-button down.

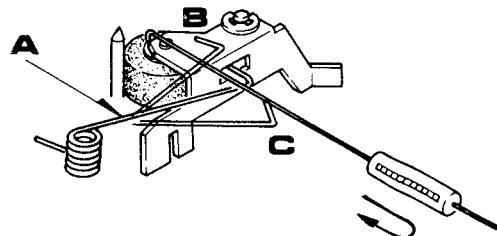
**NOTE:** To widen the clearance, make the bend angle smaller (in the direction C). To make the clearance narrower, widen the bend angle (in the direction B).



#### 4.1.3 Adjusting the Pinch Roller Pressure

Measure the pressure of the pinch roller using a gauge as shown. For measurement, draw the pinch roller in the arrow direction in which it is detached from the capstan shaft and gradually return it toward the capstan. Read the gauge at the time when the pinch roller starts turning. The standard pressure is  $300\pm 50$  g. If the pressure is out of the range, bend the pinch roller spring around the point A in the direction B or C.

**NOTE:** To make the pressure strong, bend in the direction B. To make the pressure weak, bend in the direction C.



#### 4.1.4 Adjusting the Play Timing

It is normal that when the PLAY pushbutton is depressed, the take-up reel table turns first, then the pinch roller is rotated. The reel table and pinch roller must not start turning at the same time.

**NOTE:** Make certain that such a subsequent operation is made irrespective of locking state is depressed slowly without loading the tape.

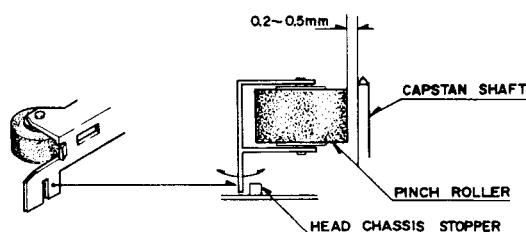
##### (1) Checking for adjustment

Check whether or not the clearance between the pinch roller and capstan is 0.2 to 0.5 mm when the take-up reel table starts turning with the PLAY pushbutton depressed slowly.

##### (2) Adjustment

Bend the pinch roller bracket at the point that touches the head chassis stopper. In the line drawing, bending left reduces the clearance between the capstan and pinch roller.

**NOTE:** Make certain that the pinch roller bracket does not leave touching the head chassis stopper in the play mode of operation as a result of excessive bending.



#### 4.1.5 Adjusting the Play Torque

Put the two pawls of the circular plate spring on proper stepped position of the reel rest. The adjustable torque range is 40 to 70 g·cm.

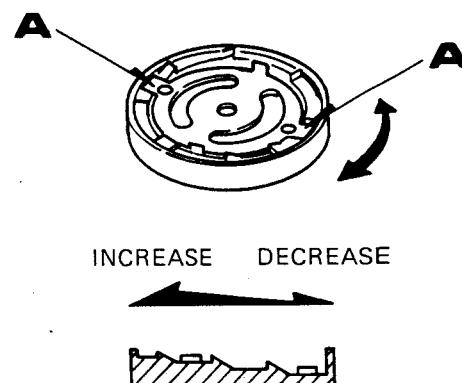
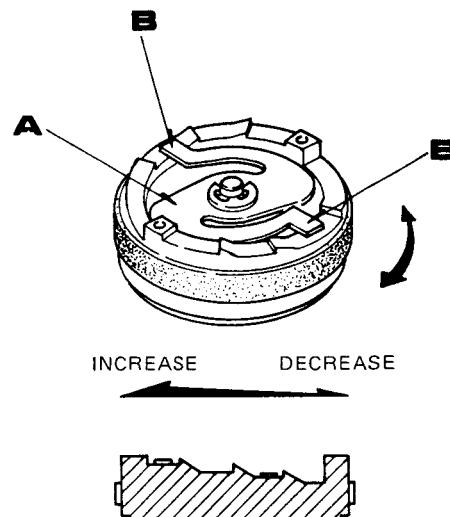
To make the torque high, put the pawls on a shallow step. For lower torque, put them on a deeper step.

- **Checking the take-up clutch for sliding**

Make certain that the flywheel rotates freely when the reel table is locked. The flywheel that revolves irregularly or stops is not acceptable.

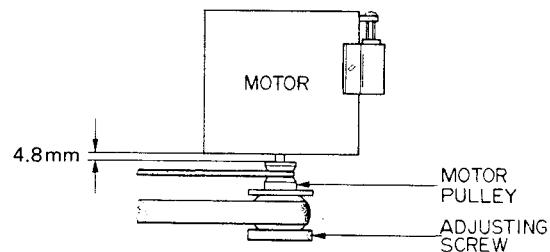
#### 4.1.6 Adjusting the Fast Forward and Rewind Torque

The fast forward and rewind idler has a torque adjust plate spring (part A in the line drawing), which has two pawls (part B) at its ends. Set the pawls in proper one of the three steps. To make the torque high, set the pawls in the shallowest step. For lower torque, set in the deepest step.



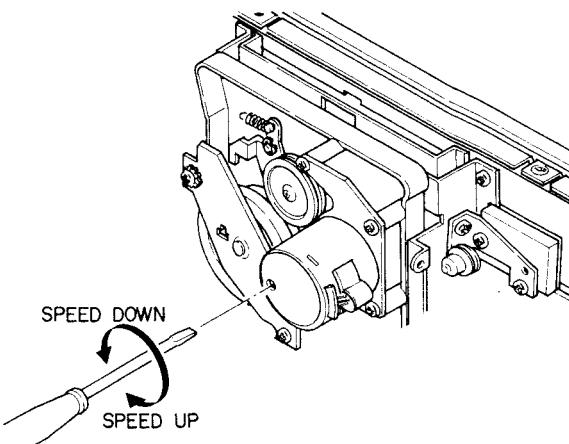
#### 4.1.7 Positioning the Motor Pulley

Loosen the set screw and adjust the motor pulley position until the clearance between the pulley and motor is 4.8 mm as shown. Tighten the set screw.



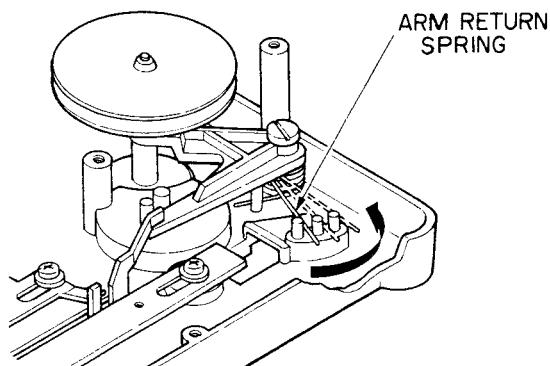
#### 4.1.8 Adjusting the Tape Speed

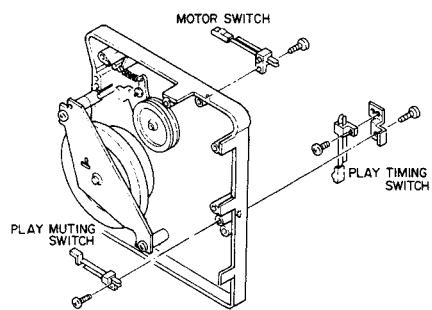
Adjust the semi-fixed resistor inside the motor until the tape speed is  $2985 \pm 5\text{Hz}$ , using a screw driver or flat blade screw driver.



#### 4.1.9 Adjusting the Rewind Idler Side Pressure

Make certain that in the rewind mode of operation, the rewind idler does not slip on the supply reel table when this is held by hand. If it slips, change the hanging position of the rewind idler arm return spring on the chassis in the arrow direction step by step until it does not slip.

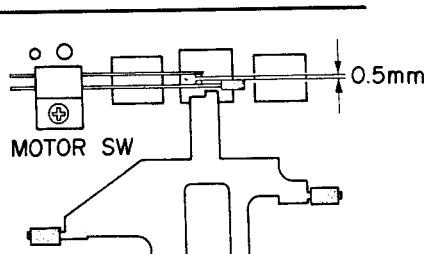




#### 4.1.10 Positioning the Switches

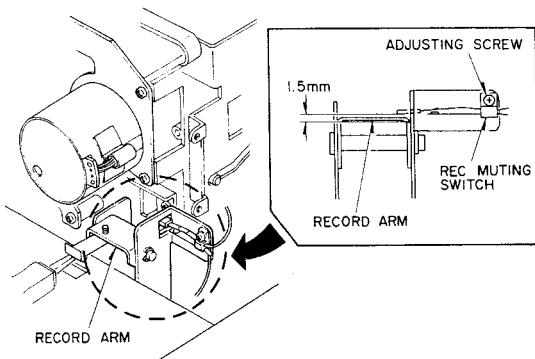
##### (1) Motor switch

Turn the motor switch in the arrow direction until it is screwed tightly. Make certain that the contact gap is wider than 0.5 mm.



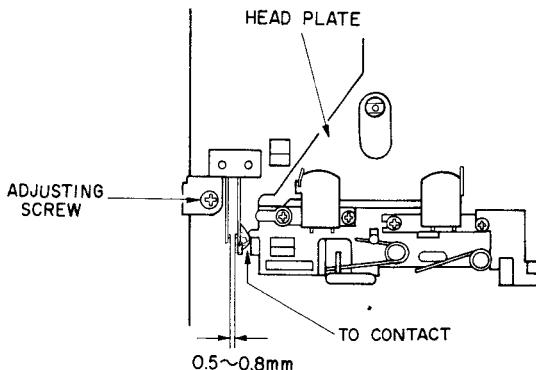
##### (2) Record muting switch

In the stop state, loosen the screw holding the record muting switch and position this so that the clearance between its end mold tip and mounting bracket may be 6 mm. Tighten the screw. Make certain that when the record lever is pressed in, the record muting switch contact A is made close and the contact B is broken out securely.



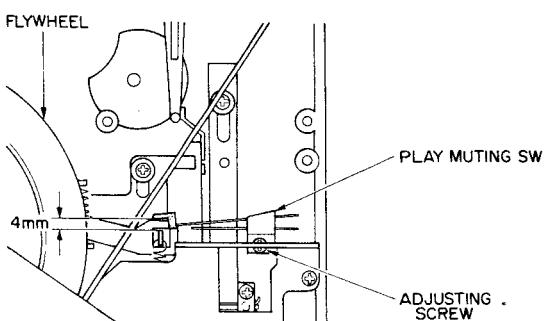
##### (3) Start muting switch

In the stop state, loosen the screw holding the start muting switch and position this so that its contact clearance may be 0.5 to 0.8 mm with leaving the contact tip in contact with the head plate. Tighten the screw.



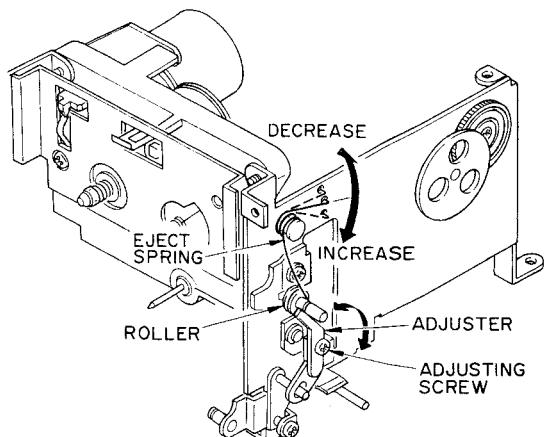
##### (4) Play muting switch

In the stop state, loosen the screw holding the play muting switch and position this so that the clearance between its end tip and play lever may be 4 mm.



#### 4.1.11 Setting the Eject Spring

Hang the eject spring at proper one of the three holes so that the cassette lid can be opened well. After setting, bond the spring to lock.



#### 4.1.12 Adjusting the Interlocking Mechanism

**IMPORTANT:** In aligning the mechanical assembly, place it alone.

1. Lay the mechanical assembly by its side as shown in Figure 1.
  2. Loosen the screw E holding the adjuster C a little until this moves freely.
  3. Adjust the interlock cam B by finger until the clearance between the interlock cam B and the lock cam release arm A is 0.1 to 0.5 mm.
  4. Keeping this clearance, tighten the screw E to fix the adjuster C, which will be in light contact with the cassette guide shaft D.
  5. After completion of Steps 1 through 4, perform checking by proceeding as follows.
    - a. Open the cassette door by pressing the STOP/EJECT pushbutton.
    - b. Close the cassette door slowly by hand. Make certain that the PLAY pushbutton will not move in the range of the position A to B in Figure 2 while the cassette door is closed.
- NOTE: The cassette door is locked at the position C.

#### CAUTION

If the PLAY pushbutton is locked in that range, replace the following parts as these may be defective.

REF. DESIG.	PART NO	DESCRIPTION
811N	438305402-0	
L	438005140-0	Cam Guide ass'y

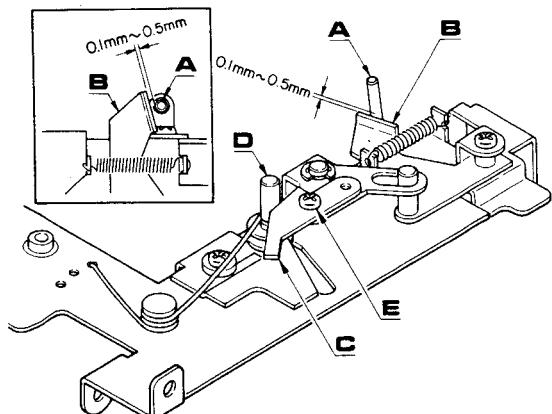


Fig. 1

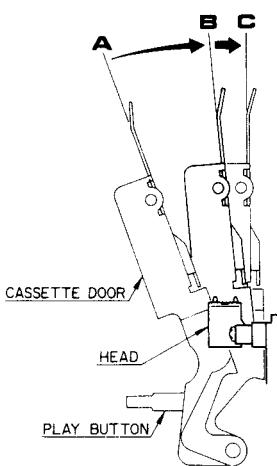


Fig. 2

## 4.2 ELECTRICAL ADJUSTMENTS AND MEASUREMENTS

### Precautions before Adjustment and Measurement

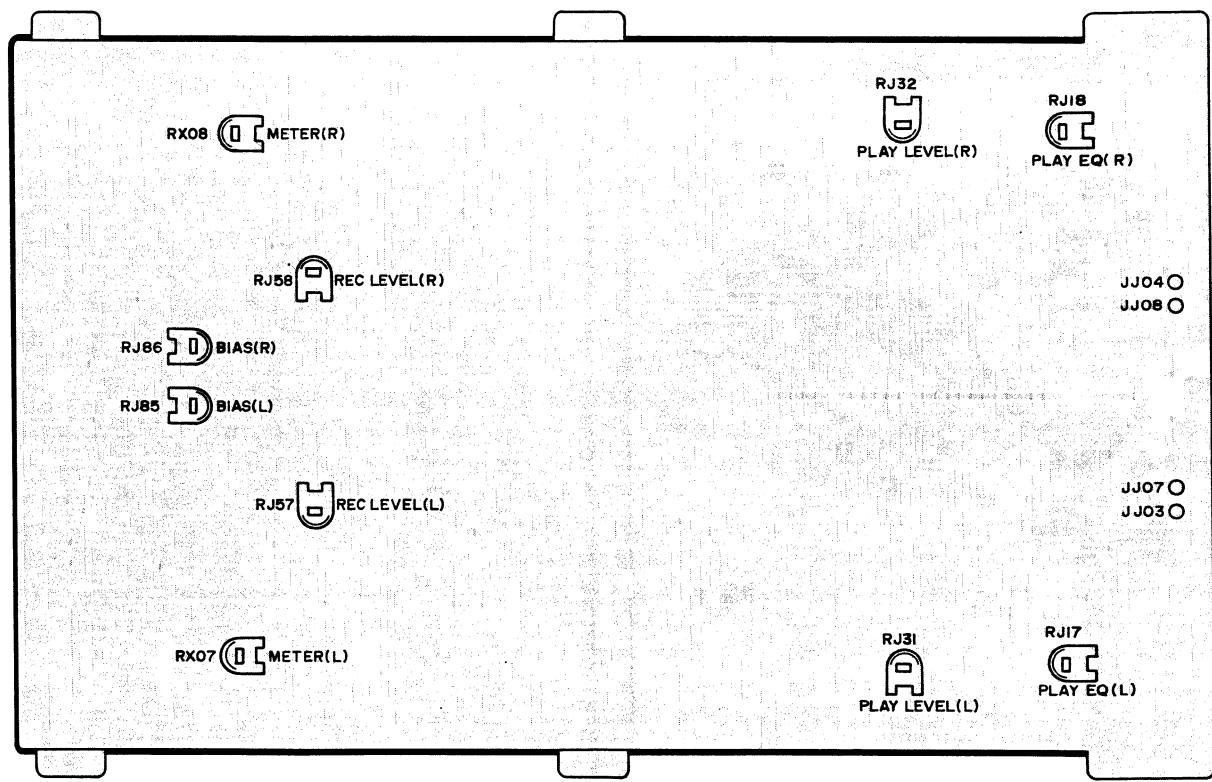
1. Before playing the test tape back, thoroughly demagnetize the heads, capstan and similar metal parts using an eraser as the test tape-recorded tone is easily erased.
2. Do not place the test tape on any measuring instrument.
3. Do not put the test tape near a place where the eraser is used.
4. Method of Demagnetization:—Turn the eraser power switch on at a remote position far away from the heads. Bring the eraser close to the heads, capstan and other parts to be demagnetized, and move it up and down four or five times to demagnetize. Slowly separate the eraser far away from the parts, and turn the power switch off.
5. Do not use any magnetized adjusting tool. When using it, demagnetize it from time to time in the course of each adjustment.
6. Do not turn semi-fixed resistor more than needed.
7. If measuring the tape speed wow and flutter, operate the tape deck in the normal opera-

ting condition.

8. Do not apply locking bond excessively.

### Definitions

1. The "normal playback state" is an operating state of the tape deck which plays back the MTT-150 test tape and is adjusted so as to produce a 580mV output at the Pre Amp Board (PJ00) JJ41, JJ42 with the load assuming the measuring instrument input impedance of greater than 100kΩ and with the TAPE selector switch set at the NORMAL position.
  2. The "normal recording state" is an operating state of the tape deck which records a 1kHz signal to a specified recording level for which the recording level control is adjusted with the 1kHz signal applied at a specified input level to the MIC input terminal.
- In the normal recording state, therefore, this tape deck is set up with the level control to the state that the level meter pointer may deflect to the 100% mark as OVU with a 1kHz, 1mV input signal applied.



## 1. Head Azimuth Adjustment

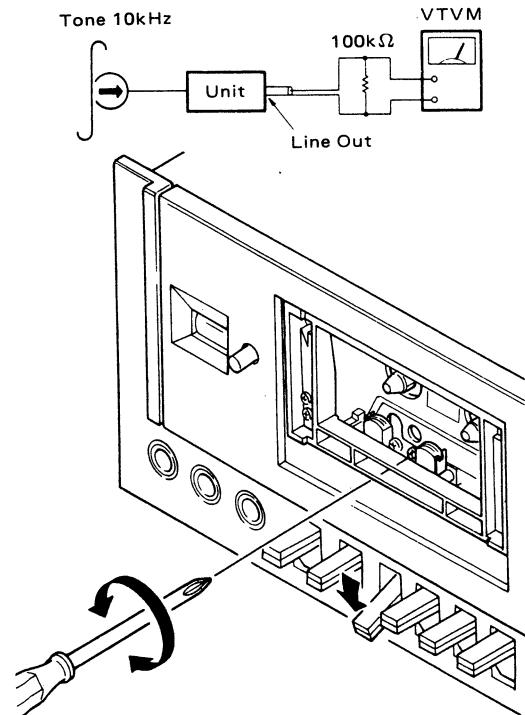
### SET UP

1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. TAPE selector switch position:- NORMAL.
3. Load:- Measuring instrument input impedance.
4. Output terminal used:- LINE OUT.
5. Test tape used:- MTT-116U (31.5Hz to 14kHz).

### PROCEDURES

1. Play the 10kHz portion of the test tape MTT-116U back. Adjust the head azimuth adjusting screw for maximum VTVM read.
2. If the peak output reads of the right and left channels are different, set the screws to obtain the mechanical center between the peaks.
3. After adjustment, lock the screw with bond.

Mode: playback



### CAUTION

After adjustment, repeat the playback and stop setting a few times to make certain of no head azimuth deviation.

## 2. Tape Speed Adjustment

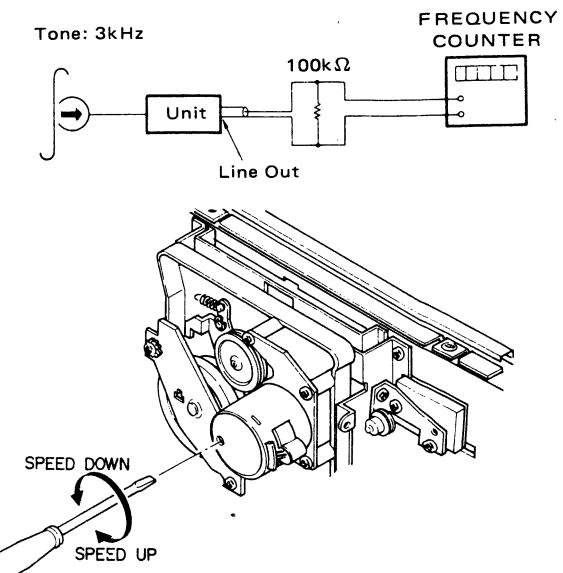
### SET UP

1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. Output terminal:- LINE OUT.
3. Test tape used:- MTT-111.
4. Unit position:- Horizontal.

### PROCEDURES

1. Play the mid portion of the test tape MTT-111 back. Adjust the tape speed by adjusting semi-fixed resistor for 2990 to 3010Hz counter indication.

Mode: playback



### CAUTIONS

1. For adjustment, the tape deck should be set up in the normal operating condition.
2. Do not adjust the semi-fixed resistor more turns than needed.
3. Do not proceed with adjustment after the tape deck temperature has changed.
4. If a strong shock or similar vibration is applied to the tape deck after adjustment, make certain that the measured tape speed had not changed.
5. If the tape speed deviation occurs, perform the adjustment again.
6. Be careful that the counter may indicate a wrong value because of too low counter input level.
7. Before adjustment, allow for 30 seconds or more after depressing of the PLAY push-button.

### 3. Playback Equalizer Adjustment

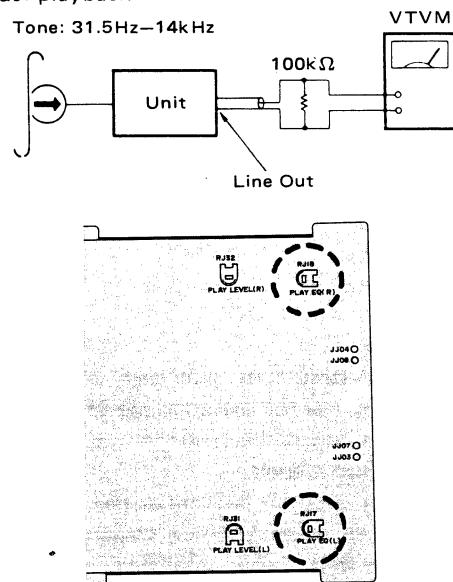
#### SET UP

1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. TAPE selector switch position:- NORMAL.
3. Load:- Measuring instrument input impedance.
4. output terminal:- LINE OUT.
5. Test tape used:- MTT-116U (31.5Hz to 14kHz).

#### PROCEDURES

1. Play the test tape MTT-116U. Let the 315Hz signal level be reference as 0dB.
2. Adjust RJ17 and RJ18 ( $2k\Omega$  each) for 10 kHz frequency response of 0 to  $-1\text{dB}$  in reference to the 315Hz signal level (0dB).
3. Proceed both for the right and left channels in the same manner.
4. Note that clockwise turning of RJ17 and RJ18 will increase the 10kHz signal output level.

Mode: playback



### 4. Playback Output Adjustment

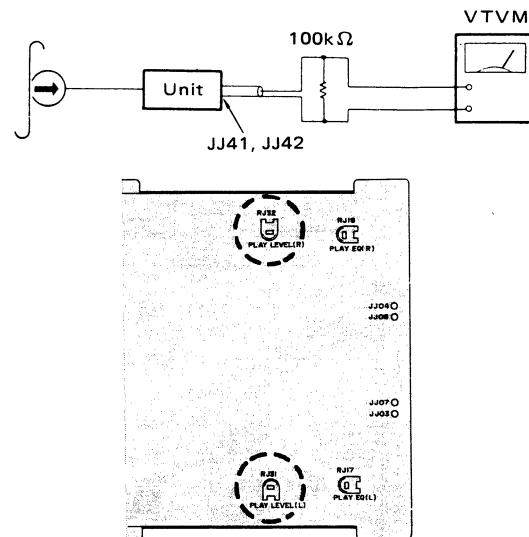
#### SET UP

1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. TAPE selector switch position:- NORMAL.
3. Load:- Measuring instrument input impedance.
4. Output terminal:- Pre Amp Board (PJ00) JJ41 and JJ42.
5. Test tape used:- MTT-150.

#### PROCEDURES

1. Play the test tape MTT-150 back. Adjust RJ31 and RJ32 ( $50k\Omega$  each) for 580mV playback output level.
2. Proceed both for the right and left channels in the same manner.

Mode: playback



#### CAUTION

1. This adjustment should be performed after the one for the playback equalizer. If the playback equalizer is adjusted after the playback output adjustment, the playback output should be readjusted.

## 5. VU Meter Adjustment

### SET UP

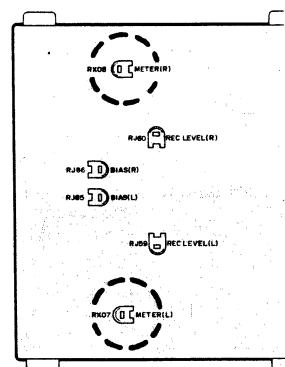
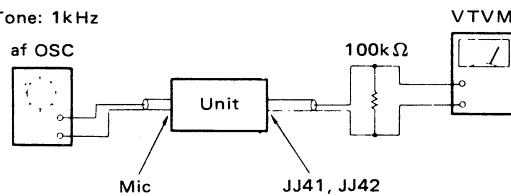
1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. TAPE selector switch position:- NORMAL.
3. Load:- Measuring instrument input impedance.
4. Output terminal used:- Pre Amp Board (PJ00) JJ41 and JJ42.
5. Input terminal:- MIC.

### PROCEDURES

1. Connect a 1kHz, -60dBV input signal to the MIC terminal. Set up the tape deck for the recording mode of operation.
2. Adjust the REC control for 580mV output level at MONI. OUT of the Pre Amp Board (PJ00) JJ41 and JJ42.
3. Adjust RX07 and RX08 (2kΩ each) until the VU meter pointer deflects to the DOLBY mark (DOLBY) on the VU meter.

Mode: record

Tone: 1kHz



## 6. Recording Bias Current Adjustment (Temporal)

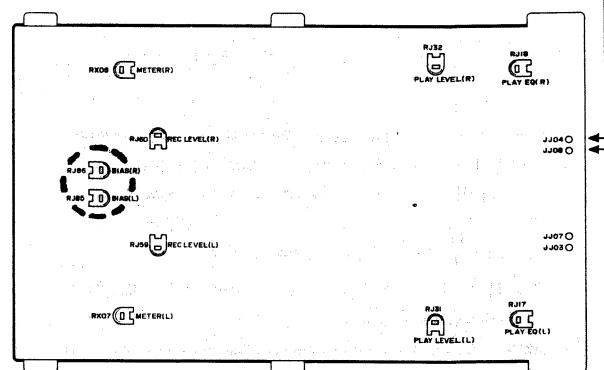
### SET UP

1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. TAPE selector switch:- NORMAL.

