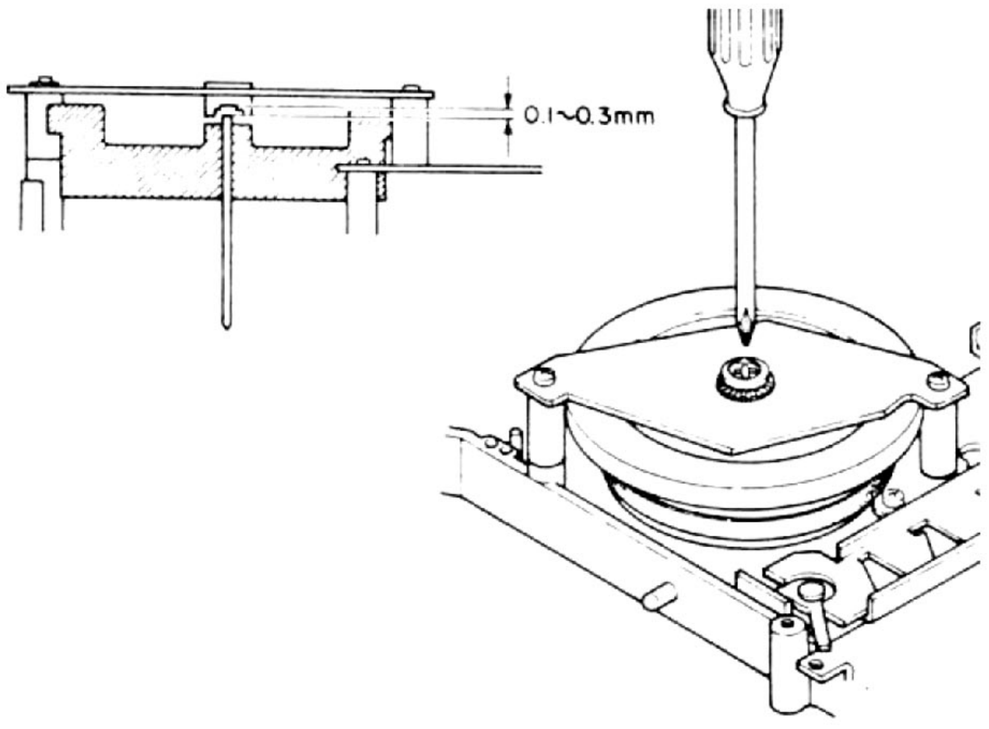
ADJUSTMENT PROCEDURES

MECHANICAL ADJUSTMENTS

Adjusting the Flywheel Thrust

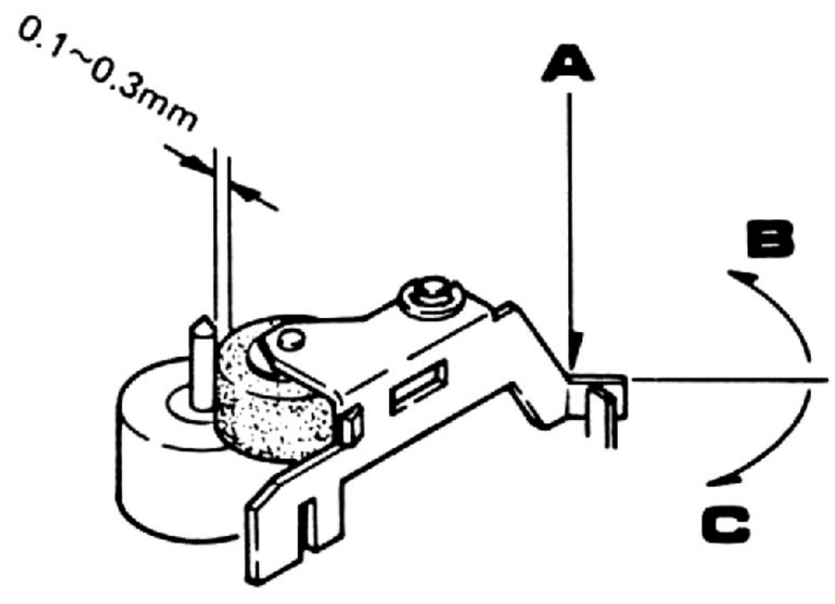
Adjust the thrust screw at the flywheel bracket until the clearance between the capstan tail end and thrust bearing is 0.1 to 0.3 mm as shown, using a phillips screw driver. For adjusting, feel of axial dropping of the flywheel for proper clearance as this cannot been seen through. Then paint the screw to lock.



Adjusting Pause Timing

Set the unit in the play mode of operation. Then, adjust the bend angle of the pinch roller bracket arm (point A in the line drawing) until the clearance between the pinch roller and capstan is 0.1 to 0.3 mm at the time when the take-up reel is stopped by slowly pressing the PAUSE push-button down.

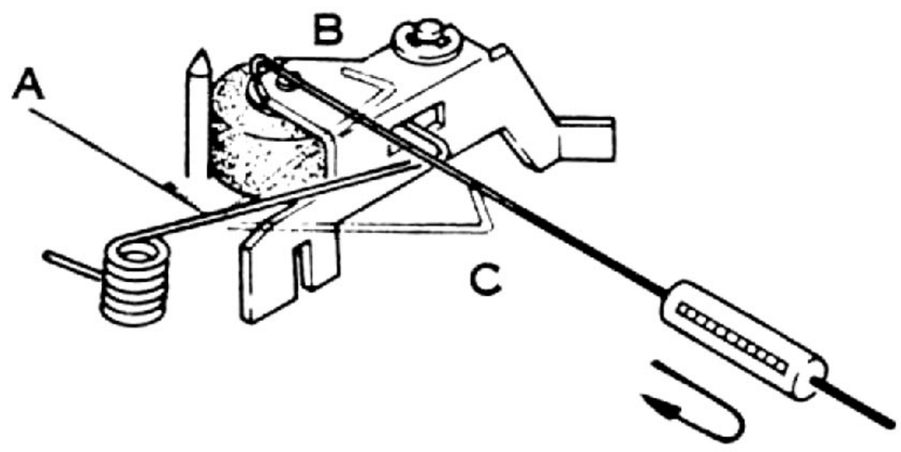
NOTE: To widen the clearance, make the bend angle smaller (in the direction C). To make the clearance narrower, widen the bend angle (in the direction B).



Adjusting the Pinch Roller Pressure

Measure the pressure of the pinch roller using a gauge as shown. For measurement, draw the pinch roller in the arrow direction in which it is detached from the capstan shaft and gradually return it toward the capstan. Read the gauge at the time when the pinch roller starts turning. The standard pressure is 300±50 g. If the pressure is out of the range, bend the pinch roller spring around the point A in the direction B or C.

NOTE: To make the pressure strong, bend in the direction B. To make the pressure weak, bend in the direction C.



Adjusting the Play Timing

It is normal that when the PLAY pushbutton is depressed, the take-up reel table turns first, then the pinch roller is rotated. The reel table and pinch roller must not start turning at the same time.

NOTE: **Make certain that such a subsequent operation is made irrespective of locking state is depressed slowly without loading the tape.**

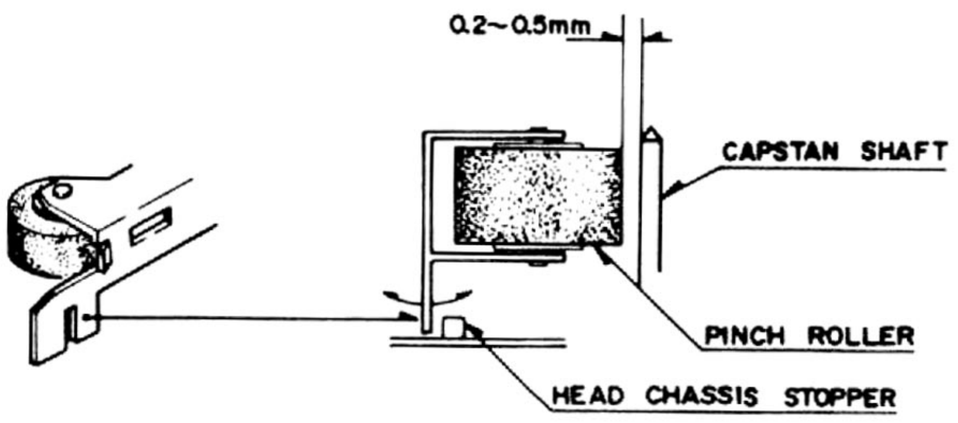
(1) Checking for adjustment

Check whether or not the clearance between the pinch roller and capstan is 0.2 to 0.5 mm when the take-up reel table starts turning with the PLAY pushbutton depressed slowly.

(2) Adjustment

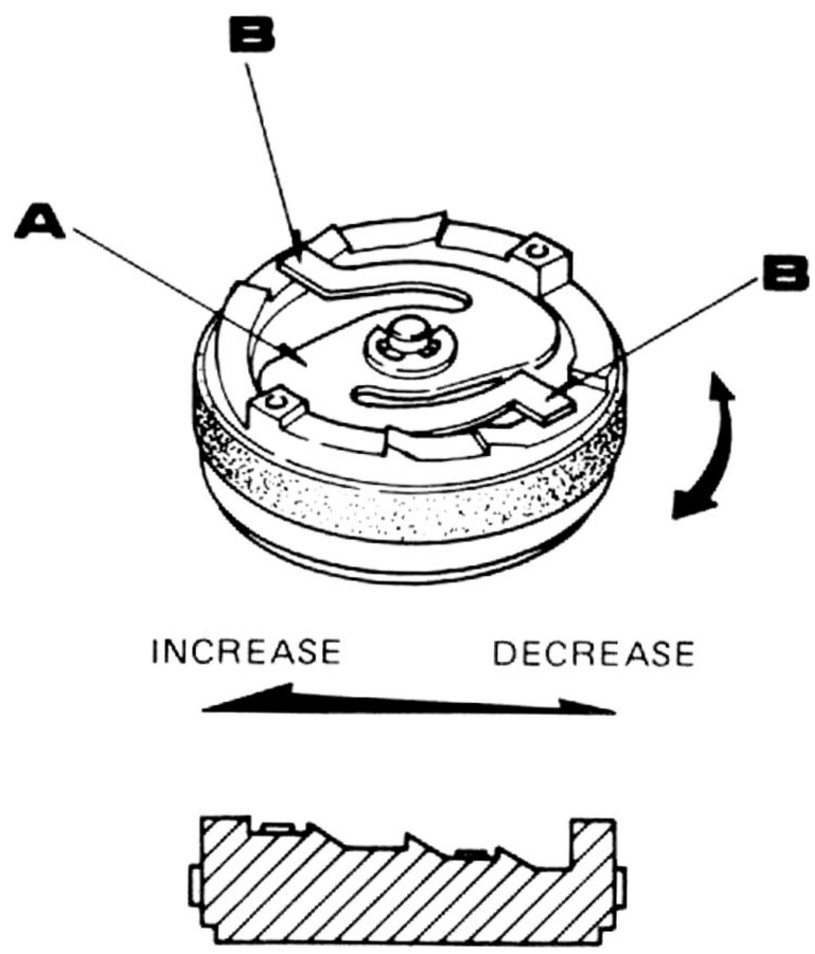
Bend the pinch roller bracket at the point that touches the head chassis stopper. In the line drawing, bending left reduces the clearance between the capstan and pinch roller.

NOTE: **Make certain that the pinch roller bracket does not leave touching the head chassis stopper in the play mode of operation as a result of excessive bending.**



Adjusting the Fast Forward and Rewind Torque

The fast forward and rewind idler has a torque adjust plate spring (part A in the line drawing), which has two pawls (part B) at its ends. Set the pawls in proper one of the three steps. To make the torque high, set the pawls in the shallowest step. For lower torque, set in the deepest step.

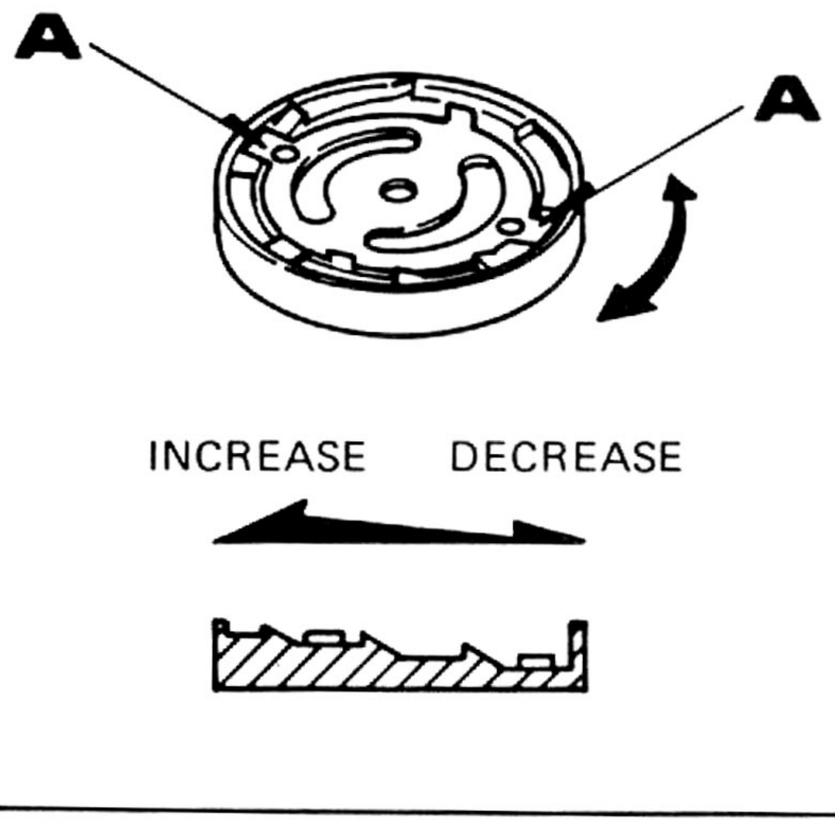


Adjusting the Play Torque

Put the two pawls of the circular plate spring on proper stepped position of the reel rest. The adjustable torque range is 40 to 70 g·cm.

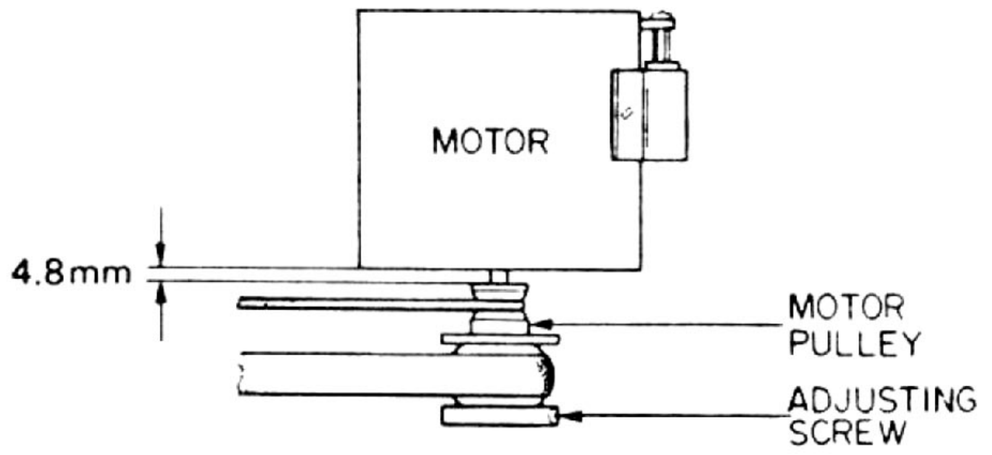
To make the torque high, put the pawls on a shallow step. For lower torque, put them on a deeper step.

- **Checking the take-up clutch for sliding**
  Make certain that the flywheel rotates freely when the reel table is locked. The flywheel that revolves irregularly or stops is not acceptable.



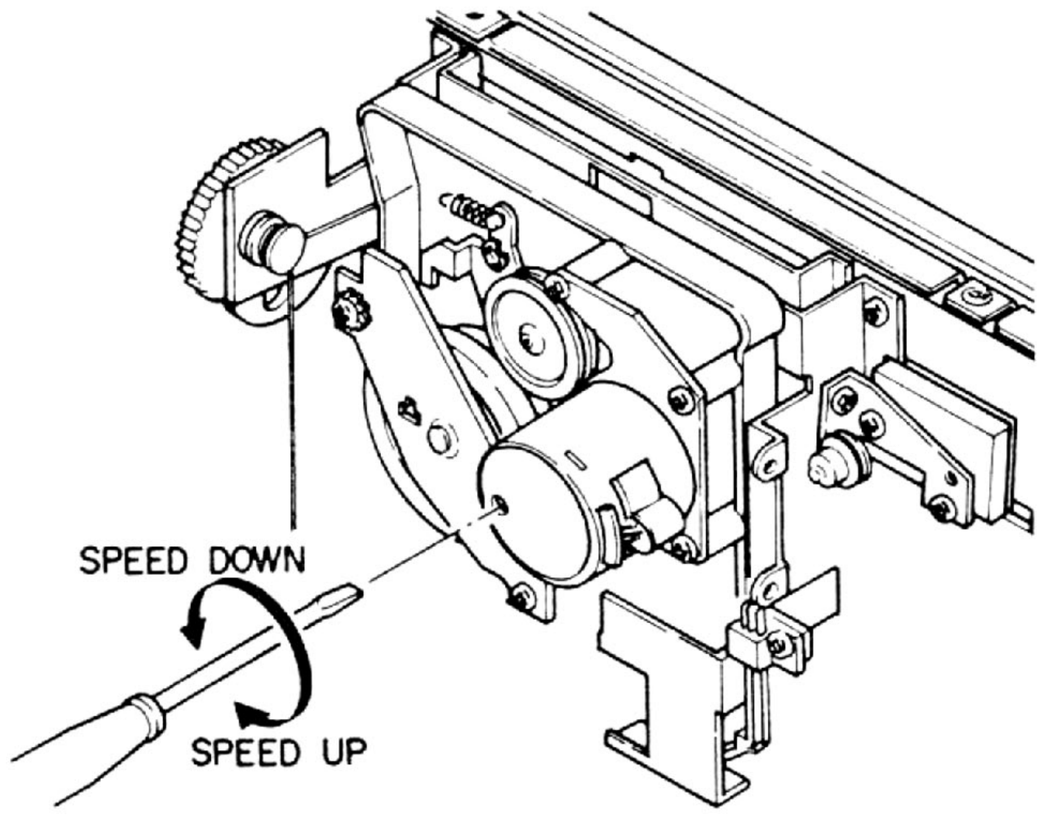
Positioning the Motor Pulley

Loosen the set screw and adjust the motor pulley position until the clearance between the pulley and motor is 4.8 mm as shown. Tighten the set screw.



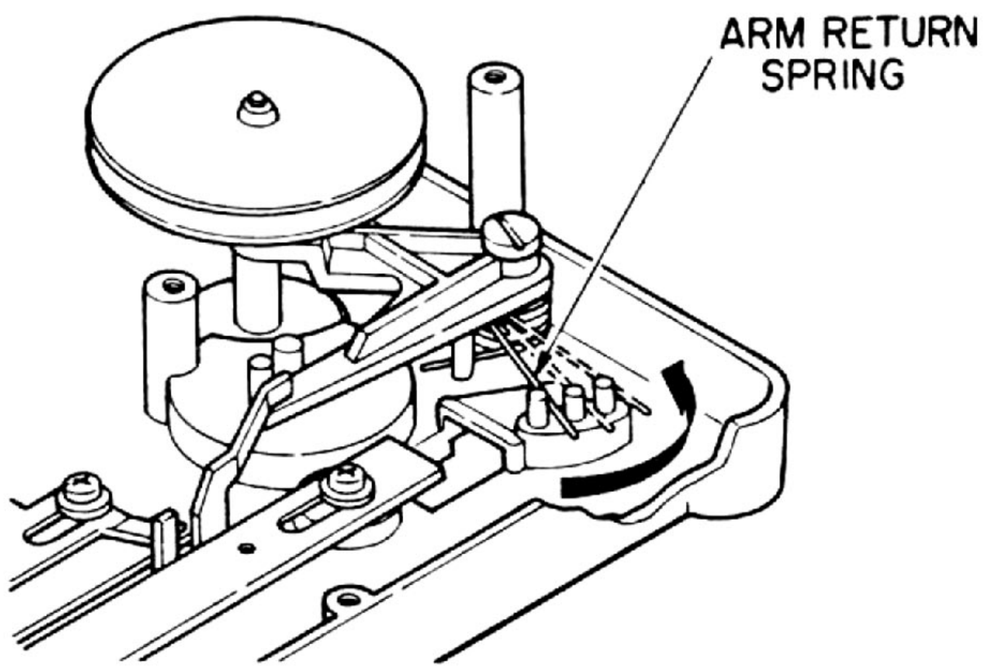
Adjusting the Tape Speed

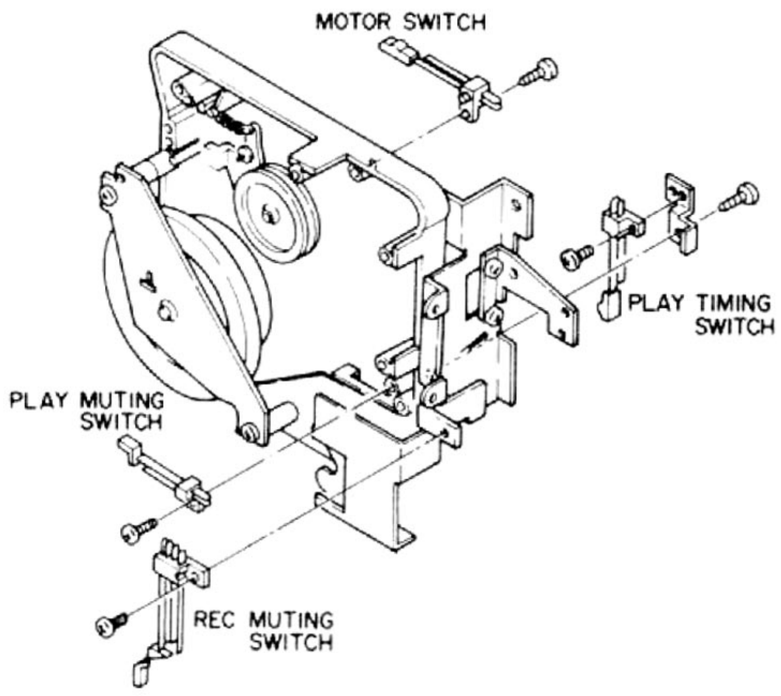
Adjust the semi-fixed resistor inside the motor until the tape speed is 2985±5Hz, using a screw driver or flat blade screw driver.



