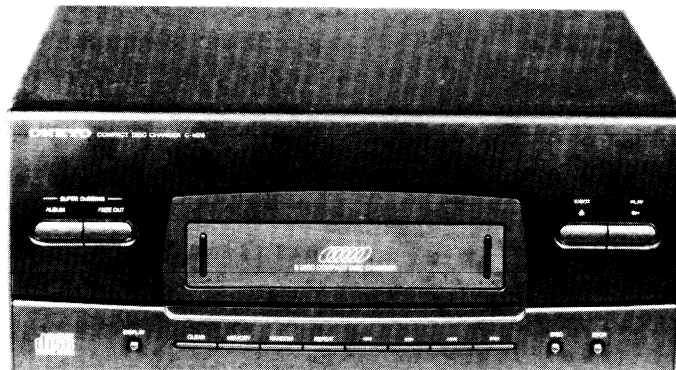


ONKYO® SERVICE MANUAL

COMPACT DISC PLAYER


MODEL C-M70



Silver and Black models

UD, UDN, UDC, BHUD, BHUDN, BHUDC	120V AC, 60Hz
UP, UPV, UPF, BHUP, BHUPV, BHUPF	230V AC, 50Hz
UW, BHUW	120/220V AC, 50/60Hz
UQA, BHUQA	240V AC, 50Hz

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK  ON THE SCHEMATIC DIAGRAM AND IN THE PARTS LIST ARE CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK. REPLACE THESE COMPONENTS WITH ONKYO PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL.

MAKE LEAKAGE-CURRENT OR RESISTANCE MEASUREMENTS TO DETERMINE THAT EXPOSED PARTS ARE ACCEPTABLY INSULATED FROM THE SUPPLY CIRCUIT BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

SPECIFICATIONS

Signal readout system:	Optical non-contact
Reading rotation:	About 500~200 r.p.m. (constant linear velocity)
Linear velocity:	1.2~1.4m/s
Error correction system:	Cross interleave readsolomon code
D/A converter:	1 bit PWM
Sampling frequency:	352.8kHz (8 times oversampling)
Number of channels:	2 (Stereo)
Frequency response:	5Hz~20kHz
Total harmonic distortion:	0.004% (at 1kHz)
Dynamic range:	96dB
Signal to noise ratio:	96dB
Channel separation:	90dB (at 1kHz)
Wow and Flutter:	Below threshold of measurability
Power consumption:	11 watts
Output level:	2 volts r.m.s.
Dimensions (W×H×D):	275×115×304mm 10-13/16"×4-9/16"×12"
Weight:	4.2kg. 9.3 lbs.

Specifications are subject to change without notice.

ONKYO®
AUDIO COMPONENTS

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NOTE ON COMPACT DISC

● Holding Compact Discs

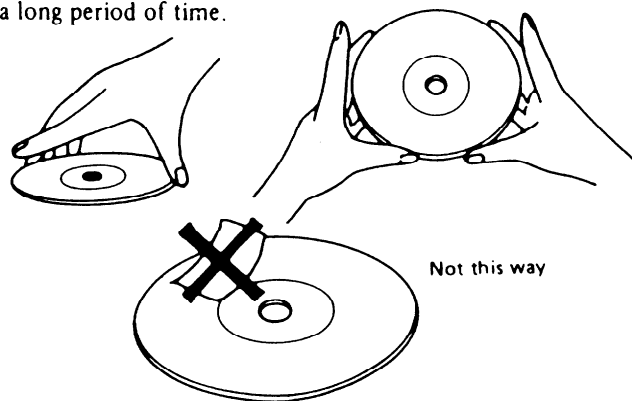
Hold Compact Discs by the edges so that you do not touch the surface of disc. Remember that the side of the disc with the "rainbow" reflection is the side containing the audio information.

Do not attach tape or paper to the label side of the disc and always be careful not to leave fingerprints on the side that is played.

● Storing Compact Discs

Store Compact Discs in a location protected from direct sunlight, high heat and humidity and extremely high and low temperatures. Discs should never be left in the trunk or interior of an automobile in the sun since the temperature can become very high in such a closed environment.

Always store Compact Discs in the holders in which they were sold. Never leave a disc in the player's disc holder for a long period of time.



SERVICE PROCEDURES

1. Safety-check out

After correcting the original service problem, perform the following safety check before releasing the set to the customer:

Connect the insulating-resistance tester between the plug of power supply cord and chassis.

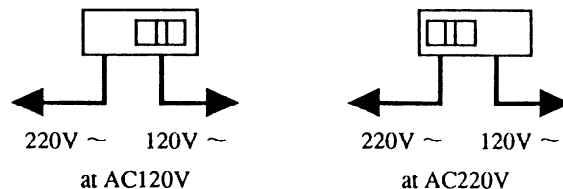
Specifications: More than 10Mohm at 500V.

2. Voltage Selector (Back panel)

Worldwide models are equipped with a voltage selector to conform with local power supplies. Be sure to set this switch to match the voltage of the power supply in user's area before turning the power switch on.

Voltage is changed by sliding the groove in the switch with a screw driver to the right or left.

Confirm that the switch has been moved all the way to the right or left before turning the power switch on.



● Cleaning Compact Discs

Before playing a disc wipe off the playing surface with a soft cloth to remove dust and other soil. Wipe the surface in straight lines from the center of the disc outward, not in a circular motion as you would with a phonograph record.

Do not use benzene, chemical cleansers or phonograph record cleaning solutions to clean Compact Discs. Also avoid static electricity prevention solutions since they can damage the surface of Compact Discs.



Problems Caused by Dew

Dew can form inside a Compact player when it is brought from a cold environment into a warm room, when a room is rapidly heated and if a player is left in a humid environment.

This dew can prevent the laser pickup from reading the data contained in the pits in the disc surface. If the player does not operate properly because of dew, remove the disc and leave the player's power switch on for about one hour to remove all moisture.

PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

This set employs a laser. Therefore, be sure to follow carefully the instructions below when servicing.

WARNING!!

WHEN SERVICING, DO NOT APPROACH THE LASER EXIT WITH THE EYE TOO CLOSELY. IN CASE IT IS NECESSARY TO CONFIRM LASER BEAM EMISSION, BE SURE TO OBSERVE FROM A DISTANCE OF MORE THAN 30cm FROM THE SURFACE OF THE OBJECTIVE LENS ON THE OPTICAL PICK-UP BLOCK.

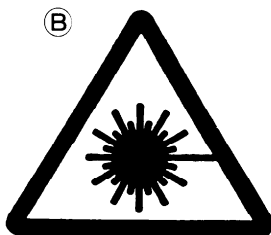
LASER WARNING LABEL

The label shown below are affixed.

1. Warning label

This label is located on the arm of mechanism.

(A)
DANGER —INVISIBLE LASER RADIATION WHEN OPEN AND INTERLOCK FAILED OR DEFEATED. AVOID DIRECT EXPOSURE TO BEAM
CAUTION —HAZARDOUS LASER AND ELECTROMAGNETIC RADIATION WHEN OPEN AND INTERLOCK DEFEATED
ATTENTION —RAYONNEMENT LASER ET ELECTROMAGNETIQUE DANGEREUX SI OUVERT AVEC L'ECLANCHEMENT DE SECURITE ANNULE.



(C)

ADVARSEL: USYNLIG LASERSTRÅLING VED ÅBNING, NÅR SIKKERHEDSÅFBRYDER ER UDE AF FUNKTION. UNDGÅ UDSÆTTELSE FOR STRÅLING.

(D)

VARO! AVATAESSA OLET ALLTINA NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE. ÄLÄ KATSO SÄTEESEEN.

(E)

VARNING – OSYNLIG LASERSTRÅLNING NÅR DENNA DEL ÄR ÖPPNAD. STRÅLEN ÄR FARLIG.

- (A)** : Danger label
(B) : Except 120V model
(C) : Except 120V model
(D),(E) : Only 230V model

Laser Diode Properties

- Material: GaAS/GaAlAs
- Wavelength: 780nm
- Emission Duration: continuous
- Laser output: max. 0.5mW*
 *This output is the value measured at a distance about 1.8mm from the objective lens surface on the Optical Pick-up Block.

2. Certification label (120V model)

This label is located on the back panel.

PRODUCT IS CERTIFIED BY THE MANUFACTURER TO COMPLY WITH DHHS RULES 21 CFR SUBCHAPTER J APPLICABLE AT THE DATE OF MANUFACTURE.

MANUFACTURED

3. Class 1 label (Except 120V model)

This label is located on the back panel.

"CLASS 1 LASER PRODUCT"

ADVARSEL

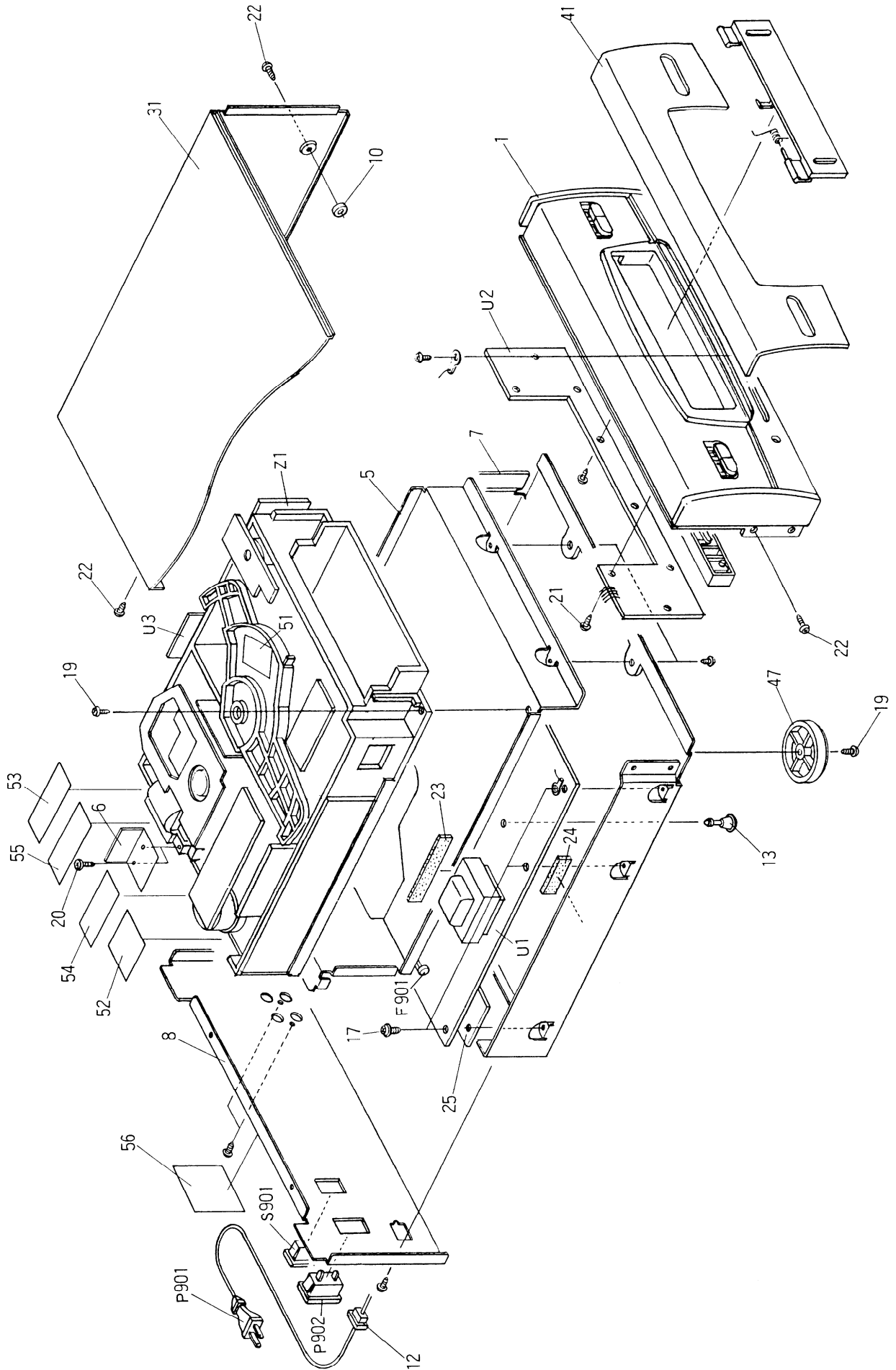
Denne mærkning er anbragt på apparatets højre side og indikerer, at apparatet arbejder med laserstråler af klasse 1, hvilket betyder, at der anvendes laserstråler af svageste klasse, og at man ikke på apparatets yderside kan blive udsat for utilsigelig kraftig stråling.

