

Service Manual

Radio Cassette RX-5085

FM-AM-FM Stereo Radio Cassette Recorder



■ SPECIFICATIONS

General:

Power Requirement: AC; 110~115/115~127/200~220/
230~250 V, 50/60 Hz
Battery; 12 V (Eight "D" Size Flashlight
Batteries)
(Panasonic UM-1 or equivalent)

Power Consumption: 25 W (AC only)

Power Output: 15 W (7.5 W×2) ... RMS (max.)

Speaker: Woofer; 16 cm (6 1/2") PM Dynamic
Speaker (3Ω)
Tweeter; 5 cm (2") PM Dynamic Speaker
(4Ω)

Input: MIC; sensitivity 0.25 mV/applicable
microphone impedance 200~600Ω
Line in; sensitivity 200 mV/50 kΩ over
Line out; sensitivity 0.36 V/10 kΩ under
Ext SP; 3Ω~8Ω
Headphones; 8Ω

Output:

Dimensions: 534 mm(W)×265 mm(H)×178 mm(D)
(20 3/4 × 10 7/16 × 7")

Weight: 5.7 kg (12 lb. 9 oz.) without batteries

Radio Section:

Radio Frequency
Range: FM; 88~108 MHz
AM; 525~1610 kHz

Intermediate Frequency: FM; 10.7 MHz
AM; 455 kHz

Sensitivity: FM; 2 μV/50 mW output
AM; 71 μV/m/50 mW output

Tape Deck Section:

Frequency Response: 40~12,000 Hz (with normal tape)
40~14,000 Hz (with CrO₂ tape)
40~16,000 Hz (with Metal tape)

Recording system: AC bias, AC erase

Tape Speed: 4.8 cm/s, (1 7/8 ips)

Wow and Flutter: 0.08% (WRMS)

Program Time: 1 hour with C-60 cassette tape

Track System: 4-track 2 channel stereo recording and
playback

Specifications are subject to change without notice.

Panasonic®

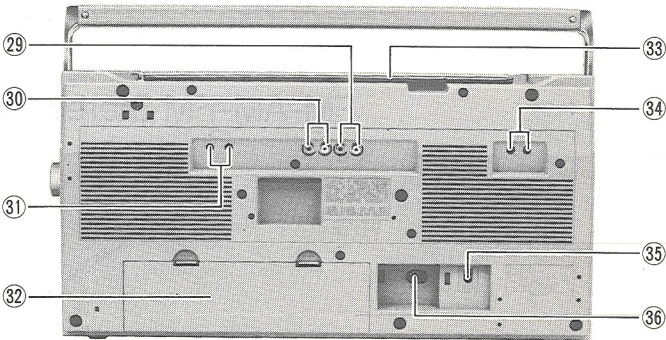
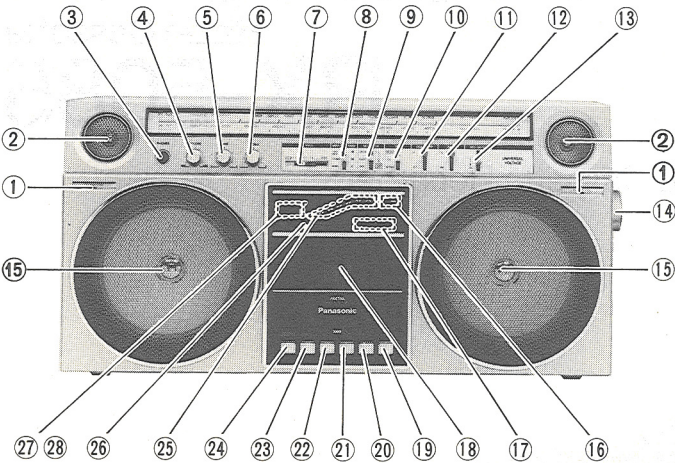
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LOCATION OF CONTROLS AND COMPONENTS



DOLBY SYSTEM

*“Dolby” and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.
*Noise reduction system manufactured under license from Dolby Laboratories Licensing Corporation.

- ① Built-in Microphones (MICROPHONE)

② Tweeters (Treble Speakers) 5 cm (2"), 4Ω

③ Headphone Jack (PHONES) 8Ω

④ Volume Control (VOLUME)

⑤ Bass Control (BASS)

⑥ Treble Control (TREBLE)

⑦ Balance Control (BALANCE)

⑧ Mode Selector/Beat Proof Switch (AMBIENCE, II/STEREO, II/MONO, I)

⑨ Function Selector (LINE IN/RADIO/TAPE, POWER OFF)

⑩ Tape Selector (METAL/CrO₂/NORMAL)

⑪ Dolby Noise Reduction Switch (DOLBY NR)

⑫ Band Selector (BAND) (FM/AM)

⑬ Record Muting Button (REC MUTE)
- ⑭ Tuning Control (TUNING)

⑮ Woofers (Bass Speakers) 16 cm (6 1/2"), 3Ω

⑯ FM Stereo Indicator (FM STEREO)

⑰ Tape Counter and Reset Button (COUNTER)

⑱ Cassette Compartment

⑲ Pause Button (PAUSE)

⑳ Stop/Eject Button (STOP/EJECT)

㉑ Playback Button (PLAY)

㉒ Fast Forward Button (FF)

㉓ Rewind Button (REWIND)

㉔ Record Button (RECORD)

㉕ Level Meter (LEVEL)

㉖ Power/Battery Check Indicator (POWER/BATT)

㉗ Dolby Noise Reduction Indicator (DOLBY NR)
- ㉘ Tape Program Sensor (TPS) Indicator

㉙ Line Output Jacks (LINE OUT) 0.36 V/10 kΩ under

㉚ Line Input Jacks (LINE IN) 200 mV/50 kΩ over

㉛ Microphone Jacks (MIC) 0.25 mV/200~600Ω

㉜ Battery Compartment

㉝ Telescopic Antenna

㉞ External Speaker Jacks [EXT SP IMP (3~8Ω)]

㉟ Voltage Selector (VOLTAGE SELECTOR)

㊱ AC Socket (AC IN ~)

DISASSEMBLY INSTRUCTIONS

Procedure	To remove—.	Remove	Shown in Fig.—.
1	Cassette Compartment	Screw (RHE5040Z) (A)×2	1
2	Front Cabinet	Knob (B)×11	1
3		Screw (3×40) (C)×7	2
4	Mechanism	Dial Scale (D)×1	3
5		Screw (3×12) (E)×3	3
6	Circuit Board	Screw (3×12) (F)×6	4
7		Connector (G)×5	3
8	Handle	Screw (3×8) (H)×2	5
9		Handle Holding (I)×2	5
10	Dial Chassis	Screw (26×8) (J)×1	6
11		Screw (3×6) (K)×4	6

