

**OPTIONICA****SERVICE MANUAL**

RT-6405

ATSM381033DCK


**DD DOLBY SYSTEM®**

Noise reduction system manufactured under license from Dolby Laboratories Licensing Corporation. "Dolby" and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

  
**APSS**

Auto Program Search System

**MODEL  
RT-6405**

In the interests of user-safety the set should be restored to its original condition and only parts identical to those specified be used.

**FEATURES**

- MICROPROCESSOR/SOLENOID CONTROL
- DOLBY NOISE REDUCTION
- APSS (Auto Program Search System)
- 2-MOTOR DRIVE SYSTEM
- OPTO PEAK LEVEL DISPLAY AND HOLDING SYSTEM
- TIMER-ACTIVED RECORDING
- FM MULTIPLEX FILTER
- TAPE SELECTION

**SPECIFICATIONS**

Type:	Plunger-solenoid controlled 4-track 2-channel stereo cassette tape recorder/player deck with built-in Dolby noise reduction system and APSS		
Power source:	AC 120V, 50/60 Hz		
Power consumption:	30W		
Semi-conductors:	1 LSI (Large Scale Integrated circuit) 7 ICs (Integrated Circuits) 57 Transistors 34 Diodes 4 LEDs (Light Emitting Diodes)		
Dimensions:	Width;	430 mm (17")	Frequency range:
	Height;	95 mm (3-3/4")	Normal tape; 20 – 17,000 Hz
	Depth;	320 mm (12-5/8")	30 – 15,000 Hz ± 3 dB
Weight:	6.0 kg (13.2 lbs.)	Fe-Cr tape; 20 – 19,000 Hz	30 – 18,000 Hz ± 3 dB
Tape:	Philips standard compact cassette tape	MAXELL UDXL II tape; 20 – 18,000 Hz	30 – 17,000 Hz ± 3 dB
Tape speed:	4.8 cm/sec. (1-7/8 ips.)	Metal tape; 20 – 20,000 Hz	30 – 18,000 Hz ± 3 dB
Wow & flutter:	0.038% (WRMS)	S/N ratio (Use of MAXELL UDXL II tape):	
		Dolby NR off; 57 dB	
		Dolby NR on; 67 dB (at over 5 kHz)	
		Input sensitivity and input impedance:	
		Microphones; 0.2 mV (6.8K ohms)	
		Line in; 50 mV (50K ohms)	
		Output level and load impedance:	
		Headphones; 89 mV ("0" dB), 8 ohms	
		Line out; 710 mV ("0" dB), 50K ohms	

Specification are subject to change without prior notice.

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### Note

- Attention should be attracted to the following application and provision concerning model RT-6405 which is designed on the basis of RT-6207 that has been put on sale already:
- (1) A direct drive motor is incorporated into the set instead of the capstan motor for the purpose of making better in performance of wow & flutter; and
  - (2) Peak hold switch is provided so that the peak level may be easily visible.

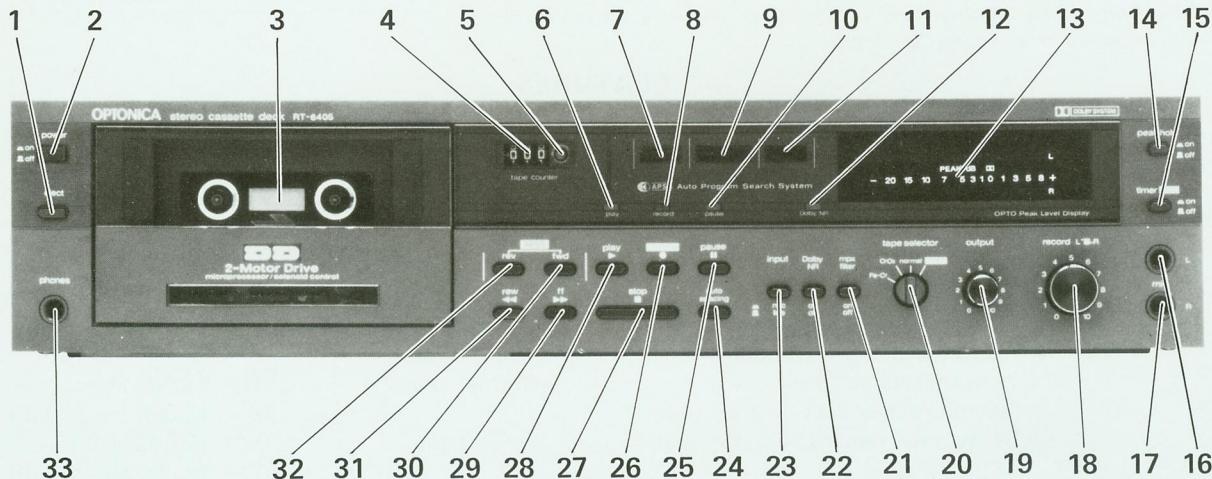
As this service manual is based on that of RT-6207 and made out, therefore, the common explanation and the others are omitted from items shown in this manual.

Refer to RT-6207 service manual for items 1 to 9 described below.

1. Disassembly . . . . .	P. 3
2. Outline of Mechanism . . . . .	P. 4
(Modification: Capstan Motor → D.D.Motor)	
3. Circuit Around Microprocessor . . . . .	P. 7
4. Circuit Adjustment . . . . .	PP. 8 – 10
5. Mechanical Adjustment . . . . .	PP. 11 – 13
No need of Flywheel Clearance Adjustment as the result of the application of D.D.Motor. An additional item is D.D.Motor Tape Speed Adjustment — See RT-6405 service manual P. 3.	
6. Mechanism Mode Selection Table . . . . .	P. 14
7. Troubleshooting . . . . .	PP. 15 – 18
8. Equivalent Circuit of IC . . . . .	PP. 29 – 30
9. Replacement Parts List . . . . .	PP. 35 – 41

(See this together with the Parts List P. 16)

### PARTS LAYOUT



1. Cassette eject button
2. Power switch
3. Cassette Compartment
4. Digital tape counter
5. Tape counter zero-set button
6. Play indicator
7. APSS reverse indicator
8. Record indicator
9. APSS indicator
10. Pause indicator
11. APSS forward indicator
12. Dolby NR indicator
13. Fluorescent display peak level meter
14. Peak-hold switch
15. Timer recording standby switch
16. Microphone jack (Left)
17. Microphone jack (Right)
18. Record level control
19. Output level control
20. Tape selector
21. FM multiplex filter switch
22. Dolby NR switch
23. Input selector
24. Auto-spacing button
25. Pause button
26. Record button
27. Stop button
28. Play button
29. Fast forward button
30. APSS forward button
31. Rewind button
32. APSS reverse button
33. Stereo headphones jack
34. Line output jacks
35. Line input jacks

## OUTLINE OF MECHANISM

In the mechanism of this set adopted is a newly developed P.A.D. (Power Assist Drive) system which shows much difference from conventional mechanism.

This mechanism is driven by a wind motor (M2), capstan DD (Direct Drive) motor (M1), wind solenoid (SOL2) and P.A.D. solenoid (SOL1) and has three built-in switches (SW7: erase protection switch, SW9: timing switch, and SW8: cassette detector switch). The microprocessor (IC1) detects the states of these switches to control the mechanism.

### 1. Capstan D.D. motor (M1)

This is a D.D. (Direct Drive) motor of brushless-and-coreless multipolar tachogenerator system. The adoption of this motor keeps wow and flutter below 0.038%.

### 2. Wind motor (M2)

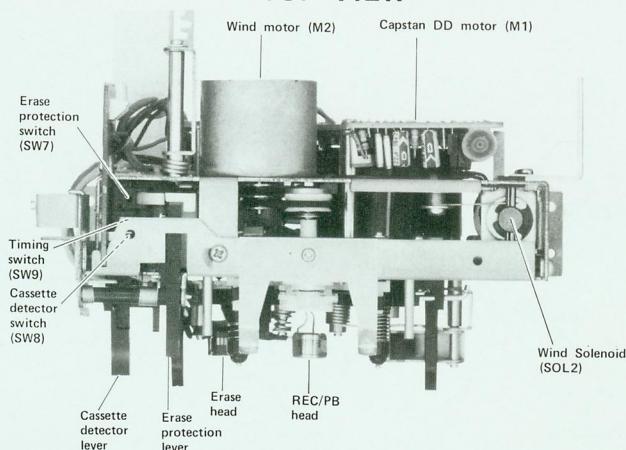
This is an electronic control govenor motor which works in high and low speed and in regular and reverse rotation. This motor turns the turntable and shifts the subchassis on which the record/playback head and erase head are mounted.