APPARATET BØR KUN ÅBNES AF FAGFOLK MED SÆRLIGT KENDSKAB TIL APPARATER MED LASERSTRÅLER!

Indvendigt i apparatet er anbragt den her gengivne advarselsmærkning, som advarer imod at foretage sådanne indgreb i apparatet, at man kan komme til at udsætte sig for laserstråling.

VAROITUS! Laite sisältää laserdiodin, joka lähettää (näkyvätöntä) silmille vaarallista lasersäteilyä.

CHASSIS-EXPLODED VIEW



PARTS LIST

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
1	27110732	Front bracket <S>	F901	252075	▲ 2.5A-SE-EAK,AC outlet fuse <P>
5	27110733	Front bracket 	F901	253142A	▲ AS-UC7#18,Power supply cord <D>
6	27130703	Bracket		253164Y or	▲ AS-CEE 250V 2.5A,
7	27141576	Bracket		253149	▲ Power supply cord <P/W>
8	27100263A	Chassis		253170	▲ AS-SAA,Power supply cord <Q>
	27121630	Back panel <D>	P902	25050290	▲ NSCT-2P118T,AC outlet <D>
	27121631	Back panel <P>		25050337	▲ NSCT-2P164,AC outlet <P/W>
	27121632	Back panel <W>		25050346	▲ NSCT-2P173,AC outlet <Q>
	27121633	Back panel <Q>	S901	25065340	▲ NSS-0001,Power switch
10	27270212	Spacer	U1	1H208559-1	NAAR-4559-1,Main circuit pc board ass'y <D>
12	27300750	Bushing cord		1H208559-1A	NAAR-4559-1A,Main circuit pc board ass'y <P>
13	27190428	▲ KGLS-10RT,Holder		1H208559-1B	NAAR-4559-1B,Main circuit pc board ass'y <W>
16	833430080	3TTP+8P(BC),Self-tapping screw		1H208559-1C	NAAR-4559-1C,Main circuit pc board ass'y <Q>
17	831130088	3TTW+8B,Self-tapping screw	U2	1H208560-1	NASW-4560-1,Operation switch pc board ass'y
19	834430088	3TTS+8B(BC),Self-tapping screw	U3	1H208576-1	NAETC-4576-1,Terminal pc board ass'y
20	834430068	3TTS+6B(BC),Self-tapping screw	Z1	24506982	NCD-105P-C,Mechanism ass'y
21	838426088	2.6TTB+8B(BC),Self-tapping screw			
22	838430088	3TTB+8B(BC),Self-tapping screw			
23	28141136	Cushion			
24	28140955	Cushion			
26	28175147	Shield plate			
27	28175200	Shield plate <P/W/Q>			
31	28184524	Top cover			
41	27211440	Front panel <S>			
	27211441	Front panel 			
47	27175252-1AY	Leg			
51	29360807	Label,danger			
52	29361218	Label laser <P/W/Q>			
53	29360811A	Label <PV>			
54	29361342A	Label <PV>			
55	29361298A	Label <PV>			
56	29360687	Label class 1 <P/W/Q>			
57	260208	Binder			
58	206112140	Cord ass'y			

NOTE: <D>:120V model only

<P>:230V model only

<PV>:230V model only except Germany model

<W>:Worldwide model only

<Q>:240V model only

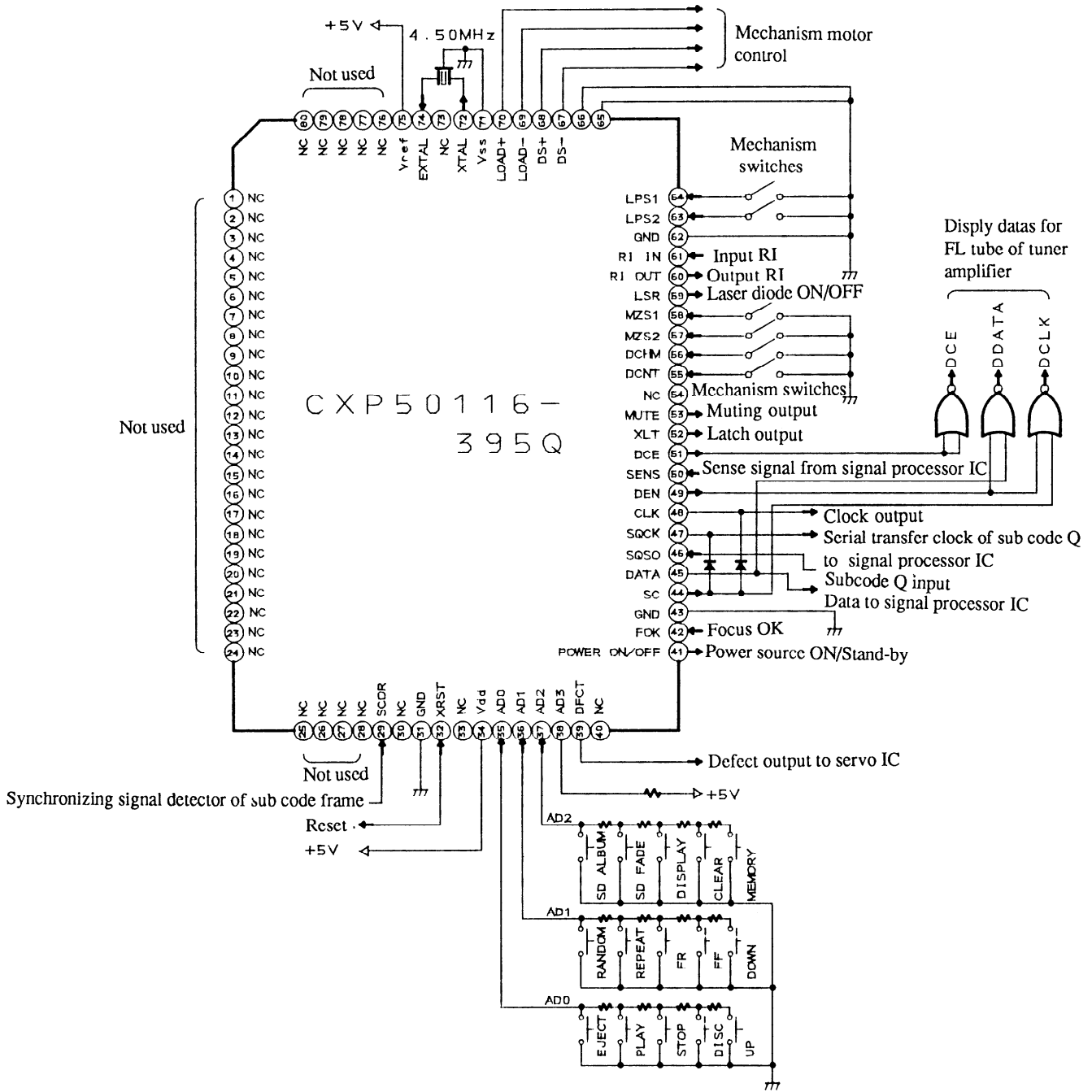
<S>:Silver model only

:Black model only

NOTE:
THE COMPONENTS IDENTIFIED BY MARK ▲ ARE
CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK.
REPLACE ONLY WITH PART NUMBER SPECIFIED.

MICROPROCESSOR CONNECTION VIEW

CXP50116-395Q (MICROPROCESSOR)

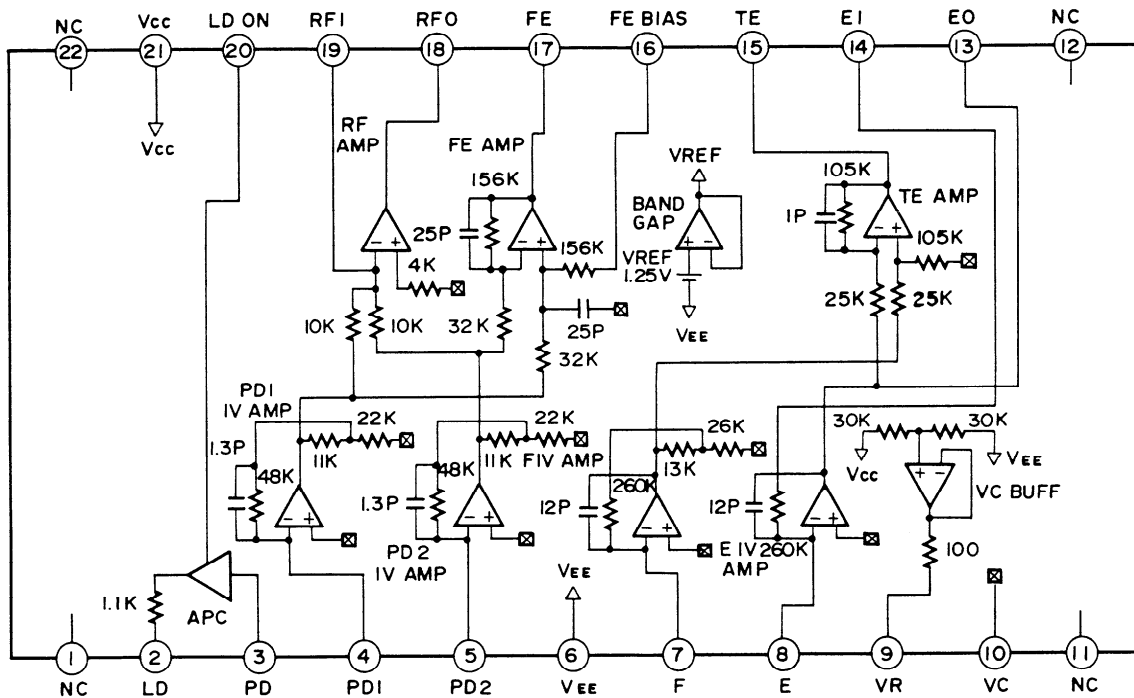


Terminal Description

Pin No.	Symbol	I/O	Description
1~28	NC		Not used.
29	SCOR	I	Synchronizing signal detection input terminal for sub code frame.
30	NC		Not used.
31	GND		Ground terminal
32	XRST	I/O	Reset input terminal.Reset at the high level.
33	NC		Not used.
34	VDD		Power supply terminal (+5V)
35~37	AD0~AD2	I	Operation key connection terminals.
38	AD3	I	Not used.
39	DFCT	O	Defect circuit operation inhibit signal output terminal.L:Inhibit
40	NC		Not used.
41	POWER ON/OFF	O	Power source control output.H:ON L:OFF
42	FOK	I	Focus OK input terminal
43	GND		Ground terminal.
44	SC	O	Clock supply terminal of serial transmitter
45	DATA	O	Serial data output terminal of command to the signal processor IC.
46	SQSO	I	Serial data input terminal of sub code Q from the signal processor IC.
47	SQCK	O	Serial transfer clock output terminal of sub code Q to the signal processor IC.
48	CLK	O	Serial transfer clock output terminal of command to the signal processor IC.
49	DEN	O	Enable output terminal of display clock output.L:Inhibit
50	SENS	I	Sense signal input terminal from the signal processor IC.
51	DCE	O	Display enable signal output terminal
52	XTL	O	Serial transfer latch signal output terminal to the signal processor IC.
53	MUTE	O	Muting control output terminal.H:ON
54	NC		Not used.
55	DCNT	I	Disc selector stop position detection switch input.L:STOP
56	DCHM	I	Disc position 1 detection switch input.L:DISC 1
57	MZS2	I	Magazine discrimination switch input.L:One picce magazine
58	MZS1	I	Magazine insertion detection switch input.L:Insertion
59	LSR	O	Optical pickup control output.L:ON
60	RI OUT	O	Output terminal of control signal RI
61	RI IN	I	Input terminal of control signal RI
62	GND		Ground terminal
63	LPS2	I	Switch input of the finish of chucking.L:Eject and clamp
64	LPS1	I	Tray position detection input terminal.L:Clamp and loading
65,66	GND		Ground terminal
67	DS-	O	Disc selector motor control terminals H =STOP L =OUT H =IN L =IN
68	DS+	O	
69	LOAD-	O	Loading motor control terminal H =STOP L =EJECT H =LOADING L =LOADING
70	LOAD+	O	
71	Vss		Ground terminal
72	XTAL	O	System clock output terminal
73	NC		Not used.
74	EXTAL	I	System clock input terminal.Connect the 4.5MHz ceramic resonator.
75	Vref	I	Reference voltage supply terminal.
76~80	NC		Not used.

