

Service Manual

Portable CD Player

SL-S240

COMPACT
disc
DIGITAL AUDIO

DIGITAL

MASH[®]
multi-stage noise shaping

※ • MASH is a trademark of NTT.

Colour

(K)...Black Type

Area

Suffix for Model No.	Area	Colour
(P)	U.S.A.	(K)
(PC)	Canada.	

TRAVERSE DECK: RAE0141Z MECHANISM SERIES

SPECIFICATIONS

Audio

No. of channels: 2 channels (left and right, stereo)
 Output voltage: 0.6 V (50 k Ω) ϕ 3.5 stereo mini jack
 Frequency response: 20~20,000 Hz (+0.5 dB, -1.5 dB)
 S/N: more than 94 dB*
 Wow and flutter: Below measurable limit
 DA converter: 1 bit, MASH[®]
 Headphone output level: max. 9 mW+9 mW/16 Ω (variable)
 Digital filter: stereo mini jack ϕ 3.5
 8 times over sampling

Signal Format

Correction system: Technics New
 Super Decoding Algorithm

Pickup

Type: One beam
 Light source: Semiconductor laser
 Wavelength: 780 nm
 Lens: Glass pressed lens

Playing time;

[When used in hold mode, at 25°C (77°F) temperature and on flat and stable surface.]

Batteries used	Anti-shock OFF/ON
Rechargeable batteries	About 3 hours/ About 2 hours 30 minutes
Panasonic alkaline dry cell batteries	About 10 hours/ About 7 hours/ 30 minutes

The play time may be less depending on the operating conditions.

Recharging time;

About 3 hours

General

Power requirement:

AC; with an included Panasonic AC adaptor
 RFEA403C-S
 Batteries; DC 3 V (two "AA" size batteries, not included)
 (Panasonic R6P/LR6 or equivalent, not included)
 Rechargeable Batteries; DC 2.4 V with an optional Panasonic Rechargeable Batteries (SH-CDB8D set of 2)
 Car Battery; with an optional Panasonic car adaptor (SH-CDC9)
 DC 4.5 V \diamond \circ \diamond

DC IN:

Operation temperature range:

0°C - 40°C (32°F - 104°F)

Power supply:

DC 4.5 V

Power consumption:

Power source	Anti-shock OFF/ON
Using AC adaptor	4.3 W/4.5W

Dimensions (W×H×D):

128×29×140 mm
 (5 1/16" × 1 1/8" × 5 1/2")

Weight:

225 g (8.0 oz) without batteries
 270 g (9.5 oz) with batteries

*These specifications were measured in the anti-shock OFF mode.

Note: Design and specifications are subject to change without notice.
 Weight and dimensions are approximate.

Panasonic[®]

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⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

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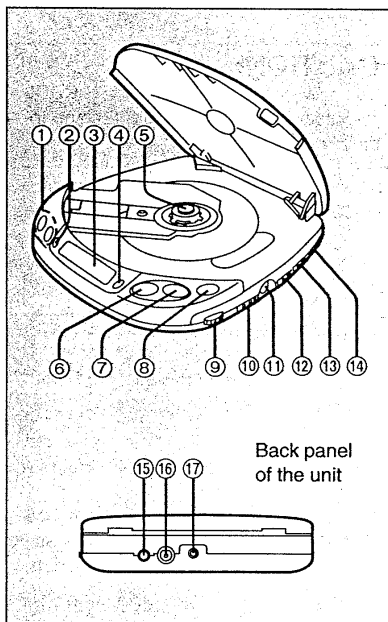
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■ PRECAUTION OF LASER DIODE

CAUTION: This unit utilizes a class 1 laser. Invisible laser radiation is emitted from the optical pickup lens when the unit is turned on :

1. Do not look directly into the pickup lens.
2. Do not use optical instruments to look at the pickup lens.
3. Do not adjust the preset variable resistor on the optical pickup.
4. Do not disassemble the optical pickup unit.
5. If the optical pickup is replaced, use the manufactures specified replacement pickup only.
6. Use of control or adjustments or performance of procedures other than those specified herin may result in hazardous radiation exposure.

■ LOCATION OF CONTROLS

- ① Skip/search buttons (◀◀, ▶▶, •SKIP/SEARCH)
- ② Memory/recall button (MEMORY/RECALL)
- ③ Display
- ④ Repeat button (REPEAT)
- ⑤ Push button (PUSH)
- ⑥ Play/pause button (▶ II)
- ⑦ Stop/power off button (■/POWER OFF)
- ⑧ Open button (OPEN)
- ⑨ Headphones volume control (VOLUME)
- ⑩ XBS selector (XBS)
- ⑪ Headphones jack (⌀) 16Ω ϕ 3.5
- ⑫ Play mode selector (MODE)
- ⑬ Hold switch (HOLD)
- ⑭ Anti-shock switch (ANTI-SHOCK)
- ⑮ Out jack (OUT)
- ⑯ DC in jack (DC IN 4.5 V ⚡)
- ⑰ Hole for car insulator mounting screw

BATTERY SERVICE LIFE

Approx. 3 (Anti-shock memory OFF) hours/2.5 (Anti-shock memory ON) hours (EIAJ) with rechargeable batteries.

Approx. 10 (Anti-shock memory OFF) hours/7.5 (Anti-shock memory ON) hours (EIAJ) with Panasonic AM-3/LR6 alkaline (AA-size) batteries.

The above battery service life is measured according to the conditions set forth by EIAJ (Electronic Industries Association of Japan). As the battery service life varies with the method of operation and environmental conditions, use these values as reference.

■ ACCESSORIES

AC adaptor
(RFEA403C-S) 1 pc.

Stereo headphones (For U.S.A.)
(RPHT103DPYS1) 1 pc.

Stereo earphones (For Canada)
(RFEV317P-KS) 1 pc.

■ POWER SUPPLY PREPARATIONS

Refer to the specifications (front cover) for the duration of the play time provided when rechargeable or dry cell batteries are used.

Using the rechargeable batteries

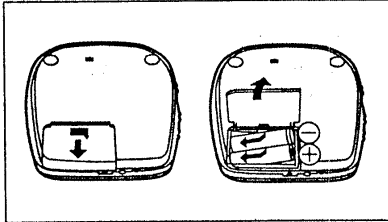
Obtain the optional rechargeable batteries (SH-CDB8D).

Make sure that the rechargeable batteries have been recharged before use.

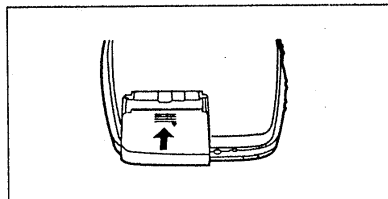
Recharging procedure

1 Place the rechargeable batteries inside the unit.

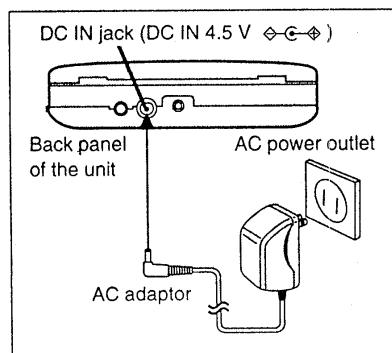
(No batteries other than RP-BP60 /SH-CDB8D can be recharged.)



If the battery compartment lid becomes disengaged, position it horizontally and press it back into position.



2 Connect the AC adaptor.

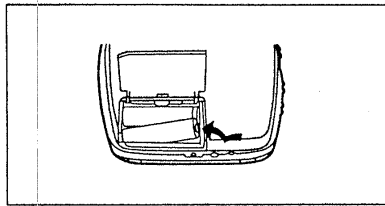


It takes about 3 hours to fully recharge the batteries.

3 Upon completion of the recharging, disconnect the AC adaptor from the DC IN jack and power outlet.

Removing the batteries

Push the batteries upward in the direction of the arrow to remove them.



- The batteries can be used for about 10 months (300 times) if they are used every day. They will need to be replaced if the duration of their operation drops drastically.
- You can operate the unit with the AC adaptor while recharging the batteries, but it will lengthen the recharging time.
- Recharging should be performed at 5°C–40°C (41°F–104°F).
- While recharging, the AC adaptor and rechargeable batteries may get warm. This is normal.

Using the dry cell batteries (not included)

Disconnect the AC adaptor and then install two "AA" size (LR6) alkaline batteries.

The batteries are inserted and removed in the same way as for the rechargeable batteries.

Using the AC adaptor

Connect the AC adaptor supplied. Refer to the section on "Using the rechargeable batteries" for details on the connections.

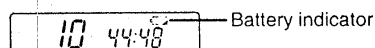
Be sure to obtain the car adaptor (SH-CDC9), available as an optional accessory.

CAUTION:

Use only car adaptor, Model: SH-CDC9 manufactured by Matsushita Electric Industrial Co., Ltd.

The batteries can be recharged inside the car using the car adaptor.

Battery indicator



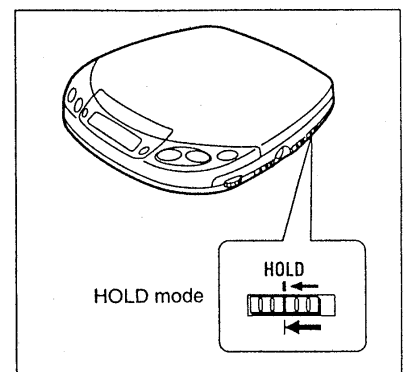
It starts flashing when the batteries have run down. After a short while the power is automatically cut off.

(The amount of time the unit will continue to play after the indicator has started flashing differs slightly, depending on the type of batteries used.)

Type of battery	Action
Rechargeable batteries	Recharge the batteries again.
Dry cell batteries	Replace with new batteries.

(The battery indicator may not flash if rechargeable batteries, other than those designated by Panasonic, are used.)

■ ACCIDENTAL OPERATION PREVENTION FUNCTION



This function prevents the unit from operating even if a control button is pressed in error. (The disc lid can still be opened and closed.) Use the function to prevent the following situations:

Example 1:

While the unit is not in use, the power is inadvertently turned on and the batteries run down.

Example 2:

Play is interrupted while the unit is in use.

To use the accidental operation prevention function

Set HOLD to the HOLD position.

HOLD indicator

If the unit is in the hold mode, the "hold" indicator appears when any of the unit's control buttons (except OPEN button) is pressed.

When the unit is turned off

The display appears only when ► II is pressed.

Before operating the buttons

Be absolutely sure to move HOLD to release the unit from the hold mode.

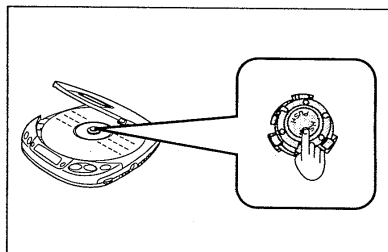
SEQUENTIAL PLAY

- 1 Press OPEN to open the lid, and insert the disc.**
 Label must face upward.
 Press the area near the center hole of the disc until it clicks into position.
 Close the lid.
- 2 Release the hold mode.**
 HOLD
- 3 Set MODE to NORMAL.**
 MODE NORMAL
 RESUME
- 4 Connect the stereo headphones/earphones to the jack.**
 (Plug in firmly)
- 5 Press II.**
 Play now starts.
 Track number in play

 Elapsed playing time of each track
 Play stops automatically when all the tracks have been played.
- 6 Adjust the volume level.**
 (If the unit has been connected to the car audio system, adjust the volume level between 4 and 6 on the unit, then adjust the volume level on the system.)

Removing the disc

After the disc has stopped rotating, press PUSH and release the disc. (Do not open the lid during play.)

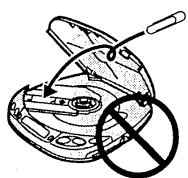


Automatic Shut-OFF function

When the unit is left for about 10 minutes in the stop or pause mode, this function automatically shuts off the power in order to prevent the batteries, etc. from discharging needlessly.

Note

Do not put anything inside the unit.



Operation	Button	Display
Pause: Press during play/press again to resume play		
To stop play: Press during play Stop mode		Total number of tracks Total playing time
To turn off the unit: Press during stop mode Off mode		
Skip forward/backward (skip function): Press during play Rapid forward/backward (search function): Keep depressed during play.	: Forward direction : Backward direction	

Skip and search functions

- During program play the tracks are skipped in the forward or backward direction in the programmed sequence.
- During program play, random play or 1-track repeat play, only the track being played is searched.
- During random play, it is not possible to skip to the track which has already been played.

For your reference:

"no disc" display

This appears for about 30 seconds when a disc has not been inserted or when a disc has not been inserted properly and then is pressed.

"OPEN" display

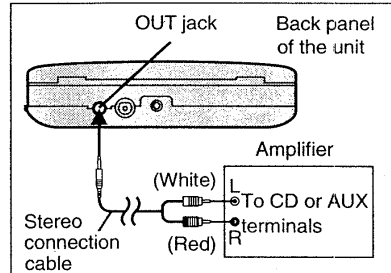
This appears for about 10 minutes after the lid is opened. (It does not appear when the unit is turned off.)

■ USING THE UNIT WITH OPTIONAL ACCESSORIES

Using the unit with an audio system

Using the stereo connection cable, you can hear CDs on your audio system.

- Connect the cable to the amplifier after turning off its power.
- Do not connect the cable to the PHONO jacks on the amplifier.
- Obtain the optional connecting cable if the amplifier comes with mini-phone jacks.
- Adjust the volume level on the amplifier.



Using the unit with a car stereo

Items to be purchased

For connection to the car audio system:

Car stereo cassette adaptor (SH-CDM9A)

For securing the unit and connecting the power supply:

- Car adaptor (SH-CDC9)
- Car mounting kit (SH-CDF7)
Car mounting arm, Car insulator

Note

It may not be possible to use the unit with some types of car stereos owing to restrictions imposed by the construction of the car stereo cassette adaptor or car mounting kit.

For further details, refer to the instructions of the part concerned.

■ CAUTIONS

Rechargeable batteries

- Only the SH-CDB8D batteries can be recharged.
- If the power delivered by the batteries lasts for a very short time after recharging, it means that the batteries' service life is over. Do not use them any more.
- Recharging already charged batteries will shorten their service life.
- When recharging batteries for the first time or when they have not been used for a long period of time, the play time may be shorter than usual. In a case like this, repeatedly recharge and discharge the batteries. This will restore them to their regular state.
- Do not allow any metal objects to touch the terminals of rechargeable batteries since this may cause short-circuiting which is dangerous.

Dry cell batteries/rechargeable batteries

To prevent damage to the batteries and electrolyte leakage, heed the following points.

- Align the ⊕ and ⊖ polarities properly when inserting the batteries.
- Do not mix different types or makes of batteries or old any new batteries.
- Remove the batteries if you do not plan to use the unit for a long period of time.
- Do not throw batteries into a fire, and do not short-circuit, disassemble or subject them to excessive heat.
- Do not attempt to recharge dry cell batteries.
- Do not peel off the plastic covering on the rechargeable batteries. Short-circuiting may occur which is dangerous.

Carrying dry cell batteries/rechargeable batteries around

When putting dry cell or rechargeable batteries in a pocket or bag, ensure that no other metal objects such as a necklace are placed together with them. Contact with metal may cause short-circuiting which, in turn, may cause a fire.

Be absolutely sure to carry the rechargeable batteries in the battery carrying case.

When driving a car

In the interest of traffic safety, do not operate the unit while driving.

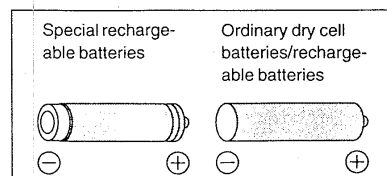
When purchasing rechargeable batteries

As a safety precaution, the portable CD players made by Panasonic have a construction designed to make it impossible to recharge ordinary batteries. To use rechargeable batteries, be absolutely sure to purchase the rechargeable Ni-Cd batteries designed especially for this unit.

Special rechargeable Ni-Cd batteries:

SH-CDB8D (set of 2)

For details, check with your dealer.



Listening caution



Do not play your headphones or earphones at a high volume. Hearing experts advise against continuous extended play.

If you experience a ringing in your ears, reduce volume or discontinue use.

Do not use while operating a motorized vehicle. It may create a traffic hazard and is illegal in many areas.

You should use extreme caution or temporarily discontinue use in potentially hazardous situations.

Even if your headphones or earphones is an open-air type designed to let you hear outside sounds, don't turn up the volume so high that you can't hear what's around you.

Sound can be deceiving. Over time your hearing "comfort level" adapts to higher volumes of sound. So what sounds "normal" can actually be loud and harmful to your hearing.

Guard against this by setting your equipment at a safe level BEFORE your hearing adapts.

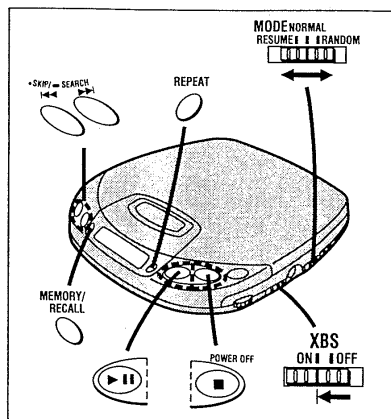
To establish a safe level:

- Start your volume control at a low setting.
- Slowly increase the sound until you can hear it comfortably and clearly, and without distortion.

Once you have established a comfortable sound level:

- Set the dial and leave it there.

OTHER PLAY METHODS



Skip play

Preparation:

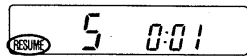
Set the unit to the stop mode.
(See page 4.)

- 1 Set MODE to NORMAL.
- 2 Press **•SKIP/SEARCH** to select the desired track number.
- 3 Press **▶ II**.

The tracks are played in sequence starting with the selected track until the last track, after which play is automatically stopped.

Resume play

Set MODE to RESUME.



Play can be resumed from the start of the track which was playing when the stop mode was last selected or when the power was last turned off. This is useful when playing discs inside a car.

To cancel the resume mode

Set MODE to NORMAL.

For your reference:

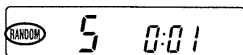
If MODE is set to RESUME while the unit is turned off, the all repeat function is automatically activated when play is started.

Notes

- If play is stopped near the end of a track, it may be resumed from the next track.
- When a track is being played, if the unit is turned off and another disc is inserted, the position of the last track played is still in the memory, and play will start at the same position among the tracks on the newly inserted disc.

Random play

- 1 Set MODE to RANDOM.
- 2 Press **▶ II**.



To cancel the random mode

Set MODE to NORMAL.

For your reference:

The first track to be played can be changed by pressing **▶ II** in the stop mode. (All the tracks are played regardless of the track first played.)

Note

Program play is not possible in the RANDOM mode.

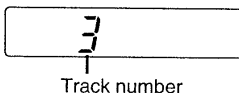
Program play

Up to 24 tracks can be programmed.

Preparation:

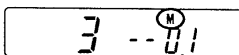
Set the unit to the stop mode.
(See page 4.)

- 1 Set MODE to NORMAL.
- 2 Press **•SKIP/SEARCH** to select the desired track number.
For example:
To select track 3, press **▶ II** 3 times.



Track number

- 3 Press **MEMORY/RECALL** to store the number in the memory.



Track number

Program order

- 4 Repeat steps 2 and 3 to program all the desired tracks.
- 5 Press **▶ II**.

To program the same track repeatedly

Press **MEMORY/RECALL** repeatedly after step 3.

When "f" appears

No more tracks can be programmed.

To check what has been programmed

Press **MEMORY/RECALL** during play.
(The display shows the programmed track numbers in the sequence you have entered.)

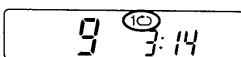
To cancel all the programming

Press **■/POWER OFF**.

Repeat function

To repeat one track

Press **REPEAT** once in the stop mode or during play.



To repeat all the tracks

Press **REPEAT** twice in the stop mode or during play.



(In the program play mode, only all the programmed tracks will be repeated. "ALL" will not be appeared.)

To cancel the repeat function

Press **REPEAT** once in the all repeat mode.

To change the tone quality

(Available except when using the OUT jack.)

XBS

- ON: For extra bass sound
OFF: To cancel the XBS mode

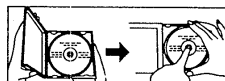
CONCERNING COMPACT DISCS

Only compact discs bearing this mark can be used with this unit.

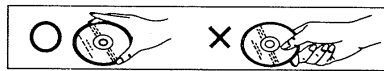


How to remove a disc from its case

How to store the disc in its case

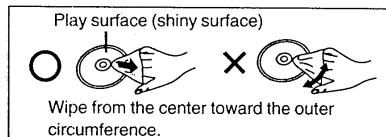


How to hold a disc



If the surface is dirty

Wipe it with a damp cloth and then wipe dry.



If moisture has formed on a disc

When moisture has formed because the disc was brought suddenly into a warm room from a cold environment, wipe it off using a soft dry cloth.

When storing discs

Avoid locations which are

- Exposed to direct sunlight.
- Susceptible to high levels of humidity or dust.
- Directly exposed to heat from a heating appliance.
- On top of a car dashboard or near the rear window.

Handling precautions

- On the label side (the side with writing)
Do not write anything using a pencil, ballpoint pen, etc. Do not stick paper or labels.
- On the disc (shiny) side
Handle this side carefully to keep it free from fingerprints or scratches. Do not use record cleaners, solvents, etc.

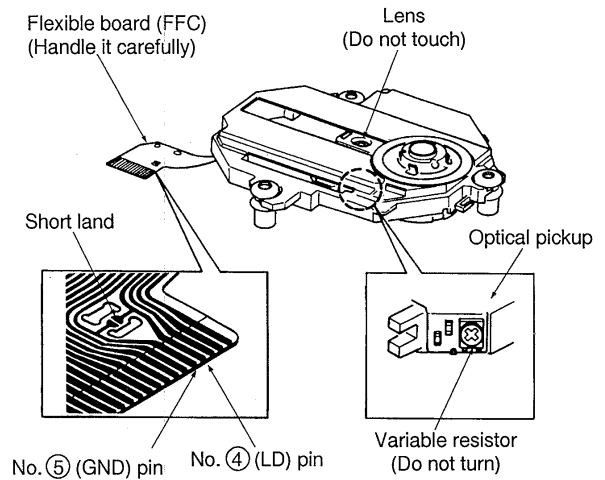
■ HANDLING PRECAUTIONS FOR TRAVERSE DECK

The laser diode in the traverse deck (optical pickup) may break down due to potential difference caused by static electricity of clothes or human body.

So, be careful of electrostatic breakdown during repair of the traverse deck (optical pickup).

● Handling of traverse deck (optical pickup)

1. Do not subject the traverse deck (optical pickup) to static electricity as it is extremely sensitive to electrical shock.
2. The short land between the No. ④ (LD) and No. ⑤ (GND) pins on the flexible board (FFC) is shorted with a solder build-up to prevent damage to the laser diode.
To connect to the PC board, be sure to open by removing the solder build-up, and finish the work quickly.
3. Take care not to apply excessive stress to the flexible board (FFC).
4. Do not turn the variable resistor (laser power adjustment). It has already been adjusted.

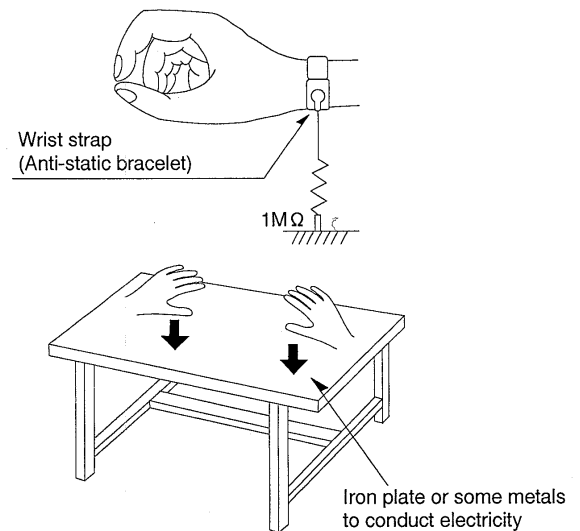


● Grounding for electrostatic breakdown prevention

1. Human body grounding
Use the anti-static wrist strap to discharge the static electricity from your body.
2. Work table grounding
Put a conductive material (sheet) or steel sheet on the area where the optical pickup is placed, and ground the sheet.

Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the traverse deck (optical pickup).

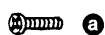
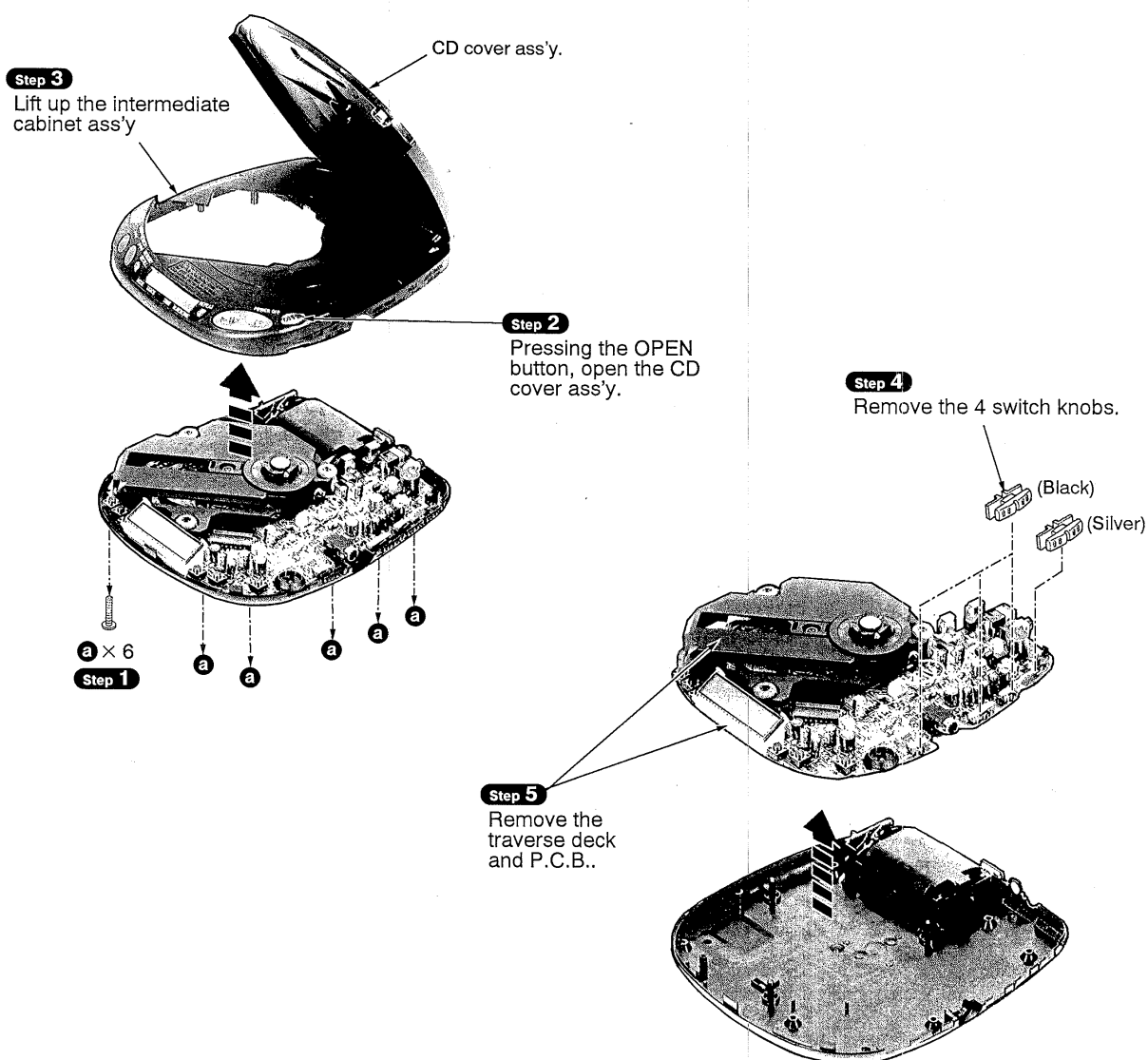


■ OPERATION CHECKS AND MAIN COMPONENT REPLACEMENT PROCEDURES

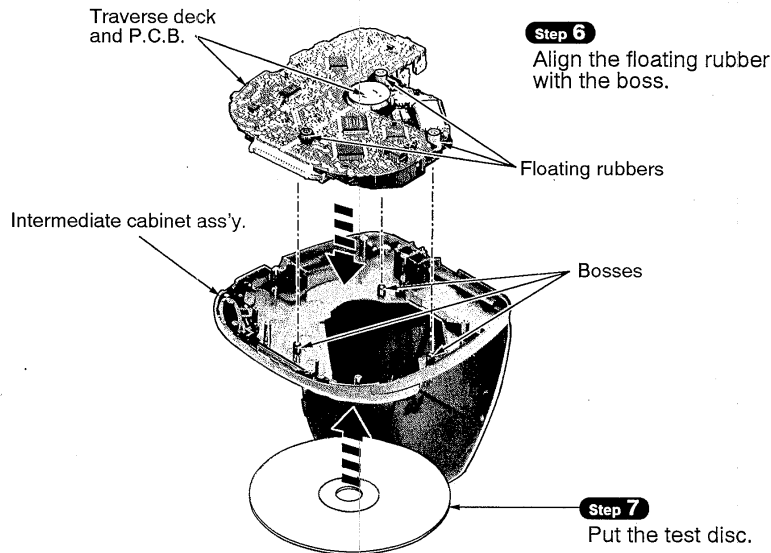
Warning: This product uses a laser diode. Refer to caution statements on page 2.

- NOTE**
1. This section describes procedures for checking the operation of the major printed circuit boards and replacing the main components.
 2. For reassembly after operation checks or replacement, reverse the respective procedures. Special reassembly procedures are described only when required.
 3. Illustrated screws are equivalent to actual size.
 4. [] indicates parts No.

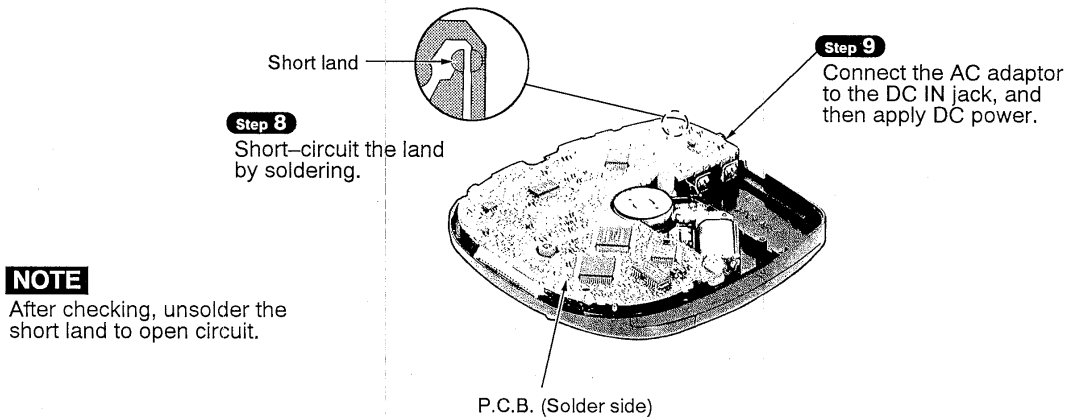
1. Checking for the P.C.B.



[XTN17+6GFZ] (Black)



• Check the P.C.B. (Solder side) as shown below.



NOTE

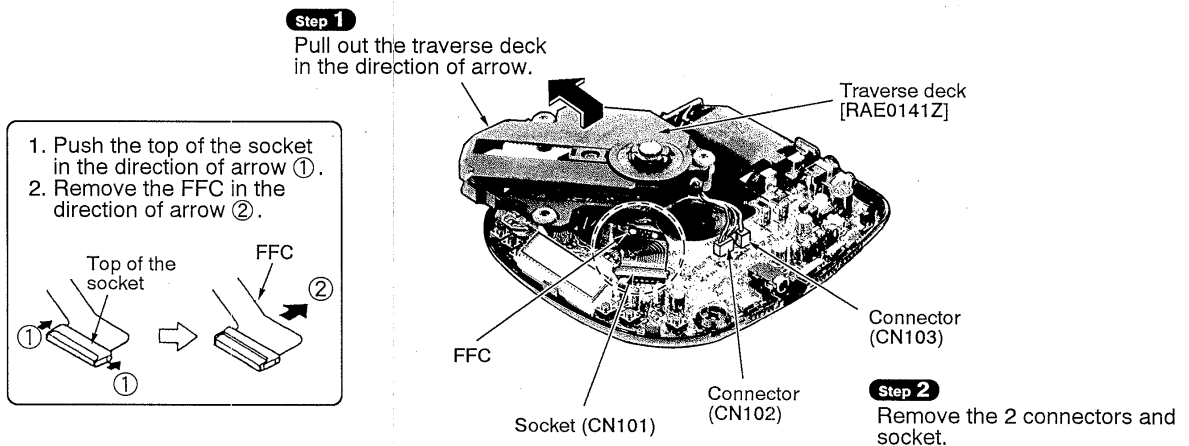
After checking, unsolder the short land to open circuit.

2. Replacement for the traverse deck

• Follow the **Step 1** ~ **Step 3** in item 1.

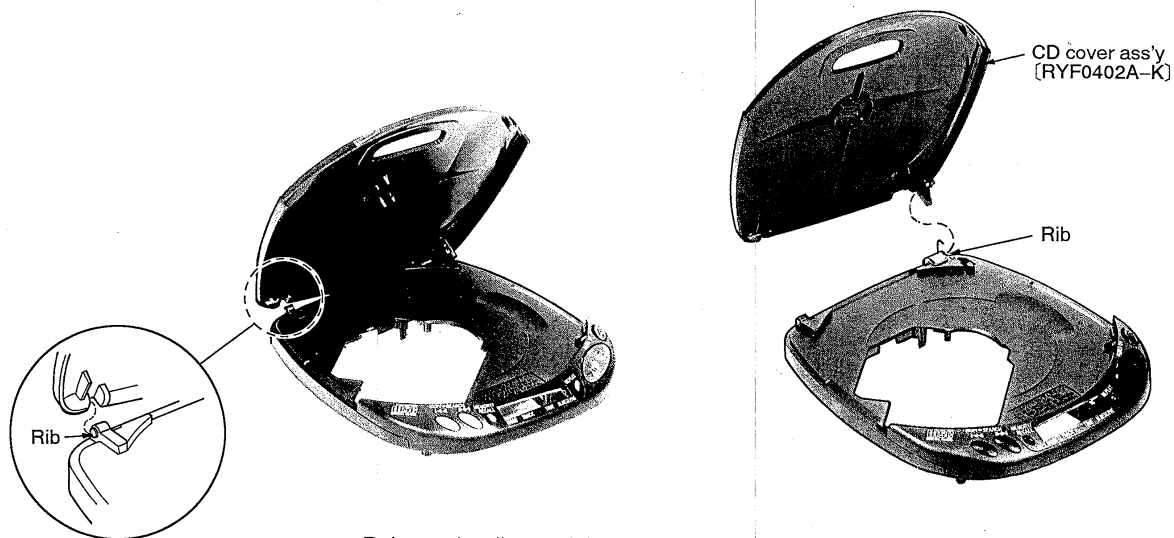
NOTE

Solder the point between pin 4 (LD) and pin 5 (GND) of FFC board.
(Refer to "Handling Precautions for Traverse Deck" on page 7.)



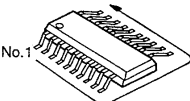
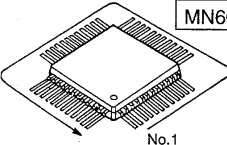
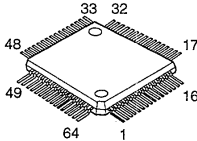
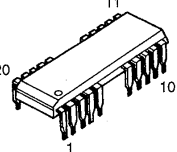
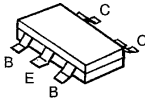

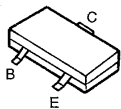
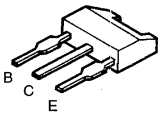
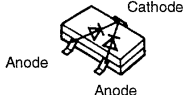
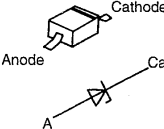
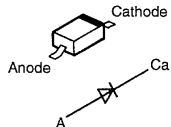
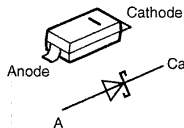
3. Replacement for the CD cover ass'y

- Follow the **Step 1** ~ **Step 3** in item 1.



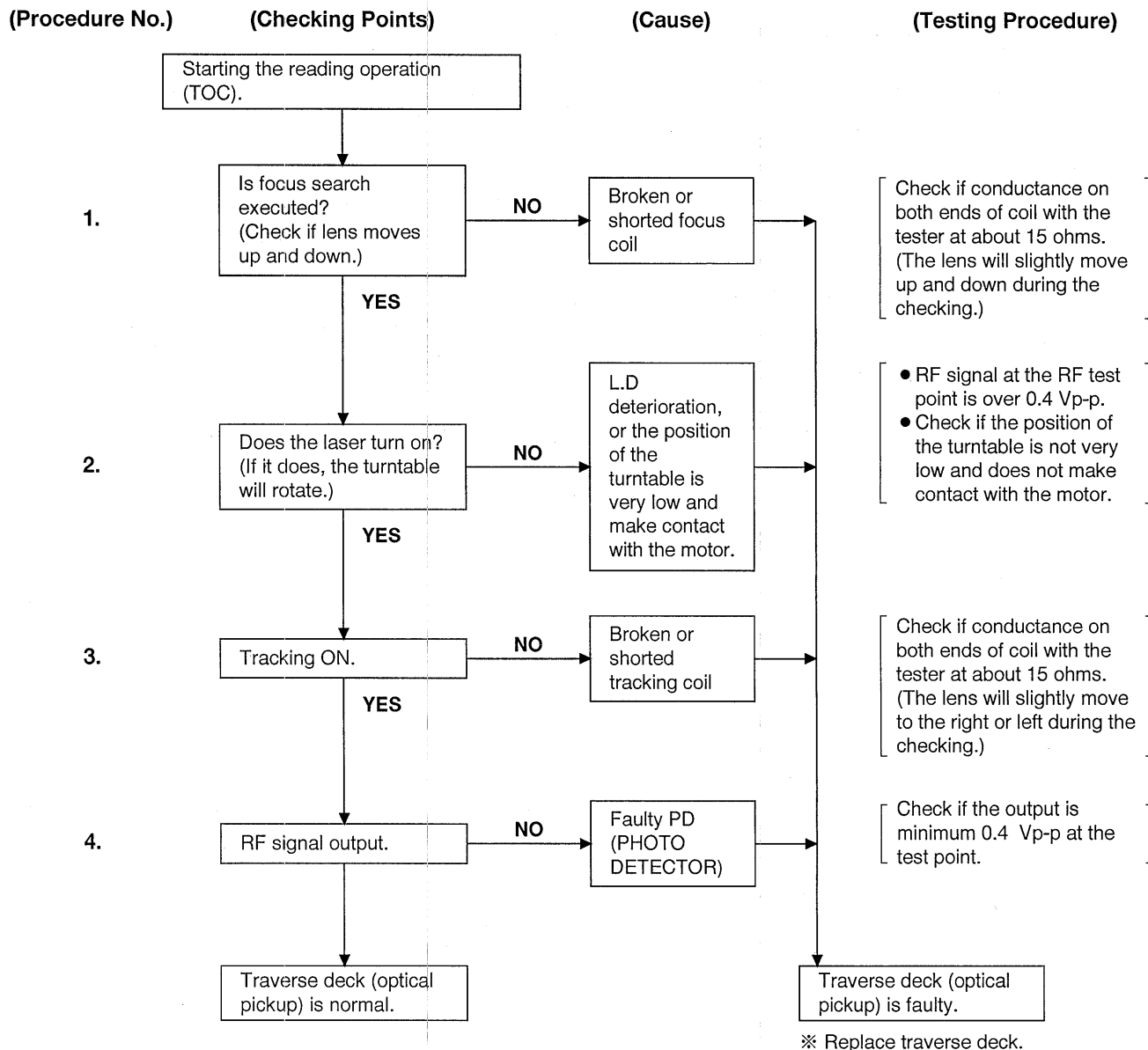
- Release the ribs, and then remove the CD cover ass'y.

• Terminal guide of IC's, transistors and diodes

<table><tr><td>NJU7082AMTE1</td><td>8PIN</td></tr><tr><td>AN8837SBE1</td><td>28PIN</td></tr></table> 		NJU7082AMTE1	8PIN	AN8837SBE1	28PIN	<table><tr><td>AN8788FB</td><td>44PIN</td></tr><tr><td>SM5856A1F</td><td>44PIN</td></tr><tr><td>MN662745RPC</td><td>80PIN</td></tr></table> 		AN8788FB	44PIN	SM5856A1F	44PIN	MN662745RPC	80PIN	<table><tr><td colspan="2">SC440301FU</td></tr></table> 		SC440301FU		<table><tr><td colspan="2">LH6456K2</td></tr></table> 		LH6456K2			
NJU7082AMTE1	8PIN																						
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MN662745RPC	80PIN																						
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LH6456K2																							
<table><tr><td colspan="2">FMW1T98 FMG4T148</td></tr></table> 		FMW1T98 FMG4T148		<table><tr><td colspan="2">2SD1450STTA</td></tr></table> 		2SD1450STTA		<table><tr><td colspan="2">2SB709QRSTX</td></tr></table> 		2SB709QRSTX		<table><tr><td colspan="2">2SB970RSTX 2SD1328RSTTX 2SD1819QRSTX DTA143TUT107 UN5113TX UN5114TX UN5211TX UN5215TX</td></tr></table>		2SB970RSTX 2SD1328RSTTX 2SD1819QRSTX DTA143TUT107 UN5113TX UN5114TX UN5211TX UN5215TX		<table><tr><td colspan="2">2SD2074HWRST</td></tr></table> 		2SD2074HWRST		<table><tr><td colspan="2">MA151WKTX</td></tr></table> 		MA151WKTX	
FMW1T98 FMG4T148																							
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<table><tr><td colspan="2">MA8047MTX</td></tr></table> 		MA8047MTX		<table><tr><td colspan="2">1SS355TE17</td></tr></table> 		1SS355TE17		<table><tr><td colspan="2">SS14G11</td></tr></table> 		SS14G11													
MA8047MTX																							
1SS355TE17																							
SS14G11																							

■ CHECKING THE OPERATION PROBLEMS ON THE TRAVERSE DECK (OPTICAL PICKUP)

Make sure to follow the procedures below to check the operation problems of the traverse deck (optical pickup) before replacing it. Replace the traverse deck only after the problem is identified.



- Check electrical circuit.
- Check for flaws on disc or if it is warped or not centered.

• Check the operations described below on the traverse deck after replacing it.

* Checking Skip Search

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).

* Checking Manual Search

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).

* Checking Playability

1. Play the 0.7 mm black dot and the 0.7 mm wedge on the playability test disc (SZZP1054C) and verify that no sound skip or noise occurs.
2. Play the middle tracks of the uneven test disc (SZZP1056C) and verify that no sound skip or noise occurs.

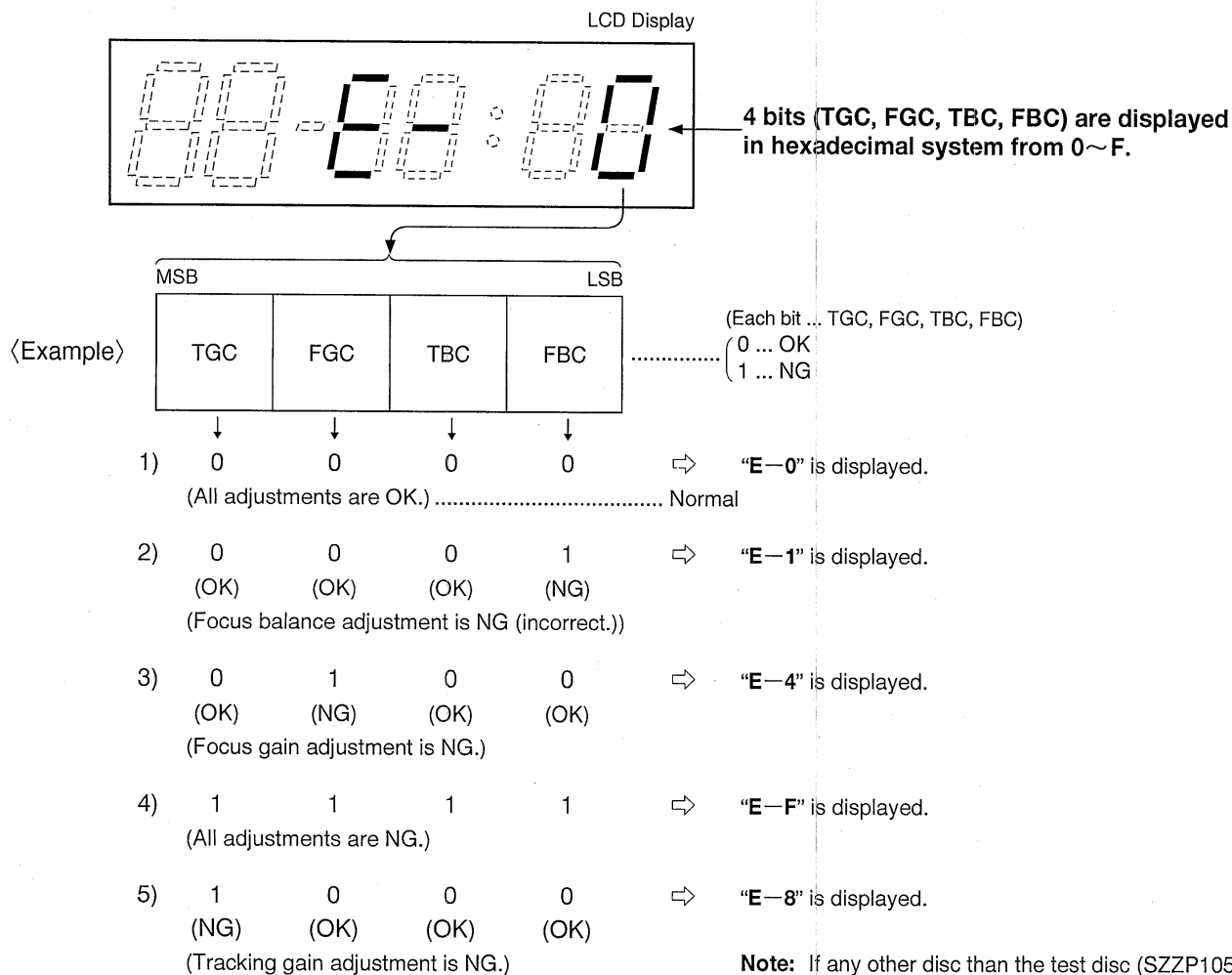
■ AUTOMATIC ADJUSTMENT RESULTS DISPLAY FUNCTION (SELF-CHECK FUNCTION)

On this unit (SL-S240), each automatic adjustment result are displayed on the LCD. This function is convenient to check or identify which automatic adjustment circuit is incorrect. The followings are the contents of the automatic adjustment result displays (self-check function).

- **How to display automatic adjustment results**

1. Load the test disc (SZZP1054C).
2. Press the ◀◀ (SKIP/SEARCH) and ▶▶ (SKIP/SEARCH) Buttons simultaneously and hold them, and additionally press the ▶/|| (PLAY/PAUSE) Button.
3. Press the ■ (STOP/POWER OFF) Button once.
4. An automatic adjustment result is displayed on the LCD.

- **Display of automatic adjustment results (self-check function)**



Note: If any other disc than the test disc (SZZP1054C) is used, an “E—8” may be displayed.

〈Example〉 **Follow the below steps when “E—1” is displayed.**

(Cause: Focus balance (FBC) is set beyond the limit.)

- Check if
 - (1) the waveform or voltage of the focus servo circuit is correct, and
 - (2) the optical pickup returns to the normal state by exchanging the traverse deck.

Follow the below steps when “E—4” is displayed.

(Cause: Focus gain (FGC) is set beyond the limit.)

- Check if
 - (1) the waveform or voltage of the focus servo circuit is correct,
 - (2) the focus coil of the optical pickup is correct (around 15 ohms), and
 - (3) the optical pickup returns to the normal state by exchanging the traverse deck.

Follow the below steps when “E—F” is displayed.

(Cause : All adjustments (TGC, FGC, TBC, FBC) are set beyond the limit.)

- Check if
 - (1) the optical pickup returns to the normal state by exchanging the traverse deck, and
 - (2) the waveform or voltage of the servo IC's (IC101, 501) are correct.

Note:

It is not always necessary to exchange the traverse deck when an error message is displayed.
Be sure to check if the circuit is defective or not before exchanging the traverse deck.

Note:

If any other disc than the test disc (SZZP1054C) is used, an error message may be displayed. This is not a malfunction.

■ MEASUREMENTS AND ADJUSTMENTS

Warning: This product uses a laser diode. Refer to caution statements on page 2.

• Measuring instruments and special tools

• **Test discs**

1. Playability test disc (SZZP1054C)
2. Uneven test disc (SZZP1056C)

- Musical program disc (ordinary)
- DC voltmeter
- Lead wire (for test points)

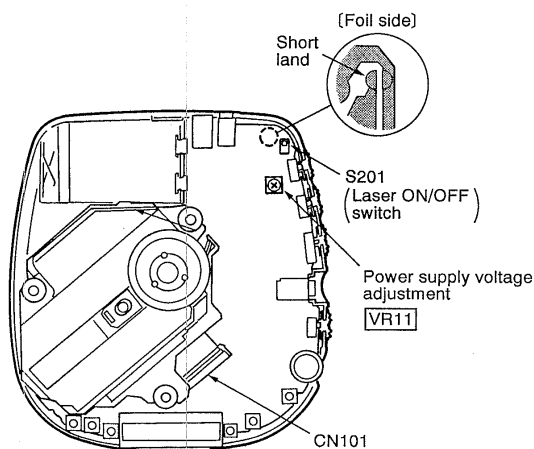
• Test short land

Short-circuit the lands of the laser ON/OFF switch (S201) by soldering them. It turns “ON” position. (Refer to below figure or printed circuit board and wiring connection diagram for short land location on page 24.)

Note: Remove the solders from the lands after adjustment.

• Adjustment point

Notes: 1. Please refer to the printed circuit board and wiring connection diagram for test point locations.
2. Take care to connect CN101.



● Adjustment procedure

(1) POWER SUPPLY VOLTAGE ADJUSTMENT

1. Connect the DC voltmeter to **TP2** (VCC) (+) and **TP3** (GND) on the P.C.B.
2. Connect the AC adaptor cord to the DC (IN) port and move the PLAY switch to the ON position.
(Use a new dry cell battery or a rechargeable battery that is full charged.)
3. Insert the test disc, and switch the player power ON.
4. Adjust VR11 on the P.C.B. at **3.32±0.02 V**.

(2) CHECK OF PLAY OPERATION

*Checking Skip Search

1. Play an ordinary musical program disc.
2. Press the skip button to check for normal skip search operation (in both the forward and backward directions).

*Checking Manual Search

1. Play an ordinary musical program disc.
2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and backward directions).

*Checking Playability

1. Play the 0.7 mm black dot and the 0.7 mm wedge on the playability test disc (SZZP1054C) and verify that no sound skip or noise occurs.
2. Play the middle tracks of the uneven test disc (SZZP1056C) and verify that no sound skip or noise occurs.

● Automatic adjustment

On our conventional type portable CD player, there were mounted 6 semi-fixed controls for each adjustment. Since the SL-S240 servo circuit is equipped with an automatic adjusting circuit, these controls are removed from SL-S240.

On conventional portable CD player

Use for Old Servo IC (AN8373SE2, AN8374SE2)

1. Tracking Offset Adjustment VR (TOC) ☐
2. Focus Offset Adjustment VR (FOC) ☐
3. Tracking Gain Adjustment VR (TGC) ☐
4. Focus Gain Adjustment VR (FGC) ☐
5. Tracking Balance Adjustment VR (TBC) ☐
6. Focus Balance Adjustment VR (FBC) ☐

On SL-S240

Use for New Servo IC (AN8837SBE1, MN662745RPC)

- ➡ Non Adjustment
- ➡ Automatic Adjusting Circuit

Total 6 Adjustment VRs

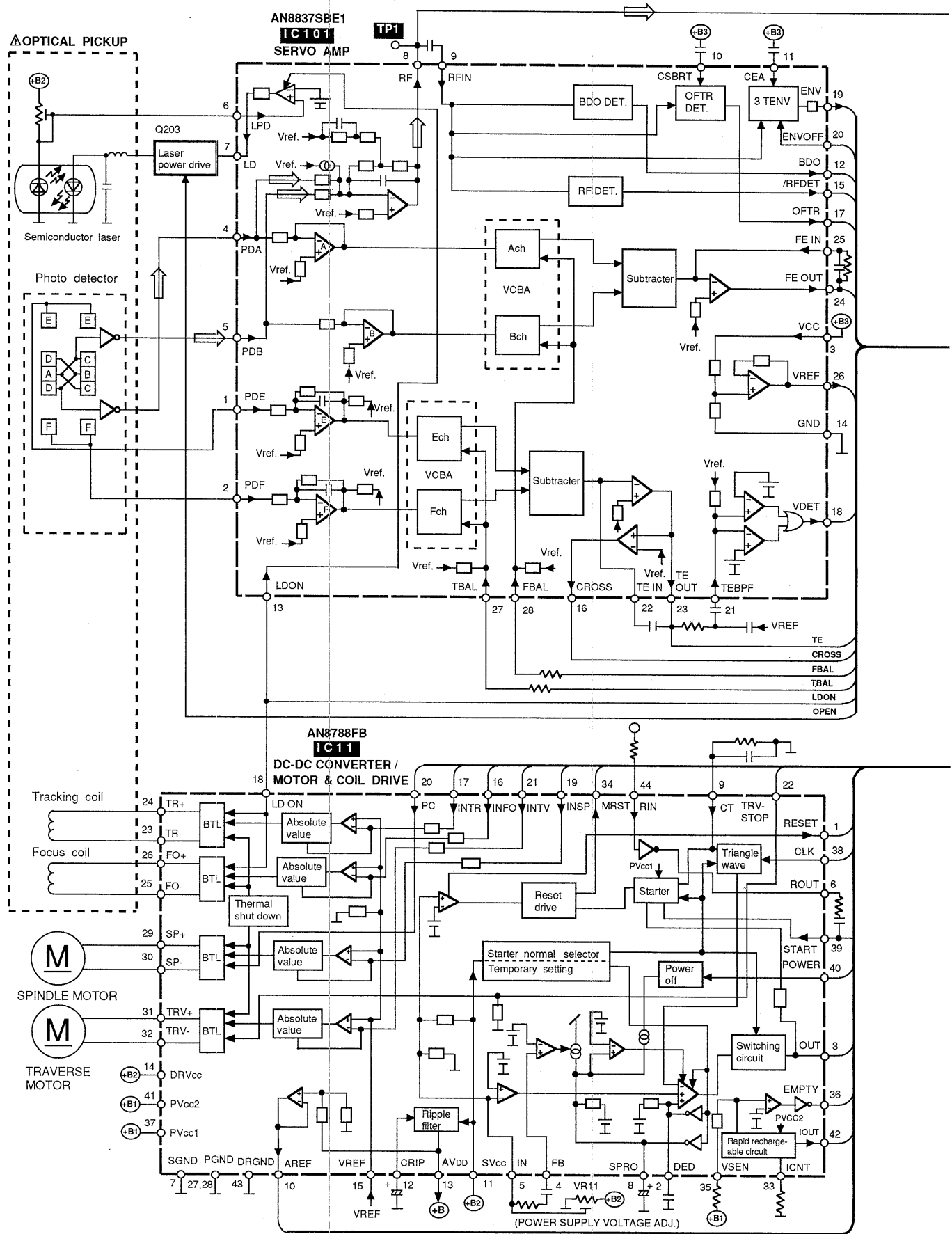
➡ No Adjustment VR

Although all discs are manufactured according to the same specifications, their characteristics are not always precisely the same because they are produced by different manufacturers in various lots, or have different warp etc.

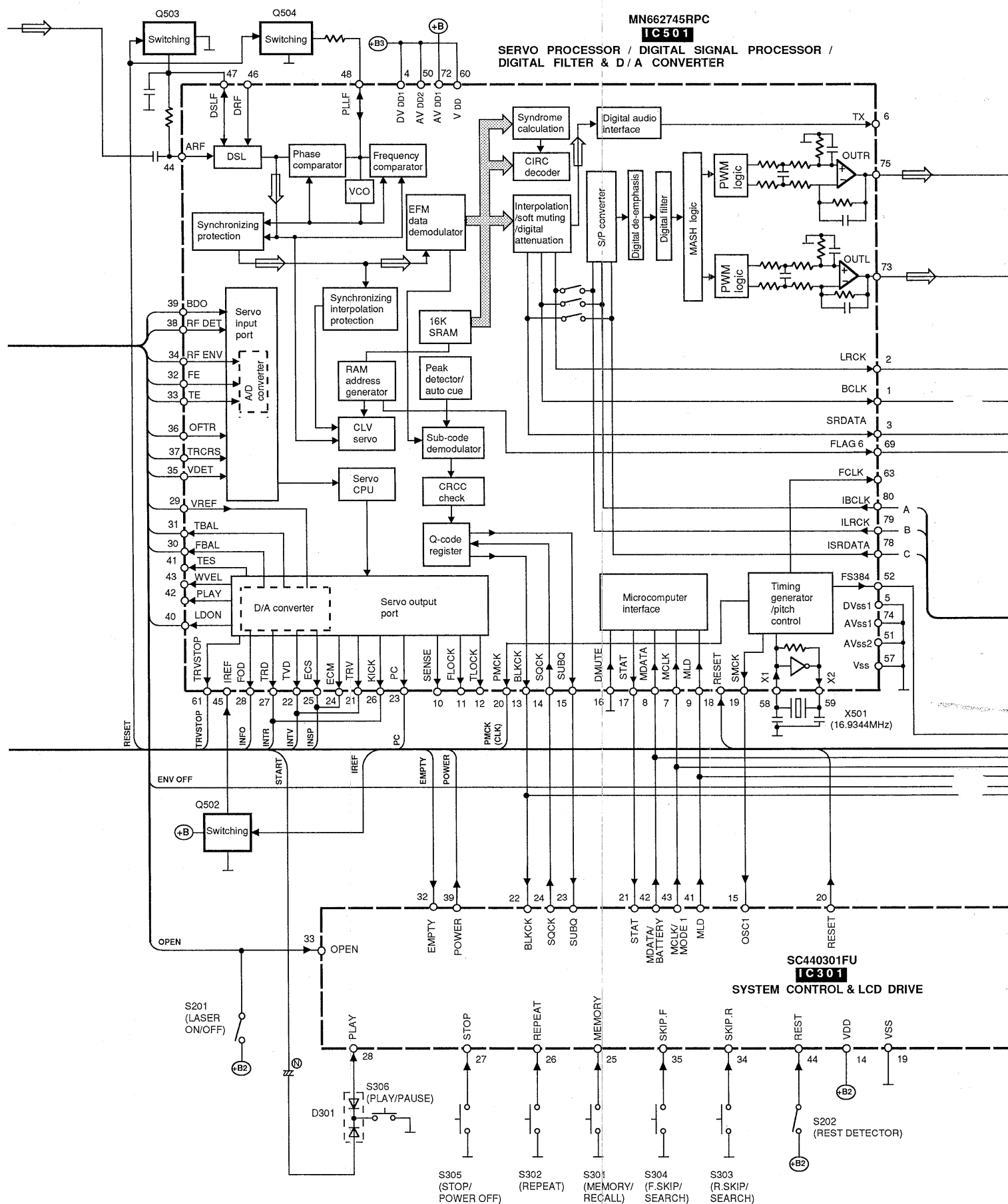
SL-S240 automatically controls the servo circuit to obtain optimum performance according to any disc's characteristics.

Therefore, no malfunction occurs because of mis-adjustment.

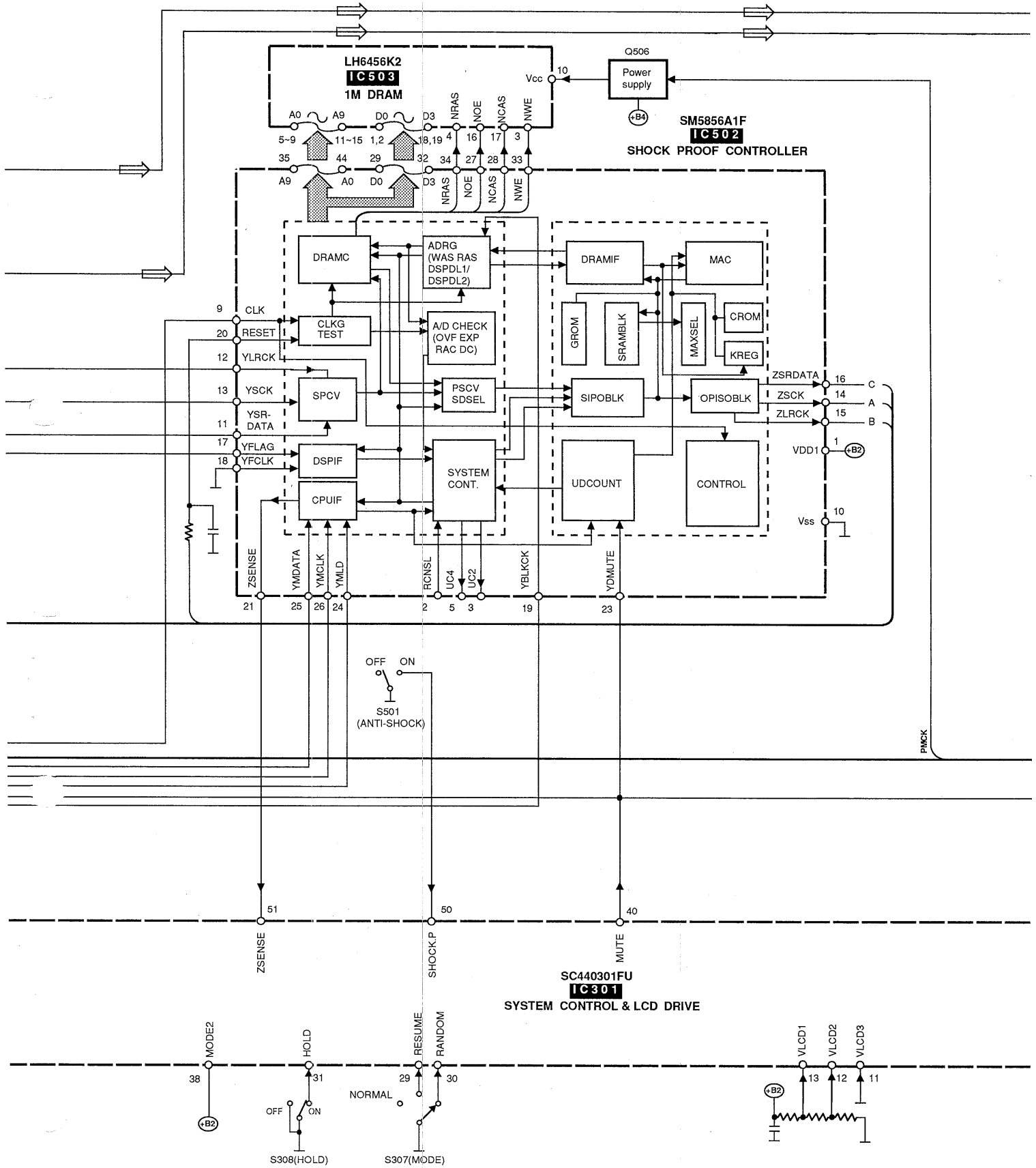
BLOCK DIAGRAM

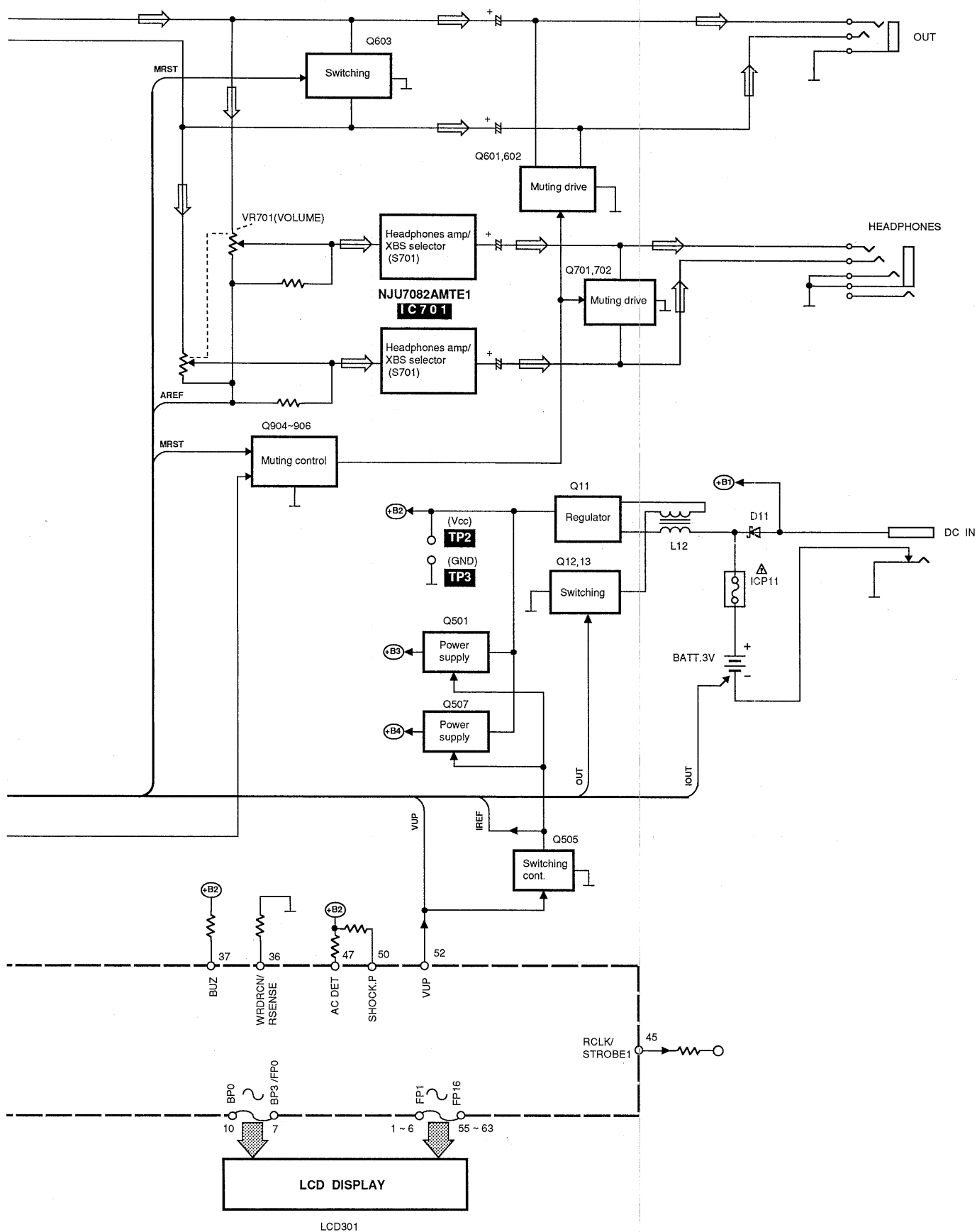


• Signal line ➡ : Audio signal



● Signal line ⇨ : Audio signal








■ SCHEMATIC DIAGRAM (See parts list on pages 33, 34, 35.)

(This schematic diagram may be modified at any time with the development of new technology.)

Notes:

- **S201:** Laser ON/OFF switch in "OFF" position.
(It turns "ON" with disc holder closed.)
- **S202:** Rest detector in "OFF" position.
(It turns "ON" when optical pickup comes to innermost periphery.)
- **S301:** Memory/recall (MEMORY/RECALL) switch.
- **S302:** Repeat (REPEAT) switch.
- **S303, 304:** Skip/search (◀◀-SKIP/--SEARCH ▶▶) switches.
(S303: ◀◀, S304: ▶▶)
- **S305:** Stop/power off (■ POWER OFF) switch.
- **S306:** Play/pause (▶ ||) switch.
- **S307:** Play mode selector (MODE) in "RANDOM" position.
(RANDOM↔NORMAL↔RESUME)
- **S308:** Hold (HOLD) switch in "ON" position.
- **S501:** Anti-shock (ANTI-SHOCK) switch.
- **S701:** XBS selector in "ON" position.
- The voltage value and waveforms are the reference voltage of this measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of GND terminal (DC IN Jack). Accordingly, there may arise some errors in the voltage values and waveforms depending upon the internal impedance of the tester or measuring unit.
- * The parenthesized is the voltage for test disc (1 kHz, L+R, 0 dB) in play mode, and the other, for no disc in stop mode.
- * AC adaptor is used for power supply.
-  : Positive voltage lines.
-  : Audio signal lines.
- Important safety notice:
Components identified by  mark have special characteristics important for safety. Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used. When replacing any of components, be sure to use only manufacture's specified parts shown in the parts list.
- ※marks indicate printed resistor.

Caution!

IC and LSI are sensitive to static electricity.

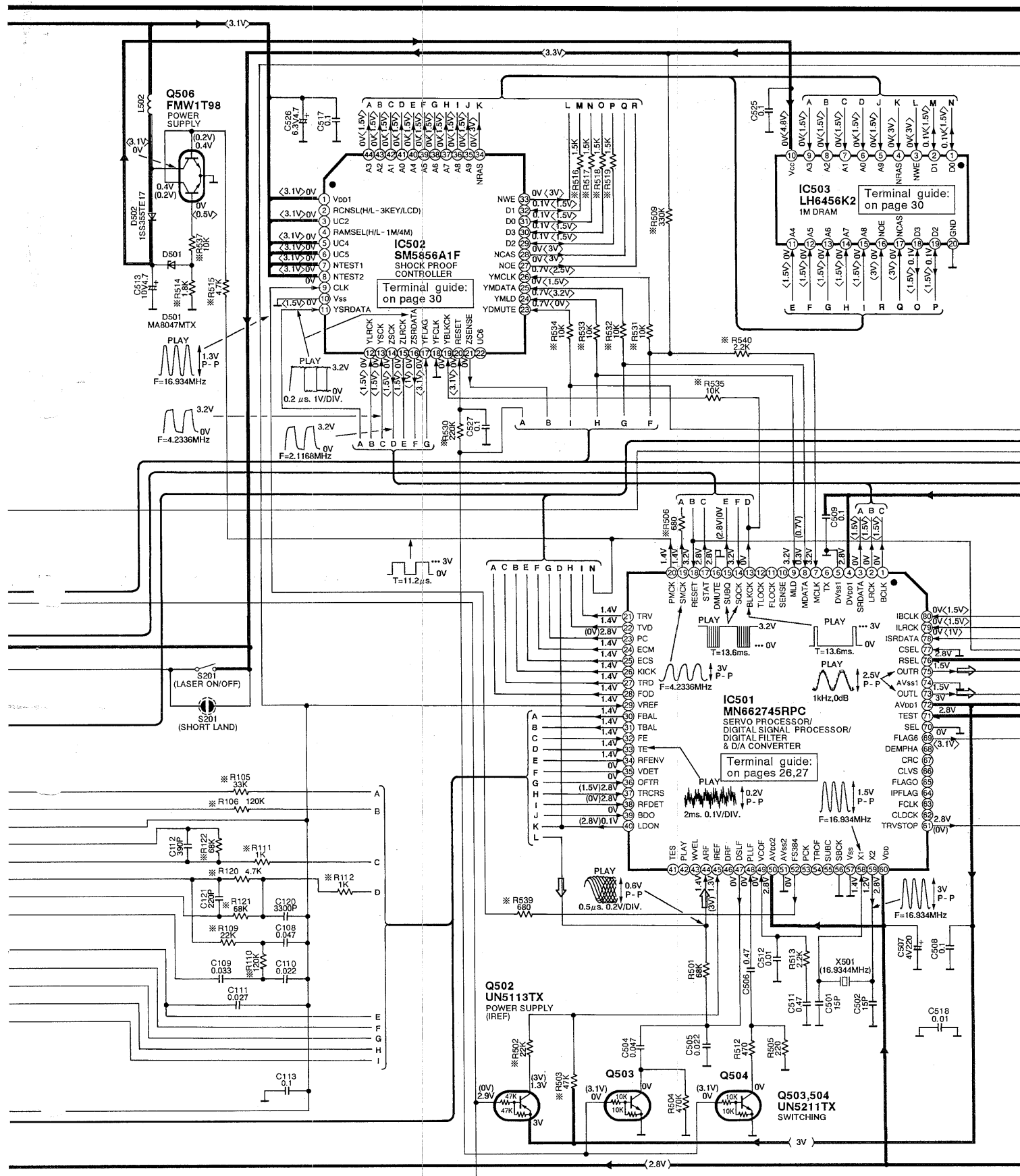
Secondary trouble can be prevented by taking care during repair.

- Cover the parts boxes made of plastics with aluminum foil.
- Ground the soldering iron.
- Put a conductive mat on the work table.
- Do not touch the pins of IC or LSI with fingers directly.

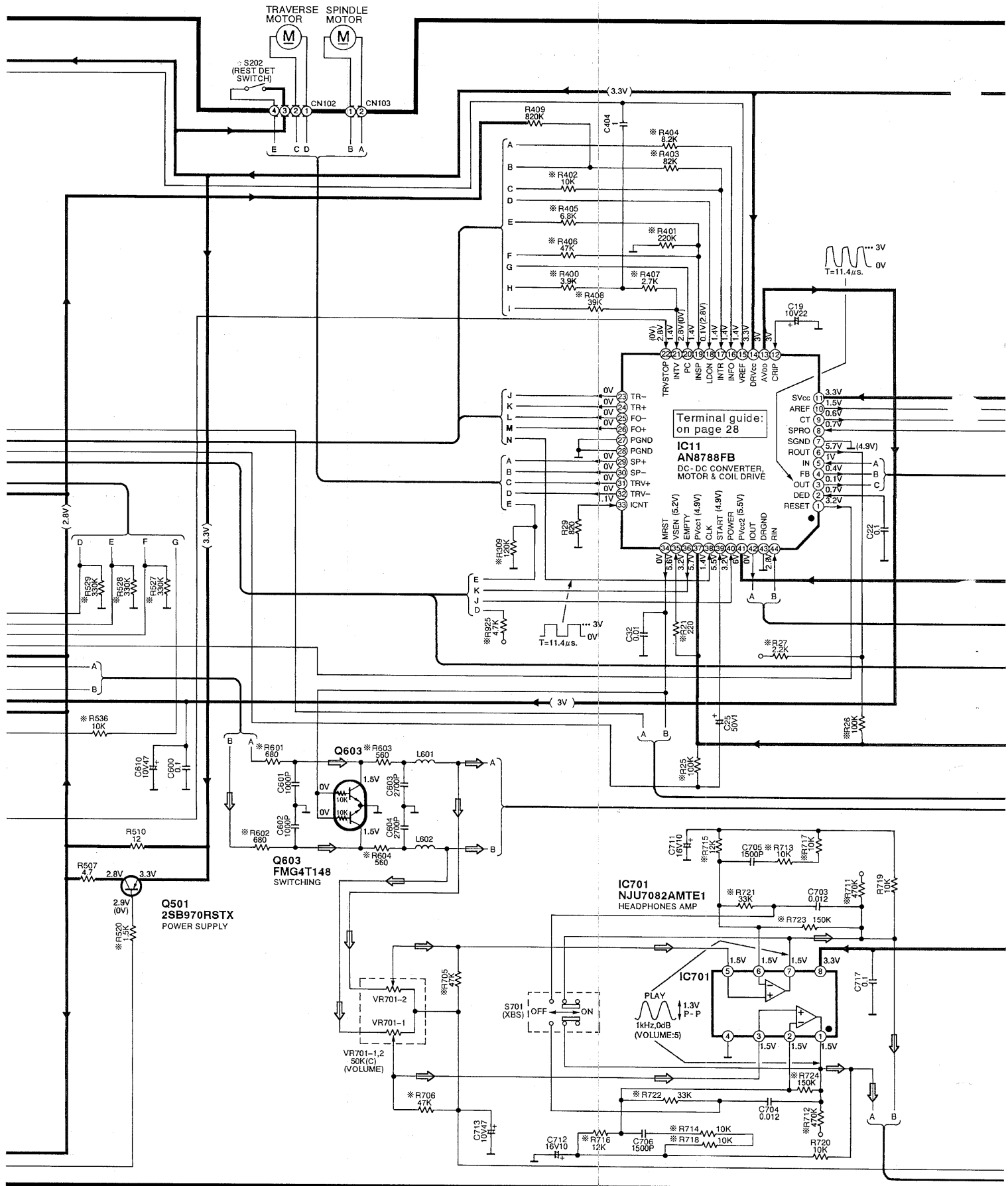
The diagram illustrates the internal circuitry of a VCR, organized into several functional blocks:

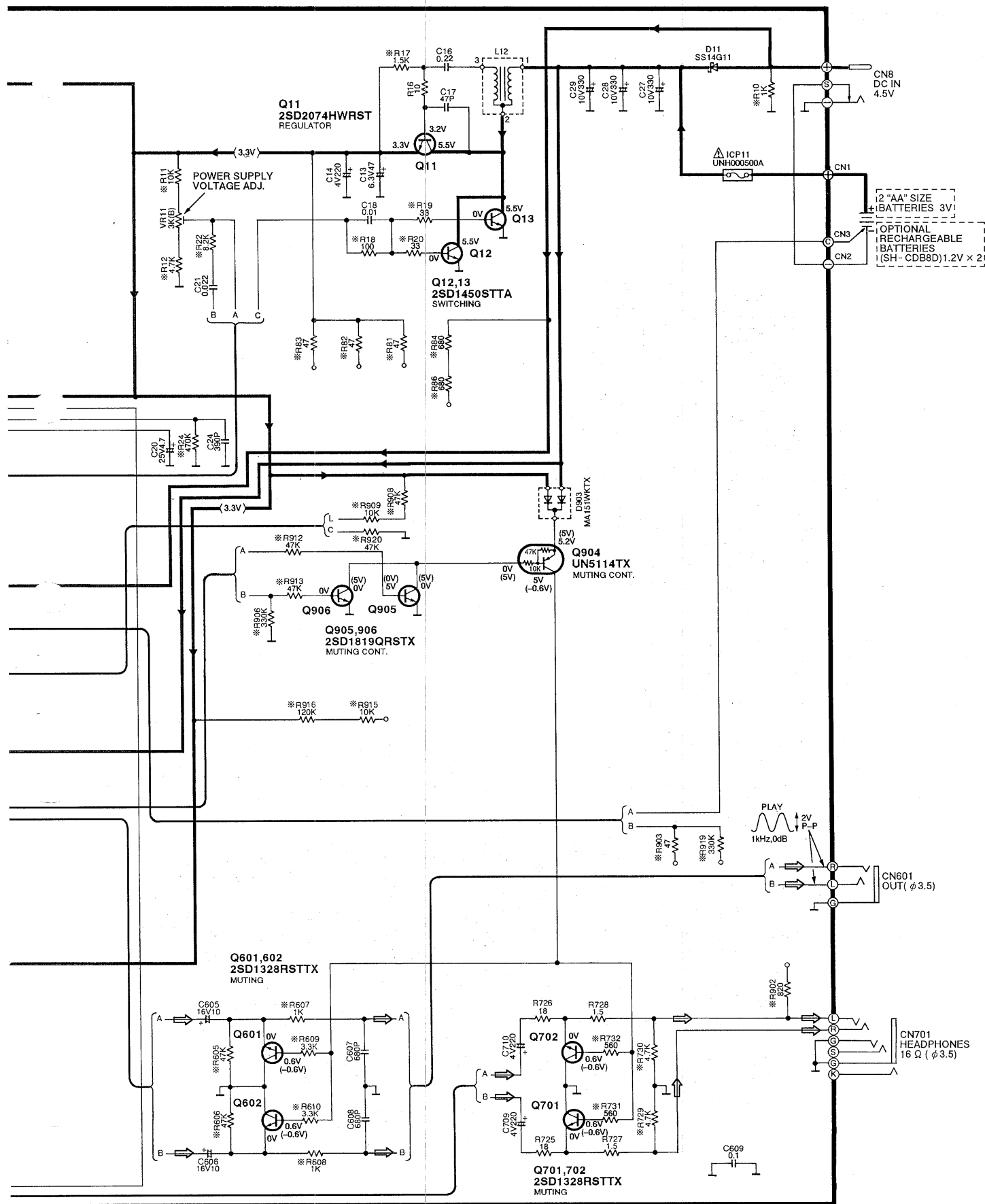
- Top Section:** Features the LCD display (LCD301) and the system controller (IC301, SC440301FU). It includes various input and output pins for the display and the controller, along with associated resistors and capacitors.
- Power Supply Section:** Includes the power supply (Q507, DTA143TUT107) and the switching controller (Q505, UN5215TX). It shows the regulation of power from 3.1V to 3.3V and the control of the laser power drive (Q203, 2SB709QRSTX).
- Control and Timing Section:** Contains the system controller (IC301) and the servo amp (IC101, AN8837SBE1). It details the timing and control signals for the VCR's operation, including the laser power drive (Q203) and the servo amp (IC101).
- Audio and Video Section:** Shows the audio and video processing circuitry, including the audio amplifier (Q203) and the video amplifier (Q203).
- Timing and Waveforms:** The diagram includes several timing waveforms and signal levels, such as 1.5V, 3.2V, 3.3V, and 0V, along with timing intervals like 15.6ms, 15ms, and 5ms.

The diagram is a comprehensive schematic for a VCR, providing a detailed view of the internal components and their interconnections.



• → : Audio signal lines.

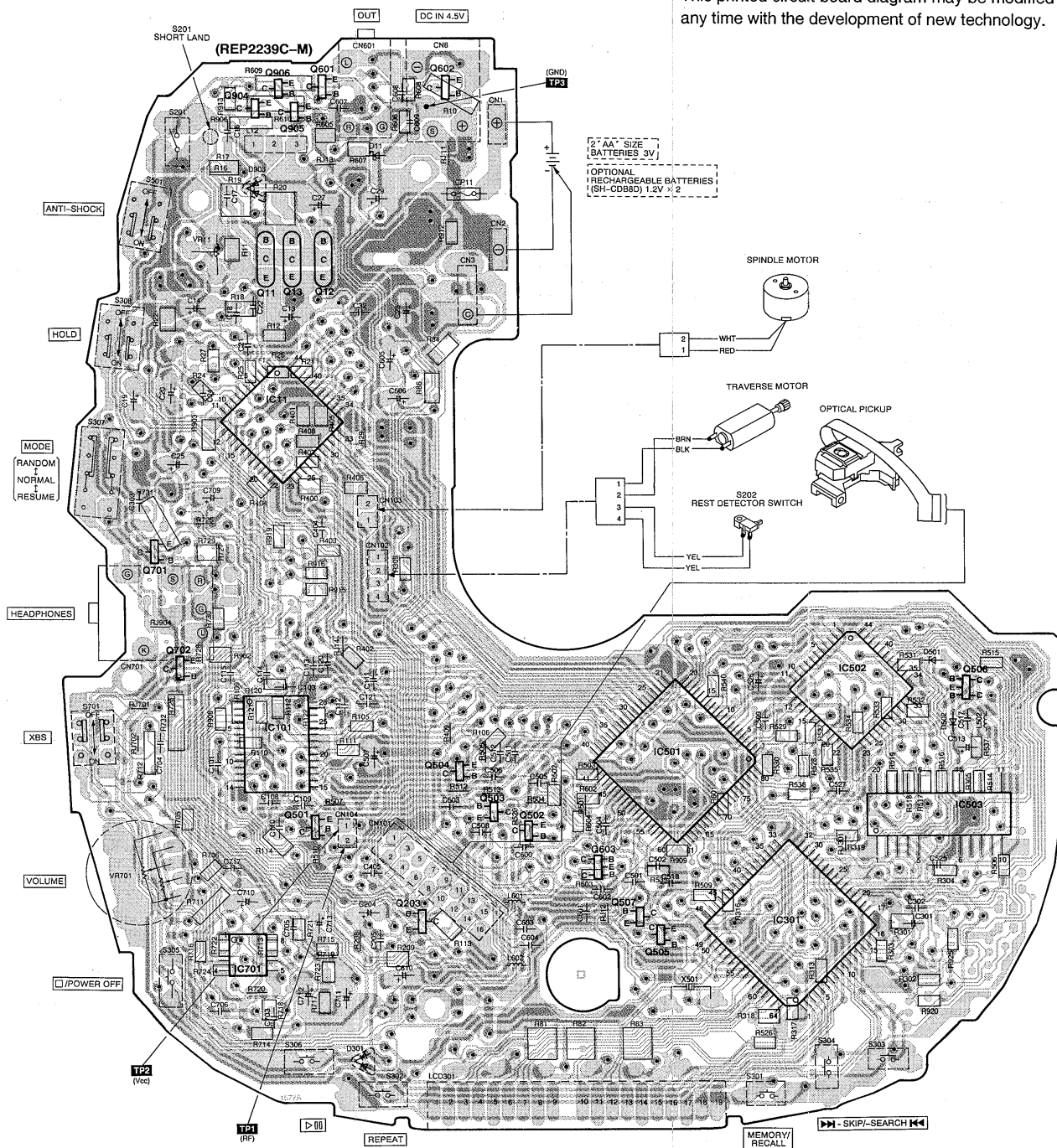




PRINTED CIRCUIT BOARD AND WIRING CONNECTION DIAGRAM

Notes:

- In this printed circuit board diagram, the parts and foil patterns on the board facing toward you are printed in black. The opposite side is printed in blue.
- The "●" mark denotes the connection points of double-faced foil patterns (through holes) on both sides of the printed circuit board.
- This printed circuit board diagram may be modified at any time with the development of new technology.

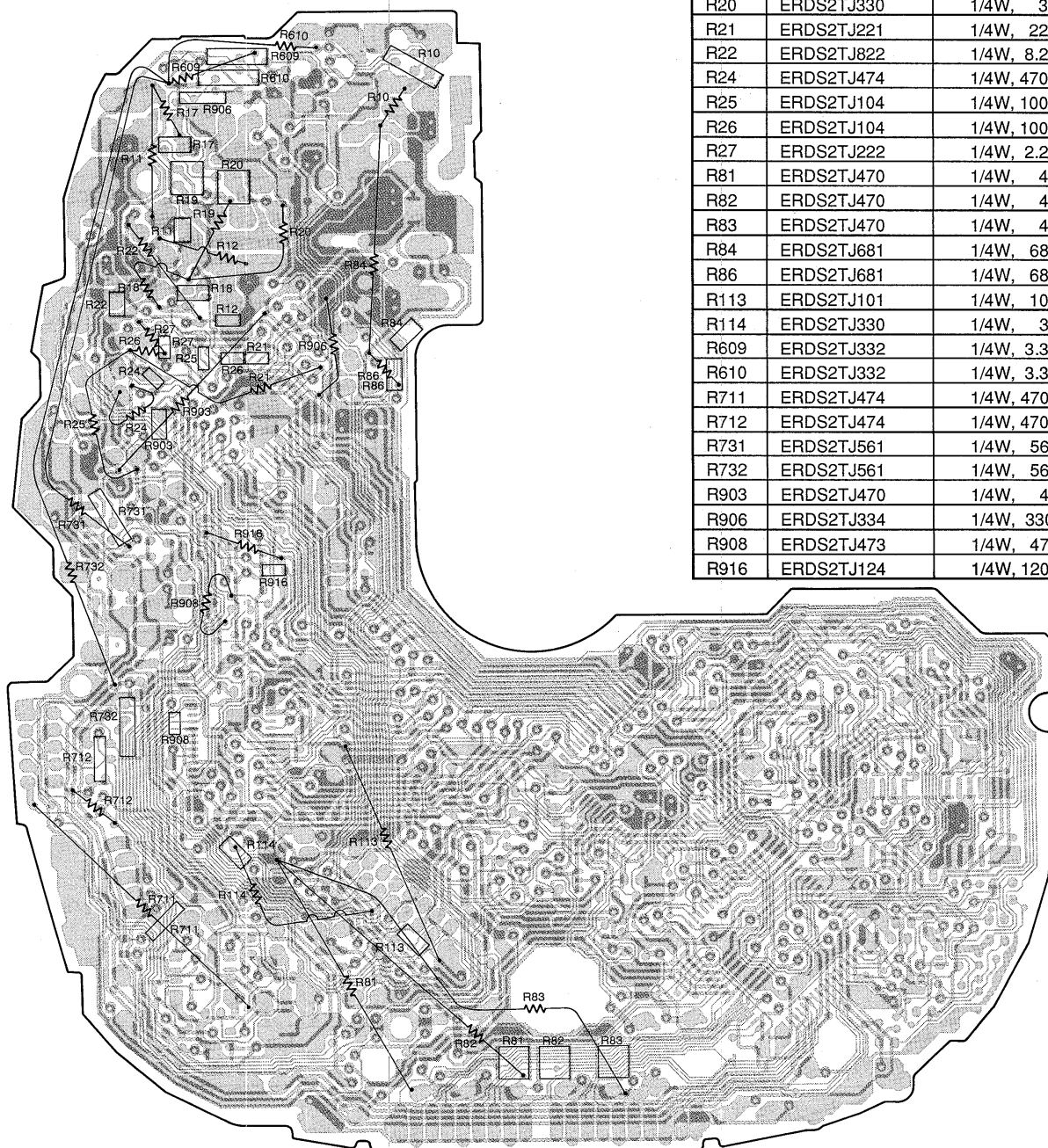


REPAIRING THE PRINTED RESISTOR

This unit uses a printed resistor for the printed circuit board. If the printed resistor is insulated, all maintenance should be done with reference to the following repair parts connection diagram and repair parts list.

Note: Reading the repair parts connection diagram.

- The pattern foil and repair parts are printed in blue.
- The connection points (•••) for the pattern foil and repair parts are printed in black.



REPLACEMENT PARTS LIST		
Ref. No.	Part No.	Values & Remarks
R10	ERDS2TJ102	1/4W, 1kΩ
R11	ERDS2TJ103	1/4W, 10kΩ
R12	ERDS2TJ472	1/4W, 4.7kΩ
R17	ERDS2TJ152	1/4W, 1.5kΩ
R18	ERDS2TJ101	1/4W, 100Ω
R19	ERDS2TJ330	1/4W, 33Ω
R20	ERDS2TJ330	1/4W, 33Ω
R21	ERDS2TJ221	1/4W, 220Ω
R22	ERDS2TJ822	1/4W, 8.2kΩ
R24	ERDS2TJ474	1/4W, 470kΩ
R25	ERDS2TJ104	1/4W, 100kΩ
R26	ERDS2TJ104	1/4W, 100kΩ
R27	ERDS2TJ222	1/4W, 2.2kΩ
R81	ERDS2TJ470	1/4W, 47Ω
R82	ERDS2TJ470	1/4W, 47Ω
R83	ERDS2TJ470	1/4W, 47Ω
R84	ERDS2TJ681	1/4W, 680Ω
R86	ERDS2TJ681	1/4W, 680Ω
R113	ERDS2TJ101	1/4W, 100Ω
R114	ERDS2TJ330	1/4W, 33Ω
R609	ERDS2TJ332	1/4W, 3.3kΩ
R610	ERDS2TJ332	1/4W, 3.3kΩ
R711	ERDS2TJ474	1/4W, 470kΩ
R712	ERDS2TJ474	1/4W, 470kΩ
R731	ERDS2TJ561	1/4W, 560Ω
R732	ERDS2TJ561	1/4W, 560Ω
R903	ERDS2TJ470	1/4W, 47Ω
R906	ERDS2TJ334	1/4W, 330kΩ
R908	ERDS2TJ473	1/4W, 47kΩ
R916	ERDS2TJ124	1/4W, 120kΩ

■ TERMINAL GUIDE

● IC501 (MN662745RPC): Servo processor/Digital signal processor/Digital filter/D/A converter

Pin No.	Mark	I/O Division	Function
1	BCLK	O	Serial bit clock output
2	LRCK	O	L/R discriminating signal output
3	SRDATA	O	Serial data signal output
4	DVDD1	I	Power supply (digital circuit) terminal
5	DVSS1	—	GND (digital circuit) terminal
6	TX	—	Digital audio interface signal (Not used, open)
7	MCLK	I	Command clock signal
8	MDATA	I	Command data signal
9	MLD	I	Command load signal ("L" : LOAD)
10	SENSE	—	Sense signal (OFT, FESL, NACEND, NAJEND, POSAD, SFG) (Not used, open)
11	FLOCK	—	Optical servo condition (focus) ("L" : lead-in) (Not used, open)
12	TLOCK	—	Optical servo condition (tracking) ("L" : lead-in) (Not used, open)
13	BLKCK	O	Sub-code block clock (f=75 Hz)
14	SQCK	I	Sub-code Q register clock
15	SUBQ	O	Sub-code Q data
16	DMUTE	I	Muting input ("H" : MUTE) (Not used, connected to GND)
17	STAT	O	Status signal (CRC, CUE, CLVS, TTSTOP, FCLV, SQCK)
18	RESET	I	Reset signal ("L" : reset)
19	SMCK	O	System clock (f=4.2336 MHz)
20	PMCK	O	Frequency division clock signal ($f = \frac{1}{1.92} \times ck = 88.2 \text{ kHz}$)
21	TRV	O	Traverse servo control

Pin No.	Mark	I/O Division	Function
22	TVD	O	Traverse drive signal
23	PC	O	Turntable motor drive signal ("L" : ON)
24	ECM	O	Turntable motor drive signal (Forced mode)
25	ECS	O	Turntable motor drive signal (Servo error signal)
26	KICK	O	Kick pulse output
27	TRD	O	Tracking drive signal output
28	FOD	O	Focus drive signal output
29	VREF	I	D/A drive output (TVD, ECS, TRD, FOD, FBAL, TBAL) normal voltage input terminal
30	FBAL	O	Focus balance adj. output (Not used, open)
31	TBAL	O	Tracking balance adj. output
32	FE	I	Focus error signal (analog input)
33	TE	I	Tracking error signal (analog input)
34	RFENV	I	RF envelope signal
35	VDET	I	Oscillation det. signal ("H" : det.)
36	OFTR	I	Off track signal ("H" : Off track)
37	TRCRS	I	Track cross signal input
38	RFDET	I	RF detection signal ("L" : detection)
39	BDO	I	Dropout detection signal ("H" : dropout)
40	LDON	O	Laser power control ("H" : ON)
41	TES	—	Tracking error shunt output ("H" : dropout) (Not used, open)
42	PLAY	—	Play signal ("H" : play) (Not used, open)

Pin No.	Mark	I/O Division	Function
43	WVEL	—	Double velocity status signal ("H" : double) (Not used, open)
44	ARF	I	RF signal input
45	IREF	I	Reference current input
46	DRF	—	DSL bias terminal (Not used, connected to GND)
47	DSL F	O	DSL loop filter terminal
48	PLL F	I	PLL loop filter terminal
49	VCO F	I	VCO loop filter terminal (Not used, connected to AVDD2)
50	AVDD2	I	Power supply (analog circuit) terminal (2)
51	AVSS2	—	GND (analog circuit) terminal
52	FS384	—	384 fs (16.9344 MHz) output (Not used, open)
53	PCK	—	PLL extract clock (f=4.3218 MHz) (Not used, open)
54	TROF	—	Tracking servo OFF signal (Not used, open)
55	SUBC	—	Sub-code serial output data (Not used, open)
56	SBCK	—	Sub-code serial input clock (Not used, connected to GND)
57	VSS	—	GND terminal
58	X1	I	Crystal oscillator terminal (f=16.9344 MHz)
59	X2	O	
60	VDD	I	Power supply terminal
61	TRVSTOP	O	Traverse motor stop control terminal
62	CLDCK	—	Sub-code frame clock signal (f CLDCK=7.35 kHz: Normal) (Not used, open)

Pin No.	Mark	I/O Division	Function
63	FCLK	—	Crystal frame clock (Not used, open)
64	IPFLAG	—	Interpolation flag terminal
65	FLAGO	—	Flag terminal
66	CLVS	—	Turntable servo phase synchro signal ("H" : CLV, "L" : Rough servo) (Not used, open)
67	CRC	—	Sub-code CRC check terminal ("H" : OK, "L" : NG) (Not used, open)
68	DEMPHA	—	De-emphasis ON signal ("H" : ON) (Not used, open)
69	FLAG6	—	Flag terminal
70	SEL	—	Not used, connected to GND
71	TEST	I	Test terminal (Normal: "H")
72	AVDD1	I	Power supply (analog circuit) terminal (1)
73	OUTL	O	Lch audio signal
74	AVSS1	—	GND (analog circuit) terminal (1)
75	OUTR	O	Rch audio signal
76	RSEL	I	Polarity direction control terminal of RF signal (Not used, connected to power supply)
77	CSEL	I	Frequency control terminal of crystal oscillator (Not used, connected to GND)
78	ISRDATA	I	Serial data signal input
79	ILRCK	I	L/R discriminating signal input
80	IBCLK	I	Serial bit clock input

● IC11 (AN8788FB): DC-DC converter & motor drive

Pin No.	Mark	I/O Division	Function
1	RESET	O	Reset signal input terminal
2	DED	I	Dead time input terminal
3	OUT	O	DC-DC converter output terminal
4	FB	O	Error amp output terminal
5	IN	I	Error amp input terminal
6	ROUT	O	Remote control interface output terminal
7	SGND	—	GND terminal
8	SPRO	I	Short protection input terminal
9	CT	I	Triangular wave oscillator terminal
10	AREF	O	1/2 AVDD output terminal
11	SV _{CC}	I	Power supply terminal
12	CRIP	I	Capacitor connection terminal for ripple filter
13	AV _{DD}	O	Ripple filter output terminal
14	DRV _{CC}	I	Power supply terminal
15	VREF	I	1/2 VCC input terminal
16	INFO	I	Focus coil driver input terminal
17	INTR	I	Tracking coil driver input terminal
18	LDON	I	Laser ON/ OFF driver control terminal
19	INSP	I	Spindle motor drive input terminal
20	PC	I	Spindle motor drive ON/OFF control terminal
21	INTV	I	Traverse motor driver control terminal
22	TRVSTOP	I	Traverse motor ON/ OFF control terminal

Pin No.	Mark	I/O Division	Function
23	TR-	O	Tracking coil driver output terminal
24	TR+		
25	FO-	O	Focus coil driver output terminal
26	FO+		
27 28	PGND	—	GND terminal
29	SP+	O	Spindle motor driver output terminal
30	SP-		
31	TRV+	O	Traverse motor driver output terminal
32	TRV-		
33	ICNT	I	Rechargeable current setting terminal
34	MRST	O	Muting reset output terminal
35	VSEN	I	Empty det. input terminal
36	EMPTY	O	Empty det. output terminal
37	PV _{CC1}	I	Power supply terminal
38	CLK	I	External synch. clock input terminal
39	START	I	Start oscillator input terminal
40	POWER	I	Power ON/ OFF input terminal
41	PV _{CC2}	I	Power supply terminal
42	I OUT	O	Rechargeable and battery det. terminal
43	DRGND	—	GND terminal
44	RIN	I	Remote control signal input terminal

● IC301 (SC440301FU): System control & LCD drive

Pin No.	Mark	I/O Division	Function
1 └ 6	FP6 └ FP1	O	LCD segment signal output terminal
7	BP3/FP0		
8 └ 10	BP2 └ BP0		
11 └ 13	VLCD3 └ VLCD1	I	Voltage control input terminal
14	V _{DD}	I	Power supply terminal
15	OSC1	I	Main system clock input terminal
16	OSC2	—	Not used, open
17	XOSC2	—	Not used, open
18	XOSC1	—	Not used, connected to GND
19	V _{SS}	—	GND terminal
20	RESET	O	Reset signal output terminal
21	STAT	I	Status signal input (CRC, CUE, CLVS, TT STOP, FCLV, SQOK)
22	BLKCK	I	Sub-code block clock (F=75Hz with normal play)
23	SUBQ	I	Sub-code Q data input terminal
24	SQCK	O	Sub-code Q register clock signal output terminal
25	MEMORY	I	Key switch input terminal (MEMORY)
26	REPEAT	I	Key switch input terminal (REPEAT)
27	STOP	I	Key switch input terminal (STOP)
28	PLAY	I	Key switch input terminal (PLAY/PAUSE)
29	RESUME	I	Key switch input terminal (RESUME)
30	RANDOM	I	Key switch input terminal (RANDOM)
31	HOLD	I	Key switch input terminal (HOLD)
32	EMPTY	I	Empty det. input terminal

Pin No.	Mark	I/O Division	Function
33	OPEN	I	Disc holder open det. terminal ("L" with open)
34	SKIP. R	I	Key switch input terminal (SKIP/SEARCH. R)
35	SKIP. F	I	Key switch input terminal (SKIP/SEARCH. F)
36	WRDRON/ RSENSE	I/O	Remote control signal terminal
37	BUZ	O	Beep control signal output terminal
38	MODE2	—	Not used, connected to GND
39	POWER	O	Power ON/OFF signal output terminal
40	MUTE	O	Muting signal output terminal ("H" : mute)
41	MLD	O	Command load signal output terminal ("L" : load)
42	MDATA/ BATTERY	O	Command data signal output terminal
43	MCLK/ MODE1	O	Command clock signal output terminal
44	REST	I	Rest det. input terminal
45	RCLK/ STROBE1	O	Remote control clock signal output terminal
46	RDATA/ STROBE2	I/O	Remote control data signal terminal
47	ACDET	I	Power det. input terminal
48	CHARGE/ LIGHT	—	Not used, open
49	LCDREM	—	Not used, open
50	SHOCK. P	I	Key switch input terminal (not used connected to power supply)
51	ZSENSE	I	Sense signal input terminal
52	VUP	O	Reference current control output terminal
53 └ 54	FP18 └ FP17	—	Not used, open
55 └ 63	FP16 └ FP8	O	
64	FP7	—	Not used, open

● IC502 (SM5856A1F) : Shock proof controller

Pin No.	Mark	I/O Division	Function
1	V _{DD1}	I	Power supply terminal
2	UC1	I	Key input terminal (ANTI-SHOCK MEMORY)
3	XBS	—	Key input terminal (Not used, open)
4	BASS	—	Not used, open
5	ASC	—	Sound quality/sound field control terminal (Not used, open)
6	UC5	O	Sound quality/sound field control terminal
7	NTEST1	—	Test terminal (Not used, open)
8	NTEST2		
9	CLK	I	Clock signal input (f=16.9344MHz)
10	V _{SS}	—	GND terminal
11	YSRDATA	I	Serial data input terminal
12	YLRCK	I	L/R clock input terminal
13	YSCK	I	Serial bit clock input terminal
14	ZSCK	O	Serial bit clock output terminal
15	ZLRCK	O	L/R clock output terminal
16	ZSRDATA	O	Serial data output terminal
17	YFLAG	I	RAM over-flow flag terminal

Pin No.	Mark	I/O Division	Function
18	YFCLK	I	Crystal frame clock input
19	YBLCK	I	Sub-cord block clock input terminal
20	RESET	I	Reset input terminal
21	ZSENSE	O	Microcomputer states output terminal
22	RAMSEL	I	Not used, open
23	YDMUTE	I	Mute input terminal
24	YMLD	I	Microcomputer latch clock input terminal
25	YMDATA	I	Microcomputer serial data input terminal
26	YMCLK	I	Microcomputer shift clock input terminal
27	NOE	O	D-RAM output enable terminal
28	NCAS	O	D-RAM column address strobe terminal
29 32	D0 3 D3	I/O	D-RAM data input/output terminal
33	NWE	O	D-RAM write enable terminal
34	NRAS	O	D-RAM low address strobe terminal
35 44	A0 3 A9	O	D-RAM address output terminal

● IC503 (LH6456K2) : 1M DRAM

Pin No.	Mark	I/O Division	Function
1	D0	I/O	Data input/output terminal
2	D1	I/O	Data input/output terminal
3	NWE	I	Write enable terminal
4	NRAS	I	Low address strobe terminal
5	A9	I	Address input terminal
6	A0	I	Address input terminal
7 9	A1 3 A3	I	Address input terminal

Pin No.	Mark	I/O Division	Function
10	VCC	I	Power supply terminal
11 15	A4 3 A8	I	Address input terminal
16	NOE	I	Output enable terminal
17	NCAS	I	Column address strobe terminal
18	D3	I	Data input terminal
19	D2	I	Data input terminal
20	GND	—	GND terminal

● IC101 (AN8837SBE1): Servo amp.

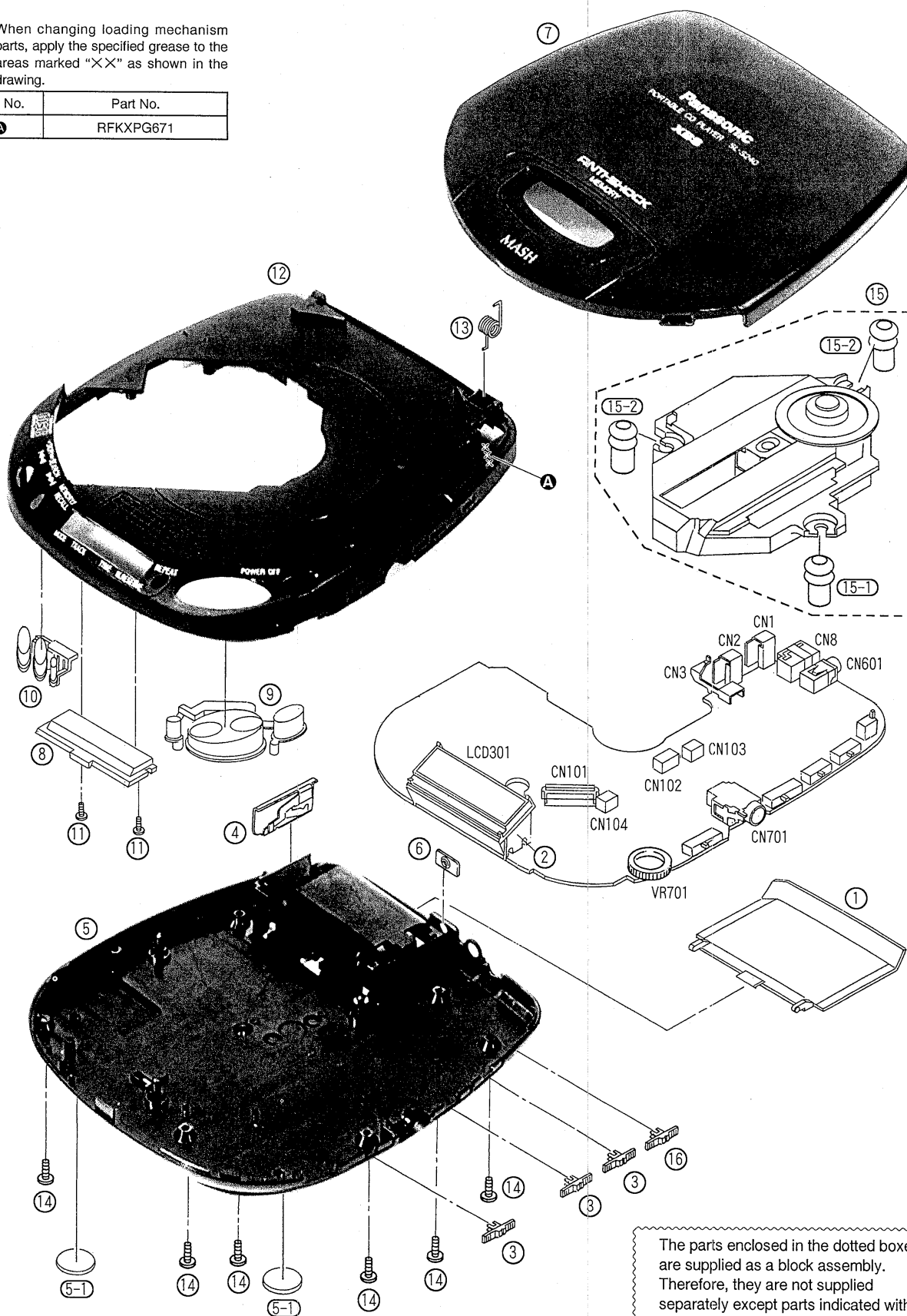
Pin No.	Mark	I/O Division	Function
1	PDE	I	Tracking signal input terminal (1)
2	PDF	I	Tracking signal input terminal (2)
3	V _{CC}	I	Power supply terminal
4	PDA	I	Focus signal input terminal (1)
5	PDB	I	Focus signal input terminal (2)
6	LPD	I	APC amp input terminal
7	LD	O	APC amp output terminal
8	RF	O	RF summing output terminal
9	RF IN	I	RF signal input terminal
10	CSBRT	O	Capacitor connection terminal for OFTR
11	CEA	O	Capacitor connection terminal for H.P.F. amp
12	BDO	O	Dropout signal output terminal ("H" : Dropout)
13	LDON	I	APC control input terminal
14	GND	—	GND terminal

Pin No.	Mark	I/O Division	Function
15	/RFDET	O	RF det. signal output terminal ("L" : Det.)
16	CROSS	O	Track cross signal output terminal
17	OFTR	O	Off track signal output terminal ("H" : Off track)
18	VDET	O	Vibration det. signal output terminal ("H" : Det.)
19	ENV	O	RF envelope signal output terminal
20	ENV OFF	I	ENV control input terminal
21	TEBPF	I	VDET input terminal
22	TE IN	I	Tracking error amp input terminal
23	TE OUT	O	Tracking error amp output terminal
24	FE OUT	O	Focus error amp output terminal
25	FE IN	I	Focus error amp input terminal
26	VREF	O	Reference voltage output terminal
27	TBAL	I	Tracking balance signal input terminal
28	FBAL	I	Focus balance signal input terminal

■ CABINET PARTS LOCATION

Note: When changing loading mechanism parts, apply the specified grease to the areas marked "XX" as shown in the drawing.

Ref. No.	Part No.
A	RFKXPG671



The parts enclosed in the dotted boxes are supplied as a block assembly. Therefore, they are not supplied separately except parts indicated with Ref. No.

REPLACEMENT PARTS LIST

Notes: * Important safety notice:

 Components identified by \triangle mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.

When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

* Warning: This product uses a laser diode. Refer to caution statements on page 2.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
		CABINET AND CHASSIS		Q904	UN5114TX	TRANSISTOR	
				Q905, 906	2SD1819QRSTX	TRANSISTOR	
						DIODE (S)	
1	RKK0065-KJ	BATTERY COVER		D11	SS14G11	DIODE	
2	RJF0026	LCD HOLDER		D301	MA151WKTX	DIODE	
3	RGV0145-K	XBS/MODE/HOLD KNOB		D501	MA8047MTX	DIODE	
4	RJC93020	COMMON BATTERY TERMINAL		D502	1SS355TE17	DIODE	
5	RFKJLS240P-K	BOTTOM CABINET ASS'Y		D903	MA151WKTX	DIODE	
5-1	RKA0063-K	FOOT				IC PROTECTOR(S)	
6	RMA0677	REAR ORNAMENT					
7	RYF0402A-K	CD COVER ASS'Y		ICP11	UNH000500A	IC PROTECTOR	\triangle
8	RGPO538-Q	LCD PANEL				VARIABLE RESISTOR(S)	
9	RGU1368-H	OPERATION BUTTON(A)					
10	RGU1369-H	OPERATION BUTTON(B)		VR11	EVNDXAA00B33	POWER SUPPLY VOLTAGE ADJ.	
11	RHE5119YA	SCREW		VR701	EVUT2FA26C54	VOLUME	
12	RFKKLS240P-K	INTERMEDIATE CABINET ASS'Y				COIL(S)	
13	RME0210	OPEN SPRING					
14	XTN17+6GFZ	SCREW		L12	RLZ0028T-0	COIL	
15	RAE0141Z	TRAVERSE DECK		L502	RLQ331KT-W	COIL	
15-1	SHGD157	FLOATING RUBBER(1)		L601, 602	RLB0003	COIL	
15-2	SHGD165	FLOATING RUBBER(2)				OSCILLATOR(S)	
16	RGV0145-H	ANTI-SHOCK KNOB		X501	RSXZ16M9M01T	OSCILLATOR (16.9344MHz)	
		INTEGRATED CIRCUIT(S)				LCD(S)	
IC11	AN8788FB	DC-DC CONV./MOTOR DRIVE		LCD301	RSL5156-L	LCD	
IC101	AN8837SBE1	SERVO AMP				SWITCH(ES)	
IC301	SC440301FU	SYSTEM CONT. & LCD DRIVE		S201	ESE11SV1	LASER ON/OFF	
IC501	MN662745RPC	SERVO PROCESSOR		S202	SSHD1-2	REST DETECTOR	
IC502	SM5856A1F	SHOCK PROOF CONTROLLER		S301	EVQ21405R	MEMORY/RECALL	
IC503	LH6456K2	1M DRAM		S302	EVQ21405R	REPEAT	
IC701	NJU7082AMTE1	HEADPHONES AMP		S303	EVQ21405R	SKIP/SEARCH(R)	
		TRANSISTOR(S)		S304	EVQ21405R	SKIP/SEARCH(F)	
Q11	2SD2074HWRST	TRANSISTOR		S305	EVQ21405R	STOP/POWER OFF	
Q12, 13	2SD1450STTA	TRANSISTOR		S306	EVQ21405R	PLAY/PAUSE	
Q203	2SB709QRSTX	TRANSISTOR		S307	ESD11H230	PLAY MODE SELECTOR	
Q501	2SB970RSTX	TRANSISTOR		S308	ESD11H220	HOLD	
Q502	UN5113TX	TRANSISTOR					
Q503, 504	UN5211TX	TRANSISTOR					
Q505	UN5215TX	TRANSISTOR					
Q506	FMW1T98	TRANSISTOR					
Q507	DTA143TUT107	TRANSISTOR					
Q601, 602	2SD1328QRSTX	TRANSISTOR					
Q603	FMG4T148	TRANSISTOR					
Q701, 702	2SD1328QRSTX	TRANSISTOR					

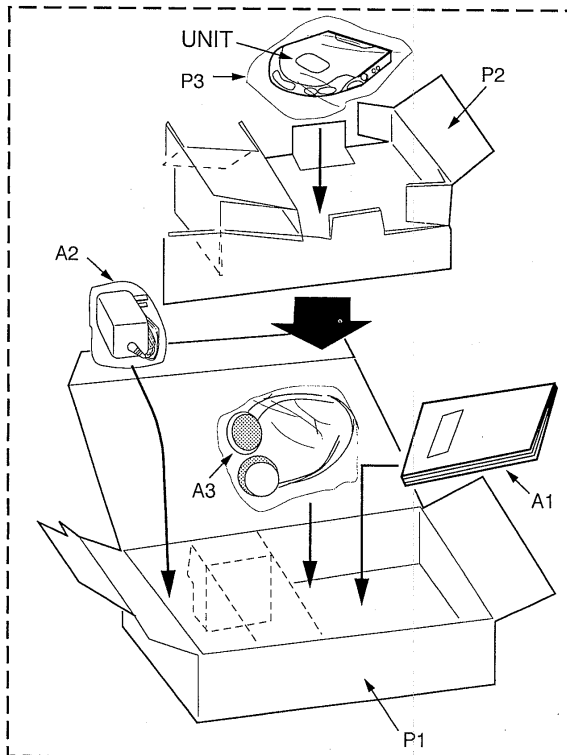
Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
S501	ESD11H220	ANTI-SHOCK		P4	RPF0046	PROTECTION BAG (F. B.)	(PC)
S701	ESD11H220	XBS SELECTOR				ACCESSORIES	
		CONNECTOR(S) AND JACK(S)					
CN1	RJC93015-1	BATTERY TERMINAL (+)		A1*1	RQT3374-P	INSTRUCTION MANUAL	(P)
CN2	RJC93015-1	BATTERY TERMINAL (-)		A1	RFKSLS240PCK	INSTRUCTION MANUAL ASS'Y	(PC)
CN3	RJH5102-1	RECHARGEABLE BATT. TERMINAL		A2	RFEA403C-S	AC ADAPTOR	△
CN8	RJ43K09-C	DC IN JACK		A3	RPHT103DPYS1	STEREO HEADPHONES	(P)
CN101	RJU035T016-1	SOCKET (16P)		A3	RFEV317P-KS	STEREO EARPHONES	(PC)
CN102	RJT068W04V	CONNECTOR (4P)		A4	SQX7185	WARRANTY CARD	(PC)
CN103, 104	RJT068W02V	CONNECTOR (2P)		A5	SQX9131	SERVICENTER LIST	(PC)
CN601	RJJD3S5ZB-C	OUT JACK		A6*2	RKB205ZA-0	EAR PADS	(PC)
CN701	RJJ34TH02-C	HEADPHONES JACK				<GREASE OR JIG/TOOL>	
		PACKING MATERIAL				TEST DISC	
P1	RPK0745	PACKING CASE	(P)	SA1	SZZP1054C	PLAYABILITY TEST DISC	
P1	RPK0781	PACKING CASE	(PC)	SA2	SZZP1056C	UNEVEN TEST DISC	
P2	RPQ0593	SPACER	(P)			GREASE	
P2	RPQ0639	SPACER	(PC)				
P3	RPF0111	PROTECTION BAG (UNIT)		SA3	RFKXPG671	MOLYCOAT GREASE PG671	

*1: The customer service list and the warranty are included in the instruction manual.

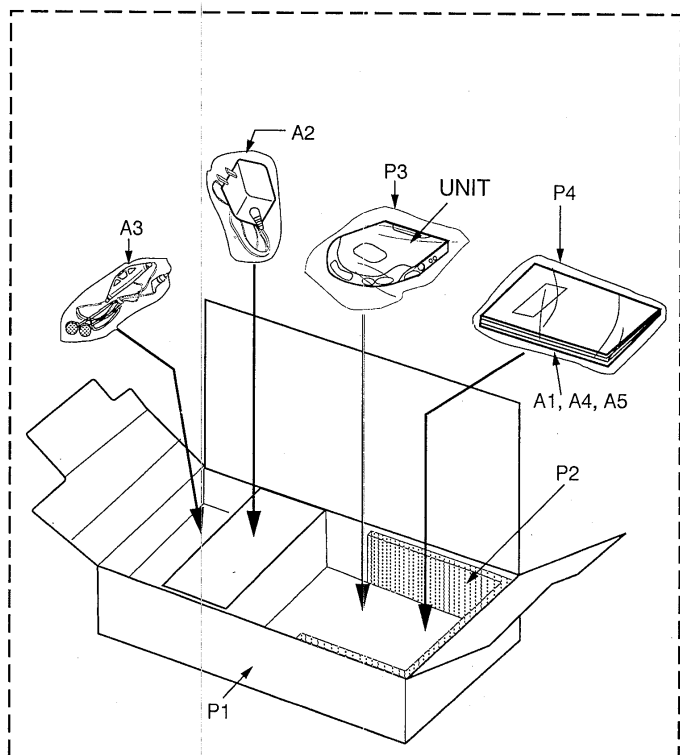
*2: This item is not attached to merchandise, but it is supplied as a replacement part.

■ PACKAGING

● For (P) area.



● For (PC) area.



■ RESISTORS AND CAPACITORS

Notes: * Capacity values are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)
* Resistance values are in ohms, unless specified otherwise, 1K=1,000 (OHM), 1M=1,000k (OHM)

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