The motor works in high speed for 500 milliseconds just after the power switch is turned on.

### 3. P.A.D. solenoid (SOL1)

When the subchassis is pushed up by the wind motor, the solenoid interlocked with it is so designed as to make the record/playback head or erase head gently touch the tape.

#### TOP VIEW



#### TAPE SPEED ADJUSTMENT

(Refer to Figure 3-1)

1. Connect a frequency counter, across a 50k ohm dummy resistor, to the line output socket. (SO102, SO202)
2. Use a test tape (MTT-111, 3 kHz), to be played back (at the midpoint but not at the running start or end point).
3. Use a bladed screwdriver to adjust, through the adjusting hole at the P.W. Board of D.D. motor the semi-variable resistor so that the reproduced frequency becomes 2990 to 3010 Hz.

#### Note:

Prior to the adjustment, check that there is no stain and no other impurities on the D.D. motor Rotor and take-up turntable.

### 4. Wind solenoid (SOL2)

Works in any modes except in the play mode.

### 5. Cassette detector switch (SW8)

Is turned on when the cassette tape is loaded and the cassette holder is closed, and is turned off when the eject button is pushed down to open the cassette holder. When this switch is turned off, all the functions of the mechanism stop.

### 6. Timing switch (SW9)

Is interlocked with the mechanism. The microprocessor (IC1) detects that this switch is turned on and off for determining what state the mechanism is in, and figures out the timing for the next process. This switch is off in the stop mode; and it is turned on when the P.A.D. solenoid is turned on and the wind motor starts rotating in the regular direction to lift the subchassis; but, it is turned off again when the subchassis has moved up to its required position.

### 7. Erase protection switch (SW7)

If a tape whose erase protection tab is broken is loaded and the set is put in record mode, the erase protection lever rises up to prevent the erase protection switch from turning on, thus the recording being impossible. And if a tape whose erase protection tab is not broken is loaded and the set is put in record mode the lever now falls down to permit the switch to turn on, thus the recording being enabled.

#### BOTTOM VIEW

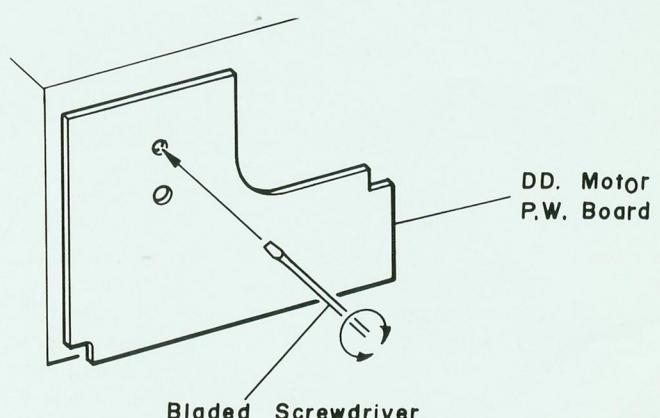
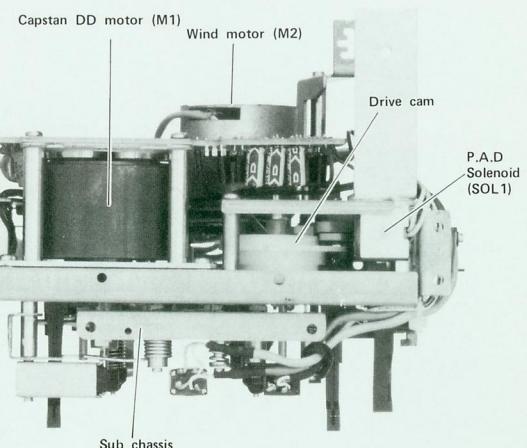


Figure 3-1

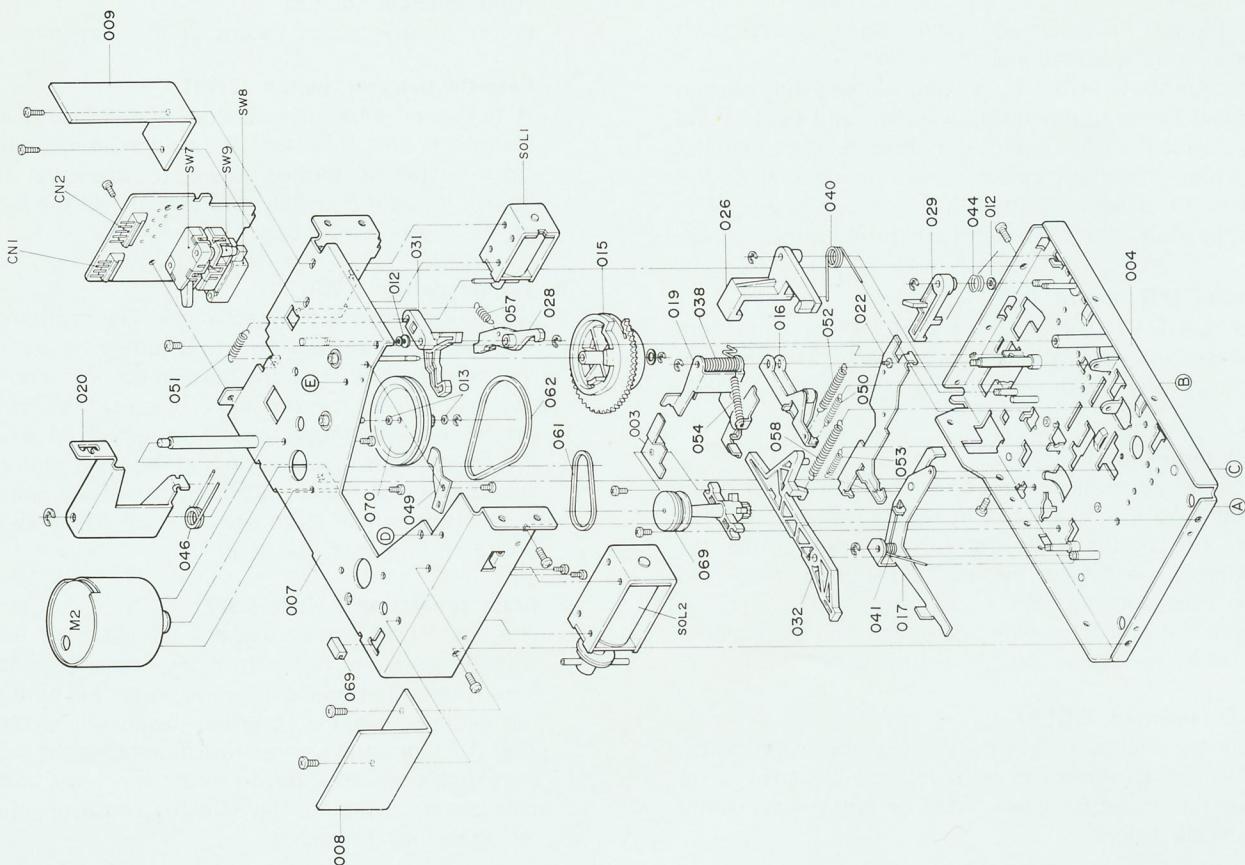
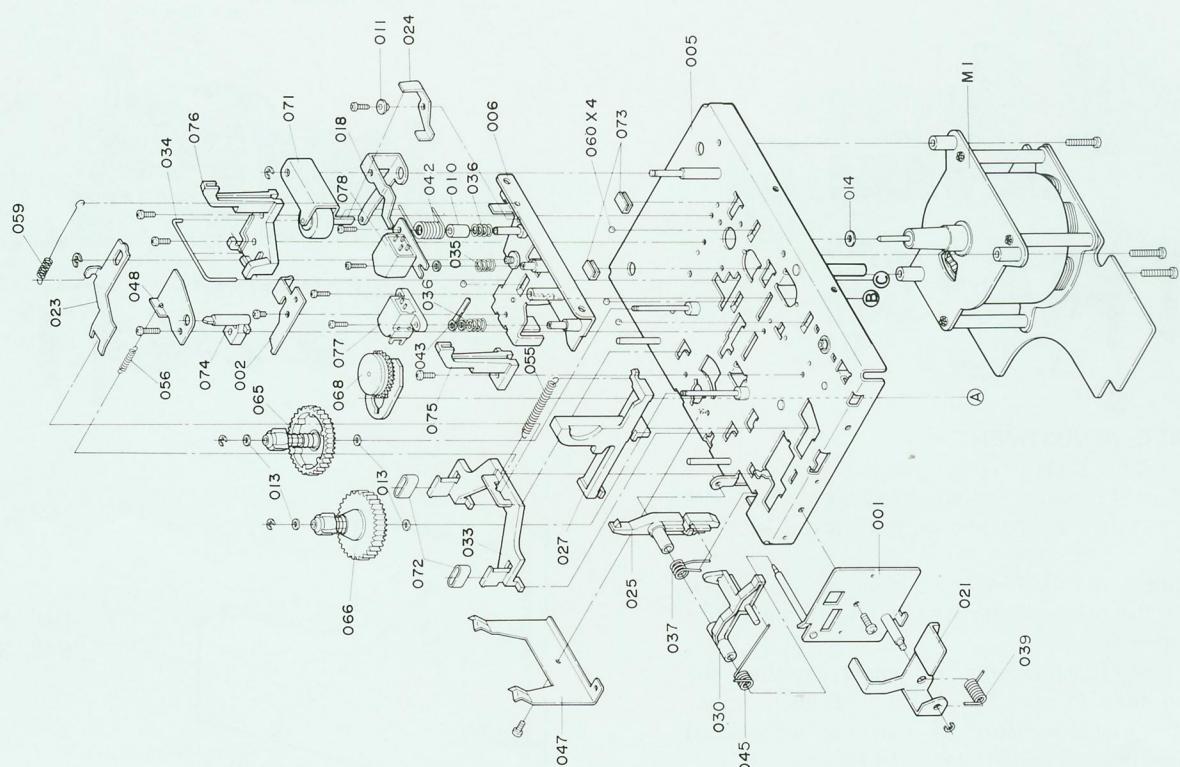