Adjusting the Rewind Idler Side Pressure

Make certain that in the rewind mode of operation, the rewind idler does not slip on the supply reel table when this is held by hand. If it slips, change the hanging position of the rewind idler arm return spring on the chassis in the arrow direction step by step until it does not slip.

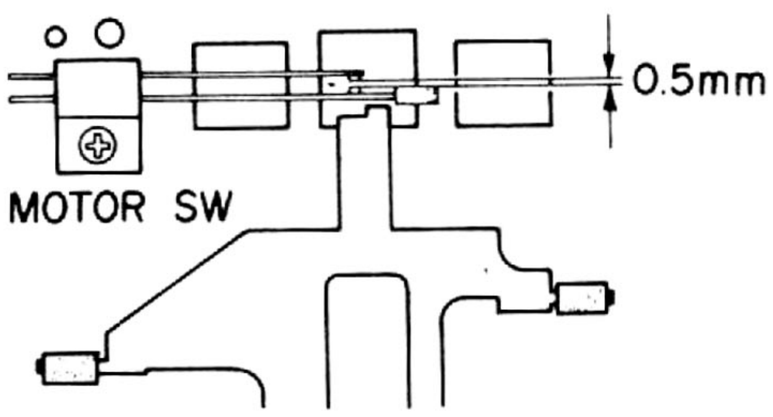




Positioning the Switches

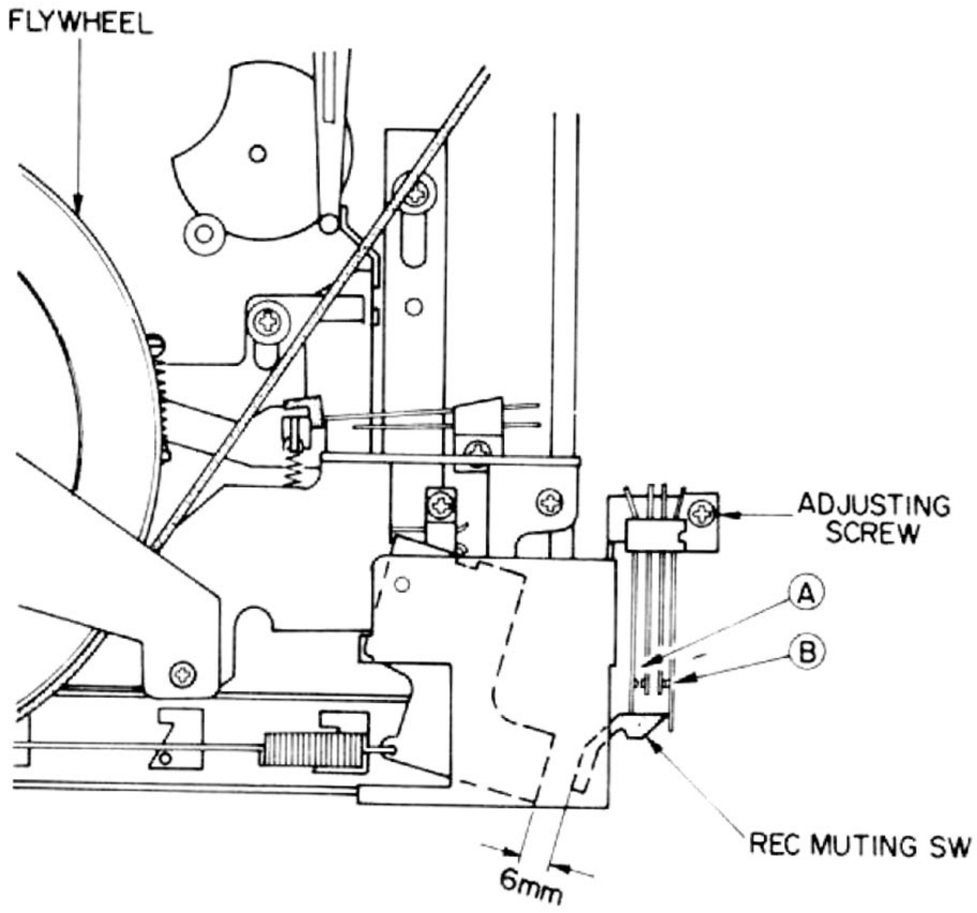
(1) Motor switch

Turn the motor switch in the arrow direction until it is screwed tightly. Make certain that the contact gap is wider than 0.5 mm.



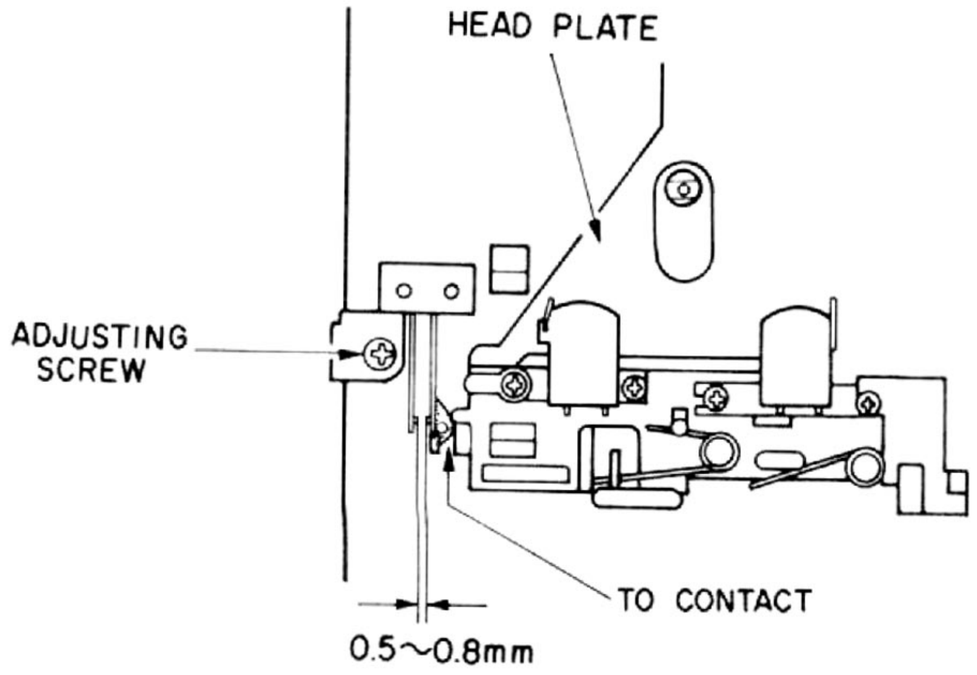
(2) Record muting switch

In the stop state, loosen the screw holding the record muting switch and position this so that the clearance between its end mold tip and mounting bracket may be 6 mm. Tighten the screw. Make certain that when the record lever is pressed in, the record muting switch contact A is made close and the contact B is broken out securely.



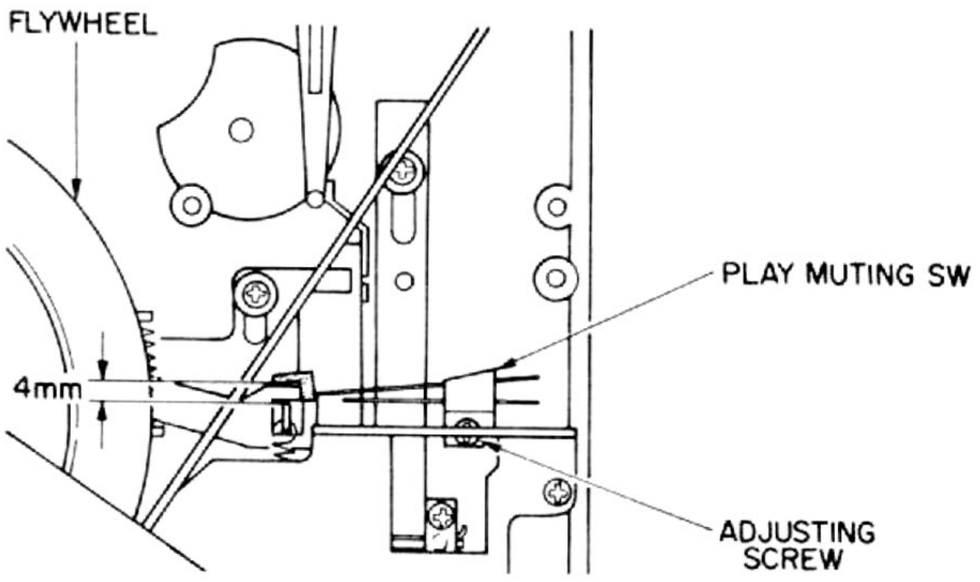
(3) Start muting switch

In the stop state, loosen the screw holding the start muting switch and position this so that its contact clearance may be 0.5 to 0.8 mm with leaving the contact tip in contact with the head plate. Tighten the screw.



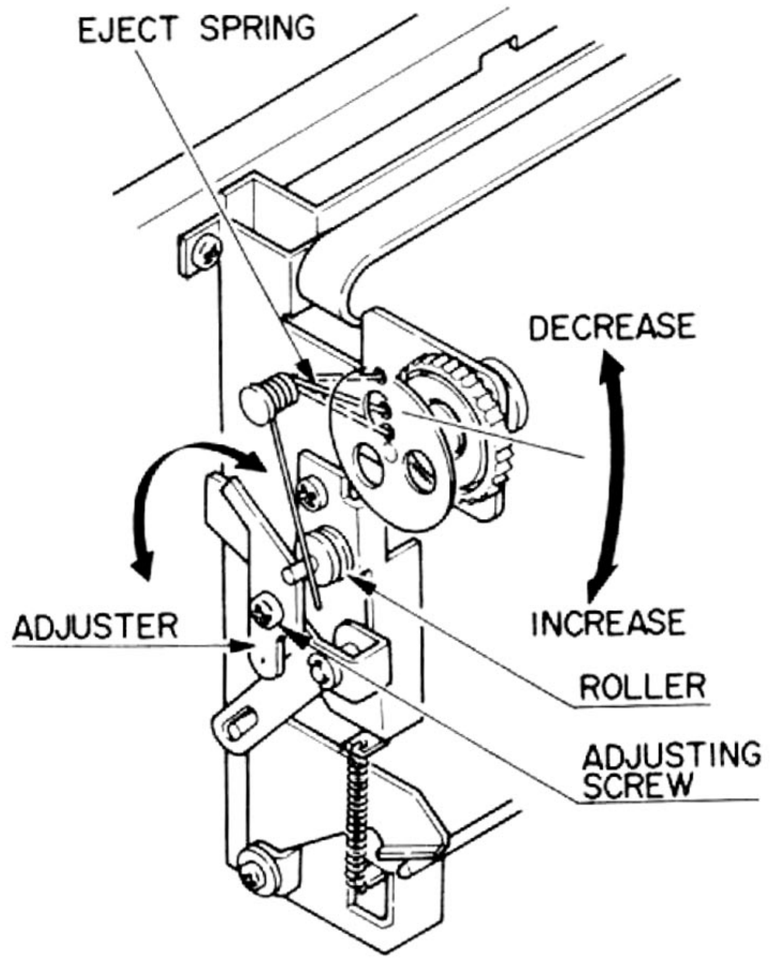
(4) Play muting switch

In the stop state, loosen the screw holding the play muting switch and position this so that the clearance between its end tip and play lever may be 4 mm.



Setting the Eject Spring

Hang the eject spring at proper one of the three holes so that the cassette lid can be opened well. After setting, bond the spring to lock.



Adjusting the Interlocking Mechanism

IMPORTANT: In aligning the mechanical assembly, place it alone.

1. Lay the mechanical assembly by its side as shown in Figure 1.
2. Loosen the screw E holding the adjuster C a little until this moves freely.
3. Adjust the interlock cam B by finger until the clearance between the interlock cam B and the lock cam release arm A is 0.1 to 0.5 mm.
4. Keeping this clearance, tighten the screw E to fix the adjuster C, which will be in light contact with the cassette guide shaft D.
5. After completion of Steps 1 through 4, perform checking by proceeding as follows.
   a. Open the cassette door by pressing the STOP/EJECT pushbutton.
   b. Close the cassette door slowly by hand. Make certain that the PLAY pushbutton will not move in the range of the position A to B in Figure 2 while the cassette door is closed.
   NOTE: The cassette door is locked at the position C.

CAUTION

If the PLAY pushbutton is locked in that range, replace the following parts as these may be defective.

REF. DESIG.	PART NO	DESCRIPTION
811N	438305402-0	Cam
L	438005140-0	Guide ass'y

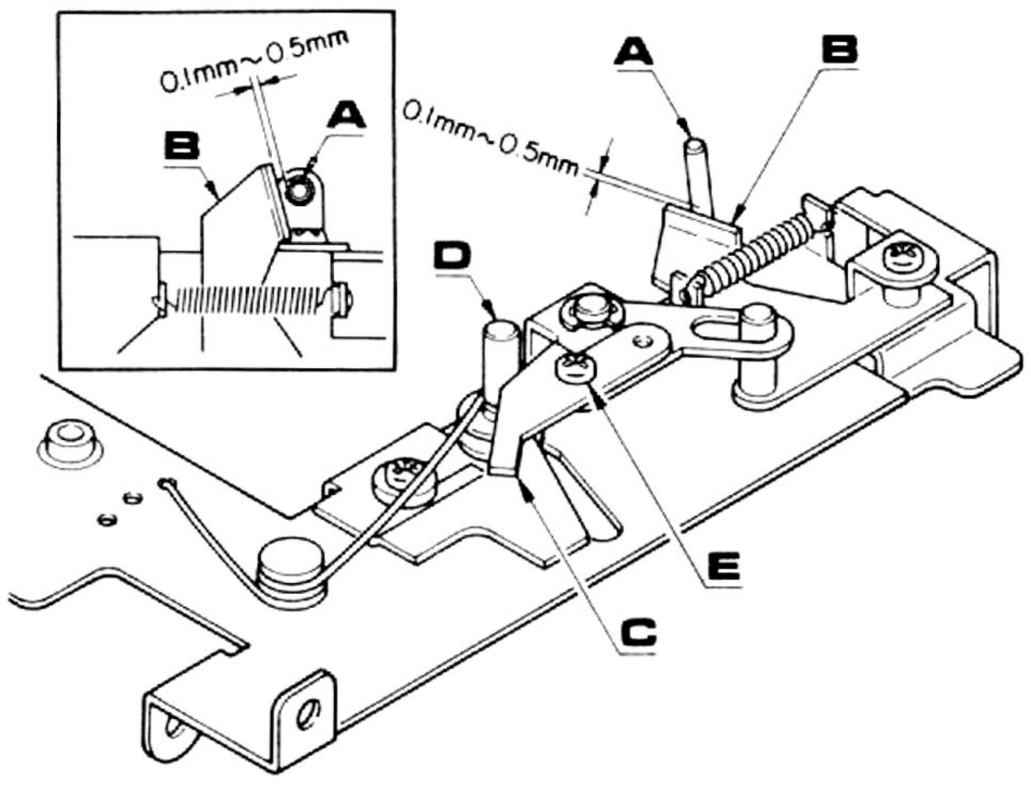


Fig. 1

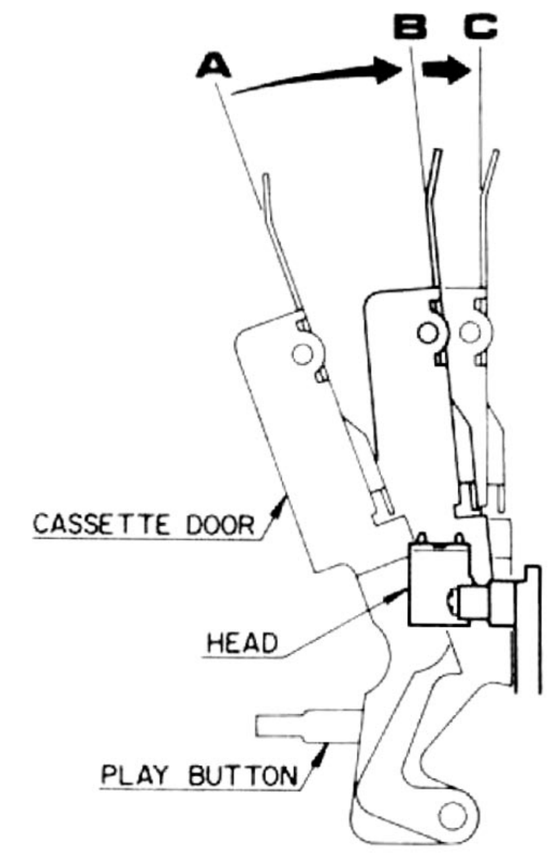


Fig. 2

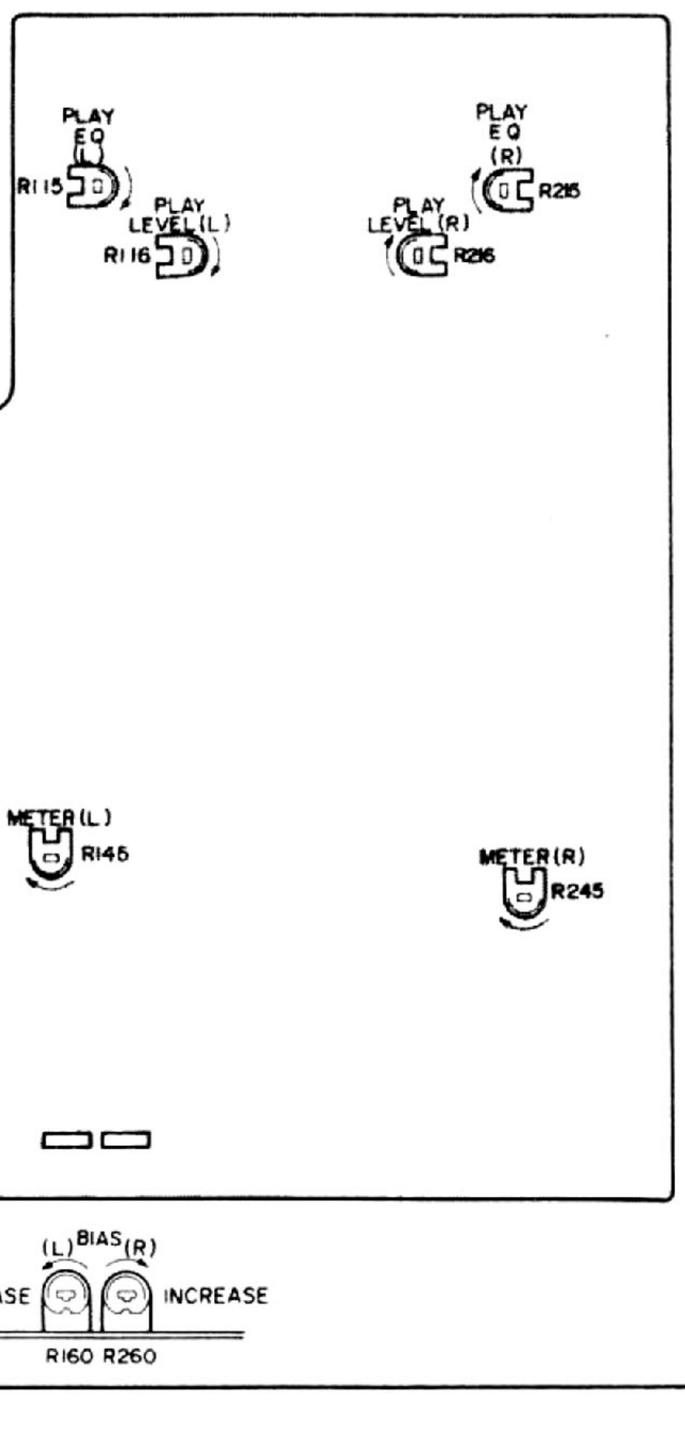
ELECTRICAL ADJUSTMENTS AND MEASUREMENTS

Precautions before Adjustment and Measurement

1. Before playing the test tape back, thoroughly demagnetize the heads, capstan and similar metal parts using an eraser as the test tape-recorded tone is easily erased.
2. Do not place the test tape on any measuring instrument.
3. Do not put the test tape near a place where the eraser is used.
4. Method of Demagnetization:—Turn the eraser power switch on at a remote position far away from the heads. Bring the eraser close to the heads, capstan and other parts to be demagnetized, and move it up and down four or five times to demagnetize. Slowly separate the eraser far away from the parts, and turn the power switch off.
5. Do not use any magnetized adjusting tool. When using it, demagnetize it from time to time in the course of each adjustment.
6. Do not turn semi-fixed resistor more than needed.
7. If measuring the tape speed wow and flutter, operate the tape deck in the normal operating condition.
8. Do not apply locking bond excessively.

Definitions

1. The "normal playback state" is an operating state of the tape deck which plays back the MTT-150 test tape and is adjusted so as to produce a 580mV output at the MAIN P.W. Board (P100) J113, J213 with the load assuming the measuring instrument input impedance of greater than 100kΩ and with the TAPE selector switch set at the NORMAL position.
2. The "normal recording state" is an operating state of the tape deck which records a 1kHz signal to a specified recording level for which the recording level control is adjusted with the 1kHz signal applied at a specified input level to the MIC input terminal.
   In the normal recording state, therefore, this tape deck is set up with the level control to the state that the level meter pointer may deflect to the 100% mark as 0VU with a 1kHz, 1mV input signal applied.



