SERVICE BULLETIN		Date:	17-Mar2004	Model: DV110/N1S
		Page:	1 / 2	REF.NBR: MZ04-031
		Subject:		
Circulation:	Application:	By crack of Laser Pickup slide shaft, Pickup stops moving and cannot playback the Disc.  Int.ref:		
x for information customer complaint in case of service mandatory	See below			

## [REASONS]

The part defect of the Laser Pickup slide shaft. (It occurs only in specific serial number because defective plastic part mixing.)

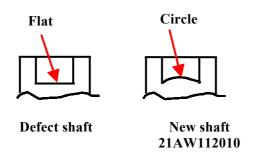
# [SOLUTION]

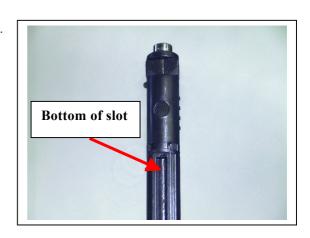
1) Replace the Laser Pickup slide shaft of Loader Assy.

This work is the same as DV4300 (SERVICE BULLETIN REF.NBR: MZ04-016).

As for the details, Please see page 2/2.

Difference of a shaft, the bottom form of slot is different.





### [NECESSARY PART]

- 1) Part no. 21AW112010 (NEW Laser Pickup slide shaft)
- 2) Part no. \***G75400000** (FLOIL G754 KANTO KASEI LTD.)

#### [REMARKS]

With the Unit which has returned from the customer by repair, the following serial number replace the Laser Pickup slide shaft.

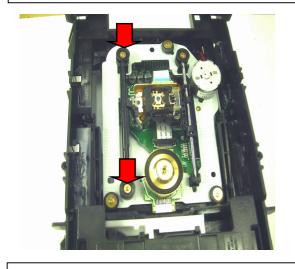
This problem apply to following serial number

This problem a	ippry to ronowing scriai number	
DV110/N1S	MZ000308000382 to MZ000308000681	300sets
	MZ000314000682 to MZ000314001031	350sets
	MZ000320001032 to MZ000320001564	533sets
	MZ000323001565 to MZ000323002044	480sets
	MZ000332002045 to MZ000332002349	305sets
	T/T	1968sets

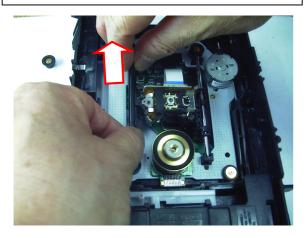
- 1. Open the disc tray.
- 2. Remove 2 screws.
- 3. Push 2 hooks to inside and remove the cover.



4.Remove 2 screws and remove plastic ring.



5. the Laser Pickup slide shaft is lifted to the upside and remove it



6.Grease is applied to the New Laser Pickup slide shaft

Grease (FLOIL G754) is applied to both sides of shaft.

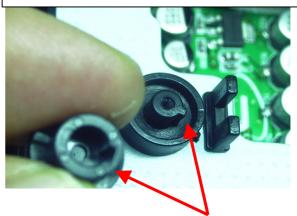
When Pickup moves, grease is thinly applied so that it may not collect.

Range of apply grease.

7. Attach the New Laser Pickup slide shaft



8. Attach Plastic ring and screws



Set projection and a slot

9. Attach the cover

#### 10. Check method.

The outermost circumference of the normal Disc can be played.