



TYPE AND VOLTAGE

W-TYPE UL and CSA type	120V AC
E -TYPE NK-STD type	220/240V AC
N - TYPE DEMKO and SEMKO type	220/240V AC

SERVICEVANUAL

CONTENTS

SPECIFICATIONS	1
CIRCUIT DESCRIPTION 2~	6
DISASSEMBLY	7
ALIGNMENT	1
P. C. BOARD	5
BLOCK DIAGRAM1	6
POWER TRANSISTORS MOUNTING ASSEMBLY 1	7
PARTS LOCATION 1	8
PARTS LIST 19 ~ 2	23
SEMICONDUCTOR DATA,	
SEMICONDUCTOR DATA, TRANSISTORS	23
FIELD EFFECT TRANSISTORS 2	23
ZENER DIODES 2	3
DIODES, LED'S	4
INTEGRATED CIRCUIT	4
CORRECTION OF SCHEMATIC DIAGRAM 2	,5

SPECIFICATIONS

AMPLIFIER SECTION ★ Canadian model only	•
Continuous Power Output per channel: 20 ~ 2000 Hz (8 ohms)	I. M. Distortion, 8 ohms: at Continuous Power Output no more than 0.01% at 1 Watt Power Output no more than 0.02% IHF Power Bandwidth, 8 ohms: 10 ~ 40000Hz Damping Factor at 1000 Hz, 8 ohms: more than 150 Frequency Response, "NORMAL" input, 8 ohms: at 1 Watt Power Output 25 ~ 100000Hz ± 2 dB Input Sensitivity for 300 Watts Power Output: MAIN IN 1V ± 1.5 dB Signal to Noise Ratio, IHF "A" Network: MAIN (NORMAL, DIRECT) better than 115 dB Signal to Noise Ratio, DIN Filter: MAIN IN (NORMAL, DIRECT) better than 90 dB Subsonic Filter ("NORMAL" input): at 15Hz3dB ± 2 dB Channel Balance: no more than 1 dB Residual Hum and Noise, 8 ohms: no more than 0.3 mV Idling Current: 50 ~ 120 mA Midpoint Voltage: 0 ± 100 mV Muting Delay Time: 3 ~ 9 Seconds
GENERAL	
Power Requirement: W-TYPE	Dimensions: Width

^{*}Specifications are subject to change without notice.

CIRCUIT DESCRIPTION

The electric circuit of the ALPHA-VI can be broken up into four main sections as the power amplifier sections, the protection circuits, and the meter amplifier section. The most parts of these circuits is built in to ten sheets of PCB (printed circuit board) forms the stereo power amplifier which is characterized by large output power and low distortion with two independent large capacity toroidal power transformers, four large capacity filter capacitors and the other parts. As the ALPHA-VI has such a large output as 300W + 300W, it produces much heat and the chance of the amplifier being destroyed by uncalculated accidents is high.

Therefore, we have considered this very seriously in the case of business use - - - the unit provides a cooling fan, the protection circuits was improved - - - etc.

1. The Power Amplifier

The power amplifier of the ALPHA-VI is a DC amplifier which provides a constant amplification level not only for the audio signal but also for DC. As this means that it keeps the output impedance low even down not only does it hold the audio frequency band, but also to DC, the speaker can be damped effectively down to the ultra low frequency. Also, as the reproduction of the envelope element of the music signal is possible the music atomosphere of the place is not spoiled. Moreover, as there is no capacitor in the coupling part or the NFB loop, the phase characteristic in the low frequency is improved and the distortion and the deterioration of the sound quality due to the capacitor are avoided.

But even though in the DC amplifier, since it is an amplifier for audio use, DC itself should not be input. Also, if the rumble noise due to the eccentricity of the disc records and the warp are not input into the amplifier, the reproduced music is much clearer. So for this reason, a subsonic filter is provided in the input section in the ALPH-VI. The cut-off frequency of this filter is determined by the capacitor C901 (C902) in the Input PCB and the input impedance of the amplifier and it is about 15 Hz. As the signal flows into the capacitor for the filter use, a good quality polyester film capacitor has been used to avoid any deterioration of the music.

Further, it is possible to apply the input signal directly into the amplifier bypassing the subsonic filter by controling the switch of the rear panel, but adjustment of the input sensitivity cannot be done in this case.

(a) The voltage amplification stage

The voltage amplification stage of ALPHA-VI is a circuit consisting of a 2 stage-differential amplifier. The first stage is a differential amplifier using a low noise N-channel dual FET of high g_m . The FET used in the first stage is molded into one package from two FETs chosen to maintain the internal transconductance (g_m) , the drain current (I_{DSS}) and the gate-cource

voltage (VGs) very well. As the pair characteristic is excellent against the changes in the surrounding temperature, it is a very suitable FET for first stage amplifier. By adopting this FET in the ALPHA-VI, the DC balance is very stable and the DC voltage drift is kept small even though the gain is large.

Further, the first stage is a circuit which can improve the distortion and the frequency response of the high frequency by compressing the Miller effect of the FET as cascade connection. The DC balance control circuit is inserted into the positive side of this stage and it thus becomes possible to control the balance coursely and very finely.

The second stage is the differential amplifier useing the PNP transistors which form the current mirror load. Using the current mirror load instead of the resistor load, the gain is twice as much as that of the resistor load differential amplifier. Also, as a kind of push-pull operation between the differential amplifier circuit and the current mirror circuit occurs, there is the advantage of the even order harmonics being cancelled. In this second stage, the improvement of the distortion and the frequency response due to the high frequency were considered in adopting the cascade connection. Also, in this stage, the transistor for the bias used, Q9, is connected. By controlling the semi fixed resistor connected to the base of Q9, the idling current of the output stage is set. This transistor is fixed to the heat sink of the output stage, it detects the temperature of the heat sink so as to maintain the temperature. Further, the Varistor (diode) D707 between the collector and base of this transistor is fixed to the heat sink of the drive transistor Q718 and it also detects the temperature. So the temperature change of both the drive transistor and the output transistor is fed back, and thus the stability toward temperature has become excellent. Further, the Z-pole compensating is adopted for the phase compensating and on the whole, a voltage amplifier stage with high stability, high speed response and low distortion has been constructed.

(b) The output stage

To obtain enough power gain over the wide band, a 3 stage Darlington pure complimentary OCL circuit using high fT transistors has been constructed. The four pair parallel connection is adopted so that the output transistor can take out the high power easily. In the output stage, because of the carrier strage effect due to the base range of the transistor, the rising and the falling of the signal are delayed and then a trouble phenomenon which appears as distortion occurs. For the ALPHA-VI, the circuit construction and the values of the constants which can discharge the strage carrier very quickly are chosen,

but the constant voltage circuit due to the transistor is inserted into the base circuit of the output transistor in which this phenomenon is observed most remarkably. The impedance of this circuit is much lower than that of the series connection of the ordinary diode and resistor. This means that the discharge impedance of the strage carrier is small and thus the discharging time of the strage carrier is reduced. So because of the above, the output stage has the character of low distortion of a good high-speed response.

(c) About the BTL connection

The ALPHA-VI can be used as the monaural power amplifier if necessary. In this case, the output power is 650 W (when the load is 8 ohm) but the output becomes not stereo but monaural. By turning the STEREO-MONO switch (S4) at the rear panel into "MONO", the inside circuit is in the BTL connection. Then in the circuit of the amplifier some part of the output of the left channel is input into the inverting input terminal of the right channel and it is constructed such that the non-inverting input terminal of the right channel grounds and shorts. Now, for example, considering that the signal is input into the input terminal of the left channel, the signal which receives amplification is output from the speaker terminal, as some part of the signal is added to the inverting input terminal of the right channel through the resistor R760, the output signal appeares in the speaker terminal of the right channel. But as the input signal of the right channel is added to the inverting input terminal, the phase of the output signal is opposite in contrast with that of the left channel. So, when the speaker is connected between the speaker terminals of the right and the left channels, the synthesized output power of the right and the left channels is obtained. This is the action of the BTL connection.

2. The Electric Source Section

The electric sources of each part of the ALPHA-VI are supplied from two completely independent large capacity toroidal power transformers. If the electric source is divided into each use, we have: the output stage use, the voltage amplification stage use, the protection circuit use (including the meter amplifier section) and the lamp use.

(a) The electric power source for the output stage use

The electric power source for the output stage use is supplied from one each for the left and the right channels, that is, two toroidal transformers if both of the right and the left channels are considered together. After each of the AC electric source from two transformers are rectified in the large capacity

silicon diode bridge torm, they are also smoothed in the large capacity filter capacitor, and then they are guided to each of the output stages. For all this process, as large an output as 300W + 300W can be supplied sufficiently due to the large scale electric source circuit.

When a signal is not applied to the amplifier, the voltages of this electric source are about +94 and __OAV

(b) The electric source for the voltage amplification stage use

The electric source for the voltage amplification stage use is supplied from one of two toroidal transformers. After this, the AC electric source is rectified into the REG (A) PCB, and it is supplied into the amplifier section through the regulator circuit. To make a power amplifier with a high S/N ratio with a wide band and highly stable, the electric power sources, especially the one for the voltage amplification stage use, should be of good quality.

Generally, the high quality electric power source means that the internal impedance of the electric source (the output impedance) is low over the wide frequency range. To actualize this in the voltage regulator, and effective method is to make the voltage gain of the error amplifier high and to make the hee of the control transistor as large as possible. In the ALPHA-VI, using the constant current circuit due to the FET, instead of the commonly used resistor, for the load of the error amplifier, a gain several times larger than the circuit of the resistor load can be obtained and the control transistor connected in the Darlington connection form, totally makes hee large. Also, to avoid the frequency response of the error amplifier getting whorse in the high frequency, a high range compensating capacitor is added to the error amplifier and a polyester film capacitor with good quality frequency characteristics is connected to the output of the regulator circuit. Thusly an electric source which has a very low impedance over a wide frequency range is provided.

(c) The electric source for the protection circuit use

The electric source for the protection circuit use is supplied from the electric source for the left channel output stage due to the REG (B) PCB. The voltages required for the action of the protection circuit and the relay drive is reduced to the necessary amount, through the regulator and then electrical power is distributed to each part of the circuit.

The voltages after passing through this regulator becomes $\pm 29V$ and -30.5V. +29V is supplied to the protection circuit and the meter amplifier section and -30.5V is also supplied to the meter amplifier

section

The circuit of the regulator is simple, but it also contains the Darlington connection. Also, the positive side of the electric source, which has many relays and driving circuits, contains the hanging type short circuit protection circuit and forced air cooling for the control transistors.