Head Azimuth Adjustment

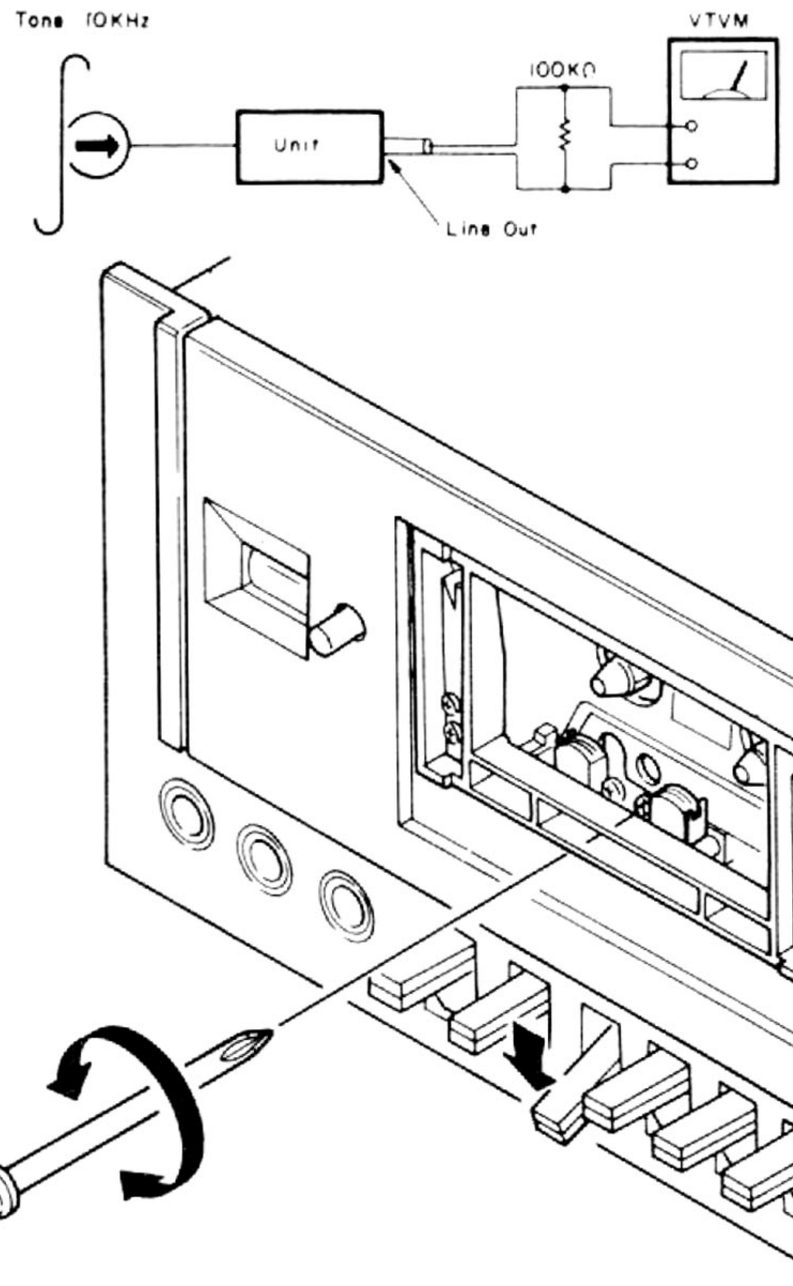
SET UP

1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. TAPE selector switch position:- NORMAL.
3. Load:- Measuring instrument input impedance.
4. Output terminal used:- LINE OUT.
5. Test tape used:- MTT-116U (31.5Hz to 14kHz).

PROCEDURES

1. Play the 10kHz portion of the test tape MTT-116U back. Adjust the head azimuth adjusting screw for maximum VTVM read.
2. If the peak output reads of the right and left channels are different, set the screws to obtain the mechanical center between the peaks.
3. After adjustment, lock the screw with bond.

Mode: playback



CAUTION

After adjustment, repeat the playback and stop setting a few times to make certain of no head azimuth deviation.

Tape Speed Adjustment

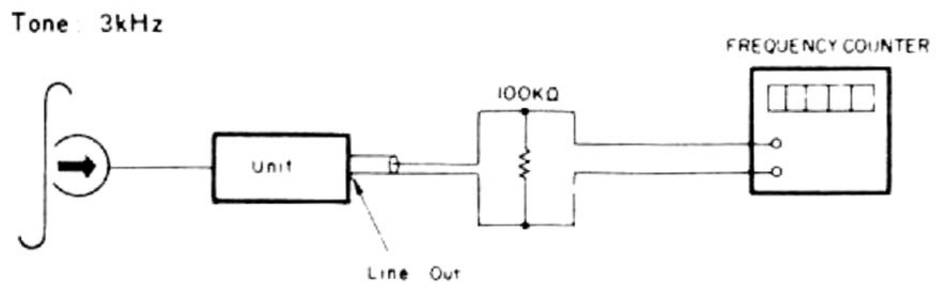
SET UP

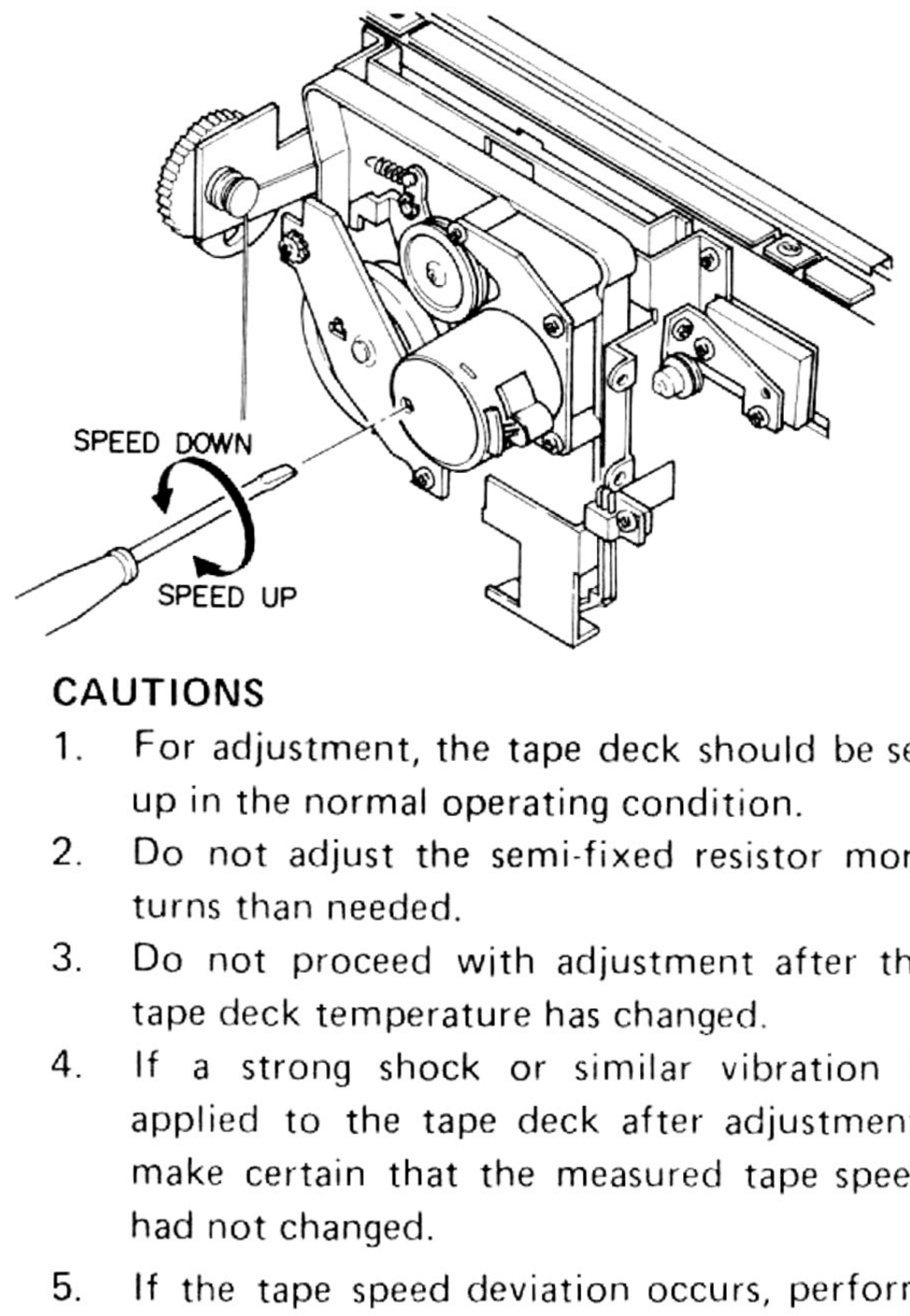
1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. Output terminal:- LINE OUT.
3. Test tape used:- MTT-111.
4. Unit position:- Horizontal.

PROCEDURES

1. Play the mid portion of the test tape MTT–111 back. Adjust the tape speed adjusting semi-fixed resistor for 2990 to 3010Hz counter indication.

Mode: playback





CAUTIONS

1. For adjustment, the tape deck should be set up in the normal operating condition.
2. Do not adjust the semi-fixed resistor more turns than needed.
3. Do not proceed with adjustment after the tape deck temperature has changed.
4. If a strong shock or similar vibration is applied to the tape deck after adjustment, make certain that the measured tape speed had not changed.
5. If the tape speed deviation occurs, perform the adjustment again.
6. Be careful that the counter may indicate a wrong value because of too low counter input level.
7. Before adjustment, allow for 30 seconds or more after depressing of the PLAY push-button.

VU Meter Adjustment

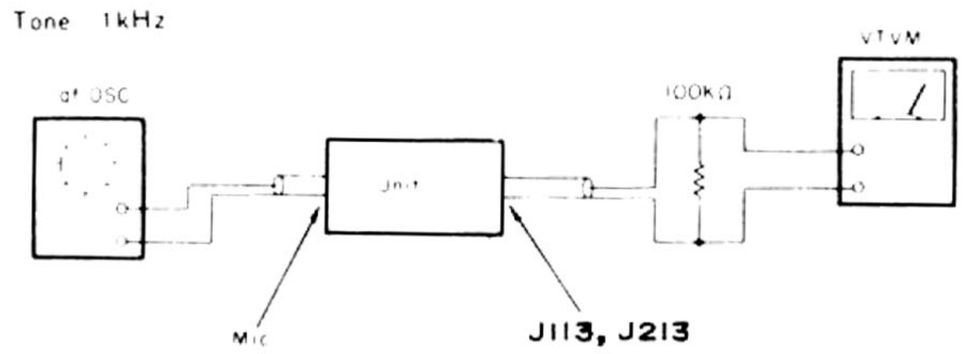
SET UP

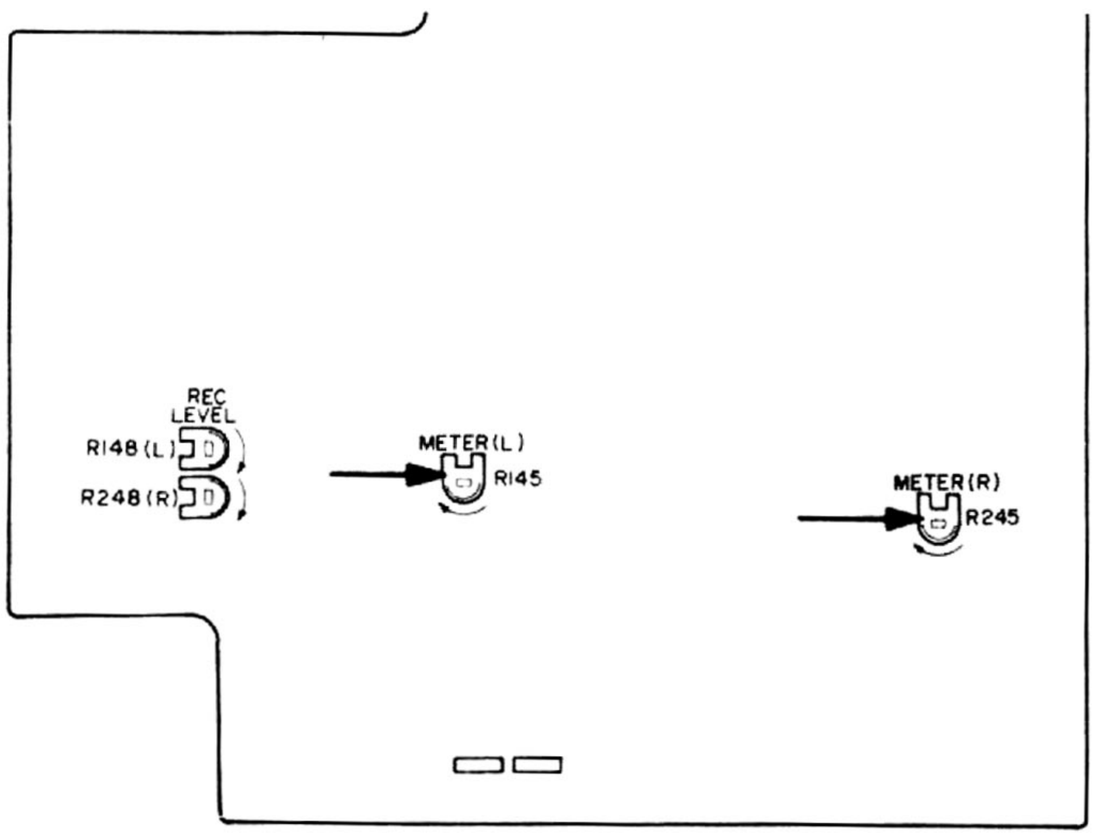
1. Power voltage: 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. TAPE selector switch position:- NORMAL.
3. Load:- Measuring instrument input impedance.
4. Output terminal used:- MAIN P.W. Board (P100) J113 and J213.
5. Input terminal:- MIC.

PROCEDURES

1. Connect a 1kHz, −60dBV input signal to the MIC terminal. Set up the tape deck for the recording mode of operation.
2. Adjust the REC control for 580mV output level at MONI. OUT of the MAIN P.W. Board (P100) J113 and J213.
3. Adjust R145 and R245 (2kΩ each) until the VU meter pointer deflects to the DOLBY mark (DD) on the VU meter.

Mode: record





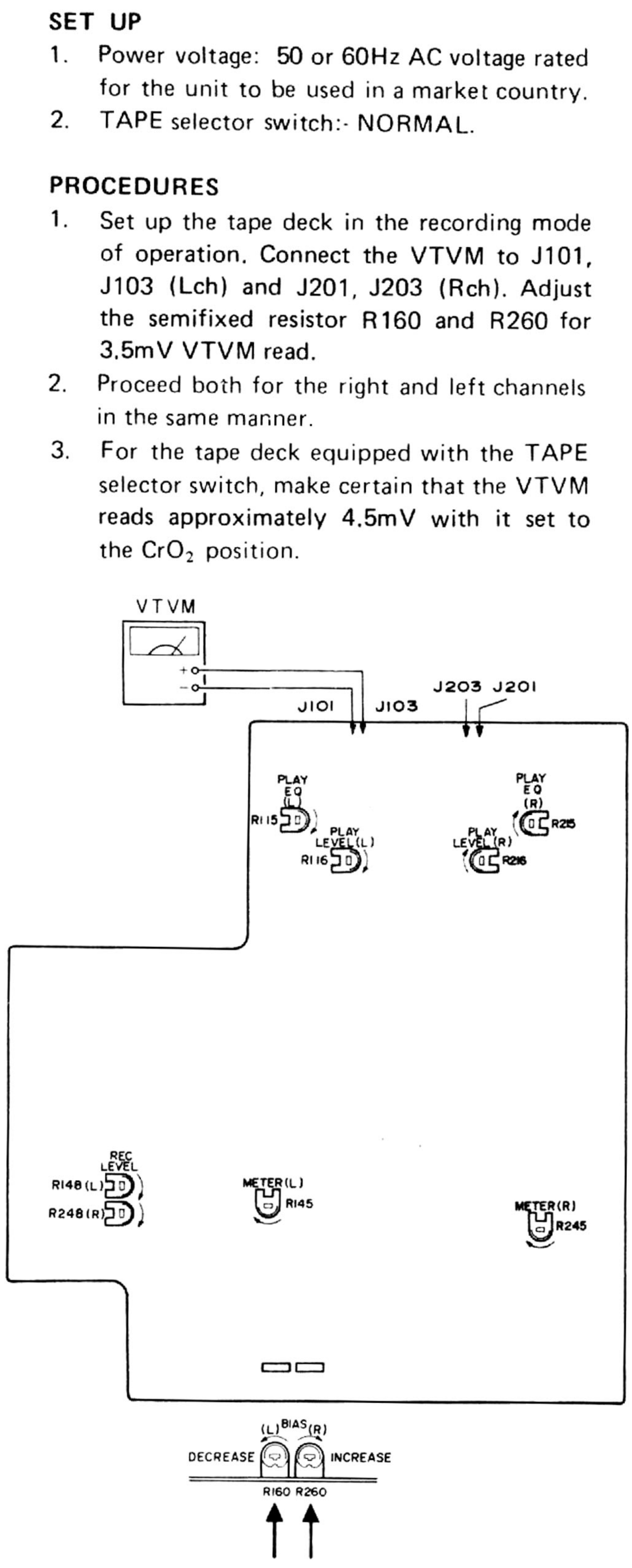
Recording Bias Current Adjustment (Temporal)

SET UP

1. Power voltage: 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. TAPE selector switch:- NORMAL.

PROCEDURES

1. Set up the tape deck in the recording mode of operation. Connect the VTVM to J101, J103 (Lch) and J201, J203 (Rch). Adjust the semifixed resistor R160 and R260 for 3.5mV VTVM read.
2. Proceed both for the right and left channels in the same manner.
3. For the tape deck equipped with the TAPE selector switch, make certain that the VTVM reads approximately 4.5mV with it set to the CrO_2 position.



Playback Equalizer Adjustment

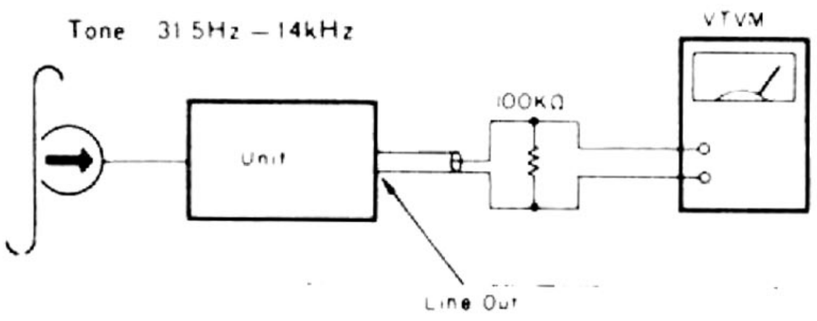
SET UP

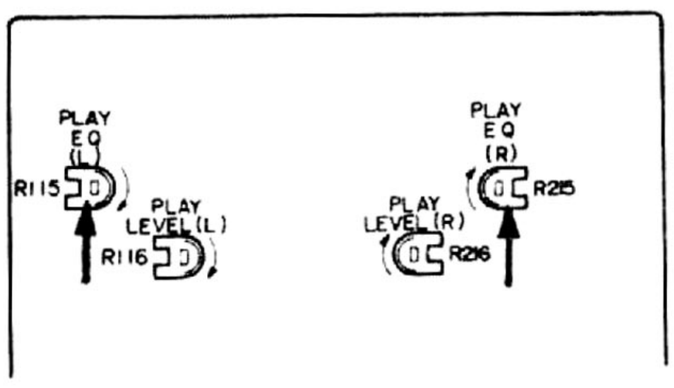
1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. TAPE selector switch position:- NORMAL.
3. Load:- Measuring instrument input impedance.
4. output terminal:- LINE OUT.
5. Test tape used:- MTT-116U (31.5Hz to 14kHz).

PROCEDURES

1. Play the test tape MTT-116U. Let the 315Hz signal level be reference as 0dB.
2. Adjust R115 and R215 (2kΩ each) for 10kHz frequency response of 0 to −1dB in reference to the 315Hz signal level (0dB).
3. Proceed both for the right and left channels in the same manner.
4. Note that clockwise turning of R115 and R215 will increase the 10kHz signal output level.

Mode: playback





Playback Output Adjustment

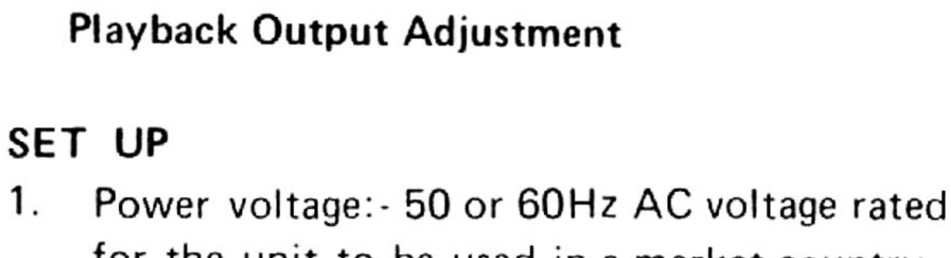
SET UP

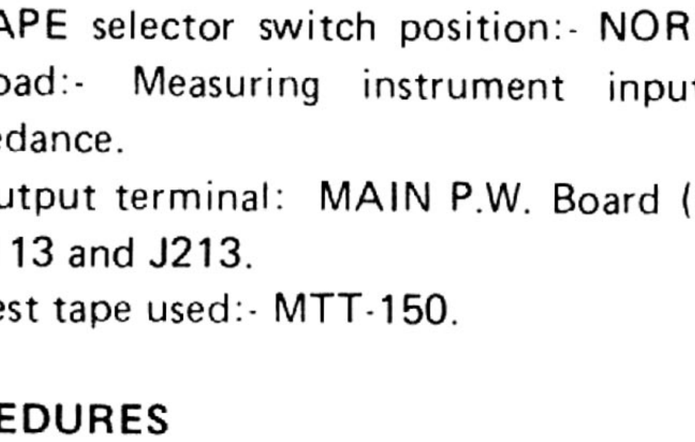
1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. TAPE selector switch position:- NORMAL.
3. Load:- Measuring instrument input impedance.
4. Output terminal: MAIN P.W. Board (P100) J113 and J213.
5. Test tape used:- MTT-150.

PROCEDURES

1. Play the test tape MTT-150 back. Adjust R116 and R216 (50kΩ each) for 580mV playback output level.
2. Proceed both for the right and left channels in the same manner.

Mode: playback





1. This adjustment should be performed after the one for the playback equalizer. If the playback equalizer is adjusted after the playback output adjustment, the playback output should be readjusted.

