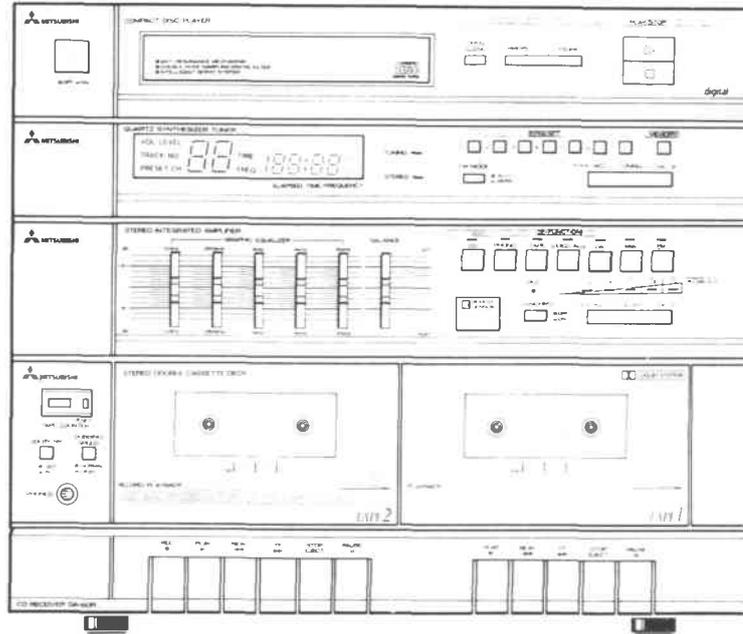


SERVICE MANUAL  
**CD RECEIVER**  
MODEL DA-60R



**CONTENTS**

SPECIFICATIONS . . . . .	2	WIRING DIAGRAM . . . . .	23
TO SERVICE PERSONNEL . . . . .	3	SCHEMATIC DIAGRAM . . . . .	25
FRONT PANEL TERMINOLOGY AND FUNCTIONS. . . . .	4	PRINTED CIRCUIT BOARDS. . . . .	37
FUNCTIONS OF REMOTE CONTROL UNIT . . . . .	6	EXPLODED VIEW OF CABINET . . . . .	56
DISASSEMBLY PROCEDURE . . . . .	7	PARTS LIST (CABINET) . . . . .	57
TUNER SECTION ADJUSTMENTS. . . . .	11	EXPLODED VIEW OF MECHANISM (TAPE DECK). . . . .	58
TAPE DECK SECTION ADJUSTMENTS. . . . .	14	PARTS LIST (TAPE DECK MECHANISM) . . . . .	59
CD SECTION ADJUSTMENTS . . . . .	17	EXPLODED VIEW OF MECHANISM (CD) . . . . .	60
INTERNAL DIAGRAMS AND PINOUT OF INTEGRATED CIRCUITS. . . . .	19	PARTS LIST (CD MECHANISM) . . . . .	61
BLOCK DIAGRAM. . . . .	21	PARTS LIST . . . . .	62
		PACKING INSTRUCTIONS . . . . .	67



## SPECIFICATIONS

## AMPLIFIER SECTION

**Min. RMS POWER OUTPUT**  
35 watts per channel, min. RMS, both channels driven into 8 ohms at 1 kHz with no more than 0.5 % total harmonic distortion.

**INPUT SENSITIVITY**  
PHONO 2.5 mV/50k ohms  
VIDEO/AUX 150 mV/50k ohms

**GRAPHIC EQUALIZER**  
63 Hz ±10 dB  
250 Hz ±10 dB  
1 kHz ±10 dB  
4 kHz ±10 dB  
16 kHz ±10 dB

## TUNER SECTION

**FREQUENCY RANGES**  
FM 87.50 – 108.00 MHz (50 kHz step)  
MW 522 – 1620 kHz (9 kHz step)  
LW 155 – 353 kHz (9 kHz step)

**USABLE SENSITIVITY**  
FM 12 dBf (1.1  $\mu$ V – 75 ohms)  
MW 300  $\mu$ V/m  
LW 700  $\mu$ V/m

**SIGNAL-TO-NOISE RATIO**  
FM 78 dB  
MW 50 dB

**STEREO SEPARATION**  
FM (1 kHz) 35 dB

## CASSETTE DECK SECTION

**TYPE** 4-track, 2-channel stereo

**TAPE SPEED** 4.75 cm/sec (1.7/8 ips)

**HEAD MATERIAL**  
TAPE 1 PLAY Hard permalloy  
TAPE 2 REC/PLAY Hard permalloy  
TAPE 2 ERASE Ferrite

**MOTOR** DC 12V

**WOW AND FLUTTER**  $\pm 0.2\%$  Wpeak

**FREQUENCY RESPONSE**  
NORMAL 30 Hz ~ 16000 Hz  
SPECIAL 30 Hz ~ 17000 Hz  
METAL (PLAYBACK) 30 Hz ~ 18000 Hz

**SIGNAL-TO-NOISE RATIO**  
DOLBY NR OUT 58 dB  
DOLBY NR IN 68 dB

## CD PLAYER SECTION

**TYPE** COMPACT DISC 2 CHANNEL STEREO PLAYER  
**PICK UP** 3-BEAM TYPE (MLP-7)  
**LOADING** DRAWER TYPE

## GENERAL

**POWER REQUIREMENTS** AC 220V 50 Hz (EU only)  
AC 240V 50 Hz (UK only)

**MEMORY BACKUP** DC 3V ("R6" x 2)  
**POWER CONSUMPTION** 120 W  
**DIMENSIONS (W x H x D)** 350 x 293.5 x 297 mm  
**WEIGHT** 10 kg

## REMOTE-CONTROL UNIT

**TYPE** Infrared remote-control unit  
**CARRIER FREQUENCY** 38 kHz  
**CONTROL AREA** At least 7 m (approx. 24') distant  
at  $\pm 30$  degree

**BATTERIES** R03 x 2 (AAA x 2)  
**DIMENSIONS (W x H x D)** 56 x 15 x 140 mm

## ACCESSORIES

AM loop antenna  
AM loop antenna holder  
T-shaped FM antenna  
Batteries (R03 x 2)

# PACKING INSTRUCTIONS

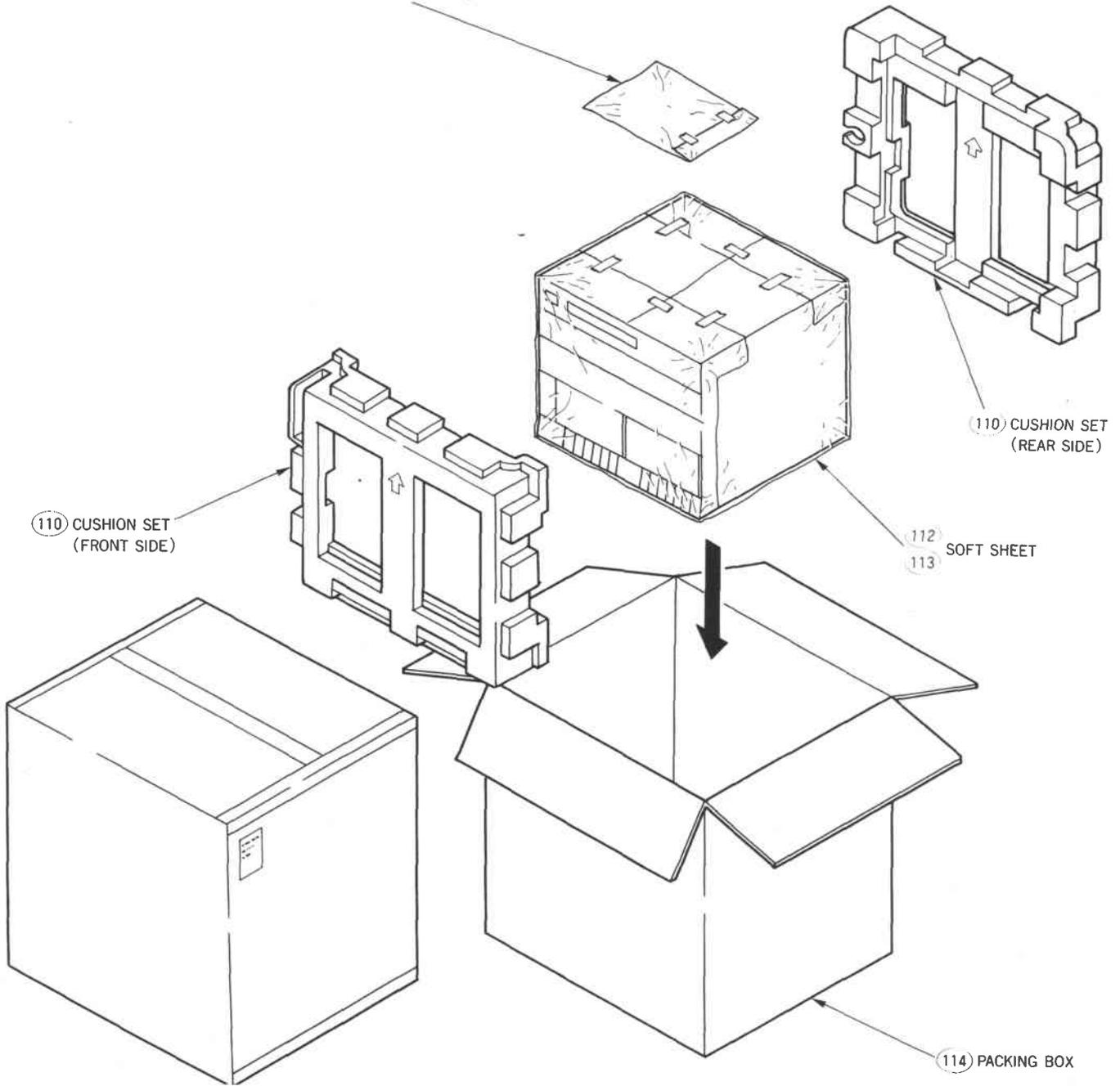
580 FOS  
7/17

4LP7

115 INSTRUCTION BOOKLET

111 ACCESSORIES

- ( T FEEDER ANT
- ANT COIL, BL
- HOLDER ANT
- BATTERY, DRY
- CONT BLOCK



When Adjusting Volume:



When the volume is adjusted, the Digital Display displays the new volume level (0 – 99) for several seconds.

**8. TUNING Indicator**

This indicator illuminates when the maximum signal strength of the tuned station is reached.

**9. PRESET/MEMORY Buttons**

**MEMORY:** Press this button (after tuning in a desired station) followed by one of the PRESET buttons (1 – 7) to place a station into memory.

**1 – 7:** The settings of up to 7 LW, MW and FM stations can be stored in memory. These PRESET stations may then be recalled by selecting the frequency (LW, MW or FM) followed by the desired PRESET (1 – 7).

For further instruction on presetting of LW, MW and FM stations consult the "PRESETTING RADIO STATION" section of this manual.

**10. FM MODE Selection Switch**

When listening to an FM broadcast, set to the "AUTO" (  ) position to receive stereo broadcasts in stereo. If the sensitivity becomes poor, the reception will automatically become monaural. In places where the sensitivity is poor, set to the "MONO" (  ) position. Stereo reception in this case is not possible, but the amount of noise will decrease, improving the sound. Usually leave this switch in the "AUTO" (  ) position.

**11. TUNING Button**

Press this button to tune in a radio station. Press on the right side ( > UP ) to increase the frequency and the left side ( DOWN < ) to decrease it.

**12. FM STEREO Indicator**

This indicator lights when receiving an FM stereo broadcast. The indicator will not light when the FM MODE switch is in the "MONO" (  ) position or when the sensitivity is poor.

**13. FUNCTION Selector Switches and Indicators**

Press one of these switches to select the desired program source. The indicator shows the selected function.

**14. Recording Indicator (REC)**

This indicator illuminates when TAPE 2 is in the recording mode.

**15. POWER LEVEL and RECORD LEVEL Indicators**

Display the output level. When TAPE 2 is in the recording mode, the recording level is displayed.

**16. VOLUME Control Button**

When this button is pressed, the volume is changed and the level (0 – 99) is indicated on the digital display for several seconds. Press the right side ( > UP ) to increase the volume or the left side ( DOWN < ) to decrease it.

**17. SYNCHRO Start Switch**

If this switch is set to the "ON" (  ) position when recording from a Compact Disc, the CD player will start as soon as the REC button is depressed.

**18. Remote Control Sensor (REMOTE SENSOR)**

When operating the included remote control unit, point it toward this sensor.

**19. TAPE 1 Cassette Holder**

TAPE 1 is exclusively for playback.

**20. TAPE 1 PAUSE Button**

**21. TAPE 1 STOP/EJECT Button**

**22. TAPE 1 Fast-forward (FF) Button**

**23. TAPE 1 Rewind (REW) Button**

**24. TAPE 1 PLAY Button**

**25. TAPE 2 Cassette Holder**

TAPE 2 can be used for both recording and playback.

**26. TAPE 2 PAUSE Button**

**27. TAPE 2 STOP/EJECT Button**

**28. TAPE 2 Fast-forward (FF) Button**

**29. TAPE 2 Rewind (REW) Button**

**30. TAPE 2 PLAY Button**

**31. TAPE 2 RECORD Button**

**32. Headphone Jack (PHONES)**

**33. DUBBING SPEED Selection Switch**

Set this button to the "HIGH" (  ) position to dub from TAPE 1 onto TAPE 2 at double the normal speed.

**34. Dolby Noise Reduction Switch (DOLBY NR)**

**35. TAPE COUNTER**

Counter for TAPE 2.

**36. Tape Counter RESET Button**

**37. GRAPHIC EQUALIZER Controls**

These controls are to adjust the tone of sound source. To increase or decrease, slide each control to upside or downside.

**38. BALANCE Control**

Use this control to adjust the balance between the left and right speakers.

## PARTS LIST

NOTE:  and  designates components on the Parts list that have special characteristics to maintain the safety performance of this unit. When replacing any of these parts, be sure to use only specified parts.

## CD, SERVO P.C.B

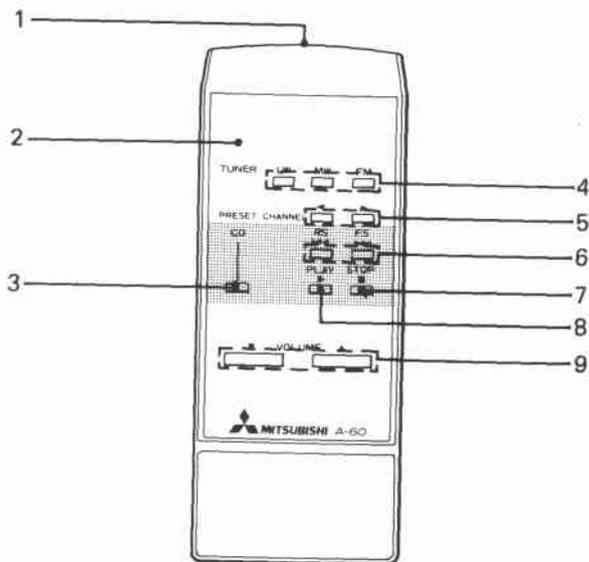
Symbol NO.	Parts No.	Description	Remarks
Diodes			
D201	D5631-1S2473	1S2473	
D202	5633-SVC211SP	SVC211SP	M04A23320
D203	5635-RD2R7EB2	RD2.7EB2	
D204	5631-1S1555	1S1555	
D206	D5631-1S2473	1S2473	
D207	5635-RD7R5EB2	RD7.5EB2	
D208	5635-RD5R6EB2	RD5.6EB2	M04A23325
D209	5635-RD3R9EB2	RD3.9EB2	
D210	5635-RD3R9EB2	RD3.9EB2	
D211	5635-RD5R6EB2	RD5.6EB2	M04A23325
D212	5635-RD5R6EB2	RD5.6EB2	M04A23325
D213	5635-RD3R9EB2	RD3.9EB2	
D214	5635-RD3R9EB2	RD3.9EB2	
ICs			
IC101	5653-BA715	BA715	
IC102	5653-NJM2043S	NJM2043S	
IC103	5653-BA715	BA715	
IC104	5653-BA715	BA715	
IC105	5653-STA451C	STA451C	M07A09316
IC110	5652-M5218P	M5218P	M04A23312
IC201	5654-YM3805	YM3805	M04A23313
IC202	5654-CXK5816M	CXK5816M	
IC203	5652-M5218P	M5218P	M04A23312
IC204	5652-M5218P	M5218P	M04A23312
IC205	5652-M5218P	M5218P	M04A23312
IC206	5654-YM3015	YM3015	
IC207	5653- $\mu$ PC4570C	$\mu$ PC4570C	
IC209	5653- $\mu$ PC4570C	$\mu$ PC4570C	
Transistors			
Q101	5613-535(C)	2SC535(C)	M04070303
Q102	A5613-1815(GR)(BL)	2SC1815(GR)(BL)	
Q103	A5613-2878(B)	2SC2878(B)	M04207306
Q104	A5611-1015(GR)(BL)	2SA1015(GR)(BL)	
Q105	A5613-2878(B)	2SC2878(B)	M04207306
Q106	A5613-2878(B)	2SC2878(B)	M04207306
Q107	A5613-2878(B)	2SC2878(B)	M04207306
Q124	A5613-RN1203	RN1203	M04A23300
Q201	5613-535(B)	2SC535(B)	M04070303
Q202	A5613-1815(GR)(Y)	2SC1815(GR)(Y)	
Q203	A5613-1815(GR)(Y)	2SC1815(GR)(Y)	
Q204	A5613-1815(GR)(Y)	2SC1815(GR)(Y)	
Q205	A5613-1815(GR)(Y)	2SC1815(GR)(Y)	
Q206	A5613-1815(GR)(Y)	2SC1815(GR)(Y)	

Symbol NO.	Parts No.	Description	Remarks
Q207	A5613-1815(GR)(Y)	2SC1815(GR)(Y)	
Q208	A5613-1815(GR)(Y)	2SC1815(GR)(Y)	
Q209	5613-3422(Y)	2SC3422(Y)	M04A23303
Q210	5611-1359(Y)(O)	2SA1359(Y)(O)	M04A23301
Q211	5613-2236(Y)(O)	2SC2236(Y)(O)	
Q212	5611-966(Y)(O)	2SA966(Y)(O)	
Q213	5613-2236(Y)(O)	2SC2236(Y)(O)	
Q214	5611-966(Y)(O)	2SA966(Y)(O)	
Q215	A5613-1815(GR)(Y)	2SC1815(GR)(Y)	
Q217	A5611-RN2203	RN2203	M04A23309
Q218	A5613-1815(GR)(Y)	2SC1815(GR)(Y)	
Q220	5611-1286(H)(J)(G)	2SA1286(H)(J)(G)	
Q221	A5613-RN1203	RN1203	M04A23300
Q222	A5611-1015(GR)(Y)	2SA1015(GR)(Y)	
Q223	A5611-1015(GR)(Y)	2SA1015(GR)(Y)	
Q224	A5613-RN1203	RN1203	M04A23300
Q225	A5613-RN1201	RN1201	M04A23302
Q226	A5613-RN1201	RN1201	M04A23302
Q227	A5613-1815(GR)(Y)	2SC1815(GR)(Y)	
Q228	A5613-RN1203	RN1203	M04A23300
Q229	A5611-RN2203	RN2203	M04A23369
Q231	A5613-RN1203	RN1203	M04A23300
Q232	A5613-RN1203	RN1203	M04A23300
Electrical Parts			
R278	5102-4R75116F	R-FUSE 4.7 $\Omega$ 	M04A23455
R279	5102-4R75116F	R-FUSE 4.7 $\Omega$ 	M04A23455
R280	5102-4R75116F	R-FUSE 4.7 $\Omega$ 	M04A23455
R281	5102-4R75116F	R-FUSE 4.7 $\Omega$ 	M04A23455
R282	5102-6R85117F	R-FUSE 6.8 $\Omega$ 	M04A23456
R283	5102-6R85117F	R-FUSE 6.8 $\Omega$ 	M04A23456
L201	5923-70134	OSC COIL 10	
VR101	5101-10371716	VR SEMI 10K $\Omega$	
VR102	5101-10471716	VR SEMI 100K $\Omega$	
VR103	5101-10471716	VR SEMI 100K $\Omega$	
VR104	5101-47371716	VR SEMI 47K $\Omega$	
VR105	5101-10371716	VR SEMI 10K $\Omega$	
VR106	5101-47371716	VR SEMI 47K $\Omega$	
VR107	5101-47471716	VR SEMI 470K $\Omega$	
X201	5691-00864317	OSC CRYSTAL	

## PARTS LIST (CD MECHANISM)

Symbol No.	Parts No.	Description	Remarks
1		Motor (Disc)	M07A19550
2		Motor (Loading/Slide)	M07A19551
3		S.L. Outpur	
4		Platter Ass'y	M04A23620
5		Stabirizer	M07A09655
6		Flapper	
7		Pinion gear	M04A23732
8		Bush	
9		Drive gear	M04A23733
10		Cam gear	M04A23731
11		Thrust bearing	
12		Idol Pulley	M07A09632
13		Roller	
14		C Pulley	M07A09633
15		P Pulley	M07A09634
16		Spring	
17		Shaft (L)	
18		Shaft (S)	
19		Steel Ball (2.5)	M07A09687
20		Binding head T-Screw 3 x 8	
21		Binding head T-Screw 2.6 x 5	
22		Binding head T-Screw 2 x 5	
23		Washer 3mm	
24		Belt	M07A09713
25		BW head T-Screw 3 x 12	

## FUNCTIONS OF REMOTE CONTROL UNIT



1. **Signal Transmitter**
2. **Transmission Indicator**  
This indicator lights when a button is pressed.
3. **CD Button**
4. **Band Selector Buttons (LW/MW/FM)**
5. **PRESET CHANNEL Selection Buttons (◀ / ▶)**  
Use these buttons to recall frequencies stored on the PRESET buttons. The channel number increases when the up (▶) button is pressed and decreases when the down (◀) button is pressed.
6. **CD Track No. Selection Buttons (◀◀ RS / FS ▶▶)**  
Press this button to select the CD's track number. When the right side (FS ▶▶) is pressed, the track number increases. When the left side (◀◀ RS) is pressed, the number is decreased. The CD will then start playing from the beginning of that track.
7. **CD STOP Button**
8. **CD PLAY Button**
9. **VOLUME Adjustment Button (▼ / ▲)**

## DISASSEMBLY PROCEDURE

### 1. Removing the Transportation Fixing Screws (Fig.1)

- 1) Remove 4 screws (1) from both left and righthand side. (Fig. 1).

### 2. Removing the Top Cover (Fig.1)

- 1) Remove 4 screws (2) from the bottom of both left and righthand side.
- 2) Remove 2 screws (3) from the top of the back panel.
- 3) Lift off the top cover.

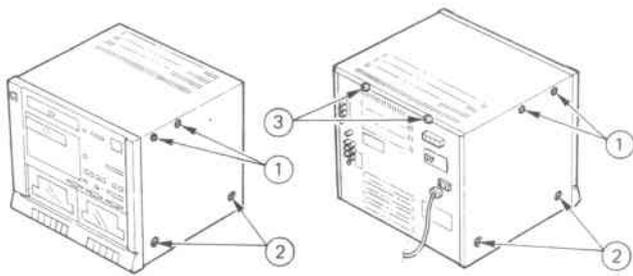


Fig. 1

### 3. Removing the CD Mechanism Ass'y (Fig.2/3)

- 1) Remove screw (4) on the left side and return the earth wire into the main body. (Fig. 2)
- 2) Draw back the CD mechanism ass'y while lifting it up. Be careful because the loading cassette protrudes at the front. (Fig.3)
- 3) Remove the 5 connectors connected to the CD P.C.B. while lifting up the CD mechanism ass'y.

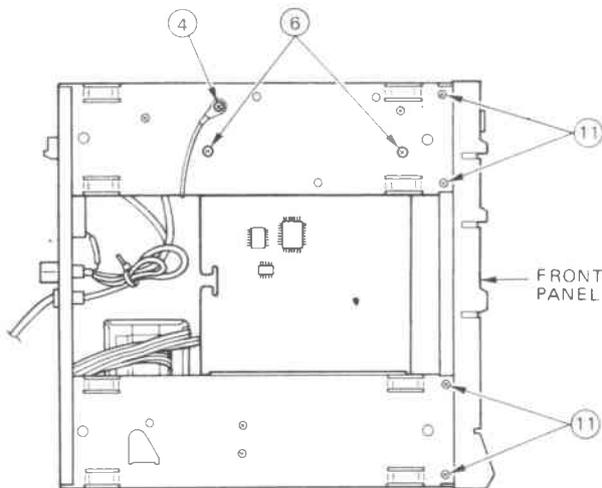


Fig. 2

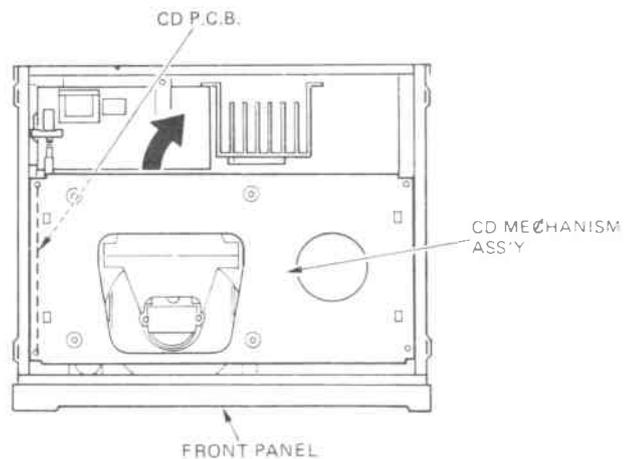


Fig. 3

### 4. Removing the Bottom Plate (Fig.4)

- 1) Remove 8 screws (5) after the CD mechanism ass'y has been removed.

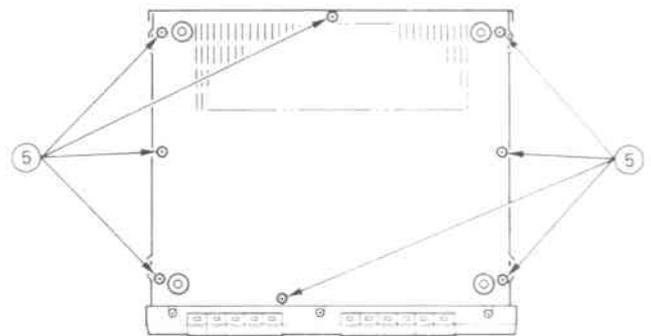
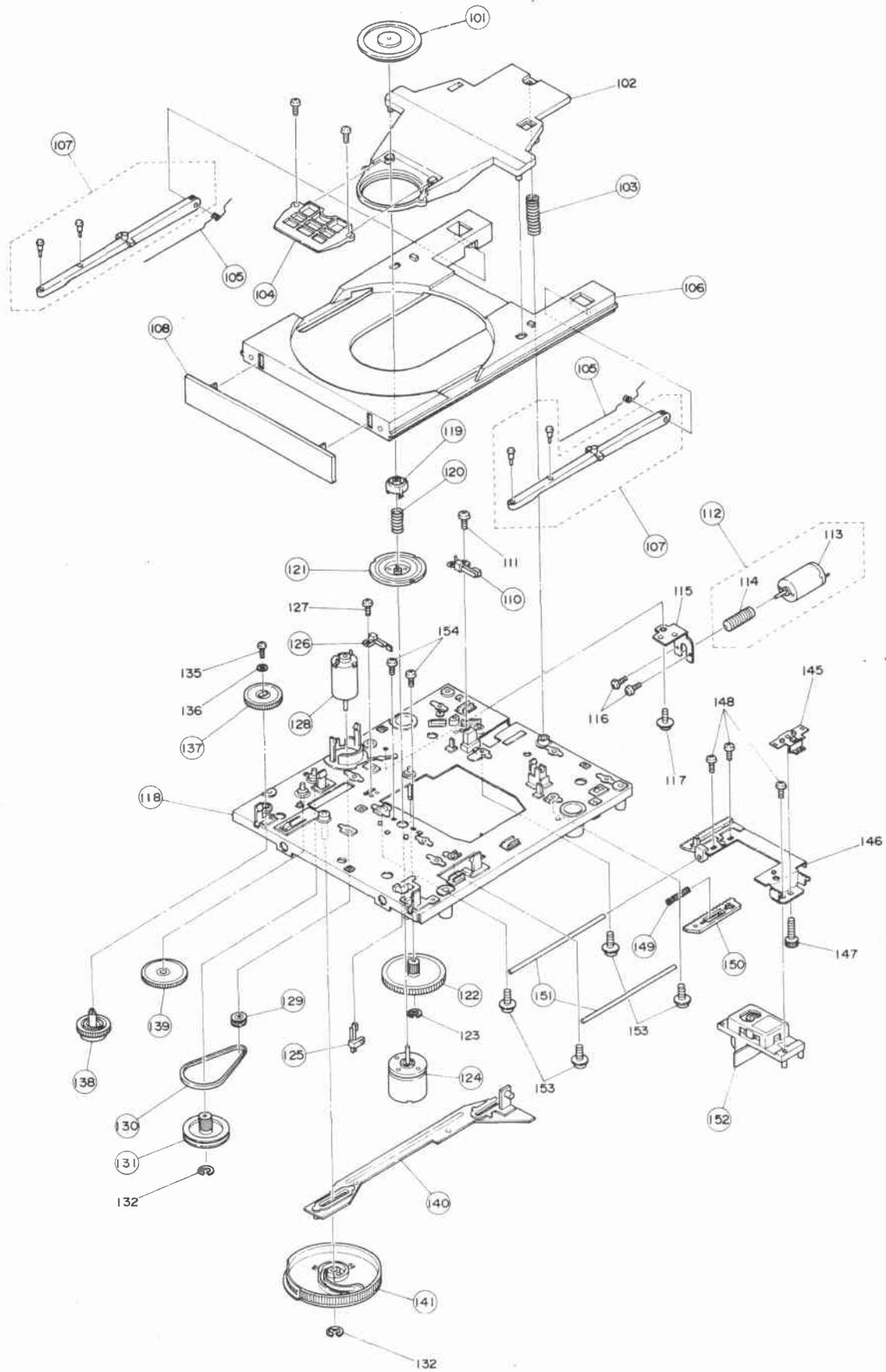


Fig. 4

### 5. Removing the CD P.C.B. (Fig. 2)

- 1) Remove 2 screws (6).

