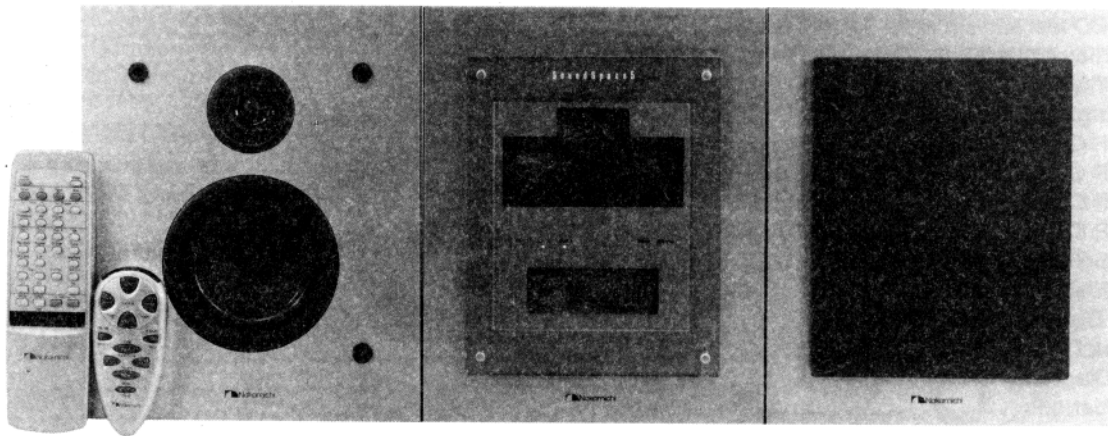


Service Manual

S o u n d S p a c e 5

Stereo Music System



 Nakamichi

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GENERAL

1.1. Product Code

N509

1.2. Destinations


KR, MA, CH, TW, HK, USA, CAN, JPN, UK, EP, OTR, DA

Abbreviations

KR – Korea MA – Malaysia CH – China
TW – Taiwan HK – Hongkong USA – U.S.A.
CAN – Canada JPN – Japan UK – United Kingdom
EP – Europe OTR – Other DA – South America

1.3. Cautions/Warnings

(1) Product Safety Notice

Parts marked with the symbol  in the schematic diagram have critical characteristics.

Use ONLY replacement parts recommended by the manufacturer. It is recommended that the unit be operated from a suitable DC supply or batteries during initial check-out procedures.

(2) Leakage Current Check/Resistance Check

Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 milliamp, or if the resistance from chassis to either side of the power cord is less than 240 k ohms, the unit is defective. **WARNING** — DO NOT return the unit to the customer until the problem is located and corrected.

(3) Protection of Eyes from Laser Beam

To protect eyes from invisible laser beam during servicing, **DO NOT LOOK AT THE LASER BEAM.**

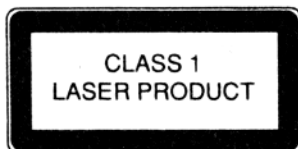
• Laser Diode Properties

Material: GaAs+GaAlAs
Laser output: 0.4mW Max.
Wavelength: 760 - 800 nm
Emission duration: Continuous

(4) Laser Caution

CAUTION

Adjusting the knobs, switches, and controls, etc. or taking actions not specified herein may result in a harmful emission of laser beams. This CD Changer must be adjusted and repaired only by qualified service personnel.



THIS COMPACT DISC PLAYER IS CLASSIFIED AS A CLASS 1 LASER PRODUCT. THE CLASS 1 LASER PRODUCT LABEL IS LOCATED ON THE REAR EXTERIOR.

1.4. Handling the Laser Pickup

In case of repair or replacement of the Laser Pickup, pay attention to the following handling instructions since the laser diode in the Laser Pickup is not resistant to static electricity.

(1) Grounding

When you repair a Laser Pickup, first ground the human body, as well as the measuring instruments and other tools (with particular caution to soldering iron). What's more, your workbench and floor should desirably be grounded using conductive sheet or copper plate. See Fig. 1.1.

NOTE: Be careful so as not to let your clothes touch the Laser Pickup, as static electricity on the clothes will not be released even if your body is grounded.

(2) Discharge of Electricity

Be sure to discharge electricity from objects brought into contact with the Laser Pickup (i.e., soldering iron, tweezers, probes, volt-ohm-meter probes, etc.) before starting work by contacting them with the body chassis. Besides, never touch the Laser Pickup while power is applied.

(3) Soldering Iron to be Used

The soldering iron for use in repair work should be: (1) a ceramic soldering iron, (2) a soldering iron with its metal part grounded, or (3) a soldering iron whose insulation resistance after five minutes of power application is 10 M-ohm or more at 500 VDC. Soldering should be completed promptly, at a soldering iron temperature of 320° max (39 W). A soldering iron heated above this temperature can break down the laser diode.

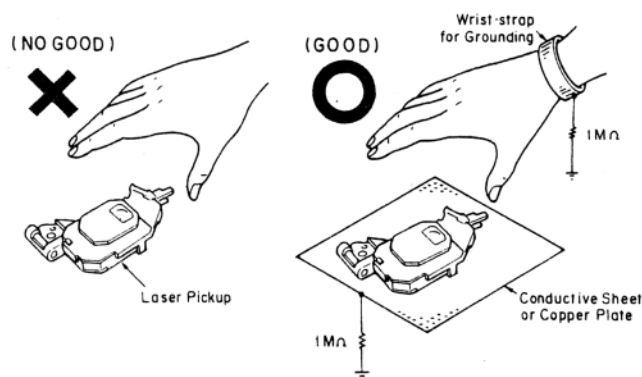


Fig. 1 Handling the Laser Pickup

1-4. Package Ass'y and Accessory Ass'y

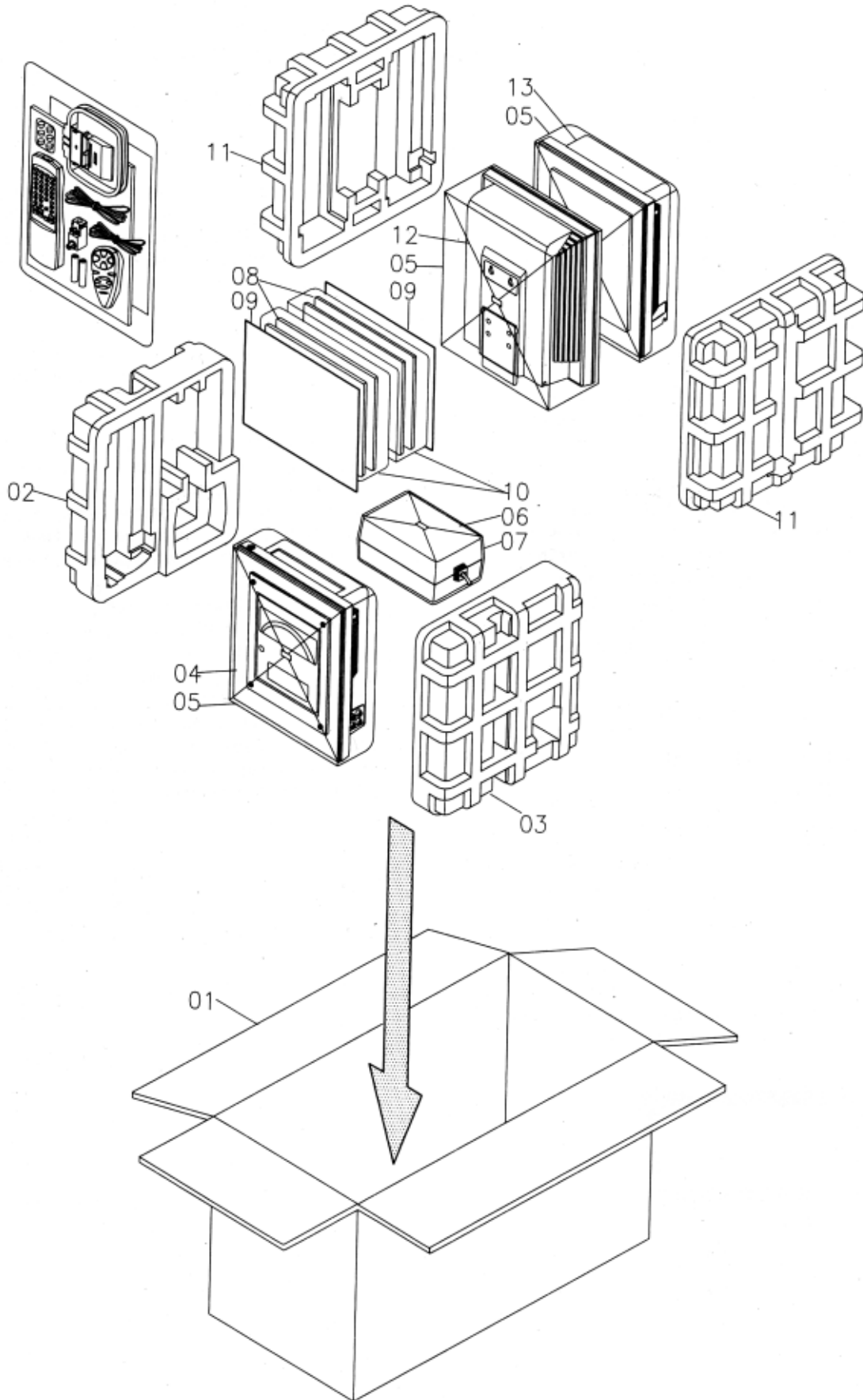


Fig. 1

1-4. Package Ass'y and Accessory Ass'y

Ref. No.	Part Number	Description	Q'ty	Ref. No.	Part Number	Description	Q'ty
		Package Ass'y	08		00040799S5	Speaker grille (green)	2
01	90030799S5	Master carton	1	09	90100799S5	Carton spacer	2
02	90010799S5	Snow box (L)	1	10	9902003040	Poly bag 200x300x0.04T	2
03	90020799S5	Snow box (R)	1				
04		Front panel ass'y	1	11	90050799S5	Speaker snow box	2
05	9940799S5	Soft sheet (A)	3	12		Speaker ass'y (R)	1
06		Trans. case ass'y	1	13		Speaker ass'y (L)	1
07	90060799S5	Soft sheet (B)	1				
08	00030799S5	Speaker grille (blue)	2				

Ref. No.	Part Number	Description	Q'ty	Ref. No.	Part Number	Description	Q'ty
		Accessory Ass'y			9080026110	Instruction book (F/SP) (for CH/HK/USA/CAN/EP/DA)	1
	RE39-D1	Remote control ass'y 1 (for TW/USA/CNA/JPN/OTR/DA)	1		9080026120	Instruction book (E/F/G/SP) (for UK)	1
	RE39-D2	Remote trans. ass'y 1 (for KR/MA/CH/HK/UK/EP)	1		9120006060	Instruction Sheet (KR) (for KR)	1
	B0DC05310A	Remote SUB SS-8 ass'y 1	1		463132M065	Cord set UL/CSA BLK 6.5FT SPT-2 (for TW/OTR/DA)	1
	4300103410	AM loop antenna 3083-062-0	1		463153H065	Cord set UL/CSA BLK 6.5FT-2P (for USA/CAN)	1
	4620620031	Battery R03(E)/2UM-4E 4	4		463225M065	Cord set BS BLK 6.5FT (for MA/HK/UK)	1
	5401160021	FM indoor antenna	1		463225T065	Cord set VDE BLK 6.5FT (for EP)	1
	704975A013	Antenna adaptor YEA-21-0425	1		463512H065	Cord set JIS BLK 6.5FT (for JPN)	1
	0H07933A	Bumpon SJ-5303 (for HK/USA/CAN/EP)	6		463625M065	Cord set Korea BLK 6.5FT (for KR)	1
	10280799S5	Bumpon SJ-5306 (for KR/MA/CH/TW/JPN/UK/OTR/DA)	6		463752T065	Cord set China BLK 6.5FT (for CH)	1
	9900500840	Poly bag 50x80x0.047 (for Bumpon)	1		9100021660	Poly bag (W/C) (for JPN)	1
	9080025890	Instruction book (E) (for KR/MA/TW/USA/CAN/OTR/DA)	1		9902304080	Poly bag 23x40 (I/B)	1
	9080026100	Instruction book (J) (for JPN)	1				

2. REMOVAL PROCEDURES

2.1. Main Unit

Refer to Fig. 2.1.1 to 2.1.6.

- (1) Remove screws F01 (4 pcs.) and disconnect two wires to detach F02 (Front Panel Ass'y) and F03 (Back Cabinet Ass'y).
- (2) Remove screws F04 (4 pcs.), F06 (5 pcs.) to detach F05 (Key P.C.B. Ass'y) and F07 (Display P.C.B. Ass'y).
- (3) Remove screws F08 (4 pcs.) and disconnect two wires to detach F09 (CD Mechanism Ass'y).

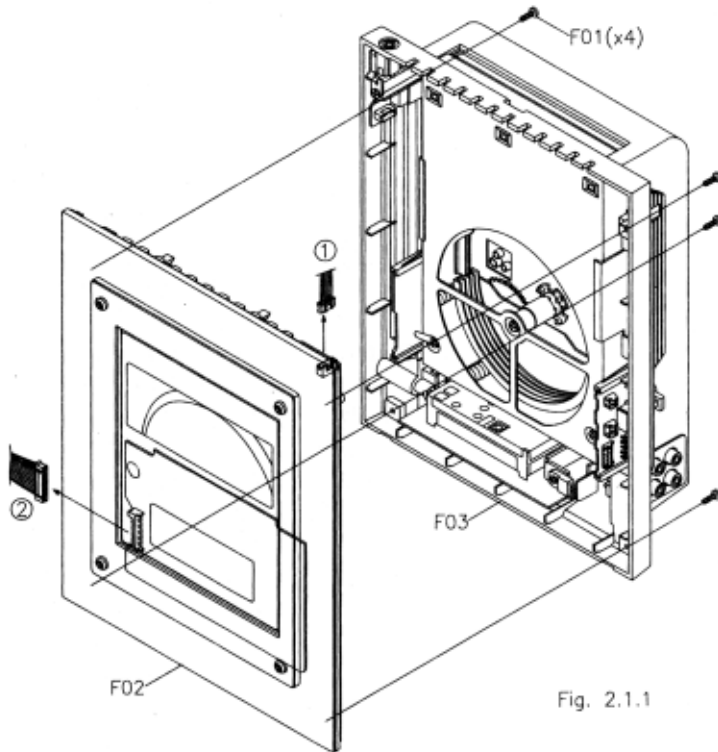


Fig. 2.1.1

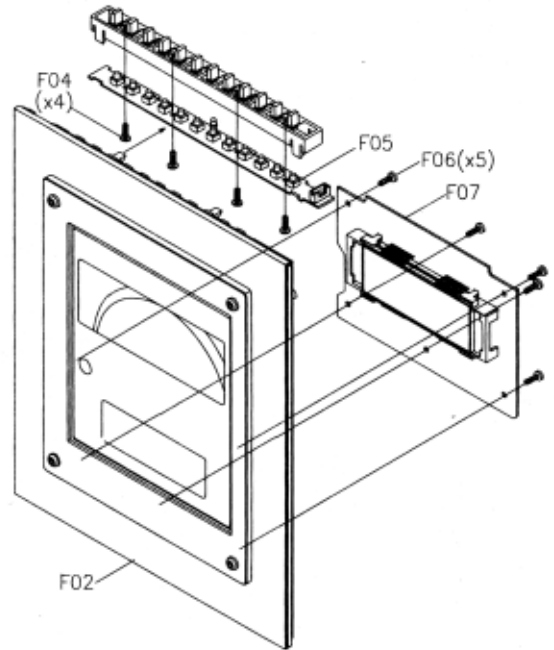


Fig. 2.1.2

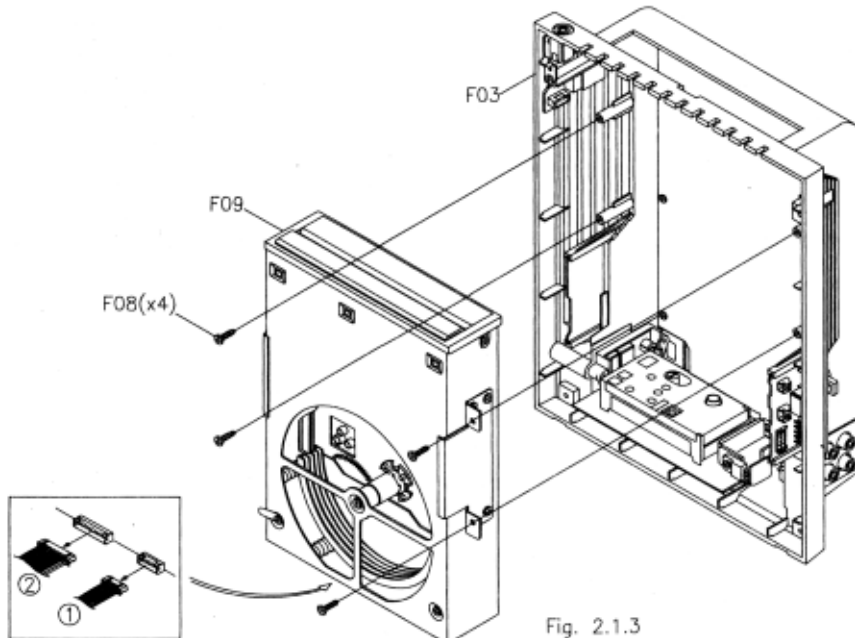


Fig. 2.1.3

- (4) Remove screws F01 (1 pcs.) and disconnect five wires to detach F02 (Headphone P.C.B. Ass'y), F03 (Speaker Jack P.C.B. Ass'y), F04 (SCP P.C.B. Ass'y) from F05 (Back Cabinet Ass'y).
- (5) Remove screws F06 (1 pcs.), F08 (2 pcs.) to detach F07 (Transistor P.C.B. Ass'y), F09 (Tuner P.C.B. Ass'y) from F05 (Back Cabinet Ass'y).
- (6) Remove screws F10 (6 pcs.), F11 (1 pcs.) to detach F12 (Main P.C.B. Ass'y) from F05 (Back Cabinet Ass'y).

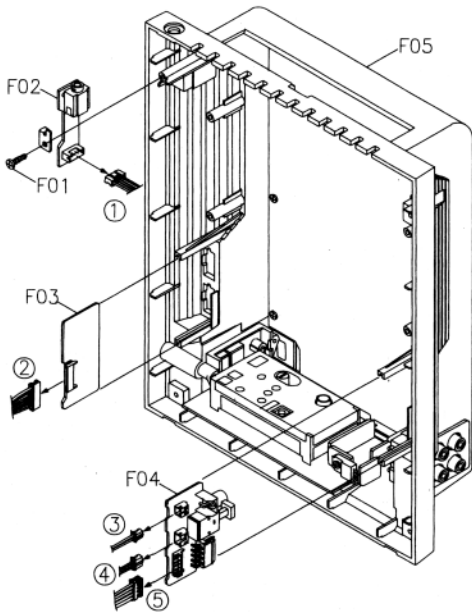


Fig. 2.1.4

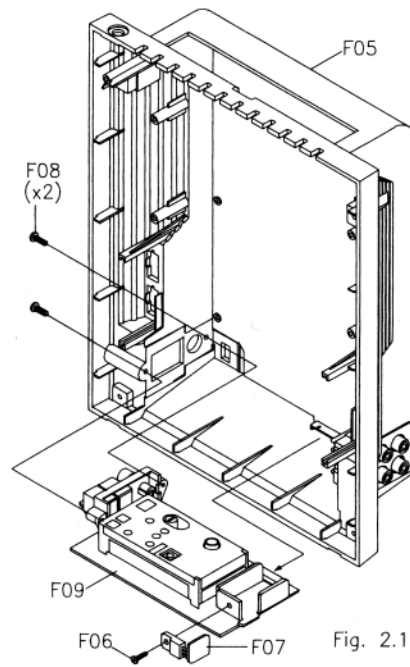


Fig. 2.1.5

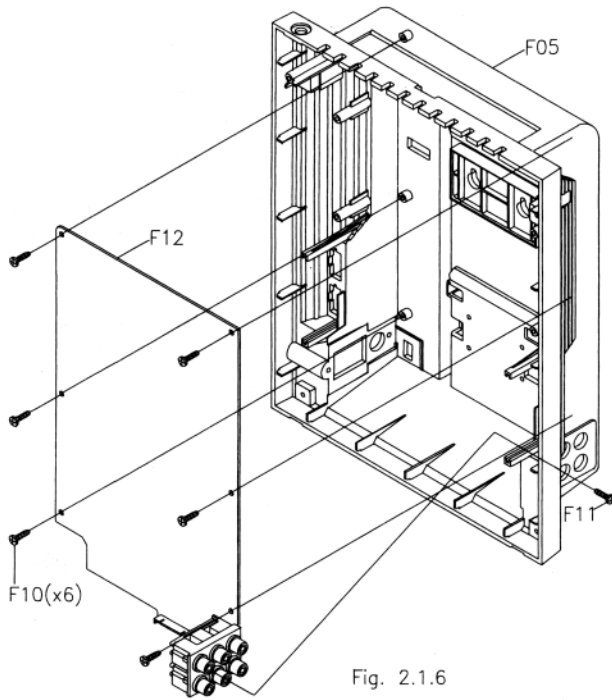
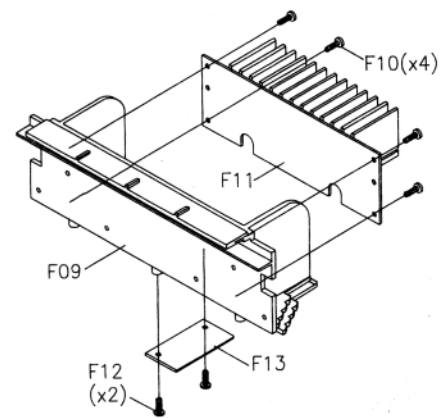
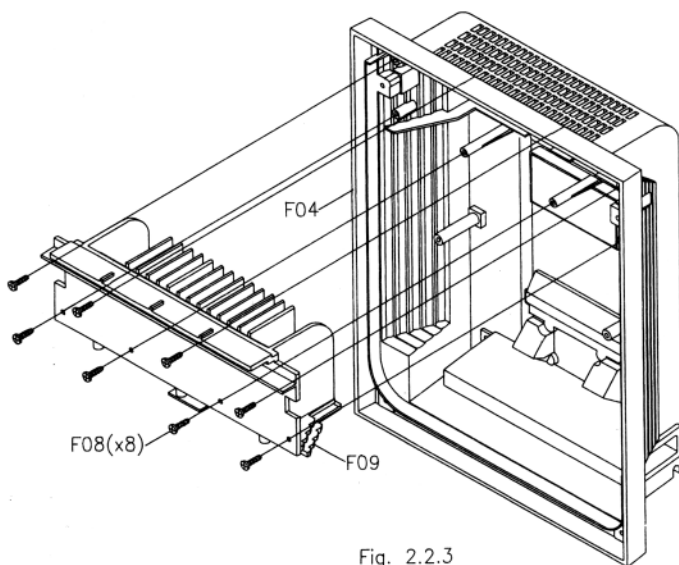
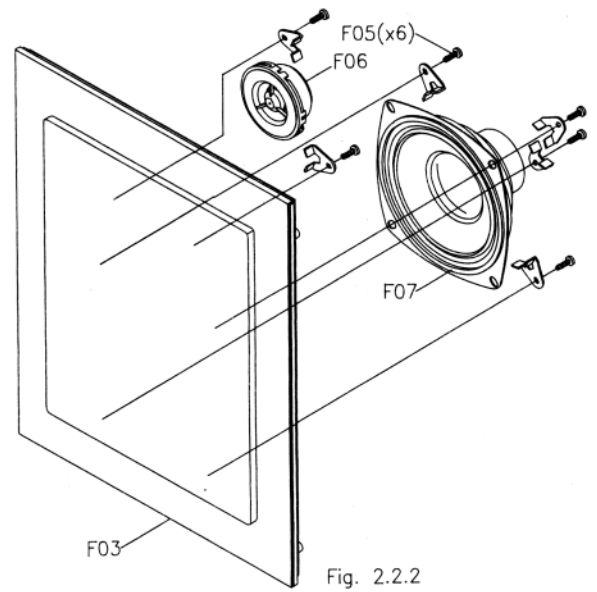
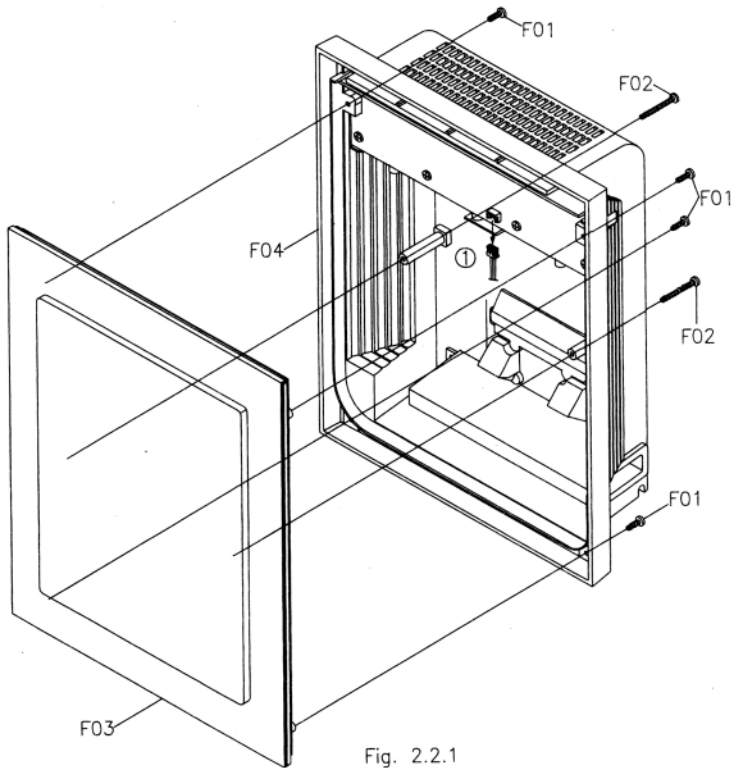


Fig. 2.1.6

2.2. Speaker Ass'y and Transformer Case Ass'y

Refer to Fig. 2.2.1 to 2.2.8.

- (1) Remove screws F01 (4 pcs.), F02 (2 pcs.) and disconnect wire to detach F03 (Speaker Front Panel Ass'y) from F04 (Speaker Cabinet Ass'y).
- (2) Remove screws F05 (6 pcs.) to detach F06 (Tweeter) and F07 (Woofer).
- (3) Remove screws F08 (8 pcs.) to detach F09 (Heat Sink Cover).
- (4) Remove screws F10 (4 pcs.), F12 (2 pcs.) to detach F11 (Amp. IC P.C.B. Ass'y) and F13 (Connector P.C.B. Ass'y).



- (5) Remove screws F01 (4 pcs.) to detach F02 (Top Cabinet Ass'y) from F03 (Bottom Cabinet Ass'y).
- (6) Remove screws F04 (2 pcs.) to detach F05 (AC Selector P.C.B. Ass'y). (for TW/OTR/DA)
- (7) Remove screw F06 (1 pcs.) and unsolder diode (with F07) from F08 (Power Trans. P.C.B. Ass'y) to detach F07 (Heat Sink).
- (8) Remove screw F09 (1 pcs.) and detach F10 (DC Out P.C.B. Ass'y).
- (9) Remove screws F11 (2 pcs.) to detach F12 (AC Socket P.C.B. Ass'y).
- (10) Remove screw F13 (1 pcs.) to loosen Connector Ass'y.
- (11) Remove screws F14 (4 pcs.) to detach F15 (Power Transformer).
- (12) Replace fuses if they are blown out.

