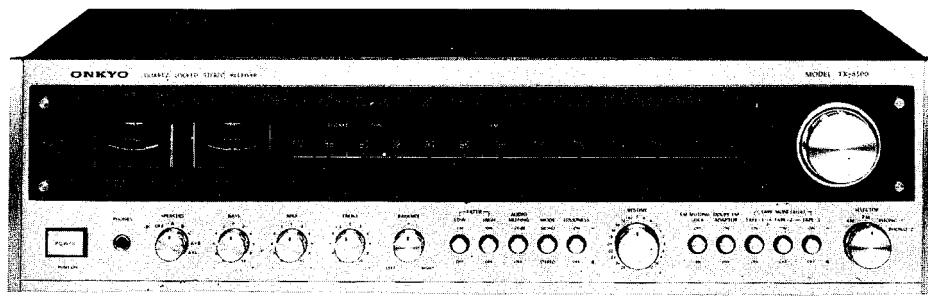


ONKYO® SERVICE MANUAL

QUARTZ LOCKED STEREO RECEIVER MODEL TX-8500



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ONKYO®
AUDIO COMPONENTS

SPECIFICATIONS

Power Supply Rating	ac 120 volts 60 Hz (U.S.A. model) ac 220 volts 50/60 Hz (Universal model)	Power amp. Tilt Sensitivity and Impedance	better than 5% at 50 Hz PHONO: 2.5 mV 50 kohms TAPE PLAY: 150 mV 50 kohms TAPE REC: 150 mV DOLBY OUT: 150 mV 3 kohms DOLBY IN: 350 mV (30 %) 50 kohms
Controls	POWER SPEAKERS (OFF, A, B, C, A+B, A+C) SELECTOR (AM, FM, PHONO 1, PHONO 2) TAPE MONITOR 1, 2 & 3 TUNING, VOLUME, BALANCE, TREBLE, MID, BASS, DOLBY NR SWITCH, FM MUTING/LOCK SWITCH, LOUDNESS, MODE, FILTER HIGH & LOW, AUDIO MUTING, SENSOR SWITCH (REAR PANEL)	Phono Overload Tone Controller	PRE OUT: 1V 3 kohms MAIN IN: 1V 50 kohms 250 mV RMS at 1 kHz, 0.1% THD. TREBLE: ±10 dB at 10 kHz MID RANGE: ±5 dB at 1.2 kHz BASS: ±12 dB at 100 Hz PHONO: 65 dB (IHF C) 75 dB (IHF A) TAPE PLAY: 85 dB (IHF C) 90 dB (IHF A)
Antennas	FM: 300 ohms balanced and 75 ohms unbalanced AM: built in ferrite core antenna and external terminal	Signal to Noise Ratio	±0.2 dB, 30 Hz to 15 kHz HIGH: 6 kHz (12 dB/oct.) LOW: 100 Hz (12 dB/oct.)
Outputs	SPEAKER A, B & C, HEADPHONES TAPE REC OUT 1, 2 & 3, FM DOLBY OUT PRE OUT, FM 4 CH OUT AC OUTLET SWITCHED & UNSWITCHED x 2	RIAA Curve Deviation Filters	+5 dB at 10 kHz +5 dB at 100 Hz -20 dB
Inputs	PHONE 1 & 2, TAPE PLAY 1, 2 & 3, FM DOLBY IN, MAIN IN,	Tuner section	FM: 88 – 108 MHz AM: 530 – 1605 kHz
Dimensions	570 W x 160 H x 455 D mm 22-7/16" x 6-5/16" x 17-15/16"	Tuning Range	FM mono: 1.7 µV, 9.8 dBf FM stereo: 4 µV, 17.2 dBf FM mono: 3 µV, 14.7 dBf FM stereo: 35 µV, 36 dBf
Weight	25 kg. 55 lbs.	Usable Sensitivity	FM: 10.7 MHz AM: 455 kHz
Semiconductors	1 FET, 95 Transistors, 8 ICs, 58 Diodes	50 dB Quieting Sensitivity	FM: 1.5 dB AM: 83 dB
Amplifier section		Intermediate Frequency	IF Rejection Ratio
Power Output (through TAPE)	150 watts per channel, min. RMS, at 4 ohms both channels driven, from 20 Hz to 20 kHz, with no more than 0.1% total harmonic distortion.	Capture Ratio	Spurious Rejection
	110 watts per channel, min. RMS, at 8 ohms both channels driven, from 20 Hz to 20 kHz, with no more than 0.1% total harmonic distortion.	Image Rejection Ratio	Signal to Noise Ratio
	160 watts per channel min. RMS, at 4 ohms both channels driven, 1 kHz, 0.1% total harmonic distortion.	Alternate Channel Attenuation	FM: 95 dB FM mono: 70 dB FM stereo: 65 dB AM: 45 dB FM: 70 dB
	115 watts per channel min. RMS, at 8 ohms both channels driven, 1 kHz, 0.1% total harmonic distortion	AM Suppression Ratio	FM: 50 dB FM mono: 0.15% FM stereo: 0.3% AM: 0.8%
Total Harmonic (TAPE) Distortion	0.1% at Rated power 0.08% at 1 watt, 8 ohms	Harmonic Distortion	FM: 30 – 15,000 Hz ± 1.5 dB FM: 40 dB at 1 kHz 32 dB at 70 – 10,000 Hz
IM Distortion (TAPE) (70 Hz: 7 kHz = 4:1)	0.1% at Rated power 0.08% at 1 watt, 8 ohms	Frequency Response	FM: 4 µV, 17.2 dBf
Damping Factor	50 (8 ohms, 1 kHz)	Stereo Separation	FM: 4 µV, 17.2 dBf
Frequency Response	15 – 30,000 Hz (±1 dB)	Muting Level	FM: 4 µV, 17.2 dBf
	2 – 60,000 Hz (±1 dB at power amplifier)	Stereo Threshold	FM: 60 dB
		Quartz Lock Level	
		Sub Carrier Suppression	

Specifications are subject to change without notice.

CIRCUIT DESCRIPTION

1. SPEAKER PROTECTION CIRCUIT

The speaker protection circuit is operated:

- 1) When the B circuit is unstable when the power is turned ON (approximately 5 seconds).
- 2) When the speaker terminals are shorted and abnormal current has flowed in the power amplifier thru this low impedance.
- 3) When the center voltage has increased because of trouble at the differential amplifier, etc.
- 4) When the temperature of the heat sink has risen.

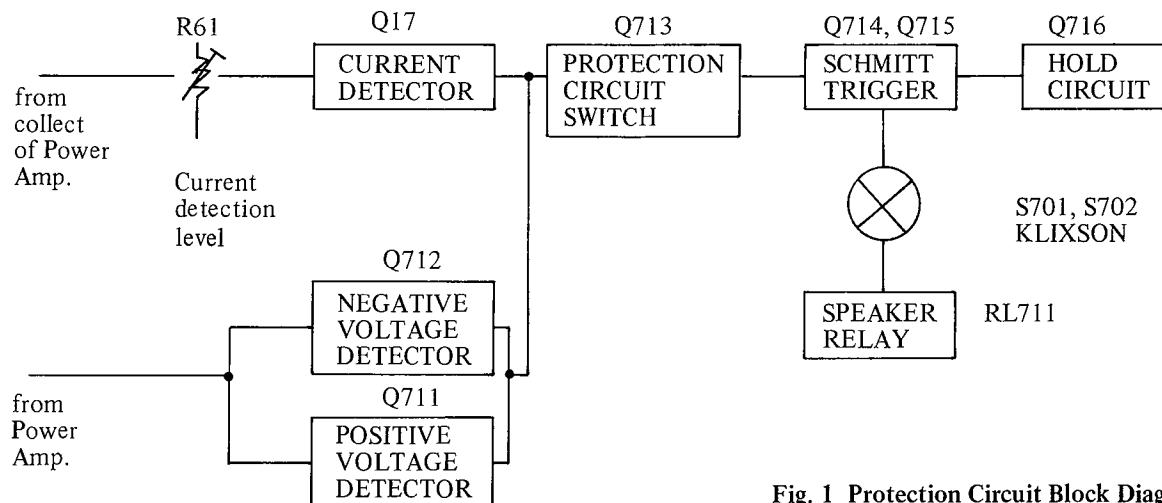


Fig. 1 Protection Circuit Block Diagram

When Q713 is turned on by voltage detection or current detection, Q714 is turned ON by the voltage drop across R719. Q714, Q715 constitute a digitalized, fast response Schmitt trigger circuit. When Q714 is turned ON, Q715 is turned OFF. Q715 is a relay drive transistor. When it is turned OFF, the relay is also turned OFF. The temperature of the heat sink is detected at the collector circuit of Q715 by the Klixson. If the temperature of the heat sink rises excessively, the klixson is turned OFF and the relay is also turned OFF.

When the power switch is turned ON, charging current flows thru the loop R721 → C714 → R718, R719 and Q714 is turned ON by the voltage drop across R719. Consequently, Q715 and the relay are turned OFF until the charging current drops below a certain value. When the power switch is turned OFF, the B voltage falls and C714 is quickly discharged thru the loop C714 → R721 → D711. During normal operation, C714 is charged to almost the B voltage. But since the saturation resistance of Q713 is sufficiently low; when Q713 is turned ON, C714 is quickly discharged thru the loop C714 → R721 → Q713 and the relay is also turned OFF. The relay is not turned ON again thereafter until C714 is charged, even if the set should return to normal and Q713 is turned OFF.

HOLD CIRCUIT

The reference voltage is produced by R726, R727, Q716 is operated as a comparator. When Q715 has been turned OFF, the collector voltage of Q715 rises and C716 is charged. Therefore, when C716 is charged to above a certain voltage relative to the reference voltage at the junction of R726 and R727, Q716 is turned ON, Q713 is turned ON thru R728 and the circuit is held.

CURRENT DETECTOR

Q17 is turned ON by the voltage detected from the collector circuit of the power amplifier. C24 prevents erroneous operation, R61 sets the current detection level and thermister R66 controls changes in the current detection level caused by tempearture rise.

When the impedance is low at a certain frequency of the speaker, the protection circuit may be unexpectedly actuated each time a large audio signal of that frequency has entered. However, when this occurs the relay is opened and the power amplifier current returns to normal. The power amplifier current is also automatically returned to normal in a like manner when the load has been inadvertently shorted momentarily.

When connected with the load shorted, the relay is repeatedly turned ON and OFF in load short → relay OFF (no load) → automatic reset (load short current detection) → relay OFF order. Since the OFF time is sufficiently longer than the relay ON time in this case, the voltage across C716 gradually increases until a voltage sufficient to turn Q716 is reached, at which time the relay is held OFF, thus protecting the power transistor against damage by a continuous overcurrent.

VOLTAGE DETECTOR

The voltage detection circuit is an OR circuit consisting of Q711, Q712. First, the Lch and Rch signals are mixed by R711, R712. When this voltage is minus, Q712 is turned ON and when this voltage is plus, Q711 is turned ON and the relay is turned OFF.

Since the center voltage is unrelated to ON-OFF of the load, when an abnormal voltage has been detected, the relay remains off and the hold circuit is operated until the voltage returns to normal. Once the hold circuit has been actuated it is not reset until the power has been turned back on after the cause of the trouble has been corrected.

2. RL701 RELAY

To prevent a rush current from flowing when the power is turned ON, when AC is applied to the transformer thru R701, R702, B voltage is applied, current flows thru the loop R706 → C703 → R707 → R708, Q702 is turned ON and Q701 is turned OFF by the voltage drop across R708 and the relay is turned OFF. When the charging current drops below a certain value, Q702 is turned OFF, the relay is turned ON and the rated voltage is applied to the power transformer.

