

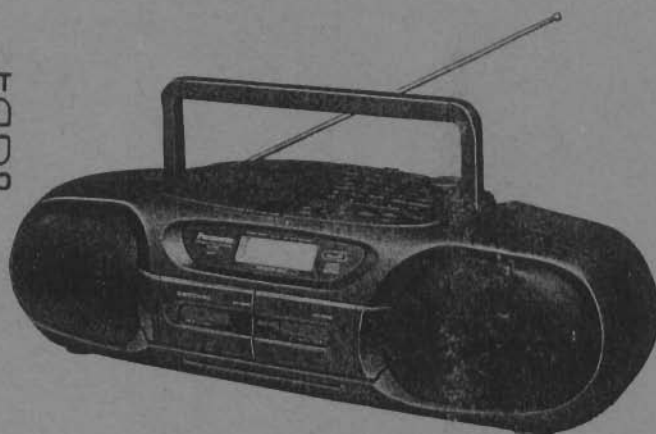
Service Manual

Portable Stereo CD System

Radio Cassette

RX-DT55

COMPACT
disc
DIGITAL AUDIO



Color

(K) Black Type

Areas

Country Code	Areas	Color
(E)	Continental Europe	(K)
(EB)	Great Britain	
(EG)	F.R. Germany & Italy	

TAPE DECK: RX-FD55 MECHANISM SERIES (AR300)

TRAVERSE DECK: RX-DT55 MECHANISM SERIES (S0DD110)

■ SPECIFICATIONS

General:

Power Requirement: AC; 230~240 V, 50 Hz
 Battery: 15 V (10 R20/LR20, UM-1 batteries)
 Memory Back-up for Computer/Clock;
 6V (4 R6/LR6, UM-3 batteries)

Power Consumption: 43 W (AC only)
 Power Output: 50 W...PMPO
 Speaker: 12 cm×2 PM Dynamic speaker (2.7Ω)
 2 cm×2 Ceramic Tweeter

Input: MIX MIC; 2.5 mV/200~600Ω, Ø3.5
 Outputs: HEADPHONES; 32Ω, Ø3.5
 CD OUT; 1.1 V (0 dB)

Dimensions: 677 (W)×193 (H)×249 (D) mm
 Weight: 6.2 kg without batteries

Disc Player Section:

Sampling Frequency: 44.1 kHz
 D-A Conversion: 16-bit linear
 Beam Source: Semiconductor laser
 (wavelength 780 nm)

No. of Channels: 2 channels, stereo
 Frequency Range: 20~20,000 Hz (+1/-2 dB)
 Dynamic Range: 90.5 dB
 S/N Ratio: 97.5 dB
 Wow and Flutter: Unmeasurable

Radio Section:

Frequency Range: FM; 87.5~108 MHz
 LW; 144~288 kHz
 MW; 522~1611 kHz

Intermediate Frequency: FM; 10.7 MHz
 AM; 459 kHz

Sensitivity: FM; 11 dB/50 mW output
 (-3 dB Limit Sens.)
 LW; 34 dB/m/50 mW output
 MW; 34 dB/m/50 mW output

Tape Deck Section:

Frequency Range: 30~16,000 Hz (with normal tape)
 30~17,000 Hz (with CrO₂ tape)

Recording System: AC bias, AC erase

Tape Speed: 4.8 cm/s (1 7/8 ips)

Monitor System: Variable sound monitor

Track System: 4-track 2-channel stereo recording and playback

Notes:

1. Weights and dimensions shown are approximate.
2. Design and specifications are subject to change without notice.

Panasonic

RX-DT55

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CAUTION:

THIS PRODUCT UTILIZES A LASER.
USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED
HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

■ PRECAUTION OF LASER DIODE

CAUTION: This product utilizes a laser diode with the unit turned "on", invisible laser radiation is emitted from the pick up lens.

Wave length: 780 nm

Maximum output radiation power from pick up: 100 μ W/VDE

Laser radiation from the pick up lens is safety level, but be sure the followings:

1. Do not disassemble the optical pick up unit, since radiation from exposed laser diode is dangerous.
2. Do not adjust the variable resistor on the pickup unit. It was already adjusted.
3. Do not look at the focus lens using optical instruments.
4. Recommend not to look at pick up lens for a long time.

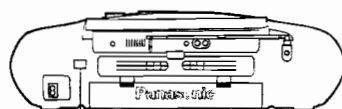
ACHTUNG: Dieses Produkt enthält eine Laserdiode. Im eingeschalteten Zustand wird unsichtbare Laserstrahlung von der Lasereinheit abgestrahlt.

Wellenlänge: 780 nm

Maximale Strahlungsleistung der Lasereinheit: 100 μ W/VDE

Die Strahlung an der Lasereinheit ist ungefährlich, wenn folgende Punkte beachtet werden:

1. Die Lasereinheit nicht zerlegen, da die Strahlung an der freigelegten Laserdiode gefährlich ist.
2. Den werksseitig justierten Einstellregler der Lasereinheit nicht verstellen.
3. Nicht mit optischen Instrumenten in die Fokussierlinse blicken.
4. Nicht über längere Zeit in die Fokussierlinse blicken.



VORSICHT- Unsichtbare
Laserstrahlung, wenn
Abdeckung geöffnet und
Sicherheitsverriegelung
überbrückt. Nicht dem
Strahl aussetzen.
(Im Inneren des Gerätes)

DANGER- Invisible laser
radiation when open
and interlock defused.
AVOID DIRECT EX-
POSURE TO BEAM.
(Inside of product)

VARO! Avattaessa ja
suojalukitus ohitetta-
essa olet alttiina
näkyvättömälle
lasersäteilylle.
Älä katso säteeseen.

ADVARSEL: USYNLIG LASERSTRÅLING
VED ÅBNING. NÅR SIKKERHEDSAF-
BRYDERE ER UDE AF FUNKTION.
UNDGÅ UDSÆTTELSE FOR STRÅLING.

WARNING! Osynlig
laserstråling når
denne del er åben og
spærren er
urkloppet.
Betrakt ej strålen.

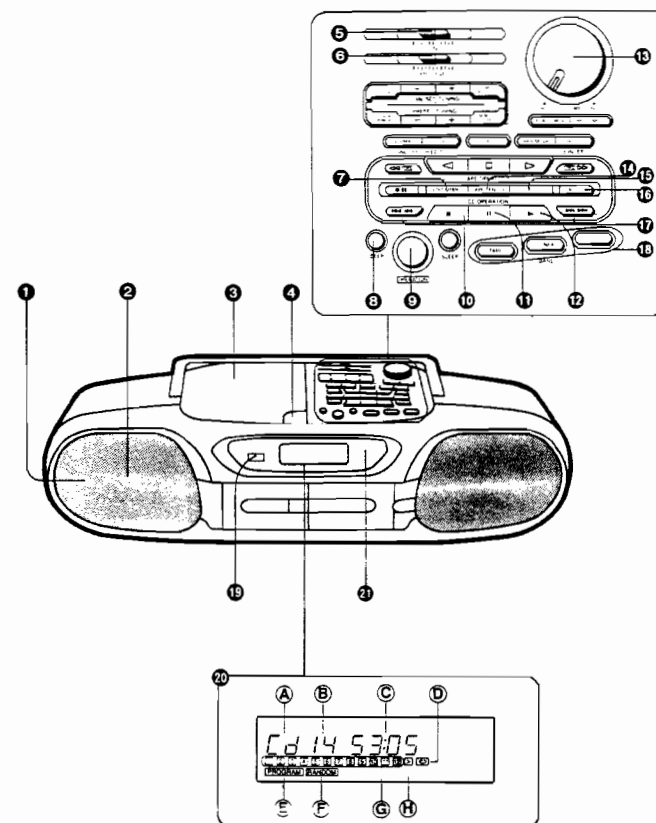


LUOKAN 1 LASERLAITE
KLASS 1 LASER APPARAT

(Undersiden af apparatet)

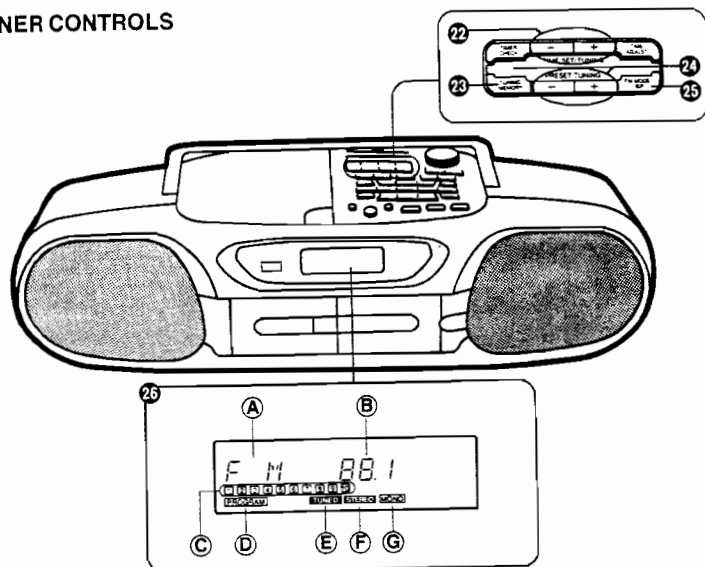
■ LOCATION OF CONTROLS

• CD/GENERAL CONTROLS



- 1 Speakers (Tweeter) (2 cm)
- 2 Speakers (Woofer) (12 cm, 2.7 Ω)
- 3 Disc holder
- 4 CD eject button (Δ CD EJECT)
- 5 Tone control (TONE)
- 6 Extra bass system control (XBS LEVEL)
- 7 Edit recording mode select button (EDIT MODE)
- 8 Beep sound button (BEEP)
- 9 Operation switch (OPERATION)
- 10 Stop button (■)
- 11 Pause button (||)
- 12 Play button (▶)
- 13 Volume control (VOLUME)
- 14 Tape length button (TAPE LENGTH)
- 15 Set button (SET)
- 16 Automatic tape level setting button (ATLS)
- 17 Skip/search button ($\ll$ / $\ll\ll$ / $\gg\gg$ / $\gg$)
- 18 Mode select buttons (TAPE, TUNER/BAND, CD)
- 19 Remote control sensor
- 20 Display section
 - A: CD mode indicator (CD)
 - B: Track display
 - C: Playing time display
 - D: Repeat Indicator (REPEAT)
 - E: Program indicator (PROGRAM)
 - F: Random indicator (RANDOM)
 - G: Music matrix
 - H: Over mark Indicator (▶)
- 21 Operation/Battery check/AC connection Indicator (OPR-STDBY $\odot$)

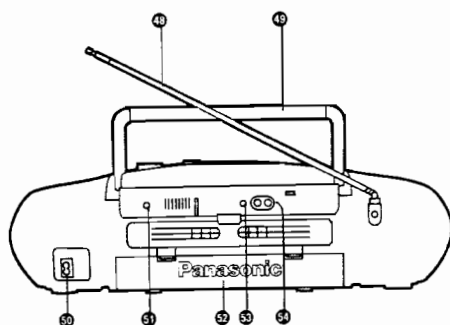
•TUNER CONTROLS



- 22 Tuning buttons (- TIME SET/TUNING +)
 23 Tuning memory button (TUNING MEMORY)
 24 Preset tuning buttons (PRESET TUNING)
 25 FM mode/beat proof button (FM MODE/B.P.)

- 26 Display section
 A: Band indicator (FM/MW/LW)
 B: Frequency display
 C: Preset channel indicators
 D: Program indicator (PROGRAM)
 E: Tuning indicator (TUNER)
 F: Stereo indicator (STEREO)
 G: Monaural indicator (MONO)

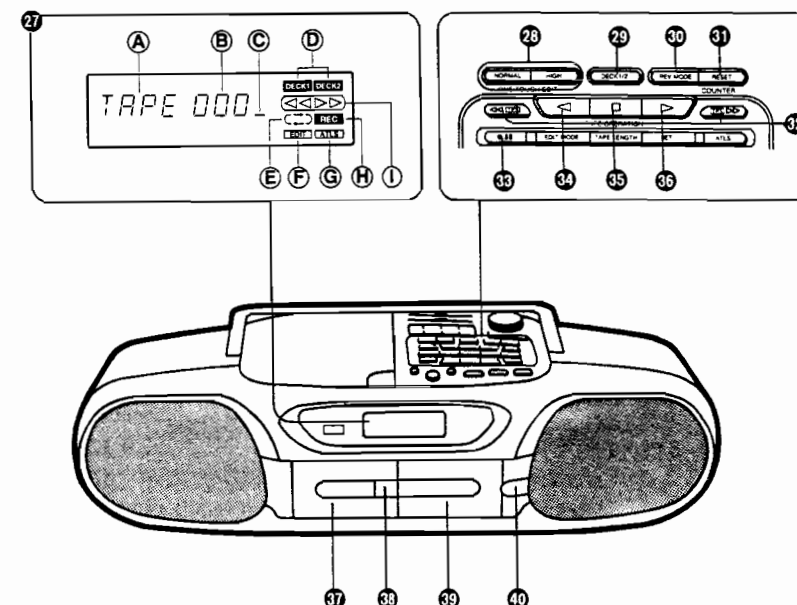
•REAR PANEL



- 48 Telescopic antenna
 49 Handle
 50 AC socket (AC IN ~)

- 51 Headphones jack (PHONES)
 (23.5, 32Ω)
 52 Battery compartment cover
 53 Mixing microphone jack (MIX. MIC)
 (2.5 mV/200~600Ω, 23.5)
 54 CD output jacks (CD OUT)
 (1.1 V)

•DECK CONTROLS

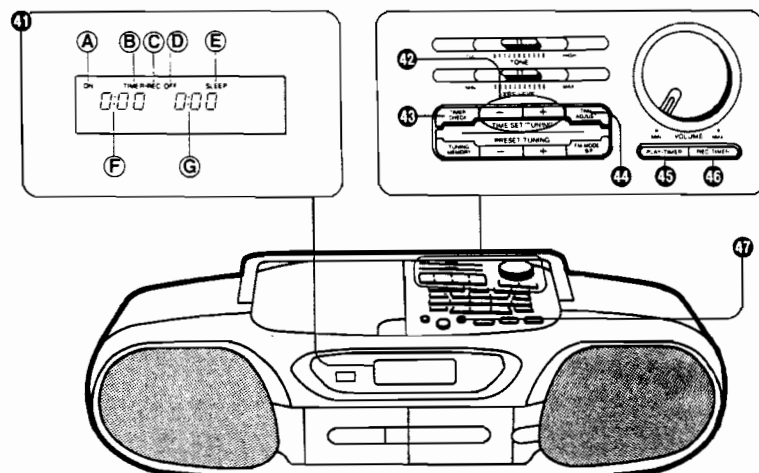


- 27 Display section
 A Tape mode indicator (TAPE)
 B Tape counter
 C Running indicator
 D Deck 1/2 Indicators (DECK 1 DECK 2)
 E: Reverse mode indicator (←)
 F: Edit indicator (EDIT)
 G: Automatic tape level setting indicator (ATLS)
 H: Recording indicator (REC)
 28 Edit recording buttons (ONE TOUCH EDIT)
 29 Deck selector button (DECK 1/2)
 30 Reverse mode select button (REV MODE)

- 31 Counter reset button (RESET)
 32 Fast/Tape program sensor buttons (TPS)
 33 Rec-pause button (II)
 34 Reverse-side playback button (<)
 35 Stop button (□)
 36 Forward-side playback button (>)
 37 Deck 1 cassette compartment cover
 38 Deck 1 cassette eject button (EJECT)
 39 Deck 2 cassette compartment cover
 40 Deck 2 cassette eject button (EJECT)

RX-DT55

●TIMER CONTROLS



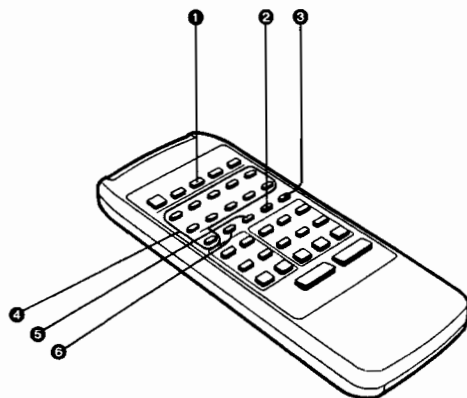
④ Display section

- A: Timer ON Indicator (ON)
- B: Timer play indicator (TIMER)
- C: Timer recording indicator (TIMER-REC)
- D: Timer OFF indicator (OFF)
- E: Sleep timer indicator (SLEEP)
- F: Timer On time/Play mode Indicator
- G: Timer OFF time/Time display

⑫ Time set buttons (- TIME SET/TUNING +)

- ⑬ Timer check button (TIMER CHECK)
- ⑭ Time adjust button (TIME ADJUST)
- ⑮ Timer play button (PLAY-TIMER)
- ⑯ Timer recording button (REC-TIMER)
- ⑰ Sleep timer button (SLEEP)

●REMOTE CONTROL



① Display Button (DISPLAY)

Press this button when you wish to confirm the present time while listening to CD, radio and tape.

② Random Button (RANDOM)

Press this button to let the microcomputer make a random selection of the sequence.

③ Repeat button (REPEAT)

Press this button to activate the repeat mode. The Repeat Indicator will appear.

④ Numeric Buttons (1-10/0, +10)

These buttons are used to specify the CD's track (1-10/0, +10), and select the preset channel of the tuner (1-10/0).

⑤ Cancel Button (CANCEL)

Press this button to cancel the program.

⑥ Program Button (PROGRAM)

Press this button for CD program-play and for preset memory of the tuner.

Note:

Please refer to "LOCATION OF CONTROLS" for the controls not described above.

■ HANDLING PRECAUTIONS FOR TRAVERSE DECK

The laser diode in the traverse deck (optical pickup) may break down due to potential difference caused by static electricity of clothes or human body. So, be careful of electrostatic breakdown during repair of the traverse deck (optical pickup).

●Handling of traverse deck (optical pickup)

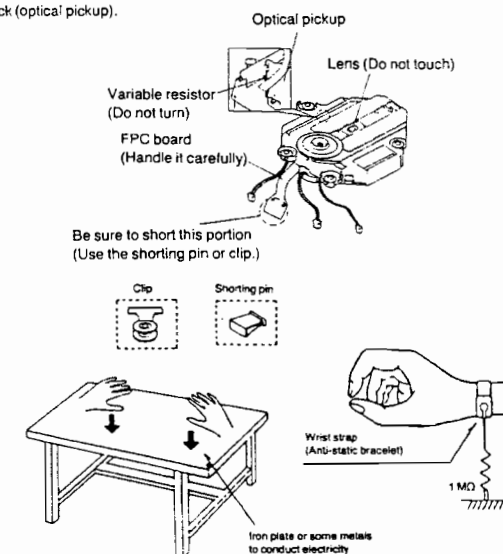
- Do not subject the traverse deck (optical pickup) to static electricity as it is extremely sensitive to electrical shock.
- To prevent the breakdown of the laser diode, an anti-static shorting pin is inserted into the flexible board (FPC board). When removing or connecting the short pin, finish the job in as short time as possible.
- Take care not to apply excessive stress to the flexible board (FPC board).
- Do not turn the variable resistor (laser power adjustment). It has already been adjusted.

●Grounding for electrostatic breakdown prevention

- Human body grounding**
Use the anti-static wrist strap to discharge the static electricity from your body.
- Work table grounding**
Put a conductive material (sheet) or steel sheet on the area where the traverse deck (optical pickup) is placed, and ground the sheet.

Caution:

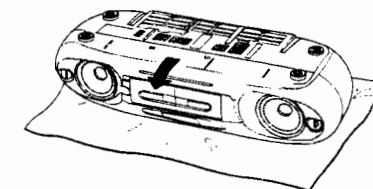
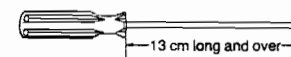
The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the traverse deck (optical pickup).



■ DISASSEMBLY INSTRUCTIONS

- Use a Phillips screwdriver whose blade is 13 cm long and over to remove screws fixing the rear cabinet.

- Be sure to place the unit on soft cloth or similar material to prevent scratches when disassembling it.



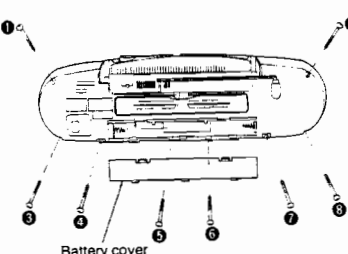
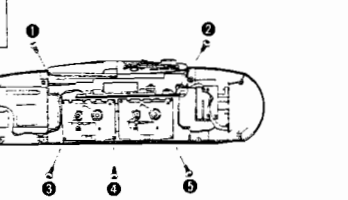
Ref. No. 1	Removal of the Handle
Procedure 1	

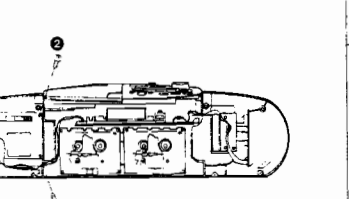
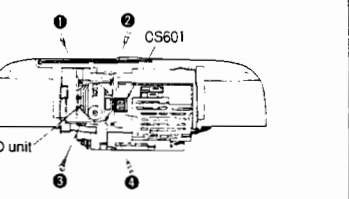
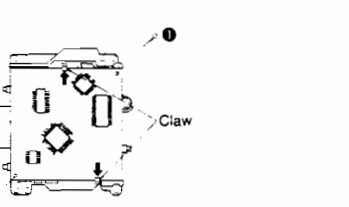
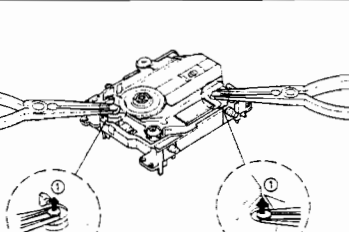
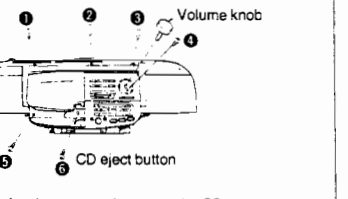
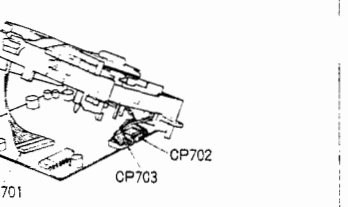
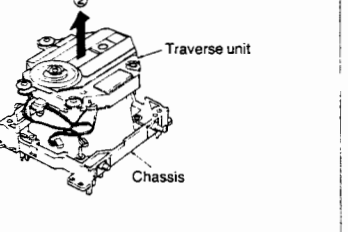
A line drawing of the front of a device. Two screws are indicated by dashed lines and numbered 1 and 2. Screw 1 is on the left side, and screw 2 is on the right side, both securing a horizontal component in the center.

1. Remove 2 screws (①, ②).

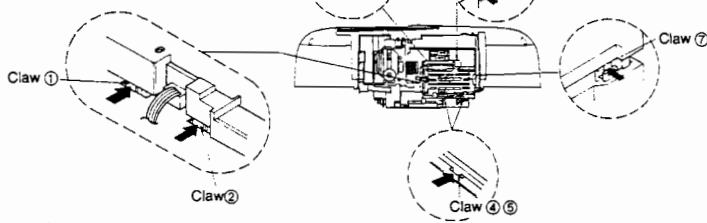
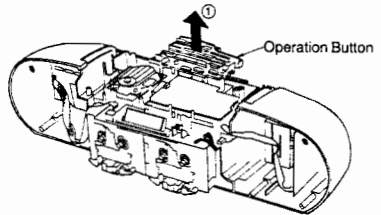
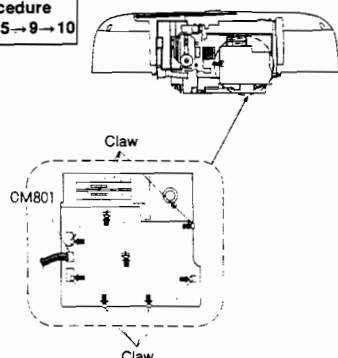
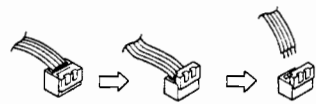
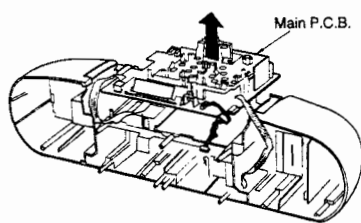
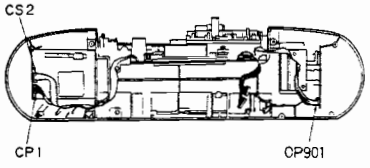
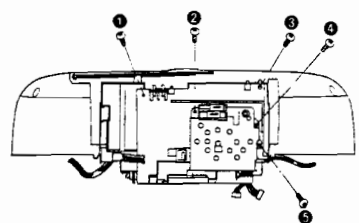
A line drawing of the side of the device. A handle is shown being pulled outwards, indicated by a dashed arrow. The word "Handle" is written above the handle with a line pointing to it.