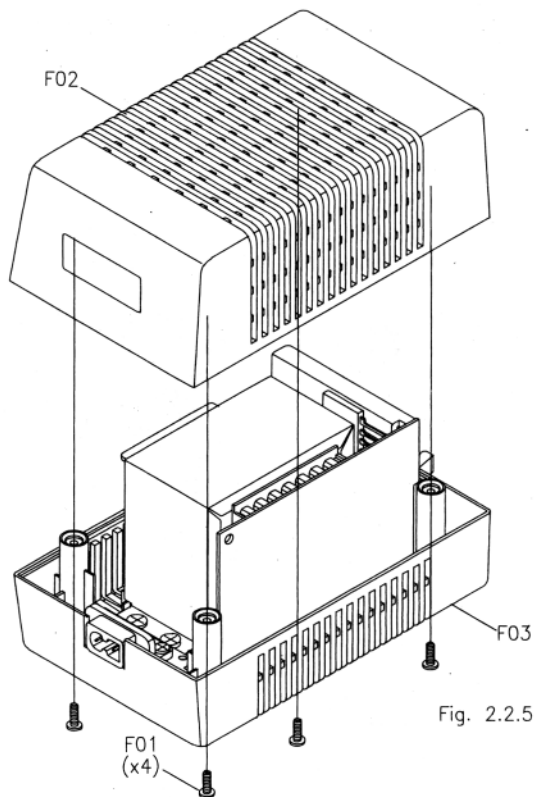


Fig. 2.2.5

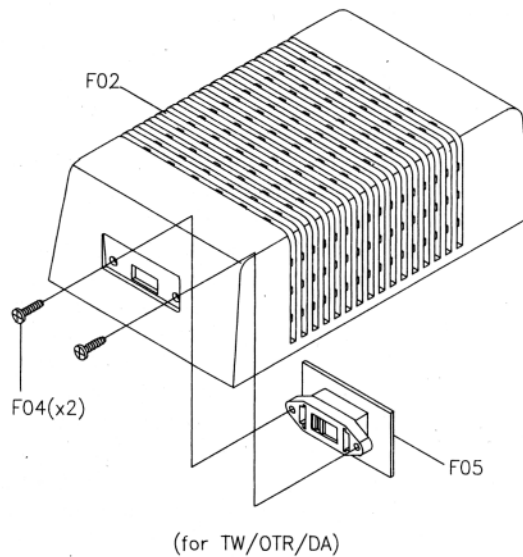


Fig. 2.2.6

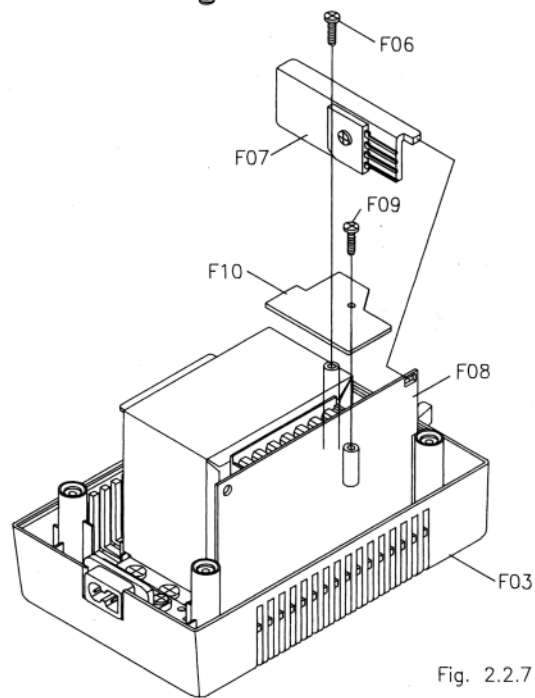


Fig. 2.2.7

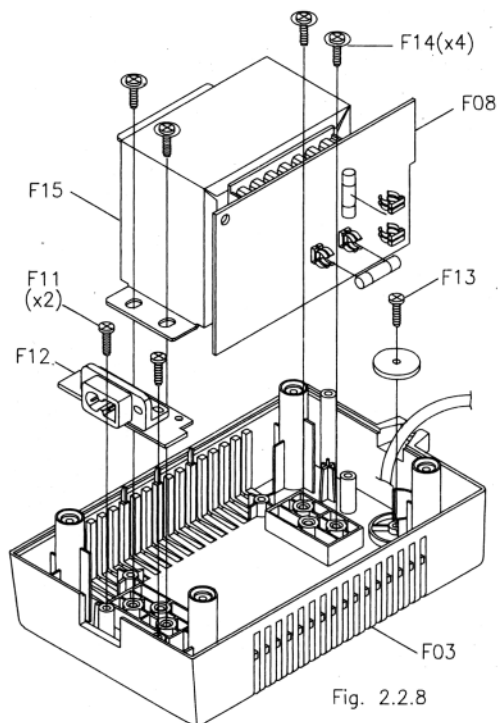


Fig. 2.2.8

2.3. Top Cover SL S Ass'y, Bottom Cover MF Ass'y, and Front Panel Ass'y

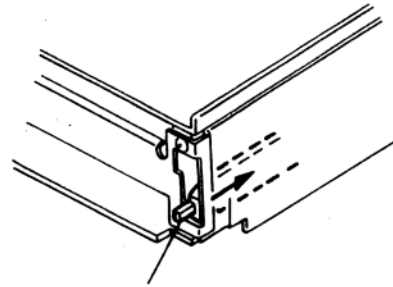
Refer to Figs. 2.3.1 to 2.3.3.

- (1) Remove the Mechanism Synthesis Ass'y. See item 2.2.
- (2) Remove screws F01 (2 pcs.) and detach F02 (Top Cover SL S Ass'y). Refer to Fig. 2.3.1.
- (3) Remove screws F03 (6 pcs.) and detach F04 (Bottom Cover MF Ass'y). Refer to Fig. 2.3.1.
- (4) Remove F05 (Front Panel Ass'y) from the unit.

NOTES: 1. Before reassembling F05 (Front Panel Ass'y), be sure that the end of the Mecha UD Sub Cam SL on the right front does not protrude as shown in Fig. 2.3.2. If it protrudes, move it backward as follows:

- 1) Carefully remove the left side adhesive label (Dust Seal Emergency SL) on the left side of the unit. Refer to Fig. 2.3.3.
- 2) Turn the Emergency Gear with your finger tip in the direction of the arrow until the end of the Mecha UD Sub Cam SL is drawn inside the unit. (See Fig. 2.3.3.)
When turning the Gear, **DO NOT use nail** as the gear tooth can be broken.
- 3) Reattach the adhesive label (Dust Seal Emergency SL).

2. Be sure that the claws of F05 (Front Panel Ass'y) are securely inserted into each holes in F02 (Top Cover SL S Ass'y) and F04 (Bottom Cover MF Ass'y).



Mecha UD Sub Cam SL

Fig. 2.3.2

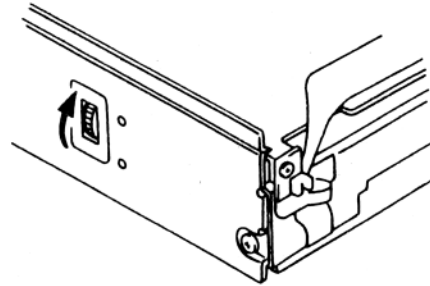


Fig. 2.3.3

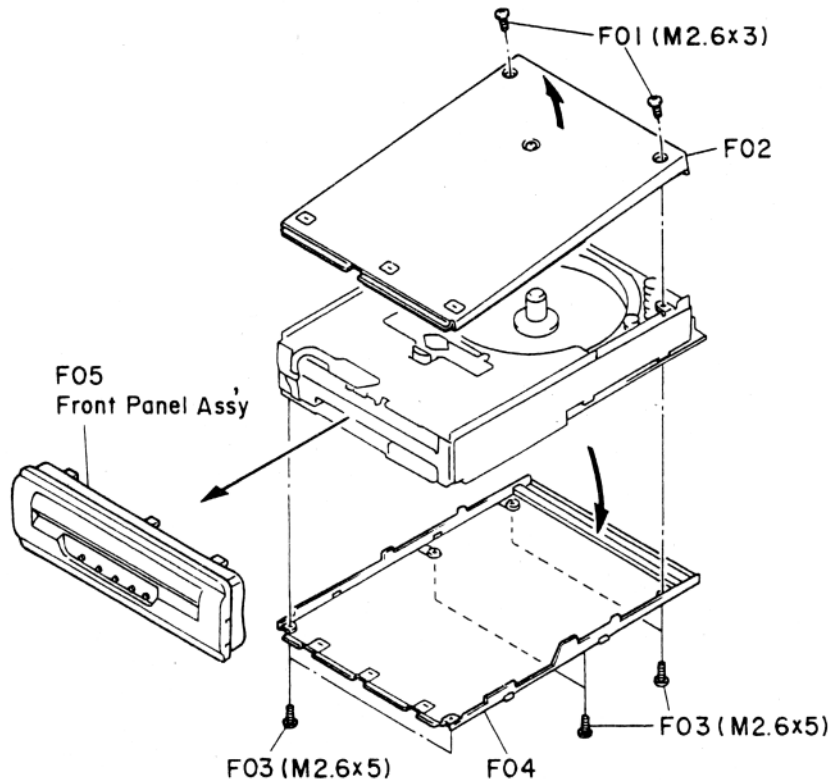


Fig. 2.3.1

(Main P.C.B. Ass'y indicated same as HMB-5 P.C.B. Ass'y)

2.4. Main P.C.B. Ass'y

2.4.1. Removing the Main P.C.B. Ass'y

Refer to Figs. 2.4.1 and 2.4.2.

NOTE: Three flexible P.C.B.s are connected to the Main P.C.B. Ass'y. When disconnecting these flexible P.C.B.s, do not open the Main P.C.B. Ass'y wide to avoid damage to the flexible P.C.B.

- (1) Remove the Top Cover SL S Ass'y, Bottom Cover SL S Ass'y, and Front Panel Ass'y. Refer to item 2.3.
- (2) Short the laser diode shorting lands on the Pickup Flexible P.C.B. with a soldering iron whose metal part is grounded or with a ceramic soldering iron. Refer to Fig. 2.4.1.
- (3) Remove screws F01 (1 pce.) and F02 (1 pce.). Refer to Fig. 2.4.2.
- (4) Disconnect F03 (Mecha Flexible P.C.B. Ass'y) by pulling the edges of the connector CP103 on the Main P.C.B. Ass'y to unlock the connector edges. Refer to Fig. 2.4.2.
- (5) Pull the edges of the connector CP102 on the Main P.C.B. Ass'y to unlock the connector edges and carefully pull out F04 (Traverse Flexible P.C.B. Ass'y).
- (6) Pull the edges of the connector CP101 on the Main P.C.B. Ass'y to unlock the connector edges and carefully pull out F05 (Pickup Flexible P.C.B.).
- (7) Remove F06 (Main P.C.B. Ass'y).

2.4.2. Installing the Main P.C.B. Ass'y

NOTE: To allow easier installation of the Main P.C.B. Ass'y, move the Laser Pickup Block to the outermost position, before removing the Main P.C.B. Ass'y.

- (1) Reconnect the flexible P.C.B.s to the Main P.C.B. Ass'y in the following order to make the connection easier.
 - 1) F05 (Pickup Flexible P.C.B.)
 - 2) F03 (Mecha Flexible P.C.B. Ass'y)
 - 3) F04 (Traverse Flexible P.C.B. Ass'y)
- (2) Install the Main P.C.B. Ass'y with one screws F01 and F02.
- (3) Unsolder the shorting lands on the Pickup Flexible P.C.B.

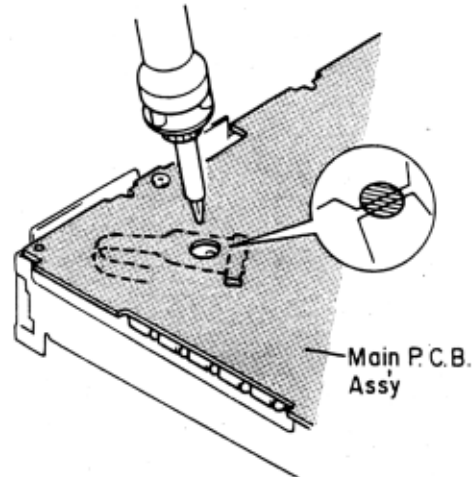


Fig. 2.4.1 Bottom View

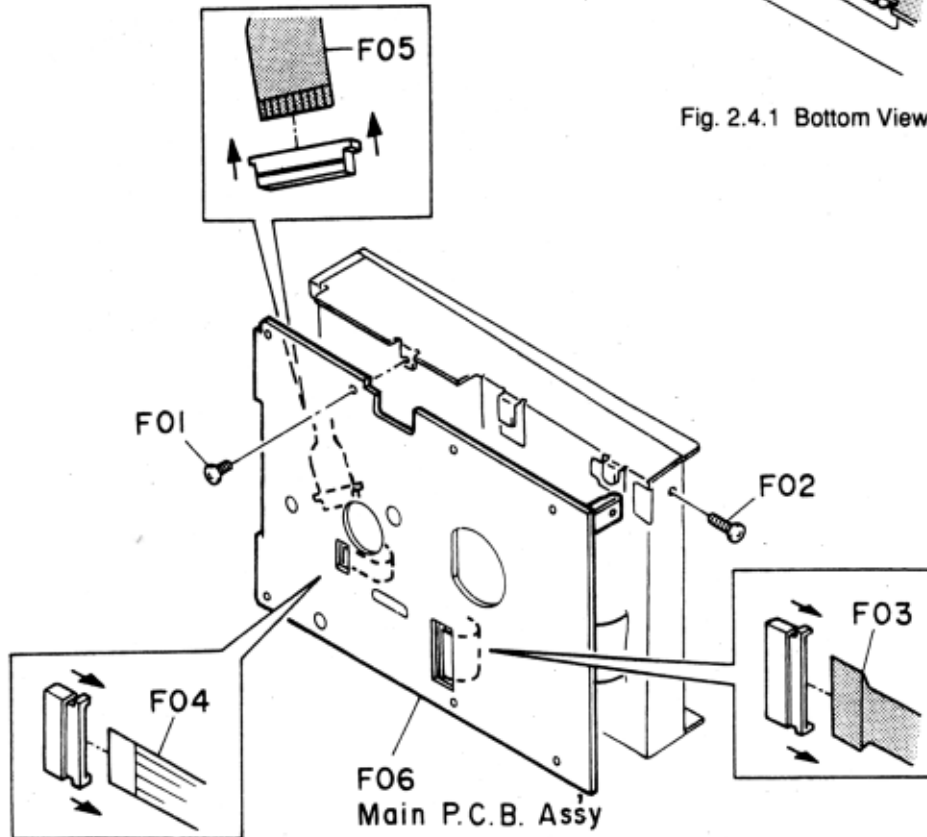


Fig. 2.4.2 Bottom View

(Main P.C.B. Ass'y indicated same as HMB-5 P.C.B. Ass'y)

2.5. Loading MF Ass'y

Refer to Fig. 2.5.

- (1) Remove the Main P.C.B. Ass'y. Refer to item 2.4.
TIPS: The Loading MF Ass'y can be removed without taking off the Main P.C.B. Ass'y since you can access to the screw F04 from the bottom of the unit.
- (2) Remove screws F01 (3 pcs.) and unsolder two wires to detach F02 (LED P.C.B. Ass'y).
- (3) Remove screws F03 (4 pcs.) and F04 (1 pce.).
- (4) While pushing F05 inward, remove F06 (Loading MF Ass'y) by lifting it upward.
- (5) Remove one cut washer (F07) and detach F08 (Loading Link SL Ass'y) from F06 (Loading MF Ass'y).

Notes When Reassembling the Loading MF Ass'y:

1. Before reassembling F06 (Loading MF Ass'y) together with F08 (Loading Link SL Ass'y), move F08 (Loading Link SL Ass'y) so that its shaft is inserted into the shaft hole as shown in the figure.
2. During reassembling F06 (Loading MF Ass'y), push F05 inward as it will be caught by the chassis.
3. When reassembling F06 (Loading MF Ass'y), insert its "A" on both sides into the plates of the chassis.
4. When installing F02 (LED P.C.B. Ass'y) to the Mecha Flexible P.C.B. Ass'y, correctly solder the two wires.
5. When reassembling the Mecha Flexible P.C.B. Ass'y with screws F01, tighten the screws with a torque of 2.0 kg-cm. Tighten the screws F01 in the order of ① and ②.

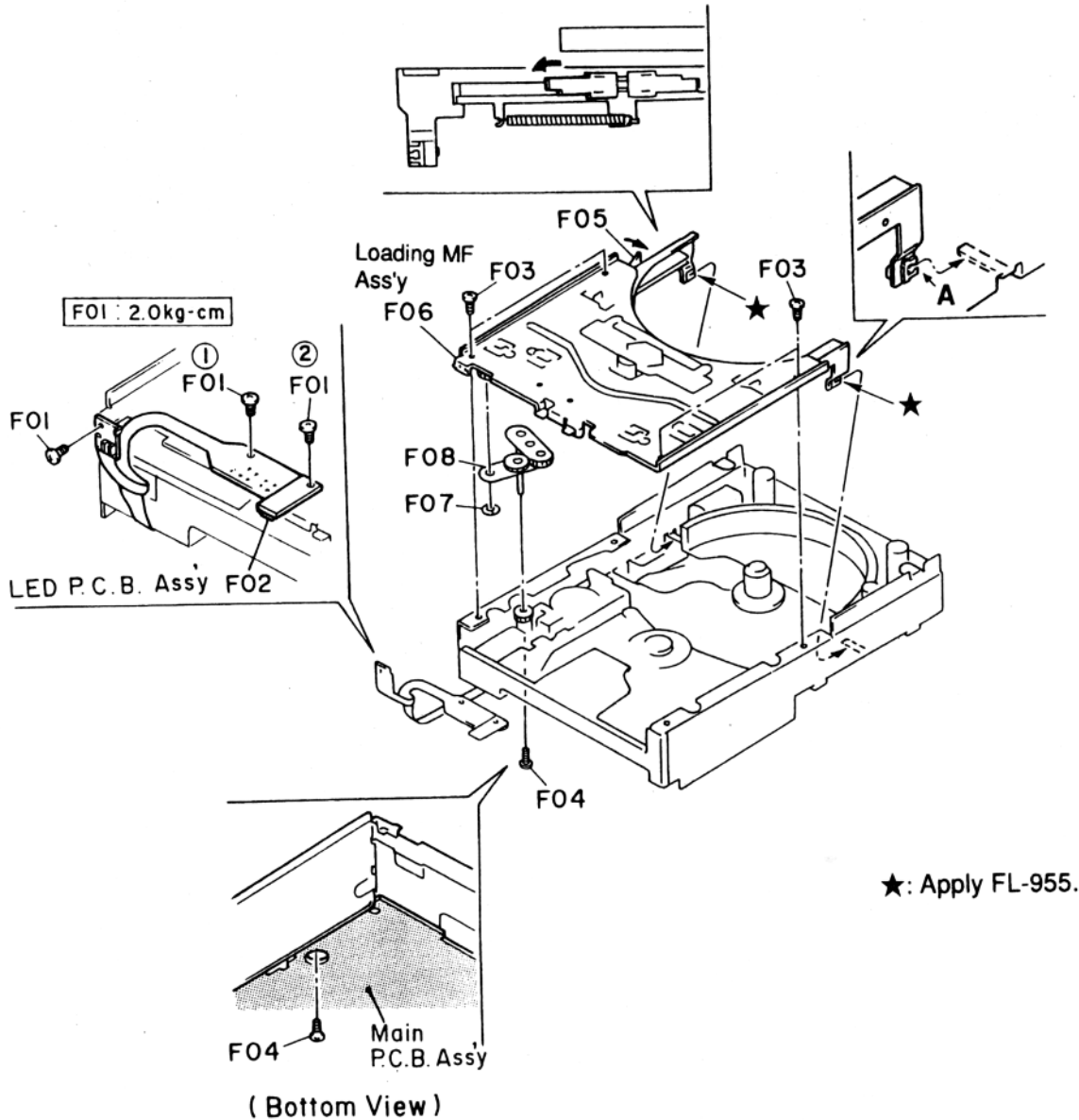


Fig. 2.5

2.6. Traverse Mecha Ass'y

Refer to Fig. 2.6.

- (1) Remove the Loading MF Ass'y. Refer to item 2.5.
- (2) Remove screws F01 (3 pcs.) and detach F02 (Front Chassis Ass'y).
- (3) Remove screws F03 (4 pcs.) and detach F04 (Traverse Mecha Ass'y).

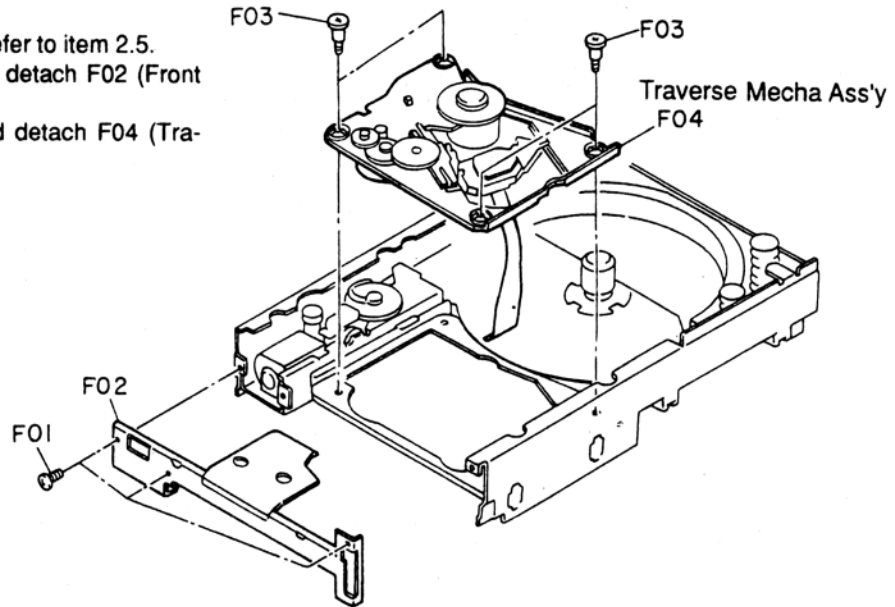


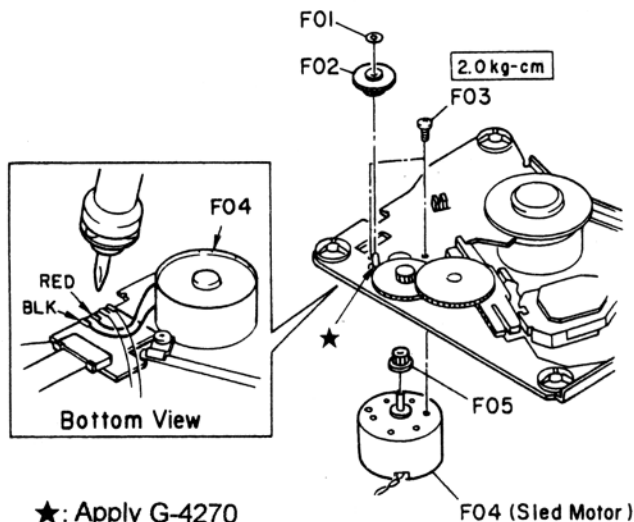
Fig. 2.6

2.7. Sled Motor

2.7.1. Removing the Sled Motor

Refer to Fig. 2.7.1.

- (1) Remove the Traverse Mecha Ass'y. Refer to item 2.6.
- (2) Remove a cut washer F01 and pull out F02 (Second Gear).
- (3) Remove screws F03 (2 pcs.) and detach the Sled Motor Ass'y.
- (4) Remove F05 (First Gear) from F04 (Sled Motor).
- (5) Unsolder the wires of F04 (Sled Motor) from the Traverse P.C.B. Ass'y.



★: Apply G-4270

Fig. 2.7.1

2.7.2. Installing a new Sled Motor

- (1) Reassemble F04 (Sled Motor) with screws F03 (2 pcs.) with a torque of 2.0 kg-cm.
NOTE: Pay attention to the sled motor installing direction. Install it as shown in Fig. 2.7.1.
- (2) Press fit a new F05 (First Gear) so that the gap between the chassis surface and the bottom of F05 (First Gear) is 0.1 mm as shown in Fig. 2.7.2.
- (3) Solder the wires of F04 (Sled Motor) to the Traverse P.C.B. Ass'y.
- (4) Reassemble other removed parts by reversing the removal procedure.

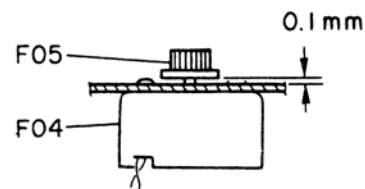


Fig. 2.7.2

2.8. Laser Pickup

2.8.1. Removing the Laser Pickup

Refer to Fig. 2.8.1.

- (1) Remove the Traverse Mecha Ass'y. Refer to item 2.6.
- (2) Remove screws F01 (2 pcs.) and F02 (2 pcs.), and F03 (4 pcs.), and disassemble F04 (Laser Pickup Block).
- (3) Pull out the PU Guide Shaft SL from the Laser Pickup Block.

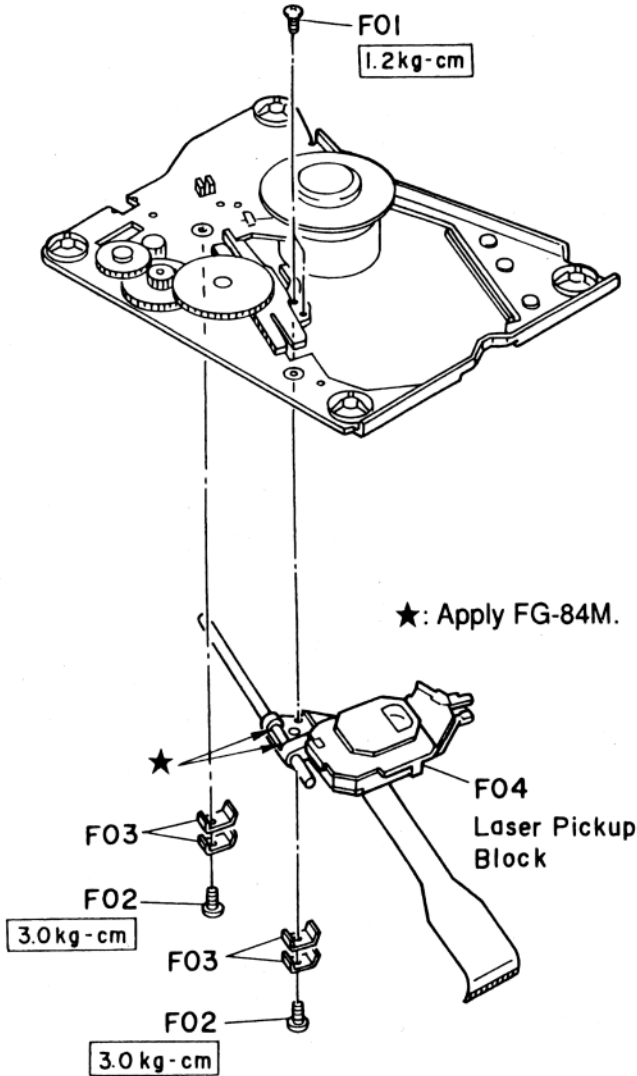


Fig. 2.8.1

- (4) Before disconnecting the Pickup Flexible P.C.B. from the Laser Pickup, short the laser diode shorting lands on the bottom of the Laser Pickup. Refer to Fig. 2.8.2. **NOTE:** Use the soldering iron whose metal part is grounded or a ceramic soldering iron.
- (5) Disconnect the Pickup Flexible P.C.B. from the Laser Pickup.

