



# Service Manual

DVD Player

Model  
**DD-8020**



## CAUTION

Before servicing this chassis, it is important that the service person reads all SAFETY PRECAUTIONS and the SAFETY NOTICE in this manual.

## SPECIFICATIONS

<b>Power Supply:</b>	120V AC, 60 Hz	<b>Operating conditions:</b>	Temperature: 5°C to 35°C
<b>Power Consumption:</b>	17W	<b>Operation status:</b>	Horizontal
<b>Weight:</b>	6.6 lb.	<b>Video output:</b>	1.0 V (p-p), 75Ω, negative sync., pin jack x 1
<b>External Dimensions:</b>	17"x 3-3/8"x12-1/8" (W/H/D)	<b>S Video output:</b>	(Y) 1.0 V (p-p), 75Ω, negative sync., Mini DIN 4-pin x 1 (C) 0.286 V (p-p), 75Ω
<b>Signal System:</b>	Standard NTSC	<b>Color Difference outputs:</b>	(Y) 1.0 V (p-p), 75Ω, negative sync., pin jack x 1 (Cr, Pr)/(Cb, Pb) 0.7 V (p-p), 75Ω, pin jack x 2
<b>Laser:</b>	Semiconductor laser, wavelength 650nm/780nm (Digital Audio)	<b>(1 Interlaced) (1 Progressive)</b>	
<b>Frequency Range:</b>		<b>Digital Audio output:</b>	(Bitstream/PCM) 0.5 V (p-p), 75Ω, pin jack x 1, Optical connector x 1
DVD Linear -		<b>Analog Audio output:</b>	2.0 V (rms), 220Ω, pin jack 2 CH L R x 2, 5.1 CH SURROUND x 6
48 kHz Sampling:	4 Hz to 22 kHz		
96 kHz Sampling:	4 Hz to 44 kHz		
<b>Signal-To-Noise Ratio:</b>	More than 112 dB (EIAJ)		
<b>Audio Dynamic Range:</b>	More than 108 dB (EIAJ)		
<b>Harmonic Distortion:</b>	Less than 0.002%		
<b>Wow and flutter:</b>	Below measurable level (less than ± 0.001% (W.PEAK)) (EIAJ)		

**MITSUBISHI DIGITAL ELECTRONICS AMERICA, INC.**

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# SAFETY NOTICE

## SAFETY PRECAUTIONS

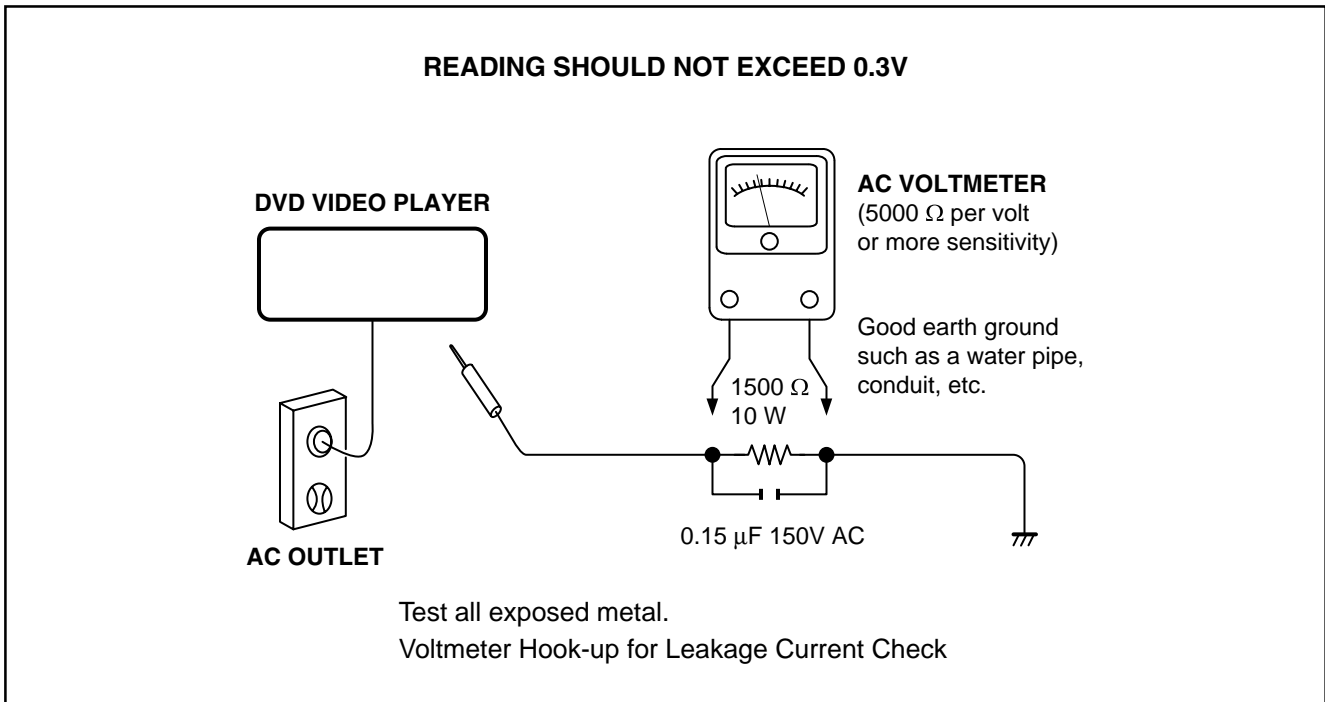
### LEAKAGE CURRENT CHECK

Plug the AC line cord directly into a 120V AC outlet (do not use an isolation transformer for this check). Use an AC voltmeter, having  $5000 \Omega$  per volt or more sensitivity. Connect a  $1500 \Omega$  10 W resistor, paralleled by a  $0.15 \mu\text{F}$  150V AC capacitor between a known good earth ground (water pipe, conduit, etc.) and all exposed metal parts of cabinet (antennas, handle bracket, metal cabinet screwheads, metal overlays, control shafts, etc.).

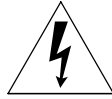
Measure the AC voltage across the  $1500 \Omega$  resistor. The test must be conducted with the AC switch on and then repeated with the AC switch off. The AC voltage indicated by the meter may not exceed 0.3 V. A reading exceeding 0.3 V indicates that a dangerous potential exists, the fault must be located and corrected.

Repeat the above test with the DVD VIDEO PLAYER power plug reversed.

**NEVER RETURN A DVD VIDEO PLAYER TO THE CUSTOMER WITHOUT TAKING NECESSARY CORRECTIVE ACTION.**



## SAFETY NOTICE

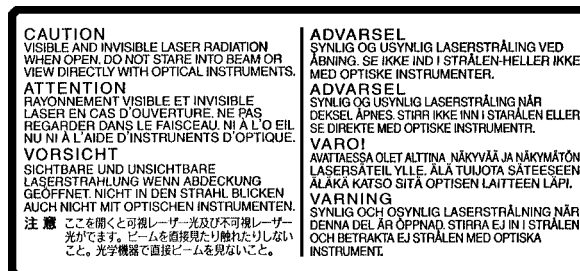


The lightning flash with arrowhead symbol, within an equilateral triangle, is intended to alert the user to the presence of uninsulated “dangerous voltage” within the product’s enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.



The exclamation point within an equilateral triangle is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

## LASER BEAM CAUTION LABEL



98764189

When the power supply is turned on, you may not remove this laser caution label. If it is removed, laser radiation may be received.



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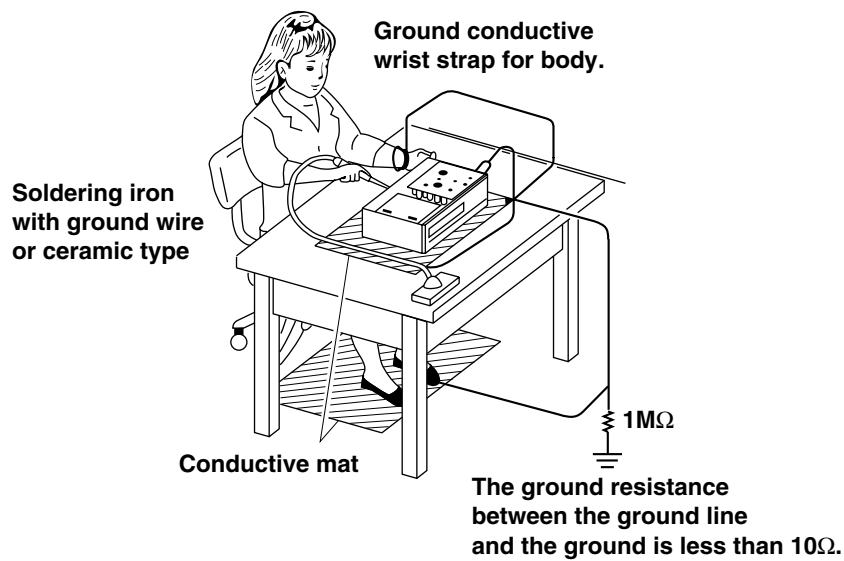
# SECTION 1

## GENERAL DESCRIPTIONS

### 1. PREPARATION FOR SERVICING

The Pickup Head consists of a laser diode that is very susceptible to external static electricity.

Although it may operate properly after replacement, if subjected to electrostatic discharge during replacement, its life might be shortened. When replacing the laser diode, LSI's and IC's, use a conductive mat, soldering iron with ground wire, etc. to protect against damage from static electricity.



## 2. LOCATION OF MAIN PARTS AND MECHANISM PARTS

### 2-1. Location of Main Parts

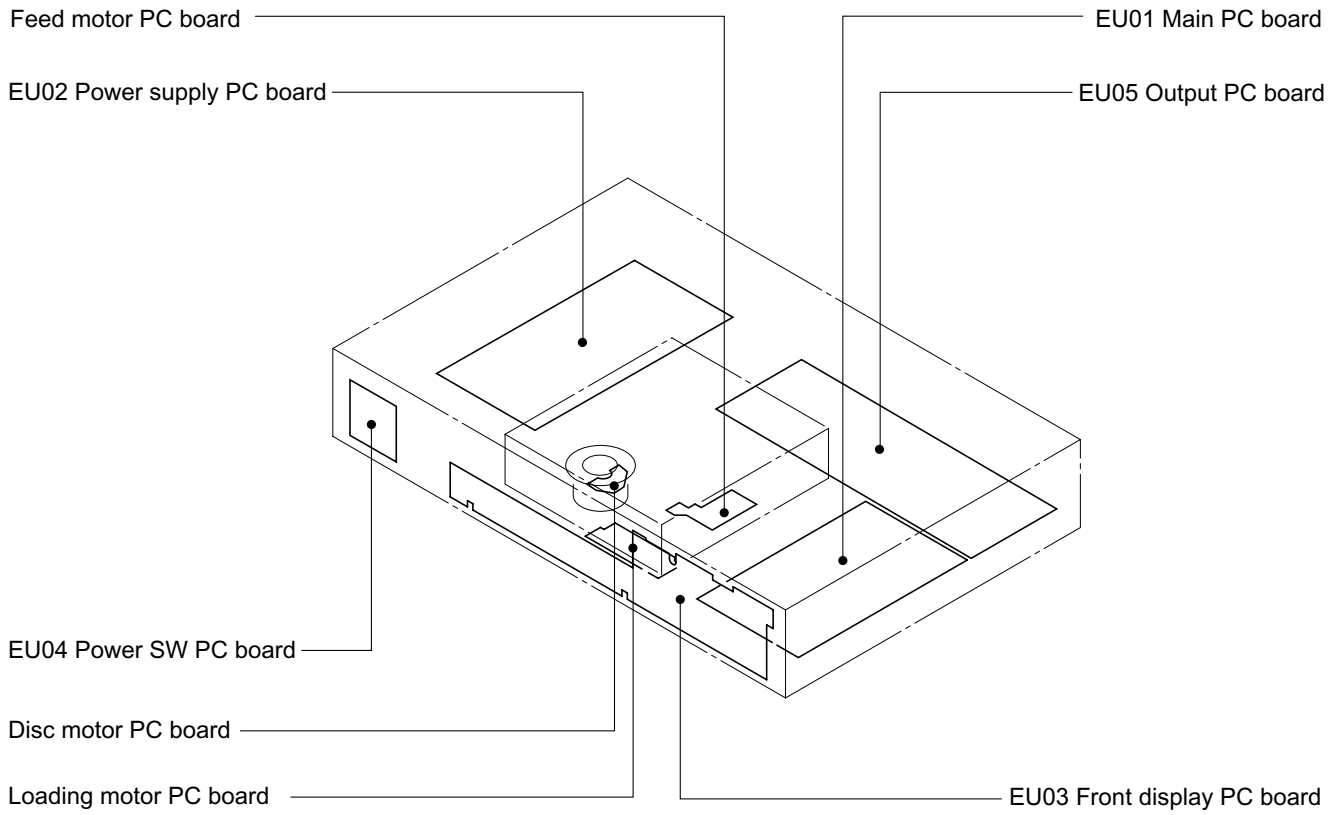


Fig. 1-2-1

## 2-2. Location of Mechanism Parts

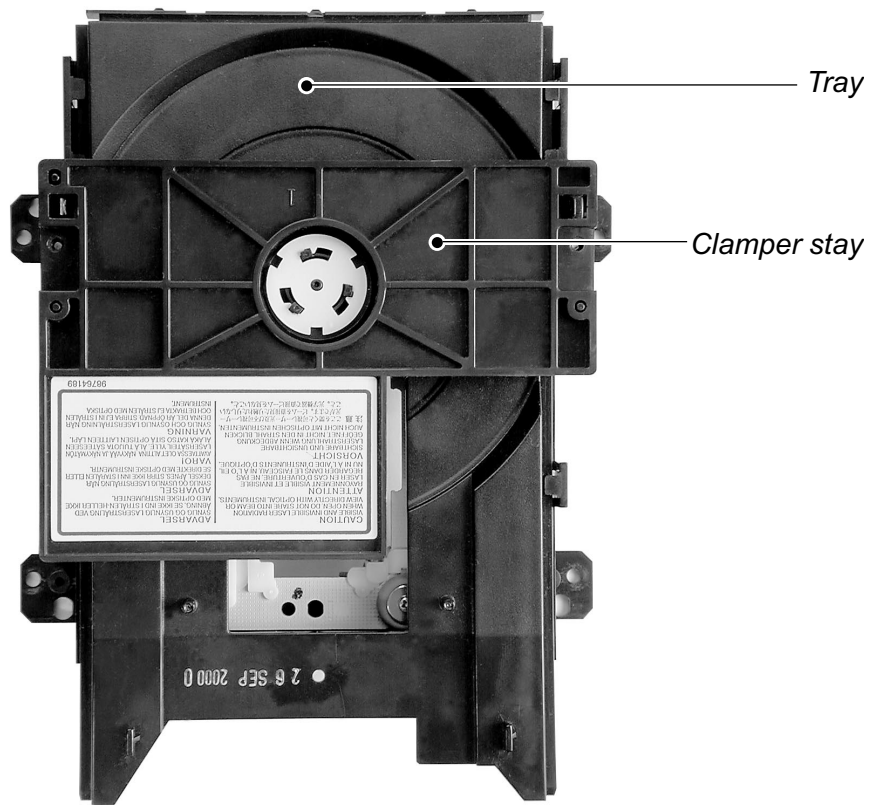


Fig. 1-2-2 Mechanism chassis assembly (Top side)

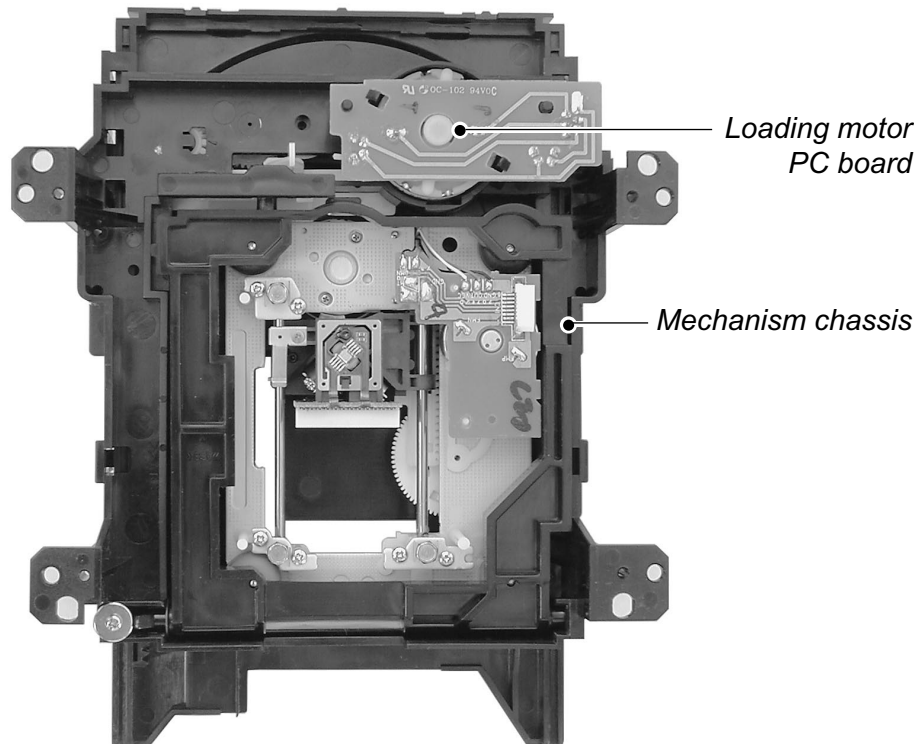
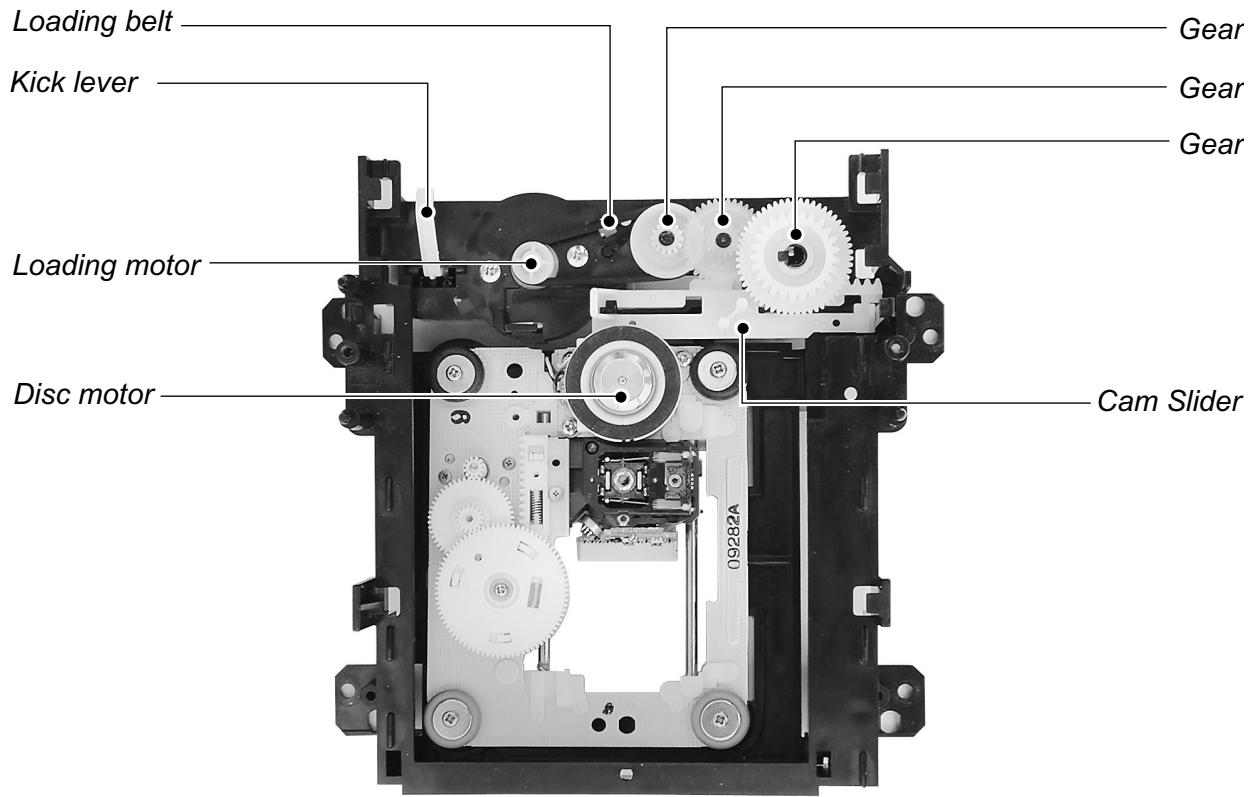


Fig. 1-2-3 Mechanism chassis assembly (Bottom side)



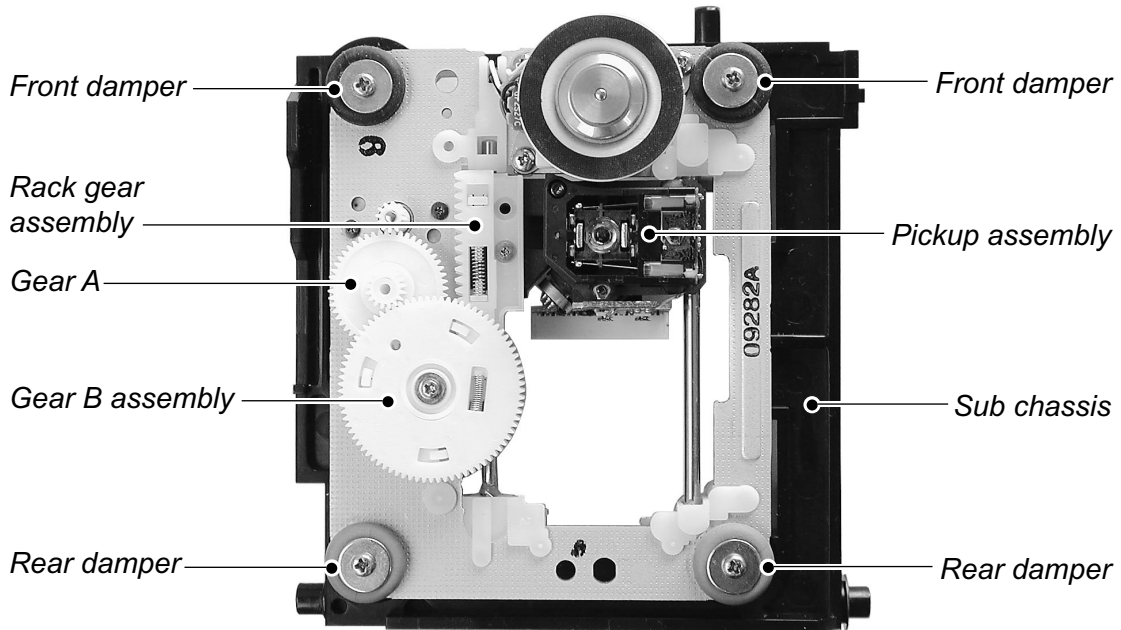
**Fig. 1-2-4 Mechanism chassis assembly (Internal side)**

**<Type A>**

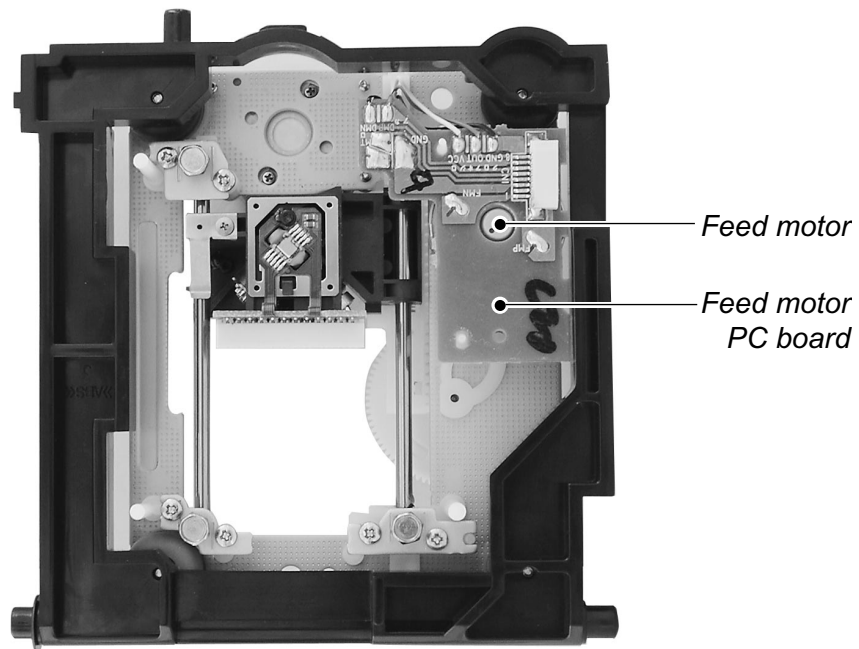
**Note:**

When servicing, note that this model has two types of pickup mechanism assembly.

Type A is a service part. Type B can be replaced with a Type A pickup.