2. Slide out the handle in the direction of the arrow.

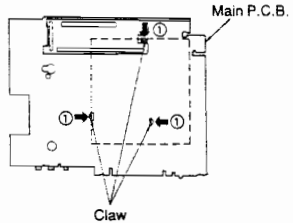
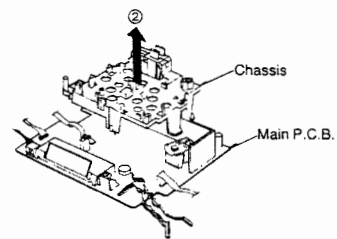
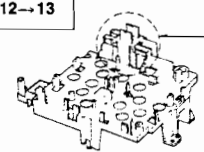
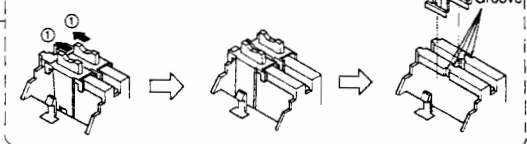
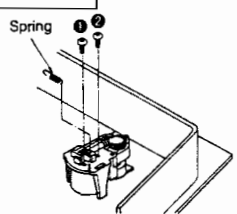
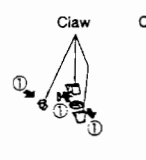
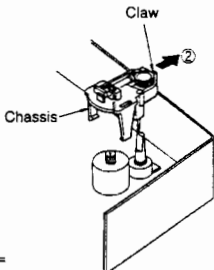
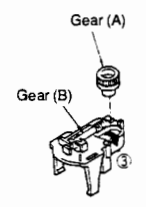
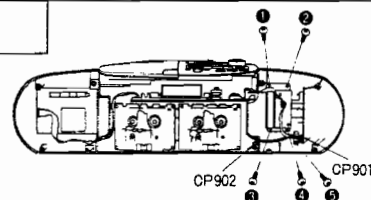
Ref. No. 2	Removal of the Front Cabinet
Procedure 1→2	 1. Remove the battery cover. 2. Remove 8 screws (1-8). 3. Press the cassette eject button and then open the cassette holder. 4. Remove 2 hooks. 5. Remove the front cabinet in the direction of arrow. 6. Release the connector (CP601).
Ref. No. 3	Removal of the Mechanism
Procedure 1→2→3	 1. Remove 5 screws (1-5). 2. Pull out the mechanism. 3. Release 2 connector (CP307, CP309). 4. Release 4 connectors (J951, J971, CP301, CP302). 5. Resolder 2 solder points. 6. Remove the screw (6). 7. Release 3 bosses. 8. Release 4 hooks. 9. Remove 2 screws (7, 8).

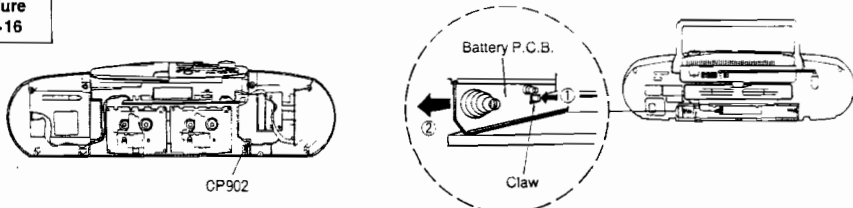
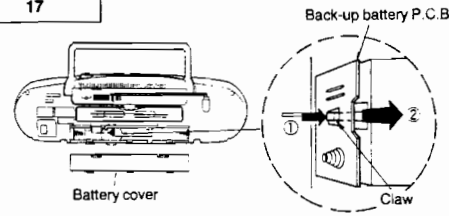
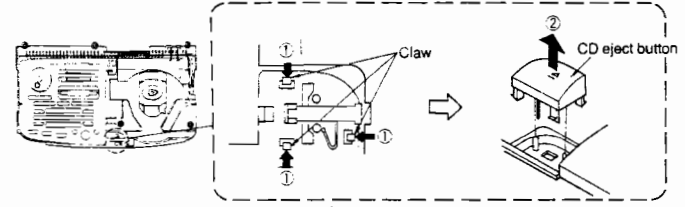
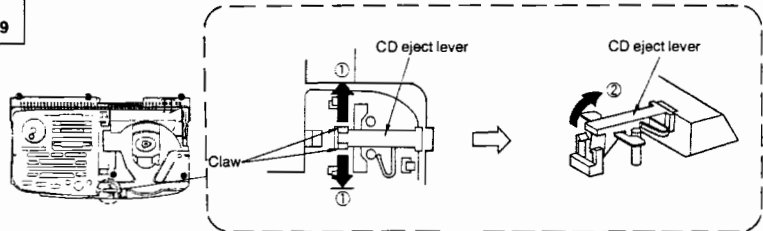
Ref. No. 4	Removal of the Tuner P.C.B.
Procedure 1→2→4	 1. Remove 4 screws (1-4). 2. Release 2 connectors (CP1, CS2).
Ref. No. 6	Removal of the CD Unit
Procedure 1→2→5→6	 1. Remove 4 screws (1-4). 2. Remove the connector (CS601). 3. Lift up the CD unit.
Ref. No. 7	Removal of the CD P.C.B.
Procedure 1→2→5→6→7	 1. Remove 2 screws (1, 2). 2. Release 2 claws in the direction of arrows.
Ref. No. 8	Removal of the Traverse Unit
Procedure 1→2→5→6→7→8	 1. Remove 2 pin in the direction of arrows ①. 2. Remove the traverse unit in the direction of arrow ②.
Ref. No. 5	Removal of the Upper Cabinet
Procedure 1→2→5	 1. Press the CD eject button and then open the CD cover. 2. Pull out the volume knob. 3. Remove 6 screws (1-6). 4. Remove the upper cabinet in the direction of arrow. —Removal of the Volume Knob— 1. Remove the volume knob. 2. Remove the volume knob. 3. Remove the volume knob.
Ref. No. 7	Removal of the CD P.C.B.
Procedure 1→2→5→6→7	 1. Remove 2 screws (1, 2). 2. Release 2 claws in the direction of arrows.
Ref. No. 8	Removal of the Traverse Unit
Procedure 1→2→5→6→7→8	 1. Remove 2 pin in the direction of arrows ①. 2. Remove the traverse unit in the direction of arrow ②.

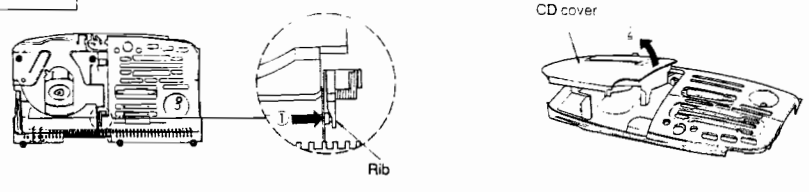
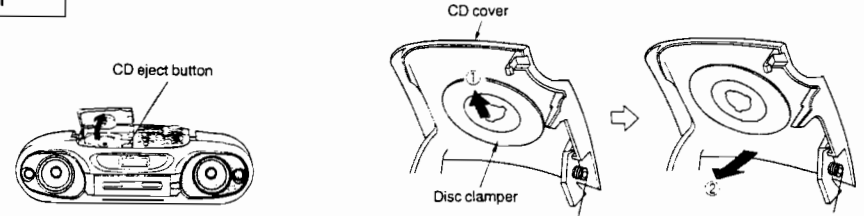
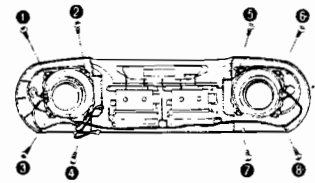
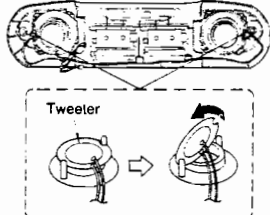
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Ref. No. 9	Removal of the Operation Button
Procedure 1→2→5→9	 1. Release 7 claws (①~⑦) in the direction of arrow.  2. Remove the operation button in the direction of arrow ①.
Ref. No. 10	Removal of the Operation P.C.B.
Procedure 1→2→5→9→10	 1. Release the connector (CM801). 2. Release 8 claws in the direction of arrows. —Removal of the connector (CM801)—   3. Remove the main P.C.B. in the direction of arrow.
Ref. No. 11	Removal of the Main P.C.B.
Procedure 1→2→3→5→6→9→10→11	 1. Release 3 connector (CP1, CS2, CP901).  2. Remove 5 screws (①~⑤).

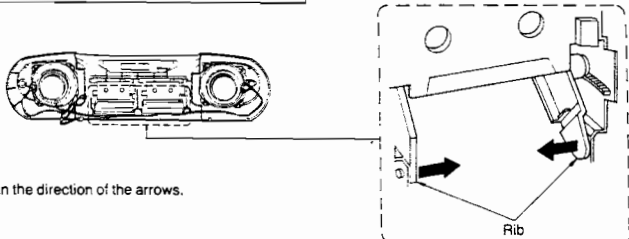
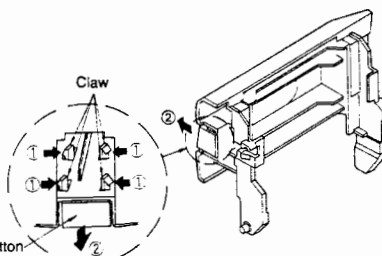
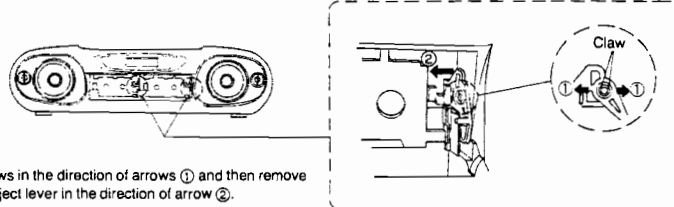
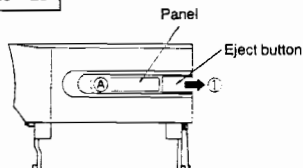
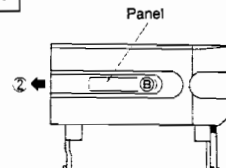
RX-DT55

Ref. No. 12	Removal of the Chassis
Procedure 1→2→3→5→6→9→10→11→12	 1. Release 3 claws in the direction of arrows ①.  2. Remove the chassis in the direction of arrow ②.
Ref. No. 13	Removal of the TONE Knob and XBS LEVEL Knob
Procedure 1→2→3→5→6→9→10→11→12→13	 1. Slide 2 knobs in the direction of the arrow ①.  2. Remove 2 knobs in the direction of the arrows ②.
Ref. No. 14	Removal of the Volume Chassis
Procedure 1→2→3→5→6→9→10→11→12→14	 1. Remove the spring. 2. Remove 2 screws (①, ②).  3. Release 3 claws in the direction of arrows ①.  4. Lift up the chassis. 5. Release the claw in the direction of arrow ②.  6. Remove the gear (A). 7. Remove the gear (B) in the direction of arrow ③.
Ref. No. 15	Removal of the Power P.C.B.
Procedure 1→2→15	 1. Release 2 connectors (CP901, CP902). 2. Remove 5 screws (①~⑤).

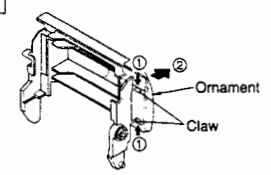
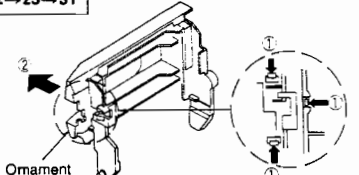
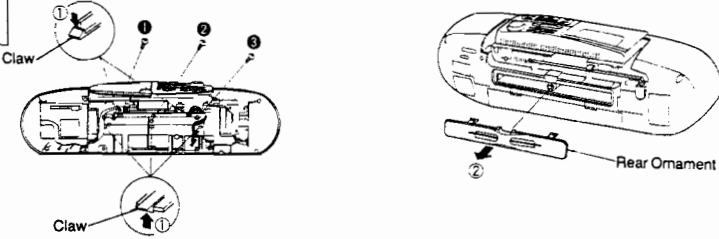
Ref. No. 16	Removal of the Battery P.C.B.
Procedure 1→2→16	
 1. Release the connector (CP902). 2. Release the claw in the direction of the arrow ① and then remove the battery P.C.B. in the direction of arrow ②.	
Ref. No. 17	Removal of the Back-up Battery P.C.B.
Procedure 17	
 1. Remove the battery cover. 2. Release the claw in the direction of arrow ① and then remove the back-up battery in the direction of arrow ②.	
Ref. No. 18	Removal of the CD Eject Button
Procedure 1→2→5→18	
 •Release 3 claws in the direction of arrows ① and then remove the CD eject button in the direction of arrow ②.	
Ref. No. 19	Removal of the CD Eject Lever
Procedure 1→2→5→19	
 •Release 2 claws in the direction of arrows ① and then remove the CD eject lever in the direction of arrow ②.	

Ref. No. 20	Removal of the CD cover
Procedure 1→2→5→20	
 1. Release the rib in the direction of arrow ①. 2. Remove the CD cover in the direction of arrow ②.	
Ref. No. 21	Removal of the Disc Clamper
Procedure 21	
 1. Press the CD eject button and then open the CD cover. 2. Slide the disc clamper in the direction of arrow ① and then remove the disc clamper in the direction of arrow ②.	
Ref. No. 22	Removal of the Magnet
Procedure 21→22	
 1. Release 3 claws in the direction of arrows. 2. Remove the magnet holder.	
Ref. No. 23	Removal of the Woofer Speaker
Procedure 1→2→23	
 •Remove 8 screws (①-⑧).	
Ref. No. 24	Removal of the Tweeter Speaker
Procedure 1→2→24	
 •Remove the tweeter in the direction of arrow.	

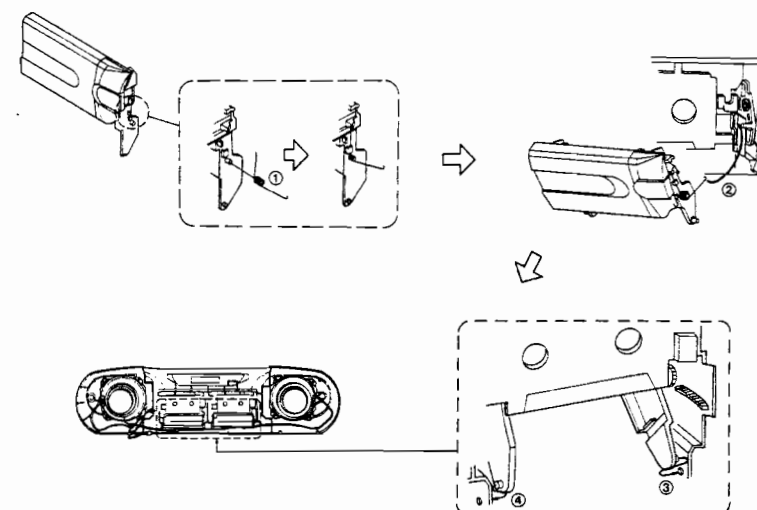
RX-DT55

Ref. No. 25	Removal of the Cassette Holder
Procedure 1→2→25	 •Release 2 ribs in the direction of the arrows.
Ref. No. 26	Removal of the Cassette Eject Button
Procedure 1→2→25→26	 •Release 4 claws in the direction of arrows ① and then remove the cassette eject button in the direction of arrow ②.
Ref. No. 27	Removal of the Cassette Eject Lever
Procedure 1→2→25→27	 •Release 2 claws in the direction of arrows ① and then remove the cassette eject lever in the direction of arrow ②.
Ref. No. 28	Removal of the Cassette Holder Panel (Deck 1)
Procedure 1→2→25→28	 1. Press the eject button. 2. Press the panel (A position) and then remove the panel in the direction of arrow ①.
Ref. No. 29	Removal of the Cassette Holder Panel (Deck 2)
Procedure 1→2→25→29	 •Press the panel (B position) and then remove the panel in the direction of arrow ②.

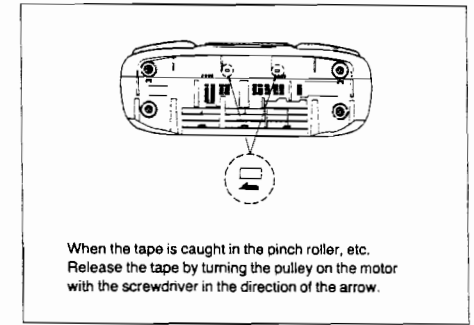
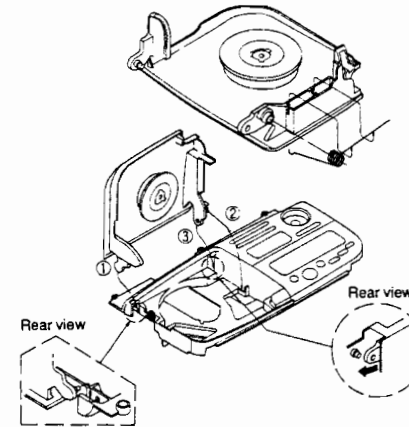
RX-DT55

Ref. No. 30	Removal of the Cassette Holder Ornament (Deck 1)
Procedure 1→2→25→30	 •Release 2 claws in the direction of arrows ① and then remove the ornament in the direction of arrow ②.
Ref. No. 31	Removal of the Cassette Holder Ornament (Deck 2)
Procedure 1→2→25→31	 •Release 3 claws in the direction of arrows ① and then remove the ornament in the direction of arrow ②.
Ref. No. 32	Removal of the Rear Ornament
Procedure 1→2→3→32	 1. Remove 3 screws (①-③). 2. Release 5 claws in the direction of arrows ①. 3. Remove the rear ornament in the direction of arrow ②.

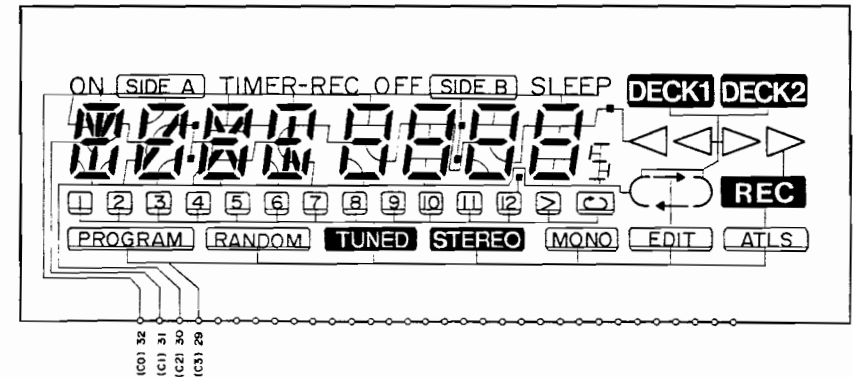
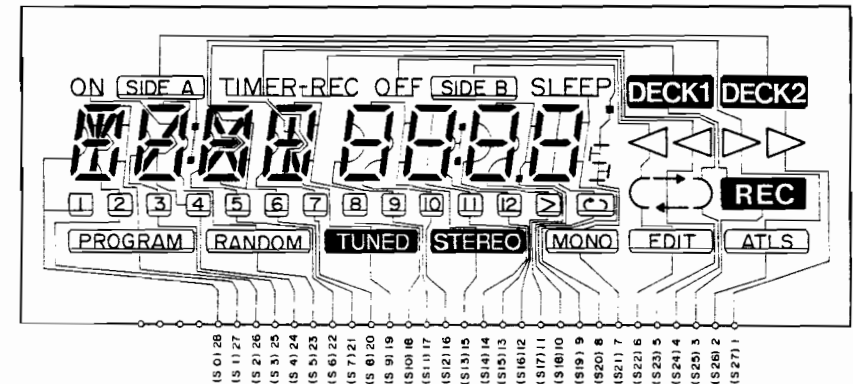
■ CASSETTE HOLDER ASSEMBLY



■ CD COVER ASSEMBLY



■ LIQUID CRYSTAL DISPLAY (LCD)

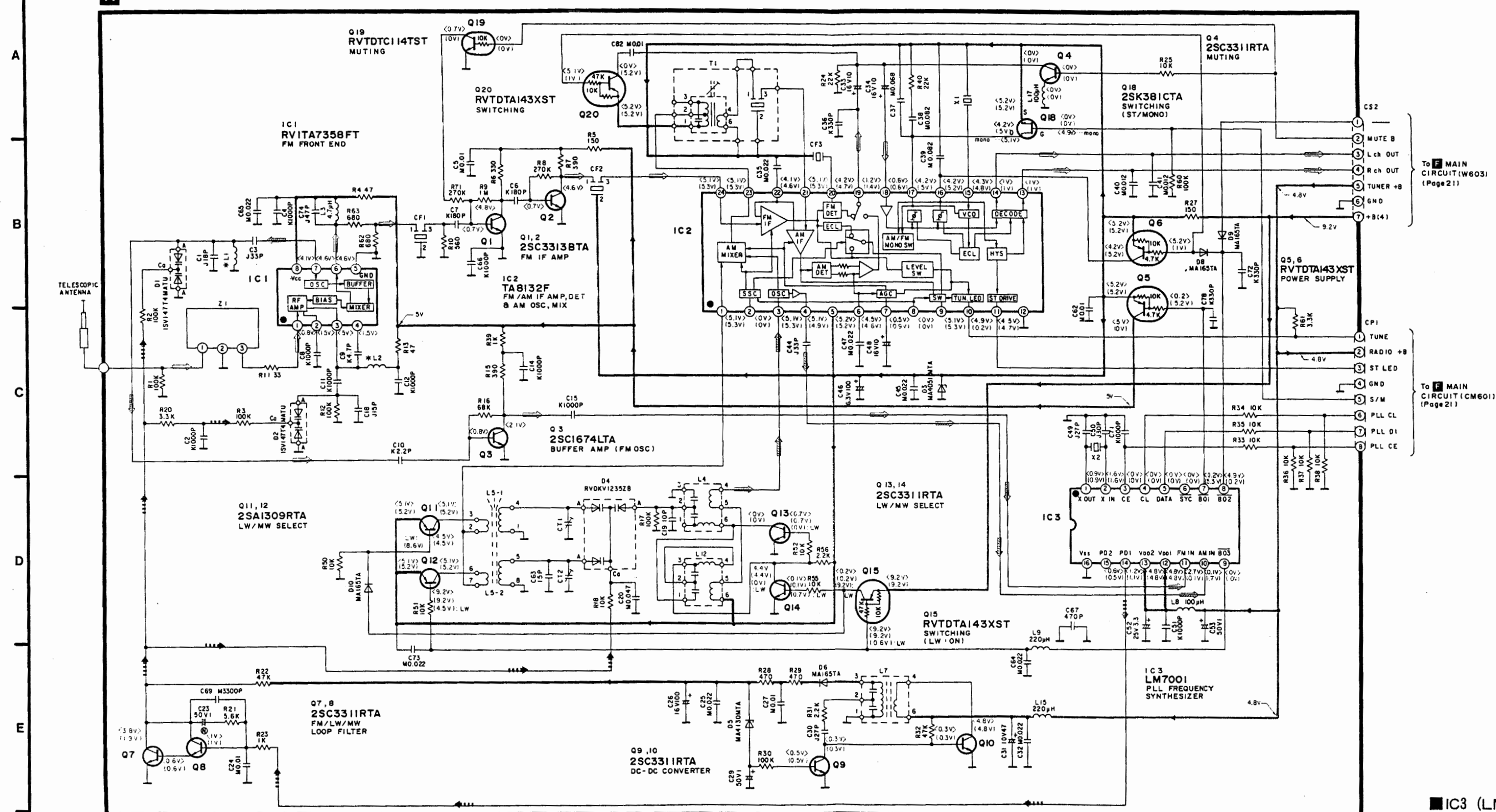


RX-DT55

RX-D155

SCHEMATIC DIAGRAM • TUNER AND CD CIRCUIT (Parts list on pages 57~63.)

A TUNER CIRCUIT



Notes:

(for Tuner circuit and CD circuit)

•S701: Rest switch.

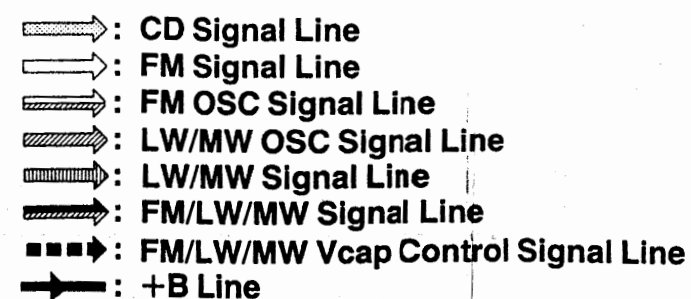
•VR701: Best eye adjustment VR.

•DC Voltage measurements are taken with electronics voltmeter.

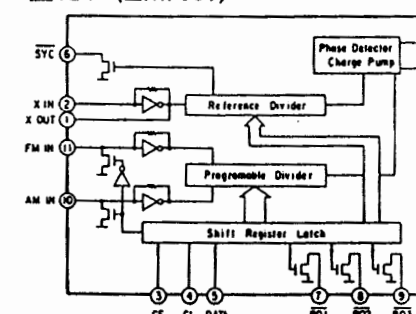
The negative terminal of the battery provides negative meter connection point.

