

Service Manual

CD Stereo System

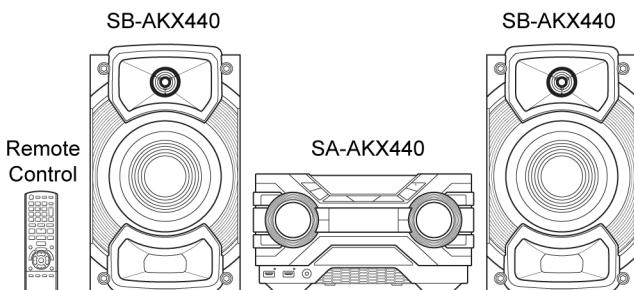
Model No. SA-AKX220PN

SA-AKX220PS

SA-AKX440PN

SA-AKX440PS

The illustration shows SC-AKX440.



Product Color: (K)...Black Type

(W)...White Type (For SA-AKX220)

Please refer to the original service manual for:

- CD Mechanism Unit (BRS12C) , Order No. PSG1303059AE
- Speaker system SB-AKX220PN, Order No. PSG1601002CE
- Speaker system SB-AKX440PN, Order No. PSG1601002CE

⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

IMPORTANT SAFETY NOTICE

There are special components used in this equipment which are important for safety. These parts are marked by **⚠** in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.

TABLE OF CONTENTS

	PAGE
1 Safety Precautions	3
1.1. General Guidelines	3
1.2. Before Repair and Adjustment	4
1.3. Protection Circuitry	4
1.4. Power Supply using SMPS Module	4
1.5. Safety Parts Information	7
2 Warning	8
2.1. Prevention of Electrostatic Discharge (ESD) to Electrostatically Sensitive (ES) Devices	8
2.2. Precaution of Laser Diode	8
2.3. General description about Lead Free Solder (PbF)	9
2.4. Handling Precautions for Traverse Unit	9
2.5. Grounding for electrostatic breakdown prevention	10
3 Service Navigation	11
3.1. Service Information	11
4 Specifications	12
5 Location of Controls and Components	13
5.1. Remote Control Key Button Operation	13
5.2. Main Unit Key Button Operation	14
6 Service Mode	16
6.1. Cold-Start	16
6.2. Sales Demonstration Lock Function	16
6.3. Doctor Mode Table	17
6.4. Self-Diagnostic Mode	19

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6.5. Self-Diagnostic Error Code Table -----	19
7 Troubleshooting Guide-----	21
7.1. No Power or No Display -----	21
7.2. Bluetooth® Pairing Failure-----	21
7.3. No Key Function-----	21
7.4. No Remote Control Function-----	22
7.5. USB Device Cannot Detect-----	22
7.6. No Output Sound-----	23
7.7. Check Point-----	24
8 Disassembly and Assembly Instructions-----	26
8.1. Types of Screws -----	26
8.2. Disassembly Flow Chart-----	27
8.3. Main Components and P.C.B. Locations-----	27
8.4. Disassembly of Top Cabinet-----	28
8.5. Disassembly of Front Panel Unit -----	28
8.6. Disassembly of Panel P.C.B.-----	29
8.7. Disassembly of USB P.C.B. -----	30
8.8. Disassembly of Music Port P.C.B. (For AKX440)-----	30
8.9. Disassembly of Rear Panel-----	30
8.10. Disassembly of Main P.C.B. -----	31
8.11. Disassembly of SMPS Module -----	32
8.12. Disassembly of CD Mechanism Unit -----	32
8.13. Disassembly of CD Interface P.C.B.-----	34
9 Service Position-----	35
9.1. Checking of Panel P.C.B. and Main P.C.B. -----	35
9.2. Checking of SMPS Module -----	35
10 Block Diagram -----	37
10.1. System Control -----	37
10.2. Audio -----	39
10.3. Power Supply -----	40
11 Wiring Connection Diagram-----	41
12 Schematic Diagram-----	43
12.1. Schematic Diagram Notes -----	43
12.2. Main (Micon) Circuit (1/3) -----	45
12.3. Main (Micon) Circuit (2/3) -----	46
12.4. Main (Micon) Circuit (3/3) -----	47
12.5. Main (USB) Circuit -----	48
12.6. Main (Tuner AUX) Circuit -----	49
12.7. Main (DSP Bluetooth) Circuit -----	50
12.8. Main (Damp) Circuit -----	51
12.9. Main (Voltage Regulator) Circuit -----	52
12.10. Panel Circuit -----	53
12.11. USB, CD Interface and Music Port Circuit -----	54
13 Printed Circuit Board -----	55
13.1. Main P.C.B. -----	55
13.2. Panel, USB P.C.B., CD Interface P.C.B. (For AKX220PN/PS, AKX440PN/PS) and Music Port P.C.B (For AKX440PN/PS) -----	56
14 Voltage and Waveform Measurement -----	57
14.1. Voltage Measurement-----	57
15 Exploded View and Replacement Parts List -----	61
15.1. Cabinet Parts Location 1 -----	61
15.2. Cabinet Parts Location 2 -----	62
15.3. Packaging (For SC-AKX220PN/PS) -----	63
15.4. Packaging (For SC-AKX440PN/PS) -----	64
15.5. Mechanical Replacement Part List -----	65
15.6. Electrical Replacement Parts List-----	67

1 Safety Precautions

1.1. General Guidelines

1. IMPORTANT SAFETY NOTICE

There are special components used in this equipment which are important for safety. These parts are marked by Δ in the Schematic Diagrams, Circuit Board Layout, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent X-RADIATION, shock, fire, or other hazards. Do not modify the original design without permission of manufacturer.

2. An Isolation Transformer should always be used during the servicing of AC Adaptor whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks. It will also protect AC Adaptor from being damaged by accidental shorting that may occur during servicing.
3. When servicing, observe the original lead dress. If a short circuit is found, replace all parts which have been overheated or damaged by the short circuit.
4. After servicing, see to it that all the protective devices such as insulation barriers, insulation papers shields are properly installed.
5. After servicing, make the following leakage current checks to prevent the customer from being exposed to shock hazards.

1.1.1. Leakage Current Cold Check

1. Unplug the AC cord and connect a jumper between the two prongs on the plug.
2. Measure the resistance value, with an ohmmeter, between the jumpered AC plug and each exposed metallic cabinet part on the equipment such as screwheads, connectors, control shafts, etc. When the exposed metallic part has a return path to the chassis, the reading should be between $1M\Omega$ and $5.2M\Omega$.

When the exposed metal does not have a return path to the chassis, the reading must be ∞

1.1.2. Leakage Current Hot Check

1. Plug the AC cord directly into the AC outlet. Do not use an isolation transformer for this check.
2. Connect a $1.5k\Omega$, 10 watts resistor, in parallel with a $0.15\mu F$ capacitors, between each exposed metallic part on the set and a good earth ground such as a water pipe, as shown in Figure 1-1.
3. Use an AC voltmeter, with 1000 ohms/volt or more sensitivity, to measure the potential across the resistor.
4. Check each exposed metallic part, and measure the voltage at each point.
5. Reverse the AC plug in the AC outlet and repeat each of the above measurements.
6. The potential at any point should not exceed 0.75 volts RMS. A leakage current tester (Simpson Model 229 or equivalent) may be used to make the hot checks, leakage current must not exceed 1/2 milliamp. In case a measurement is outside of the limits specified, there is a possibility of a shock hazard, and the equipment should be repaired and rechecked before it is returned to the customer.

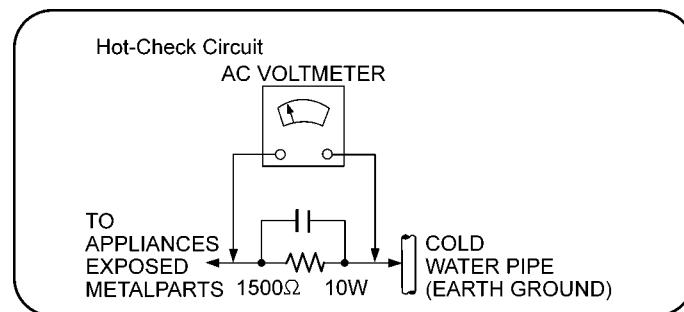


Figure 1-1

1.2. Before Repair and Adjustment

Disconnect AC power to discharge AC capacitor (in SMPS Module) as indicated below diagram through a $10\ \Omega$, 10 W resistor to ground.

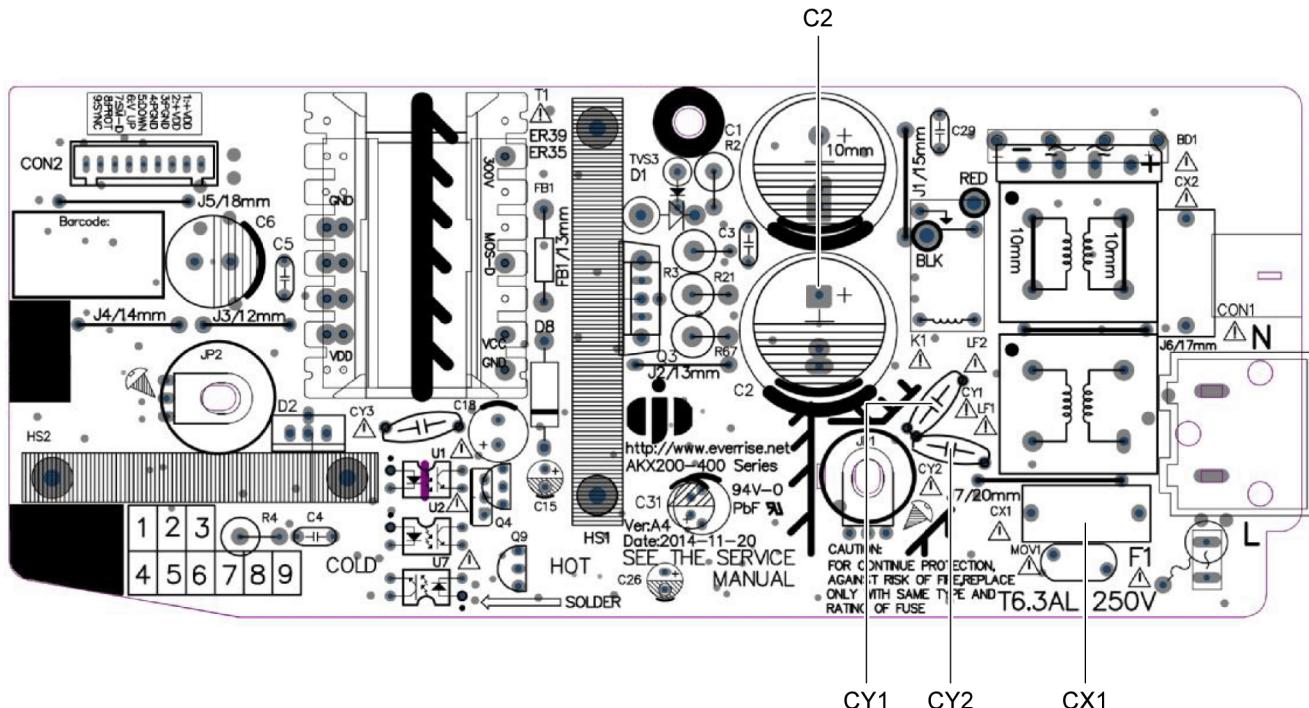


Figure 1-2

Caution:

DO NOT SHORT-CIRCUIT DIRECTLY (with a screwdriver blade, for instance), as this may destroy solid state devices.

After repairs are completed, restore power gradually using a variac to avoid overcurrent.

Current consumption at AC 120 V, 60 Hz in Power ON, FM Tuner at volume minimal mode should be ~ 350 mA (AKX220PN/AKX440PN).

Current consumption at AC 220~240 V, 50/60 Hz in Power ON, FM Tuner at volume minimal mode should be ~ 350 mA (AKX220PS/AKX440PS).

1.3. Protection Circuitry

The protection circuitry may have operated if either of the following conditions are noticed:

- No sound is heard when the power is turned on.
- Sound stops during a performance.

The function of this circuitry is to prevent circuitry damage if, for example, the positive and negative speaker connection wires are "shorted", or if speaker systems with an impedance less than the indicated rated impedance of the amplifier are used.

If this occurs, follow the procedure outlined below:

1. Turn off the power.
2. Determine the cause of the problem and correct it.
3. Turn on the power once again after one minute.

Note:

When the protection circuitry functions, the unit will not operate unless the power is first turned off and then on again.

1.4. Power Supply using SMPS Module

This model uses Switching Mode Power Supply (SMPS Module) to provide the power supply to the unit. Here is the supplied part no. for the SMPS Module

- 1) N0AB1GK00001 (For SA-AKX220PN)
- 3) N0AD1GK00003 (For SA-AKX220PS)
- 2) N0AB1GL00001 (For SA-AKX440PN)
- 4) N0AD1GL00001 (For SA-AKX440PS)

1.4.1. How to Identify SMPS



Figure 1-3

1.4.2. For SA-AKX220PN

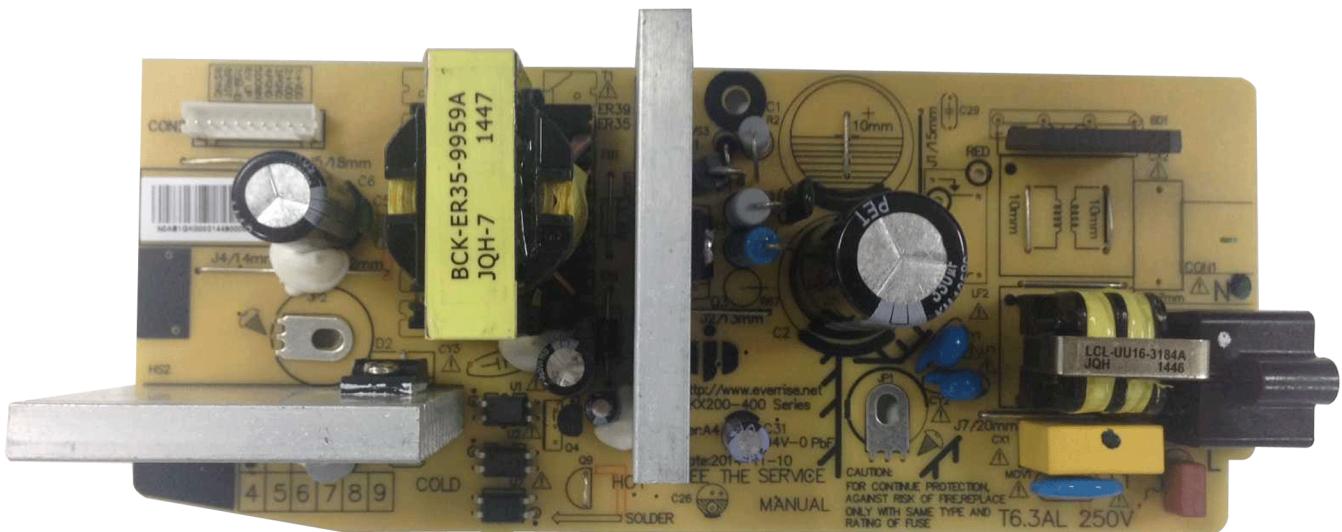


Figure 1-4

1.4.3. For SA-AKX220PS



Figure 1-5

1.4.4. For SA-AKX440PN

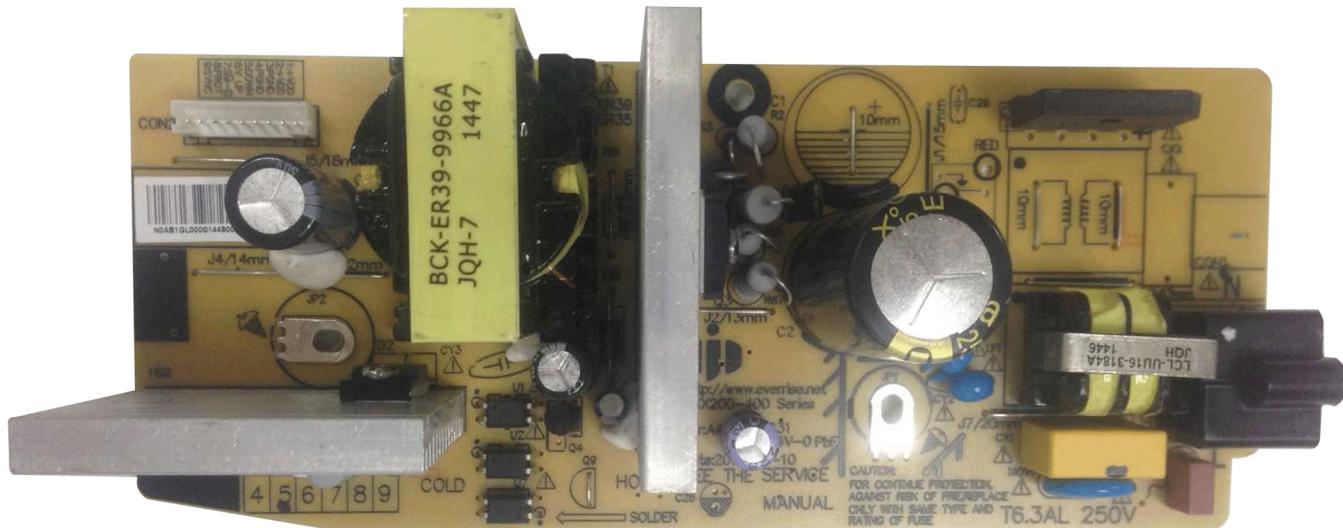


Figure 1-6

1.4.5. For SA-AKX440PS

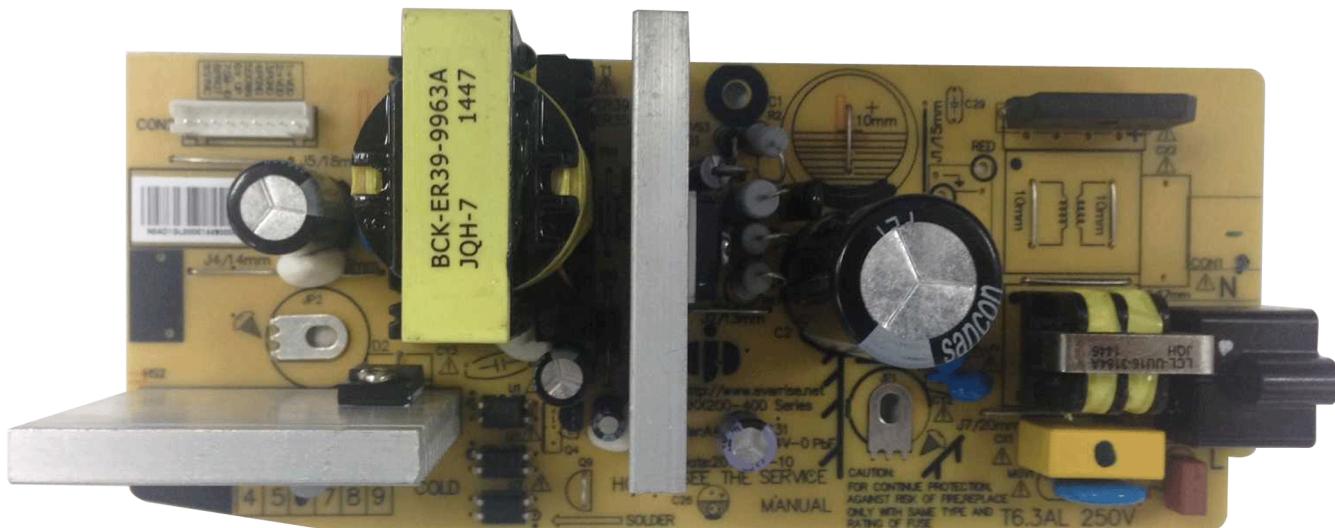


Figure 1-7

1.5. Safety Parts Information

Safety Parts List:

There are special components used in this equipment which are important for safety.

These parts are marked by  in the Schematic Diagrams, Exploded View & Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.

Safety	Ref No.	Part No.	Part Name & Description	Remarks
	12	RGR0473A-PB	REAR PANEL	AKX220PN
	12	RGR0473A-QB	REAR PANEL	AKX220PS
	12	RGR0473A-UB	REAR PANEL	AKX440PN
	12	RGR0473A-VB	REAR PANEL	AKX440PS
	20	RKM0764-K	TOP CABINET	K
	20	RKM0764-W	TOP CABINET	W
	301	RAE1052Z-V	TRAVERSE ASS'Y	(E.S.D)
	A2	K2CB2CB00022	AC CORD	PN
	A2	K2CQ2YY00119	AC CORD	PS
	A3	RQT0A55-M	O/I BOOK (En/Sp)	AKX220
	A3	RQT0A60-M	O/I BOOK (Sp)	AKX440
	A3	RQT0A61-B	O/I BOOK (En)	AKX440
	PCB6	N0AB1GK00001	SMPS MODULE	AKX220PN
	PCB6	N0AB1GL00001	SMPS MODULE	AKX440PN
	PCB6	N0AD1GK00003	SMPS MODULE	AKX220PS
	PCB6	N0AD1GL00001	SMPS MODULE	AKX440PS

2 Warning

2.1. Prevention of Electrostatic Discharge (ESD) to Electrostatically Sensitive (ES) Devices

Some semiconductor (solid state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices.

Examples of typical ES devices are IC (integrated circuits) and some field-effect transistors and semiconductor "chip" components.

The following techniques should be used to help reduce the incidence of component damage caused by electrostatic discharge (ESD).

1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any ESD on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging ESD wrist strap, which should be removed for potential shock reasons prior to applying power to the unit under test.
2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
4. Use only an anti-static solder removal device. Some solder removal devices not classified as "anti-static (ESD protected)" can generate electrical charge sufficient to damage ES devices.
5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material).
7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.

CAUTION:

Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.

8. Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity (ESD) sufficient to damage an ES device).

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2.2. Precaution of Laser Diode

CAUTION:

THIS PRODUCT UTILIZES A LASER.

USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

Caution:

This product utilizes a laser diode with the unit turned "on", invisible laser radiation is emitted from the pickup lens.

Wavelength: 790 nm (CD)

Maximum output radiation power from pickup: 100 µW/VDE

Laser radiation from the pickup unit is safety level, but be sure the followings:

1. Do not disassemble the pickup unit, since radiation from exposed laser diode is dangerous.
2. Do not adjust the variable resistor on the pickup unit. It was already adjusted.
3. Do not look at the focus lens using optical instruments.
4. Recommend not to look at pickup lens for a long time.

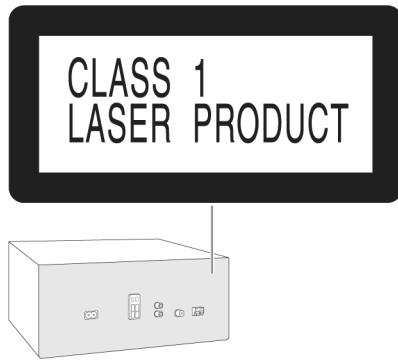


Figure 2-1

2.3. General description about Lead Free Solder (PbF)

The lead free solder has been used in the mounting process of all electrical components on the printed circuit boards used for this equipment in considering the globally environmental conservation.

The normal solder is the alloy of tin (Sn) and lead (Pb). On the other hand, the lead free solder is the alloy mainly consists of tin (Sn), silver (Ag) and Copper (Cu), and the melting point of the lead free solder is higher approx.30 degrees C (86°F) more than that of the normal solder.

Definition of PCB Lead Free Solder being used

The letter of "PbF" is printed either foil side or components side on the PCB using the lead free solder. (See right figure)	PbF
---	------------

Service caution for repair work using Lead Free Solder (PbF)

- The lead free solder has to be used when repairing the equipment for which the lead free solder is used.
(Definition: The letter of "PbF" is printed on the PCB using the lead free solder.)
- To put lead free solder, it should be well molten and mixed with the original lead free solder.
- Remove the remaining lead free solder on the PCB cleanly for soldering of the new IC.
- Since the melting point of the lead free solder is higher than that of the normal lead solder, it takes the longer time to melt the lead free solder.
- Use the soldering iron (more than 70W) equipped with the temperature control after setting the temperature at 350 ± 30 degrees C (662 ± 86 °F).

Recommended Lead Free Solder (Service Parts Route.)

- The following 3 types of lead free solder are available through the service parts route.
- | | |
|-----------------|-------------------|
| RFKZ03D01K----- | (0.3mm 100g Reel) |
| RFKZ06D01K----- | (0.6mm 100g Reel) |
| RFKZ10D01K----- | (1.0mm 100g Reel) |

Note

* Ingredient: tin (Sn), 96.5%, silver (Ag) 3.0%, Copper (Cu) 0.5%, Cobalt (Co) / Germanium (Ge) 0.1 to 0.3%

2.4. Handling Precautions for Traverse Unit

The laser diode in the optical pickup unit may break down due to static electricity of clothes or human body. Special care must be taken avoid caution to electrostatic breakdown when servicing and handling the laser diode in the traverse unit.

2.4.1. Cautions to Be Taken in Handling the Optical Pickup Unit

The laser diode in the optical pickup unit may be damaged due to electrostatic discharge generating from clothes or human body. Special care must be taken avoid caution to electrostatic discharge damage when servicing the laser diode.

1. Do not give a considerable shock to the optical pickup unit as it has an extremely high-precise structure.
2. To prevent the laser diode from the electrostatic discharge damage, the flexible cable of the optical pickup unit removed should be short-circuited with a short pin or a clip.
3. The flexible cable may be cut off if an excessive force is applied to it. Use caution when handling the flexible cable.
4. The antistatic FFC is connected to the new optical pickup unit. After replacing the optical pickup unit and connecting the flexi-

ble cable, cut off the antistatic FFC.

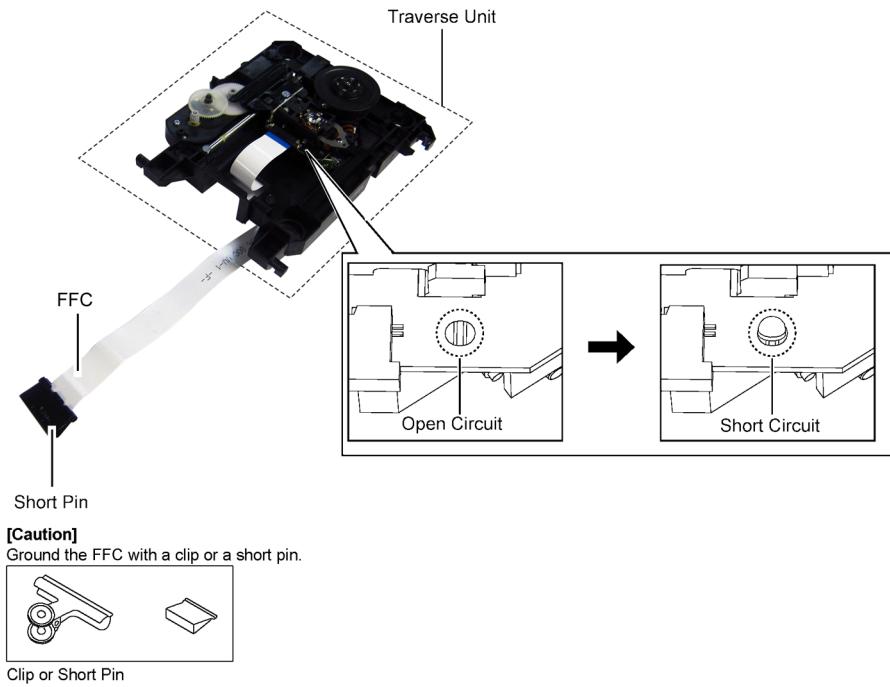


Figure A

Figure 2-2

2.5. Grounding for electrostatic breakdown prevention

- As for parts that use optical pick-up (laser diode), the optical pick-up is destroyed by the static electricity of the working environment.
Repair in the working environment that is grounded.