Figure 4-2 MECHANISM EXPLODED BOTTOM VIEW



**Figure 4-1 MECHANISM EXPLODED TOP VIEW**

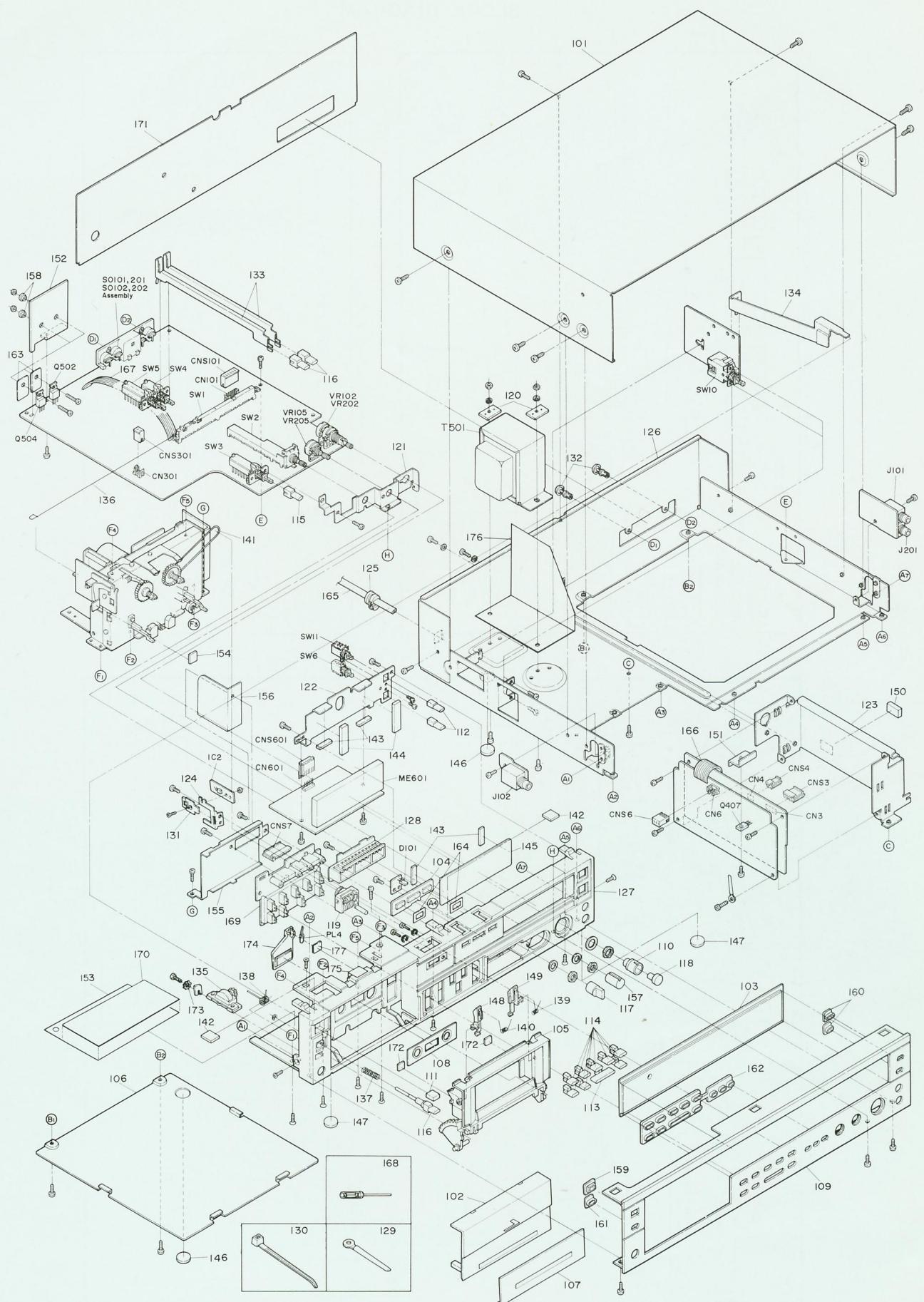
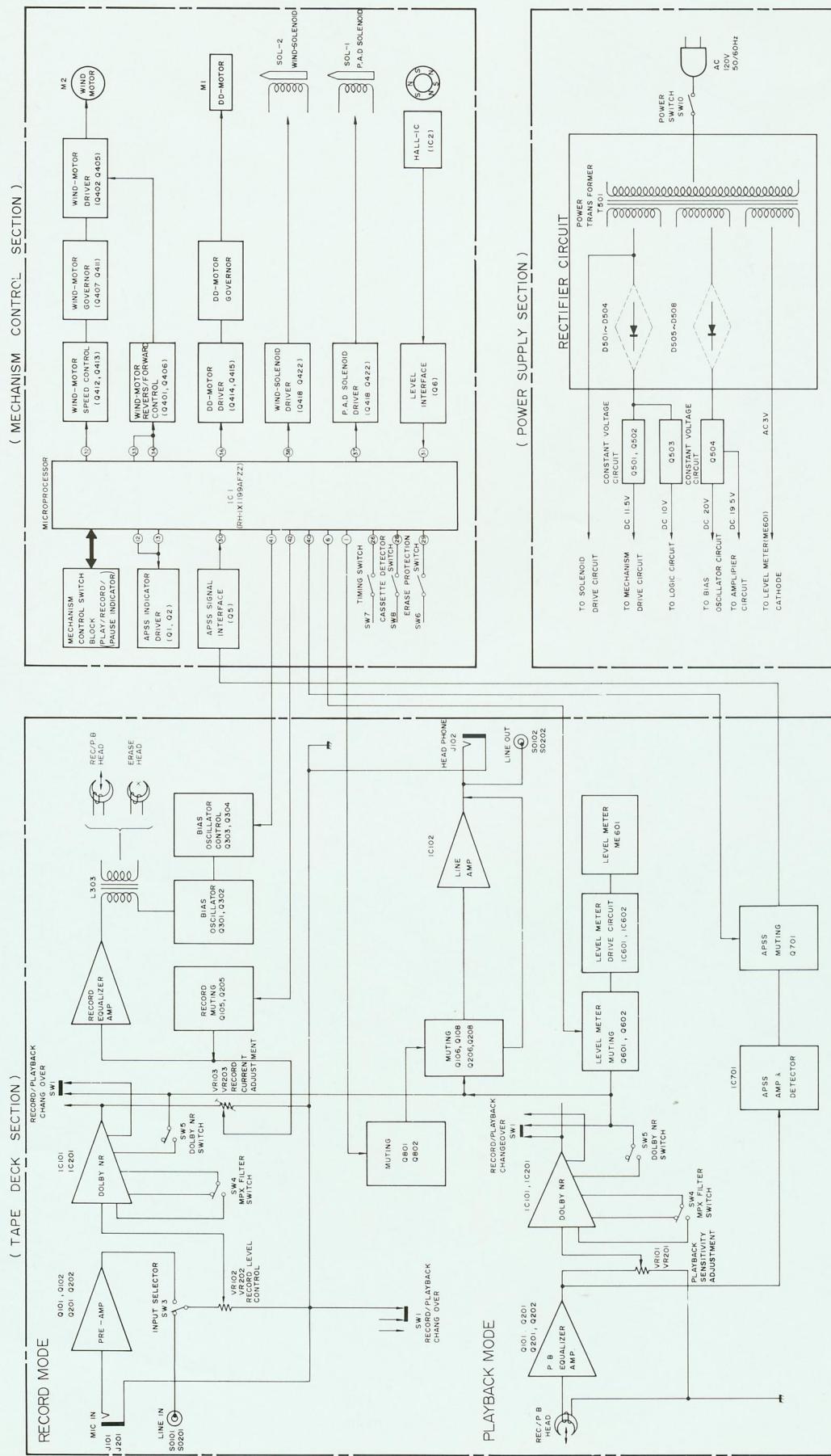
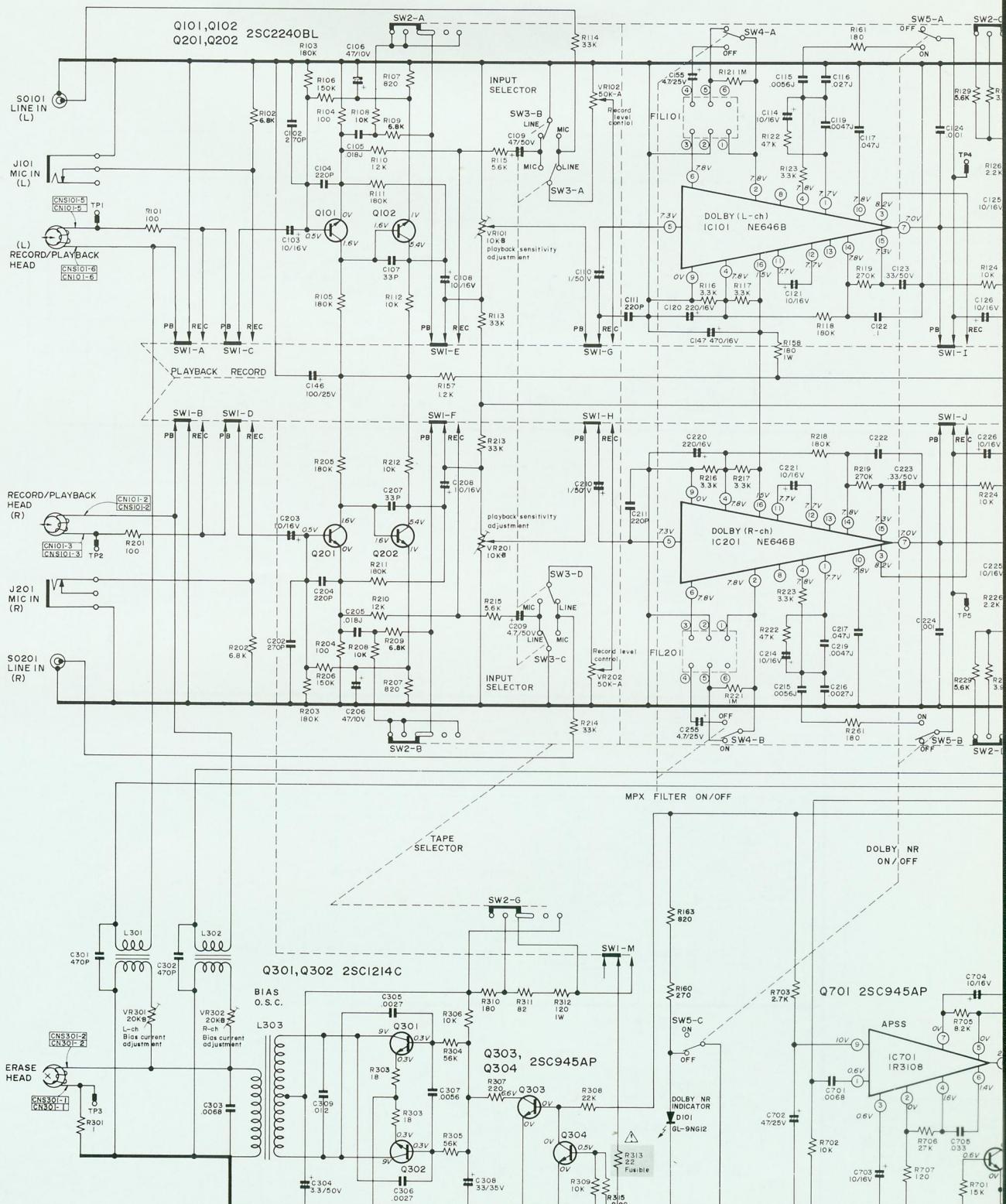


