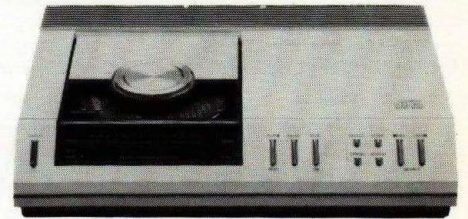


Service  
Service  
**Service**



30 704 A15

# Service Manual

**COMPACT**  
**disc**  
**DIGITAL AUDIO**

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Safety regulations require that the device be switched on during repairs. It is returned in its original condition and parts identical to those specified are used.

**CLASS 1**  
**LASER PRODUCT**

3122 110 03420



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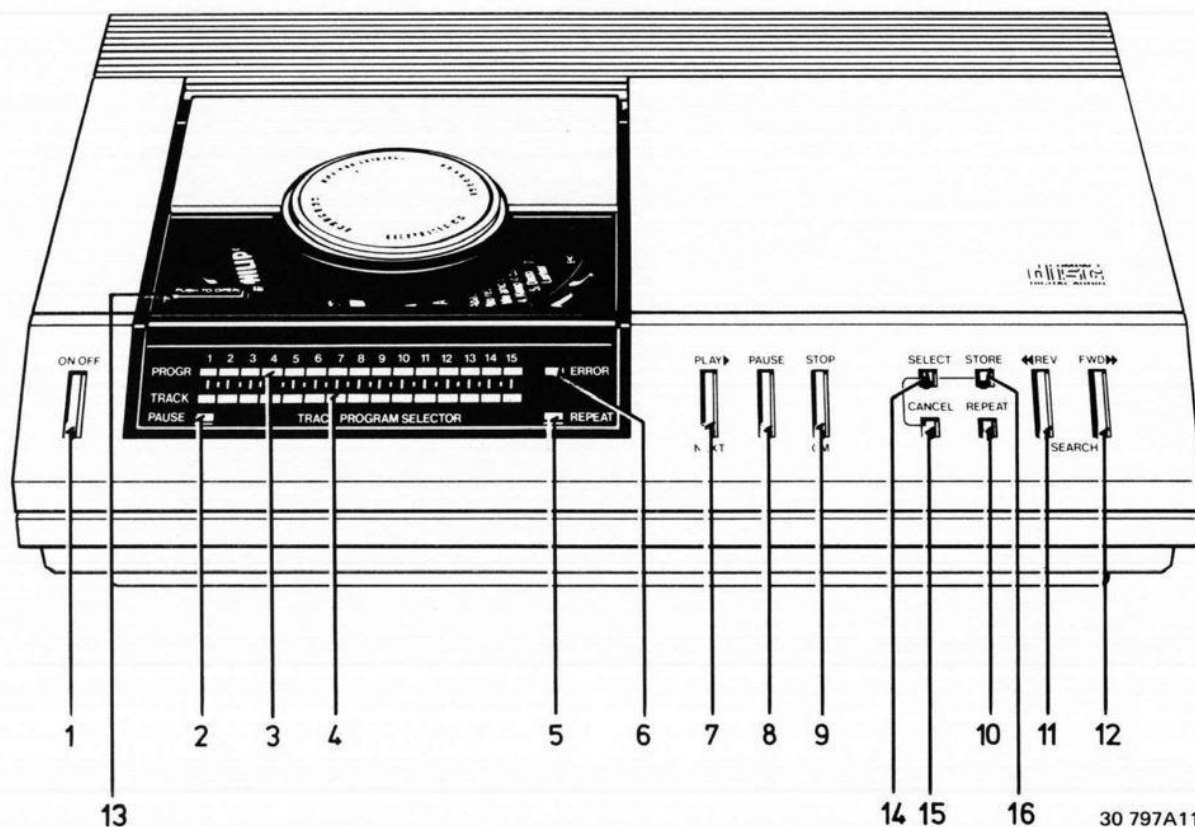
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### 3 TECHNICAL SPECIFICATION

• System	Compact Disc Digital Audio System	• Channel Separation	≥ 86dB
• Mains Voltages	110V, 127V, 220V, 240V ± 10% (by changing transformer connections)	• Channel Difference	< 0.3dB
• Mains Frequencies	50, 60Hz (no switching necessary)	• Total Harmonic Distortion	< 0.005% (0dB)
• Power consumption	≤ 35W	• Intermodulation Distortion	< 0.005% (0dB)
• Frequency Response	20Hz – 20kHz ± 0.3dB	• De-emphasis	50μS or 15μS (switched by the subcode on the CD)
• Output Voltage	max. 2V <sub>eff</sub> / ≥ 100kΩ	• Dimensions (b x h x d)	320 x 72 x 255mm (lid closed) 320 x 179 x 255mm (lid open)
• Output Impedance	≤ 100Ω	• Weight	About 5kg
• Signal to Noise Ratio	≥ 90dB		

The above specifications apply to 20 Hz - 20 kHz

4. CONTROLS



1. 'ON/OFF' button: for turning the player on and off.
2. 'PAUSE' LED: lights up when you press the 'PAUSE' button.
3. 'PROGR' (amme) indicator: this indicates how many tracks a CD contains by means of lit LEDs; also aids in compiling a program.
4. 'TRACK' indicator: shows how the record is playing by means of a lit LED; is also used to designate the numbers you want to program.
5. REPEAT LED: Lights up when you press the REPEAT button.
6. ERROR LED: Flashes if you make an error in operation or programming.
7. 'PLAY/NEXT' button: for starting playback ('PLAY') and going to the next track during playback ('NEXT').
8. 'PAUSE' button: for short interruptions in playback; the sound cuts out but the CD keeps spinning.
9. 'STOP/CM' key: for intermittently stopping playback ('STOP') and erasing a program ('CM' = Clear Memory)
10. REPEAT button; for repeating a disc or a program.
11. 'REV FINE SEARCH' button: to find a specific passage back in a track.
12. 'FWD FINE SEARCH' button: to search for a specific passage further forward in a track.
13. 'PUSH TO OPEN': elevation on the lid that you have to press to open the record compartment.
14. 'SELECT' button: for finding a track with which you want to start playback and selecting tracks when compiling a programme.
15. 'CANCEL' button: for omitting numbers you do not want to hear in a programme.
16. 'STORE' button: for storing numbers when compiling a programme.

5. REPAIR HINTS

To prevent loose metal objects from getting into the CD mechanism, make sure that the repair area is clean.

Before commissioning or servicing the device, the two transport screws in the bottom can be removed. These must be refitted after servicing.

The lens can be cleaned with a blower brush.

The CD mechanism is fitted with self-lubricating bearings and must therefore NOT be lubricated.

Make sure that during repairs and measurements on the side, the unit is not resting on the turntable motor shaft.

Do not loosen any screws other than those mentioned in the hints.

The device consists of several MOS ICs. Because MOS ICs are generally very sensitive to overload and overvoltage, the greatest possible care must be taken during servicing. For further instructions, see the package insert in the packaging of the ICs.

The CD must always rest properly on the turntable. For this purpose, a plate pressure device is mounted in the lid. If a plate has to be used for repairs to a boxed-out frame, use a separate pusher. Code number of the pusher is 4822 532 60906.

Chip components are used in the device. For disassembling and assembling chip components, see figures below.

The servo- $\mu$ p can be placed in the service position to check the switch and display board and also to test the servo systems separately. (See Troubleshooting Method.)

The ERCO-IC, (Error Correction IC) which is supplied by servicing, operates on a supply voltage of approx. 5V. When an ERCO-IC is replaced, check the supply voltage. If an extra PCB is mounted on the decoding PCB, remove this PCB and make the connections as indicated in the drawing of the decoding PCB.

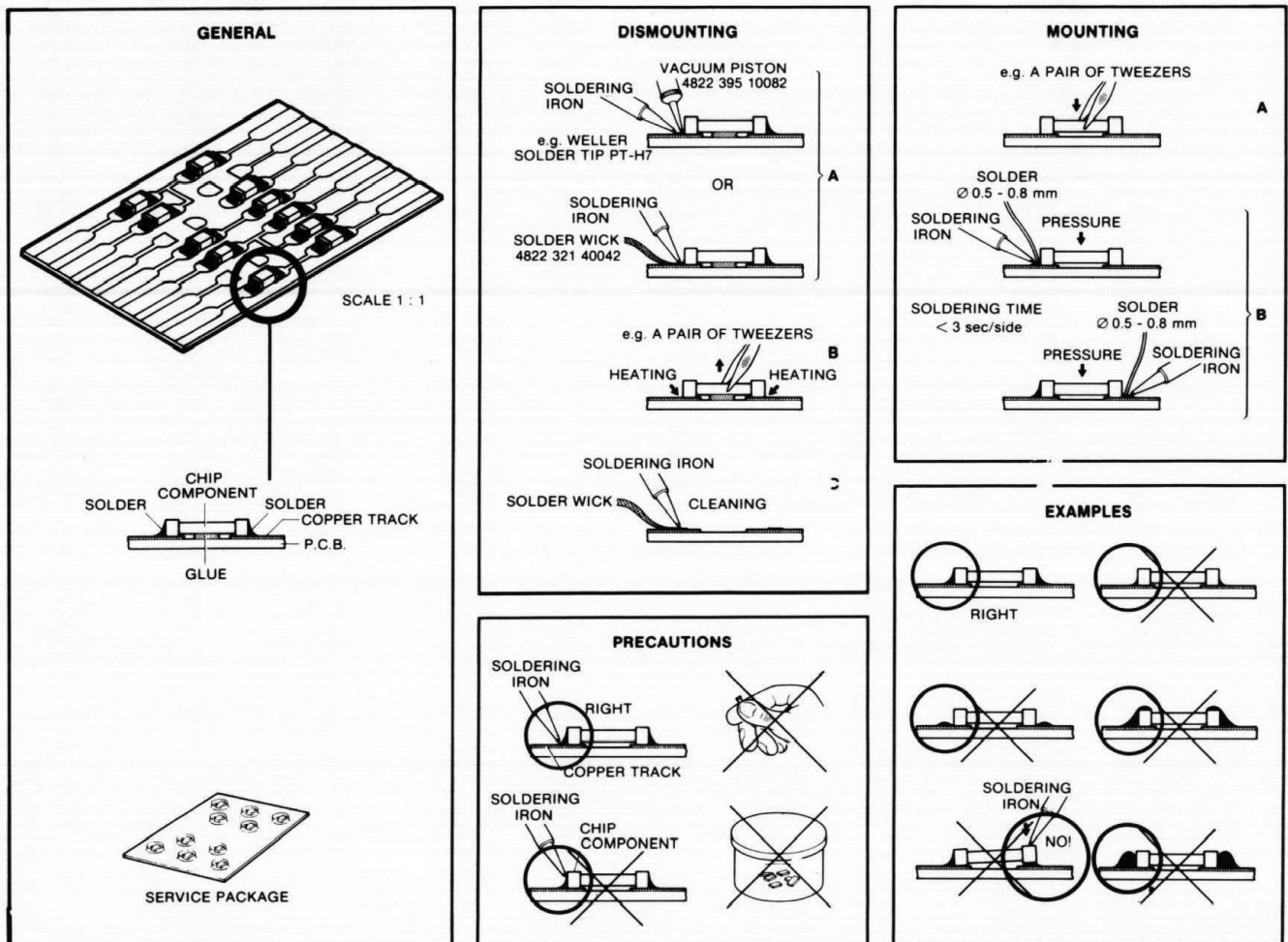
The ICs used in the decoding circuit may have a different type number than stated in the principal diagram.

- DEM0D = SAA7010 = M429x
- ERCO = SAA7020 = M428x
- CIM = SAA7000 = M430x
- FIL = SAA7030 = M455x

x is a digit from 0 - 9.

Service supports are provided for bottom settings that require the unit to be in the normal operating position. Code number 4822 395 30202.

These supports can be fixed in the 4 holes of the frame.



**Service Tools**

Support Services	4822 395 30202	Separate test ICs	
Laser Simulator PCB		For kit 1	
NEG VOLT PH.	4822 395 30203	SAA7000	4822 395 30198
POS VOLT SH 2.	4822 395 30215	SAA7010	4822 395 30195
POS VOLT SH 3.	4822 395 30229	SAA7020	4822 395 30196
Light Sensitive Components		SAA7030	4822 395 30199
Photodiode	4822 130 32108	TDA1540	4822 395 30201
L.D.R. (Light Dependent Resistor)	4822 116 10002	Pusher	4822 532 60906
7 <sup>th</sup> Order Filter	4822 395 30204	Screwdriver TORX	
Angle Mirror	4822 395 90205	Straight	4822 395 50145
Test CDs		Curved	4822 395 50132
Glass CD	4822 395 90204		
Audio test CD	4822 397 30085		
CD without defects			
CD with DO-errors			
CD with black spots and fingerprints	4822 397 30096		
Test ICs			
Set 1	4822 395 30194		

### Removing the frame

- Remove the bottom plate after removing the 5 screws at the bottom.
- Turn the player over.
- The top cover can now be lifted and turned forward.
- To be able to take measurements of the device, the lid must be closed (the power supply for the laser diode is via the lid switch).
- When measuring at the bottom of the frame, make sure that the device is not resting on the turntable motor shaft.

**NOTE:** Before closing, the power switch must be in the "ON" position.

### Replacing the transformer fuse

- Take the frame out of the cabinet.
- Remove the transformer shield at the top of the frame, after the two locking tabs have been bent away.

### Servicing the secondary filter PCB

- Take the frame out of the cabinet.
- Remove the transformer shield at the top of the frame, after the two locking tabs have been bent away.
- Remove the 2 screws in the transformer shielding on the underside of the frame.
- The shield can be dismantled after the locking clip has been bent away from the PCB.

### Servicing the decoding board and the servo board

- Take the frame out of the cabinet.
- Remove the 2 metal protective plates at the top of the frame.
- Remove the 2 screws from the decoder board.
- By placing the decoding board in one of the two service positions (see Fig.), measurements can be made on both the decoding board and the servo board.
- If the servo PCB has to be removed from the frame, remove the metal shielding plate at the bottom of the frame.
- The PCB can be removed after removing the 6 fixing screws: 4 screws are mounted in the PCB of the cooling block. These are accessible from the rear of the frame.

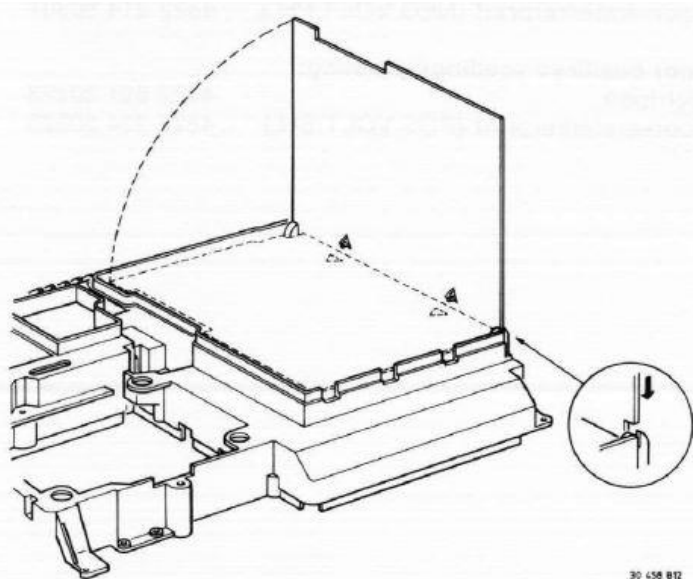
### Servicing the switch and display board

- The PCB is mounted in the top cover.
- Remove the top cover, (see "removing the frame")
- The PCB is accessible from the track side.
- If the PCB needs to be detached, remove the 5 fixing screws.

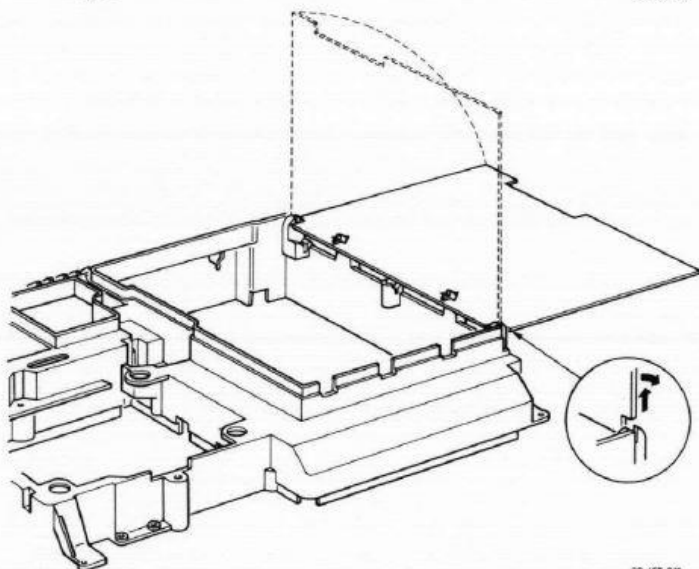
### Replacing a LED

- Remove the switch and display PCB from the top cover (see "service of the switch and display PCB")
- Remove the indication plate above the LEDs after removing the two fixing screws in the PCB.
- The LED holder consists of two parts which are attached to each other with 4 locking tabs.
- The upper part of the LED holder can be removed by bending away the 4 locking tabs.
- The LED can be removed upwards from the PCB.
- When mounting, pay attention to the correct connection (anode and cathode) and the height of the LED: To get the LED to the correct height, it must be pushed against the top of the LED holder before soldering.

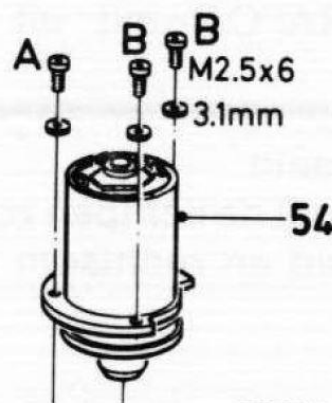
### Replacing the rotary table motor



30 458 B12



30 457 B12



- Take the frame out of the cabinet.
- Remove the preamplifier board which is attached to the CD mechanism with four screws
- The turntable motor is attached to the chassis plate with 3 screws.
- When mounting, screw A must first be mounted (see Fig.).

**ATTENTION:** After assembly, the motor must be checked as follows:

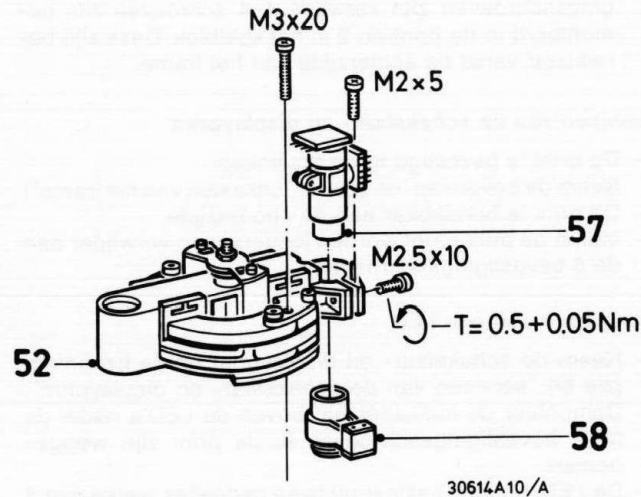
- a. CD/Plate-light angle
- b. Height adjustment of the turntable



### Replacing the Lid

- Remove the top cover (see "removing the frame").
- Remove the retainer from the valve switch and damper.
- Press the detent tab and slide the damper shaft until a hinge point is exposed.
- The tipping can be done with the axle from the top removed when in the open position.

### Servicing the RAFOC (Radial Focus) unit



- Open the frame.
- Remove the two flex boards from the connectors on the preamplifier board.
- The unit can be removed after the two mounting fixing screws M3x20 have been removed (see Fig.).
- The unit consists of 5 service parts:  
2 flex boards, radial motor pos. 52, light pen pos. 57 and focus unit pos. 58.
- If the focus unit needs to be replaced screw M2.5x10 must be loosened and screw M2x5 must be removed.
- It is not necessary to remove the RAFOC unit from the device in order to replace the light pen.  
The light pen can be replaced after loosening screw M2.5x10.  
When mounting the light pen, it must be pushed into the arm as far as possible and turned clockwise against the stop.

### CD mechanism with identification A03

#### Servicing the RAFOC (Radial Focus) unit

- Open the frame.
- Remove the two flex boards from the connectors on the preamplifier board.
- The unit can be removed after removing the two fixing screws M3x20.
- The unit consists of 4 service parts:  
2 flex boards, the radial motor focus unit and the light pen.
- It is not necessary to remove the RAFOC unit from the device to replace the light pen.  
The light pen can be removed by turning it counterclockwise with a 12 mm wrench and then sliding it out of the holder.  
When mounting, the light pen must be pushed into the arm as far as possible and turned clockwise against the stop.

**CAUTION: To prevent settings from being changed, DO NOT loosen ANY SCREWS other than those mentioned above.**

**THE LASER MECHANISM IS MUCH MORE SENSITIVE TO STATIC CHARGE THAN A MOS IC. CARELESS HANDLING DURING SERVICING CAN DRASTICALLY REDUCE THE LIFETIME OF THE LASER. THEREFORE, MAKE SURE THAT DURING THE SERVICE, THE TOOLS AND YOURSELF HAVE THE SAME POTENTIAL AS THE MECHANISM.**

When one of the parts of the RAFOC unit is replaced, the angle adjustment must be checked.

*Remark:*

The laser mechanism can contain both a laser diode that operates at a positive supply voltage and a laser diode that operates at a negative voltage.

**THEY MUST NOT BE INTERCHANGED**

When a laser diode is used which operates on a positive supply voltage, the preamplifier board is provided with service printing with the designation POS.VOLT.SH.

When using a laser diode that operates on a negative supply voltage, the preamplifier board is provided with the service printing with the designation NEG.VOLT.PH.

Both the light pen and the preamplifier board are supplied for service:

**For negative supply voltage:**

Light pen  
Preamplifier Board (NEG.VOLT.PH.)

4822 691 30117  
4822 214 50307

**For positive supply voltage:**

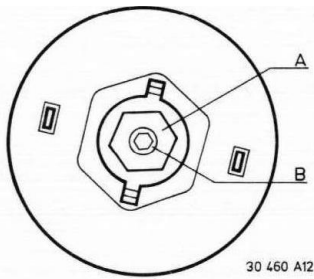
Light pen  
Preamplifier Board (POS.VOLT.SH.)

4822 691 30123  
4822 214 50325

## 6. MEASUREMENTS AND SETTINGS

### MECHANICAL MEASUREMENTS AND SETTINGS

Height adjustment of the turntable (see Fig.)



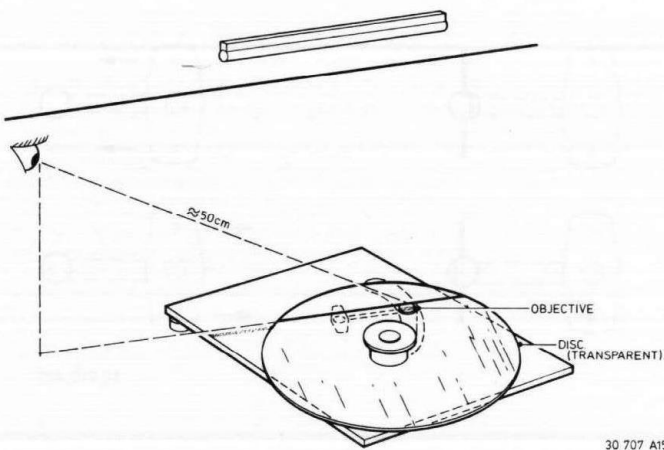
This setting requires the device to be in normal operating mode. Service supports 4822 395 30202 can be used for this

Play from CD 4822 397 30086 track 1 or (CD without defects).

Connect a DC voltmeter across resistor 3240 on the SERVO PCB. (FOCUS MOTOR).

Loosen lock nut A. Use bolt B to adjust the turntable height so that the voltage across 3240 is  $0V \pm 100mV$ . Retighten lock nut A. When tightening, make sure that the voltage setting does not change.

### Checking the angle setting



Open the frame.

Place the mirror 4822 395 90205 on the focus unit and the glass plate 4822 395 90204 (with pusher 4822 526 10241) on the turntable.

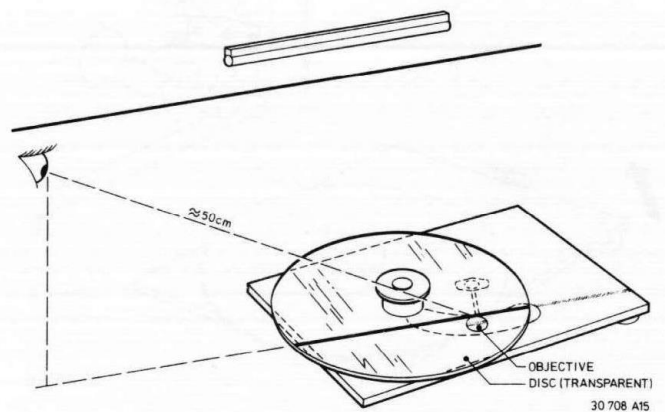
Place the device under a light source, under which there is a straight line (e.g. fluorescent with grille).

Place the RAFOC arm in the middle position. Turn the device so that the RAFOC arm is parallel to the line under the light source (see Fig.).

Look in the direction and in line with the line at its reflection on the glass plate and mirror.

These lines should be no more than 4mm apart: Position the device so that a line runs across the center of the mirror.

When the other line remains within the surface of the mirror, the distance  $s$  is 4mm.



Turn the CD mechanism 90° from the previous position. The RAFOC arm must remain in the middle position (see Fig.).

Repeat the previous measurement.

### Adjusting the angle setting

When adjusting the angle of the plate-light path in the factory, a compromise was sought between minimal angular deviation and minimal friction of the arm.

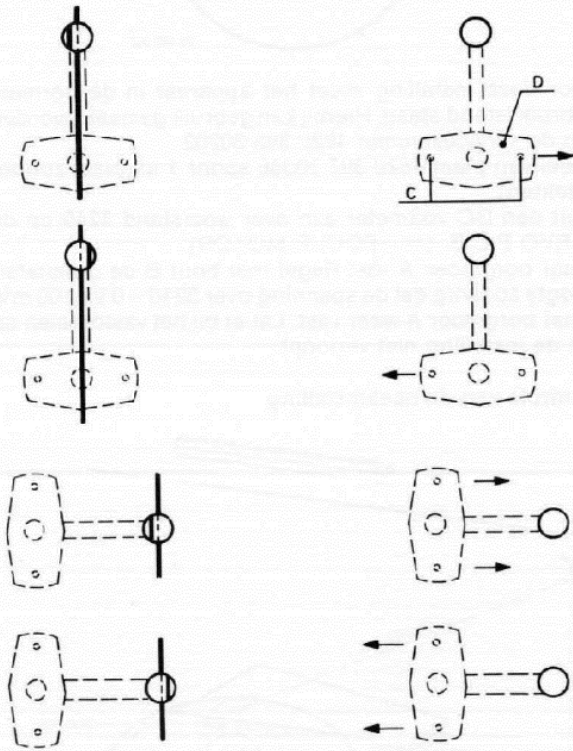
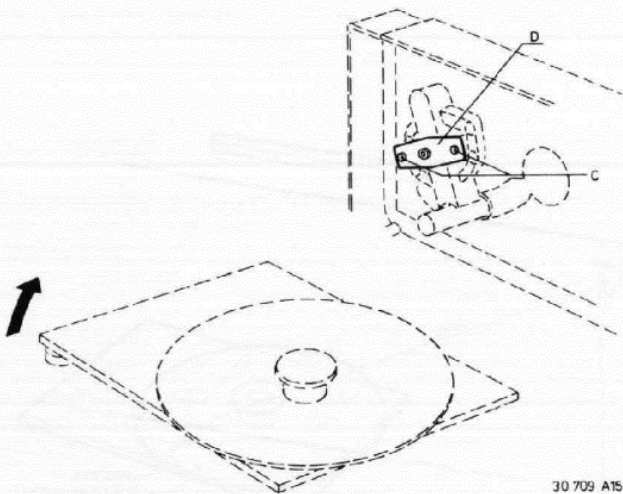
If the measurement shows that the angle falls outside the given tolerance, the angle must NOT be adjusted to a minimum deviation, but just within the tolerance. The new setting must be between the old setting and the optimal installation.

After adjustment, the friction of the arm must be checked. This is done with the aid of a spring pressure gauge which is applied to the counterweight. The friction of the arm, measured over the hole deflection, should not exceed 30 Nm.

If the friction appears to be too high, the setting must be returned to the old value. Then replace the lens unit with a new one and check the angle again.

If the angle does not fall within tolerance, the arm must be replaced. Adjusting the angle is done as follows:

Place the frame on the service supports 4822 395 30202.



Loosen the screws C (see Fig.) until bearing plate D can be moved.

Correct the angle setting by moving the bearing plate in the direction shown in the figure.

Tighten the screws C, making sure that the setting does not change.

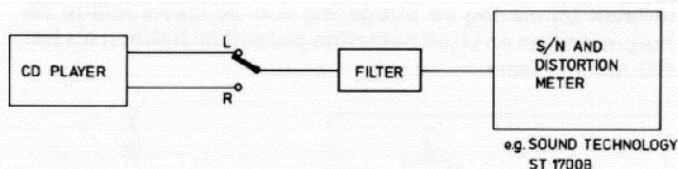
Then check the angle setting again in two steps.

#### Note:

**After adjusting the angle, the height adjustment of the turntable must be checked**

## ELECTRICAL MEASUREMENTS AND ADJUSTMENTS

### Specification Measurement



30 459 A12

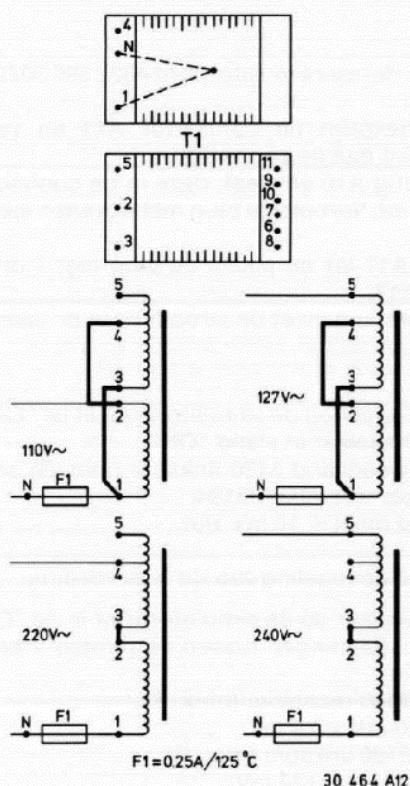
The audio test CD 4822 397 30085 can be used to measure to the specification.

Use to measure:

- Total Harmonic Distortion (THD).
- Intermodulation distortion.
- Signal-to-Noise Ratio (S/N)

A 7th order filter 4822 395 30204.

### Changes to the transformer connections



If the appliance is to be connected to a mains voltage different from that stated on the rating plate, the transformer connections must be changed as shown in the figure.

### Note

When changing to 110V or 127V, the glass fuse on the mains filter must be changed from 160mA to 315mA.

### Adjusting the offset control

(see SERVO PCB)

Put the servo-up into service mode by simultaneously pressing the power switch and the stop keys.

Connect a DC voltmeter between point 14 of IC6215 and ground. With resistor 3315 regulate the voltage to 0V.

### Control of the AGC and the offset circuits

(see SERVO PCB)

Play from test disc 4822 39730096 track 1. (CD without defects).

The voltage between point 14 of 106212 and ground should be  $-4V \pm 2V$ .

The voltage between point 14 of IC6215 and ground must be  $0V \pm 5.5 V$ .

### Adjusting the channel equality

(see DECODER PCB)

From the audio test CD, play the track or where the left and right channels are modulated at 0dB.

Measure the output voltage of the left and right channels.

Adjust the output voltage of the left channel with bias resistor 3586 so that the difference with the right channel is  $0dB \pm 0.2dB$

A DECODER with identification A05 and subsequent, this setting is no longer valid.

### Setting of the PLL circuit

(see DECODER PCB)

Put the device into the stop position.

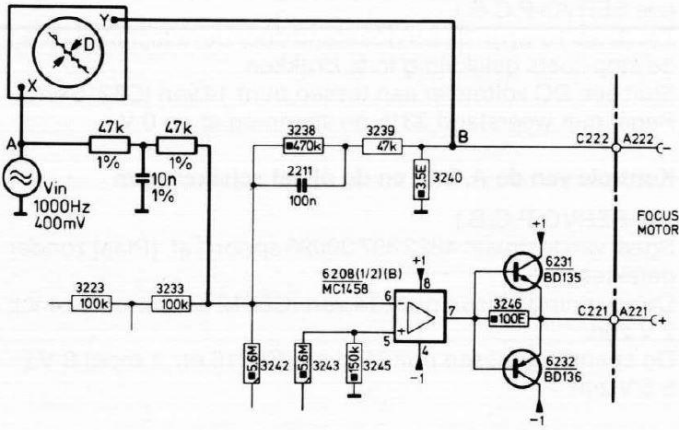
Connect a frequency counter between point 22 of IC6501 (DEMOD) and ground.

Adjust the frequency with the coil 5501 to  $4.350MHz \pm 5kHz$ .

**Note:** This installation must be done immediately after switching on the device.

With decoding boards marked A05 and subsequent, this setting is no longer valid.

Adjusting the focus bandwidth



30 713 B15

Make a measurement setup according to the figure.

Play from test CD 4822 397 30096 track 1 (CD without defects).

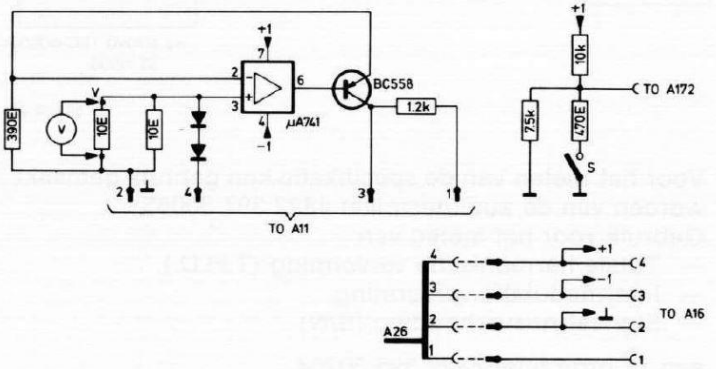
Adjust with resistor 3158 to PRE-AMPLIFIER. + LASER PCB the phase difference between the signals A and B decreases to 180°.

This corresponds to a minimum distance D on the Lissajous figure.

R=47kΩ -1%      5322 116 54671  
C=10nF -1%      5322 121 54154

Laser power supply (NEG.VOLT.PH.)

Since the light pen is very sensitive to static charges, when measuring and adjusting the laser power, the tools and yourself must have the same potential as the CD mechanism.



30 712 B15

Control

The laser simulator board 4822 395 30203 must be used for this.

Remove the flex board from connector A11 and connect the simulator board to the connector.

Remove plug A16 and insert it into the connector on the simulator board. Connect the 4-wire plug to connector A16.

Disconnect plug A17 and insert the 1-wire plug into connector A17.

In the quiescent state, the current through the laser diode should be ≤ 1mA.

Control:

Set the switch on the simulator board to the "OFF" position and the power switch to the "ON" position

Turn bias resistor 3180 counterclockwise (min. R) and measure voltage across resistor 3194.

The voltage measured should be ≤ 10 mV.

Checking the control of the laser power supply:

Set the switch on the simulator board to the "ON" position and measure the voltages between point V and ground on the simulator board.

Resistance 3180 clockwise (max. R):

Uv to ground = -120 mV ± 24mV.

Resistance 3180 counterclockwise (min. R):

Uv to ground = -720 mV ± 144mV.

Set resistor 3180 so that Uv to ground is ≈ -500 mV.

This is a preset. After the simulator PCB has been removed, the laser current must be set.

Adjust

Play from test CD 4822 397 30096 track 1 (CD without defects). Connect across resistor 3308 to SERVO PCB a DC voltmeter.

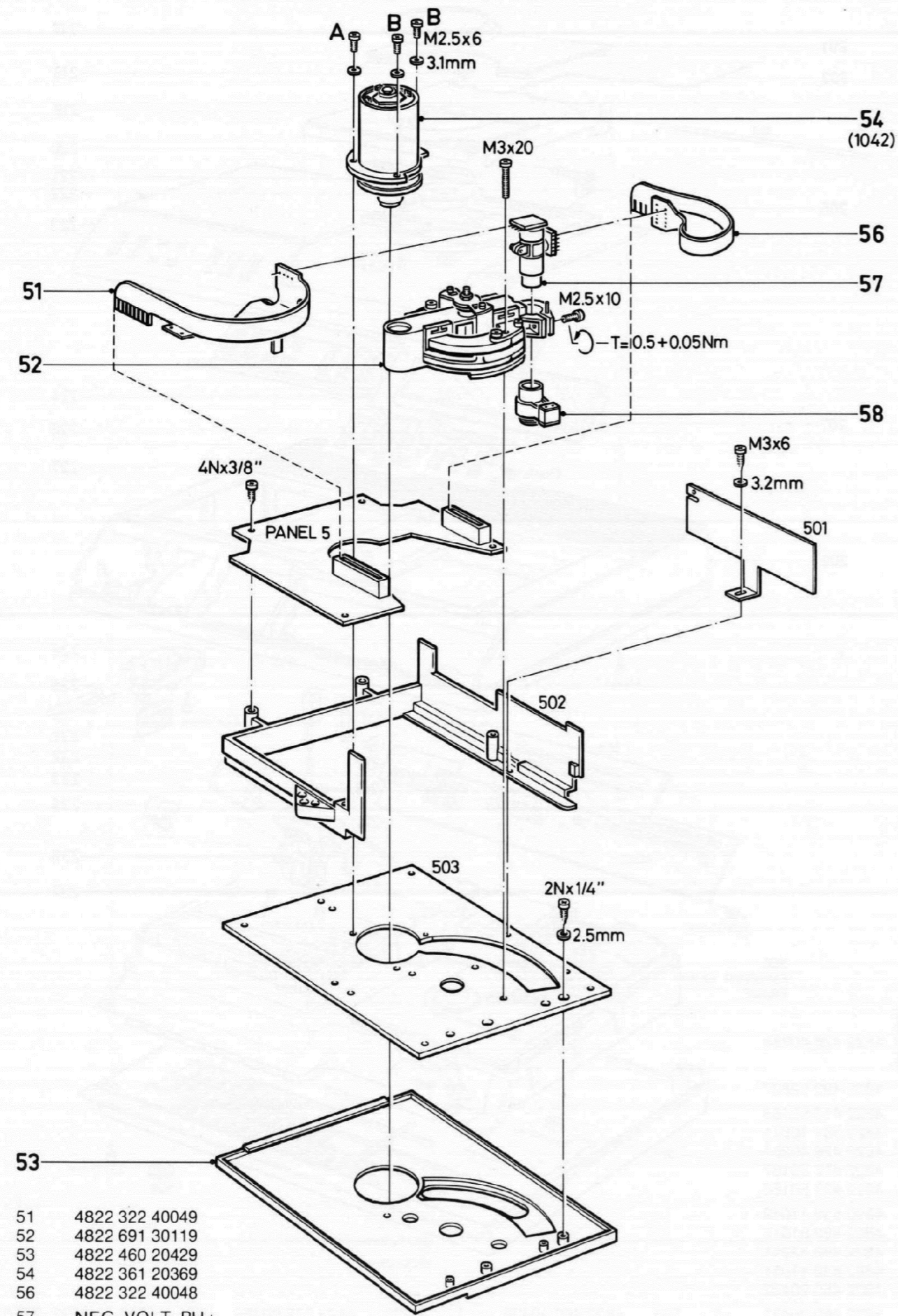
Use resistor 3180 to adjust the laser power supply so that the voltage across resistor 3308 is 500mV ± 50mV.

Note

A laser current that is too high (> 550 mV across resistor 3308) shortens the life of the laser diode.



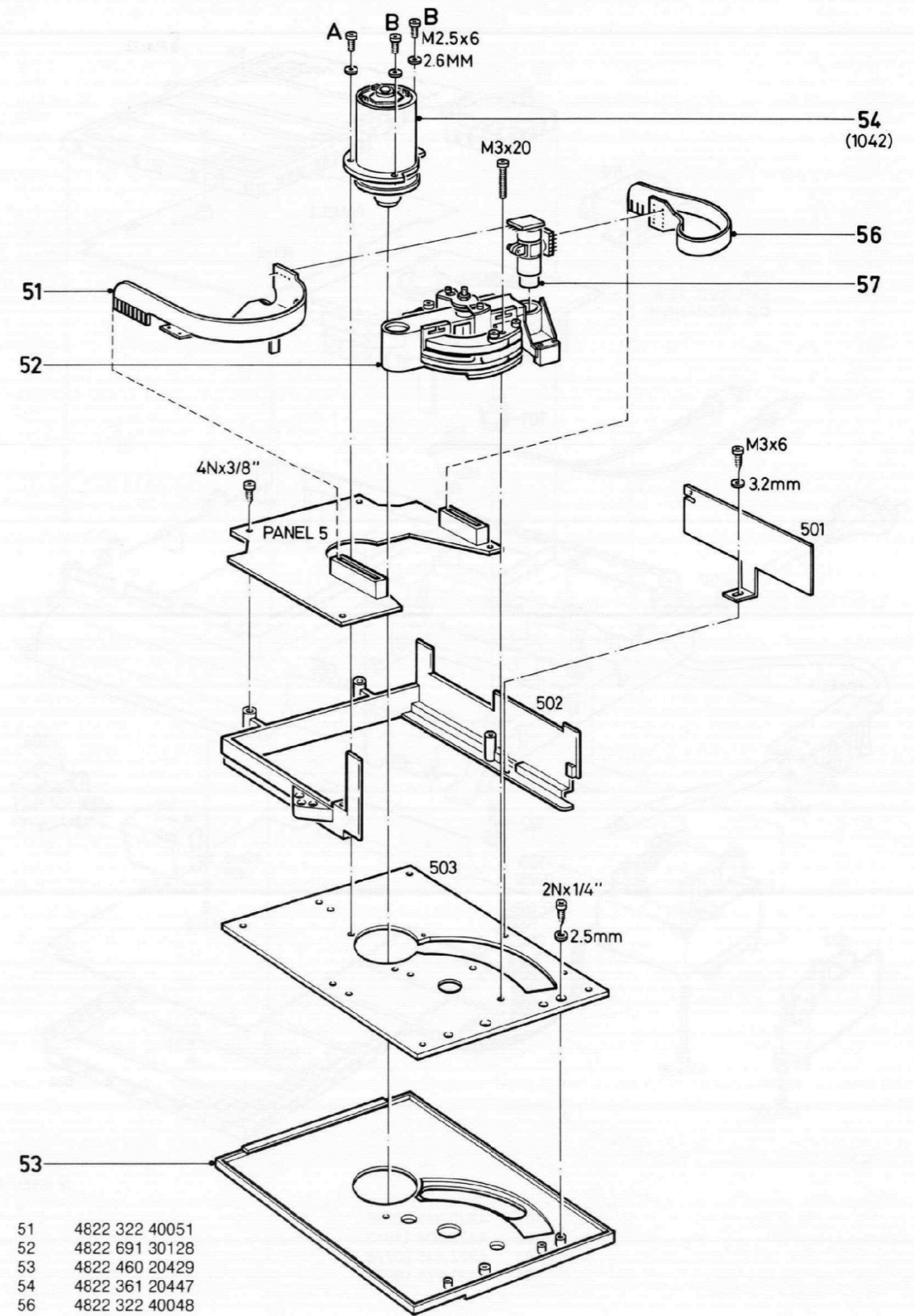
EXPLODED VIEW C.D MECHANISM.