()...LW/MW < > ...FM (())...CD

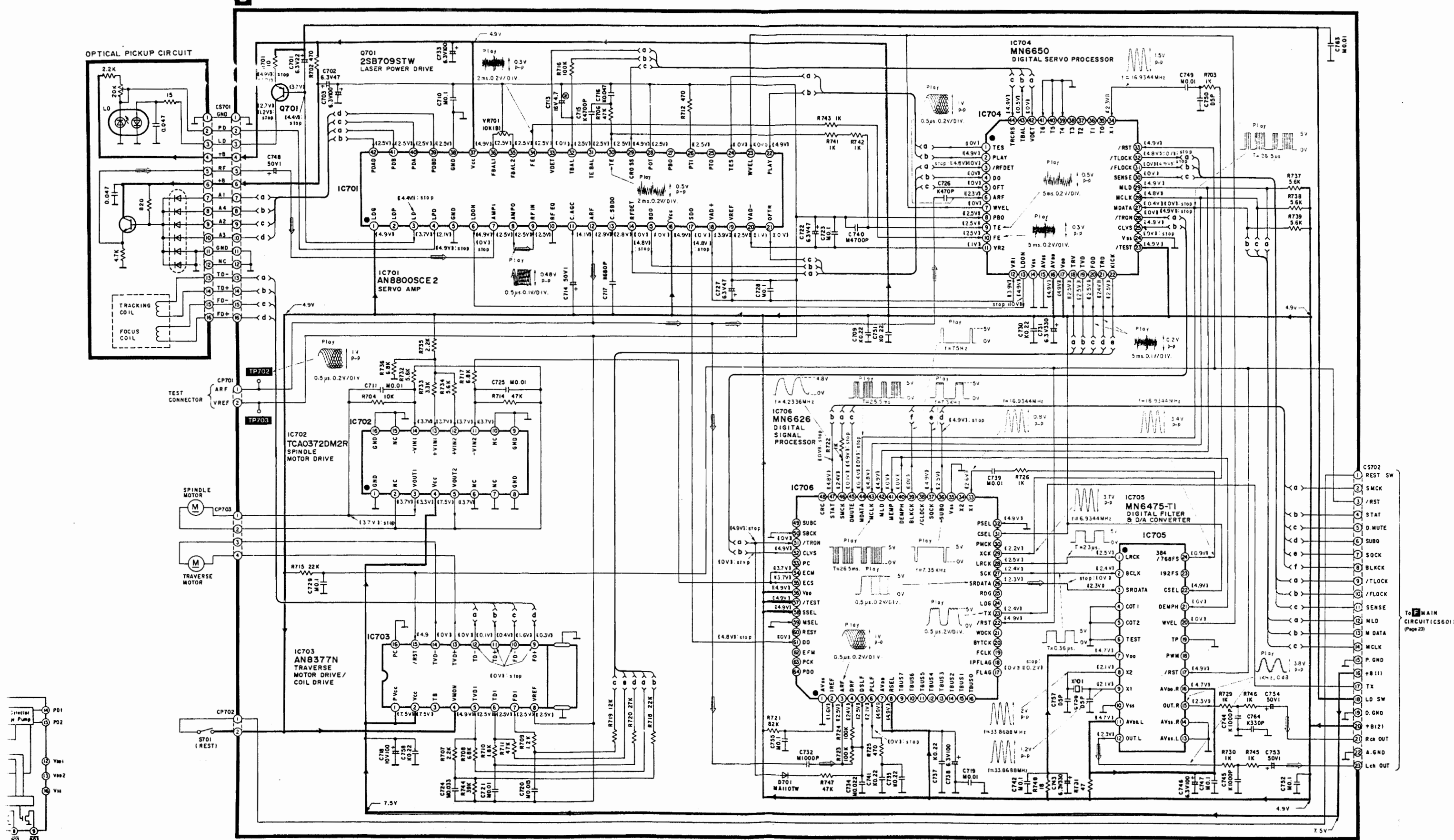
•This schematic diagram may be modified at any time with the development of new technology.



IC3 (LM7001)



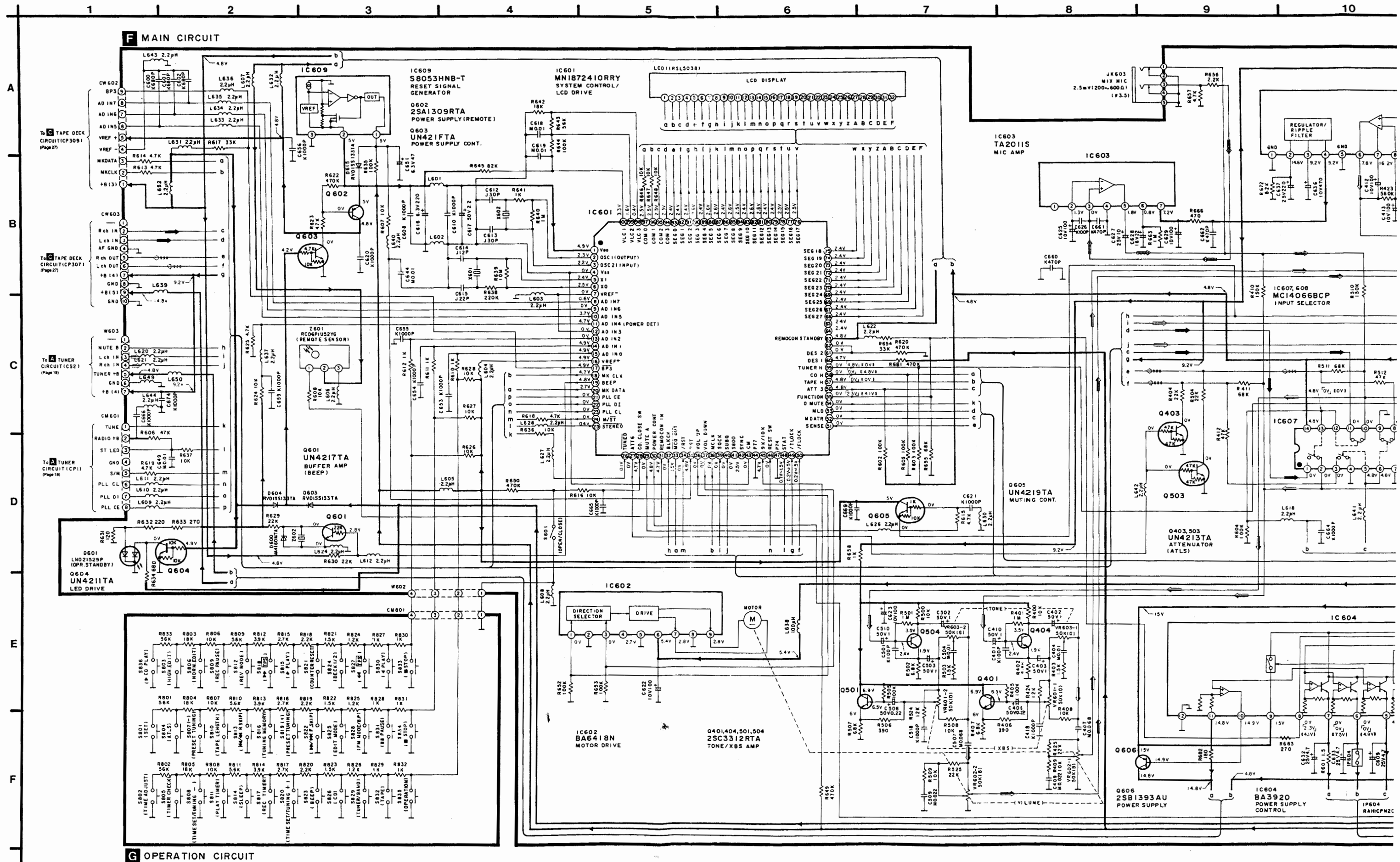
B CD CIRCUIT



RX-DT55

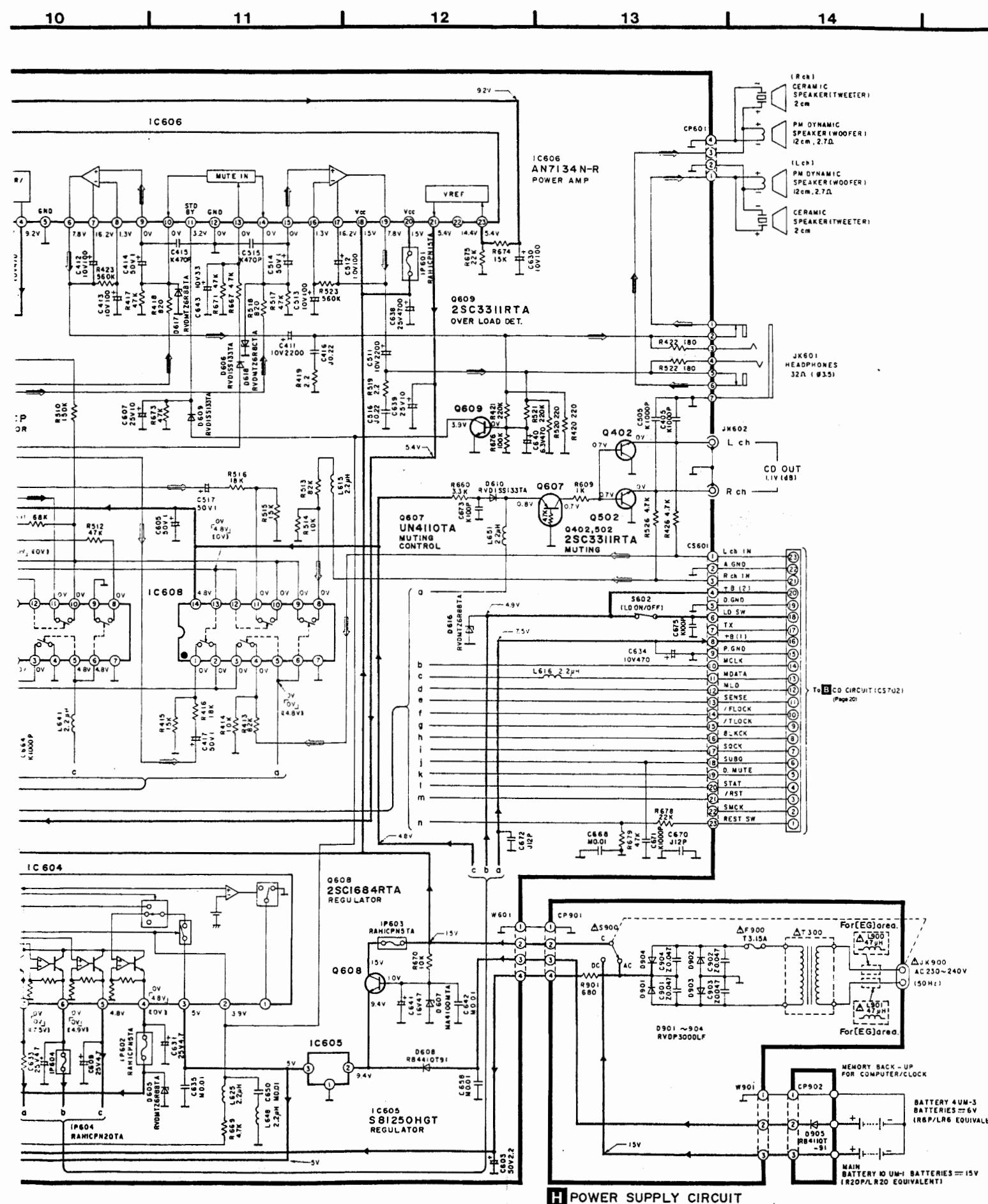
RX-DT55

SCHEMATIC DIAGRAM • MAIN, OPERATION AND POWER SUPPLY CIRCUIT (Parts list on pages 57~63.)



RX-D155

RX-D155



Notes:

<for operation, system control and power supply circuit>

- S601: CD cover open/close detection switch.
- S602: Laser ON/OFF switch.
- S801: CD program set switch. (SET)
- S802: Time set switch. (TIME ADJUST)
- S803: Edit recording switch. (HIGH)
- S804: ATLS switch. (ATLS)
- S805: Timer check switch. (TIMER CHECK)
- S806: Edit recording switch. (NORMAL)
- S807: Preset tuning switch. (-)
- S808: Time set/Manual tuning switch. (-)
- S809: Recording pause switch. (REC PAUSE)
- S810: Tape length switch. (TAPE LENGTH)
- S811: Timer play switch. (PLAY-TIMER)
- S812: Reverse mode select switch. (REV MODE)
- S813: CD skip/search switch. (◀◀/▶▶)
- S814: Sleep switch. (SLEEP)
- S815: Deck front side playback switch. (▶)
- S816: Tuning memory switch. (TUNING MEMORY)
- S817: Timer recording switch. (REC-TIMER)
- S818: Deck fast/TPS switch. (TPS/▶▶)
- S819: Preset tuning switch. (+)
- S820: Time set/Manual tuning switch. (+)

<For tape deck and mechanism circuit>

- S951: Deck 1 mode detect switch.
- S952: Deck 1 cassette tape insertion detect switch.
- S953: Deck 1 CrO₂ tape detect switch.
- S971: Deck 2 mode detect switch.
- S972: Deck 2 cassette tape insertion detect switch.
- S973: Deck 2 record prevention tab detect switch. (REV)

General

- DC voltage measurements are taken with electronics voltmeter.

The negative terminal of the battery provides negative meter connection point.

No mark...TAPE PLAYBACK (DECK 2) []...TAPE RECORDING << >>...HIGH SPEED EDITING
(())...CD []...TUNER

•Battery current:

Vol. min	169 mA (LW/MW)	Vol. max	520 mA (LW/MW)
	172 mA (FM)		520 mA (FM)
	258 mA (TAPE)		560 mA (TAPE)
	380 mA (CD)		2300 mA (CD)

Measurement instruction

(LW/MW: 74 dB/m, 30% Mod.)
FM: 60 dB, 30% Mod.
TAPE: 315 Hz, 0 dB
CD: 1 kHz, 0 dB

•Important safety notice.

Components identified by Δ mark have special characteristics important for safety.
When replacing any of these components, use only manufacturer's specified parts.

•This schematic diagram may be modified at any time with the development of new technology.

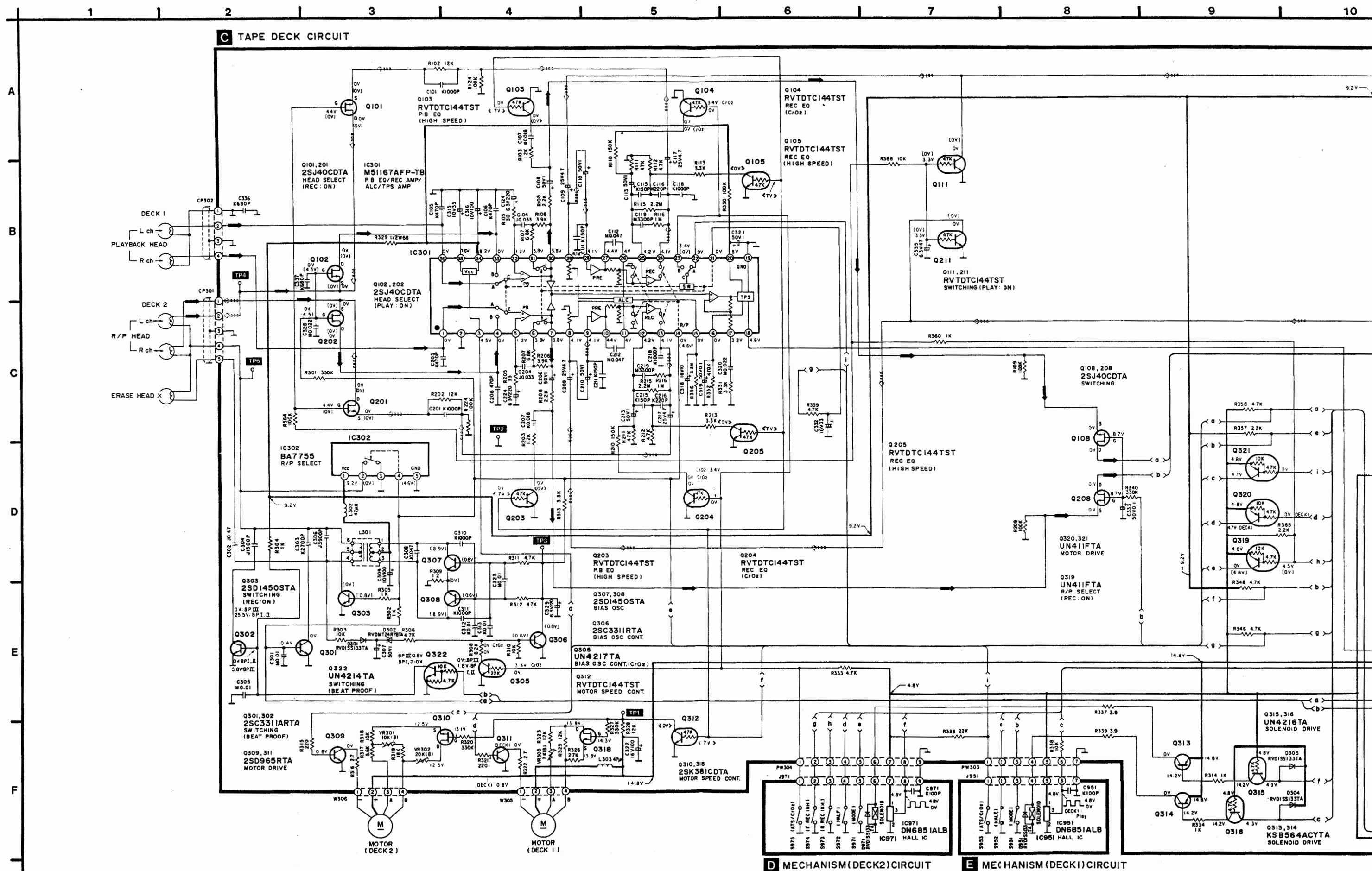
- : Tuner Signal Line
- : CD Signal Line
- : Tape Playback Signal Line
- : +B Line

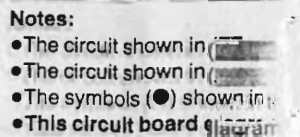
- : Mic Signal Line
- : AF Signal line
- : Recording Signal Line

RX-DT55

RX-DT55

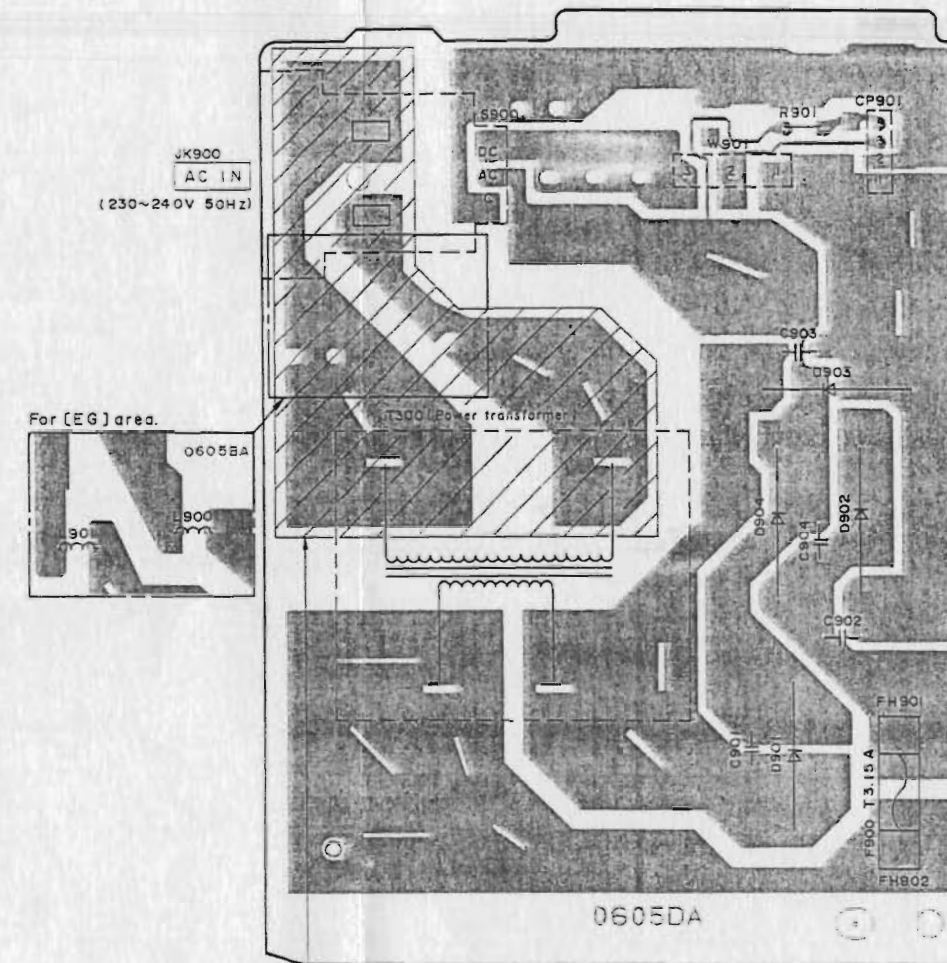
SCHEMATIC DIAGRAM • TAPE DECK AND MECHANISM CIRCUIT (Parts list on pages 57~63.)





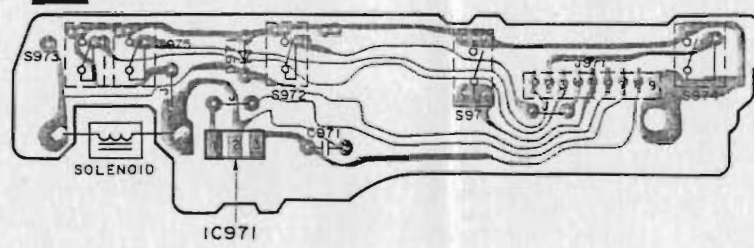
PA-0100

H POWER SUPPLY P.C.B.

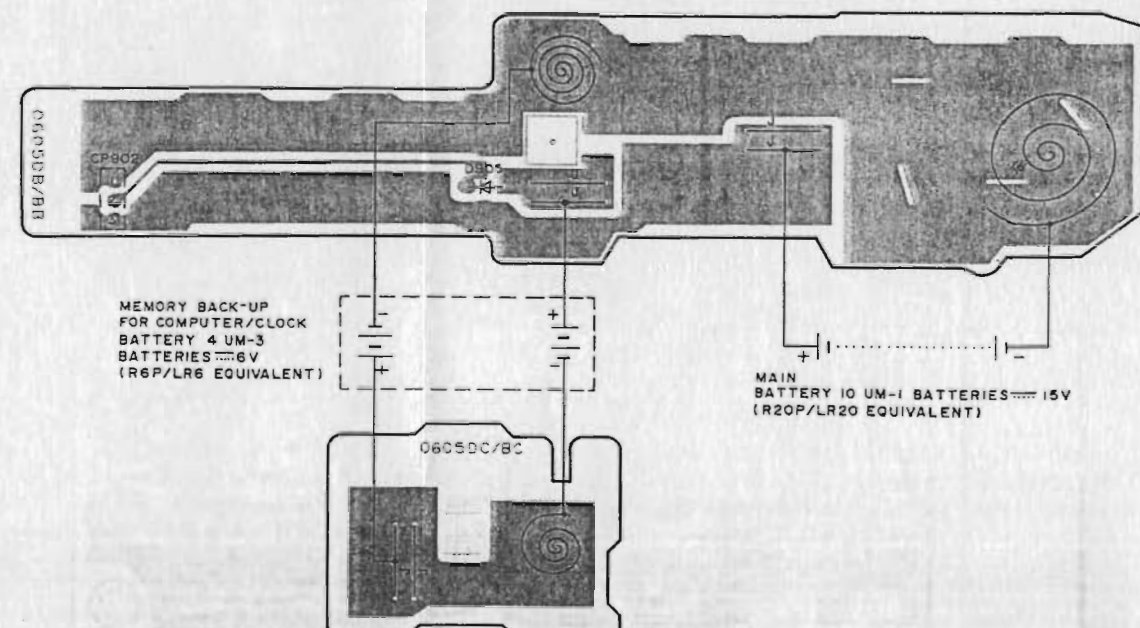
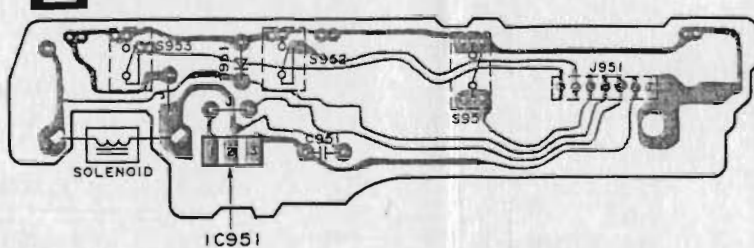


CAUTION
RISK OF ELECTRIC SHOCK
AC voltage line. Please do not
touch this portion.

MECHANISM (DECK 2) P. C. B



F MECHANISM (DECKI) P. C. B.