COMPONENT LOCATION

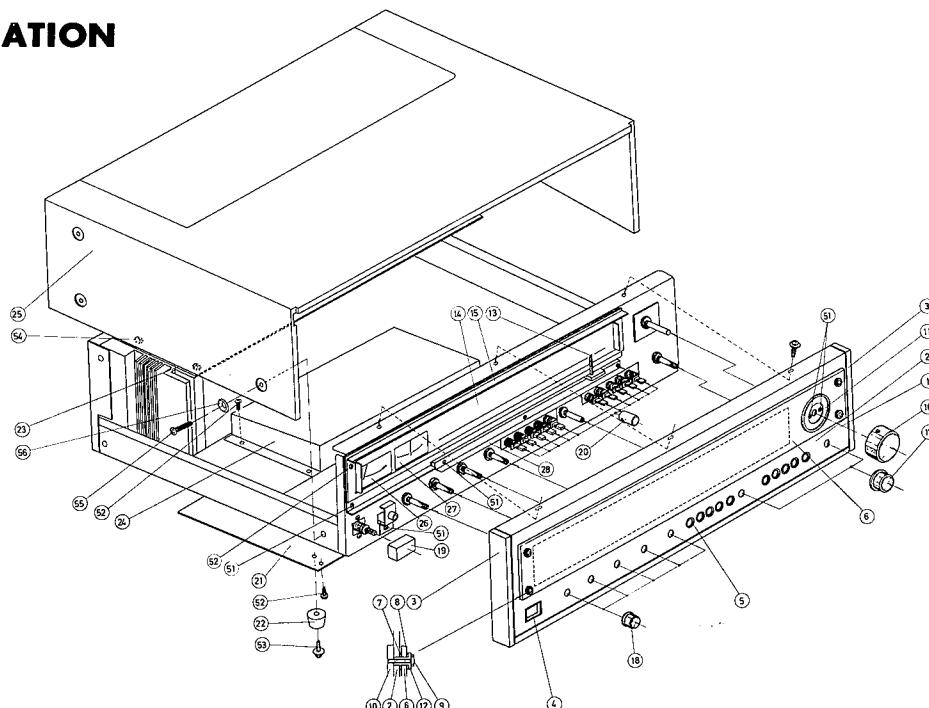
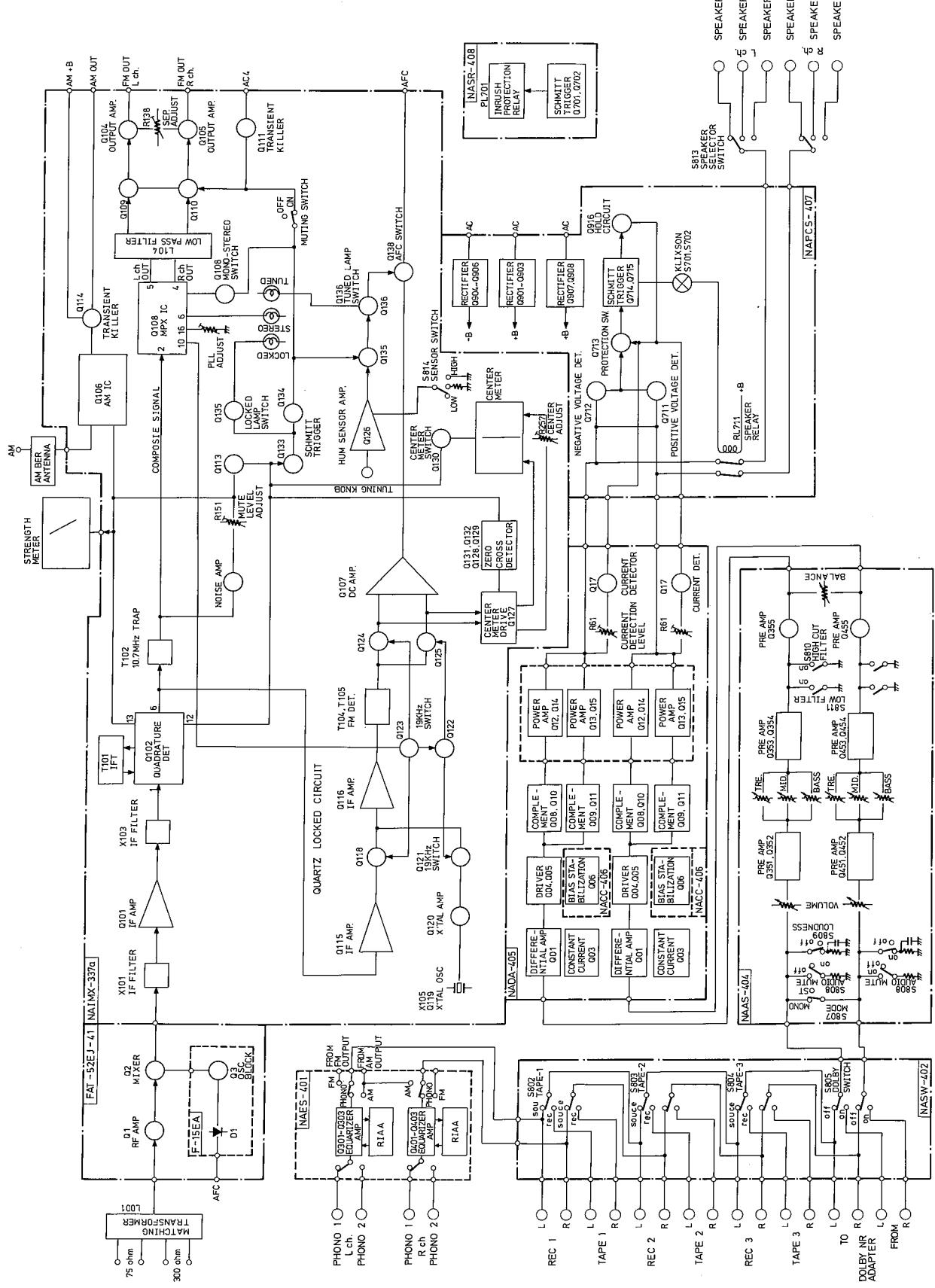


Fig. 2

PARTS LIST

REF. NO.	PARTS NO.	DESCRIPTION	REF. NO.	PARTS NO.	DESCRIPTION
1	13759121	Front Panel Ass'y	18	28320131	Tone Knob
2	27210075	Front Panel	19	28320130	Power Button
3	28125032	End Cap	20	28320133	Push Button
4	27267011	Power Knob Guide	21	27170026	Bottom Board
5	27267010	Push Knob Guide	22	280889	Leg
6	28191018	Dial Glass	23	28184027A	Cover
7	870051	Washer	24	27225016	Shielded Case F
8	870052	Washer	25	28110114	Top Cover (U.S.A. Model)
9	27300038A	Decorative Screw			28110125 Top Cover (Universal Model)
10	27140092	Bracket	26	243054	Strength Meter
11	27265003A	Tuning Ring	27	243055	Center Meter
12	27270014	Spacer	28	27300035	Pointer Rail
13	13829133	Pointer	51	834130062	3STS+6BQ Tapping Screw
	210015	Pointer Lamp 6.3V 0.05AW-3	52	831130082	3STW+8BQ Tapping Screw
14	28130051	Dial Plate	53	831130162	3STW+16BQ Tapping Screw
15	27240013	Dial Plate Bracket	54	834440102	4STS+10BQ(BC) Screw
16	28320136	Tuning Knob	55	82374015	4MW+15BS-Ni Screw
17	28320132	Volume Knob	56	870040	4x12BS-Ni Washer

BLOCK DIAGRAM



ALIGNMENT PROCEDURES

INSTRUMENTS REQUIRED

1. DC Ammeter
2. DC Voltmeter
3. AM/FM Sweep Generator
4. AM/FM Signal Generator
5. Vacuum Tube Voltage Meter (VTVM) AC, DC
6. Oscilloscope
7. Monitorscope
8. Distortion Analyzer
9. Stereo Modulator
10. Frequency Counter

GENERAL ALIGNMENT CONDITIONS

1. Signal input should be kept as low as possible.
 2. Standard modulation is 400Hz 30% (AM), 400Hz 100% (FM MONO), pilot 10% sub and main 90% (FM STEREO)
 3. Standard knob position
- SPEAKERS A
 TONE & BALANCE Center
 MODE STEREO
 FILTER, LOUD, MUTE/LOCKED, DOLBY,
 TAPE OFF

ATTACHMENT OF DIAL POINTER

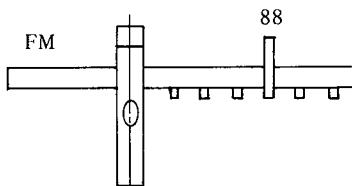
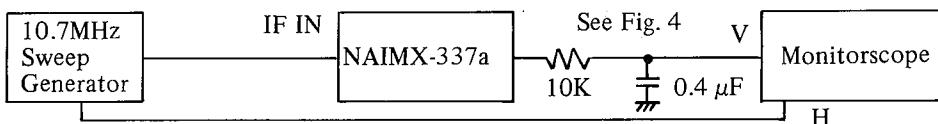


Fig. 3

1. Close the variable capacitor completely.
2. Set the radio dial pointer to zero (0) on dial scale and install the dial pointer ass'y.

QUARTZ LOCKED CIRCUIT ALIGNMENT

Set SELECTOR switch to FM.



10.7MHz Sweep	Adjustment	Adjustment for
10.7MHz	T104, 105	Maximum symmetrical response Fig. 5

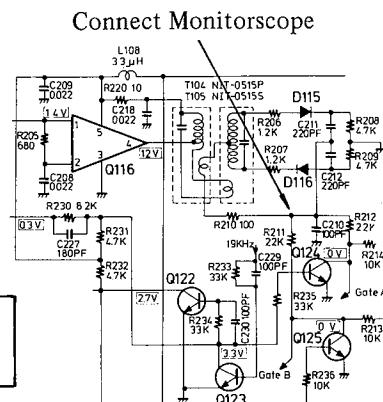


Fig. 4

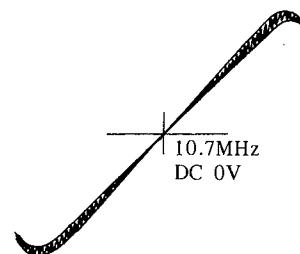
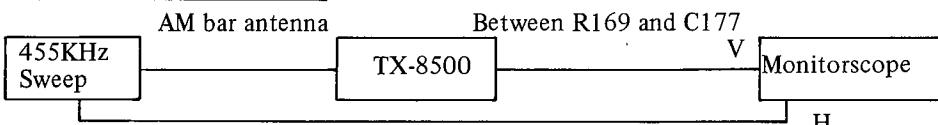


Fig. 5

AM IF ALIGNMENT



Set Radio Dial	Adjust	Adjust for	Remarks
Upper end	X104	Maximum symmetrical response	Usually not necessary to adjust

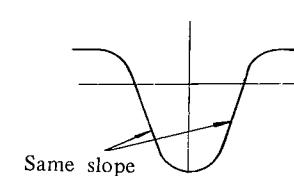
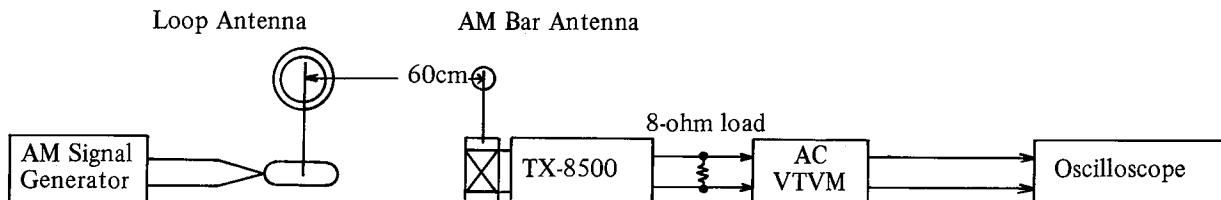


Fig. 6

AM RF ALIGNMENT

Confirm start point of dial pointer before alignment.

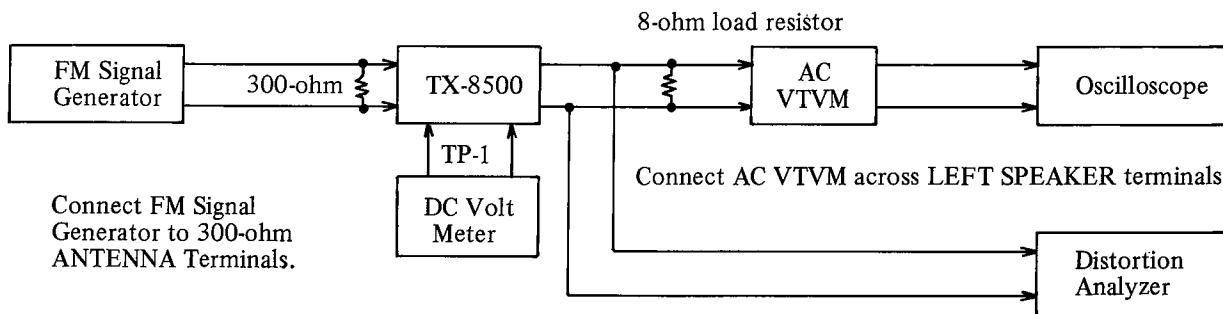


Connect AC VTVM across LEFT SPEAKER terminals.

Step	AM Signal Generator	Dial to set	Adjust	AC VTVM reading	Remarks
1	515KHz 400Hz 30% mod.	515KHz Lower end	L105	Maximum	Repeat step 1 and 2 as necessary
2	1680KHz 400Hz 30% mod.	1680KHz Upper end	TC-6	Maximum	
3	600KHz 400Hz. 30% mod.	600KHz	L001 L111	Maximum	Repeat step 3 and 4 as necessary
4	1400KHz 400Hz 30% mod.	1400KHz	TC-2 TC-4	Maximum	

FM FRONT END ALIGNMENT

Set SELECTOR switch to FM.



Connect AC VTVM across LEFT SPEAKER terminals.