- 51 4822 322 40049
- 52 4822 691 30119
- 53 4822 460 20429
- 54 4822 361 20369
- 56 4822 322 40048
- 57 NEG. VOLT. PH.:  
4822 691 30117
- 57 POS. VOLT. SH.:  
4822 691 30123
- 58 4822 691 30118

28 080 E12

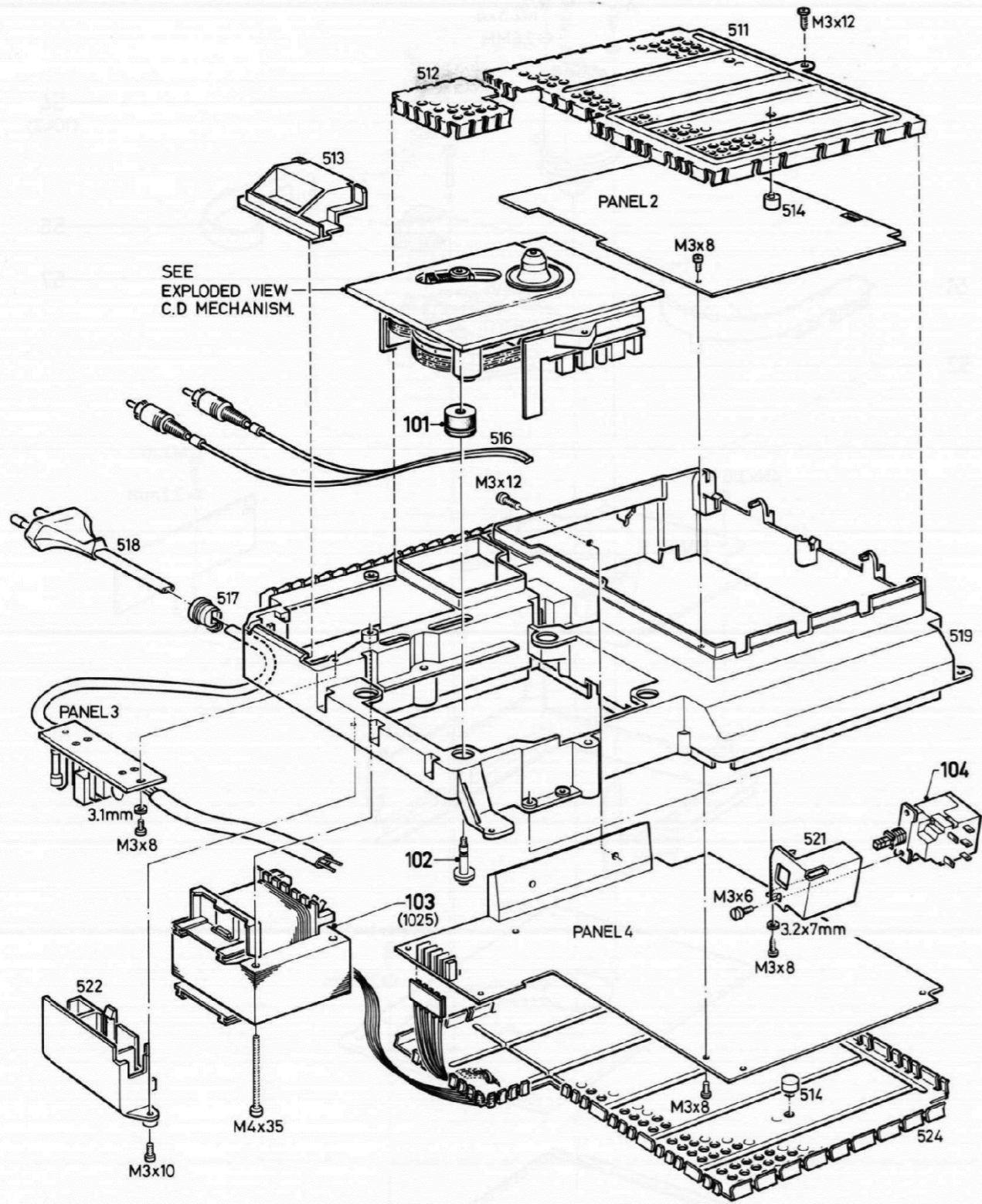
EXPLODED VIEW C.D MECHANISM.



- 51 4822 322 40051
- 52 4822 691 30128
- 53 4822 460 20429
- 54 4822 361 20447
- 56 4822 322 40048
- 57 4822 691 30123

28 080 E12/B

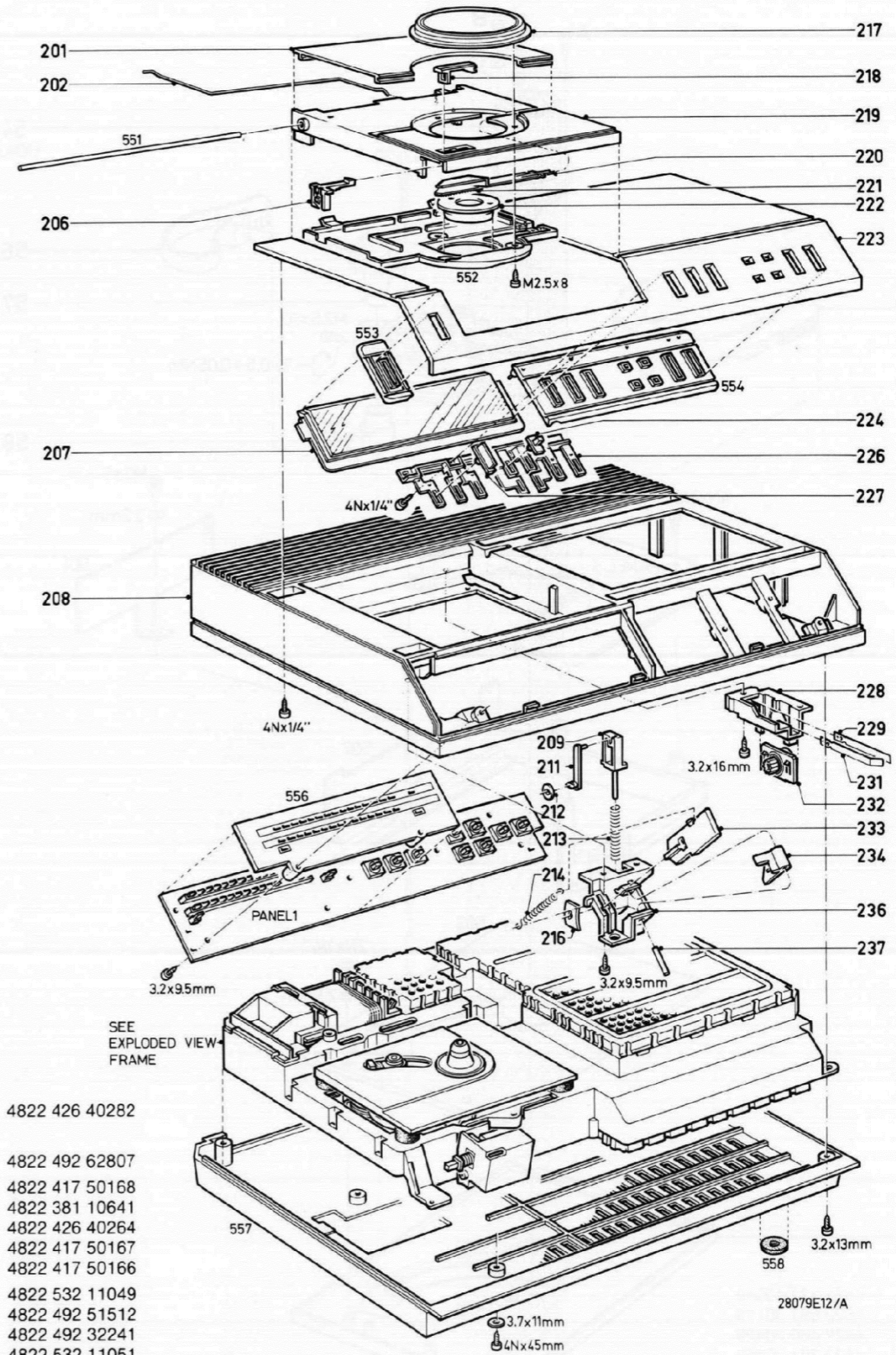
EXPLODED VIEW FRAME



28 078E12/A

101	4822 325 80226
102	4822 502 11613
103	4822 145 20228
104	4822 276 10973

EXPLODED VIEW CABINET

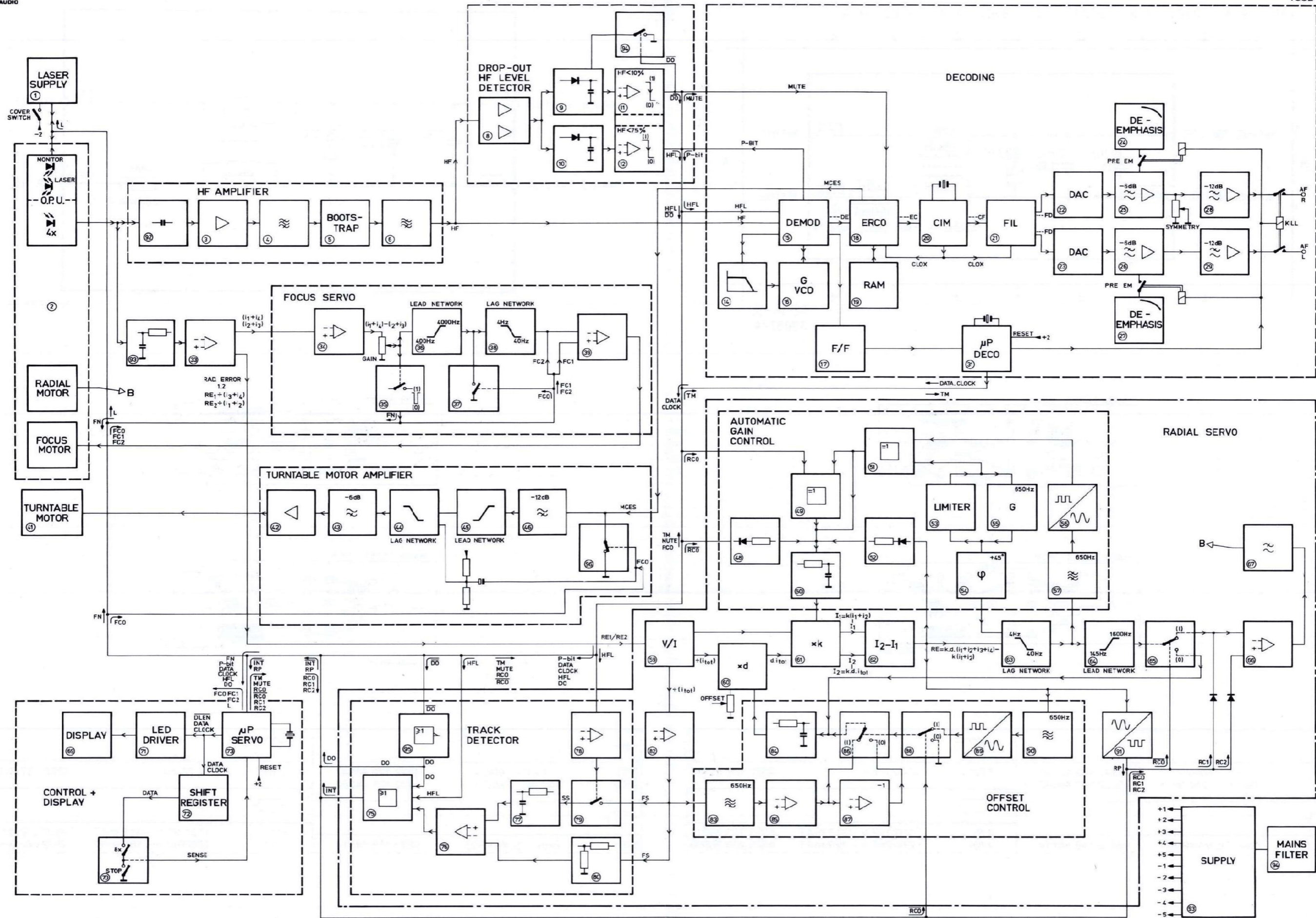


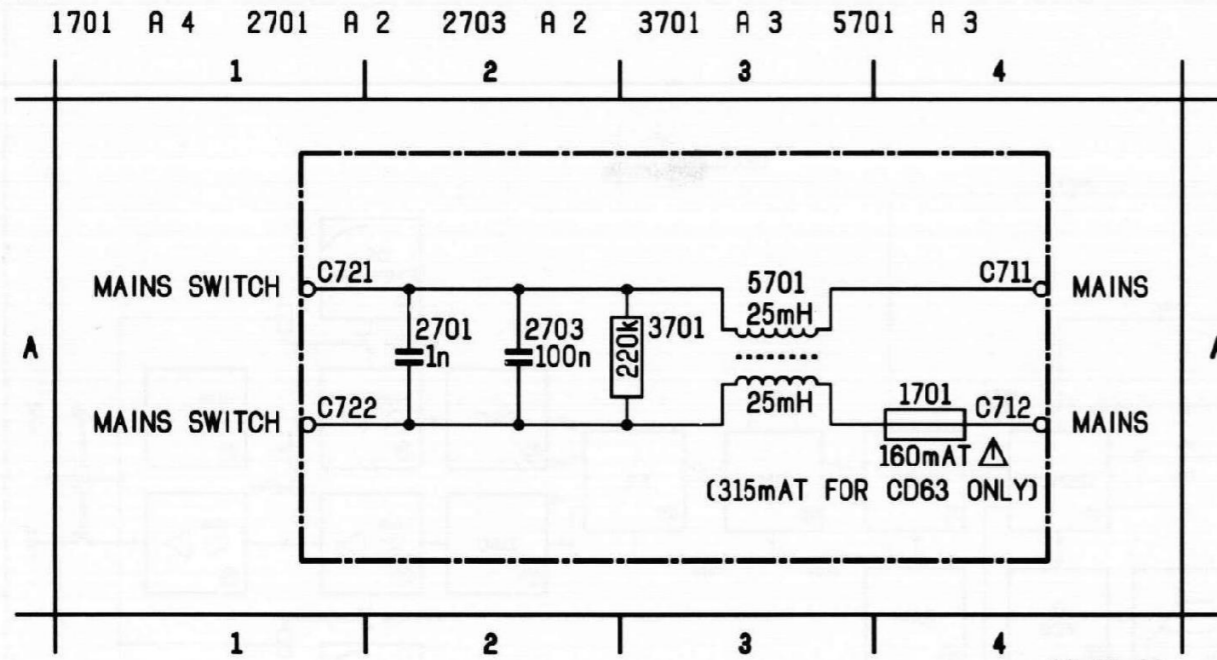
SEE EXPLODED VIEW FRAME

201	4822 426 40282
202	4822 492 62807
206	4822 417 50168
207	4822 381 10641
208	4822 426 40264
209	4822 417 50167
211	4822 417 50166
212	4822 532 11049
213	4822 492 51512
214	4822 492 32241
216	4822 532 11051
217	4822 460 20432
218	4822 460 20431
219	4822 426 40263
220	4822 492 62808*
221	4822 532 51429*
222	4822 532 60906
223	4822 460 20428
224	4822 256 90473
226	4822 256 90475
227	4822 256 90474
228	4822 466 81374
229	4822 278 90489
231	4822 278 90491
232	4822 535 70618
233	4822 410 22887
234	4822 403 51867
236	4822 403 51868
237	4822 535 91561

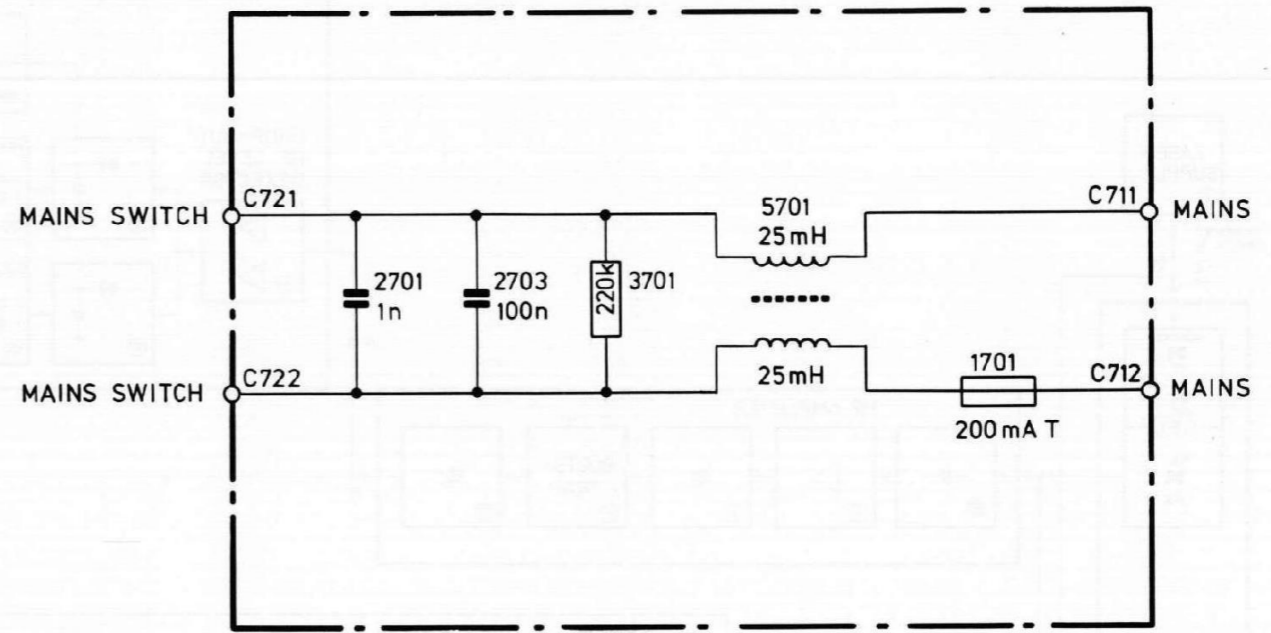
\*In later sets deleted



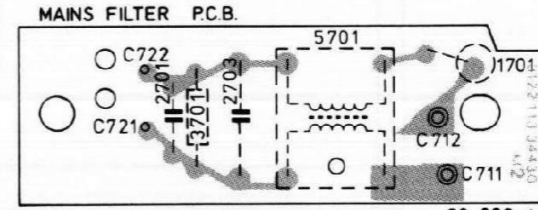
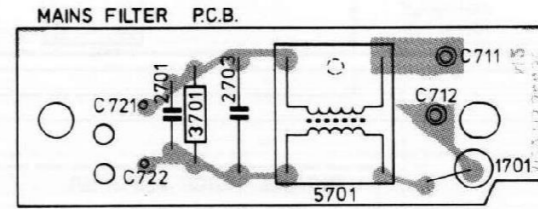
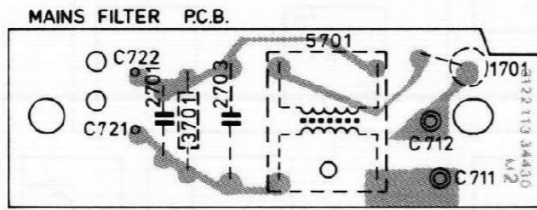
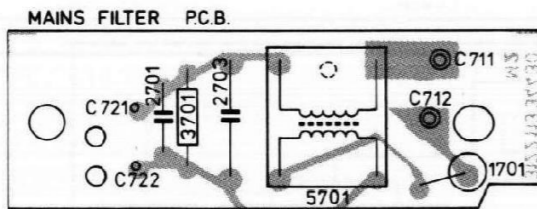




82-10-12  
30637/A



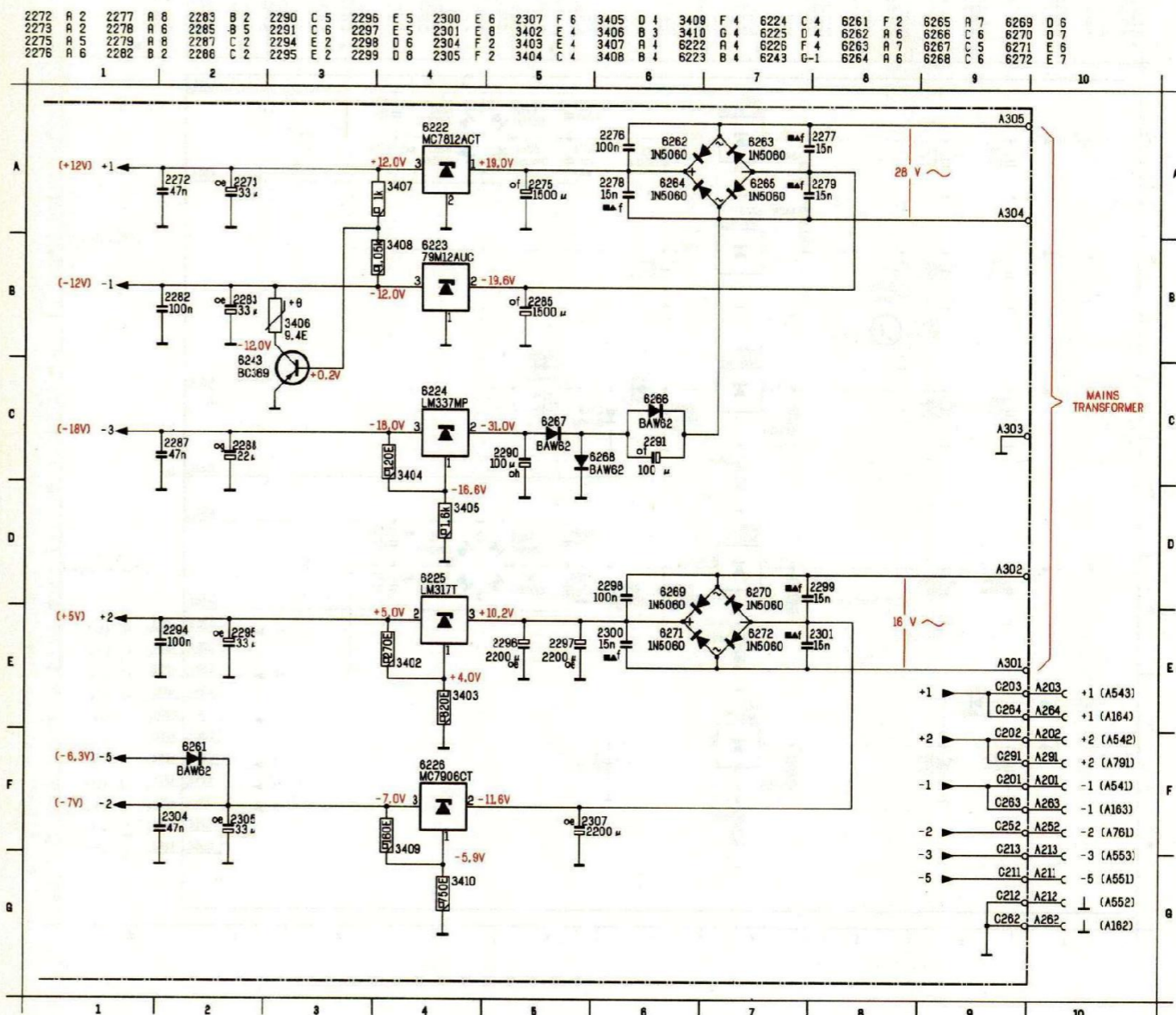
30 637A/A



2701	1 nF - 1000 V	4822 122 40347	5701 2x 25 mH 4822 157 51576
2703	100 nF - 250 V~	5322 121 44302	
3701	220k - 1/4 W VR25	5322 116 64114	1701 110/127 V - 315 mA T 4822 253 30014
			1701 220/240 V - 160 mA T 4822 253 30009

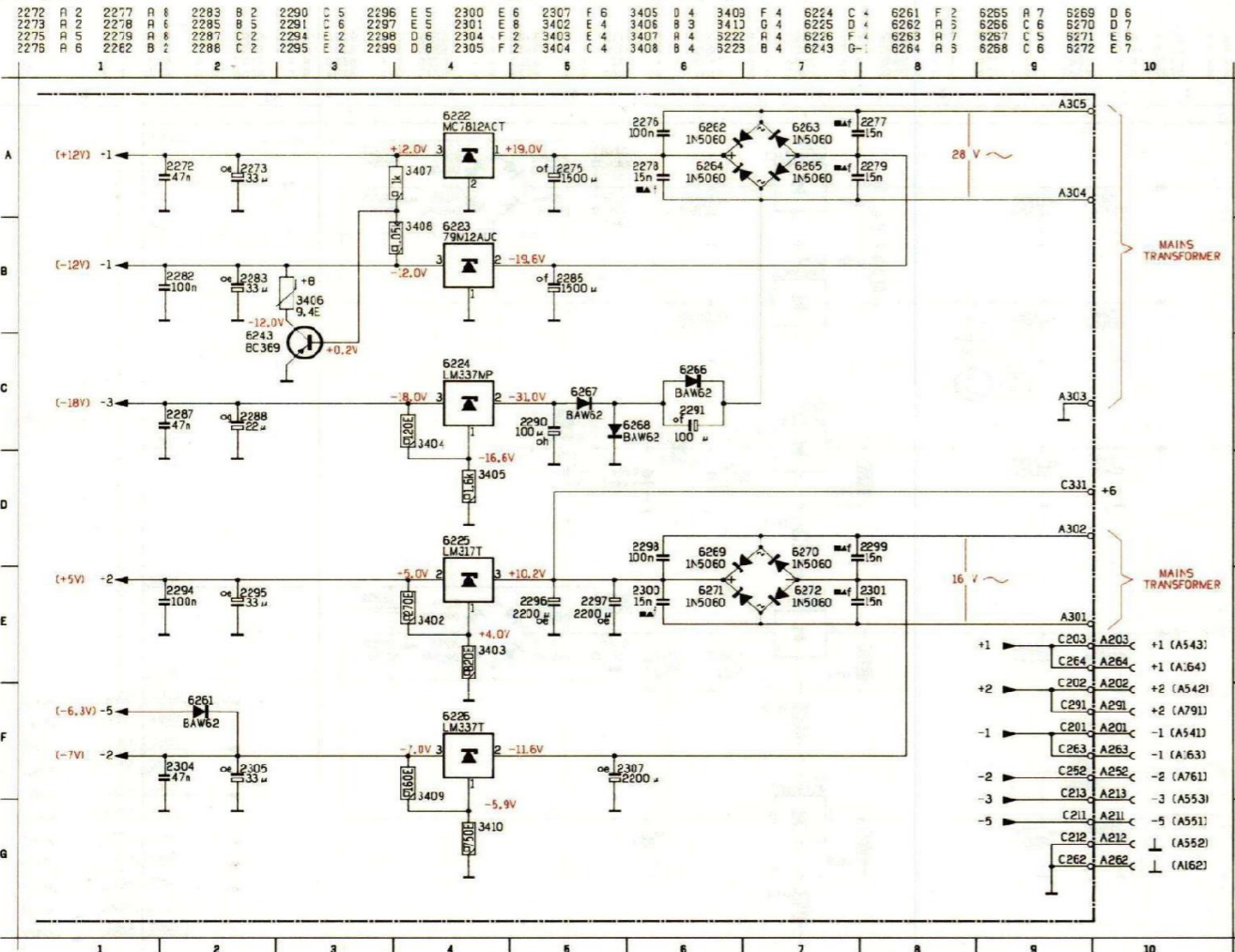
2701	1 nF - 1000 V	4822 122 40347	5701 2x 25 mH 4822 157 51576
2703	100 nF - 250 V~	5322 121 44302	
3701	220k - 1/4 W VR25	5322 116 64114	1701 110/127 V - 315 mA T 4822 253 30014
			1701 220/240 V - 160 mA T 4822 253 30012

LM317T	4822 209 80591	3402	270E - 1% MR25	4822 116 51281
LM337MP	4822 209 81452	3403	820E - 1% MR25	5322 116 54541
LM337T	5322 209 81236	3404	120E - 1% MR25	5322 116 54426
MC78M12CT	5322 209 86176	3405	1k6 - 1% MR25	4822 116 51241
79M12AUC	5322 209 85769	3406	9.4E PTC	4822 116 40031
		3407	1k - 1% MR25	4822 116 51235
		3408	1k05 - 1% MR25	5322 116 55286
		3409	160E - 1% MR25	5322 116 50417
		3410	750E - 1% MR25	4822 116 51234
BC369	5322 130 44593			
1N5060	4822 130 31164	2272,2287	47n - 10%	4822 121 40525
BAW62	4822 130 30613	2304		
		2276,2282,	100n - 10%	4822 121 40334
		2294,2298		
		<b>Miscellaneous</b>		
			Mica washer for supply IC's	4822 255 40161
			Insulating bush for supply IC's	4822 255 40174



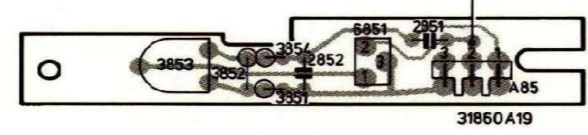
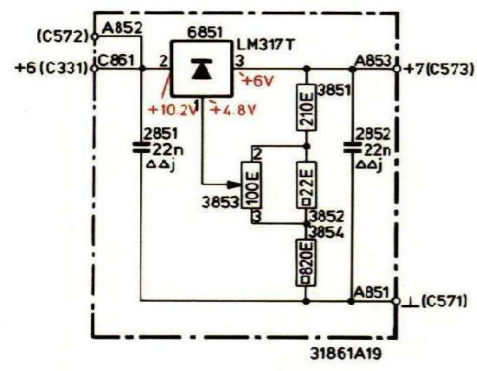
82-10-12  
30640/C

Adapted to A00 (see page 12-1)



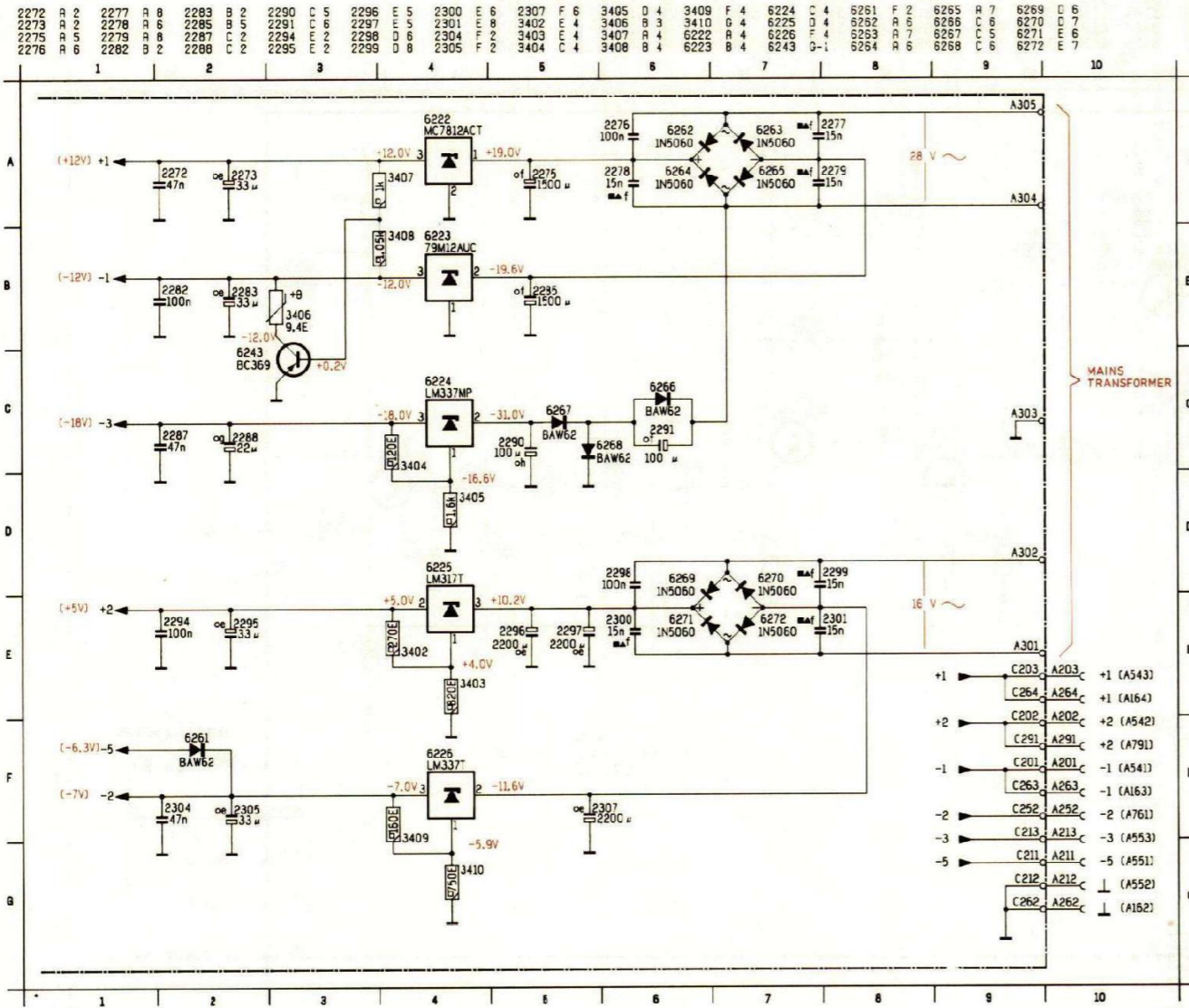
83-03-01  
30640 C/A

LM317T	4822 209 80591	3402	270E - 1% MR25 4822 116 51225
LM337T	5322 209 81236	3403	820E - 1% MR25 5322 116 54541
MC78M12ACT	5322 209 86176	3404	120E - 1% MR25 5322 116 54426
79M12AUC	5322 209 85913	3405	1k6 - 1% MR25 4822 116 51241
		3406	9.4E PTC 4822 116 40031
		3407	1k - 1% MR25 4822 116 51235
BC369	5322 130 44593	3408	1k05 - 1% MR25 5322 116 55286
		3409	160E - 1% MR25 5322 116 50417
		3410	750E - 1% MR25 4822 116 51234
1N5060	4822 130 31164	2272, 2287	} 47n - 10% 4822 121 40525
BAW62	4822 130 30613	2304	
		2276, 2282, 2294, 2298	
			<b>Miscellaneous</b>
			Mica washer for supply IC's 4822 255 40161
			Insulating bush for supply IC's 4822 255 40174



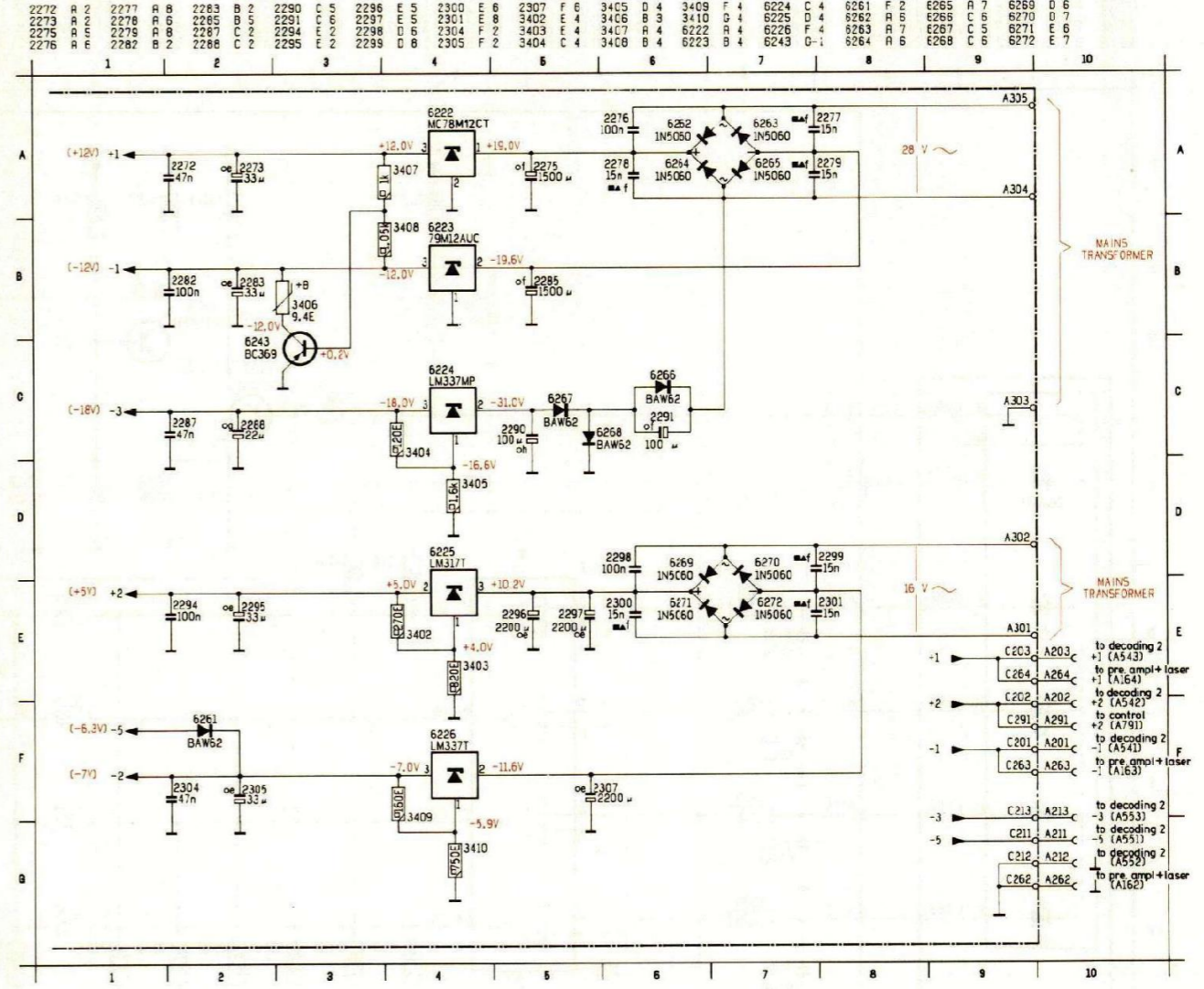
LM317T	4822 209 80591	3851	210E - 1% MR25 5322 116 54036
3853	100E	5322 101 14011	

Adapted to A01



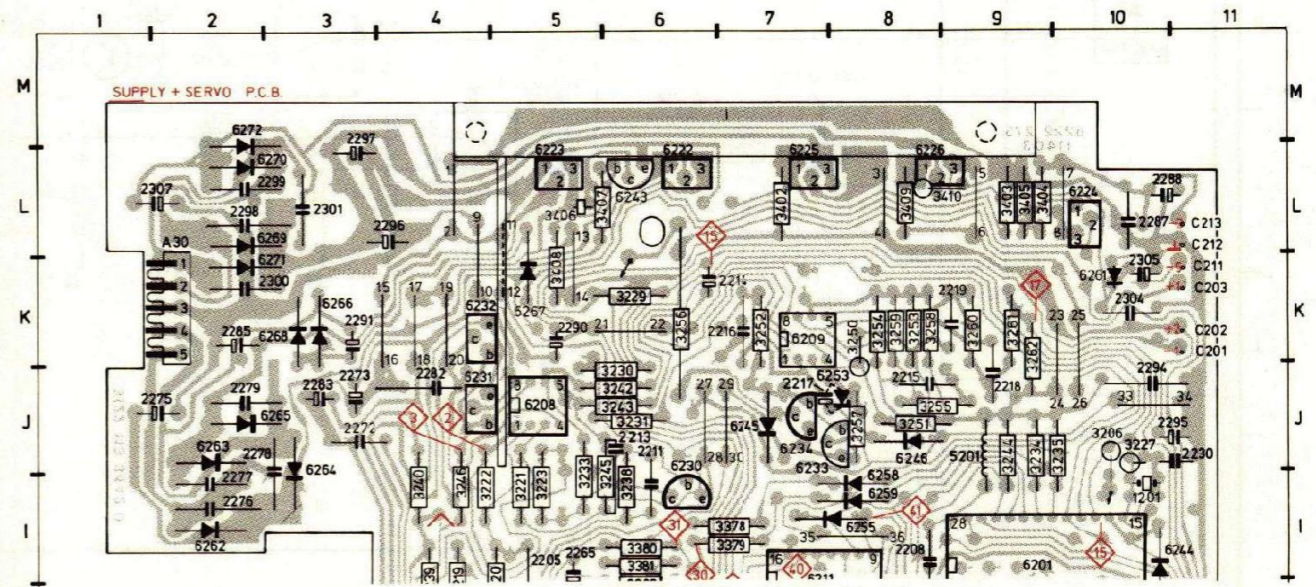
83-03-01  
31884D

SUPPLY



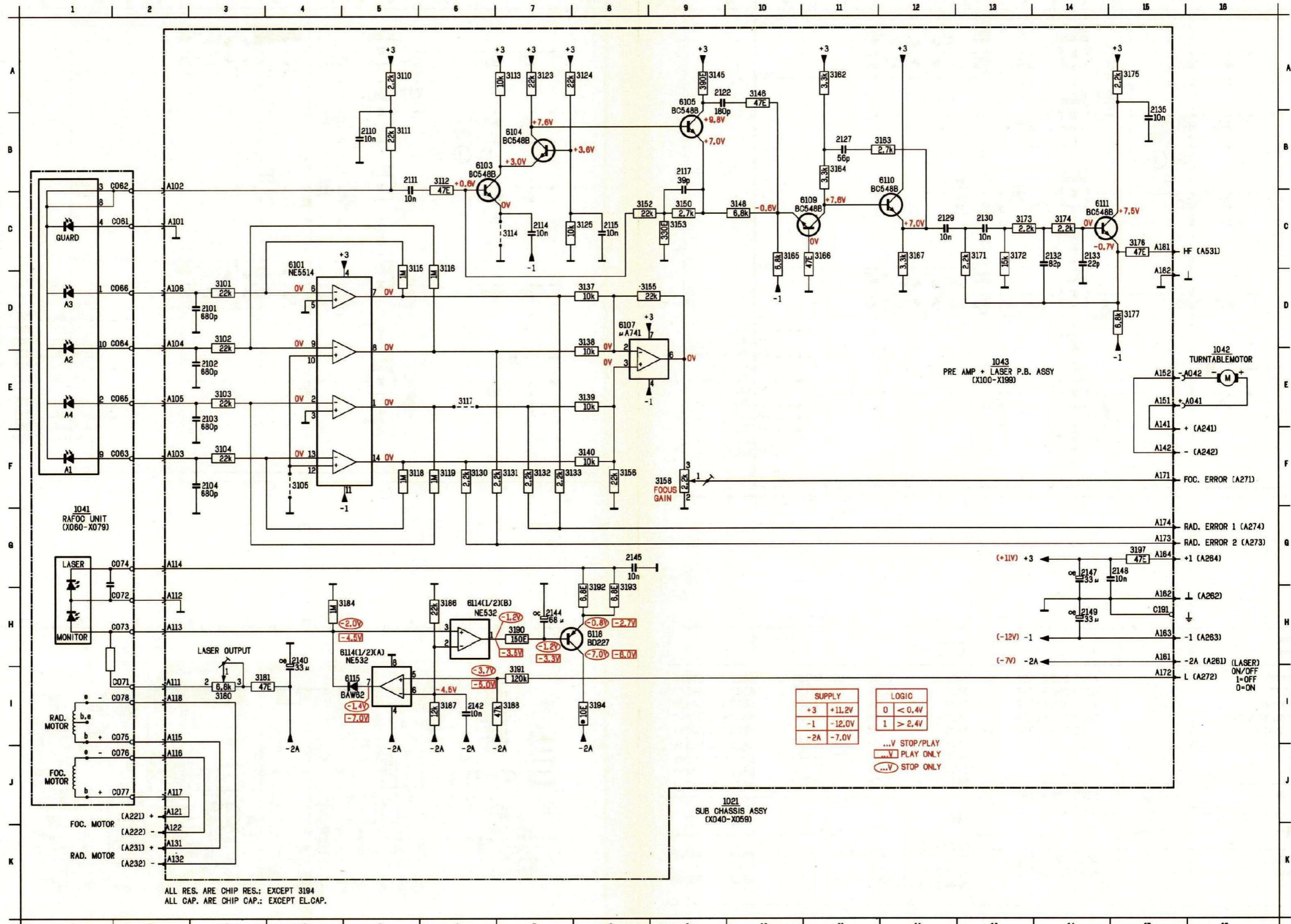
30640 C/B

LM317T	4822 209 80591	3402	270E - 1% MR25 4822 116 51225
LM337T	5322 209 81236	3403	820E - 1% MR25 5322 116 54541
LM337MP	5322 209 81236	3404	120E - 1% MR25 5322 116 54426
MC78M12ACT	5322 209 86176	3405	1k6 - 1% MR25 4822 116 51241
79M12AUC	5322 209 85913	3406	9.4E PTC 4822 116 40031
		3407	1k - 1% MR25 4822 116 51235
		3408	1k05 - 1% MR25 5322 116 55286
		3409	160E - 1% MR25 5322 116 50417
		3410	750E - 1% MR25 4822 116 51234
BC369	5322 130 44593		
1N5060	4822 130 31164	2272, 2287	47n - 10% 4822 121 40525
BAW62	4822 130 30613	2304	} 100n - 10% 4822 121 40334
		2276, 2282,	
		2294, 2298	



32 703011/B  
83-12-12

2101	D 3	2111	B 5	2127	B11	2135	A15	2147	G14	3103	E 3	3112	B 6	3117	E 6	3125	C 8	3137	D 8	3146	K 1	3155	D 9	3164	B11	3172	C13	3177	D15	3187	I 6	3193	H 8	6104	B 7	6111	C14
2102	E 3	2114	C 7	2129	C12	2140	H 4	2148	G15	3104	F 3	3113	A 7	3118	F 5	3130	F 6	3138	D 8	3148	K 1	3156	F 8	3165	C10	3173	C13	3180	I 3	3188	I 7	3194	I 8	6105	A 9	6114	H 6
2103	F 3	2115	C 8	2130	C13	2142	I 6	2149	H14	3105	F 4	3114	C 7	3119	F 6	3131	F 7	3139	F 8	3150	K 1	3158	F 9	3166	C11	3174	C14	3181	I 3	3190	H 7	3197	G15	6107	D 8	6114	H 5
2104	F 3	2117	B 9	2132	C14	2144	H 7	3101	D 3	3110	A 5	3115	C 5	3123	A 7	3132	F 7	3140	F 8	3152	K 1	3162	A11	3167	C12	3175	A15	3184	H 5	3191	I 7	6101	C 4	6109	C11	6115	I 5
2110	B 5	2122	A 9	2133	C14	2145	G 8	3102	D 3	3111	B 5	3116	C 6	3124	A 8	3133	F 8	3145	A 9	3153	C 9	3163	B12	3171	C13	3176	C15	3186	H 6	3192	H 8	6103	B 6	6110	B12	6118	H 8

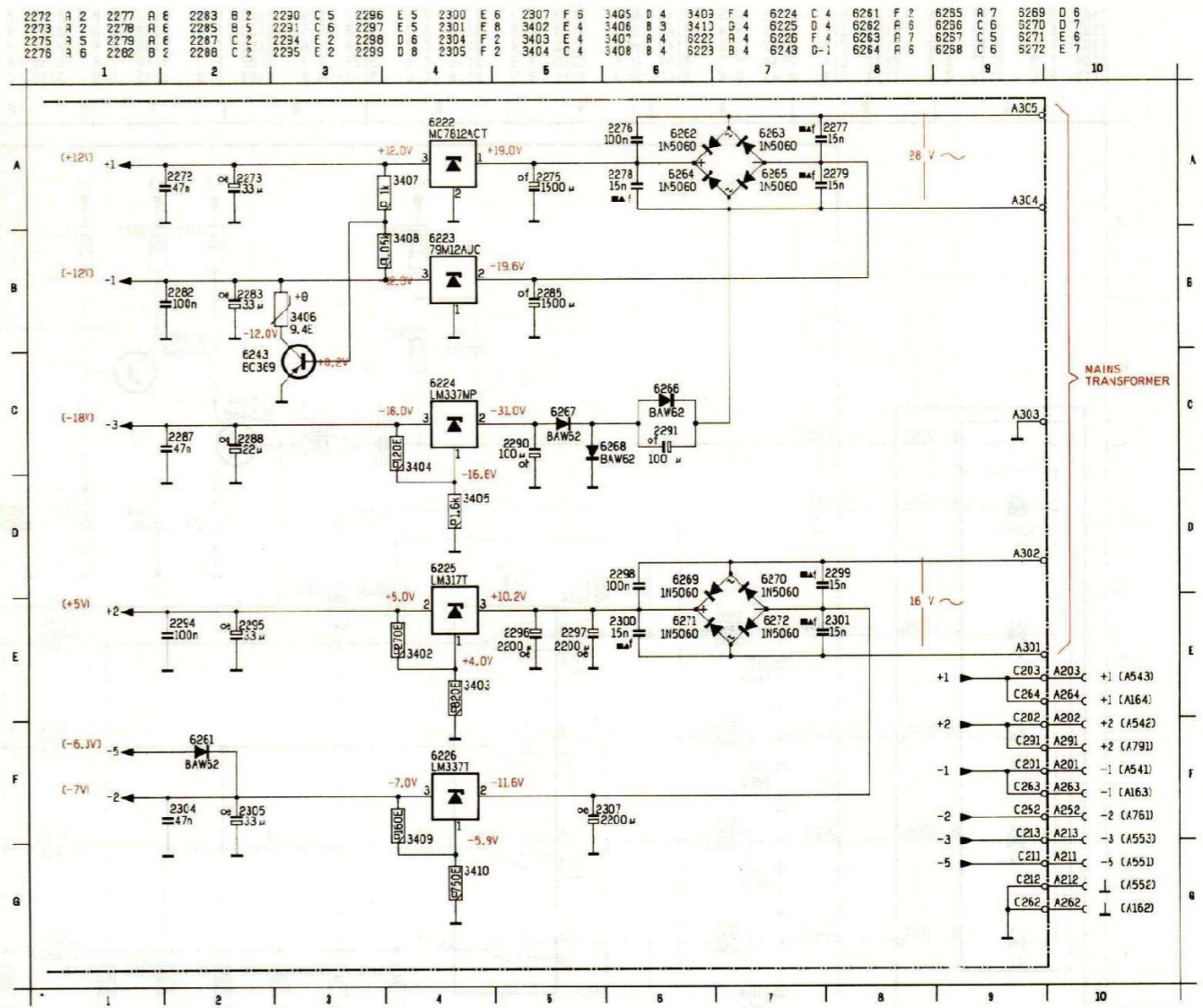


ALL RES. ARE CHIP RES.: EXCEPT 3194  
ALL CAP. ARE CHIP CAP.: EXCEPT EL.CAP.

SUPPLY		LOGIC	
+3	+11.2V	0	< 0.4V
-1	-12.0V	1	> 2.4V
-2A	-7.0V	...	STOP/PLAY
		...	PLAY ONLY
		...	STOP ONLY

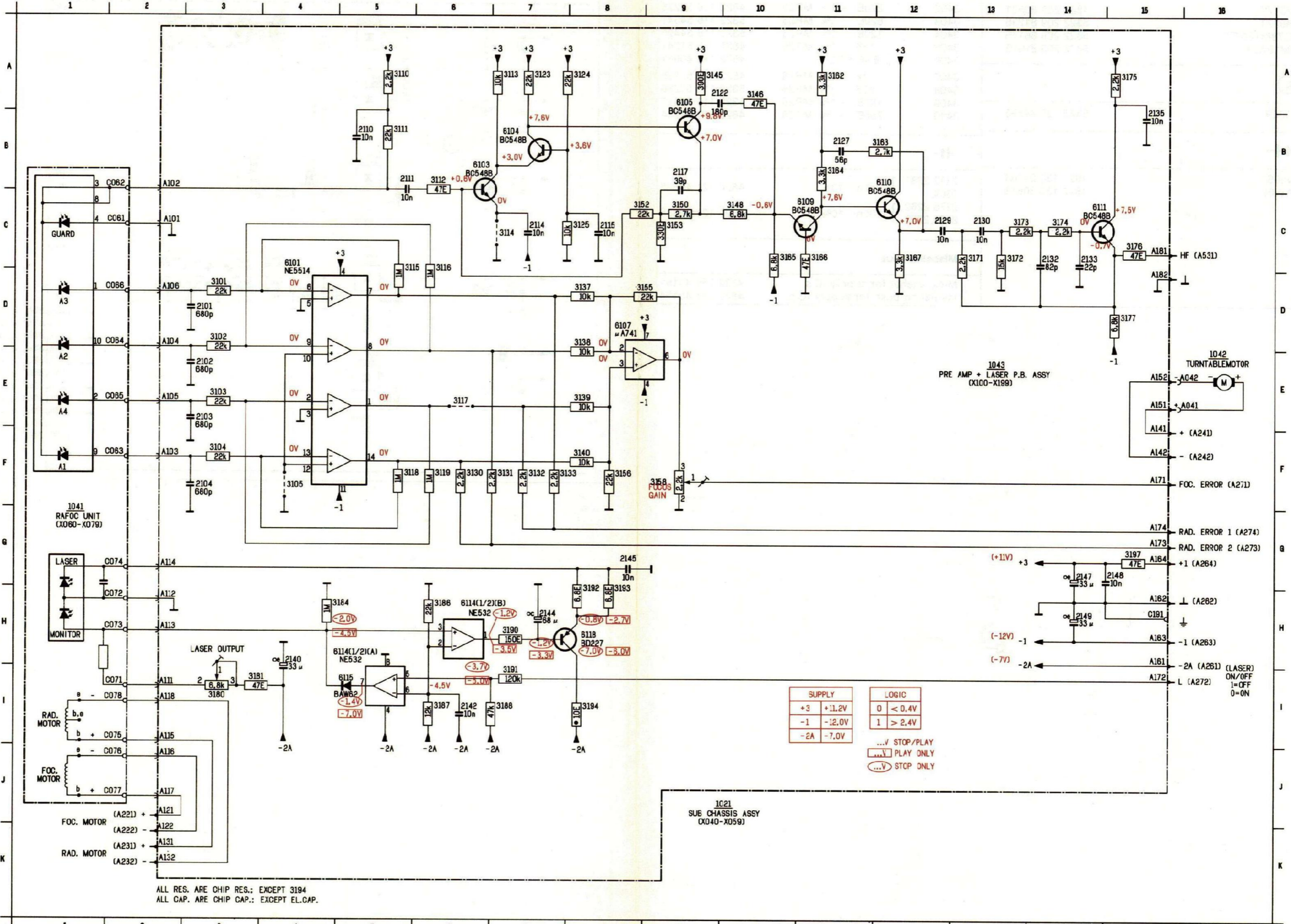
Adapted to A01

LM317T	4822 209 80591	3402	270E - 1% MR25 4822 116 51225
LM337T	5322 209 81236	3403	820E - 1% MR25 5322 116 54541
MC78M12ACT	5322 209 86176	3404	120E - 1% MR25 5322 116 54426
79M12AUC	5322 209 85913	3405	1k6 - 1% MR25 4822 116 51241
		3406	9.4E PTC 4822 116 40031
		3407	1k - 1% MR25 4822 116 51235
		3408	1k05 - 1% MR25 5322 116 55286
BC369	5322 130 44593	3409	160E - 1% MR25 5322 116 50417
		3410	750E - 1% MR25 4822 116 51234
1N5060	4822 130 31164	2272,2287	} 47n - 10% 4822 121 40525
BAW62	4822 130 30613	2304	
		2276,2282, 2294,2298	} 100n - 10% 4822 121 40334
		<b>Miscellaneous</b>	
		Mica washer for supply IC's	4822 255 40161
		Insulating bush for supply IC's	4822 255 40174



81-03-01  
3'884D

2101	D 3	2111	B 5	2127	B11	2135	A15	2147	G14	3103	E 3	3112	B 6	3117	E 6	3125	8	3137	D 8	3146	K 1	3155	D 9	3164	E11	3172	C13	3177	D15	3187	I 6	3193	H 8	6104	B 7	6111	C14
2102	E 3	2114	C 7	2129	C12	2140	H 4	2148	G15	3104	F 3	3113	A 7	3118	F 5	3130	6	3138	D 8	3148	K 1	3156	F 8	3165	C10	3173	C13	3180	I 3	3188	I 7	3194	I 8	6105	A 9	6114	H 6
2103	F 3	2115	C 8	2130	C13	2142	I 6	2149	H14	3105	F 4	3114	C 7	3119	F 6	3131	7	3139	F 8	3150	K 1	3158	F 9	3166	C11	3174	C14	3181	I 3	3190	H 7	3197	G15	6107	D 6	6114	H 6
2104	F 3	2117	B 9	2132	C14	2144	H 7	3101	D 3	3110	A 5	3115	C 5	3123	A 7	3132	7	3140	F 8	3152	K 1	3162	A11	3167	C12	3175	A15	3184	H 5	3191	I 7	6101	C 4	6109	C11	6115	I 5
2110	B 5	2122	A 9	2133	C14	2145	G 8	3102	D 3	3111	B 5	3116	C 6	3124	A 8	3133	8	3145	A 9	3153	C 9	3163	B12	3171	C13	3176	C15	3186	H 6	3192	H 6	6103	B 6	6110	B12	6118	H 8



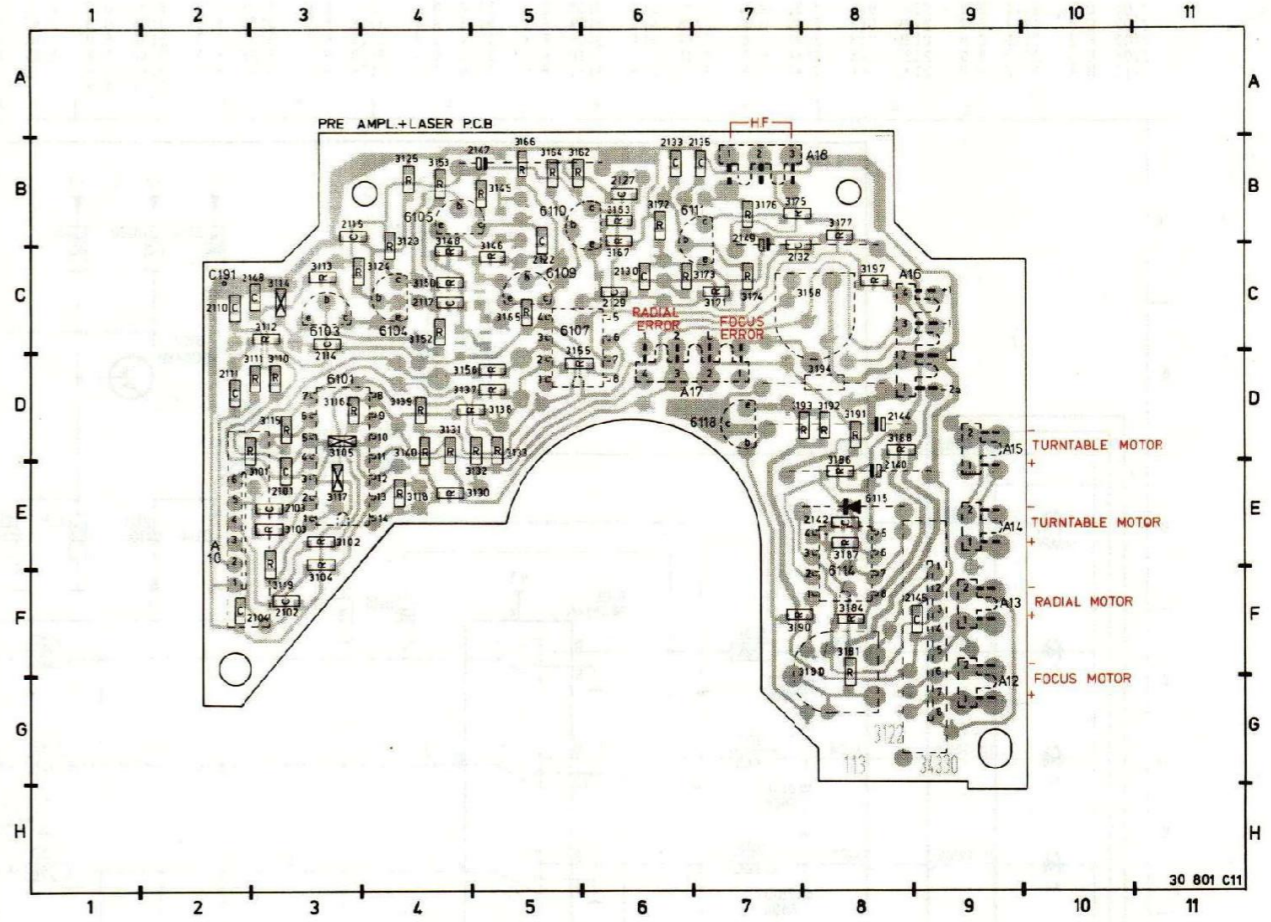
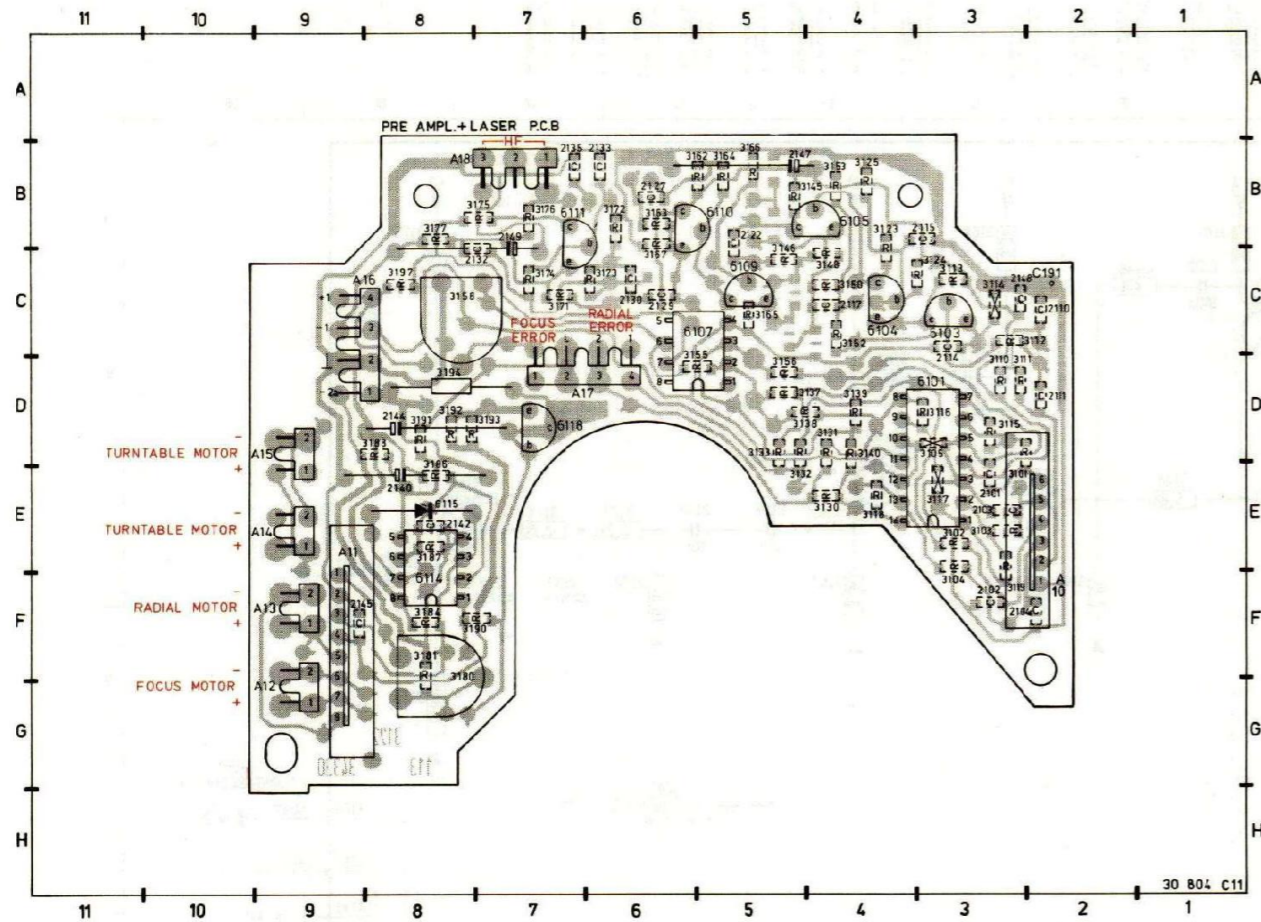
ALL RES. ARE CHIP RES.: EXCEPT 3194  
 ALL CAP. ARE CHIP CAP.: EXCEPT EL.CAP.

SUPPLY		LOGIC	
+3	+11.2V	0	< 0.4V
-1	-12.0V	1	> 2.4V
-2A	-7.0V		

...V STOP/PLAY  
 ...V PLAY ONLY  
 ...V STCP ONLY

IC21  
 SUB CHASSIS ASSY  
 (X040-X059)



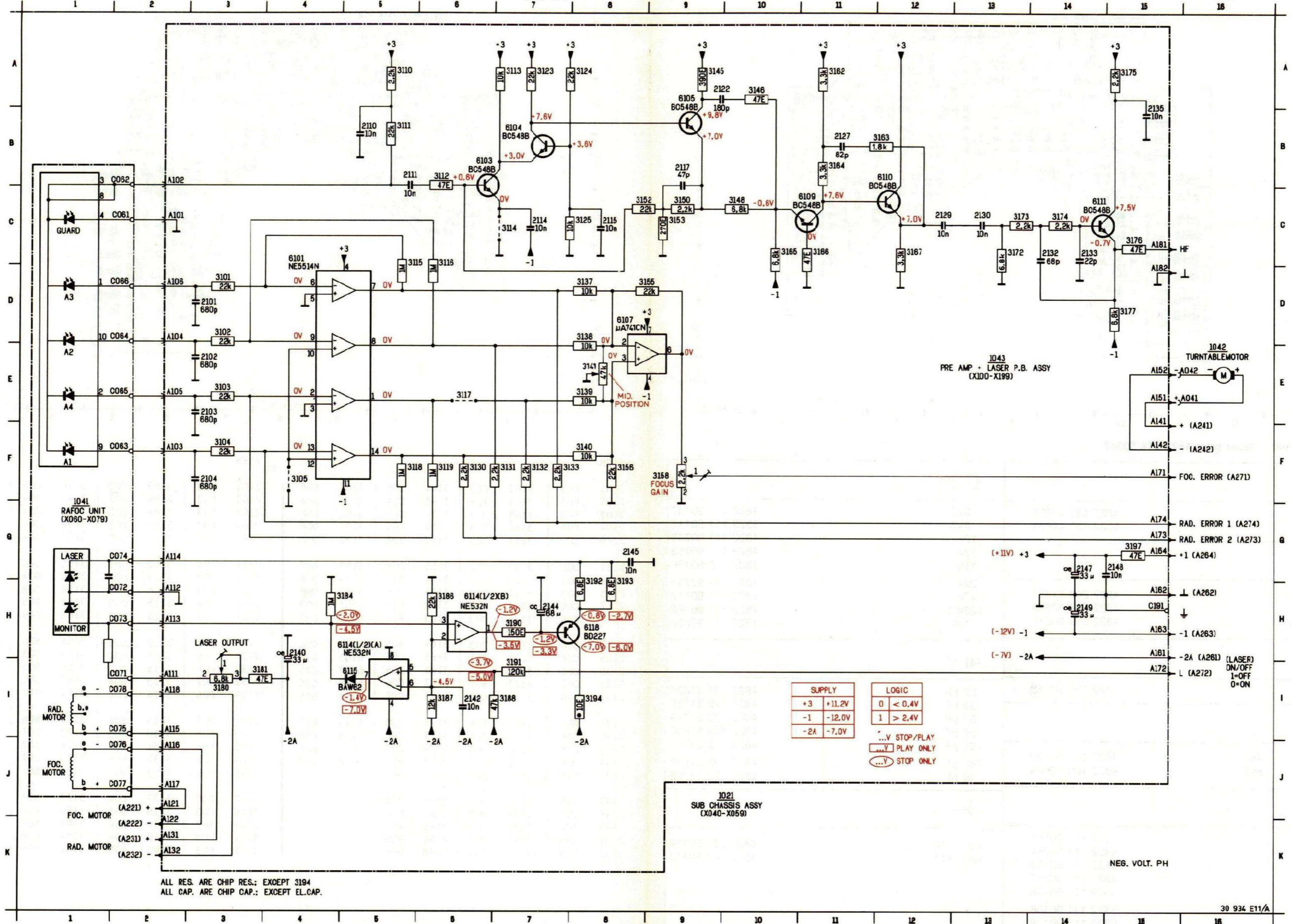


Pre-amplifier + laser print 4822 214 50307

BC548B BD227	3k3 6k8 10k 12k 15k
NE5514 NE532 μA741CN	22k 47k 120k 1M
BAW62	22 pF 39 pF 56 pF 82 pF 180 pF
3158 3130	680 pF 10 nF
0E 6E8 10E 47E 150E 330E 390E 1k2 2k2 2k7	6p - A10 8p - A11

ITEM				ITEM											
2101	E03	3103	E03	3146	C05	3187	E08	2101	E03	3103	E03	3146	C05	3187	E08
2102	F03	3104	F03	3148	C04	3188	D08	2102	F03	3104	F03	3148	B04	3188	D08
2103	E03	3105	D03	3150	C04	3190	F08	2103	E03	3105	D03	3150	C04	3190	F07
2104	F03	3110	D03	3152	C04	3191	D08	2104	F03	3110	D03	3152	C04	3191	D08
2110	C02	3111	D03	3153	B04	3192	D08	2110	C02	3111	D03	3153	B04	3192	D08
2111	D02	3112	C02	3155	D06	3193	D07	2111	D02	3112	C03	3155	C05	3193	D08
2114	D03	3113	C03	3156	D05	3194	D08	2114	D03	3113	C03	3156	D04	3194	D08
2115	B03	3114	C03	3158	C08	3197	C08	2115	B03	3114	C03	3158	C08	3197	C08
2117	C04	3115	D03	3162	B05	6101	D03	2117	C04	3115	D03	3162	B05	6101	D03
2122	B05	3116	D03	3163	B06	6103	C03	2122	C05	3116	D03	3163	B06	6103	C03
2127	B06	3117	E03	3164	B05	6104	C04	2127	B06	3117	E03	3164	B05	6104	C04
2129	C06	3118	E04	3165	C05	6105	B04	2129	C06	3118	E04	3165	C05	6105	B04
2130	C06	3119	F03	3166	B05	6107	C05	2130	C06	3119	F03	3166	B05	6107	C05
2132	C07	3123	B04	3167	C06	6109	C05	2132	C07	3123	B04	3167	C06	6109	C05
2133	B06	3124	C03	3171	C07	6110	B05	2133	B06	3124	C04	3171	C07	6110	B05
2135	B07	3125	B04	3172	B06	6111	B07	2135	B07	3125	B04	3172	B06	6111	B07
2140	E08	3130	E04	3173	C06	6114	F08	2140	E08	3130	E05	3173	C07	6114	F08
2142	E08	3131	D04	3174	C07	6115	E08	2142	E08	3131	D04	3174	C07	6115	E08
2144	D08	3132	E05	3175	B07	6118	D07	2144	D08	3132	E05	3175	B07	6118	D07
2145	F09	3133	D05	3176	B07			2145	F09	3133	D05	3176	B07		
2147	B05	3137	D05	3177	B08			2147	B05	3137	D04	3177	B08		
2148	C03	3138	D05	3180	F08			2148	C03	3138	D05	3180	F08		
2149	B07	3139	D04	3181	F08			2149	B07	3139	D04	3181	F08		
3101	E03	3140	D04	3184	F08			3101	E03	3140	D04	3184	F08		
3102	E03	3145	B04	3186	D08			3102	E03	3145	B05	3186	E08		

2101	D 3	2111	B 5	2127	B 11	2135	A 15	2147	G 14	3103	F 3	3112	B 6	3117	E 6	3125	C 8	3137	D 8	3146	K 1	3155	D 9	3164	B 11	3172	C 13	3177	D 15	3187	I 6	3193	H 8	6104	B 7	6111	C 14
2102	F 3	2114	C 7	2129	C 12	2140	H 4	2148	G 15	3104	F 4	3113	C 7	3118	F 5	3130	F 7	3138	D 8	3148	K 1	3156	F 9	3165	C 10	3173	C 13	3180	I 3	3188	I 7	3194	I 9	6105	A 9	6114	H 6
2103	F 3	2115	C 8	2130	C 13	2142	I 6	2149	H 14	3105	F 4	3114	A 5	3119	F 6	3131	F 8	3139	F 8	3150	K 1	3158	F 9	3166	C 11	3174	C 14	3181	I 3	3190	H 7	3197	G 15	6107	D 8	6114	H 5
2104	F 3	2117	B 9	2132	C 14	2144	H 7	3101	D 3	3110	D 3	3115	C 6	3123	A 7	3132	F 8	3140	F 8	3152	K 1	3162	A 11	3167	C 12	3175	A 15	3184	H 5	3191	I 7	6101	C 4	6109	C 11	6115	I 5
2110	B 5	2122	A 9	2133	C 14	2145	G 9	3102	D 3	3111	B 5	3116	C 6	3124	A 8	3133	F 8	3141	F 8	3153	C 9	3163	B 12	3176	C 15	3186	H 6	3192	H 8	6103	B 6	6110	B 12	6118	H 8		



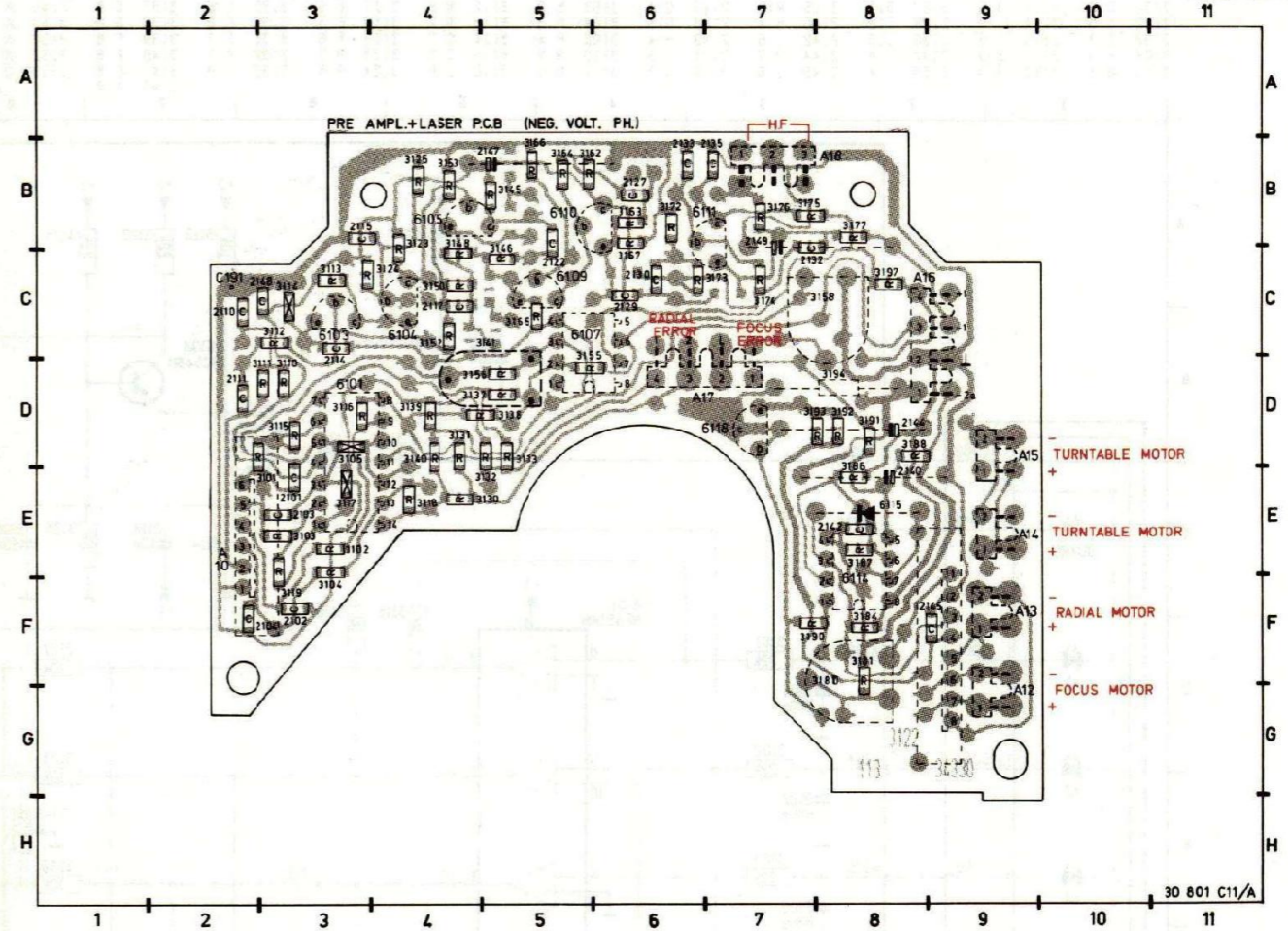
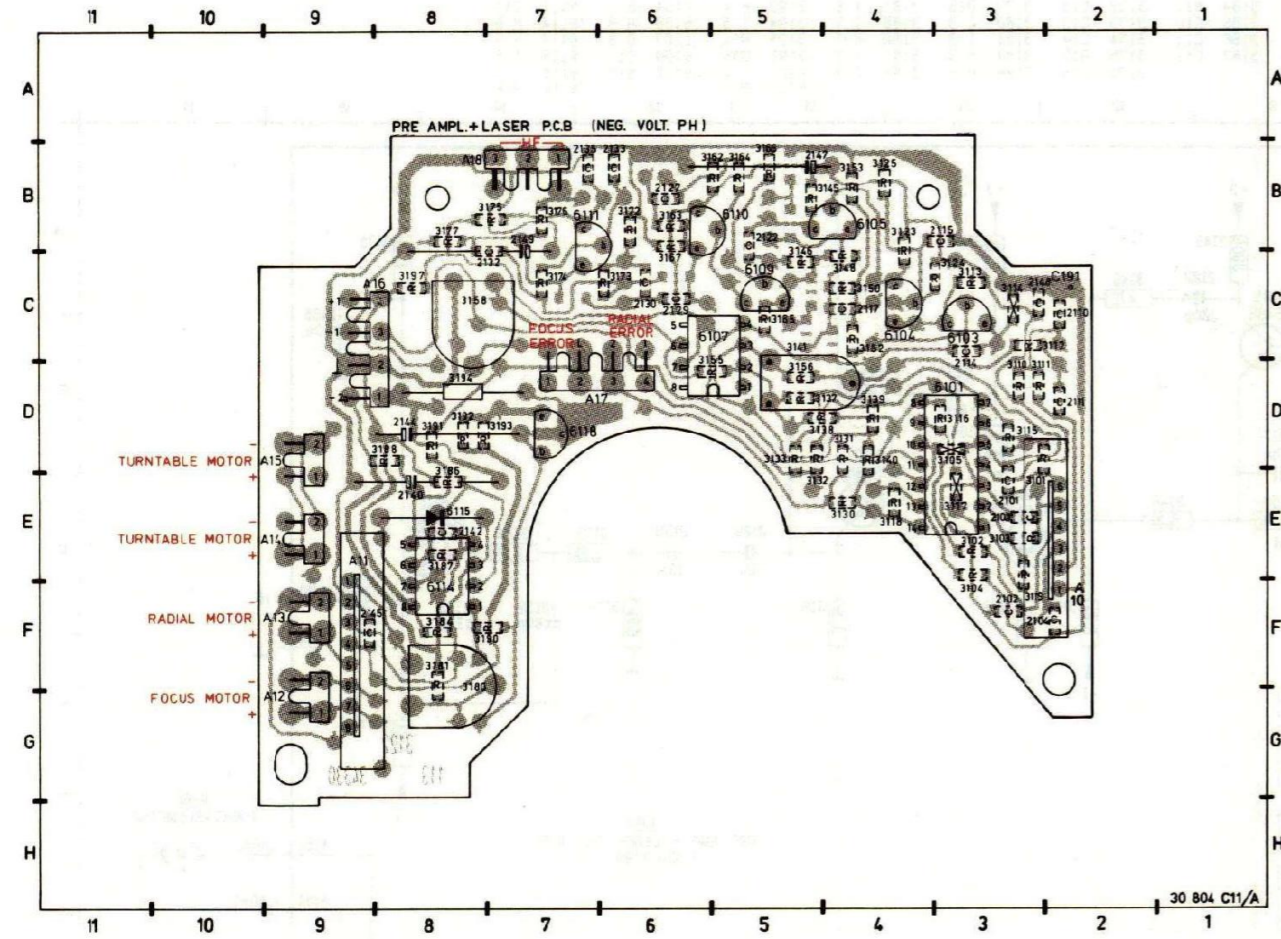
SUPPLY		LOGIC	
+3	+11.2V	0	< 0.4V
-1	-12.0V	1	> 2.4V
-2A	-7.0V		

...V STOP/PLAY  
 ...V PLAY ONLY  
 ...V STOP ONLY

ALL RES. ARE CHIP RES.; EXCEPT 3194  
ALL CAP. ARE CHIP CAP.; EXCEPT EL.CAP.

1021  
SUB CHASSIS ASSY  
(X040-X059)

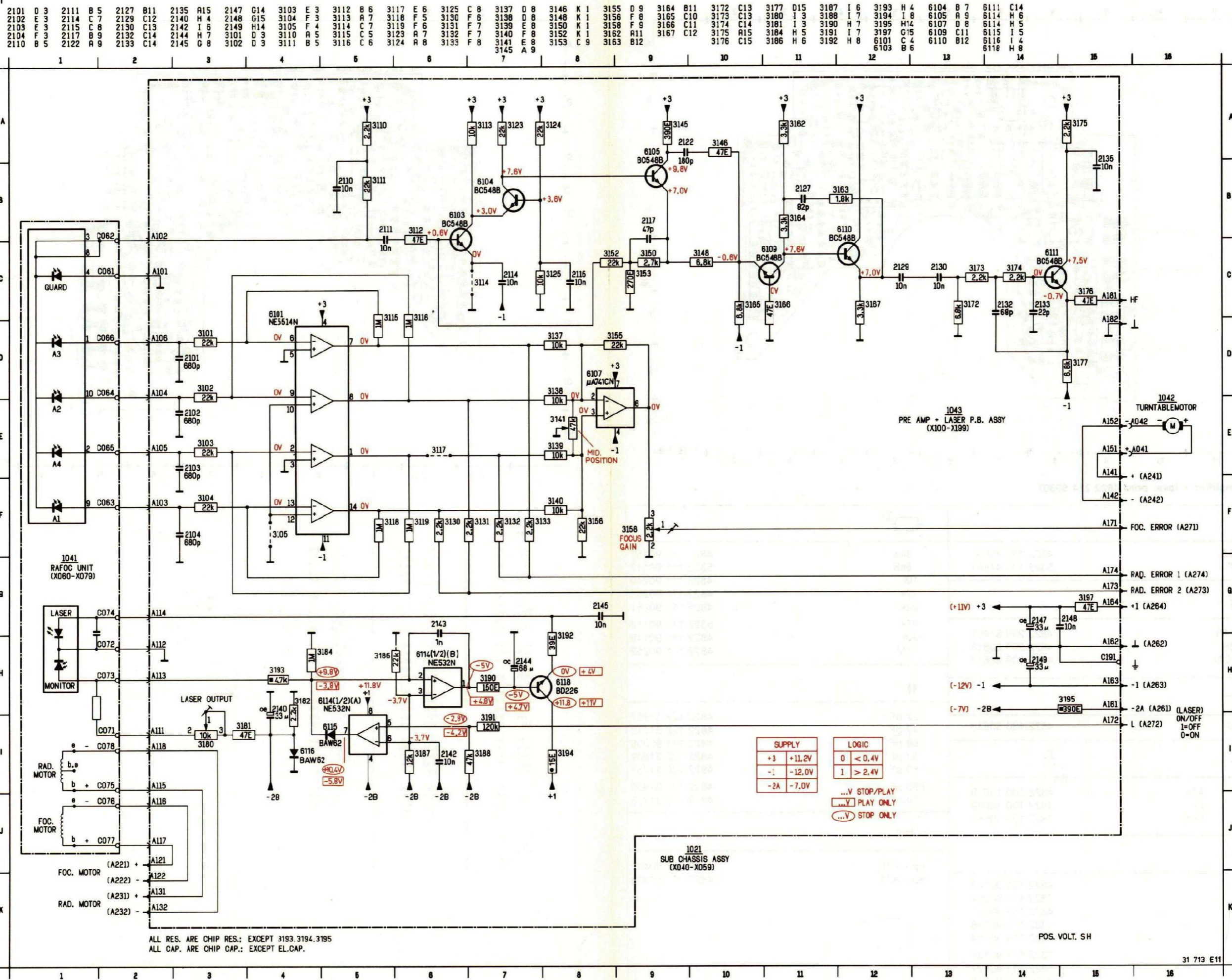
NEG. VOLT. PH

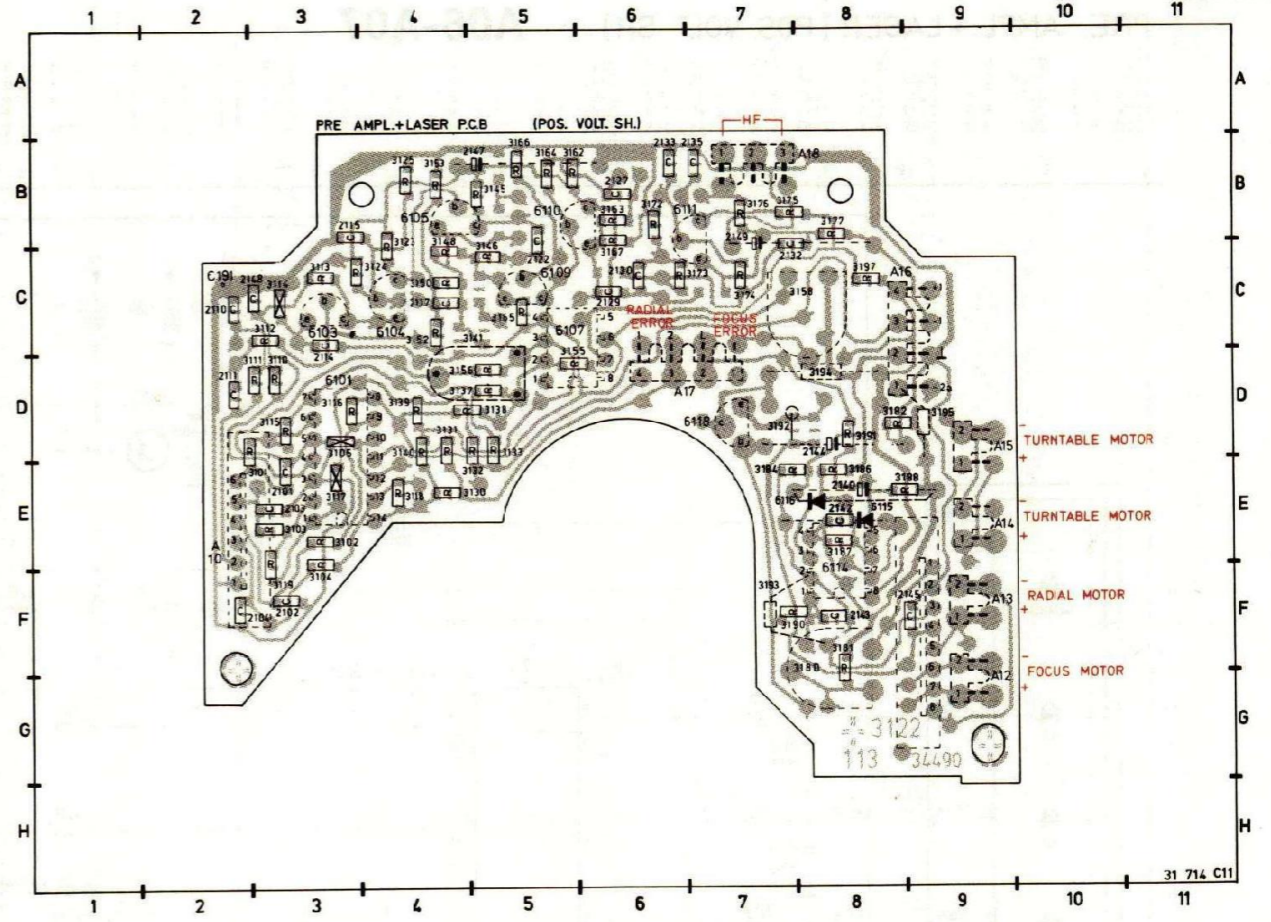
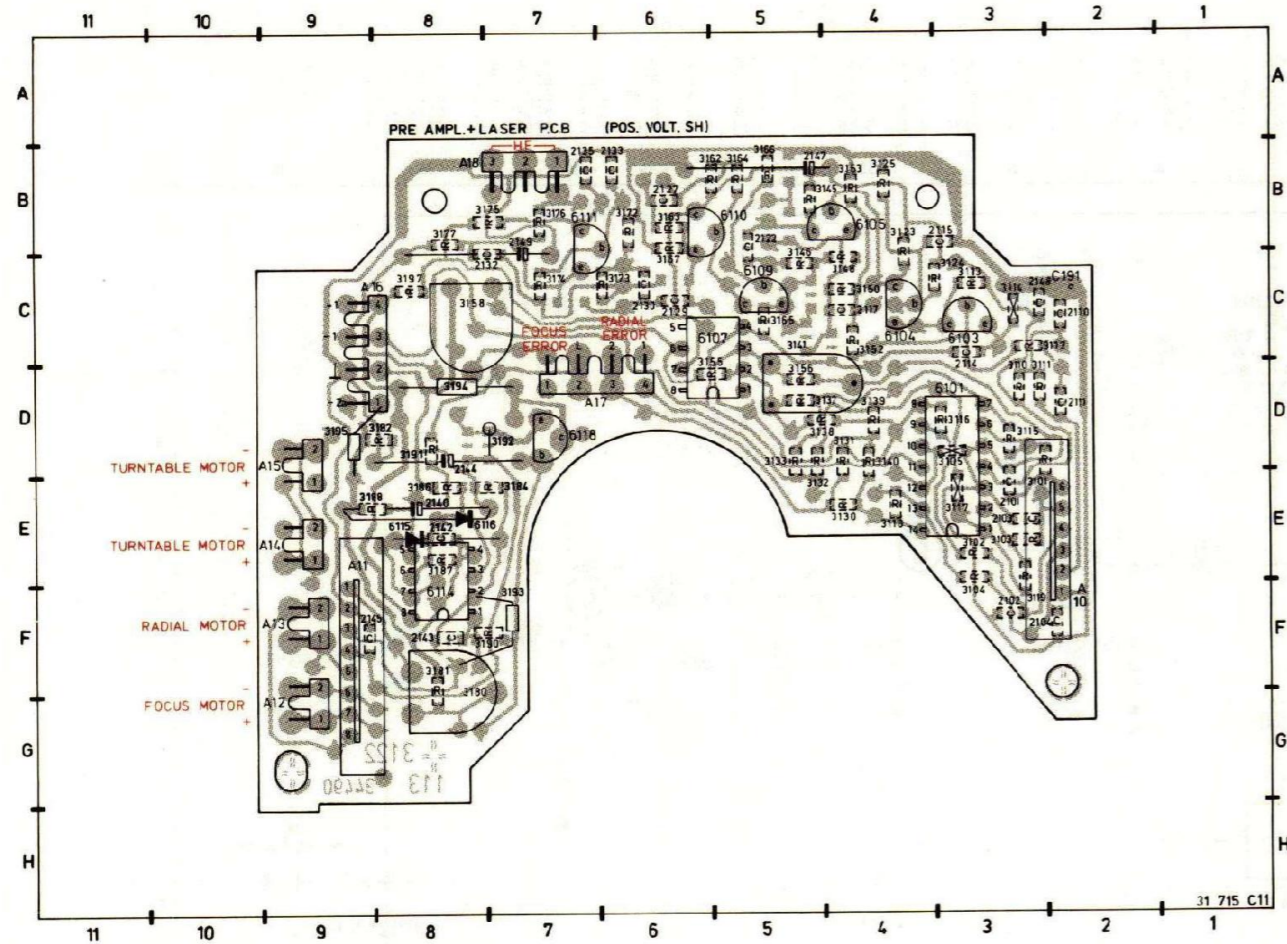


Pre-amplifier + laser print 4822 214 50307

BC548B BD227	4822 130 40937 5322 130 44661	3k3 6k8 10k 12k 22k	4822 111 90157 5322 111 90117 4822 111 90249 4822 111 90253 4822 111 90251
		47k 120k 1M	5322 111 90112 4822 111 90149 4822 111 90252
NE5514N NE532N $\mu$ A741CN	4822 209 81451 4822 209 80818 4822 209 80617		
BAW62	4822 130 30613	22 pF 47 pF 68 pF 82 pF 180 pF 680 pF 10 nF	4822 122 31837 4822 122 31772 4822 111 90308 4822 122 31839 4822 122 31757 4822 122 31809 4822 122 31728
3141 3158 3180	47k 2k2 6k8		4822 100 10079 4822 100 10029 4822 100 10569
0E 6E8 47E 150E 270E 390E 1k8 2k2 2k7	4822 111 90163 4822 111 90254 4822 111 90217 5322 111 90098 4822 111 90154 5322 111 90138 5322 111 90101 4822 111 90248 4822 111 90179	6p - A10 8p - A11	4822 267 50412 4822 267 50413

ITEM	PCB	ITEM	PCB	ITEM	PCB
2101	E03	3117	E03	3172	B06
2102	F03	3118	E04	3173	C06
2103	E03	3119	F03	3174	C07
2104	F03	3123	B04	3175	B07
2110	C02	3124	C03	3176	B07
2111	D02	3125	B04	3177	B08
2114	D03	3130	E04	3180	F08
2115	B03	3131	D04	3181	F08
2117	C04	3132	E05	3184	F08
2122	B05	3133	D05	3186	D08
2127	B06	3137	D05	3187	F08
2129	C06	3138	D05	3188	D08
2130	C06	3139	D04	3190	F08
2132	C07	3140	D04	3191	D08
2133	B06	3141	D04	3192	D08
2135	B07	3145	B04	3193	D07
2140	E08	3146	C05	3194	D08
2142	B08	3148	C04	3197	C08
2144	D08	3150	C04	6101	D03
2145	F09	3152	C04	6103	C03
2147	B05	3153	B04	6104	C04
2148	C03	3155	D06	6105	B04
2149	B07	3156	D05	6107	C05
3101	E03	3158	C08	6109	C05
3102	E03	3162	B05	6110	B05
3103	E03	3163	B06	6111	B07
3104	F03	3164	B05	6114	F08
3105	D03	3165	C05	6115	F08
3110	B03	3166	B05	6118	D07
3111	D03	3167	C06		
3112	C02				
3113	C03				
3114	C03				
3115	D03				
3116	B03				





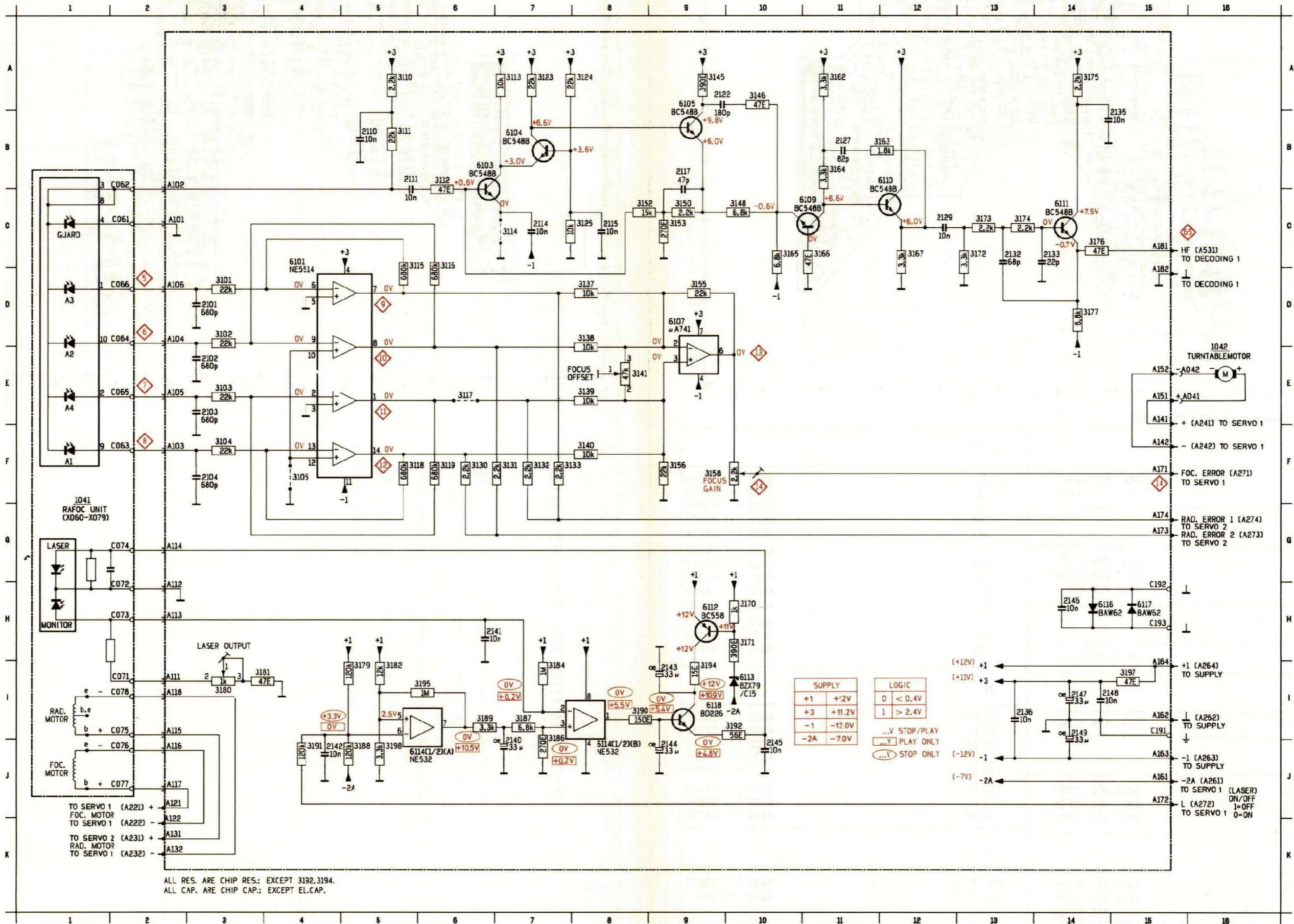
Pre-amplifier + laser print 4822 214 50325

BC548B	4822 130 40937	270E	4822 111 90154
BD227	5322 130 44661	390E	5322 111 90138
		1k2	5322 111 90096
		1k8	4822 111 90101
		2k7	4822 111 90179
		3k3	4822 111 90157
NE5514N	4822 209 81451	6k8	5322 111 90117
NE532N	4822 209 80818	10k	4822 111 90249
μA741CN	4822 209 80617	12k	4822 111 90253
		22k	4822 111 90251
		47k	5322 111 90112
		120k	4822 111 90149
BAW62	4822 130 30613	1M	4822 111 90252
39E PR37	5322 116 55063	22 pF	4822 122 31837
		47 pF	4822 122 31772
		68 pF	4822 111 90308
		82 pF	4822 122 31839
		180 pF	4822 122 31757
3141 47k	4822 100 10079	680 pF	4822 122 31809
3158 2k2	4822 100 10029	1 n	5322 122 31647
3180 10k	4822 100 10035	10 nF	4822 122 31728
0E	4822 111 90163	6p - A10	4822 267 50412
6E8	4822 111 90254	8p - A11	4822 267 50413
10E	4822 110 53054		
47E	4822 111 90217		
150E	5322 111 90098		

ITEM	PCB				
2101	E03	3118	E04	3180	F08
2102	F03	3119	F03	3181	F08
2103	E03	3123	B04	3182	D08
2104	F03	3124	C04	3184	E07
2110	C02	3125	B04	3186	E08
2111	D02	3130	E05	3187	E08
2114	D03	3131	D04	3188	E09
2115	E03	3132	E05	3190	F07
2117	C04	3133	D05	3191	D08
2122	C05	3137	D04	3192	D08
2127	B06	3138	D05	3193	F07
2129	C06	3139	D04	3194	D08
2130	C06	3140	D04	3195	D09
2132	C07	3141	C05	3197	C08
2133	B06	3145	B05	6101	D03
2140	E08	3146	B05	6103	C03
2142	E08	3148	B04	6104	C04
2143	F08	3150	C04	6105	B04
2144	D08	3152	C04	6107	C05
2145	F09	3153	B04	6109	C05
2147	B05	3155	C05	6110	B05
2148	C03	3156	D04	6111	B07
2149	B07	3158	C08	6114	F08
3101	E03	3162	B05	6115	E08
3102	E03	3163	B06	6116	E08
3103	E03	3164	B05	6118	D07
3104	F03	3165	C05		
3110	D03	3166	B05		
3111	D03	3167	C06		
3112	C03	3172	B06		
3113	C03	3173	C07		
3114	C03	3174	C07		
3115	D03	3175	B07		
3116	D03	3176	B07		
3117	E03	3177	B08		

PRE-AMPL. + LASER (POS. VOLT SH) **A06-A07**

2101	D 3	2111	B 5	2127	B11	2136	I13	2144	J 9	2149	I14	3105	F 4	3114	F 7	3119	F 6	3131	F 7	3139	F 8	3146	A10	3155	D 9	3164	B11	3171	H10	3176	C14	3182	I 5	3189	I 6	3195	I 6	3104	B 7	6111	C14	6116	H14		
2102	F 3	2114	C 7	2129	C12	2140	J 7	2145	J10	3101	D 3	3110	D 3	3115	D 3	3123	F 7	3132	F 7	3140	F 7	3158	C10	3158	F 9	3165	C11	3172	C13	3177	C14	3184	I 7	3190	I 8	3197	I 6	3105	A 9	6112	H15	6117	H15		
2103	F 3	2115	C 8	2132	C13	2141	H 7	2146	H14	3102	D 3	3111	D 3	3116	D 3	3124	F 7	3133	F 7	3141	F 7	3152	C 9	3152	F 9	3162	A11	3167	C12	3174	C13	3180	I 5	3186	I 7	3191	J 4	3198	J 5	3107	D 9	6113	I10	6118	I 9
2104	F 3	2117	B 9	2133	C13	2142	J 4	2147	I14	3103	F 3	3112	F 3	3117	F 3	3125	F 7	3134	F 7	3141	F 7	3152	C 9	3152	A11	3167	C12	3174	C13	3180	I 5	3186	I 7	3191	J 4	3198	J 5	3107	D 9	6113	I10	6118	I 9		
2110	B 5	2122	A 9	2135	B15	2143	I 9	2148	I15	3104	F 3	3113	F 3	3118	F 3	3126	F 7	3130	F 6	3136	D 8	3145	F 8	3153	C 9	3163	B12	3170	H10	3175	A14	3181	I 3	3188	J 5	3194	I 9	6103	B 6	6110	B12	6114	M 8		

