

# Service Manual

# Nakamichi CD Player 3



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## 1. GENERAL

1.1. Production No.  
Production No.: V316

1.2. Destinations  
USA, CAN, EP, UK, AUS, SAU, OTR, JPN

### Abbreviation

|                     |                    |
|---------------------|--------------------|
| USA — U.S.A.        | AUS — Australia    |
| CAN — Canada        | SAU — Saudi Arabia |
| EP — Europe         | OTR — Other        |
| UK — United Kingdom | JPN — Japan        |

### CAUTION

Adjusting the knobs, switches, and controls, etc. or taking actions not specified herein may result in a harmful emission of laser beams. This Compact Disc Player must be adjusted and repaired only by qualified service personnel.

### OBSERVERA!

Sådana inställningar av rattarna, omkopplarna eller övriga kontrollknappar som inte är beskrivna i bruksanvisningen kan resultera i farlig laserutstrålning. Justering eller reparation av denna kompaktskivspelare skall endast utföras av kvalificerad servicepersonal.

### OBS!

Indstilling af knapper, omskiftere og øvrige kontrollknapper, som ikke følger den i brugsanvisningen beskrevne måde, kan resultere i farlig laserudstråling. Justering eller reparation af denne CD-afspiller må kun udføres af kvalificeret servicepersonale.

### OBS!

Justering av ratt, brytere og kontroller andre enn de som er beskrevet her, kan resultere i farlig laserbestråling. Justering eller reparasjon av denne kompaktdiskspilleren må bare utføres av kvalifiserte fagfolk.

### HUOMAUTUS

Jos nuppeja, kytkimiä ja säätimiä ym. säädetään tai laitetta käytetään toisella tavalla kuin on selostettu, tuloksena saattaa olla vaarallista lasersäteiden vuotoa. CD-soittimen säätö ja korjaus on jätettävä aina asiantuntevan huoltoteknikon tehtäväksi.

**ADVARSEL: USYNLIG LASERSTRÅLING VED ÅBNING.  
UNDGÅ UDSAETTELSE FOR STRÅLING.**

**VARO! AVATTAESSA OLET ALTTIINA NÄKYMÄTTÖMÄLLE  
LASERSÄTEILYLLE.  
ÄLÄ KATSO SÄTEESEEN.**

**WARNING — OSYNLIG LASERSTRÅLNING NÄR DENNA DEL ÄR ÖPPNAD.  
BETRAKTA EJ STRÅLEN.**

#### ● LASER DIODE PROPERTIES

GaAlAs double hetero laser diode

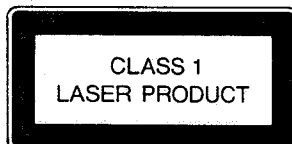
Maximum Radiant Power: 0.4mW Max.

Measured at a distance of 1.6mm from the object lens surface on the

Laser Pickup.

Wavelength: 780nm

Emission Duration: Continuous



THIS COMPACT DISC PLAYER IS CLASSIFIED AS A  
CLASS 1 LASER PRODUCT.  
THE CLASS 1 LASER PRODUCT LABEL IS LOCATED  
ON THE REAR EXTERIOR.

### 1.3. Parts Supply

#### (1) Unstocked Parts


Parts marked with "★" at the head of part No. are not stocked. So, it takes time to supply the parts after we receive your order.

#### (2) Unsupplied Parts

Parts without part Nos. (indicated as "—" in the parts list) are not supplied.

### 1.4. CAUTIONS/WARNINGS

#### (1) Product Safety Notice

Parts marked with the symbol  in the schematic diagram have critical characteristics.

Use ONLY replacement parts recommended by the manufacturer.

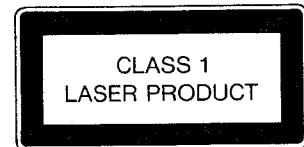
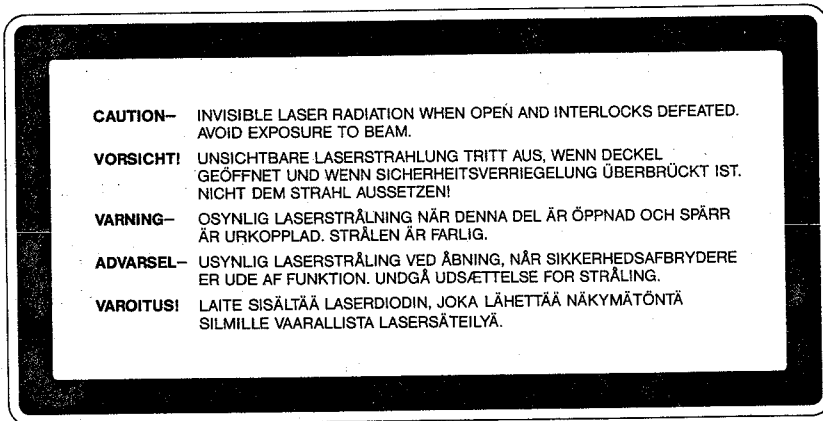
It is recommended that the unit be operated from a suitable DC supply or batteries during initial check-out procedures.

#### (2) Leakage Current Check/Resistance Check

Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 milliamp, or if the resistance from chassis to either side of the power cord is less than 240 k ohms, the unit is defective.

**WARNING — DO NOT** return the unit to the customer until the problem is located and corrected.

- Laser Caution Label and Class 1 Laser Product Label (for EP)



THIS COMPACT DISC PLAYER IS CLASSIFIED AS A CLASS 1 LASER PRODUCT. THE CLASS 1 LASER PRODUCT LABEL IS LOCATED ON THE REAR EXTERIOR.

### 1.5. NOTICE

Before servicing, set the Mechanism Lock knob on the bottom of the unit to "Free" position. The Mechanism Lock knob locks the stocker mechanism. So, if it is not unlocked, multiple-disc operation using stocker is impossible even though single-disc operation is possible.

### (3) Lithium Battery Caution

Use ONLY replacement parts recommended by the manufacturer.

Replacement must be done only by qualified service personnel because of risk for explosion.

### VARNING

Litiumbatteri. Explosionsfara vid felaktig hantering. Byte får endast ske av sakkunnig personal enligt servicedokumentationens anvisningar.

### ADVARSEL!

Litiumbatterier. Eksplosionsfare. Udskiftning må kun foretages af en sagkyndig og som beskrevet i servicemanualen.

batterierne kun må udskiftes med batterier af samme fabrikat og type.

### (4) Protection of Eyes from Laser Beam

To protect eyes from invisible laser beam during servicing, **DO NOT LOOK AT THE LASER BEAM.**

- Laser Diode Properties

Laser Output: 44.6  $\mu$ W Max.

Measured at a distance of about 200 mm from the object lens surface on the Laser Pickup.

Wavelength: 780 nm

Emission Duration: Continuous

### 1.7. Handling the Laser Pickup

In case of repair or replacement of the Laser Pickup, pay attention to the following handling instructions since the laser diode in the Laser Pickup is not resistant to static electricity.

#### (1) Grounding

When you repair a Laser Pickup, first ground the human body, as well as the measuring instruments and other tools (with particular caution to soldering iron). What's more, your workbench and floor should desirably be grounded using conductive sheet or copper plate. See Fig 1.1.

Note: Be careful so as not to let your clothes touch the Laser Pickup, as static electricity on the clothes will not be released even if your body is grounded.

#### (2) Discharge of Electricity

Be sure to discharge electricity from objects brought into contact with the Laser Pickup (i.e., soldering iron, tweezers, probes, volt-ohm-meter probes, etc.) before starting work by contacting them with the Compact Disc Player's chassis. Besides, never touch the Laser Pickup while power is applied.

#### (3) Soldering Iron to be Used

The soldering iron for use in repair work should be: (1) a ceramic soldering iron, (2) a soldering iron with its metal part grounded, or (3) a soldering iron whose insulation resistance after five minutes of power application is 10 M-ohm or more at 500 VDC. Soldering should be completed promptly, at a soldering iron temperature of 320° max (39 W). A soldering iron heated above this temperature can break down the laser diode.

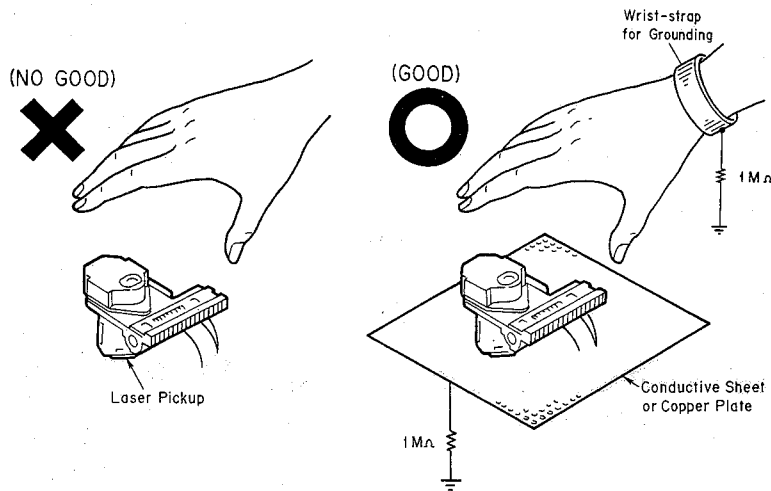
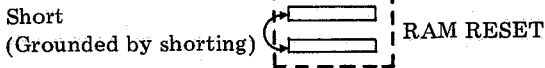


Fig. 1.1

### 1.8. Stocker Operation Check Function at Power ON

A series of stocker operation can be checked at power ON by means of RAM Reset jumpers. This function is useful to check whether any CD is left in the stocker before returning the unit to the customer.

- (1) Turn OFF the power.
- (2) With shorting RAM Reset jumpers on the Main P.C.B. Ass'y, turn ON the power. (See Fig. 5 for location.)



- (3) The stocker raises to the uppermost position and then, starts CD unload operation as follows:

Disc No.: 6 → 5 → 4 → 3 → 2 → 1 → S

During operation, only the disc number indicators (1, 2, 3, 4, 5, 6, S) are displayed (flashes).

- (4) After completion of the stocker operation, the unit returns to normal condition.

1.7. Package Ass'y and Accessory Ass'y

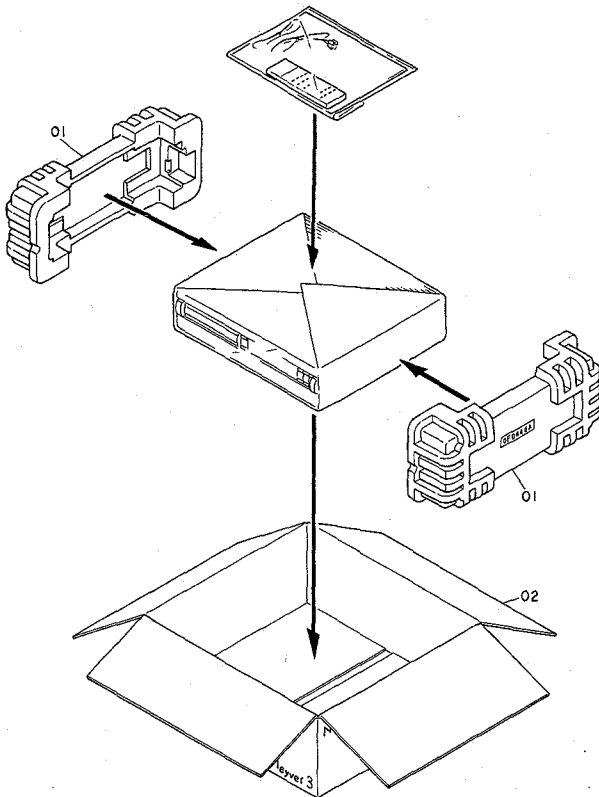


Fig. 1.2

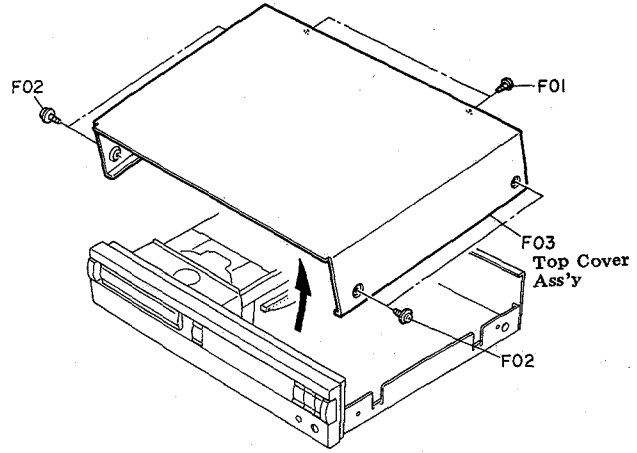
| Schematic Ref. No. | Part No. | Description                            | Qty |
|--------------------|----------|----------------------------------------|-----|
|                    | -        | Package Ass'y                          |     |
| 01                 | 0F04445A | Packing                                | 2   |
| 02                 | 0F04446A | Carton Box                             | 1   |
|                    | DA04379A | Accessory Ass'y (USA, CAN)             | 1   |
|                    | DA04380A | Accessory Ass'y (EP)                   | 1   |
|                    | DA04381A | Accessory Ass'y (UK)                   | 1   |
|                    | DA04393A | Accessory Ass'y (AUS, SAU, OTR)        | 1   |
|                    | DA04378A | Accessory Ass'y (JPN)                  | 1   |
|                    | 0B90462A | Battery UM4                            | 2   |
|                    | 0D06106A | Owner's Manual (English/German/French) | 1   |
|                    | 0D06107A | Owner's Manual (Japanese)              | 1   |
|                    | DA04372A | Remote Control Unit                    | 1   |
|                    | DA04388A | Pin-Pin Cord Ass'y                     | 1   |

2. REMOVAL PROCEDURES

2.1. Top Cover Ass'y

Refer to Fig. 2.1.

- (1) Loosen screws F01 (2 pcs.) and F02 (4 pcs.), and remove F03 (Top Cover Ass'y) upward.



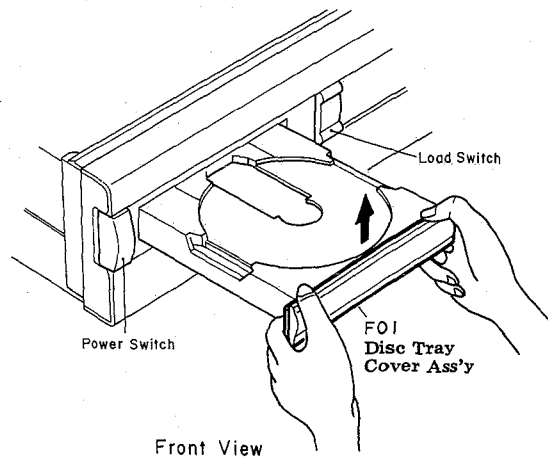
Front View

Fig. 2.1

2.2. Disc Tray Cover Ass'y

Refer to Fig. 2.2.

- (1) Turn ON the Power switch.
- (2) Press the Eject/Load button to eject the Disc Tray.
- (3) Turn OFF the Power switch.
- (4) Pull F01 (Disc Tray Cover Ass'y) upward to remove it.



Front View

Fig. 2.2

### 2.3. Front Panel Ass'y

Refer to Fig. 2.3.

- (1) Remove the Top Cover Ass'y referring to item 2.1.
- (2) Remove the Disc Tray Cover Ass'y referring to item 2.2.
- (3) Loosen screws F01 (2 pcs.), F02 (2 pcs.) and F03 (1 pce.), and remove F04 (Front Panel Ass'y).

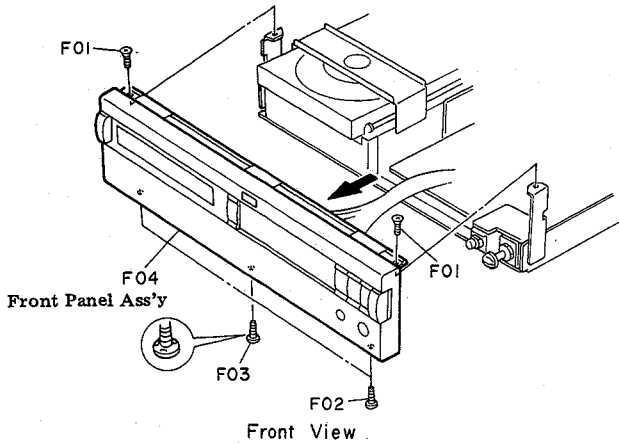
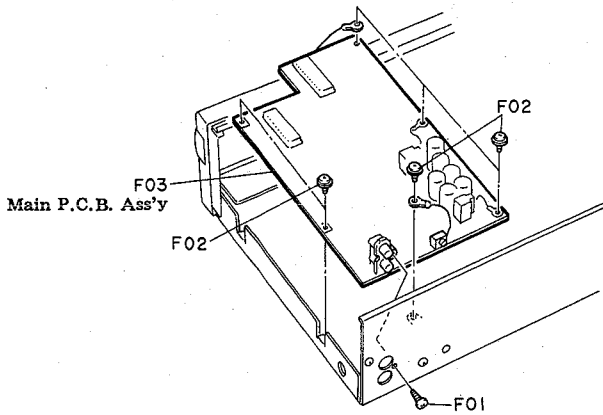


Fig. 2.3

### 2.4. Main P.C.B. Ass'y

Refer to Fig. 2.4.

- (1) Remove the Top Cover Ass'y referring to item 2.1.
- (2) Loosen screws F01 (1 pce.) and F02 (6 pcs.), and remove F03 (Main P.C.B. Ass'y).



Rear View

Fig. 2.4

### 2.5. Control Switch & Display P.C.B. Ass'y

Refer to Fig. 2.5.

- (1) Remove the Front Panel Ass'y referring to item 2.3.
- (2) Loosen screws F01 (4 pcs.) and remove F02 (Control Switch & Display P.C.B. Ass'y).

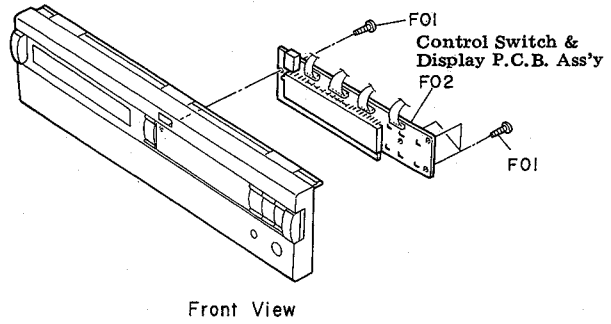


Fig. 2.5

### 2.6. Mechanism Ass'y

Refer to Fig. 2.6.

- (1) Remove the Top Cover Ass'y referring to item 2.1.
- (2) Remove the Disc Tray Cover Ass'y referring to item 2.2.
- (3) Remove connectors (CN-204, CN-201, CN-205, CN-104, CN-7 and CN-6) from the Main P.C.B. Ass'y.
- (4) Loosen screws F01 (3 pcs.) and F02 (2 pcs.) and remove F03 (Mechanism Ass'y).

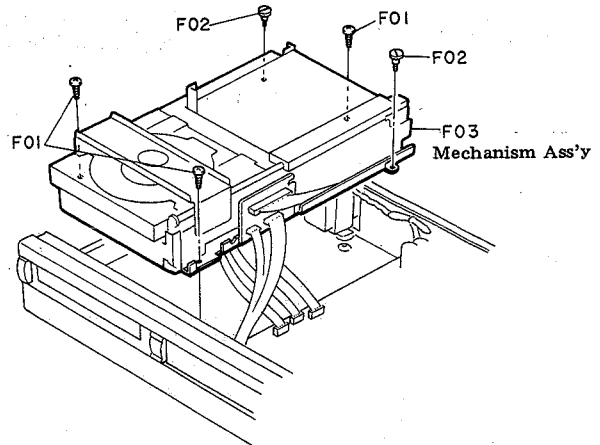


Fig. 2.6

## 2.7. Laser Pickup

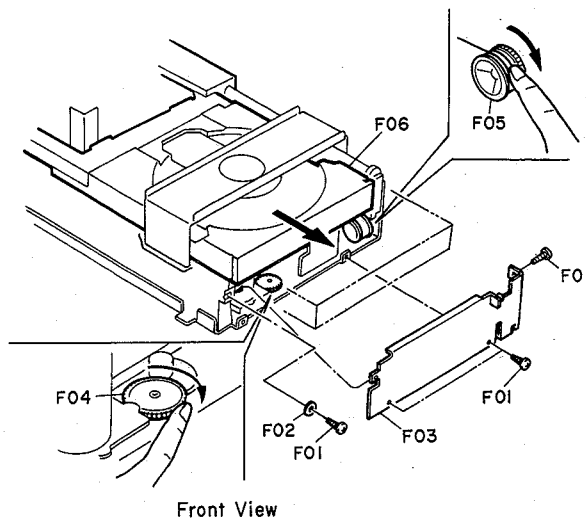
Refer to Figs. 2.7.1 and 2.7.2.

### 2.7.1. Removing the Laser Pickup

- (1) Remove the Mechanism Ass'y referring to item 2.6.
- (2) Loosen screws F01 (4 pcs.), remove a washer F02, and separate F03 (Blind Plate Ass'y). See Fig. 2.7.1.
- (3) Turn F04 fully clockwise and rotate F05 (Wire Pulley A) forward (in the direction of the arrow) until F06 (Disc Tray Ass'y) is ejected, then pull out F06 (Disc Tray Ass'y) by hand.
- (4) Loosen screws F07 (2 pcs.) and remove F08 (Stabilizer Holder Ass'y). See Fig. 2.7.2.
- (5) Loosen a screw F09 and remove F10 (Gear A).
- (6) Loosen screws F11 (2 pcs.) and remove F12 (Shaft Clamp, 2 pcs.).
- (7) Lift F13 (Laser Pickup) and shortcircuit lands "A" of the Laser Pickup with a soldering iron.
- (8) Disconnect two connectors from the Laser Pickup.

**Cautions:** 1. Use a soldering iron whose metal part is grounded, or a ceramic soldering iron.

2. Do not forget shortcircuiting the lands "A" as the laser diode in the Laser Pickup will be damaged when the connectors are removed.



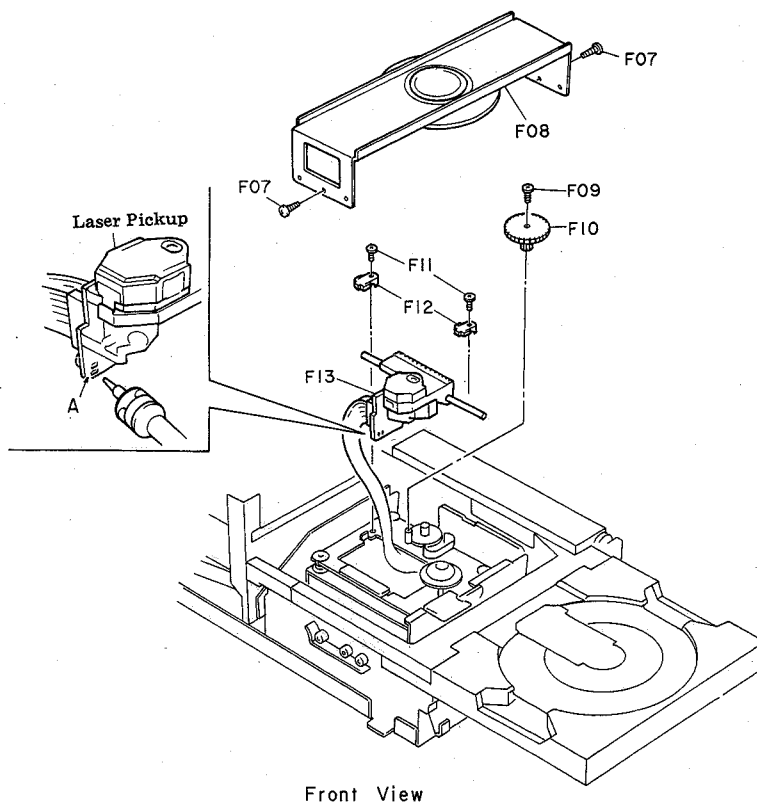
Front View

Fig. 2.7.1

### 2.7.2. Installing a New Laser Pickup

**Note:** As a Laser Pickup is packed in a conductive pack, do not take it out of the pack until you need it.

- (1) Connect two connectors to the new Laser Pickup.
- (2) Unsolder the soldering bridge at lands "A" with a soldering iron whose metal part is grounded or with a ceramic soldering iron. See Fig. 2.7.2.
- (3) Perform the reversal procedures of item 2.7.1.



Front View

Fig. 2.7.2



### 3. MECHANICAL ADJUSTMENTS

#### 3.1. Threading of Tray Wire

Refer to Fig. 3.1.

- (1) Hook the Tray Wire end to "a".
- (2) Wind the Tray Wire on the Wire Roller A (three turns).
- (3) By way of Wire Roller B, hook the other Tray Wire end to "b" via the Wire Spring.

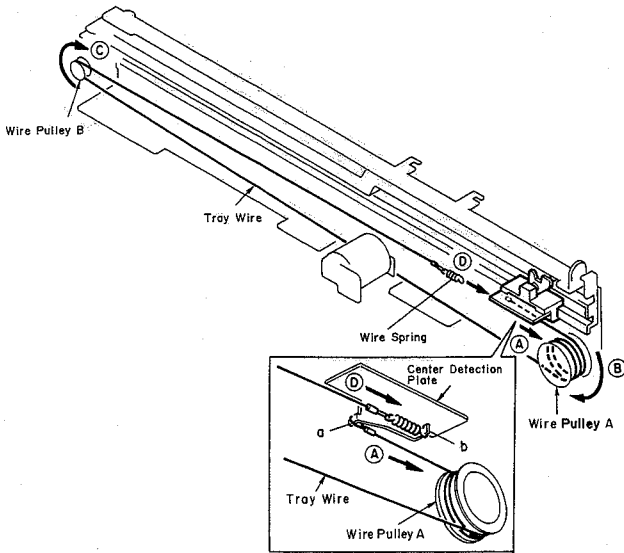


Fig. 3.1

#### 3.2. Lubrication

Apply the specified lubricant (grease) to the following places when parts are replaced.

| Fig.                           | Ref. No. | Location                               | Lubricant   |
|--------------------------------|----------|----------------------------------------|-------------|
| <b>(Mechanism Ass'y)</b>       |          |                                        |             |
| 7.4.                           | 08       | Tray Guide Shaft                       | FLOIL G902  |
|                                | 26       | Shaft For Roller                       | FLOIL G902  |
| <b>(Disc Tray Ass'y)</b>       |          |                                        |             |
| 7.5.                           | 05       | Bottom Surface                         | FLOIL G902  |
|                                | 06       | Shaft for Roller                       | FLOIL G902  |
|                                | 09       | Inner Surface                          | FLOIL G902  |
| <b>(Guide Chassis R Ass'y)</b> |          |                                        |             |
| 7.6.                           | 02       | Shafts for Gears (3 places)            | FLOIL G902  |
|                                | 09       | Shaft for Roller                       | FLOIL G902  |
|                                | 10       | Shaft                                  | FLOIL G902M |
| <b>(Stocker Ass'y)</b>         |          |                                        |             |
| 7.7.                           | 02       | Hole for Shaft                         | FLOIL G902M |
|                                | 04       | Holes (4 places)                       | FLOIL G902M |
|                                | 05       | Shaft                                  | FLOIL G902M |
|                                | 10       | Shaft                                  | FLOIL G902M |
|                                | 18       | Holes (4 places) and Shafts (2 places) | FLOIL G902M |
| <b>(Main Chassis Ass'y)</b>    |          |                                        |             |
| 7.9.                           | 07       | Shaft                                  | FLOIL G902  |
|                                | 08       | Shafts (4 places)                      | FLOIL G902  |
|                                | 13       | Shaft for Gear                         | FLOIL G902  |
|                                | 16       | Shafts (2 places)                      | FLOIL G902  |
|                                | —        | Chassis Shafts (3 places)              | FLOIL G902  |

Note: We suggest that you use the above specified lubricant or equivalent type.

