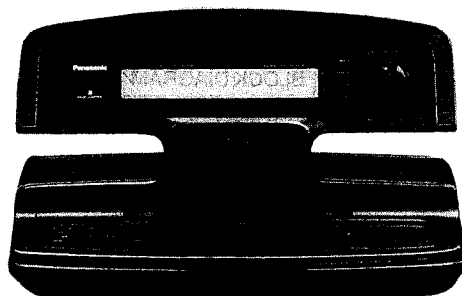
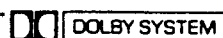


Service Manual

CD/Deck/Tuner

CD/Deck/Tuner

SA-FX1



Color

(K) Black Type

Area

Country Code	Areas	Color
(EB)	Great Britain	(K)
(EG)	Continental Europe and F.R. Germany	

System: SC-FX2

This system can be used in a cordless configuration in which the speakers are located separately from the main operation unit and controlled by means of optical digital space transmission.

When a component requires service, send or bring in the entire system.

TAPE DECK: RX-FD55 MECHANISM SERIES (AR300)

TRAVERSE DECK: RX-DT55 MECHANISM SERIES (S0DD110)

SPECIFICATIONS

Radio

Frequency Range: FM; 87.5–108 MHz
MW; 522–1611 kHz

Disc player

Sampling Frequency: 44.1 kHz
D-A Conversion: MASH 1 bit
Beam Source: Semiconductor laser
(Wave length 780 nm)
No. of Channels: 2-channels, stereo
Frequency Response: 20 Hz–20 kHz (+1/–1 dB)
Wow and Flutter: Unmeasurable

Tape Recorder

Track System: 4-track, 2-channels, stereo
Recording System: AC bias
Erasing System: AC erase
Monitor System: Variable sound monitor
Frequency Range:
Normal: 35–16000 Hz (DIN)
CrO₂: 35–16000 Hz (DIN)
Metal: 33–17000 Hz (DIN)

General

Power Requirement: Memory back-up for computer/clock; 6 V
(4 R03/LR03, UM-4 batteries)

Jacks:

Input: MIX MIC; 2.5 mV impedance 200–600Ω
AUX IN; 0.25 mV input impedance 57 kΩ
Output: LINE OUT; 400 mV output impedance 3.2 kΩ
HEADPHONES; 8 mW (max.) 8Ω

Dimensions (W×H×D):

Weight: 394×87×235 mm
3.3 kg without batteries

Notes:

- Specifications are subject to change without notice.
- Weight and dimensions are approximate.

*Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.

"Dolby" and the double-D symbol are trade marks of Dolby Laboratories Licensing Corporation.

System	CD/deck/receiver	Power amplifier	Optical digital adaptor Optical digital emitter	Optical digital receiver	Speaker system
SC-FX2	SA-FX1	SE-FX1	SH-FX1T	SH-FX1R	SB-FX2

Panasonic

■ CONTENTS

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ADJUSTMENT P.C.B.	57		

CAUTION:

THIS PRODUCT UTILIZES A LASER.

USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

■ PRECAUTION OF LASER DIODE

CAUTION: This product utilizes a laser diode with the unit turned "on", invisible laser radiation is emitted from the pick up lens.

Wave length: 780 nm

Maximum output radiation power from pick up: 100 μ W/VDE

Laser radiation from the pick up lens is safety level, but be sure the followings:

1. Do not disassemble the optical pick up unit, since radiation from exposed laser diode is dangerous.
2. Do not adjust the variable resistor on the pickup unit. It was already adjusted.
3. Do not look at the focus lens using optical instruments.
4. Recommend not to look at pick up lens for a long time.

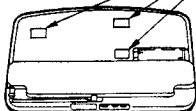
ACHTUNG: Dieses produkt enthält eine laserdiode. Im eingeschalteten zustand wird unsichtbare laserstrahlung von der lasereinheit abgestrahlt.

Wellenlänge: 780 nm

Maximale strahlungsleistung der lasereinheit: 100 μ W/VDE

Die strahlung an der lasereinheit ist ungefährlich, wenn folgende punkte beachtet werden:

1. Die lasereinheit nicht zerlegen, da die strahlung an der freigelegten laserdiode gefährlich ist.
2. Den werksseitig justierten einstellregler der lasereinheit nicht verstellen.
3. Nicht mit optischen instrumenten in die fokussierlinse blicken.
4. Nicht über längere zeit in die fokussierlinse blicken.



**CLASS 1
LASER PRODUCT**

**LUOKAN 1 LASERLAITE
KLASS 1 LASER APPARAT**

(Undersidan av SA-FX1)

(Undersidan af SA-FX1)

(Bottom of the SA-FX1)

VORSICHT: Unsichtbare
Laserstrahlung, wenn
Abdeckung geöffnet und
Sicherheitsverriegelung
überbrückt. Nicht dem
Strahl aussetzen.

(Unterseite des Gerätes)

DANGER: Invisible laser
radiation when open
and interlock defeated.
**AVOID DIRECT EX-
POSURE TO BEAM.**

(Bottom of the product)

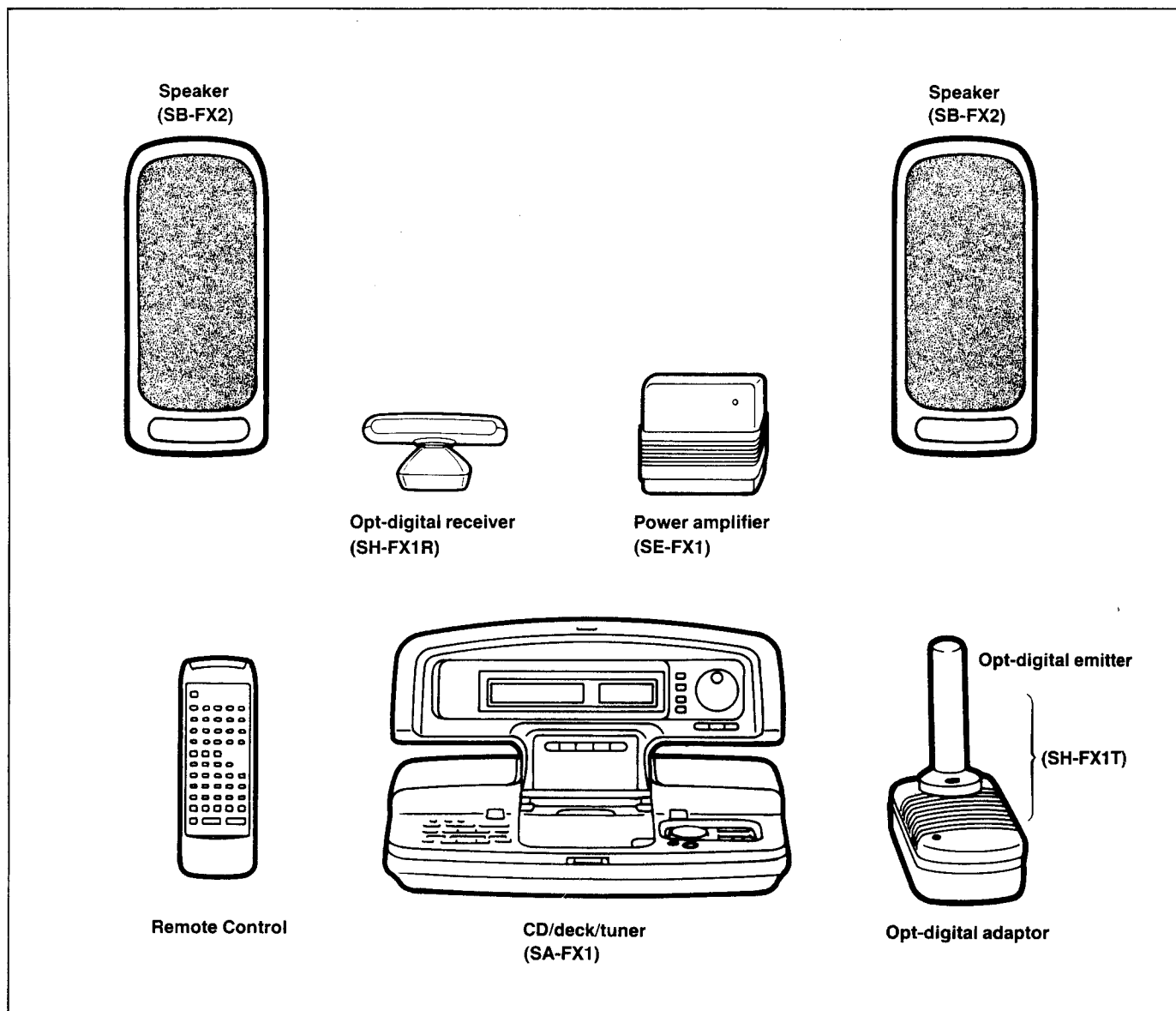
VARO! Avattaessa ja
suojalukitus ohitettaes-
sa olet alttiina
näkyvättömälle
lasersäteilylle.
Älä katso säteeseen.

WARNING! Osynlig
laserstrålning när
denna del är öppnad
och spårren är
urkopplad.
Betrakta ej strålen.

ADVARSEL: USYNLIG LASERSTRÅLING
VED ÅBNING. NÅR SIKKERHEDSAF-
BRYDERE ER UDE AF FUNKTION.
UNDGÅ UDSÆTTELSE FOR STRÅLING.

(Påsat under apparatet)

SYSTEM LINE-UP



CD/deck/tuner

This is the main unit with the controls for operation.

Remote control

This is used to operate the CD/deck/tuner from a distance.

Opt-digital emitter

This transmits the signals which have been converted by the opt-digital adaptor.

(The opt-digital emitter is supplied in ass'y.)

Opt-digital (optical digital) adaptor

This converts the analog signals sent from the CD/deck/tuner into optical digital signals. It also supplies the power to the CD/deck/tuner.

Opt-digital (optical digital) receiver

This receives the signals transmitted from the Opt-digital emitter and converts them into analog signals.

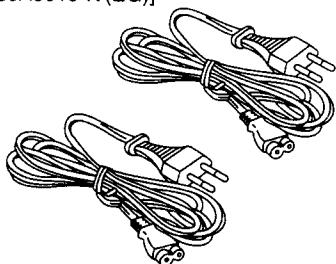
(The opt-digital receiver is supplied in ass'y.)

Power amplifier

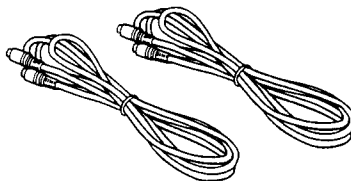
This drives the speakers. It also supplies power to the opt-digital receiver.

SUPPLIED ACCESSORIES

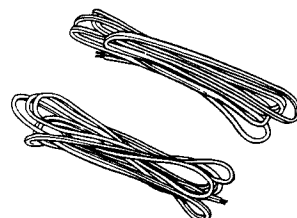
AC power supply cords 2 pcs.
[SJA193 (EB)]
[SJA0019-K (EG)]



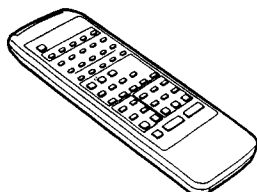
System cables 2 pcs.
[RJL8D004B20]



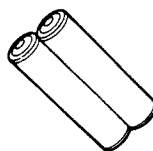
Speaker cords 2 pcs.
[SWXS257M]



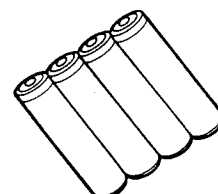
Remote control 1pc.
[RAK-RX504W]



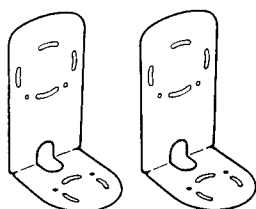
Batteries for remote control 2 pcs.



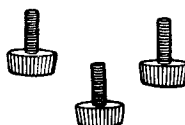
Batteries for clock/memory
back-up 4 pcs.



Wall-mounting brackets for
Opt-digital receiver/emitter 2 pcs.
[RFA0153]



Screws for wall-mounting
brackets 3 pcs.
[RFA0152]



Wood screws for wall-mounting
brackets 4 pcs.
[RFA0152]



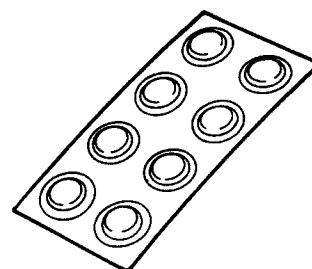
Cord clamp (large) for opt-digital
receiver 1 pc.
[RFA0171]



Cord clamp (small) for opt-digital
emitter 1 pc.
[RFA0171]



Setting mat for speaker
system 8 pcs.
[RFA0206]



The configuration of AC power supply cord differs according to area.

■ INSTALLATION

This system can be used in a cordless configuration in which the speakers are located separately from the main operation unit and controlled by means of optical digital space transmission.

Installation precautions

Install the units where the path of the optical digital signals will not be obstructed.

Place the opt-digital emitter and receiver at a high position.

Place the opt-digital emitter and receiver facing each other.

Place the opt-digital receiver so that the front of its light-sensing window will not be directly exposed to sunlight or indoor light.

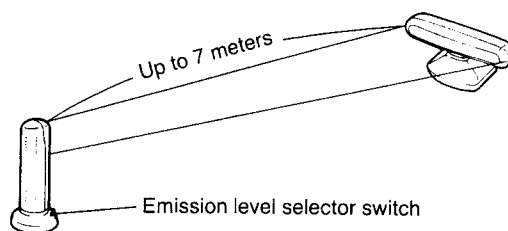
Place the opt-digital receiver so that its light-sensing window will not be directly exposed to remote control signals from other components.

Obstructing the optical digital signals or exposing the light-sensing window of the opt-digital receiver to other remote control signals may result in a loss of sound from the speakers.

Even if the speaker sound is lost in this way while the CD/deck/tuner is recording, this will not affect the recording.

Sending this unit's optical digital signals to the remote control sensor window of a TV or VTR may make it impossible for these units to be operated by remote control.

Optical digital signals can be sent and received over distances of up to 7 meters.

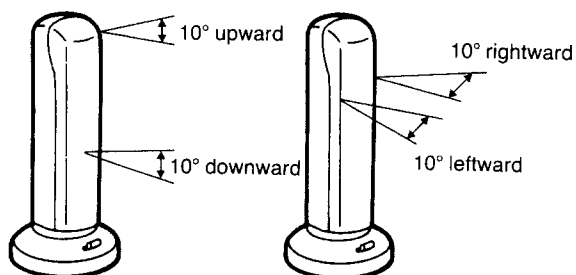


Emission level selector switch on opt-digital emitter:

This is normally kept at the "HIGH" position.

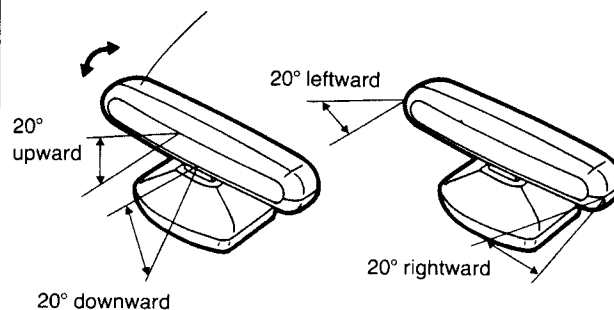
Set it to "LOW" when another remote-controlled component or product (TV set, etc.) cannot be operated by remote control.

The emission range of the opt-digital emitter is 10° both laterally and vertically.



The receiving range of the opt-digital receiver is approximately 20° in both the lateral and vertical directions.

The light-sensing window can be adjusted vertically. (Adjust the direction of the light sensing window when it is exposed to lighting.)

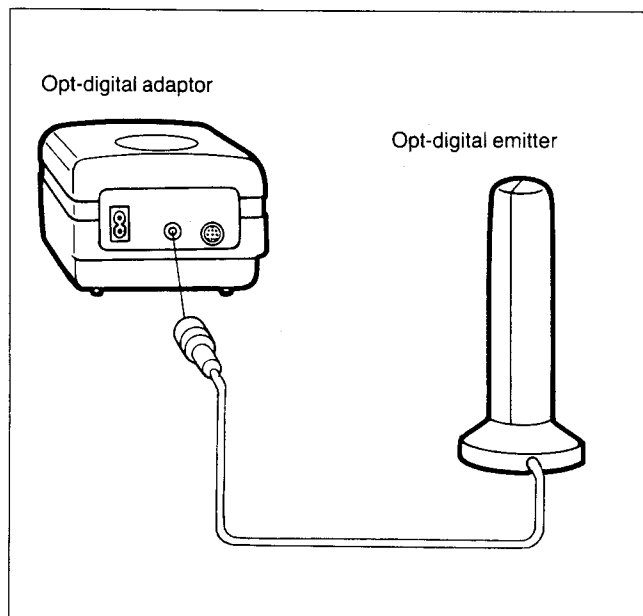


■ CONNECTIONS

Control unit connections

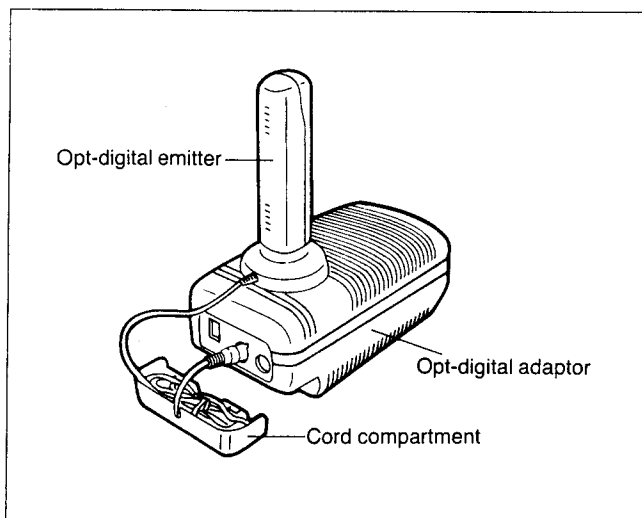
Push the plugs firmly into the sockets as far as they go.

Connecting the opt-digital emitter



Do not use the connection jacks on the opt-digital adaptor for connecting anything else since doing so may result in a breakdown.

Stowing away the excess cord



When the cord has been connected with the opt-digital emitter positioned on top of the opt-digital adaptor, fold the excess cord and stow it away in the compartment provided, as shown in the figure.

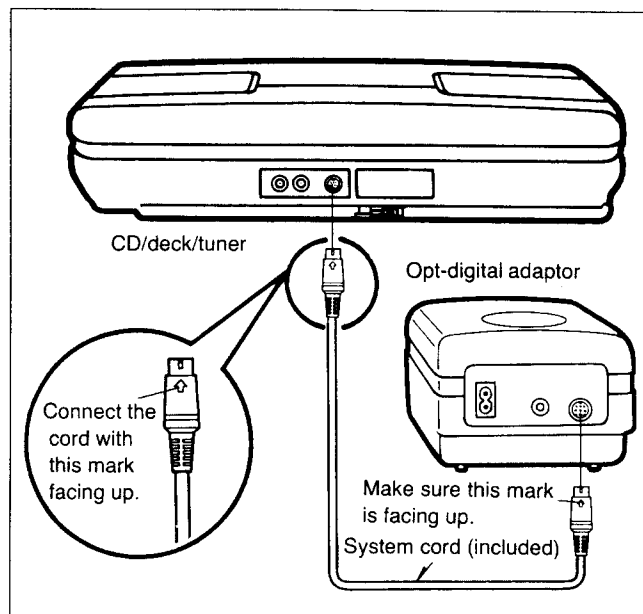
Notes:

Do not allow cords to come near the telescopic antenna on the rear panel of the CD/deck/tuner since this may generate noise which will adversely affect radio reception.

The top panel of the opt-digital adaptor will heat up: this is normal and not indicative of a malfunction.

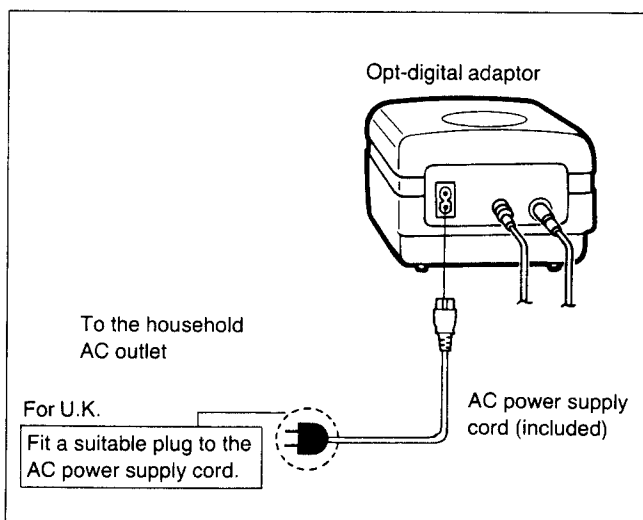
Holes are provided to allow the heat inside to dissipate. They should not, therefore, be blocked or covered by a cloth or paper, etc. Install the unit in a location which is as well-ventilated as possible.

Connecting the system cord



Before connecting the system cord, insert the clock/memory back-up batteries first.

Connecting the AC power supply cord

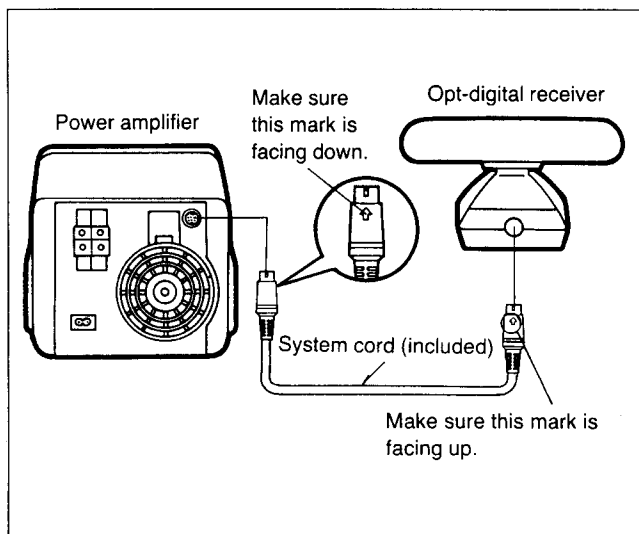


Install the opt-digital adaptor and power amplifier on the right side facing the front of the CD/deck/tuner on the left side facing the front. If these units are installed on the left side, noise may be generated which will adversely affect radio reception.

Optical digital signals are not sent when the headphones are in use.

Speaker connections

Connecting the system cord



Note:

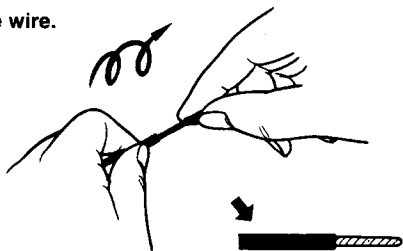
Before disconnecting the power amplifier's system cord, make sure that its power is in the standby condition. (This can be checked by observing the SA-FX1's mode indicator.)

Connecting the speaker cords

Optional speaker cannot be connected to this unit.

Match the 2 wires from the left and right speaker cords with the same coloured levers of the speaker terminals, then insert the wires into the respective terminals.

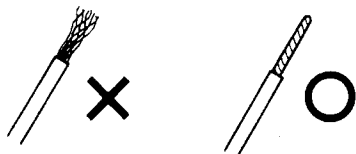
1 Twist the wire.



2 Push down on the lever, insert the bare ends of the wires, and push up the lever. (Refer to the right.)

Note:

Make sure the bare ends of the wires are not unraveled. (If they are, twist them tight again.)



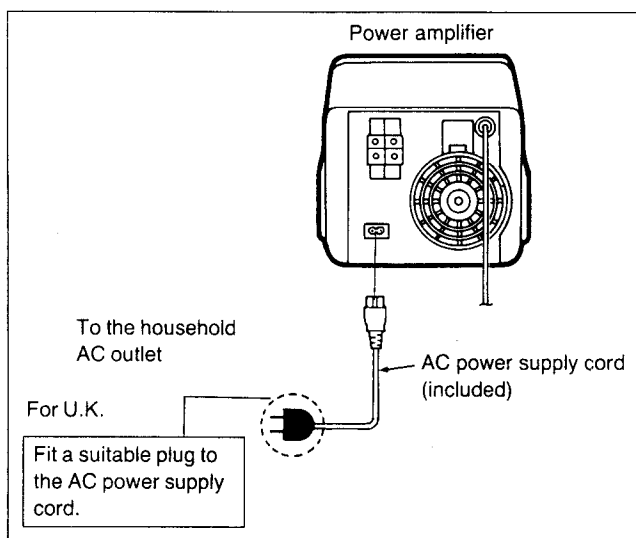
Take care not to short the wires. (The main unit could be damaged if they are shorted.)

What happens when a short circuit occurs in the cords

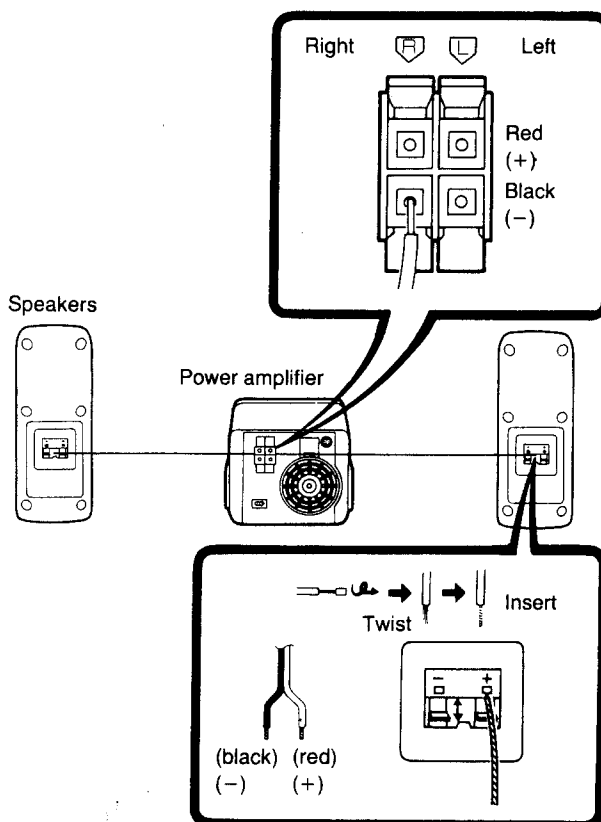
If the (+) and (-) polarities of the speaker terminals are short-circuited in error during operation, the internal protection circuit is actuated to safeguard the circuitry from damage and no sound will be heard. In this case, switch off the power to the standby mode, check whether the speaker cords have shorted, and then switch the power on again.

Connecting the AC power supply cord

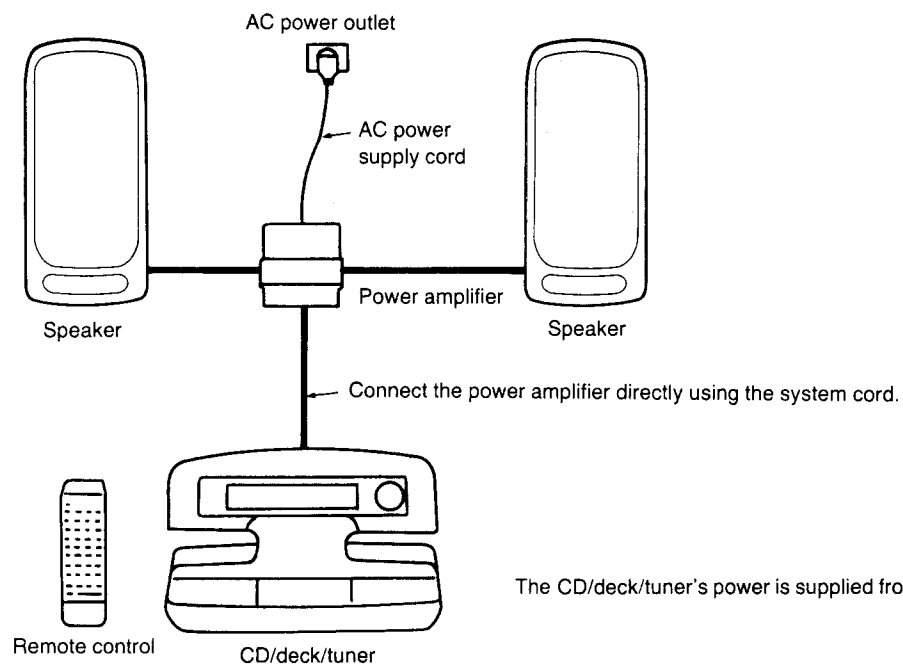
The AC power supply cord should be connected after the other cords have been connected.



First connect the cords to the speakers, then to the amplifier.

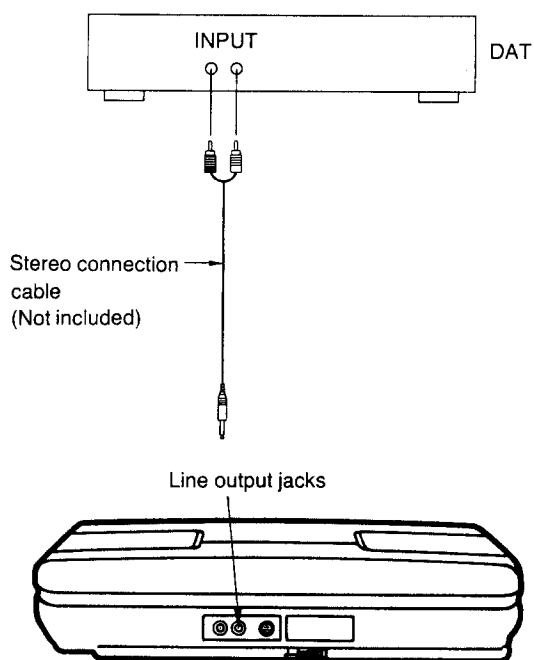


Direct connection of CD/deck/tuner and speaker systems

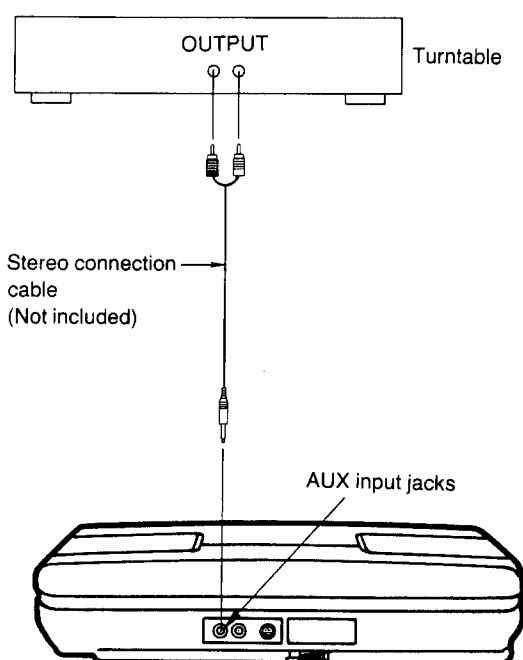


External unit connections

■ DAT (digital audio tape deck)



■ PHONO (turntable system)

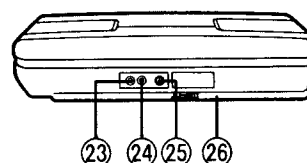
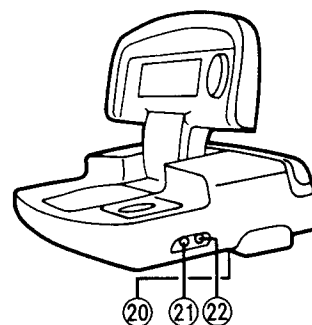
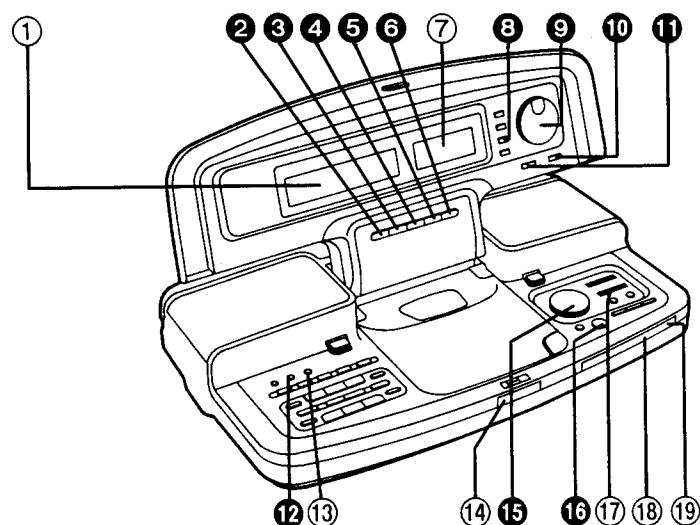


Note:

Only turntable that has a built-in equalizing amplifier can be connected to the system.

■ LOCATION OF CONTROLS AND FUNCTIONS

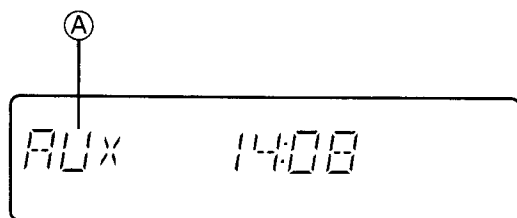
The functions indicated by the numbers with black background ③ can also be activated from the remote control transmitter. (See page 15.)



General: control section

- | | |
|---|--|
| <p>① Display section</p> <p>② Super extra bass system button (S-XBS LEVEL)
This button is used when adjust the level of the low frequency sound.</p> <p>③ Spectrum analysis display select button (SPECTRUM MODE)</p> <p>④ Equalizer OFF/ON button (OFF/ON)
This button is used to switch on/off the equalizer function.</p> <p>⑤ Equalizer mode select button (MODE)
This button is used to select the equalizer mode.</p> <p>⑥ Equalizer level adjustment button (SYNCHRO)
This button is used to adjust the levels of the preset equalizer mode.</p> <p>⑦ Equalizer display</p> <p>⑧ Title button (TITLE)
This button is used to enter the titles of the compact discs or the name of the preset radio broadcasts stations.</p> <p>⑨ Jog dial (AI JOG)
This dial is turned to select the contents of the mode, etc.</p> <p>⑩ Setting button (SET)
This button is used to set the selected contents by using the jog dial.</p> <p>⑪ Cancel button (CANCEL)
This button is used to cancel the selected contents by using the jog dial.</p> <p>⑫ Display select button (DISPLAY)
This button is used to select the display (mode display, clock or tape counter, etc.).</p> | <p>⑬ Beep sound button (BEEP)
This button is used to turn on/off the beep sound.</p> <p>⑭ Top panel open button (OPEN)
This button is used to open the top panel.</p> <p>⑮ Volume control (VOLUME)
This control is used to adjust the volume level.</p> <p>⑯ Operation switch (OPERATION)
The operation switch does not separate entire system from mains even if in standby position.</p> <p>⑰ Balance control (BALANCE)</p> <p>⑱ AC connection indicator
This indicator illuminates when the AC power supply cord is connected to the AC power outlet.</p> <p>⑲ Remote control transmitter sensor (SENSOR)</p> <p>⑳ Memory back-up batteries compartment cover</p> <p>㉑ Headphones jack (PHONES)</p> <p>㉒ Mixing mic jack (MIX MIC)</p> <p>㉓ AUX input jack (AUX IN)
This jack is used to connect the other external equipment from which sound can be heard from the main unit.</p> <p>㉔ Line output jack (LINE OUT)
This jack is used to connect the other external equipment from which the sound of the main unit can be heard.</p> <p>㉕ System control jack (SYSTEM)
Connect the system cable from the optical digital adaptor.</p> <p>㉖ Telescopic antenna</p> |
|---|--|

General: display section



Ⓐ Aux indicator (AUX)

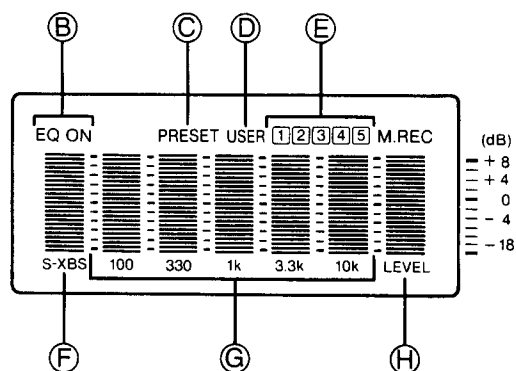
This indicator illuminates when the external equipment's listening mode.

Ⓑ Equalizer on indicator (EQ ON)

This indicator illuminates when the equalizer function is turned on.

Ⓒ Preset indicator (PRESET)

This indicator illuminates when the preset equalizer mode is selected.



Ⓓ "USER" indicator (USER)

This indicator illuminate to show that the desired equalization curves can be programmed into memory or retrieved from the memory.

Ⓔ Preset channel indicator (1, 2, 3, 4, 5)

These indicators illuminate to show the selected preset channel of the preset mode and "USER" mode.

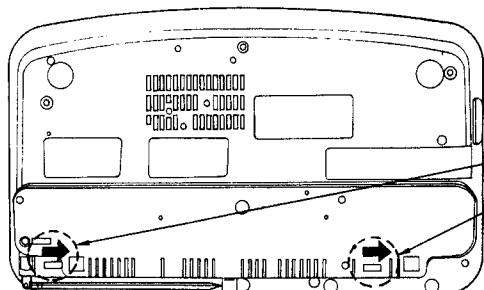
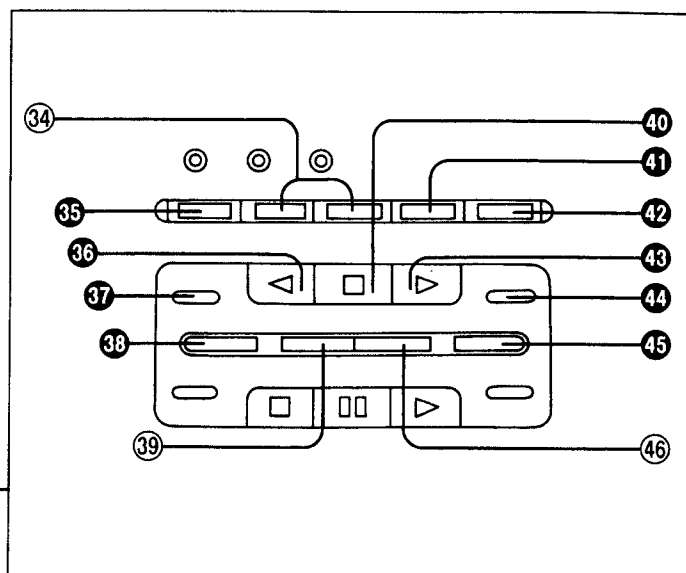
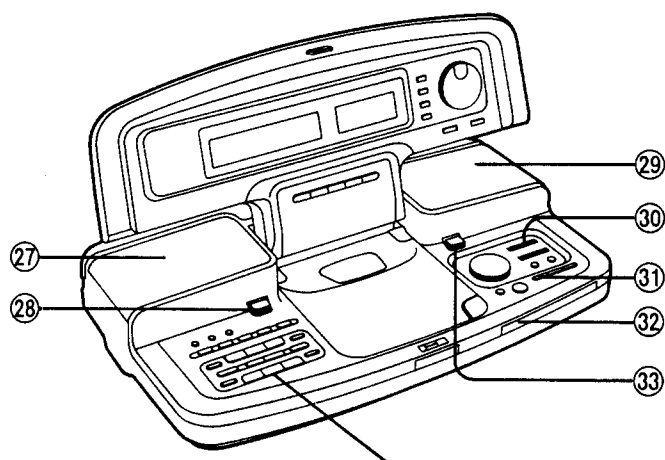
Ⓕ Super extra bass system level display (S-XBS)

Ⓖ Spectrum analysis level display

Ⓗ Level meter (LEVEL)

This indicator displays the sound level of the source.

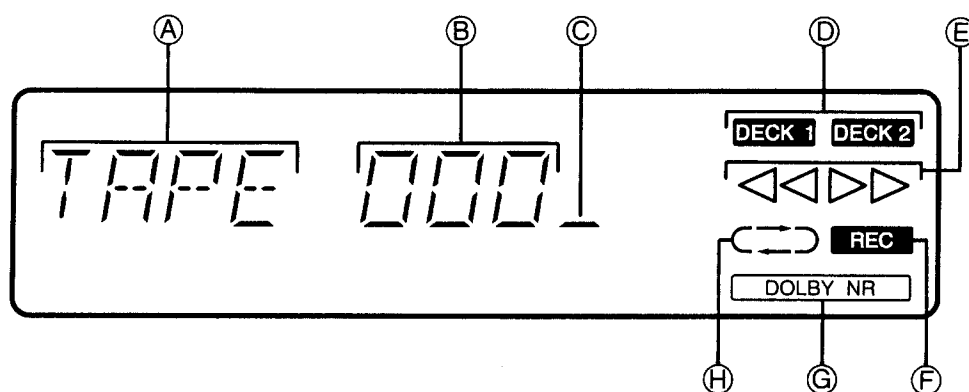
Deck: control section



When the tape is caught in the pinch roller, etc.
Release the tape by turning the pulley on the motor
with the screwdriver in the direction of the arrow.

- ②⑦ **Deck 1 cassette compartment cover**
- ②⑧ **Deck 1 cassette eject button (▲ EJECT)**
- ②⑨ **Deck 2 cassette compartment cover**
- ③① **Recording level control (REC LEVEL)**
This control is used to adjust the recording level when using manual recording function.
- ③② **Tape/aux mode select button (TAPE/AUX)**
This button is used to set the tape playback mode, or external equipment playing mode.
(Each time this button is pressed, the mode will change alternately.)
- ③③ **Tape/aux indicator (TAPE)**
This indicator illuminates when tape or aux mode is selected.
- ③④ **Deck 2 cassette eject button (▲ EJECT)**
- ③⑤ **Edit-recording buttons (ONE TOUCH EDIT)**
These buttons are used to start the tape-to-tape recording.
- ③⑥ **Deck 1/2 select button (DECK SELECTOR)**
This button is used to select the deck to be operated.
- ③⑦ **Reverse-side playback button (◀)**
This button is used to start the playback (Deck 1, 2) or recording (Deck 2).
- ③⑧ **Fast/tape program sensor button (◀◀ [TPS])**
This button is used to advance or rewind the tape, or to quickly search for the beginning of a tune while the tape is being played.
- ④⑧ **Record/record standby button (●||)**
This button is used to put deck 2 into the record standby mode.
- ④⑨ **Dolby noise reduction button (DOLBY NR)**
This button is used to reduce the hissing noise heard from the tape. This unit is provided with Dolby B-type noise reduction system.
- ④⑩ **Stop button (□)**
This button is used to stop the tape movement.
- ④⑪ **Tape counter reset button (COUNTER)**
This button is used to reset the tape counter indicator to "000".
- ④⑫ **Reverse mode select button (REVERSE MODE)**
This button is used to select the reverse mode (for playback and recording).
- ④⑬ **Forward-side playback button (▷)**
This button is used to begin the playback (Deck 1, 2) or recording (Deck 2).
- ④⑭ **Fast/tape program sensor button ([TPS] ▶▶)**
- ④⑮ **Automatic tape level setting button (ATLS)**
This button is used to start the recording from compact disc.
- ④⑯ **Manual recording mode button (M.REC MODE)**
This button is used to record with manual recording level adjustment.

Deck: display section



- ① **Tape mode indicator (TAPE)**
This indicator illuminates when the unit is in tape listening mode.
- ② **Tape counter**
It indicates the amount of tape movement separately for deck 1 or deck 2.
- ③ **Running indicator**
- ④ **Deck 1/2 indicator (DECK 1 DECK 2)**
This indicator illuminates to show the operational deck (deck 1 or deck 2).
- ⑤ **Tape direction indicators (◀◀ ▶▶)**
These indicators illuminate to show the direction of tape travel.
- ⑥ **Recording indicator (REC)**
This indicator illuminates when the unit is in the recording (recording standby) mode.
- ⑦ **Dolby noise reduction indicator (DOLBY NR)**
This indicator illuminates when the Dolby noise reduction system is activated.
- ⑧ **Reverse mode indicators (◀ ▶)**
These indicators illuminate to show which of the reverse modes was selected by the reverse mode select button.

Compact disc player: control section

47 Compact disc edit-recording mode select button (CD EDIT)

This button is used to select the desired edit-recording mode.

48 Jog dial (AI JOG)

This dial is used to select the contents of the mode, etc.

49 Setting button (SET)

This button is used to set the selected contents by using the jog dial.

50 Cancel button (CANCEL)

This button is used to cancel the selected contents by using the jog dial.

51 Skip/search button (⏮/⏪)

This button is used to briefly move the pickup backward to the beginning of a specific track or to move the pickup backward in the playing mode.

52 Stop button (⏹)

This button is used to stop the disc play.

53 Pause button (⏸)

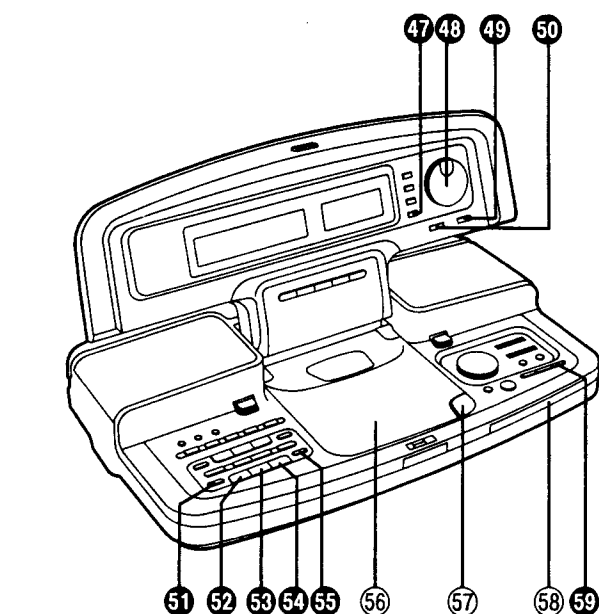
This button is used to stop the disc play temporarily.

54 Play button (▶)

This button is used to begin the play of compact disc or recording from compact disc.

55 Skip/search button (⏭/⏩)

This button is used to briefly move the pick up forward to the beginning of a specific track or to move the pickup forward in the playing mode.



56 Disc cover

57 Compact disc eject button (CD EJECT)

This button is used to open the disc cover.

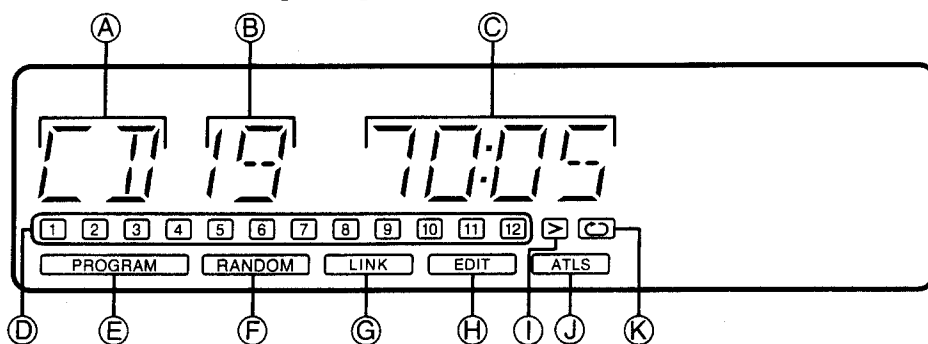
58 Compact disc indicator (CD)

This indicator illuminates when the unit is in compact disc playing mode.

59 Compact disc button (CD)

This button is used to select the compact disc playing mode.

Compact disc: display section



A Compact disc mode indicator (CD)

This indicator illuminates in the compact disc listening mode.

B Track display

C Playing time display

D Music matrix

E Program indicator (PROGRAM)

This indicator illuminates during program play.

F Random play indicator (RANDOM)

This indicator illuminates during random play.

G Link indicator (LINK)

This indicator illuminates when the unit is in a condition the disc link is possible.

H Compact disc edit-recording indicator (EDIT)

This indicator illuminates when edit-recording from a compact disc.

I "Over" mark (⏮)

This indicator illuminates if the total number of tracks on the disc is 13 or more.

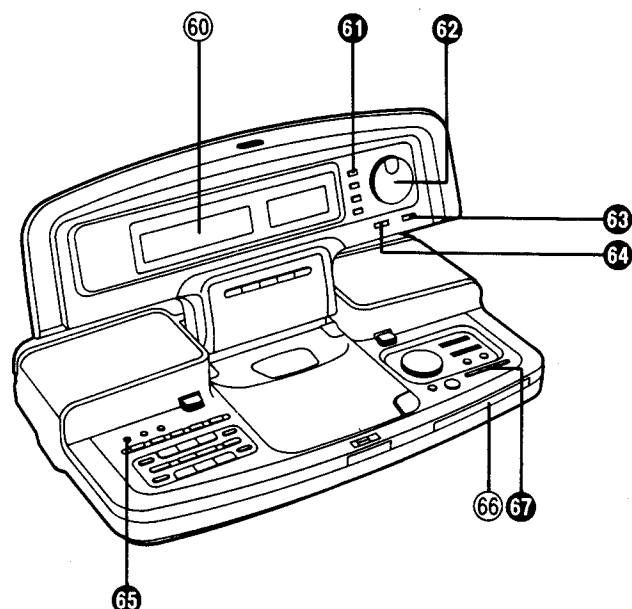
J Auto tape level setting indicator (ATLS)

This indicator illuminates when the auto tape level setting button is pressed.

K Repeat play indicator (⏮)

This indicator illuminates during repeat play.

Tuner section: control section



⑥① Display section

⑥① Tuning mode select button (TUNING MODE)

This button is used to select the desired tuning mode (preset or manual).

⑥② Jog dial (AI JOG)

This dial is used to select the contents of the mode, etc.

⑥③ Setting button (SET)

This button is used to set the selected contents by using the jog dial.

⑥④ Cancel button (CANCEL)

This button is used to cancel the selected contents by using the jog dial.

⑥⑤ FM mode/beat proof button (FM MODE/B.P)

This button is used to select the FM listening mode (stereo or monaural) during the FM broadcast station is received or to reduce the unwanted beat noise during MW broadcast is recorded.

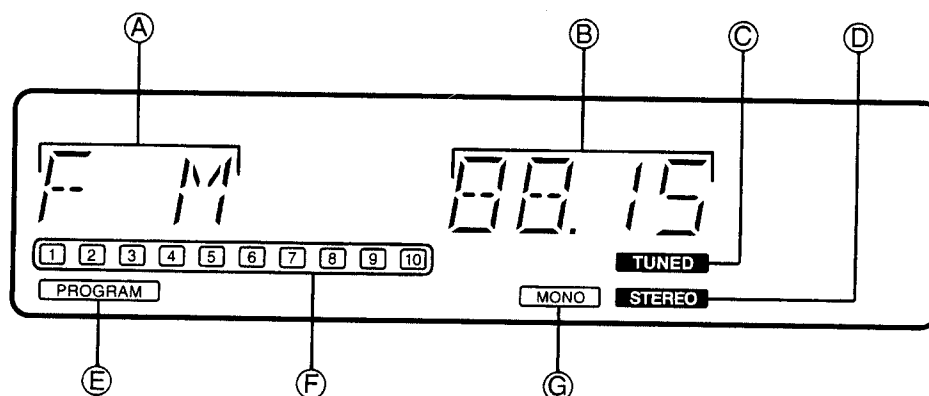
⑥⑥ Tuner indicator (TUNER)

This indicator illuminates when this unit is in radio listening mode.

⑥⑦ Tuner/band select button (TUNER/BAND)

This button is used to listen to the radio and select the desired radio band (FM or MW).

Tuner: display section



① Band indicator (FM/MW)

This indicator illuminates to show the selected band by tuner/band select button.

② Frequency display

③ Tuning indicator (TUNED)

This indicator illuminates when the broadcast station is received.

④ FM stereo indicator (STEREO)

This indicator automatically illuminates when an FM stereo broadcast is being received. It will not illuminate if the FM mode/beat proof button is used to select monaural mode.

⑤ Program indicator (PROGRAM)

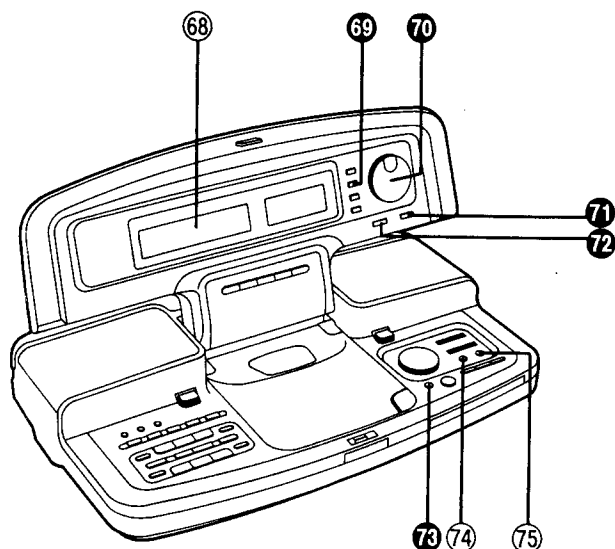
This indicator illuminates when the program button is pressed.

⑥ Preset channel indicators (1 - 10)

⑦ FM monaural indicator (MONO)

This indicator illuminates when the FM mode is selected to monaural.

Timer section: controls



68 Display section

69 Timer/clock button (TIMER/CLOCK)

This button is used to select the desired timer mode or to adjust the clock.

70 Jog dial (AI JOG)

This dial is used to select the contents of the mode, etc.

71 Setting button (SET)

This button is used to set the selected contents by using the jog dial.

72 Cancel button (CANCEL)

This button is used to cancel the selected contents by using the jog dial.

73 Sleep timer button (SLEEP)

This button is used when you wish to fall asleep while listening to the music.