**Fig. 1-2-5 Pickup mechanism chassis assembly (Top side)**



**Fig. 1-2-6 Pickup mechanism chassis assembly (Bottom side)**

<Type B>

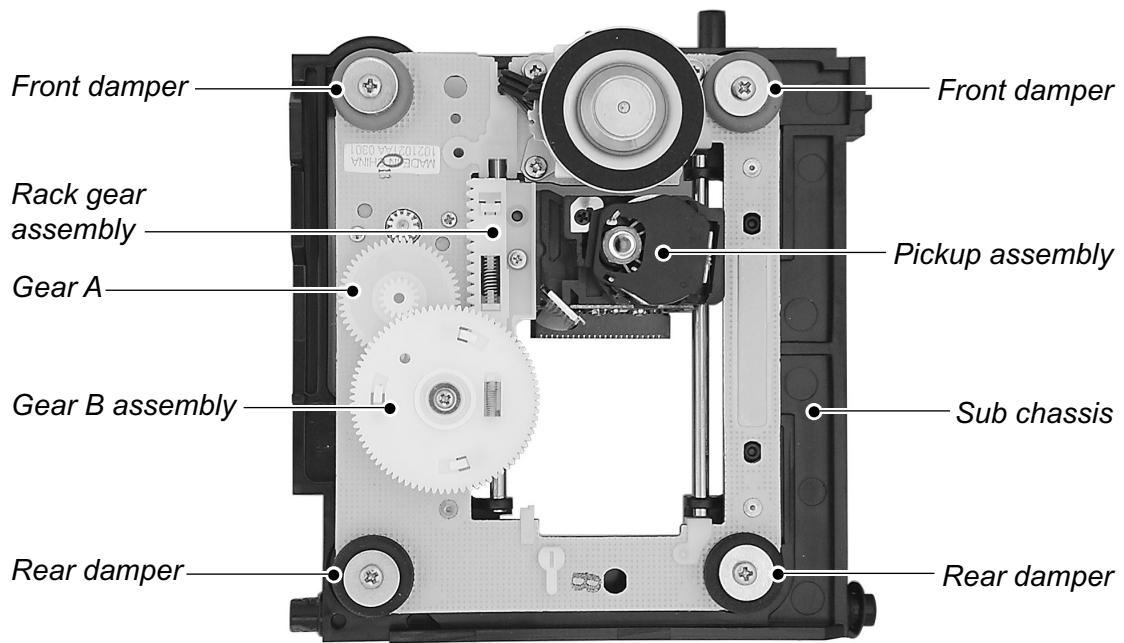


Fig. 1-2-7 Pickup mechanism chassis assembly (Top side)

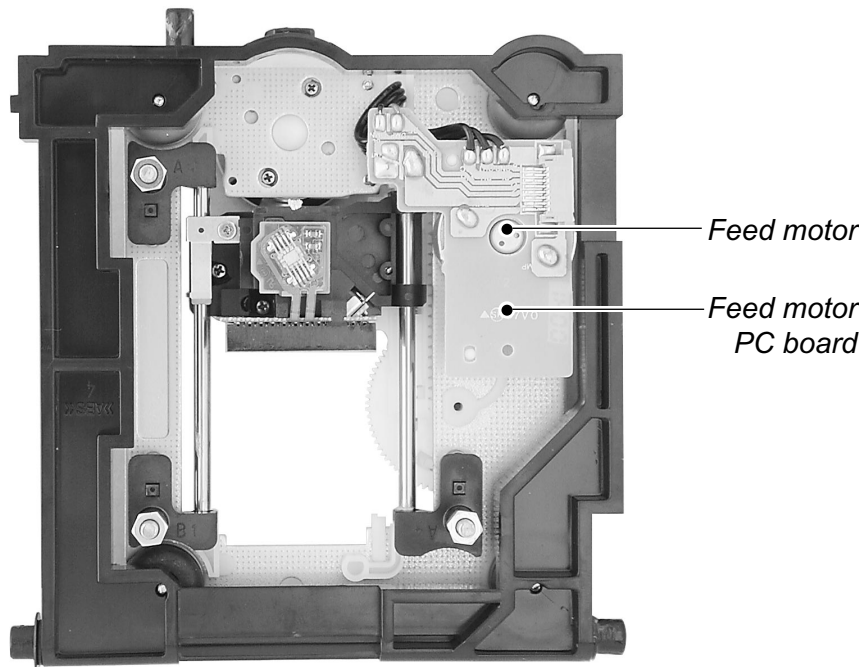


Fig. 1-2-8 Pickup mechanism chassis assembly (Bottom side)



### 3. TROUBLESHOOTING

#### 3-1. Main Circuit

##### 3-1-1. Servo System

###### (1) Initial Operation after Power ON

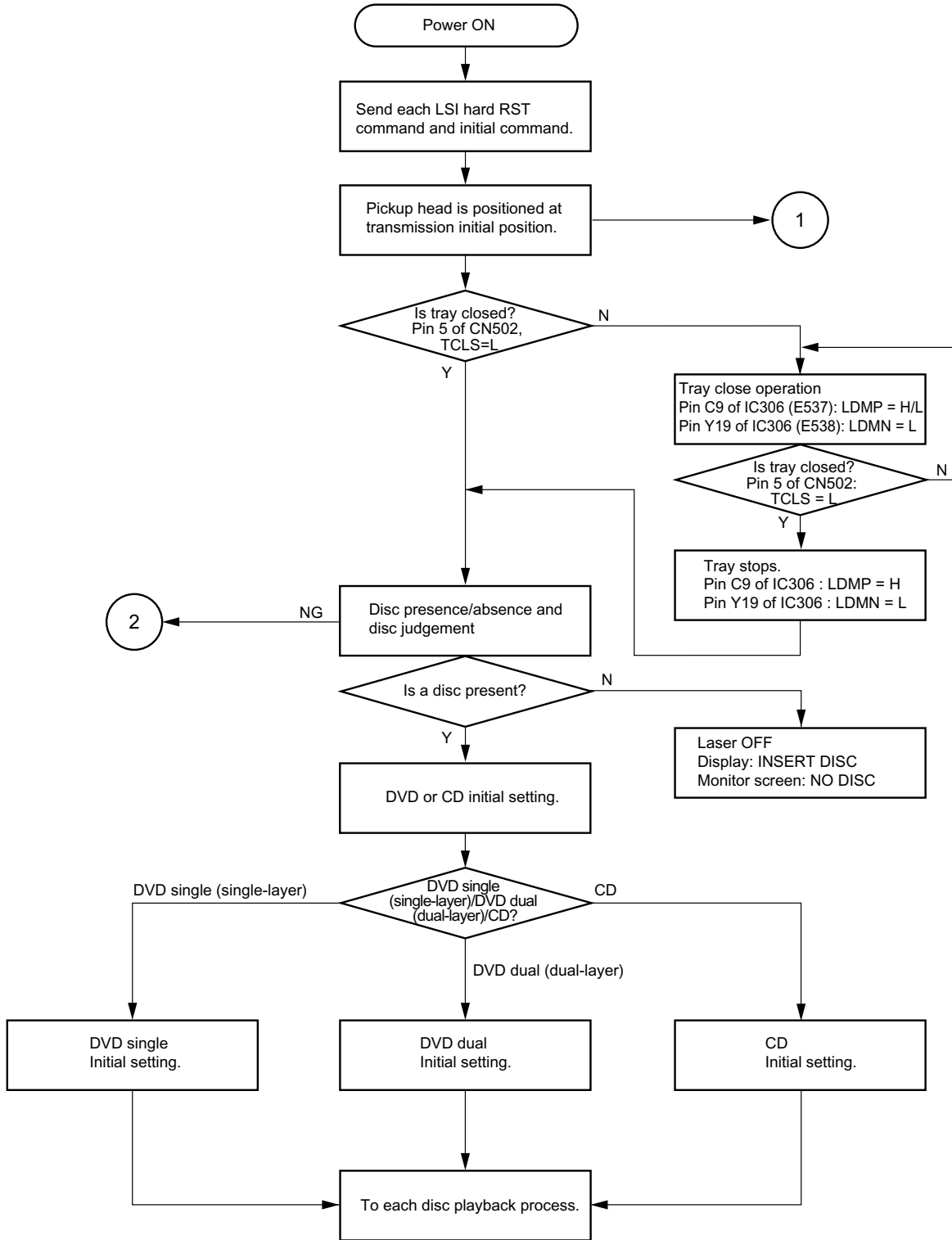


Fig. 1-3-1

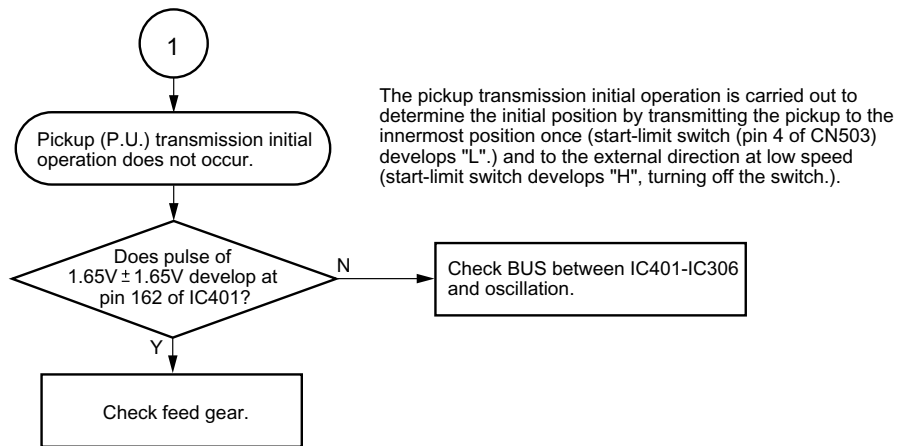


Fig. 1-3-2

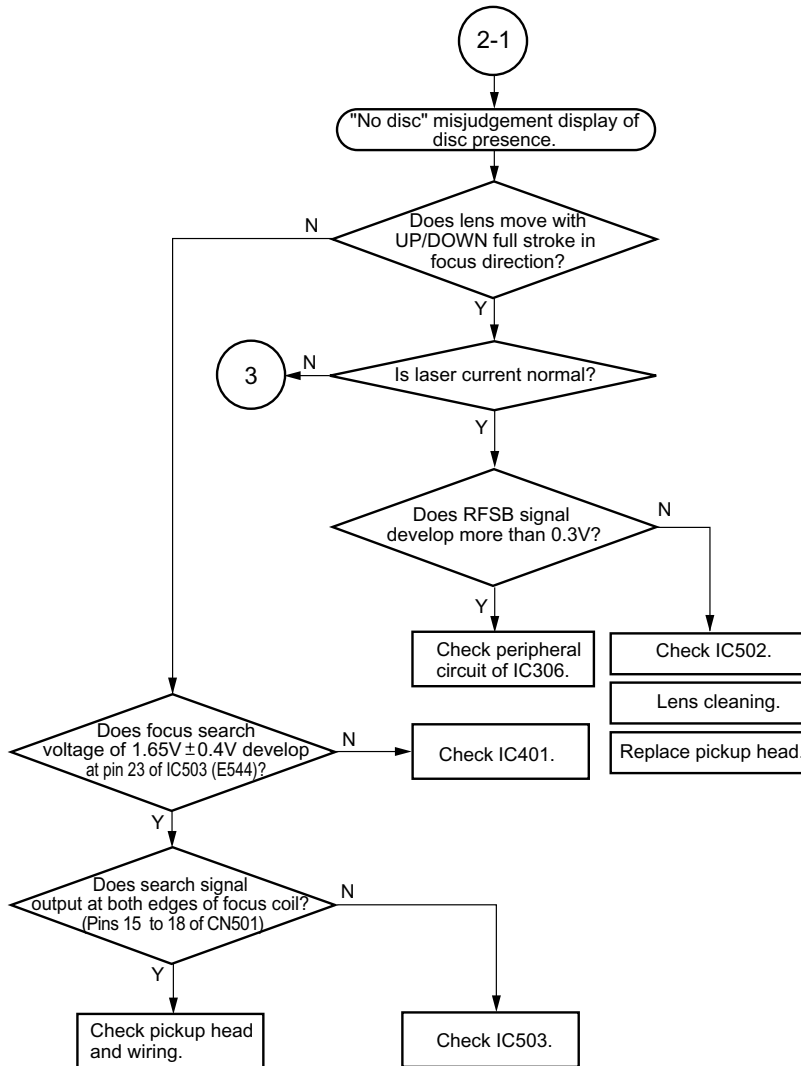


Fig. 1-3-3

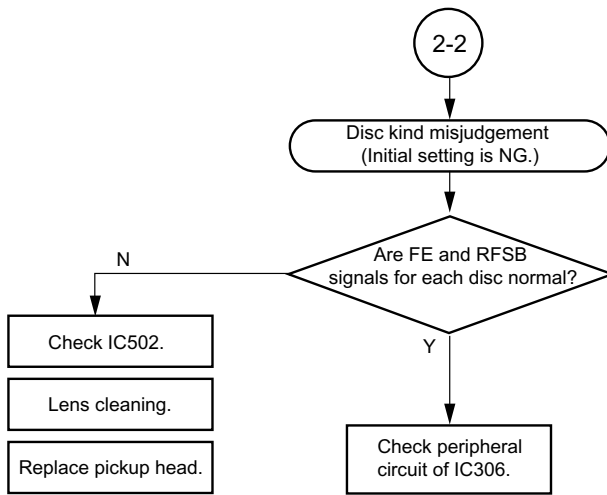
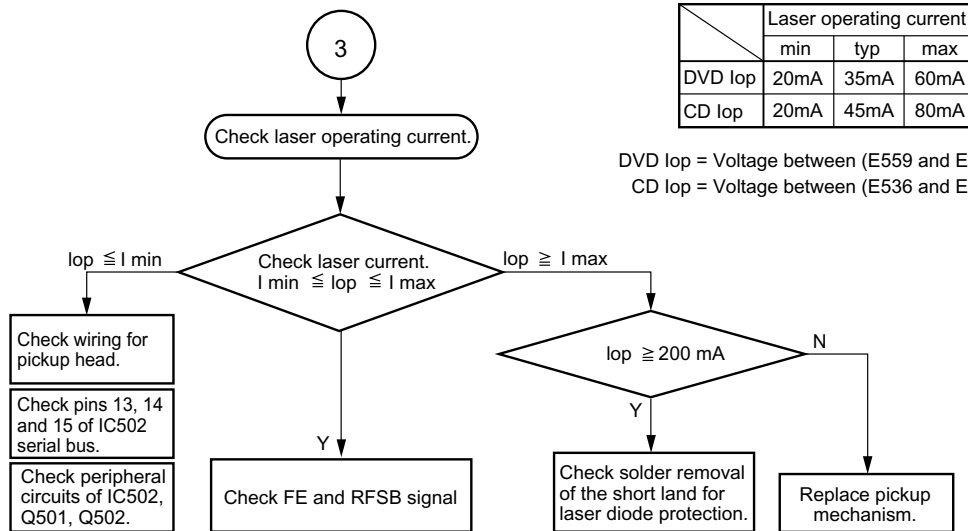


Fig. 1-3-4



To turn on each laser diode forcibly, press the following buttons on the remote controller.  
 DVD LD: ZOOM, 0, 3, 0, ZOOM  
 CD LD: ZOOM, 0, 3, 1, ZOOM  
 After checked the laser current, press POWER or OPEN/CLOSE button to turn it off.

**CAUTION**

- The laser ray emitting out from the pickup head is very harmful to your eyes. Keep your eyes from the objective lens at least 300mm distance during the pickup head operating.
- When you perform solder removal work, please turn OFF a set power supply and perform the ground of human body and a tool.

Fig. 1-3-5

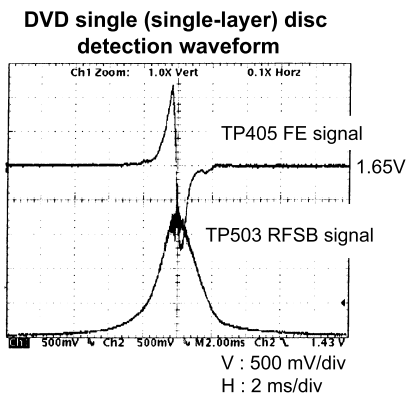


Fig. 1-3-6

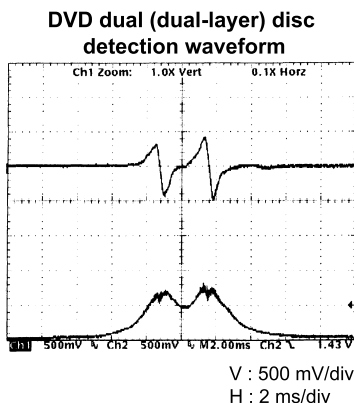


Fig. 1-3-7

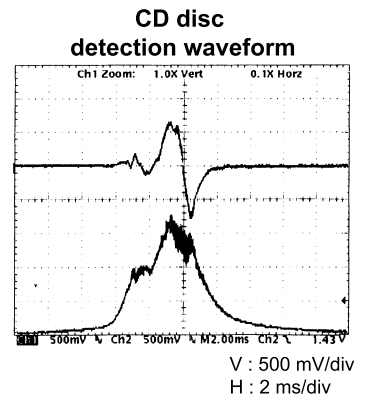
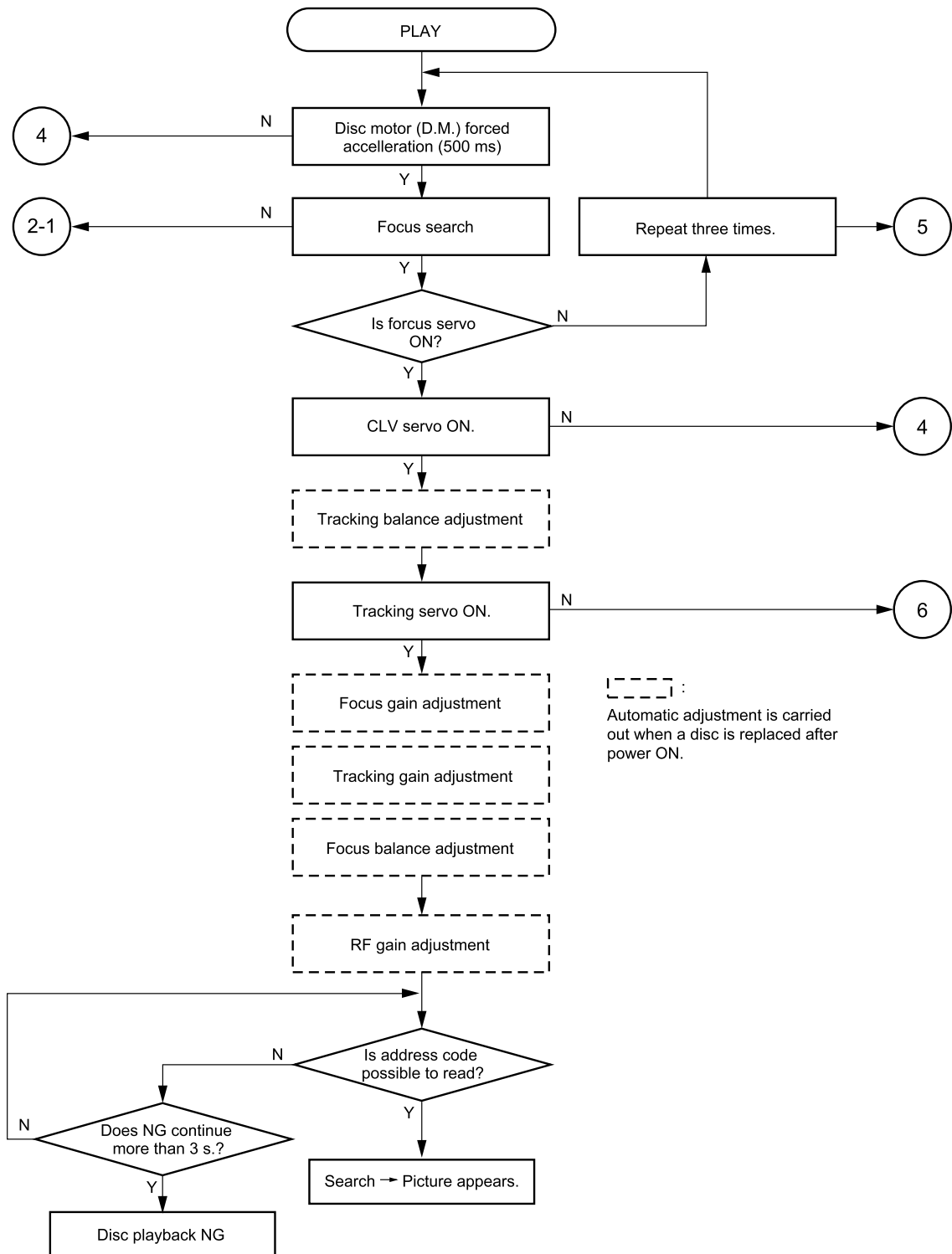


Fig. 1-3-8

**(2) Picture appears (PLAY)**



**Fig. 1-3-9**

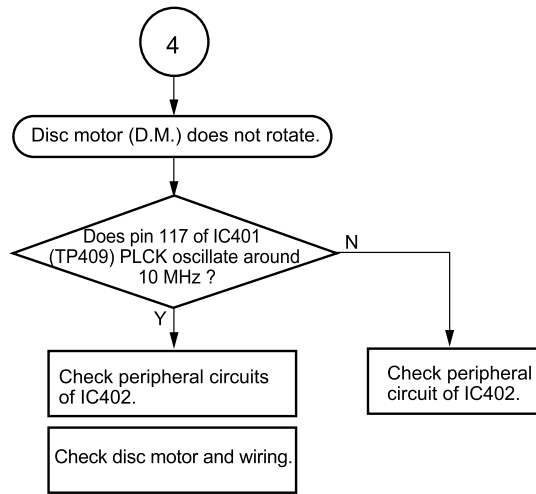


Fig. 1-3-10

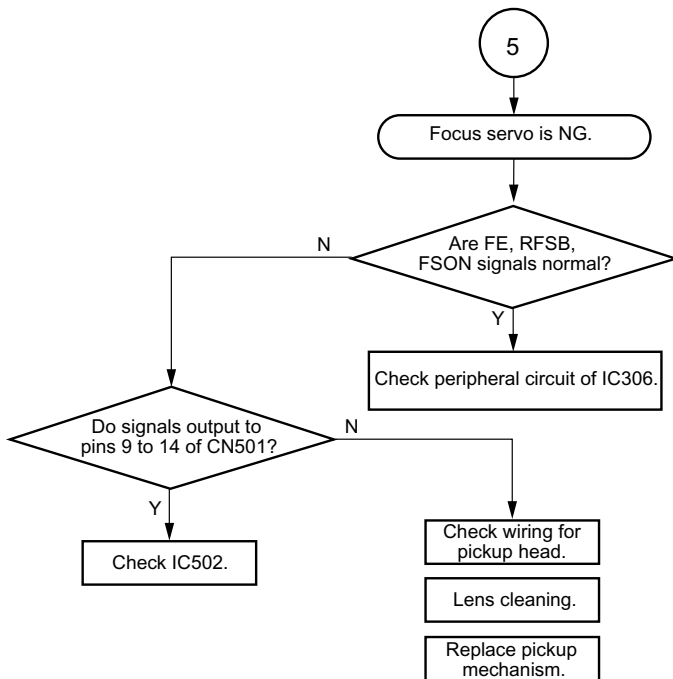


Fig. 1-3-11

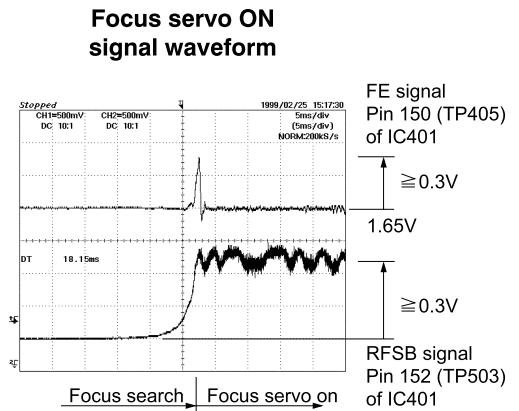


Fig. 1-3-12

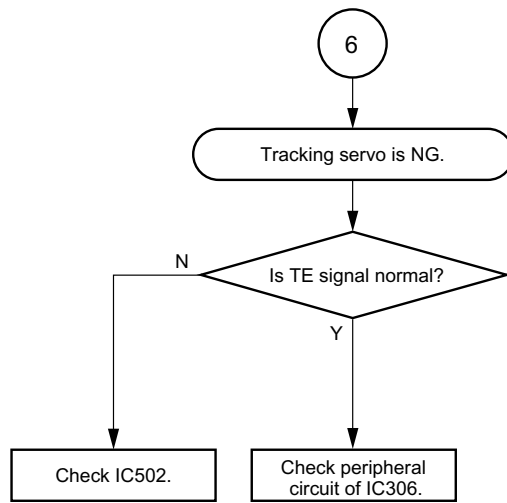
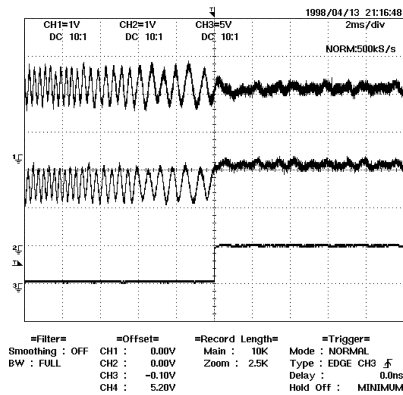


Fig. 1-3-13

Signal waveform at tracking servo ON (CD)



TE signal  
Pin 151 (TP406) of IC401  
1.65V

RFRP signal  
Pin 153 (TP408) of IC401

Search ON (SRCH)  
Pin 38 (TP411) of IC401

ON search      Tracking servo on

Fig. 1-3-14

Signal waveform at tracking servo ON (DVD)

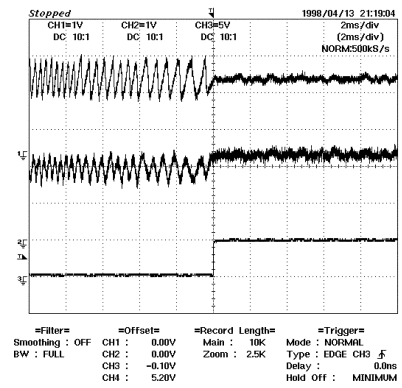
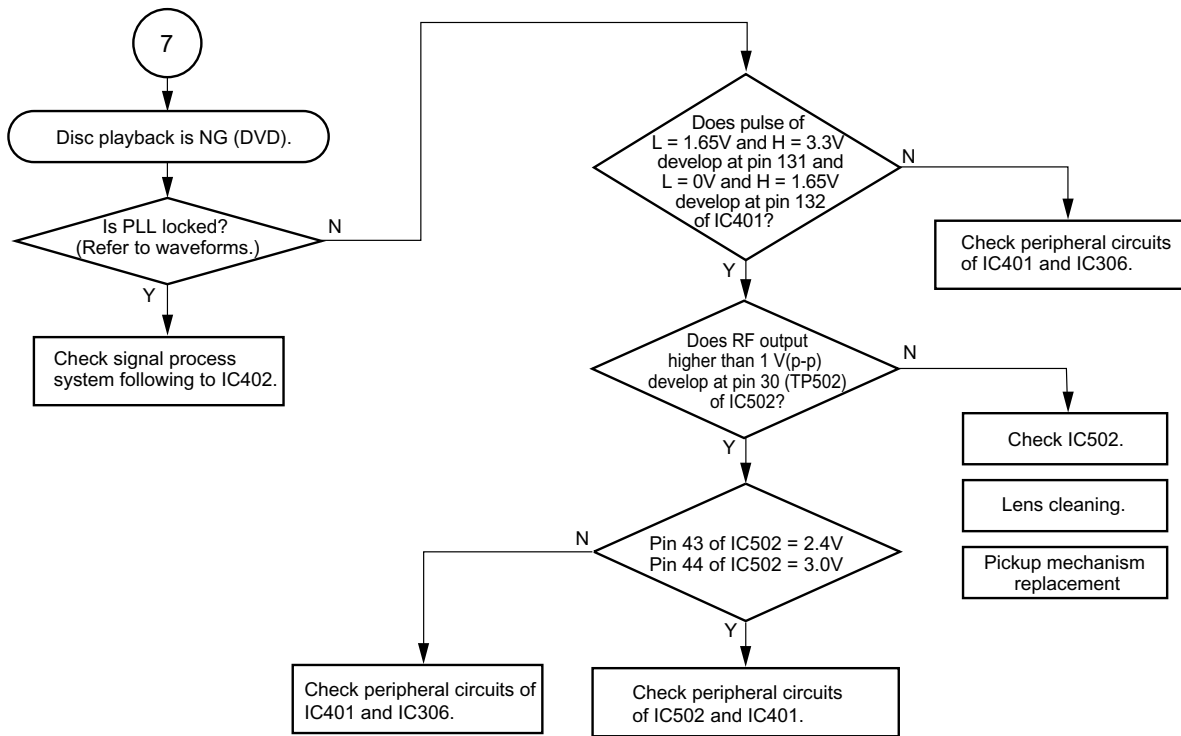
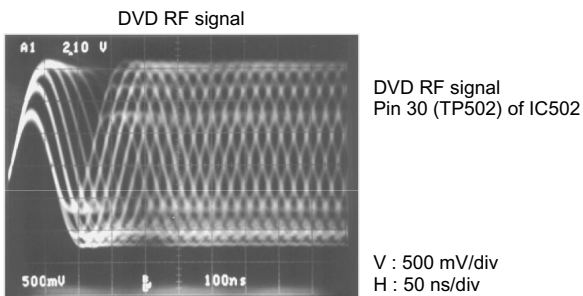


Fig. 1-3-15

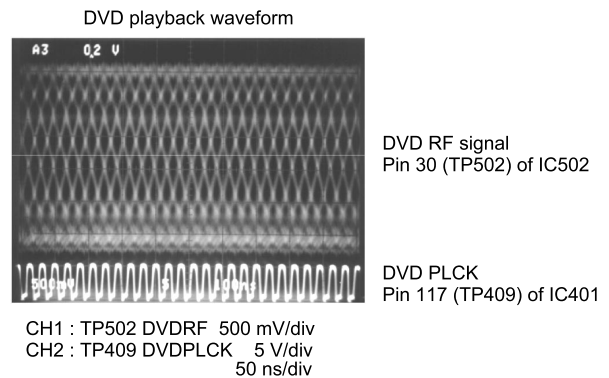


**Fig. 1-3-16**

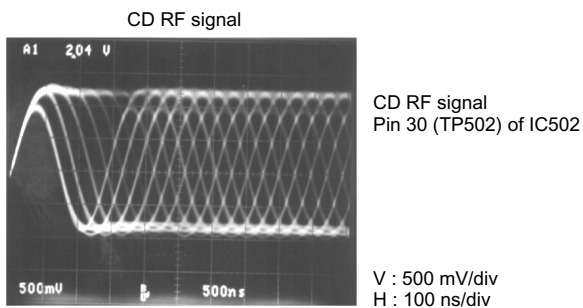
PLL works as a servo loop to generate a clock signal for reading RF signal binary data. With the PLL locked, the eye pattern is identified clearly when triggered with the read clock PLCK.