2.5.1. Worktable grounding

- Put a conductive material (sheet) or iron sheet on the area where the optical pickup is placed and ground the sheet.

2.5.2. Human body grounding

- Use the anti-static wrist strap to discharge the static electricity form your body (Figure 2-3).

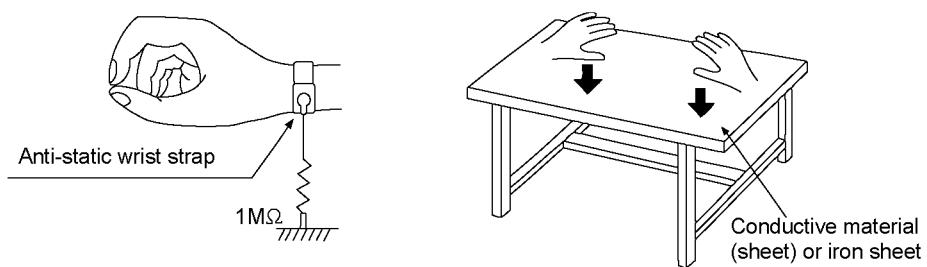


Figure 2-3

3 Service Navigation

3.1. Service Information

This service manual contains technical information which will allow service personnel's to understand and service this model.

Please place orders using the parts list and not the drawing reference numbers.

If the circuit is changed or modified, this information will be followed by supplement service manual to be filed with original service manual.

3.1.1. Software Update Procedure

UPDATE PROCEDURE

Perform the following steps.

- Step 1: Preparing the USB device
- Step 2: Software Update

Step 1: Preparing the USB device

Before start creating the update USB, it is nessessary to check the update file.

It is important to use the correct file otherwise USB version up process will not working.

Note: Please do not rename the file as the updatation process will look for above naming. If different name, version up process will not work.

To create USB update, copy the desired FRM file (depends on model) into USB.
Please make sure there is no other file inside the USB device.

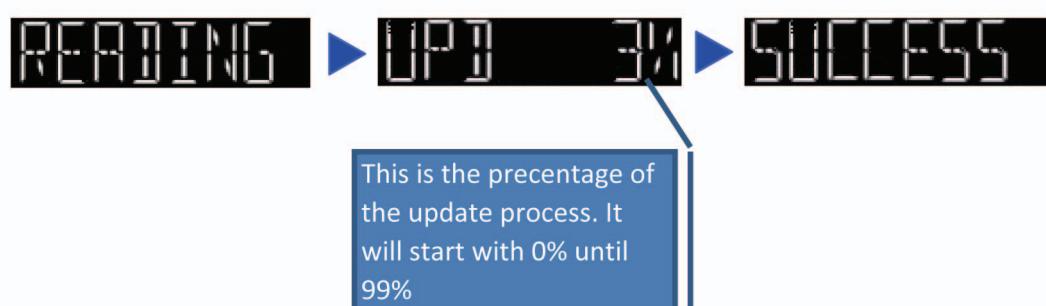
Step 2: Software Update

<Caution>

- During the update process, do not disconnect the AC power supply cord.
- Do not press any buttons, except as instructed. Failure to do so may result in the set becoming unresponsive which will require repair.

Step:

- Set need to be turn ON in order to support USB update process.
 - Go to USB selector until the display show "NODEVICE".
1. Insert USB device (With FRM file inside)
 2. During the update process, the below message will shown on the display.



3. When "SUCCESS" display appear, unplug USB then ac out supply. Firmware updatation process completed.

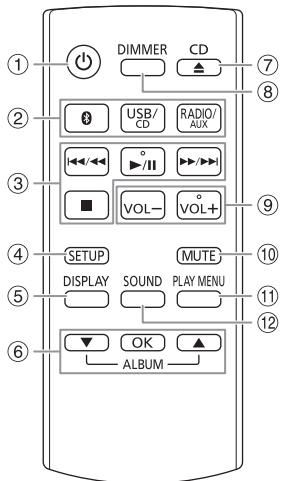
4 Specifications

■ Amplifier section		■ Bluetooth® section
RMS output power stereo mode		Version Bluetooth® Ver.2.1 + EDR
Front Ch (both ch driven)	225 W per channel (4 Ω), 1 kHz, 30% THD (for AKX220)	Class Class 2
	325 W per channel (3 Ω), 1 kHz, 30% THD (for AKX440)	Supported profiles A2DP, AVRCP, SPP, FTP (for AKX220)
Total RMS stereo mode power	450 W (for AKX220) 650 W (for AKX440)	A2DP, AVRCP, SPP, OPP, FTP (for AKX440)
■ Tuner, terminals section		Operating frequency 2.4 GHz band, FH-SS
Preset memory	FM 30 stations AM 15 stations	Operating distance 10 m line of sight
Frequency modulation (FM)		■ General
Frequency range	87.5 MHz to 108.0 MHz (100 kHz step) (for PN) 87.9 MHz to 107.9 MHz (220 kHz step) (for PN)	Power supply AC 120 V, 60 Hz (for PN) AC 220 to 240 V, 50/60 Hz (for PS)
	87.50 MHz to 108.00 MHz (50 kHz step) (for PS)	Power consumption 53 W (for AKX220PN) 60 W (for AKX220PS) 86 W (for AKX440)
Antenna terminals	75 Ω (unbalanced)	Dimensions (W x H x D) 348 mm x 193 mm x 251 mm
Amplitude modulation (AM)		Mass 2.5 kg (for AKX220) 2.6 kg (for AKX440)
Frequency range	520 kHz to 1710 kHz (10 kHz step) (for PN) 522 kHz to 1629 kHz (9 kHz step) (for PS) 520 kHz to 1630 kHz (10 kHz step) (for PS)	Operating temperature range 0 °C to +40 °C
AUX 1		Operating humidity range 35% to 80% RH (no condensation)
Audio input	Pin jack (1 system)	Power Consumption in standby mode (approximate) 0.3 W (for PN) 0.5 W (for PS)
AUX 2 (for AKX440)		Power Consumption in standby mode (approximate) 0.4 W (for PN) (With "BLUETOOTH STANDBY" set to "ON") 0.6 W (for PS)
Sensitivity	100 mV, 4.7 k Ω	
■ Disc section		
Discs played (8 cm or 12 cm)	CD, CD-R/RW (CD-DA, MP3*)	
* MPEG-1 Layer 3		
Pick up		Note:
Wavelength	790 nm (CD)	1. Specifications are subject to change without notice. Mass and dimension are appropriate.
■ USB section		2. Total harmonic distortion is measured by the digital spectrum analyzer.
USB Port		
USB standard	USB 2.0 full speed	■ System: SC-AKX220PN
Media file format support	MP3 (*.mp3)	Main Unit: SA-AKX220PN Speakers: SB-AKX220PN
USB device file system	FAT12, FAT16, FAT32	
USB recording		■ System: SC-AKX220PS
Bit rate	128 kbps	Main Unit: SA-AKX220PS Speakers: SB-AKX220PN
USB recording speed	1x, 3x (CD only)	
Recording file format	MP3 (*.mp3)	
■ Internal memory section (for AKX440)		■ System: SC-AKX440PN
Memory		Main Unit: SA-AKX440PN Speakers: SB-AKX440PN
Memory size	4 GB	
Media file format support	MP3 (*.mp3)	
Memory recording		■ System: SC-AKX440PS
Bit rate	128 kbps	Main Unit: SA-AKX440PS Speakers: SB-AKX440PN
Memory recording speed	1x, 3x (CD only)	
Recording file format	MP3 (*.mp3)	

5 Location of Controls and Components

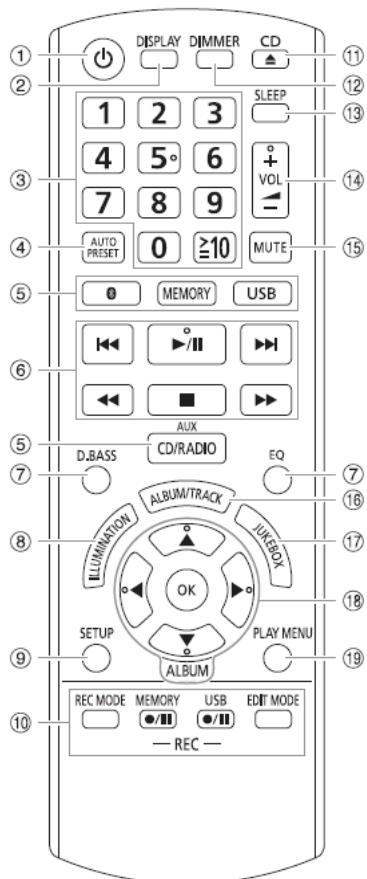
5.1. Remote Control Key Button Operation

5.1.1. For SA-AKX220



- ① **Standby/on switch [⊕], [⊖/]**
Press to switch the unit from on to standby mode or vice versa. In standby mode, the unit is still consuming a small amount of power.
- ② **Select the audio source**
On the main unit:
To start Bluetooth® pairing, press and hold [BT-PAIRING].
- ③ Basic playback control
- ④ View the setup menu
- ⑤ View the content information
- ⑥ Select or confirm the option
- ⑦ Open or close the disc tray
- ⑧ **Decrease the brightness of the display panel**
To cancel, press the button again.
- ⑨ Adjust the volume level
- ⑩ **Mute the sound**
To cancel, press the button again.
“MUTE” is also canceled when you adjust the volume or when you switch off the system.
- ⑪ View the play menu
- ⑫ Select the sound effects

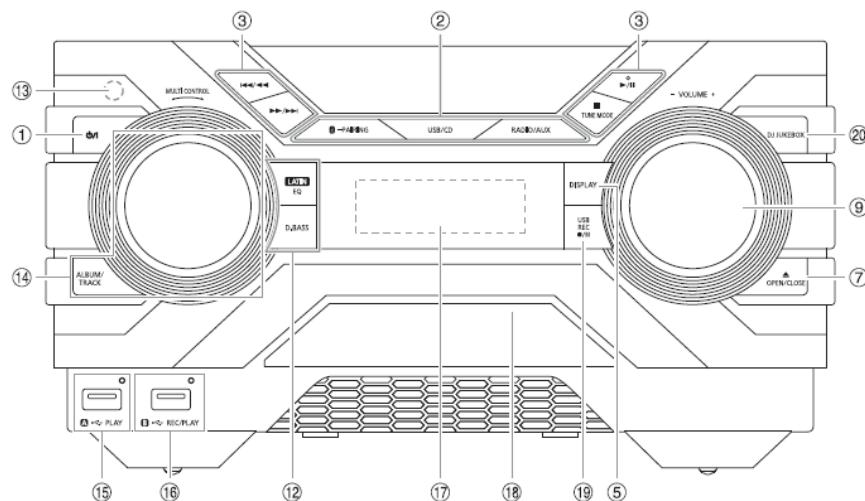
5.1.2. For SA-AKX440



- ① **Standby/on switch [⊕], [⊖/]**
Press to switch the unit from on to standby mode or vice versa. In standby mode, the unit is still consuming a small amount of power.
- ② View the content information
- ③ **Numeric buttons**
To select a 2-digit number
Example: 16: [210] → [1] → [6]
- ④ Auto preset the radio station
- ⑤ **Select the audio source**
On the main unit:
To start Bluetooth® pairing, press and hold [BT-PAIRING].
- ⑥ Basic playback control
- ⑦ Select the sound effects
- ⑧ Select the illumination effects
- ⑨ View the setup menu
- ⑩ Recording operation control
- ⑪ Open or close the disc tray
- ⑫ **Decrease the brightness of the display panel**
To cancel, press the button again.
- ⑬ Set the sleep timer
- ⑭ Adjust the volume level
- ⑮ **Mute the sound**
To cancel, press the button again.
“MUTE” is also canceled when you adjust the volume or when you switch off the system.
- ⑯ Select MP3 album or track
- ⑰ Select DJ jukebox
- ⑱ Select or confirm the option
- ⑲ View the play menu

5.2. Main Unit Key Button Operation

5.2.1. For SA-AKX220



① Standby/on switch [⊕], [⊕/⊖]
Press to switch the unit from on to standby mode or vice versa. In standby mode, the unit is still consuming a small amount of power.

② Select the audio source
On the main unit:
To start Bluetooth® pairing, press and hold [-PAIRING].

⑤ View the content information

⑦ Open or close the disc tray

⑨ Adjust the volume level

⑩ Select the sound effects

⑪ Remote control sensor
Distance: Within approximately 7 m
Angle: Approximately 20° up and down,
30° left and right

⑬ Select MP3 album or track
Press [ALBUM/TRACK] to select album or track.
Browse tracks or albums
Turn [MULTI CONTROL] to browse.
To start playback from the selection, press [▶/II].

⑯ USB A
USB port ()
USB status indicator
Play MP3 tracks.

⑰ USB B
USB port ()
USB status indicator
Play MP3 tracks.
Record sound or music tracks.

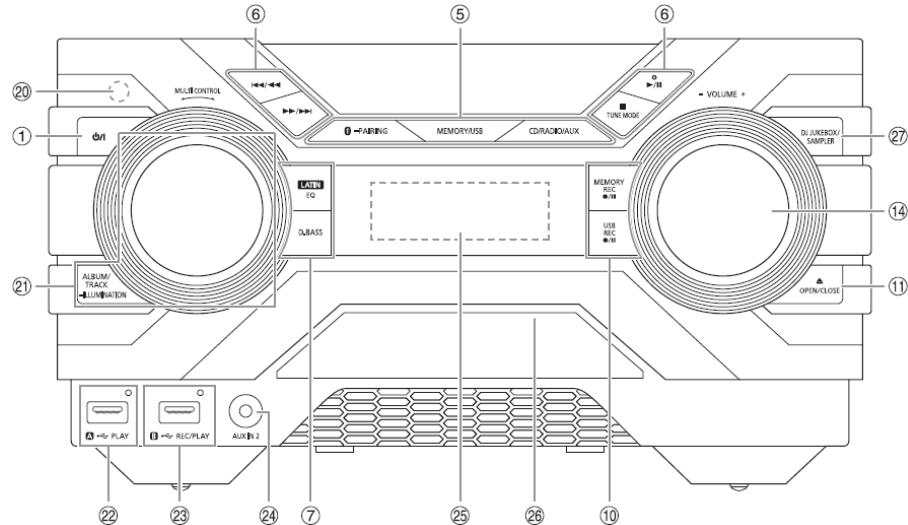
⑲ Display panel

⑳ Disc tray

⑳ Recording operation control

⑳ Select DJ jukebox

5.2.2. For SA-AKX440



① Standby/on switch [待機], [電源]

Press to switch the unit from on to standby mode or vice versa. In standby mode, the unit is still consuming a small amount of power.

⑤ Select the audio source

On the main unit:

To start Bluetooth® pairing, press and hold [Bluetooth] -PAIRING].

⑥ Basic playback control

⑦ Select the sound effects

⑩ Recording operation control

⑪ Open or close the disc tray

⑭ Adjust the volume level

⑯ Mute the sound

To cancel, press the button again.
“MUTE” is also canceled when you adjust the volume or when you switch off the system.

⑯ Select MP3 album or track

⑰ Select DJ jukebox

⑱ Select or confirm the option

⑲ View the play menu

⑳ Remote control sensor

Distance: Within approximately 7 m

Angle: Approximately 20° up and down, 30° left and right

㉑ Select MP3 album or track

Press [ALBUM/TRACK] to select album or track.

Browse tracks or albums

Turn [MULTI CONTROL] to browse.

To start playback from the selection, press [$\blacktriangleright/\text{II}$].

Select the illumination effects

Press and hold [-ILLUMINATION] and then turn [MULTI CONTROL] to select the setting.

㉒ USB A

USB port (USB)

USB status indicator

Play MP3 tracks.

㉓ USB B

USB port (USB)

USB status indicator

Play MP3 tracks.

Record sound or music tracks.

㉔ AUX IN 2 jack

㉕ Display panel

㉖ Disc tray

㉗ Select the DJ functions

6 Service Mode

6.1. Cold-Start

Item		FL Display	Key Operation
Mode Name	Description		Front Key
Cold Start	To carry out cold-start or initialize to shipping mode	-----	<ol style="list-style-type: none"> 1. Unplug AC power cord. 2. Press & hold [POWER] button. 3. Plug in AC power cord while [POWER] button being pressed. 4. Release [POWER] button.

6.2. Sales Demonstration Lock Function

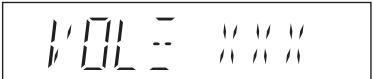
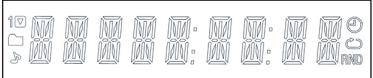
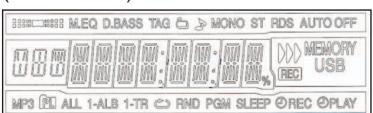
Item		FL Display	Key Operation
Mode Name	Description		Front Key
Entering into Sales Demonstration Lock Mode	To enter into the sales demonstration lock mode.	---LOCK---	<ol style="list-style-type: none"> 1. Turn on the unit. 2. Select to any mode function. <p>(For AKX220) 3. Press and hold [<▲OPEN/CLOSE] and [USB/CD] keys for 5 sec or more.</p> <p>(For AKX440) 3. Press and hold [<▲OPEN/CLOSE] and [CD/RADIO/AUX] keys for 5 sec or more.</p> <p>The display will show upon entering into this mode for 2 sec.</p> <p>Note: [<▲OPEN/CLOSE] button is invalid and the main unit displays "LOCKED" while the lock function mode is entered.</p>
Cancellation of Sales Demonstration Lock Mode	To cancel the sales demonstration lock mode.	--UNLOCK--	<ol style="list-style-type: none"> 1. Turn on the unit. 2. Select to CD mode function. 3. Set volume to Vol 19. <p>(For AKX220) 4. Press and hold [<▲OPEN/CLOSE] and [USB/CD] keys for 5 sec or more.</p> <p>(For AKX440) 4. Press and hold [<▲OPEN/CLOSE] and [CD/RADIO/AUX] keys for 5 sec or more.</p> <p>The display will show upon entering into this mode for 2 sec.</p>

6.3. Doctor Mode Table

6.3.1. Doctor Mode Table 1

Item		FL Display	Key Operation
Mode Name	Description		Front Key
Doctor Mode	To enter into Doctor Mode		<p>In CD Mode:</p> <ol style="list-style-type: none"> Press [■] button on main unit follow by [4] and [7] on remote control. To exit, press [SLEEP] button on remote control or, press [POWER, φ/I] button on Main Unit
EEPROM checksum check	Displaying of 1. Year Develop. 2. Model Type. 3. ROM Type. 4. Firmware Version.	<p>(Display 1) (For AKX220)</p> <p>(Display 1) (For AKX440)</p> <p>Version No. (001 ~ 999) → specific for each firmware</p>	<p>In CD mode:</p> <ol style="list-style-type: none"> Enter into Doctor Mode
Cold Start	To active cold start upon next AC power up when reset start is execute the next time.		<p>In Doctor Mode:</p> <ol style="list-style-type: none"> Press [4] button on the remote control.

6.3.2. Doctor Mode Table 2

Item		FL Display	Key Operation
Mode Name	Description		
Volume Setting Check	To check the volume setting of the main unit.	 Press [7]: VOL50 ↑ Press [8]: VOL35 Volume Press [9]: VOL0	In Doctor Mode: 1. Press [7], [8], [9] button on the remote control.
FL Display Check	To check the FL segment display. All segments will light up while all LED blink at 0.5s intervals.	(For AKX220)  (For AKX440) 	In Doctor mode: 1. Press [1] button on the remote control. 2. To cancel this mode, press [0] button on the remote control.
Traverse Test	To determine the traverse unit operation for inner & outer access track. In this mode, ensure the CD is in the main unit.	 The counter will increment by one. When reach 99999999 will change to 00000000 Cancellation Display 	In Doctor Mode: 1. Press [10] → [1] → [2] button on the remote control. 2. To cancel this mode, press [0] button on the remote control.
Reliability Test (Combination)	To determine the traverse unit operation & open/close operation of the mechanism. In this mode, ensure the CD is in the main unit.	 The counter will increment by one. When reach 99999999 will change to 00000000 Cancellation Display 	In Doctor Mode: 1. Press [10] → [1] → [5] button on the remote control. 2. To cancel this mode, press [0] button on the remote control.
Loading Test	To determine the open & close operation of the CD Mechanism Unit. In this mode, the tray will open & close automatically.	 The counter will increment by one. When reach 99999999 will change to 00000000 Cancellation Display 	In Doctor Mode: 1. Press [10] → [2] → [1] button on the remote control. 2. To cancel this mode, press [0] button on the remote control.

6.4. Self-Diagnostic Mode

Item		FL Display	Key Operation
Mode Name	Description		Front Key
Self Diagnostic Mode	To enter into self diagnostic checking		Step 1: Select CD mode (Ensure no disc is inserted). Step 2: Press & hold [■] button follow by [▶▶/◀◀] on main unit for 2 seconds.
Error Code Information	System will perform a check on any unusual/error code from the memory	Example: 	Step 1: In self diagnostic mode, Press [■] on main unit. To exit, press [φ/I] on main unit or remote control.
Delete error code	To clear the stored in memory (EEPROM IC)		Step 1: In self diagnostic mode, Press [OK] on remote control for 5 seconds. To exit, press [φ/I] on main unit or remote control.

6.5. Self-Diagnostic Error Code Table

Self-Diagnostic Function provides information on any problems occurring for the unit and its respective components by displaying the error codes. These error code such as U**, H** and F** are stored in memory and held unless it is cleared. The error code is automatically display after entering into self-diagnostic mode.

6.5.1. Power Supply Error Code Table

Item		FL Display	Key Operation	Solution (PCB exchange repair)
Mode Name	Description		Front Key	
Error Code F61	Diagnosis Contents: Power Amp IC output abnormal. Upon power on, PCONT=HIGH, DC_DET_AMP after checking LSI.		Press [■] on main unit for next error.	Check main (IC6000).
Error Code F76	Diagnosis Contents: Power Amp IC output abnormal. DC_DET_PWR.		Press [■] on main unit for next error.	Check SMPS module (Main IC1002 / IC1003).
Error Code F61-76	Diagnosis Contents: Power Amp IC output abnormal. Both DCDET (NG).		Press [■] on main unit for next error.	DAMP and power supply abnormal.

6.5.2. CD Mechanism Error Code Table

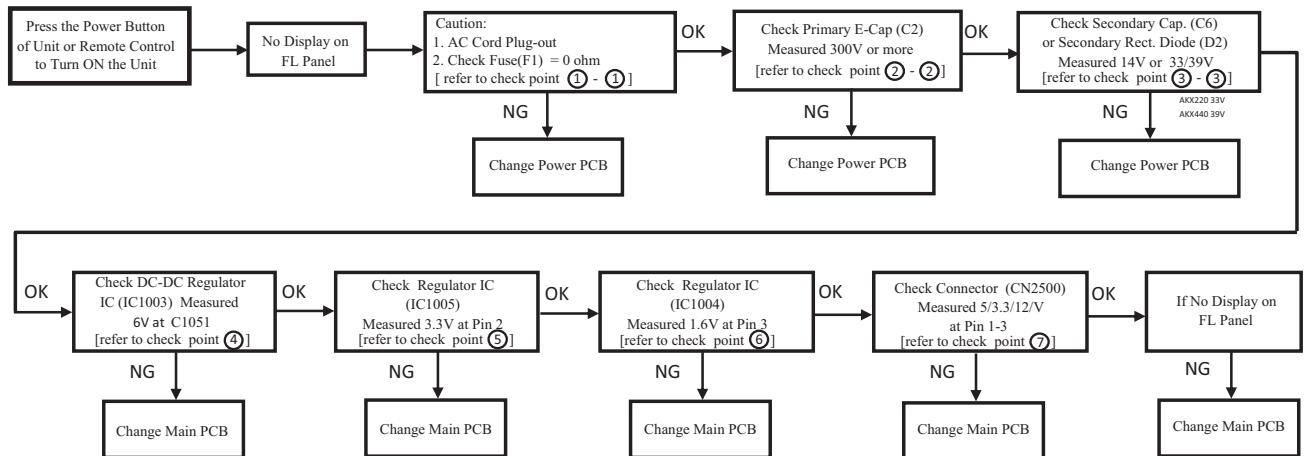
Item		FL Display	Key Operation	Solution (PCB exchange repair)
Mode Name	Description		Front Key	
Error Code CD H15	Diagnosis Contents: CD Open Abnormal. During operation POS_SW_R On fail to be detected within 4 sec. Error No. shall be clear by force or during cold start.		Press [■] on main unit for next error.	Check CD Interface P.C.B..
Error Code CD H16	Diagnosis Contents: CD Closing Abnormal. During operation POS_SW_CEN On fail to be detected within 4 sec. Error No. shall be clear by force		Press [■] on main unit for next error.	Check CD Interface P.C.B..

6.5.3. Bluetooth Error Code Table

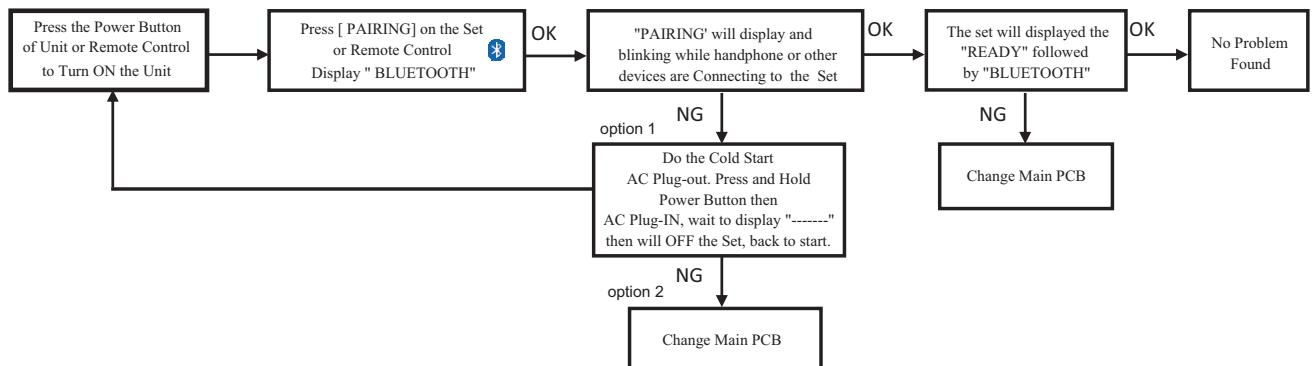
Item		FL Display	Key Operation	Solution (PCB exchange repair)
Mode Name	Description		Front Key	
Error Code F703	Diagnosis Contents: Bluetooth Communication. Communication between Bluetooth module and micro-p abnormal.		Press [■] on main unit for next error.	Check NFC/Bluetooth P.C.B..
Error Code F77	Diagnosis Contents: Bluetooth Address Error If there is no valid Bluetooth address stored in the EEPROM IC.		Press [■] on main unit for next error.	Check IC2002.