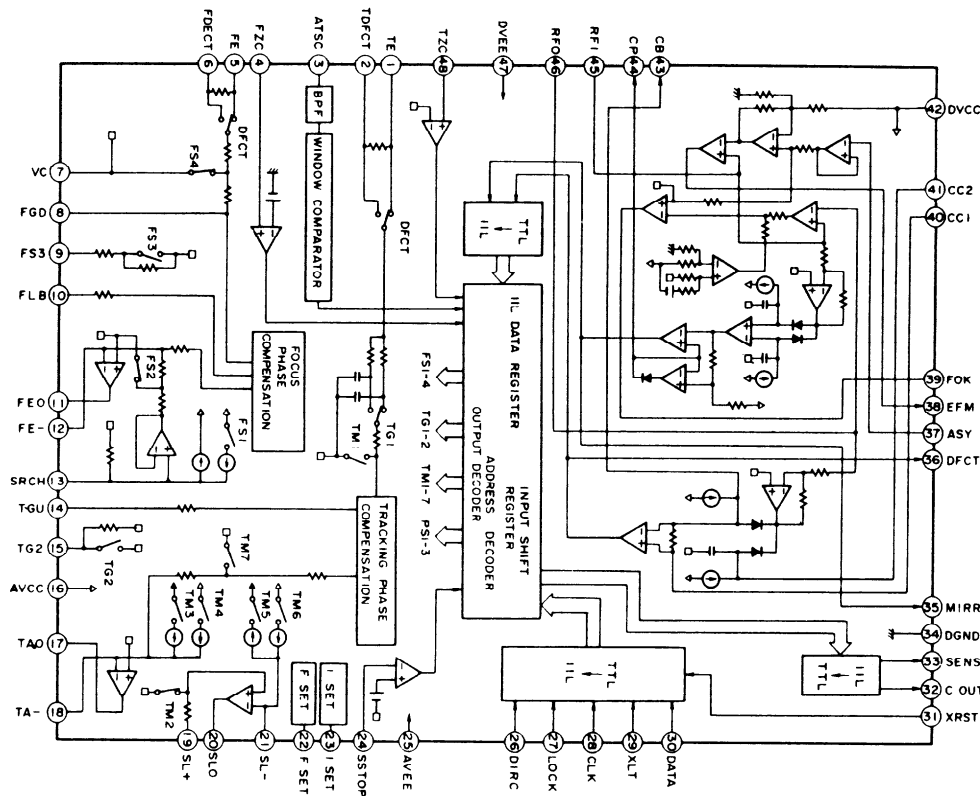
IC BLOCK DIAGRAMS AND DESCRIPTIONS

CXA1471S (RF amplifier)



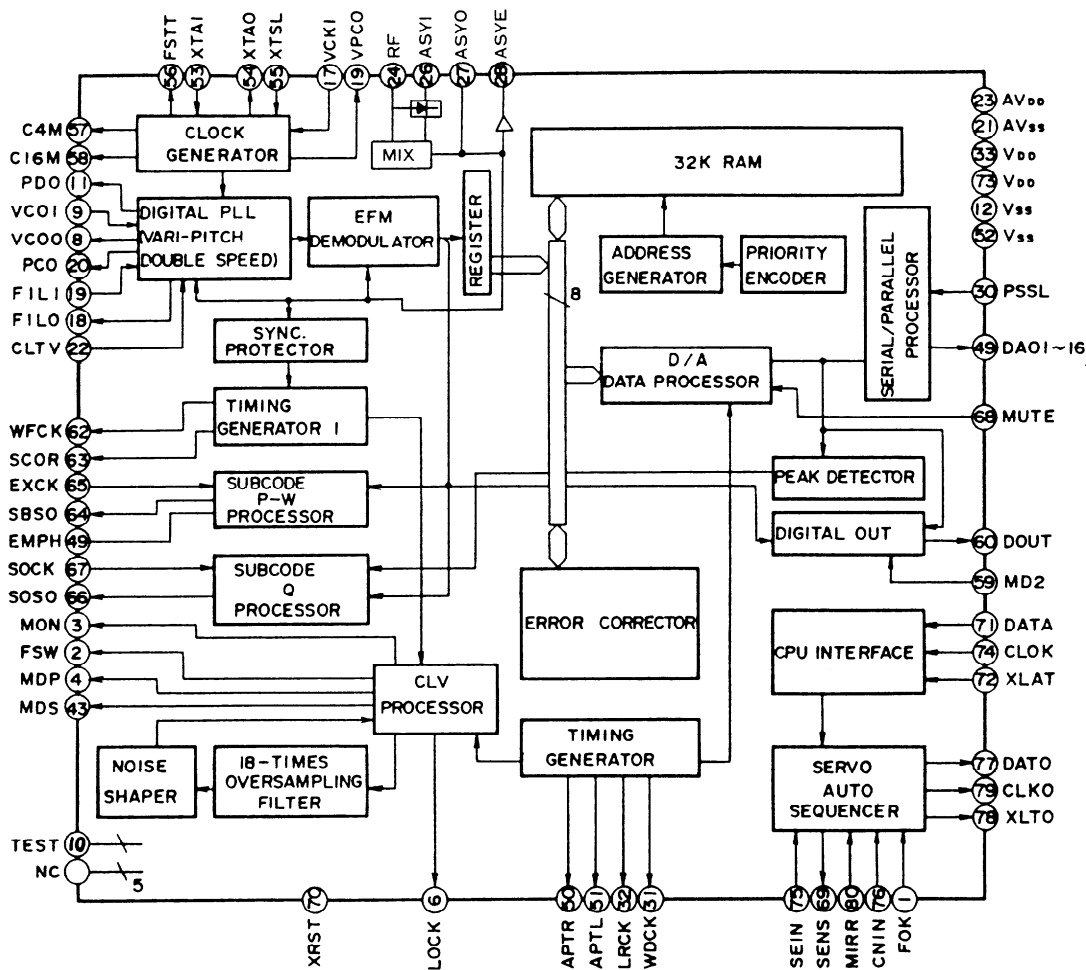
Pin No.	Symbol	Description
2	LD	Output terminal of APC LD amplifier APC:Automatic power control LD:Laser diode
3	PD	Input terminal of APC PD amplifier PD:Pin diode
4	PD1	Inversion input terminal of RF I-V amplifier (1).Connect to A+C of pin diodes.
5	PD2	Inversion input terminal of RF I-V amplifier (2).Connect to B+D of pin diodes.
6	VEE	Negative power supply terminal
7	F	Inversion input terminal of F I-V amplifier.Connect to F of pin diode.
8	E	Inversion input terminal of E I-V amplifier.Connect to E of pin diode.
9	VR	DC voltage output terminal of $(VCC+VEE)/2$.
10	VC	Ground terminal
13	EO	Output terminal of E I-V amplifier
14	EI	Feedback Input terminal of E I-V amplifier.Gain adjustment input of E I-V amplifier.
15	TE	Output terminal of tracking error amplifier
16	FE BIAS	Non-inversion bias terminal of focus error amplifier for CRM adjustment of focus error amplifier.
17	FE	Output terminal of focus error amplifier
18	RFO	Output terminal of RF summing amplifier
19	RFI	Input terminal of output signal of RF summing amplifier via the coupling capacitor
20	LD ON	ON/OFF control terminal of laser diode
21	VCC	Positive power supply terminal

CXA1372S (Servo Signal Processor)

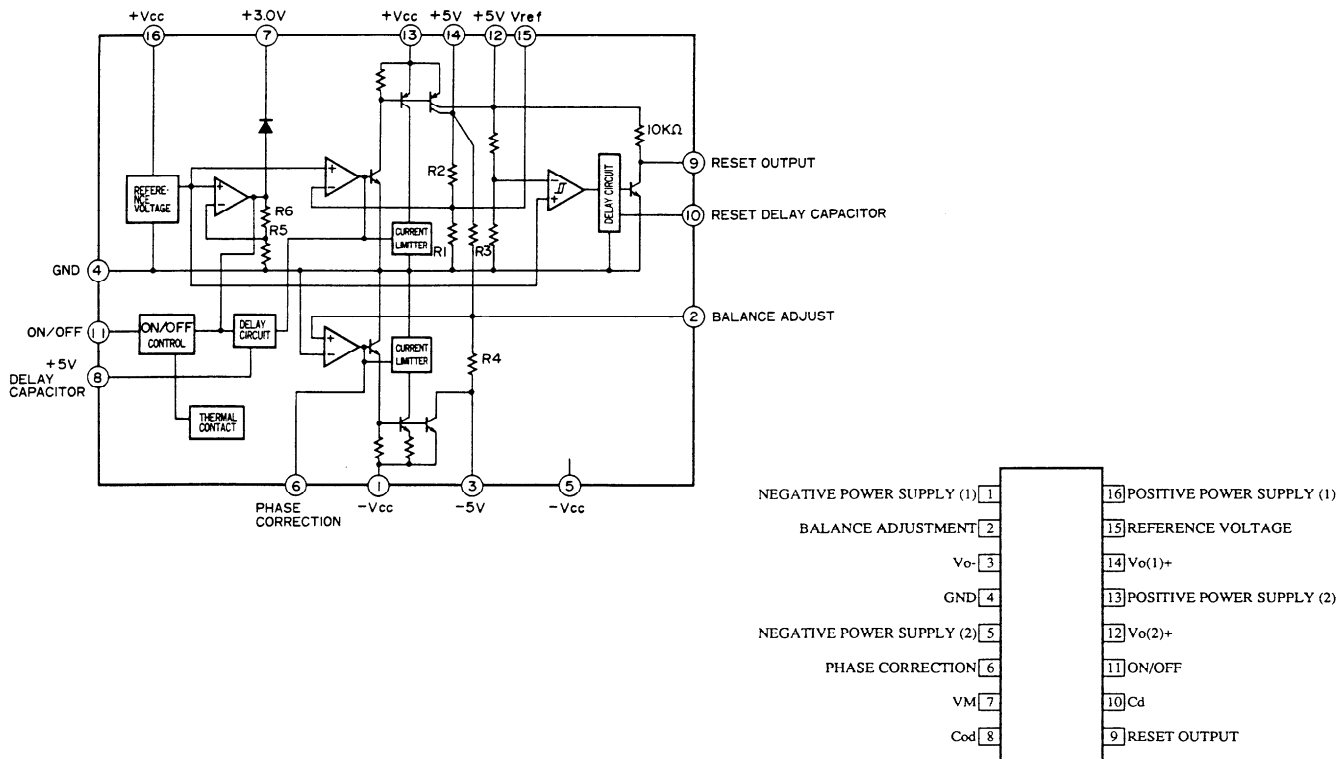


PIN. NO.	SYMBOL	I/O	DESCRIPTION	PIN. NO.	SYMBOL	I/O	DESCRIPTION
1	TE	I	Tracking error input terminal.	22	FSET	I	Peak setting input of phase correction of focus tracking.
2	TDFCT	I	Capacitor connection terminal for time constant when defect.	23	ISET	I	This terminal is flowed the current so that the focus search, tracking jump, and sled kick height is decided.
3	ATSC	I	Window comparator input terminal for ATSC detection.	24	SSTOP	I	Inner switch selection input terminal.
4	FZC	I	Focus zero-cross comparator input terminal.	26	DIRC	I	This terminal is used when a track jump.
5	FE	I	Focus error input terminal.	27	LOCK	I	The sled runaway prevention circuit operates at the low level.
6	DFDCT	I	Capacitor connection terminal for time constant when defect.	28	CLK	I	Serial data transfer clock input from microprocessor.
7	VC	I	Mid-point voltage input terminal	29	XLT	I	Latch input from microprocessor.
8	FGD	I	Connect the capacitor between pin 9 and this pin when the high frequency gain of focus servo is dropped.	30	DATA	I	Serial data input from microprocessor.
9	FS3	I	Focus servo high frequency gain changeover input terminal.	31	XRST	I	Reset input terminal. Active low.
10	FLB	I	Input terminal for the low frequency boost of focus servo.	32	C. OUT	O	Signal output to count the track numbers.
11	FEO	O	Focus drive output terminal.	33	SENS	O	This terminal outputs FZC, and SSTOP to according command from microprocessor.
12	FE-	I	Inversion input terminal of focus amplifier.	35	MIRR	O	Mirror comparator output terminal.
13	SRCH	I	Time constant terminal to make the focus search waveform.	36	DFCT	O	Defect comparator output terminal.
14	TGU	I	Tracking high frequency gain changeover input terminal.	37	ASY	I	Auto asymmetry control input terminal.
15	TG2	I	Tracking high frequency changeover input terminal.	38	EFM	O	EFM comparator output terminal.
17	TAO	O	Tracking drive output terminal.	39	FOK	O	Focus OK comparator output terminal.
18	TA-	I	Inversion input terminal of tracking amplifier.	40	CC1	O	Defect bottom hold output terminal.
19	SL+	I	No-inversion input terminal of sled amplifier.	41	CC2	I	Defect bottom hold input terminal from CC1.
20	SLO	O	Sled(slide) drive output terminal.	43	CB	I	Defect bottom hold capacitor connection terminal.
21	SL-	I	Inversion input terminal of sled amplifier.	44	CP	I	Mirror hold capacitor connection terminal.
				45	RF1	I	RF summing amplifier input terminal.
				46	RFO	O	RF summing amplifier output terminal.
				48	TZC	I	Tracking zero-cross comparator input terminal.

CXD2500AQ (Digital Signal Processor)



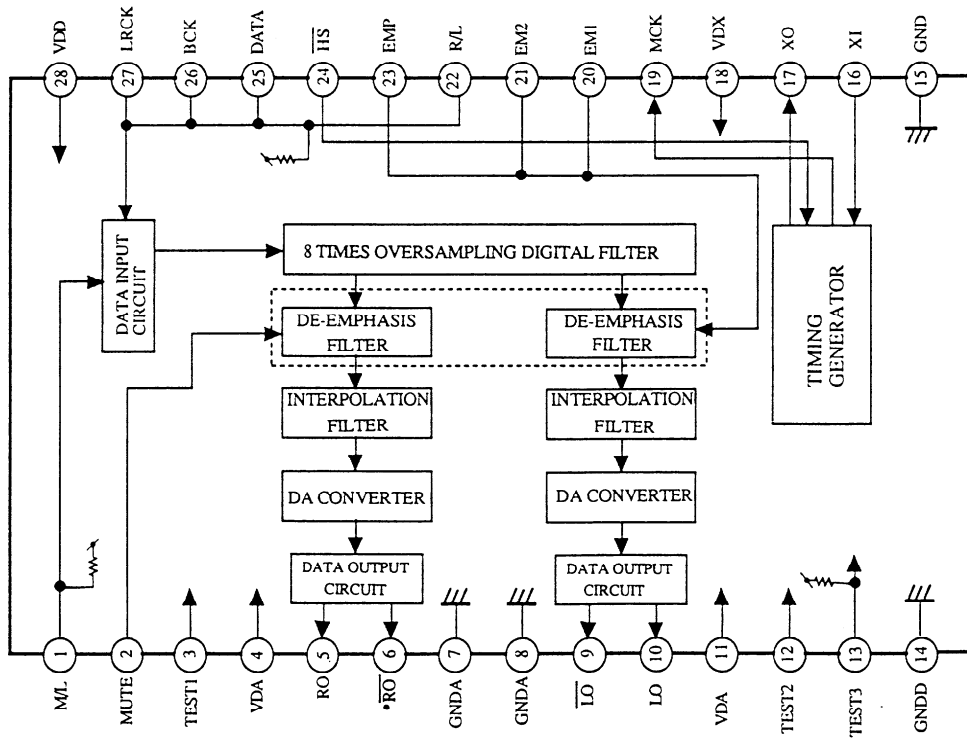
M5294P (SYSTEM RESET AND ±5V POWER SUPPLY)



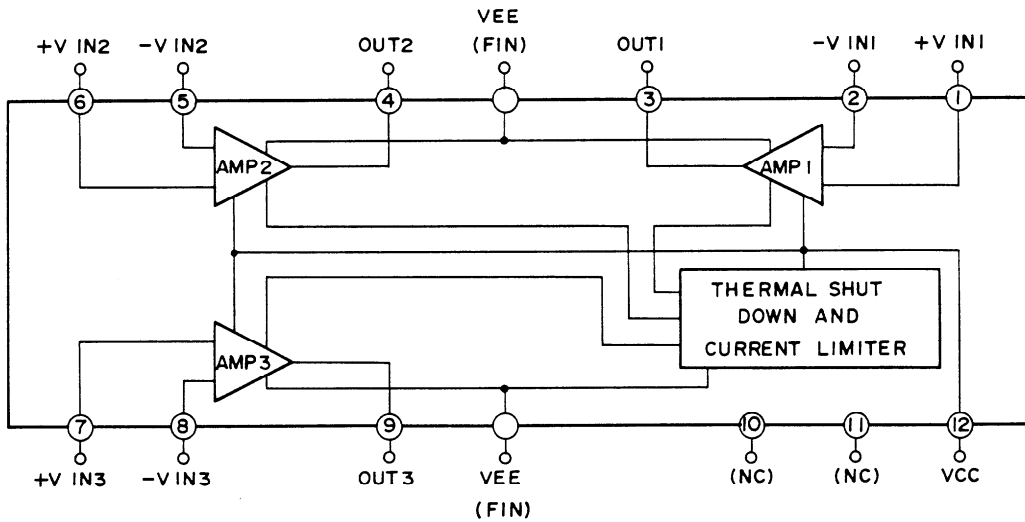
NO.	SYMBOL	I/O	DESCRIPTION	NO.	SYMBOL	I/O	DESCRIPTION
1	FOK	I	Focus OK input	42	DA08	O	DA08 GFS output
2	FSW	O	Output filter changeover output of spindle motor	43	DA07	O	DA07 RFCK output
3	MON	O	Spindle motor control output	44	DA06	O	DA06 C2P0 output
4	MDP	O	Spindle motor servo control	45	DA05	O	DA05 XRAOF output
5	MDS	O	Spindle motor servo control	46	DA04	O	DA04 MNT3 output
6	LOCK	O	H when GFS is high	47	DA03	O	DA03 MNT2 output
7	NC			48	DA02	O	DA02 MNT1 output
8	VCOO	O	Oscillation circuit output for analog FEM PLL	49	DA01	O	DA01 MNT0 output
9	VCOI	I	Oscillation circuit input for analog EFM PLL (8.6436MHz)	50	APTR	O	Control output for aperture correction. H when Rch.
10	TEST	I	Test terminal	51	APTI	O	Control output for aperture correction. H when L.ch.
11	PDO	O	Charge pump output for analog EFM PLL	52	Vss		Ground
12	Vss		Ground terminal	53	XTAI	I	Crystal oscillation circuit input of 16.9344MHz or 33.8688MHz input
13-15	NC			54	XTAO	O	Crystal oscillation circuit output of 16.9344MHz
16	VPCO	O	PLL charge pump output for variable pitch	55	XTSI	I	Crystal selection input terminal. L when 16.9344MHz. H when 33.8688MHz.
17	VCKI	I	Clock input for variable pitch from VCO (16.934MHz)	56	FSTT	O	2/3 divided output of pins 53 & 54
18	FIL0	O	Filter output for master PLL	57	C4M	O	4.2336MHz output
19	FIL1	I	Filter input for master PLL	58	C16M	O	16.9344MHz output
20	PCO	O	Charge pump output for master PLL	59	MD2	I	Digital output control input. On at H & Off at L.
21	AVss		Analog ground	60	DOUT	O	Digital output
22	CLTV	I	VCO control voltage input for master	61	EMPH	O	Emphasis control output. Active H.
23	AVDD		Analog section power supply (+5V)	62	WFCK	O	Write frame clock output
24	RF	I	EFM signal input	63	SCOR	O	Sub-code detection output. H when is detected S0 or S1.
25	BIAS	I	Asymmetry circuit constant current input.	64	SBSO	O	Serial output of sub code (P~W)
26	ASYI	I	Asymmetry comparator voltage input.	65	EXCK	I	Clock input for read out SBSO
27	ASYO	O	EFM full swing output	66	SQSO	O	Sub Q 80 bits, PCM peak, and level data 16 bits output
28	ASYE	I	Asymmetry control circuit.	67	SQCK	I	Clock input for read out SQSO
29	NC			68	MUTE	O	Muting control output. Active H.
30	PSSL	I	Audio data output mode changeover input. Serial data at L and parallel data at H.	69	SENS	-	Sens output. Output to microprocessor
31	WDCK	O	D/A interface for 48 bits slot. Word clock f=2Fs.	70	XRST	I	System reset. Rest at low level.
32	LRCK	O	D/A interface for 48 bits slot. LR clock f=Fs.	70	DATA	I	Serial data input from microprocessor
33	VDD		Power supply terminal (+5V)	72	XLTA	I	Latch input from microprocessor. Latch the serial data at trailing.
34-49			Data output terminals	73	VDD		Power supply
			PSSL=1 PSSL=0	74	CLOK	I	Serial data transfer clock input from microprocessor
34	DA16	O	DA16 Serial data of 48 bits slot	75	SEIN	I	Sens input from SSP
35	DA15	O	DA15 Bit clock of 48 bits slot	76	CNCI	I	Track jump numbers count signal input
36	DA14	O	DA14 Serial data of 64 bits slot	77	DATO	O	Serial data output to SSP
37	DA13	O	DA13 Bit clock of 68 bits slot	78	XLTO	O	Serial data latch output to SSP. Latch at trailing.
38	DA12	O	DA12 LR clock of 68 bits slot	79	CLKO	O	Serial data transfer clock output to SSP
39	DA11	O	DA11 GTOP output	80	MIRR	I	Mirror signal input
40	DA10	O	DA10 XUGF output				
41	DA09	O	DA09 XPLCK output				

Note:SSP:Q102 CXA1372S

TC9237BN

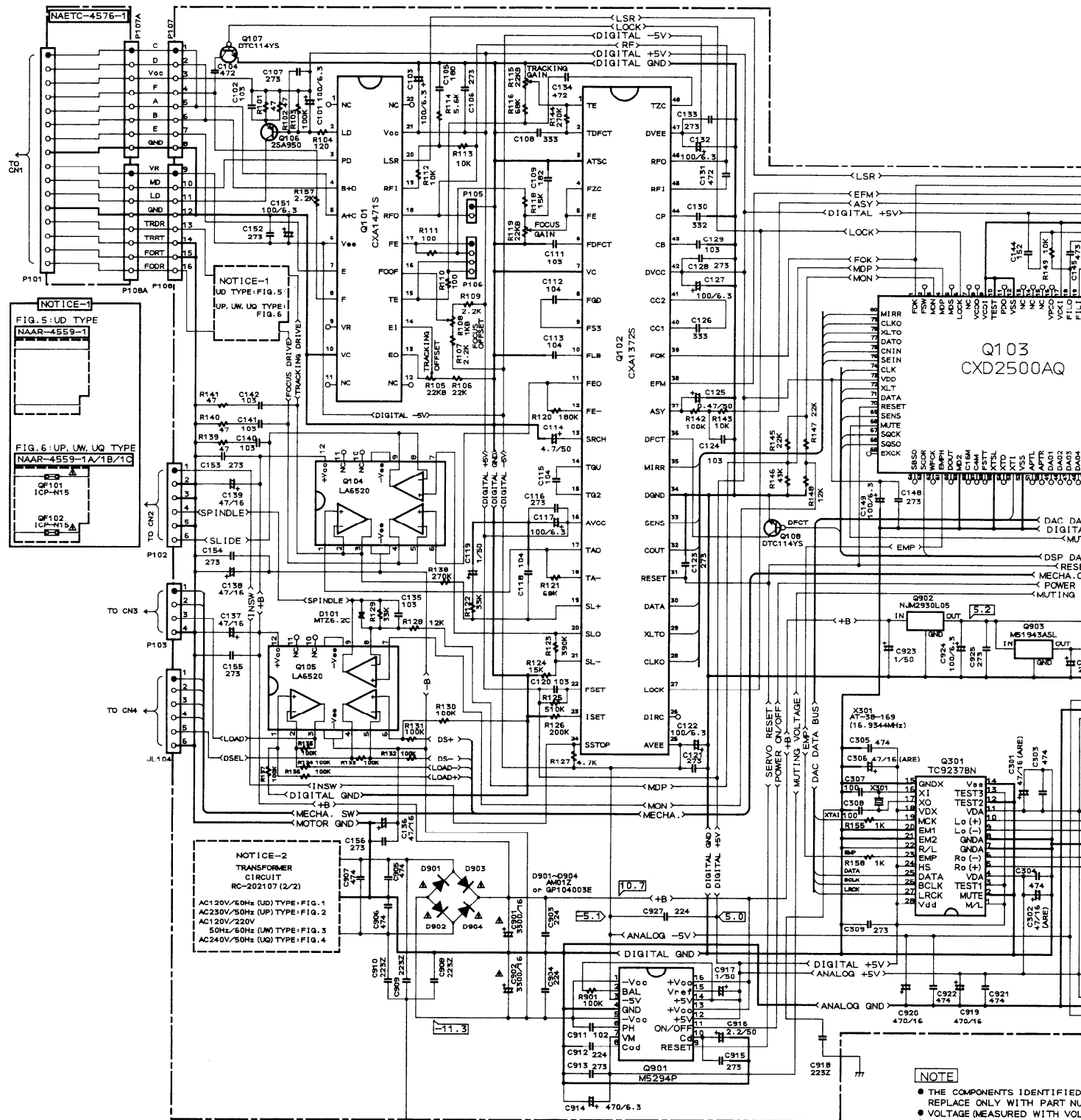


LA6520 (Operational Amplifier)



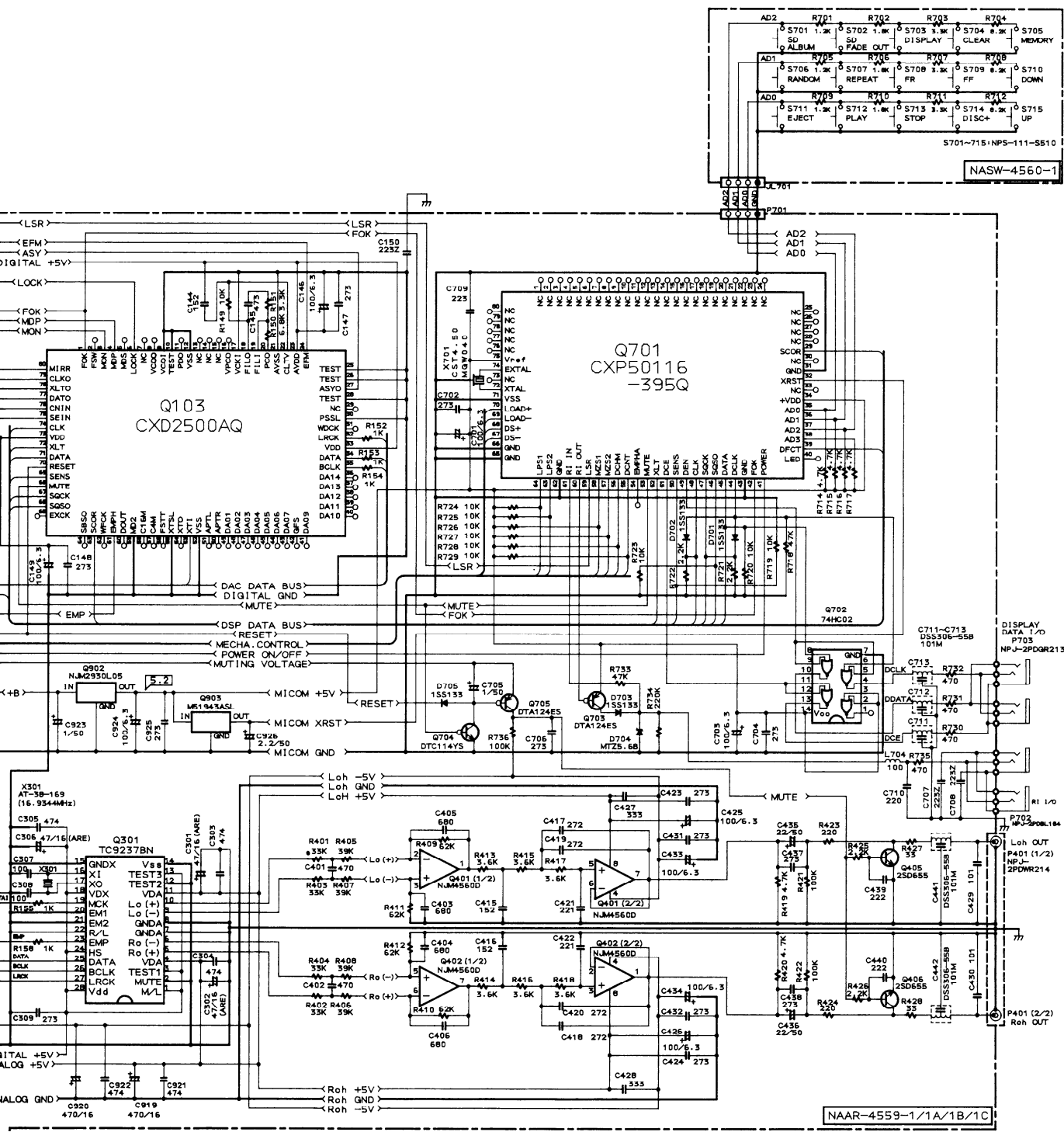
SCHEMATIC DIAGRAM

1
2
3
4
5
6



NOTE

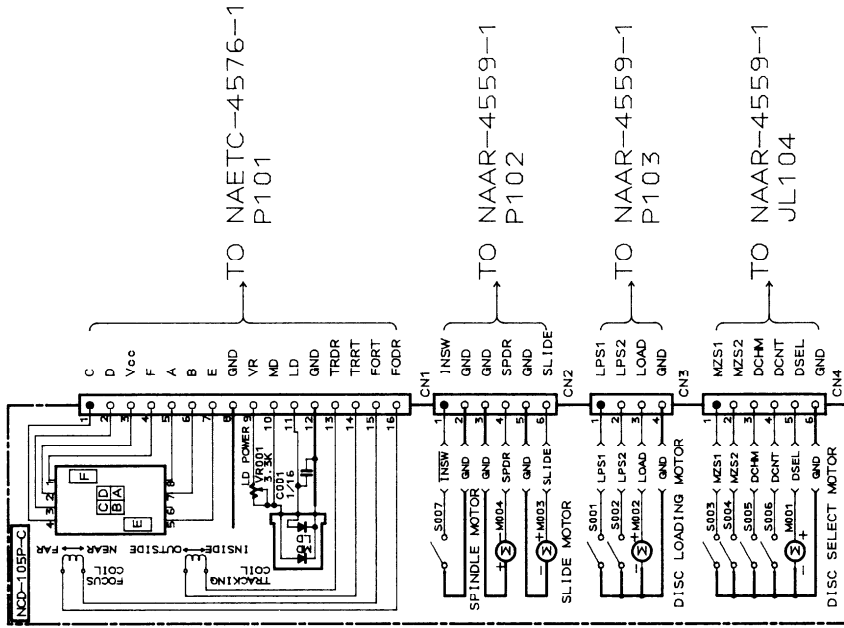
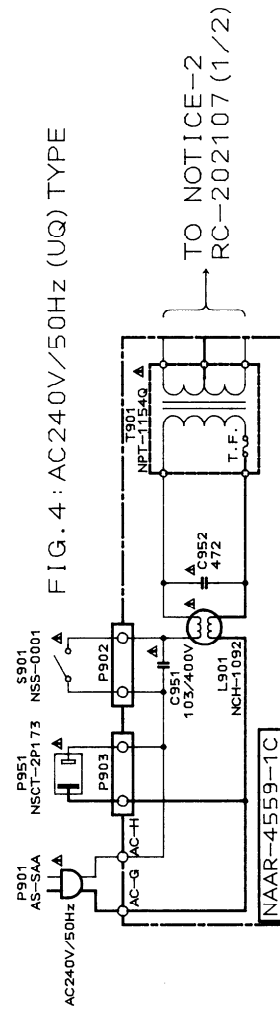
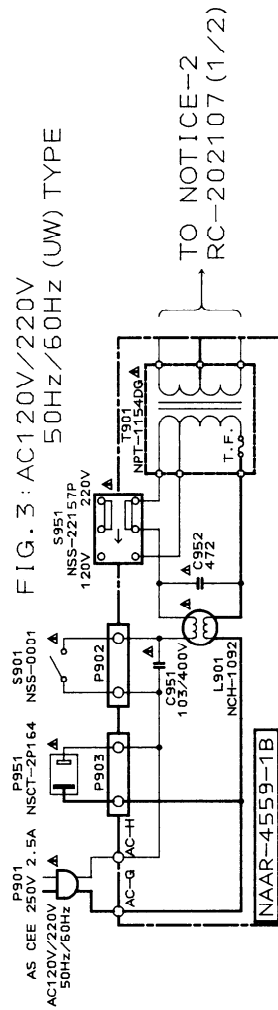
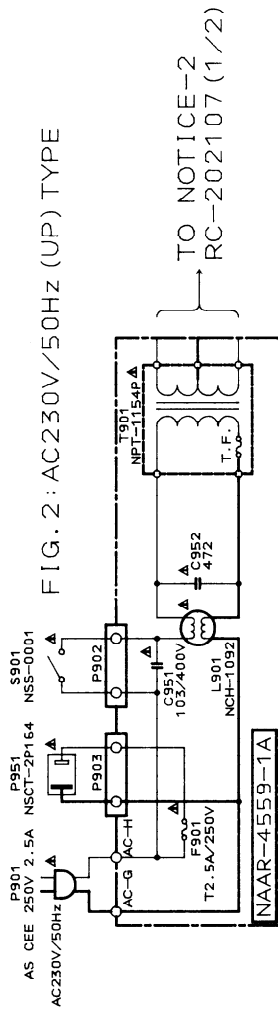
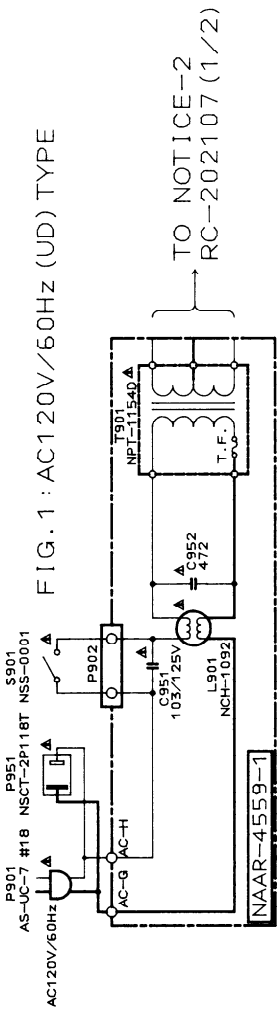
- THE COMPONENTS IDENTIFIED REPLACE ONLY WITH PART NUM.
- VOLTAGE MEASURED WITH VOL.
- ALL PNP TRANSISTORS ARE EC OTHERWISE NOTED.
- ALL NPN TRANSISTORS ARE EC OTHERWISE NOTED.
- ALL DIODES ARE EQUIVALENT
- ELECTROLYTIC CAPACITORS (- EX) 030-30P, 330-33P, 331-33
- ALL RESISTORS ARE IN OHMS
- THE THICK LINES ON PC BOAR EX) PRINTING SIDE
- CIRCUIT IS SUBJECT TO CHAN



NOTE

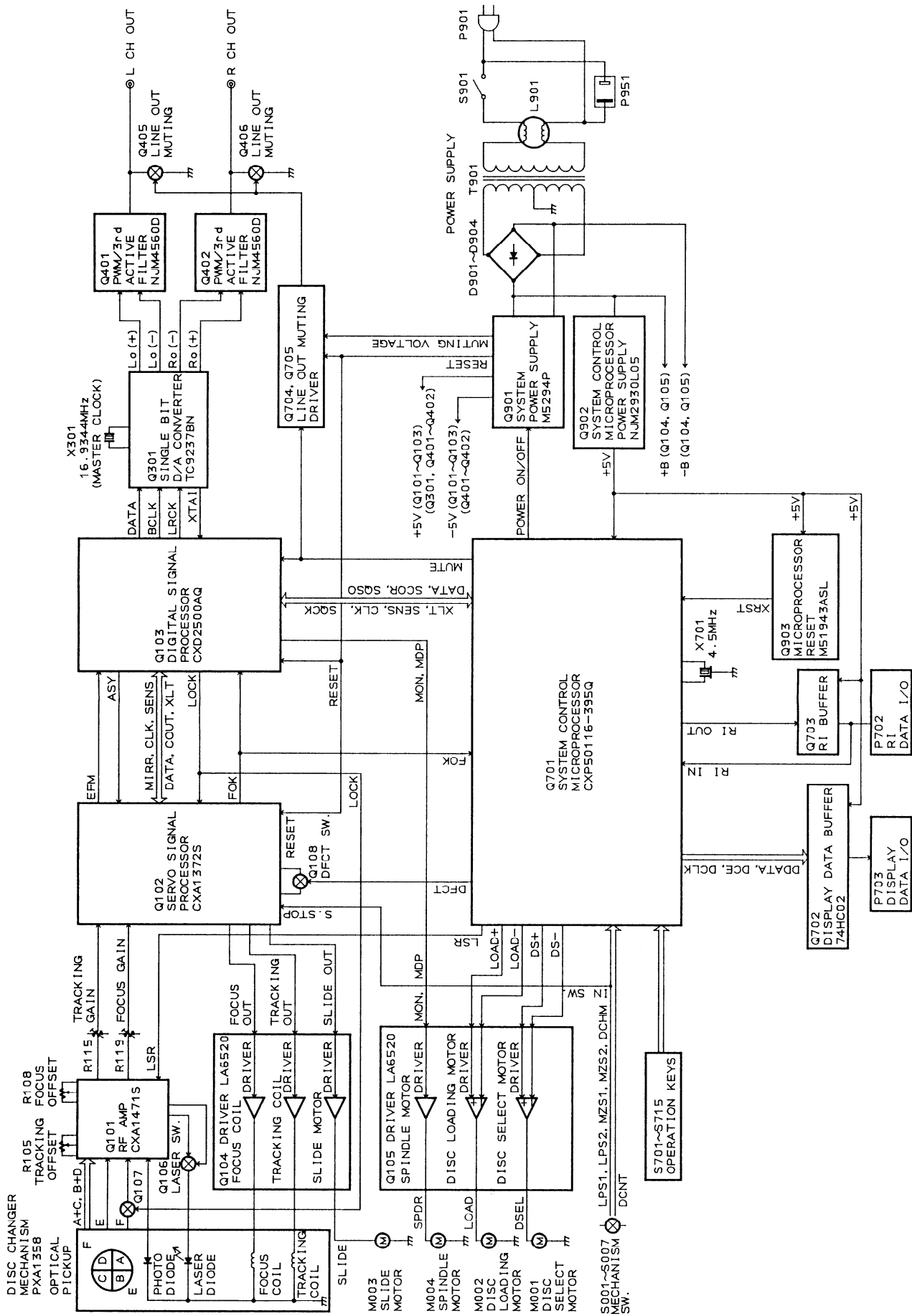
- THE COMPONENTS IDENTIFIED BY MARK Δ ARE CRITICAL FOR SAFETY. REPLACE ONLY WITH PART NUMBER SPECIFIED.
- VOLTAGE (MEASURED WITH VOLTMETER) \square IS DC VOLTAGE. (NO INPUT SIGNAL)
- ALL PNP TRANSISTORS ARE EQUIVALENT TO 2SA1015-GR UNLESS OTHERWISE NOTED.
- ALL NPN TRANSISTORS ARE EQUIVALENT TO 2SC1815-GR UNLESS OTHERWISE NOTED.
- ALL DIODES ARE EQUIVALENT TO 1SS133 UNLESS OTHERWISE NOTED.
- ELECTROLYTIC CAPACITORS (E) ARE IN μ F/MV.
- ALL CAPACITORS ARE IN pF/50WV UNLESS OTHERWISE NOTED.
- EX)030-3pF, 330-33pF, 331-330pF, 333-0.033 μ F
- ALL RESISTORS ARE IN OHMS 1/4 WATTS UNLESS OTHERWISE NOTED.
- THE THICK LINES ON PC BOARD ARE THE PRINTING SIDE OF THE PARTS.
- EX) \square PRINTING SIDE
- CIRCUIT IS SUBJECT TO CHANGE FOR IMPROVEMENT.

SCHEMATIC DIAGRAM



LPS1	LPS2	DCNT	DCHM
CLAMP	L	L	H
LOADING	L	L	H
HOME	H	H	H
EJECT	H	L	L
MAGAZINE	MZS1	MZS2	
OUT	H	H	*
IN	MULTI	L	H
	SINGLE	L	L
2-6	DISC	L	H
HOME	L	L	H
SELECTING	H	H	H

BLOCK DIAGRAM



PRINTED CIRCUIT BOARD-PARTS LIST

MAIN CIRCUIT PC BOARD (NARF-4559-1/1A/1B/1C)			CIRCUIT NO.	PART NO.	DESCRIPTION
CIRCUIT NO.	PART NO.	DESCRIPTION		Capacitors	
	ICs		C101,C103	393321017	100 μ F,6.3V,Elect.
Q101	22240618	CXA1471S	C104	374624724	4700pF \pm 5%,50V,Plastic
Q102	22240366	CXA1372S	C106,C107	374622734	0.027 μ F \pm 5%,50V,Plastic
Q103	22240487	CXD2500AQ	C108,C126	374623334	0.033 μ F \pm 5%,50V,Plastic
Q104,Q105	22240620	LA6520	C109	374621824	1800pF \pm 5%,50V,Plastic
Q301	22240535	TC9237BN	C111	374621034	0.01 μ F \pm 5%,50V,Plastic
Q401,Q402	222579	NJM4560D	C112,C113	374621044	0.1 μ F \pm 5%,50V,Plastic
Q701	22240637	CXP50116-395Q	C114	393380477	4.7 μ F,50V,Elect.
Q702	222740025	74HC02P	C115,C118	374621044	0.1 μ F \pm 5%,50V,Plastic
Q901	22240391	M5294P	C116,C121	374622734	0.027 μ F \pm 5%,50V,Plastic
Q902	22240622	NJM2930L05	C117,C122	393321017	100 μ F,6.3V,Elect.
Q903	22240018	M51943ASL	C119	393380107	1 μ F,50V,Elect.
	Transistors		C120,C124	374621034	0.01 μ F \pm 5%,50V,Plastic
Q106	2211503 or 2211504	2SA950-O or 2SA950-Y	C123,C128	374622734	0.027 μ F \pm 5%,50V,Plastic
Q107,Q108	221281 or	DTC114YS or	C125	393384797	0.47 μ F,50V,Elect.
Q704	2213570	RN1207	C127,C132	393321017	100 μ F,6.3V,Elect.
Q403,Q404	2211705 or 2211706	2SD655-E or 2SD655-F	C129,C135	374621034	0.01 μ F \pm 5%,50V,Plastic
Q703,Q705	2212600 or 2213580	DTA124ES or RN2203	C130	374623324	3300pF \pm 5%,50V,Plastic
	Diodes		C131,C134	374624724	4700pF \pm 5%,50V,Plastic
D101	224450623	MTZ6.2C	C133	374622734	0.027 μ F \pm 5%,50V,Plastic
D701-D703	223163 or	1SS133 or	C136-C139	393344707	47 μ F,16V,Elect.
D705	223205	1SS270A	C144	374621524	1500pF \pm 5%,50V,Plastic
D704	224450562	MTZ5.6B	C145	374624734	0.047 μ F \pm 5%,50V,Plastic
D901-D904	22380046 or 22380035	\triangle AM01Z or \triangle GP104003E	C146,C149	393321017	100 μ F,6.3V,Elect.
	Core		C147,C148	374622734	0.027 μ F \pm 5%,50V,Plastic
L704	230906	BL02RN2-R62	C151	393321017	100 μ F,6.3V,Elect.
	Power transformer		C152-C156	374622734	0.027 μ F \pm 5%,50V,Plastic
T901	2300844	\triangle NPT-1154D <D>	C301,C302	393044707	47 μ F,16V,Elect.
		\triangle NPT-1154P <P>	C303-C305	374724744	0.47 μ F \pm 5%,50V,Plastic
		\triangle NPT-1154DG <W>	C306	393044707	47 μ F,16V,Elect.
		\triangle NPT-1154Q <Q>	C309	374622734	0.027 μ F \pm 5%,50V,Plastic
	Coil		C415,C416	374721524	1500pF \pm 5%,50V,Plastic
L901	231051	\triangle NCH-1092	C417-C420	374722724	2700pF \pm 5%,50V,Plastic
	Oscillators		C423,C424	374622734	0.027 μ F \pm 5%,50V,Plastic
X301	3010159	AT-38-169,X'tal	C425,C426	393321017	100 μ F,6.3V,Elect.
X701	3010188	CST4.50MGW040,Ceramic	C427,C428	374723334	0.033 μ F \pm 5%,50V,Plastic
	Filters		C431,C432	374622734	0.027 μ F \pm 5%,50V,Plastic
C441,C442	3030002	DSS306-55B101M	C433,C434	393321017	100 μ F,6.3V,Elect.
C711-C713	3030002	DSS306-55B101M	C435,C436	393382207	22 μ F,50V,Elect.
			C437,C438	374622734	0.027 μ F \pm 5%,50V,Plastic
			C439,C440	374622224	2200pF \pm 5%,50V,Plastic
			C701,C703	393321017	100 μ F,6.3V,Elect.
			C702,C704	374622734	0.027 μ F \pm 5%,50V,Plastic
			C705	393380107	1 μ F,50V,Elect.
			C706	374622734	0.027 μ F \pm 5%,50V,Plastic