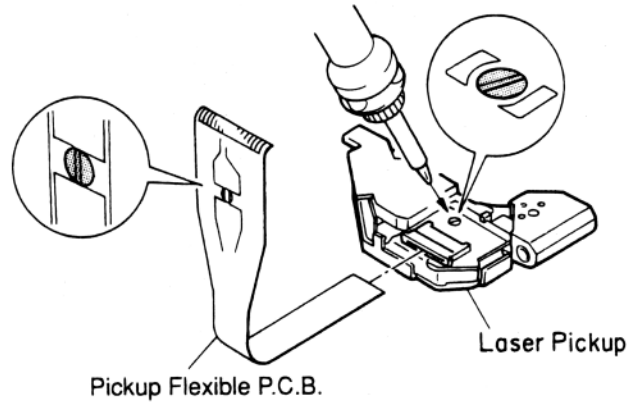


Fig. 2.8.2

2.8.2. Installing a New Laser Pickup

- (1) Connect the Pickup Flexible P.C.B. to the Laser Pickup. Refer to Fig. 2.8.2.
- (2) Open the laser diode shorting lands on the bottom of the Laser Pickup. Refer to Fig. 2.8.2. **NOTE:** Use the soldering iron whose metal part is grounded or a ceramic soldering iron.
- (3) Insert the PU Guide Shaft SL into the Laser Pickup.
- (4) Assemble F04 (Laser Pickup Block) with F03 (4 pcs.) by tightening screws F02 (2 pcs.) with a torque of 3.0 kg-cm.
- (5) Assemble F04 (Laser Pickup Block) with screws F01 (2 pcs.) with a torque of 1.2 kg-cm. Refer to Fig. 2.8.1.

2.9. PU Guide Plate H SL

2.9.1. Removing the PU Guide Plate H SL

Refer to Fig. 2.9.

- (1) Remove the Laser Pickup Block. Refer to item 2.8.
- (2) Remove screws F01 (3 pcs.) and disassemble F02 (PU Guide Plate H SL).

2.9.2. Installing the PU Guide Plate H SL

Refer to Fig. 2.9.

- (1) Assemble F02 (PU Guide Plate H SL) with screws F01 (3 pcs.) with a torque of 1.2 kg-cm.

NOTE: Tighten screws F01 in the order of ① to ③.

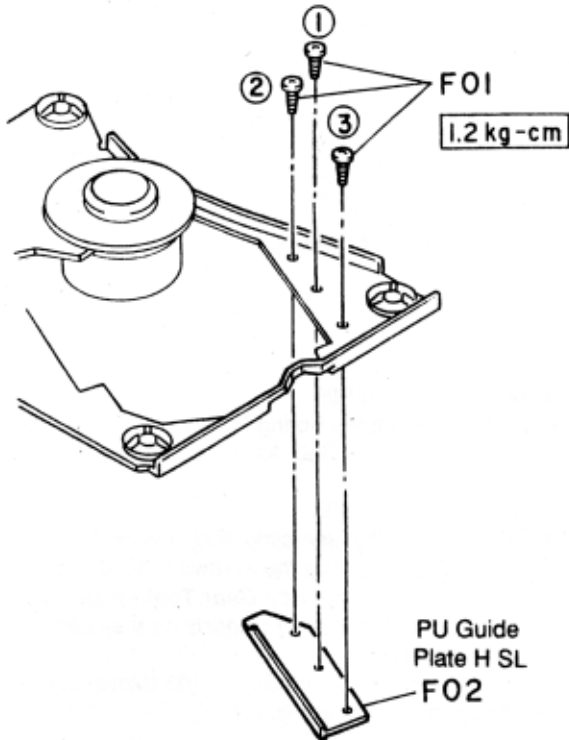


Fig. 2.9

2.10. Mecha Flexible P.C.B. Ass'y

Refer to Figs. 2.10.1 and 2.10.2.

- (1) Remove the Main P.C.B. Ass'y. Refer to item 2.4.
- (2) Unsolder the four motor lead wires (red, black, yellow, and gray) from F01 (Mecha Flexible P.C.B. Ass'y) and remove one screw F02. Refer to Fig. 2.10.1.
- (3) Unsolder F03 (Flexible ST Motor P.C.B.) from F01 (Mecha Flexible P.C.B. Ass'y) and remove screws F04 (2 pcs.). Refer to Fig. 2.10.2.
- (4) Carefully remove F01 (Mecha Flexible P.C.B. Ass'y).

NOTE: When reassembling F01 (Mecha Flexible P.C.B. Ass'y), tighten the screws F04 and F02 with a torque of 2.0 kg-cm.

2. When reassembling, tighten the screw F01 with a torque of 2.0 kg-cm.

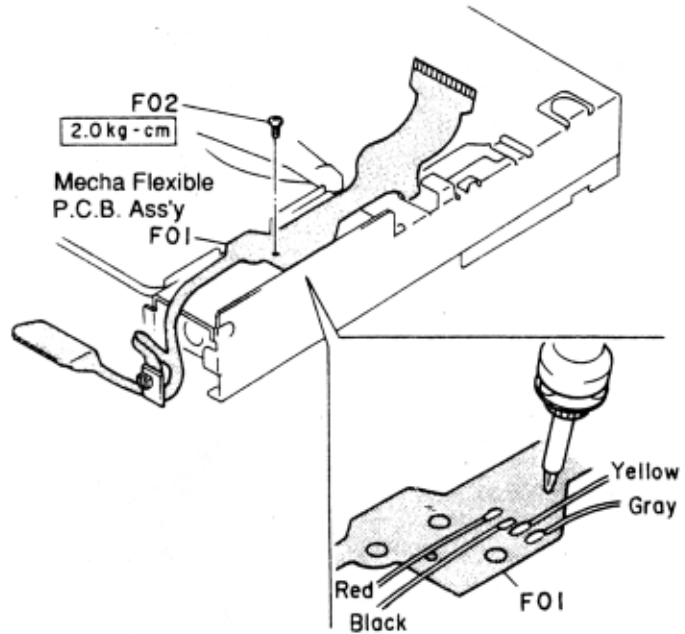


Fig. 2.10.1 Bottom View

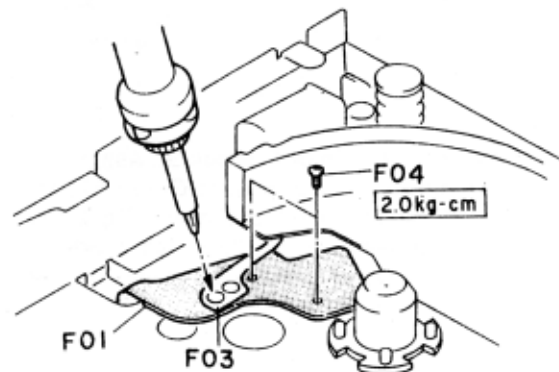


Fig. 2.10.2 Bottom View

2.11. UD Link Arm SL

Refer to Fig. 2.11.

- (1) Remove the Main P.C.B. Ass'y. Refer to item 2.4.
- (2) Remove one cut washer F01 and detach F02 (UD Link Arm SL).

★: Apply FL-955.

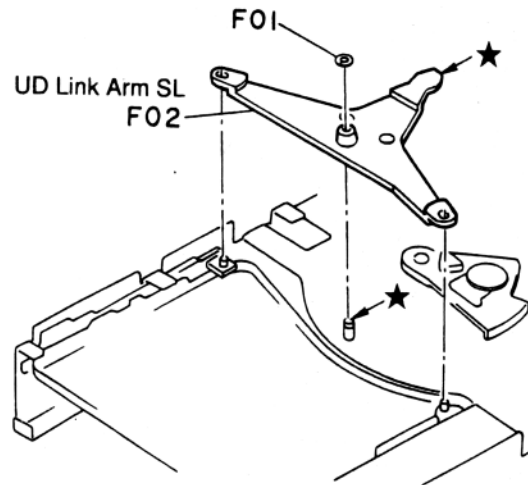


Fig. 2.11 Bottom View

2.12. Motor Chassis SL Ass'y

2.12.1. Removing the Motor Chassis SL Ass'y

Refer to Fig. 2.12.1.

- (1) Remove the Mecha Flexible P.C.B. Ass'y. Refer to item 2.10.
- (2) Remove the UD Link Arm SL. Refer to item 2.11.
- (3) Unhook F01 (Anti Rattle Spring SL) from F03 (Motor Chassis SL Ass'y).
- (4) Remove screws F02 (3 pcs.) and detach F03 (Motor Chassis SL Ass'y).
- (5) Remove washers F04 (2 pcs.), F05 (SUS Base X Sub Ass'y), and washers F06 (2 pcs.).
- (6) Remove F07 (Mecha UD Sub Cam SL) and F08 (UD S Cam Guide SL).

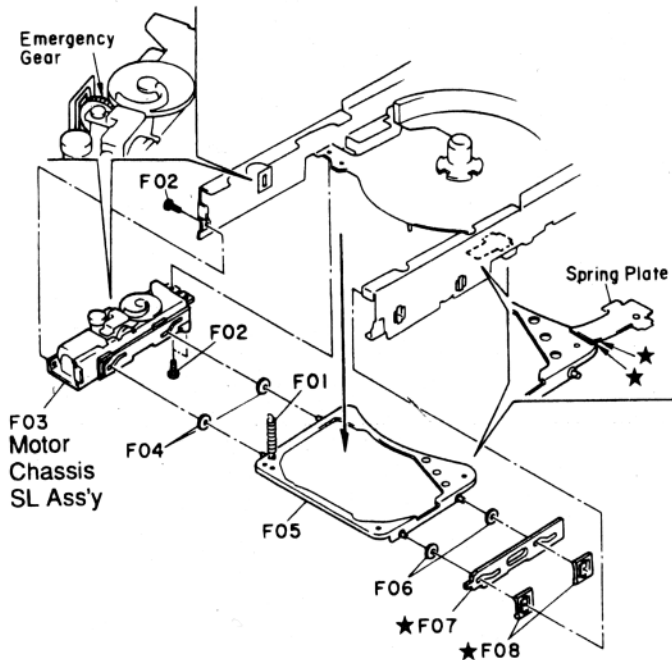


Fig. 2.12.1

- (2) Reassemble F06 and F05.

NOTE: Be sure that the Spring Plate SL is put on F05 (SUS Base X Sub Ass'y) as shown in Fig. 2.12.1.

- (3) Reassemble F04 and F03.

CAUTION: When reassembling F03 (Motor Chassis SL Ass'y) with the screws F02, **DO NOT** let its **Emergency Gear Teeth** touch the edge of the Main Chassis as they can be broken.

- (4) Hook F01 (Anti Rattle Spring SL) on F03 (Motor Chassis SL Ass'y) as shown in Fig. 2.12.3.

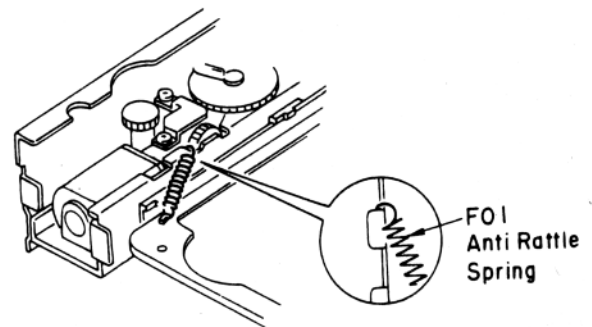


Fig. 2.12.3

2.12.2. Installing the Motor Chassis SL Ass'y

- (1) Reassemble F08 (UD S Cam Guide SL) to F07 (Mecha UD Sub Cam SL) as shown in Fig. 2.12.2.

NOTE: Reassemble F08 (UD S Cam Guide SL) so that their wider sides come upper as shown in Fig. 2.12.2.

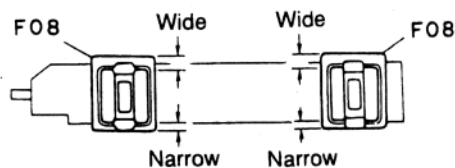


Fig. 2.12.2

2.13. Disc Lock Arm SL

2.13.1. Removing the Disc Lock Arm SL

Refer to Figs. 2.13.1 and 2.13.2.

- (1) Remove the UD Link Arm SL. Refer to item 2.11.
- (2) Remove the two screws and lift the edge of the Mecha Flexible P.C.B. Ass'y to remove the Photointerrupter from the chassis. Refer to Fig. 2.13.1.

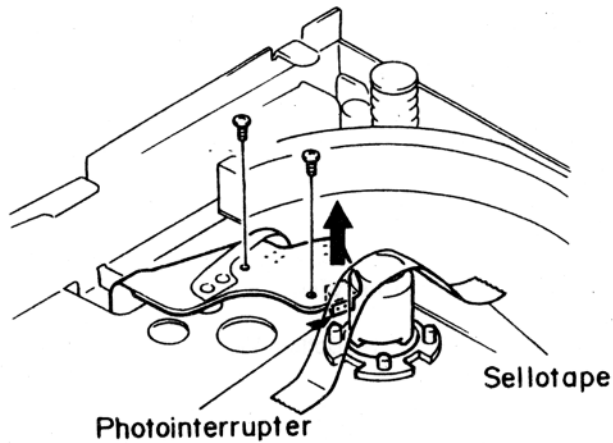


Fig. 2.13.1

- (3) Apply Sellotape to the Disc Lock SL Ass'y as shown in Fig. 2.13.1 to prevent the Disc Lock from falling off while removing the Disc Lock Arm SL.
- (4) Remove a cut washer F01 and detach F02 (Disc Lock Arm SL) and F03 (Disc Lock Spring SL). Refer to Fig. 2.13.2.

★: Apply FL-955.

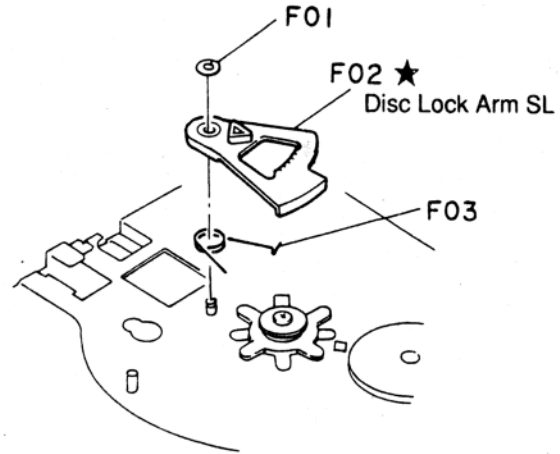


Fig. 2.13.2 Bottom View

2.13.2. Installing the Disc Lock Arm SL

NOTE: Positioning of the Disc Lock Arm SL is required. Refer to Fig. 2.13.3.

- (1) Place the Disc Lock Spring SL as shown in the figure.
- (2) Insert the Disc Lock Pinion into the hole of the Disc Lock Arm SL.
- (3) Adjust the position of the Disc Lock Arm SL until its mark meets the V-cut of the Disc Lock Pinion as shown in the figure.

- (4) Insert the shaft hole of the Disc Lock Arm SL into the shaft.
- (5) Hook the end of the Disc Lock Spring SL on the chassis hole as shown in the figure.
- (6) Reassemble the cut washer F01 in place.
- (7) Peel off the Sellotape and fasten the screws to seat the photointerrupter. Refer to Fig. 2.13.1.

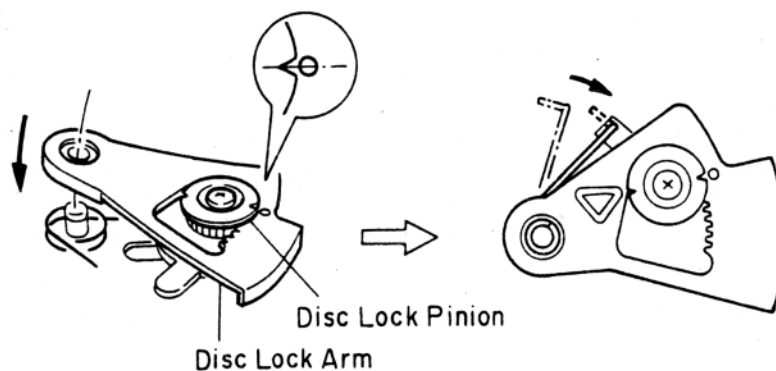


Fig. 2.13.3 Bottom View

2.14. Stoker Position Gear SL

2.14.1. Removing the Stoker Position Gear SL

Refer to Fig. 2.14.

- (1) Remove the Main P.C.B. Ass'y. Refer to item 2.4.
- (2) Remove a cut washer F01 and detach F02 (Stoker Position Gear SL).

CAUTION: DO NOT remove the Stoker Position Gear SL together with the Stoker Motor SL Ass'y (Ref. No. 06 in Fig. 5.1), always replace it alone.

If they are removed at the same time and the gear in the stoker lift mechanism is turned, the stoker height becomes out of position.

2.14.2. Installing the Stoker Position Gear SL

NOTE: Positioning of the Stoker Position Gear SL is required.

Refer to Fig. 2.14.

- (1) Assemble the Stoker Position Gear SL so that the mark on the Stoker Position Gear SL meets the mark on the Main Chassis.

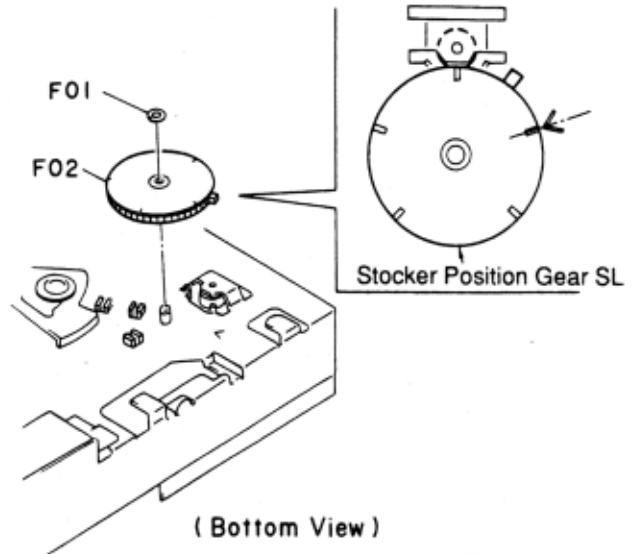


Fig. 2.14 Bottom View

2.15. Loading Plate Cam SL

2.15.1. Removing the Loading Plate Cam SL

Refer to Fig. 2.15.1.

- (1) Remove the Loading MF Ass'y. Refer to item 2.5.
- (2) Remove a cut washer F01 and pull out F02 (Loading Plate Cam SL).

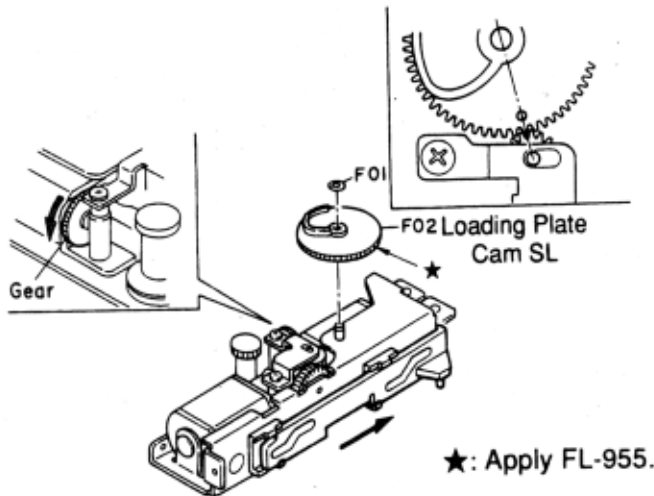


Fig. 2.15.1

2.15.2. Installing the Loading Plate Cam SL

NOTE: Positioning of the Loading Plate Cam SL is required.

Refer to Figs. 2.15.1 and 2.15.2.

- (1) Turn the Emergency Gear in the direction of the arrow as shown in Fig. 2.15.1 until it stops.
- (2) Assemble F02 (Loading Plate Cam SL) so that the center of the Loading Plate Cam SL, mark on the Loading Plate Cam SL, and the center of the shaft are aligned on one line as shown in Fig. 2.15.1.
- (3) Turn the Emergency Gear in reverse until the marks on F02 (Loading Plate Cam SL) are almost aligned as shown in Fig. 2.15.2. (This operation is required to return to the mechanism in Standby state.)

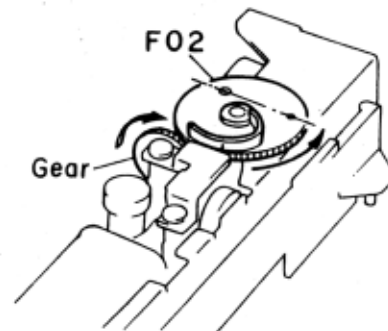


Fig. 2.15.2

Disc Ejection in Emergency

In case of emergency, remove the discs inside the unit as follows:

- (1) Disconnect the DC power.
- (2) Remove the Mechanism Synthesis Ass'y. Refer to item 2.2.
- (3) Remove two top cover fastening screws at the rear of the unit, and take off the Top Cover SL S Ass'y. Refer to Fig. A.
- (4) Remove the left adhesive label (Dust Seal Emergency SL) on the left side of the unit. Refer to Fig. A.
NOTE: Carefully remove it since it will be used again later.
- (5) Turn the Emergency Gear up or down until the disc lock pin is pushed down as shown in Fig. B.
CAUTION: Never use nail when turning the Emergency Gear. Otherwise, the gear tooth may be broken.
- (6) Raise the front section of the unit as illustrated in Fig. B. Then, carefully spread the left and right disc guide plates so that the disc drops into the Stocker.
- (7) While keeping the left and right disc guide plates spread, remove the discs.

NOTE: When removing the discs, take care not to scrape them against other parts, to prevent damage.

- (8) Replace the removed parts by reversing the above procedure.

NOTE: To prevent dust from entering the unit, reattach the adhesive label on the opening for the Emergency Gear.

- (9) While pressing and holding down the **DISC1** and **DISC5** buttons simultaneously, turn power ON. Then, the initialization is performed and the disc information stored in the unit is cleared.

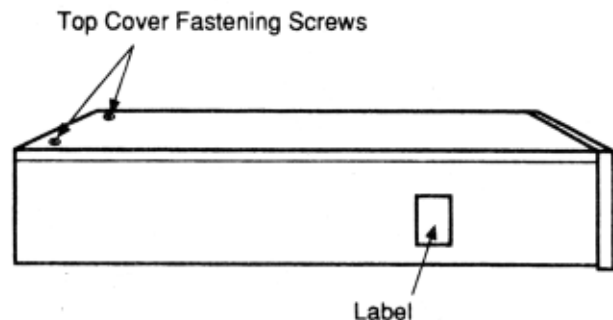


Fig. A

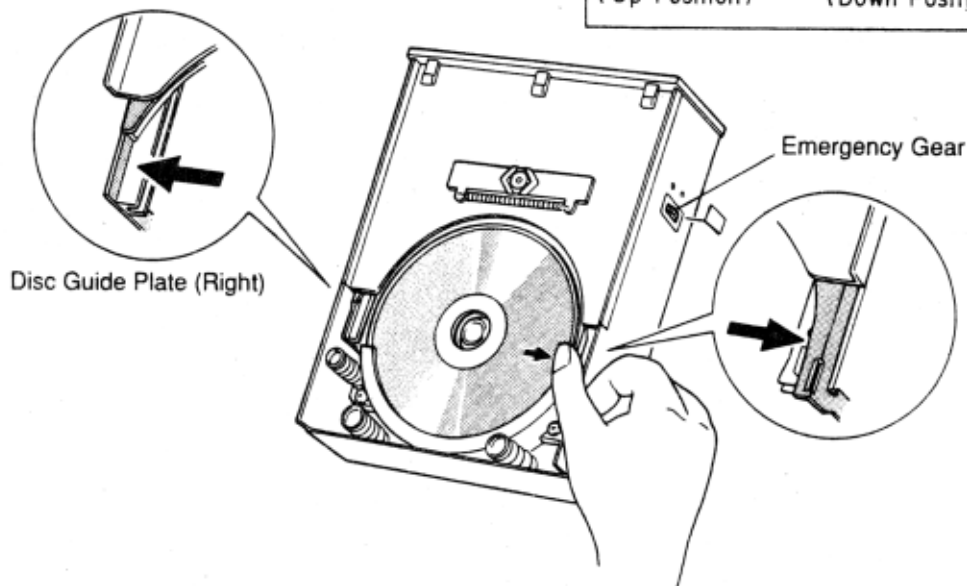
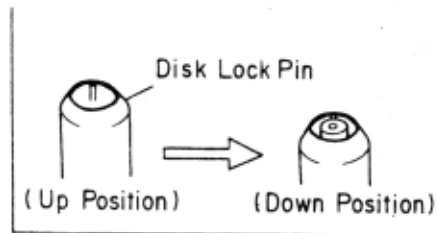


Fig. B

3. ELECTRICAL ADJUSTMENTS

3-1-1 FM Tuner Section

1) FM RF Adjustment

Signal Source	FM SG. (1 kHz, ± 75 kHz dev.)		Alignment Indicator	Frequency Setting	Adjustment	Remarks
	Frequency (MHz)	Level (dBf)				
FM signal generator connected to antenna terminal. Matching network used.	No Input	—	—	87.5 MHz	Check	Display indicator as 87.5MHz
	No Input	—		107.9 MHz	Check	Display indicator as 107.9MHz
	Repeat adjustments as necessary to obtain frequency range.					
	90	26 (75 ohm RF In)	VTVM & scope across sp. jack (Using 8 ohm resistive load)	90 MHz	Check	Check for maximum output waveform
	106	26 (75 ohm RF In)		106 MHz	Check	
	Repeat adjustments as necessary to minimize tracking error.					

FM Tuning Rang:

*USA/CAN/DA.....87.5 - 107.9 MHz in 200 kHz steps.

*JPN.....76.0 - 90.0 MHz in 100 kHz steps.

*OTHERS.....87.5 - 108.0 MHz in 50 kHz steps.

2) FM Lock Sensitivity Adjustment

Signal Source	Signal Generator Frequency	Alignment Indicator	Adjustment	Remarks
FM signal generator connected to Ext. Ant. terminal. Matching network used.	1. 98 MHz MOD. 75 KHz, 48 dBf. 2. 83 MHz MOD. 75 KHz, 48 dBf. (for JPN only)	VTVM connected to speaker terminals.	Check	1. Set in auto mode. 2. Check the sensitivity.

3) RDS Adjustment (for UK/EP)

Signal Source	Signal Generator Frequency	Alignment Indicator	Adjustment	Remarks
RDS encoder (VP-7662A) FM signal generator connected to Ext. Ant. terminal. Matching network used.	99 MHz, MOD. 75 KHz, 65 dBf.	—	Check	Check LCD display show "Capetronic".

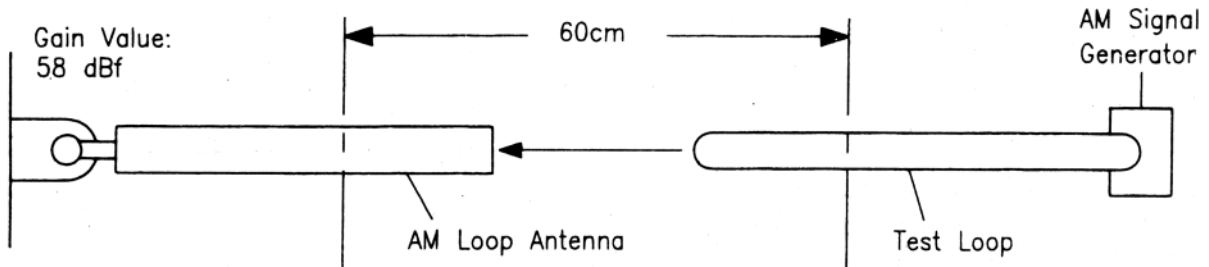
3-1-2. AM Tuner Section

1) AM RF Adjustment

Signal Source	AM SG. 400 Hz 30% MOD.		Alignment Indicator	Frequency Setting (kHz)	Adjustment	Remarks
	Frequency (kHz)	Level (dBf)				
AM signal generator connected to a standard radiating loop	No Input	—	—	530	Check	Display indicator as 530 kHz
	No Input	—		1710	Check	Display indicator as 1710 kHz
	Repeat adjustments as necessary to obtain frequency range.					
	600	94	VTVM & scope across sp. jack (Using 8 ohm resistive load)	600	Check	Check for maximum output waveform
	1400	94		1400	Check	
	Repeat adjustments as necessary to minimize tracking error.					

AM Tuning Range:

- *USA/CAN/DA.....530 - 1,710 kHz in 10 kHz steps.
- *JPN.....522 - 1,629 kHz in 9 kHz steps.
- *UK/EP.....522 - 1,611 kHz in 9 kHz steps.
- *OTHERS.....531 - 1,602 kHz in 9 kHz steps.