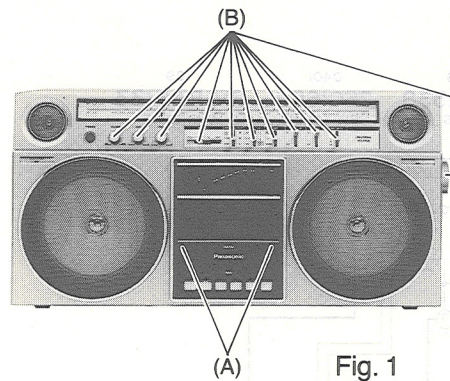


Fig. 1

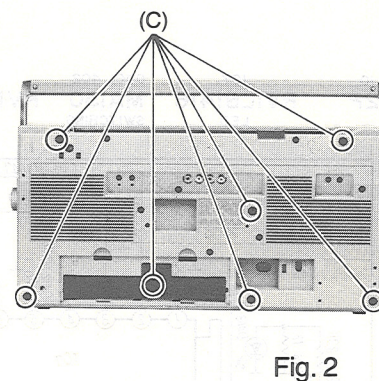


Fig. 2

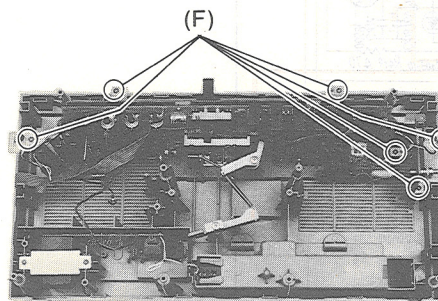


Fig. 4

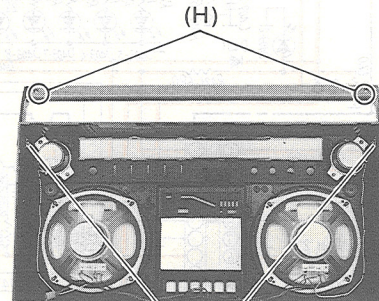


Fig. 5

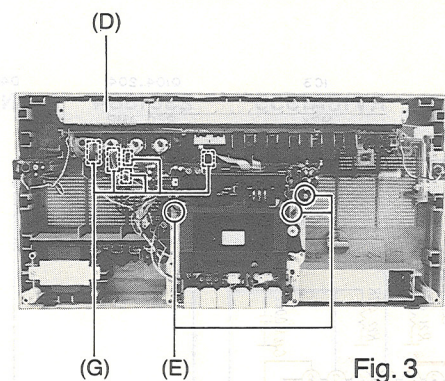


Fig. 3

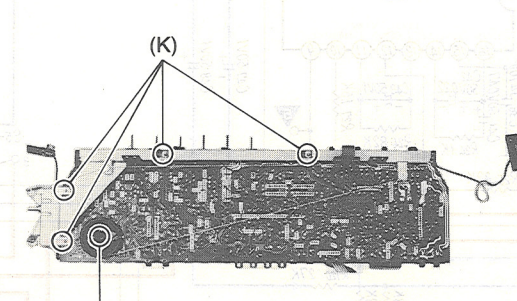


Fig. 6

DIAL THREADING

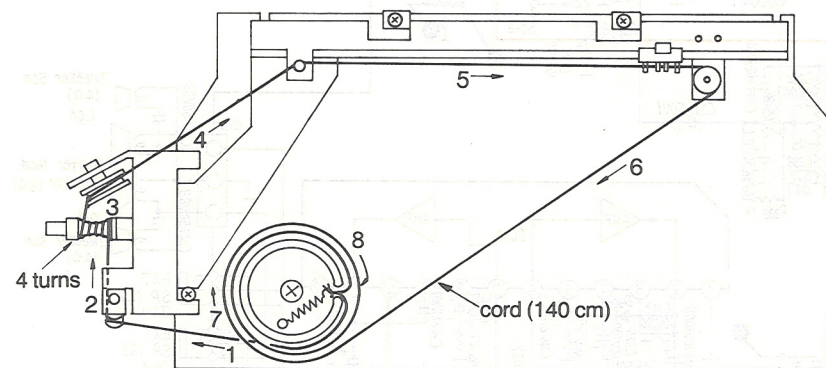
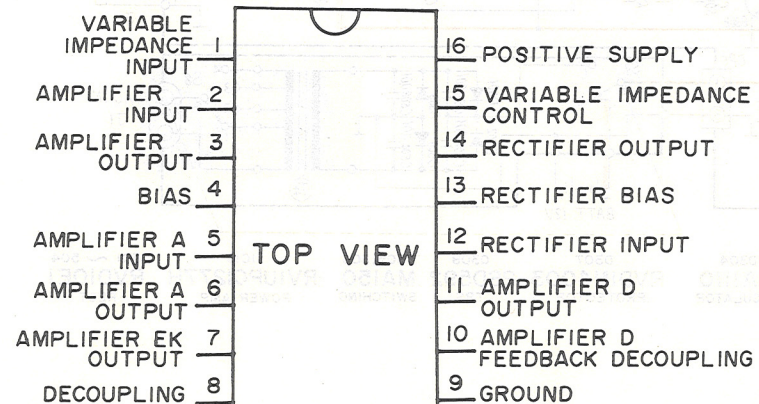