### PROCEDURES

1. Set up the tape deck in the recording mode of operation. Connect the VTVM to JJ03, JJ07 (Lch) and JJ04, JJ08 (Rch). Adjust the semifixed resistor RJ85 and RJ86 for 3.5mV VTVM read.
2. Proceed both for the right and left channels in the same manner.
3. For the tape deck equipped with the TAPE selector switch, make certain that the VTVM reads approximately 4.5mV with it set to the CrO<sub>2</sub> position.

VTVM



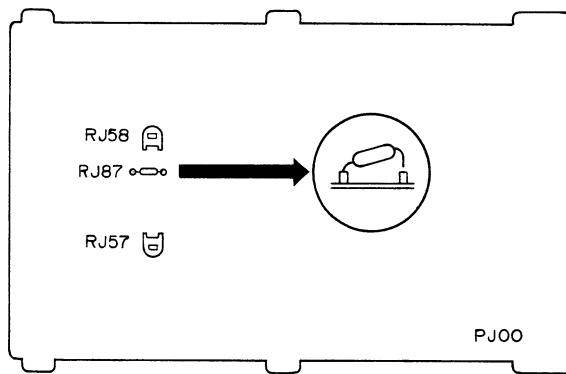
## 7. Recording Current Adjustment (Temporal)

### SET UP

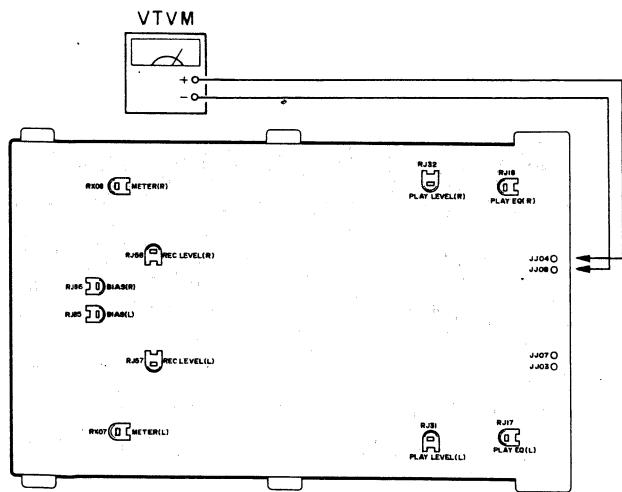
- Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
- Input signal:- 1kHz, -60dB signal.
- TAPE selector switch positions:- NORMAL.
- Load:- Measuring instrument input impedance.

### PROCEDURES

- Stop the recording bias current oscillation by disconnecting the bias circuit +B resistor (RJ87).



- Set up the tape deck to the normal recording state. Connect the VTVM to JJ03, JJ07 (L ch) and JJ04, JJ08 (R ch). Adjust the semifixed resistors RJ57 and RJ58 until the VTVM reads 0.5mV, respectively.
- Proceed both for the right and left channels in the same manner.
- After adjustment, release the recording bias current.



## 8. Reocrd-Playback Frequency Response Adjustment

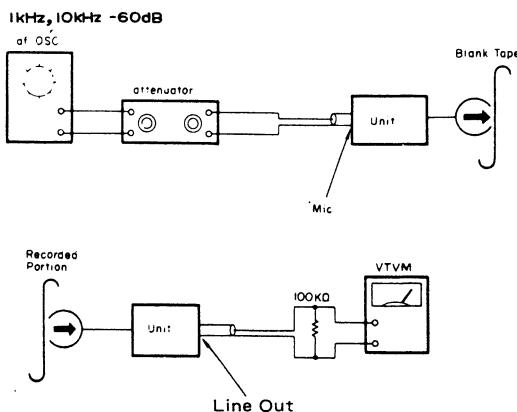
### SET UP

- Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
- Input signal:- 1kHz, -60dB with -20dB referenced as OVU.
- TAPE selector switch:- Fe-Cr.
- Output terminal:- LINE OUT.
- Load:- Measuring instrument input impedance.
- Test tape used:- SONY CS-30.

### PROCEDURES

- Connect the input signal to the MIC terminal. Set up the tape deck to the normal recording state.
- In turn, reduce the input level by 20dB with the use of the attenuator. Record the 1 and 10kHz tones.
- Play the 1kHz, 20dB-down recorded tone back as 0dB. Adjust the recording bias current until the 10kHz response is within  $\pm 1$ dB as referenced to the 1kHz, 0dB response.
- Proceed both for the right and left channels in the same manner.
- If the recording bias current is reduced in the above adjustment, be sure to measure the distortion.

Mode: record



## 9. Record-Playback Output Level Adjustment

### SET UP

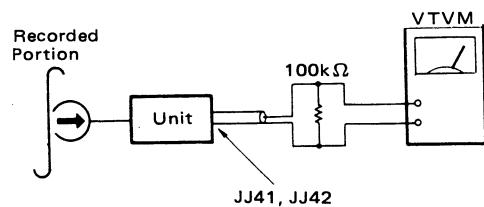
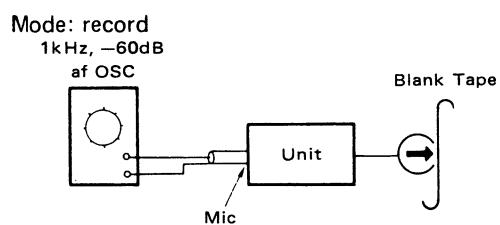
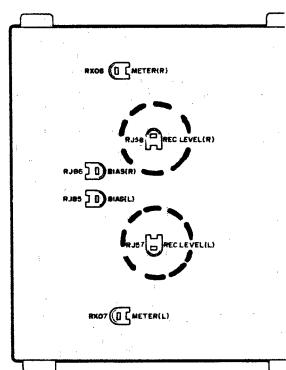
1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. Input:- 1kHz, -60dB signal.
3. TAPE selector switch position:- NORMAL.
4. Output terminal:- Pre Amp Board (PJ00) JJ41 and JJ42.
5. Load:- Measuring instrument input impedance.
6. Test tape used:- TDK AC-211.

### PROCEDURES

1. Connect the 1kHz, -60dB input signal to the MIC terminal. Set up the tape deck to the normal recording state.
2. Adjust the REC LEVEL semi-fixed resistors RJ57 and RJ58 until the recorded signal is reproduced at  $460\text{mV} \pm 0.5\text{dB}$ .

### CAUTION

1. If the bias current is changed, be sure to perform the above adjustment.



### 4.3 TUNER ALIGNMENT PROCEDURES

\* A dummy resistor of 47 kohms must be connected across the tape output terminals before alignment.

#### 4.3.1 FM Alignment Procedures

(Selector switch in the "FM" position)

Step	Signal Source Connection	Signal Frequency	Indicator Connection	Set Dial Pointer to:	Adjust:		
<b>FM IF ALIGNMENT</b>							
1	Sweep generator to point <b>B</b> through 5pF capacitor	10.7 MHz market at 10.6, 10.7 and 10.8 MHz	Oscilloscope to point <b>C</b>	Quiet point on band.	L104 for maximum and symmetric response.		
2			Oscilloscope to point <b>D</b>		L201 for straight and symmetric "S" curve response.		
3	Repeat steps 1 and 2.						
<b>FM RF ALIGNMENT</b>							
1	RF generator to FM antenna terminals <b>A</b> through matching network (300 ohms, balanced) Maintain RF level below limit.)	87.4 MHz	VTVM to L or R channel output (W002)	87.4 MHz with tuning gang closed.	L103 for maximum output.		
2		100 MHz		109 MHz with tuning gang open.	C119 for maximum output.		
3		90 MHz		90 MHz	L101, L102 for maximum output.		
4		106 MHz		106 MHz	Ant. RF trimmer for maximum output.		
5	Repeat steps 1 to 4.						
6	Check overall response curve and repeat above steps as necessary to obtain maximum sensitivity.						
7	No connection	No signal	DC VTVM 1-volt range to <b>D</b>	—	L201 primary core (bottom) for "0" voltage reading.		
8	RF generator 1 mV output to FM antenna terminals <b>A</b> through matching network (300 ohms, balanced)	98 MHz	Distortion meter to <b>D</b>	98 MHz	L201 secondary core (upper) for minimum distortion.		
9			—		R232 so that signal strength meter M001 may read 85%.		
<b>MUTING CIRCUIT ALIGNMENT</b>							
1	RF generator 12.5μV output to FM antenna terminals <b>A</b> through matching network (300 ohms, balanced)	98 MHz	VTVM to R or L channel output (W002)	98 MHz	R233 for 12.5μV threshold level. (During the adjustment turn the muting pushswitch "ON").		

**4.3.2 Multiplex Alignment Procedures**  
(Selector switch in the "FM" position)

Step	Signal Source Connection	Signal Frequency	Indicator Connection	Set Dial Pointer to:	Adjust:
1	RF generator to FM antenna terminals (A) through matching network (300 ohms, balanced), with 1mV FM stereo simulator RF level and 100% modulation (pilot 9%)	No modulation	Frequency counter to point (E) (J140)	98 MHz	R326 so that frequency counter may precisely read 19 kHz.
2		Stereo, left (1,000 Hz)	VTVM to right channel output (W002, White)		R316 for maximum output and same separation in both channels.
3		Stereo, right (1,000 Hz)	VTVM to left channel output terminal (H) (J123) (W002, Red)		
4	Repeat steps 2 and 3.				

**4.3.3 AM Alignment Procedures**  
(Selector switch in the "AM" position)

Step	Signal Source Connection	Signal Frequency	Indicator Connection	Set Dial Pointer to:	Adjust:
<b>AM IF ALIGNMENT</b>					
1	No connection	No signal	—	—	R228 to that signal strength meter M001 may read 0.
2	Sweep generator to point (F)	455 kHz marker	Oscilloscope to point (G) (J141)	Quiet point on band.	L154 for maximum and symmetric response.
<b>AM RF ALIGNMENT</b>					
1	RF generator to AM antenna terminals through IHF dummy	515 kHz	VTVM to L or R channel output (W002)	515 kHz with tuning gang closed.	L153 for maximum output.
2		1,650 kHz		1,650 kHz with tuning gang open.	OSC. trimmer for maximum output.
3		600 kHz		600 kHz	L001 for maximum output.
4		1,400 kHz		1,400 kHz	Ant. trimmer for maximum output.
5	Repeat steps 1 to 4 as necessary to obtain maximum sensitivity.				

#### 4.4 AUDIO ALIGNMENT PROCEDURES

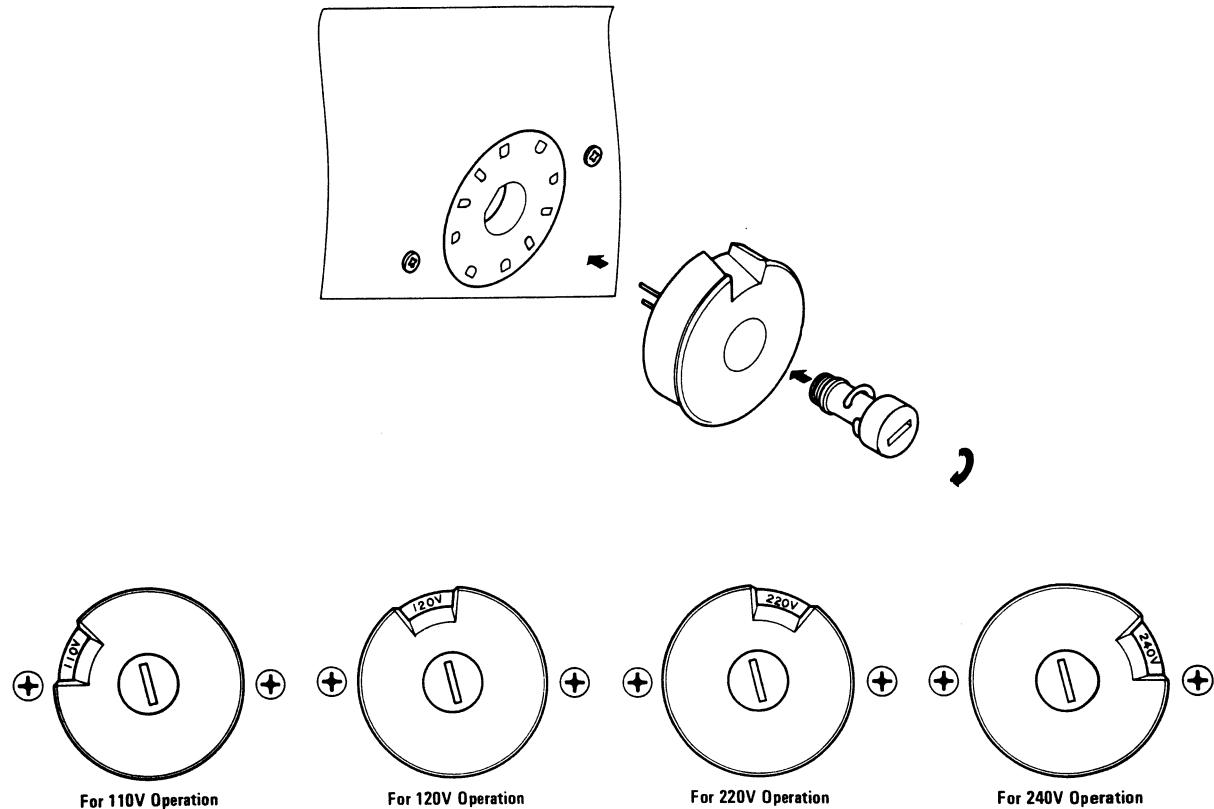
(Selector switch in the "AUX" position)

	Signal Source Connection	Signal	Indicator Connection	Adjustment
Distortion meter used	AF oscillator to AUX jack	20 kHz	Distortion meter to SPK OUT terminals with $4\Omega$ load.	Wait 2 min. after power has been on. Adjust R717 and R718 until distortion for 0.25W output is minimum. <b>CAUTION:</b> After adjustment, disconnect input signal, and make certain that current flowing from R741 to R744 is 10 to 30 mA.
Voltmeter used	—	—	DC voltmeter in 100 mV or 50 mV range to R741 (R743) and R742 (R744).	Adjust R717 and R718 until current is 10 mA.

## 5. VOLTAGE CONVERSION FOR EUROPEAN MODEL

The European version of the 4025/MCR425 is equipped with a universal power transformer that may be adjusted operate at 110 V, 120 V, 220 V, or 240 V AC at 50 to 60 Hz. To convert the unit to a different power source voltage, reposition conversion plug as illustrated in the drawing below.

**CAUTION: DISCONNECT POWER SUPPLY CORD FROM AC OUTLET BEFORE CONVERTING VOLTAGE.**



**Figure 2. Voltage Conversion Chart**

### FTZ REGULATION

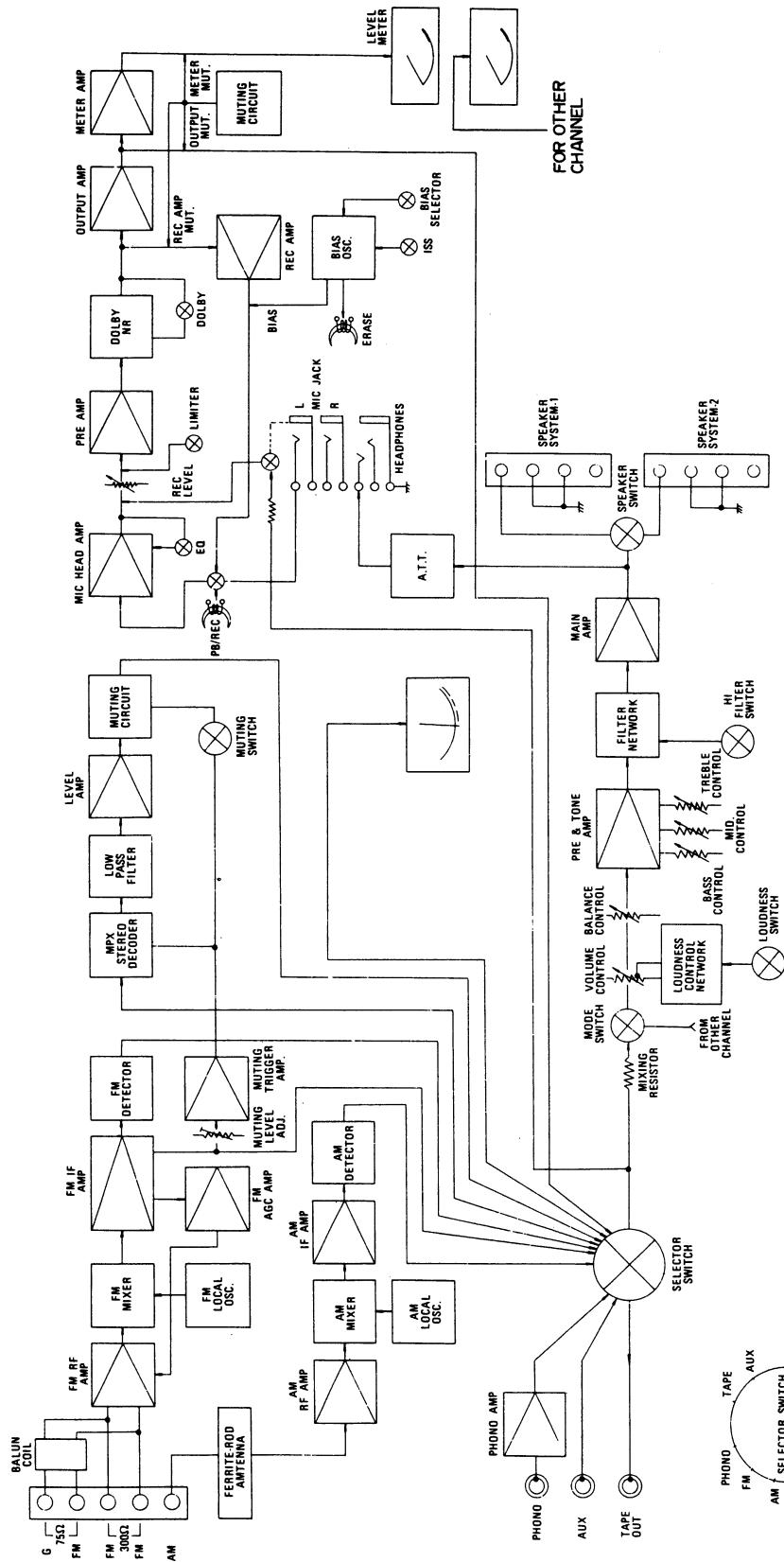
Instruction for the use in the range other than specified in FTZ codes.

**Achtung für die Leute, die in dem Gebiet wohnen, wo die FTZ-Bestimmungen vorherrschend sind.**

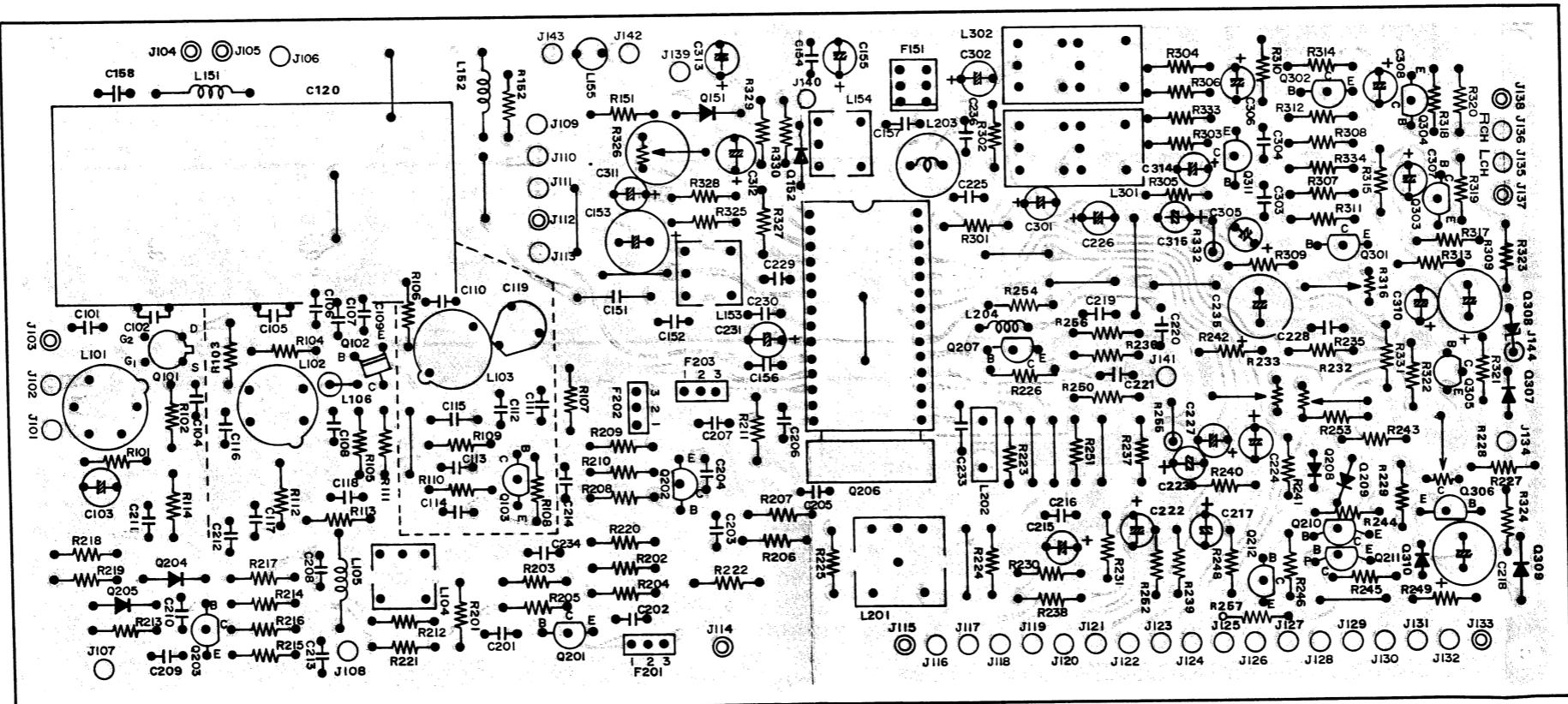
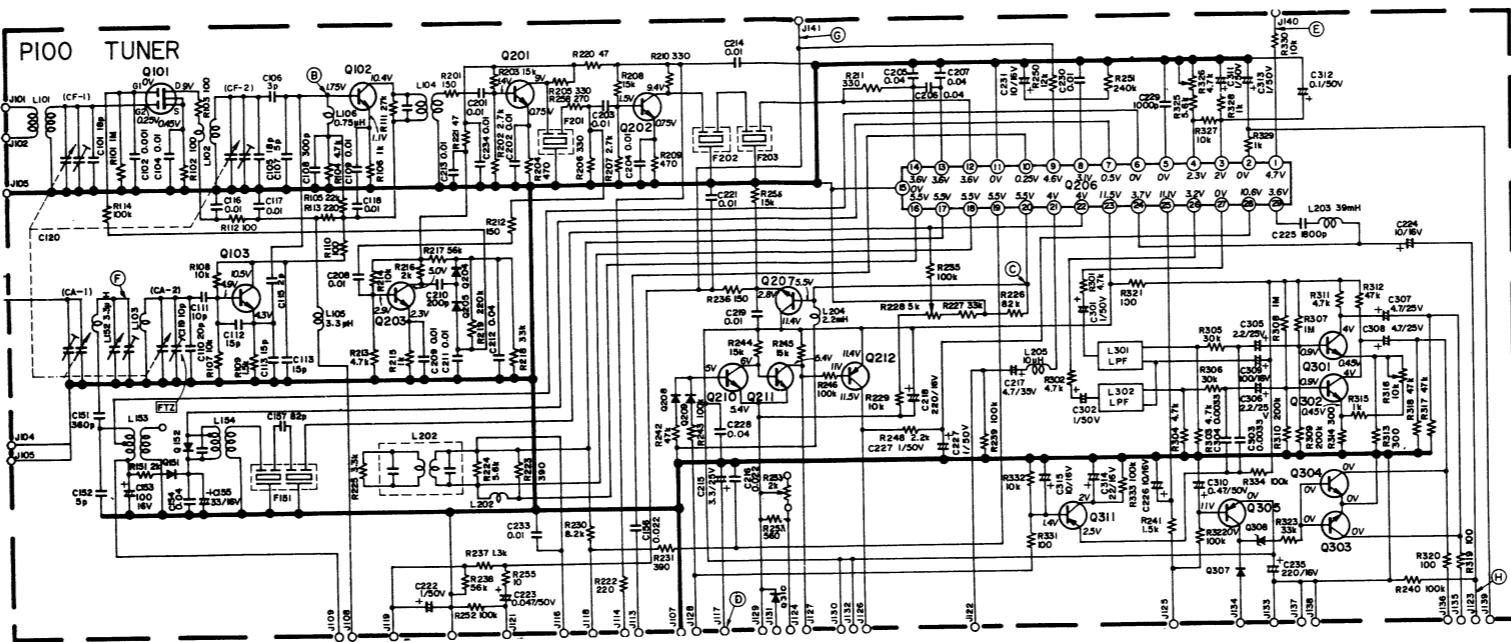
Sollte das Gerät auch für Frequenzen ausserhalb des in den FTZ-Bestimmungen angegebenen Bereiches empfängerbereit sein, bitten wir, den Bereich durch Nachstellen des Kernes in der Oszillatorenspule (in der Abbildung mit "FTZ" gekennzeichnet) so zu korrigieren, dass er den Bestimmungen entspricht.