Figure 5 CABINET EXPLODED VIEW

# BLOCK DIAGRAM





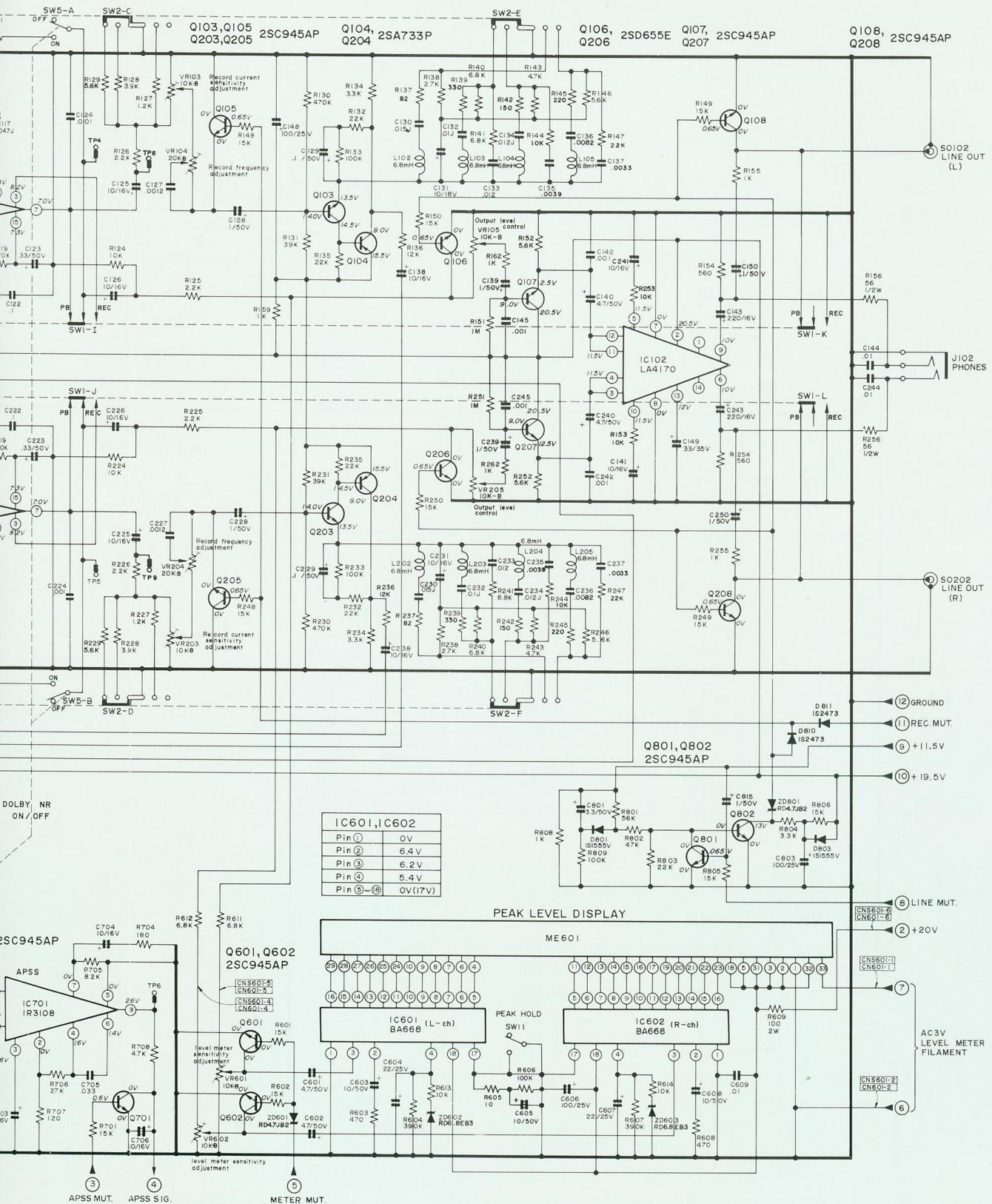
SW. NO	FUNCTION	POSITION
SW1(A~M)	REC/PLAYBACK	PLAYBACK — REC
SW2(A~G)	TAPE SELECTOR	FeCr-CrO <sub>2</sub> -NOR-METAL
SW3(A~D)	INPUT SELECTOR	LINE-MIC
SW4(A, B)	MPX FILTER ON/OFF	ON-OFF
SW5(A~C)	DOLBY NR	ON-OFF
SW6	TIMER START	ON-OFF
SW7	ERASE PROTECTION	ON-OFF