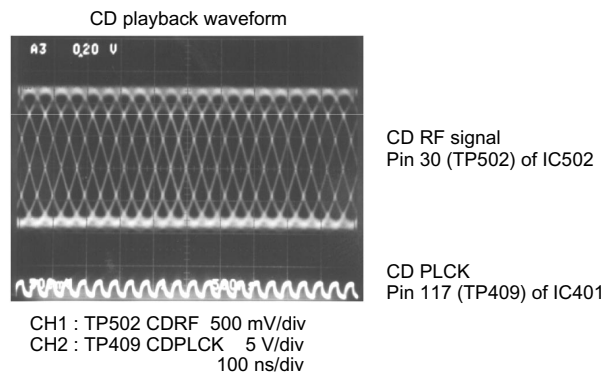
**Fig. 1-3-17**



**Fig. 1-3-19**



**Fig. 1-3-18**



**Fig. 1-3-20**

### 3-1-2. Location Diagram of Servo Test Point

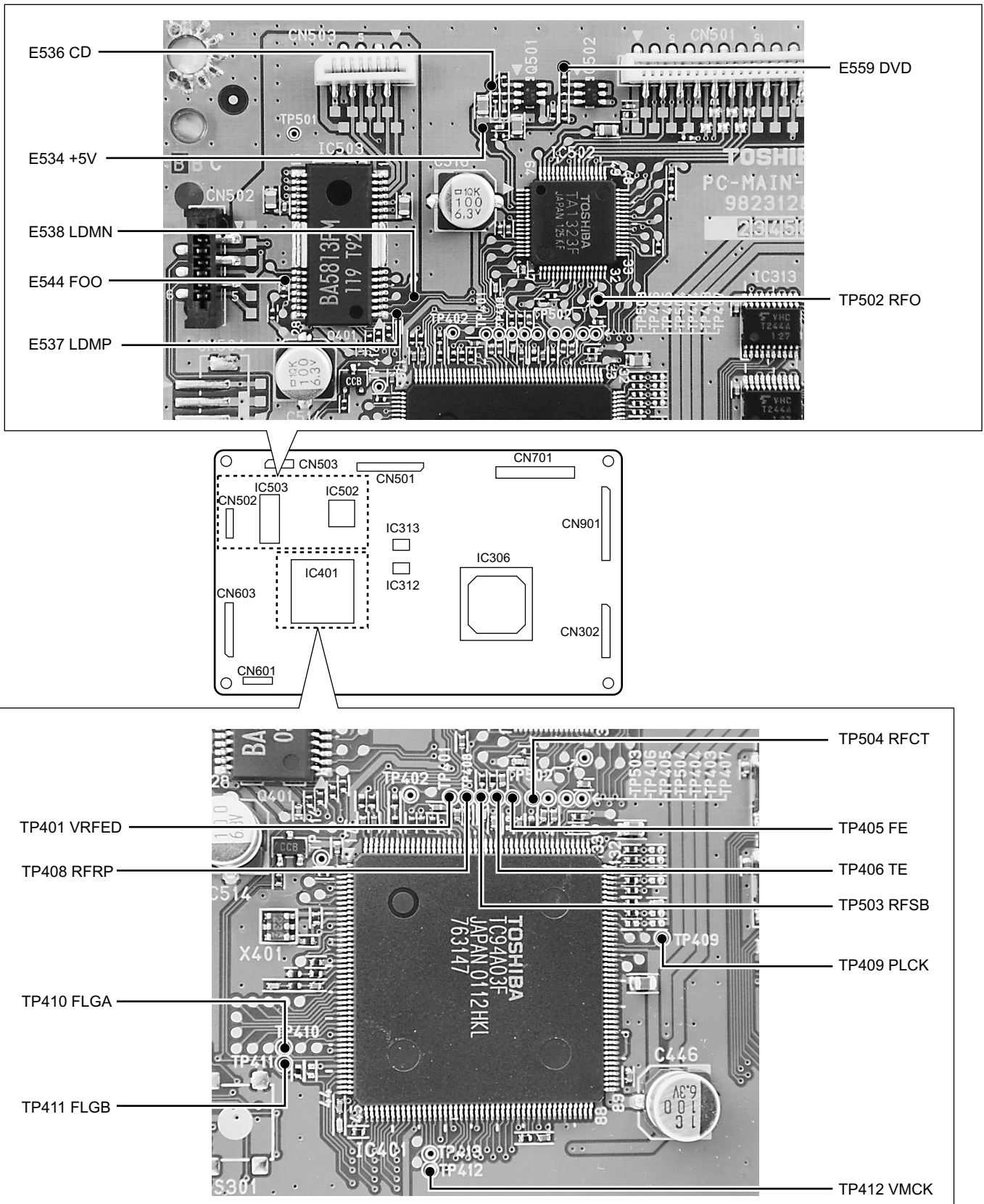


Fig. 1-3-21



# SECTION 2

## PART REPLACEMENT AND ADJUSTMENT PROCEDURES

### CAUTIONS BEFORE STARTING SERVICING

Electronic parts are susceptible to static electricity and may easily be damaged, so do not forget to take a proper grounding treatment as required.

Many screws are used inside the unit. To prevent missing, dropping, etc. of the screws, always use a magnetized screwdriver in servicing. Several kinds of screws are used and some of them need special cautions. That is, take care of the tapping screws securing molded parts and fine pitch screws used to secure metal parts. If they are used improperly, the screw holes will be easily damaged and the parts can not be fixed.

## 1. REPLACEMENT OF MECHANICAL PARTS

### 1-1. Cabinet Replacement

#### 1-1-1. Top Cover

1. Remove five screws (1) and remove the top cover (2).

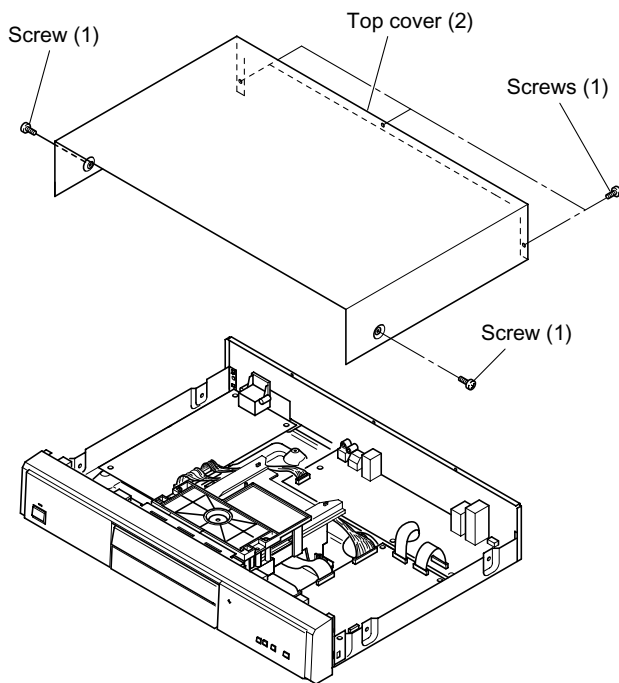


Fig. 2-1-1

#### 1-1-2. Clamper Stay

##### <Removal>

1. Remove two screws (1).
2. Release two claws and remove the clamper stay (2).

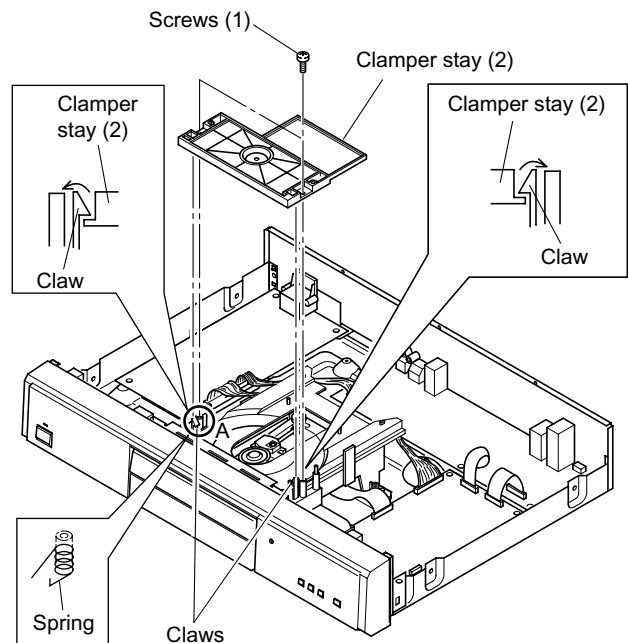


Fig. 2-1-2

### <Mounting >

1. The spring for tray side pressure is inserted into the portion "A". (Refer to Fig. 2-1-2.)
2. By referring to Fig. 2-1-3, insert the spring normally and mount the clamber stay.

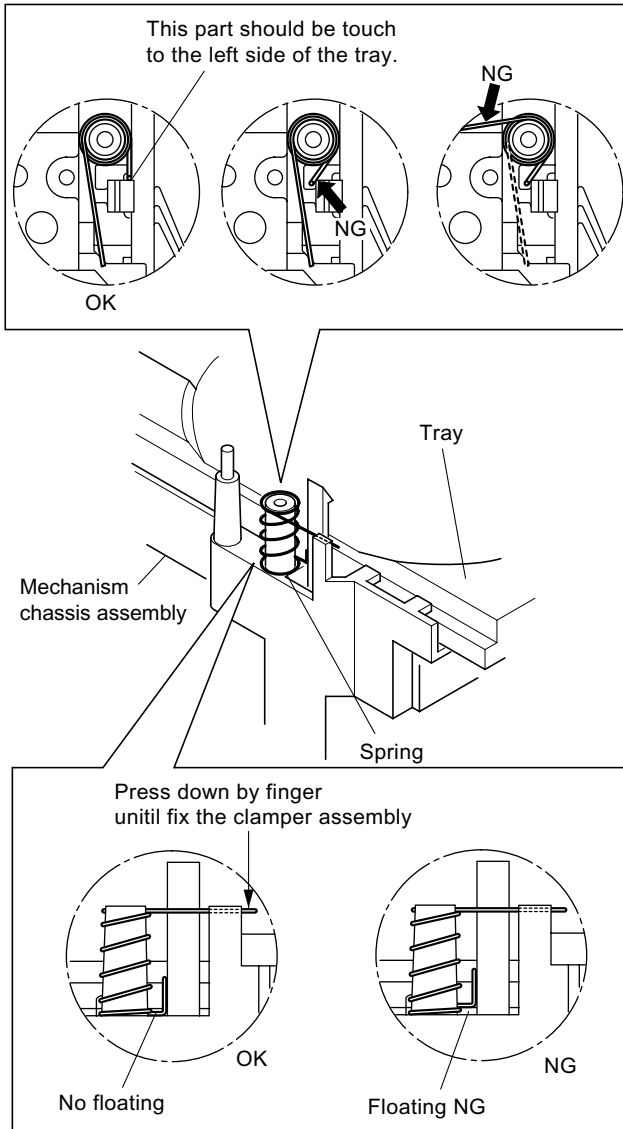


Fig. 2-1-3

### 1-1-3. Tray Panel

#### <Tray Ejection>

1. Slide the slider (2) of the mechanism chassis assembly (1) with a screwdriver, etc. in the arrow direction, so that the tray (3) is ejected.

#### Note:

- Take care not to damage the pickup and other parts.

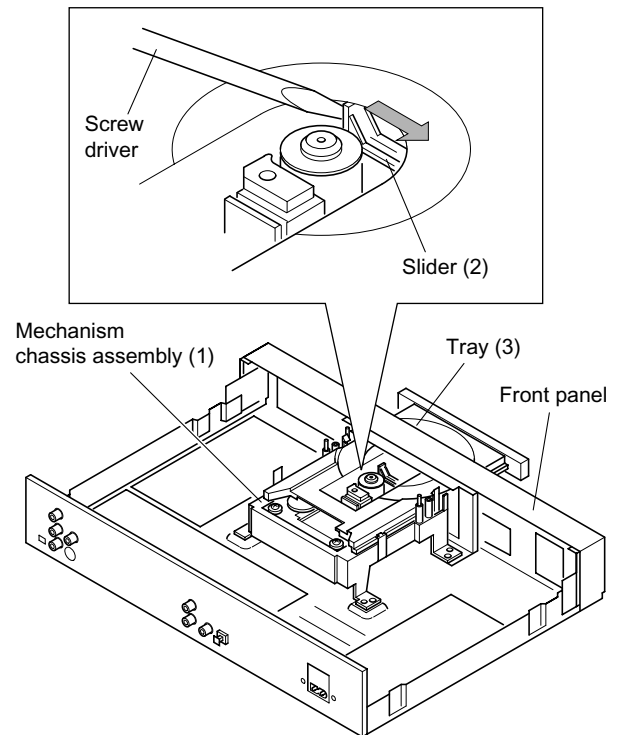


Fig. 2-1-4

#### <Tray Panel Removal>

1. Eject the tray (3).
2. Twist the tray panel (4) a little in the arrow A direction with the tray (3) hold by hand to release two claws and lift up the tray panel (4) in the arrow B direction, then the tray panel (4) is removed. (Refer to Fig. 2-1-5.)
3. When mounting the tray panel (4), insert the tray panel (4) along the grooves of the both sides of the tray (3) until clicking.

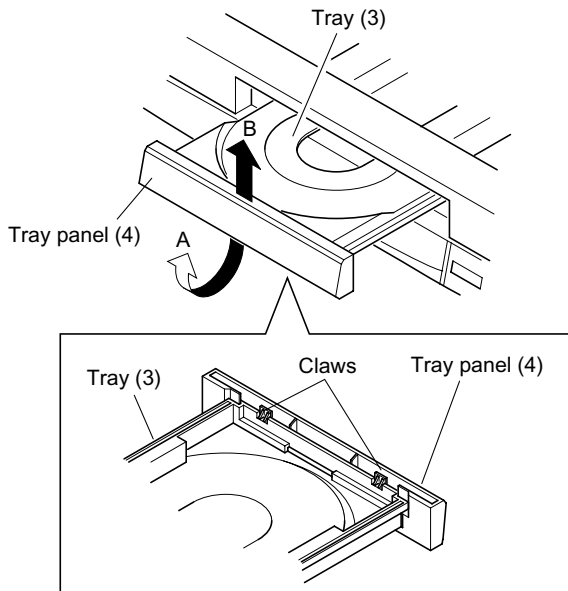


Fig. 2-1-5

### 1-1-4. Front Panel and Tray

1. Remove the flexible cable (1).
2. Remove one screw (2) and remove the GND lead (5).
3. Release four claws and remove the front panel (4).
4. Pull out the tray (3) to this side.

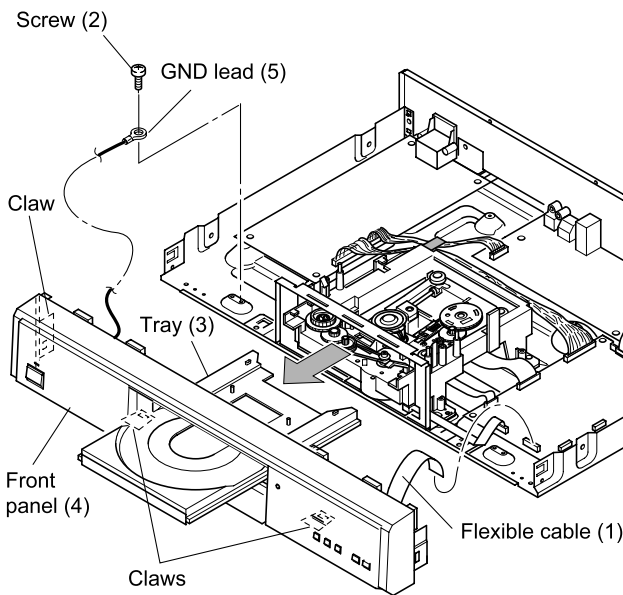


Fig. 2-1-6

### Note:

- Insert the tray (3) with the front side of the pickup mechanism assembly descended. (The slider positions to the left side.)
- The gears are required to match their phases each other. After setting the gear (4) as shown in the figure "A", insert the tray (3). When inserting a tray (3), push the rack gear side shown by the arrow.

- Confirm that the mark of the gear matches with the triangle mark on the reverse side of the tray in the tray close status. (The gear is rotated with the slider locks.) (Refer to Fig. B.)

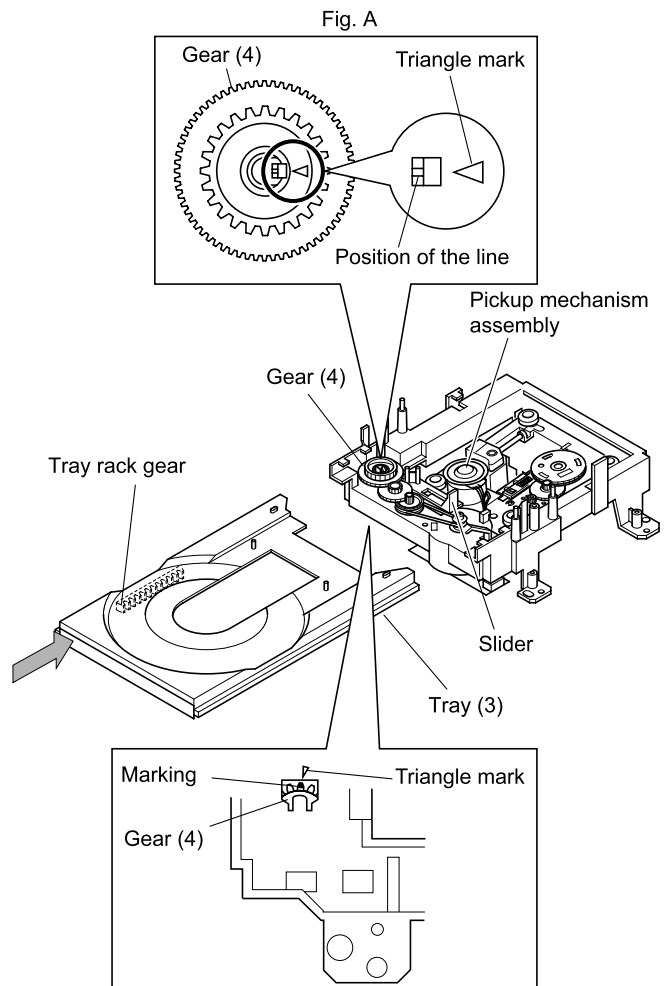


Fig. B

Fig. 2-1-7

### 1-1-5. Rear Panel

1. Remove eight screws (1) and remove the rear panel (2).

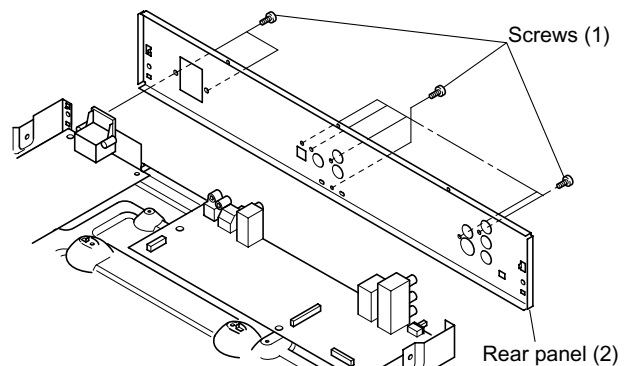


Fig. 2-1-8

## 1-2. PC Board Replacement

### 1-2-1. Main PC Board

**Note:**

- Before removing the main PC board (4), be sure to short-circuit the laser diode output land.
- After replacing, open the land as it was after inserting the flexible cables (1).

1. Remove the top cover. (Refer to item 1-1-1.)
2. Remove six flexible cables (1) and remove one connector (2).
3. Remove four screws (3).
4. Remove the main PC board (4).

**Note:**

- When mounting, be sure to twist the wire for the connector (2) several times.

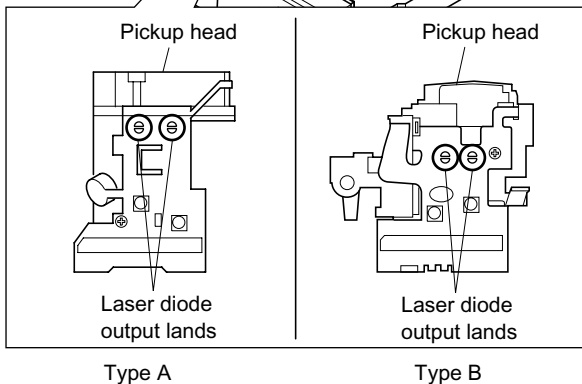
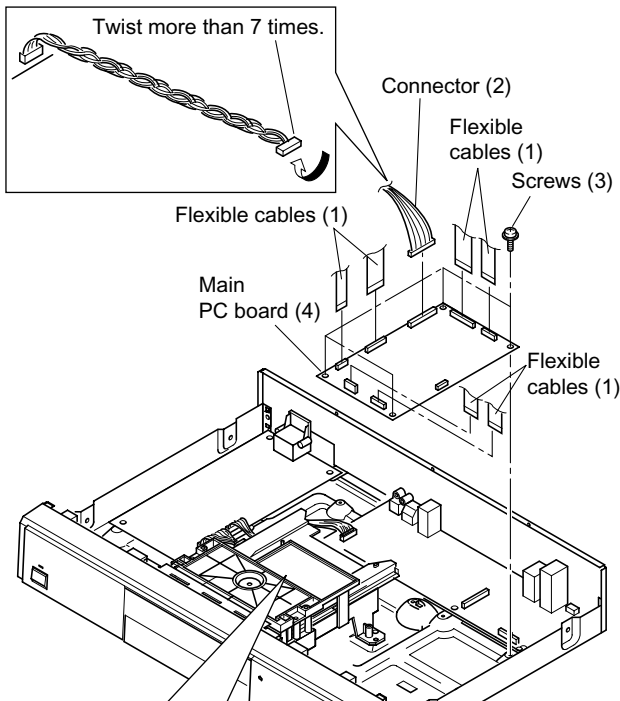


Fig. 2-1-9

### 1-2-2. Output PC board

1. Peel off the tape (1).
2. Remove the connector (2).
3. Disconnect two flexible cables (3).
4. Remove three screws (4).
5. Remove five screws (5) and remove the output PC board (6).

**Note:**

- When mounting, be sure to twist the wire for the connectors (2) several times.

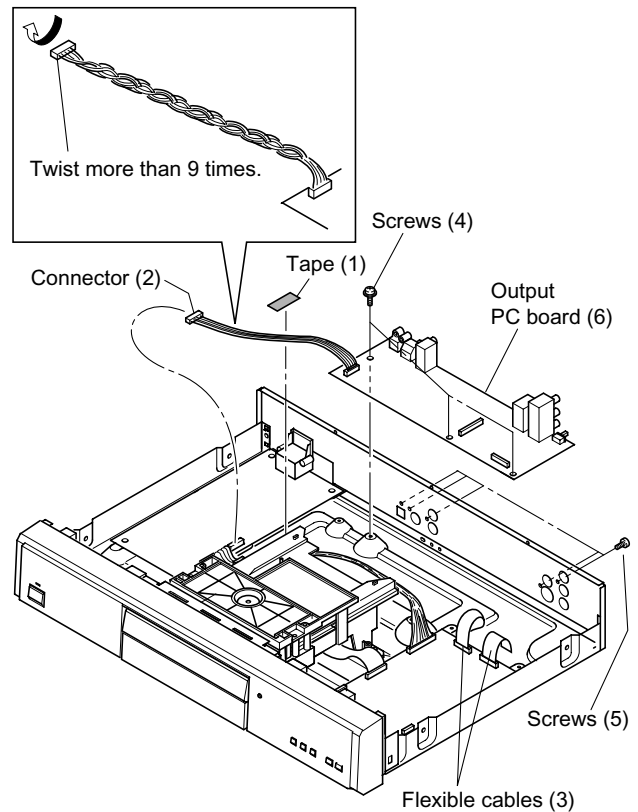


Fig. 2-1-10

### 1-2-3. Power Supply PC Board

1. Peel off the tape (1).
2. Remove the connectors (2) and (3).
3. Remove three screws (4).
4. Remove two screws (5).
5. Remove the power supply PC board (6).

#### Note:

- When mounting, be sure to twist the wire for the connectors (2) and (3) several times.

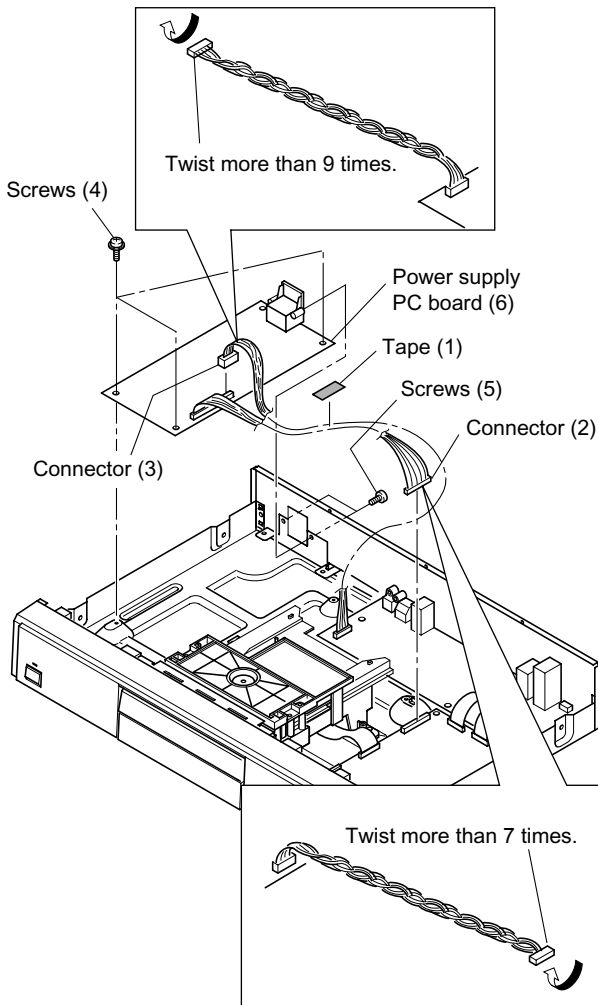


Fig. 2-1-11

### 1-2-4. Front PC Board

1. Remove the front panel. (Refer to item 1-1-4.)
2. Remove one flexible cable (1).
3. Remove six screws (2) and remove the front display PC board (3).
4. Remove two screws (4) and remove the power switch PC board (5).
5. Remove three screws (6) and the ENTER switch (7).

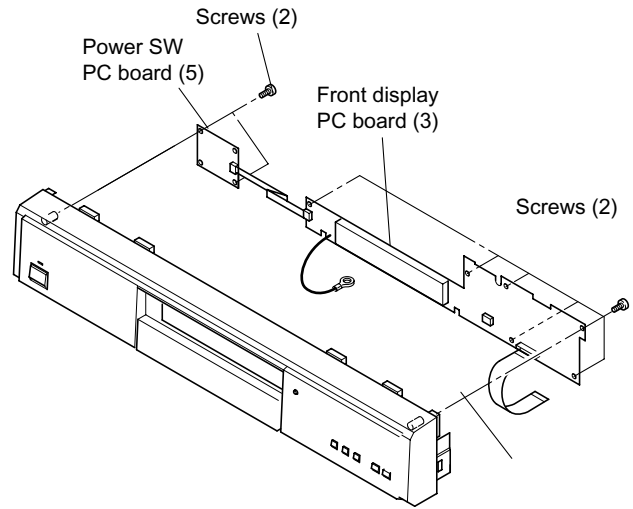


Fig. 2-1-12

## 1-3. Mechanism Parts

### 1-3-1. Mechanism Chassis Assembly

#### Note:

- When removing the mechanism chassis assembly (3), be sure to short-circuit the laser diode output land before removing the connector and the flexible cables. After replacing, open the land as it was after inserting the connector and flexible cables.