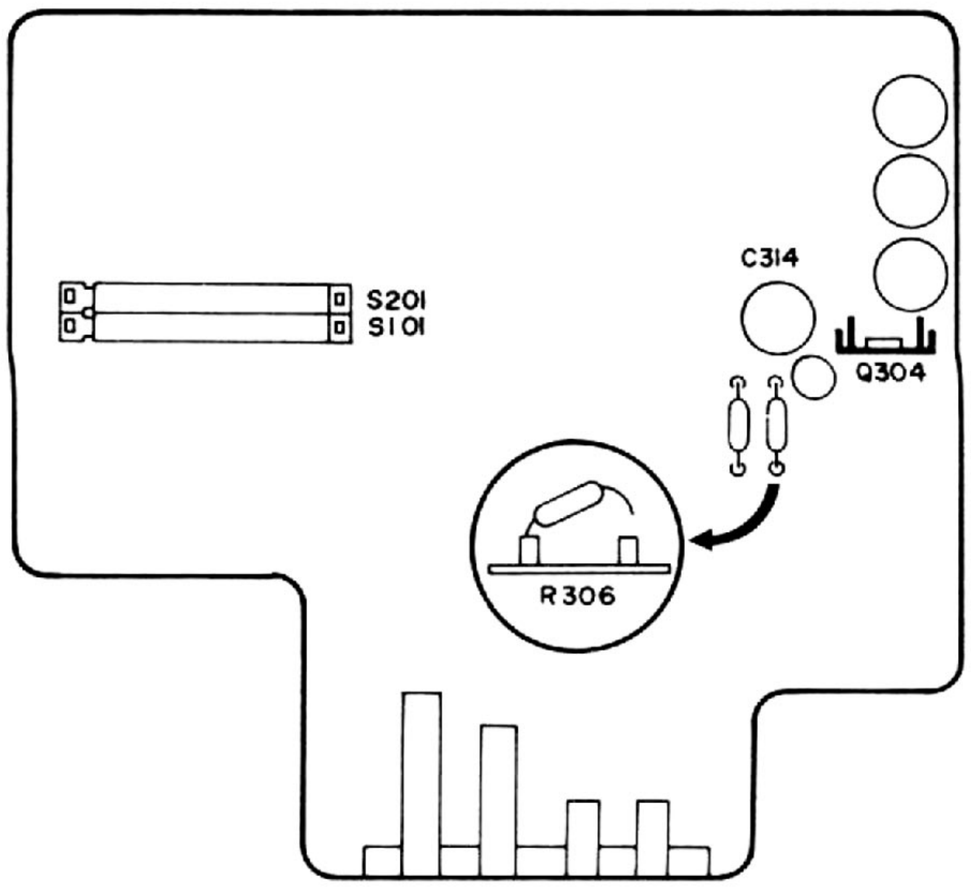
Recording Current Adjustment (Temporal)

SET UP

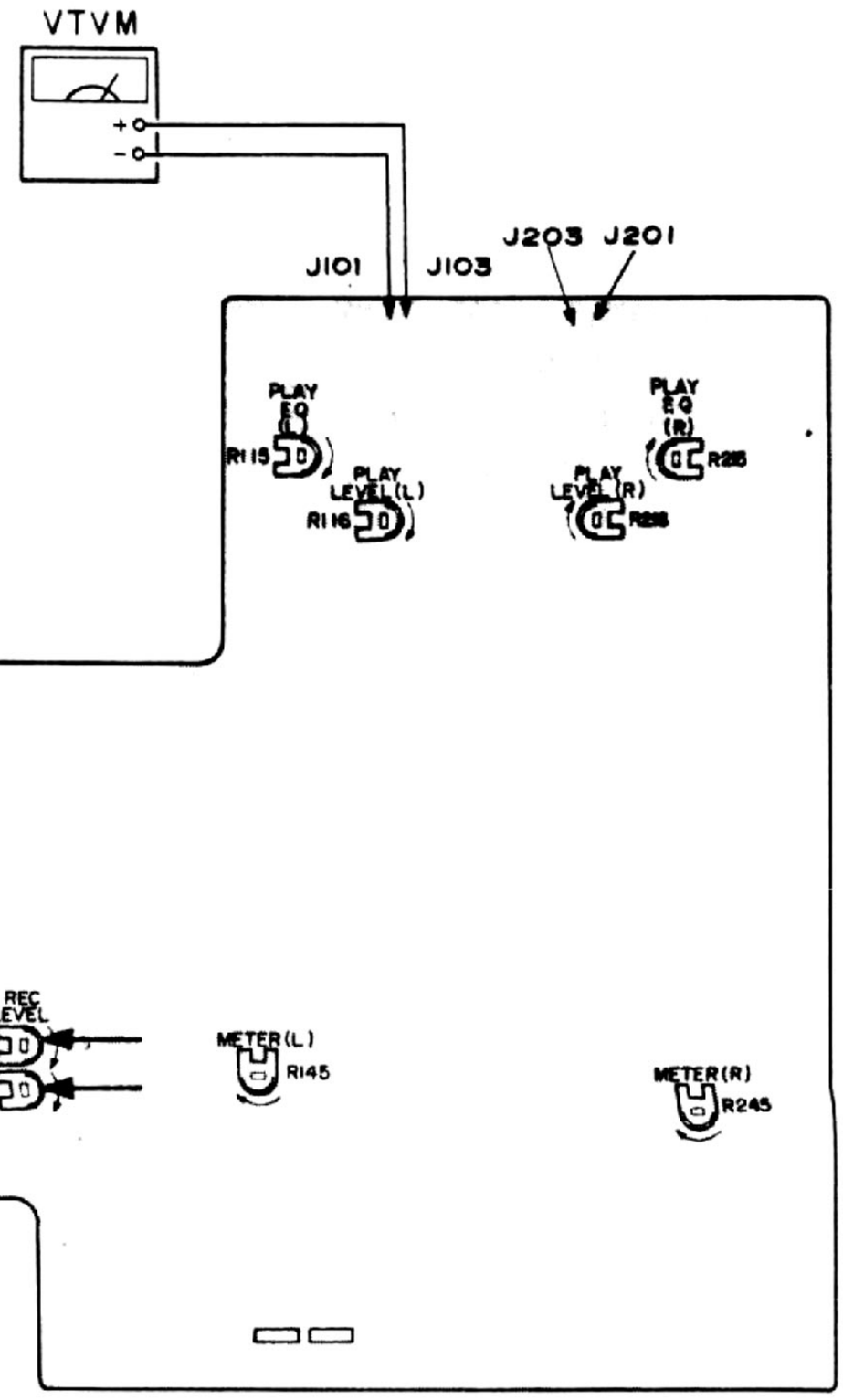
1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. Input signal:- 1kHz, –60dB signal.
3. TAPE selector switch positions:- **NORMAL.**
4. Load:- Measuring instrument input impedance.

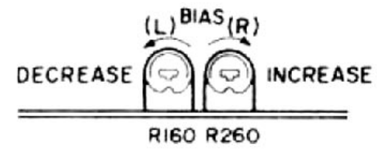
PROCEDURES

1. Stop the recording bias current oscillation by disconnecting the bias circuit +B resistor (R306).



2. Set up the tape deck to the normal recording state, Connect the VTVM to J101, J103 (L ch) and J201, J203 (R ch). Adjust the semifixed resistors R148 and R248 until the VTVM reads 0.5mV, respectively.
3. Proceed both for the right and left channels in the same manner.
4. After adjustment, release the recording bias current.





Reocrd-Playback Frequency Response Adjustment

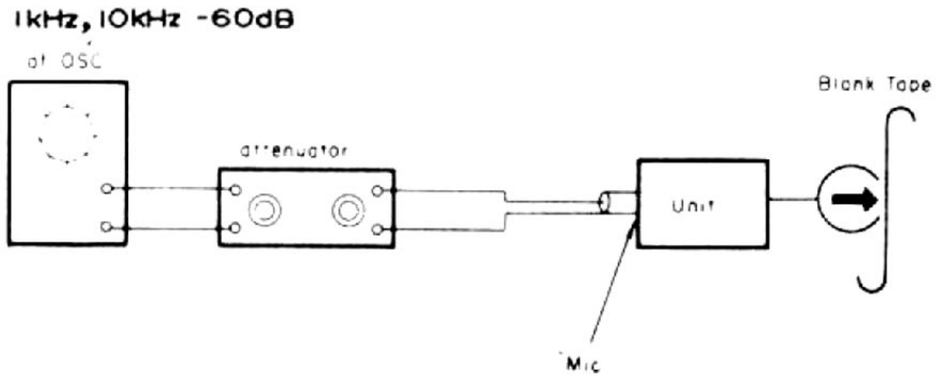
SET UP

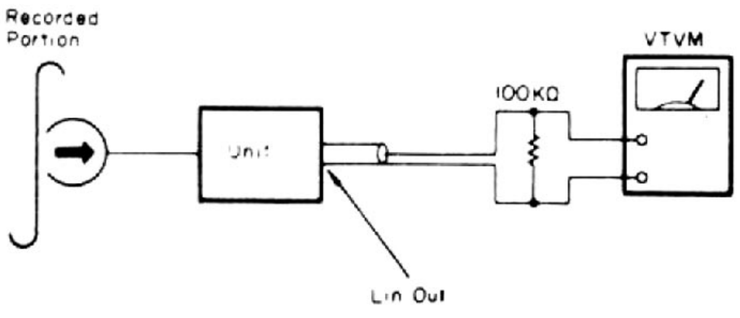
1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. Input signal:- 1kHz, –60dB with –20dB referenced as 0VU.
3. TAPE selector switch:- Fe-Cr.
4. Output terminal:- LINE OUT.
5. Load:- Measuring instrument input impedance.
6. Test tape used:- SONY CS-30.

PROCEDURES

1. Connect the input signal to the MIC terminal. Set up the tape deck to the normal recording state.
2. In turn, reduce the input level by 20dB with the use of the attenuator. Record the 1 and 10kHz tones.
3. Play the 1kHz, 20dB-down recorded tone back as 0dB. Adjust the recording bias current until the 10kHz response is within ±1dB as referenced to the 1kHz, 0dB response.
4. Proceed both for the right and left channels in the same manner.
5. If the recording bias current is reduced in the above adjustment, be sure to measure the distortion.

Mode: record





Record-Playback Output Level Adjustment

SET UP

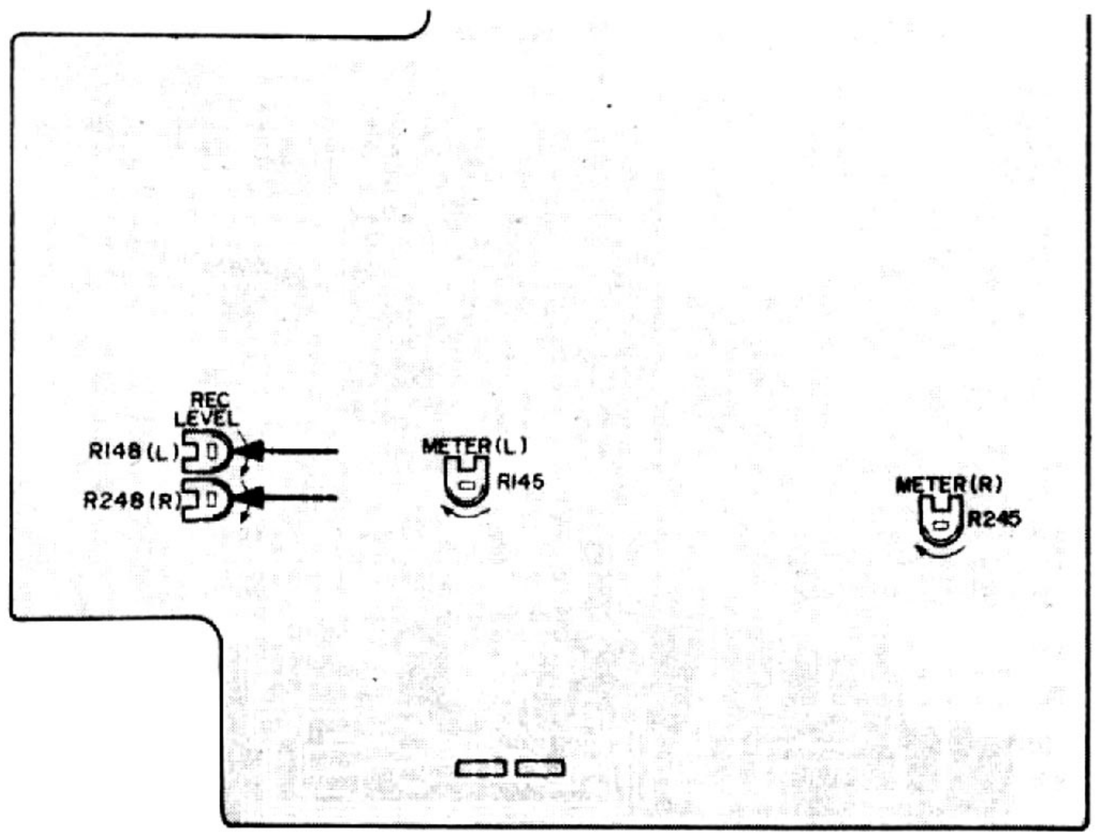
1. Power voltage:- 50 or 60Hz AC voltage rated for the unit to be used in a market country.
2. Input:- 1kHz, –60dB signal.
3. TAPE selector switch position:- NORMAL.
4. Output terminal:- MAIN P.W. Board (P100) J113 and J213.
5. Load:- Measuring instrument input impedance.
6. Test tape used:- TDK AC-211.

PROCEDURES

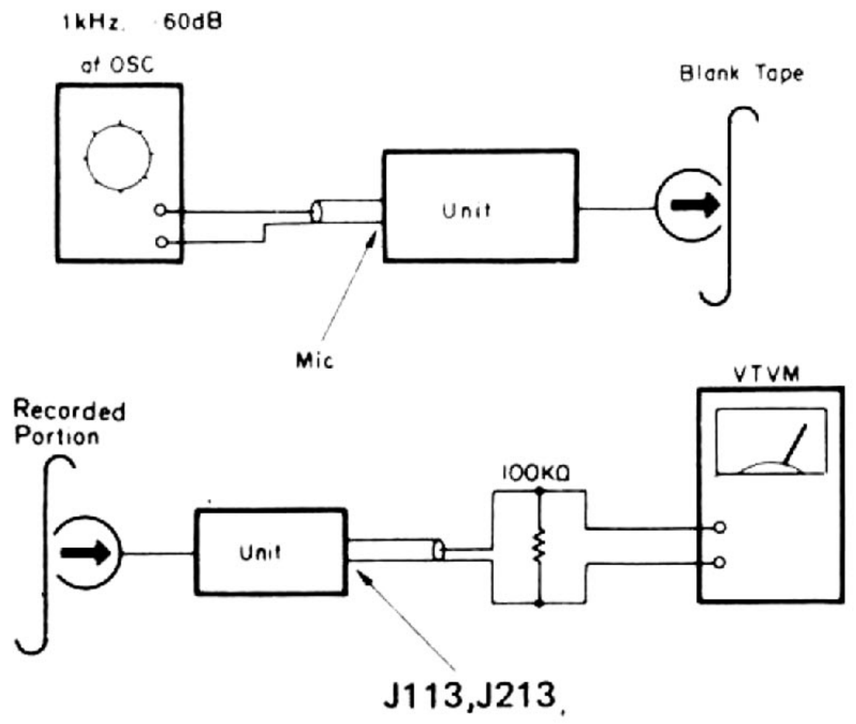
1. Connect the 1kHz, –60dB input signal to the MIC terminal. Set up the tape deck to the normal recording state.
2. Adjust the REC LEVEL semi-fixed resistors R148 and R248 until the recorded signal is reproduced at 460mV ±0.5dB.

CAUTION

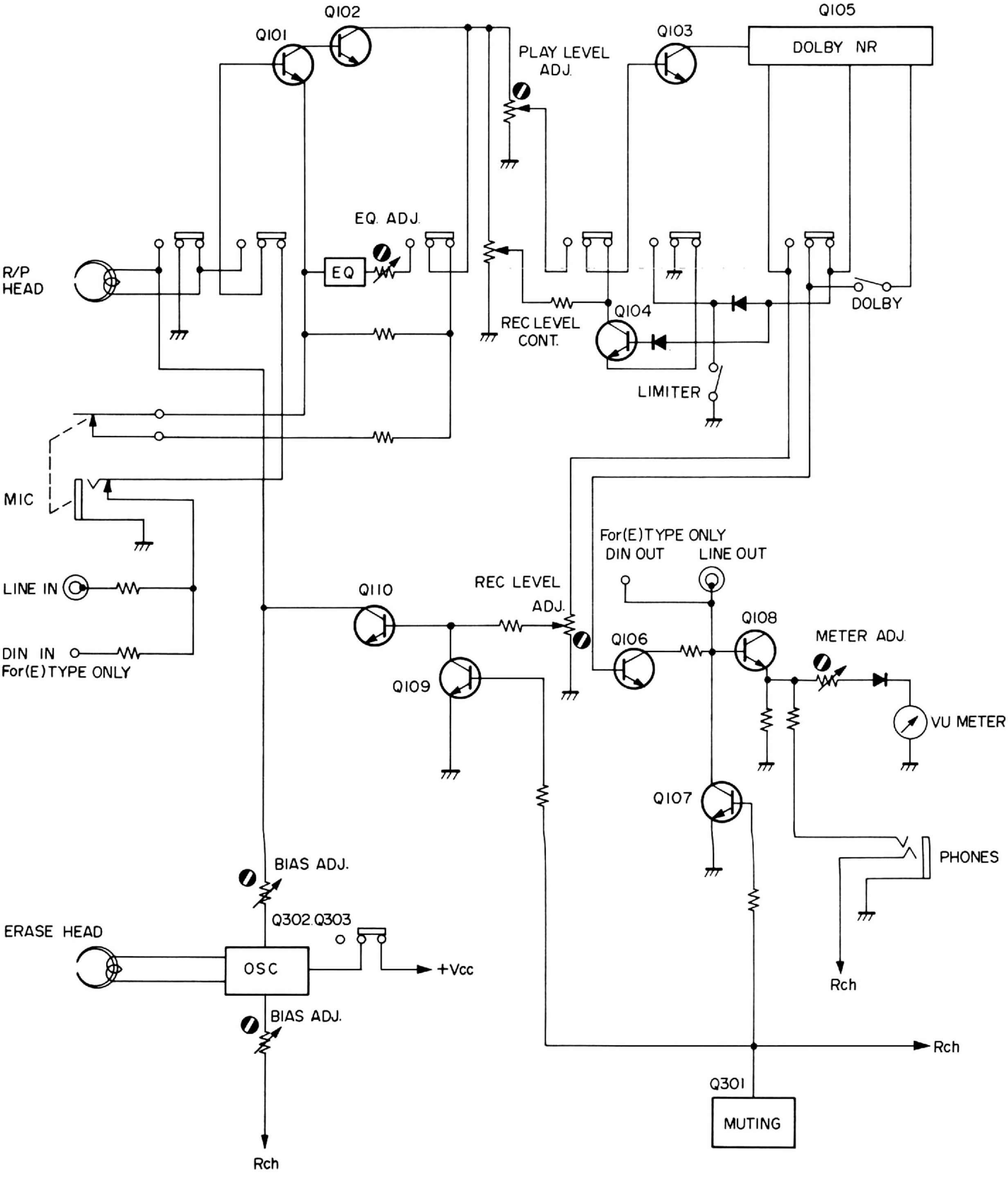
1. If the bias current is changed, be sure to perform the above adjustment.



Mode: record



BLOCK DIAGRAM



Q101 ∿ Q103, Q106 ∿ Q110
Q201 ∿ Q203, Q206 ∿ Q210
HT31740050
2SC1740LN(S)

Q104, Q204
HT402272A0
2SD227(Q) or (V)

Q105, Q205
HC10007270
NE646B(M-5000)
LN101AN(M-1820MKII)

Q111 ∿ Q113
Q211 ∿ Q213, Q306
HD20011050
IS1555

Q114 ∿ Q116
Q214 ∿ Q216
HD10003020
20A90

Q301
HT30945100
2SC945(Q)

Q302, Q303
HT31318180
2SC1318(R)

Q304
HT40313160
2SD313(E)

Q305
HD30033090
WZ052

Q307, Q310
HD20012030
DS132B

Q308, Q311
HD20011030
DS131B

Q309
HD30048090
WZ210

Q001
HI10004030
SLP132B

P100

L ch

R ch

R/P HEAD

MIC

REC LEVEL CONT.