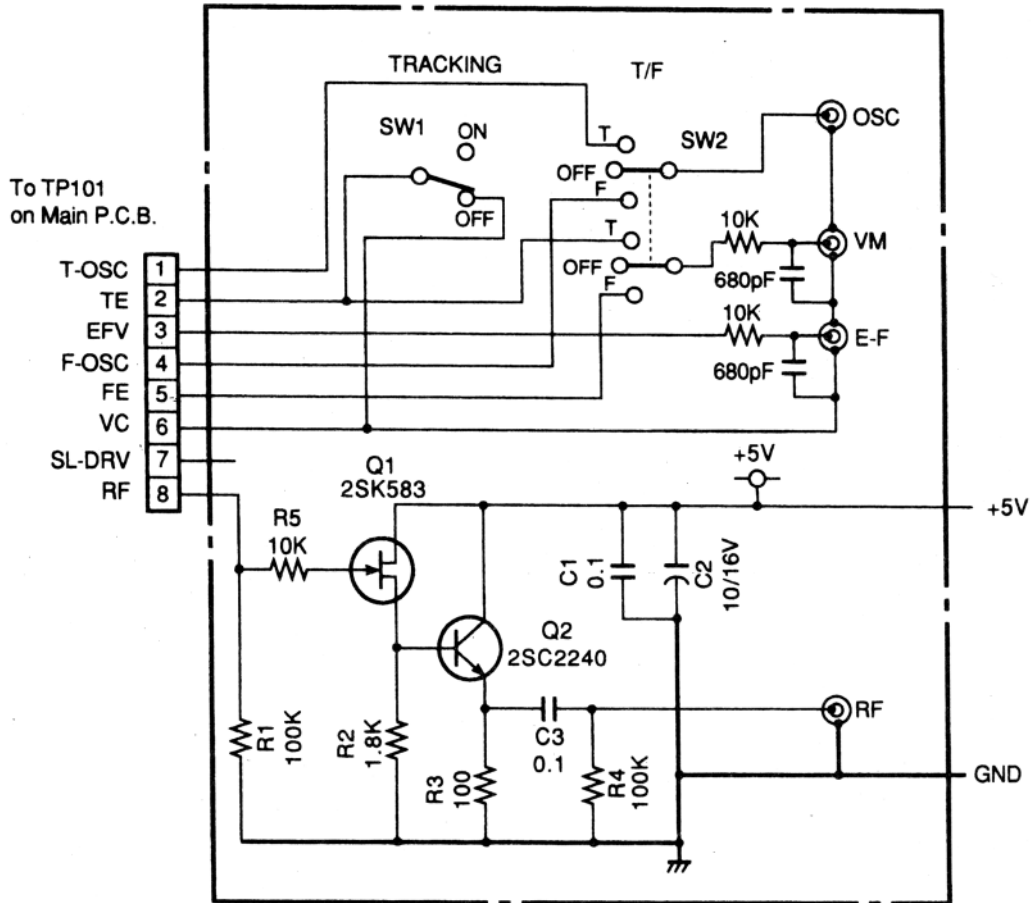
AM Measuring Diagram

2) AM Lock Sensitivity Adjustment

Signal Source	Signal Generator Frequency	Alignment Indicator	Adjustment	Remarks
AM signal generator connected to Ext. Ant. terminal. Matching network used.	1. 1000 kHz, 75 dBu.	VTVM connected to speaker terminals.	Check	1. Set in auto mode. 2. Check the sensitivity as ≤ 75 dBu.

3-2-1. CD Measurement Instruments and Jigs

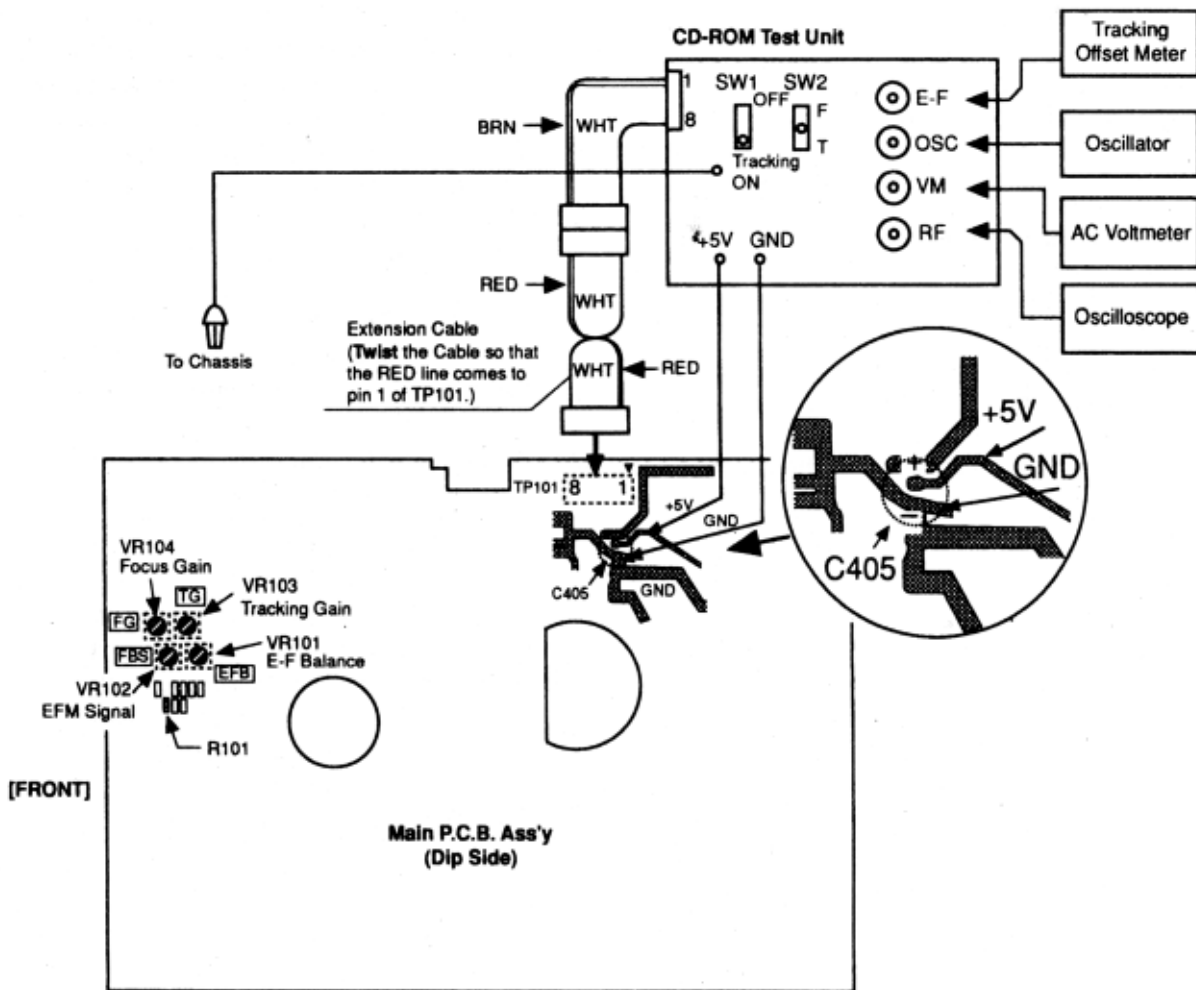
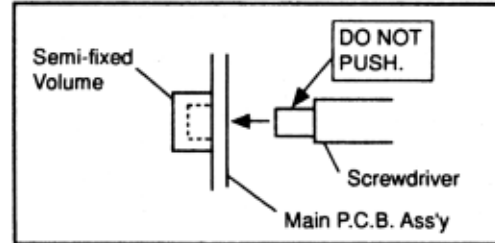
- (1) Oscilloscope (40 MHz or more)
- (2) Oscillator
- (3) DC Voltmeter
- (4) AC Voltmeter (Input impedance: 1 MΩ or more)
- (5) DC Power Supply Unit (+14.4V DC)
- (6) ABEX Test Disc TCD-726 (DA09204A)
- (7) ABEX Test Disc TCD-784 (DA09195A)
- (8) CD-ROM Test Unit (DA09190A)
- (9) Extension Cable (DA09196A)
- (10) Tracking Offset Meter LTM-9055 (Leader Electronics Corp.)



CD-ROM Test Unit

NOTES:

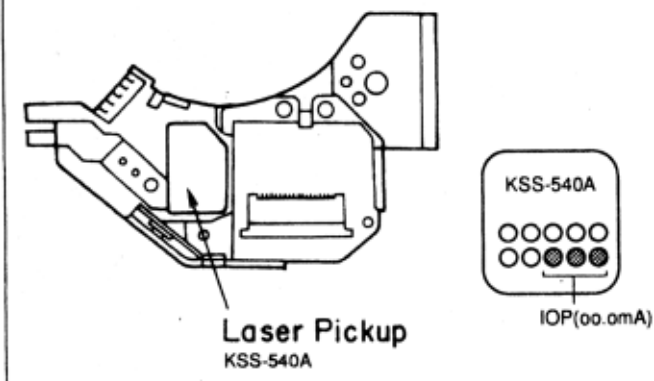
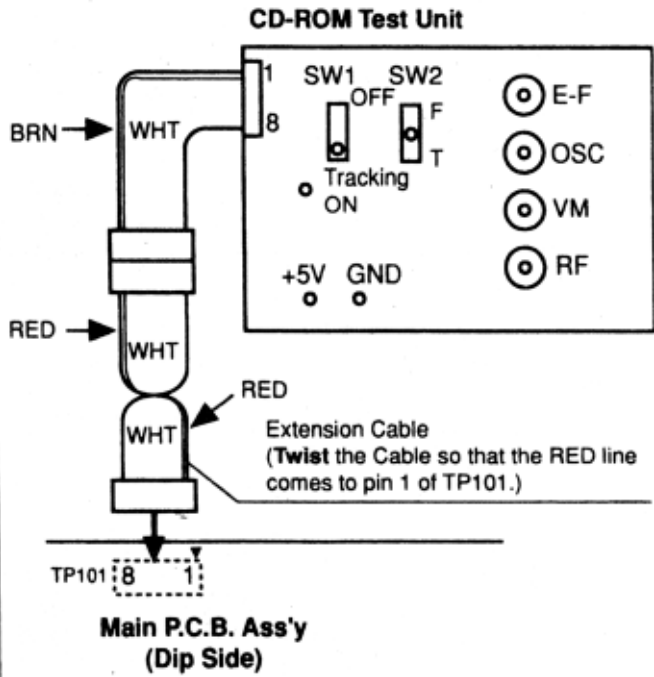
1. Preset position of the semi-fixed volumes:
When the Main P.C.B. Ass'y or semi-fixed volume VR101, VR102, VR103, or VR104 is replaced with new one, preset the semi-fixed volumes to their mechanical center positions before starting adjustment.
2. Connecting Measurement Instruments:
Connect measurement instruments to the Main P.C.B. Ass'y as shown in Fig. 3.1. Fig. 3.1 also indicates the parts location for adjustment.
3. When adjusting the semi-fixed volume, **DO NOT** push it with the screwdriver. The semi-fixed volumes mounted on the component side of the Main P.C.B. Ass'y **can be easily detached** from the P.C.B. Ass'y.
Also, use the suitable insulating type screwdriver whose tip fits the groove of the semi-fixed volume.



(Main P.C.B. Ass'y indicated same as HMB-5 P.C.B. Ass'y)

Fig. 3.1 Measurement Instrument Connecting Diagram

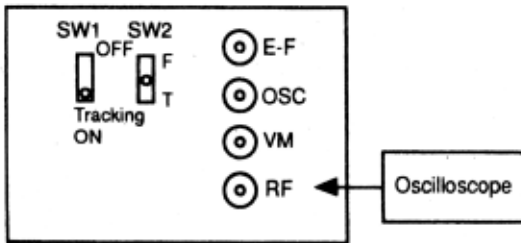
STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	ADJUSTMENT	REMARKS
1	Preparation		See Fig. 3.1.		<ol style="list-style-type: none"> 1. Remove the Mechanism Synthesis Ass'y. (See item 2.2.) 2. Remove the Bottom Cover SL S Ass'y. (See item 2.3.) 3. Connect the Connector P.C.B. Ass'y to the Main P.C.B. Ass'y. 4. Attach the Front Panel Ass'y and fix it to the Mechanism Synthesis Ass'y using tape or a rubber band. NOTE: If it floats, the Mechanism Synthesis Ass'y does not work. 5. Connect one end of the additional extension cable to the 8P cable of the CD-ROM Test Unit. 6. Connect the other end of the additional extension cable to TP101 of the Main P.C.B. Ass'y. CAUTION: Pay attention to its direction. The RED color side of the cable must be set as shown in the figure. Otherwise, circuit will be damaged. 7. Connect the Ground Wire with Clip of the CD-ROM Test Unit to the chassis. 8. Connect the CD control cable of the Nakamichi Head Unit or CD Changer Controller to the DIN socket of the Connector P.C.B. Ass'y. 9. Solder +5V and GND wires of the CD-ROM Test Unit to the Main P.C.B. Ass'y (across C405) as shown in Fig. 3.1. 10. Supply +14.4V DC to ACC and BATT lines of the Head Unit or CD Changer Controller.
2	Laser Current Check	ABEX Test Disc TCD-784	DC Voltmeter across R101 on Main P.C.B.		<ol style="list-style-type: none"> 1. Press the DISC1 button to open the Front Door. (The LED of DISC1 button flashes.) 2. Load the test disc and play back the test disc. (Press the CDC button of the Head Unit, or press the Play button of the CD Changer Controller.) 3. Calculate the current flowing into R101 on the Main P.C.B. Ass'y from the following formula. $I(\text{Measured}) = \frac{\text{Voltmeter Value}}{R101 (10 \text{ Ohms})} = \text{oo.o mA}$ <p>Example) • I(Measured) $I(\text{Measured}) = \frac{510.3 \text{ (mV)}}{10 \text{ (ohms)}} = 51.03 \text{ mA}$</p> <p>(to be continued on the next page)</p>



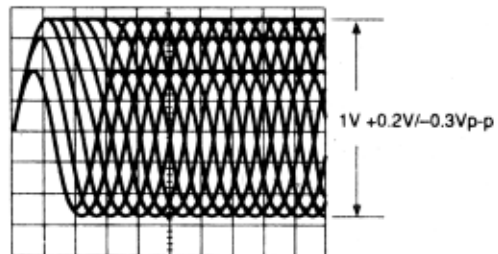
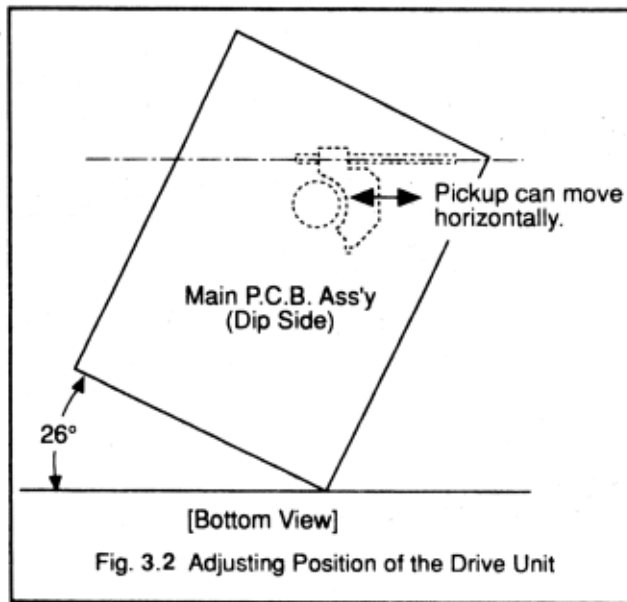
STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	ADJUSTMENT	REMARKS
					<p>4. Check that the $I(\text{Measured})$ obtained in 3 and the rated current value (IOP) shown on the label are almost the same.</p> <p>Example)</p> <ul style="list-style-type: none"> Rated current value (IOP) on the label of the laser pickup: 47.5mA (How to read the IOP is shown on the left figure.) <p>NOTE: The calculated current ($I(\text{Measured})$) will be in a range of 30 to 60 mA. If its value doubles, pickup will be defective.</p>
3	EFM Signal Adjustment	ABEX Test Disc TCD-784	Oscilloscope to RF Connector of the CD-ROM Test Unit	Main P.C.B. VR102	<ol style="list-style-type: none"> Set SW1 of the CD-ROM Test Unit to Tracking ON position and SW2 to OFF (center) position. Slant the drive unit to the right by 26 degrees viewing from the bottom. (See Fig. 3.2.) In this position, the pickup can move horizontally. Play back the first track of the test disc. Adjust VR102 until waveform amplitude becomes maximum and the waveform becomes clear (not thick) as shown below: <p>5. Stop the test disc.</p>

SW1: TRACKING ON
SW2: OFF

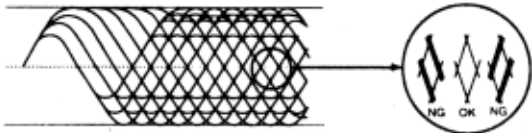
CD-ROM Test Unit



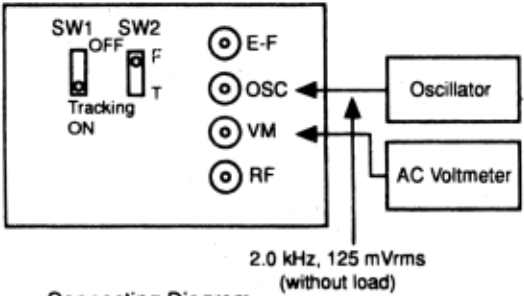
Connecting Diagram



Oscilloscope Setting:
AC Mode, 0.2 V/div, 0.5 μs/div



STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	ADJUSTMENT	REMARKS
4	E-F Balance Adjustment	ABEX Test Disc TCD-784	Tracking Offset Meter to E-F Connector of the CD-ROM Test Unit	Main P.C.B. VR101	<ol style="list-style-type: none"> Set SW1 of the CD-ROM Test Unit to Tracking ON position and SW2 to OFF (center) position. Connect a tracking offset meter to the E-F connector of the CD-ROM Test Unit, and set the Sensitivity switch of the meter to HIGH (right side), the Level switch to MEASURE (left side), and the Center switch to MEASURE (center position). Slant the drive unit to the right by 26 degrees viewing from the bottom. (See Fig. 4.2.) In this position, the pickup can move horizontally. Play back the first track of the test disc. Set SW1 of the CD-ROM Test Unit to OFF position. Adjust VR101 to obtain -50mV DC on meter located in the center of the Tracking Offset Meter.
5	Tracking Gain Adjustment	ABEX Test Disc TCD-784	Oscillator to OSC Connector of CD-ROM Test Unit AC Voltmeter to VM Connector of CD-ROM Test Unit	Main P.C.B. VR103	<ol style="list-style-type: none"> Set SW1 of the CD-ROM Test Unit to Tracking ON position. Set the output of oscillator to 2.0 kHz, 125 mVrms without connecting it to the CD-ROM Test Unit. Connect the oscillator output to OSC connector of the CD-ROM Test Unit. Set SW2 of the CD-ROM Test Unit to T (Tracking) position. Slant the drive unit to the right by 26 degrees viewing from the bottom. (See Fig. 4.2.) In this position, the pickup can move horizontally. Play back the first track of the test disc. Adjust VR103 so that the reading on the AC voltmeter is 13 mV. Set SW2 to OFF (center) position. Stop the test disc.

STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	ADJUSTMENT	REMARKS
6	Focus Gain Adjustment	ABEX Test Disc TCD-784	Oscillator to OSC Connector of CD-ROM Test Unit AC Voltmeter to VM Connector of CD-ROM Test Unit	Main P.C.B. VR104	<ol style="list-style-type: none"> 1. Set SW1 of the CD-ROM Test Unit to Tracking ON position. 2. Set the output of oscillator to 2.0 kHz, 125 mVrms without connecting it to the CD-ROM Test Unit. 3. Connect the oscillator-output to OSC connector of the CD-ROM Test Unit. 4. Set SW2 of the CD-ROM Test Unit to F (Focus) position. 5. Slant the drive unit to the right by 26 degrees viewing from the bottom. (See Fig. 3.2.) In this position, the pickup can move horizontally. 6. Play back the first track of the test disc. 7. Adjust VR104 so that the reading on the AC voltmeter is 7 mV. 8. Set SW2 to OFF (center) position. 9. Stop the test disc. 10. After adjustment, perform "EFM Signal Adjustment" in Step 3.
<p>SW1: TRACKING ON SW2: F (FOCUS) CD-ROM Test Unit</p>  <p>2.0 kHz, 125 mVrms (without load)</p> <p>Connecting Diagram</p>					
7	Operation Check	ABEX Test Disc TCD-726			<p>Make sure that no noise nor track-jumping is found in the following programs of the test disc.</p> <p>To select the desired program, press FWD. Skip (>>) button or REV. Skip (<<) button of the Control Button Unit.</p> <ul style="list-style-type: none"> • Interruption 1.0 mm: 6th program • Black dot 1.0 mm: 10th program • Simulated fingerprint: 15th program
8	Termination				<ol style="list-style-type: none"> 1. Press the DISC1 button to eject the disc. (DISC1 LED will flash.) 2. Remove the test disc.

Maintenance Operation (Mechanism Initialization)

1. Depress the Power button on the Front Panel until the Main Unit enters Standby mode.
(The Standby indicator lights in green on the Front Panel.)
2. Press the **DISC2** button while pressing the **Select** button. (Hold 2 second)
Mechanism initialization operation begins and disc change operation starts.
After that, the Unit enters Standby mode.

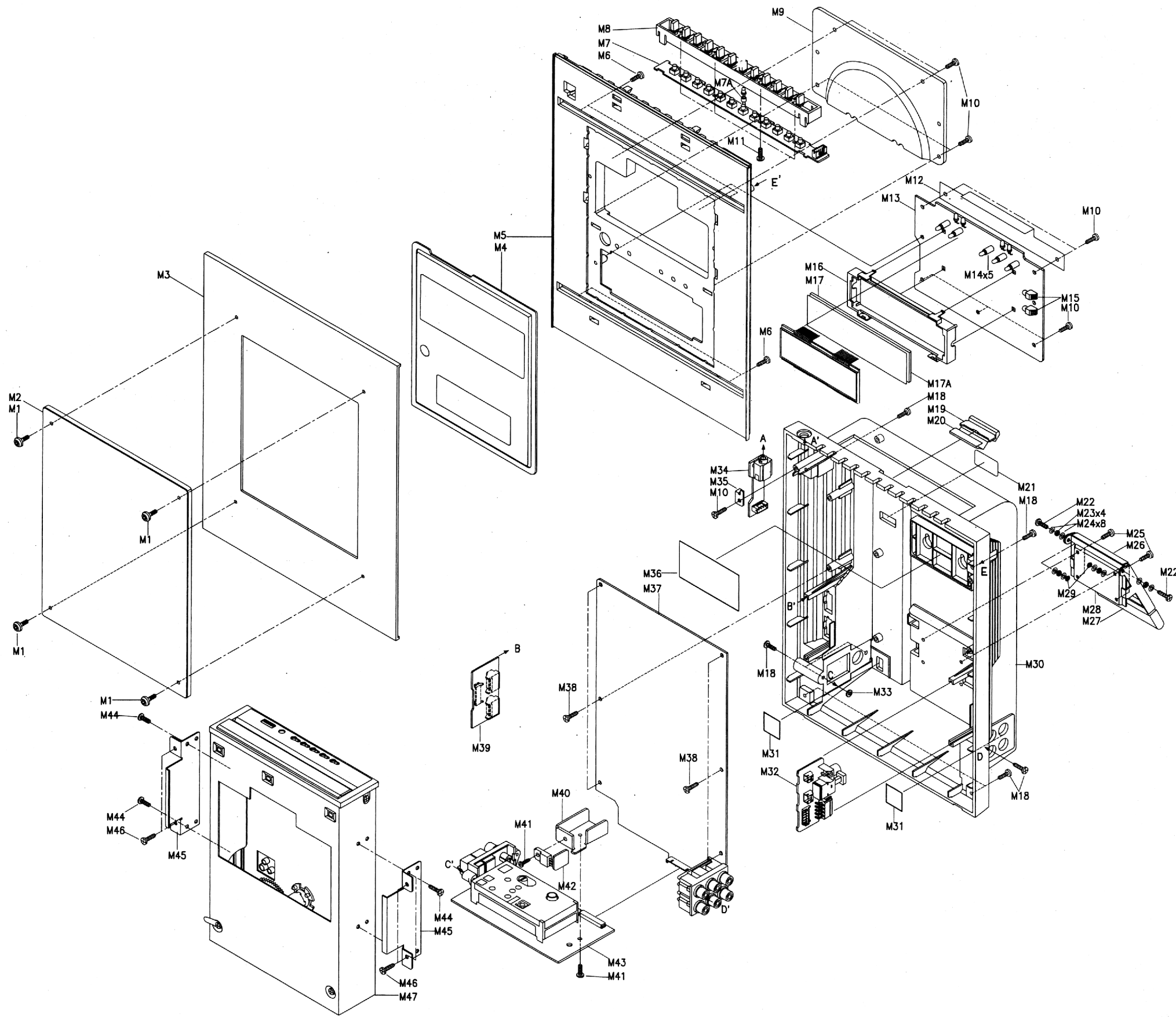
Select + **DISC2**

You can check the operation of the mechanism. Also you can see if any CD is left inside the Mechanism Ass'y before returning the System to the customer.