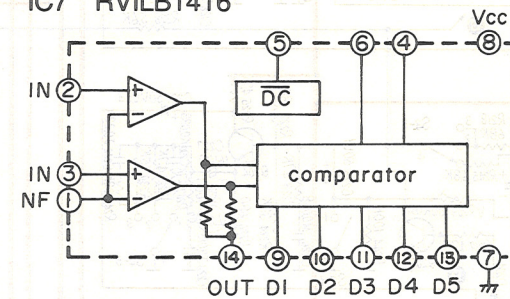
Fig. 7

IC5,6 RVILM1112BN

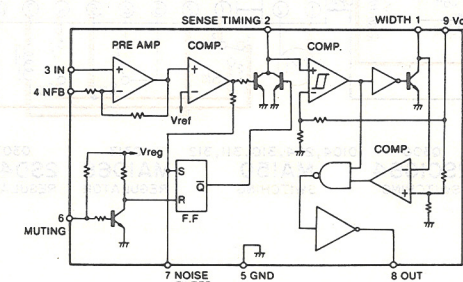


IC BLOCK

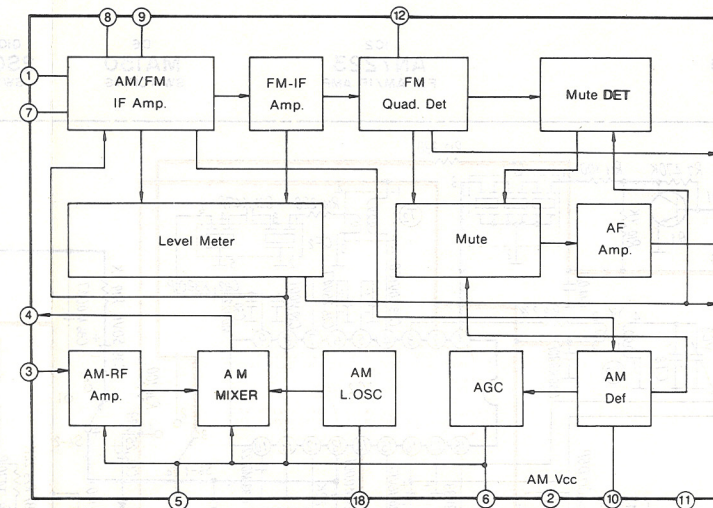
IC7 RVILB1416



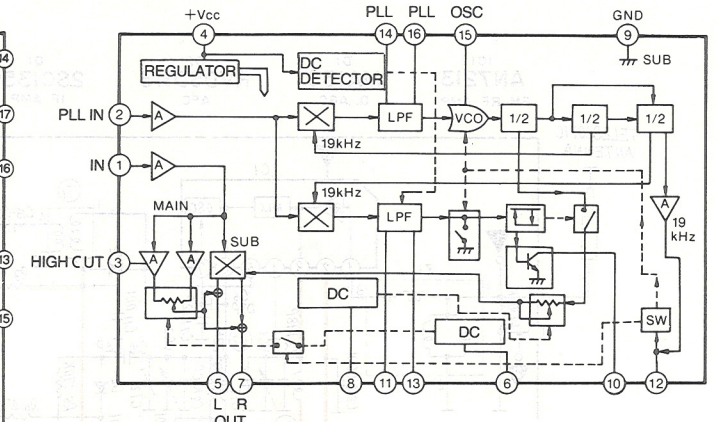
IC8 RVIBA338



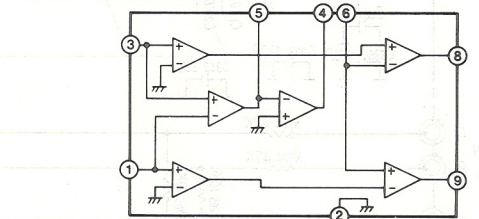
IC2 AN7223



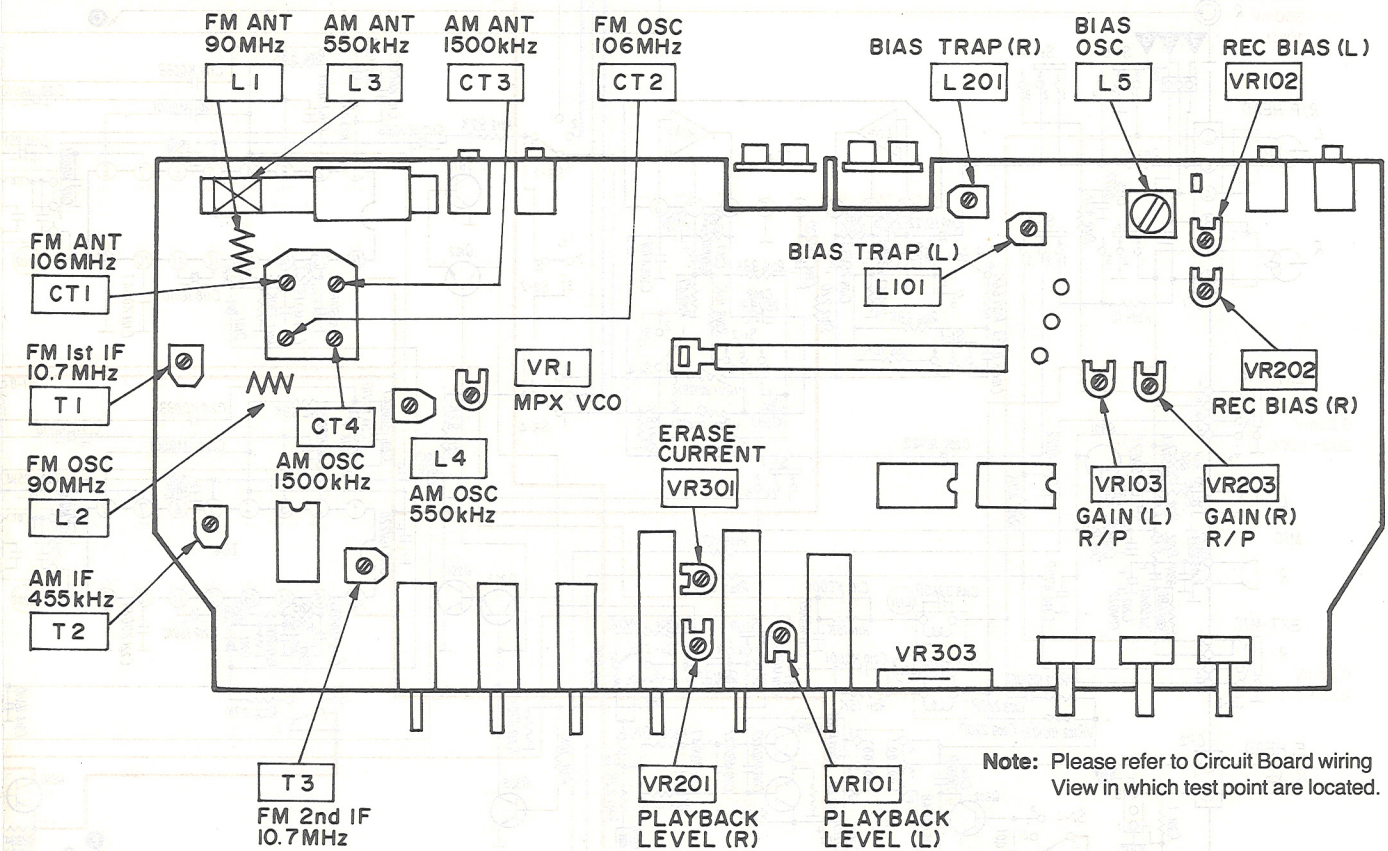
IC3 RVIBA1355



IC9 RVIBA6133



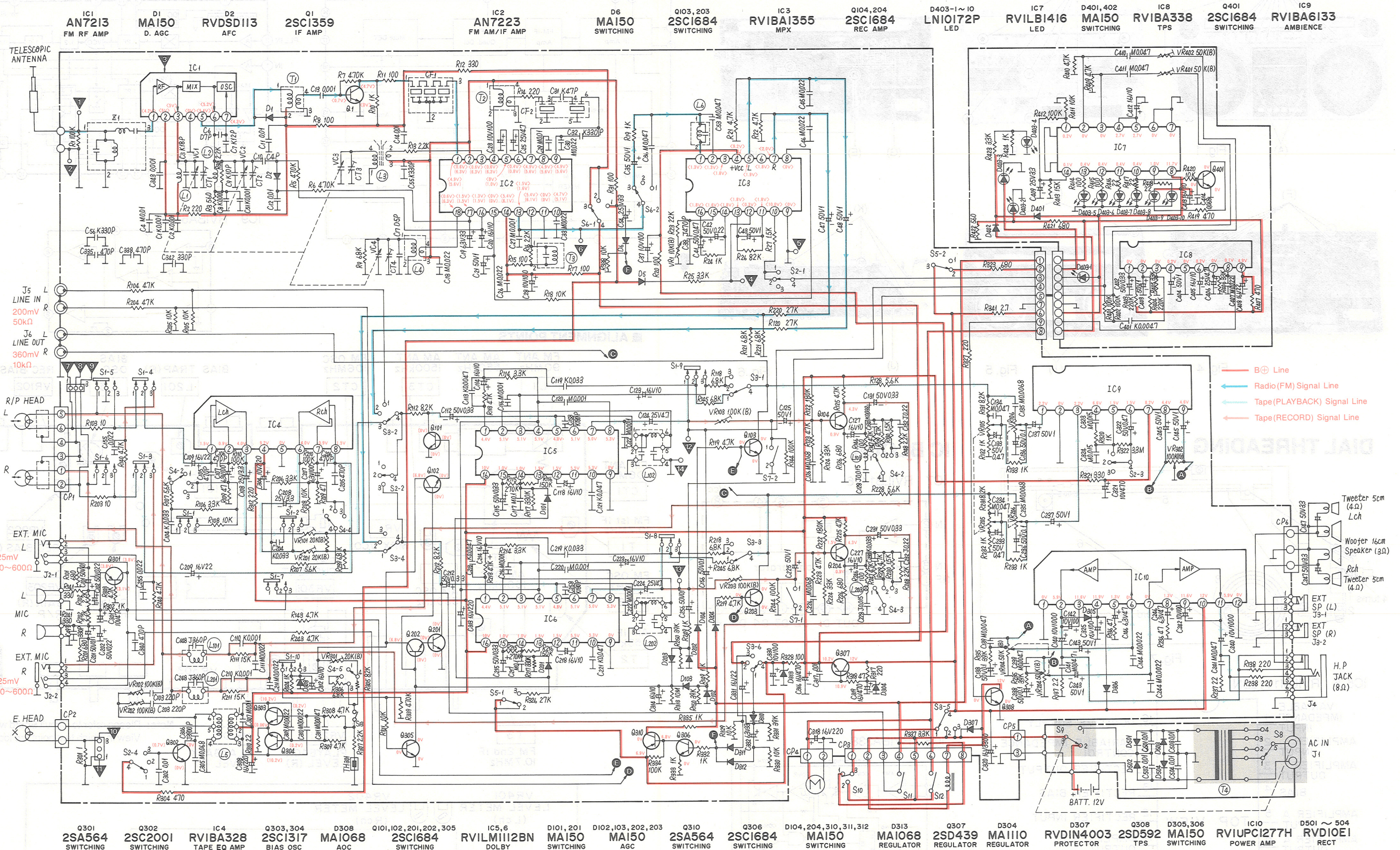
ALIGNMENT POINTS



Note: Please refer to Circuit Board wiring View in which test point are located.

Fig. 8

SCHEMATIC DIAGRAM MODEL RX-5085



SIGNAL GENERATOR or SWEEP GENERATOR		RADIO DIAL SETTING [DISTANCE]	INDICATOR (ELECTRONICS VOLTMETER or SCOPE)	ADJUSTMENT	REMARKS	
CONNECTIONS	FREQUENCY					
FM-IF ALIGNMENT						
(4)	Connect to test point ▼ through 0.001 μF. Negative side to test point ▼.	10.7 MHz (SWP.)	Point of non-interference. (on/ about 90 MHz)	Connect vert. amp. of scope to test point ▼. Negative side to test point ▼.	T1 (FM 1st IFT)	Adjust for maximum amplitude. (Refer to fig. 9.)
(5)	"	"	"	"	T3 (FM 2nd IFT)	Adjust for maximum amplitude. (Refer to fig. 10.)
FM-RF ALIGNMENT						
(6)	Connect to test point ▼ through FM dummy antenna. Negative side to test point ▼.	90 MHz	90 MHz [31.1 mm (17/32")]	Output meter across speaker voice coil.	L2 (FM OSC Coil) L1 (FM ANT Coil)	Adjust for maximum output.
(7)	"	106 MHz	106 MHz [159.0 mm (6 1/4")]	"	CT2 (FM OSC Trimmer) CT1 (FM ANT Trimmer)	Adjust for maximum output. Repeat steps (6) and (7).

SEPARATION ALIGNMENT

ITEM	FM SIGNAL GENERATOR SOURCE CONNECTION	EQUIPMENT CONNECTION ELECTRONIC COUNTER	ADJUSTMENT	SPECIFICATION	REMARKS
Adjustment of pilot signal.	90 MHz, 60 dB (CW)	 ... (+) side  ... (-) side	VR1	19 kHz	Adjust VR1, for 19 kHz (± 150 Hz) reading on electronics counter.

AUDIO ALIGNMENT

ITEM	INPUT	MEASUREMENT POINT	SPECIFICATION	ADJUSTMENT POINT	REMARKS
Azimuth	QZZCFM (10 kHz, -20 dB)	LINE OUT	Maximum output.	Azimuth screw	Playback mode
Playback level	QZZCFM (315 Hz, 0 dB)	"	0.31±0.1 V	VR101 (Lch) VR201 (Rch)	Playback mode Tape selector→Normal'
LED meter	QZZCFM (315 Hz, 0 dB)	LED meter	—	VR401 (Lch) VR402 (Rch)	Playback mode Tape selector→Normal Adjust VR401 & VR402 so that the 3rd LED from right begins to fade out.
Bias oscillation frequency	—	 ... (+)  ... (-)	67.5±0.3 kHz	L5	Record mode Beat proof switch→I
Erase current	Use metal tape	"	140±10 mV	VR301	Record mode Beat proof switch→I Tape selector→Metal
Bias trap	—	 (Lch)  (Rch)  ... (-)	Maximum Output	L101 (Lch) L201 (Rch)	Record mode Beat proof switch ... I→II
Bias current	Use metal tape	"	Metal 7.5~8.0 mV CrO ₂ 4.9~5.9 mV Normal 3.1~4.4 mV	Metal VR102 (Lch) VR202 (Rch)	Record mode Beat proof switch→II Tape selector→Metal, Normal
Overall gain	LINE IN (1 kHz, -34 dB)	 (Lch)  (Rch)  ... (-)	26~30 mV	VR103 (Lch) VR203 (Rch)	1. Record the signal (1 kHz/-34 dB). 2. Playback the recorded tape and make sure the value at line output becomes 26~30 mV.