M-1820MKII ONLY
NOT USED AFTER 06 Lot

(N)TYPE ONLY

LINE INPUT

DIN IN/OUT

LINE OUTPUT

HEADPHONES J003

REC IND. Q001

ERASE HEAD H002

M-1820MKII
R312 10 (2W)
R313 470 (2W)
R314 330 (2W)

METER LAMP V001 V002

P400

For (N) TYPE

SWITCHES

S001	POWER SWITCH (ON)
S002	MOTOR SWITCH (ON)
S003	PLAY TIMING SWITCH
S004	REC MUTING SWITCH
S005	PLAY MUTING SWITCH
S101	REC/PLAY SWITCH Lch (REC)
S201	REC/PLAY SWITCH Rch (REC)
S301	EQ SWITCH (NORMAL)
S302	BIAS SWITCH (NORMAL)
S303	LIMITER SWITCH (ON)
S304	DOLBY NR SWITCH (OFF)

METER LAMPS
V001 (R)
V002 (L)
YEL
WHT/YEL

ERASE HEAD
H002
WHT
BLK

POWER TRANSFORMER
L001

P100

METER (R)
M021

METER (L)
M011

REC INDICATOR
Q001

AC INPUT JACK
W001

GND
J005

POWER SWITCH
S001

REC LEVEL CONTROL(L)
R001

REC LEVEL CONTROL(R)
R002

HEAD PHONE JACK
J003
R003
R004

MIC JACK(R)
J002

MIC JACK(L)
J001

C001

REC/PLAY HEAD
H001

MOTOR
M001

MOTOR SWITCH
S002

PLAY TIMING SWITCH
S003

PLAY MUTING SWITCH
S005

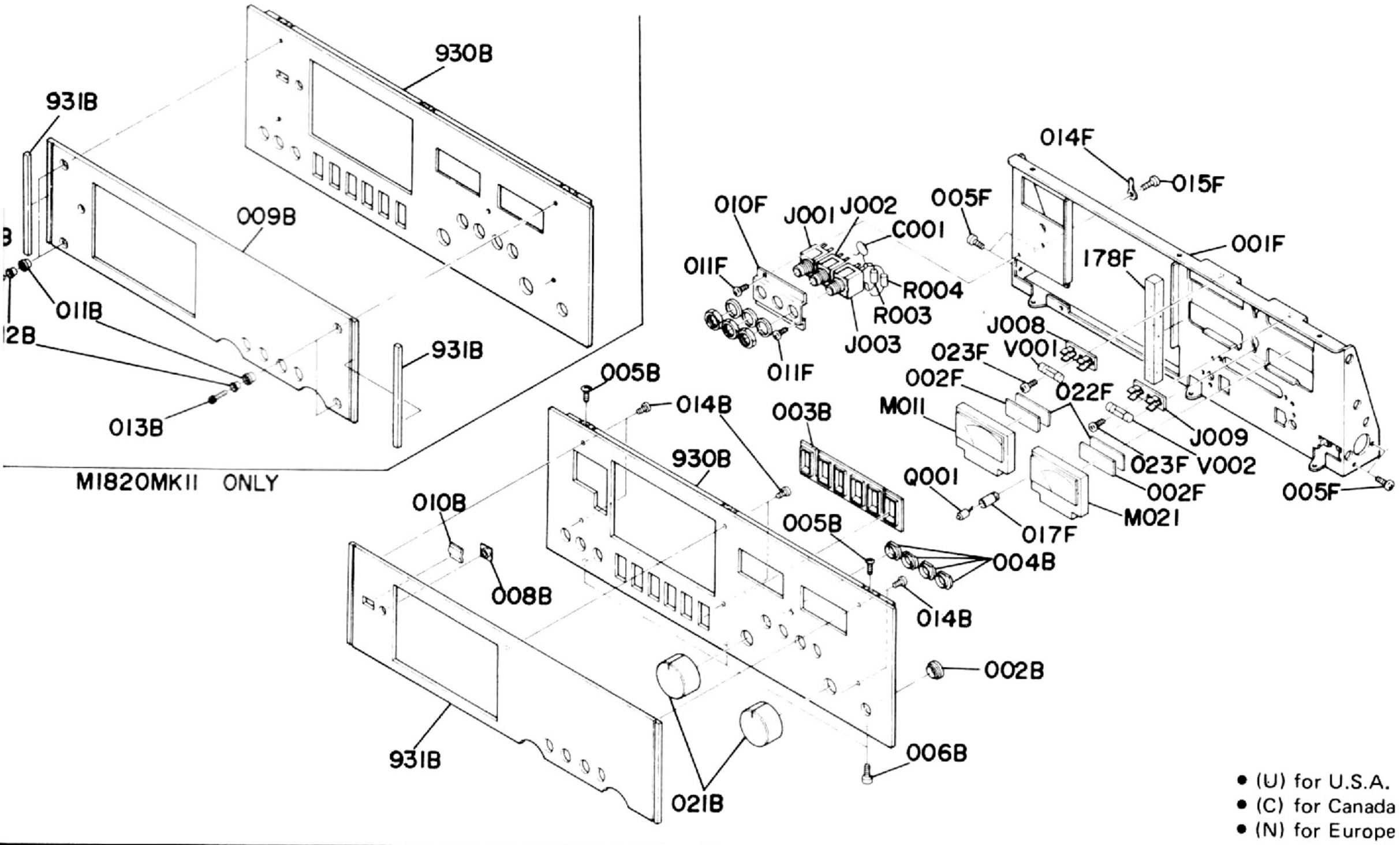
REC MUTING SWITCH
S004

J010

M-1820MKII ONLY
MIC JACK(R) J002
MIC JACK(L) J001
To J105
To J104
To J205
To J204

For (N)TYPE
AC INPUT JACK W001
J004
J005
S001
POWER SWITCH
F001
J007
VOLTAGE SELECTOR
J006
L001
POWER TRANSFORMER
To J308
To J310
To J312
To J307
To J309
To J311
P400

[P02-99] FRONT PANEL AND BRACKET

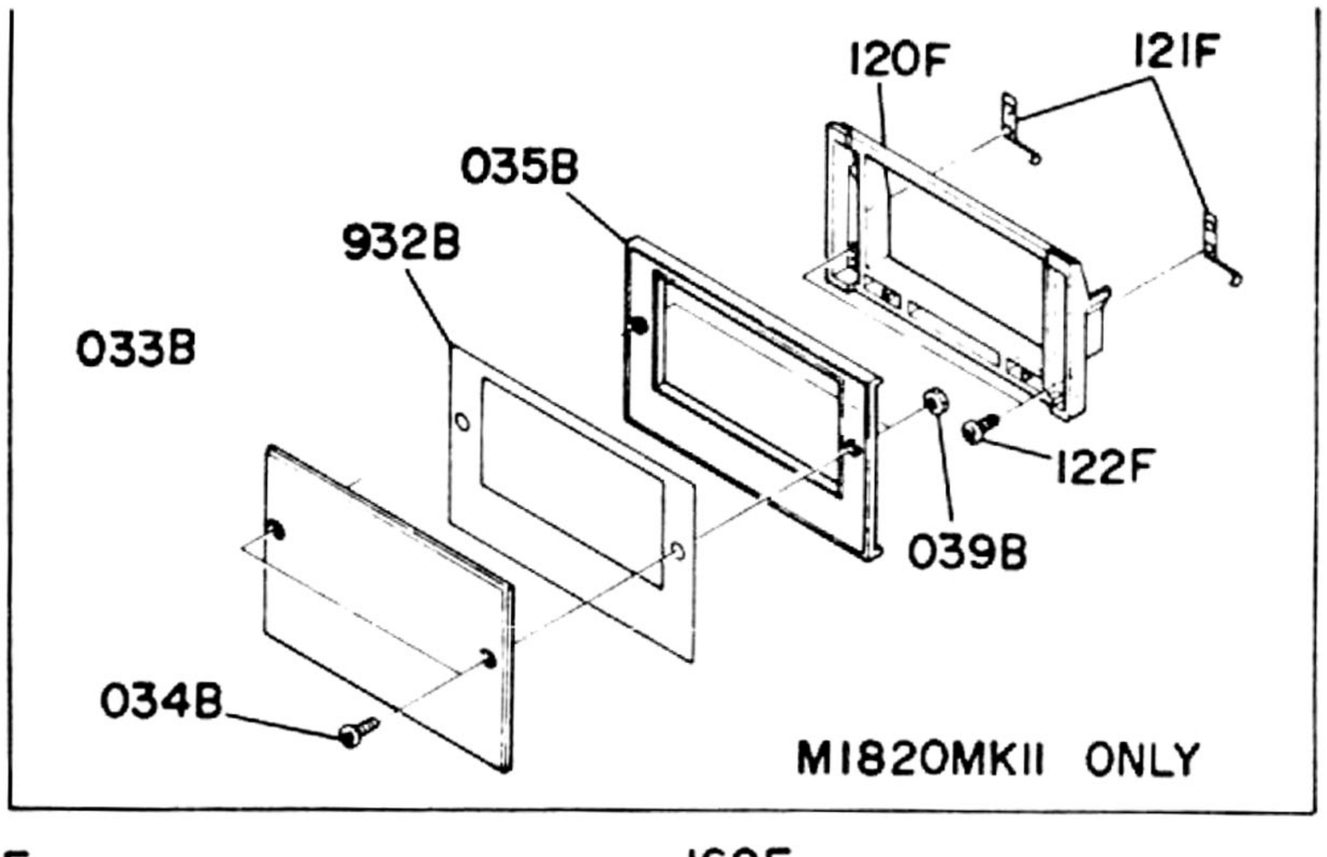


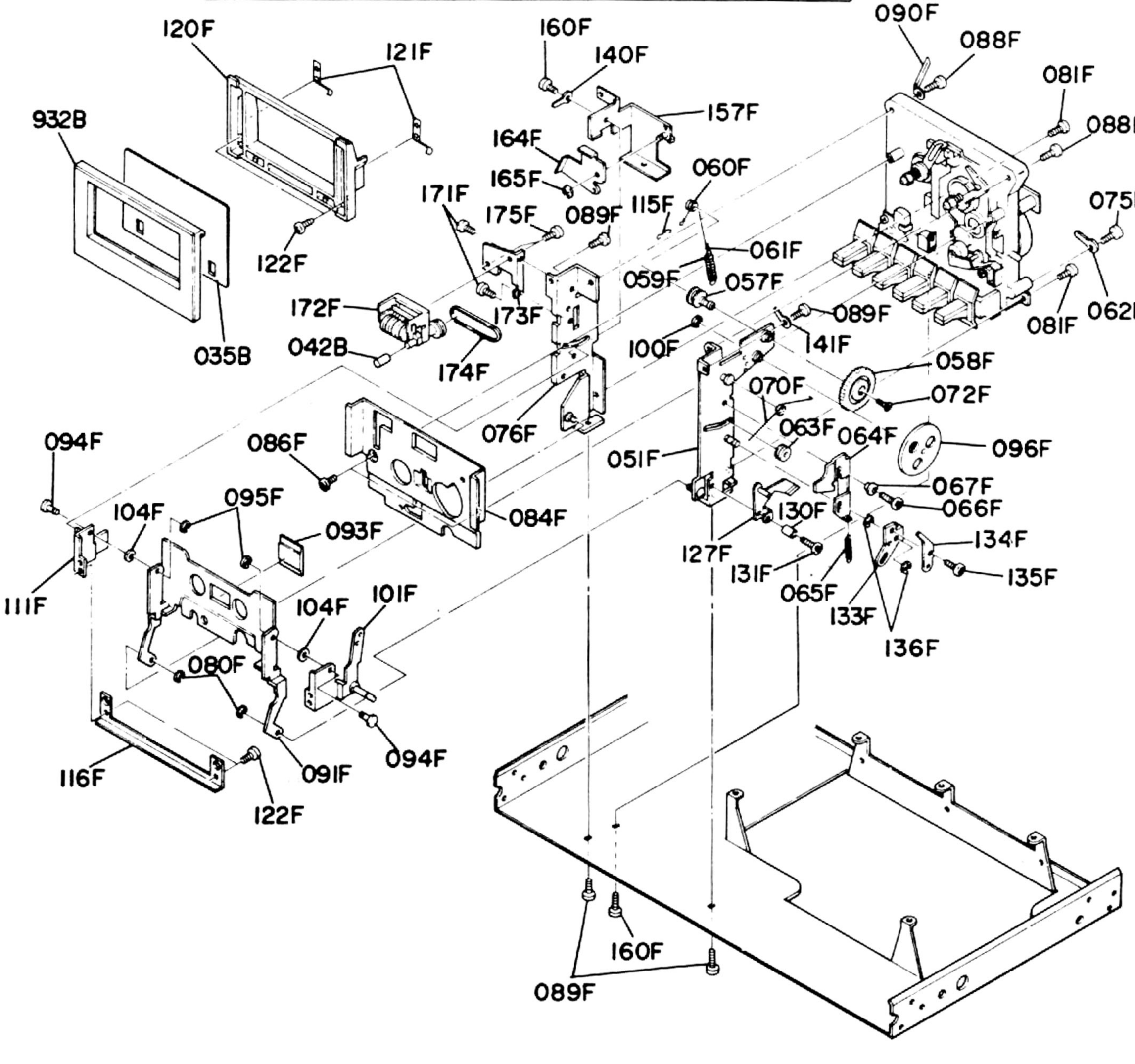
- (U) for U.S.A.
- (C) for Canada
- (N) for Europe

REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION
A	1	1	1	4263063400	Front Panel Assembly
002B	1	1	1	2221259010	Bushing
003B	1	1	1	4214259010	Bushing
004B	4	4	4	2978259012	Bushing
008B	1	1	1	3448259100	Bushing
010B	1	1	1	4123158030	Window
014B	6	6	6	51100305A9	B.H.M. Screw B3 x 5
930B	1	1	1	4263063020	Escutcheon
931B	1	1	1	4263063010	Escutcheon
005B	2	2	2	51040306A9	F.H.M. Screw F3 x 6
006B	3	3	3	51100306A9	B.H.M. Screw B3 x 6
021B	2	2	2	4197154030	Knob
001F	1	1	1	4214160013	Bracket
002F	2	2	2	4166056050	Buffer
005F	4	4	4	51280306B0	B.H.TAP. Screw B3 x 6
010F	1	1	1	4197160060	Bracket
011F	2	2	2	51100306A9	B.H.M. Screw B3 x 6
014F	1	1	1	62030049W0	Lug
015F	1	1	1	51100306A9	B.H.M. Screw B3 x 6
017F	1	1	1	4227271010	Holder
022F	2	2	2	4263118010	Spacer
023F	2	2	2	51100306A9	B.H.M. Screw B3 x 6
178F	1	1	1	4214056010	Buffer
J001	1	1	1	YJ01001120	Jack, Mic
J002	1	1	1	YJ01001120	Jack, Mic
J003	1	1	1	YJ01001120	Jack, Headphone
J008	1	1	1	YJ08000130	Jack, Lamp Holder
J009	1	1	1	YJ08000130	Jack, Lamp Holder

REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION
M011	1	1	1	IM11055180	D.C. Meter
M021	1	1	1	IM11055180	D.C. Meter
C001	1	1	1	DK18102010	Ceramic Cap., 1000pF
Q001	1	1	1	HI10004030	L.E.D. SLP-132B REC IND.
R003	1	1	1	GD05082140	Resistor 8.2KΩ ±5% ¼W
R004	1	1	1	GD05082140	Resistor 8.2KΩ ±5% ¼W
V001	1	1	1	IN10080430	Lamp 8V 0.3A
V002	1	1	1	IN10080430	Lamp 8V 0.3A
					M1820MKII ONLY
A			1	4214063400	Front Panel Assembly (Gold)
A1			1	4214063410	Front Panel Assembly (Black)
002B			1	2221259013	Bushing
003B			1	4214259010	Bushing
004B			1	2978259012	Bushing
009B			1	4214063020	Escutcheon
011B			4	4214259020	Bushing
012B			4	4214055010	Collar
013B			4	52730308S9	H.S. Head Bolt H3 x 8
930B			1	4214063010	Escutcheon (Gold)
930B			1	4214063070	Escutcheon (Black)
931B			2	4214067010	Cap (Gold)
931B			2	4214067040	Cap (Black)
017F			1	4214271020	Holder
J001			1	YJ01001110	Jack, Mic
J002			1	YJ01001110	Jack, Mic
M011			1	IM11055033	D.C. Meter
M021			1	IM11055033	D.C. Meter

[P03-99] ASSOCIATED MECHANISM FOR CASSETTE TAPE OPERATION





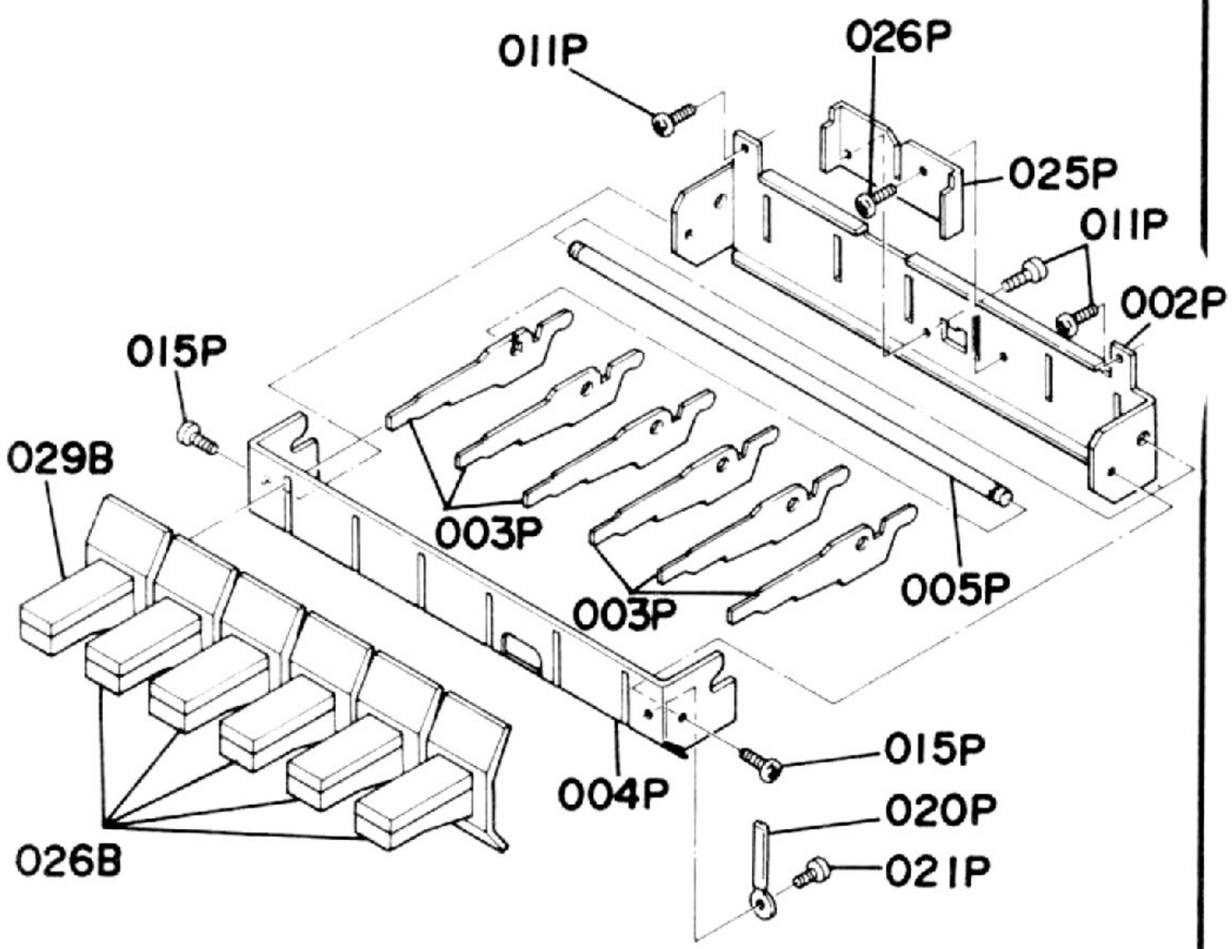
- (U) for U.S.A.
- (C) for Canada
- (N) for Europe

REF. DESIG.	Q'TY U	Q'TY C	Q'TY N	PART NO.	DESCRIPTION
035B	1	1	1	4197257010	Lid, Cassette Door
042B	1	1	1	3448067060	Cap (M5000 Only)
932B	1	1	1	4197063033	Escutcheon
051F	1	1	1	4214160502	Bracket (K)
057F	1	1	1	4214112020	Shaft
058F	1	1	1	4214058012	Gear
059F	1	1	1	4197115020	Spring
060F	1	1	1	72071604A0	String (20)
061F	1	1	1	56382540G0	Eyelet
062F	1	1	1	62031650W0	Lug
063F	1	1	1	4197262022	Pulley
064F	1	1	1	4197258022	Hook
065F	1	1	1	4197115040	Spring
066F	1	1	1	51062606A0	P.H.M. Screw P2.6 x 6
067F	1	1	1	4197055030	Collar
070F	1	1	1	4197115030	Spring
072F	1	1	1	51100206A0	B.H.M. Screw B2 x 6
075F	1	1	1	51300306B0	P.H.M. Screw P3 x 6
076F	1	1	1	4197160514	Bracket (K)
080F	2	2	2	64000200R0	RG Ring, E Type
081F	2	2	2	51060306A9	P.H.M. Screw P3 x 6
084F	1	1	1	4197053040	Cover
086F	2	2	2	51382606T0	P.H.TAP. Screw P2.6 x 6
088F	2	2	2	51100308A9	B.H.M. Screw B3 x 8
089F	4	4	4	51100306A9	B.H.M. Screw B3 x 6
090F	2	2	2	1382005030	Clamper
091F	1	1	1	4197104012	Retainer
093F	1	1	1	4197158010	Window
094F	2	2	2	4197112090	Shaft
095F	2	2	2	64000200R0	RG Ring, E Type
096F	1	1	1	4214273502	Flywheel
100F	1	1	1	64000200R0	RG Ring, E Type
101F	1	1	1	4197051502	Guide
104F	2	2	2	59035402G9	Washer

REF. DESIG.	Q'TY U	Q'TY C	Q'TY N	PART NO.	DESCRIPTION
111F	1	1	1	4197051510	Guide
115F	1	1	1	4197258033	Hook
116F	1	1	1	4197104032	Retainer
120F	1	1	1	4197271014	Holder
121F	2	2	2	4197115052	Spring
122F	4	4	4	51102605S0	B.H.M. Screw B2.6 x 5
127F	1	1	1	4197002500	Arm
130F	1	1	1	4197055030	Collar
131F	1	1	1	51102610A0	B.H.M. Screw B2.6 x 10
133F	1	1	1	4197002020	Arm
134F	1	1	1	4197164010	Adjuster
135F	1	1	1	51102604A0	B.H.M. Screw B2.6 x 4
136F	2	2	2	64000300R0	RG Ring, E Type
140F	1	1	1	62031650W0	Lug
141F	1	1	1	62031650W0	Lug
157F	1	1	1	4197104510	Retainer
160F	2	2	2	51100306A9	B.H.M. Screw B3 x 6
164F	1	1	1	4197354050	Lever
165F	1	1	1	64000300R0	RG Ring, E Type
171F	2	2	2	51100306A9	B.H.M. Screw B3 x 6
172F	1	1	1	4197052010	Counter
173F	1	1	1	4263160010	Bracket
174F	1	1	1	4197264012	Belt, COUNTER
175F	2	2	2	51100306A9	B.H.M. Screw B3 x 6
					M1820MKII ONLY
033B			1	4214063042	Escutcheon
034B			2	5273030S9	H.S. Head Bolt H3 x 8
035B			1	4214063060	Escutcheon
932B			1	4214063050	Escutcheon (Gold)
932B			1	4214063080	Escutcheon (Black)
172F			1	4214052010	Counter
173F			1	4214160040	Bracket
177F			1	62031650W0	Lug