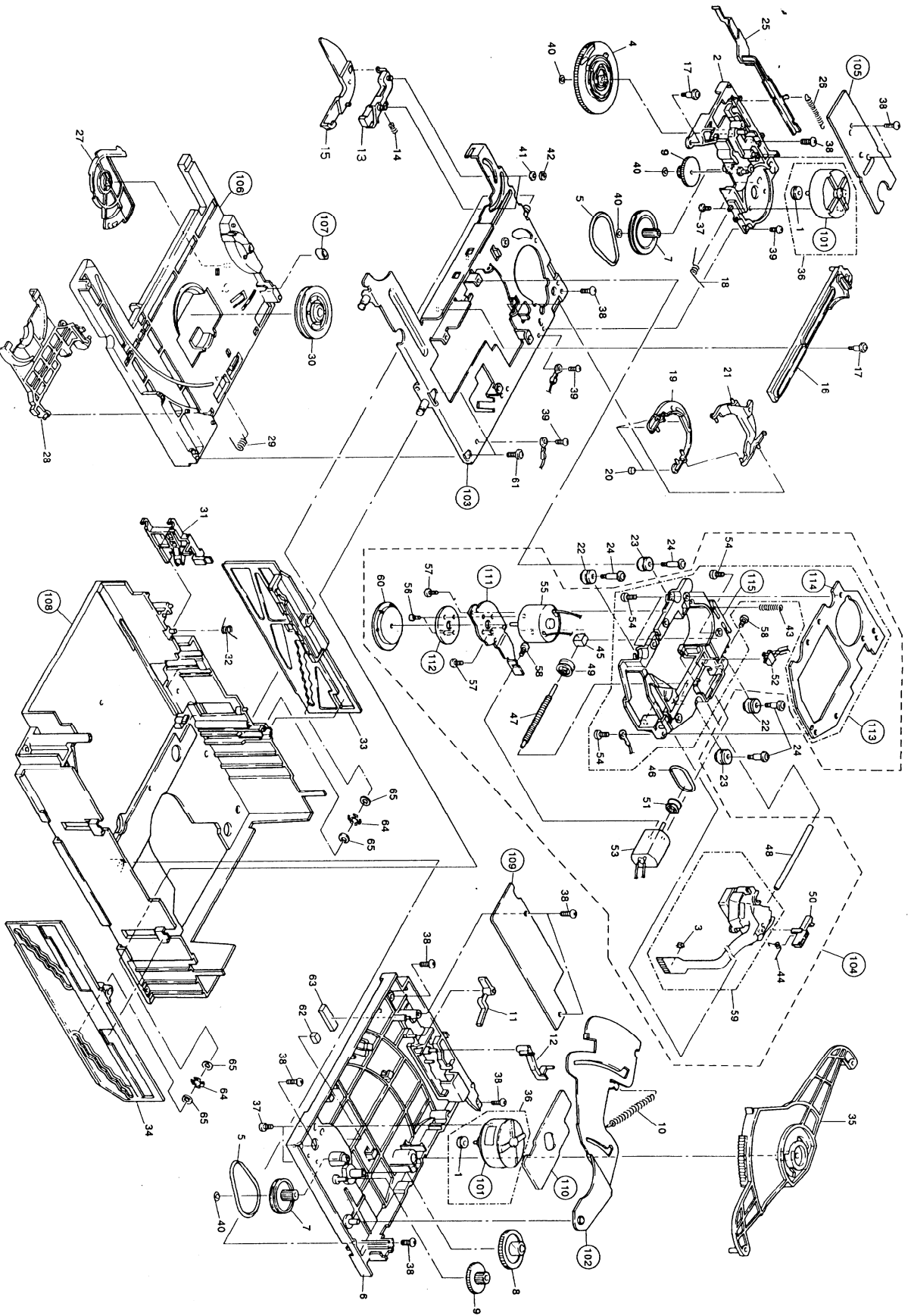
CIRCUIT NO.	PART NO.	DESCRIPTION	OPERATION SWITCH PC BOARD (NASW-4560-1)		
	Capacitors		CIRCUIT NO.	PART NO.	DESCRIPTION
C901,C902	393143327	△ 3300 μ F,16V,Elect.	S701-S715	25035548	NPS-111-S510,Push switches
C903,C904	374722244	0.22 μ F \pm 5%,50V,Plastic	TERMINAL PC BOARD (NAETC-4576-1)		
C905-C907	374724744	0.47 μ F \pm 5%,50V,Plastic	CIRCUIT NO.	PART NO.	DESCRIPTION
C911	374621024	1000pF \pm 5%,50V,Plastic		Sockets	
C912	374722244	0.22 μ F \pm 5%,50V,Plastic	P101	25050828,	NSCT-16P623,
C913,C915	374622734	0.027 μ F \pm 5%,50V,Plastic		25050835 or	NSCT-16P630 or
C914	393324717	470 μ F,6.3V,Elect.		25050880	NSCT-16P675
C916,C926	393380227	2.2 μ F,50V,Elect.	P107A,P108A	25050676	NSCT-8P480
C917,C923	393380107	1 μ F,50V,Elect.			
C919,C920	393324717	470 μ F,6.3V,Elect.			
C921,C922	375524744	0.47 μ F \pm 5%,50V,Plastic			
C924	393321017	100 μ F,6.3V,Elect.			
C925	374622734	0.027 μ F \pm 5%,50V,Plastic			
C927	374722244	0.22 μ F \pm 5%,50V,Plastic			
C951	3500065A	△ DE7150FZ103PAC400V/125V,IS			
C952	3500077	△ DE7150F472M,IS			
	Semi-fixed resistors				
R105	5210066	N06HR22KBD,Tracking offset			
R108	5210058	N06HR1KBD,Focus offset			
R115	5210066	N06HR22KBD,Tracking gain			
R119	5210066	N06HR22KBD,Focus gain			
	Plugs				
P102	25055444	NPLG-6P426			
P103	25055442	NPLG-4P424			
P105	25055038	NPLG-2P29			
P106	25055045	NPLG-4P33			
P107,P108	25055410	NPLG-8P392			
	Terminals				
P401	25045371	NPJ-2PDWR214			
P702	25045330	NPJ-2PDBL184			
P703	25045370	NPJ-2PDGR213			
	Socket				
P701	25050526	NSCT-4P349			
	IC protectors				
QF101,QF102	252112	△ ICP-N15-0.6A <P/W/Q>			
	Fuse				
F901	252075	△ 2.5A-SE-EAK <P>			
	Fusholders				
F901a	25050065	△ YSH403T <P>			
	Cover				
C951a	27301216	△ SB1925A			
	Switch				
S951	25065437	△ NSS-22157P,Voltage selector <W>			

NOTE: THE COMPONENTS IDENTIFIED BY MARK △ ARE CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK. REPLACE ONLY WITH PART NUMBER SPECIFIED.

Note : [D]: Only 120v model
[P]: Only 230v model
[W]: Worldwide model
[Q]: Only 240v model

MECHANISM-EXPLODED VIEW

C-M70 C-M70



PARTS LIST

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
2	24840023	Gear holder	1	24810018	Motor pulley
4	24810013	Cam gear	43	24820015	Spring GND
5	24816006	Belt	44	24820016	Spring
6	24840024A	Top guide	45	24820017	Spring
7	24810014	Gear pulley	46	24602506	Belt
8	24810015	Gear S	47	24810019	Screw
9	24810016	Gear L	48	24828005	Guide bar
10	24820009	Eject spring	49	24506838	Pulley
11	24840025	Switch lever	50	24040044	Half nut
12	24840026	Seven bar	52	24840045	Push switch
13	24840027	Lever	53	24804007	Motor,carriage
14	24820010	Lever spring	54	833130088	3TTB+8B,Self-tapping screw
15	24840028	Lever	55	24804008	Motor,spindle
16	24840029	Drive plate	56	82912004	2N+4F,Screw
17	801516	Motor mounting screw	57	801423	Screw
18	24820011	Spring	58	82112003	2P+3F,Screw
19	24840030	Disc holder	59	24110014	Optical pickup
20	28140978	Cushion A	60	24806001	Disc table
21	24840031	Holder lever	66	24804009	DC motor
22	24509400	Floating rubber	111	24840047	Motor base
23	24818005	Floating rubber	112	24830002	Yoke M
24	801517	Floating screw	113	24802009	Mechanism base ass'y
25	24840032	Lever	114	24802010	Mechanism base
26	24820012	Spring	115	24802011	Mechanism chassis
27	24840033	Cam,clamper	105		Loading pc board ass'y
28	24840034	Holder,clamper		24840039	Push switch
29	24820013	Spring,clamper		24840040	Connector
30	24824002	Clamper	106	24802007A	Sub chassis
31	24840035	Lock lever	107	24818008	Rubber tube
32	24820014	Lock spring	108	24802008A	Main chassis
33	24840036	Steerer L	109		Selector pc board ass'y
34	24840037	Steerer R		24840039	Push switch
35	24840038	Synchronizing lever		24840041	Lead wire
36	24804006	Motor ass'y	110		Motor pc board ass'y
37	82112604	2.6P+4F,Pan head screw		24840042	Connector
38	833130080	3TTP+8P,Self-tapping screw		24840043	Pc board
39	838130068	3TTB+6B,Self-tapping screw			
40	24834007	Washer			
41	24834008	Washer			
42	8390251S	ES-2.5S,E ring			
61	831130080	3TTW+8P,Self-tapping screw			
62	24818006	Spacer			
63	24818007	Spacer			
64	24834009	Ring			
65	24834010	Washer			
102	24840046	Eject lever			
103	24802006A	Upper chassis			
104	24800005	Servo mechanism ass'y			

ADJUSTMENT PROCEDURES

Instruments required

Dual trace oscilloscope, Frequency counter, AF oscillator, Test disc (SONY YEDS-18), AC voltmeter, and Socket P4(Part no. 25050138)

1. Focus offset adjustment

Load the test disc YEDS-18 on the tray and play the track 2.

Connect the oscilloscope to terminal P106

Adjust R108 until RF waveform as shown photo 1 becomes maximum.

When the amount of RF Signal is broad, set R108 to mechanical center.

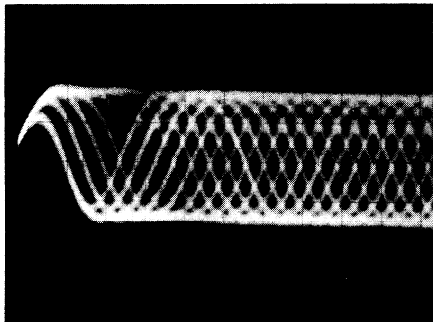
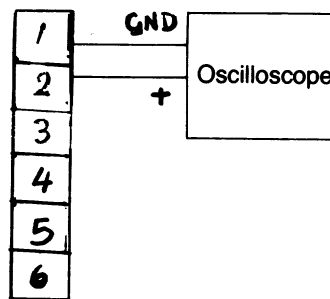


Photo 1



Oscilloscope range
Vertical : 0.5V/div.
Horizontal : 0.2 μ s/div.
DC, Ground: Center

2. Tracking offset adjustment

Load the test disc YEDS-18 on the tray and play the track 2.

Turn R115 to minimum position.(Counter clockwise)

Connect the oscilloscope between pin 5 (TR) of P106 and pin 1 (GND)

Adjust R105 until the center of tracking error signal on the oscilloscope becomes GND level.

Turn R115 to the mechanical center.

After adjustment, disconnect the oscilloscope.

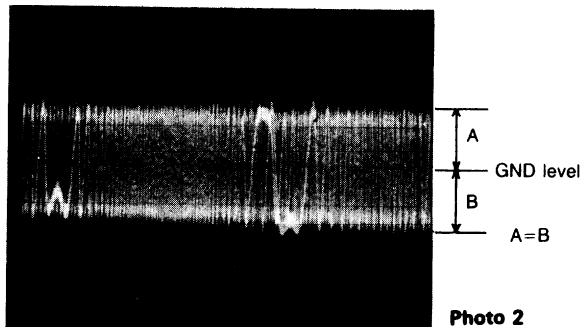
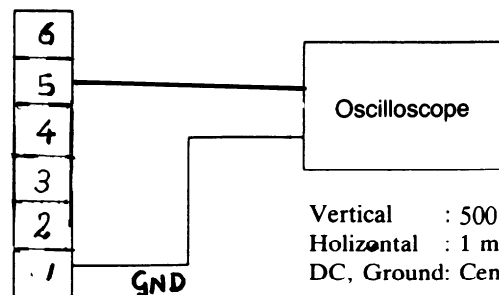


Photo 2



Vertical : 500mV/div.
Horizontal : 1 ms/div.
DC, Ground: Center

3. Focus gain adjustment

Set the output of AF oscillator to 800Hz, 1~1.5Vp-p.

Play the track 2 of test disc.

Connect the oscilloscope and the AF oscillator as shown below.

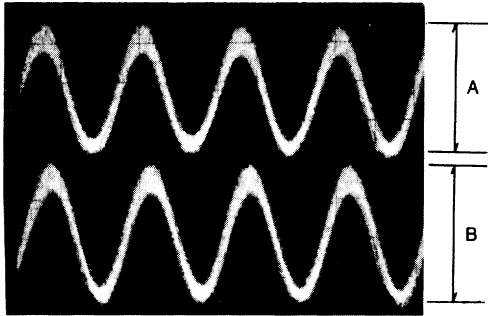
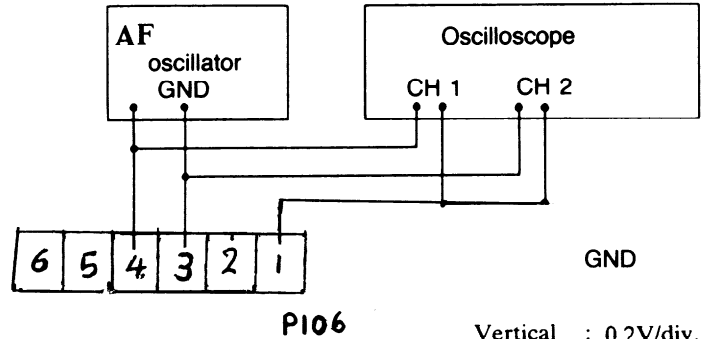


Photo 3



Vertical : 0.2V/div.
Horizontal: 0.5 ms/div.

Adjust R119 until 800Hz components of channels 1 and 2 on oscilloscope become same level.

After adjustment, disconnect the AF oscillator and the oscilloscope.

4. Tracking gain adjustment

Set the output of AF oscillator to 1.2kHz, 1~1.5Vp-p.

Play the track 2 of test disc.

Connect the oscilloscope and the AF oscillator as shown below.

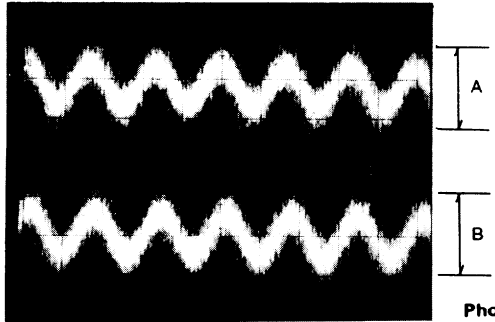
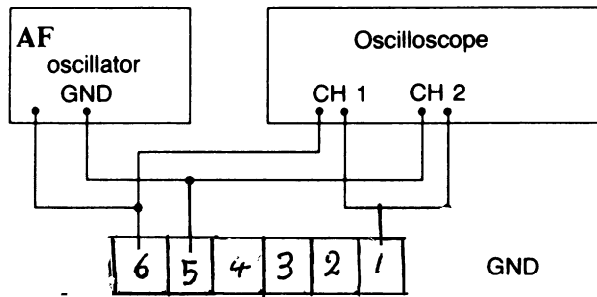


Photo 4



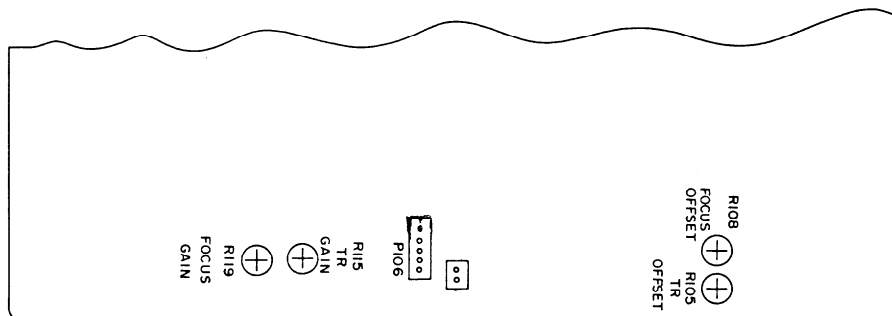
PI06

Vertical : 0.2V/div.
Horizontal: 0.5 ms/div.

Adjust R115 until 1.2kHz components of channels 1 and 2 on oscilloscope become same level.

After adjustment, disconnect the AF oscillator and the oscilloscope.

After adjustment, confirm that the center of tracking error signal becomes GND level.



5. Grating adjustment

WHEN REPLACING THE OPTICAL PICKUP ASS'Y (PART NO. 24110014), IT IS NECESSARY TO CHECK THE GRATING ADJUSTMENT ON THE NEW PICKUP.

1. After replacing the optical pickup ass'y, disconnect the blue and green wires from connector P102 (P102 is located in the back right corner of the main PCB when the unit is viewed from the front.) Connect these 2 wires to a 1 1/2 volt battery (Blue + Green -) or 1 1/2 volt D.C. power supply. These wires go to the sled motor and now the optical pickup ass'y will begin to move. When the grating adjustment screw appears in the center of the oval slot on top of the mechanism (see Figure 5-1) stop the sled motor by disconnecting your battery or power supply. Leave the blue and green wires disconnected for now.

2. Per figure 5-2 connect a low pass filter consisting of a 39 kohm resistor and 0.001 μ F capacitor to pin 4 of P106 and pin 2 of P105. Connect a oscilloscope probe to this filter per figure 5-2.

3. Turn the power switch on and load a disc. (use SONY Test disc YEDS 18).

The disc will start spinning. Adjust the grating screw for maximum amplitude of the waveform on the scope (3 to 4 VP-P). The adjustment range is very small so turn the screw driver slowly. The entire adjustment range is less than 1/2 of a screw turn. (See photo 5 for waveform)

4. Press the EJECT button to stop the disc. Reconnect the blue and green wires to P102 (Blue is the outermost pin and green 2nd in from the end.)

5. Play a disc. (NOTE: If the unit will not read the TOC then repeat steps 1 thru 4). If the grating adjustment is incorrect the optical pickup will produce an excessive amount of mechanical noise while the disc is playing. Disconnect your scope and filter from P106 and P105.

6. Reconnect the scope (no filter) to P105, probe to pin 1 RF and ground to pin 2 GND.

While playing the last track of outermost edge of a TEST disc, using a 1.5 mm HEX wrench adjust the tangential adjustment screw for the clearest EYE PATTERN. See Photo 6 for waveform and Figure 5-4 for adjustment.

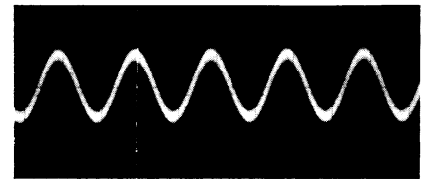
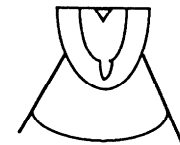


Photo 5



Adjustment Range

Fig. 5-3



Photo 6

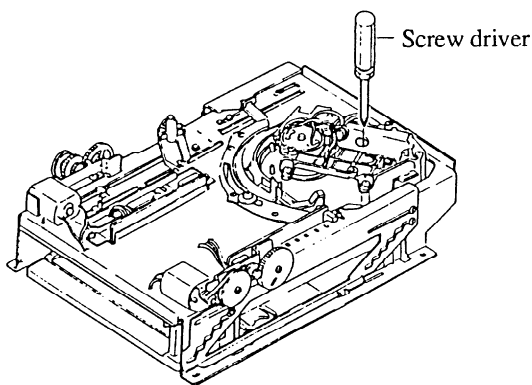
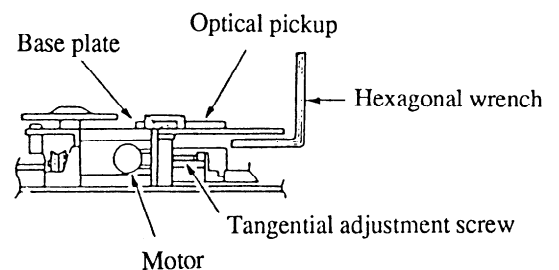


Fig. 5-1



In the figure below, the top and bottom is opposite to that of the actual product.

Tangential adjustment screw

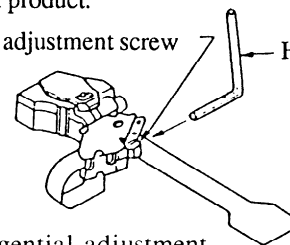


Fig. 5-4 Tangential adjustment

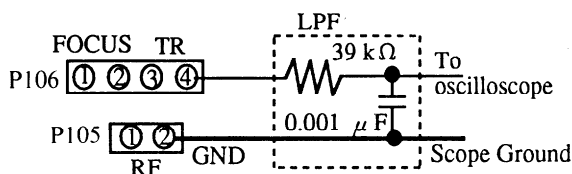
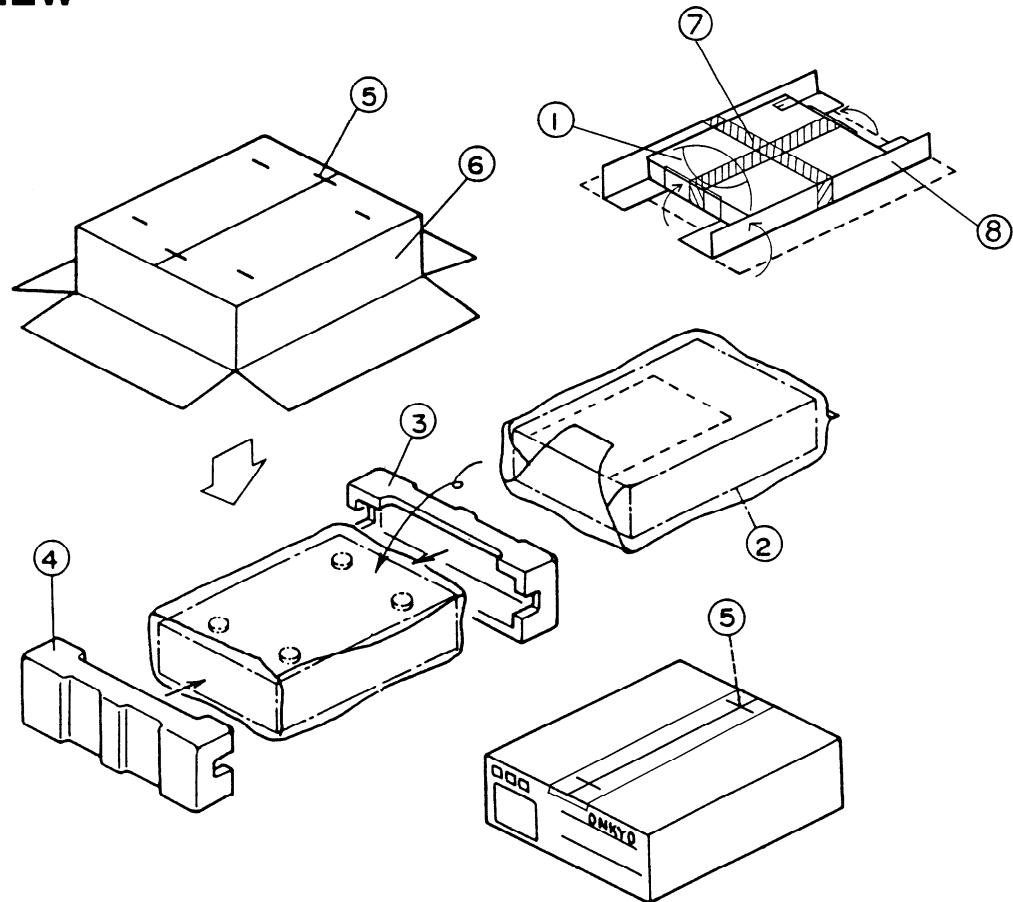


Fig. 5-2

PACKING VIEW



REF.NO.	PART NO.	DESCRIPTION
1	24506790A	KC-M6,CD magazine
2	29100037A	Styrene bag
3	29091592A	Pad F
4	29091593A	Pad B
5	282301	Sealing hook
6	29052479	Master carton box <S>
	29052480	Master carton box
7	262002	Adhesive tape
8	29095657	Pad sheet
9	29110071	Tape PP
	29100097	Bag for instruction manual <C/P>
	29341768	Instruction manual <C/P>

NOTE: <S>:Silver model only
 :Black model only
 <C>:Canadian model only
 <P>:230V model only

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**Immeuble Le Diamant, Domaine Technologique de Saclay, 4 Rue René Razel,
91892 SACLAY, FRANCE Tel: (1) 69 33 14 00 Fax: (1) 69 41 35 84**