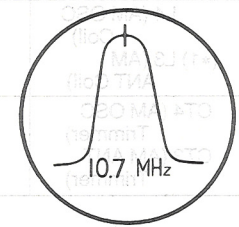


Fig. 9

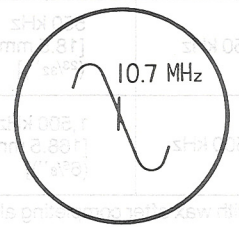
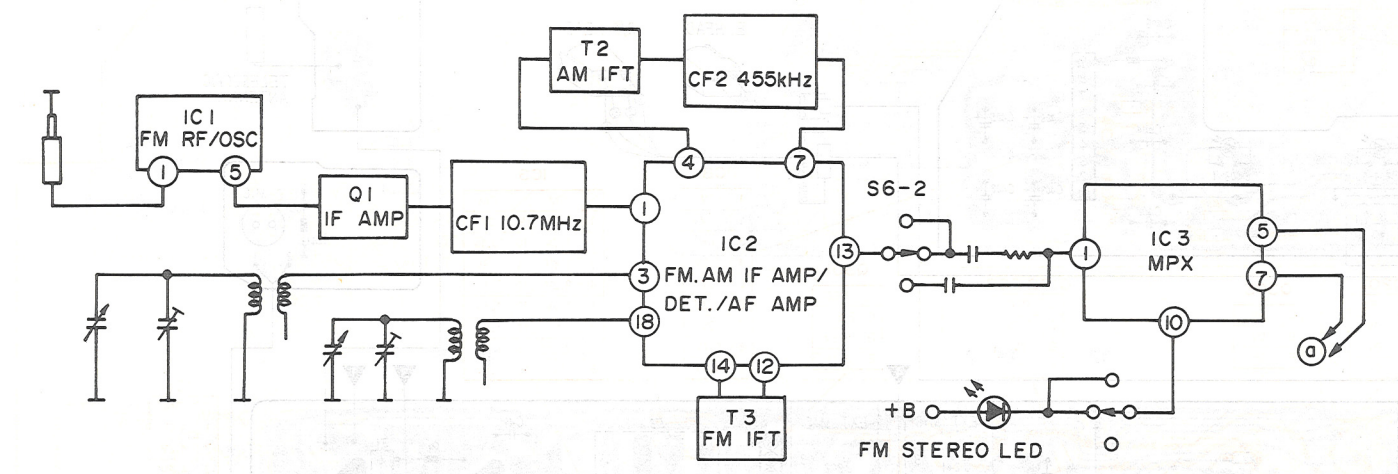