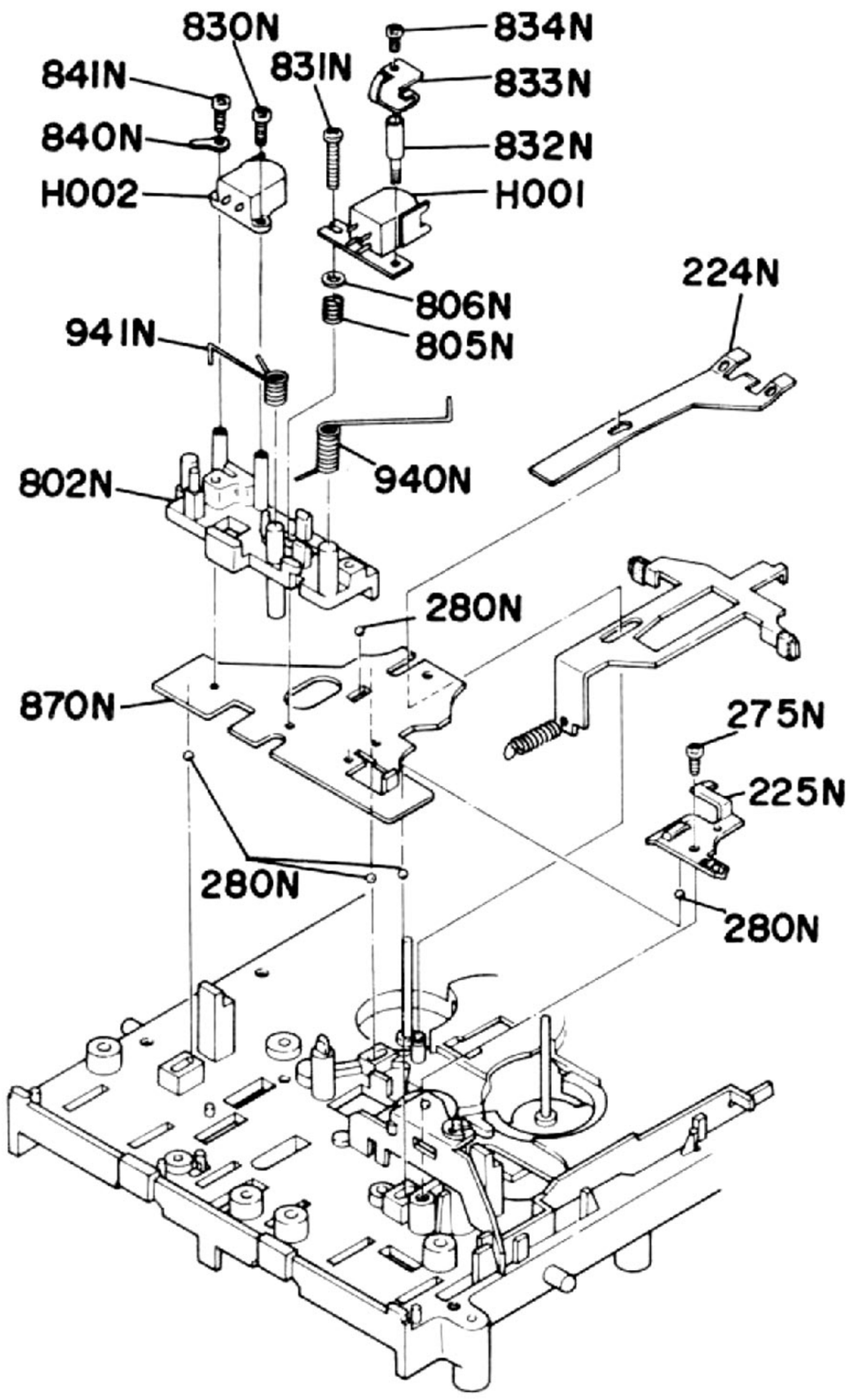
- (U) for U.S.A.
- (C) for Canada
- (N) for Europe

[P05-00] BUTTONS FOR TAPE MECHANISM OPERATION



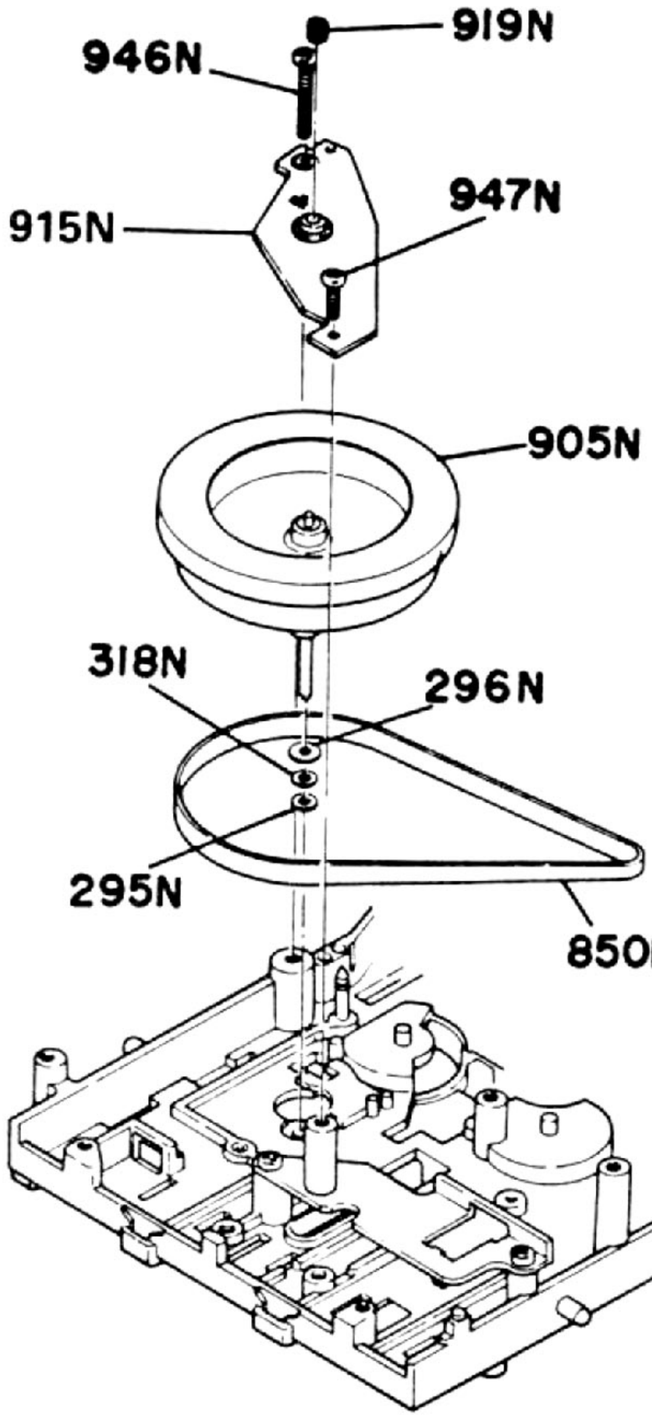
REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION	
B	5	5	5	4214270400	Button Assembly	
026B	5	5	5	4214270502	Button (K)	
003P	5	5	5	4380354070	Lever	
C	1	1	1	4214270410	Button Assembly, Rec.	
029B	1	1	1	4214270512	Button (K)	
003P	1	1	1	4380354070	Lever	
002P	1	1	1	4380160013	Bracket	
004P	1	1	1	4380051013	Guide	
005P	1	1	1	4380112030	Shaft	
011P	3	3	3	51300310B0	P.H.TAP. Screw	P3 x 10
015P	2	2	2	51062603A0	P.H.M. Screw	P2.6 x 3
020P	1	1	1	1210005010	Clamper	
021P	1	1	1	51062603A0	P.H.M. Screw	P2.6 x 3
025P	1	1	1	4383104040	Retainer	
026P	1	1	1	51062605A0	P.H.M. Screw	P2.6 x 5

[P06-99] HEAD CHASSIS



REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION	
224N	1	1	1	4380115010	Spring	
225N	1	1	1	4367115172	Spring	
275N	1	1	1	51300308B0	P.H.TAP. Screw	P3 x 8
280N	5	5	5	51020010T0	Ball	
802N	1	1	1	4367160015	Bracket	
805N	1	1	1	4380115090	Spring	
806N	1	1	1	3444118070	Spacer	
830N	1	1	1	51100212A0	B.H.M. Screw	B2 x 12
831N	1	1	1	51100210A0	B.H.M. Screw	B2 x 10
832N	1	1	1	4380101030	Support	
833N	1	1	1	4380005010	Clamper	
834N	1	1	1	51100203A0	B.H.M. Screw	B2 x 3
840N	1	1	1	62021030W0	Lug	
841N	1	1	1	51100212A0	B.H.M. Screw	B2 x 12
870N	1	1	1	4380105030	Chassis	
940N	1	1	1	4367115042	Spring	
941N	1	1	1	4367115053	Spring	
H001	1	1	1	LH42851030	Rec/Play Head	
H002	1	1	1	LH31000450	Erase Head	

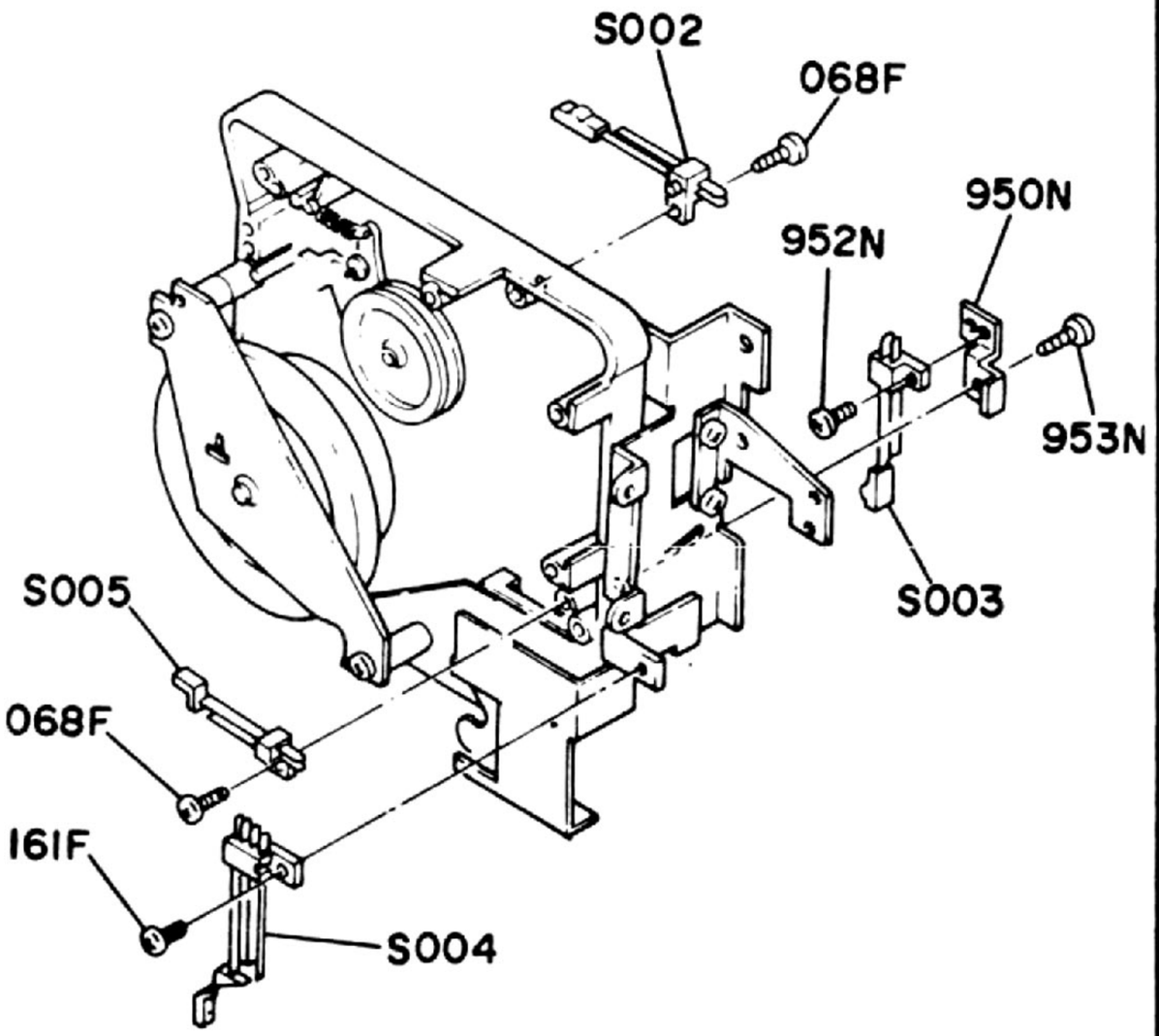
[P07-99] FLYWHEEL



- (U) for U.S.A.
- (C) for Canada
- (N) for Europe

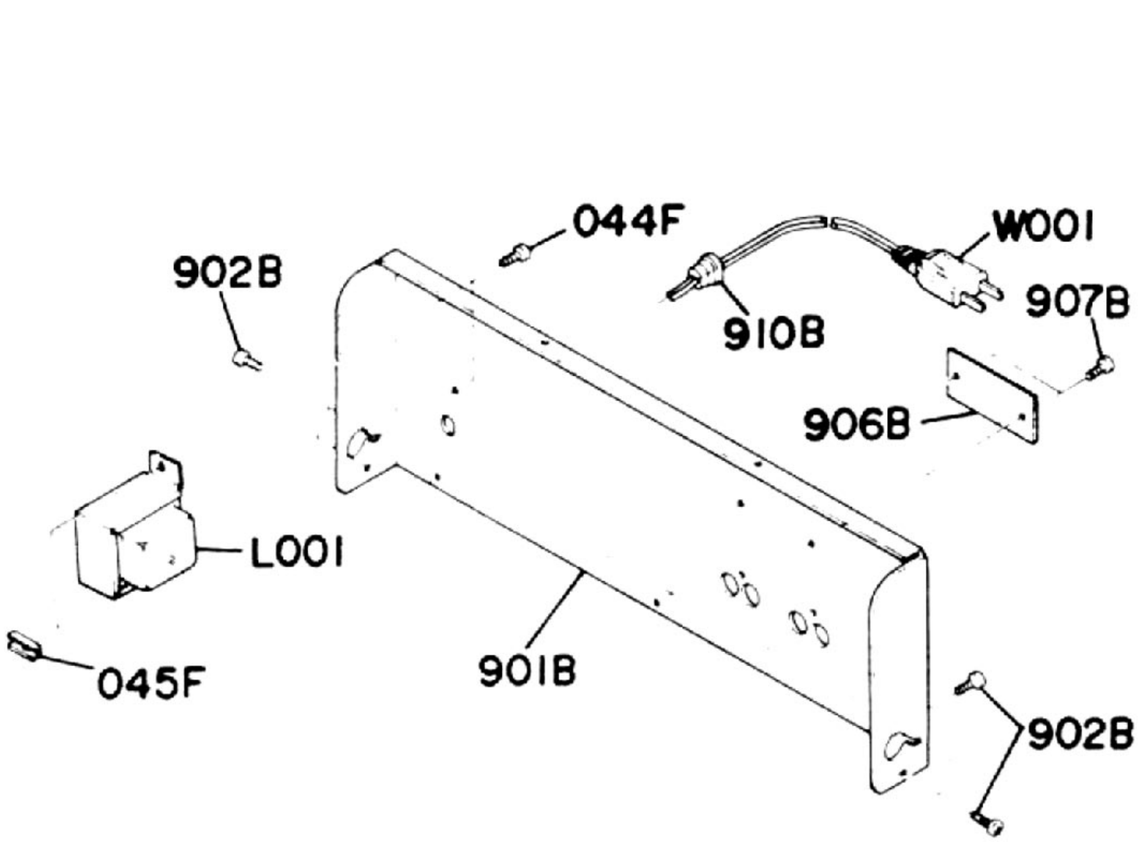
REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION	
915N	1	1	1	4380104704	Retainer,	Flywheel
~~295N~~	1	1	1	59264702G9	Washer	
296N	1	1	1	59260702G9	Washer	
318N	1	1	1	59264705G9	Washer	
850N	1	1	1	4380264032	Belt	
905N	1	1	1	4380273502	Flywheel	
919N	1	1	1	3483164020	Adjuster	
946N	1	1	1	5130325B0	P.H. TAP. Screw	P3 x 25
947N	1	1	1	51100308A9	B.H.M. Screw	B3 x 8

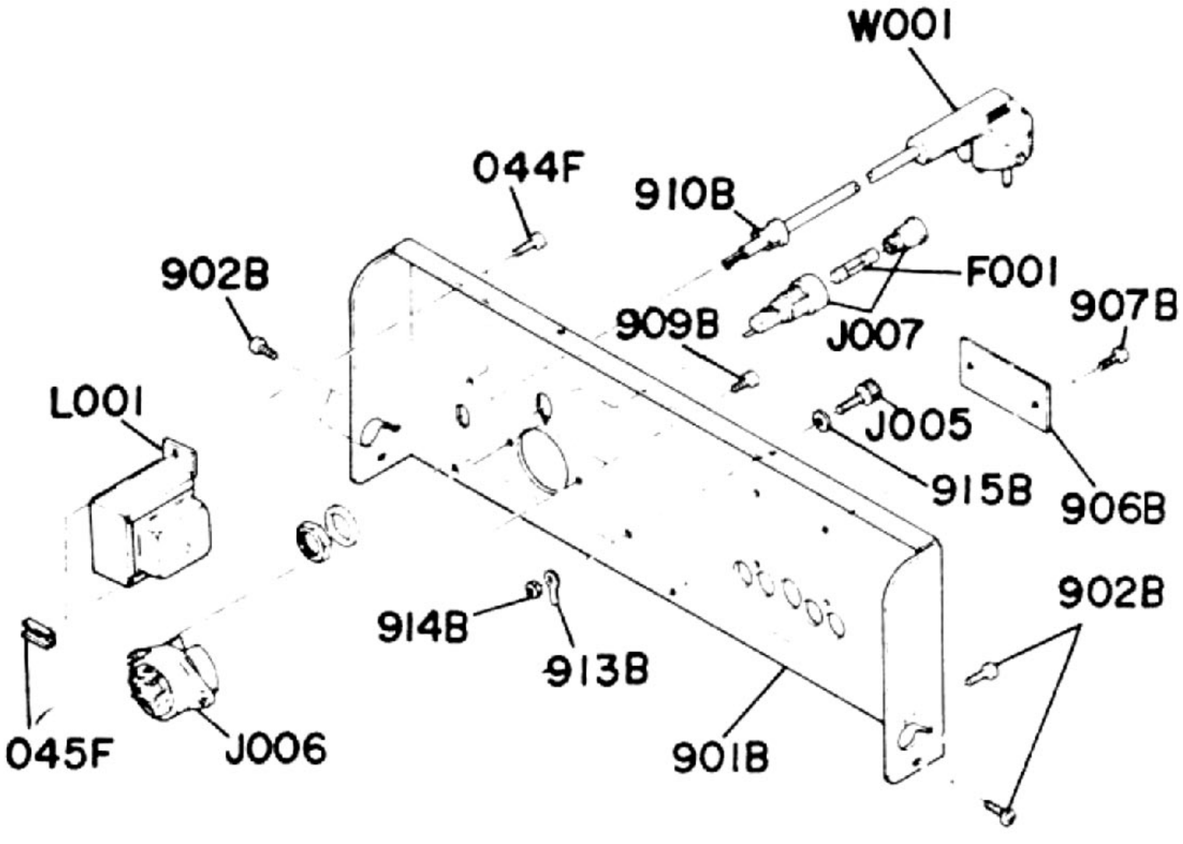
[P08-99] SWITCH LOCATION FOR TAPE MECHANISM OPERATION



REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION	
068F	2	2	2	51380206P0	P.H.TAP. Screw	P2 x 6
161F	1	1	1	51100205A0	B.H.M. Screw	B2 x 5
950N	1	1	1	4383160040	Bracket	
952N	1	1	1	51060205A0	P.H.M. Screw	P3 x 8
953N	1	1	1	51300308B0	P.H.TAP. Screw	P3 x 8
S002	1	1	1	SM01010680	Mini Switch, Motor	
S003	1	1	1	SM01010580	Mini Switch, Play Timing	
S004	1	1	1	SM02010080	Mini Switch, Rec. Muting	
S005	1	1	1	SM01010660	Mini Switch, Play Muting	