SW8	CASSETTE DETECTOR	ON-OFF
SW9	TIMING SWITCH	ON-OFF
SW10	POWER SWITCH	ON-OFF

#### NOTES ON SCHEMATIC DIAGRAM

- Capacitance value are in MFD. P = MMFD.
- Resistance value are in ohm K = 1000. M = 1000K.
- Voltage readings are measure with VTVM under no signal input. → Playback mode.
- Specifications of wiring diagram of this model are subject to change for improvement without prior notice.

Figure 7 SCHEMATIC DI

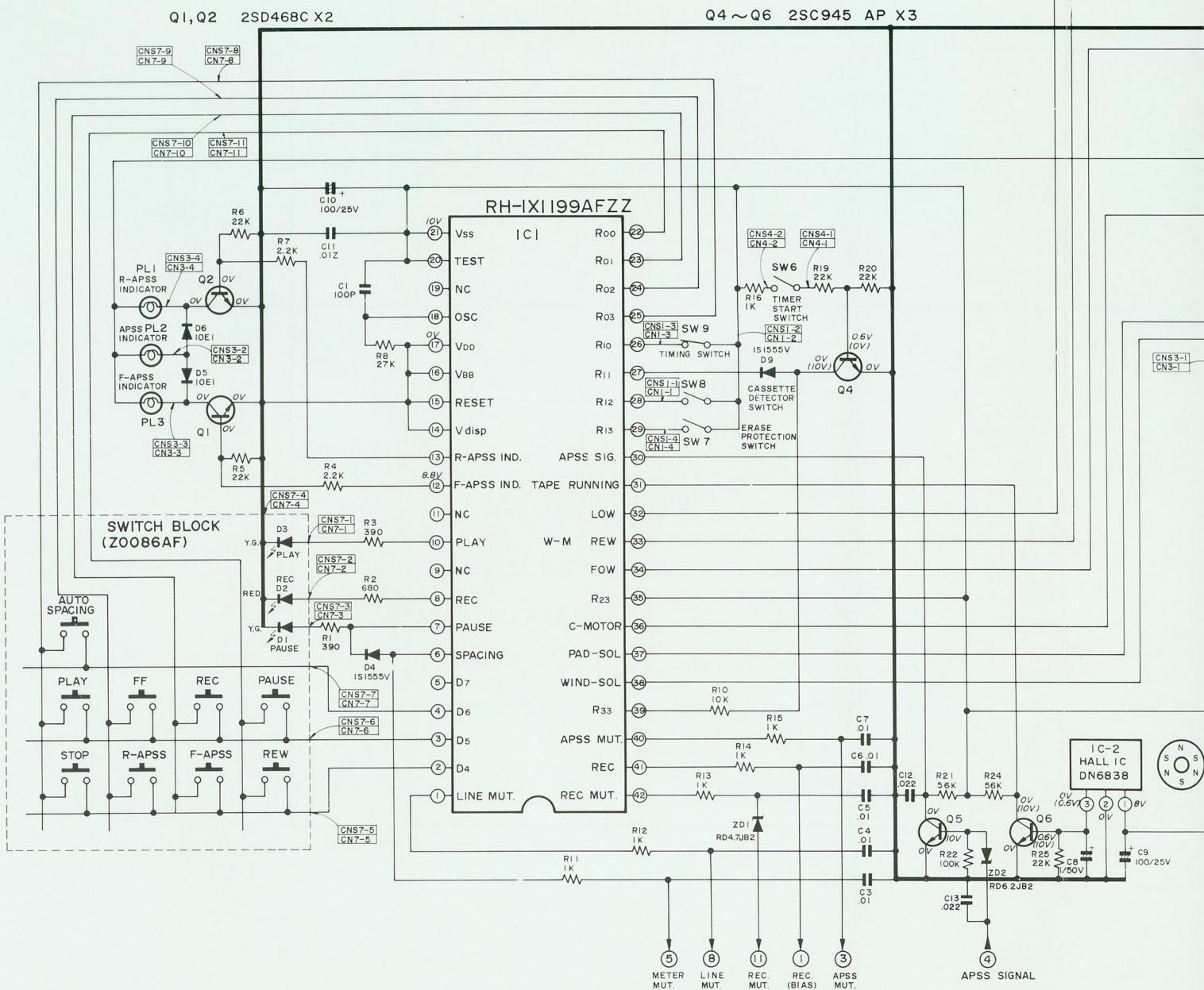


Parts marked with “△” (□) are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

## SCHEMATIC DIAGRAM (DECK SECTION)



Q401, Q406, Q410	} 2SC945 AP X9
Q412 ~ Q414	
Q416, Q418, Q420	} 2SB562 C X3
Q402, Q404, Q415	
Q403, Q405	} 2SD468 C X2
Q407	
Q417, Q421, Q422	} 2SA715WCPXI
Q408	
Q409, Q411, Q419	} 2SB744 Q X3
2SC945 AQXI	
2SA733 P X3	} 22V