- Remove the tray. (Refer to items 1-1-3 and 1-1-4.)
- Remove three flexible cables (1).
- Remove four screws (2) and remove the mechanism chassis assembly (3).

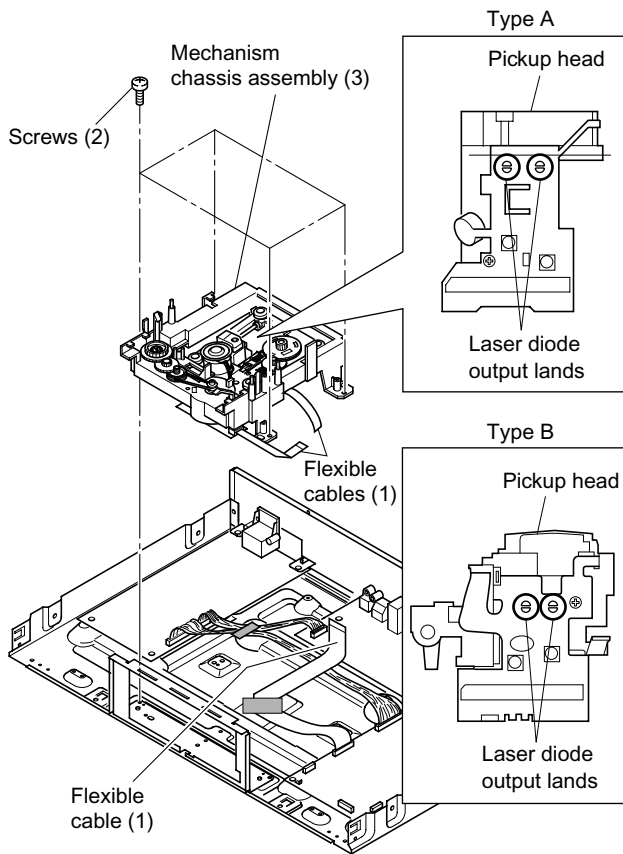


Fig. 2-1-13

### 1-3-2. Loading Belt

- Remove the gear (1) by releasing the claw.
- Remove the gear (2).
- Remove the gear (3) and the loading belt (4).
- Replace the loading belt (4) with a new one.
- When mounting, perform the reverse order of the removal.

#### Note:

- When mounting the loading belt (4), twisting and attaching of a grease, etc. are not allowed.

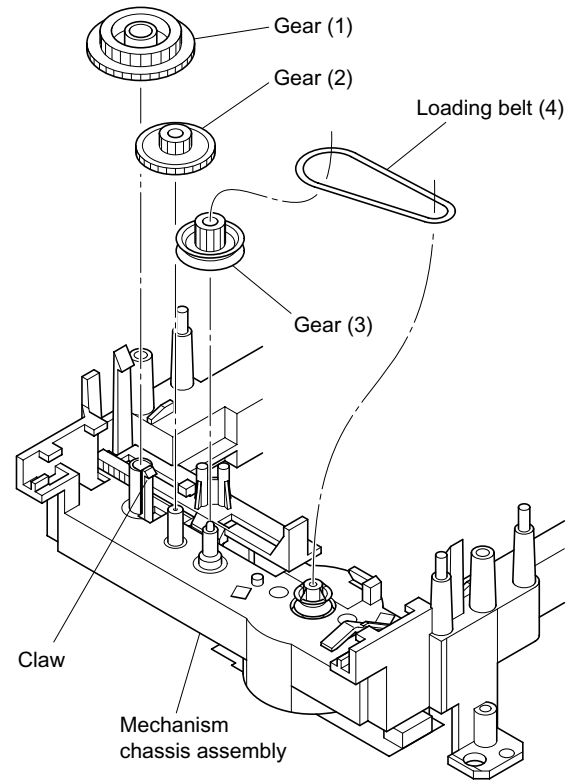


Fig. 2-1-14

### 1-3-3. Loading Motor

1. Remove the loading belt. (Refer to item 1-3-2.)
2. Remove two screws (1) and two claws. Then remove the loading motor (2) (with the loading motor PC board (3) attached).
3. Desolder the terminal section of the loading motor (2) and remove the loading motor PC board (3).
4. Replace the loading motor (2) with a new one.
5. When mounting, perform the reverse order of the removal.

#### Note:

- When replacing the loading motor, meet the polarity phase of the terminals. (Mount the motor with the label positioned as shown in Fig. 2-1-15.)

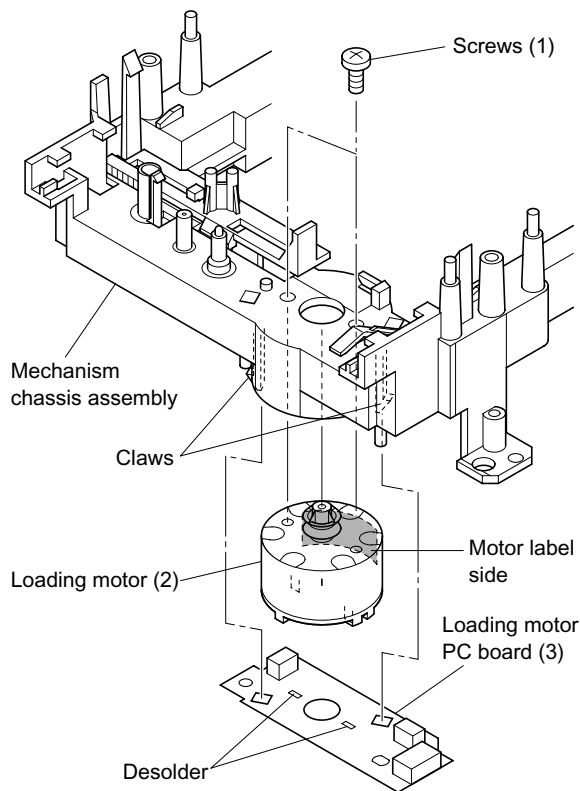


Fig. 2-1-15

### 1-3-4. Sub Chassis (with a pickup mechanism)

1. Turn the mechanism chassis assembly (1) upside down.
2. Remove one screw (2) and one washer (3) release the boss "A" from the claw. Then remove the sub chassis (4) (with the pickup mechanism) by sliding in the arrow direction.
3. When mounting, perform the reverse order of the removal.

#### Note:

- When mounting the sub chassis (4) (with the pickup mechanism), first, insert the boss "C" along the groove of the cam slider up/down cam (5) and next, the boss "B" and "A".
- The boss "A" may be used with washers. (One or two washers are used to prevent from the slust rattling. In some cases, no washer is used.)

When the washer(s) is used, be sure to assemble as it was without losing.

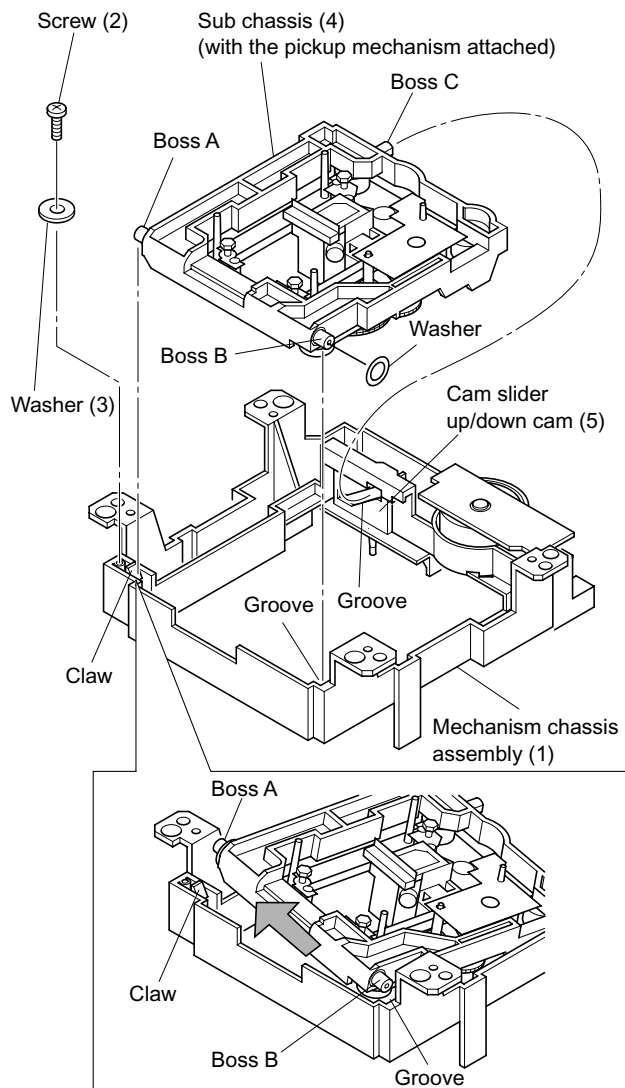


Fig. 2-1-16

### 1-3-5. Pickup Mechanism Assembly

#### <Removal>

1. Remove four screws (1) and four washers (2) then remove the pickup mechanism assembly (3).

#### <Mounting>

1. Replace the pickup mechanism assembly (3) with a new one.
2. When mounting, perform the reverse order of the removal.

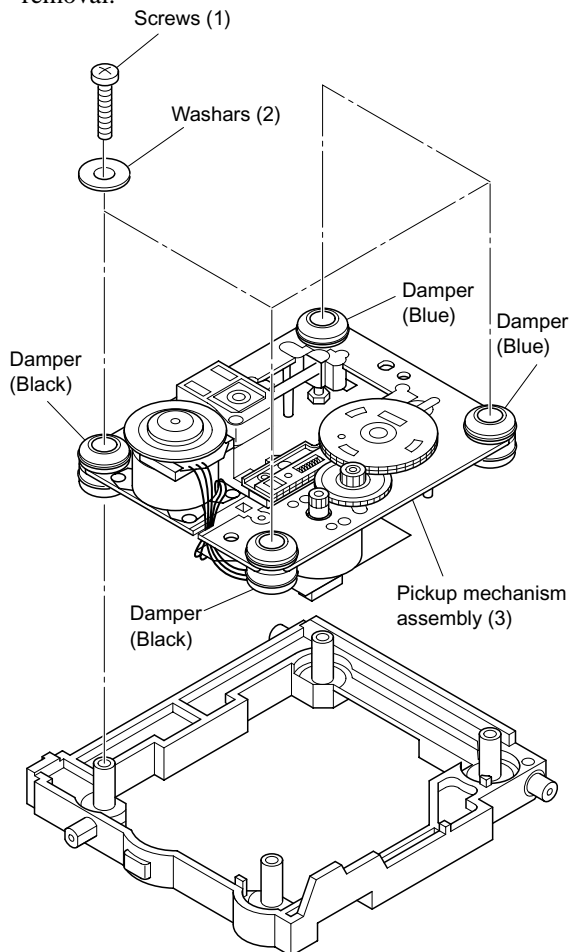


Fig. 2-1-17

#### Note:

- The dampers' color differs when used for the front side and the rear.
- When mounting the pickup mechanism assembly (2) with the screws (1), push the pickup mechanism assembly (2) downward without being caught and tighten the screws (1) after placing the washer with the damper bent.

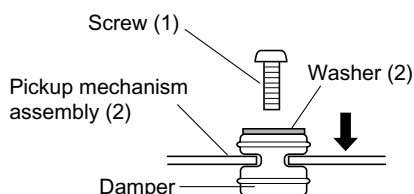


Fig. 2-1-18

### 1-3-6. Gear B Assembly, Gear A and Rack Gear Assembly

#### <Removal>

1. Remove one screw (3) and remove the gear B assembly (1).
2. Remove the gear A (2).
3. Remove one screw (5) and remove the rack gear assembly (4).

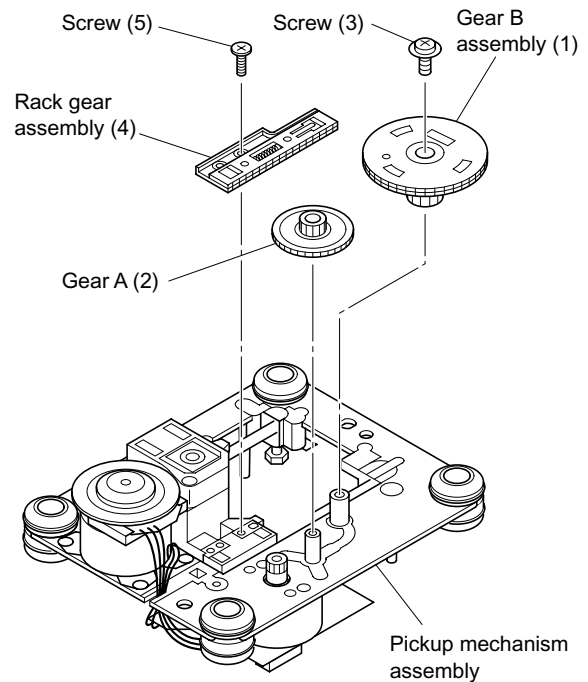
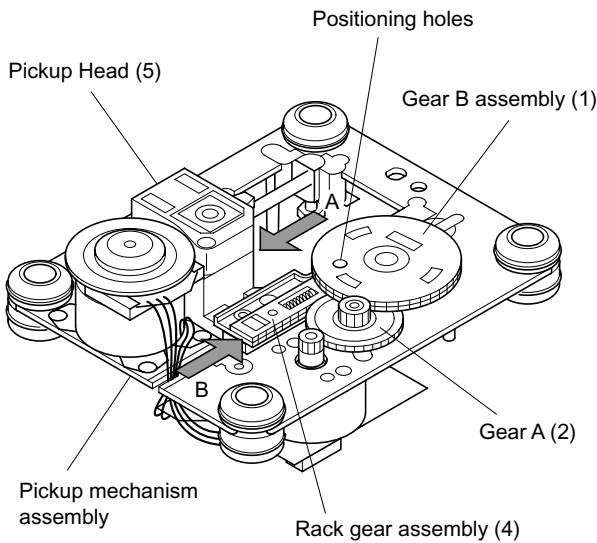


Fig. 2-1-19

#### <Mounting>

1. When mounting, perform the reverse order of the removal.
2. Mount the gear B assembly (1) by pushing the pickup head (5) to the disc motor side (arrow A direction) and shifting the upper gear of the rack gear assembly (4) in the arrow B direction. (Refer to Fig. 2-1-20.)
3. Fit the positioning holes on the upper gear and lower gear of the gear B assembly (1) and mount on the pickup mechanism assembly with the phase matched. At this time, note that the phase of the gear B assembly (1) and the gear A (2) shows the status in the Fig. 2-1-21.

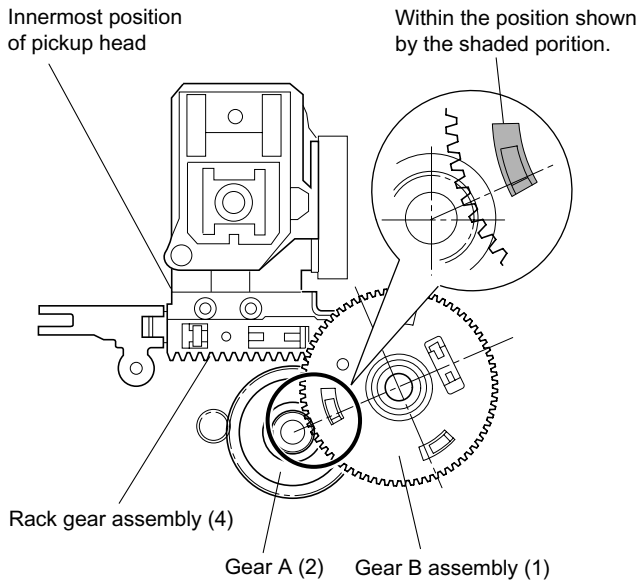




**Fig. 2-1-20**

**Note:**

- Mount the gear B assembly (1) and the gear A (2) with their gear teeth placed more than one tooth at least inside the shaded portion.



**Fig. 2-1-21**

**1-3-7. Feed Motor**

**<Removal>**

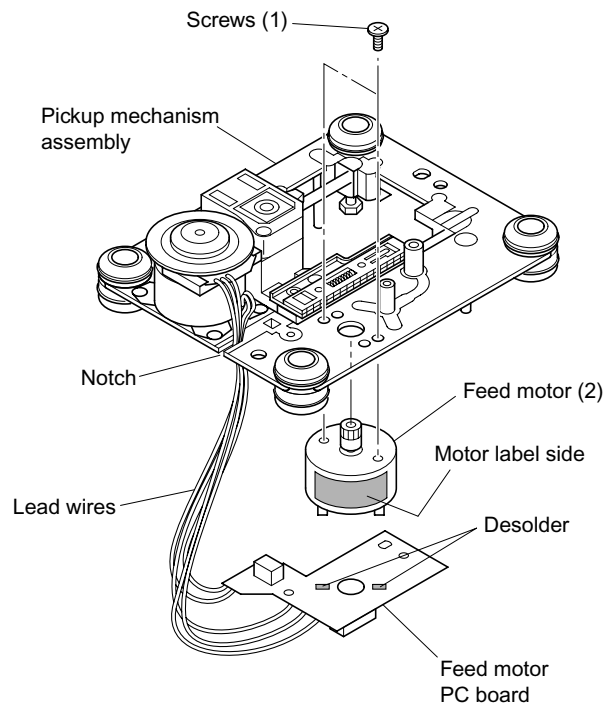
1. Remove the gear B assembly and the gear A. (Refer to item 1-3-6.)
2. Remove two screws (1) and remove the feed motor (2) (with the feed motor PC board (3) attached). (Refer to Fig. 2-1-22.)
3. Desolder the terminals of the feed motor (2) and remove the feed motor PC board (3).

**<Mounting>**

1. Tighten the feed motor (2) on the pickup mechanism assembly with two screws (1).
2. Insert the feed motor PC board (3) with the positioning pin on the chassis matched and solder the terminals.
3. Perform the reverse order of the removal.

**Note:**

- After mounting, put the lead wires through the notch of the pickup mechanism assembly.
- When replacing the loading motor, meet the polarity phase of the terminals. (Mount the motor with the label positioned as shown in Fig. 2-1-22.)



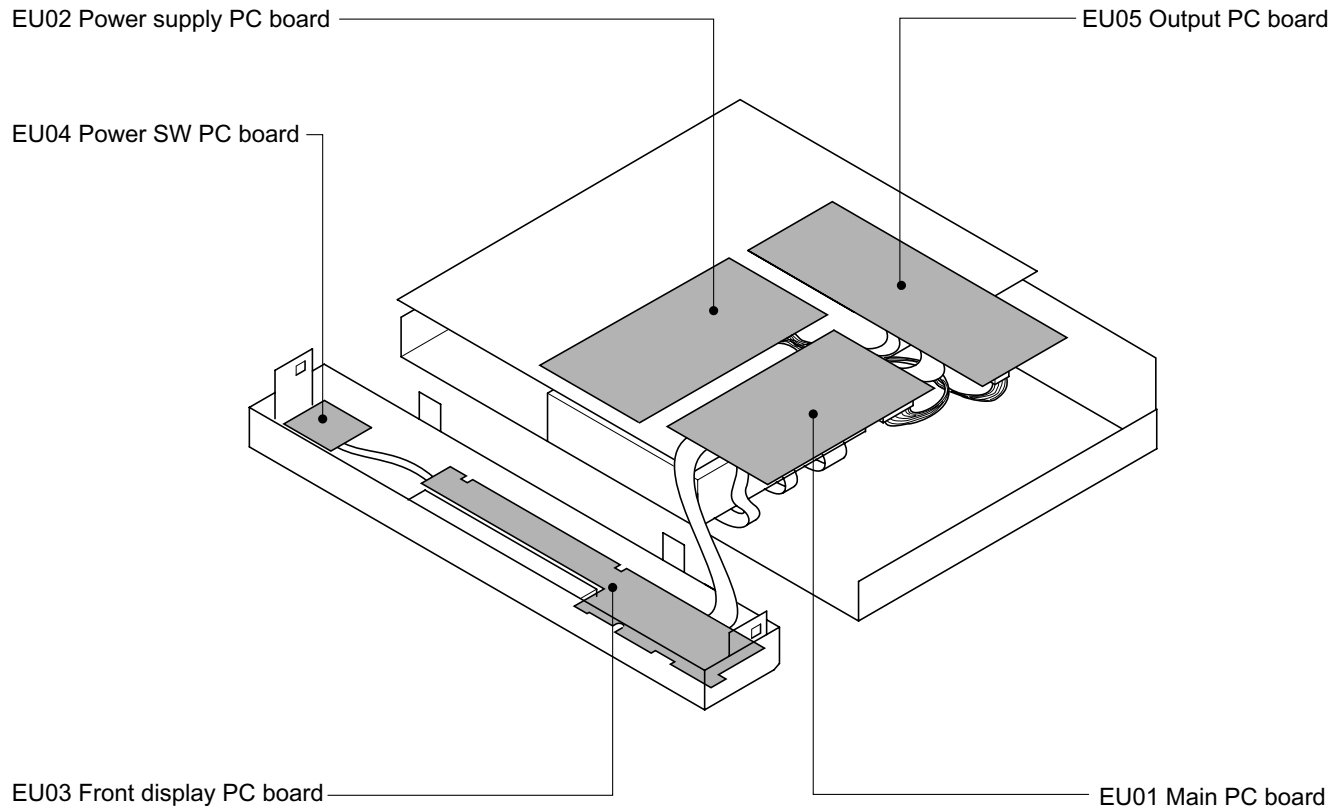
**Fig. 2-1-22**



# SECTION 3

## SERVICING DIAGRAMS

### 1. STANDING PC BOARDS FOR SERVICING



**Fig. 3-1-1**

## 2. CIRCUIT SYMBOLS AND SUPPLEMENTARY EXPLANATION

### 2-1. Precautions for Part Replacement

- In the schematic diagram, parts marked  $\triangle$  (ex.  $\triangle$  F801) are critical part to meet the safety regulations, so always use the parts bearing specified part codes (SN) when replacing them.
- Using the parts other than those specified shall violate the regulations, and may cause troubles such as operation failures, fire etc.

### 2-2. Solid Resistor Indication

<b>Unit</b>	None ..... $\Omega$ K ..... $k\Omega$ M ..... $M\Omega$
<b>Tolerance</b>	None ..... $\pm 5\%$ B ..... $\pm 0.1\%$ C ..... $\pm 0.25\%$ D ..... $\pm 0.5\%$ F ..... $\pm 1\%$ G ..... $\pm 2\%$ K ..... $\pm 10\%$ M ..... $\pm 20\%$
<b>Rated Wattage</b>	(1) Chip Parts None ..... 1/16W (2) Other Parts None ..... 1/6W Other than above, described in the Circuit Diagram.
<b>Type</b>	None ..... Carbon film S ..... Solid R ..... Oxide metal film W ..... Metal film W ..... Cement FR ..... Fusible

Eg. 1

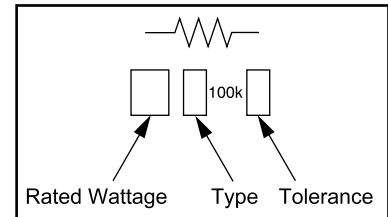


Fig. 3-2-1

### 2-3. Capacitance Indication

<b>Symbol</b>	$\begin{array}{l} \text{---} \text{  } \text{---} \text{+} \\ \text{---} \text{  } \text{---} \text{NP} \\ \text{---} \text{  } \text{---} \\ \text{---} \text{  } \text{---} \text{M} \\ \text{---} \text{  } \text{---} \text{P} \end{array}$ ..... Electrolytic, Special electrolytic ..... Non polarity electrolytic ..... Ceramic, plastic ..... Film ..... Trimmer
<b>Unit</b>	None ..... F $\mu$ ..... $\mu\text{F}$ p ..... pF
<b>Rated voltage</b>	None ..... 50V For other than 50V and electrolytic capacitors, described in the Circuit Diagram.
<b>Tolerance</b>	(1) Ceramic, plastic, and film capacitors of which capacitance are more than 10 pF. None ..... $\pm 5\%$ or more B ..... $\pm 0.1\%$ C ..... $\pm 0.25\%$ D ..... $\pm 0.5\%$ F ..... $\pm 1\%$ G ..... $\pm 2\%$ (2) Ceramic, plastic, and film capacitors of which capacitance are 10 pF or less. None ..... more than $\pm 5\%$ pF B ..... $\pm 0.1$ pF C ..... $\pm 0.25$ pF (3) Electrolytic, Trimmer Tolerance is not described.
<b>Temperature characteristic (Ceramic capacitor)</b>	None ..... SL For others, temperature characteristics are described. (For capacitors of 0.01 $\mu\text{F}$ and no indications are described as F.)
<b>Static electricity capacity (Ceramic capacitor)</b>	Sometimes described with abbreviated letters as shown in Eg. 3.

Eg. 2

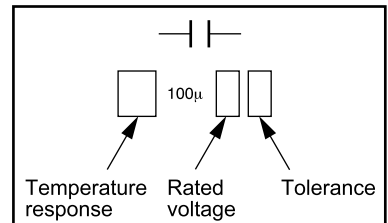


Fig. 3-2-2

Eg. 3

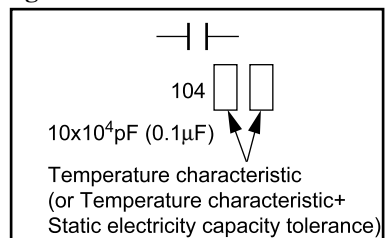
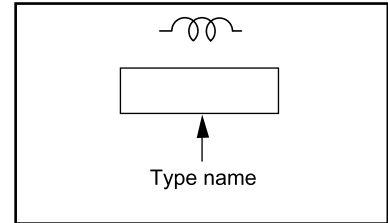


Fig. 3-2-3

## 2-4. Inductor Indication

<b>Unit</b>	None ..... H μ ..... μH m ..... mH
<b>Tolerance</b>	None ..... ±5% B ..... ±0.1% C ..... ±0.25% D ..... ±0.5% F ..... ±1% G ..... ±2% K ..... ±10% M ..... ±20%

**Eg. 4**



**Fig. 3-2-4**

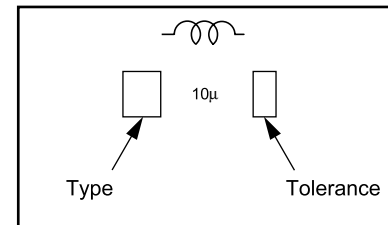
## 2-5. Waveform and Voltage Measurement

- The waveforms for CD/DVD and RF shown in the circuit diagrams are obtained when a test disc is played back.
- All voltage values except the waveforms are expressed in DC and measured by a digital voltmeter.

## 2-6. Others

- The parts indicated with "NC" or "KETU" etc. are not used in the circuits of this model.

