### Technical Information

TAPE RECORDER VOL. 10. No. 1

### SUBJECT: SPECIAL SERVICE PARTS LIST

We appreciate your continued cooperation in servicing National Panasonic tape recorders and Technics tape decks.

We have compiled a comprehensive catalogue of special service parts (test tapes, service tools, connection cords, microphones.) supplied by our Audio Tape Recorder Department through the service route. Here we are happy to introduce it to you.

For test tape and service tools, our conventional special service parts have been changed to a part number system beginning with QZZ. This makes them easier to supply particularly when controlled by computer. Moreover, new items have been added to our line of special service parts, with some old model parts discontinued. When ordering, please use the new part numbers as listed here and place an order through the same service route for spare parts.

This parts list will become effective on December 21, 1977. Regarding test tapes, we will revise their prices effective on the aforementioned date. We hope this information will be useful to you in future transactions.



### I. TEST TAPES

We previously issued our test tape list. Nevertheless, the development of the ELCASET deck has resulted in a completely new category of tape decks. Also added to the open reel tape deck category is the high quality Model RS-1500US series with isolated loop system, three motors, etc. Practical, efficient test tapes are absolutely necessary to satisfy such high-grade decks. Another necessity is that there should be as few kinds of test tapes as possible in order to simplify market services. Considering these points, we have changed and unified our test tapes into those listed on the following pages. So we request that you place an order for test tapes by the listed part numbers.

The following describes the major changes from our conventional test tapes, and we also listed discontinued test tapes as follows.

### \* Major Changes from Conventional Test Tapes

- 1. The frequency response and other characteristic of the new open reel test tapes has been considerably improved for use with the RS-1500US. As a result, their prices are slightly higher than those of conventional test tapes. To minimize the kinds of test tapes, we have standardized our high performance test tapes and discontinued conventional ones.
- 2. Our cassette type playback frequency response test tape has also been changed into the QZZCFM test tape, which can measure up to 12.5KHz as against the CFH test tape up to 10KHz. This was attempted to measure higher frequency characteristic of the recently marketed high quality RS-9900US cassette deck. Furthermore, the QZZCFM is made available in combined use with the CAA, with the head azimuth adjustment signal provided.
- The Elcaset type test tape in a completely new category has been added to the line of our conventional kinds.
- 4. Prefixing the QZZ to our conventional part numbers, we have unified the part number system.

### \* Test Tape Instruction Notes

Please note the following when using test tapes:

- 1. Test tapes can only be used with the label side facing outward and in one direction only.
- Be sure to wind test tapes in the playback mode; avoid fast-forward and rewind, because they shorten tape life.
- 3. Keep the test tape in its case away from dust, high temperature, high humidity and strong magnetism.
- 4. The useful life of test tapes can be considered to be about one year.

### **TEST TAPE COMPARISON LIST**

		New test tape	Description	Former test tape (To be discontinued)
Open reel type	1	QZZOF380EX	38.1cm/s Playback frequency response, Head azimuth, Playback standard level	OF380, OFK
	2	QZZOF190EX	19.05 cm/s Playback frequency response, Head azimuth, Playback standard level	OF190, OFI, OAA
	3	QZZOW380EX	38.1cm/s Wow and flutter, Tape speed	OW380, OWA
	4	QZZOW190EX	19.05 cm/s Wow and flutter, Tape speed	OW190, OWB
13	5	QZZORA218EX	Reference blank tape	ORA218, ORB
				OFJ,OWC,OF095,OW095
	6	QZZCFM	Playback frequency response, Playback standard level, Head azimuth adjustment	CAA, CFK, CFH
type	7	QZZCSX	Playback frequency response, Head azimuth, Playback standard level, Tape speed, Wow and flutter	
ette	8	QZZCWAT	Wow and flutter, Tape speed	CWAT
Cassette type	9	QZZCRA	Reference blank tape (Normal position)	CRA
	10	QZZCRX	Reference blank tape (CrO <sub>2</sub> position)	CRF
	11	QZZCRD	Tape-path viewer with mirror	RT8133
	12	QZZSRKCT	Takeup torque measurement	SRKCT, RP8063N
ø)	13	QZZVTT801	Head height and azimuth adjustment	VTT801
	14	QZZVTT804	Crosstalk tape	VTT804
type	15	QZZVTT820	Crosstalk tape	VTT820
Endless	16	QZZ8FC	Playback frequency response, Playback standard level	8FC
	17	QZZ8WA	Wow and flutter, Tape speed	8WA
	18	QZZ8RA	Reference blank tape	
Elcaset type	19	QZZLFB	Playback frequency response, Head azimuth, Playback standard level	LFB
	20	QZZLWB	Wow and flutter, Tape speed	LWB
	21	QZZLRA1	Reference blank tape (TYPE I)	LRA1
	22	QZZLRA2	Reference blank tape (TYPE II)	LRA2
	23	QZZLRA3	Reference blank tape (TYPE III)	LRA3
	24	QZZLDB	Tape-path viewer with mirror	LDA
Micro cassette type	25	QZZMWC	Wow and flutter, Tape speed, Head azimuth adjustment	MWA

