SERVICE 6050/6110 MANUAL 0050/6110

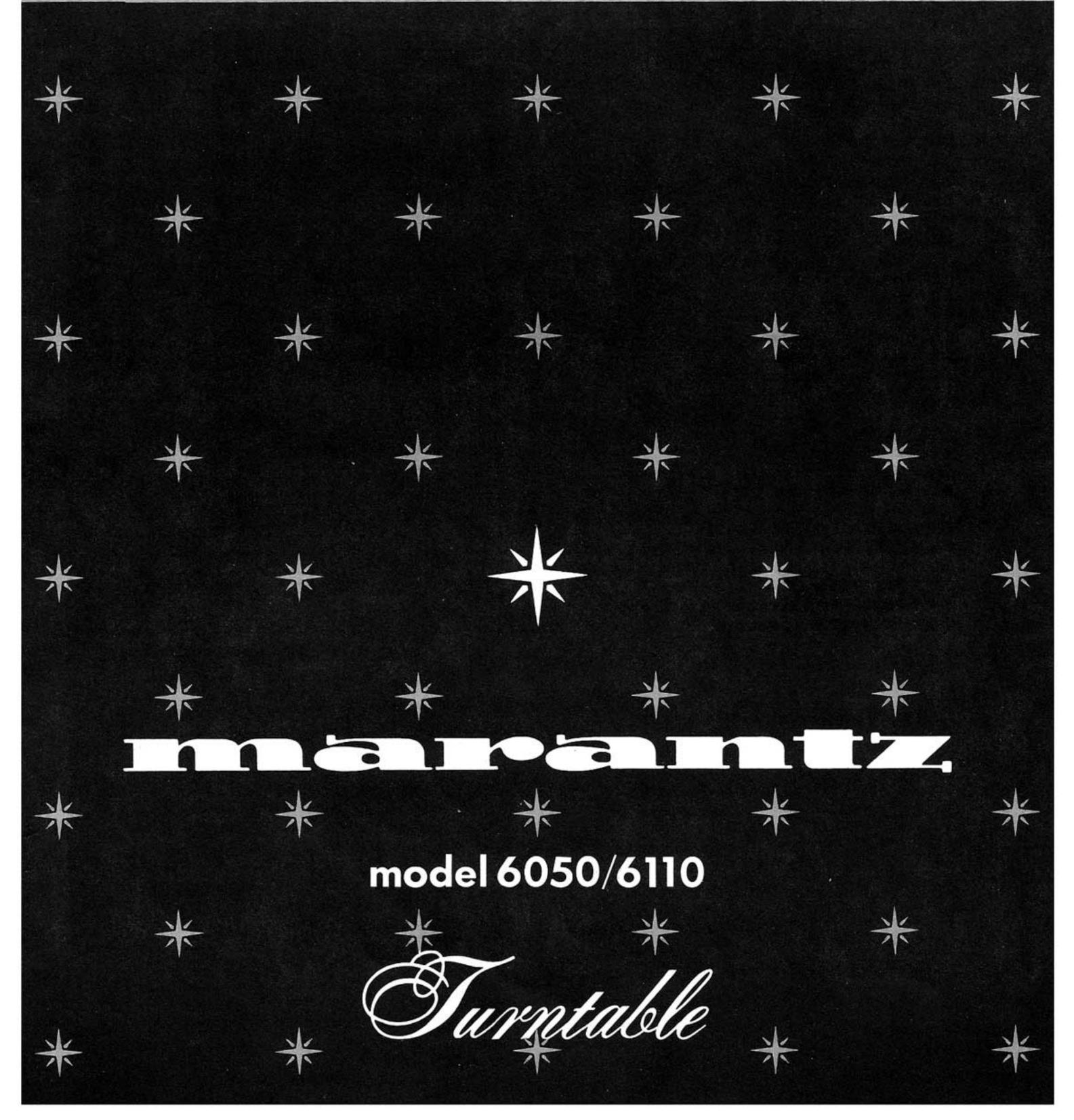
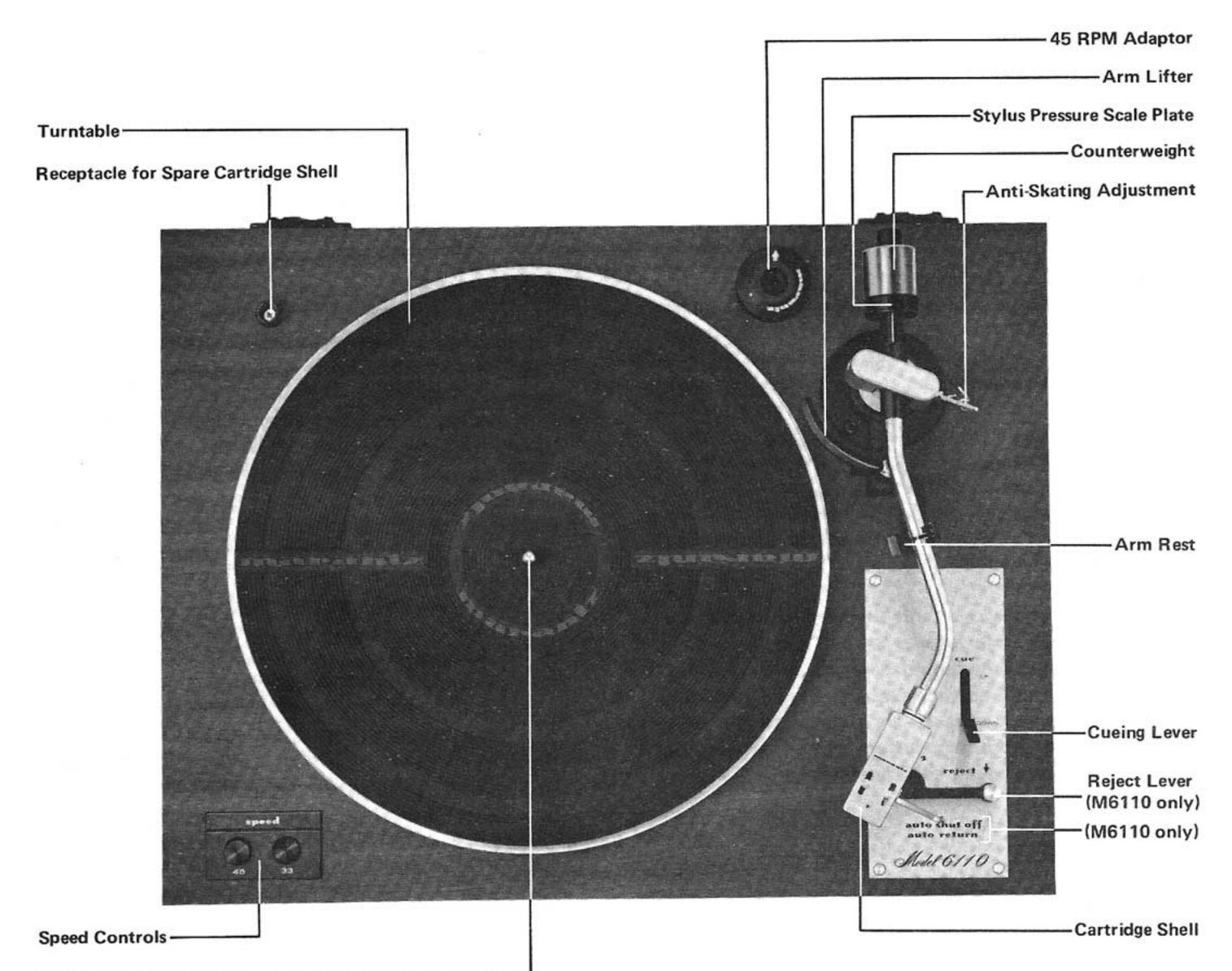


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Center Spindle-

1. PERFORMANCE SPECIFICATIONS

GENERAL

 \mathbf{r}_{i}

Speeds: 33, 45 rpm ±1.3% Speed Range: Belt Drive Drive System: Drive Motor: 4-Pole Synchronous AC Motor 1.6 lbs. (720 g) Platter Weight: Platter Diameter: 11-13/16 in. (300 mm) -60 dB Rumble (DIN): Wow and Flutter: 0.08% 120V AC, 60 Hz (USA and **Power Requirements:** Canada Model) 110-120/220-240 V AC 50 Hz (European Model) **Power Consumption:** 15 Watts 17-3/4 in. x Wide x 6-1/16 in. Dimensions: High x 13-13/16 in. Deep (450 mm x 153 mm x 350 mm) 13.0 lbs. (5.9 kg) Unpacked Weight: 17.4 lbs. (7.9 kg) Packed for Shipment.

TONE ARM

Length:	8-25/64 in. (215 mm)
Overhang:	15 mm
Tracking Force	
Adjustment Range:	0-3.0 g
Anti-Skating Force	
Compensation Range:	1.0-2.5 g (0.5 g Step Type)

2. TONE ARM ADJUSTMENTS

2-1. STYLUS TRACKING ANGLE

When setting up the arm for playing, it is important to check the tracking angle, because improper tracking angle will cause distortion and premature record wear. Most phono cartridges are designed so that when the cartridge is mounted on a surface parallel with the record surface, the stylus will track at the proper angle (see Figure 1). The surface inside of the cartridge shell (against which the cartridge is mounted) is parallel to the record surface when the stylus is touching the record surface. Visually check the angle of the tone arm in actual playing position. If it is not level and parallel with the record surface, then it is necessary to change the height of the tone arm by using the spacers supplied with the phono cartridge. This, of course, requires removing and remounting the cartridge, and some trial and error technique. With most cartridges, no spacers will be necessary.