EXPLODED VIEW OF MECHANISM (CD)

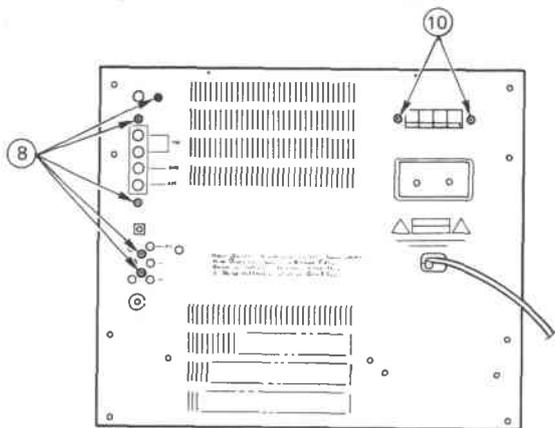


## PARTS LIST (TAPE DECK MECHANISM)

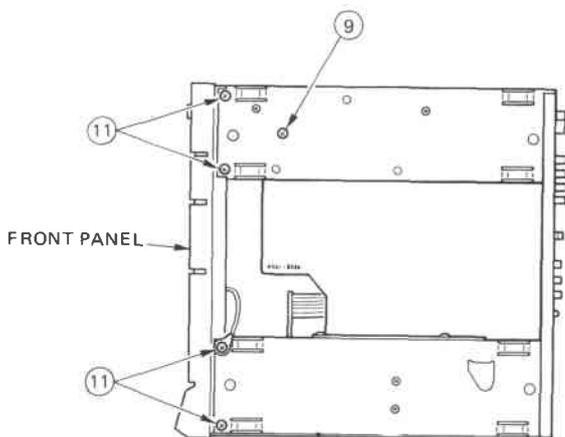
Symbol No.	Parts No.	Description	Remarks	Symbol No.	Parts No.	Description	Remarks
1		Main Base Ass'y		61		P. M. E Screw	
2		Switch Plate		63		Frame	
3		Push Botton Actuator		64		Operation Lever	
4		Rec Button Lever (TAPE 2)		65		Button Lever Shaft	
5		Play Button Lever		67		Sub Chassis Ass'y	
6		Rew Button Lever		68		M. Trigger Arm Ass'y	
7		FF Button Lever		71		Record Function Arm(A) Ass'y (TAPE 2)	
8		Stop Button Lever		81	EG 500KD-2B	Motor Ass'y	M04A23550
9		Pause Button Lever Ass'y		82	RP7342CR0910	R/P Head (TAPE 2)	
10		Rew Lever		83	E-621PM0231	E-Head	
11		Pause Lever		87		FR Switch Lever	
12		Pause Lever Spring		103		C Tapping Screw M2 x 3	
13		Pause Stopper		104		P Tapping Bind Screw M2 x 5	
14	1821-01-187	Button Lever Spring(C)		108		Azimuth Screw M2 x 7	
15	1821-01-13	Button Lever Spring(D)		109		Screw M2 x 8 (TAPE 2)	
17		Button Lever Spring(A) (TAPE 2)		110		Cap Screw M2 x 7	
18		Actuator Spring		111		Cap Screw M2 x 8(TAPE 2)	
19		Auto Lever		113		Camera Screw M2 x 7	
20		Auto Lever Spring		117		P Tapping Screw M2 x 6	
22	LSA-1115R	Leaf Switch	M04A21375	119	9999-03-07	P Washer Cut 1.2 x 3 x 0.4	
25		Head Panel Ass'y		120	9875-00-00	P Washer Cut 1.55 x 3 x 0.4	M04A21781
26		Head Base		121	9999-00-04	P Washer Cut 2.05 x 4 x 0.4	
27		Sensing Plate Ass'y					
28	1821-03-21	Head Panel Spring					
29	1821-03-07	Spring	M04A21763				
30	1821-03-08	Spring (TAPE 2)	M04A21764				
32	1821-04-301	Pinch Roller Ass'y	M04A21720				
33	1821-04-10	Pinch Roller Spring					
34	1821-07-328	RF Pulley Arm Ass'y					
35		RF Pulley Arm Spring					
36	1821-07-03	RF Belt					
37	1821-07-21	RF Arm Collar Screw					
38	1821-09-304	Flywheel Ass'y					
40	1821-10-515	Reel Base Ass'y					
41		Take up Gear Plate Ass'y					
42	1821-10-34A	Take up Roller Gear					
43		T.G.Plate Spring					
44	1821-10-70	FF Gear					
45	1821-10-46	Back Tension Spring					
46	1821-10-309	Supply Reel Ass'y	M04A23700				
47	1821-10-319	Take up Reel Ass'y					
48	1821-10-69	Record Safety Lever (TAPE 2)	M04A21650				
49		Pack Spring					
50	1829-10-10	Back Tension Spring (Supply Reel)	M04A21767				
52		Motor Bracket					
53		Motor Rubber					
54		Motor Collar Screw					
56	1821-12-138	Main Belt					
59		Eject Slide Lever					
60		Eject Slide Lever Spring					

**6. Removing the Tuner P.C.B. (Fig. 5/6)**

- 1) Remove 5 screws (8). (Fig. 5)
- 2) Remove screw (9). (Fig. 6)



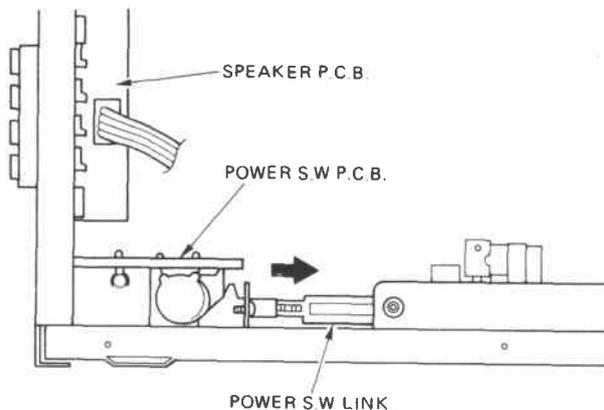
**Fig. 5**



**Fig. 6**

**7. Removing the Front Panel (Fig. 7/6/2/5)**

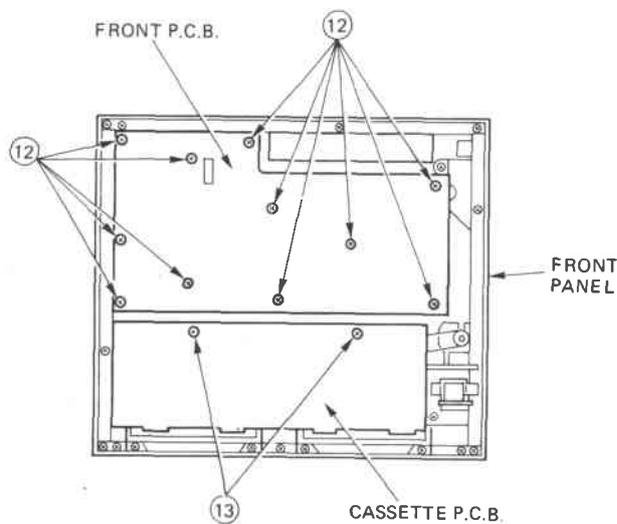
- 1) Remove the power switch link. (Fig. 7)
- 2) Remove the speaker terminal and battery socket on the back. Remove 2 screws (10). (Fig. 5)
- 3) Remove 8 screws (11). (Figs. 2, 6) The front panel can now be removed. The front P.C.B., cassette P.C.B. and cassette mechanism ass'y are removed together with the front panel.



**Fig. 7**

**8. Removing the Front P.C.B. and Cassette P.C.B. (Fig. 8)**

- 1) Remove 11 screws (12). The front P.C.B. can now be removed.
- 2) Remove 2 screws (13). The cassette P.C.B. can now be removed.



**Fig. 8**

### 9. Removing the Cassette Mechanism Ass'y (Fig.9)

- 1) Remove 4 screws (14).
- 2) Press the STOP/EJECT button to open the cassette holder. Lift up the cassette mechanism ass'y with the cassette holder opened. TAPE 1 can be removed.
- 3) Remove 4 screws (15). TAPE 2 can be removed in the same way as TAPE 1.

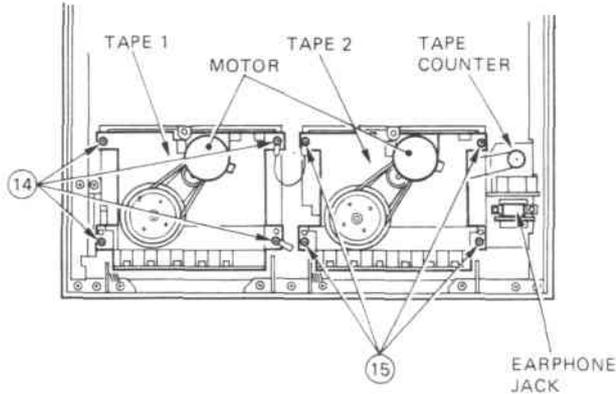


Fig. 9

### 10. Removing the Motors and Flywheels (Both TAPE 1 and TAPE 2) (Fig.10)

- 1) Remove 2 motor bracket fixing screws.
- 2) The main belt can now be removed.
- 3) Remove 3 motor bracket fixing screws. The motor can now be removed.
- 4) Remove the flywheel. Remove the washer and then the flywheel. The RF belt can also be removed at this time.

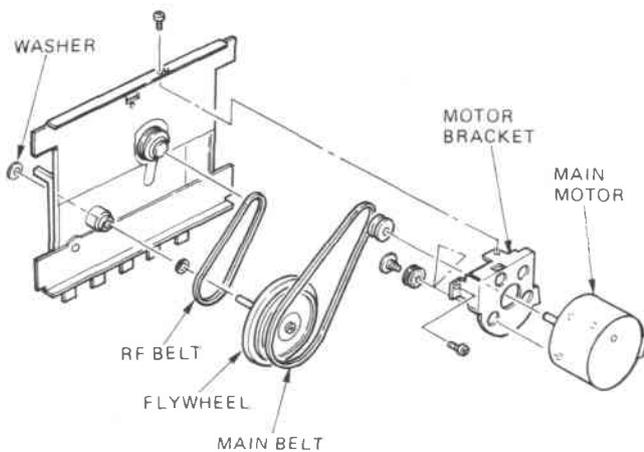


Fig. 10

### 11. Removing the Head and Pinch Roller (for TAPE 1 and TAPE 2) (Fig.11)

- 1) Remove the button ass'y by removing 2 fixing screws (16).
- 2) The pinch roller can now be removed by removing the fixing screw (17).
- 3) The erase head (for TAPE 2 only) can be removed by removing 2 fixing screws (18).
- 4) The R/P head can be removed by removing 2 fixing screws (19). When replacing the R/P head, always carry out a head azimuth adjustment and secure the adjustment with a screw locking compound.

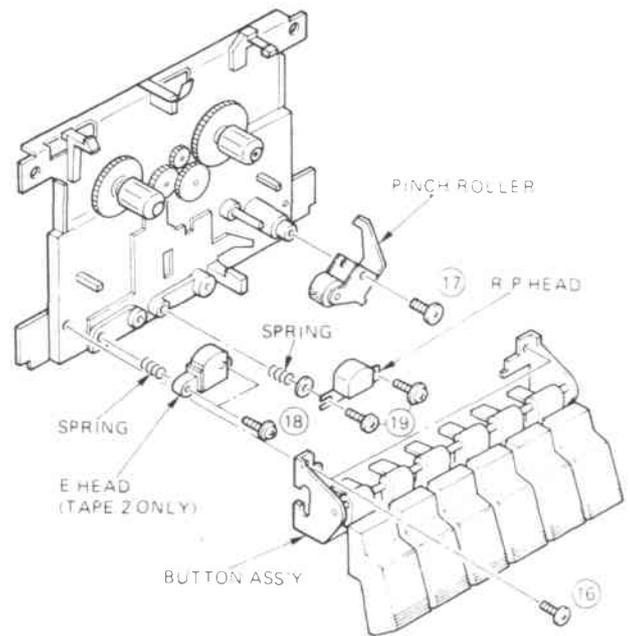


Fig. 11



**12. Removal of Disc Tray Ass'y**

1) Remove 4 screws (20) . (Fig. 12)

2) Pull Disc Tray Ass'y forward.

Then pull off Disc Tray Ass'y by pressing the hooks (A) in Fig. 13.

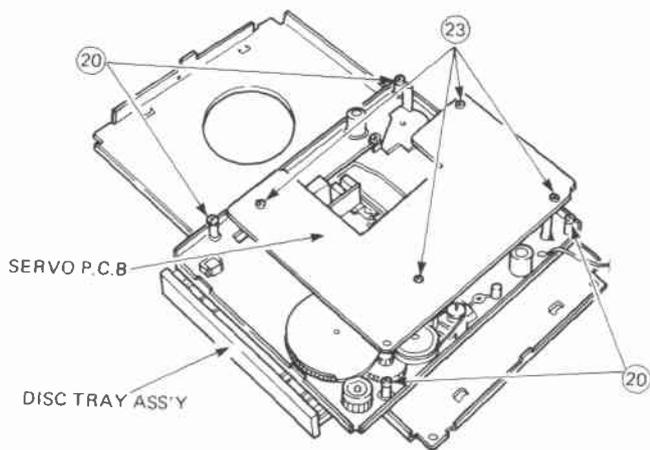


Fig. 12

**13. Removal of Frapper**

Pull off the Frapper by pressing the hook (B) in Fig. 14.

**14. Removing the SERVO P.C.B.**

Remove 4 screws (23) (Fig. 12) and then remove the SERVO P.C.B.

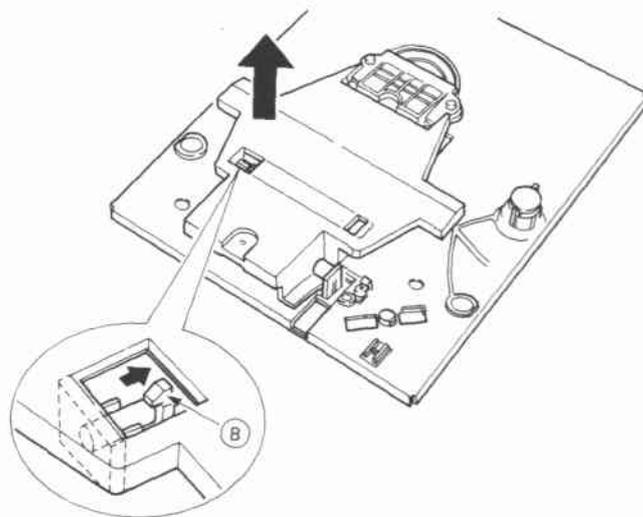


Fig. 14

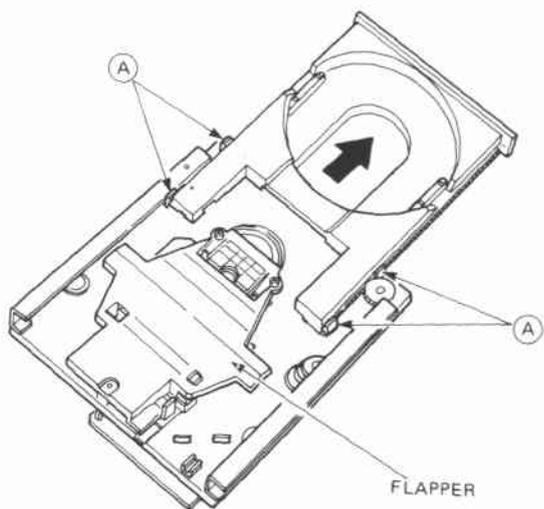


Fig. 13

**15. Removal of Pick-up**

Remove 3 screws (24) (Fig. 15) and then remove the Pick-up.

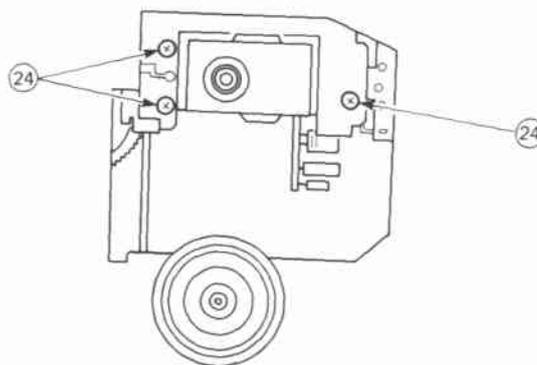


Fig. 15

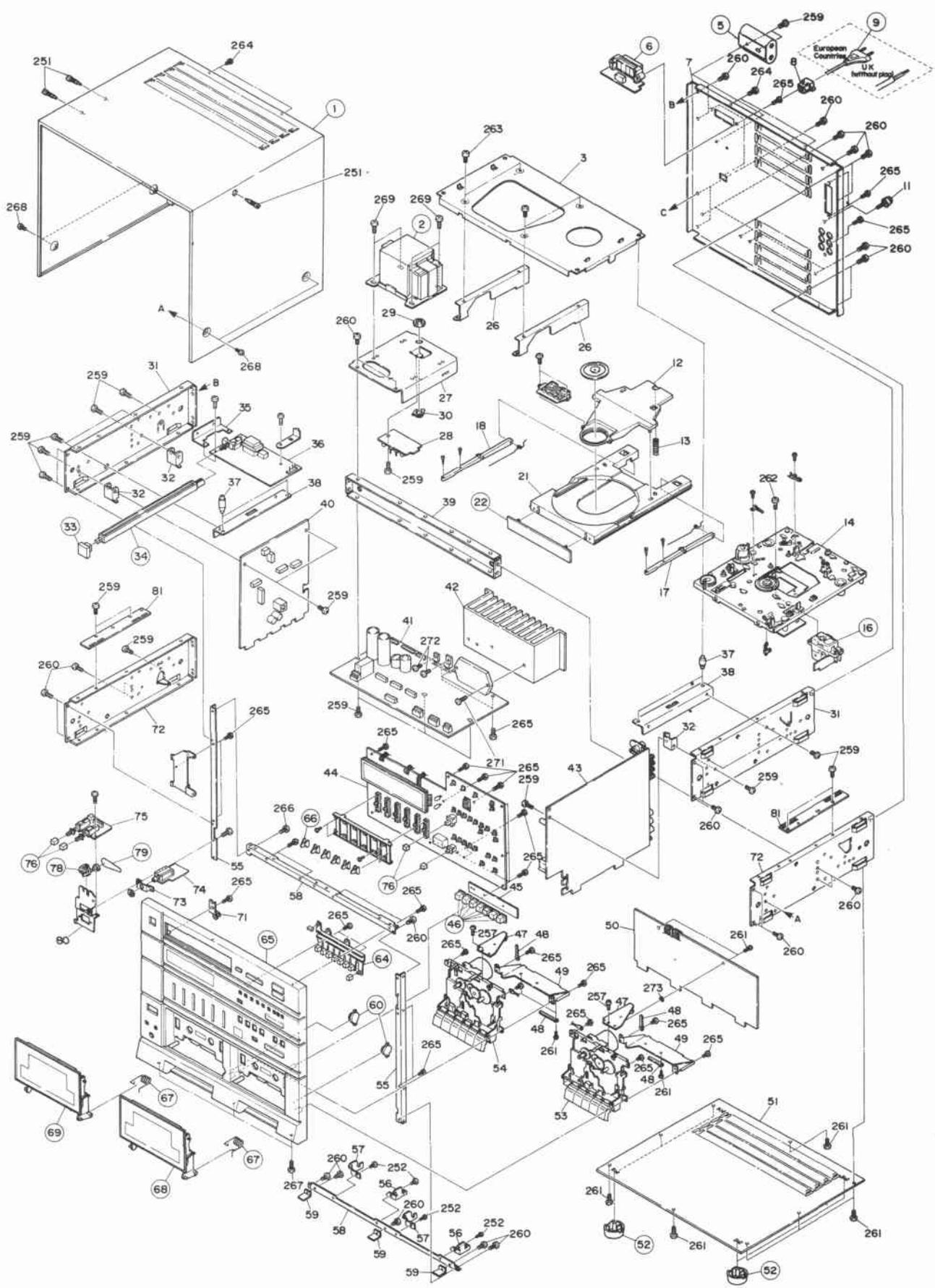
PARTS LIST (CABINET)

Symbol No.	Parts No.	Description	Remarks	Symbol No.	Parts No.	Description	Remarks
52	1319-F00101	Foot		1	1414-08901	Top Cover	
53		Mecha Ass'y (TAPE-1)		2	5584-702519	Power Trans (EU)	M04A23500
54		Mecha Ass'y (TAPE-2)		2	5584-703519	Power Trans (UK)	M04A23501
55		Holder		3		Chassis (CD)	
56		Holder		4		Holder	
57		Holder		5	1321-F00202	Battery Case	
58		Holder		6	4214-157	Speaker Terminal	M04A21480
59		Holder		7		Cabinet Back	
60	2692-13	Damper		8		Holder	
61	---	---	---	9	4161-09212	AC Cord (EU)	M04A24490
62	---	---	---	9	4161-16051	AC Cord (UK)	M04A24491
63	---	---	---	10	---	---	---
64	1662-24403	Push Button (PRE/MEMO/OPEN)		11		Terminal	
65		Front Panel Ass'y 2		12		Flapper	
66	1642-12201	Knob Slide		13		Spring	
67	2651-0000216	Spring		14		CD Mecha Ass'y	
68	1511-05307	Case Lid Ass'y-2		15	---	---	---
69	1511-05308	Case Lid Ass'y-1		16	MLP-7	Laser Pick-up (MLP-7)	
70	---	---	---	17		Lifter (R)	
71	---	Holder	---	18		Lifter (L)	---
72		Holder	---	19	---	---	---
73		Holder		20	---	---	
74		P.C.B Ass'y		21		Disc Tray Ass'y	
75		P.C.B Ass'y		22	1452-04203	Lid	
76	1662-30601	Push button (MODE/SYN/SPEED/DOLBY)		23	---	---	---
77		Push Button (BASS)		24	---	---	---
78	3131-035020	Counter		25	---	---	
79	2642-01454	Belt (Counter)		26		Holder	
80		Holder		27		Holder	
81		Holder		28		P.C.B Ass'y	
251		Screw Transport		29		Bushing	
252		T-screw 3 x 6		30		Bushing	
257		Pan Head Screw 3 x 8		31		Holder	
259		T-screw 3 x 6		32		Holder	
260		T-screw 3 x 6		33	1662-223601TB	Push Button (Power SW)	
261		T-screw 3 x 6		34	2601-F013	Shaft (Power SW)	
262		Screw M2.5 x 4		35		Holder	
263		Washer $\phi$ 3.5 x 10 x 0.6		36		P.C.B Ass'y	
264		T-screw 3 x 8		37		Cushion Gum	
265		T-screw 3 x 10		38		Holder	
266		Washer $\phi$ 5.4 x 10 x 10		39		Holder	
267		Screw M3 x 6		40		P.C.B Ass'y (CD)	
268		T-screw 4 x 6		41		P.C.B Ass'y (Main)	
269		T-screw 4 x 8		42		Heat Sink	
271		Screw M3 x 14		43		P.C.B Ass'y (Tuner)	
272		Screw M3 x 10		44		P.C.B Ass'y (Control)	
273		Spacer		45		Felt	
				46	1662-24209	Push Button (Function)	
				47		Holder	
				48		Lag Terminal	
				49		Holder	
				50		P.C.B Ass'y (Deck)	
				51		Bottom Cover	

## TUNER SECTION ADJUSTMENT

No.	Measured Item	Input/Output and Procedure	Point of Adjustment	Adjustment for	Remarks
1	AM IF Adjustment "MW mode"	<ul style="list-style-type: none"> <li>Set the IF sweep frequency to 450 kHz.</li> <li>Connect IF sweep's OUT terminal to loop antenna.</li> <li>IF sweep's IN terminal to R511.</li> </ul>	T502	Adjust T502 so that waveform is maximized and symmetrical as in Fig. 16 .	See Fig. 18
2	FM IF Adjustment "FM mode" (Coarse)	<ul style="list-style-type: none"> <li>Set the IF sweep frequency to 10.7 MHz.</li> <li>Connect IF sweep's OUT terminal to R503.</li> <li>IF sweep's IN terminal to R511.</li> </ul>	T501	Adjust T501 so that waveform is maximized and symmetrical as in Fig. 17 .	See Fig. 19
3	FM VCO Check "FM mode"	<ul style="list-style-type: none"> <li>Connect digital voltmeter across R557.</li> <li>Set the function to the FM position, the reception frequency to 87.5 MHz and check to make sure that voltage is 1.6 V.</li> <li>Set frequency to 108 MHz and check to make sure that voltage is 8 V.</li> </ul>			See Fig. 20
4	FM IF Adjustment "FM mode" (Fine)	<ul style="list-style-type: none"> <li>Set the FM signal generator to 98MHz and connect it to the FM antenna terminal through the 300Ω balanced dummy. (signal level 1mV)</li> <li>Set the function to the FM position and the reception frequency to 98MHz.</li> <li>Connect the distortion meter to the audio output.</li> </ul>	T501	Adjust so that the audio output in minimum distortion.	See Fig. 21
5	MW VCO Adjustment	<ul style="list-style-type: none"> <li>Connect digital voltmeter across R517.</li> <li>Set the function to the MW position, the reception frequency to 522kHz (minimum frequency).</li> </ul>	L505	Adjust L505 until voltage becomes $1.4 \pm 0.05V$ .	See Fig. 20
		<ul style="list-style-type: none"> <li>Set the reception frequency to 1,620kHz (maximum frequency).</li> </ul>	TC502	Adjust TC502 until voltage becomes $8.0 \pm 0.05V$ .	
		Repeat steps minimum and maximum frequency two or three times until both adjustment are at best level.			
6	MW Tracking Adjustment	<ul style="list-style-type: none"> <li>Radiate each of the tracking point frequencies given below from the AM test loop (signal level 56dB/m).</li> <li>Receive each of the tracking point frequencies given below by means of the key or Tuning Up/Down Switch.</li> <li>Connect the AC voltmeter to the audio output.</li> </ul>	L504 TC501	Adjust so that the output is maximized at each tracking point.	See Fig. 22

# EXPLODED VIEW OF CABINET



Symbol No.	Zone No.
JP216	C2
JP217	C2
JP218	C2
JP219	C3
JP221	C2
JP222	C2
JP223	C1
JP224	C1
JP225	C1
JP227	D2
JP228	D2
JP230	D2
JP231	D2
JP232	A6
JP233	D2
JP234	D2
JP235	C2
JP236	C3
JP237	C3
JP238	C3
JP239	D3
JP240	D3
JP241	D4
JP242	C4
JP243	C3
JP244	D4
JP245	D4
JP246	E4
JP247	E4
JP248	E4
JP249	E4
JP251	D4
JP252	C5
JP253	C5
JP254	D5
JP255	D5
JP258	A2
JP259	B3
JP260	B3
JP261	A4
JP262	B4
JP263	C4
JP264	B4
JP265	B4
JP266	B4
JP267	B5
JP268	A5
JP270	C5
JP271	C5
JP274	A6
JP275	B4
JP276	C5
JP277	C6
JP278	D2
JP279	C5

Symbol No.	Zone No.
JP280	B5
JP282	B5
JP283	A5
JP289	C5
JP300	B1
JP301	C1
JP302	E1
JP303	E1
JP304	C2
JP305	E3
JP306	E3
JP307	E3
JP308	E3
JP309	E3
JP310	D4
JP311	D4
JP312	D4
JP313	D4
JP314	D5
JP315	D5
JP316	D5
JP318	D6
JP319	D6
JP320	C6
JP321	C6
JP322	B2
JP323	C6
JP324	E5
JP325	E6
L201	C4
L207	B3
Q124	C6
Q201	A3
Q202	A4
Q203	A4
Q204	A5
Q205	A5
Q206	A3
Q207	A3
Q208	B4
Q209	A2
Q210	A2
Q211	B2
Q212	B2
Q213	D2
Q214	D1
Q215	D1
Q217	E3
Q218	D4
Q220	B5
Q221	B5
Q222	B2
Q223	B2

Symbol No.	Zone No.
Q224	E6
Q225	A2
Q226	A2
Q227	A3
Q228	A3
Q229	C2
Q231	E1
Q232	E1
R184	D5
R185	C6
R186	C6
R188	C5
R189	D6
R190	D5
R191	E5
R192	C6
R193	C6
R201	A3
R202	A3
R203	A4
R204	A4
R205	A3
R206	A4
R207	A4
R208	A4
R209	A4
R210	A4
R211	A5
R212	A5
R213	A5
R214	A5
R215	A3
R216	B3
R217	A3
R218	A3
R219	B3
R220	B3
R221	B4
R222	B4
R223	B3
R224	B4
R225	C3
R226	B4
R227	B4
R228	B5
R229	B4
R230	B5
R231	B4
R232	B5
R233	B4
R234	B5
R235	C5
R236	C4
R237	C4

Symbol No.	Zone No.
R238	A1
R239	A1
R240	A1
R241	B1
R242	B1
R243	A2
R244	B1
R245	B1
R246	B1
R247	B1
R248	B1
R249	B1
R250	B1
R251	C1
R252	C1
R253	C1
R254	C1
R255	D1
R256	D1
R257	D1
R258	D1
R259	D1
R262	C4
R263	C5
R264	B3
R265	B5
R266	B5
R268	B2
R269	B2
R270	B2
R271	B2
R276	E3
R277	E3
R278	D5
R279	D5
R280	E2
R280	D1
R281	E2
R282	D2
R283	D2
R284	D5
R285	E6
R286	D6
R288	D6
R289	D6
R290	E5
R291	E5
R292	D6
R294	E3
R295	A3
R296	A2
R297	A2
R298	E3
R300	D2
R301	E2

Symbol No.	Zone No.
R308	D2
R309	C2
R310	E2
R311	B1
R312	B2
R313	E4
R315	E3
TP201	B3
TP202	C3
TP203	B3
W101	B1
W102	D2
X201	C4

No.	Measured Item	Input/Output and Procedure	Point of Adjustment	Adjustment for	Remarks
6	MW Tracking Adjustment	* Tracking point frequency 1,404 kHz 999 kHz 603 kHz			
		Repeat adjustment at each tracking point alternately.			
7	LW VCO Adjustment	<ul style="list-style-type: none"> <li>Connect digital voltmeter across R529.</li> <li>Set the function to the LW position, the reception frequency to minimum frequency.</li> </ul>	L507	Adjust L507 until voltage becomes $1.4 \pm 0.05V$ .	See Fig. 20
		<ul style="list-style-type: none"> <li>Set the reception frequency to maximum frequency.</li> </ul>	TC504	Adjust TC504 until voltage becomes $8.0 \pm 0.05 V$ .	
		Repeat steps minimum and maximum frequency two or three times until both adjustment are at best level.			
8	LW Tracking Adjustment	<ul style="list-style-type: none"> <li>Radiate each of the tracking point frequencies given below from the AM test loop (signal level 56dB/m).</li> <li>Receive each of the tracking point frequencies given below by means of the key or Tuning Up/Down Switch.</li> <li>Connect the AC voltmeter to the audio output.</li> </ul>	L506 TC503	Adjust so that the output is maximized at each tracking point.	See Fig. 22
		<ul style="list-style-type: none"> <li>* Tracking point frequency 344 kHz 254 kHz 164 kHz</li> </ul>	Repeat adjustment at each tracking point alternately.		
9	19kHz leak check	<ul style="list-style-type: none"> <li>Input a 98MHz (1kHz 100% modulation 1mV) stereo signal to the FM antenna terminal using the FM signal generator.</li> <li>Receive the 98MHz signal.</li> <li>Turn off the modulation of the FM signal generator (only with pilot signal).</li> <li>Connect the AC voltmeter to AUDIO OUT.</li> </ul>	LPF501 LPF502	Check that the leakage of the 19kHz signal from both Lch and Rch is less than 5mV. If it is not less than 5mV, adjust LPF501 and LPF502 so that the leakage is minimized.	See Fig. 21