(d) The electric source for the lamp use

The electric source for the lamp use is supplied from one of the two toroidal transformers. This electric source which first goes to the METER AMP PCB is supplied to the meter lighting lamp and is also rectified, passing through the PROTECT (B) PCB, it is used as the negative electric source for the protection circuit use.

3. The Protection Circuit

Very carefully considering the response from business use, the protection circuit keeping the circuits, parts and speakers out of these destroyed by the rush current, heat and short circuiting of the load over a wide range.

Compared with the ordinary power amplifier which provides only a protection circuit against the short circuiting of the load and the DC output, this circuit is a large scale one.

(a) The protection against the rush current

The ALPHA-VI uses two large capacity toroidal transformers. The toroidal transformer is the closest possible to the ideal of today, but when the power switch is turned on, it having a much larger rush current compared with the ordinal one is a disadvantage. So, when two large capacity transformers are used, the contact of the power switch is deteriorated, or even though the load current does not flow, the primary side fuse can be melted because of the rush current. To avoid this, in the ALPHA-VI, the circuit which reduces the rush current by using a relay with large contact capacity is added.

When the power switch is turned on, the resistors (R853, 854) are set in series in the primary side, so that the rush current is reduced. The output of the secondary side of the transformer is rectified in the diode D823 which is mounted to the REG (B) PCB and then is smoothed at the resistor R855 and the capacitor C827. Thus the relay RY6 is driven. As the smoothing circuit of R855 and C827 has a natural time constant, after the power switch is turned on the relay is turned on after a small delay. But at this point, as the period of the rush current has already been completed, the constant current has already flown to the transformer. When the relay RY6 is turned on, the resistors, R853 and R854, which are set in series in the primary side of the transformer

are forced to short, the circuit of the primary side of the electric source goes into the ordinary state of use.

(b) The protection against the DC output

When DC voltage harmful to the speaker is output, the circuit detects this voltage and breaks the speakers from the amplifier. When the power switch is turned on, it also holds the output muting circuit so as not output a shock noise. This circuit is mounted to the PROTECT (B) PCB. The case when the power switch is turned on, three transistors Q807 \sim Q809 out of the five in the PROTECT (B) PCB are cut off. Though +29V is added to the base of Q810 through the resistor R829 first as this voltage is used to charge the capacitor C809, it is not passed to Q810, so both of Q810, so both of Q810 and Q811 are cut off. So, four relays, RY1 ~ RY4, connected to the collectors of Q810 and Q811 do not operating. Meanwhile, the PROTECT indicator lights up "Red" and the speaker terminals, the meter amplifier and the headphone terminals are broken from the main amplifier output. According to the passing of time the voltages at both ends of C809 go up and when the voltage becomes (zener voltage +2VBE + VD806 = $6.7 \sim 6.9V$), Q810 and Q811 are tuned on, then the relays RY1 ~ RY4 operating. From this result, the PROTECT indicator lights up "Green" and the speaker terminals, the meter amplifier and the headphone terminals are connected to the main amplifier output, at this point, if the speaker switches S2 and S3 are turned off, naturally, the relays RY1 and RY2 do not operating and the speaker terminals are kept cut off from the main amplifier. Due to the manner described above, the shock noise involved when the power switch turned on is not output to the speaker. When the power switch is turned off, the negative electric source supplied to the circuit becomes 0 V at once, since the capacity of the filter capacitor C806 is very small. The negative electric power source is supplied to the base of Q809 through the resistor R828, but usually cancelling with the negative electric power source, the base voltage of Q809 is about -3.8V, so Q809 is cut off. Now, as the negative electric power source becomes 0 V, the voltage, at the base of Q809 is changed into a positive voltage, and so Q809 is turned on and the charge voltage of the capacitor C809 is discharged, so that Q810 and Q811 are cut off and the relays RY1 \sim RY4 are turned off. These action occur very quickly, so that as soon as the power switch is turned off, the relays are turned off.

Therefore, no shock noise is involved from the speaker. The ditection of the DC voltage is taken care of by the transistors Q807 and Q808. The output of the main amplifier goes into the PROTECT (B) PCB via the PROTECT (A) PCB and passing through

the resistors R831 and R832 is added to the bases of two transistors. The resistors R830, R832 and the capacitor C807 and C808 form the time constant, which avoide taking protective action against the AC signals. In the case when the DC voltage appears in the output of the main amplifier, if the voltage is the positive, Q808 detects it. In both cases when the voltage between the base emitter of the transistors becomes more than ± 0.6 V, one of the transistors is turned on, it detects that the DC voltage is output. In the case as positive voltage Q808 is turned on, as the charge voltage of the capacitor C809 discharges, Q810 and Q811 are cut off and then the relay RY1 \sim RY4 are turned off.

In the case of the negative voltage, as Q807 is turned on and the negative electric power source which supplies the protection circuit grounds and shorts, the base voltage of Q809 is changed into the positive voltage, and Q809 is turned on, then, the charge voltage of the capacitor C809 is discharged. These operating are the action of the protection circuit against the output of the DC voltage and while operating the speaker, the headphones and the meter amplifier are cut off from the main amplifier and the protect indicator lights up "Red".

(c) The protection against the excessive current

If while the main amplifier is operating the speaker or the speaker cord is short, or the low impedance load is driven by a large output of electrical power, large excessive current flows in the output stage of the main amplifier. If this condition is left for a while, it might cause destruction of the output transistor. So, to protect from such an accident, the ALPHA-VI detects the emitter current of the output transistor and uses the Pc limiter circuit, which limits the loss in the collector of the output transistors and put the relay to be operating, then cuts off the speaker from the output of main amplifier through the excessive load detection circuit. Thusly, two stage structure of protection is provided for protection of the output transistor and expected that perfectly protecting operation. The Pc limiter circuit is built in the MAIN AMP PCB of the left and the right channels, and the limiting levels are controlled independently for each of the peaks of the positive side and the negative side of AC input signal to the output stage. The detection of the current flowing in the output transistor is performed by utilizing the voltage drop that occurs in the resistors R747 ~ R754 connected to the emitters of the output transistors. These voltages are each collected in the positive side and the negative side and are sent to the base of the transistor Q713 (Q715) in the Pc limiter circuit. The Pc limiter circuit has two transistors each in the positive side and the negative side to compose a PNPN construction and they operating similarly to an SCR. When the current which exceeds the limiting level flows into the output transistor, the Pc limiter circuit is turned on and the input signal to the output stage is directed to the mid-point of the amplifier and thus limits the input. The control of the limiting level is done at the semi fixed resistor connected to the base of the transistor Q713 (Q715) in the Pc limiter circuit. This Pc limiter circuit functions mainly when the low impedance load is driven by large output electrical power.

The excessive load detection circuit is built in the PROTECT (A) PCB. The detection of excessively large currents at the output stage is also made by utilizing the voltage drop that occurs in the emitter resistors of the output transistor Q4 is used. The voltages of the emitter resistors of the output transistor Q4 in the left and right channels are sent to the bases of the transistors Q824 and Q826 of the PROTECT (A) PCB. When the current of the output stage flows excessively, the voltages of the emitter resistor of the output transistor increase, and then Q824 (Q826) are turned on. Then as the current flows from the base of the transistor Q825 of the PROTECT (A) PCB to the collector of Q824 (Q826), Q825 is also turned on. Therefore, the positive voltage is sent from the collector of Q825 to the base of the transistor Q809 of the PROTECT (B) PCB, then Q809 is turned on and the charge voltage of the capacitor C809 is discharged and Q810 and Q811 are cut off, then the relays RY1 ~ RY4 are turned off. Therefore, this equal to the protection operating for the DC voltage output. The excessive load detection circuit is mainly operated when the short circuits of the speaker and speaker cords occurs.

(d) The protection against excessive heat

As the ALPHA-VI is a power amplifier of large output power capability, much heat is released. Therefore, using the electric fan, the heat sink which is the main heat source, is forced air cooled, but a protection circuit is also provided for the case when the fan is broken, the draft holes of the amplifier are blocked, or the excess heat cannot be taken away using only the fan. The detection of the temperature is done by five thermostats affixed to the heat sink and the protection operating with three stages due to the temperature is facilitated.

The first stage of the excess heat protection starts when the heat sink temperature gets to 100°C. Before then, the cooling fan rotates in slow speed, since the resistors are set in series. When the heat sink temperature gets to 100°C, the thermostat (100°C) is turned on, then the relay RY7 is turned on.

Therefore, as the fan is connected directly to the electric source, it rotates at high speed and the efficiency of the cooling system increases. Further, in the case of the European model, the total resistance of the series resistors of the fan become lower, forcing the fan to rotate at high speed.

The second stage begins when the heat sink temperature gets to 120°C. Two of the thermostats which works in this case are used in parallel and are mounted at different points. So whenever one of them gets to 120°C, the protection operating of the second stage starts. When the heat sink temperature gets to 120°C, these thermostats TH1 (120°C) are turned on. Then the electric power source passes the contact point of the resistor R811 of the METER AMP PCB and the relay RY4 and is thus connected to the non-stable multi vibrator circuit through the thermostat. The transistors Q804 and Q805 of the non-stable multi vibrators alternatively turn on and off, so the HI-TEMP indicator connected to the collector of Q805 starts turning on and off and so it warns that the inside of the ALPHA-VI has become very hot.

The third stage starts when the heat sink temperature gets to 130°C. There are also two thermostats operates in this case, and as we saw in the second stage, whenever one of the thermostats is turned on, the protection operating is performed. When this thermostat TH2 (130°C) is tuned on, the current flows to the base of the transistor Q804 of the non-stable multi vibrator of the METER AMP PCB through the diode D810 and the thermostat TH2 from the transistor Q825 of the PROTECT (A) PCB. So, as

Q825 turned on and the positive voltage is sent to the base of the transistor Q809 of the PROTECT (B) PCB, Q809 is turned on and the charge voltage of the capacitor C809 is discharged. Q810 and Q811 are cut off and the relays RY1 \sim RY4 are turned off. On the other hand, as the current is sent to Q804 of the non-stable multi vibrator, the multi vibrator stops turning off and on alternatively leaves both transistors Q804 and Q805 in the state of QN, the HI-TEMP indicator is continuously alight, instead of turning on and off.

4. The Meter Amplifier Section

The meter amplifier section has only one IC in its circuit and it is built in the METER AMP PCB. The IC801 (TA7318P) has a two channel capability for wave detection and a 1/4 power compression meter drive use DC amplifier (including the hold motion) inside. The meter can be set in the wide range through the 1/4 power compresser, and then it can indicate from small output power to large output power without changing the range.