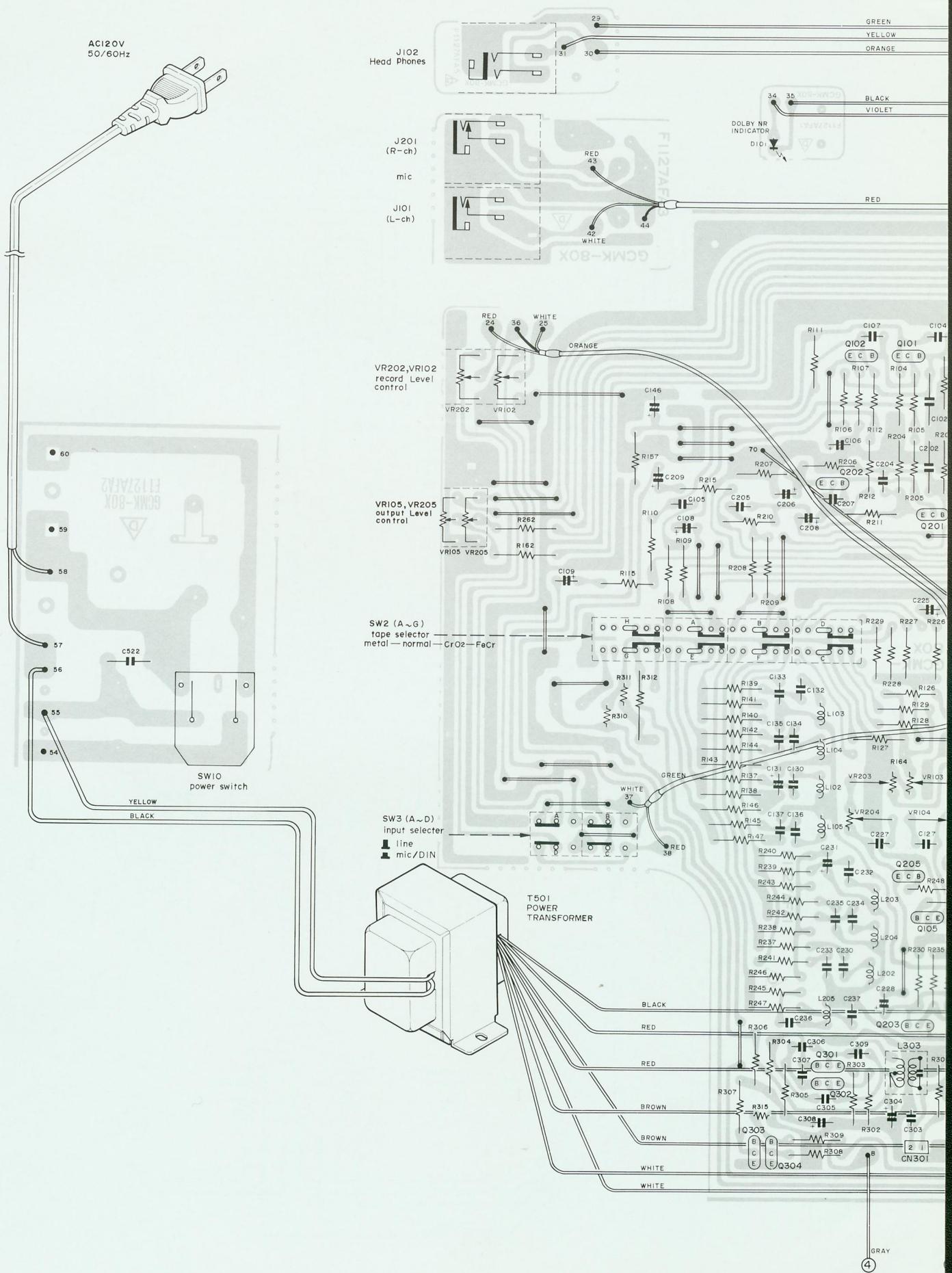
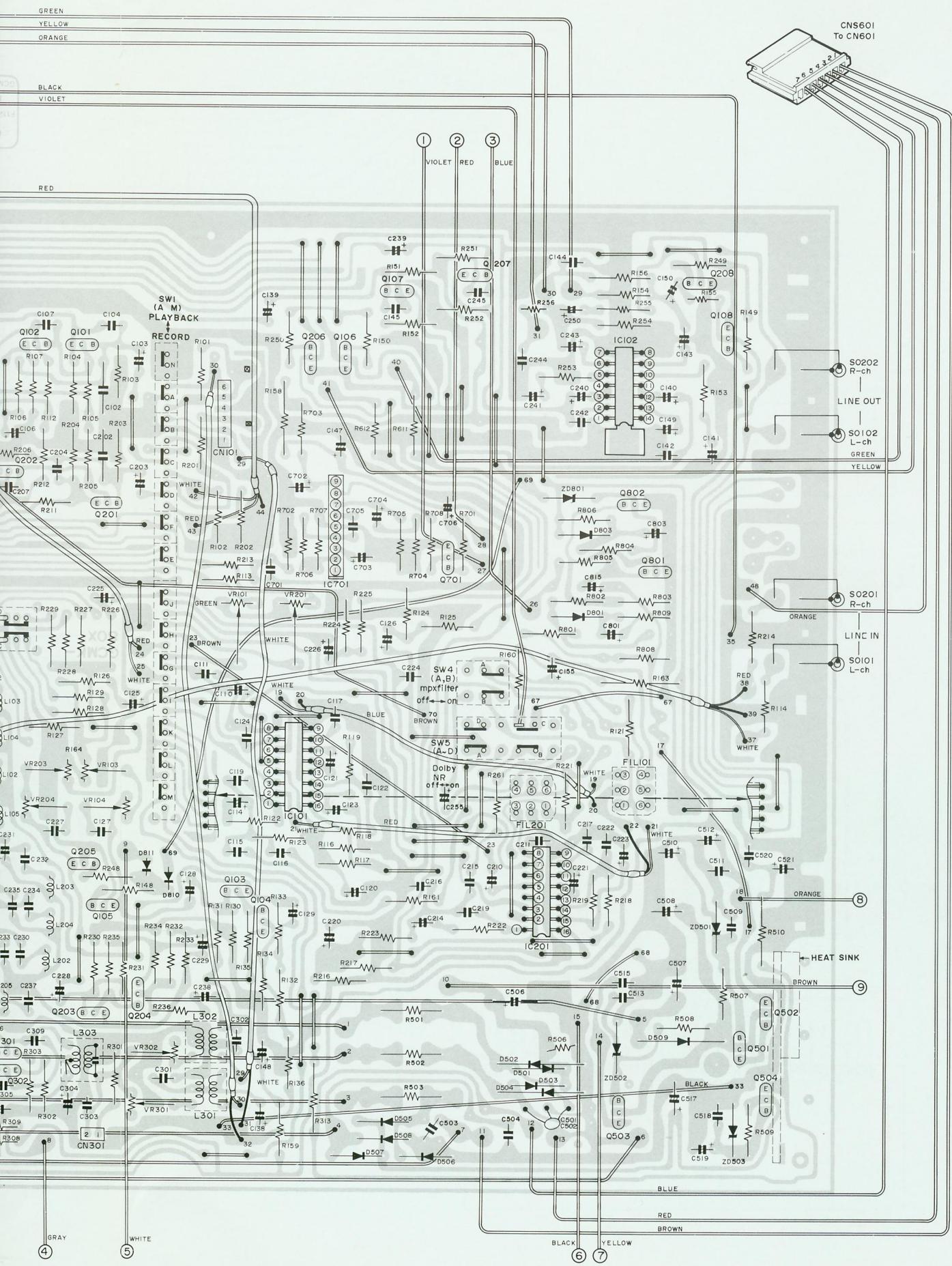
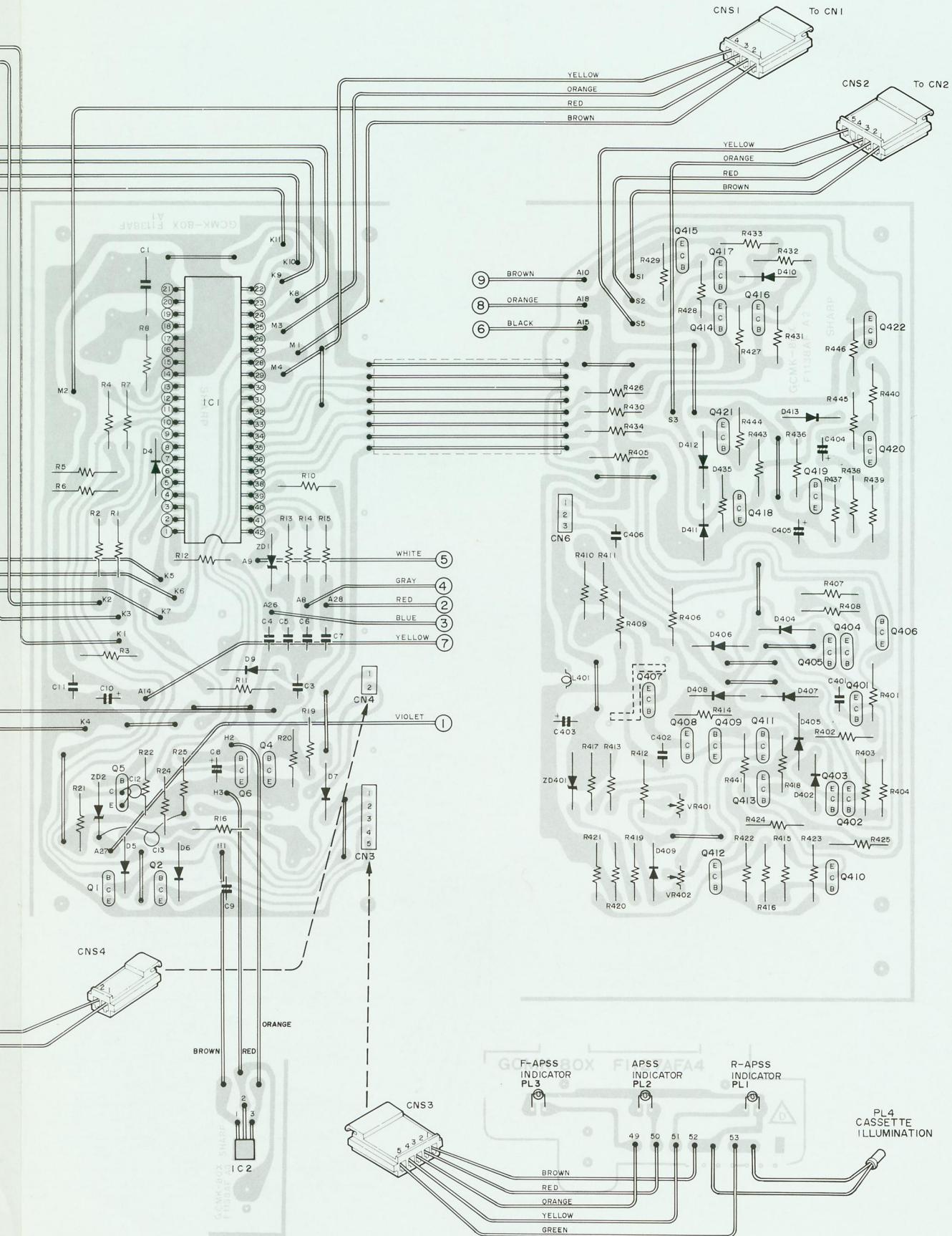