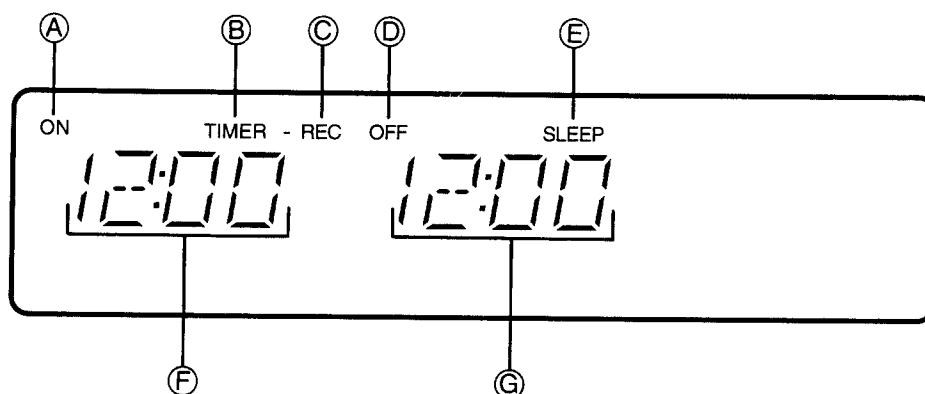
74 Timer play button (PLAY-TIMER)

This button is used for timer play.

75 Timer recording button (REC-TIMER)

This button is used for timer recording.

Timer: display section



A Timer-ON indicator (ON)

This indicator illuminates to show the timer operation's start time.

B Timer play indicator (TIMER)

This indicator illuminates when the timer play button is pressed.

C Timer recording indicator (TIMER-REC)

This indicator illuminates when the timer recording button is pressed.

D Timer-OFF indicator (OFF)

This indicator illuminates to show the timer operation's close time.

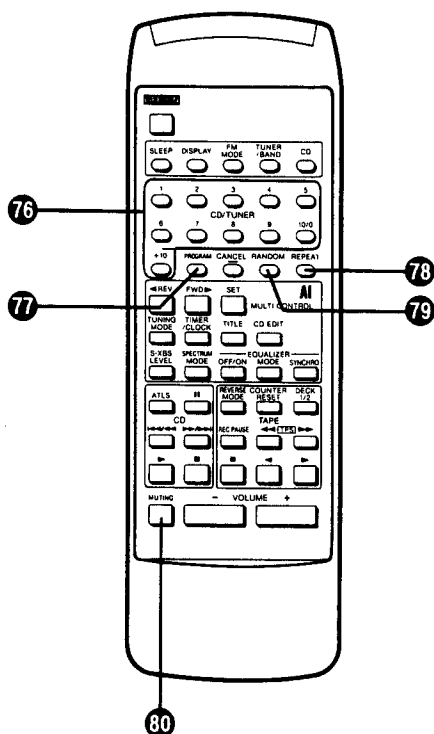
E Sleep timer indicator (SLEEP)

This indicator illuminates when the sleep timer button is pressed.

F Timer ON time/preset sound source mode display

G Timer OFF time/time display

Remote control section



76 Numeric buttons (1-10/0, +10)

These buttons are used to specify the compact disc's track (1-10/0, +10) or select the preset channel of the tuner (1-10/0).

77 Program button (PROGRAM)

This button is used for compact disc program-play and for preset memory of the tuner.

78 Repeat play button (REPEAT)

This button is used to activate the repeat mode of the compact disc playing.

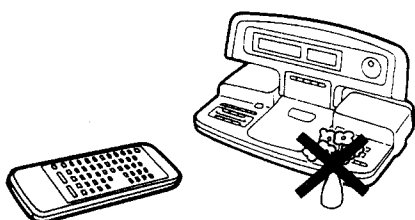
79 Random play button (RANDOM)

This button is used to let the microcomputer make a random selection of the sequence.

80 Muting button (MUTING)

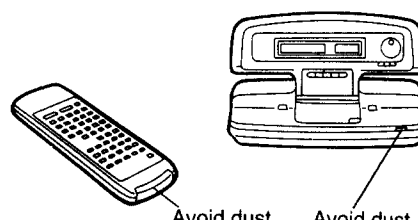
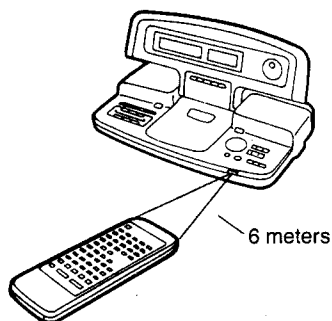
This button is used to reduce the volume level temporarily.

Operation notes



Aim the remote control's transmission window toward the unit's sensor. Avoid any obstacles.

Approx. 6 m from the front of the unit. Approx. 3 m within the range 45° left and right and 10° up and down.



Be sure the transmission window and the unit's sensor are free from dust. Excessive dust might prevent reception.

The operation may not be correct if direct sunlight or other strong light source strikes the remote control signal sensor part of this unit. If there is a problem, place the unit away from the light source.

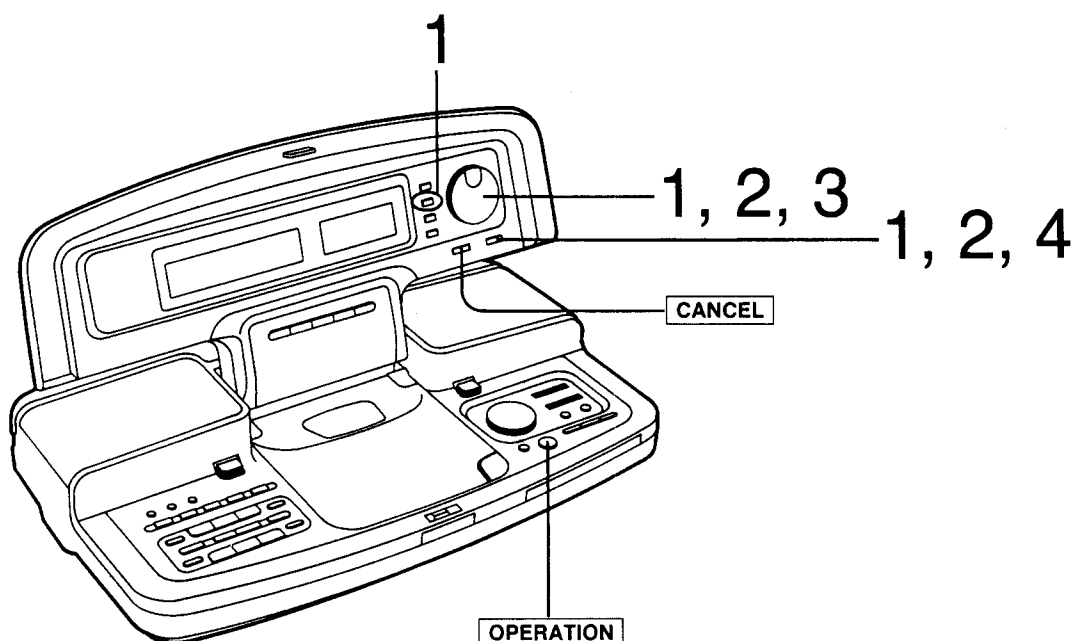
Jog dial keys (REV and FWD)

The FWD key functions in the same way as when the dial of the main unit is turned to the right.

The REV key functions in the same way as when the dial of the main unit is turned to the left.

Other keys on the remote control unit that have the same indications as the keys on the main unit function in exactly the same way.

■ SETTING THE TIME



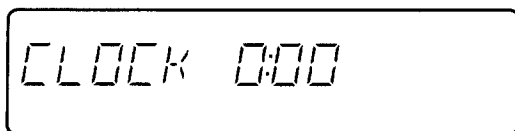
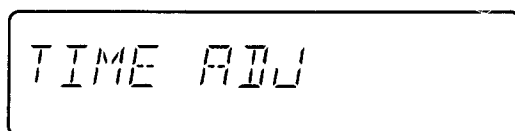
The function is also available from the remote control. Follow the procedure described below.

Before operation, press the operation switch to turn on the unit.

For example:

To set the time at 16:20.

- 1 Press the timer/clock button, and then turn the jog dial to select the "CLOCK" mode.**
The display will change to "P-TIMER"-"R-TIMER"-"SLEEP"-"CLOCK".



The display will return to what was previously indicated if 10 or more seconds are allowed to elapse before the next operation is accomplished.)

Press the setting button.

- 2 Turn the jog dial to adjust the correct hour display.**

FWD: Increase.

REV: Decrease.

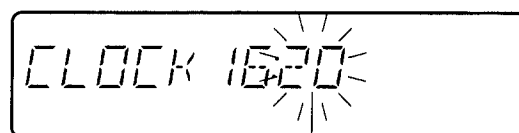


Flashing

Press the setting button.

- 3 Turn the jog dial to adjust the correct minute display.**

Note that the minute "00" display appears following "59", but the hour display is not changed.



Flashing

- 4 Press the setting button to finish setting the time.**

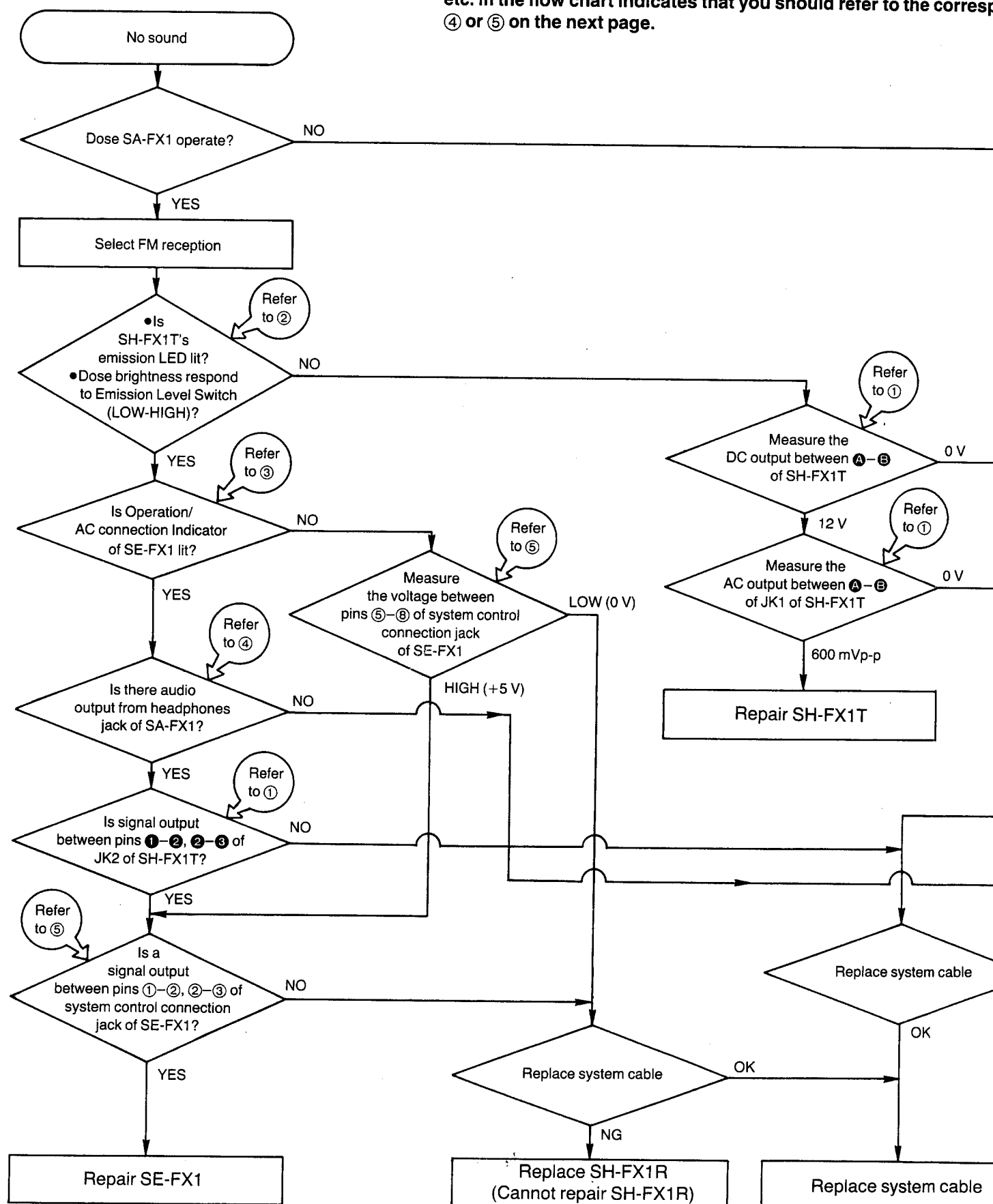
The display will change to the previous display.

When the minute display is set correctly and the setting button is pressed, the clock is reset to "0" second.

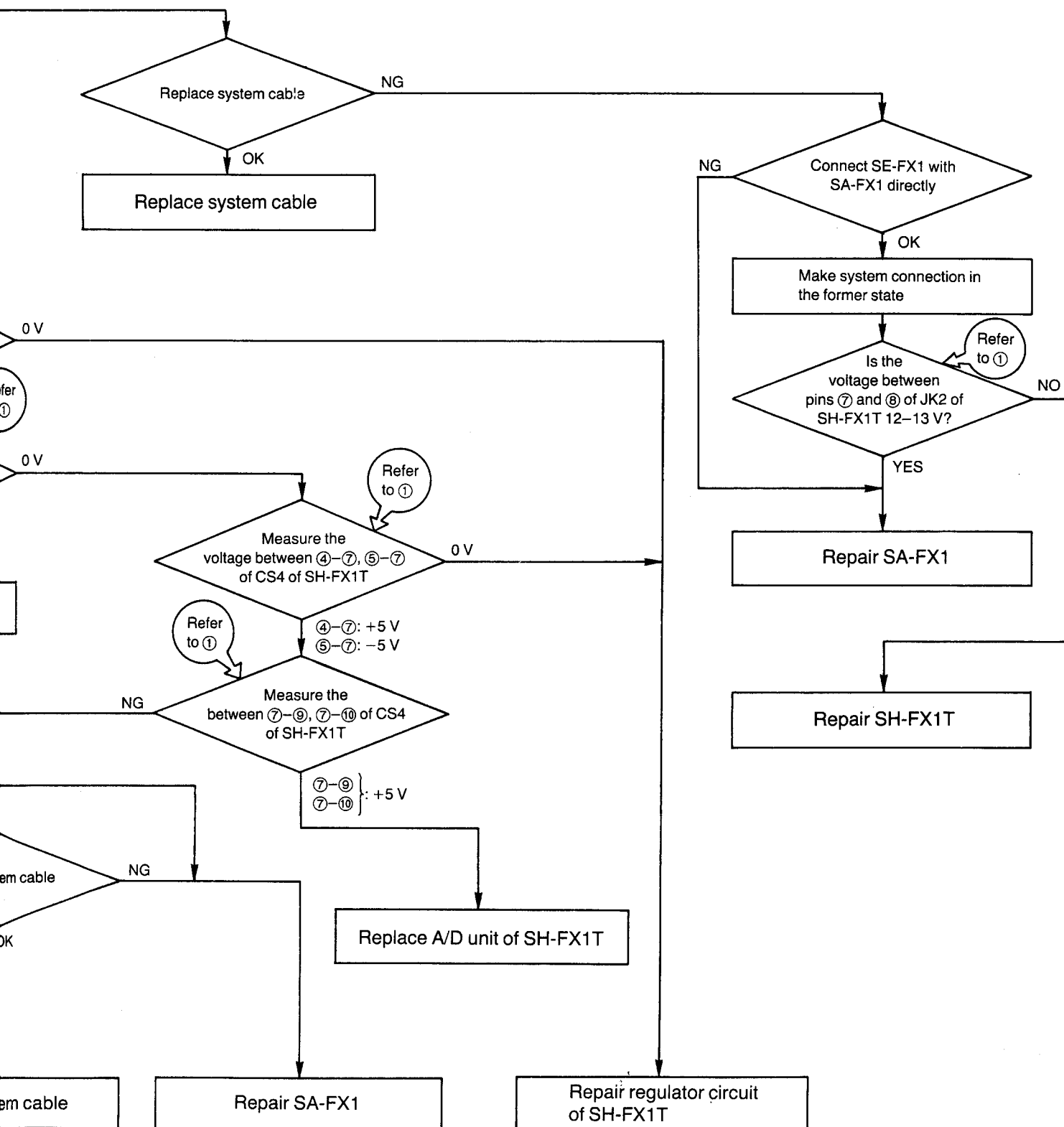
When a wrong operation occurs, press the cancel button, then the unit is returned to the previous setting mode.

TROUBLESHOOTING

The below flow chart will help you to find and correct errors and for the "no sound" problem occurs during operation. The message "Refer to ①" etc. in the flow chart indicates that you should refer to the corresponding item ④ or ⑤ on the next page.

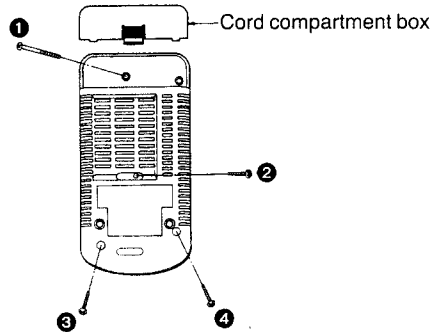


errors and faults in the component if
page "Refer to ①" or "Refer to ⑤",
the corresponding section ①, ②, ③,

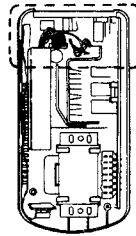


●CHECK POINTS OF COMPONENTS

1 Disassemble the Optical Digital Adaptor SH-FX1T.



1. Remove the cord compartment box
2. Remove the 4 screws (1~4).

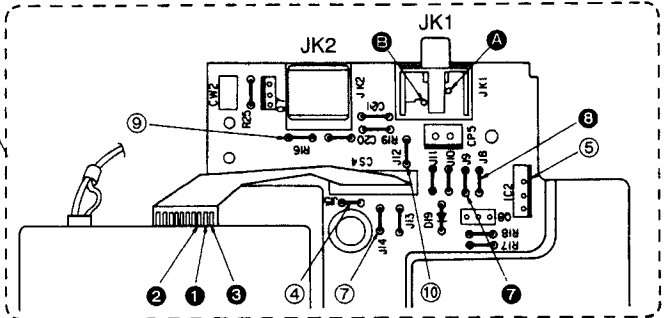


3. Remove the upper cabinet.

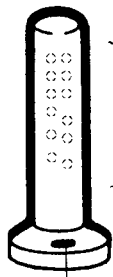
Note:

The below figure shows the check points (JK1, JK2 and CS4) the P.C.B. facing up.

- | | |
|---------------|---------------------|
| A and E | Check points of JK1 |
| 1, 2, 3, 7, 8 | Check points of JK2 |
| 4-7, 9 and 10 | Check points of CS4 |



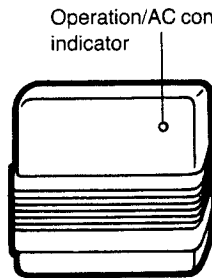
2



Emission level select switch

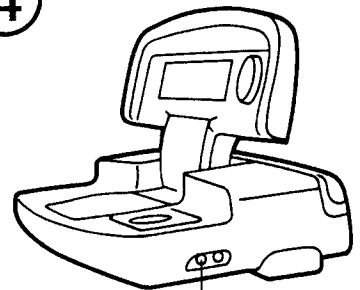
Do the 12 LEDs on the emitter light dimly?

3



Operation/AC connection indicator

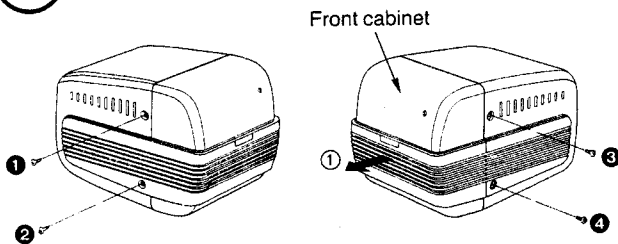
4



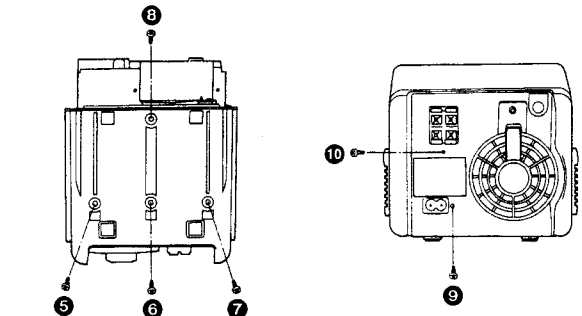
Headphones jack

5

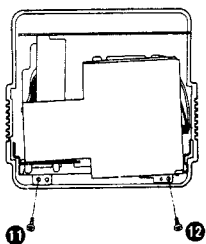
Disassemble the Power Amp.



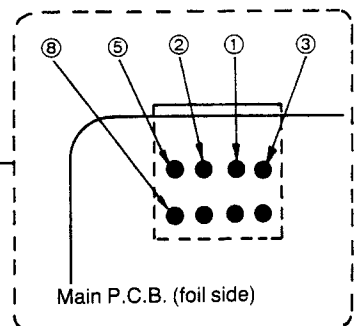
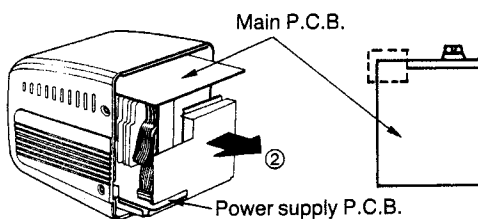
1. Remove the 4 screws (1~4).
2. Remove the front cabinet in the direction of the arrow ①.



3. Remove the 6 screws (5~10).



4. Remove the 2 screws (11, 12).
5. Pull out the main P.C.B. and power supply P.C.B. in the direction of the arrow ②.



■ HANDLING PRECAUTIONS FOR TRAVERSE DECK

The laser diode in the traverse deck (optical pickup) may break down due to potential difference caused by static electricity of clothes or human body.

So, be careful of electrostatic breakdown during repair of the traverse deck (optical pickup).

● Handling of traverse deck (optical pickup)

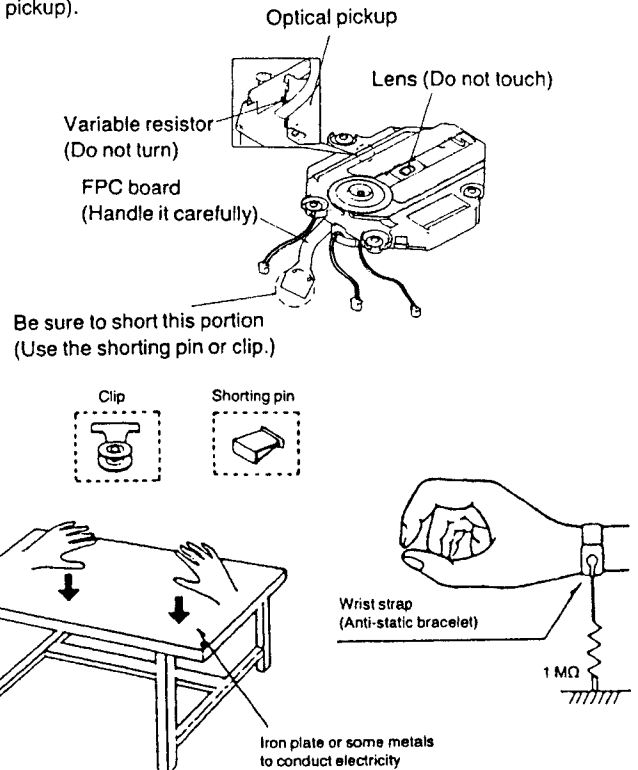
1. Do not subject the traverse deck (optical pickup) to static electricity as it is extremely sensitive to electrical shock.
2. To prevent the breakdown of the laser diode, an anti-static shorting pin is inserted into the flexible board (FPC board). When removing or connecting the short pin, finish the job in as short time as possible.
3. Take care not to apply excessive stress to the flexible board (FPC board).
4. Do not turn the variable resistor (laser power adjustment). It has already been adjusted.

● Grounding for electrostatic breakdown prevention

1. Human body grounding
Use the anti-static wrist strap to discharge the static electricity from your body.
2. Work table grounding
Put a conductive material (sheet) or steel sheet on the area where the traverse deck (optical pickup) is placed, and ground the sheet.

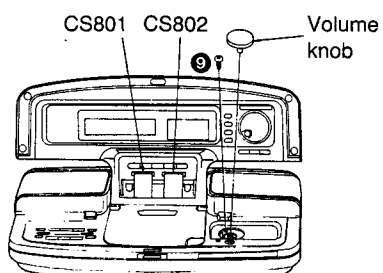
Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the traverse deck (optical pickup).

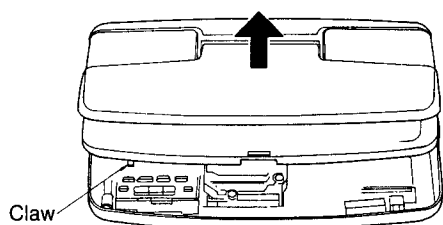


■ DISASSEMBLY INSTRUCTIONS

Ref. No. 1	Removal of the Upper Unit
Procedure 1	1. Remove the 8 screws (①~⑧). 2. Press the open button and then open the top panel. 3. Press the 2 claws in the direction of the arrow ① and then remove the cover in the direction of the arrow ②.

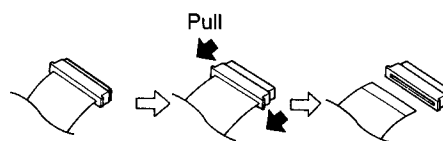


4. Release the 2 flat cables from CS801 and CS802.
5. Remove the volume knob.
6. Remove the screw (9).

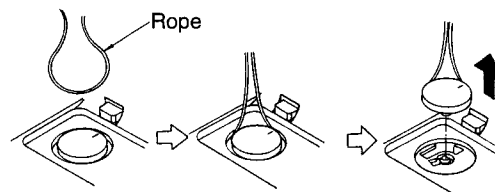


7. Lift up the upper unit.
8. Release the claw.

•Removal of the F.P.C.



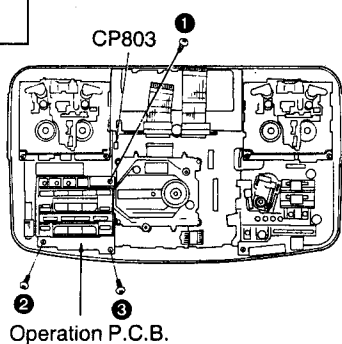
•Removal of the Volume Knob



Ref. No. 2

Removal of the Operation P.C.B.

Procedure 1→2

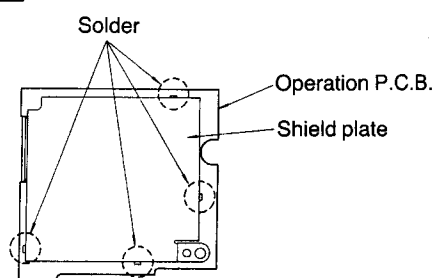


1. Remove the 3 screws (1~3).
2. Release the connector (CP803).

Ref. No. 3

Removal of the Operation Button

Procedure 1→2→3

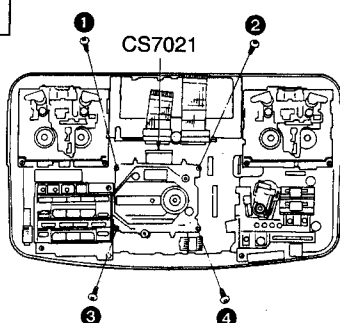


1. Resolder the 4 solderd points.
2. Remove the shield plate.

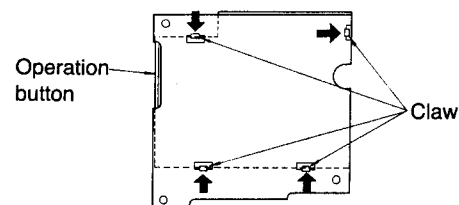
Ref. No. 4

Removal of the CD Unit

Procedure 1→4



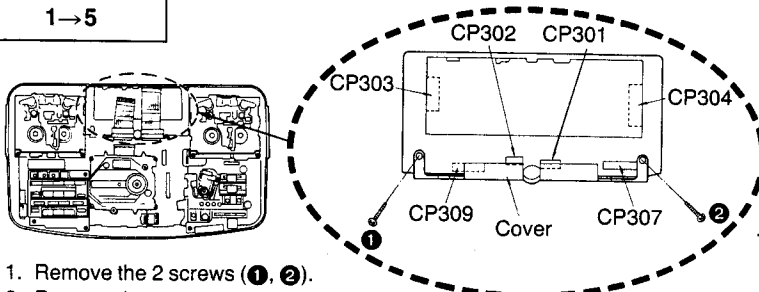
1. Remove the 4 screws (1~4).
2. Release the connector (CS7021).



3. Release the 4 claws in the direction of the arrows.

Ref. No.
5

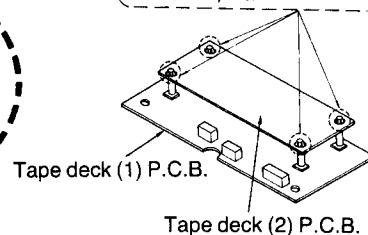
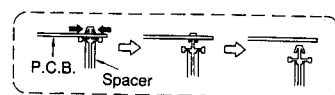
Removal of the Tape Deck P.C.B. Unit

Procedure
1→5

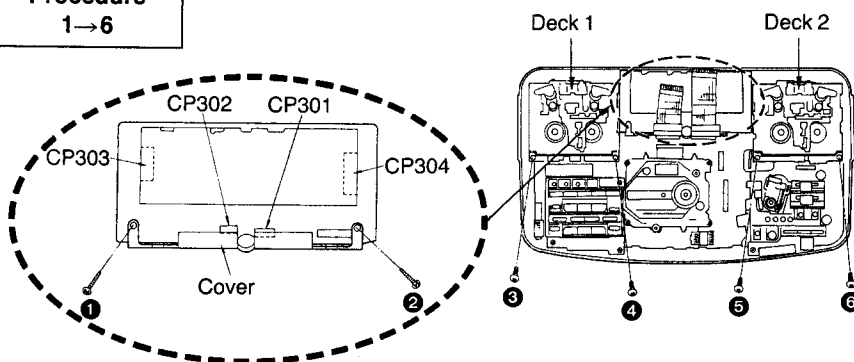
1. Remove the 2 screws (1, 2).
2. Remove the cover.
3. Release the 5 connectors (CP301–CP304, CP307).

4. Remove the tape deck P.C.B. unit.
5. Release the connector (CP309).

●Disassemble the Tape Deck P.C.B. unit

Ref. No.
6

Removal of the Mechanism

Procedure
1→6

1. Remove the 2 screws (1, 2).
2. Remove the cover.

●Removal of the Deck 1 Mechanism

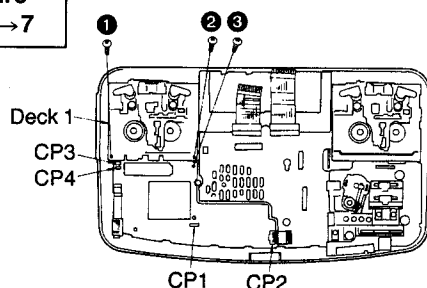
3. Remove the 2 screws (3, 4).
4. Release the 2 connectors (CP302, CP303).

●Removal of the Deck 2 Mechanism

3. Remove the 2 screws (5, 6).
4. Release the 2 connectors (CP301, CP304).

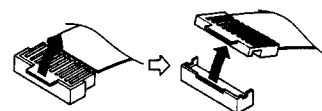
Ref. No.
7

Removal of the Tuner P.C.B.

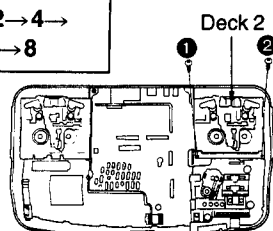
Procedure
1→2→4→7

1. Remove the 2 screws (1, 2).
2. Remove the deck 1 mechanism.
3. Remove the screw (3).
4. Release the 4 connectors (CP1–CP4).

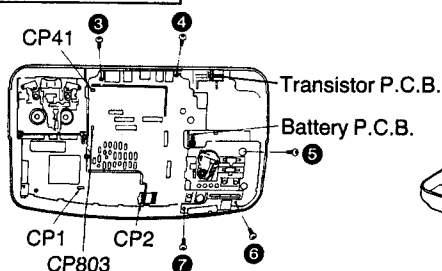
●Removal of the Connector (CP2).

Ref. No.
8

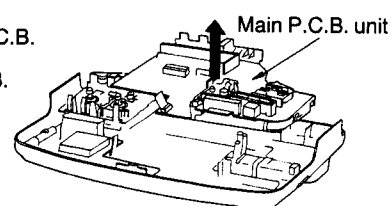
Removal of the Main P.C.B. Unit

Procedure
1→2→4→
5→8

1. Remove the 2 screws (1, 2).
2. Remove the deck 2 mechanism.

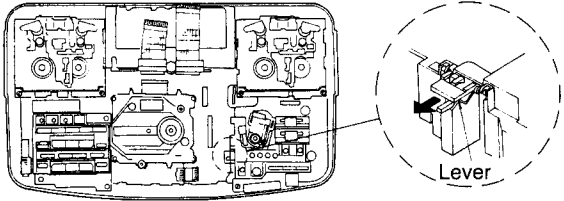
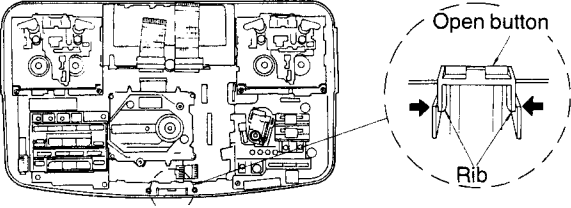
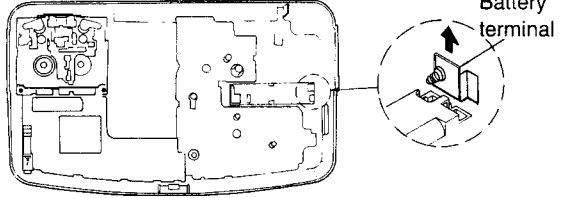
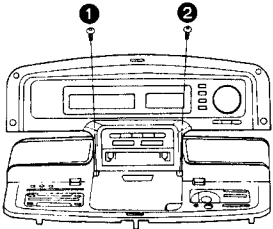
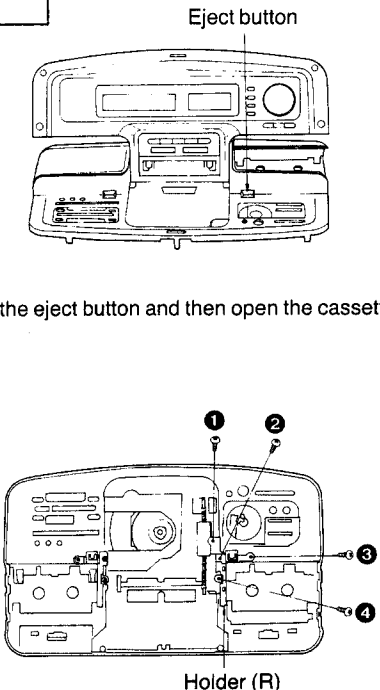
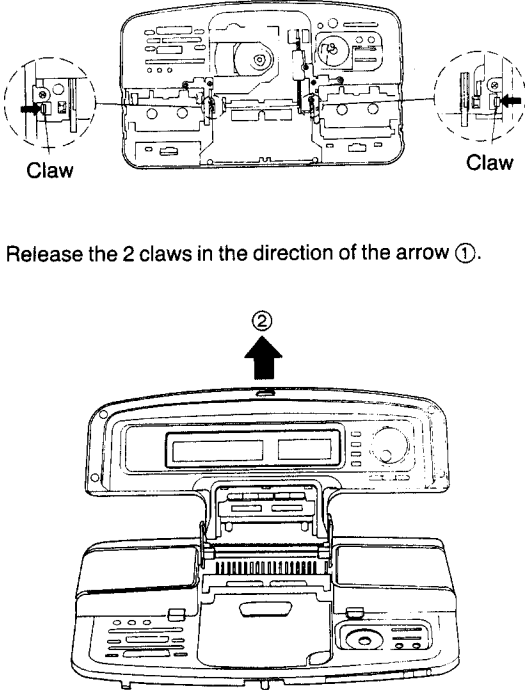


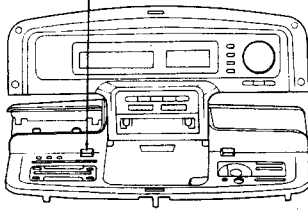
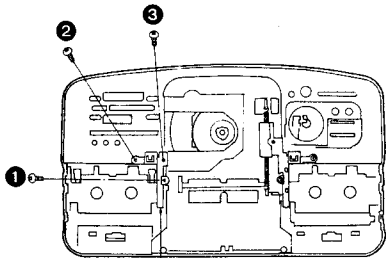
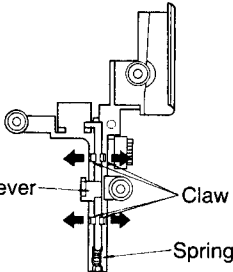
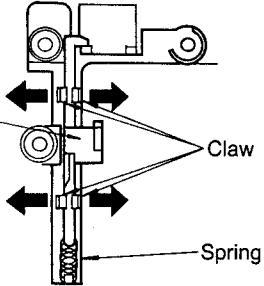
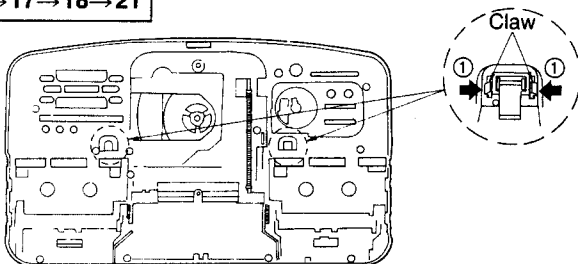
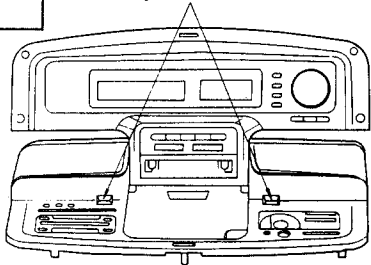
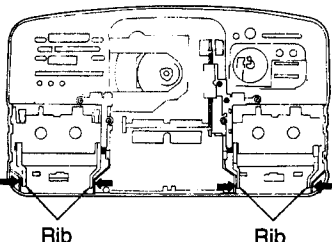
3. Pull out the transistor P.C.B.
4. Pull out the battery P.C.B.
5. Release the 4 connectors (CP1, CP2, CP41, CP803).
5. Remove the 5 screws (3–7).

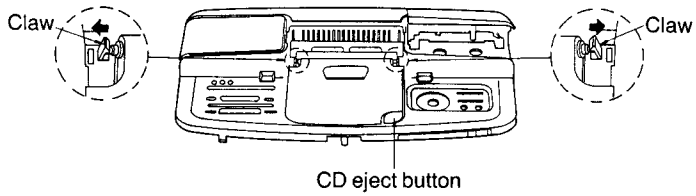
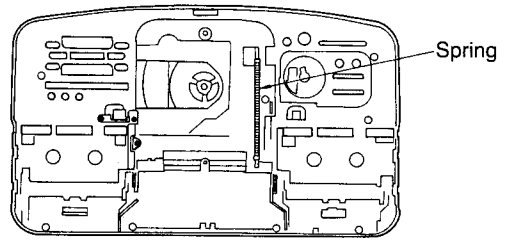


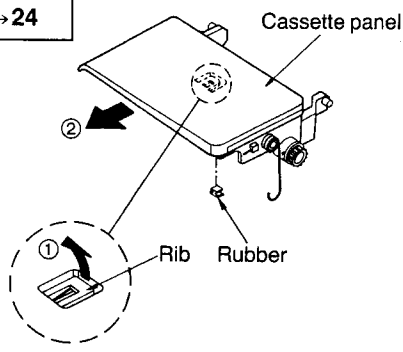
7. Remove the main P.C.B. unit.

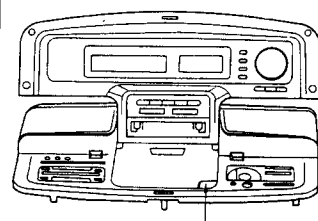
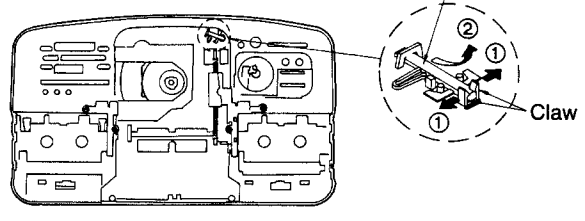
Ref. No. 9	Removal of the Function Select Switch P.C.B.	1. Release the 2 claws in the direction of the arrow ①. 2. Release the 2 claws in the direction of the arrow ②. 3. Release the 2 connectors (CP601, CP602).
Ref. No. 10	Disassemble of the Volume Chassis	1. Remove the spring. 2. Remove the 2 screws (①, ②). 3. Release the 3 claws in the direction of the arrow ①. 4. Remove the volume chassis in the direction of the arrow ②. 5. Release the claw in the direction of the arrow ③. 6. Remove the gear in the direction of the arrow ④. 7. Remove the worm gear in the direction of the arrow ⑤.
Ref. No. 11	Removal of the Jack Holder	1. Resolder the 5 solder points. 2. Release the claw in the direction of the arrow ①. 3. Remove the jack holder in the direction of the arrow ②.
Ref. No. 12	Removal of the Function Select Button, Balance Knob and REC Level Knob	1. Release the 6 claws in the direction of the arrows and then remove the function select button. 2. Slide out the balance knob and REC level knob.

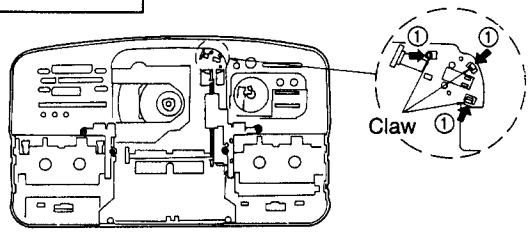
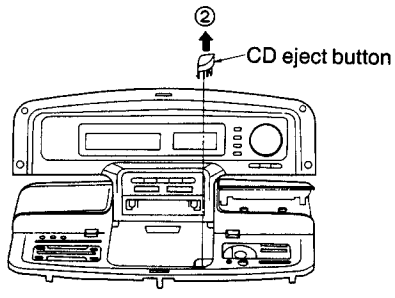
Ref. No. 13	Removal of the CD Cover Open/Close Lever	Ref. No. 14	Removal of the Open Button
Procedure 1→13		Procedure 1→14	
 •Remove the lever in the direction of the arrow.		 •Press the rib in the direction of the arrow and then remove the open button.	
Ref. No. 15	Removal of the Battery Terminal	Ref. No. 16	Removal of the Top Panel
Procedure 1→2→4→ 5→8→15		Procedure 1→16	
 •Pull out the battery terminal.		 1. Remove the 2 screws (①, ②).	
Ref. No. 17	Removal of the Holder (R)		
Procedure 1→17			
 1. Press the eject button and then open the cassette holder. 2. Remove the 4 screws (①~④).		 2. Release the 2 claws in the direction of the arrow ①. 3. Remove the top panel in the direction of the arrow ②.	

Ref. No. 18	Removal of the Holder (L)		
Procedure 1→18	Eject Button  Holder (L)  1. Press the eject button and then open the cassette holder. 2. Remove the 3 screws (①~③).		
Ref. No. 19	Removal of the Cassette Eject Lever (DECK 2)	Ref. No. 20	Removal of the Cassette Eject Lever (DECK 1)
Procedure 1→17→19	Eject lever Claw Spring  1. Remove the spring. 2. Release the 4 claws in the direction of the arrows.		
Procedure 1→18→20	Eject lever Claw Spring  1. Remove the spring. 2. Release the 4 claws in the direction of the arrows.		
Ref. No. 21	Removal of the Cassette Eject Button		
Procedure 1→17→18→21	Claw  1. Release the 2 claws in the direction of the arrow ①. 2. Remove the eject button in the direction of the arrow ②.		
Ref. No. 22	Removal of the Cassette Holder		
Procedure 1→22	Eject button  Rib Rib  1. Press the eject button and then open the cassette holder. 2. Push the ribs in the direction of the arrow.		

Ref. No. 23	Removal of the CD Cover	
Procedure 1→16→27→23		
 Claw CD eject button Claw	 Spring	
1. Press the CD eject button and then open the CD cover. 2. Release 2 claws in the direction of the arrow.		3. Remove the spring.

Ref. No. 24	Removal of the Cassette Panel	
Procedure 1→22→24		
 Cassette panel Rib Rubber	1. Remove the rib in the direction of the arrow ①. 2. Remove the cassette panel in the direction of the arrow ②. 3. Since the rubber is removed at the same time, when the cassette panel is removed, be especially careful not to lose the rubber. (You can also remove the rubber on the cassette panel of Deck 2 in the same way of Deck 1 shown below.)	

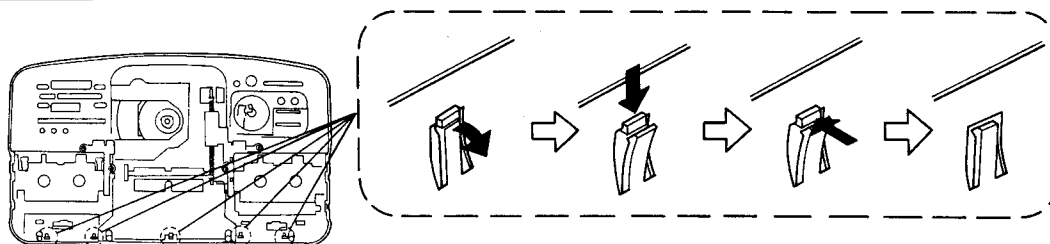
Ref. No. 25	Removal of the CD Eject Lever	
Procedure 1→25		
 CD eject button	 CD eject lever Claw	
1. Press the CD eject button and then open the CD cover.		2. Release the 2 claws in the direction of the arrows ①. 3. Remove the CD eject lever in the direction of the arrow ②.

Ref. No. 26	Removal of the CD Eject Button	
Procedure 1→25→26		
 Claw	 CD eject button	
1. Release the 3 claws in the direction of the arrow ①.		2. Remove the CD eject button in the direction of the arrow ②.

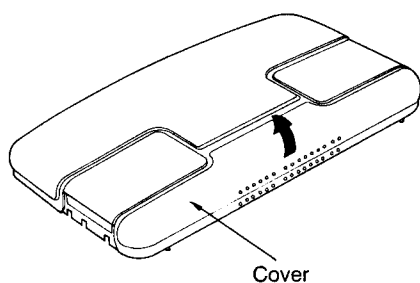
Ref. No.
27

Removal of the Top Panel Cover

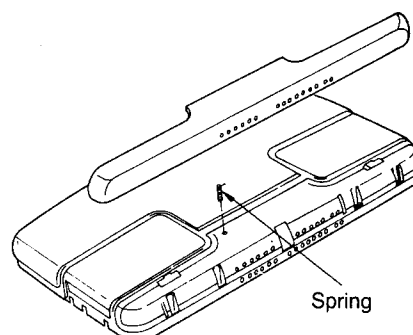
Procedure
1→27



1. Release the 5 hooks.



2. Remove the cover in the direction of the arrow.



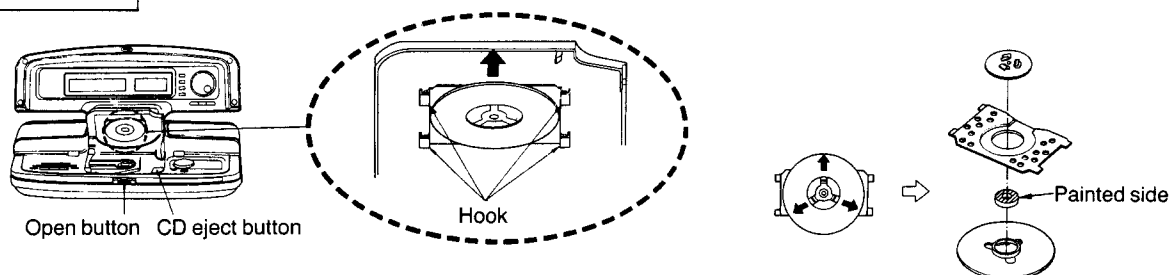
3. Remove the spring.

Ref. No.
28

Removal of the Disc Clamper

Procedure
28

•Disassemble the disc clamper.

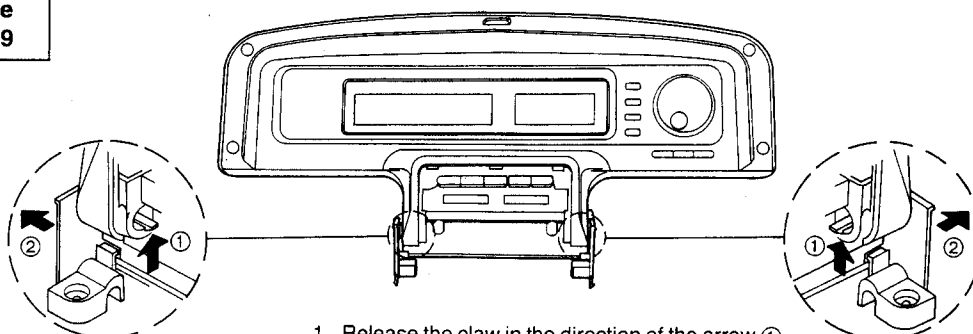


1. Press the open button and then open the top panel.
2. Press the CD eject button and then open the CD cover.
3. Slide the disc clamper in the direction of the arrow.

Ref. No.
29

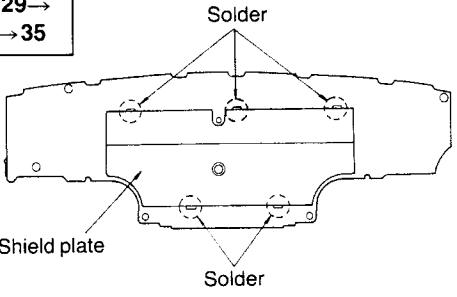
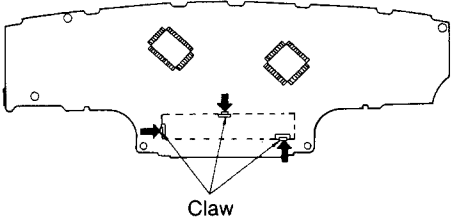
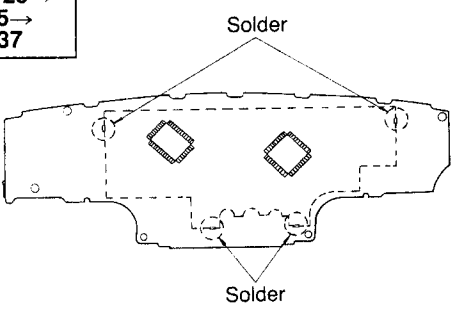
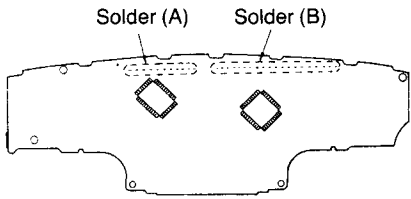
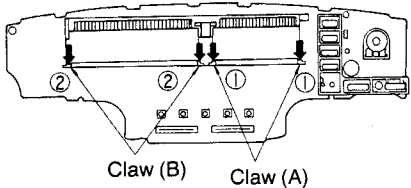
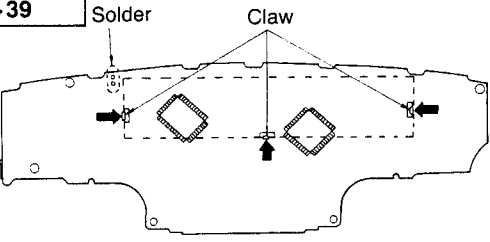
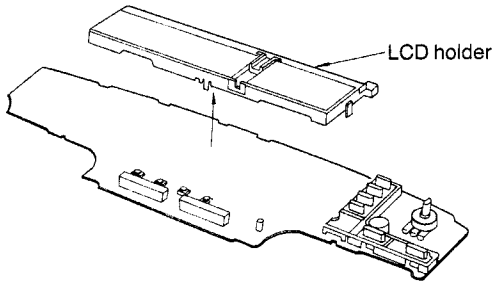
Removal of the Top Cover Holder

Procedure
1→16→29



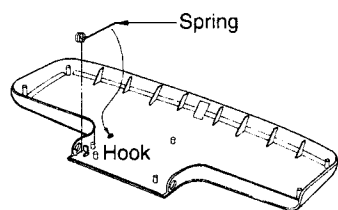
1. Release the claw in the direction of the arrow ①.
2. Remove the top panel holder in the direction of the arrow ②.

Ref. No. 30 Procedure 1→16→29→30	Removal of the Indication Panel	●Removal of the AI Jog dial 1. Remove the AI jog dial. 2. Remove the 4 rubbers (1~4). 4. Insert a flat tip of a regular screwdriver into the groove and open the panel slightly. 5. Unlock the 13 claws carefully. 3. Remove the 6 screws (5~10). 6. The piece will also be removed when the panel is removed. Be especially careful not to lose it.	
Ref. No. 31 Procedure 1→16→29→30→31	Removal of the LCD P.C.B.	Ref. No. 32 Procedure 1→16→29→30→32	Removal of the Top Panel Lock Piece
●Remove the 5 screws (1~5).			1. Remove the screw (1). 2. Remove the lock piece.
Ref. No. 33 Procedure 1→16→29→30→31→33	Removal of the Top Panel Spring	Ref. No. 34 Procedure 1→16→29→30→31→34	Removal of the AI Control Button
●Remove the spring.			●Release the 4 claws in the direction of the arrows.

Ref. No. 35	Removal of the Shield Plate (A)	Ref. No. 36	Removal of the EQ. Control Button
Procedure 1→16→29→ 30→31→35	 ●Resolder the 5 solderd points.	Procedure 1→16→29→ 30→31→ 35→36	 ●Release the 3 claws in the direction of the arrows.
Ref. No. 37	Removal of the Shield Plate (B)	Ref. No. 38	Removal of the LCD
Procedure 1→16→29→ 30→35→ 36→37	 ●Resolder the 4 solderd points.	Procedure 1→16→29→ 30→31→35→ 36→37→38	  ●Equalizer section 1. Resolder the 31 solderd points. 2. Release the claw (A) in the direction of the arrow ①. ●Function section 1. Resolder the 51 solderd points. 2. Release the claw in the direction of the arrow ②.
Ref. No. 39	Removal of the LCD Holder		
Procedure 1→16→29→ 30→31→35→ 36→37→ 38→39	 1. Resolder the 2 solderd points. 2. Release the 3 claws in the direction of the arrows.  LCD holder		

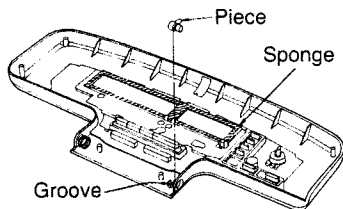
■ NOTES FOR INSTALLATION

● Installation of auxiliary spring of top panel



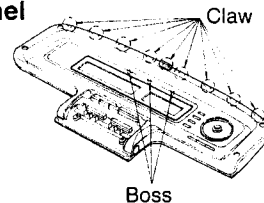
Hook the spring as shown the figure.

● Installation of top panel and piece



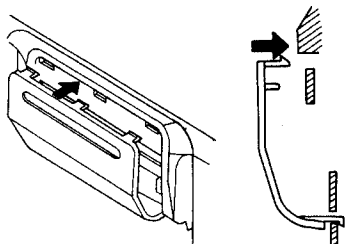
Fit the boss of the piece in the groove of the top panel.

● Installation of display of top panel



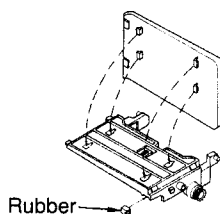
1. Fit in the 9 claws on the upper part of the panel.
2. Make sure that the sponge rubber is not seen in the window.

● Installation of top panel cover

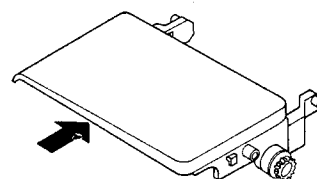


● Installation of cassette panel

(Install the cassette panel of Deck 2 in the same way as shown below.)



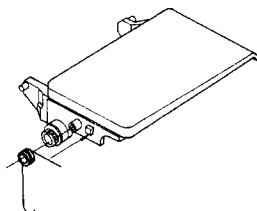
1. Install the rubber.



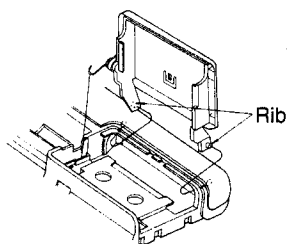
2. Install the cassette panel as shown above.

● Installation of cassette holder

(Install the cassette holder of Deck 2 in the same way of Deck 1 as shown below.)

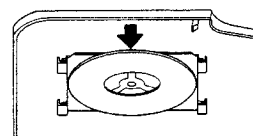
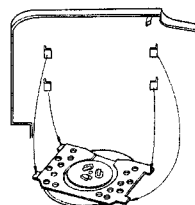


1. Install the spring.

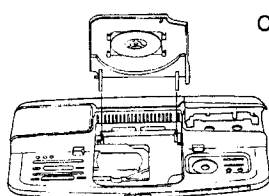


2. Insert the spring in the groove.
3. Fit in the rib.

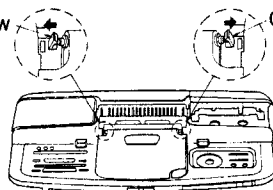
● Installation of disc clumper



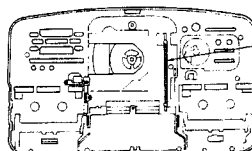
● Installation of CD cover



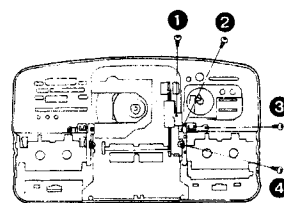
Claw



Claw



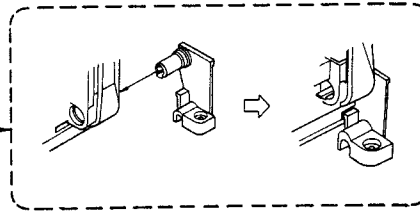
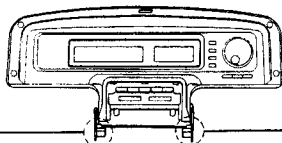
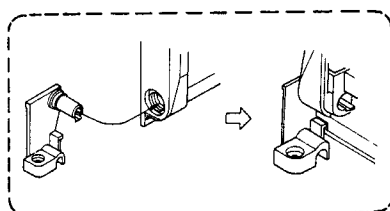
Spring



1. Install the CD cover.
2. Fit the claws in the bosses.

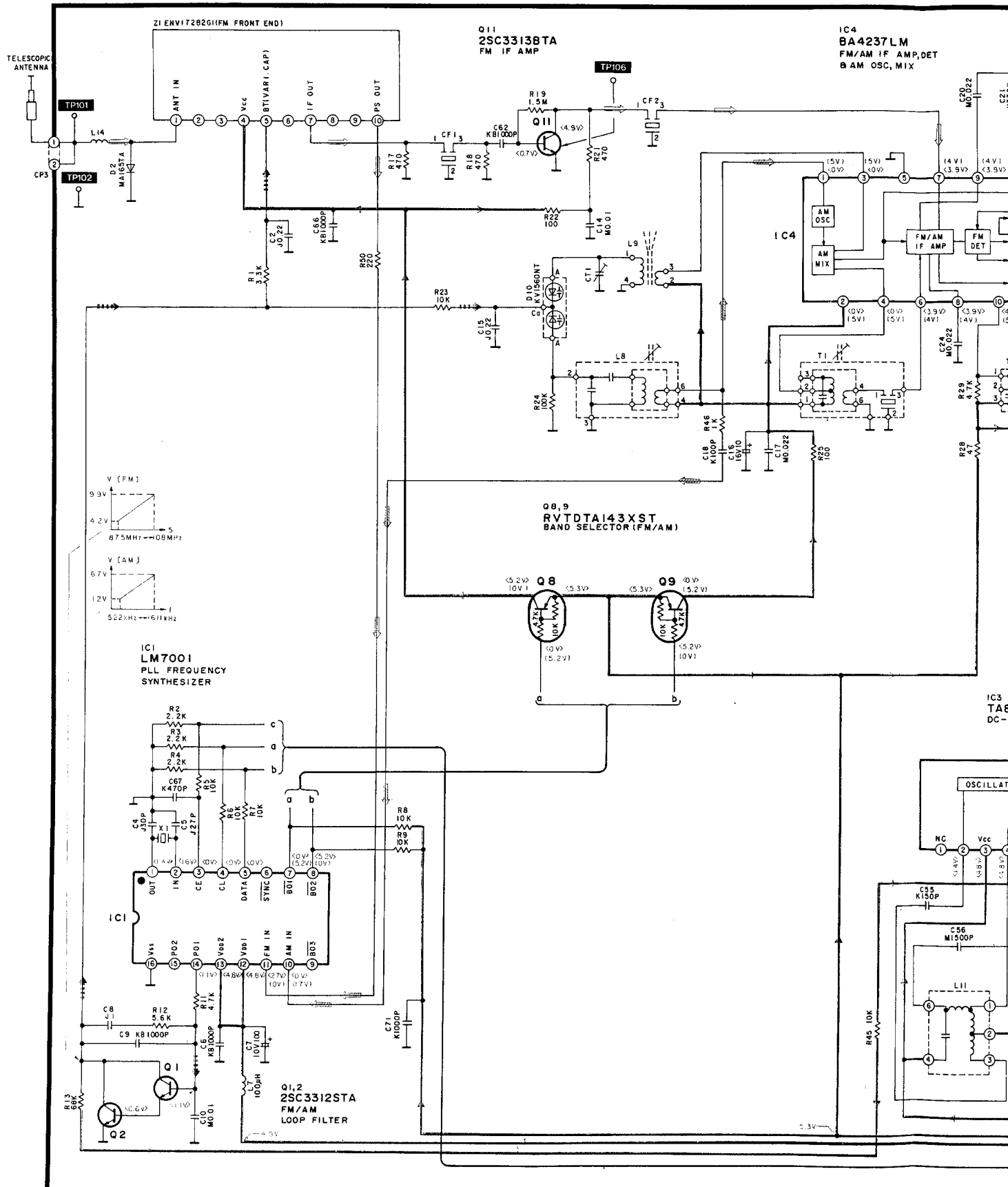
3. Install the spring.
4. Install the holder with the 4 screws (①~④).

● Installation of top panel holder



SCHEMATIC DIAGRAM • TUNER CIRCUIT AND CD CIRCUIT

A TUNER CIRCUIT





13

14

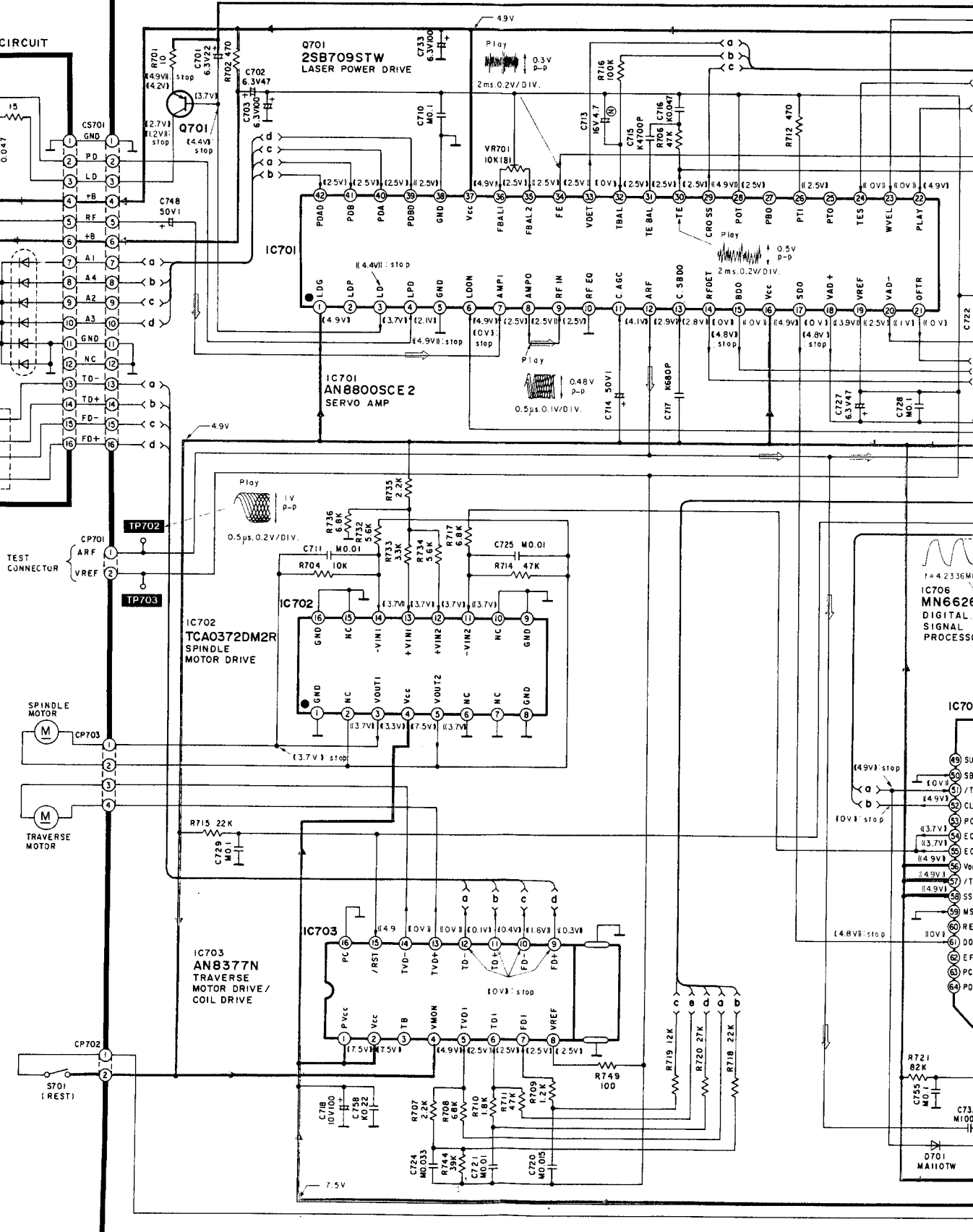
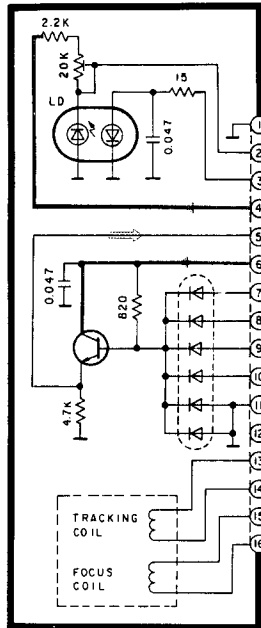
15

16

17

B CD CIRCUIT

OPTICAL PICKUP CIRCUIT



IC706
MNE62
DIGITAL
SIGNAL
PROCESS

IC706

MNE62

DIGITAL

SIGNAL

PROCESS

PROCESS

PROCESS

PROCESS

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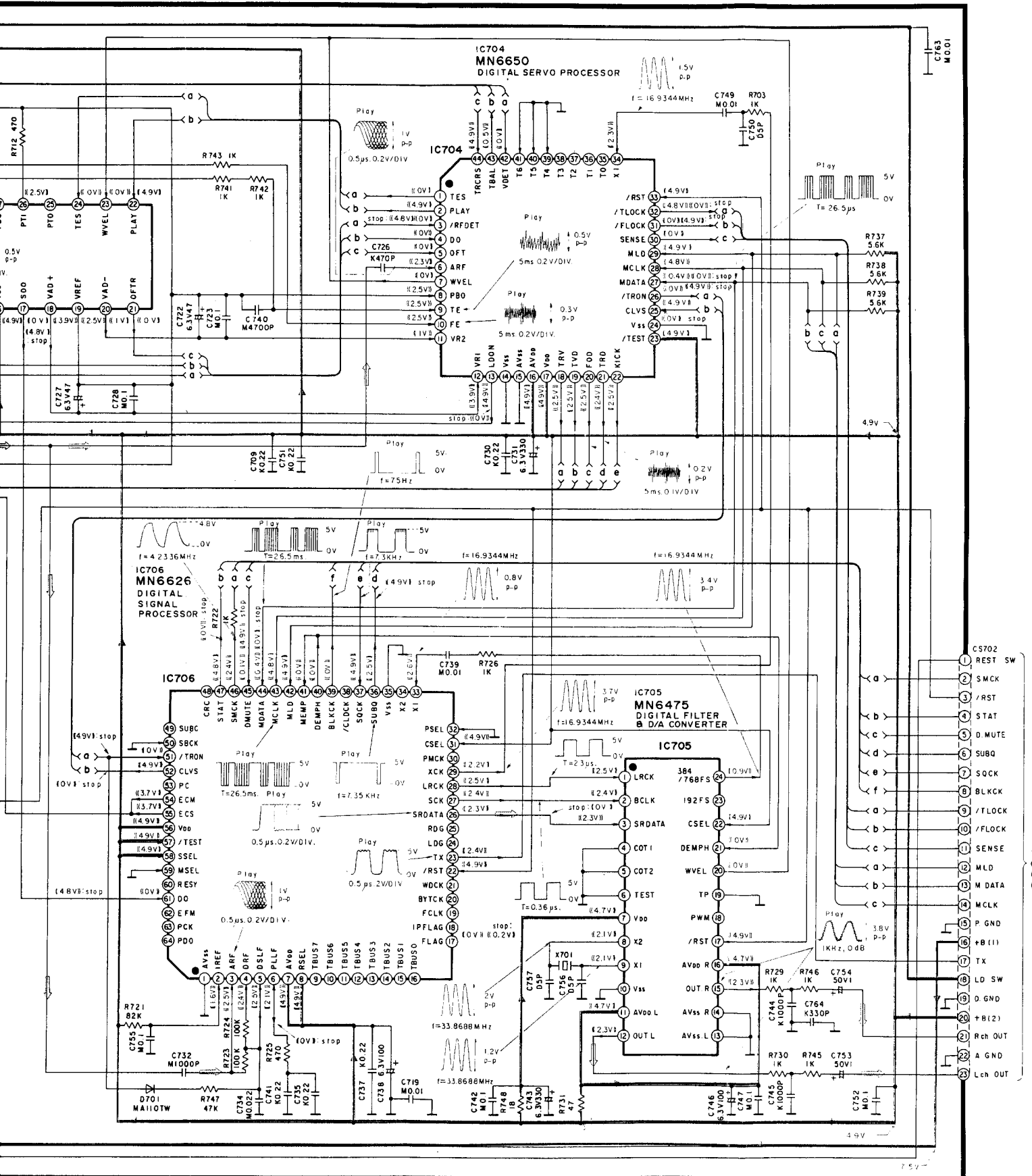
PROCESS

PROCESS

PROCESS

PROCESS

PROCESS



SCHEMATIC DIAGRAM • MAIN, OPERATION, TRANSISTOR AND FUNCTION SELECTOR CIRCUIT

Notes:

- S601 : CD cover OPEN/CLOSE detect switch.
- S602 : Volume limit switch.
- S603 : Operation switch. (OPERATION)
- S604 : Sleep timer switch. (SLEEP)
- S605 : Tape/aux mode select switch. (TAPE/AUX)
- S606 : Tuner/band select switch. (TUNER/BAND)
- S607 : CD select switch. (CD)
- S608 : Timer play switch. (PLAY-TIMER)
- S609 : Timer recording switch. (REC-TIMER)
- S820 : Deck stop switch. (□)
- S821 : Deck fast/tape program sensor switch. (◀◀/TPS)
- S822 : Deck reverse-side playback switch. (◀)
- S823 : Deck forward-side playback switch. (▶)
- S824 : Deck fast/tape program sensor switch. (TPS/▶▶)
- S825 : Deck 1/2 select switch. (DECK SELECTOR)
- S826 : Deck reverse mode select switch. (REVERSE MODE)
- S827 : Tape counter reset switch. (COUNTER)
- S828 : Dolby noise reduction switch. (DOLBY)
- S829 : Record/record standby switch. (●||)
- S830 : Edit-recording switch. (NORMAL)
- S831 : Edit-recording switch. (HIGH)
- S832 : CD stop switch. (□)
- S833 : CD play switch. (▶)
- S834 : CD pause switch. (□□)
- S835 : CD skip/search switch. (▶▶/▶▶)
- S836 : CD skip/search switch. (◀◀/◀◀)
- S837 : Automatic tape level setting switch. (ATLS)
- S838 : FM mode/beat proof switch. (FM MODE/B.P)
- S839 : Display select switch. (DISPLAY)
- S840 : Beep sound ON/OFF switch. (BEEP)
- S841 : Manual recording mode switch. (M. REC MODE)
- VR401 : Lch volume control VR. (VOLUME)
- VR402 : Lch recording level control VR. (REC LEVEL)
- VR501 : Rch volume control VR. (VOLUME)
- VR502 : Rch recording level control VR. (REC LEVEL)
- VR601 : Balance control VR. (BALANCE)

•DC voltage measurements are taken with electronics voltmeter.

The negative terminal of the battery provides negative meter connection point.

(())...CD No mark...DECK PLAYBACK

□...TUNER ||...AUX

•This schematic diagram may be modified at any time with the development of new technology.

Note:

When 13.2 V DC is applied between **+B** and **GND**, the unit will be operational.

→ : FM SIGNAL LINE

→ : TAPE PLAYBACK SIGNAL LINE

→ : CD SIGNAL LINE

→ : MIC SIGNAL LINE

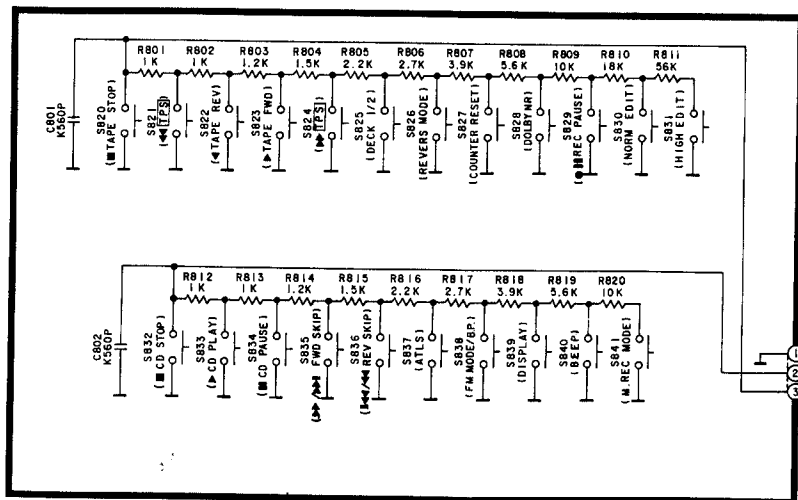
→ : MAIN SIGNAL LINE

→ : RECORD SIGNAL LINE

→ : SPECTRUM ANALYZER SIGNAL LINE

→ : +B LINE

J OPERATION CIRCUIT



6

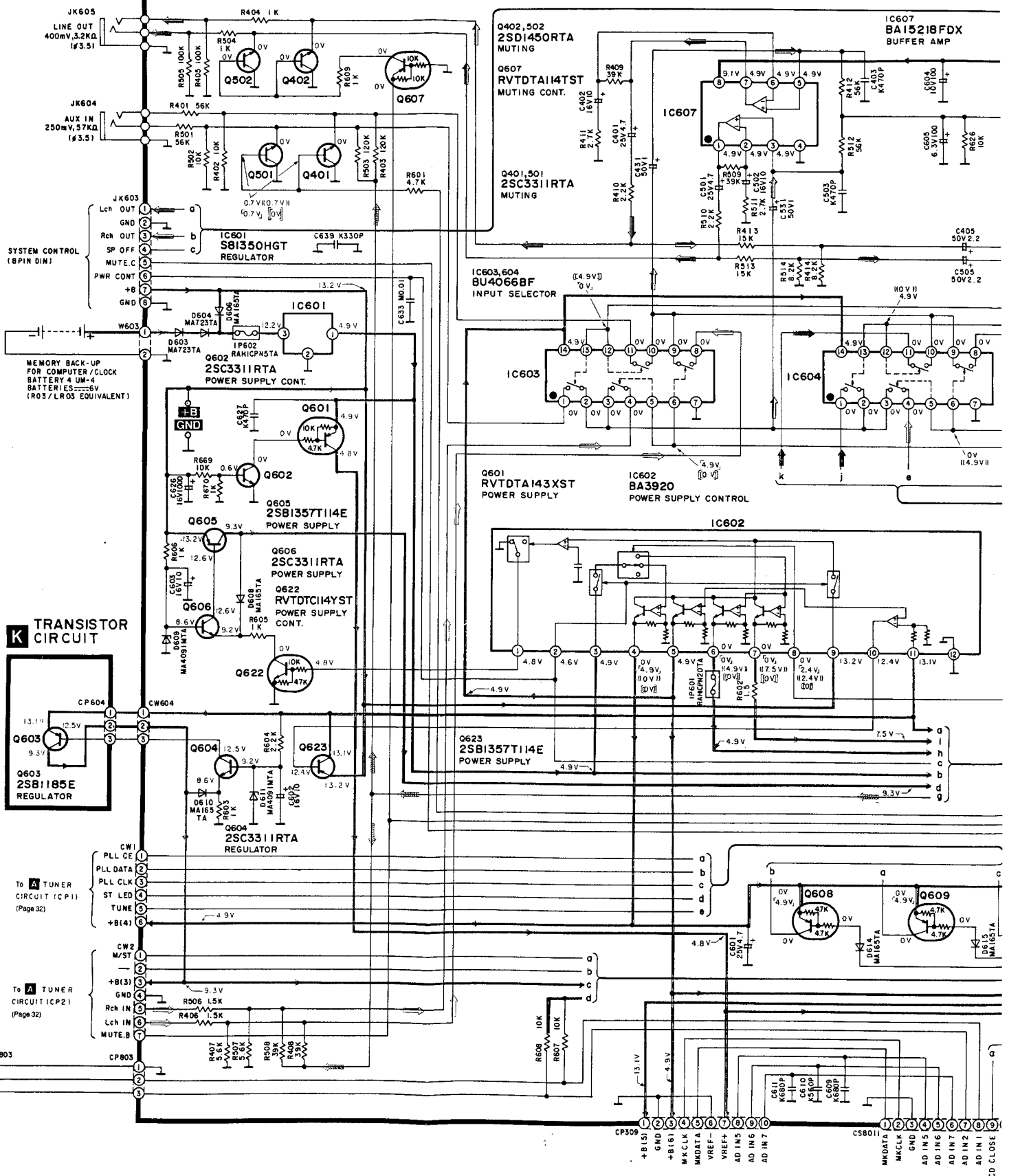
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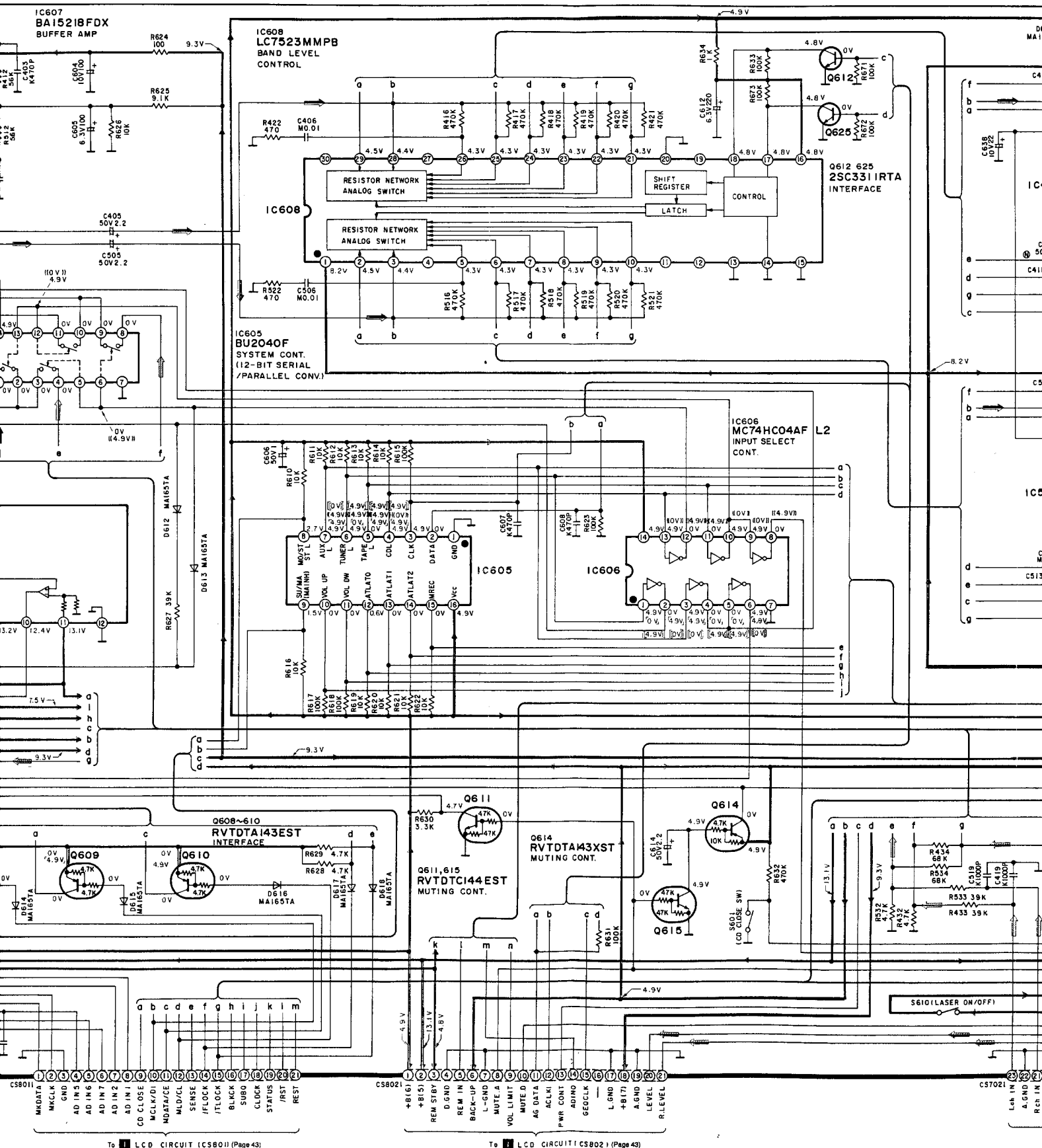
10

L MAIN CIRCUIT



To TAPE DECK (21CIRCUIT (CW 309) (Page 41)

To LCI



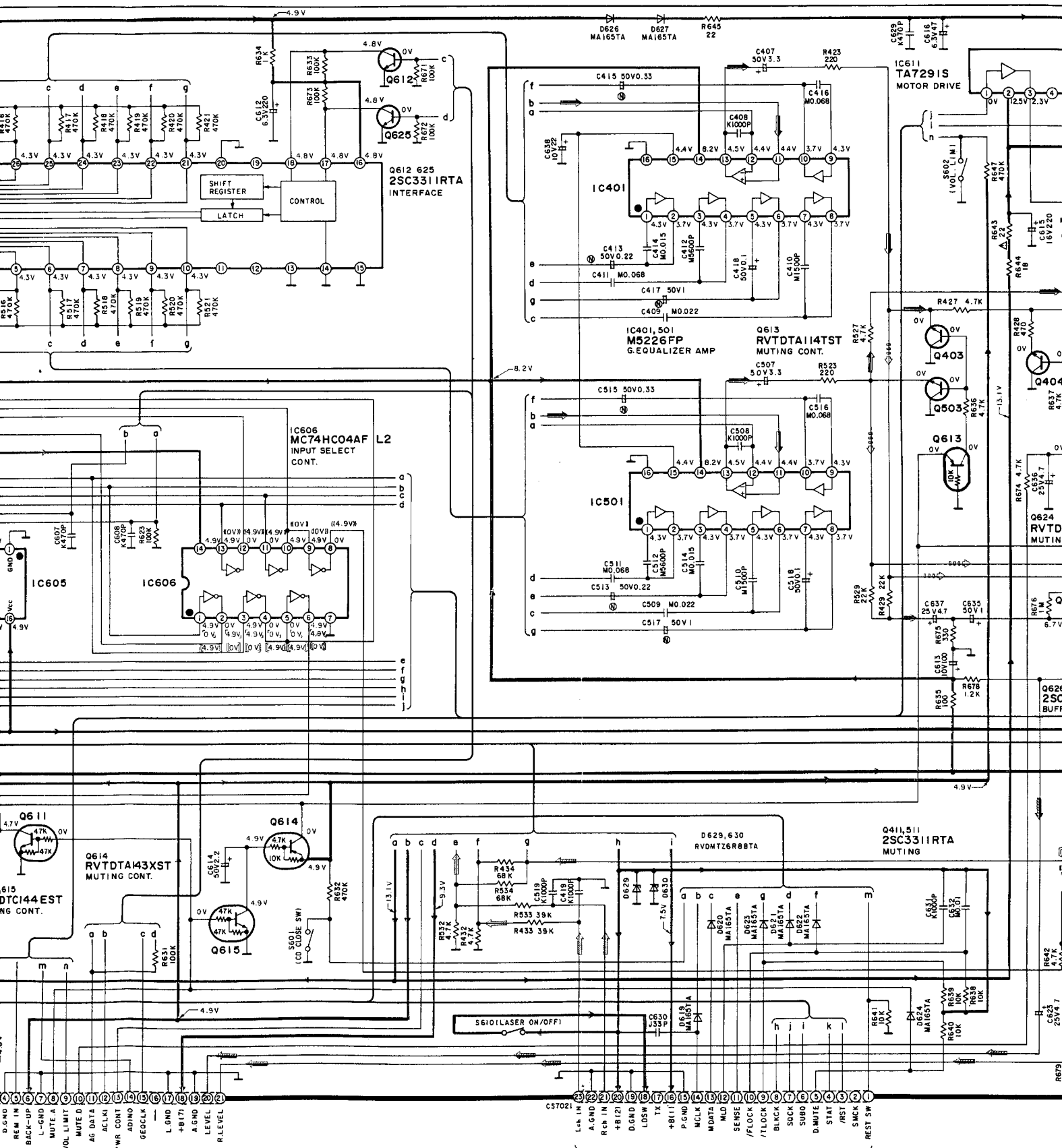
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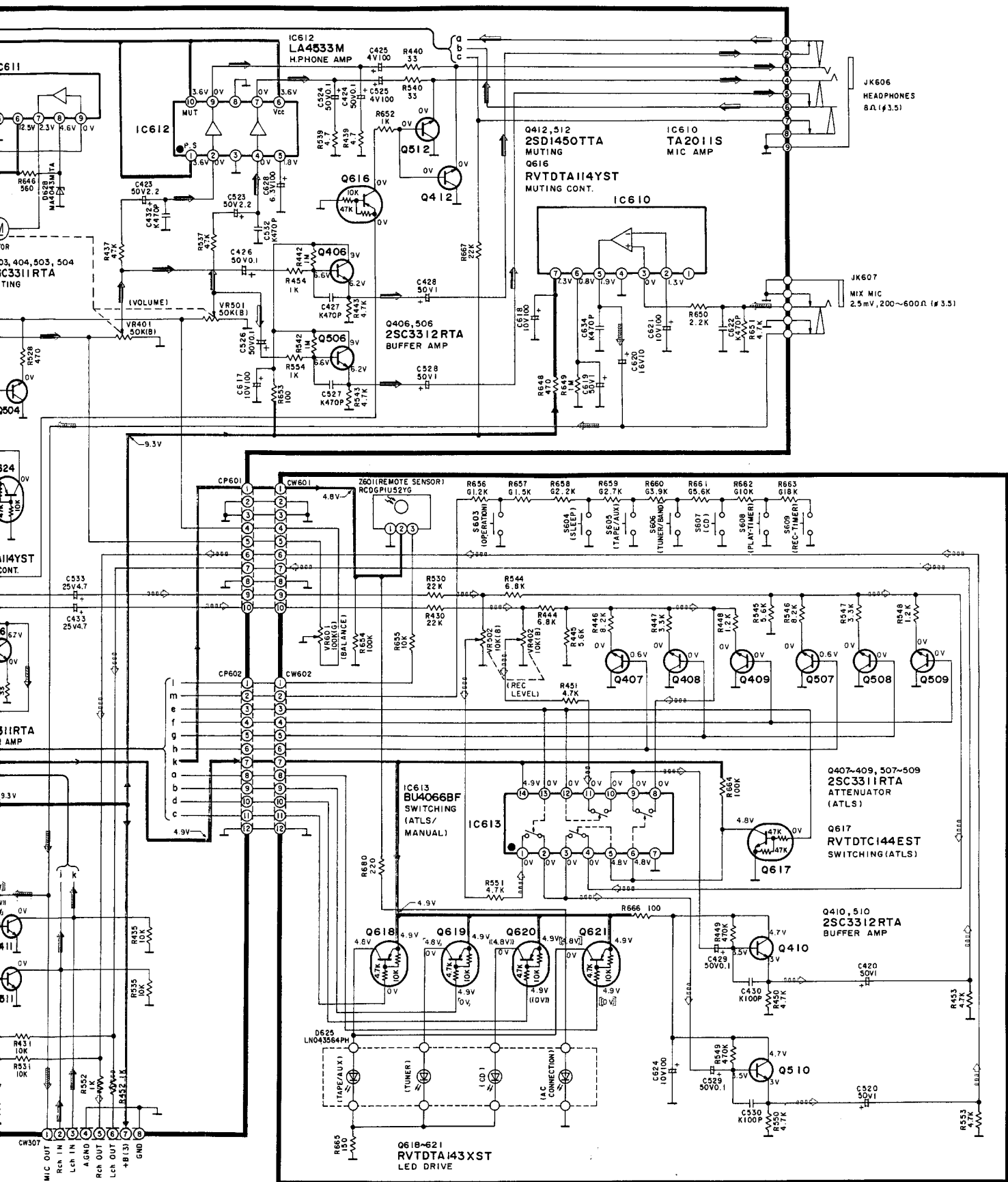
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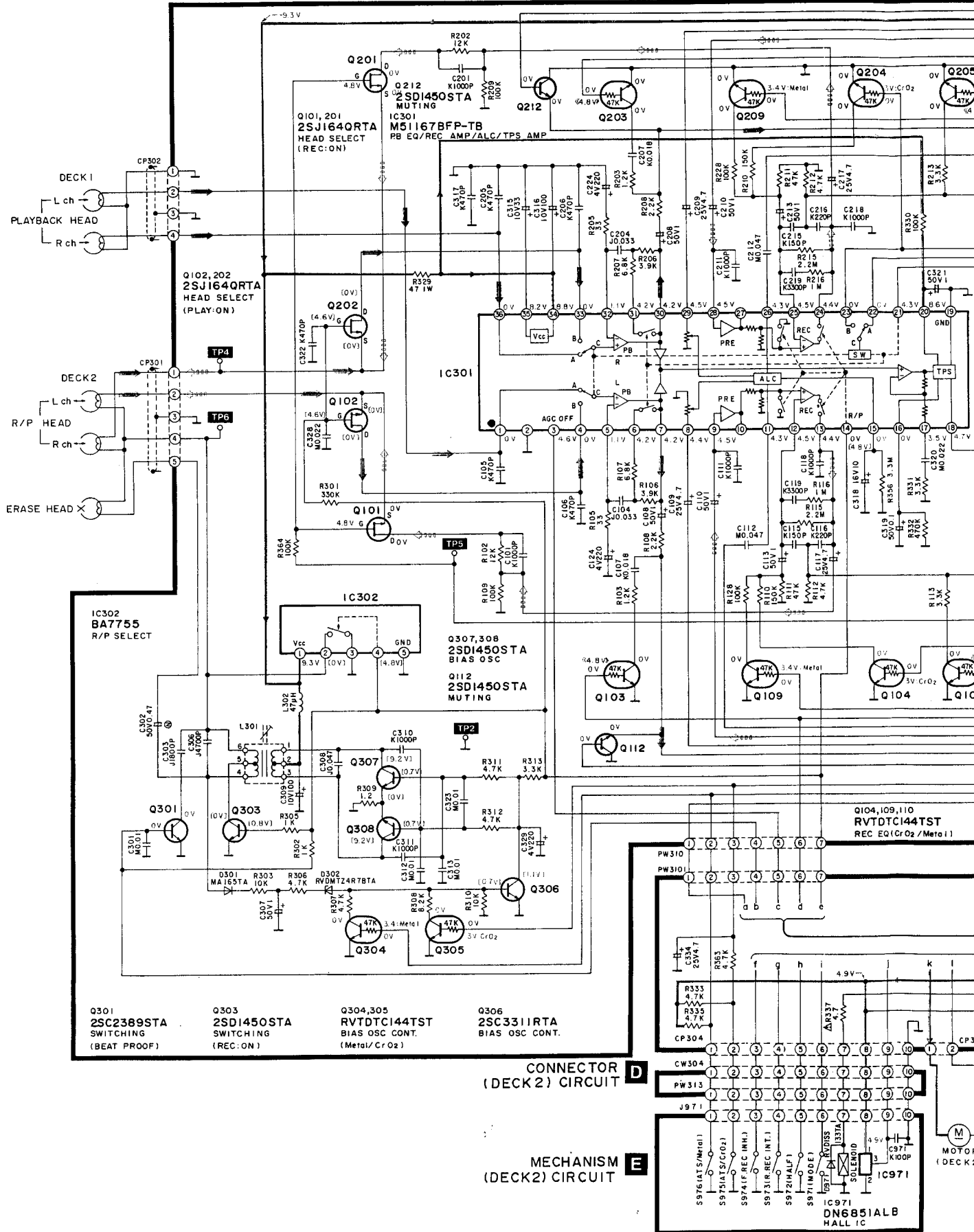
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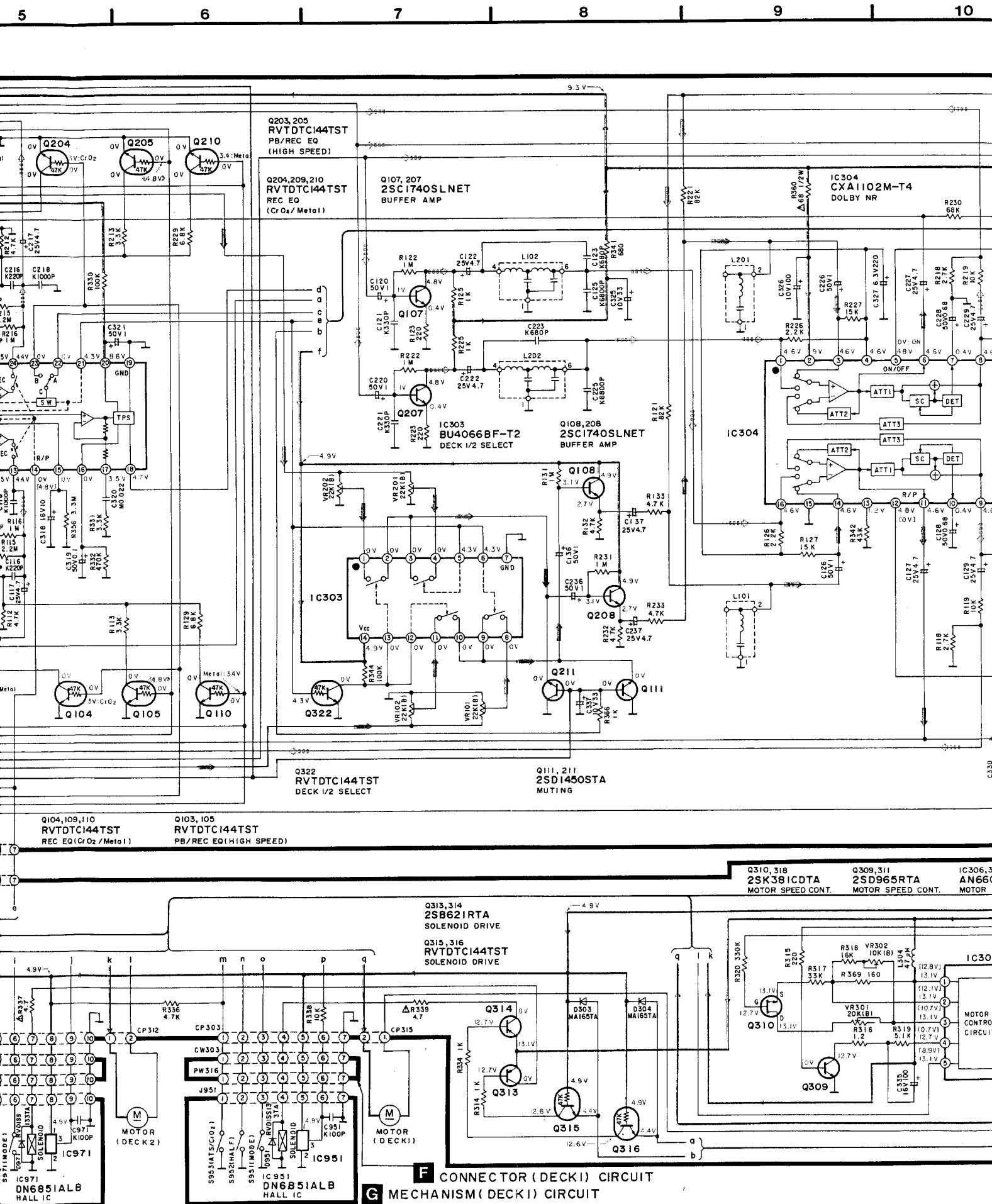




SCHEMATIC DIAGRAM • TAPE DECK 1/2 AND MECHANISM CIRCUIT

C TAPE DECK (1) CIRCUIT





F CONNECTOR (DECK I) CIRCUIT

G MECHANISM (DECK I) CIRCUIT



Note:

- S951 : Deck 1 mode detect switch.
 - S952 : Deck 1 cassette tape insertion detect switch.
 - S953 : Deck 1 METAL/CrO₂ tape detect switch.
 - S971 : Deck 2 mode detect switch.
 - S972 : Deck 2 cassette tape insertion detect switch.
 - S973 : Deck 2 reverse side record prevention tab detect switch.
 - S974 : Deck 2 forward side record prevention tab detect switch.
 - S975 : Deck 2 CrO₂ tape detect switch.
 - S976 : Deck 2 METAL tape detect switch.
 - VR101 : Deck 1 Lch playback level adjustment VR.
 - VR102 : Deck 2 Lch playback level adjustment VR.
 - VR201 : Deck 1 Rch playback level adjustment VR.
 - VR202 : Deck 2 Rch playback level adjustment VR.
 - VR301 : Deck 2 tape high speed adjustment VR.
 - VR302 : Deck 2 tape normal speed adjustment VR.
 - VR303 : Deck 1 tape normal speed adjustment VR.
 - DC voltage measurements are taken with electronic voltmeter.
- The negative terminal of the battery provides negative meter connection point.
- No mark...TAPE PLAYBACK []...RECORD
< >...HIGH SPEED EDIT

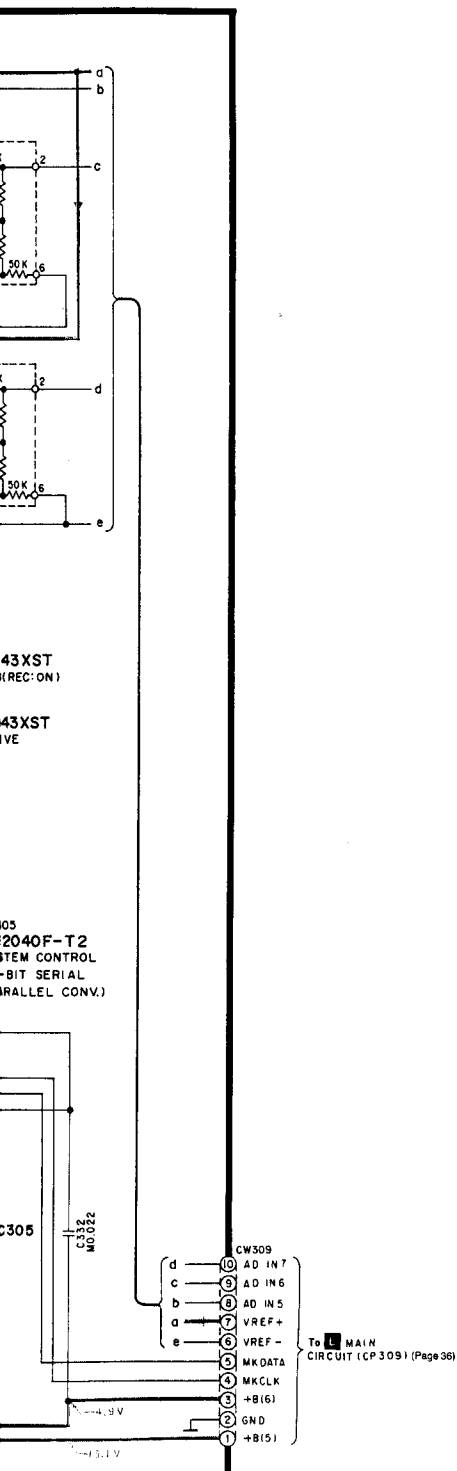
•This schematic diagram may be modified at any time with the development of new technology.

➡ : TAPE PLAYBACK SIGNAL LINE

➡ : MIC SIGNAL LINE

⏏➡ : RECORD SIGNAL LINE

➡ : +B LINE



SCHEMATIC DIAGRAM • LCD CIRCUIT

1 2 3 4 5

A

B

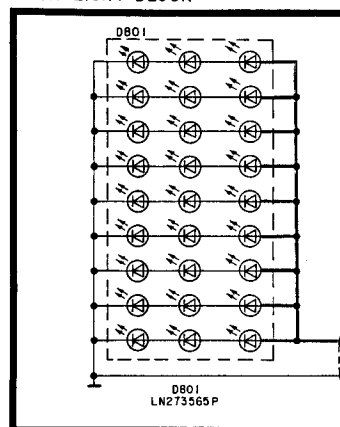
C

D

E

F

BACK LIGHT BLOCK



I LCD CIRCUIT

Notes:

- S801A : AI JOG
- S801 : CD edit recording switch. (CD EDIT)
- S802 : Tuning mode select switch. (TUNING MODE)
- S803 : Title switch. (TITLE)
- S804 : Timer/clock switch. (TIMER/CLOCK)
- S805 : Setting switch. (SET)
- S806 : Cancel switch. (CANCEL)
- S807 : Equalizer level adjustment switch. (SYNCHRO)
- S808 : Equalizer mode select switch. (MODE)
- S809 : Equalizer ON/OFF switch. (ON/OFF)
- S810 : Spectrum analysis display select switch. (SPECTRUM MODE)
- S811 : Super extra bass system switch. (S-XBS)

•DC voltage measurements are taken with electronic voltmeter.

The negative terminal of the battery provides negative meter connection point.

No mark...TAPE PLAYBACK ☐ ...TUNER

(())...CD PLAYBACK

Battery current:

- Vol. min...124 mA (FM)
122 mA (AM)
129 mA (TAPE)
137 mA (CD)
- Vol. max...390 mA (FM)
352 mA (AM)
634 mA (TAPE)
803 mA (REC)
776 mA (CD)

Measurement instruction

- (AM: 74 dB/m, 30% Mod.)
(FM: 60 dB, 30% Mod.)
(TAPE: 315 Hz, 0 dB)
(CD: 1 kHz, 0 dB)

•The supply part number is described alone in the replacement parts list.

Ref. No.	Production Part No.	Supply Part No.
IC804	BU3544AK	BU3544K

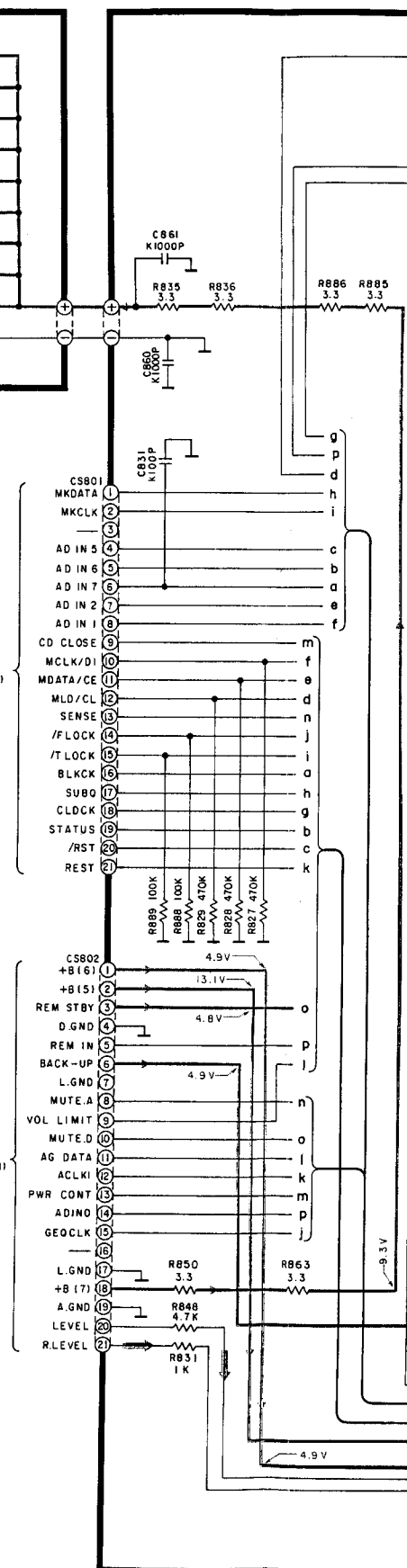
•This schematic diagram may be modified at any time with the development of new technology.

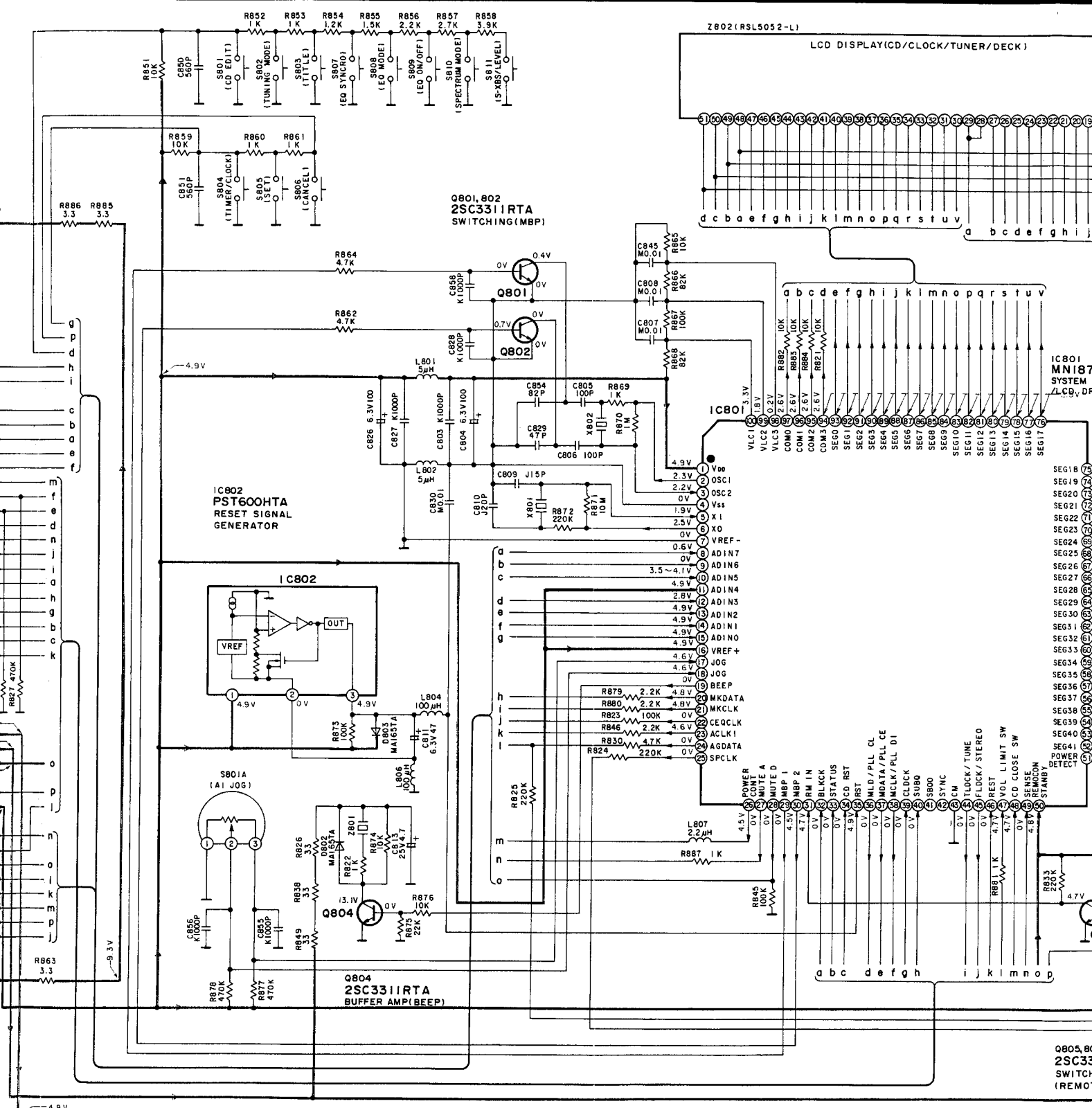
➡ : SPECTRUM ANALYZER SIGNAL LINE

➡ : +B LINE

To MAIN
CIRCUIT (CS8011)
(Page 36)

To MAIN
CIRCUIT (CS8021)
(Page 36)





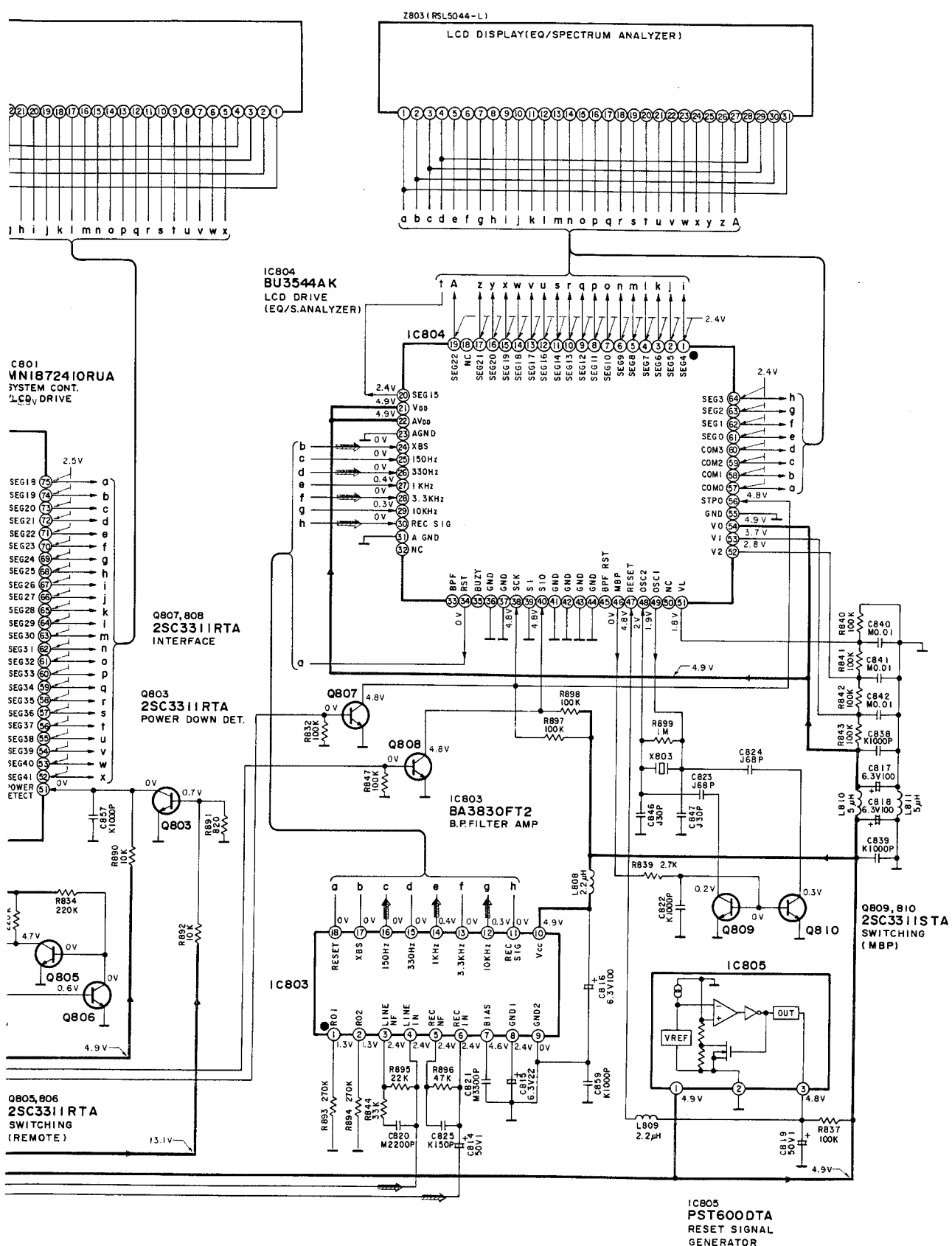
10

11

12

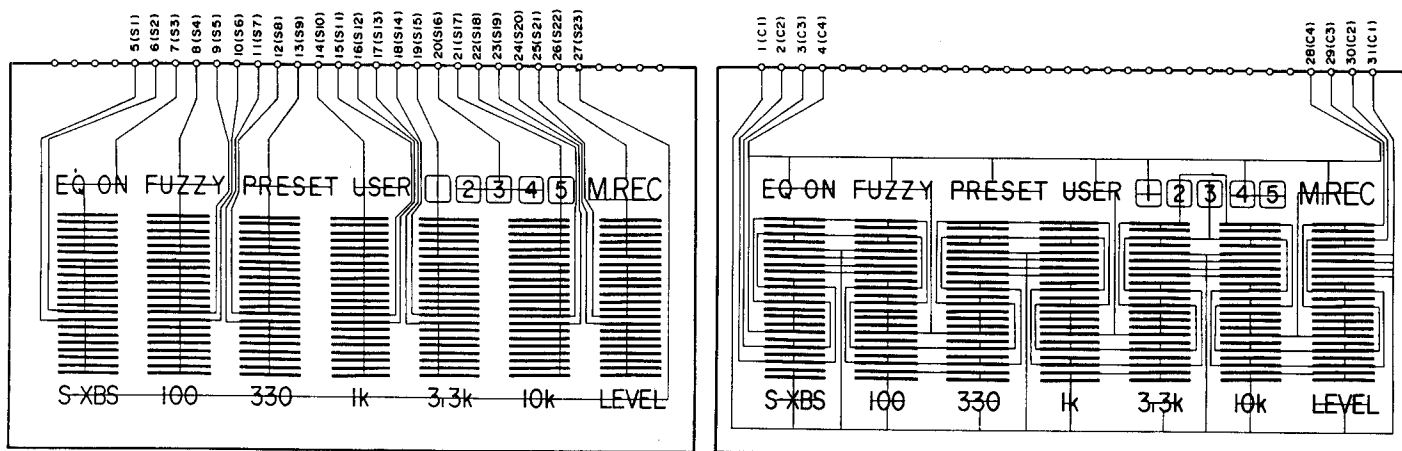
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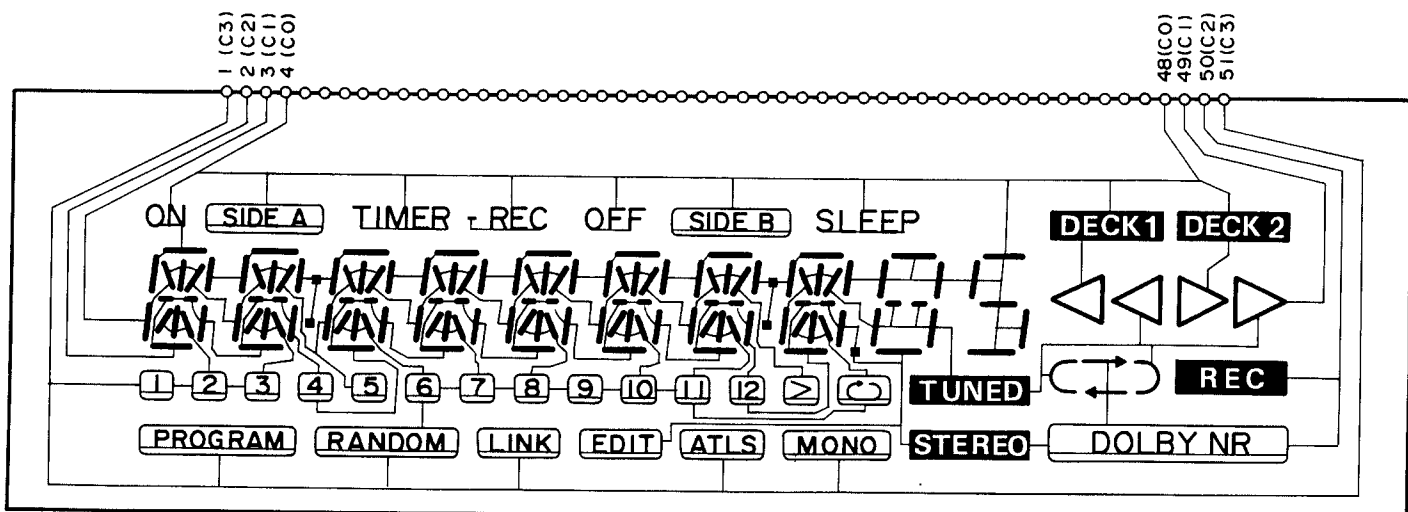
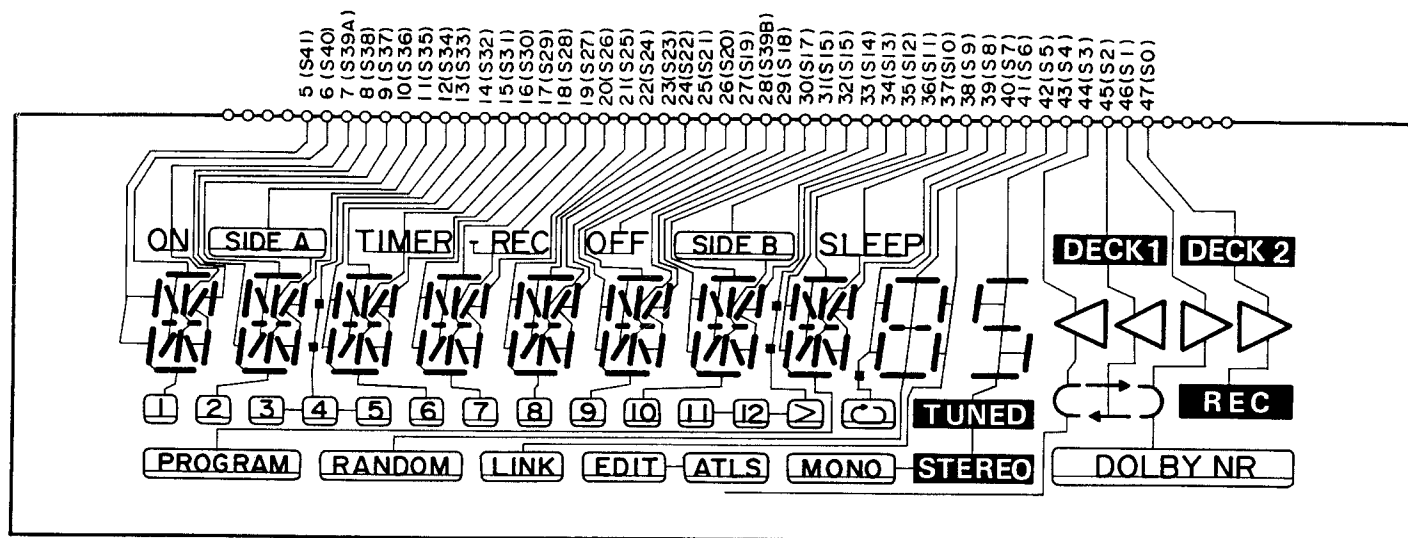


■ LCD

●Z803 (RSL5044-L)

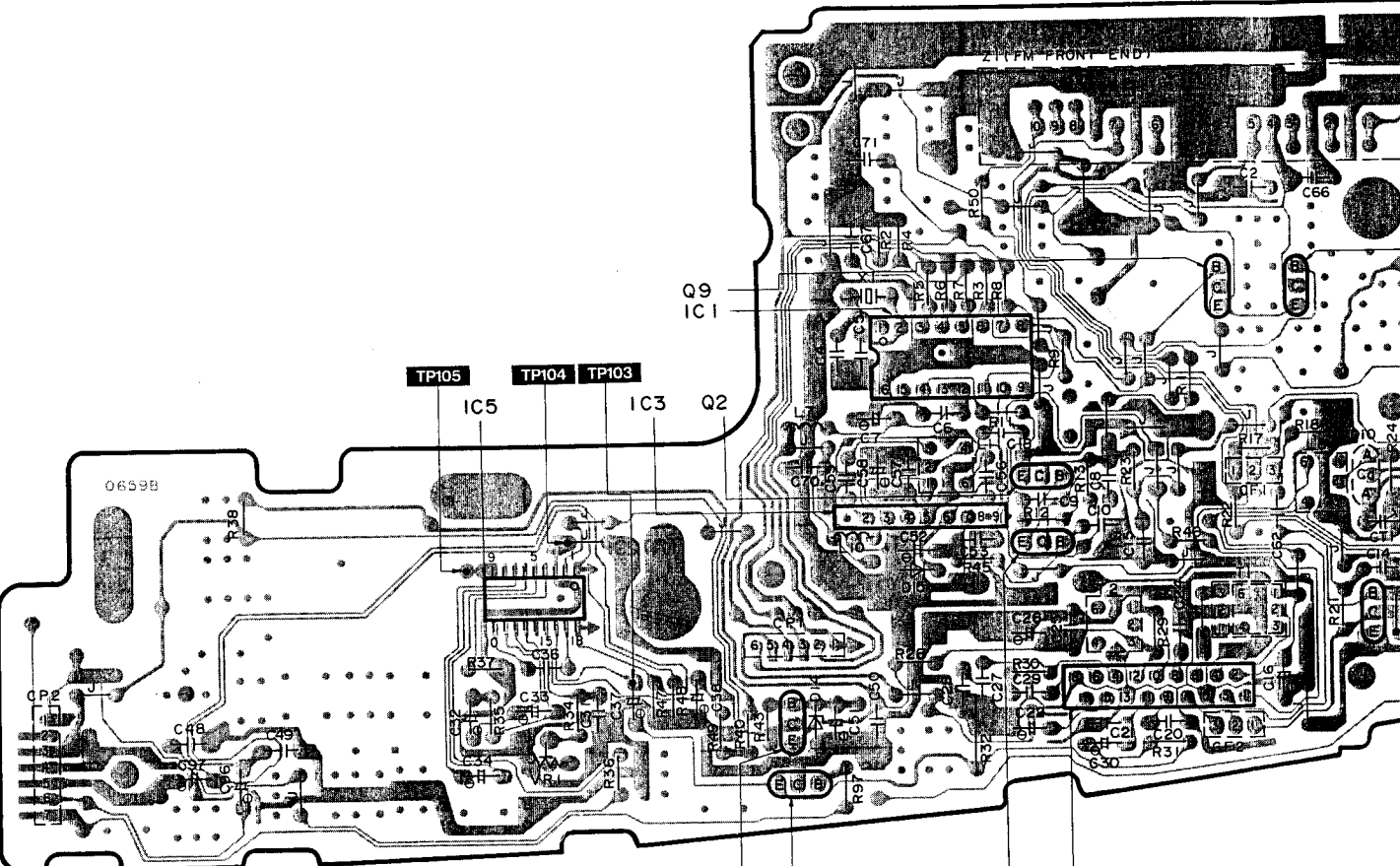


●Z802 (RSL5052L)

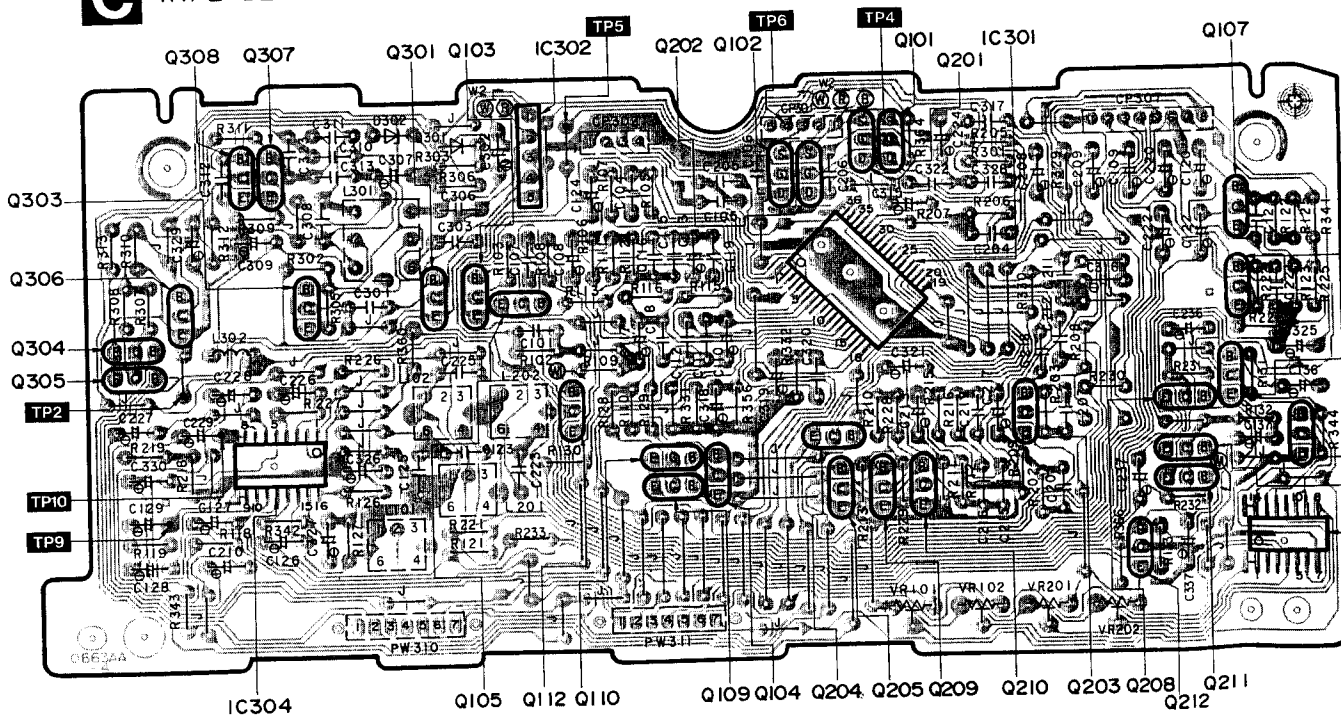


A horizontal number line with tick marks labeled 1, 2, 3, 4, and 5.

A



C



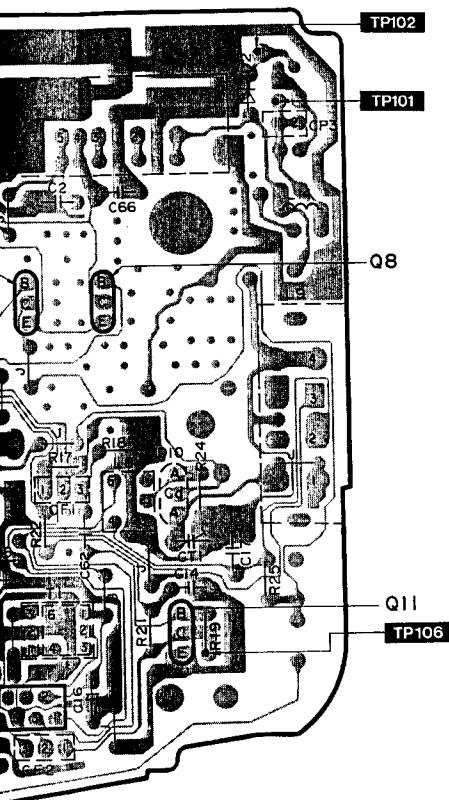
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7

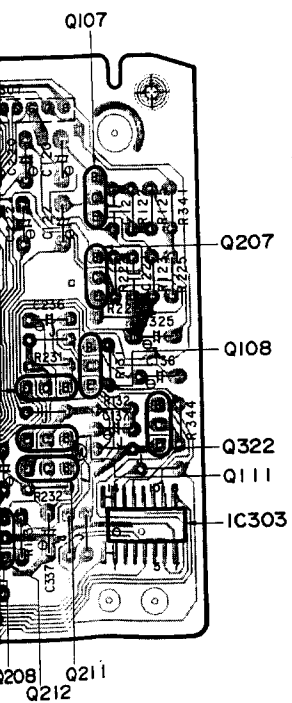
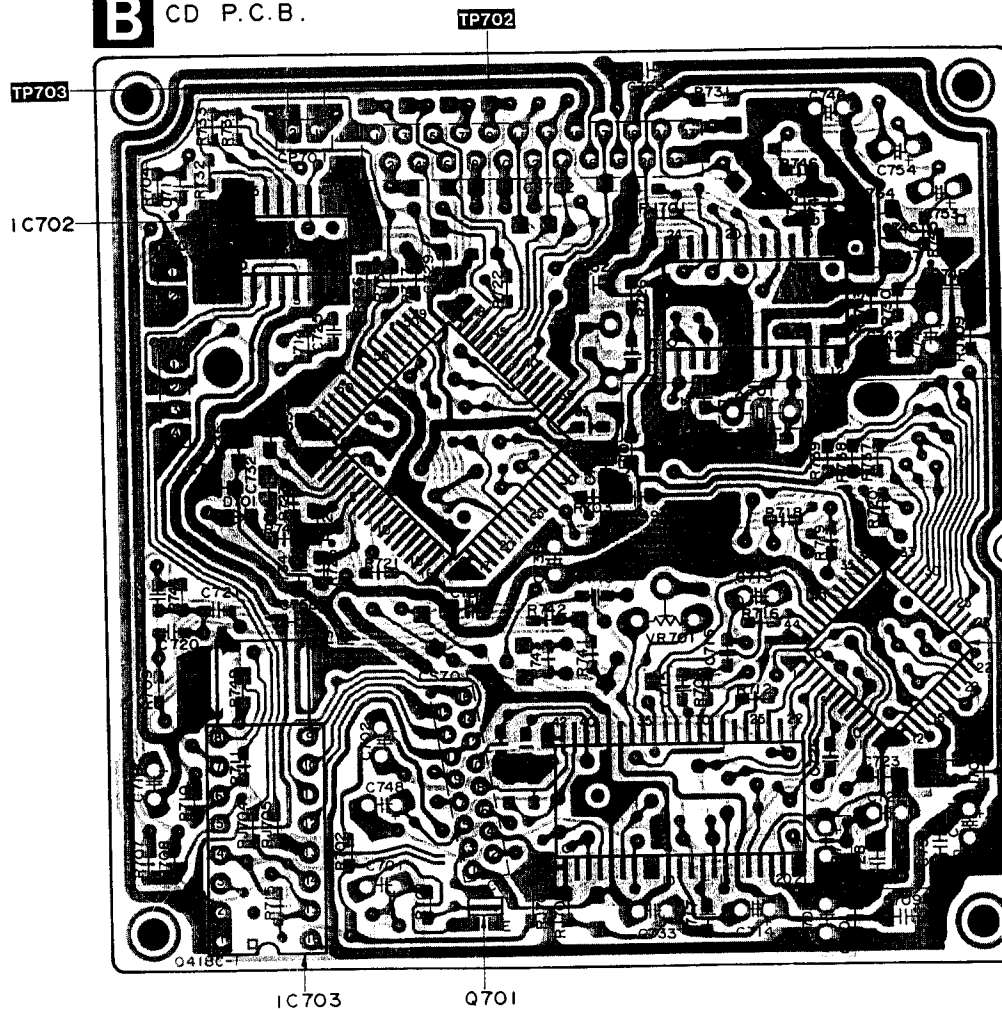
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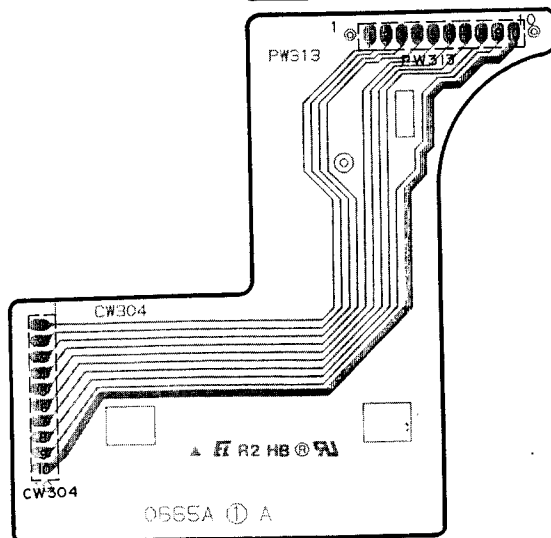
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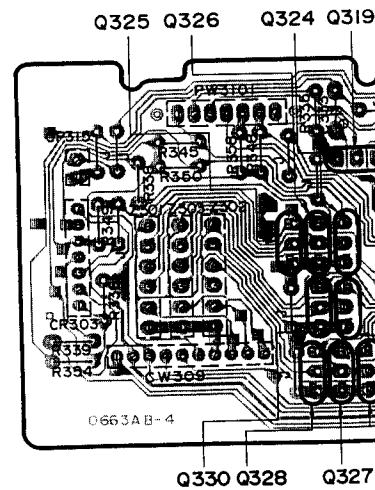
B CD P.C.B.



D CONNECTOR (DECK 2)
P.C.B.



H TAPE DECK(2) P.C.B.



10

11

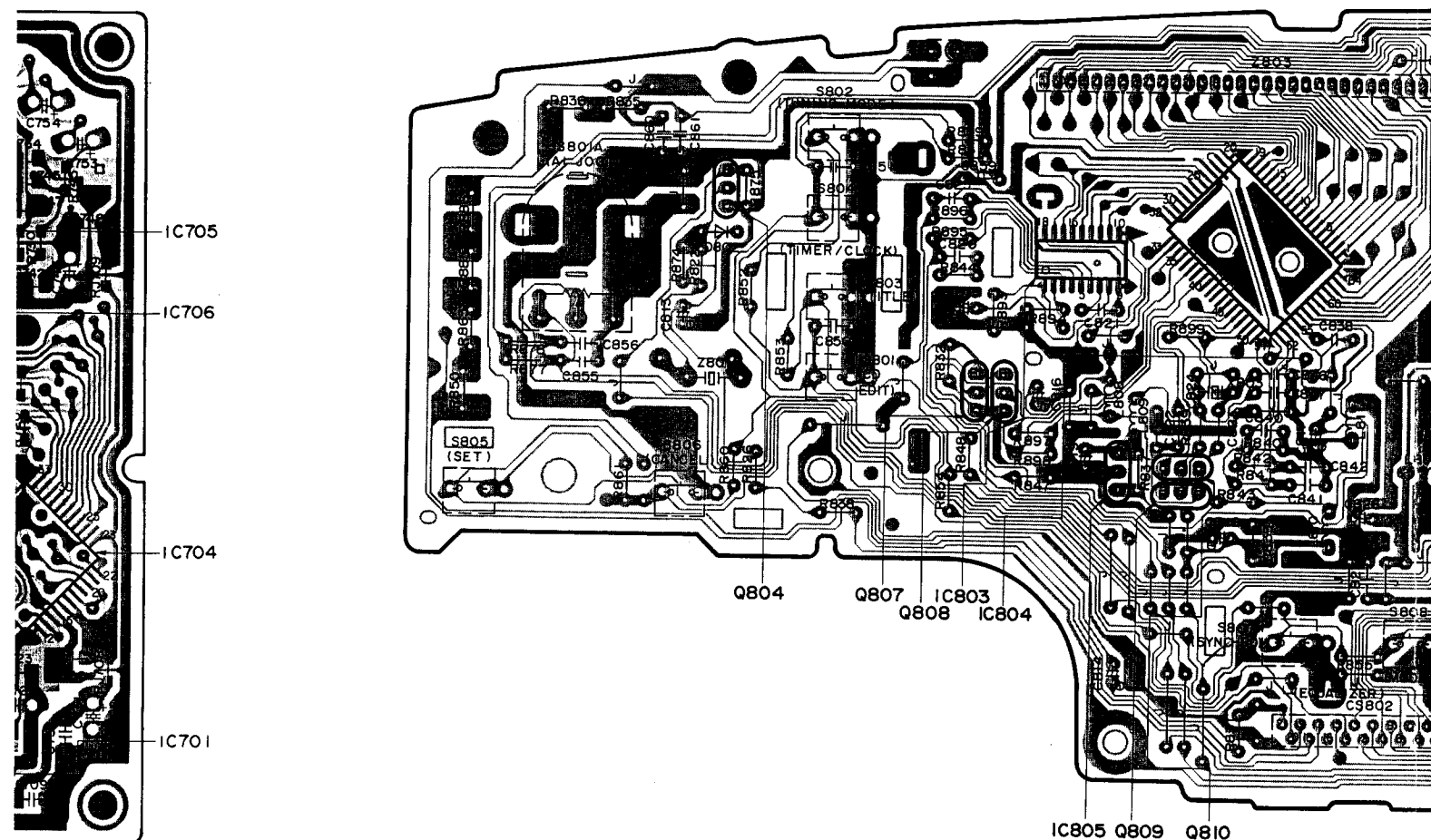
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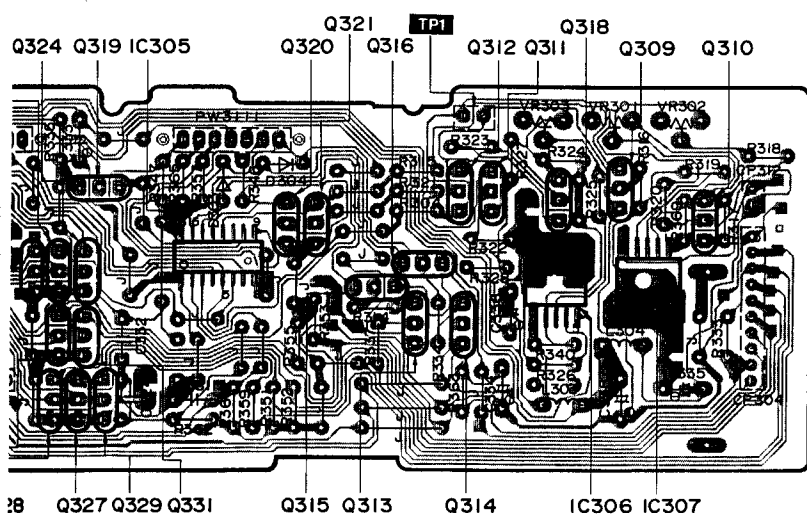
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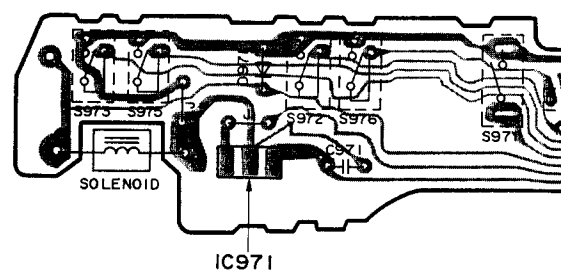
I LCD P.C.B.



II P.C.B.



E MECHANISM (DECK 2) P.C.B.



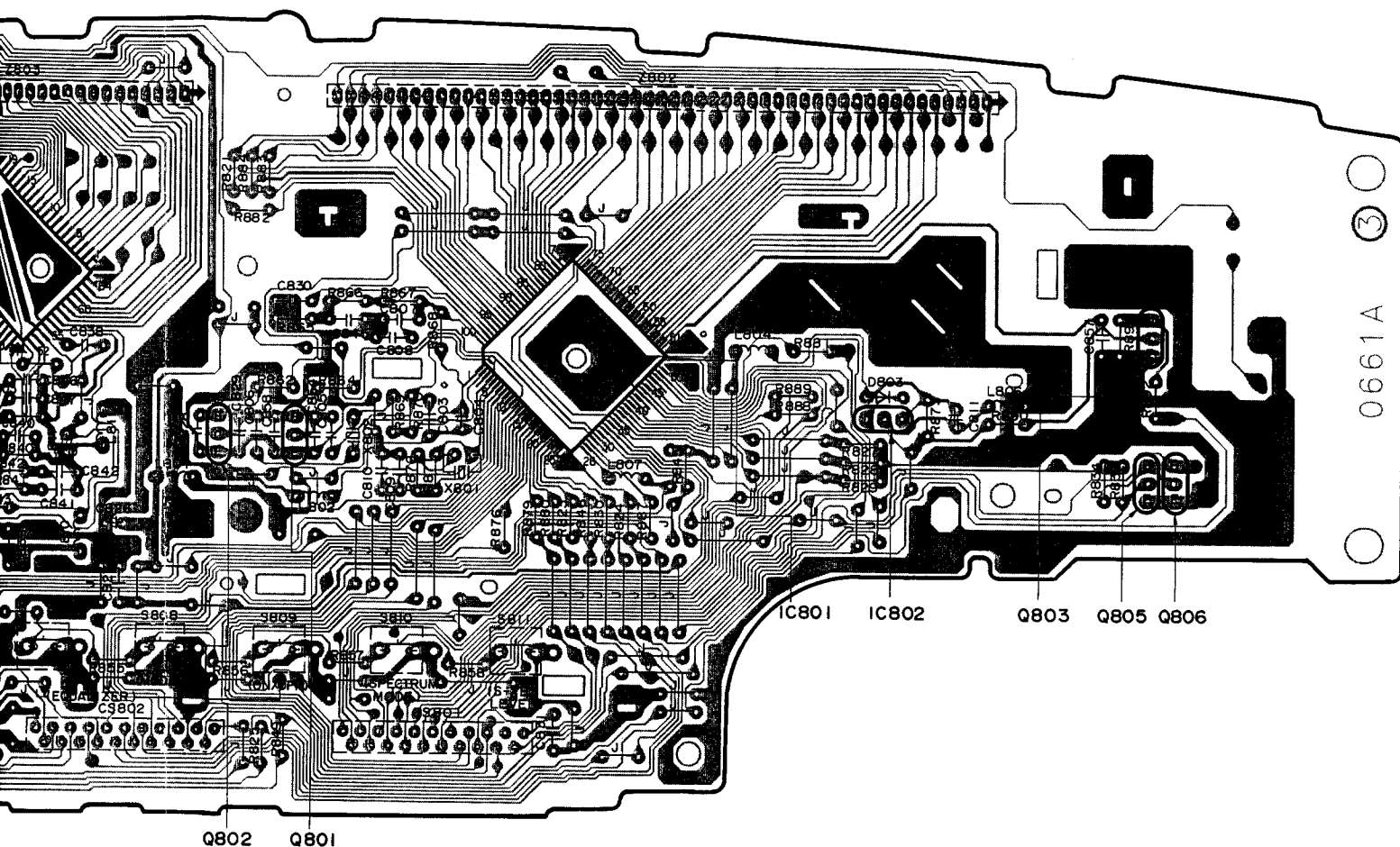
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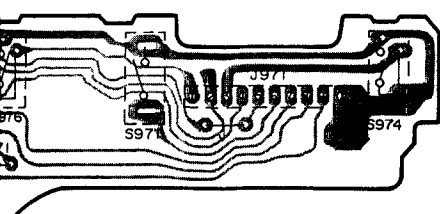
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18

19

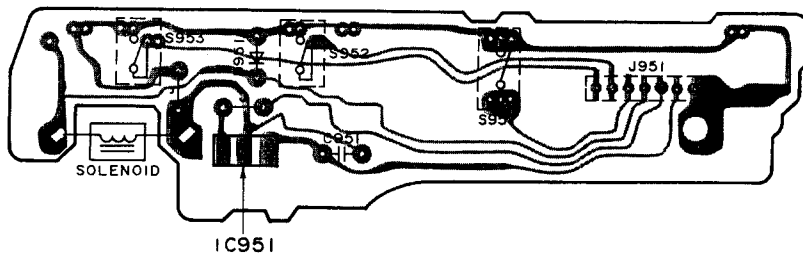


P.C.B.



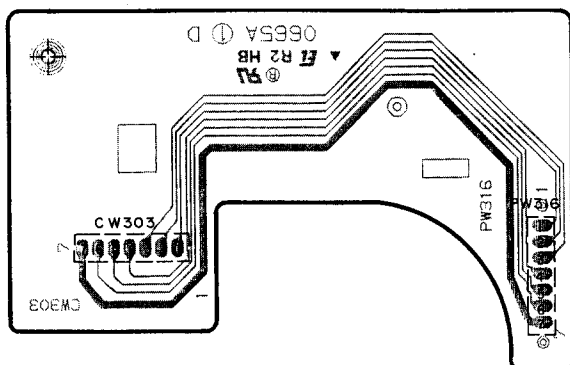
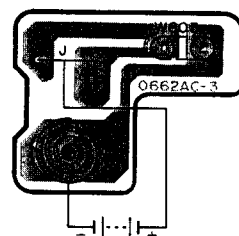
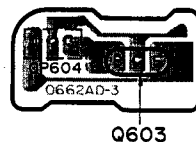
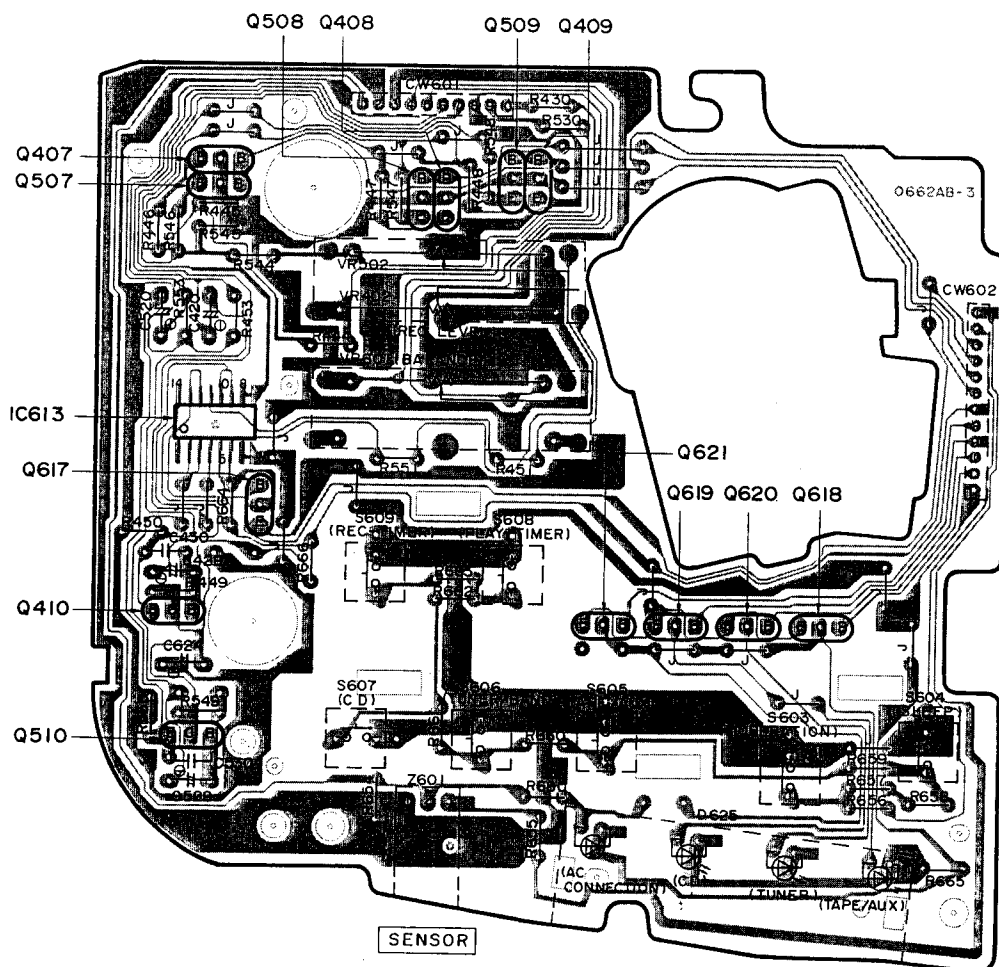
G

MECHANISM (DECK I) P.C.B.

**Notes:**

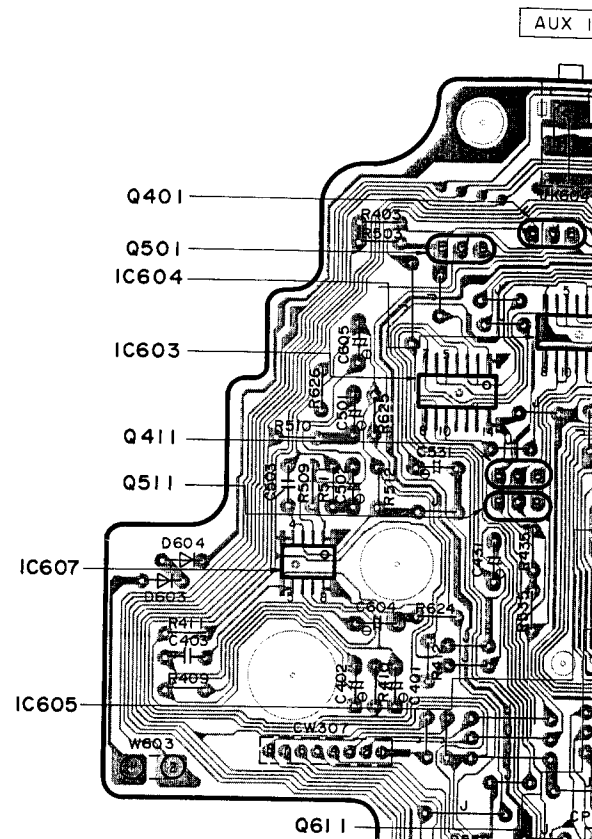
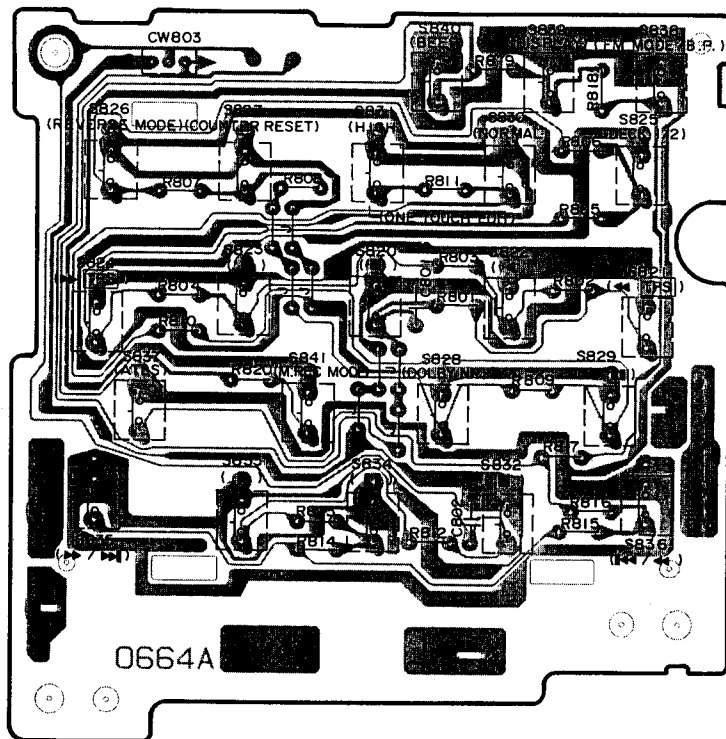
- The circuit shown in () on the conductor indicates printed circuit on the back side of the printed circuit board.
- The circuit shown in () on the conductor indicates printed circuit on the front side of the printed circuit board.
- The symbols (●) shown in the circuit board indicate connection points between conductors on the front side and back side of the circuit board.
- This circuit board diagram may be modified at any time with the development of new technology.

CIRCUIT BOARD DIAGRAM

F CONNECTOR
(DECK I) P.C.B.**K** TRANSISTOR P.C.B.**M** FUNCTION SELECTOR P.C.B.

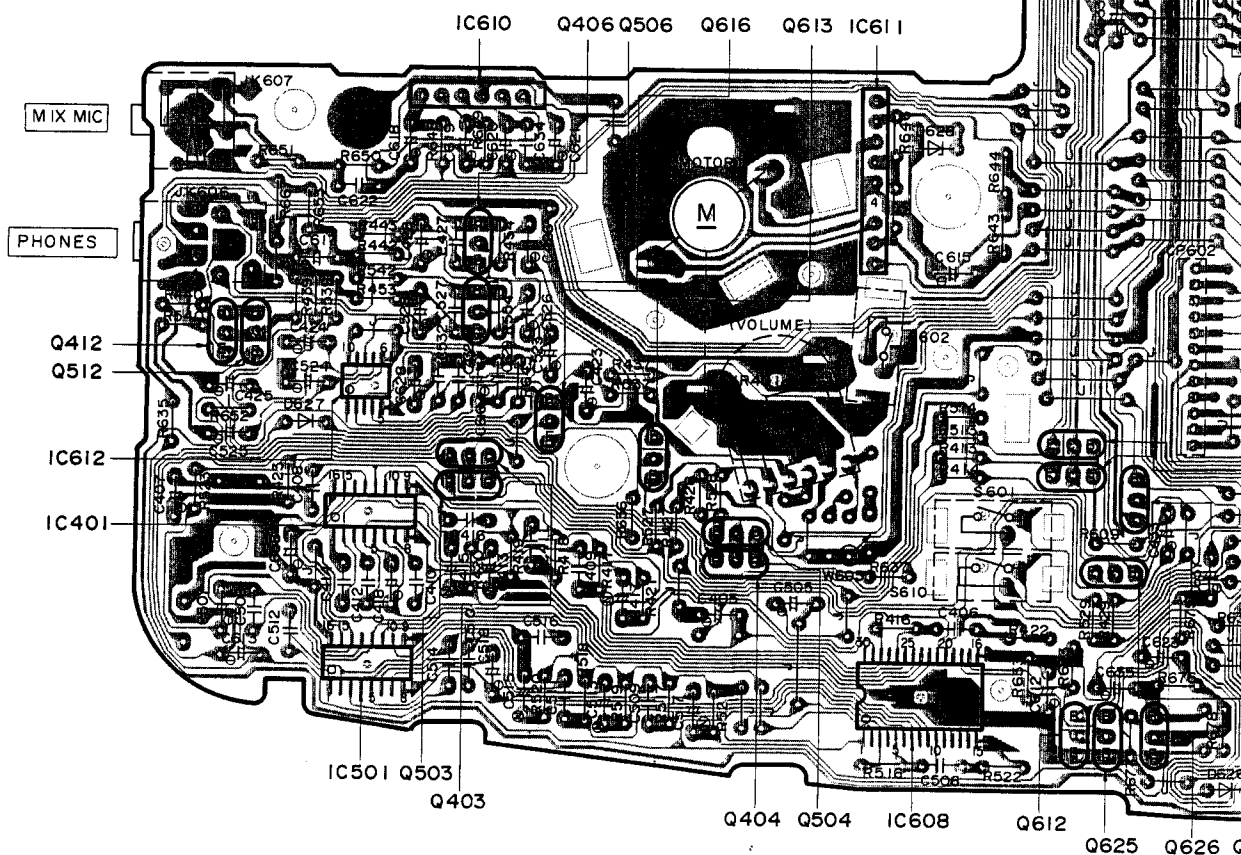
J

OPERATION P.C.B.

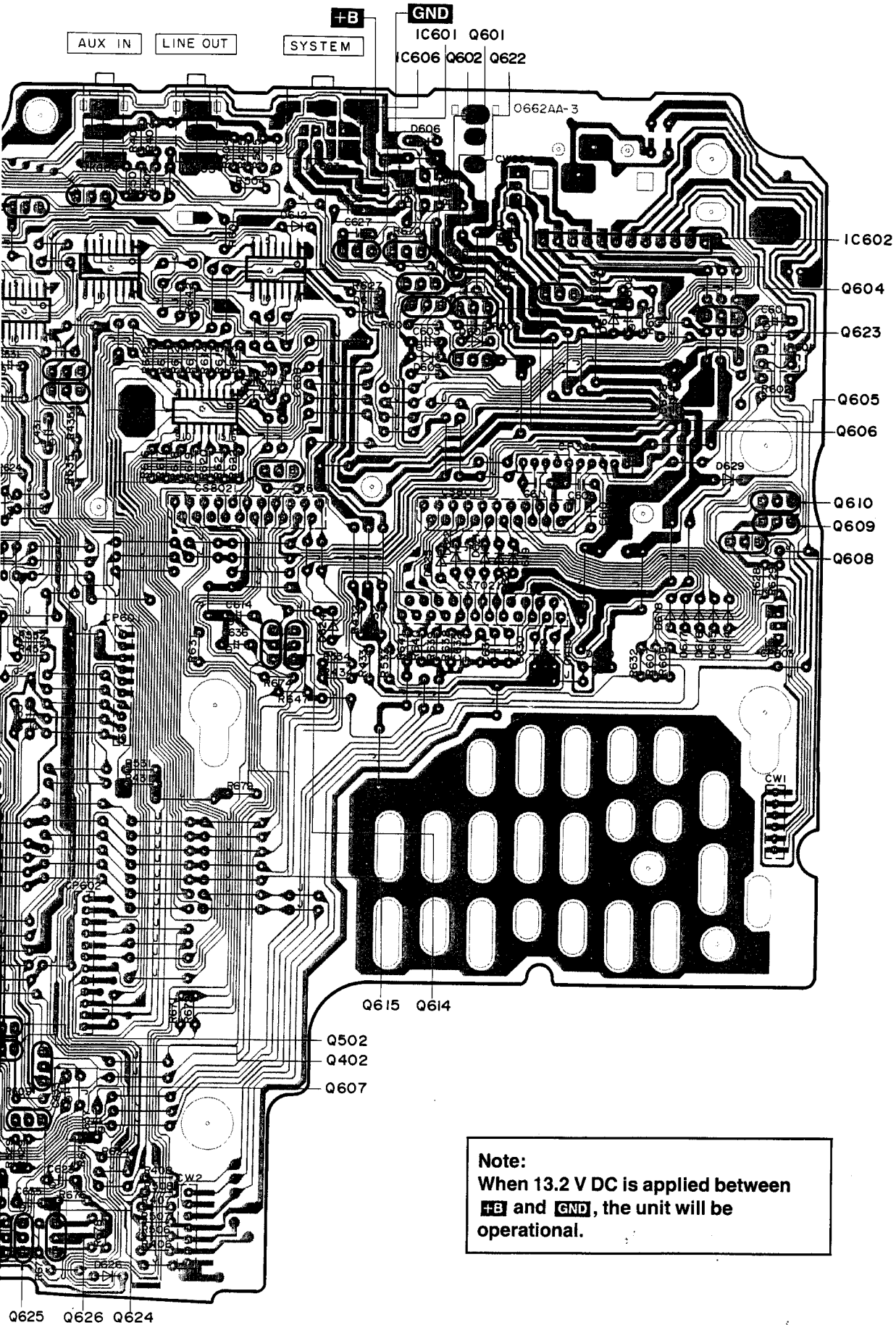


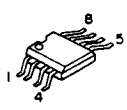
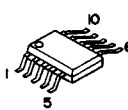
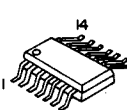
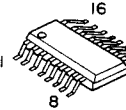
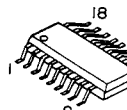
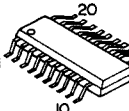
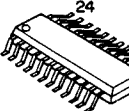
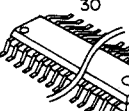
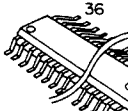
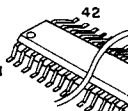
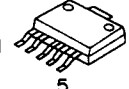
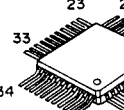
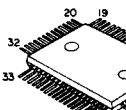
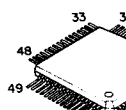
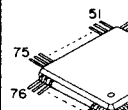
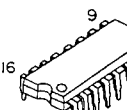
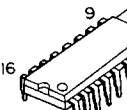
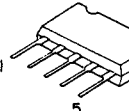
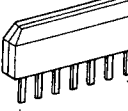
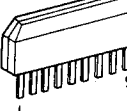
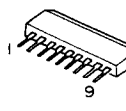
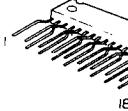
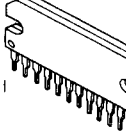
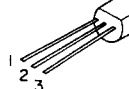
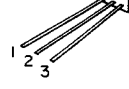
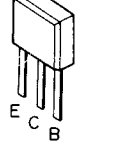
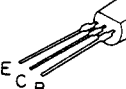
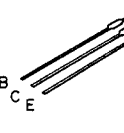
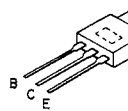
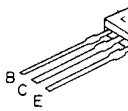
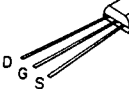
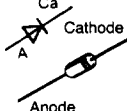
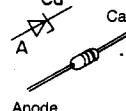
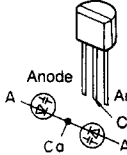
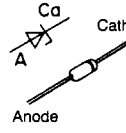
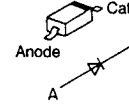
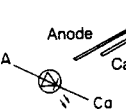
L

MAIN P.C.B.



10 11 12 13 14

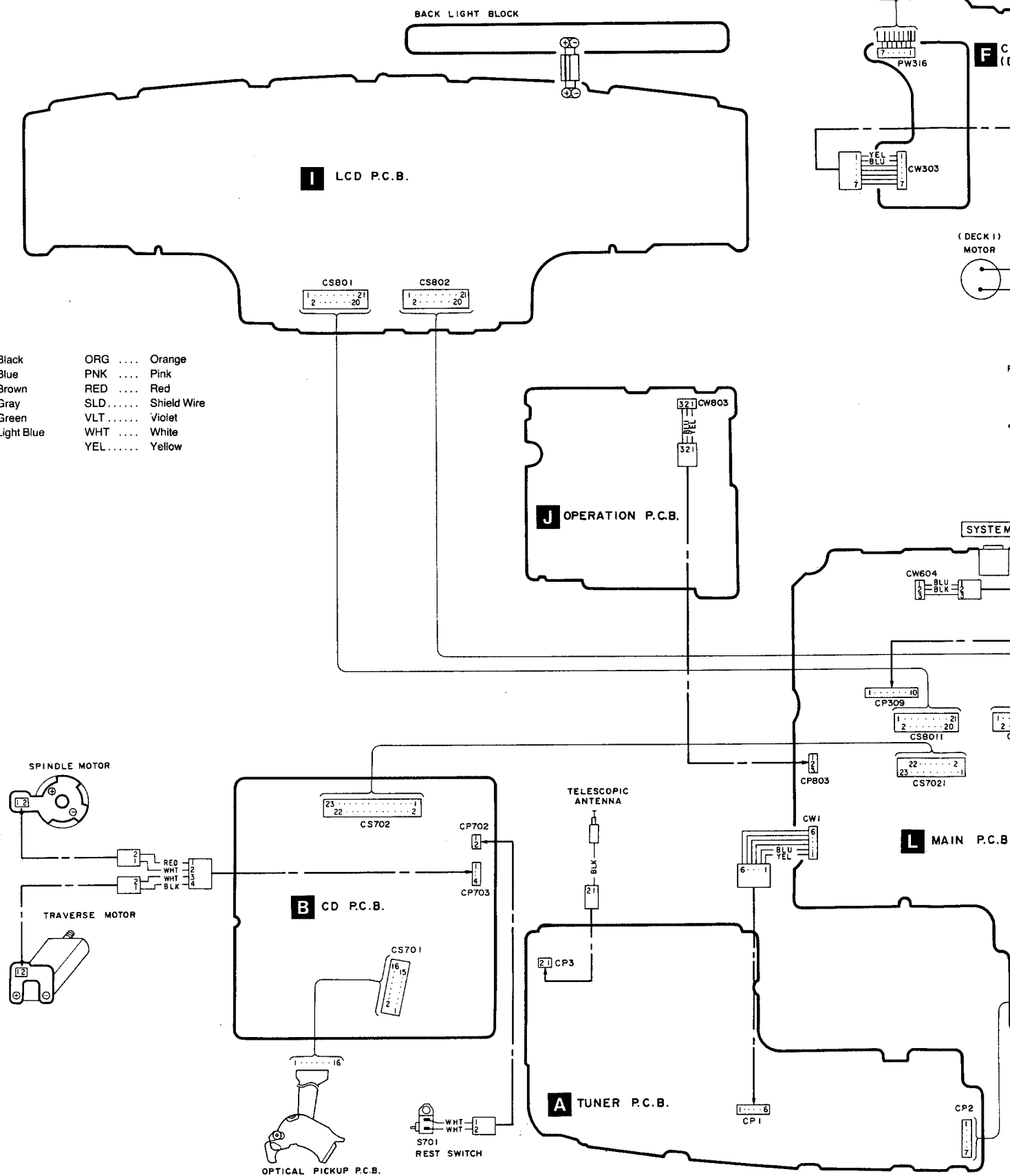


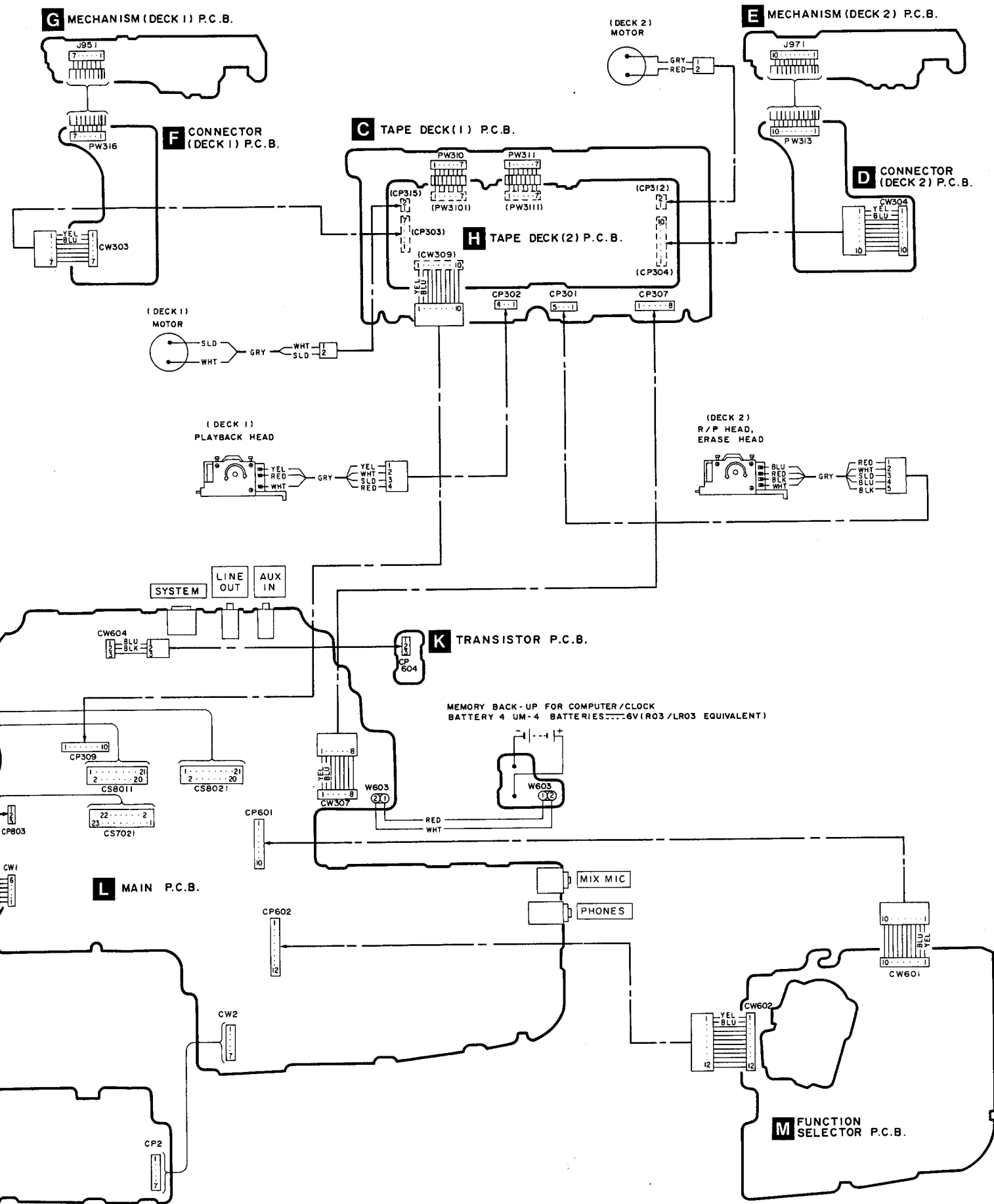
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BA1407AFM 	MN6475 	LC7523MMPB 	M51167BFP-TB 	AN8800SC-E2 	AN6605SP 
MN6650 	BU3544AK 	MN6626 	MN1872410RRZ 	LM7001 	AN8377N 
BA7755 	TA2011S 	TA7291S 	TA8126S 	BA4237LM 	BA3920 
S81250HGT PST600DTA PST600HTA 	DN6851ALB 	 2SC3311RTA 2SC3311STA 2SC3312RTA 2SC3312STA 2SC3313BTA	2SD1450RTA 2SD1450STA 2SD1450TTA	2SB621RTA 2SD592RTA 2SD965RTA 	
 RVTDTA114TST RVTDTA114YST RVTDTA114EST RVTDTA143EST RVTDTA143XST RVTDTA144EST	RVTDTA114TST DTB123YSTP 2SC1740SLNET 2SC2389STA	2SB1185E 	2SB1357T114E 	2SJ164QRTA 	
2SK381CDTA 	2SB709 	MA165TA MA700TA MA723TA 	MA4043MTA MA4056HTA MA4091MTA 	KV1560NT 	RVDMTZ4R7BTA 
MA110TW 	LN043564PH 				

WIRING CONNECTION DIAGRAM

NOTES:

BLK.....	Black	ORG.....	Orange
BLU.....	Blue	PNK.....	Pink
BRN.....	Brown	RED.....	Red
GRY.....	Gray	SLD.....	Shield Wire
GRN.....	Green	VLT.....	Violet
L.BLU.....	Light Blue	WHT.....	White
		YEL.....	Yellow



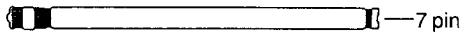


■ USE OF EXTENSION CABLE FOR CHECK AND ADJUSTMENT P.C.B.

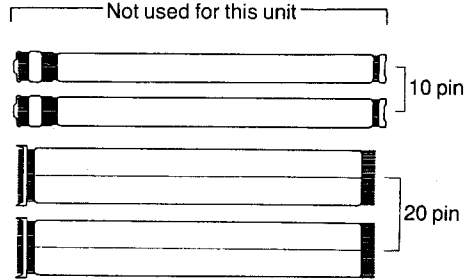
- Use the extension cable kit as shown below when checking and adjusting the unit's P.C.B.

Part No.: RFKZXDT7 (set of 5 extension cables)

For check and adjustment of the tuner P.C.B.



Between Tuner P.C.B. (CP2) and Main P.C.B. (CW2)



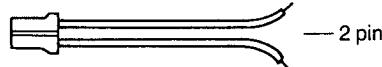
Part No.: RFKZ0009 (set of 2 extension cables)

For check and adjustment of the CD P.C.B.



Between CD P.C.B. (CS702) and Main P.C.B. (CS7021)

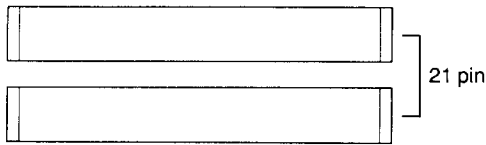
For adjustment of CD P.C.B.



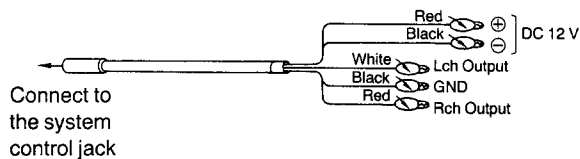
Used for output signal of CD P.C.B. (CP701)

Part No.: RFKZ0012 (set of 3 extension cables)

For connection with top panel



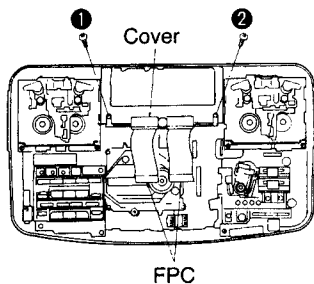
For power supply and signal output



■ PREPARATIONS FOR CHECK AND ADJUSTMENT OF P.C.B.

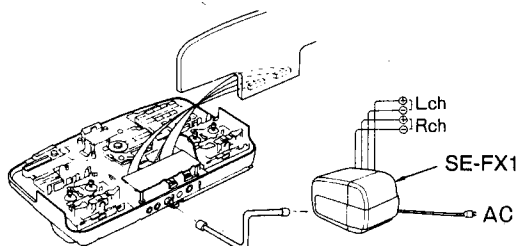
- Follow the below-mentioned preparations before checking the unit's P.C.B. (CD P.C.B., tape deck P.C.B. and tuner P.C.B.).

1. Remove the upper unit by following the disassembly instructions of Ref. No. 1 "Removal of the upper unit". (Refer to page 20.)
2. Remove the top panel by following the disassembly instructions of Ref. No. 15 "Removal of the top panel". (Refer to page 24.)

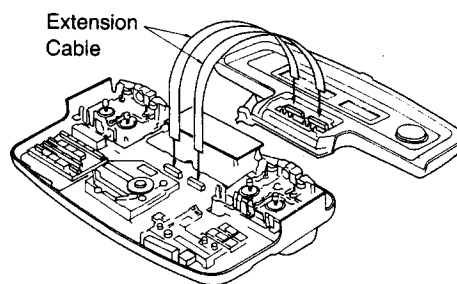


3. Remove the 2 screws (1, 2).
4. Remove the cover.
5. Remove the 2 FPCs.

—If the unit is brought in component,—

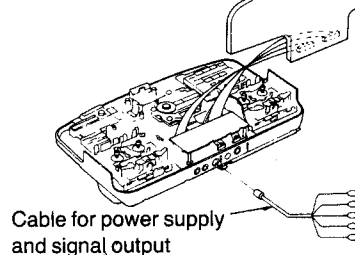


7. Connect the unit with the power amp. (SE-FX1) with the system cord supplied with the component.



6. Connect the 21-pin connectors of the extension cables as shown above.

—If the unit is brought separately,—

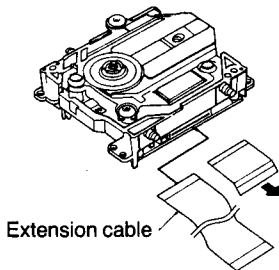


8. Connect the extension cable (RFKZ0012) as shown above.

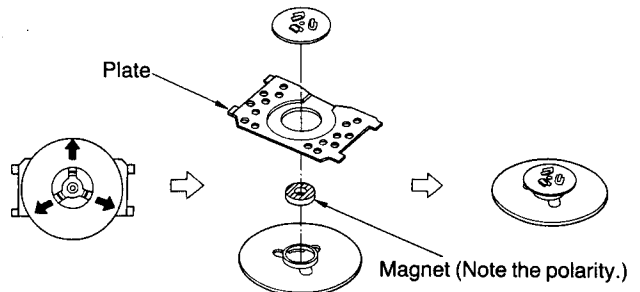
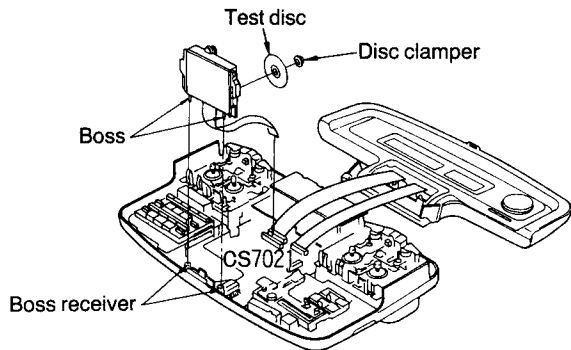
■ HOW TO CHECK P.C.B.

●Check of CD P.C.B.

1. Remove the CD unit by following the disassembly instructions of Ref. No. 4 "Removal of the CD unit". (Refer to page 21.)
2. Follow the disassembly instructions of Ref. No. 14 "Removal of the open button" to remove the open button. (Refer to page 24.)
3. Follow the disassembly instructions of Ref. No. 28 "Removal of the disc clamber" to remove the disc clamber. (Refer to page 27.)

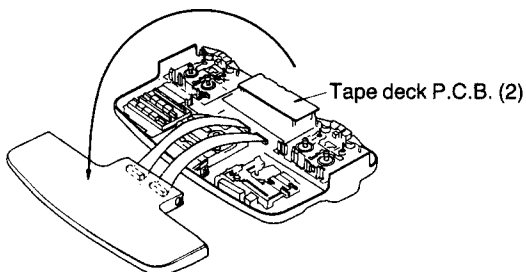


4. Remove the F.P.C. of the CD unit and connect the 23-pin connector of the extension cable (RFKZ0009).

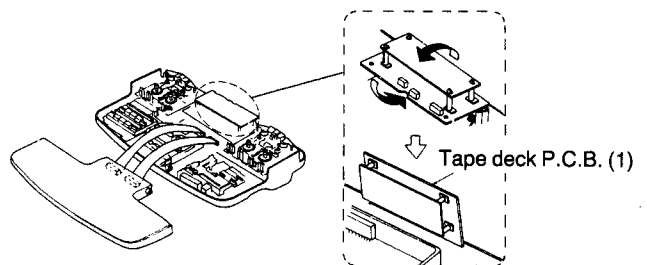


5. Remove the 3 claws in the direction of the arrow to disassemble the disc clamber.
6. Remove the plate and then assemble the disc clamber again.
7. Connect the extension cable (RFKZ0009) of the CD unit to the connector (CS7021).
8. Install the 2 bosses of the CD unit in the 2 boss receivers.
9. Fix the test disc with the disc clamber.

●Check of tape deck P.C.B.



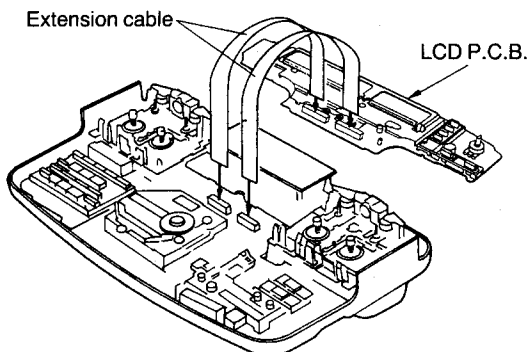
1. Place the top panel as shown above.
2. Check the tape deck P.C.B. (2).



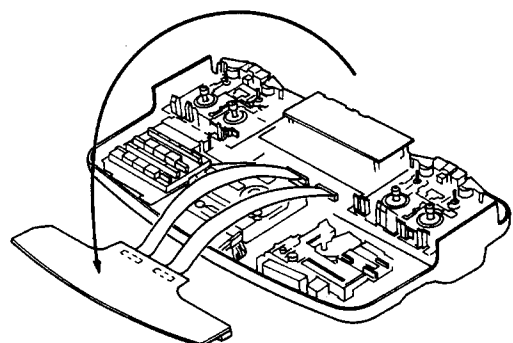
3. Reverse the tape deck P.C.B. unit as shown above.

●Check of LCD P.C.B.

1. Follow the disassembly instructions of Ref. No. 31 "Removal of the LCD P.C.B." to remove the LCD P.C.B. (Refer to page 28.)
2. Follow the disassembly instructions of Ref. No. 35 "Removal of the LCD P.C.B. and the shield plate on the reverse side" to remove the LCD P.C.B. and the shield plate on the reverse side. (Refer to page 29.)



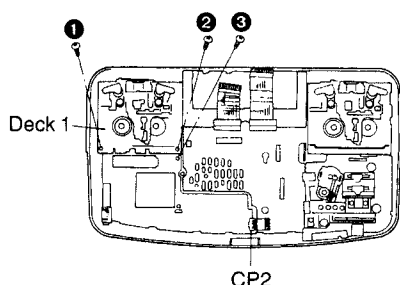
3. Connect the two 21-pin connectors of the extension cable (RFKZ0012).



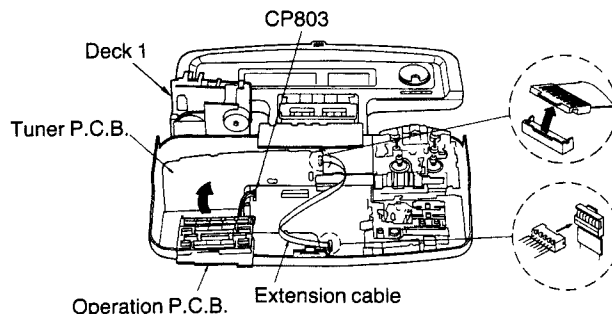
4. Place the LCD P.C.B. as shown above.
5. Check the LCD P.C.B. on the reverse side of the LCD P.C.B.

●Check of tuner P.C.B.

1. Follow the disassembly instructions of Ref. No. 2 "Removal of operation P.C.B." to remove the operation P.C.B. (Refer to page 21.)
2. Follow the disassembly instructions of Ref. No. 4 "Removal of the CD unit" to remove the CD unit. (Refer to page 21.)



3. Remove the 3 screws (1~3).
4. Remove the connector (CP2).

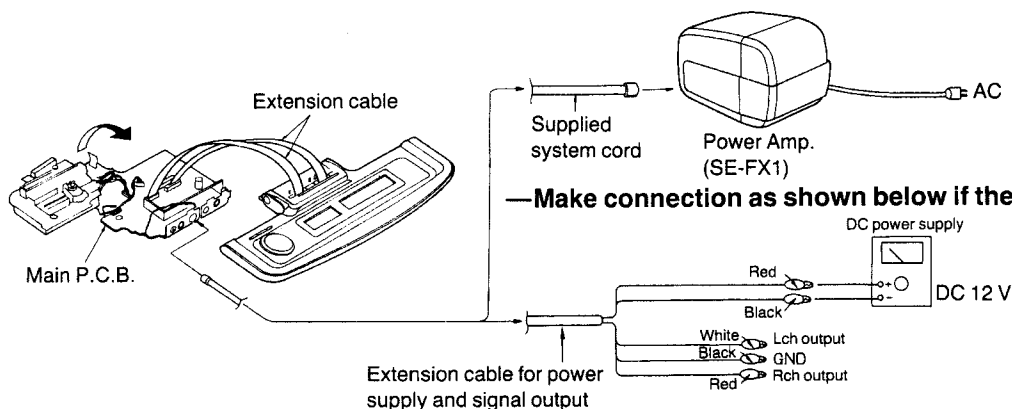


5. Place the Deck 1 beside the cabinet as shown above.
6. Place the tuner P.C.B. vertically as shown above.
7. Connect the 7-pin connector of the extension cable (RFKZXDT7).
8. Connect the operation P.C.B. to the connector (CP803).

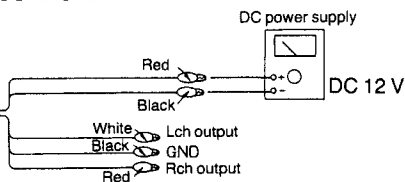
●Check of main P.C.B. and function select switch P.C.B.

1. Remove the FPC extension cable and the extension cable for power supply and signal output (RFKZ0012).
2. Follow the disassembly instructions of Ref. No. 8 "Removal of the main P.C.B." unit. (Refer to page 22.)

—Make connection as shown below if the unit is brought in component—

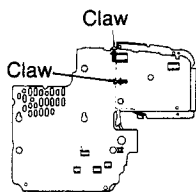


—Make connection as shown below if the unit is brought separately—

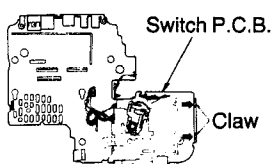


3. Connect the FPC extension cable (RFKZ0012) to the main P.C.B.
4. Connect the extension cable (RFKZ0012) as shown above.

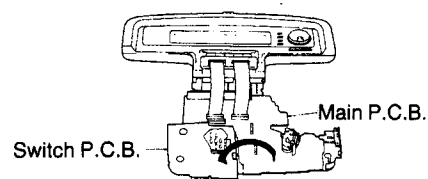
—Check of function select switch P.C.B.—



5. Remove the 2 claws in the direction of the arrow.

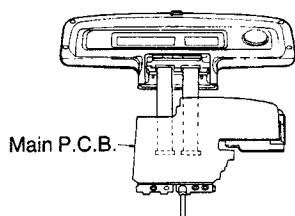


6. Remove the 2 claws in the direction of the arrow.
7. Remove the switch P.C.B.



8. Reverse the switch P.C.B.
9. Check the switch P.C.B. on the reverse side.

—Check the main P.C.B.—



5. Reverse the main P.C.B. unit.
6. Check the main P.C.B. on the reverse side.

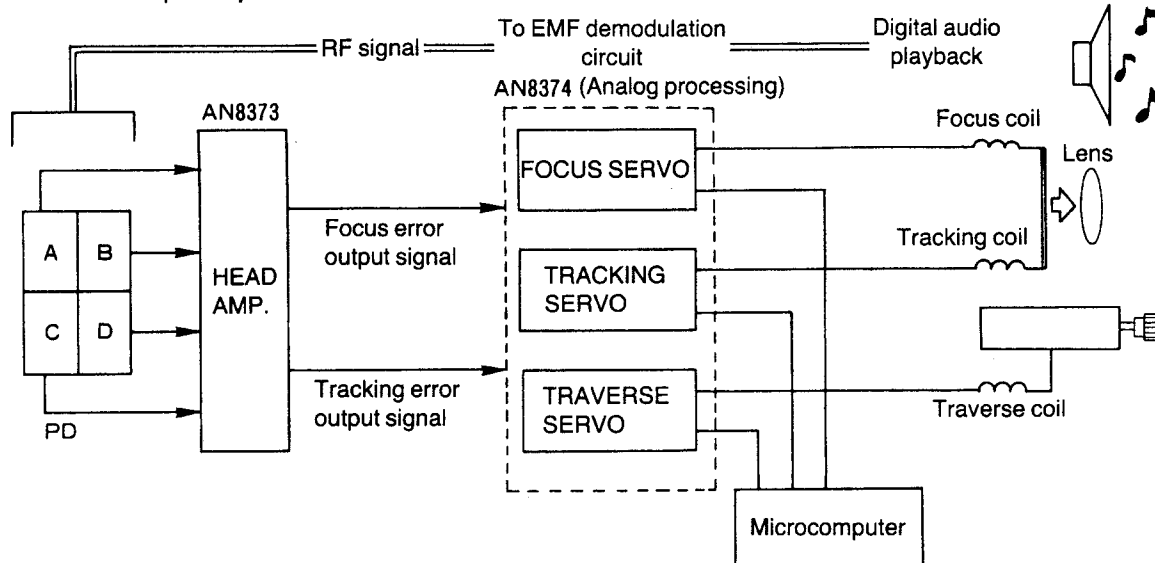
■ DIGITAL SERVO SYSTEM

The newly-developed digital servo system is adopted in the servo circuit of the unit's CD player instead of the ordinary analog servo system.

- The diagrams shown below represent differences between the analog servo and digital servo systems. The HEAD AMP. output signals (i.e., focus error and tracking error output signals) are analog. These analog signals are converted to the 8-bit digital signals through the MN6650. The MN6650 performs the following adjustments automatically; focus offset, tracking offset, focus gain, tracking gain, and tracking balance adjustments. The outputs from the MN6650 such as the focus coil driving signal, tracking coil driving signal, and traverse motor driving signal are converted to analog signals again and sent to the coils and motor to perform proper servo control for a disc.

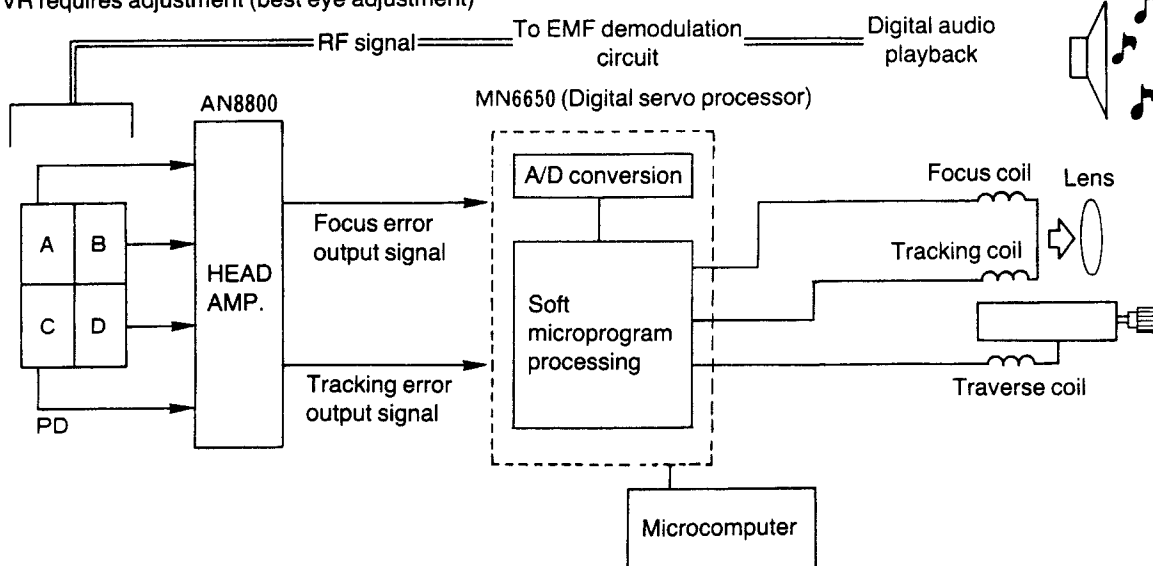
ANALOG SERVO SYSTEM

⊗ ⊗ ⊗ ⊗ ⊗ ⊗
6 VRs require adjustment



DIGITAL SERVO SYSTEM

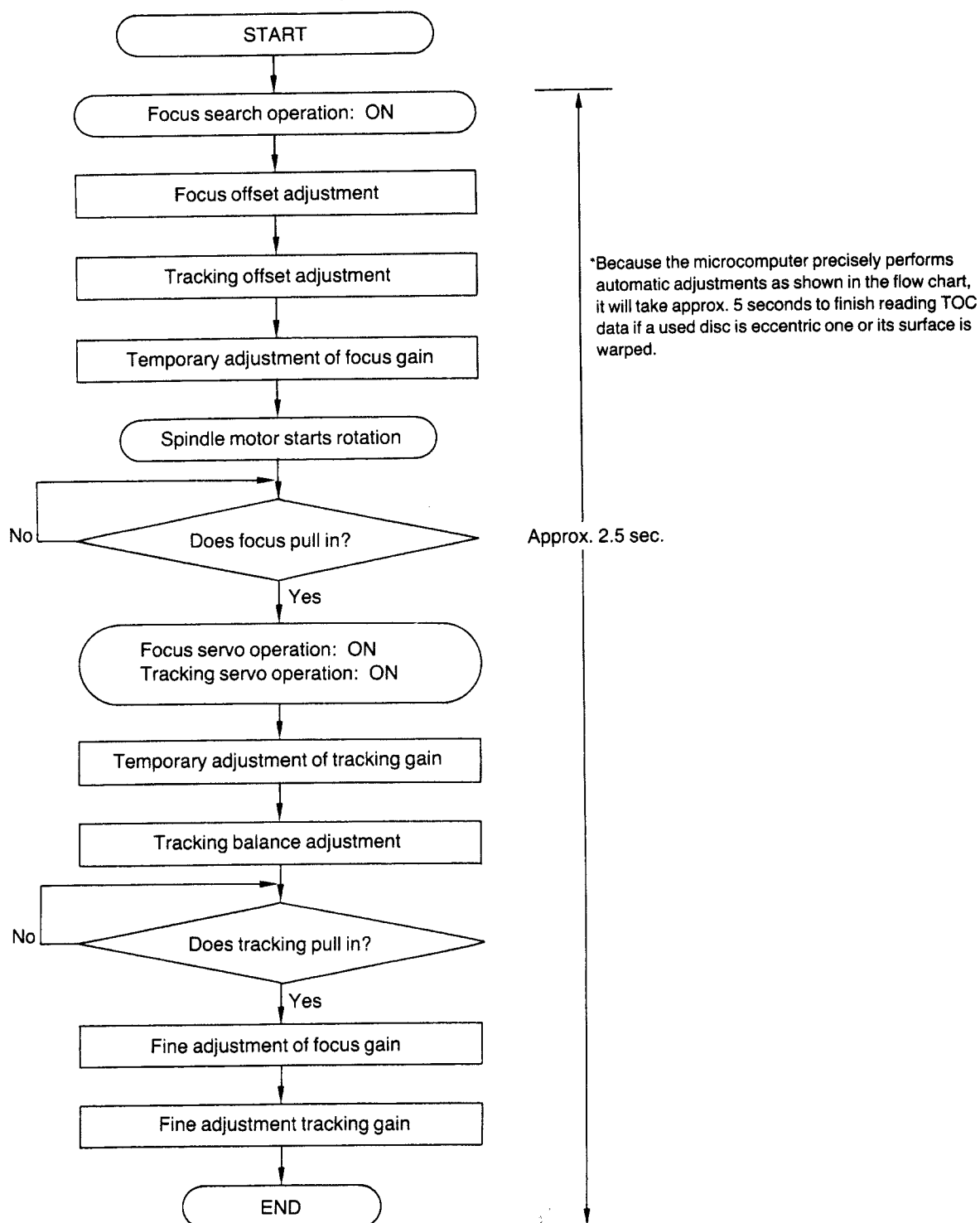
⊗
Only 1 VR requires adjustment (best eye adjustment)



2. The servo processor IC MN6650 of the newly-developed digital servo circuit automatically performs the following adjustments which were originally adjusted in the conventional analog servo circuit:
 (1) Focus offset, (2) Tracking offset, (3) Focus gain, (4) Tracking gain, and (5) Tracking balance. Therefore, you do not have to perform not the above-mentioned electrical adjustments manually. Only the best eye (PD balance) needs to be adjusted adjustment. You can obtain an optimum servo control for a disc to be played.
 [You must perform the best eye (PD balance) adjustment manually.]

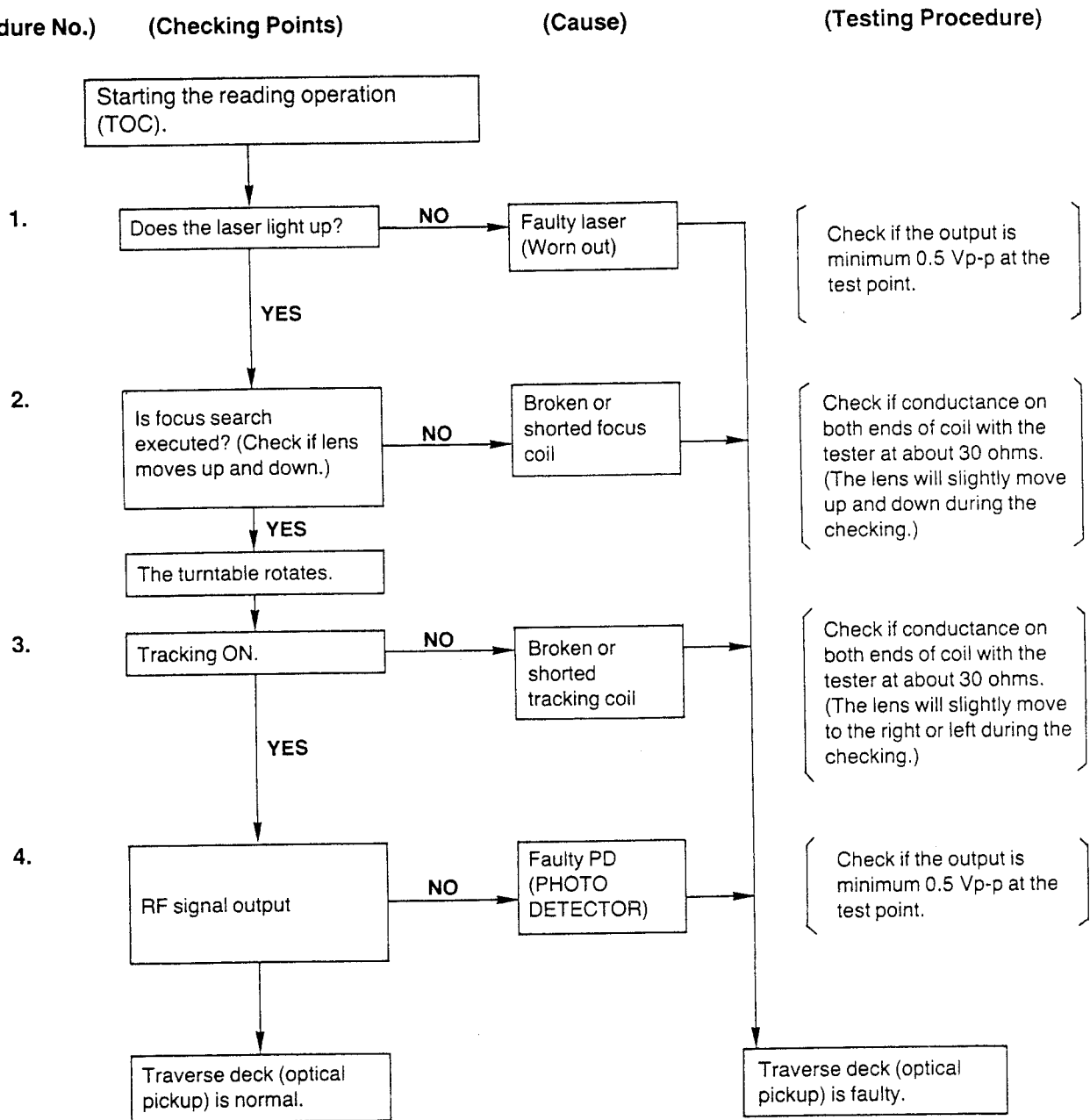
The following flow chart shows the sequence of automatic adjustments.

•Flow chart on automatic adjustment sequence



■ CHECKING THE OPERATION PROBLEMS ON THE TRAVERSE DECK (OPTICAL PICKUP)

Make sure to follow the procedures below to check the operation problems of the traverse deck (optical pickup) before replacing it. Replace the traverse deck only after the problem is identified.



※ Replace traverse deck.

- Check electrical circuit.
- CD is not adjusted properly. Adjust CD again.
 - (1) Mechanical adjustment.
 - (2) Focus balance adjustment (PD balance)
 } Refer to pages 67–69.
- Check for flaws on disc or if it is warped or not centered.

※ Checking Operations of Replaced Traverse Deck (New Traverse Deck)

a) Check the operations described below on the traverse deck after replacing it.

* Checking Skip Search

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).

* Checking Manual Search

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).

* Checking Using Defect Disc.

1. Play the 0.7 mm black dot and the 0.7 mm wedge on the defect test disc (SZZP1054C) and verify that no sound skip or noise occurs.
2. Play the middle tracks of the uneven test disc (SZZP1056C) and verify that no sound skip or noise occurs.

b) If the operations are normal, CD adjustment are not required when the traverse deck is replaced.

Note: CD adjustments are required in the cases below. (Mechanical adjustments are not necessary.)
(See item 2-7 on pp. 68, 69.)

- If audio is not played back continuously or noises occur after step (a) is executed.
- If the adjustment VR (V701) were rotated before the traverse deck was replaced.
- If the ICs in the servo circuit or adjustment VRs were replaced.

Caution:

- It is very dangerous to look at or touch the laser beam. (Laser radiation is invisible.)
With the unit turned "on", laser radiation is emitted from the pickup lens.
Avoid exposure to the laser beam, especially when performing adjustments.

Vorsicht:

- Vermeiden Sie es, in den Laserstrahl zu blicken oder ihn zu berühren. (Laserstrahlen sind unsichtbar.)
Bei eingeschaltetem CD-Spieler werden Laserstrahlen aus der Aufnahmelinse abgestrahlt.
Vermeiden Sie direkte Aussetzung von Laserstrahlen, insbesondere während der Einstellarbeiten.

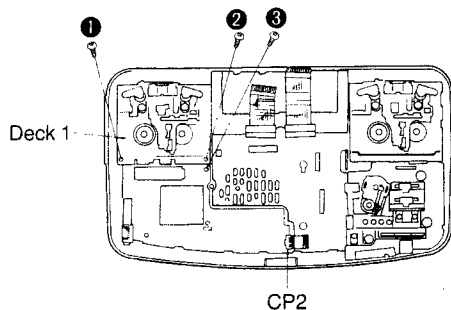
■ MEASUREMENTS AND ADJUSTMENTS

(Make connections by following "PREPARATIONS FOR CHECK AND ADJUSTMENT OF P.C.B." on page 57 before starting adjustment.)

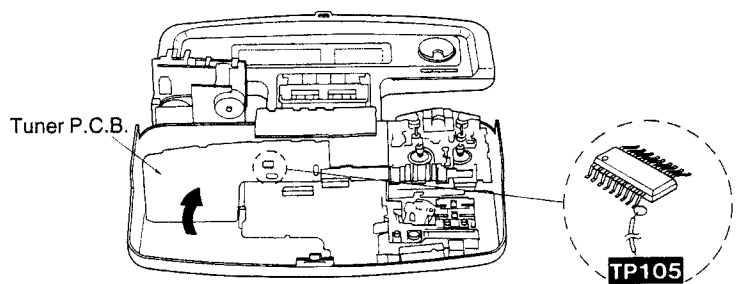
<TUNER SECTION>

• Preparations for adjustment

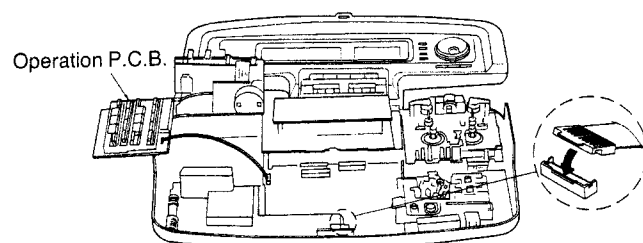
1. Follow the disassembly instructions of Ref. No. 2 "Removal of the operation P.C.B." to remove the operation P.C.B. (Refer to page 21.)
2. Follow the disassembly instructions of Ref. No. 4 "Removal of the CD unit" to remove the CD unit. (Refer to page 21.)



3. Remove the 3 screws (1~3).
4. Remove the connector (CP2).



5. Remove the deck 1 from the cabinet.
6. Place the tuner P.C.B. vertically by lifting it in the direction of the arrow.
7. Solder the lead wire of 5 cm length into Pin ⑨ of IC5 (Test Point TP105).



8. Put the tuner P.C.B. back in its place.
9. Connect the connector (CP2).
10. Install the operation P.C.B.

●ALIGNMENT POINT

Please refer to Circuit Board Diagram for test point locations.

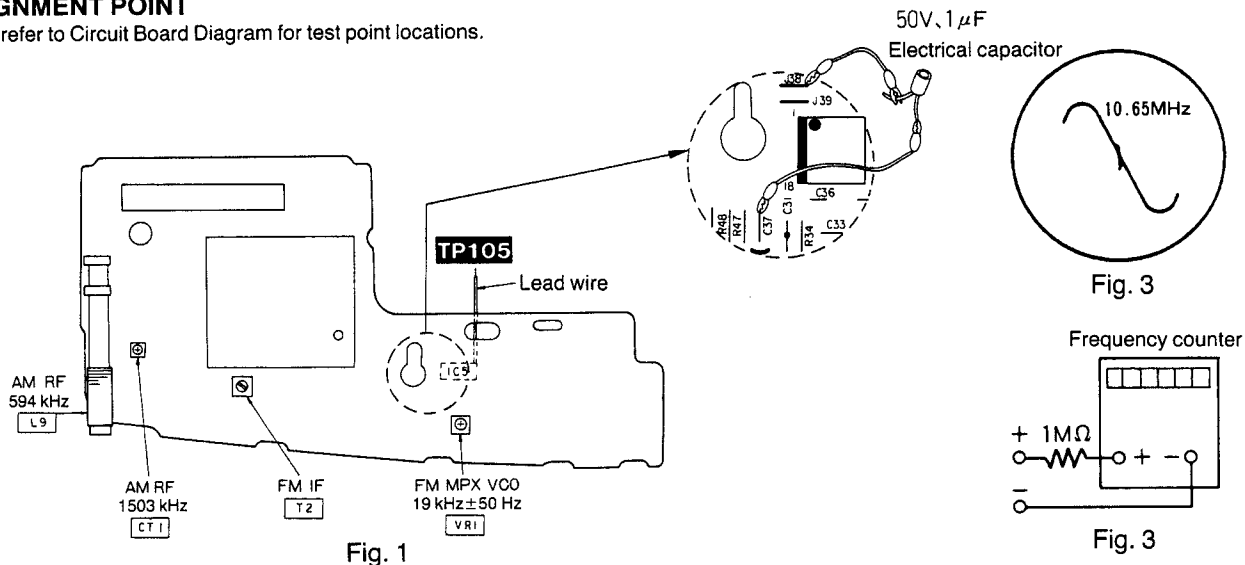


Fig. 1

Fig. 3

Fig. 3

READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

- Set power switch to ON.
- Set function switch to TUNER (FM or MW).
- Set FM mode switch to STEREO.
- Set equalizer switch to OFF.
- Set S-XBS level to MIN.
- Set volume control to center position.

EQUIPMENT REQUIRED

- FM/AM signal generator
- Frequency counter
- Roop antenna
- Oscilloscope
- DC voltmeter
- IF sweep generator

●FM IF ALIGNMENT (The parts other than the ones listed below are aligned at the factory before they are supplied. Therefore, alignment of those parts is unnecessary when used for replacement.)

SIGNAL GENERATOR or SWEEP GENERATOR		RADIO DIAL SETTING	INDICATOR (ELECTRONIC VOLTMMETER or OSCILLOSCOPE)	ADJUSTMENT (Shown in Fig. 1.)	REMARKS
CONNECTIONS	FREQUENCY				
TP106 ... (+) TP102 ... (-)	10.65 MHz (SWEEP)	108 MHz	TP103 ... (+) TP104 ... (-)	T2	• Waveform is shown in Fig. 3.

●AM RF ALIGNMENT

Fashion a loop of several turns of wire and radiate a signal into the loop ant. of receiver.	594 kHz	594 kHz	Headphones Jack (32Ω) (Fabricate the plug as shown in Fig. 2 and then connect the lead wires of the plug to the measuring instrument.)	(*1) L9 (AM ANT Coil)	• Adjust for maximum output. Adjust L9 by moving coil along the ferrite core.
Fashion a loop of several turns of wire and radiate a signal into the loop ant. of receiver.	1503 kHz	1503 kHz	Headphones Jack (32Ω) (Fabricate the plug as shown in Fig. 2 and then connect the lead wires of the plug to the measuring instrument.)	CT1 (AM ANT Trimmer)	• Adjust for maximum output.

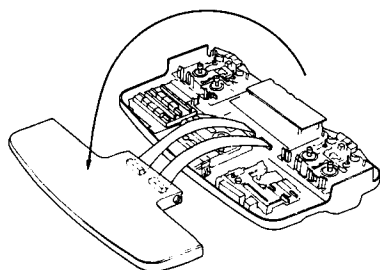
(*1) Fix antenna coil with wax after completing alignment.

●FM MPX VCO ALIGNMENT

TP101 ... (+) Through FM dummy antenna. TP102 ... (-)	98 MHz, 60 dB (CW)	98 MHz	TP105 ... (+) TP104 ... (-)	VR1	• Adjust VR1, for 19 kHz ± 50 Hz reading on frequency counter.
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<TAPE DECK SECTION>

•Preparations for adjustment



•Place the top panel as shown above.

•ALIGNMENT POINT

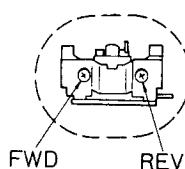


Fig. 5

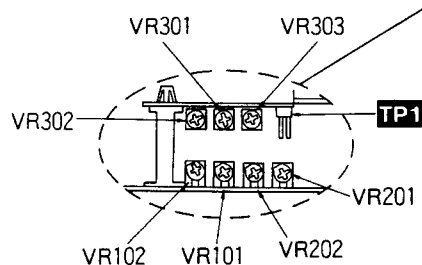


Fig. 6

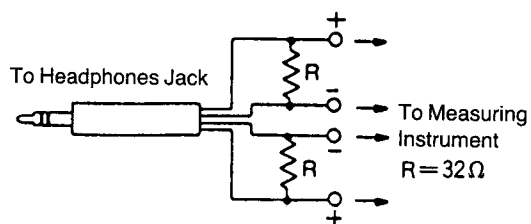


Fig. 4

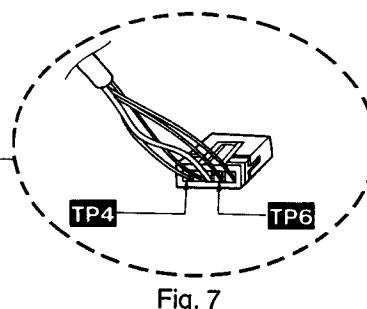


Fig. 7

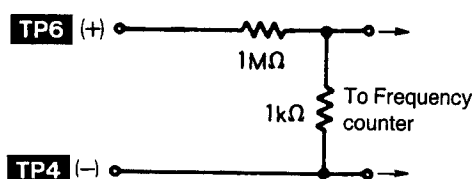


Fig. 8

READ CAREFULLY BEFORE ATTEMPTING ALIGNMENT

- Set power switch to ON.
- Set function switch to TAPE.
- Set dolby NR switch to OFF.
- Set equalizer switch to OFF.
- Set S-XBS level to MIN.
- Set volume control to center position.

EQUIPMENT REQUIRED

- Oscilloscope
- DC voltmeter
- Frequency counter
- Test tape;
QZZCFM (for head azimuth and playback gain alignment)
QZZCWAT (for tape speed alignment)

•HEAD AZIMUTH ALIGNMENT

TEST TAPE	INDICATOR (ELECTRONIC VOLTMETER or OSCILLOSCOPE)	ADJUSTMENT	SPECIFICATION	REMARKS
QZZCFM (8 kHz, -20 dB)	Headphones Jack (32Ω) (Fabricate the plug shown in Fig. 4 and then connect the lead wires of the plug to the measuring instrument.)	Azimuth Screw (Refer to Fig. 3)	maximum output	1. Playback mode. 2. Adjust for maximum output.

•TAPE SPEED ALIGNMENT

TEST TAPE	INDICATOR (ELECTRONIC VOLTMETER or OSCILLOSCOPE)	ADJUSTMENT	REMARKS
QZZCWAT (3 kHz, -10 dB)	Headphones Jack (32Ω) (Fabricate the plug shown in Fig. 4 and then connect the lead wires of the plug to the measuring instrument.)	DECK 2 HIGH SPEED VR301 DECK 1 NORMAL SPEED VR303 DECK 2 NORMAL SPEED VR302 (Shown in Fig. 6.)	- Short the test point TP1 to set the high speed mode. - Insert test tape (QZZCWAT) in DECK 1 and start playback in forward direction. ●This frequency is defined as F. - Insert test tape (QZZCWAT) in DECK 2 and start playback in forward direction. - Adjust VR301 until the frequency is set to F±40 Hz. - Open the test point TP1 to set the normal speed mode. - Insert test tape (QZZCWAT) in DECK 1 and start playback in forward direction. - Adjust VR303 until the frequency is set to 3000±20 Hz. - Insert test tape (QZZCWAT) in DECK 2 and start playback in forward direction. - Adjust VR302 until the frequency is set to 3000±20 Hz.

•RECORD BIAS CHECK

TEST TAPE	INDICATOR (ELECTRONIC VOLTMETER or OSCILLOSCOPE)	ADJUSTMENT	REMARKS
—	TP6 (+) TP4 (-) (Shown in Fig. 7 and Fig. 8)	Normal tape .. 13±1 mV CrO ₂ tape 18.5±2 mV METAL tape .. 27±2 mV	●Recording mode.

•PLAYBACK GAIN ALIGNMENT

TEST TAPE	INDICATOR (ELECTRONIC VOLTMETER or OSCILLOSCOPE)	ADJUSTMENT	REMARKS
QZZCWAT (315 Hz, 0 dB)	TP9 Lch (+) TP2 (-) TP10 Rch (-)	DECK 1 Lch VR101 Rch VR201 DECK 2 Lch VR102 Rch VR202	- Insert test tape (QZZCWAT) and start playback. - Adjust VR101 and VR201 or VR102 and VR202, for -11 dBV (280 mV) ±1 dBV reading on DC voltmeter.

<CD SECTION>

■ An ordinary CD unit needs the following 7 adjustments:

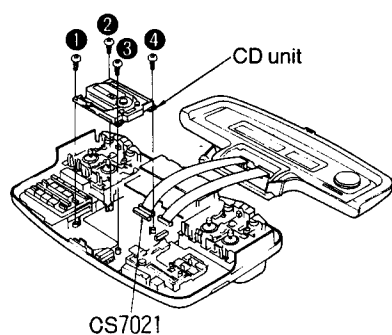
- ① Best eye adjustment, ② Focus offset adjustment, ③ Tracking offset adjustment,
- ④ Focus gain adjustment, ⑤ Tracking gain adjustment, ⑥ Tracking balance adjustment and
- ⑦ Mechanical adjustment.

On this CD unit, ②, ③, ④, ⑤ and ⑥ of the abovementioned adjustments is performed by the servo processor IC (IC704: MN6650).

The automatic adjustment is performed if:

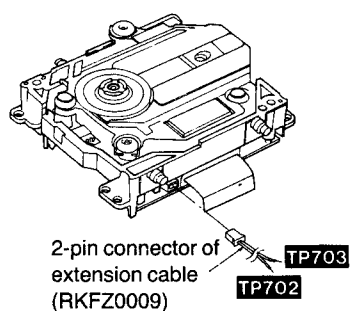
1. You insert the CD or exchange it. (If you change the CD during the tuner or tape operation, the unit will perform the automatic adjustment when the CD operation is selected.)
2. You turn on the unit with the CD inserted or select the CD operation.
(If other operation than CD is selected, the CD unit's power is always switched off. If the CD unit is turned off, the automatic adjustment is reset.)

● Adjustment procedure



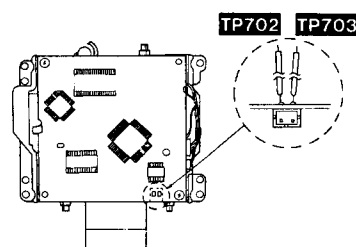
1. Remove the 4 screws (1-4).
2. Remove the connector (CS7021).
3. Remove the CD unit.

—In case of using extension cable—

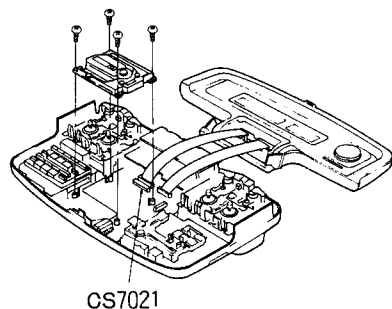


4. Connect the 2-pin connector of the extension cable (RKFZ0009) to CP701.

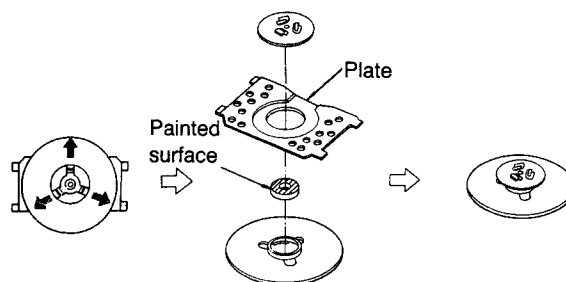
—In case of not using extension cable—



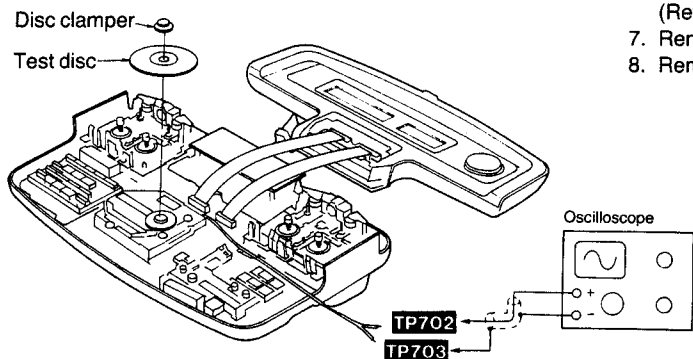
4. Solder the lead wire into the soldered part (TP702-TP703) of CP701.



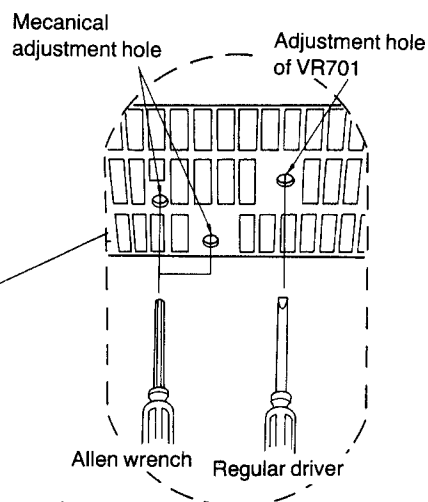
5. Install the traverse unit again.



6. Follow the disassembly instructions of Ref. No. 28 "Removal of the disc clamber" to remove the disc clamber. (Refer to page 27.)
7. Remove the 3 claws to remove the disc clamber.
8. Remove the plate and assemble the disc clamber again.



9. Fix the disc clamber with the test disc clamber.
10. Make connection with an oscilloscope.



■ ALIGNMENT POINT

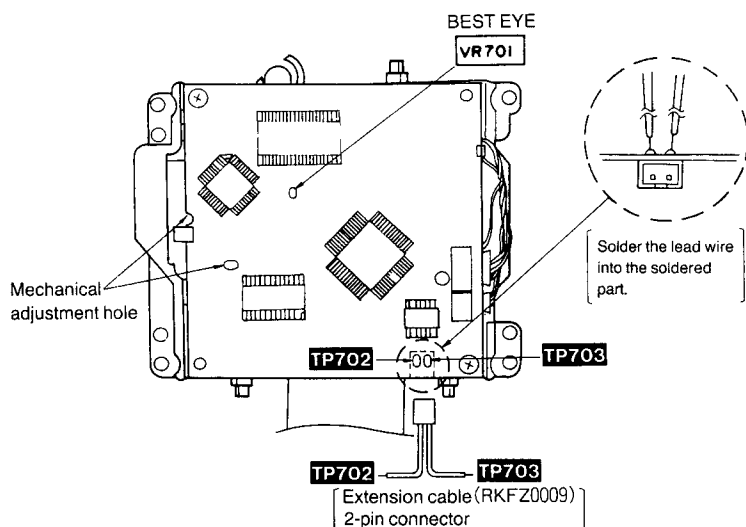


Fig. 9

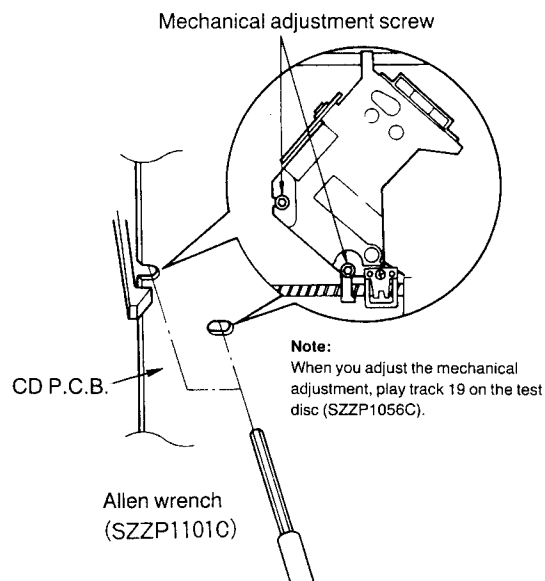


Fig. 10

Caution:

- It is very dangerous to look at or touch the laser beam. (Laser radiation is invisible.)
- With the unit turned "on", laser radiation is emitted from the pickup lens.
- Avoid exposure to the laser beam, especially when performing adjustments.

Measuring Instruments and Special Tools

• Test disc

1. Playability test disc (SZZP1054C)
2. Uneven test disc (SZZP1056C)

• Allen wrench (M2.0) (SZZP1101C)

• Oscilloscope

(1) MECHANICAL ADJUSTMENT

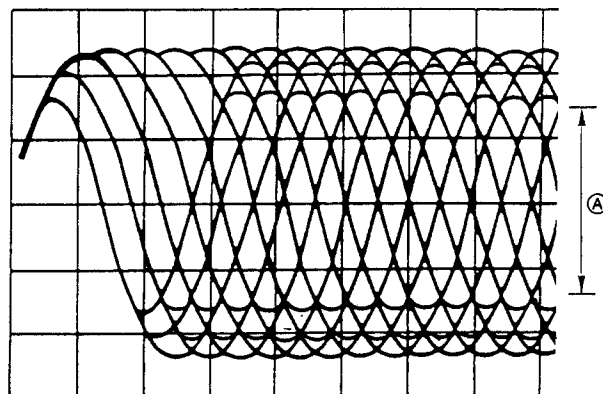
- When the traverse deck is replaced, making adjustments is not necessary. (The traverse deck ass'y is already adjusted.)
- Make adjustments to improve playability when the traverse deck has not been replaced. Make the electrical adjustments first.

1. Connect the oscilloscope's CH. 1 probe across **TP702** (+) and **TP703** (V-REF) on the Servo P.C.B.

Oscilloscope setting:

VOLT 200 mV
 SWEEP 0.5 μ sec
 Input coupling AC

2. Switch the player power **ON**, and play track 19 on the test disc (SZZP1056C).
3. Leave the player in Play mode and place it as shown in the figure on the right.
4. Alternately adjust the two mechanical adjusting screws with the 2.0 mm allen wrench (SZZP1101C) until the RF signal amplitude variation on the oscilloscope is minimized. (Shown in Fig. 7)
5. After completing the adjustment, lock the **mechanical adjustments** with lock paint (RZZOL01).



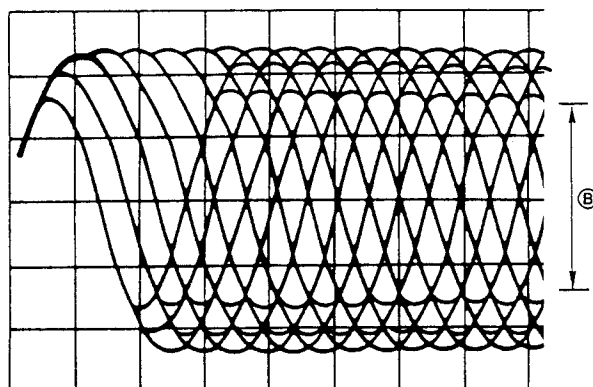
Ⓐ Minimize the variation of amplitude.

(2) BEST EYE (PD BALANCE) ADJUSTMENT

1. Connect the oscilloscope's CH. 1 probe across **TP702** (+) and **TP703** (V-REF) on the Servo P.C.B.

Oscilloscope setting:

- VOLT 200 mV
 SWEEP 0.5 μ sec
 Input coupling AC
2. Switch the player power **ON**, and play the 1 kHz (track 1) on test disc (SZZP1054C).
 3. Adjust **VR701** until the RF signal eye pattern amplitude is maximized.



Ⓑ Maximize the amplitude

(3) CHECK OF PLAY OPERATION AFTER ADJUSTMENT***Checking Skip Search**

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).

***Checking Manual Search**

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).

***Checking Playability**

1. Play the 0.7 mm black dot and the 0.7 mm wedge on the test disc (SZZP1054C) and verify that no sound skip or noise occurs.
2. Play the middle tracks of the uneven test disc and verify that no sound skip or noise occurs.

■ FUNCTION OF IC TERMINALS

●IC701 (AN8800SC-E2)

Pin No.	Mark	I/O Division	Function
1	LDG	I	+5 V input
2	LDP	—	—
3	LD	O	Laser power control output
4	LPD	I	Laser power monitor input
5	GND	—	Ground terminal
6	LDON	I	Laser power control input
7	AMPI	I	RF signal input
8	AMPO	O	RF signal output
9	RFIN	I	RF signal input
10	RFEQ	—	Ground
11	C.AGC	I	AGC detecting capacitor input
12	ARF	O	RF signal output
13	C.SBDO	I	Dropout detecting capacitor input
14	RFDET	O	RF detections signal output
15	BDO	O	Black dropout detection output
16	VCC	I	Power supply (+5 V input)
17	SDO	O	System dropont detection output
18	VAD+	O	A/D converter reference voltage output
19	VREF	O	Reference voltage output
20	VAD—	O	A/D converter reference voltage output
21	OFTR	O	Off track detection output

Pin No.	Mark	I/O Division	Function
22	PLAY	I	Play signal input
23	WVEL	I	High speed signal input
24	TES	I	Tracking error signal input
25	PTO	—	—
26	PTI	I	Traverse speed detection signal input
27	PBO	—	—
28	POT	I	Position detecting buffer input
29	CROSS	O	Tracking error cross detection output
30	TE	O	Tracking error output
31	TEBAL	I	Tracking error gain detecting filter input
32	TBAL	I	Tracking balance adjustment
33	VDET	O	Vibration detection signal ouput
34	FE	O	Focus error output
35	EBL2	I	Focus balance adjustment
36	FBL1		
37	VCC	I	Power supply (+5 V input)
38	GND	—	Ground
39	PDBD	I	Photo detector current input
40	PDA	I	
41	PDAD	I	
42	PDB	I	

●IC702 (TCA0372DM2R)

Pin No.	Mark	I/O Division	Function
1	GND	—	Ground
2	NC	—	—
3	VOUT1	O	Spindle motor control output
4	VCC	I	Power supply (+7.5 V input)
5	VOUT2	O	Spindle motor control output
6	NC	—	—
7	NC	—	—
8	GND	—	Ground

Pin No.	Mark	I/O Division	Function
9	GND	—	Ground
10	NC	—	—
11	—VIN2	I	Spinde motor control input
12	+VIN2		
13	+VIN1		
14	—VIN1		
15	NC	—	—
16	GND	—	Ground

●IC704 (MN6650)

Pin No.	Mark	I/O Division	Function
1	TES	O	Tracking error signal output
2	PLAY	O	Play signal output
3	RFDET	I	RF detection signal input
4	DO	I	Dropout signal input
5	OFT	I	Off track signal input
6	ARF	I	RF signal input
7	WVEL	O	High speed status signal output
8	PBO	I	Potension buffer signal input
9	TE	I	Tracking error signal input
10	FE	I	Focus error signal input
11	VR2	I	A/D reference voltage input
12	VR1	I	A/D reference voltage input
13	LDON	O	Laser power control signal output
14	VSS	—	Ground
15	AVSS	—	Ground
16	AVDD	I	Power supply (+5 V input)
17	VDD	I	Power supply (+5 V input)
18	TRV	O	Traverse servo control output
19	VTD	O	Traverse drive output
20	FOD	O	Focus drive output
21	TRD	O	Tracking drive output
22	KICK	O	Track kick signal output

Pin No.	Mark	I/O Division	Function
23	/TEST	I	+5 V input
24	VSS	—	Ground
25	CLVS	I	Spindle servo signal input
26	/TRON	O	Tracking servo signal output
27	MDATA	I	Command data input
28	MCLK	I	Command clock signal input
29	MLD	I	Command load signal input
30	SENSE	O	Sense signal output
31	/FLOCK	O	Focus servo signal output
32	/TLOCK	I	Tracking servo signal output
33	/RST	I	Reset signal input (L: Reset)
34	XI	I	Clock input (fXI=16.9344 MHz)
35	TO	—	Open
36	T1		
37	T2		
38	T3	—	Ground
39	T4		
40	T5		
41	T6	—	Ground
42	VDET		
43	TBAL		
44	TRCRS	I	Track cross signal input

●IC705 (MN6475)

Pin No.	Mark	I/O Division	Function
1	LRCK	I	Clock input
2	BCLK	I	Serial data bit clock input
3	SRDATA	I	Serial data input
4	COT1	—	Ground
5	COT2		
6	TEST		
7	VDD	I	Power supply (+5 V input)
8	X2	—	Clock (f=33.8688 MHz)
9	X1		
10	VSS	—	Ground
11	AVDDL	I	Power supply (+5 V input)
12	OUT.L	O	AF signal output (Lch)

Pin No.	Mark	I/O Division	Function
13	AVSS.L	—	Ground
14	AVSS.R	—	Ground
15	OUT.R	O	AF signal output (Rch)
16	AVDD.R	I	Power supply input
17	/RST	I	Reset signal input
18	PWM	—	—
19	TP	—	Ground
20	WVEL	I	High speed status signal input
21	DEMPH	I	De-emphasis signal input
22	CSEL	I	+5 V input
23	192FS	—	—
24	768FS	O	Clock output (f=16.9344 MHz)

●IC703 (AN8377N): Motor Drive

Pin No.	Mark	I/O Division	Function
1	PVCC	I	Driver power supply (+8.9 input)
2	VCC	I	Power supply (+8.9 V input)
3	TB	O	External transistor base driving output
4	VMON	O	Voltage output
5	TVDI	I	Traverse error signal input
6	FDI	I	Focus error signal input
7	TDI	I	Tracking error signal input
8	VREF	I	Reference voltage input

●IC706 (MN6626)

Pin No.	Mark	I/O Division	Function
1	AVSS	—	Ground
2	IREF	I	Reference current input
3	ARF	I	RF signal input
4	DRF	I	DSL bias input
5	DSLIF	O	DSL loop filter
6	PLLF	I	PLL loop filter
7	AVDD	I	Power supply (+5 V input)
8	RSEL	I	+5 V input
9 }	TBUS7	—	Test terminal (Ground)
16	TBUSO		
17	FLAG		
18	IPFLAG		
19	FCLK		
20	BTYCK	—	—
21	WDCK		
22	/RST	I	Reset signal input
23	TX	O	Digital audio interface signal output
24	LDG	—	—
25	RDG		
26	SRDATA	O	Serial data output
27	SCK	O	Serial bit clock output
28	LRCK	O	Clock output
29	XCK	O	Clock output (f=16.9344 MHz)
30	PMCK	—	—
31	CSEL	I	+5 V input
32	PSEL	—	Ground
33	×1	I	Clock input (f=16.9344 MHz)
34	×2	—	—
35	VSS	—	Ground

Pin No.	Mark	I/O Division	Function
9	TD-	O	Inverting output of tracking driver
10	TD+	O	Non-inverting output of tracking driver
11	FD-	O	Inverting output of focus driver
12	FD+	O	Non-inverting output of focus driver
13	TVD-	O	Inverting output of traverse driver
14	TVD+	O	Non-inverting output of traverse driver
15	RESET	O	Reset signal output
16	PC	I	PC input (connect to GND)

Pin No.	Mark	I/O Division	Function
36	SUBQ	O	Sub-code (Q data) output
37	SQCK	I	Sub-code (Q data) clock input f=7.3 kHz
38	/CLDCK	—	—
39	BLKCK	O	Sub-code block (Q data) clock f=75 Hz
40	DEMPH	O	De-emphasis ON signal output
41	MEMPH	I	Enphasis signal input
42	MLD	I	Command load signal input
43	MCLK	I	Command clock signal input
44	MDATA	I	Command data input
45	DMUTE	I	Muting control signal input
46	SMCK	O	Clock output (f=4.2336 MHz)
47	STAT	O	Status signal output
48	CRC	—	—
49	SUBC	—	—
50	SBCK	I	Clock for sub-code serial output
51	/TRON	I	Tracking servo ON signal input
52	CLVS	O	Spindle servo signal output
53	PC	—	—
54	ECM	O	Spindle motor control signal output
55	ECS	O	Spindle motor control signal output
56	VDD	I	Power supply (+5 V input)
57	/TEST	I	+5 V input
58	SSEL	I	+5 V input
59	MSEL	—	—
60	RESY	—	—
61	DO	I	Drop out signal input
62	EFM	—	—
63	PCK		
64	PDO		

●IC801 (MN1872410RRZ)

Pin No.	Mark	I/O division	Function
1	VDD	I	Power supply (+5 V input)
2	OSC1	O	Clock output (4 MHz)
3	OSC2	I	Clock input (4 MHz)
4	VSS	—	GND
5	XI	I	Clock input (32 kHz)
6	XO	O	Clock output (32 kHz)
7	VREF—	—	A/D converter reference voltage (GND)
8	ADIN7	I	DECK2 front side record prevention tab detection. “HIGH” .. Recording is not possible “LOW” .. Recording is possible
9	ADIN6	I	DECK2 cassette tape insertion detection “HIGH” .. Playback is not possible “LOW” .. Playback is possible
10	ADIN5	I	DECK1 cassette tape insertion detection “HIGH” .. Playback is not possible “LOW” .. Playback is possible
11	ADIN4	—	GND
12	ADIN3	I	Top panel switch signal input
13	ADIN2	I	Tape deck operation switch signal input
14	ADIN1	I	CD operation, ATLS, FM mode, display, beep and manual REC switch signal input
15	ADIN0	I	Timer, set and cancel switch signal input
16	VREF+	I	A/D converter reference voltage (+5 V)
17, 18	JOG	I	Al jog dial signal input
19	BEEP	O	Beep signal output
20	MKDATA	O	Tape deck control data output
21	MKCLK	O	Tape deck control clock output
22	GEQCLK	O	Graphic equalizer control clock output
23	ACLK1	O	AF signal control clock output
24	AGDATA	O	AF signal control data output
25	SPCLK	O	IC804 control clock output
26	POWER CONT	O	Power supply control signal output
27	MUTE A	O	Muting control signal output
28	MUTE D	O	Muting control signal output

Pin No.	Mark	I/O division	Function
29	MBP 1	O	Beat proof control signal output
30	MBP 2	O	Beat proof control signal output
31	RM IN	I	Remote control signal input
32	BLKCK	I	CD sub code block clock signal input
33	STATUS	I	CD status signal input
34	CD RST	I	CD reset signal input
35	RST	I	System reset signal input
36	MLD/PLL CL	O	CD signal process IC control signal and PLL tuner clock output
37	MDATA/PLL CE	O	CD signal process IC control data and PLL tuner strobe signal output
38	MCLK/PLL DI	O	CD signal process IC control clock and PLL tuner data output
39	CLDCK	I	CD sub code clock input
40	SUBQ	I	CD sub code data input
41	SBOO	—	—
42	SYNC	—	—
43	CM	—	GND
44	TLCK/ TUNE	O	CD tracking lock signal and tuning signal output
45	FLCK/ STEREO	O	CD focus lock signal and stereo tuning signal output
46	REST	I	Rest switch (S701) signal input
47	VOL LIMIT SW	I	Volume limit switch signal input
48	CD CLOSE SW	I	CD cover open/close detection signal input
49	SENCE	I	CD sence signal input
50	REM STANDBY	I	Remote control sensor power control
51	POWER DET	I	Power ON signal input
52 } 93	SEG41 } SEG0	O	LCD segment signal output
94 } 97	COM3 } COM0	O	LCD common signal output
98	VLC3	—	LCD bias reference voltage input V3
99	VLC2	—	LCD bias reference voltage input V2
100	VLC1	—	LCD bias reference voltage input V1

●IC8

Pin No.
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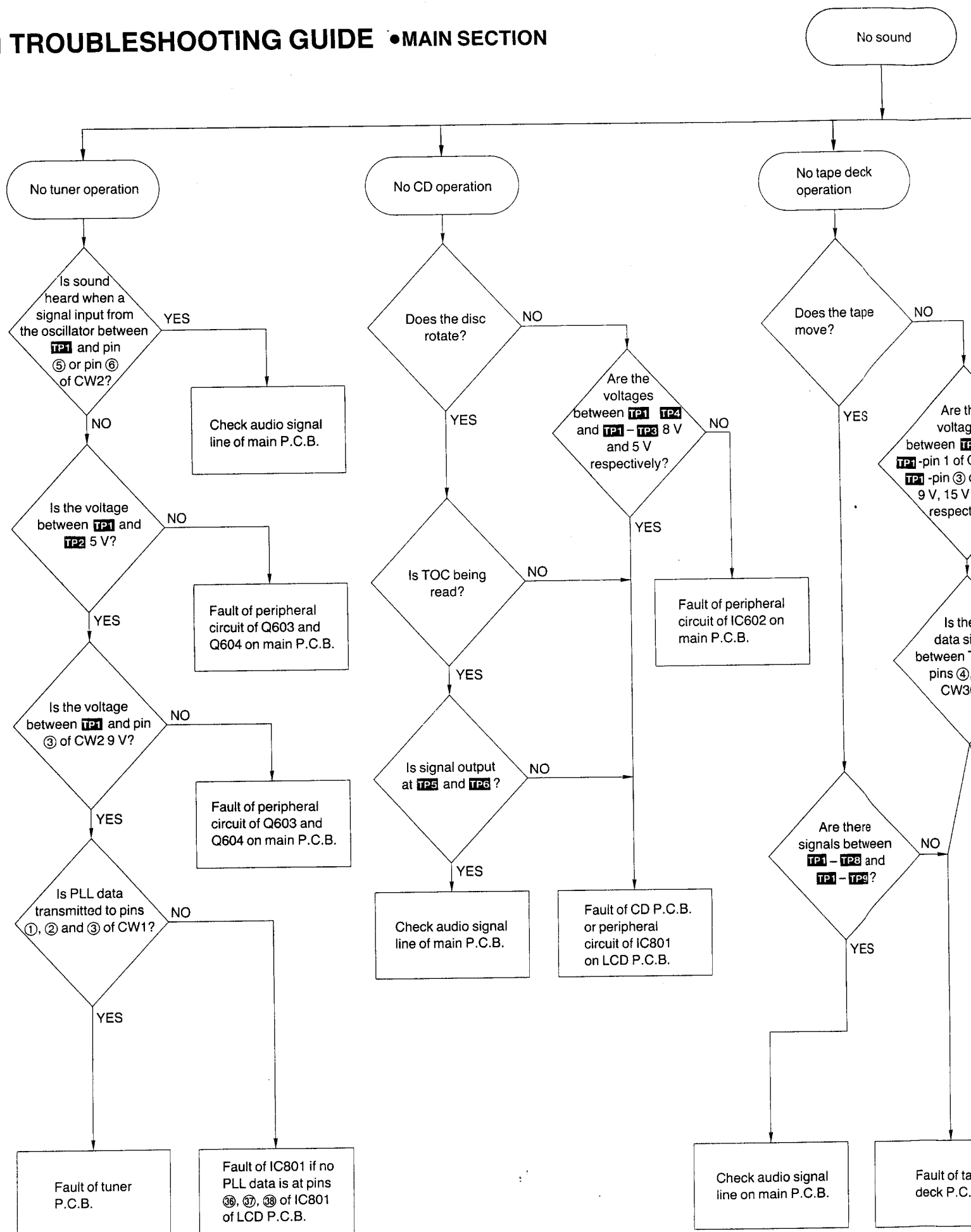
SA-FX1

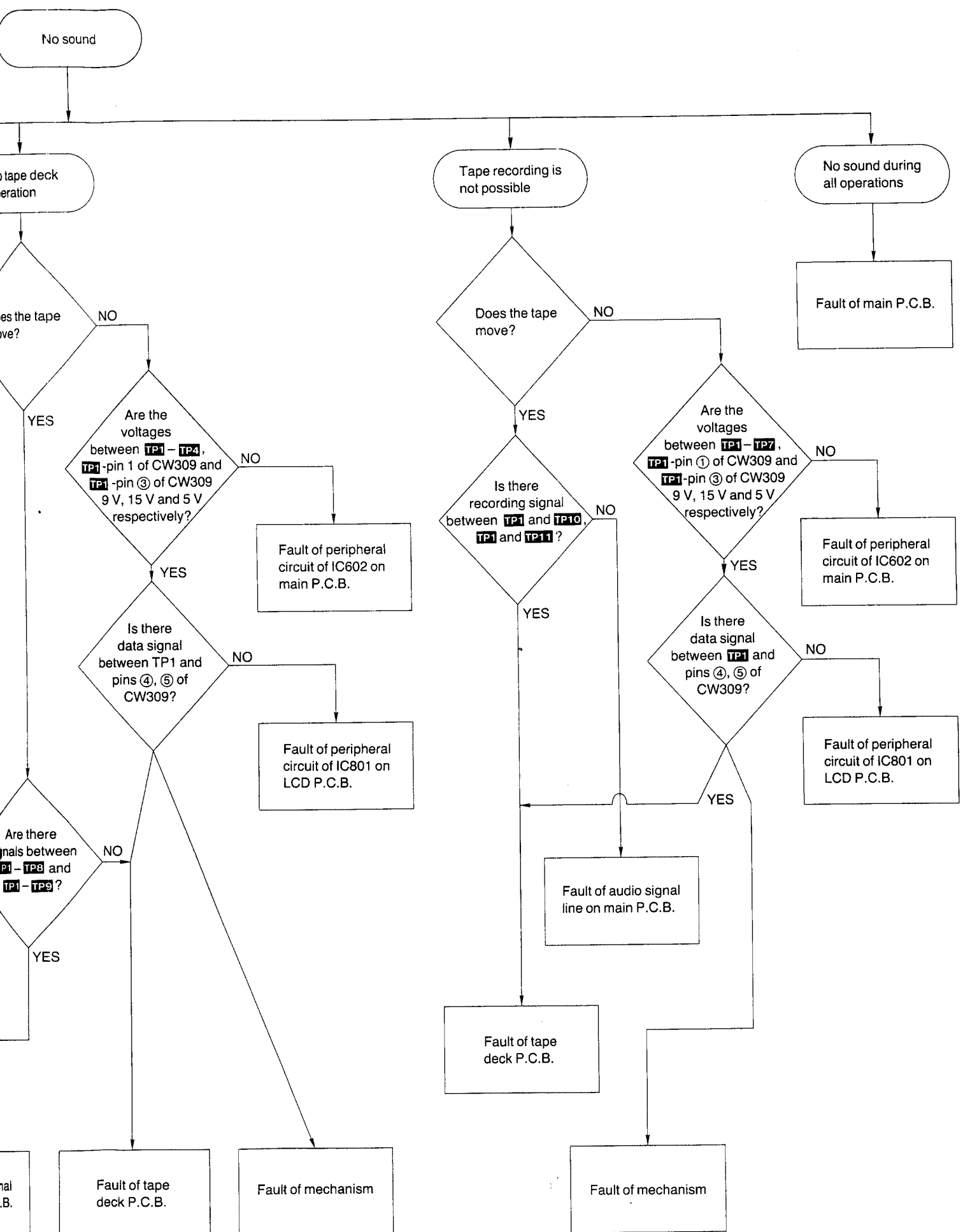
•IC804 (BU3544K)

Pin No.	Mark	I/O division	Function
1 └ 20	SEG04 └ SEG23	O	LCD segment signal output
21	VDD	I	Power supply (+5 V)
22	AVDD	I	Power supply (+5 V)
23	AGND	—	GND
24	XBS	I	XBS signal input
25	150 Hz	I	Spectrum analyzer signal (150 Hz) input
26	330 Hz	I	Spectrum analyzer signal (330 Hz) input
27	1 kHz	I	Spectrum analyzer signal (1 kHz) input
28	3.3 kHz	I	Spectrum analyzer signal (3.3 kHz) input
29	10 kHz	I	Spectrum analyzer signal (10 kHz) input
30	REC SIG	I	Record level signal input
31	A GND	—	GND
32	NC	—	—
33	BPF	—	—
34	RST	O	Reset signal output
35	BUZY	—	—
36, 37	GND	—	GND
38	SCK	I	Serial clock input

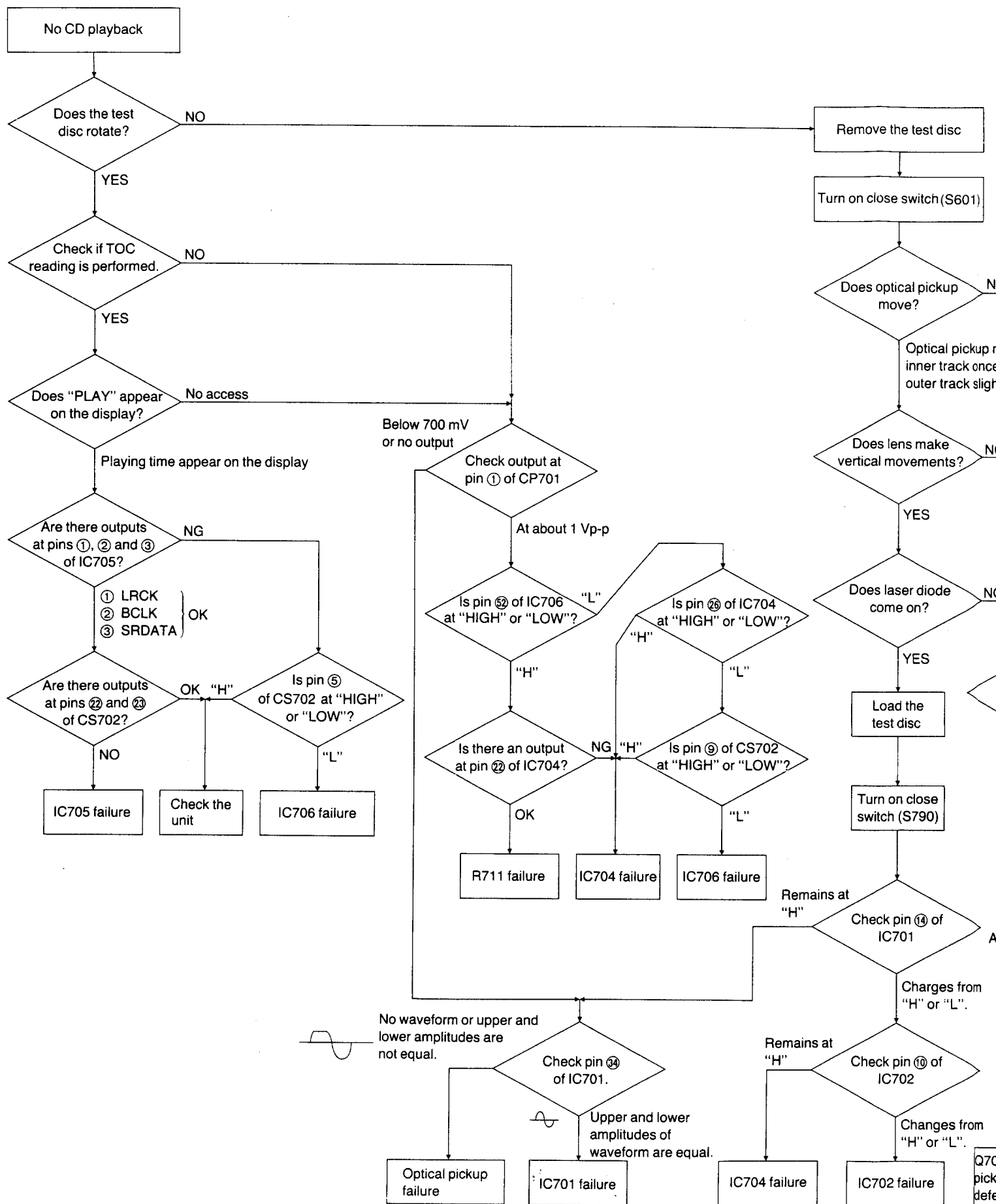
Pin No.	Mark	I/O division	Function
39	SI	—	GND
40	SI0	I	Serial data input
41 └ 44	GND	—	GND
45	BPF RST	—	—
46	MBP	I	Beat proof control signal input
47	RST	I	Reset signal input
48	OSC2	I	Clock input
49	OSC1	O	Clock output
50	NC	—	—
51	VL	—	LCD bias reference voltage input
52	V2		
53	V1		
54	V0		
55	GND	—	GND
56	STP0	I	Serial clock input
57 └ 50	COM0 └ COM3	O	LCD common signal output
61 └ 64	SEG0 └ SEG3	O	LCD segment signal output

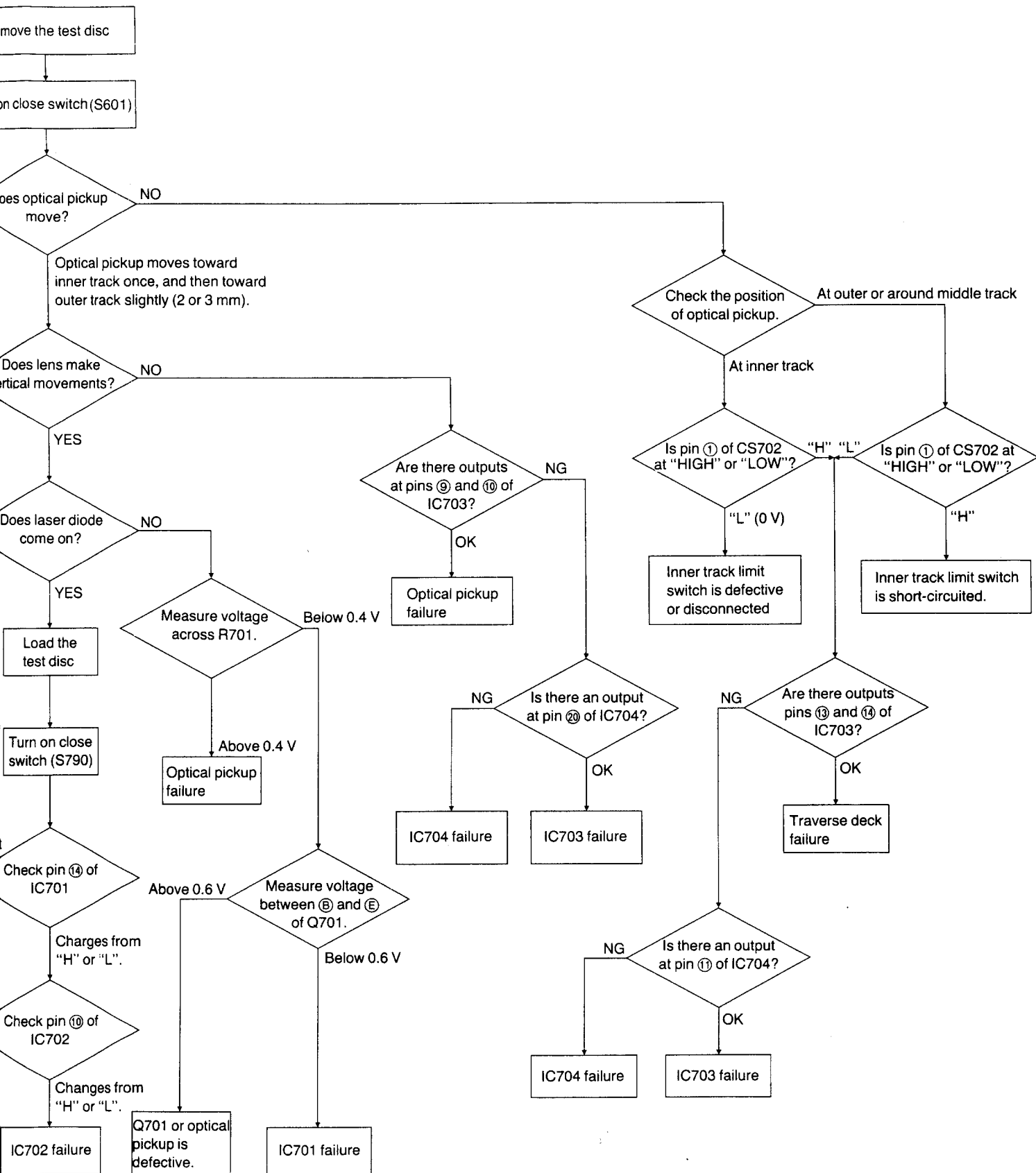
TROUBLESHOOTING GUIDE • MAIN SECTION



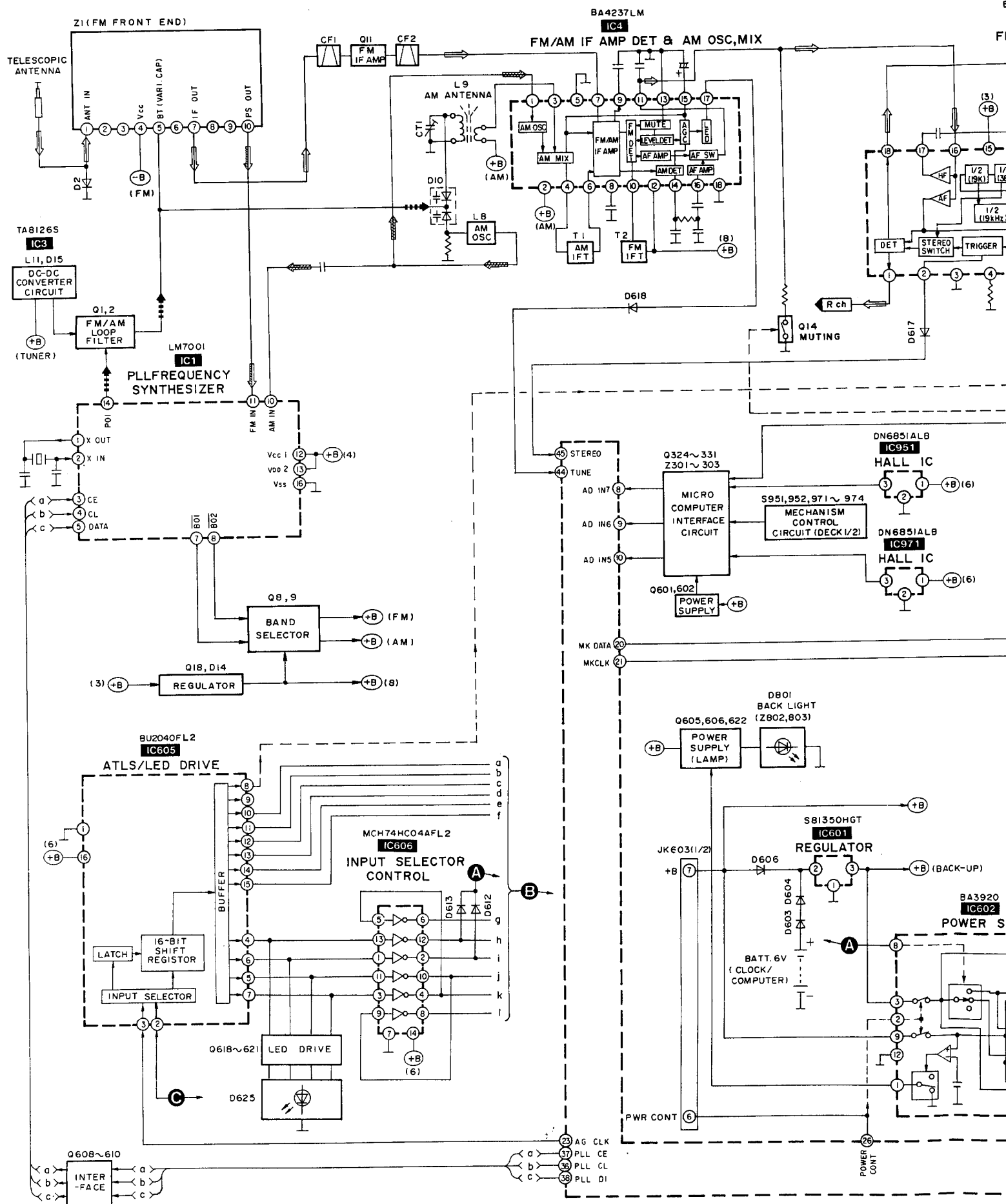


TROUBLESHOOTING GUIDE • CD SECTION

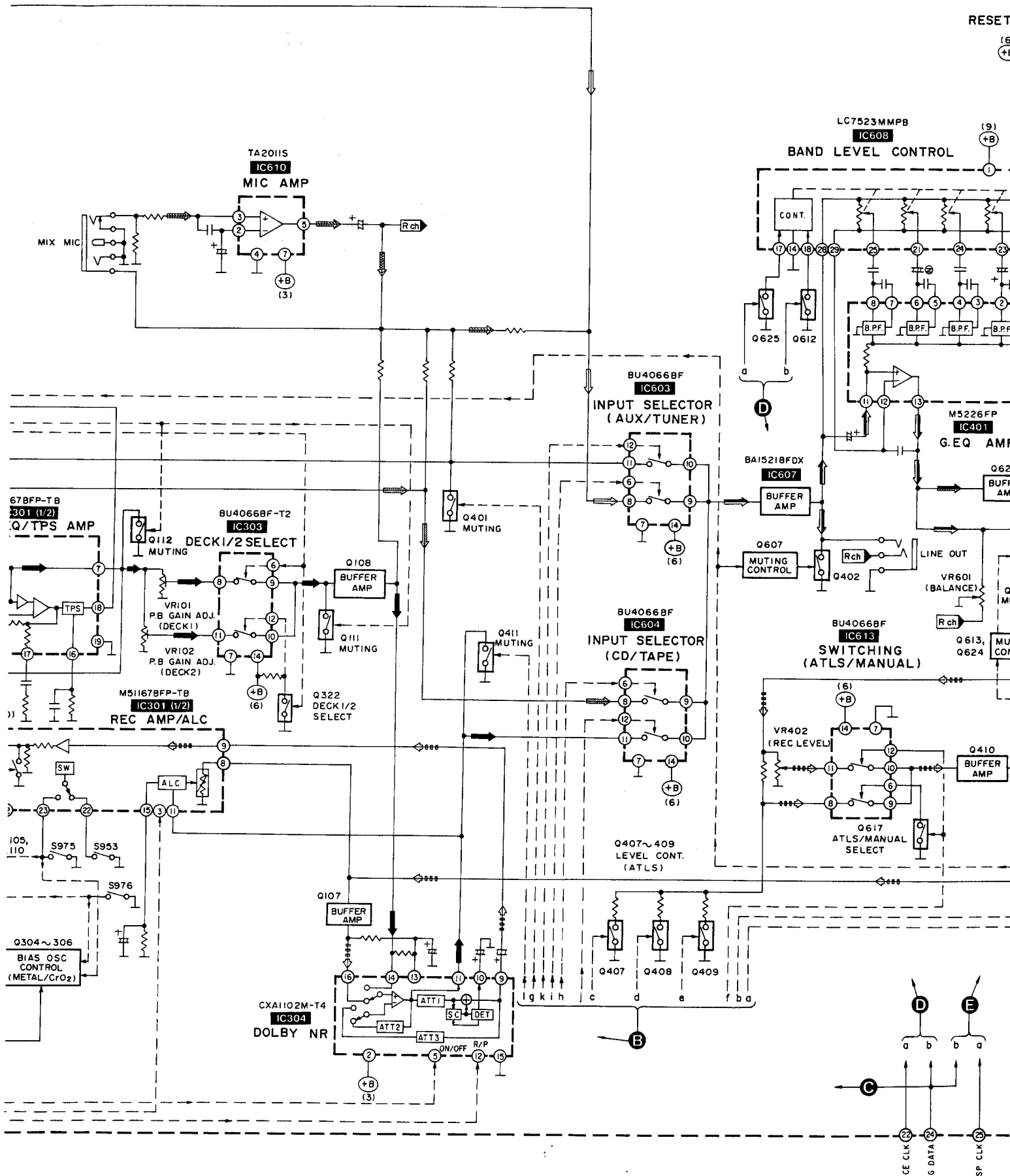




BLOCK DIAGRAM • Except CD circuit

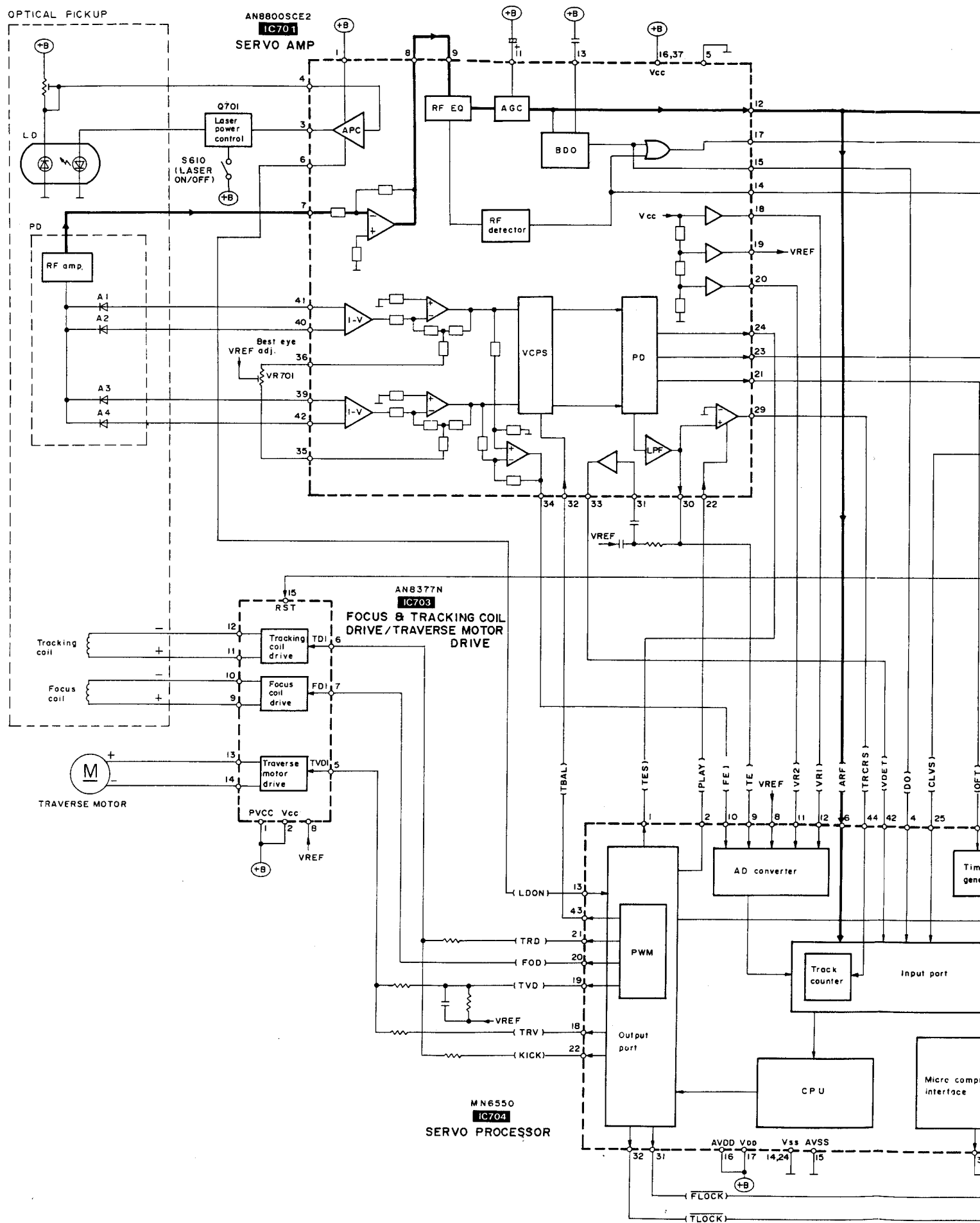


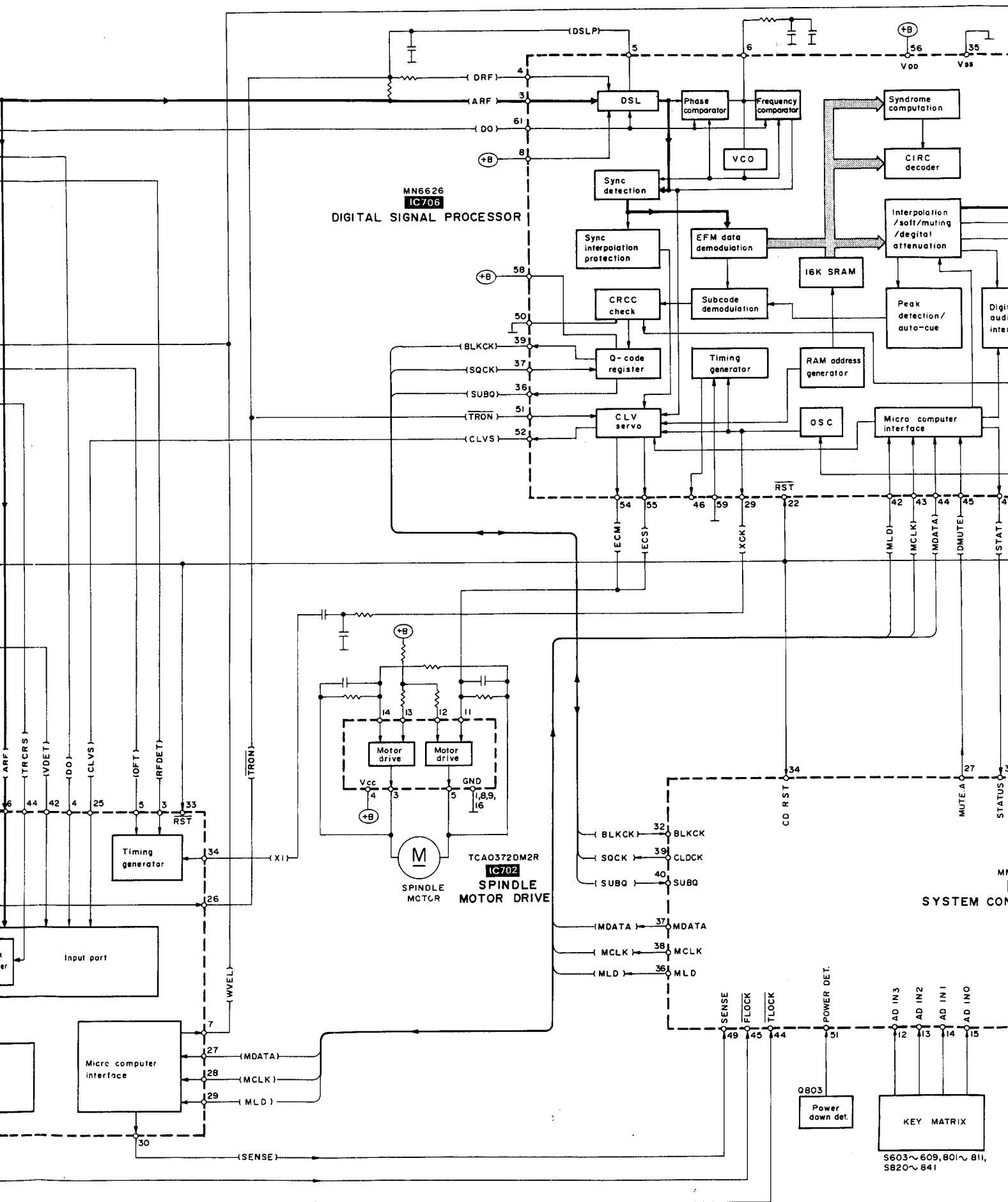


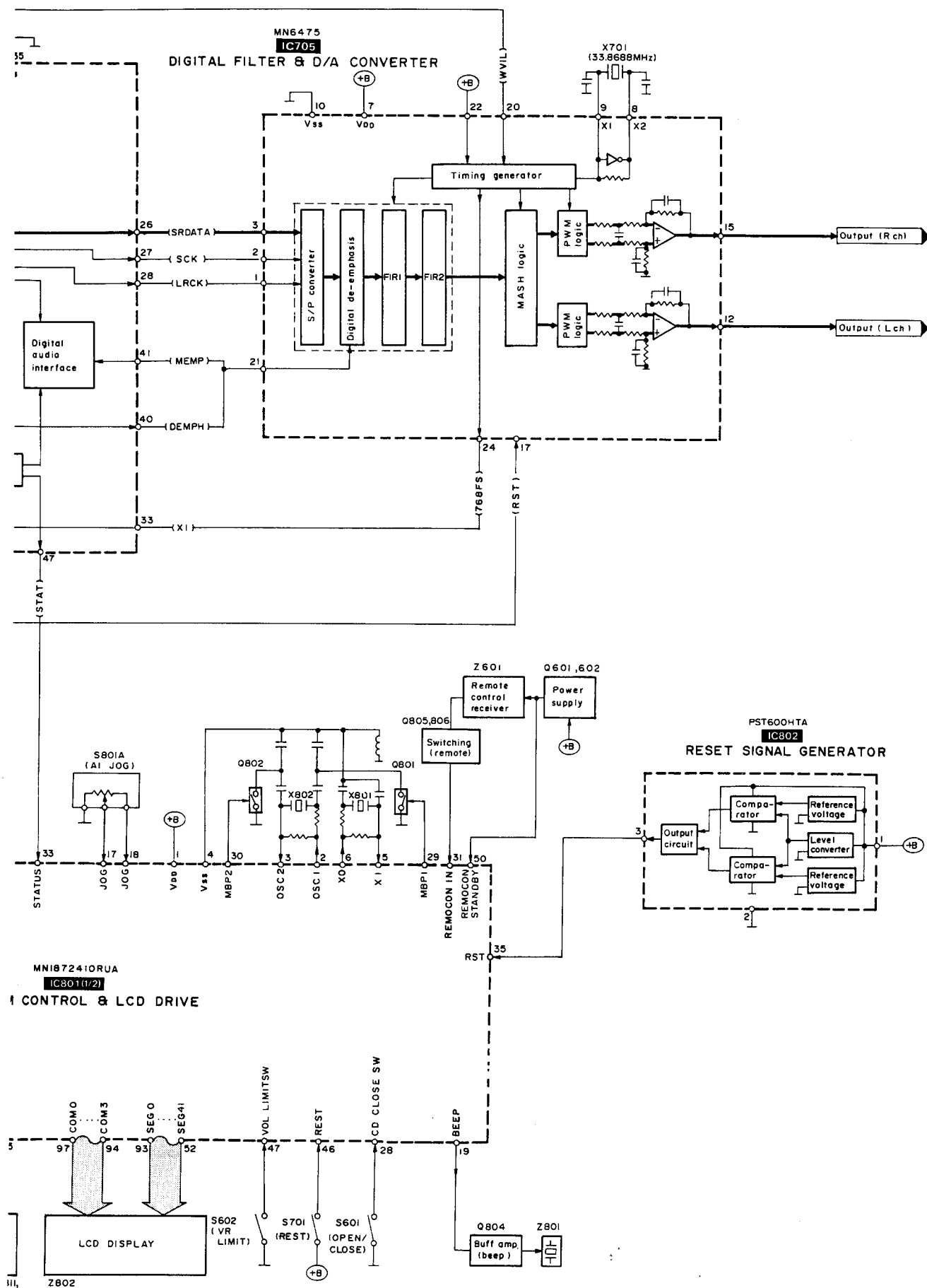




BLOCK DIAGRAM • CD circuit







REPLACEMENT PARTS LIST

Notes : * Important safety notice:

Components identified by Δ mark have special characteristics important for safety. When replacing any of these components use only manufacturer's specified parts.

* The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.) Parts without these indications can be used for all areas.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUIT(S)		Q101, 102	2SJ164QR7A	TRANSISTOR	
				Q103-105	RVTDT144TST	TRANSISTOR	
				Q107, 108	2SC1740SLNET	TRANSISTOR	
IC1	LM7001	I. C. PLL FREQ. SYNTHESIZER		Q109, 110	RVTDT144TST	TRANSISTOR	
IC3	TA8126S	I. C. DC-DC CONV.		Q111, 112	2SD1450RTA	TRANSISTOR	
IC4	BA4237LM	I. C. FM/AM IF AMP		Q201, 202	2SJ164QR7A	TRANSISTOR	
IC5	BA1332F	I. C. FM MPX		Q203-205	RVTDT144TST	TRANSISTOR	
IC301	M51167BFP-TB	I. C. P. B. EQ/REC AMP		Q207, 208	2SC1740SLNET	TRANSISTOR	
IC302	BA7755	I. C. R/P SELECT		Q209, 210	RVTDT144TST	TRANSISTOR	
IC303	BU4066BF-T2	I. C. DECK 1/2 SELECT		Q211, 212	2SD1450RTA	TRANSISTOR	
IC304	CXA1102M-T4	I. C. DOLBY NR		Q301	2SC2389STA	TRANSISTOR	
IC305	BU2040F-T2	I. C. SYSTEM CONT.		Q303	2SD1450RTA	TRANSISTOR	
IC306, 307	AN6605SP	I. C. MOTOR DRIVE		Q304, 305	RVTDT144TST	TRANSISTOR	
IC401	M5226FP	I. C. G. EQ AMP		Q306	2SC3311R	TRANSISTOR	
IC501	M5226FP	I. C. G. EQ AMP		Q307, 308	2SD1450RTA	TRANSISTOR	
IC601	S81350HGT	I. C. REGULATOR		Q309	2SD965Q	TRANSISTOR	
IC602	BA3920	I. C. POWER SUPPLY CONT.		Q310	2SK381BCDTA	TRANSISTOR	
IC603, 604	BU4066BF	I. C. INPUT SELECTOR		Q311	2SD965Q	TRANSISTOR	
IC605	BU2040F	I. C. SYSTEM CONT.		Q312	2SC3311R	TRANSISTOR	
IC606	MC74HCD4AFL2	I. C. INPUT SELECT CONT.		Q313, 314	2SB621R	TRANSISTOR	
IC607	BA15218FDX	I. C. BUFFER AMP		Q315, 316	RVTDT144TST	TRANSISTOR	
IC608	LC7523MMPB	I. C. BAND LEVEL		Q318	2SK381BCDTA	TRANSISTOR	
IC610	TA2011S	I. C. MIC AMP		Q319-321	RVTDTA143XST	TRANSISTOR	
IC611	TA7291S	I. C. MOTOR DRIVE		Q322	RVTDT144TST	TRANSISTOR	
IC612	LA4533M	I. C. HEADPHONE AMP		Q324-331	2SC3311R	TRANSISTOR	
IC613	BU4066BF	I. C. SWITCHING		Q401	2SC3311R	TRANSISTOR	
IC701	AN8800SCE2	I. C. SERVO AMP		Q402	2SD1450RTA	TRANSISTOR	
IC702	TCA0372DM2R	I. C. SPINDLE MOTOR DRIVE		Q403, 404	2SC3311R	TRANSISTOR	
IC703	AN8377N	I. C. TRAVERSE MOTOR DRIVE		Q406	2SC3312RTA	TRANSISTOR	
IC704	MN6650	I. C. DIGITAL SERVO PROCESSOR		Q407-409	2SC3311R	TRANSISTOR	
IC705	MN6475	I. C. DIGITAL FILTER		Q410	2SC3312RTA	TRANSISTOR	
IC706	MN6626	I. C. DIGITAL SIGNAL PRO.		Q411	2SC3311R	TRANSISTOR	
IC801	MN1872410RUA	I. C. SYSTEM CONT.		Q412	2SD1450TTA	TRANSISTOR	
IC802	PST600HTA	I. C. RESET SIGNAL		Q501	2SC3311R	TRANSISTOR	
IC803	BA3830FT2	I. C. B. P. FILTER AMP		Q502	2SD1450RTA	TRANSISTOR	
IC804	BU3544K	I. C. LCD DRIVE		Q503, 504	2SC3311R	TRANSISTOR	
IC805	PST600DTA	I. C. RESET SIGNAL GENE.		Q506	2SC3312RTA	TRANSISTOR	
IC951	DN6851ALB	HALL DEVICE		Q507-509	2SC3311R	TRANSISTOR	
IC971	DN6851ALB	HALL DEVICE		Q510	2SC3312RTA	TRANSISTOR	
		TRANSISTOR(S)		Q511	2SC3311R	TRANSISTOR	
				Q512	2SD1450TTA	TRANSISTOR	
				Q601	RVTDTA143XST	TRANSISTOR	
Q1, 2	2SC3312S	TRANSISTOR		Q602	2SC3311R	TRANSISTOR	
Q8, 9	RVTDTA143XST	TRANSISTOR		Q603	2SB1185E	TRANSISTOR	
Q11	2SC3313B	TRANSISTOR		Q604	2SC3311R	TRANSISTOR	
Q14	2SC3311A-Q	TRANSISTOR		Q605	2SB1357T114E	TRANSISTOR	
Q18	2SD592NCR	TRANSISTOR		Q606	2SC3311R	TRANSISTOR	

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
Q607	RVTDTA114TST	TRANSISTOR		VR302	RVNCC14B1T-A	V. R, TAPE SPEED	(NORMAL) TAPE 2
Q608-610	RVTDTA143EST	TRANSISTOR		VR303	RVNCC73B1T-A	V. R, TAPE SPEED	(NORMAL) TAPE 1
Q611	RVTDTA144EST	TRANSISTOR		VR401	EWCO8A027B54	V. R, VOLUME	
Q612	2SC3311R	TRANSISTOR		VR402	EWAMAYX05B14	V. R, REC LEVEL (VR502)	
Q613	RVTDTA114TST	TRANSISTOR		VR601	EWAMFQX05G15	V. R, BALANCE	
Q614	RVTDTA143XST	TRANSISTOR		VR701	EVNDXAA00B14	V. R, BEST EYE	
Q615	RVTDTA144EST	TRANSISTOR					
Q616	RVTDTA114YST	TRANSISTOR				COMPONENT COMBINATION (S)	
Q617	RVTDTA144EST	TRANSISTOR					
Q618-621	RVTDTA143XST	TRANSISTOR		Z1	ENV17282G1	FM FRONT END	
Q622	RVTDTA114YST	TRANSISTOR		Z301-303	EXBF6L306SYV	COMPONENT COMBINATION	
Q623	2SB1357T114E	TRANSISTOR		Z601	RCDO002	REMOTE SENSOR	
Q624	RVTDTA114YST	TRANSISTOR		Z801	RAT0008	OSCILLATOR	
Q625, 626	2SC3311R	TRANSISTOR					
Q701	2SB709S	TRANSISTOR				LCD	
Q801-808	2SC3311R	TRANSISTOR					
Q809, 810	2SC3311A-Q	TRANSISTOR		Z802	RSL5052-L	LCD, OPERATION	
		DIODE (S)		Z803	RSL5044-L	LCD, G. EQ	
						COIL (S)	
Q2	MA165	DIODE					
Q10	KV1560NT	DIODE		L7	ELEXT101KA9	COIL	
Q14	MA4056HTA	DIODE		L8	RL02B003M-T	COIL	
Q15	MA165	DIODE		L9	RLV2C009-0	COIL	
Q301	MA165	DIODE		L10	ELEXT101KA9	COIL	
Q302	RVDMTZ4R7BTA	DIODE		L11	RL09B20-Z	COIL	
Q303, 304	MA165	DIODE		L14	RLQY15S3W-E	COIL	
Q603, 604	MA723TA	DIODE		L101	RLM9B002-1M	COIL	
Q606	MA165	DIODE		L102	RLM2B005-1M	COIL	
Q608	MA165	DIODE		L201	RLM9B002-1M	COIL	
Q609	MA4091-M	DIODE		L202	RLM2B005-1M	COIL	
Q610	MA165	DIODE		L301	RL08C002M-T	COIL	
Q611	MA4091-M	DIODE		L302-304	RLQZB470KT-D	COIL	
Q612-624	MA165	DIODE		L801, 802	RL1500050T-Y	COIL	
Q625	LN041564PH	LED		L804	ELEXT101KA9	COIL	
Q626, 627	MA165	DIODE		L806	ELEXT101KA9	COIL	
Q628	MA4043M	DIODE		L807-809	ELEXT2R2KA9	COIL	
Q629, 630	RVDMTZ6R8BTA	DIODE		L810, 811	RL1500050T-Y	COIL	
Q701	MA110TW	DIODE					
Q801	LN273565P	LED				TRANSFORMER (S)	
Q802, 803	MA165	DIODE					
Q951	RVD1SS133TA	DIODE		T1	RL12B001-T	TRANSFORMER	
Q971	RVD1SS133TA	DIODE		T2	RL14B153-MB	TRANSFORMER	
		VARIABLE RESISTOR (S)				FILTER (S)	
VR1	EVNDXAA00B14	V. R, FM MPX VCO		CF1, 2	RLFFETMLA02D	CERAMIC FILTER	
VR101	EVNDCAA03BE4	V. R, PLAYBACK LEVEL	(Lch) TAPE 1				
VR102	EVNDCAA03BE4	V. R, PLAYBACK LEVEL	(Lch) TAPE 2			OSCILLATOR (S)	
VR201	EVNDCAA03BE4	V. R, PLAYBACK LEVEL	(Rch) TAPE 1				
VR202	EVNDCAA03BE4	V. R, PLAYBACK LEVEL	(Rch) TAPE 2	X1	RSXC7M20S03	OSCILLATOR	
VR301	RVNCC24B1T-A	V. R, TAPE SPEED	(HIGH) TAPE 2	X701	RSXZ33M8M01T	OSCILLATOR	

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
X801	RSXD32K7F02	OSCILLATOR		S952	RSH1A90Z	SW, HALF	DECK 1
X802	RVBESA3R9MGT	OSCILLATOR		S953	RSH1A90Z	SW, ATS/Cr02	DECK 1
X803	RSXZ3M00M01T	OSCILLATOR		S971	RSH1A89Z	SW, MODE DETECT	DECK 2
				S972	RSH1A90Z	SW, HALF	DECK 2
		SWITCH(ES)		S973	RSH1A90Z	SW, R REC INT	DECK 2
				S974	RSH1A90Z	SW, F REC INT	DECK 2
S601	RSH1A012-U	SW, OPEN/CLOSE		S975	RSH1A90Z	SW, ATS/Cr02	DECK 2
S602	RSH1A012-U	SW, VOLUME LIMIT		S976	RSH1A90Z	SW, ATS/Metal	DECK 2
S603	EVQ21405R	SW, OPERATION					
S604	EVQ21405R	SW, SLEEP				CONNECTOR	
S605	EVQ21405R	SW, TAPE/AUX		CP1	SJTD613	CONNECTOR	
S606	EVQ21405R	SW, TUNER/BAND		CP2	RJU005W007	SOCKET	
S607	EVQ21405R	SW, CD		CP3	RJP2G4YA	PLUG	
S608	EVQ21405R	SW, TIMER PLAY		CP301	RJP5G18ZA	PLUG	
S609	EVQ21405R	SW, TIMER REC		CP302	SJTD413	CONNECTOR	
S610	RSH1A012-U	SW, LASER ON/OFF		CP303	RJP7G17ZA	PLUG	
S701	SSH05-E	SW, REST		CP304	RJP10G17ZA	PLUG	
S801A	EVQWPGF1012B	SW, AI JOG		CP307	RJP8G18ZA	PLUG	
S801	EVQ21405R	SW, CD EDIT		CP309	SJTD1013	CONNECTOR	
S802	EVQ21405R	SW, TUNING MODE		CP312	RJP2G17ZA	PLUG	
S803	EVQ21405R	SW, TITLE		CP315	RJP2G17ZA	PLUG	
S804	EVQ21405R	SW, TIMER CLOCK		CP601	SJTD1013	CONNECTOR	
S805	EVQ21405R	SW, SET		CP602	RJP12G18ZA	PLUG	
S806	EVQ21405R	SW, CANCEL		CP604	SJTD313	CONNECTOR	
S807	EVQ21405R	SW, SYNCRO		CP701	RJP2G17ZA	PLUG	
S808	EVQ21405R	SW, EQ MODE		CP702	RJP2G17ZA	PLUG	
S809	EVQ21405R	SW, EQ ON/OFF		CP703	RJP4G17ZA	PLUG	
S810	EVQ21405R	SW, SPECTRUM MODE		CP803	RJP3G18ZA	PLUG	
S811	EVQ21405R	SW, S-XBS		CS701	RJU035T016-1	SOCKET	
S820	EVQ21405R	SW, TAPE STOP		CS702	RJS1A6723-1Q	CONNECTOR	
S821	EVQ21405R	SW, TAPE REW		CP803	SJTD313	CONNECTOR	
S822	EVQ21405R	SW, TAPE REV PLAY		CS801, 802	RJS21Q8ZA	SOCKET	
S823	EVQ21405R	SW, TAPE FWD PLAY		CS7021	RJS1A6823	SOCKET	
S824	EVQ21405R	SW, TAPE FF		CS8011	RJS1A6821-Q	CONNECTOR	
S825	EVQ21405R	SW, DECK 1/2		CS8021	RJS1A6821-Q	CONNECTOR	
S826	EVQ21405R	SW, REV MODE					
S827	EVQ21405R	SW, COUNTER RESET				TRIMMER	
S828	EVQ21405R	SW, DOLBY NR		CT1	RCV10AF1T-S	TRIMMER CAPACITOR	
S829	EVQ21405R	SW, REC PAUSE					
S830	EVQ21405R	SW, NORMAL EDIT				IC PROTECTOR	
S831	EVQ21405R	SW, HIGH EDIT		IP601	RAHICPN20TA	IC PROTECTOR	
S832	EVQ21405R	SW, CD STOP		IP602	RAHICPN5TA	IC PROTECTOR	
S833	EVQ21405R	SW, CD PLAY					
S834	EVQ21405R	SW, CD PAUSE				JACK(S)	
S835	EVQ21405R	SW, FWD SKIP		JK601	RJJ92M01-H	FM EXT	
S836	EVQ21405R	SW, REV SKIP		JK603	RJS1D0608-M	SYSTEM	
S837	EVQ21405R	SW, ATLS		JK604	RJJ33T01	AUX IN	
S838	EVQ21405R	SW, FM MODE/B. P.		JK605	RJJ33T01	LINE OUT	
S839	EVQ21405R	SW, DISPLAY		JK606	RJJ39T01	HEADPHONES	
S840	EVQ21405R	SW, BEEP ON/OFF		JK607	RJJ1D25ZA-C	MIX MIC	
S841	EVQ21405R	SW, REC MODE					
S951	RSH1A89Z	SW, MODE DETECT	DECK 1				

Notes : * Capacity value are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)
 * Resistance values are in ohms, unless specified otherwise, 1K=1,000(OHM) , 1M=1,000k(OHM)

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
		RESISTORS	R121	ERDS2TJ823T	1/4W 82K	R315	ERDS2TJ221	1/4W 220
			R122	ERDS2TJ105T	1/4W 1M	R316	ERDS2TJ1R2	1/4W 1.2
			R123	ERDS2TJ221	1/4W 220	R317	ERDS2TJ333	1/4W 33K
R1	ERDS2TJ332	1/4W 3.3K	R125	ERDS2TJ102	1/4W 1K	R318	ERDS2TJ163T	1/4W 16K
R2-4	ERDS2TJ222	1/4W 2.2K	R126	ERDS2TJ222	1/4W 2.2K	R319	ERDS2TKG5101	1/4W 5.1K
R5-9	ERDS2TJ103	1/4W 10K	R127	ERDS2TJ153	1/4W 15K	R320	ERDS2TJ334	1/4W 330K
R11	ERDS2TJ472	1/4W 4.7K	R128	ERDS2TJ104	1/4W 100K	R321	ERDS2TJ221	1/4W 220
R12	ERDS2TJ562	1/4W 5.6K	R129	ERDS2TJ682T	1/4W 6.8K	R322	ERDS2TJ1R2	1/4W 1.2
R13	ERDS2TJ683	1/4W 68K	R130	ERDS2TJ683	1/4W 68K	R323	ERDS2TJ332	1/4W 3.3K
R17, 18	ERDS2TJ471	1/4W 470	R131	ERDS2TJ105T	1/4W 1M	R324	ERDS2TJ123	1/4W 12K
R19	ERDS2TJ155	1/4W 1.5M	R132, 133	ERDS2TJ472	1/4W 4.7K	R325	ERDS2TJ822	1/4W 8.2K
R21	ERDS2TJ471	1/4W 470	R202	ERDS2TJ123	1/4W 12K	R326	ERDS2TKG5101	1/4W 5.1K
R22	ERDS2TJ101	1/4W 100	R203	ERDS2TJ122	1/4W 1.2K	R327	ERDS2TJ334	1/4W 330K
R23	ERDS2TJ103	1/4W 10K	R205	ERDS2TJ330	1/4W 33	R328	ERDS2TJ123	1/4W 12K
R24	ERDS2TJ104	1/4W 100K	R206	ERDS2TJ392T	1/4W 3.9K	R329	ERG1SJ470E	1W 47
R25	ERDS2TJ101	1/4W 100	R207	ERDS2TJ682T	1/4W 6.8K	R330	ERDS2TJ104	1/4W 100K
R28	ERDS2TJ470	1/4W 47	R208	ERDS2TJ222	1/4W 2.2K	R331	ERDS2TJ332	1/4W 3.3K
R29	ERDS2TJ472	1/4W 4.7K	R209	ERDS2TJ104	1/4W 100K	R332	ERDS2TJ474	1/4W 470K
R30	ERDS2TJ332	1/4W 3.3K	R210	ERDS2TJ154	1/4W 150K	R333	ERDS2TJ472	1/4W 4.7K
R31	ERDS2TJ222	1/4W 2.2K	R211	ERDS2TJ473	1/4W 47K	R334	ERDS2TJ102	1/4W 1K
R32	ERDS2TJ473	1/4W 47K	R212	ERDS2TJ472	1/4W 4.7K	R335, 336	ERDS2TJ472	1/4W 4.7K
R34	ERDS2TJ682T	1/4W 6.8K	R213	ERDS2TJ332	1/4W 3.3K	R337 △	ERD2FCVJ4R7T	1/4W 4.7
R35	ERDS2TJ102	1/4W 1K	R215	ERDS2TJ225	1/4W 2.2M	R338	ERDS2TJ103	1/4W 10K
R36	ERDS2TJ332	1/4W 3.3K	R216	ERDS2TJ105T	1/4W 1M	R339 △	ERD2FCVJ4R7T	1/4W 4.7
R37	ERDS2TJ681	1/4W 680	R218	ERDS2TJ272T	1/4W 2.7K	R340	RRSA25J161TH	1/4W 160
R38	ERDS2TJ150T	1/4W 15	R219	ERDS2TJ103	1/4W 10K	R341	ERDS2TJ681	1/4W 680
R40	ERDS2TJ150T	1/4W 15	R221	ERDS2TJ823T	1/4W 82K	R342	ERDS2TJ433	1/4W 43K
R43	ERDS2TJ331	1/4W 330	R222	ERDS2TJ105T	1/4W 1M	R343	ERDS2TJ103	1/4W 10K
R45	ERDS2TJ103	1/4W 10K	R223	ERDS2TJ221	1/4W 220	R344	ERDS2TJ104	1/4W 100K
R46	ERDS2TJ102	1/4W 1K	R225	ERDS2TJ102	1/4W 1K	R345-349	ERDS2TJ472	1/4W 4.7K
R47, 48	ERDS2TJ222	1/4W 2.2K	R226	ERDS2TJ222	1/4W 2.2K	R350	ERDS2TJ473	1/4W 47K
R49	ERDS2TJ150T	1/4W 15	R227	ERDS2TJ153	1/4W 15K	R351	ERDS2TJ472	1/4W 4.7K
R50	ERDS2TJ221	1/4W 220	R228	ERDS2TJ104	1/4W 100K	R352, 353	ERDS2TJ473	1/4W 47K
R97	ERDS2TJ472	1/4W 4.7K	R229	ERDS2TJ682T	1/4W 6.8K	R354	ERDS2TJ472	1/4W 4.7K
R102	ERDS2TJ123	1/4W 12K	R230	ERDS2TJ683	1/4W 68K	R355	ERDS2TJ473	1/4W 47K
R103	ERDS2TJ122	1/4W 1.2K	R231	ERDS2TJ105T	1/4W 1M	R356	ERDS2TJ335T	1/4W 3.3M
R105	ERDS2TJ330	1/4W 33	R232, 233	ERDS2TJ472	1/4W 4.7K	R357	ERDS2TJ102	1/4W 1K
R106	ERDS2TJ392T	1/4W 3.9K	R301	ERDS2TJ334	1/4W 330K	R358	ERDS2TJ472	1/4W 4.7K
R107	ERDS2TJ682T	1/4W 6.8K	R302	ERDS2TJ102	1/4W 1K	R359	ERDS2TJ103	1/4W 10K
R108	ERDS2TJ222	1/4W 2.2K	R303	ERDS2TJ103	1/4W 10K	R360 △	ERDS1FVJ680T	1/2W 68
R109	ERDS2TJ104	1/4W 100K	R304	ERDS2TJ473	1/4W 47K	R361, 362	ERDS2TJ104	1/4W 100K
R110	ERDS2TJ154	1/4W 150K	R305	ERDS2TJ102	1/4W 1K	R363	ERDS2TJ472	1/4W 4.7K
R111	ERDS2TJ473	1/4W 47K	R306, 307	ERDS2TJ472	1/4W 4.7K	R364	ERDS2TJ104	1/4W 100K
R112	ERDS2TJ472	1/4W 4.7K	R308	ERDS2TJ822	1/4W 8.2K	R365	ERDS2TJ222	1/4W 2.2K
R113	ERDS2TJ332	1/4W 3.3K	R309	ERDS2TJ1R2	1/4W 1.2	R366	ERDS2TJ102	1/4W 1K
R115	ERDS2TJ225	1/4W 2.2M	R310	ERDS2TJ103	1/4W 10K	R369	ERSB33J161U	1/4W 160
R116	ERDS2TJ105T	1/4W 1M	R311, 312	ERDS2TJ472	1/4W 4.7K	R401	ERDS2TJ563	1/4W 56K
R118	ERDS2TJ272T	1/4W 2.7K	R313	ERDS2TJ332	1/4W 3.3K	R402	ERDS2TJ103	1/4W 10K
R119	ERDS2TJ103	1/4W 10K	R314	ERDS2TJ102	1/4W 1K	R403	ERDS2TJ124T	1/4W 120K

Ref. No.
R404
R405
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R523

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
R404	ERDS2TJ102	1/4W 1K	R527	ERDS2TJ472	1/4W 4.7K	R645	ERDS2TJ220T	1/4W 22
R405	ERDS2TJ104	1/4W 100K	R528	ERDS2TJ471	1/4W 470	R646	ERDS2TJ561	1/4W 560
R406	ERDS2TG152T	1/4W 1.5K	R529, 530	ERDS2TJ223	1/4W 22K	R647	ERDS2TJ474	1/4W 470K
R407	ERDS2TG562T	1/4W 5.6K	R531	ERDS2TJ103	1/4W 10K	R648	ERDS2TJ471	1/4W 470
R408, 409	ERDS2TJ393	1/4W 39K	R532	ERDS2TJ472	1/4W 4.7K	R649	ERDS2TJ105T	1/4W 1M
R410	ERDS2TG222T	1/4W 2.2K	R533	ERDS2TJ393	1/4W 39K	R650	ERDS2TG222T	1/4W 2.2K
R411	ERDS2TG272T	1/4W 2.7K	R534	ERDS2TJ683	1/4W 68K	R651	ERDS2TJ472	1/4W 4.7K
R412	ERDS2TJ563	1/4W 56K	R535	ERDS2TJ103	1/4W 10K	R652	ERDS2TJ102	1/4W 1K
R413	ERDS2TJ153	1/4W 15K	R537	ERDS2TJ473	1/4W 47K	R653	ERDS2TJ101	1/4W 100
R414	ERDS2TJ822	1/4W 8.2K	R539	ERDS2TJ477T	1/4W 4.7	R654	ERDS2TJ104	1/4W 100K
R416-421	ERDS2TJ474	1/4W 470K	R540	ERDS2TJ330	1/4W 33	R655	ERDS2TJ103	1/4W 10K
R422	ERDS2TJ471	1/4W 470	R542	ERDS2TJ105T	1/4W 1M	R656	ERDS2TG122T	1/4W 1.2K
R423	ERDS2TJ221	1/4W 220	R543	ERDS2TJ472	1/4W 4.7K	R657	ERDS2TG152T	1/4W 1.5K
R427	ERDS2TJ472	1/4W 4.7K	R544	ERDS2TJ682T	1/4W 6.8K	R658	ERDS2TG222T	1/4W 2.2K
R428	ERDS2TJ471	1/4W 470	R545	ERDS2TG562T	1/4W 5.6K	R659	ERDS2TG272T	1/4W 2.7K
R429, 430	ERDS2TJ223	1/4W 22K	R546	ERDS2TJ822	1/4W 8.2K	R660	ERDS2TG392T	1/4W 3.9K
R431	ERDS2TJ103	1/4W 10K	R547	ERDS2TJ332	1/4W 3.3K	R661	ERDS2TG562T	1/4W 5.6K
R432	ERDS2TJ472	1/4W 4.7K	R548	ERDS2TG122T	1/4W 1.2K	R662	ERDS2TG103T	1/4W 10K
R433	ERDS2TJ393	1/4W 39K	R549	ERDS2TJ474	1/4W 470K	R663	ERDS2TG183T	1/4W 18K
R434	ERDS2TJ683	1/4W 68K	R550, 551	ERDS2TJ472	1/4W 4.7K	R664	ERDS2TJ104	1/4W 100K
R435	ERDS2TJ103	1/4W 10K	R552	ERDS2TJ102	1/4W 1K	R665	ERDS2TJ151	1/4W 150
R437	ERDS2TJ473	1/4W 47K	R553	ERDS2TJ472	1/4W 4.7K	R666	ERDS2TJ101	1/4W 100
R439	ERDS2TJ477T	1/4W 4.7	R554	ERDS2TJ102	1/4W 1K	R667	ERDS2TJ223	1/4W 22K
R440	ERDS2TJ330	1/4W 33	R601	ERDS2TJ472	1/4W 4.7K	R669	ERDS2TJ103	1/4W 10K
R442	ERDS2TJ105T	1/4W 1M	R602	ERDS2TJ1R5T	1/4W 1.5	R670	ERDS2TJ102	1/4W 1K
R443	ERDS2TJ472	1/4W 4.7K	R603	ERDS2TJ102	1/4W 1K	R671-673	ERDS2TJ104	1/4W 100K
R444	ERDS2TJ682T	1/4W 6.8K	R604	ERDS2TG222T	1/4W 2.2K	R674	ERDS2TJ472	1/4W 4.7K
R445	ERDS2TG562T	1/4W 5.6K	R605, 606	ERDS2TJ102	1/4W 1K	R675	ERDS2TJ331	1/4W 330
R446	ERDS2TJ822	1/4W 8.2K	R607, 608	ERDS2TG103T	1/4W 10K	R676	ERDS2TJ105T	1/4W 1M
R447	ERDS2TJ332	1/4W 3.3K	R609	ERDS2TJ102	1/4W 1K	R677	ERDS2TJ330	1/4W 33
R448	ERDS2TG122T	1/4W 1.2K	R610-614	ERDS2TJ103	1/4W 10K	R678	ERDS2TG122T	1/4W 1.2K
R449	ERDS2TJ474	1/4W 470K	R615	ERDS2TJ104	1/4W 100K	R679	ERDS2TJ104	1/4W 100K
R450, 451	ERDS2TJ472	1/4W 4.7K	R616	ERDS2TJ103	1/4W 10K	R680	ERDS2TJ221	1/4W 220
R452	ERDS2TJ102	1/4W 1K	R617, 618	ERDS2TJ104	1/4W 100K	R701	ERJ6GEYJ100	1/10W 10
R453	ERDS2TJ472	1/4W 4.7K	R619-622	ERDS2TJ103	1/4W 10K	R702	ERJ6GEYJ471V	1/10W 470
R454	ERDS2TJ102	1/4W 1K	R623	ERDS2TJ104	1/4W 100K	R703	ERJ6GEYJ102V	1/10W 1K
R501	ERDS2TJ563	1/4W 56K	R624	ERDS2TJ101	1/4W 100	R704	ERJ6GEYJ103V	1/10W 10K
R502	ERDS2TJ103	1/4W 10K	R625	ERDS2TJ912T	1/4W 9.1K	R706	ERJ6GEYJ473V	1/10W 47K
R503	ERDS2TJ124T	1/4W 120K	R626	ERDS2TJ103	1/4W 10K	R707	ERJ6GEYJ222V	1/10W 2.2K
R504	ERDS2TJ102	1/4W 1K	R627	ERDS2TJ393	1/4W 39K	R708	ERJ6GEYJ683V	1/10W 68K
R505	ERDS2TJ104	1/4W 100K	R628, 629	ERDS2TJ472	1/4W 4.7K	R709	ERJ6GEYJ122V	1/10W 1.2K
R506	ERDS2TG152T	1/4W 1.5K	R630	ERDS2TJ332	1/4W 3.3K	R710	ERJ6GEYJ182V	1/10W 1.8K
R507	ERDS2TG562T	1/4W 5.6K	R631	ERDS2TJ104	1/4W 100K	R711	ERJ6GEYJ473V	1/10W 47K
R508, 509	ERDS2TJ393	1/4W 39K	R632	ERDS2TJ474	1/4W 470K	R712	ERJ6GEYJ471V	1/10W 470
R510	ERDS2TG222T	1/4W 2.2K	R633	ERDS2TJ104	1/4W 100K	R714	ERJ6GEYJ473V	1/10W 47K
R511	ERDS2TG272T	1/4W 2.7K	R634	ERDS2TJ102	1/4W 1K	R715	ERJ6GEYJ223V	1/10W 22K
R512	ERDS2TJ563	1/4W 56K	R635	ERDS2TJ101	1/4W 100	R716	ERJ6GEYJ104V	1/10W 100K
R513	ERDS2TJ153	1/4W 15K	R636, 637	ERDS2TJ472	1/4W 4.7K	R717	ERJ6GEYJ682V	1/10W 6.8K
R514	ERDS2TJ822	1/4W 8.2K	R638-641	ERDS2TJ103	1/4W 10K	R718	ERJ6GEYJ223V	1/10W 22K
R516-521	ERDS2TJ474	1/4W 470K	R642	ERDS2TJ472	1/4W 4.7K	R719	ERJ6GEYJ123V	1/10W 12K
R522	ERDS2TJ471	1/4W 470	R643	ERD2FCVJ220T	1/4W .22	R720	ERJ6GEYJ273V	1/10W 27K
R523	ERDS2TJ221	1/4W 220	R644	ERDS2TJ180T	1/4W 18	R721	ERJ6GEYJ823	1/10W 82K

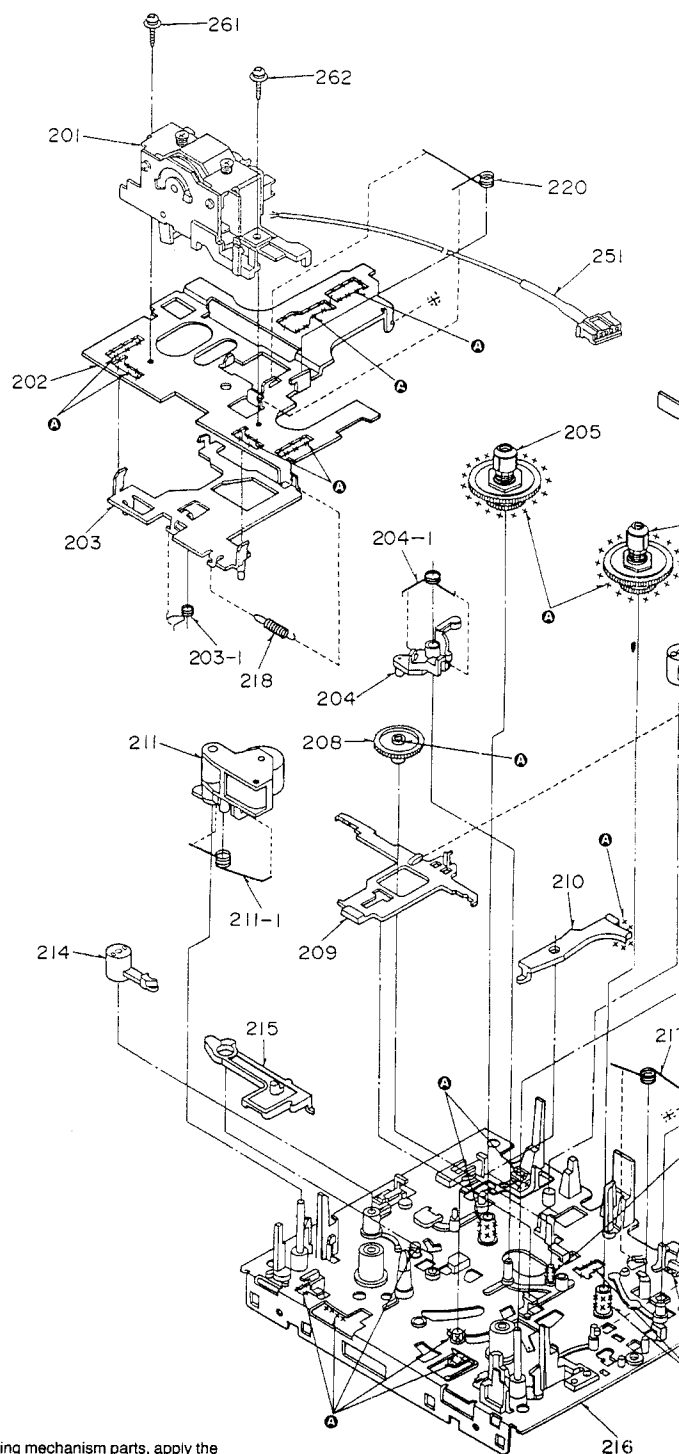
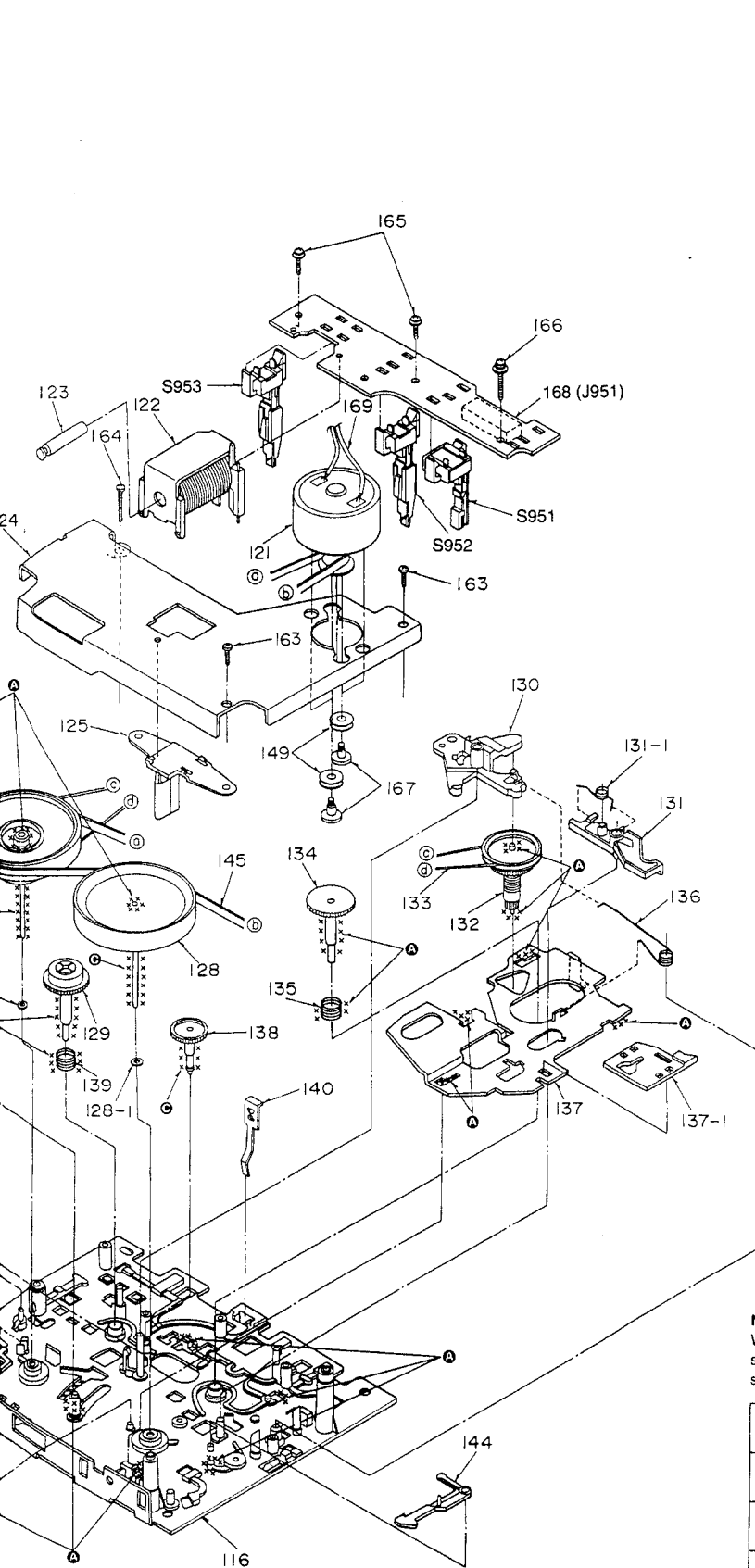
Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
R722	ERJ6GEYJ102V	1/10W 1K	R835, 836	ERDS2TJ3R3T	1/4W 3.3			CHIP JUMPER
R723	ERJ6GEYJ104V	1/10W 100K	R837	ERDS2TJ104	1/4W 100K			
R724	ERJ6GEYJ104V	1/10W 100K	R838	ERDS2TJ330	1/4W 33	RJ701	ERJ6GEYOR00V	1/10W 0
R725	ERJ6GEYJ471V	1/10W 470	R839	ERDS2TG272T	1/4W 2.7K	RJ703	ERJ6GEYOR00V	1/10W 0
R726	ERJ6GEYJ102V	1/10W 1K	R840-843	ERDS2TJ104	1/4W 100K	RJ704	ERJ6GEYOR00V	1/10W 0
R729	ERJ6GEYJ102V	1/10W 1K	R844	ERDS2TJ333	1/4W 33K	RJ705	ERJ6GEYOR00V	1/10W 0
R730	ERJ6GEYJ102V	1/10W 1K	R845	ERDS2TJ104	1/4W 100K	RJ706	ERJ6GEYOR00V	1/10W 0
R731	ERJ8GEYJ470V	1/10W 47	R846	ERDS2TG222T	1/4W 2.2K	RJ707	ERJ6GEYOR00V	1/10W 0
R732	ERJ6GEYJ562V	1/10W 5.6K	R847	ERDS2TJ104	1/4W 100K	RJ708	ERJ6GEYOR00V	1/10W 0
R733	ERJ6GEYJ332V	1/10W 3.3K	R848	ERDS2TJ472	1/4W 4.7K	RJ709	ERJ6GEYOR00V	1/10W 0
R734	ERJ6GEYJ562V	1/10W 5.6K	R849	ERDS2TJ330	1/4W 33	RJ710	ERJ6GEYOR00V	1/10W 0
R735	ERJ6GEYJ222V	1/10W 2.2K	R850	ERDS2TJ3R3T	1/4W 3.3			CAPACITORS
R736	ERJ6GEYJ682V	1/10W 6.8K	R851	ERDS2TG103T	1/4W 10K			
R737	ERJ6GEYJ562V	1/10W 5.6K	R852, 853	ERDS2TG102T	1/4W 1K	C2	ECQM1H224JZ	50V 0.22U
R738	ERJ6GEYJ562V	1/10W 5.6K	R854	ERDS2TG122T	1/4W 1.2K	C4	ECBT1H300J5	50V 30P
R739	ERJ6GEYJ562V	1/10W 5.6K	R855	ERDS2TG152T	1/4W 1.5K	C5	ECBT1H270J5	50V 27P
R741	ERJ6GEYJ102V	1/10W 1K	R856	ERDS2TG222T	1/4W 2.2K	C6	ECBT1H102KB5	50V 1000P
R742	ERJ6GEYJ102V	1/10W 1K	R857	ERDS2TG272T	1/4W 2.7K	C7	ECEA1AKA101B	10V 100U
R743	ERJ6GEYJ102V	1/10W 1K	R858	ERDS2TG392T	1/4W 3.9K	C8	ECQV1H105JZ3	50V 1U
R744	ERJ6GEYJ393V	1/10W 39K	R859	ERDS2TG103T	1/4W 10K	C9	ECBT1H102KB5	50V 1000P
R745	ERJ6GEYJ102V	1/10W 1K	R860, 861	ERDS2TG102T	1/4W 1K	C10	ECBT1C103MS5	16V 0.01U
R746	ERJ6GEYJ102V	1/10W 1K	R862	ERDS2TJ472	1/4W 4.7K	C14	ECBT1C103MS5	16V 0.01U
R747	ERJ6GEYJ473V	1/10W 47K	R863	ERDS2TJ3R3T	1/4W 3.3	C15	ECQM1H224JZ	50V 0.22U
R748	ERJ8GEYJ180V	1/8W 18	R864	ERDS2TJ472	1/4W 4.7K	C16	ECEA1CKA100B	16V 10U
R749	ERJ6GEYJ101V	1/10W 100	R865	ERDS2TG103T	1/4W 10K	C17	ECFR1C223MR	16V 0.022U
R801, 802	ERDS2TG102T	1/4W 1K	R866	ERDS2TJ823T	1/4W 82K	C18	ECBT1H101KB5	50V 100P
R803	ERDS2TG122T	1/4W 1.2K	R867	ERDS2TJ104	1/4W 100K	C20	ECFR1C223MR	16V 0.022U
R804	ERDS2TG152T	1/4W 1.5K	R868	ERDS2TJ823T	1/4W 82K	C21	ECBT1H331KB5	50V 330P
R805	ERDS2TG222T	1/4W 2.2K	R869	ERDS2TG102T	1/4W 1K	C22	ECEA1CKA100B	16V 10U
R806	ERDS2TG272T	1/4W 2.7K	R870	ERDS2TJ105T	1/4W 1M	C24	ECFR1C223MR	16V 0.022U
R807	ERDS2TG392T	1/4W 3.9K	R871	ERDS2TJ106T	1/4W 10M	C25	ECBT1C103MS5	16V 0.01U
R808	ERDS2TG562T	1/4W 5.6K	R872	ERDS2TJ224T	1/4W 220K	C26	ECEA1AKA101B	10V 100U
R809	ERDS2TG103T	1/4W 10K	R873	ERDS2TJ104	1/4W 100K	C27	ECBT1C103MS5	16V 0.01U
R810	ERDS2TG183T	1/4W 18K	R874	ERDS2TG103T	1/4W 10K	C28	ECFR1C153MR	16V 0.015U
R811	ERDS2TG563T	1/4W 56K	R875	ERDS2TJ223	1/4W 22K	C29	ECFR1C223MR	16V 0.022U
R812, 813	ERDS2TG102T	1/4W 1K	R876	ERDS2TG103T	1/4W 10K	C30	ECEA1EKA4R7B	25V 4.7U
R814	ERDS2TG122T	1/4W 1.2K	R877, 878	ERDS2TJ474	1/4W 470K	C31	ECQG1H102KZT	50V 1000P
R815	ERDS2TG152T	1/4W 1.5K	R879, 880	ERDS2TG222T	1/4W 2.2K	C32	ECEA1HKAR47B	50V 0.47U
R816	ERDS2TG222T	1/4W 2.2K	R881	ERDS2TG102T	1/4W 1K	C33	ECEA1HKAR33B	50V 0.33U
R817	ERDS2TG272T	1/4W 2.7K	R882-884	ERDS2TG103T	1/4W 10K	C34	ECEA1HKA010B	50V 1U
R818	ERDS2TG392T	1/4W 3.9K	R885, 886	ERDS2TJ3R3T	1/4W 3.3	C36	ECBT1C103MS5	16V 0.01U
R819	ERDS2TG562T	1/4W 5.6K	R887	ERDS2TG102T	1/4W 1K	C37	ECEA1CKA100B	16V 10U
R820, 821	ERDS2TG103T	1/4W 10K	R888, 889	ERDS2TJ104	1/4W 100K	C38	ECEA1AU101	10V 100U
R822	ERDS2TG102T	1/4W 1K	R890	ERDS2TG103T	1/4W 10K	C48, 49	ECFR1C473MR	16V 0.047U
R823	ERDS2TJ104	1/4W 100K	R891	ERDS2TJ821	1/4W 820	C50	ECBT1C103MS5	16V 0.01U
R824, 825	ERDS2TJ224T	1/4W 220K	R892	ERDS2TG103T	1/4W 10K	C51	ECEA1AU101	10V 100U
R826	ERDS2TJ330	1/4W 33	R893, 894	ERDS2TJ274	1/4W 270K	C52	ECEA1HKA010B	50V 1U
R827-829	ERDS2TJ474	1/4W 470K	R895	ERDS2TJ223	1/4W 22K	C53	ECBT1H102KB5	50V 1000P
R830	ERDS2TJ472	1/4W 4.7K	R896	ERDS2TJ473	1/4W 47K	C55	ECBT1H151KB5	50V 150P
R831	ERDS2TG102T	1/4W 1K	R897, 898	ERDS2TJ104	1/4W 100K	C56	ECBT1C152MR5	16V 1500P
R832	ERDS2TJ104	1/4W 100K	R899	ERDS2TJ105T	1/4W 1M	C57	ECBT1C103MS5	16V 0.01U
R833, 834	ERDS2TJ224T	1/4W 220K						

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
C58	ECEA1AKA101B	10V 100U	C224	ECEA0GKS221B	4V 220U	C415	ECEA1HKNR33B	50V 0.33U
C62	ECBT1H102KB5	50V 1000P	C225	ECBT1C682KR5	16V 6800P	C416	ECFR1C683MR	16V 0.068U
C66	ECBT1H102KB5	50V 1000P	C226	ECEA1HKA010B	50V 1U	C417	ECEA1HKN010B	50V 1U
C67	ECBT1H471KB5	50V 470P	C227	ECEA1EKA4R7B	25V 4.7U	C418	ECEA1HKA0R1B	50V 0.1U
C70, 71	ECBT1H102KB5	50V 1000P	C228	ECEA1HFSR68T	50V 0.68U	C419	ECBT1H102KB5	50V 1000P
C96, 97	ECEA1EKA4R7B	25V 4.7U	C229	ECEA1EKA4R7B	25V 4.7U	C420	ECEA1HKA010B	50V 1U
C101	ECBT1H102KB5	50V 1000P	C236	ECEA1HKA010B	50V 1U	C423	ECEA1HKA2R2B	50V 2.2U
C104	ECFR1C333JR	16V 0.033U	C237	ECEA1EKA4R7B	25V 4.7U	C424	ECEA1HKA0R1B	50V 0.1U
C105, 106	ECBT1H471KB5	50V 470P	C301	ECBT1C103MS5	16V 0.01U	C425	ECEA0GKA101B	4V 100U
C107	ECFR1C183KR	16V 0.018U	C302	ECEA1HKNR47B	50V 0.47U	C426	ECEA1HKA0R1B	50V 0.1U
C108	ECEA1HKA010B	50V 1U	C303	ECQP2A182JZT	100V 1800P	C427	ECBT1H471KB5	50V 470P
C109	ECEA1EKA4R7B	25V 4.7U	C306	ECQP2F472JZT	250V 4700P	C428	ECEA1HKA010B	50V 1U
C110	ECEA1HKA010B	50V 1U	C307	ECEA1HKA010B	50V 1U	C429	ECEA1HKA0R1B	50V 0.1U
C111	ECBT1H102KB5	50V 1000P	C308	ECQV1H473JZ3	50V 0.047U	C430	ECBT1H101KB5	50V 100P
C112	ECFR1C473MR	16V 0.047U	C309	ECEA1AU101	10V 100U	C431	ECEA1HKA010B	50V 1U
C113	ECEA1HKA010B	50V 1U	C310, 311	ECBT1H102KB5	50V 1000P	C432	ECBT1H471KB5	50V 470P
C115	ECBT1H151KB5	50V 150P	C312, 313	ECBT1C103MS5	16V 0.01U	C433	ECEA1EKA4R7B	25V 4.7U
C116	ECBT1H221KB5	50V 220P	C315	ECEA1AKA330B	10V 33U	C501	ECEA1EKA4R7B	25V 4.7U
C117	ECEA1EKA4R7B	25V 4.7U	C316	ECEA1AU101	10V 100U	C502	ECEA1CKA100B	16V 10U
C118	ECBT1H102KB5	50V 1000P	C317	ECBT1H471KB5	50V 470P	C503	ECBT1H471KB5	50V 470P
C119	ECBT1C332KR5	16V 3300P	C318	ECEA1CKA100B	16V 10U	C505	ECEA1HKA2R2B	50V 2.2U
C120	ECEA1HKA010B	50V 1U	C319	ECEA1HKA0R1B	50V 0.1U	C506	ECBT1C103MS5	16V 0.01U
C121	ECBT1H331KB5	50V 330P	C320	ECFR1C223MR	16V 0.022U	C507	ECEA1HKA3R3B	50V 3.3U
C122	ECEA1EKA4R7B	25V 4.7U	C321	ECEA1HKA010B	50V 1U	C508	ECBT1H102KB5	50V 1000P
C123	ECBA1H681KB5	50V 680P	C322	ECBT1H471KB5	50V 470P	C509	ECFR1C223MR	16V 0.022U
C124	ECEA0GKS221B	4V 220U	C323	ECBT1C103MS5	16V 0.01U	C510	ECBT1C152MR5	16V 1500P
C125	ECBT1C682KR5	16V 6800P	C324	ECBT1H471KB5	50V 470P	C511	ECFR1C683MR	16V 0.068U
C126	ECEA1HKA010B	50V 1U	C325	ECEA1AKS330B	10V 33U	C512	ECBT1C562MR5	16V 5600P
C127	ECEA1EKA4R7B	25V 4.7U	C326	ECEA1AU101	10V 100U	C513	ECEA1HKNR22B	50V 0.22U
C128	ECEA1HFSR68T	50V 0.68U	C327	ECEA0JU221	6.3V 220U	C514	ECFR1C153MR	16V 0.015U
C129	ECEA1EKA4R7B	25V 4.7U	C328	ECFR1C223MR	16V 0.022U	C515	ECEA1HKNR33B	50V 0.33U
C136	ECEA1HKA010B	50V 1U	C329	ECEA0GKS221B	4V 220U	C516	ECFR1C683MR	16V 0.068U
C137	ECEA1EKA4R7B	25V 4.7U	C330	ECEA0JKA470B	6.3V 47U	C517	ECEA1HKN010B	50V 1U
C201	ECBT1H102KB5	50V 1000P	C331	ECBT1H471KB5	50V 470P	C518	ECEA1HKA0R1B	50V 0.1U
C204	ECFR1C333JR	16V 0.033U	C332	ECFR1C223MR	16V 0.022U	C519	ECBT1H102KB5	50V 1000P
C205, 206	ECBT1H471KB5	50V 470P	C333, 334	ECEA1EKA4R7B	25V 4.7U	C520	ECEA1HKA010B	50V 1U
C207	ECFR1C183KR	16V 0.018U	C335, 336	ECEA1CKA101B	16V 100U	C523	ECEA1HKA2R2B	50V 2.2U
C208	ECEA1HKA010B	50V 1U	C337	ECEA1AKA330B	10V 33U	C524	ECEA1HKA0R1B	50V 0.1U
C209	ECEA1EKA4R7B	25V 4.7U	C338	ECEA1CKA101B	16V 100U	C525	ECEA0GKA101B	4V 100U
C210	ECEA1HKA010B	50V 1U	C401	ECEA1EKA4R7B	25V 4.7U	C526	ECEA1HKA0R1B	50V 0.1U
C211	ECBT1H102KB5	50V 1000P	C402	ECEA1CKA100B	16V 10U	C527	ECBT1H471KB5	50V 470P
C212	ECFR1C473MR	16V 0.047U	C403	ECBT1H471KB5	50V 470P	C528	ECEA1HKA010B	50V 1U
C213	ECEA1HKA010B	50V 1U	C405	ECEA1HKA2R2B	50V 2.2U	C529	ECEA1HKA0R1B	50V 0.1U
C215	ECBT1H151KB5	50V 150P	C406	ECBT1C103MS5	16V 0.01U	C530	ECBT1H101KB5	50V 100P
C216	ECBT1H221KB5	50V 220P	C407	ECEA1HKA3R3B	50V 3.3U	C531	ECEA1HKA010B	50V 1U
C217	ECEA1EKA4R7B	25V 4.7U	C408	ECBT1H102KB5	50V 1000P	C532	ECBT1H471KB5	50V 470P
C218	ECBT1H102KB5	50V 1000P	C409	ECFR1C223MR	16V 0.022U	C533	ECEA1EKA4R7B	25V 4.7U
C219	ECBT1C332KR5	16V 3300P	C410	ECBT1C152MR5	16V 1500P	C601	ECEA1EKA4R7B	25V 4.7U
C220	ECEA1HKA010B	50V 1U	C411	ECFR1C683MR	16V 0.068U	C602, 603	ECEA1CKA100B	16V 10U
C221	ECBT1H331KB5	50V 330P	C412	ECBT1C562MR5	16V 5600P	C604	ECEA1AU101	10V 100U
C222	ECEA1EKA4R7B	25V 4.7U	C413	ECEA1HKNR22B	50V 0.22U	C605	ECEA0JU101B	6.3V 100U
C223	ECBA1H681KB5	50V 680P	C414	ECFR1C153MR	16V 0.015U	C606	ECEA1HKA010B	50V 1U

C607, 608	EC
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C610	EC
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C728	EC
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C730	EC

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
C607, 608	ECBT1H471KB5	50V 470P	C731	ECEA0JKS331I	6. 3V 330U	C838, 839	RCBS1H102KBY	50V 1000P
C609	ECBA1H681KB5	50V 680P	C732	ECUE1H102MBN	50V 1000P	C840-842	ECBT1C103MS5	16V 0. 01U
C610	ECBT1H561KB5	50V 560P	C733	ECEA0JKS101I	4V 100U	C845	ECBT1C103MS5	16V 0. 01U
C611	ECBA1H681KB5	50V 680P	C734	ECUE1E223MBN	25V 0. 022U	C846, 847	ECBT1H300J5	50V 30P
C612	ECEA0JU22I	6. 3V 220U	C735	ECUV1C224KBM	16V 0. 22U	C850, 851	ECBT1H561KB5	50V 560P
C613	ECEA1AKA101B	10V 100U	C737	ECUV1C224KBM	16V 0. 22U	C854	ECBT1H820KB5	50V 82P
C614	ECEA1HKA2R2B	50V 2. 2U	C738	ECEA0JKS101I	6. 3V 100U	C855-861	RCBS1H102KBY	50V 1000P
C615	ECEA1CSS221B	16V 220U	C739	ECUE1E103MBN	25V 0. 01U	C951	ECBT1H101KB5	50V 100P
C616	ECEA0JKA470B	6. 3V 47U	C740	ECUE1H472MBN	50V 4700P	C971	ECBT1H101KB5	50V 100P
C617, 618	ECEA1AKA101B	10V 100U	C741	ECUV1C224KBM	16V 0. 22U			
C619	ECEA1HKA010B	50V 1U	C742	ECUV1C104MBM	16V 0. 1U			
C620	ECEA1CKA100B	16V 10U	C743	ECEA0JKS331I	6. 3V 330U			
C621	ECEA1AKA101B	10V 100U	C744	ECUE1H102KBN	50V 1000P			
C622	ECBT1H471KB5	50V 470P	C745	ECUE1H102KBN	50V 1000P			
C623	ECEA1EKA4R7B	25V 4. 7U	C746	ECEA0JKS101I	6. 3V 100U			
C624	ECEA1AKA101B	10V 100U	C747	ECUV1C104MBM	16V 0. 1U			
C626	ECEA1CSS102X	16V 1000U	C748	ECEA1HKS010	50V 1U			
C627	ECBT1H471KB5	50V 470P	C749	ECUE1E103MBN	25V 0. 01U			
C628	ECEA0JKA101B	6. 3V 100U	C750	ECUE1H050DCN	50V 5P			
C629	ECBT1H471KB5	50V 470P	C751	ECUV1C224KBM	16V 0. 22U			
C630	ECBT1H330J5	50V 33P	C752	ECUV1C104MBM	16V 0. 1U			
C631	ECBT1H102KB5	50V 1000P	C753	ECEA1HKS010	50V 1U			
C632, 633	ECBT1C103MS5	16V 0. 01U	C754	ECEA1HKS010	50V 1U			
C634	ECBT1H471KB5	50V 470P	C755	ECUV1C104MBM	16V 0. 1U			
C635	ECEA1HKA010B	50V 1U	C756	ECUE1H050DCN	50V 5P			
C636, 637	ECEA1EKA4R7B	25V 4. 7U	C757	ECUE1H050DCN	50V 5P			
C638	ECEA1AKA220B	10V 22U	C758	ECUV1C224KBM	16V 0. 22U			
C639	ECBT1H331KB5	50V 330P	C763	ECUE1E103MBN	25V 0. 01U			
C701	ECEA0JKA220	6. 3V 22U	C764	ECUE1H331KBN	50V 330P			
C702	ECEA0JKS470	6. 3V 47U	C801, 802	ECBT1H561KB5	50V 560P			
C703	ECEA0JKS101I	6. 3V 100U	C803	RCBS1H102KBY	50V 1000P			
C709	ECUV1C224KBM	16V 0. 22U	C804	ECEA0JKS101I	6. 3V 100U			
C710	ECUV1C104MBM	16V 0. 1U	C805, 806	ECBT1H101KB5	50V 100P			
C711	ECUE1E103MBN	25V 0. 01U	C807, 808	ECBT1C103MS5	16V 0. 01U			
C713	ECEA1CSN4R7I	16V 4. 7U	C809	ECBT1H150JC5	50V 15P			
C714	ECEA1HKS010	50V 1U	C810	ECBT1H200JC5	50V 20P			
C715	ECUE1H472KBN	50V 4700P	C811	ECEA0JKS470	6. 3V 47U			
C716	ECUE1C473KBN	16V 0. 047U	C813	ECEA1EKS4R7I	25V 4. 7U			
C717	ECUE1H681KBN	50V 680P	C814	ECEA1HKS010	50V 1U			
C718	ECEA1AKS101I	10V 100U	C815	ECEA0JKA220	6. 3V 22U			
C719	ECUE1E103MBN	25V 0. 01U	C816-818	ECEA0JKS101I	6. 3V 100U			
C720	ECUE1E153MBN	25V 0. 015U	C819	ECEA1HKS010	50V 1U			
C721	ECUE1E103MBN	25V 0. 01U	C820	ECBT1C222MR5	16V 2200P			
C722	ECEA0JKS470	6. 3V 47U	C821	ECBT1C332MR5	16V 3300P			
C723	ECUV1C104MBM	16V 0. 1U	C822	RCBS1H102KBY	50V 1000P			
C724	ECUV1E333MBN	25V 0. 033U	C823, 824	ECBT1H680J5	50V 68P			
C725	ECUE1E103MBN	25V 0. 01U	C825	ECBT1H151KB5	50V 150P			
C726	ECUE1H471KBN	50V 470P	C826	ECEA0JKS101I	6. 3V 100U			
C727	ECEA0JKS470	6. 3V 47U	C827, 828	RCBS1H102KBY	50V 1000P			
C728	ECUV1C104MBM	16V 0. 1U	C829	ECBT1H470J5	50V 47P			
C729	ECUV1C104MBM	16V 0. 1U	C830	ECBT1C103MS5	16V 0. 01U			
C730	ECUV1C224KBM	16V 0. 22U	C831	ECBT1H101KB5	50V 100P			

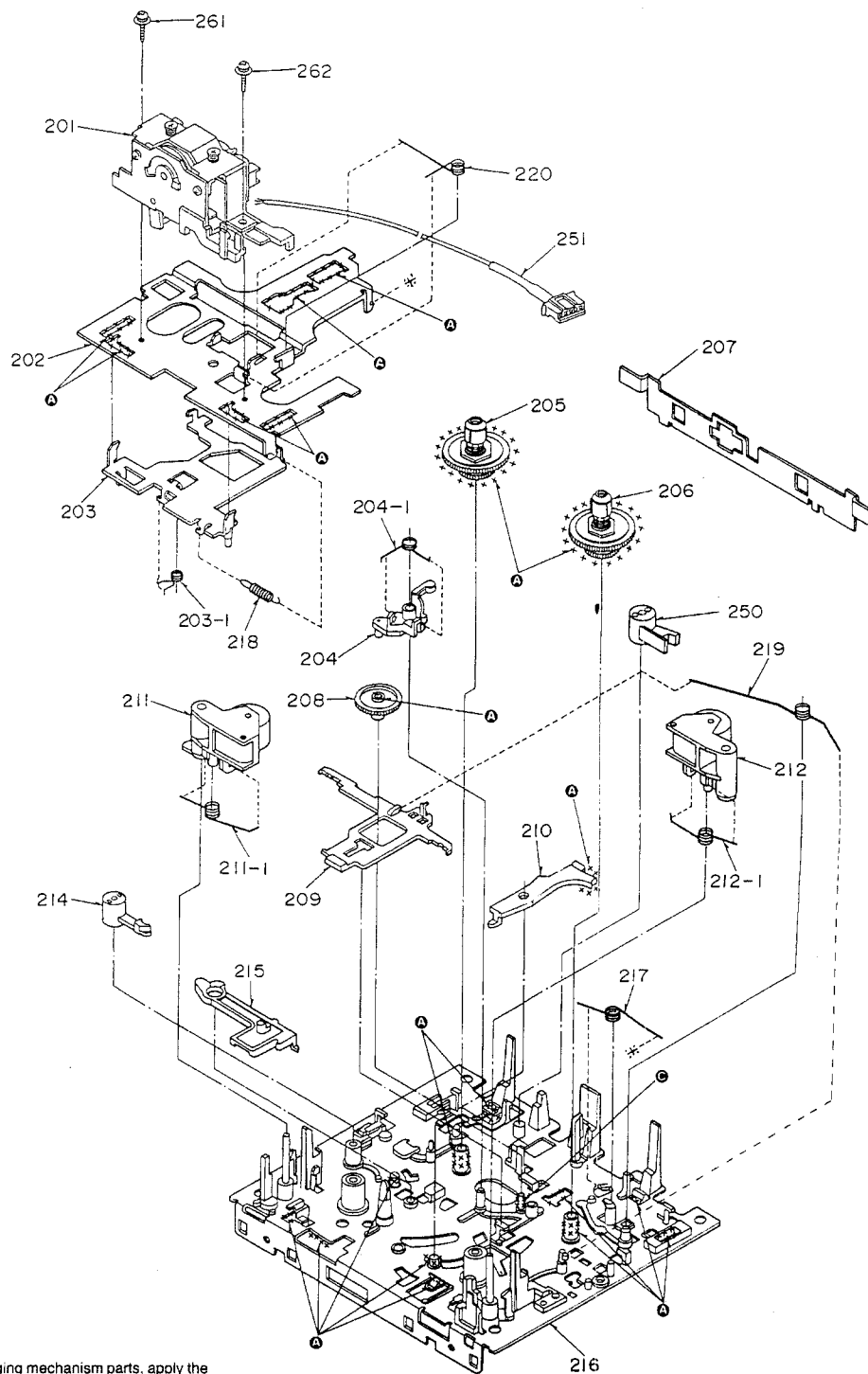
DECK2 (RECORD/PLAYBACK)



Note:
When changing mechanism parts, apply the specified grease to areas marked "XX" as shown in the drawing.

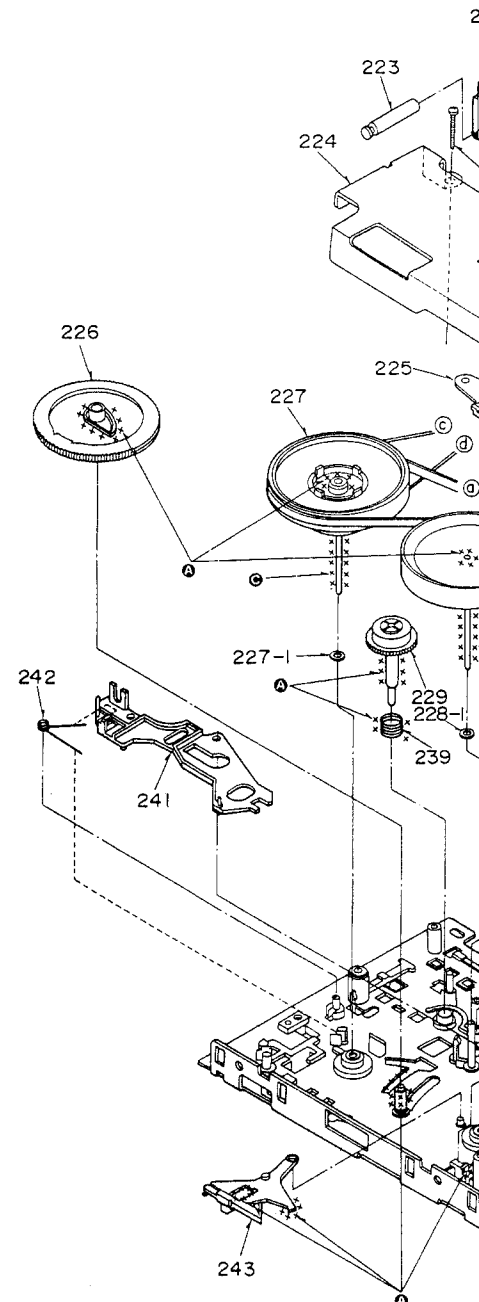
Mark	Part No.
A	SZZOL18
B	SZZOL05
C	RZZOL02

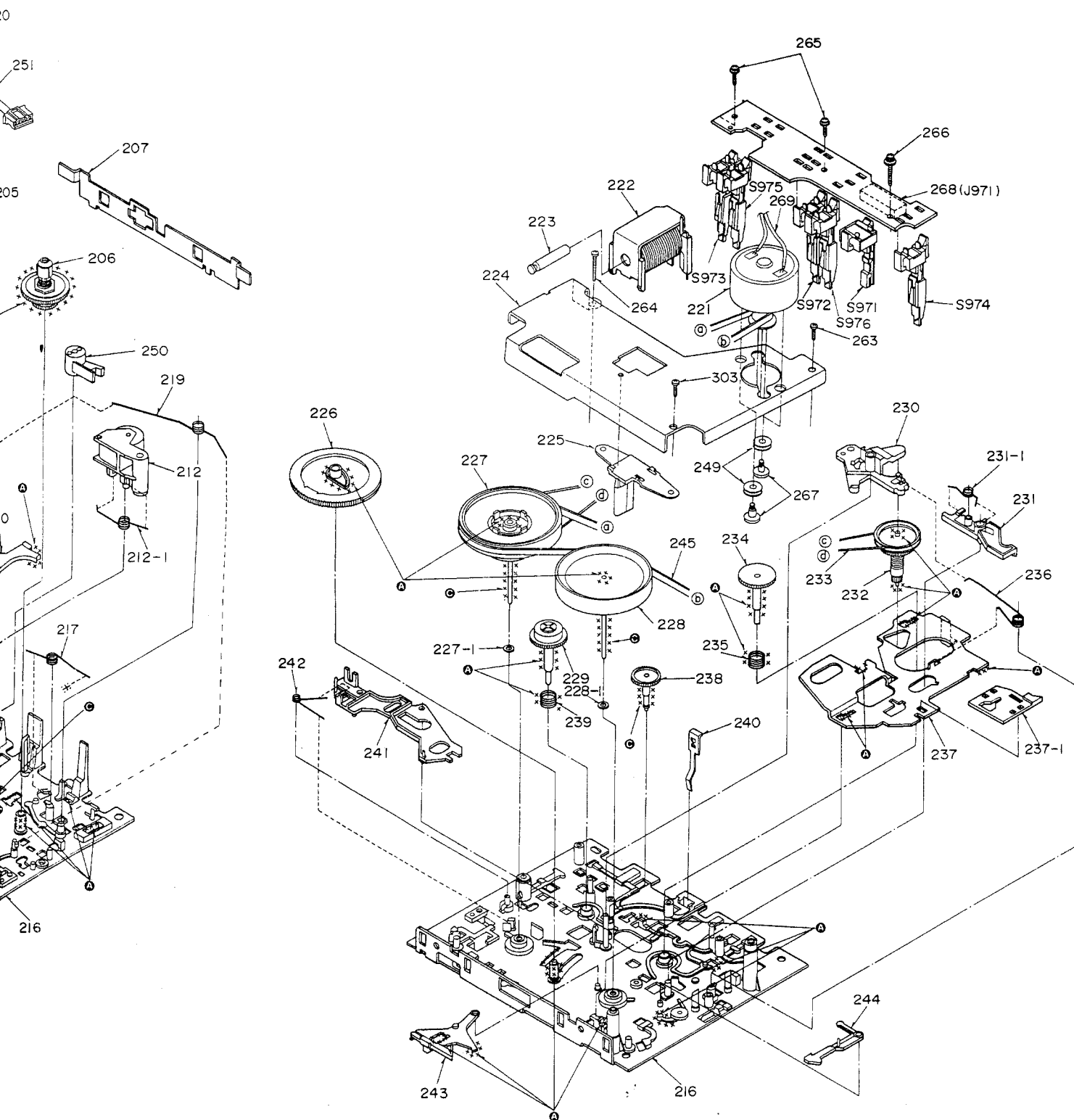
DECK2 (RECORD/PLAYBACK)



Note:
When changing mechanism parts, apply the specified grease to areas marked "XX" as shown in the drawing.

Mark	Part No.
A	SZZOL18
B	SZZOL05
C	RZZOL02





Ref. No.	Part No.	Part Name & Description	Remarks
		MECHANISM PARTS	
		DECK1 (P. B)	
101	RXQ0051	HEAD ASS' Y (P. B)	
102	RUA793Z	CHASSIS	
103	RZLAR300	LEVER ASS' Y	
103-1	RUW143Z	SPRING	
104	1UB0089ZA	ARM	
104-1	RUW148ZA	SPRING	
105	1DM0018ZB	REEL TABLE ASS' Y	
106	1DM0017ZB	REEL TABLE ASS' Y	
107	RUB502Z	LEVER	
108	RDG5772Z	GEAR	
109	RUB508ZA	LEVER	
110	RUB506Z	LEVER	
111	1UB0088ZB	PINCH ROLLER	
111-1	RUW141Z	SPRING	
112	1UB0087ZB	PINCH ROLLER	
112-1	RUW140Z	SPRING	
114	RNL1Z	ARM	
115	RUB503Z	LEVER	
116	RFKRRSCH9N	CHASSIS ASS' Y	
117	RUW142ZA	SPRING	
118	RUD105Z	SPRING	
120	RUW139ZA	SPRING	
121	RFKPRAA0344	MOTOR ASS' Y	
122	1UE0015ZA	PLUNGER	
123	RUB428Z	SHAFT	
124	RMA0101	PLATE	
125	RMD5014ZB	SPACER	
126	RDG5927ZG	GEAR	
127	1DW0037ZB	FLYWHEEL ASS' Y	
127-1	RNW139Z	WASHER	
128	1DW0038ZB	FLYWHEEL ASS' Y	
128-1	RNW138Z	WASHER	
129	1DG0006ZB	GEAR ASS' Y	
130	RUB513Z	LEVER	
131	1UB0091Z	LEVER	
131-1	RUW146ZA	SPRING	
132	1DR0011ZB	PULLEY ASS' Y	
133	RDV90ZB	BELT	
134	RDG5769ZA	GEAR	
135	RUQ111ZB	SPRING	
136	RUW145ZA	SPRING	
137	1UB0090ZA	ROD	
137A	RUB512ZB	ROD	
138	RDG5773ZB	GEAR	
139	RUQ112ZA	SPRING	
140	RUB509ZC	SPRING	
141	RUB514ZC	LEVER	
142	RUW147ZA	SPRING	

Ref. No.	Part No.	Part Name & Description	Remarks
143	RUB515Z	LEVER	
144	RUB509ZA	LEVER	
145	RDV108ZA	BELT	
148	RUW144ZA	SPRING	
149	RHG3032ZA	RUBBER	
150	RNL180ZB	LEVER	
151	REX0158	CABLE ASS' Y	
161	XTW2+6L	SCREW	
162	XTW2+8L	SCREW	
163	XTN26+7J	SCREW	
164	RHE5203ZA	SCREW	
165	XTW2+8S	SCREW	
166	XYC2+JF16	SCREW	
167	RHD2600Z	SCREW	
168	RJS7T7ZA	CONNECTOR (J951)	
169	REX0372	CABLE ASS' Y	
		DECK2 (R/P)	
201	RXQ0007	HEAD ASS' Y (R/P)	
202	RUA793Z	CHASSIS	
203	RZLAR300	LEVER ASS' Y	
203-1	RUW143Z	SPRING	
204	1UB0089ZA	ARM	
204-1	RUW148ZA	SPRING	
205	1DM0018ZB	REEL TABLE ASS' Y	
206	1DM0017ZB	REEL TABLE ASS' Y	
207	RUB502Z	LEVER	
208	RDG5772Z	GEAR	
209	RUB508ZA	LEVER	
210	RUB506Z	LEVER	
211	1UB0088ZB	PINCH ROLLER	
211-1	RUW141Z	SPRING	
212	1UB0087ZB	PINCH ROLLER	
212-1	RUW140Z	SPRING	
214	RNL1Z	ARM	
215	RUB503Z	LEVER	
216	RFKRRSCH9N	CHASSIS ASS' Y	
217	RUW142ZA	SPRING	
218	RUD105Z	SPRING	
219	RUW144ZA	SPRING	
220	RUW139ZA	SPRING	
221	RFKPRAA0345	MOTOR ASS' Y	
222	1UE0015ZA	PLUNGER	
223	RUB428Z	SHAFT	
224	RMA0101	PLATE	
225	RMD5014ZB	SPACER	
226	RDG5927ZG	GEAR	
227	1DW0037ZB	FLYWHEEL ASS' Y	
227-1	RNW139Z	WASHER	
228	1DW0038ZB	FLYWHEEL ASS' Y	
228-1	RNW138Z	WASHER	

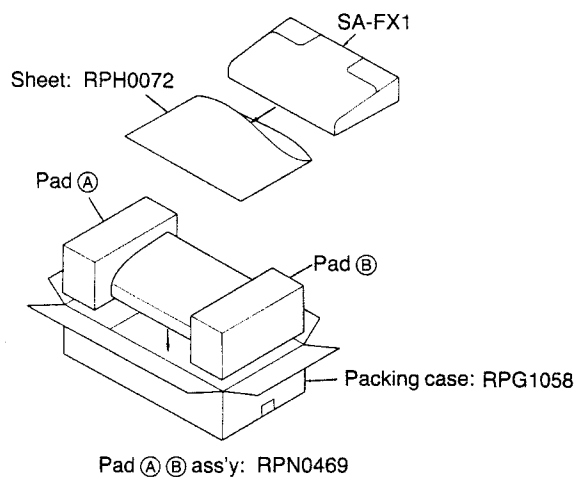
[illegible]

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET PARTS		45	RMK0105	CHASSIS	
				46	RMS0123-1	PIN	
				47	SODD110Z	TRAVERSE ASS'Y	
1	RGW0115-K	KNOB, VOLUME		47-1	RDV0014	BELT	
2	RKF0210-K	COVER		47-2	SHGD112	RUBBER	
3	RKK0036-H	BATTERY COVER		47-3	SHGD113-1	RUBBER	
4	RGU0570-K	BUTTON, JOG MODE		48	RSC0179	SHIELD PLATE	
5	RGU0572-K	BUTTON, EQ		49	XTV26+6G	SCREW	
7	RMN0131-W	LCD HOLDER		50	REE0311	F. P. C	
8	RGK0363-K	CAP		51	RSC0180	SHIELD PLATE	
9	RGW0092-K	KNOB, JOG		52	REE0312	F. P. C	
10	RKF0203-H	TOP PANEL (REAR)		53	RDG5953ZC	GEAR SHAFT	
11	RFKKAFX1EGAK	TOP PANEL ASS'Y (FRONT)		54	RDG5954ZA	GEAR	
11-1	RMR0425-K	LOCK ANGLE		55	RFM156ZA	MOTOR ASS'Y	
11-2	XTN26+8G	SCREW		56	REX0331	WIRE ASS'Y	
12	RMB0197	SPRING		57	REX0377Y	WIRE ASS'Y (CW601)	
13	RME0085	SPRING		58	REX0336Y	WIRE ASS'Y (CW602)	
14	RMF0086	SPACER		59	REX0338Y	WIRE ASS'Y (CW307)	
15	RMRO426	PIECE		60	REX0339Y	WIRE ASS'Y (CW1)	
16	RMS0311	SHAFT		61	REX0343Y	WIRE ASS'Y (CW604)	
17	RMS0312	SHAFT		63	RGU0568-K	BUTTON, FUNCTION	
18	RSC0186	SHIELD PLATE		64	RGV0041-K1	KNOB, VOLUME	
19	RSC0188	SHIELD PLATE		65	RJC40005	BATTERY TERMINAL	
21	XTN26+8G	SCREW		66	RJC80005	BATTERY TERMINAL	
22	RFKKAFX1CK	CABINET COVER ASS'Y		67	RJR0019	TERMINAL	
23	RKF0206-H	CASSETTE LID (L)		68	RKQ0084A-K	JACK PLATE-A	
24	RKF0208-H	CASSETTE LID (R)		69	RKQ0093-K	JACK PLATE-B	
25	RMB0195	SPRING		70	RMB0017-1	SPRING	
27	RMG0214A	RUBBER		71	RMB0196	SPRING	
28	RFKKAFX1EGBK	UPPER CABINET ASS'Y		72	RFKNAFX1EGK	SWITCH COVER ASS'Y	
28-1	RGPO204A-C	PANEL		73	RUAB67ZA	CHASSIS	
28-2	RGU0565-K	BUTTON, CASSETTE EJECT		74	RUD129XA	SPRING	
28-3	RGU0566-K	BUTTON, CD EJECT		75	RJT005W007	WIRE ASS'Y (CW2)	
28-4	RML0224	LEVER		77	XTV3+8F	SCREW	
28-5	RME0088	SPRING		78	XQN17+C33	SCREW	
29	RDG5782ZB	GEAR		79	REX0337Y	WIRE ASS'Y (CW803)	
30	RMB0198	SPRING		80	RGU0569-K	BUTTON, OPERATION	
31	RML0223	LEVER		81	REX0334Y	WIRE ASS'Y (CW309)	
32	RMM0072	LOCK PIECE		82	RJP2G1ZA	PLUG (TP1)	
33	RMR0423	FIXER		83	RJR0078	TERMINAL PLATE	
34	REE0217-1	WIRE ASS'Y		84	RMRO439	SPACER	
35	RMM0073	LOCK PIECE		85	RWJ1107075QQ	FLAT CABLE (W310)	
36	RMR0424	FIXER		86	RWJ1107075QQ	FLAT CABLE (W311)	
38	RFKLAFX1AK	CASSETTE HOLDER ASS'Y		87	RSC0182	SHIELD PLATE	
38-1	RUS757ZA	SPRING		92	RMR0440-K	PLATE	
39	RME0083	SPRING		93	RFKJAFX1EBK	BOTTOM CABINET ASS'Y	(EB)
40	RFKLAFX1BK	CASSETTE HOLDER ASS'Y		93	RFKJAFX1EGK	BOTTOM CABINET ASS'Y	(EG)
40-1	RUS757ZA	SPRING		93-1	RGU0567-K1	BUTTON, TOP PANEL OPEN	
41	RME0084	SPRING		93-2	REX0340	TERMINAL ASS'Y	
42	XTV3+10G	SCREW		93-3	RKA0017	FOOT	
43	XTB3+12GFZ	SCREW		93-4	RFKFAFX1	BATTERY TERMINAL ASS'Y	
44	XTV3+16GFZ	SCREW		93-5	RSC0183	SHIELD PLATE	

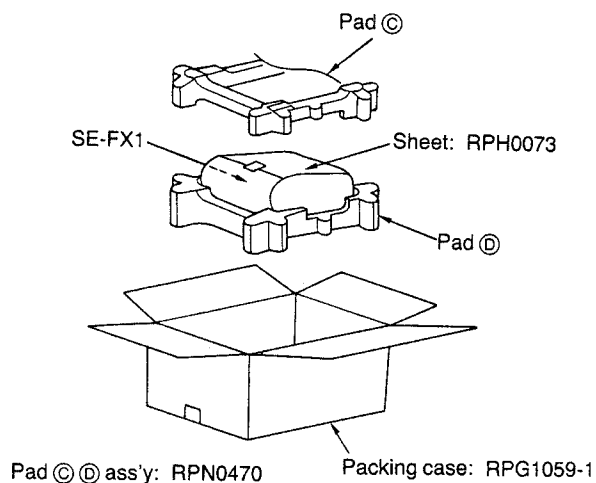
Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
93-6	RME0089	SPRING		A2	RFKSCFX2EGK	INST. MANUAL ASS'Y	(EG)
94	RWJ1110060QQ	FLAT CABLE (PW313)		A3	RFA0171	CORD CLAMP	
95	RWJ1107060QQ	FLAT CABLE (PW314)		A4	RFA0206	SETTING MAT	
96	RSC0181	SHIELD PLATE		A5	RJL8D004B20	SYSTEM CORD	
97	RYF0129-K	CD COVER		A6 △	SJA193	POWER CORD, AC	(EB)
97-1	RFKNAFX1-K	DISC CLAMPER ASS'Y		A6 △	RJA0019-K	POWER CORD, AC	(EG)
97-2	RMRO334	HOLDER		A7	SWXS257M	SPEAKER CORD	
97-3	RMA0443	PLATE		A8	EMU81002	OPT-DIGITAL EMITTER	SH-FX1T
97-4	RHM2452A	MAGNET		A9	EMU80002	OPT-DIGITAL RECEIVER	SH-FX1R
97-5	RFKNAFX1B-K	DISC PAD ASS'Y		A10	RFA0152	SCREW	
98	RFKBAFX1EGA	P. C. B		A11	RFA0153	BLACKET	
99	XEARS147GC-Y	TELESCOPIC ANTENNA					
100	XYN3+F12FZ	SCREW					
102	XTV3+12G	SCREW					
103	RFKBAFX1IEGB	P. C. B					
104	REX0382Y	WIRE ASS'Y (CW303)					
105	REX0383Y	WIRE ASS'Y (CW304)					
106	RMRO438	MECHANISM FIXER					
107	XTV26+8GFZ	SCREW					
150	RMRO490	SPACER					
151	RMRO495	SPACER					
202	RJS7T7ZA	SOCKET (J951)					
203	RJS10T7ZA	SOCKET (J971)					
		PACKING MATERIAL					
P1	RPG1057	GIFT BOX	For System				
P2	RPG1058	PACKING CASE	For SA-FX1				
P3	RPH0072	SHEET	For SA-FX1				
P4	RPN0469	PAD	For SA-FX1				
P5	RPG1060	PACKING CASE	For SB-FX2				
P6	RPH0074	SHEET	For SB-FX2				
P7	RPN0471	PAD	For SB-FX2				
P8	RPG1059-1	PACKING CASE	For SE-FX1				
P9	RPH0073	SHEET	For SE-FX1				
P10	RPN0470	PAD	For SE-FX1				
P11	RPG1061	PACKING CASE	For SH-FX1T				
P12	RPH0075	SHEET	For SH-FX1T				
P13	RPH0088	COVER	For SH-FX1T				
P14	RPN0472	PAD	For SH-FX1T				
P15	MJ80PD18D	PAD	For SH-FX1R				
P16	NO375X19D	PAD	For SH-FX1R				
P17	NO375X20D	SHEET	For SH-FX1R				
P18	MJ80PC17D	PACKING CASE	For SH-FX1R				
P19	RPN0474	PACKING CASE	For ACCESSORIES				
P20	XZB25X35A02	POLYETHYLENE COVER	For ACCESSORIES				
		ACCESSORIES					
A1	RAK-RX504W	REMOTE CONTROLLER					
A1-1	RKK0020-K	BATTERY COVER					
A2	RFKSCFX2EBK	INST. MANUAL ASS'Y	(EB)				

■ PACKAGING

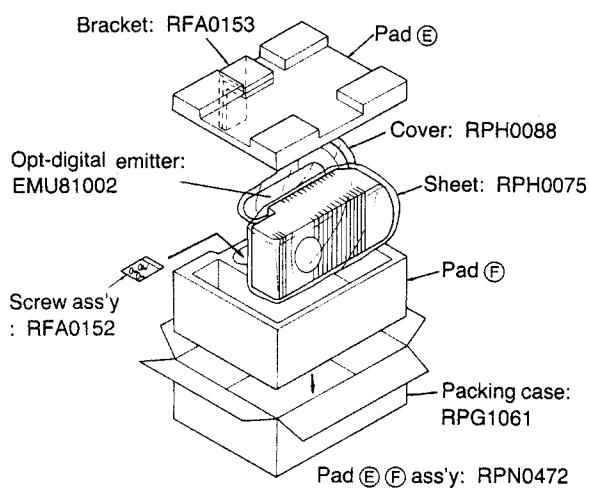
●SA-FX1 (CD/deck/tuner)



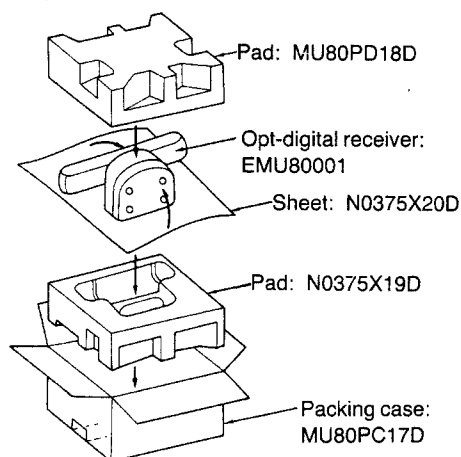
●SE-FX1 (Power amplifier)



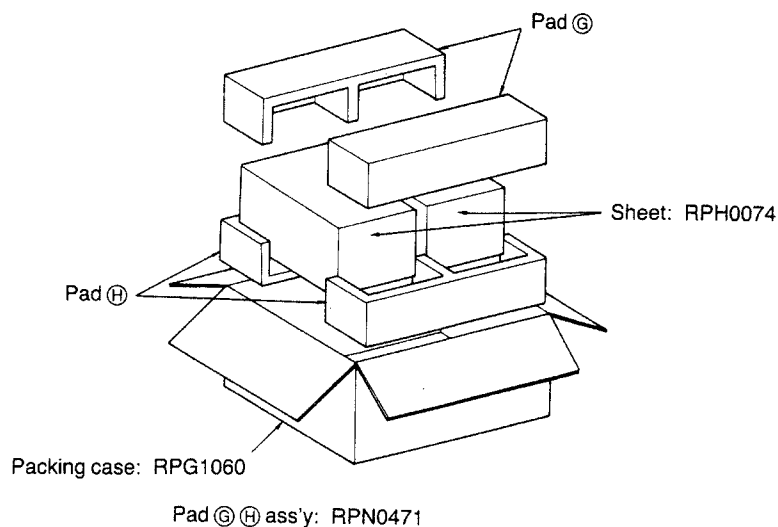
●SH-FX1T (Opt-digital emitter/Opt-digital adaptor)



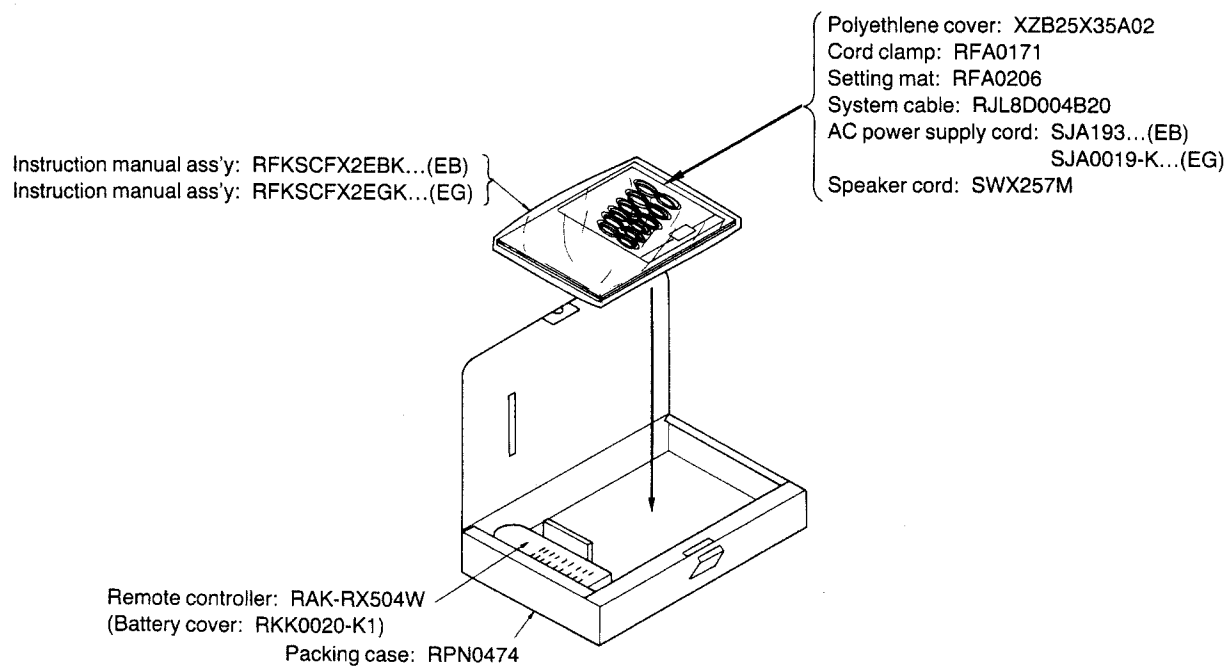
●SH-FX1R (Opt-digital receiver)



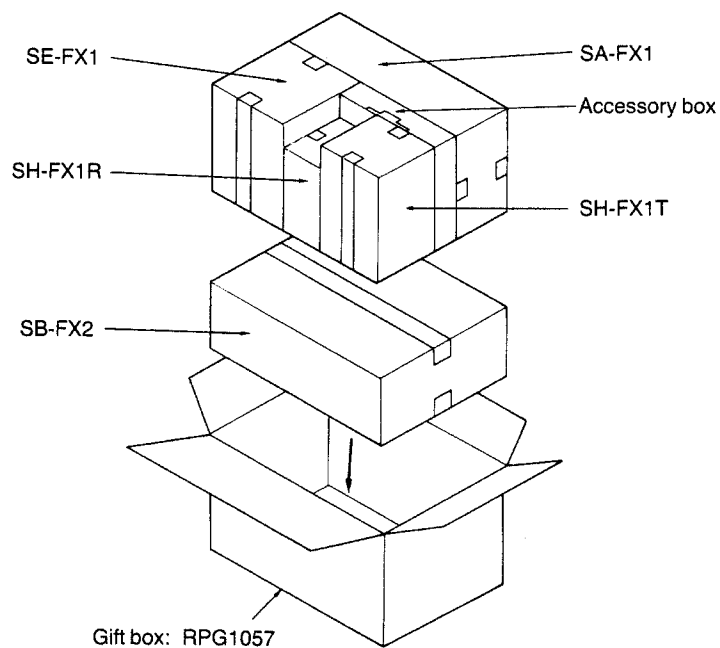
●SB-FX2 (Speaker)



•ACCESSORIES



•SYSTEM



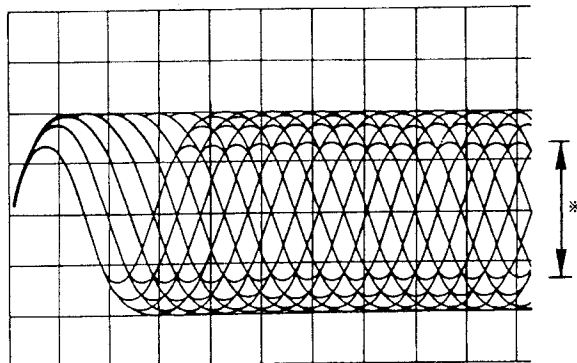
(2) AUGENMUSTER-EINSTELLUNG

- Die Sonde CH1 des Oszilloskops über **TP703** (+) und **TP701** (V-REF) an die Servo-Platine anschließen.

Oszilloskopeinstellung:

Spannung 200 mV
 Wobbel 0,5 μ s
 Eingang WS

- Den CD-Spieler **einschalten** und die Test-Disc (SZZP1054C) spielen.
- Das Potentiometer **VR701** auf größtmögliche HF-Signal-Augenmusteramplitude einstellen.



*Größtmögliche Amplitude einstellen.

■ BETRIEBSPRÜFUNG NACH ERFOLGTER EINSTELLUNG

*Titel-Übersprung

- Eine normale Musik-CD spielen.
- Durch Betätigen der Titel-Übersprung-Tasten prüfen, ob der Suchlauf in Vor- und Rückwärtsrichtung einwandfrei arbeitet.

*Manueller Suchlauf

- Eine normale Musik-CD spielen.
- Durch Betätigen der Manual-Such-Tasten prüfen, ob der Suchlauf in mehrfacher Normalgeschwindigkeit (in Vor- und Rückwärtsrichtung) einwandfrei arbeitet.

*Spielen einer Test-Disc

- Auf der Test-Disc (SZZP1054C) die Stelle mit dem 0,7-mm-Schwarzloch und der 0,7-mm-Kerbe spielen und sicherstellen, daß weder Tonausfall noch Störgeräusche auftreten.
- Die mittleren Spuren der ungleichmäßigen Test-Disc spielen und sicherstellen, daß weder Tonausfall noch Störgeräusche auftreten.

■ JUSTIERPUNKTE

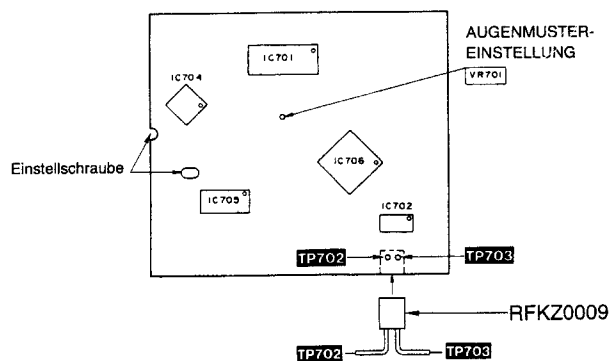


Abb. 1

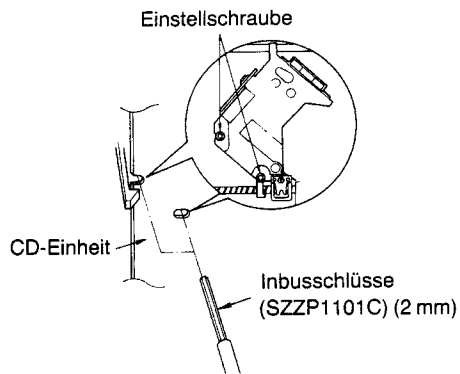


Abb. 2

Portable Stereo CD System

Radio Cassette
SA-FX1**DEUTSCH****MESSUNGEN UND EINSTELLUNGEN****<CD-ABSCHNITT>****Vorsicht:**

- Vermeiden Sie es, in den Laserstrahl zu blicken oder ihn zu berühren. (Laserstrahlen sind unsichtbar.)
Bei eingeschaltetem CD-Spieler werden Laserstrahlen aus der Aufnahmelinse abgestrahlt.
- Vermeiden Sie direkte Aussetzung von Laserstrahlen, insbesondere während der Einstellarbeiten.

Meßgeräte und Sonderwerkzeug

- Test-Discs
 1. Spiel-CD (SZZP1054C)
 2. Ungleichmäßige Test-CD (SZZP1056C)
- Doppelstrahl-Oszilloskop mit 30 MHz Bandbreite oder höher (mit EXT-Trigger und 1:1-Sonde).
- Inbusschlüssel (M2,0) (SZZP1101C)

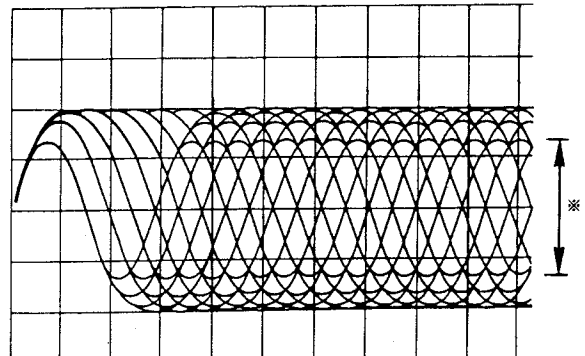
(1) MECHANISCHE EINSTELLUNG

1. Die Sonde CH1 des Oszilloskops über **TP703** (+) und **TP701** (V-REF) an die Servo-Platine anschließen.

Oszilloskopeinstellung:

Spannung 200 mV
 Wobbel 0,5 μ s
 Eingang WS

2. Den CD-Spieler **einschalten** und Titelnr. **19** der Test-Disc (SZZP1056C) spielen.
3. Den auf Wiedergabe geschalteten CD-Spieler wie rechts gezeigt platzieren.
4. Mit dem 2,0-mm-Inbusschlüssel die beiden Einstellschrauben auf kleinstmögliche Amplitudenänderung einstellen. (Siehe Abb. 2.)
5. Nach erfolgter Einstellung die Schrauben mit Farbe (RZZOL01) in Stellung sichern.



* Amplitudenänderung so klein wie möglich einstellen.

FRANÇAIS

MESURE ET REGLAGE

<SECTION LECTEUR CD>

Précaution:

- Il est très dangereux de regarder ou de toucher ce rayon laser. (Le rayonnement laser est invisible.)
Quand l'appareil est sous tension, la lentille de la tête de lecture émet un rayon laser.
Eviter toute exposition au rayon laser, surtout lors du réglage.

Instruments de mesure et outils spéciaux

- Disques d'essai
 1. Disque d'essai de possibilité de lecture (SZZP1054C)
 2. Disque d'essai d'inégalité (SZZP1056C)
- Oscilloscope double trace avec une largeur de bande de 30 MHz ou plus (avec déclencheur EXT et sonde 1:1)
- Clé hexagonale (M2,0) (SZZP1101C)

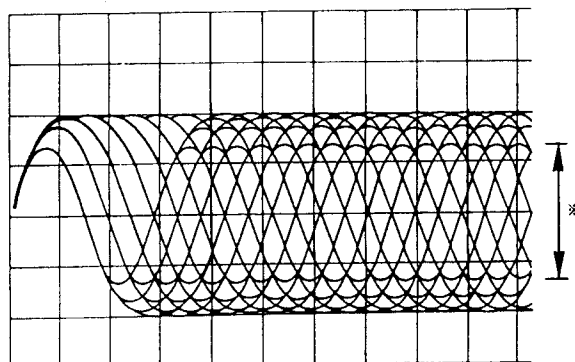
(1) REGLAGE MECANIQUE

1. Raccorder la sonde CH.1 de l'oscilloscope entre **TP703** (+) et **TP701** (V-REF) de la plaquette de circuit imprimé de servo.

Réglage de l'oscilloscope:

Tension (VOLT) 200 mV
Dent de scie (SWEEP) 0,5 µsec.
Couplage d'entrée courant alternatif

2. Mettre le lecteur de disque sur la position "marche" (ON), et lire la piste 19 du disque d'essai (SZZP1056C).
3. Laisser le lecteur en mode de lecture, et le placer comme l'indique l'illustration de droite.
4. Alterner le réglage des deux vis de réglage mécanique au moyen de la clé polygonale de 2,0 mm jusqu'à ce que la variation d'amplitude du signal RF de l'oscilloscope soit minimale. (Voir la Fig. 2)
5. Après le réglage, verrouiller les réglages mécaniques avec la peinture de blocage (RZZ0L01).



※ Minimiser la variation d'amplitude.

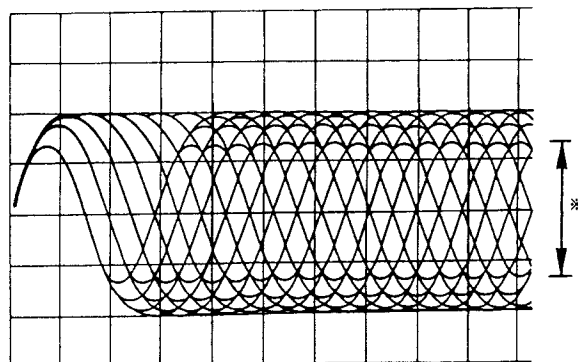
(2) RÉGLAGE DE LA MEILLEURE MIRE (BALANCE PD)

1. Raccorder les bornes **TP703** (+) et **TP701** (V-REF) de la sonde de voir 1 (CH.1) de l'oscilloscope sur la plaquette de circuit imprimé de servo.

Réglage de l'oscilloscope:

Tension (VOLT) 200 mV
Dent de scie (SWEEP) 0,5 µsec.
Couplage d'entrée courant alternatif

2. Mettre le lecteur de disques sur la position "marche" (ON), et commencer la lecture du disque d'essai (SZZP1054C).
3. Régler **VR701** jusqu'à ce que l'amplitude de mire des signaux de radiofréquence soit maximisée.



※ Maximiser la variation d'amplitude.

■ Contrôle du fonctionnement de la lecture après réglage

*Contrôle de la recherche par sauts

1. Lire un disque de programme musical ordinaire.
2. Appuyer sur la touche de saut pour contrôler le fonctionnement normal de la recherche par sauts (à la fois en avant et en arrière).

*Contrôle de la recherche manuelle

1. Lire un disque de programme musical ordinaire.
2. Appuyer sur la touche de recherche manuelle pour contrôler le fonctionnement normal de la recherche manuelle à vitesse réduite ou élevée (à la fois en avant et en arrière).

*Contrôle de l'utilisation d'un disque défectueux

1. Lire le point noir de 0,7 mm et le coin de 0,7 mm sur le disque d'essai défectueux (SZZP1054C), et vérifier qu'il ne se produit aucun saut sonore ou bruit.
2. Lire les voies du milieu du disque d'essai inégal, et vérifier qu'il ne se produit aucun saut sonore ou bruit.

■ POINT DE RÉGLAGE

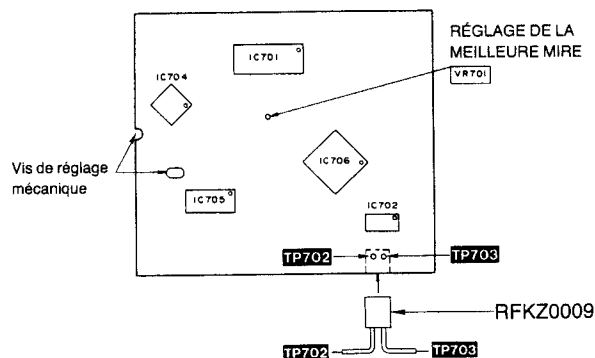


Fig. 1

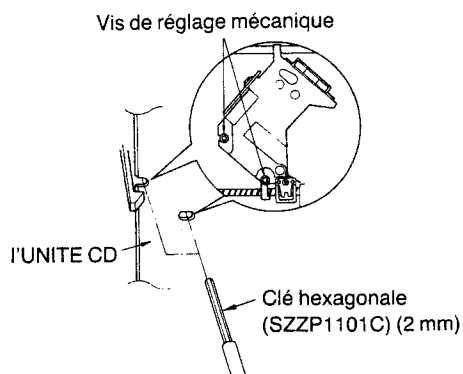


Fig. 2

Service Manual

CD/Deck/Tuner

SA-FX1

Colour

(K) Black Type

Supplement

CD/Deck/Tuner

Please file and use this supplement manual together with the service manual for Model No. SA-FX1 (EB) (EG), Order No. AD9109208C2.

Note: This supplement is intended to provide additional information or corrections to the existing service manual for Model No. SA-FX1. Be sure to update your service manual for future reference.

Areas

Suffix for Model No.	Area	Colour
(EB)	Great Britain	(K)
(EG)	Europe and F.R. Germany	

System: SC-FX2

CORRECTION

■ REPLACEMENT PARTS LIST

Ref. No.	Change of Part Number		Description	Remarks
	Original	➡ Supplement		
ACCESSORIES				
A8	EMU81002	REQ0056	OPT-DIGITAL EMITTER	Correction
CABINET PARTS				
50	REE0311	REE0475	F.P.C.	Correction