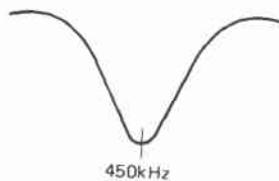


Fig. 16

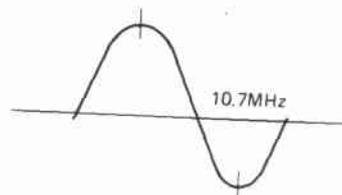


Fig. 17

Symbol No.	Zone No.								
JP216	C2	JP280	B5	Q224	E6	R238	A1	R308	D2
JP217	C2	JP282	B5	Q225	A2	R239	A1	R309	C2
JP218	C2	JP283	A5	Q226	A2	R240	A1	R310	E2
JP219	C3	JP289	C5	Q227	A3	R241	B1	R311	B1
JP221	C2	JP300	B1	Q228	A3	R242	B1	R312	B2
JP222	C2	JP301	C1	Q229	C2	R243	A2	R313	E4
JP223	C1	JP302	E1	Q231	E1	R244	B1	R315	E3
JP224	C1	JP303	E1	Q232	E1	R245	B1		
JP225	C1	JP304	C2			R246	B1	TP201	B3
JP227	D2	JP305	E3	R184	D5	R247	B1	TP202	C3
JP228	D2	JP306	E3	R185	C6	R248	B1	TP203	B3
JP230	D2	JP307	E3	R186	C6	R249	B1		
JP231	D2	JP308	E3	R188	C5	R250	B1	W101	B1
JP232	A6	JP309	E3	R189	D6	R251	C1	W102	D2
JP233	D2	JP310	D4	R190	D5	R252	C1		
JP234	D2	JP311	D4	R191	E5	R253	C1	X201	C4
JP235	C2	JP312	D4	R192	C6	R254	C1		
JP236	C3	JP313	D4	R193	C6	R255	D1		
JP237	C3	JP314	D5	R201	A3	R256	D1		
JP238	C3	JP315	D5	R202	A3	R257	D1		
JP239	D3	JP316	D5	R203	A4	R258	D1		
JP240	D3	JP318	D6	R204	A4	R259	D1		
JP241	D4	JP319	D6	R205	A3	R262	C4		
JP242	C4	JP320	C6	R206	A4	R263	C5		
JP243	C3	JP321	C6	R207	A4	R264	B3		
JP244	D4	JP322	B2	R208	A4	R265	B5		
JP245	D4	JP323	C6	R209	A4	R266	B5		
JP246	E4	JP324	E5	R210	A4	R268	B2		
JP247	E4	JP325	E6	R211	A5	R269	B2		
JP248	E4			R212	A5	R270	B2		
JP249	E4	L201	C4	R213	A5	R271	B2		
JP251	D4	L207	B3	R214	A5	R276	E3		
JP252	C5			R215	A3	R277	E3		
JP253	C5	Q124	C6	R216	B3	R278	D5		
JP254	D5	Q201	A3	R217	A3	R279	D5		
JP255	D5	Q202	A4	R218	A3	R280	E2		
JP258	A2	Q203	A4	R219	B3	R280	D1		
JP259	B3	Q204	A5	R220	B3	R281	E2		
JP260	B3	Q205	A5	R221	B4	R282	D2		
JP261	A4	Q206	A3	R222	B4	R283	D2		
JP262	B4	Q207	A3	R223	B3	R284	D5		
JP263	C4	Q208	B4	R224	B4	R285	E6		
JP264	B4	Q209	A2	R225	C3	R286	D6		
JP265	B4	Q210	A2	R226	B4	R288	D6		
JP266	B4	Q211	B2	R227	B4	R289	D6		
JP267	B5	Q212	B2	R228	B5	R290	E5		
JP268	A5	Q213	D2	R229	B4	R291	E5		
JP270	C5	Q214	D1	R230	B5	R292	D6		
JP271	C5	Q215	D1	R231	B4	R294	E3		
JP274	A6	Q217	E3	R232	B5	R295	A3		
JP275	B4	Q218	D4	R233	B4	R296	A2		
JP276	C5	Q220	B5	R234	B5	R297	A2		
JP277	C6	Q221	B5	R235	C5	R298	E3		
JP278	D2	Q222	B2	R236	C4	R300	D2		
JP279	C5	Q223	B2	R237	C4	R301	E2		

No.	Measured Item	Input/Output and Procedure	Point of Adjustment	Adjustment for	Remarks
6	MW Tracking Adjustment	* Tracking point frequency 1,404 kHz 999 kHz 603 kHz			
		Repeat adjustment at each tracking point alternately.			
7	LW VCO Adjustment	<ul style="list-style-type: none"> <li>Connect digital voltmeter across R529.</li> <li>Set the function to the LW position, the reception frequency to minimum frequency.</li> </ul>	L507	Adjust L507 until voltage becomes $1.4 \pm 0.05V$ .	See Fig. 20
		<ul style="list-style-type: none"> <li>Set the reception frequency to maximum frequency.</li> </ul>	TC504	Adjust TC504 until voltage becomes $8.0 \pm 0.05 V$ .	
		Repeat steps minimum and maximum frequency two or three times until both adjustment are at best level.			
8	LW Tracking Adjustment	<ul style="list-style-type: none"> <li>Radiate each of the tracking point frequencies given below from the AM test loop (signal level 56dB/m).</li> <li>Receive each of the tracking point frequencies given below by means of the key or Tuning Up/Down Switch.</li> <li>Connect the AC voltmeter to the audio output.</li> </ul>	L506 TC503	Adjust so that the output is maximized at each tracking point.	See Fig. 22
		<ul style="list-style-type: none"> <li>* Tracking point frequency 344 kHz 254 kHz 164 kHz</li> </ul>			
Repeat adjustment at each tracking point alternately.					
9	19kHz leak check	<ul style="list-style-type: none"> <li>Input a 98MHz (1kHz 100% modulation 1mV) stereo signal to the FM antenna terminal using the FM signal generator.</li> <li>Receive the 98MHz signal.</li> <li>Turn off the modulation of the FM signal generator (only with pilot signal).</li> <li>Connect the AC voltmeter to AUDIO OUT.</li> </ul>	LPF501 LPF502	Check that the leakage of the 19kHz signal from both Lch and Rch is less than 5mV. If it is not less than 5mV, adjust LPF501 and LPF502 so that the leakage is minimized.	See Fig. 21

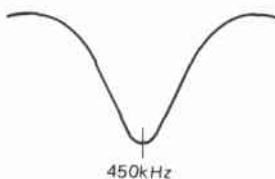


Fig. 16

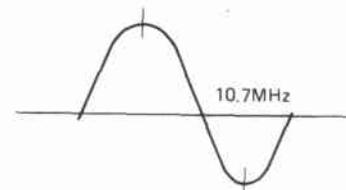


Fig. 17

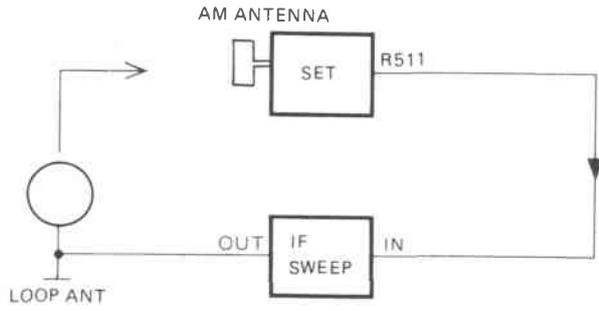


Fig. 18

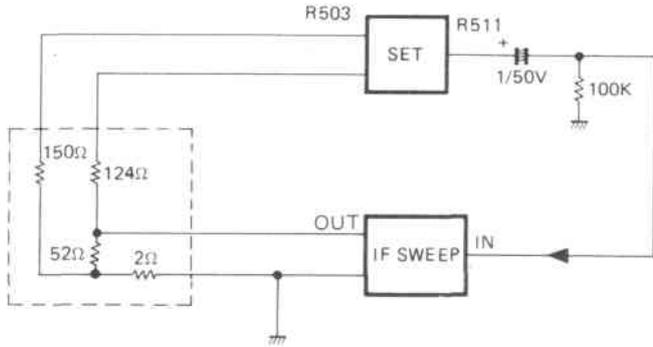


Fig. 19



Fig. 20

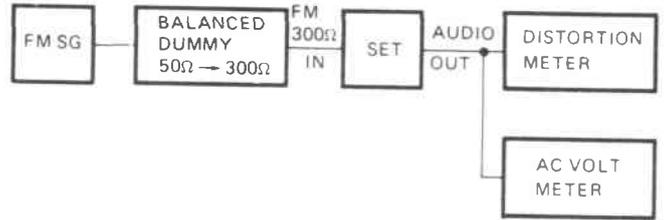


Fig. 21

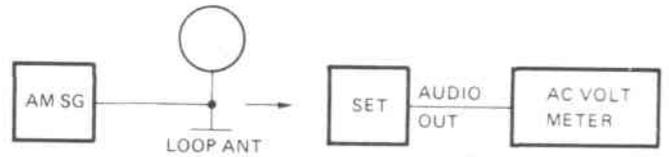
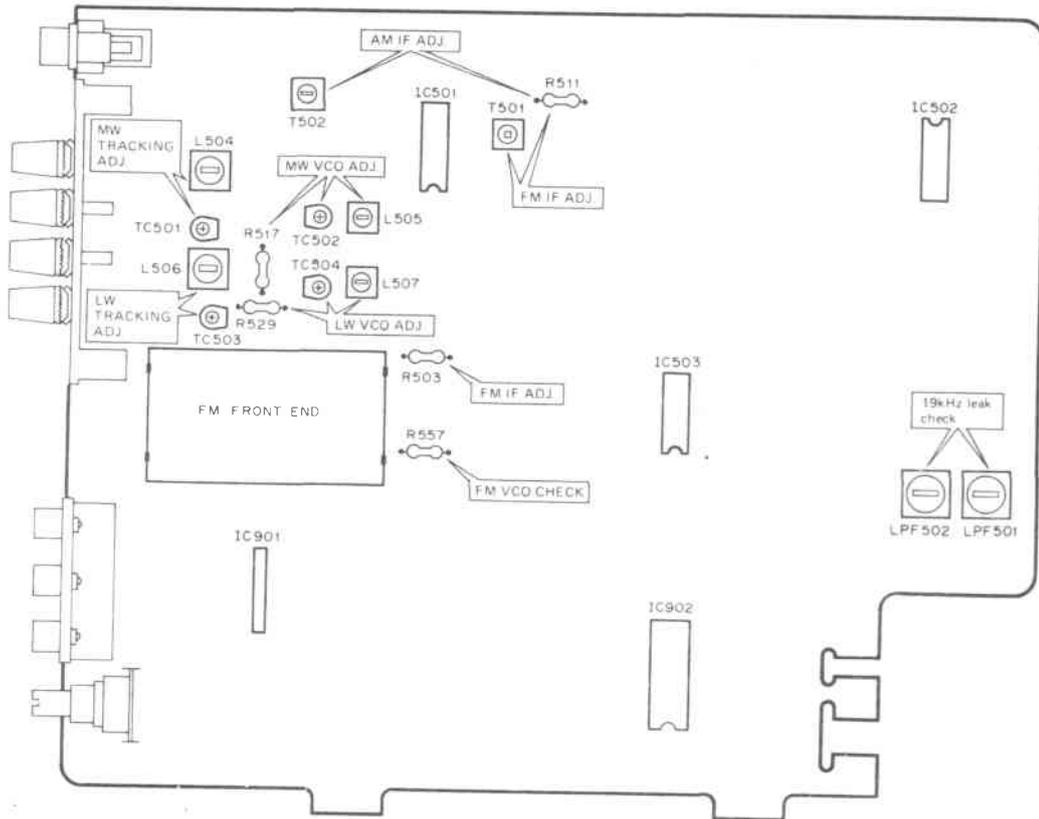


Fig. 22

ADJUSTMENT POINT (TUNER SECTION)





## TAPE DECK SECTION ADJUSTMENT

## Before adjustment

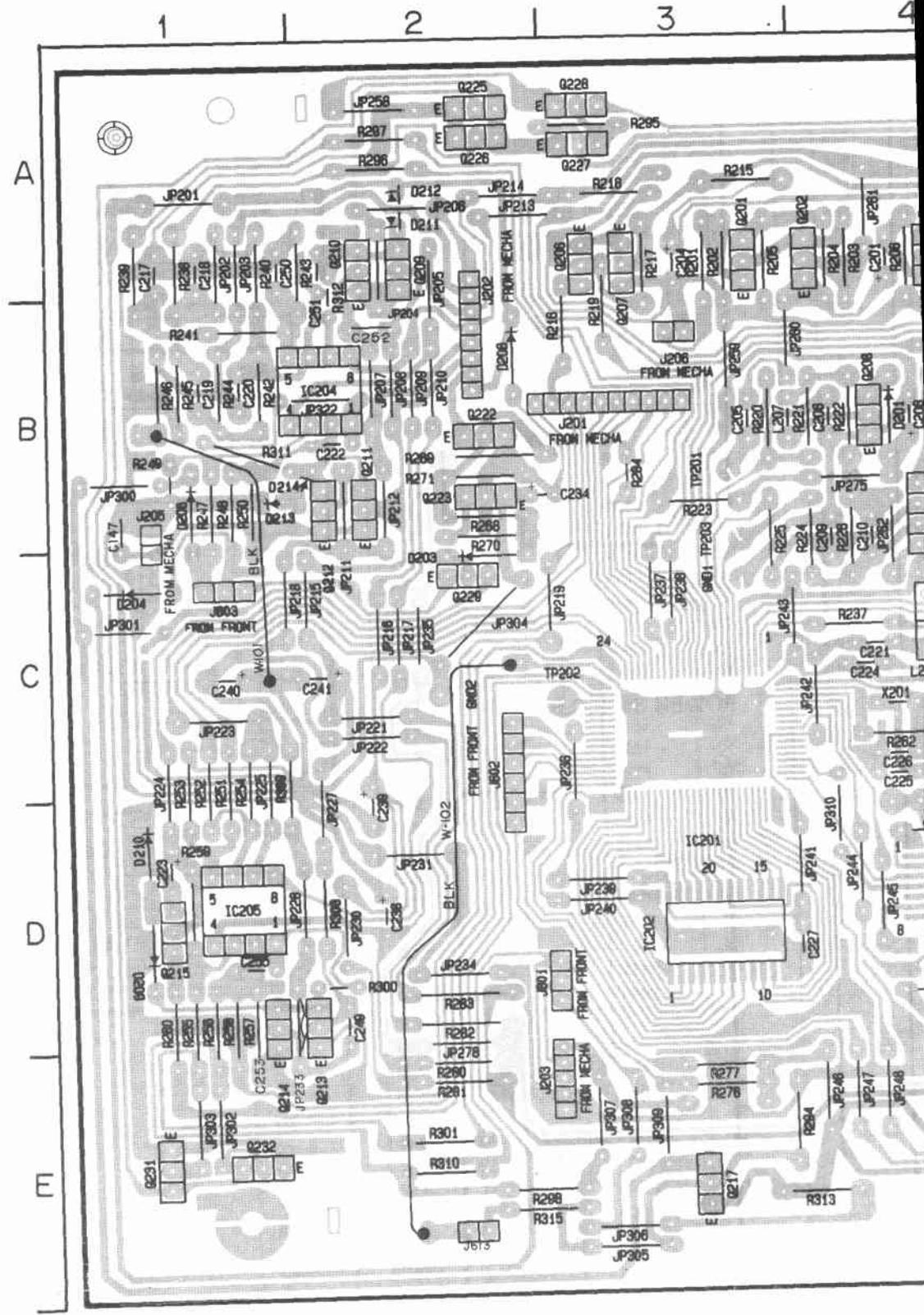
- Make sure to carry out the steps 1 to 3 of "1. Mechanism adjustment" before attempting electrical adjustment, or the test tape may get damaged.
- To prevent measurement error due to magnetization or dirt, be sure to carry out head degaussing and head-cleaning.

## 1. MECHANICAL ADJUSTMENT

Step	Item	Test tape tools used	Output terminal test point	Adjustment point	Adjustment for	Remarks	
1	Tape 1 Speed Adjustment	TAPE 1 standard	3kHz, -10dB (TCC-112 or MTT-111)	Connect the Frequency counter to TP301 or TP401.	VR305 Playback mode	2,970Hz	
		TAPE 1 double speed			VR306 Dubbing mode	5,940Hz	Load a blank cassette tape in the TAPE 2 mechanism so that the dubbing mode is obtained.
2	Tape 2 Speed Adjustment	TAPE 2 standard	3kHz, -10dB (TCC-112 or MTT-111)	Connect the Frequency counter to TP301 or TP401.	VR307 Playback mode	2,960Hz	
		TAPE 2 double speed			VR308 Dubbing mode	5,920Hz	During the dubbing operation, the TAPE 2 mechanism is in the REC mode and will therefore erase the test tape. To prevent this, place the unit in the playback operation by shorting the part as shown in figure.
3	Head azimuth Adjustment	10kHz, -10dB (TCC-173A or MTT-114)	Connect VTVM and the oscilloscope to TP301 or TP401.	Head Azimuth Adjustment screw	Adjust so that the output levels of L and R channels are in the same phase at maximum. Adjust on both TAPE 1 and TAPE 2 mechanism.	See Fig. 23	

CD P.C.B

Symbol No.	
C601	
C602	
C603	
C604	
C605	
C606	
C607	
C608	
C609	
C610	
C611	
C6A1	
C701	
C702	
C703	
C704	
C705	
C706	
C707	
C708	
C709	
C710	
C711	
C712	
C713	
C714	
C801	
C802	
C803	
C804	
C805	
C806	
C807	
C808	
C809	
C810	
C811	
C812	
C813	
C814	
CF601	
D81	
D82	
D83	
D84	
D85	
D602	E
D603	B
D604	C5
D605	D1
D606	D2
D607	D3
D608	D3



Symbol No.	Zone No.
C601	D6
C602	B8
C603	B8
C604	C6
C605	C5
C606	C6
C607	C5
C608	D5
C609	D5
C610	D6
C611	C9
C6A1	D6
C701	E8
C702	E9
C703	D9
C704	D9
C705	E9
C706	E9
C707	D8
C708	E8
C709	D8
C710	E8
C711	D8
C712	D8
C713	D9
C714	E9
C801	E7
C802	D5
C803	E5
C804	E5
C805	D6
C806	E8
C807	D6
C808	D6
C809	E6
C810	E7
C811	E6
C812	E6
C813	E6
C814	E6
CF601	B8
D81	E2
D82	E2
D83	E2
D84	E1
D85	E1
D602	B5
D603	C5
D604	D1
D605	D2
D606	D2
D607	D3
D608	D3

Symbol No.	Zone No.
D609	D4
D610	D4
D611	E3
D622	C5
D623	C6
D624	D9
D625	D9
IC601	C7
IC602	C5
IC603	E5
IC701	D9
IC801	E5
J610	B3
J615	B5
JL601	B8
JL602	B7
JL603	C8
JL604	C6
JL605	C6
JL606	D6
JL607	E2
JL608	E4
JL609	E2
JL613	E3
JL616	E7
JP1	C6
JP1	E1
JP2	E1
JP3	D1
JP4	C2
JP5	D1
JP7	D2
JP8	C2
JP9	D2
JP8	D1
JP10	D2
JP11	E2
JP13	E3
JP14	D2
JP15	C3
JP16	C3
JP17	C3
JP18	D3
JP19	C3
JP21	E3
JP22	E3
JP30	C4
JP34	D3
JP35	C4
JP36	C4
JP37	C4
JP38	C4
JP39	C4

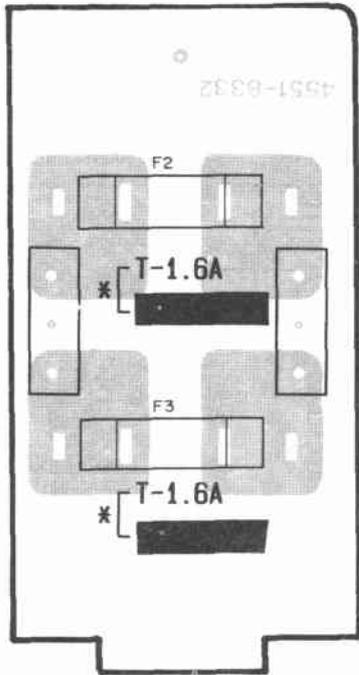
Symbol No.	Zone No.
JP41	C4
JP42	C4
JP43	D4
JP45	D5
JP46	D5
JP47	C5
JP48	C5
JP49	C5
JP50	B5
JP51	C6
JP53	E5
JP54	E5
JP57	B6
JP59	C6
JP60	C6
JP61	C6
JP62	E6
JP63	E6
JP64	C7
JP65	C7
JP66	C8
JP67	C8
JP68	D7
JP70	E7
JP71	D8
JP73	E8
JP74	D8
JP75	E8
JP76	E8
JP77	E8
JP78	E8
JP80	D9
JP81	C9
JP82	C9
JP83	C8
JP84	C8
JP85	C9
JP86	C9
JP87	C8
JP88	C8
JP89	C8
JP92	B9
JP93	E4
JP94	C4
JP96	E3
JP97	E3
JP98	D3
JP99	D4
JP100	D4
JP101	D5
JP102	D6
JP103	D6
JP104	E8
JP105	E7
JP106	E8

Symbol No.	Zone No.
JP108	D5
JP109	E8
JP110	E7
L601	C6
L602	D5
L603	C5
Q601	D9
Q602	D8
Q603	D4
R61	E6
R91	E2
R92	E2
R93	E2
R94	E2
R95	E2
R601	C6
R602	B8
R603	D4
R604	D4
R605	D3
R606	D3
R607	B7
R608	B7
R609	B7
R610	B7
R614	C9
R615	C9
R616	C8
R617	C8
R622	B6
R624	B6
R626	E3
R626	E4
R630	E3
R631	C4
R632	C4
R633	C4
R634	C4
R635	C4
R636	D4
R637	D4
R638	D4
R639	C5
R640	C5
R641	C5
R642	C5
R643	C5
R644	C5
R645	C5
R646	B6
R647	B6
R648	B6

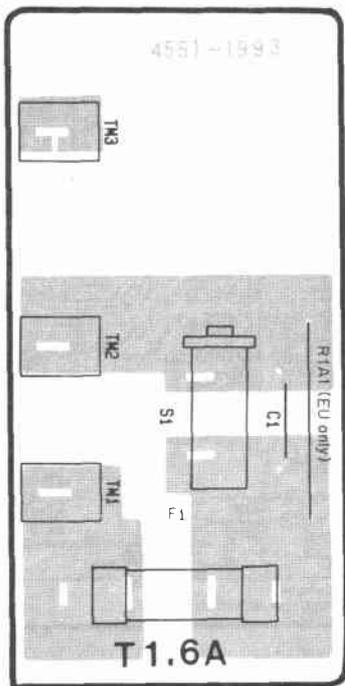
Symbol No.	Zone No.
R649	B6
R650	B6
R651	B6
R652	B6
R653	B6
R654	B6
R655	B6
R657	B8
R658	B7
R659	B7
R664	B8
R665	C8
R666	C8
R667	C8
R668	C8
R669	C8
R670	C8
R671	C8
R672	C8
R673	C8
R674	C8
R675	C8
R676	C8
R677	C7
R678	C7
R679	C7
R680	C7
R681	C7
R682	C7
R683	C7
R684	C7
R685	C7
R686	C7
R687	C6
R688	C6
R689	C6
R690	C6
R702	D9
R703	E9
R802	E5
R803	E5
S601	A4
S602	A4
S603	A3
S606	A2
S607	A2
S608	B4
S609	B4
S610	B3
S611	B3
S612	B3
S613	B2
S614	B2
S615	B1

Symbol No.
S616
S617
S618
S619
S620
S621
S622
S623
S624
S625
S626
S627
S628
VR781
VR782
VR783
VR784
VR785
VR786
W684
W686
W687
W688
W689
W690
W690

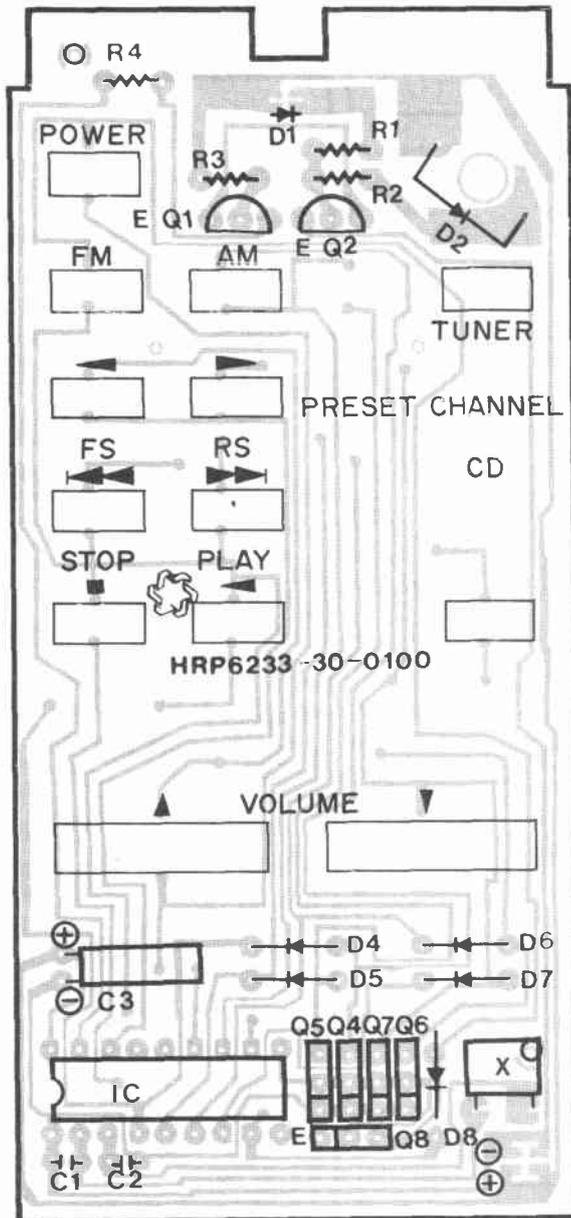
FUSE P.C.B



POWER SW P.C.B



REMOTE CONTROL P.C.B



n  
ing  
red.  
b-  
r,  
in  
e'  
fore  
ent  
iy-  
n  
e  
in





## 2. PLAYBACK ADJUSTMENT

\* Proceed with the playback adjustments after having finished the mechanical adjustments.

Step	Item	Test tape	Output terminal/ test point	Adjustment point	Adjustment for	Remarks
1	Playback Level Adjustment	400Hz, 200mWb/m (TCC-130 or MTT-150)	Connect the VTVM to TP301 (L ch), TP401 (R ch).	TAPE 1 VR301 (L ch) VR401 (R ch)	TP301: 580mV TP401: 580mV	
			Connect the VTVM to TP301 (L ch), TP401 (R ch).	TAPE 2 VR302 (L ch) VR402 (R ch)	TP301: 580mV TP401: 580mV	

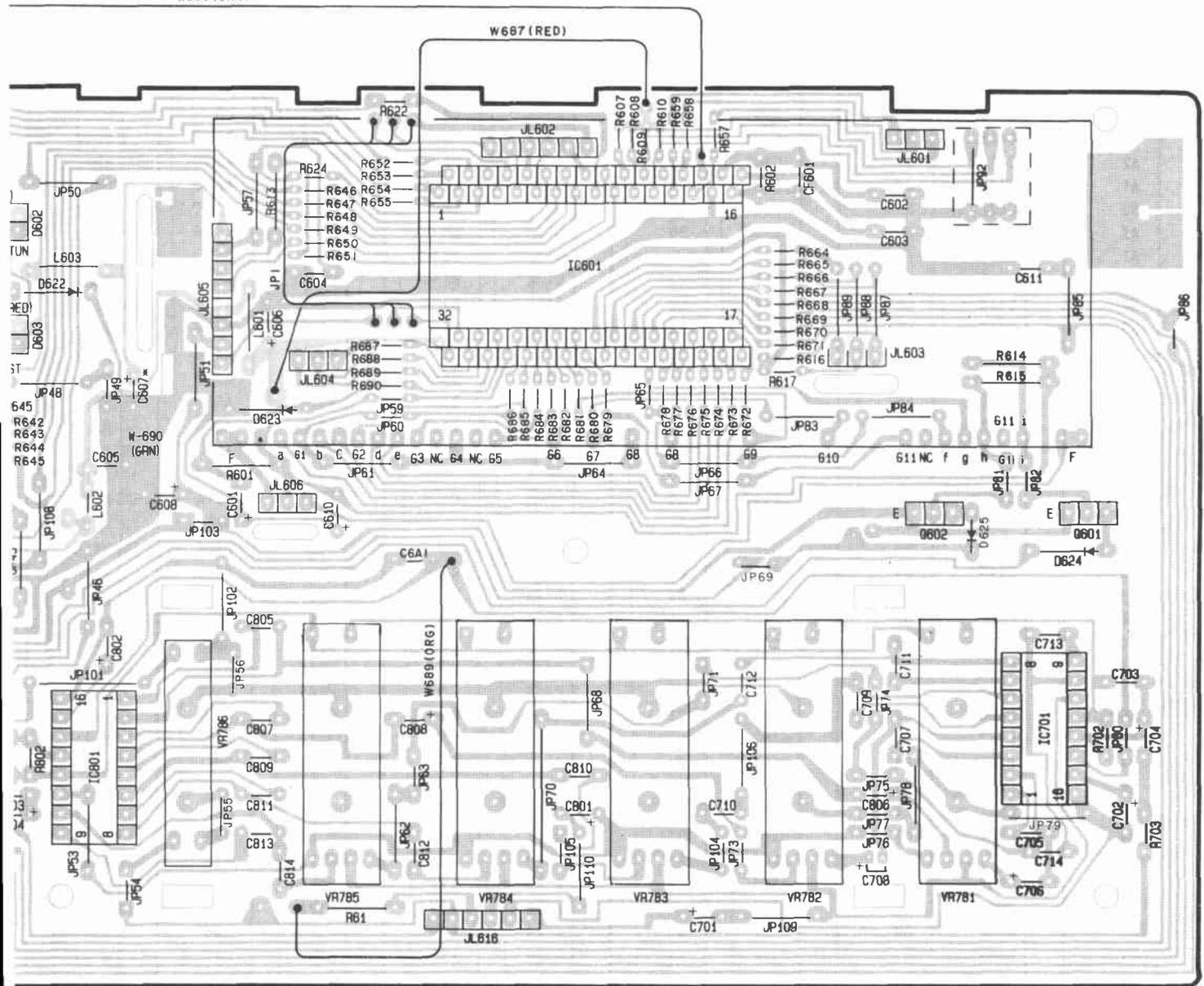
## 3. RECORD/PLAYBACK ADJUSTMENT

Step	Item	Input terminal/ signal	Test tape	Output terminal/ test point	Adjustment point	Adjustment for	Remarks
1	Bias Frequency Characteristic Adjustment (TAPE 2)		Load the cassette tape (Special: AC-512) and set for recording.	Connect the frequency counter to both sides of R315.	OSC301 (BIAS OSC)	103kHz $\pm$ 3 kHz	
2	Bias Level Adjustment (TAPE 2)		Load the cassette tape and set for recording. Special: AC-512 Normal: TCC-102A	Connect the VTVM and distortion meter to the both sides of R315 (L ch), R415 (R ch).	VR304 (L ch) VR404 (R ch)	Normal: 21mV Special: 21mV + 2.3dB (26mV) Temporary adjustment	
3	Record Level Adjustment (TAPE 2)	AUX 400Hz, 300mV	Load the cassette tape (Special: AC-512) and set for recording	Connect the VTVM to TP301 (L ch), TP401 (R ch).	VR303 (L ch) VR403 (R ch) REC VR	<ul style="list-style-type: none"> <li>Set REC VR so that output voltage to 580mV.</li> <li>Adjust VR303 (L ch) and VR403 (R ch) so that output voltage to 580mV.</li> </ul>	

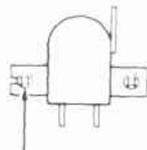


W690 (GRN)

W687 (RED)



Step	Item	Input terminal signal	Test tape	Output terminal/ test point	Adjustment point	Adjustment for	Remarks
4	Record/ Playback Frequency Characteristic Adjustment (TAPE 2)	AUX 400Hz, 300mV 40Hz ~ 12.5kHz 300mV	AC-512	Connect the VTVM to TP301 or TP401.	VR304 (L ch) VR404 (R ch)	Adjust so that frequency response is within the specification when recording on the test tape and playing it back.	Check also at Dolby IN position.
5	Record Level Indicator Adjustment		MTT-150		VR81 (Main P.C.B.) Tape 2: REC mode Tape 1: PLAY mode	Adjust VR81 so that REC LED (0dB) lights.	