NOTE: Some cartridges are built so that their bodies are at an angle with respect to their own mounting tabs. No attempt should be made to change this angle. Simply make sure that the cartridge mounting tab surfaces are parallel to the tone arm shell mounting surface before proceeding with the arm height adjustment.

2-2. STYLUS OVERHANG

Your Turntable is designed to operate with the least distortion when the tip of the stylus is at a particular distance from tone arm pivot. For this reason, the cartridge shell is slotted, allowing the cartridge with its mounting screws to be slid toward or away from the pivot point. This, in effect, changes the radius of the arc described by the stylus.

- With the turntable unplugged, place the 45 RPM adaptor on the center spindle with the arrow pointing to the rear of the turntable.
- Temporarily remove the counterweight from the tone arm.
- Remove the arm from its arm rest and remove the protective cover (if any) from the stylus.
- Place the stylus tip over the cross mark on the 45 RPM adaptor. It is all right for the stylus to gently touch the adaptor for checking purposes, but do not exert any downward pressure on it, or the stylus may be damaged.
- If the stylus does not align with the cross mark, then adjustment is necessary. Place the arm in the arm rest, loosen the cartridge mounting screws, adjust, and measure again.
- Make sure that the cartridge is installed straight; the sides of the cartridge must remain parallel to the sides of the shell.
- When you are sure the cartridge is in the correct position, place the arm in the arm rest and snug up the mounting screws.
- 8. Replace the counterweight on the tone arm.

2-3. VERTICAL TONE ARM BALANCE

The adjustable counterweight at the end of the tone arm establishes tone arm balance and stylus tracking force. Since no two types of cartridges weigh the same, the balance and tracking force must be adjusted for each cartridge being used.

First, to establish a point of reference, the entire arm assembly (with cartridge installed) must be balanced. If the cartridge has a removable stylus protector, remove it, (as you would to play a record). Release the tone arm from the arm rest.

Supplied in the accessory kit is a 45 RPM spindle adaptor. The adaptor has been specially marked with an arrow and a cross to aid you in setting the proper stylus overhang. Proceed as follows:

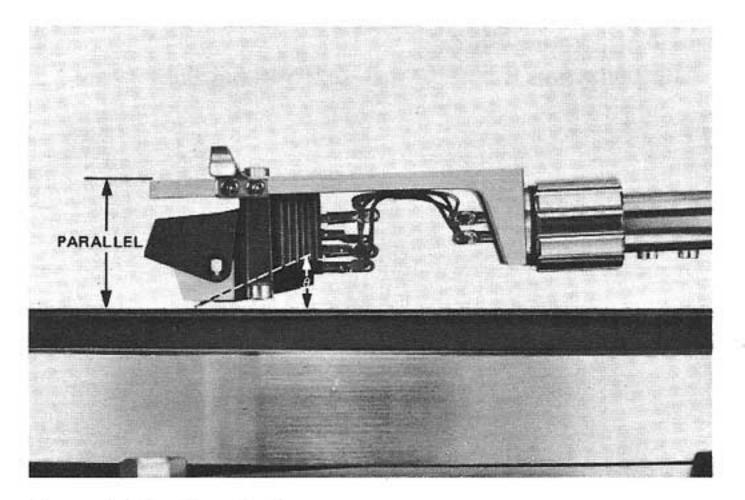


Figure 1. Tracking Angle

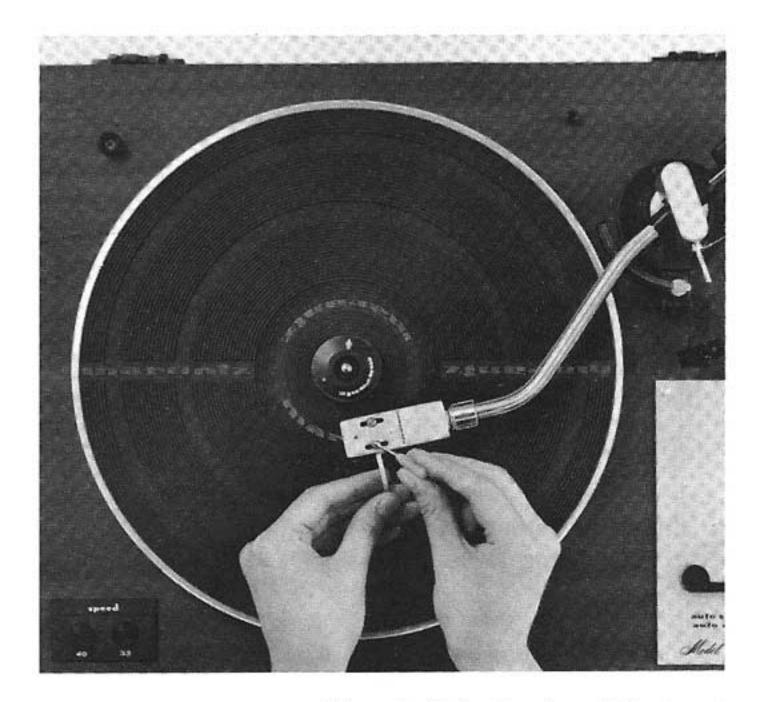


Figure 2. Stylus Overhang Adjustment

To balance the arm, adjust the position of the counterweight by rotating it. A numbered stylus pressure scale plate is located immediately in front of the counterweight. Rotating the scale plate alone does not change the counterweight's position. To change the balance, grasp and turn the counterweight itself.

Adjust the weight so that the arm is level (parallel to the turntable surface) with the cartridge suspended in mid air. Then, without moving the counterweight, set the stylus pressure scale plate to indicate zero. This establishes a reference point for setting the tracking force, which is the next adjustment.

2.4 TRACKING FORCE

For the recommended tracking force, refer to the instructions that accompany the cartridge.

Tracking force, the downward pressure of the stylus against the record, is produced by simply setting the arm off balance in the appropriate direction. That is, the counterweight is screwed inward (toward the arm pivot) until the desired downward pressure is achieved.

The stylus pressure scale plate is in frictional contact with the counterweight, so that they rotate together when the counterweight is turned. The numbers on the scale plate correspond to the tracking force measured in grams. So, if the desired tracking force is two grams, turn the counterweight inward until the stylus pressure scale plate registers 2.

counterthe anti-skating weight is provided to counteract the natural tendency of the arm to "skate" toward the center nce, grasp of the record as it is being played. The more tracking

The anti-skating force can be adjusted by placing the loop in the end of the monofilament line around one of the notches in the anti-skate lever. See Figure 3 for the values these notches represent. Set the anti-skating force to the same value as the tracking force.

2-5. ANTI-SKATING ADJUSTMENT

force used, the more anti-skating force required.

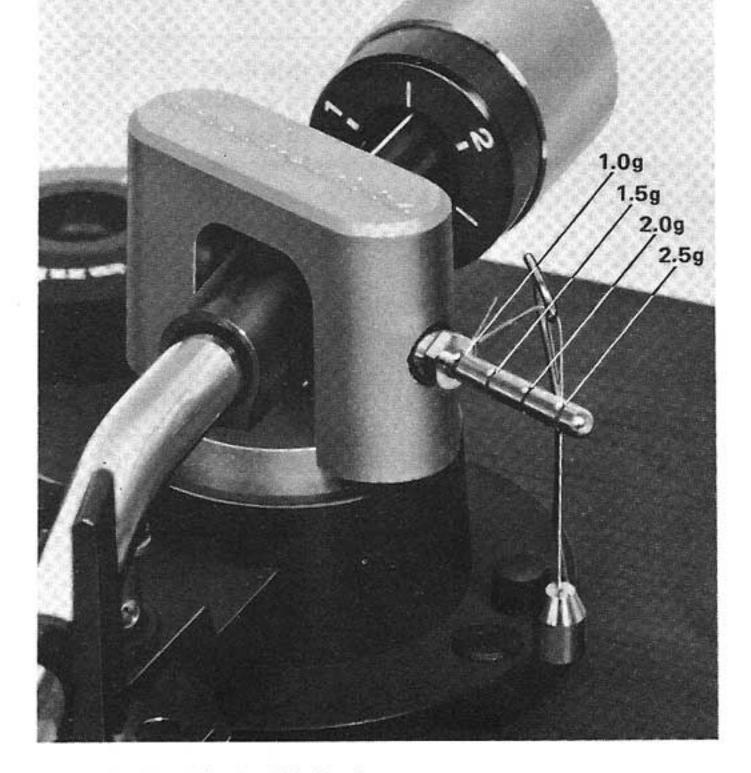


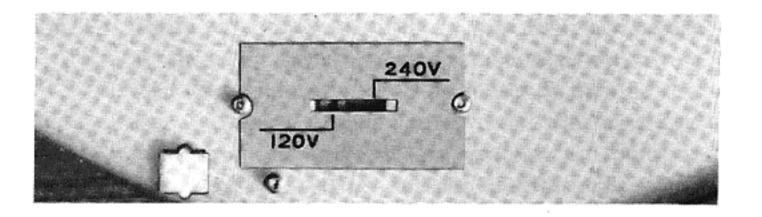
Figure 3. Anti-Skating Mechanism

3. SERVICE NOTES

3-1. VOLTAGE CONVERSION (European Model only)

CAUTION: Disconnect power supply cord from AC outlet before converting voltage.