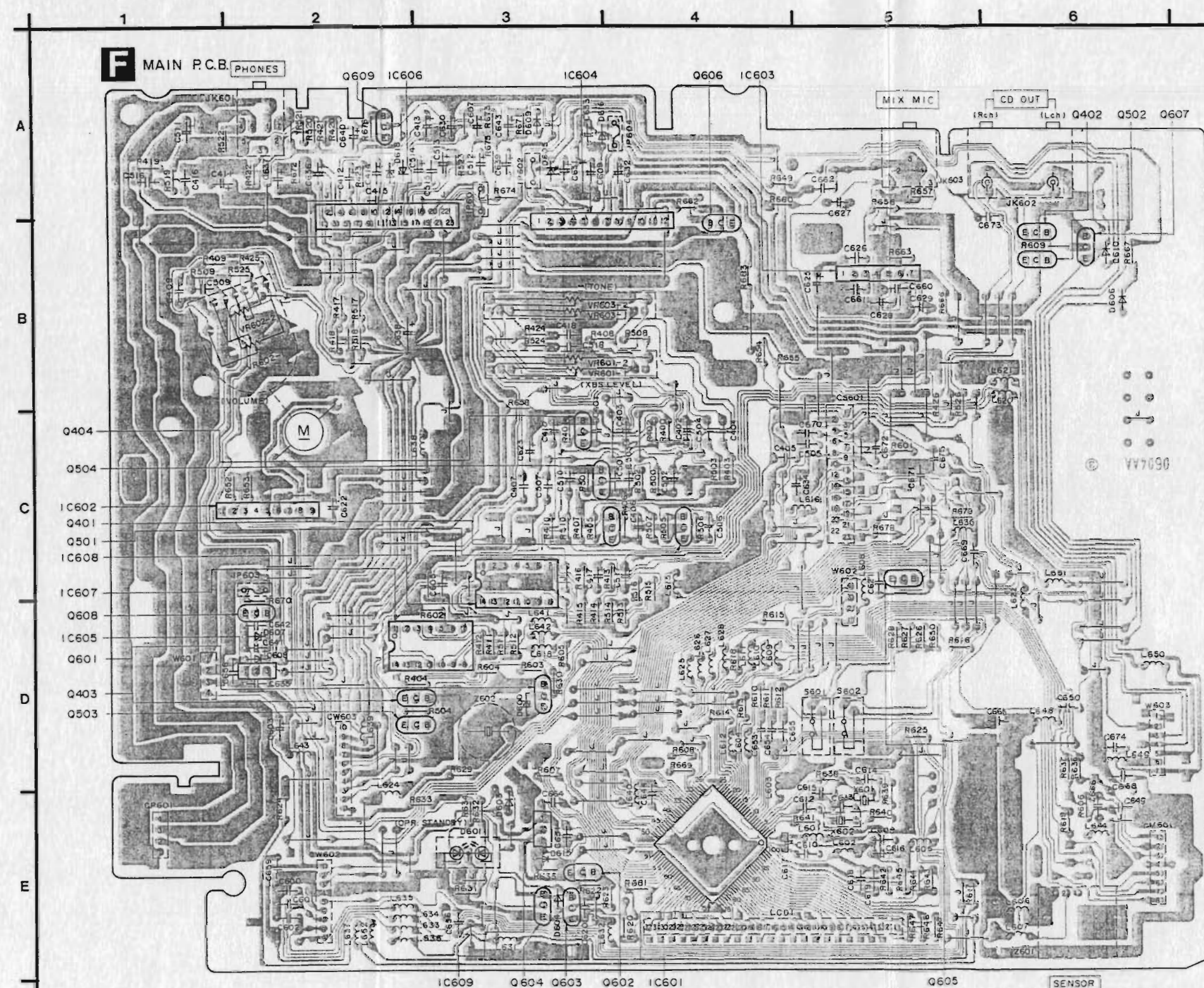


- 30 -

HX-D155

HX-D155

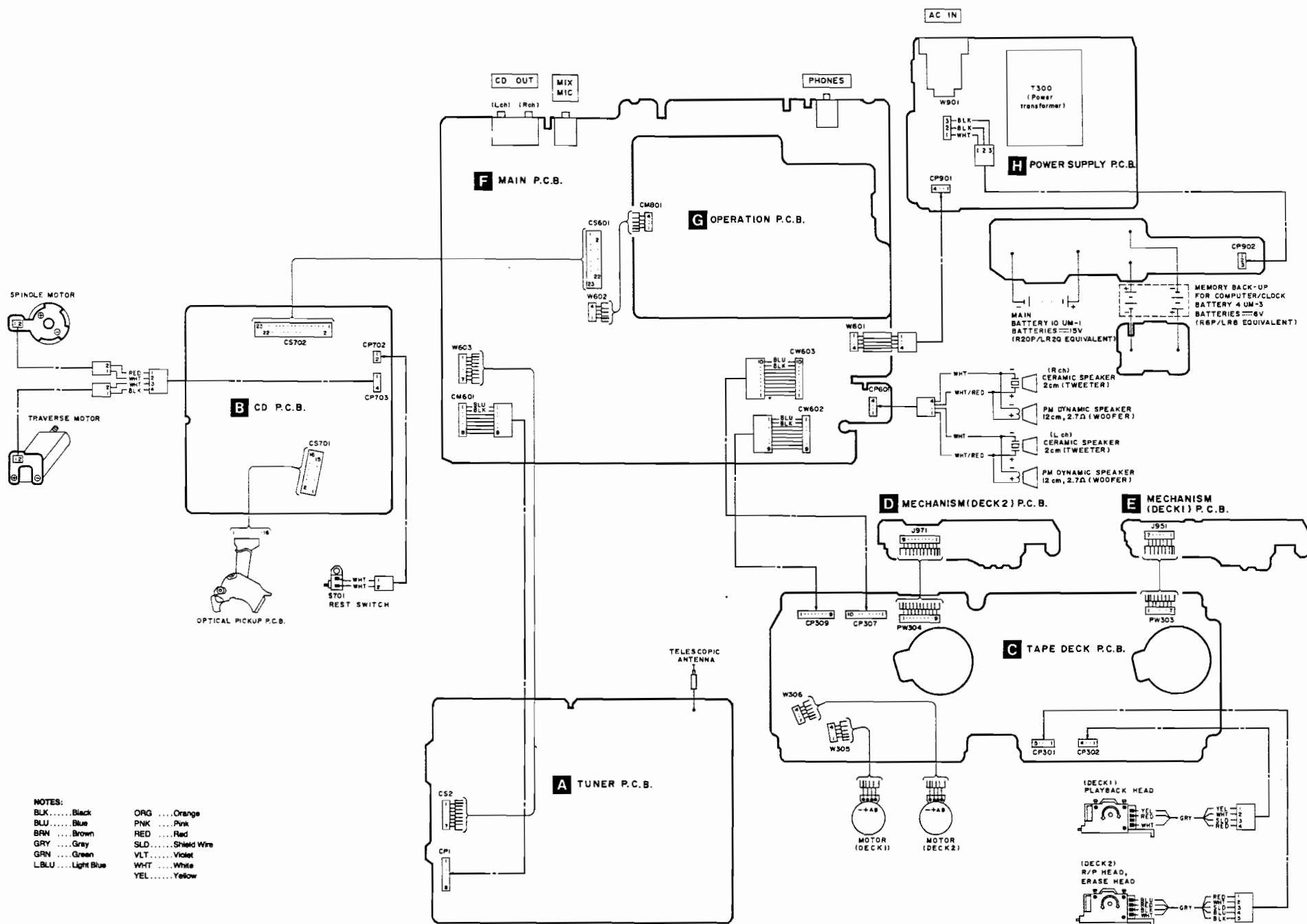
CIRCUIT BOARD DIAGRAM



RVITA7358FT 	TCA0372DM2R 	MN6475-T1 TA8132F 	M51167AFP-TB
AN8800SCE2 	MN6650 	MN6626 	MN1872410RRY
MC14066BCP 	M50253P 	LM7001 	AN8377N
BA7755 	TA2011S 	BA6418N 	BA3920
AN7134N-R 	S8053HNB-T S81250HGT 	DN6851ALB 	2SC1674LTA 2SD965Q KSB564 KSB564ACYTA 2SC1684RTA
RVTDTA143XST RVTDTA144TST RVTDTA114TST 	KSC2785GTA UN4211 UN4214TA 	2SA1309R 2SC3311AR 2SC3311R 2SC3312RTA 2SC3313B 2SD1450RTA UN411FTA 	UN421FTA UN4110TA UN4213 UN4215 UN4216S UN4217TA UN4219TA
2SK381CDTA 2SJ40CDTA 2SK38CTA 	2SB1393AU 	2SB709 	MA165 RVD1SS133TA RB441QT91
RVDMTZ4R7BTA RVDMTZ6R8BTA 	MA4100MTA MA4130M MA4160M 	MA4051MTA MA4068MTA 	RVDP300DLF
RVDP300DLF 	1SV147T4MATU RVDKV1235Z2 	MA110TW 	LN021529P

RX-DT55

TRAVERSE MOTOR



NOTES:

BLK Black
BLU Blue
BRN Brown
GRY Gray
GRN Green
LBU Light Blue

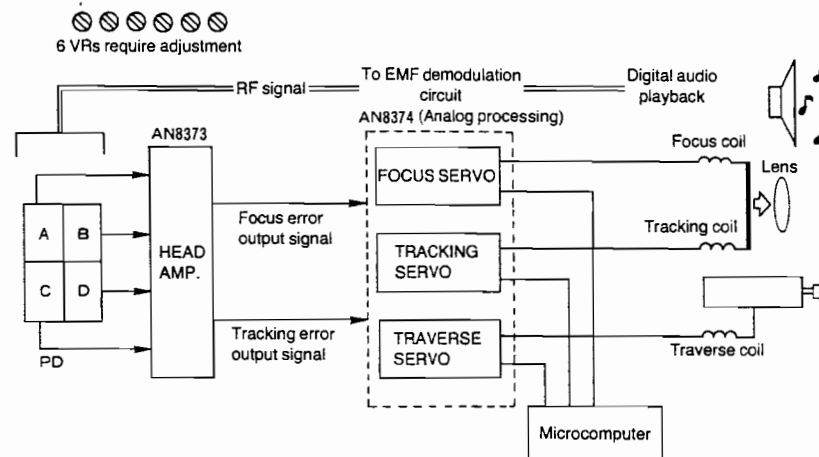
ORGOrange
PNKPink
REDRed
SLDShield Wire
VLTViolet
WHTWhite
YELYellow

DIGITAL SERVO SYSTEM

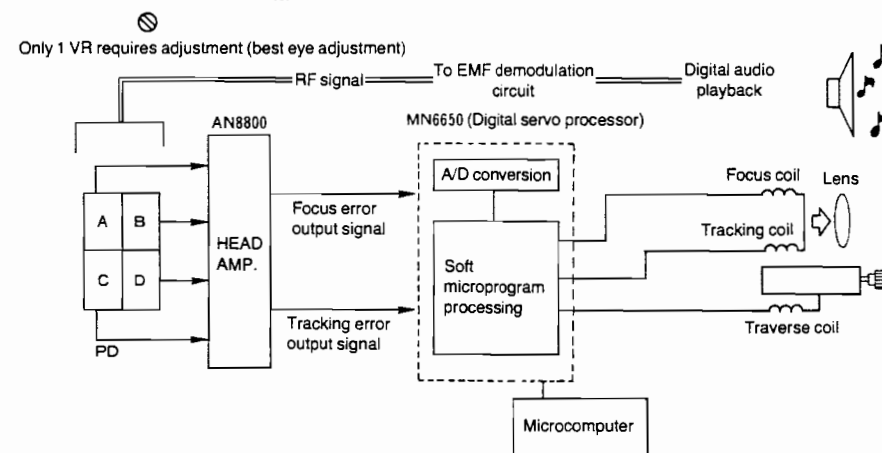
The newly-developed digital servo system is adopted in the servo circuit of the unit's CD player instead of the ordinary analog servo system.

1. The diagrams shown below represent differences between the analog servo and digital servo systems. The HEAD AMP. output signals (i.e., focus error and tracking error output signals) are analog. These analog signals are converted to the 8-bit digital signals through the MN6650. The MN6650 performs the following adjustments automatically; focus offset, tracking offset, focus gain, tracking gain, and tracking balance adjustments. The outputs from the MN6650 such as the focus coil driving signal, tracking coil driving signal, and traverse motor driving signal are converted to analog signals again and sent to the coils and motor to perform proper servo control for a disc.

ANALOG SERVO SYSTEM



DIGITAL SERVO SYSTEM



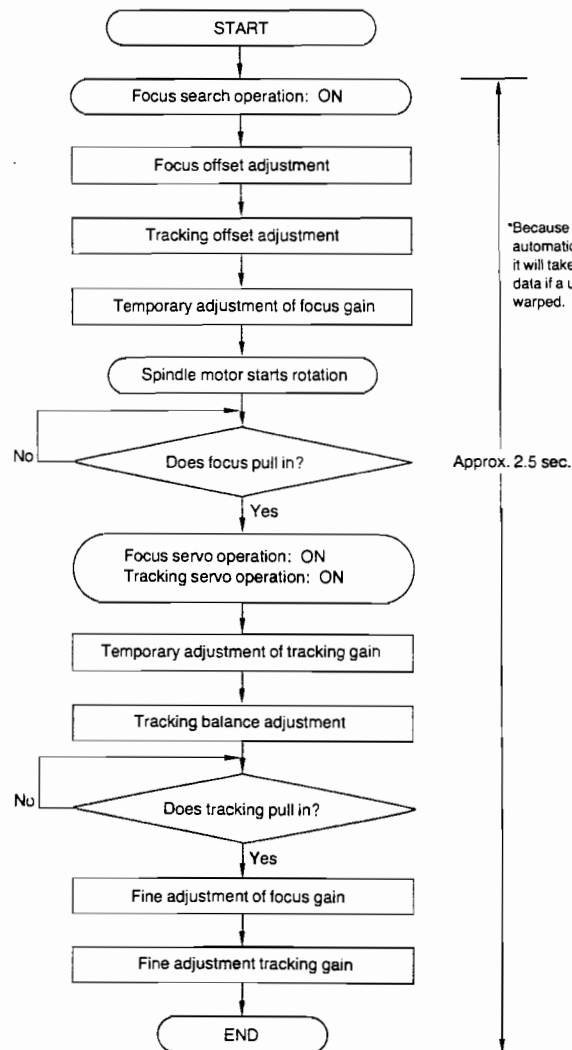
RX-DT55

2. The servo processor IC MN6650 of the newly-developed digital servo circuit automatically performs the following adjustments which were originally adjusted in the conventional analog servo circuit:
(1) Focus offset, (2) Tracking offset, (3) Focus gain, (4) Tracking gain, and (5) Tracking balance. Therefore, you do not have to perform not the above-mentioned electrical adjustments manually. Only the best eye (PD balance) needs to be adjusted adjustment. You can obtain an optimum servo control for a disc to be played.

[You must perform the best eye (PD balance) adjustment manually.]

The following flow chart shows the sequence of automatic adjustments.

●Flow chart on automatic adjustment sequence

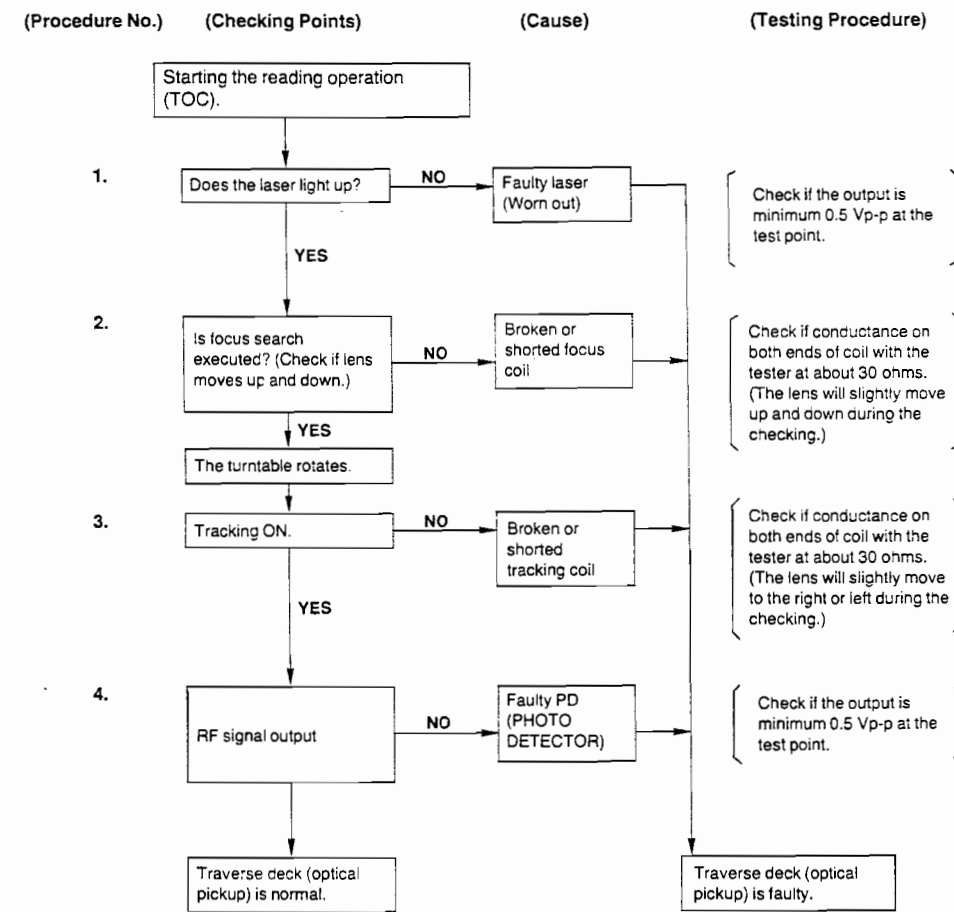


RX-DT55

<CD SECTION>

■ CHECKING THE OPERATION PROBLEMS ON THE TRAVERSE DECK (OPTICAL PICKUP)

Make sure to follow the procedures below to check the operation problems of the traverse deck (optical pickup) before replacing it. Replace the traverse deck only after the problem is identified.



※Replace traverse deck.

- Check electrical circuit.
- CD is not adjusted properly. Adjust CD again.
 - (1) Mechanical adjustment.
 - (2) Focus balance adjustment (PD balance)
 } Refer to pages 40~42
- Check for flaws on disc or if it is warped or not centered.

※Checking Operations of Replaced Traverse Deck (New Traverse Deck)

a) Check the operations described below on the traverse deck after replacing it.

※ Checking Skip Search

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).

※ Checking Manual Search

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).

※ Checking Using Defect Disc.

1. Play the 0.7 mm black dot and the 0.7 mm wedge on the defect test disc (SZZP1054C) and verify that no sound skip or noise occurs.
2. Play the middle tracks of the uneven test disc (SZZP1056C) and verify that no sound skip or noise occurs.

b) If the operations are normal, CD adjustment are not required when the traverse deck is replaced.

Note: CD adjustments are required in the cases below. (Mechanical adjustments are not necessary.)
(See item 2-7 on pp. 42~44.)

- If audio is not played back continuously or noises occur after step (a) is executed.
- If the adjustment VR (V701) were rotated before the traverse deck was replaced.
- If the ICs in the servo circuit or adjustment VRs were replaced.

Caution:

- It is very dangerous to look at or touch the laser beam. (Laser radiation is invisible.)
With the unit turned "on", laser radiation is emitted from the pickup lens.
- Avoid exposure to the laser beam, especially when performing adjustments.

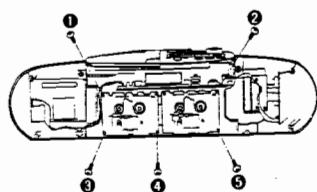
Vorsicht:

- Vermeiden Sie es, in den Laserstrahl zu blicken oder ihn zu berühren. (Laserstrahlen sind unsichtbar.)
Bei eingeschaltetem CD-Spieler werden Laserstrahlen aus der Aufnahmeinse abgestrahlt.
- Vermeiden Sie direkte Aussetzung von Laserstrahlen, insbesondere während der Einstellarbeiten.

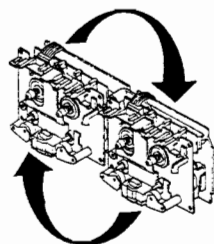
■ HOW TO CHECK THE P.C.B.

●How to check the Tape Deck P.C.B.

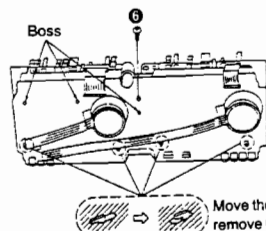
1. Remove the front cabinet by following the disassembly instructions in Ref. No. 2 in the Removal of the Front Cabinet (See page 8).



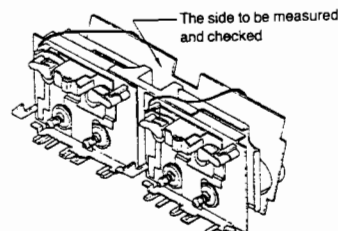
2. Remove 5 screws (1~5).
3. Remove the tape deck unit by pulling it to the front with the wires connected.



7. Turn the tape deck unit upside down.



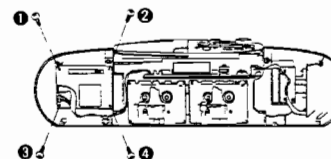
4. Remove one screw (6).
5. Remove 3 bosses.
6. Remove 4 claws by moving the P.C.B.



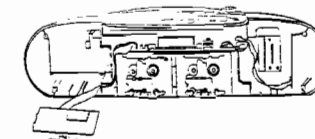
8. Detach the mechanism and tape deck P.C.B. as shown in the figure.

●How to check the Tuner P.C.B.

1. Remove the front cabinet by following the disassembly instructions in Ref. No. 2 in the Removal of the Front Cabinet (See page 8).



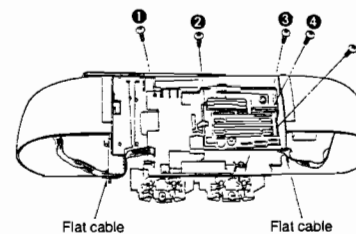
2. Remove 4 screws (1~4).



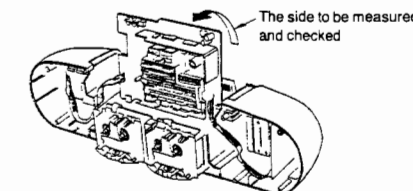
3. Remove the tuner P.C.B. by pulling it to the front with the wires connect.

●How to check the Main P.C.B.

1. Remove the CD unit by following the disassembly instructions in Ref. No. 6 in the Removal of the CD Unit (See page 9).



2. Release 2 flat cable.
3. Remove 5 screws (1~5).



4. Lift up the main P.C.B. in the direction of arrow.

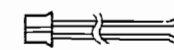
■ The optional extension cable kit composed of a 23-pin flat cable and a 2-pin connector should be used to perform measurement and adjustment of the unit's CD P.C.B.

Part number of the Extension Cable Kit: RFKZ0009

23-pin flat cable..... ×1

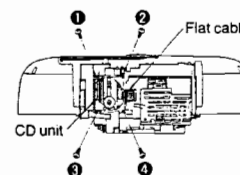


2-pin connector..... ×1

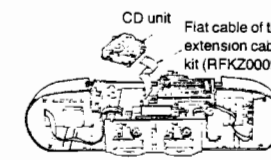


●How to check the CD P.C.B.

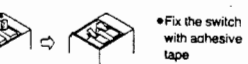
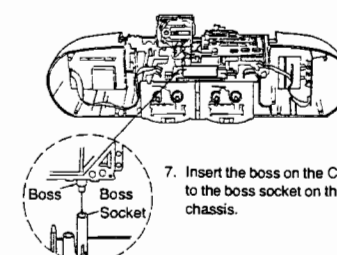
1. Remove the front cabinet by following the steps in Ref. No. 2 of "Removal of the Front Cabinet" in the DISASSEMBLY INSTRUCTIONS (see page 8).
2. Remove the upper cabinet by following the steps in Ref. No. 5 of "Removal of the Upper Cabinet" in the DISASSEMBLY INSTRUCTIONS (see page 9).



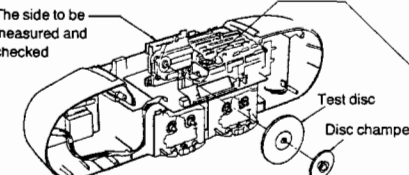
3. Remove 4 screws (1~4).
4. Remove the CD unit.
5. Pull out the flat cable.



6. After disconnecting the flat cable, connect the 23-pin flat cable of the extension cable kit.



8. Remove the disc clamber by following the steps in Ref. No. 21 of "Removal of the Disc Clamber" in the DISASSEMBLY INSTRUCTIONS (see page 13).
9. Fix the test disc with the disc clamber.



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MEASUREMENTS AND ADJUSTMENTS

<TUNER SECTION>

•ALIGNMENT INSTRUCTION

READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

- Set power source voltage to 15 V DC.
- Set power switch to ON.
- Set function switch to TUNER/MW or LW.
- Set volume control to center.
- Set tone control to center.
- Set XBS control to minimum.
- Output of signal generator should be no higher than necessary to obtain an output reading.

•MW-RF ALIGNMENT

The parts other than the ones listed below are aligned at the factory before they are supplied. Therefore, alignment of those parts is unnecessary when used for replacement.

SIGNAL GENERATOR or SWEEP GENERATOR		RADIO DIAL SETTING	INDICATOR (ELECTRONIC VOLT-METER or OSCILLOSCOPE)	ADJUSTMENT (Shown in Fig. 1.)	REMARKS
CONNECTIONS	FREQUENCY				
Fashion a loop of several turns of wire and radiate a signal into the loop ant. of receiver.	594 kHz	Tune to signal	Headphones Jack (32Ω) (Fabricate the plug as shown in Fig. 2 and then connect the lead wires of the plug to the measuring instrument.)	(*1) L5-1 (MW ANT Coil)	Adjust for maximum output. Adjust L5-1 by moving coil along the ferrite core.
"	1,503 kHz	"	"	CT1 (AM ANT Trimmer)	Adjust for maximum output.

(*1) Fix antenna coil with wax after completing alignment.

•LW-RF ALIGNMENT

SIGNAL GENERATOR or SWEEP GENERATOR		RADIO DIAL SETTING	INDICATOR (ELECTRONIC VOLT-METER or OSCILLOSCOPE)	ADJUSTMENT (Refer to Fig. 1.)	REMARKS
CONNECTIONS	FREQUENCY				
Fashion a loop of several turns of wire and radiate a signal into the loop ant. of receiver.	162 kHz	Tune to signal	Headphones Jack (32Ω) (Fabricate the plug as shown in Fig. 2 and then connect the lead wires of the plug to the measuring instrument.)	(*2) L5-2 (AM ANT Coil)	Adjust for maximum output. Adjust L5-2 by moving coil along the ferrite core.
"	270 kHz	"	"	CT2 (AM ANT Trimmer)	Adjust for maximum output.