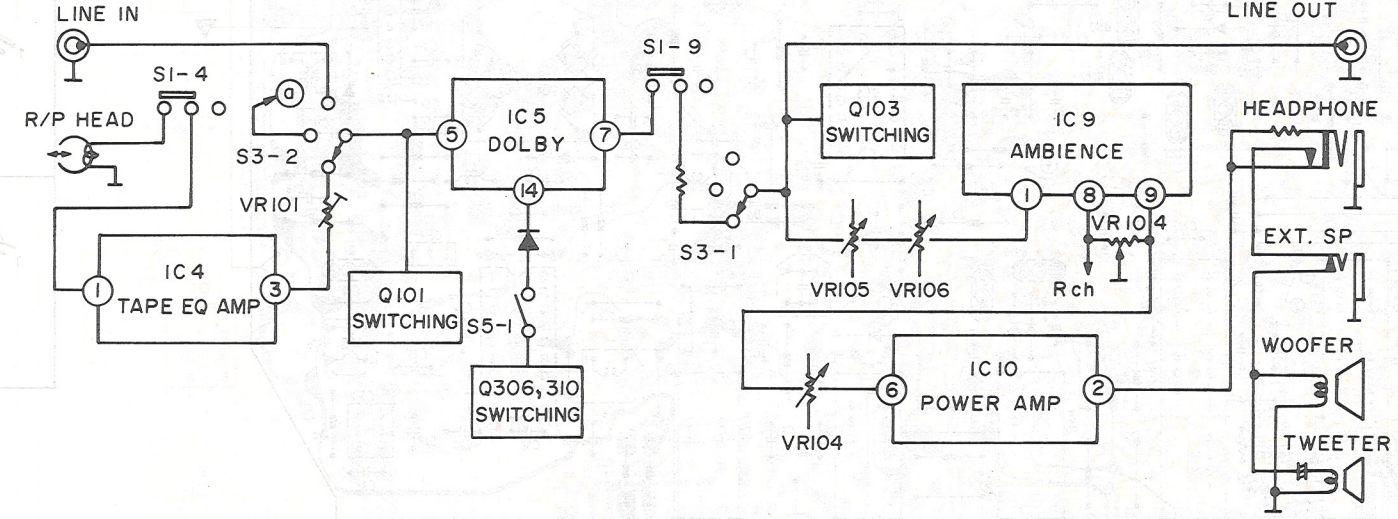
Fig. 10

BLOCK DIAGRAM

<RADIO CIRCUIT> Lch



<PLAYBACK CIRCUIT> Lch



<RECORDING CIRCUIT> Lch

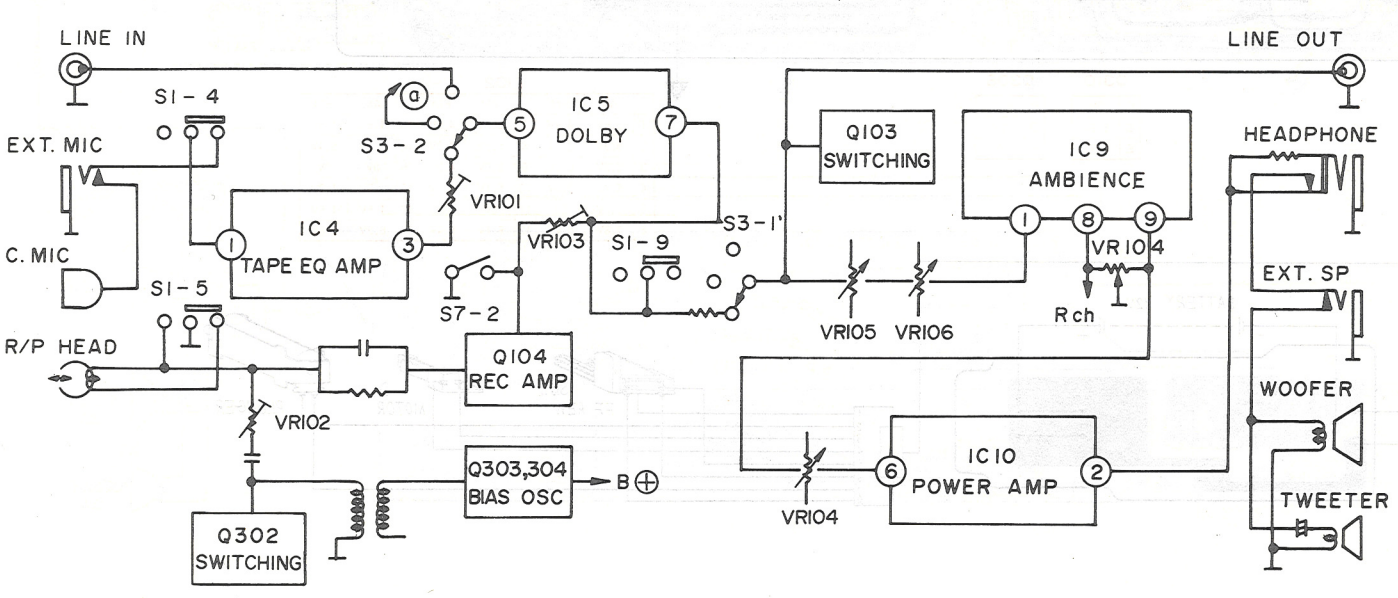


Fig. 11

MECHANISM PARTS LOCATION

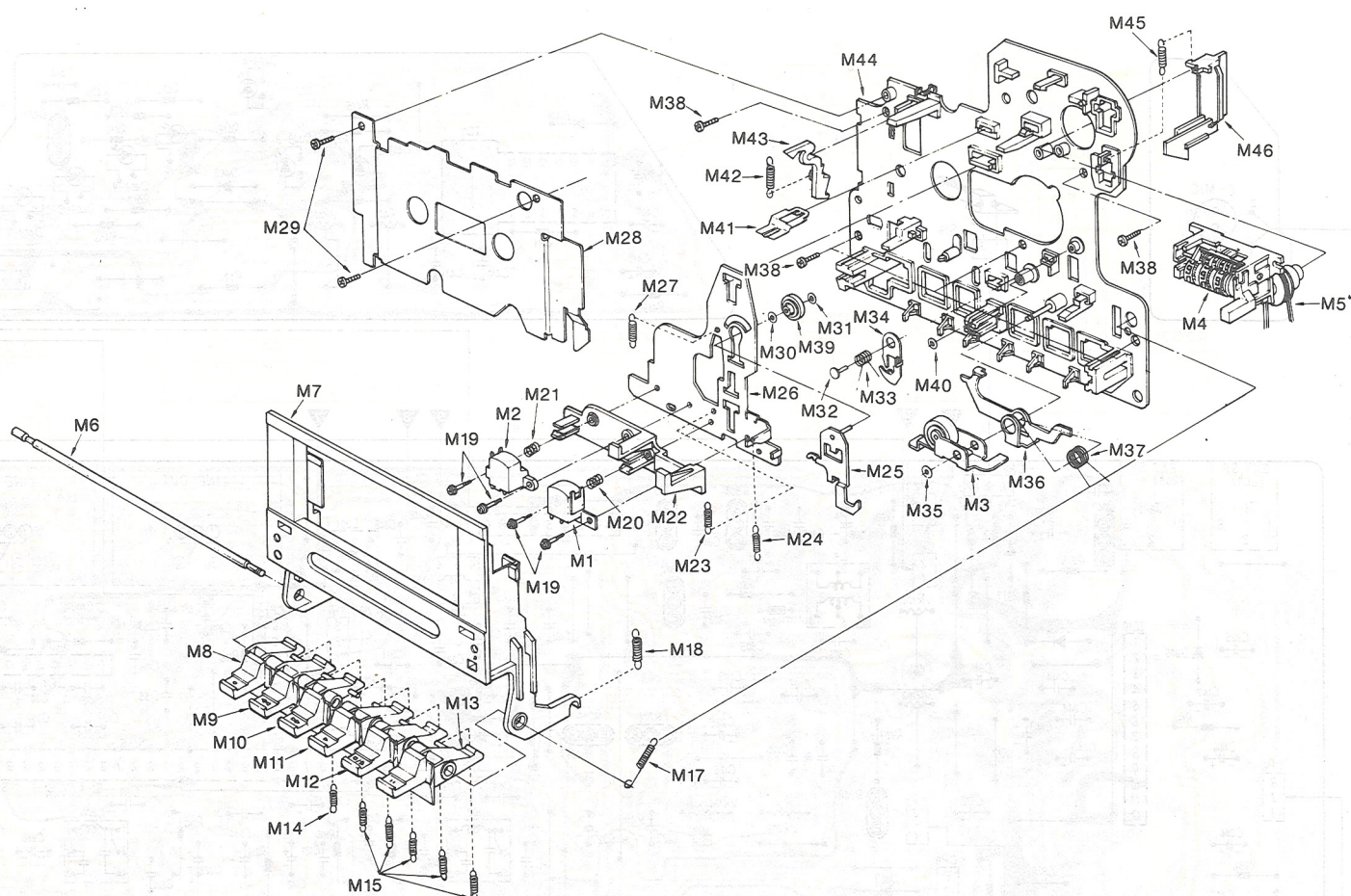


Fig. 12

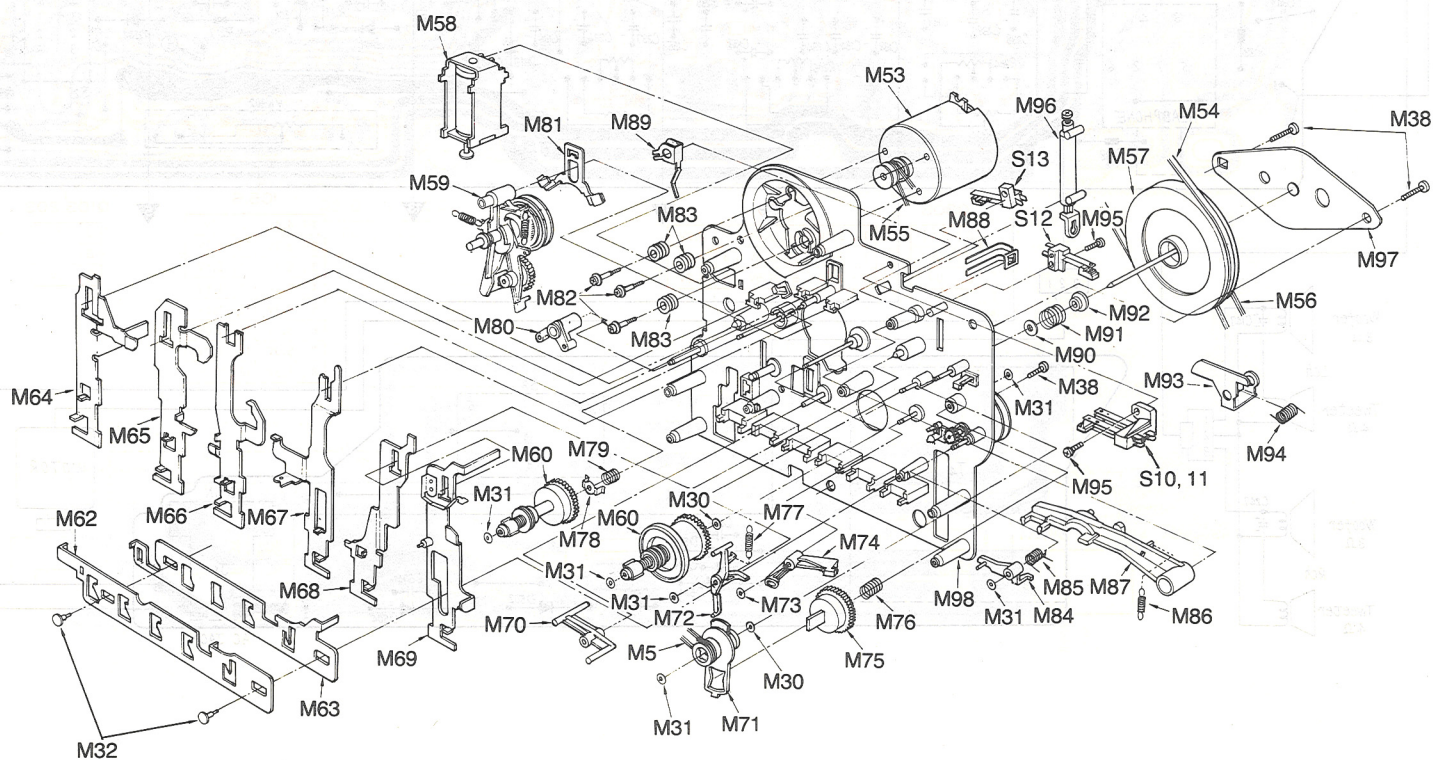
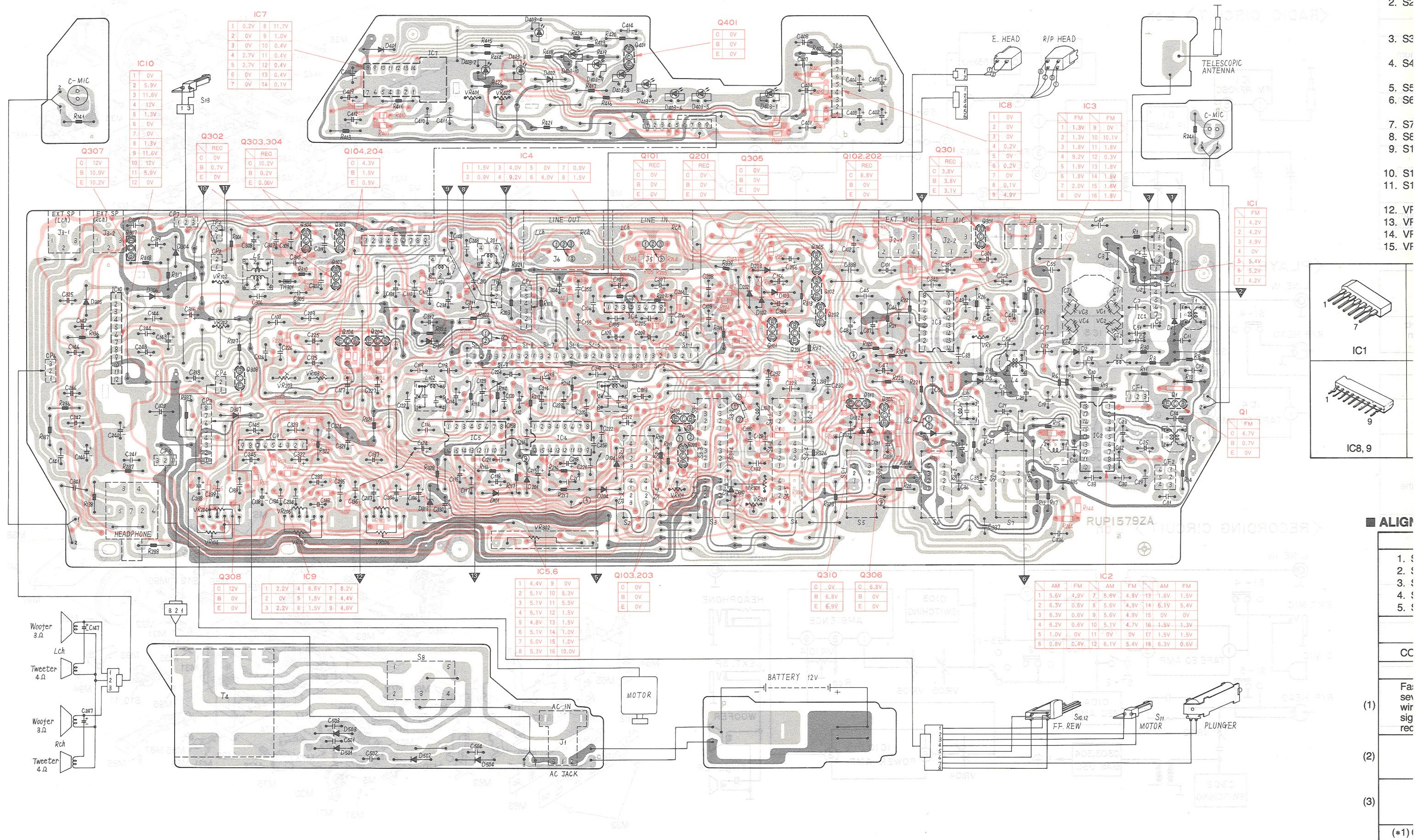
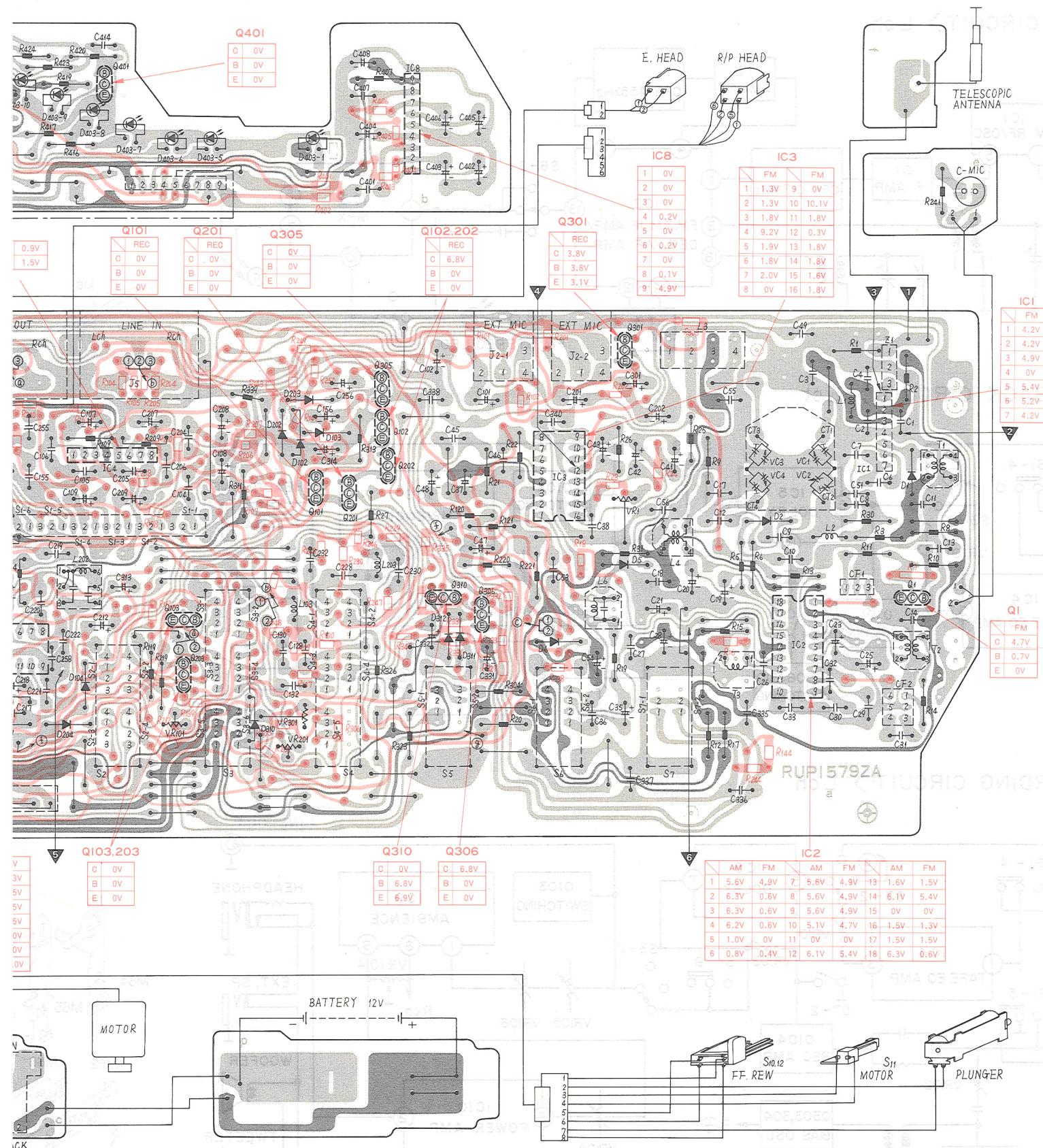


