

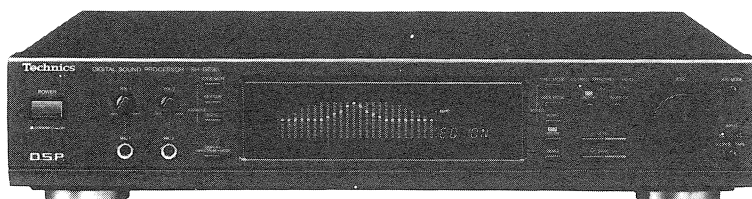
Service Manual

Digital Sound Processor

Digital Sound Processor SH-GE90

Colour

(K) Black Type



Areas

Suffix for Model No.	Area	Colour
(E)	Europe	(K)
(EB)	Great Britain	
(EG)	Germany and Italy	
(GC)	Asia, Latin America, Middle Near East and Africa	
(GN)	Oceania	

SPECIFICATIONS

(DIN 45 500)

■ EQUALIZER SECTION

Frequency response (center position) 15 Hz–20 kHz, –1 dB
 Maximum output voltage 6 V
 Rated output voltage 1 V
 Rated total harmonic distortion (full scale input)

0.08% (1 kHz)

Input sensitivity 1 V
 S/N (full scale input) 86 dB
 Maximum input voltage 2.3 V (1 kHz)
 Input impedance 47 k Ω
 Gain 0 $\pm$ 1 dB
 Band level controls $\pm$ 12 dB

3 element parametric equalizer

Center frequency

LOW 31.5, 40, 50, 63, 80,
 100, 125, 160, 220 (Hz)
 HIGH 1, 2 315, 450, 630, 800, 1 k, 1.25 k,
 1.6 k, 2.2 k, 3.15 k, 4.5 k, 6.3 k,
 8 k, 10 k, 12.5 k, 16 k (Hz)

(Q) control

Narrow 1.8
 Wide 0.7

Fixed mode

Equalizer (6 modes) HEAVY, CLEAR, SOFT, VOCAL
 HEADPHONE STEREO, CAR STEREO

Sound Field Processor (6 modes)

HALL, LIVE, DISCO, CHURCH
 STADIUM, THEATER

■ KARAOKE SECTION

Key control –300~+300 cent
 MIC1, MIC2 1.4 mV/4.7 k Ω
 Mic echo 0.2–1.6 sec

■ GENERAL

Power consumption 17 W

Power supply

For (E) (EB) (EG) (GN) area AC 50/60 Hz, 230–240 V

For (GC) area AC 50/60 Hz, 110 V/127 V/220 V/240 V

Dimensions (W×H×D) 430×92×290 mm

Weight 3 kg

Notes:

- Specifications are subject to change without notice.
Weight and dimensions are approximate.
- Total harmonic distortion is measured by the digital spectrum analyzer.

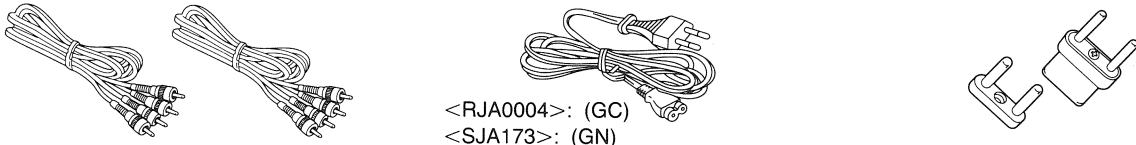
Technics

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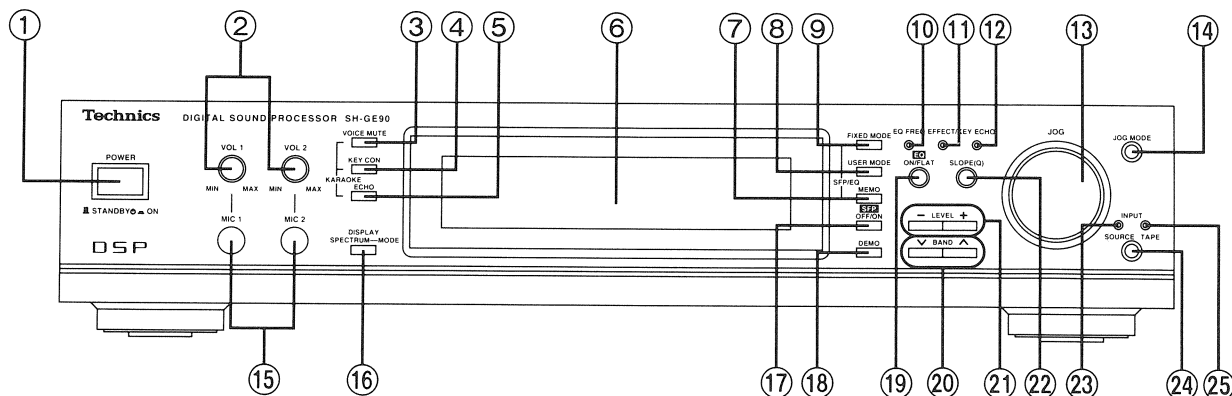
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ACCESSORIES

- | | | |
|---|--|---|
| •Stereo connection cables2
<SJP2276> | •AC power supply cord1
<RJA0019-1K>: (E) (EG)
<SJA193>: (EG) | •Power plug adaptor1
<SJP9215>: (GC) |
|---|--|---|
- 
- <RJA0004>: (GC)
<SJA173>: (GN)

Note: The configuration of the AC power supply cord differs according to area.

LOCATION OF CONTROLS



Control section

① Power “STANDBY /ON” switch (POWER STANDBY ON)

This switch switches ON and OFF the secondary circuit power only. The unit is in the “standby” condition when this switch is set to the STANDBY  position. Regardless of the switch setting, the primary circuit is always “live” as long as the power cord is connected to an electrical outlet.

Note:

For this unit, even if this switch is switched to the “STANDBY” position, there is still a slight power consumption of about 2.7 watts; this is in order to assure the retention of the “most recent” memory and the preset-memory functions.

“Power-through” function

Discs, radio broadcasts, etc. can be heard even if the power of this unit is switched to STANDBY.

Note, however, that the power plug should be left connected to the AC outlet.

② Microphone volume controls (VOL1, VOL2)

③ Voice mute button (VOICE MUTE)

This button is used to change “KARAOKE” (using microphone with an accompaniment).

④ Key control button (KEY CON)

This button is used to adjust key level when performing “KARAOKE”.

⑤ Echo button (ECHO)

This button is used to adjust the reverberation sound when in performing “KARAOKE”.

⑥ Display section

⑦ Memory button (MEMO)

This button is used to store an original equalization curve or simulated listening environments.

⑧ User mode select button (USER MODE)

This button is used to select the user mode of equalization curve or simulated listening environments.

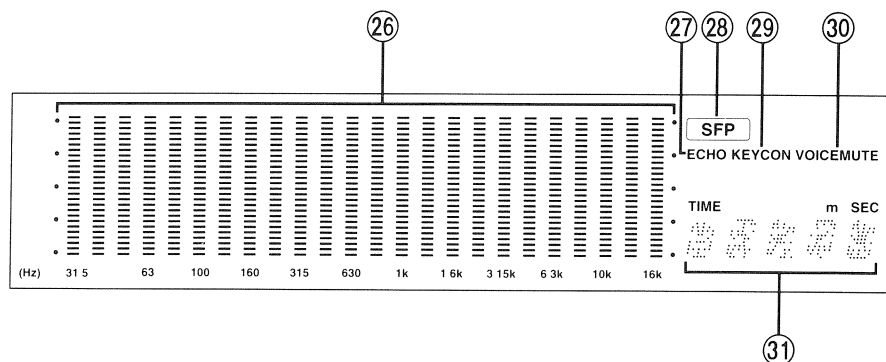
⑨ Fixed mode select button (FIXED MODE)

This button is used to select the fixed mode of equalization curve or simulated listening environments.

⑩ Equalizer frequency indicator (EQ FREQ)

⑪ Effect/key control indicator (EFFECT/KEY)

- ⑫ **Echo indicator (ECHO)**
- ⑬ **Sound effect level control (JOG)**
This control is used for adjusting the level of simulated listening environments effect, equalization level and specific frequency shift.
- ⑭ **Jog mode button (JOG MODE)**
This button is used to control the equalizer frequency, the reverberation sound (effect), the key in the "KARAOKE" mode and the reverberation sound (echo) in the "KARAOKE" mode.
- ⑮ **Microphone jacks (MIC1, MIC2)**
- ⑯ **Display mode select button (DISPLAY, -SPECTRUM -MODE)**
This button is used to select one of three spectrum curves. If you press and hold this button, the display mode will change.
- ⑰ **SFP OFF/ON button (SFP , OFF/ON)**
This button is used to activate Sound Field Processor.
- ⑱ **Demonstration button (DEMO)**
This button is used to change sound effects sequentially.
- ⑲ **Equalizer ON/FLAT button (EQ , ON/FLAT)**
This button is used to switch the equalizer on or flat.
- ⑳ **Equalizer frequency select buttons (v BAND ^)**
These buttons are used to select the equalization frequency.
- ㉑ **Equalizer level-control buttons (- LEVEL +)**
These buttons are used to adjust of equalization level.
- ㉒ **Slope (Q) select button [SLOPE (Q)]**
- ㉓ **Source indicator**
Press the input selector to select "SOURCE", and the source indicator will illuminate to RED.
- ㉔ **Input selector button (INPUT, SOURCE TAPE)**
SOURCE: Set to this position to listen to the radio or a compact disc, etc.
TAPE: Set to this position to listen to a tape deck connected to the back of this unit.
- ㉕ **Tape indicator**
Press the input selector to select "TAPE", and the tape indicator will illuminate to YELLOW.



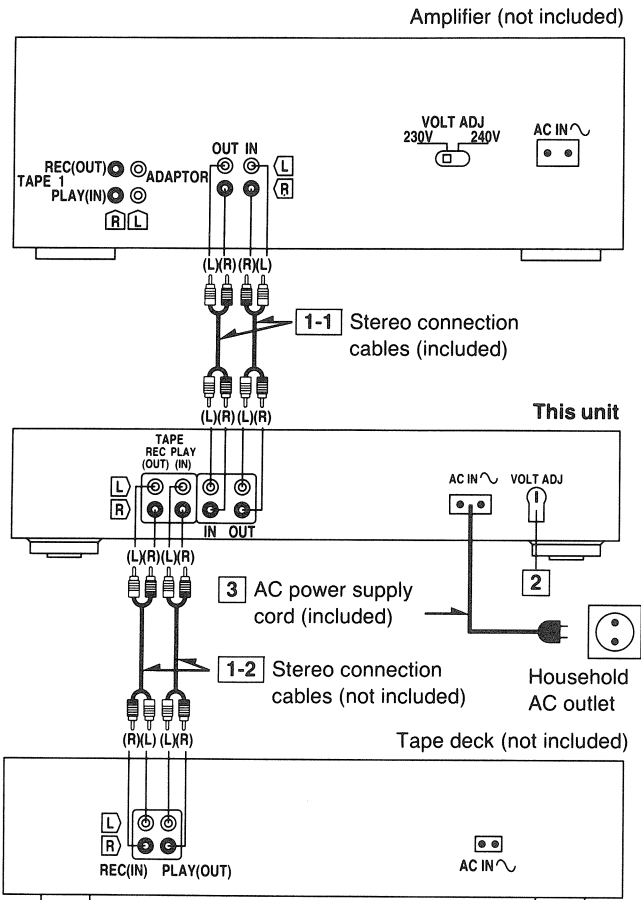
Display section

- ⑳ **Multi level display**
This display shows the equalization/spectrum analysis level.
- ㉑ **Echo indicator (ECHO)**
- ㉒ **SFP indicator (SFP)**
This indicator illuminate to activate simulated listening environments.
- ㉓ **Key control indicator (KEY CON)**
- ㉔ **Voice mute indicator (VOICE MUTE)**
This indicator illuminates to activate "KARAOKE" function.
- ㉕ **Sound effect display**
This display shows the mode of equalization curve or simulated listening environments , or delay time, etc.

■ CONNECTIONS

Make connections in the numbered sequence by using the included cables.

The illustration below shows an example of connections made when this unit is combined with a Technics electronic component system, and shows only the connections to be made to and from this unit in that combination.



1 Connect the stereo connection cables.

Stereo connection cable

White (L) 
Red (R) 

1-1 Connect the stereo connection cables (included).

When you have an amplifier which has the terminals for external units (ADAPTOR/GRAPHIC EQ/EXT), connect this unit to those terminals.

When you have an amplifier which has no terminals for external units, connect this unit to the TAPE MONITOR terminal.

1-2 Connect the stereo connection cables (not included).

2 Setting the voltage selector (VOLT ADJ)

(For areas except continental Europe, United Kingdom and Australia)

Set the voltage selector to the voltage setting for the area in which the unit will be used.

[Use a minus (–) screwdriver]

•Note that this unit will be seriously damaged if this setting is not made correctly. (There is no voltage selector for some countries; the correct voltage is already set.)

•If the power supply in your area is 117 V or 120 V, set to the “127 V” position.

3 Connect the AC power supply cord.

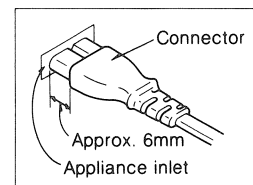
Connect the AC power supply cord (included) after all other cables and cords are connected.