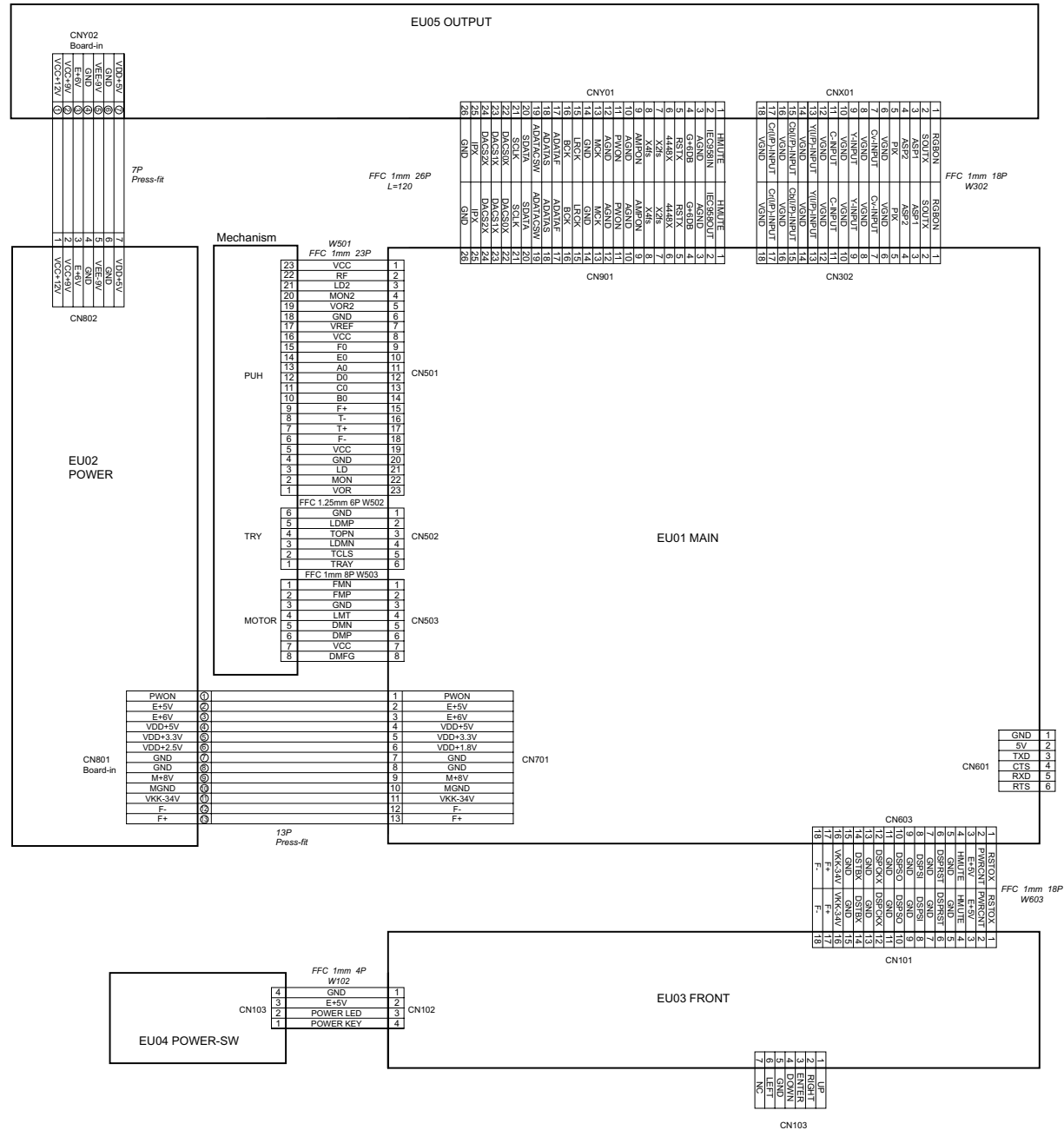
**Eg. 5**



**Fig. 3-2-5**



### 3. PRINTED WIRING BOARD AND SCHEMATIC DIAGRAM



## 4. BLOCK DIAGRAMS

### 4-1. Overall Block Diagram

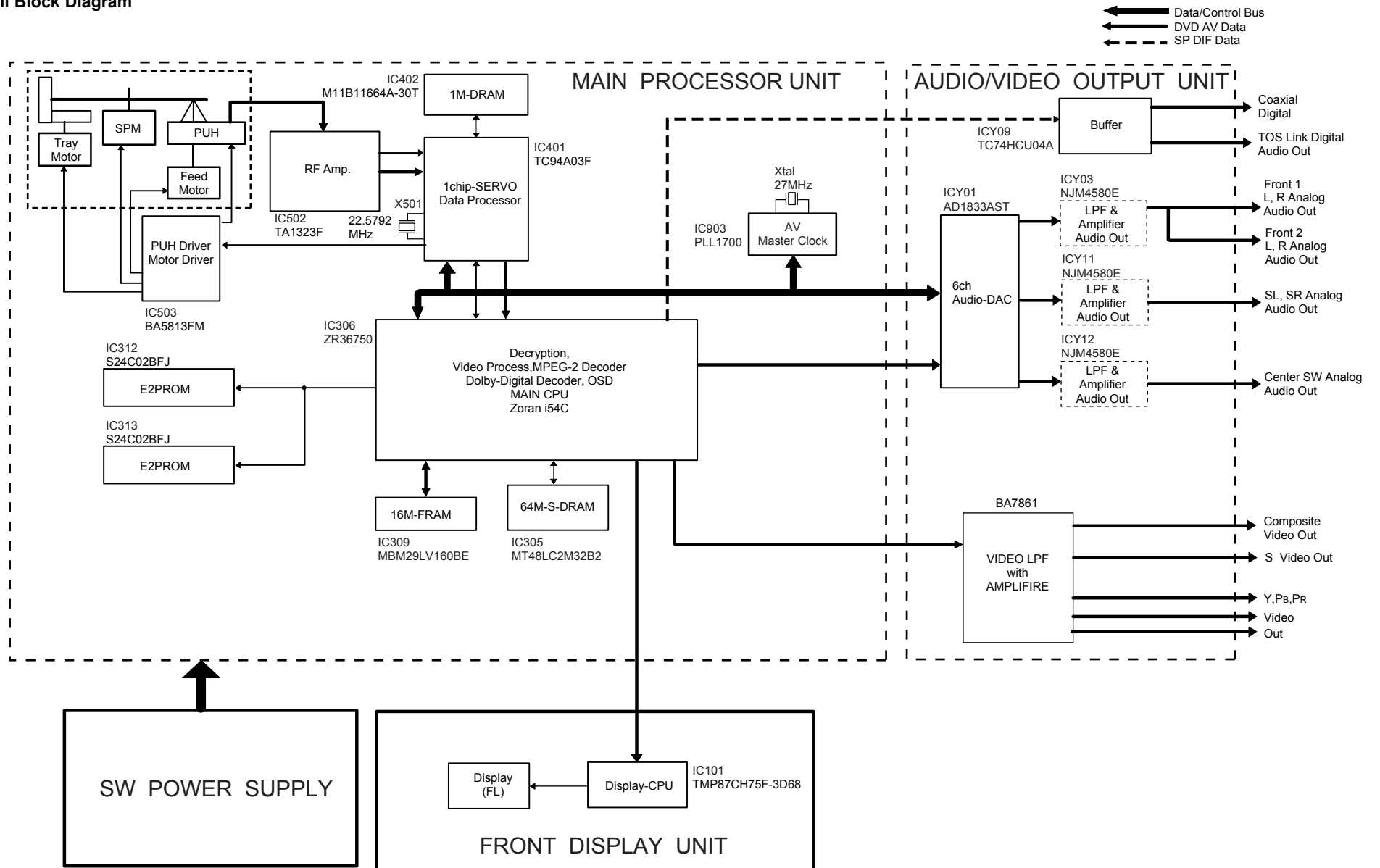


Fig.3-4-1



## 4-2. Power Supply Block Diagram

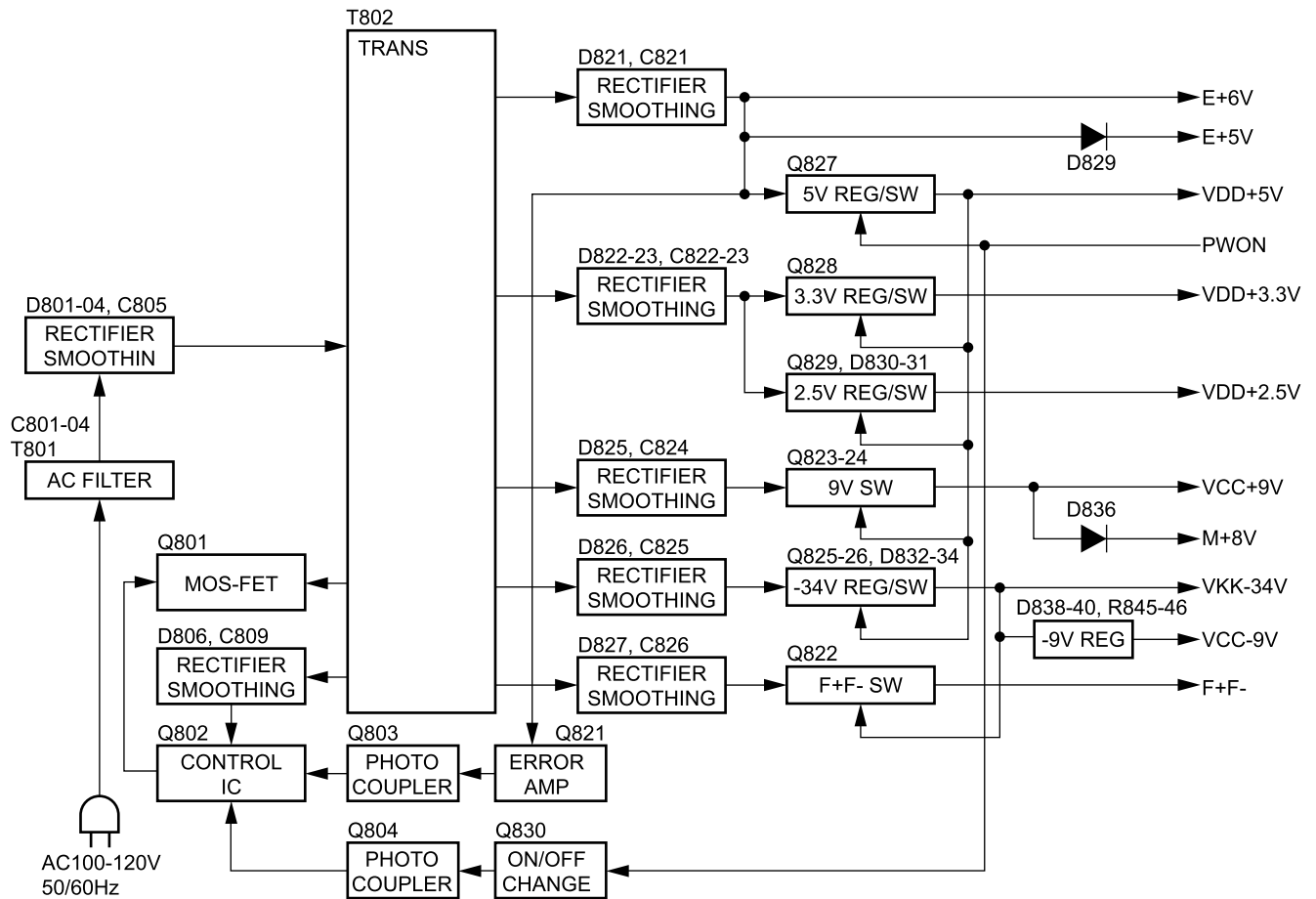


Fig. 3-4-2

### 4-3. Front Display, Power Switch Block Diagram

#### 4-3-1. Front Display

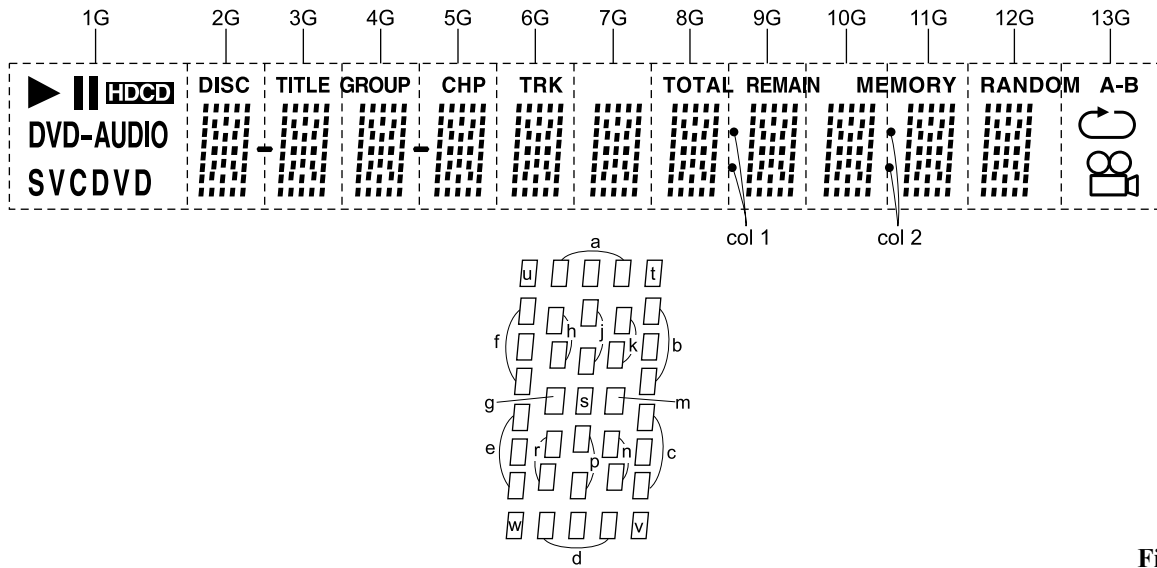


Fig. 3-4-3

#### 4-3-2. Front Display Pattern

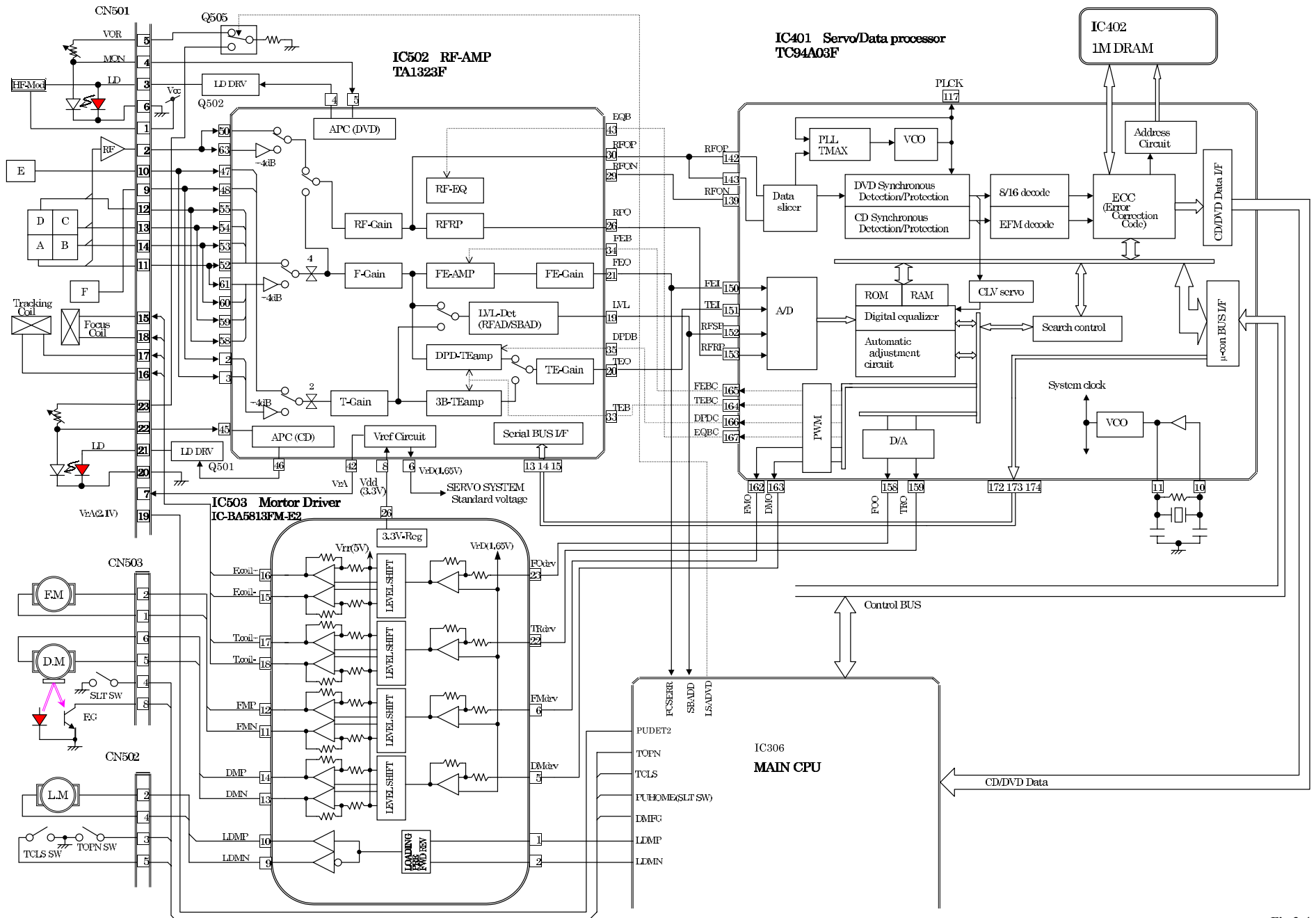
	1G	2G	3G	4G	5G	6G	7G	8G	9G	10G	11G	13G	14G
P1	▶	a	a	a	a	a	a	a	a	a	a	a	A
P2		b	b	b	b	b	b	b	b	b	b	b	-B
P3	HDCD	j	j	j	j	j	j	j	j	j	j	j	↻
P4	DVD	h	h	h	h	h	h	h	h	h	h	h	—
P5	-AUDIO	k	k	k	k	k	k	k	k	k	k	k	—
P6	S	f	f	f	f	f	f	f	f	f	f	f	—
P7	V	g	g	g	g	g	g	g	g	g	g	g	⏮
P8	C	s	s	s	s	s	s	s	s	s	s	s	—
P9	D	m	m	m	m	m	m	m	m	m	m	m	—
P10	VD	c	c	c	c	c	c	c	c	c	c	c	—
P11	—	r	r	r	r	r	r	r	r	r	r	r	—
P12	—	n	n	n	n	n	n	n	n	n	n	n	—
P13	—	p	p	p	p	p	p	p	p	p	p	p	—
P14	—	e	e	e	e	e	e	e	e	e	e	e	—
P15	—	d	d	d	d	d	d	d	d	d	d	d	—
P16	—	t	t	t	t	t	t	t	t	t	t	t	—
P17	—	u	u	u	u	u	u	u	u	u	u	u	—
P18	—	v	v	v	v	v	v	v	v	v	v	v	—
P19	—	w	w	w	w	w	w	w	w	w	w	w	—
P20	—	-		—	—	—	—	col 1		—	—	—	—
P21	—	—	—	-		—	—	—	—	col 2		—	—
P22	—	DISC	TITLE	—	CHP	TRK	—	TOTAL		—	—	RANDOM	
P23	—	—	—	—	—	—	—	—	—	MEMORY		—	—
P24	—	—	GROUP		—	—	—	—	REMAIN		—	—	—

Fig. 3-4-4



## 4-4. Main Block Diagrams

### 4-4-1. Servo System Block Diagram



4-4-2. Logical System Block Diagram

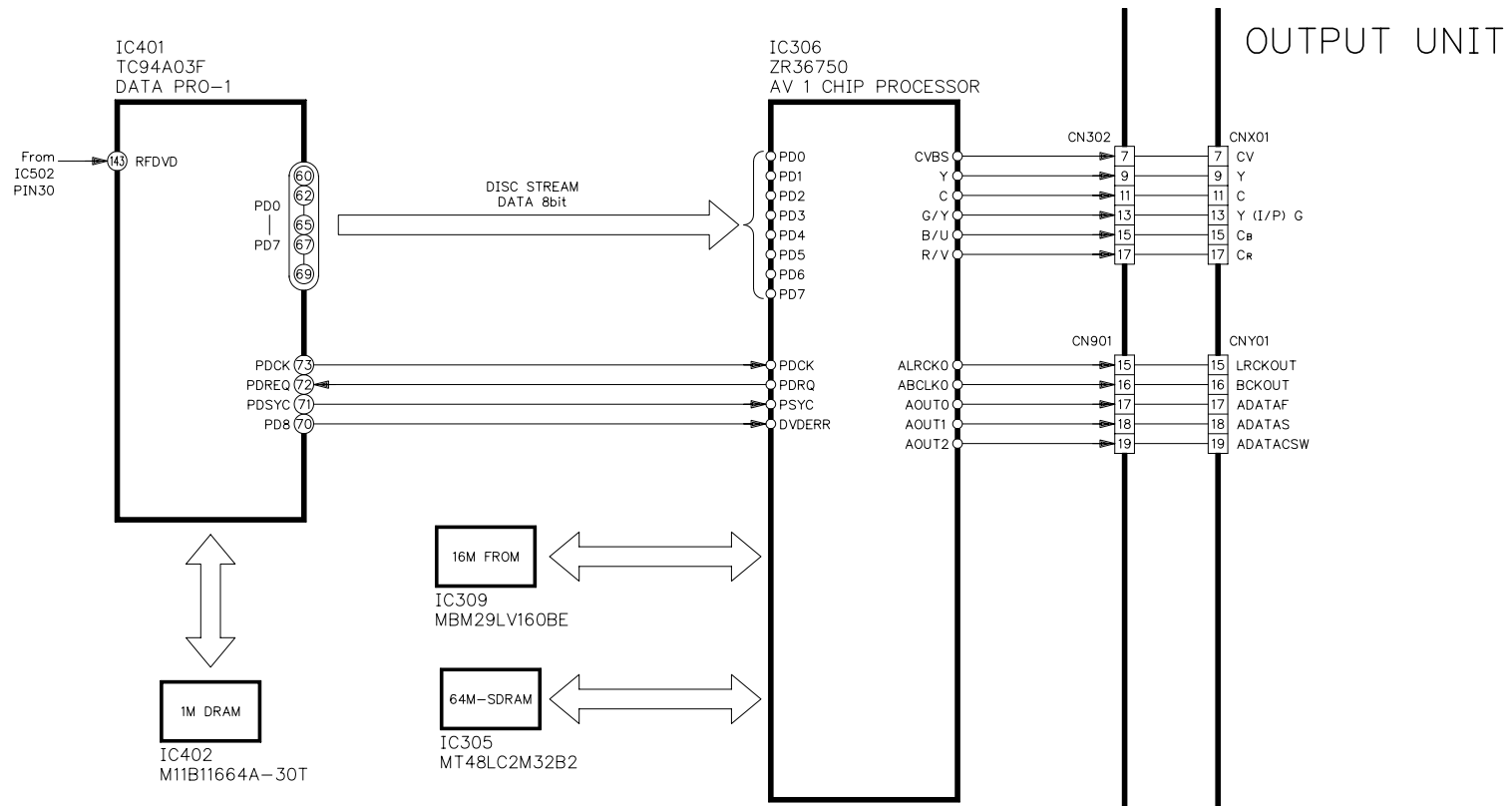


Fig. 3-4-7

#### 4-5. Output Block Diagram

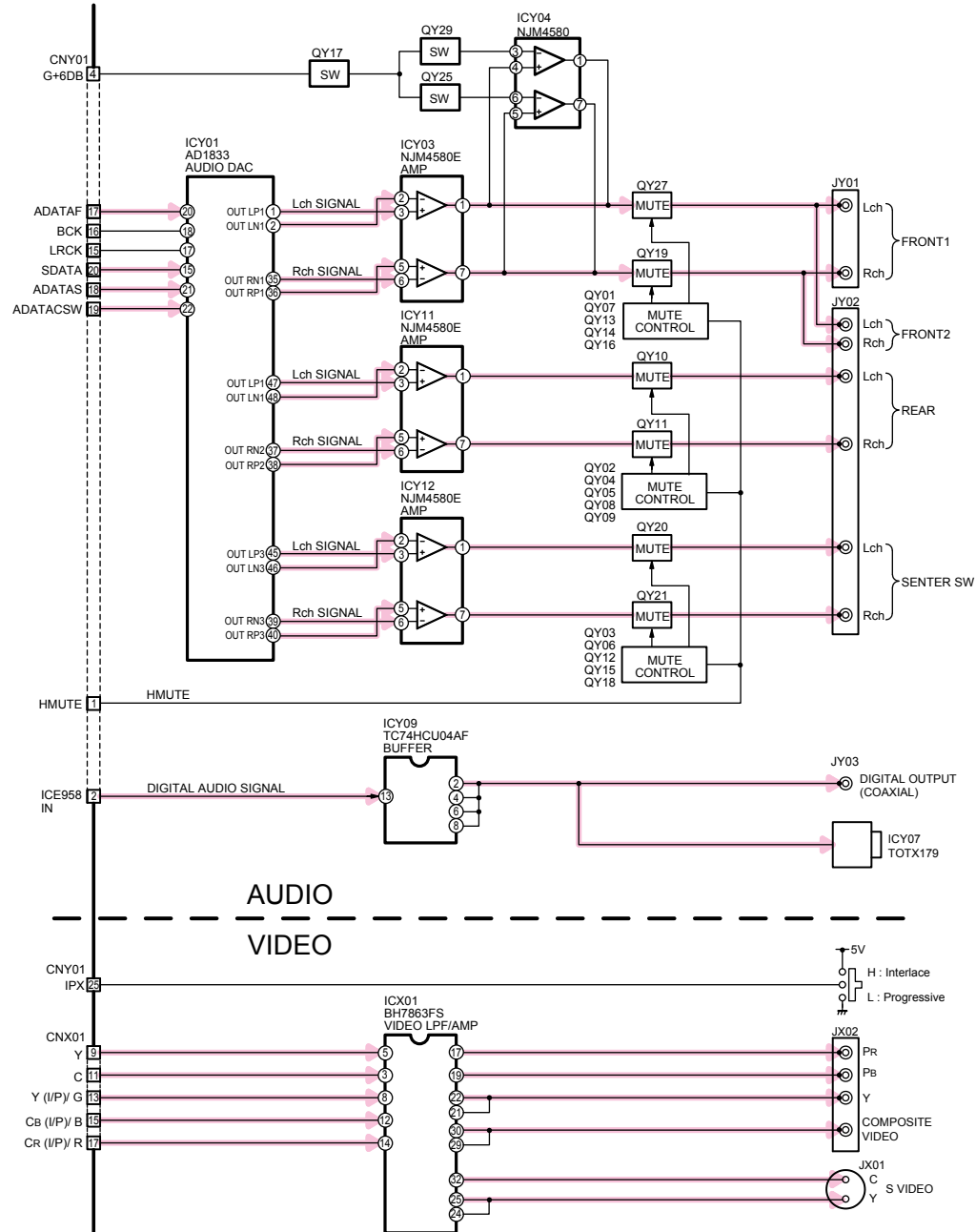


Fig. 3-4-8

# 5. CIRCUIT DIAGRAMS

## 5-1. Power Supply Circuit Diagram

EU02 POWER

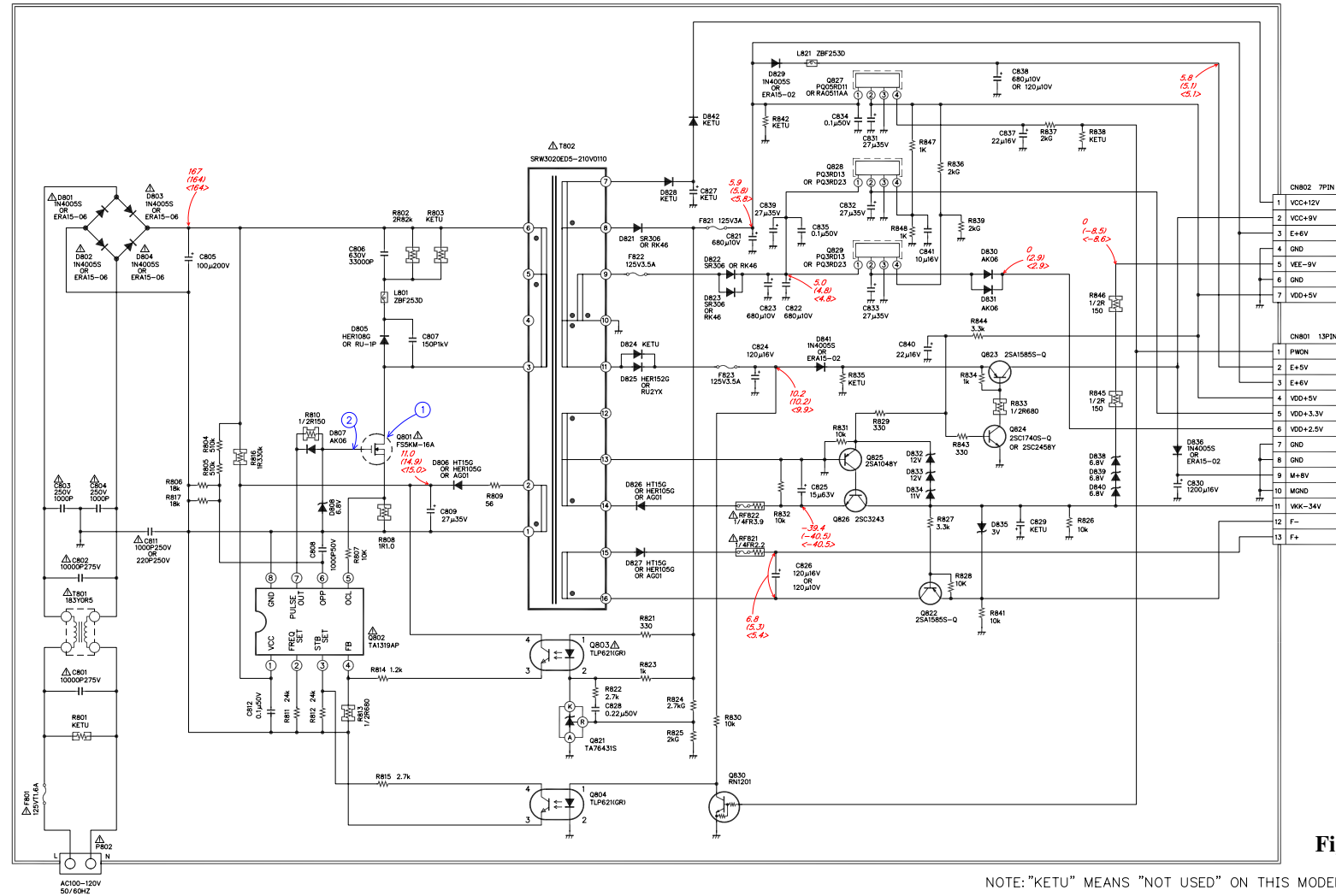


Fig. 3-5-1

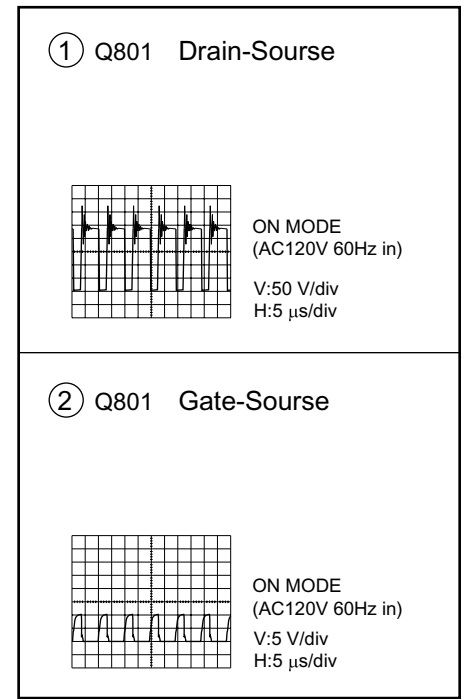


Fig. 3-5-2

	Q802					Q821			Q822			Q823			Q824			Q825				
	1	2	3	4	6	8	K	R	A	E	C	B	E	C	B	E	C	B	E	C	B	
OFF	11.0	1.5	0.5	2.8	1.5	0	3.8	2.5	0	-6.8	0	10.0	0	10.0	0	0	10.0	0	0	-39.0	0	0
ON	14.9	1.0	1.7	2.0	1.5	0	4.0	2.5	0	-30.3	-30.4	-31.1	9.5	9.4	8.8	0	0.1	0.7	0.7	-40.0	0	0
PLAY	15.0	1.0	1.7	2.0	1.5	0	4.0	2.5	0	-30.2	-30.3	-31.0	9.1	9.0	8.4	0	0.1	0.7	0.7	-40.0	0	0