## 6. DIAGRAMS

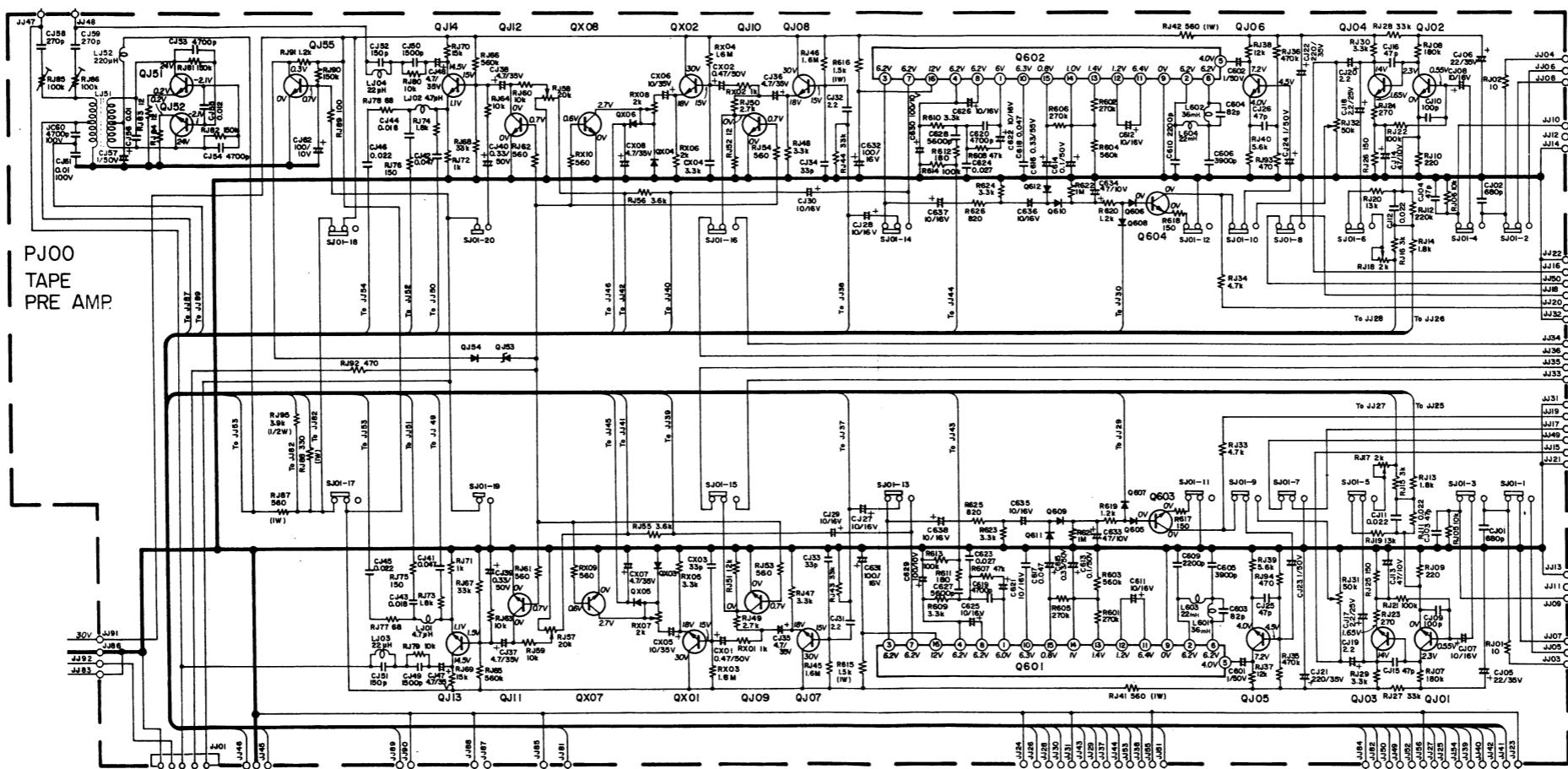
### 6.1 BLOCK DIAGRAM

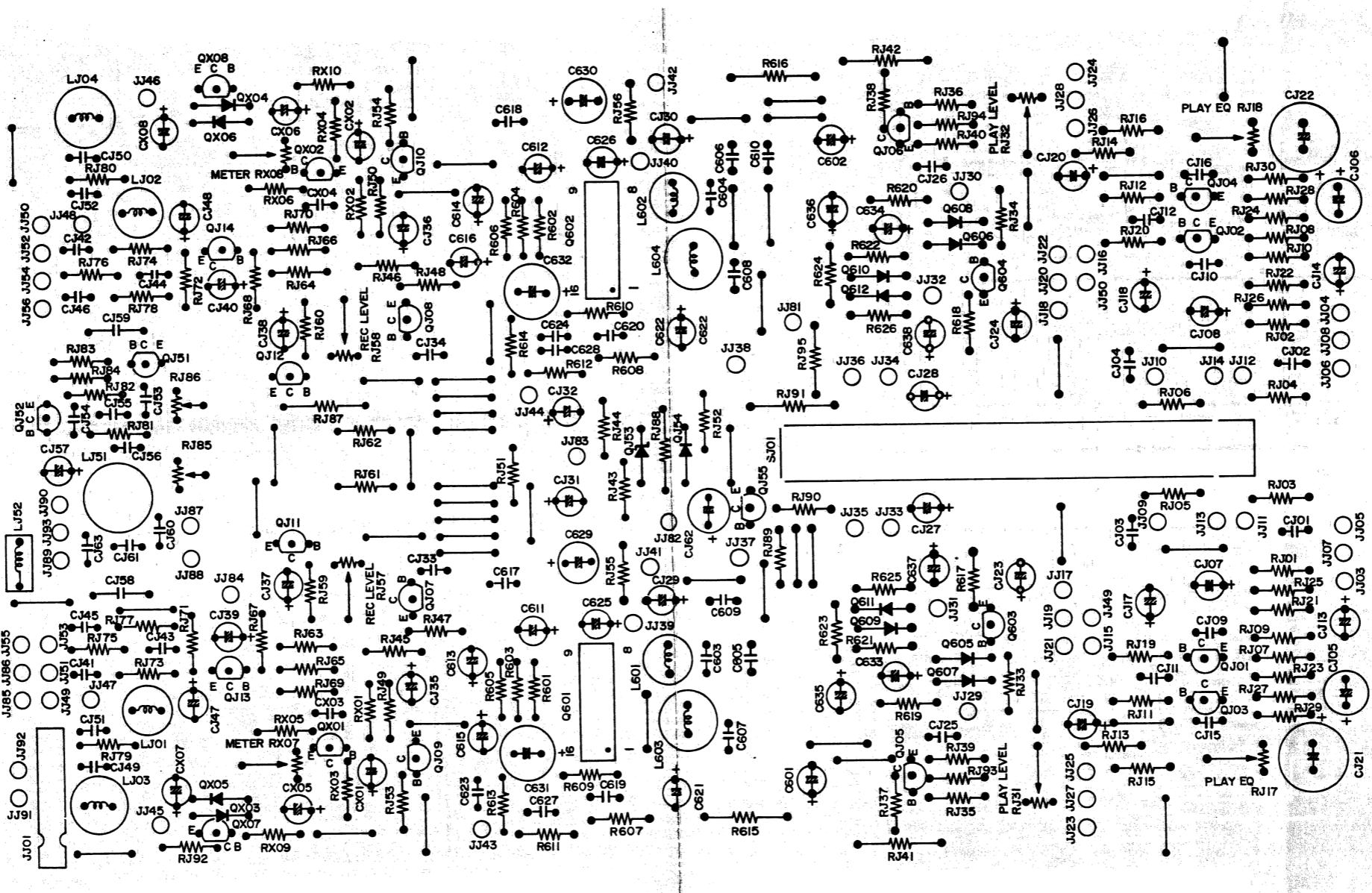


6.2 TUNER BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - P100

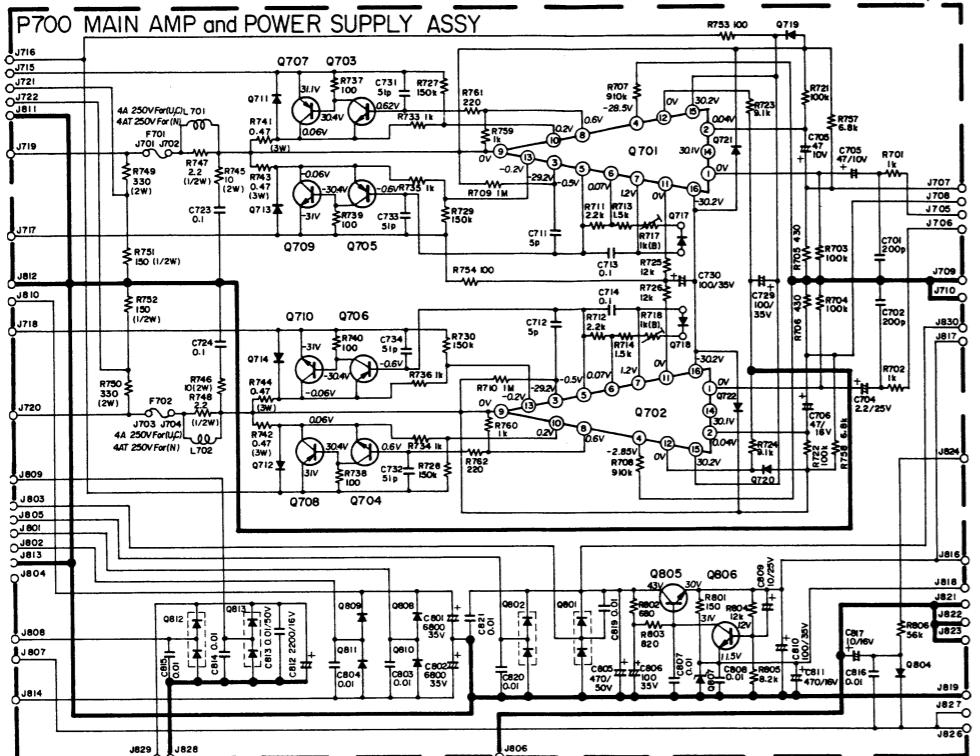


## 6.3 TAPE PRE AMP BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - PJ00

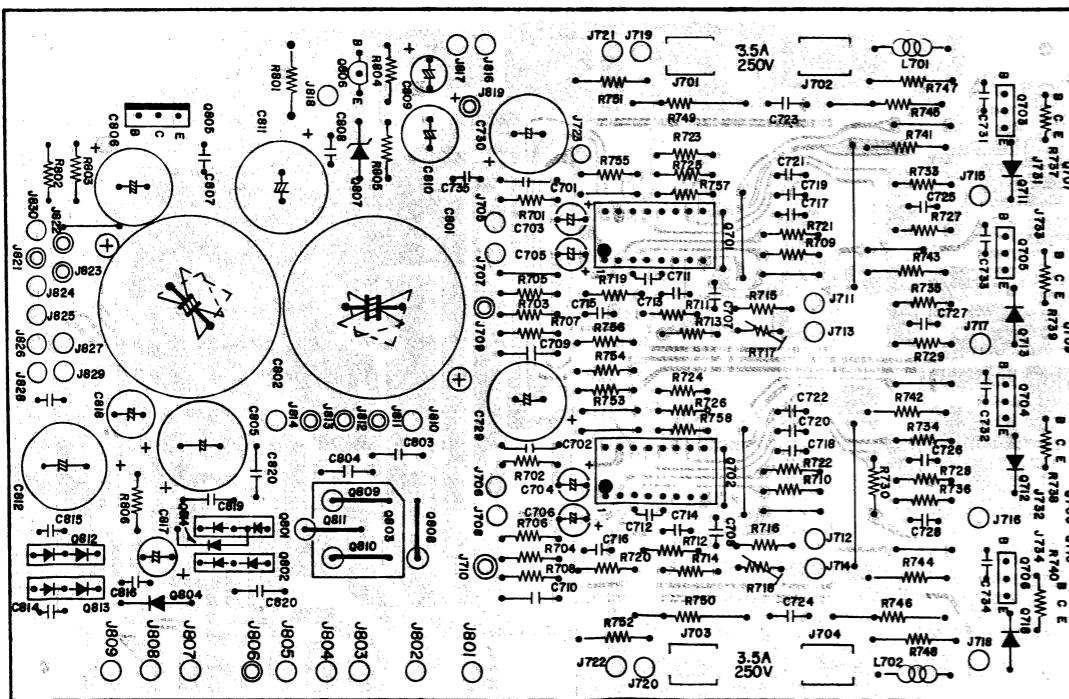
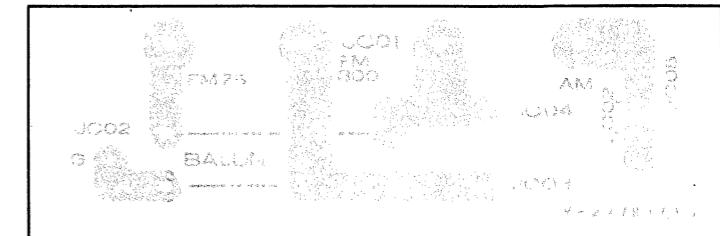
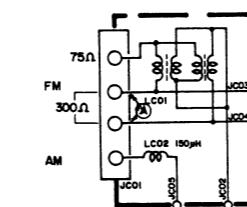




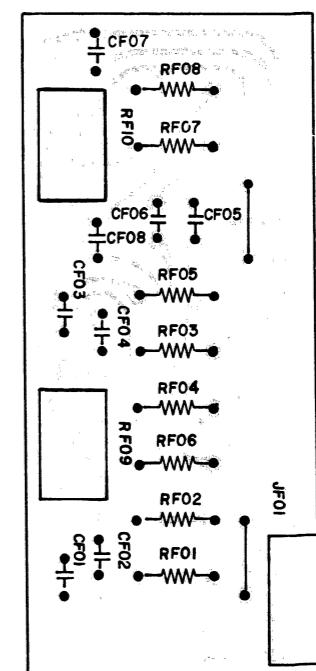
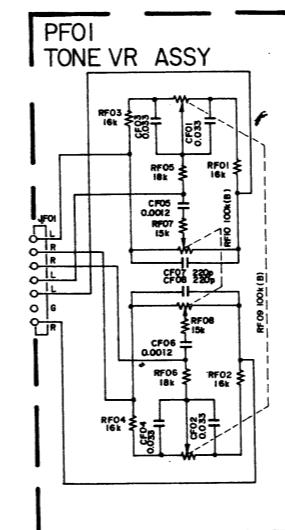
## 6.4 MAIN AMP/POWER SUPPLY BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - P700



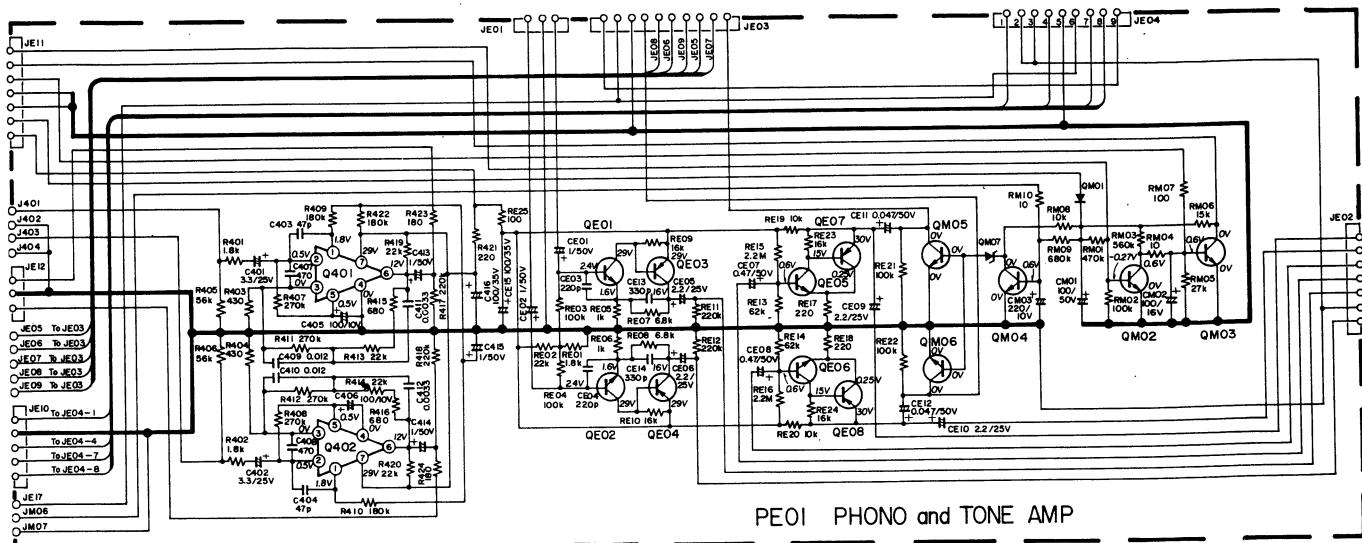
## 6.5 ANTENNA INPUT BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - PC00



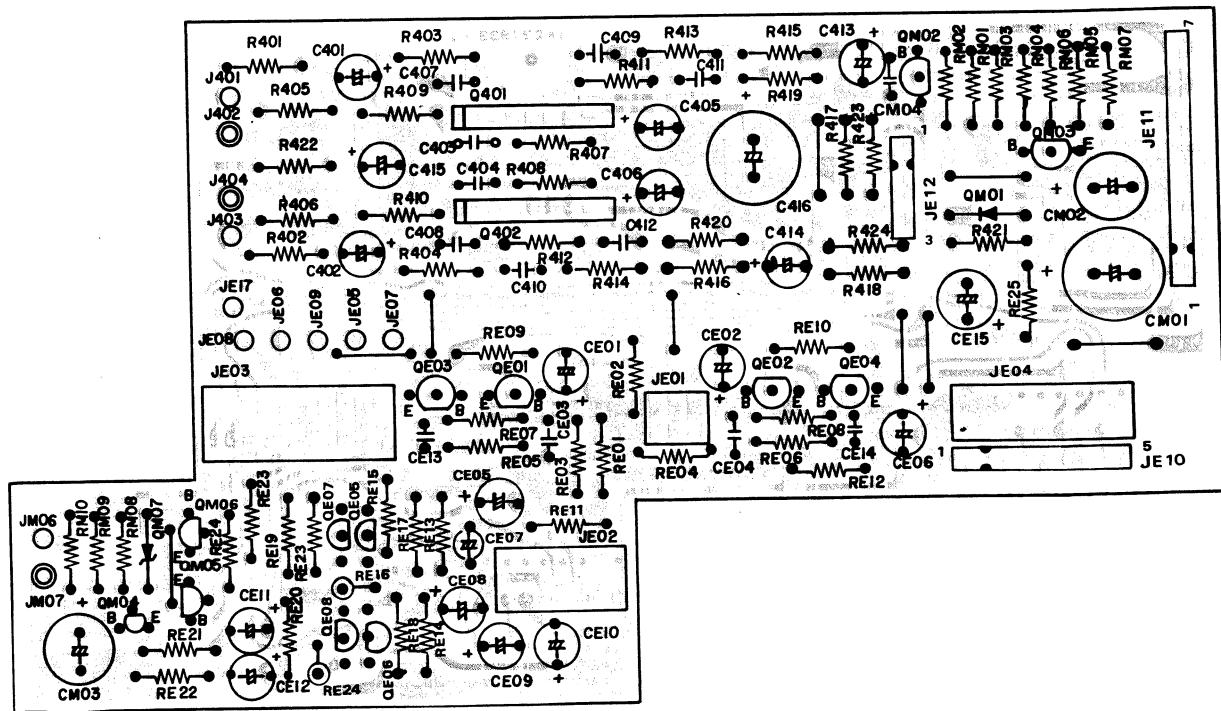
## 6.6 TONE CONTROL BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - PF01



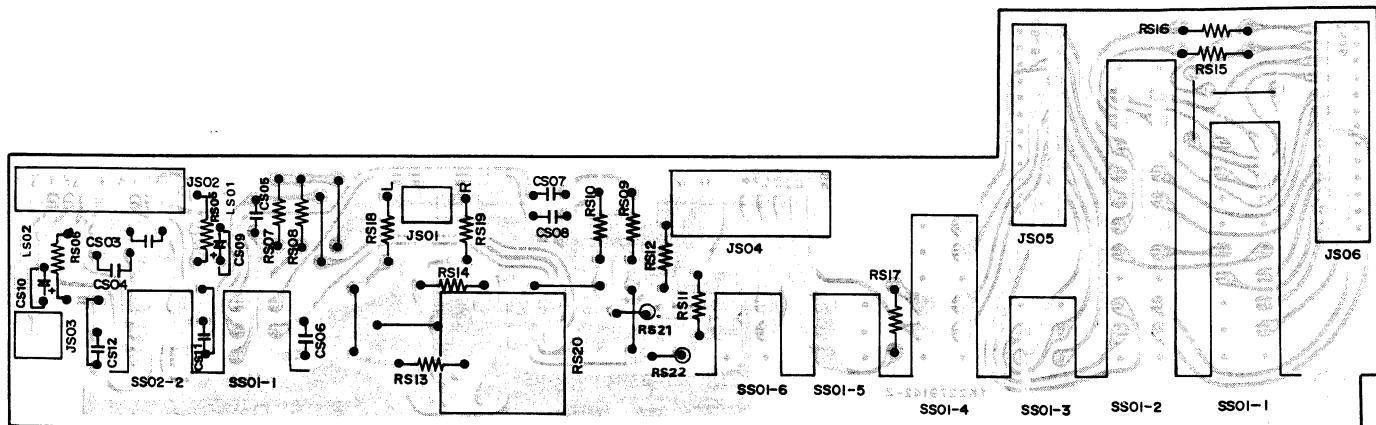
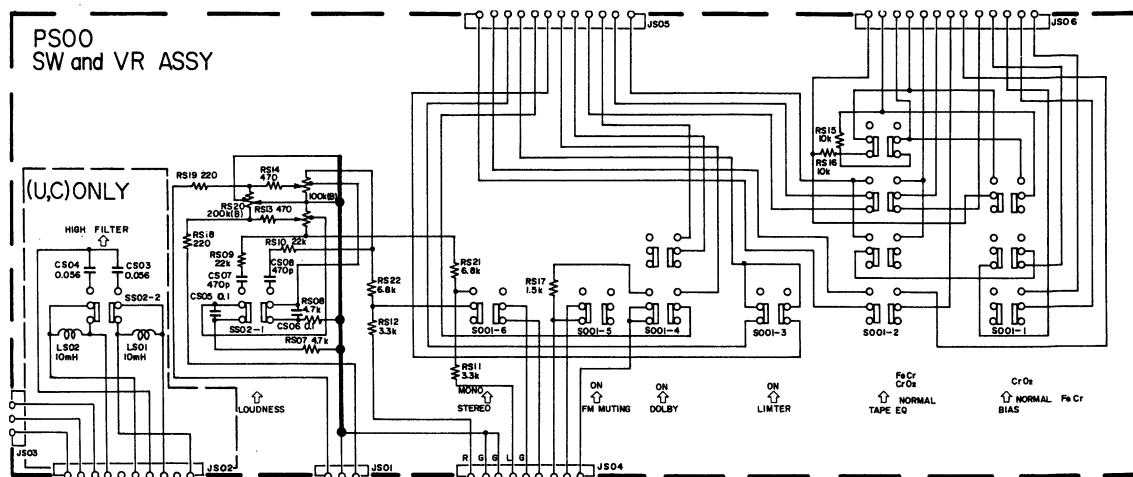
## 6.7 TONE AMP BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - PE01



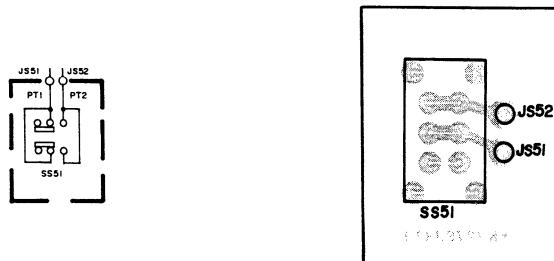
PE01 PHONO and TONE AMP



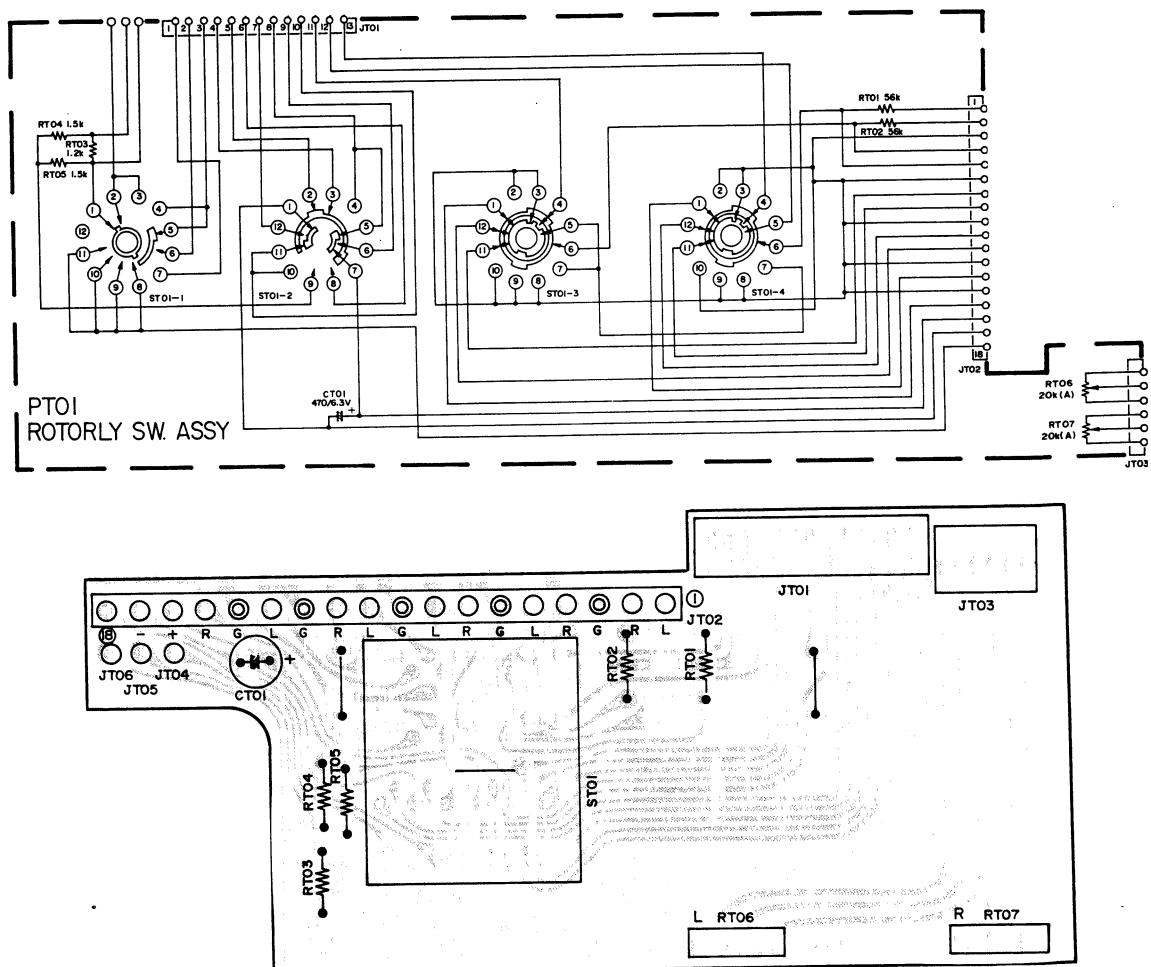
### 6.8 VOLUME/SWITCHES BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - PS00



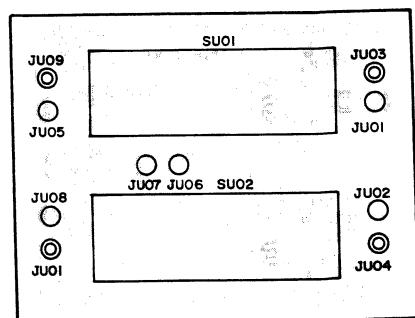
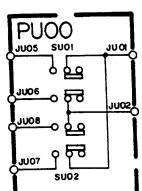
### 6.9 ISS BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - PS50



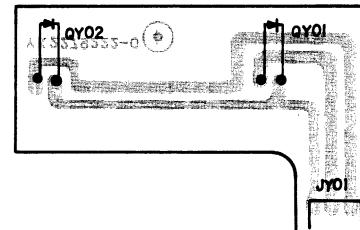
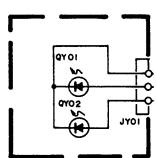
## 6.10 ROTARY SWITCH BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - PT01