Fig. 13

CIRCUIT BOARD AND WIRING CONNECTION DIAGRAM MODEL RX-5085

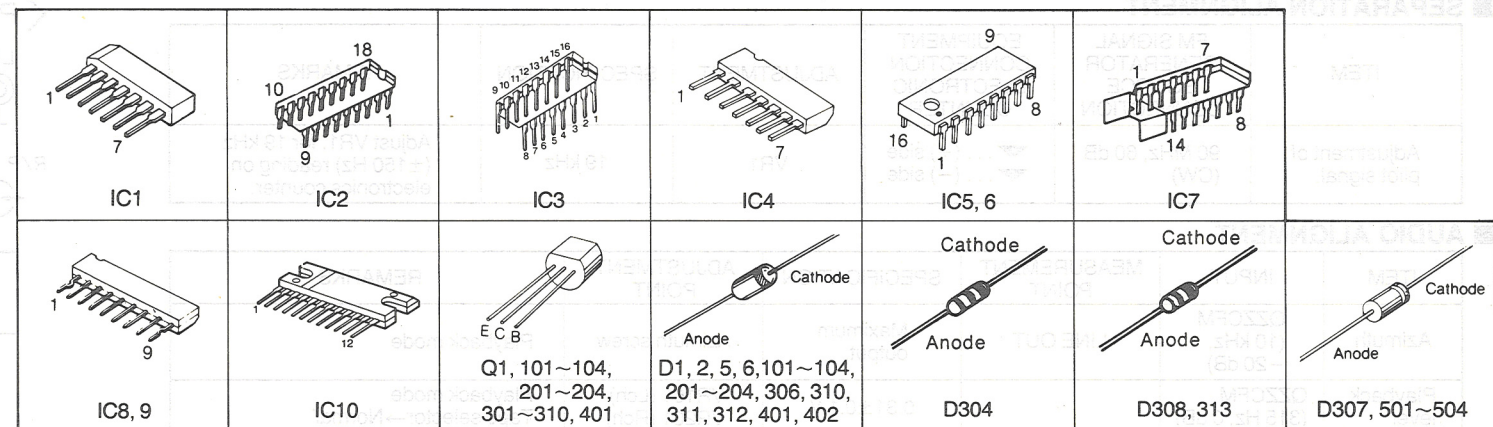


BLOCK CONNECTION DIAGRAM MODEL RX-5085



Notes:

1. S1-1~1-10 Record/playback switch in "playback" position.
2. S2-1~2-4 Mode/beat proof switch in "STEREO/I" position. (2... STEREO/II, 3... MONO/I, 4... AMBIENCE/II)
3. S3-1~3-6 Function switch in "TAPE" position. (2... RADIO, 3... TAPE, 4... LINE)
4. S4-1~4-5 Tape select switch in "NORMAL" position. (1... NORMAL, 3... CrO₂, 4... METAL)
5. S5-1, 5-2 Dolby IN/OUT switch in "OUT" position.
6. S6-1, 6-2 Band switch in "FM" position. (1... FM, 3... AM)
7. S7-1, 7-2 Rec mute ON/OFF switch in "OFF" position.
8. S8 Voltage select switch.
9. S10, 12 Play ON/OFF switch in "OFF" position. Motor ON/OFF switch in "OFF" position.
10. S11 FF, rewind ON/OFF switch in "OFF" position.
11. S13 Muting switch in "STOP" position. (1... Stop, 2... Play)
12. VR1 VCO oscillator frequency adjust VR.
13. VR101, 201 Playback gain adjustment VR.
14. VR102, 202 Bias current adjustment VR.
15. VR103, 203 Recording level adjustment VR.
16. VR104, 204 Volume control VR.
17. VR105, 205 Bass control VR.
18. VR106, 206 Treble control VR.
19. VR301 Erase Current adjustment VR.
20. VR302 Balance control VR.
21. VR401, 402 LED meter adjustment VR.
22. The mark (▼) shows test point e.g. ▼ = test point 1.
23. DC voltage measurement are taken with electronics voltmeter from negative terminal of battery.
< ... FM position, () ... AM position,
[] ... Recording position.
24. Battery current: No signal 150 mA
Maximum output (radio) 1A
AC current: Maximum output (radio) 170 mA
25. Important safety notice
The shaded area on this schematic diagram incorporates special features important for protection from fire and electrical shock hazards.
When servicing it is essential that only manufacturer's specified parts be used for the critical components in the shaded areas of the schematic.



MEASUREMENTS AND ADJUSTMENTS

ALIGNMENT INSTRUCTION

READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

1. Set volume control to maximum.
2. Set bass and treble control to center.
3. Set band switch to AM or FM.
4. Set function selector to radio.
5. Set balance control to center.
6. Set mode switch to stereo.
7. Set power source voltage to 12 volts DC.
8. Output of signal generator should be no higher than necessary to obtain an output reading.

SIGNAL GENERATOR or SWEEP GENERATOR		RADIO DIAL SETTING [DISTANCE]	INDICATOR (ELECTRONICS VOLTMETER or SCOPE)	ADJUSTMENT	REMARKS	
CONNECTIONS	FREQUENCY					
AM ALIGNMENT						
(1)	Fashion loop of several turns of wire and radiate signal into loop of receiver.	455 kHz 30% Mode. with 400 Hz.	Point of non-interference. (on/ about 600 kHz).	Output meter across speaker voice coil.	T2 (AM IFT)	Adjust for maximum output.
(2)	''	550 kHz	550 kHz [18.5 mm (23/32'')]	''	L4 (AM OSC Coil) (*1) L3 (AM ANT Coil)	Adjust for maximum output. Adjust L3 by moving coil bobbin along ferrite core.
(3)	''	1,500 kHz	1,500 kHz [168.5 mm (6 5/8'')]	''	CT4 (AM OSC Trimmer) CT3 (AM ANT Trimmer)	Adjust for maximum output. Repeat steps (2) and (3).
(*1) Cement antenna bobbin with wax after completing alignment.						

(*1) Cement antenna bobbin with wax after completing alignment.