The company dealing in the above lubricant is as follows:

FLOIL G902/FLOIL G902M  
Kanto Chemicals Co., Ltd., 2-7 Kanda Sakuma-cho,  
Chiyoda-ku, Tokyo, Japan

### 4. MEASUREMENT INSTRUMENTS AND JIGS

- (1) Oscilloscope (15 MHz or more)
- (2) DC Voltmeter
- (3) Oscillator
- (4) Frequency Counter
- (5) Distortion Meter
- (6) Philips Test Disc 5/5A
- (7) SONY Test Disc YEDS-7 (Type 3)
- (8) CD Player Test Unit Set (DA09157A)  
Consisting of the following items:
  - CD Player Test Unit (DA09155A)
  - CD Player 2/3 Test Unit Cable (DA09158A)
  - CD Player 4 Test Unit Cable (DA09156A)

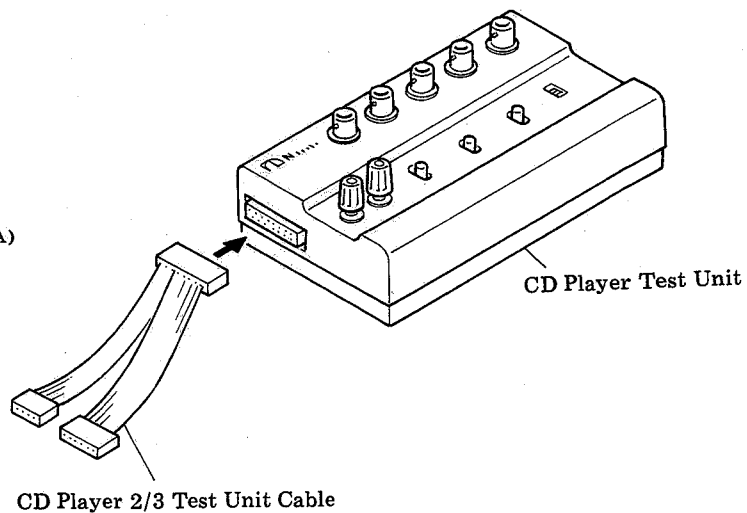


Fig. 4.1 Test Unit

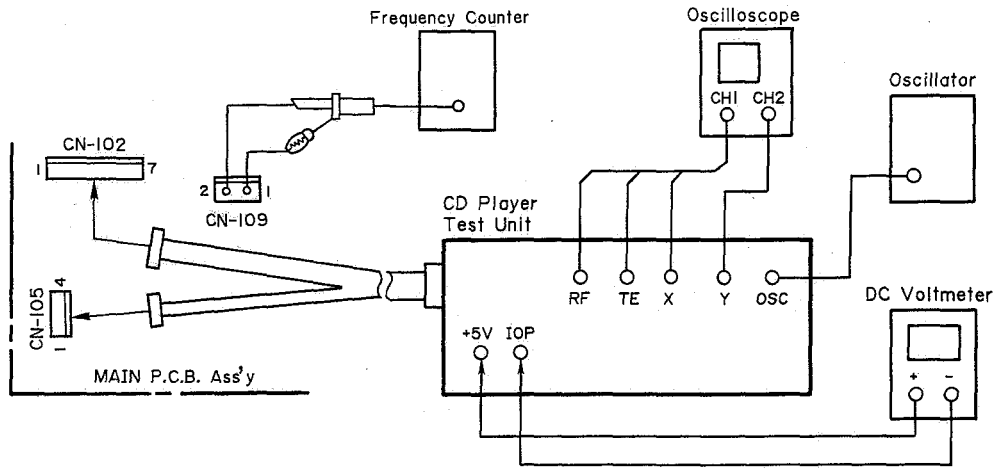


Fig. 4.2 Test Unit Connecting Diagram

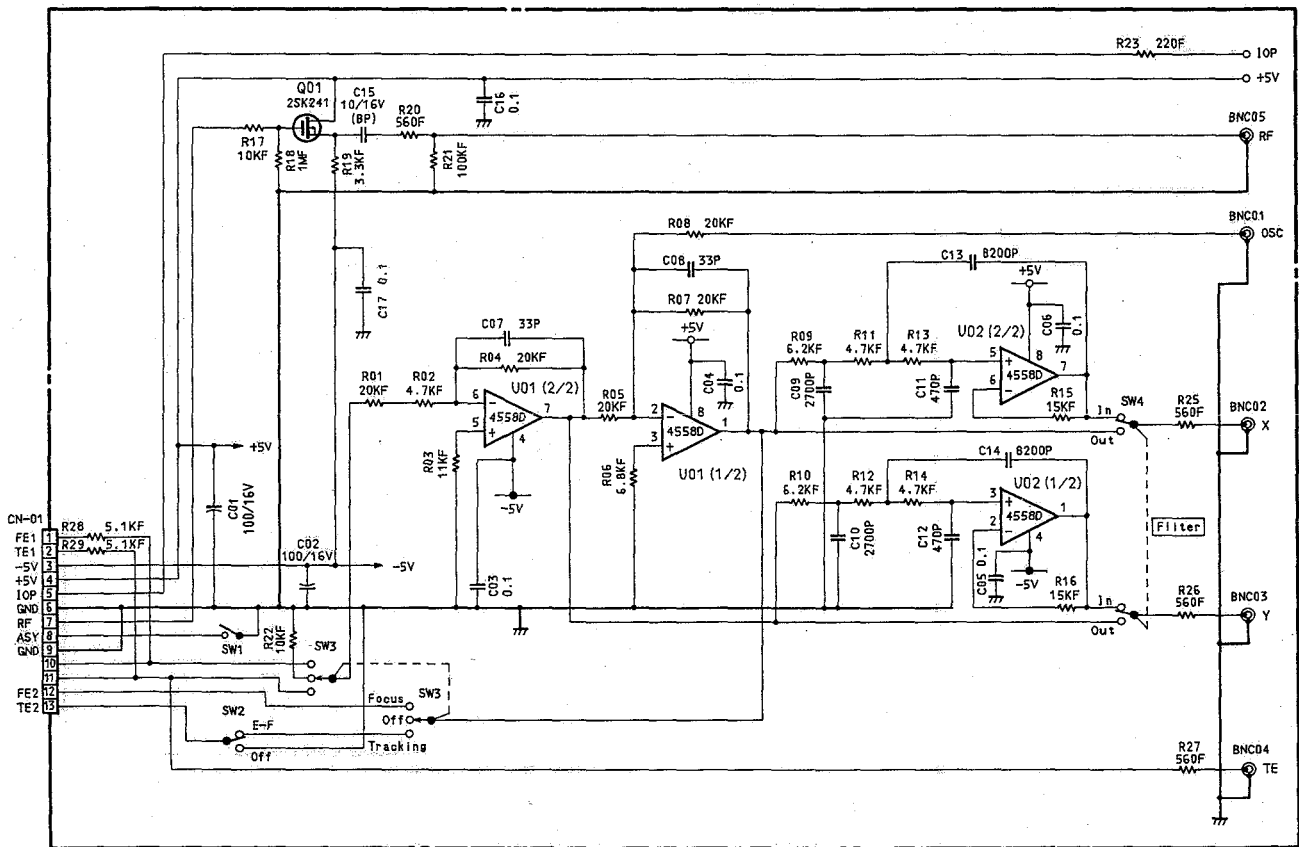


Fig. 4.3 Test Unit Circuit Diagram

5. PARTS LOCATION FOR ELECTRICAL ADJUSTMENT

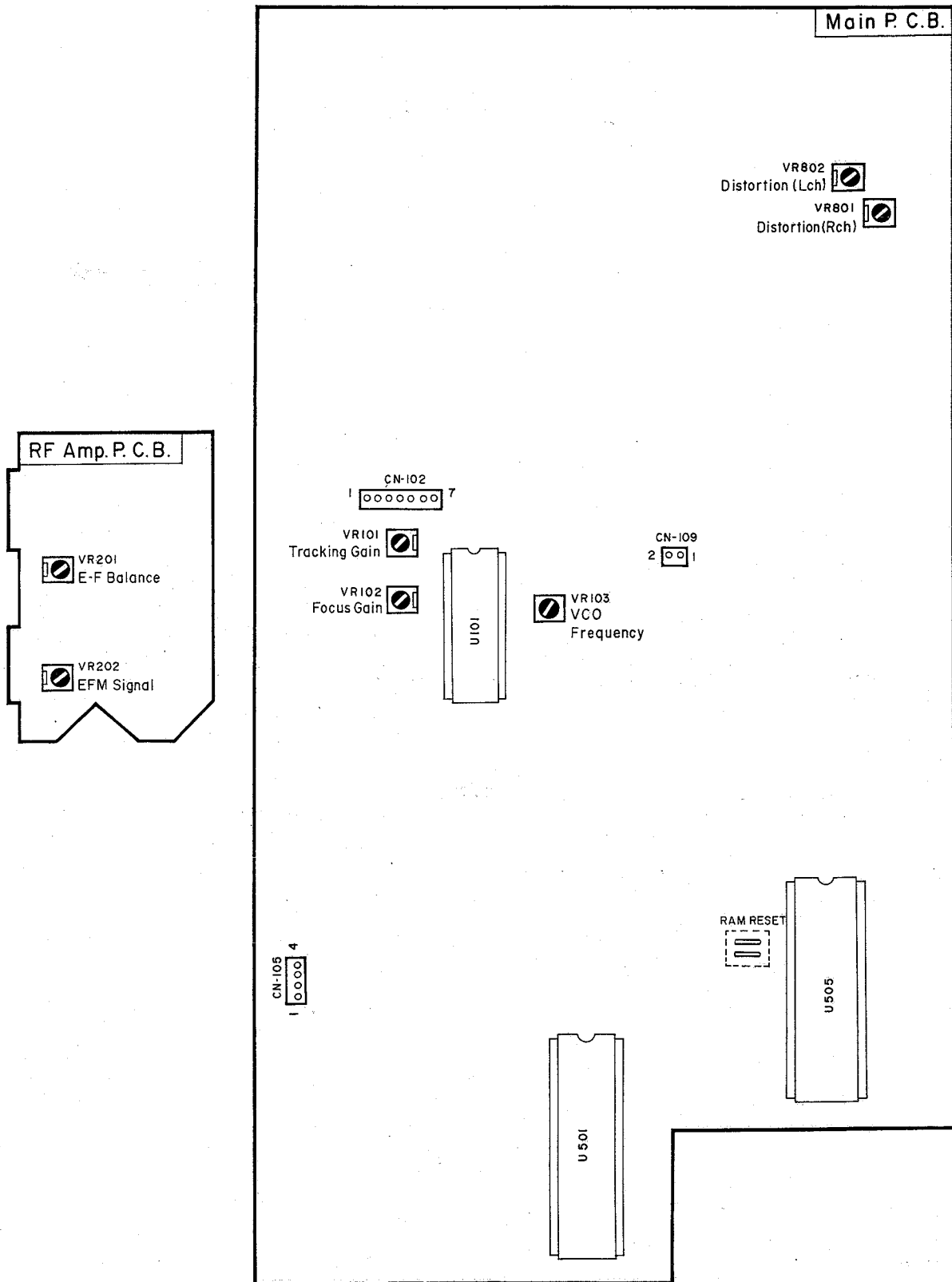
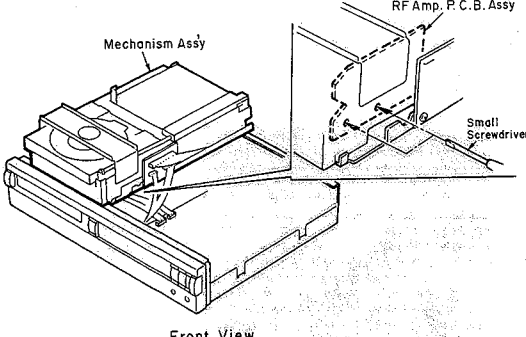
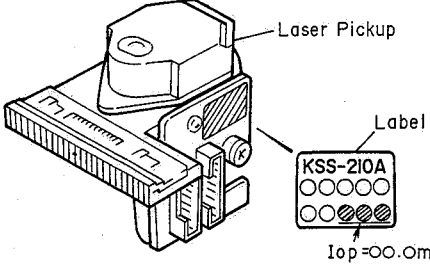
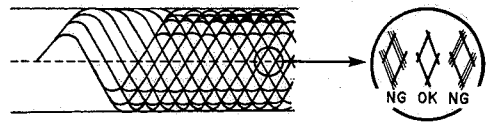
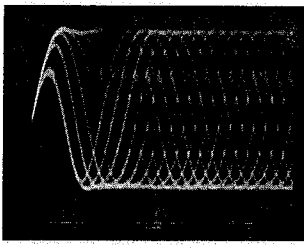
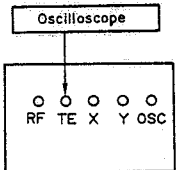
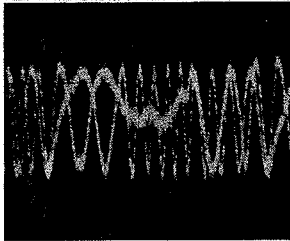
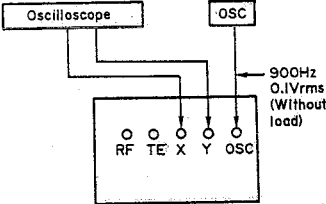
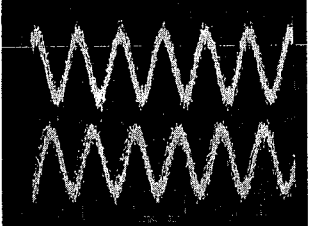
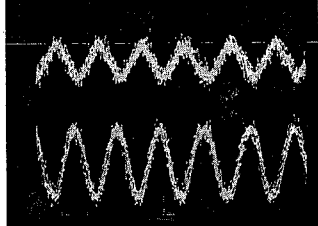
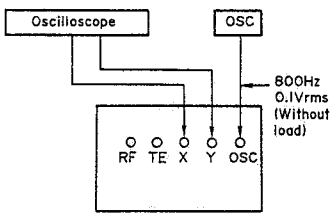
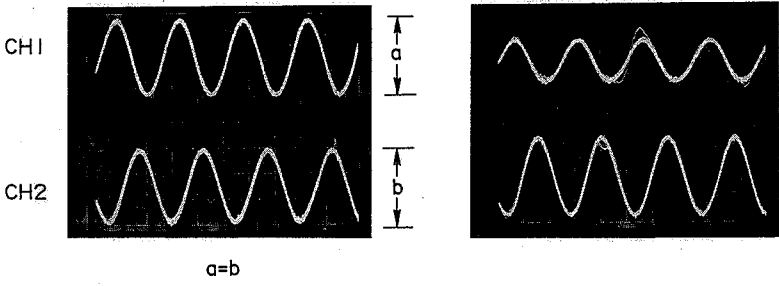


Fig. 5

6. ELECTRICAL ADJUSTMENTS

| STEP                                                                                 | ITEM                     | SIGNAL SOURCE         | OUTPUT CONNECTION                                                                         | ADJUSTMENT           | REMARKS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
|--------------------------------------------------------------------------------------|--------------------------|-----------------------|-------------------------------------------------------------------------------------------|----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1                                                                                    | Preliminary Step         |                       |                                                                                           |                      | <p>1. Connect the Test Unit to CN-102 and CN-105 on the Main P.C.B. Ass'y via the Test Unit Cable. (See Fig. 4.2.)</p> <p>2. For adjusting VRs on the RF Amp. P.C.B. Ass'y, remove the Mechanism Ass'y referring to item 2.6 and place it on the unit as shown left.</p> <p><b>Note:</b> In the following cases, preset the following semi-fixed volumes to their mechanical center positions before starting adjustment.</p> <ul style="list-style-type: none"> <li>VR101, VR102 --- Main P.C.B. Ass'y</li> <li>VR201, VR202 --- RF Amp. P.C.B. Ass'y</li> </ul> <ul style="list-style-type: none"> <li>o When Main P.C.B. Ass'y or RF Amp. P.C.B. Ass'y is replaced with new one.</li> <li>o When VR101, VR102, VR201, or VR202 is replaced with new one.</li> </ul> |
|     |                          |                       |                                                                                           |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| 2                                                                                    | Laser Current Check      | Philips Test Sample 5 | DC Voltmeter between Iop and +5V Terminals of Test Unit                                   |                      | <p>1. Turn the power ON and load the test disc.</p> <p>2. Play back the test disc and calculate the current flowing into R201 from the following formula.</p> $I = \frac{\text{Voltmeter Value}}{R201 (22 \text{ Ohms})} = \text{oo.o mA (Measured Value)}$ <p><b>Note:</b> The voltmeter value should be read to 3 digits after the decimal point.</p> <p>3. Press the Eject/Load button to open the Disc Tray and check that the difference between the measured value and the current value (Iop) indicated on the label on the Laser Pickup is within ±10%.</p> $I_{op} - (\text{Measured Value}) = I_{op} \pm 10\%$                                                                                                                                               |
|    |                          |                       |                                                                                           |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| 3                                                                                    | VCO Frequency Adjustment | None                  | Frequency Counter (10/1 probe) between Pins 2 (PLCK) and 1 (GND) of CN-109 on Main P.C.B. | Main P.C.B. VR103    | <p>1. Set SW1 of the Test Unit to VCO.</p> <p>2. Adjust VR103 to obtain 4.32 ±0.005 MHz on the frequency counter.</p> <p>3. Set SW1 to OFF position.</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| 4                                                                                    | EFM Signal Adjustment    | Philips Test Sample 5 | Oscilloscope to RF Connector of Test Unit                                                 | RF Amp. P.C.B. VR202 | <p>1. Play back the first track of the test disc.</p> <p>2. Adjust VR202 until waveform amplitude becomes maximum and the waveform becomes clear (not thick) as shown below:</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|   |                          |                       |                                                                                           |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|  |                          |                       |                                                                                           |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
| <p>Oscilloscope Setting:<br/>AC Mode, 0.2 V/div, 0.5 μs/div</p>                      |                          |                       |                                                                                           |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |

| STEP                                                                                                                                                                | ITEM                                                           | SIGNAL SOURCE         | OUTPUT CONNECTION                                                                                     | ADJUSTMENT           | REMARKS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|-----------------------|-------------------------------------------------------------------------------------------------------|----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5                                                                                                                                                                   | E-F Balance Adjustment (Supplementary Beam Balance Adjustment) | Philips Test Sample 5 | Oscilloscope to TE Connector of Test Unit                                                             | RF Amp. P.C.B. VR201 | <ol style="list-style-type: none"> <li>1. Play back the first track of the test disc.</li> <li>2. Set SW2 of the Test Unit to E-F position.</li> <li>3. Adjust VR201 so that the center level of the waveform is within the range of <math>0\text{ V} \pm 0.1\text{ V DC}</math> as shown below:</li> </ol>                                                                                                                                                                                                                                                  |
| <p>SW1: OFF SW3: OFF<br/>SW2: E-F Filter: OUT</p>  <p>Connecting Diagram</p>       |                                                                |                       |                                                                                                       |                      |  <p>Center Level</p> <p>Oscilloscope Setting:<br/>DC Mode, 1 V/div, 1 ms/div</p>                                                                                                                                                                                                                                                                                                                                                                                           |
| 6                                                                                                                                                                   | Tracking Gain Adjustment                                       | Philips Test Sample 5 | Oscillator to OSC Connector of Test Unit<br><br>Oscilloscope to Test Unit<br>o CH1 to X<br>o CH2 to Y | Main P.C.B. VR101    | <ol style="list-style-type: none"> <li>1. Set the output of oscillator to 900 Hz, 0.1Vrms without connecting any load.</li> <li>2. Connect the oscillator output to OSC connector of the Test Unit.</li> <li>3. Set the Filter switch of the Test Unit to IN position.</li> <li>4. Play back the first track of the test disc.</li> <li>5. Set SW3 of the Test Unit to TRACKING position.</li> <li>6. Adjust VR101 so that the amplitude of both waveforms on the oscilloscope are equal. (<math>a=b</math>)</li> <li>7. Set SW3 to OFF position.</li> </ol> |
| <p>SW1: OFF SW3: TRACKING<br/>SW2: OFF Filter: IN</p>  <p>Connecting Diagram</p> |                                                                |                       |                                                                                                       |                      | <p>Good waveforms</p>  <p>CH1</p> <p>CH2</p> <p><math>a=b</math></p> <p>NG waveforms</p>                                                                                                                                                                                                                                                                                             |
| <p>Oscilloscope Setting:<br/>CH1, CH2: 0.2 V/div, DC Mode<br/>Time: 0.5 ms/div<br/>Mode: Auto, ALT<br/>Trigger: CH1</p>                                             |                                                                |                       |                                                                                                       |                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |

| STEP                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | ITEM                  | SIGNAL SOURCE          | OUTPUT CONNECTION                                                                                     | ADJUSTMENT                    | REMARKS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|------------------------|-------------------------------------------------------------------------------------------------------|-------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 7                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Focus Gain Adjustment | Philips Test Sample 5  | Oscillator to OSC connector of Test Unit<br><br>Oscilloscope to Test Unit<br>o CH1 to X<br>o CH2 to Y | Main P.C.B. VR102             | <ol style="list-style-type: none"> <li>1. Set the output of oscillator to 800Hz, 0.1Vrms without connecting any load.</li> <li>2. Connect the oscillator output to OSC connector of the Test Unit.</li> <li>3. Set the Filter switch of the Test Unit to IN position.</li> <li>4. Play back the first track of the test disc.</li> <li>5. Set SW3 of the Test Unit to FOCUS position.</li> <li>6. Adjust VR102 so that the amplitude of both waveforms on the oscilloscope are equal. (a=b)</li> <li>7. Set SW3 to OFF position.</li> <li>8. Set the Filter switch to OUT position.</li> <li>9. After adjustment, perform "EFM Signal Adjustment" in Step 4.</li> </ol> |
| <p>SW1: OFF    SW3: FOCUS<br/>SW2: OFF    Filter: IN</p> <p style="text-align: center;">Good waveforms <span style="float: right;">NG waveforms</span></p> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  <p>Connecting Diagram</p> </div> <div style="text-align: center;">  <p>a=b</p> </div> </div> <p style="text-align: center;">Oscilloscope Setting:<br/> CH1, CH2: 0.2 V/div, DC Mode<br/> Time: 0.5 ms/div<br/> Mode: Auto, ALT<br/> Trigger: CH1</p> |                       |                        |                                                                                                       |                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Distortion Adjustment | Sony YEDS-7 (Type 3)   | Distortion Meter to Output Jack                                                                       | Main P.C.B. VR802(L) VR801(R) | <ol style="list-style-type: none"> <li>1. Play back the 20th program (1kHz, -60dB) of the test disc.</li> <li>2. Adjust VR802 (Lch) and VR801 (Rch) to obtain minimum distortion.</li> </ol>                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| 9                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Operation Check       | Philips Test Sample 5A |                                                                                                       |                               | Play back the following test programs on the test disc (Philips Test Sample 5A) and make sure that there is no noise and track-jumping. <ul style="list-style-type: none"> <li>o Interruption 500 <math>\mu</math>m<br/>6th program</li> <li>o Black Dot 500 <math>\mu</math>m<br/>13th program</li> <li>o Simulated fingerprint<br/>19th program</li> </ul>                                                                                                                                                                                                                                                                                                            |

## 7. MECHANISM ASS'Y AND PARTS LIST

### 7.1. Synthesis

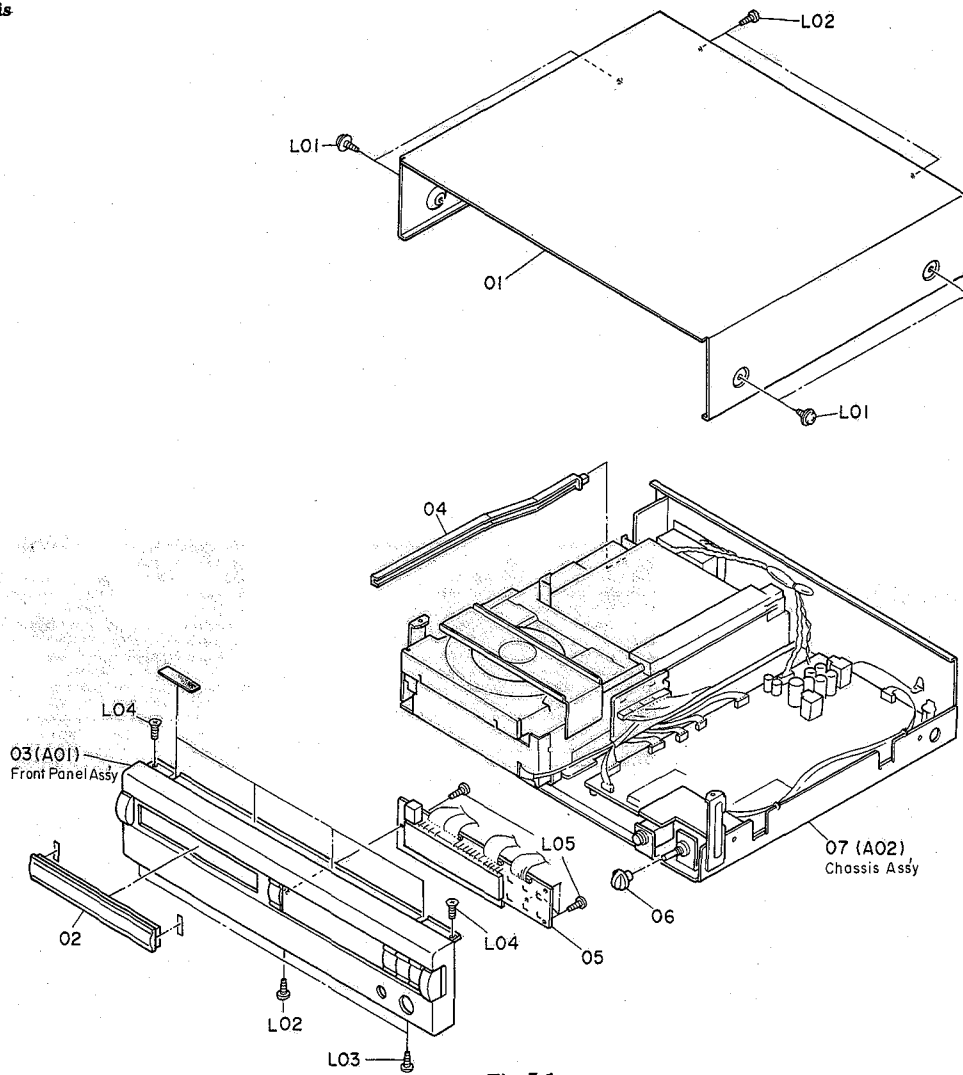


Fig. 7.1

### 7.2. Front Panel Ass'y (A01)

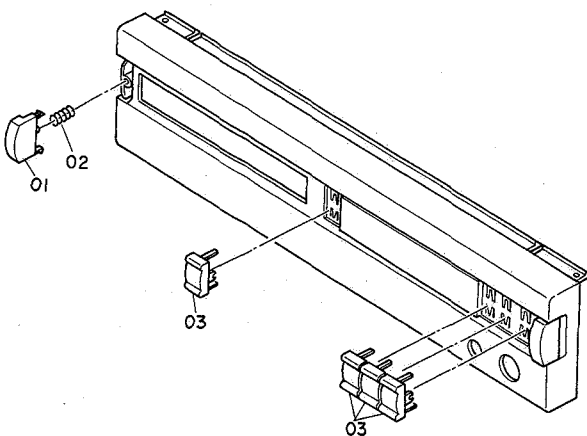


Fig. 7.2

★: Unstock parts.

| Schematic Ref. No.                  | Part No.   | Description                                   | Q'ty |
|-------------------------------------|------------|-----------------------------------------------|------|
| <b>7.1. Synthesis</b>               |            |                                               |      |
|                                     | —          | Synthesis                                     |      |
| 01                                  | 0H05801A   | Top Cover                                     | 1    |
| 02                                  | HA05905A   | Disc Tray Cover Ass'y                         | 1    |
| 03                                  | ★ HA05903A | Front Panel Ass'y                             | 1    |
| 04                                  | 0J06230B   | Power Switch Joint                            | 1    |
| 05                                  | ★ BA07916A | Control Switch & Display P.C.B. Ass'y         | 1    |
| 06                                  | 0H05711A   | Headphone Volume Knob                         | 1    |
| 07                                  | —          | Chassis Ass'y                                 | 1    |
| L01                                 | 0E03592A   | BT4x6 ⊕ Binding Washer-Faced (Black Chromate) |      |
| L02                                 | 0E03366A   | BT3x8 ⊕ Binding Projected (Black Chromate)    |      |
| L03                                 | 0E00875A   | ST3x8 ⊕ Binding (Black Chromate)              |      |
| L04                                 | 0E03025A   | BT3x6 ⊕ Countersunk (Black Chromate)          |      |
| L05                                 | 0E00921A   | BT3x8 ⊕ Binding (Black Chromate)              |      |
| <b>7.2. Front Panel Ass'y (A01)</b> |            |                                               |      |
| A01                                 | ★ HA05903A | Front Panel Ass'y                             | 1    |
| 01                                  | 0H05723A   | Power Switch Button                           | 1    |
| 02                                  | 0C09392A   | Power Switch Spring                           | 1    |
| 03                                  | 0H05716A   | Control Knob A                                | 4    |