The capacitor connected to the pin 3 and pin 7 of the IC decides the recovery time of the meter. Also, the thermistor inserted in the input circuit of IC make compensation for the temperature characteristics and avoids changes in the indicated value of the meter due to changes in the surrounding temperature.

The large size ALPHA-VI, peak power meter, is driven with such a reliable circuit as described above.

DISASSEMBLY

CABINET COVER REMOVAL

- a. Remove six tapping screws (#1 \sim #6) from the top of the unit as shown in Photo 1.
- Remove four screws from both sides of the unit. (Left side screws are shown as #7 and #8 in Photo 1.)
- c. Lift the cabinet cover away from the unit.

BOTTOM PLATE REMOVAL

a. Remove ten tapping screws (#1 \sim #10) from the bottom of the unit as shown in Photo 2.

FRONT PANEL REMOVAL

 Remove one knob (POWER) from the front panel by pulling it forward.

- b. Remove four tapping screws (#1 \sim #4) from the left side of the unit as shown in Photo 3.
- c. Similarly remove four tapping screws from the right side of the unit.
- d. Lift the front panel away from the unit.

POWER TRANSFORMERS REMOVAL

- a. Disconnect all the cables from the power transformer.
- b. Remove four screws (#1 \sim #4; Photo 4) for right channel power transformer removal.
- c. Similarly remove four screws (#5 \sim #8; Photo 4) for left channel.

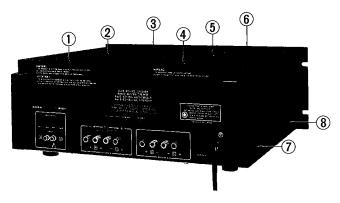


Photo 1

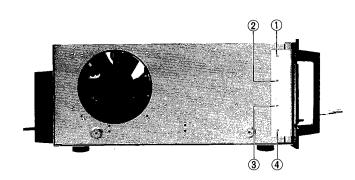


Photo 3

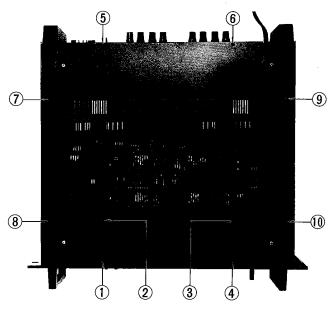


Photo 2

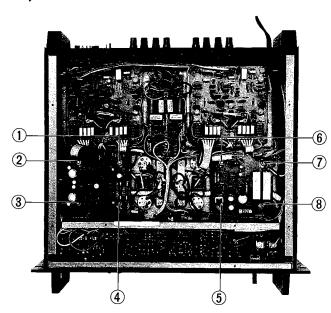


Photo 4

ALIGNMENT

ALIGNMENT PRECAUTIONS

- 1. As the ALPHA-VI is a power amplifier with large output power, it consumes much electrical power and a great amount of current flows in the power source line of the primary side. Therefore, in the case when it is connected to the source by an extension cord, the size of the extension cord should be equalor larger than that of the power source cord of the ALPHA-VI. Otherwise, the voltage might be reduced or the extension cord might generate excessive heat because of the resistance which the cord has, then not only can proper alignment be done, but also it is very dangerous.
- If the power sources are supplied to the ALPHA-VI and the instruments by branching off from one cord, the voltage is sometimes dropped down and the stability of the instruments goes down.
 The ALPHA-VI and the instruments should be con-

nected to the power sources by using independent cords. The ALPHA-VI must take the power source from AC outlet of the wall side.

- 3. As there are many parts which hold high voltages in the circuit and the parts inside of the ALPHA-VI, be careful not to receive an electric shock. In the case of connecting and taking off the instruments, you must turn off the power switch of the ALPHA-VI before getting on the work.
- 4. When the circuit happens to be shorted by the drivers or test probes used for alignment through mistake, the circuit and the parts will be damaged. As the damage is larger than that of ordinary amplifiers and receivers, close attention is needed. It is advised that the turning driver, excluding the top part, should be wrapped with insulation tape or a driver made of plastic or some kind of insulating material should be used.
- 5. As the dummy load resistor generates heat while alignment, it gets very hot and you may be burnt if you touch it with bare hands. It is better if you can put the dummy load resistor in a place away from being touched, but the wire between the dummy load resistor and the amplifier should not be long. Contrive some method, like putting the dummy load resistor in a well ventilated box. Further, as more than 10 A current might flow in the wire connecting the dummy load resistor and the amplifier, at least larger than AWG #18 thick wire should be used.
- The fan is mounted in the ALPHA-VI for cooling.
 As this fan rotates while the power source is on, be careful not to be hurt by touching it.

- 7. The right and the left channels in the ALPHA-VI have one MAIN AMP PCB for each, but they are the same for the left and the right channel, except in some small places. In the method of alignment described in the following, the alignment of the MAIN AMP PCB, as long as no notice is mentioned, is done the same for the left and the right channels. The symbol numbers of the semi fixed resistors and the wiring terminal numbers are the same for both the left and the right channels.
- The alignment cannot be done in the condition of BTL operation. On alignment, the MONO/STEREO switch in the center part of the rear panel must be set in the "STEREO" position.
- The slide switch above the "INPUT LEVEL" volume in the rear panel of the amplifier is to be set in the "NORMAL" position. All the adjustments in the following should be done after the slide switch is set in the "NORMAL" position.

TEST EQUIPMENT

Allow a minimum of 10 minutes warm-up for test equipment.

Maintain rated line voltage.

Audio Frequency Generator

Distortion Meter

Osiclloscope

AC Voltmeter

DC Voltmeter

2-Dummy Load Resistors, 8 ohms, 500 W

2-Dummy Load Resistors, 4 ohms, 500W

All the semi fixed resistors of the MAIN AMP PCB are set around the center position temporarily. (R756, R761, R762, R757, R758 and R759)

CHECKING THE OUTPUT VOLTAGE OF THE VOLTAGE REGULATOR

- Connect 8 ohms dummy load resistors to the left and right channel speaker terminals.
- Turn the "INPUT LEVEL" volume controls down to the fully counter clockwise, and set it to "MIN".
- 3. Connect the DC voltmeter across the wiring terminal 6 and 8 of the REG (A) PCB.

 The terminal 6 is positive side.
- 4. Turning on the power switch of the ALPHA-VI, make sure that the indication of the DC voltmeter is $96V \pm 3V$.

After confirmation, the power switch should be turned off.

- Connect the DC voltmeter across the wiring terminal 11 and 8 of the REG (A) PCB.
 The terminal 8 is positive side.
- 6. Turning on the power switch on the ALPHA-VI, make sure that the indication of the DC voltmeter is $95V\pm3V$.
 - After confirmation, the power switch should be turned off.
- 7. Remove DC voltmeter.

DC BALANCE ADJUSTMENT

- Connect the DC voltmeter across the wiring terminal 16 and 21 of the MAIN AMP PCB.
- 2. Turning on the power switch of the ALPHA-VI.
- 3. Adjust the semi-fixed resistor R761 for a 0 ± 20 mV DC voltmeter reading.
- 4. Adjust the semi-fixed resistor R762 for a 0 ± 3 mV DC voltmeter reading.
- 5. Turning on the power switch, till the DC balance settled down. This takes about 10 minutes. So after adjustment, keep the power switch on for 10 minutes, then make sure the DC balance again. In the case when the indication of the DC voltmeter is not within 0 ± 20 mV, the semi-fixed resistor should be adjusted to make it within the range.
- 6. Turning off the power switch. Remove DC voltmeter.

IDLING CURRENT ADJUSTMENT

- The output stage in the ALPHA-VI is a 4 parallel push pull type. Because of the variation of h_{fe} and V_{be} of the transistors, the four pairs, 8 transistors do not have the same values for the idling currents and they are a little different from one another. So, the decision of the idling current should be the average of the idling currents of the four pairs, eight transistors. (See Figure 2)
 - (a) Connect the DC voltmeter across the wiring terminal 15 and 16 of the MAIN AMP PCB. The terminal 16 is positive side.
 - (b) Turning on the power switch of the ALPHA-VI. Adjust the semi fixed resistor R756 so that the DC voltmeter indicates $20 \sim 22$ mV. (Tentative adjustment)
 - (c) The voltages between the wiring terminals 16 and 22, 23, 24 and 25 of the MAIN AMP PCB are measured. That is, the voltages between the terminals 16 and 22, 16 and 23, 16 and 24, and 16 and 25, are measured. Omitting the highest and the lowest voltages out of the four measured voltages, the average of the two left is calculated and we call it (α).

- (d) The voltages between the wiring terminals 16 and 12, 13, 14, and 15 of the MAIN AMP PCB are measured. That is, the voltages between the terminals 16 and 12, 16 and 13, 16 and 14, and 16 and 15 are measured. Omitting the highest and the lowest of the four measured voltages, the average of the two left is calculated and we call it (β) .
- (e) Comparing the averages (α) and (β), the semi fixed resistor R 756 is adjusted to make the highest voltage value equal to 20 \sim 22 mV.
- 2. Turning on the power switch, it takes about 15 minutes till the idling current gets settled. After adjusting, leave the power switch on for 15 minutes, then measure the idling current again and make sure that the indication of the DC VOLTMETER is between $25 \sim 33$ mV. In the case when the voltage gets too high, there must be some trouble in the circuits or parts.
- 3. Turning off the power switch of the ALPHA-VI.
- 4. Remove DC voltmeter and dummy load resistors.

LIMITER CIRCUIT ADJUSTMENT

NOTE: See illustration, Figure 1, for test equipment hook-up.

- 1. Connect 4 ohms dummy load resistors to the left and right channel speaker terminals.
- Connect the AC voltmeter, distortion meter and the oscilloscope to the left (right) channel speaker terminals. Connect the generator to left (right) channel input terminal.
- 3. Turning on the power switch of the ALPHA-VI.
- 4. Turn the "INPUT LEVEL" volume control fully clockwise, and set it to "MAX".
- Set the frequency of the generator to 1 KHz. Adjust the output level of the generator so as to make the output power 400 W. (40 V AC voltmeter reading.)
- 6. Adjust the semi-fixed resistors R757 and R758 so that the upper and the lower side peakes of the output waveform begin to clip.
- 7. Turning off the power switch. Remove 4 ohms dummy load resistors.

DRIVER CIRCUIT ADJUSTMENT

NOTE: See illustration, Figure 1, for test equipment hook-up.