NOTE: We are prepared to make delivery as early as possible.

However, in order to avoid deterioration due to long term of storage, additional days (up to a maximum of one month) may sometimes be required for delivery.

## OPEN REEL TYPE TEST TAPE

APPEARANCE	TEST TAPE QZZOH 380EX Standard Part Leans at Four Proposition 20cms Governor of an works - 60cm Governor of a standard of a stan	Secured for the first American Secured	IEST TAPE QZZOW386EX  Now & Flutter 3kHz 38cm s  Apple plants in the foundable to the found
REC	10 min	10 min	8 min
CONSTRUCTIONS	0dB 400 15	0dB 400 15 10dB - 10dB - 10dB - 10dB - 10dB - 15"	3kHz OdB Full track
FREQUENCY	400 Hz 0dB 16KHz - 10dB 20KHz - 31.5Hz - 10dB Time constant 50μS - 3180μS	400 Hz 0dB 16KHz - 10dB - 10dB Time constant 50μS - 3180μS	3KHz 0dB
PURPOSES	Tape speed: 38.1 cm/s  * Playback standard level  * Head azimuth adjustment  * Playback freq. response	Tape speed: 19.05 cm/sec  * Playback standard level  * Head azimuth adjustment  * Playback freq. response	Tape speed: 38.1 cm/sec  * Wow & flutter  * Tape speed
PART NO.	QZZOF 380EX	QZZOF 190EX	QZZOW 380EX
	-	~ ~ ~	e

TEST TAPE QZZOW 190EX Word & Flutter 310tz 19cm/s  Month State 1900 1900	TEST TAPE QZZORAZIJIEX Reference Blank Tape
8 min	45 min at 19 cm/s
OdB Full track	
3KHz 0dB	
Tape speed: 19.05 cm/sec * Wow & flutter  * Tape speed	Reference blank tape
QZZOW 190EX	QZZORA 218EX
4	ω

### CASSETTE TYPE TEST TAPE

### Note:

Frequency response test tapes QZZCFM & QZZCSX are recorded with a time constant of  $120\mu$ S-3180 $\mu$ S. If they are played back on a tape recorder with a time constant of  $120\mu$ S-1590 $\mu$ S (former type tape recorder), please con the following values when reading the playback level.

APPEARANCE	Chester  Che
REC	4 min
CONSTRUCTIONS	OdB 315 125 K 315 125 K 315 K
FREQUENCY	315Hz 0dB 8KHz - 20dB 12.5KHz - 63 Hz - 20dB Time constant 120µS - 3180µS
PURPOSES	* Playback standard level * Head azimuth adjustment * Playback freq. response
PART NO.	QZZCFM
	9

	10kHz-1kHz	-0.3dB
	250 Hz	+0.1dB
	125 Hz	+1.2dB
	63 Hz	+3.1dB
rrect	31.5Hz	+4.7dB
REC	APPEARANCE	SE
	TEST TAPE REPRESENTED	ELEANS CONS - 2048 JISHE CALL SAVE - 2048
4min	Dre soti	10
	Constant Cons	