Head Azimuth Adj. Screw

Fig.23

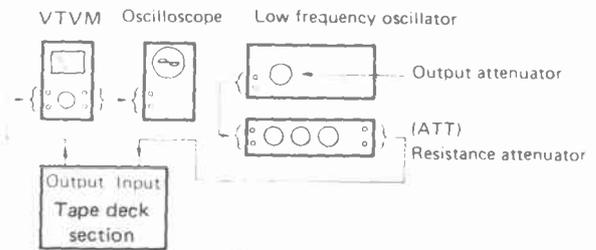
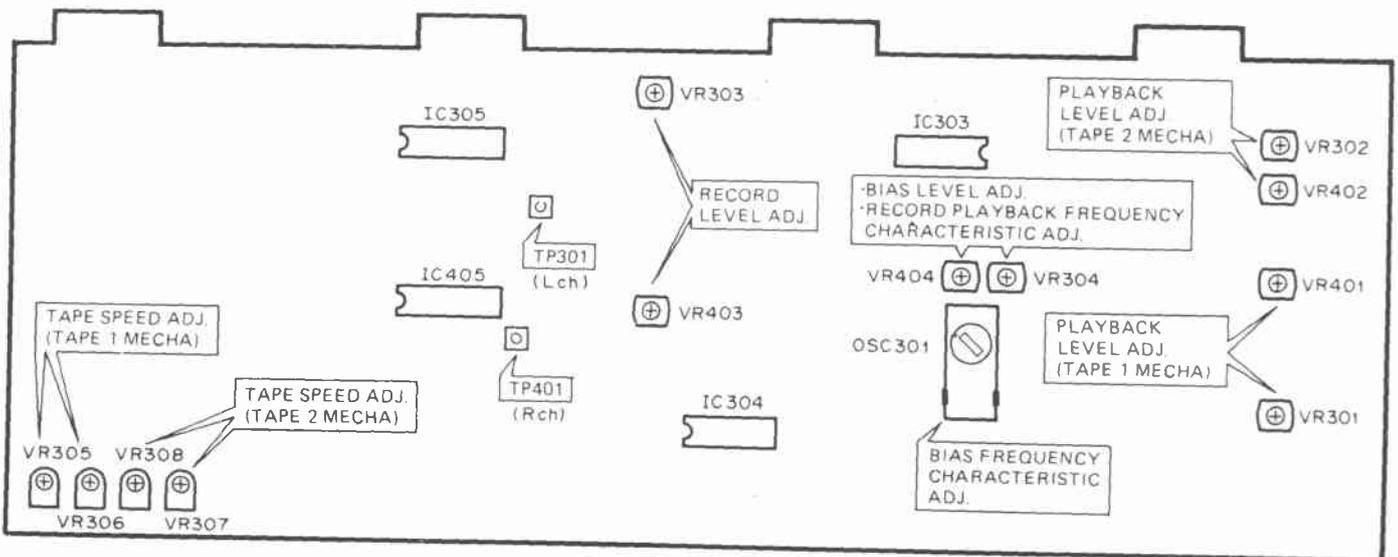


Fig.24

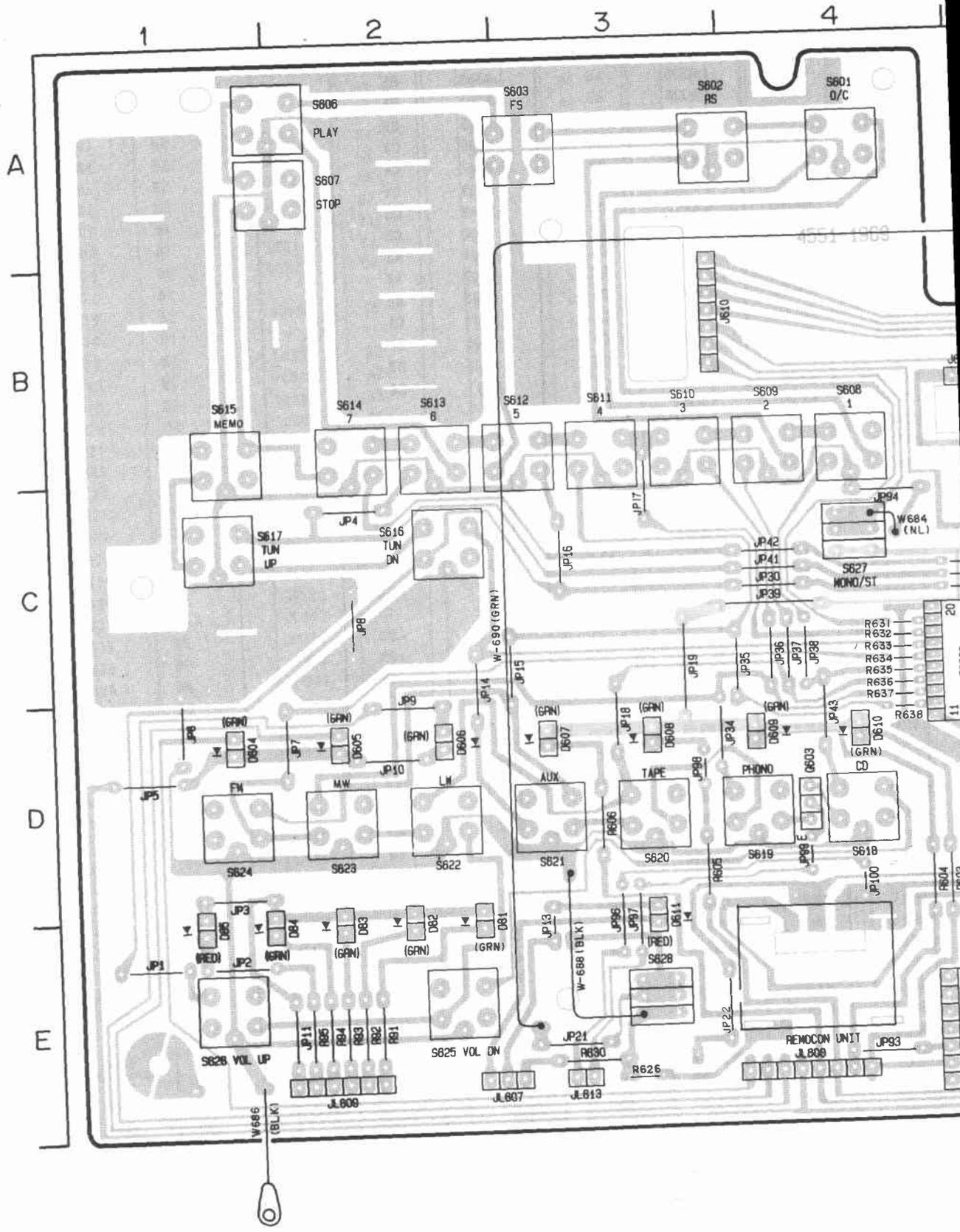
ADJUSTMENT POINT (TAPE DECK SECTION)



↓  
TOP

# FRONT P.C.B

- | Symbol No. |
|------------|
| C301       |
| C302       |
| C303       |
| C304       |
| C305       |
| C306       |
| C307       |
| C308       |
| C309       |
| C310       |
| C311       |
| C315       |
| C316       |
| C317       |
| C318       |
| C319       |
| C320       |
| C321       |
| C322       |
| C323       |
| C324       |
| C326       |
| C327       |
| C330       |
| C331       |
| C332       |
| C333       |
| C334       |
| C335       |
| C336       |
| C337       |
| C338       |
| C339       |
| C340       |
| C341       |
| C342       |
| C343       |
| C344       |
| C350       |
| C352       |
| C353       |
| C354       |
| C355       |
| C356       |
| C357       |
| C358       |
| C359       |
| C360       |
| C361       |
| C362       |
| C370       |
| C371       |
| C372       |
| C373       |
| C374       |



Step	Item	Input terminal signal	Test tape	Output terminal/ test point	Adjustment point	Adjustment for	Remarks
4	Record/ Playback Frequency Characteristic Adjustment (TAPE 2)	AUX 400Hz, 300mV 40Hz ~ 12.5kHz 300mV	AC-512	Connect the VTVM to TP301 or TP401.	VR304 (L ch) VR404 (R ch)	Adjust so that frequency response is within the specification when recording on the test tape and playing it back.	Check also at Dolby IN position.
5	Record Level Indicator Adjustment		MTT-150		VR81 (Main P.C.B.) Tape 2: REC mode Tape 1: PLAY mode	Adjust VR81 so that REC LED (0dB) lights.	

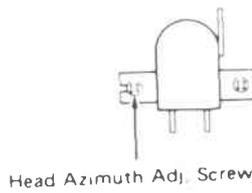


Fig.23

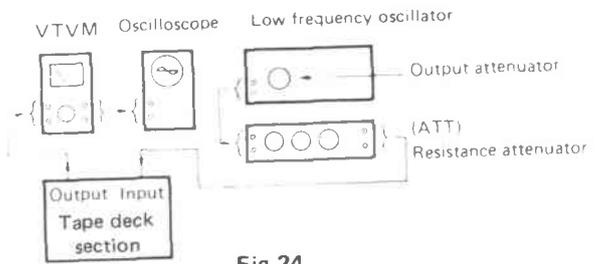
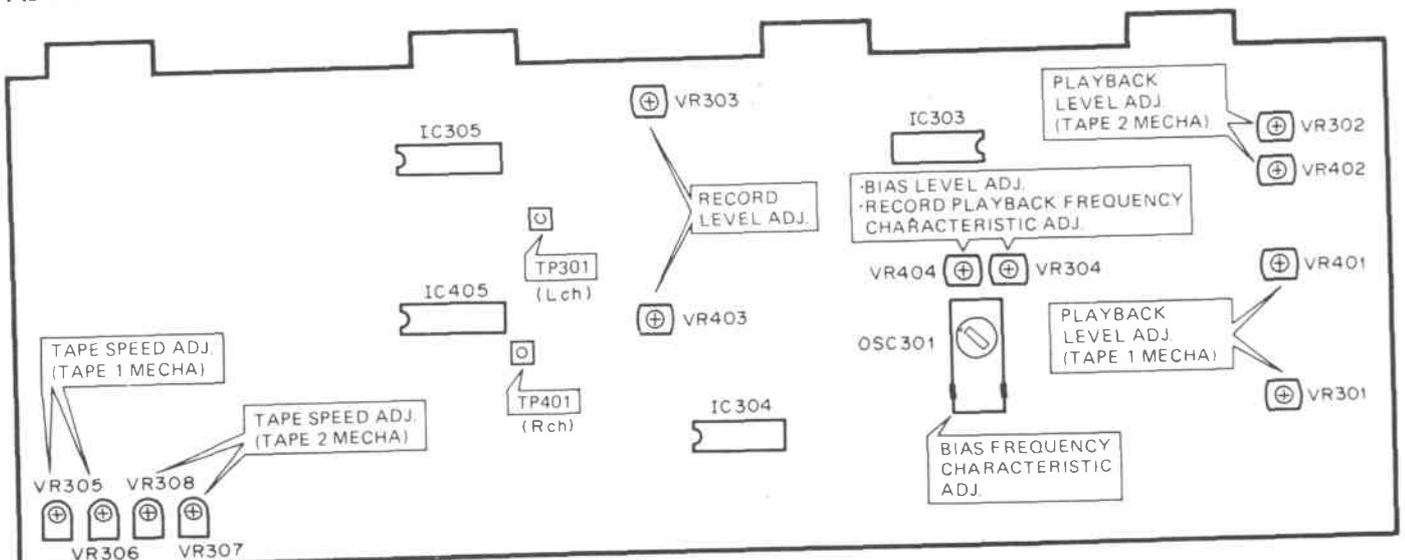


Fig.24

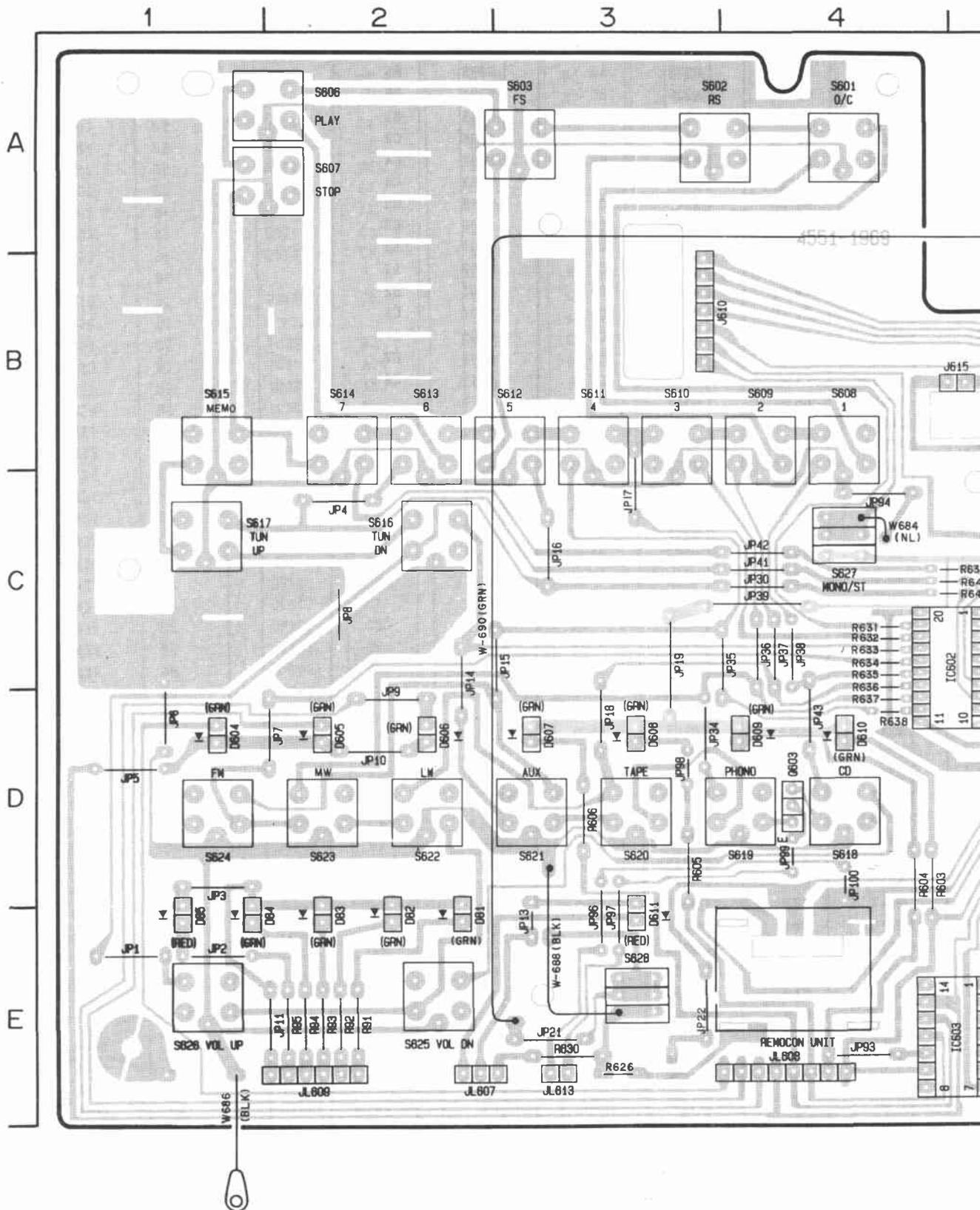
ADJUSTMENT POINT (TAPE DECK SECTION)



↓  
TOP

FRONT P.C.B

- Symbol
- No.
- C301
- C302
- C303
- C304
- C305
- C306
- C307
- C308
- C309
- C310
- C311
- C315
- C316
- C317
- C318
- C319
- C320
- C321
- C322
- C323
- C324
- C326
- C327
- C330
- C331
- C332
- C333
- C334
- C335
- C336
- C337
- C338
- C339
- C340
- C341
- C342
- C343
- C344
- C350
- C352
- C353
- C354
- C355
- C356
- C357
- C358
- C359
- C360
- C361
- C362
- C370
- C371
- C372
- C373
- C374



Symbol No.	Zone No.
R459	B4
R460	B4
R461	B4
R462	C2
R464	C2
R465	C2
R470	C5
R473	B5
R474	B3
R502	C3
R503	C4
R504	C4
R506	C4
R507	B7
R508	C6
SOC301	C3
TP301	B6
TP303	C5
TP401	B6
VR301	C1
VR302	A1
VR303	A5
VR304	B3
VR305	C8
VR306	C8
VR307	C7
VR308	C8
VR401	B1
VR402	A1
VR403	B5
VR404	B3
W311	B8
W312	B8
W313	B8
W314	B8
W315	B8
W316	B8
W317	C8
W319	C8
W320	C7
W322	A8
W323	B7
W324	B7
W325	B7
W326	A7
W327	C7
W328	B7
W329	B7
W330	B7
W331	B7
W332	A7

Symbol No.	Zone No.
W333	C7
W334	B5
W335	A5
W336	B5
W337	B4
W338	B4
W339	B4
W340	C4
W341	C4
W342	C5
W343	C4
W344	C4
W345	C4
W346	C4
W347	C3
W348	C3
W349	C3
W350	C3
W351	B2
W352	B4
W353	B3
W354	B3
W355	B3
W356	A4
W357	A3
W358	A3
W359	C1
W360	C1
W361	B1
W362	A1
W363	B1
W364	B1
W365	C5
W366	C5
W367	C1
W371	C7
W373	B7
W374	A7
W375	C7
W376	C6
W377	C6
W378	C6
W379	C6
W380	C6
W381	C5
W382	C5
W383	C5
W384	C5
W385	C5
W386	C5
W387	C5
W388	C5
W389	C5
W390	C5

Symbol No.	Zone No.
W391	B5
W392	B5
W393	B5
W394	B5
W395	B5
W396	C4
W397	C4
W398	C4
W399	C3
W400	C3
W401	A3
W402	A3
W403	B2
W404	C1
W405	B1
W406	B7
W411	C6

o  
IN

.02

.02

.01

.01

Symbol No.	Zone No.
C301	C2
C302	C2
C303	C2
C304	C2
C305	C2
C306	C2
C307	C1
C308	C1
C309	A1
C310	B2
C311	C2
C315	A2
C316	A2
C317	A2
C318	A2
C319	A2
C320	A2
C321	A1
C322	B2
C323	A2
C324	A1
C326	C5
C327	B3
C330	B6
C331	A6
C332	B7
C333	B6
C334	B6
C335	A5
C336	B5
C337	A5
C338	A5
C339	A6
C340	A6
C341	A6
C342	A6
C343	A6
C344	A7
C350	A5
C352	A5
C353	A4
C354	B4
C355	A4
C356	B4
C357	B4
C358	A4
C359	B4
C360	B3
C361	C3
C362	C7
C370	A7
C371	B7
C372	A8
C373	C8
C374	A7

Symbol No.	Zone No.
C375	C4
C376	B8
C401	B2
C402	B2
C403	B2
C404	B2
C405	B2
C406	B2
C407	B1
C408	B1
C409	B1
C411	B2
C415	B2
C416	B2
C417	B2
C418	B2
C419	B2
C420	B2
C421	B1
C423	B2
C430	C6
C431	B6
C432	C5
C433	C6
C434	C6
C435	B5
C436	B5
C437	B5
C438	B5
C439	B6
C440	B6
C441	B6
C442	B6
C443	B6
C450	B5
C452	B5
C453	B4
C454	B4
C455	B4
C456	B4
C457	B4
C458	B4
C460	B3
C501	B4
C502	C1
D302	B7
D303	B8
D304	B8
D305	B7
D306	B8
D307	B7
D308	B7
D309	C7
D310	B7

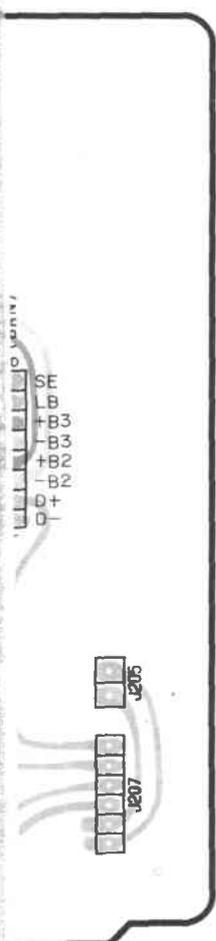
Symbol No.	Zone No.
D311	B7
D312	A7
D313	C7
D314	C7
D316	C4
D317	C7
D318	C5
D319	B7
D320	A1
D321	C3
D322	C8
301P6	C6
IC301	B2
IC302	A2
IC303	A3
IC304	C4
IC305	A6
IC405	B6
J301	B3
J304	C8
J305	B8
J311	A3
J312	B3
JL502	C1
JP202	C6
JP301	C6
JP302	B5
JP302	C2
L301	A4
L401	B4
LC301	B6
LC302	A3
LC401	C6
LC402	B3
Q301	C1
Q302	C1
Q303	C1
Q304	A1
Q305	A1
Q306	B3
Q307	B3
Q308	C4
Q309	C4
Q311	A5
Q312	A4
Q313	A4
Q314	B4
Q315	A5
Q316	B5
Q317	B5

Symbol No.	Zone No.
Q318	C4
Q319	C1
Q320	B8
Q321	A7
Q322	A7
Q323	B7
Q324	C3
Q325	C8
Q326	B8
Q327	C7
Q328	A8
Q329	A8
Q330	C4
Q331	A7
Q332	B8
Q333	B8
Q334	B8
Q335	C8
Q336	C8
Q337	C8
Q401	B1
Q402	B1
Q403	B1
Q404	B1
Q405	B1
Q411	B5
Q412	B4
Q413	B4
Q414	B4
Q419	C1
Q504	C4
R301	C2
R302	C2
R303	C2
R304	C2
R305	C2
R306	C2
R307	C2
R308	C2
R309	C1
R310	C1
R311	C1
R312	C2
R315	A3
R316	A3
R317	A2
R318	A2
R319	A2
R320	A2
R321	A2
R322	A1
R323	A2
R324	A2
R325	C7

Symbol No.	Zone No.
R326	A1
R327	A1
R328	B2
R330	C7
R331	B8
R332	A7
R333	B3
R334	B3
R335	B4
R336	B8
R337	C5
R338	C5
R339	B7
R340	C7
R341	B6
R342	B5
R343	A6
R344	A6
R345	A7
R346	A6
R347	B5
R348	A5
R349	A5
R350	A4
R351	A4
R352	A5
R353	A5
R354	A5
R355	A5
R356	A4
R357	B5
R358	A4
R359	B4
R360	A4
R361	A4
R362	C2
R363	B8
R364	C2
R365	C1
R366	B4
R367	B4
R368	B8
R369	B7
R370	B8
R371	B7
R372	B7
R373	B7
R374	B7
R375	C8
R376	C8
R377	B8
R378	B7
R379	B7
R380	C7
R381	C7

Symbol No.	Zone No.
R382	B7
R383	A7
R384	B7
R385	C7
R386	B7
R387	A7
R388	B7
R389	B7
R390	B7
R391	A7
R392	B7
R393	B7
R394	C7
R395	C7
R396	A7
R397	A7
R398	A7
R401	B7
R402	B7
R403	B7
R404	B7
R405	B7
R406	B7
R407	B7
R408	B7
R409	B7
R410	B7
R411	B7
R415	B7
R416	E7
R417	E7
R418	E7
R419	E7
R420	E7
R421	E7
R422	E7
R423	E7
R424	E7
R426	E7
R427	E7
R441	E7
R442	E7
R443	E7
R444	E7
R445	E7
R446	E7
R451	E7
R452	E7
R453	E7
R454	E7
R455	E7
R456	E7
R457	E7
R458	E7

5



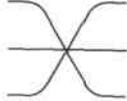
Symbol No.	Zone No.
C101	B1
C102	B1
C103	A1
C104	A1
C105	B1
C106	A1
C107	A1
C108	C3
C109	C4
C110	C4
C111	D4
C112	C2
C113	C2
C114	C2
C115	C1
C117	C1
C118	C2
C119	C2
C120	D3
C121	C5
C122	C5
C123	C2
IC101	B1
IC102	C1
IC103	C2
IC104	D2
IC105	C4
J201	D4
J202	C5
J203	C4
J204	A2
J205	D5
J206	A1
J207	D5
Q101	A1
Q102	A1
Q103	C3
Q104	C3
Q105	D3
Q106	D3
Q107	D3
R101	B2
R102	B2
R103	B1
R104	B1
R105	B1
R106	B1
R107	B1
R108	B1
R109	C2
R110	C2

Symbol No.	Zone No.
R111	C3
R112	C3
R113	C3
R114	A1
R115	A1
R116	A1
R117	B1
R118	B1
R119	A1
R120	C2
R121	C3
R122	C3
R123	C2
R124	C3
R125	C2
R126	C3
R127	C3
R128	C3
R129	C3
R130	C3
R131	C3
R132	C4
R133	C3
R134	D4
R135	D4
R136	D4
R137	C1
R138	C2
R139	C1
R140	C1
R141	C1
R142	C1
R143	C1
R144	C1
R145	C2
R146	C2
R147	C2
R148	D3
R149	D3
R150	D3
R151	C1
R152	C1
R153	C2
R154	D2
R155	C2
R156	D3
R156	D3
R157	D3
R158	D3
R159	D3
R160	D3
R161	D3
R162	D2
R163	D3
R164	D3

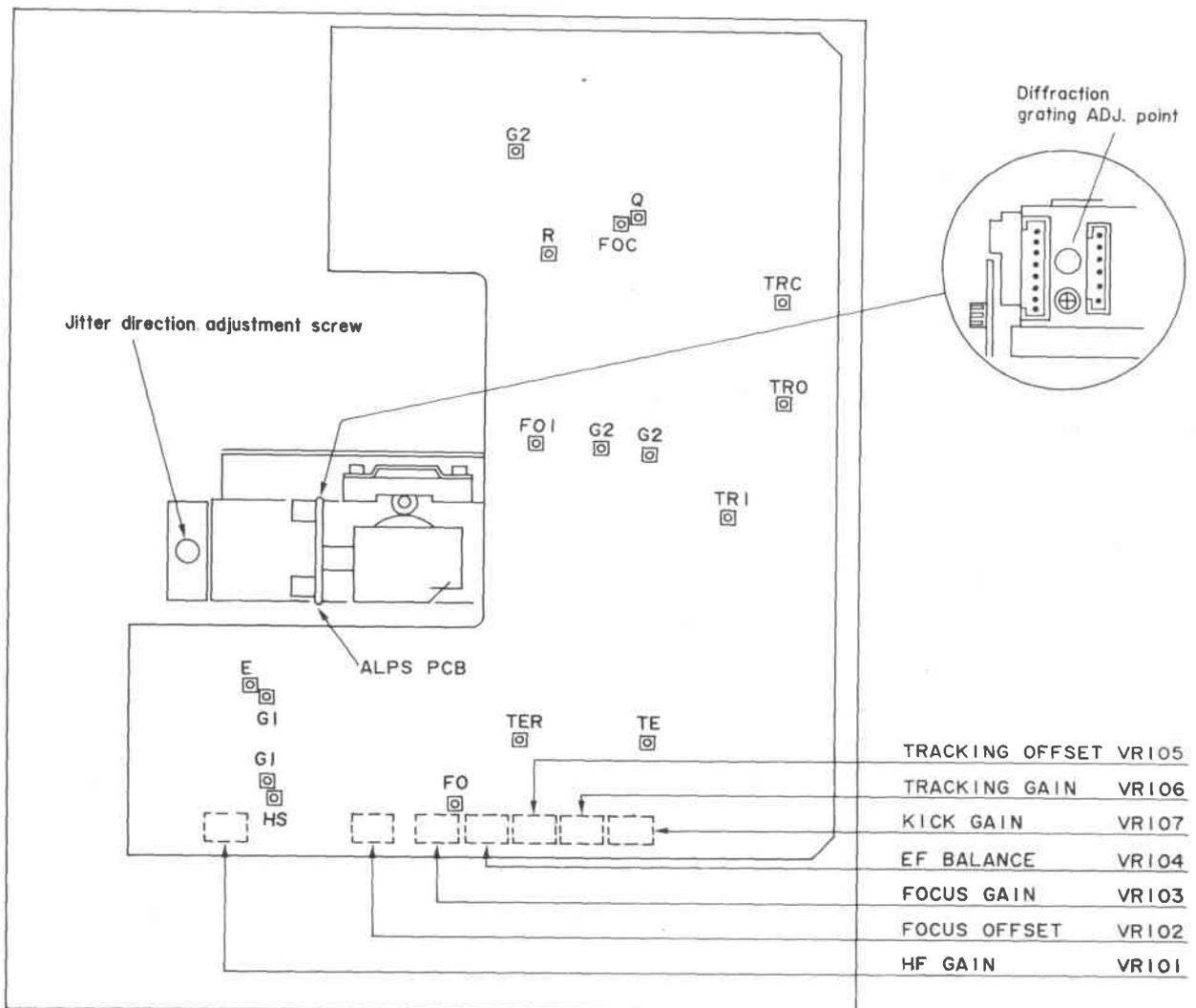
Symbol No.	Zone No.
R165	D3
R166	D3
R167	D3
R168	B1
R169	C2
R170	C3
R171	D3
R172	D3
VR101	A1
VR102	B1
VR103	B1
VR104	C1
VR105	C1
VR106	C1
VR107	C1
W101	A1
W102	A1
W103	B1
W104	B2
W105	B1
W106	B1
W107	C1
W108	C1
W109	C2
W110	C2
W111	C2
W112	D2
W113	D2
W114	D3
W115	C3
W116	D3
W117	C3
W118	C3
W119	D3
W120	D3
W121	D4
W122	D4
W123	C4
W124	C4
W125	C4
W126	D4
W127	D4
W128	D4
W129	C4
W130	C4
W131	C4
W132	C4
W133	C5
W134	D5