- Connect 8 ohms dummy load resistors to the left and right channel speaker terminals.
- Connect the AC voltmeter, distortion meter and the oscilloscope to the left (right) channel speaker terminals. Connect the generator to left (right) channel input terminal.
- Turning on the power switch of the ALPHA-VI.
- . Turn the "INPUT LEVEL" volume controls fully clockwise, and set it to "MAX".
- Set the frequency of the generator to 20 KHz. Adjust the output level of the generator so as to make the output power 300 W. (49 V AC voltmeter reading.)

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- Adjust the semi-fixed resistor R759 for minimum distortion. It should be at least below 0.008%.
- . Turning off the power switch of the ALPHA-VI.

METER CIRCUT ADJUSTMENT

NOTE: See illustration, Figure 1, for test equipment hook-up.

- Connect 8 ohms dummy load resistors to the left and right channel speaker terminals.
- . Connect the AC voltmeter, distortion meter and the oscilloscope to the left (right) channel speaker terminals. Connect the generator to left (right) channel input terminal.

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- Make sure that the zero position of the meter is adjusted when power switch is off. If it is not adjusted, remove a meter cover from front panel, and adjust it to be zero. When adjusting, make sure that you put the amplifier on a horizontal surface.
- 4. Turning on the power switch of the ALPHA-VI.
- Turn the "INPUT LEVEL" volume control fully clockwise, and set it to "MAX".
- Set the frequency of the generator to 1 KHz. Adjust the output level of the generator so as to make the output power 300 W. (49 V AC voltmeter reading.)
- Adjust the semi-fixed resistors R833 (left channel) and R834 (right channel) of the METER AMP PCB so that the meter indicates 300 W.
- Turning off the power switch of the ALPHA-VI.

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Remove all test equipment.

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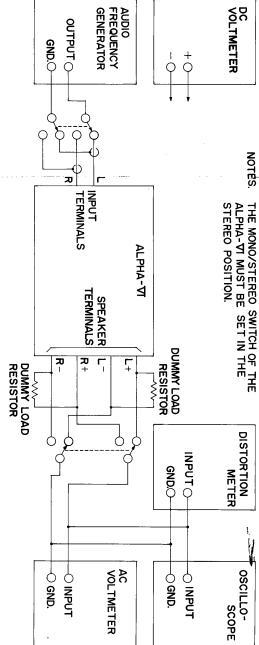
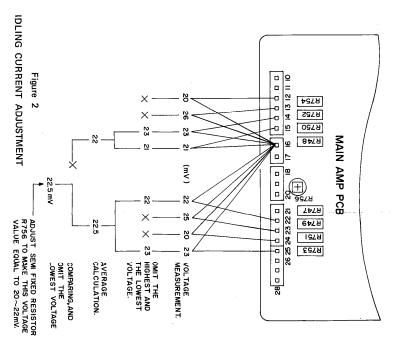
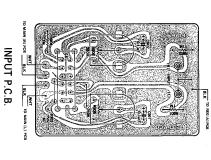
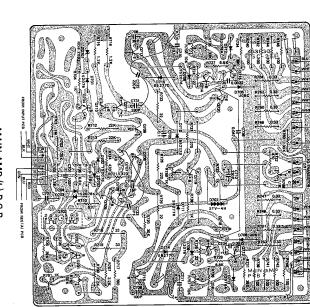


Figure 1 TEST EQUIPMENT HOOK-UP



P. C. BOARD (BOTTOM VIEW)

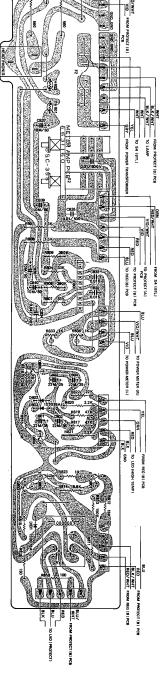




MAIN AMP (L) P.C.B.

MAIN AMP (R) P.C.B.

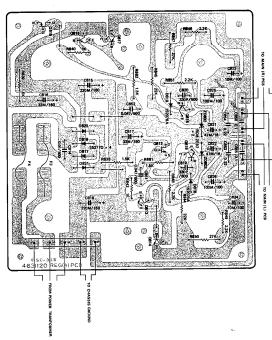




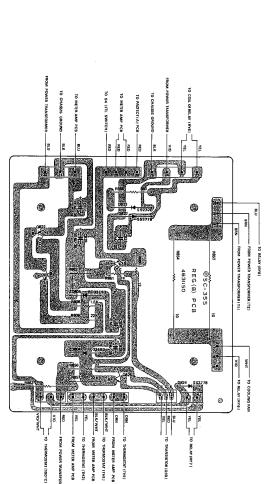
METER AMP P.C.B.

TO METER AMP PCB

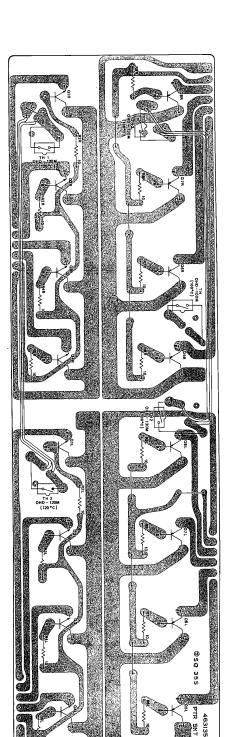
PROTECTOR (A) P.C.B.



REGULATOR (A) P.C.B.

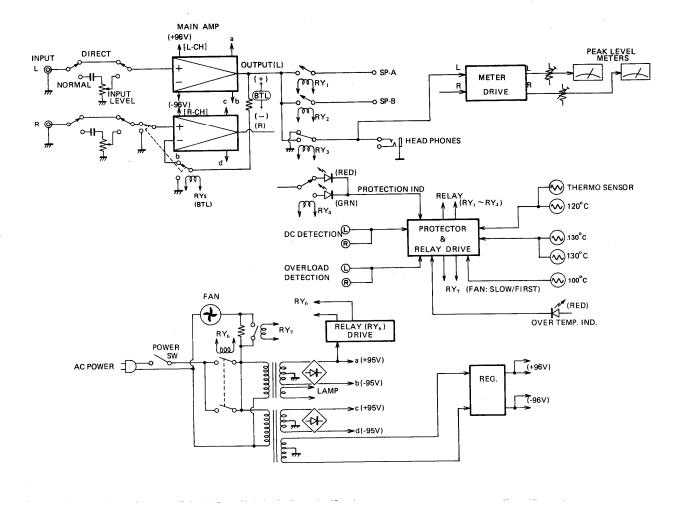


REGULATOR (B) P.C.B.



POWER TRANSISTOR SOCKET P.C.B.

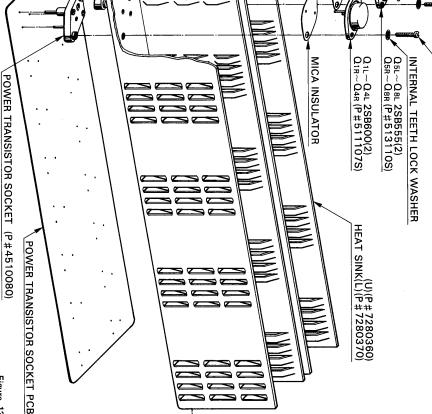
BLOCK DIAGRAM



POWER TRANSISTORS MOUNTING ASSEMBLY

SCREW-PMS $3^{\phi} \times 14$ and the mica insulator and between the insulator and the heat sink. tive silicon grease between the power transistor

NOTE: For best heat conduction, use thermally conduc-



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PRECAUTIONS FOR REPAIR SERVICE

Short-cuts can be taken: but, often they cause additional damage to transistors, circuit components or the printed they are normal procedures for experienced tecnicians Many of these items are included just as a reminder

- Do not bridge electrolytic capacitors with AC power. The resultant surges may damage solid state devices.
- Do not bias the base of any transistor while voltage is being applied to its collector.

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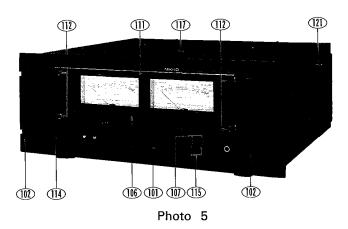
as the original type. Besure to include this information Replacements for output and driver transistors, if when ordering replacement transistors. necessary, must be made from the same hfe group

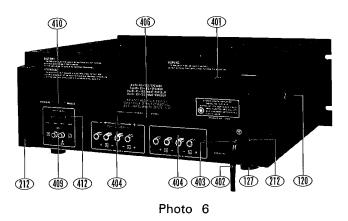
Figure

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and check the bias adjustment, the control and other always remove all output transistors in that channel If one output transistor burns out (open or shorts) open in the emitter end. channel will be destroyed if the base biasing circuit is ing a new transistor. All output transistors in one parts in the network with an ohmmeter before insert-

PARTS LOCATION





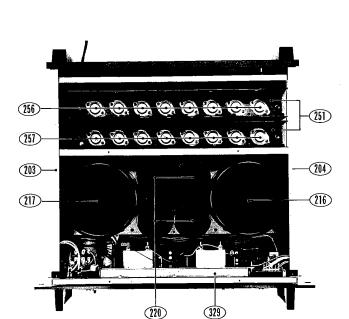


Photo 7

NOTE: Numbers of three digits with a related to the KEY NUMBERS on parts list.

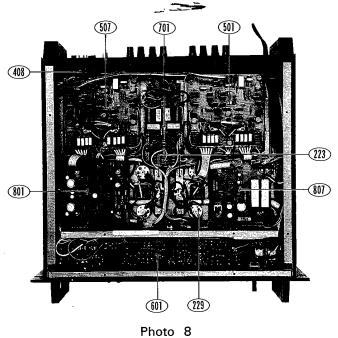
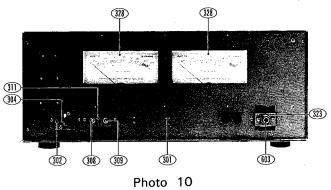


Photo 9



PARTS LIST

NOTE:

The KEY NUMBER (#) marked with a (\bigstar) on parts list relate to number of three digits with a (\bigodot). (Photo 5–10)

Numberals in file indicate the quantity of parts used in one type,

TR: Transistor

Field effect transistor FET:

Volume control (Variable resistor)

RES: Carbon film fixed resistor
MO-RES: Metal oxide film fixed resistor

CEM-RES: Cemented wirewound fixed resistor

Flame proof C-CAP : Ceramic capacitor

E-CAP: Aluminum electrolytic capacitor M-CAP: Polyester film capacitor S-CAP: Polystyrene film capacitor

SYMBOL TYPE + PART DESCRIPTION ++ NO. WEN NO. NO.