### CASSETTE TYPE TEST TAPE

APPEARANCE	All parecase case Sister ante - Note Castes ante -	CANAL CASE  SAME CASE  SAME CASE  CA	C C C C C C C C C C C C C C C C C C C	Control Contro
REC	3min	45 min	15 min	15 min
CONSTRUCTIONS	0dB 30° 30° 60° 60° 60° 60° 60° 60° 60° 60° 60° 6	3kHz		
FREQUENCY	315 Hz & 6.3 KHz -10 dB 6.3 KHz -10 dB 3 KHz -10 dB Time constant 120 µS -3180 µS	3KHz -10dB		
PURPOSES	<ul> <li>* Playback standard level</li> <li>* Playback freq. response</li> <li>* Head azimuth adjustment</li> <li>* Wow &amp; Flutter</li> <li>* Tape speed</li> </ul>	* Wow & flutter  * Tape speed	* Reference blank tape (Normal position)	* Reference blank tape (CrO <sub>2</sub> position)
PART NO.	QZZCSX	QZZCWAT	QZZCRA	QZZCRX
	2	ω	0	9

TEST TAPE CAZCRO	SETTE TORQUE SRK-CT WASHINGTON BLOCKED
7 min	
* Tape-path viewer with mirror	* Takeup torque measurement
QZZCRD	QZZS RKCT
7	12

### **ENDLESS TYPE TEST TAPE**

APPEARANCE	OZZVTT801  • Head height • Head azirnuth  IkHz – 1048 8kHz – 1048
REC	10 min
CONSTRUCTIONS	Full track  Track 2  Full track  Full track  SkHz  Full track  Track 2  Signals are recorded in anti-phase
FREQUENCY	1 KHz -10dB (Track 2) 8 KHz -10dB (Track 6)
PURPOSES	* Head height adjustment  * Head azimuth adjustment
PART NO.	QZZVTT 801
	5

### ☐ ENDLESS TYPE TEST TAPE

APPEARANCE	Crosstalk tape  Avont ods tracks 1, 3, 5, 7	COSSTAIK TAPE 400Hz 0dB	* P. B freq. response  * P. B standard level  500Hz, 7.5kHz, 100Hz — 10dB  \$00Hz 0dB
REC	10 min	10 min	5 min
CONSTRUCTIONS	0dB	0dB 400Hz	0dB 500 -10dB- 50 55 100 100 100 100 100 100 Full track
FREQUENCY	400 Hz 0 dB Recorded on tracks 1,3,5 & 7	400 Hz 0 dB Recorded on tracks 2, 4, 6, & 8	500 Hz 0dB 7.5 KHz — 100 Hz 10 dB
PURPOSES	* Crosstalk tape	* Crosstalk tape	* Playback standard level * Playback freq. response
PART NO.	QZZVTT 804	QZZVTT 820	QZZ8FC
	4	5	19

17	QZZ8WA	* Wow & flutter  * Tape speed	3KHz -5dB	3kHz –5dB Full track	10 min	TEST TAPE  OZZBWA  Wow & Tape Speed  3kHz – 5d8
8	QZZ8RA	* Recordint test tape (Reference brank tape)			10 sec	TEST TAPE  OZZBRA  Recording test tape
E	ELCASET TY	YPE TEST TAPE				

### **ELCASET TYPE TEST TAPE**

APPEARANCE	TEST TABLE  STATE OF THE CONTROL OF
REC	Aprox.
CONSTRUCTIONS	0dB — 25 × × × × × × × × × × × × × × × × × ×
FREQUENCY	315 Hz 0dB 12.5 KHz - 10 dB 31.5 Hz - 16 KHz - 10 dB Time constant 70 \underset S - 3180 \underset S
PURPOSES	<ul> <li>* Playback standard level</li> <li>* Head azimuth adjustment</li> <li>* Playback freq. response</li> </ul>
PART NO.	QZZLFB
	10

### ELCASET TYPE TEST TAPE

APPEARANCE	TESTTAPE WEEGOND  WEIGHT CONTRIBUTION OF THE C	The state of the s	Reference blank into
REC	15 min	15 min	15 min
CONSTRUCTIONS	OdB Full track		
FREQUENCY LEVEL	3KHz 0dB		
PURPOSES	* Wow & flutter  * Tape speed	Reference blank tape (TYPE I tape)	Reference blank tape (TYPE II tape)
PART NO.	QZZLWB	QZZLRA1	QZZLRA2
	8	2	22

Reference beams trape 705.180.13 angel	TESTTAPE TESTANDE TES	
15 min	15min	
		TAPE
Reference blank tape (TYPE III tape)	* Tape-path viewer with mirror	SETTE TYPE TEST TAPE
QZZLRA3	QZZLDB	MICRO CASSE
23	24	MICE