No.	Item	Test Pont	Measuring Instrument and Procedure	Adjustment Point	Standard	Remarks
7	Tracking Off Set (PLAY mode)	Q ~ G2	Oscilloscope	VR105	DC 0 V ± 20 mV	LD OFF (Tray open)
8	Tracking Gain (PLAY mode)	TR1 ~ G2 TE ~ G2 Q ~ G2	AF OSC (800 Hz, 300 mV) BPF VTVM Fig. 25	VR106	10dB±2dB	ETE = EQ + 10 dB ⊘ Adjustment angle of VR106
9	Tracking Off Set				CHECK	No. 8 check
10	Kick Gain (PAUSE)	KP ~ G2 HS ~ G1	Oscilloscope KP → EXT Trig.	VR107		⊘ Adjustment angle of VR107

ADJUSTMENT POINT



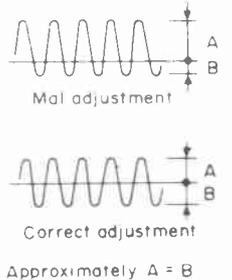
CD SECTION ADJUSTMENTS

1. Measuring instruments

Oscilloscope	[ more than 30 MHz EXT Triger terminal X-Y Triger terminal ]	..... 1	Q'ty
Probe (10 : 1, less than 15 PF)		..... 1	
Frequency counter		..... 1	
Audio Frequency Oscillator (AF OSC)		..... 1	
AC Voltmeter 2ch (VTVM)		..... 1	
Jitter meter		..... 1	
BPF (800 Hz)		..... 1	
Test disc CD-1 (EIAJ)		..... 1	

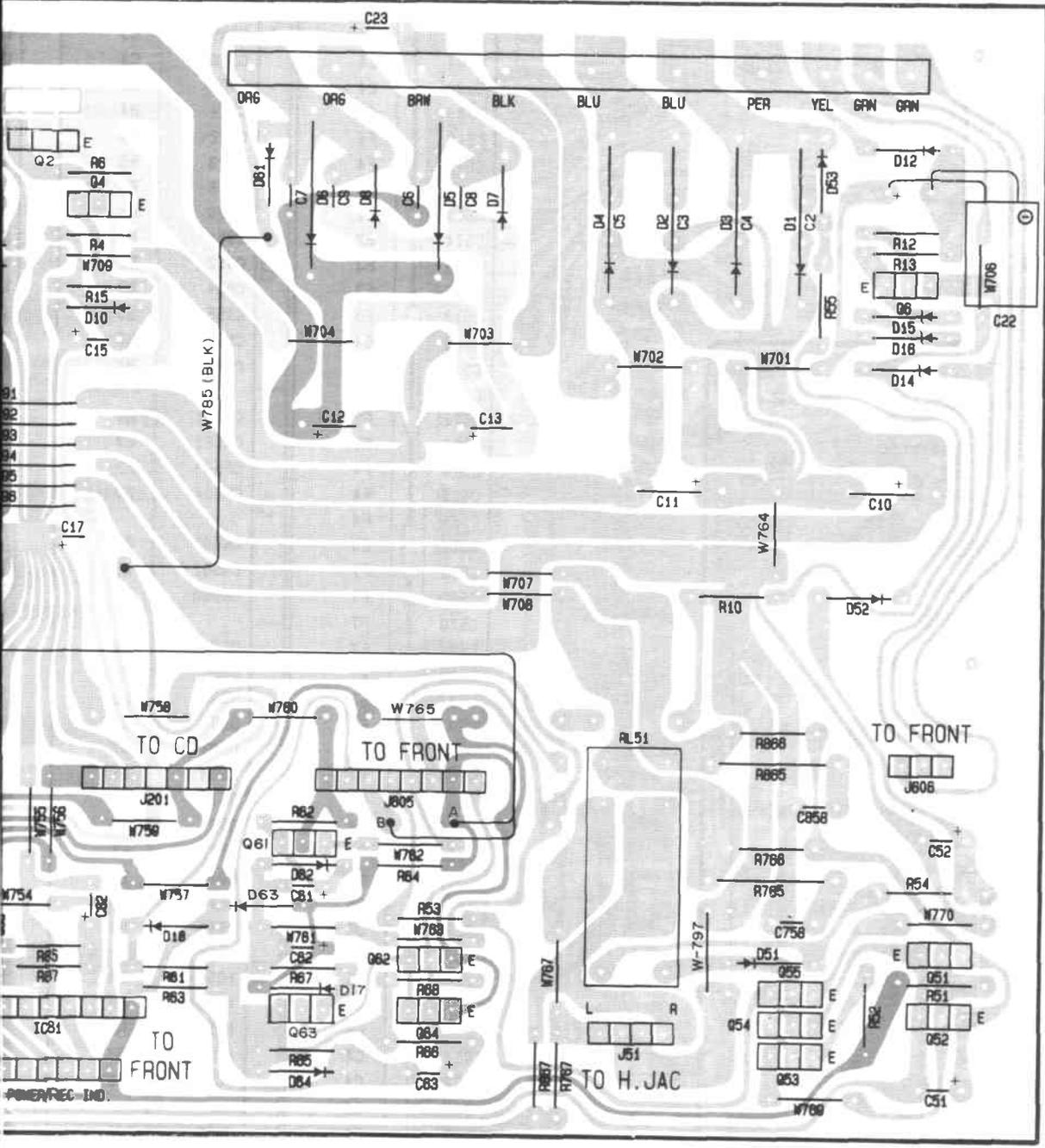
2. Tracking Servo Off

- Step 1:** Place the disc onto the disc drawer, and push the PLAY button.  
Select the track that the pick up moves to the center of program area.
- Step 2:** Comfirm that the eye pattern is resting after turning off and on the Track No.
- Step 3:** Separate microcomputer (YM3805) from micro-computer.
- Step 4:** After Step 3, connect 5 V between **TRO** and **G2** within 5 minutes.
- Step 5:** In case of stopping the turning of disc, repeat Step 1 ~ Step 4.

No.	Item	Test Pont	Measuring Instrument and Procedure	Adjustment Point	Standard	Remarks
1	Diffraction Grating (PLAY mode)	<b>TER</b> ~ <b>G1</b>	Oscilloscope Tracking Servo OFF	Diffraction grating ADJ. Screw		Adjust after removing Pickup to center of DISC program area by FS.
2	Jitter Direction (PLAY mode)	<b>HS</b> ~ <b>G1</b>	Jitter meter	Jitter ADJ. Screw	More than 35 ms CHECK	More than 35 ms, replace the tray, and adjust so that Jitter is minimum. (Track No. 8)
3	Focus Off Set (PLAY mode)	<b>HS</b> ~ <b>G1</b>	Jitter meter	VR102	Jitter minimum	Without the adjusted angle of VR102,  check with broken disc (17th music (5A))
4	Focus Gain (PLAY mode)	<b>FO1</b> ~ <b>G2</b> <b>FO</b> ~ <b>G2</b> <b>R</b> ~ <b>G2</b>	AF OSC (Output: 800 Hz, 300 mV) BPF VTVM Fig. 25	VR103	13dB±2dB	<b>ER</b> = <b>EFO</b> + 13 dB  Adjustment angle of VR103
5	HF Gain (PLAY mode)	<b>HS</b> ~ <b>G1</b>	Oscilloscope	VR101	2.5 Vp-p ± 0.3V	HS 70 mV
6	EF Balance (PLAY mode)	<b>TER</b> ~ <b>G2</b>	Oscilloscope Tracking Servo OFF	VR104	DC = 0 V position	  Adjustment angle of VR104



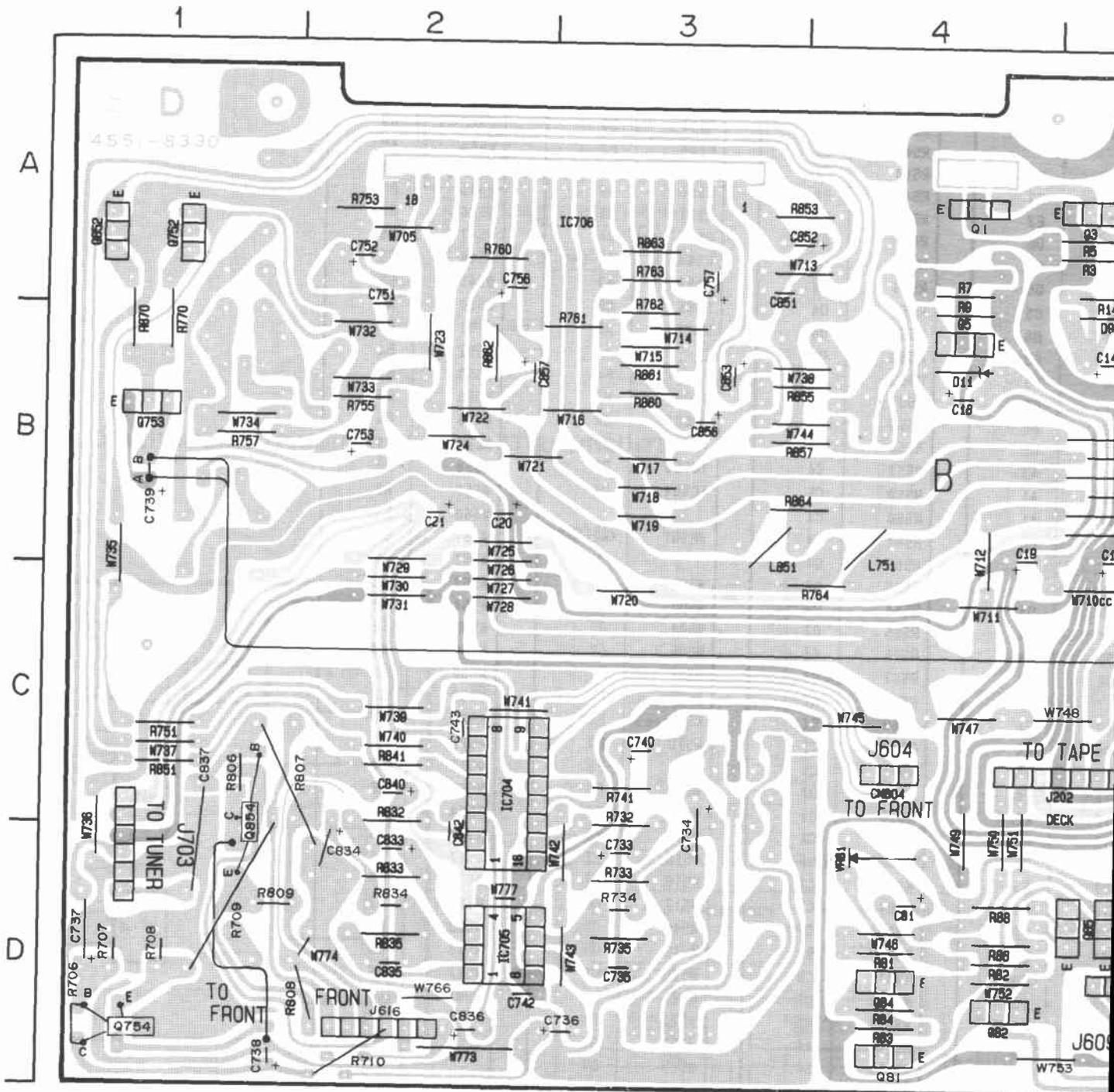
5 6 7 8



Symbol No.	Zone No.
C2	A8
C3	A7
C4	A8
C5	A7
C6	A6
C7	A6
C8	A6
C9	A6
C10	B8
C11	B7
C12	B6
C13	B7
C14	B5
C15	B5
C16	B5
C17	B5
C18	B4
C19	B4
C20	B2
C21	B2
C22	B8
C23	A6
C51	D8
C52	C8
C61	D6
C62	D6
C63	D6
C81	D4
C82	D5
C733	D3
C734	D3
C735	D3
C736	D3
C737	D1
C738	D1
C739	B1
C740	C3
C742	D2
C743	C2
C751	B2
C752	A2
C753	B2
C756	A2
C757	A3
C758	D8
C833	D2
C834	D2
C835	D2
C836	D2
C837	C1
C840	C2
C842	D2
C851	A3
C852	A4
C853	B3

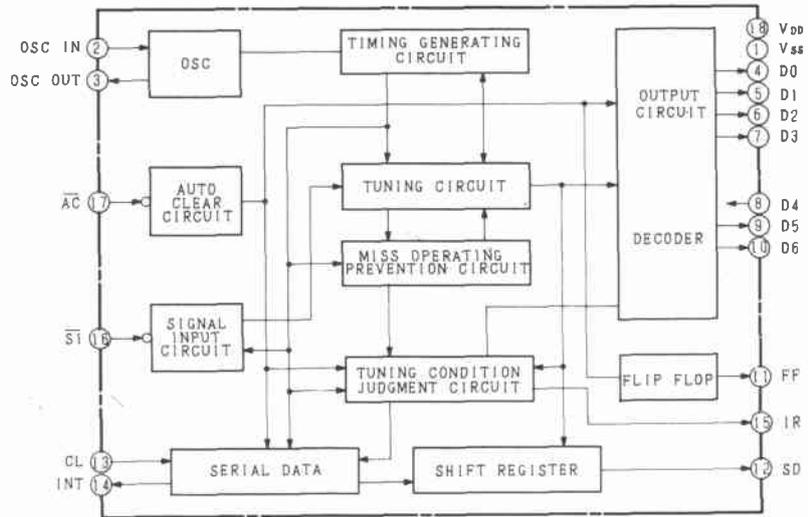
PRINTED CIRCUIT BOARD

POWER AMP P.C.B

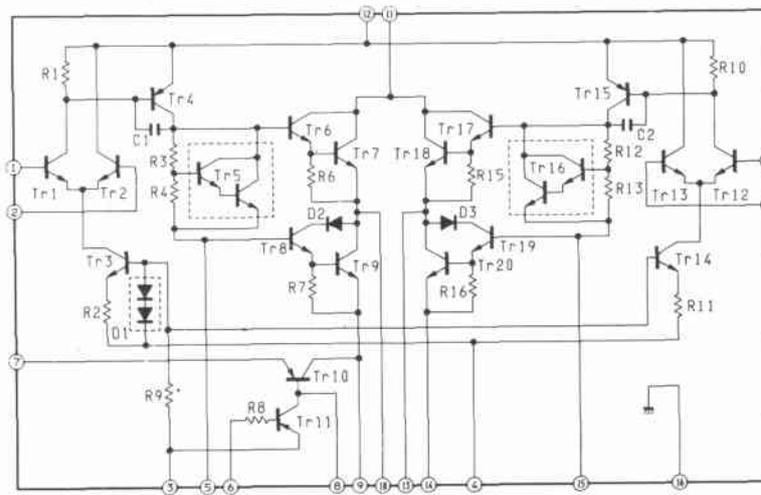


Symbol No.	Zone No.	Zone No.								
	B3	Q52	D8	R709	D1	W712	B4	W767	D7	B2
	B2	Q53	D8	R710	D2	W713	A4	W769	D8	B2
	C8	Q54	D8	R732	D3	W714	B3	W770	D8	C3
		Q55	D8	R733	D3	W715	B3	W773	D2	C3
	A8	Q61	D6	R734	D3	W716	B3	W774	D2	C3
	A7	Q62	D6	R735	D3	W717	B3	W777	D2	C3
	A8	Q63	D6	R741	C3	W718	B3	W785	B6	B4
	A7	Q64	D6	R751	C1	W719	B3	W791	B5	B4
	A6	Q81	D4	R753	A2	W720	C3	W792	B5	B5
	A6	Q82	D4	R755	B2	W721	B2	W793	B5	B5
	A7	Q83	D5	R757	B1	W722	B2	W794	B5	B6
	A6	Q84	D4	R760	A2	W723	B2	W795	B5	B2
	B5	Q85	D5	R761	B3	W724	B2	W796	B5	B2
	B5	Q752	A1	R762	B3	W725	B2	W797	D7	B3
	B4	Q753	B1	R763	A3	W726	C2			B3
	A8	Q754	D1	R764	C4	W727	C2			B3
	B8	Q852	A1	R765	D8	W728	C2			
	B8	Q854	D1	R766	D8	W729	C2			
	B8			R767	D7	W730	C2			D4
	D6	R3	A5	R770	B1	W731	C2			E4
	D5	R4	A5	R806	C1	W732	B2			F3
	D8	R5	A5	R807	C2	W733	B2			F8
	C8	R6	A5	R808	D2	W734	B1			
	A8	R7	B4	R809	D1	W735	C1			B7
	A6	R9	B4	R832	D2	W736	D1			A7
	D6	R10	C8	R833	D2	W737	C1			B7
	D6	R12	A8	R834	D2	W738	B4			
	D6	R13	A8	R835	D2	W739	C2			E2
		R14	B5	R841	C2	W740	C2			E3
	D5	R15	B5	R851	C1	W741	C2			D2
14	C2	R51	D8	R853	A4	W742	D3			D3
15	D2	R52	D8	R855	B4	W743	D3			D2
16	A3	R53	D6	R857	B4	W744	B4			D1
		R54	D8	R860	B3	W745	C4			F2
	D7	R55	B8	R861	B3	W746	D4			F2
	C5	R61	D5	R863	A3	W747	C4			F5
	C5	R62	C6	R864	B4	W748	C5			E8
	C4	R63	D5	R865	C8	W749	D4			E8
	C6	R64	D6	R866	C8	W750	D4			E8
	C8	R65	D6	R867	D7	W751	D4			
	D5	R66	D6	R870	B1	W752	D4			E4
	D2	R67	D6			W753	D5			F8
	D1	R68	D6	VR81	D4	W754	D5			D6
		R81	D4			W755	C5			B3
	B4	R82	D4			W756	C5			B6
	B3	R83	D4	W701	B8	W757	D5			
	C7	R84	D4	W702	B7	W758	C5			C5
		R85	D5	W703	B7	W759	C5			C7
	A4	R86	D4	W704	B6	W760	C6			
	A5	R87	D5	W705	A2	W761	D6			E2
	A5	R88	D4	W706	B8	W762	D6			D4
	A5	R662	B2	W707	C7	W763	D6			F5
	B4	R706	D1	W708	C7	W764	B8			E2
	B8	R707	D1	W709	B5	W765	C6			E3
	D8	R708	D1	W710	C5	W766	D2			E2
				W711	C4					

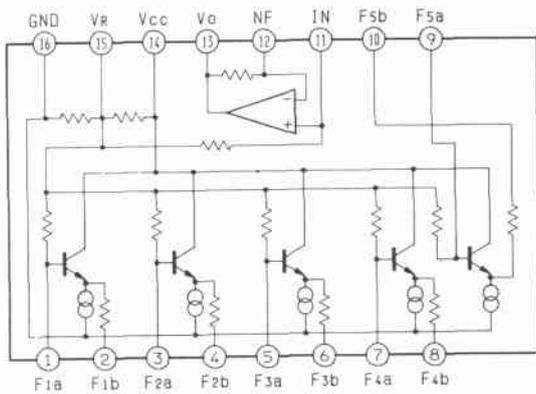
M50117P



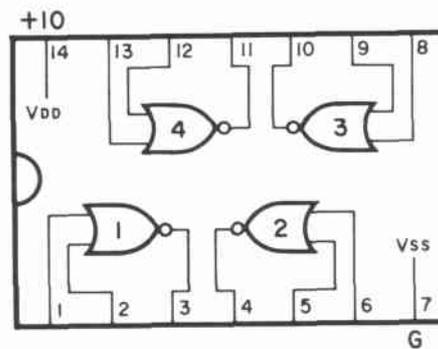
STK4152



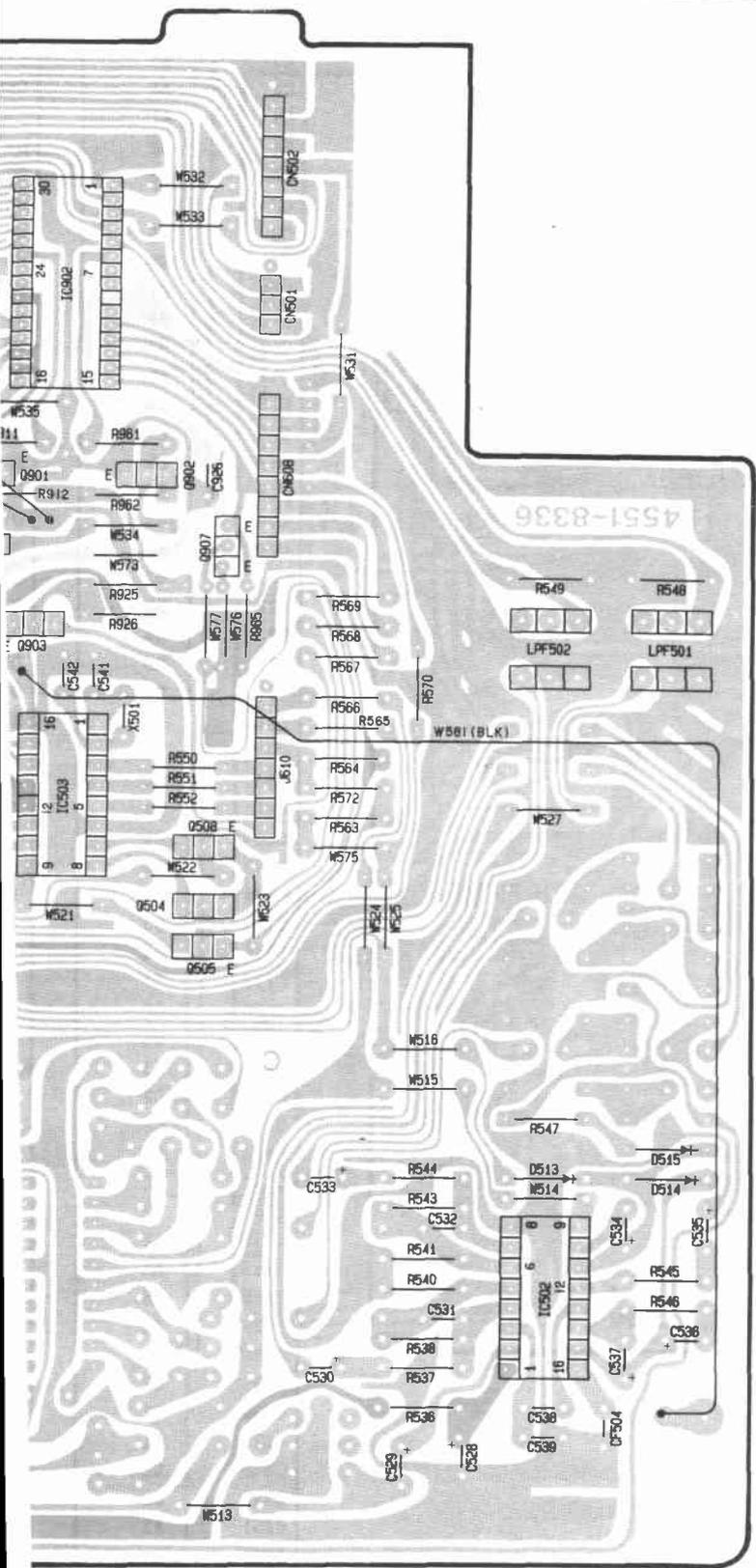
TA7796P



TC4001BP



6 7 8



Symbol No.	Zone No.	Symbol No.	Zone No.
C502	D3	C902	B2
C503	D4	C903	B2
C503	E4	C904	C3
C504	E4	C905	C3
C507	E4	C906	C3
C508	E4	C907	C3
C509	E4	C921	B4
C510	F4	C922	B4
C511	F4	C923	B5
C512	F4	C925	B5
C513	E2	C926	B6
C514	E2	C951	B2
C515	E3	C952	B2
C516	E3	C954	B3
C518	E3	C955	B3
C519	D4	C956	B3
C520	E4	C957	B3
C521	F3	CF501	D4
C522	F3	CF502	E4
C523	F3	CF503	F3
C524	F4	CF504	F8
C525	F4		
C526	F4		
C527	E5	CN501	B7
C528	F7	CN502	A7
C529	F7	CN608	B7
C530	F7		
C531	F7	D504	E2
C532	E7	D505	E3
C533	E7	D506	D2
C534	E8	D507	D3
C535	E8	D508	D2
C536	F8	D509	D1
C537	F8	D510	F2
C538	F8	D511	F2
C539	F8	D512	F5
C541	C6	D513	E8
C542	C6	D514	E8
C543	D5	D515	E8
C544	C6		
C545	C5	IC501	E4
C546	C4	IC502	F8
C547	C4	IC503	D6
C548	C4	IC901	B3
C549	C4	IC902	B6
C550	C4		
C551	C4	J503	C5
C580	D2	J610	C7
C581	D2		
C582	E3	L501	E2
C583	E3	L502	D4
C584	E3	L503	F5
C585	F2	L504	E2
C586	E5	L505	E3
C901	C2	L506	E2

M501

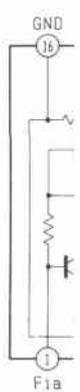
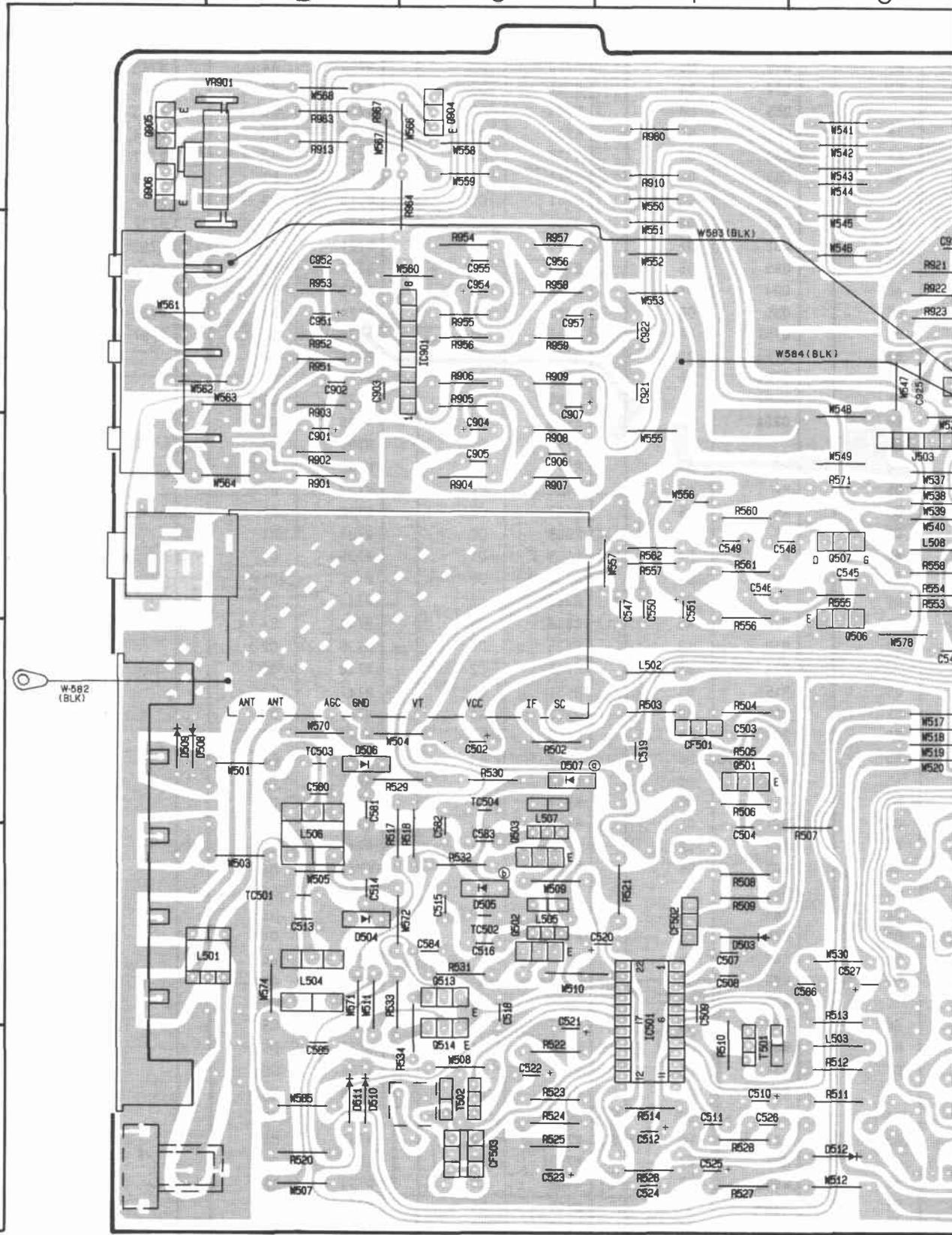
TUNER P.C.B

1 2 3 4 5

A  
B  
C  
D  
E  
T

STK4

TA77



Symbol No.	Zone No.
507	D3
508	C5
PF501	C8
PF502	C8
501	D4
502	E3
503	E3
504	D6
505	D6
506	D5
507	C5
508	D6
513	E3
514	F3
901	B5
902	B6
903	C6
904	A3
905	A1
906	A1
907	C6
502	D3
503	D4
504	D4
505	D4
506	D4
507	E5
508	E4
509	E4
510	F4
511	F5
512	F5
513	F5
514	F4
17	E3
18	E3
20	F2
21	E4
22	F3
23	F3
24	D7
24	F3
25	F3
26	F4
27	F4
28	F4
29	D3
30	D3
31	E3
32	E3
33	E3
4	F3

Symbol No.	Zone No.
R536	F7
R537	F7
R538	F7
R540	E7
R541	E7
R543	E7
R544	E7
R545	E8
R546	F8
R547	E8
R548	C8
R549	C8
R550	D6
R551	D6
R552	D6
R553	C5
R554	C5
R555	C5
R556	D4
R557	C4
R558	C5
R560	C4
R561	C4
R562	C4
R563	D7
R564	C7
R565	C7
R566	C7
R567	C7
R568	C7
R569	C7
R570	C7
R571	C5
R572	D7
R575	D7
R901	C2
R902	C2
R903	C2
R904	C3
R905	C3
R906	B3
R907	C3
R908	C3
R909	B3
R910	A4
R911	B6
R912	B6
R913	A2
R921	B5
R922	B5
R923	B5
R925	C6
R926	C6
R951	B2
R952	B2