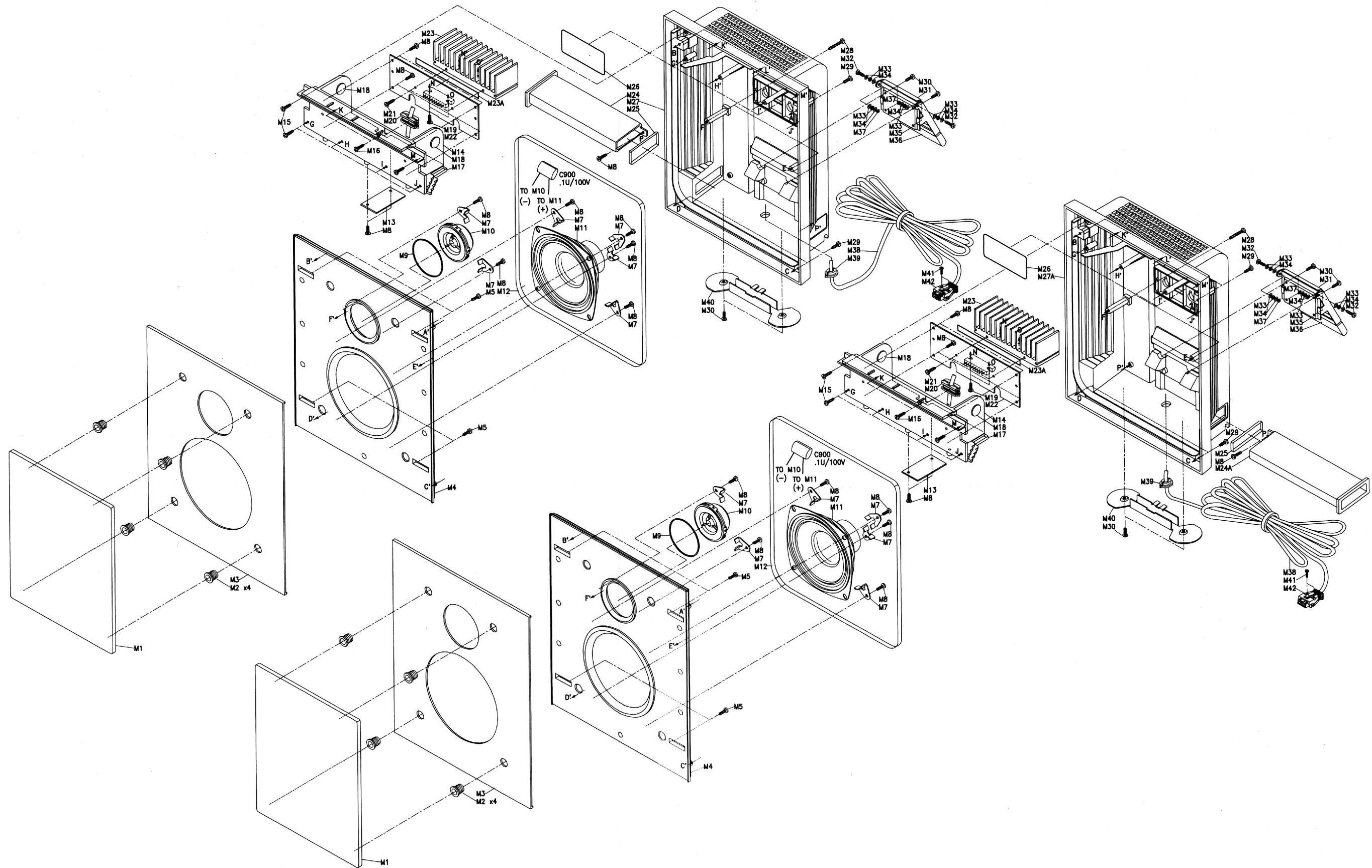
4-1. Front Panel Ass'y

Ref. No.	Part Number	Description	Q'ty	Ref. No.	Part Number	Description	Q'ty
M1	10160799S5	Front screw	1	M26	10090799S5	Support plate	1
M2	10140799S5	Front window	1	M27	10110799S5	Stand plate	1
M3	10040799S5	Front grille	1	M28	10100799S5	Support holder	1
M4	10030799S5	Display window (A) (for USA/CAN/KR/MA/ TW/CH/JPN/HK/OTR/DA)	1	M29	3032200030	Nut 30 MS ZN3K	2
	10230799S5	Display window (B) (for EP/UK)	1	M30	10020799S5	Back cabinet	1
				M31	10240799S5	Hook PVC cover (C)	2
M5	10010799S5	Front panel	1	M32	C145276750	SCP PCB ass'y	1
M6	8941300600	9 (Taptite-B) BID3006 ZN3A	4	M33	2015091560	Fiber washer 8Qx3.2Qx1T	1
M7	C146277200	Key PCB ass'y	1	M34	C145276730	H/P PCB ass'y	1
M7A	20210799S5	LED holder	1	M35	20030799S5	Headphone holder	1
M8	10080799S5	Function button	1	M36	10210799S5	Hook PVC cover (B)	1
M9	10050799S5	CD lens	1	M37	C142276510	Main PCB ass'y (for USA/CAN/TW/OTR/ DA)	1
M10	8741300800	7 (Taptite-P) BID3008 ZN3A	10		C142276511	Main PCB ass'y (for UK/EP)	1
M11	8741260800	7 (Taptite-P) BID2608 ZN3A	4		C142276512	Main PCB ass'y (for JPN)	1
M12	10250799S5	LED filter	1		C142276513	Main PCB ass'y (for KR/MA/CH/HK)	1
M13	C145276710	Display PCB ass'y	1				
M14	20170799S5	LED holder	5	M38	8741260600	7 (Taptite-P) BID2606 ZN3A	6
M15	2MSS100010	LED housing	2				
M16	20010799S5	Display holder	1	M39	C145276740	Speaker jack PCB ass'y	1
M17	10180799S5	Display plate	1				
M17A	10060799S5	Display lens	1	M40	20080799S5	Heat sink (A)	1
M18	8742301000	7 (Taptite-P) BID3010 ZN3K	7	M41	8941300800	9 (Taptite-B) BID3008 ZN3A	2
M19	10070799S5	CD LED lens	1	M42	C042276520	TR. PCB ass'y	1
M20	10270799S5	LED lens filter (for USA/CAN/JPN/TW/ OTR/DA)	1	M43	C145276720	Tuner PCB ass'y	1
				M44	8241300400	2 (Machine-ISO) BID3004 ZN3A	4
M21	10170799S5	Switch cover	1	M45	20020799S5	CD deck bracket	2
M22	10690799S5	Stand holder screw	2	M46	8641301000	6 (Taptite-S) BID3010 ZN3A	4
M23	3022220003	W Spring-A-3-MS- ZN3K	4	M47	C486040448	SS-5 Mechanism ass'y	1
M24	3021220003	W FLT-A-3-MS-ZN3K	8				
M25	8742300800	7 (Taptite-P) BID3008 ZN3K	4				

4-1. Front Panel Ass'y



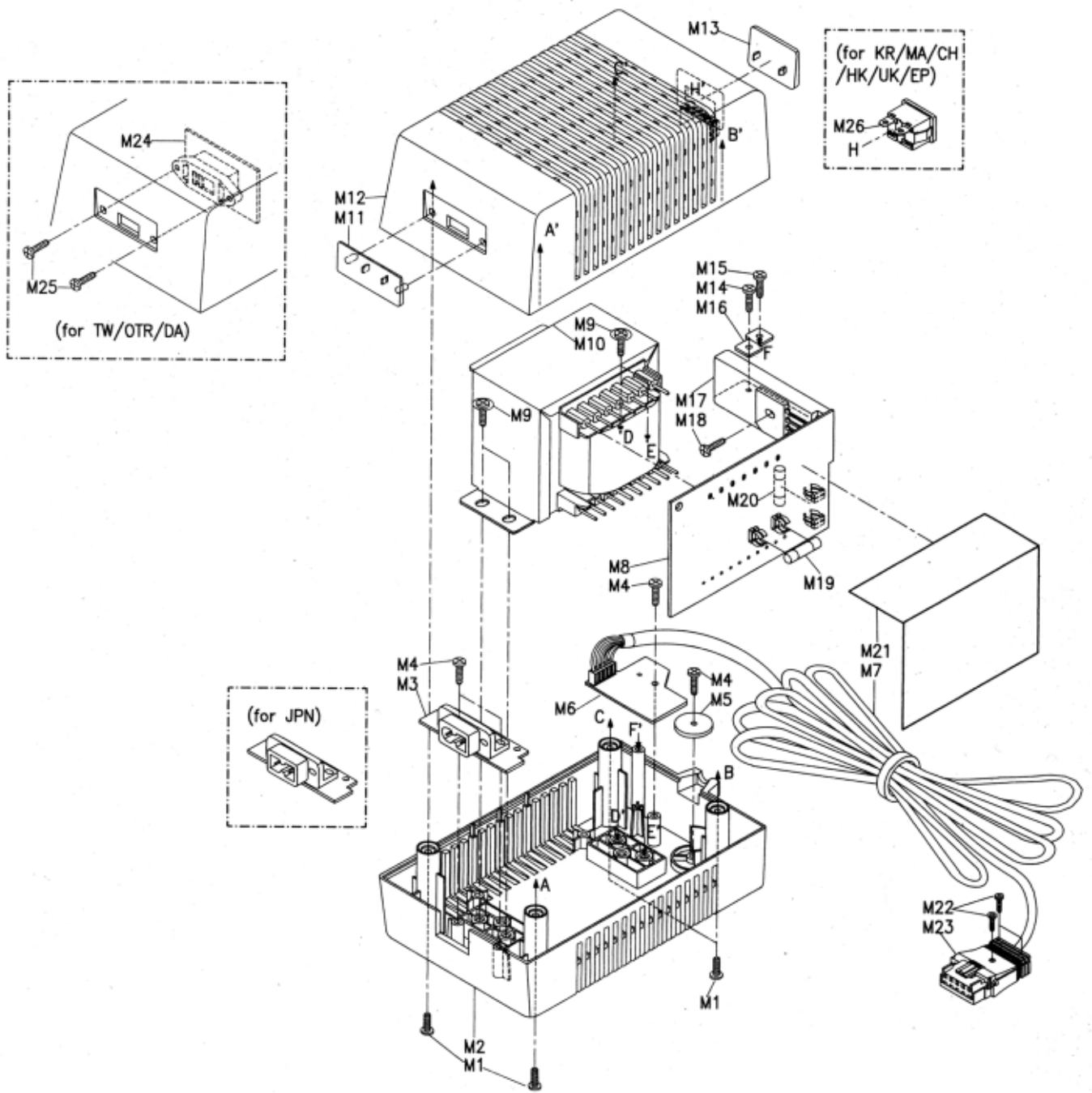
4-2. Speaker Ass'y



4-2. Speaker Ass'y (B99S581003)

Ref. No.	Part Number	Description	Q'ty	Ref. No.	Part Number	Description	Q'ty
M1	00020799S5	Speaker grille (gray)	2		C148278610	Amp. IC PCB ass'y (for KR/TW/OTR/DA)	2
M2	20070799S5	Speaker grille bush	8	M23	20040799S5	Sink heat	1
M3	10550799S5	Speaker overlay	2	M23A	20280799S5	Speaker sponge (D)	2
M4	10510799S5	Speaker front panel	2	M24	00540799S5	Speaker duct (L)	1
M5	8941300600	9 (Taptite-B) BID3006 ZN3A	8	M24A	00490799S5	Speaker duct (R)	1
M7	20130799S5	Speaker holder	12	M25	20110799S5	Speaker duct spacer	2
M8	8741300800	7 (Taptite-P) BID3008 ZN3A	26	M26	10150799S5	Hook PVC cover (A)	2
M9	20100799S5	Speaker spacer	2	M27	10520799S5	Speaker cabinet (L)	1
M10	4001000286	Tweeter VC-9905001	2	M27A	10530799S5	Speaker cabinet (R)	1
M11	4001000290	VEC/Subwoofer (40HM/20W)	2	M28	8742304800	7 (Taptite-P)	4
M12	20150799S5	Speaker sponge (A)	2	M29	8742301000	BID3048 ZN3K	
M13	C048276420	Connector PCB ass'y (for MA/CH/HK/USA/CAN /JPN/UK/EP)	1	M30	8742300800	7 (Taptite-P)	12
	C048278620	Connector PCB ass'y (for KR/TW/OTR/DA)	1	M31	10110799S5	BID3010 ZN3K	
				M32	10690799S5	BID3008 ZN3K	
				M33	3022220003	Support plate	2
				M34	3021220003	Stand holder screw	4
M14	20050799S5	Heat sink cover	2	M35	10100799S5	W spring-A-3-MS-ZN3K	8
M15	8741301000	7 (Taptite-P) BID3010 ZN3A	12	M36	10090799S5	W FLT-A-3-MS-ZN3K	16
M16	8741302000	7 (Taptite-P) BID3020 ZN3A	4	M37	3032200030	Support holder	2
M17	20260799S5	Speaker sponge (C)	4	M38	C488051887	Stand plate	2
M18	20160799S5	Speaker sponge (B)	4	M39	10570799S5	Nut 30 MS ZN3K	4
M19	8941301200	9 (Taptite-B) BID3012 ZN3A	2	M40	10560799S5	5P XA connector ass'y 2300(SAN)	2
M20	20060799S5	Speaker wire bushing	2	M41	8732200800	Speaker cord bushing	2
M21	8941300800	9 (Taptite-B) BID3008 ZN3A	2	M42	10220799S5	Speaker wire holder	2
M22	C148276410	Amp. IC PCB ass'y (for MA/CH/HK/EP /USA/CAN/JPN/UK)	2	C900	0B42862A	7 (Taptite-P)	4
						FLT2008 ZN3K	
						Speaker wire clipper	2
						BID3008 ZN3A	
						1U/100V Mylar	1

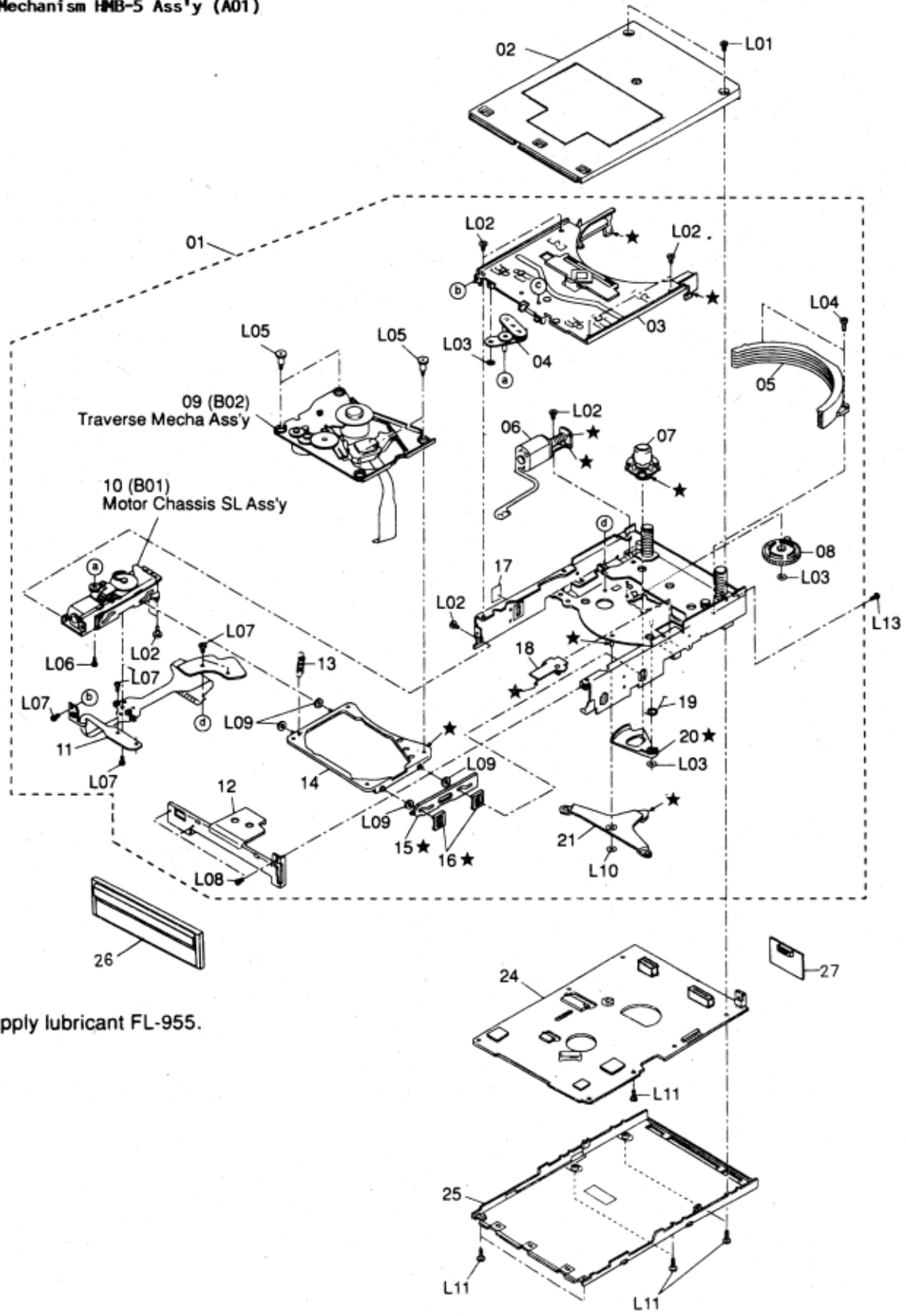
4-3. Trans. Case Ass'y



4-3. Trans. Case Ass'y

Ref. No.	Part Number	Description	Q'ty	Ref. No.	Part Number	Description	Q'ty
M1	8742301000	7 (Taptite-P) BID3010 ZN3K	4	M11	10050099S3	Voltage switch cover (S)	1
M2	10020099S3	Trans. bottom cabinet	1		10030099S3	Voltage switch cover 1 (for USA/CAN/JPN/UK)	1
M3	C048276440	AC socket PCB ass'y (for USA/CAN)	1	M12	10010099S3	Trans. top cabinet	1
	C048276441	AC socket PCB ass'y (for MA/CH/HK/UK/EP)	1	M13	20020099S3	Power switch cover (for TW/USA/CAN/JPN /OTR/DA)	1
	C048276442	AC socket PCB ass'y (for JPN)	1	M14	8941300600	9 (Taptite-B) BID3006 ZN3A	1
	C048278640	AC socket PCB ass'y (for KR/TW/OTR/DA)	1	M15	8741300800	7 (Taptite-P) BID3008 ZN3A	1
M4	8741301000	7 (Taptite-P) BID3010 ZN3A	4	M16	20120799S5	Heat sink bracket	1
M5	20010099S3	Line cord washer	1	M17	20090799S5	Heat sink (B)	1
M6	C148276450	DC out PCB ass'y (for MA/CH/HK/USA /CAN/JPN/UK/EP)	1	M18	8941300800	9 (Taptite-B) BID3008 ZN3A	1
	C148278650	DC out PCB ass'y (for KR/TW/OTR/DA)	1	M19	52661A0L20	Fuse UL/CSA 10A/125V -- F702 (for USA/CAN/JPN)	1
M7	C488051857	5P connector ass'y BLK 2600MM (VH)	1		5267630B62	Fuse BS T6.3AL250V -- F702 (for KR/MA/CH /TW/HK/UK/EP/OTR/DA)	1
M8	C148276430	Power trans. PCB ass'y (for USA/CAN)	1	M20	5266200B20	Fuse UL/CSA 2A/125V -- F701 (for USA/CAN/JPN)	1
	C148276431	Power trans. PCB ass'y (for MA/CH/HK /UK/EP)	1		5267200B62	Fuse BS T2AL250V -- F701 (for KR/MA/CH /TW/HK/UK/EP/OTR/DA)	1
	C148276432	Power trans. PCB ass'y (for JPN)	1	M21	20190799S5	Trans. PCB cover	1
	C148278630	Power trans. PCB ass'y (for TW/OTR/DA)	1	M22	8732200500	7 (Taptite-P) FLT2005 ZN3K	3
	C148278631	Power trans. PCB ass'y (for KR)	1	M23	10020699S3	Wire clipper	1
M9	8741400800	7 (Taptite-P) BID4008 ZN3A	4	M24	C148878660	AC selector PCB ass'y (for TW/OTR/DA)	1
M10	420F762143	Power trans. EI-76 (for USA/CAN)	1	M25	8242300600	2 (Machine-ISO) BID3006 ZN3K (for TW/OTR/DA)	2
	420F764147	Power trans. EI-76 (for KR/MA/CH /HK/UK/EP)	1	M26	4430102711	Power switch (for KR/MA/CH /HK/UK/EP)	1
	420F769145	Power trans. EI-76 (for JPN)	1	D702	41300GBU6D	BD GBU6D	1
	420F769146	Power trans. EI-76 (for TW/OTR/DA)	1				

4-4. CD Mechanism HMB-5 Ass'y (A01)



★: Apply lubricant FL-955.

4-4. CD Mechanism HMB-5 Ass'y (A01)

Ref. No.	Part Number	Description	Q'ty	Ref. No.	Part Number	Description	Q'ty
01	BOCG09383A	Mechanism deck HS assembly R237	1	17	OJ08004A	Dust seal emergency SL	1
02	BOCA09382A	Top cover HS assembly	1	18	0C10211B	Plate spring SL	1
03	BOCA09384A	Loading HS assembly R237	1	19	0C10184A	Disc lock spring SL	1
04	BOCA09354A	Loading link SL assembly	1	20	0C10183A	Disc lock arm SL	1
05	0C10172A	Stocker CD SL	1	21	0C10187A	UD link arm SL	1
06	BOCA09351A	Stocker motor SL assembly	1	24	C1BA09911A	HMB-5 PCB assembly	1
07	BOCA09344A	Disc lock SL assembly	1	25	BOCA09362A	Bottom cover MF assembly	1
08	0C10175A	Stocker position gear SL	1	26	HA08129A	Front panel assembly	1
09	BOCA09363A	Traverse mechanical assembly	1	27	C1BA10059A	Coil PCB assembly (for MA/UK/AU/SP)	1
10	BOCA09345A	Motor chassis SL assembly	1	L01	0E00120A	M2.6x3 + PAN	
11	BOBA09736A	Mechanical flexible PCB assembly	1	L02	0E03964A	ST2.6x3 + PAN (#0 type 3)	
12	BOCA09352B	Front chassis SL assembly	1	L03	0E03955A	Cut washer 2.2x4.2x0.2	
13	0C10286A	Anti rattle spring SL	1	L04	0E03457A	M2.6x4.5 + PAN (Black chromate)	
14	BOCA09325C	SUS base X sub assembly	1	L05	0C10287A	Damper screw SL	
15	0C10185B	Mechanism UD sub cam SL	1	L06	0E03845A	M1.7x2.5 + PAN (#0 type 3 black)	
16	0C10186A	UD S cam guide SL	2	L07	0E03945A	M2x2 + PAN (#0 type 3 black)	
				L08	0E03953A	M2x2 + PAN	
				L09	0E03971A	Pet washer	
				L10	0E03956A	Cut washer 3.2x5.2x0.2	
				L11	0E04032A	M2.6x5 + PAN (#0 type 3)	
				L13	0E04036A	M2.6x8 + PAN	

Apply **FL-955** (grease) to the following places when parts are replaced.

Ref No.	Location	Remarks
03	Loading MF assembly Edges which are inserted into the chassis plate	
06	Stocker motor SL assembly * Motor shaft worm gear * Motor shaft end	
07	Disc lock SL assembly * Disc lock pinion	
14	SUS base X sub assembly * Contact part with the plate spring SL (Ref. No. 18)	
15	Mechanical UD sub cam SL	Whole surface
16	UD S cam guide SL (2 pcs.)	whole surface
18	Plate spring SL Contact part (Bottom end) with the SUS base X sub assembly (Ref. No. 14)	
20	Disc lock arm SL	Whole surface
21	UD link arm SL * Around the top end Shaft for UD link arm SL (Ref. No. 21)	

Lubricant:

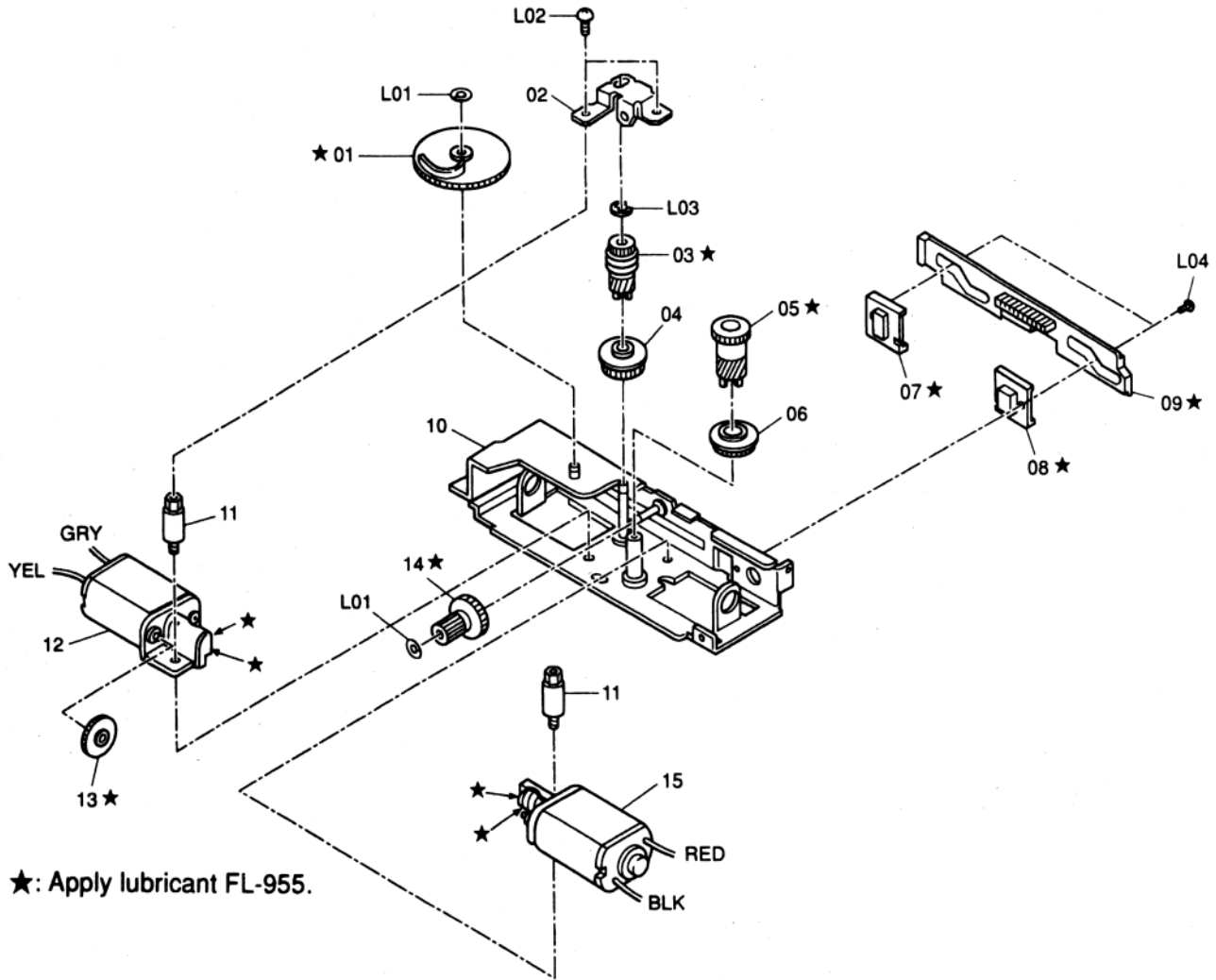
We suggest that you use grease FL-955/G-4270 or equivalent type.

The company dealing FL-955/G-4270 is as follows:

* FL-955/G-4270

Kanto Chemicals Co. Ltd., 2-7 Kanda Sakuma-cho, Chiyoda-Ku, Tokyo, Japan

4-5. Motor Chassis SL Ass'y (B01)



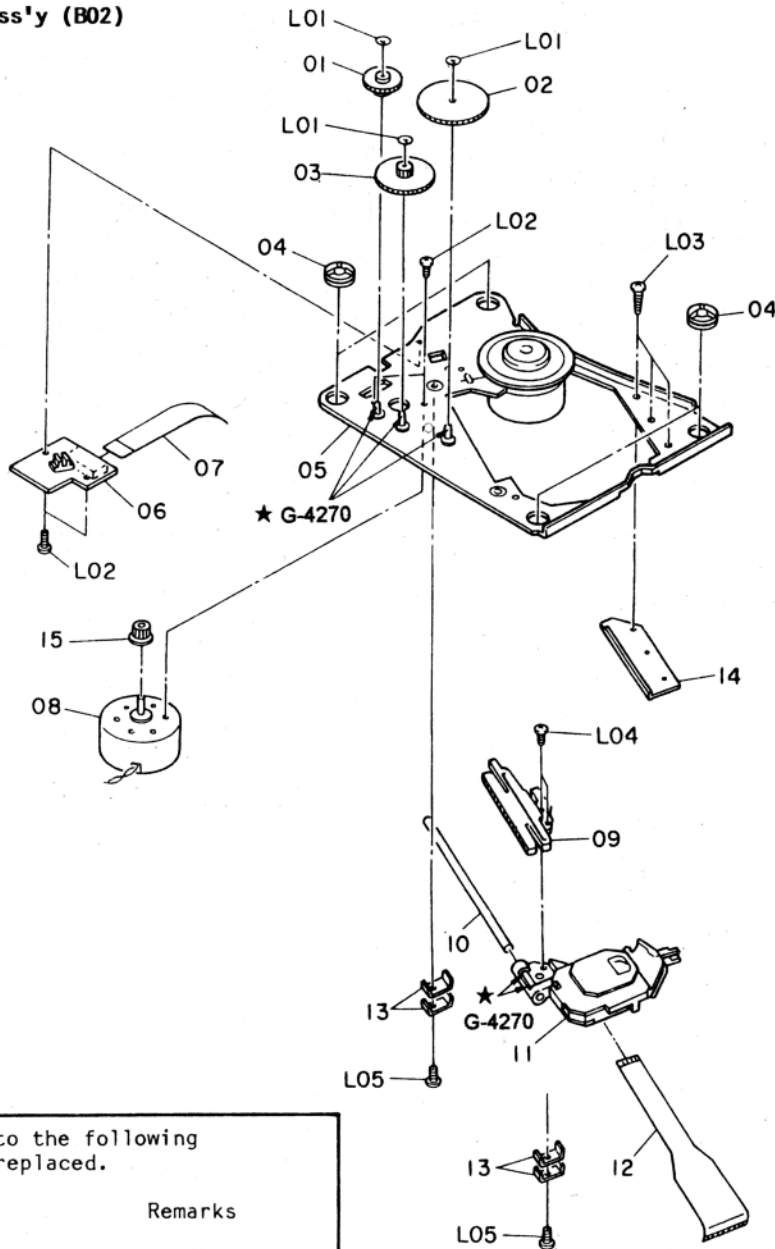
★: Apply lubricant FL-955.