	Q826			Q827				Q828				Q829				Q830		
	E	C	B	1	2	3	4	1	2	3	4	1	2	3	4	E	C	B
OFF	-39.4	0	-39.0	5.9	5.0	0	0	5.0	3.3	0	0	5.0	3.3	0	0	0	1.0	0
ON	-40.5	-34.0	-40.0	5.8	5.0	0	0	5.0	4.8	3.3	0	2.5	4.8	3.3	0	2.5	0.1	5.0
PLAY	-40.5	-34.0	-40.0	5.8	5.0	0	0	5.0	4.8	3.3	0	2.5	4.8	3.3	0	2.5	0.1	5.0

## 5-2. Front Display, Power Switch Circuit Diagram

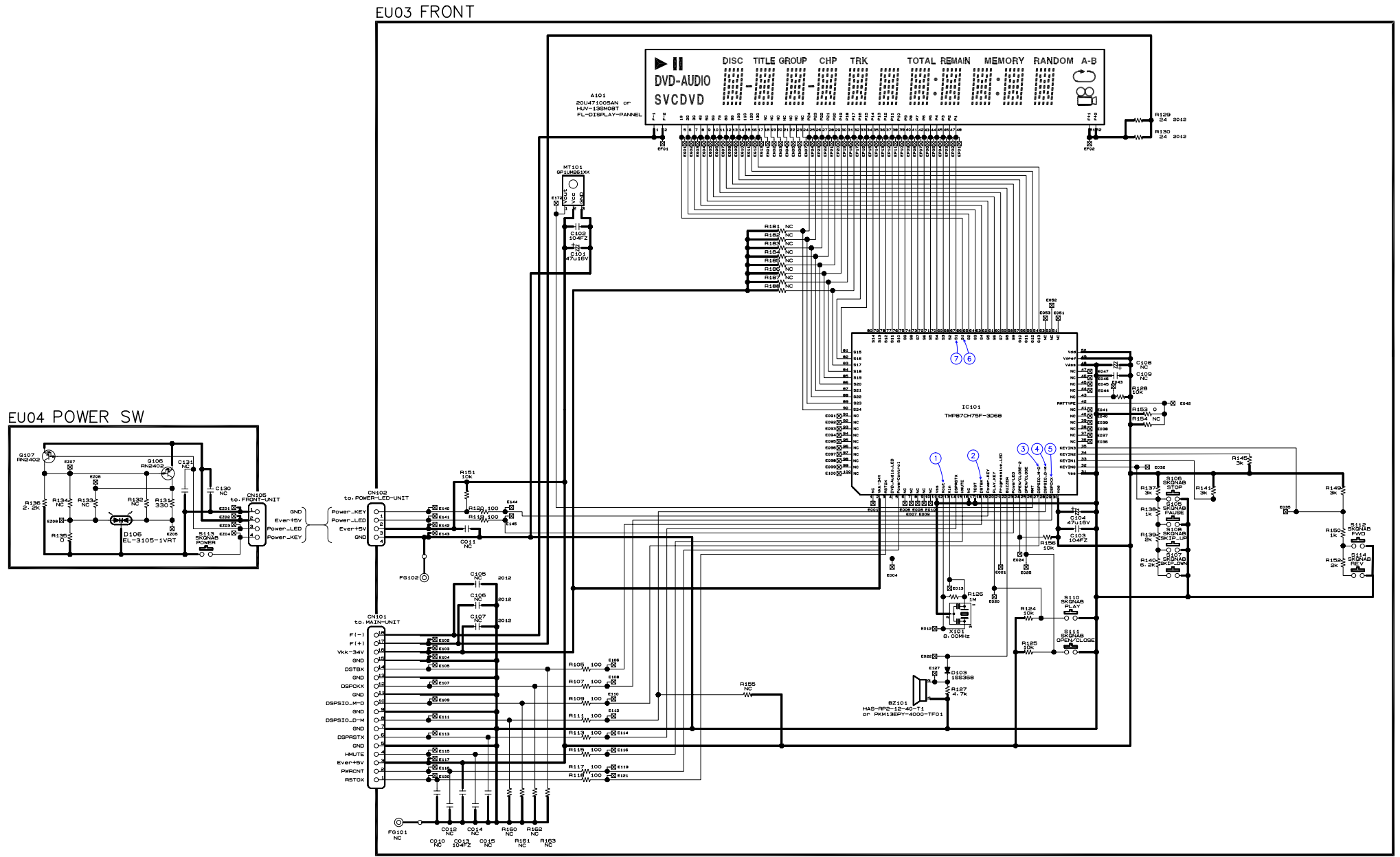


Fig. 3-5-3



# Front Display, Power Switch Circuit Diagram

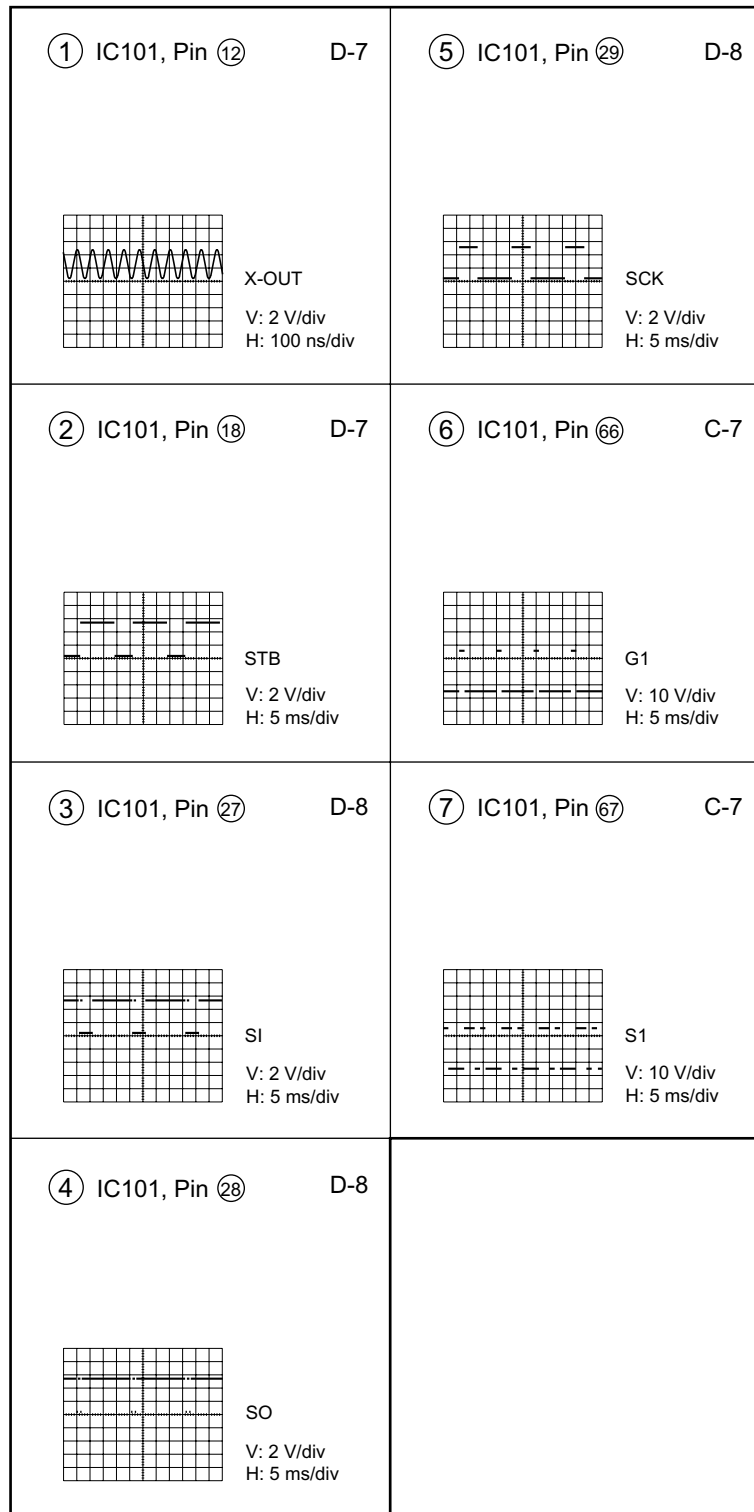
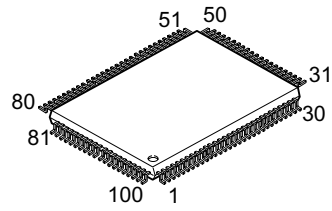


Fig. 3-5-4

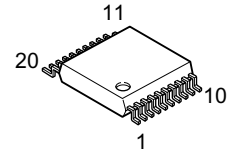
## 5-3. Main Circuit Diagrams

### 5-3-1. New Main ICs Information

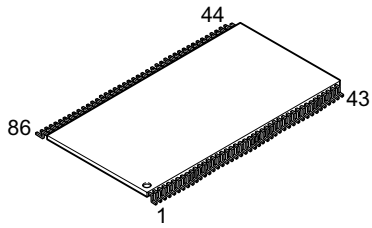
TMP87CH75F



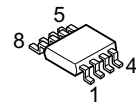
TC74VHCT



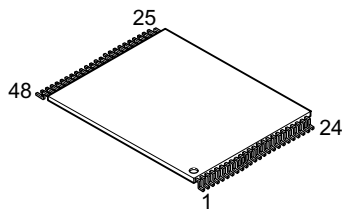
W986432DH



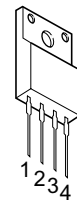
S24C02AFJA



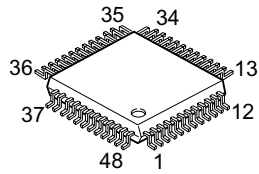
MBM29LV160



PQ3RD23  
PQ05RD11



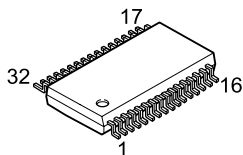
AD1833AST8



MPC2948T



BH7863







5-4 Output Circuit Diagram

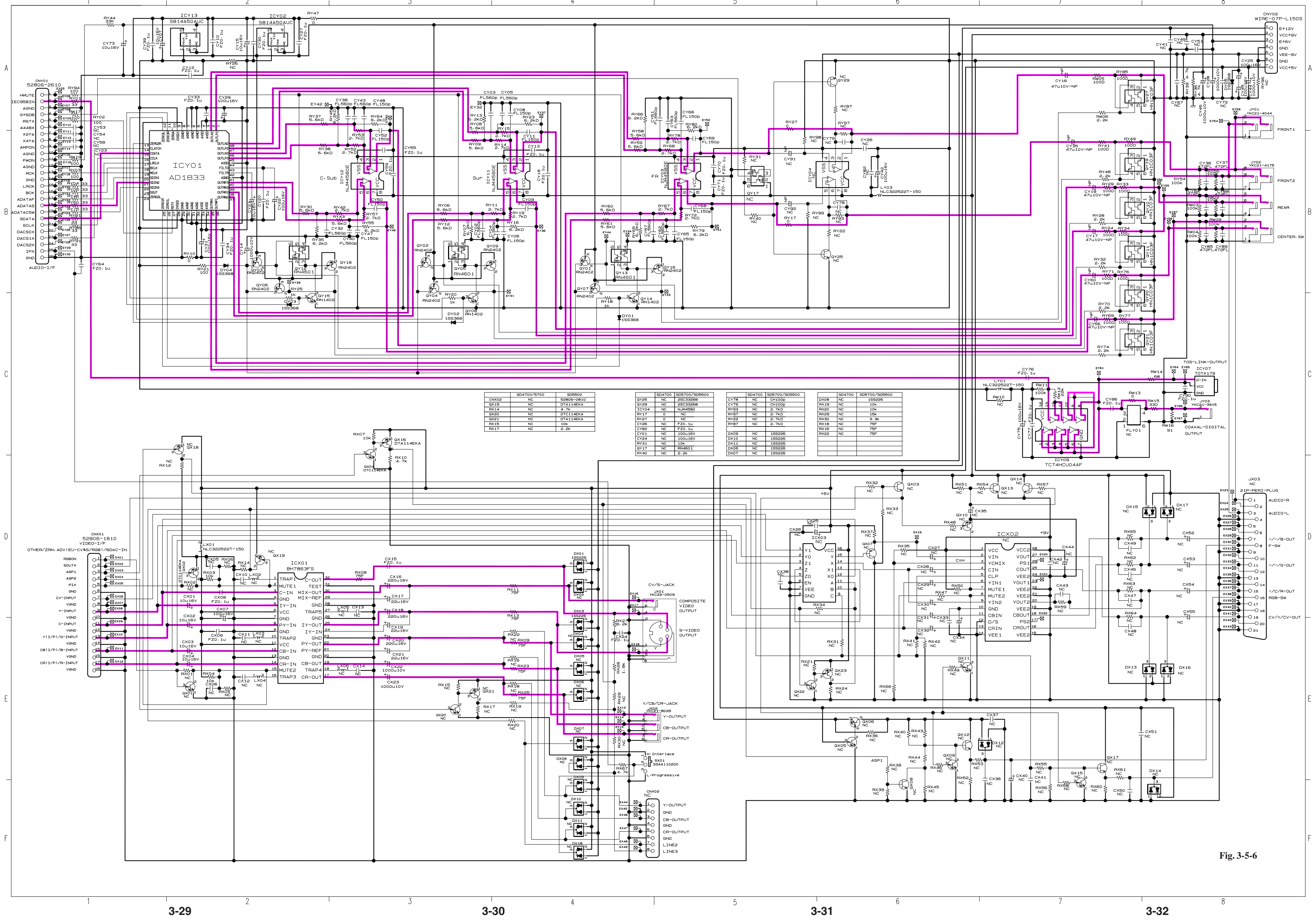
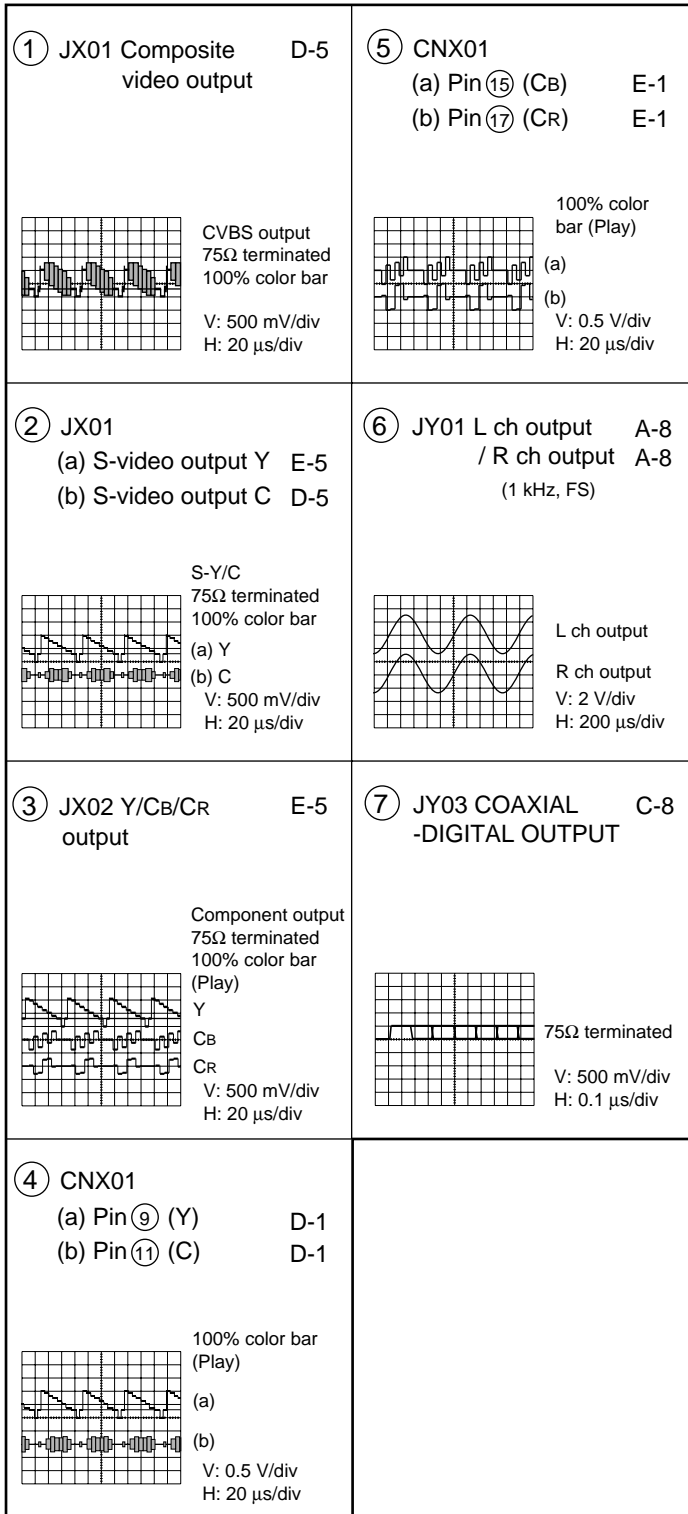


Fig. 3-5-6

# Output Circuit Diagram



## IC

ICY03 LPF & AMP	
1	0
2	0
3	0
4	-10.0
5	0
6	0
7	0
8	9.5

ICY09 BUFFER	
1	2.5
2	2.4
3	2.5
4	2.4
5	2.5
6	2.4
7	0
8	2.4
9	2.5
10	2.5
11	2.0
12	2.0
13	3.9
14	4.9

Fig. 3-5-7

### 5-5. Motor System Circuit Diagram

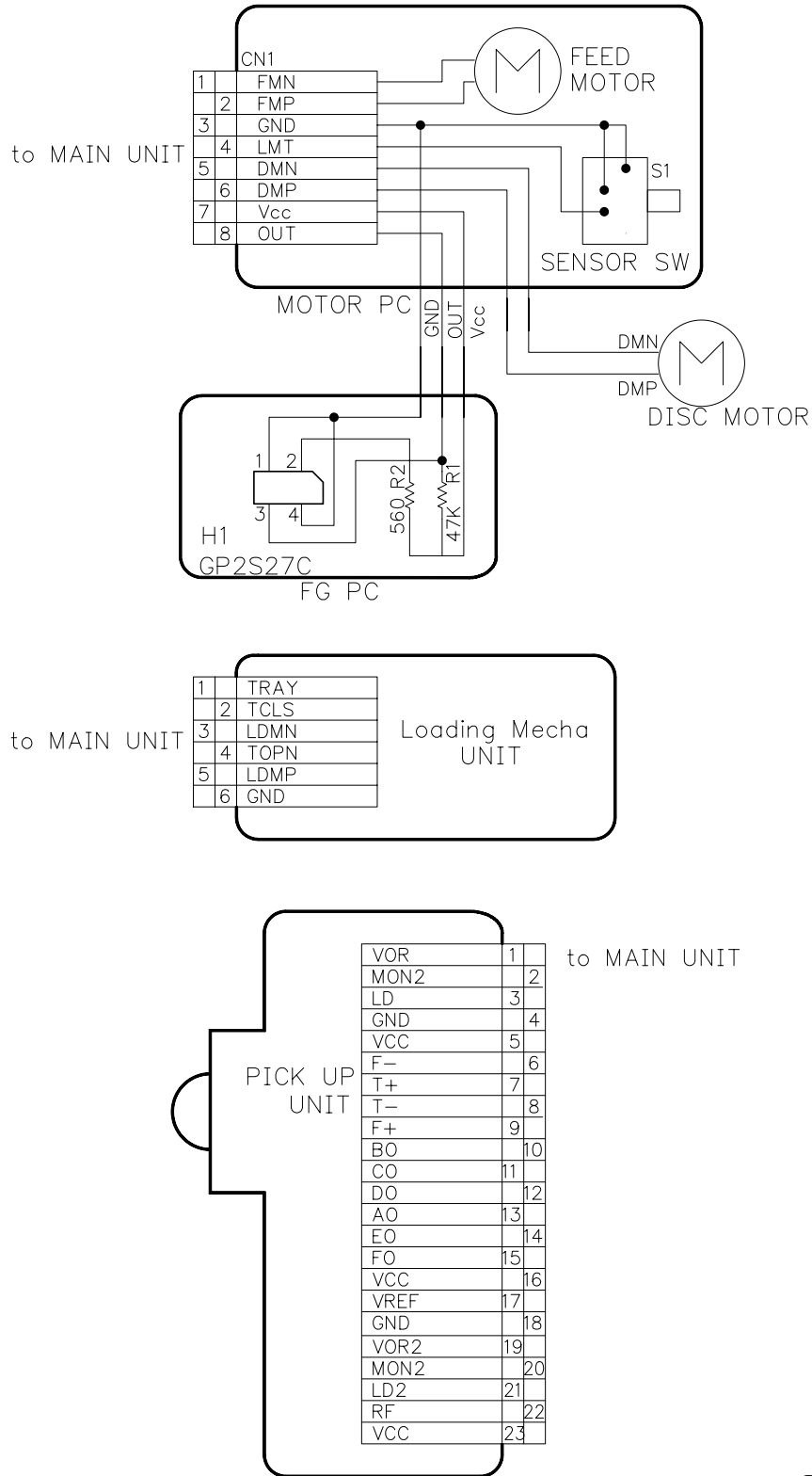
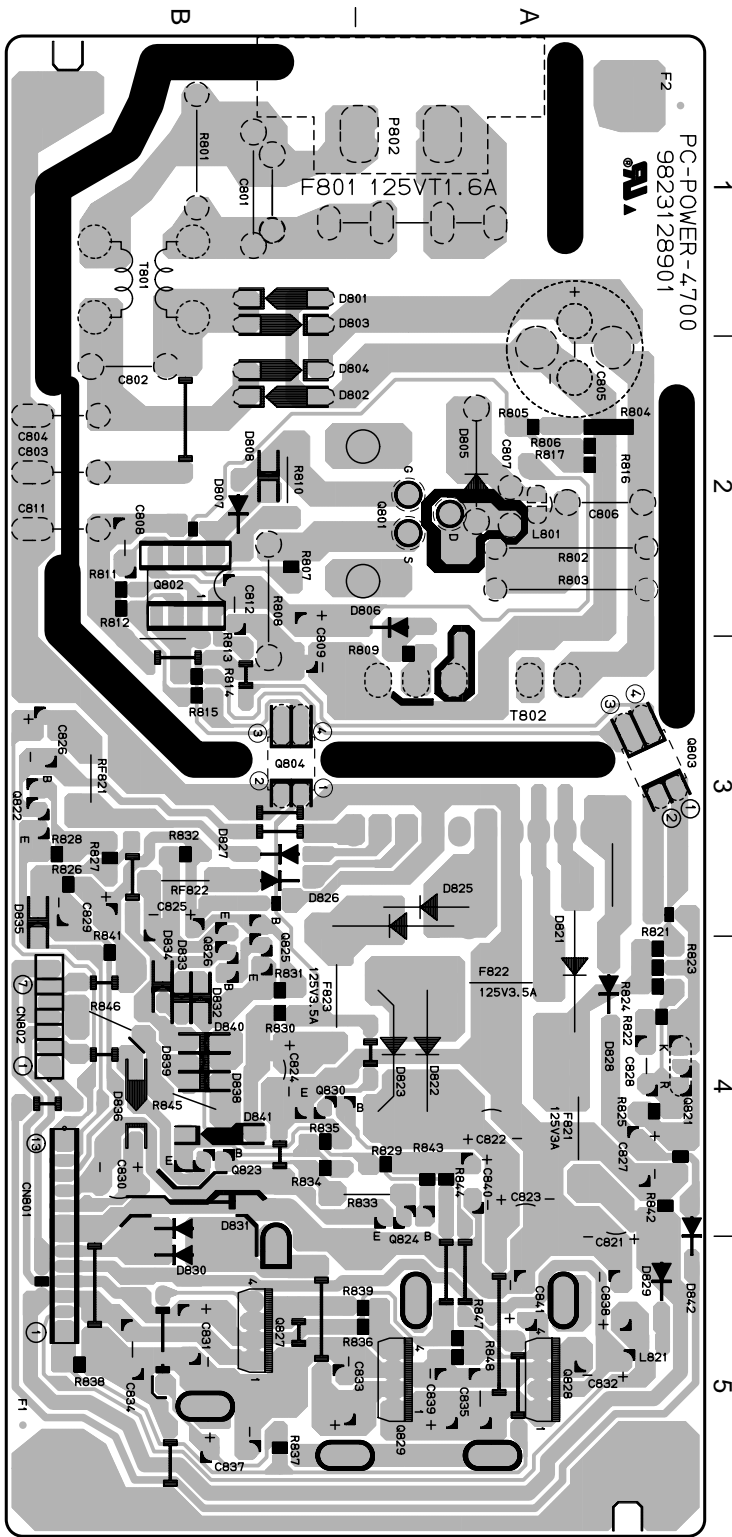