Symbol No.	Zone No.
R953	B2
R954	B3
R955	B3
R956	B3
R957	B3
R958	B3
R959	B3
R960	A4
R961	B6
R962	B6
R963	A2
R964	A3
R965	C6
R967	A2
T501	F4
T502	F3
TC501	E2
TC502	E3
TC503	D2
TC504	D3
VR901	A2
W501	D2
W503	E2
W504	D3
W505	E2
W507	F2
W508	F3
W509	E3
W510	E3
W511	E2
W512	F5
W513	F6
W514	E8
W515	E7
W516	E7
W517	D5
W518	D5
W519	D5
W520	D5
W521	D6
W522	D6
W523	D7
W525	D7
W527	D8
W530	E5
W531	B7
W532	A6
W533	A6
W534	C6
W535	B6
W536	C5
W537	C5

Symbol No.	Zone No.
W538	C5
W539	C5
W540	C5
W541	A5
W542	A5
W543	A5
W544	A5
W545	B5
W546	B5
W547	B5
W548	C5
W549	C5
W550	A4
W551	B4
W552	B4
W553	B4
W555	C4
W556	C4
W557	C4
W558	A3
W559	A3
W560	B3
W561	B1
W562	B2
W563	C2
W564	C2
W565	F2
W566	A3
W567	A2
W568	A2
W570	D2
W571	E2
W572	E3
W573	C6
W574	E2
W576	C6
W577	C6
W578	D5
W581	C7
W582	D1
W583	B4
W584	B5
X501	C6

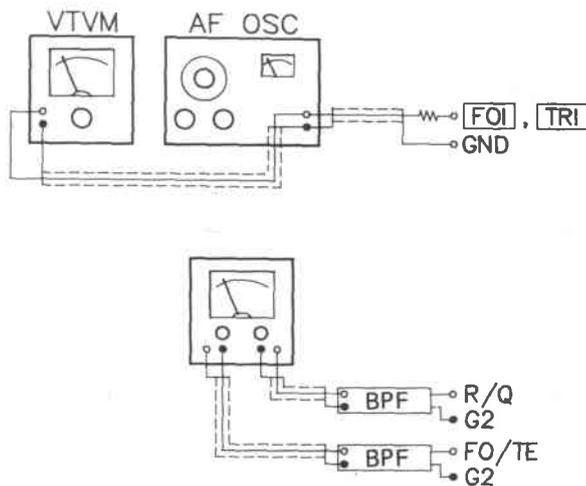
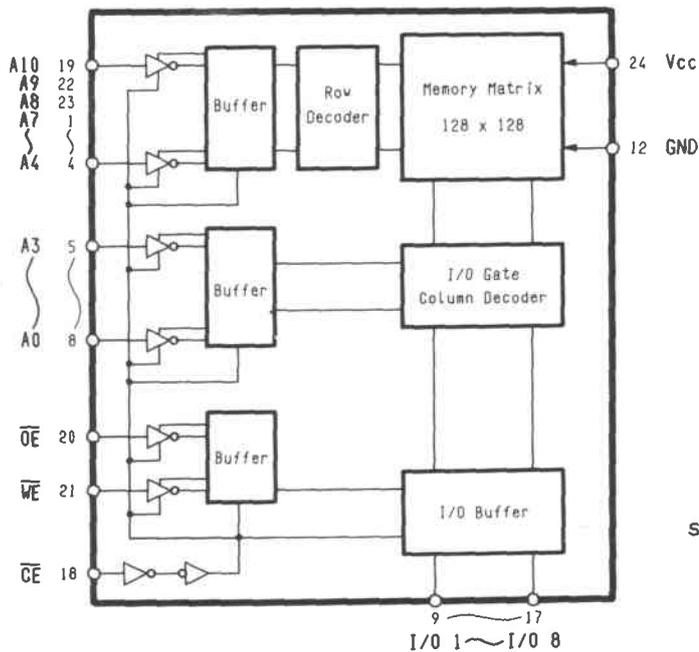


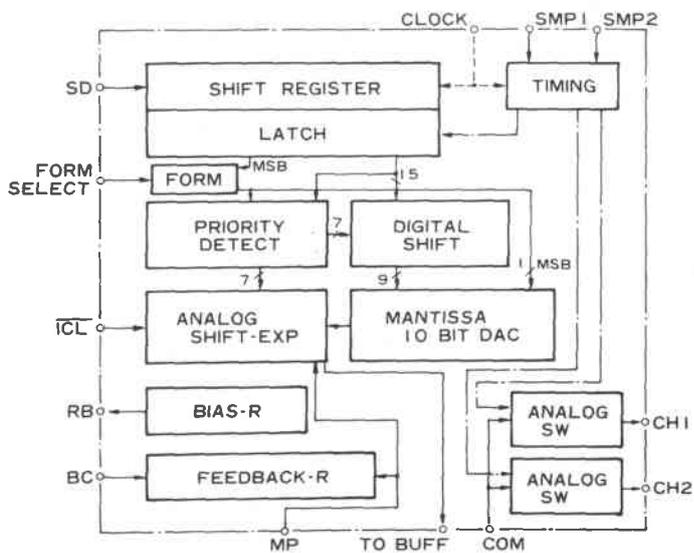
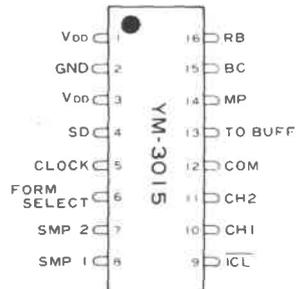
Fig. 25

INTERNAL DIAGRAMS AND PINOUT OF INTEGRATED CIRCUITS

CXK5816M



YM3015



Symbol No.	Zone No.
507	D3
508	C5
PF501	C8
PF502	C8
501	D4
502	E3
503	E3
504	D6
505	D6
506	D5
507	C5
508	D6
513	E3
514	F3
901	B5
902	B6
903	C6
904	A3
905	A1
906	A1
907	C6
502	D3
503	D4
504	D4
505	D4
506	D4
507	E5
508	E4
509	E4
510	F4
511	F5
512	F5
513	F5
514	F4
517	E3
518	E3
520	F2
521	E4
522	F3
523	F3
524	D7
524	F3
525	F3
526	F4
527	F4
528	F4
529	D3
530	D3
531	E3
532	E3
533	E3
534	F3

Symbol No.	Zone No.
R536	F7
R537	F7
R538	F7
R540	E7
R541	E7
R543	E7
R544	E7
R545	E8
R546	F8
R547	E8
R548	C8
R549	C8
R550	D6
R551	D6
R552	D6
R553	C5
R554	C5
R555	C5
R556	D4
R557	C4
R558	C5
R560	C4
R561	C4
R562	C4
R563	D7
R564	C7
R565	C7
R566	C7
R567	C7
R568	C7
R569	C7
R570	C7
R571	C5
R572	D7
R575	D7
R901	C2
R902	C2
R903	C2
R904	C3
R905	C3
R906	B3
R907	C3
R908	C3
R909	B3
R910	A4
R911	B6
R912	B6
R913	A2
R921	B5
R922	B5
R923	B5
R925	C6
R926	C6
R951	B2
R952	B2

Symbol No.	Zone No.
R953	B2
R954	B3
R955	B3
R956	B3
R957	B3
R958	B3
R959	B3
R960	A4
R961	B6
R962	B6
R963	A2
R964	A3
R965	C6
R967	A2
T501	F4
T502	F3
TC501	E2
TC502	E3
TC503	D2
TC504	D3
VR901	A2
W501	D2
W503	E2
W504	D3
W505	E2
W507	F2
W508	F3
W509	E3
W510	E3
W511	E2
W512	F5
W513	F6
W514	E8
W515	E7
W516	E7
W517	D5
W518	D5
W519	D5
W520	D5
W521	D6
W522	D6
W523	D7
W525	D7
W527	D8
W530	E5
W531	B7
W532	A6
W533	A6
W534	C6
W535	B6
W536	C5
W537	C5

Symbol No.	Zone No.
W538	C5
W539	C5
W540	C5
W541	A5
W542	A5
W543	A5
W544	A5
W545	B5
W546	B5
W547	B5
W548	C5
W549	C5
W550	A4
W551	B4
W552	B4
W553	B4
W555	C4
W556	C4
W557	C4
W558	A3
W559	A3
W560	B3
W561	B1
W562	B2
W563	C2
W564	C2
W565	F2
W566	A3
W567	A2
W568	A2
W570	D2
W571	E2
W572	E3
W573	C6
W574	E2
W576	C6
W577	C6
W578	D5
W581	C7
W582	D1
W583	B4
W584	B5
X501	C6

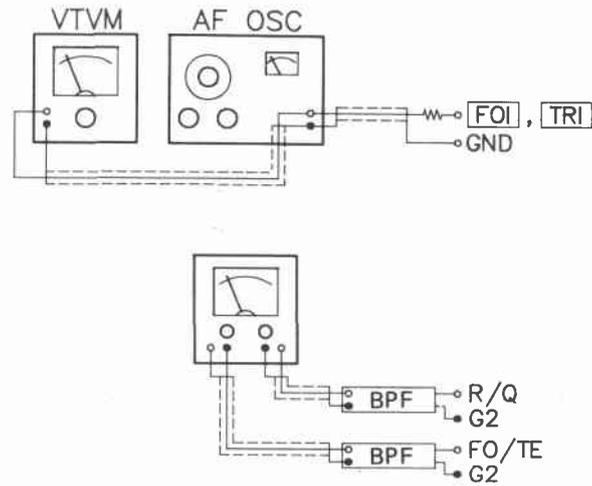
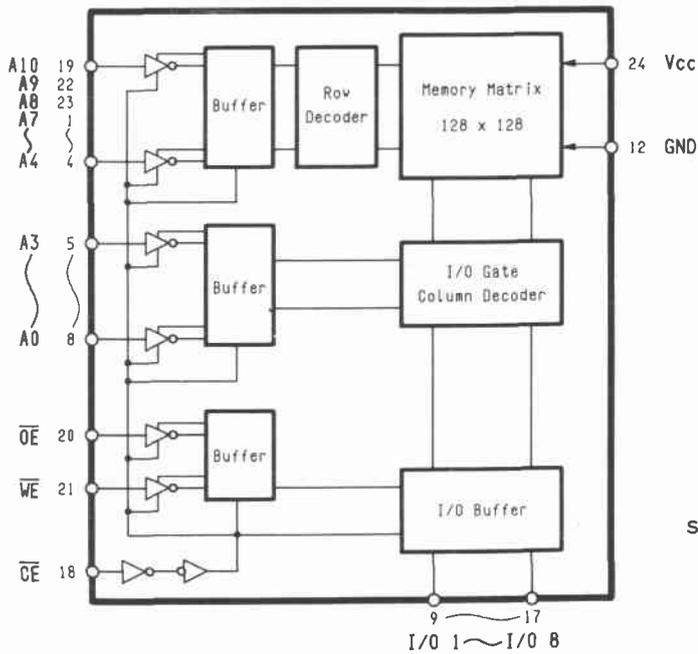


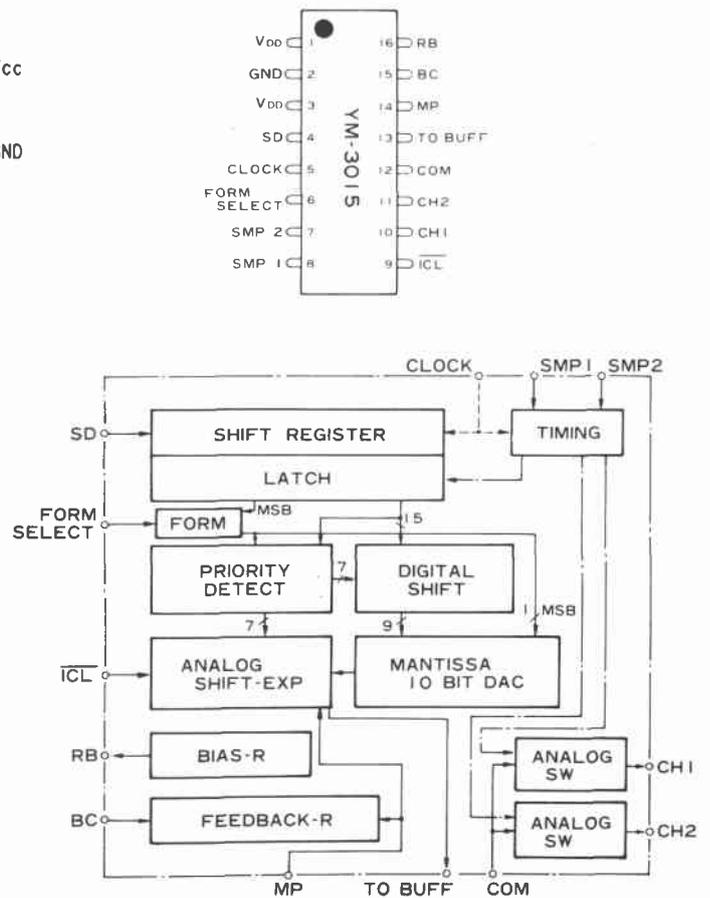
Fig. 25

INTERNAL DIAGRAMS AND PINOUT OF INTEGRATED CIRCUITS

CXK5816M



YM3015



**SCHEMATIC DIAGRAM**

**NOTE**

1. C and R unit

C ..... No symbol :  $\mu$ F  
 P symbol : pF

Capacitor without voltage display has pressure resistance of 50V.

The NP is Nonpolar Capacitors.

R ..... No symbol :  $\Omega$   
 K symbol : k $\Omega$   
 M symbol : M $\Omega$

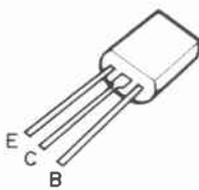
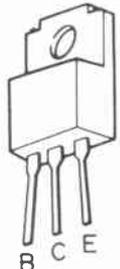
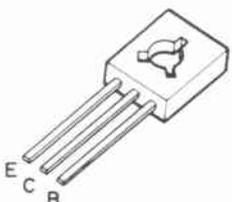
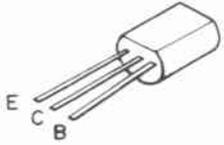
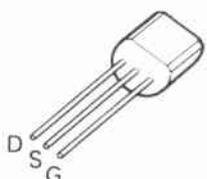
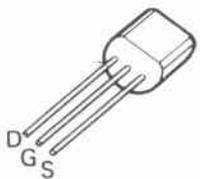
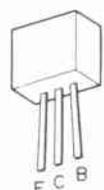
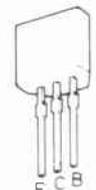
Resistance not designated is 1/4, J(5%).

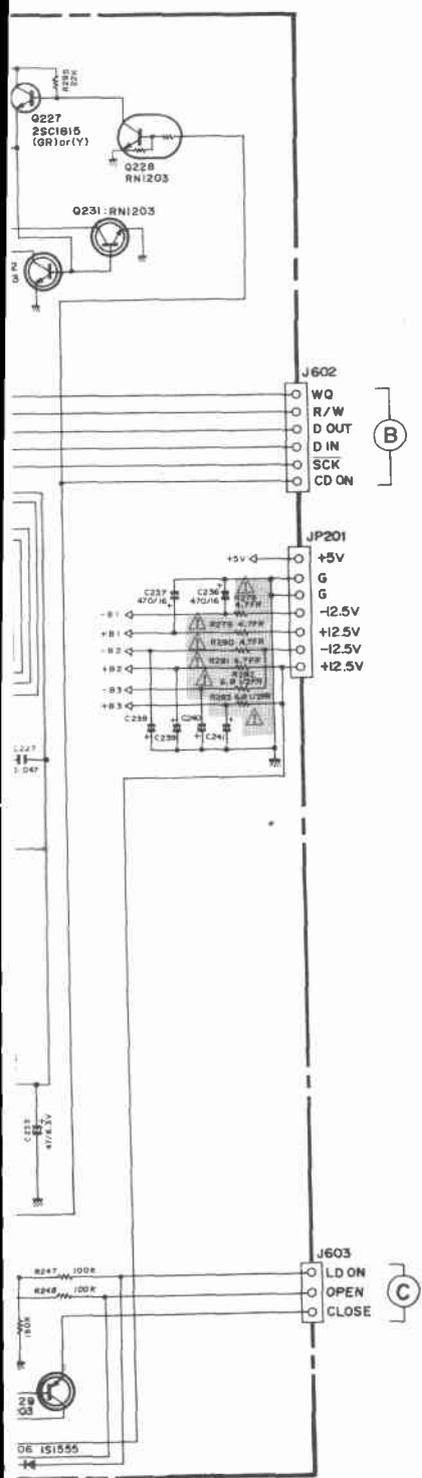
2. Voltage for all parts are measured in terms of DC 1M $\Omega$  digital voltmeter.

3. Parts marked with  or  are vital for maintenance of safety and performance. Be sure only designated parts are used for replacement.

4. The circuit figure shown here is the basic circuit diagram. Please note that changes in dimensions may occur as a result of improvements, etc.

**TRANSISTORS**

 <p>2SC2320 2SC1923 2SC723                  2SC1015 2SC1815 2SC1775                  2SC535 2SC2120 2SA966                  2SC2236 2SD667</p>	 <p>2SA1305                  2SB1017</p>	 <p>2SA1359                  2SC3422</p>	 <p>2SA1286                  2SC3246</p>
 <p>2SK583</p>	 <p>2SK364</p>	 <p>2SD1450</p>	 <p>RN2203 RN1203                  RN1202 RN2202</p>







**SCHEMATIC DIAGRAM**

**NOTE**

1. C and R unit

C . . . . . No symbol :  $\mu F$   
 P symbol : pF

Capacitor without voltage display has pressure resistance of 50V.

The NP is Nonpolar Capacitors.

R . . . . . No symbol :  $\Omega$   
 K symbol : k $\Omega$   
 M symbol : M $\Omega$

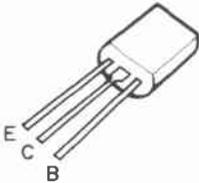
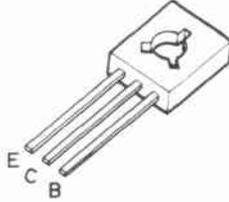
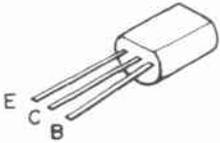
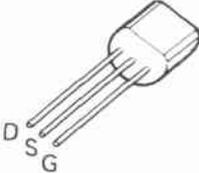
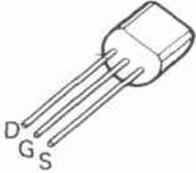
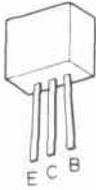
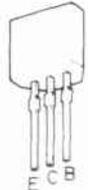
Resistance not designated is 1/4, J(5%).

2. Voltage for all parts are measured in terms of DC 1M $\Omega$  digital voltmeter.

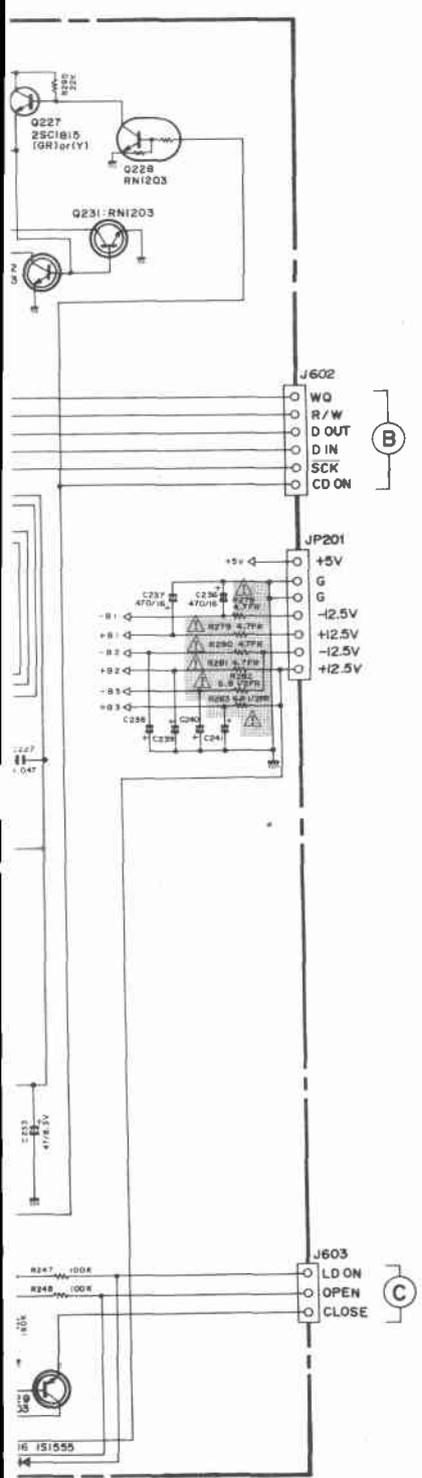
3. Parts marked with  or  are vital for maintenance of safety and performance. Be sure only designated parts are used for replacement.

4. The circuit figure shown here is the basic circuit diagram. Please note that changes in dimensions may occur as a result of improvements, etc.

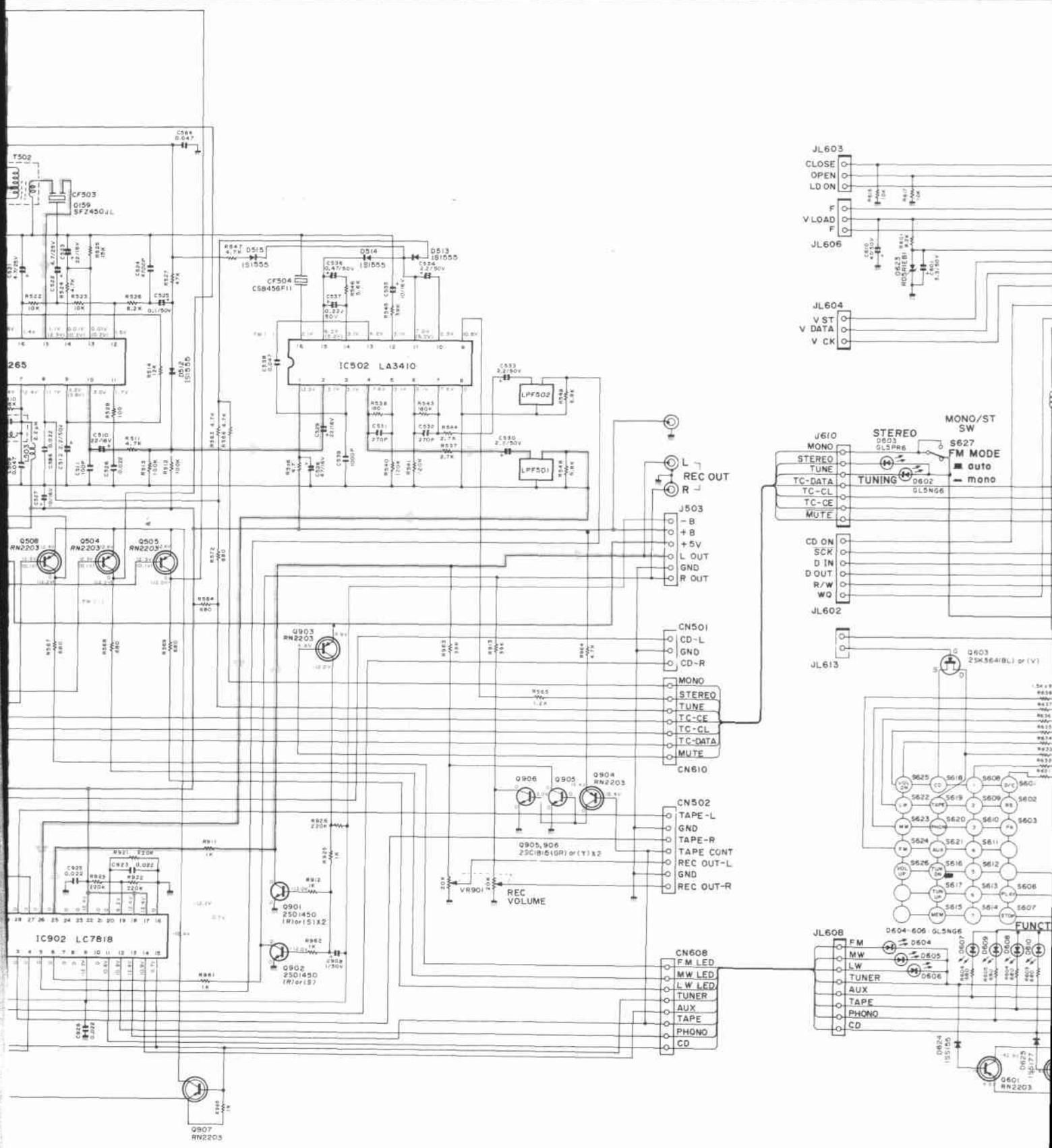
**TRANSISTORS**

 <p>2SC2320 2SC1923 2SC723                  2SC1015 2SC1815 2SC1775                  2SC535 2SC2120 2SA966                  2SC2236 2SD667</p>	 <p>2SA1305                  2SB1017</p>	 <p>2SA1359                  2SC3422</p>	 <p>2SA1286                  2SC3246</p>
 <p>2SK583</p>	 <p>2SK364</p>	 <p>2SD1450</p>	 <p>RN2203 RN1203                  RN1202 RN2202</p>

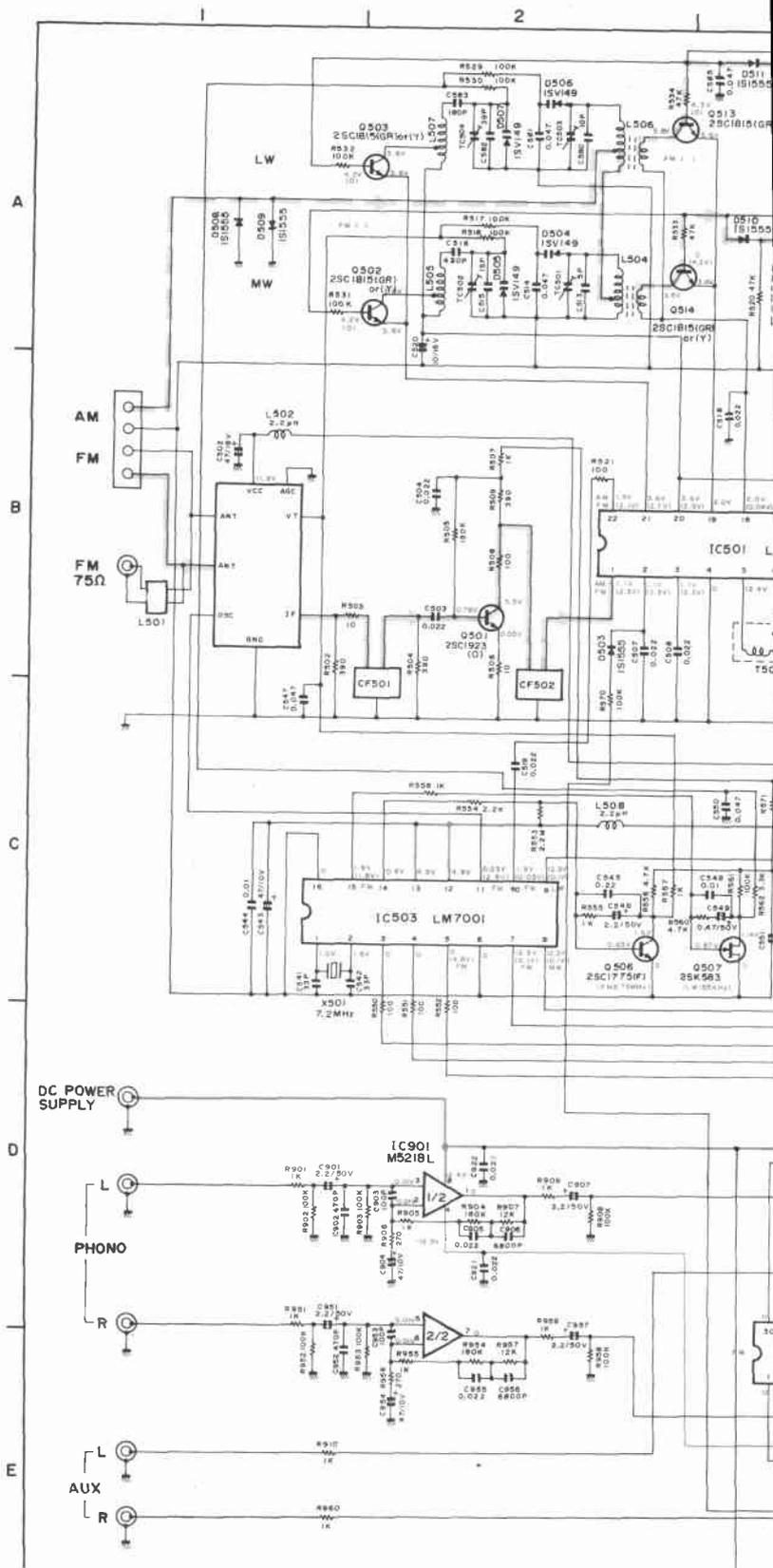
9



3 4 5 6 7



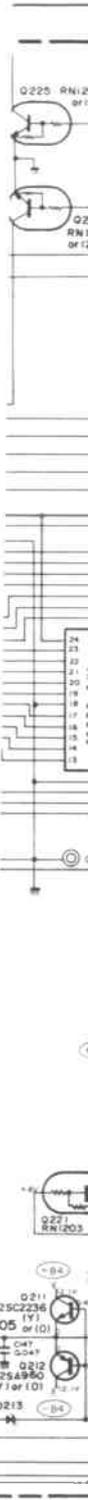
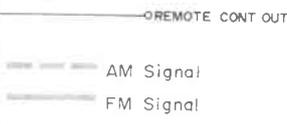
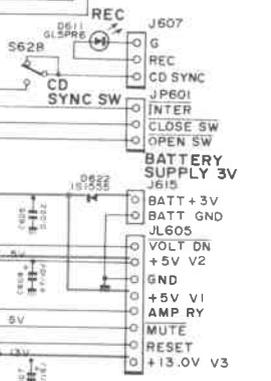
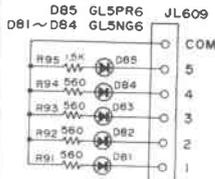
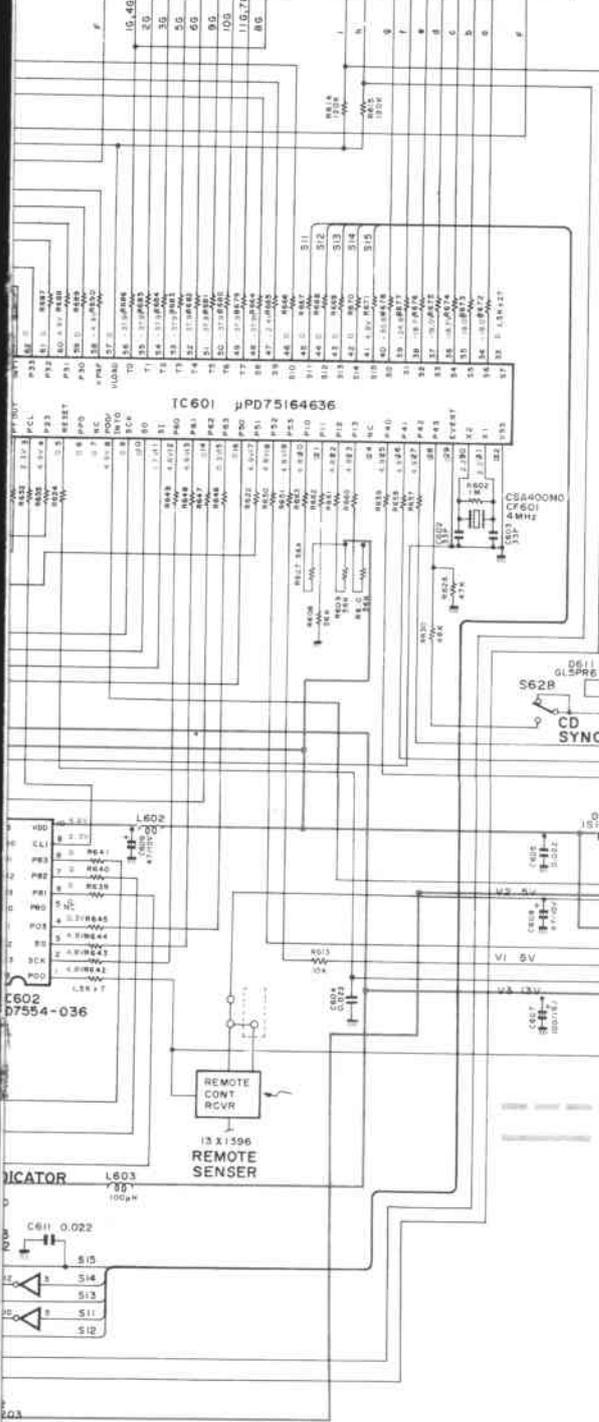
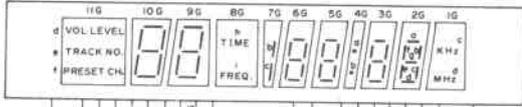
# TUNER AND FRONT SECTION