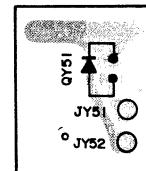
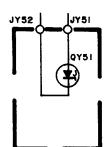
## 6.11 SPEAKER SWITCH BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - PU00



**6.12 LED BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - PY00**

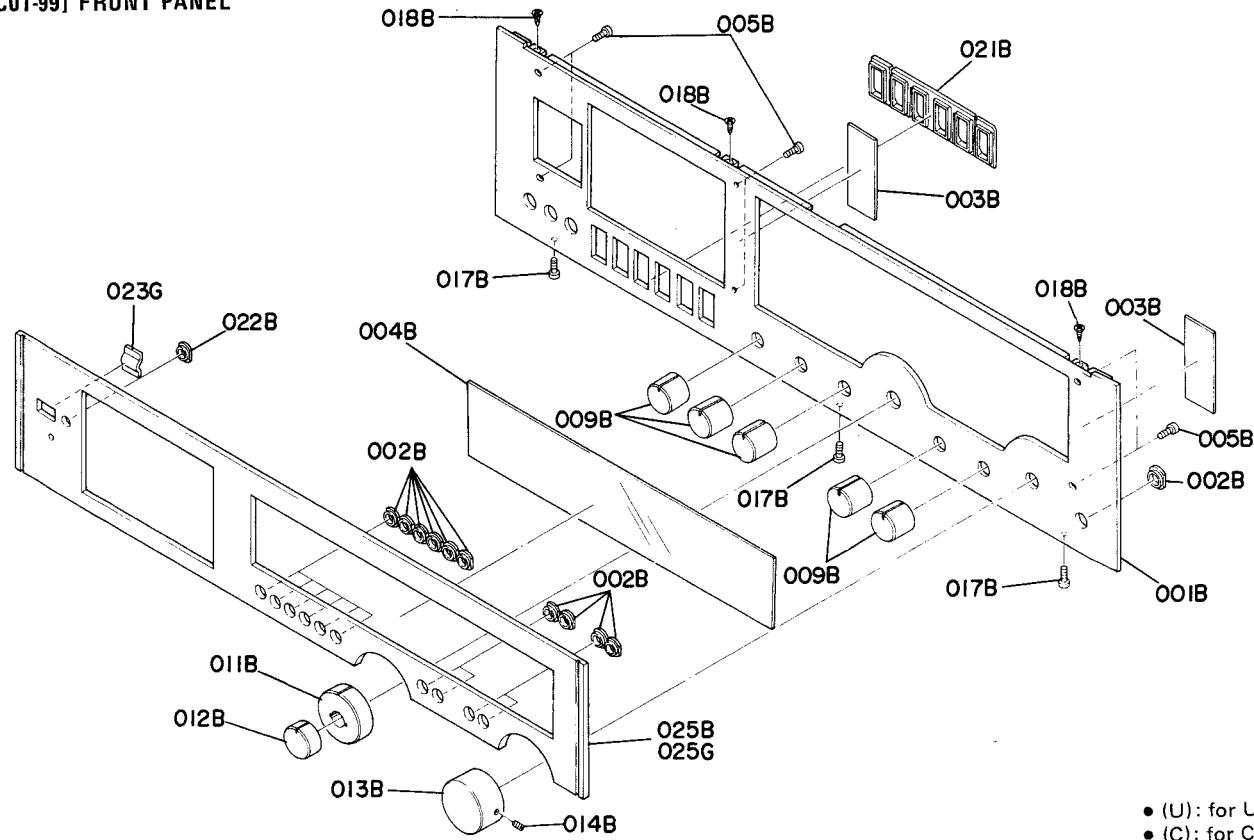


**6.13 REC. LED BOARD SCHEMATIC DIAGRAM AND COMPONENT LOCATIONS - PY50**



## 7. EXPLODED VIEWS AND PARTS LIST

### 7.1 [C01-99] FRONT PANEL

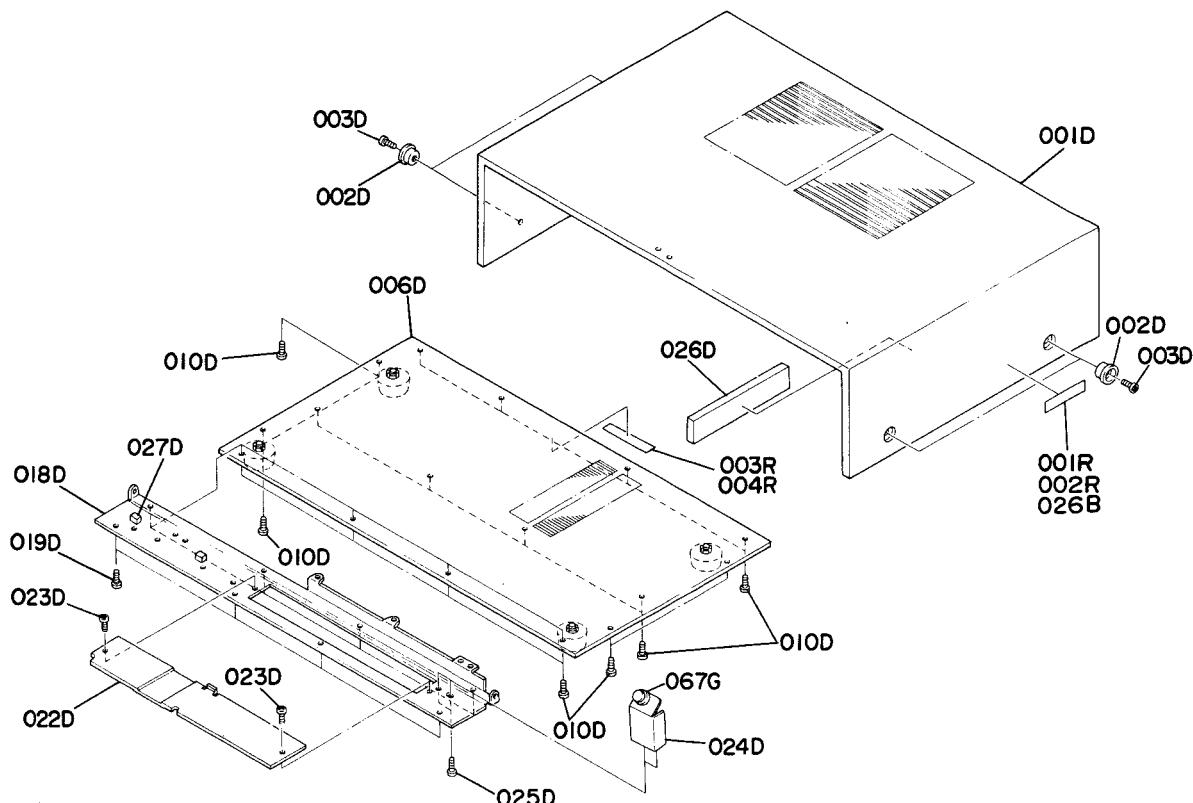


- (U): for U.S.A.
- (C): for Canada
- (N): for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
A	1	1		2279063400	M4025, ONLY
A1		1		2279063410	Front Panel Assembly (Hi)
001B	1	1	1	2279063110	Front Panel Assembly (Low)
002B	11	11	11	2978259010	Escutcheon, Main
003B	2	2	2	2279056010	Bushing
004B	1	1	1	2279158010	Buffer
					Window
005B	6	6	6	51100305A9	B.H.M. Screw B3 x 5
021B	1	1	1	4214259010	Bushing
022B	1	1	1	3448259100	Bushing
023G	1	1	1	4123158030	Window
025G	1	1		2279063210	Escutcheon, Sub (Hi Filter)
025G			1	2279063310	Escutcheon, Sub (Low Filter)
A	1			2279063420	MCR425, ONLY
001B	1			2279063110	Front Panel Assembly
002B	11			2978259010	Escutcheon, Main
003B	2			2279056010	Bushing
004B	1			2279158010	Buffer
					Window
005B	6			51100305A9	B.H.M. Screw B3 x 5
021B	1			4214259010	Bushing
022B	1			3448259100	Bushing
025B	1			2279063130	Escutcheon, Sub
023G	1			4123158030	Window

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
009B	5	5	5	2279154010	Knob
011B	1	1	1	2279154020	Knob
012B	1	1	1	2279154030	Knob
013B	1	1	1	2279154040	Knob
014B	1	1	1	51690306Q9	Socket Screw, HP 3 x 6
017B	3	3	3	51280306A0	B.H.M. Screw B3 x 6
018B	3	3	3	51340306B0	F.H. Tapped Screw F3 x 6
					M4025 (U.C.N) MCR425 (U) ONLY

7.2 [C02-99] LID (TOP COVER)

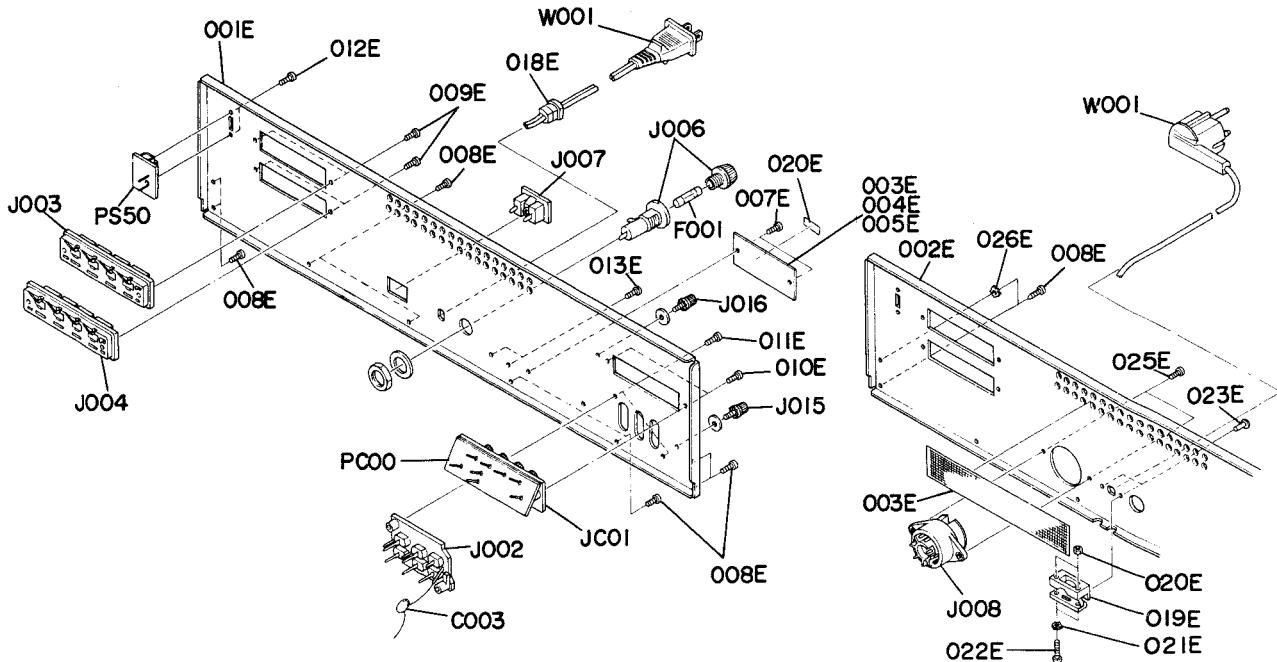


- (U): for U.S.A.
- (C): for Canada
- (N): for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
C 001D	1	1	1	2279064400	Case Assembly
	1	1	1	2279064010	Case Wood
026D	1	1	1	3910118010	Spacer
002D	4	4	4	3906259010	Bushing
003D	4	4	4	51280412U0	B.H. Tapped Screw B4 x 12
006D	1	1	1	2279257500	Lid
010D	16	16	16	51260410U0	B.H. Tapped Screw B4 x 10
018D	1	1	1	2279257020	Lid
019D	4	4	4	51280308U0	B.H. Tapped Screw B3 x 8
022D	1	1	1	2279257030	Lid
023D	2	2	2	51280306U0	B.H. Tapped Screw B3 x 6
024D	1	1	1	2279160070	Bracket
025D	2	2	2	51100306S9	B.H.M. Screw B3 x 6
026D	1	1	1	3910118010	Spacer
027D	2	2	2	2818056030	Buffer

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
067G	1	1	1	2259262520	Pulley
001R	1		1	2932861010	Label
002R		1		2911861140	Label
003R	1		1	2578861010	Label
004R		1		2911861110	Label
026B	1			2818861010	Label (MCR425, ONLY)
M4025 (U.C.N) MCR425 (U) ONLY					

### 7.3 [C03-99] REAR PANEL

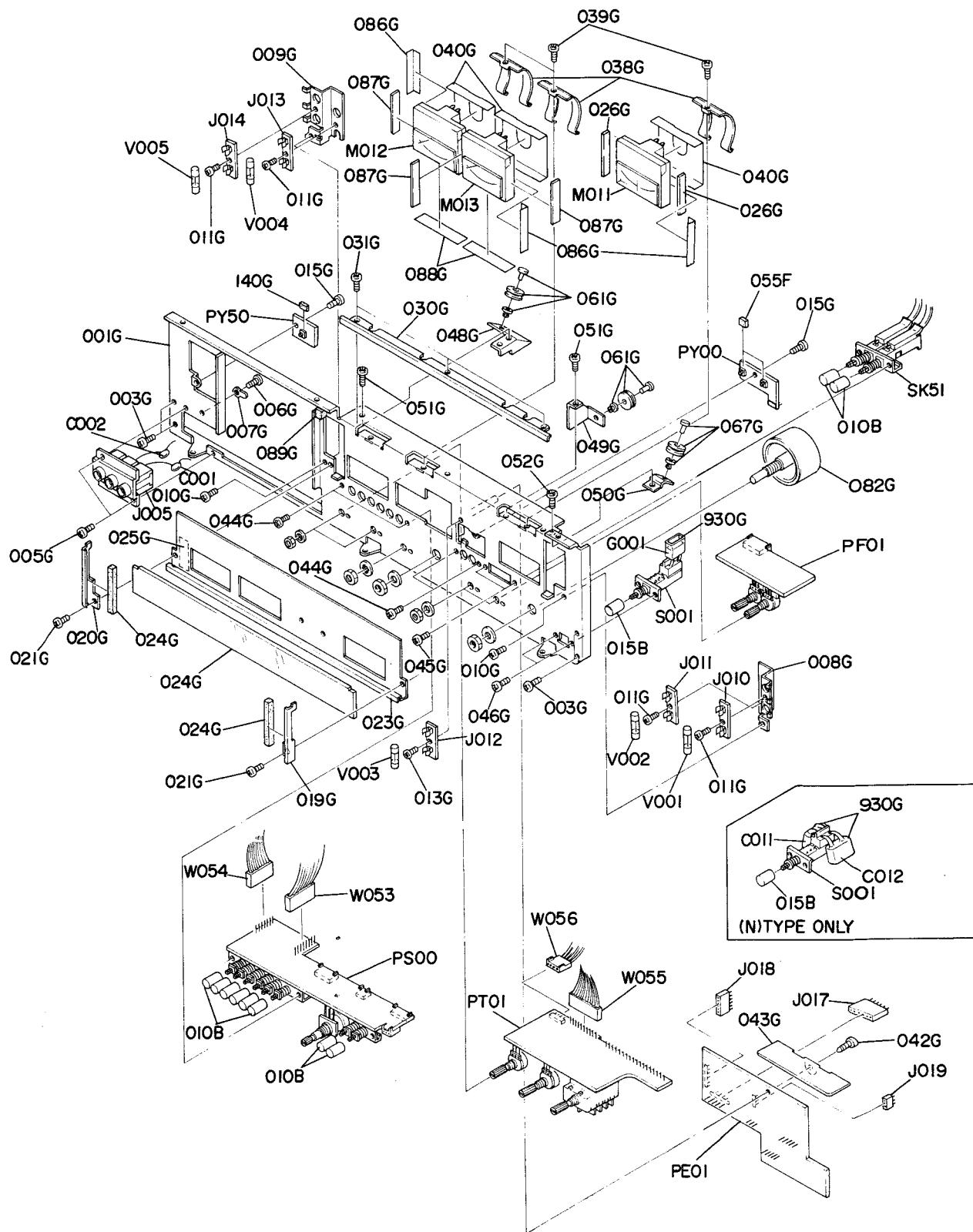


- (U): for U.S.A.
- (C): for Canada
- (N): for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION	
	U	C	N			
D 002E 019E 021E 023E				1 2279160400 1 2279160220 1 2821259010 2 54050300R0 2 55060305S0	Rear Panel Assembly Bracket Bushing T.L. Washer T.R. Rivet	
001E 003E 003E 004E 005E 007E 008E 009E 010E 011E	1 1 1 1 1 2 8 4 2 2	1 2279160210 2279265010 2279202010 2279265020 2279265030 51760306B0 51280308U0 51280308U0 51280308U0 51280308U0		2279265010 Indicator Net Indicator Indicator OS Tapped Screw 3 x 6 B.H. Tapped Screw B3 x 8 B.H. Tapped Screw B3 x 8 B.H. Tapped Screw B3 x 8 B.H. Tapped Screw B3 x 8	Bracket Indicator Net Indicator Indicator OS Tapped Screw 3 x 6 B.H. Tapped Screw B3 x 8 B.H. Tapped Screw B3 x 8 B.H. Tapped Screw B3 x 8 B.H. Tapped Screw B3 x 8	
012E 013E 018E 020E 020E 020E 022E 025E 026E	2 2 1 1 1 2 2 2 1	2 2 1 1 1 2 2 2 1	2 2 1 1 1 2 2 2 1	51102604S0 51280308U0 1455259030 2214861010 2818861010 53110303A9 51060316A9 51100308S9 54050300R0	B.H. Tapped Screw B2.6 x 4 B.H. Tapped Screw B3 x 8 Bushing Label Label Hexagon Nut P.H.M. Screw P3 x 16 B.H.M. Screw B3 x 8 T.L. Washer OR	B.H. Tapped Screw B2.6 x 4 B.H. Tapped Screw B3 x 8 Bushing Label Label Hexagon Nut P.H.M. Screw P3 x 16 B.H.M. Screw B3 x 8 T.L. Washer OR

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
J002	1	1	1	YT02060090	Terminal
J003	1	1	1	YT03040160	Terminal
J004	1	1	1	YT03040160	Terminal
J006	1			YJ08000120	Jack, Fuse Holder
J006		1		YJ08000230	Jack, Fuse Holder
J006			1	YJ08000220	Jack, Fuse Holder
J007	1	1		YJ04000560	Jack, AC Outlet
J008			1	BY03110010	Plug, Voltage Selector
J009			1	YL09030010	Terminal
J015	1	1	1	YL03010240	Terminal
J016	1	1	1	YL03010240	Terminal
W001	1	1		YC02000150	A.C. Power Cord
W001			1	YC01900030	A.C. Power Cord
C003	1	1	1	DK18103300	Ceramic Cap. 0.001μF +100%–0
F001	1	1		FS10400050	Fuse 4A 250V
F001			1	FS10200800	Fuse 2AT 250V
PC00	1	1	1	YH22790210	P.W. Board ANT. Input
			1	ZZ22790210	P.W. Board Assembly
JC01	1	1	1	YL01040180	Terminal
PS50	1	1	1	YK22793320	P.W. Board Issue
			1	ZZ22793320	P.W. Board Assembly

7.4 [P01-99] FRONT BRACKET AND GENERAL PARTS

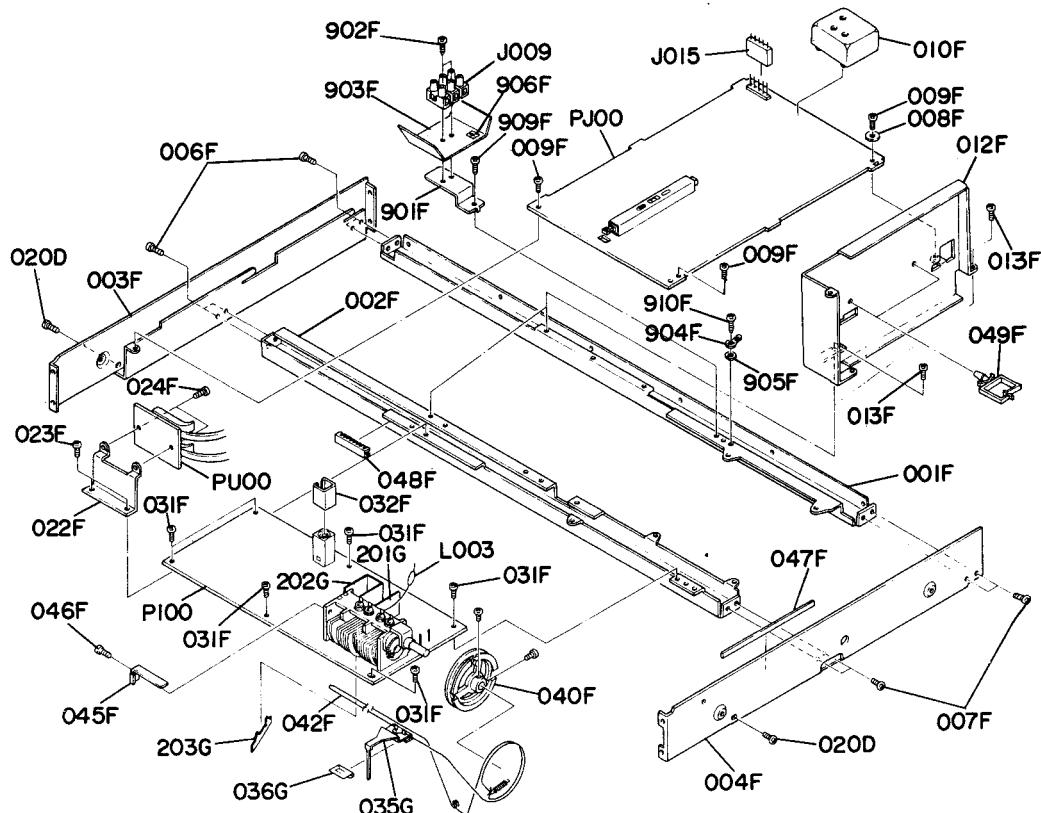


- (U) : for U.S.A.
- (C) : for Canada
- (N) : for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
010B	10	10	10	2276154120	Knob, Push Switch
015B	1	1	1	2276154040	Knob, Power
055F	2	2	2	2481118020	Spacer
001G	1	1	1	2279160020	Bracket, Front
003G	4	4	4	51280306B0	B.H. Tapped Screw B3 x 6
005G	2	2	2	51280308B0	B.H. Tapped Screw B3 x 8
006G	1	1	1	51280308B0	B.H. Tapped Screw B3 x 8
007G	1	1	1	62030049W0	Lug
008G	1	1	1	2279271010	Holder
009G	1	1	1	2279271020	Holder
010G	2	2	2	51100306A9	B.H. Tapped Screw B3 x 6
011G	4	4	4	51280306B0	B.H. Tapped Screw B3 x 6
013G	1	1	1	51280306B0	B.H. Tapped Screw B3 x 6
015G	2	2	2	51280306B0	B.H. Tapped Screw B3 x 6
019G	1	1	1	2279269020	Protector
020G	1	1	1	2279269010	Protector
021G	2	2	2	51280310B0	B.H. Tapped Screw B3 x 10
023G	1	1	1	2279274010	Reflector
024G	2	2	2	3295056300	Buffer
024G	1	1	1	2279302010	Dial
025G	1	1	1	2279056020	Buffer
026G	2	2	2	2291118020	Spacer
030G	1	1	1	2279005020	Clamper
031G	3	3	3	51280306U0	B.H. Tapped Screw B3 x 6
038G	3	3	3	2279115020	Spring
039G	3	3	3	51280306B0	B.H. Tapped Screw B3 x 6
040G	3	3	3	2259274020	Reflector
042G	1	1	1	51100306A9	B.H.M. Screw B3 x 6
043G	1	1	1	2291109010	Shield
044G	4	4	4	51100306A9	B.H.M. Screw B3 x 6
045G	2	2	2	51100306A9	B.H.M. Screw B3 x 6
046G	2	2	2	51100306A9	B.H.M. Screw B3 x 6
048G	1	1	1	2279160110	Bracket
049G	1	1	1	2279160060	Bracket
050G	1	1	1	2279160080	Bracket
051G	3	3	3	51100306A9	B.H. Tapped Screw B3 x 6
052G	1	1	1	51280306B0	B.H. Tapped Screw B3 x 6
061G	2	2	2	2259262500	Puller
067G	1	1	1	2259262520	Puller
082G	1	1	1	2279273500	Flywheel
086G	3	3	3	3956107010	Sheet
087G	3	3	3	2965118010	Spacer
088G	2	2	2	2279120020	Insulator
089G	1	1	1	2291118010	Spacer
140G	1	1	1	2279118010	Spacer
930G	1	1	1	2219120010	Insulator
930G			2	3926120010	Insulator

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
C001	1	1	1	DK17102010	Ceramic Cap. 0.001μF ±20%
C002	1	1	1	DK17102010	Ceramic Cap. 0.001μF ±20%
G001	1		1	BF10400030	Cap. Comp. Spark Killer
G001		1		BF10400050	Cap. Comp. Spark Killer
C011			1	DF17223800	Film Cap. 0.022μF ±20% 1000V
C012			1	DF17223800	Film Cap. 0.022μF ±20% 1000V
J005	1	1	1	YJ01001190	Jack, Headphone/Mic
J010	?	5	5	YJ08000190	Jack, Lamp Socket
J014					
J017	1	1	1	YJ06001250	Jack
J018	1	1	1	YJ06001060	Jack
J019	1	1	1	YJ06001040	Jack
M011	1	1	1	IM11055160	D.C. Meter, Tuning
M012	1	1	1	IM11055170	D.C. Meter, VU
M013	1	1	1	IM11055170	D.C. Meter, VU
S001	1	1		SP04010280	Push Switch, Power
S001			1	SP04010290	Push Switch, Power
SK51	1	1	1	SP02020400	Push Switch, Speaker
V001	1	1	1	IN10080420	Lamp 8V 200mA
V002	1	1	1	IN10080420	Lamp 8V 200mA
V003	1	1	1	IN10080420	Lamp 8V 200mA
V004	1	1	1	IN10080420	Lamp 8V 200mA
V005	1	1	1	IN10080420	Lamp 8V 200mA
W053	1	1	1	YJ06001780	Jack
W054	1	1	1	YJ06001790	Jack
W055	1	1	1	YJ06001800	Jack
W056	1	1	1	YJ06001810	Jack
PE01	1	1	1	YK22793310	P.W. Board, Tone Phono Muting
	1	1	1	ZZ22793310	P.W. Board Assembly
PF01	1	1	1	YK22792210	P.W. Board, Tone Volume
			1	ZZ22792210	P.W. Board Assembly
PS00	1	1	1	YK22791420	P.W. Board, Volume/Push Switch
	1	1	1	ZZ22791420	P.W. Board Assembly
		1		ZZ22798420	P.W. Board Assembly
PT01	1	1	1	YK22791410	P.W. Board, Rotary Switch
	1	1	1	ZZ22791410	P.W. Board Assembly
PY00	1	1	1	YK22792220	P.W. Board, LED
	1	1	1	ZZ22792220	P.W. Board Assembly
RY50	1	1	1	YK22791440	P.W. Board, Rec LED
	1	1	1	ZZ22791440	P.W. Board Assembly