### TYPE TEST TAPE MICRO CASSETTE

APPEARANCE	TEST TORPE CONTROLLED SWITCH OORS
REC	10 min
CONSTRUCTIONS	3kHz
FREQUENCY	3KHz 0dB
PURPOSES	* Wow & flutter  * Tape speed  * Heaz azimuth adjustment
PART NO.	QZZMWC
	25

### **VARIOUS TRACK SYSTEMS AND TAPE SPEED**

	Track system	Tape speed
1. Open-reel type	Track 1 6.30 mm Track 2 2-track monaural  Track 1	
	Track 2 Track 3 Track 4  4-track stereo  Track 1 Track 1 Track 1 Track 2 Track 2 Track 2	38.1 cm/s(15 in/s) 19.05 cm/s(7-1/2 in/s) 9.53 cm/s(3-3/4 in/s)
	FR Track 3 RR Track 4  4-track, 4-channel stereo	
2. Cassette type	Track 1 3.81 mm Track 2  2-track monaural	4.76cm/s(1-7/8in/s)
	Track 1 Track 2 Track 3 Track 3 Track 4  4-track stereo	4.70011170(177011170)
3. Endless type	8-track, 2-channel stereo  8-track, 4-channel stereo  8-track, 4-channel stereo	9.53 cm/s(3-3/4 in/s)
4. ELCASET type	Track 1 Track 2 R 6.30mm Track 3 Track 4  4-track stereo	9.53 cm/s(3-3/4 in/s)
5. Micro cassette type	Track 1 3.81mm Track 2  2-track monaural	2.4 cm/s (15/16 in/s)

### II. SERVICE TOOLS

The following is an introduction to the service tools supplied by our Audio Tape Recorder Department to the market to perform smooth and complete repair services of tape recorders. Added to our conventionally supplied tools, wiring materials and the tools listed below will be offered. Like the test tape, our part numbers of new service tools have been systemized to begin with the service part number, QZZ.

### Service tools list

	Part No.	Description	Remarks
1	QZZ0205	RS-1500US series tool kit	New
2	QZZ0308	Shield wire-A	New
3	QZZ0309	Shield wire-B	New
4	QZZ0310	Lead wire-A	New
5	QZZ0311	Lead wire-B	New
6	RP8062	Solder sucker	
7	RP8065N	Jack driver kit	
8	RP8099	Tool kit for micro cassette	A A B A B A B A B A B A B A B A B A B A
9	T100	Tension gauge (100 g)	
10	T500	Tension gauge (500g)	
11	S2	Spring gauge (2 kg)	
12	S4	Spring gauge (4 kg)	

<sup>\*</sup> Our conventionally supplied tools given below have been ordered in small quantities, and some of them are unmatched with our present products. For this reason, we have decided to discontinue them.

Tools to be discontinued

Part No.	Description
RP8008	Screw kit
RP8064N	Washer kit
RP8069	Tape recorder measuring appliances
RP8119N	Connection cord kit

### **RS-1500US Series Tool Kit**

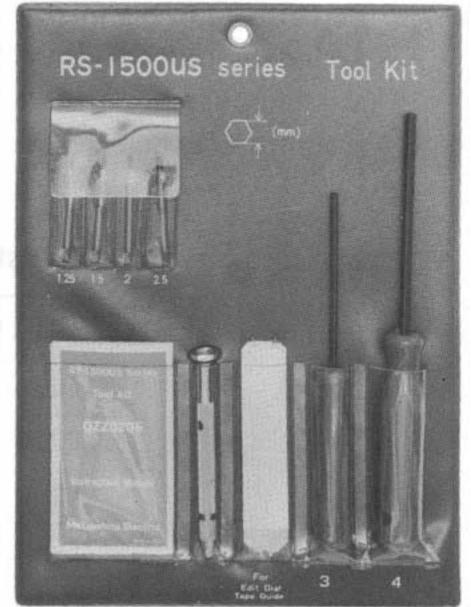
### Part No. QZZ0205

NOTE: The supply period of this service tool kit is only one year from December 21, 1977 to December 20, 1978. Please note this carefully.