Fig. 3-5-8

# 6. PC BOARDS

## 6-1. Power Supply PC Board



Part No.	Location	Part No.	Location
C801	B1	F822	A4
C802	B2	F823	B4
C803	B2	L801	A2
C804	B2	L821	A5
C805	A2	P802	A1
C806	A2	Q801	A2
C807	A2	Q802	B2
C808	B2	Q803	A3
C809	B3	Q804	B3
C811	B2	Q821	A4
C812	B2	Q822	B3
C821	A4	Q823	B4
C822	A4	Q824	A4
C823	A4	Q825	B4
C824	B4	Q826	B4
C825	B3	Q827	B5
C826	B3	Q828	A5
C827	A4	Q829	A5
C828	A4	Q830	B4
C829	B3	R801	B1
C830	B4	R802	A2
C831	B5	R803	A2
C832	A5	R804	A2
C833	B5	R805	A2
C834	B5	R806	A2
C835	A5	R807	B2
C837	B5	R808	B2
C838	A5	R809	A3
C839	A5	R810	B2
C840	A4	R811	B2
C841	A5	R812	B2
CN801	B4	R813	B3
CN802	B4	R814	B3
D801	B1	R815	B3
D802	B2	R816	A2
D803	B1	R817	A2
D804	B2	R821	A4
D805	A2	R822	A4
D806	B2	R823	A4
D807	B2	R824	A4
D808	B2	R825	A4
D821	A4	R826	B3
D822	A4	R827	B3
D823	A4	R828	B3
D824	B3	R829	A4
D825	A3	R830	B4
D826	B3	R831	B4
D827	B3	R832	B3
D828	A4	R833	B4
D829	A5	R834	B4
D830	B5	R835	B4
D831	B4	R836	B5
D832	B4	R837	B5
D833	B4	R838	B5
D834	B4	R839	B5
D835	B4	R841	B4
D836	B4	R842	A4
D838	B4	R843	A4
D839	B4	R844	A4
D840	B4	R845	B4
D841	B4	R846	B4
D842	A5	R847	A5
F1	B5	R848	A5
F2	A1	RF821	B3
F801	A1	RF822	B3
F821	A4	T801	B1
		T802	A3

Fig. 3-6-1 EU02 Power Supply PC Board (Bottom side)





6-2. Main PC Board

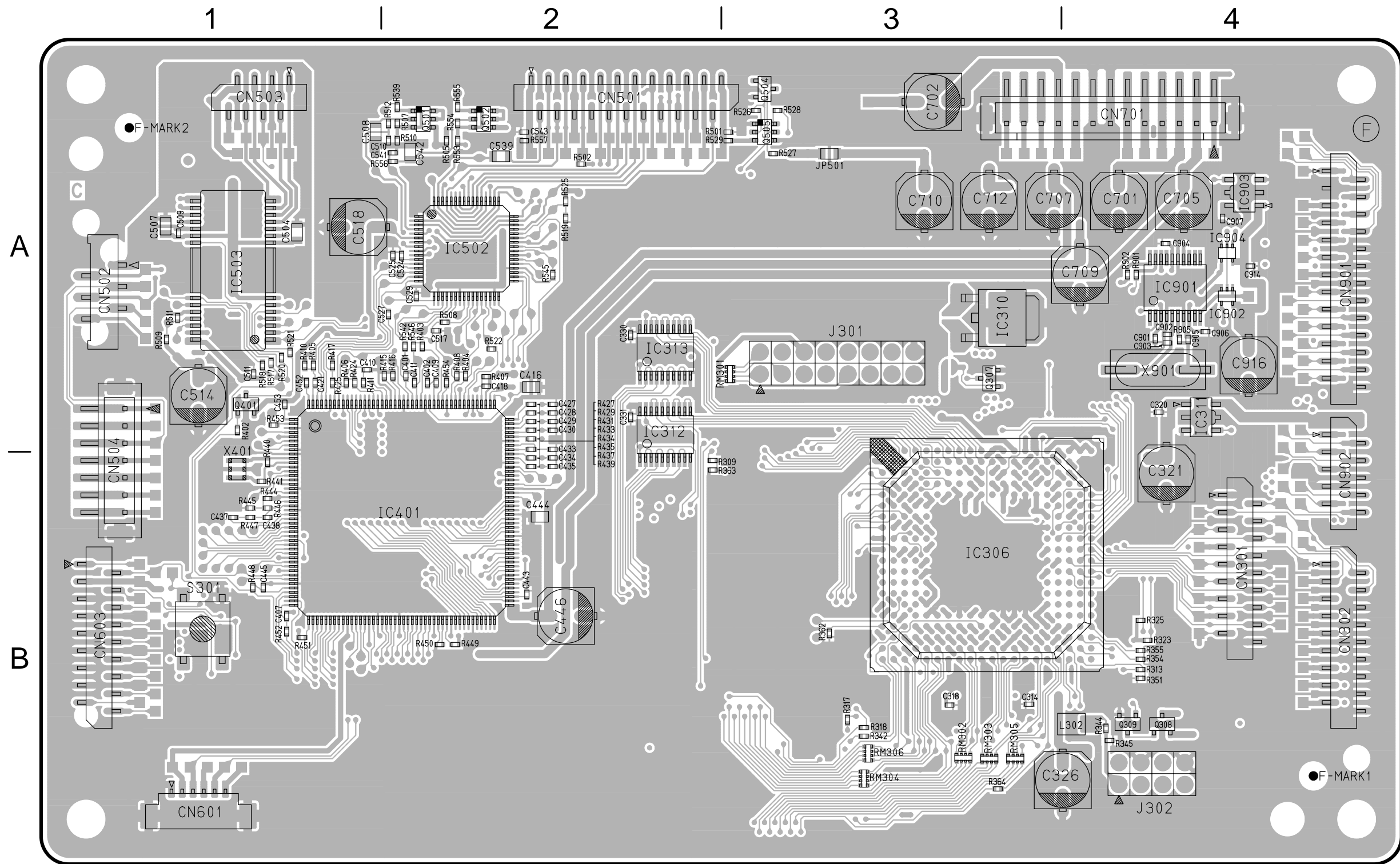


Fig. 3-6-2 EU01 Main PC Board (Top pattern and Top parts location diagram)

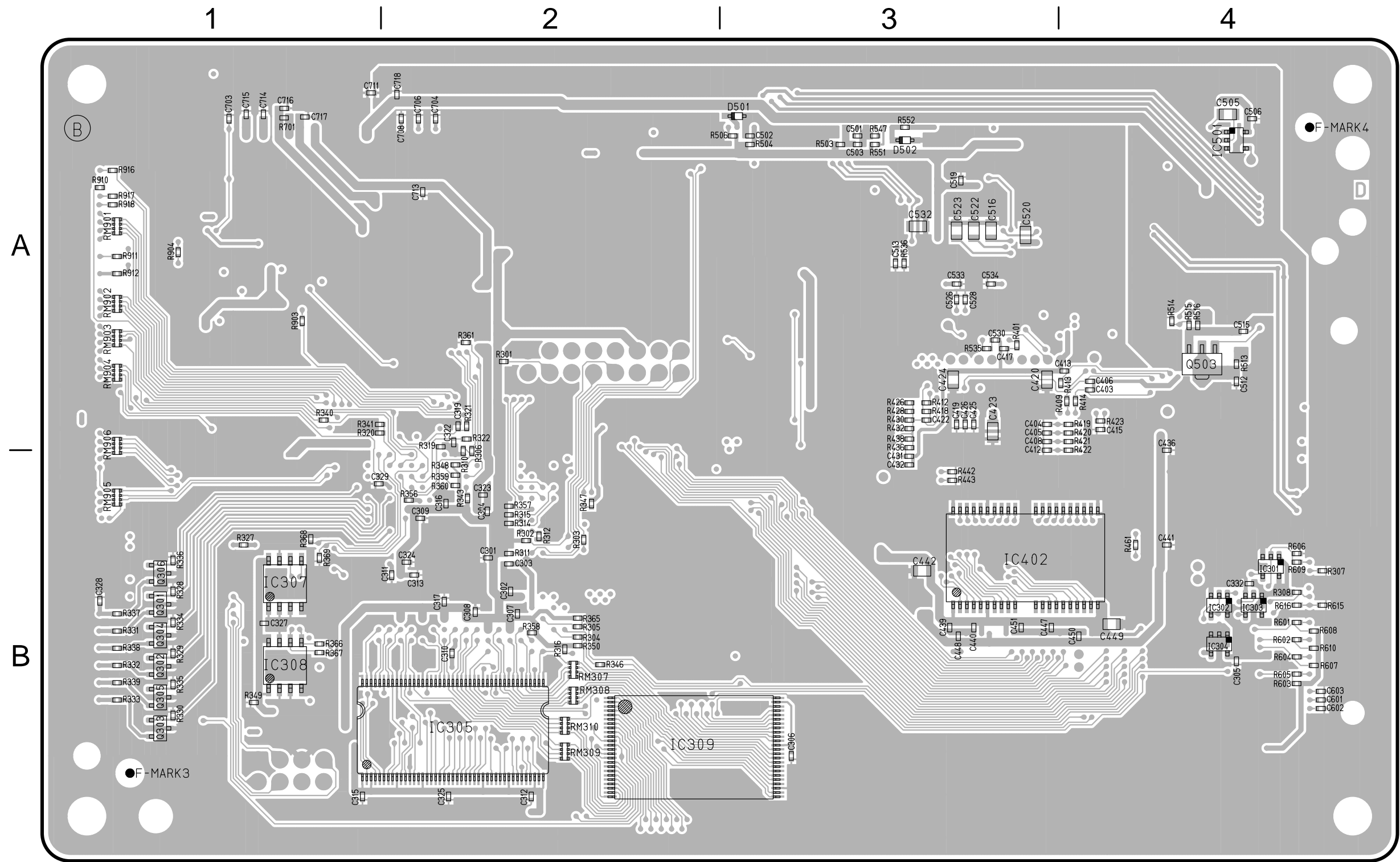


Fig. 3-6-3 EU01 Main PC Board (Bottom pattern and bottom parts location diagram)

### Main PC Board (Top Side)

Part No.	Location	Part No.	Location	Part No.	Location
C314	B3	CN601	B1	R444	B1
C318	B3	CN603	B1	R445	B1
C320	A4	CN701	A4	R446	B1
C321	B4	CN901	A4	R447	B1
C326	B4	CN902	B4	R448	B1
C330	A2	IC306	B3	R449	B2
C331	A2	IC310	A3	R450	B2
C401	A2	IC311	A4	R451	B1
C402	A2	IC312	A2	R452	B1
C407	B1	IC313	A2	R453	A1
C409	A2	IC401	B2	R454	A2
C410	A1	IC502	A2	R501	A3
C411	A2	IC503	A1	R502	A2
C416	A2	IC901	A4	R505	A2
C418	A2	IC902	A4	R507	A2
C421	A1	IC903	A4	R508	A2
C427	A2	IC904	A4	R509	A1
C428	A2	J301	A3	R510	A2
C429	A2	J302	B4	R511	A1
C430	A2	JP301	A3	R512	A2
C433	A2	JP302	A3	R517	A1
C434	B2	JP501	A3	R518	A1
C435	B2	L302	B4	R519	A2
C437	B1	Q307	A3	R520	A1
C438	B1	Q308	B4	R521	A1
C443	B2	Q309	B4	R522	A2
C444	B2	Q401	A1	R525	A2
C445	B1	Q501	A2	R526	A3
C446	B2	Q502	A2	R527	A3
C452	A1	Q504	A3	R528	A3
C453	A1	Q505	A3	R529	A3
C504	A1	R309	B2	R539	A2
C507	A1	R313	B4	R542	A2
C508	A1	R317	B3	R545	A2
C509	A1	R318	B3	R546	A2
C510	A2	R323	B4	R553	A2
C511	A1	R325	B4	R554	A2
C514	A1	R342	B3	R555	A2
C517	A2	R344	B4	R556	A2
C518	A1	R345	B4	R557	A2
C524	A2	R351	B4	R901	A4
C525	A2	R354	B4	R902	A4
C527	A2	R355	B4	R905	A4
C529	A2	R362	B3	RM301	A3
C539	A2	R363	B2	RM302	B3
C541	A2	R364	B3	RM303	B3
C542	A2	R402	A1	RM304	B3
C543	A2	R403	A2	RM305	B3
C701	A4	R404	A2	RM306	B3
C702	A3	R405	A1	S301	B1
C705	A4	R406	A1	TP401	A1
C707	A3	R407	A2	TP402	A1
C709	A4	R408	A2	TP403	A2
C710	A3	R410	A1	TP404	A2
C712	A3	R411	A1	TP405	A2
C901	A4	R415	A2	TP406	A2
C902	A4	R416	A2	TP407	A2
C903	A4	R417	A1	TP408	A2
C904	A4	R424	A1	TP409	B2
C905	A4	R425	A1	TP410	B1
C906	A4	R427	A2	TP411	B1
C907	A4	R429	A2	TP412	B1
C914	A4	R431	A2	TP413	B1
C916	A4	R433	A2	TP414	A1
CN301	B4	R434	A2	TP501	A1
CN302	B4	R435	A2	TP502	A2
CN501	A2	R437	B2	TP503	A2
CN502	A1	R439	B2	TP504	A2
CN503	A1	R440	B1	X401	B1
CN504	B1	R441	B1	X901	A4

### Main PC Board (Bottom Side)

Part No.	Location	Part No.	Location	Part No.	Location
C301	B2	C601	B4	R357	B2
C302	B2	C602	B4	R358	B2
C303	B2	C603	B4	R359	B2
C304	B2	C703	A1	R360	B2
C305	B4	C704	A2	R361	A2
C306	B3	C706	A2	R365	B2
C307	B2	C708	A2	R366	B1
C308	B2	C711	A1	R367	B1
C309	B2	C713	A2	R368	B1
C310	B2	C714	A1	R369	B1
C311	B2	C715	A1	R401	A3
C312	B2	C716	A1	R409	A4
C313	B2	C717	A1	R412	A3
C315	B1	C718	A2	R413	A4
C316	B2	D501	A3	R414	A4
C317	B2	D502	A3	R418	A3
C319	A2	IC301	B4	R419	A4
C322	A2	IC302	B4	R420	A4
C323	B2	IC303	B4	R421	A4
C324	B2	IC304	B4	R422	B4
C325	B2	IC305	B2	R423	A4
C327	B1	IC307	B1	R426	A3
C328	B1	IC308	B1	R428	A3
C329	B1	IC309	B2	R430	A3
C332	B4	IC402	B3	R432	A3
C403	A4	IC501	A4	R436	A3
C404	A3	Q301	B1	R438	A3
C405	A3	Q302	B1	R442	B3
C406	A4	Q303	B1	R443	B3
C408	A3	Q304	B1	R461	B4
C412	B3	Q305	B1	R503	A3
C413	A4	Q306	B1	R504	A3
C415	A4	Q503	A4	R506	A3
C417	A3	R301	A2	R513	A4
C419	A3	R302	B2	R514	A4
C420	A3	R303	B2	R515	A4
C422	A3	R304	B2	R516	A4
C423	A3	R305	B2	R535	A3
C424	A3	R306	B2	R536	A3
C425	A3	R307	B4	R547	A3
C426	A3	R308	B4	R551	A3
C431	B3	R310	B2	R552	A3
C432	B3	R311	B2	R601	B4
C436	B4	R312	B2	R602	B4
C439	B3	R314	B2	R603	B4
C440	B3	R315	B2	R604	B4
C441	B4	R316	B2	R605	B4
C442	B3	R319	A2	R606	B4
C447	B3	R320	A1	R607	B4
C448	B3	R321	A2	R608	B4
C449	B4	R322	A2	R609	B4
C450	B4	R327	B1	R610	B4
C451	B3	R328	B1	R615	B4
C501	A3	R329	B1	R616	B4
C502	A3	R330	B1	R701	A1
C503	A3	R331	B1	R903	A1
C505	A4	R332	B1	R904	A1
C506	A4	R333	B1	R910	A1
C512	A4	R334	B1	R911	A1
C513	A3	R335	B1	R912	A1
C515	A4	R336	B1	R916	A1
C516	A3	R337	B1	R917	A1
C519	A3	R338	B1	R918	A1
C520	A3	R339	B1	RM307	B2
C522	A3	R340	A1	RM308	B2
C523	A3	R341	A1	RM309	B2
C526	A3	R343	B2	RM310	B2
C528	A3	R346	B2	RM901	A1
C530	A3	R347	B2	RM902	A1
C532	A3	R348	B2	RM903	A1
C533	A3	R349	B1	RM904	A1
C534	A3	R350	B2	RM905	B1
		R356	B2	RM906	A1

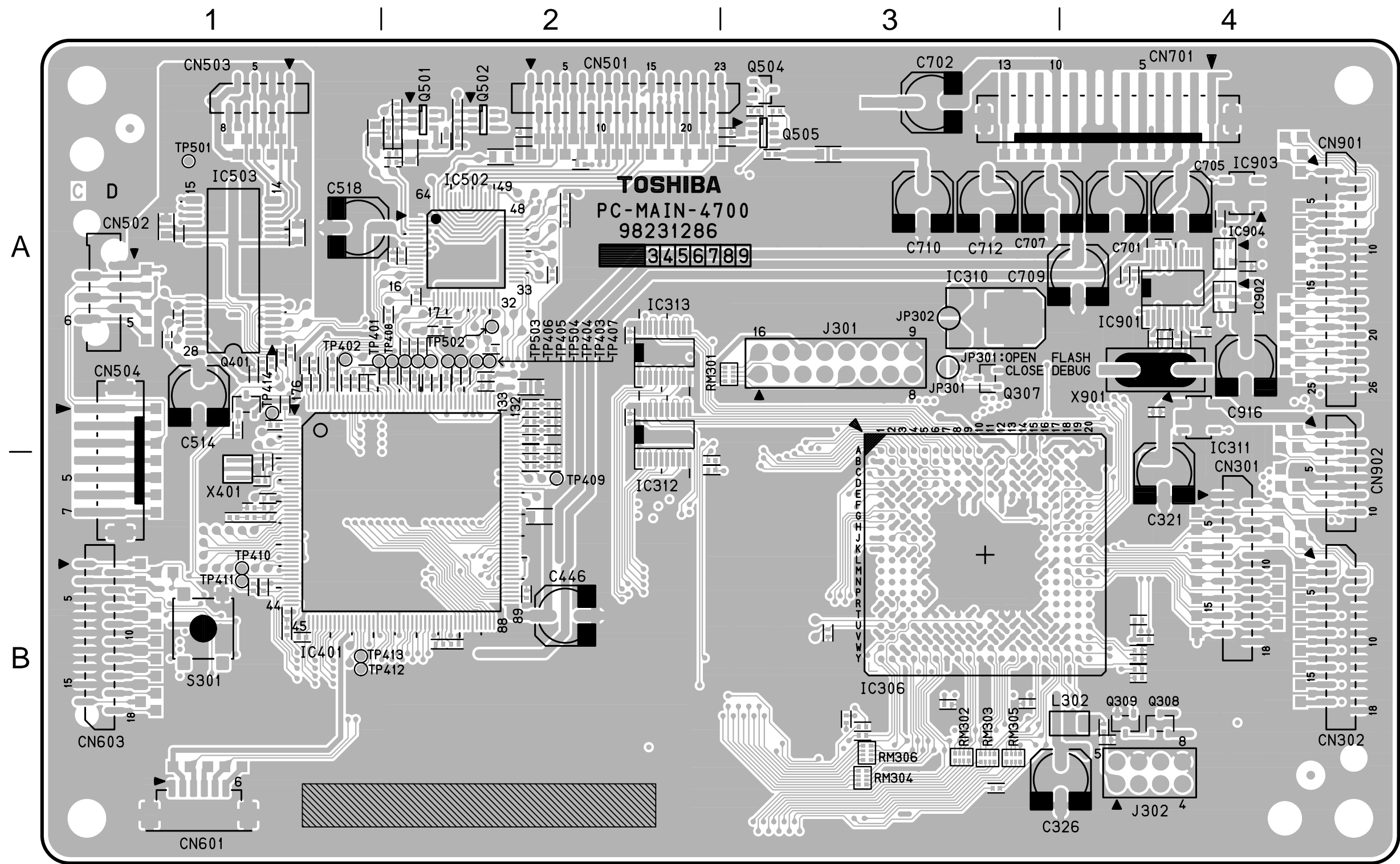


Fig. 3-6-4 EU01 Main PC Board (Top pattern, character/symbol)

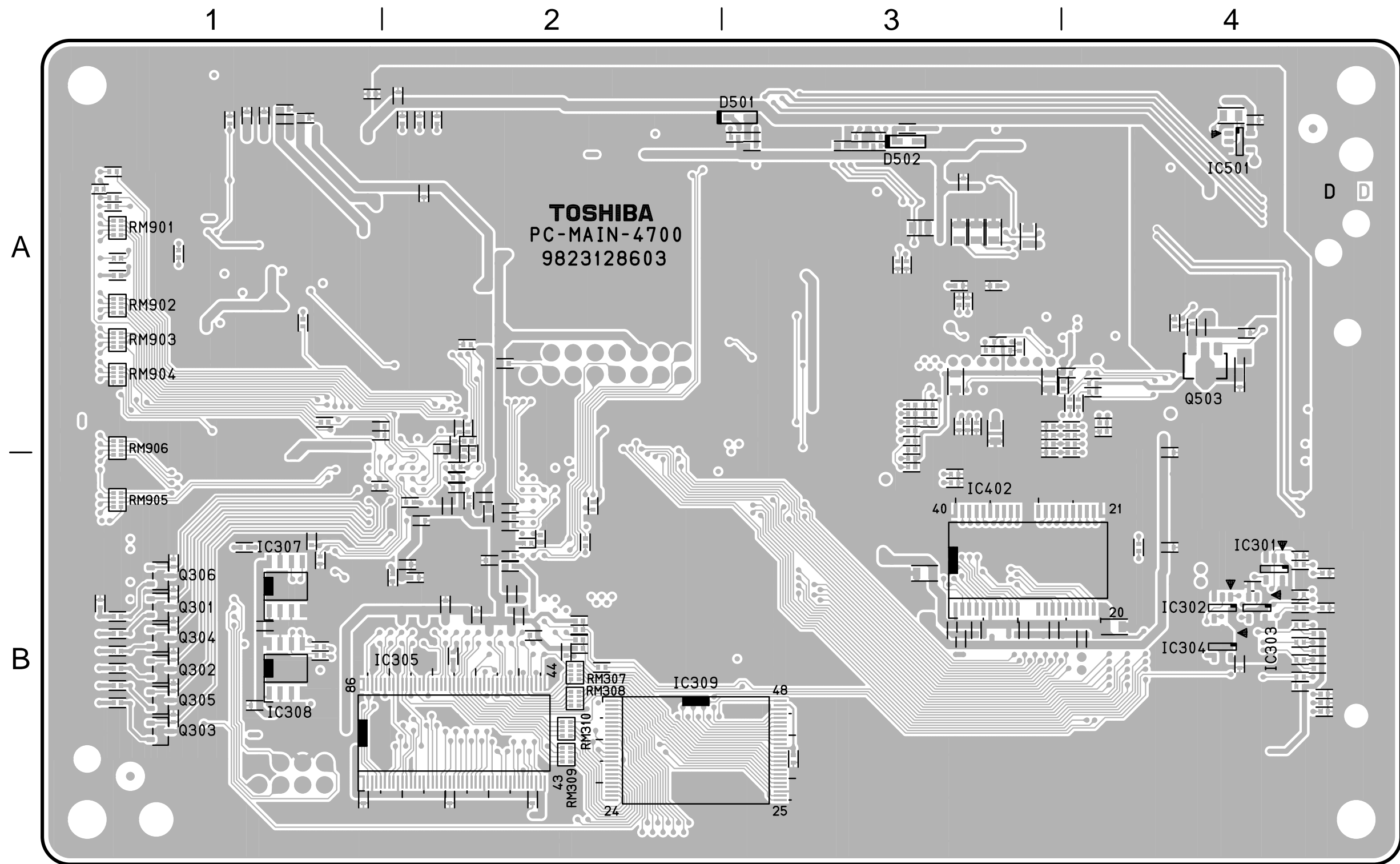


Fig. 3-6-5 EU01 Main PC Board (Bottom pattern, character/symbol)

### 6-3. Output PC Board

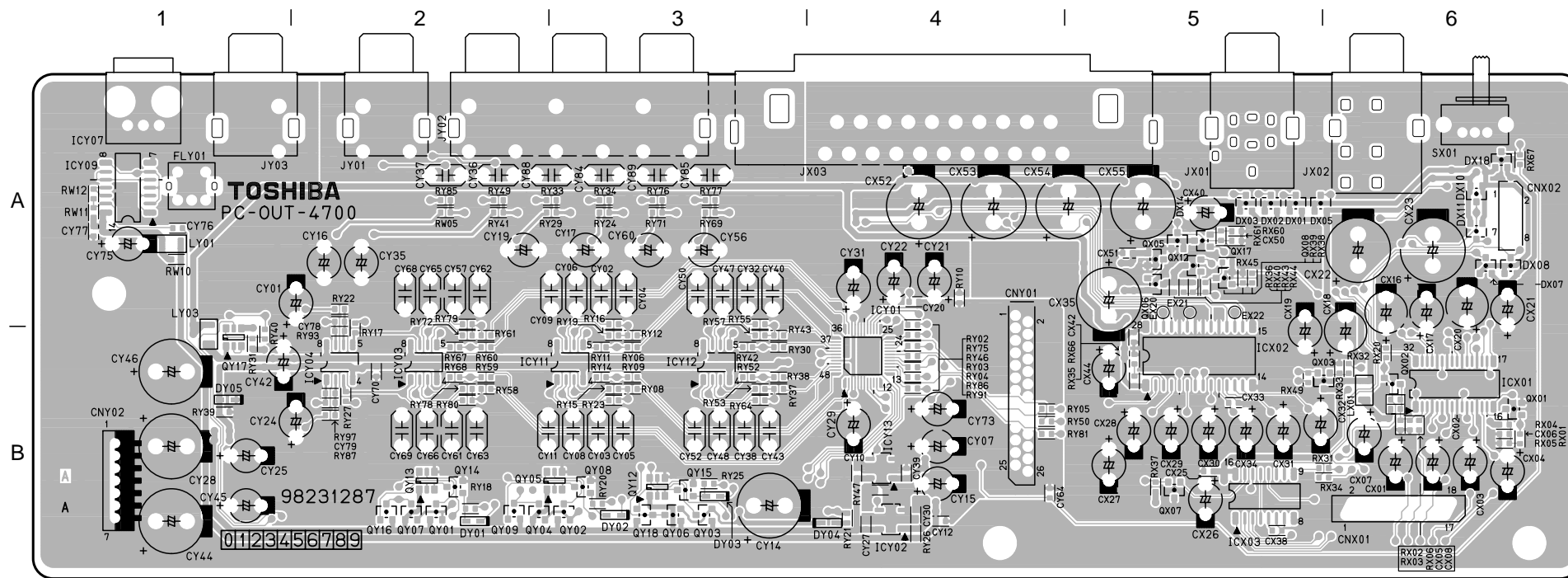


Fig. 3-6-6 EU05 Output PC Board (Top side)