7.3. Chassis Ass'y (A02)

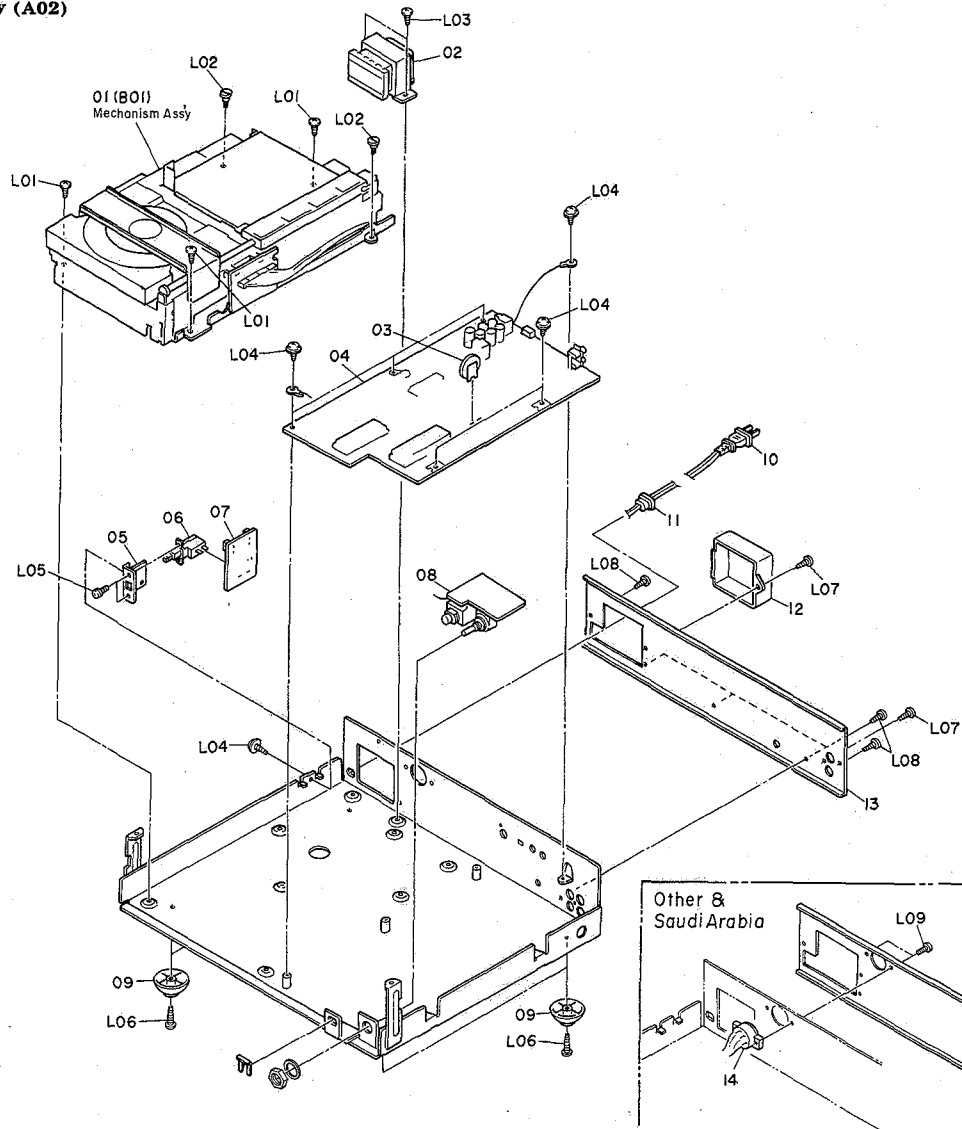


Fig. 7.3

\*: Unstock parts.

| Schematic Ref. No.              | Part No.   | Description                                    | Qty | Schematic Ref. No. | Part No. | Description                                | Qty |
|---------------------------------|------------|------------------------------------------------|-----|--------------------|----------|--------------------------------------------|-----|
| <b>7.3. Chassis Ass'y (A02)</b> |            |                                                |     |                    |          |                                            |     |
| A02                             | —          | Chassis Ass'y                                  | 1   | 11                 | 0B05241A | Power Cord (AUS)                           | 1   |
| 01                              | * CA09004A | Mechanism Ass'y                                | 1   |                    | 0B08219B | Power Cord (SAU, OTR, JPN)                 | 1   |
| 02                              | 0B50170B   | Power Transformer 120V (USA, CAN)              | 1   | 12                 | 0B90283A | Cord Bushing (USA, CAN, EP, UK, AUS)       | 1   |
|                                 | 0B50173B   | Power Transformer 230V/240V (EP, UK, AUS)      | 1   | 13                 | 0H05810B | Cord Bushing (SAU, OTR, JPN)               | 1   |
|                                 | 0B50172B   | Power Transformer 110V-240V (SAU, OTR)         | 1   |                    | 0H05802C | Transformer Cover                          | 1   |
|                                 | 0B50171B   | Power Transformer 100V (JPN)                   | 1   | 14                 | 0H05803C | Rear Plate (USA, CAN, EP, UK, AUS, JPN)    | 1   |
| 03                              | 0B92048A   | Lithium Battery [B501]                         | 1   | L01                | 0B81771A | Rear Plate (SAU, OTR)                      | 1   |
| 04                              | * BA07915A | Main P.C.B. Ass'y                              | 1   | L02                | 0E00857A | Voltage Selector (SAU, OTR)                | 1   |
| 05                              | * OJ06231A | Power Switch Holder                            | 1   | L03                | 0E03635A | BT3x6 @ Binding                            | 1   |
| 06                              | 0B71013A   | Power Switch                                   | 1   | L04                | 0E03434A | BT3x6 @ Binding                            | 1   |
| 07                              | * BA07918A | Power Switch P.C.B. Ass'y (USA, CAN, SAU, OTR) | 1   | L05                | 0E03157A | BT4x6 @ Binding                            | 1   |
|                                 | * BA08017A | Power Switch P.C.B. Ass'y (EP, UK, AUS)        | 1   | L06                | 0E00612A | BT3x8 @ Binding with Washer                | 1   |
|                                 | * BA07919A | Power Switch P.C.B. Ass'y (JPN)                | 1   | L07                | 0E00948A | M3x6 @ Pan (2A)                            | 1   |
| 08                              | * BA07917A | Headphone Amp. P.C.B. Ass'y                    | 1   | L08                | 0E00921A | BT3x10 @ Binding (Black Chromate)          | 1   |
| 09                              | HA05833A   | Leg Ass'y                                      | 4   | L09                | 0E00860A | BT3x8 @ Binding (Black Chromate)           | 1   |
| 10                              | 0B08504A   | Power Cord (USA, CAN)                          | 1   |                    | 0E00860A | BT3x6 @ Binding (Black Chromate)           | 1   |
|                                 | 0B08093U   | Power Cord (EP)                                | 1   |                    | 0E00985A | M3x6 @ Binding (Black Chromate) (SAU, OTR) | 1   |
|                                 | 0B08348A   | Power Cord (UK)                                | 1   |                    |          |                                            |     |



7.4. Mechanism Ass'y (B01)

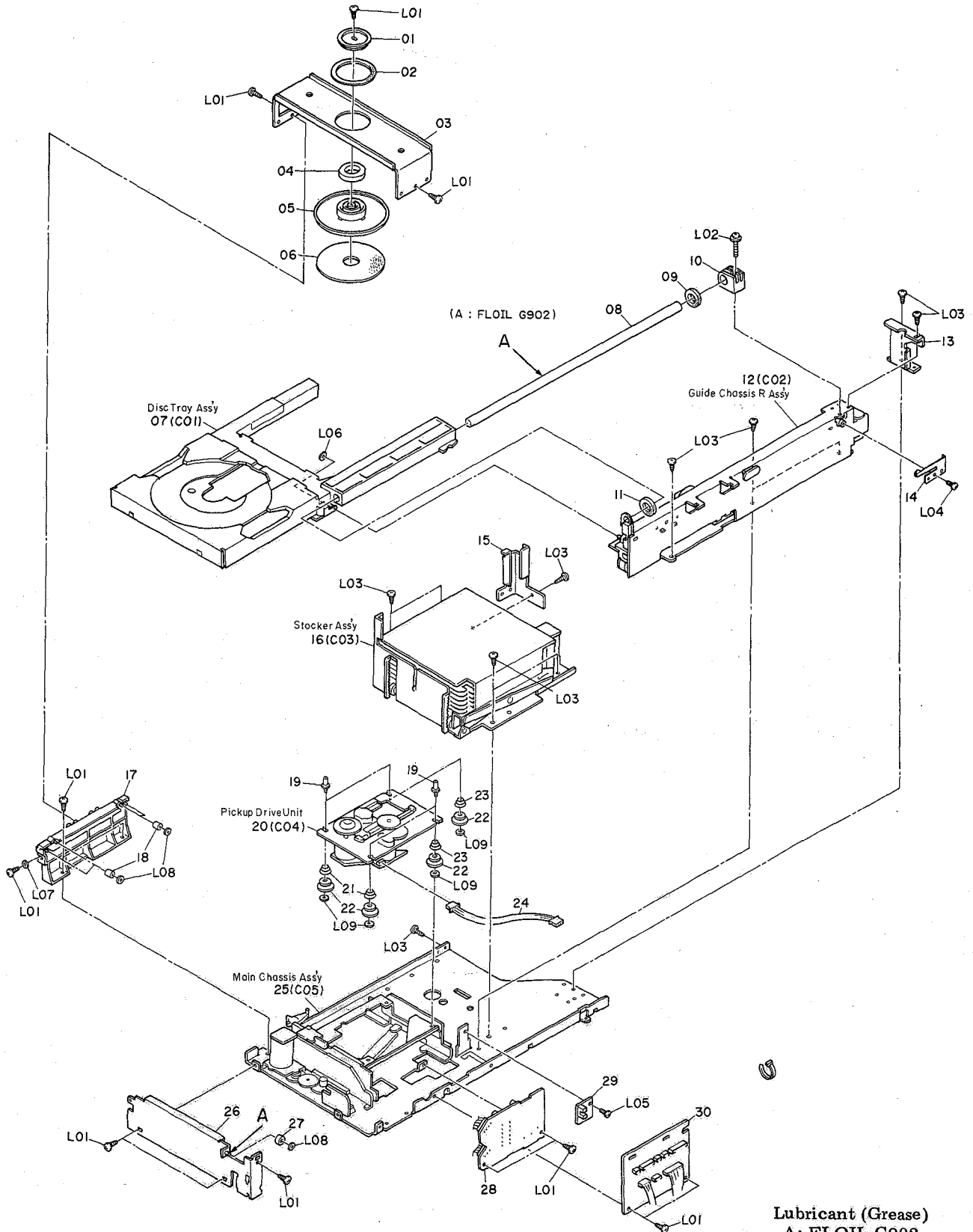


Fig. 7.4

\*: Unstock parts.

| Schematic Ref. No.                | Part No.   | Description                             | Q'ty |
|-----------------------------------|------------|-----------------------------------------|------|
| <b>7.4. Mechanism Ass'y (B01)</b> |            |                                         |      |
| B01                               | ★ CA09004A | Mechanism Ass'y                         | 1    |
| 01                                | CA09059B   | Yoke Ass'y                              | 1    |
| 02                                | OC09487A   | Stabilizer Yoke Felt                    | 1    |
| 03                                | OC09482B   | Stabilizer Holder                       | 1    |
| 04                                | OC09527A   | Stabilizer Magnet                       | 1    |
| 05                                | OC09485D   | Stabilizer Base                         | 1    |
| 06                                | OC09490F   | Stabilizer Base Felt                    | 1    |
| 07                                | —          | Disc Tray Ass'y                         | 1    |
| 08                                | OC09445A   | Tray Guide Shaft                        | 1    |
| 09                                | OC09475A   | Stopping Washer (Rear)                  | 1    |
| 10                                | OC09447A   | Tray Shaft Holder                       | 1    |
| 11                                | OC09562A   | Stopping Washer (Front)                 | 1    |
| 12                                | —          | Guide Chassis R Ass'y                   | 1    |
| 13                                | OC09415A   | Support Plate                           | 1    |
| 14                                | CA09045A   | Tray Lock Plate Ass'y                   | 1    |
| 15                                | OC09563B   | Stocker Guide 2                         | 1    |
| 16                                | —          | Stocker Ass'y                           | 1    |
| 17                                | CA09040A   | Guide Chassis L Sub Ass'y               | 1    |
| 18                                | OC09466B   | Tray Roller B                           | 4    |
| 19                                | OC09489B   | Damper Stud                             | 4    |
| 20                                | —          | Pickup Drive Unit                       | 1    |
| 21                                | OC09484A   | Damper Spring 0.55                      | 2    |
| 22                                | OC09488A   | Damper                                  | 4    |
| 23                                | OC09483A   | Damper Spring 0.45                      | 2    |
| 24                                | OB84262A   | 4P Connector Ass'y                      | 1    |
| 25                                | —          | Main Chassis Ass'y                      | 1    |
| 26                                | CA09055A   | Blind Plate Sub Ass'y                   | 1    |
| 27                                | OC09571A   | Tray Roller C                           | 1    |
| 28                                | ★ BA07898A | RF Amp. P.C.B. Ass'y                    | 1    |
| 29                                | ★ BA07901A | Center Detector P.C.B. Ass'y            | 1    |
| 30                                | ★ BA07899A | Relay A P.C.B. Ass'y                    | 1    |
| L01                               | OE03610A   | BT2.6x6 @ Binding<br>(Black Chromate)   | 1    |
| L02                               | OE03618A   | BT2.6x18 @ Pan (3A)<br>(Black Chromate) | 1    |
| L03                               | OE00869A   | BT2.6x4 @ Binding                       | 1    |
| L04                               | OE03638A   | PT2x6 @ Binding                         | 1    |
| L05                               | OE00945A   | M2.6x4 @ Binding<br>(Black Chromate)    | 1    |
| L06                               | OE03609A   | Washer 2.1x4x0.25                       | 1    |
| L07                               | OE03636A   | Washer 2.6mm (Black Chromate)           | 1    |
| L08                               | OE03608A   | Washer 1.2x3x0.25                       | 1    |
| L09                               | OE03619A   | Washer 7.3x6.5x0.3                      | 1    |
| <b>7.5. Disc Tray Ass'y (C01)</b> |            |                                         |      |
| C01                               | —          | Disc Tray Ass'y                         | 1    |
| 01                                | CA09061A   | Tray Holder Ass'y                       | 1    |
| 02                                | OC09443E   | Tray Guide R                            | 1    |
| 03                                | CA09034A   | Tray Sub Ass'y                          | 1    |
| 04                                | OC09422G   | Carriage S                              | 1    |
| 05                                | OC09446A   | Carriage Guide                          | 1    |
| 06                                | CA09036A   | Carriage Plate Sub Ass'y                | 1    |
| 07                                | OC09466B   | Tray Roller B                           | 1    |
| 08                                | OC09439D   | Tray Chassis                            | 1    |
| 09                                | OC09442C   | Tray Guide L                            | 1    |
| L01                               | OE03657A   | PT2.6x10 @ Binding<br>(Black Chromate)  | 1    |
| L02                               | OE03656A   | PT2.6x8 @ Binding<br>(Black Chromate)   | 1    |
| L03                               | OE03608A   | Washer 1.2x3x0.25                       | 1    |

7.5. Disc Tray Ass'y (C01)

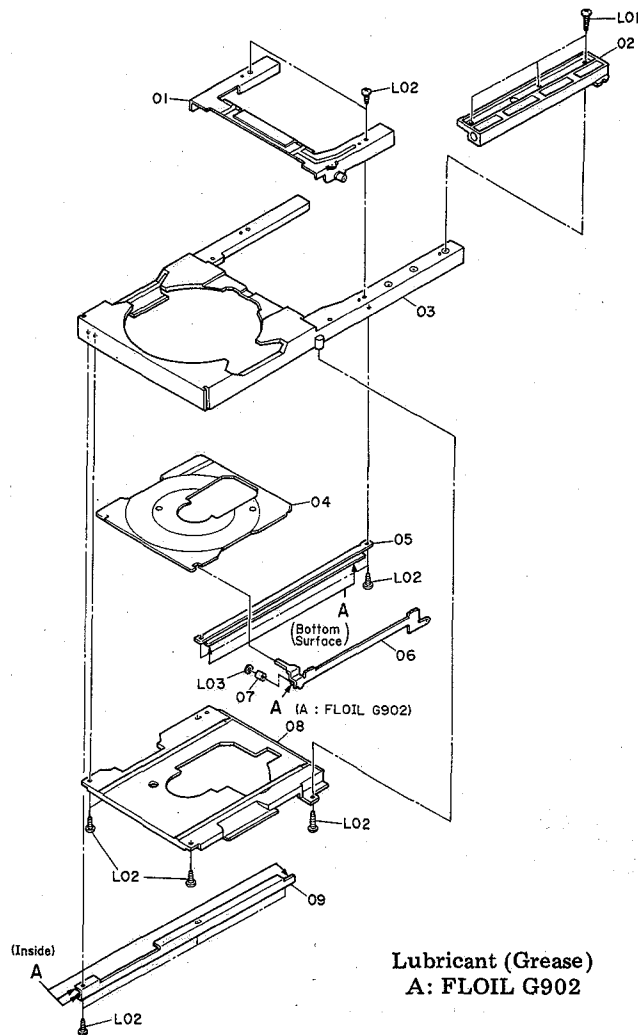


Fig. 7.5

7.6. Guide Chassis R Ass'y (C02)

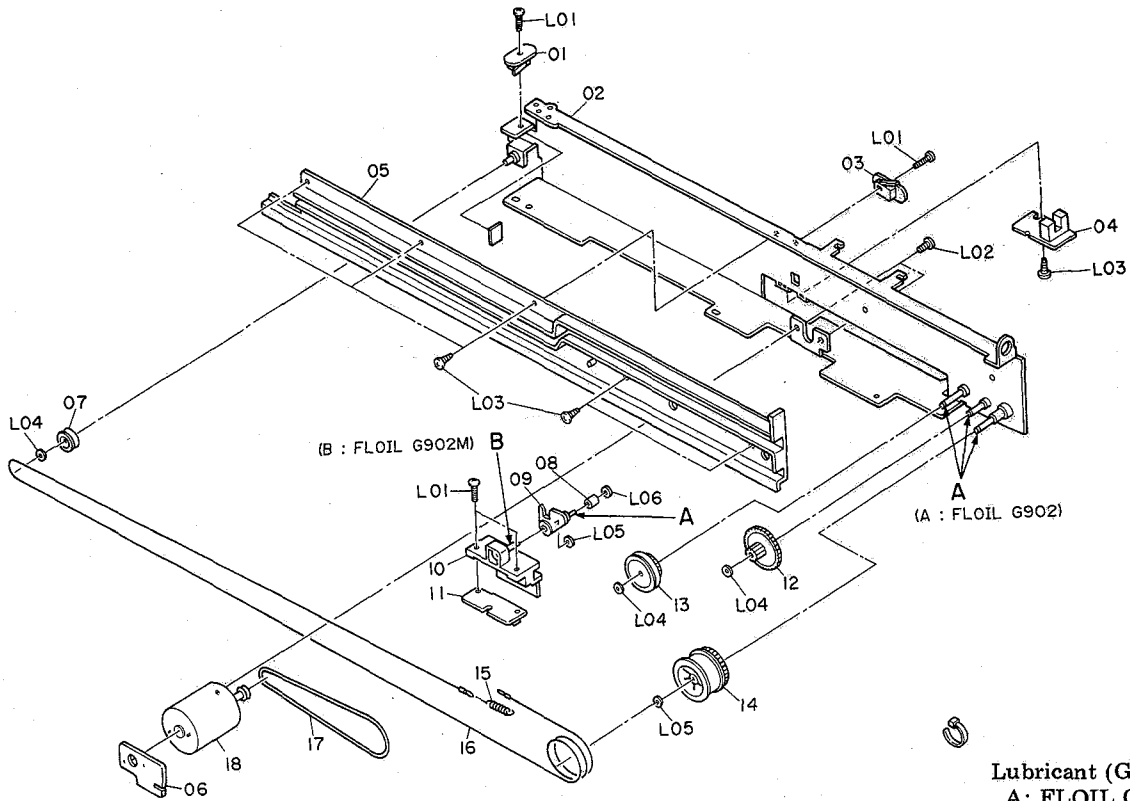


Fig. 7.6

\*: Unstock parts.

| Schematic Ref. No.                      | Part No.   | Description                       | Qty |
|-----------------------------------------|------------|-----------------------------------|-----|
| <b>7.6. Guide Chassis R Ass'y (C02)</b> |            |                                   |     |
| C02                                     | —          | Guide Chassis R Ass'y             | 1   |
| 01                                      | * BA07907A | Store Switch P.C.B. Ass'y         | 1   |
| 02                                      | CA09027B   | Guide Chassis R Sub Ass'y         | 1   |
| 03                                      | * BA07905A | Eject Switch P.C.B. Ass'y         | 1   |
| 04                                      | * BA08006A | Center Area Detector P.C.B. Ass'y | 1   |
| 05                                      | OC09454B   | Shuttle Guide                     | 1   |
| 06                                      | * BA07909A | Loading Motor P.C.B. Ass'y        | 1   |
| 07                                      | OC09465A   | Wire Pulley B                     | 1   |
| 08                                      | OC09478A   | Tray Roller                       | 1   |
| 09                                      | CA09030A   | Shuttle Arm Ass'y                 | 1   |
| 10                                      | CA08996B   | Shuttle Sub Ass'y                 | 1   |
| 11                                      | OC09469B   | Center Detection Plate            | 1   |
| 12                                      | OC09470A   | Tray Idler Gear                   | 1   |
| 13                                      | OC09461A   | Tray Pulley Gear                  | 1   |
| 14                                      | OC09463A   | Wire Pulley A                     | 1   |
| 15                                      | OC09468B   | Wire Spring                       | 1   |
| 16                                      | OC09467A   | Tray Wire                         | 1   |
| 17                                      | OC09460A   | Tray Belt                         | 1   |
| 18                                      | CA09032A   | Loading Motor Ass'y               | 1   |
| L01                                     | OE03614A   | M2x7 ⊕ Binding                    |     |
| L02                                     | OE03419A   | M3x3 ⊕ Binding                    |     |
| L03                                     | OE03610A   | BT2.6x6 ⊕ Binding                 |     |
| L04                                     | OE03181A   | Washer 1.6x3.5x25                 |     |
| L05                                     | OE03609A   | Washer 2.1x4x0.25                 |     |
| L06                                     | OE03608A   | Washer 1.2x3x0.25                 |     |

7.7. Stocker Ass'y (C03)

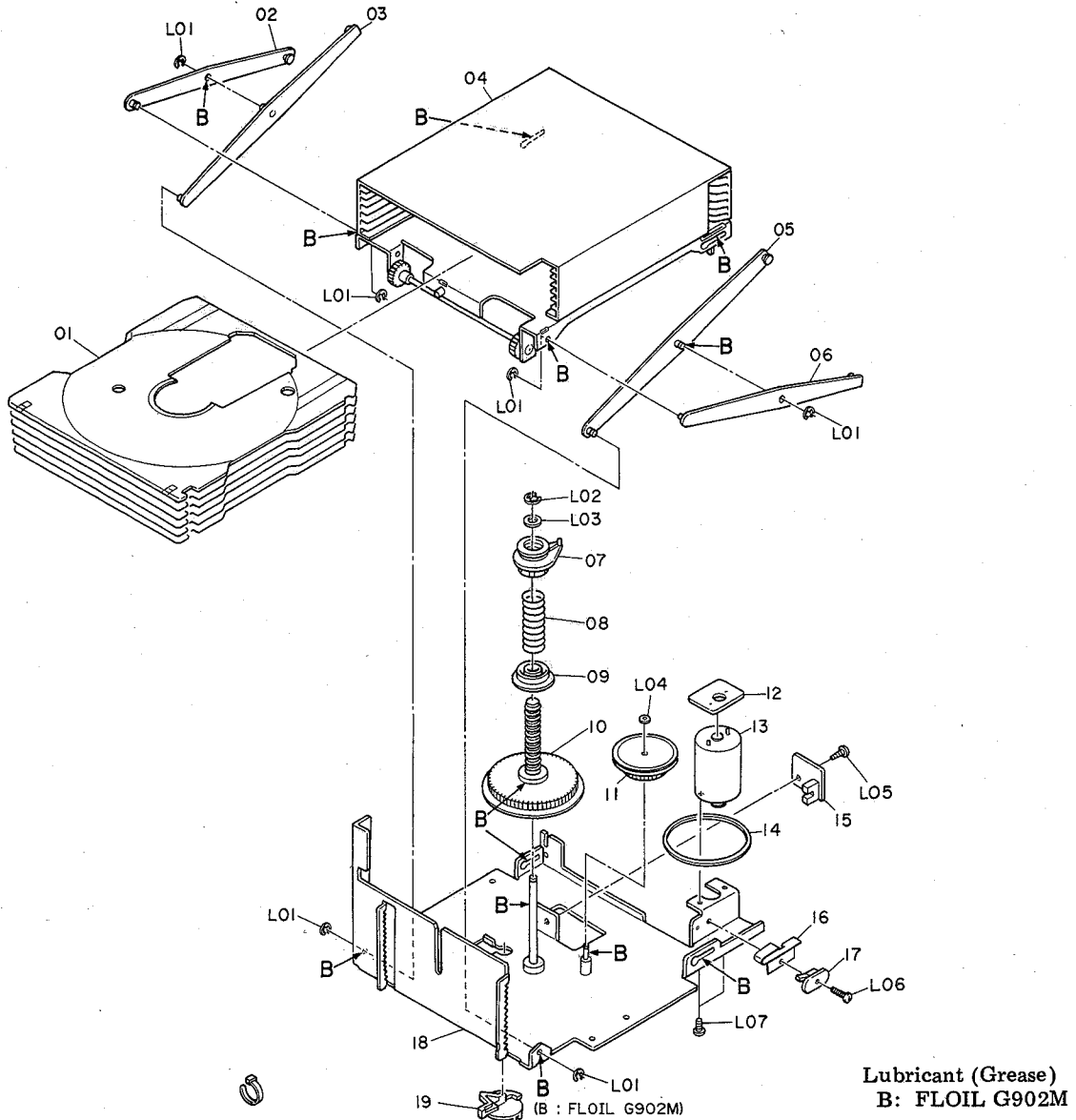


Fig. 7.7

\*: Unstock parts.

| Schematic Ref. No.              | Part No.   | Description                | Q'ty     | Schematic Ref. No. | Part No. | Description | Q'ty                              |   |
|---------------------------------|------------|----------------------------|----------|--------------------|----------|-------------|-----------------------------------|---|
| <b>7.7. Stocker Ass'y (C03)</b> |            |                            |          | 15                 | *        | BA07902A    | Disc Count P.C.B. Ass'y           | 1 |
|                                 |            |                            |          | 16                 |          | 0C09564A    | Home Position Switch Spring       | 1 |
|                                 |            |                            |          | 17                 | *        | BA07904A    | Home Position Switch P.C.B. Ass'y | 1 |
| <b>C03</b>                      | —          | <b>Stocker Ass'y</b>       | <b>1</b> | 18                 |          | CA09025A    | Stocker Chassis Ass'y             | 1 |
| 01                              | 0C09481F   | Carriage                   | 6        | 19                 |          | 0C09432D    | Elevator Lock Pin                 | 1 |
| 02                              | CA08993B   | Link Out-L Ass'y           | 1        | L01                |          | 0E00698A    | E-Ring 2.5mm                      |   |
| 03                              | CA09023B   | Link In-L Ass'y            | 1        | L02                |          | 0E00181A    | E-Ring 3mm                        |   |
| 04                              | CA09020A   | Stocker Box Ass'y          | 1        | L03                |          | 0C09435B    | Washer 4x10.5x0.5                 |   |
| 05                              | CA09022B   | Link In-R Ass'y            | 1        | L04                |          | 0E03181A    | Washer 1.6x3.5x25                 |   |
| 06                              | CA08994B   | Link Out-R Ass'y           | 1        | L05                |          | 0E00866A    | BT2.6x4 @ Binding                 |   |
| 07                              | 0C09431B   | Elevator Nut               | 1        | L06                |          | 0E03614A    | M2x7 @ Binding                    |   |
| 08                              | 0C09501C   | Elevator Spring            | 1        | L07                |          | 0E03419A    | M3x3 @ Binding                    |   |
| 09                              | 0C09430B   | Elevator Washer            | 1        |                    |          |             |                                   |   |
| 10                              | CA09024A   | Elevator Screw Ass'y       | 1        |                    |          |             |                                   |   |
| 11                              | 0C09434A   | Elevator Pulley            | 1        |                    |          |             |                                   |   |
| 12                              | * BA07910A | Stocker Motor P.C.B. Ass'y | 1        |                    |          |             |                                   |   |
| 13                              | CA09018A   | Stocker Motor Ass'y        | 1        |                    |          |             |                                   |   |
| 14                              | 0C09499A   | Stocker Belt               | 1        |                    |          |             |                                   |   |