For Continental Europe and United Kingdom

Insertion of Connector

Even when the connector is perfectly inserted, depending on the type of inlet used, the front part of the connector may jut out as shown in the drawing.

However there is no problem using the unit.

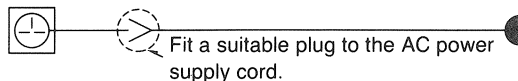


Note:

The configuration of AC power supply cord differs according to area.

For United Kingdom

Household AC outlet



For areas except continental Europe, United Kingdom and Australia

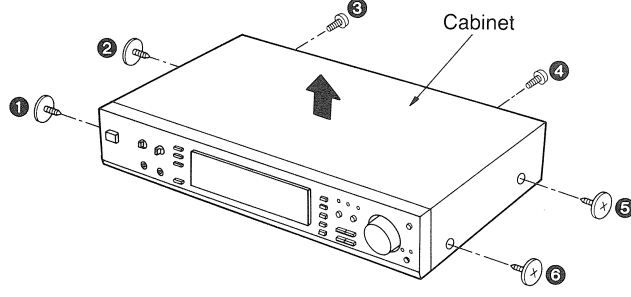
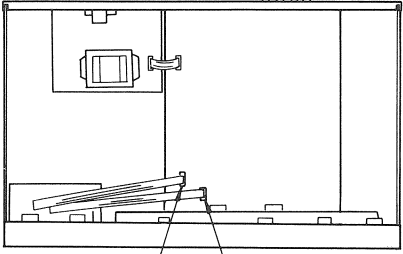
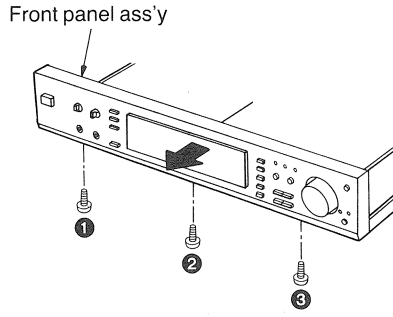
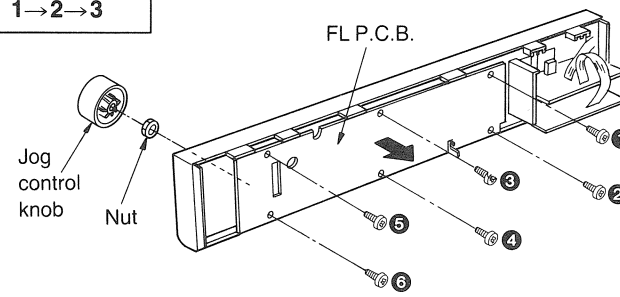
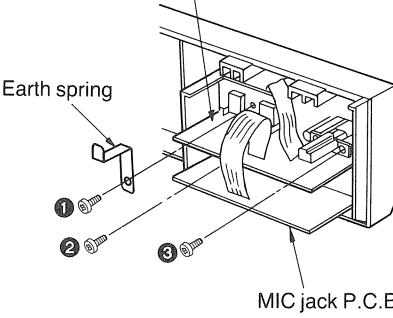
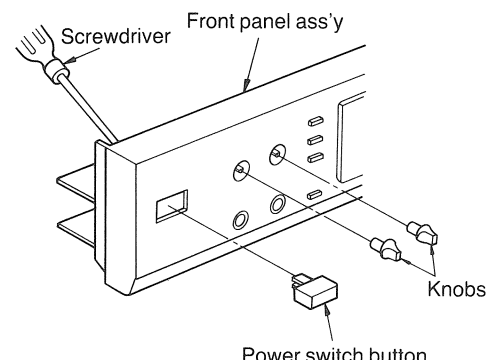
If the power plug will not fit your Household AC outlet, use the power plug adaptor (included).

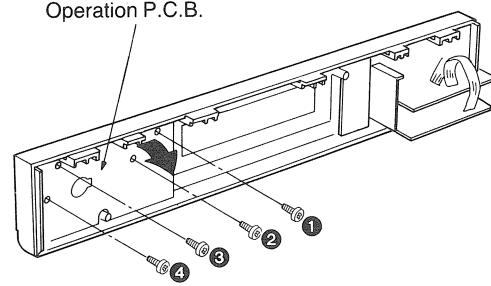
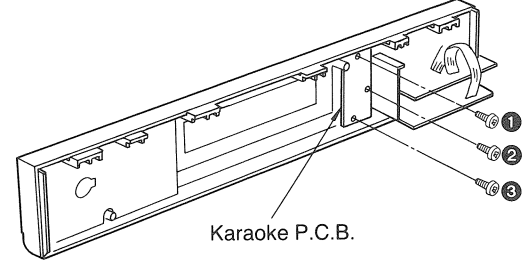
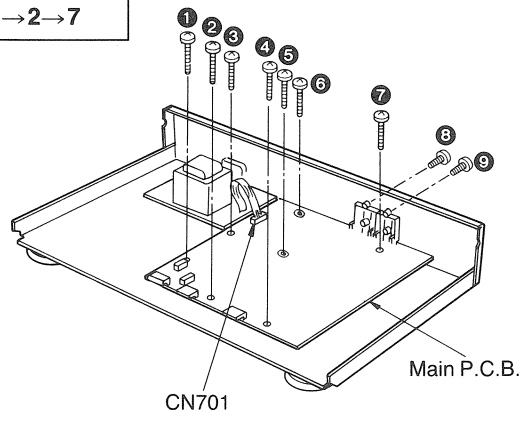
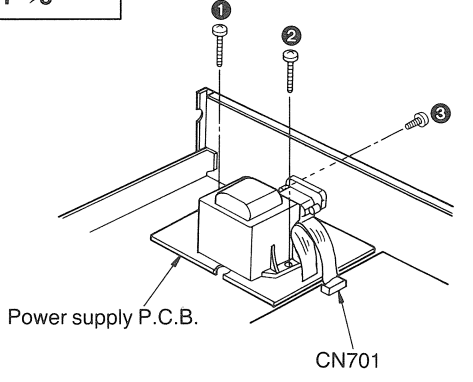
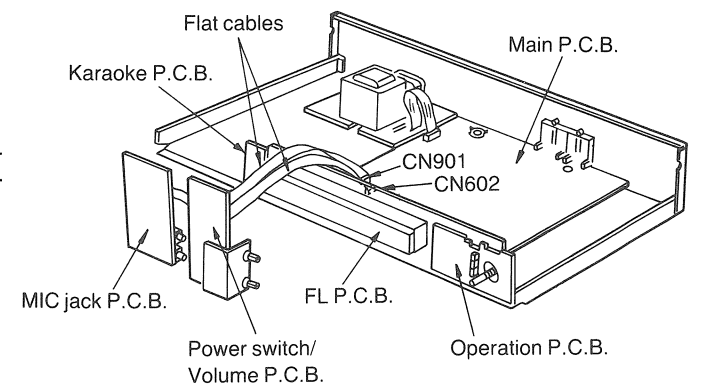


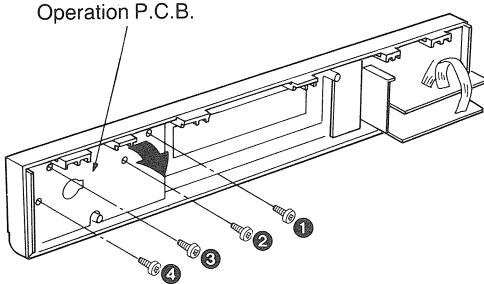
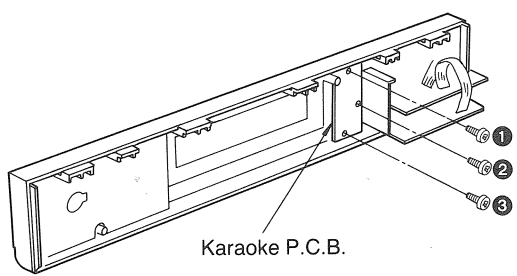
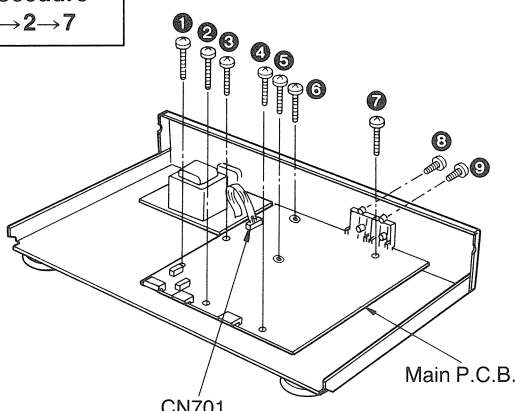
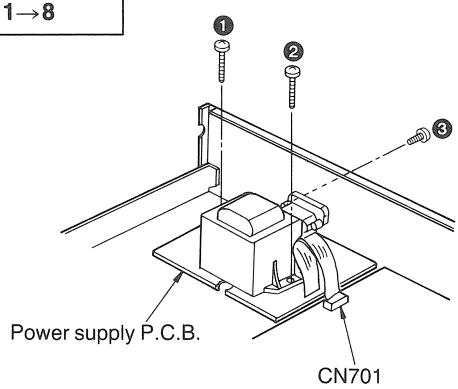
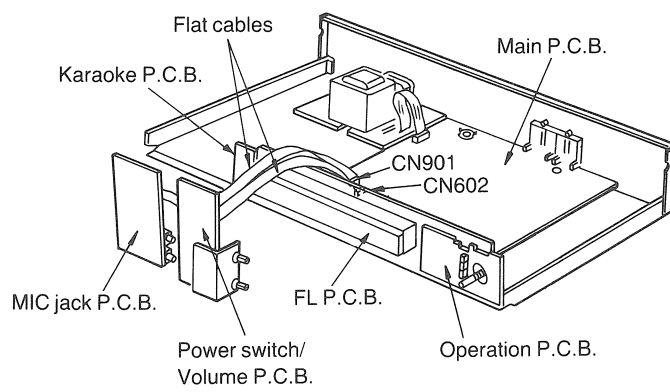
■ DISASSEMBLY INSTRUCTIONS

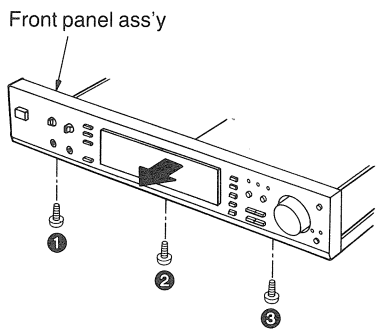
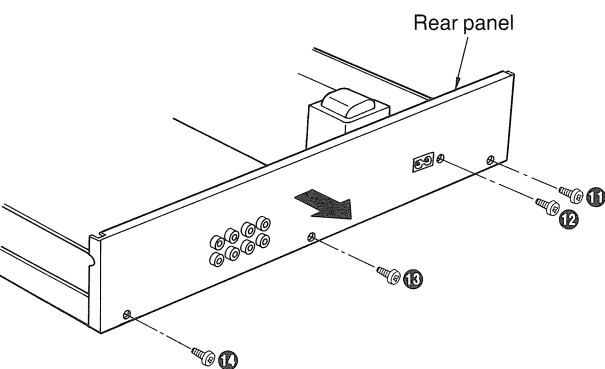
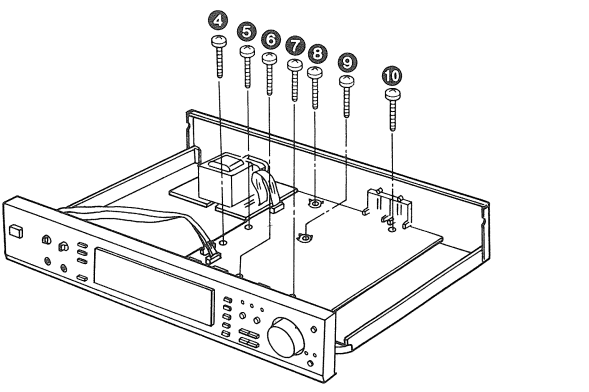
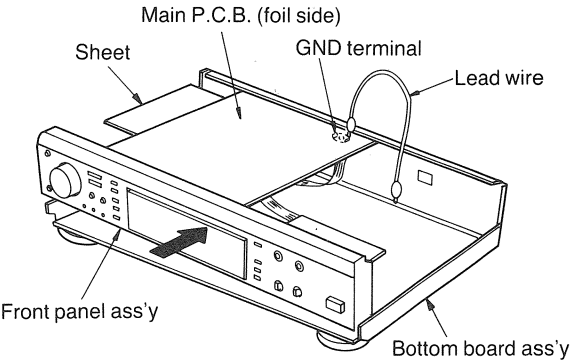
“ATTENTION SERVICER”

Some chassis components may have sharp edges. Be careful when disassembling and servicing.

Ref. No. 1	Removal of the Cabinet	Ref. No. 2	Removal of the Front Panel Ass'y
Procedure 1	 ● Remove the 6 screws (①~⑥).	Procedure 1→2	 1. Remove the 2 flat cables (CN602, CN901).
Ref. No. 3	Removal of the FL P.C.B.	 2. Remove the 3 screws (①~③). 3. Remove the front panel ass'y in the direction of arrow.	
Procedure 1→2→3	 1. Pull out the jog control knob. 2. Remove the nut. 3. Remove the 6 screws (①~⑥). 4. Remove the FL P.C.B. in the direction of arrow.		
Ref. No. 4	Power switch/Volume P.C.B. and MIC Jack P.C.B.	 3. Remove the 3 screws (①~③). 4. Remove the earth spring.	
Procedure 1→2→4	 1. Remove the power switch button by pushing it from behind the front panel ass'y. 2. Pull out the 2 knobs.		

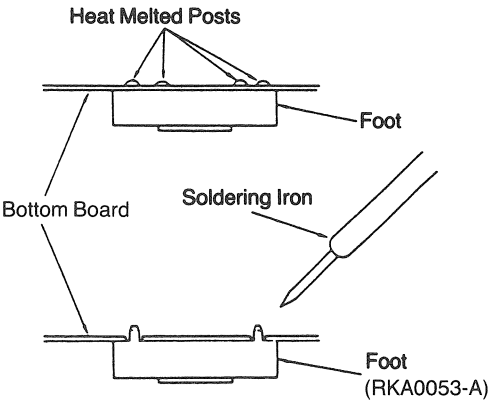
Ref. No. 5	Removal of the Operation P.C.B.	Ref. No. 6	Removal of the karaoke P.C.B.
Procedure 1→2→3→5	 1. Remove the 4 screws (①~④). 2. Remove the operation P.C.B. in the direction of arrow.	Procedure 1→2→3→6	 ● Remove the 3 screws (①~③).
Ref. No. 7	Removal of the Main P.C.B.	Ref. No. 8	Removal of the Power Supply P.C.B.
Procedure 1→2→7	 1. Remove the 9 screws (①~⑨). 2. Remove the 1 flat cable (CN701).	Procedure 1→8	 1. Remove the 1 flat cable (CN701). 2. Remove the 3 screws (①~③).
Ref. No. 9	How to check the Power Switch/Volume P.C.B. MIC Jack P.C.B. and Operation P.C.B.		
Procedure 1→2→4→ 5→6→9	1. Reinstall the FL P.C.B. to the main P.C.B. 2. Install the operation P.C.B. and karaoke P.C.B. to the FL P.C.B. 3. Connect the flat cables of the power switch/volume P.C.B. to the connectors (CN602 and CN901) on the main P.C.B. 4. Place the MIC Jack P.C.B., power switch/volume P.C.B. and operation P.C.B. as shown right to check their foil patterns. 		

Ref. No. 5	Removal of the Operation P.C.B.	Ref. No. 6	Removal of the karaoke P.C.B.
Procedure 1→2→3→5	 Operation P.C.B. 1. Remove the 4 screws (①~④). 2. Remove the operation P.C.B. in the direction of arrow.	Procedure 1→2→3→6	 Karaoke P.C.B. ●Remove the 3 screws (①~③).
Ref. No. 7	Removal of the Main P.C.B.	Ref. No. 8	Removal of the Power Supply P.C.B.
Procedure 1→2→7	 CN701 Main P.C.B. 1. Remove the 9 screws (①~⑨). 2. Remove the 1 flat cable (CN701).	Procedure 1→8	 Power supply P.C.B. CN701 1. Remove the 1 flat cable (CN701). 2. Remove the 3 screws (①~③).
Ref. No. 9	How to check the Power Switch/Volume P.C.B. MIC Jack P.C.B. and Operation P.C.B.		
Procedure 1→2→4→ 5→6→9	 Flat cables Karaoke P.C.B. Main P.C.B. CN901 CN602 MIC jack P.C.B. FL P.C.B. Power switch/ Volume P.C.B. Operation P.C.B. 1. Reinstall the FL P.C.B. to the main P.C.B. 2. Install the operation P.C.B. and karaoke P.C.B. to the FL P.C.B. 3. Connect the flat cables of the power switch/volume P.C.B. to the connectors (CN602 and CN901) on the main P.C.B. 4. Place the MIC Jack P.C.B., power switch/volume P.C.B. and operation P.C.B. as shown right to check their foil patterns.		

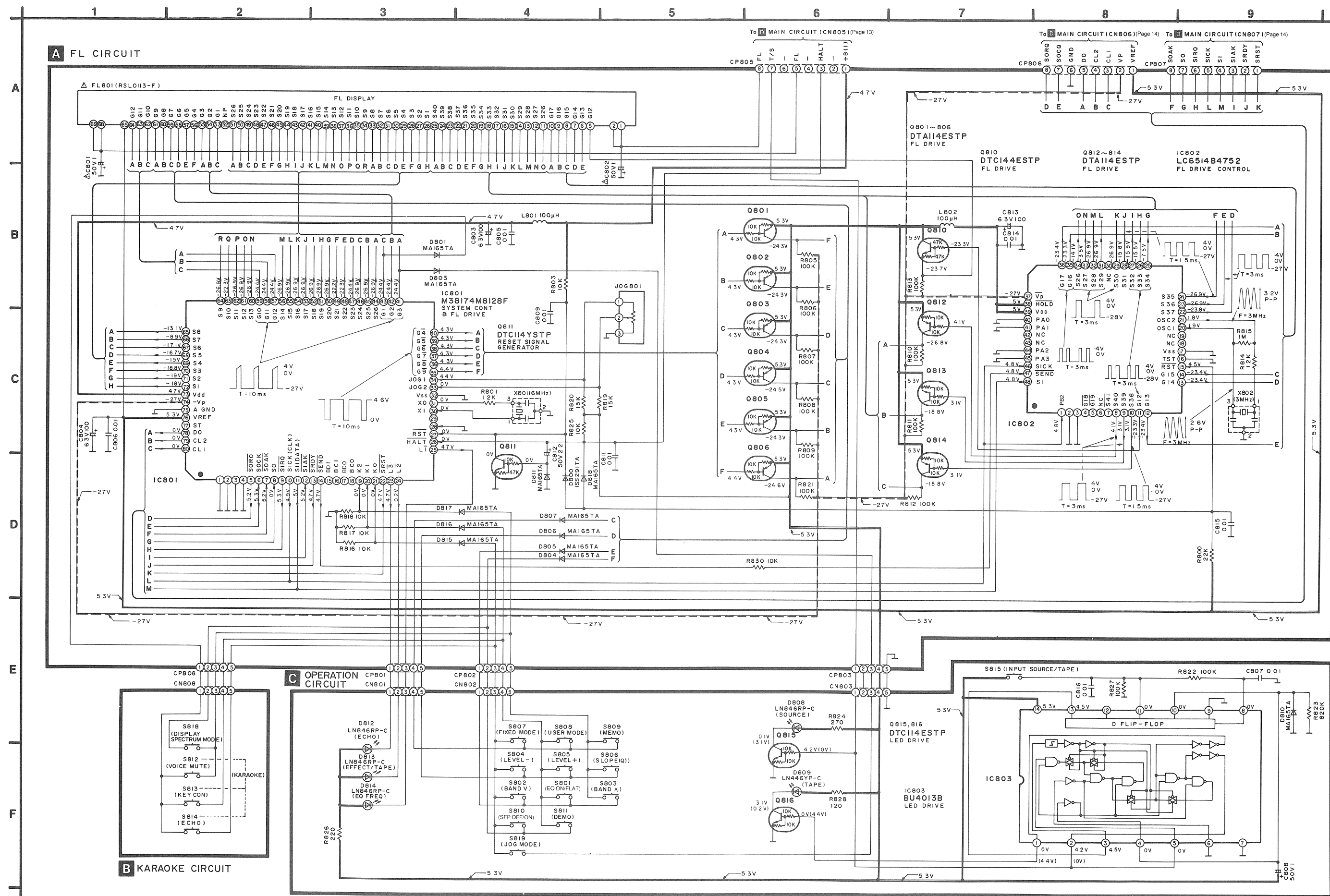
Ref. No. 10	How to check the Main P.C.B.
Procedure 1→10	●When checking the soldered surfaces of main P.C.B. and replacing the parts, do as show.
 Front panel ass'y 1. Remove the 3 screws (1~3). 2. Remove the front panel ass'y in the direction of arrow.	
 Rear panel 4. Remove the 4 screws (11~14). 5. Remove the rear panel in the direction of arrow.	
 3. Remove the 7 screws (4~10).  Main P.C.B. (foil side) Sheet GND terminal Lead wire Front panel ass'y Bottom board ass'y 6. As shown left, turn the main P.C.B. over to face the foil pattern toward you. 7. Spread insulating material under the main P.C.B. to prevent short circuit. 8. Connect the G.N.D terminal to the bottom board ass'y by the lead wire. 9. Reinstall the front panel ass'y to the main P.C.B.	

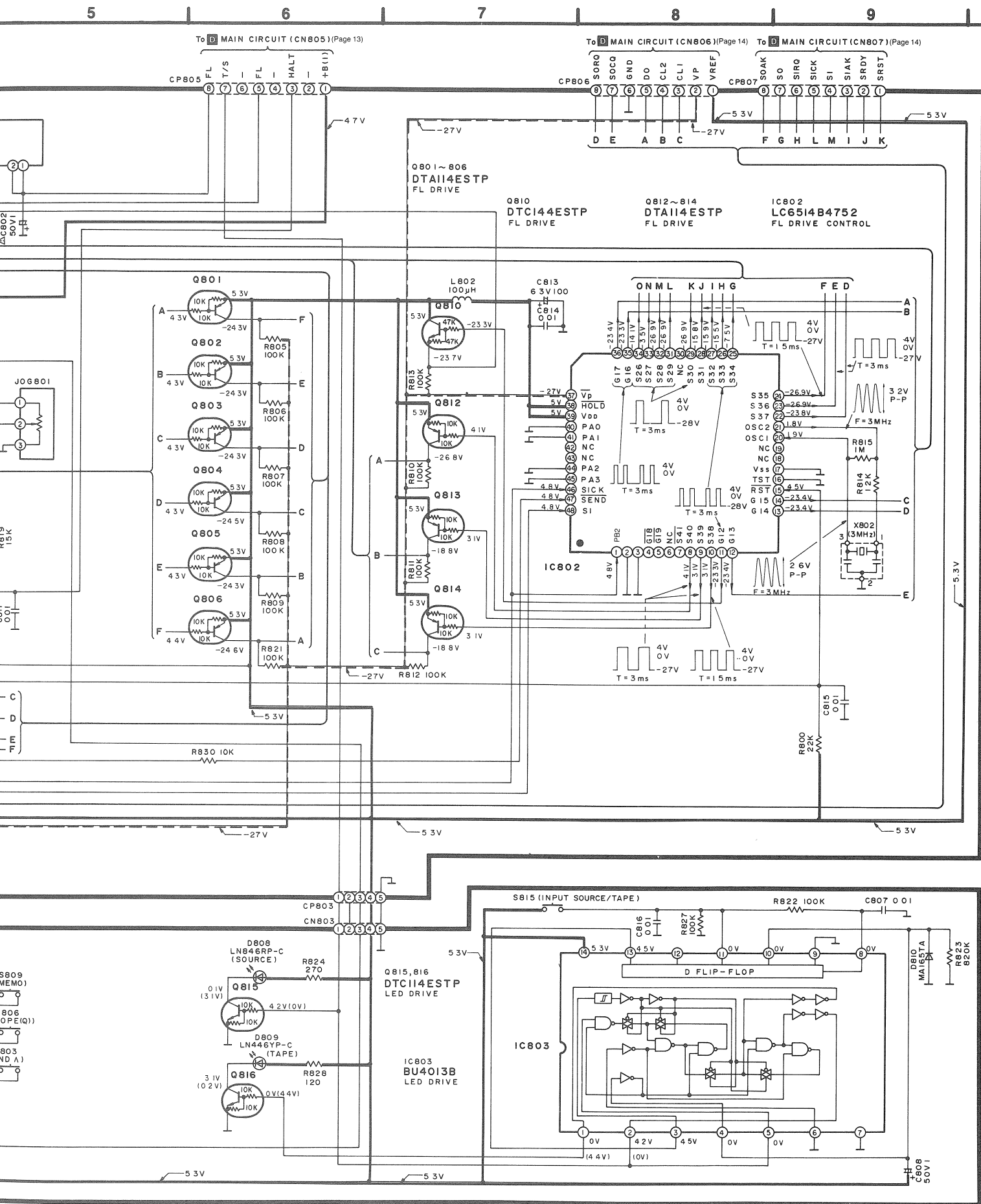
●Replacement of the Foot

1. Remove the 4 heat melted posts on the Bottom Board with a pair of nippers or similar tool.
2. To replace the foot (RKA0053-A) on the Bottom Board, melt the 4 posts with soldering iron.



SCHEMATIC DIAGRAM (Parts list on pages 25-28)



**Notes:**

- S701 : Voltage select switch (VOL ADJ) in "240 V" position. for (GC) area.
- S801 : Equalizer ON/FLAT switch. (EQ, ON/FLAT)
- S802 : Equalizer-frequency select switch. (BAND V)
- S803 : Equalizer-frequency select switch. (BAND ^)
- S804 : Equalizer level-control switch. (LEVEL-)
- S805 : Equalizer level-control switch. (LEVEL+)
- S806 : Slope (Q) select switch. [SLOPE (Q)]
- S807 : Fixed mode select switch. (FIXED MODE)
- S808 : User mode select switch. (USER MODE)
- S809 : Memory switch. (MEMO)
- S810 : SFP OFF/ON switch. (SFP, OFF/ON)
- S811 : Demonstration switch. (DEMO)
- S812 : Voice mute switch. (VOICE MUTE)
- S813 : Key control switch. (KEY CON)
- S814 : Echo switch. (ECHO)
- S815 : Input select switch. (INPUT, SOURCE TAPE)
- S818 : Display mode select switch. (DISPLAY, -SPECTRUM MODE)
- S819 : Jog mode switch. (JOG MODE)
- S901-1~
S901-3 : Power "STANDBY $\odot$ /ON" switch (POWER $\blacksquare$ STANDBY $\odot$ $\blacksquare$ ON) in "ON" position.

•Indicated voltage values are the standard values for the unit measured by the DC electronic circuit tester (high-impedance) with the chassis taken as standard. Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester.

No mark...INPUT: SOURCE ()...INPUT: TAPE

Important safety notice:

Components identified by Δ mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used. When replacing any of components, be sure to use only manufacture's specified parts shown in the parts list.

•This schematic diagram may be modified at any time with the development of new technology.

***Caution!**

IC and LSI are sensitive to static electricity.

Secondary trouble can be prevented by taking care during repair.

*Cover the parts boxes made of plastics with aluminum foil.

*Ground the soldering iron.

*Put a conductive mat on the work table.

*Do not touch the legs of IC or LSI with the fingers directly.

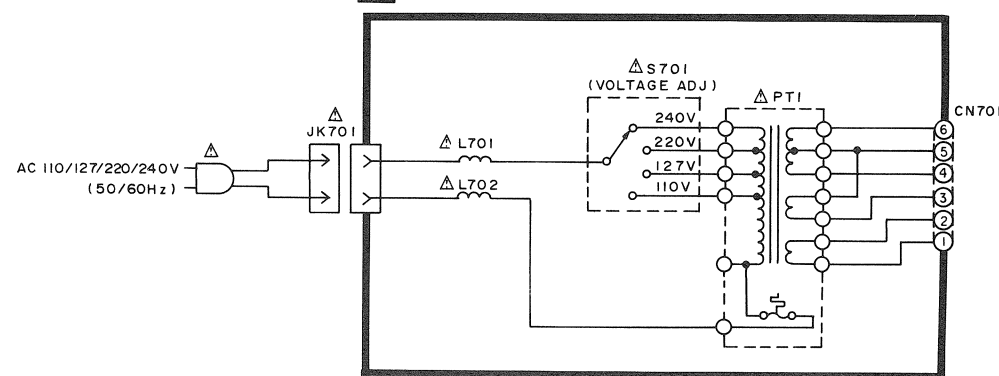
Δ Source signal (L ch)

$\Rightarrow$ DSP signal line

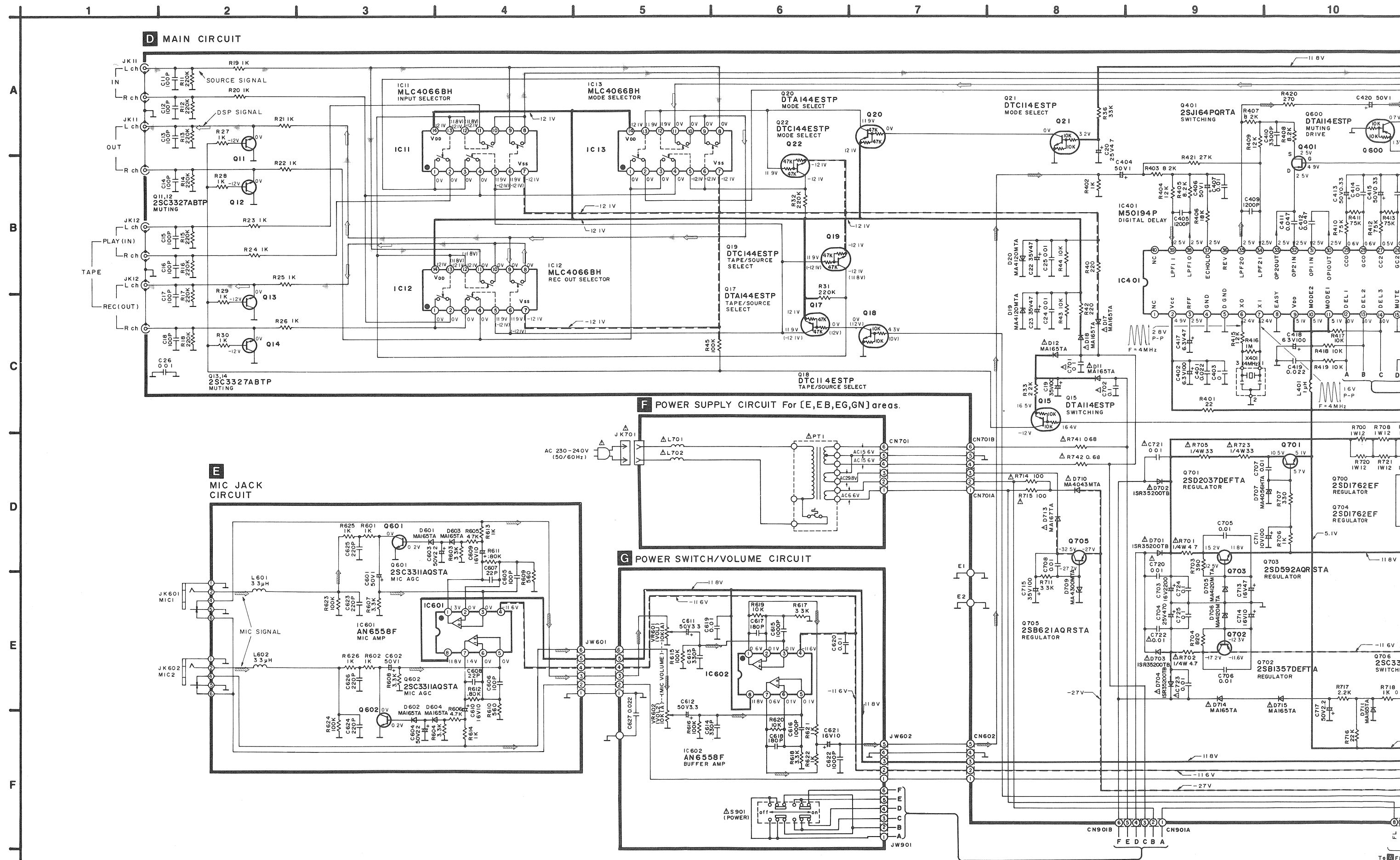
$\Rightarrow$ MIC signal

--- Positive voltage lines

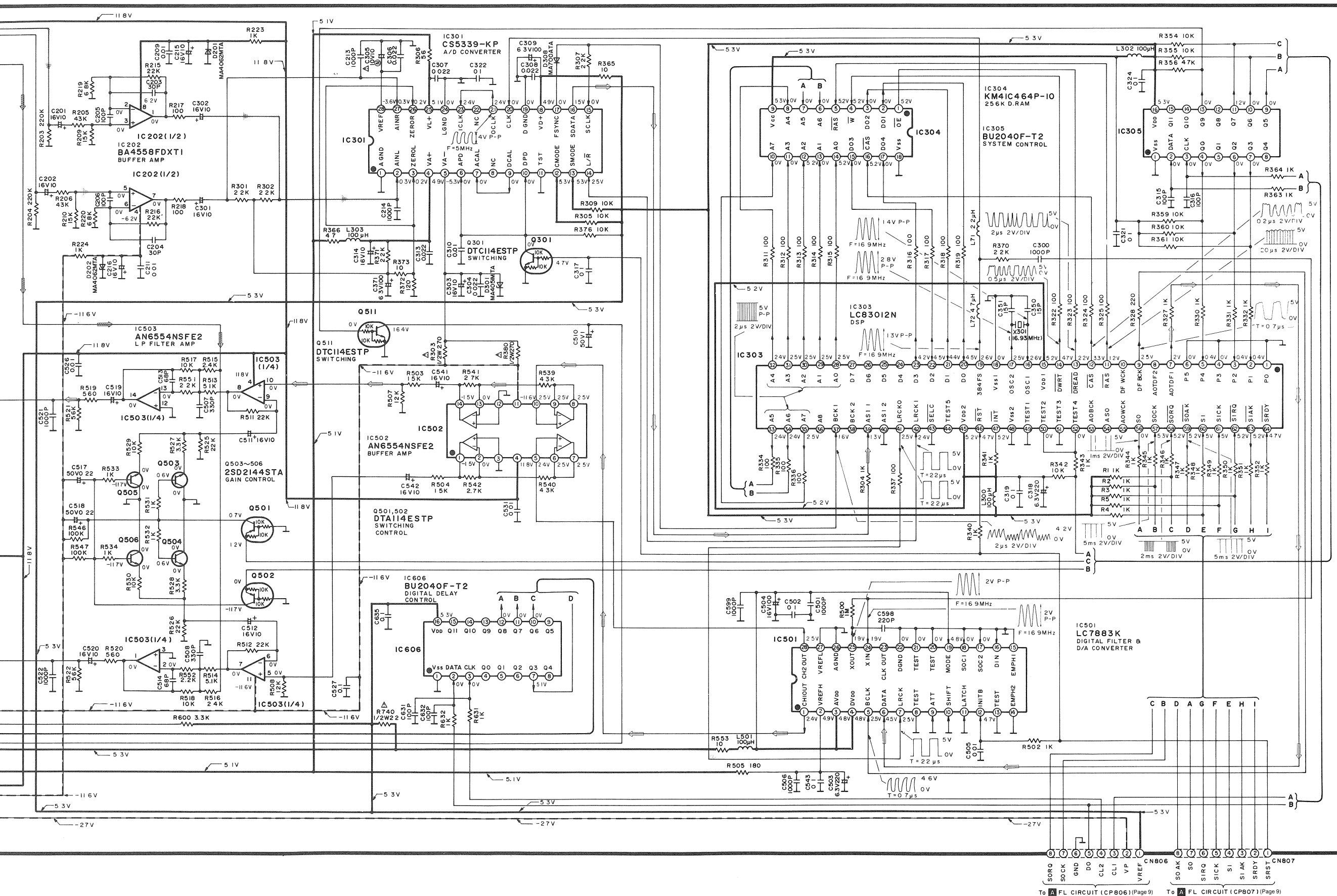
$\cdots$ Negative voltage line

F POWER SUPPLY CIRCUIT For [GC] area.

SCHEMATIC DIAGRAM (Parts list on pages 25-28)







A FL P.C.B. (REPI460A-S)

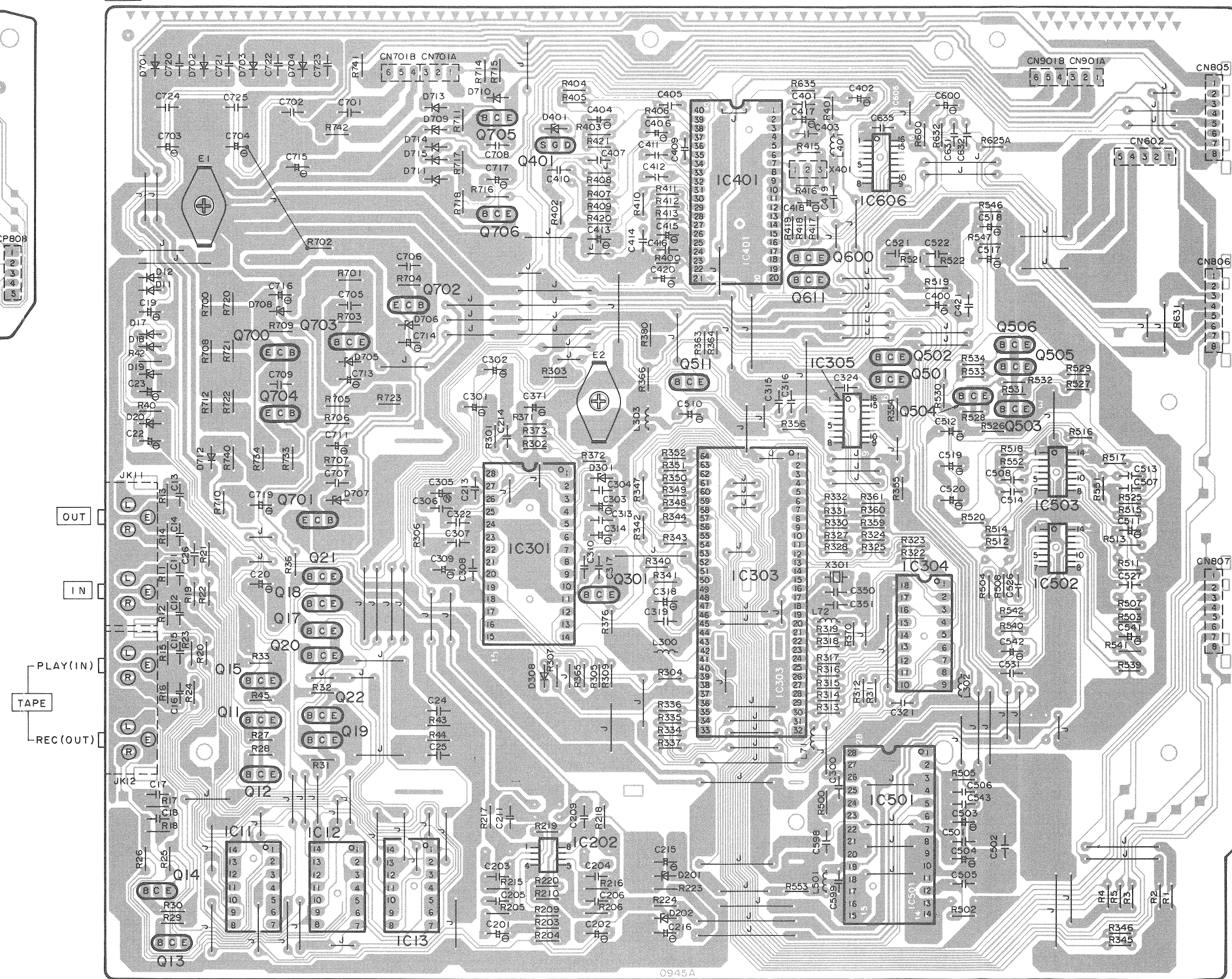
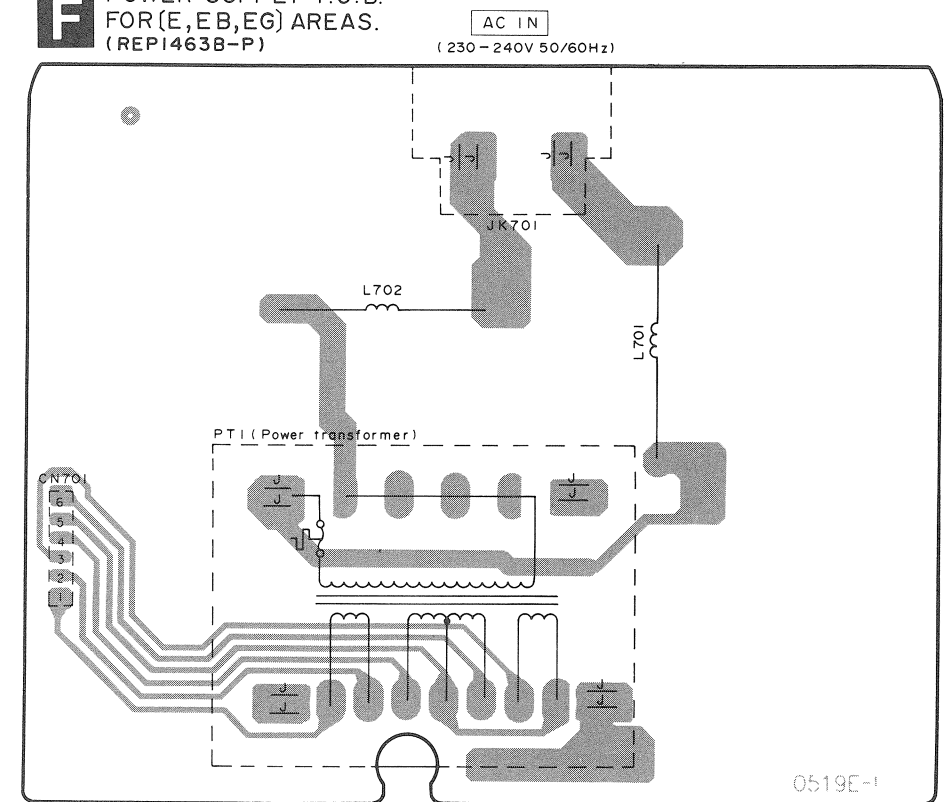
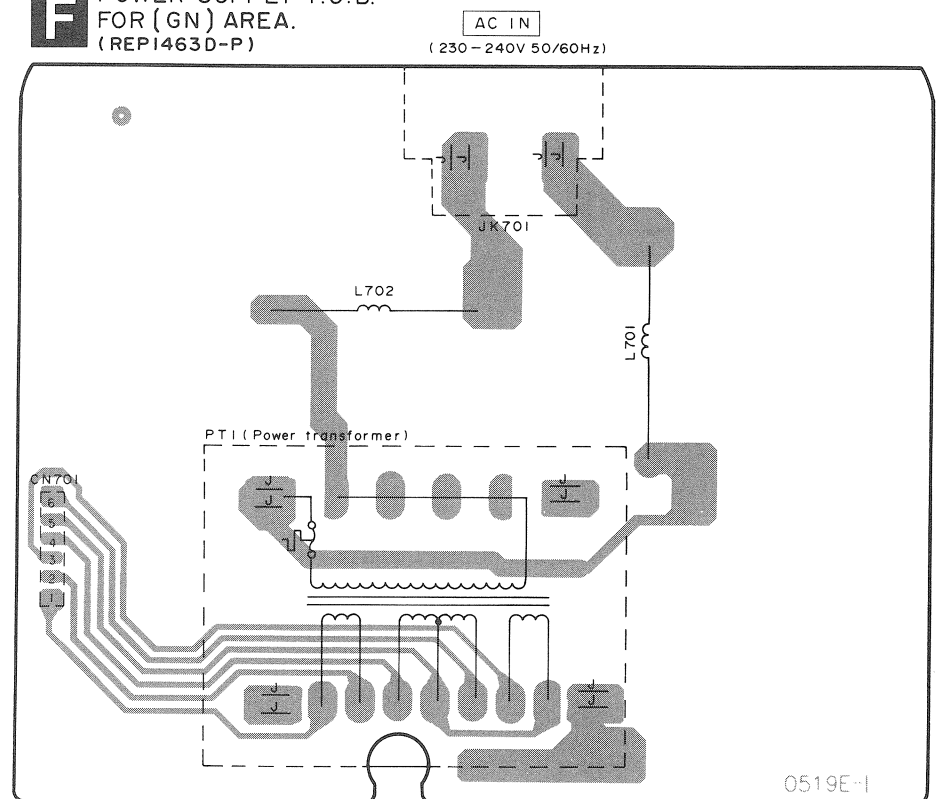
B KARAOKE P.C.B. (REPI460A-S)

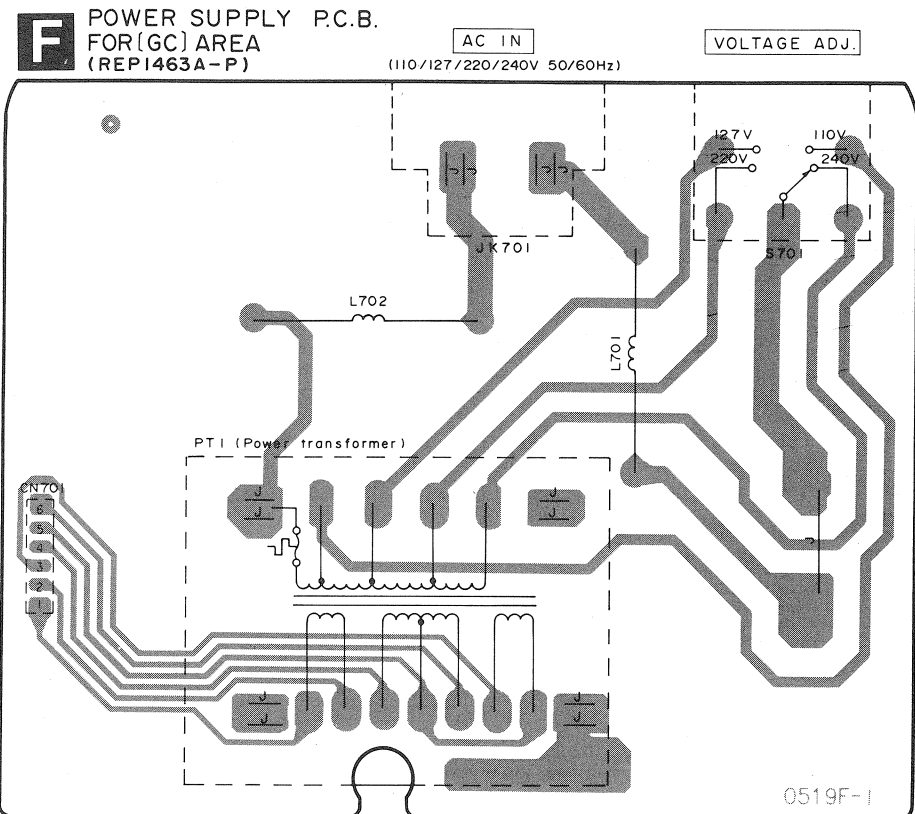
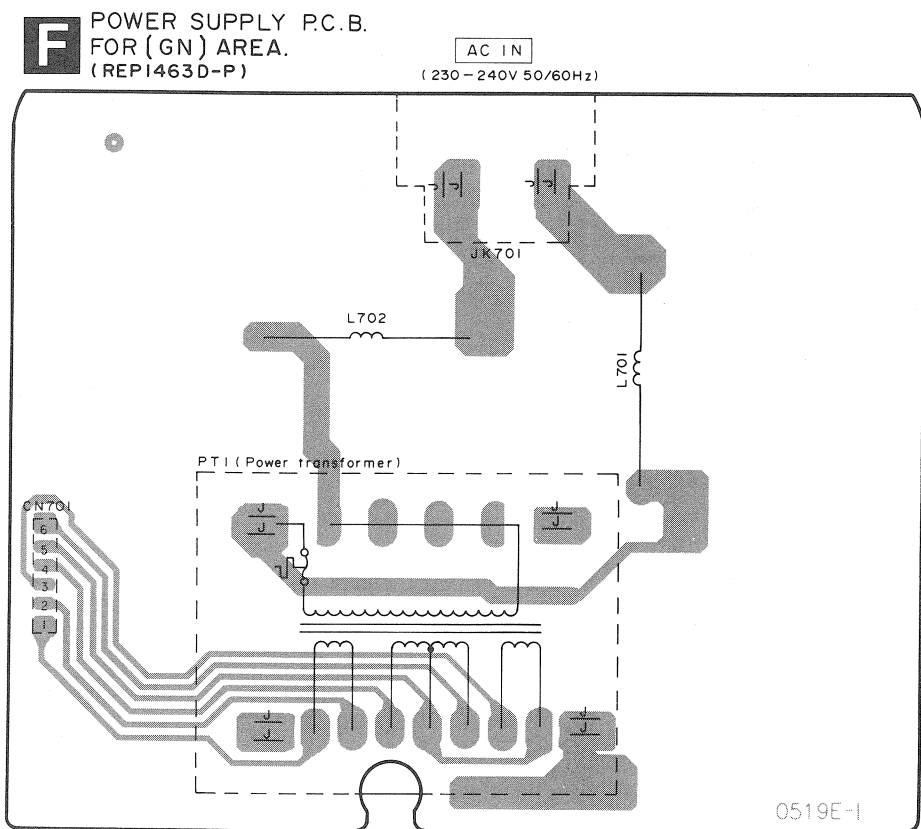
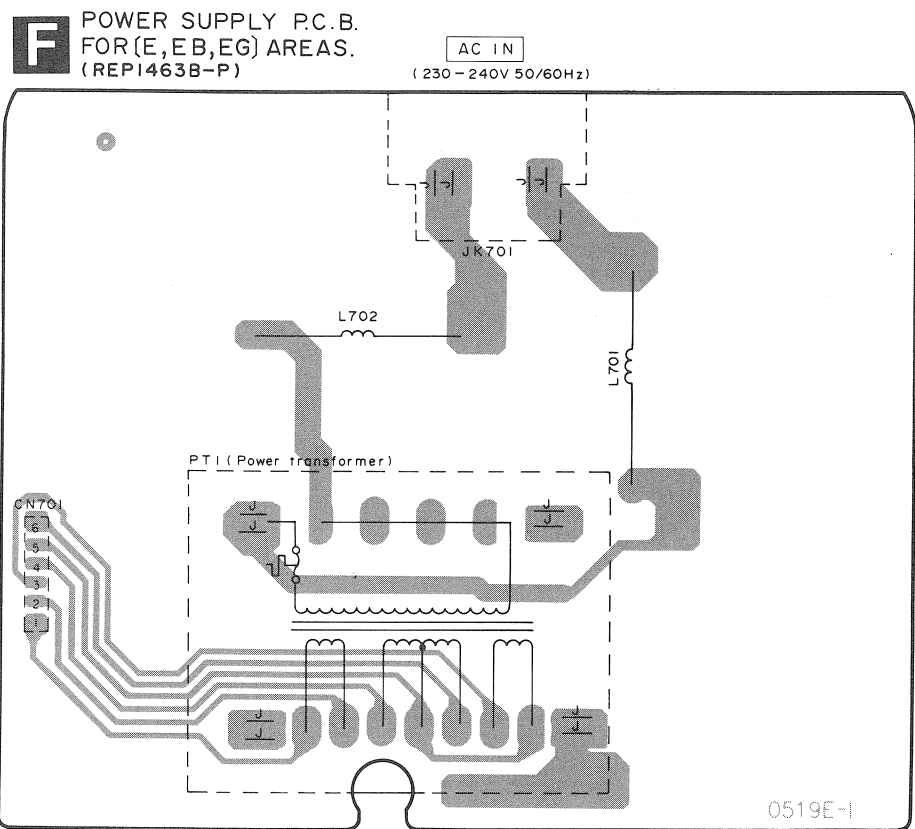
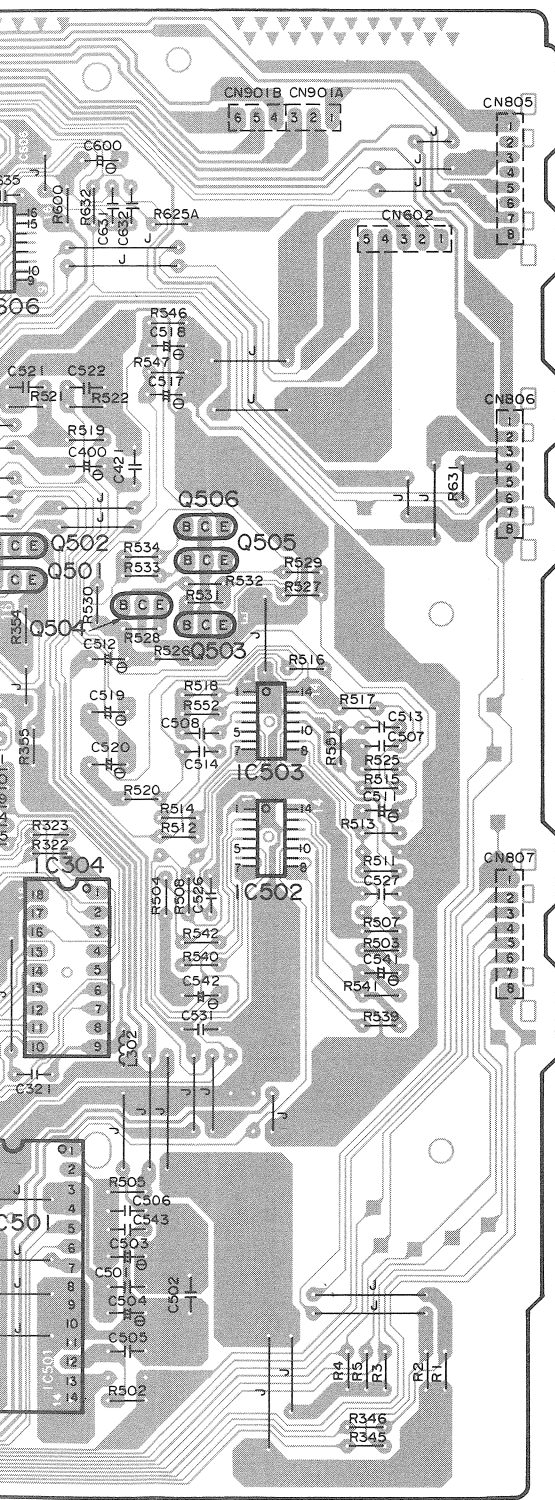
C OPERATION P.C.B. (REPI460A-S)

E MIC JACK P.C.B. (REPI460A-S)

G POWER SWITCH/VOLUME P.C.B. (REPI460A-S)

D MAIN P.C.B. (REPI461A-M)

D MAIN P.C.B. (REP1461A-M)**F** POWER SUPPLY P.C.B.
FOR (E,EB,EG) AREAS.
(REP1463B-P)**F** POWER SUPPLY P.C.B.
FOR (GN) AREA.
(REP1463D-P)



BA4558FDXT1

BU4013B

M50194P

LC83012N

LC6514B4752

AN6558F	8 Pin
MLC4066BH	14 Pin
KM41C464P-10	18 Pin
CS5339-KP	28 Pin
LC7883K	28 Pin

M38174M8128F

AN6554NSFE2 14 Pin

BU2040F-T2 16 Pin

2SB621AQRSTA 2SD592AQRSTA

2SD1762EF

DTA114ESTP DTA144ESTP DTC114ESTP DTC114YSTP DTC144ESTP 2SD2144STA

2SB1357DEFTA 2SD2037DEFTA

2SJ164PQRTA

1SR35200TB 1SS291TA MA165TA MA167TA MA700ATA

MA4120MTA MA4300MTA

MA4043MTA MA4051MTA MA4056HTA MA4062MTA

LN446YP-C LN846RP-C

■ DESCRIPTION OF FL PANEL [FL801 (RSL0113-F)]

- Grid assignment

■ FUNCTION OF IC TERMINALS

■ IC303 (LC83012N)

Pin No.	Terminal Name	I/O	Function
1, 4, 6	P0, P3, P5	I/O	Not used (connect to GND)
2, 3, 5	P1, P2, P4	I	Mode signal input terminal
7	AOTDF1	O	Audio data output terminal
8	AOTDF2	O	Not used
9	DFBCK	O	Bit clock signal output terminal
10	DFWCK	O	Word clock signal output terminal
11	$\overline{\text{RAS}}$	O	Random access signal output terminal
12	$\overline{\text{CAS}}$	O	CAS signal output terminal
13	$\overline{\text{DREAD}}$	O	Data read signal output terminal
14	$\overline{\text{DWRT}}$	O	Data writing signal output terminal
15	V _{DD} 1	I	Power supply (+5 V)
16	OSC1	I	Clock signal input terminal (384Fs)
17	OSC2	O	Not used
18	V _{SS} 1	I	GND terminal
19	384FS	O	Not used
20~23	D0~D3	I/O	IC304 (DRAM) Data signal input/output terminal
24~27	D4~D7	I/O	Not used
28~35	A0~A7	O	IC304 (DRAM) Address data signal output terminal
36	A8	O	Not used
37	BCK1	I	Bit clock signal output terminal
38	BCK2	I	Bit clock signal output terminal
39	AS11	I	Audio data signal input terminal
40	AS12	I	Not used
41	LRCK0	O	L-R ch Identifier signal output terminal
42	LRCK1	I	L-R ch Identifier signal input terminal
43, 44	$\overline{\text{SELC}}$ TEST5	—	Not used
45	V _{DD} 2	I	Power supply (+5 V)
46	$\overline{\text{RST}}$	I	Reset terminal
47	$\overline{\text{INT}}$	I	Interrupt signal input terminal
48	V _{SS} 2	I	GND terminal
49~52	TEST1~ TEST4	I	Not used
53~55	AOBCK ASO AOWCK	—	Not used
56	SO	O	8 bit serial data output terminal
57	SOCK	I	Serial clock signal input terminal
58	$\overline{\text{SORQ}}$	I	Serial data control signal input terminal (request signal input)
59	$\overline{\text{SOAK}}$	O	Predict (serial data output) control signal output terminal
60	SI	I	8 bit serial data input terminal
61	SICK	I	Serial clock signal input terminal
62	$\overline{\text{SIRQ}}$	I	Serial data request signal input
63	$\overline{\text{SIK}}$	O	Predict (serial data input) control signal output terminal
64	$\overline{\text{SRDY}}$	I	Ready signal input terminal

■ IC501 (LC7883K)

Pin No.	Terminal Name	I/O	Function
1	CH1OUT	O	DAC signal output (L-ch out)
2	VREFH	I	Reference voltage input
3	AV _{DD}	I	Analog power supply
4	DV _{DD}	I	Digital power supply
5	BCLK	I	Bit-clock signal input
6	DATA	I	Digital audio tape signal input
7	LRCK	I	L-R Clock signal input
8	TEST	I	Connected to GND
9	ATT	I	Connected to GND
10	SHIFT	I	Connected to GND
11	LATCH	I	Connected to GND
12	INITB	I	Initial signal input
13	TEST	I	Connected to GND
14, 15	EMPH2 EMPH1	I	Deemphasis institute signal input
16	DIN	—	Connected to GND
17	SOC2		
18	SOC1		
19	MODE	I	Mode select signal input
20	TEST	—	Connected to GND
21			
22			
23	CLK OUT	—	Not used
24, 25	XIN XOUT	I O	Clock signal input/output terminal
26, 27	AGND VREFL	—	Connected to GND
28	CH2OUT	O	DAC signal output (R-ch out)

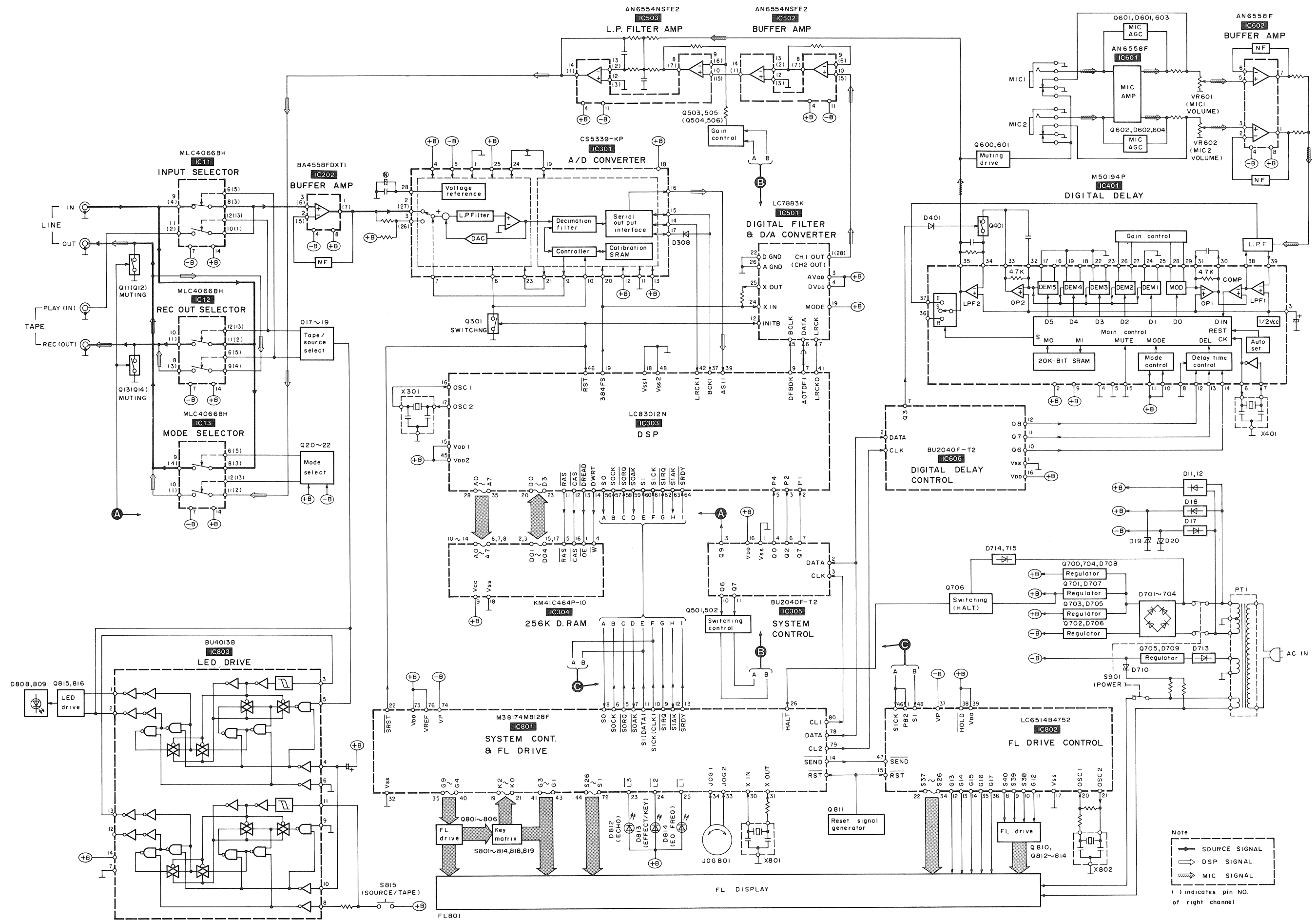
■ IC801 (M38174M8128F)

Pin No.	Terminal Name	I/O	Function
1	—	—	Connected to GND
2	—	—	Connected to GND
3	—	—	Connected to GND
4	—	—	Connected to GND
5~9	$\overline{\text{SORQ}}$, $\overline{\text{SOCK}}$, $\overline{\text{SOAK}}$, SO, $\overline{\text{SIRQ}}$	I/O	Display control signal input-output terminal
10~13	$\overline{\text{SICK}}$ (CLK), SI (DATA), $\overline{\text{SIK}}$, $\overline{\text{SRDY}}$	I/O	Display control signal, data signal and clock signal input-output terminal
14	$\overline{\text{SEND}}$	O	Display control signal output
15	BDI	—	Not used
16	BCI	—	Not used
17	BDO	—	Not used
18	BCO	—	Not used
19~21	K2~K0	I	Key scan signal input terminal
22	$\overline{\text{SRST}}$	O	System reset signal output
23~25	L3, L2, L1	O	JOG mode display control signal output
26	$\overline{\text{HALT}}$	I	Backup detect signal input
27	$\overline{\text{RST}}$	I	Reset signal input terminal
28	—	—	Connected to GND
29	—	—	Not used
30, 31	X I X O	I O	Crystal oscillator (X801 6 MHz) connect terminal
32	V _{SS}	I	GND terminal
33, 34	JOG2 JOG1	I	JOG Encoder signal input terminal
35	G ₉	O	FL Grid control signal output
36~43	G ₈ ~G ₄ , G ₃ ~G ₁	O	FL Grid control signal and key scan control signal output
44~56	S ₂₆ ~S ₁₄	O	FL Segment control signal output
57~59	G ₁₂ ~G ₁₀	O	FL Grid control signal output
60~72	S ₁₃ ~S ₁	O	FL Segment control signal output
73	V _{DD}	I	Power supply (+5 V)
74	— VP	I	FL Pull-up voltage input
75	A. GND	I	GND terminal
76	VREF	I	A/D Converter reference voltage input terminal
77	ST	O	Strobe signal output terminal
78	DO	O	Data signal output terminal
79, 80	CL2 CL1	O	Clock signal output terminal

■ IC802 (LC6514B4752)

Pin No.	Terminal Name	I/O	Function
1, 46	PB2, SICK	I	Clock signal input terminal
2, 3	—	—	Connected to GND
4, 5	$\overline{\text{G18}}$ G ₁₉	—	Not used
6, 7	$\overline{\text{NC}}$ S ₁₄	—	Not used
8~10	S ₄₀ ~S ₃₈	O	FL Segment control signal output terminal
11	G ₁₂	O	FL Grid control signal output terminal
12~14	G ₁₃ ~G ₁₅	O	FL Grid control signal output terminal
15	$\overline{\text{RST}}$	I	Reset terminal
16	TST	I	Not used
17	V _{SS}	I	GND terminal
18, 19	NC	—	Not used
20, 21	OSC1 OSC2	I O	Crystal oscillator (X802 3 MHz) connect terminal
22~25	S ₃₇ ~S ₃₄	O	FL Segment control signal output terminal
26~29	S ₃₃ ~S ₃₀	O	FL Grid control signal output terminal
30	NC	—	Not used
31~34	S ₂₉ ~S ₂₆	O	FL Segment control signal output terminal
35, 36	G ₁₆ G ₁₇	O	FL Grid control signal output terminal
37	VP	I	FL Pull-down voltage input
38	HOLD	I	Connect V _{DD}
39	V _{DD}	I	Power supply (+5 V)
40, 41	PA0 PA1	—	Connected to GND
42, 43	NC	—	Not used
44, 45	PA2 PA3	—	Connected to GND
47	$\overline{\text{SEND}}$	I	Display control signal input
48	SI	I	Serial data input terminal

■ BLOCK DIAGRAM



■ REPLACEMENT PARTS LIST

Notes: *Important safety notice:

Components identified by △ mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.

When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

*The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)

Parts without these indications can be used for all areas.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		INTEGRATED CIRCUIT(S)		Q815, 816	DTC114ESTP	TRANSISTOR	
						DIODE (S)	
IC11-13	MLC4066BH	I. C, INPUT/REC OUT/MODE SEL.		D11, 12	MA165	DIODE	△
IC202	BA4558FDXT1	I. C, BUFFER AMP.		D17, 18	MA165	DIODE	△
IC301	CS5339-KP	I. C, A/D CONVERTER		D19, 20	MA4120	DIODE	
IC303	LC83012N	I. C, D. S. P.		D201, 202	MA4062MTA	DIODE	
IC304	KM41C464P-10	I. C, 256K D. RAM		D301	MA4051MTA	DIODE	
IC305	BU2040F-T2	I. C, SYSTEM CONTROL		D308	MA700	DIODE	
IC401	M50194P	I. C, DIGITAL DELAY		D401	MA165	DIODE	
IC501	LC7883K	I. C, D/A CONVERTER		D601-604	MA165	DIODE	
IC502, 503	AN6554NSFE2	I. C, L. P. F. /BUFFER AMP.		D701-704	1SR35200TB	DIODE	△
IC601, 602	AN6558F	I. C, MIC/BUFFER AMP.		D705, 706	MA4120	DIODE	
IC606	BU2040F-T2	I. C, DIGITAL DELAY CONTROL		D707	MA4056HTA	DIODE	
IC801	M38174M8128F	I. C, FL DRIVE		D708	MA4062MTA	DIODE	
IC802	LC6514B4752	I. C, FL DRIVE CONTROL		D709	MA4300M	DIODE	
IC803	BU4013B	I. C, LED DRIVE		D710	MA4043M	DIODE	△
		TRANSISTOR(S)		D711	MA165	DIODE	
				D712	1SS291TA	DIODE	
Q11-14	2SC3327-A	TRANSISTOR		D713	MA167	DIODE	
Q15	DTA114ESTP	TRANSISTOR		D714, 715	MA165	DIODE	△
Q17	DTA144ESTP	TRANSISTOR		D800	1SS291TA	DIODE	
Q18	DTC114ESTP	TRANSISTOR		D801	MA165	DIODE	
Q19	DTC144ESTP	TRANSISTOR		D803-807	MA165	DIODE	
Q20	DTA144ESTP	TRANSISTOR		D808	LN846RP-C	L. E. D.	
Q21	DTC114ESTP	TRANSISTOR		D809	LN446YP	L. E. D.	
Q22	DTC144ESTP	TRANSISTOR		D810, 811	MA165	DIODE	
Q301	DTC114ESTP	TRANSISTOR		D812-814	LN846RP-C	L. E. D.	
Q401	2SJ164PQRTA	TRANSISTOR		D815-818	MA165	DIODE	
Q501, 502	DTA114ESTP	TRANSISTOR					
Q503-506	2SD2144S	TRANSISTOR				VARIABLE RESISTOR(S)	
Q511	DTC114ESTP	TRANSISTOR					
Q600	DTA114ESTP	TRANSISTOR		VR601, 602	EVJ01BFB2A14	V. R, MIC VOLUME CONTROL	
Q601, 602	2SC3311A-Q	TRANSISTOR		JOG801	EVQWPA02224B	JOG CONTROL	
Q611	2SD2144S	TRANSISTOR				COIL (S)	
Q700	2SD1762EF	TRANSISTOR					
Q701	2SD2037DEFTA	TRANSISTOR					
Q702	2SB1357DEFTA	TRANSISTOR		L71	RLQZP2R2KT-Y	COIL	
Q703	2SD592ANCQ	TRANSISTOR		L72	RLQZP4R7KT-Y	COIL	
Q704	2SD1762EF	TRANSISTOR		L300	ELESN101KA	COIL	
Q705	2SB621A-R	TRANSISTOR		L302, 303	RLQZP101KT-Y	COIL	
Q706	2SC3311A-Q	TRANSISTOR		L401	RLQZP1R0KT-Y	COIL	
Q801-806	DTA114ESTP	TRANSISTOR		L501	RLQZP101KT-Y	COIL	
Q810	DTC144ESTP	TRANSISTOR		L601, 602	RLQZP3R3KT-Y	COIL	
Q811	DTC114YSTP	TRANSISTOR		L701, 702	SLQX400-D	COIL	△
Q812-814	DTA114ESTP	TRANSISTOR		L801, 802	ELEXT101KA9	COIL	

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		OSCILLATOR(S)				TRANSFORMER(S)	
				PT1	RTP1K4B014	POWER TRANSFORMER	△ (E, EB, EG, GN)
X301	RSXZ16M9M01T	OSCILLATOR		PT1	RTP1K4E023	POWER TRANSFORMER	△ (GC)
X401	EF0GC4004A4	OSCILLATOR				JACKS (S)	
X801	EF0GC6004T4	OSCILLATOR					
X802	EF0GC3004T4	OSCILLATOR		JK11	SJF3069-5N	IN/OUT JACK	
				JK12	SJF3069-5N	IN/OUT JACK	
		DISPLAY (S)		JK601	RJ J65MA01	MIC 1 JACK	
FL801	RS L0113-F	FL DISPLAY	△	JK602	RJ J65MA01	MIC 2 JACK	
		SWITCH (ES)		JK701	SJS9236	AC INLET	△ (E, EB, EG, GC)
				JK701	SJSD16	AC INLET	△ (GN)
S701	SSR187-1	SW, VOLTAGE SELECTOR	△ (GC)				
S801	EVQ21405R	SW, EQ ON/FLAT					
S802	EVQ21405R	SW, BAND DOWN					
S803	EVQ21405R	SW, BAND UP					
S804	EVQ21405R	SW, LEVEL DOWN					
S805	EVQ21405R	SW, LEVEL UP					
S806	EVQ21405R	SW, SLOPE (Q)					
S807	EVQ21405R	SW, FIXED MODE					
S808	EVQ21405R	SW, USER MODE					
S809	EVQ21405R	SW, MEMO					
S810	EVQ21405R	SW, SFP OFF/ON					
S811	EVQ21405R	SW, DEMO					
S812	EVQ21405R	SW, VOICE MUTE					
S813	EVQ21405R	SW, KEY CON					
S814	EVQ21405R	SW, ECHO					
S815	EVQ21405R	SW, INPUT SOURCE/TAPE					
S818	EVQ21405R	SW, DISPLAY SPECTRUM MODE					
S819	EVQ21405R	SW, JOG MODE					
S901	RSP2D009-J	SW, POWER	△				
		CONNECTOR (S)					
CN602	RJS1A1705	SOCKET (5P)					
CN801-803	SJS50581BB	SOCKET (5P)					
CN805-807	RJU003K008M1	SOCKET (8P)					
CN808	SJS50581BB	SOCKET (5P)					
CN701A	RJS1A1703	SOCKET (3P)					
CN901A	RJS1A1703	SOCKET (3P)					
CN701B	RJS1A1703	SOCKET (3P)					
CN901B	RJS1A1703	SOCKET (3P)					
CP801-803	SJT30549BB1	CONNECTOR (5P)					
CP805-807	RJT003K008-1	CONNECTOR (8P)					
CP808	SJT30549BB1	CONNECTOR (5P)					
		EARTH TERMINAL (S)					
E1, 2	SNE1004-1	GND PLATE					

Notes : * Capacity values are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)
* Resistance values are in ohms, unless specified otherwise, 1K=1,000 (OHM) , 1M=1,000k (OHM)

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
		RESISTORS	R402	ERDS2TJ102	1/4W 1K	R625A	ERDS2TJ101	1/4W 100
			R403	ERDS2TJ822	1/4W 8. 2K	R625	ERDS2TJ102	1/4W 1K
			R404	ERDS2TJ123	1/4W 12K	R626	ERDS2TJ102	1/4W 1K
R1-5	ERDS2TJ102	1/4W 1K	R405	ERDS2TJ822	1/4W 8. 2K	R631, 632	ERDS2TJ102	1/4W 1K
R11-18	ERDS2TJ224T	1/4W 220K	R406	ERDS2TJ183T	1/4W 18K	R635	ERDS2TJ222	1/4W 2. 2K
R19-30	ERDS2TJ102	1/4W 1K	R407, 408	ERDS2TJ822	1/4W 8. 2K	R700	ERG1SJ120E	1W 12
R31, 32	ERDS2TJ224T	1/4W 220K	R409	ERDS2TJ123	1/4W 12K	R701, 702	ERD2FCVJ4R7T	1/4W 4. 7 Δ
R33	ERDS2TJ222	1/4W 2. 2K	R410	ERDS2TJ752T	1/4W 7. 5K	R703	ERDS2TJ391	1/4W 390
R36	ERDS2TJ333	1/4W 33K	R411	ERDS2TJ753T	1/4W 75K	R704	ERDS2TJ821	1/4W 820
R40	ERDS2TJ221	1/4W 220	R412	ERDS2TJ752T	1/4W 7. 5K	R705	ERD25FJ330	1/4W 33 Δ
R42	ERDS2TJ221	1/4W 220	R413	ERDS2TJ753T	1/4W 75K	R706	ERDS2TJ102	1/4W 1K
R43, 44	ERDS2TJ103	1/4W 10K	R415	ERDS2TJ122	1/4W 1. 2K	R707	ERDS2TJ331	1/4W 330
R45	ERDS2TJ104	1/4W 100K	R416	ERDS2TJ105T	1/4W 1M	R708	ERG1SJ120E	1W 12
R203, 204	ERDS2TJ224T	1/4W 220K	R417-419	ERDS2TJ103	1/4W 10K	R709	ERDS2TJ471	1/4W 470
R205, 206	ERDS2TJ433	1/4W 43K	R420	ERDS2TJ271	1/4W 270	R710	ERDS2TJ561	1/4W 560
R209, 210	ERDS2TJ153	1/4W 15K	R421	ERDS2TJ273	1/4W 27K	R711	ERDS2TJ332	1/4W 3. 3K
R215, 216	ERDS2TJ223	1/4W 22K	R500	ERDS2TJ105T	1/4W 1M	R712	ERG1SJ120E	1W 12
R217, 218	ERDS2TJ101	1/4W 100	R502	ERDS2TJ102	1/4W 1K	R714, 715	ERDS2TJ101	1/4W 100
R219, 220	ERDS2TJ682T	1/4W 6. 8K	R503, 504	ERDS2TJ152	1/4W 1. 5K	R716	ERDS2TJ223	1/4W 22K
R223, 224	ERDS2TJ102	1/4W 1K	R505	ERDS2TJ181T	1/4W 180	R717	ERDS2TJ222	1/4W 2. 2K
R301, 302	ERDS2TJ222	1/4W 2. 2K	R507, 508	ERDS2TJ123	1/4W 12K	R718	ERDS2TJ102	1/4W 1K
R303	ERDS1FVJ271T	1/2W 270 Δ	R511, 512	ERDS2TJ223	1/4W 22K	R720-722	ERG1SJ120E	1W 12
R304	ERDS2TJ102	1/4W 1K	R513, 514	ERDS2TJ512T	1/4W 5. 1K	R723	ERD25FJ330	1/4W 33 Δ
R305	ERDS2TJ103	1/4W 10K	R515, 516	ERDS2TJ242	1/4W 2. 4K	R733, 734	ERDS2TJR47T	1/4W 0. 47
R306	ERDS2TJ560T	1/4W 56	R517, 518	ERDS2TJ103	1/4W 10K	R740	ERDS1FVJ2R2T	1/2W 2. 2 Δ
R307	ERDS2TJ222	1/4W 2. 2K	R519, 520	ERDS2TJ561	1/4W 560	R741, 742	ERQ16NKNR68E	1W 0. 68 Δ
R309	ERDS2TJ103	1/4W 10K	R521, 522	ERDS2TJ563	1/4W 56K	R800	ERDS2TJ223	1/4W 22K
R311-319	ERDS2TJ101	1/4W 100	R525, 526	ERDS2TJ223	1/4W 22K	R801	ERDS2TJ122	1/4W 1. 2K
R322-325	ERDS2TJ101	1/4W 100	R527, 528	ERDS2TJ332	1/4W 3. 3K	R803	ERDS2TJ103	1/4W 10K
R327	ERDS2TJ102	1/4W 1K	R529, 530	ERDS2TJ103	1/4W 10K	R805-813	ERDS2TJ104	1/4W 100K
R328	ERDS2TJ221	1/4W 220	R531-534	ERDS2TJ102	1/4W 1K	R814	ERDS2TJ122	1/4W 1. 2K
R330-332	ERDS2TJ102	1/4W 1K	R539, 540	ERDS2TJ432T	1/4W 4. 3K	R815	ERDS2TJ105T	1/4W 1M
R334-337	ERDS2TJ101	1/4W 100	R541, 542	ERDS2TJ272T	1/4W 2. 7K	R816-818	ERDS2TJ103	1/4W 10K
R340, 341	ERDS2TJ102	1/4W 1K	R546, 547	ERDS2TJ104	1/4W 100K	R819, 820	ERDS2TJ153	1/4W 15K
R342	ERDS2TJ103	1/4W 10K	R551, 552	ERDS2TJ222	1/4W 2. 2K	R821, 822	ERDS2TJ104	1/4W 100K
R343-352	ERDS2TJ102	1/4W 1K	R553	ERDS2TJ100	1/4W 10	R823	ERDS2TJ824	1/4W 820K
R354, 355	ERDS2TJ103	1/4W 10K	R600	ERDS2TJ332	1/4W 3. 3K	R824	ERDS2TJ271	1/4W 270
R356	ERDS2TJ472	1/4W 4. 7K	R601, 602	ERDS2TJ102	1/4W 1K	R825	ERDS2TJ103	1/4W 10K
R359-361	ERDS2TJ103	1/4W 10K	R603, 604	ERDS2TJ332	1/4W 3. 3K	R826	ERDS2TJ221	1/4W 220
R363, 364	ERDS2TJ102	1/4W 1K	R605, 606	ERDS2TJ472	1/4W 4. 7K	R827	ERDS2TJ104	1/4W 100K
R365	ERDS2TJ100	1/4W 10	R607, 608	ERDS2TJ332	1/4W 3. 3K	R828	ERDS2EJ121	1/4W 120
R366	ERDS2TJ4R7T	1/4W 4. 7	R609, 610	ERDS2TJ561	1/4W 560	R830	ERDS2TJ103	1/4W 10K
R370, 371	ERDS2TJ222	1/4W 2. 2K	R611, 612	ERDS2TJ184T	1/4W 180K			
R372	ERDS2EJ121	1/4W 120	R613, 614	ERDS2TJ102	1/4W 1K			CAPACITORS
R373	ERDS2TJ100	1/4W 10	R615, 616	ERDS2TJ104	1/4W 100K			
R376	ERDS2TJ103	1/4W 10K	R617, 618	ERDS2TJ332	1/4W 3. 3K	C11-18	ECBT1H101KB5	50V 100P
R380	ERDS1FVJ271T	1/2W 270 Δ	R619, 620	ERDS2TJ103	1/4W 10K	C19	ECA1VM101B	35V 100U
R400	ERDS2TJ104	1/4W 100K	R621, 622	ERDS2TJ102	1/4W 1K	C20	ECEA1EKA4R7B	25V 4. 7U
R401	ERDS2TJ220T	1/4W 22	R623, 624	ERDS2TJ104	1/4W 100K	C22, 23	ECEA1VJ470	35V 47U

Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks	Ref. No.	Part No.	Values & Remarks
C24-26	ECBT1E103ZF	25V 0. 01U	C507, 508	ECBT1H331KB5	50V 330P	C814-816	ECBT1E103ZF	25V 0. 01U
C201, 202	ECEA1CKA100B	16V 10U	C510	ECEA1HKA010B	50V 1U			
C203, 204	ECBT1H300J5	50V 30P	C511, 512	ECEA1CKA100B	16V 10U			
C205, 206	ECBT1H101KB5	50V 100P	C513, 514	ECBT1H680J5	50V 68P			
C209	ECBT1E103ZF	25V 0. 01U	C517, 518	ECEA1HKAR22B	50V 0. 22U			
C211	ECBT1E103ZF	25V 0. 01U	C519, 520	ECEA1CKA100B	16V 10U			
C213, 214	ECBT1H102KB5	50V 1000P	C521, 522	ECBT1H102KB5	50V 1000P			
C215, 216	ECEA1CKA100B	16V 10U	C526	ECBT1E103ZF	25V 0. 01U			
C300	ECBT1H102KB5	50V 1000P	C527	ECBT1H104ZF5	50V 0. 1U			
C301-303	ECEA1CKA100B	16V 10U	C531	ECBT1E103ZF	25V 0. 01U			
C304	ECBT1E223ZF	25V 0. 022U	C541, 542	ECEA1CKA100B	16V 10U			
C305	ECEA1AKN100B	10V 10U Δ	C543	ECBT1H104ZF5	50V 0. 1U			
C306-308	ECBT1E223ZF	25V 0. 022U	C598	ECBT1H221KB5	50V 220P			
C309	ECEA0JKA101B	6. 3V 100U	C599	ECBT1H102KB5	50V 1000P			
C310	ECBT1E103ZF	25V 0. 01U	C600	ECEA1CKA100B	16V 10U			
C313	ECBT1E223ZF	25V 0. 022U	C601, 602	ECEA1HKA010B	50V 1U			
C314	ECEA1CKA100B	16V 10U	C603, 604	ECEA1HKA2R2B	50V 2. 2U			
C315, 316	ECBT1H101KB5	50V 100P	C605, 606	ECBT1H101KB5	50V 100P			
C317	ECBT1H104ZF5	50V 0. 1U	C607, 608	ECBT1H220J5	50V 22P			
C318	ECEA0JKA221B	6. 3V 220U	C609, 610	ECEA1CKA100B	16V 10U			
C319	ECBT1H104ZF5	50V 0. 1U	C611, 612	ECEA1HKA3R3B	50V 3. 3U			
C321	ECBT1H104ZF5	50V 0. 1U	C613, 614	ECBT1H331KB5	50V 330P			
C322	ECQV1H104JM3	50V 0. 1U	C615, 616	ECBT1H102KB5	50V 1000P			
C324	ECBT1H104ZF5	50V 0. 1U	C617, 618	ECBT1H181KB5	50V 180P			
C350, 351	ECBT1H150J5	50V 15P	C619, 620	ECBT1E103ZF	25V 0. 01U			
C371	ECEA0JKA101B	6. 3V 100U	C621	ECEA1CKA100B	16V 10U			
C400	ECEA1HKA3R3B	50V 3. 3U	C622	ECBT1H102KB5	50V 1000P			
C401	ECBT1E223ZF	25V 0. 022U	C623-626	ECBT1H221KB5	50V 220P			
C402	ECEA0JKA101B	6. 3V 100U	C627	ECBT1E223ZF	25V 0. 022U			
C403	ECBT1H104ZF5	50V 0. 1U	C631, 632	ECBT1H101KB5	50V 100P			
C404	ECEA1HKA010B	50V 1U	C635	ECBT1H104ZF5	50V 0. 1U			
C405	ECBT1C122KR5	16V 1200P	C701, 702	ECQV1H104JM3	50V 0. 1U Δ			
C406	ECEA1HKA010B	50V 1U	C703	ECA1CM222E	16V 2200U			
C407	ECBT1C103KS5	16V 0. 01U	C704	ECA1EM471B	25V 470U			
C409	ECBT1C122KR5	16V 1200P	C705-709	ECKR1H103ZF5	50V 0. 01U			
C410	ECBT1H332KR5	50V 3300P	C711	ECEA1AKA101B	10V 100U			
C411, 412	ECFR1E473KR	25V 0. 047U	C713	ECEA1CKA470B	16V 47U			
C413	ECEA1HKAR33B	50V 0. 33U	C714	ECEA1CKA100B	16V 10U			
C414	ECBT1E103ZF	25V 0. 01U	C715	ECA1VM101B	35V 100U			
C415	ECEA1HKAR33B	50V 0. 33U	C716	ECEA1CKA100B	16V 10U			
C416	ECBT1E103ZF	25V 0. 01U	C717	ECEA1HKA2R2B	50V 2. 2U			
C417	ECEA0JKA470B	6. 3V 47U	C719	ECA0JM102B	6. 3V 1000U			
C418	ECEA0JKA101B	6. 3V 100U	C720-723	ECBT1E103ZF	25V 0. 01U Δ			
C419	ECBT1E223ZF	25V 0. 022U	C724, 725	ECQV1H104JM3	50V 0. 1U			
C420	ECEA1HKA010B	50V 1U	C801, 802	ECEA1HKA010B	50V 1U Δ			
C421	ECBT1E103ZF	25V 0. 01U	C803, 804	ECEA0JKA101B	6. 3V 100U			
C501	ECBT1H102KB5	50V 1000P	C805-807	ECBT1E103ZF	25V 0. 01U			
C502	ECQV1H104JM3	50V 0. 1U	C808	ECEA1HKA010B	50V 1U			
C503	ECEA0JKA221B	6. 3V 220U	C809	ECBT1E103ZF	25V 0. 01U			
C504	ECEA1CKA101B	16V 100U	C811	ECBT1E103ZF	25V 0. 01U			
C505	ECBT1E103ZF	25V 0. 01U	C812	ECEA1HKA2R2B	50V 2. 2U			
C506	ECBT1H102KB5	50V 1000P	C813	ECEA0JKA101B	6. 3V 100U			

This exploded view diagram illustrates the assembly of a radio receiver chassis. The components are organized into horizontal sections labeled A through F on the left margin and numbered 1 through 28 on the top margin.

- Section A:** Shows the main chassis (1) and the top cover (2) with screws (3).
- Section B:** Shows the front panel (4) with mounting screws (21).
- Section C:** Shows the internal component layout, including the power transformer (24), tuning eye (22), and various capacitors (CN805, CN806, CN807, CN901A/B, CN602).
- Section D:** Shows the speaker assembly (19) and the speaker grille (16).
- Section E:** Shows the control panel (9) with knobs (5, 6) and the volume control potentiometer (8-1).
- Section F:** Shows the bottom panel (9-1) and the speaker grille (7).

The diagram includes numerous callouts for specific components and their assembly points, such as JK701, JK11, JK12, JK601, JK602, and various capacitors (CP801, CP802, CP803, CP805, CP806, CP807, CP808).

Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET PARTS	
1	RKMO078-1K	CABINET	
2	SNE2129-1	SCREW	
3	XTBS3+8JFZ1	SCREW	
4	RGR0151A-B1	REAR PANEL	(E)
4	RGR0151A-C1	REAR PANEL	(EB)
4	RGR0151A-A1	REAR PANEL	(EG)
4	RGR0151B-A1	REAR PANEL	(GC)
4	RGR0151A-C1	REAR PANEL	(GN)
5	RGU0030	POWER BUTTON	
6	RGW0048	MIC VOLUME KNOB	
7	RGW0155-K	JOG CONTROL KNOB	
8	RFKJHGE90E-K	BOTTOM BORAD ASS' Y	
8-1	RKA0053-A	FOOT	
9	RFKGHGE90E-K	FRONT PANEL ASS' Y	
9-1	RKW0231-K	FL PANEL	
10	RFKNHGE90EAK	ORNAMENT (A) ASS' Y	
11	RGU0780-K	SELECT BUTTON (A)	
12	RGU0781-K	SELECT BUTTON (B)	
13	RGU0781A-K	SELECT BUTTON (C)	
14	RGU0782-K	MONITOR BUTTON	
15	RHN90001	NUT	
16	RMCO183	EARTH SPRING	
17	RMNO188	ANGLE	
18	SNE4021-1	NUT	
19	XTBS26+8J	SCREW	
20	SHE187-2	P. C. B. SPACER	
21	XTBS3+8JFZ1	SCREW	
22	XTB3+20JFZ	SCREW	
23	RMNO156	FL HOLDER	
24	RWJ1806110KQ	FLAT CABLE (6P)	
25	RWJ1806110KK	FLAT CABLE (6P) (JW601)	
26	RWJ1805230KQ	FLAT CABLE (5P) (JW602)	
27	RWJ1806230KQ	FLAT CABLE (6P) (JW901)	
28	RFKNHGE90EBK	ORNAMENT (B) ASS' Y	
		PACKING MATERIALS	
P1	RPG1344	PACKING CASE	
P2	RPNO628	PAD	
P3	RPQ0164	ACCESSORY PAD	
P4	XZB50X65A02Z	PROTECTION COVER	
P5	XZB24X34C04	PROTECTION COVER	
		ACCESSORIES	
A1	RFKSHGE90E-K	INSTRUCTIONS MANUAL	(E)
A1	RQT1633-B	INSTRUCTIONS MANUAL	(EB)
A1	RFKSHGE90EGK	INSTRUCTIONS MANUAL	(EG)
A1	RFKSHGE90GCK	INSTRUCTIONS MANUAL	(GC)

The diagram illustrates the assembly of the RPN0628 unit. The main component is a rectangular base (P1) with a lid (P2). The lid is shown in an exploded view, revealing four internal pads: Pad A, Pad B, Pad C, and Pad D. These pads are positioned to receive four cables (A1, A2, A3, and A4) which are connected to a central control unit (A5). A sixth cable (A6) is shown connected to the control unit, labeled as being for the GC area. The base (P1) has a front panel (P3) and a rear panel (P4). A fifth component (P5) is shown as a separate piece, likely a cover or a part of the lid assembly.

P5

A6 [for (GC) area]

A5

A4

A1, A2, A3

P3

Pad A

Pad B

Pad C

Pad D

P1

P2

Pad A B C D ass'y: RPN0628