7 Troubleshooting Guide

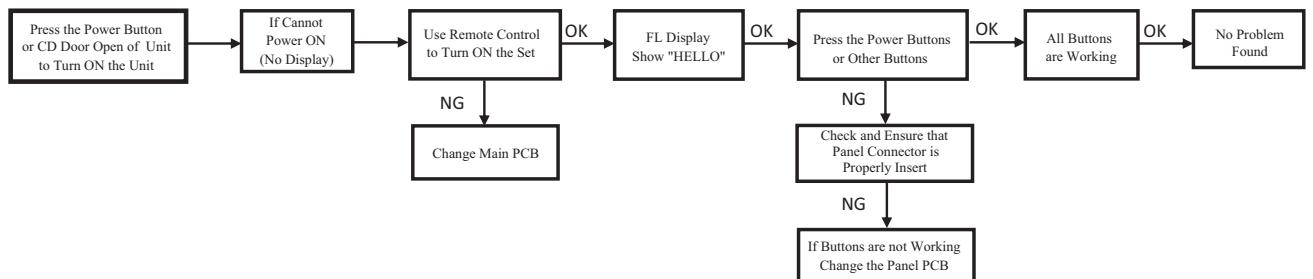
7.1. No Power or No Display



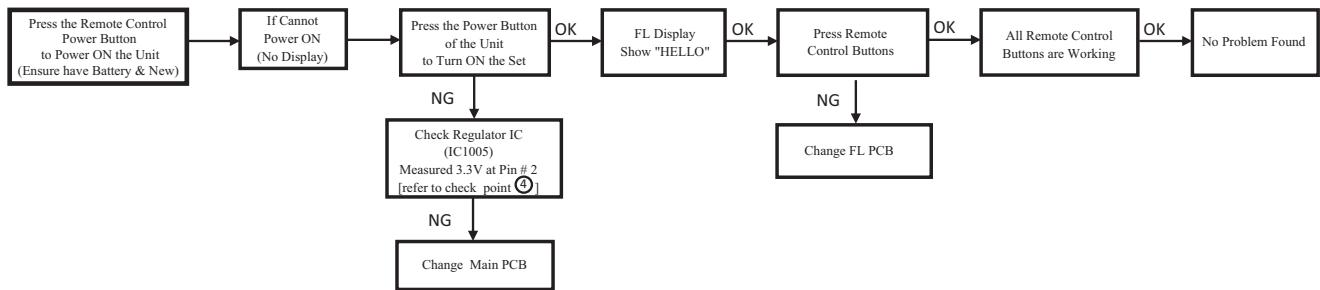
7.2. Bluetooth® Pairing Failure



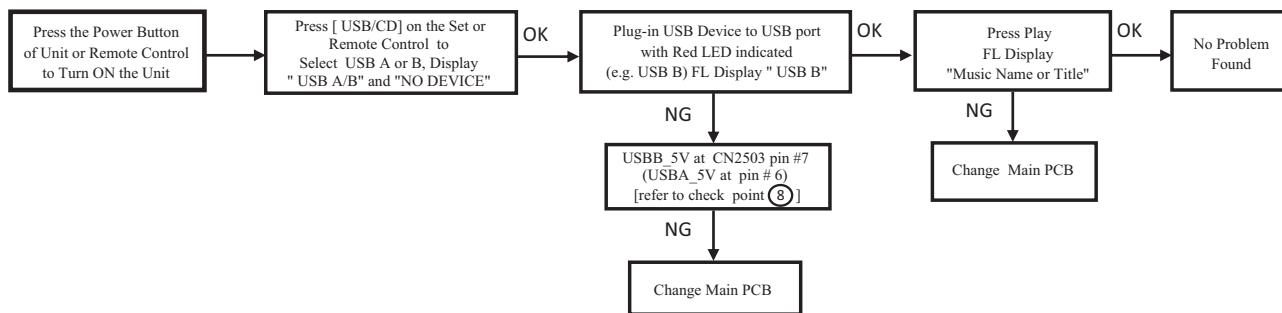
7.3. No Key Function



7.4. No Remote Control Function

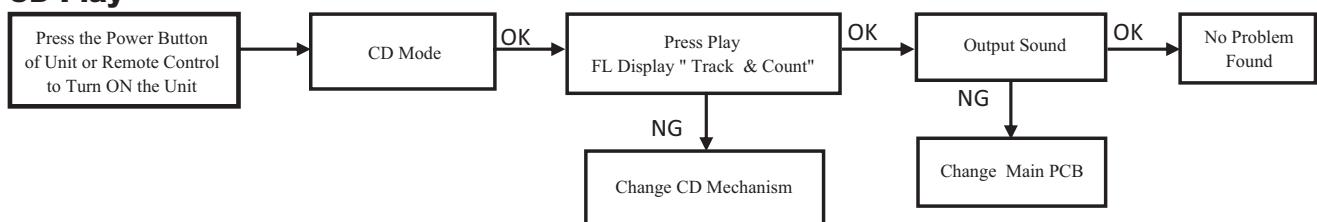


7.5. USB Device Cannot Detect

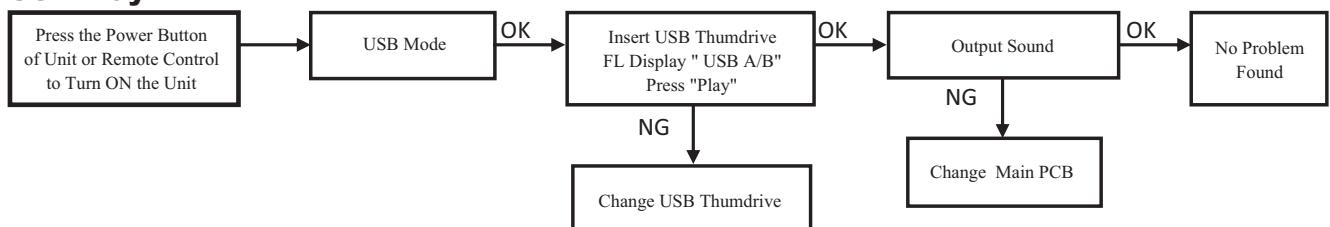


7.6. No Output Sound

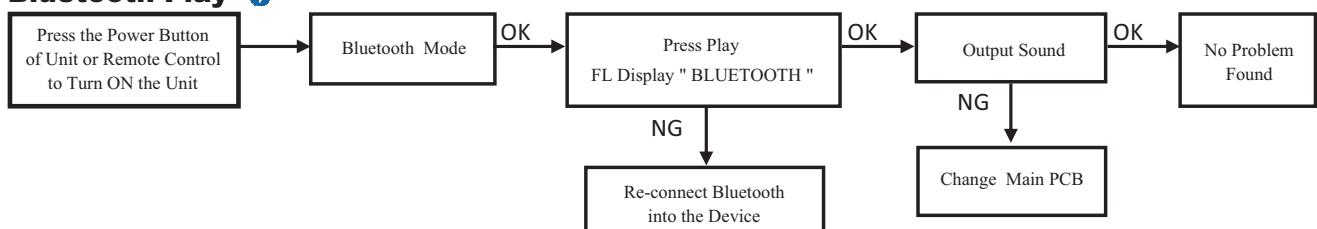
CD Play



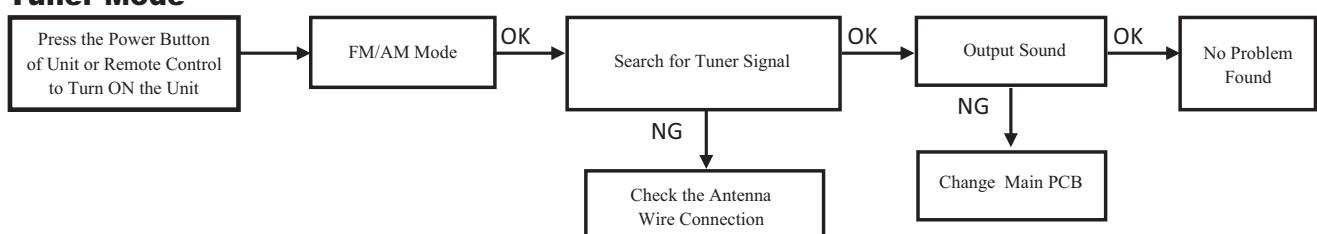
USB Play



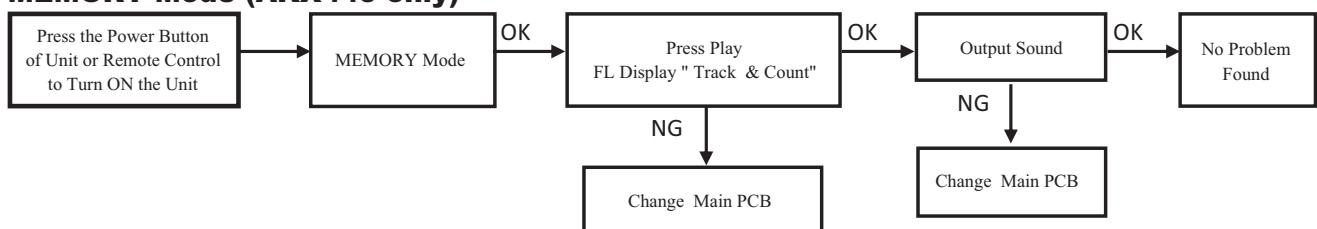
Bluetooth Play



Tuner Mode

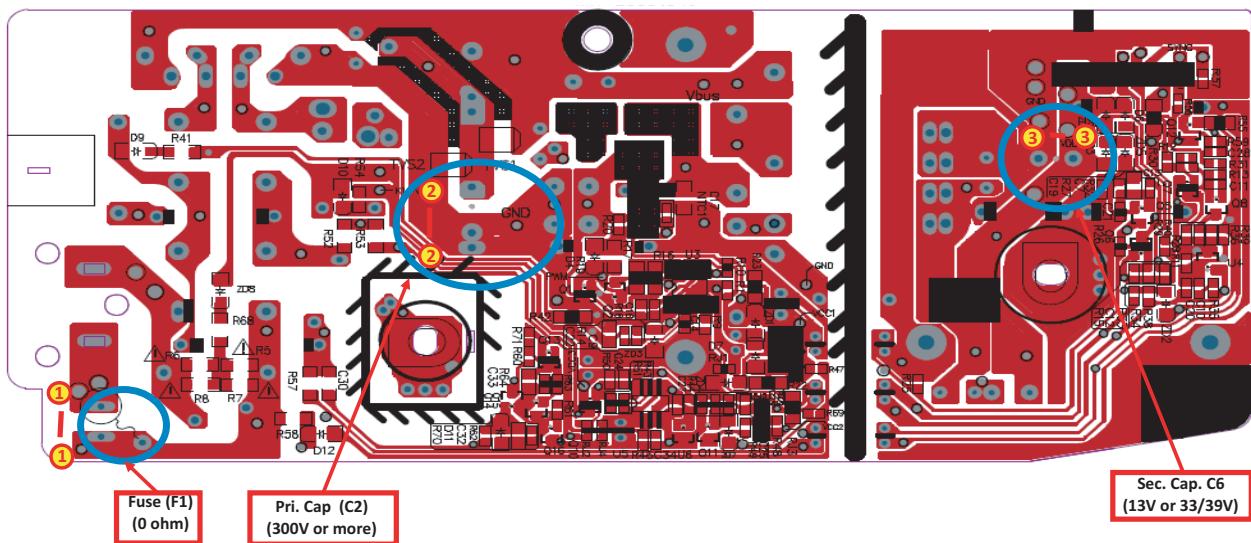


MEMORY Mode (AKX440 only)

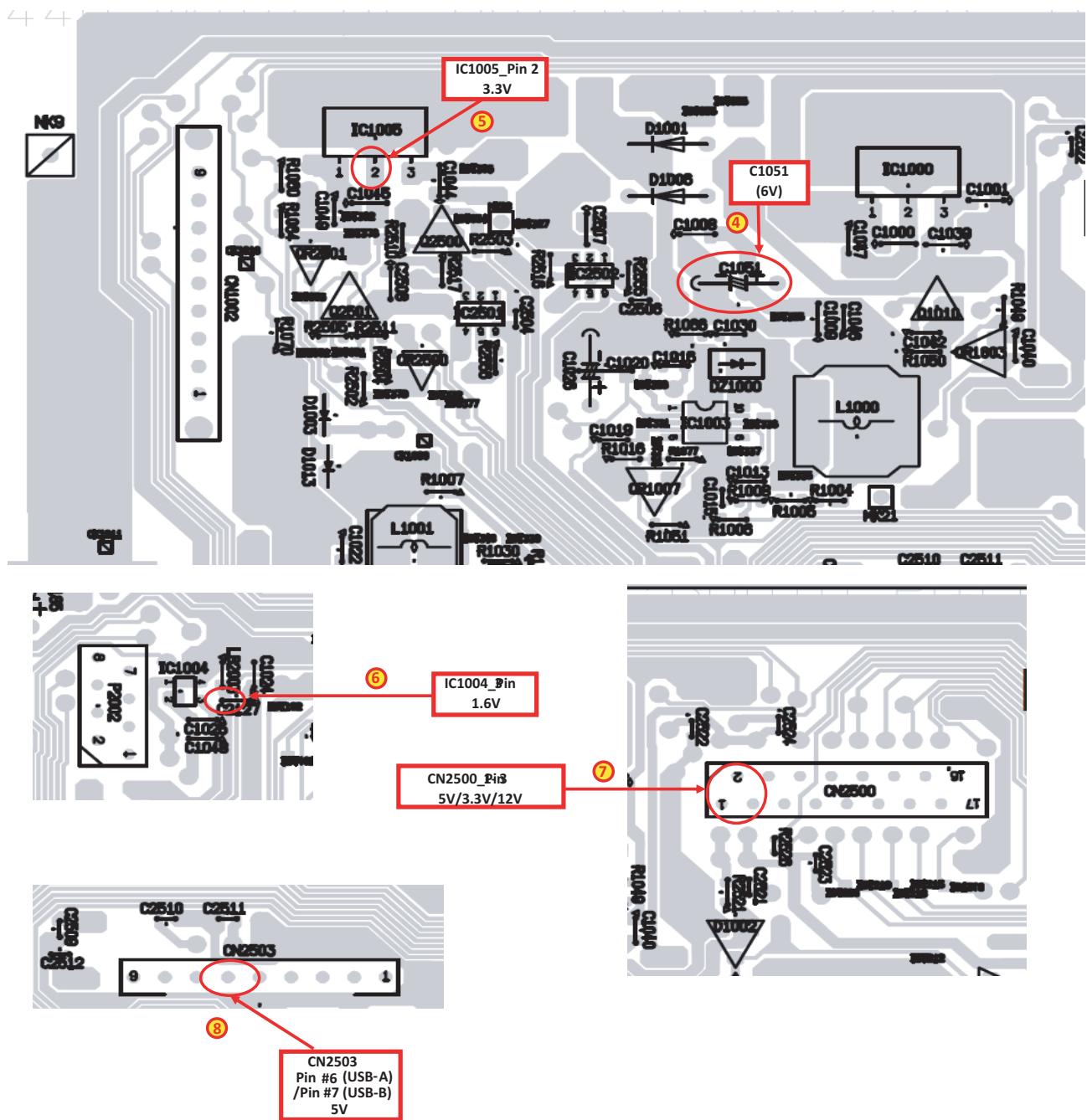


7.7. Check Point

Power PCB



Main PCB



8 Disassembly and Assembly Instructions

- Illustration is based on SA-AKX440PN/PS.

Caution Note:

- This section describes the disassembly and/or assembly procedures for all major printed circuit boards & main components for the unit. (You may refer to the section of “Main components and P.C.B Locations” as described in the service manual)
- Before carrying out the disassembly process, please ensure all the safety precautions & procedures are followed.
- During the disassembly and/or assembly process, please handle with care as there may be chassis components with sharp edges.
- Avoid touching heatsinks due to its high temperature after prolong use. (See caution as described below)

**CAUTION: HOT!!
PLEASE DO NOT
TOUCH THE HEAT SINK**

- During disassembly and assembly, please ensure proper service tools, equipments or jigs is being used.
- During replacement of component parts, please refer to the section of “Replacement Parts List” as described in the service manual.
- Select items from the following indexes when disassembly or replacement are required.
- Disassembly of Top Cabinet
- Disassembly of Front Panel Unit
- Disassembly of Panel P.C.B.
- Disassembly of USB P.C.B.
- Disassembly of Music Port P.C.B. (For AKX440)
- Disassembly of LED P.C.B.
- Disassembly of Rear Panel
- Disassembly of Main P.C.B.
- Disassembly of SMPS Module
- Disassembly of CD Mechanism Unit
- Disassembly of CD Interface P.C.B.

8.1. Types of Screws

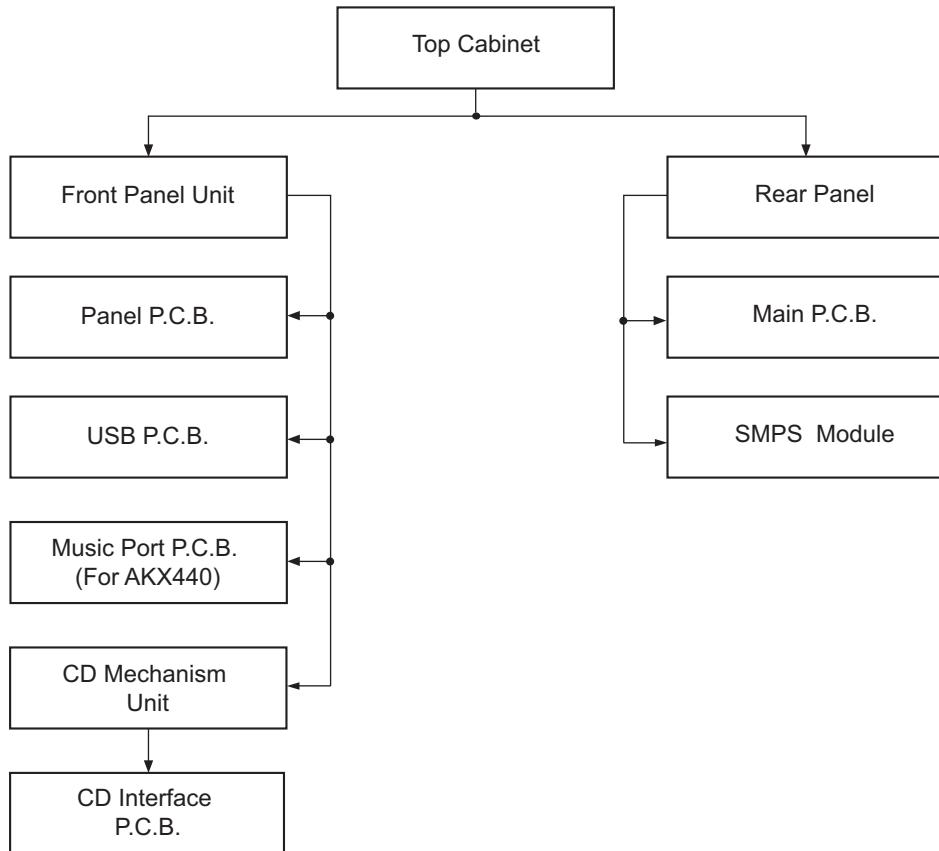
CAUTION NOTE:

Please use original screw and at correct locations.

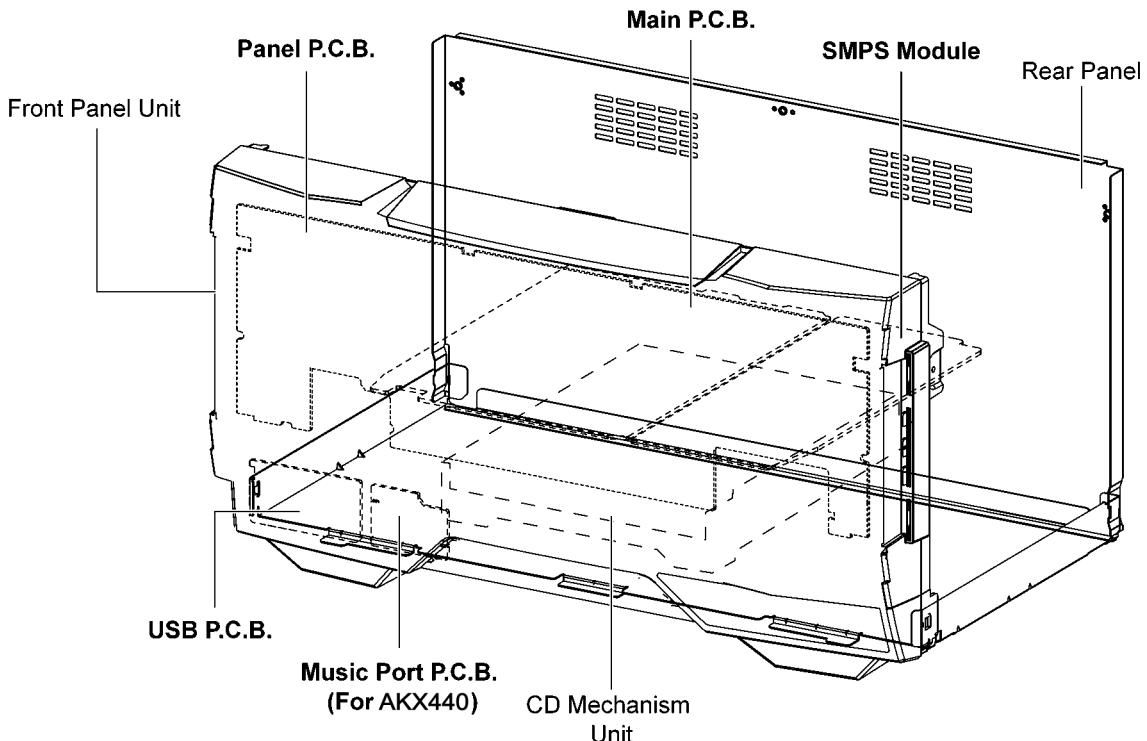
Below shown is part no. of different screw types used:

- | | |
|------------------------|-----------------------|
| a :RHD30007-K2J | e :RHD30111-31 |
| b :RHD30119-S | f :RHDX031008 |
| c :RHD26046-L | g :XTN2+6GFJ |
| d :RHD30092-1 | |

8.2. Disassembly Flow Chart

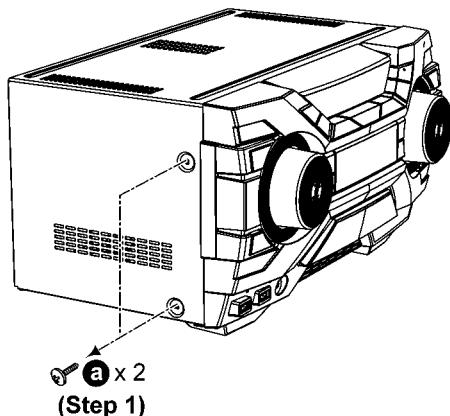


8.3. Main Components and P.C.B. Locations

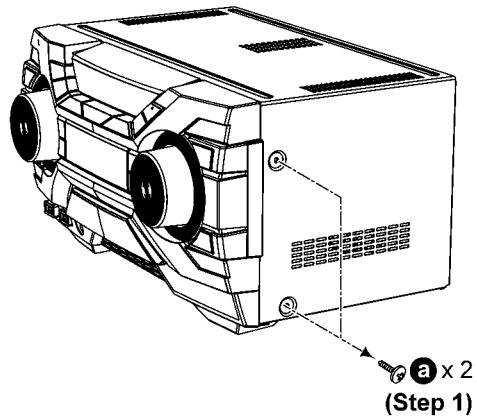


8.4. Disassembly of Top Cabinet

Step 1 Remove 2 screws.

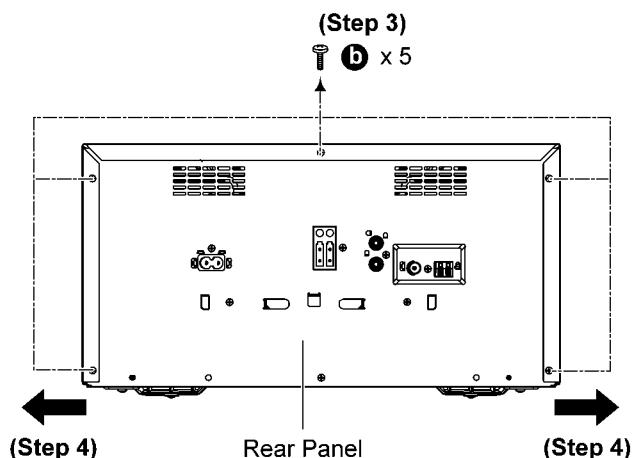


Step 2 Remove 2 screws.

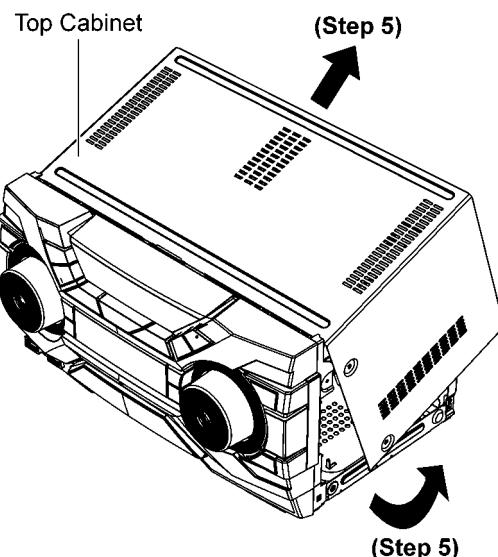


Step 3 Remove 5 screws.

Step 4 Slightly release both sides of Top Cabinet as arrow shown.



Step 5 Lift up to remove Top Cabinet.