BP-CAP: Bipolar electrolytic capacitor LC-CAP: Low current leakage electrolytic capacitor.

Tantalum electrolytic capacitor

4. Assemblies and parts are subject to change without notice.

5. Parts ordering procedure:

A. DO NOT USE THE "KEY" NUMBER AND "SYMBOL" NUMBER. (these are control #for the factory only)

B. Include in any order

a. Part number.

b. Part description.

SYMBOL TYPE+

WEN

NO.

NO.

(any of the above lacking from an order may delay shipment of that order.)

DESCRIPTION ++

PART

NO.

						•	
	PACKING MATERIALS & AC	CESSORIES					
					CHASS	IS ASSEMBLY	
001	1 1 1 Carton box		25580				7005000
002	1 1 1 Pad, front	·	10850 201			Chasis, for power transformer	7325690 7325700
003	1 1 1 Pad, rear		10860 202			Chasis, for amplifier	7325700
004	1 1 1 Sack, polyethy		10670 *203			Angle, left side Angle, right side	7227040
005	1 1 1 Sack, polyethy		10320 * 204 0282E 205			Spacer, front panel	7400850
006a 006b	1 — — Manual, instruc — 1 1 Manual, instruc		1283K 206			Screw – PTS 3¢x6	814306S
007	1 - List, service sta		0180 207			Screw – PTS 30x10	814310S
007	1 — Card, warranty		7009A			Salati Fra sparts	
009	1 - Post card		7008A 208		1 1 1	(FRONT PLATE ASSEMBLY)	
010	1 1 1 Card, specifica		0190 209			Screw - PTS 3 ϕ x6	814306S
011	1 1 1 Cloth, polishin		90040				
012	1 1 1 Drier – silica g	-	90010 210		1 1 1	(BACK PLATE ASSEMBLY)	
			211		222	Screw - PTS 3\psi x6	814306S
013	1 1 1 Cord, RCA pho	ono pin plug – 2T-1 (NK) 96	2014A 212		2 2 2	Guard, rear	7402130
			213		4 4 4	Screw – TFTS 4φ×16	887416W
	CABINET ASSEMBLY	,	214		1 1 1	(REG.(A) PCB ASSEMBLY)	
	G/10/1/11 /1002/11221		215			Supportor, PCB	7401310
★ 101a	1 1 1 Panel, front -	SILVER 78	34520				
*101b	1 1 1 Panel, front —		34530				
*102a	2 2 2 Handle - 1200		90200 * 216a	T1		Transformer, power - T-1-321 - 120V only	1103210
*102b	2 2 2 Handle - 120E		90210 * 217a	T2	1	Transformer, power - T-1-340 - 120V only	1103400
* 103	2 2 2 Bracket, panel		32770				
104	4 4 4 Screw - PMS 6	5¢x16 810	0616S *216b	T1	- 1 1	Transformer, power T-1-357 - 220/240V	
105	4 4 4 Washer – TW (3406U			class II	1103570
			★21 7b	T2	- 1 1	Transformer, power — T-1-358 — 220/240V	
* 106	1 1 1 Cover, meter	74	01870			class II	1103580
* 107	2 2 2 Guide – 1P5, f	for push button 74	01710				
108	1 1 1 Dust cover, for	F	01760 218			Washer – IN 6φ	892016S
109	1 1 1 Spacer, insulat		02200 219		888	Washer -6ϕ	893406U
110	2 2 2 Spacer, insulati	ion – H 70	02210			5.040.45000 (445)/	214951H
			*220	C3 ~ C6		E-CAP 15000uf 115V Screw – PMS 4\(\phi\xxxxxxx\)8	810408S
* 111	1 1 1 Window, panel		02440 221			Washer – TW (I) 4φ	893404U
* 112	4 4 4 Cup screw – 4	7,	21040 222		12 12 12	$Vasiler = 1 VV (1) + \varphi$,000-10-10
113	8 8 8 Screw – PTS 3	φx8 8 1·	1308S ★223		222	Buss bar	7050540
	1 1 1 Knob – 15GL	OLC TOWER CILVED 79	41110 224			Lug, ground — 4P WP	4400100
±114a	1 1 1 Knob – 168K-		411120 225			Screw – PTS 3¢x6	814306S
★114b ★115	2 2 2 Button - P5x1	'	52090 226			Screw – PTS 3 ϕ x10	814310S
116	2 2 2 Shaft, extension		01730 227			Terminal, ground	4581580
110	2 2 2 Shart, extension	7.7	228			Washer – TW (I) 3ϕ	893403U
*117	1 1 1 Cover, metal	78	20960 *229		4 4 4	Lug, for E-CAP	7050550
118	1 1 1 Plate, radiation	-	32730 230		2 2 2	FP-MO-RES 6.8kohm 5% 3W	363682F
119	1 1 1 Plate, radiation	· -	32740				
*120	1 1 1 Grille, radiatio		32750 231	D1,D2	2 2 2	Diode S15VB20	560045S
* 121	1 1 1 Grille, radiatio		32760 232		222	Screw - PTS 4\psi x16	814416S
122	8 8 8 Screw – PMS		0306W 233		3 3 3	Tye, nylon	7401880
123	4 4 4 Screw - TFTS		7410W				
124	4 4 4 Washer — 4φ	89	3104W 234		1 1 1	Lug — 2L5P (S)	442251S
125	6 6 6 Screw - PTS 3	3φ×6 81	4306W 235		2 2 2	Bush	7401090
126	1 1 1 Plate, bottom	73	25670 236	RY1, 2	2 2 2	Relay AMT2F-110HJ - DC24V	1700240
120	4 4 4 Foot, polyethi		00780 237	-,-		Screw - BLTS 30×8	874308S
★127							
*127 128	4 4 4 Screw – PMS!		0516S 238		1 1 1	(PROTECTOR (A) PCB ASSEMBLY)	7401310

PART ORDERING PROCEDURE ----- DO NOT USE THE "KEY" NUMBER AND "SYMBOL" NUMBER. (these are control are the factory only.) Include in any order: a. Part number, b. Part description, c. Model number. (any of the above lacking from an order may delay shipment of the order.)

KEY	SYMBOL	TYPE +	DESCRIPTION ++	PART	KEY	SYMBOL	TYP	E ⁺	DESCRIPTION ++	PART
NO.	NO.	WEN	DESCRIPTION	NO.	NO.	NO.	W E	N		NO.
240		3 3 3	Connector, with wires — 3 pin female	4570360						
241			Magnet — 1285	7903170	321 322	R1 C1			CEM-RES 820ohm 5% 10W C-CAP 0.01uf 500V	386821K 238103P
242			Shaft 40L	7152430					B. Las band abana ingle	7032790
243	•		Washer – IN 4¢	892014S 893404U	*323 324				Bracket, head phones jack Screw – PTS 3\psi x6	814306S
245 246			Washer — TW (I) 4ϕ Lug, ground — 4ϕ	4400120	.374			7	GLIEW - 1 13 OPAG	00000
247			M-CAP 0.047uf 10% 400V	273473K	325		1 1	1	(METER AMP PCB)	
248			Connector, with wires — 3 pin female	4570360	326		1 1	1	Screw - PTS 3 ϕ x6	8143069 8103059
249		222	(MAIN AMP PCB ASSEMBLY)		327		2 2	2	Screw – PMS 3 ϕ x5	0103033
250			Supportor, PCB	7401130	*328				Meter, power - L-55	4582260
				7000000	*329				Holder, meter	7227030 7002160
51			Heat sink — (U)	7280360 7280370	330 331				Light guide, for meters Screw — PTS 3\psi x6	8143069
252 253			Heat sink — (L) Screw — PTS 3φx8	814308S	331					0140000
					332		1 1	1	(LAMP PCB SUB ASSEMBLY)	
254		16 16 16	Socket, power transistor	4510080	333				Lamp - 8V 0.25A	5808160
255		1 1 1	(POWER TRANSISTOR SOCKET PCB ASSEMBLY)		334		3 3	3	Rivet, push $-3\phi \times 3.5$	7401190
					335				(PROTECT. (B) PCB ASSEMBLY)	740400
56	Q1L, R				336				Stud screw – (8)	712103 893403
		8 8 8	TR 2SB600 (2) (R)	5111078	337				Washer – TW (1) 3φ Washer – IN 3φ	892013
57	Q5L, R		TR 2SD555 (2) (R)	513110S	338 339				Screw – PMS 3 ϕ x5	810305
	~ QBL, H	000	TR 25D555 (2) (R)	5131103	339		2 2		grew = 1 mg sqxs	3,0000
258	R2L, R ~ R9L, R	16 16 16	FP-MO-RES 10ohm 5% 1W	3 61 100L			BAC	сĸ	PLATE ASSEMBLY	
59a		1	Fan, cooling AC 115V	9220020	*401a		1 -		Plate, back W	732558
59b			Fan, cooling - AC 200V	9220030	★401 b		_ 1	1	Plate, back - N	732559
60		4 4 4	Screw — PMS 3 ϕ x10	810310S						
61		4 4 4	Washer $-$ IN 3ϕ	892013S	*402a				Plug/Cord — SPT-2	606008
62		4 4 4	Washer TW (Ι) 3φ	893403U	*402b *403				Plug/Cord — CEE-2T Bush, cord — SR-4N-4	600508. 740069
63		2 2 2	Thermostat — OHD130M	4900930					•	
64			Thermostat - OHD120M	4900940	* 404		2 2	2	Terminal, speaker — screw type — 4P	445049
65		1 1 1	Thermostat - OHD100M	4900960	405		4 4	4	Screw — PTS 3 ϕ x8	814308
66		5 5 5	Screw — PTS 3 ϕ x8	814308S	+400	C4			Switch, slide - ESD3996 - BTL	402055
67	Q9L, R	2 2 2	TR 2SC1904 (B or V)	515087S	★ 406 407	S4			Screw – PMS 30x6	810306
68	Q10		TR 2SD381 (L or M)	510038S						
					*408 *409				(INPUT PCB SUB ASSEMBLY) Terminal, RCA phono pin jack — 2P,	444206
					* 410	S5	1 1	1	gold plated Switch, slide – SSB-042 – input mode	402056
					411	R903,904	2 2	2	VR VM60Z 250kohm (B) — input level	431057
		FRONT	PLATE ASSEMBLY		* 412		2 2	2 2	Knob - P2BK-16LVD - input level	785180
01		1 1 1	Plate, front	7325680	413	C901,902	2 2	2 2	M-CAP 0.1uf 10% 50V	222104
302			Bracket, power switch	7031260						
03		2 2 2	Screw – PTS 3φx6	814306S	414	R901 ∼ R904	4 4	1 4	RES 1meg.ohm 5% ¼W	328105
104		1 1 1	Switch, lever - SY02 - power, dpst	4025420						
305a		1	C-CAP 0.0047uf AC 125V	239472C	415				Shaft, GND terminal — MK-3	715205
805b			C-CAP 0.0047uf AC 250V	239472E	416				Nut, GND terminal – MK-2	715206
06			Cover, C-CAP – (M)	7400980	417				Washer — 3φ Washer — IN 3φ	893203 892013
307		2 2 2	Screw – PMS 3 ϕ x5	810305S	418 419				Washer – TW (I) 3ϕ	893403
808		1 1 1	LED BU-188RG — red and green — protector	5060040	413				Washer — TW (I) Sp	000.00
109			LED BU-1138CD — red — hi-temp	5060150					• • • •	
310			Spacer, LED	7121050		MAIN	AMP	PC	BOARD ASSEMBLY	
111			Bracket, LED — (A)	7032800			l	LEF	T CHANNEL	
12			Screw PTS 3φx6	814306S						
					★ 501		1 1	1	MAIN AMP PCB ASSEMBLY	042071
	F1, F2		Fuse – 8A 250V MGC	4700700					 Left channel 	943071
			Holder, fuse – 1P	4581840	500				Connector 2 nin mal- AAC 2D54	457024
314		2	Screw – PTS 3¢x8	814308S	502 503				Connector, 2 pin male — MC-2PM Connector, 3 pin male — MC-3PM	457025
314										
313 314 315 316	F1, F2	- 2 2	Midget fuse - (S) 5AT 250V	4720410						
314 315 316	F1, F2		Midget fuse — (S) 5AT 250V Holder, midget fuse — 1P	4581430	504				Heat sink, for Q718, 720	
314 315	F1, F2	- 2 2			505		4 4	1 4	Screw – PMS 3 ϕ x6	748032 810306
314 315 316 317	F1, F2 RY6, 7	- 2 2 - 2 2	Holder, midget fuse — 1P	4581430			4 4	1 4		