7.8. Pickup Drive Unit (C04)

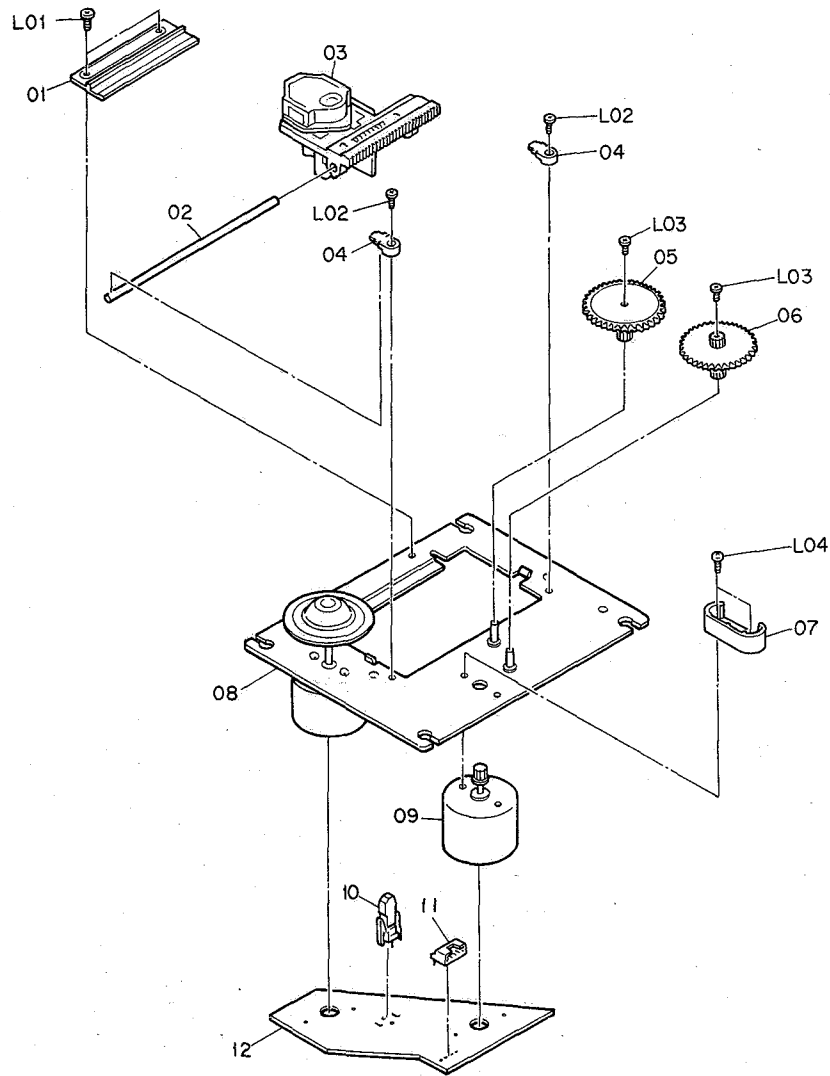
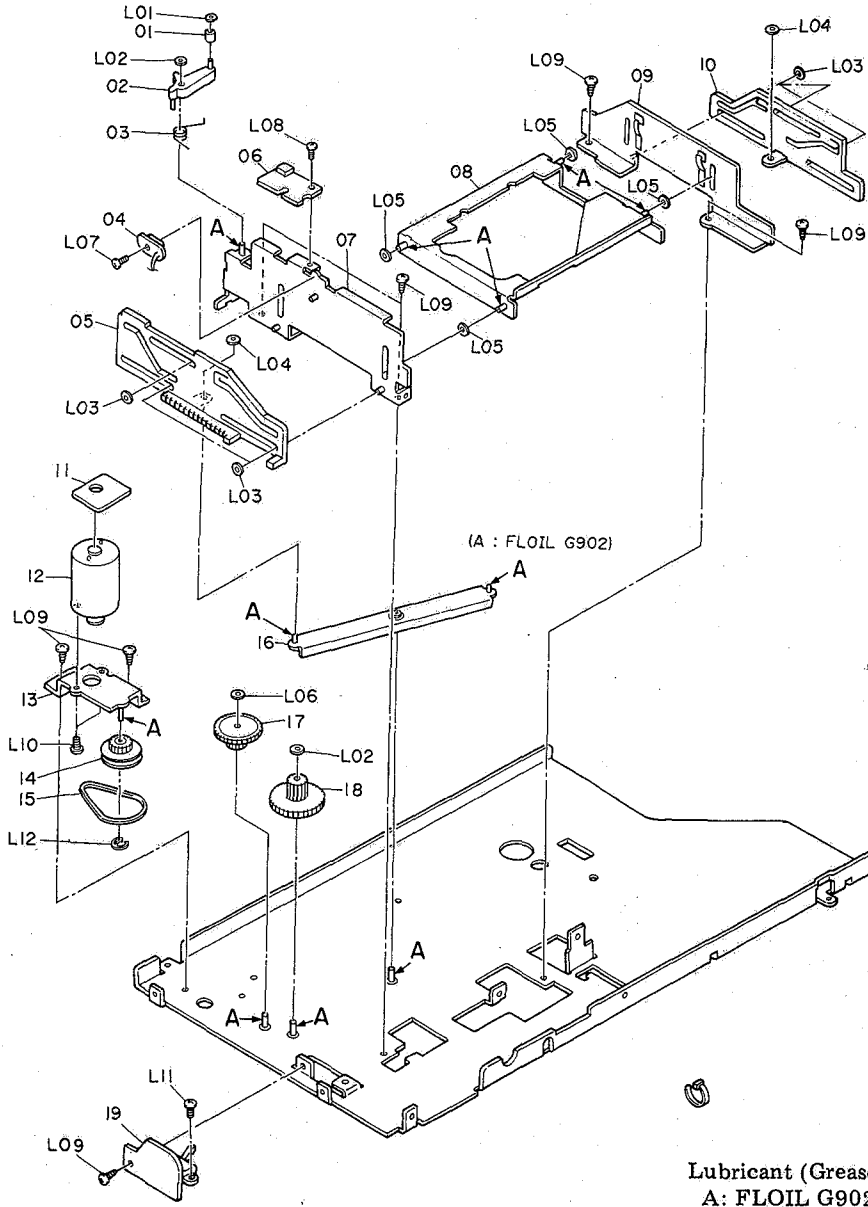


Fig. 7.8

| Schematic Ref. No.                  | Part No. | Description              | Qty      |
|-------------------------------------|----------|--------------------------|----------|
| <b>7.8. Pickup Drive Unit (C04)</b> |          |                          |          |
| <b>C04</b>                          | <b>—</b> | <b>Pickup Drive Unit</b> | <b>1</b> |
| 01                                  | 0C85253A | Slide Holder             | 1        |
| 02                                  | 0C85251A | Slide Shaft              | 1        |
| 03                                  | 0C85321A | Laser Pick-up KSS-210A   | 1        |
| 04                                  | 0C85258A | Shaft Clamp              | 2        |
| 05                                  | 0C85256A | Gear A                   | 1        |
| 06                                  | 0C85257A | Gear B                   | 1        |
| 07                                  | 0C85254A | Gear Cover               | 1        |
| 08                                  | 0C85324A | Disc Motor Ass'y         | 1        |
| 09                                  | 0C85322A | Feed Motor Ass'y         | 1        |
| 10                                  | 0C85326A | Leaf Switch              | 1        |
| 11                                  | 0C85262A | 4P Connector             | 1        |
| 12                                  | 0C85327A | Motor P.C.B.             | 1        |
| L01                                 | 0E03633A | ST2x6 @ Pan              |          |
| L02                                 | 0C85267A | Screw 2.6x8              |          |
| L03                                 | 0C85266A | Screw M1.7x3             |          |
| L04                                 | 0E00124A | M2x4 @ Pan               |          |

7.9. Main Chassis Ass'y (C05)



Lubricant (Grease)  
A: FLOIL G902

Fig. 7.9

★: Unstock parts.

| Schematic Ref. No.            | Part No.   | Description                     | Q'ty | Schematic Ref. No. | Part No.   | Description          | Q'ty |
|-------------------------------|------------|---------------------------------|------|--------------------|------------|----------------------|------|
| 7.9. Main Chassis Ass'y (C05) |            |                                 |      | 15                 | 0C09476A   | Clamp Motor Belt     | 1    |
| C05                           | —          | Main Chassis Ass'y              | 1    | 16                 | CA09007A   | Link Lever Ass'y     | 1    |
| 01                            | 0C09466B   | Tray Roller B                   | 1    | 17                 | 0C09407A   | Idler Gear           | 1    |
| 02                            | CA09011B   | Lock Arm Sub Ass'y              | 1    | 18                 | 0C09408A   | Slide Cam Gear       | 1    |
| 03                            | 0C09396B   | Torsion Spring                  | 1    | 19                 | ★ BA07900A | Relay B P.C.B. Ass'y | 1    |
| 04                            | ★ BA07906A | Pickup Down Switch P.C.B. Ass'y | 1    | L01                | 0E03608A   | Washer 1.2x3x0.25    | 1    |
| 05                            | 0C09398B   | Slide Cam A                     | 1    | L02                | 0E03609A   | Washer 2.1x4x0.25    | 1    |
| 06                            | ★ BA07911A | Disc Sensor P.C.B. Ass'y        | 1    | L03                | 0E03613A   | Washer 2.1x5x0.25    | 1    |
| 07                            | CA09009B   | Holder A Sub Ass'y              | 1    | L04                | 0E03616A   | Washer 2.6x5x0.25    | 1    |
| 08                            | CA09014C   | Base Ass'y                      | 1    | L05                | 0E03207A   | Washer 3.1x6x0.25    | 1    |
| 09                            | CA09013B   | Holder B Sub Ass'y              | 1    | L06                | 0E03181A   | Washer 1.6x3.5x0.25  | 1    |
| 10                            | 0C09399A   | Slide Cam B                     | 1    | L07                | 0E03614A   | M2x7 @ Binding       | 1    |
| 11                            | ★ BA07908A | Clamp Motor P.C.B. Ass'y        | 1    | L08                | 0E03529A   | M2x4 @ Binding       | 1    |
| 12                            | CA09018A   | Clamp Motor Ass'y               | 1    | L09                | 0E00869A   | BT2.6x4 @ Binding    | 1    |
| 13                            | CA09016A   | Bracket Ass'y                   | 1    | L10                | 0E03419A   | M3x3 @ Binding       | 1    |
| 14                            | 0C09406B   | Pulley Gear                     | 1    | L11                | 0E00866A   | M2.6x4 @ Binding     | 1    |
|                               |            |                                 |      | L12                | 0E00042A   | E-Ring 1.5mm         | 1    |

## 8. MOUNTING DIAGRAMS AND PARTS LIST

Notes: 1. Mounting diagram shows a dip side view of the printed circuit board.

2. Diode is 1SS53, 1S1555, or 1SS176 unless otherwise specified.

3. Following transistors are interchangeable with each other.

a. 2SA733, 2SA608SP, 2SA1048, 2SA1175

b. 2SC945, 2SC536SP, 2SC2458, 2SC2785

4. Abbreviation for part name:

TR — Transistor, SiD — Silicon Diode, ZD — Zener Diode, Varicap — Variable Capacitance Diode

RK — Carbon Resistor, RM — Metal Film Resistor, RF — Fail Safe Type Resistor, RC — Cement Resistor

CE — Electrolytic Capacitor, CML — Mylar Capacitor, CC — Ceramic Capacitor, CPP — PP Capacitor,

CMM — Metalized Mylar Capacitor, CSP — Polystyrene Capacitor, C — Mica Capacitor

CT — Tantalum Capacitor

8.1. Power Switch P.C.B. Ass'y

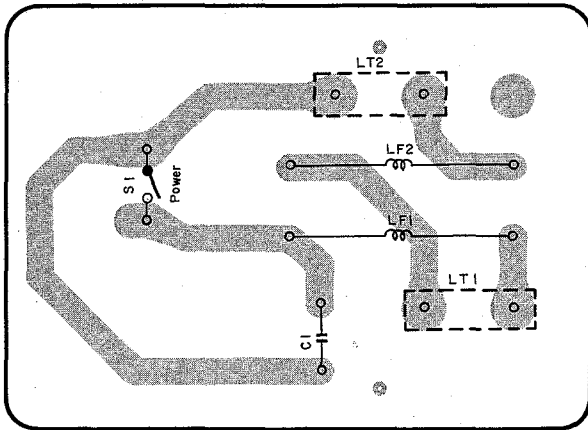


Fig. 8.1

8.2. Relay A P.C.B. Ass'y

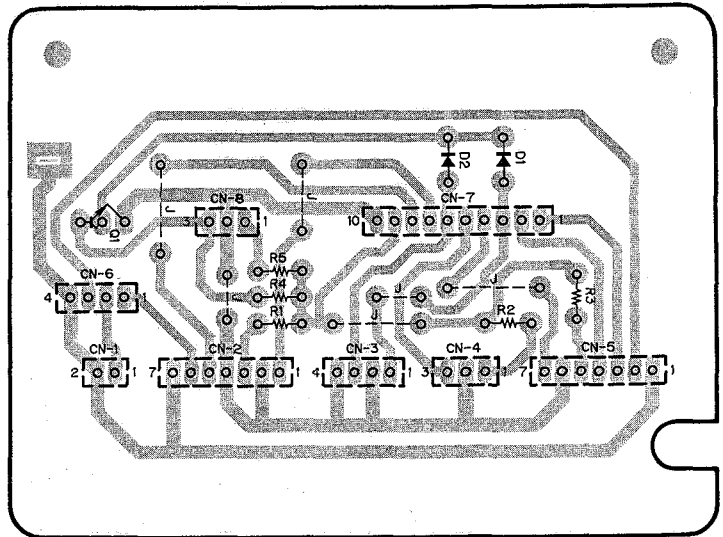


Fig. 8.2

8.3. Relay B P.C.B. Ass'y

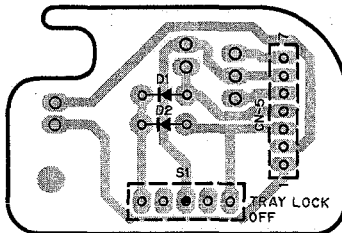


Fig. 8.3

8.4. Disc Sensor P.C.B. Ass'y

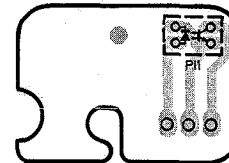


Fig. 8.4

\*: Unstock parts.

| Schematic Ref. No.             | Part No.   | Description                                     | Schematic Ref. No.        | Part No.   | Description          | Schematic Ref. No.        | Part No.   | Description              |
|--------------------------------|------------|-------------------------------------------------|---------------------------|------------|----------------------|---------------------------|------------|--------------------------|
| 8.1. Power Switch P.C.B. Ass'y |            |                                                 | 8.2. Relay A P.C.B. Ass'y |            |                      | 8.3. Relay B P.C.B. Ass'y |            |                          |
|                                | * BA07918A | Power Switch P.C.B. Ass'y (USA, CAN, OTR, SAU)  |                           | * BA07899A | Relay A P.C.B. Ass'y |                           | * BA07900A | Relay B P.C.B. Ass'y     |
|                                | * BA08017A | Power Switch P.C.B. Ass'y (EP, UK, AUS)         | Q1                        | OB60814C   | Relay A P.C.B.       | D1, 2                     | OB60815B   | Relay B P.C.B.           |
|                                | * BA07919A | Power Switch P.C.B. Ass'y (JPN)                 | D1, 2                     | OB10068A   | TR DTC114ES          | S1                        | OB06398A   | SiD 1SS176               |
| LF1, 2                         | OB60824B   | Power Switch P.C.B. Inductor 15μH               | R1, 2                     | OB09665A   | RK 330 1/6W J        | CN5                       | OB70171A   | Position Sensor Switch   |
| C1                             | OB51352A   | CC 4700P 400V (USA, CAN, EP, UK, AUS, OTR, SAU) | R3                        | OB09663A   | RK 270 1/6W J        |                           | OB84272A   | 7P Connector Ass'y       |
|                                | OB41825A   | CC 4700P 250V (JPN)                             | R4                        | OB09709A   | RK 22K 1/6W J        |                           |            |                          |
| LT1                            | OB41826A   | Wrapping Terminal 2P                            | R5                        | OB09665A   | RK 330 1/6W J        |                           |            |                          |
| LT2                            | OB84275A   | Wrapping Terminal 2P (USA, CAN, OTR, SAU, JPN)  | CN1                       | OB84278A   | 2P-T Post            |                           |            |                          |
|                                | OB84380A   | Wrapping Terminal 3P (EP, UK AUS)               | CN2                       | OB84293A   | 7P-T Post            |                           |            |                          |
|                                |            |                                                 | CN3                       | OB84284A   | 4P-T Post            |                           |            |                          |
|                                |            |                                                 | CN4                       | OB84279A   | 3P-T Post            |                           |            |                          |
|                                |            |                                                 | CN5                       | OB84291A   | 7P-T Post            |                           |            |                          |
|                                |            |                                                 | CN6                       | OB84266A   | 4P Connector Ass'y   | PI1                       | * BA07911A | Disc Sensor P.C.B. Ass'y |
|                                |            |                                                 | CN7                       | OB84267A   | 10P Connector Ass'y  |                           | OB60817A   | Disc Sensor P.C.B.       |
|                                |            |                                                 | CN8                       | OB84281A   | 3P-T Post            |                           | OB10363A   | Photo Reflector          |
|                                |            |                                                 |                           |            |                      |                           | OB84339A   | Ribbon Cable 3P (1)      |

8.5. Center Detector P.C.B. Ass'y

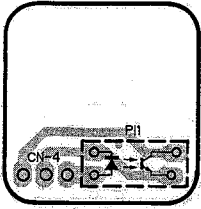


Fig. 8.5

8.6. Disc Count P.C.B. Ass'y

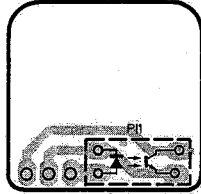


Fig. 8.6

8.7. Center Area Detector P.C.B. Ass'y

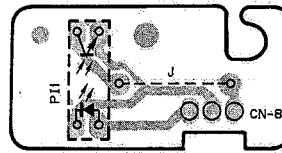


Fig. 8.7

8.8. Home Position Switch P.C.B. Ass'y

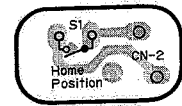


Fig. 8.8

8.9. Eject Switch P.C.B. Ass'y

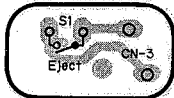


Fig. 8.9

8.10. Pickup Down Switch P.C.B. Ass'y

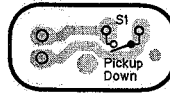


Fig. 8.10

8.11. Store Switch P.C.B. Ass'y

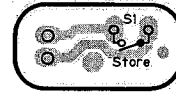


Fig. 8.11

8.12. Clamp Motor P.C.B. Ass'y

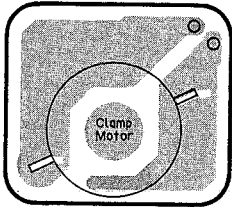


Fig. 8.12

8.13. Loading Motor P.C.B. Ass'y

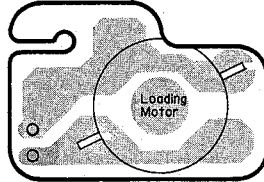


Fig. 8.13

8.14. Stocker Motor P.C.B. Ass'y

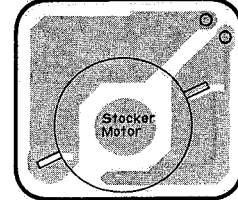


Fig. 8.14

\*: Unstock parts.

| Schematic Ref. No.                     | Part No.   | Description                       | Schematic Ref. No.                     | Part No.   | Description                             | Schematic Ref. No.               | Part No.    | Description                             |
|----------------------------------------|------------|-----------------------------------|----------------------------------------|------------|-----------------------------------------|----------------------------------|-------------|-----------------------------------------|
| 8.5. Center Detector P.C.B. Ass'y      |            |                                   | 8.8. Home Position Switch P.C.B. Ass'y |            |                                         | 8.11. Store Switch P.C.B. Ass'y  |             |                                         |
| PI1<br>CN4                             | * BA07901A | Center Detector P.C.B. Ass'y      | S1<br>CN2                              | * BA07904A | Home Position Switch P.C.B. Ass'y       | S1                               | * BA07907A  | Store Switch P.C.B. Ass'y               |
|                                        | OB60816B   | Center Detector P.C.B.            |                                        | OB60818A   | Home Position Switch P.C.B. Push Switch |                                  | OB60819A    | Store Switch P.C.B. Push Switch         |
|                                        | OB10364A   | Photo Reflector                   |                                        | OB70172A   | Push Switch                             | OB70173A                         | Push Switch |                                         |
|                                        | OB84273A   | 3P Connector Ass'y                |                                        | OB84271A   | 7P Connector Ass'y                      | 8.12. Clamp Motor P.C.B. Ass'y   |             |                                         |
| 8.6. Disc Count P.C.B. Ass'y           |            |                                   | 8.9. Eject Switch P.C.B. Ass'y         |            |                                         | *                                | BA07908A    | Clamp Motor P.C.B. Ass'y                |
| PI1                                    | * BA07902A | Disc Count P.C.B. Ass'y           | S1<br>CN3                              | * BA07905A | Eject Switch P.C.B. Ass'y               |                                  | OB60820A    | Clamp Motor P.C.B. Lead Wire 26 S1 RED  |
|                                        | OB60816B   | Disc Count P.C.B. Photo Reflector |                                        | OB60818A   | Eject Switch P.C.B. Push Switch         |                                  | OB80309A    | Lead Wire 26 S1 BRN                     |
|                                        | OB10364A   |                                   |                                        | OB84270A   | 4P Connector Ass'y                      | 8.13. Loading Motor P.C.B. Ass'y |             |                                         |
| 8.7. Center Area Detector P.C.B. Ass'y |            |                                   | 8.10. Pickup Down Switch P.C.B. Ass'y  |            |                                         | CN1                              | * BA07909A  | Loading Motor P.C.B. Ass'y              |
| PI1<br>CN8                             | * BA08006A | Center Area Detector P.C.B. Ass'y | S1                                     | * BA07906A | Pickup Down Switch P.C.B. Ass'y         |                                  | OB60845A    | Loading Motor P.C.B. 2P Connector Ass'y |
|                                        | OB60857A   | Center Area Detector P.C.B.       |                                        | OB60819A   | Pickup Down Switch P.C.B. Push Switch   |                                  | OB84269A    |                                         |
|                                        | OB10167A   | Photo Interrupter                 |                                        | OB70173A   | Push Switch                             | 8.14. Stocker Motor P.C.B. Ass'y |             |                                         |
|                                        | OB84355A   | 3P Connector Ass'y (1)            |                                        | OB80304A   | Lead Wire 26 YEL                        | *                                | BA07910A    | Stocker Motor P.C.B. Ass'y              |
|                                        |            | OB80305A                          | Lead Wire 26 ORN                       | OB60820A   | Stocker Motor P.C.B.                    |                                  |             |                                         |



8.15. RF Amp. P.C.B. Ass'y

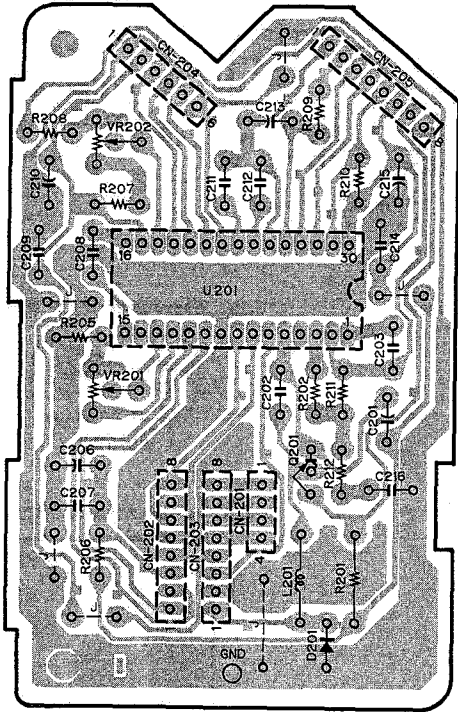


Fig. 8.15

8.16. Headphone P.C.B. Ass'y

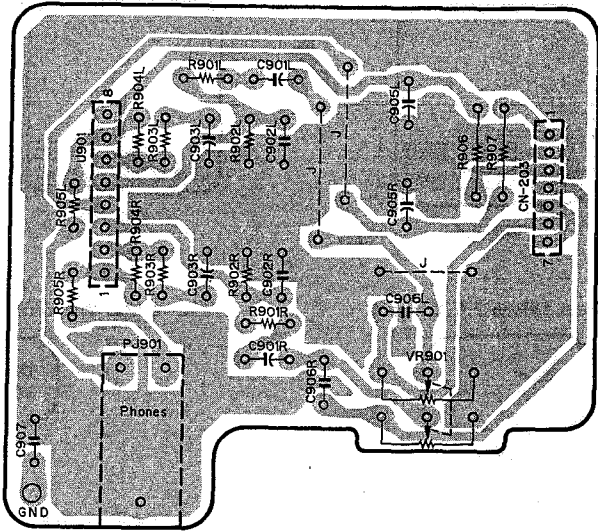


Fig. 8.16

\*: Unstock parts.

| Schematic Ref. No.         | Part No.   | Description                | Schematic Ref. No.                | Part No. | Description                 |
|----------------------------|------------|----------------------------|-----------------------------------|----------|-----------------------------|
| 8.15. RF Amp. P.C.B. Ass'y |            |                            | 8.16. Headphone Amp. P.C.B. Ass'y |          |                             |
|                            | * BA07898A | RF Amp. P.C.B. Ass'y       |                                   | BA07917A | Headphone Amp. P.C.B. Ass'y |
| U201                       | OB60813C   | RF Amp. P.C.B. IC CXA1081S | U901                              | OB11857A | Headphone Amp. IC NJM4556S  |
| Q201                       | OB11818A   | TR 2SA952                  | VR901                             | OB30124A | Volume 50Kx2                |
| D201                       | OB06398A   | SiD 1SS176                 | R901L,R                           | OB09677A | RK 1K 1/6W J                |
| L201                       | OB51114A   | Micro Coil 10μH            | R902L,R                           | OB09717A | RK 47K 1/6W J               |
| VR201                      | OB32194A   | Semi VR 20K                | R903L,R                           | OB09677A | RK 1K 1/6W J                |
| VR202                      | OB32193A   | Semi VR 10K                | R904L,R                           | OB09695A | RK 5.6K 1/6W J              |
| R201                       | OB05579A   | RK 22 1/4W J               | R905L,R                           | OB20528A | RK 75 1/6W J                |
| R202                       | OB09707A   | RK 18K 1/6W J              | R906,907                          | OB24270A | Fuse Resistor 27            |
| R205                       | OB09709A   | RK 22K 1/6W J              | C901L,R                           | OB40087A | CE 10μ 25V                  |
| R206                       | OB09677A   | RK 1K 1/6W J               | C902L,R                           | OB41209A | CPP 220P 100V J             |
| R207,208                   | OB09705A   | RK 15K 1/6W J              | C903L,R                           | OB40087A | CE 10μ 25V                  |
| R209                       | OB09725A   | RK 100K 1/6W J             | C905L,R                           | OB40079A | CE 220μ 16V                 |
| R210                       | OB09701A   | RK 10K 1/6W J              | C906L,R                           | OB41201A | CPP 100P 100V J             |
| R211                       | OB09693A   | RK 4.7K 1/6W J             | C907                              | OB47117A | CC 0.1μ 50V Z               |
| R212                       | OB09686A   | RK 2.4K 1/6W J             | P901                              | OB84327A | Headphone Jack              |
| C201                       | OB40698A   | CE 100μ 16V                | CN203                             | OB84261A | 7P Connector Ass'y          |
| C202                       | OB41944A   | CC 1000P 50V K             |                                   |          |                             |
| C203                       | OB41521A   | CML 3300P 50V J            |                                   |          |                             |
| C206                       | OB40175A   | CE 3.3μ 50V                |                                   |          |                             |
| C207                       | OB47137A   | CC 0.047μ 25V Z            |                                   |          |                             |
| C208                       | OB41294A   | CML 0.047μ 50V J           |                                   |          |                             |
| C209                       | OB47137A   | CC 0.047μ 25V Z            |                                   |          |                             |
| C210                       | OB40160A   | CE 33μ 10V                 |                                   |          |                             |
| C211                       | OB41522A   | CML 4700P 50V J            |                                   |          |                             |
| C212                       | OB41525A   | CML 0.015μ 50V J           |                                   |          |                             |
| C213                       | OB40268A   | CE 0.47μ 50V               |                                   |          |                             |
| C214                       | OB47137A   | CC 0.047μ 25V Z            |                                   |          |                             |
| C215                       | OB40160A   | CE 33μ 10V                 |                                   |          |                             |
| C216                       | OB41708A   | CC 22P 50V J               |                                   |          |                             |
| CN201                      | OB84263B   | 4P Connector Ass'y         |                                   |          |                             |
| CN202                      | OB84255A   | 8P Connector Ass'y         |                                   |          |                             |
| CN203                      | OB84254A   | 8P Connector Ass'y         |                                   |          |                             |
| CN204                      | OB84264B   | 6P Connector Ass'y         |                                   |          |                             |
| CN205                      | OB84265A   | 8P Connector Ass'y         |                                   |          |                             |
|                            | OJ05898B   | Earth Plate (1)            |                                   |          |                             |

8.17. Control Switch & Display P.C.B. Ass'y

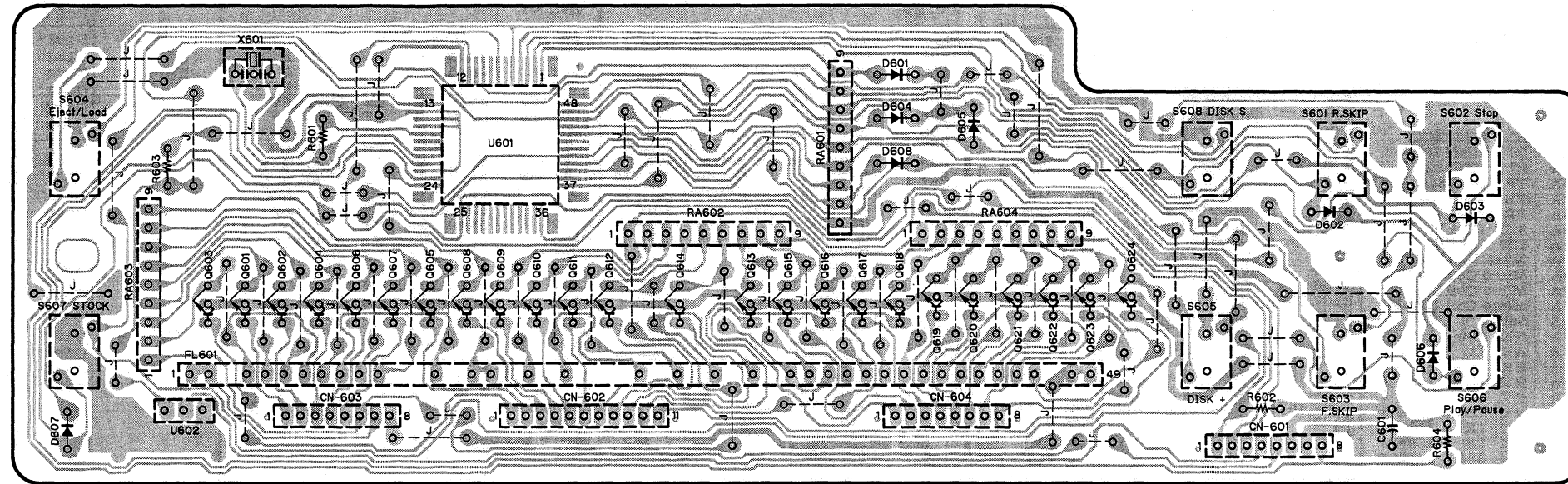


Fig. 8.17

\*: Unstock parts.