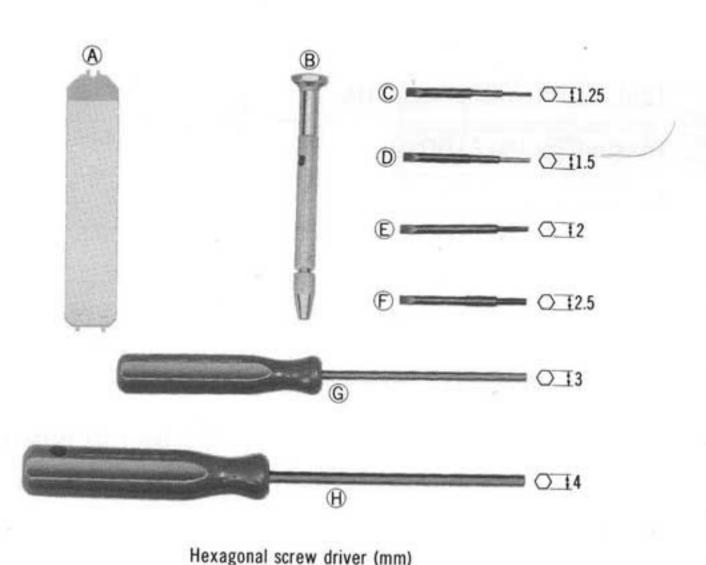
As you know, our open tape deck RS-1500US series is a special, isolated loop mechanism is used. Therefore, special tools are necessary for servicing this series tape decks. The following tools are contained in this tool kit and instructions are as follows.

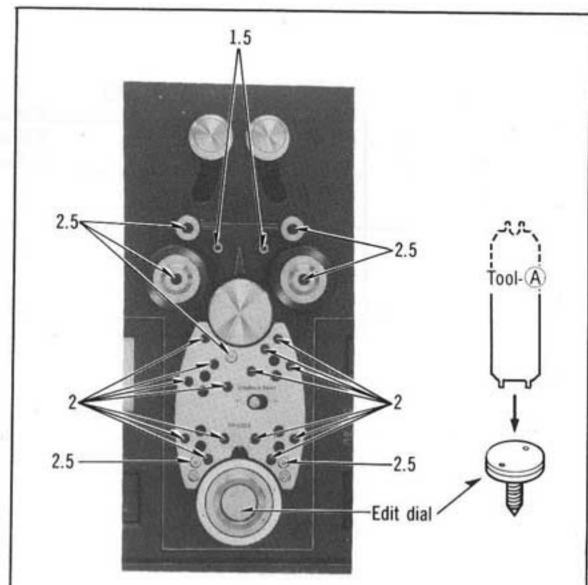
### Instructions:

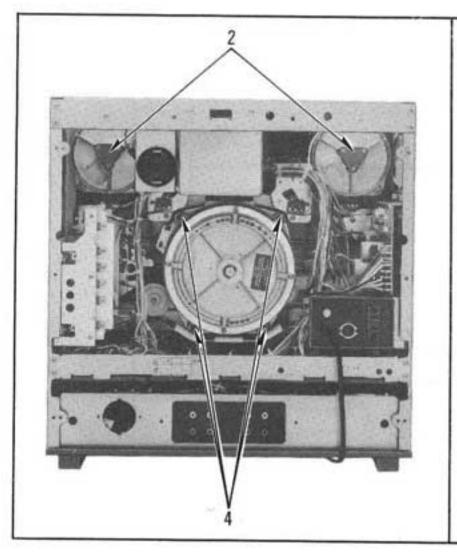
- \* The sizes of the hexagonal screws used in the RS-1500US series are shown in the figure below. Use the appropriate hexagonal wrenches ( $\mathbb{D} \sim \mathbb{H}$ ) according to the screw size (Screw sizes are shown in mm.). Note that hexagonal wrenches ( $\mathbb{C} \sim \mathbb{F}$ ) for screw sizes 1.5~2.5 mm should be inserted in the wrench holder  $\mathbb{B}$  for use.
- \* Tool (A) is a special tool which can be used both for removal of the edit dial and for adjustment of the height of the tape guides.
- \* The hexagonal screw driver can be used not only for the RS-1500US series but also for cassette decks.