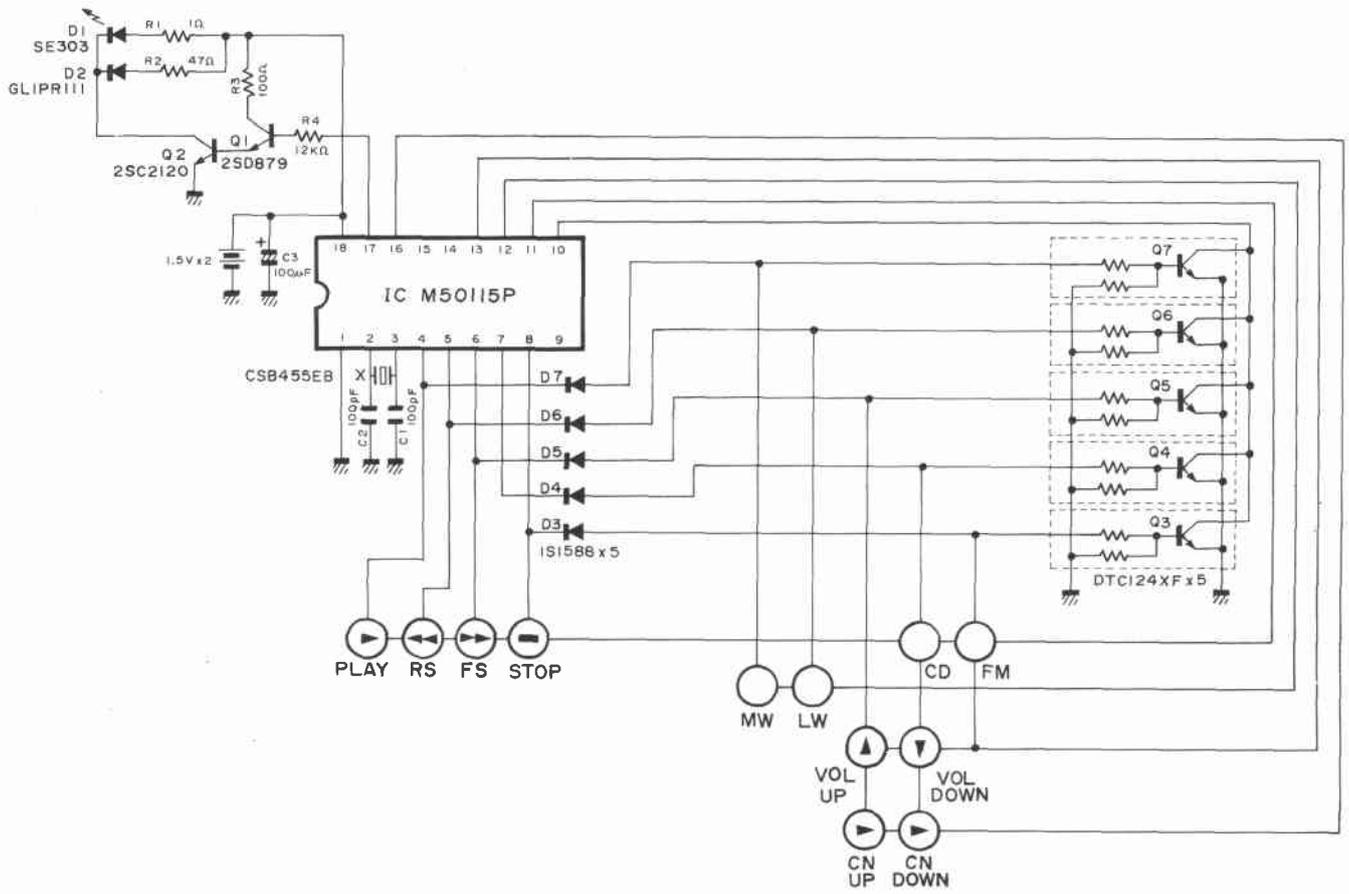
8

9

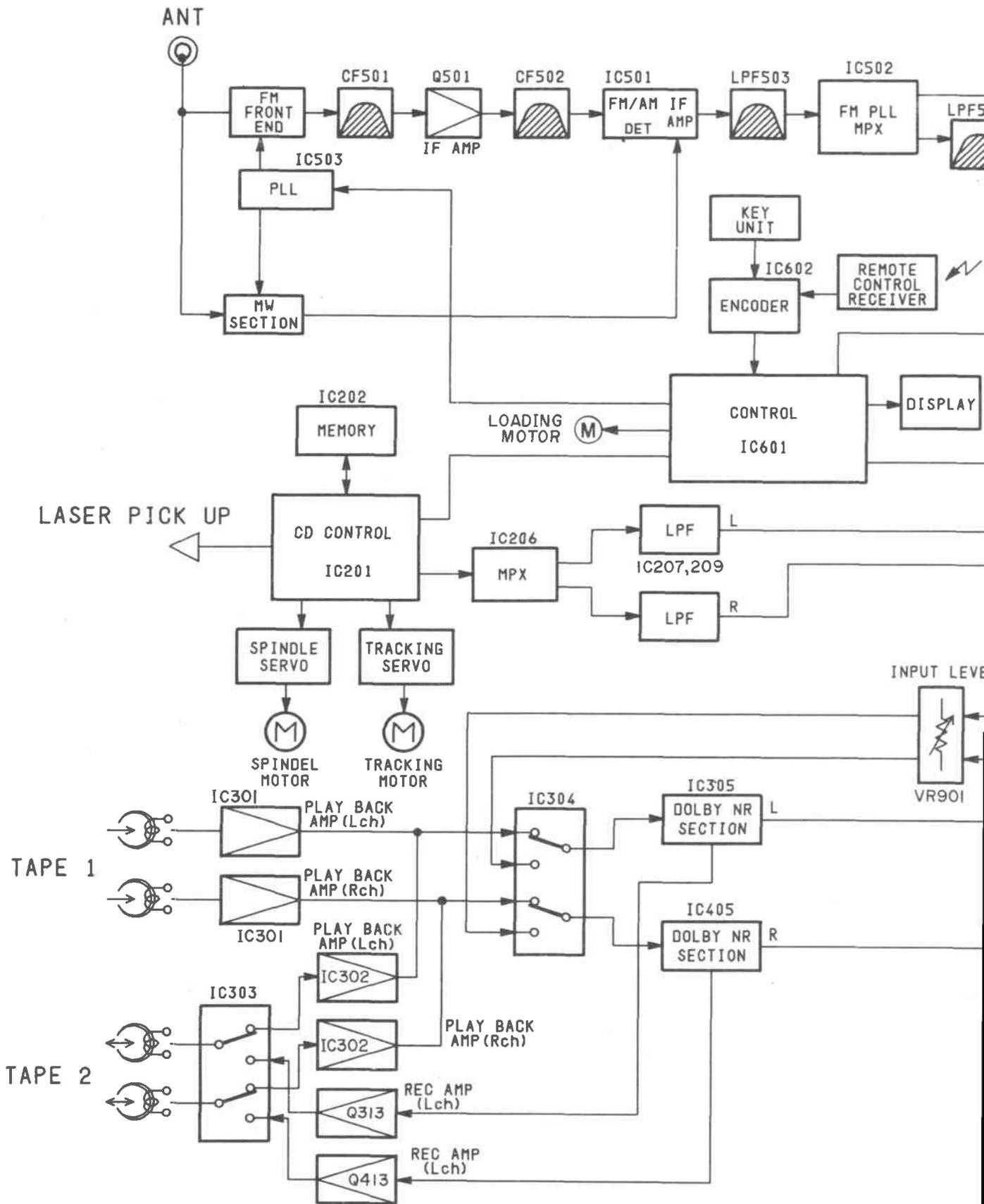
ELAPSED TIME/FREQUENCY

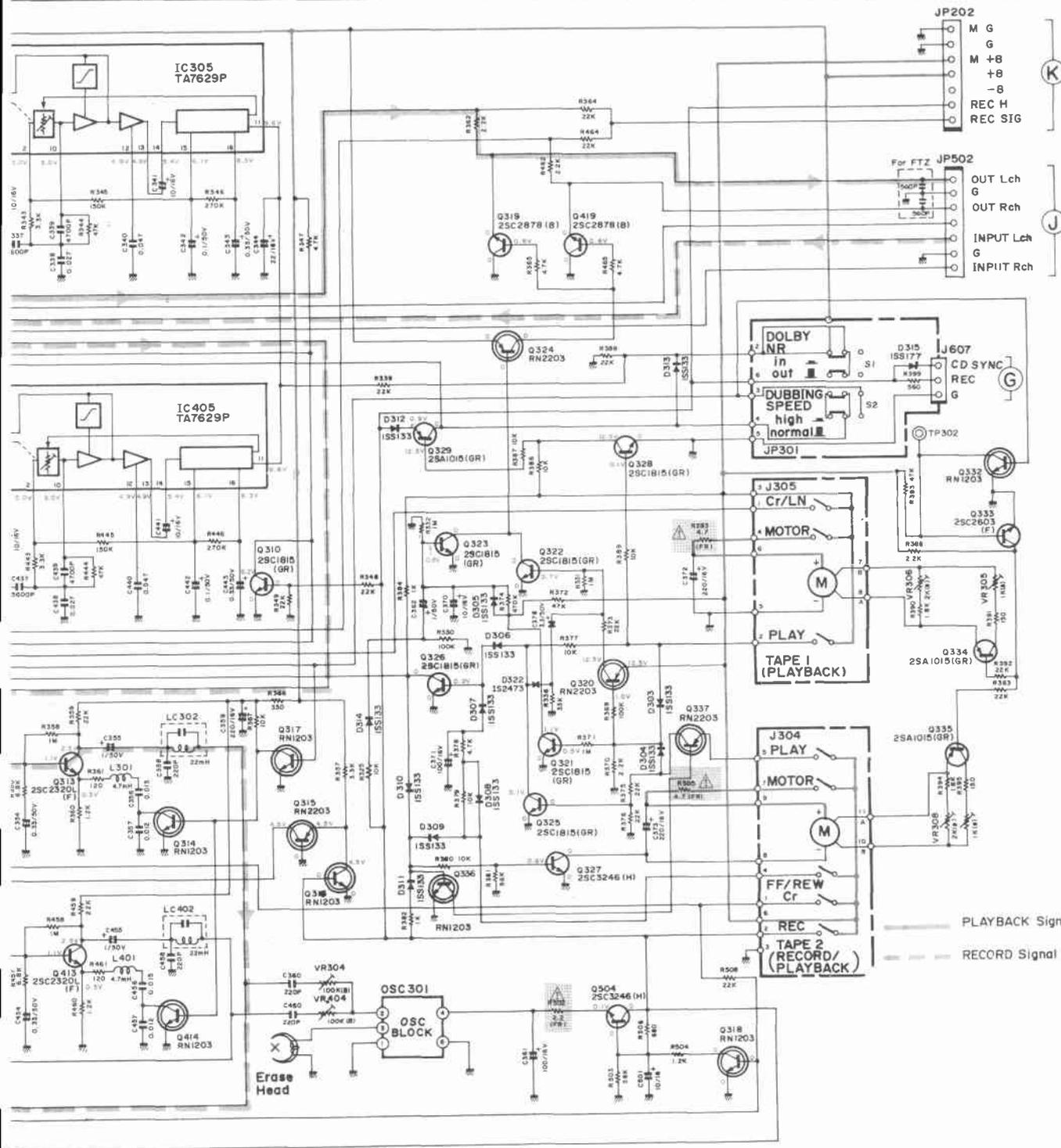


REMOTE CONTROL SECTION



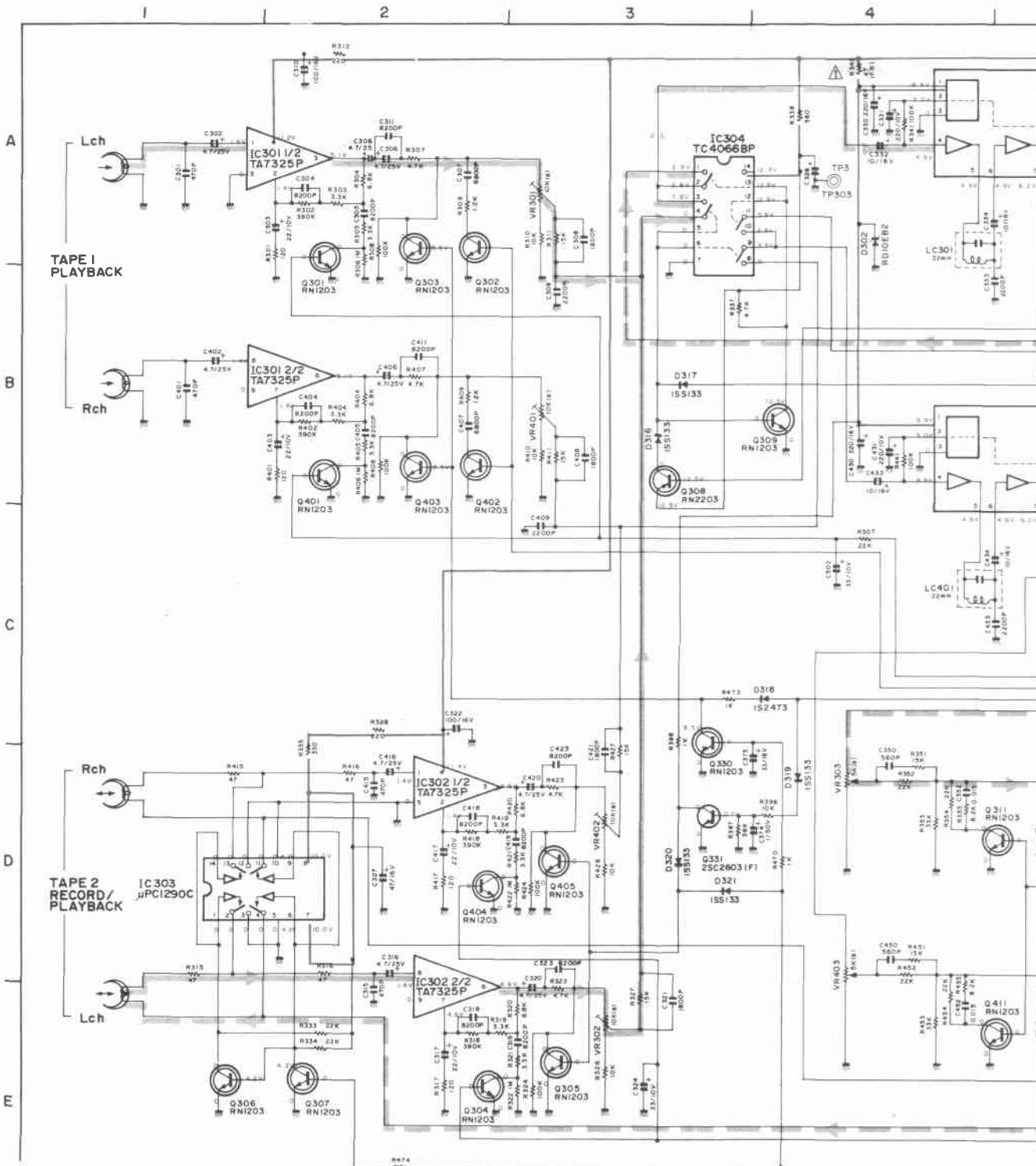
# BLOCK DIAGRAM

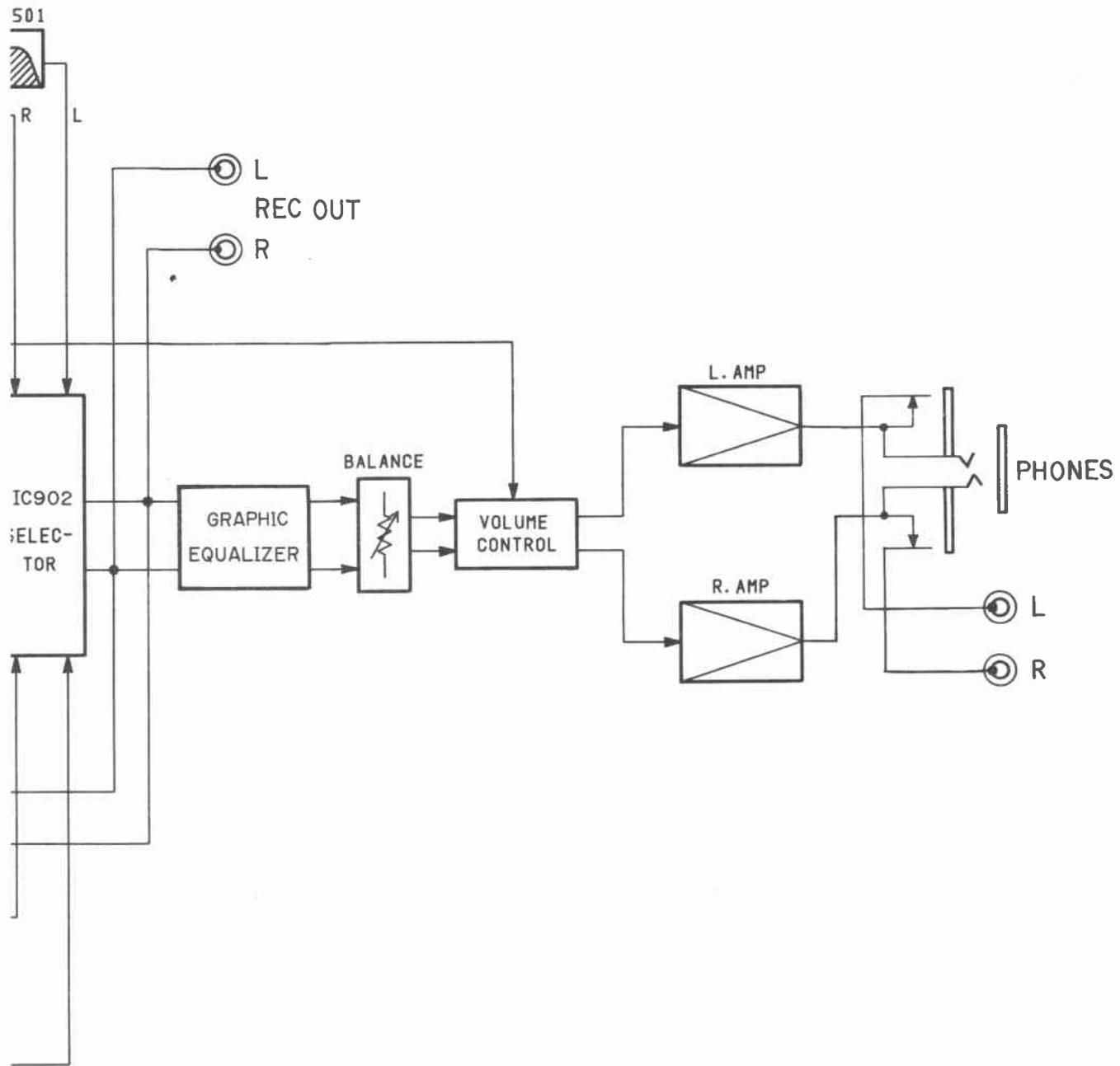




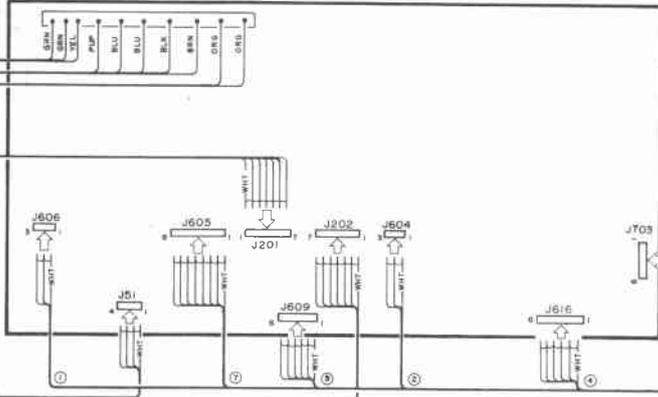
--- PLAYBACK Signal  
 --- RECORD Signal

# CASSETTE TAPE DECK SECTION

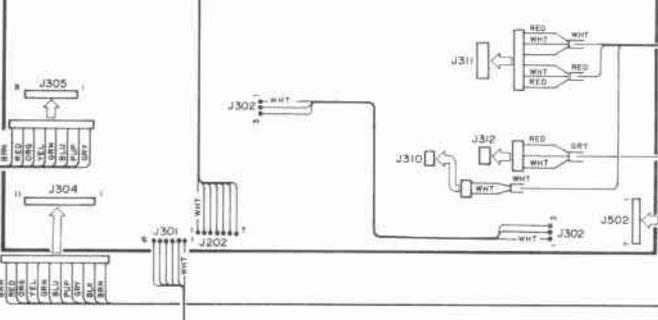




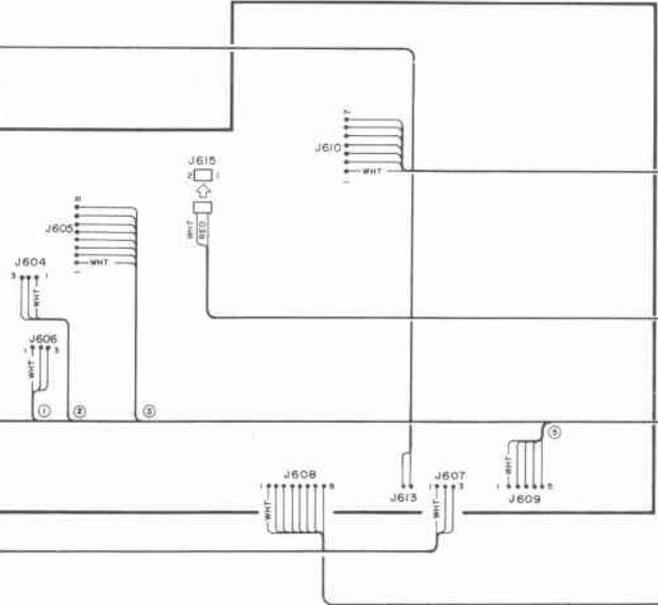
POWER AMP PCB



CASSETTE PCB

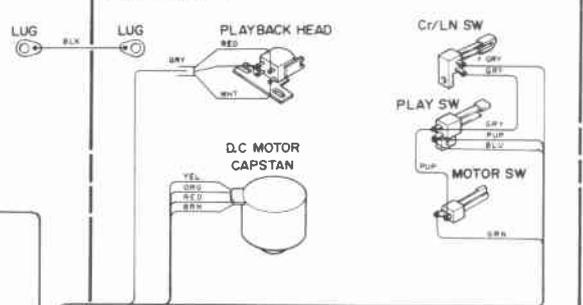


FRONT PCB

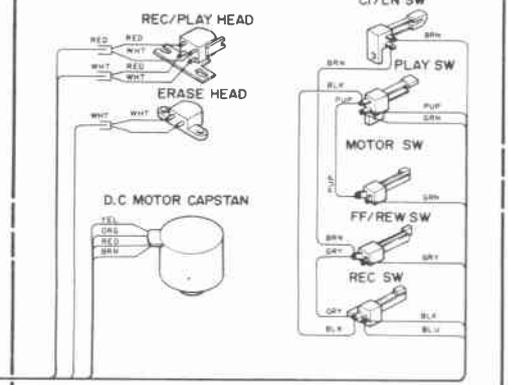


CASSETTE TAPE RECORDER MECHANICAL ASSEMBLY

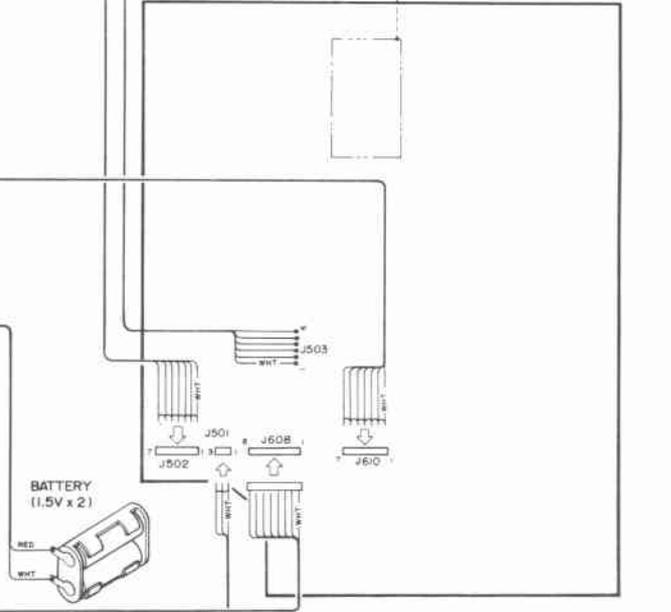
(TAPE 1 MECHA)



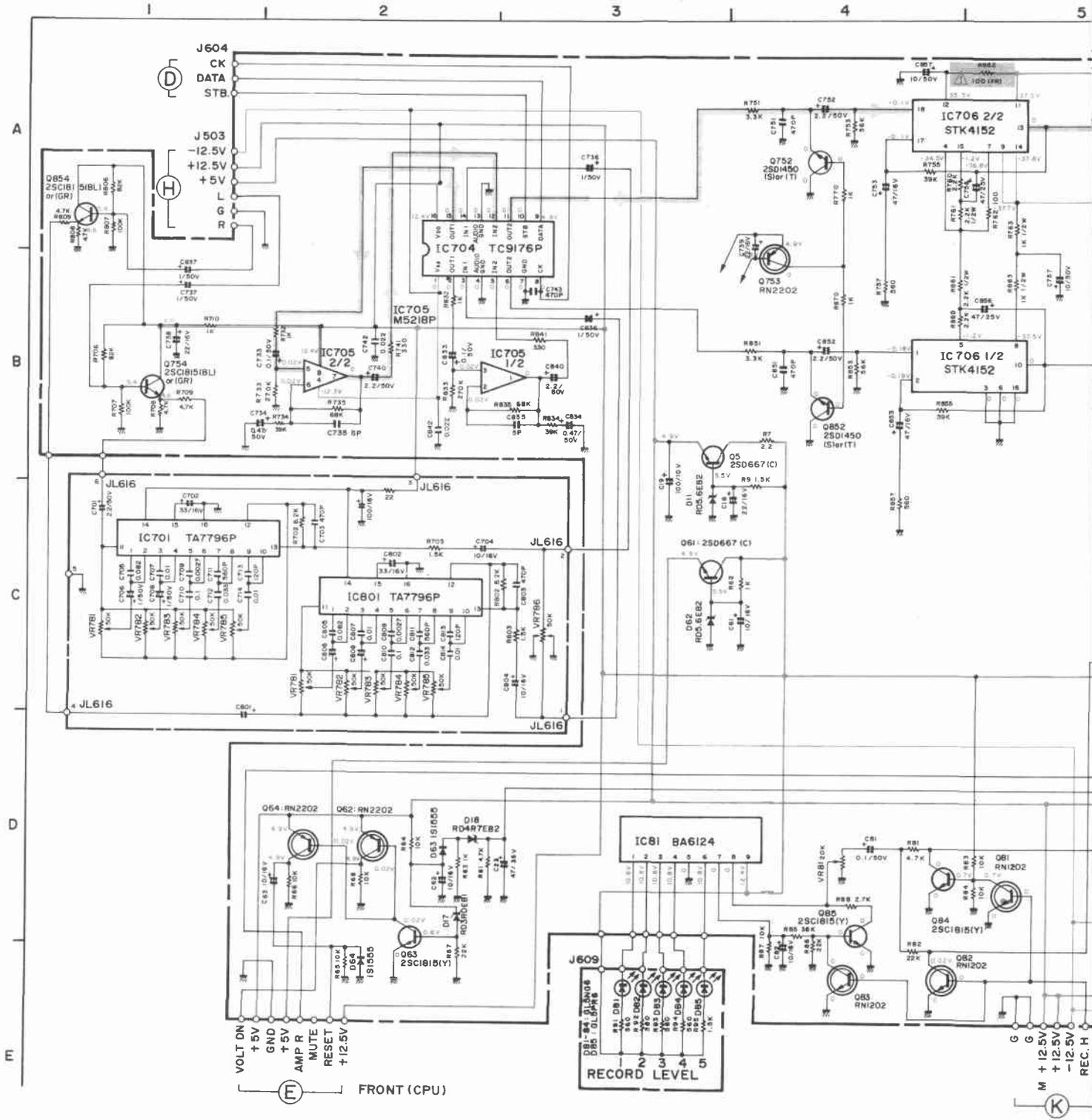
(TAPE 2 MECHA)