8.5. Disassembly of Front Panel Unit

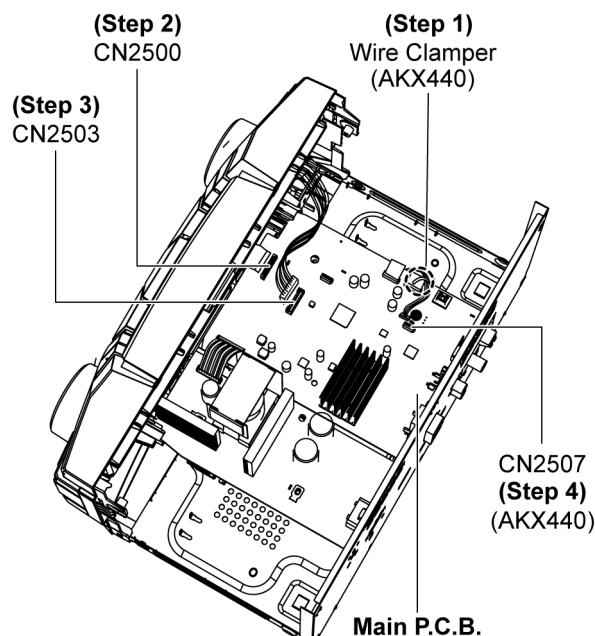
- Refer to “Disassembly of Top Cabinet”.

Step 1 Lift up Wire Clamper. (For AKX440)

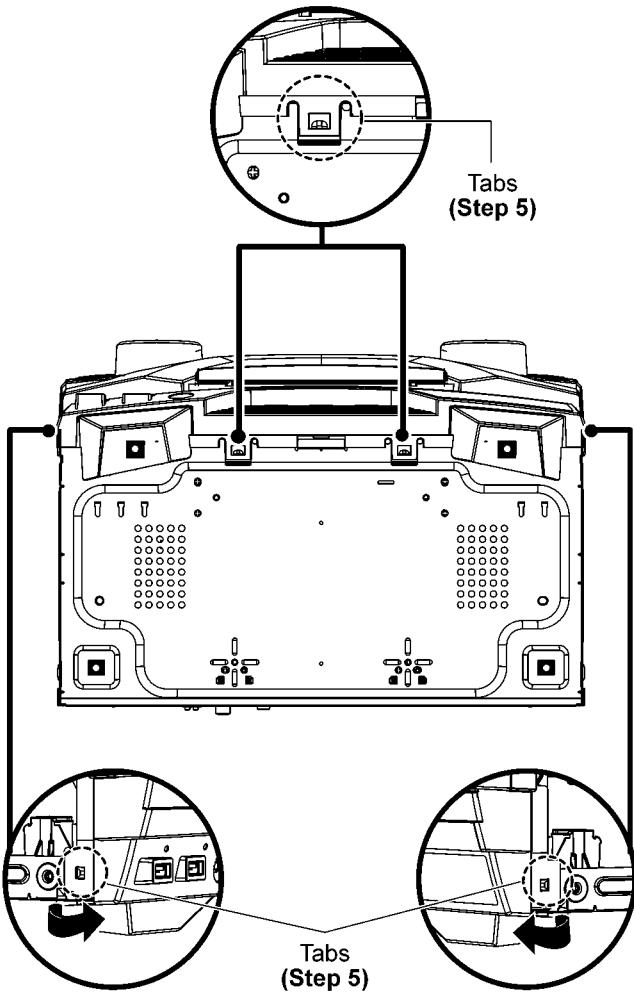
Step 2 Detach 17P FFC at connector (CN2500) on Main P.C.B..

Step 3 Detach 9P Wire at connector (CN2503) on Main P.C.B..

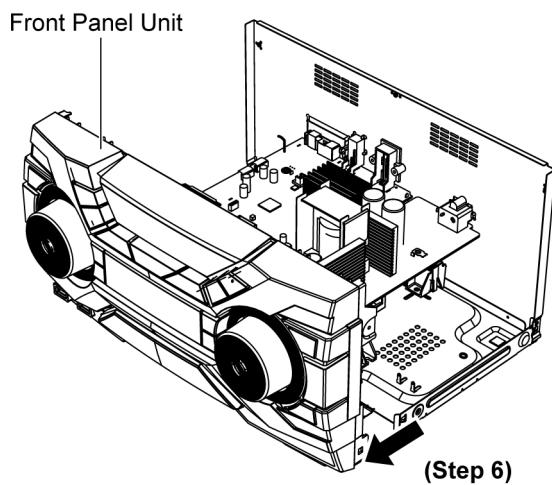
Step 4 Detach 4P Wire at connector (CN2507) on Main P.C.B.. (For AKX440)



Step 5 Release tabs at bottom of unit.



Step 6 Remove Front Panel Unit.

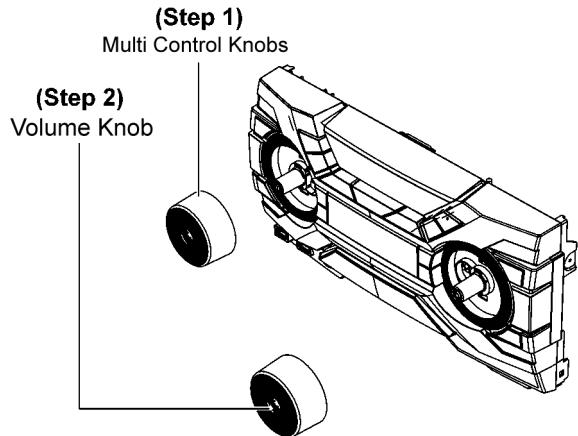


8.6. Disassembly of Panel P.C.B.

- Refer to "Disassembly of Top Cabinet".
- Refer to "Disassembly of Front Panel Unit".

Step 1 Remove Multi Control Knob.

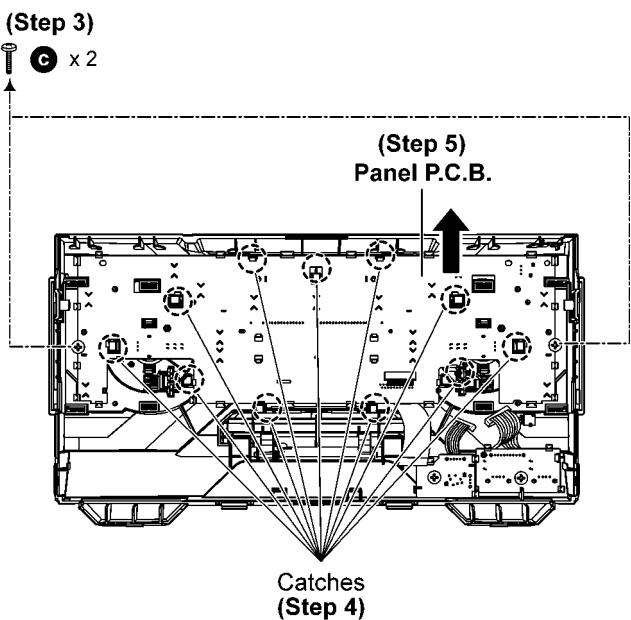
Step 2 Remove Volume Knob.



Step 3 Remove 2 screws.

Step 4 Release catches.

Step 5 Lift up to remove Panel P.C.B..



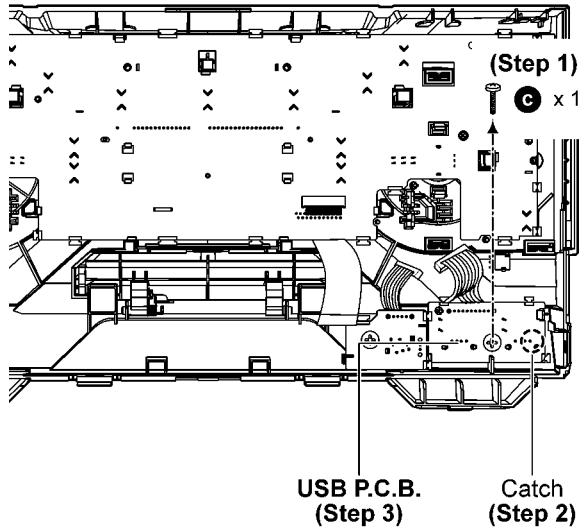
8.7. Disassembly of USB P.C.B.

- Refer to “Disassembly of Top Cabinet”.
- Refer to “Disassembly of Front Panel Unit”.

Step 1 Remove screw.

Step 2 Release catch.

Step 3 Remove USB P.C.B..

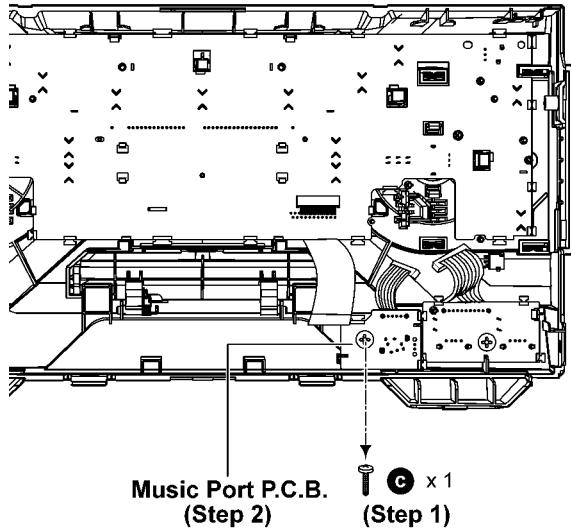


8.8. Disassembly of Music Port P.C.B. (For AKX440)

- Refer to “Disassembly of Top Cabinet”.
- Refer to “Disassembly of Front Panel Unit”.

Step 1 Remove screw.

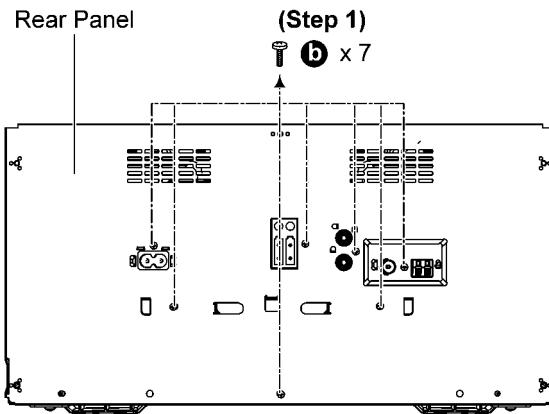
Step 2 Remove Music Port P.C.B..



8.9. Disassembly of Rear Panel

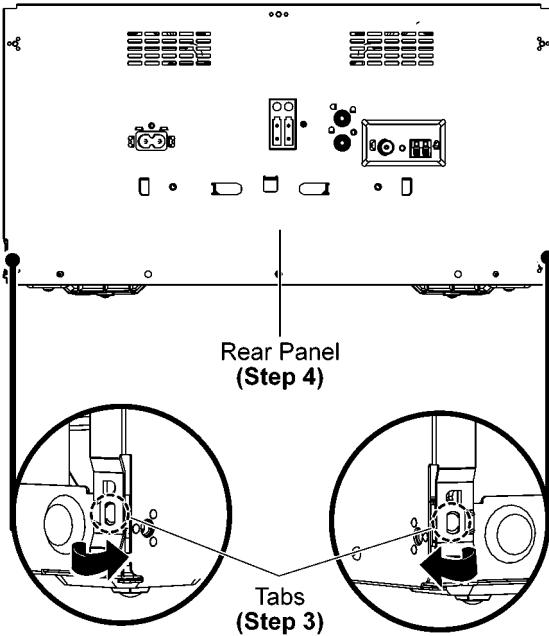
- Refer to “Disassembly of Top Cabinet”.

Step 1 Remove 7 screws.



Step 2 Release tabs.

Step 3 Remove Rear Panel.



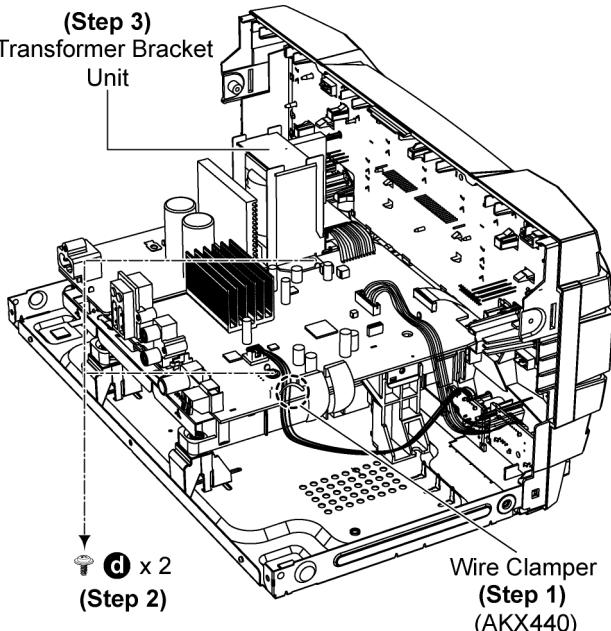
8.10. Disassembly of Main P.C.B.

- Refer to "Disassembly of Top Cabinet".
- Refer to "Disassembly of Rear Panel".

Step 1 Lift up Wire Clamper. (For AKX440)

Step 2 Remove 2 screws.

Step 3 Remove Transformer Bracket Unit.



Step 4 Detach 9P Wire at connector (CON2) on SMPS Module.

Step 5 Detach 17P FFC at connector (CN2500) on Main P.C.B..

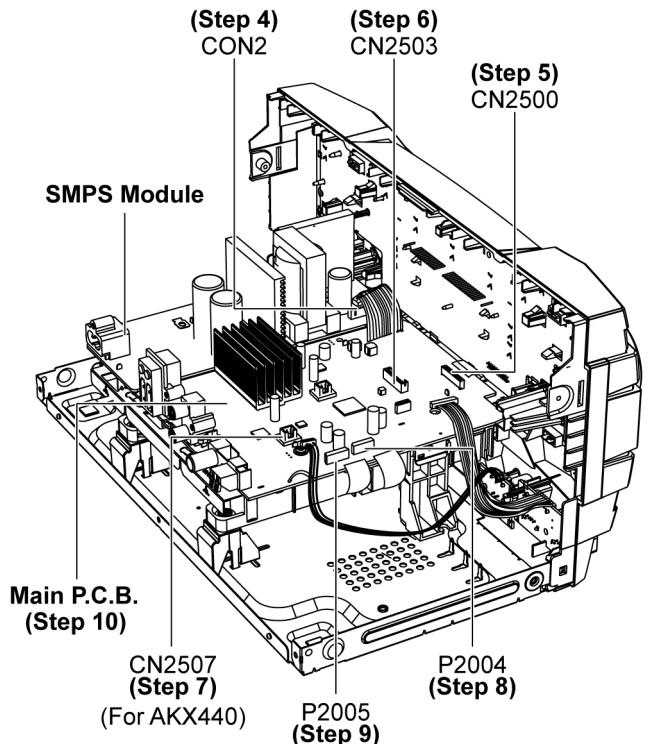
Step 6 Detach 9P Wire at connector (CN2503) on Main P.C.B..

Step 7 Detach 4P Wire at connector (CN2507) on Main P.C.B.. (For AKX440)

Step 8 Detach 10P FFC at connector (P2204) on Main P.C.B..

Step 9 Detach 24P FFC at connector (P2205) on Main P.C.B..

Step 10 Remove Main P.C.B..



8.11. Disassembly of SMPS Module

- Refer to “Disassembly of Top Cabinet”.
- Refer to “Disassembly of Rear Panel”.

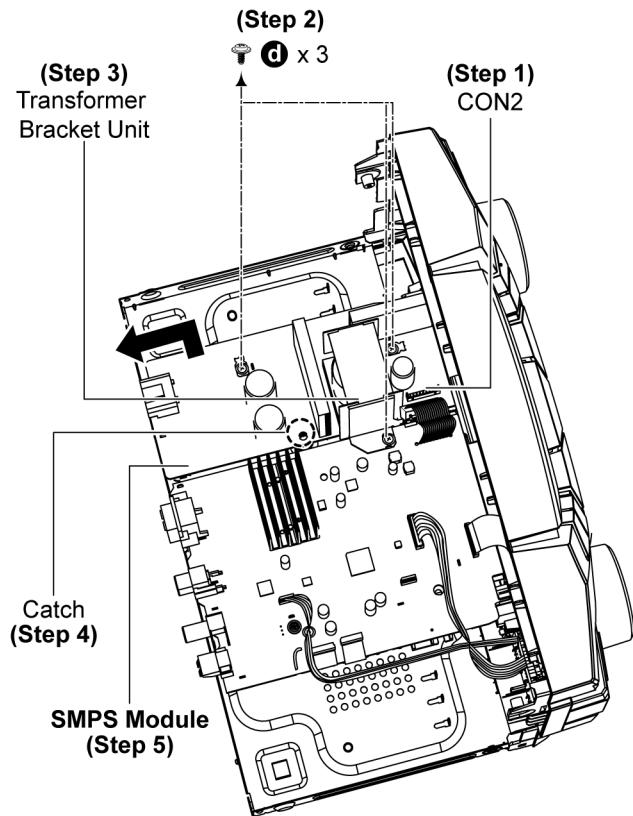
Step 1 Detach 9P Wire at connector (CON2) on SMPS Module.

Step 2 Remove 3 screws.

Step 3 Remove Transformer Bracket Unit.

Step 4 Release catch.

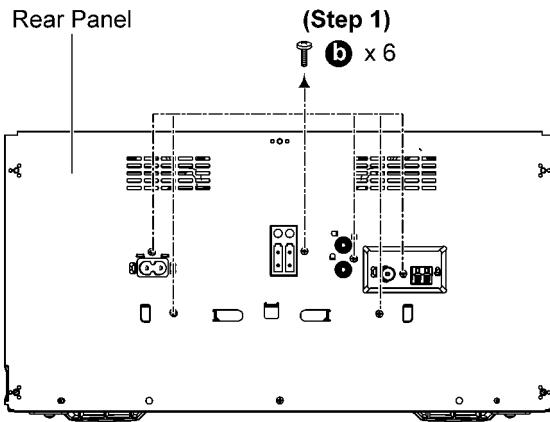
Step 5 Remove SMPS Module.



8.12. Disassembly of CD Mechanism Unit

- Refer to “Disassembly of Top Cabinet”.
- Refer to “Disassembly of Front Panel Unit”.

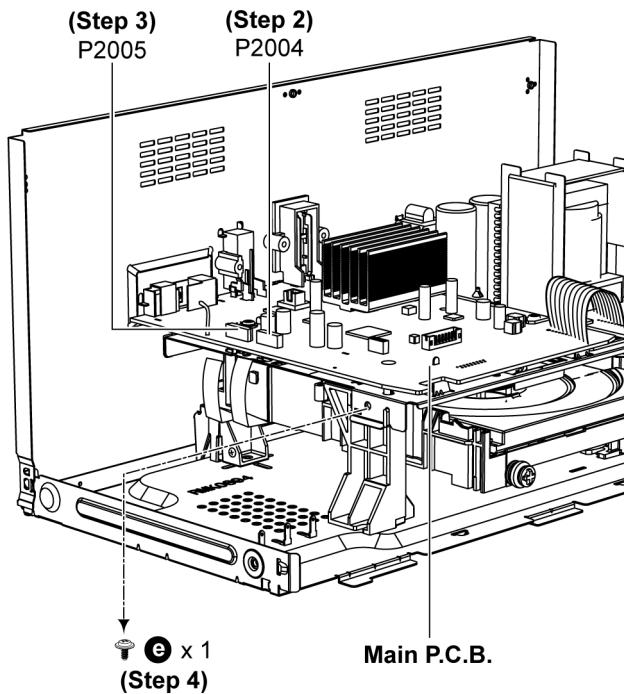
Step 1 Remove 6 screws.



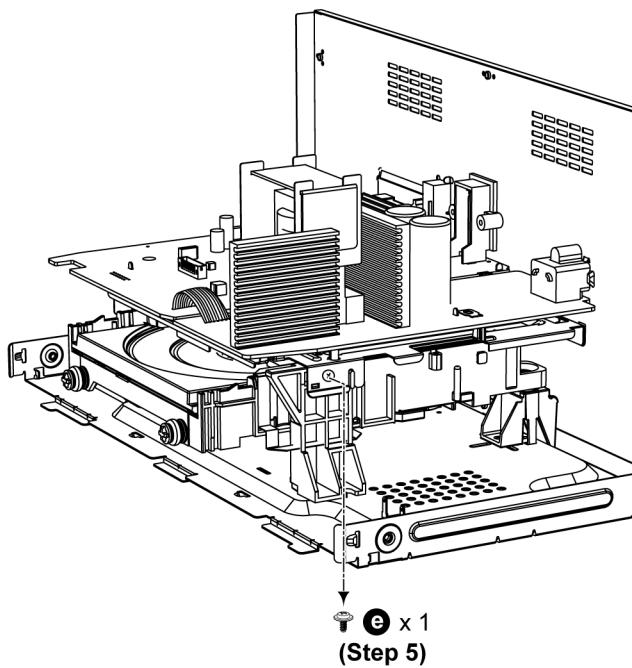
Step 2 Detach 10P FFC at connector (P2004) on Main P.C.B..

Step 3 Detach 24P FFC at connector (P2005) on Main P.C.B..

Step 4 Remove screw.

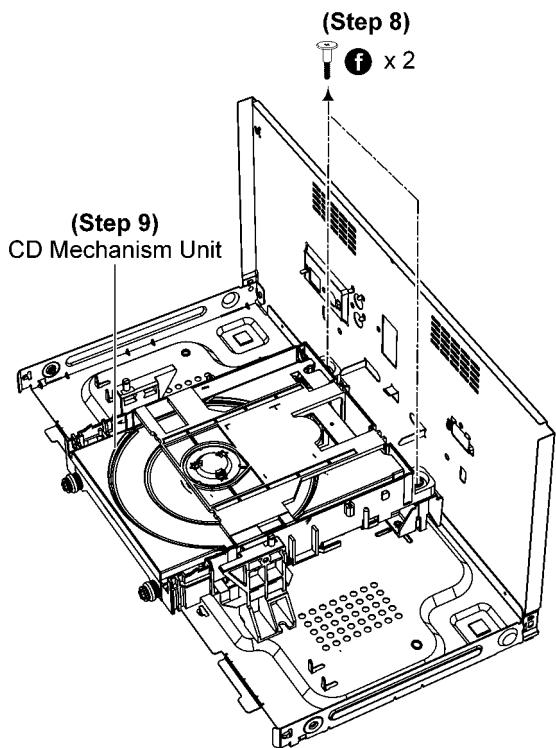


Step 5 Remove screw.



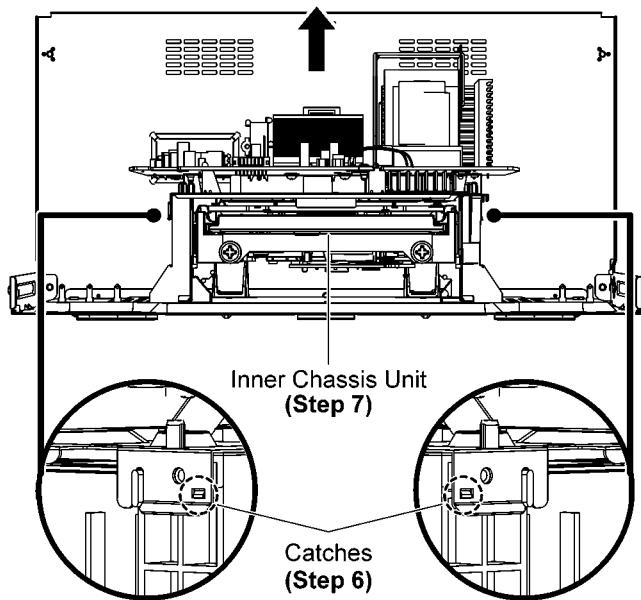
Step 8 Remove 2 screws.

Step 9 Remove CD Mechanism Unit.



Step 6 Release catches.

Step 7 Lift up to remove Inner Chassis Unit.



8.13. Disassembly of CD Interface P.C.B.

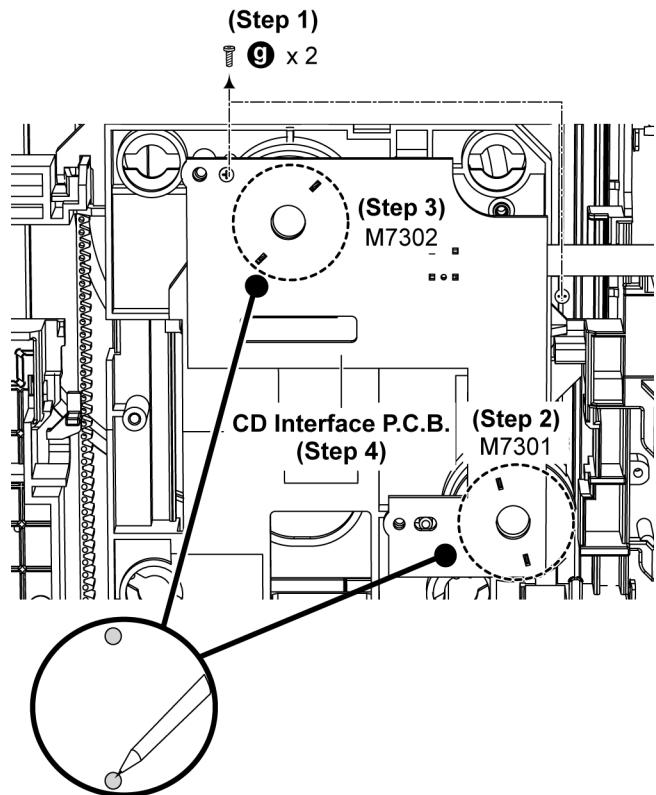
- Refer to "Disassembly of Top Cabinet".
- Refer to "Disassembly of Front Panel Unit".
- Refer to "Disassembly of CD Mechanism Unit".

Step 1 Remove 2 screws.

Step 2 Desolder pins of the motor (M7301).

Step 3 Desolder pins of the motor (M7302).

Step 4 Remove CD Interface P.C.B..



9 Service Position

Note: Refer to Section 8 for disassembly instruction for the related parts.

9.1. Checking of Panel P.C.B. and Main P.C.B.

Step 1 Remove Top Cabinet.

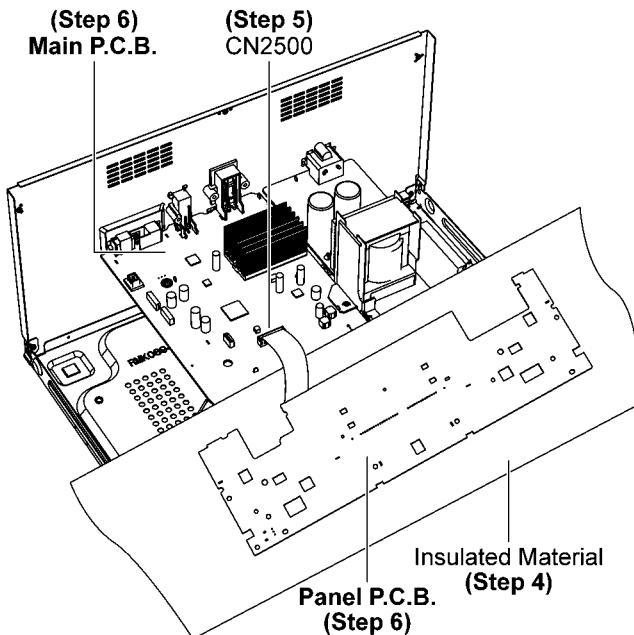
Step 2 Remove Front Panel Unit.