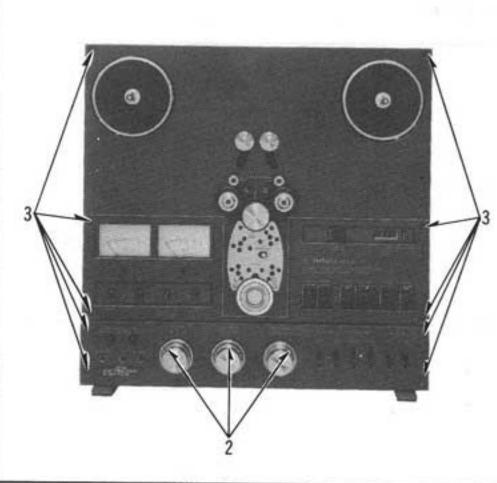


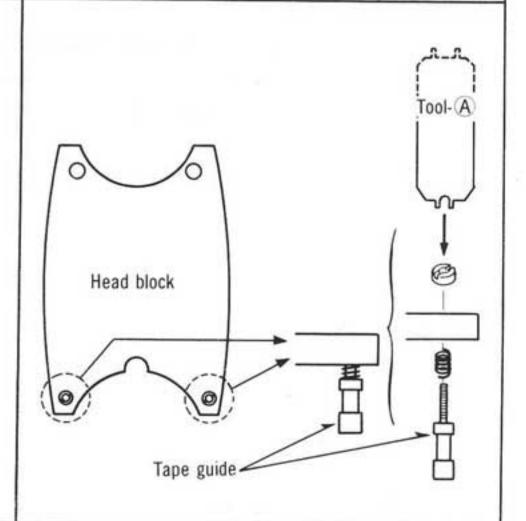
### Contained tools:











### Shield Wire and Lead Wire

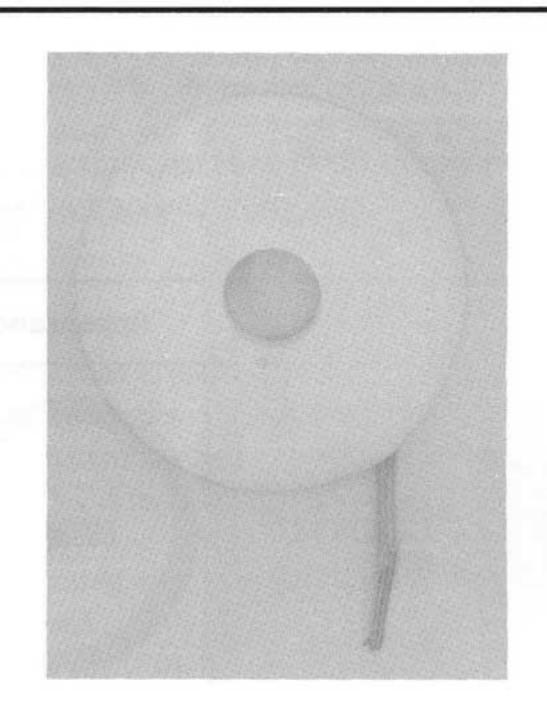
When servicing, shield and lead wires are often cut too short to be serviceable. For use as replacements in such a case, the following four kinds of wires have been prepared for you.

	Part No.	Appearance	Description	Use
1	QZZ0308		Shield wire (A) Length: 10 m Diameter: 2.2 ¢ Color: Black or grey For general type tape recorders.	Head lead wire. Volume lead wire.
2	QZZ0309		Shield wire B Length: 10 m Diameter: 1.0 $\phi$ Color: Black or grey For micro cassette or small tape recorders.	Connection between terminals.
3	QZZ0310		Lead wire (A) Length: 10 m Diameter: 1.0 $\phi$ Color: Black or white For general type tape recorders.	Connection between terminals. Connection between
4	QZZ0311		Lead wire (B) Length: 10 m Diameter: 0.8 $\phi$ Color: Blue or red For micro cassette or small tape recorders.	printed circuit board and parts.  Used as jumper wire.