**7.5 [P02-99] P.W. BOARDS AND GENERAL PARTS**



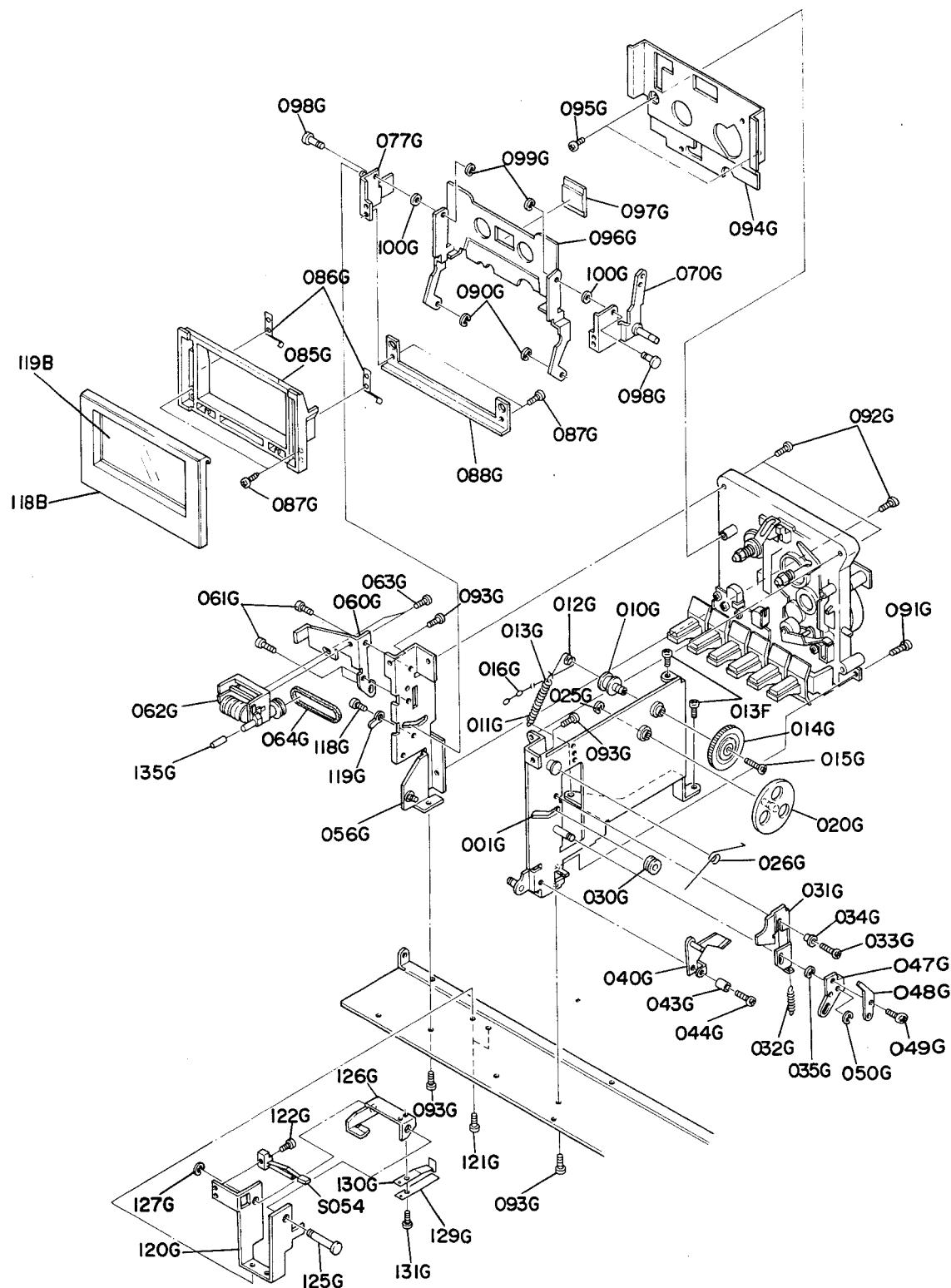
- (U): for U.S.A.
- (C): for Canada
- (N): for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
E 035G	1	1	1	2279103400	Pointer Assembly
	1	1	1	2279103012	Pointer
036G	1	1	1	2259118010	Spacer
020D	2	2	2	51280306U0	B.H. Tapped Screw B3 x 6
001F	1	1	1	2279126010	Stay, Rear
002F	1	1	1	2279126023	Stay, Center
003F	1	1	1	2279126030	Stay, (L)
004F	1	1	1	2279126040	Stay, (R)
006F	4	4	4	51280306B0	B.H. Tapped Screw B3 x 6
007F	4	4	4	51280306B0	B.H. Tapped Screw B3 x 6
008F	1	1	1	54110149A0	Flat Washer, L.
009F	3	3	3	51100306A9	B.H.M. Screw B3 x 6
010F	1	1	1	2279109010	Shield
012F	1	1	1	2279160092	Bracket
013F	2	2	2	51280306B0	B.H. Tapped Screw B3 x 6
022F	1	1	1	2279160120	Bracket
023F	2	2	2	51280306B0	B.H. Tapped Screw B3 x 6
024F	2	2	2	51280306B0	B.H. Tapped Screw B3 x 6
031F	6	6	6	51280306B0	B.H. Tapped Screw B3 x 6
032F	1	1	1	3918109010	Shield
040F	1	1	1	2259159012	Drum
042F	1	1	1	72071605A0	String (150)
045F	1	1	1	2279005050	Clamper
046F	1	1	1	51100304A9	B.H.M. Screw B3 x 4

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
047F	1	1	1	2279259010	Bushing
048F	1	1	1	4679259010	Bushing
049F	2	2	2	2886005020	Clamper
901F			1	2279160040	Bracket
902F			2	51280314B0	B.H. Tapped Screw B3 x 14
903F			1	3953120030	Insulator
904F			1	62030049W0	Lug
905F			1	54040302A0	Spring Washer
906F			1	2882861020	Label
909F			1	51280306B0	B.H. Tapped Screw B3 x 6
910F			1	51280306B0	B.H. Tapped Screw B3 x 6
201G	1	1	1	2259109040	Shield
202G	1	1	1	2259109053	Shield
203G	1	1	1	2259109062	Shield
J009			1	YL09030010	Terminal
J015	1	1	1	YJ06001050	Jack
L003	1	1	1	LC13320020	Choke Coil 3.3μH
P100	1	1	1	YG22590012	P.W. Board Tuner
	1	1	1	ZZ22793010	P.W. Board Assembly
			1	ZZ22798010	P.W. Board Assembly
PJ00	1	1	1	YG22790010	P.W. Board Tape Dre Amp.
	1	1	1	ZZ22792010	P.W. Board Assembly
PU00	1	1	1	YK22791430	P.W. Board Speaker Switch
	1	1	1	ZZ22791430	P.W. Board Assembly



7.7 [P04-99] ASSOCIATED MECHANISM FOR CASSETTE TAPE OPERATION



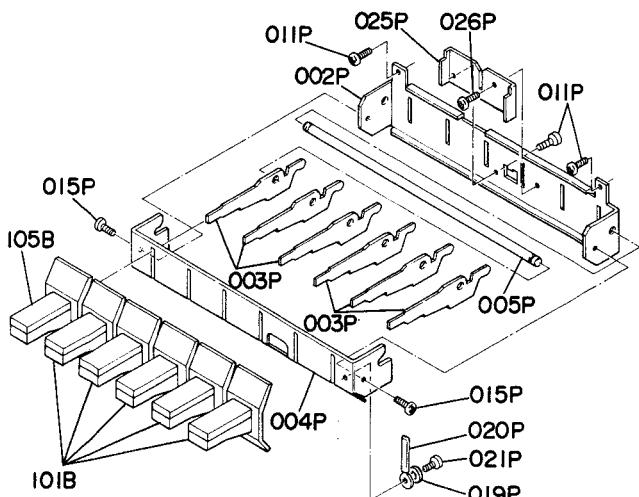
- (U) : for U.S.A.
- (C) : for Canada
- (N) : for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
F 011G	1	1	1	4197258400	String Assembly
	1	1	1	4197115020	Spring
012G	1	1	1	72071604A0	String (30)
013G	1	1	1	56382540G0	Eyelect
016G	1	1	1	4197258030	Hook
G 085G	1	1	1	4197271410	Cassette Holder Assembly
	1	1	1	4197271010	Holder
086G	2	2	2	4197115050	Spring
H 096G	1	1	1	4197104400	Cassette Retainer Assembly
	1	1	1	4171040100	Retainer
097G	1	1	1	4197158010	Window
I 062G	1	1	1	4197052400	Counter Assembly
	1	1	1	4197052010	Counter
135G	1	1	1	3448067062	Cap
118B	1	1	1	4197063030	Escutcheon
119B	1	1	1	4197257010	Lid
001G	1	1	1	2279160500	Bracket (K)
010G	1	1	1	4214112020	Shaft
014G	1	1	1	4214058010	Gear
015G	1	1	1	51100206A0	B.H.M. Screw
020G	1	1	1	4214273500	B2 x 6
025G	1	1	1	64000200R0	Flywheel
026G	1	1	1	4197115030	RG Ring, E Type
030G	1	1	1	4197262020	Spring
031G	1	1	1	4197258020	Pulley
032G	1	1	1	4197115040	Hook
					Spring
033G	1	1	1	51102606A0	B.H.M. Screw
034G	1	1	1	4197055010	B2.6 x 6
035G	1	1	1	64000300R0	Collar
040G	1	1	1	4197002500	RG Ring E Type
043G	1	1	1	4197055030	Arm
044G	1	1	1	51102610A0	Collar
047G	1	1	1	4197002020	B.H.M. Screw
048G	1	1	1	4197164010	B2.6 x 10
049G	1	1	1	51102604A0	Arm
050G	1	1	1	64000300R0	Adjuster
					B.H.M. Screw
052G	1	1	1	4197164010	B2.6 x 4
056G	1	1	1	4197160510	RG Ring, E Type
060G	1	1	1	4263160010	Bracket
061G	2	2	2	51100306A9	Bracket
063G	2	2	2	51100306A9	B.H.M. Screw
064G	1	1	1	4197264010	B3 x 6
070G	1	1	1	4197051500	B.H.M. Screw
077G	1	1	1	4197051510	B3 x 6
087G	4	4	4	51102605S0	Guide
088G	1	1	1	4197104030	B.H.M. Screw
090G	2	2	2	64000200R0	Retainer
					RG Ring, E Type

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
091G	2	2	2	51060306A9	P.H.M. Screw
092G	2	2	2	51100308A9	P3 x 6
093G	4	4	4	51100306A9	B.H.M. Screw
094G	1	1	1	4197053040	B3 x 8
095G	2	2	2	51382606T0	B.H.M. Screw
098G	2	2	2	4197112090	B3 x 6
099G	2	2	2	64000200R0	Cover
100G	2	2	2	59035402G9	P.H. Tapped Screw, P2.6 x 6
118G	1	1	1	51100306A9	Shaft
					RG Ring E Type
					Washer
					B.H.M. Screw
					B3 x 6
119G	1	1	1	62031650W0	Lug
120G	1	1	1	2279104010	Retainer
121G	2	2	2	51100306S9	B.H.M. Screw
122G	1	1	1	51100205A0	B3 x 6
125G	1	1	1	2279112010	B.H.M. Screw
126G	1	1	1	2279002010	B2 x 5
127G	1	1	1	64000300R0	Shaft
129G	1	1	1	2291115020	Arm
130G	1	1	1	2291115010	RG Ring, E Type
131G	1	1	1	51100204A0	Spring
					Spring
013F	2	2	2	51280306B0	B.H.M. Screw
					B2 x 4
S054	1	1	1	SM01010500	B.H. Tapped Screw
					B3 x 6
					Mini Switch, Rec, Muting

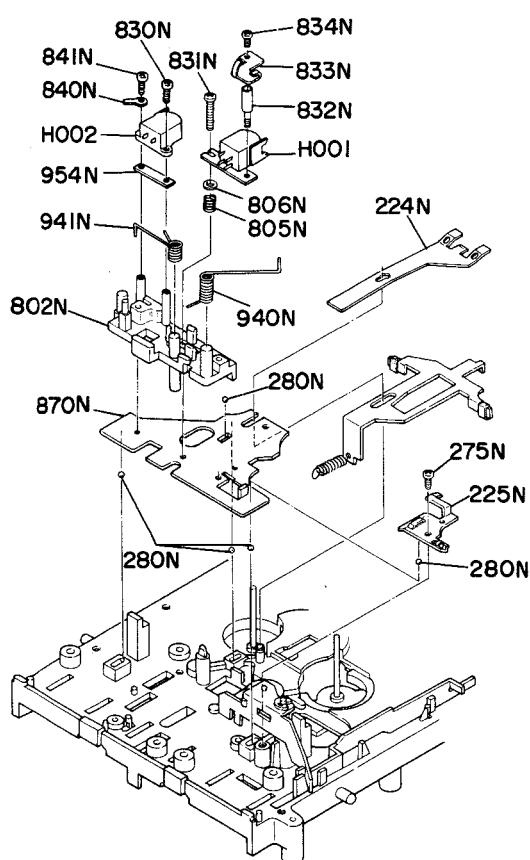
### 7.8 [P05-99] BUTTONS FOR TAPE MECHANISM OPERATION

- (U): for U.S.A.
- (C): for Canada
- (N): for Europe



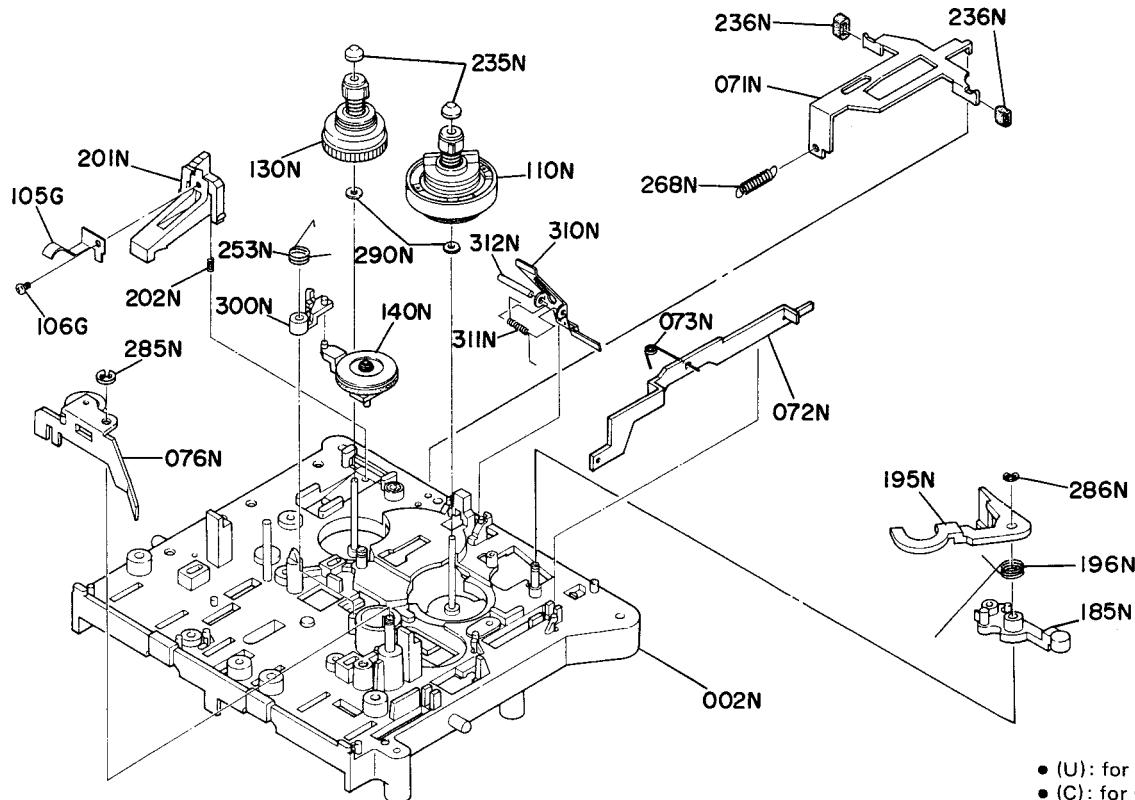
REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
101B	5	5	5	4214270502	Button (K)
105B	1	1	1	4214270512	Button (K)
002P	1	1	1	4380160013	Bracket
003P	6	6	6	4380354070	Lever
004P	1	1	1	4380051013	Guide
005P	1	1	1	4380112030	Shaft
011P	3	3	3	51300310B0	P.H. Tapped Screw P3 x 10
015P	2	2	2	51062603A0	P.H.M. Screw P2.6 x 3
019P	1	1	1	54052600R0	Washer
020P	1	1	1	1210005010	Clamper
021P	1	1	1	51062603A0	P.H.M. Screw P2.6 x 3
025P	1	1	1	4383104040	Retainer
026P	1	1	1	51062605A0	P.H.M. Screw P2.6 x 5

### 7.9 [P06-99] HEAD CHASSIS



REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
224N	1	1	1	4380115010	Spring
225N	1	1	1	4367115172	Spring
275N	1	1	1	51300308B0	P.H. Tapped Screw P3 x 8
280N	5	5	5	61020010T0	Ball
802N	1	1	1	4367160015	Bracket
805N	1	1	1	4380115090	Spring
806N	1	1	1	3444118070	Spacer
830N	1	1	1	51100212A0	B.H.M. Screw B2 x 12
831N	1	1	1	51100210A0	B.H.M. Screw B2 x 10
832N	1	1	1	4380101032	Support
833N	1	1	1	4380005010	Clamper
834N	1	1	1	51100203A0	B.H.M. Screw B2 x 3
840N	1	1	1	62021030W0	Lug
841N	1	1	1	51100212A0	B.H.M. Screw B2 x 12
870N	1	1	1	4380105030	Chassis
940N	1	1	1	4367115042	Spring
941N	1	1	1	4367115053	Spring
954N	1	1	1	4367118070	Spacer
H001	1	1	1	LH42851030	Rec/Play Head
H002	1	1	1	LH31000450	Erase Head

7.10 [P07-99] PARTS ASSEMBLED ON THE TOP CHASSIS



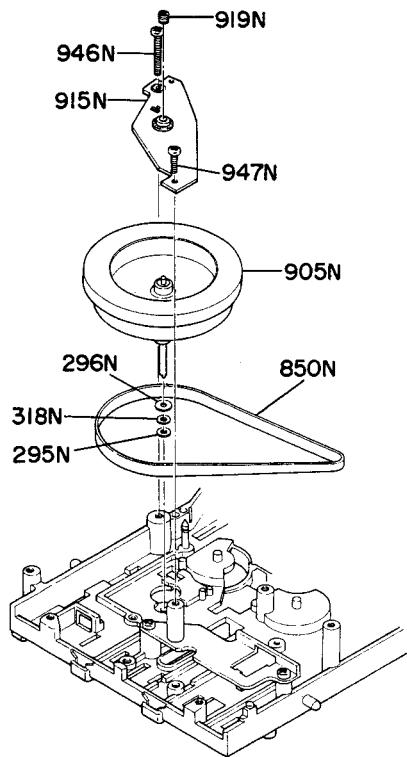
- (U): for U.S.A.
- (C): for Canada
- (N): for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
002N	1	1	1	4380105700	Chassis Assembly
071N	1	1	1	4367354092	Lever
072N	1	1	1	4380354090	Lever
073N	1	1	1	4380115120	Spring
076N	1	1	1	4367002702	Arm, Pinch Roller S
110N	1	1	1	4367004705	Table
130N	1	1	1	4367004713	Table
140N	1	1	1	4367002712	Arm Assembly
185N	1	1	1	4367354773	Lever
195N	1	1	1	4367002054	Arm
196N	1	1	1	4367115130	Spring
201N	1	1	1	4367354084	Lever
202N	1	1	1	4380115060	Spring
235N	2	2	2	4367067010	Cap
236N	2	2	2	4367263010	Brake
253N	1	1	1	4367115100	Spring
268N	1	1	1	4367115210	Spring
285N	1	1	1	64002500R0	RG Ring, E Type
286N	1	1	1	64001500R0	RG Ring, E Type

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
290N	2	2	2	59020402G9	Washer
300N	1	1	1	4367354110	Lever
310N	1	1	1	4383115010	Spring
311N	1	1	1	4380115033	Spring
312N	1	1	1	4380112010	Shaft
105G	1	1	1	4197115062	Spring
106G	1	1	1	51382606T0	P.H. Tapped Screw P2.6 x 6

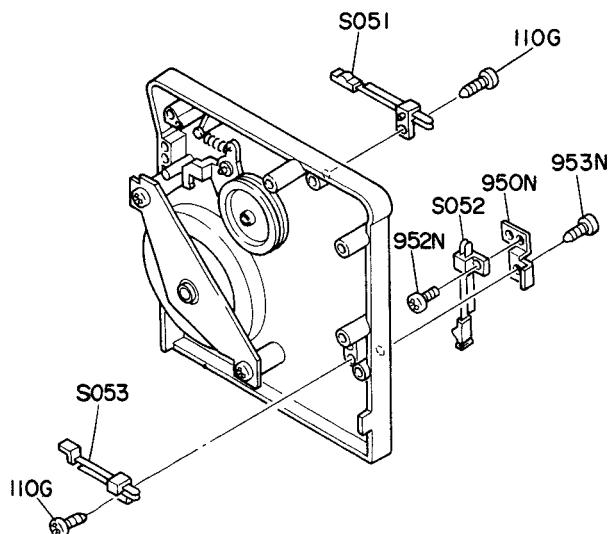
**7.11 [P08-99] FLYWHEEL**

- (U): for U.S.A.
- (C): for Canada
- (N): for Europe



REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
295N	1	1	1	59264702G9	Washer
296N	1	1	1	59260702G9	Washer
318N	1	1	1	59264705G9	Washer
850N	1	1	1	4380264032	Belt
905N	1	1	1	4380273502	Flywheel
915N	1	1	1	4380104704	Retainer Assembly, Flywheel
919N	1	1	1	3483164020	Adjuster
946N	1	1	1	51300325B0	P.H. Tapped Screw P3 x 25
947N	1	1	1	51100308A9	B.H.M. Screw B3 x 8

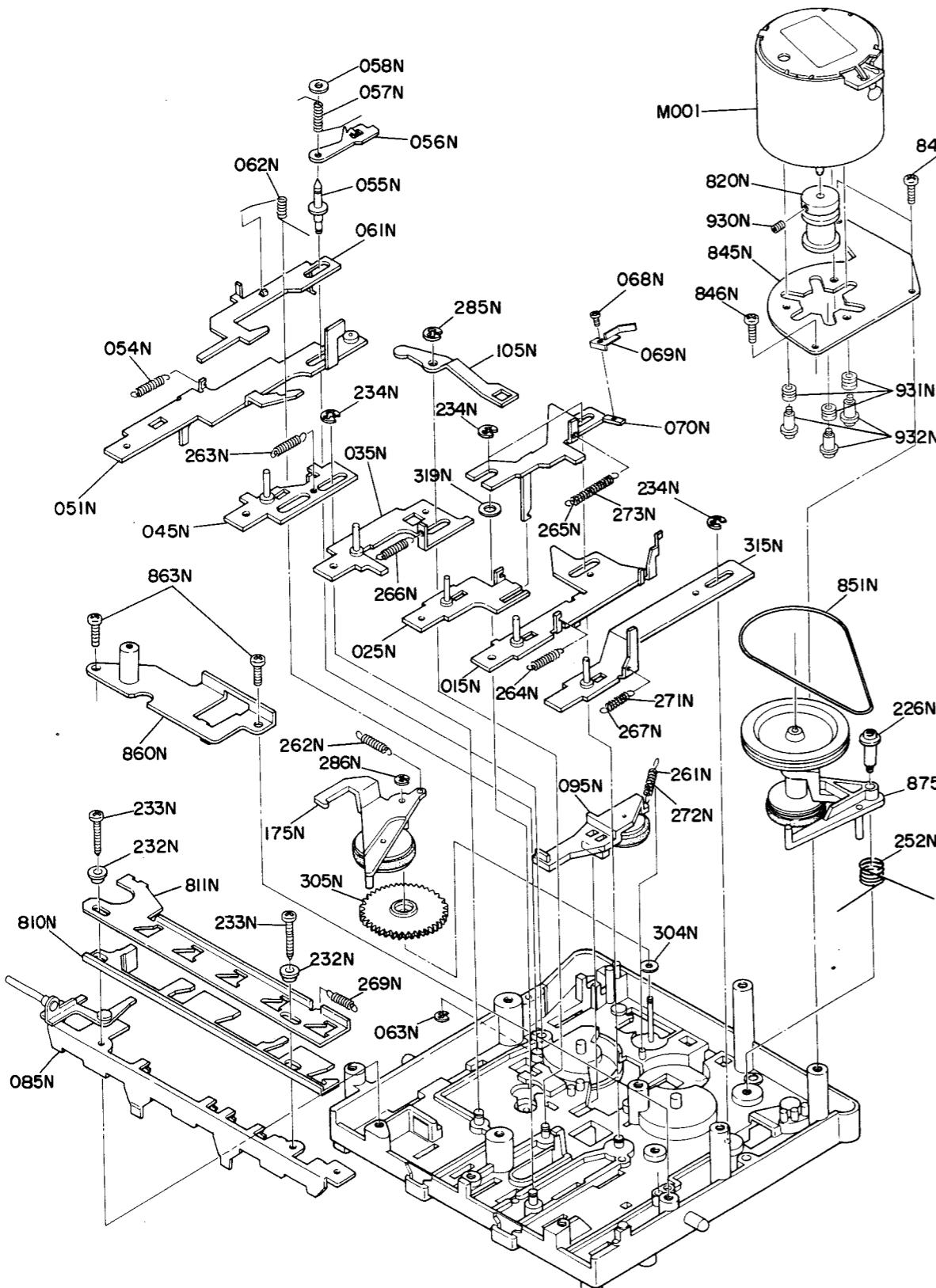
**7.12 [P09-99] SWITCH LOCATION FOR TAPE MECHANISM OPERATION**



REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
110G	2	2	2	51380206PO	P.H. Tapped Screw P2 x 6
950N	1	1	1	4383160040	Bracket
952N	1	1	1	51060205AO	P.H.M. Screw P3 x 8
953N	1	1	1	51300308B0	P.H. Tapped Screw P3 x 8
S051	1	1	1	SM01010680	Mini Switch, Motor
S052	1	1	1	SM01010580	Mini Switch, Play Timing
S053	1	1	1	SM01010660	Mini Switch, Play Muting