| Schematic Ref. No.                                     | Part No.   | Description                           | Schematic Ref. No. | Part No. | Description      |
|--------------------------------------------------------|------------|---------------------------------------|--------------------|----------|------------------|
| <b>8.17. Control Switch &amp; Display P.C.B. Ass'y</b> |            |                                       |                    |          |                  |
|                                                        | * BA07916A | Control Switch & Display P.C.B. Ass'y | D607,608           | OB06398A | SiD 1SS176       |
|                                                        |            |                                       | X601               | OB92033A | X'tal 4.0MHz     |
|                                                        |            |                                       | RA601              | OB21090A | R Network 4.7Kx8 |
|                                                        |            |                                       | RA602,603          | OB21091A | R Network 47Kx8  |
|                                                        |            |                                       | RA604              | OB21091A | R Network 47Kx8  |
|                                                        | OB60822B   | Control Switch & Display P.C.B.       | R601               | OB09749A | RK 1M 1/6W J     |
| U601                                                   | OB11810A   | IC LC6522H-4377                       | R602,603           | OB09717A | RK 47K 1/6W J    |
| U602                                                   | OB19017A   | Remote Control Receiver Unit          | R604               | OB09717A | RK 47K 1/6W J    |
|                                                        |            |                                       | J109               | OB20528A | RK 0 1/6W        |
|                                                        |            |                                       | J209-231           | OB20528A | RK 0 1/6W        |
|                                                        |            |                                       | J58                | OB20528A | RK 0 1/6W        |
| Q601,602                                               | OB10030A   | TR 2SC1740S                           | C601               | OB40052A | CE 470μ 6.3V     |
| Q603,604                                               | OB10030A   | TR 2SC1740S                           | S601,602           | OB70161A | Tact Switch      |
| Q605,606                                               | OB10030A   | TR 2SC1740S                           | S603,604           | OB70161A | Tact Switch      |
| Q607,608                                               | OB10030A   | TR 2SC1740S                           | S605,606           | OB70161A | Tact Switch      |
| Q609,610                                               | OB10030A   | TR 2SC1740S                           | S607,608           | OB70161A | Tact Switch      |
| Q611,612                                               | OB10030A   | TR 2SC1740S                           | CN601              | OB84256B | 8P Connector     |
| Q613,614                                               | OB10030A   | TR 2SC1740S                           | CN602              | OB84259B | 11P Connector    |
| Q615,616                                               | OB10030A   | TR 2SC1740S                           | CN603              | OB84258B | 8P Connector     |
| Q617,618                                               | OB10030A   | TR 2SC1740S                           | CN604              | OB84257B | 8P Connector     |
| Q619,620                                               | OB10030A   | TR 2SC1740S                           | FL601              | OB90444A | FL Display       |
| Q621,622                                               | OB10030A   | TR 2SC1740S                           |                    |          | FIP11HM8         |
| Q623,624                                               | OB10030A   | TR 2SC1740S                           |                    |          | Shield Plate (1) |
| D601,602                                               | OB06398A   | SiD 1SS176                            |                    | 0J06259A |                  |
| D603,604                                               | OB06398A   | SiD 1SS176                            |                    |          |                  |
| D605,606                                               | OB06398A   | SiD 1SS176                            |                    |          |                  |



8.18. Main P.C.B. Ass'y

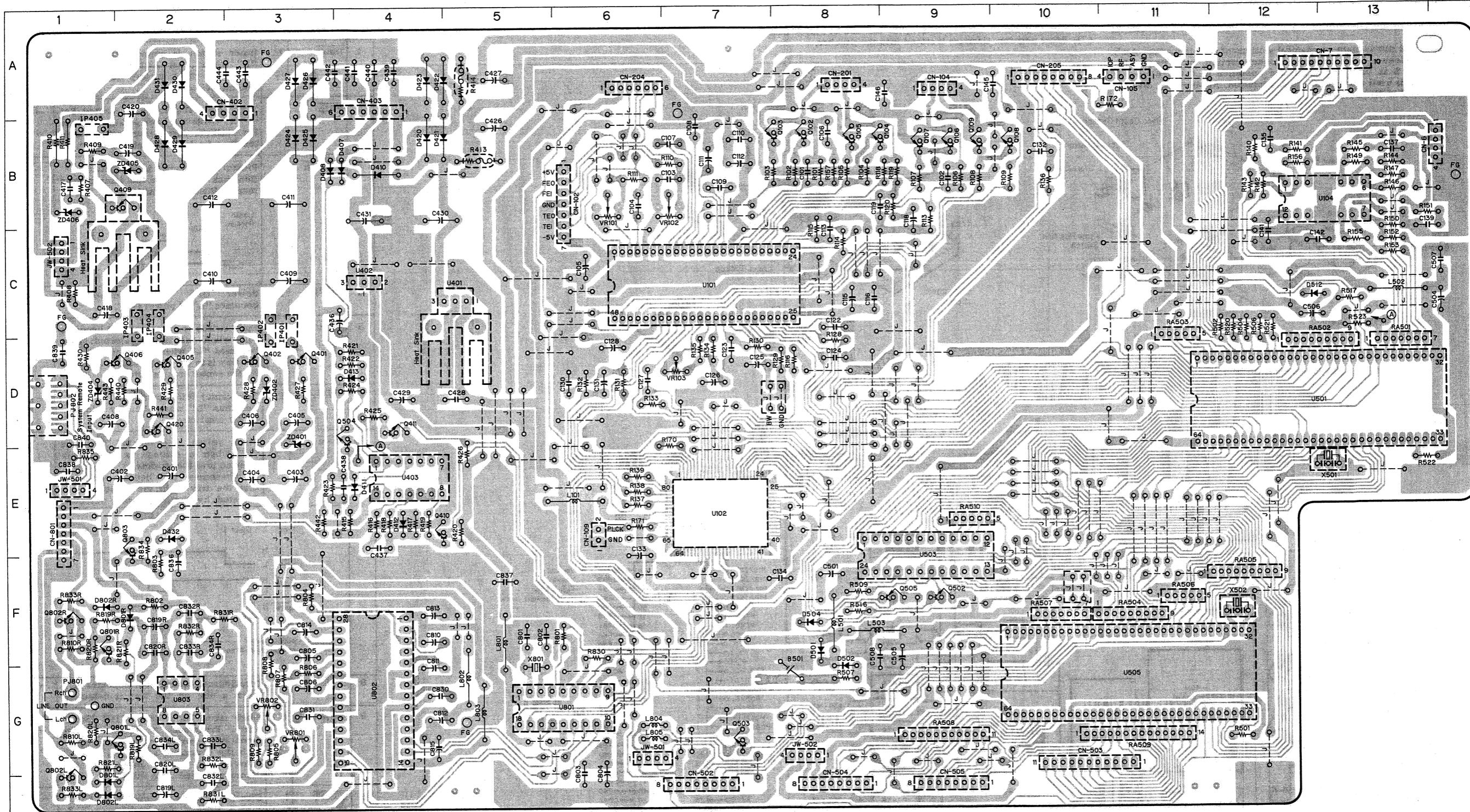


Fig. 8.18

## 9. SCHEMATIC DIAGRAMS

### 9.1. IC Block Diagrams

For better understanding of IC function in the following tables, three illustrations are prepared, Fig. 9.1.1 shows electrical parts location in the Mechanism Ass'y (Tray Lock Arm is a mechanical part).

Fig. 9.1.2 shows main mechanical sections of the Mechanism Ass'y (Laser Pickup Drive section, Stoker section, and Tray). The Carriage S is used for single-disc operation and the 6 pcs. of Carriage is used for multiple-disc operation. A 3-inch dia. disc can be placed on the Carriage S.

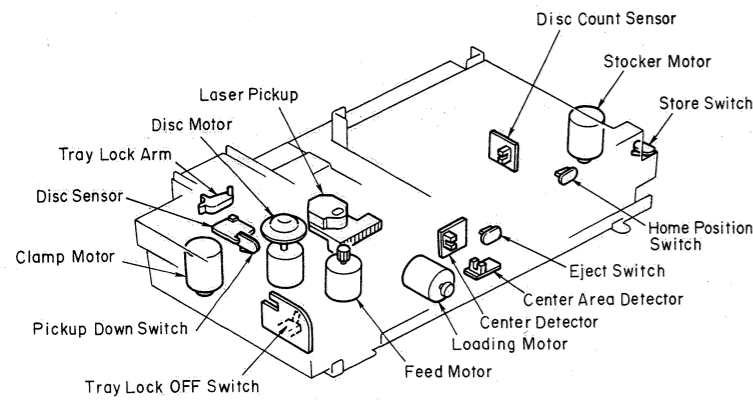


Fig. 9.1.1 Electrical Parts Location in the Mechanism Ass'y

Fig. 9.1.3 shows operational positions of disc. (A): Eject position. (B): Center position. In this position, the disc can be played back. (C): Store position. Carriage is stored into the Stoker.

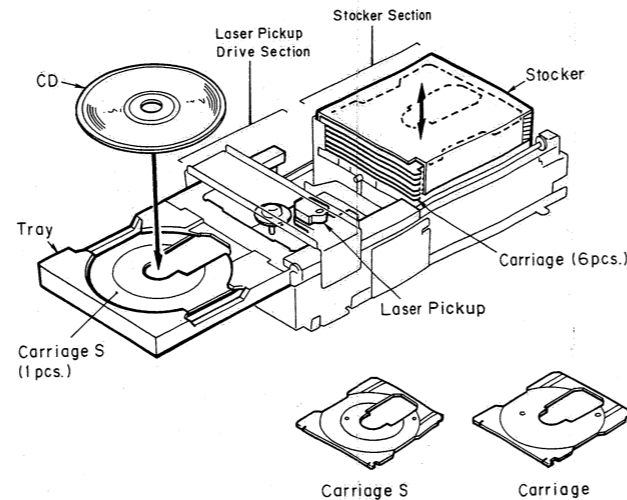


Fig. 9.1.2

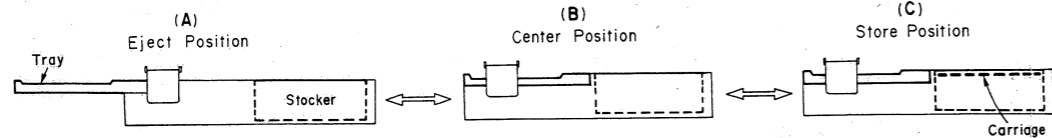


Fig. 9.1.3 Operational Positions

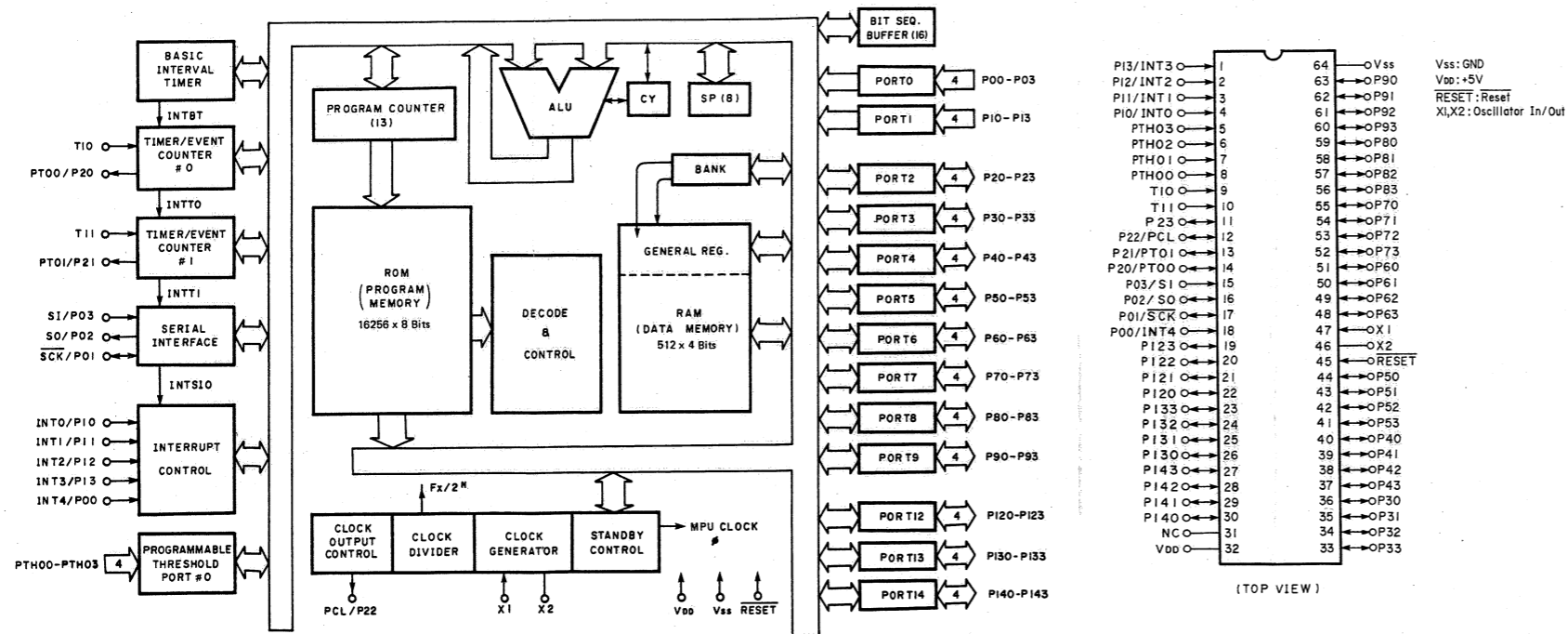
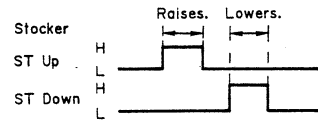
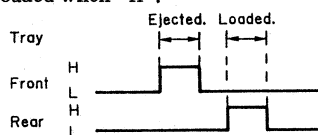
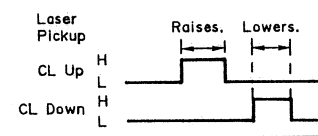
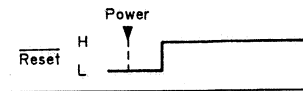


Fig. 9.1.4 Mechanism Controller μPD75116CW (U501)

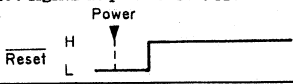
### U501 μPD75116CW (Mechanism Controller)

| Pin No. | Signal Name | I/O | Function                                                                                                                                                                                                          | Initial Setting |
|---------|-------------|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|
| 1       | Inner       | I   | Inner switch is connected. Becomes "L" when Inner switch is ON, i.e., when the laser pickup reaches the innermost position.                                                                                       | —               |
| 2       | P Up        | I   | Tray Lock Off switch is connected. Set to "L" while the laser pickup is in the Up position. Also becomes "L" when the Tray Lock Off switch is pressed.                                                            | —               |
| 3       | P Down      | I   | Pickup Down switch is connected. Becomes "L" when the laser pickup reaches the Down position.                                                                                                                     | —               |
| 4       | P OFF       | I   | Power OFF signal. Immediately becomes "L" at power OFF.                                                                                                                                                           | —               |
| 5       | Eject       | I   | Eject switch is connected and becomes "L" when the tray is ejected. Also becomes "L" when the condition that the tray is in the center area is detected by the center area detector.                              | —               |
| 6       | Center      | I   | Tray center detection signal. Becomes "L" when the tray is in the center position.                                                                                                                                | —               |
| 7       | Store       | I   | Store switch is connected. Becomes "L" when a carriage is completely inserted into the stoker. Also becomes "L" when the condition that the tray is in the center area is detected by the center area detector.   | —               |
| 8       | D DET       | I   | Disc Sensor is connected. Becomes "L" when a disc on the tray is detected.                                                                                                                                        | —               |
| 9       | Sense       | I   | Sense signal input from U101 (Servo Signal Processor) or U102 (Digital Signal Processor). Signal meaning varies with the command sent from this IC. However, it is the answer to the command issued from this IC. | —               |
| 10      | D CNT       | I   | Disc Count Sensor is connected. Used to detect the stoker position (1, 2, 3, 4, 5, 6, or S).                                                                                                                      | —               |
| 11      | Home Pos.   | I   | Home Position switch is connected. Becomes "L" when the stoker is set to the home position (lowermost position).                                                                                                  | —               |
| 12      | FOK         | I   | Focus OK signal input from U201 (RF Amp.). Active "H".                                                                                                                                                            | —               |
| 13      | GFS         | I   | Frame sync lock condition indicating signal. Active "H".                                                                                                                                                          | —               |

| Pin No. | Signal Name | I/O | Function                                                                                                                                                | Initial Setting |
|---------|-------------|-----|---------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|
| 14      | CRCF        | I   | Input from U102 (Digital Signal Processor). CRC (cyclic redundancy code) check result of subcode Q. "H" when check result is OK.                        | —               |
| 15      | SUBQ        | I   | Subcode Q data input from U102.                                                                                                                         | —               |
| 16      | —           | I   | Not used.                                                                                                                                               | —               |
| 17      | SQCK        | O   | Clock for reading the subcode Q data.                                                                                                                   | H               |
| 18      | SCOR        | I   | Subcode sync (S0 + S1) signal. This IC starts to read subcode Q information (Subcode Q + CRCF) synchronizing with SQCK.                                 | —               |
| 19      | Data        | O   | An 8-bit signal output to U101 (Servo Signal Processor) and U102 (Digital Signal Processor). Command is output from this pin.                           | H               |
| 20      | CLK         | O   | Clock for pin 19 (Data).                                                                                                                                | H               |
| 21      | XLT         | O   | Data latch pulse. "L" pulse is output when an 8-bit data has been sent from pin 19 (Data).                                                              | H               |
| 22      | LDON        | O   | Laser diode ON signal. Becomes "L" in the following modes.<br>— Play or Pause mode<br>— When read-in area of the compact disc is read.                  | H               |
| 23      | EMP         | O   | De-emphasis control signal. Becomes "H" if the CD being played back has emphasis characteristics.<br>"H": Commands de-emphasis operation.               | L               |
| 24      | MUTG        | O   | Mute control signal. Active "H".                                                                                                                        | H               |
| 25      | ST Up       | O   | Stocker motor drive signal. Stocker raises when "H".                                                                                                    | L               |
| 26      | ST Down     | O   | Stocker motor drive signal. Stocker lowers when "H".<br><br>         | L               |
| 27      | Front       | O   | Loading motor drive signal. Tray is ejected when "H".                                                                                                   | L               |
| 28      | Rear        | O   | Loading motor drive signal. Tray is loaded when "H".<br><br>         | L               |
| 29      | CL Up       | O   | Clamp motor drive signal. Pickup drive unit raises when "H".                                                                                            | L               |
| 30      | CL Down     | O   | Clamp motor drive signal. Pickup drive unit lowers when "H".<br><br> | L               |
| 31      | NC          | —   | Connected to +5 V.                                                                                                                                      | —               |
| 32      | VDD         | —   | Supplied with +5 V.                                                                                                                                     | —               |

| Pin No.  | Signal Name | I/O | Function                                                                                                                         | Initial Setting |
|----------|-------------|-----|----------------------------------------------------------------------------------------------------------------------------------|-----------------|
| 33       | —           | O   | Not used.                                                                                                                        | —               |
| 34       | —           | O   | Not used.                                                                                                                        | —               |
| 35       | —           | I   | —                                                                                                                                | —               |
| 36       | —           | I   | Not used.                                                                                                                        | —               |
| 37 to 40 | —           | O   | Not used.                                                                                                                        | —               |
| 41 to 44 | D3 to D0    | I/O | Data bus between U503 (RAM).                                                                                                     | IN              |
| 45       | Reset       | I   | Reset signal at power ON. Active "L".<br><br> | —               |
| 46       | X2          | —   | 4MHz crystal is connected.                                                                                                       | —               |
| 47       | X1          | —   | 4MHz crystal is connected.                                                                                                       | —               |
| 48       | SCS         | I   | Set to "L" while U502 (System Controller) is selecting RAM (U503).                                                               | —               |
| 49       | MCS         | O   | Outputs "L" when this IC (Mechanism Controller) selects RAM (U503).                                                              | H               |
| 50       | CE          | O   | RAM (U503) enable signal. Active "L".                                                                                            | H               |
| 51       | R/W         | O   | Read/write control signal for RAM (U503). "L": Write, "H": Read                                                                  | H               |
| 52       | —           | —   | —                                                                                                                                | —               |
| 53       | A10         | I/O | Address bus for RAM (U503).                                                                                                      | IN              |
| 54       | A9          |     |                                                                                                                                  |                 |
| 55       | A8          |     |                                                                                                                                  |                 |
| 56       | A3          |     |                                                                                                                                  |                 |
| 57       | A2          |     |                                                                                                                                  |                 |
| 58       | A1          |     |                                                                                                                                  |                 |
| 59       | A0          |     |                                                                                                                                  |                 |
| 60       | A7          | I/O | Address bus for RAM (U503).                                                                                                      | IN              |
| 61       | A6          |     |                                                                                                                                  |                 |
| 62       | A5          |     |                                                                                                                                  |                 |
| 63       | A4          |     |                                                                                                                                  |                 |
| 64       | VSS         | —   | GND                                                                                                                              | —               |

U502  $\mu$ PD75216 (System Controller)

| Pin No.  | Signal Name                   | I/O | Function                                                                                                                                | Initial Setting |
|----------|-------------------------------|-----|-----------------------------------------------------------------------------------------------------------------------------------------|-----------------|
| 1 to 4   | S3 to S0                      | O   | FL display segment drive signals.                                                                                                       | —               |
| 5        | —                             | I   | Grounded.                                                                                                                               | —               |
| 6        | Key CLK                       | I   | Clock for Key Data at pin 8.                                                                                                            | —               |
| 7        | —                             | I   | —                                                                                                                                       | —               |
| 8        | Key Data                      | I   | Key data from U601 (Key Matrix Controller).                                                                                             | —               |
| 9        | $\overline{\text{P OFF}}$     | I   | Power OFF signal. Immediately becomes "L" at power OFF.                                                                                 | —               |
| 10       | —                             | I   | Connected to +5 V.                                                                                                                      | —               |
| 11       | $\overline{\text{RAM Reset}}$ | I   | RAM reset signal, Active "L".                                                                                                           | —               |
| 12       | $\overline{\text{REM IN}}$    | I   | Remote control key operation detecting signal.<br>"L": Key on the Remote control unit is pushed.<br>"H": For front panel key operation. | —               |
| 13 to 16 | D0 to D3                      | I/O | Data bus between U503 (RAM).                                                                                                            | IN              |
| 17       | $\overline{\text{R/W}}$       | O   | Read/write control signal for RAM (U503). "L": Write, "H": Read                                                                         | H               |
| 18       | $\overline{\text{CE}}$        | O   | RAM (U503) enable signal. Active "L".                                                                                                   | H               |
| 19       | $\overline{\text{SCS}}$       | O   | Outputs "L" when this IC (System Controller) selects RAM (U503).                                                                        | H               |
| 20       | $\overline{\text{MCS}}$       | I   | Set to "L" while U501 (Mechanism Controller) is selecting RAM (U503).                                                                   | —               |
| 21 to 23 | A8 to A10                     | I/O | Address bus for RAM (U503).                                                                                                             | IN              |
| 24       | M.SEL                         | I   | Fixed to "H".                                                                                                                           | IN              |
| 25 to 28 | A0 to A3                      | I/O | Address bus for RAM (U503).                                                                                                             | IN              |
| 29       | REM ACK                       | O   | Remote control signal acknowledge signal.                                                                                               | L               |
| 30 to 31 | X1 to X2                      | —   | 4MHz crystal is connected.                                                                                                              | —               |
| 32       | VSS                           | —   | GND                                                                                                                                     | —               |
| 33 to 34 | —                             | —   | —                                                                                                                                       | —               |
| 35 to 38 | A4 to A7                      | I/O | Address bus for RAM (U503).                                                                                                             | IN              |
| 39       | Reset                         | I   | Reset signal at power ON. Active "L".<br>            | —               |
| 40 to 50 | T0 to T10                     | O   | FL display digit drive signals. Active "H".                                                                                             | —               |
| 51 to 53 | S14 to S12                    | O   | FL display segment drive signals.                                                                                                       | —               |

| Pin No.  | Signal Name | I/O | Function                          | Initial Setting |
|----------|-------------|-----|-----------------------------------|-----------------|
| 54 to 55 | —           | O   | —                                 | —               |
| 56       | VLOAD       | I   | Supplied with -30V.               | —               |
| 57       | VPRE        | I   | Grounded.                         | —               |
| 58 to 63 | S9 to S4    | O   | FL display segment drive signals. | —               |
| 64       | VDD         | —   | Supplied with +5V.                | —               |

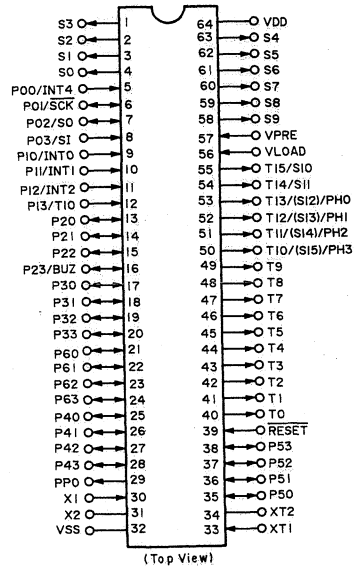
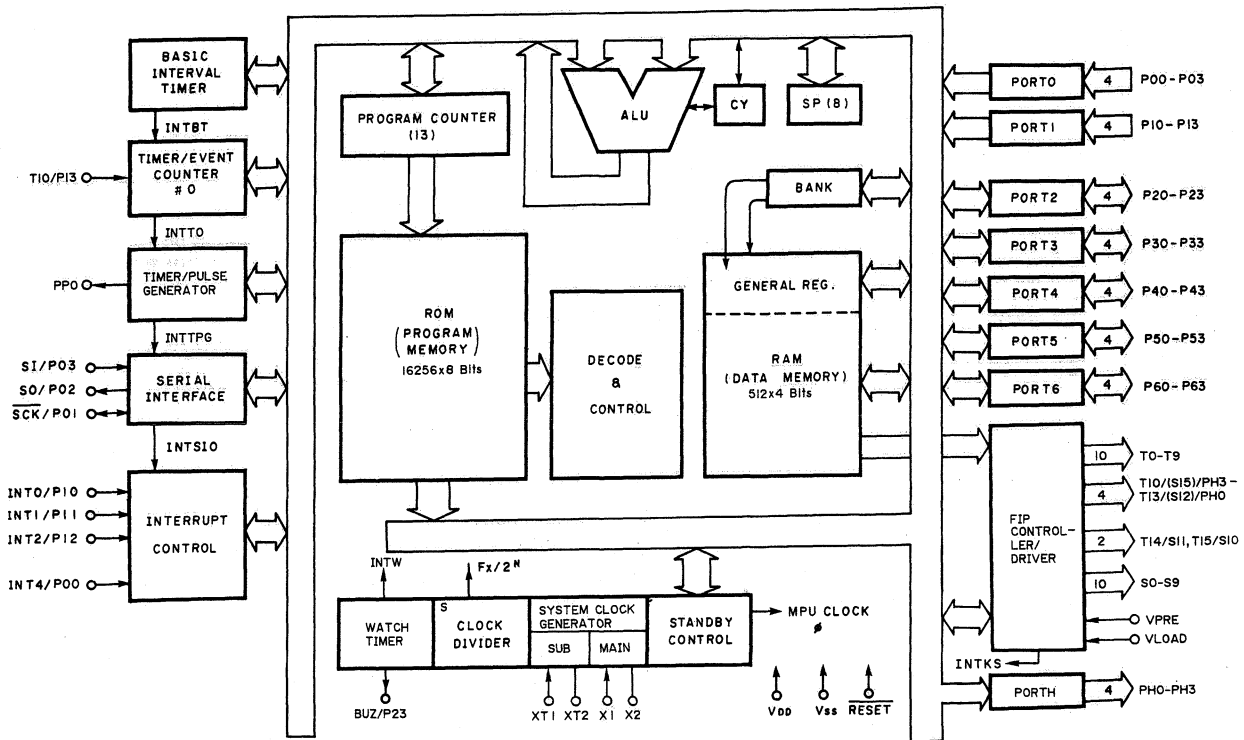


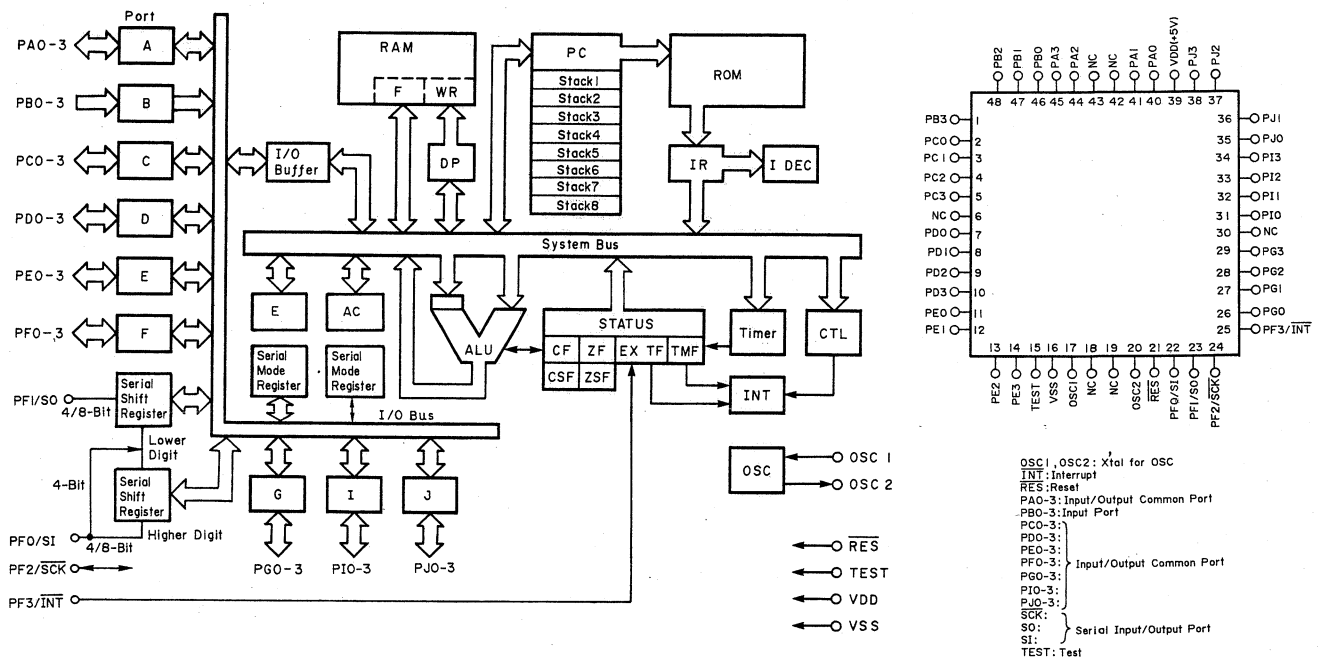
Fig. 9.1.5 System Controller  $\mu$ PD75216ACW (U502)



**U601 LC6522H (Key Matrix Controller)**

| Pin No.                    | Signal Name                            | I/O | Function                                                                              |
|----------------------------|----------------------------------------|-----|---------------------------------------------------------------------------------------|
| 2<br>3<br>4<br>5<br>7<br>9 | SC0<br>SC1<br>SC2<br>SC3<br>SC4<br>SC6 | O   | Output signals to the key matrix circuit.                                             |
| 11                         | SG RET                                 | I   | Remote control receiver output is returned when System Remote Input jack is not used. |
| 17<br>20                   | OSC1<br>OSC2                           | —   | 4.00MHz X'tal is connected.                                                           |
| 21                         | Reset                                  | I   | Reset signal at power ON. Active "L".                                                 |
| 23                         | SO                                     | O   | Outputs key data from the remote control unit or front panel switch.                  |
| 24                         | SCK                                    | O   | Clock for SO (key data).                                                              |

| Pin No.                                     | Signal Name                                  | I/O | Function                                                                                                        |
|---------------------------------------------|----------------------------------------------|-----|-----------------------------------------------------------------------------------------------------------------|
| 25                                          | INT                                          | I   | Same as SG RET (pin 11).                                                                                        |
| 36                                          | REM                                          | O   | Remote control key operation detecting signal.<br>"L": Key on the Remote control unit is pushed.                |
| 37<br>38                                    | CCL<br>CCH                                   | O   | Pulses are output at power ON for reading the custom code of 16 bits through bus B0 to B7.                      |
| 40<br>41<br>44<br>45<br>46<br>47<br>48<br>1 | B0<br>B1<br>B2<br>B3<br>B4<br>B5<br>B6<br>B7 | I   | Input bus for reading front panel key data from the key matrix circuit, or for reading custom code at power ON. |
| 16                                          | VSS                                          | —   | GND                                                                                                             |
| 39                                          | VDD                                          | —   | Supplied with +5V.                                                                                              |



**Fig. 9.1.6 Key Matrix Controller LC6522H (U601)**

U201 CXA1081S (RF Amp.)

| Pin No. | Signal Name | I/O | Function                                                                   |
|---------|-------------|-----|----------------------------------------------------------------------------|
| 1       | RFI         | I   | EFM signal is input from the RF summing amp. through a capacitor.          |
| 2       | RFO         | O   | EFM signal (eye pattern) output. It is output from the RF summing amp.     |
| 3       | RF-         | I   | Feedback input to the RF summing amp.                                      |
| 4       | P/N         | I   | Open. Input condition depends on the kind of laser diode to be used.       |
| 5       | LD          | O   | Output from the APC LD (Auto Power Control for Laser Diode) amp.           |
| 6       | PD          | I   | Input to the APC PD (Photodiode) amp.                                      |
| 7       | PD1         | I   | Current input (A + C) from the photodiodes A and C of the laser pickup.    |
| 8       | PD2         | I   | Current input (B + D) from the photodiodes B and D of the laser pickup.    |
| 9       | VC          | -   | Grounded.                                                                  |
| 10      | F           | I   | Current input (F) from the photodiode F of the laser pickup.               |
| 11      | E           | I   | Current input (E) from the photodiode E of the laser pickup.               |
| 12      | EO          | O   | E I-V amp. output.                                                         |
| 13      | EI          | I   | Feedback input to E I-V amp.                                               |
| 14      | VR          | O   | Output voltage = $(VCC + VEE)/2$ (Not used.)                               |
| 15      | CC2         | I   | Defect bottom hold signal input through a capacitor.                       |
| 16      | CC1         | O   | Defect bottom hold signal output.                                          |
| 17      | VEE         | I   | -5 V is supplied.                                                          |
| 18      | FE Bias     | I   | Offset adjusting input of the focus error amp.                             |
| 19      | FE          | O   | Focus error amp. output.                                                   |
| 20      | TE          | O   | Tracking error amp. output.                                                |
| 21      | DEFECT      | O   | Defect comparator output.                                                  |
| 22      | MIRR        | O   | Mirror comparator output.                                                  |
| 23      | CP          | I   | Mirror hold capacitor connecting pin.                                      |
| 24      | CB          | I   | Defect bottom hold capacitor connecting pin.                               |
| 25      | DGND        | -   | Grounded.                                                                  |
| 26      | ASY         | I   | EFM signal slice level control input from U102 (Digital Signal Processor). |
| 27      | EFM         | O   | Binary-coded EFM signal output.                                            |
| 28      | FOK         | O   | Focus OK signal output.                                                    |
| 29      | LD ON       | I   | Laser diode ON/OFF input. Active "L".                                      |
| 30      | VCC         | I   | +5 V is supplied.                                                          |

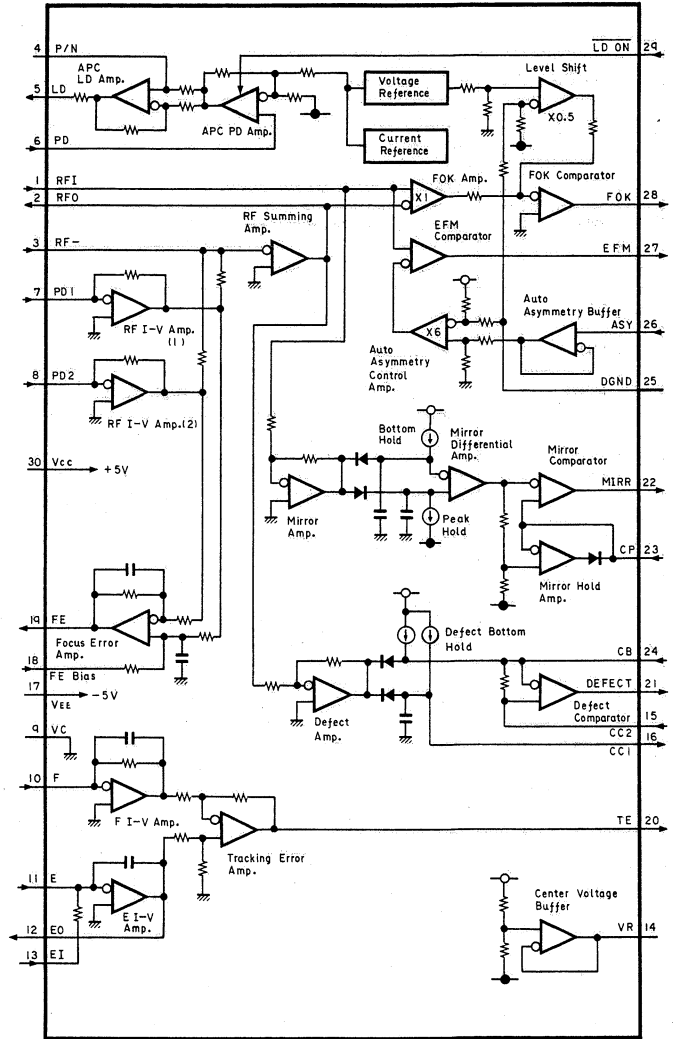


Fig. 9.1.7 RF Amp. CXA1081S (U201)

U101 CXA1082BS (Servo Signal Processor)

| Pin No. | Signal Name              | I/O | Function                                                                                                                                                                                                                                        |
|---------|--------------------------|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | DVEE                     | I   | -5 V is supplied.                                                                                                                                                                                                                               |
| 2       | DFCT                     | I   | Input from defect comparator in U201 (RF amp.).                                                                                                                                                                                                 |
| 3       | TE                       | I   | Tracking error signal input.                                                                                                                                                                                                                    |
| 4       | TZC                      | I   | Input to the tracking zero cross comparator.                                                                                                                                                                                                    |
| 5       | ATSC                     | -   | Grounded. (Not used.)                                                                                                                                                                                                                           |
| 6       | FE                       | I   | Focus error signal input.                                                                                                                                                                                                                       |
| 7       | VC                       | -   | Grounded.                                                                                                                                                                                                                                       |
| 8       | FGD                      | I   | Reduces focus servo gain at high frequency. Capacitor is connected between this pin and pin 9.                                                                                                                                                  |
| 9       | FS3                      | O   | Selects focus servo gain at high frequency by turning ON or OFF this pin.                                                                                                                                                                       |
| 10      | FLB                      | I   | Capacitor connecting pin for increasing the focus servo gain at low frequency.                                                                                                                                                                  |
| 11      | FEO                      | O   | Focus amp. output.                                                                                                                                                                                                                              |
| 12      | FE-                      | I   | Feedback input to the focus amp.                                                                                                                                                                                                                |
| 13      | SRCH                     | I   | Capacitor connecting pin for producing focus search waveform.                                                                                                                                                                                   |
| 14      | TGU                      | I   | Capacitor connecting pins for changing over the tracking gain at high frequency.                                                                                                                                                                |
| 15      | TG2                      | O   |                                                                                                                                                                                                                                                 |
| 16      | AVCC                     | I   | +5 V is supplied.                                                                                                                                                                                                                               |
| 17      | TAO                      | O   | Tracking amp. output.                                                                                                                                                                                                                           |
| 18      | TA-                      | I   | Feedback input to the tracking amp.                                                                                                                                                                                                             |
| 19      | SL+                      | I   | Non-inverting input of the feed motor amp.                                                                                                                                                                                                      |
| 20      | SLO                      | O   | Feed motor amp. output.                                                                                                                                                                                                                         |
| 21      | SL-                      | I   | Inverting input of the feed motor amp.                                                                                                                                                                                                          |
| 22      | SSTOP                    | I   | (Not used.)                                                                                                                                                                                                                                     |
| 23      | FSET                     | I   | Input to determine the peak value for tracking/focus phase compensation, and $f_c$ of CLV LPF (Constant Linear Velocity Low Pass Filter).                                                                                                       |
| 24      | Sense                    | O   | Sense output to U501 (Mechanism Controller). Signal meaning varies with the command sent from U501. However, it is the answer to the command received.<br>Example: Outputs FZC (Focus Zero Cross: in focus condition) for focus search command. |
| 25      | AVEE                     | I   | -5 V is supplied.                                                                                                                                                                                                                               |
| 26      | C.OUT                    | O   | Tracking pulse output.                                                                                                                                                                                                                          |
| 27      | DIRC                     | I   | One-track jump direct control input. (Not used.)                                                                                                                                                                                                |
| 28      | $\overline{\text{XRST}}$ | I   | Reset input. Active "L".                                                                                                                                                                                                                        |
| 29      | Data                     | I   | 8-bit serial data is input from U501.                                                                                                                                                                                                           |
| 30      | XLT                      | I   | "L" pulse is input from U501. This pulse is used to latch the 8-bit data at pin 29 (Data).                                                                                                                                                      |
| 31      | CLK                      | I   | Clocks for reading Data (pin 29).                                                                                                                                                                                                               |

| Pin No. | Signal Name | I/O | Function                                                                                                         |
|---------|-------------|-----|------------------------------------------------------------------------------------------------------------------|
| 32      | DGND        | -   | Grounded.                                                                                                        |
| 33      | BW          | I   | Input to determine the time-constant of the loop filter.                                                         |
| 34      | PDI         | I   | Phase difference compensation signal is input in order to match the VCO frequency with the EFM signal frequency. |
| 35      | ISET        | I   | Input to determine the amount of current on focus search, track jump and feed kick.                              |
| 36      | VCOF        | I   | VCO frequency adjusting input.                                                                                   |
| 37      | 3.5V        | O   | Regulated +3.5 V is output.                                                                                      |
| 38      | C864        | O   | VCO frequency (8.64 MHz) is output.                                                                              |
| 39      | LOCK        | I   | Input to prevent reckless run of the feed motor.                                                                 |
| 40      | MDP         | I   | Disc motor drive input. Speed control pulse is input while in rough servo or PLL servo mode.                     |
| 41      | MON         | I   | Disc motor ON/OFF control input.                                                                                 |
| 42      | FSW         | I   | Input to determine the time-constant of the CLV LPF.                                                             |
| 43      | DVCC        | I   | +5 V is supplied.                                                                                                |
| 44      | SPDL-       | I   | Non-inverting input to the disc motor amp.                                                                       |
| 45      | SPDLO       | O   | Disc motor amp. output.                                                                                          |
| 46      | WDCK        | I   | Strobe signal input from U102 (Digital Signal Processor). (88.2 kHz)                                             |
| 47      | FOK         | I   | Focus OK signal input.                                                                                           |
| 48      | MIRR        | I   | Input from the mirror comparator in U201 (RF amp.)                                                               |

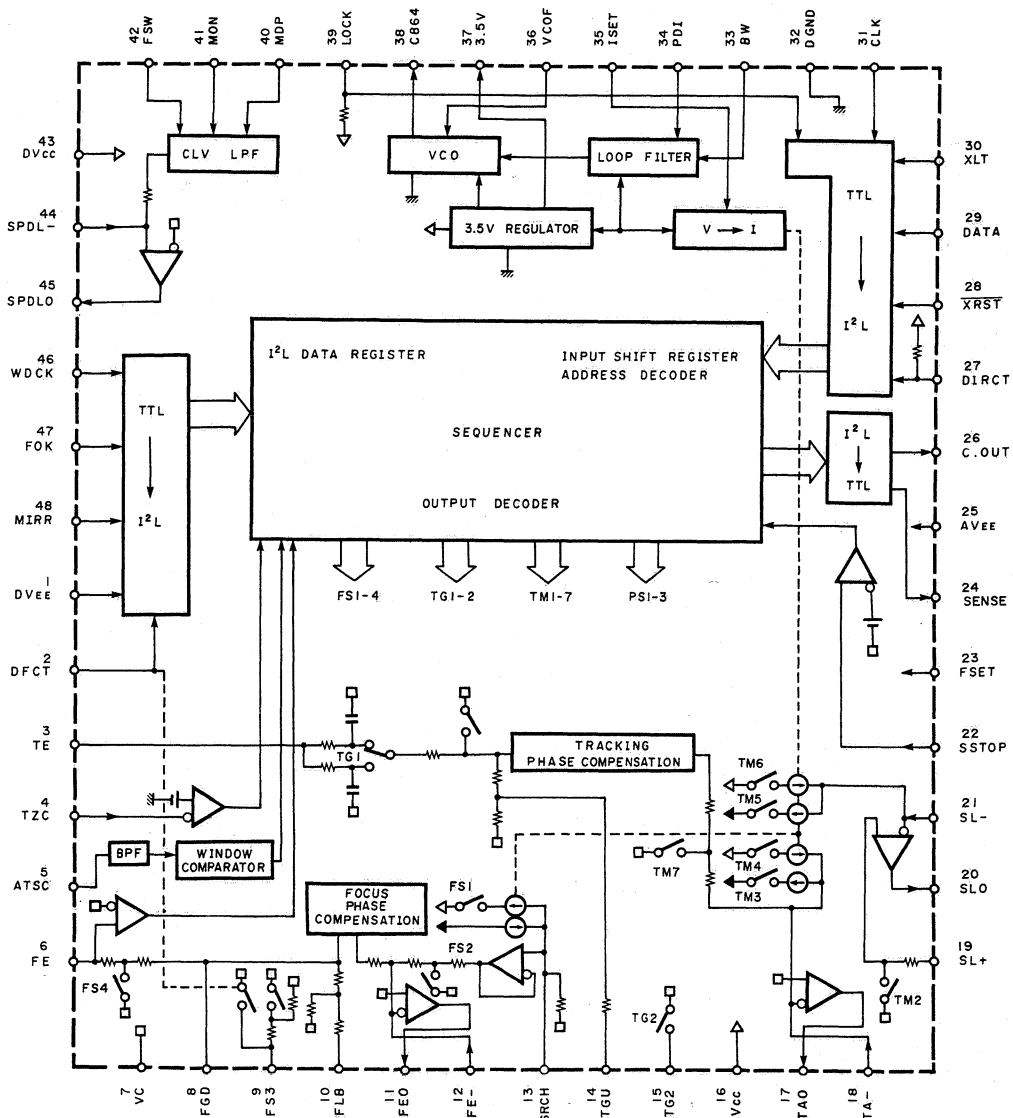


Fig. 9.1.8 Servo Signal Processor CXA1082BS (U102)

U102 CXD1167QZ (Digital Signal Processor)

| Pin No. | Signal Name              | I/O | Function                                                                                                                                                                                              |
|---------|--------------------------|-----|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1       | FSW                      | O   | Output to change over the time-constant of the CLV LPF in U101 (Servo Signal Processor).                                                                                                              |
| 2       | MON                      | O   | Disc motor ON/OFF control output.                                                                                                                                                                     |
| 3       | MDP                      | O   | Disc motor drive output. Outputs a speed control pulse while in rough servo or PLL servo mode.                                                                                                        |
| 4       | MDS                      | O   | Disc motor drive output. Outputs a speed control pulse while in PLL servo mode.                                                                                                                       |
| 5       | EFM                      | I   | Binary-coded EFM signal input from U201 (RF Amp.).                                                                                                                                                    |
| 6       | ASY                      | O   | Output to control the slice level of the EFM signal.                                                                                                                                                  |
| 7       | LOCK                     | O   | Output to prevent reckless run of the feed motor.                                                                                                                                                     |
| 8       | VCOO                     | O   | VCO output. Frequency is 8.6436 MHz when locked to the clock extracted from the EFM signal.                                                                                                           |
| 9       | VCOI                     | I   | VCO input.                                                                                                                                                                                            |
| 10      | Test                     | I   | Grounded. (Not used.)                                                                                                                                                                                 |
| 11      | PDO                      | O   | Phase difference compensation signal between the clock extracted from the EFM signal and VCO/2.                                                                                                       |
| 12      | VSS1                     | —   | Grounded.                                                                                                                                                                                             |
| 13      | CLK                      | I   | Clocks for reading Data (pin 15).                                                                                                                                                                     |
| 14      | XLT                      | I   | “L” pulse is input from U501 (Mechanism Controller). This pulse is used to latch the 8-bit data at pin 15 (Data).                                                                                     |
| 15      | Data1                    | I   | 8-bit serial data is input from U501.                                                                                                                                                                 |
| 16      | $\overline{\text{XRST}}$ | I   | Reset input. Active “L”.                                                                                                                                                                              |
| 17      | CNIN                     | I   | Tracking pulse is input from U101 (Servo Signal Processor).                                                                                                                                           |
| 18      | Sense                    | O   | Sense output to U501. Signal meaning varies with the command sent from U501. However, it is the answer to the command received.<br>Example: Informs of track-jump completion by the specified amount. |
| 19      | MUTG                     | I   | Muting input. By combining MUTG signal with the attenuation command sent from U501, muting is performed.                                                                                              |
| 20      | CRCF                     | O   | Output of CRC check result of subcode Q data.                                                                                                                                                         |
| 21      | EXCK                     | I   | Clock input to read SBSO. (Not used.)                                                                                                                                                                 |
| 22      | SBSO                     | O   | Subcode data serial output. (Not used.)                                                                                                                                                               |
| 23      | SUBQ                     | O   | Subcode Q data output.                                                                                                                                                                                |
| 24      | SCOR                     | O   | Subcode sync (S0 + S1) output.                                                                                                                                                                        |
| 25      | SQCK                     | O   | Clock for subcode Q data.                                                                                                                                                                             |
| 26      | SQEX                     | I   | Fixed to “H”.                                                                                                                                                                                         |
| 27      | DOTX                     | O   | Digital output. (Not used.)                                                                                                                                                                           |

| Pin No.        | Signal Name              | I/O | Function                                                                                                          |
|----------------|--------------------------|-----|-------------------------------------------------------------------------------------------------------------------|
| 28             | GFS                      | O   | Indicates frame sync lock condition.                                                                              |
| 29 to 32       | Test01 to Test04         | I   | Not used. Fixed to “L”.                                                                                           |
| 33             | VDD                      | I   | +5 V is supplied.                                                                                                 |
| 34 to 50       | Test05 to Test21         | I   | Not used. Fixed to “L”.                                                                                           |
| 51             | C4M                      | O   | Frequency (4.2336 MHz) output. Produced by dividing X’tal frequency. (Not used.)                                  |
| 52             | VSS2                     | —   | Grounded.                                                                                                         |
| 53             | XTAI                     | I   | X’tal oscillating frequency input. f=16.9344 MHz                                                                  |
| 54             | XTAO                     | O   | X’tal oscillating frequency output. (Not used.)                                                                   |
| 55<br>56<br>57 | MD1<br>MD2<br>MD3        | I   | Mode select input. (MD1=“L”, MD2=“H”, MD3=“H”)<br>• Digital output OFF.<br>• Internal digital filter is not used. |
| 58             | SLOB                     | I   | Audio data code change-over input. Fixed to “L”. 2’s complement is selected.                                      |
| 59             | PSSL                     | I   | Audio data format change-over input. Fixed to “L”. Serial output is selected.                                     |
| 60             | APTR                     | O   | Aperture compensation control output. “H” for R channel. (Not used.)                                              |
| 61             | APTL                     | O   | Aperture compensation control output. “H” for L channel. (Not used.)                                              |
| 62 to 66       | DA01 to DA05             | O   | (Not used.)                                                                                                       |
| 67             | C2PO                     | O   | (Not used.)                                                                                                       |
| 68<br>69       | DA07<br>DA08             | O   | (Not used.)                                                                                                       |
| 70             | $\overline{\text{FLCK}}$ | O   | One-half frequency of VCO is output.                                                                              |
| 71<br>72       | DA10<br>DA11             | O   | (Not used.)                                                                                                       |
| 73             | VDD2                     | I   | +5 V is supplied.                                                                                                 |
| 74<br>75       | DA12<br>DAB              | O   | (Not used.)                                                                                                       |
| 76             | $\overline{\text{C2I0}}$ | O   | Inversed output of the internal system clock (2.1168 MHz).                                                        |
| 77             | DA15                     | O   | (Not used.)                                                                                                       |
| 78             | Data2                    | O   | Demodulated serial audio data output.                                                                             |
| 79             | WDCK                     | O   | Strobe signal output to U101 (Servo Signal Processor). (88.2 kHz)                                                 |
| 80             | LRCK                     | O   | Signal to distinguish L channel and R channel is output to U801 (Digital Filter). (44.1 kHz)                      |

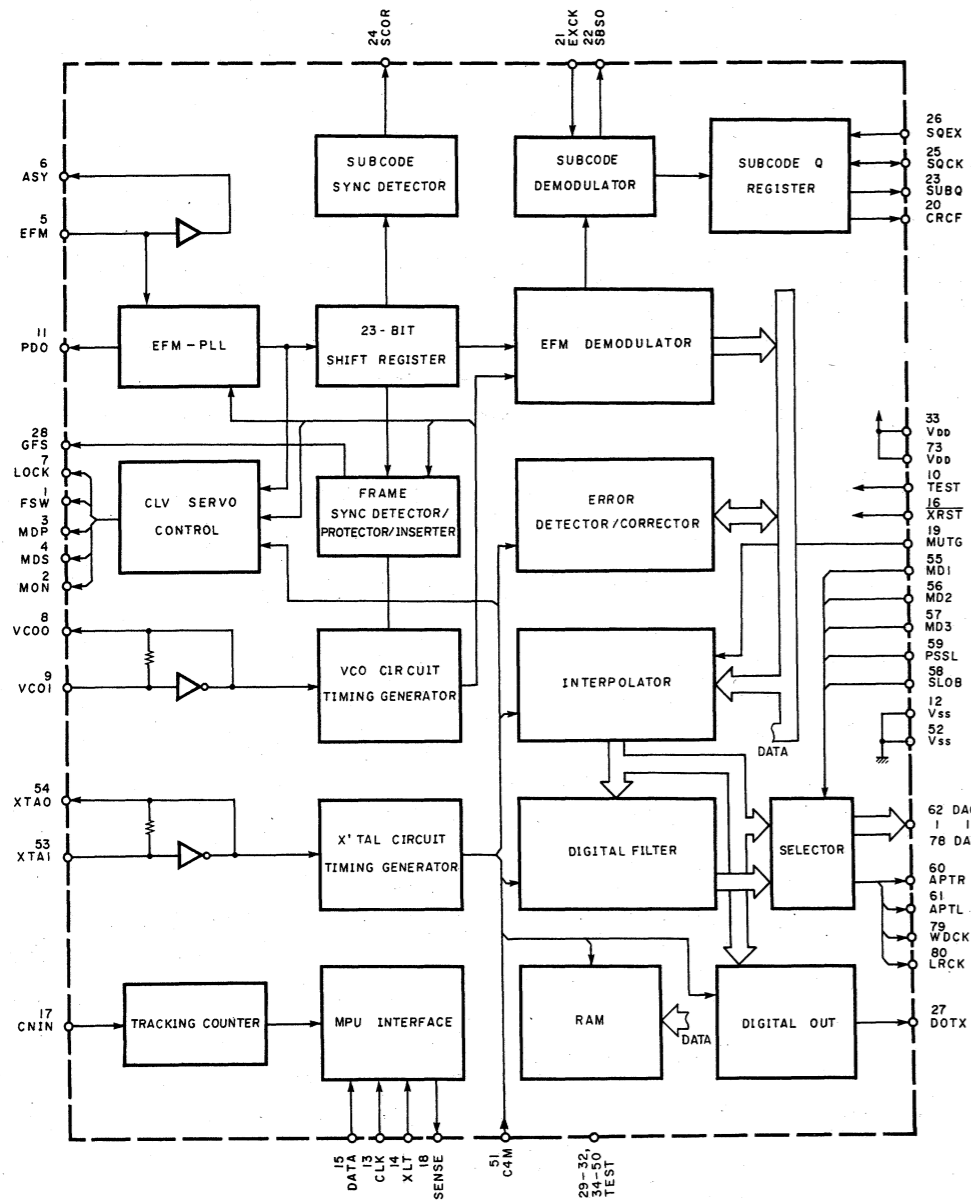


Fig. 9.1.9 Digital Signal Processor CXD1167QZ (U102)

U801 SM5840CP (Digital Filter)

| Pin No. | Signal Name | I/O | Function                                                   |
|---------|-------------|-----|------------------------------------------------------------|
| 1       | OW16        | I   | Frequency select input. Fixed to "H" for selecting 384 fs. |
| 2       | XTI         | I   | X'tal (16.9344 MHz) is connected.                          |
| 3       | XTO         | I   | X'tal (16.9344 MHz) is connected.                          |
| 4       | CKO         | O   | System clock output. (16.9344 MHz)                         |
| 5       | VSS         | -   | Grounded.                                                  |
| 6       | OW20        | I   | Not used.                                                  |
| 7       | DEEM        | I   | De-emphasis information signal input.                      |
| 8       | MUTE        | I   | Not used.                                                  |
| 9       | RST         | I   | System reset input. Active "L".                            |
| 10      | DG          | O   | Degitch output. Not used.                                  |
| 11      | DOR         | O   | Rch audio data output.                                     |
| 12      | DOL         | O   | Lch audio data output.                                     |
| 13      | WCKO        | O   | Word clock for digitally-filtered output data.             |
| 14      | VDD         | I   | +5V is supplied.                                           |
| 15      | BCKO        | O   | Bit clock for digitally-filtered output data.              |
| 16      | LRCI        | I   | Sampling rate clock (fs) for input data.                   |
| 17      | BCKI        | I   | Bit clock for input data.                                  |
| 18      | DIN         | I   | Serial audio data input.                                   |