### Solder Sucker

### Part No. RP8062

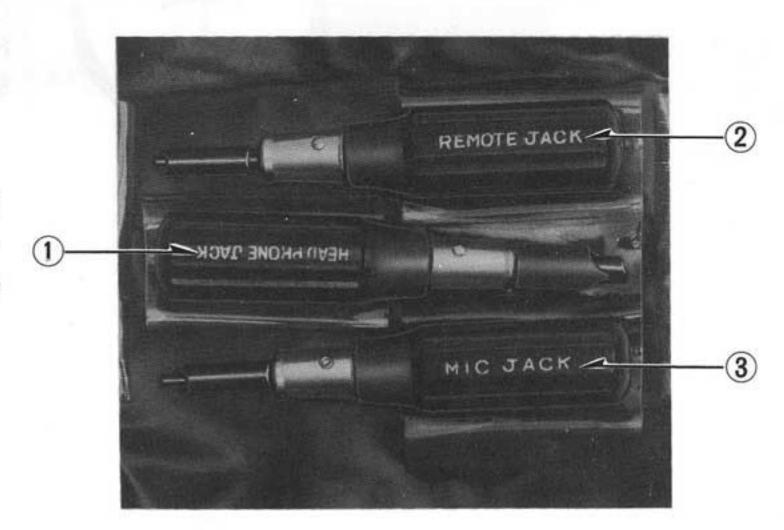
This solder sucker is very convenient for removal of solder adhering to a printed circuit board. ICs, transistors, switches, etc. are usually difficult to remove because their terminals have been soldered to the printed circuit board. The solder sucker removes the solder of each terminal so that the part can be removed easily.

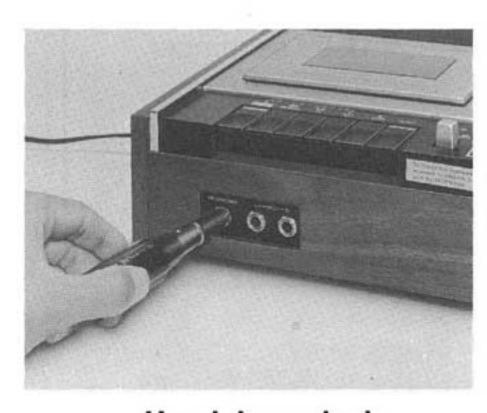


### Jack Driver Kit

### Part No. RP8065N

This jack driver kit is a special tool kit necessary for the service work of tape recorders, for removing nuts used for headphone jacks, microphone jacks and remote jacks.

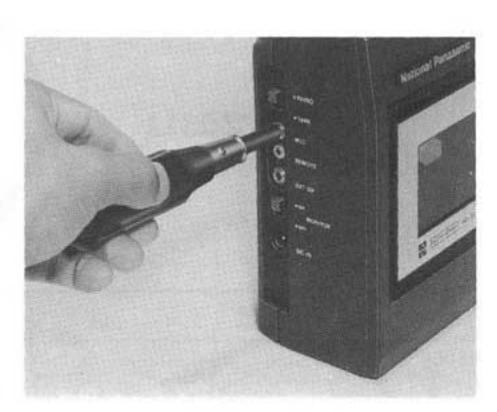




Headphone jack



Remote jack



MIC jack

As you know, our micro cassette tape recorder is a special, very small type. Therefore, special tools are necessary for servicing this model.

The minimum necessary tools have been selected and made up into a tool kit (contained in a vinyl bag). The following tools are contained in this tool kit (RP8099).



	Part Name	Description
1	Music tape	For practical tests of playback (side 1) and recording (side 2).
2	Test tape Part No. QZZMWC	For measurement of wow and flutter and tape speed, and for adjustment of head azimuth.
3	Plug adaptor Part No. QJP0994	For connection of a microphone, etc., which have an M2 plug; also used as an erase plug. (For model RQ-160S)
4	Bit for jack nuts	For removing M2 jacks. Used with a large screw driver. (For model RQ-160S)
<b>5</b>	Small minus screw driver	For very small minus screws.
6	Screw driver	By changing side of bit, it can be used for both the philips-head and minus screws.
7	Tweezers	For picking up small screws.

### Tension Gauge and Spring Gauge

Part No.	Part Name	Description
T100	Tension gauge	* Max. 100 g.  * For measurement of takeup tension, back tension, pad pressure, etc.
T500	Tension gauge	* Max. 500 g.  * For measurement of cassette type pressure roller pressure.
S2	Spring gauge	* Max. 2 kg.  * For measurement of open reel type and ELCASET type pressure roller pressure.
<b>S4</b>	Spring gauge	* Max. 4 kg.  * For measurement of 3-motor deck pressure roller pressure.