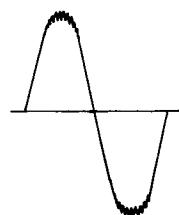
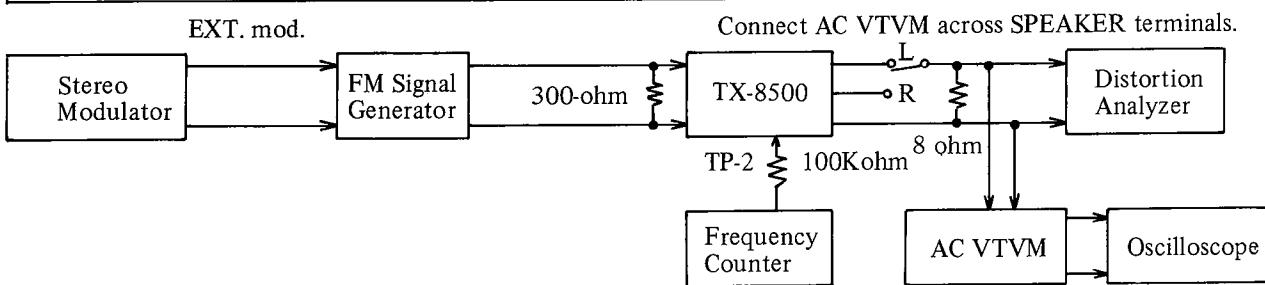


Fig. 7

Step	FM Signal Generator	Dial to set	Adjust	Output Indicator	Adjust for	Remarks
1	No Signal	Quiet Point	T101 Bottom	DC Volt Meter	0mV	
2	98MHz 400Hz 100% mod. 60dB	98MHz	T101 Top	Distortion Analyzer	Minimum Distortion	Set the output voltage to 3V with VOLUME.
3	Repeat step 1 and 2 as necessary.					
4	98MHz 400Hz 100% mod. 60dB	98MHz	R257	TUNING Meter	Center	
5	90MHz 400Hz 100% mod. 60dB	90MHz	OSC Coil L6	DC Volt Meter	0mV	
6	106MHz 400Hz 100% mod. 60dB	106MHz	OSC Trimmer TC7(TCO)	Same as above	0mV	
7	Repeat step 5 and 6 as necessary.					
8	90MHz 400Hz 100% mod.	90MHz	L1 L2 L3	AC VTVM or Oscilloscope	Maximum	
9	106MHz 400Hz 100% mod.	106MHz	TC1 TC3 TC5	Same as above	Maximum	Set FM Signal Generator level as low as possible. Fig. 7
10	Repeat step 8 and 9 as necessary					
11	98MHz 400Hz 100% mod.	98MHz	IC Core Top and Bottom L5	AC VTVM or Oscilloscope	Maximum	

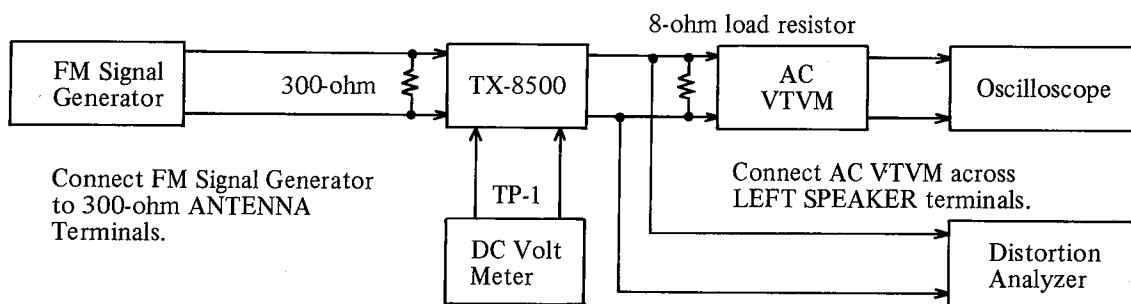
FM MONO DISTORTION AND MULTIPLEX ALIGNMENT



Alignment	Step	FM Signal Generator	Stereo Modulator	Dial to set	Adjust	Output Indicator	Adjust for	Remarks
Mono Distortion		98MHz 400Hz 100% mod. 60dB	_____	98MHz	T101 Bottom	Distortion Analyzer	Minimum	
19KHz	1	98MHz 400Hz No mod. 60dB	_____	98MHz	R142	Frequency Counter	19Khz	
	2	STEREO INDICATOR	should light up when stereo program is being received.					
Multiplex	1	98MHz EXT. Mod.	Pilot Sig. 10% Main & Sub Sig. 1KHz Lch 90%	98MHz	R138	AC VTVM Right ch.	Minimum	Repeat step 1 & 2 as necessary
	2	Same as above	Pilot Sig. 10% Main & Sub Sig. 1KHz Rch 90%	98MHz	R138	AC VTVM Left ch.	Minimum	

CENTER METER AND MUTING LEVEL ADJUSTMENT

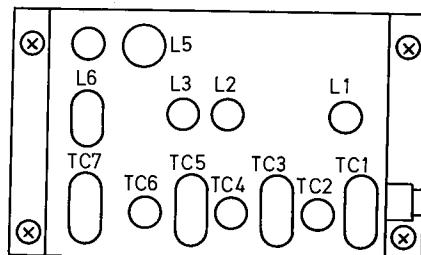
Set SELECTOR switch to FM.



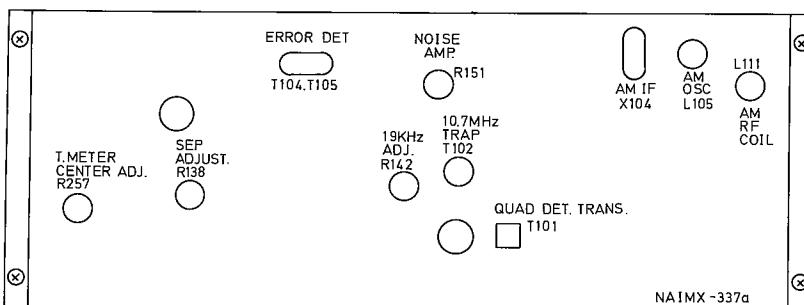
Set TUNING dial pointer and FM Signal Generator Frequency (no mod.) to 98MHz.
Confirm LOCKED LAMP should light up.

Adjustment		FM Signal Generator	Dial to set	Adjust	Output Indicator	Adjust for	Remarks
CENTER METER		98MHz 60dB no mod.	98MHz	R257	TUNING METER	Center	
MUTING	1	98MHz 400Hz 100% mod. 12dB	98MHz	R151	Oscilloscope or AC VTVM	Signal	Repeat step 1 & 2.
	2	11dB				no signal and noise	

ADJUSTMENT POINT

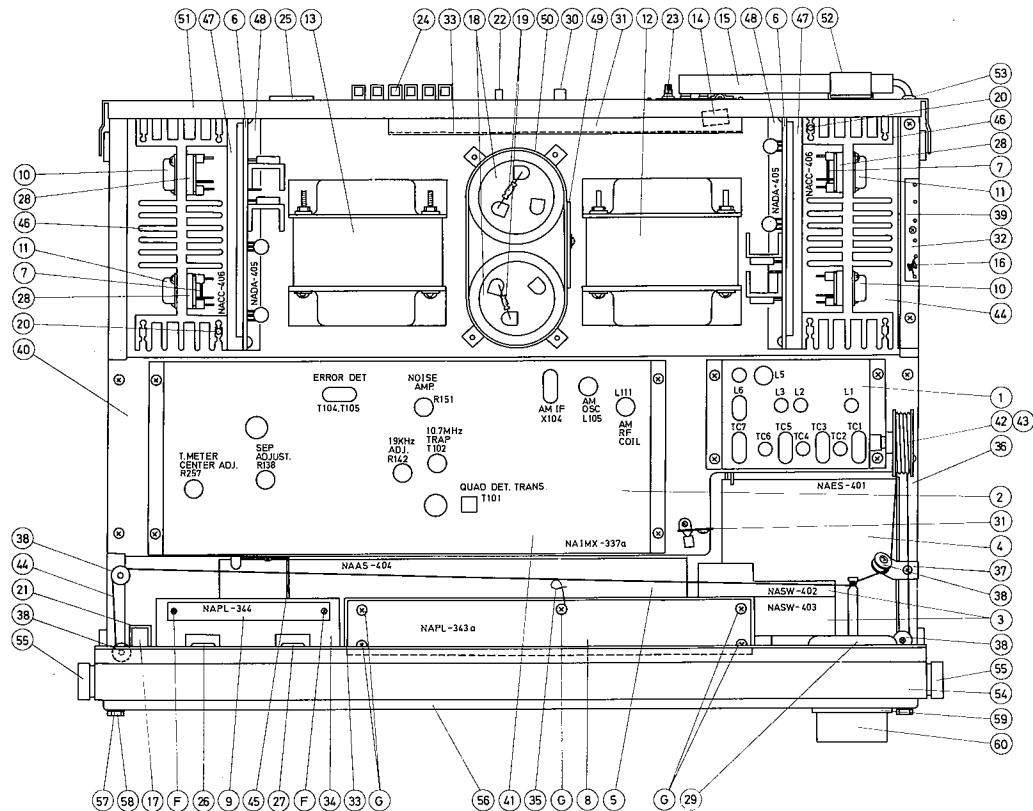


FRONT END TOP VIEW

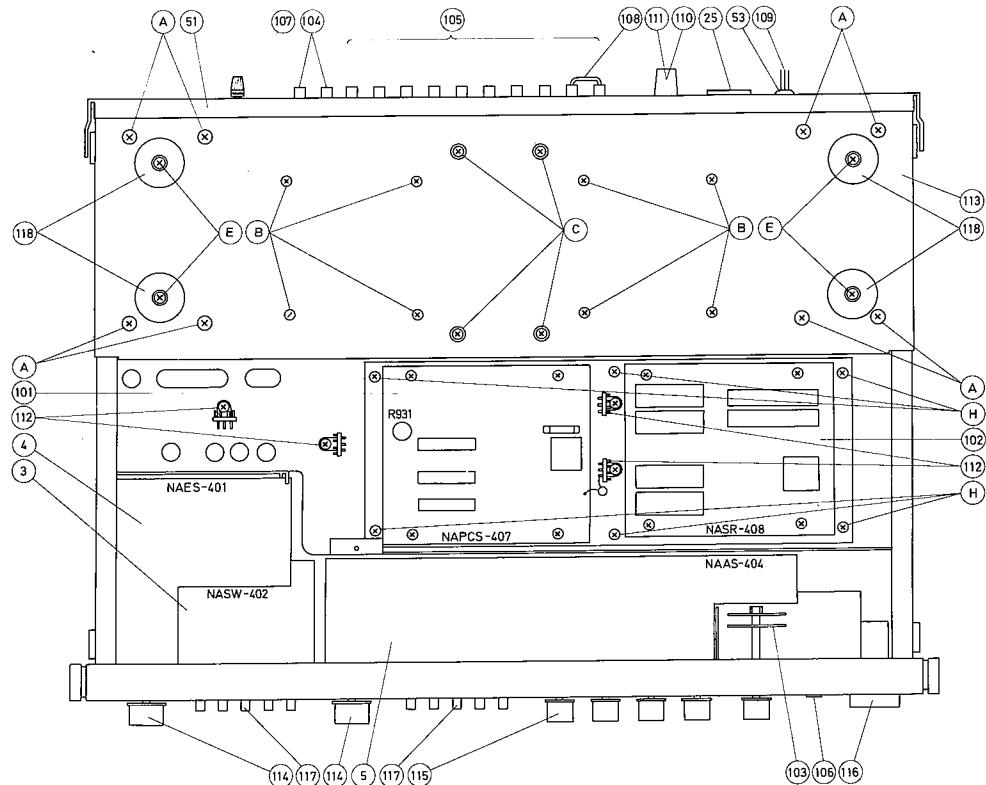


AM/FM TUNER PC BOARD TOP VIEW

CHASSIS LAYOUT



TOP VIEW



BOTTOM VIEW

PARTS LIST

U.S.A. Model

REF. NO.	PARTS NO.	DESCRIPTION
1	240037	FAT-52EJ-41 Front End
2	13759537A	NAIMX-337a AM/FM Tuner PC Board Complete
3	13759502	NASW-402 Switch PC Board Complete
4	13759501	NAES-401 Equalizer PC Board Complete
5	13759504	NAAS-404 Tone Amp. PC Board Complete
6	13759505	NADA-405 Power Amp. PC Board Complete
7	13759506	NACC-406 Bias Stabilization PC Board Complete
8	13759543A	NAPL-343a Dial Illuminator PC Board Complete
9	13829544	NAPL-344 Meter Lamp PC Board Complete
10	2200532 or 2200533	2SD424(R) or Power Amp. Transistor
11	2200542 or 2200543	2SB554(R) or Power Amp. Transistor
12	230190	NPT-618D Power Transformer
13	230191	NPT-619D Power Transformer
14	233026	NBLN-1 BLN Transformer
15	232061	NMA-1006 AM Bar Antenna
16	233105	NCH-1005 Choke Coil
17	3504012	0.01μF 125V UL Capacitor
18	3504092	10000μF×2 63V Elect. Capacitor
19	441723924	3.9KΩ 2W Metal Oxide Film Resistor
20	252041	9700L-36-11 Klixson
21	25035015	NPS-111LA3 Power Switch
22	25065016	NSS-2327 Hum Sensor Slide Switch
23	25060021B	NTM-3PUM1 Antenna Terminal
24	25060005	NTM-12PUR1 Speaker Terminal
25	25050008	S-16432 AC Outlet
26	243054	NIND-0500S53 Strength Meter
27	243055	NIND-0250S54 Center Meter
28	250249	M-1614 Power Transistor Socket
29	27205005	Drive Shaft
30	250256A	NTM-1WPBL-E1 4CH Det. Output Terminal
31	251065	MD-21 Lug Plate
32	251070	LG-2L Lug Plate
33	27250006A	Lamp Case
34	27300074A	Meter Cover
35	270317	Pointer Lead Clamper
36	27115019A	Side Bracket
37	27140150	Dial Pulley Bracket
38	27185003	Dial Pulley
39	27150059	Shielded Plate B
40	27100021	Front Chassis
41	27225016A	Shielded Case F
42	27200020	Dial Drum
43	273803	SP-14A Dial Drum Spring
44	273903	Dial Cord
45	27150060	Shielded Plate S
46	27160025	Heat Sink
47	27140151	Upper PC Bracket
48	27140152	Lower PC Bracket
49	27190025	Elect. Capacitor Holder
50	27300073	Elect. Capacitor Band
51	27120075A	Back Panel
52	27190021	Antenna Holder
53	270280	Strainrelief
54	13759121	Front Panel Ass'y
55	28125032	End Cap
56	28191018	Dial Glass
57	27270014	Spacer
58	27300038	Decorative Screw
59	27265003A	Tuning Ring
60	28320136	Tuning Knob
101	13759507	NAPCS-407 Rectifier PC Board Complete
102	13759508	NASR-408 Rectifier PC Board Complete
103	25030077	NRS-266-30YW Speaker Selector Switch
104	250170	NTM-2WPBL-E1 Phono Input Terminal
105	250169	NTM-4WPBL-E1 Tape, Dolby, Pre & Main Terminal
106	25045018	LJ-100H Stereo Headphone Jack
107	25060008	Ground Terminal
108	25055015	Shorted Plug
109	253091	10A Power Supply Cord
110	252053	8A(ST-6) Power Fuse
111	250080	S-N1301 Fuse Holder
112	250130	T-4461 Ground Terminal
113	27100022	Back Chassis
114	28320132	Volume Knob
115	28320131	Tone Knob
116	28320130	Power Button
117	28320133	Push Button A
118	280889	Leg