- 1. Remove anti-static mat from turntable platter.
- Locate oval hole in turntable platter and remove belt from motor pulley.
- 3. Lift turntable platter up and remove.
- Place the Voltage Selector Switch (S001) in the required voltage position with a screwdriver tip.
- 5. This version of the Model 6050 (European) is provided with a 50 Hz motor pulley mounted on the motor shaft. When the unit is being converted from 240 V to 120 V operation the 50 Hz pulley must be replaced with a 60 Hz pulley which can be obtained from the Marantz Parts Department.



3-2. CARTRIDGE WIRE COLOR CODE

Before a cartridge is screwed into the shell, the small clips at the ends of the wires in the tone arm cartridge shell should be pushed onto their corresponding cartridge connection pins.

3-3-2. TECHNICAL ASSISTANCE

Inquiries regarding the operation and servicing of Marantz equipment should be directed to;

MARANTZ COMPANY, INC. TECHNICAL SERVICES DEPARTMENT P.O. BOX 577 CHATSWORTH, CALIFORNIA 91311 USA

TONE ARM CARTRIGES SHELL - WIRE COLOR CODE --

RIGHT CHANNEL HOT	RED
RIGHT CHANNEL GROUND	GREEN
LEFT CHANNEL HOT	WHITE
LEFT CHANNEL GROUND	BLUE

The cartridge or its accompanying technical sheet will identify the cartridge connection pins. It may be necessary to slightly compress the terminal clips with your fingers to make them fit snugly on the prongs of some cartridges.

3-3. REPLACEMENT PARTS/TECHNICAL ASSISTANCE

3-3-1. REPLACEMENT PARTS

Turntable replacement parts may be ordered by writing to;

MARANTZ COMPANY, INC. PARTS DEPARTMENT P.O. BOX 577 CHATSWORTH, CALIFORNIA 91311 USA

4. METHOD OF PARTS ADJUSTMENT

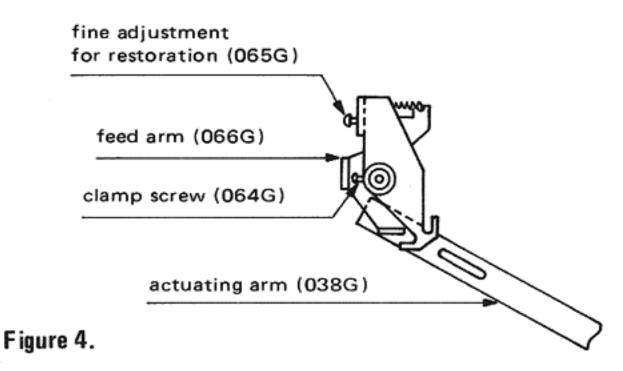
4-1. ADJUSTMENT OF TONE ARM STYLUS AUTO REJECT POSITION (Model 6110/6110 CT)

For adjustment of the auto reject point at the end of record play proceed as follows referencing Figure 4.

- When auto reject is delayed, turn the fine adjustment screw (065G) slightly in a counterclockwise direction. Refer to item 7-3. Chassis-Bottom View for fine adjustment screw location.
- When auto reject occurs too soon, turn the fine adjustment screw slightly in a clockwise direction.

If proper alignment cannot be obtained with the adjustment screw because of extreme deviation of the tone arm position, proceed as follows.

- Loosen the clamp screw (064G) holding the feed arm (066G).
- Adjust the clearance between the feed arm (066G) and actuating arm (038G).
- 3. Tighten the clamp screw (064G).
- 4. Repeat fine adjustment procedure as in steps 1 and 2.



4-2. HEIGHT ADJUSTMENT OF TONE ARM IN AUTO REJECT MODE (Model 6110/6110 CT)

4-3. MOTOR PULLEY HEIGHT ADJUSTMENT

In the event the motor pulley requires replacement make certain that the belt and the upper surface of the pulley, when the guide is positioned in the 33 R.P.M. mode, are at the same height and the belt and belt guide do not make contact.

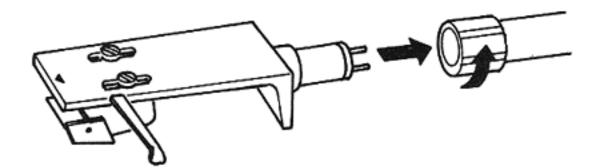


Figure 6.

4-4. TO ATTACH CARTRIDGE SHELL

Attach the cartridge shell (with cartridge) to the front end of the tone arm. As shown in Figure 6, turn the locking nut to secure the head shell in place. (For safety install the head shell with the stylus cover unremoved.)

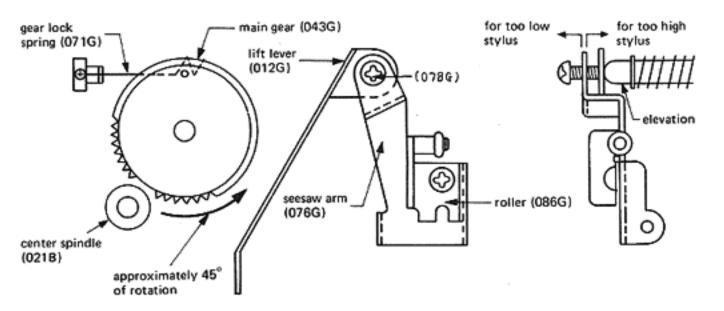
4-5. DUST COVER REPLACEMENT

- Lift dust cover to the open position. With unit facing forward, lift up and remove.
- Disassembly lock plates (024D and 020D) and install on new dust cover. Attach dust cover to unit in reverse sequence of step 1.

4-6. MOTOR REPLACEMENT

- 1. Remove the bottom cover (010D).
- Disconnect motor lead wires from 6-pin terminal strip (J002).

- 1. Move the tone arm from the arm rest holder.
- Put the tone arm onto the elevation stand (refer to the photograph).
- Turn the main gear (043G) around 45 degrees counterclockwise (see the line drawing below), at which the tone arm is lifted up.
- Adjust the screw (078G) at the end of the seesaw arm (076G) until the stylus is around 7 mm above the record disk surface, as illustrated below.
- 5. After seesaw arm adjustment, remove the turn table.
- Turn the main gear (043G) and mark its lock position clearly.





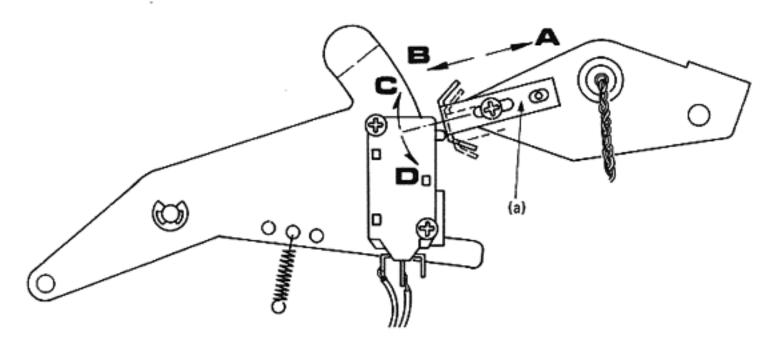
- (0002).
- Remove the E clips (122G), washers (123G), and grommets (121G) from motor mounting studs and remove motor.
- 4. Remove motor pulley.
- After replacement motor has been installed, make certain motor pulley is properly aligned (refer to item 4-3. for adjustment).

4-7. TONE ARM REPLACEMENT

- 1. Remove cartridge shell from tone arm.
- Remove the bottom cover (010D).
- Detach the six tone arm lead wires from 5-pin terminal strip (J001).
- Remove the feed arm assembly (N001) from the bottom of tone arm assembly by loosening the clamp screw (064G).
- Remove the three screws (005B) securing tone arm to wood case. Remove tone arm assembly.
- After the new tone arm has been installed make certain that the tone arm lead wires have been properly connected to the terminal strip (J001) and all tone arm adjustments are performed.

4-8. ADJUSTING THE POWER ON-OFF LEVER

If the Tone Arm was replaced, proceed as follows. First, put the Tone Arm onto the Arm Rest. Adjust the Power ON-OFF Lever (a) until its bent end is in contact with the end of the micro switch operating bar as shown in Figure 7. Misadjustment the Lever could result in a little shift of the Tone Arm when the Lever (a) turns the micro switch off.





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5. TROBLESHOOTING

ITEM	TROUBLE	PROBABLE CAUSE	REPAIR ACTION					
1	Tone arm set in the "PLAY" position, but turntable does not rotate.	sition, but turntable does not no current supplied to motor.						
		 Broken solder connection. Motor coil burned out. 						
2	REJECT lever is pulled to "REJECT", but tone arm does not return. (Model 6110/6110 CT)	 Actuating arm (038G) is not functioning. 	 Check transmission mechanism related to cut-lever (031G), reject spring (108G) and REJECT lever (012B). 					
		2. Gear meshing is defective.	 Check operational form of the clutch gear (049G, 050G). Check the projection of the turntable gear (021B). 					
3	Upon completion of record play, tone arm does not return to rest position. (Model 6110/6110 CT)	 Switch (S001) position discrepancy. 	1. Confirm switch (S001) position.					
4	Tone arm returns during play. (Model 6110/6110 CT)	 Discrepancy in feed arm (006G) position (toward turntable center). 	 Adjust feed arm (066G) position. 					
5	Excessive noise at Auto-Return time. (Model 6110/6110 CT)	 Poor meshing between turntable gear (024B) and main gear (043G). 	1. Inspect main gear (043G).					
		 Insufficient shifting of clutch gear, or deformation of profile. 	 Inspect turntable gear (021B). Check distance between main gear (043G) center and turn- table axis (021B). 					
6	Tone arm stylus scratches record surface at Auto-Return time. (Model 6110/6110 CT)	1. Stylus height insufficient.	 Adjust by adjustment screw of seesaw arm (0769). 					
7	No electrical output from Turn- table.	 Insufficient soldering of Tone arm lead wire contact. 	 Inspect soldered contacts (N001), and (J001) on terminal strips. Inspect circuitry for continuity. Replace cartridge. 					
		 Poor continuity. Poor cartridge. 						
8	Cueing lever is "UP" but tone arm does not rise.	1. Lift lever is defective.	 Refer to item 4-2 of "Method of Parts Adjustment" section. 					

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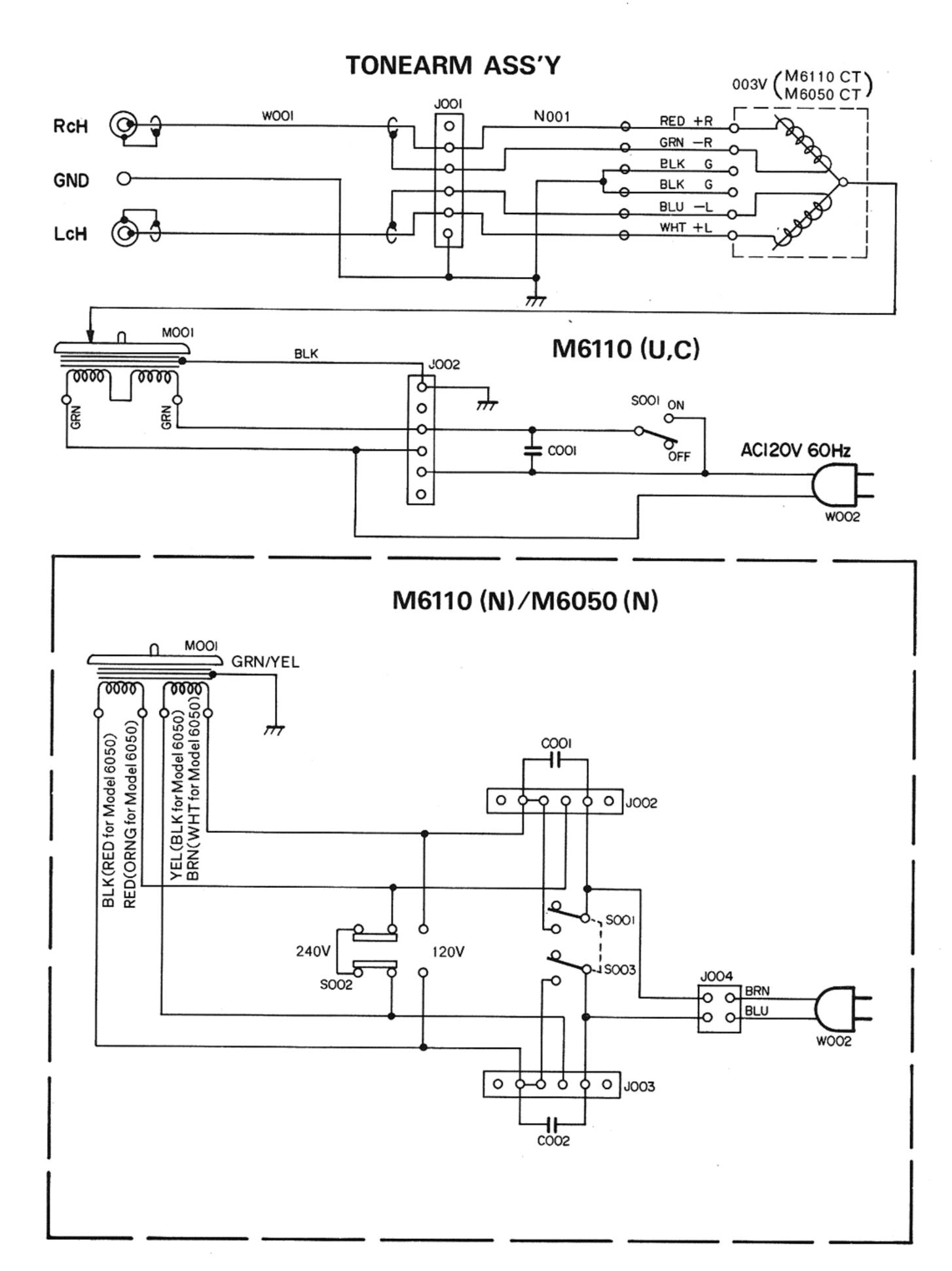
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6. DIAGRAM

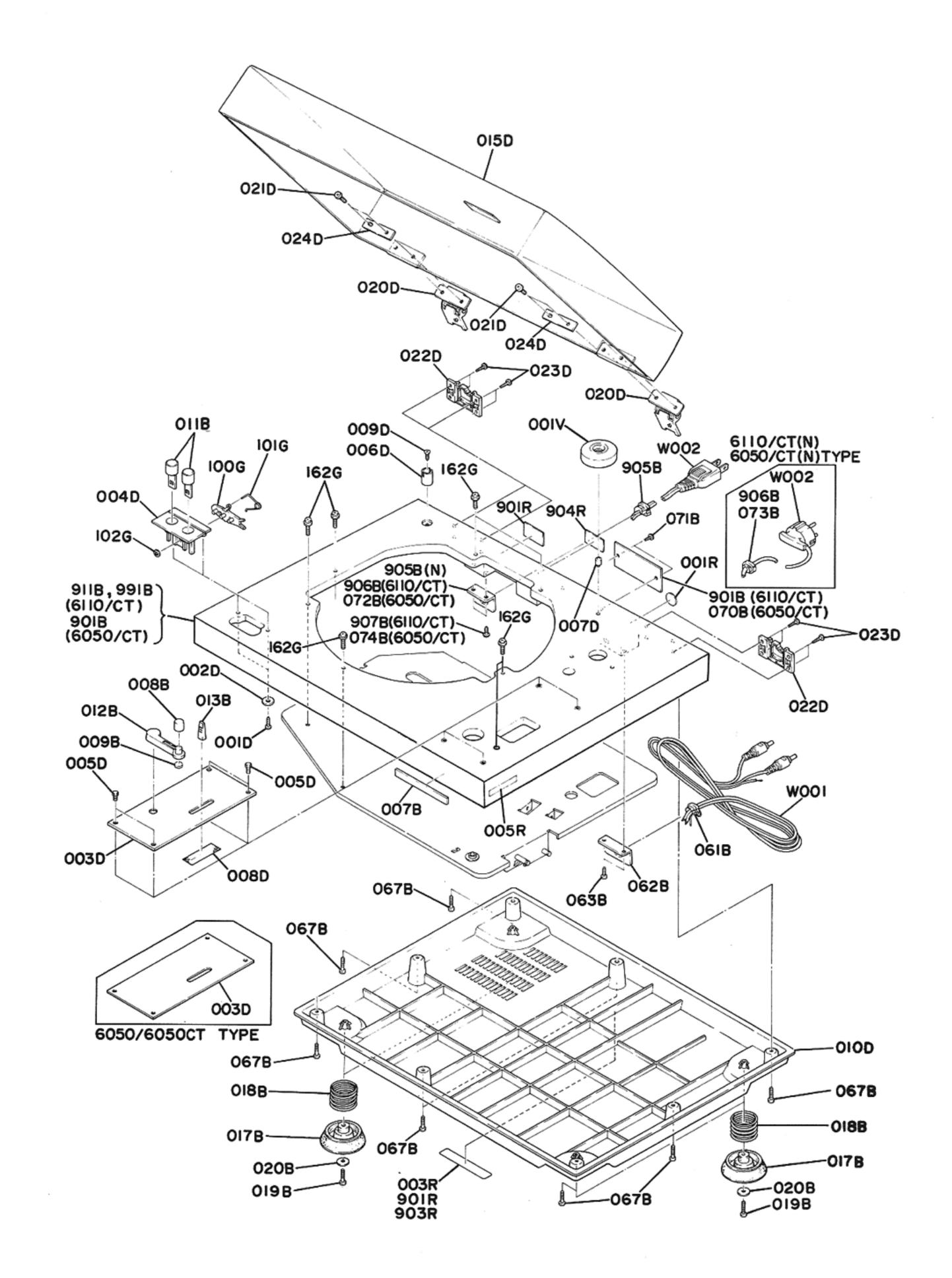
6-1. SCHEMATIC DIAGRAM



7. EXPLODED VIEWS/PARTS LIST

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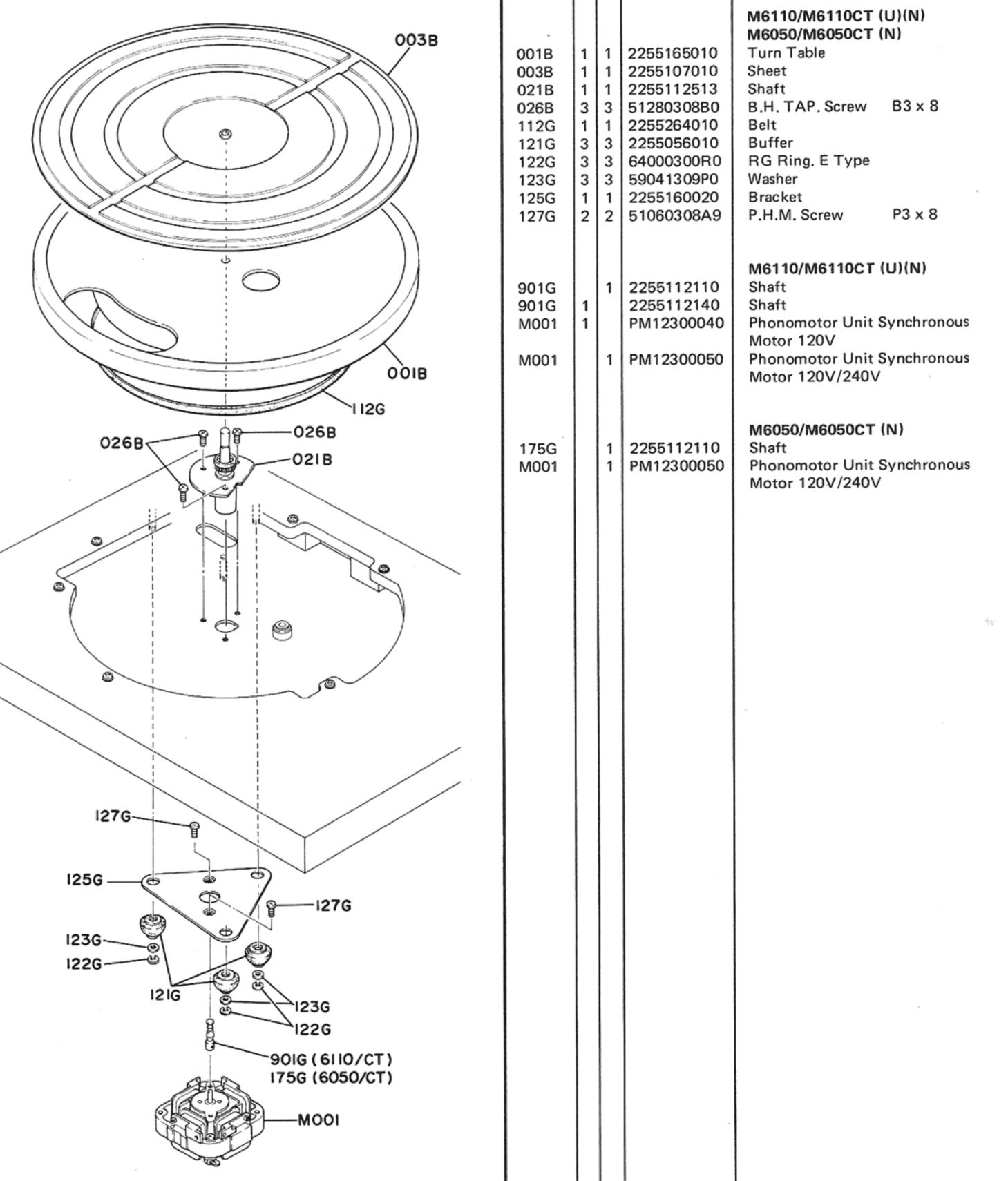
7-1. [C01-99] WOOD CASE, COVERS AND GENERAL PARTS



• (U) for U.S.A.

• (N) for Europe

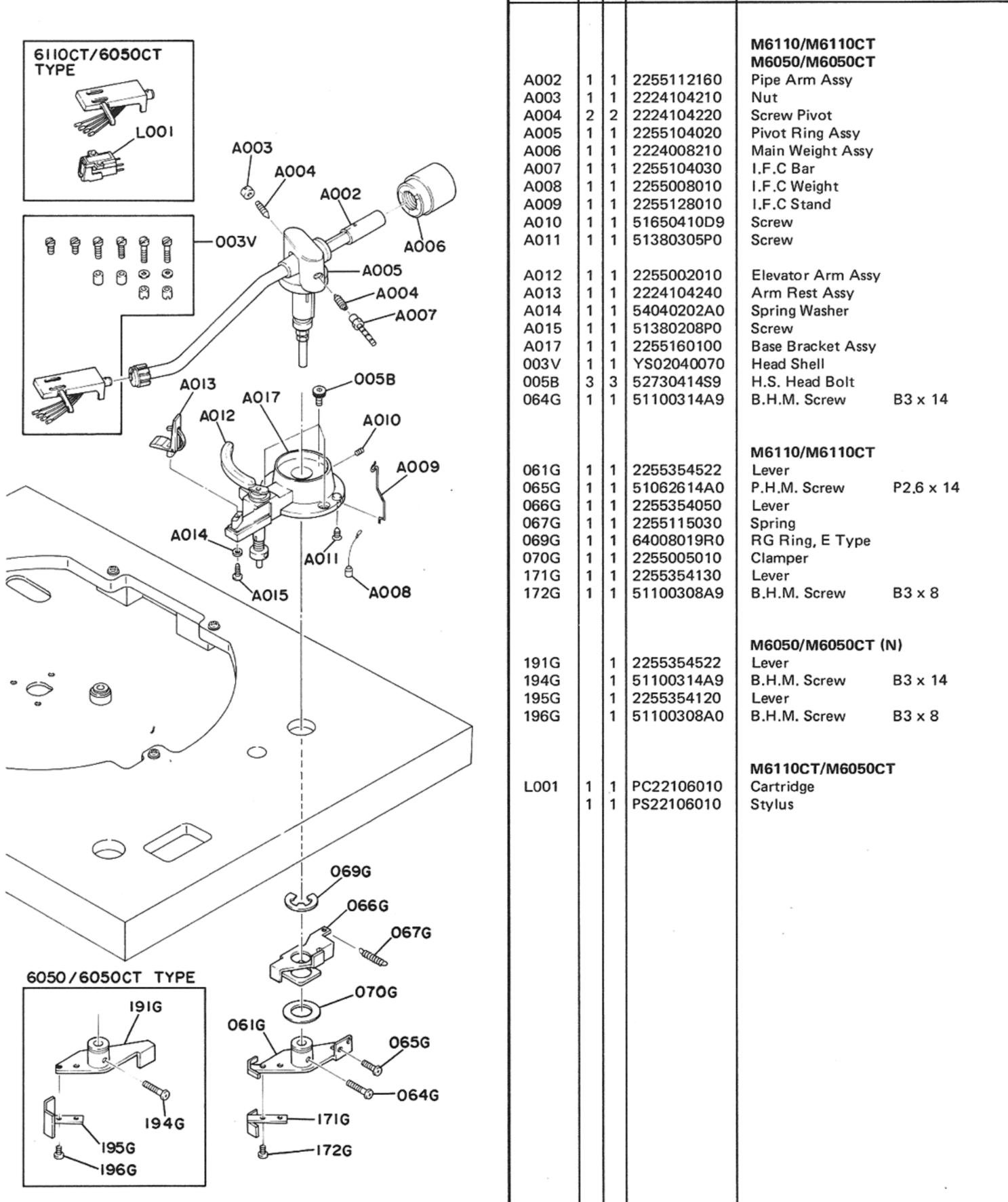
REF. DESIG.		TY	PART NO.	DESCRIPTION	REF. DESIG.		TY		DESCRIPTION
				M6110/M6110CT (U)(N)					M6110/M6110CT (U)(N) M6050/M6050CT (N)
A	1		2255064400	Case Assembly				0000054040	
A1	1		2255064410	Case Assembly Silver	007B	1		2988251013	Badge
003D	1		2255063014	Escutcheon	011B	2		2255154012	Knob
006D	1		2939104020	Retainer	013B	1		2255154020	Knob
008D	1	1	2255303010	Mask	017B	4	4	2224057010	Leg
009D	1	1	51543113S9	F.H. Wood Screw	018B	4	4	2224115030	Spring
022D	2	2	2256160150	Bracket	020B	4	4	54110149A0	Flat Washer L
023D	8	8	51522713S0	R.H. Wood Screw	061B	1	1	1455259070	Bushing
071B	2	2	51770308B0	Screw	062B	1	1	2256160123	Bracket
					063B	2	2	51523113A0	R.H. Wood Screw
901B	1		2255265010	Indicator	067B	8	8	51523113A0	R.H. Wood Screw
901B		1	2255265033	Indicator					
911B	1	.	2255064015	Case, Wood	001D	2	2	51280308B0	B.H. TAP.Screw B3 x 8
911B	Ι.	1	2255064024	Case, Silver	002D	2	2	54110149A0	Flat Washer L
991B			2255064024	Case, Onver	004D	1		2255064032	Case (45, 33 Change Case)
9916		'	2255004015	Case	005D		4	52014099J0	H. Head Bolt
					003D	1		2939259020	Bushing
					100G			2255354110	Lever
-			0004004400	M6056/M6050CT (N)	100G			2255115010	Spring
A		11	2261064400	Case Assembly Brown					
A1		1	2261064410	Case Assembly Silver	102G	1		6402030000	RG Ring, CS Type
003D		1	2261063010	Escutcheon	162G	7	7	51260316B0	B.H. TAP. Screw B3 x 16
006D		1	2939104020	Retainer					
008D		1	2255303010	Mask	901R		2	3889861010	Label
009D		1	51543113A0	F.H. Wood Screw	904R		1	2255861040	Label
022D		2	2256160150	Bracket	001V	1	1	2939104030	Retainer
023D		8	51522713S0	R.H. Wood Screw	W001	1	1	YB01000060	Connective Cord
070B		1	2261265010	Indicator	W002		1	YC02400310	AC Power Cord
071B		2	51770308B0	Screw					
0/10		٤	0177000000						
0010		1	2255064015	Case, Brown					M6110/M6110CT (U)(N)
901B		1			С	1	1	2255354400	Lever Assembly
901B		'	2255064024	Case, Silver	008B	1		2255154030	Knob
					008B			2255154030	Spacer
				M6110/M6110CT (U)(N)	012B	1	1'	2255354010	Lever
÷				M6050/M6050CT (N)	0.100			5400004000	DILL TAD Commun. D2 v 16
В	1	1	2224053400	Dust Cover Assembly	019B	4	4	51300316B0	P.H. TAP. Screw P3 x 16
015D	1	1	2224053510	Cover	905B	11		1455259030	Bushing
020D	2	2	2224153510	Hinge	905B		1	2256160170	Bracket
021D	4	4	51100410S9	B.H.M. Screw B4 x 10	906B		1	1455259130	Bushing
024D	2	2	2224160260	Bracket	906B	1		2256160110	Bracket
					907B	2	2	51523113A0	R.H. Wood Screw
					001R	1		9511101060	Label
					003R	1		3889861010	Label
	1				005R	1		2818861010	Label
					903R	1	1	2882861020	Label
					W002	1		YC01900040	A.C. Power Cord
					1002	1		100100040	
					1				M6050/M6050CT (N)
					0405			E120021000	
					019B		4	51300310B0	
					072B		11	2256160170	Bracket
				· · ·	073B		1	1455259130	Bushing
					074B		2	51523113A0	R.H. Wood Screw
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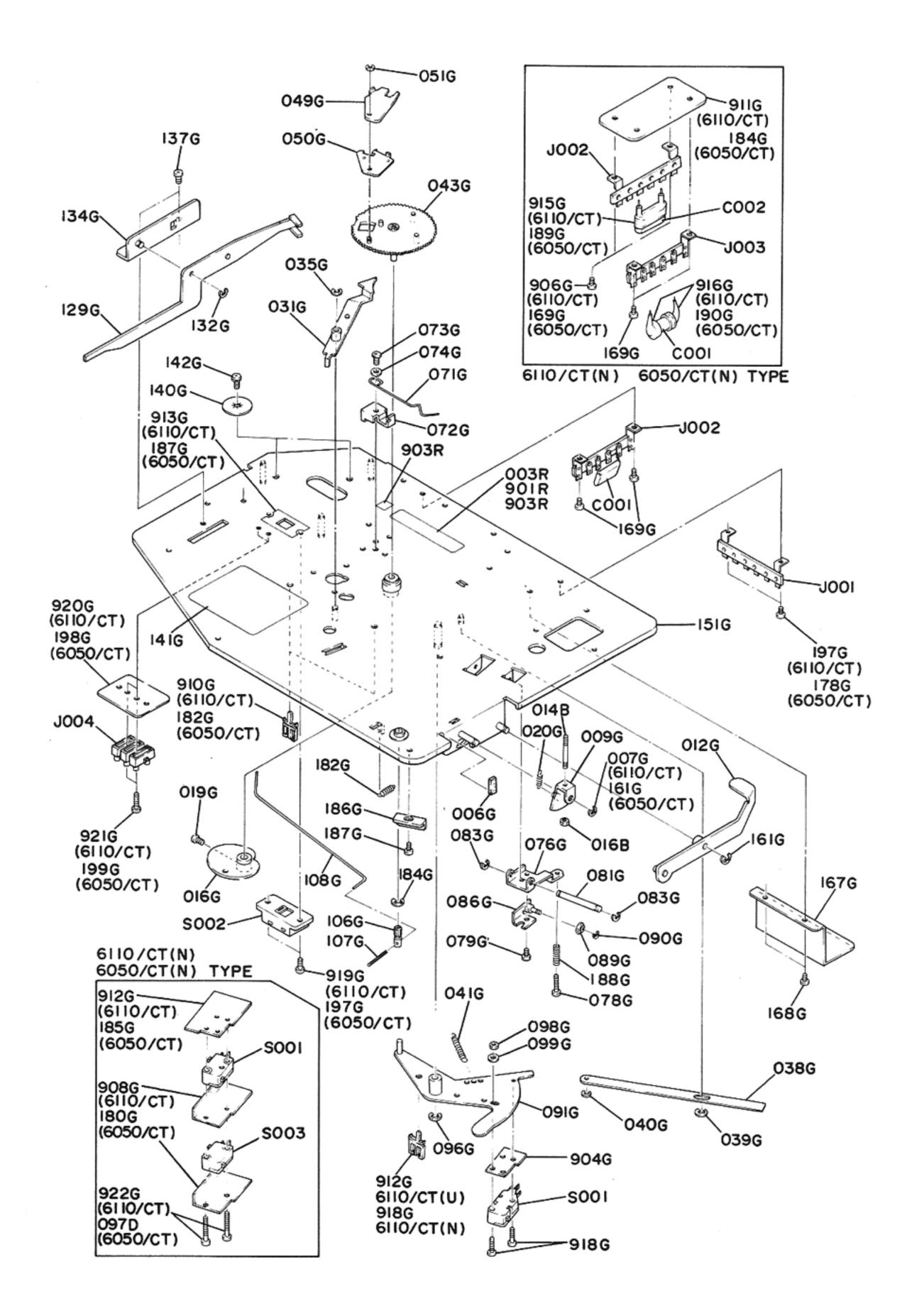
REF.	۵	TΥ	PART NO.	DESCRIPTION
DESIG.	υ	Ν		
001B 003B 021B 026B 112G 121G 122G 123G 125G 127G	1 1 3 1 3 3 1 2	1 1 1 3 1 3 3 3 1 2	2255165010 2255107010 2255112513 51280308B0 2255264010 2255056010 64000300R0 59041309P0 2255160020 51060308A9	M6110/M6110CT (U)(N) M6050/M6050CT (N) Turn Table Sheet Shaft B.H. TAP. Screw B3 x 8 Belt Buffer RG Ring. E Type Washer Bracket P.H.M. Screw P3 x 8
901G 901G M001 M001	1	1	2255112110 2255112140 PM12300040 PM12300050	M6110/M6110CT (U)(N) Shaft Shaft Phonomotor Unit Synchronous Motor 120V Phonomotor Unit Synchronous Motor 120V/240V
175G M001		1	2255112110 PM12300050	M6050/M6050CT (N) Shaft Phonomotor Unit Synchronous Motor 120V/240V
				41

7-3. [P02-99] TONE ARM

• (U) for U.S.A. • (N) for Europe



REF.	Q	TΥ	PART NO.	DESCRIPTION	
DESIG.	U	Ν	FAILING.		
				M6110/M6110CT	
				M6050/M6050CT	
A002	1	1	2255112160	Pipe Arm Assy	
A003	1	1	2224104210	Nut	
A004	2	2	2224104220	Screw Pivot	
A005	1	1	2255104020	Pivot Ring Assy	
A006	1	1	2224008210	Main Weight Assy	
A007	1	1	2255104030	I.F.C Bar	
A008	1	1	2255008010	I.F.C Weight	
A009	1	1	2255128010	I.F.C Stand	
A010	1	1	51650410D9	Screw	
A011	1	1	51380305P0	Screw	
A012	1	1	2255002010	Elevator Arm Assy	
A013	1	1	2224104240	Arm Rest Assy	
A014	1	1	54040202A0	Spring Washer	
A015	1	1	51380208P0	Screw	
A017	1	1	2255160100	Base Bracket Assy	
003V	1	1	YS02040070	Head Shell	
005B	3	3		H.S. Head Bolt	
064G	1	1	51100314A9	B.H.M. Screw B3 x 14	
				M6110/M6110CT	
061G	1	1	2255354522	Lever	
065G	1	1	51062614A0	P.H.M. Screw P2.6 x 14	ŧ
066G	1		2255354050	Lever	
067G	1	1	2255115030	Spring	
069G	1	1	64008019R0 2255005010	RG Ring, E Type	
070G 171G	1	1	2255354130	Clamper Lever	
172G		1	51100308A9	B.H.M. Screw B3 x 8	
1720	'	'	0110000049	D.11.11. 0016W D0 X 0	
				M6050/M6050CT (N)	
191G		1	2255354522	Lever	
194G		1	51100314A9	B.H.M. Screw B3 x 14	



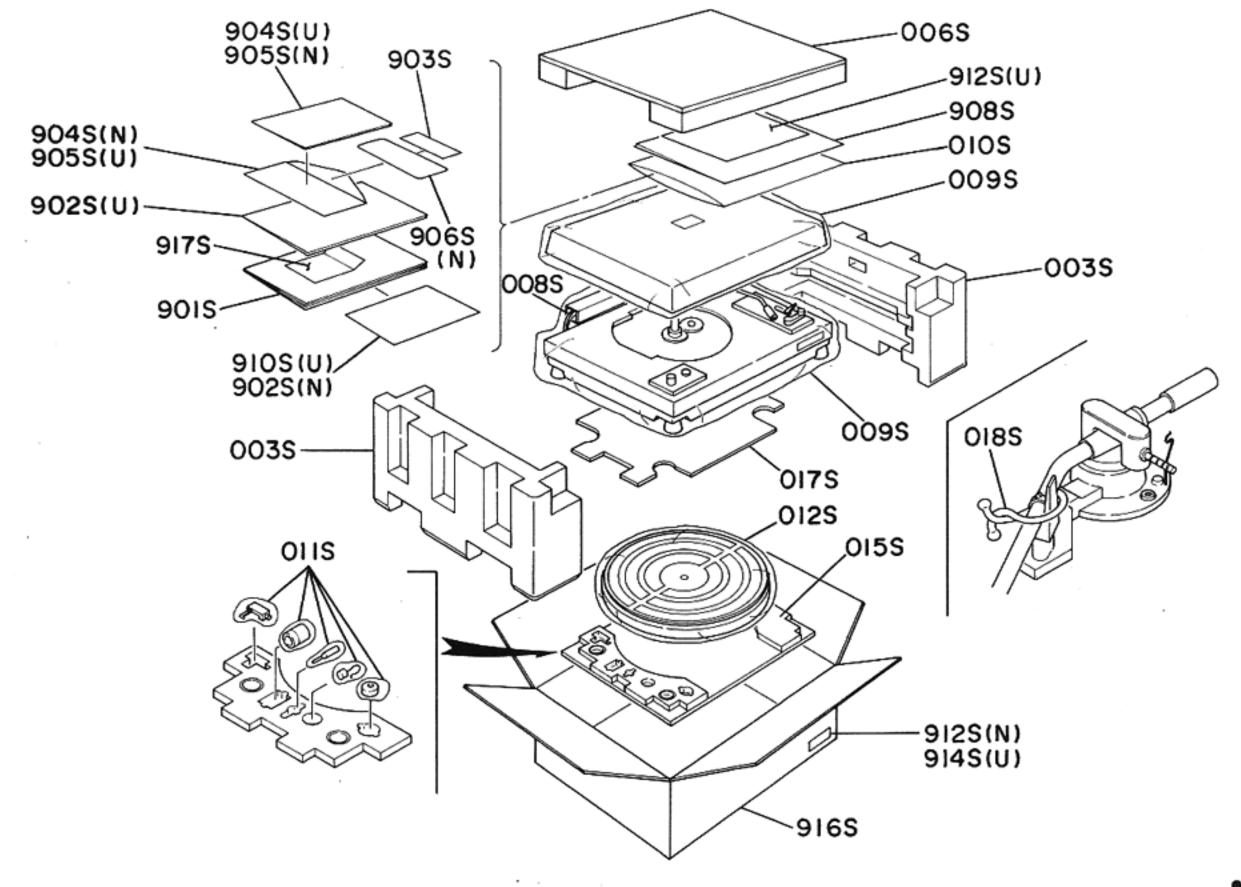
(U) for U.S.A.
(N) for Europe

DEE	0	ТΥ			REF.	Q	ΤY		
REF. DESIG.		N	PART NO.	DESCRIPTION	DESIG.		N	PART NO.	DESCRIPTION
	F	–				Ť	1		
				M6110/M6110CT (U)(N)	188G	1	1	4380115090	Spring
				M6050/M6050CT (N)	197G	2	2	51280308B0	B.H. TAP. Screw B3 x 8
014B		1	2255112080	Shaft	904G	1		2255120022	Insulator
016B	· ·	1	53110303A9	Hexagon Nut	906G		2	51280306B0	B.H. TAP. Screw B3 x 6
009G		1	2255054522	Cam	908G		2	2256120060 2886005040	Insulator
012G		1	2255354550 2255115060	Lever Spring	910G 911G	12	2	2255120010	Clamper Insulator
020G 129G			2255354510	Lever	912G			2255120010	Insulator
132G			64000300R0	RG Ring, E Type	912G	1	1.	2886005040	Clamper
134G	1 ·		2255160520	Bracket	913G	Ι.	1	2255861030	Label
137G	2		51280308B0	B.H. TAP. Screw B3 x 8			.		
140G	2	2	2255861010	Label	915G		1	2255120030	Insulator
					916G		2	2970120030	Insulator
142G	2	2	51440408Y9	L. Washer Screw P4 x 8	918G	2		51100316A9	B.H.M. Screw B3 x 16
167G	1	1	2255109010	Shield	918G		1	2886005040	Clamper
168G	2	2	51280306B0	B.H. TAP. Screw B3 x 6	919G	2	2	51280308B0	B.H. TAP. Screw B3 x 8
					920G		1	4113120010	Insulator
S002	1		SS02020460	Voltage Selector Switch	921G	2	2	51280316B0	B.H. TAP. Screw B3 x 16
J001	1	1	YL01060030	Terminal 6P Lug	922G		2	50060330B9	B.H.M. Screw B3 x 30
					003R	1		3889861010	Label
				M6110/M6110CT (U)(N)	901R			3889861010	Label
0000	1	1	3358118080	Spacer	903R		1	2882861020	Label
006G 007G			64000300R0	RG Ring, E Type	S001		1	SM01020090	Micro Power Switch
016G	· ·		2255054510	Cam	\$001 \$001	1	1'	SM01020050	Micro Power Switch
019G	1 ·	1	51100310A9	B.H.M Screw B3 x 10	S003	1.	1	SM01020090	Micro Power Switch
031G		1	2255354543	Lever	C001	1	1.	DF17473600	Film Cap 0.047µF ±20%
035G		1	64002500R0	RG Ring, E Type	C001		1	D007473540	Oil Paper Cap 0.47µF ±20%
038G	1	1	2255354080	Lever	C002		1	DF17473580	Film Cap 0.47µF ±20%
039G	1	1	64000300R0	RG Ring, E Type	J002	1		YL01060030	Terminal 6P Lug
040G	1	1	64002500R0	RG Ring, E Type	J002		1	YL01060080	Terminal 6P Lug
041G	1	1	2255115040	Spring	J003		1	YL01060080	Terminal 6P Lug
									MCOED/MCOEDOT (N)
043G	1	1	2255058510	Gear	0070			50000000000	M6050/M6050CT (N)
049G	1	1	2255061010	Clutch	097D		2	50060330B9	B.H.M. Screw B3 x 30
050G		1	2255061020	Clutch	151G		1	2261105512 64000300R0	Chassis RG Ring, E Type
051G		1	64002500R0 2255115020	RG Ring, E Type Spring	161G 169G		2	51280306B0	B.H. TAP. Screw B3 x 6
071G 072G	1		2255160030	Bracket	178G		2	51280306B0	B.H. TAP. Screw B3 x 6
072G			5128031480	B.H. TAP. Screw B3 x 14	180G		2	2224120010	Insulator
074G			54020301A0	Washer	182G		2	2886005030	Clamper
076G	li		2255104013	Retainer	184G		1	2255120010	Insulator
078G	1		51060308A9	P.H.M Screw P3 x 8	185G		1	2255120022	Insulator
					187G		1	2255861030	Label
079G	1	1	51282605B0	B.H.M Screw B2.6 x 5					
081G	1		2255112150	Shaft	189G		1	2255120030	Insulator
083G	2		64002500R0	RG Ring, E Type	190G		2	2970120030	Insulator
086G	1	1	2255160530	Bracket	197G		2	51280308B0	B.H. TAP. Screw B3 x 8
089G	1	1	2255358010	Roller	198G		1	4113120010	Insulator
090G	1 ·	1		RG Ring, E Type	199G		2	51280316B0	B.H. TAP. Screw B3 x 16
091G		1	2255354530	Lever	901R			3889861010	Label
096G	1	1	64000400R0 53110303B9	RG Ring, E Type Hexagon Nut	903R		1	2882861020	Label
098G 099G				Flat Washer P	S001		1	SM01020090	Micro Power Switch
0350	1'	1'	5402000140		S001			SM01020090	Micro Power Switch
106G	1	1	2255112040	Shaft	C001		li	D007473540	Oil Paper Cap 0.47µF ±20%
107G	1	1	2255254070	Pin	C002		li	DF17473580	Film Cap 0.47μ F ±20%
108G	1	1	2255125013	Joint	J002		1	YL01060080	Terminal 6P Lug
141G	1	1	2255861020	Label	J003		1	YL01060080	Terminal 6P Lug
151G	1	1	2255105515	Chassis					
161G	1.	1	64000300R0	RG Ring, E Type					
169G		1	51280306B0	B.H. TAP. Screw B3 x 6					
182G	1	1		Spring					
184G	1	1	64000400R0	RG Ring, E Type					
186G			2255114023	Stopper B.H. TAP. Screw B3 x 6					
187G	11		51280306N0	B.H. TAP. Screw B3 x 6					
	-								

DEE	0'	ТΥ	I		REF.	0	ΤY		
REF. DESIG.		N	PART NO.	DESCRIPTION	DESIG.		N		DESCRIPTION
	۲					ť	1		
				M6110/M6110CT (U)(N)	188G	1	1	4380115090	Spring
				M6050/M6050CT (N)	197G	2	2	51280308B0	B.H. TAP. Screw B3 x 8
014B	1	1	2255112080	Shaft	904G	1		2255120022	Insulator
016B	1	1	53110303A9	Hexagon Nut	906G		2	51280306B0	B.H. TAP. Screw B3 x 6
009G		1	2255054522	Cam	908G		2	2256120060	Insulator
012G		1	2255354550	Lever	910G	2	2	2886005040 2255120010	Clamper Insulator
020G		1	2255115060 2255354510	Spring Lever	911G 912G			2255120010	Insulator
129G 132G		1	64000300R0	RG Ring, E Type	912G	1	1'	2886005040	Clamper
134G		1	2255160520	Bracket	913G	1.	1	2255861030	Label
137G	2	2	51280308B0	B.H. TAP. Screw B3 x 8			1.	2200001000	20001
140G	$\overline{2}$	2	2255861010	Label	915G		1	2255120030	Insulator
					916G		2	2970120030	Insulator
142G	2	2	51440408Y9	L. Washer Screw P4 x 8	918G	2		51100316A9	B.H.M. Screw B3 x 16
167G	1	1	2255109010	Shield	918G		1	2886005040	Clamper
168G	2	2	51280306B0	B.H. TAP. Screw B3 x 6	919G	2	2	51280308B0	B.H. TAP. Screw B3 x 8
					920G	1	1	4113120010	Insulator
S002	1		SS02020460	Voltage Selector Switch	921G	2	2	51280316B0	B.H. TAP. Screw B3 x 16
J001	1	1	YL01060030	Terminal 6P Lug	922G		2	50060330B9	B.H.M. Screw B3 x 30
					003R	1		3889861010	Label
					901R		1	3889861010	Label
			0070440000	M6110/M6110CT (U)(N)	903R		1	2882861020	Label
006G	1		3358118080	Spacer				01404000000	Minut Davies Curitate
007G	1	1	64000300R0	RG Ring, E Type	S001		11	SM01020090	Micro Power Switch
016G	1		2255054510	Cam B.H.M Screw B3 x 10	S001	1		SM01020150	Micro Power Switch
019G	1	· ·	51100310A9		S003		11	SM01020090	Micro Power Switch Film Cap 0.047µF ±20%
031G	1	· ·	2255354543	Lever	C001	1	1	DF17473600	Film Cap 0.047µF ±20% Oil Paper Cap 0.47µF ±20%
035G			64002500R0 2255354080	RG Ring, E Type Lever	C001 C002			DO07473540 DF17473580	Film Cap 0.47μ F ±20%
038G			64000300R0	RG Ring, E Type	J002	1	1'	YL01060030	Terminal 6P Lug
039G 040G			64002500R0	RG Ring, E Type	J002	1'		YL01060080	Terminal 6P Lug
040G		1 ·		Spring	J002			YL01060080	Terminal 6P Lug
0410	1.	1.	22,00110040	- Cpring	3000		Ι.		
043G	1	1	2255058510	Gear					M6050/M6050CT (N)
049G	li	1	2255061010	Clutch	097D		2	50060330B9	B.H.M. Screw B3 x 30
050G	1	1	2255061020	Clutch	151G		1	2261105512	Chassis
051G	1	1	64002500R0	RG Ring, E Type	161G		2	64000300R0	RG Ring, E Type
071G	1	1	2255115020	Spring	169G		2	51280306B0	B.H. TAP. Screw B3 x 6
072G	1	1	2255160030	Bracket	178G		2	51280306B0	B.H. TAP. Screw B3 x 6
073G	1	1	5128031480	B.H. TAP. Screw B3 x 14	180G		2	2224120010	Insulator
074G	1	1	54020301A0	Washer	182G		2	2886005030	Clamper
076G	1	1	2255104013	Retainer	184G		1	2255120010	Insulator
078G	1	1	51060308A9	P.H.M Screw P3 x 8	185G		1	2255120022	Insulator
					187G		1	2255861030	Label
079G	1		51282605B0	B.H.M Screw B2.6 x 5				0055400000	
081G	1		2255112150	Shaft	189G		1	2255120030	Insulator
083G	2		64002500R0	RG Ring, E Type	190G		2	2970120030	Insulator
086G	1	1 ·	2255160530	Bracket	197G		2	51280308B0	B.H. TAP. Screw B3 x 8
089G			2255358010	Roller BC Bing E Type	198G			4113120010	Insulator B.H. TAP. Screw B3 x 16
090G	1	1.	64000200R0	RG Ring, E Type	199G		12	51280316B0	
091G	1		2255354530	Lever	901R			3889861010	Label
096G			64000400R0	RG Ring, E Type	903R		11	2882861020	Label
098G			53110303B9 54020301A0	Hexagon Nut Flat Washer P	S001		1	SM01020090	Micro Power Switch
099G	1'	1'	5402030TA0		S001			SM01020090	Micro Power Switch
106G	1	1	2255112040	Shaft	C001	1	1	D007473540	Oil Paper Cap 0.47µF ±20%
100G	1		2255254070	Pin	C001			DF17473580	Film Cap 0.47μ F ±20%
107G	1		2255125013	Joint	J002			YL01060080	Terminal 6P Lug
141G		1	2255861020	Label	J003		1	YL01060080	Terminal 6P Lug
151G	1	11	2255105515	Chassis			1		
161G	li	11	64000300R0	RG Ring, E Type					
169G	1.	1 ·	51280306B0	B.H. TAP. Screw B3 x 6					
182G	-	1	4367115280	Spring					
184G	1	1	64000400R0	RG Ring, E Type					
186G	1	1	2255114023	Stopper					
187G	1	1	51280306N0	B.H. TAP. Screw B3 x 6					
		1							

.

8-5. [H01-99] PACKING MATERIALS



• (U) for U.S.A.

• (N) for Europe

REF.	Q	ТΥ	PART NO.	DESCRIPTION	REF.	Q	ΤY	PART NO.	DESCRIPTION
DESIG.	υ	Ν	PART NO.	DESCRIPTION	DESIG.	U	N	PART NO.	DESCRIPTION
						Τ			
				MG110/MG1100T (UV/NI)	906S		1	9630000180	Guarantee Card
				M6110/M6110CT (U)(N)	908S	11	Ι.	2255851060	Instructions
0000			0055000040	M6050/M6050CT (N)	908S		1	2818851140	Instructions
0035	2	2	2255803012	Partitioner	910S	1		2255851020	Instructions
006S	1		2255807022	Reinforcing	910S		1	9560000043	Hang Tag
0085		2	2864804010	Sleeve	912S	1		2818851040	Instructions
0095	2	2	9014543380	Polyethy Bag	912S		3	9523015130	Serial No. Card
010S	1	1	9013025010	Polyethy Bag	914S	3		9522815010	Serial No. Card
011S	5	5	9010510010	Polyethy Bag	916S	1	1	2255801010	Packing Case
012S	1	1	9013540010	Polyethy Bag	917S	1		2225813010	Envelope
015S	1	1	2255803510	Partitioner					
017S	1	1	2255803030	Partitioner					
018S	1	1	2256005050	Clamper					M6050/M6050CT
					901S		1	2261851310	Instructions
					9025		1	2255851030	Instructions
					9035		1	2255851070	Instructions
					904S		1	2818813010	Envelope
				M6110/M6110CT	9055		1	2818851120	Instructions
901S	1		2255851010	Instructions	906S		1	9630000180	Guarantee Card
901S		1	2255851310	Instructions	9085		1	2818851140	Instructions
902S		1	2255851030	Instructions	910S		1	9560000043	Hang Tag
902S	1		2818854020	Guarantee Card	912S		3	9523015130	Serial No. Card
903S		1	2255851070	Instructions	916S		1	2261801010	Packing Case
9035	1		2577854010	Guarantee Card					
904S	1		2577851020	Instructions					
904S		1	2818813010	Envelope	(1110				
905S	1		2577813010	Envelope	(wo	1-99	"	Assembly and	Wiring
905S		1	2818851120	Instructions	(то	1-99	,	Adjustment	
								-	
					(X0	1-00)	Correction	

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