### III. MICROPHONES FOR PORTABLE TAPE RECORDERS

	Part No.	Appearance	Impedance	Sensitivity	Microphone Type	Plug Type
1	WM2201N		300Ω	-76 dB	Bar dynamic	
						Miniphone
					A	
2	WM2213N		300Ω	-76 dB	Bar dynamic	
E						Miniphone with remote
3	WN123N		Micropho	one stand f	for WM2201, W	/M2213.

We have supplied a variety of microphones and microphone stands. However these are standardized and unified into the above types. Accordingly, the microphones and microphone stands listed hereunder will be discontinued.

### Microphones and Microphone Stands to be discontinued

· · · · · · · · · · · · · · · · · · ·	Discontinued Parts
Microphone	WM2051, WM2052, WM2057, WM2095, WM2200, WM2098, WM2202, WM2203, WM2241
licrophone stand	WN115, WN120, WN125, WN133

# IV. TAPE RECORDER CONNECTION CORDS

Part No.	Part Name	Description	Connection	Method of Connection	Example of Use
RP024A	Connection cord "MA"	Mini phone plug  1.5m  1.5m  (4.9 feet)  (1.9 feet)  (1.9 feet)  (1.9 feet)  (1.9 feet)	33KΩ Mini phone \$ 33Ω Phono plug plug plug plug ATTENUATION: 60 dB	Tape	NEC OUT
RP010A	Radio cord "M"	Mini phone plug	1005 \$100 ATTENUATION: 65 dB	Tape ← Radio recorder (EARPHONE OUT) (MIC) or (EXT SP OUT)	EARPHONE JACK
RP011A	Radio cord "R"	Mini phone plug	\$1000 \$1000	Tape	EARPHONE JACK
RP021A	Connection cord "B"	Mini phone plug		Tape	SECOUT SECOUT
RP040A	MIC extension cord "A"	Mini phone plug		* Extension cord for low impedance microphone.	© MIC ON MINIPHONE PLUG JACK
RP041A	MIC extension cord "B"	Phone plug  5m  (16.4 feet)  Phone jack		* Extension cord for low impedance microphone.	MIC PHONE PLUG JACK
RP060A	Plug adaptor "A"	Phone jack  Mini phone plug		* Adapts phone plug to miniphone plug microphone	MIC PHONE PLUG

Plug ada <sub>l</sub>	adaptor "B"	Mini phone jack		* Adapts miniphone plug to phone plug	PHONE PLUG
Plug ad	adaptor "C"	Mini phone jack		* Adapts miniphone plug to phone plug	NEC COUT
	recording cord	2m 2m (6.6 feet) Mini phone plug	Input 220 150\$ See Output	Tape ↔ TV (OUTPUT)	RP-010A  EARPHONE JACK
Record DIN co	Record/playback DIN cord	DIN plug		Tape Stereo recorder ⇔ amplifier (DIIN) (DIIN)	ONN TAPE  HEC/PLAY
NO	DIN pin cord	DIN plug  1.5m  (4.9 feet)  Phono plug (Pin plug)		Tape Stereo deck amplifier (LINE IN) or (LINE OUT)	UNE LINE  OUT IN  OUT IN  OUT TAKE RECIPLAY
Radio	cord "E"	1.5m Mini phone plug (EXT SP) (4.9 feet) (A.9 feet) (A.9 feet) (A.9 feet) (A.9 feet) (A.9 feet) (A.9 feet)	White ○ ○ White ○ ○ ○ ○ ★ 10Ω Gray	Tape ↔ Amplifier recorder (MIC EXT SP)	EXT SP ON THE REC.PLLY
Stere	Stereo connection cord	Phono plug (Pin plug)  1.5m  (4.9 feet)  (Pin plug)		Tape Stereo deck → amplifier (LINE OUT) or (REC OUT) (LINE IN) (PLAYBACK)	UNK UNK OUT IN  OO OO OO OO OO  OO OO OO OO OO  OO OO
i					

 The series of cords shown here are intended to provide a wider range of easier and more useful recording and playback possibilities with tape recorders.
 These cords can be used with any type of tape recorder, even those of other manufacturers, if only the impedance, the plug and jack, etc. are applicable.
 Some of these cords are included as regular accessories of various tape recorders, while others will be furnished upon receipt of an order.
 All cords will be packed individually. No single cords will be supplied unpacked. NOTE: