ORDER NO. MD0606208C3

Service Manual

Stereo System SC-TM960DIN

Panasonic

SB-WTM960

Colour (S)... Silver Type SB-PC950 SB-WTM960

MODEL	UNIT		
SC-TM960DIN	SB-TM960 SB-WTM960	Stereo Front Speaker Subwoofer Center Speaker Surround	



SB-TM960

SB-PS950

SB-PS950

SB-TM960

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SA-TM960DIN

Specifications

UNIDAD PRINCIPAL	SA-TM960DIN
POTENCIA DE SALIDA:	10000 W (P.M.P.O.)
CONSUMO DE POTENCIA:	360 W
ALIMENTACION:	127 V ca ±10% 60 Hz
SENSIBILIDAD AUX:	250 mV
SENSIBILIDAD MUSIC PORT:	100 mV
RANGO DE SINTONIA AM:	520 - 1710 kHz (paso de 10 kHz)
RANGO DE SINTONIA FM:	87.9 - 107.9 MHz (paso de 0,2 MHz) 87.5 - 108.0 MHz (paso de 0,1 MHz)
DIMENSIONES (b x h x l)	250 mm x 330 mm x 348 mm
PESO:	5.4 kg aprox.

POTENCIA DE SALIDA (AMPLIFICADOR)					
SC-TM960DIN	Frontal Surroun Central Subwoo		110 W RCM por canal (3 Ω) 1kHz, 10% DAT 110 W RCM por canal (3 Ω) 100Hz, 10% DAT 110 W RCM por canal (3 Ω) 1kHz, 10% DAT 110 W RCM por canal (3 Ω)1kHz, 10% DAT 55 W RCM por canal (6 Ω) 100Hz, 10% DAT		

ESPECIFICACIONES POR CADA BAFLE					
	FRONTAL	SURROUND	SUBWOOFER	CENTRAL	
	SB-TM960	SB-PS950	SB-WTM960	SB-PC950	
IMPEDANCIA DE ENTRADA	Alto 3 Ω , Bajo 3 Ω	3 Ω	6 Ω	3 Ω	
Bocina Super Woofer Bocina Woofer Bocina Tweeter Super Tweeter	20 cm 12 cm 6 cm	8 cm 6 cm	16 cm x 2	8 cm x 2 Piezo type	
Dimensiones (b x h x l)	250 mm x 429 mm x 318.5 mm	140 mm x 330 mm x 155.8 mm	200 mm x 429 mm x 378 mm	409 mm x 104 mm x 155.5 mm	
Peso	6.2 kg aprox.	1.3 kg aprox.	6.3 kg aprox.	1.5 kg aprox.	

(El peso y las dimensiones son de un solo bafle)

1 Safety Precautions

1.1. General Guidelines

- 1. When servicing, observe the original lead dress. If a short circuit is found, replace all parts which have been overheated or damaged by the short circuit.
- 2. After servicing, see to it that all the protective devices such as insulation barriers, insulation papers shields are properly installed.
- 3. After servicing, make the following leakage current checks to prevent the customer from being exposed to shock hazards.

1.1.1. Leakage Current Cold Check

- 1. Unplug the AC cord and connect a jumper between the two prongs on the plug.
- 2. Measure the resistance value, with an ohmmeter, between the jumpered AC plug and each exposed metallic cabinet part on the equipment such as screwheads, connectors, control shafts, etc. When the exposed metallic part has a return path to the chassis, the reading should be between $1M\Omega$ and $5.2M\Omega$.

When the exposed metal does not have a return path to the chassis, the reading must be ∞ .

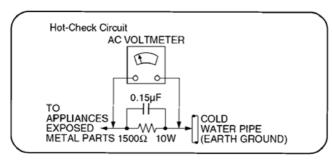


Figure 1

1.1.2. Leakage Current Hot Check (See Figure 1)

- 1. Plug the AC cord directly into the AC outlet. Do not use an isolation transformer for this check.
- 2. Connect a $1.5k\Omega$, 10 watts resistor, in parallel with a $0.15\mu F$ capacitor, between each exposed metallic part on the set and a good earth ground such as a water pipe, as shown in Figure 1.
- 3. Use an AC voltmeter, with 1000 ohms/volt or more sensitivity, to measure the potential across the resistor.
- 4. Check each exposed metallic part, and measure the voltage at each point.
- 5. Reverse the AC plug in the AC outlet and repeat each of the above measurements.
- 6. The potential at any point should not exceed 0.75 volts RMS. A leakage current tester (Simpson Model 229 or equivalent) may be used to make the hot checks, leakage current must not exceed 1/2 milliamp. In case a measurement is out of the limits specified, there is a possibility of a shock hazard, and the equipment should be repaired and rechecked before it is returned to the customer.

Safety Precaution for AC Power Supply Cord (For GS only) 1.2.

Note on AC power supply cord (For Saudi Arabia and Kuwait only)

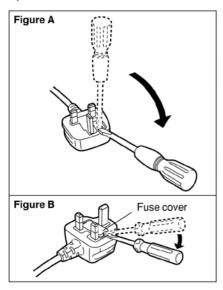
Remove the connector cover.

How to replace the fuse

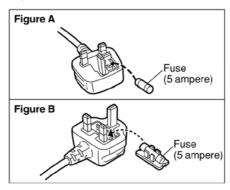
The location of the fuse differ according to the type of AC mains plug (figures A and B). Confirm the AC mains plug fitted and follow the instructions below.

Illustrations may differ from actual AC mains plug.

1. Open the fuse cover with a screwdriver.



2. Replace the fuse and close or attach the fuse cover.



1.3. Before Use (For GS/GCS/GCT only)

Be sure to disconnect the mains cord before adjusting the voltage selector.

Use a minus(-) screwdriver to set the voltage selector (on the rear panel) to the voltage setting for the area in which the unit will be used. (If the power supply in your area is 117V or 127V, set to the "127V" position.)

Note that this unit will be seriously damaged if this setting is not made correctly. (There is no voltage selector for some countries, the correct voltage is already set.)

1.4. Before Repair and Adjustment

Disconnect AC power, discharge Power Supply Capacitors C2254, C2256, C2288, C2289, C2632, C2721, C2725, C2811, C2815, C2817, C5512, C5513, C5514, C5712, C5713, C5715, C5718, C5790, C5805, C5806, C5807, C5914, C5916, C5917, C5929, C5930, C5971 and C5977 through a 10Ω , 5W resistor to ground.

DO NOT SHORT-CIRCUIT DIRECTLY (with a screwdriver blade, for instance), as this may destroy solid state devices.

After repairs are completed, restore power gradually using a variac, to avoid overcurrent.

Current consumption at AC 110 ~ 127V, 50 / 60 Hz & AC 220 ~ 240V, 50 / 60 Hz in NO SIGNAL (vol. min, at CD mode) should be ~500mA. [For GCS/GS/GCT only]

Current consumption at AC 220 ~ 240V, 50 / 60 Hz in NO SIGNAL (vol. min, at CD mode) should be ~500mA . [For GC only]

1.5. **Protection Circuitry**

The protection circuitry may have operated if either of the following conditions are noticed:

- No sound is heard when the power is turned on.
- Sound stops during a performance.

The function of this circuitry is to prevent circuitry damage if, for example, the positive and negative speaker connection wires are "shorted", or if speaker systems with an impedance less than the indicated rated impedance of the amplifier are used.

If this occurs, follow the procedure outlines below:

1. Turn off the power.

service manual SC-TM960DIN 2. Determine the cause of the problem and correct it.

3. Turn on the power once again after one minute.

Note:

When the protection circuitry functions, the unit will not operate unless the power is first turned off and then on again.

2 Prevention of Electro Static Discharge (ESD) to Electrostatically Sensitive (ES) Devices

Some semiconductor (solid state) devices can be damaged easily by electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by electro static discharge (ESD).

- 1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any ESD on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging ESD wrist strap, which should be removed for potential shock reasons prior to applying power to the unit under test.
- 2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminium foil, to prevent electrostatic charge build up or exposure of the assembly.
- 3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
- 4. Use only an anti-static solder remover device. Some solder removal devices not classified as "anti-static (ESD protected)" can generate electrical charge to damage ES devices.
- 5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
- 6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminium foil or comparable conductive material).
- 7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.

Caution

Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.

8. Minimize body motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity (ESD) sufficient to damage an ES device).

■ IMPORTANT SAFETY NOTICE

There are special components used in this equipment which are imporant for safety.

These parts are marked by \triangle in the schematic diagrams, Exploded Views and replacement parts list. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire, or other hazards. Do not modify the original design without permission of manufacturer.

3 Handling Precautions for Traverse Unit

The laser diode used inside optical pickup could be destroyed due to static electricity as a potential difference is caused by electrostatic load discharged from clothes or human body. Handling the parts carefully to avoid electrostatic destruction during repair.

3.1. Handling Optical Pickup

- 1. Do not impact on optical pickup as the unit structurally uses an extremely precise technology.
- 2. Short-circuit the flexible cable of optical pickup remove from the circuit board using a short-circuit pin or clip in order to prevent laser diode from electrostatic destruction (Refer to Fig. 3.1 and Fig. 3.2)
- 3. Do not handle flexible cables forcibly as this may cause snapping. Handle the parts carefully (Refer to Fig. 3.1)
- 4. A new optical pickup is equipped with an anti-static flexible cable. After replacing and connecting to the flexible board, cut the anti-static flexible cable. (Refer to Fig. 3.1)

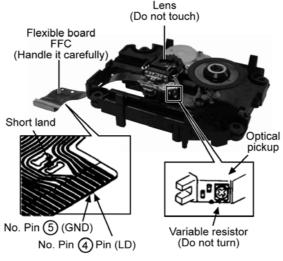


Fig 3.1

3.2. Replacing Precautions for Optical Pickup Unit

CD/DVD Optical Pickup

The optical pickup by which part supply was carried out attaches the short clip to the flexible board for laser diode electrostatic discharge damage prevention. Please remove the short clip and be sure to check that the short land is open, before connecting. (Please remove solder, when the short land short-circuits.)

3.3. Grounding for Preventing Electrostatic Destruction

1. Human body grounding

Use the anti-static wrist strap to discharge the static electricity accumulated in your body. (Refer to Fig. 3.2)

2. Work place grounding

Place a conductive material (conductive sheet) or ironboard where optical pickup is placed. (Refer to Fig. 3.2)

Note:

Keep your clothes away from optical pickup as wrist strap does not release the static electricity charged in clothes.

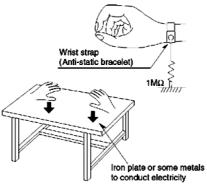


Fig. 3.2

5 Warning

5.1. Service caution based on legal restrictions

5.1.1. General description about Lead Free Solder (PbF)

The lead free solder has been used in the mounting process of all electrical components on the printed circuit boards used for this equipment in considering the globally environmental conservation.

The normal solder is the alloy of tin (Sn) and lead (Pb). On the other hand, the lead free solder is the alloy mainly consists of tin (Sn), silver (Ag) and Copper (Cu), and the melting point of the lead free solder is higher approx.30 degrees C (86°F) more than that of the normal solder.

Definition of PCB Lead Free Solder being used

The letter of "PbF" is printed either foil side or components side on the PCB using the lead free solder. (See right figure)	PbF
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Service caution for repair work using Lead Free Solder (PbF)

- The lead free solder has to be used when repairing the equipment for which the lead free solder is used. (Definition: The letter of "PbF" is printed on the PCB using the lead free solder.)
- To put lead free solder, it should be well molten and mixed with the original lead free solder.
- Remove the remaining lead free solder on the PCB cleanly for soldering of the new IC.
- Since the melting point of the lead free solder is higher than that of the normal lead solder, it takes the longer time to melt the lead free solder.
- Use the soldering iron (more than 70W) equipped with the temperature control after setting the temperature at 350±30 degrees C (662±86°F).

Recommended Lead Free Solder (Service Parts Route.)

• The following 3 types of lead free solder are available through the service parts route.

RFKZ03D01K-----(0.3mm 100g Reel) RFKZ06D01K-----(0.6mm 100g Reel) RFKZ10D01K-----(1.0mm 100g Reel)

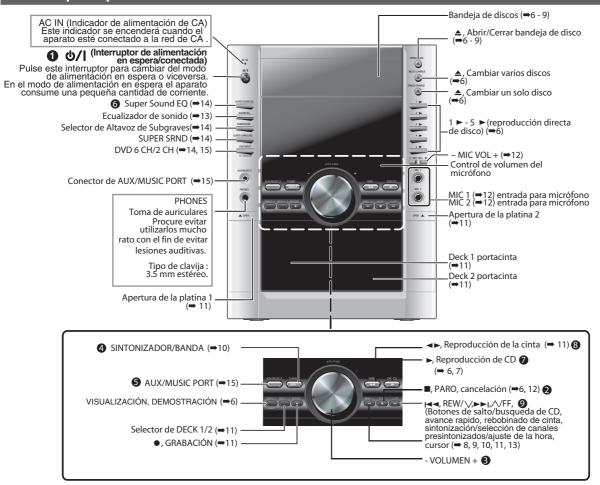
Note

^{*} Ingredient: Tin (Sn), 96.5%, Silver (Ag) 3.0%, Copper (Cu) 0.5%, Cobalt (Co) / Germanium (Ge) 0.1 to 0.3%

6 Accessories

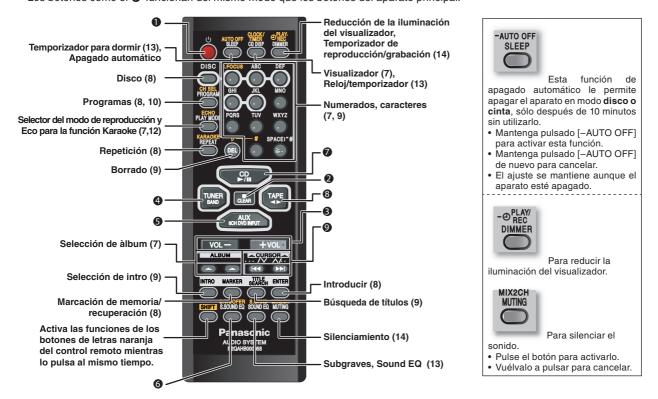
Cable de alimentación de CA
Pilas para el mando a distancia UM-3PA/T
Antena interior de FMRSA0007-L
Antena de cuadro de AMND1AAAA00002
Mando a distancia N2QAHB000058
Plug para RCA/ Jack 3.5 KM19201-01

Unidad principal



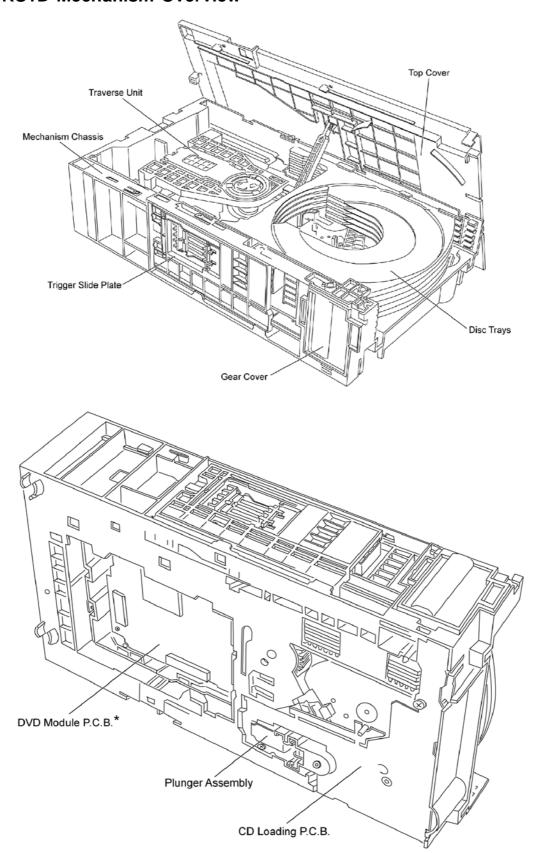
Mando a distancia

Los botones como el 1 funcionan del mismo modo que los botones del aparato principal.

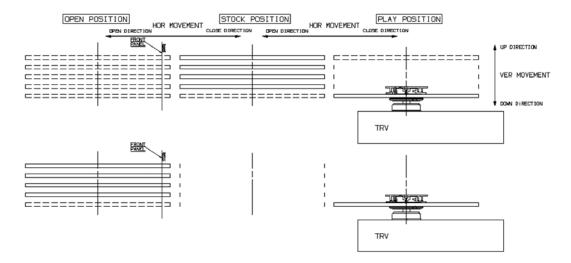


8 New Features

8.1. CRS1D Mechanism Overview



^{*} Illustration for DVD Module P.C.B. (Applied models: VK450/650/750/850/950) 10 service manual SC-TM960DIN



- The mechanism has **"CHANGE WHILE PLAY"** function. It open other trays for disc exchanging while one tray is at PLAY position performing recording or reproducing.
- The mechanism can quickly change all trays with **"CHANGE ALL"** function. All trays can be move to OPEN position with one operation.
- · There is no sensor to indicate presence of disc on any tray.

Hardware composition

· Below is the hardware components of the mechanism

Name	Function	
Open Switch (OPEN-SW)	The switch is used to detect normal tray opening	
	The switch is used for detect tray being manually push/trigger when full open	
Home Switch (HOME-SW)	Is used to detect cam gear home position	
Close Sensor (CLOSE-SENSOR)	Used for normal single tray closing	
	Used to detect cam gear rotate to Play Driving position	
Play Switch (PLAY-SW)	Detect TRV clamping complete position	
Stocking Switch (STOCK-SW)	Detect tray completely transfer for play position to stocking position	
UD Sensor (UD-SENSOR)	Detect TRV vertical movement position	
Top Switch (TOP-SW)	Detect a default position of TRV vertical movement position	
Driver IC	To drive Motor	
Motor	Main driving source for changer	
Plunger	Switching the driving source from motor to: 1. Tray open/close	
	2. Drive tray to play/stock position and TRV vertical movement	

Mechanism Operation

- · This mechanism has the following state:
 - 1. Driving of a tray to open/close
 - 2. Up/down operation of a traverse performs a state changes of tray.

By using the plunger to lift/release of a switching gear, and the cam gear to lift/release the function gear the motor can be link to several gear trains to perform various operations.

· The functions that can be perform in this mechanism are described as below:

Condition	Explanation	
Open current playing tray	The state to change current playing disc. All tray will be open at once and current tray at PLAY position will be expose.	
Open All	The state where all trays being driven to OPEN position. The disc can be taken in or out from tray to tray by close tray one by one from top to bottom.	
Stock	The state where the trays are stored in STOCK position	
Play	The state where one of the tray 5 trays is being driven to PLAY position and clamped by traverse unit	
Play & Open Tray-*	The state where one of the tray is in playing position performing recording or reproducing, other trays car be used (OPEN position) for disc exchanging without stopping the recording or reproducing process.	
Change	The state when one of the opened tray being driven from OPEN position to STOCK position and othe opened trays remain still at OPEN position.	
Close All	The state where all open trays will being driven from OPEN position to STOCK position, one by one from top to bottom	

Condition	Explanation	
	The state when one of the opened tray being driven from OPEN position to STOCK position and other opened trays remain still at OPEN position.	
	The state where all open trays will being driven from OPEN position to STOCK position, one by one from top to bottom	

Note: * represent tray number (from 1 ~ 5)

8.1.4. New CD Mechanism (CRS1D)

Note:

This service manual does not contain the following information for the mention CD/DVD Mechanism drive:

- Schematic Diagram, Block Diagram and P.C.B. layout of CD/DVD Loading P.C.B.
- Part List for individual parts of the mechanism.
- Exploded View and Parts List for individual parts of the CD/DVD Mechanism drive.

Please refer to the original service manual (Order No. MD0603065A3) for the CD/DVD Mechanism Drive CRS1D.

8.2. Music Port

You can playback sound from portable audio equipment. Sound from the speaker may be distorted if the portable audio equipment's equalizer (if any) is turned on. Turn it off before you plug into the MUSIC PORT jack.

Play

Connect the portable audio equipment.

Plug type: 3.5 mm stereo



Portable audio equipment

2 Press [TUNER/MUSIC P.]. (main unit: [MUSIC PORT])

The unit comes on.

Every time you press the button:

FM→AM→MUSIC P.—→AUX

3 Play the portable audio equipment.

(For details, refer to the external unit's instruction manual.)

Recording

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Recording preparation.

- 1 Press [TUNER/MUSIC P.]
- 2 Press [•, RECORD] on the main unit to start recording.
- 3 Play the portable audio equipment.

With reference to page 31 of the operating instruction manual.

9 Self diagnosis and special mode setting

This unit is equipped with functions for checking and inspecting namely: Self-Diagnostic and Test Mode.

9.1. Special Mode Table

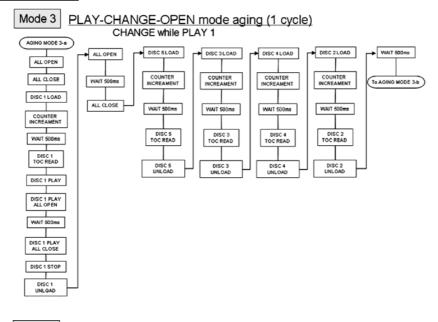
	Item	FL Display	Key Operation
Mode Name	Description	TE Display	Front Key
Self -Diagnostic	To enter into self		1. Select [
Mode	diagnostic checking for main unit.	7	►, TAPE
] for TAPE mode (Ensure no tape is inserted).
			2. Press and hold [■, STOP]button for 3 seconds follow by [▶►I, ∧/FF].
			To exit, press [७/ I, POWER] button on main unit or remote control.
CD Test Mode	To enter into checking the reliability of changer unit.	CO TEST	1. Select [▶/II, CD] for CD mode. 2. Press and hold [■, STOP] button for 3
		CO IEST	seconds follow by [►►I, ∧/FF].
			To exit, press [0/I, POWER] button on main unit or remote control.
CD Auto Adjustment	To check the CD auto adjustment result for		In CD Test Mode: 1. Press [0] button on the remote control.
	FLOCK, TLOCK and CLVS.	tuit lesi sun iuri insi	To exit, press [₺/l, POWER] button on main unit or remote control.
		Self adjustment result	
		LTLOCK (I: NG, O: OK)	
		FLOCK (I: NG, O: OK)	
CD Changer Reliability Test	To determine the reliability of CD Changer	M M M //	In Self-Diagnostic Mode: 1. Select [▶/II, CD] for CD mode.
(CRS1)	Unit. (For more information,	00001	2. Press [► REW/∨] button.
	refer to section 9.1.1)	The counter will ◀	To exit, press [७/I, POWER] button on main unit or remote control.
		increment by one. When reach 99999 will change to 00000.	(The tray will return to PLAY position and then power off)
Doctor Mode	To enter into Doctor Mode for checking of	1. ACROPPIE MANAGEMENT OF THE LABOR STATE OF THE LA	In any mode: 1. Press [■, STOP] button on main unit
	various items and displaying EEPROM and	SLEPOPLAY HOLD OFF OPEN MED OF	follow by [4] and [7] on remote control. To exit, press [ENTER] button on remote
	firmware version.	SSOUNDED'S SSAND EMIX MAXCH III- DDNGITAL 2. DDDGGITAL 2. DDDGGITAL 2. DDDGGTAL 2. DDDGGTAL 2. DDGGTAL 2. DDGGTAL 3. DDGGTAL 4. DDGGTAL 4. DDGGTAL 5. DDGGTAL 6. DGGTAL 6. DGGT	control or [o/I, POWÉR] button on main unit or remote control.
		[NOEDISE]	
		1. All segments will light up for 1 second.	
		The Check Sum of EEPROM and firmware version will be display.	
		* ROM correction ** Firmware version No:	
Cold Start	To activate cold start upon next AC power up.	BW DD BB BB HI HI BH BH BA BA	In doctor mode: 1. Press [4] button on remote control.
			To exit, press [ENTER] button on remote control or [o/I, POWER] button on main unit or remote control.
Changer Reliability Test	To check the function operation of changer unit.	-	In doctor mode: 1. Press [DISC] on remote control.
	(For more information, refer to 9.1.1)		To exit, press [ENTER] button on remote control or [0/I, POWER] button on main
			unit or remote control.

	Item	FL Display	Key Operation
Mode Name	Description		Front Key
FL Display Test	To check the FL segments display (All segments will light up and LED will blink at 0.5 second interval)	ROPERING NO	In doctor mode: 1. Press [DIMMER] button on remote control.
Tape Eject Test	To check on the tape eject function (For deck 1/2)		In doctor mode: 1. Press [PROGRAM] button on remote control.

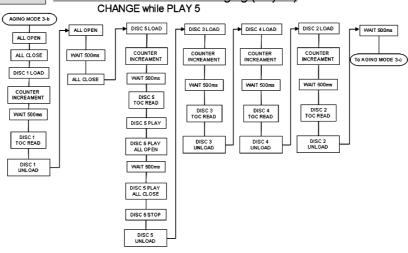
9.1.1. CD changer unit ageing test mode

Below is the process flow chart of ageing for the CD changer unit. (CRS1)

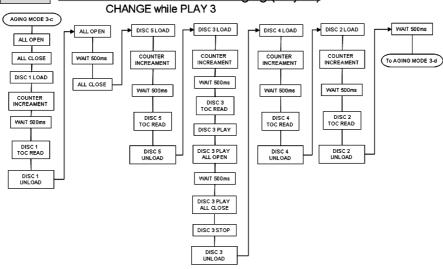




Mode 3 PLAY-CHANGE-OPEN mode aging (1 cycle)

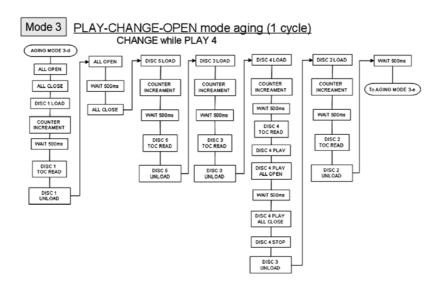


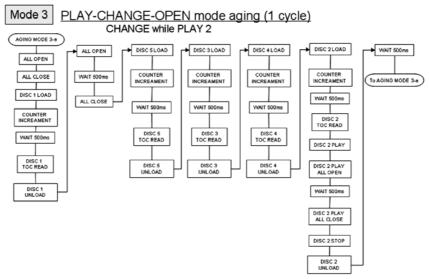
Mode 3 PLAY-CHANGE-OPEN mode aging (1 cycle) CHANGE while PLAY 3



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10 Error Code Table

Self-Diagnosis Function (refer Section 10.3) provides information on any problems occurring for the unit and its respective components by displaying the error codes. These error code such as U**, H** and F** are stored in memory and held unless it is cleared.

The error code is automatically display after entering into self-diagnostic mode.

The error code is automatically display after entering into self-diagnostic mode.

Error Code	Diagnosis Contents	Description of error	Automatic FL Display	Remarks
H01	Mode SW, plunger and capstan motor abnormal		10/	For deck mechanism unit (For deck 1/2) Press [■, STOP] on main unit for next error.
H02	Rec INH SW abnormal		H02	For deck mechanism unit (For deck 2). Press [■, STOP] on main unit for next error.
H03	HALF SW abnormal		HØ3	For deck mechanism unit (For deck 1/2) Press [■, STOP] on main unit for next error.
F01	Reel pulse abnormal		107	For deck mechanism unit (For deck 1/2) Press [■, STOP] on main unit for next error.
F02	TPS error		F Ø 2	
F15	RESET SW abnormal	REST SW: ON is not detected within the specified time.	F 15	For CD unit (For Traverse). Press [■, STOP] on main unit for next error.
F26	Transmission error between CD Servo LSI IC and microprocessor IC	When set to CD mode, the sense signal does not turn "Low", a fail safe time after system command transmission is sent.	£56	For CD unit (For Traverse). Press [■, STOP] on main unit for next error.
F61	Power Amp IC output abnormal	Upon power on, PCONT=HIGH, DCDET=L after checking LSI.	137	For power. Press [■, STOP] on main unit for next error.
IHMS	Cam gear abnormality	Cam gear does not rotate to "HOME" position.	Error code Sequence of errors	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
ICSL	Cam gear/gear units abnormal	Cam gear does not rotate to "PLAY" driving position and hence does not drive playing tray to "STOCK" position.		For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
ISTK	Drive rack/gear assembly abnormal	The tray drive rack does not move to "STOCK" position. (Tray does not move to "STOCK" position)		For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
IPLY	Drive rack/gear assembly abnormal	The tray drive rack does not move to "PLAY" position. (Tray does not move to "PLAY" position)		For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.

Error Code	Diagnosis Contents	Description of error	Automatic FL Display	Remarks
ITOP	UD assembly	UD Rack does not move to front direction. This lead to UD base not raise to top position.	V TTAP	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
IUDS	UD assembly	After TOP SW is detected, UD rack does not move into tray 1	Sequence of errors **IUD5	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
		position.	Error code Sequence of errors	
HOME	Cam gear/gear assembly abnormal	Cam gear does not move to "HOME" position under following conditions 1. After tray is load to "PLAY" position. 2. After tray is unload to "STOCK" position.	Error code Sequence of errors	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
LOAD	Tray drive assembly abnormal	Tray unit does not move from "STOCK" to "PLAY" position	Error code Sequence of errors	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
PDRV	Cam gear/gear assembly abnormal	Cam gear does not move from "HOME" to "PLAY" drive position.	FORV Error code Sequence of errors	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
UDU	UD base asssembly abnormal	UD Base assembly does not move upwards from tray 5 to tray 2	UDU	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
UDD	UD base asssembly abnormal	UD Base assembly does not move downwards from tray 1 to tray 5.	UDD	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
UD1	UD base asssembly abnormal	UD Base assembly does not move to tray 1.	UD1	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
F1NG	Fail - safe mode. (For open/close tray unit(s))	When the tray open operation is performed, it fails to open. It will automatically close all trays after the time-out by the microprocessor. During this time when it fails, the error code will appear.	Error code	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.
F2NG	Fail - safe mode. (For open/close tray unit(s))	When the tray close operation is performed, it fails to close. It will automatically open all trays after the time-out by the microprocessor. During this time when it fails, the error code will appear.	Error code	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit for next error.

Error Code	Diagnosis Contents	Description of error	Automatic FL Display	Remarks
SRVC_TRV	To unlock the traverse unit for service	1. All trays set to "STOCK" position 2. Mechanism set to tray 5 2. Company net to	SRUC TRU	For CD changer unit (CRS1). Press [SINGLE CHANGE] on main unit.
RSET	Cam gear jam/close	3. Cam gear set to "HOME" position During tray re-open, the		For CD changer unit (CRS1).
TOLI	sensor faulty	cam gear will rotate in the opposite direction to reset the cam gearposition. When it fails, the error code will appear.	% <i>K5E /</i>	Press [SINGLE CHANGE] on main unit for next error.
			►► Sequence of errors	

CRS1 Error Code display

- 1. The errors that occured in CRS1 Mechanism can be recalled and displayed, in the order of the occurence under self-diagnostic (Refer to Section 9.1 for procedures to enter this mode.
 - · Only the first 5 errors will be memorized (in backup memory). The subsequence error shall be ignored and not memorize. For system with EEPROM as memory backup, memory space in EEPROM is neccesary.
- 2. To display all error code memorized

In CRS1 Self-Diagnostic mode, press [SINGLE CHANGE] to display subsequence error code.

It shall repeat after reaching error no. 5.

e.g.:

$$\begin{split} & [1 \ _ \ _ \] \ \mathsf{I} \ \mathsf{H} \ \mathsf{M} \ \mathsf{S}] \to [\mathsf{SINGLE} \ \mathsf{CHANGE}] \\ & [2 \ _ \ _ \] \ \mathsf{I} \ \mathsf{T} \ \mathsf{O} \ \mathsf{P}] \to [\mathsf{SINGLE} \ \mathsf{CHANGE}] \\ & [3 \ _ \ _ \] \ \mathsf{H} \ \mathsf{O} \ \mathsf{M} \ \mathsf{E}] \to [\mathsf{SINGLE} \ \mathsf{CHANGE}] \\ & [4 \ _ \ _ \ _ \ L \ \mathsf{O} \ \mathsf{A} \ \mathsf{D}] \to [\mathsf{SINGLE} \ \mathsf{CHANGE}] \\ & [5 \ _ \ _ \ _ \ U \ \mathsf{D} \ \mathsf{D}] \to [\mathsf{SINGLE} \ \mathsf{CHANGE}] \\ \end{aligned}$$

3. To clear the error code memory

In CRS1 Self-Diagnostic mode, long press [SINGLE CHANGE] key (2s or more)

11 Assembling and Disassembling

11.1. Caution

Special Note:

This model uses a new CD changer unit CRS1D. In this following section does not contain the necessary disassembly & assembly information for the CD changer unit (CRS1D) except the disasembly & assembly of traverse unit. Kindly refer to the original service manual for the CD changer unit. (Order No. MD0603065A3).

"ATTENTION SERVICER"

Some chassis components may have sharp edges. Be careful when disassembling and servicing.

- 1. This section describes procedures for checking the operation of the major printed circuit boards and replacing the main components.
- For reassembly after operation checks or replacement, reverse the respective procedures.Special reassembly procedures are described only when required.
- 3. Select items from the following index when checks or replacement are required.
- 4. Refer to the Parts No. on the page of "Parts Location and Replacement Parts List" (Section 25), if necessary.

Warning :-

This product uses a laser diode. Refer to caution statement Precaution of Laser Diode.

Caution:

After replacing of CD/DVD Changer Unit, ageing test is necessary. Please confirm operation for CD/DVD Changer Unit.

Caution:

Original screws should be used.

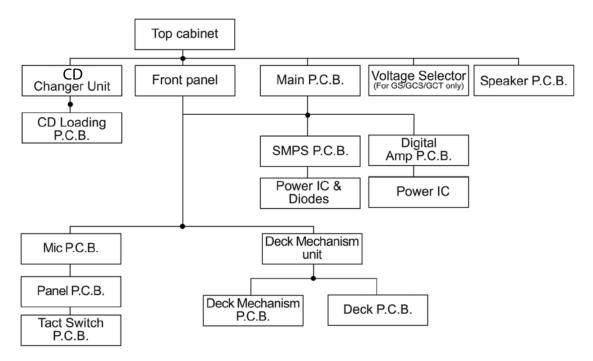
Below is the list of disassembly sections

- Disassembly of Top Cabinet
- Disassembly of CD Changer Unit
- Disassembly of Rear Panel
- Disassembly of Main P.C.B.
- Disassembly of Front Panel Unit
- Disassembly of SMPS P.C.B.
- Replacement of Power Amp IC (SMPS P.C.B.)
- Disassembly of Digital Amp P.C.B.
- Replacement for Power Amp IC (Digital Amp P.C.B.)
- Disassembly of Panel P.C.B., Mic P.C.B. & Tact Switch P.C.B.
- Disassembly of Deck Mechanism Unit
- Disassembly for Deck P.C.B.
- Disassembly of Traverse Unit
- Disassembly of Optical Pickup Unit (CD Mechanism)
- Disassembly of Deck Mechanism
- Replacement for cassette lid
- Rectification for tape jam problem

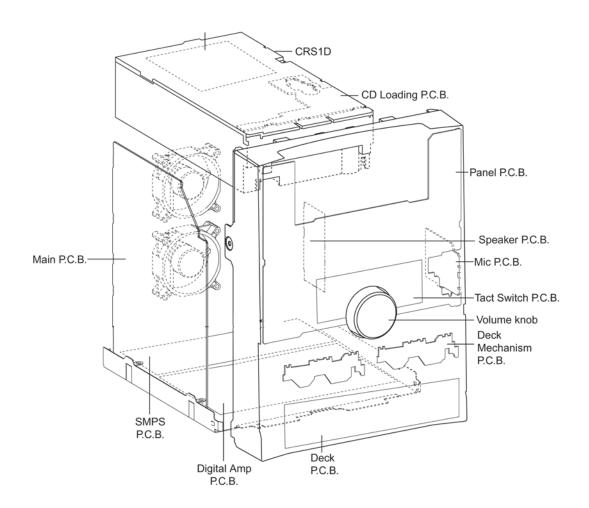
11.2. Disassembly flow chart

The following chart is the procedure for disassembling the casing and inside parts for internal inspection when carrying out the servicing.

To assemble the unit, reverse the steps shown in the chart as below.



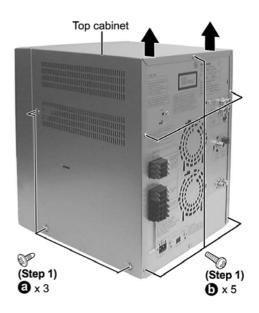
11.3. Main Parts Location



11.4. Disassembly of Top Cabinet

Step 1 Remove 3 screws at each side and 5 screws at rear panel.

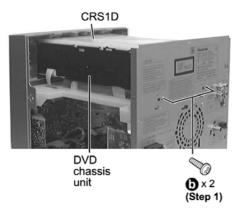
Step 2 Lift up both sides of the top cabinet, push the top cabinet towards the rear to remove the top cabinet.



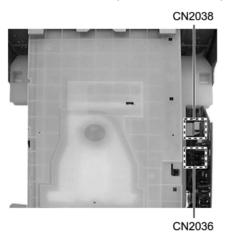
11.5. Disassembly of CD Changer Unit (CRS1D)

• Follow the (Step 1) - (Step 2) of Item 11.4 - Disassembly of Top Cabinet

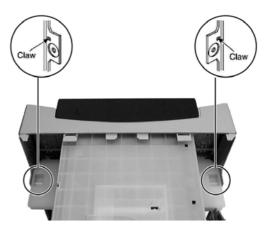
Step 1 Remove 2 screws at rear panel.

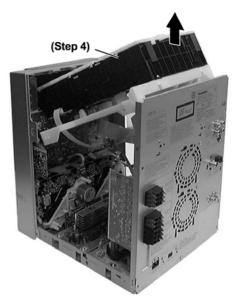


Step 2 Detach the FFC cables (CN2038 & CN2036).



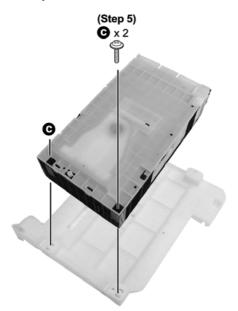
Step 3 Release the claws on both ends.





Step 4 Lift the CD changer unit upwards to remove it.

• Disassembly of Mecha Chassis



Step 5 Remove 2 screws.

Step 6 Remove the Mecha Chassis.

Note:

For disassembly & assembly of traverse unit, please refer to section 11.16 of this service manual. Please refer to original Service Manual for the Disassembly and Assembly of the CD Changer Unit (CRS1D), section 5.

11.6. Disassembly of Rear Panel

- Follow the (Step 1) (Step 2) of Item 11.4 Disassembly of Top Cabinet
- Follow the (Step 1) (Step 4) of Item 11.5 Disassembly of CD Changer Unit

Step 1 Remove 11 screws (For GS/GCS/GCT).

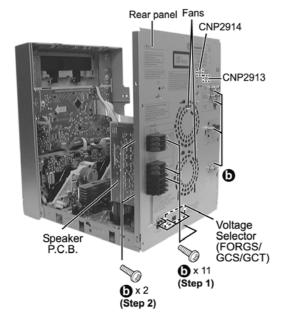
Remove 9 screws (For GC).

 * The differentiate the screws for the GC with GS/GCS/GCT, just because of the Voltage Selector.

Step 2 Remove 2 screws at Speaker P.C.B..

Step 3 Detach the fan wires CNP2913 & CNP2914 from Main P.C.B..

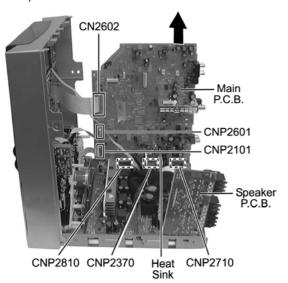
Step 4 Remove rear panel.



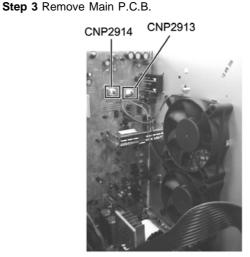
11.7. Disassembly of Main P.C.B.

- Follow the (Step 1) (Step 2) of Item 11.4 Disassembly of Top Cabinet
- Follow the (Step 1) (Step 4) of Item 11.5 Disassembly of CD/DVD Changer Unit
- Follow the (Step 1) (Step 4) of Item 11.6 Disassembly of Rear Panel

Step 1 Disconnect FFC cables (CN2803, CNP2601 and CNP2602).



Step 2 Detach 3 connectors (CNP2810, CNP2370 & CNP2710).



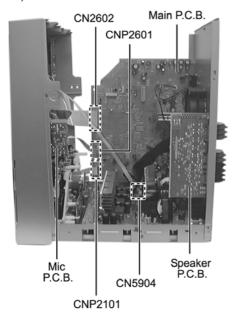
Caution:

- 1. Ensure the wires dressing must be at the top side to prevent for wire touch heat sink unit.
- 2. The wire at upper fan connect to CNP2913.
- 3. The wire at lower fan connect to CNP2914.

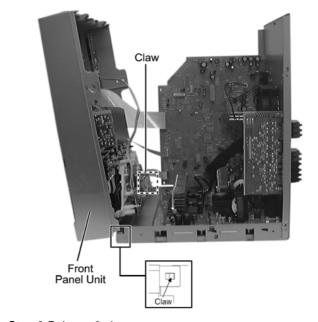
11.8. Disassembly of Front Panel Unit

- Follow the (Step 1) (Step 2) of Item 11.4 Disassembly of Top Cabinet
- Follow the (Step 1) (Step 4) of Item 11.5 Disassembly of CD/DVD Changer Unit

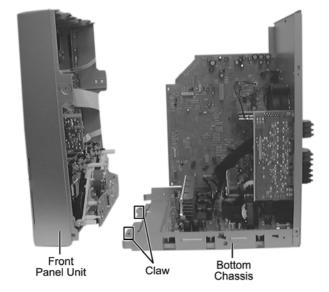
Step 1 Disconnect connectors (CN2602, CNP2601, CNP2101 and CN5904).



Step 2 Bent the front panel unit slightly forward as shown.



Step 3 Release 2 claws.



Step 4 Remove the front panel unit.

Note: Ensure 2 claws located at the bottom chassis is seated into the 2 slots at bottom of front panel at 2 catches (one on each side) of bottom chassis to be aligned to front panel's slot. Assembly is secured upon hearing clicking sound.

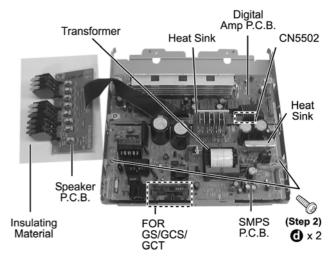
11.9. Disassembly of SMPS P.C.B.

- Follow the (Step 1) (Step 2) of Item 11.4 Disassembly of Top Cabinet
- Follow the (Step 1) (Step 4) of Item 11.5 Disassembly of CD/DVD Changer Unit
- Follow the (Step 1) (Step 4) of Item 11.6 Disassembly of Rear Panel
- Follow the (Step 1) (Step 3) of Item 11.7 Disassembly of Main P.C.B.
- Follow the (Step 1) (Step 4) of Item 11.8 Disassembly of Front Panel Unit

Step 1 Disconnect connector (CN5502 at Digital Amp P.C.B.).

Step 2 Remove 2 screws.

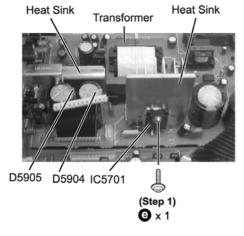
(The below illustration is for GS/ GCS & GCT only.)



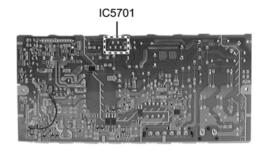
11.10. Replacement of Power Amp IC (SMPS P.C.B.)

- Follow the (Step 1) (Step 2) of Item 11.4 Disassembly of Top Cabinet
- Follow the (Step 1) (Step 4) of Item 11.5 Disassembly of CD/DVD Changer Unit
- Follow the (Step 1) (Step 4) of Item 11.6 Disassembly of Rear Panel
- Follow the (Step 1) (Step 3) of Item 11.7 Disassembly of Main P.C.B.
- Follow the (Step 1) (Step 4) of Item 11.8 Disassembly of Front Panel Unit

Step 1 Remove 1 screw.

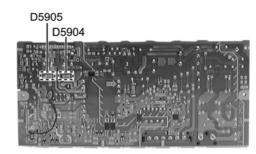


Step 2 Flip over the PCB. **Step 3** Desolder IC5701.



• Relacement of Regulator Diodes

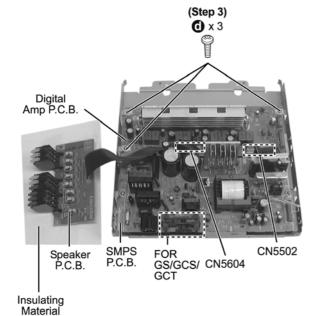
Step 1 Desolder D5904 & D5905.



11.11. Disassembly of Digital Amp P.C.B.

- Follow the (Step 1) (Step 2) of Item 11.4 Disassembly of Top Cabinet
- Follow the (Step 1) (Step 4) of Item 11.5 Disassembly of CD/DVD Changer Unit
- Follow the (Step 1) (Step 4) of Item 11.6 Disassembly of Rear Panel
- Follow the (Step 1) (Step 3) of Item 11.7 Disassembly of Main P.C.B.
- Follow the (Step 1) (Step 4) of Item 11.8 Disassembly of Front Panel Unit

Step 1 Detach cable CN5604.



- Step 2 Disconnect connector CN5502.
- Step 3 Remove the 3 screws on Digital Amp P.C.B..
- Step 4 Remove Digital Amp P.C.B..

Note:

Make sure P.C.B. slot insert to bottom chassis guide.

11.12. Replacement for Power Amp IC (Digital Amp P.C.B.)

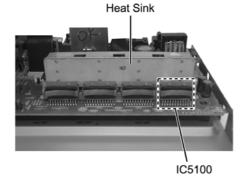
• Follow the (Step 1) - (Step 3) of Item 11.11 - Disassembly of Digital Amp P.C.B.

Replament of Power Amp IC (IC5100)

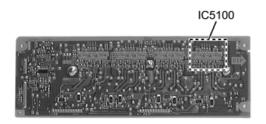
Step 1 Remove IC clip.

• IC5100

cp i remove to emp

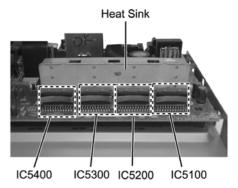


Step 2 Flip over the P.C.B..

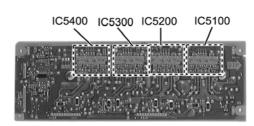


Step 3 Desolder IC5100.

Replament of Power Amp IC (IC5200/ IC5300/ IC5400)



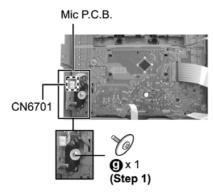
Repeat (Step 1) - (Step 3) of Item 11.11 for IC5200/ IC5300/IC5400.



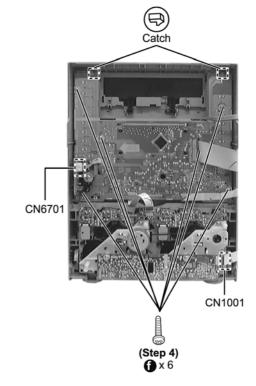
11.13. Disassembly of Panel P.C.B., Mic P.C.B. & Tact Switch P.C.B.

- Follow the (Step 1) (Step 2) of Item 11.4 Disassembly of Top Cabinet
- Follow the (Step 1) (Step 4) of Item 11.5 Disassembly of CD/DVD Changer Unit
- Follow the (Step 1) (Step 4) of Item 11.8 Disassembly of Front Panel Unit

Step 1 Remove 1 screw.



- Step 2 Disconnect connector CN6701 at Mic P.C.B..
- Step 3 Lift up the Mic P.C.B to remove it.
- Step 4 Remove 6 screws.



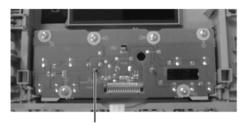
Step 5 Release 2 catches.

Step 6 Remove Panel P.C.B..

11.13.1. Disassembly of Tact Switch P.C.B.



Step 8 Remove 6 screws..



Tact Switch P.C.B.

11.13.2. Disassembly of Lid

Step 1 Lift the spring sideward.



Spring

Step 2 Remove Lid.

Note: Do not misplace the spring.

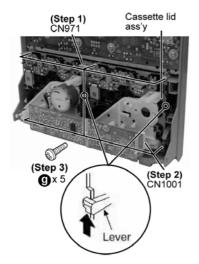
11.14. Disassembly of Deck mechanism unit

- Follow the (Step 1) (Step 2) of Item 11.4 Disassembly of Top Cabinet
- Follow the (Step 1) (Step 4) of Item 11.5 Disassembly of CD/DVD Changer Unit
- Follow the (Step 1) (Step 4) of Item 11.8 Disassembly of Front Panel Unit

Step 1 Detach FFC cable (CN971).

Step 2 Disconnect FFC cable (CN1001).

Step 3 Remove the 5 screws.



Step 4 Push the lever upward, and then open the cassette lid ass'y (For DECK1 and DECK2).





Step 5 Tilt the cassette mechanism unit in the direction of arrow (1), and then remove it in the direction of arrow (2).

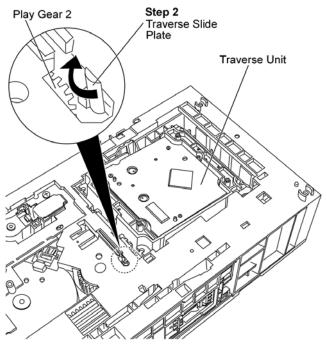
Note: For disassembly of parts for deck mechanism unit, refer to Section 11.18.

11.15. Disassembly of Deck P.C.B.

- Follow the (Step 1) (Step 2) of Item 11.4 Disassembly of Top Cabinet
- Follow the (Step 1) (Step 4) of Item 11.5 Disassembly of CD/DVD Changer Unit
- Follow the (Step 1) (Step 4) of Item 11.8 Disassembly of Front Panel Unit

Step 1 Remove 2 screws.

Caution: Do not damage the Play Gear 2 when pushing the Traverse Slide Plate.

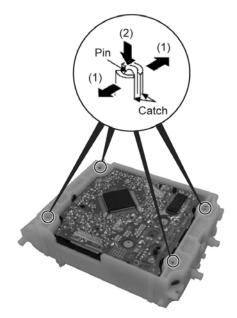


Step 2: Push the traverse slide plate as arrow shown to lock the traverse unit.

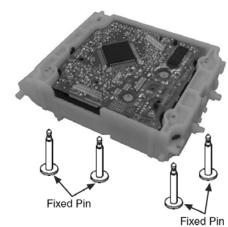
Disassembly of optical pickup unit (CD mechanism)

- · Follow the (Step 1) (Step 2) of Item 10.4 Disassembly of Top Cabinet
- \cdot Follow the (Step 1) (Step 4) of Item 10.6 Disassembly of CD Changer Unit
- \cdot Follow the (Step 1) (Step 2) of Item 10.14 Disassembly of Traverse Unit

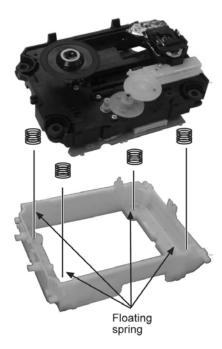
Step 1 Pull out FFC.



Step 2 Widening the catch, push the pin in.

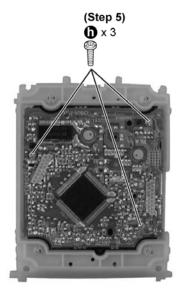


Step 3 Remove 4 pins.



Step 4 Remove the traverse deck.

Note: As floating springs (4 pieces) come off at the same time, be careful not to lose them.

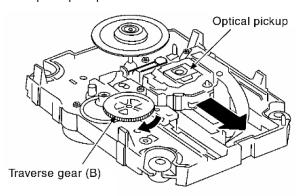


Step 5 Remove 3 screws.

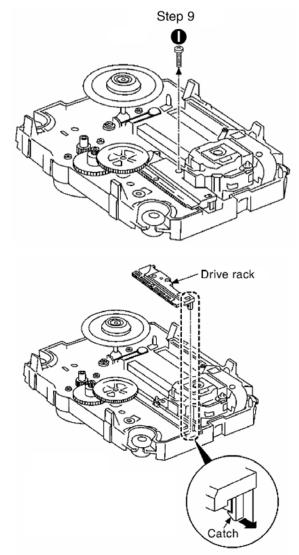
Step 6 Remove the CD Servo P.C.B. and turn it over.

Note: Insert a short pin into FFC of the optical pickup.

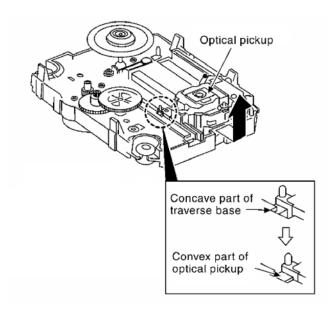
Step 7 Rotate the traverse deck (B) to the arrow direction and shift the optical pickup to the furthest backward.

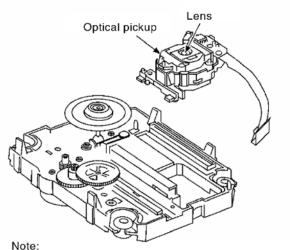


Step 8 Remove the catch of the drive rack, and take out the drive rack.



Step 9 Place the convex part of an optical pickup to the concave part of a traverse base, then take out the optical pickup.





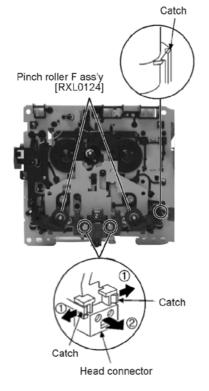
Do not touch the lens of the optical pickup

11.18. Disassembly of Deck Mechanism

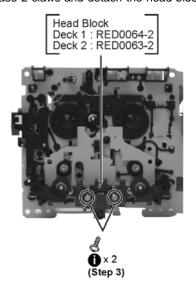
- · Follow the (Step 1) (Step 2) of Item 10.4 Disassembly of Top Cabinet
- · Follow the (Step 1) (Step 4) of Item 10.6 Disassembly of CD Changer Unit
- \cdot Follow the (Step 1) (Step 4) of Item 10.10 Disassembly of Front Panel Unit
- · Follow the (Step 1) (Step 5) of Item 10.12 Disassembly of Deck Mechanism Unit

11.18.1. Disassembly of the pinch roller ass'y and head block

- DECK1. For DECK * The mechanism as shown below is for
- 2, perform the same procedures.



Step 1 Release the catch, and then remove the pinch roller (F). **Step 2** Release 2 claws and detach the head block connector.



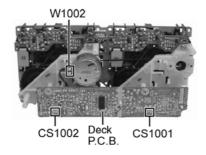
Step 3 Remove 2 screws.Step 4 Remove head block.

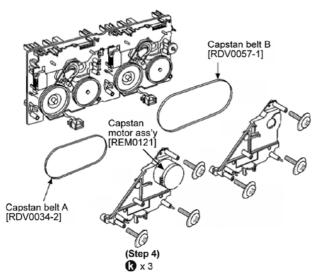
11.18.2. Disassembly of capstan motor ass'y, capstan belt A, capstan belt B and winding belt

Step 1 Detach the head block connector (Deck P.C.B.).

Step 2 Desolder wire(W1002) at motor assembly.

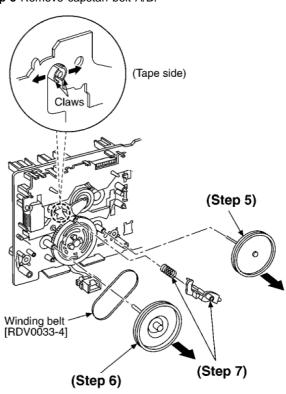
Step 3 Remove Deck P.C.B.





Step 4 Remove 3 screws (for deck 1 & 2).

Step 5 Remove capstan belt A/B.

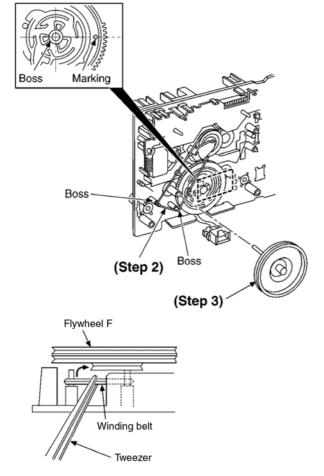


Step 6 Remove the flywheel R.

Step 7 Release the claw and remove the winding lever and spring.

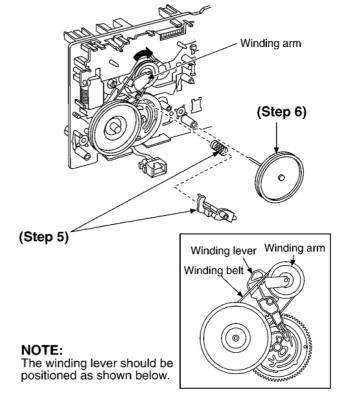
[Installation of the belt]

Step 1 The boss and marking should be positioned horizontally.

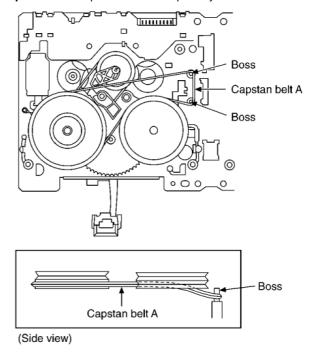


Step 2 Put the winding belt on the pulley temporarily.

- Step 3 Install the flywheel F.
- Step 4 Put the winding belt on the flywheel F.
- **Step 5** Install the winding lever and spring while pressing the winding arm in the direction of arrow.
- Step 6 Install the flywheel R.

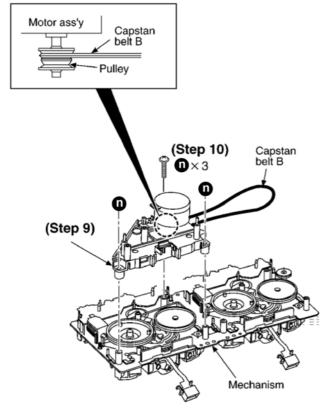


Step 7 Put the capstan belt A temporarily as shown below.



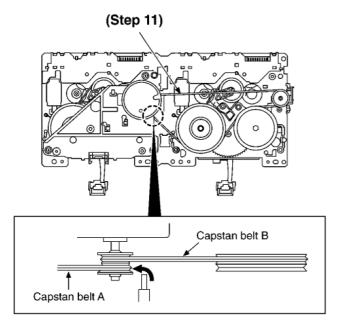
Step 8 Put the capstan belt B on the motor ass'y pulley.

Step 9 Install the sub chassis to the mechanism, and then tighten screws.



Step 10 Install 3 screws.

Step 11 Put the capstan belt B as shown below.



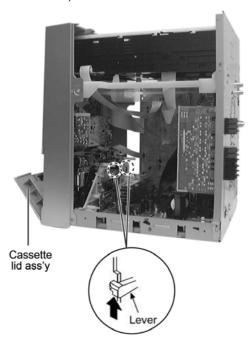
Step 12 Put the capstan belt A on the motor ass'y pulley.

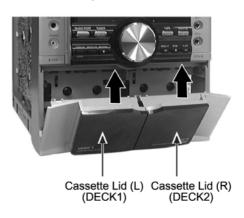
11.19. Replacement for cassette lid

• Follow the (Step 1) - (Step 2) of Item 11.4 - Disassembly of Top Cabinet

Step 1 Lift up the lever upward, open the cassette deck. (For DECK1 and DECK2)

Step 2 Push up the cassette lid (L/R) in the direction of arrow. (For DECK1 and DECK2).

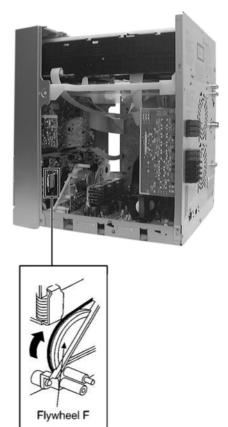




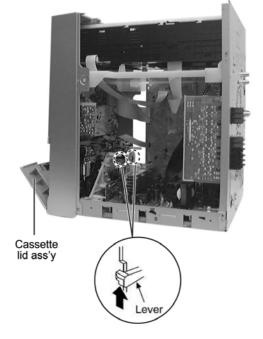
11.20. Rectification for tape jam problem

• Follow the (Step 1) - (Step 2) of Item 11.4 - Disassembly of Top Cabinet

Step 1 If a cassette tape cannot be removed from the deck (the tape is caught by the capstan or pinch roller during playback or recording), rotate the flywheel F in the direction of the arrow to remove it.



Step 2 Push the lever upward and open the cassette lid. 3 Remove the cassette tape. service manual SC-TM960DIN



12 Service Fixture and Tools

Service Tools											
Extension FFC											
(A) Deck P.C.B Main P.C.B.	REEX0485 (14 Pins)										
(B) Panel P.C.B Deck Mechanism P.C.B.	REEX0484 (10 Pins)										

13 Service Positions

Note: For description of the disassembly procedures, see the Section 11.

13.1. Checking and Repairing of Main P.C.B.

1. Remove Top cabinet

Remove 3 screws on L/R side.

Remove 5 screws on rear panel.

Remove top cabinet.



Main P.C.B.

13.2. Checking and Repairing of SMPS P.C.B. & Digital Amp P.C.B.

1. Remove Top cabinet

Remove 3 screws on L/R side.

Remove 5 screws on rear panel.

Remove top cabinet.

2. Remove CD Changer Unit (CRS1D)

Remove 2 screws.

Remove CD (CRS1D).

Changer Unit

3. Remove Rear Panel

Remove 11 screws (For GS/GCS/GCT).

Remove 9 screws (For GC).

Remove 2 screws at Speaker P.C.B..

Remove rear panel.

4. Disassemble Front Panel unit

Disconnect 4 connectors (CN2602, CNP2601, CNP2101 & CN5904).

Remove Front Panel Unit.

5. Disassemble Main P.C.B.

Detach 3 connectors (CNP2810, CNP2370 & CNP2710).

Remove Main P.C.B..

6. Remove Bottom Chassis

Remove 2 screws at SMPS P.C.B..

Remove 3 screws at Digital Amp P.C.B..

Remove bottom Chassis.

7. Connect Main P.C.B., Fans & Front Panel Unit

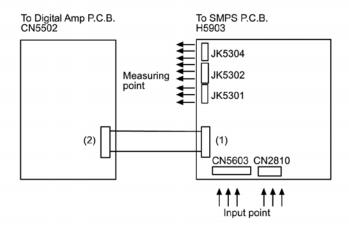
Connect 3 connectors CNP2810, CNP2370 & CNP2710 at SMPS P.C.B. & Digital Amp P.C.B..

Connect 3 connectors to CN2602, CNP2601 and CNP2101 at Main P.C.B..

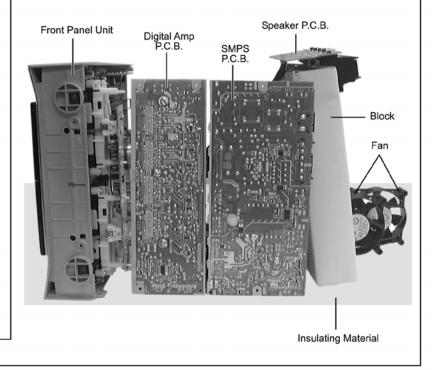
Connect wire to CN5904 at SMPS P.C.B..

Rotate the unit to horizontal.

Connect 2 fans (upper fan connect to CNP2913 & lower fan connect to CNP2914).



- (1) Connect H5903 (SMPS P.C.B.) to connector CN5502 (Digital Amp P.C.B.)
- (2) Connect CN5502 (Digital Amp P.C.B.) to H5903 (SMPS P.C.B.)



13.3. Checking and Repairing of Panel, Deck & Deck Mechanism P.C.B.

1. Remove Top cabinet

Remove 3 screws on L/R side.

Remove 5 screws on rear panel.

Remove top cabinet.

2. Disassemble CD Changer Unit (CRS1D)

Remove 2 screws.

Remove CD (CRS1D).

Changer Unit

3. Disassemble Front Panel unit

Disconnect 4 connectors (CN2602, CNP2601, CNP2101 & CN5904).

Remove Front Panel Unit.

4. Disassemble Panel P.C.B.

Remove 1 screw at Mic P.C.B..

Lift up the Mic P.C.B.

Remove 6 screws at Panel P.C.B..

5. Connect Panel P.C.B., CRS1D & **Deck Mechanism**

Connect 10P FFC cable (REEX0484) between CN971 to CN6601.

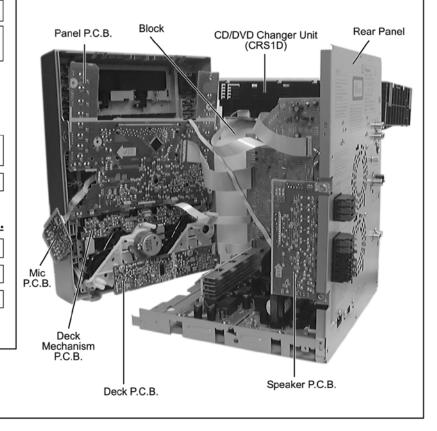
Connect 11P FFC cable beween CN2101 to CN1001.

Connect 14P FFC cable between H6702 to CNP2601.

Connect 30P FFC cable between CN6703 to CN2602.

Connect 3P wires to CN5904.

Connect FFC cable between CN1 to CN2038.
Connect FFC cable between FP8101 to CN2036.



14 Adjustment Procedures

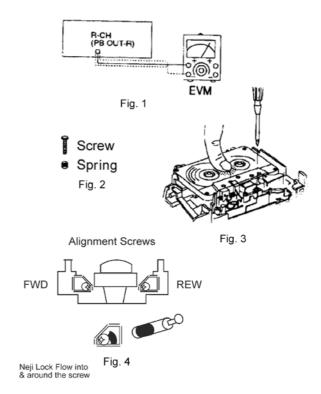
14.1. Cassette Deck Section

- Measurement Condition
 - Reverse-mode selector switch:
 - Tape edit: NORMAL
 - Make sure head, capstan and press roller are clean.
 - Judgeable room temperature 20 ± 5 °C (68 ± 9°F)
- Measuring instrument
 - EVM (DC Electronic volmeter)
 - Digital frequency counter
- Test Tape
 - Tape speed gain adjustment (3 kHz, -10 dB);
 QZZCWAT

14.1.1. Head Azimuth Adjustment (Deck 1/2)

Caution:

- Please replace both azimuth adjustment screw and springs simultaneously when readjusting the head azimuth. (shown in Fig. 2) Even if you wish to readjust the head azimuth without replacing the screws and springs, a fine adjustment to the azimuth screw and spring.
- Please remove the screw-locking bond left on the head base when replacing the azimuth screw.
- If you wish to readjust the head azimuth, be sure to adjust with adhering the cassette tape closely to the mechanism by pushing the center of cassette tape with your finger. (shown in Fig. 3)
- Playback the azimuth adjustment portion (8 kHz, -20dB) of the test tape (QZZCFM) in the forward play mode. Vary the azimuth adjustment screw until the output of the R-CH (PB OUT-R) are maximized.
- 2. Perform the same adjustment in the reverse play mode.
- After the adjustment, apply screwlock (NEJI-LOCK) to the azimuth adjusting screw. Screw-Lock applied on the screw must be more than 180° around screw.

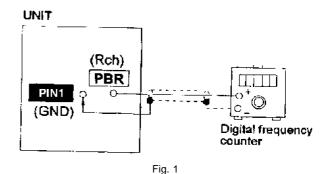


14.1.2. Tape Speed Adjustment (Deck 1/2)

- 1. Set the tape edit button to "NORMAL" position.
- Insert the test tape (QZZCWAT) to DECK 2 and playback (FWD side) the middle portion of it.
- 3. Adjust Motor VR (DECK 2) for the output value shown below.

Adjustment target: 2910 ~ 3090 Hz (NORMAL speed)

4. After alignment, assure that the output frequency of the DECK 1 FWD are within ±90 Hz of the value of the output frequency of DECK 2 FWD.



14.1.3. Bias Voltage Check

- 1. Set the unit "AUX" position.
- 2. Insert the Normal blank tape (QZZCRA) into DECK 2 and the unit to "REC" mode (use •, REC key).
- 3. Measure and make sure that the output is within the standard value.

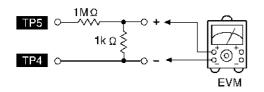
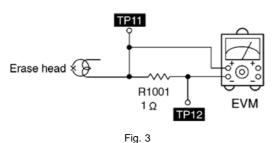
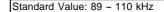


Fig. 2



14.1.4. Bias Frequency Adjustment (Deck 1/2)

- 1. Set the unit to "AUX" position.
- 2. Insert the Normal blank tape (QZZCRA) into DECK 2 and set the unit to "REC" mode (use , REC key).
- 3. Adjust L1002 so that the output frequency is within the standard value.



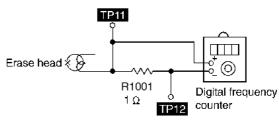


Fig. 4

14.2. Tuner Section

14.2.1. AM-IF Alignment

- 1. Connect the instrument as shown in Fig. 5.
- 2. Set the unit to AM mode.
- 3. Apply signal as shown in Fig. 5 from AM-SG.
- 4. Adjust Z2602 so that the output frequency is maximized in Fig. 6.

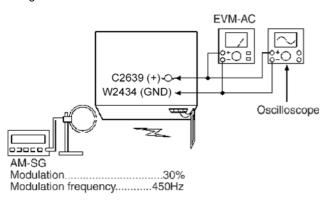
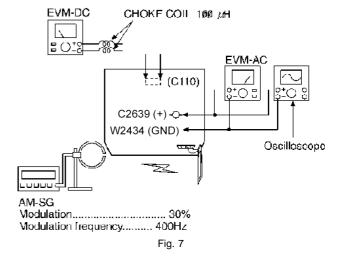


Fig. 5 450kHz Fig. 6

7. Receive 600Hz in the unit.

- 8. Adjust L2601 (ANT) so that the EVM-SG is maximized.
- 9. Set AM-SG to 520kHz.
- 10. Receive 520kHz in the unit.
- 11. Adjust L2602 (OSC) so that the EVM-DC value is with 1.1±0.5V.

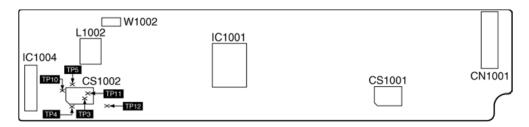


14.2.2. AM RF Adjustment

- 1. Connect the instrument as shown in Fig. 7.
- 2. Set the unit to AM mode.
- 3. Set AM-SG to 520kHz.
- 4. Receive 520kHz in the unit.
- 5. Adjust L2601 (OSC) so that the EVM-AC is maximized.
- 6. Set AM-SG to 600Hz.

14.3. Alignment Points

14.3.1. Cassette Deck Section



15 Voltage and Waveform Chart

Note:

Circuit voltage and waveform described herein shall be regarded as reference information when probing defect point, because it may differ from an actual measuring value due to difference of Measuring instrument and its measuring condition and product itself.

15.2. Main P.C.B.

								MA	IN P	.C.B										
Ref No.										IC2	101									
MODE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
CD PLAY	4.5	4.6	4.5	4.6	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	0	5.4	0	9	0.7
STANDBY	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.2	0	0	0	0.4	0.1
Ref No.										IC2										
MODE	21	22	23	24	25	26	27	28	29	30	31	32								
CD PLAY	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5	4.5								
STANDBY	0.2	0.2	0.1	0	0.1	0	0.1	0	0.1	0	0.1	0.1								
Ref No.										IC2	103									
MODE	1	2	3	4	5	6	7	8												
CD PLAY	0	0	0	-3.8	0	0	0	3.8												
STANDBY	0	0	0	0.4	0	0	0	0.3												
Ref No.										IC2	561									
MODE	1	2	3	4	5															
CD PLAY	16.1	5.2	0	1	4.3															
STANDBY	17.8	0	0	0	0															
Ref No.																				
MODE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
CD PLAY	2	5.9	2	2	0	5	5.2	3.8	0	4.8	3.5	3.5	1.6	1.5	1.9	2	2	2.2	0	0.1
STANDBY	0	0.4	0	0	0	0.3	0.4	0	0.4	0.3	0.3	0.4	0	0	0	0	0	0.1	0	0
Ref No.										IC2	601									
MODE \	21	22	23	24				_					<u> </u>			<u> </u>	Ь—			
CD PLAY	2.4	2.4	5.9	4.5									<u> </u>	_			_		_	
STANDBY	0	0	0.4	0.4																
Ref No.			ı	ı							602				ı	1				_
MODE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
CD PLAY	2.6	0	0	0	5.2	4.8	1.1	4.5	0	15.4	0	0	2.6	0	5.2	0	0	15.4	0	2.6
STANDBY	0	0	0	0	0.3	0.4	0	0.4	0.3	0	0	0.4	0	0	0.4	-0.2	-0.2	0	0	0
Ref No.		_	_		-		7		_	IC2		40	40		45	10	_			
MODE CD PLAY	1 5.2	2.5	3 2.6	4 1.8	5 5.2	6 1.8	0	8 2.4	9	10 0	11 2.4	12 2.4	13 1.7	1.7	15 1.6	16 2.4				
STANDBY	0	0	0	-0.1	0	0	0	0	0	0	0.2	0.2	0	0	0.2	0				
Ref No.	0	U	U	-0.1	U	U	Ů	U	U	IC2		0.2	U	U	0.2	U			_	
MODE MODE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
CD PLAY	1.3	0	0	5.4	5.4	0	0	0	0	0.6	0.7	5.4	2.7	0	2.6	5.5	5.4	5.4	0	3.7
STANDBY	0	0	0	0	0	0	0	0	0	0.7	0.7	5.4	2.7	0	2.6	5.4	5.4	5.4	0	3.6
Ref No.										IC2										
MODE	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
CD PLAY	5.1	5	0	0	0.2	0	5.4	0	0	0	0	0	0	1.3	2.7	4.2	4.5	0	5.4	0
STANDBY	0.3	0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	5
Ref No.							•	•		IC2	801	•	•	•		•	•		•	
MODE	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60
CD PLAY	0	0	0	0	0	5.3	5.4	5.4	0	0	5.3	5.3	0	0	0	0	0	5.4	5.4	5.4
STANDBY	0	0	0	0	0	0	0.7	0	0	0	0	0	0	0	0	0	0	0.3	0.3	0
Ref No.										IC2	801									
MODE	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80
CD PLAY	0	5.4	0	0	0	0	5.4	5.4	0	0	0	4	4.1	4.9	0	0	0	5.3	0	0
STANDBY	0	0	5.4	0	0	0	5.4	0	0	0	0	0	0	0	0	0	0	0	0	0
Ref No.										IC2	801									
MODE	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
CD PLAY	0	0.1	0	0	0	0.1	5.3	0	2.7	0	4.9	4.6	3.2	2.3	0.6	0	0.6	5.4	5.4	0
STANDBY	0	0	0	0	0	0	0	0	2.7	0	0	0	3.2	2.3	0	0	0	5.4	5.4	0
Ref No.										IC2	804									
MODE	1	2	3	4	5	6	7	8												
CD PLAY	0	0	0	-8.9	0	0	0	9												
STANDBY	0	0	0	0.4	0	0	0	0.4												

	_		Q2052																	
Ref No.										Q2	052									
MODE	1	2	3	4	5	6														
CD PLAY	0	-6	0	0	-6	0														
STANDBY	0	0.3	0	0	0.3	0														
Ref No.										Q2	502									
MODE	1	2	3	4	5	6														
CD PLAY	0	-6	0	0	-6	0														
STANDBY	0	0.7	0	0	0.7	0														
Ref No.	Q2366																			
MODE	1	2	3	4	5	6														
CD PLAY	0	-6	0	0	-6	0														
STANDBY	0	0.7	0	0	0.7	0														
Ref No.	Q2051 Q2142									Q2143				Q2242				Q2243		
MODE	Е	С	В		Е	C	В		Е	С	В		Е	С	В		Е	С	В	
CD PLAY	5.1	-6	4.6		0	0	0		0	0	-6		0	0	0		0	0	-6	
STANDBY	0	0.3	0		0	0	0		0	0	0.6		0	0	0		0	0	0.6	
Ref No.		Q2501				Q2551			Q2552					Q2576			Q2601			
MODE	Е	С	В		Е	С	В		Е	С	В		Е	С	В		Е	С	В	
CD PLAY	0	-6	0		16.1	-3.9	16.1		4.4	5.2	5.2		0	5.4	-3.9		0	0	0	
STANDBY	1.4	0.9	0		17.8	0.4	17.8		0	0	0		0	0.7	0.4		0	0	0	
Ref No.		Q2606			Q2806					Q2901				Q2912				Q2913		
MODE	Е	С	В		Е	С	В		Е	С	В		Е	С	В		Е	С	В	
CD PLAY	15.4	0	15.5		0	5.4	0		0	0	4.9		0	0	4.3		0	12	0	
STANDBY	0	0	0		0	5.4	0		0	0	0		0	0	0		0	0.3	0	
Ref No.		Q2914				Q2978				Q2979										
MODE	Е	С	В		Ε	С	В		Е	С	В									
CD PLAY	12	0	12		5	0	5.1		5	0	5.3									
STANDBY	0.3	0	0		0.3	0	0		0	0	0.2									

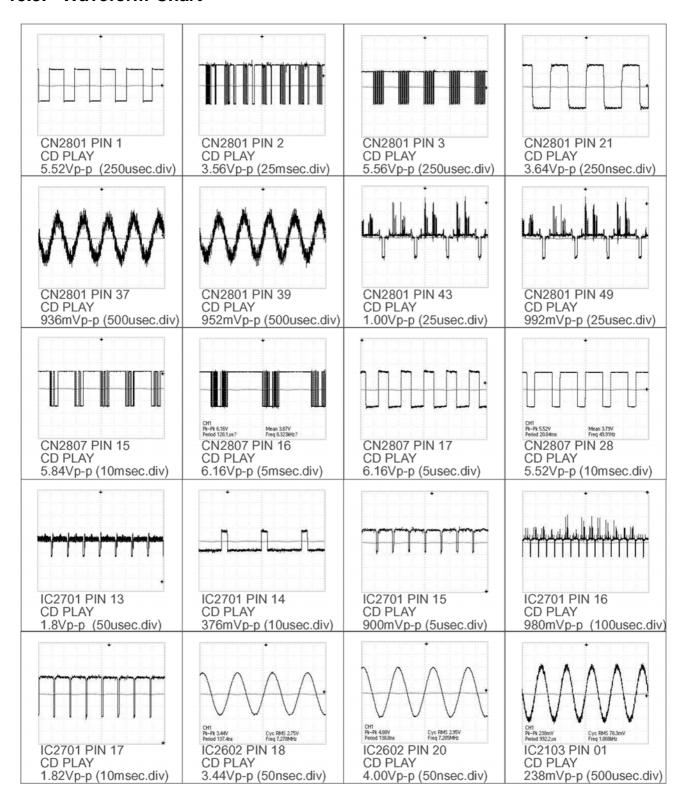
15.3. Panel P.C.B. & Power P.C.B. & Transformer P.C.B.

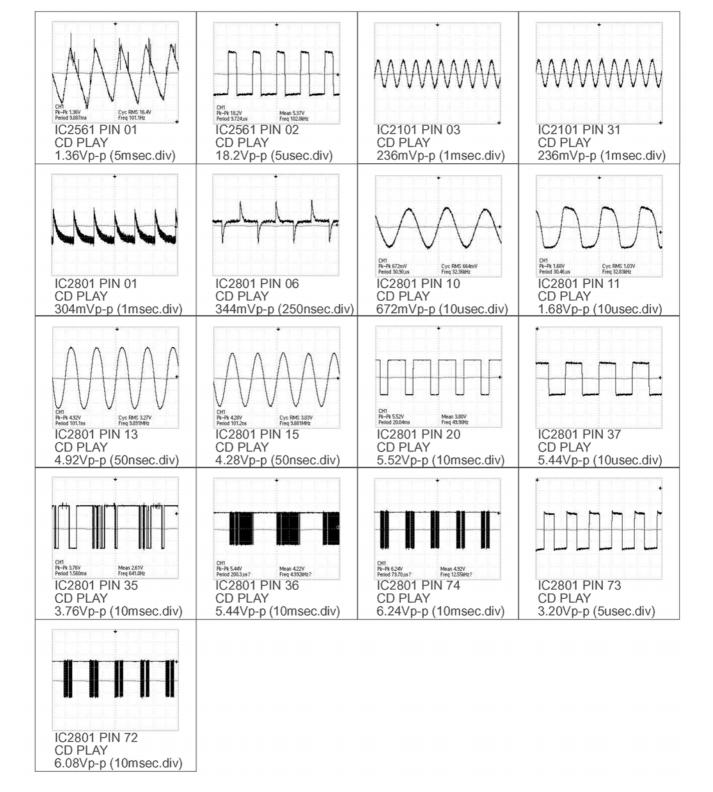
								PAN	VEL I	P.C.E	3									
Ref No.										IC6	801									
MODE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
CD PLAY	0	0	0	0	2.3	1.6	1.2	4.1	4.8	3.9	0	0	5	-16.5	-29.5	-24.5	-27.5	-27	-24.4	-19.2
STANDBY	0	0	0	0	0	0	0	0	0	0	0	0	0.2	-29.1	-28.9	-28.8	-28.7	-28.7	-28.6	-28.6
Ref No.										IC6	801									
MODE	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
CD PLAY	-21.9	-13.9	-16.5	-29.7	-27.1	-29.7	-21.9	-27.1	-27.1	-30.3	-30	-27.4	-27.4	-27.4	-27.4	-27.4	-27.4	-27.4	-27.4	-27.4
STANDBY	-28.6	-28.5	-28.5	-28.4	-28.4	-28.3	-28.3	-28.2	-28.2	-28.2	-27.8	-27.7	-27.6	-27.7	-27.6	-27.6	-27.5	-27.4	-27.4	-27.3
Ref No.										IC6	801									
MODE	41	42	43	44																
CD PLAY	-27.4	-27.4	5	0																
STANDBY	-27.3	-27.3	0.2	0	`															
Ref No.		Q6411				Q6415				Q6421				Q6425				Q6803		
MODE	Е	С	В		Е	С	В		Е	С	В		Е	С	В		Ε	С	В	
CD PLAY	12	0	11.9		11.9	0	11.9		0	11.9	0		0	11.9	0		5.4	5.4	4.6	
STANDBY	0.3	0	0.3		0.3	0	0.3		0	0.3	0		0	0.3	0		5.4	5.4	4.7	
Ref No.		Q6804				Q6805														
MODE	Е	С	В		Е	С	В													
CD PLAY	0	5.3	4.6		0	0	5.3													
STANDBY	5.4	0	5.4		0	5.2	0													
								DOI	VED	D 0	_									
								POV	VEK	P.C.	В									
Ref No.		_								IC5	301									
MODE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
CD PLAY	-25.9	0	0	28	0	-28.9	-20.7	28.6	11	0	-29	0	-29.1	-0.2	10.9	28.5	-28.9	-28.9	0	28.1
STANDBY	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ref No.			1	r	1					IC5	301	1								
MODE	21	22	23			-	-	-	-				-			-	_	-		├
CD PLAY	0	0	4.6			_							_			_			_	—
STANDBY	0	0	0.1					_	_							├	_			₩
Ref No.	_	Q5101				Q5102				Q5103				Q5104		-		Q5108		╂
MODE	E	С	В		Е	С	В	_	Е	С	В		Е	С	В	┝	E	С	В	₩
CD PLAY	28.5	42.8	32		0	-29.2	-39.7	_	0	5.4	0.1		0.1	5.4	0	_	-43.1	-39.6	-42.4	├ ─
STANDBY	0	0	8		-0.8	0	0		0	0.8	0.3		0.3	0.8	0	-	-0.8	0	0	-
Ref No.		Q5109	_			Q5110		_	├	Q5111			-	Q5112		┝	_	Q5113		₩
MODE	E	С	В	<u> </u>	E	С	В	├	Ε	С	В	-	E	С	В	\vdash	E	С	В	₩
CD PLAY	-4.6	-12.6	-5.2	-	27.9	32.1	28.6	_	15.5	27.4	16.1		16.3	12	15.6	\vdash	16.3	15.6	16.2	₩
STANDBY	-0.1	-0.8	0	-	0.1	7.9	0		0	0	0		0.3	0.4	0.3	├	0.2	0.2	0.2	₩
Ref No.	\vdash	Q5114		\vdash	<u> </u>	Q5115		├	 	Q5150		-	<u> </u>	Q5151		\vdash	 	Q5152	_	₩
MODE	Е	С	В	_	Е	С	В	<u> </u>	Е	С	В		Е	С	В	\vdash	Е	С	В	₩
CD PLAY	11.2	15.7	11.8		5	5.7	8.6	<u> </u>	4.7	0	5.3		4.7	0	5.4	\vdash	0	4.5	0	₩
STANDBY	0	0	0.2		0.3	0	0	<u> </u>	0.1	0	0		0.1	0	0	\vdash	0	0	0.8	—
Ref No.	\vdash	Q5603				Q5604				Q5707				Q5708		<u> </u>		Q5709		<u> </u>
MODE	Е	С	В		Е	С	В		Е	С	В	-	Е	С	В	\vdash	E	С	В	\vdash
CD PLAY	-29	-29	-2.6		0	-2.6	0	<u> </u>	9	13.3	9.6		0	-9.4	-0.6	<u> </u>	-8.9	-25.2	-9.4	—
STANDBY	0	0	0		0	0	0		0.4	0	0		0	0	0.4		0.4	0	0	<u> </u>
							TRA	ANSF	ORN	/IER	P.C.I	<u>в</u>								
Ref No.		Q5950				Q5951				Q5952				Q5953						
MODE	Е	С	В		Е	С	В		Е	С	В		Е	С	В					
CD PLAY	6.2	10.3	6.8		-30.3	-47.5	0		0	3.7	-0.3		0	0.1	0					

15.4. Deck P.C.B. & Deck Mechanism P.C.B. & Mic P.C.B. & Tuner P.C.B.

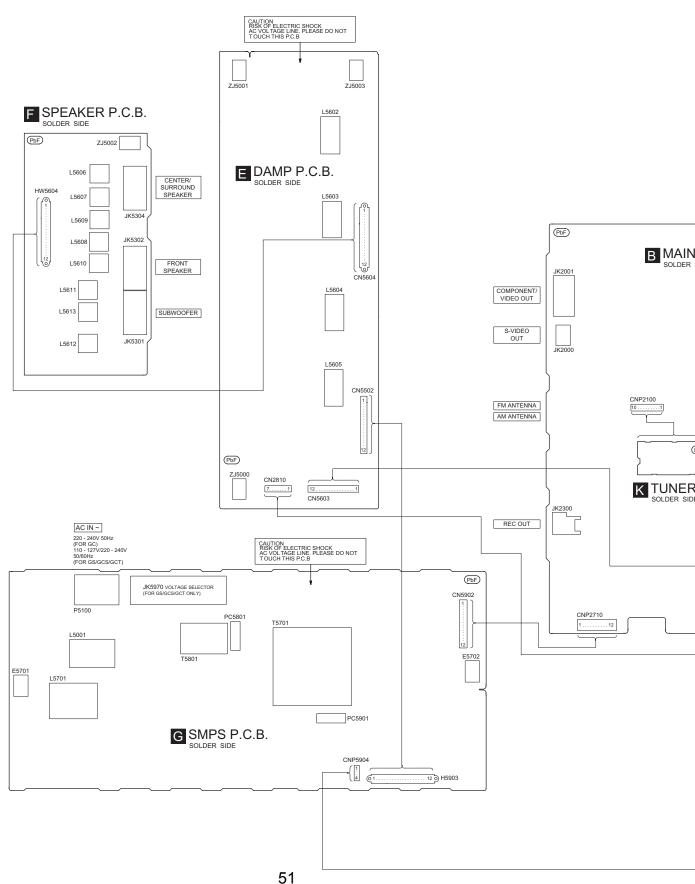
								DE	CK F	C.B										
Ref No.										IC1	001									
MODE	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
CD PLAY	0	0	0.6	5.5	5.5	2.8	0	0.3	0	1.9	7.2	0	11.3	0	0	0	0.3	0	0.2	5.4
STANDBY			0.4	0.4	0.2	0.2	0	0	0	0	0	0	0	0	0	0	0.3	0	0.2	0.1
Ref No.	L									IC1	001									
MODE	21	22	23	24																
CD PLAY	6.3	0.7	0	0																
STANDBY	0.3	0.3	0	0																Щ
Ref No.	L							_		IC1	004									-
MODE	1	2	3	4	5			<u> </u>								<u> </u>		<u> </u>		$\vdash \vdash$
CD PLAY	7.9	0	0	0	0			_										<u> </u>		$\vdash\vdash\vdash$
STANDBY	0	0	0	0	0	Ļ		\vdash		_				<u> </u>		_				$\vdash\vdash\vdash$
Ref No.		Q1003				Q1004		\vdash		Q1005				Q1017		_		_		$\vdash\vdash$
MODE	Е	С	В		Е	С	В	\vdash	Е	С	В		Е	С	В	_		┝		$\vdash\vdash\vdash$
CD PLAY	0	-0.1	0		0	15.3	0	_	0	15.3	0		0	11.6	-0.6	_		<u> </u>		$\vdash\vdash$
STANDBY	0	0	0		0	0	0		0	0	0		0	0	0					
							DEC	(ME	СНА	NISI	/I P.C	.B								
Ref No.										IC:	951									
MODE	1	2	3	4																
CD PLAY	0.7	5	4.2	5.3																
STANDBY	0	0	0	0																
								М	IC P.	C.B										
Ref No.		Q2701				Q2702														
MODE	Е	С	В		Е	С	В													
CD PLAY	6.1	8.3	6.5		0	1.6	0.7													
STANDBY	0	0.2	0.2		0	0.2	0.2													
													_		_					
								TUN	<u>IER</u>	P.C.I	3									
Ref No.		Q1		<u> </u>		Q2			<u> </u>	Q3	_			Q4			_		_	
MODE	G	D	S	<u> </u>	Е	С	В		Е	С	В		Е	С	В		_			igwdown
CD PLAY	0	0	0	_	0	0	0		0	0	0	_	0	0	0					Щ
STANDBY	0	0	0		0	0	0		0	0	0		0	0	0					

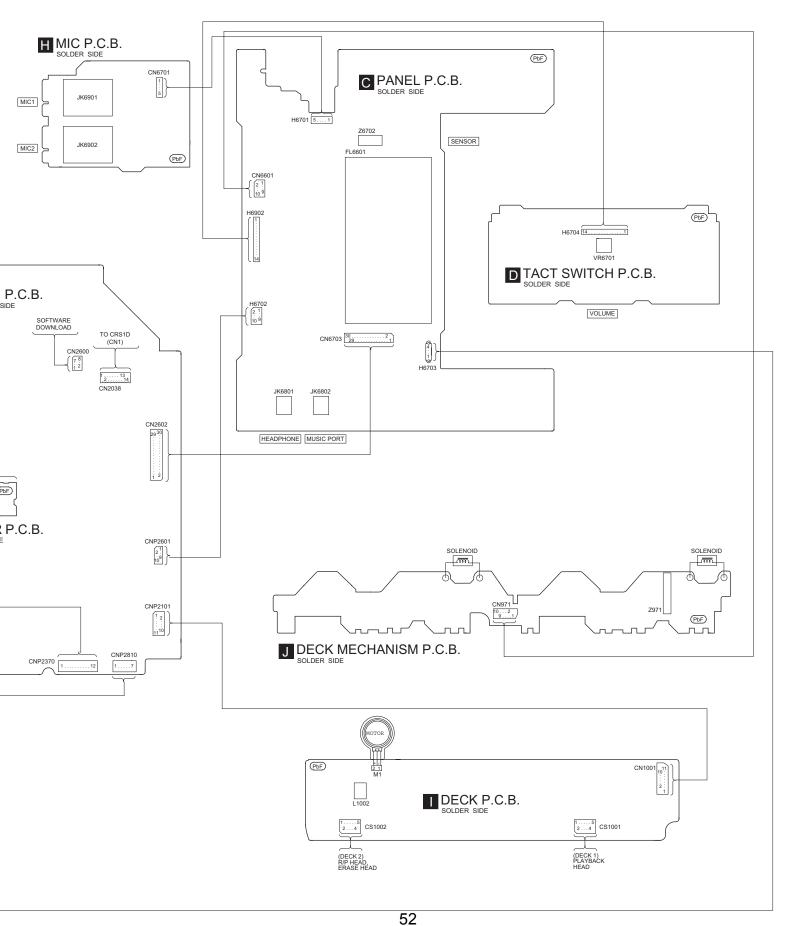
15.5. Waveform Chart



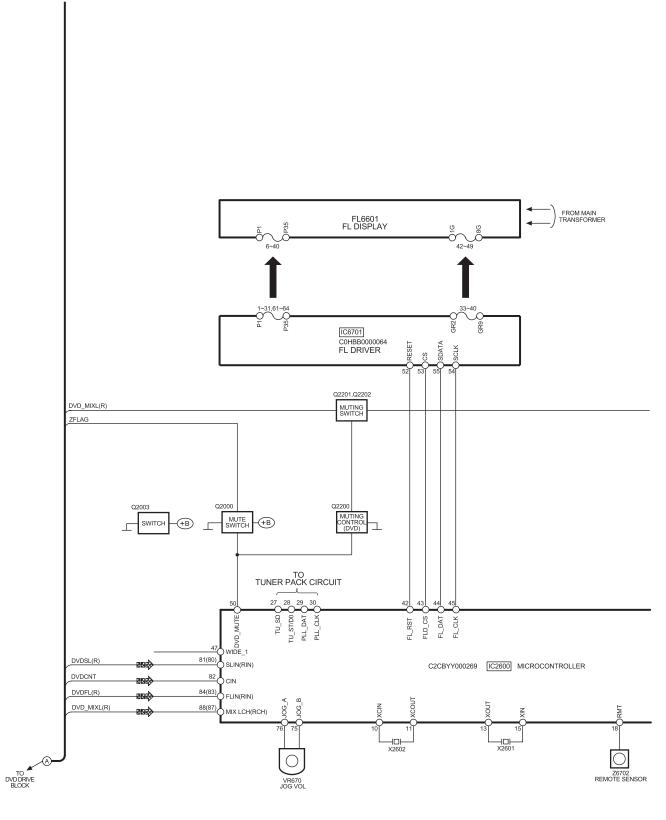


16 Wiring Connection Diagram

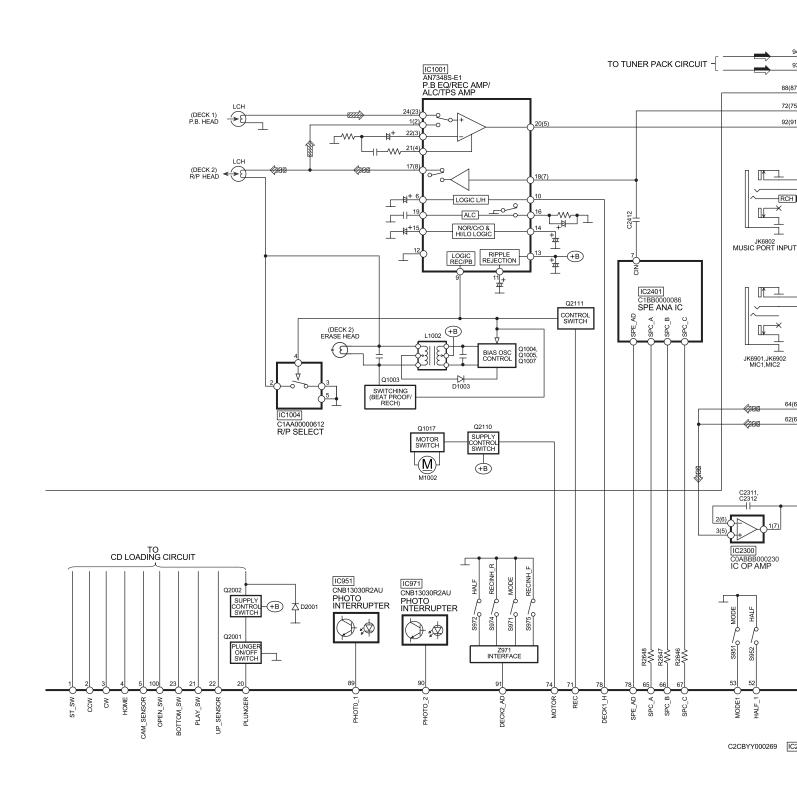


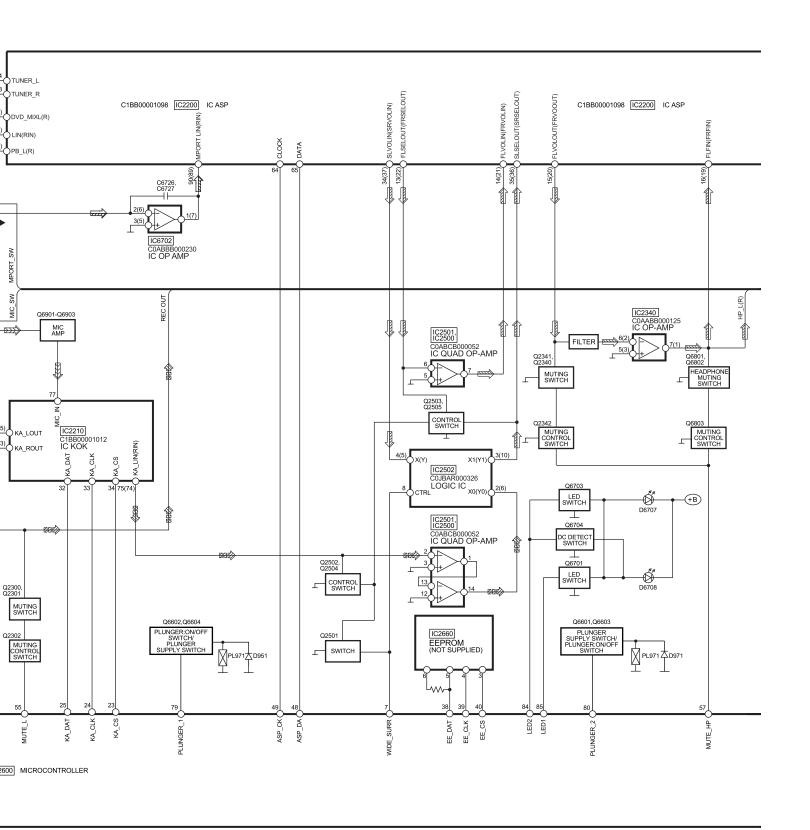


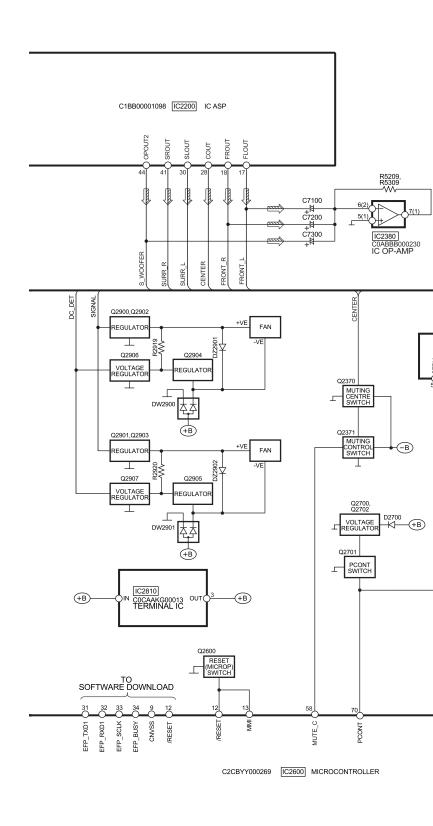
17 Block Diagram

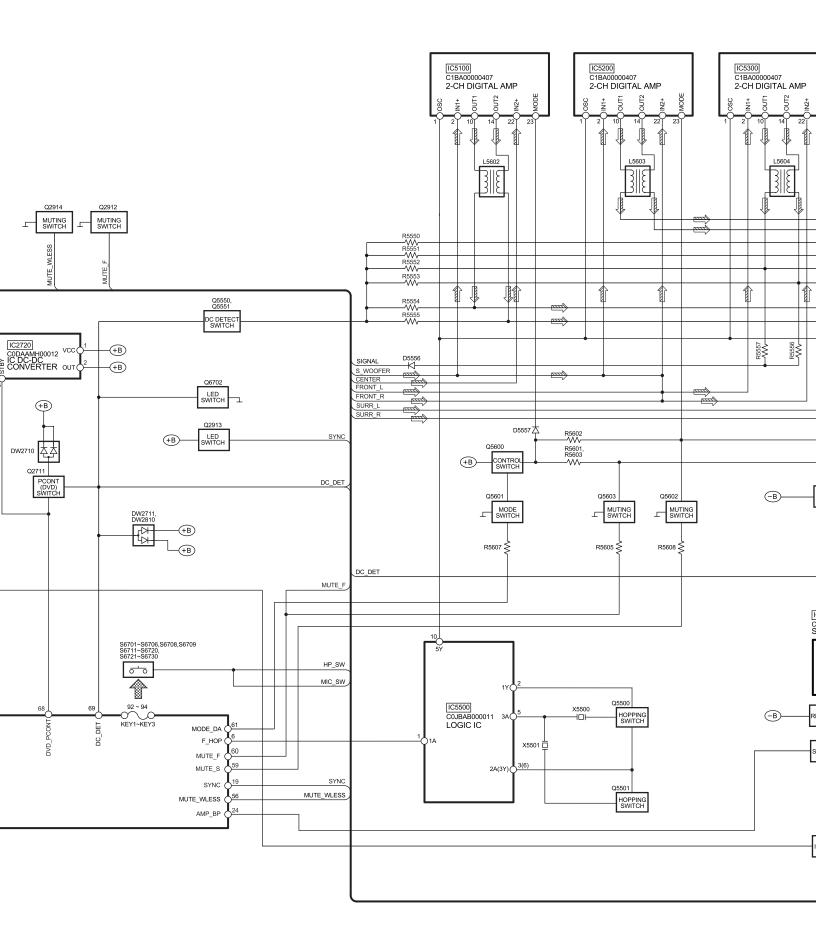


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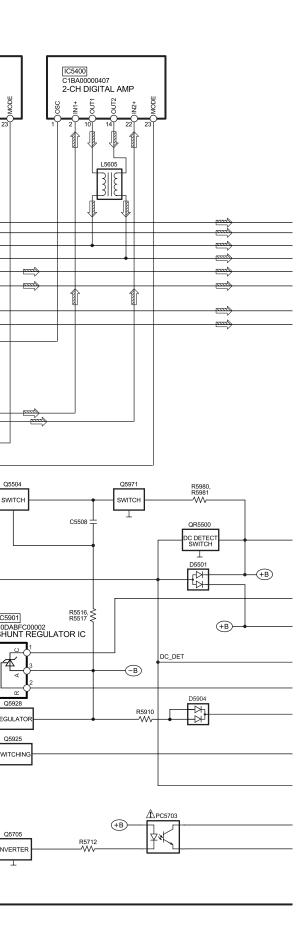


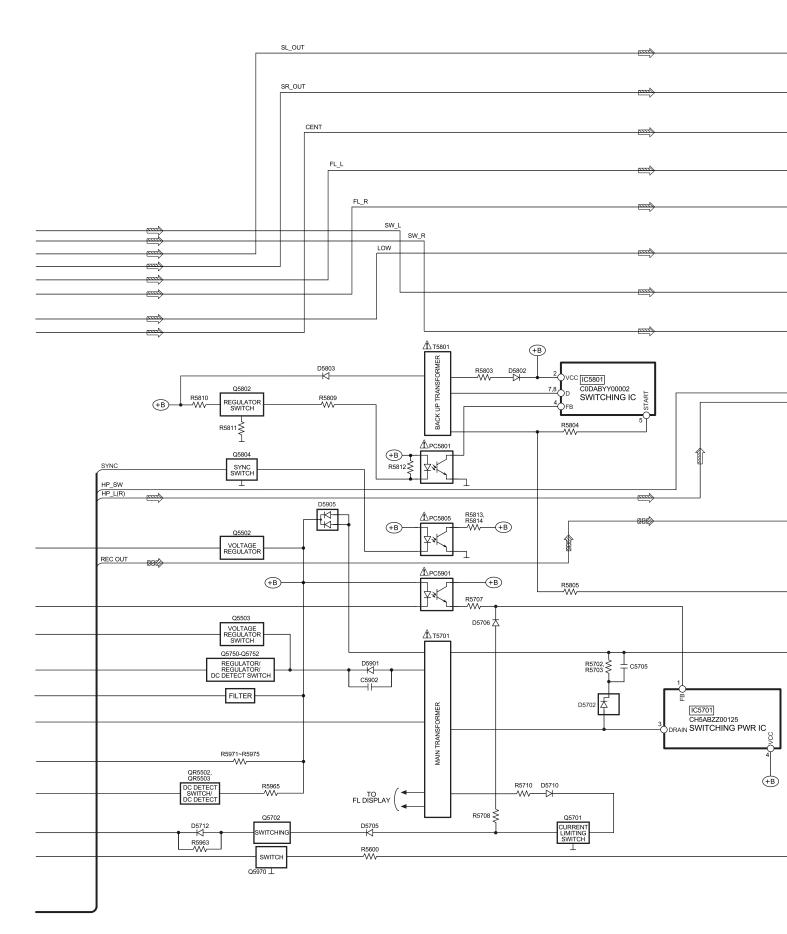




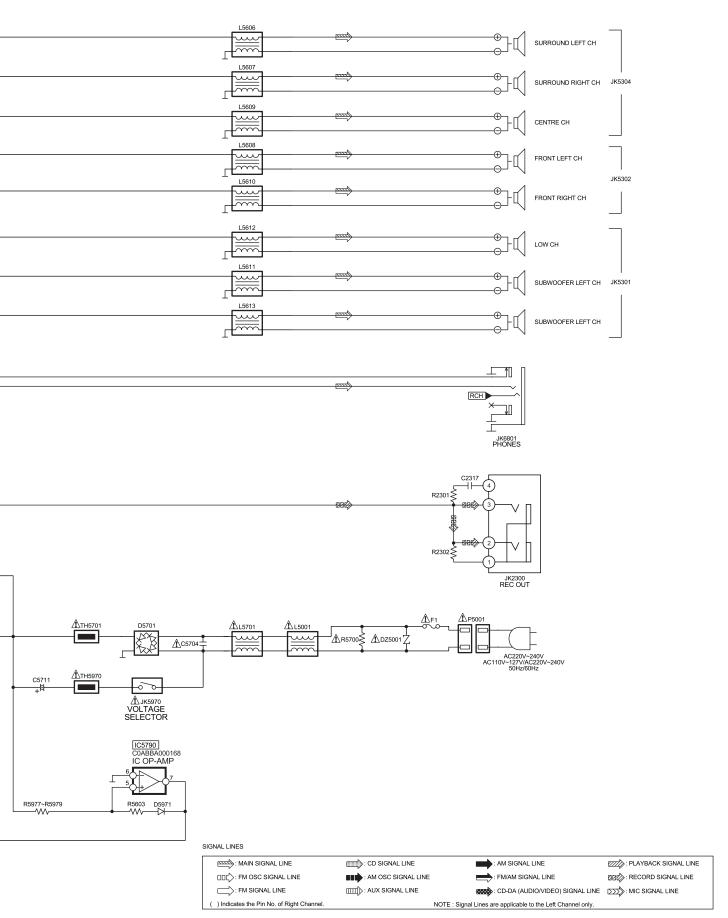


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59 service manual SC-TM960DIN



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18 Notes of Schematic Diagrams

(All schematic diagrams may be modified at any time with the development of the new technology)

S951 : MODE Switch S952 : HALF Switch S971 : MODE Switch S972 : HALF Switch S974 : RECINH_R Switch S975 : RECINH_F Switch S6701 : POWER Switch

S6702 : SURR ENHANCER Switch S6703 : SUPER SURR Switch S6704 : SUPER SOUND EQ Switch

S6705 : SOUND EQ Switch S6706 : SUB WOOFER Switch

S6708 : DECK1 Switch S6709 : DECK2 Switch S6711 : M.PORT Switch S6712 : TUNER Switch S6713 : DISPLAY Switch S6714 : DECK1/2 Switch S6715 : REC Switch S6716 : TAPE Switch S6717 : DVD/CD Switch S6718 : FF Switch : STOP Switch S6719 : REW Switch S6720

: OPEN/CLOSE Switch S6721 : MULTI CHANGE Switch S6722 S6723 : SINGLE CHANGE Switch

S6724 : DISC1 Switch S6725 : DISC2 Switch S6726 : DISC3 Switch S6727 : DISC4 Switch : DISC5 Switch S6728 S6729 : MIC UP Switch S6730 : MIC DOWN Switch VR6701 : VR VOLUME JOG

• The voltage value and waveforms are the reference voltage of this unit measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of chassis. Accordingly, there may arise some error in voltage values and waveforms depending upon the internal impedance of the tester or the measuring unit.

Importance safety notice :

Components identified by A mark have characteristics important for safety. Furthermore, special parts which have purposes of fire-retardant (resistors), highquality sound (capacitors), low-noise (resistors), etc. are used. When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

Caution!

IC, LSI and VLSI are sensitive to static electricity.

Secondary trouble can be prevented by taking care during repair.

- Cover the parts boxes made of plastics with aluminium foil.
- Put a conductive mat on the work table.
- Ground the soldering iron.

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• Do not touch the pins of IC, LSI or VLSI with fingers directly.