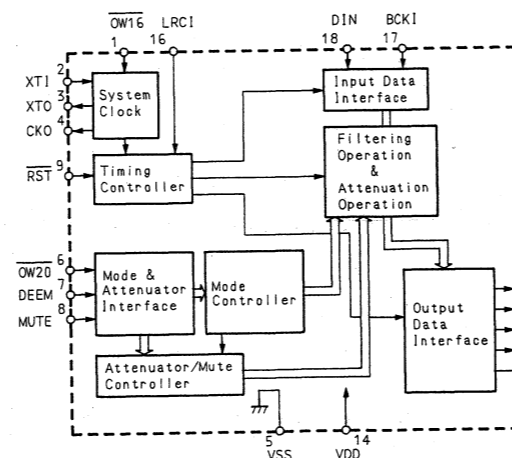


Fig. 9.1.10 Digital Filter SM5840CP (U801)

U802 PCM1700P (18-Bit Dual D/A Converter)

| Pin No. | Signal Name | I/O | Function                                  |
|---------|-------------|-----|-------------------------------------------|
| 1       | VAA         | -   | Supplied with -5V.                        |
| 2       | S.DC L      | -   | Servo filter (Lch).                       |
| 3       | MSB.AL      | -   | MSB adjusting terminal (Lch). (Not used.) |
| 4       | NC          | -   | -                                         |
| 5       | BPO DC L    | -   | BPO filter (Lch).                         |
| 6       | I.OUT L     | O   | I out (Lch).                              |
| 7       | ANA.GL      | -   | Analog common (Lch).                      |
| 8       | S.JL        | -   | Summing junction (Lch).                   |
| 9       | VOU L       | O   | V out (Lch).                              |
| 10      | NC          | -   | -                                         |
| 11      | +VDD        | -   | Supplied with +5V.                        |
| 12      | DATA L      | I   | Data input (Lch).                         |
| 13      | CLK         | I   | Clock input.                              |
| 14      | -VDD        | -   | Supplied with -5V.                        |

| Pin No. | Signal Name | I/O | Function                                  |
|---------|-------------|-----|-------------------------------------------|
| 15      | L.E         | I   | L.E input.                                |
| 16      | DATA R      | I   | Data input (Rch).                         |
| 17      | DGND        | -   | Digital common.                           |
| 18      | NC          | -   | -                                         |
| 19      | VOU R       | O   | Vout (Rch).                               |
| 20      | S.JR        | -   | Summing junction (Rch).                   |
| 21      | ANA.GR      | -   | Analog common (Rch).                      |
| 22      | I.OUT R     | O   | Iout (Rch).                               |
| 23      | BPO DC R    | -   | BPO filter (Rch).                         |
| 24      | MSB.AR      | -   | MSB adjusting terminal (Rch). (Not used.) |
| 25      | S.DC R      | -   | Servo filter (Rch).                       |
| 26      | VPOT        | -   | (Not used.)                               |
| 27      | +VAA        | -   | Supplied with +5V.                        |
| 28      | DGND        | -   | Digital common.                           |

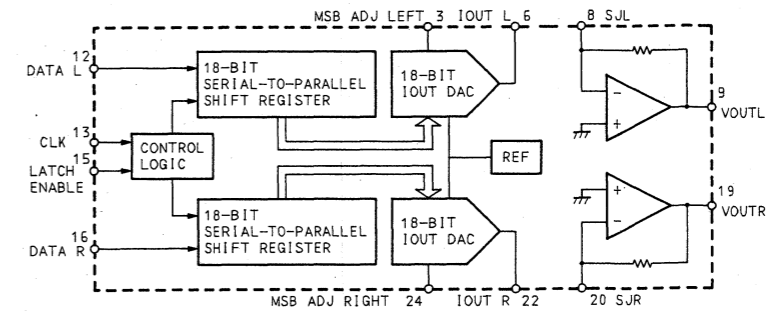


Fig. 9.1.11 18-Bit Dual D/A Converter PCM1700P (U802)

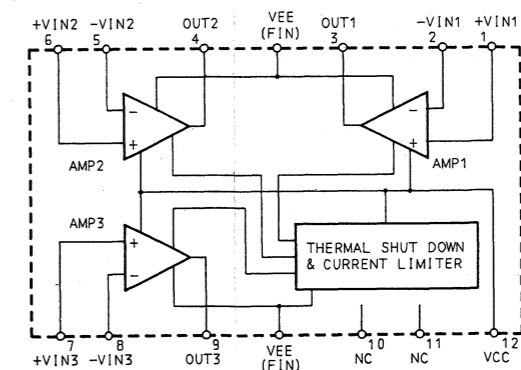
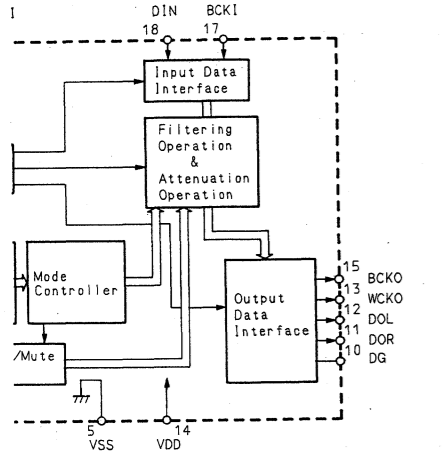


Fig. 9.1.12 Power Amp. LA6520

Digital Filter)

| Function                                                   |
|------------------------------------------------------------|
| Frequency select input. Fixed to "H" for selecting 384 fs. |
| X'tal (16.9344 MHz) is connected.                          |
| System clock output. (16.9344 MHz)                         |
| Grounded.                                                  |
| Not used.                                                  |
| De-emphasis information signal input.                      |
| Not used.                                                  |
| System reset input. Active "L".                            |
| Degitch output. Not used.                                  |
| Rch audio data output.                                     |
| Lch audio data output.                                     |
| Word clock for digitally-filtered output data.             |
| +5V is supplied.                                           |
| Bit clock for digitally-filtered output data.              |
| Sampling rate clock (fs) for input data.                   |
| Bit clock for input data.                                  |
| Serial audio data input.                                   |



Digital Filter SM5840CP (U801)

U802 PCM1700P (18-Bit Dual D/A Converter)

| Pin No. | Signal Name | I/O | Function                                  |
|---------|-------------|-----|-------------------------------------------|
| 1       | VAA         | —   | Supplied with -5V.                        |
| 2       | S.DC L      |     | Servo filter (Lch).                       |
| 3       | MSB.AL      |     | MSB adjusting terminal (Lch). (Not used.) |
| 4       | NC          | —   | —                                         |
| 5       | BPO DC L    |     | BPO filter (Lch).                         |
| 6       | I.OUT L O   | O   | I out (Lch).                              |
| 7       | ANA.GL      | —   | Analog common (Lch).                      |
| 8       | S.JL        |     | Summing junction (Lch).                   |
| 9       | VOU T L O   | O   | V out (Lch).                              |
| 10      | NC          | —   | —                                         |
| 11      | +VDD        | —   | Supplied with +5V.                        |
| 12      | DATA L I    | I   | Data input (Lch).                         |
| 13      | CLK         | I   | Clock input.                              |
| 14      | -VDD        | —   | Supplied with -5V.                        |

| Pin No. | Signal Name | I/O | Function                                  |
|---------|-------------|-----|-------------------------------------------|
| 15      | L.E         | I   | L.E input.                                |
| 16      | DATA R I    | I   | Data input (Rch).                         |
| 17      | DGND        | —   | Digital common.                           |
| 18      | NC          | —   | —                                         |
| 19      | VOU T R O   | O   | Vout (Rch).                               |
| 20      | S.JR        |     | Summing junction (Rch).                   |
| 21      | ANA.GR      | —   | Analog common (Rch).                      |
| 22      | I.OUT R     | O   | Iout (Rch).                               |
| 23      | BPO DC R    |     | BPO filter (Rch).                         |
| 24      | MSB.AR      |     | MSB adjusting terminal (Rch). (Not used.) |
| 25      | S.DC R      |     | Servo filter (Rch).                       |
| 26      | VPOT        |     | (Not used.)                               |
| 27      | +VAA        | —   | Supplied with +5V.                        |
| 28      | DGND        | —   | Digital common.                           |

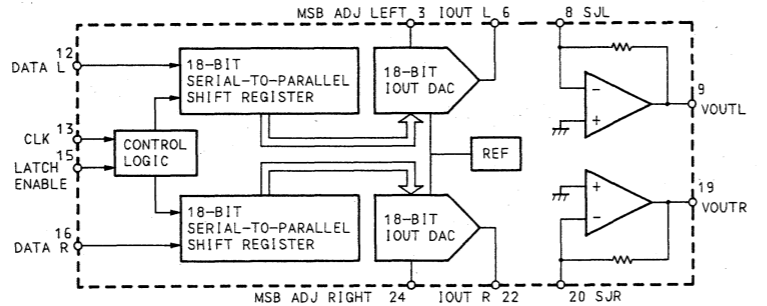


Fig. 9.1.11 18-Bit Dual D/A Converter PCM1700P (U802)

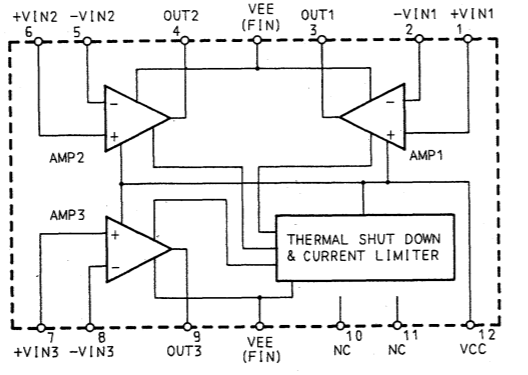


Fig. 9.1.12 Power Amp. LA6520

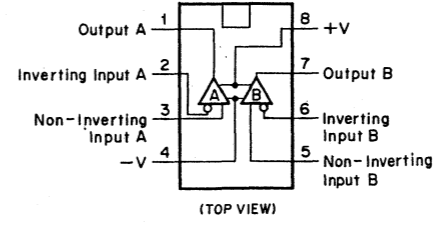


Fig. 9.1.3 Operational Amp. NE5532

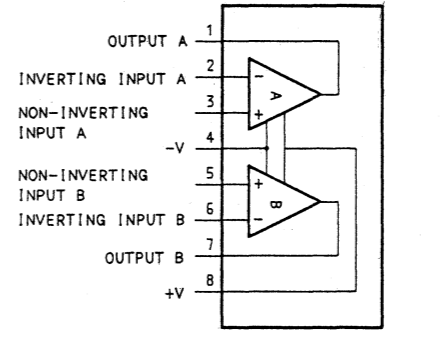


Fig. 9.1.14 Operational Amp. NJM4556S

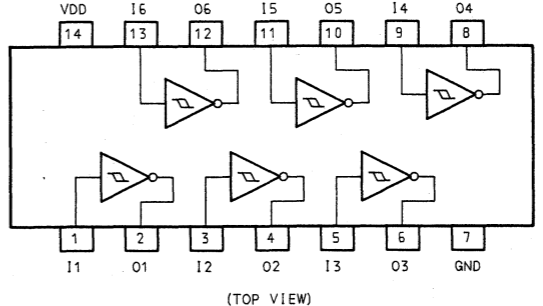


Fig. 9.1.15 Schmitt Trigger TC4584BP

9.2. Schematic Diagrams

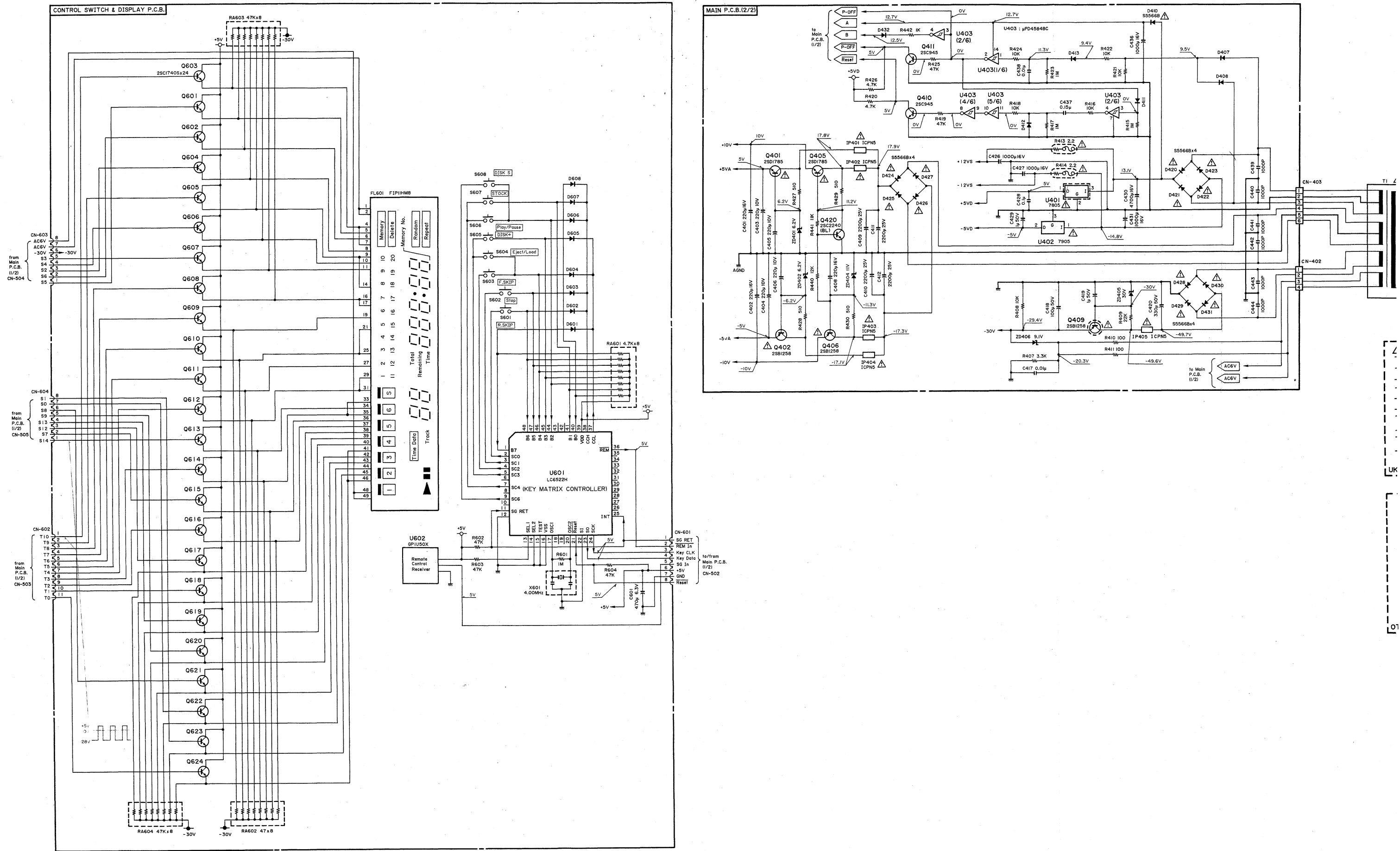


Fig. 9.2.1



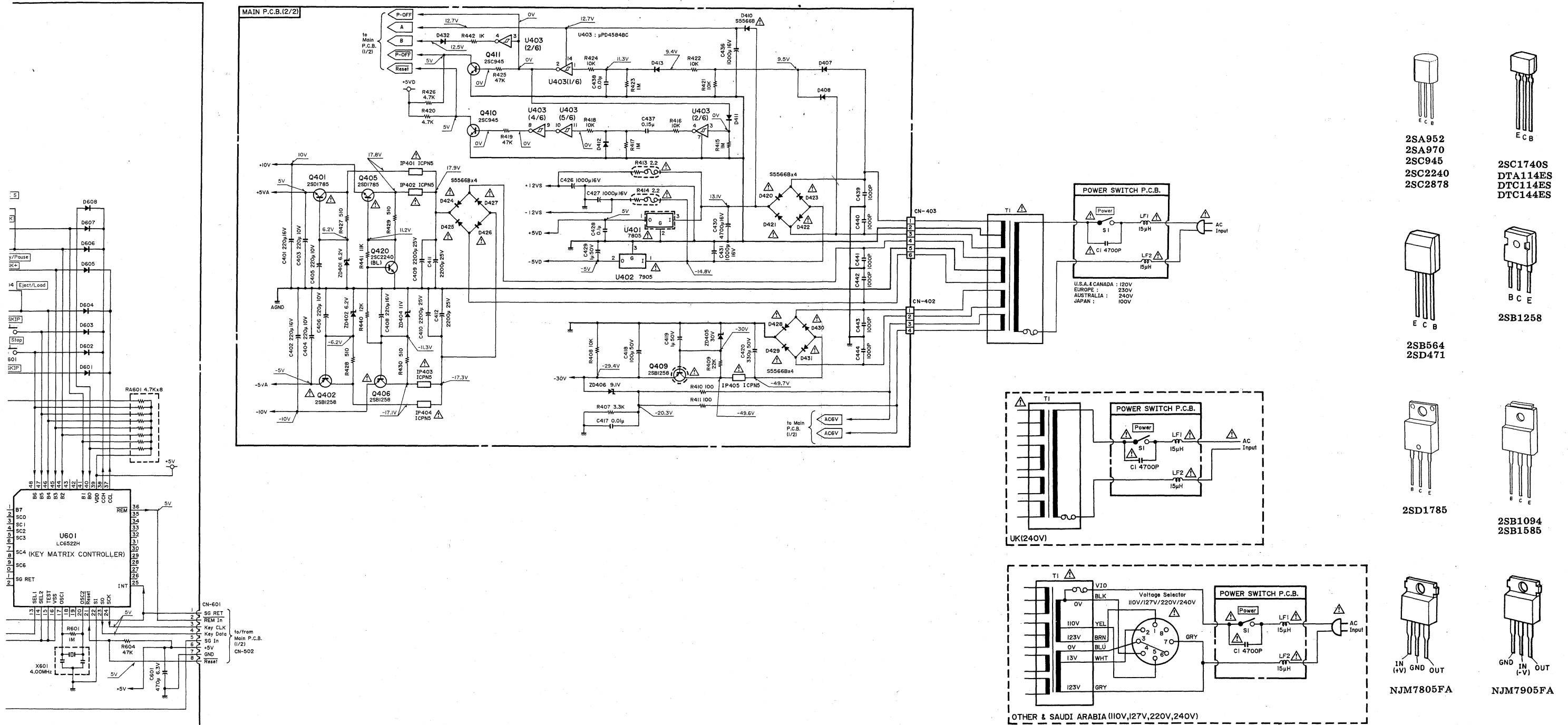



Fig. 9.2.1

- 2SA952
- 2SA970
- 2SC945
- 2SC2240
- 2SC2878
- 2SC1740S
- DTA114ES
- DTC114ES
- DTC144ES
- 2SB1258
- 2SB564
- 2SD471
- 2SD1785
- 2SB1094
- 2SB1585
- NJM7805FA
- NJM7905FA

**WARNING:**  
 Parts marked with the symbol  have critical characteristics.  
 Use **ONLY** replacement parts recommended by the manufacturer.  
 It is recommended that the unit be operated from a suitable DC supply or batteries during initial check-out procedures.

- Notes: 1. Diode is 1SS53, 1S1555, or 1SS176 unless otherwise specified.  
 2. 2SA733, 2SA608SP, 2SA1048 and 2SA1175 are interchangeable with each other.  
 3. 2SC945, 2SC536SP, 2SC2458 and 2SC2785 are interchangeable with each other.

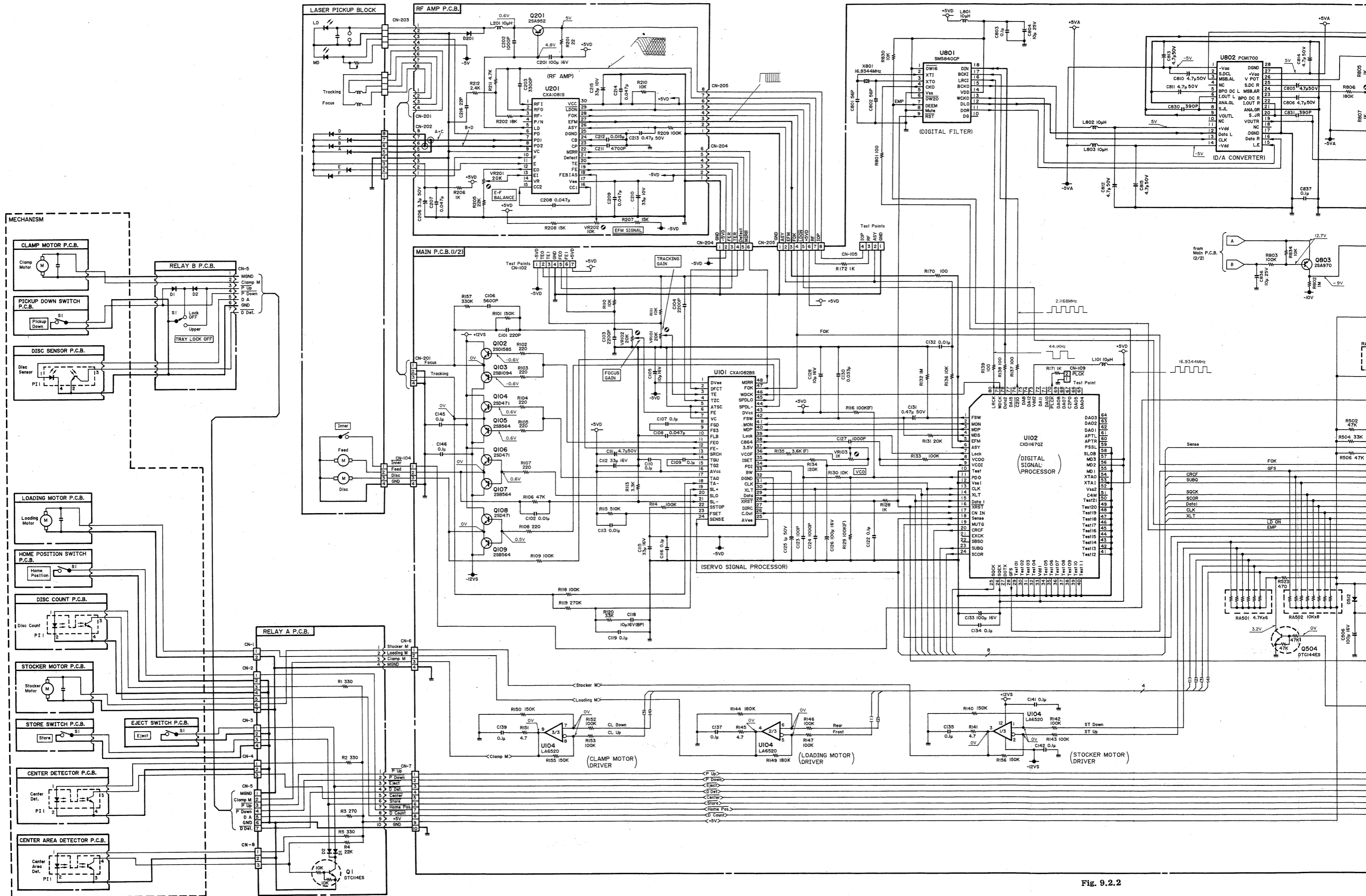


Fig. 9.2.2

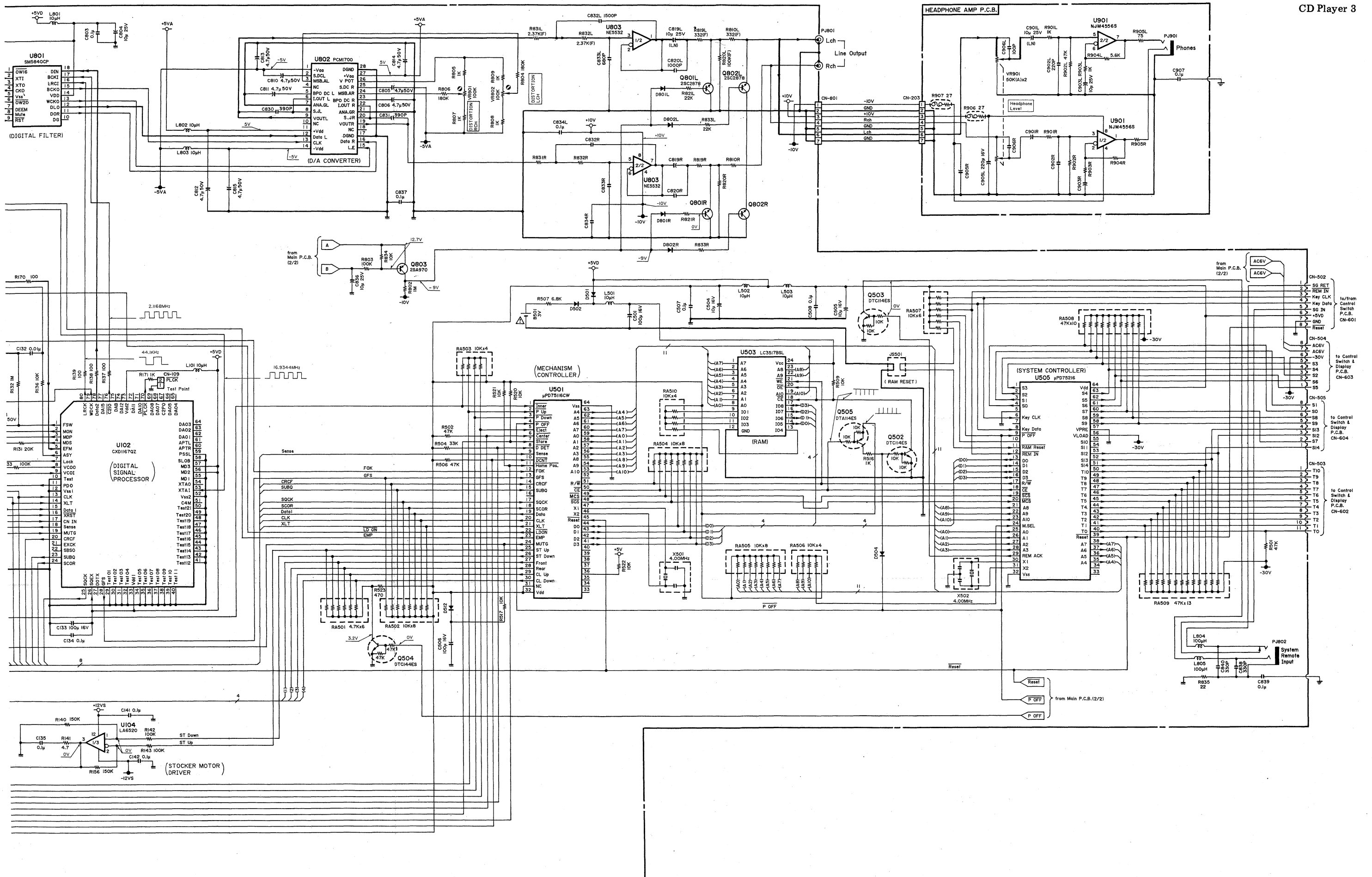
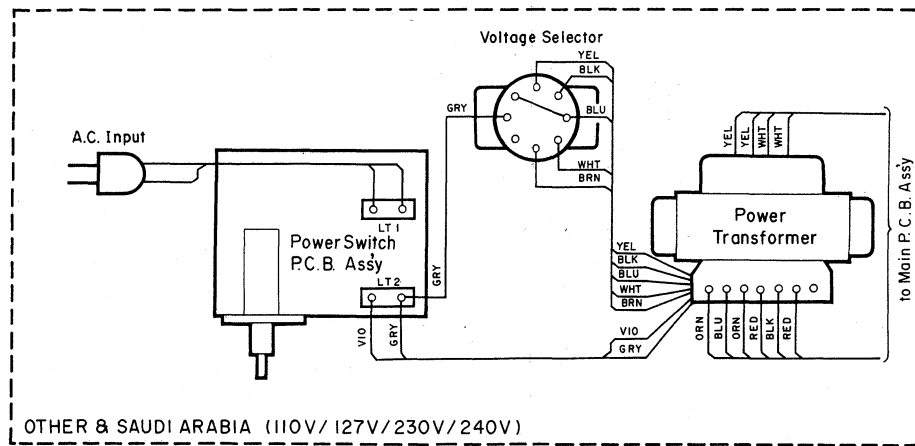
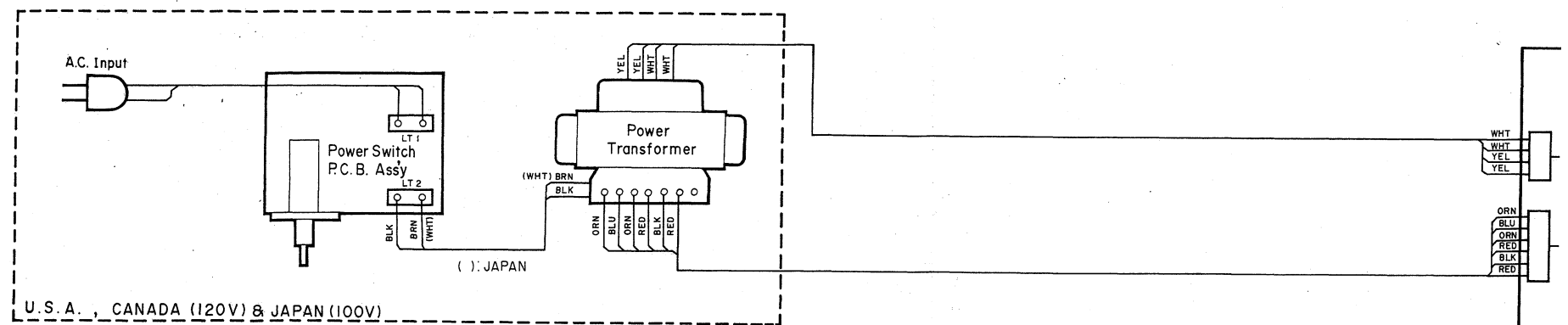
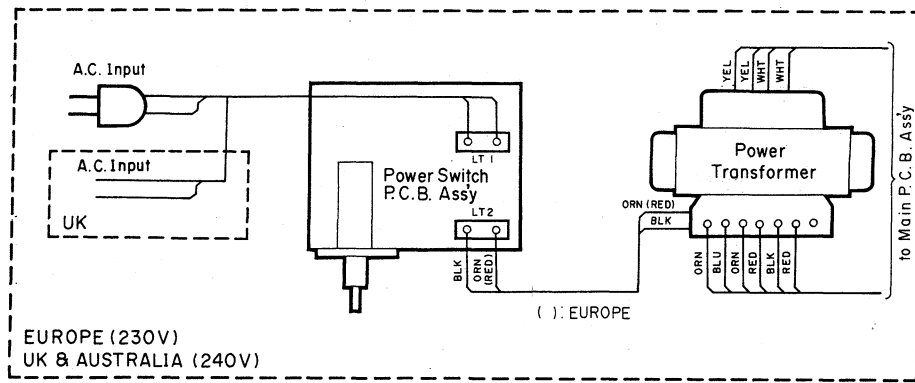


Fig. 9.2.2

10. WIRING DIAGRAM



- Notes: 1. Table of wire colors
- |              |              |
|--------------|--------------|
| BRN — Brown  | BLU — Blue   |
| RED — Red    | VIO — Violet |
| ORN — Orange | GRY — Gray   |
| YEL — Yellow | WHT — White  |
| GRN — Green  | BLK — Black  |
2. Component side view of the P.C.B. is illustrated unless otherwise specified.  
 3. Wire tube color is shown in ( ).