Step 3 Remove Panel P.C.B..

Step 4 Place Panel P.C.B. on the insulated material as shown.

Step 5 Attach 17P FFC at connector (CN2500) on Main P.C.B..

Step 6 Panel P.C.B. and Main P.C.B. can be checked as diagram shown.



9.2. Checking of SMPS Module

Step 1 Remove Top Cabinet.

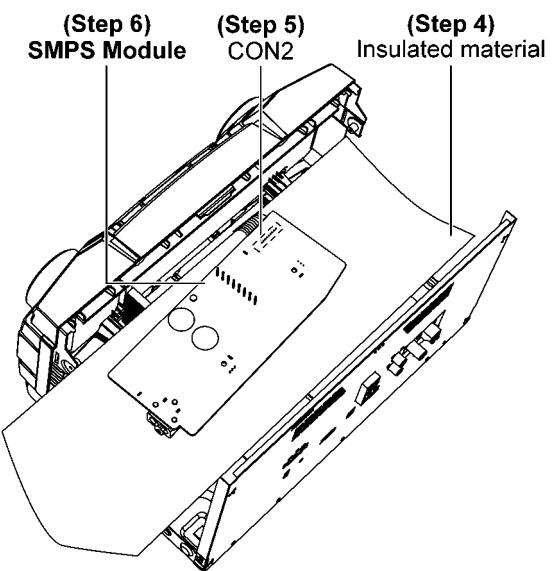
Step 2 Remove Rear Panel.

Step 3 Remove SMPS Module.

Step 4 Place SMPS Module on the insulated material.

Step 5 Attach 9P Wire at connector (CON2) on SMPS Module.

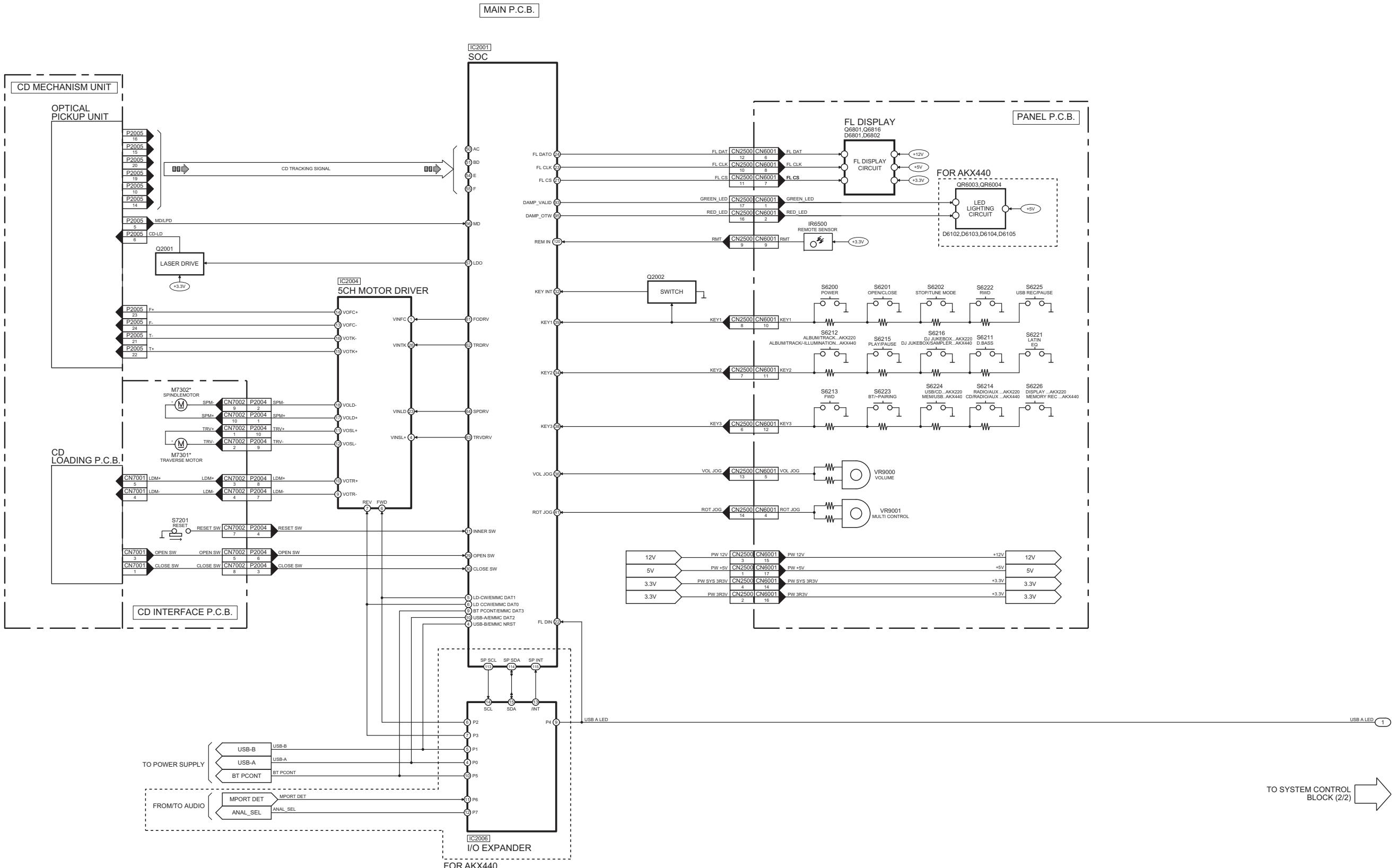
Step 6 SMPS Module can be checked as diagram shown.



10 Block Diagram

10.1. System Control

CD SIGNAL LINE USB SIGNAL LINE

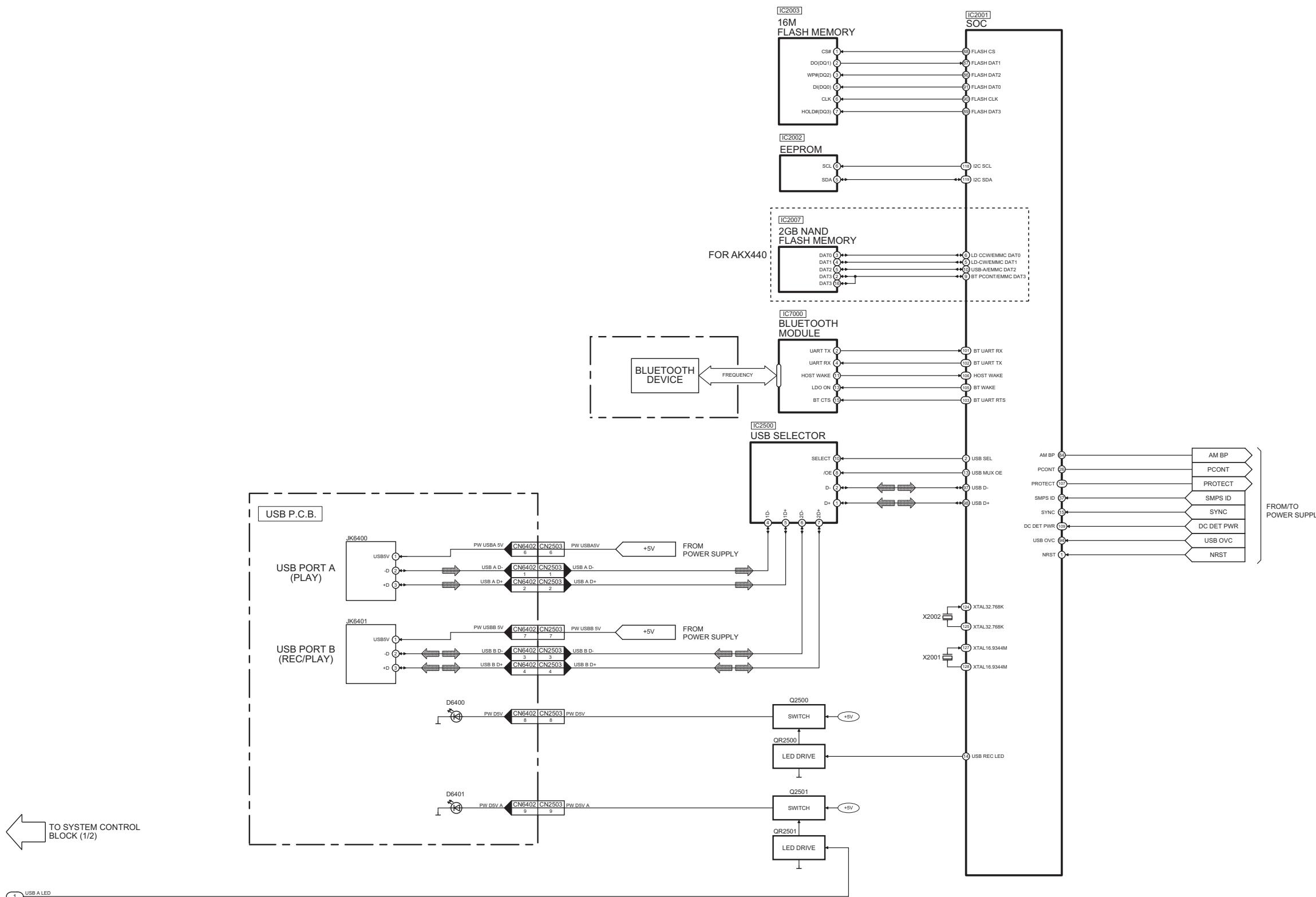


NOTE: “*” REF IS FOR INDICATION ONLY

SA-AKX220PN/PS, SA-AKX440PN/PS SYSTEM CONTROL (1/2) BLOCK DIAGRAM

 CD SIGNAL LINE  USB SIGNAL LINE

MAIN P.C.B.

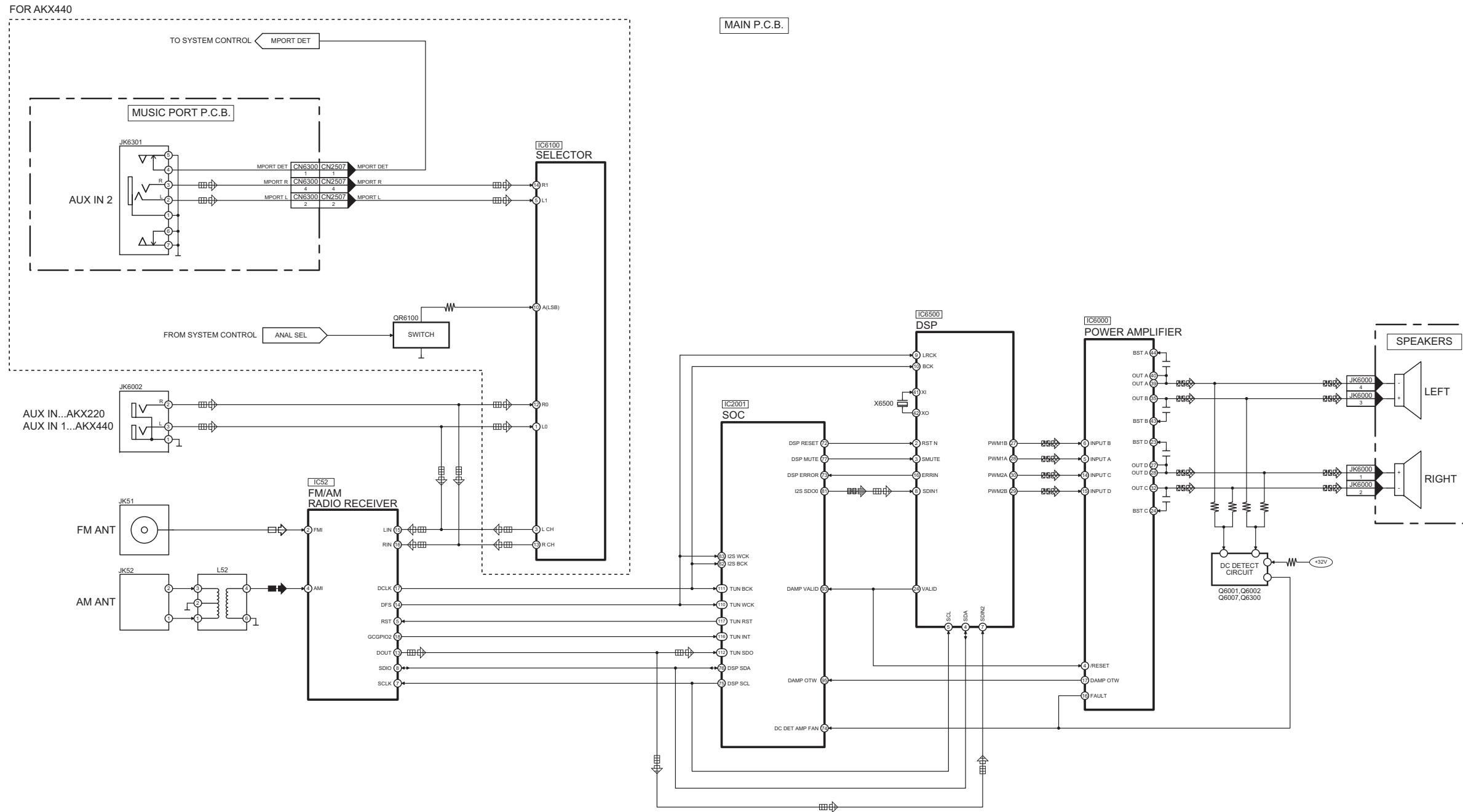


NOTE: * REF IS FOR INDICATION ONLY

SA-AKX220PN/PS, SA-AKX440PN/PS SYSTEM CONTROL (2/2) BLOCK DIAGRAM

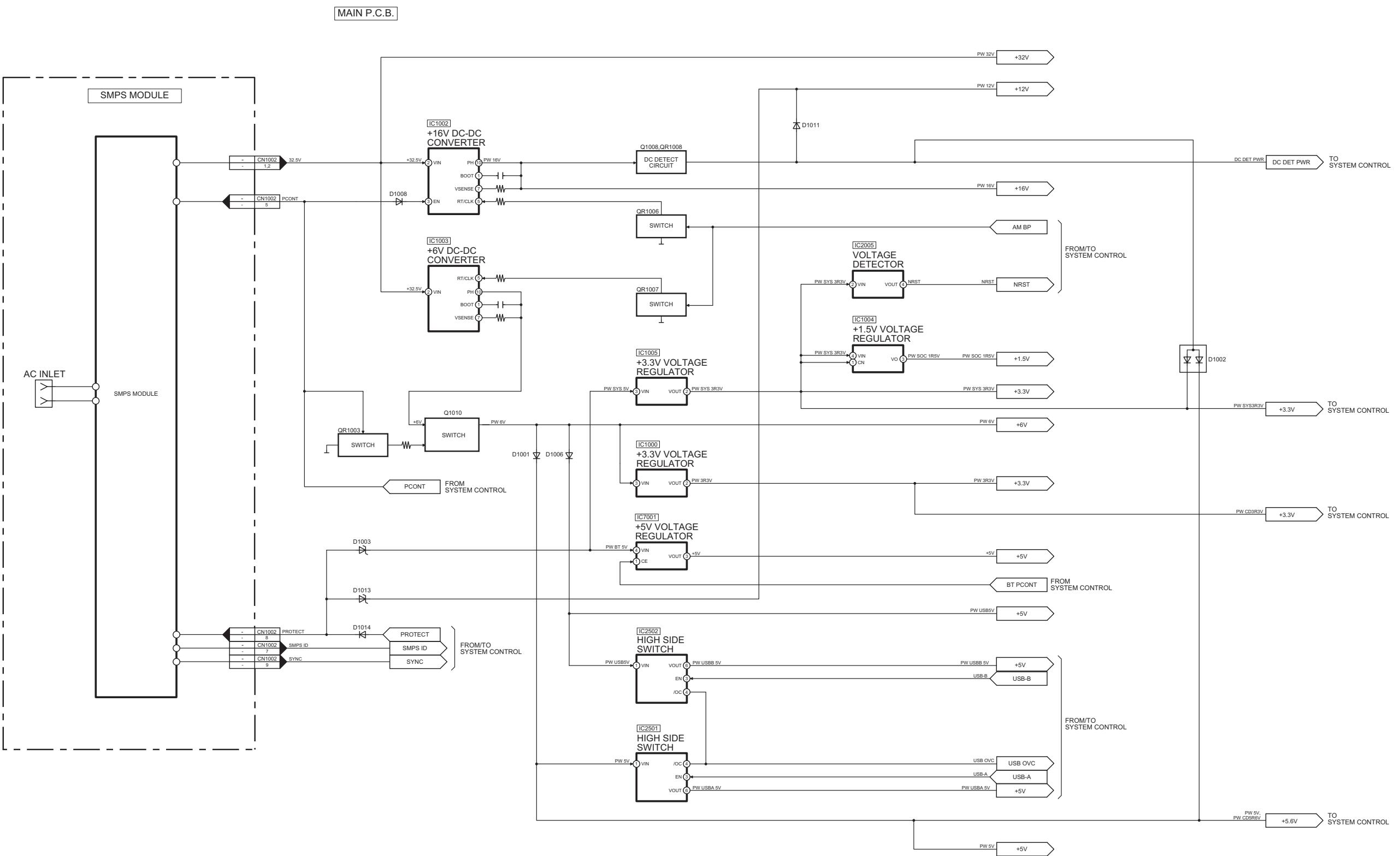
10.2. Audio

CD SIGNAL LINE : TUNER/AUX SIGNAL LINE : AUDIO SIGNAL LINE : FM SIGNAL LINE : AM SIGNAL LINE :



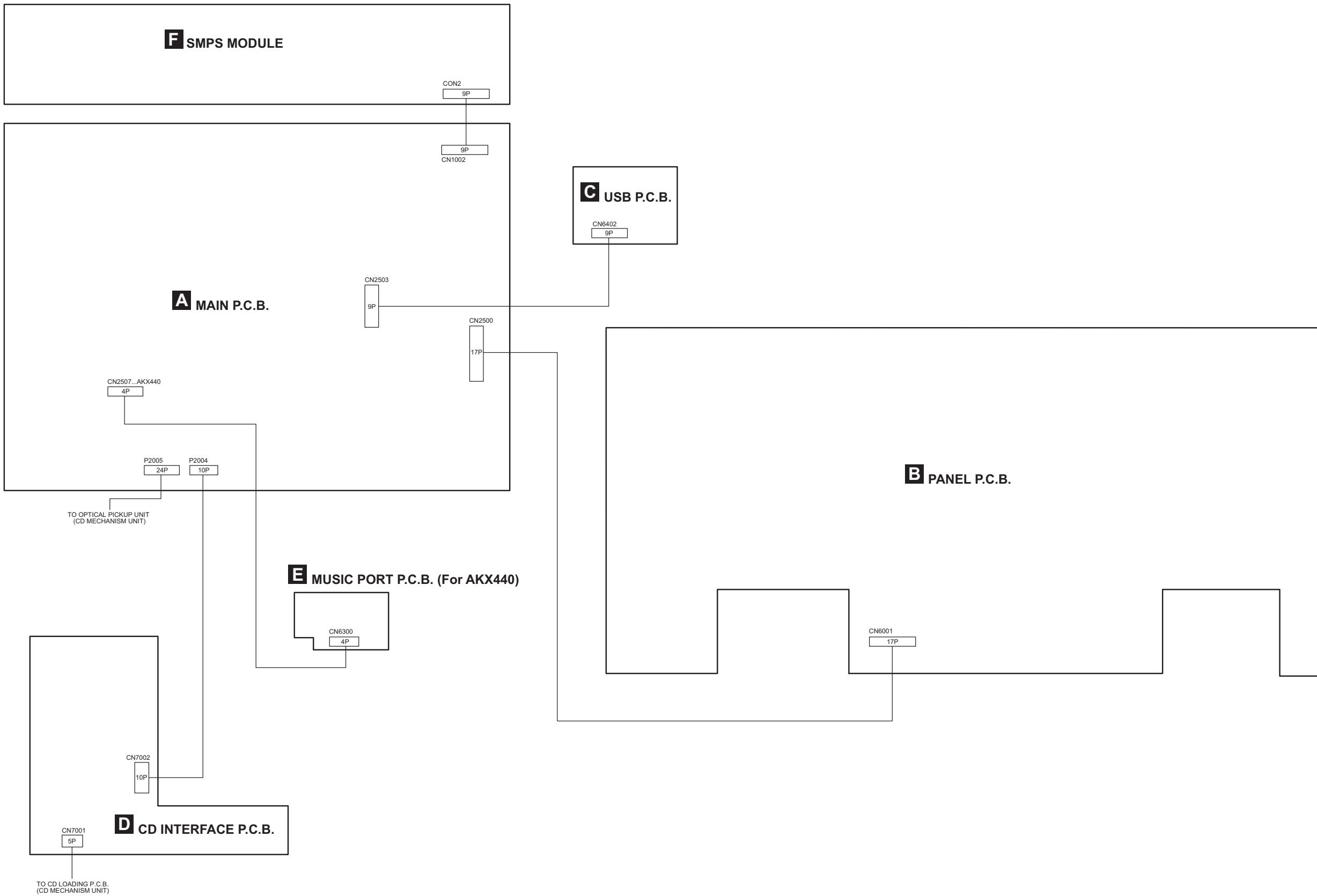
SA-AKX220PN/PS, SA-AKX440PN/PS AUDIO BLOCK DIAGRAM

10.3. Power Supply



SA-AKX220PN/PS, SA-AKX440PN/PS POWER SUPPLY BLOCK DIAGRAM

11 Wiring Connection Diagram



SA-AKX220PN/PS, SA-AKX440PN/PS WIRING CONNECTION DIAGRAM

12 Schematic Diagram

12.1. Schematic Diagram Notes

- This schematic diagram may be modified at any time with the development of new technology.

Notes:

S6200:	Power switch (ON/OFF).
S6201:	Open/Close switch (▲).
S6202:	Stop (■) switch. Stop Tunemode.
S6211:	D.Bass switch.
S6212:	Album/Track (AKX220). Album/Track switch/ -Illumination (AKX440).
S6213:	Forward (▶▶/▶▶) switch.
S6214:	Radio/AUX switch (AKX220). CD/Radio/AUX switch (AKX440).
S6215:	Play/Pause (▶/■) switch.
S6216:	DJ Jukebox (AKX220).
S6216:	DJ Jukebox/Sampler (AKX440).
S6221:	Latin/EQ switch.
S6222:	Rewind (◀◀/◀◀) switch.
S6223:	Bluetooth-/Pairing switch.
S6224:	USB/CD switch (AKX220).
S6224:	Memory/USB switch (AKX440).
S6225:	USB Rec/Pause.
S6226:	Display switch (AKX220).
S6226:	Memory Rec switch (AKX440).
S7201:	Reset switch
VR9000:	Volume Jog.
VR9001:	Multi Control Jog.

- Important safety notice:

Components identified by  mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant (resistors), high quality sound (capacitors), low-noise (resistors), etc are used.

When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

- **Resistor**

Unit of resistance is OHM [Ω] (K=1,000, M=1,000,000).

- **Capacitor**

Unit of capacitance is μF , unless otherwise noted. F=Farads,
 pF =pico-Farad.

- **Coil**

Unit of inductance is H, unless otherwise noted.

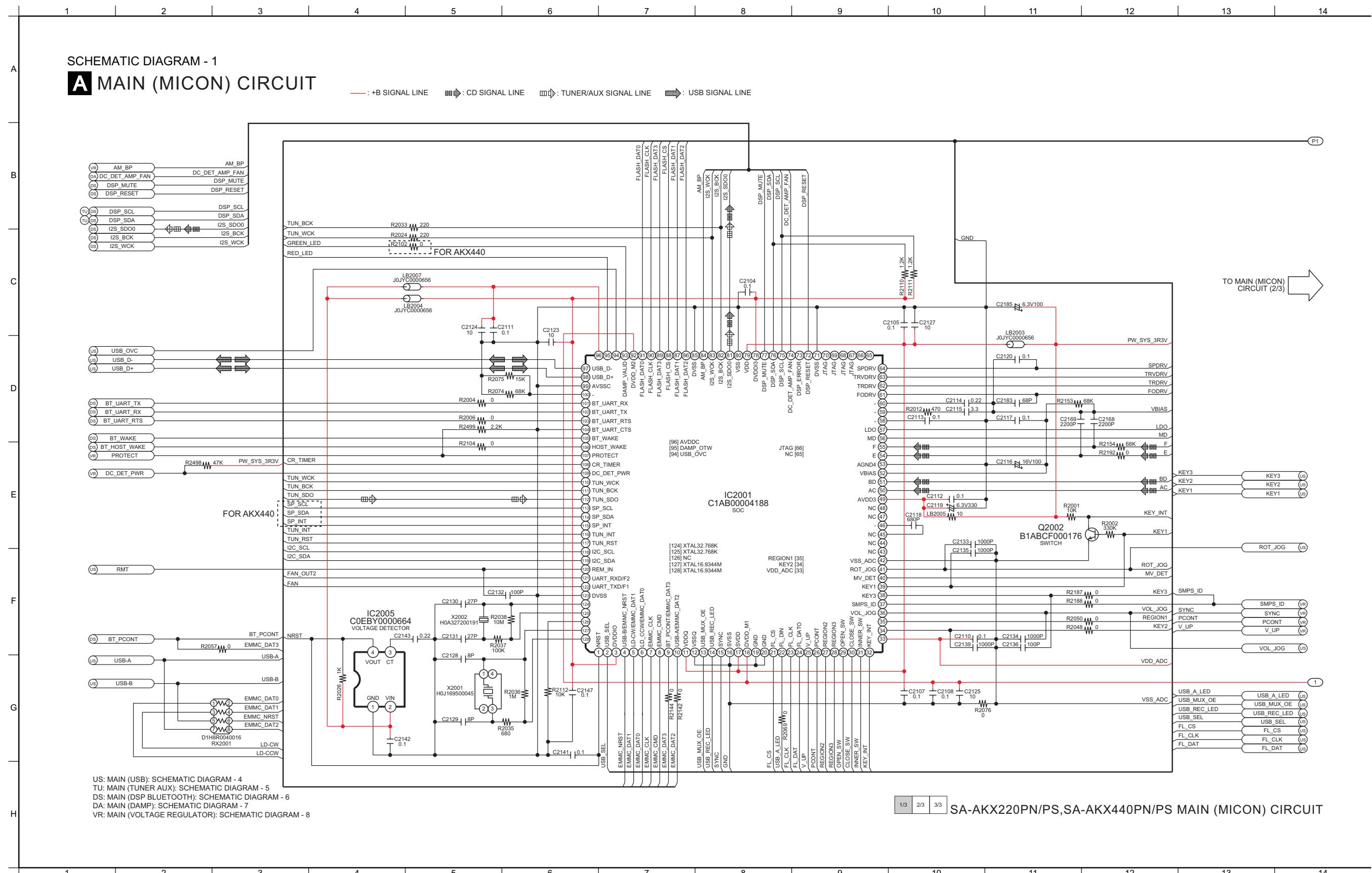
- *

REF IS FOR INDICATION ONLY.