Universal Model

REF. NO.	PARTS NO.	DESCRIPTION
1	240037	FAT-52EJ-41 Front End
2	13759537A	NAIMX-337a AM/FM Tuner PC Board Complete
3	13759502	NASW-402 Switch PC Board Complete
4	13759501	NAES-401 Equalizer PC Board Complete
5	13759504	NAAS-404 Tone Amp. PC Board Complete
6	13759505	NADA-405 Power Amp. PC Board Complete
7	13759506	NACC-406 Bias Stabilization PC Board Complete
8	13759543A	NAPL-343a Dial Illuminator PC Board Complete
9	13829544	NAPL-344 Meter Lamp PC Board Complete
10	2200532 or 2200533	2SD424(R) or Power Amp. Transistor
11	2200542 or 2200543	2SB554(R) or Power Amp. Transistor
12	230207	NPT-618G Power Transformer
13	230208	NPT-619G Power Transformer
14	233026	NBLN-1 BLN Transformer
15	232061	NMA-1006 AM Bar Antenna
16	233105	NCH-1005 Choke Coil
17	3500052	PME271Y10CEE IS Capacitor
18	3504092	10000μF×2 63V Elect. Capacitor
19	441723924	3.9KΩ 2W Metal Oxide Film Resistor
20	252041	9700L-36-11 Klixson
21	25035015	NPS-111LA3 Power Switch
22	25065016	NSS-2327 Hum Sensor Slide Switch
23	25060021B	NTM-3PUM1 Antenna Terminal
24	25060005	NTM-12PUR1 Speaker Terminal
25	none	
26	243054	NIND-0500S53 Strength Meter
27	243055	NIND-0250S54 Center Meter
28	250249	M-1614 Power Transistor Socket
29	27205005	Drive Shaft
30	250256A	NTM-1WPBL-E1 4CH Det. Output Terminal
31	251065	MD-21 Lug Plate
32	251070	LG-2L Lug Plate
33	27250006A	Lamp Case
34	27300074A	Meter Cover
35	270317	Pointer Lead Clamper
36	27115019A	Side Bracket
37	27140150	Dial Pulley Bracket
38	27185003	Dial Pulley
39	27150059	Shielded Plate B
40	27100021	Front Chassis
41	27225016A	Shielded Case F
42	27200020	Dial Drum
43	273803	SP-14A Dial Drum Spring
44	273903	Dial Cord
45	27150060	Shielded Plate S
46	27160025	Heat Sink
47	27140151	Upper PC Bracket
48	27140152	Lower PC Bracket
49	27190025	Elect. Capacitor Holder
50	27300073	Elect. Capacitor Band
51	27120075A	Back Panel
52	27190021	Antenna Holder
53	270280	Strainrelief
54	13759121	Front Panel Ass'y
55	28125032	End Cap
56	28191018	Dial Glass
57	27270014	Spacer
58	27300038	Decorative Screw
59	27265003A	Tuning Ring
60	28320136	Tuning Knob
101	13759507	NAPCS-407 Rectifier PC Board Complete
102	13759508	NASR-408 Rectifier PC Board Complete
103	25030077	NRS-266-30YW Speaker Selector Switch
104	250170	NTM-2WPBL-E1 Phono Input Terminal
105	250169	NTM-4WPBL-E1 Tape, Dolby, Pre & Main Terminal
106	25045018	LJ-100H Stereo Headphone Jack
107	25060008	Ground Terminal
108	25055015	Shorted Plug
109	253091	10A Power Supply Cord
110	252053	8A(ST-6) Power Fuse
111	250080	S-N1301 Fuse Holder
112	250130	T-4461 Ground Terminal
113	27100022	Back Chassis
114	28320132	Volume Knob
115	28320131	Tone Knob
116	28320130	Power Button
117	28320133	Push Button A
118	280889	Leg
101	13759507	NAPCS-407 Rectifier PC Board Complete
102	13759508	NASR-408 Rectifier PC Board Complete
103	25030077	NRS-266-30YW Speaker Selector Switch
104	250170	NTM-2WPBL-E1 Phono Input Terminal
105	250169	NTM-4WPBL-E1 Tape, Dolby, Pre & Main Terminal
106	25045018	LJ-100H Stereo Headphone Jack
107	25060008	Ground Terminal
108	25055015	Shorted Plug
109	253086	Power Supply Cord AS-CEE-1
110	253088	Power Supply Cord AS-VDE-1 (german model)
111	252020	S-A-T Power Fuse
112	250080	S-N1301 Fuse Holder
113	250130	T-4461 Ground Terminal
114	27100022	Back Chassis
115	28320132	Volume Knob
116	28320131	Tone Knob
117	28320130	Power Button
118	28320133	Push Button A
119	280889	Leg

SERVICE PROCEDURES

1. REMOVAL OF THE POWER AMP. PC BOARD

Left ch.

(1) Remove six screws which hold the top cover to the chassis and lift off the top cover.

(2) Remove four screws which hold the cover to the heat sink.

(3) Remove four screws which hold the heat sink to the back chassis.

Right ch.

(1)-(2) Same as above

(3) Remove three screws which hold the shielded plate to the side bracket.

(4) Remove five screws which hold the shielded case to the back panel.

(5) Remove four screws which hold the heat sink to the back chassis.

NOTES: When removing the power amplifier PCB at the right side, the back panel may contact the Klixson lead wire and the lead may be damaged.
Therefore, be very careful or unsolder the Klixson when removing the power amplifier.

2. CHICKING OF THE AM/FM PC BOARD.

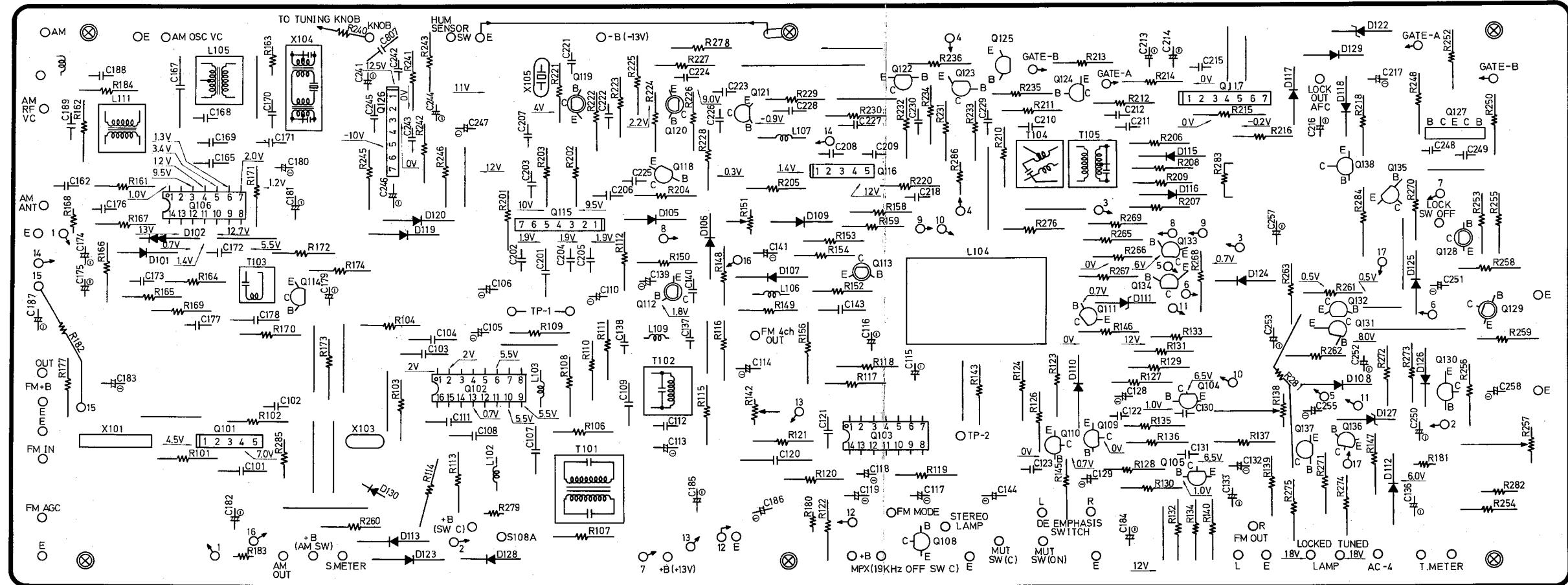
(1) Remove seven screws which hold the bottom board to the front chassis.

(2) Remove six screws which hold the PC bracket to the front chassis.

3. REPLACING OF THE DIAL LAMP

(1) Remove six screws which

AM/FM TUNER PC BOARD VIEW

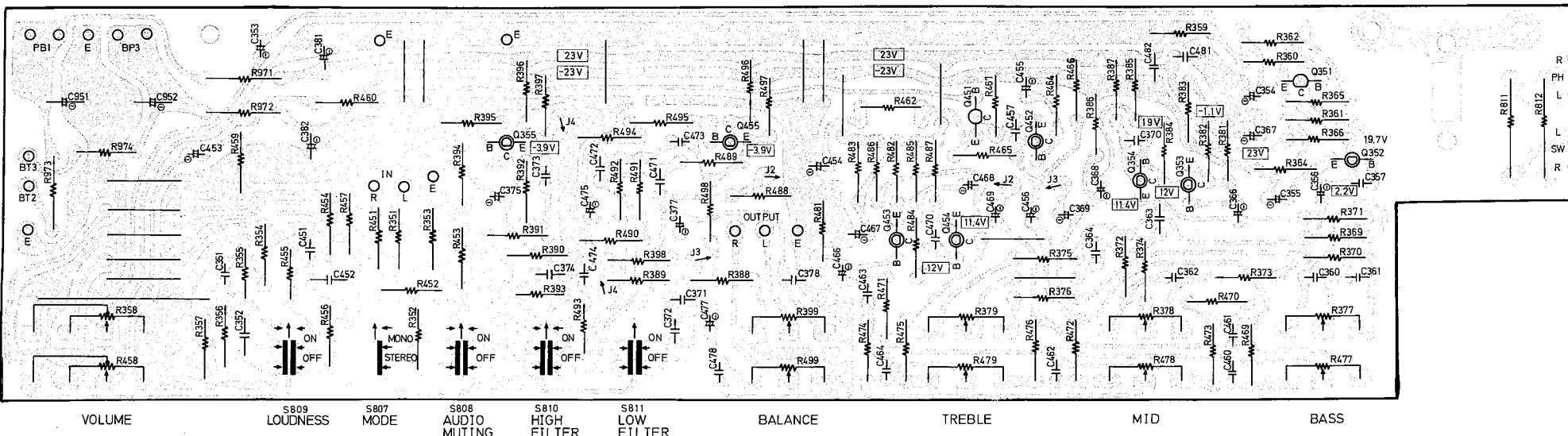


NAIMX-337a
BOTTOM VIEW

AM/FM TUNER PC BOARD-PARTS LIST

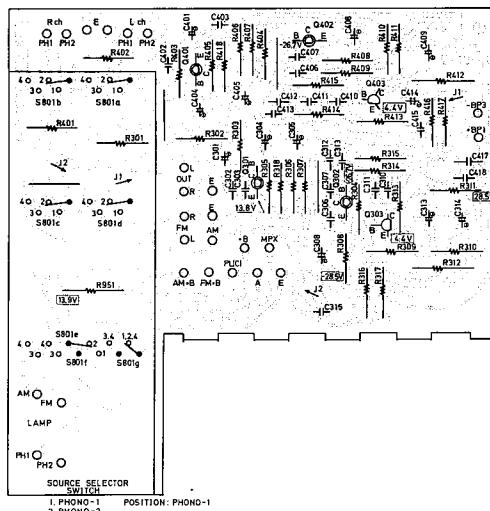
CIRCUIT NO.	PARTS NO.	DESCRIPTION	CIRCUIT NO.	PARTS NO.	DESCRIPTION	CIRCUIT NO.	PARTS NO.	DESCRIPTION	
		ICS			DIODES			TRANSFORMERS	
Q101	222407	TA-7060P FM IF Amp.	D101, D105			T101	233101 or 233083	NFIF6003 or NIT3516	
Q102	222421	HA-1137 Quadrature Det.	D110, D118			T102	233084	NIT-0517	
Q103	222419	HA-1156W MPX.	D124, D125	223105	1S1555	T103	232041	NIT-0509	
Q106	222418	HA-1151 AM	D128			T104	233078	NIT-0515P	
Q115	222402	TA-7061AP IF Amp.	D102	4000022	VD1212 Varistor	T105	233079	NIT-0515S	
Q116	222407	TA-7060P IF Amp.	D106~D109			X101	3010018	SFJ10.7MA(RED) FM IF	
Q117	222424	TA-7504S Differential Amp.	D112~D117			X103	3010006	SFE10.7MA(RED) FM IF	
Q126	222423	TA-7136P Hum Sensor Amp.	D119, D120	2231031	1N60(N)FM	X104	3010012	CFT-455B AM IF	
		TRANSISTORS	D123, D129			X105	3010015	XTL-10.7M 10.7MHz OSC	
Q104, Q105	2210136	2SC1312(F) MPX Output Amp.	D111	223945	RD5.1EB or WZ-052		C174	352780101	1μF 50V Elect.
Q108	2210745	2SC945(L) Q Mono-Stereo Switch		224012	or Zener		C175	352780331	3.3μF 50V Elect.
Q109, Q110	2210943 or 2210244	2SC1317(R) or Muting	D122	223943	RD4.7EB or YZ-047	T102	233084	NIT-0517	
Q111, Q114	2210745	2SC945(L) Q Transient Killer	D127	223948	RD5.6EC or Zener	T103	232041	NIT-0509	
Q112, Q113	2210086	2SC733(BL) Muting		223928	WZ-061	T104	233078	NIT-0515P	
Q118, Q121	2210943 or 2210244	2SC1317(R) or 19KHz Switch				T105	233079	NIT-0515S	
Q122~Q125	2210244	2SC735 (Y)				X'PAL			
Q127	2210707	2SC1583(G) Differential Amp.	L102	233105	NCH-1005 3.3μH Choke	X105	3010015	XTL-10.7M 10.7MHz OSC	
Q128, Q129	2210086	2SC733(BL) Zero Cross Det.	L103	233074	NCCH-1506 Choke		C216	352744701	47μF 16V Elect.
Q130	2210943	2SC1317(R) Center Meter Switch	L104	233104	NMC-5001 or Low Pass Filter		C217, C241	352780101	1μF 50V Elect.
Q131, Q132	2210416	2SA726(F) Zero Cross Det.		233032	or NMC-8-7	CAPACITORS	C244	352741001	10μF 16V Elect.
Q133, Q134	2210943 or 2210244	2SC1317(R) or Schmitt Trigger	L105	232064	NMO-2001 AM OSC	C105	352750471	4.7μF 25V Elect.	
Q135, Q136	Same as above	Same as above	L106	233031	NMC-9-1	C106	352784791	0.47μF 50V Elect.	
Q137, Q138	Same as above	Lamp Switch	L107	233024	NCCH-1501 3.3μH Choke	C110	352780101	1μF 50V Elect.	
Q119, Q120	2210123	2SC380(O) x 4al osc.	L109	233018	NMC-4-11 MPX Coil	C113, C114	352741001	10μF 16V Elect.	
			L111	232043	NMRF-2503 AM RF	C115, C116	352780221	2.2μF 50V Elect.	
						C117, C118	392884797	0.47μF±20% 50V LL	
						C119	392880107	1μF±20% 50V LL	
						C120	372325114	510pF±5% 50V ST	
						C121	374124737	0.047μF±20% 50V DE	
						C128, C129	352780101	1μF 50V Elect.	
						C132, C133	392882297	0.22μF±20% 50V LL	
						C136	392041007	10μF 16V MS	
						C139	352780101	1μF 50V Elect.	
						C141	352741001	10μF 16V Elect.	
						C144	352741011	100μF 16V Elect.	
						C167	372323615	360pF±10% 50V ST	
							R274	441622214	220Ω 1W Metal Oxide Film
							R275	441622714	270Ω 1W Metal Oxide Film