- (U): for U.S.A.
- (C): for Canada
- (N): for Europe

7.13 [P10-99] PARTS ASSEMBLED ON THE REVERSE CHASSIS



REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
015N	1	1	1	4380354704	Lever Assembly, Rew
025N	1	1	1	4380354723	Lever Assembly, Play
035N	1	1	1	4380354734	Lever Assembly, F.F.
045N	1	1	1	4380354743	Lever Assembly, Stop
051N	1	1	1	4380354754	Lever Assembly, Pause
085N	1	1	1	4380051703	Guide Assembly, Push Lever
315N	1	1	1	4380354714	Lever Assembly, Rec
860N	1	1	1	4380160700	Bracket Assembly, Switch
875N	1	1	1	4380001703	Idler Assembly
054N	1	1	1	4367115210	Spring
055N	1	1	1	4367112134	Shaft
056N	1	1	1	4367054032	Cam Pause Lock
057N	1	1	1	4367115142	Spring
058N	1	1	1	59020805G9	Washer
061N	1	1	1	4367354070	Lever, Eject
062N	1	1	1	4380115082	Spring
063N	1	1	1	64001500R0	RG Ring, E Type
068N	1	1	1	51820202S0	P.H.M. Screw P2 x 2
069N	1	1	1	4380354080	Lever
285N	1	1	1	64002500R0	RG Ring, E Type
286N	1	1	1	64001500R0	RG Ring, E Type
304N	1	1	1	4367118060	Spacer
305N	1	1	1	4367058012	Gear
319N	1	1	1	59046501G9	Washer
810N	1	1	1	4383054030	Cam, Stop/Eject
811N	1	1	1	4383054020	Cam, Lock
820N	1	1	1	4380262020	Pulley
845N	1	1	1	4380160033	Bracket, DC Motor
846N	3	3	3	51300308B0	P.H. Tapped Screw P3 x 8
851N	1	1	1	4380264052	Belt, TMS
863N	2	2	2	51300308B0	P.H. Tapped Screw P3 x 8
930N	1			51690305Q9	Socket Screw H.P.
931N	3			4383259010	Bushing
932N	3			4367112150	Shaft
M001	1	1	1	MM11200100	D.C. Motor V. Servo 12V 240O rpm CCW



- (U) : for U.S.A.
- (C) : for Canada
- (N) : for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
R216	1	1	1	GD05202140	2KΩ
R217	1	1	1	GD05563140	56KΩ
R218	1	1	1	GD05333140	33KΩ
R219	1	1	1	GD05224140	220KΩ
R220	1	1	1	GD05470140	47Ω
R221	1	1	1	GD05470140	47Ω
R222	1	1	1	GD05221140	220Ω
R223	1	1	1	GD05391140	390Ω
R224	1	1	1	GD05562140	5.6KΩ
R225	1	1	1	GD05332140	3.3KΩ
R226	1	1	1	GD05823140	82KΩ
R227	1	1	1	GD05333140	33KΩ
R228	1	1	1	RA02030060	Trimming 20KΩ
R229	1	1	1	GD05472140	4.7KΩ
R230	1	1	1	GD05822140	8.2KΩ
R231	1	1	1	GD05391140	390Ω
R233	1	1	1	RA05020160	Trimming 5KΩ
R235	1	1	1	GD05473140	47KΩ
R236	1	1	1	GD05151140	150Ω
R237	1	1	1	GD05132140	1.3KΩ
R238	1	1	1	GD05563140	56KΩ
R239	1	1	1	GD05104140	100KΩ
R240	1	1	1	GD05104140	100KΩ
R241	1	1	1	GD05152140	1.5KΩ
R242	1	1	1	GD05473140	47Ω
R243	1	1	1	GD05104140	100KΩ
R244	1	1	1	GD05153140	15KΩ
R245	1	1	1	GD05153140	15KΩ
R246	1	1	1	GD05104140	100KΩ
R248	1	1	1	GD05222140	2.2KΩ
R250	1	1	1	GD05123140	12KΩ
R251	1	1	1	GD05244140	240KΩ
R252	1	1	1	GD05104140	100KΩ
R253	1	1	1	GD05561140	560Ω
R255	1	1	1	GD05100140	10Ω
R256	1	1	1	GD05153140	15KΩ
R257	1	1	1	GD05103140	10KΩ
R258	1	1	1	GD05271140	270Ω
R301	1	1	1	GD05472140	4.7KΩ
R302	1	1	1	GD05472140	4.7KΩ
R303	1	1	1	GD05472140	4.7KΩ
R304	1	1	1	GD05472140	4.7KΩ
R305	1	1	1	GD05303140	30KΩ
R305	1	1	1	GD05183140	18KΩ
R306	1	1	1	GD05303140	30KΩ
R306	1	1	1	GD05183140	18KΩ
R307	1	1	1	GD05105140	1MΩ
R308	1	1	1	GD05105140	1MΩ
R309	1	1	1	GD05204140	200KΩ
R309	1	1	1	GD05154140	150KΩ
R310	1	1	1	GD05204140	200KΩ
R310	1	1	1	GD05154140	150KΩ
R311	1	1	1	GD05472140	4.7KΩ
R312	1	1	1	GD05472140	4.7KΩ
R313	1	1	1	GD05301140	300Ω

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
R313	1	1	1	GD05241140	240Ω
R314	1	1	1	GD05301140	300Ω
R314	1	1	1	GD05241140	240Ω
R315	1	1	1	GD05102140	1KΩ
R316	1	1	1	RA01030260	Trimming 10KΩ
R317	1	1	1	GD05473140	47KΩ
R318	1	1	1	GD05473140	47KΩ
R319	1	1	1	GD05101140	100Ω
R320	1	1	1	GD05101140	100Ω
R321	1	1	1	GD05101140	100Ω
R322	1	1	1	GD05104140	100KΩ
R323	1	1	1	GD05333140	33KΩ
R325	1	1	1	GD05562140	5.6KΩ
R326	1	1	1	RA04720050	Trimming 4.7KΩ
R327	1	1	1	GD05103140	10KΩ
R328	1	1	1	GD05102140	1KΩ
R329	1	1	1	GD05102140	1KΩ
R330	1	1	1	GD05103140	10KΩ
R331	1	1	1	GD05101140	100Ω
R332	1	1	1	GD05103140	10KΩ
R333	1	1	1	GD05104140	100KΩ
R334	1	1	1	GD05104140	100KΩ
<b>P100-SEMICONDUCTORS</b>					
Q101	1	1	1	HF400451B0	F.E.T. 3SK45 (B)
Q102	1	1	1	HT305352B0	Transistor 2SC535 (B or C)
Q103	1	1	1	HT308291C0	Transistor 2SC829 (C)
Q151	1	1	1	HD20001210	Diode 1S2473 (C)
Q152	1	1	1	HD20001210	Diode 1S2473 (C)
Q201	1	1	1	HT308291C0	Transistor 2SC829 (C)
Q202	1	1	1	HT308291C0	Transistor 2SC829 (C)
Q203	1	1	1	HT308291C0	Transistor 2SC829 (C)
Q204	1	1	1	HD10003020	Diode 2OA90M
Q205	1	1	1	HD10003020	Diode 2OA90M
Q206	1	1	1	HC10009020	IC AN7000
Q207	1	1	1	HT308291C0	Transistor 2SC829 (C)
Q208	1	1	1	HD10003020	Diode 2OA90M
Q209	1	1	1	HD20001210	Diode 1S2473 (C)
Q210	1	1	1	HT308281D0	Transistor 2SC828 (S)
Q211	1	1	1	HT308281D0	Transistor 2SC828 (S)
Q212	1	1	1	HT107222A0	Transistor 2SA722 (S or T)
Q214	1	1	1	HD10003020	Diode 2OA90M
Q301	1	1	1	HT308281D0	Transistor 2SC828 (S)
Q302	1	1	1	HT308281D0	Transistor 2SC828 (S)
Q303	1	1	1	HT308281D0	Transistor 2SC828 (S)
Q304	1	1	1	HT308281D0	Transistor 2SC828 (S)
Q305	1	1	1	HT107222A0	Transistor 2SA722 (S or T)
Q307	1	1	1	HD20001210	Diode 1S2473 (C)
Q308	1	1	1	HD30023090	Zener WZ-071
Q310	1	1	1	HD10003020	Diode 2OA90M
Q311	1	1	1	HT107222A0	Transistor 2SA722 (S or T)



- (U): for U.S.A.
- (C): for Canada
- (N): for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
R754	1	1	1	GG05101140	100Ω
R757	1	1		GD05682140	6.8KΩ
R758	1	1		GD05682140	6.8KΩ
R759	1	1	1	GD05102140	1KΩ
R760	1	1	1	GD05102140	1KΩ
R761	1	1	1	GG05221140	220Ω
R762	1	1	1	GG05221140	220Ω
R801	1	1	1	GP05151030	150Ω
R802	1	1	1	GG05681140	680Ω
R803	1	1	1	GG05821140	820Ω
R804	1	1	1	GD05123140	12KΩ
R805	1	1	1	GD05822140	8.2KΩ
R806	1	1	1	GD05563140	56KΩ
<b>P700-SEMICONDUCTORS</b>					
Q701	1	1	1	HC10003360	IC LM391-80
Q702	1	1	1	HC10003360	IC LM391-80
Q703	1	1	1	HT404152B0	Transistor 2SD415 (Q or R)
Q704	1	1	1	HT404152B0	Transistor 2SD415 (Q or R)
Q705	1	1	1	HT205492B0	Transistor 2SB549 (Q or R)
Q706	1	1	1	HT205492B0	Transistor 2SB549 (Q or R)
Q707	1	1	1	HT110602B0	Transistor 2SA1060 (Q or R)
Q708	1	1	1	HT110602B0	Transistor 2SA1060 (Q or R)
Q709	1	1	1	HT324842B0	Transistor 2SC2484 (Q or R)
Q710	1	1	1	HT324842B0	Transistor 2SC2484 (Q or R)
Q711	1	1	1	HD20005010	Diode W06B
Q712	1	1	1	HD20005010	Diode W06B
Q713	1	1	1	HD20005010	Diode W06B
Q714	1	1	1	HD20005010	Diode W06B
Q717	1	1	1	HV00008120	Varistor MV-1Y
Q718	1	1	1	HV00008120	Varistor MV-1Y
Q719	1	1	1	HD20003210	Diode 1S2471
Q720	1	1	1	HD20003210	Diode 1S2471
Q721	1	1	1	HD20003210	Diode 1S2471
Q722	1	1	1	HD20003210	Diode 1S2471
Q801	1	1	1	HE10001030	Diode DS133B
Q802	1	1	1	HE10001030	Diode DS133B
Q804	1	1	1	HD20022100	Diode 10E1
Q805	1	1	1	HT403131Q0	Transistor 2SD313 (E)
Q806	1	1	1	HT309452A0	Transistor 2SC945 (Q or R)
Q807	1	1	1	HD30022090	Zener BZ-120
Q808	1	1	1	HD20010290	Diode S3V-20
Q809	1	1	1	HD20010290	Diode S3V-20
Q810	1	1	1	HD20010290	Diode S3V-20
Q811	1	1	1	HD20010290	Diode S3V-20
Q812	1	1	1	HE10001030	Diode DS133B
Q813	1	1	1	HE10001030	Diode DS133B

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
F701	1	1		FS10400050	<b>P700-MISCELLANEOUS</b>
F702	1	1		FS10400050	Fuse 4A 250V
F701			1	FS10400800	Fuse 4A 250V
F702			1	FS10400800	Fuse 4A 250V
J701	1	1		YJ08000170	Jack
J701			1	YJ08000270	Jack
J702	1	1		YJ08000170	Jack
J702			1	YJ08000270	Jack
J703	1	1		YJ08000170	Jack
J703			1	YJ08001270	Jack
J704	1	1		YJ08000170	Jack
J704			1	YJ08000270	Jack
L701	1	1	1	LL23915120	Choke Coil
L702	1	1	1	LL23915120	Choke Coil
PC00	1	1	1	YH22790210	<b>PC00-ANT./INPUT CIRCUIT BOARD</b>
	1	1	1	ZZ22790210	P.W. Board, ANT./INPUT
					P.W. Board Assembly
JC01	1	1	1	YT01040182	Terminal, Antenna
LC01	1	1	1	LB30075260	Balun Coil
LC02	1	1	1	LC11540020	Choke Coil 150μH
PE01	1	1	1	YK22793310	<b>PE01-TONE/PHONO MUTING CIRCUIT BOARD</b>
	1	1	1	ZZ22793310	P.W. Board, Tone/Phone Muting
					P.W. Board Assembly
CE01	1	1	1	EE10505050	<b>PE01-CAPACITORS</b>
CE02	1	1	1	EE10505050	Elect 1μF 50V
CE05	1	1	1	EE22502550	Elect 2.2μF 25V
CE06	1	1	1	EE22502550	Elect 2.2μF 25V
CE07	1	1	1	EE47405040	Elect 0.47μF 50V
CE08	1	1	1	EE47405040	Elect 0.47μF 50V
CE09	1	1	1	EE22502550	Elect 2.2μF 25V
CE10	1	1	1	EE22502550	Elect 2.2μF 25V
CE11	1	1	1	EE47405040	Elect 0.47μF 50V
CE12	1	1	1	EE47405040	Elect 0.47μF 50V
CE15	1	1	1	EE10703590	Elect 100μF 35V
CM01	1	1	1	EA10705090	CM01
CM02	1	1	1	EA10701690	Elect 100μF 50V
CM03	1	1	1	EA22701090	Elect 100μF 16V
CM04	1	1	1	DK18102300	Ceramic 220μF 10V
C401	1	1	1	EE33502550	Ceramic 0.001μF ±20% 25V
C402	1	1	1	EE33502550	Elect 3.3μF 25V
C403	1	1	1	DD15470360	Ceramic 47pF ±5%
C404	1	1	1	DD15470360	Ceramic 47pF ±5%
C405	1	1	1	EA10701090	Elect 100μF 10V
C406	1	1	1	EA10701090	Elect 100μF 10V
C407	1	1	1	DK16221300	Ceramic 220pF ±10%
C408	1	1	1	DK16221300	Ceramic 220pF ±10%
C409	1	1	1	DF15123300	Film 0.012μF ±5%
C410	1	1	1	DF15123300	Film 0.012μF ±5%



- (U): for U.S.A.
- (C): for Canada
- (N): for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
PF01	1	1	1	YK22792210	PF01-TONE VOLUME CIRCUIT BOARD P.W. Board, Tone Volume P.W. Board Assembly
	1	1	1	ZZ22792210	PF01-CAPACITORS
	CF01	1	1	DF16333300	Film 0.033μF ±10%
	CF02	1	1	DF16333300	Film 0.033μF ±10%
	CF03	1	1	DF16333300	Film 0.033μF ±10%
	CF04	1	1	DF16333300	Film 0.033μF ±10%
	CF05	1	1	DF16122300	Film 0.0012μF ±10%
	CF06	1	1	DF16122300	Film 0.0012μF ±10%
	CF07	1	1	DD15221360	Ceramic 220pF ±5%
	CF08	1	1	DD15221360	Ceramic 220pF ±5%
RF01	1	1	1	GD05163140	PF01-RESISTORS (All resistors are ±5% and 1/2W)
				16KΩ	
	RF02	1	1	GD05163140	16KΩ
	RF03	1	1	GD05163140	16KΩ
	RF04	1	1	GD05163140	16KΩ
	RF05	1	1	GD05183140	18KΩ
	RF06	1	1	GD05183140	18KΩ
	RF07	1	1	GD05153140	15KΩ
	RF08	1	1	GD05153140	15KΩ
	RF09	1	1	RM01040210	Variable 100KΩ (B)
JF01	1	1	1	YJ06001660	RF10 RM01040210 Variable 100KΩ (B)
				PF01-JACK	
				Jack	
	PJ00-TAPE PRE AMP. CIRCUIT BOARD				
	PJ00	1	1	YG22790010	P.W. Board, Tape Pre Amp.
		1	1	ZZ22792010	P.W. Board Assembly
	PJ00-CAPACITORS				
	CJ01	1	1	DK16681300	Ceramic 680pF ±10%
	CJ02	1	1	DK16681300	Ceramic 680pF ±10%
	CJ03	1	1	DD15470370	Ceramic 47pF ±5%
	CJ04	1	1	DD15470370	Ceramic 47pF ±5%
CJ05	1	1	1	EA22603590	Elect 22μF 35V
	CJ06	1	1	EA22603590	Elect 22μF 35V
	CJ07	1	1	EE10601650	Elect 10μF 16V
	CJ08	1	1	EE10601650	Elect 10μF 16V
	CJ09	1	1	DD15101370	Ceramic 100pF ±5%
	CJ10	1	1	DD15101370	Ceramic 100pF ±5%
	CJ11	1	1	DF15223300	Film 0.022μF ±5%
	CJ12	1	1	DF15223300	Film 0.022μF ±5%
	CJ13	1	1	EA47601090	Elect 47μF 10V
	CJ14	1	1	EA47601090	Elect 47μF 10V
CJ15	1	1	1	DD15470370	Ceramic 47pF ±5%
	CJ16	1	1	DD15470370	Ceramic 47pF ±5%
	CJ17	1	1	EA22502590	Elect 2.2μF 25V
	CJ18	1	1	EA22502590	Elect 2.2μF 25V
	CJ19	1	1	EA22502590	Elect 2.2μF 25V
	CJ20	1	1	EA22502590	Elect 2.2μF 25V

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
CJ21	1	1	1	EA22703590	Elect 220μF 35V
CJ22	1	1	1	EA22703590	Elect 220μF 35V
CJ23	1	1	1	EE10505050	Elect 1μF 50V
CJ24	1	1	1	EE10505050	Elect 1μF 50V
CJ25	1	1	1	DD15470370	Ceramic 47pF ±5%
CJ26	1	1	1	DD15470370	Ceramic 47pF ±5%
CJ27	1	1	1	EA10601690	Elect 10μF 16V
CJ28	1	1	1	EA10601690	Elect 10μF 16V
CJ29	1	1	1	EA10601690	Elect 10μF 16V
CJ30	1	1	1	EA10601690	Elect 10μF 16V
CJ31	1	1	1	EA22502590	Elect 2.2μF 25V
CJ32	1	1	1	EA22502590	Elect 2.2μF 25V
CJ33	1	1	1	DF15102300	Film 0.001μF ±5%
CJ34	1	1	1	DF15102300	Film 0.001μF ±5%
CJ35	1	1	1	EA47503590	Elect 4.7μF 35V
CJ36	1	1	1	EA47503590	Elect 4.7μF 35V
CJ37	1	1	1	EA47503590	Elect 4.7μF 35V
CJ38	1	1	1	EA47503590	Elect 4.7μF 35V
CJ39	1	1	1	EE33405040	Elect 0.33μF 50V
CJ40	1	1	1	EE33405040	Elect 0.33μF 50V
CJ41	1	1	1	DF15473300	Film 0.047μF ±5%
CJ42	1	1	1	DF15473300	Film 0.047μF ±5%
CJ43	1	1	1	DF15183300	Film 0.018μF ±5%
CJ44	1	1	1	DF15183300	Film 0.018μF ±5%
CJ45	1	1	1	DF15223300	Film 0.022μF ±5%
CJ46	1	1	1	DF15223300	Film 0.022μF ±5%
CJ47	1	1	1	EA47503590	Elect 4.7μF 35V
CJ48	1	1	1	EA47503590	Elect 4.7μF 35V
CJ49	1	1	1	DF15152300	Film 1500pF ±5%
CJ50	1	1	1	DF15152300	Film 1500pF ±5%
CJ51	1	1	1	DF55151510	Film 150pF ±5% 125V
CJ52	1	1	1	DF55151510	Film 150pF ±5% 125V
CJ53	1	1	1	DF16472510	Film 4700pF ±10% 200V
CJ54	1	1	1	DF16472510	Film 4700pF ±10% 200V
CJ55	1	1	1	DF15123050	Film 0.012μF ±5%
CJ56	1	1	1	DF16103520	Film 0.01μF ±10% 100V
CJ57	1	1	1	EE10505050	Elect 1μF 50V
CJ58	1	1	1	DF55271510	Film 270pF ±5%
CJ59	1	1	1	DF55271510	Film 270pF ±5%
CJ60	1	1	1	DF16472530	Film 0.0047μF ±10% 100V
CJ61	1	1	1	DF16103520	Film 0.01μF ±10% 100V
CJ62	1	1	1	EA10701090	Elect 100μF 10V
CX01	1	1	1	EA47405090	Elect 0.47μF 50V
CX02	1	1	1	EA47405090	Elect 0.47μF 50V
CX03	1	1	1	DD15330370	Ceramic 33pF ±5%
CX04	1	1	1	DD15330370	Ceramic 33pF ±5%
CX05	1	1	1	EA10603590	Elect 10μF 35V
CX06	1	1	1	EA10603590	Elect 10μF 35V
CX07	1	1	1	EA47503590	Elect 4.7μF 35V
CX08	1	1	1	EA47503590	Elect 4.7μF 35V



- (U): for U.S.A.
- (C): for Canada
- (N): for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
RJ63	1	1	1	GD05103140	10KΩ
RJ64	1	1	1	GD05103140	10KΩ
RJ65	1	1	1	GD05564140	560KΩ
RJ66	1	1	1	GD05564140	560KΩ
RJ67	1	1	1	GD05333140	33KΩ
RJ68	1	1	1	GD05333140	33KΩ
RJ69	1	1	1	GD05153140	15KΩ
RJ70	1	1	1	GD05153140	15KΩ
RJ71	1	1	1	GD05102140	1KΩ
RJ72	1	1	1	GD05102140	1KΩ
RJ73	1	1	1	GD05182140	1.8KΩ
RJ74	1	1	1	GD05182140	1.8KΩ
RJ75	1	1	1	GD05151140	150Ω
RJ76	1	1	1	GD05151140	150Ω
RJ77	1	1	1	GD05680140	68Ω
RJ78	1	1	1	GD05680140	68Ω
RJ79	1	1	1	GD05103140	10KΩ
RJ80	1	1	1	GD05103140	10KΩ
RJ81	1	1	1	GD05154140	150KΩ
RJ82	1	1	1	GD05154140	150KΩ
RJ83	1	1	1	GD05120140	12Ω
RJ84	1	1	1	GD05120140	12Ω
RJ85	1	1	1	RA01040180	Trimming
RJ86	1	1	1	RA01040180	Trimming
RJ87	1	1	1	GA05561010	560Ω
RJ88	1	1	1	GA05331010	330Ω
RJ89	1	1	1	GD05101140	100Ω
RJ90	1	1	1	GD05154140	150KΩ
RJ91	1	1	1	GA05122010	1.2KΩ
RJ92	1	1	1	GD05471140	470Ω
RJ93	1	1	1	GD05104140	100KΩ
RJ94	1	1	1	GD05104140	100KΩ
RJ95	1	1	1	RC10392120	3.9KΩ
RX01	1	1	1	GD05102140	1KΩ
RX02	1	1	1	GD05102140	1KΩ
RX03	1	1	1	GD05165140	1.6MΩ
RX04	1	1	1	GD05165140	1.6MΩ
RX05	1	1	1	GD05332140	3.3KΩ
RX06	1	1	1	GD05332140	3.3KΩ
RX07	1	1	1	RA02020180	Trimming
RX08	1	1	1	RA02020180	Trimming
RX09	1	1	1	GD05561140	560Ω
RX10	1	1	1	GD05561140	560Ω
R601	1	1	1	GD05274140	270KΩ
R602	1	1	1	GD05274140	270KΩ
R603	1	1	1	GD05564140	560KΩ
R604	1	1	1	GD05564140	560KΩ
R605	1	1	1	GD05274140	270KΩ
R606	1	1	1	GD05274140	270KΩ
R607	1	1	1	GD05473140	47KΩ
R608	1	1	1	GD05473140	47KΩ
R609	1	1	1	GD05332140	3.3KΩ
R610	1	1	1	GD05332140	3.3KΩ

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
R611	1	1	1	GD05181140	180Ω
R612	1	1	1	DG05181140	180Ω
R613	1	1	1	GD05104140	100KΩ
R614	1	1	1	GD05104140	100KΩ
R615	1	1	1	GA05152010	1.5KΩ
R616	1	1	1	GA05152010	1.5KΩ
R617	1	1	1	GD05151140	150Ω
R618	1	1	1	GD05151140	150Ω
R619	1	1	1	GD05122140	1.2KΩ
R620	1	1	1	GD05122140	1.2KΩ
R621	1	1	1	GD05105140	1MΩ
R622	1	1	1	GD05105140	1MΩ
R623	1	1	1	GD05332140	3.3KΩ
R624	1	1	1	GD05332140	3.3KΩ
R625	1	1	1	GD05821140	820Ω
R626	1	1	1	GD05821140	820Ω
<b>PJ00-SEMICONDUCTORS</b>					
QJ01	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ02	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ03	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ04	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ05	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ06	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ07	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ08	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ09	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ10	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ11	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ12	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ13	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ14	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QJ51	1	1	1	HT313181R0	Transistor 2SC1318 (R)
QJ52	1	1	1	HT313181R0	Transistor 2SC1318 (R)
QJ53	1	1	1	HD30023090	Zener WZ071
QJ54	1	1	1	HD20011050	Diode 1S1555
QJ55	1	1	1	HT309451Q0	Transistor 2SC945 (Q)
QX01	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QX02	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QX03	1	1	1	HD10003020	Diode 2OA90
QX04	1	1	1	HD10003020	Diode 2OA90
QX05	1	1	1	HD10003020	Diode 2OA90
QX06	1	1	1	HD10003020	Diode 2OA90
QX07	1	1	1	HT317400SO	Transistor 2SC1740LN (S)
QX08	1	1	1	HT317400SO	Transistor 2SC1740LN (S)

- (U): for U.S.A.
- (C): for Canada
- (N): for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
Q601	1	1	1	HC10001360	IC LM 1011AN
Q602	1	1	1	HC10001360	IC LM 1011AN
Q603	1	1	1	HT402272A0	Transistor 2SD227 (Q or V)
Q604	1	1	1	HT402272A0	Transistor 2SD227 (Q or V)
Q605	1	1	1	HD20011050	Diode 1S1555
Q606	1	1	1	HD20011050	Diode 1S1555
Q607	1	1	1	HD20011050	Diode 1S1555
Q608	1	1	1	HD20011050	Diode 1S1555
Q609	1	1	1	HD20011050	Diode 1S1555
Q610	1	1	1	HD20011050	Diode 1S1555
Q611	1	1	1	HD10003020	Diode 2OA90
Q612	1	1	1	HD10003020	Diode 2OA90
<b>PJ00-COILS</b>					
LJ01	1	1	1	LC24750040	Choke Coil 4.7mH
LJ02	1	1	1	LC24750040	Choke Coil 4.7mH
LJ03	1	1	1	LC22260040	Choke Coil 22mH
LJ04	1	1	1	LC22260040	Choke Coil 22mH
LJ51	1	1	1	TC10140060	OSC Transformer
LJ52	1	1	1	LC12240050	Choke Coil 220μH
L601	1	1	1	LC23660030	Choke Coil 36mH
L602	1	1	1	LC23660030	Choke Coil 36mH
L603	1	1	1	LS70305010	Choke Coil 22mH
L604	1	1	1	LS70305010	Choke Coil 22mH
<b>PJ00-MISCELLANEOUS</b>					
J001	1	1	1	YP06001050	Plug
SJ01	1	1	1	SS20020010	Slide Switch, Rec/Play
<b>PP00-FUSE CIRCUIT BOARD</b>					
PP00	1			YF22790010	P.W. Board, Fuse
	1			ZZ22790010	P.W. Board Assembly
PP00	1			YF24710010	P.W. Board, Fuse
	1			ZZ22798010	P.W. Board Assembly
<b>PP00-FUSE</b>					
FP01	1			FS10600900	Fuse 6A 250V
FP01	1			FS10315800	Fuse 3.15AT 250V
FP02	1			FS10600900	Fuse 6A 250V
FP02	1			FS10315800	Fuse 3.15AT 250V
FP03	1			FS10100900	Fuse 1A 250V
FP03	1			FS10100800	Fuse 1AT 250V
FP04	1			FS10150900	Fuse 1.5A 250V
FP04	1			FS10140800	Fuse 1.4AT 250V
FP05	1			FS10100900	Fuse 1A 250V
FP05	1			FS10100800	Fuse 1AT 250V
<b>PP00-JACK</b>					
JP01	10	10	10	YJ08000200	Jack, Fuse Holder
JP10	1	1	1	YP06001560	Plug, AC Input