PART ORDERING PROCEDURE ----- DO NOT USE THE "KEY" NUMBER AND "SYMBOL" NUMBER. (these are control # for the factory only.) order: a. Part number, b. Part description, c. Model number. (any of the above lacking from an order may delay shipment of the order.)

KEY	SYMBOL	TYPE		PART	KEY	SYMBOL	TYPE		PART
NO.	NO.	WEN	DESCRIPTION ++	NO.	NO.	NO.	W E	DESCRIPTION ++	NO.
						140.	**		110.
	Q703		FET 2SK150 (GR)	516035S		Ŕ739			
	Q704 Q705,706	1 1 1		512102S 510043S		~ R746 R747	8 8	8 FP-RES 100ohm 5% ½W 3	329101L
	Q707	2 2 2	TR 23A072 (E)	5100435		~ R754	8 8	8 CEM-RES 0.33ohm 10% 5W 3	384339V
	~ Q709	3 3 3		510106S		R755		- DELETED -	
	Q710,711			512110S		R756			
	Q712 Q713,714	111		514074S 515077S		~ R759 R760	1 1	(Potentiometer) 1 RES, metal film 30kohm 2% ¼W 3	304303
	Q715	1 1 1		514074S		R761,762		(Potentiometer)	304303
	Q716	1 1 1		512110S				ı	
	Q717	1 1 1		510106S					
	Q718 Q719	1 1 1		512111S 515087S		MAIN		C BOARD ASSEMBLY GHT CHANNEL	
	Q720	1 1 1		510107S			- 111	SIT CHARICE	
					* 507		1 1	1 MAIN AMP PCB ASSEMBLY	
	D701 ~ D704	4 4 4	Diada 192076	E010100		NOTE: D		5	943072
			Diode 1S2076 Diode U05C	501019S 560054S				identical to the Left Channel with the exceptions and below.	
	D707		Diode STV-4H	505018S	508	RY5			170028
			Diode 1S2076	501019S	509			•	457030
			Diode S5277B	560046S	510		1 1	1 Connector, with wires — 3pin female 4	457035
			Diode 1S2076A Diode S5277D	501020S 560047S		D716	1 1	1 Diode 1S2076A 5	501020
	0714,715	2 2 2	Diode 33277D	3000473		C737			215513
	ZD701	1 1 1	Zener diode RD6,2EB2	502048S		R765			360561
	ZD702	1 1 1	Zener diode RD9,1EB2	502055S					
	C701 C702.703	1 1 1	C-CAP 100pf 10% 50V SL - DELETED -	232101K			METE	R AMP PC BOARD ASSEMBLY	
	C702,703	1 1 1	C-CAP 15pf 10% 500V SL	234150K	*601a		1 -	- METER AMP PCB ASSEMBLY	949271
	C705		M-CAP 0.1uf 10% 100V	226104K	★ 601b				949272
	C706		C-CAP 33pf 10% 500V SL	234330K					
	C707		M-CAP 0.1uf 10% 250V	272104K	602	S2, S3		. ,	404093 455026
	C708 C709		C-CAP 39pf 10% 500V SL C-CAP 100pf 10% 500V SL	234390K 234101K	603			1 Jack, head phones — JL3A 4	+55020
			M-CAP 0.047uf 10% 250V	272473K	604a	F2	1 -	- Fuse - 2A 250V MGC	470062
	C712		C-CAP 330pf 10% 500V SL	234221K	605a			- · · ·	705042
	C736	1 1 1	M-CAP 0.047uf 10% 400V	273473K	604b 605b	F2			472037 705043
	R756	1 1 1	Potentiometer - SR19R B1kohm	4300720	0035			z dip, mager rase	, 000 10
	R757,758	2 2 2	Potentiometer - SR19R B10kohm	4300510	606	RY4	1 1	1 Relay LY2-0-US DC24V 1	170029
			Potentiometer – SR19R B1kohm	4300720		10001		1 10 7472100	518067
	R762	1 1 1	Potentiometer – SR19R B100kohm	4301140		IC801 Q801	1 1	1 IC TA7318P	010007
	R701	1 1 1	RES 1meg.ohm 5% ¼W	328105J		~ Q805	5 5	5 TR 2SC945L (P or Q) 5	515077
	R702		RES 120kohm 5% ¼W	328124J					
	R703		RES 3.3kohm 5% ¼W RES 1kohm 5% ¼W	328332J		D801 ~ D803	2 2	3 Diode 1S2076A 5	501020
	R704 R705		RES 1kohm 5% ¼W RES 6.8kohm 5% ¼W	328102J 328682J		- 0003			540018
	R706		RES 3.9kohm 5% ¼W	328392J					
	R707		RES 2.2kohm 5% ¼W	328222J		C801			.
	R708		RES 39kohm 5% ¼W	328393J		~ C804			211422 222153
	R709 R710		RES 2.2kohm 5% ¼W RES, metal film 620ohm 2% ¼W	328222J 304621G		C834			226473
	R711		- DELETED -	3040214					238103
		2 2 2	FP-MO-RES 22kohm 5% 1W	361223L		C837			
	R714		FP-MO-RES 470ohm 5% ½W	360471F		~ C840	4 4	4 E-CAP 10uf 50V 2	211520
	R715,716 R717		FP-MO-RES 560ohm 5% ½W	360561∟ 360391∟		0022 024		2 Potentiometer – SR19R B1kohm	430072
			FP-MO-RES 390ohm 5% ½W FP-MO-RES 33ohm 5% ½W	360330L		noss,034		2 Fotentioneter – Skran Bradini	450072
	R720		RES, metal film 30kohm 2% ¼W	304303G		R801	1 1	1 FP-MO-RES 1.5kohm 5% 1W 3	361152
	R721		FP-MO-RES 470 ohm 5% ½W	360471F		R802	1 1	1 FP-MO-RES 560ohm 5% 3W 3	363561
	R722	1 1 1	RES 470ohm 5% ¼W	328470J		R803		- DELETED -	22222
	R723	221	- DELETED - FP-RES 22ohm 5% ½W	329220L		R804 R805			328333 363561
	R724,725		FP-RES 220hm 5% ½W FP-MO-RES 220ohm 5% ½W	329220L 360221L		R806			328394
			RES 6.8kohm 5% ¼W	328682J	•	R807			328154
	R729		FP-RES 22ohm 5% ½W	329220L		R808	1 1	1 FP-MO-RES 1.5kohm 5% 1W 3	361152
	R730		- DELETED -			R809			328394
	R731 R732	1 1 1	FP-MO-RES 390ohm 5% ½W DELETED	360391L		R810 R811			360101 360220
	R733	1 1 1	FP-RES 22ohm 5% 1/4W	329220L		R812			328183
	R734		FP-MO-RES 390ohm 5% ½W	360391L		R813		- DELETED -	
		2 2 2	RES 33kohm 5% ¼W	328333J		R814			328682
	R737	4 4 4	FP-MO-RES 270ohm 5% ½W	360271L		R815	1 1	1 RES 1kohm 5% ¼W 3	328102

PART ORDERING PROCEDURE ----- DO NOT USE THE "KEY" NUMBER AND "SYMBOL" NUMBER. (these are control # for the factory only.) Include in any order: a, Part number, b, Part description, c. Model number. (any of the above lacking from an order may delay shipment of the order.)