TONE AMP. PC BOARD VIEW



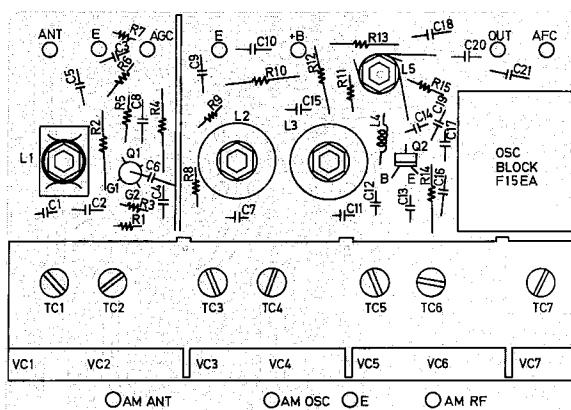
NAAS-404
BOTTOM VIEW

EQUALIZER AMP. PC BOARD VIEW



**NAES-401
BOTTOM VIEW**

FRONT END PC BOARD VIEW



FRONT END PC BOARD - PARTS LIST

CIRCUIT NO.	PARTS NO.	DESCRIPTION
TRANSISTORS		

Q1
Q2
OSC BLO
222013

222013 F-15EA

FAT-52EJ-41
BOTTOM VIEW

EQUALIZER AMP. PC BOARD – PARTS LIST

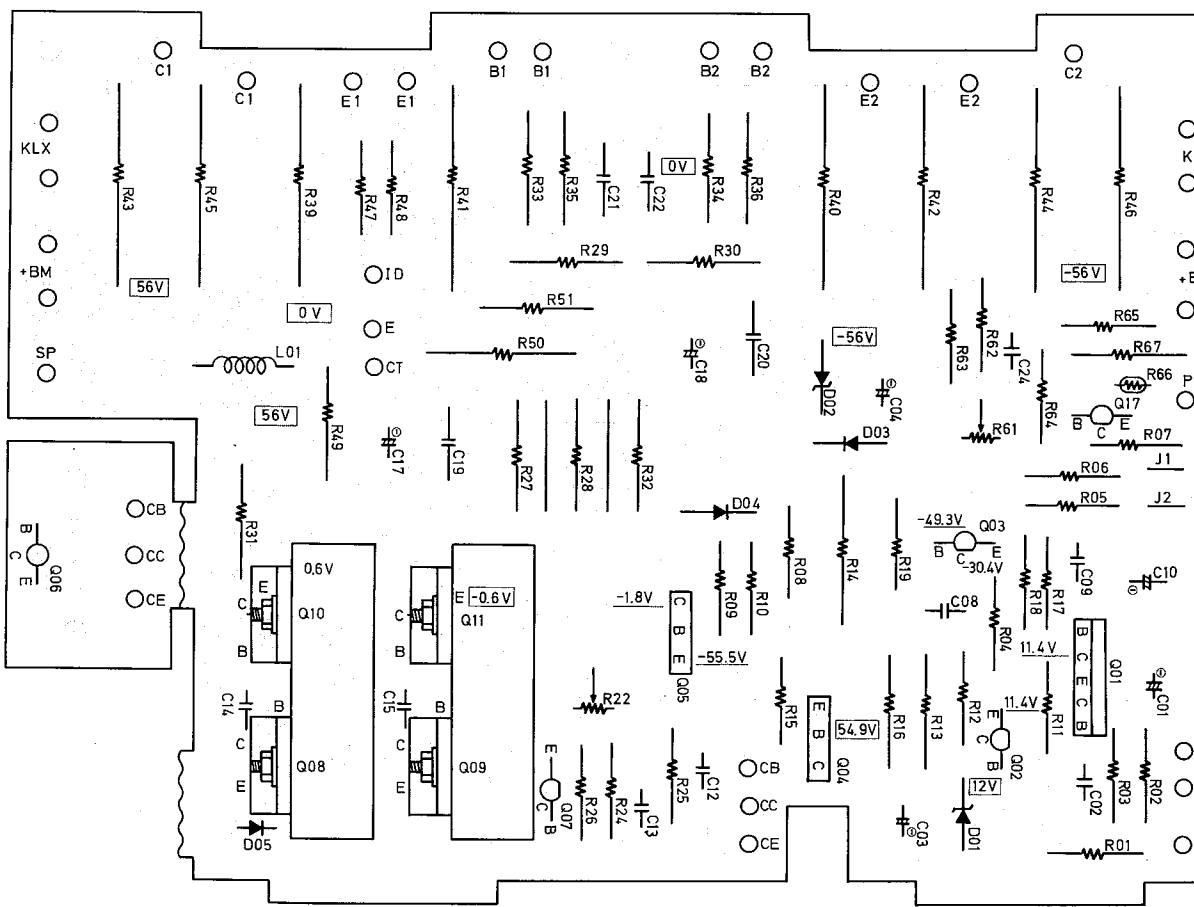
TONE AMP. PC BOARD – PARTS LIST

CIRCUIT NO.	PARTS NO.	DESCRIPTION	CIRCUIT NO.	PARTS NO.	DESCRIPTION
TRANSISTORS					
Q301, Q401	2210665 or 2210666 or	2SA841(GR) or Equalizer Amp.	Q351, Q451	2210666, 2210916 or	2SA841(BL), 2SA722(T) or Preamp.
Q302, Q402	2210670 or 2210671 or	2SC1681(0-1) or Equalizer Amp.	Q352~Q355	2210417 or 2210670 or	2SA726(G) or Preamp.
Q303, Q403	2211063 or 2211064 or	2SC1509(R) or Equalizer Amp.	Q452~Q455	2210671 or	2SC1681(O-1) or Preamp.
CAPACITORS					
C301, C401	392680221	2.2μF 50V LR	C353, C453	392680221	2.2μF 50V LR
C304, C404	352734701	47μF 10V Elect.	C354, C355	352721011	100μF 6.3V Elect.
C305, C405	352741001	10μF 16V Elect.	C454, C455	352780471	4.7μF 50V Elect.
C308, C408	352721011	100μF 6.3V Elect.	C356, C456	352780221	2.2μF 50V Elect.
C309, C409	352753301	33μF 25V Elect.	C366, C466	352733301	33μF 10V Elect.
C314, C414	392684791	0.47μF 50V LR	C367, C467	352751001	10μF 25V Elect.
RESISTORS					
R312, R412	441623324	3.3KΩ 1W Metal Oxide Film	C374, C474	372328214	820pF ±5% 50V ST
R951	441622714	270Ω 1W Metal Oxide Film	C375, C475	392684791	0.47μF 50V LR
ROTARY SWITCH					
S801	25030076	NRS-374-30A Source Selector	C377, C477	352780101	1μF 50V Elect.
VARIABLE RESISTORS					
SWITCH PC BOARD-- PARTS LIST					
CIRCUIT NO.	PARTS NO.	DESCRIPTION	R358, R458	5172047	N24RGL41C100KBTP30 VOLUME
RESISTORS					
R961~R964	441622714	270Ω 1W Metal Oxide Film	R377, R477	5172044	N24RGP100KB30-21C MIDDLE
SWITCHES					
S802~S806	25035052	NPS-562-L17 TAPE, DOLBY, FM MUTING	R378, R478	5172043	N24RGP100KMN30-C BALANCE
BASS					
TREBLE					
SWITCHES					
MODE/LOUD/MUTE./FILTER					

NOTES:

DE: Non-Inductive Polyester Film Capacitor.
LD, SLD: Low Leakage Current Type Electrolytic Capacitor.
ST: Polystyren Film Capacitor.

POWER AMP. PC BOARD VIEW



POWER AMP. PC BOARD – PARTS LIST

CIRCUIT NO.	PARTS NO.	DESCRIPTION	CIRCUIT NO.	PARTS NO.	DESCRIPTION
TRANSISTORS					
Q01	2210700	2SC1583(O-001) Differential Amp.	L01	231001	S-1.3B
Q02	2210755	2SC1775A(E) Driver			
Q03	2210795	2SC1890A(E) Regulator Current			
Q04	2210774	2SA818(Y) Driver	C01	392651001	10μF 25V LR
Q05	2210784	2SC1628(Y) Driver	C03,	352744701	47μF 16V Elect.
Q07	2211183 or 2211184 or	2SC1740(R) Complement	C10	352743311	330μF 16V Elect.
Q08	2210782 or 2210784 or	2SC1628(O) Complement	C17, C18	352771001	10μF 63V Elect.
Q09	2210772 or 2210774 or	2SA818(O) Complement	C22	374131045	0.1μF ±10% 100V DE
Q10	2200552 or 2200553 or	2SC1669(O) Complement	R13	441628224	8.2KΩ 1W Metal Oxide Film
Q11	2200562 or 2200563 or	2SC1669(Y) Complement	R14	441721534	15KΩ 2W Metal Oxide Film
Q12, Q14	2200532 or 2200533 or	2SD424(R) Power Amp.	R29, R30	441624704	47Ω 1W Metal Oxide Film
Q13, Q15	2200542 or 2200543 or	2SD424(O) Power Amp.	R31, R32	451631004	10Ω 1W Metal
Q17	2210795	2SC1890A(E) Current Detector Amp.	R33~R36	451630274	2.7Ω 1W Metal
			R39~R42	48114795	0.47Ω 5W Cement
			R43~R46	48193395	0.33Ω 3W Cement
			R49	451630684	6.8Ω 1W Metal
			R50	451731004	10Ω 2W
			R66	4000003	D22A Termistor
DIODES					
D01	223910	WZ-120 Zener	R22	5221017	R-HK1KB3S
D02	223928	WZ-061 Zener	R61	5221007	R-HK2.KB3S
D03, D04	4000031	M8513A(O) Varistor			
D05	223105	1S1555			
HEAT SINK					
			27160011	RAD-05	

NADA-405
BOTTOM VIEW

POWER AMP. ALIGNMENT PROCEDURES

IDLING CURRENT ADJUSTMENT

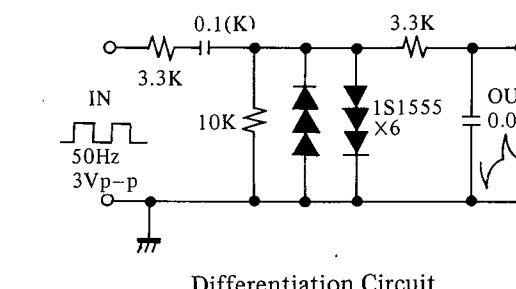
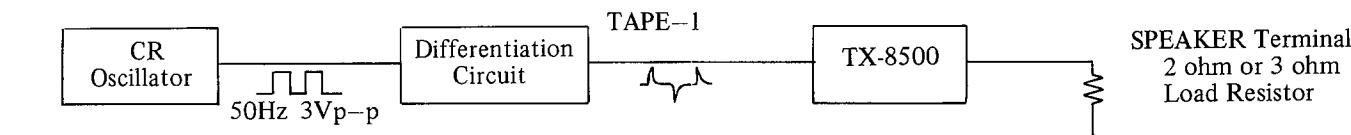
Connect the DC voltmeter between ID-CT terminals.

Adjust the voltage to 40 + 10mV with R22.

NOTES: Adjust after switching on for 10 minutes.

Open Load Volume ... Minimum

CURRENT DETECTOR LEVEL ADJUSTMENT



Apply a tone burst signal to the TAPE-1 terminal, connect a 2 ohm hollow resistor to the speaker terminals and adjust variable resistor R61 so that the relay is operated at maximum volume. Confirm that the relay is not operated when the 3 ohm hollow resistor is connected.