(*2) Fix antenna coil with wax after completing alignment.

<CASSETTE DECK SECTION>

•ALIGNMENT INSTRUCTION

READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

- Set power source voltage to 15 V DC.
- Set power switch to ON.
- Set function switch to TAPE.
- Set volume control to center.
- Set tone control to center.
- Set XBS control to minimum.
- Output of signal generator should be no higher than necessary to obtain an output reading.

•HEAD AZIMUTH ALIGNMENT

TEST TAPE	INDICATOR ELECTRONIC VOLT-METER or OSCILLOSCOPE	ADJUSTMENT	SPECIFICATION	REMARKS
QZZCFM (8 kHz, -20 dB)	Headphones Jack (32Ω) (Fabricate the plug shown in Fig. 2 and then connect the lead wires of the plug to the measuring instrument.)	Azimuth Screw (Refer to Fig. 3.)	maximum output.	1. Playback mode. 2. Adjust for maximum output.

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•TAPE SPEED ALIGNMENT

TEST TAPE	INDICATOR ELECTRONIC VOLT-METER or OSCILLOSCOPE	ADJUSTMENT	REMARKS
QZZCWAT (3 kHz, -10 dB)	Headphones Jack (32Ω) (Fabricate the plug shown in Fig. 2 and then connect the lead wires of the plug to the measuring instrument.)	DECK 2 HIGH SPEED VR301 DECK 1 NORMAL SPEED VR303 DECK 2 NORMAL SPEED VR302 (Shown in Fig. 5.)	1. Short the test point TP1 and TP2 . TP2 and TP3 to set the high speed mode. 2. Insert test tape (QZZCWAT) in DECK 1 and start playback in forward direction. •This frequency is defined as F. 3. Insert test tape (QZZCWAT) in DECK 2 and start playback in forward direction. 4. Adjust VR301 until the frequency is set to $F \pm 40$ Hz. 5. Open the test point TP1 and TP2 . TP2 and TP3 to set the normal speed mode. 6. Insert test tape (QZZCWAT) in DECK 1 and start playback in forward direction. 7. Adjust VR303 until the frequency is set to 3000 ± 40 Hz. 8. Insert test tape (QZZCWAT) in DECK 2 and start playback in forward direction. 9. Adjust VR302 until the frequency is set to 3000 ± 40 Hz.

•RECORD BIAS CHECK

TEST TAPE	INDICATOR ELECTRONIC VOLT-METER or OSCILLOSCOPE	ADJUSTMENT	SPECIFICATION	REMARKS
Use CrO ₂ tape and Normal tape	TP6 ... (-) TP4 ... (-) (Shown in Fig. 4.)	—	CrO ₂ ...18.5±2 mV Normal...13±1 mV	•Record mode

•ALIGNMENT POINT

•Please refer to Circuit Board and Wiring Connection Diagram for test point locations.

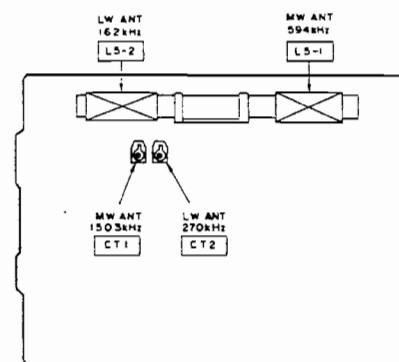


Fig. 1

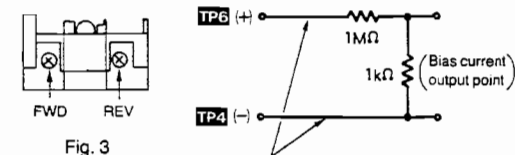


Fig. 3

Keep these cords short. (Line capacitance: 3 pF or less)

•In order not to influence the bias oscillation, divide the voltage with 1 MΩ and 1 kΩ resistors, and measure the voltage across the 1 kΩ resistor.

Fig. 4

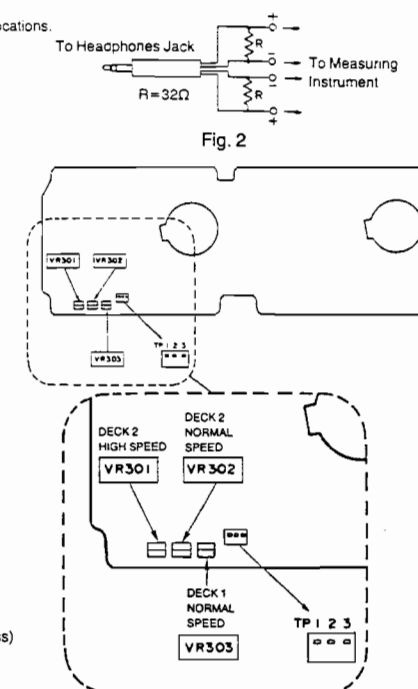
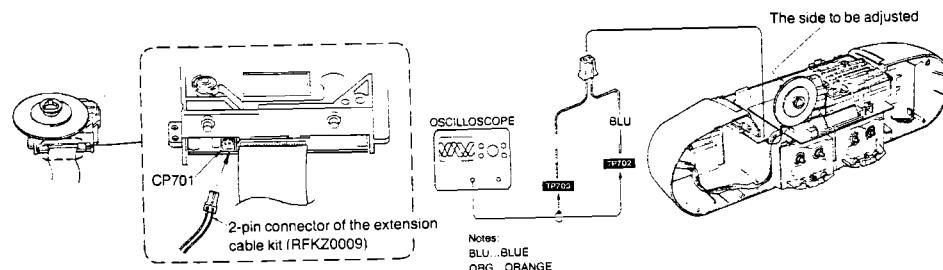


Fig. 5

<CD SECTION>

•HOW TO ADJUST THE CD P.C.B.

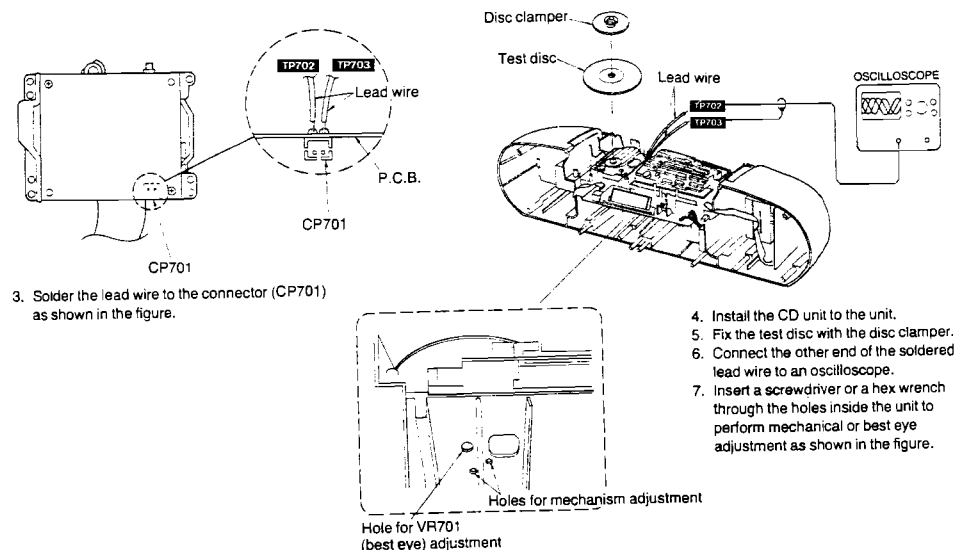
1. Attach the CD unit and load the test disc by following the steps in the section "CHECK OF THE CD P.C.B."



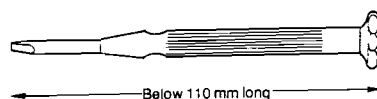
2. Connect the 2-pin connector of the extension cable kit (RFKZ0009) to CP701 as shown in the figure.
3. Connect the 2-pin connector's orange and blue wires respectively to an oscilloscope as shown in the figure.

•HOW TO ADJUST THE CD P.C.B. IF THE EXTENSION CABLE KIT IS NOT AVAILABLE

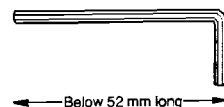
1. Remove the mechanism by following the steps in Ref. No. 3 of "Removal of the Mechanism" in the DISASSEMBLY INSTRUCTION.
2. Remove the CD unit by following the steps in Ref. No. 6 of "Removal of the CD Unit" in the DISASSEMBLY INSTRUCTIONS.



•Small slotted screwdriver for VR701 best eye adjustment



•Hex wrench for mechanical adjustment



Caution:

- It is very dangerous to look at or touch the laser beam. (Laser radiation is invisible.)
- With the unit turned "on", laser radiation is emitted from the pickup lens.
- Avoid exposure to the laser beam, especially when performing adjustments.

Measuring Instruments and Special Tools

•Test disc

1. Playability test disc (SZZP1054C)
2. Uneven test disc (SZZP1056C)

•Allen wrench (M2.0) (SZZP1101C)

- Oscilloscope

(1) MECHANICAL ADJUSTMENT

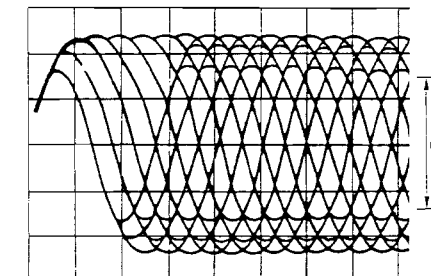
- When the traverse deck is replaced, making adjustments is not necessary. (The traverse deck ass'y is already adjusted.)
- Make adjustments to improve playability when the traverse deck has not been replaced. Make the electrical adjustments first.

1. Connect the oscilloscope's CH. 1 probe across **TP702** (+) and **TP703** (V-REF) on the Servo P.C.B.

Oscilloscope setting:

VOLT 200 mV
SWEEP 0.5 μ sec
Input coupling AC

2. Switch the player power **ON**, and play track 19 on the test disc (SZZP1056C).
3. Leave the player in Play mode and place it as shown in the figure on the right.
4. Alternately adjust the two mechanical adjusting screws with the 2.0 mm allen wrench (SZZP1101C) until the RF signal amplitude variation on the oscilloscope is minimized. (Shown in Fig. 7)
5. After completing the adjustment, lock the mechanical adjustments with lock paint (RZZOL01).



A Minimize the variation of amplitude.

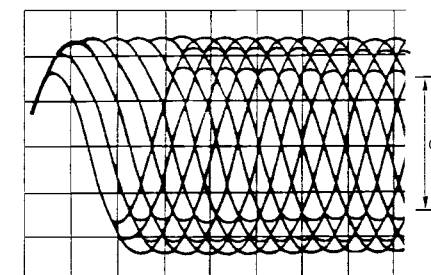
(2) BEST EYE (PD BALANCE) ADJUSTMENT

1. Connect the oscilloscope's CH. 1 probe across **TP702** (+) and **TP703** (V-REF) on the Servo P.C.B.

Oscilloscope setting:

VOLT 200 mV
SWEEP 0.5 μ sec
Input coupling AC

2. Switch the player power **ON**, and play the 1 kHz (track 1) on test disc (SZZP1054C).
3. Adjust **VR701** until the RF signal eye pattern amplitude is maximized.



B Maximize the amplitude

(3) CHECK OF PLAY OPERATION AFTER ADJUSTMENT

*Checking Skip Search

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).

*Checking Manual Search

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).

*Checking Playability

1. Play the 0.7 mm black dot and the 0.7 mm wedge on the test disc (SZZP1054C) and verify that no sound skip or noise occurs.
2. Play the middle tracks of the uneven test disc and verify that no sound skip or noise occurs.

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■ ALIGNMENT POINT

• Please refer to Circuit Board Diagram for test point location

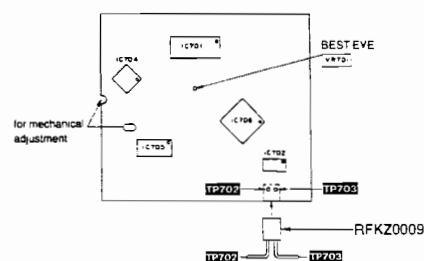


Fig. 6

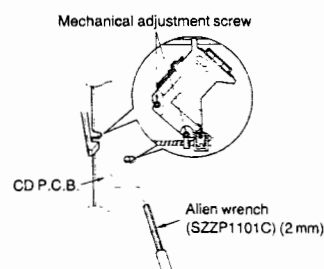


Fig. 7

■ FUNCTION OF IC TERMINALS

● IC701 (AN8800SCE2)

Pin No.	Mark	I/O Division	Function
1	LDG	I	+5 V input
2	LDP	—	—
3	LD	O	Laser power control output
4	LPD	I	Laser power monitor input
5	GND	—	Ground terminal
6	LDON	I	Laser power control input
7	AMPI	I	RF signal input
8	AMPO	O	RF signal output
9	RFIN	I	RF signal input
10	RFEQ	—	Ground
11	C.AGC	I	AGC detecting capacitor input
12	ARF	O	RF signal output
13	C.SBDO	I	Dropout detecting capacitor input
14	RFDET	O	RF detections signal output
15	BDO	O	Black dropout detection output
16	VCC	I	Power supply (+5 V input)
17	SDO	O	System dropout detection output
18	VAD+	O	A/D converter reference voltage output
19	VREF	O	Reference voltage output
20	VAD-	O	A/D converter reference voltage output
21	OFTR	O	Off track detection output

Pin No.	Mark	I/O Division	Function
22	PLAY	I	Play signal input
23	WVEL	I	High speed signal input
24	TES	I	Tracking error signal input
25	PTO	—	—
26	PTI	I	Traverse speed detection signal input
27	PBO	—	—
28	POT	I	Position detecting buffer input
29	CROSS	O	Tracking error cross detection output
30	TE	O	Tracking error output
31	TEBAL	I	Tracking error gain detecting filter input
32	TBAL	I	Tracking balance adjustment
33	VDET	O	Vibration detection signal output
34	FE	O	Focus error output
35	EBL2	I	Focus balance adjustment
36	FBL1	I	Focus balance adjustment
37	VCC	I	Power supply (+5 V input)
38	GND	—	Ground
39	PDBD	I	Photo detector current input
40	PDA	I	
41	PDAD	I	
42	PDB	I	

● IC703 (AN8377N): Motor Drive

Pin No.	Mark	I/O Division	Function
1	PVCC	I	Driver power supply (+8.9 V input)
2	VCC	I	Power supply (+8.9 V input)
3	TB	O	External transistor base driving output
4	VMON	O	Voltage output
5	TVDI	I	Traverse error signal input
6	FDI	I	Focus error signal input
7	TDI	I	Tracking error signal input
8	VREF	I	Reference voltage input

● IC706 (MN6626)

Pin No.	Mark	I/O Division	Function
1	AVSS	—	Ground
2	IREF	I	Reference current input
3	ARF	I	RF signal input
4	DRF	I	DSL bias input
5	DSLIF	O	DSL loop filter
6	PLLIF	I	PLL loop filter
7	AVDD	I	Power supply (+5 V input)
8	RSEL	I	+5 V input
9	TBUS7	—	Test terminal (Ground)
16	TBUS0		
17	FLAG	—	—
18	IPFLAG		
19	FCLK		
20	BTYCK		
21	WDCK		
22	/RST	I	Reset signal input
23	TX	O	Digital audio interface signal output
24	LDG	—	—
25	RDG		
26	SRDATA	O	Serial data output
27	SCK	O	Serial bit clock output
28	LRCK	O	Clock output
29	XCK	O	Clock output (f=16.9344 MHz)
30	PMCK	—	—
31	CSEL	I	+5 V input
32	PSEL	—	Ground
33	x1	I	Clock input (f=16.9344 MHz)
34	x2	—	—
35	VSS	—	Ground

Pin No.	Mark	I/O Division	Function
9	TD-	O	Inverting output of tracking driver
10	TD+	O	Non-inverting output of tracking driver
11	FD-	O	Inverting output of focus driver
12	FD+	O	Non-inverting output of focus driver
13	TVD-	O	Inverting output of traverse driver
14	TVD+	O	Non-inverting output of traverse driver
15	RESET	O	Reset signal output
16	PC	I	PC input (connect to GND)

Pin No.	Mark	I/O Division	Function
36	SUBQ	O	Sub-code (Q data) output
37	SQCK	I	Sub-code (Q data) clock input f=7.3 kHz
38	/CLDCK	—	—
39	BLKCK	O	Sub-code block (Q data) clock f=75 Hz
40	DEMPH	O	De-emphasis ON signal output
41	MEMP	I	Emphasis signal input
42	MLD	I	Command load signal input
43	MCLK	I	Command clock signal input
44	MDATA	I	Command data input
45	DMUTE	I	Muting control signal input
46	SMCK	O	Clock output (f=4.2336 MHz)
47	STAT	O	Status signal output
48	CRC	—	—
49	SUBC	—	—
50	SBCK	I	Clock for sub-code serial output
51	/TRON	I	Tracking servo ON signal input
52	CLVS	O	Spindle servo signal output
53	PC	—	—
54	ECM	O	Spindle motor control signal output
55	ECS	O	Spindle motor control signal output
56	VDD	I	Power supply (+5 V input)
57	/TEST	I	+5 V input
58	SSEL	I	+5 V input
59	MSEL	—	—
60	RESY	—	—
61	DO	I	Drop out signal input
62	EFM	—	—
63	PCK		
64	PDO		

•IC704 (MN6650)

Pin No.	Mark	I/O Division	Function
1	TES	O	Tracking error signal output
2	PLAY	O	Play signal output
3	RFDET	I	RF detection signal input
4	DO	I	Dropout signal input
5	OFT	I	Off track signal input
6	ARF	I	RF signal input
7	WVEL	O	High speed status signal output
8	PBO	I	Potension buffer signal input
9	TE	I	Tracking error signal input
10	FE	I	Focus error signal input
11	VR2	I	A/D reference voltage input
12	VR1	I	A/D reference voltage input
13	LDON	O	Laser power control signal output
14	VSS	—	Ground
15	AVSS	—	Ground
16	AVDD	I	Power supply (+5 V input)
17	VDD	I	Power supply (+5 V input)
18	TRV	O	Traverse servo control output
19	VTD	O	Traverse drive output
20	FOD	O	Focus drive output
21	TRD	O	Tracking drive output
22	KICK	O	Track kick signal output

•IC705 (MN6475)

Pin No.	Mark	I/O Division	Function
1	LRCK	I	Clock input
2	BCLK	I	Serial data bit clock input
3	SRDATA	I	Serial data input
4	COT1	—	Ground
5	COT2		
6	TEST		
7	VDD	I	Power supply (+5 V input)
8	X2	—	Clock (f=33.8688 MHz)
9	X1		
10	VSS	—	Ground
11	AVDDL	I	Power supply (+5 V input)
12	OUT.L	O	AF signal output (Lch)

•IC601 (MN1872410RRY)

Pin No.	Mark	I/O Division	Function
23	/TEST	I	+5 V input
24	VSS	—	Ground
25	CLVS	I	Spindle servo signal input
26	/TRON	O	Tracking servo signal output
27	MDATA	I	Command data input
28	MCLK	I	Command clock signal input
29	MLD	I	Command load signal input
30	SENSE	O	Sense signal output
31	/FLOCK	O	Focus servo signal output
32	/TLOCK	I	Tracking servo signal output
33	/RST	I	Reset signal input (L: Reset)
34	XI	I	Clock input (fXI=16.9344 MHz)
35	TO	—	Open
36	T1		
37	T2		
38	T3	—	Ground
39	T4		
40	T5		
41	T6	—	Ground
42	VDET		
43	TBAL		
44	TRCRS	I	Track cross signal input

Pin No.	Mark	I/O Division	Function
13	AVSS.L	—	Ground
14	AVSS.R	—	Ground
15	OUT.R	O	AF signal output (Rch)
16	AVDD.R	I	Power supply input
17	/RST	I	Reset signal input
18	PWM	—	—
19	TP	—	Ground
20	WVEL	I	High speed status signal input
21	DEMPH	I	De-emphasis signal input
22	CSEL	I	+5 V input
23	192FS	—	—
24	768FS	O	Clock output (f=16.9344 MHz)

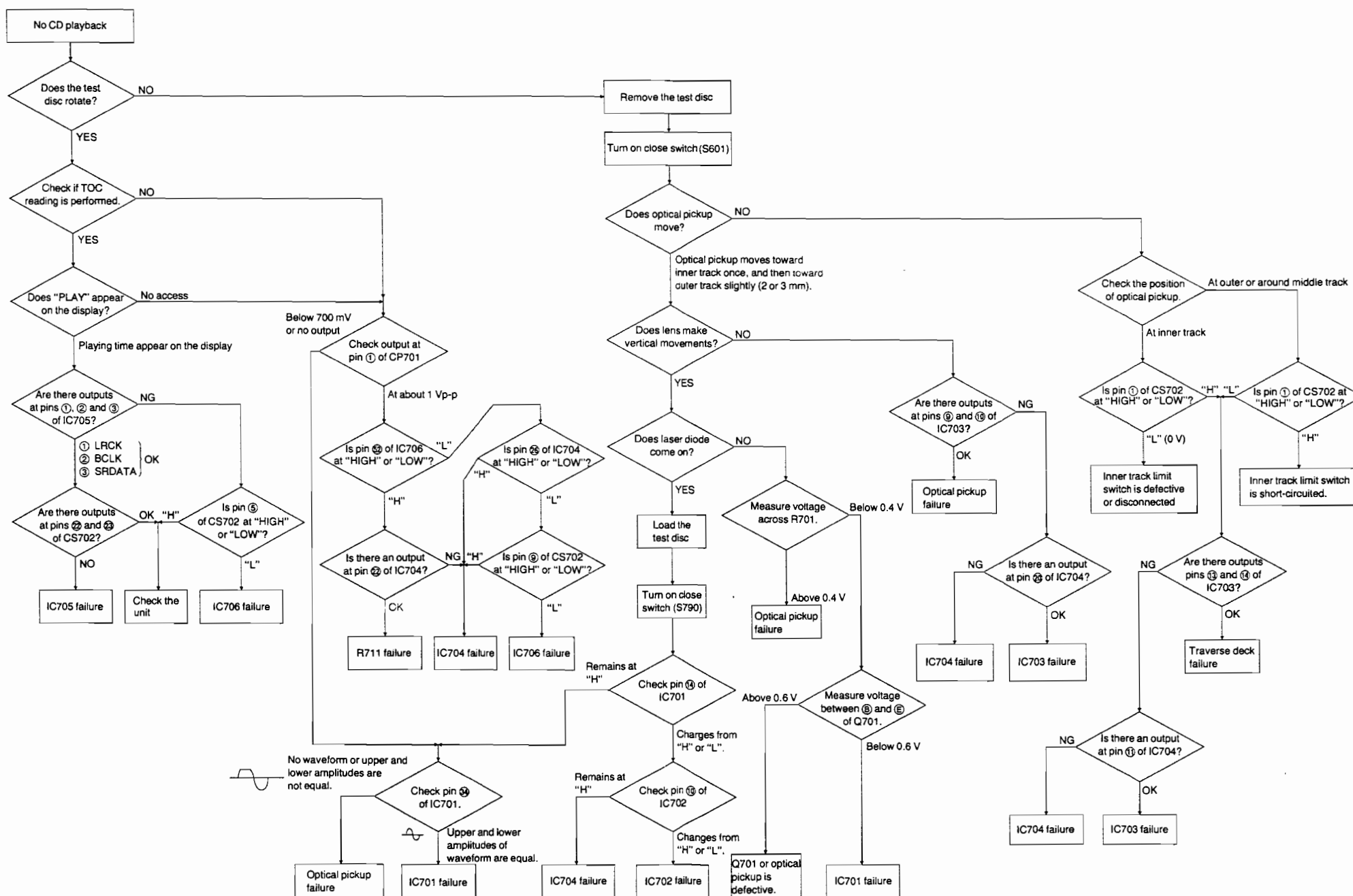
Pin No.	Mark	Function
1	VDD	Power supply (+5 V input)
2	OSC1	Clock output (4 MHz)
3	OSC2	Clock input (4 MHz)
4	VSS	GND
5	XI	Clock input (32 kHz)
6	XO	Clock output (32 kHz)
7	VREF—	A/D converter reference voltage (GND)
8	ADIN7	DECK 2 front side record prevention tab detection. "HIGH"...Recording is not possible "LOW"...Recording is possible
9	ADIN6	DECK 2 cassette tape insertion detection. "HIGH"...Playback is not possible "LOW"...Playback is possible
10	ADIN5	DECK1 cassette tape insertion detection. "HIGH"...Playback is not possible "LOW"...Playback is possible
11	ADIN4	Power supply circuit operation detection.
12	ADIN3	—
13	ADIN2	Operation signal input
14	ADIN1	
15	ADIN0	
16	VREF+	A/D converter reference voltage (+5 V)
17	BP3	—
18	MKCLK	Deck control data output
19	BEEP	Beep signal output
20	MKDAT	Deck control data output
21	PLL CE	PLL tuner strove signal output
22	PLL DI	PLL tuner data signal output
23	PLL CL	PLL tuner clock signal output
24	M/ST	Tuner stereo/mono select signal output
25	STEREO	Tuner stereo signal input
26	TUNED	Tuning signal input
27	ATT6	ATLS control signal output
28	CD SLOSE	CD cover open/close detection signal input
29	MUTE A	AF muting signal output
30	POWER CONT	Power AMP control signal output
31	REMOCON IN	Remote control signal input
32	BLKCK	CD sub code block clock signal input
33	MCDOUT	CD line out control
34	RESET	CD reset signal input

Pin No.	Mark	Function
35	RST	System control reset signal input
36	VOL UP	Motor (for Volume) control signal output
37	VOL DOWN	Motor (for Volume) control signal output
38	MCLK	CD signal process IC control signal output
39	SQCD	CD sub-code clock input
40	SUBQ	CD sub-code data input
41	SBOO	—
42	SYNC	—
43	CM	—
44	P77	—
45	9K/10K	AM tuning step select terminal
46	RESET SW	Reset switch (S701) signal input
47	P74	—
48	STAT	CD status signal input
49	TLOCK	CD tracking signal input
50	FLOCK	CD focus lock signal input
51	SENSE	CD sense signal input
52	MDATA	CD signal process IC data output
53	MLD	CD signal process strove signal input
54	DMUTE	CD muting signal output
55	FUNCTION	Power supply control signal output
56	ATT3	ATLS control signal output
57	TAPE H	Input selector control signal output (TAPE)
58	CD H	Input selector control signal output (CD)
59	TUNER H	Input selector control signal output (TUNER)
60	DES 1	—
61	DES 2	—
62	—	—
63	REMOCON STBY	Remote control sensor power control
64	—	—
65	—	—
66	SEG 27 1 94 SEG 0	LCD segment signal output
95	COM 2 1 97 COM 0	LCD common signal output
98	VLC3	LCD bias reference voltage input V3
99	VLC2	LCD bias reference voltage input V2
100	VLC1	LCD bias reference voltage input V1

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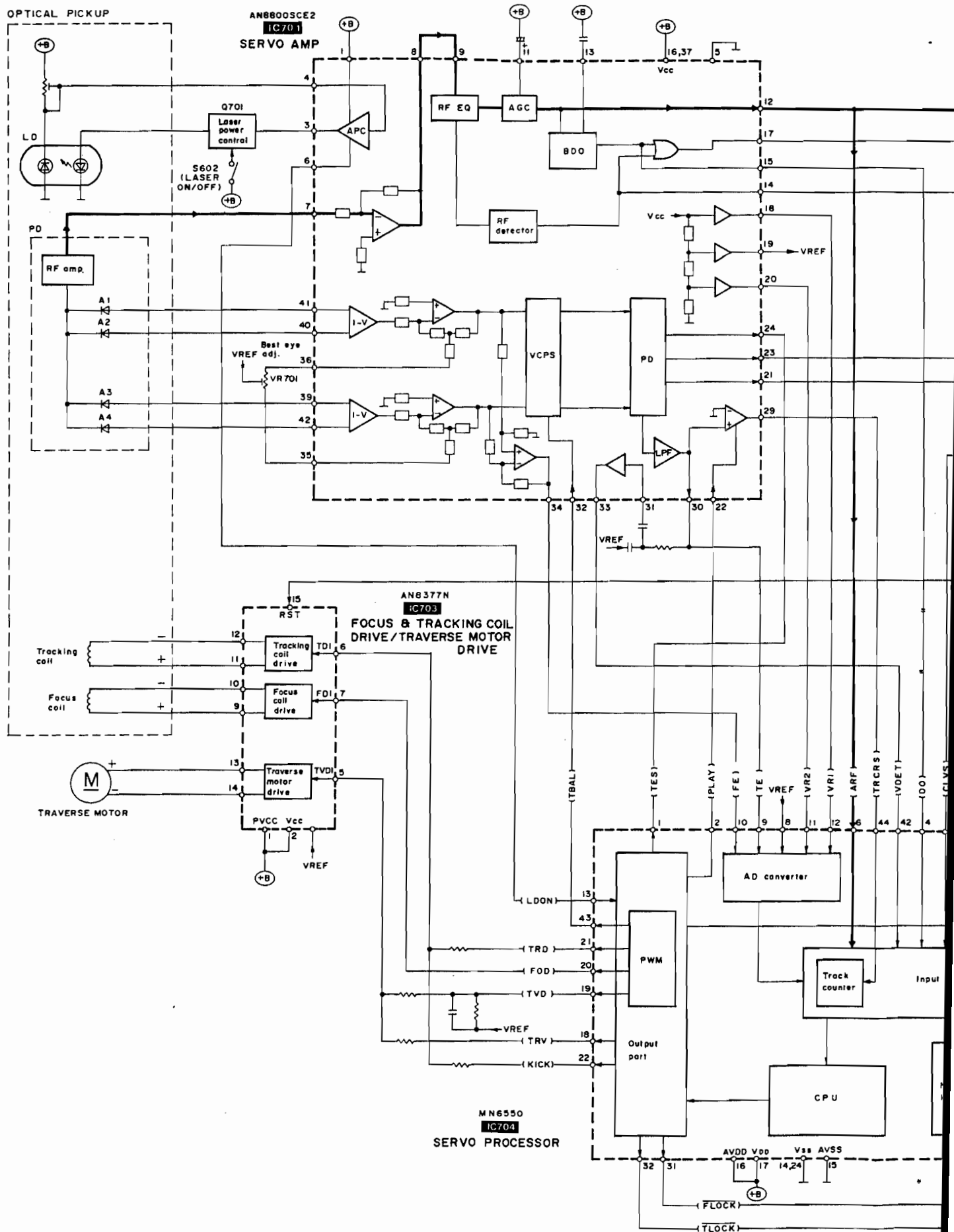
RX-DT55

TROUBLESHOOTING GUIDE



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BLOCK DIAGRAM • CD CIRCUIT

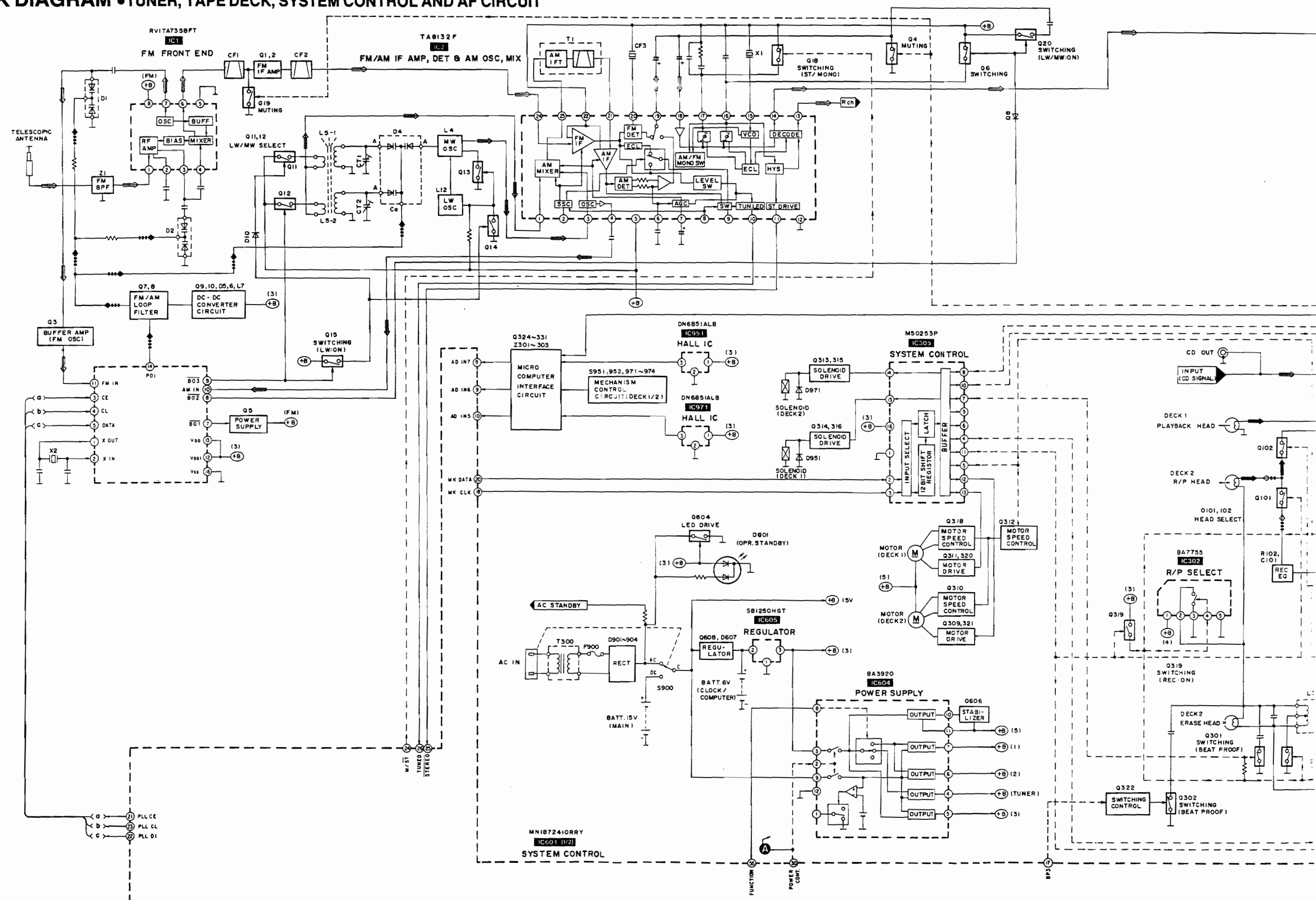


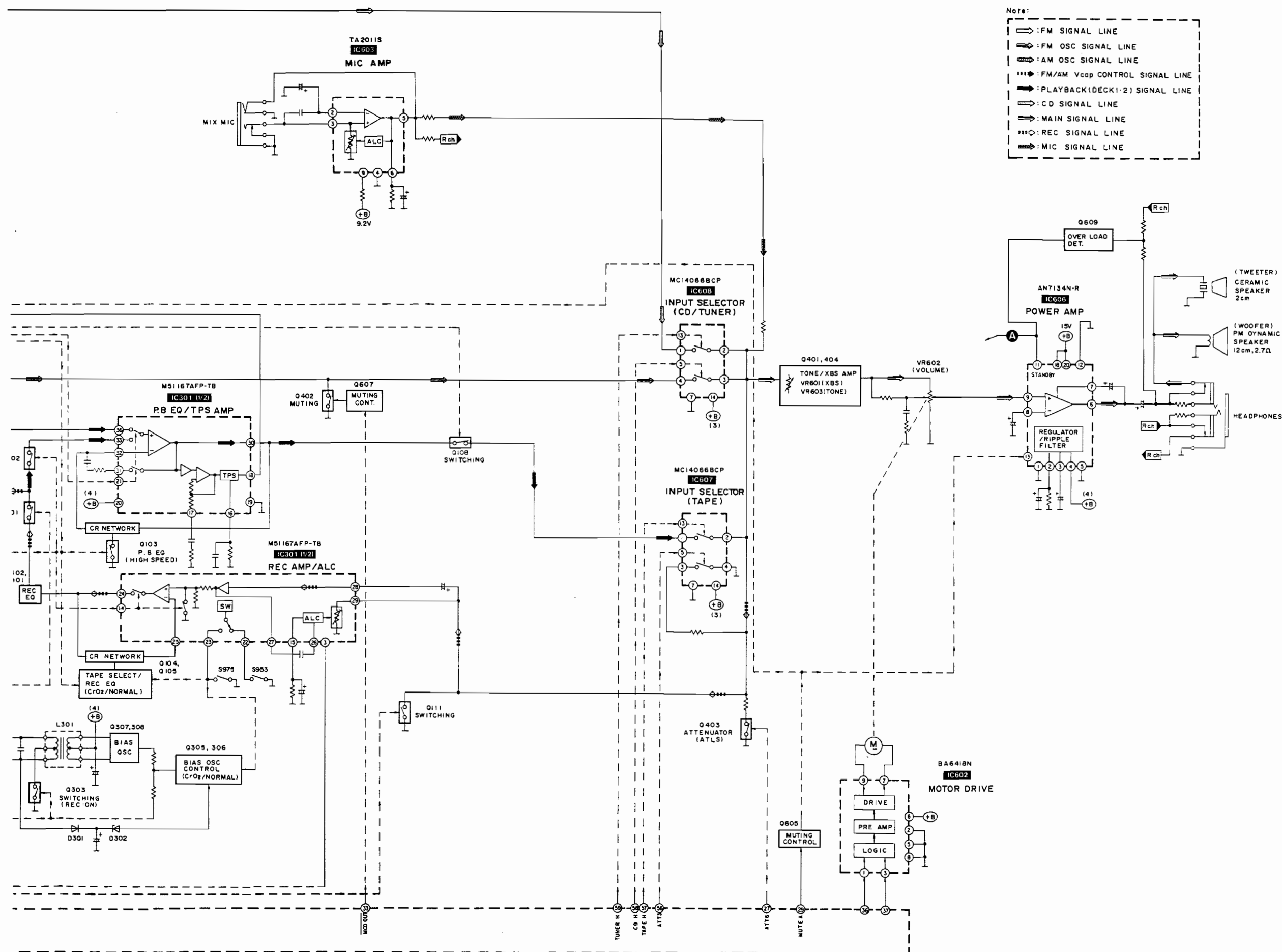
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RX-DT55

RX-DT55

BLOCK DIAGRAM • TUNER, TAPE DECK, SYSTEM CONTROL AND AF CIRCUIT





RX-DT55

REPLACEMENT PARTS LIST

Notes : • Important safety notice:
Components identified by Δ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.
• The parenthesized indications in the Remarks column specify the areas. (Refer to the cover page for area.)
Parts without these indications can be used for all areas.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUIT(S)		Q211	RYTDT144TST	TRANSISTOR	
				Q301, 302	ZSC3311AR	TRANSISTOR	
				Q303	ZSD1450RTA	TRANSISTOR	
IC1	RY1TA7358FT	I. C. FM FRONT END		Q305	UN4217TA	TRANSISTOR	
IC2	TA8132F	I. C. FM/AM IF AMP		Q306	ZSC3311R	TRANSISTOR	
IC3	LM7001	I. C. PLL FREQ. SYNTHESIZER		Q307, 308	ZSD1450RTA	TRANSISTOR	
IC301	MS1167AFP-TB	I. C. P. B. EQ. REC. AMP, ALC		Q309	ZSD665Q	TRANSISTOR	
IC302	BA7755	I. C. R/P SELECT		Q310	ZSK381BCDTA	TRANSISTOR	
IC305	MS0253P	I. C. SYSTEM CONTROL		Q311	ZSD665Q	TRANSISTOR	
IC601	MN1872410RRY	I. C. SYSTEM CONT. LCD DRIVE		Q312	RYTDT144TST	TRANSISTOR	
IC602	BA6418N	I. C. MOTOR DRIVE		Q313, 314	KSB564ACYTA	TRANSISTOR	
IC603	TA2011S	I. C. MIC AMP		Q315, 316	UN4216-S	TRANSISTOR	
IC604	BA3920	I. C. POWER SUPPLY CONT.		Q318	ZSK381BCDTA	TRANSISTOR	
IC605	S81250HGT	I. C. REGULATOR		Q319-321	UN411FTA	TRANSISTOR	
IC606	AN7134N-R	I. C. POWER AMP		Q322	UN4214TA	TRANSISTOR	
IC607, 608	MC14066BCP	I. C. INPUT SELECTOR		Q324-328	KSC2785GTA	TRANSISTOR	
IC609	S8053HBB-T	I. C. RESET SIGNAL GENERATOR		Q329	UN4215	TRANSISTOR	
IC701	AN8800SC22	I. C. SERVO AMP		Q330, 331	KSC2785GTA	TRANSISTOR	
IC702	TCAD372DM2R	I. C. SPINDLE MOTOR DRIVE		Q401	ZSC3312RTA	TRANSISTOR	
IC703	AN8377N	I. C. TRAVERSE MOTOR DRIVE		Q402	ZSC3311R	TRANSISTOR	
IC704	MN6650	I. C. DIGITAL SERVO PROCESSOR		Q403	UN4213	TRANSISTOR	
IC705	MN6475-T1	I. C. DIGITAL FIL. D/A CONV.		Q404	ZSC3312RTA	TRANSISTOR	
IC706	MN6626	I. C. DIGITAL SIGNAL PRO.		Q501	ZSC3312HTA	TRANSISTOR	
IC951	DM6851ALB	I. C. HALL IC.		Q502	ZSC3311R	TRANSISTOR	
IC971	DM6851ALB	I. C. HALL IC.		Q503	UN4213	TRANSISTOR	
		TRANSISTOR(S)		Q504	ZSC3312RTA	TRANSISTOR	
				Q601	UN4217TA	TRANSISTOR	
Q1, 2	ZSC3313B	TRANSISTOR		Q602	ZSA1309R	TRANSISTOR	
Q3	ZSC1674LTA	TRANSISTOR		Q603	UN421FTA	TRANSISTOR	
Q4	ZSC3311R	TRANSISTOR		Q604	UN4211	TRANSISTOR	
Q5, 6	RYTDTA143XST	TRANSISTOR		Q605	UN4219TA	TRANSISTOR	
Q7-9	ZSC3311R	TRANSISTOR		Q606	ZSB1393AU	TRANSISTOR	
Q10	ZSC3311R	TRANSISTOR		Q607	UN4110TA	TRANSISTOR	
Q11, 12	ZSA1309R	TRANSISTOR		Q608	ZSC1684RTA	TRANSISTOR	
Q13, 14	ZSC3311R	TRANSISTOR		Q609	ZSC3311R	TRANSISTOR	
Q15	RYTDTA143XST	TRANSISTOR		Q701	ZSB709S	TRANSISTOR	
Q18	ZSK381CTA	TRANSISTOR				DIODE(S)	
Q19	RYTDT114TST	TRANSISTOR					
Q20	RYTDTA143XST	TRANSISTOR		D1, 2	1SV147T4MATL	DIODE	
Q101, 102	ZSJ40CDTA	TRANSISTOR		D3	MA4051MTA	DIODE	
Q103-105	RYTDT144TST	TRANSISTOR		D4	RYDMV123522	DIODE	
Q108	ZSJ40CDTA	TRANSISTOR		D5	MA4130M	DIODE	
Q111	RYTDT144TST	TRANSISTOR		D6	MA165	DIODE	
Q201, 202	ZSJ40CDTA	TRANSISTOR		D8, 9	MA165	DIODE	
Q203-205	RYTDT144TST	TRANSISTOR		D10	MA165	DIODE	
Q208	ZSJ40CDTA	TRANSISTOR		D301	RYD1SS133TA	DIODE	

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Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
D302	RYDMT24878TA	DIODE		L620-622	RLQZP2R2KT-Y	COIL	
D303, 304	RYD1SS133TA	DIODE		L624-628	RLQZP2R2KT-Y	COIL	
D600	MA4160M	DIODE		L630-637	RLQZP2R2KT-Y	COIL	
D601	LM021529P	DIODE		L638	RLQZB101KT-D	COIL	
D603, 604	RYD1SS133TA	DIODE		L639	RLLS00050T-Y	COIL	
D605	RYDMT26R88TA	DIODE		L640-644	RLQZP2R2KT-Y	COIL	
D606	RYD1SS133TA	DIODE		L648	RLQZP2R2KT-Y	COIL	
D607	MA4100MTA	DIODE		L648, 650	RLLS00050T-Y	COIL	
D608	RB441Q791	DIODE		L651, 652	RLQZP2R2KT-Y	COIL	
D609, 610	RYD1SS133TA	DIODE		L900, 901Δ	RLQZR470KT-Y	COIL	(EG)
D615	RYD1SS133TA	DIODE				TRANSFORMER(S)	
D616, 617	RYDMT26R88TA	DIODE					
D618	RYDMT26R8CTA	DIODE		T1	RL128001-T	COIL	
D701	MA1107M	DIODE		T300 Δ	RTPIU18001-C	TRANSFORMER	
D901-904	RYDP300DLF	DIODE				FILTER(S)	
D905	RB441Q791	DIODE					
D951	RYD1SS133TA	DIODE		CF1, 2	RLFFETMLA020	CERAMIC FILTER	
D971	RYD1SS133TA	DIODE		CF3	RLFFXTA01D	CERAMIC FILTER	
		VARIABLE RESISTOR(S)				OSCILLATOR(S)	
VR301	RYNCC14B1T-A	V. R. TAPE SPEED (2)		X1	RSX24569M01	OSCILLATOR	
VR302	RYNCC24B1T-A	V. R. TAPE SPEED		X2	RSXCM20S03	OSCILLATOR	
VR303	RYNCC23B1T-A	V. R. TAPE SPEED (1)		X601	RSX032K7F02	OSCILLATOR	
VR601	EWAGS2C95054	V. R. XBS LEVEL		X602	RYBSCA3R9MGT	OSCILLATOR	
VR602	EWCD8A027854	V. R. VOLUME		X701	RSX233M9M01T	OSCILLATOR	
VR603	EWAG2C95054	V. R. TONE				FUSE(S)	
VR701	EYNDXA00B14	V. R. BEST EYE		F900 Δ	XBA2C31TB0U	FUSE	
		COMPONENT COMBINATION(S)				SWITCH(ES)	
Z1	RXABFW66A	COMPONENT COMBINATION		S901	RSHLA012-U	SM, CD OPEN/CLOSE	
Z301-303	EXBFL306STV	COMPONENT COMBINATION		S602	RSHLA012-U	SM, LASER ON/OFF	
Z601	RC00002	COMPONENT COMBINATION		S701	SSHD5-E	SM, REST	
Z602	RAT0007	COMPONENT COMBINATION		S801	EVQ21405R	SM, CD SET	
		COIL(S)		S802	EVQ21405R	SM, TIME ADJUST	
L3	RLQZP4R7KT-Y	COIL		S803	EVQ21405R	SM, EDIT HIGH	
L4	RLQZB001-T	COIL		S804	EVQ21405R	SM, ATLS	
L5	RLV6C001-O	COIL		S805	EVQ21405R	SM, TIMER CHECK	
L7	RLQZB18-M	COIL		S806	EVQ21405R	SM, EDIT NORMAL	
L8, 9	RLQZP221KT-Y	COIL		S807	EVQ21405R	SM, P. TUNING (-)	
L12	RLQ18001-T	COIL		S808	EVQ21405R	SM, K. TUNING (-)	
L15	RLQZP221KT-Y	COIL		S809	EVQ21405R	SM, REC. PAUSE	
L17	RLQZP4R7KT-Y	COIL		S810	EVQ21405R	SM, TAPE LENGTH	
L301	RLQZB002M-T	COIL		S811	EVQ21405R	SM, PLAY-TIMER	
L302, 303	RLQZB470KT-D	COIL		S812	EVQ21405R	SM, REV. MODE	
L601, 602	RLLS00050T-Y	COIL		S813	EVQ21405R	SM, CD SKIP/SEARCH	
L603-612	RLQZP2R2KT-Y	COIL		S814	EVQ21405R	SM, SLEEP	
L615, 616	RLQZP2R2KT-Y	COIL				TRIMMER	
L618	RLQZP2R2KT-Y	COIL					

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
S815	EVQ21405R	SM, DECK P. B.		CT1	RCV10AF1T-S	TRIMMER CAPACITOR	
S816	EVQ21405R	SM, TUNING MEMORY		CT2	ECRLA020ES3R	VARIABLE CAPACITOR	
S817	EVQ21405R	SM, REC-TIMER				IC PROTECTOR	
S818	EVQ21405R	SM, DECK FAST/TPS				IC PROTECTOR	
S819	EVQ21405R	SM, P. TUNING (+)		IP601	RAHCPN15TA	IC PROTECTOR	
S820	EVQ21405R	SM, K. TUNING (+)		IP602, 603	RAHCPN15TA	IC PROTECTOR	
S821	EVQ21405R	SM, COUNTER RESET		IP604	RAHCPN20TA	IC PROTECTOR	
S822	EVQ21405R	SM, CD SKIP/SEARCH				JACK(S)	
S823	EVQ21405R	SM, BEEP					
S824	EVQ21405R	SM, DECK SELECT					
S825	EVQ21405R	SM, EDIT MODE					
S826	EVQ21405R	SM, FUNCTION		JX601	RJJD732YA-C	JACK, HEADPHONES	
S827	EVQ21405R	SM, DECK FAST/TPS		JX602	RJF10992A	JACK, CD OUT	
S828	EVQ21405R	SM, FM MODE/B. P.		JX603	RJJD252ZA-C	JACK, MIX MIC	
S829	EVQ21405R	SM, TUNER/BAND		JX900 Δ	RJJD15E01-H	JACK, AC IN (SS00)	
S830	EVQ21405R	SM, DECK P. B.					
S831	EVQ21405R	SM, CD PAUSE					
S832	EVQ21405R	SM, FUNCTION					
S833	EVQ21405R	SM, DECK STOP					
S834	EVQ21405R	SM, CD STOP					
S835	EVQ21405R	SM, POWER					
S836	EVQ21405R	SM, CD P. B.					
S900 Δ	RJJD15E01-H	SM, AC/DC (JX900)					
S951	RSHLA892	SM, MODE DETECT (1)					
S952	RSHLA890YB-U	SM, TAPE DETECT (1)					
S953	RSHLA890YB-U	SM, Cr02 DETECT (1)					
S971	RSHLA892	SM, MODE DETECT (2)					
S972	RSHLA890YB-U	SM, TAPE DETECT (2)					
S973	RSHLA890YB-U	SM, REC. TAB. DETECT (2)	(REV)				
S974	RSHLA890YB-U	SM, REC. TAB. DETECT (2)	(FWD)				
S975	RSHLA890YB-U	SM, Cr02 DETECT					
		CONNECTOR					
QM801	RJS1A1704	SOCKET (4P)					
CP1	RJP8G182A	CONNECTOR					
CP301	RJPSG182A	CONNECTOR					
CP302	SJTD413	CONNECTOR					
CP307	SJTD1013	CONNECTOR					
CP309	RJPSG182A	CONNECTOR					
CP601	RJP4G9YA	CONNECTOR					
CP701, 702	RJP2G172A	CONNECTOR					
CP703	RJP4G172A	CONNECTOR					
CP901	RJP4G9YA	CONNECTOR					
CP902	RJP3G9YA	CONNECTOR					
CS2	RJS1A5207	SOCKET					
CS601	RJS1A6823	SOCKET					
CS701	RJU035T016-1	SOCKET					
CS702	RJS1A6723-1Q	SOCKET					
		TRIMMER					

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Notes : * Capacity value are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)
 * Resistance values are in ohms, unless specified otherwise, 1K=1,000 (OHM) , 1M=1,000k (OHM)

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
RESISTORS			R113	ERDS2TJ332	1/4W 3.3K	R332	ERDS2TJ474	1/4W 470K
R1-3	ERDS2TJ104	1/4W 100K	R115	ERDS2TJ225	1/4W 2.2K	R333	ERDS2TJ472	1/4W 4.7K
R4	ERDS2TJ470	1/4W 47	R116	ERDS2TJ105T	1/4W 1M	R334	ERDS2TJ102	1/4W 1K
R5	ERDS2TJ151	1/4W 150	R120	ERDS2TJ822	1/4W 8.2K	R336	ERDS2TJ223	1/4W 22K
R6	ERDS2TJ331	1/4W 330	R124	ERDS2TJ104	1/4W 100K	R337	ERDS2TJ389T	1/4W 3.9
R7	ERDS2TJ391	1/4W 390	R130	ERDS2TJ822	1/4W 8.2K	R338	ERDS2TJ103	1/4W 10K
R8	ERDS2TJ274	1/4W 270K	R202	ERDS2TJ123	1/4W 12K	R339	ERDS2TJ389T	1/4W 3.9
R9	ERDS2TJ105T	1/4W 1M	R203	ERDS2TJ122	1/4W 1.2K	R340	ERDS2TJ334	1/4W 330K
R10	ERDS2TJ561	1/4W 560	R205	ERDS2TJ330	1/4W 33	R346	ERDS2TJ472	1/4W 4.7K
R11	ERDS2TJ330	1/4W 33	R206	ERDS2TJ392T	1/4W 3.9K	R348, 349	ERDS2TJ472	1/4W 4.7K
R12	ERDS2TJ104	1/4W 100K	R207	ERDS2TJ682T	1/4W 6.8K	R350	ERDS2TJ473	1/4W 47K
R13	ERDS2TJ470	1/4W 47	R208	ERDS2TJ222	1/4W 2.2K	R351	ERDS2TJ472	1/4W 4.7K
R15	ERDS2TJ391	1/4W 390	R209	ERDS2TJ104	1/4W 100K	R352, 353	ERDS2TJ473	1/4W 47K
R16	ERDS2TJ683	1/4W 68K	R210	ERDS2TJ134	1/4W 150K	R355	ERDS2TJ473	1/4W 47K
R17	ERDS2TJ104	1/4W 100K	R211	ERDS2TJ473	1/4W 47K	R356	ERDS2TJ335T	1/4W 3.3M
R18	ERDS2TJ103	1/4W 10K	R212	ERDS2TJ472	1/4W 4.7K	R357	ERDS2TJ222	1/4W 2.2K
R20	ERDS2TJ332	1/4W 3.3K	R213	ERDS2TJ332	1/4W 3.3K	R358, 359	ERDS2TJ472	1/4W 4.7K
R21	ERDS2TJ562	1/4W 5.6K	R215	ERDS2TJ225	1/4W 2.2M	R360	ERDS2TJ102	1/4W 1K
R22	ERDS2TJ473	1/4W 47K	R216	ERDS2TJ105T	1/4W 1M	R361, 362	ERDS2TJ104	1/4W 100K
R23	ERDS2TJ102	1/4W 1K	R220	ERDS2TJ822	1/4W 8.2K	R364	ERDS2TJ104	1/4W 100K
R24	ERDS2TJ223	1/4W 22K	R224	ERDS2TJ104	1/4W 100K	R365	ERDS2TJ222	1/4W 2.2K
R25	ERDS2TJ103	1/4W 10K	R230	ERDS2TJ822	1/4W 8.2K	R366	ERDS2TJ103	1/4W 10K
R27	ERDS2TJ151	1/4W 150	R301	ERDS2TJ334	1/4W 330K	R400	ERDS2TJ103	1/4W 10K
R28, 29	ERDS2TJ471	1/4W 470	R302	ERDS2TJ102	1/4W 1K	R401	ERDS2TJ105T	1/4W 1M
R30	ERDS2TJ104	1/4W 100K	R303	ERDS2TJ103	1/4W 10K	R402	ERDS2TJ682T	1/4W 6.8K
R31	ERDS2TJ222	1/4W 2.2K	R304, 305	ERDS2TJ102	1/4W 1K	R403	ERDS2TJ152	1/4W 1.5K
R32	ERDS2TJ473	1/4W 47K	R306	ERDS2TJ472	1/4W 4.7K	R404	ERDS2TJ223	1/4W 22K
R33-38	ERDS2TJ103	1/4W 10K	R308	ERDS2TJ822	1/4W 8.2K	R405	ERDS2TJ104	1/4W 100K
R39	ERDS2TJ102	1/4W 1K	R309	ERDS2TJ182	1/4W 1.2	R406	ERDS2TJ391	1/4W 390
R40	ERDS2TJ223	1/4W 22K	R310	ERDS2TJ103	1/4W 10K	R407	ERDS2TJ682T	1/4W 6.8K
R50-52	ERDS2TJ103	1/4W 10K	R311, 312	ERDS2TJ472	1/4W 4.7K	R408, 409	ERDS2TJ103	1/4W 10K
R55	ERDS2TJ103	1/4W 10K	R313	ERDS2TJ332	1/4W 3.3K	R410	ERDS2TJ154	1/4W 150K
R56	ERDS2TJ222	1/4W 2.2K	R314	ERDS2TJ102	1/4W 1K	R411	ERDS2TJ683	1/4W 68K
R60	ERDS2TJ104	1/4W 100K	R315	ERDS2TJ221	1/4W 220	R412	ERDS2TJ473	1/4W 47K
R61	ERDS2TJ332	1/4W 3.3K	R316	ERDS2TJ287T	1/4W 2.7	R413	ERDS2TJ823T	1/4W 82K
R62, 63	ERDS2TJ681	1/4W 680	R317	ERDS2TJ562	1/4W 5.6K	R414	ERDS2TJ103	1/4W 10K
R71	ERDS2TJ274	1/4W 270K	R318	ERDS2TJ153	1/4W 15K	R415	ERDS2TJ153	1/4W 15K
R102	ERDS2TJ123	1/4W 12K	R319	ERDS2TJ183T	1/4W 18K	R416	ERDS2TJ183T	1/4W 18K
R103	ERDS2TJ122	1/4W 1.2K	R320	ERDS2TJ334	1/4W 330K	R417	ERDS2TJ473	1/4W 47K
R105	ERDS2TJ300T	1/4W 30	R321	ERDS2TJ221	1/4W 220	R418	ERDS2TJ821	1/4W 820
R106	ERDS2TJ392T	1/4W 3.9K	R322	ERDS2TJ287T	1/4W 2.7	R419	ERDS2TJ282T	1/4W 2.2
R107	ERDS2TJ682T	1/4W 6.8K	R323	ERDS2TJ123	1/4W 12K	R420	ERDS2TJ221	1/4W 220
R108	ERDS2TJ222	1/4W 2.2K	R325	ERDS2TJ123	1/4W 12K	R421	ERDS2TJ224T	1/4W 220K
R109	ERDS2TJ104	1/4W 100K	R326	ERDS2TJ272T	1/4W 2.7K	R422	ERDS2TJ181T	1/4W 180
R110	ERDS2TJ154	1/4W 150K	R327	ERDS2TJ334	1/4W 330K	R423	ERDS2TJ564	1/4W 560K
R111	ERDS2TJ473	1/4W 47K	R328	ERDS2TJ123	1/4W 12K	R424	ERDS2TJ123	1/4W 12K
R112	ERDS2TJ472	1/4W 4.7K	R329	ERDS1VJ680T	1/2W 68	R425	ERDS2TJ223	1/4W 22K
			R330	ERDS2TJ104	1/4W 100K	R426	ERDS2TJ472	1/4W 4.7K
			R331	ERDS2TJ332	1/4W 3.3K	R500	ERDS2TJ103	1/4W 10K

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
R501	ERDS2TJ105T	1/4W 1M	R644	ERDS2TJ563	1/4W 56K	R731	ERJ6GEYJ470V	1/2W 47
R502	ERDS2TJ682T	1/4W 6.8K	R645	ERDS2TJ104	1/4W 100K	R732	ERJ6GEYJ562V	1/10W 5.6K
R503	ERDS2TJ152	1/4W 1.5K	R646-648	ERDS2TJ103	1/4W 10K	R733	ERJ6GEYJ332V	1/10W 3.3K
R504	ERDS2TJ223	1/4W 22K	R649, 650	ERDS2TJ474	1/4W 470K	R734	ERJ6GEYJ562V	1/10W 5.6K
R505	ERDS2TJ104	1/4W 100K	R652, 653	ERDS2TJ104	1/4W 100K	R735	ERJ6GEYJ222V	1/10W 2.2K
R506	ERDS2TJ391	1/4W 390	R654	ERDS2TJ333	1/4W 33K	R736	ERJ6GEYJ682V	1/10W 6.8K
R507	ERDS2TJ682T	1/4W 6.8K	R655	ERDS2TJ683	1/4W 68K	R737-739	ERJ6GEYJ562V	1/10W 5.6K
R508, 509	ERDS2TJ103	1/4W 10K	R656	ERDS2TJ222	1/4W 2.2K	R741-743	ERJ6GEYJ102V	1/10W 1K
R510	ERDS2TJ154	1/4W 150K	R657	ERDS2TJ472	1/4W 4.7K	R744	ERJ6GEYJ333V	1/10W 33K
R511	ERDS2TJ683	1/4W 68K	R658	ERDS2TJ102	1/4W 1K	R745, 746	ERJ6GEYJ102V	1/10W 1K
R512	ERDS2TJ473	1/4W 47K	R660	ERDS2TJ332	1/4W 3.3K	R747	ERJ6GEYJ473V	1/10W 47K
R513	ERDS2TJ823T	1/4W 82K	R663	ERDS2TJ105T	1/4W 1M	R748	ERJ6GEYJ180V	1/8W 18
R514	ERDS2TJ103	1/4W 10K	R666	ERDS2TJ471	1/4W 470	R801-802	ERDS2TYG563T	1/4W 56K
R515	ERDS2TJ153	1/4W 15K	R667	ERDS2TJ472	1/4W 4.7K	R803-805	ERDS2TYG183T	1/4W 18K
R516	ERDS2TJ183	1/4W 18K	R668	ERDS2TJ472	1/4W 4.7K	R806-808	ERJ6GEYJ103T	1/4W 10K
R517	ERDS2TJ473	1/4W 47K	R670	ERDS2TJ103	1/4W 10K	R809-811	ERDS2TYG562T	1/4W 5.6K
R518	ERDS2TJ821	1/4W 820	R671	ERDS2TJ473	1/4W 47K	R812-814	ERJ6GEYJ332T	1/4W 3.3K
R519	ERDS2TJ282T	1/4W 2.2	R672	ERDS2TJ622	1/4W 6.2K	R815-817	ERDS2TYG272T	1/4W 2.7K
R520	ERDS2TJ221	1/4W 220	R673	ERDS2TJ473	1/4W 47K	R818-820	ERDS2TYG222T	1/4W 2.2K
R521	ERDS2TJ224T	1/4W 220K	R674	ERDS2TJ153	1/4W 15K	R821-823	ERDS2TYG152T	1/4W 1.5K
R522	ERDS2TJ181T	1/4W 180	R675	ERDS2TJ223	1/4W 22K	R824-826	ERDS2TYG122T	1/4W 1.2K
R523	ERDS2TJ564	1/4W 560K	R676	ERDS2TJ104	1/4W 100K	R827-832	ERDS2TYG102T	1/4W 1K
R524	ERDS2TJ123	1/4W 12K	R678	ERDS2TJ223	1/4W 22K	R833	ERDS2TYG563T	1/4W 56K
R525	ERDS2TJ223	1/4W 22K	R679	ERDS2TJ473	1/4W 47K	R901	ERDS2TYJ681T	1/4W 680
R526	ERDS2TJ472	1/4W 4.7K	R681	ERDS2TJ474	1/4W 470K	CAPACITORS		
R601	ERDS2TJ185T	1/4W 1.5	R682	ERDS2TJ181T	1/4W 180			
R602-605	ERDS2TJ104	1/4W 100K	R683	ERDS2TJ271	1/4W 270	C1	ECBT1H180JCS	50V 18P
R606	ERDS2TJ473	1/4W 47K	R701	ERJ6GEYJ100	1/10W 10	C2	ECBT1H102KBS	50V 1000P
R607, 608	ERDS2TJ103	1/4W 10K	R702	ERJ6GEYJ471V	1/10W 470	C3	ECBT1H330J5	50V 33P
R609-612	ERDS2TJ102	1/4W 1K	R703	ERJ6GEYJ102V	1/10W 1K	C4	ECBT1H102KBS	50V 1000P
R613-615	ERDS2TJ472	1/4W 4.7K	R704	ERJ6GEYJ103V	1/10W 10K	C5	ECBT1C103MSS	16V 0.01U
R616	ERDS2TJ103	1/4W 10K	R706	ERJ6GEYJ473V	1/10W 47K	C6, 7	ECBT1H181KBS	50V 180P
R617	ERDS2TJ333	1/4W 33K	R707	ERJ6GEYJ222V	1/10W 2.2K	C8	ECBT1H102KBS	50V 1000P
R618, 619	ERDS2TJ472	1/4W 4.7K	R708	ERJ6GEYJ683V	1/10W 68K	C9	ECBT1H47KCS	50V 4.7P
R620	ERDS2TJ474	1/4W 470K	R709	ERJ6GEYJ122V	1/10W 1.2K	C10	ECBT1H282KCS	50V 2.2P
R622	ERDS2TJ474	1/4W 470K	R710	ERJ6GEYJ182V	1/10W 1.8K	C11, 12	ECBT1H102KBS	50V 1000P
R623	ERDS2TJ472	1/4W 4.7K	R711	ERJ6GEYJ473V	1/10W 47K	C14, 15	ECBT1H102KBS	50V 1000P
R624	ERDS2TJ103	1/4W 10K	R712	ERJ6GEYJ471V	1/10W 470	C18	ECBT1H150JCS	50V 15P
R625	ERDS2TJ472	1/4W 4.7K	R714	ERJ6GEYJ473V	1/10W 47K	C19	ECBT1H100JCS	50V 10P
R626-628	ERDS2TG103T	1/4W 10K	R715	ERJ6GEYJ223V	1/10W 22K	C20	ECFR1C473MR	16V 0.047U
R629, 630	ERDS2TJ223	1/4W 22K	R716	ERJ6GEYJ104V	1/10W 100K	C23	ECFALH010	50V 1U
R631	ERDS2EJ121	1/4W 120	R717	ERJ6GEYJ682V	1/10W 6.8K	C24	ECBT1C103MSS	16V 0.01U
R632	ERDS2TJ221	1/4W 220	R718	ERJ6GEYJ223V	1/10W 22K	C25	ECFR1C223MR	16V 0.022U
R633	ERDS2TJ271	1/4W 270	R719	ERJ6GEYJ123V	1/10W 1.2K	C26	ECFALC101	16V 100U
R634	ERDS2TJ681	1/4W 680	R720	ERJ6GEYJ273V	1/10W 27K	C27	ECBT1C103MSS	16V 0.01U
R635	ERDS2TJ104	1/4W 100K	R721	ERJ6GEYJ823	1/10W 82K	C29	ECFALH010	50V 1U
R636, 637	ERDS2TJ103	1/4W 10K	R722	ERJ6GEYJ102V	1/10W 1K	C30	ECBT1H270J5	50V 27P
R638	ERDS2TJ224T	1/4W 220K	R723, 724	ERJ6GEYJ104V	1/10W 100K	C31	ECFALH470	10V 47U
R639	ERDS2TJ105T	1/4W 1M	R725	ERJ6GEYJ471V	1/10W 470	C32	ECFR1C223MR	16V 0.022U
R640	ERDS2TJ105T	1/4W 1M	R726	ERJ6GEYJ102V	1/10W 1K	C33, 34	ECFALC100	16V 10U
R641	ERDS2TJ102	1/4W 1K	R729, 730	ERJ6GEYJ102V	1/10W 1K	C35	ECFR1C223MR	16V 0.022U
R642	ERDS2TJ183T	1/4W 18K						

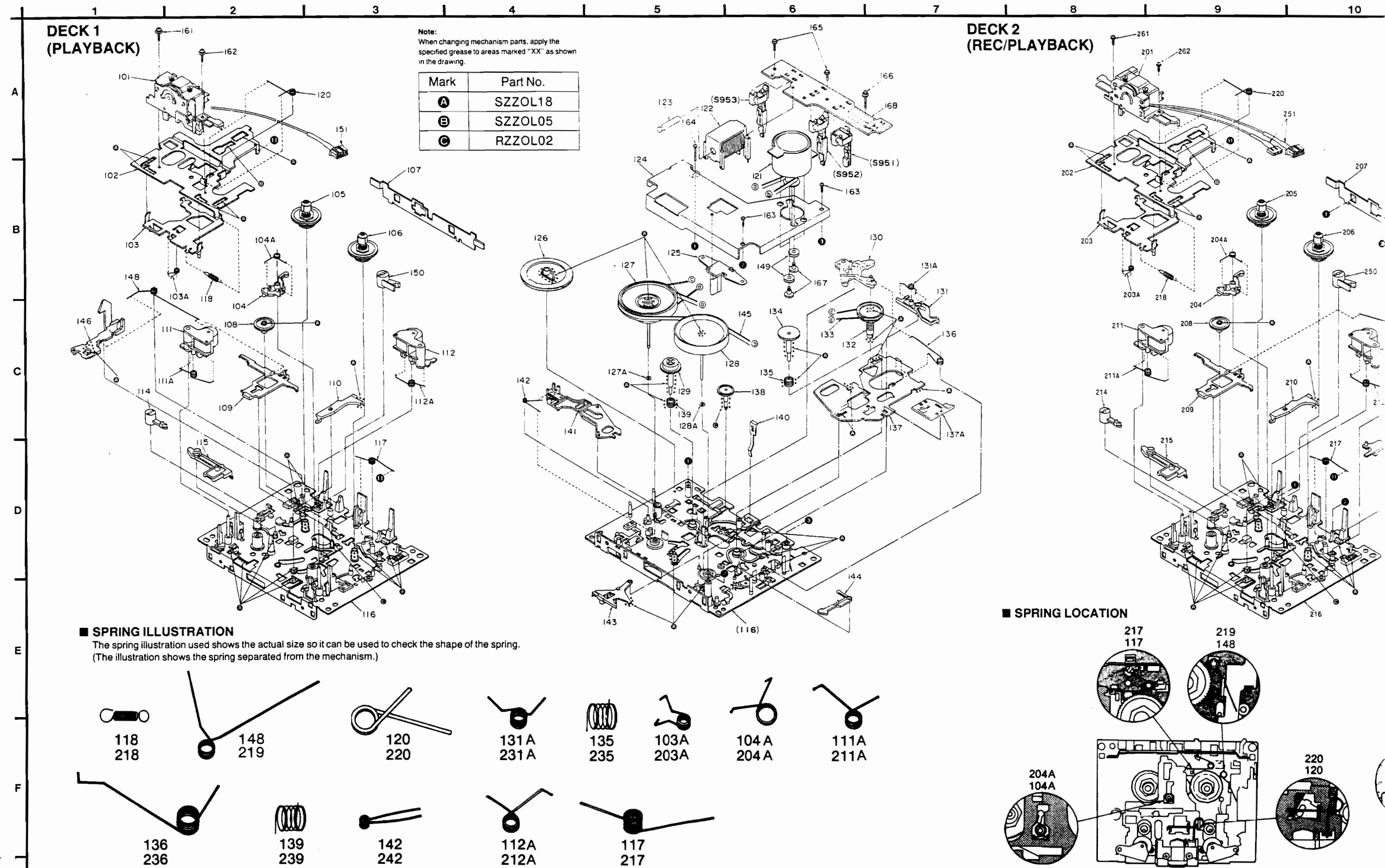
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C36	ECFRIC683MR	50V 330P	C215	ECBT1H151KB5	50V 150P	C506	ECEA1HWR22B	50V 0.22U
C37	ECFRIC683MR	16V 0.068U	C216	ECBT1H221KB5	50V 220P	C507	ECFRIC683MR	16V 0.068U
C38, 39	ECFRIC823MR	16V 0.082U	C217	ECEA1EK4R7	25V 4.7U	C509	ECFRIC223MR	16V 0.022U
C40, 41	ECFRIC123MR	16V 0.012U	C218	ECBT1H102KB5	50V 1000P	C510	ECEA1HKO10B	50V 1U
C44	ECBT1H330J5	50V 33P	C219	ECBT1C332MR5	16V 3300P	C511	ECEA1HJ22ZE	10V 2200U
C45	ECFRIC223MR	16V 0.022U	C224	ECEA0JU221	6.3V 220U	C512, 513	ECEA1HKO101	10V 100U
C46	ECEA0JU101B	6.3V 100U	C301	ECBT1C103MS5	16V 0.01U	C514	ECEA1HKO10B	50V 1U
C47	ECFRIC223MR	16V 0.022U	C302	ECQV1H47J23	50V 0.47U	C515	ECBT1H471KB5	50V 470P
C48	ECEA1CU100	16V 10U	C303	ECQ528272KZW	125V 2700P	C516	ECQMH224JZ	50V 0.22U
C49	ECBT1H270J5	50V 27P	C304	ECQ2A152JZT	100V0.0015U	C517	ECEA1HKO10B	50V 1U
C50	ECBT1H300J5	50V 30P	C305	ECBT1C103MS5	16V 0.01U	C518	RCBS1H102KBY	50V 1000P
C51	ECBT1H102KB5	50V 1000P	C306	ECQ2A392JZT	100V 3900P	C600-602	ECBA1H681KB5	50V 680P
C52	ECEA1EU3R3	25V 3.3U	C307	ECEA1HKO10	50V 1U	C603	ECEA1H2R2B	50V 2.2U
C53	ECEA1HKO10	50V 1U	C308	ECQV1H47J23	50V 0.47U	C605	ECEA1HKO10B	50V 1U
C52	ECFRIC103MR	16V 0.01U	C309	ECEA1HKO101	10V 100U	C607	ECEA1EK100	25V 10U
C63	ECBT1H150J5	50V 15P	C310, 311	ECBT1H102KB5	50V 1000P	C608	RCBS1H102KBY	50V 1000P
C64, 65	ECFRIC223MR	16V 0.022U	C312, 313	ECFRIC103KR	16V 0.01U	C609	ECEA1EK4R7	25V 4.7U
C66	ECBT1H102KB5	50V 1000P	C314	ECEA0JMS101B	6.3V 100U	C610	RCBS1H102KBY	50V 1000P
C67	ECBT1H471KB5	50V 470P	C315	ECEA1AU330	10V 33U	C612, 613	ECBT1H300J5	50V 30P
C69	ECBT1C332MR5	16V 3300P	C316	ECEA1HKO101	10V 100U	C614	ECBT1H20JC5	50V 12P
C71	ECBT1H102KB5	50V 1000P	C318	ECEA1CK100B	16V 10U	C615	ECBT1H20JC5	50V 22P
C72	ECBT1H331KB5	50V 330P	C319	ECEA1HKO1R	50V 0.1U	C616	ECEA0JK221B	6.3V 220U
C73	ECFRIC223MR	16V 0.022U	C320	ECFRIC223MR	16V 0.022U	C617	ECEA1HKS2R2	50V 2.2U
C74	ECBT1H470J5	50V 47P	C321	ECEA1HKO10B	50V 1U	C618, 619	ECBT1C103MS5	16V 0.01U
C78	ECBT1H331KB5	50V 330P	C322	ECEA1CU101	16V 100U	C620, 621	RCBS1H102KBY	50V 1000P
C82	ECBT1C103MS5	16V 0.01U	C323	ECBT1C103MS5	16V 0.01U	C622, 623	ECEA1HKO101	10V 100U
C101	ECBT1H102KB5	50V 1000P	C328	ECFRIC223MR	16V 0.022U	C625	ECEA1HKO101	10V 100U
C104	ECFRIC333JR	16V 0.033U	C329	ECEA0JU221	6.3V 220U	C626	ECBT1H101KB5	50V 100P
C105, 106	ECBT1H471KB5	50V 470P	C331	ECBT1H104ZF5	50V 0.1U	C627	ECEA1EK100	25V 10U
C107	ECFRIC183KR	16V 0.018U	C332	ECEA1AU330	10V 33U	C628	ECEA1CK220	16V 22U
C108	ECEA1HKO10B	50V 1U	C333	ECEA1HKO1R	50V 0.1U	C629, 630	ECEA1HKO101	10V 100U
C109	ECEA1EK4R7	25V 4.7U	C335	ECEA0JU470B	6.3V 47U	C631-633	ECEA1EK4R7	25V 4.7U
C110	ECEA1HKO10B	50V 1U	C336, 337	ECBA1H681KB5	50V 680P	C634	ECEA1HKO101	10V 470U
C111	ECBT1H151KB5	50V 150P	C401	ECBT1H101KB5	50V 100P	C635	ECBT1C103MS5	16V 0.01U
C112	ECFRIC473MR	16V 0.047U	C402, 403	ECEA1HKO10B	50V 1U	C636	ECEA1HKO101	10V 470U
C113	ECEA1HKO10B	50V 1U	C404	ECFRIC103MR	16V 0.01U	C637	ECEA1EU221	25V 220U
C115	ECBT1H151KB5	50V 150P	C405	RCBS1H102KBY	50V 1000P	C638	ECEA1EU472	25V 4700U
C116	ECBT1H221KB5	50V 220P	C406	ECEA1HWR22B	50V 0.22U	C639	ECEA1EK100	25V 10U
C117	ECEA1EK4R7	25V 4.7U	C407	ECFRIC683MR	16V 0.068U	C640	ECEA0JU471	6.3V 470U
C118	ECBT1H102KB5	50V 1000P	C409	ECFRIC223MR	16V 0.022U	C641	ECEA1CU470	16V 47U
C119	ECBT1C332MR5	16V 3300P	C410	ECEA1HKO10B	50V 1U	C642	ECBT1C103MS5	16V 0.01U
C124	ECEA0JU221	6.3V 220U	C411	ECEA1HJ22ZE	10V 2200U	C643	ECEA1AK330B	10V 33U
C201	ECBT1H102KB5	50V 1000P	C412, 413	ECEA1HKO101	10V 100U	C644	ECBT1C103MS5	16V 0.01U
C204	ECFRIC333JR	16V 0.033U	C414	ECEA1HKO10B	50V 1U	C649, 650	ECBT1C103MS5	16V 0.01U
C205, 206	ECBT1H471KB5	50V 470P	C415	ECBT1H471KB5	50V 470P	C651	ECEA0JK470	6.3V 47U
C207	ECFRIC183KR	16V 0.018U	C416	ECQMH224JZ	50V 0.22U	C653-656	RCBS1H102KBY	50V 1000P
C208	ECEA1HKO10B	50V 1U	C417	ECEA1HKO10B	50V 1U	C658	ECBT1C103MS5	16V 0.01U
C209	ECEA1EK4R7	25V 4.7U	C418	RCBS1H102KBY	50V 1000P	C659	RCBS1H102KBY	50V 1000P
C210	ECEA1HKO10B	50V 1U	C501	ECBT1H101KB5	50V 100P	C660-662	ECBT1H471KB5	50V 470P
C211	ECBT1H151KB5	50V 150P	C502, 503	ECEA1HKO10B	50V 1U	C664-666	RCBS1H102KBY	50V 1000P
C212	ECFRIC473MR	16V 0.047U	C504	ECFRIC103MR	16V 0.01U	C668	ECBT1C103MS5	16V 0.01U
C213	ECEA1HKO10B	50V 1U	C505	RCBS1H102KBY	50V 1000P	C669	RCBS1H102KBY	50V 1000P