CABINET PARTS LOCATION

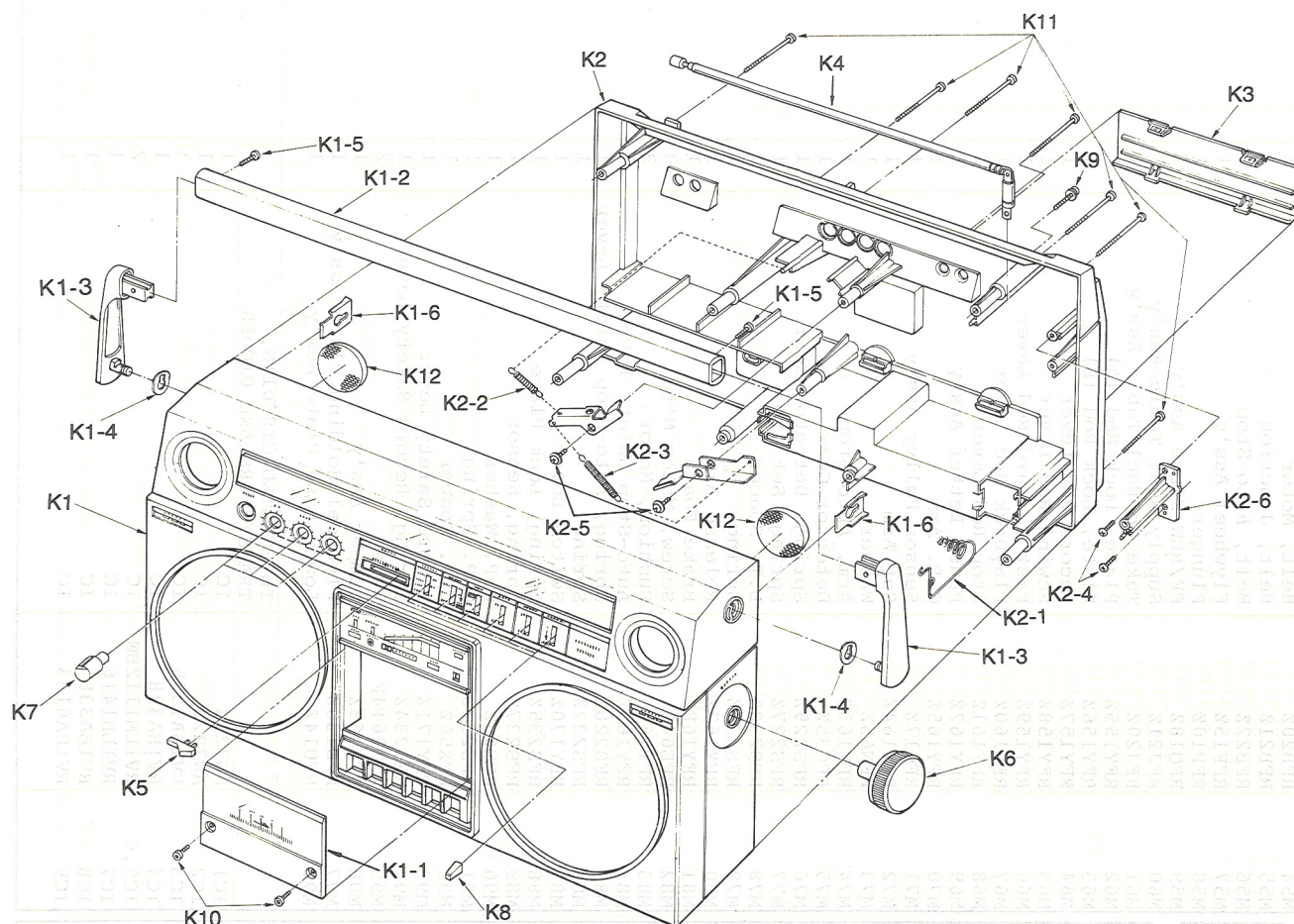


Fig. 14

ELECTRICAL PARTS LOCATION

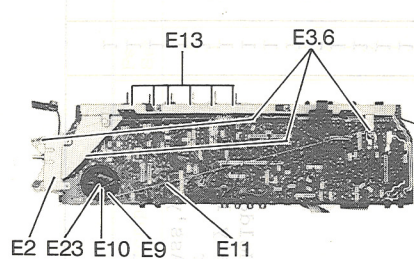


Fig. 15

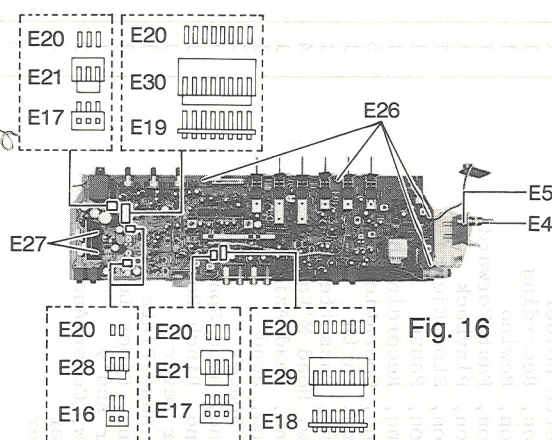


Fig. 16

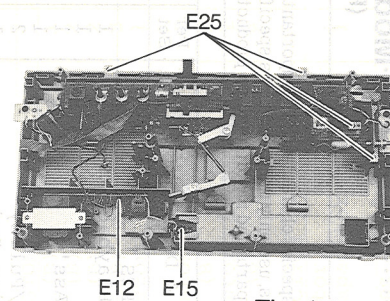


Fig. 17

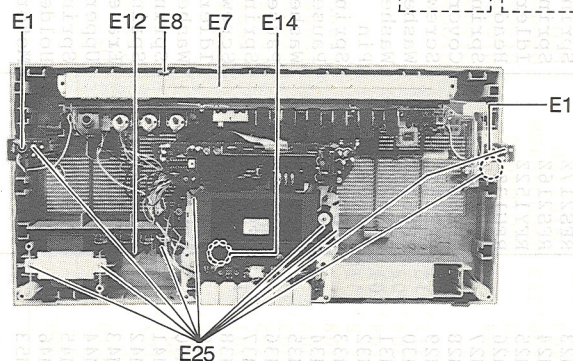


Fig. 18



Fig. 19

Ref. No.	Part No.	Part Name & Description			Per Set	Remarks
C121	ECFVD473KD	0.047	25V	Semi-Conductor	1	
C122	ECKD1H102MD	0.001	50V	Ceramic	1	
C123	ECEA1HS100	10	"	Electrolytic	1	S
C124	ECEA25Z4R7	4.7	25V	"	1	S
C125	ECEA50Z1	1	50V	"	1	S
C126	ECFVD683MD	0.068	25V	Semi-Conductor	1	
C127	ECEA1HS100	10	50V	Electrolytic	1	S
C128	RCQP2A153JZ	0.015	100V	Polyester	1	
C130	ECFVD333KD	0.033	25V	Semi-Conductor	1	
C131	ECEA1HSR33	0.33	50V	Electrolytic	1	
C132	ECQV05224JZ	0.22	"	Epoxy	1	
C133	ECEA50ZR47	0.47	"	Electrolytic	1	S
C134	ECFVD473MD	0.047	25V	Semi-Conductor	1	
C135	ECKD1H682MD	0.0068	50V	Ceramic	1	
C136	ECEA1HS0R1	0.1	"	Electrolytic	1	
C137	ECEA50Z1	1	"	"	1	S
C138	ECEA1HS0R1	0.1	"	"	1	
C139	ECKD1H472MD	0.0047	"	Ceramic	1	
C140	ECEA1AS102	1000	10V	Electrolytic	1	S
C141	ECFVD473MD	0.047	25V	Semi-Conductor	1	
C142	ECEA1AS101	100	10V	Electrolytic	1	S
C143	ECEA50Z1	1	50V	"	1	S
C144	ECKD1H222MD	0.0022	"	Ceramic	1	
C145	ECEA50Z1	1	"	Electrolytic	1	S
C146	ECEA1AS470	47	10V	"	1	S
C147	ECEA50N3R3	3.3	50V	"	1	
C148	RCQP2A361JZ	360 P	100V	Polyester	1	
C155	ECKD1H223ZF	0.022	50V	Ceramic	1	
C156	ECEA1HS0R1	0.1	"	Electrolytic	1	
C158	ECCD1H181K	180 P	"	Ceramic	1	
C201	ECEA1HS0R1	0.1	"	Electrolytic	1	
C202	ECEA1HSR22	0.22	"	"	1	
C203	ECCD1H221K	220 P	"	Ceramic	1	
C204	ECFVD333KD	0.033	25V	Semi-Conductor	1	
C205, 206	ECKD1H471KB	470 P	50V	Ceramic	2	
C207	ECEA1AS101	100	10V	Electrolytic	1	S
C208	ECEA50Z3R3	3.3	50V	"	1	S
C209	ECEA1HS100	10	"	"	1	S
C210	ECKD1H102KB	0.001	"	Ceramic	1	
C211	ECKD1H222MD	0.0022	"	"	1	
C212	ECEA1HSR33	0.33	"	Electrolytic	1	
C213	ECFVD472KA	0.0047	25V	Semi-Conductor	1	
C214	ECEA1HS100	10	50V	Electrolytic	1	S
C215	ECEA1HSR33	0.33	"	"	1	
C216	ECKD1H102MD	0.001	"	Ceramic	1	
C217	ECFVD104MD	0.1	25V	Semi-Conductor	1	
C218	ECEA1HS100	10	50V	Electrolytic	1	S
C219	ECFVD333KD	0.033	25V	Semi-Conductor	1	
C220	ECFVD102KA	0.0022	"	"	1	
C221	ECFVD473KD	0.047	"	"	1	
C222	ECKD1H102MD	0.001	50V	Ceramic	1	
C223	ECEA1HS100	10	"	Electrolytic	1	S
C224	ECEA25Z4R7	4.7	25V	"	1	S
C225	ECEA50Z1	1	50V	"	1	S
C226	ECFVD683MD	0.068	25V	Semi-Conductor	1	
C227	ECEA1HS100	10	50V	Electrolytic	1	S