NOTES: Adjust after switching on for 10 minutes.
VOLUME – Maximum

CENTER VOLTAGE CHECK

When the transistor of the differential amp (Q1) of the power amplifier (NADA-405) or the constant current circuit (Q3) has been replaced, check the center voltage.

(Check method)

Connect a DC VTVM between the CT-E terminals and check if the reading of the DC VTVM is within 30mV of the rated voltage.

When outside the rated voltage, cut or connect the jumper wires (J1, J2) by referring to the below table. Perform this check 10 minutes after the power switch has been set to ON.

J1	J2	Center Voltage
Connect	Connect	0mV
Connect	Cut	-9 ~ -13mV
Cut	Connect	-18 ~ -22mV
Cut	Cut	-34 ~ -38mV

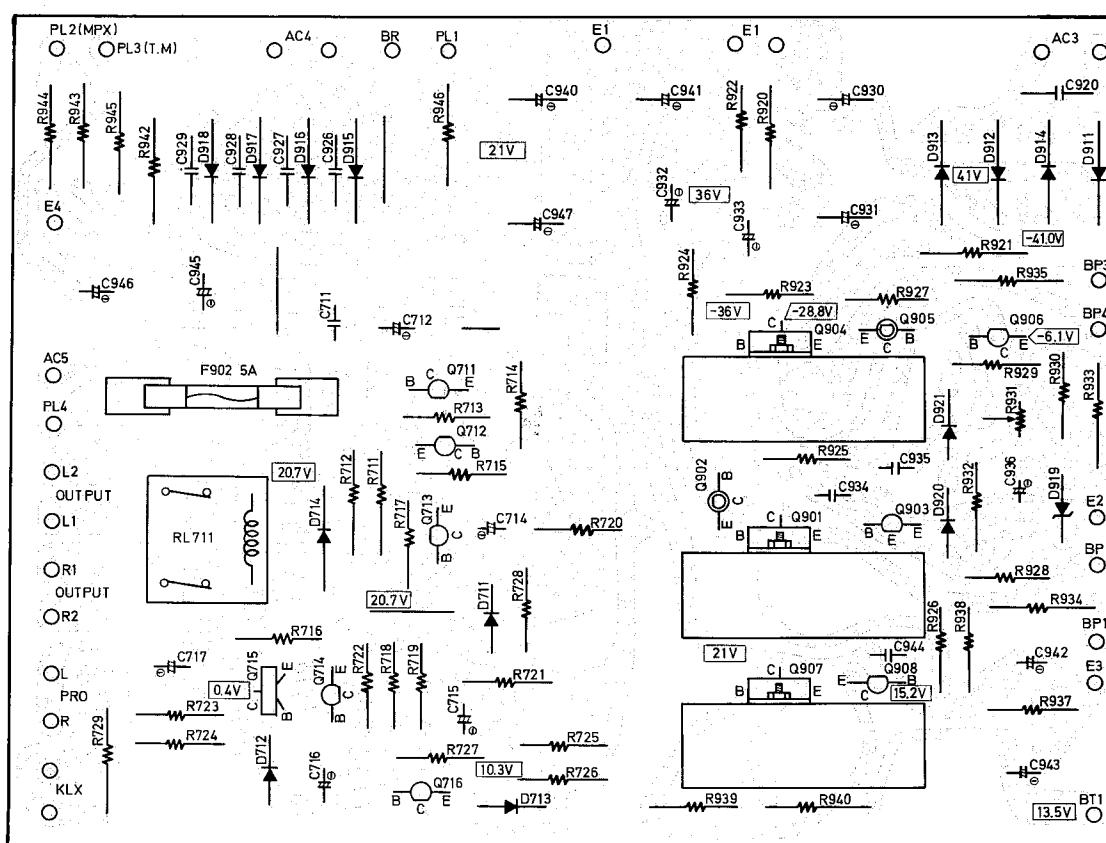
The center voltage when jumpers J1, J2 are connected was assumed to be 0mV.

28.5 VOLT LINE ADJUSTMENT

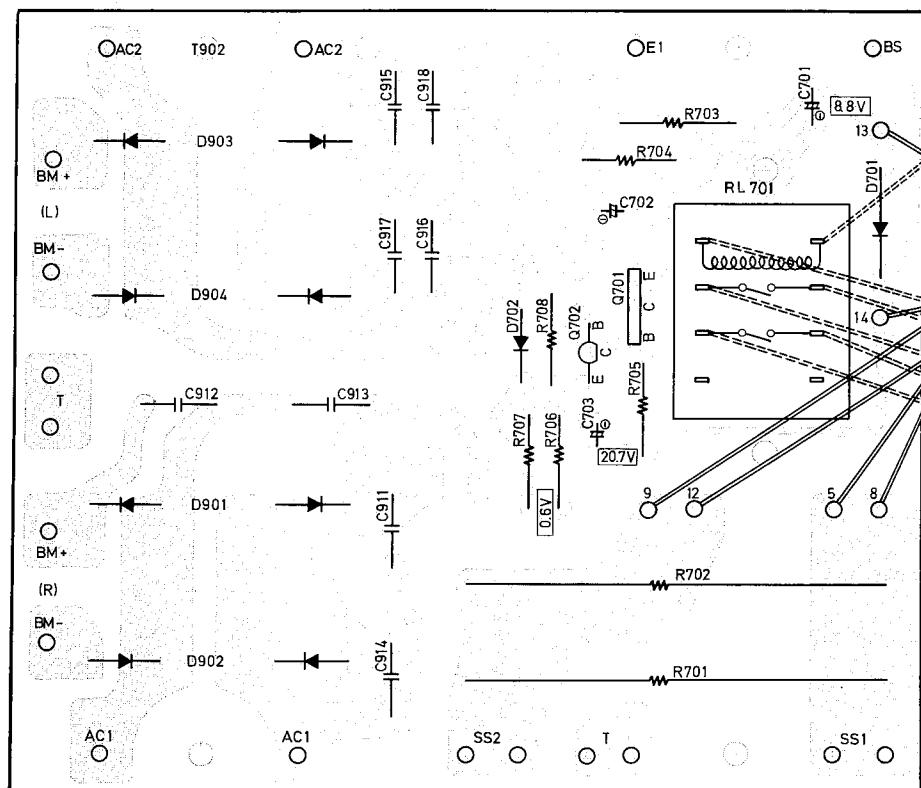
Connect the DC Voltmeter between PL1 and E terminals.

Adjust the voltage to 28.5 Volt with R931.

RECTIFIER PC BOARD VIEW



NAPCS-407
BOTTOM VIEW



NASR-408 BOTTOM VIEW

RECTIFIER P.C.B. – PARTS LIST

CIRCUIT NO.	PARTS NO.	DESCRIPTION	CIRCUIT NO.	PARTS NO.	DESCRIPTION
TRANSISTORS					
Q711, Q712	2211183 2211184 or	2SC1740(R) 2SC1740(S) or Voltage det.	C714	352753301	33μF 25V Elect.
	2211184 or	2SC1740(S)	C715	352780331	3.3μF 50V Elect.
Q713	2210416 2210417 or	2SA726(F) 2SA726(G) or Protection Switch	C716	352741011	100μF 16V Elect.
Q714	2211183 2211184 or	2SC1740(R) 2SC1740(S) or Schmitt Trigger	C717	352753301	330μF 25V Elect.
Q715	2210863 2210864 or	2SC1212AWT(C) 2SC1212AWT(D) Schmitt Trigger	C930, C931 C932, C933	352783311 352783301	330μF 50V Elect.
Q716	2211183 2211184 or	2SC1740(R) 2SC1740(S) or Hold Circuit	C936	352734701	47μF 10V Elect.
Q901, Q904	2200013 2200020 or	2SD234(O) 2SD234(Y) or Rectifier	C940, C941 C942	352754711 352744701	470μF 25V Elect.
Q902	2210670 2210671 or	2SC1681(0-1) 2SC1681(0-2) or Rectifier	C943	352743311	330μF 16V Elect.
Q903, Q908	2211183 2211184 or	2SC1740(R) 2SC1740(S) or Rectifier	C945	352752211	220μF 25V Elect.
Q905	2210665 2210666 or	2SA841(GR) 2SA841 (BL) or Rectifier	C946	352753311	330μF 25V Elect.
Q906	2210416 2210417 or	2SA726(F) 2SA726(G) or Rectifier	C947	352754711	470μF 25V Elect.
Q907	2200013 2200014	2SD235(O) 2SD235(Y) or Rectifier	R720 R729 R942 R943 R944	441623314 441621214 441621014 441621514 441626814	330Ω 1W Metal Oxide Film 120Ω 1W Metal Oxide Film 100Ω 1W Metal Oxide Film 150Ω 1W Metal Oxide Film 680Ω 1W Metal Oxide Film
RESISTORS					
D711~D713	223105	1S1555	R931	5225005	R-HK2.2KB Voltage Adjustment
D714	2232802	1S1885	F902	252020	5A-T
D911~D914	2232806	1S1886	F902a	250113	FUSE HOLDER
D915~D918	2232802	1S1885		SN5051	RELAY
D919	223928	WZ-061 Zener	RL711	250166	NRS2P5A-DC12 Speaker
D920, D921	223105	1S1555			RADIATOR
CAPACITORS					
C712	352724711	470μF 6.3V Elect.		27160011	

RECTIFIER P.C.B. – PARTS LIST

CIRCUIT NO.	PARTS NO.	DESCRIPTION	CIRCUIT NO.	PARTS NO.	DESCRIPTION
TRANSISTORS			CAPACITORS		
Q701	2210863	2SC1212AWT(C) or Schmitt	C701	352733311	330μF 10V Elect.
	2210864 or	2SC1212AWT(D) or Trigger	C702	352780331	3.3μF 50V Elect.
Q702	2211183	2SC1740(R) or Schmitt	C703	352780101	1μF 50V Elect.
	2211184 or	2SC1740(S) or Schmitt Trigger	RESISTORS		
DIODES			R701, R702	4000033	3.9Ω 10W Fuse
D701	223802	1S1885	R703	441621214	120Ω 1W Metal Oxide Film
D702	223105	1S1555	RELAY		
D901, D903	223819	S5151	RL701	25065030	NRL-2P5ADC12-01
D902, D904	223820	S5151R			

DIAL LAMP P.C.B. - PARTS LIST

CIRCUIT NO.	PARTS NO.	DESCRIPTION	CIRCUIT NO.	PARTS NO.	DESCRIPTION
PL801~PL804	210026	250mA 6.3V Dial Lamp		27140082	Lamp Bracket
PL808~PL814	210027	50mA 6.3V Indicator Lamp		27190014	Lamp Holder
PL816~PL819	210027	50mA 6.3V Indicator Lamp		27140104	Bracket
	250113	SNS051 Fuse Holder			

METER LAMP P.C.B. - PARTS LIST

CIRCUIT NO.	PARTS NO.	DESCRIPTION
PL805, PL806	210026 250113	250mA 6.3V Meter La SN5051 Fuse Holder

BIAS STABILIZATION PC BOARD – PARTS LIST

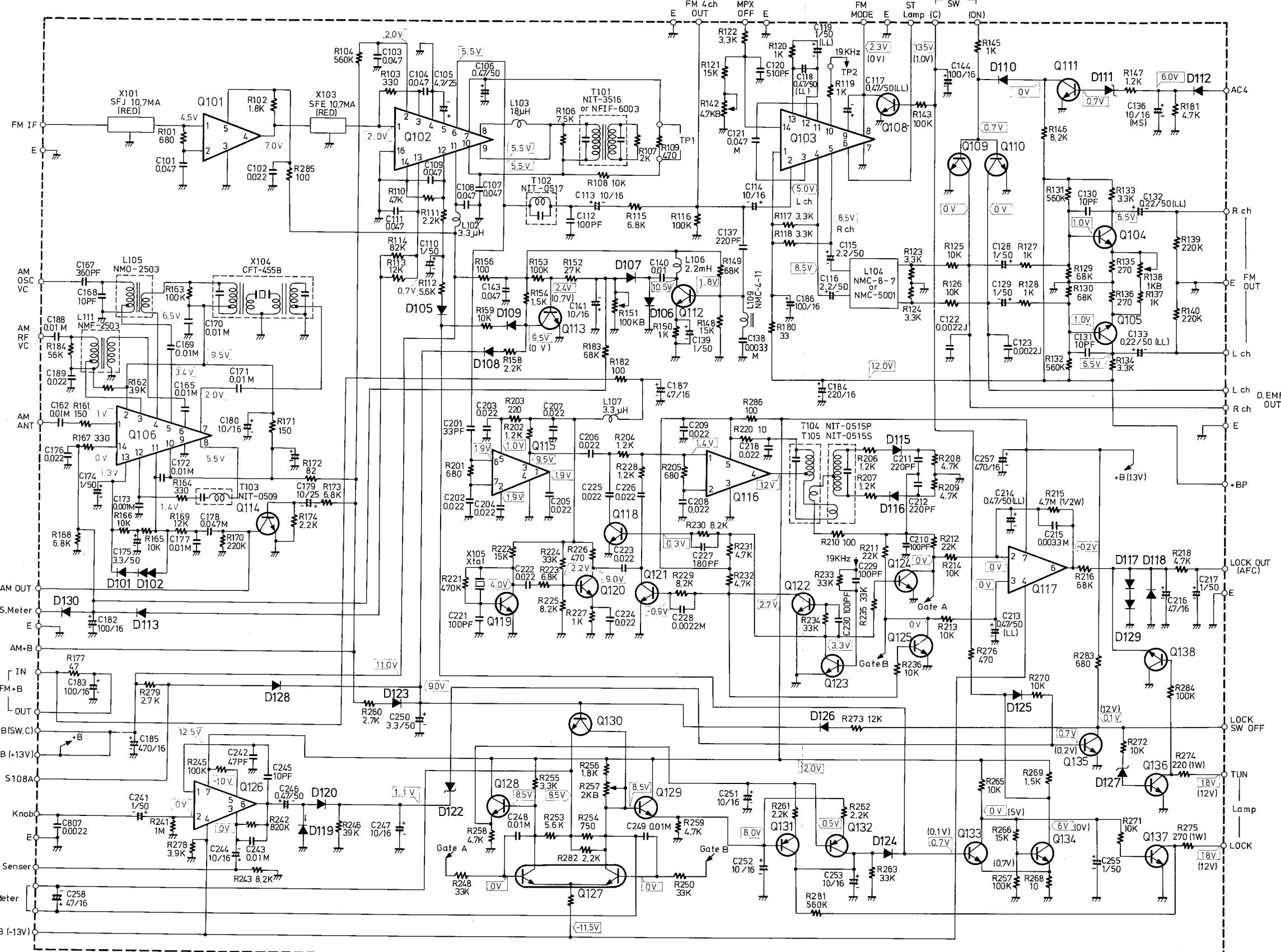
CIRCUIT NO.	PARTS NO.	DESCRIPTION
TRANSISTOR		
Q06	2211183 or 2211184	2SC1740(R) or 2SC1740(S) or Bias Stabilization

DE

DE: Non-Inductive Polyester Film Capacitor
LD: Low Leakage Current Type Electrolytic Capacitor
SLD: Low Leakage Current Type Electrolytic Capacitor
ST: Polystyren Film Capacitor
NP: Non-polar Electrolytic capacitor
When replacing differential amplifier or push-pull amplifier transistors, be sure that transistors of one channel have the same h_{FE} ratings.