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
PS00	1	1	1	YK22791420	<b>PS00-VOLUME/PUSH SWITCH CIRCUIT BOARD</b>
	1	1	1	ZZ22791420	P.W. Board, Volume/Push Switch
				ZZ22798420	P.W. Board Assembly
					P.W. Board Assembly
<b>PS00-CAPACITORS</b>					
CS03	1	1		DF16563300	Film 0.056μF ±10%
CS04	1	1		DF16563300	Film 0.056μF ±10%
CS05	1	1	1	DF16104300	Film 0.1μF ±10%
CS06	1	1	1	DF16104300	Film 0.1μF
CS07	1	1	1	DK16471300	Ceramic 470pF ±10%
CS08	1	1	1	DK16471300	Ceramic 470pF ±10%
CS09			1	EE33405040	Elect 0.33μH 50V
CS10			1	EE33405040	Elect 0.33μH 50V
CS11			1	DF16104300	Film 0.1μF ±10%
CS12			1	DF16104300	Film 0.1μF ±10%
<b>PS00-RESISTORS</b>					
(All resistors are ±5% and 1/4W)					
RS05			1	GD05363140	36KΩ
RS06			1	GD05363140	36KΩ
RS07	1	1	1	GD05472140	4.7KΩ
RS08	1	1	1	GD05472140	4.7KΩ
RS09	1	1	1	GD05223140	22KΩ
RS10	1	1	1	GD05223140	22KΩ
RS11	1	1	1	GD05332140	3.3KΩ
RS12	1	1	1	GD05332140	3.3KΩ
RS13	1	1	1	GD05471140	470Ω
RS14	1	1	1	GD05471140	470Ω
RS15	1	1	1	GD05103140	10KΩ
RS16	1	1	1	GD05103140	10KΩ
RS17	1	1	1	GD05152140	1.5KΩ
RS18	1	1	1	GD05221140	220Ω
RS19	1	1	1	GD05221140	220Ω
RS20	1	1	1	RQ02040012	Variable 100KΩ (A) × 2200KΩ (B)
RS21	1	1	1	GD05682140	6.8KΩ
RS22	1	1	1	GD05682140	6.8KΩ
<b>PS00-MISCELLANEOUS</b>					
JS01	1	1	1	YJ06001530	Jack
JS02	1	1	1	YJ06001830	Jack
JS03	1	1	1	YJ06001530	Jack
JS04	1	1	1	YJ06001880	Jack
JS05	1	1	1	YP06001580	Plug
JS06	1	1	1	YP06001540	Plug
SS01	1	1	1	SP08060070	Push Switch, Tape Selector
SS02	1	1	1	SP02020390	Push Switch, Filter
LS01	1	1		LC21060500	Choke Coil 10mH
LS02	1	1		LC21060500	Choke Coil 10mH

- (U): for U.S.A.
- (C): for Canada
- (N): for Europe

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
PS50	1	1	1	YK22793320	<b>PS50-ISS. CIRCUIT BOARD</b> P.W. Board, ISS
	1	1	1	ZZ22793320	P.W. Board Assembly
SS51	1	1	1	SS02020420	Slide Switch
					<b>PT01-ROTARY SW CIRCUIT BOARD</b>
PT01	1	1	1	YK22791410	P.W. Board, Rotary SW
	1	1	1	ZZ22791410	P.W. Board Assembly
CT01	1	1	1	EA47700690	Elect Cap 470μF 6.3V
					<b>PT01-RESISTORS</b> (All resistors are ±5% and 1/4W)
RT01	1	1	1	GD05563140	56KΩ
RT02	1	1	1	GD05563140	56KΩ
RT03	1	1	1	GD05122140	1.2KΩ
RT04	1	1	1	GD05152140	1.5KΩ
RT05	1	1	1	GD05152140	1.5KΩ
RT06	1	1	1	RK02030510	Variable 20KΩ (A)
RT07	1	1	1	RK02030510	Variable 20KΩ (A)
JT01	1	1	1	YP06001540	<b>PT01-MISCELLANEOUS</b>
JT02	1	1	1	YP06001550	Plug
JT03	1	1	1	YP06001810	Plug (18P)
					Plug
ST01	1	1	1	SR08050380	Rotary Switch, Selector
					<b>PU00-SPEAKER SWITCH CIRCUIT BOARD</b>
PU00	1	1	1	YK22791430	P.W. Board, Speaker Switch
	1	1	1	ZZ22791430	P.W. Board Assembly
SU01	1	1	1	SS02020530	Slide Switch, System 1
SU02	1	1	1	SS02020530	Slide Switch, System 2

REF. DESIG.	Q'TY			PART NO.	DESCRIPTION
	U	C	N		
PY00	1	1	1	YK22792220	<b>PY00-LED CIRCUIT BOARD</b>
	1	1	1	ZZ22792220	P.W. Board, LED
QY01	1	1	1	HI10009020	P.W. Board Assembly
QY02	1	1	1	HI10009020	L.E.D. LN26RPLCF
JY01	1	1	1	YP06001500	L.E.D. LN26RPLCF
					Plug
PY50	1	1	1	YK22791440	<b>PY50-REC LED CIRCUIT BOARD</b>
	1	1	1	ZZ22791414	P.W. Board, Rec LED
QY51	1	1	1	HI10009020	P.W. Board Assembly
					L.E.D. LN26RPLCF
					M4025 (U.C.N) MCR425 (U) ONLY

(W01-99)	Assembly and Wiring
(T01-99)	Adjustment
(X01-00)	Correction

## 8. TECHNICAL SPECIFICATIONS [U.S.A. & CANADIAN MODELS ONLY]

### AMPLIFIER SECTION:

Minimum Continuous Watts per Channel, both Channels driven	
into 8 ohms . . . . .	25 W
into 4 ohms . . . . .	28 W
Power Band	
at 8 ohms . . . . .	20 Hz ~ 20 kHz
at 4 ohms . . . . .	20 Hz ~ 20 kHz
Total Harmonic Distortion	
at 8 ohms . . . . .	0.1%
at 4 ohms . . . . .	0.2%
I.M.Distortion	
(IHF method, 20 Hz and 7 kHz mixed 4:1 at rated power output)	
at 8 ohms . . . . .	0.1%
Damping Factor at 20 Hz . . . . .	25

### PREAMPLIFIER SECTION:

Phono	
Input Overload at 1 kHz . . . . .	120 mV
Equivalent Input Noise, "A" weighted . . . . .	3.0 $\mu$ V
Input Sensitivity (Input Impedance, 47 kohms) . . . . .	2.8 mV
Frequency Response, RIAA 20 Hz to 20 kHz . . . . .	$\pm$ 1.0 dB
High Level Inputs (Aux and Tape)	
Input Sensitivity . . . . .	180 mV
Input Impedance . . . . .	20 kohms

### AM/FM TUNER SECTION:

Sensitivity	
IHF Usable (Mono) . . . . .	10.8 dBf (1.9 $\mu$ V)
IHF 50 dB Quieting	
Mono . . . . .	14.5 dBf (2.9 $\mu$ V)
Stereo . . . . .	37.7 dBf (42 $\mu$ V)
Distortion, Mono and (Stereo) at 65 dBf	
1000 Hz . . . . .	0.2% (0.4%)
Hum and Noise at 65 dBf (1000 $\mu$ V)	
Mono . . . . .	-70 dB
Capture Ratio at 65 dBf (1000 $\mu$ V)	
. . . . .	1.0 dB
Alternate Channel Selectivity	
. . . . .	60 dB
Spurious Response Rejection	
. . . . .	90 dB
Image Response Rejection . . . . .	50 dB
IF Rejection (Balanced) . . . . .	90 dB
AM Suppression . . . . .	50 dB
Stereo Separation 1000 Hz . . . . .	42 dB
AM Usable Sensitivity (IHF) . . . . .	20 $\mu$ V
AM Distortion (THD) at 30% Modulation . . . . .	1.0%
AM Signal-to-Noise Ratio . . . . .	50 dB

### TAPE SECTION:

Tape Speed . . . . .	1-7/8 ips (4.8 cm/sec.)
Wow and Flutter (WRMS) . . . . .	0.1%
Frequency Response	
(Overall; ref. level -20 below 0 VU)	
Fe-Cr Tape . . . . .	35 Hz ~ 16 kHz $\pm$ 3 dB
CrO <sub>2</sub> Tape . . . . .	35 Hz ~ 15 kHz $\pm$ 3 dB
Ferric Oxide Tape . . . . .	35 Hz ~ 14 kHz $\pm$ 3 dB

Signal-to-Noise Ratio		
Playback	.....	52 dB
Overall, Dolby off	.....	55 dB
Overall, Dolby on	.....	63 dB
MIC Input Impedance		
Sensitivity	.....	-72 dB V
Overload Level	.....	-25 dB V

#### GENERAL:

Power Requirements	.....	120 V AC, 60 Hz
Power Consumption at rated output, both channels operating	.....	130 W
Idling Power (Volume Control at zero)	.....	28 W
Dimensions		
Panel Width	.....	570 mm (22-7/16 inches)
Panel Height	.....	146 mm (5-3/4 inches)
Depth	.....	380 mm (14-15/16 inches)
Weight		
Unit alone	.....	13.0 kg (28.6 lbs)
Packed for Shipment	.....	15.0 kg (33.0 lbs)

## [EUROPEAN MODEL ONLY]

## AUDIO SECTION:

POWER OUTPUT, DIN, 4 OHM, PER CHANNEL .....	51 W
POWER OUTPUT, FTC AMERICAN STANDARDS, 4 OHM, PER CHANNEL .....	30 W
TOTAL HARMONIC DISTORTION AT RATED POWER OUTPUT .....	0.2%
I.M. DISTORTION AT RATED POWER OUTPUT (250 Hz AND 8 kHz MIXED, AMPLITUDE RATIO 4:1) .....	0.2%
POWER OUTPUT, DIN, 8 OHM, PER CHANNEL .....	40 W
POWER OUTPUT, FTC AMERICAN STANDARDS, 8 OHM, PER CHANNEL .....	25 W
TOTAL HARMONIC DISTORTION AT RATED POWER OUTPUT .....	0.1%
I.M. DISTORTION AT RATED POWER OUTPUT (250 Hz AND 8 kHz MIXED, AMPLITUDE RATIO 4:1) .....	0.1%
POWER BANDWIDTH .....	16 Hz ~ 24 kHz
DAMPING FACTOR 8 OHM .....	30
Frequency Response	
Phono (RIAA) .....	±2 dB
Aux (±1 dB) .....	18 Hz ~ 30 kHz
Signal-to-Noise Ratio	
Phono .....	72 dB
Aux .....	80 dB
Input Terminals	
Phono: Input Impedance .....	47 kohms
Input Sensitivity .....	2.7 mV
Overload Margin .....	31 dB
Aux: Input Impedance .....	20 kohms
Input Sensitivity .....	180 mV
Phono Equivalent Input Noise .....	1 µV
Phono Dynamic Range (Ratio of input overload to equivalent input noise) .....	10.1 dB
Channel Balance (0 to -40 dB/40 Hz ~ 16 kHz)	
Phono .....	1.5 dB
Aux .....	1.5 dB
Interchannel Crosstalk	
Phono 1 kHz .....	45 dB
Aux 1 kHz .....	47 dB
Intersource Crosstalk (Worst Point)	
1 kHz .....	42 dB
Output Voltage, 1 kHz	
Tape Out .....	500 mV
Output Impedance, 1 kHz	
Tape Out .....	220 ohms
Headphone Jack Load Impedance .....	8 ohms

## FM TUNER SECTION:

Frequency Range .....	87.4 ~ 109 MHz
Usable Sensitivity 40 kHz Deviation, 98 MHz	
Mono, S/N 26 dB .....	1.7 µV
Stereo, S/N 46 dB .....	60 µV
Alternate Channel Selectivity, 98 MHz ±300 kHz .....	65 dB
Image Response Rejection, 98 MHz .....	50 dB
IF Rejection, 98 MHz .....	90 dB
Spurious Response Rejection, 98 MHz .....	90 dB
AM Suppression, 98 MHz .....	50 dB
Signal-to-Noise Ratio, 98 MHz	
Unweighted: Mono .....	65 dB
Stereo .....	58 dB
Weighted: Mono .....	68 dB
Stereo .....	62 dB

Pilot Signal & Subcarrier Rejection	58 dB
19 kHz	58 dB
38 kHz	
Total Harmonic Distortion, 98 MHz	0.2%
Mono	0.3%
Stereo	
Frequency Response	+0.5 dB, -2.0 dB
30 Hz ~ 15 kHz	
Separation	42 dB
Stereo	1.0 dB
Channel Balance	600 mV
Output Voltage, 1 kHz	4.4 kohms
Output Impedance, 1 kHz	
Antenna Terminals	300 ohms
Balanced	75 ohms
Unbalanced	

#### AM TUNER SECTION:

Frequency Range	525 ~ 1620 kHz
Usable Sensitivity (26 dB S/N 30% Mod., 1 MHz)	20 $\mu$ V
Selectivity, 1 MHz $\pm$ 9 kHz	20 dB
Image Rejection, 1 MHz	41 dB
IF Rejection, 1 MHz	55 dB
Spurious Response Rejection, 1 MHz	38 dB
Signal-to-Noise Ratio, 1 MHz	43 dB
Frequency Response, 1 MHz $\pm$ 6 dB	40 Hz ~ 2.2 kHz
Total Harmonic Distortion, 1 MHz	1.0%

#### CASSETTE DECK SECTION:

Style	Front Load
Tape Drive System	Single Capstan Drive
Motor	DC Motor x 1
Cartridge	Philips Type Compact Cassette
Track System	Compatible Stereo 4 Track 2 Channel
Tape Speed	1-7/8 ips (4.75 cm/sec)
Head	R/P: Super Hard Parmalloy, Erase: Ferrite
Recording System	AC Bias
Erasing System	AC Erase
Meters	VU Type
Overall Frequency Response (Dolby off)	
Ferric Oxide Tape	40 Hz ~ 12.5 kHz +2.5, -3.5 dB
CrO <sub>2</sub> Tape	40 Hz ~ 13.5 kHz +2.5, -3.5 dB
Fe-Cr Tape	40 Hz ~ 14 kHz +2.5, -3.5 dB
Total Harmonic Distortion	2.2%
Ferric Oxide Tape	3.0%
CrO <sub>2</sub> Tape	3.0%
Fe-Cr Tape	
Signal-to-Noise Ratio (WTD)	52 dB
Playback	50 dB
Overall (Dolby off)	58 dB
Overall (Dolby on)	0.18%
Wow and Flutter	
Line Input	22 dB
Level	
Impedance	20 kohms
Mic Input	72 dB
Level	
Impedance	10 kohms

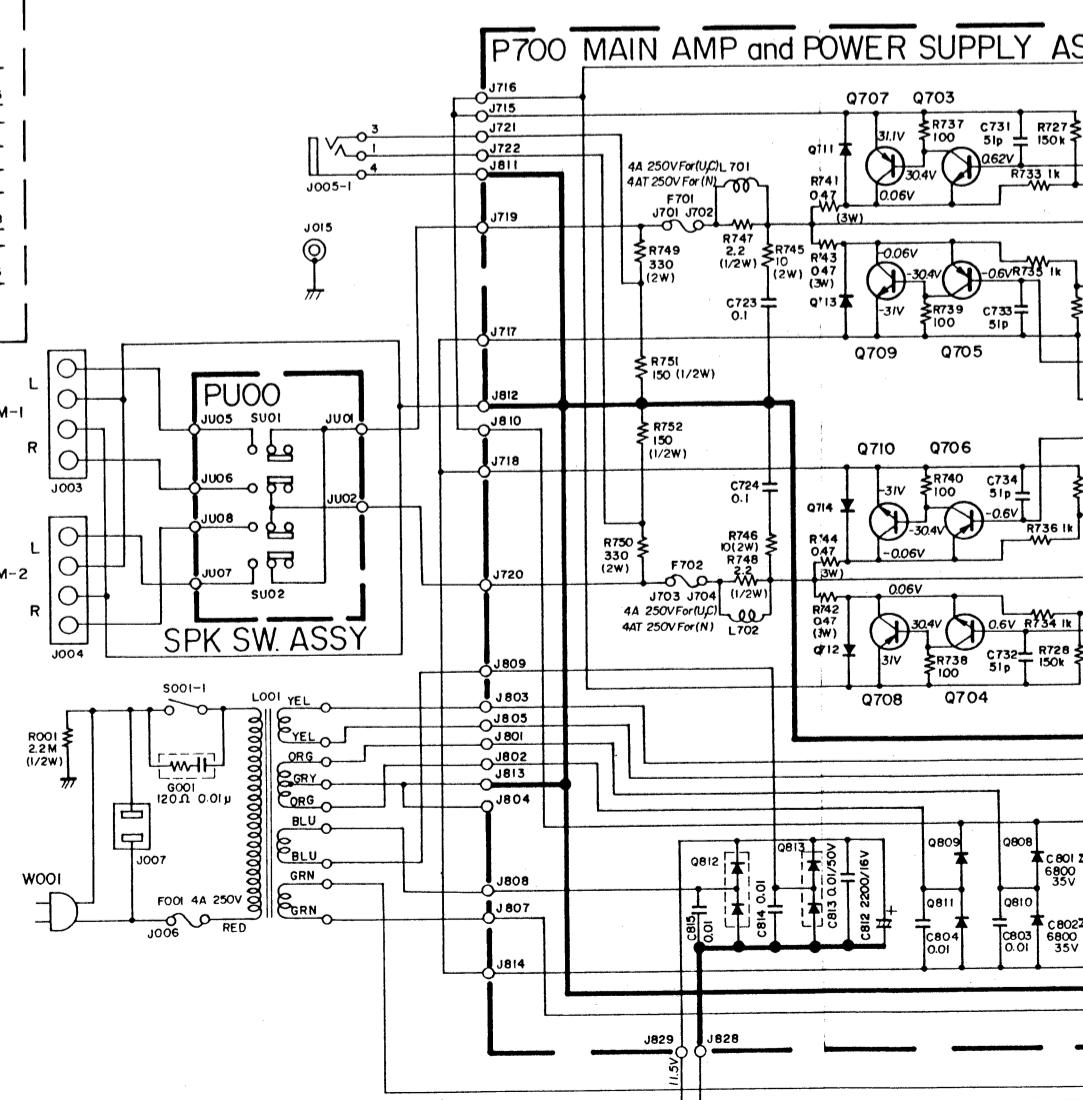
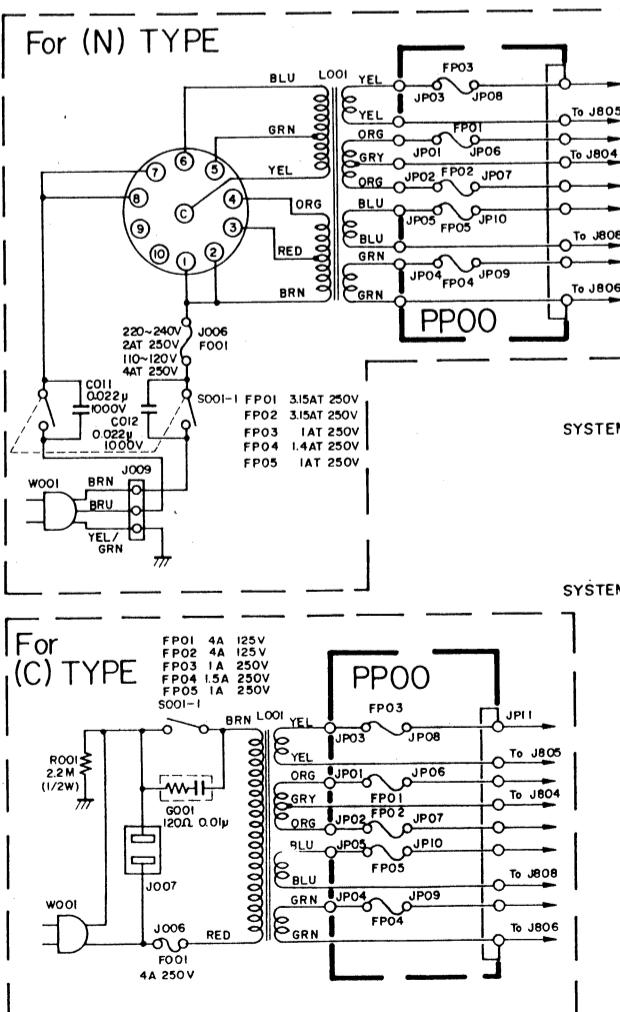
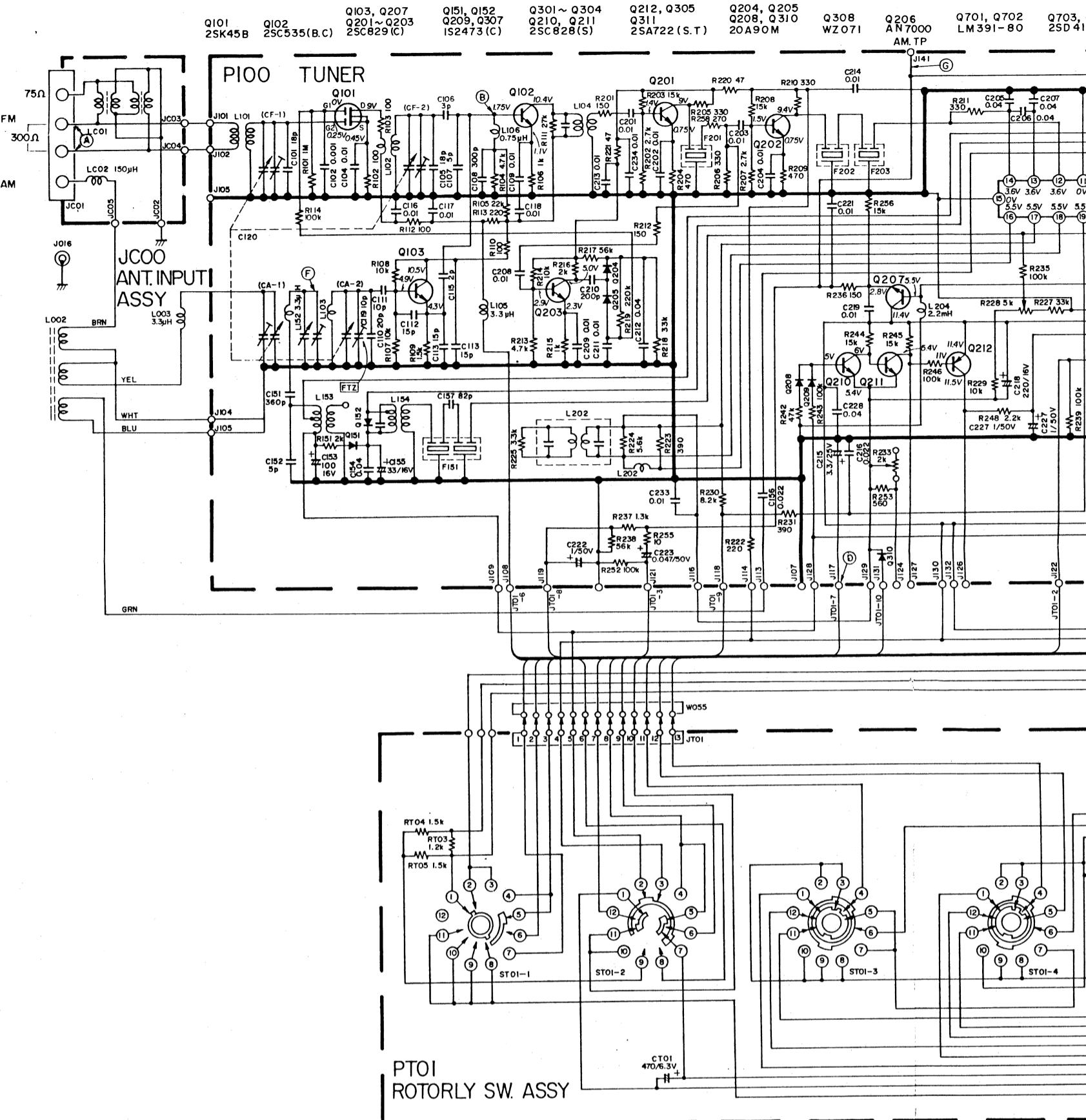
## Line Output