KEY	SYMBOL	TYPE +	DESCRIPTION ++	PART	KEY	SYMBOL	TYPE 1	DESCRIPTION ++	PART
NO.	NO.	WEN		NO.	NO.	NO.	WEN		NO.
	R816		- DELETED -			R831.832	2 2 2	RES 100kohm 5% ¼W	328104J
	R817	1 1 1		¼W 328473J		R868		FP-MO-RES 560ohm 5% ½W	360561L
				½W 328152J					
	R818		• •						
	R819			%W 328473J			DE0111	ATOR (A) DO BOARD ACCEMBLY	
	R820,821	1 1 1		1W 361222L			REGUI	ATOR (A) PC BOARD ASSEMBLY	
	R822	1 1 1	RES 22kohm 5%	¼W 328223J					
	R823	1 1 1	RES 10ohm 5%	½W 328100J	★ 801a		1	REG. (A) PCB ASSEMBLY	9450820
	R833,834		(Potentiometer)		★80 1b	801	- 1 1	REG. (A) PCB ASSEMBLY	9450830
	R835	1 1 1		½W 360151L					
			11 1110 1120 1000		*802a	F3, 4	2	Fuse — 1A 250V MGC	4700590
					*803a	,		Clip. fuse	7050420
		DDOTE	OTOD (A) DO BOADD ACCEMB	ıv	*802b	F3, 4		Midget fuse - (S) 1AT 250V	4720330
		PROTE	CTOR (A) PC BOARD ASSEMB	LT	*803b	. 5, 4		Clip, midget fuse	7050430
701		1 1 1	PROTECT. (A) PCB ASSEMBLY	9450840					
.,01			THOTEST: (A) TOD MODERNOE!	5.000.0	* 804		222	Heat sink, for Q814, 817	7480320
700			0.01.1.4.0	12 1210810	±805			Screw – PMS 3 ϕ x6	810306\$
702	L801,802	2 2 2	Coil, choke – 1uh 1	12 1210810					893403U
					* 806		4 4 4	Washer – TW (1) 3ϕ	0001000
₹703		1 1 1	Connector, 3pin male — MC-3PM	4570250					E100000
						Q812		FET 2SK68A (L)	516023S
	Q824.826	2 2 2	TR 2SC1941 (LorK)	512112S		Q813	1 1 1	TR 2SC1941 (L or K)	512112S
	Q825		TR 2SA733A (P or Q)	514074S		Q814	1 1 1	TR 2SD381 (2) (L or M)	513073S
	4020		20A, 50A (1 6) Q/	555		Q815		FET 2SK68A (L)	516023S
				5040400					510108S
	D810		Diode 1S2076	5010198		Q816	1 1 1		512051S
	D811,812	222	Diode 1S2076A	501020S		Q817	1 1 1		
	D813,814	1 1 1	Diode 1S2076	501019S		Q818	1 1 1		510108S
			Diode 1S2076A	501020S		Q819	1 1 1	TR 2SC1941 (L or K)	51211 2 S
								B: 1 05077B	560047S
			M-CAP 0.01uf 10% 50V	222103K				Diode S5277D	
	C813,814	2 2 2	M-CAP 0.047uf 10% 400V	273473K				Diode 1S2076A	501020S
						D820,821	2 2 2	Diode S5277D	560047S
	R866	1 1 1	RES 56kohm 5% %V	N 328563J					5000400
	R867	1 1 1	RES 12kohm 5% ¼\	N 328123J		ZD802,80	32 2 2	Zener diode RD6.2EB2	502048S
	R868		RES 100kohm 5% 1/4	N 328104J					
	R869		RES 10kohm 5% ¼\			C814	1 1 1	C-CAP 0.01uf 500V	238103P
		1 1 1		3201033				E-CAP 220uf 160V	2179320
	R870		- DELETED -			C815			211923V
	R871,872	222	RES 100ohm 5% ¼\	N 328101J				E-CAP 33uf 160V	
	R873		— DELETED —			C818	1 1 1	E-CAP 220uf 160V	2179320
	R874		- DELETED -			C819,820	2 2 2	C-CAP 330pf 10% 500V SL	234331K
		2 2 2	RES 470ohm 5% ¼\	N 328471J		C821,822	2 2 2	E-CAP 47uf 16V	211225V
	R877	2 2 2	- DELETED -	02011.10				E-CAP 10uf 100V	211820V
				2041001/				E-CAP 100uf 100V	211830V
	~ R880		CEM-RES 10ohm 10% 5V	V 384100K					272473K
	R881,882		DELETED -						226224K
	R883	1 1 1	RES 15kohm 5% ¼V	v 3281 53 J				M-CAP 0.22uf 10% 100V	
	R884,885	222	FP-MO-RES 150ohm 10% %V	v 360151L		C855,856	2 2 2	M-CAP 0.1uf 10% 100V	226104K
			(-) 00 00100 100510			0000 000		PFP-MO-RES 1,5kohm 5% ½W	360152L
		PROTE	CTOR (B) PC BOARD ASSEMB	LY		R840		RES 1kohm 5% ¼W	328102J
				4004040				1120	
704		1 1 1	PROTECT. (B) PCB ASSEMBLY	4631340		R841,842			328102J
						R843		RES 1kohm 5% ¼W	
₹705	RY3	1 1 1	Relay RZ-24 - DC24V	1700280		R844,845	2 2 2	P FP-MO-RES 22kohm 5% 1W	361223L
	-		•			R846	1 1 1	RES 2.2kohm 5% ¼W	328222J
₹706		1 1 1	Heat sink, for Q811	510038S		R847	1 1 1	FP-MO-RES 27kohm 5% ½W	360273L
			•	810306S		R848		FP-MO-RES 2.2kohm 5% 1/2W	360222L
★707			Screw – PMS 3¢x6					RES 2.2kohm 5% ¼W	328222J
∗ 708		222	Washer – TW (I) 3ϕ	893403U		R849			360273L
						R850		FP-MO-RES 27kohm 5% ½W	
	Q807	1 1 1	TR 2SA733A (PorQ)	514074S		R851	11'	FP-MO-RES 2,2kohm 5% ½W	360222L
	Q808								
	~ Q810	3 3 3	TR 2SC945L (P or Q)	515077S					
	Q811	1 1 1	TR 2SD381 (L or M)	510038S			REGU	LATOR (B) PC BOARD ASSEMBLY	
				,				(-) DOD 4005481V	9450830
	D804,805	2 2 2	Diode 1S2076	501019S	★ 807		1 1	REG. (B) PCB ASSEMBLY	9450630
	D806	1 1 1	Diode S52778	560046S					
	ZD801	1 1 1	Zener diode RD5.1E	502045S	★808		1 1	Connector, 3pin male — MC-3PM	4570250
									E400000
	C805	1 1 1	E-CAP 47uf 16V	211225Q		Q822		I TR 2SB536 (L or M)	5100398
	C806	1 1 1	E-CAP 4.7uf 50V	211515V		Q823	1 1	ITR 2SA970 (GRorBL)	5100485
	C807,808		E-CAP 220uf 35V	211432\$		Q824.82	2 2 2	2 TR 2SC2240 (GR or BL)	5121029
				211232Q				• • •	
	C809	1 1 1	E-CAP 220uf 16V	2112320		D000.00		Diada SE277B	5600469
								2 Diode \$5277B	5600478
	R825	1 1 1	RES 10kohm 5% ¼W			D823		1 Diode S5277D	
	R826		RES 22kohm 5% ¼W	328223J		ZD804,80	0522	Zener diode HZ33-02	5020399
	R827		RES 3.9kohm 5% ¼W						
						C827	1 1	1 E-CAP 100uf 100V	211830\
	R828							2 E-CAP 10uf 35V	211420\
	R829	1 1 1	RES 120kohm 5% ¼W						
	R830		RES 68kohm 5% ¼W	328682J				2 E-CAP 100uf 35V	211430\

order: a. Part number, b. Part description, C. Model number. (any of the above lacking from an order may delay shipment of the order.)

KEY	SYMBOL	1	ΓYΡ	'E †		DESCRIPT			PART	KEY	SYMBOL	T	ΥF	E.	DESCRIPT	ION ++		PART
NO.	NO.	٧	N E	N		DESCRIPTION			NO.	NO.	NO.	W	/ E	<u> </u>		.011		NO.
											R859	1	1	1	FP-MO-RES 22kohm	5%	1W	361223L
	R853,854	2	2 2	2	CEM-RES	10ohm	10%	15W	387100K		R860	1	1	1	FP-MO-RES 12ohm	5%	2W	362120L
	*R855	1	1 1	1	FP-MO-RES	680ohm	5%	3W	363681L		R861	1	1	1	RES 1kohm	5%	¼W	328102J
	R856	1	1	1	FP-MO-RES	22ohm	5%	2W	362220L		R862	1	1	1	RES 10kohm	5%	¼W	328103J
	R857	1	1	1	FP-MO-RES	22kohm	5%	1W	361223L		R863	1	1	1	FP-MO-RES 2.7kohm	5%	3W	363272L
	R858	1	1	1	FP-MO-RES	1.5kohm	5%	1W	361152L									