Figure 11 WIRING SIDE OF P



NG SIDE OF P.W. BOARD (DECK SECTION)



RD (CONTROL/LEVEL METER SECTION)

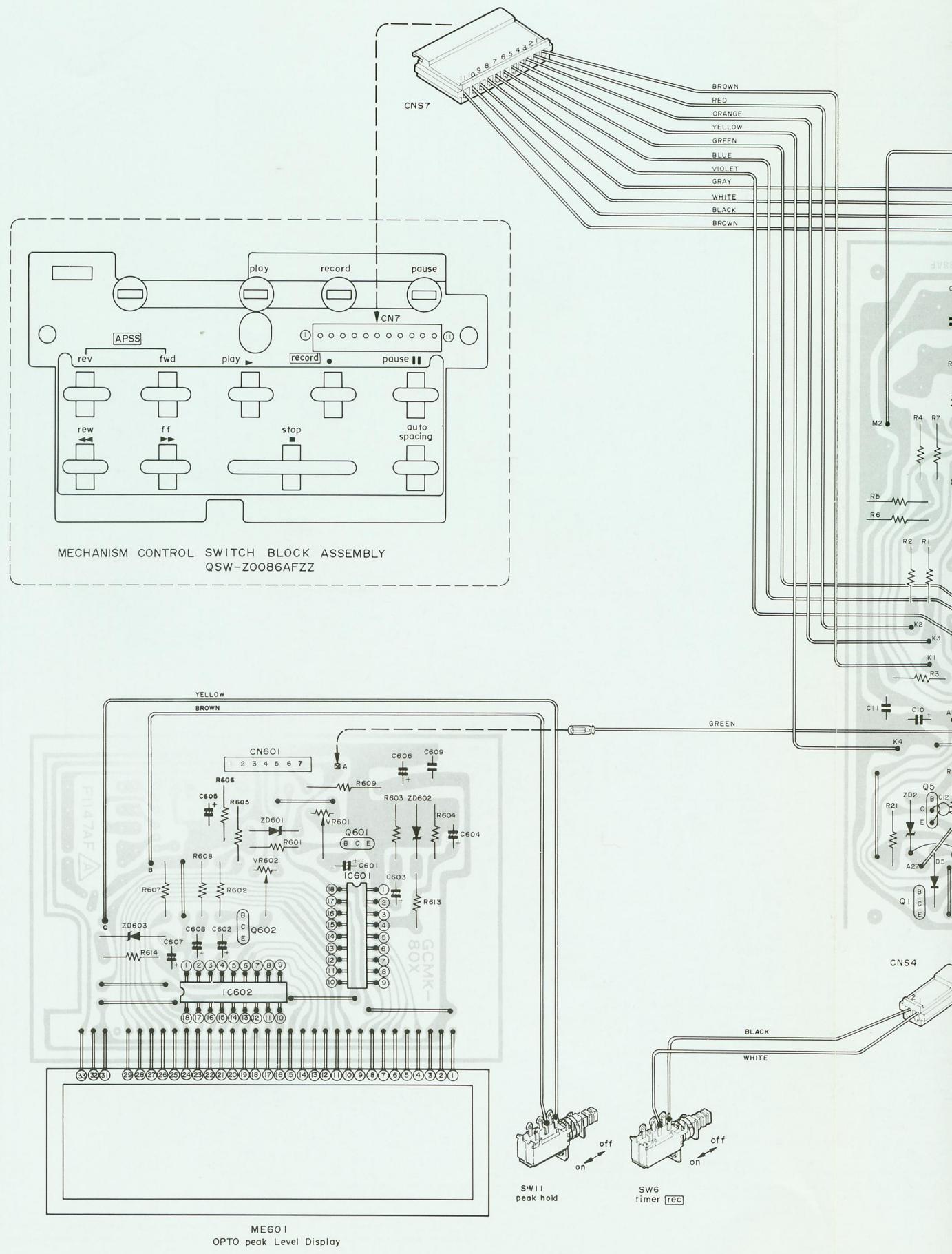
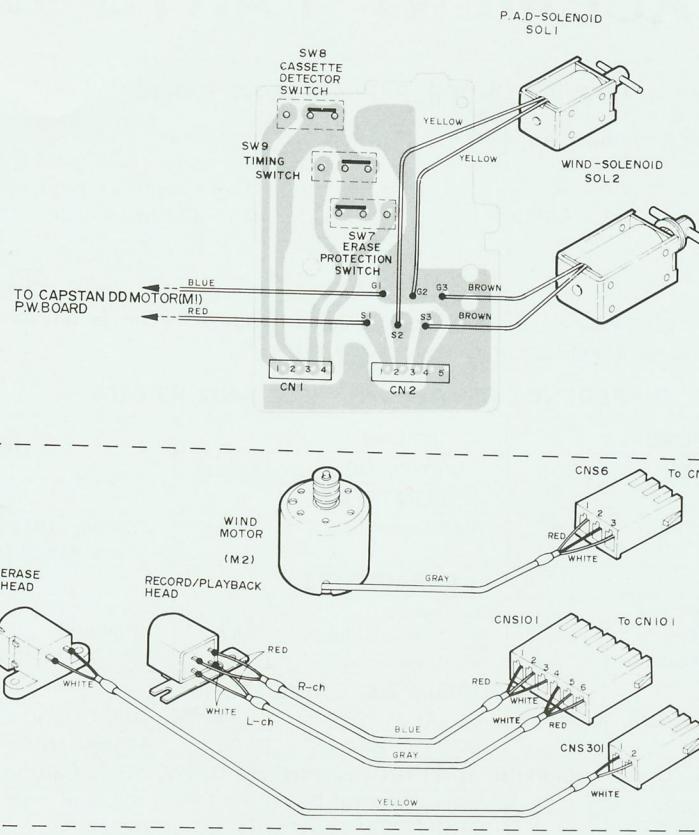


Figure 13 WIRING SIDE OF P.W. BOARD (CONTROL/LEVEL)



For RT-6207 Service Manual, information for wiring connection of Record/Playback head and Erase head and Wind

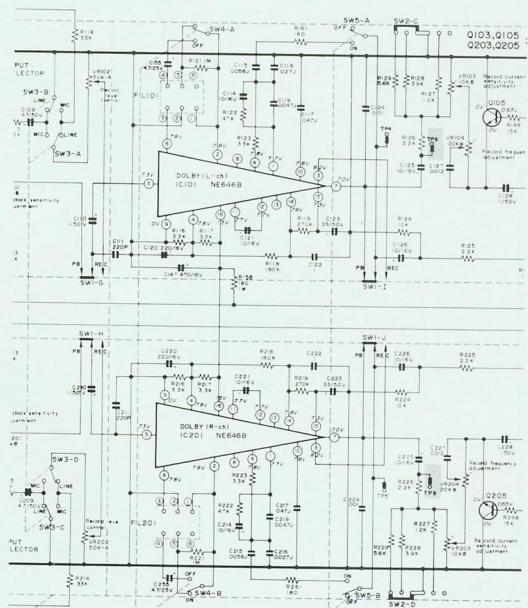
motor, which can not be get in this manual, is the same as for RT-6405.