4-5. Motor Chassis SL Ass'y (B01)

Ref. No.	Part Number	Description	Q'ty
01	OC10238A	Loading plate cam SL	1
02	OC10240A	UD worm plate SL	1
03	OC10233A	UD worm gear SL	1
04	OC10235A	Mechanical sensor ring SL	1
05	OC10236A	Loading worm gear SL	1
06	OC10237A	Loading sensor ring SL	1
07	OC10208A	UD cam guide SL	1
08	OC10242A	UD cam guide W SL	1
09	OC10232A	UD cam SL	1
10	CA09338A	Motor chassis SL S assembly	1
11	OC10241A	Bracket screw SL	2
12	CA09350A	UD motor SL assembly	1
13	OC10239A	Emergency gear SL	1
14	OC10234A	Mechanical UD gear SL	1
15	BOCA09349A	Loading motor SL assembly	1
L01	OE03955A	Cut washer 2.2x4.2x0.2	
L02	OE03947A	M2.6x3.5 + PAN (#0 type 3)	
L03	OE00222A	E-ring 2.0mm	
L04	OE03967A	M1.4x2 + PAN (#0 type 1 black)	

Apply FL-955 (grease) to the following places when parts are replaced.		
Ref. No.	Location	Remarks
01	Loading plate cam SL	Whole surface
03	UD worm gear SL	Whole surface
05	Loading worm gear SL	Whole surface
07	UD cam guide SL	Whole surface
08	UD cam guide W SL	Whole surface
09	UD cam SL	Whole surface
12	UD motor SL assembly	* Motor shaft worm gear * Motor shaft end
13	Emergency gear SL	Whole surface
14	Mechanical UD gear SL	Whole surface
15	Loading motor SL assembly	* Motor shaft worm gear * Motor shaft end

4-6. Traverse Mecha Ass'y (B02)



Apply FL-955 (grease) to the following places when parts are replaced.

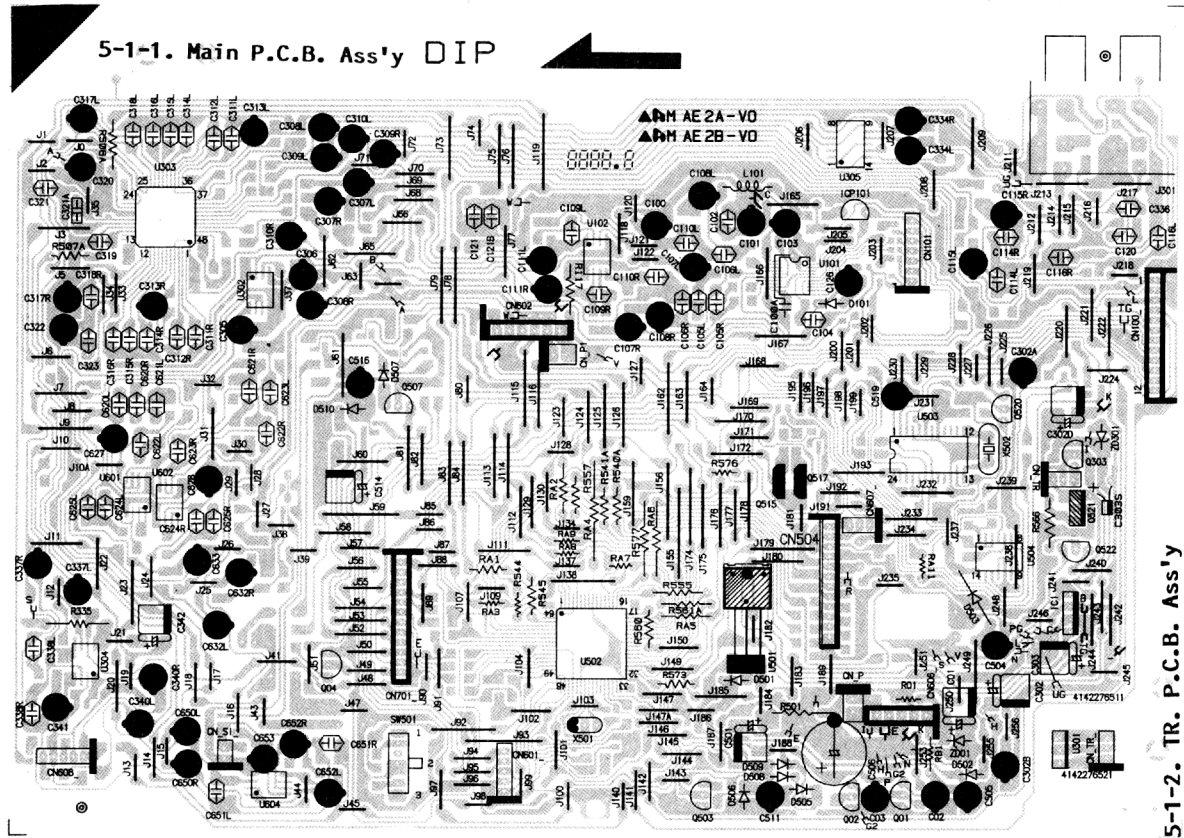
Ref. No.	Location	Remarks
05	Disc motor chassis assembly * Shaft for second gear * Shaft for third gear * Shaft for power gear	
11	Pickup KSS-540A ²	PU guide shaft SL contacting surface

★: Apply lubricant G-4270

4-6. Traverse Mecha Ass'y (B02)

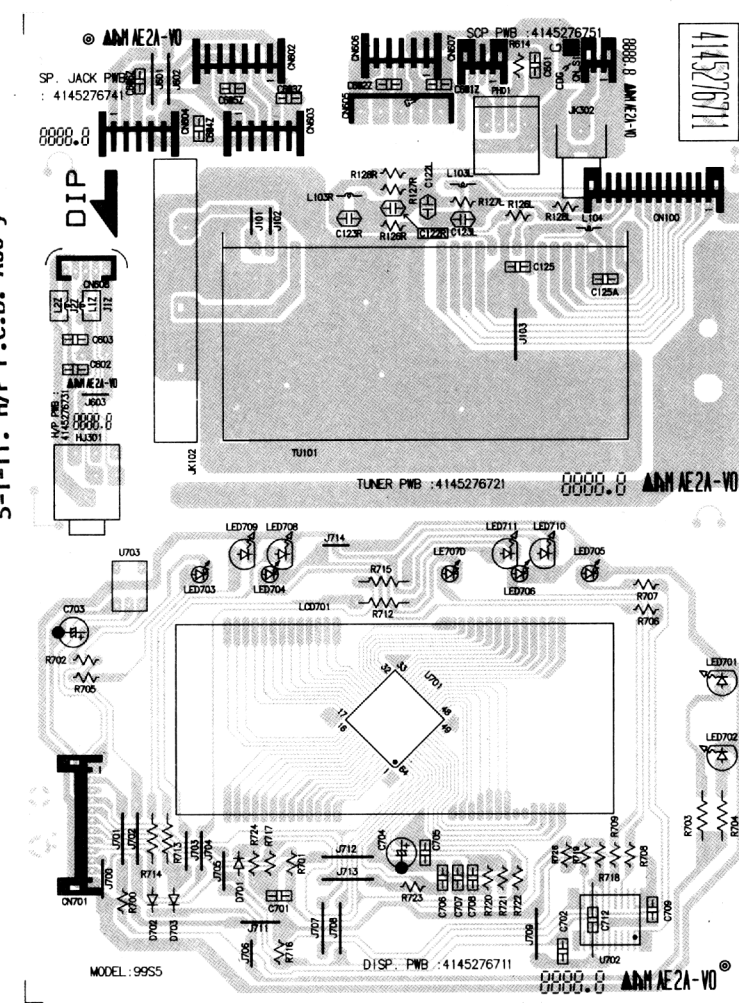
Ref. No.	Part Number	Description	Q'ty	Ref. No.	Part Number	Description	Q'ty
01	OC10139A	Second gear	1	11	0B90741A	Pickup KSS-540A	1
02	OC09923B	Power gear	1	12	0B61355A	Pick up flexible PCB	1
03	OC10140A	Third gear	1	13	OC10278A	Shaft lock plate SL	4
04	OC10279A	Damper S SL	4	14	OC10282A	PU guide plate H SL	1
05	B0CA09364A	Disc motor chassis assembly	1	15	OC10138A	First gear	1
			1	L01	0E03954A	Cut washer 1.6x3.2x0.2	
06	B0BA09777A	Traverse PCB assembly	1	L02	0E03845A	M1.7x2.5 + PAN (#0 type 3 black)	
07	0B84608A	8P flexible wire	1	L03	0E00955A	BT2x4 + Binding	
08	B03B90704A	Sled motor	1	L04	0E00887A	M1.7x4 + PAN	
09	OC10141B	Rack CA	1	L05	0E03947A	M2.6x3.5 + PAN (#0 type 3)	
10	OC10277A	PU guide shaft SL	1				

5-1. P C Boards – Component Side



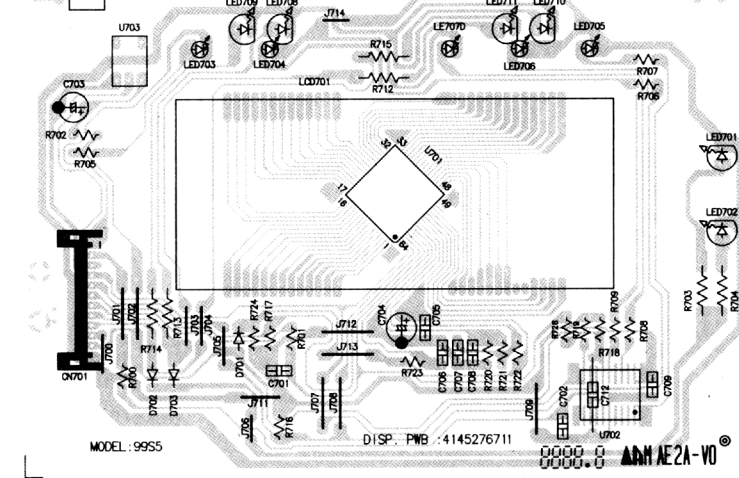
5-1-2. TR. P.C.B. Ass'y

5-1-8. SP. Jack P.C.B. Ass'y 5-1-9. SCP P.C.B. Ass'y

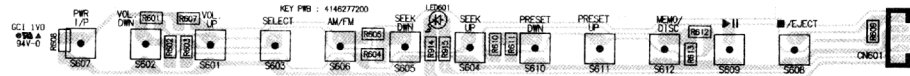


5-1-10. Tuner P.C.B. Ass'y

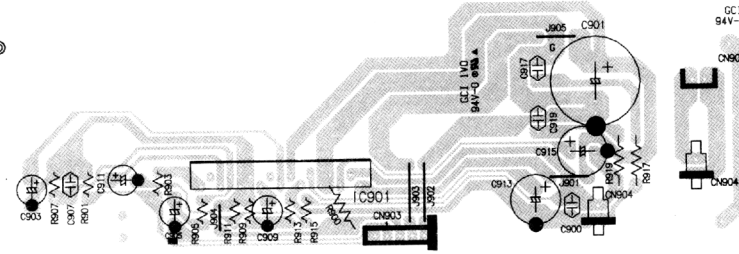
5-1-11. H/P P.C.B. Ass'y



5-3-2. Travers P.C.B. Ass'y

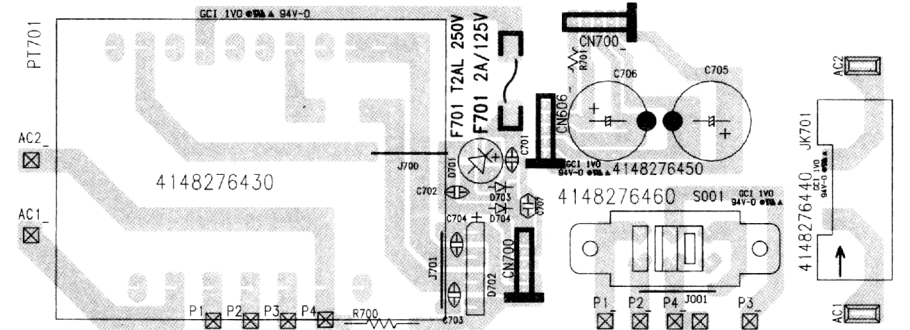


5-1-12. Display P.C.B. Ass'y



5-1-6. Power Trans. P.C.B. Ass'y

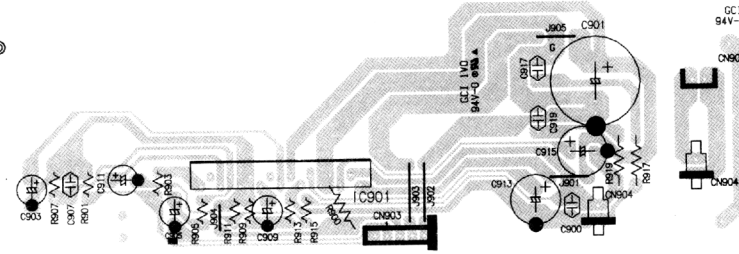
5-1-5. DC Out P.C.B. Ass'y



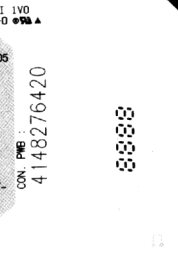
5-1-7. AC Selector P.C.B. Ass'y
(for TW/OTR/DA)

5-1-4. AC Socket P.C.B. Ass'y

5-1-13. Amp. IC P.C.B. Ass'y

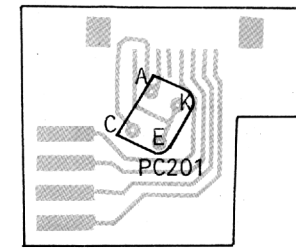
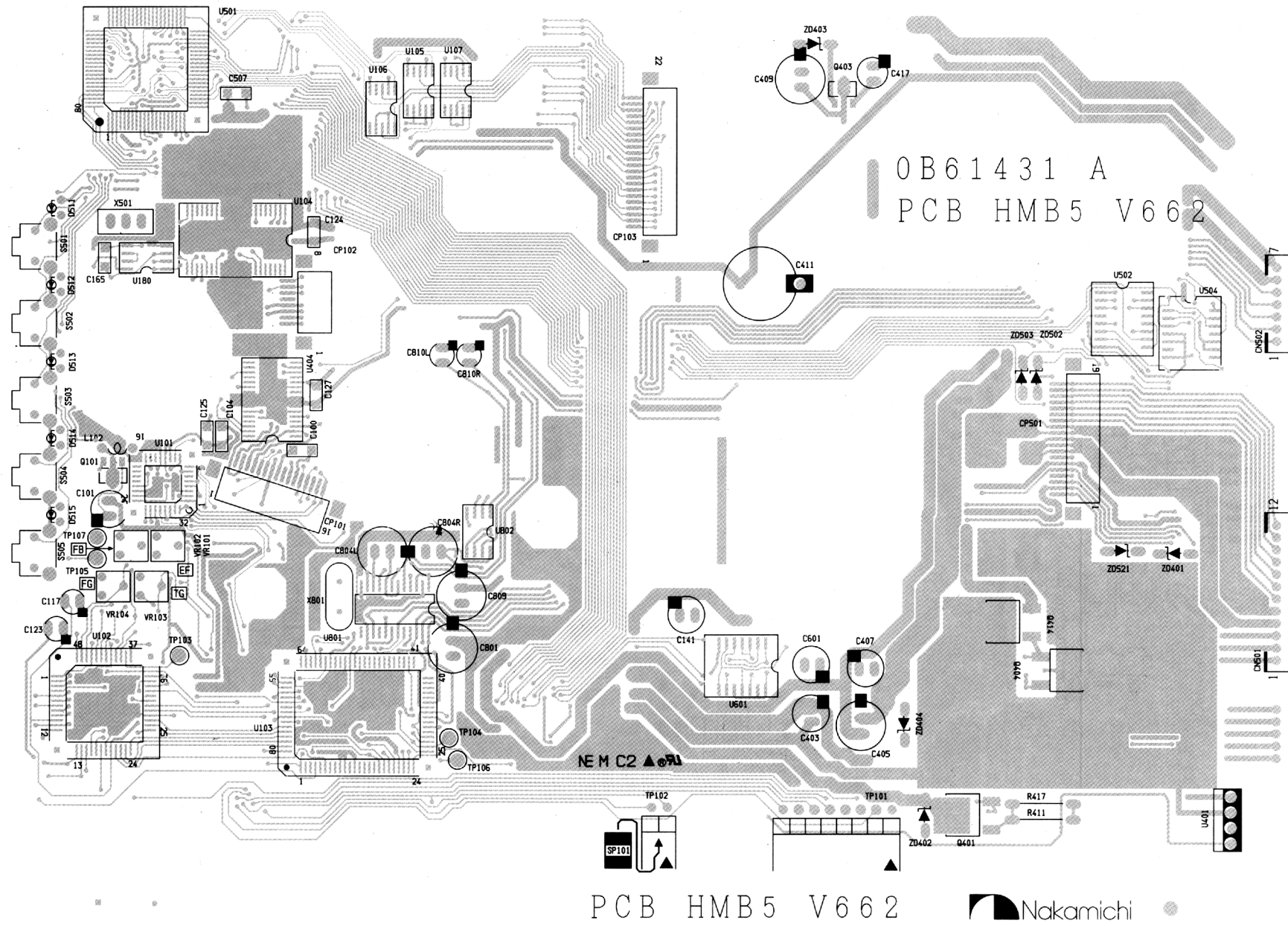


5-1-14. Connector P.C.B. Ass'y

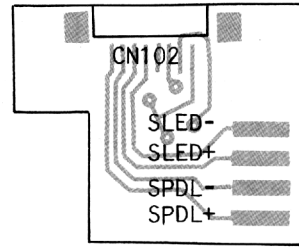


5-3. P C Boards – Component Side

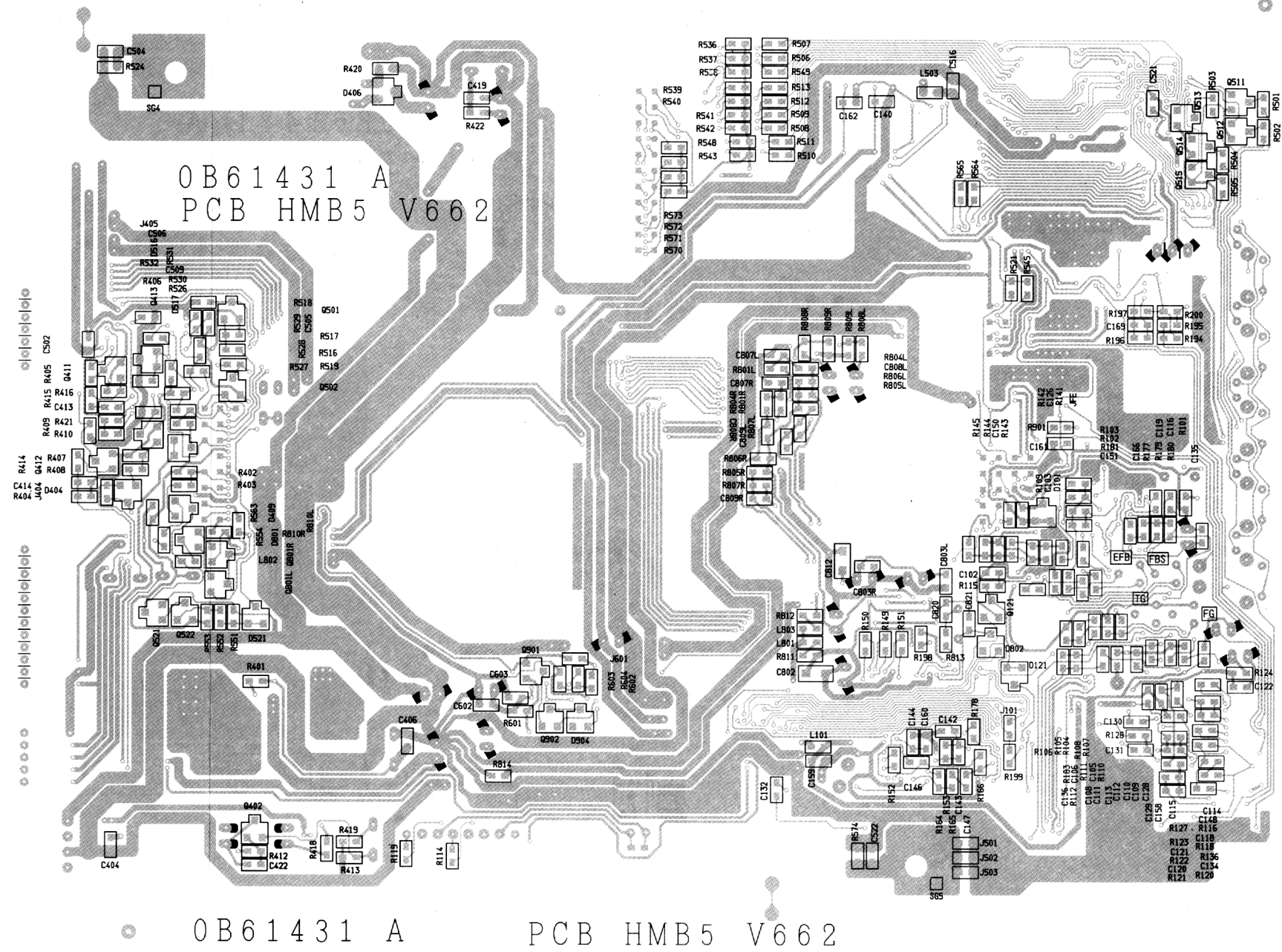
5-3-1. HMB-5 P.C.B. Ass'y



5-3-2. Travers P.C.B. Ass'y

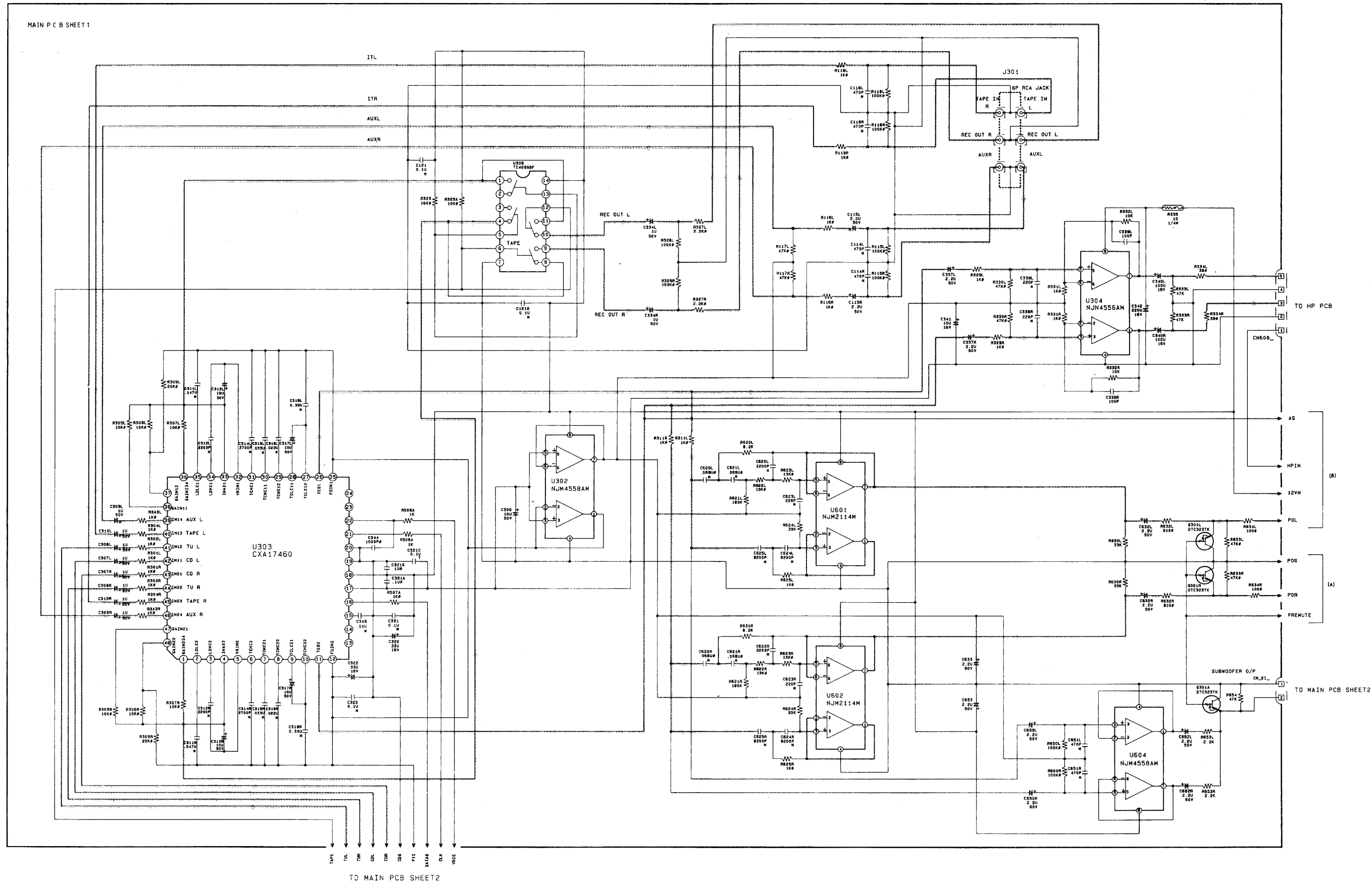


5-4-1. Travers P.C.B. Ass'y



Schematic Diagram - Main Sheet 1

MAIN PCB SHEET 1



TO MAIN PCB SHEET 2

TO HP PCB

AG

HPIN

12VM

POL

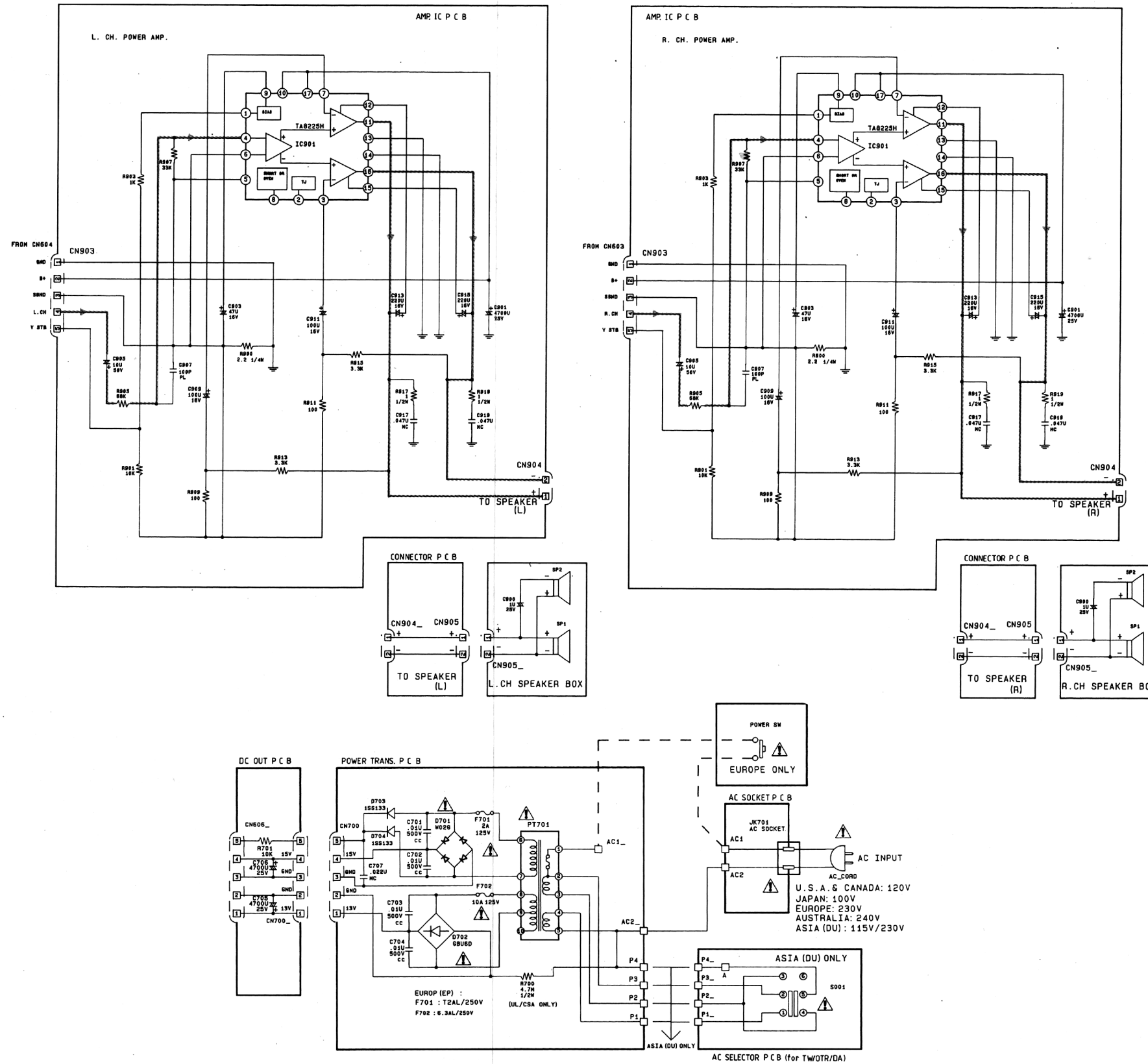
POG


POR

PREMUTE

TO MAIN PCB SHEET 2

Schematic Diagram – Amp. IC/Power



Parts marked with the symbol  in the schematic diagram have critical characteristics. Use ONLY replacement parts recommended by the manufacturer. It is recommended that the unit be operated from a suitable DC supply or batteries during initial check-out procedures.

Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description
CN607	4490301005	PH 3P Side Base	Q522	SA2002412K	TR 2SC2412K-Q,R,S*
SN-SI	4490201005	PH 2P Side Base	VR101-104	0B32186A	SVR 22K RHO411CJ4J
G	2000000478	Terminal Pin "K" (for KR/MA/CH/HK/UK/EP)	X501	416090600M	Resonator CST-6.00MGW
			X801	0B92063A	X'tal 16.9344M AT-51
SP. Jack P.C.B. Ass'y					
Schematic Ref. No.	Part No.	Description	JFE	4050A0000D	RK 0 1/10W J*
			J404,405	4050A0000D	RK 0 1/10W J*
			J601	4050A0000D	RK 0 1/10W J*
	C145276740	SP. Jack P.C.B. Ass'y (for TW/USA/CAN/JPN/OTR/DA)	R101	407A11005Q	RN 10 1/10W J*
	C145276741	SP. Jack P.C.B. Ass'y (for KR/MA/CH/HK/UK/EP)	R102	4050A2235D	RK 22K 1/10W J*
	4145276740	SP. Jack P.C.B.	R103	4050A1345D	RK 130K 1/10W J*
			R104	4050A2245D	RK 220K 1/10W J*
			R105,106	4050A9125D	RK 9.1K 1/10W J*
			R107,108	4050A5125D	RK 5.1K 1/10W J*
			R109	4050A9105D	RK 91 1/10W J*
			R110	4050A1035D	RK 10K 1/10W J*
			R111	4050A7535D	RK 75K 1/10W J*
			R112	4050A5135D	RK 51K 1/10W J*
			R114	4050A2245D	RK 220K 1/10W J*
			R115	4050A5125D	RK 5.1K 1/10W J*
			R116	4050A1545D	RK 150K 1/10W J*
			R118,119	4050A2245D	RK 220K 1/10W J*
			R120	4050A2745D	RK 270K 1/10W J*
			R121	407A11245R	RN 120K 1/10W J*
			R122	4050A1835D	RK 18K 1/10W J*
			R123	4050A3345D	RK 330K 1/10W J*
			R124	4050A5635D	RK 56K 1/10W J*
			R127	4050A2445D	RK 240K 1/10W J*
			R128	4050A1025D	RK 1K 1/10W J*
			R136	4050A1045D	RK 100K 1/10W J*
			R141	4050A4725D	RK 4.7K 1/10W J*
			R142	4050A2235D	RK 22K 1/10W J*
			R143	4050A1645D	RK 160K 1/10W J*
			R144	4050A3935D	RK 39K 1/10W J*
			R145	4050A2235D	RK 22K 1/10W J*
			R149-151	4050A1015D	RK 100 1/10W J*
			R152	4050A9125D	RK 9.1K 1/10W J*
			R153	4050A5145D	RK 510K 1/10W J*
			R164	4050A6825D	RK 6.8K 1/10W J*
			R165	4050A3325D	RK 3.3K 1/10W J*
			R166	4050A1035D	RK 10K 1/10W J*
			R177	4050A2225D	RK 2.2K 1/10W J*
			R178	4050A1025D	RK 1K 1/10W J*
			R179,180	4050A5125D	RK 5.1K 1/10W J*
			R181	4050A3935D	RK 39K 1/10W J*
			R183	4050A2445D	RK 240K 1/10W J*
			R194	4050A1035D	RK 10K 1/10W J*
			R195-197	4050A3335D	RK 33K 1/10W J*
			R198	4050A1015D	RK 100 1/10W J*
			R199	4050A1035D	RK 10K 1/10W J*
			R200	4050A3935D	RK 39K 1/10W J*
			R401	4050A3315D	RK 330 1/10W J*
			R402	4050A5635D	RK 56K 1/10W J*
			R403	4050A1025D	RK 1K 1/10W J*
			R404	4050A1045D	RK 100K 1/10W J*
			R405	4050A1035D	RK 10K 1/10W J*
			R406	4050A2245D	RK 220K 1/10W J*
			R407	4050A4735D	RK 47K 1/10W J*
			R408,409	4050A1045D	RK 100K 1/10W J*
			R410	4050A1015D	RK 100 1/10W J*
			R411	0B20068Y	RK 220 1/2W J
			R412	4050A1035D	RK 10K 1/10W J*
			R413	4050A5615D	RK 560 1/10W J*
			R414-416	4050A1045D	RK 100K 1/10W J*
			R417	0B20068Y	RK 220 1/2W J
			R418	4050A1025D	RK 1K 1/10W J*
			R419	4050A2245D	RK 220K 1/10W J*
			R420	4050A1055D	RK 1M 1/10W J*
			R421	4050A1035D	RK 10K 1/10W J*
			R422	4050A1535D	RK 15K 1/10W J*
			R506-513	4050A1035D	RK 10K 1/10W J*
			R516	4050A1235D	RK 12K 1/10W J*

NOTES: Abbreviations
TR-Transistor, SID-Silicon Diode, ZD-Zener Diode, BD-Bridge Diode
RK-Carbon Resistor, RSS-Metal Film Resistor, RC-Cement Resistor
CE-Electrolytic Capacitor, CM-Mylar Capacitor, CG-Gold Capacitor
CML-Multi-layer Ceramic Capacitor, CC-Ceramic Capacitor,
CSP-Polystyrene Capacitor, C-Mica Capacitor, CMEM-Metalized Polyester Capacitor
Parts Marked With * Show Chip Parts.

Key P.C.B. Ass'y

Schematic Ref. No.	Part No.	Description
	C146277200	Key P.C.B. Ass'y
	4146277200	Key P.C.B.
S601-612	4400000160	Tact Switch SKHVL3720-CP
LED601	0B12900A	LED Blue SELU2E 10C
R601	405045615E	RK 560 1/4W J*
R602	405043915E	RK 390 1/4W J*
R603	405045615E	RK 560 1/4W J*
R604	405047515E	RK 750 1/4W J*
R605	405041225E	RK 1.2K 1/4W J*
R607	405042225E	RK 2.2K 1/4W J*
R608	405042735E	RK 27K 1/4W J*
R609	405045615E	RK 560 1/4W J*
R610	405043915E	RK 390 1/4W J*
R611	405045615E	RK 560 1/4W J*
R612	405047515E	RK 750 1/4W J*
R613	405043035E	RK 30K 1/4W J*
R914,915	405040005E	RK 0 1/4W J*
CN601	4490501004	PH 5P Top Base

Display P.C.B. Ass'y

Schematic Ref. No.	Part No.	Description
	C145276710	Display P.C.B. Ass'y
	4145276710	Display P.C.B.
U701	415275824E	IC LC75824E
U702	0B10961Y	IC# NUJ3713G E8-L
U703	714SPS4461	Remote Serser SPS-446-1
D701	0B12745Y	DI MA719 Taping
D702,703	4121901330	SID 1SS133
LCD701	4110540270	LCD Display DLC-1622P
LED701,702	41206310B9	LED 3Q NSPW310BS (White)
LED703-707	0B12806A	LED Green GL3RC43
LED708	0B12913A	LED NSPG320BS G/RST
LED709,710	0B12807A	LED Blue SEL2E10C
LED711	0B12913A	LED NSPG320BS G/RST

R700	4050147155	RK 470 1/6W J
R700,701	4050110255	RK 1K 1/6W J
R702	4050147055	RK 47 1/6W J
R703,704	4050436155	RK 360 1/4W J
R705,706	4050122155	RK 220 1/6W J
R707-709	4050115155	RK 150 1/6W J
R712,713	4050443155	RK 430 1/4W J
R714,715	4050439155	RK 390 1/4W J
R716-719	4050147355	RK 47K 1/6W J
R720-722	4050147255	RK 4.7K 1/6W J
R723	4050127455	RK 270K 1/6W J
C701,702	7306510215	CML 0.001u 50V K
C703,704	5153470216	CE 47u 16V M
C705	7306610445	CML 0.1u 50V Z
C706	7306510115	CML 100p 50V K
C707-709	7306610445	CML 0.1u 50V Z
C712	7306510215	CML 0.001u 50V K
CN701	4491201005	PH 12P Side Base

Tuner P.C.B. Ass'y

Schematic Ref. No.	Part No.	Description
	C145276720	Tuner P.C.B. Ass'y (for KR/MA/CH/TW/HK /USA/CAN/UK/EP/OTR/DA)
	C145276721	Tuner P.C.B. Ass'y (for JPN)
	4145276720	Tuner P.C.B.
L103L,R	4325039093	P. Coil 39uH
L104	4325010093	P. Coil 10uH
JK102	4560002065	2P Antenna Terminal
TU101	BG09946A	Tuner Pack EP 162E-3AF(E) (for KR/MA/CH/TW/HK /USA/CAN/UK/EP/OTR/DA)
	BG09939A	Tuner Pack DM 162E-3AF(J) (for JPN)
R126L,R	4050122255	RK 2.2K 1/6W J
R127L,R	4050133255	RK 3.3K 1/6W J
R128L,R	4050110155	RK 100 1/6W J
C122L,R	511M472550	CM 0.0047u 50V J
C123L,R	511M102550	CM 0.001u 50V J
C125,125A	7306610445	CML 0.1u 50V Z
CN100	4491200317	12P Socket IMSA-9115S-12L

H/P P.C.B. Ass'y

Schematic Ref. No.	Part No.	Description
	C145276730	H/P P.C.B. Ass'y (for TW /USA/CAN/JPN/OTR/DA)
	C145276731	H/P P.C.B. Ass'y (for KR/MA/CH/HK/UK/EP)
	4145276730	H/P P.C.B.
C602,603	7306522215	CML 0.0022u 50V K
L1Z,L2Z	4325039993	P. coil 3.9uH
HJ301	4500100427	(for KR/MA/CH/HK/UK/EP)
CN608	4490501004	H/P Jack HTJ-035-10FB PH 5P Top Base

SCP P.C.B. Ass'y

Schematic Ref. No.	Part No.	Description
	C145276750	SCP P.C.B. Ass'y (for TW /USA/CAN/JPN/OTR/DA)
	C145276752	SCP P.C.B. Ass'y (for KR/MA/CH/HK/UK/EP)
	4145276750	SCP P.C.B.
R614	4050110255	RK 1K 1/6W J
C601	7306610445	CML 0.1u 50V Z
C601Z,602Z	7306610445	CML 0.1u 50V Z (for KR/MA/CH/HK/UK/EP)
PH01	7149955001	Fiber Optic Trans. TOTX173
JK302	4500800487	1P RCA Jack
CN605	4490501003	EH 5P Side Base
CN606	4490500192	VH 5P Side Base

Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description
Q301A,L,R	SA500323TK	TR DTC323TK*	R334L,R	405043905E	RK 39 1/4W J*
Q302	SA700209XL	FET 2SK209X-L TE85L	R335	4270210054	RSS 10 1/2W J
Q303	410522001L	TR 2SC2001L	R501	4180215055	Fuse Resistor 15 1/2W
Q501,502	SA40114EKA	TR DTA114EKA*	R503,504	405041045E	RK 100K 1/4W J*
Q503	410520945P,Q	TR 2SC945P,Q	R505	405041025E	RK 1K 1/4W J*
Q504	SA50144EKA	TR DTC144EKA*	R506,507	405040005E	RK 0 1/4W J*
Q505	SA40114EKA	TR DTA114EKA*	R506A,507A	4050110255	RK 1K 1/6W J
Q506	SA40144EKA	TR DTA144EKA*	R508	405040005E	RK 0 1/4W J*
Q507	410520945P,Q	TR 2SC945P,Q	R508A	405041025E	RK 1K 1/4W J*
Q508	SA50144EKA	TR DTC144EKA*	R509,510	405041035E	RK 10K 1/4W J*
Q509	SA40114EKA	TR DTA114EKA*	R511	405040005E	RK 0 1/4W J* (for KR/MA/CH/TW/HK/USA/CAN/OTR/DA)
Q510	SA50144EKA	TR DTC144EKA*	R513	405041035E	RK 10K 1/4W J* (for KR/MA/CH/TW/HK/USA/CAN/OTR/DA)
Q514	SA50144EKA	TR DTC144EKA*	R514	405040005E	RK 0 1/4W J* (for JPN)
Q515	410500733P	TR 2SA733P	Q515	4050147355	RK 47K 1/6W J
Q516	SA50144EKA	TR DTC144EKA*	R515,516	405042225E	RK 2.2K 1/4W J*
Q517	410500733P	TR 2SA733P	Q517(B,C)	4050147355	RK 47K 1/6W J
Q518,519	SA50114TKA	TR DTC114TKA*	R517-521	405041025E	RK 1K 1/4W J*
Q520	410520945P,Q	TR 2SC945P,Q	R523W	405041045E	RK 100K 1/4W J*
Q521	0B12916A	TR 2SB1436	R524	405041035E	RK 10K 1/4W J*
Q522	410520945P,Q	TR 2SC945P,Q	R525	405042225E	RK 2.2K 1/4W J*
SW501	4410103212	Slide Switch HSW2061-010010 1P-3T (for KR/MA/CH/TW/HK/USA/CAN/OTR/DA)	R526	405041035E	RK 10K 1/4W J*
X501	41609419MG	Resonator CST4.19MGW	R527	405041055E	RK 1M 1/4W J*
X502	0B90889A	X'tal 4.3320MHz (for UK/EP)	R528,529	405041045E	RK 100K 1/4W J*
JK301	4500800489	6P RCA Jack	R530	405042225E	RK 2.2K 1/4W J*
R01	4050110255	RK 1K 1/6W J	R535,537	405041225E	RK 1.2K 1/4W J*
R02,03	405042235E	RK 22K 1/4W J*	R539	405041025E	RK 1K 1/4W J*
RA1-A7	4050110255	RK 1K 1/6W J	R540,541	405040005E	RK 0 1/4W J*
RA8	4050147155	RK 470 1/6W J	R540A,541A	4050147155	RK 470 1/6W J
RA9	4050110255	RK 1K 1/6W J	R542,543	405044715E	RK 470 1/4W J*
RA10	405041025E	RK 1K 1/4W J*	R544	4050110255	RK 1K 1/6W J
RA11	4050110255	RK 1K 1/6W J	R545	4050147155	RK 470 1/6W J
R101	405040005E	RK 0 1/4W J*	R546-551	405041045E	RK 100K 1/4W J*
R102	405044795E	RK 4.7 1/4W J*	R552,553	405041025E	RK 1K 1/4W J*
R103	405041035E	RK 10K 1/4W J*	R555,557	4050110255	RK 1K 1/6W J
R104L,R	405041335E	RK 13K 1/4W J*	R559	405043315E	RK 330 1/4W J*
R105L,R	4050147155	RK 13K 1/4W J*	R560	4050110255	RK 1K 1/6W J
R106L,R	405043325E	RK 3.3K 1/4W J*	R561	405040005E	RK 0 1/4W J*
R107L,R	405043325E	RK 3.3K 1/4W J*	R561A	4050110255	RK 1K 1/6W J
R108L,R	405041335E	RK 13K 1/4W J*	R562	405041035E	RK 10K 1/4W J*
R109L,R	405041335E	RK 13K 1/4W J*	R563	405041025E	RK 1K 1/4W J*
R110L,R	405044725E	RK 4.7K 1/4W J*	R564	405041015E	RK 100 1/4W J*
R111L,R	405041045E	RK 100K 1/4W J*	R565	405041005E	RK 10 1/4W J*
R115L,R	405041045E	RK 100K 1/4W J*	R566	4270256154	RSS 560 1/2W J
R116L,R	405041025E	RK 1K 1/4W J*	R566A	405044735E	RK 47K 1/4W J*
R117	4050447955	RK 4.7 1/4W J	R567	405041035E	RK 10K 1/4W J*
R117L,R	405044735E	RK 47K 1/4W J*	R569	405044735E	RK 47K 1/4W J*
R118L,R	405041045E	RK 100K 1/4W J*	R570	405044725E	RK 4.7K 1/4W J*
R119L,R	405041025E	RK 1K 1/4W J*	R570A	405042225E	RK 2.2K 1/4W J*
R131	405042225E	RK 2.2K 1/4W J*	R571	405041025E	RK 1K 1/4W J*
R132L	405042035E	RK 20K 1/4W J*	R573	4050110255	RK 1K 1/6W J
R133	405041035E	RK 10K 1/4W J*	R574,575	405041025E	RK 1K 1/4W J* (for UK/EP)
R3A3L,R	405041025E	RK 1K 1/4W J*	R576,577	4050110255	RK 1K 1/6W J
R301L,R	405041025E	RK 1K 1/4W J*	R577	405040005E	RK 0 1/4W J* (for UK/EP)
R302L,R	405041025E	RK 1K 1/4W J*	R578,579	405041035E	RK 10K 1/4W J* (for UK/EP)
R304L,R	405041025E	RK 1K 1/4W J*	R582	405040005E	RK 0 1/4W J*
R305L,R	405041035E	RK 10K 1/4W J*			(for KR/MA/CH/TW/HK/USA/CAN/JPN/OTR/DA)
R306L,R	405041035E	RK 10K 1/4W J*	R620L,R	405048225E	RK 8.2K 1/4W J*
R307L,R	405041035E	RK 10K 1/4W J*	R621L,R	405041845E	RK 180K 1/4W J*
R309L,R	405042035E	RK 20K 1/4W J*	R622L,R	405041335E	RK 13K 1/4W J*
R311L,R	405041025E	RK 1K 1/4W J*	R623L,R	405041335E	RK 13K 1/4W J*
R323,323A	405041035E	RK 10K 1/4W J*	R624L,R	405043335E	RK 33K 1/4W J*
R326L,R	405041045E	RK 100K 1/4W J*	R625L,R	405041025E	RK 1K 1/4W J*
R327L,R	405042225E	RK 2.2K 1/4W J*	R630L,R	405043335E	RK 33K 1/4W J*
R329L,R	405041025E	RK 1K 1/4W J*	R632L,R	405049115E	RK 910 1/4W J*
R330L,R	405044735E	RK 47K 1/4W J*	R633L,R	405044735E	RK 47K 1/4W J*
R331L,R	405041025E	RK 1K 1/4W J*	R634L,R	405041015E	RK 100 1/4W J*
R332L,R	405041035E	RK 10K 1/4W J*	R653L,R	405041025E	RK 1K 1/4W J*
R333L,R	405044735E	RK 47K 1/4W J*	R650L,R	405041045E	RK 100K 1/4W J*

Schematic Ref. No.	Part No.	Description
IC901	415308225H	IC TA8225H
R900	4050422954	RK 2.2 1/4W J
R901	4050110355	RK 10K 1/6W J
R903	4050110255	RK 1K 1/6W J
R905	4050168355	RK 68K 1/6W J
R907	4050133355	RK 33K 1/6W J
R909,911	4050110155	RK 100 1/6W J
R913,915	4050133255	RK 3.3K 1/6W J
R917,919	4270210955	RSS 1 1/2W J
C901	5154472225	CE 4700u 25V M
C903	5153470216	CE 47u 16V M
C905	5153100250	CE 10u 50V M
C907	5091101513	CPL 100p 100V J
C909,911	5153101216	CE 100u 16V M
C913,915	5153221216	CE 220u 16V M
C917,919	5116473511	CM 0.047u 100V J
CN903(1&2) (T.UP)	MU41031517	CC 0.01u 50V K* (for KR/MA/CH/HK/UK/EP)
CN903 (3&4) (T.UP)	OB43130Y	CC 120p 50V (CH) (for KR/MA/CH/HK/UK/EP)

Connector P.C.B. Ass'y

Schematic Ref. No.	Part No.	Description
	C048276420	Connector P.C.B. Ass'y
	4148276420	Connector P.C.B.
CN905	4490201002 2000000478	EH 2P Top Base Terminal Pin "K"

TR. P.C.B. Ass'y

Schematic Ref. No.	Part No.	Description
	C042276520	TR. P.C.B. Ass'y
	4142276520	TR. P.C.B.
Q301	OB12808A	TR 2SD1897

DC Out P.C.B. Ass'y

Schematic Ref. No.	Part No.	Description
	C148276450	DC Out P.C.B. Ass'y
	4148276450	DC Out P.C.B.
R701	4050122355	RK 22K 1/6W J
C705,706	5154472325	CE 4700u 25V M
CN706(+)- CN606(4) (T.UP)	41591CPN25	IC ICP-N25-T104 (for KR/MA/CH/HK)

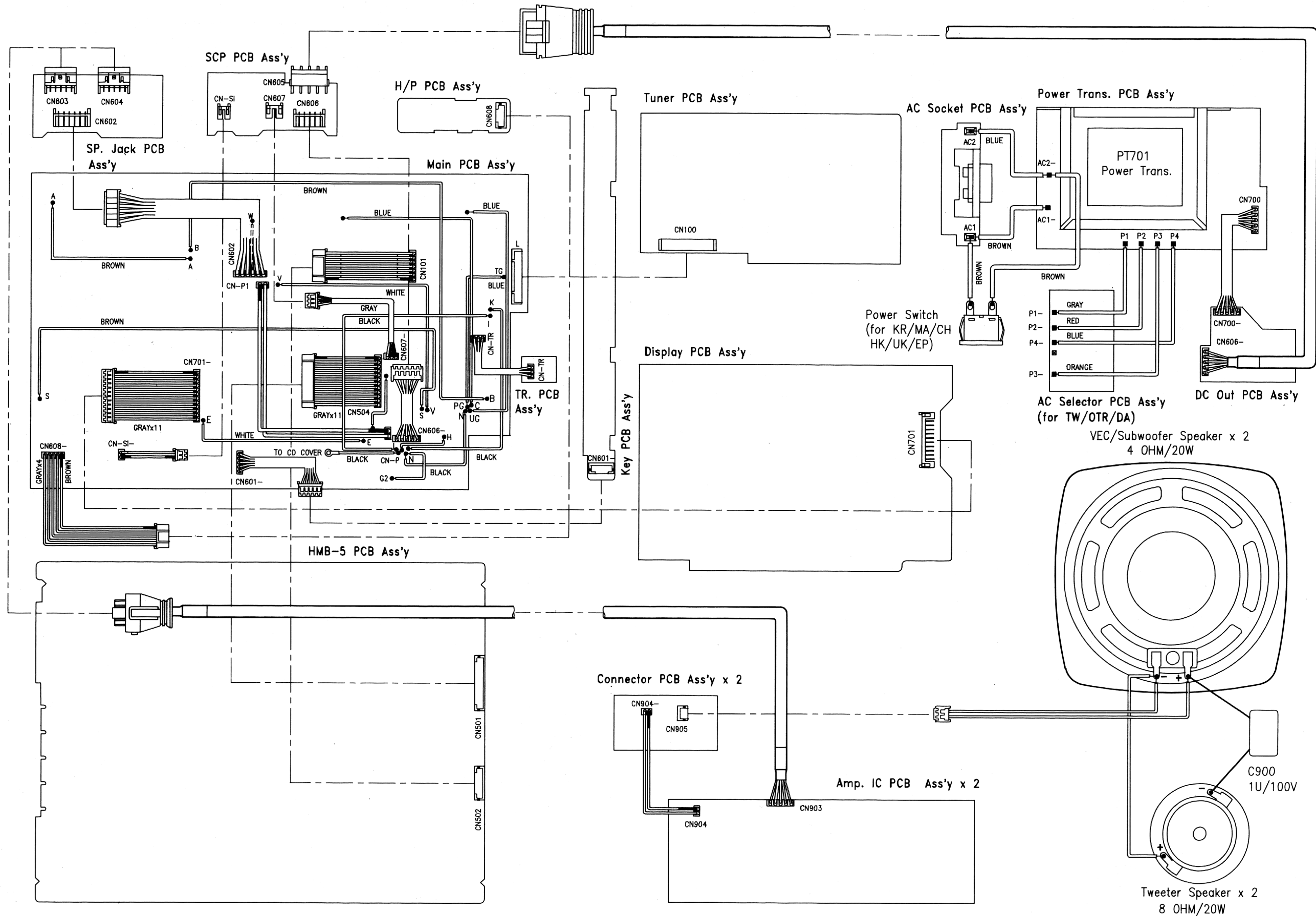
AC Selector P.C.B. Ass'y (for TW/OTR/DA)

Schematic Ref. No.	Part No.	Description
	C048278660	AC Selector P.C.B. Ass'y
	4148278660	AC Selector P.C.B.
S001	4410206199	Slide Switch L21-22A2

Traverse P.C.B. Ass'y V619

Schematic Ref. No.	Part No.	Description
	COBA09777A	Traverse P.C.B. Ass'y V619
	OB61296A	Traverse P.C.B. V384
CN102	4490800301	Molex-SMT 8P Side Base
PC201	4120GP1S93	Photo Interlapt GP1S93 SHARP