[P04-99] REAR PANEL



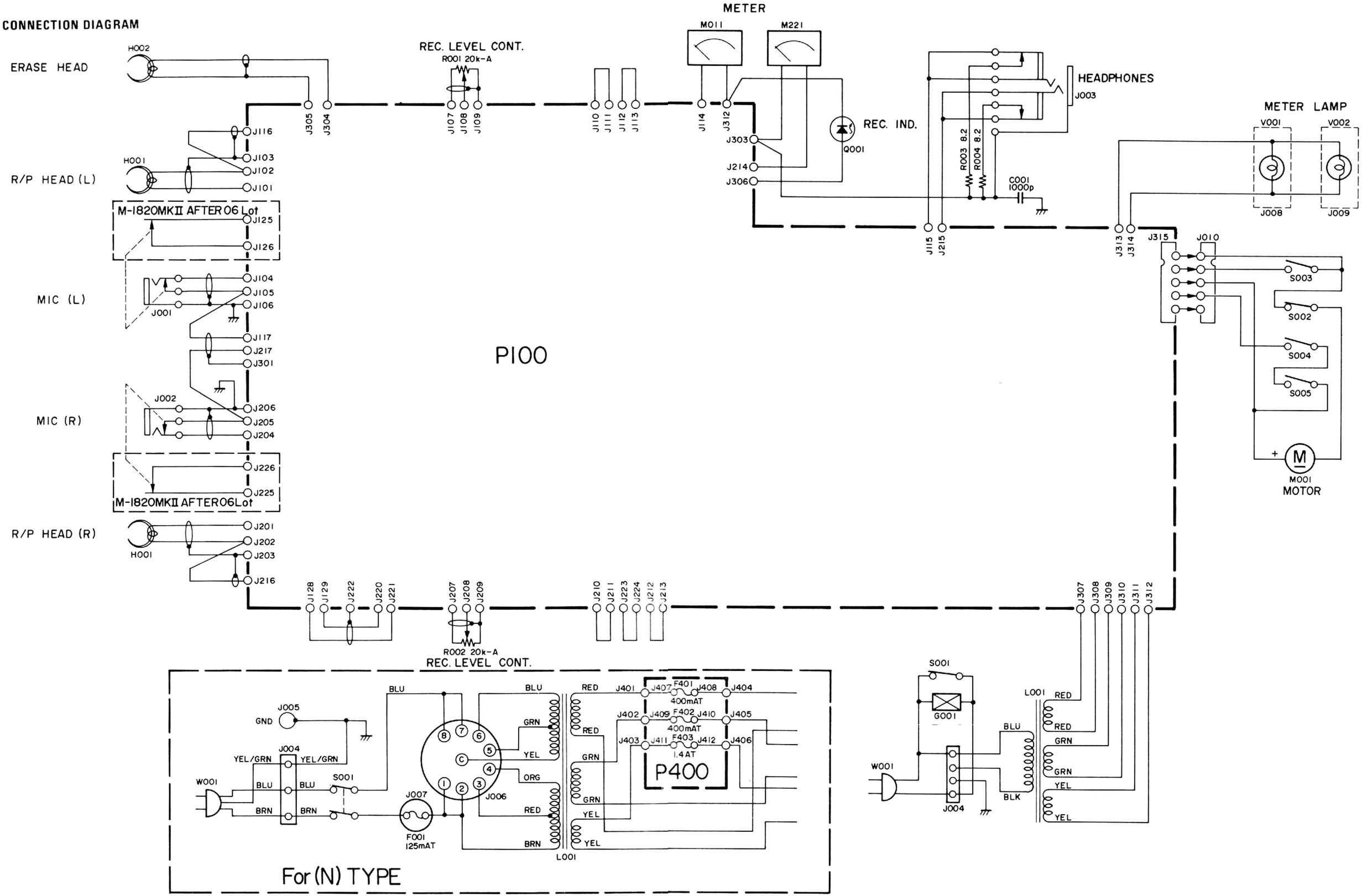


- (U) for U.S.A.
- (C) for Canada
- (N) for Europe

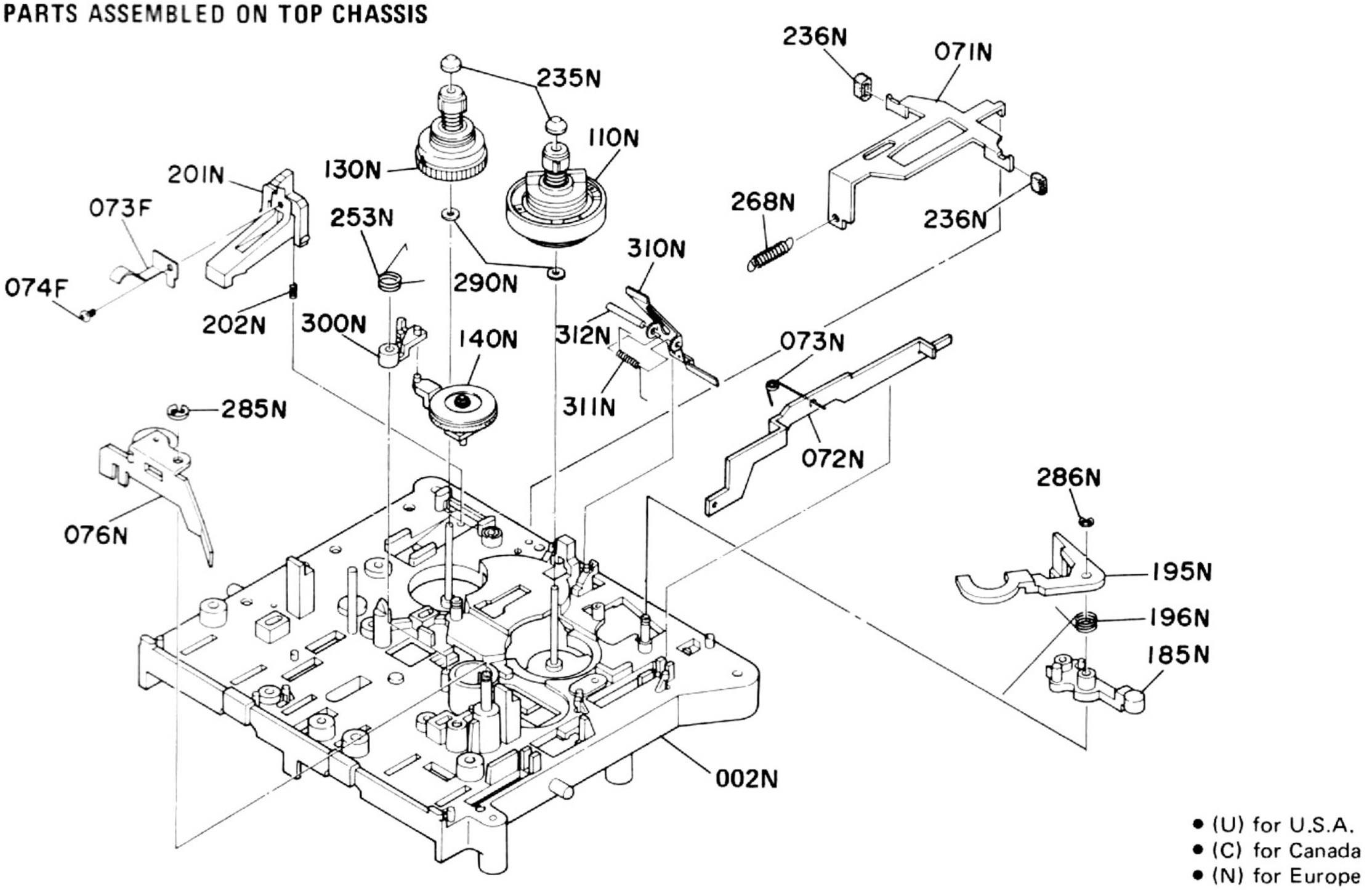
REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION
901B	1	1		4214160024	Bracket Rear Panel
901B			1	4214160033	Bracket Rear Panel
902B	7	7	7	51280306U0	B.H.TAP. Screw B3 x 6
906B	1			4263265010	Indicator
906B		1		4263265020	Indicator
906B			1	4263265030	Indicator (M5000 Only)
907B	2	2	2	5175306B9	OS Screw
909B			2	5110306S9	B.H.M. Screw B3 x 6
910B	1	1		1455259030	Bushing
910B			1	1455259040	Bushing
913B			1	62040029W0	Lug
914B			1	53110403A9	Hexagon Nut
915B			1	54020401E0	Flat Washer, P

REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION
044F	2	2	2	51100408S9	B.H.M. Screw B4 x 8
045F	2	2	2	2922005010	Clamper
F001			1	FS10012800	Fuse, 125mAT
J005			1	YL03010212	Terminal
J006			1	BY03110010	Plug, Voltage Selector
J007			1	YJ08000220	Jack, Fuse Holder
L001	1	1		TS15406040	Power Transformer
L001			1	TS15406050	Power Transformer
W001	1	1		YC02000140	A.C. Power Cord
W001			1	YC01900030	A.C. Power Cord
					M1820MKII ONLY
906B			1	4263265032	Indicator

CONNECTION DIAGRAM



[P09-99] PARTS ASSEMBLED ON TOP CHASSIS

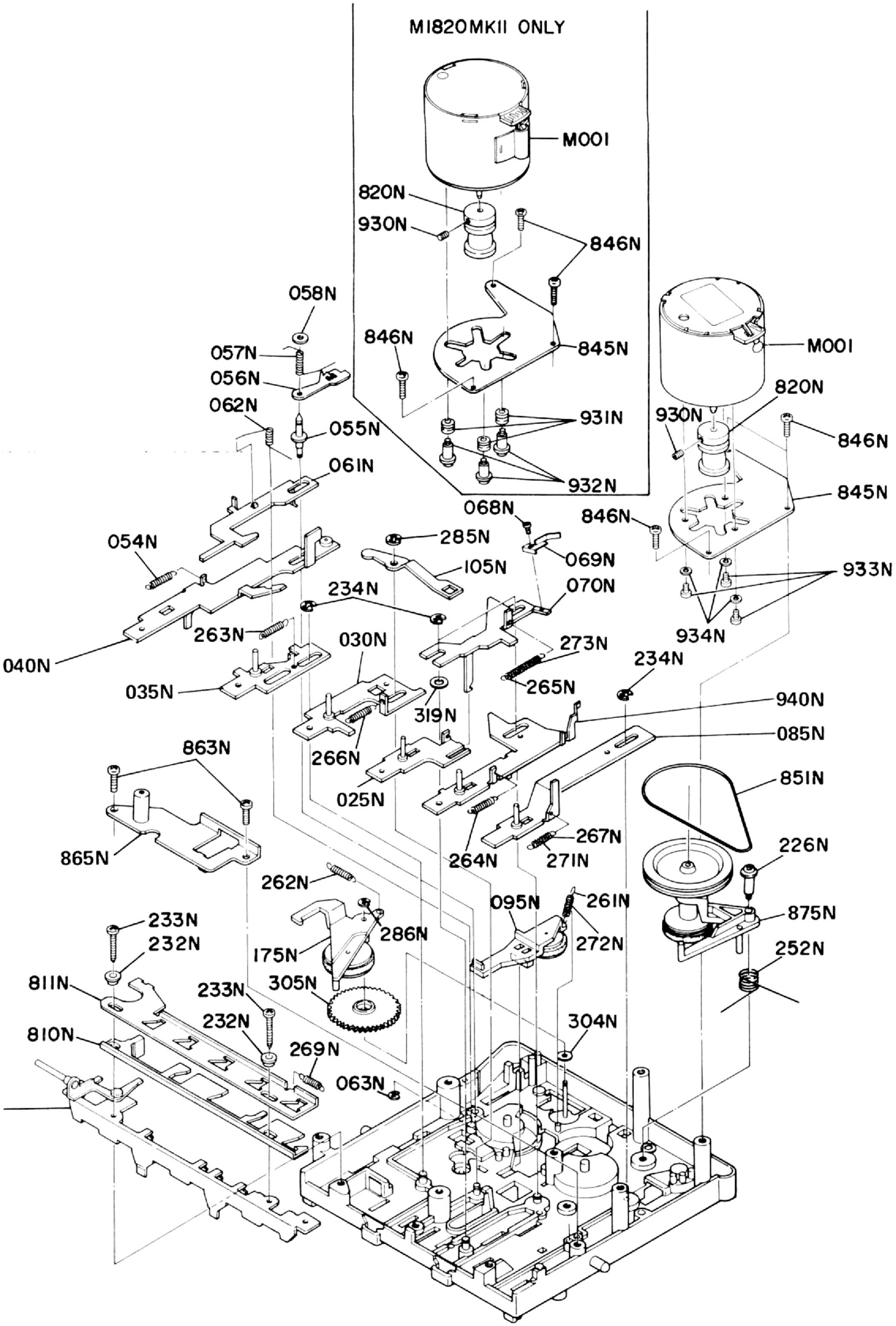


- (U) for U.S.A.
- (C) for Canada
- (N) for Europe

REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION
002N	1	1	1	4380105700	Chassis
071N	1	1	1	4367354092	Lever
072N	1	1	1	4380354090	Lever
073N	1	1	1	4380115120	Spring
076N	1	1	1	4367002702	Arm, Pinch Roller S
110N	1	1	1	4367004705	Table
130N	1	1	1	4367004713	Table
140N	1	1	1	4367002712	Arm Assembly
185N	1	1	1	4367354773	Lever
195N	1	1	1	4367002054	Arm
196N	1	1	1	4367115130	Spring
201N	1	1	1	4367354083	Lever
202N	1	1	1	4380115060	Spring
235N	2	2	2	4367067010	Cap
236N	2	2	2	4367263010	Brake
253N	1	1	1	4367115100	Spring
268N	1	1	1	4367115210	Spring
285N	1	1	1	64002500R0	RG Ring, E Type
286N	1	1	1	64001500R0	RG Ring, E Type

REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION
290N	2	2	2	59020402G9	Washer
300N	1	1	1	4367354110	Lever
310N	1	1	1	4383115010	Spring
311N	1	1	1	4380115032	Spring
312N	1	1	1	4380112010	Shaft
073F	1	1	1	4197115062	Spring
074F	1	1	1	51382606T0	P.H. TAP. Screw P2.6 x 6

[P10-99] PARTS ASSEMBLED ON REVERSE CHASSIS

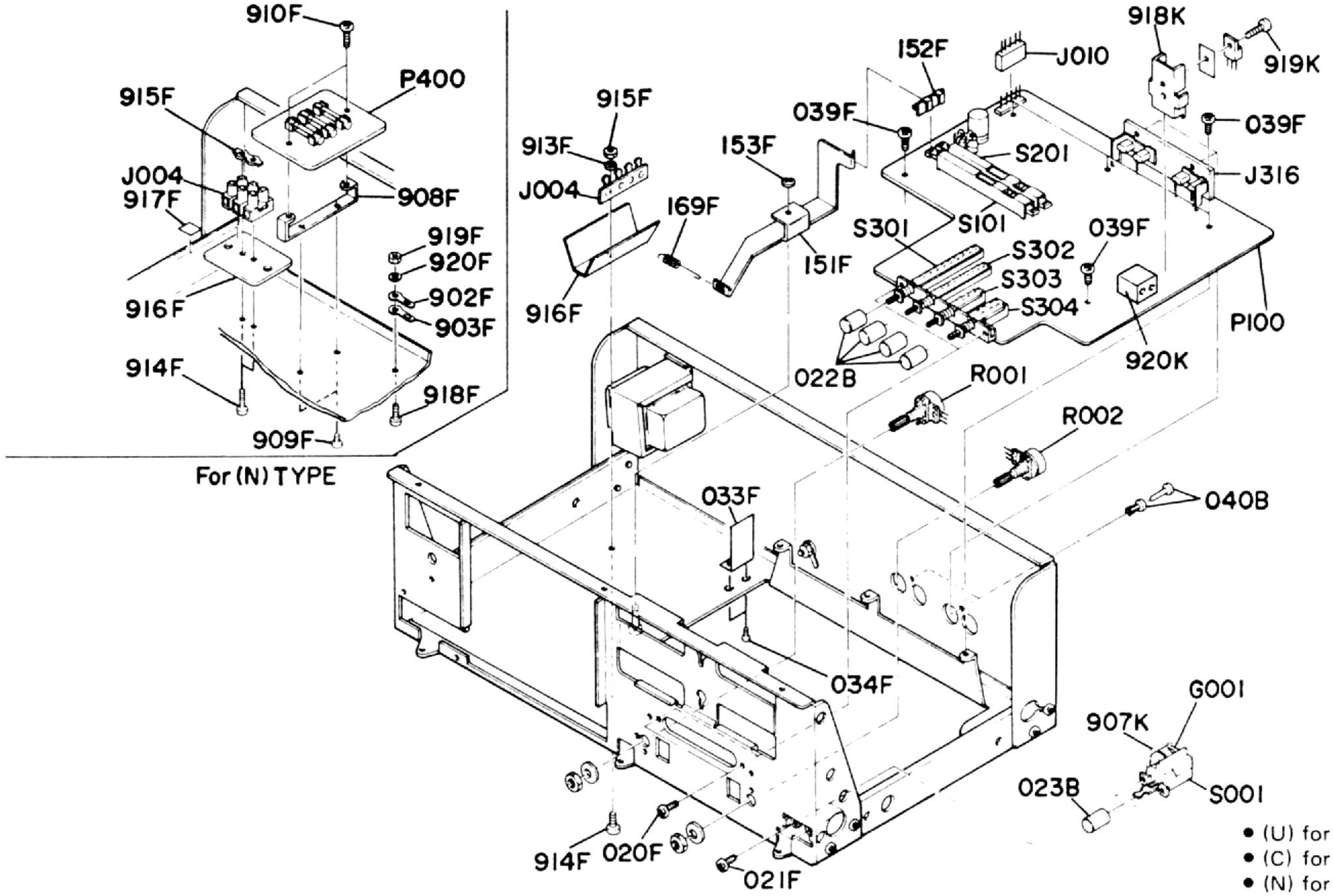


- (U) for U.S.A.
- (C) for Canada
- (N) for Europe

REF. DESIG.	Q'TY U	Q'TY C	Q'TY N	PART NO.	DESCRIPTION
940N	1	1	1	4380354704	Lever , Rew
025N	1	1	1	4380354723	Lever , Play
030N	1	1	1	4380354734	Lever , F.F.
035N	1	1	1	4380354743	Lever , Stop
040N	1	1	1	4380354753	Lever , Pause
085N	1	1	1	4380051703	Guide , Push Lever
315N	1	1	1	4380354714	Lever , Rec
865N	1	1	1	4380160700	Bracket , Switch
875N	1	1	1	4380001700	Idler
054N	1	1	1	4367115210	Spring
055N	1	1	1	4367112133	Shaft
056N	1	1	1	4367054030	Cam Pause Lock
057N	1	1	1	4367115142	Spring
058N	1	1	1	59020805G9	Washer
061N	1	1	1	4367354070	Lever, Eject
062N	1	1	1	4380115082	Spring
063N	1	1	1	64001500R0	RG Ring, E Type
068N	1	1	1	5182020S0	P.H.M. Screw P2 x 2
069N	1	1	1	4380354080	Lever

REF. DESIG.	Q'TY U	Q'TY C	Q'TY N	PART NO.	DESCRIPTION
070N	1	1	1	4367354162	Lever, Head Chassis
095N	1	1	1	4367354760	Lever, FF
105N	1	1	1	4383002020	Arm, FF Idler Lever Look
175N	1	1	1	4367002725	Arm, Tms Idler
226N	1	1	1	4367112180	Shaft
232N	2	2	2	4367055023	Collar, Lock Cam
233N	2	2	2	5130031480	P.H.TAP. Screw P3 x 14
234N	4	4	4	64000300R0	RG Ring, E Type
252N	1	1	1	4380115052	Spring
261N	1	1	1	4367115090	Spring
262N	1	1	1	4367115120	Spring
263N	1	1	1	4367115252	Spring
264N	1	1	1	4367115340	Spring
265N	1	1	1	4367115270	Spring
266N	1	1	1	4367115282	Spring
267N	1	1	1	4380115070	Spring
269N	1	1	1	4380115100	Spring
271N	1	1	1	4367056020	Buffer
272N	1	1	1	4367056030	Buffer
273N	1	1	1	4367056020	Buffer
285N	1	1	1	64002500R0	RG Ring, E Type
286N	1	1	1	64001500R0	RG Ring, E Type
304N	1	1	1	4367118060	Spacer
305N	1	1	1	4367058012	Gear
319N	1	1	1	59046501G9	Washer
810N	1	1	1	4383054030	Cam, Stop/Eject
811N	1	1	1	4383054020	Cam, Lock
820N	1	1	1	4383262012	Pulley
845N	1	1	1	4380160030	Bracket, DC Motor
846N	3	3	3	5130030880	P.H.TAP. Screw P3 x 8
851N	1	1	1	4380264050	Belt, TMS
863N	2	2	2	5130030880	P.H.TAP. Screw P3 x 8
930N	1	1	1	51610205A0	Set Screw F.P.
933N	3	3	3	51062603A0	P.H.M. Screw P2.6 x 3
934N	3	3	3	54012600E0	Spring Washer
M001	1	1	1	MM01200032	D.C. Motor V. Servo 12V 2200 rpm CCW
					M1820MKII ONLY
930N			1	51690305Q9	Socket Screw H.P.
931N			3	4383259010	Bushing
932N			3	4367112150	Shaft

[M01-99] P. W. BOARDS AND GENERAL PARTS



REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION
022B	4	4	4	4214154012	Knob, Push SW
023B	1	1	1	2963154022	Knob, Power SW
040B	2	2	2	2965005010	Clamper
020F	2	2	2	51100306A9	B.H.M. Screw B3 x 6
021F	2	2	2	51100306A9	B.H.M. Screw B3 x 6
033F	1	1	1	4214109010	Shield
034F	2	2	2	51100306A9	B.H.M. Screw B3 x 6
039F	5	5	5	51100306A9	B.H.M. Screw B3 x 6
151F	1	1	1	4214002010	Arm
152F	1	1	1	4214354010	Lever
153F	1	1	1	64000300R0	RG Ring, E Type
169F	1	1	1	4214115010	Spring
902F			1	62030049W0	Lug
903F			1	62030049W0	Lug
908F			1	3889160110	Bracket
909F			2	51100306A9	B.H.M. Screw B3 x 6
910F			2	51100306A9	B.H.M. Screw B3 x 6
913F	1	1		54040302A0	Spring Washer
914F	1	1		51100306A9	B.H.M. Screw B3 x 6
914F			2	51100314A9	B.H.M. Screw B3 x 14
915F	1	1		53110303A9	Hexagon Nut
915F			1	2970005010	Clamper
916F	1	1		4114120010	Insulator
916F			1	4113120010	Insulator
917F			1	2882861020	Label
918F			1	51570308B0	P.TAP. Screw P3 x 8
919F			1	53110303A9	Hexagon Nut
920F			1	54040302A0	Spring Washer

REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION
907K	1	1		2219120010	Insulator
918K	1	1	1	3444267013	Heatsink
919K	1	1	1	51100306S9	B.H.M. Screw B3 x 6
G001	1			BF10400030	Cap. Camp. Spark Killer
G001		1		BF33300020	Cap. Camp. Spark Killer
J004	1	1		YL01040160	Terminal
J004			1	YL09030010	Terminal
J010	1	1	1	YJ06001050	Jack
J316	1	1		YT02040230	Terminal
J316			1	BY01050110	Jack, Din
R001	1	1	1	RK02030460	Variable Resist 20kΩ(A)
R002	1	1	1	RK02030460	Variable Resist 20kΩ(A)
S001	1	1		SP01010210	Push Switch, Power
S001			1	SP02010300	Push Switch, Power
S101	1	1	1	SS09020070	Slide Switch, Rec/Play
S201	1	1	1	SS09020070	Slide Switch, Rec/Play
S301	1	1	1	SP08040070	Push Switch, EQ
S302	1	1	1	SP08040070	Push Switch, Bias
S303	1	1	1	SP08040070	Push Switch, Limiter
S304	1	1	1	SP08040070	Push Switch, Dolby NR
					M1820MKII ONLY
920K			1	3322109023	Shield