Figure 15–1 WIRING SIDE OF P.W.B (MECHANISM P.W.B)

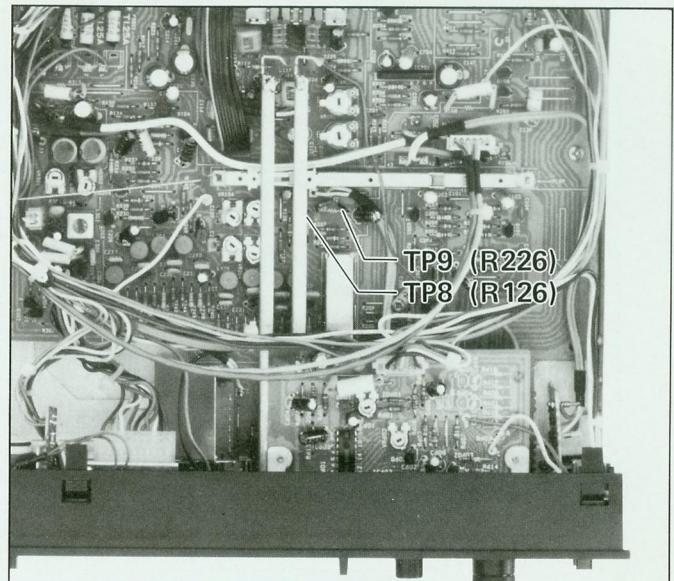
## TECHNICAL INFORMATION

Attention should be drawn to DOLBY NR CIRCUIT CHECK item 1 shown on RT-6207 Service Manual page 9 because of the following misprint: "TP4. TP5" described as the test

point for connection of VTVM. Correct are TP8 and TP9. Please take correction of the point (shown) into consideration in service.



**Figure 15–2**



**Figure 15-3**

# REPLACEMENT PARTS LIST

## "HOW TO ORDER REPLACEMENT PARTS"

To have your order filled promptly and correctly,  
please furnish the following information.

1. MODEL NUMBER
2. REF. NO.
3. PART NO.
4. DESCRIPTION

Order to : Parts Center  
P.O. Box 664 Paramus, New Jersey 07652 (201) 262-9000  
P.O. Box 20394 Long Beach, Calif. 90801 (213) 637-9488  
P.O. Box 10 La Grange, Illinois 60525 (312) 482-9292

### NOTES:

Parts marked with "▲" ( □ ) are important for maintaining the safety of the set. Be sure to replace these parts with specified ones for maintaining the safety and performance of the set.

## DIFFERENCE BETWEEN RT-6207 AND RT-6405

REF. NO.	RT-6207		RT-6405		DESCRIPTION
	PARTS NO.	CODE	PARTS NO.	CODE	
<b>CONTROLS</b>					
VR103, 203	RVR-M0325AFZZ	AB	RVR-M0248AFZZ	AB	10K ohm (B) Record Current Sensitivity Adjustment
<b>CAPACITORS</b>					
C101, 201	VCKYAT1HB221K	AA	Not used		220PF, 50V, ±10%, Ceramic
C135, 235	VCQYKV1HM562K	AA	VCQYKU1HM392K	AA	.0039MFD, 50V, ±10%, Mylar
C137, 237	VCQYKA1HM392K	AA	VCQYKA1HM332K	AA	.0033MFD, 50V, ±10%, Mylar
<b>ELECTROLYTIC CAPACITORS</b>					
C129, 229	VCEALV1HW154M	AB	VCEALA1HW104M	AB	.1MFD, 50V, ±20%
C605	Not used		RC-EZV106AF1H	AB	10MFD, 50V, ±20%
<b>RESISTORS (Unless otherwise specified resistors are 1/4W, ±5%, Carbon Type.)</b>					
R108, 208	VRD-ST2EE682J		VRD-ST2EE103J		10K ohm
R109, 209	VRD-ST2EE562J		VRD-ST2EE682J		6.8K ohm
R137, 237	VRD-ST2EE123J		VRD-ST2EE820J		82 ohm
R139, 239	VRD-ST2EE221J		VRD-ST2EE331J		330 ohm
R142, 242	VRD-ST2EE820J	AA	VRD-ST2EE151J	AA	150 ohm
R144, 244	VRD-ST2EE153J		VRD-ST2EE103J		10K ohm
R145, 245	VRD-ST2EE680J		VRD-ST2EE221J		220 ohm
R147, 247	VRD-ST2EE123J		VRD-ST2EE223J		22K ohm
R153, 253	VRD-ST2EE273J		VRD-ST2EE103J		10K ohm
R316	VRD-SU2EE101J		Not used		100 ohm
R605	Not used		VRD-ST2EE100J		10 ohm
R606	Not used		VRD-ST2EE104J		100K ohm
<b>MECHANICAL PARTS</b>					
004	LANGT0949AFZZ	AC	Not used		Bracket, Flywheel
004-1	LX-BZ0214AFZZ	AB	Not used		Screw, Flywheel Thrust Adjuster
013	LX-WZ5018AGZZ	AA	Not used		Washer
014	XWHJZ19-05050	AA	LX-WZ9051AFZZ	AA	Washer, Oil Cut
063	NBLTH0073AFZZ	AC	Not used		Belt, Drive
064	NBRGC0071AFZZ	AG	Not used		Bearing, Capstan
067	NFLYC0087AFZZ	AN	Not used		Flywheel
078	RHEDH0093AFZZ	AT	RHEDH0079AFZZ	BA	Record/Playback Head
<b>MISCELLANEOUS</b>					
107	HDECBO153AFSC	AM	HDECBO162AFSA	AL	Decoration Plate, Cassette Compartment
108	HDECBO143AFSB	AH	HDECBO142AFSA	AD	Decoration Plate, Cassette Illumination
109	HPNLC3467AFSA		HPNLC3468AFSA		Front Panel
150	PGUMS0083AF00		PCUSG0083AF00	AC	Cushion, Microprocessor Bracket
171	TSPC-0713AFZZ	AF	TSPC-0714AFZZ	AF	Label, Specification
174	Not used		GCOVA1220AFSA	AF	Cover, Cassette Illumination Lamp
175	Not used		PSHEK0057AFZZ	AB	Reflection Sheet, Cassette Illumination
176	Not used		PSLDC3116AFZZ	AD	Shield Plate
177	Not used		PSPAII0166AFZZ	AA	Spacer, Cassette Illumination
SW11	Not used		QSW-P0219AFZZ	AE	Switch, Peak Hold
PL4	Not used		RLMPM0123AFZZ	AE	Cassette Illumination Lamp
M1	RMOTV0088AFZZ	AV	RMOTP0058AFZZ	BN	Capstan DD Motor
CN3	QCNCM438EAFZZ		QCNCM101EAFZZ		5 Pin Plug
CN4	QCNCM431BAFZZ		QCNCM316BAFZZ		2 Pin Plug
	SPAkc1654AFZZ		SPAkc1655AFZZ		Packing Case
	TINSE0706AFZZ		TINSE0707AFZZ		Owners Manual
	TMAPC0738AFZZ		TMAPC0739AFZZ	AM	Schematic Diagram
<b>P.W.B ASSEMBLY (Not Replacement Item)</b>					
	DUNTU0054AF09		DUNTU0054AF12		Main P.W.Board
	DUNTZ0430AF01		DUNTZ0412AF01		Level Meter P.W.Board