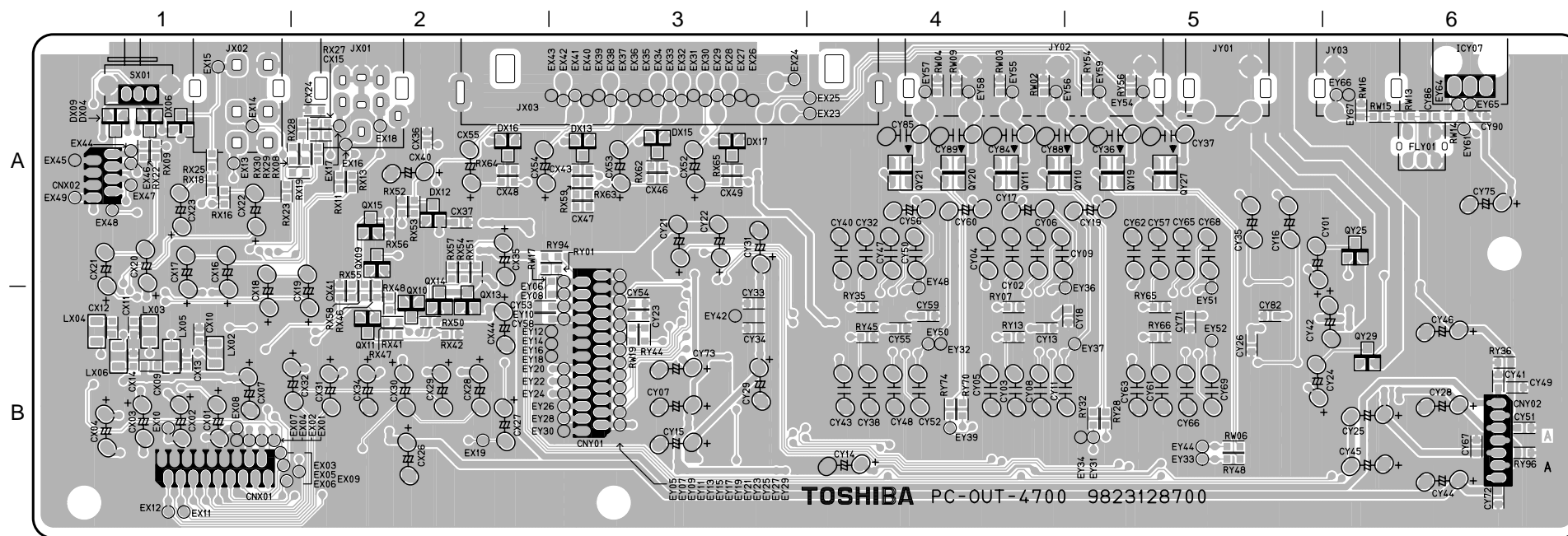


Fig. 3-6-7 EU05 Output PC Board (Bottom side)

Part No.	Location	Part No.	Location	Part No.	Location	Part No.	Location	Part No.	Location
CNX01	B6	CY14	B3	DX01	A5	QY06	B3	RY18	B2
CNX02	A6	CY15	B4	DX02	A5	QY07	B2	RY19	B3
CNY01	B4	CY16	A2	DX03	A5	QY08	B3	RY20	B3
CX01	B6	CY17	A3	DX05	A5	QY09	B2	RY21	B4
CX02	B6	CY19	A2	DX07	A6	QY12	B3	RY22	A2
CX03	B6	CY20	A4	DX08	A6	QY13	B2	RY23	B3
CX04	B6	CY21	A4	DX10	A6	QY14	B2	RY24	A3
CX05	B6	CY22	A4	DX11	A6	QY15	B3	RY25	B3
CX06	B6	CY24	B2	DX14	A5	QY16	B2	RY26	B4
CX07	B6	CY25	B1	DX18	A6	QY17	B1	RY27	B2
CX08	B6	CY27	B4	DY01	B2	QY18	B3	RY29	A3
CX16	A6	CY28	B1	DY02	B3	RW05	A2	RY30	B3
CX17	A6	CY29	B4	DY03	B3	RW10	A1	RY31	B1
CX18	B6	CY30	B4	DY04	B4	RW11	A1	RY33	A3
CX19	B5	CY31	A4	DY05	B1	RW12	A1	RY34	A3
CX20	A6	CY32	A3	EX20	A5	RX01	B6	RY37	B3
CX21	A6	CY35	A2	EX21	A5	RX02	B6	RY38	B3
CX22	A6	CY36	A2	EX22	A5	RX03	B6	RY39	B1
CX23	A6	CY37	A2	FLY01	A1	RX04	B6	RY40	B1
CX25	B5	CY38	B3	ICX01	B6	RX05	B6	RY41	A2
CX26	B5	CY39	B4	ICX02	B5	RX06	B6	RY42	B3
CX27	B5	CY40	A3	ICX03	B5	RX20	B6	RY43	B3
CX28	B5	CY42	B1	ICY01	B4	RX31	B6	RY46	B4
CX29	B5	CY43	B3	ICY02	B4	RX32	B6	RY47	B4
CX30	B5	CY44	B1	ICY03	B2	RX33	B6	RY49	A2
CX31	B5	CY45	B1	ICY04	B2	RX34	B6	RY50	B4
CX32	B5	CY46	B1	ICY07	A1	RX35	B5	RY52	B3
CX33	B5	CY47	A3	ICY09	A1	RX36	A5	RY53	B3
CX34	B5	CY48	B3	ICY11	B3	RX37	B5	RY55	A3
CX35	A5	CY49	A3	ICY12	B3	RX38	A5	RY57	B3
CX36	A5	CY50	A3	ICY13	B4	RX39	A5	RY58	B2
CX37	A5	CY51	B2	JX01	A5	RX40	A5	RY59	B2
CX38	B5	CY52	B3	JX02	A6	RX43	A5	RY60	B2
CX39	B5	CY53	B3	JX03	A4	RX44	A5	RY61	B2
CX40	A5	CY54	B2	JY01	A2	RX45	A5	RY64	B3
CX41	A5	CY55	A3	JY02	A3	RX49	B5	RY67	B2
CX42	B5	CY56	A2	JY03	A1	RX60	A5	RY68	B2
CX43	B5	CY57	A2	LX01	B6	RX61	A5	RY69	A3
CX44	B5	CY58	A2	LY01	A1	RX66	B5	RY71	A3
CX45	A5	CY59	B2	LY03	B1	RX67	A6	RY72	B2
CX46	A5	CY60	B2	QX01	B6	RY02	A4	RY75	B4
CX47	A5	CY61	B2	QX02	B6	RY03	B4	RY76	A3
CX48	A5	CY62	A2	QX03	B6	RY04	B4	RY77	A3
CX49	A5	CY63	B2	QX05	A5	RY05	B4	RY78	B2
CX50	A5	CY64	B4	QX06	A5	RY06	B3	RY79	A2
CX51	A5	CY65	A2	QX07	B5	RY08	B3	RY80	B2
CX52	A4	CY66	B2	QX08	A5	RY09	B3	RY81	B4
CX53	A4	CY67	A2	QX12	A5	RY10	A4	RY85	A2
CX54	A5	CY68	B2	QX17	A5	RY11	B3	RY86	B4
CX55	A5	CY69	B2	QY01	B2	RY12	B3	RY87	B2
CY01	A2	CY70	B2	QY02	B3	RY14	B3	RY91	B4
CY02	A3	CY71	B4	QY03	B3	RY15	B3	RY93	B2
CY03	B3	CY72	A1	QY04	B2	RY16	A3	RY97	B2
CY04	A3	CY73	A1	QY05	B3	RY17	B2	SX01	A6
CY05	B3	CY74	A1						
CY06	A3	CY75	A1						
CY07	B4	CY76	A1						
CY08	B3	CY77	A1						
CY09	A3	CY78	A2						
CY10	B4	CY79	B2						
CY11	B2	CY80	A3						
CY12	B4	CY81	A3						

Part No.	Location	Part No.	Location	Part No.	Location	Part No.	Location	Part No.	Location
CX09	B1	EX02	B1	EY05	A3	EY61	A6	RX22	A1
CX10	B1	EX03	B1	EY06	A3	EY64	A6	RX23	A1
CX11	B1	EX04	B1	EY07	B3	EY65	A6	RX25	A1
CX12	B1	EX05	B1	EY08	B3	EY66	A6	RX27	A2
CX13	B1	EX06	B1	EY09	B3	EY67	A6	RX28	A2
CX14	B1	EX07	B1	EY10	B3	LX02	B1	RX29	A2
CX15	A2	EX08	B1	EY11	B3	LX03	B1	RX30	A1
CX16	A2	EX09	B2	EY12	B3	LX04	B1	RX41	B2
CX17	A2	EX10	B1	EY13	B3	LX05	B1	RX42	B2
CX18	A2	EX11	B1	EY14	B3	LX06	B1	RX46	B2
CX19	A2	EX12	B1	EY15	B3	QX09	A2	RX47	B2
CX20	A3	EX13	A1	EY16	B3	QX10	B2	RX48	B2
CX21	A3	EX14	A1	EY17	B3	QX11	B2	RX50	B2
CX22	A3	EX15	A1	EY18	B3	QX13	B2	RX51	A2
CX23	A3	EX16	A2	EY19	B3	QX14	B2	RX52	A2
CX24	A3	EX17	A2	EY20	B3	QX15	A2	RX53	A2
CX25	B3	EX18	A2	EY21	B3	QY10	A4	RX54	A2
CX26	B5	EX19	B2	EY22	B3	QY11	A4	RX55	B2
CX27	B3	EX20	A4	EY23	B3	QY19	A5	RX56	A2
CX28	B5	EX21	A3	EY24	B3	QY20	A4	RX57	A2
CX29	B3	EX22	A4	EY25	B3	QY21	A4	RX58	B2
CX30	B3	EX23	A3	EY26	B3	QY25	A6	RX59	A3
CX31	B6	EX24	A3	EY27	B3	QY27	A5	RX62	A3
CX32	B6	EX25	A3	EY28	B3	QY29	B6	RX63	A3
CX33	B2	EX26	A3	EY29	B3	RW02	A4	RX64	A2
CX34	B3	EX27	A3	EY30	B3	RW03	A4	RX65	A3
CX35	B3	EX28	A3	EY31	B5	RW04	A4	RY01	A3
CX36	B4	EX29	A3	EY32	B4	RW06	B5	RY07	B4
CX37	B2	EX30	A3	EY33	B5	RW09	A4	RY13	B4
CX38	B2	EX31	A3	EY34	B5	RW13	A6	RY28	B5
CX39	B4	EX32	A3	EY35	B5	RW14	A6	RY32	B5
CX40	B6	EX33	A3	EY36	B5	RW15	A6	RY35	B4
CX41	B6	EX34	A3	EY37	B5	RW16	A6	RY36	B6
CX42	B5	EX35	A3	EY38	B4	RW17	B3	RY44	B3
CX43	B5	EX36	A3	EY39	B4	RW19	B3	RY45	B4
CX44	B5	EX37	A3	EY40	B4	RW19	B3	RY48	B5
CX45	B5	EX38	A3	EY41	B4	RW20	A2	RY54	A5
CX46	A6	EX39	A3	EY42	B3	RW21	B3	RY56	A5
CX47	A6	EX40	A3	EY43	B5	RW22	A2	RY65	B5
CX48	A1	EX41	A3	EY44	B5	RW23	A2	RY66	B5
CX49	A1	EX42	A3	EY45	A4	RW24	A2	RY70	B4
DX09	A1	EX43	A3	EY46	A4	RW25	A2	RY74	B4
DX12	A2	EX44	A1	EY47	A4	RW26	A2	RY94	A3
DX13	A3	EX45	A1	EY48	A4	RW27	A2	RY96	B6
DX15	A3	EX46	A1	EY49	A4	RW28	A2		
DX16	A2	EX47	A1	EY50	B4	RW29	A1		
DX17	A3	EX48	A1	EY51	B5	RW30	A1		
DX01	B1	EX49	A1	EY52	B5	RW31	A1		
				EY53	B5	RW32	A1		
				EY54	A5	RW33	A1		
				EY55	A4	RW34	A1		
				EY56	A4	RW35	A1		
				EY57	A4	RW36	A1		
				EY58	A4	RW37	A1		
				EY59	A5	RW38	A1		





# SECTION 4 PARTS LIST

## SAFETY PRECAUTION

The parts identified by ! (  $\triangle$  ) mark are critical for safety. Replace only with part number specified.

The mounting position of replacement is to be identical with originals.

The substitute replacement parts which do not have the same safety characteristics as specified in the parts list may create shock, fire or other hazards.

## NOTICE

The part number must be used when ordering parts in order to assist in processing, be sure to include the model number and description.

## ABBREVIATIONS

### 1. Integrated Circuit (IC)

### 2. Capacitor (Cap)

- Capacitance Tolerance (for Nominal Capacitance more than 10pF)

Table 4-2-1

Symbol	B	C	D	F	G	J	K	M	N
Tolerance %	$\pm 0.1$	$\pm 0.25$	$\pm 0.5$	$\pm 1$	$\pm 2$	$\pm 5$	$\pm 10$	$\pm 20$	$\pm 30$

Symbol	P	Q	T	U	V	W	X	Y	Z
Tolerance %	+ 100 0	+ 30 - 10	+ 50 - 10	+ 75 - 10	+ 20 - 10	+ 100 - 10	+ 40 - 20	+ 150 - 10	+ 80 - 20

Ex. 10MF J =  $10\mu\text{F} \pm 5\%$

- Capacitance Tolerance (for Nominal Capacitance 10pF or less)

Table 4-2-2

Symbol	B	C	D	F	G
Tolerance pF	$\pm 0.1$	$\pm 0.25$	$\pm 0.5$	$\pm 1$	$\pm 2$

Ex. 10pF G =  $10\text{pF} \pm 2\text{pF}$

### 3. Resistor (Res)

- Resistance tolerance

Table 4-3-1

Symbol	B	C	D	F	G	J	K	M
Tolerance %	$\pm 0.1$	$\pm 0.25$	$\pm 0.5$	$\pm 1$	$\pm 2$	$\pm 5$	$\pm 10$	$\pm 20$

Ex. 470ohm J =  $470\text{ohm} \pm 5\%$

# 4. EXPLODED VIEWS

## 4-1. Packing Assembly

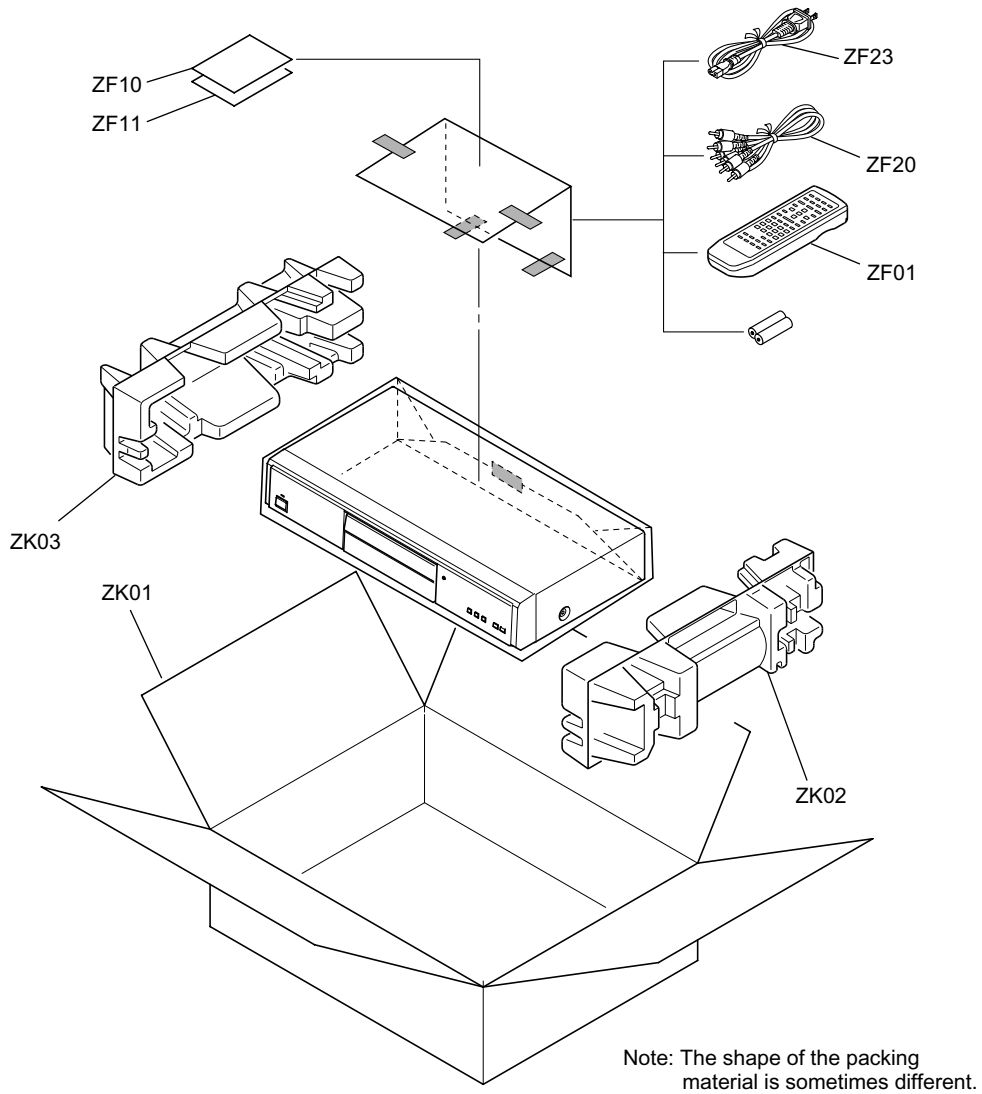


Fig. 4-4-1

## 4-2. Chassis Assembly

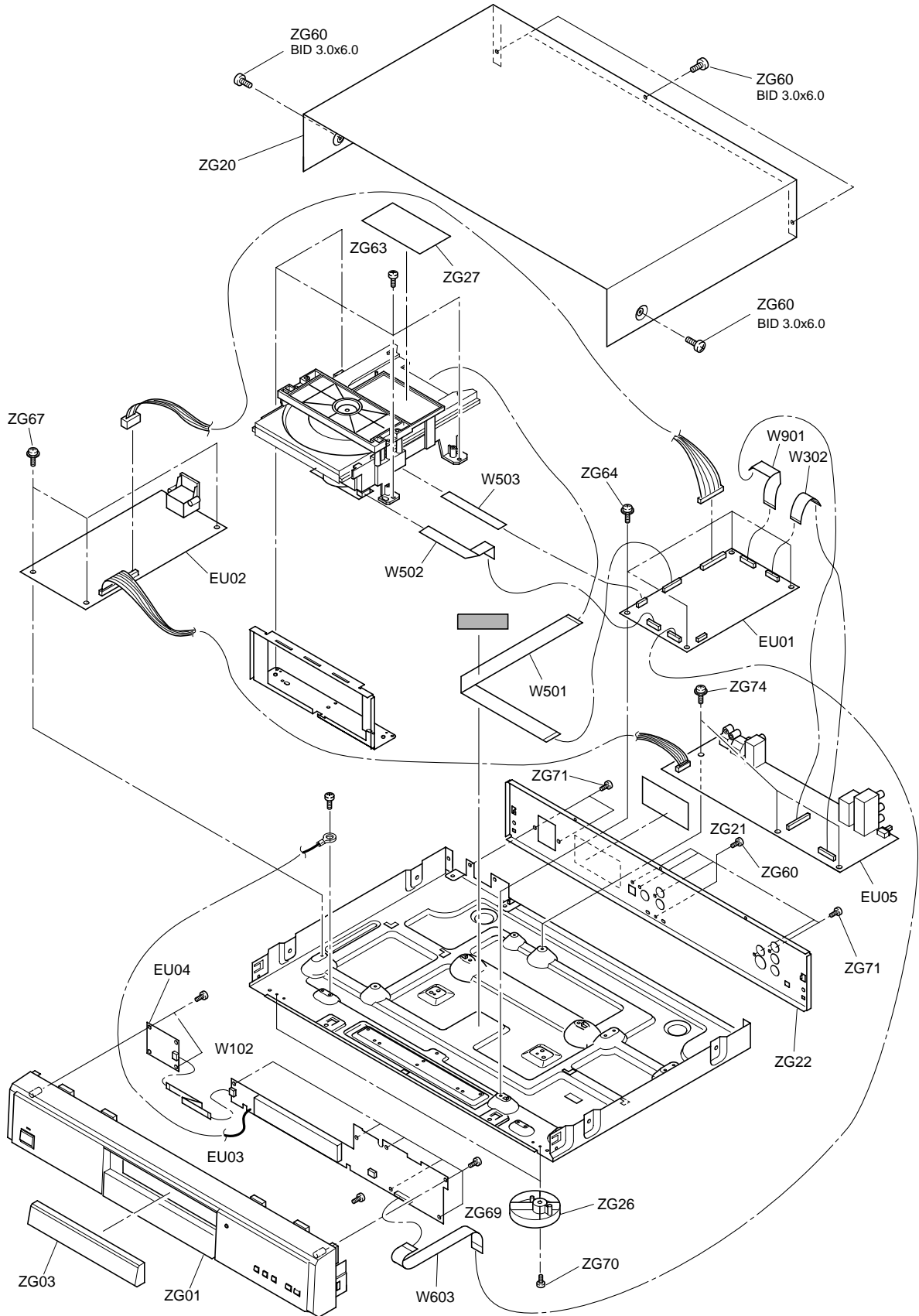


Fig. 4-4-2

### 4-3. Mechanism Assembly

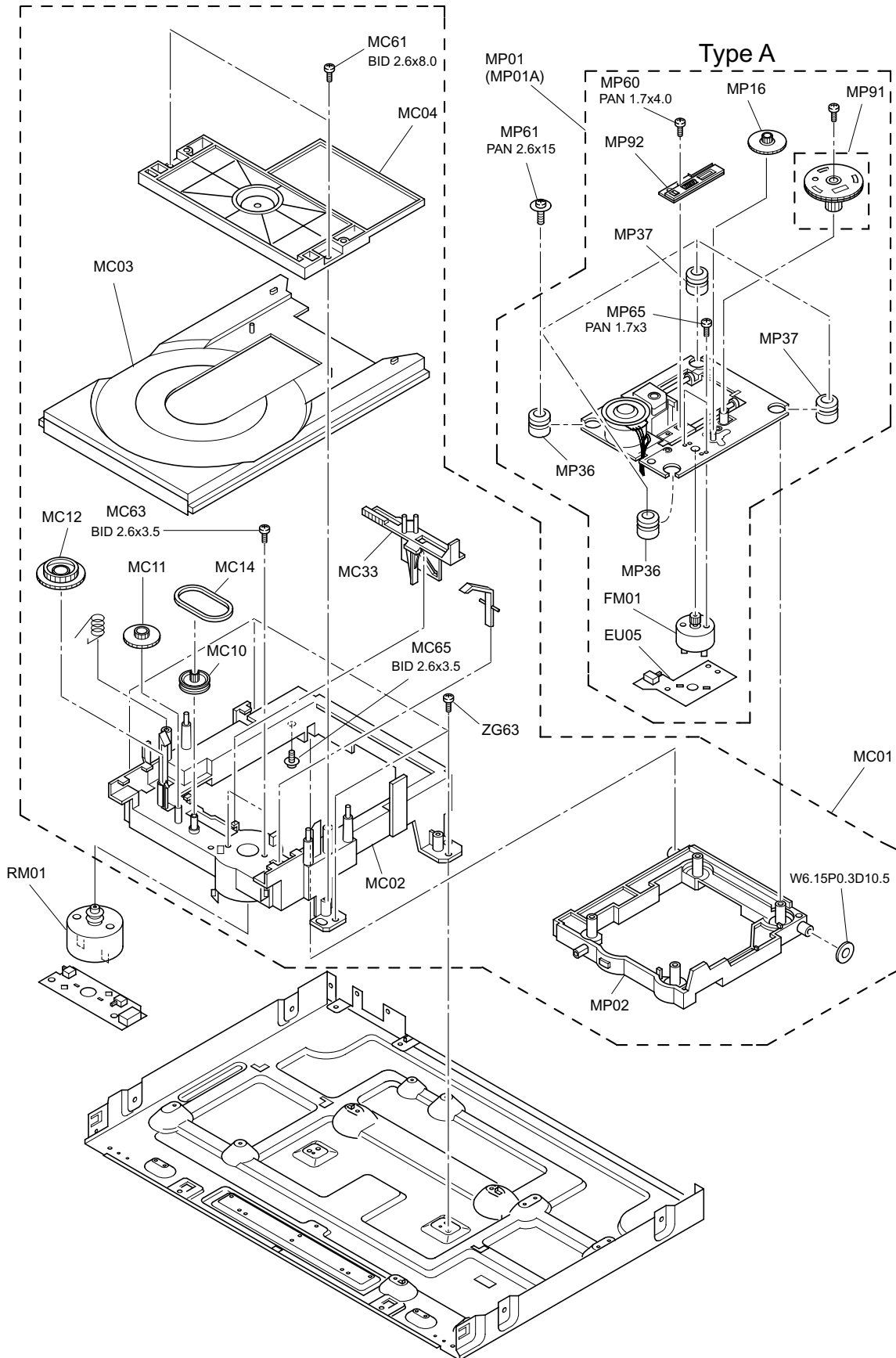


Fig. 4-4-3

## Mechanism Assembly (Type B)

### Note:

The pickup mechanism assembly has two types, A and B of which shapes differ.

Only Type A is a service part. Type B can be changed to Type A pickup free from any performance problem.

Type A also has two types, but either of the part can be used for service.

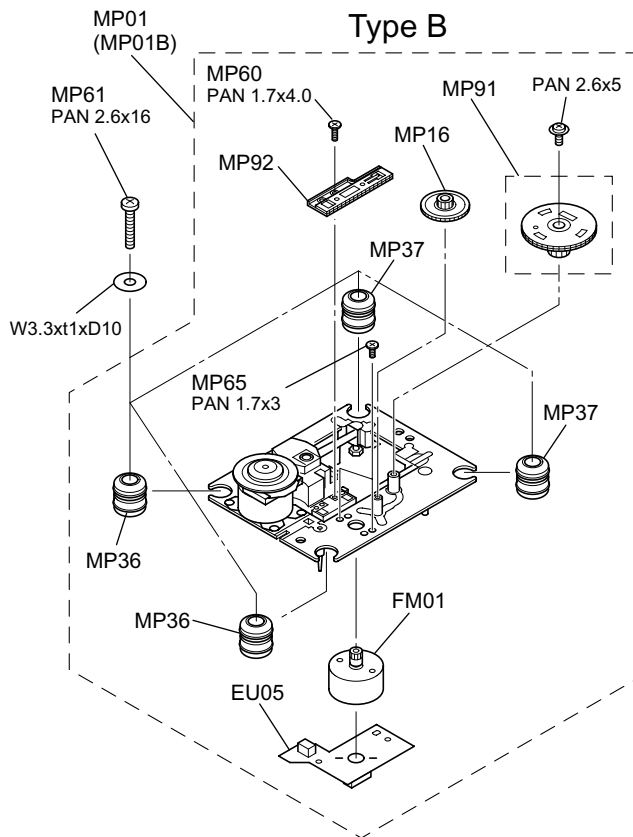


Fig. 4-4-4

## 5. PARTS LIST

<b>Part Number</b>	<b>Description</b>
I/B DD8020	Instruction Book
79070037	CABLE-AV
79070416	CHASSIS ASSY MECHANISM
79070489	MECHA-PU ASSY
79071205	PANEL-FRONT
79071206	PANEL-TRAY
79073035	COVER-TOP
79078072	REMOTE
79080192	CABLE (6 pin main-chassis mech)
79080193	CABLE (8 pin main-chassis)
79080273	CABLE
79081092	PCB-FRONT
79081093	PCB-SWITCH POWER
79083101	PCB-MAIN
79085082	PCB-POWER SUPPLY
79085084	PCB-OUTPUT
79088007	CORD-POWER