Ref. No.	Part No.	Part Name & Description			Per Set	Remarks
C228	RCQP2A153JZ	0.015	100V	Polyester	1	
C230	ECFVD333KD	0.033	25V	Semi-Conductor	1	
C231	ECEA1HSR33	0.33	50V	Electrolytic	1	
C232	ECQV05224JZ	0.22	"	Epoxy	1	
C233	ECEA50ZR47	0.47	"	Electrolytic	1	S
C234	ECFVD473MD	0.047	25V	Semi-Conductor	1	
C235	ECKD1H682MD	0.0068	50V	Ceramic	1	
C236	ECEA1HS0R1	0.1	"	Electrolytic	1	
C237	ECEA50Z1	1	"	"	1	S
C238	ECEA1HS0R1	0.1	"	"	1	
C239	ECKD1H472MD	0.0047	"	Ceramic	1	
C240	ECEA1AS102	1000	10V	Electrolytic	1	S
C241	ECFVD473MD	0.047	25V	Semi-Conductor	1	
C242	ECEA1AS101	100	10V	Electrolytic	1	S
C243	ECEA50Z1	1	50V	"	1	S
C244	ECKD1H222MD	0.0022	"	Ceramic	1	
C245	ECEA50Z1	1	"	Electrolytic	1	S
C246	ECEA1AS470	47	10V	"	1	S
C247	ECEA50N3R3	3.3	50V	"	1	
C248	RCQP2A361JZ	360 P	100V	Polyester	1	
C255	ECKD1H223ZF	0.022	50V	Ceramic	1	
C256	ECEA1HS0R1	0.1	"	Electrolytic	1	
C258	ECCD1H181K	180 P	"	Ceramic	1	
C301	ECEA1AS470	47	10V	Electrolytic	1	S
C302	ECKD1H103ZF	0.01	50V	Ceramic	1	
C304	ECEA1AS221	220	10V	Electrolytic	1	S
C305	ECQGLH683KZ	0.068	50V	Polyester	1	
C306	RCQP2A392JZ	0.0039	100V	"	1	
C307	ECKD1H103MD	0.01	50V	Ceramic	1	
C308	ECEA1CS221	220	16V	Electrolytic	1	S
C309	ECKD1H222MD	0.0022	50V	Ceramic	1	
C310	ECKD1H222MD	0.0022	"	"	1	
C311	ECKD1H472MD	0.0047	"	"	1	
C312	ECEA1HS100	10	"	Electrolytic	1	S
C313	ECEA1CS221	220	16V	"	1	S
C314	ECEA1HS100	10	50V	"	1	S
C316	ECEA1CS471	470	16V	"	1	
C317	ECKD1H103ZF	0.01	50V	Ceramic	1	
C318	ECEA1CS221	220	16V	Electrolytic	1	S
C319	ECEA1CS471	470	"	"	1	S
C320	ECEA1CS332	3300	"	"	1	S
C321	ECEA1AS471	470	10V	"	1	S
C322	ECEA50ZR47	0.47	50V	"	1	S
C323	ECFVD153MD	0.015	"	Semi-Conductor	1	
C324	ECFVD153MD	0.015	"	"	1	
C325	ECEA1ES101	100	25V	Electrolytic	1	S
C330	ECEA1AS221	220	10V	"	1	S
C331	ECEA1ES220	22	25V	"	1	S
C332	ECEA1CS330	33	16V	"	1	S
C335, 338, 340, 341	ECKD1H471KB	470P	50V	Ceramic	4	
C342	ECCD1H331K	330 P	"	"	1	
C343	ECKD1H102KB	0.001	"	"	1	
C401	ECFVD472KA	0.0047	25V	Semi-Conductor	1	
C402	ECEA1HSR33	0.33	50V	Electrolytic	1	
C403, 404	ECEA50Z1	1	"	"	2	S

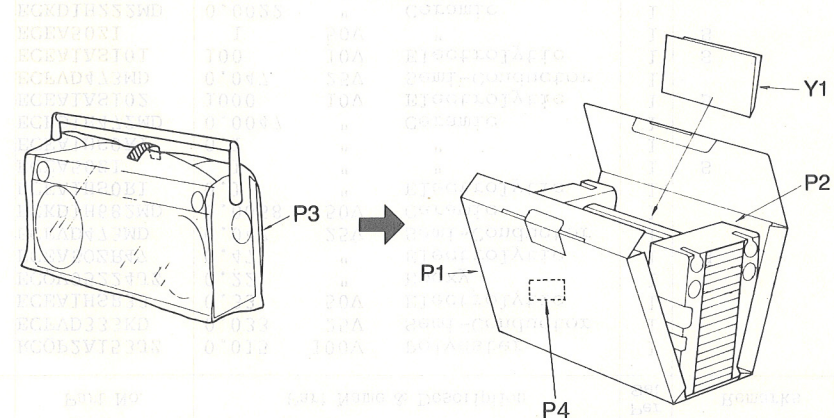
Ref. No.	Part No.	Part Name & Description	Per Set	Remarks	Ref. No.	Part No.	Part Name & Description	Per Set	Remarks
C405	ECEA1HS100	10 50V Electrolytic	1	S	E18	RJP6G1Z	6 Pin Plug	1	
C406	ECEA25Z4R7	4.7 25V "	1	S	E19	RJP8G1Z	8 Pin Plug	1	
C407	ECFVD223MD	0.022 " Semi-Conductor	1		E20	RJT462Z	Terminal Socket	5	
C408	ECEA1ES220	22 " Electrolytic	1	S	E21	RJS3L1Z	3 Pin Socket	1	
C409	ECSF25E3R3	3.3 " "	1		E23	XYN26+C5	Screw, Drum M'tg	1	
C410,411	ECFVD473MD	0.047 " Semi-Conductor	2		E24	XTV3+10G	Screw, Vol. SP. etc. M'tg	13	
C412,413	ECEA1HS100	10 50V Electrolytic	2	S	E25	XTV3+12G	Screw, C-Mic, LED, AC Jack, etc. M'tg	12	
C414	ECFVD683MD	0.068 25V Semi-Conductor	1		E26	XTV3+6F	Screw	4	
C501,502,503,504	ECKD1H103ZF	0.01 50V Ceramic	4		E27	XYN3+FL0S	Screw, IC M'tg	2	
					E28	RJS2L1Z	2 Pin Socket	2	
					E29	RJS6L1Z	6 Pin Socket	1	
					E30	RJS8L1Z	8 Pin Socket	1	
					ACCESSORY				
K1	RYMX5085M	Front Cabinet Ass'y	1		RJA22Y	Power Cord, AC	1	⚠	
K1-1	RYQX5085M	Cassette Panel Ass'y	1		PACKING MATERIALS				
K1-2	RKX217Z	Handle	1		P1	RPK1341Z	Gift Box	1	
K1-3	RKX189Z	Arm, Handle	2		P2	RPN9417Z	Pad Complete	1	
K1-4	RKX184X	Spacer, Arm	2		P3	XZB70X50A04	Polyethylene Cover	1	S
K1-5	XTB3+8CFN	Screw, Handle	2		P4	RPN3769Z	Pad	1	
K1-6	RKT130Z	Bracket, Arm	2		PRINTED MATERIAL				
K2	RYFX5085M7	Rear Cabinet Ass'y	1		Y1	RQX6873Z	Instruction Book	1	
K2-1	RJC931Z	Spring, Battery +, - Side	1						
K2-2	RDS3190Z	Spring, Lever	1						
K2-3	RDS4480Z	Spring, Lever	1						
K2-4	XTV3+12G	Screw, Boss	2						
K2-5	XTWR3+12Q	Screw, Lever	2						
K2-6	RKE407Z	Boss, Mic	1						
K3	RYNX5100N7	Cover, Battery	1						
K4	XEARR345CAN	Telescopic Antenna	1						
K5	RBD153Z	Knob, Balance	1						
K6	RBN567W	Knob, Tuning	1						
K7	RBN600Z	Knob, Volume, Boss, Treble	3						
K8	RBS191Y	Knob, Selector, Tape, Band, etc.	6						
K9	XYN3+FL5FY	Screw, Telescopic Antenna	1						
K10	RHE5040Z	Screw, Cassette Panel	2						
K11	XTV3+40G	Screw, Cabinet M'tg	7						
K12	RGM234Z	Metal Grille, Tweeter	2						
					PACKING MATERIALS				
E1	RJM149Z	Built-In MicroPhone	2						
E2	RZAX5080N	Dial Chassis Ass'y	1						
E3	RDR20-3	Roller, Dial	3						
E4	RDT1295Z	Shaft, Tuning	1						
E5	XNS9	Nut, Tuning Shaft	1						
E6	RNW150-2	Washer, Roller	3						
E7	RKD610Y	Scale, Dial	1						
E8	RDP842Z	Pointer, Dial	1						
E9	RDD4015Y	Drum, Dial	1						
E10	RDS4060A	Spring, Drum	1						
E11	RDZ05Z	Cord, Dial (140cm)	1	ROLL					
E12	RUV656Z	Cover, Switch	1						
E13	RUV658Z	Cover, Switch	6						
E14	RHG581Z	Buffer, Recording Lever	1						
E15	RJC511Z	Spring, Battery - Side	1						
E16	RJP2G1Z	2 Pin Plug	2						
E17	RJP3G1Z	3 Pin Plug	2						

Fig. 20