- (U) for U.S.A.
- (C) for Canada
- (N) for Europe

REF. DESIG.	Q'TY U	Q'TY C	Q'TY N	PART NO.	DESCRIPTION
					P100 PRE-AMP CIRCUIT BOART
P100	1	1	1	YK42141210	P.W. Board, Pre-Amp
	1	1		ZZ42141210	P.W. Board Assembly
			1	ZZ42148210	P.W. Board Assembly
					P100-CAPACITORS
C101	1	1	1	EA22602590	Elec, 220µF 25V
C102	1	1	1	DK16681010	Ceramic, 680pF ±10%
C103	1	1	1	EE10601640	Elec, 10µF 16V
C104	1	1	1	DD16101010	Ceramic, 100pF ±10%
C105	1	1	1	DD16500010	Ceramic, 50pF ±10%
C106	1	1	1	DD16500010	Ceramic, 50pF ±10%
C107	1	1	1	EA47601090	Elect, 47µF 10V
C108	1	1	1	EA22505090	Elect, 2.2µF 50V
C109	1	1	1	EA22505090	Elect, 2.2µF 50V
C110	1	1	1	DF15223010	Film, 0.022µF ±5%
C111	1	1	1	EA22702590	Elect, 220µF 25V
C112	1	1	1	EE10505040	Elect, 1µF 50V
C113	1	1	1	DD16500010	Ceramic, 50pF ±10%
C114	1	1	1	EE10505040	Elect, 1µF 50V
C115	1	1	1	DD15820010	Ceramic, 82pF ±5%
C116	1	1	1	DF15392010	Film, 3900pF ±5%
C117	1	1	1	DF15332010	Film, 3300pF ±5%
C118	1	1	1	DF15222010	Film, 2200pF ±5%
C119	1	1	1	EA10601690	Elect, 10µF 16V
C120	1	1	1	RR20506050	Elect, 0.1µF 50V
C121	1	1	1	EE33405040	Elect, 0.33µF 50V
C122	1	1	1	DF15473010	Film, 0.047µF ±5%
C123	1	1	1	EA10601690	Elect, 10µF 16V
C124	1	1	1	DF15472010	Film, 4700pF ±5%
C125	1	1	1	DF15273010	Film, 0.027µF ±5%
C126	1	1	1	DF15562010	Film, 5600pF ±5%
C128	1	1	1	EA10701090	Elect, 100µF 10V
C129	1	1	1	EA10701690	Elect, 100µF 16V
C130	1	1	1	EA47601090	Elect, 47µF 10V
C131	1	1	1	EA10601690	Elect, 10µF 16V
C132	1	1	1	EA10601690	Elect, 10µF 16V
C133	1	1	1	EA10601690	Elect, 10µF 16V
C134	1	1	1	EA10601690	Elect, 10µF 16V
C135	1	1	1	EA22505090	Elect, 2.2µF 50V
C136	1	1	1	DD16500010	Ceramic, 50pF ±10%
C137	1	1	1	EA22505090	Elect, 2.2µF 50V
C138	1	1	1	EA47405090	Elect, 0.47µF 50V
C139	1	1	1	DK16471010	Ceramic, 470pF ±10%
C140	1	1	1	EA47602590	Elect, 47µF 25V
C141	1	1	1	EA47503590	Elect, 4.7µF 35V
C142	1	1	1	EA47503590	Elect, 4.7µF 35V
C143	1	1	1	EE33405040	Elect, 0.33µF 50V
C144	1	1	1	EA47503590	Elect, 4.7µF 35V
C145	1	1	1	DF15152010	Film, 1500pF ±5%
C146	1	1	1	DF65151010	Film, 150pF ±5%
C147	1	1	1	DF15473010	Film, 0.047µF ±5%
C148	1	1	1	DF15183010	Film, 0.018µF ±5%
C149	1	1	1	DF15223010	Film, 0.022µF ±5%
C150	1	1	1	DF65271510	Film, 270pF ±5%
C152	1	1	1	DF15222300	Film, 2200pF ±5%

REF. DESIG.	Q'TY U	Q'TY C	Q'TY N	PART NO.	DESCRIPTION
C201	1	1	1	EA22602590	Elet, 22µF 25V
C202	1	1	1	DK16681010	Ceramic, 680pF ±10%
C203	1	1	1	EE10601640	Elect, 10µF 16V
C204	1	1	1	DD16101010	Ceramic, 100pF ±10%
C205	1	1	1	DD16500010	Ceramic, 50pF ±10%
C206	1	1	1	DD16500010	Ceramic, 50pF ±10%
C207	1	1	1	EA47601090	Elect, 47µF 10V
C208	1	1	1	EA22505090	Elect, 2.2µF 50V
C209	1	1	1	EA22505090	Elect, 2.2µF 50V
C210	1	1	1	DF15223010	Film, 0.022µF ±5%
C211	1	1	1	EA22702590	Elect, 220µF 25V
C212	1	1	1	EE10505040	Elect, 1µF 50V
C213	1	1	1	DD16500010	Ceramic, 50pF ±10%
C214	1	1	1	EE10505040	Elect, 1µF 50V
C215	1	1	1	DD15820010	Ceramic, 82pF ±5%
C216	1	1	1	DF15392010	Film, 3900pF ±5%
C217	1	1	1	DF15332010	Film, 3300pF ±5%
C218	1	1	1	DF15222010	Film, 2200pF ±5%
C219	1	1	1	EA10601690	Elect, 10µF 16V
C220	1	1	1	EE10405040	Elect, 0.1µF 50V
C221	1	1	1	EE33405040	Elect, 0.33µF 50V
C222	1	1	1	DF15473010	Film, 0.047µF ±5%
C223	1	1	1	EA10601690	Elect, 10µF 16V
C224	1	1	1	DF15472010	Film, 4700pF ±5%
C225	1	1	1	DF15273010	Film, 0.027µF ±5%
C226	1	1	1	DF15562010	Film, 5600pF ±5%
C228	1	1	1	EA10701090	Elect, 100µF 10V
C229	1	1	1	EA10701690	Elect, 100µF 16V
C230	1	1	1	EA47601090	Elect, 47µF 10V
C231	1	1	1	EA10601690	Elect, 10µF 16V
C232	1	1	1	EA10601690	Elect, 10µF 16V
C233	1	1	1	EA10601690	Elect, 10µF 16V
C234	1	1	1	EA10601690	Elect, 10µF 16V
C235	1	1	1	EA22505090	Elect, 2.2µF 50V
C236	1	1	1	DD16500010	Ceramic 50pF ±10%
C237	1	1	1	EA22505090	Elect, 2.2µF 50V
C238	1	1	1	EA47405090	Elect, 0.47µF 50V
C239	1	1	1	DK16471010	Ceramic, 470pF ±10%
C240	1	1	1	EA47602590	Elect, 47µF 25V
C241	1	1	1	EA47503590	Elect, 4.7µF 35V
C242	1	1	1	EA47503590	Elect, 4.7µF 35V
C243	1	1	1	EE33405040	Elect, 0.33µF 50V
C244	1	1	1	EA47503590	Elect, 4.7µF 35V
C245	1	1	1	DF15152010	Film, 1500pF ±5%
C246	1	1	1	DF65151010	Film, 150pF ±5%
C247	1	1	1	DF15473010	Film, 0.047µF ±5%
C248	1	1	1	DF15183010	Film, 0.018µF ±5%
C249	1	1	1	DF15223010	Film, 0.022µF ±5%
C250	1	1	1	DF65271510	Film, 270pF ±5%
C252	1	1	1	DF15222300	Film, 2200pF ±5%
					M1820MKII ONLY
C127			1	EA10601690	Elect 10µF 16V
C227			1	EA10601690	Elect 10µF 16V

- (U) for U.S.A
- (C) for Canad
- (N) for Europ

REF. DESIG.	Q'TY U	Q'TY C	Q'TY N	PART NO.	DESCRIPTION
R219	1	1	1	GD95392140	3.9KΩ
R220	1	1	1	GD05102140	1KΩ
R223	1	1	1	GD05274140	270KΩ
R224	1	1	1	GD05473140	47KΩ
R225	1	1	1	GD05332140	3.3KΩ
R226	1	1	1	GD05181140	180Ω
R227	1	1	1	GD05104140	100KΩ
R228	1	1	1	GF05561140	560Ω
* R229	1	1	1	GF05391140	390Ω
R230	1	1	1	GD05151140	150Ω
R231	1	1	1	GD05122140	1.2KΩ
R232	1	1	1	GD05105140	1MΩ
R233	1	1	1	GD05332140	3.3KΩ
R234	1	1	1	GD05821140	820Ω
R235	1	1	1	GD05333140	33KΩ
R236	1	1	1	GD05105140	1MΩ
R237	1	1	1	GD05182140	1.8KΩ
R238	1	1	1	GD05112140	1.1KΩ
R239	1	1	1	GD05272140	2.7KΩ
R240	1	1	1	GD05561140	560Ω
R241	1	1	1	GD05102140	1KΩ
R242	1	1	1	GD05333140	33KΩ
R243	1	1	1	GD05104140	100KΩ
R244	1	1	1	GJ05681010	680Ω 1W
R245	1	1	1	RA02020180	Trimming, 2KΩ Meter Adj.
R246	1	1	1	GD05151140	150Ω
R247	1	1	1	GD05362140	3.6KΩ
R248	1	1	1	RA02030060	Trimming, 20KΩ Rec Level Adj.
R249	1	1	1	GD05103140	10KΩ
R250	1	1	1	GD05561140	560Ω
R251	1	1	1	GD05103140	10KΩ
R252	1	1	1	GD05564140	560KΩ
R253	1	1	1	GD05473140	47KΩ
R254	1	1	1	GD05153140	15KΩ
R255	1	1	1	GD05102140	1KΩ
R256	1	1	1	GD05182140	1.8KΩ
R257	1	1	1	GD05103140	10KΩ
R258	1	1	1	GD05680140	68Ω
R259	1	1	1	GD05220140	22Ω
R260	1	1	1	RA01540010	Trimming, 150KΩ Bias Adj.
R261	1	1	1	GD05184140	180KΩ
R262			1	GD05473140	47KΩ
R265	1	1	1	GD05204140	200KΩ
R266	1	1	1	GD05102140	1KΩ
R267	1	1	1	GD05102140	1KΩ
R268	1	1	1	GD05122140	1.2KΩ
R301	1	1	1	GJ05102010	1KΩ 1W
R302	1	1	1	GD05154140	150KΩ
R303	1	1	1	GD05101140	100Ω
R304	1	1	1	GD05471140	470Ω
R305	1	1	1	GJ05151020	150Ω 2W
R306	1	1	1	GJ05271020	270Ω 2W
R307	1	1	1	GD05154140	150KΩ
					M1820MKII ONLY
R221			1	GD05274140	270KΩ
R222			1	GD05564140	560KΩ
* R229			1	GF05681140	680Ω

REF. DESIG.	Q'TY U	Q'TY C	Q'TY N	PART NO.	DESCRIPTION
R308	1	1	1	GD05154140	150KΩ
R309	1	1	1	GD05390140	39Ω
R310	1	1	1	GD05390140	39Ω
R311	1	1	1	GJ05182010	1.8KΩ 1W
*R312	1	1	1	GJ05100010	10Ω 1W
*R313	1	1	1	GJ05471010	470Ω 1W
*R314	1	1	1	GJ05331010	330Ω 1W
					P100-SEMICONDUCTORS
Q101	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q102	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q103	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q104	1	1	1	HT402272A0	Transistor, 2SD277 (Q) or (V)
*Q105	1	1	1	HC10007270	IC, NE646B
Q106	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q107	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q108	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q109	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q110	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q111	1	1	1	HD20011050	Diode, 1S1555
Q112	1	1	1	HD20011050	Diode, 1S1555
Q113	1	1	1	HD20011050	Diode, 1S1555
Q114	1	1	1	HD10003020	Diode, 2OA90
Q115	1	1	1	HD10003020	Diode, 2OA90
Q116	1	1	1	HD10003020	Diode, 2OA90
Q201	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q202	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q203	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q204	1	1	1	HT402272A0	Transistor, 2SD227 (Q) or (V)
*Q205	1	1	1	HC10007270	IC, NE646B
Q206	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q207	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q208	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q209	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q210	1	1	1	HT317400S0	Transistor, 2SC1740LN (S)
Q211	1	1	1	HD20011050	Diode, 1S1555
Q212	1	1	1	HD20011050	Diode, 1S1555
Q213	1	1	1	HD20011050	Diode, 1S1555
Q214	1	1	1	HD10003020	Diode, 2OA90
Q215	1	1	1	HD10003020	Diode, 2OA90
Q216	1	1	1	HD10003020	Diode, 2OA90
Q301	1	1	1	HT309451Q0	Transistor, 2SC945 (Q)
Q302	1	1	1	HT313181R0	Transistor, 2SC1318 (R)
Q303	1	1	1	HT313181R0	Transistor, 2SC1318 (R)
Q304	1	1	1	HT403131E0	Transistor, 2SD313 (E)
Q305	1	1	1	HD30033090	Zener, WZ052
Q306	1	1	1	HD20011050	Diode, 1S1555
Q307	1	1	1	HD20012030	Diode, DS132B
Q308	1	1	1	HD20011030	Diode, DS131B
Q309	1	1	1	HD30048090	Zener, WZ210
Q310	1	1	1	HD20012030	Diode, DS132B
Q311	1	1	1	HD20011030	Diode, DS131B
					M1820MKII ONLY
* R312			1	GJ05100020	10Ω 2W
* R313			1	GJ05471020	470Ω 2W
* R314			1	GJ05331020	330Ω 2W
* Q105			1	HC10001360	IC LM1011AN
* Q205			1	HC10001360	IC LM1011AN

- (U) for U.S.A.
- (C) for Canada
- (N) for Europe

REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION
C301	1	1	1	EA10701090	Elect, 100μF 10V
C302	1	1	1	DF16102510	Film, 1000pF ±10% 200V
C303	1	1	1	DF16102050	Film, 1000pF ±10% 50V
C204	1	1	1	DF16102510	Film, 1000pF ±10% 200V
C305	1	1	1	EE10505040	Elect, 1μF 50V
C306	1	1	1	DF16223510	Film, 0.022μF ±10% 100V
C307	1	1	1	DF17103010	Film, 0.01μF 50V
C308	1	1	1	DF17103010	Film, 0.01μF 50V
C309	1	1	1	DF17103010	Film, 0.01μF 50V
C310	1	1	1	DF17103010	Film, 0.01μF 50V
C311	1	1	1	EA47703590	Elect, 470μF 35V
C312	1	1	1	EA47703590	Elect, 470μF 35V
C313	1	1	1	EA47702590	Elect, 470μF 25V
C314	1	1	1	EA47702590	Elect, 470μF 25V
C315	1	1	1	EA10702590	Elect, 100μF 25V
C316	1	1	1	DK17103010	Ceramic, 0.01μF 25V
C317	1	1	1	DK17103010	Ceramic, 0.01μF 25V
C318	1	1	1	DK17103010	Ceramic, 0.01μF 25V
C319	1	1	1	DK17103010	Ceramic, 0.01μF 25V
C320	1	1	1	EA22802590	Elect, 2200μF 25V
C321	1	1	1	DK18403010	Ceramic, 0.04μF 25V
C322	1	1	1	DK18102010	Ceramic, 1000pF
					P100-RESISTOR
					(All resistors are ±5% and ¼W)
R101	1	1	1	GD05100140	10Ω
R102	1	1	1	GD05561140	560Ω
R103	1	1	1	GD05103140	10KΩ
R105	1	1	1	GD05331140	330Ω
R106	1	1	1	GD05333140	33KΩ
R107	1	1	1	GD05104140	100KΩ
R108	1	1	1	GD05332140	3.3KΩ
R109	1	1	1	GD05271140	270Ω
R110	1			GD05221140	220Ω
R111	1	1	1	GD05224140	220KΩ
R112	1	1	1	GD05202140	2KΩ
R113	1	1	1	GD05302140	3KΩ
R114	1	1	1	GD05123140	12KΩ
R115	1	1	1	RA02020180	Trimming, 2KΩ Play Eq. Adj.
R116	1	1	1	RA05030090	Trimming, 50KΩ Play Level Adj.
R117	1	1	1	GD05472140	4.7KΩ
R118	1	1	1	GD05105140	1MΩ
R119	1	1	1	GD05392140	3.9KΩ
R120	1	1	1	GD05102140	1KΩ
R123	1	1	1	GD05274140	270KΩ
R124	1	1	1	GD05473140	47KΩ
R125	1	1	1	GD05332140	3.3KΩ
R126	1	1	1	GD05181140	180Ω
R127	1	1	1	GD05104140	100KΩ
R128	1	1	1	GF05561140	560Ω
R129	1	1	1	GF05391140	390Ω
R130	1	1	1	GD05151140	150Ω
R131	1	1	1	GD05122140	1.2KΩ
R132	1	1	1	GD05105140	1MΩ
R133	1	1	1	GD05332140	3.3KΩ
					M1820MKII ONLY
R104			1	RN05184140	180KΩ
R112			1	GD05302140	3KΩ
R121			1	GD05274140	270KΩ
R122			1	GD05564140	560KΩ
R129			1	GF05681140	680Ω

REF. DESIG.	Q'TY U	C	N	PART NO.	DESCRIPTION
R134	1	1	1	GD05821140	820Ω
R135	1	1	1	GD05333140	33KΩ
R136	1	1	1	GD05105140	1MΩ
R137	1	1	1	GD05182140	1.8KΩ
R138	1	1	1	GD05112140	1.1KΩ
R139	1	1	1	GD05272140	2.7KΩ
R140	1	1	1	GD05561140	560Ω
R141	1	1	1	GD05102140	1KΩ
R142	1	1	1	GD05333140	33KΩ
R143	1	1	1	GD05104140	100KΩ
R144	1	1	1	GJ05681010	680, ±5%, 1W
R145	1	1	1	RA02020180	Trimming, 2KΩ Meter Adj.
R146	1	1	1	GD05151140	150Ω
R147	1	1	1	GD05362140	3.6KΩ
R148	1	1	1	RA02030060	Trimming, 20KΩ Rec Level Adj.
R149	1	1	1	GD05103140	10KΩ
R150	1	1	1	GD05561140	560Ω
R151	1	1	1	GD05103140	10KΩ
R152	1	1	1	GD05564140	560KΩ
R153	1	1	1	GD05473140	47KΩ
R154	1	1	1	GD05153140	15KΩ
R155	1	1	1	GD05102140	1KΩ
R156	1	1	1	GD05182140	1.8KΩ
R157	1	1	1	GD05103140	10KΩ
R158	1	1	1	GD05680140	68Ω
R159	1	1	1	GD05220140	22Ω
R160	1	1	1	RA01540010	Trimming, 150KΩ Bias Adj.
R161	1	1	1	GD05184140	180KΩ
R162			1	GD05473140	47KΩ
R165	1	1	1	GD05204140	200KΩ
R166	1	1	1	GD05102140	1KΩ
R167	1	1	1	GD05102140	1KΩ
R168	1	1	1	GD05122140	1.2KΩ
R201	1	1	1	GD05100140	10Ω
R202	1	1	1	GD05561140	560Ω
R203	1	1	1	GD05103140	10KΩ
R205	1	1	1	GD05331140	330Ω
R206	1	1	1	GD05333140	33KΩ
R207	1	1	1	GD05104140	100KΩ
R208	1	1	1	GD05332140	3.3KΩ
R209	1	1	1	GD05271140	270Ω
R210	1	1	1	GD05221140	220Ω
R211	1	1	1	GD05224140	220KΩ
* R212	1	1	1	GD05202140	2KΩ
R213	1	1	1	GD05302140	3KΩ
R214	1	1	1	GD05123140	12KΩ
R215	1	1	1	RA02020180	Trimming, 2KΩ Play EQ. Adj.
R216	1	1	1	RA05030090	Trimming, 50KΩ Play Level Adj.
R217	1	1	1	GD05472140	4.7KΩ
R218	1	1	1	GD05105140	1MΩ
					M1820MKII ONLY
R204			1	RN05184140	180KΩ
* R212			1	GD05302140	3KΩ

- (U) for U.S.A
- (C) for Cana
- (N) for Euro

REF. DESIG.	Q'TY U	Q'TY C	Q'TY N	PART NO.	DESCRIPTION
					P100-SWITCHES
S101	1	1	1	SS09020070	Slide Switch, Rec/Play
S201	1	1	1	SS09020070	Slide Switch, Rec/Play
S301	1	1	1	SP08040070	Push Switch, EQ
S302	1	1	1	SP08040070	Push Switch, Bias
S303	1	1	1	SP08040070	Push Switch, Limiter
S304	1	1	1	SP08040070	Push Switch, Dolby NR
					P100-PLUGS
J101	55	55	55	YP10001130	Plus, Wire Wrap
J315	1	1	1	YP06001050	Plug, Tape Mechanism Connector
J316			1	BY01050110	Jack, RCA, DIN
J316	1	1		YT02040230	Terminal
					P100-COILS
L101	1	1	1	LC23660030	Choke Coil, 36mH, Bias Trap
L102	1	1	1	LC22260040	Choke Coil, 22mH, MPX
L103	1	1	1	LC24750040	Choke Coil, 4.7mH, Rec EQ
L104	1	1	1	LC22260510	Choke Coil, 22mH, Bias Trap
L201	1	1	1	LC23660030	Choke Coil, 36mH, Bias Trap
L202	1	1	1	LC22260040	Choke Coil, 22mH,
L203	1	1	1	LC24750040	Choke Coil, 4.7mH, Rec EQ
L204	1	1	1	LC22260510	Choke Coil, 22mH, Bias Trap
L301	1	1	1	TC10180072	OSC Transf., OSC Trans.
					P400-FUSE CIRCUIT BOARD
P400			1	YK42141220	P.W. Board, Fuse
			1	ZZ42148220	P.W. Board Assembly
F401			1	FS10040800	Fuse, 400MAT Semko
F402			1	FS10040800	Fuse, 400MAT Semko
F403			1	FS10140800	Fuse, 1.4AT Semko
J401			1	YP10001130	Plug
J402			1	YP10001130	Plug
J403			1	YP10001130	Plug
J404			1	YP10001130	Plug
J405			1	YP10001130	Plug
J406			1	YP10001130	Plug
J407			1	YJ08000200	Jack, Fuse Clip
J408			1	YJ08000200	Jack, Fuse Clip
J409			1	YJ08000200	Jack, Fuse Clip
J410			1	YJ08000200	Jack, Fuse Clip
J411			1	YJ08000200	Jack, Fuse Clip
J412			1	YJ08000200	Jack, Fuse Clip

REF. DESIG.	Q'TY U	Q'TY C	Q'TY N	PART NO.	DESCRIPTION