- Voltage and signal line

—	: +B signal line
—	: -B signal line
—	: CD signal line
—	: Tuner/AUX signal line
—	: Audio signal line
—	: USB signal line
—	: FM signal line
—	: AM signal line

12.2. Main (Micon) Circuit (1/3)



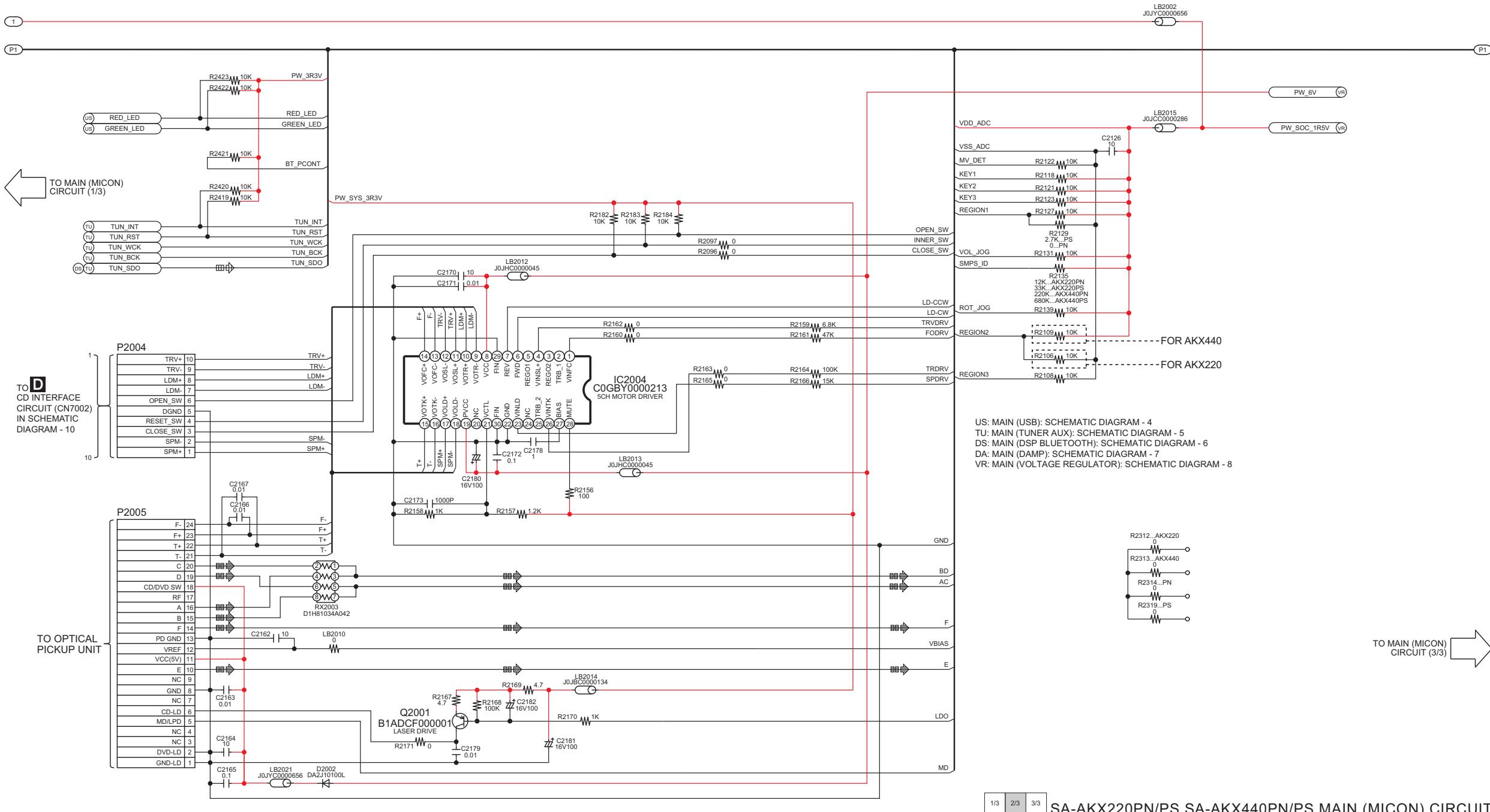
12.3. Main (Micon) Circuit (2/3)

15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28

SCHEMATIC DIAGRAM - 2

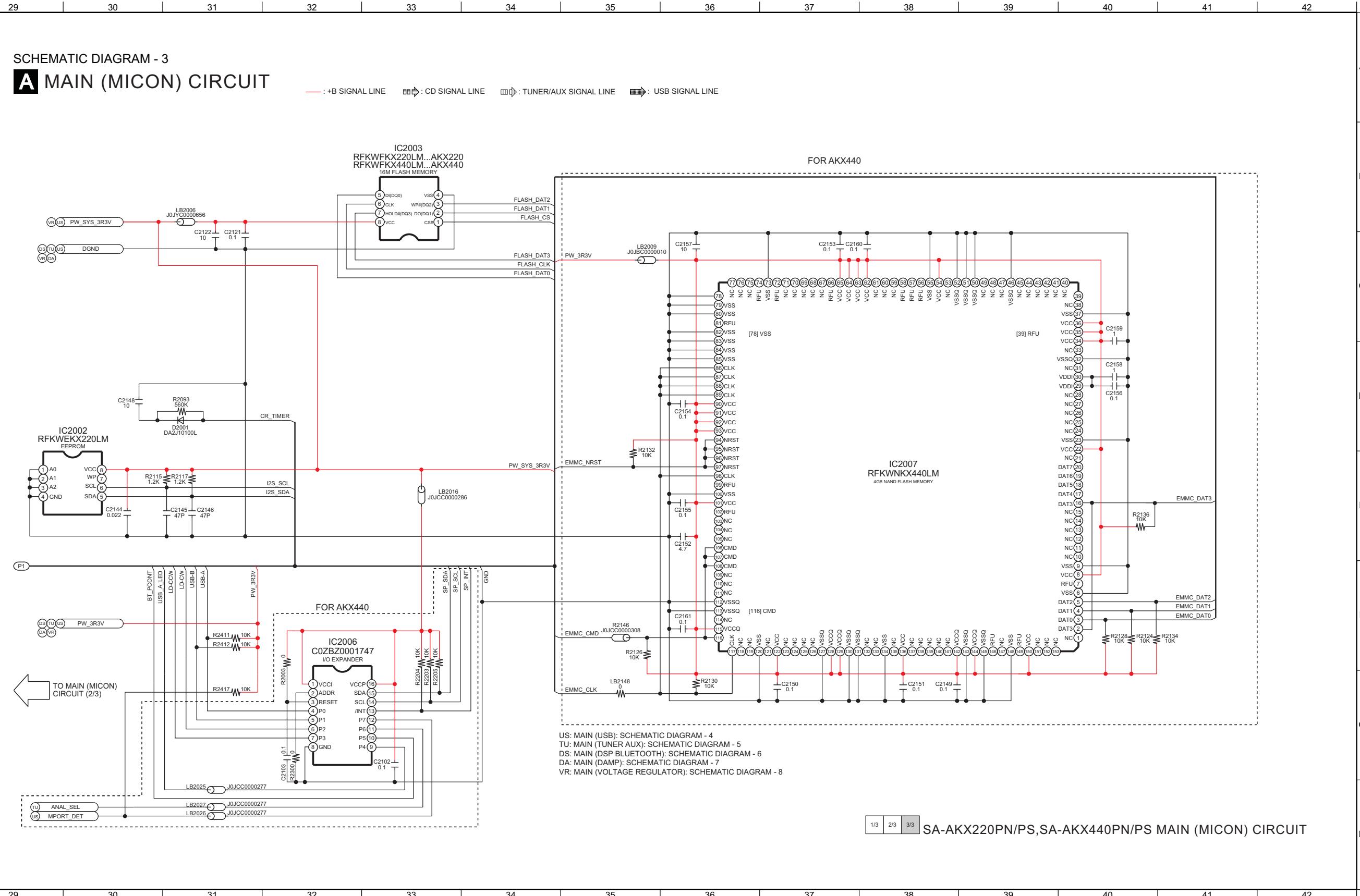
A MAIN (MICON) CIRCUIT

— : +B SIGNAL LINE ──: CD SIGNAL LINE □□: TUNER/AUX SIGNAL LINE ──: USB SIGNAL LINE

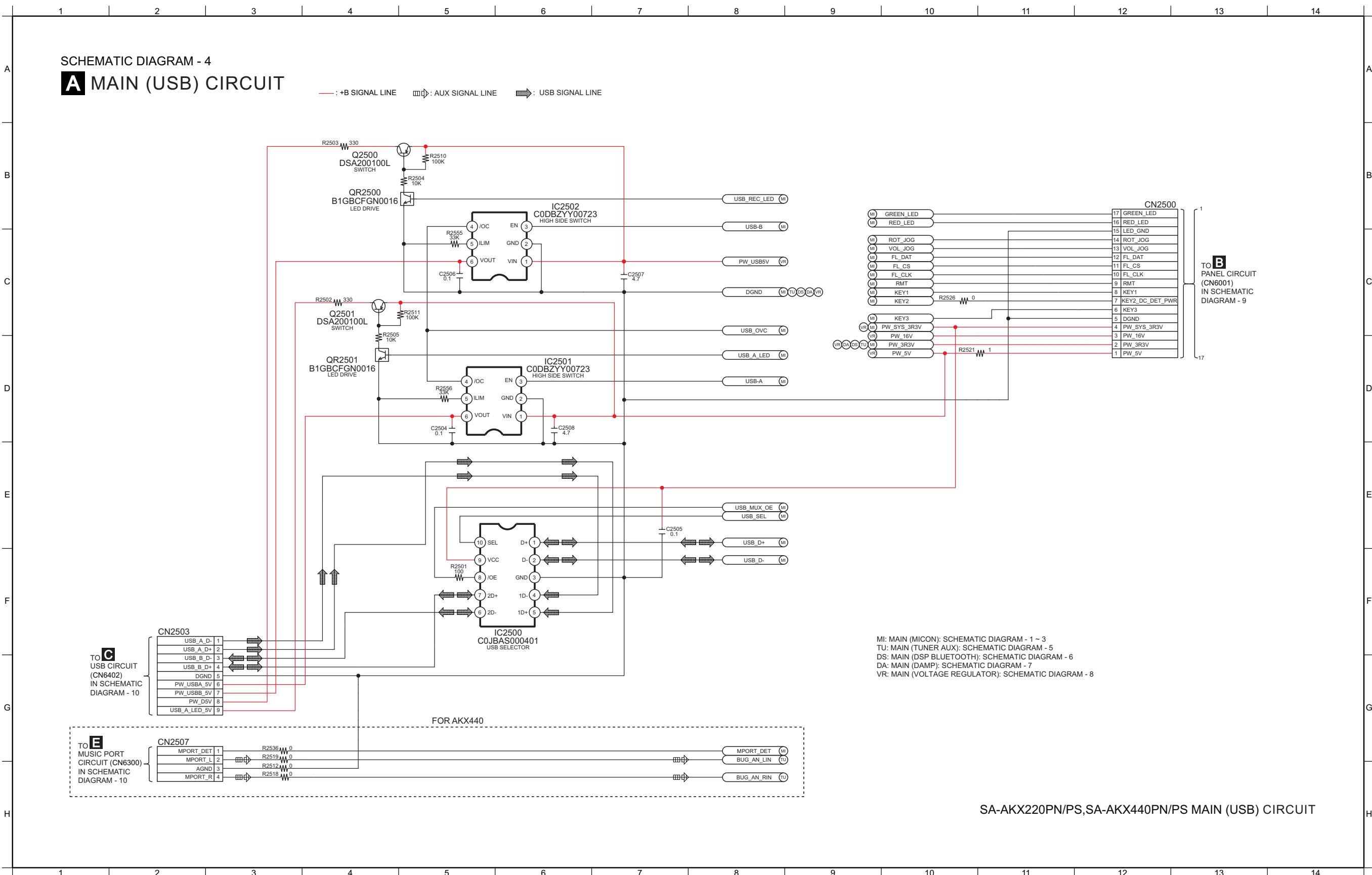


15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28

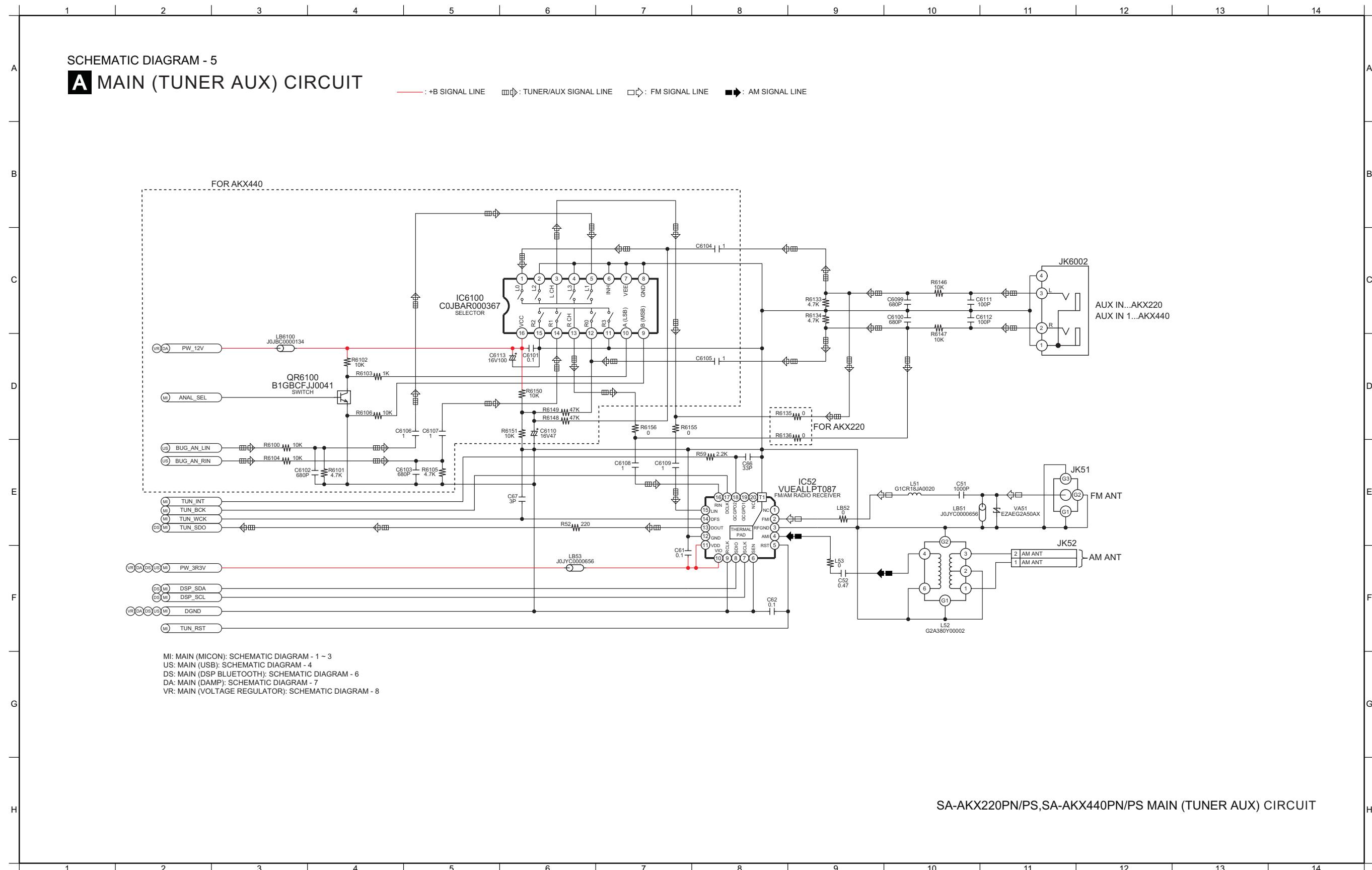
12.4. Main (Micon) Circuit (3/3)