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks			
C670	ECBT1H120JC5	50V 12P	C758	ECUVIC224KBM	16V 0.22U			
C671	RCBS1H102KBY	50V 1000P	C763	ECUE1E103MBN	25V 0.01U			
C672	ECBT1H120JC5	50V 12P	C764	ECUE1H331KBN	50V 330P			
C673	ECBT1H101KB5	50V 100P	C901-904	ECKR1H473ZF5	50V 0.047U			
C674	RCBS1H102KBY	50V 1000P						
C675	ECBT1H101KB5	50V 100P			CHIP JUMPER			
C701	ECEA0JKA220	6.3V 22U						
C702	ECEA0JKA470	6.3V 47U	RJ701	ERJ6GEY0R00V	1/10W 0			
C703	ECEA0JKA1011	6.3V 100U	RJ703-710	ERJ6GEY0R00V	1/10W 0			
C709	ECUVIC224KBM	16V 0.22U						
C710	ECUVIC104MBM	16V 0.1U						
C711	ECUE1E103MBN	25V 0.01U						
C713	ECEA1CSN4R71	16V 4.7U						
C714	ECEA1HKS010	50V 1U						
C715	ECUE1H472KBN	50V 4700P						
C716	ECUE1E1473KBN	16V 0.047U						
C717	ECUE1H681KBN	50V 680P						
C718	ECEA1AKS1011	10V 100U						
C719	ECUE1E103MBN	25V 0.01U						
C720	ECUE1E153MBN	25V 0.015U						
C721	ECUE1E103MBN	25V 0.01U						
C722	ECEA0JKA470	6.3V 47U						
C723	ECUVIC104MBM	16V 0.1U						
C724	ECUVIE333MBN	25V 0.033U						
C725	ECUE1E103MBN	25V 0.01U						
C726	ECUE1H471KBN	50V 470P						
C727	ECEA0JKA470	6.3V 47U						
C728, 729	ECUVIC104MBM	16V 0.1U						
C730	ECUVIC224KBM	16V 0.22U						
C731	ECEA0JKA3311	6.3V 330U						
C732	ECUE1H102MBN	50V 1000P						
C733	ECEA0JKA1011	6.3V 100U						
C734	ECUE1E223MBN	25V 0.022U						
C735	ECUVIC224KBM	16V 0.22U						
C737	ECUVIC224KBM	16V 0.22U						
C738	ECEA0JKA1011	6.3V 100U						
C739	ECUE1E103MBN	25V 0.01U						
C740	ECUE1H472MBN	50V 4700P						
C741	ECUVIC224KBM	16V 0.22U						
C742	ECUVIC104MBM	16V 0.1U						
C743	ECEA0JKA3311	6.3V 330U						
C744, 745	ECUE1H102KBN	50V 1000P						
C746	ECEA0JKA1011	6.3V 100U						
C747	ECUVIC104MBM	16V 0.1U						
C748	ECEA1HKS010	50V 1U						
C749	ECUE1E103MBN	25V 0.01U						
C750	ECUE1H050DCN	50V 5P						
C751	ECUVIC224KBM	16V 0.22U						
C752	ECUVIC104MBM	16V 0.1U						
C753, 754	ECEA1HKS010	50V 1U						
C755	ECUVIC104MBM	16V 0.1U						
C756, 757	ECUE1H050DCN	25V 5P						

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MECHANISM PARTS LOCATION



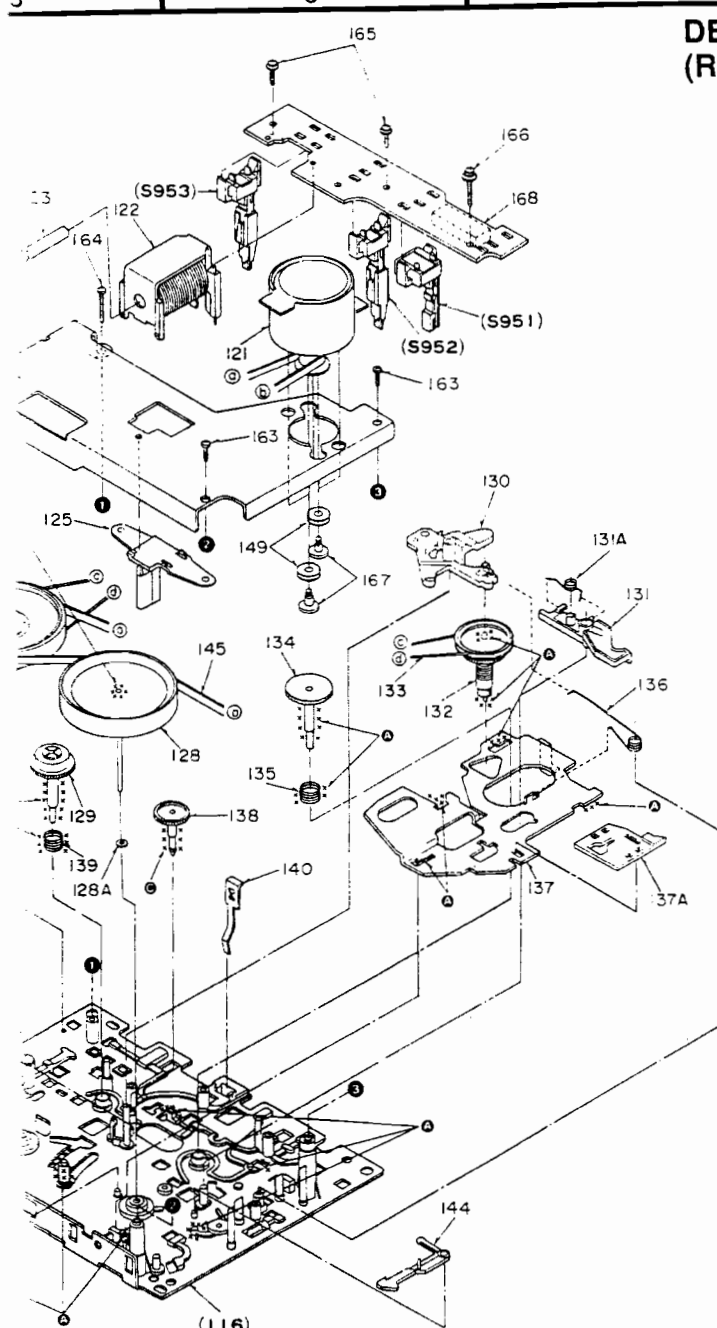
RX-DT55

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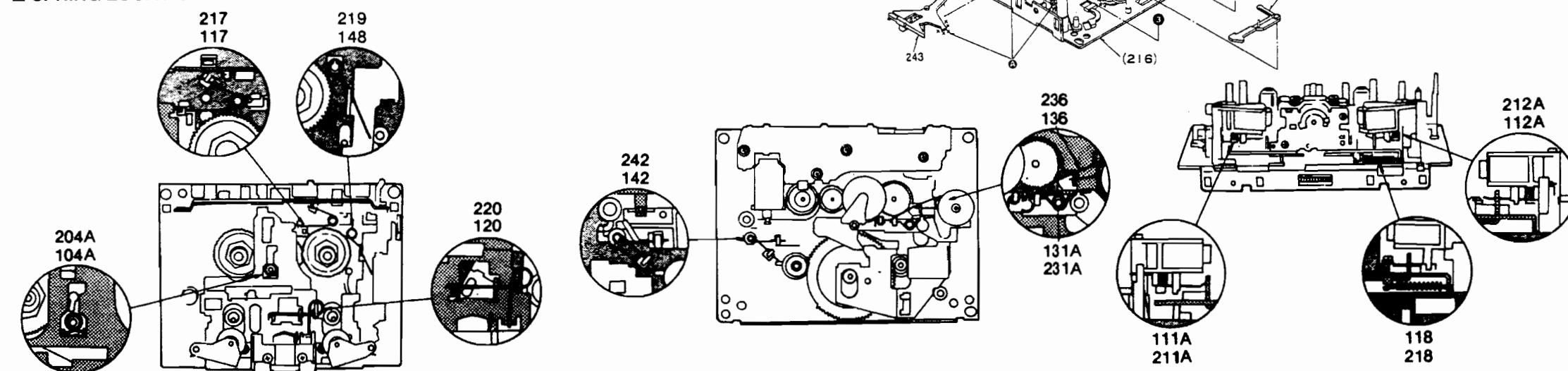
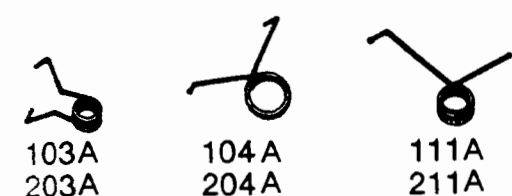
DECK 2 (REC/PLAYBACK)

Note:
When changing mechanism parts, apply the
specified grease to areas marked "XX" as shown
in the drawing.

Mark	Part No.
A	SZZOL18
B	SZZOL05
C	RZZOL02



■ SPRING LOCATION



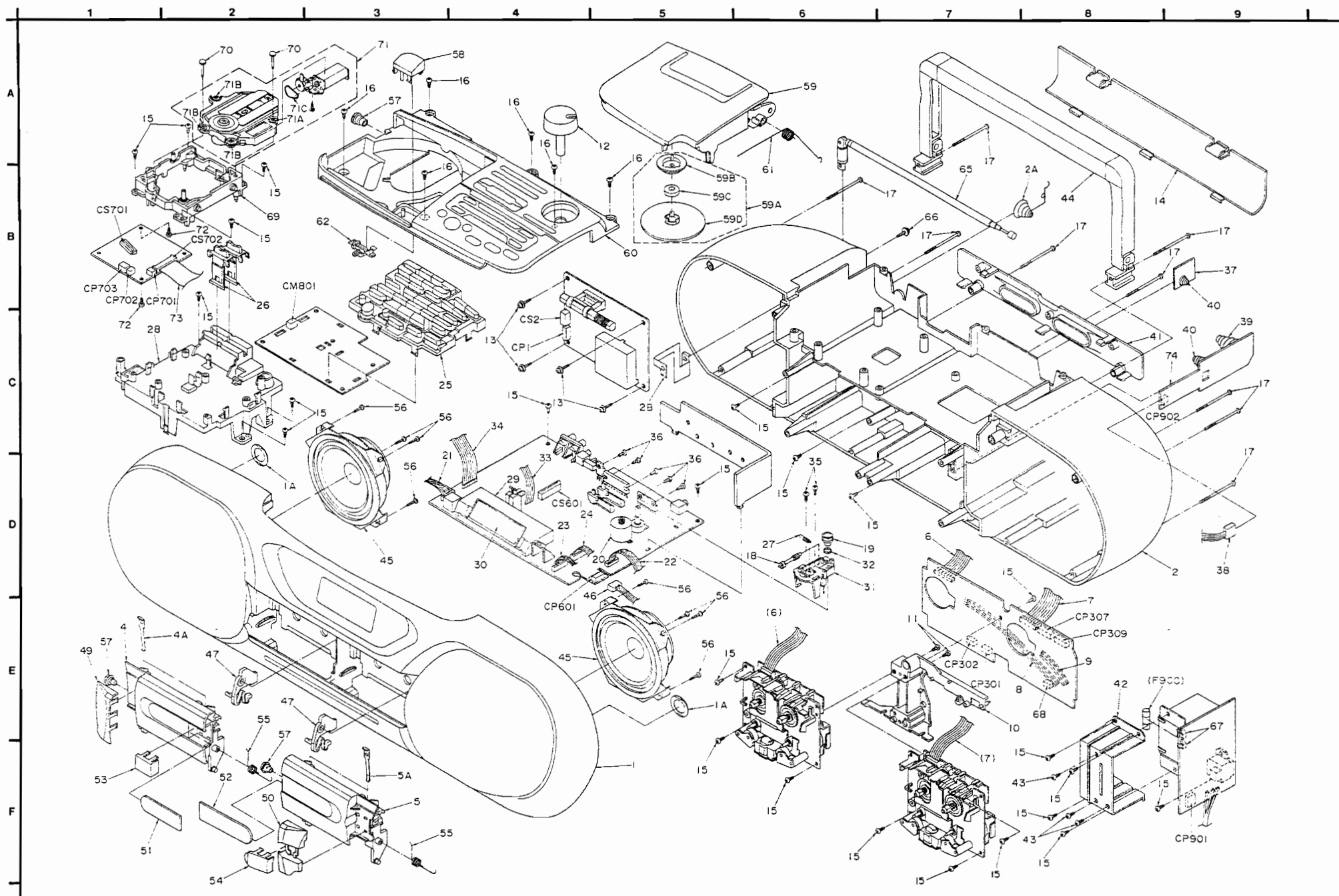
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Ref. No.	Part No.	Part Name & Description	Remarks
		MECHANISM PARTS	
		DECK1 (P. B)	
101	RXQ0051	HEAD ASS'Y	
102	RJA793ZF	CHASSIS	
103	RZLAR300A	LEVER ASS'Y	
103A	RUN1432A	SPRING	
104	UB0089Z	ARM	
104A	RUN1482A	SPRING	
105	1DM00182B	REEL TABLE ASS'Y	
106	1DM00172B	REEL TABLE ASS'Y	
107	RML0069-1	LEVER	
108	RDG5772ZC	GEAR	
109	RUB5082B	LEVER	
110	RUB5062B	LEVER	
111	UB00882B	PINCH ROLLER	
111A	RUN1412A	SPRING	
112	UB00872B	PINCH ROLLER	
112A	RUN1402B	SPRING	
114	RNL12D	ARM	
115	RUB5032D	LEVER	
116	RZLAR300A	CHASSIS ASS'Y	
117	RUN1422A	SPRING	
118	RUD1052A	SPRING	
120	RUN1392A	SPRING	
121	RFM1332A	MOTOR ASS'Y	
122	UED0152B	PLUNGER	
123	RUB4282E	SHAFT	
124	RUL1030YA	PLATE	
125	RMD50142C	SPACER	
126	RDG5927ZG	GEAR	
127	1DM00372B	FLYWHEEL ASS'Y	
127A	RNW1392A	WASHER	
128	1DM00382B	FLYWHEEL ASS'Y	
128A	RNW1382A	WASHER	
129	1DG00062B	GEAR ASS'Y	
130	RUB5132D	LEVER	
131	UB0091Z	LEVER	
131A	RUN1462A	SPRING	
132	1DR00112B	PULLEY ASS'Y	
133	RDV902B	BELT	
134	RDG57692A	GEAR	
135	RUQ1112B	SPRING	
136	RUN1452A	SPRING	
137	UB00902A	ROD	
137A	RUB5122B	ROD	
138	RDG57732B	GEAR	
139	RUQ1122A	SPRING	
140	RUS6092C	SPRING	
141	RUB5142C	LEVER	
142	RUN1472A	SPRING	

Ref. No.	Part No.	Part Name & Description	Remarks
143	RUB5152A	LEVER	
144	RUB5092A	LEVER	
145	RDV1082A	BELT	
146	RUB5072D	LEVER	
148	RUN1442A	SPRING	
149	RHG30322A	RUBBER	
150	RNL1802B	LEVER	
151	REX0074	CABLE ASS'Y	
161	XTW2-6L	SCREW	
162	XTW2-8L	SCREW	
163	XTN26-7J	SCREW	
164	RHE52032A	SCREW	
165	XTW2-8S	SCREW	
166	XYC2-JF16	SCREW	
167	RHD26002	SCREW	
168	RJS7772A	CONNECTOR (J951)	
		DECK2 (R/P)	
201	RXQ0007	HEAD ASS'Y	
202	RJA793ZF	CHASSIS	
203	RZLAR300A	LEVER ASS'Y	
203A	RUN1432A	SPRING	
204	UB0089Z	ARM	
204A	RUN1482A	SPRING	
205	1DM00182B	REEL TABLE ASS'Y	
206	1DM00172B	REEL TABLE ASS'Y	
207	RML0069-1	LEVER	
208	RDG5772ZC	GEAR	
209	RUB5082B	LEVER	
210	RUB5062B	LEVER	
211	UB00882B	PINCH ROLLER	
211A	RUN1412A	SPRING	
212	UB00872B	PINCH ROLLER	
212A	RUN1402B	SPRING	
213	RUB5072D	LEVER	
214	RNL12D	ARM	
215	RUB5032D	LEVER	
216	RZLAR300A	CHASSIS ASS'Y	
217	RUN1422A	SPRING	
218	RUD1052A	SPRING	
219	RUN1442A	SPRING	
220	RUN1392A	SPRING	
221	RFM1332A	MOTOR ASS'Y	
222	UED00152B	PLUNGER	
223	RUB4282E	SHAFT	
224	RUL1030YA	PLATE	
225	RMD50142C	SPACER	
226	RDG5927ZG	GEAR	
227	1DM00372B	FLYWHEEL ASS'Y	
227A	RNW1392A	WASHER	
228	1DM00382B	FLYWHEEL ASS'Y	

Ref. No.	Part No.	Part Name & Description	Remarks
228A	RNW1382A	WASHER	
229	1DG00062B	GEAR ASS'Y	
230	RUB5132D	LEVER	
231	UB0091Z	LEVER	
231A	RUN1462A	SPRING	
232	1DR00112B	PULLEY ASS'Y	
233	RDV902B	BELT	
234	RDG57692A	GEAR	
235	RUQ1112B	SPRING	
236	RUN1452A	SPRING	
237	UB00902A	ROD	
237A	RUB5122B	ROD	
238	RDG57732A	GEAR	
239	RUQ1122A	SPRING	
240	RUS6092C	SPRING	
241	RUB5142C	LEVER	
242	RUN1472A	SPRING	
243	RUB5152A	LEVER	
244	RUB5092A	LEVER	
245	RDV1082A	BELT	
249	RHG30322A	RUBBER	
250	RNL1802B	LEVER	
251	REX0062	CABLE ASS'Y	
261	XTW2-6L	SCREW	
262	XTW2-8L	SCREW	
263	XTN26-7J	SCREW	
264	RHE52032A	SCREW	
265	XTW2-8S	SCREW	
266	XYC2-JF16	SCREW	
267	RHD26002	SCREW	
268	RJS9772A	SOCKET (J971)	



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Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET PARTS					
1	RFKXDT55E-K	FRONT CABINET ASS'Y		44	RYHD006-K	HANDLE ASS'Y	
1A	RFKXDT55A-K	TWEETER ASS'Y		45	EAS12P450B	SPEAKER	
2	RFKXDT55E-K	REAR CABINET ASS'Y	(E)	46	REX0288Y	WIRE ASS'Y	
2	RFKXDT55EBK	REAR CABINET ASS'Y	(EB)	47	RML0204-1	LEVER	
2	RFKXDT55EGK	REAR PANEL ASS'Y	(EG)	49	RGK0340-K	ORNAMENT	
2A	RJC931ZC	TERMINAL, BATTERY (+/-)		50	RGK0341-K	ORNAMENT	
2B	RJPD05B	TERMINAL, ANTENNA		51	RGPO188-Q	PANEL	
4	RFKXDT55PAK	CASSETTE LID ASS'Y (L)		52	RGPO189-Q	PANEL	
4A	RUS757ZA	SPRING		53	RGU0508-K	BUTTON, TAPE EJECT	
5	RFKXDT55PBK	CASSETTE LID ASS'Y (R)		54	RGU0509-K	BUTTON, TAPE EJECT	
5A	RUS757ZA	SPRING		55	RLW170ZB	SPRING	
6	RWJ1107075Q	FLAT CABLE (W303)		56	XTY3+10G	SCREW	
7	RWJ1110075Q	FLAT CABLE (W304)		57	RDG5782ZB	GEAR	
8	RWJ4704215KR	FLAT CABLE (W305)		58	RGU0510-K	BUTTON, CD EJECT	
9	RWJ4704105KR	FLAT CABLE (W306)		59	RFKXDT55PCK	CD COVER ASS'Y	
10	RMK0059	CHASSIS		59A	RYFD066	DISC HOLDER ASS'Y	
11	XTN26-6B	SCREW		59B	RMQ015Z	HOLDER	
12	RGW0107-K1	KNOB, VOLUME		59C	RMK245ZA	MAGNET	
13	RHD30006	SCREW		59D	RFKXDT55B-K	DISC PAD ASS'Y	
14	RK00010-K	BATTERY COVER		60	RKQ0074-K	TOP CABINET	
15	XTY3+12G	SCREW		61	RMZ0025-2	SPRING	
16	XTN3+12GF2	SCREW		62	RML0114	LEVER	
17	XTY3+60G	SCREW		65	XEARR225CA-Y	TELESCOPIC ANTENNA	
18	RDG59532C	GEAR SHAFT		66	XYN3+F12FY	SCREW	
19	RDG59542A	GEAR		67	EYF52BC	FUSE HOLDER (FH901, 902)	
20	RFK156ZA	MOTOR ASS'Y		68	RJP3G12A	PLUG (TP1)	
21	REX0289Y	WIRE ASS'Y (CW601)		69	RMK0105	CHASSIS	
22	REX0290	WIRE ASS'Y (W601)		70	RMK0123-1	SHAFT	
23	REX0291Y	WIRE ASS'Y (CW602)		71	SODD1102	TRaverse ASS'Y	
24	REX0292Y	WIRE ASS'Y (CW603)		71A	SHGD112	RUBBER A	
25	RGU0507-K	BUTTON, OPERATION		71B	SHGD113-1	RUBBER B	
26	RGV0071-K1	KNOB, S-XBS/TONE		71C	RDV0014	BELT	
27	RMK0017-1	SPRING		72	XTY26-6G	SCREW	
28	RMK0117	CHASSIS		73	REED0256	FLEXIBLE CABLE	
29	RMK0109	HOLDER		74	RFKXDT55EBK	P. C. B	
30	RLS503B	LCD (LCD1)				PACKING MATERIALS	
31	RJA8672B	CHASSIS		P1	RPK0252	GIFT BOX	
32	RJD129XA	SPRING		P2	RPK0439	PAD	
33	RWJ4704100KQ	FLAT CABLE (W602)		P3	RPK6532A	SHEET	
34	RWJ1107430RR	FLAT CABLE (W603)				ACCESSORIES	
35	XQN17-C33	SCREW					
36	XTY3+10F	SCREW		A1	RAK-RX314W	REMOTE CONTROLLER	
37	RFKXDT55EAK	P. C. B		A1A	RKX0020-H	BATTERY COVER	
38	REX0374	WIRE ASS'Y (W901)		A2	RFKXDT55E-K	INSTRUCTION MANUAL	(E)
39	RJC5112B	BATTERY SPRING (-)		A2	RQD0946-G	INSTRUCTION MANUAL	(EB) (EG)
40	RJC751ZA	BATTERY SPRING (-)	FOR BACK-UP	A3	SFAC05E03	POWER CORD, AC	(E) (EG)
41	RGQ0061-K	COVER		A3	SJA193	POWER CORD, AC	(EB)
42	RMK0069-4	ANGLE					
43	XTY3+6F	SCREW					