SEMICONDUCTOR DATA

TRANSISTORS

			{1	A = 25°C u	nless otherw	te-Maximum vise specified	1						RISTICS							cified)	
DEVICE	APPLICATIONS	STRUC-	Collector- to-Base Voltage	Emitter- to-Base Voltage	Collector Current	Collector Dissipa- tion	Junction Tempera- ture	Collector (Currer		Static F	orward-C nsfer Rat		Collecto Saturatio			Gain-8and f _T	VCE	roduct	Output Capaci- tance	Others	MANU- FACTURER
1116		TONE	VCBO (V)	VEBO (V)	lc (mA)	P _C (mW)	TJ (°C)	lcso (uA)	V _{CB}	hFE	VCE (V)	Ic (mA)	VCE(sat) (V)	IC (mA)	IB (mA)	fab* (MHz)	V _{CB} •	(mA)	Cob (pF)		
2SA733A (P, Q)	AF	PNP Si-E	-60	-5	-100	250	125	-0.1 max.	-60	135 ~ 400	-6	-1	-0.3 max,	-100	-10	450 max.	-6	10	6 max.		NEC
2SA872 (E)	AF, Low noise	PNP Si-E	-90	5	-50	300	125	-0.5 max.	- 75	400 ~ 800	-12	-2	-0.5 max.	-10	-1	120	-12	2	1.8		нітасні
2\$A916 (L, K)	AF	PNP Si-E	-160	-5	-50	800	150	-0.1 max.	-160	135 ~ 400	-10	-10	-0.6 max.	-20	-2	80	-10	10	3.5 max,	Complementary to 2SC1941	NEC
2SA964A (P, Q)	AF, Driver	PNP Si-E	-250	-5	-200	1.5W	150	−1 max.	-200	160 ~ 200	-10	-1	-2 max.	-50	-5	100	-10	10	3	Complementary to 2SC2224A	NEC
2SA970 (GR, BL)	AF, Low noise	PNP Si-E	-120	-5	-100	300	125	-0.1 max.	-120	200 ~ 700	-6	-2	-0,3 max.	-10	-1					Complementary to 2SC2240	TOSHIBA
2SA1006B (Q, R)	AF, Driver	PNP Si-E	-250	5	-1.5A	20W (Tc=25°C)	150	-1 max.	-150	100 ~ 120	-5	-5	-1 max.	500	-50	80	-10	-0.1A*	45	Complementary to 2SC2336B	NEC
2SB536 (2) (L, M)	AF, Power amp	PNP Si-E	-150	-5	-1.5A	20W (Tc=25°C)	150	-1 max,	-120	60 ~ 160	-5	-5	-2 max.	-1A	-0.1 A	40	-5	-0.1A*	40	Complementary to 2SD381 (2)	NEC
2SB600 (2) (R)	AF, Power amp	PNP Si-Td	-250	-5	-10A	200W (Tc=25°C)	150	-50 max.	-200	60 ~ 120	-5	-50	-3 max.	-10A	-1A	14	-≥5	-0.2A*	450	Complementary to 2SD555 (2)	NEC
2SC945L (P, Q)	AF	NPN Si-E	60	5	100	250	125	0.1 max.	60	135 ~ 400	6	1	0.3 max.	100	10	450 max.	6	-10	5 max.		NEC
2SC1904 (B, V)	AF	NPN Si-EP	150	5	50	1W	150	1 max.	140	100 ~ 350	5	10	0.5 max.	10	1	130	5	-10	2		FUJITSU
2SC1941 (L, K)	AF	NPN Si-E	160	5	50	800	150	0.1 max.	160	135 ~ 400	10	10	0.6 max.	20	2	120	10	-10 ·	3 max.	Complementary to 2\$A916	NEC
2SC2224A (P, Q)	AF, Driver	NPN Si-E	250	5	200	1.5W	150	1 max.	-200	160 ~ 200	10	1	2 max.	10	1					Complementary to 2SA964A	NEC
2SC2240 (GR, BL)	AF, Low noise	NPN Si-E	120	5	100	300	125	0.1 max.	120	200 ~ 700	6	2	0.3 max.	10	1					Complementary to 2SA970	TOSHIBA
2SC2336B (Q, R)	AF, Driver	NPN Si-E	250	5	1.5A	20W (Tc=25°C)	150	1 max.	150	100 ~ 120	5	5	1 max.	500	50	95	10	0.1A	30	Complementary to 2SA1006B	NEC
2SD381 (L, M)	AF, Power amp	NPN Si-E	130	5	1.5A	20W (Tc=25°C)	150	1 max.	120	60 ~ 160	5	5	2 max.	1A	0.1A	45	5	0.1A*	25		NEC
2SD381 (2) {L, M)	AF, Power amp	NPN Si-E	150	5	1.5A	20W (Tc=25°C)	150	1 max.	120	60 ~ 160	5	5	2 max.	1A	0.1A	45	5	0.1A*	25	Complementary to 2SB536 (2)	NEC
2SD555 (2) (R)	AF, Power amp	NPN Si-Td	250	5	10A	200W (Tc=25°C)	150	50 max.	200	60 ~ 120	5	50	3 max,	10A	1A	15	5	0.2A*	300	Complementary to 2SB600 (2)	NEC

FIELD EFFECT TRANSISTORS

		1		110	110	<u> </u>	<u> </u>																		
				IUM RA				m Values: ied)			ELEC	CTRIC	AL CHARA	CTER	ISTICS TY	pical \	/alues: {T _/	= 25°	C unless of	therwis	se specified)			_	
DEVICE TYPE	APPLICA-	31MOC		Source	Current			Channel Temper- ature	Gate Le Currer		Gate to D Breakdo Voltag	wn	Drain Cu	rrent	Gate to Se Cutoff Vo		Forward To Admitta		Feed Ba Capacita		Power G (Common S		Noise Fig (Rg = 1		MANU- FACTURER
			_	Vgso	la	ID (mA)	Po (mW)	T _{c1} , (°C)		lgss (nA)	Test Conditions	V(BR) GDO (V)	Test Conditions	IDSS (mA)	Test Conditions	VGS (off) (V)	Test Conditions	l¥r₀l (mʊ)	Test Conditions	Crss (pF)	Test Conditions	Grs (dB)	Test Conditions	NF (dB)	
2SK68A (L)	AF, Low noise	Si N-channel junction	-50	∽50	10	20	250	125	VGS = -20V	1 max.			VDS = 10V	1~3	VDS = 10V ID = 10μΑ	1.5		12	VDS = 10V VGS = 0 f = 1 MHz	2.6		,	VDS = 10V VGS = 0 f = 1 kHz	0.6	NEC
2SK 150 (GR)	AF, Low noise Differential amp	Si Duel N-channel junction	-50	-50	10	14	200 / unit	125	VG\$ = -30V	1 max.	IG = 100µA	–50 mm.	VDS = 10V	2.6 ~6.5			VDS = 10V VGS = 0 f = 1 kHz	12	VDG = 10V ID = 0 f = 1 MHz	3	:		VDS = 10V ID = 1mA f = 1 kHz		TOSHIBA

ZEN	FK DIC	DE2																	
			Absolu	KIMUM RATII te - Maximum \ unless otherwi	√alues:	ocified)											herwise spec	ified)	
DEVICE	APPLICATIONS	STRUCTURE [†]	Total Power Dissipation	Zener Current	Junction Temperature	VZ Con		Test Conditions			Test Conditions	Tempe		Test Conditions		rest Conditions	Others	MANU- FACTURER	
			PD (mW)	lz (A)	TJ (°C)	MIN (V)	TYP (V)	MAX (V)	IZ (mA)	TYP (Ω)	MAX (Ω)	IZ (mA)	TYP (%/°C)	MAX (%/°C)	lZ (mA)	MAX (Au)	VR (V)		
RD5.1E	Regulator	L-iS	400		175	4.81		5.37	20		30	20				5	1.5		NEC
RD6.2- E81	Regulator	Si-J	400		175	5.78		6.09	20		20	20				5	3		NEC
RD6.2- EB2	Regulator	Si-J	400		175	5.96		6.27	20		20	20				5	3		NEC
RD9.1. EB2	Regulator	Si-J	400		175	8.57		9.01	20		10	20				2	6		NEC
HZ33-02	Regulator	Si-EP	400		175	31.00		32.80	2	79	120	2				1	25		HITACHI

DIODES, LED'S

								olute - Ma therwise s		alues:			ELE	CTRICA (TA =	L CHARAG	CTERIS'	rics Typica rise specified	l Values: i)	
DEVICE TYPE	APPLICATIONS	STRUCTURE	Reverse Surge Voltage	Peak Reverse Voltage	Reverse Voltage	Peak Forward Voltage	Peak Forward Current	Average Rectified Current	Forward Surge Current	Junction Temperature	Total Power Dissipation	l _{Emio}	Test Condition	Forwar VFmax	Test Condition	Rever	Test Condition	Others	MANU- FACTURER
			VRsurge (V)	VRM (V)	V _R (V)	VFM (V)	IFM (mA)	io (mA)	IF surge (A)	TJ (°C)	PD (mW)	(mA)	VF (V)	(V)	IF (mA)	(uA)	VR (V)		
S15VB20	Rectifier	Si-DJ Bridge		200				15A		150				:					SHINDENGEN
S5277B	Rectifier	Si-DJ		100			2A	1A	50	150				1.2	1A	10	100		TOSHIBA
S5277D	Rectifier	Si-DJ		200			2A	1A	50	150				1.2	1A	10	100		TOSHIBA
1\$2076	Detector	Si-EP		35	30		450	150						0.8	10	1	30		HITACHI
1S2076A	Detector	Si-EP		70	60		450	150						0.8	10	1	30		HITACHI
U05C	Rectifier	Si-DJ		200				2.5A	100	175				1,1	2.5A				HITACHI
STV-4H	Temperature compensator	Si-DJ		10	50			100	18	125				2.35	7	10	5	Varistor	SANKEN
8U188-RG	Lamp (RED/GREEN)	GaP-J			4			IF = 30 mA		100	75			2.4 (RED) 2.8 (GRN.)	10 20	10	4	500μcd (RED) (IF = 10 mA) 1000μcd (GRN.) (IF = 20 mA)	STANLEY
BU1138- -CD	Lamp (RED)	GaP			4			IF = 50 mA		100	100			2.0	20	100	4	2000µcd (lg = 20 mA)	STANLEY

INTERGRATED CIRCUITS TA-7318P

FUNCTION/MANUFACTURER

■ Dual Linear-to-Log Converter for Peak Power Meter/Toshiba

BLOCK DIAGRAM AND CONNECTION INFORMATION INDEX DETECTS CIRCUIT DETECTS CIRCUIT 1/4POWER COMPRESSOR DC AMP. DETECTS CIRCUIT 1/4POWER COMPRESSOR DC AMP. B B B B COMPRESSOR DC AMP. DETECTS CIRCUIT DETECTS CIRCUIT

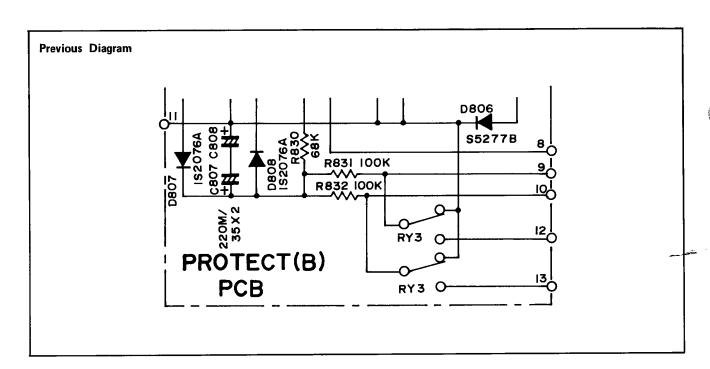
BLOCK DIAGRAM

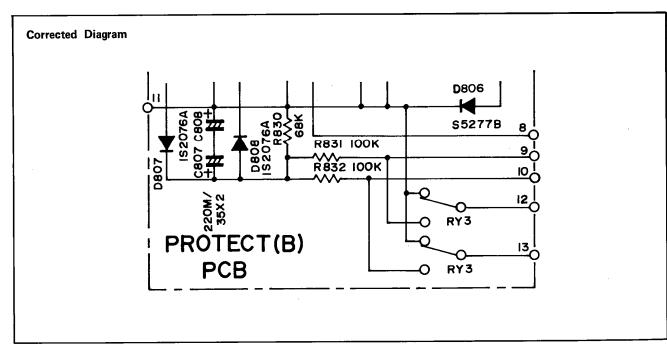
TERMINAL GUIDE (SIDE VIEW)

CORRECTION OF SCHEMATIC DIAGRAM

There are mistakes in the schematic diagram. Please make corrections as follows:

- Main Amplifier Section
 A name of the transistor in the second stage of left channel should be:
 - Q9L 2SC2224A → Q9L 2SC1904
- Protector Circuit (PROTECT B PCB)
 The circuit of the relay, RY3, is a mistake. See the following diagram.





MEMO	
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