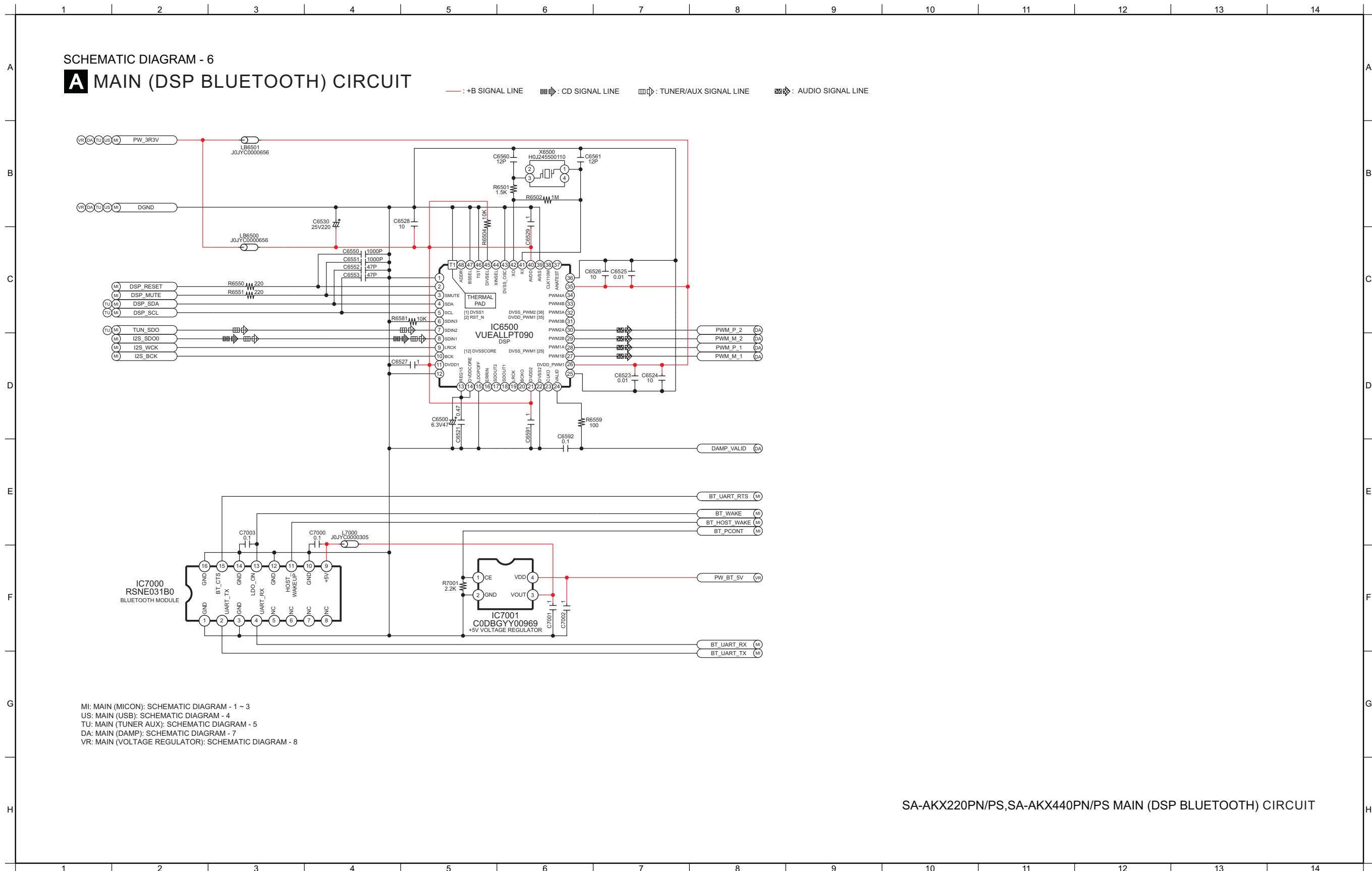
12.5. Main (USB) Circuit



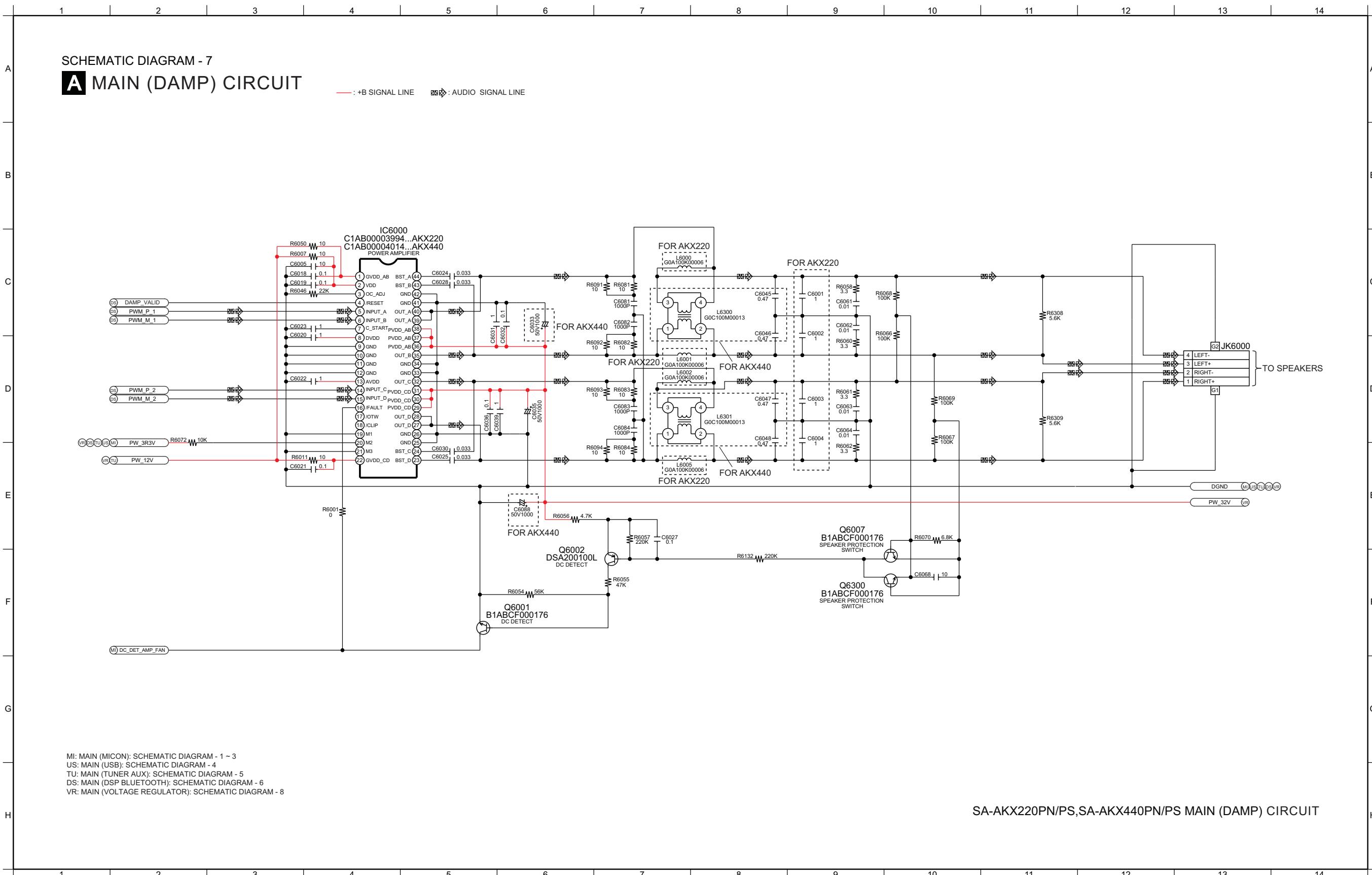
12.6. Main (Tuner AUX) Circuit



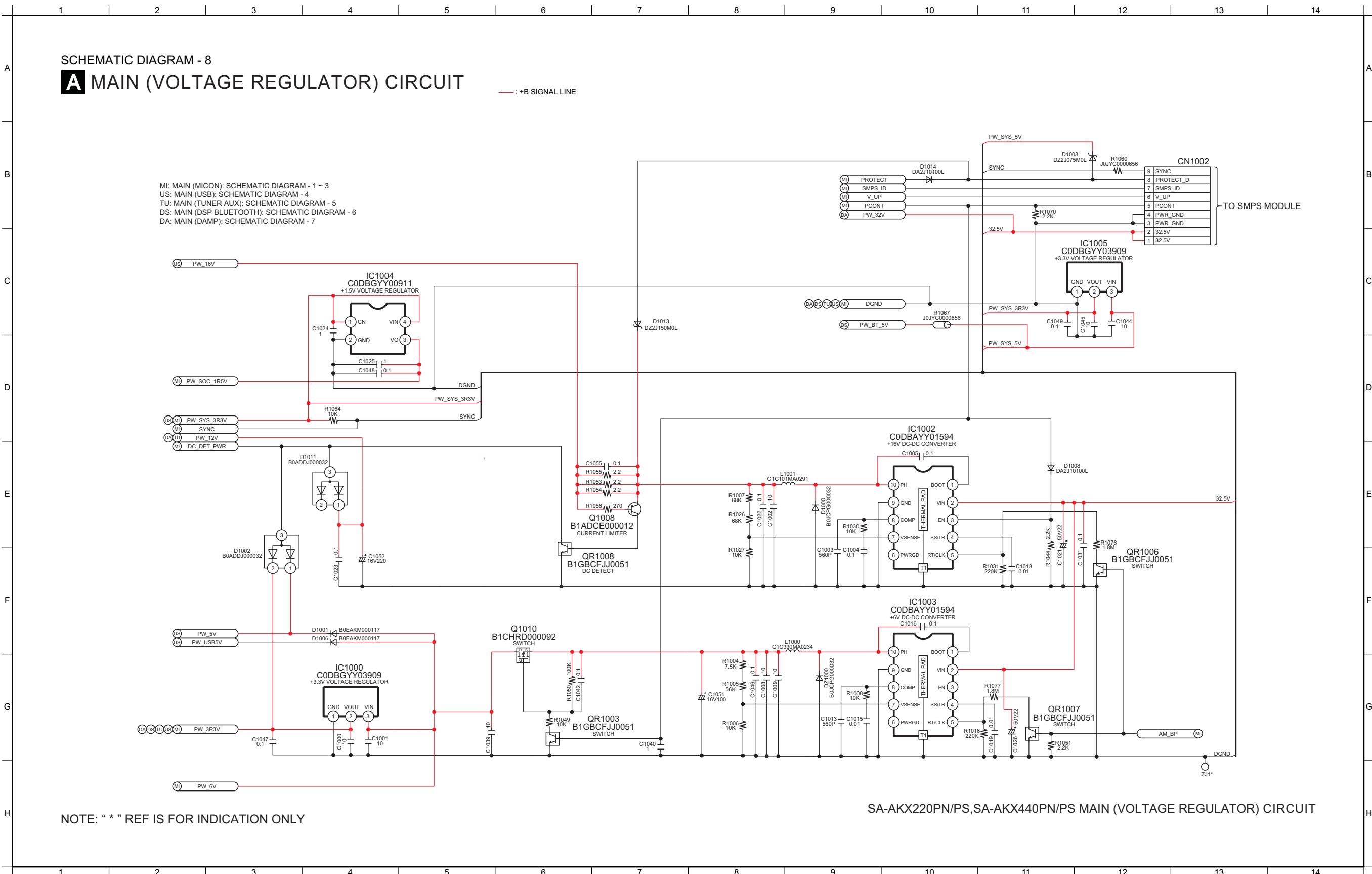
12.7. Main (DSP Bluetooth) Circuit



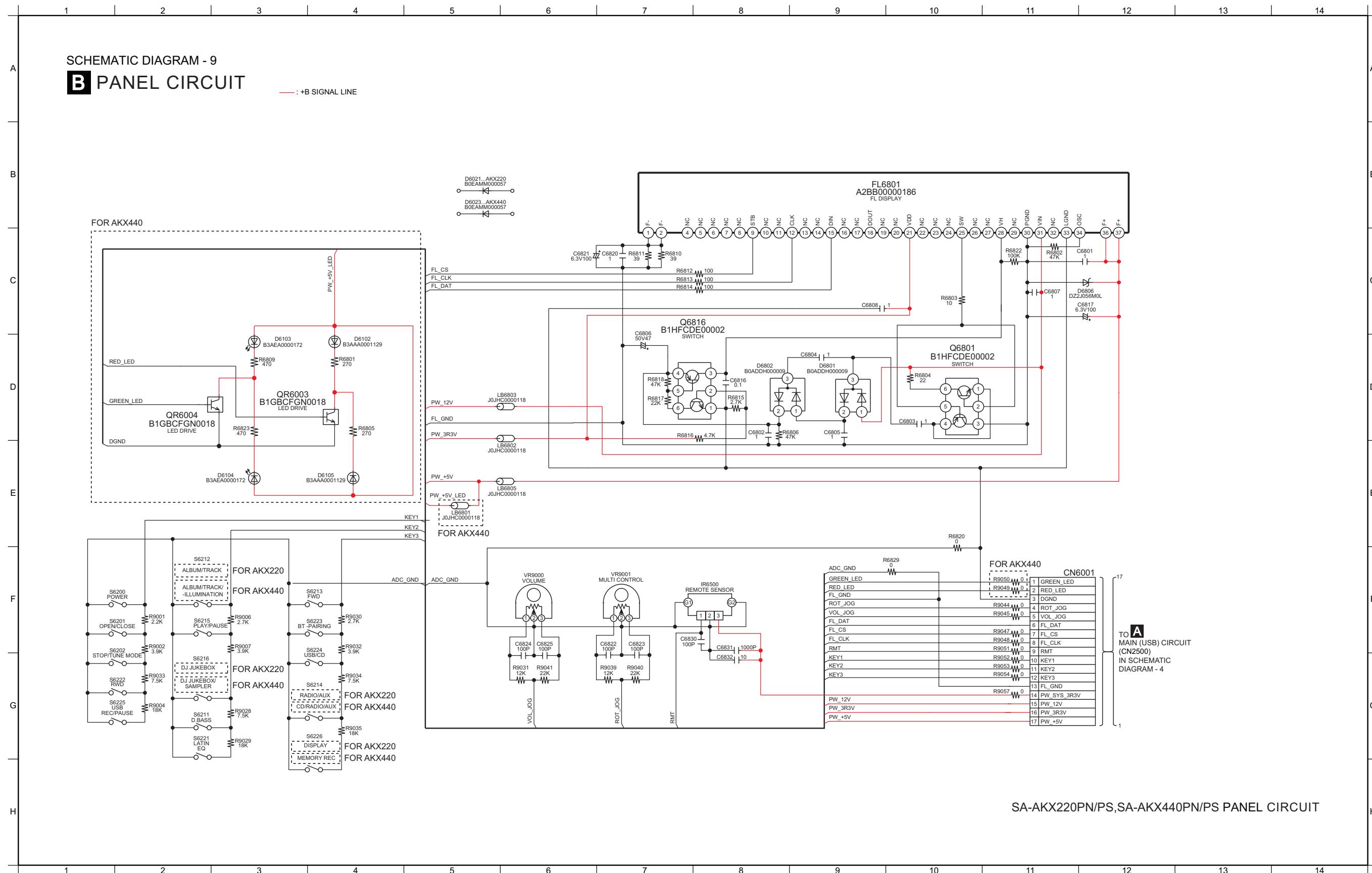
12.8. Main (Damp) Circuit



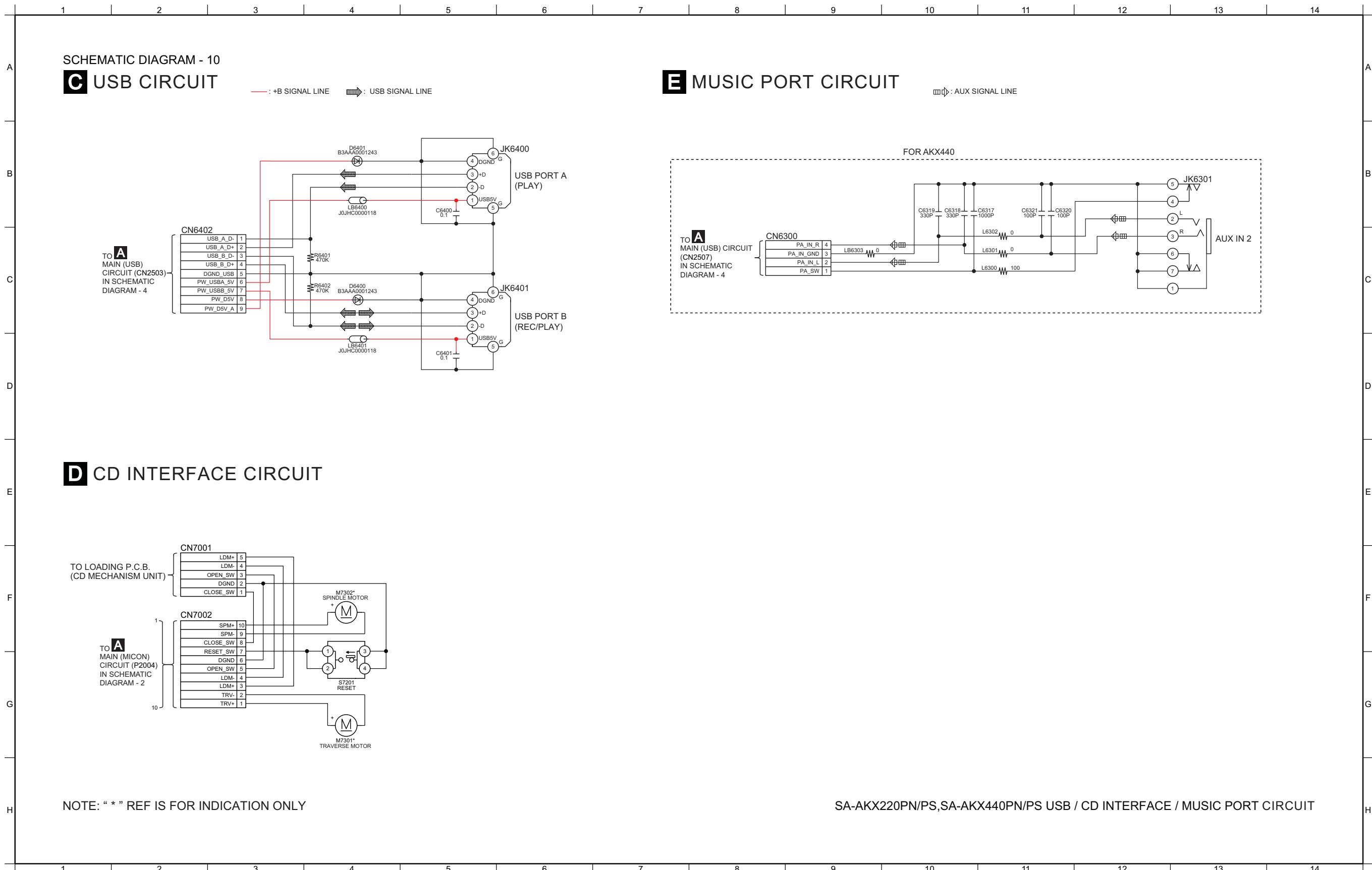
12.9. Main (Voltage Regulator) Circuit



12.10. Panel Circuit



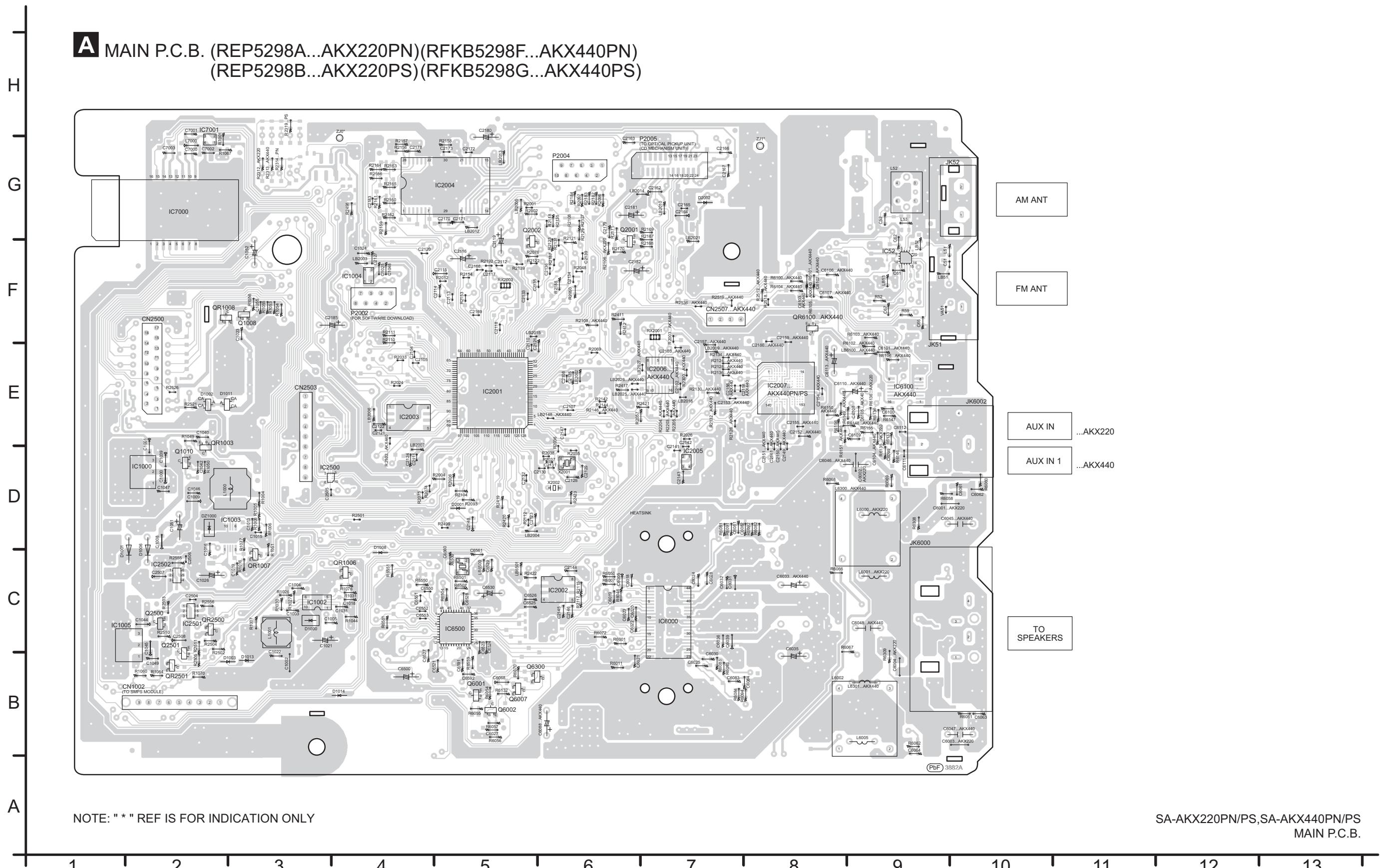
12.11. USB, CD Interface and Music Port Circuit



13 Printed Circuit Board

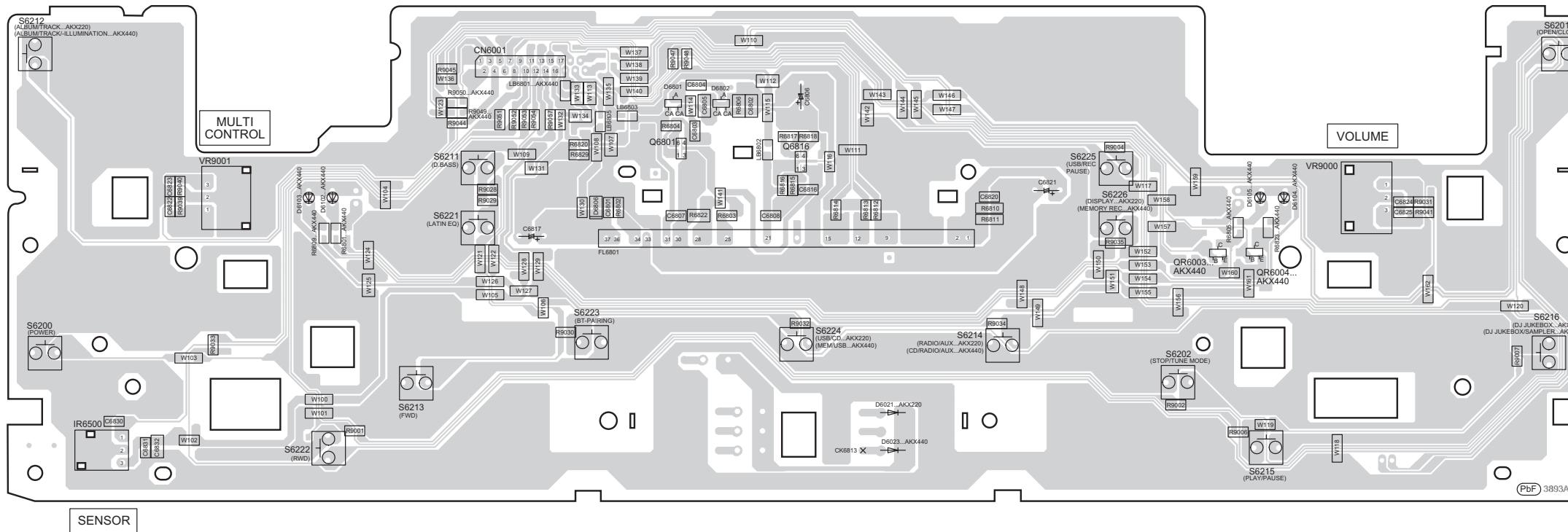
13.1. Main P.C.B.

**A MAIN P.C.B. (REP5298A...AKX220PN)(RFKB5298F...AKX440PN)
(REP5298B...AKX220PS)(RFKB5298G...AKX440PS)**

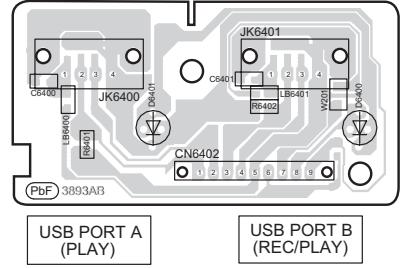


13.2. Panel, USB P.C.B., CD Interface P.C.B. (For AKX220PN/PS, AKX440PN/PS) and Music Port P.C.B (For AKX440PN/PS)

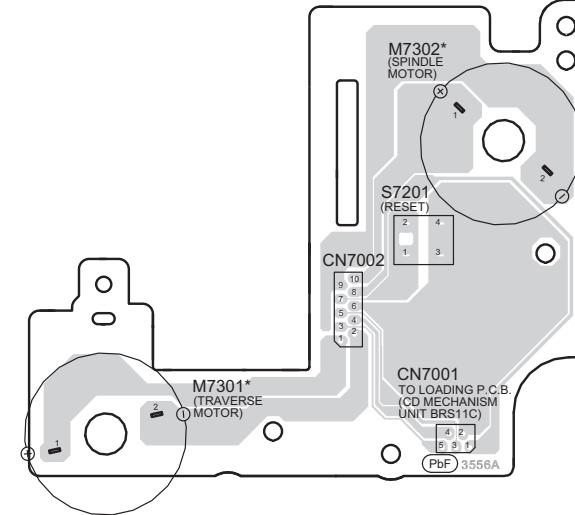
B PANEL P.C.B. (REP5144DA...AKX220)
(REP5144FA...AKX440)



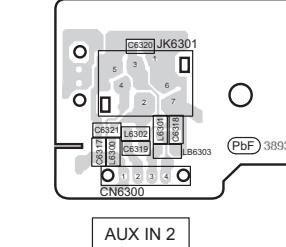
C USB P.C.B. (REP5144DB...AKX220)
(REP5144FB...AKX440)



D CD INTERFACE P.C.B. (REP4945B)



E MUSIC PORT P.C.B. (REP5144FC...AKX440)



SA-AKX220PN/PS, SA-AKX440PN/PS
PANEL / USB / CD INTERFACE / MUSIC PORT P.C.B.

14 Voltage and Waveform Measurement

14.1. Voltage Measurement

Note:

- Indication Voltage Values are in standard values for the unit measured by the DC electronic circuit tester (high-impedance) with the chassis taken as standard.

Therefore, there may exist some errors in voltage values, depending on the internal impedance of the DC circuit tester.

- Circuit voltage and waveform described herein shall be regarded as reference information when probing defect point because it may differ from actual measuring value due to difference of Measuring instrument and its measuring condition and product itself.

14.1.1. Main P.C.B. (1/3)

REF NO.		IC1000																			
MODE		1	2	3																	
CD PLAY		0	3.3	5.9																	
STANDBY		0	3.3	5.9																	
REF NO.		IC1002																			
MODE		1	2	3	4	5	6	7	8	9	10										
CD PLAY		21.8	32.7	2.9	2.3	0.5	2.6	0.8	0.9	0	15.6										
STANDBY		21.8	32.7	2.9	2.3	0.5	2.6	0.8	0.9	0	15.6										
REF NO.		IC1003																			
MODE		1	2	3	4	5	6	7	8	9	10										
CD PLAY		12	13.4	2.9	2.4	0.5	2.6	0.8	0.8	0	5.9										
STANDBY		12	13.4	2.9	2.4	0.5	2.6	0.8	0.8	0	5.9										
REF NO.		IC1004																			
MODE		1	2	3	4																
CD PLAY		3.2	0	1.6	3.2																
STANDBY		3.2	0	1.6	3.2																
REF NO.		IC1005																			
MODE		1	2	3																	
CD PLAY		0	3.2	4.2																	
STANDBY		0	3.2	4.2																	
REF NO.		IC2001																			
MODE		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
CD PLAY		3.2	3.2	3.2	3.2	3.1	3.2	0	0	0	1.1	3.2	0	0	0	0	3.2	1.6	0	0	
STANDBY		3.2	3.2	3.2	3.2	0	0	0	0	3.1	0	3.2	0	0	0	0	3.2	1.6	0	0	
REF NO.		IC2001																			
MODE		21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
CD PLAY		2.6	3.2	0.1	3.2	2.9	2.9	0	0	3.3	0	3.3	0.1	1.6	1.6	0.5	0.9	0.8	1.6	1.6	1
STANDBY		2.6	3.2	0	3.2	2.9	2.9	0	0	3.3	0	3.3	0	1.6	1.6	0	1.6	0.8	1.6	1.6	1
REF NO.		IC2001																			
MODE		41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60
CD PLAY		0	0	1.6	1.6	2	2	3.2	3.2	3.2	3.2	1.6	1.6	0	1.6	1.6	0	1.9	1.6	1.7	1.7
STANDBY		1	0	1.6	1.6	1.6	2	3.2	1.5	3.2	1.6	1.6	1.6	0	1.6	1.6	0	3.3	0	1.6	1.6
REF NO.		IC2001																			
MODE		61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80
CD PLAY		1.6	1.6	1.6	1.6	1.6	0	1.6	1.6	1.6	1.6	0	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	0
STANDBY		1.6	1.6	1.6	1.6	1.6	0	1.6	1.5	1.5	1.3	0	3.2	3.2	3.2	3.2	3.2	3.2	3.2	3.2	0
REF NO.		IC2001																			
MODE		81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
CD PLAY		0.7	1.6	1.6	0	0	2.9	1.1	2.7	2.9	0.2	0.2	1.6	3.3	3.3	0	3.2	0	0	0	0
STANDBY		0	1.6	1.6	0	0	3.2	1.6	3.2	3.2	0	0	1.6	3.3	3.3	0	3.2	0	0	0	1.2

SA-AKX220/440PN/PS MAIN P.C.B.

14.1.3. Main P.C.B. (3/3)

REF NO. MODE	IC6000 (For SA-AKX220)																					
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
CD PLAY	12.5	12.5	1.2	3.3	1.7	1.7	2.7	2.7	3.3	0	0	0	7.8	1.7	1.7	3.3	3.3	3.3	0	2.8		
STANDBY	12.6	12.5	1.2	3.3	1.7	1.7	2.7	3.3	0	0	0	0	7.8	1.7	1.7	3.3	3.3	3.3	0	2.8		
REF NO. MODE	IC6000 (For SA-AKX220)																					
	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40		
CD PLAY	0	12.6	27.9	27.7	0	0	16.3	16.3	32.6	32.6	1.4	16.3	0	0	16.3	32.6	32.6	32.6	16.3	16.3		
STANDBY	0	12.6	27.9	27.9	0	0	16.3	16.3	32.6	32.6	2.3	16.3	0	0	16.3	32.6	32.6	32.6	16.3	16.3		
REF NO. MODE	IC6000 (For SA-AKX220)																					
	41	42	43	44																		
CD PLAY	0	0	27.8	27.8																		
STANDBY	0	0	27.9	27.9																		
REF NO. MODE	IC6100																					
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16						
CD PLAY	6.5	0	6.5	0	0.1	0	0	0	0	0	0	6.5	6.5	0.1	0	13						
STANDBY	6.5	0	6.5	0	0.1	0	0	0	0	0	0	6.5	6.5	0.1	0	13						
REF NO. MODE	Q1000			Q2001			Q6001			Q6002			Q6007									
	E	C	B		E	C	B		E	C	B		E	C	B		E	C	B			
CD PLAY	12.8	16.1	13.4		2.9	1.9	2.2		0	3.2	0		32.6	0	12		16.3	11.7	0			
STANDBY	12.8	16.1	13.4		2.9	1.9	2.2		0	3.2	0		32.6	0	12		16.3	11.7	0			
REF NO. MODE	Q6300			QR6100																		
	E	C	B		E	C	B		E	C	B		E	C	B		E	C	B			
CD PLAY	16.3	11.7	0		0	0	3.2															
STANDBY	16.3	11.7	0		0	0	3.2															
REF NO. MODE	Q1007						Q1008						QR1003						QR1008			
	1	2	3	4	5	6		E	C	B		E	C	B		E	C	B		E	C	B
POWER ON	6	6	0	6	6	6		12	0	12		0	0	3.3		0	3.3	0				
REF NO. MODE	Q2500			QR2500																		
	E	C	B		E	C	B		E	C	B		E	C	B		E	C	B			
USB B (ON)	5	5	0		0	0	5															
REF NO. MODE	Q2501			QR2501																		
	E	C	B		E	C	B		E	C	B		E	C	B		E	C	B			
USB A (ON)	5	5	0		0	0	5															
REF NO. MODE	QR1006			QR1007																		
	E	C	B		E	C	B		E	C	B		E	C	B		E	C	B			
AM BP (ON)	0	0	3.3		0	0	3.3															

SA-AKX220/440PN/PS MAIN P.C.B.

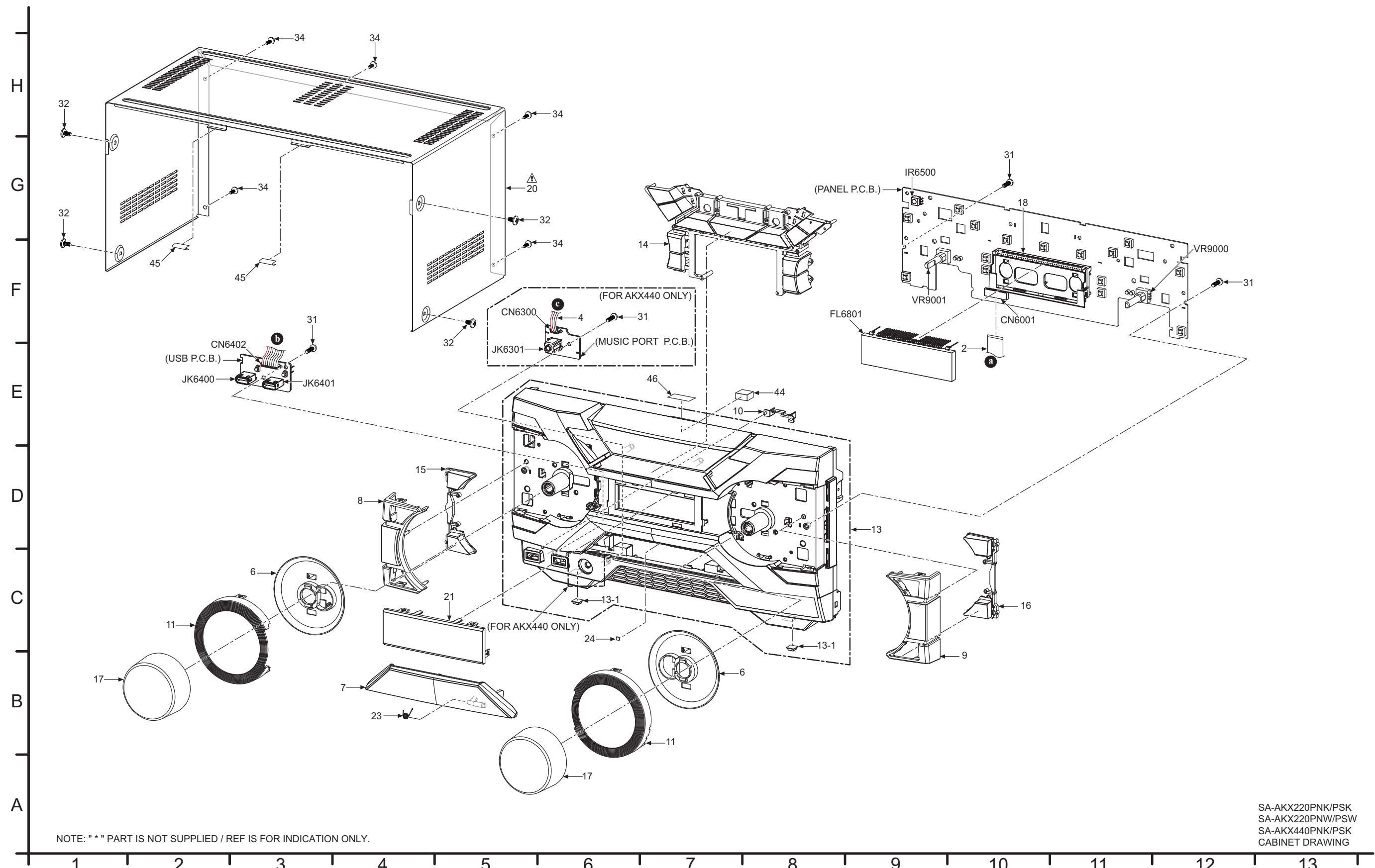
14.1.4. Panel P.C.B.