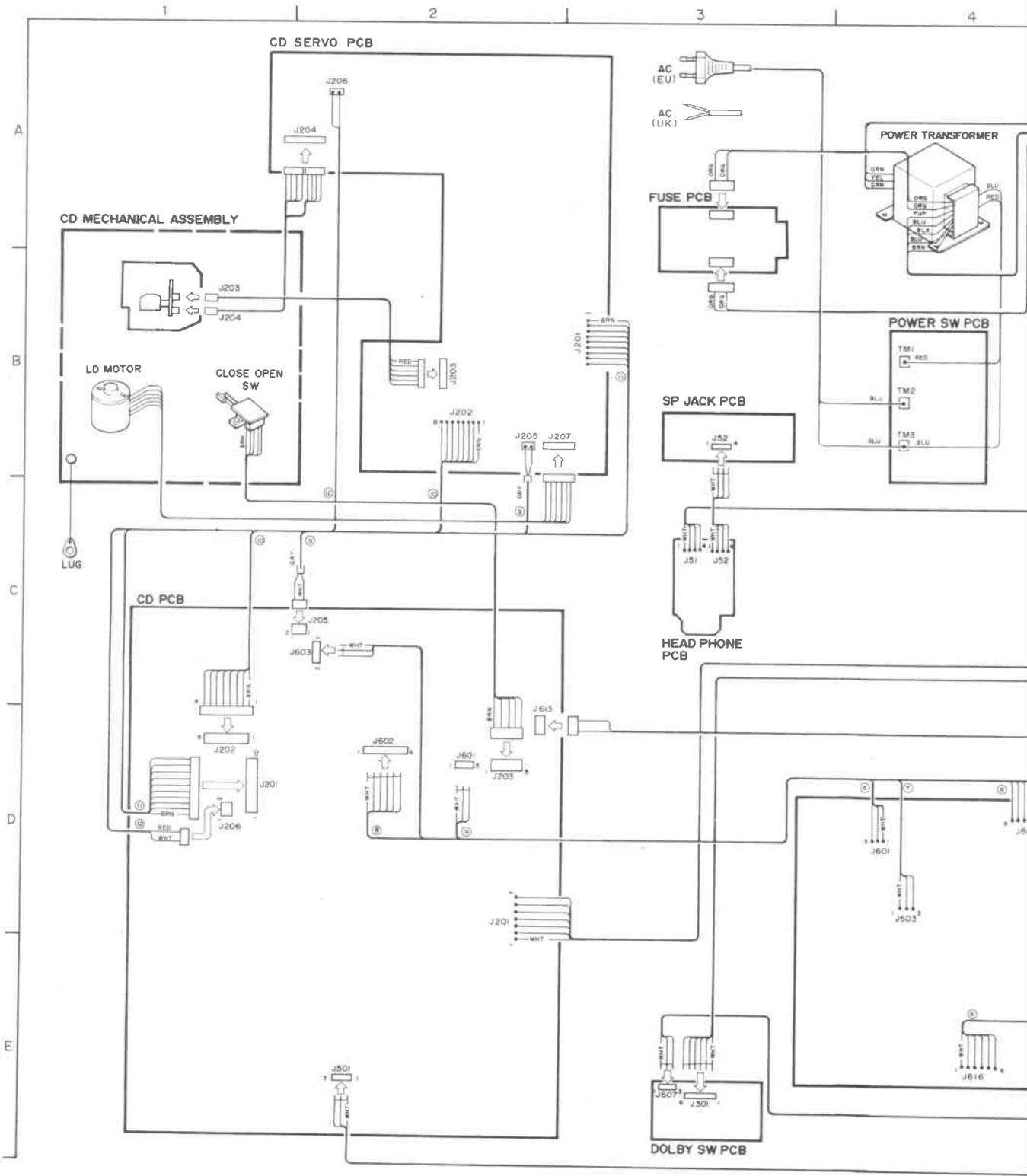
TUNER PCB



POWER AND TONE CONTROL SECTION



WIRING DIAGRAM

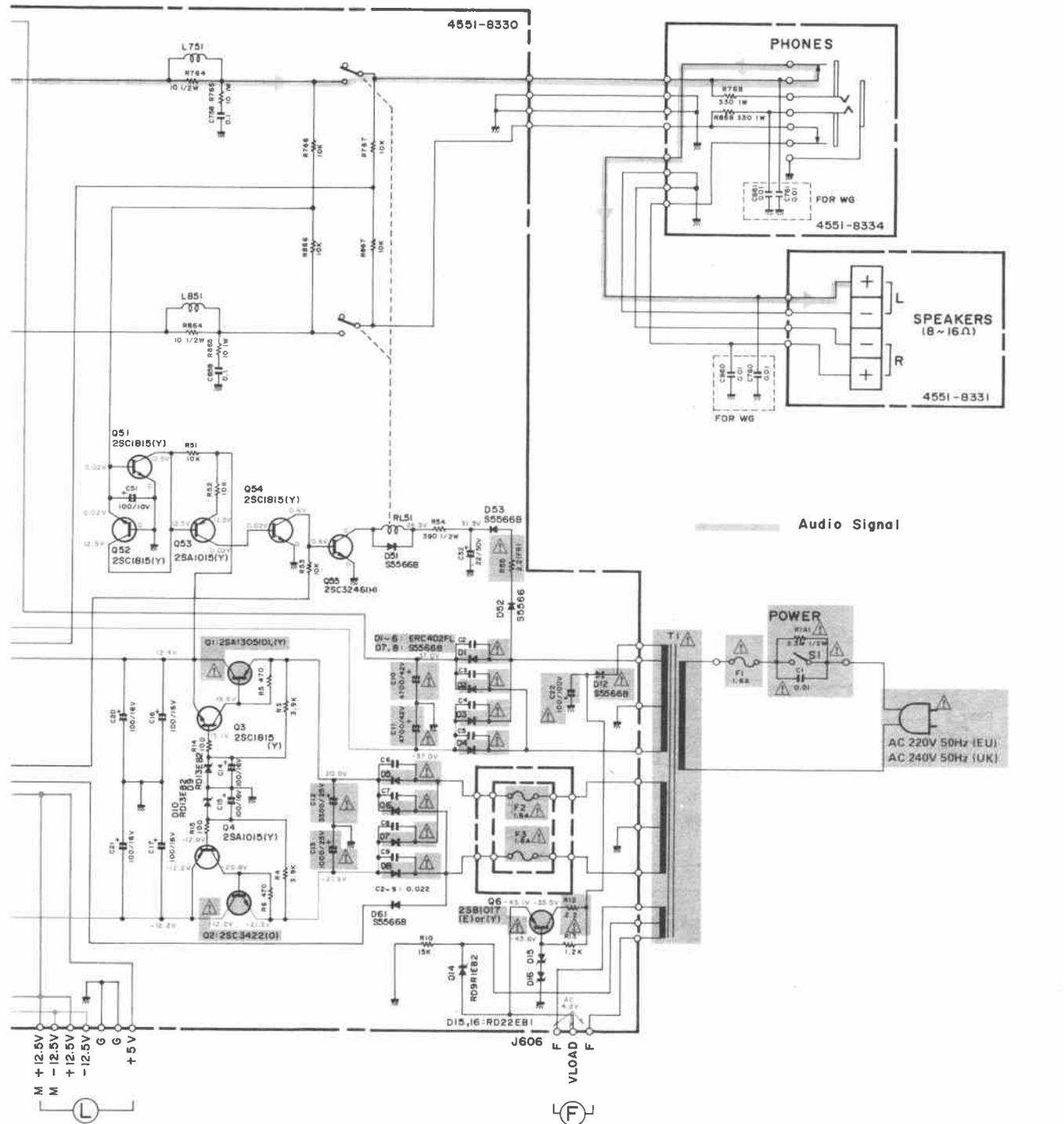


6

7

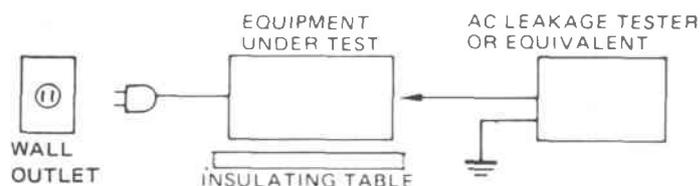
8

9



## TO SERVICE PERSONNEL

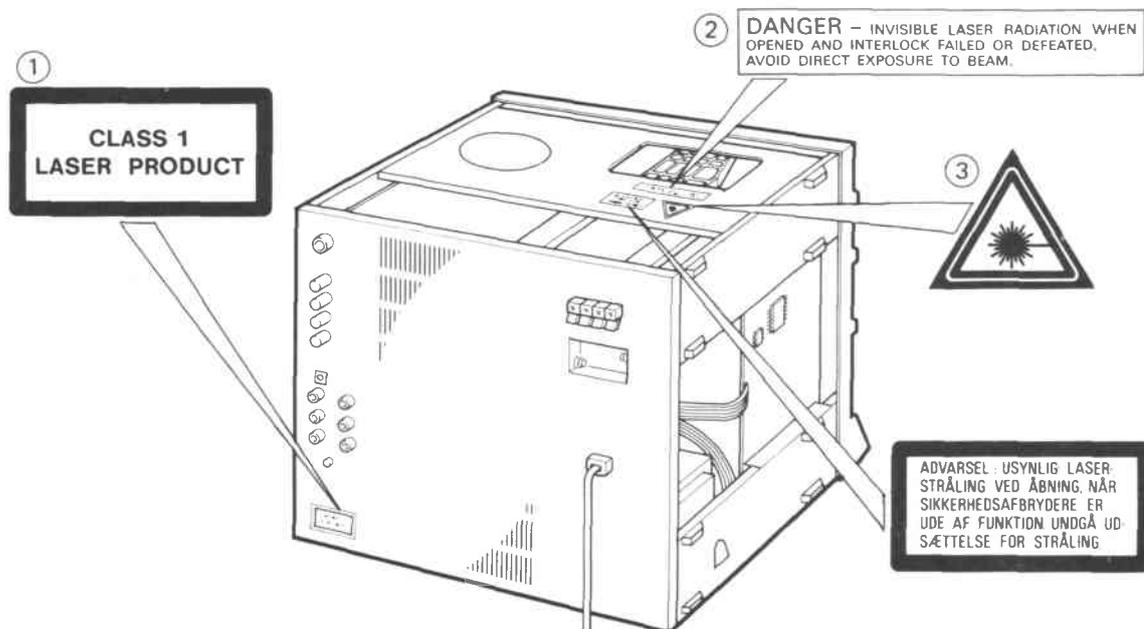
1. Critical Components Information.  
Components having special characteristics are marked  $\text{Ⓢ}$  and must be replaced with parts having specifications equal to those originally installed.
2. Leakage Current Measurement (For 120V Model Only).  
When service has been completed, it is imperative that you verify that all exposed conductive surfaces are properly insulated from supply circuits.
  - Meter impedance should be equivalent to 1500 ohm shunted by  $0.15\mu\text{F}$
  - Leakage current must not exceed 0.5mA.
  - Be sure to test for leakage with the AC plug in both polarities.



**CAUTION** — USE OF CONTROLS, ADJUSTMENTS, OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN, MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

THE COMPACT DISC PLAYER SHOULD NOT BE ADJUSTED OR REPAIRED BY ANYONE EXCEPT PROPERLY QUALIFIED SERVICE PERSONNEL.

**VAROITUS!** Laite sisältää laserdiodin, joka lähettää näkymätöntä silmille vaarallista lasersäteilyä



- ① This label is attached to the place as illustrated to inform that the apparatus contains a laser component.
- ② This label is attached in the position shown in the illustration. So that any further procedure will bring the user into exposure with the laser beam.
- ③ The warning label informing of radiation is placed inside the unit. As shown in the illustration. To warn against further measures on the unit. The equipment contains a laser component radiating laser rays exceeding the limit of laser products of class 1.

**CAUTION:** Use of controls or adjustments or performance of procedures other than those specified herein hazardous radiation exposure.

Symbol No.	Parts No.	Description	Remarks
Electrical parts			
T501	5572-00116	DISCRI 7	
T502	5552-00712	AM IF TRANS	
TC501	5371-93	TRIMMER 1P	
TC502	5371-93	TRIMMER 1P	
TC503	5371-94	TRIMMER 1P	
TC504	5371-94	TRIMMER 1P	
	4214-164	TERMINAL	
	4486-15	PIN JACK 6P	
	4214-167	TERMINAL	
	4474-219	SOCKET	
CF501	5671-4110A	CERAMIC FILTER	
CF502	5671-4110A	CERAMIC FILTER	
CF503	5671-0159	CERAMIC FILTER	
CF504	5693-CSB456F1	OSC CERAMIC	
L501	5214-85	LC COMPOSITE	
L502	5995-2R2M82	W/CORE COIL	
L503	5995-2R2M82	W/CORE COIL	
L504	5933-00232	COIL CASE 10	
L505	5922-00115	OSC COIL 7	
L506	5933-00132	COIL CASE 10	
L507	5922-01010	OSC COIL 7	
L508	5995-2R2M82	W/CORE COIL	
LPF501	5214-75	LC COMPOSITE	
LPF502	5214-75	LC COMPOSITE	
X501	5691-00720027	OSC CRYSTAL	

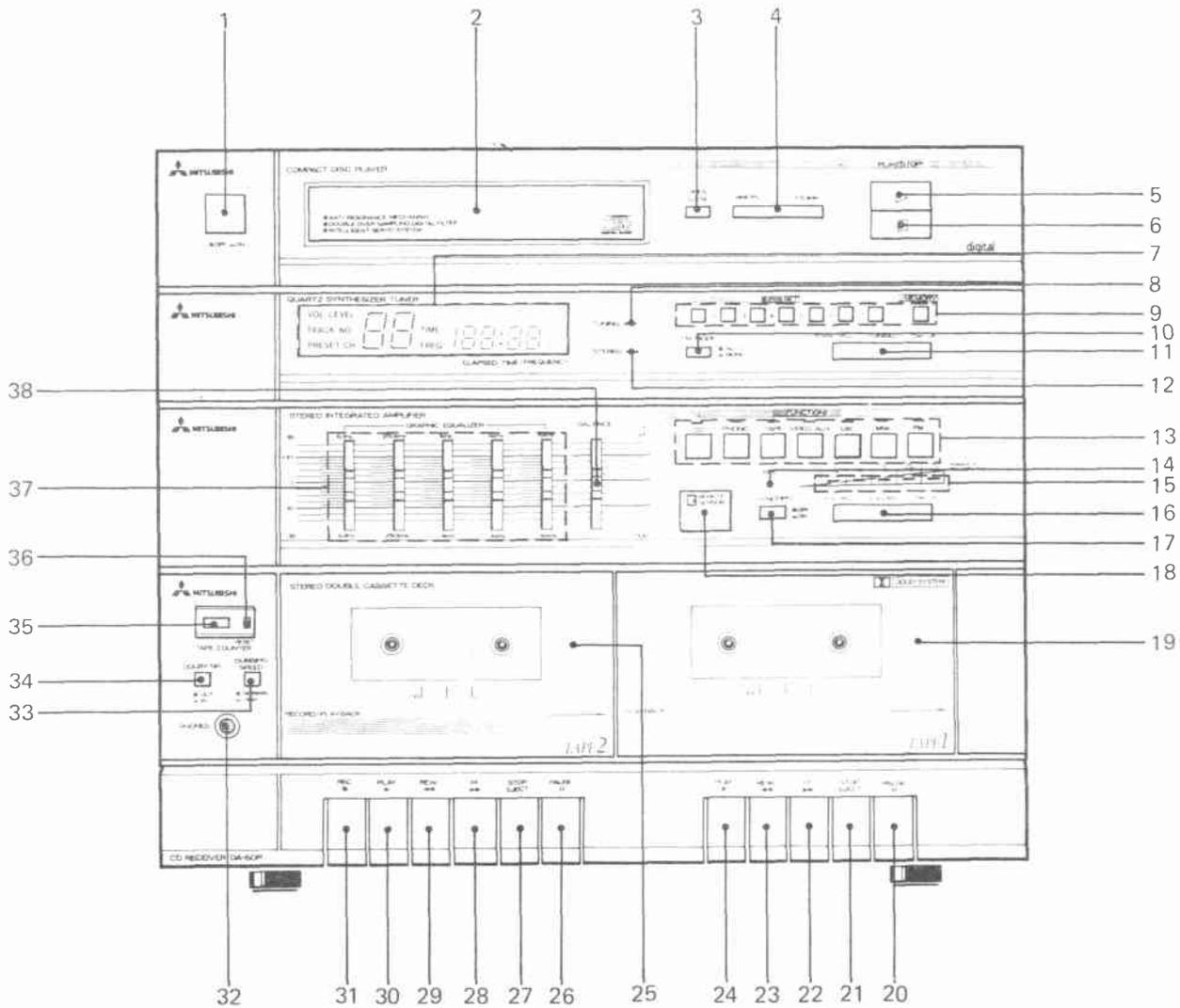
## PACKING

Symbol No.	Parts No.	Description	Remarks
110	1222-1072	CUSHION (REAR)	
110	1222-1073	CUSHION (FRONT)	
111	1241-C12165	PACKING BAG (ACC)	
111	1241-C12402	PACKING (AC CORD)	
112	1223-130030E	SOFT SHEET (SET)	
113	1223-100040E	SOFT SHEET (SET)	
114	1221-01821	PACKING BOX	
115	1111-F70277	INSTRUCTION BOOKLET	
		REMOTE CONTROL UNIT	
	1397-9	FM ANTENNA	
	5913-151	ANTENNA COIL (AM)	

## OTHER

Symbol No.	Parts No.	Description	Remarks
Diodes			
D1	5631-1S1555	1S1555	
D2	5631-1S1555	1S1555	
Electrical parts			
T1	5584-702519	POWER TRANS (EU) △	M04A24500
T1	5584-703519	POWER TRANS (UK) △	M04A24501
F1	5732-162054	FUSE △	
F2	5732-162054	FUSE △	
F3	5732-162054	FUSE △	
	4161-09212	AC CORD (EU) △	M04A24490
	4161-16051	AC CORD (UK) △	M04A24491

FRONT PANEL TERMINOLOGY AND FUNCTIONS



1. POWER Switch

When pressed once, the power is turned on. Press again to turn the power off.

Muting Circuit

This unit is equipped with a muting circuit that delays operation for 5 seconds after power is switched on.

2. Disc Drawer

3. Disc Drawer OPEN/CLOSE Button

Press once to open the disc drawer and once again to close it.

4. CD Track No. Selection Button (◀◀RS, FS▶▶▶)

Press this button to select the CD's track number. When the right side (FS▶▶▶) is pressed, the track number increases. Press the left side (◀◀RS) to decrease the number.

5. CD PLAY (▷) Button

6. CD STOP (◻) Button

7. Digital Display

When Listening to CD (Compact Disc):



The number of the track being played and the elapsed time for each track are displayed.

When Listening to the Radio:



The station frequency is displayed.

When a preset station is selected; the channel preset number is displayed.



Symbol No.	Parts No.	Description	Remarks
Q81	A5613-RN1202	RN1202	M04A23307
Q82	A5613-RN1202	RN1202 *	M04A23307
Q83	A5613-RN1202	RN1202	M04A23307
Q84	A5613-1815(Y)	2SC1815(Y)	
Q85	A5613-1815(Y)	2SC1815(Y)	
Q301	A5613-RN1203	RN1203	M04A06300
Q302	A5613-RN1203	RN1203	M04A06300
Q303	A5613-RN1203	RN1203	M04A06300
Q304	A5613-RN1203	RN1203	M04A06300
Q305	A5613-RN1203	RN1203	M04A06300
Q306	A5613-RN1203	RN1203	M04A06300
Q307	A5613-RN1203	RN1203	M04A06300
Q308	A5611-RN2203	RN2203	M04A23309
Q309	A5613-RN1203	RN1203	M04A06300
Q310	A5613-1815(GR)	2SC1815(GR)	
Q311	A5613-RN1203	RN1203	M04A06300
Q312	A5613-1815(GR)	2SC1815(GR)	
Q313	A5613-723TM(GR)	2SC723TM(GR)	
Q314	A5613-RN1203	RN1203	M04A06300
Q315	A5611-RN2203	RN2203	M04A23309
Q316	A5613-RN1203	RN1203	M04A06300
Q317	A5613-RN1203	RN1203	M04A06300
Q318	A5613-RN1203	RN1203	M04A06300
Q319	5613-2878(B)	2SC2878(B)	M04207306
Q320	A5611-RN2203	RN2203	M04A23309
Q321	A5613-1815(GR)	2SC1815(GR)	
Q322	A5613-1815(GR)	2SC1815(GR)	
Q323	A5613-1815(GR)	2SC1815(GR)	
Q324	A5611-RN2203	RN2203	M04A23309
Q325	A5613-1815(GR)	2SC1815(GR)	
Q326	A5613-1815(GR)	2SC1815(GR)	
Q327	5613-3246(H)	2SC3246(H)	M04207380
Q328	A5613-1815(GR)	2SC1815(GR)	
Q329	A5611-1015(GR)	2SA1015(GR)	
Q330	A5613-RN1203	RN1203	M04A06300
Q331	A5613-1815(GR)	2SC1815(GR)	
Q332	A5613-RN1203	RN1203	M04A06300
Q333	A5613-1815(GR)	2SC1815(GR)	
Q334	A5611-1015(GR)	2SA1015(GR)	
Q335	A5611-1015(GR)	2SA1015(GR)	
Q401	A5613-RN1203	RN1203	M04A06300
Q402	A5613-RN1203	RN1203	M04A06300
Q403	A5613-RN1203	RN1203	M04A06300
Q404	A5613-RN1203	RN1203	M04A06300
Q405	A5613-RN1203	RN1203	M04A06300
Q411	A5613-RN1203	RN1203	M04A06300
Q412	A5613-1815(GR)	2SC1815(GR)	
Q413	A5613-723TM(GR)	2SC723TM(GR)	
Q414	A5613-RN1203	RN1203	M04A06300
Q419	5613-2878(B)	2SC2878(B)	M04207306
Q504	5613-3246(H)	2SC3246(H)	M04207380
Q601	A5611-RN2203	RN2203	M04A23309
Q602	A5611-RN2203	RN2203	M04A23309

Symbol No.	Parts No.	Description	Remarks
Q603	5616-2SK364(V)(BL)	2SK364(V)(BL)	
Q752	5614-1450(S)(T)	2SD1450(S)(T)	M04200301
Q753	A5611-RN2202	RN2202	M04A23304
Q852	5614-1450(S)(T)	2SD1450(S)(T)	M04200301
Electrical parts			
	4214-157	TERMINAL	M04A21480
	5613-RN1203	RN1203	M04A06300
	5611-RN2203	RN2203	M04A23309
	4451-04154	JACK (HEAD PHONE)	M04A01475
	6143-00101	RECEIVE UNIT	M04A23556
	5722-20	TUBE DISPLAY	M04A23340
C10	5341-478W0955	C-ELECT 4700 $\mu$ F/42V	M04A23430
C11	5341-478W0955	C-ELECT 4700 $\mu$ F/42V	M04A23430
CF601	5693-CSA400MG	OSC CERAMIC	M04A23512
L301	5995-472175	W/CORE COIL	M04A01510
L401	5995-472175	W/CORE COIL	M04A01510
L601	5995-101074	W/CORE COIL	M04A23514
L602	5995-101269	W/CORE COIL	M04A23513
L603	5995-101074	W/CORE COIL	M04A23514
L751	5991-0059	SPRING COIL	M04207516
L851	5991-0059	SPRING COIL	M04207516
LC301	5932-00217	COIL CASE 7	M04A23511
LC302	5214-80	LC COMPOSITE	M04A21441
LC401	5932-00217	COIL CASE 7	M04A23511
LC402	5214-80	LC COMPOSITE	M04A21441
OSC1	6171-1602	OS BLOCK	
R12	5102-2R25116	R-FUSE 2.2 $\Omega$ $\Delta$	M04A23457
R55	5102-2R25116	R-FUSE 2.2 $\Omega$ $\Delta$	M04A23457
R340	5102-4705116F	R-FUSE 470 $\Omega$ $\Delta$	M04A23459
R383	5102-4R75116	R-FUSE 4.7 $\Omega$ $\Delta$	M04A23455
R385	5102-4R75116	R-FUSE 4.7 $\Omega$ $\Delta$	M04A23455
R502	5102-2R25116	R-FUSE 2.2 $\Omega$ $\Delta$	M04A23457
R6A1	5102-2205116	R-FUSE 22 $\Omega$ $\Delta$	
R862	5102-1015710	R-FUSE 10 $\Omega$ $\Delta$	M04A06456
RL51	4331-20240140	RELAYDC	
S1	4431-A01716	SW PUSH (POWER)	M04A23358
S301	4431-A020284	SW PUSH	
S302	4431-A020284	SW PUSH	
S601	4431-A017240	SW PUSH	M04A23356
S602	4431-A017240	SW PUSH	M04A23356
S603	4431-A017240	SW PUSH	M04A23356
S606	4431-A017240	SW PUSH	M04A23356
S607	4431-A017240	SW PUSH	M04A23356
S608	4431-A017240	SW PUSH	M04A23356
S609	4431-A017240	SW PUSH	M04A23356
S610	4431-A017240	SW PUSH	M04A23356

## FRONT, CASSETTE, POWER AMP P.C.B

Symbol NO.	Parts No.	Description	Remarks
Diodes			
D1	5632-ERC402FL	ERC402FL	M04A23322
D2	5632-ERC402FL	ERC402FL	M04A23322
D3	5632-ERC402FL	ERC402FL	M04A23322
D4	5632-ERC402F1	ERC402FL	M04A23322
D5	5632-ERC402FL	ERC402FL $\Delta$	M04A23322
D6	5632-ERC402FL	ERC402FL $\Delta$	M04A23322
D7	D5632-S5566B	S5566B $\Delta$	M05255320
D8	D5632-S5566B	S5566B $\Delta$	M05255320
D9	5635-RD13EB2	RD13EB2	M04184320
D10	5635-RD13EB2	RD13EB2	M04184320
D11	5635-RD5R6EB2	RD5.6EB2	M04A23325
D12	D5632-S5566B	S5566B $\Delta$	M05255320
D14	5635-RD9R1EB2	RD9.1EB2	M04207359
D15	5635-RD22EB1	RD22EB1	M04A23329
D16	5635-RD22EB1	RD22EB1	M04A23329
D17	5635-RD3R0EB1	RD3EB1	M04A23326
D18	5635-RD4R7EB2	RD4.7EB2	
D51	D5632-S5566B	S5566B	M05255320
D52	D5632-S5566B	S5566B	M05255320
D53	D5632-S5566B	S5566B	M05255320
D61	D5632-S5566B	S5566B	M05255320
D62	5635-RD5R6EB2	RD5.6EB2	M04A23325
D63	D5631-1S1555	1S1555	
D64	D5631-1S1555	1S1555	
D81	5637-GL5NG6	LED GL5NG6	M04A23328
D82	5637-GL5NG6	LED GL5NG6	M04A23328
D83	5637-GL5NG6	LED GL5NG6	M04A23328
D84	5637-GL5NG6	LED GL5NG6	M04A23328
D85	5637-GL5PR6	LED GL5PR6	M04A23329
D302	5635-RD10EB2	RD10EB2	
D303	D5631-1SS177	1SS177	
D304	D5631-1SS177	1SS177	
D305	D5631-1SS177	1SS177	
D306	D5631-1SS177	1SS177	
D307	D5631-1SS177	1SS177	
D308	D5631-1SS177	1SS177	
D309	D5631-1SS177	1SS177	
D310	D5631-1SS177	1SS177	
D311	D5631-1SS177	1SS177	
D312	D5631-1SS177	1SS177	
D313	D5631-1SS177	1SS177	
D315	D5631-1SS177	1SS177	
D316	D5631-1SS177	1SS177	
D317	D5631-1SS177	1SS177	
D318	D5631-1S1555	1S1555	
D319	D5631-1SS177	1SS177	
D320	D5631-1SS177	1SS177	
D321	D5631-1SS177	1SS177	
D322	5631-1S1555	1S1555	
D602	5637-GL5NG6	LED GL5NG6	M04A23328
D603	5637-GL5PR6	LED GL5PR6	M04A23329

Symbol No.	Parts No.	Description	Remarks
D604	5637-GL5NG6	LED GL5NG6	M04A23328
D605	5637-GL5NG6	LED GL5NG6	M04A23328
D606	5637-GL5NG6	LED GL5NG6	M04A23328
D607	5637-GL5NG6	LED GL5NG6	M04A23328
D608	5637-GL5NG6	LED GL5NG6	M04A23328
D609	5637-GL5NG6	LED GL5NG6	M04A23328
D610	5637-GL5NG6	LED GL5NG6	M04A23328
D611	5637-GL5PR6	LED GL5PR6	M04A23329
D622	D5631-1S1555	1S1555	
D623	5635-RD5R1EB1	RD5.1EB1	M04A23327
D624	D5631-1S1555	1S1555	
ICs			
IC81	5652-BA6124	BA6124	M05212343
IC301	5653-TA7325P	TA7325P	M04A23317
IC302	5653-TA7325P	TA7325P	M04A23317
IC303	5654- $\mu$ PC1290C	$\mu$ PC1290C	
IC304	5654-TC4066BP	TC4066BP	
IC305	5652-TA7629P	TA7629P	M05225314
IC405	5652-TA7629P	TA7629P	M05225314
IC601	5654-75164636	$\mu$ PD7516HG-038-36	M04A23318
IC602	5654-7554-036	$\mu$ PD7554-CS-036	M04A23319
IC603	5654-BA612	BA612	
IC701	5262-TA7796P	TA7796P	
IC704	5652-TC9176P	TC9176P	M04A06310
IC705	5652-M5218P	M5218P	M04A23312
IC706	5651-STK4151A	STK4151A	M04A23314
IC801	5262-TA7796P	TA7796P	
Transistors			
Q1	5611-1305(O)(Y)	2SA1305(O)(Y) $\Delta$	M04A23305
Q2	5613-3422(O)	2SC3422(O) $\Delta$	M04A23303
Q3	A5613-1815(Y)	2SC1815(Y)	
Q4	A5611-1015(Y)	2SA1015(Y) $\Delta$	
Q5	5614-667(C)	2SD667(C)	M07746303
Q6	5612-1017(O)(Y)	2SB1017(O)(Y)	M04A23306
Q51	A5613-1815(Y)	2SC1815(Y)	
Q52	A5613-1815(Y)	2SC1815(Y)	
Q53	A5611-1015(Y)	2SA1015(Y)	
Q54	A5613-1815(Y)	2SC1815(Y)	
Q55	5613-3246(H)	2SC3246(H)	M04207380
Q61	5614-667(C)	2SD667(C)	M07746303
Q62	A5611-RN2202	RN2202 $\rightarrow$	M04A23304
Q63	A5613-1815(Y)	2SC1815(Y)	
Q64	A5611-RN2202	RN2202	M04A23304