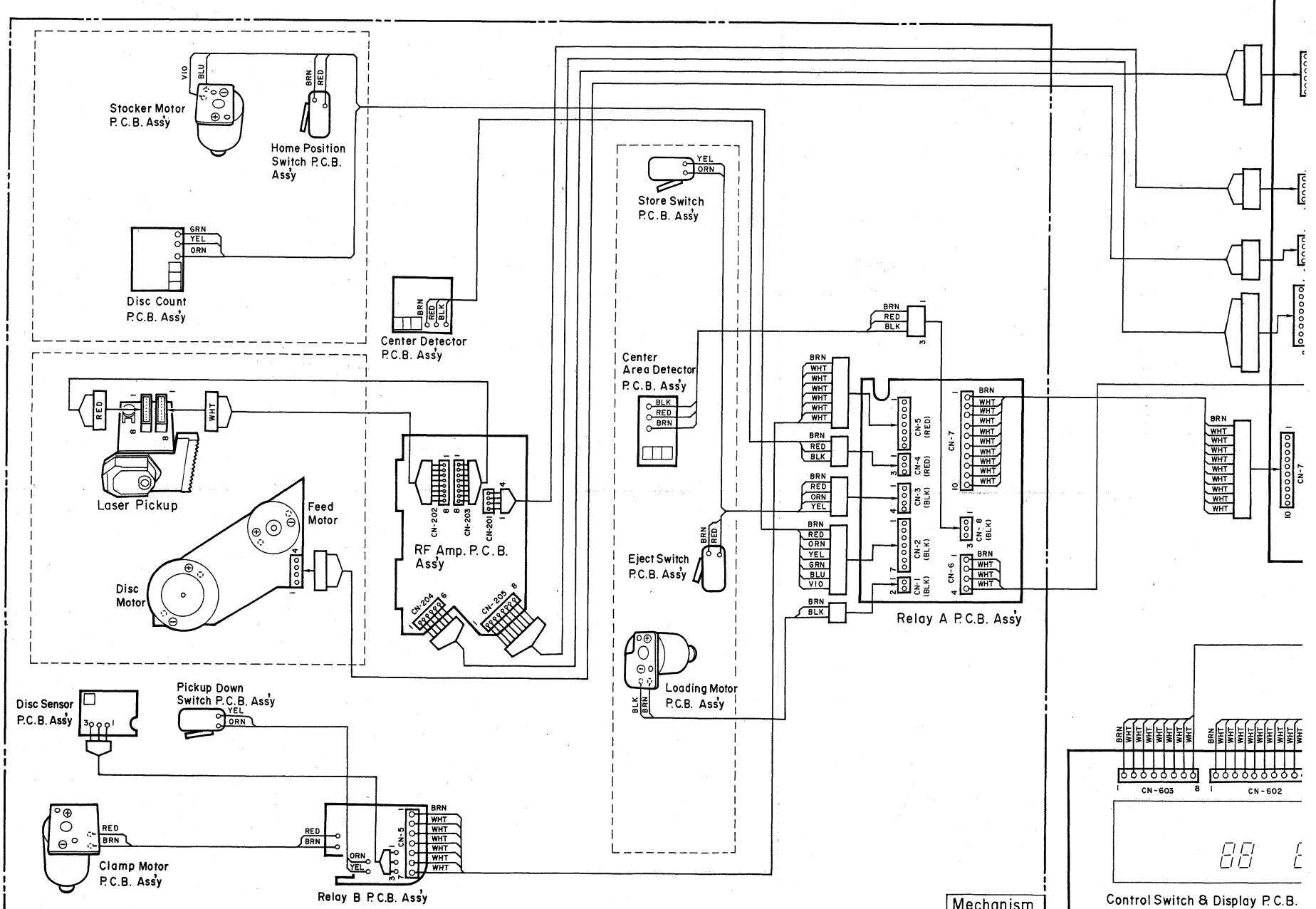


Fig. 10

11. TIMING CHART

(1) Operational Flow Chart (Single-Disc Operation)

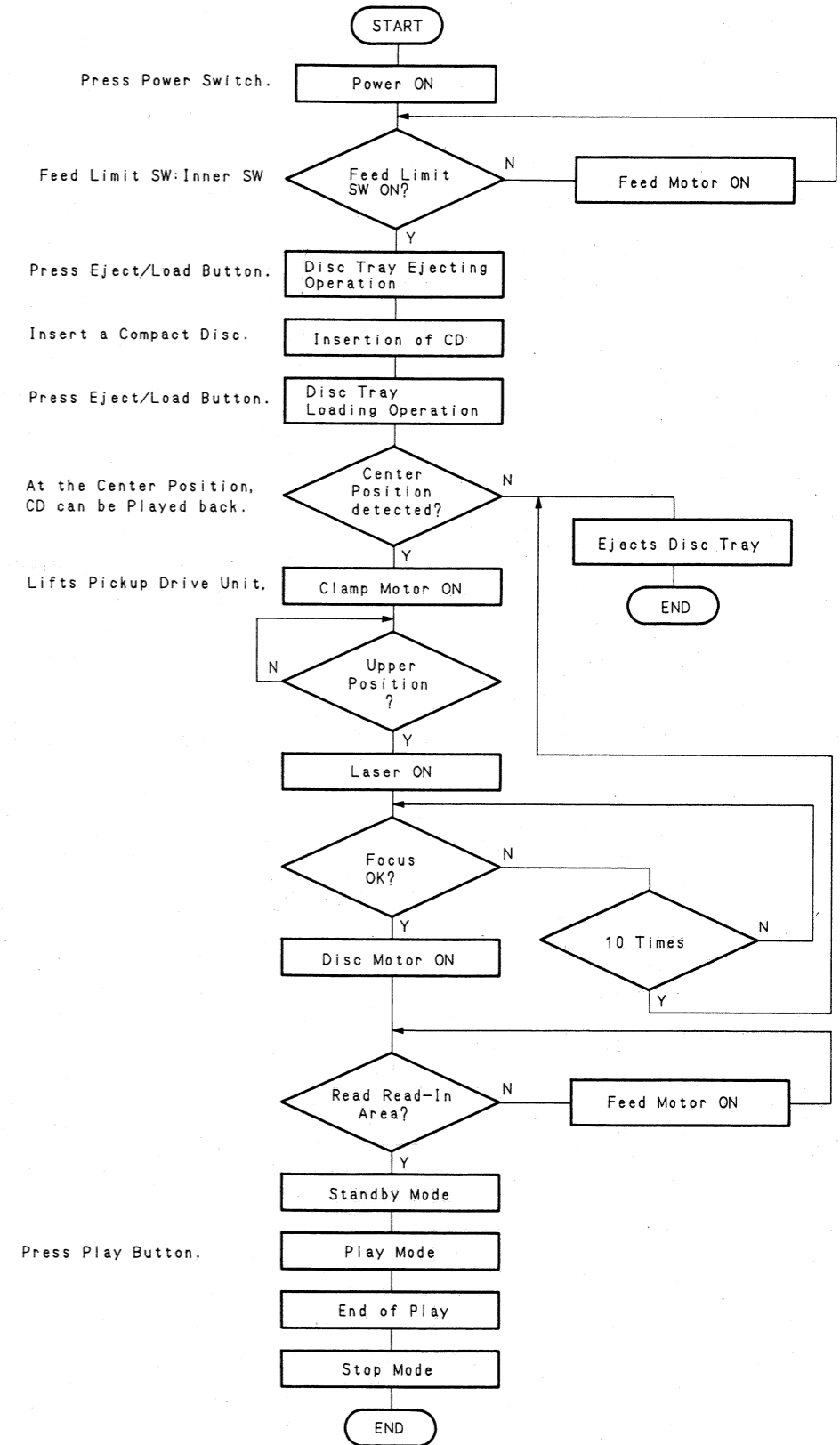


Fig. 11.1

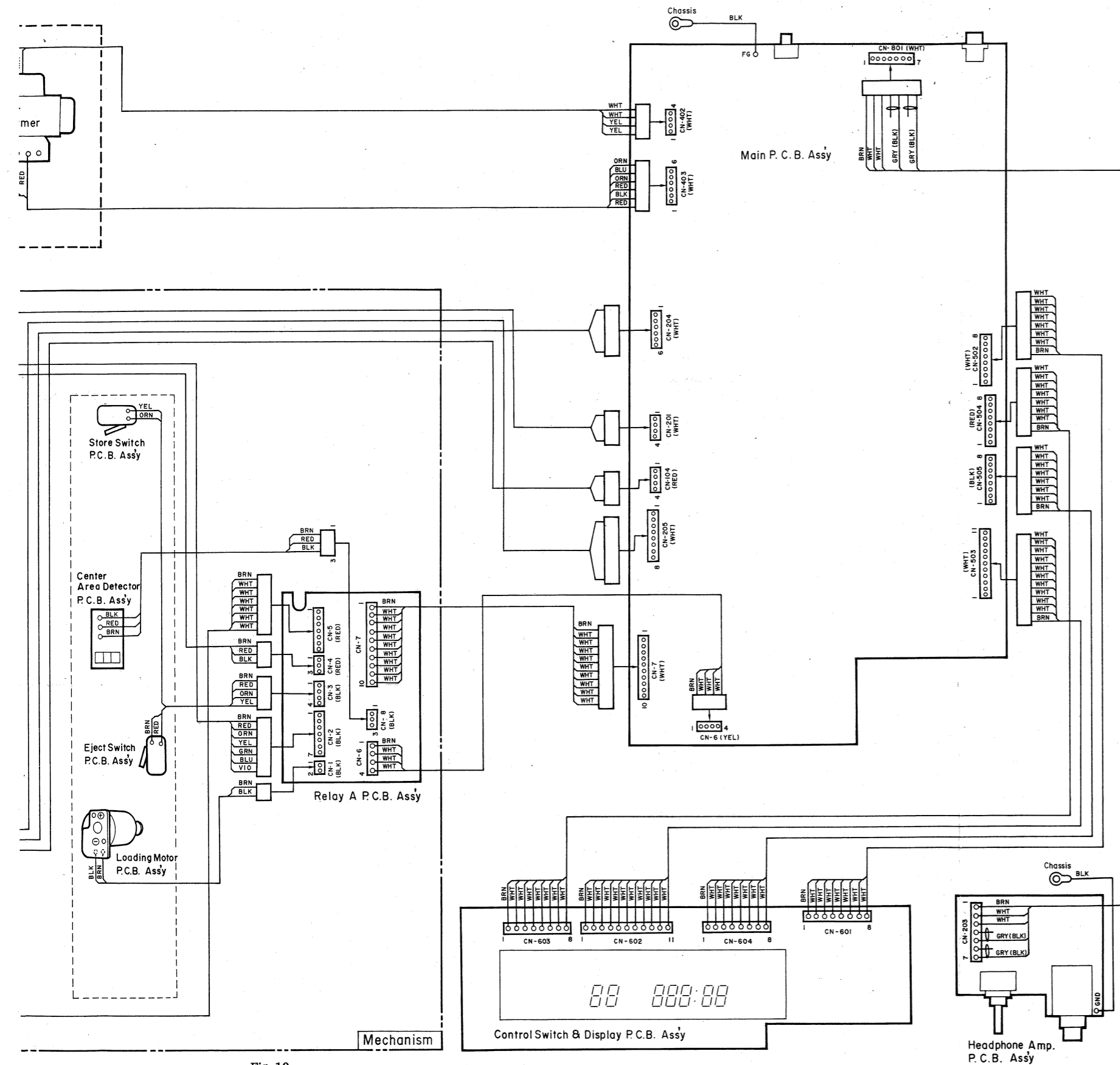
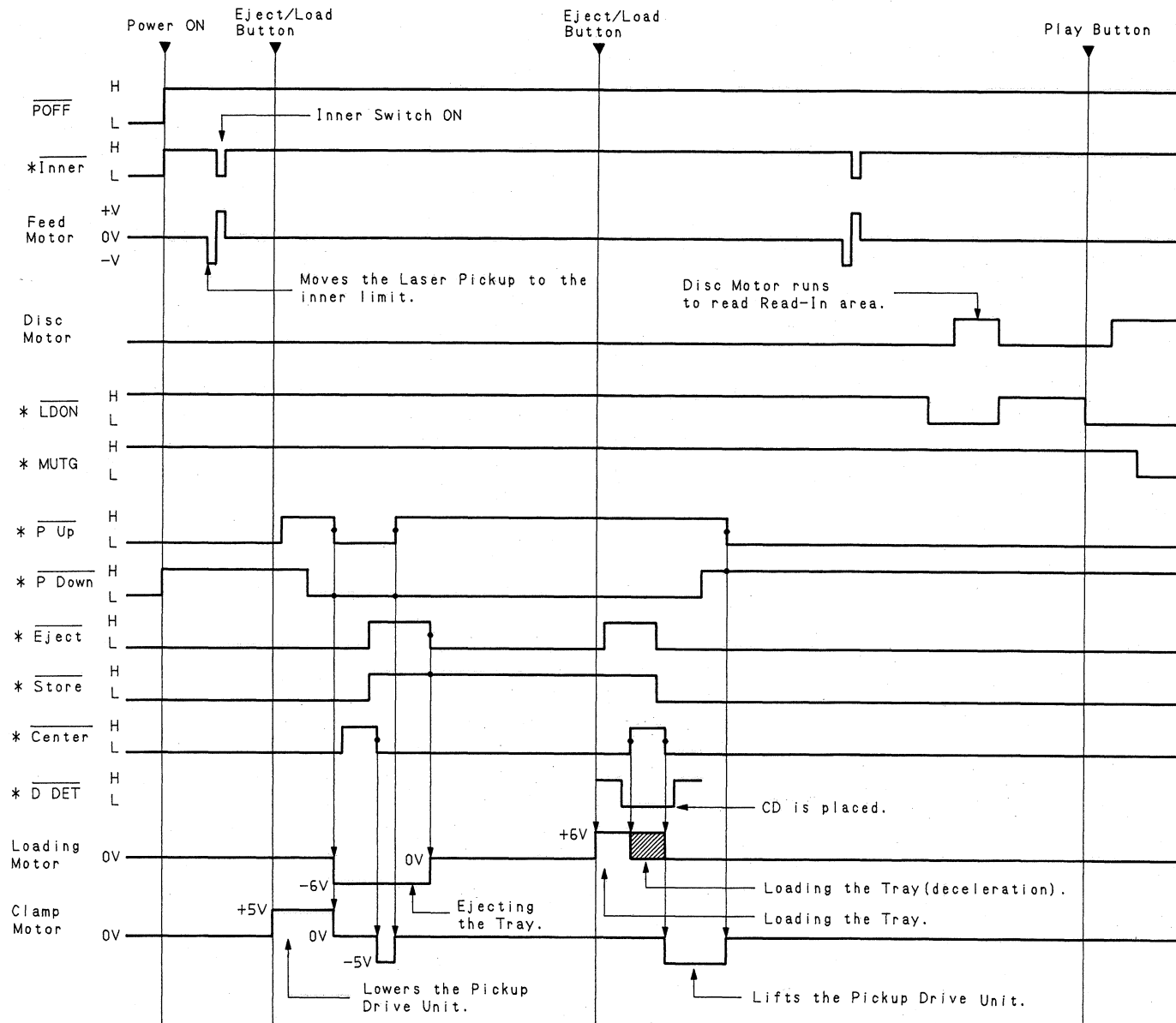


Fig. 10

(2) Operational Timing Chart



\* : Signals of U501 (uPD75116CW, Mechanism Controller).

Fig. 11.2

(3) Multiple-Disc Operation (Loading Discs)

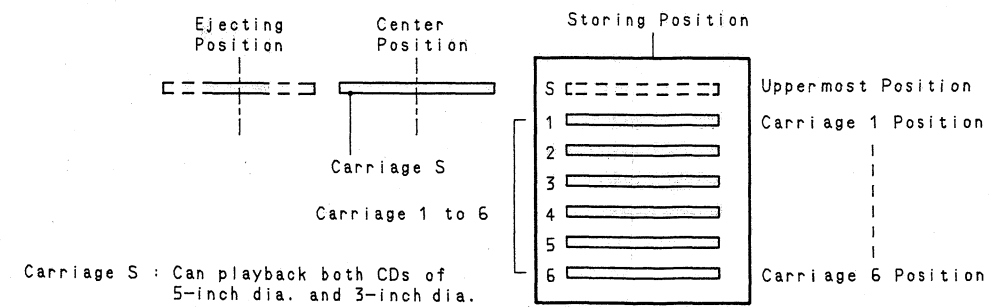
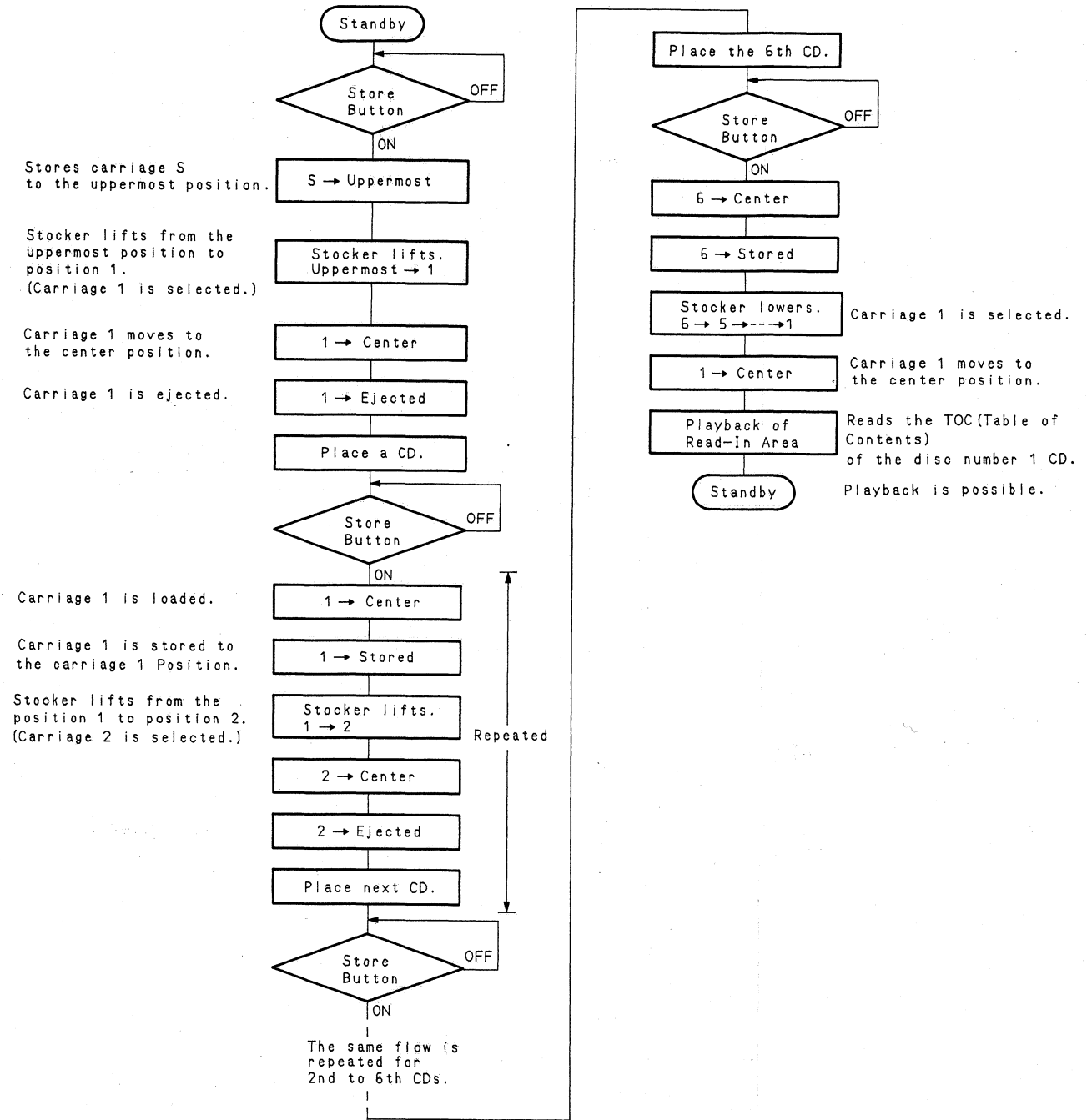


Fig. 11.3

12. BLOCK DIAGRAM

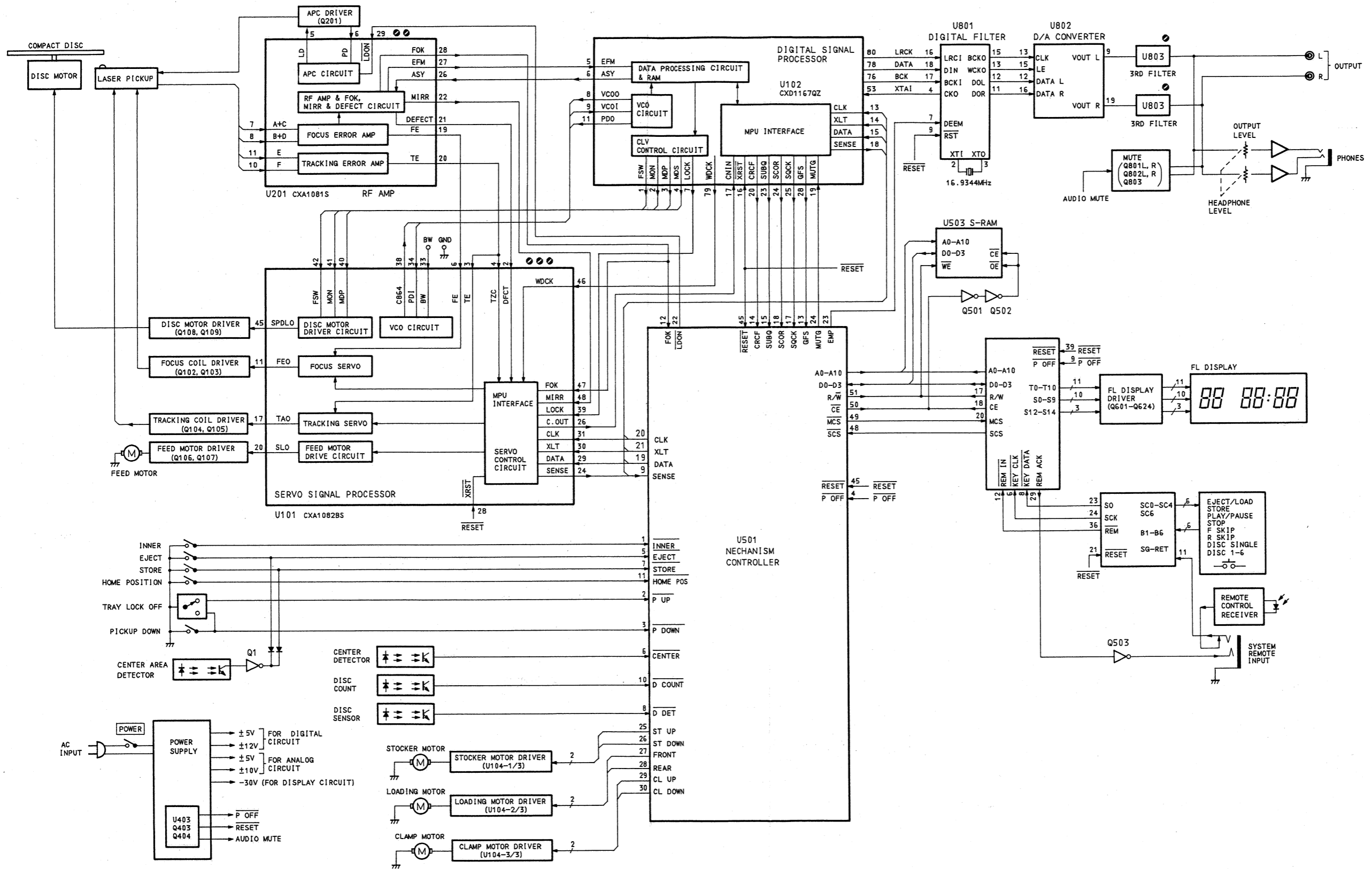


Fig. 12

### 13. SPECIFICATIONS

#### ● Main Unit

|                                   |                                                                     |
|-----------------------------------|---------------------------------------------------------------------|
| System                            | Compact Disc digital audio                                          |
| Signal Readout                    | Optical (semiconductor laser)                                       |
| Error Correction                  | CIRC principle                                                      |
| Number of Channels                | 2 channels, stereo                                                  |
| D/A Converter Type                | 18-bit Dual D/A Converters with 8-times oversampling digital filter |
| Sampling Frequency                | 44.1 kHz                                                            |
| Quantization                      | 16-bit linear                                                       |
| Disc Rotational Velocity          | Approx. 200 to 500 rpm (constant linear velocity)                   |
| Wow and Flutter                   | Below measurement limit                                             |
| Frequency Response                | 5-20,000 Hz $\pm$ 0.5 dB                                            |
| Signal to Noise Ratio             | Better than 105 dB                                                  |
| (IHF A-WTD)                       |                                                                     |
| Dynamic Range                     | Better than 98 dB                                                   |
| Total Harmonic Distortion         | 0.0035%                                                             |
| (1 kHz)                           |                                                                     |
| Total Harmonic Distortion + Noise | 0.004%                                                              |
| (1 kHz)                           |                                                                     |
| Channel Separation                | Better than 95 dB                                                   |
| Output (1 kHz, 0 dB)              |                                                                     |
| Line                              | 2.0 V/600 ohms                                                      |
| Headphones                        | 60 mW into 40 ohms (Phones Level Max.)                              |
| Power Source                      | 120, 230, 240 or 110/127/220/240 VAC, 50/60 Hz                      |
|                                   | (According to country of sale)                                      |
| Power Consumption                 | 27 W max.                                                           |
| Dimensions*                       | 430 (W) x 100 (H) x 375 (D) mm                                      |
|                                   | 16-15/16 (W) x 3-15/16 (H) x 14-3/4 (D) inches                      |
| Approximate Weight                | 7.8 kg/17 lbs. 3 oz.                                                |

#### ● Remote Control Unit

|                       |                                          |
|-----------------------|------------------------------------------|
| Principle             | Infrared pulse system                    |
| Power Supply          | 3 VDC (1.5 V x 2)                        |
| Dimensions*           | 60 (W) x 18 (H) x 165 (D) mm             |
|                       | 2-3/8 (W) x 11/16 (H) x 6-1/2 (D) inches |
| Approximate Weight    | 120 g/4 oz.                              |
| (including batteries) |                                          |

\*: Dimensions do not include protruding parts. Height is the panel height.

● Specifications and design are subject to change for further improvement without notice.