REF NO.	IC6000																				
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
CD PLAY	0	0	0	0	1.9	3.3	1.3	0.1	2.9	0	0	0	3.3	-15.9	-15.9	-19.6	-23.3	-21.4	-23.3	-21.4	
STANDBY	0	0	0	0	1.9	3.3	1.3	0.1	2.9	0	0	0	3.3	-15.9	-15.9	-19.6	-23.3	-21.4	-23.3	-21.4	
REF NO.	IC6000																				
	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	
CD PLAY	-23.3	-23.3	-21.4	-23.3	-15.9	-19.6	-15.9	-21.4	-23.3	-23.7	-22	-21.6	-21.4	-21.4	-21.4	-21.4	-21.4	-21.4	-21.4	-21.4	
STANDBY	-23.3	-23.3	-21.4	-23.3	-15.9	-19.6	-15.9	-21.4	-23.3	-23.7	-22	-21.6	-21.4	-21.4	-21.4	-21.4	-21.4	-21.4	-21.4	-21.4	
REF NO.	IC6000																				
	41	42	43	44																	
CD PLAY	-21.5	-21.8	3.3	0																	
STANDBY	-21.5	-21.8	3.3	0																	
REF NO.	Q6001			QR6003			QR6004														
	E	C	B		E	C	B		E	C	B										
CD PLAY	0	15.5	-0.2		0	0.2	3.2		0	4.3	0										
STANDBY	0	15.5	-0.2		0	0.2	3.2		0	4.3	0										
REF NO.	QR6001																				
	E	C	B																		
POWER ON	0	3.3	0																		

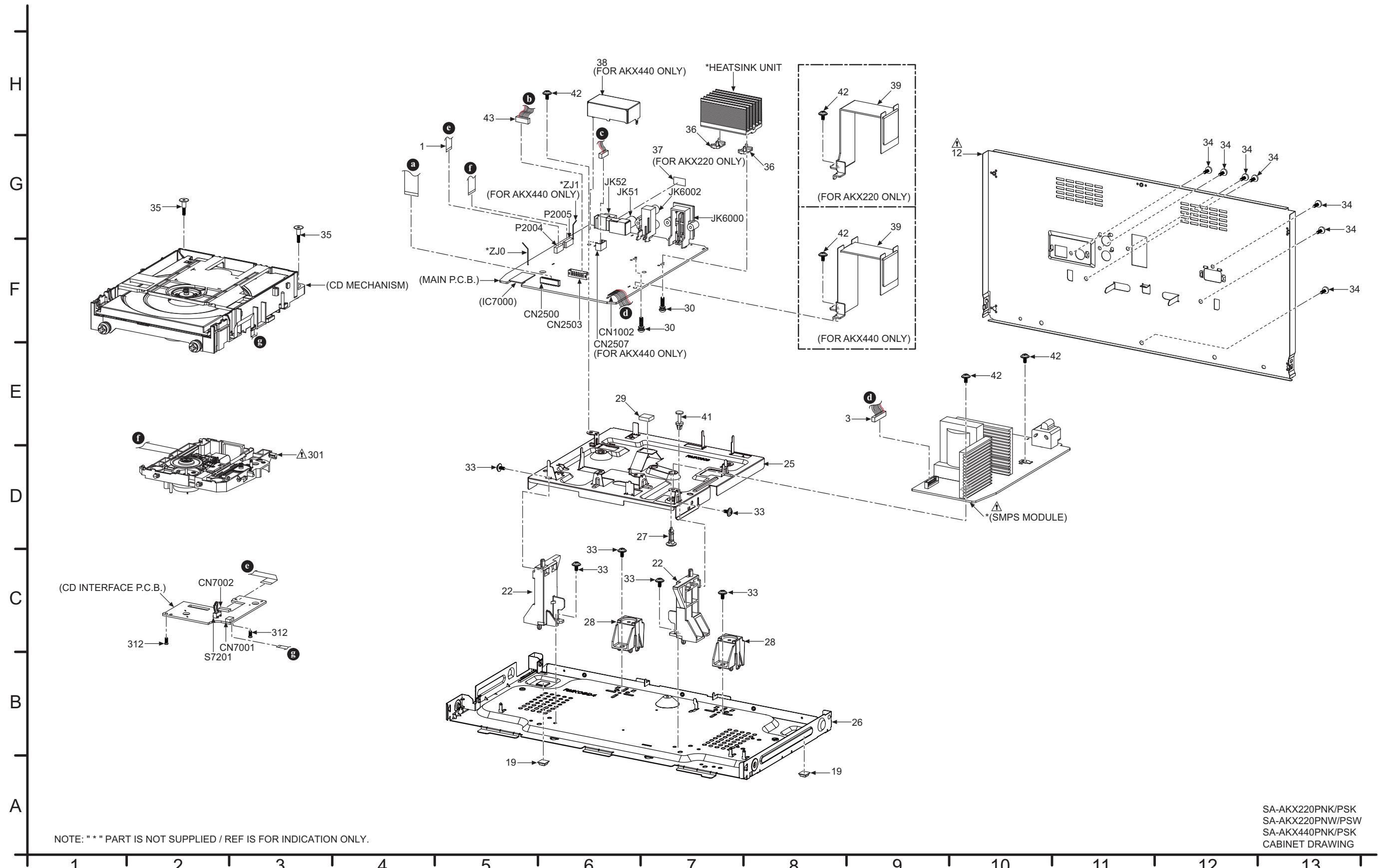
SA-AKX220/440PN/PS PANEL P.C.B.

15 Exploded View and Replacement Parts List

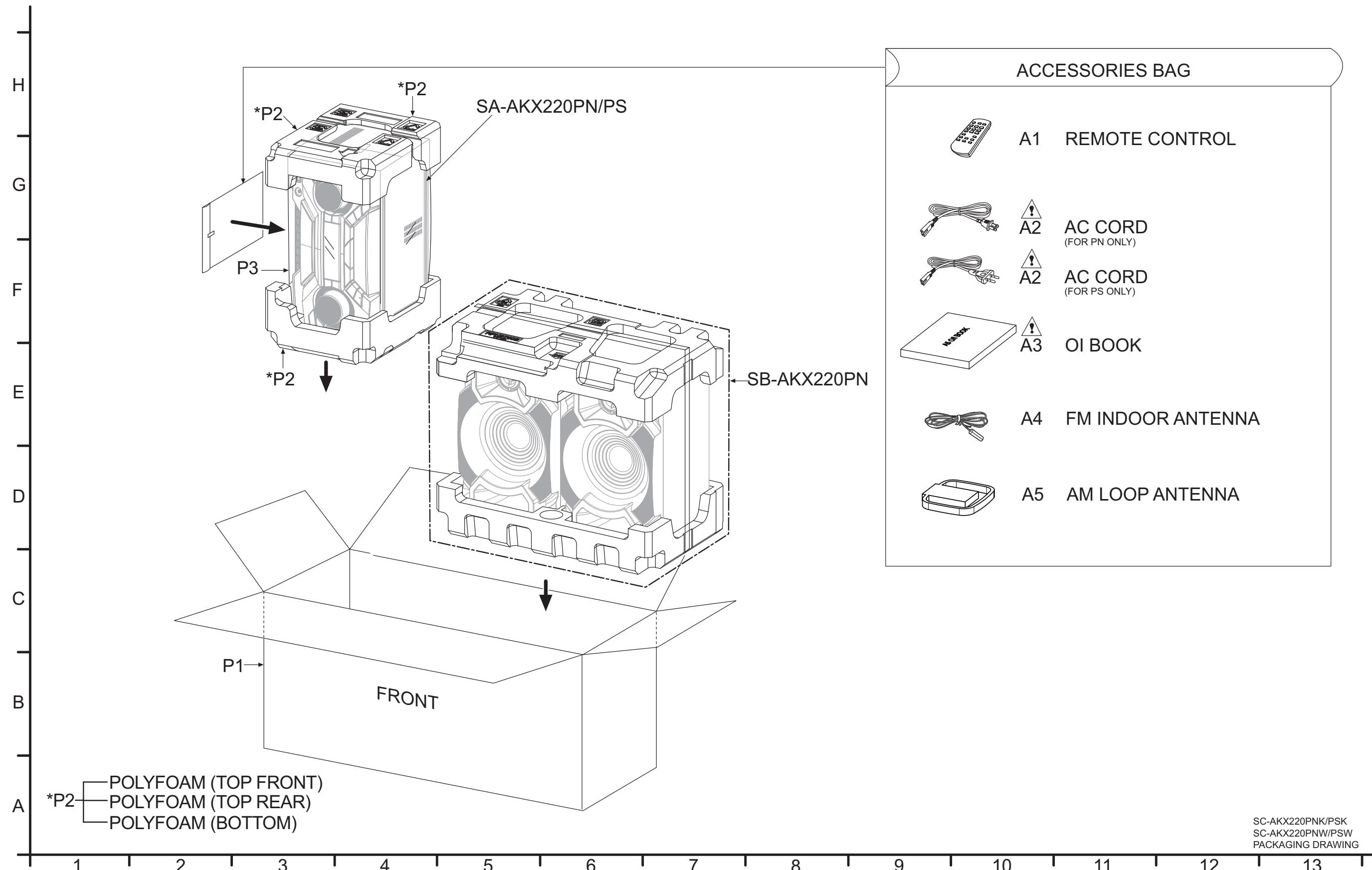
15.1. Cabinet Parts Location 1



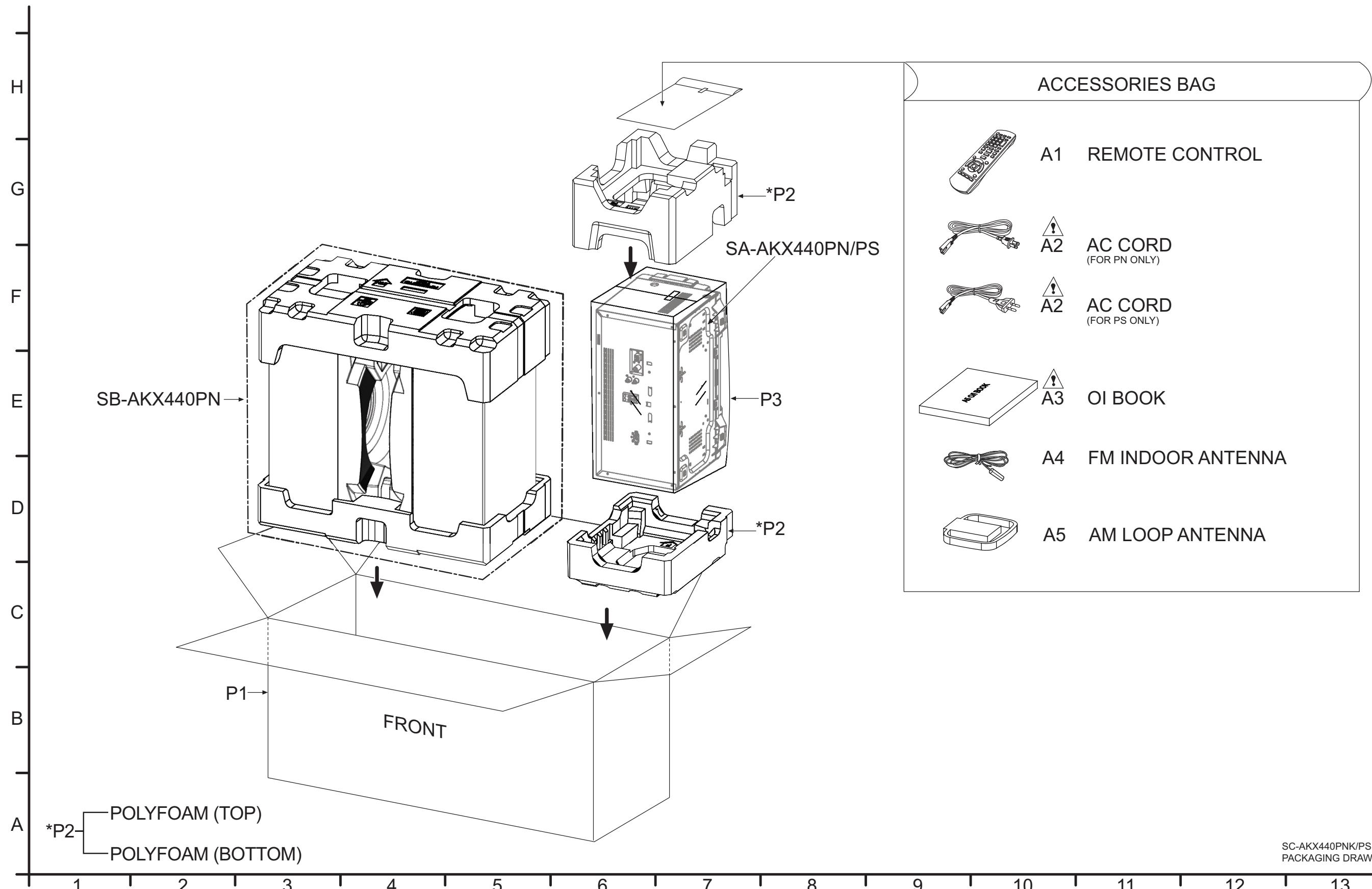
15.2. Cabinet Parts Location 2



15.3. Packaging (For SC-AKX220PN/PS)



15.4. Packaging (For SC-AKX440PN/PS)



15.5. Mechanical Replacement Part List

Important Safety Notice

Components identified by  mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

RTL (Retention Time Limited)

Note: The marking (RTL) indicates that the Retention Time is Limited for this item.

After the discontinuation of this assembly in production, the item will continue to be available for a specific period of time. The retention period of availability is dependant on the type of assembly, and in accordance with the laws governing part and product retention.

After the end of this period, the assembly will no longer be available.

Note:

- When replacing any of these components, be sure to use only manufacturer's specified parts shown in the replacement part list.
- The parenthesized indications on the Remarks column specify the destination & product color (Refer to the cover page for the information).
- Parts without these indications shall be used for all areas.
- This product uses a laser diode. Refer to "Precaution of Laser Diode".
- All parts mentioned are supplied by PAVCJM unless indicated likewise.
- Reference for O/I book languages are as follows:

Ar:	Arabic	Du:	Dutch	It:	Italian	Sp:	Spanish
Cf:	Canadian French	En:	English	Ko:	Korean	Sw:	Swedish
Cz:	Czech	Fr:	French	Po:	Polish	Co:	Traditional Chinese
Da:	Danish	Ge:	German	Ru:	Russian	Cn:	Simplified Chinese
Pe:	Persian	Ur:	Ukraine	Pr:	Portuguese	Fi:	Finnish

Safety	Ref. No.	Part No.	Part Name & Description	Qty	Remarks
			CABINET AND CHASSIS		
1	REE1730	10P FFC (MAIN-CD INTERFACE)		1	
2	REE2067-1	17P FFC (MAIN-PANEL)		1	
3	REX1808	9P WIRE (MAIN-SMPS)		1	
4	REX1832	4P WIRE (MPORT-MAIN)		1	AKX440PNK, AKX440PSK
6	RGC0053-W	VOLUME LIGHT REFLECTOR		2	AKX220PNW, AKX220PSW, AKX440PNK, AKX440PSK
7	RGK2602-K	CD LID		1	AKX220PNK, AKX220PSK
7	RGK2602-W	CD LID		1	AKX220PNW, AKX220PSW
7	RGK2602B-K	CD LID		1	AKX440PNK, AKX440PSK
8	RGK2609-K	LEFT BUTTON ORNAMENT		1	AKX220PNK, AKX220PSW, AKX440PNK, AKX440PSK
8	RGK2609-W	LEFT BUTTON ORNAMENT		1	AKX220PNW, AKX220PSW
9	RGK2610-K	RIGHT BUTTON ORNAMENT		1	AKX220PNK, AKX220PSK, AKX440PNK, AKX440PSK

Safety	Ref. No.	Part No.	Part Name & Description	Qty	Remarks
	9	RGK2610-W	RIGHT BUTTON ORNAMENT	1	AKX220PNW, AKX220PSW
	10	RGL0816-Q	USB REC LIGHT PIECE	1	
	11	RGL0817-Q	VOLUME LIGHT RING	2	AKX220PNW, AKX220PSW, AKX440PNK, AKX440PSK
	11	RGL0817-R	VOLUME LIGHT RING	2	AKX220PNK, AKX220PSK
△	12	RGR0473A-PB	REAR PANEL	1	AKX220PN
△	12	RGR0473A-QB	REAR PANEL	1	AKX220PS
△	12	RGR0473A-UB	REAR PANEL	1	AKX440PN
△	12	RGR0473A-VB	REAR PANEL	1	AKX440PS
	13	RFKGAKX220LK	FRONT PANEL	1	AKX220PNK, AKX220PSK
	13	RFKGAKX220LW	FRONT PANEL	1	AKX220PNW, AKX220PSW
	13	RFKGAKX440LK	FRONT PANEL	1	AKX440PNK, AKX440PSK
	13-1	RKAX0042-K	LEG CUSHION	2	
	14	RGU2979-K	UPPER FUNCTION BUTTON	1	AKX220PNK, AKX220PSK
	14	RGU2979-W	UPPER FUNCTION BUTTON	1	AKX220PNW, AKX220PSW
	14	RGU2979B-K	UPPER FUNCTION BUTTON	1	AKX440PNK, AKX440PSK
	15	RGU2980-K	LEFT FUNCTION BUTTON	1	AKX220PNK, AKX220PSK
	15	RGU2980-W	LEFT FUNCTION BUTTON	1	AKX220PNW, AKX220PSW
	15	RGU2980A-K	LEFT FUNCTION BUTTON	1	AKX440PNK, AKX440PSK

Safety	Ref. No.	Part No.	Part Name & Description	Qty	Remarks
	16	RGU2981-K	RIGHT FUNCTION BUTTON	1	AKX220PNK, AKX220PSK
	16	RGU2981-W	RIGHT FUNCTION BUTTON	1	AKX220PNW, AKX220PSW
	16	RGU2981A-K	RIGHT FUNCTION BUTTON	1	AKX440PNK, AKX440PSK
	17	RGW0457-K	VOLUME KNOB	2	AKX220PNK, AKX220PSK
	17	RGW0457-S	VOLUME KNOB	2	AKX440PNK, AKX440PSK
	17	RGW0457-W	VOLUME KNOB	2	AKX220PNW/ PSW
	18	RMN1049-1	FL HOLDER	1	
	19	RKAX0042-K	LEG CUSHION	2	
▲	20	RKM0764-K	TOP CABINET	1	K
▲	20	RKM0764-W	TOP CABINET	1	W
	21	RKW1088-Q	FL WINDOW	1	
	22	RMA2442-3	CHASSIS SUPPORT	2	
	23	RMB0995	CD LID SPRING	1	
	24	RMGX0033A-K	CD LID CUSHION	1	
	25	RMK0909-1	INNER CHASSIS	1	
	26	RMK0894-1	BOTTOM CHASSIS	1	
	27	RMNX0298	PCB SPACER	1	
	28	RMQ2134	MECHA SUPPORT	2	
	29	RSC1228A	THERMAL PAD	1	
	30	RHD26078	SCREW	2	
	31	RHD26046-L	SCREW	3	AKX220
	31	RHD26046-L	SCREW	4	AKX440
	32	RHD30007-K2J	SCREW	4	
	32	RHD30007-1SJ	SCREW	4	AKX220PNW, AKX220PSW
	33	RHD30111-31	SCREW	6	
	34	RHD30119-S	SCREW	12	
	35	RHDX031008	SCREW	2	
	36	RMZX1022-1	PCB SPACER	2	
	37	RMQ2498	TUNER PC SHEET	1	AKX220
	38	RSC1230	TUNER SHIELD	1	AKX440
	39	RXA0270	TRANSFORMER BRACKET UNIT	1	AKX220
	39	RXA0270A	TRANSFORMER BRACKET UNIT	1	AKX440
	41	VKC0392	PCB SPACER	1	
	42	RHD30092-1	SCREW	4	
	43	REX1895	9P WIRE (MAIN- USB)	1	
	44	RMF0770-1	PCB CUSHION	1	
	45	RMF0771	HIMELON	2	
	46	RMF0772	HIMELON	1	
			TRAVERSE DECK		
▲	301	RAE1052Z-V	TRAVERSE ASS'Y	1	(E.S.D.)
	312	XTN2+6GFJ	SCREW	2	
			PACKING MATERIALS		
P1	RPG0R80-1	PACKING CASE	1	AKX220PNK	
P1	RPG0R81-1	PACKING CASE	1	AKX220PSK	
P1	RPG0R85-1	PACKING CASE	1	AKX440PNK	
P1	RPG0R86-1	PACKING CASE	1	AKX440PSK	
P1	RPG0S52	PACKING CASE	1	AKX220PNW	
P1	RPG0S53	PACKING CASE	1	AKX220PSW	
P2	RPN2727-1	POLYFORM	1	AKX220	
P2	RPN2729-1	POLYFORM	1	AKX440	
P3	RPH0332	MIRAMAT SHEET	1		
		ACCESSORIES			
A1	N2QAYB001019	REMOTE CONTROL	1	AKX220	
A1	N2QAYB001022	REMOTE CONTROL	1	AKX440	
▲	A2	K2CB2CB00022	AC CORD	1	PN
▲	A2	K2CQ2YY00119	AC CORD	1	PS
▲	A3	RQT0A55-M	O/I BOOK (En/Sp)	1	AKX220

Safety	Ref. No.	Part No.	Part Name & Description	Qty	Remarks
▲	A3	RQT0A60-M	O/I BOOK (Sp)	1	AKX440
▲	A3	RQT0A61-B	O/I BOOK (En)	1	AKX440
	A4	RSAX0002	FM INDOOR ANTENNA	1	
	A5	N1DYYYY00011	AM LOOP ANTENNA	1	

15.6. Electrical Replacement Parts List

Important Safety Notice

Components identified by  mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

RTL (Retention Time Limited)

Note: The marking (RTL) indicates that the Retention Time is Limited for this item.

After the discontinuation of this assembly in production, the item will continue to be available for a specific period of time. The retention period of availability is dependant on the type of assembly, and in accordance with the laws governing part and product retention.

After the end of this period, the assembly will no longer be available.

Note:

- When replacing any of these components, be sure to use only manufacturer's specified parts shown in the replacement part list.
- The parenthesized indications on the Remarks column specify the destination & product color (Refer to the cover page for the information).
- Parts without these indications shall be used for all areas.
- This product uses a laser diode. Refer to "Precaution of Laser Diode".
- Capacitor value are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF), F=Farads.
- Resistance values are in ohms, unless specified otherwise, 1K=1000 (OHM).
- All parts mentioned are supplied by PAVCJM unless indicated likewise.
- Parts mentioned [SPG] in the Remarks column are supplied by JAPAN.

E.S.D. standards for Electrostatically Sensitive Devices, refer to "PREVENTION OF ELECTROSTATIC DISCHARGE (ESD) TO ELECTROSTATIC SENSITIVE (ES) DEVICES" section.

Safety	Ref. No.	Part No.	Part Name & Description	Qty	Remarks
			PRINTED CIRCUIT BOARDS		
PCB1	REP5298A	MAIN P.C.B W/ DATA	1 (RTL) AKX220PN		
PCB1	REP5298B	MAIN P.C.B W/ DATA	1 (RTL) AKX220PS		
PCB1	RFKB5298F	MAIN P.C.B W/ DATA	1 (RTL) AKX440PN		
PCB1	RFKB5298G	MAIN P.C.B W/ DATA	1 (RTL) AKX440PS		
PCB2	REP5144DA	PANEL P.C.B	1 (RTL) AKX220		
PCB3	REP5144DB	USB P.C.B	1 (RTL) AKX220		
PCB2	REP5144FA	PANEL P.C.B	1 (RTL) AKX440		
PCB3	REP5144FB	USB P.C.B	1 (RTL) AKX440		
PCB4	REP5144FC	MUSIC PORT P.C.B	1 (RTL) AKX440		
PCB5	REP4945B	CD INTERFACE P.C.B	1 (RTL)		
 PCB6	NOAB1GL00001	SMPS MODULE	1 AKX220PN		
 PCB6	NOAB1GL00001	SMPS MODULE	1 AKX440PN		
 PCB6	NOAD1GL00003	SMPS MODULE	1 AKX220PS		
 PCB6	NOAD1GL00001	SMPS MODULE	1 AKX440PS		
			INTEGRATED CIRCUITS		
IC52	VUEALLPT087	IC	1 (E.S.D.)		
IC1000	C0DBGYY03909	IC	1 (E.S.D.)		
IC1002	C0DBAYY01594	IC	1 (E.S.D.)		

Safety	Ref. No.	Part No.	Part Name & Description	Qty	Remarks
	IC1003	C0DBAYY01594	IC	1	(E.S.D.)
	IC1004	C0DBGYY00911	IC	1	(E.S.D.)
	IC1005	C0DBGYY03909	IC	1	(E.S.D.)
	IC2001	C1AB00004188	IC	1	(E.S.D.)
	IC2002	RFKWEKX220LM	IC	1	(E.S.D.) AKX220/440
	IC2003	RFKWFKX220LM	IC	1	(E.S.D.) AKX220
	IC2003	RFKWFKX440LM	IC	1	(E.S.D.) AKX440
	IC2004	C0GBY0000213	IC	1	(E.S.D.)
	IC2005	C0EBY0000664	IC	1	(E.S.D.)
	IC2006	C0ZBZ0001747	IC	1	(E.S.D.) AKX440
	IC2007	RFKWNKX440LM	IC	1	(E.S.D.) AKX440
	IC2500	C0JBAS000401	IC	1	(E.S.D.)
	IC2501	C0DBZYY00723	IC	1	(E.S.D.)
	IC2502	C0DBZYY00723	IC	1	(E.S.D.)
	IC6000	C1AB00003994	IC	1	(E.S.D.) AKX220
	IC6000	C1AB00004014	IC	1	(E.S.D.) AKX440
	IC6100	C0JBAR000367	IC	1	(E.S.D.) AKX440
	IC6500	VUEALLPT090	IC	1	(E.S.D.)
	IC7000	RSNE031B0	IC / BT P.C.B	1	(E.S.D.)
	IC7001	C0DBGYY00969	IC	1	(E.S.D.)
			TRANSISTORS		
	Q1008	B1ADCE000012	TRANSISTOR	1	(E.S.D.)
	Q1010	B1CHRD000092	TRANSISTOR	1	(E.S.D.)
	Q2001	B1ADCF000001	TRANSISTOR	1	(E.S.D.)
	Q2002	B1ABC000176	TRANSISTOR	1	(E.S.D.)
	Q2500	DSA200100L	TRANSISTOR	1	(E.S.D.)