6. WIRING DIAGRAM

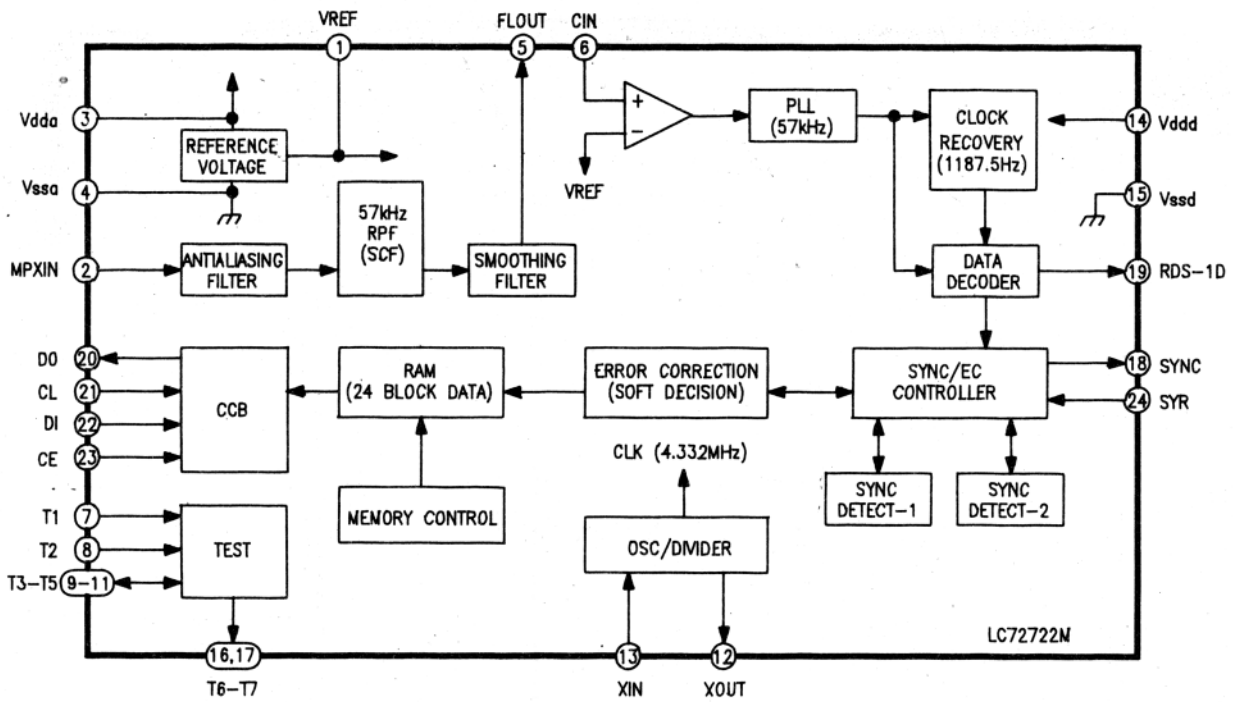


7. IC BLOCK DIAGRAMS

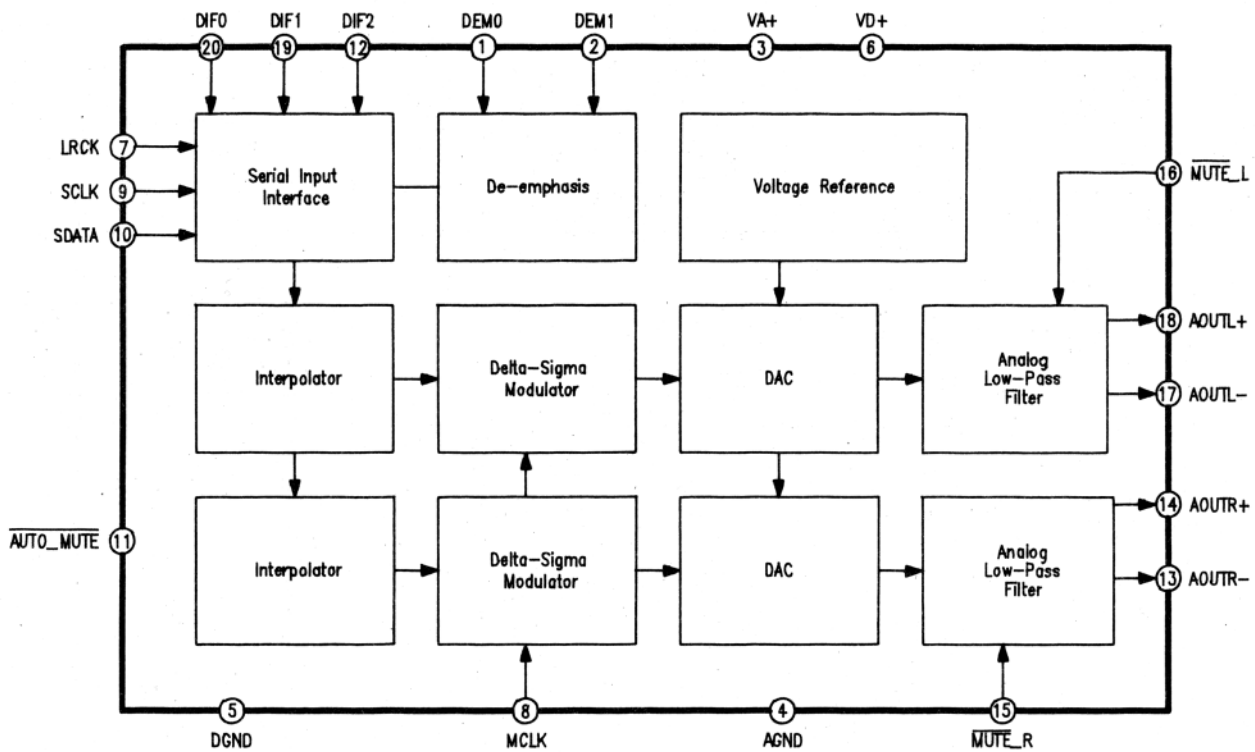
U502 UPD78P016FGC

Pin No.	Pin Name	Signal Name	I/O	Function
1	P30/T00	ACC CONT	OUT	CD changer standard control output
2	P31/T01	DSPSEL	OUT	CD changer digital signal process
3	P32/T02	T.EN	OUT	PLL encode
4	P33/TI1	ADREF-	OUT	A/D +5V ON/OFF output
5	P34/TI2	PON	OUT	Amp. power control output
6	P35/PCL	MD/AUX-	OUT	MD/AUX audio signal select
7	P36/BUZ		OUT	
8	P37	MUTE-	OUT	Mute output
9	VSS		PWR	
10	P40/AD0		IN	
11	P41/AD1		IN	
12	P42/AD2		IN	
13	P43/AD3	RDSID	IN	RDS ID input
14	P44/AD4	SYNC	IN	RDS sync. input
15	P45/AD5	H.PIN	IN	Headphone switch input
16	P46/AD6	SD-	IN	Tuner-SD input
17	P47/AD7	ST-	IN	Tuner-Stereo input
18	P50/A8	ILL-BLU	OUT	Key-ILL. control (Blue)
19	P51/A9	ILL-GRN	OUT	Key-ILL. control (Green)
20	P52/A10	L.KEY	OUT	Key-ILL. power control
21	P53/A11	L.STBY-	OUT	POFF LED control output
22	P54/A12	LEDSTB	OUT	LED IC start-up output
23	P55/A13	BLUE	OUT	LED control output
24	VSS	VSS		
25	P56/A14		OUT	
26	P57/A15		OUT	
27	P60	TAPE	OUT	Tape select output
28	P61	MD-	OUT	MD select output
29	P62	STBY	OUT	Stand-By output
30	P63	CDC	OUT	CDC select output
31	P64/RD-	TCE	OUT	PLL IC chip enable output
32	P65/WR-	RDSCE	OUT	RDS IC chip enable output
33	P66/WAIT-		OUT	
34	P67/ASTB		OUT	
35	RESET-			
36	P00/INTP0/TI0	REM IN	IN	Remote control signal input
37	P01/INTP1	P.OFF-	IN	Power off input
38	P02/INTP2		OUT	
39	P03/INTP3		OUT	
40	VDD		PWR	
41	X2			
42	X1			
43	VPP		PWR	
44	XT2			
45	P04/XT1		IN	

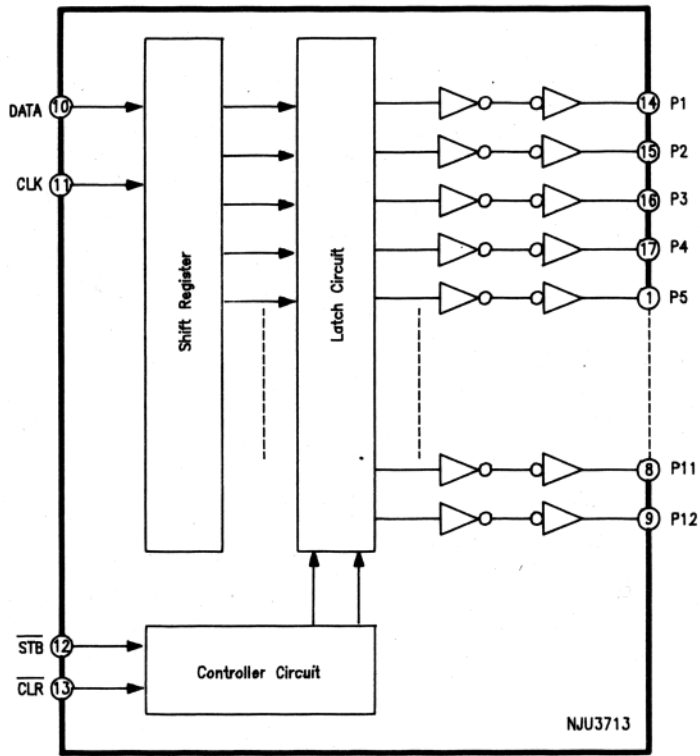
Pin No.	Pin Name	Signal Name	I/O	Function
46	AVSS		PWR	
47	P10/ANI0	KI0	IN	Key input analog signal
48	P11/ANI1	KI1	IN	Key input analog signal
49	P12/ANI2	AREA	IN	Area input
50	P13/ANI3	MODEL	IN	Model input
51	P14/ANI4		OUT	
52	P15/ANI5	INH-	OUT	LCD and LED indicator output
53	P16/ANI6	LCE	OUT	LCD driver chip enable output
54	P17/ANI7	VRCE	OUT	Volume IC chip enable output
55	AVDD		PWR	
56	AVREF		PWR	
57	P20-SI1	DATAI	IN	PLL IC chip enable input
58	P21/SO1	DATAO	OUT	PLL/LCD/Volume/LED IC serial data output
59	P22/SCK1	CLK	OUT	PLL/LCD/Volume/LED IC serial clock output
60	P23/STB	DATA OUT	OUT	CD changer serial data output
61	P24/BUSY	CLK OUT	OUT	CD changer serial clock output
62	P25/SIO/SB0	DATA IN	IN	CD changer data input
63	P26/SO0/SB1		OUT	
64	P27/SCK0-	CLK IN	IN	CD changer clock input



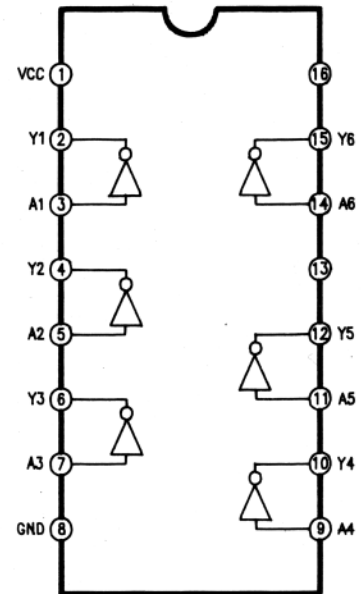
U503 LC72722M RDS Decoder (for UK/EP)



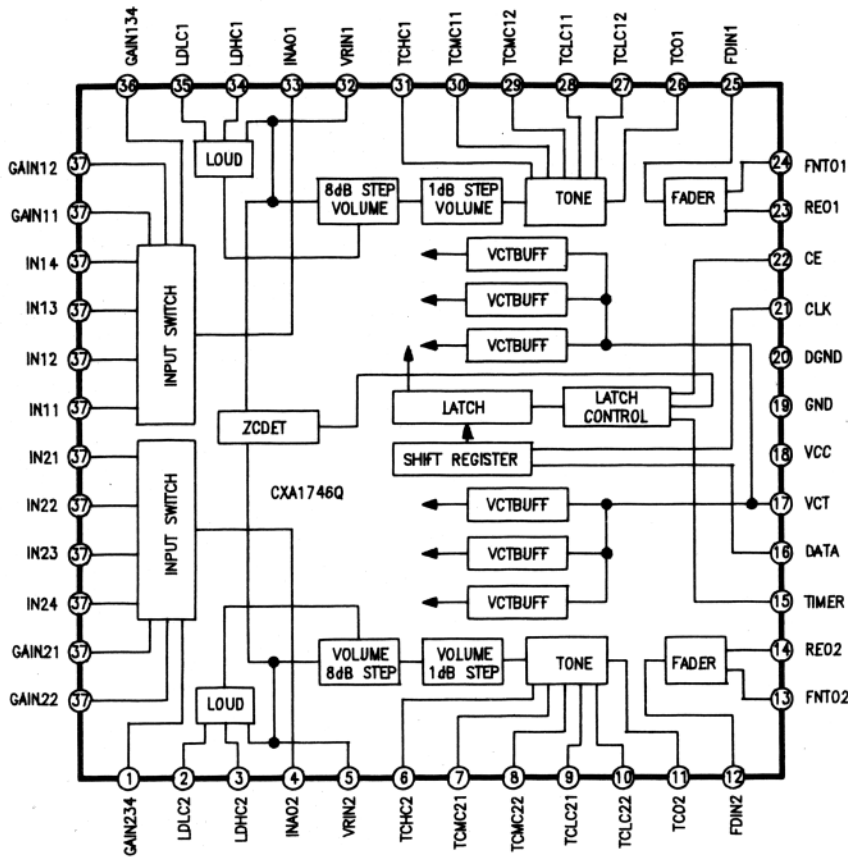
U101 CS4329 D/A Converter



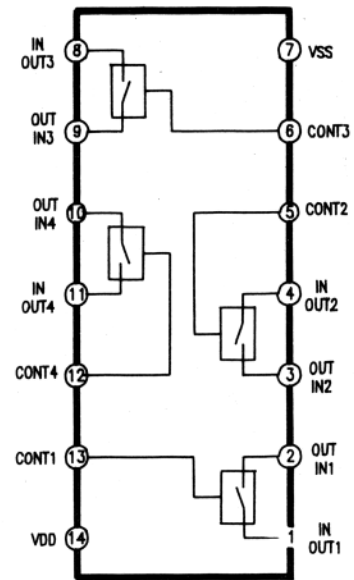
U702 NJU3713G E8-L Expander IC



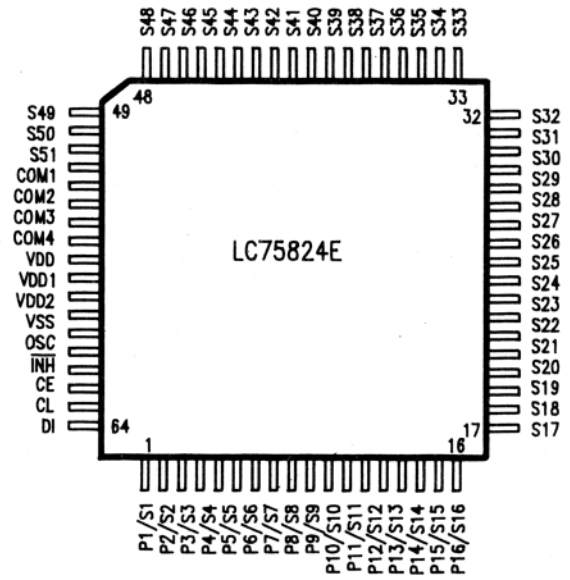
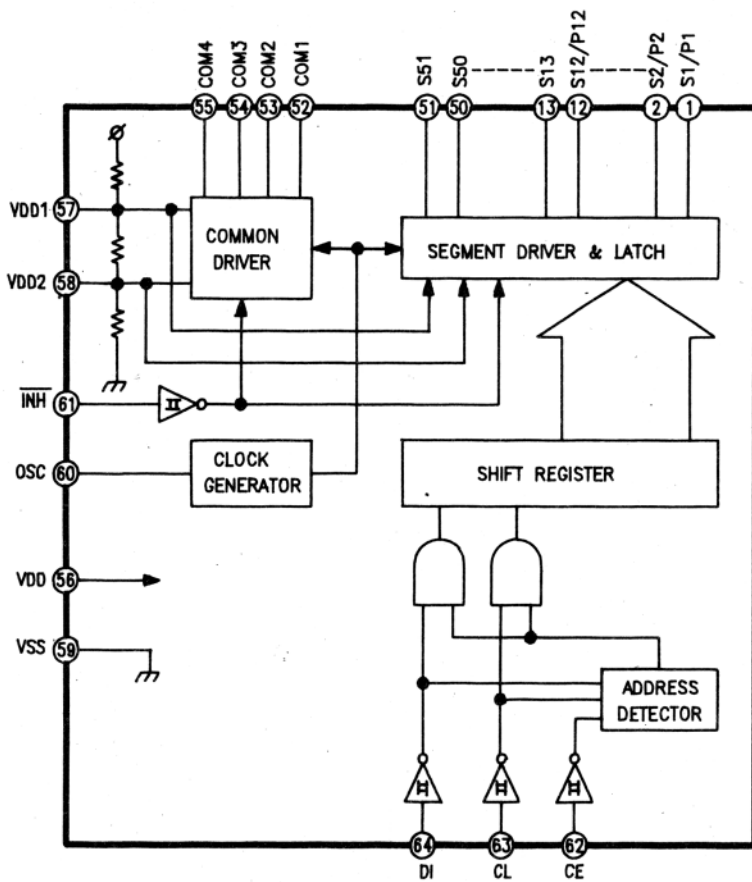
U502 TC4049BF Inverter



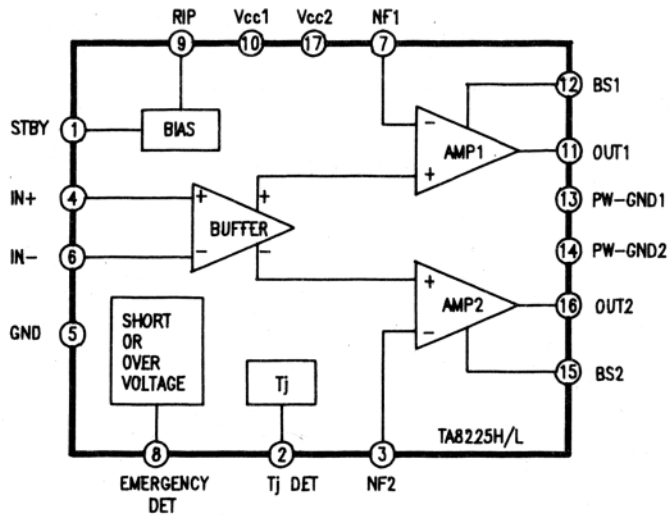
U303 CXA 1746Q Function/Volume/Tone IC



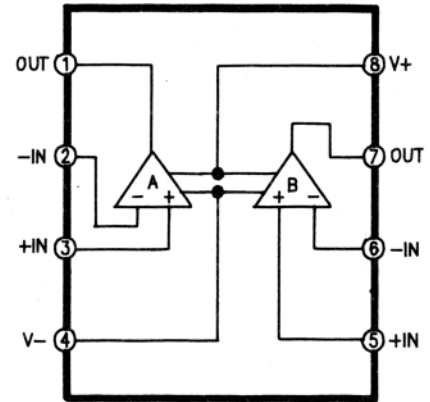
U305 TC4066BF
U504 TC4066BF
(for UK/EP)
Switch IC



U701 LC75824E LCD Display Driver

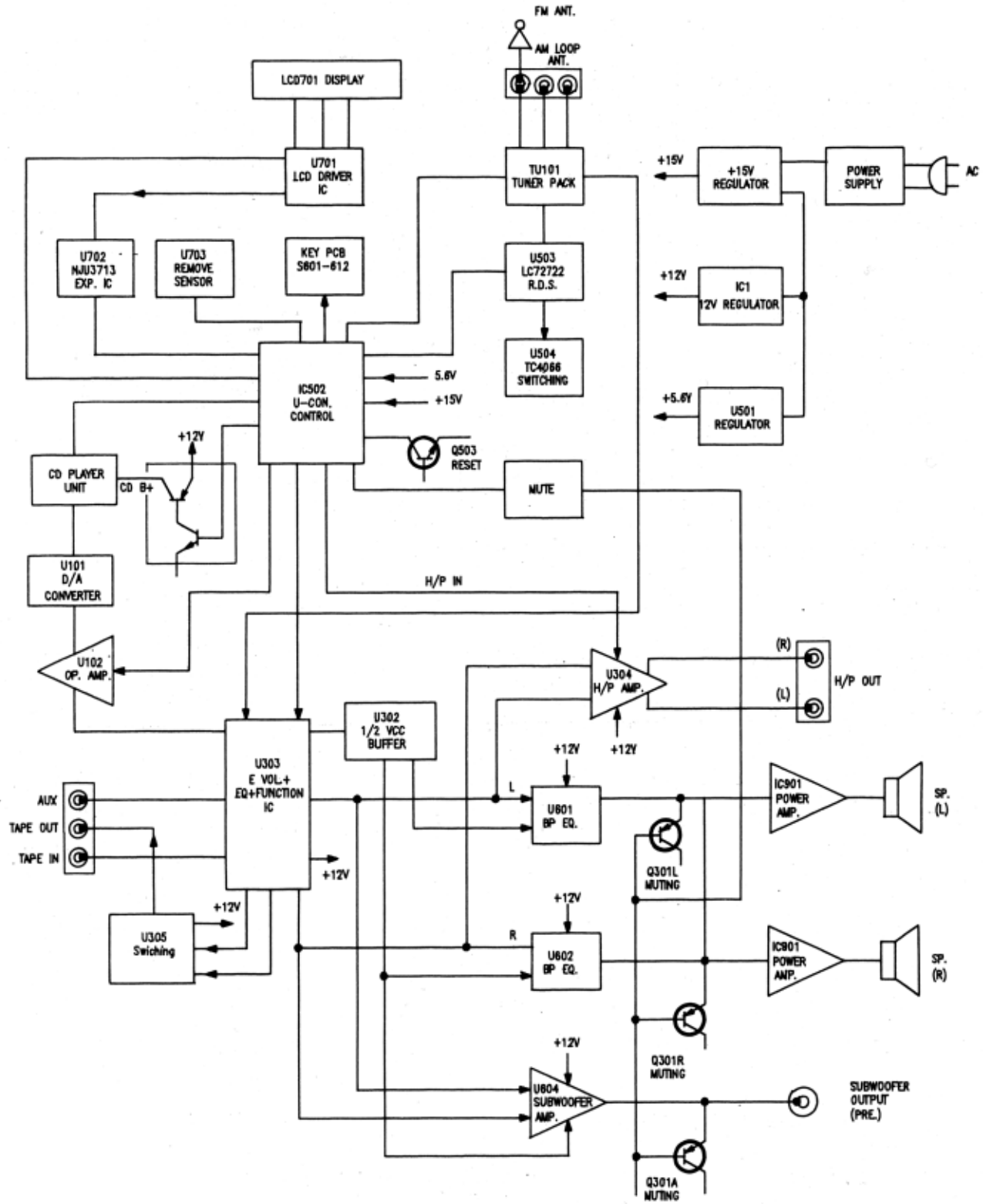


IC901 TA8225H Power Amplifier



U102/601/602 NJM2114M
 U180 NJM2100M
 U302/604 NJM4558M
 U304 NJM4556AM
 O/P Amplifier

8. BLOCK DIAGRAM



9. SPECIFICATIONS

[Main Unit]

Control Amplifier Section

Inputs.....2 (Tape,Aux)
Outputs.....1 Channel (Subwoofer)
Recording Outputs.....1 (Tape)
Input Sensitivity/Impedance.....250 mV/33 kohm

Rated Output Level/Impedance

Line Output500 mV/1 kohm
Recording Output250 mV/1 kohm
Headphone Output.....40 mW/40 ohm

Total Harmonic Distortion.....
.....Less than 0.04% (20 - 20,000 Hz)
Frequency Response10 - 50,000 Hz + 0,-3 dB
Signal-to-Noise Ratio.....
.....Better than 80 dB (A-WTD, input shorted)
Channel Separation
.....Better than 55 dB (1 kHz, input shorted)

Tone Controls

Bass.....20 Hz \pm 10 dB
Mid.....1 kHz \pm 10 dB
Treble.....20 kHz \pm 10 dB
Loudness.....100 Hz + 7 dB, 10 kHz + 5 dB

Power Amplifier Section

Continuous Sine Wave Power Output.....
.....15 W x 2 (1 kHz, 1% THD)
Maximum Power Output.....18 W x 2
Total Harmonic Distortion.....Less than 0.1% (1 W)

AM Tuner Section

(Modulation: 400 Hz, 30%)

Frequency Range

U.S.A./Canada.....522 - 1,629 kHz in 9-kHz steps
Other Area.....530 - 1,710 kHz in 10-kHz steps
or 531 - 1,602 kHz in 9-kHz steps
Sensitivity.....55 dBu/m
Signal-to-Noise Ratio...Better than 50 dB at 90 dBu/m
Total Harmonic Distortion....Less than 1% at 90 dBu/m

FM Tuner Section

- All RF levels in microvolts given re 75-ohm antenna input.
- Modulation: Mono 100%, Stereo Pilot: 10%, Stereo Audio Signal: 90%

Frequency Range

U.S.A./Canada.....76.0 - 90.0 MHz in 100-kHz steps
Other Area.....87.5 - 108.0 MHz in 50-kHz steps
IHF Usable Sensitivity....14 dBf / 2.7 uV (Mono, IHF)
50-dB Quieting Sensitivity.....22 dBf / 6.9uV (Mono)
Signal-to-Noise Ratio.....
.....Mono: Better than 72 dB at 65 dBf
.....Stereo: Better than 68 dB at 65 dBf
Frequency Response.....30 - 15,000 Hz + 1,-3 dB
Total Harmonic Distortion.....
.....Mono: Less than 0.4% (1 kHz)
.....Stereo: Less than 0.6% (1 kHz)
Stereo Separation.....Better than 30 dB (1 kHz)

CD Player Section

System.....Compact Disc digital Audio
Signal Readout.....Optical (semiconductor laser)
Error Correction.....CIRC Principle
Number of Channels.....2 Channels, Stereo
D/A Converter type.....20-bit Dual D/A Converters
with 8-times oversampling digital filter
Sampling Frequency.....44.1 kHz
Quantization.....16-bit linear
Disc Rotational Velocity.....Approx. 200 to 500 rpm
(constant linear velocity)
Wow-and-Flutter.....Below measurement limit
Frequency Response.....5 - 20,000 Hz \pm 0.5 dB
Total Harmonic Distortion.....
.....0.005% or less (1 kHz, 0 dB)
Signal-to-Noise Ratio...Better than 95 dB (IHF A-WTD)
Dynamic Range.....Better than 95 dB
Channel Separation.....Better than 90 dB
Optical Digital Output.....660 nm, -18 dBm

[Speaker Unit]

Enclosure.....2-way bass reflex type
Speaker Unit
Midrange/Woofer.....
.....10 cm (1 - 15/16 inches) round cone x2
Tweeter.....2.5 cm (1 inch) semi dome
Impedance.....4 ohms
Rated Power Handling.....10 W
Maximum Power Handling.....20 W

[Remote Control Unit]

Principle.....Infrared pulse system
Power Supply.....DC 3 V (1.5 V x2)
Dimensions*

Main Remote Control.....55(W) x 19(H) x 182(D) mm
 2-3/16(W) x 3/4(H) x 7-3/16(D) inches
 Sub Remote Control.....49(W) x 26(H) x 110(D) mm
 1-15/16(W) x 1(H) x 4-5/16(D) inches

8-11/16(W) x 10-5/8(H) x 3-11/16(D) inches
 Speaker Unit.....220(W) x 270(H) x 95(D) mm
 8-11/16(W) x 10-5/8(H) x 3-3/4(D) inches
 Power Supply Unit.....100(W) x 88(H) x 160(D) mm
 3-15/16(W) x 3-7/16(H) x 6-5/16(D) inches

Mass

Main Remote Control.....
 Approx. 100g / 4oz. (including batteries)
 Sub Remote Control.....
 Approx. 60g / 2oz. (including batteries)

Mass

Main Unit.....Approx. 3.0kg, 6 lbs. 10oz.
 Speaker Unit.....Approx. 1.8kg, 3 lbs. 15oz.
 Power Supply Unit.....Approx. 2.1kg, 4 lbs. 10oz.
 Supplied Accessories.....Power supply cable x 1
 AM loop antenna x 1
 Dipole antenna x 1
 Antenna adaptor x 1
 IEC R03 (side AAA) battery x 4
 Rubber feet x 6
 Tapping screw (M5.5x16) x 6
 Speaker grill (navy blue) x 2
 Speaker grill (green) x 2

[General]

Power SourceAC 100V, 50/60 Hz
 AC 110 - 120V or AC 220 -240V,
 50/60 Hz (According to country of sale)
 Power Consumption.....95 W max.
 Dimensions*
 Main Unit.....220(W) x 270(H) x 94(D) mm

- * Dimensions do not include protruding parts. Height is the panel height.
- Specifications and design are subject to change for further improvement without notice.
- MusicBank is registered trademark of Nakamichi Corporation.

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