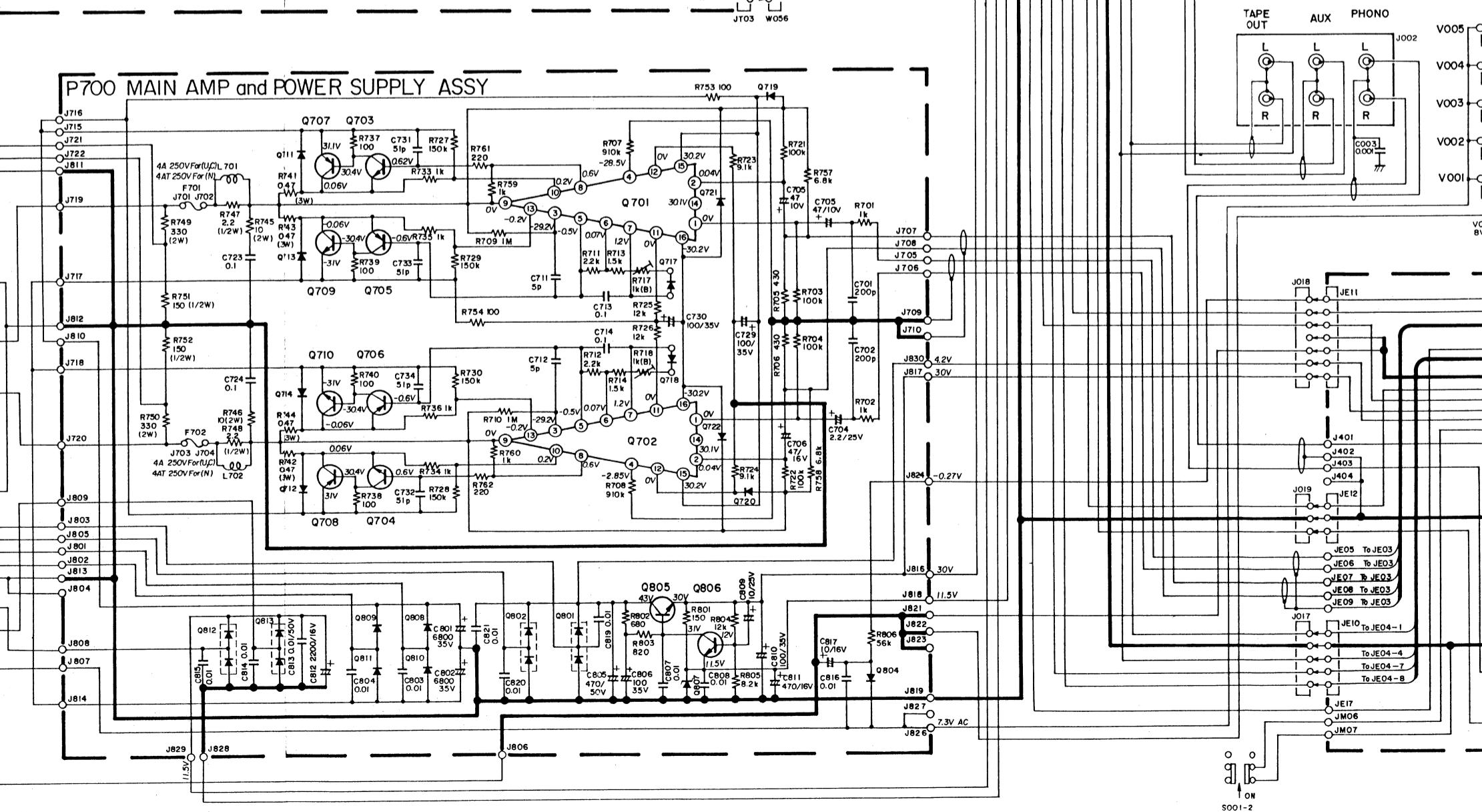
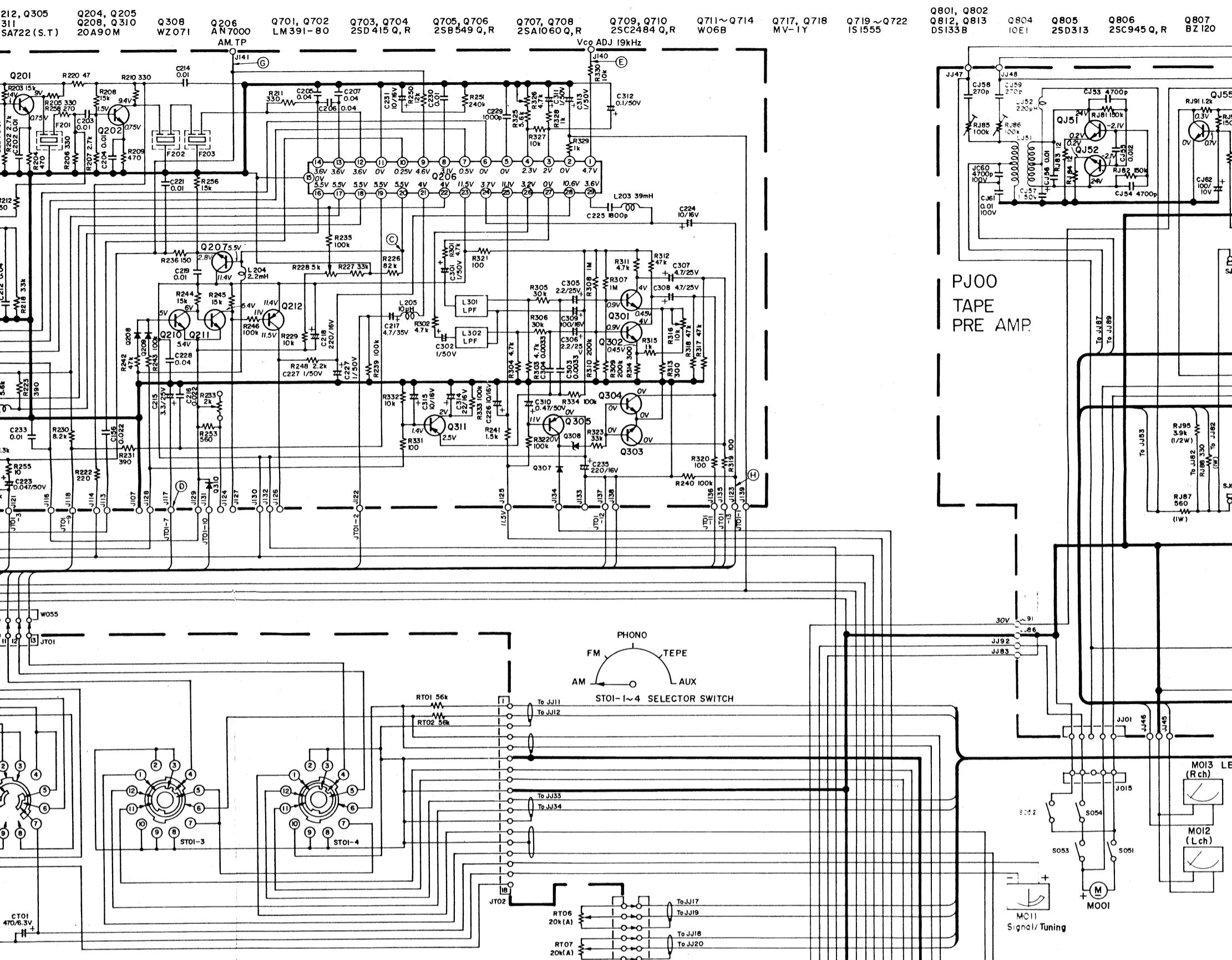
Level . . . . .	500 mV
Impedance . . . . .	2 kohms
Fast Rewind Time (C-60) . . . . .	105 sec
Fast Forward Time (C-60) . . . . .	105 sec

**GENERAL:**

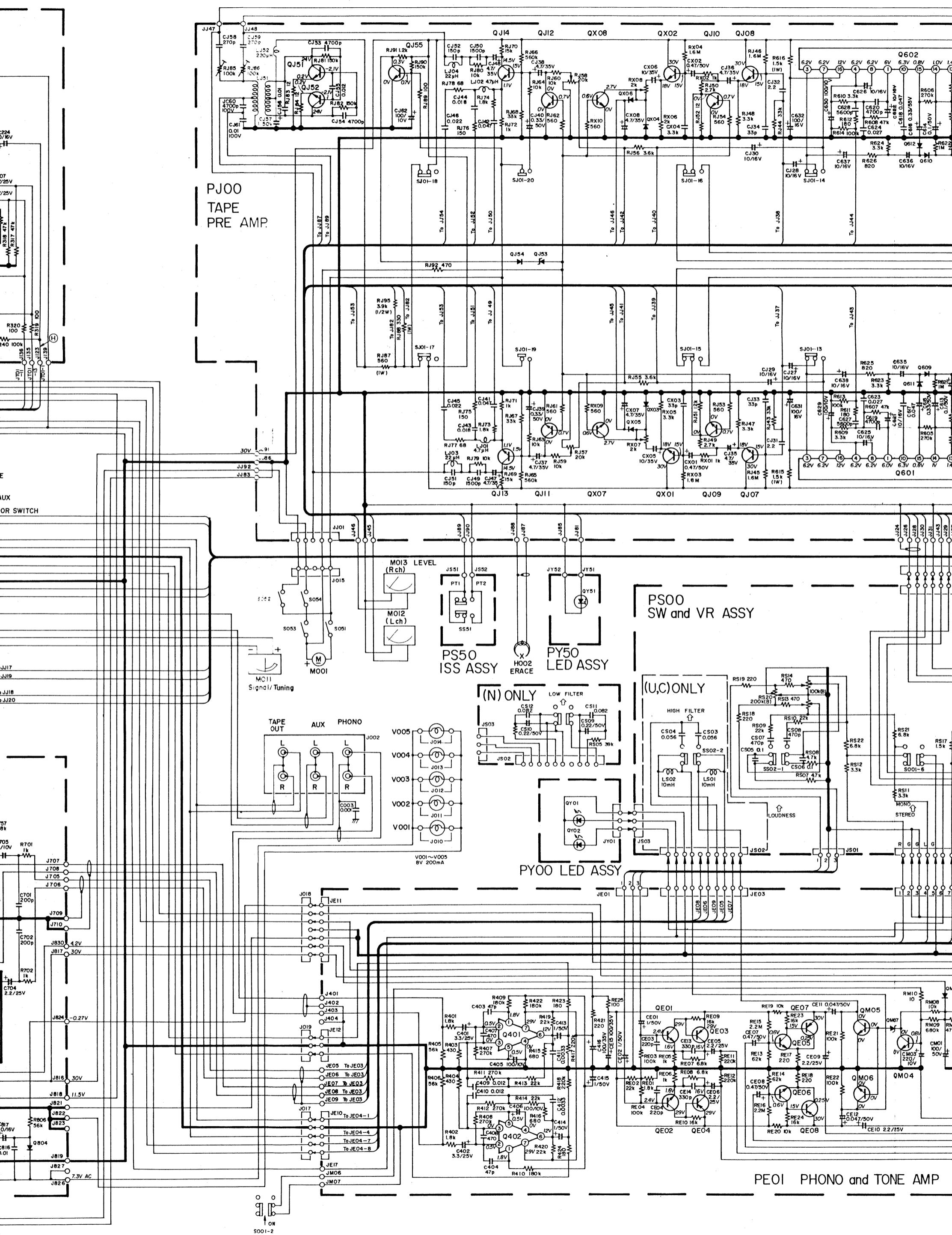
Power Requirements . . . . .	220 V AC 50 Hz
	(N versions are featuring an external voltage selector for use on 110/120/240 V.)
	Other versions can be converted by a qualified technician to operate on 110/120/240 V.)
Power Consumption at Rated Output, Both Channels Operating . . . . .	130 W
Idling Power . . . . .	28 W
Semiconductor Complement	
Integrated Circuits . . . . .	7
Transistors . . . . .	61
Diodes . . . . .	43
Field Effect Transistor . . . . .	1
Dimensions	
Panel Width . . . . .	22-7/16" (570 mm)
Panel Height . . . . .	5-3/4" (146 mm)
Depth . . . . .	14-15/16" (380 mm)
Weight	
Unit alone . . . . .	28.6 lbs (13.0 kg)
Packed for shipment . . . . .	33.0 lbs (15.0 kg)

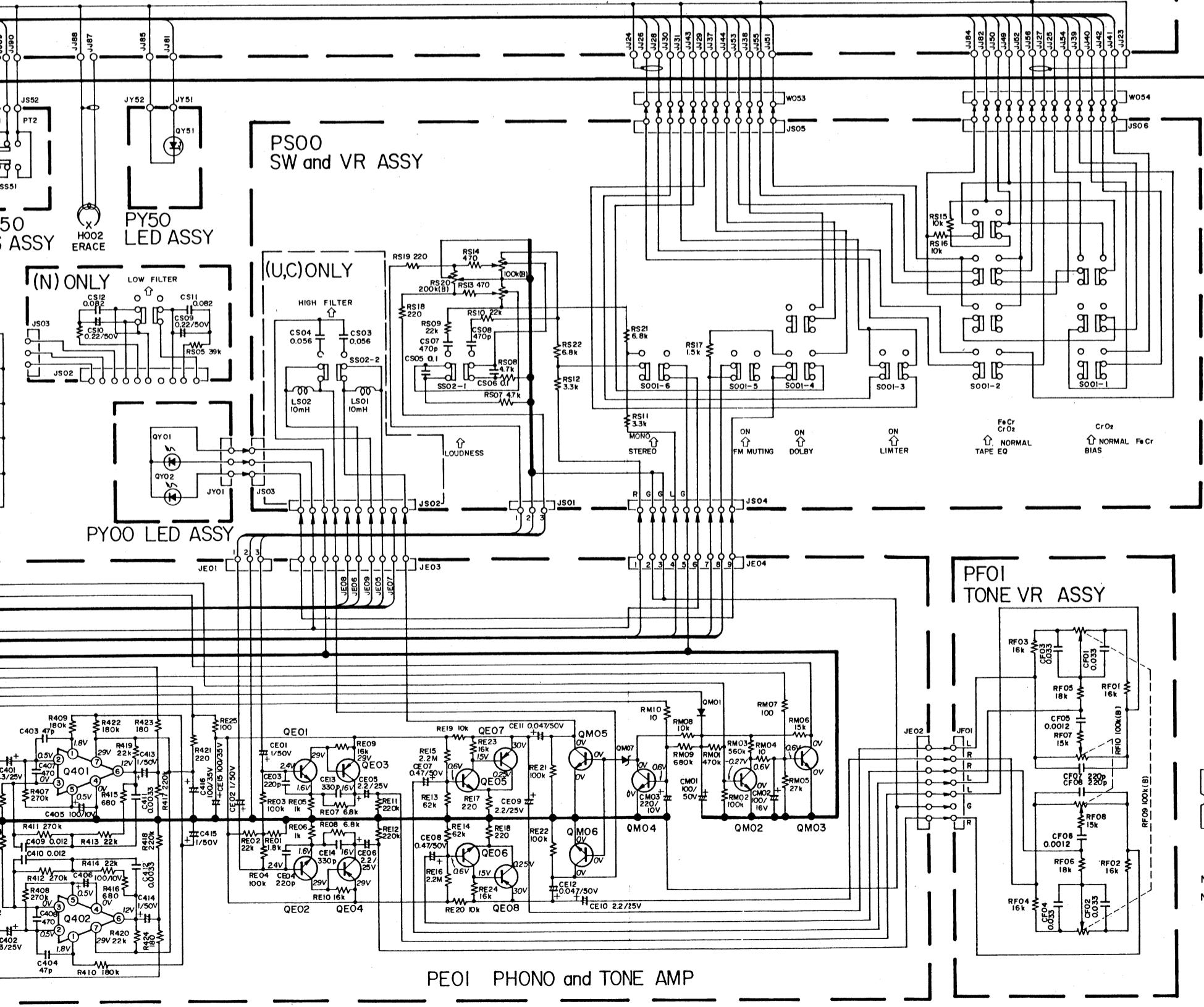
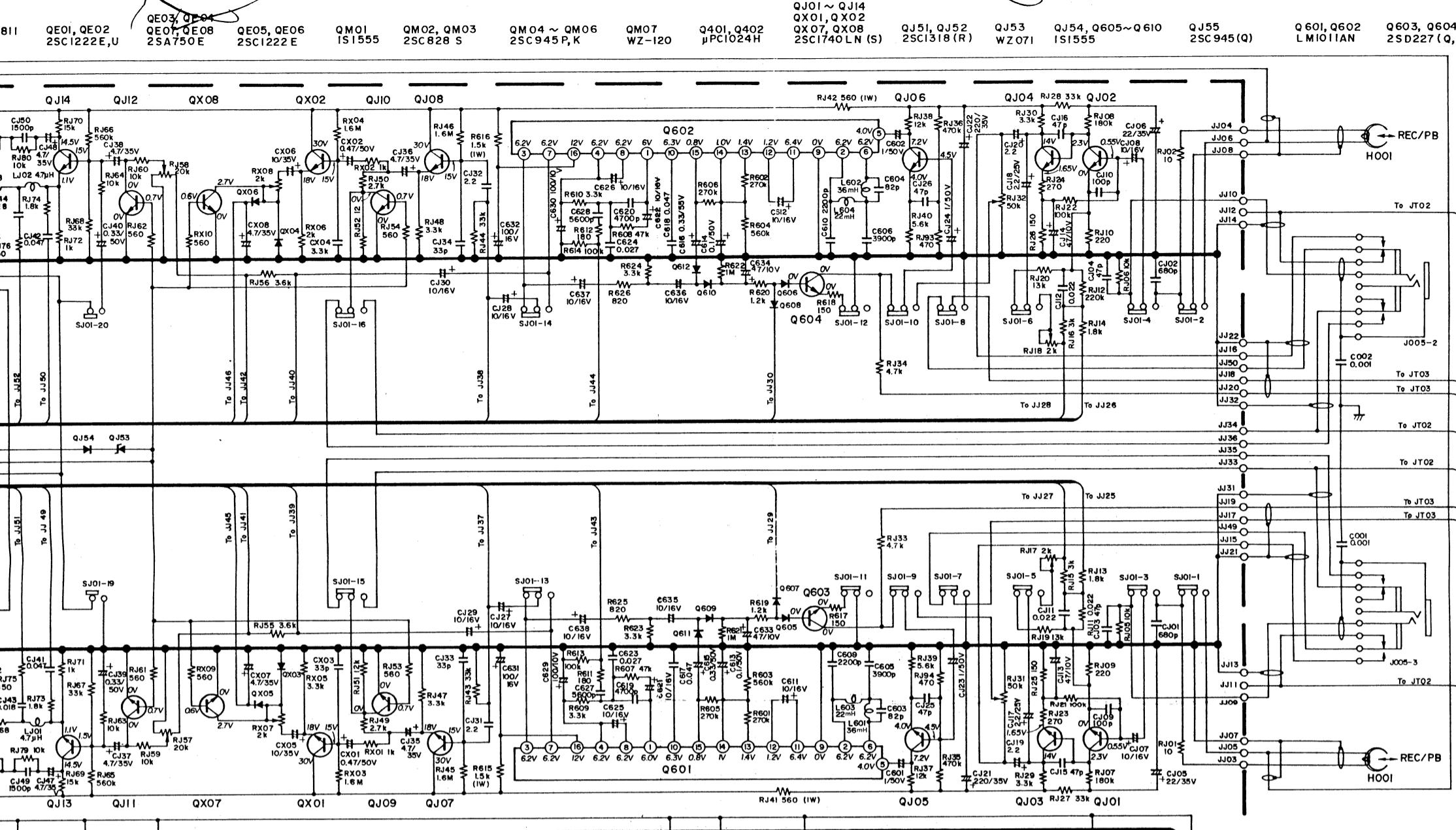
# SCHEMATIC DIAGRAM



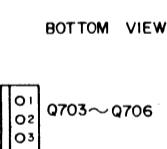


Q711~Q714 W06B Q717, Q718 MV-1Y Q719~Q722 IS1555  
 Q801, Q802 Q812, Q813 DS133B Q804 IOE1 Q805 2SD313 Q806 2SC945 Q, R Q807 BZ120 Q808~Q811 S3V-20 QEO1, QEO2 2SC1222E,U QE03, QE04 2SA750E  
 QEO5, QE06 2SC1222 E QM01 IS1555 QM02, QM03 2SC828 S QM04~QM06 2SC945 P, K QM07 WZ-120 Q401, Q402  
 $\mu$ PC102





SS01-1 ~ 20 Rec/PB SW  
SS01-1 BIAS  
SS01-2 TAPE EQ  
SS01-3 LIMITER  
SS01-4 DOLBY  
SS01-5 FM MUTIN  
SS01-6 MONO/STI  
SS02-1 LOUDNESS  
SS02-2 HIGH FIL  
SS51 ISS POSI



Other Transistor  
Q1 Q2 Q3

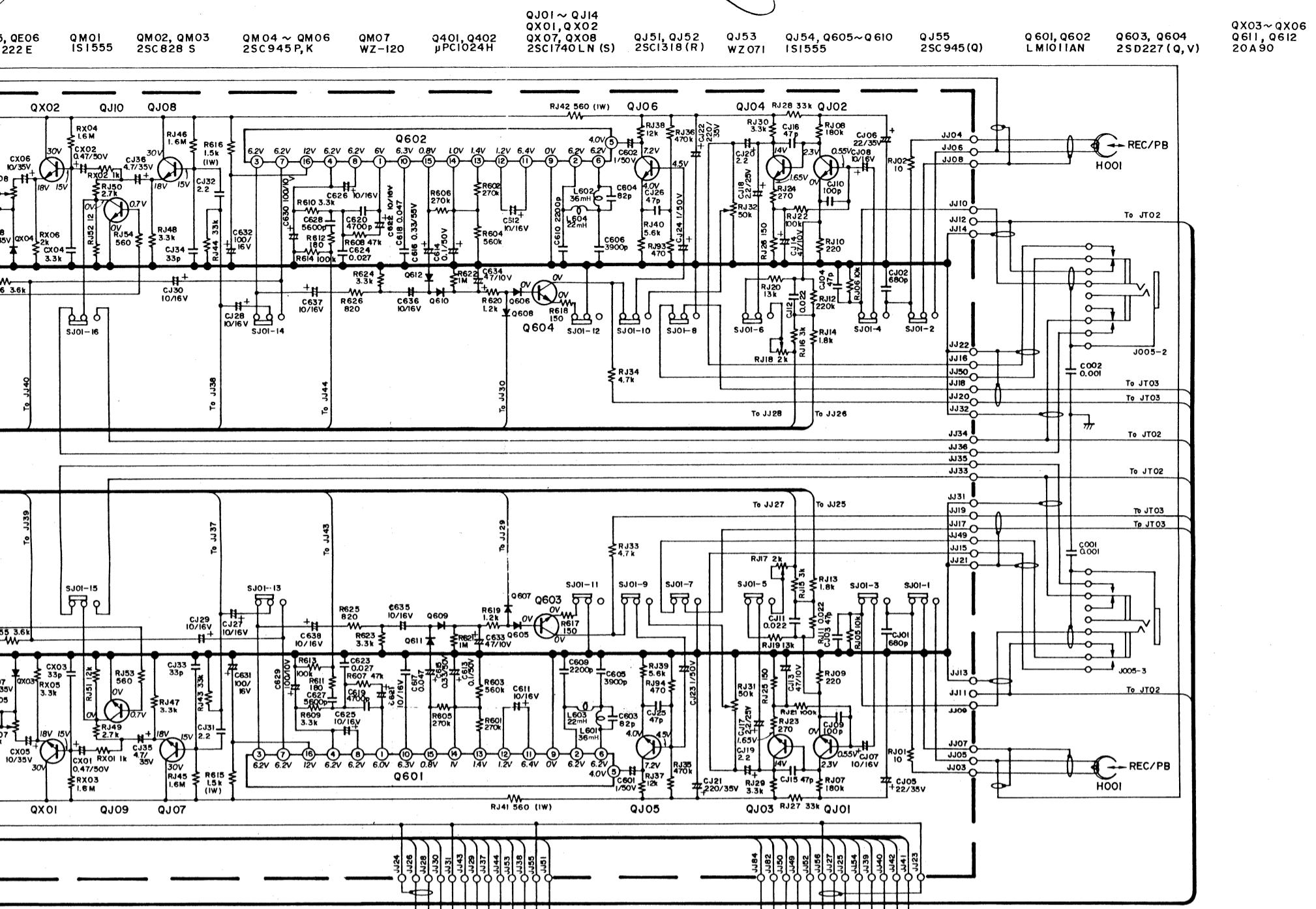
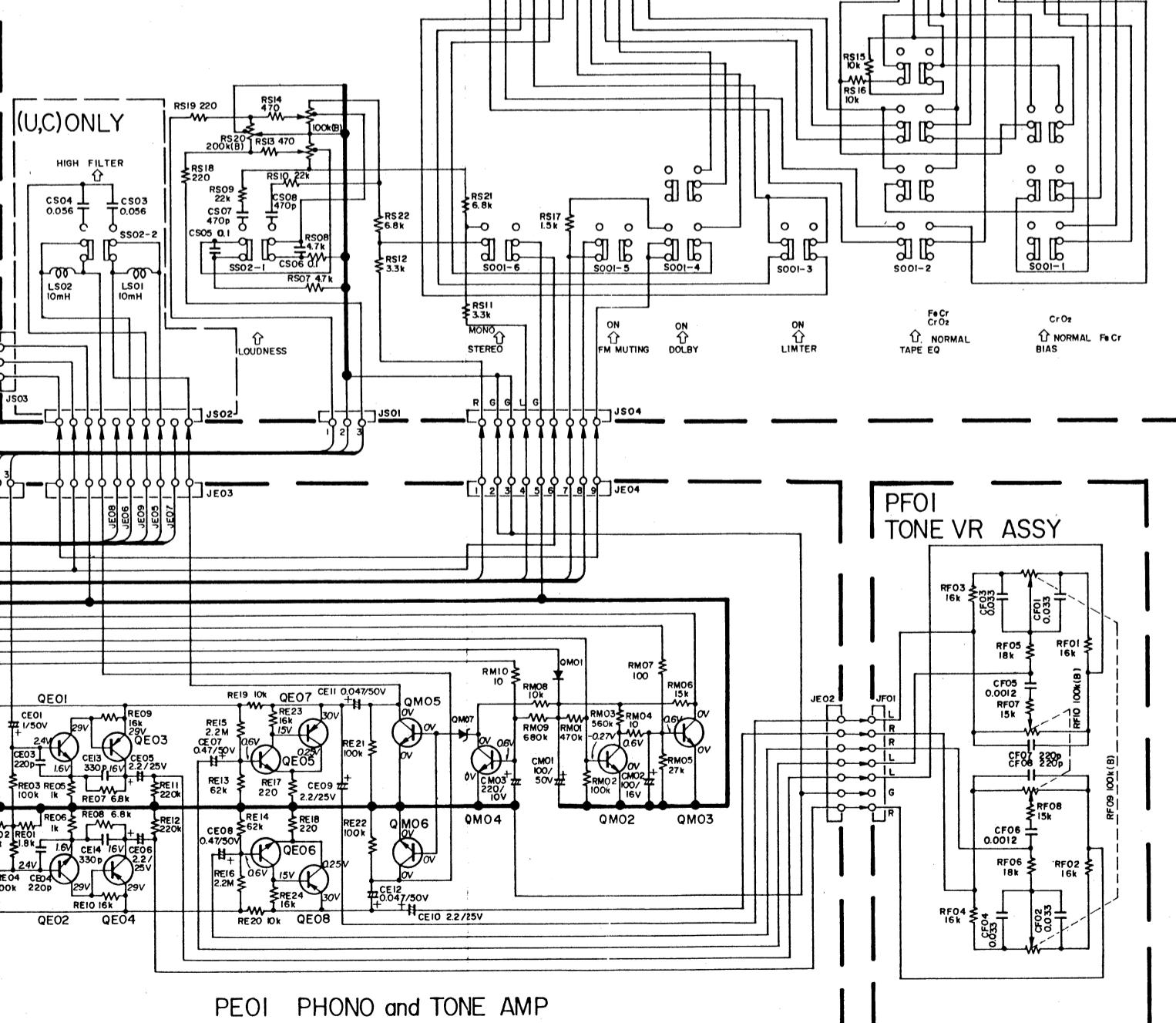
Q701, Q702, Q601, Q602

(1) (2) (3) (4) (5) (6) (7)  
(16) (15) (14) (13) (12) (11) (10)

Q401, Q402

Q206

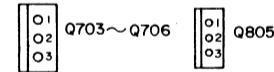
No Marking Resistor  $\Omega$  1/4W  
No Marking Capacitor  $\mu F$  50V

PS00  
SW and VR ASSY

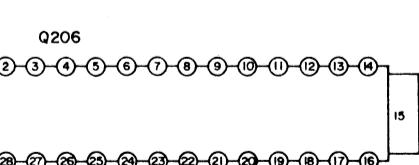
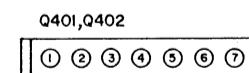
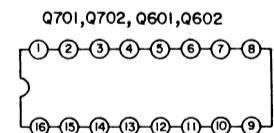
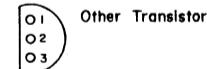
PE01 PHONO and TONE AMP

SJ01-1 ~ 20 Rec/PB SW : Rec Position  
 SSO1-1 BIAS : NORMAL  
 SSO1-2 TAPE EQ : 120  $\mu$ s  
 SSO1-3 LIMITER : OFF  
 SSO1-4 DOLBY : OFF  
 SSO1-5 FM MUTING : OFF  
 SSO1-6 MONO/STEREO : STEREO  
 SSO2-1 LOUDNESS : OFF  
 SSO2-2 HIGHT FILTER : OFF  
 SS51 ISS : POSITION

BOTTOM VIEW



1. Base  
 2. Collector  
 3. Emitter



No Marking Resistor  $\Omega$  1/4W  
 No Marking Capacitor  $\mu$ F 50V

PFO1  
TONE VR ASSY