AM/FM TUNER SCHEMATIC DIAGRAM

UNIVERSAL MODEL



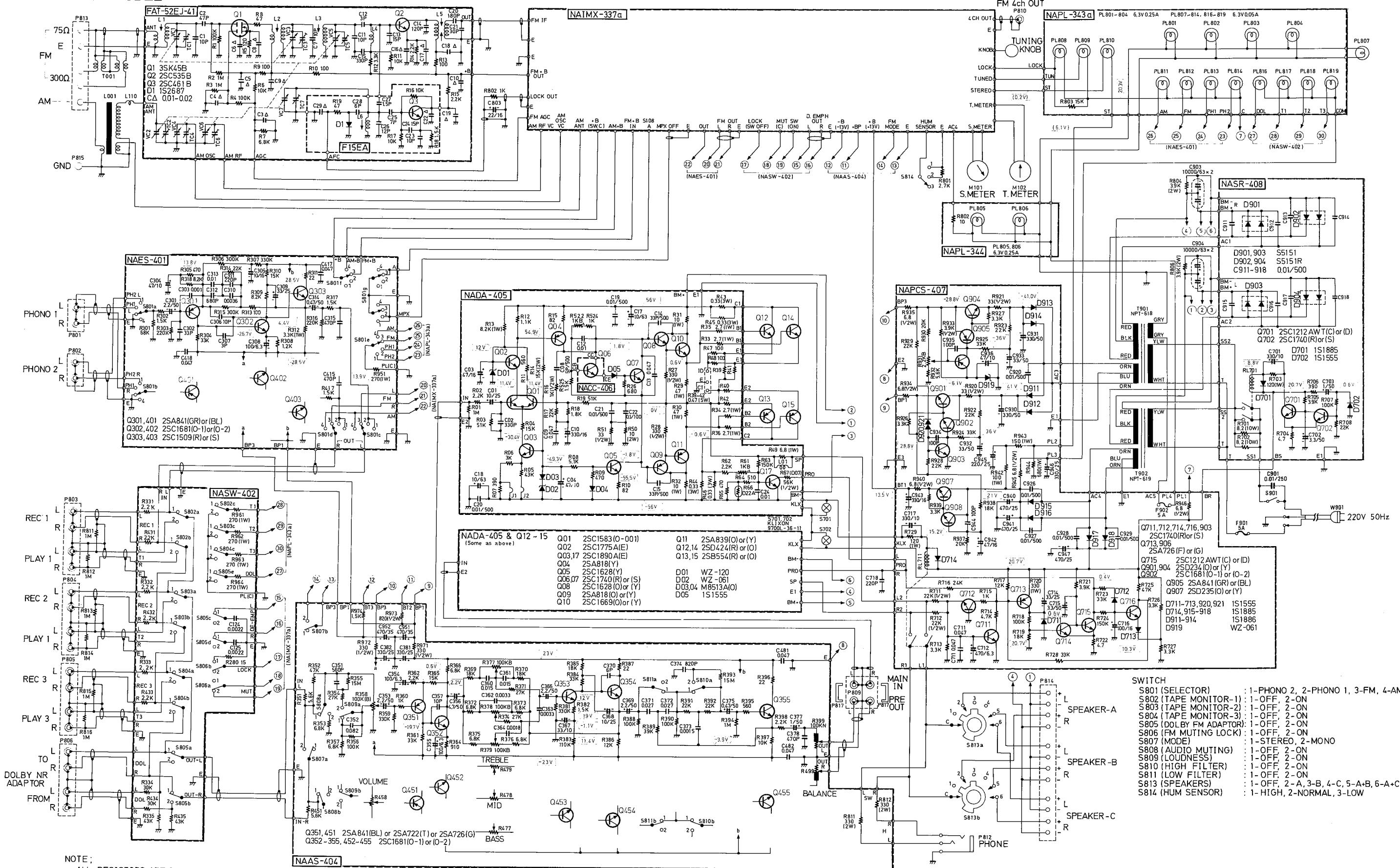
Q101, Q116	TA7060P
Q102	HA1137
Q103	HA1156W
Q104, Q105	2SC1312(F)
Q106	HA1151
Q108, Q111, Q114	2SC945(Q or 2SC732(B) or(GR)
Q121-Q125, Q133-Q139	2SC1317(R) or 2SC735(Y)
Q112, Q113, Q128, Q129	2SC733(BL)
Q115	TA7061AP
Q117	TA7504S
Q119, Q120	2SC380(O)
Q126	TA7136P
Q127	2SC1583G
Q131, Q132	2SA726(F)
D101, D105, D110, D118	1S1555
D124, D125, D128	VD1212
D102	
D106-D109, D112-D117	
D119, D120, D123, D126	1N60
D129, D130	
D11	WZ051 or RD5.1EB
D122	YZ047 or RD4.7EB
D127	WZ061 or RD5.6EC

NOTES

- ALL RESISTORS ARE IN OHMS, 1/4 WATT UNLESS OTHERWISE NOTED.
- ALL CAPACITORS ARE IN μ F, 500V UNLESS OTHERWISE NOTED.
- ELECTROLYTIC CAPACITORS (---) ARE IN μ F/WV.
- VOLTAGE (MEASURED WITH V.T.V.M.).
- (---) DC VOLTAGE (NO INPUT SIGNAL).
- (---) DC VOLTAGE (FM STEREO).

SCHEMATIC DIAGRAM

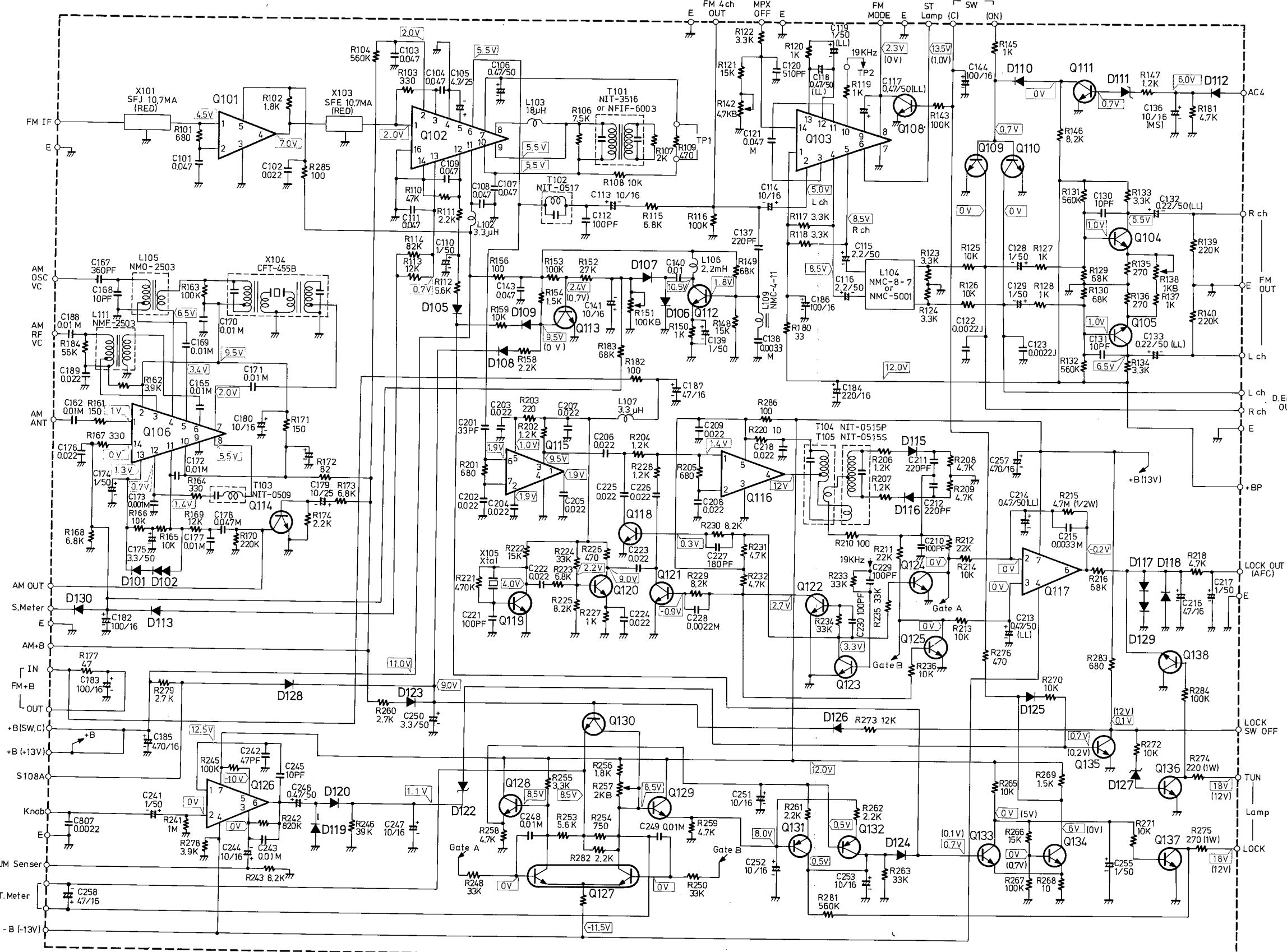
UNIVERSAL MODEL



SWITCH	
S801 (SELECTOR)	: 1-PHONO 2, 2-PHONO 1, 3-FM, 4-AM
S802 (TAPE MONITOR-1)	: 1-OFF, 2-ON
S803 (TAPE MONITOR-2)	: 1-OFF, 2-ON
S804 (TAPE MONITOR-3)	: 1-OFF, 2-ON
S805 (DOLBY FM ADAPTOR)	: 1-OFF, 2-ON
S806 (FM MUTING LOCK)	: 1-OFF, 2-ON
S807 (MODE)	: 1-STEREO, 2-MONO
S808 (AUDIO MUTING)	: 1-OFF, 2-ON
S809 (LOUDNESS)	: 1-OFF, 2-ON
S810 (HIGH FILTER)	: 1-OFF, 2-ON
S811 (LOW FILTER)	: 1-OFF, 2-ON
S813 (SPEAKERS)	: 1-OFF, 2-A, 3-B, 4-C, 5-A+B, 6-A+C
S814 (HUM SENSOR)	: 1-HIGH, 2-NORMAL, 3-LOW

AM/FM TUNER SCHEMATIC DIAGRAM

U.S.A. MODEL



Q101, Q116	TA7060P
Q102	HA1137
Q103	HA1156W
Q104, Q105	2SC1312(F)
Q106	HA1151
Q108, Q111, Q114	2SC945 (Q or 2SC732(B) or (GR))
Q109, Q110, Q118, Q130	2SC1317(R) or 2SC735(Y)
Q121-Q125, Q133-Q138	2SC1317(R) or 2SC735(Y)
Q112, Q113, Q128, Q129	2SC733(BL)
Q115	TA7061AP
Q117	TA7504S
Q119, Q120	2SC380(O)
Q126	TA7136P
Q127	2SC1583G
Q131, Q132	2SA726(F)

D101, D105, D110, D118	1S1555
D124, D125, D128	VD1212
D102	
D106-D109, D112-D117	
D119, D120, D123, D126	1N60
D129, D130	

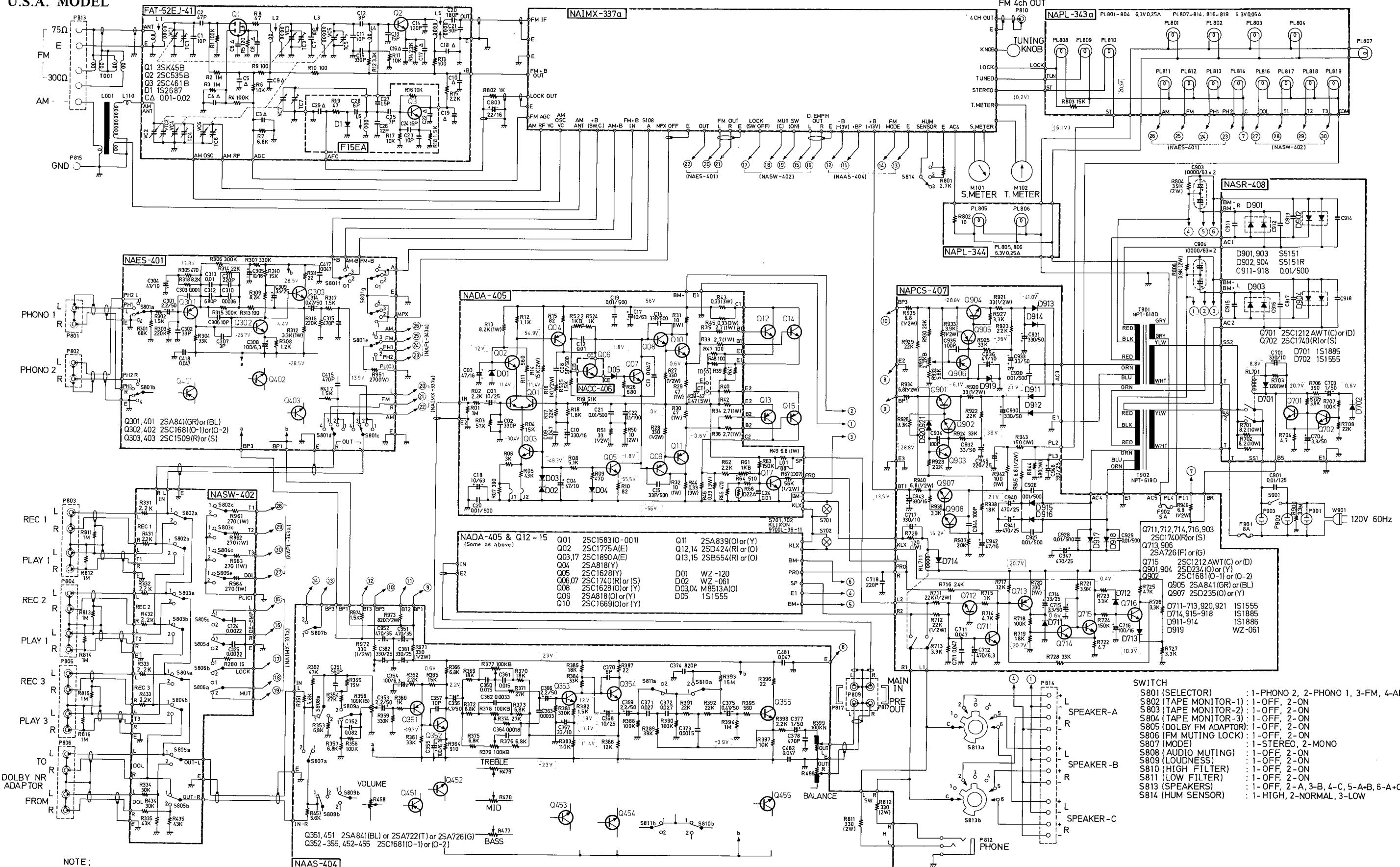
D111	WZ051 or RD5.1EB
D122	YZ047 or RD4.7EB
D127	WZ061 or RD5.6EC

NOTES

- ALL RESISTORS ARE IN OHMS, 1/4 WATT UNLESS OTHERWISE NOTED.
- ALL CAPACITORS ARE IN μ F, 500VW UNLESS OTHERWISE NOTED.
- ELECTROLYTIC CAPACITORS (---) ARE IN μ F/WV.
- VOLTAGE (MEASURED WITH V.T.V.M.)
 \swarrow DC VOLTAGE (NO INPUT SIGNAL).
 \searrow DC VOLTAGE (FM STEREO).

SCHEMATIC DIAGRAM

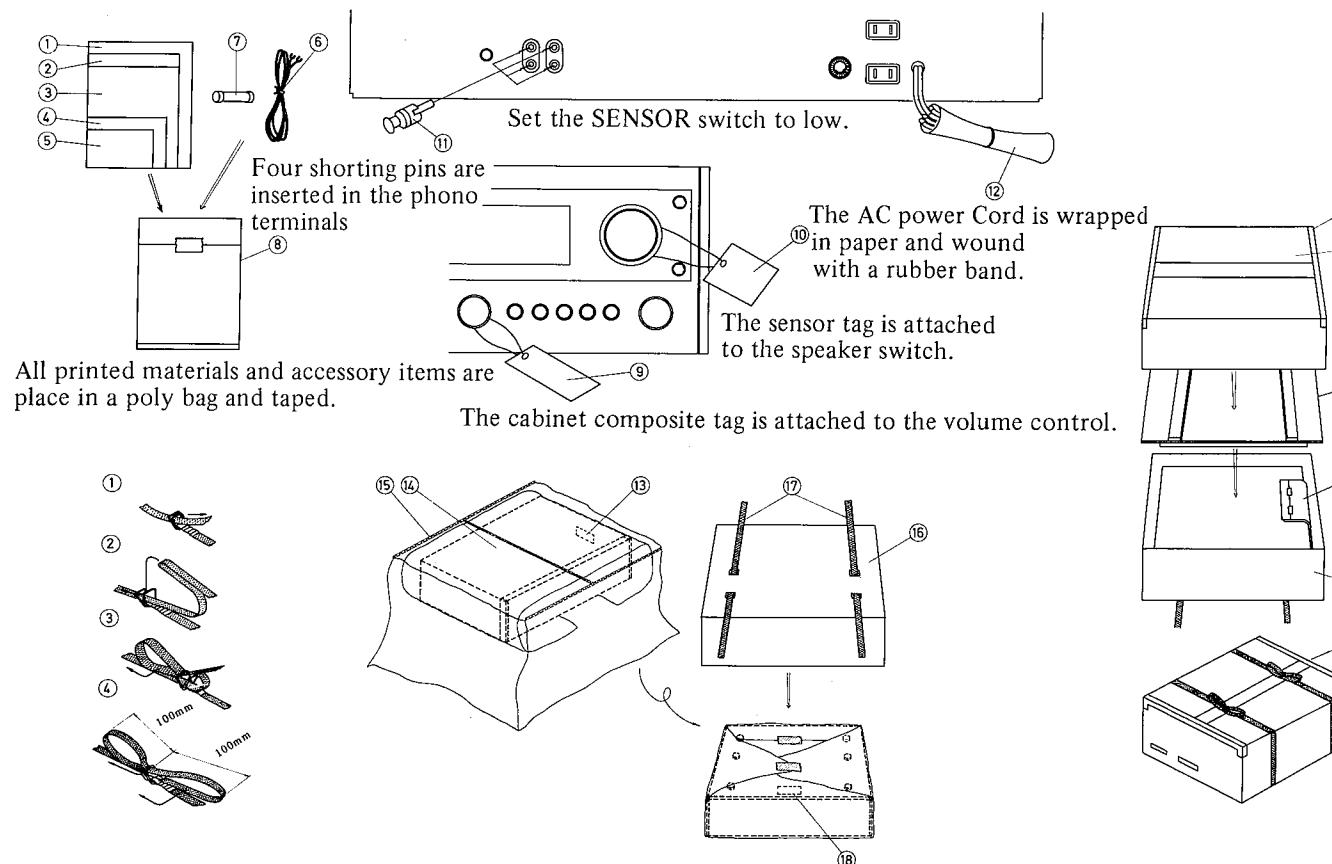
U.S.A. MODEL



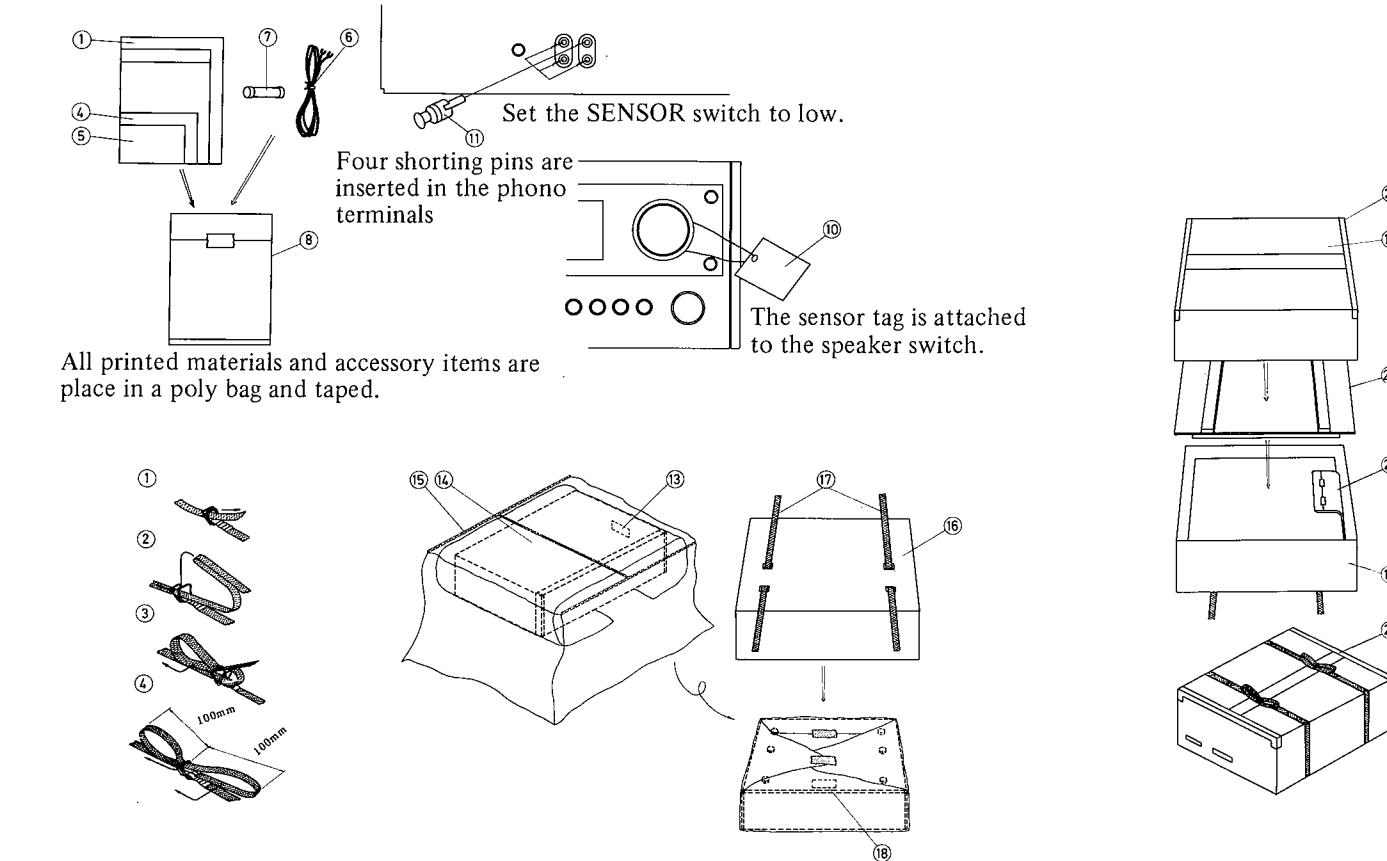
SWITCH	
S801 (SELECTOR)	: 1-OFF, 2-ON
S802 (TAPE MONITOR-1)	: 1-OFF, 2-ON
S803 (TAPE MONITOR-2)	: 1-OFF, 2-ON
S804 (TAPE MONITOR-3)	: 1-OFF, 2-ON
S805 (DOLBY FM ADAPTOR)	: 1-OFF, 2-ON
S806 (FM MUTING LOCK)	: 1-OFF, 2-ON
S807 (MODE)	: 1-STEREO, 2-MONO
S808 (AUDIO MUTING)	: 1-OFF, 2-ON
S809 (LOUDNESS)	: 1-OFF, 2-ON
S810 (HIGH FILTER)	: 1-OFF, 2-ON
S811 (LOW FILTER)	: 1-OFF, 2-ON
S813 (SPEAKERS)	: 1-OFF, 2-A, 3-B, 4-C, 5-A+B, 6-A+C
S814 (HUM SENSOR)	: 1-HIGH, 2-NORMAL, 3-LOW

PACKING PROCEDURES

U.S.A. MODEL



UNIVERSAL MODEL



PARTS LIST

REF. NO.	PARTS NO.	DESCRIPTION	REF. NO.	PARTS NO.	DESCRIPTION
1	29340205	Instruction Manual	13	282969	Caution Card A
2	29358001	Service Station List	14	29095003	670x1600mm Sheet
3	29355046	Caution Card for Warranty Card	15	29100029	Poly Bag
4	29365003	Warranty Card	16	29090223	Pad, Bottom
5	292017-2	Silicon Cloth	17	29112001	Band
6	292064	5059-01 FM Antenna	18	293041	Caution Card
7	252053	8A(ST-6) Fuse	19	29050138	Carton Box
8	29100006A	Poly Bag	20	29090224	Pad, Top
9	29380004	Cabinet Composite Tag	21	13759119	Accessory Bag Complete
10	29355045	Sensor Tag	22	260012	Adhesive Tape
11	250153	PO-107 Shorting Pin			
12	290076	AC Cord Wrapper			

PARTS LIST

REF. NO.	PARTS NO.	DESCRIPTION	REF. NO.	PARTS NO.	DESCRIPTION
1	29340207	Instruction Manual	14	29095003	670x1600mm Sheet
4	29365001-1	Warranty Card (Only German Model)	15	29100029	Poly Bag
5	292017-2	Silicon Cloth	16	29090223	Pad, Bottom
6	29064	5059-01 FM Antenna	17	29112001	Band
7	252020	5A-T Fuse	18	293041	Caution Card
8	29100006A	Poly Bag	19	29050138	Carton Box
10	29355045	Sensor Tag	20	29090224	Pad, Top
11	250153	PO-107 Shorting Pin	21		Accessory Bag Complete
12	290076	AC Cord Wrapper	22	260012	Adhesive Tape
13	282969	Caution Card A	23	253088	AS-VDE-1 (German Model)
				253086	AS-CEE-1 (Universal Model)

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