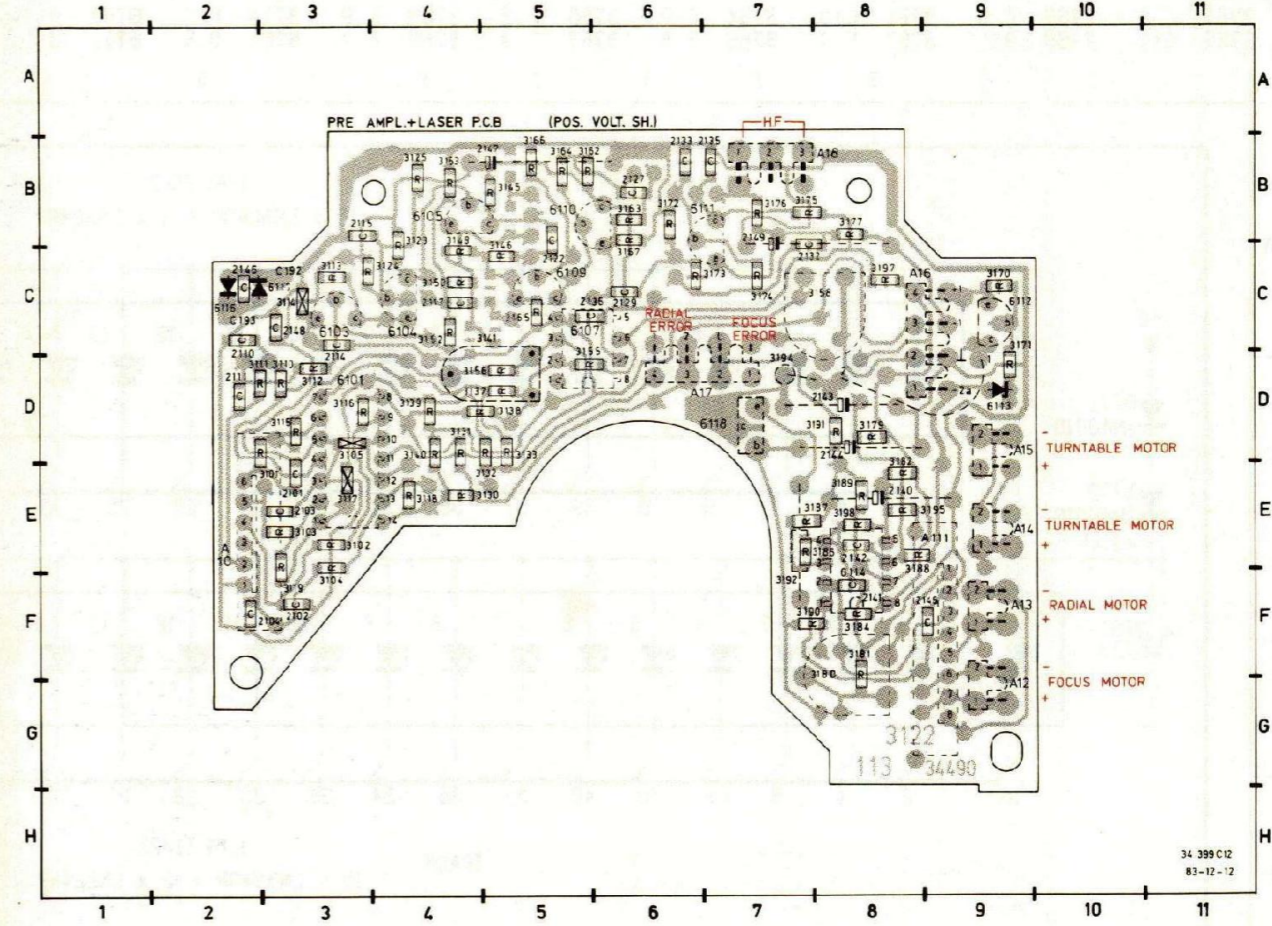
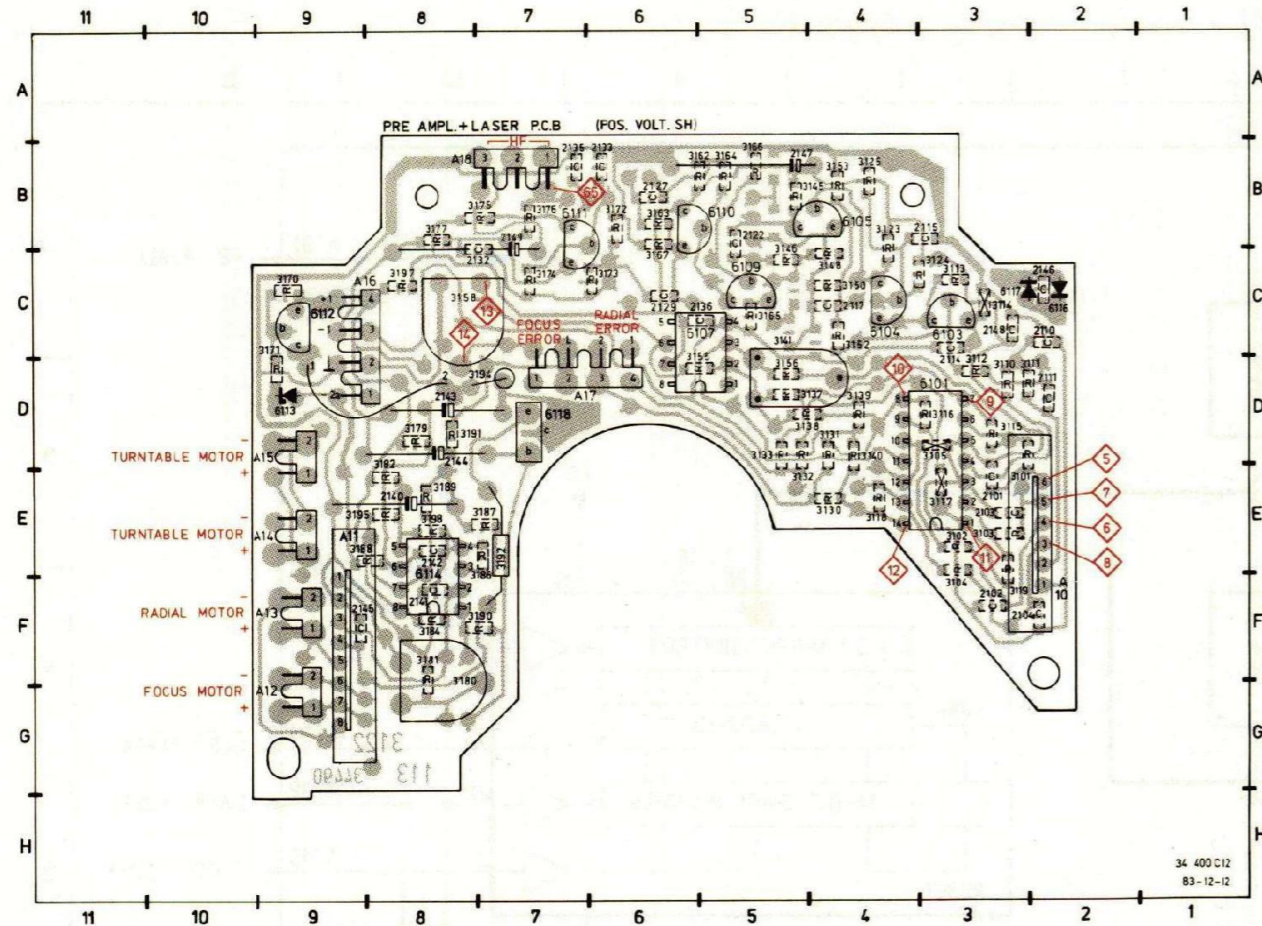


ALL RES. ARE CHIP RES.; EXCEPT 3192, 3194.  
ALL CAP. ARE CHIP CAP.; EXCEPT EL.CAP.

SUPPLY		LOGIC	
+1	+12V	0	< 0.4V
+3	+11.2V	1	> 2.4V
-1	-12.0V	...	STOP/PLAY
-2A	-7.0V	...	PLAY ONLY
		...	STOP ONLY

# A06-A07

8-5-6  
1984-04-20

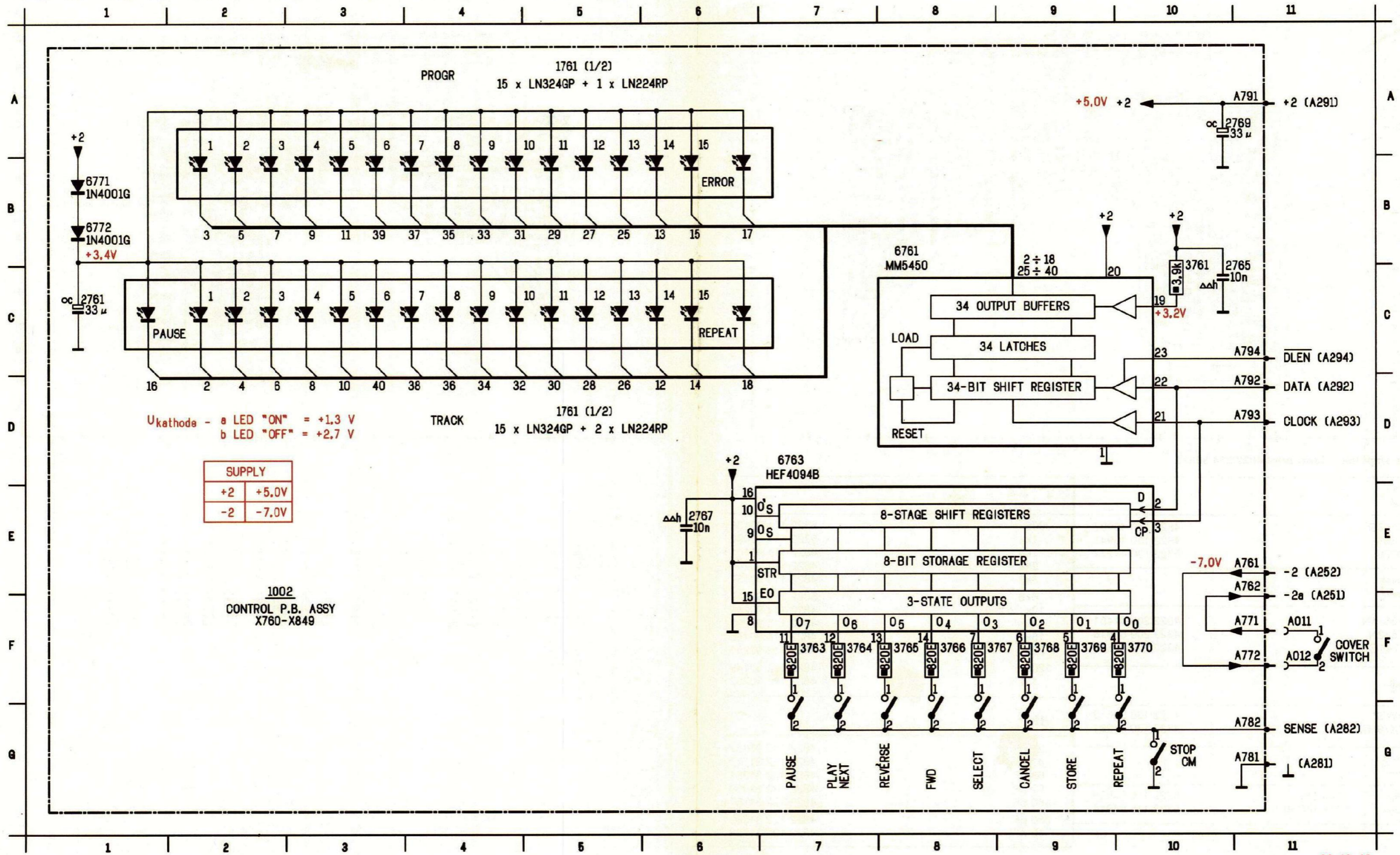


Pre-amplifier + laser print 4822 214 50325

BC548B	4822 130 40937	390E	5322 111 90138
BC558	4822 130 40941	1k	5322 111 90092
BD226	5322 130 44244	1k8	4822 111 90101
		2k2	4822 111 90248
		3k3	4822 111 90157
		6k8	5322 111 90117
		10k	4822 111 90249
NE5514N	4822 209 81451	12k	4822 111 90253
NE532N	4822 209 80818	15k	4822 111 90196
μA741CN	4822 209 80617	22k	4822 111 90251
		120k	4822 111 90149
		1M	4822 111 90252
BAW62	4822 130 30613	22 pF	4822 122 31837
BZX79/C15	4822 130 34281	47 pF	4822 122 31772
		68 pF	4822 122 31961
		82 pF	4822 122 31839
3192	56E 5%	180 pF	4822 122 31757
3194	15E MR30	680 pF	4822 122 31809
		10 nF	4822 122 31728
3141	47k	6p-A10	4822 267 50412
3158	2k2	8p-A11	4822 267 50413
3180	1k		
0E	4822 111 90163		
47E	4822 111 90217		
150E	5322 111 90098		

2101	E03	2111	D02	2129	C06	2142	E08	2147	B05	3103	E05	3112	D03	3117	C04	3125	B04	3135	B07
2102	F03	2112	B03	2132	C07	2143	D08	2148	C03	3104	F05	3113	C03	3118	F04	3130	E04	3137	D04
2103	E03	2114	D03	2133	B06	2144	D08	2149	B07	3105	D03	3114	C03	3119	F03	3131	I04	3138	D04
2104	F03	2122	B05	2136	C05	2145	F09	3101	E03	3110	D03	3115	D03	3123	B04	3132	E05	3139	D04
2110	C02	2127	B06	2141	F08	2146	C02	3102	E03	3111	D02	3116	D03	3124	C03	3133	E05	3140	D04
3141	C05	3152	C04	3162	B05	3167	C06	3174	C07	3180	F08	3187	E07	3192	E07	6101	E03	6109	C05
3145	B04	3153	B04	3163	B06	3170	C09	3175	B07	3181	F08	3188	E09	3194	D07	6103	C03	6110	B05
3146	C05	3155	B05	3164	B05	3171	C09	3176	B07	3182	E08	3189	E08	3195	E09	6104	C04	6111	B07
3148	C04	3156	D05	3165	C05	3172	B06	3177	B08	3184	F08	3190	F07	3197	C08	6105	E04	6112	C09
3150	C04	3158	C08	3166	B05	3173	C06	3179	D08	3186	E07	3191	D08	3198	E08	6107	C05	6113	D09
6114	E08																		
6116	C02																		
6117	C03																		
6118	D07																		

2761	C 1	2767	E 6	3761	C10	3764	F 7	3766	F 8	3768	F 9	3770	F10	6763	D 7	6772	B 1
2765	C11	2769	A11	3763	F 7	3765	F 8	3767	F 9	3769	F 9	6761	B 8	6771	B 1		

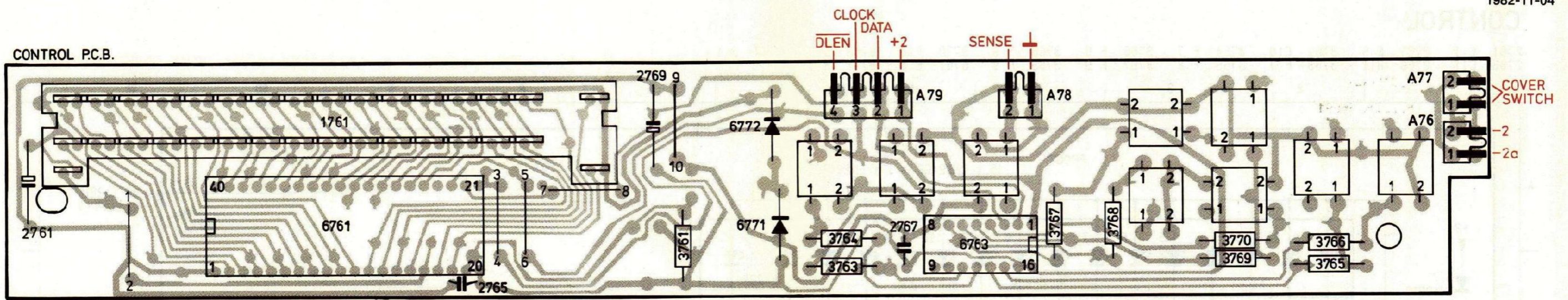


SUPPLY	
+2	+5.0V
-2	-7.0V

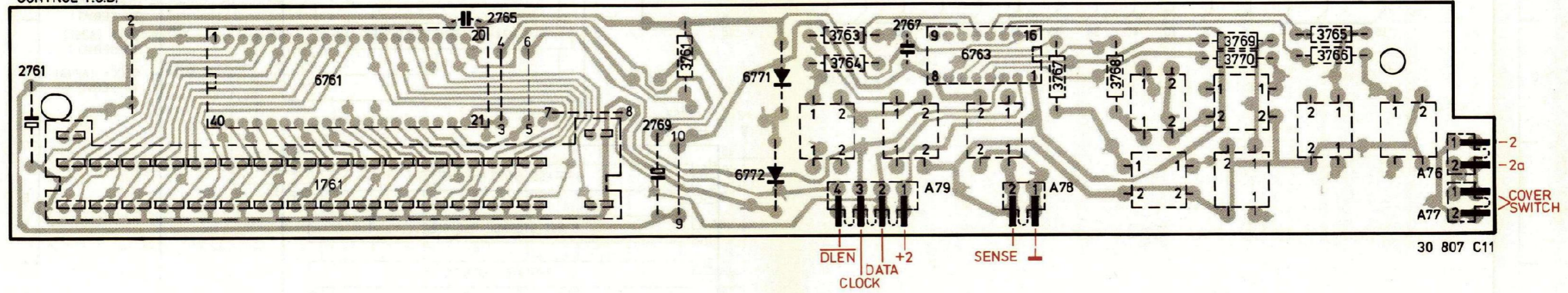
1002  
CONTROL P.B. ASSY  
X760-X849



CONTROL P.C.B.



CONTROL P.C.B.

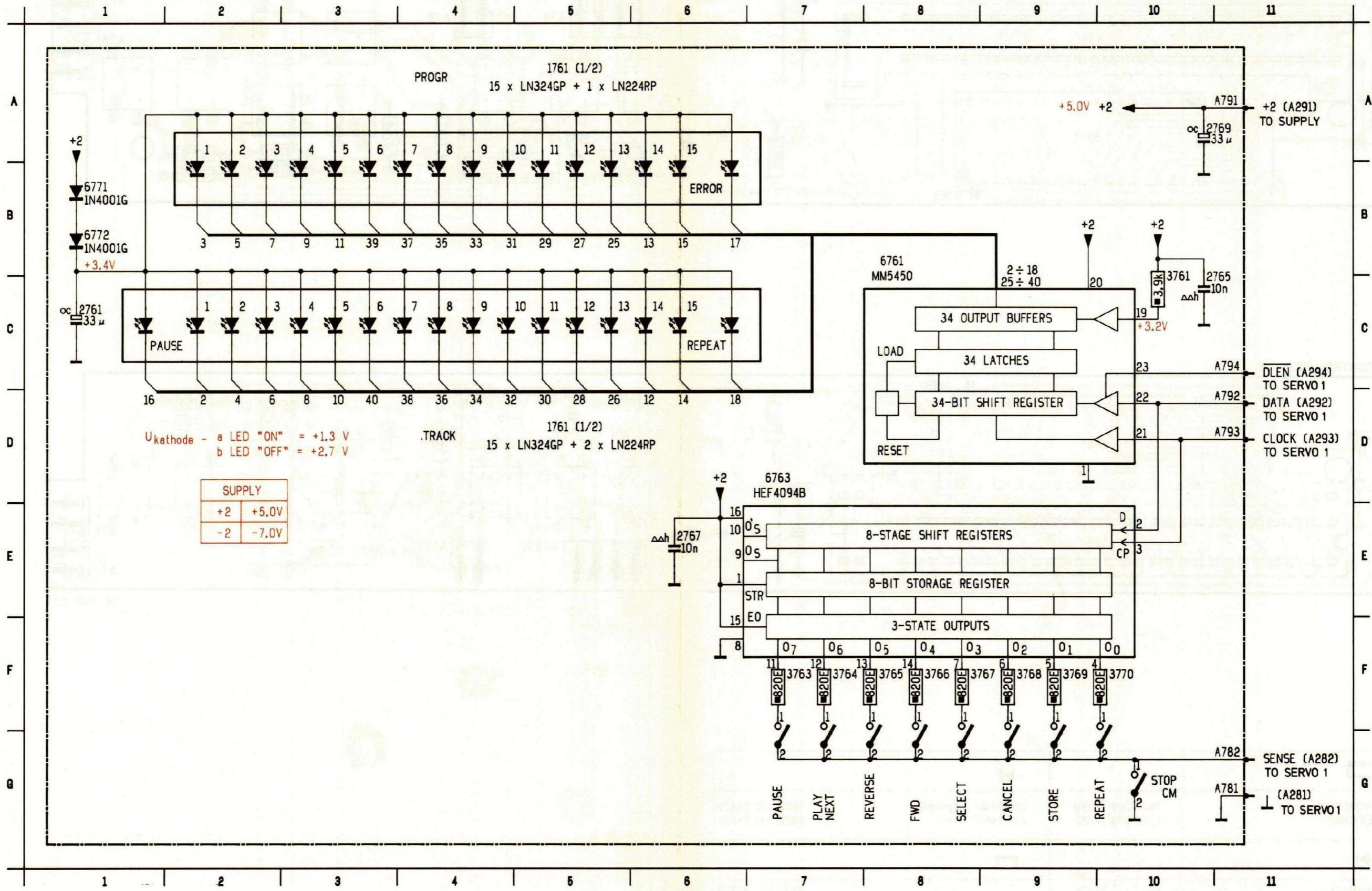


30 807 C11

	MM5450 HEF4094B	4822 209 10199 5322 209 14485		LN324GP (green) LN224RP (red)	4822 130 31429 4822 130 31431
	1N4001G	4822 130 31438			4822 271 30259

# CONTROL

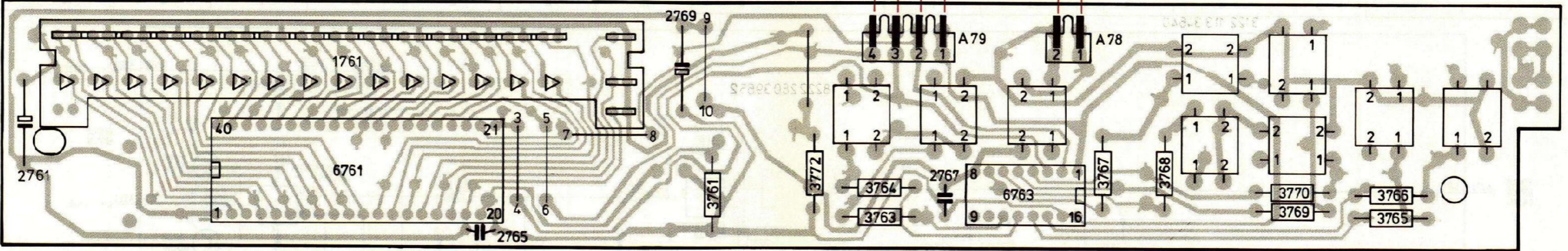
2761 C 1    2767 E 6    3761 C10    3764 F 7    3766 F 8    3768 F 9    3770 F10    6763 D 7    6772 B 1  
 2765 C11    2769 A11    3763 F 7    3765 F 8    3767 F 9    3769 F 9    6761 B 8    6771 B 1



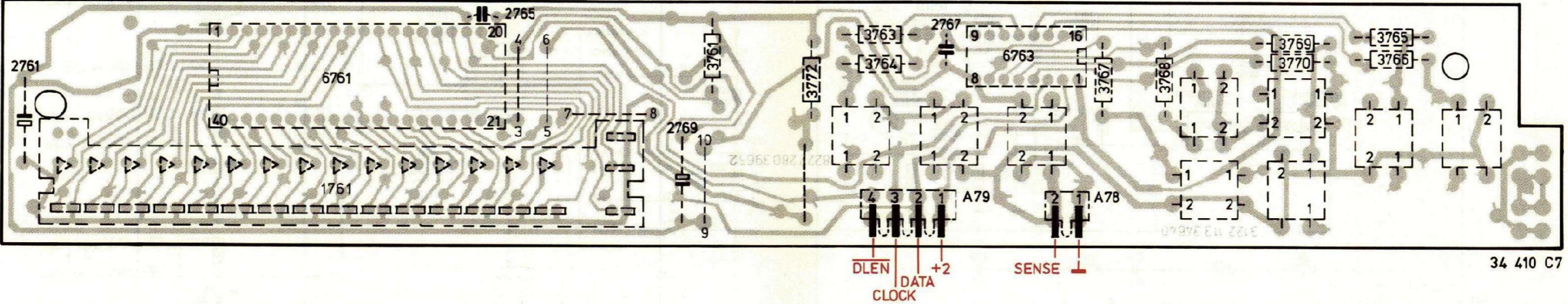
$U_{kathode}$  - a LED "ON" = +1.3 V  
 b LED "OFF" = +2.7 V

SUPPLY	
+2	+5.0V
-2	-7.0V

CONTROL P.C.B.



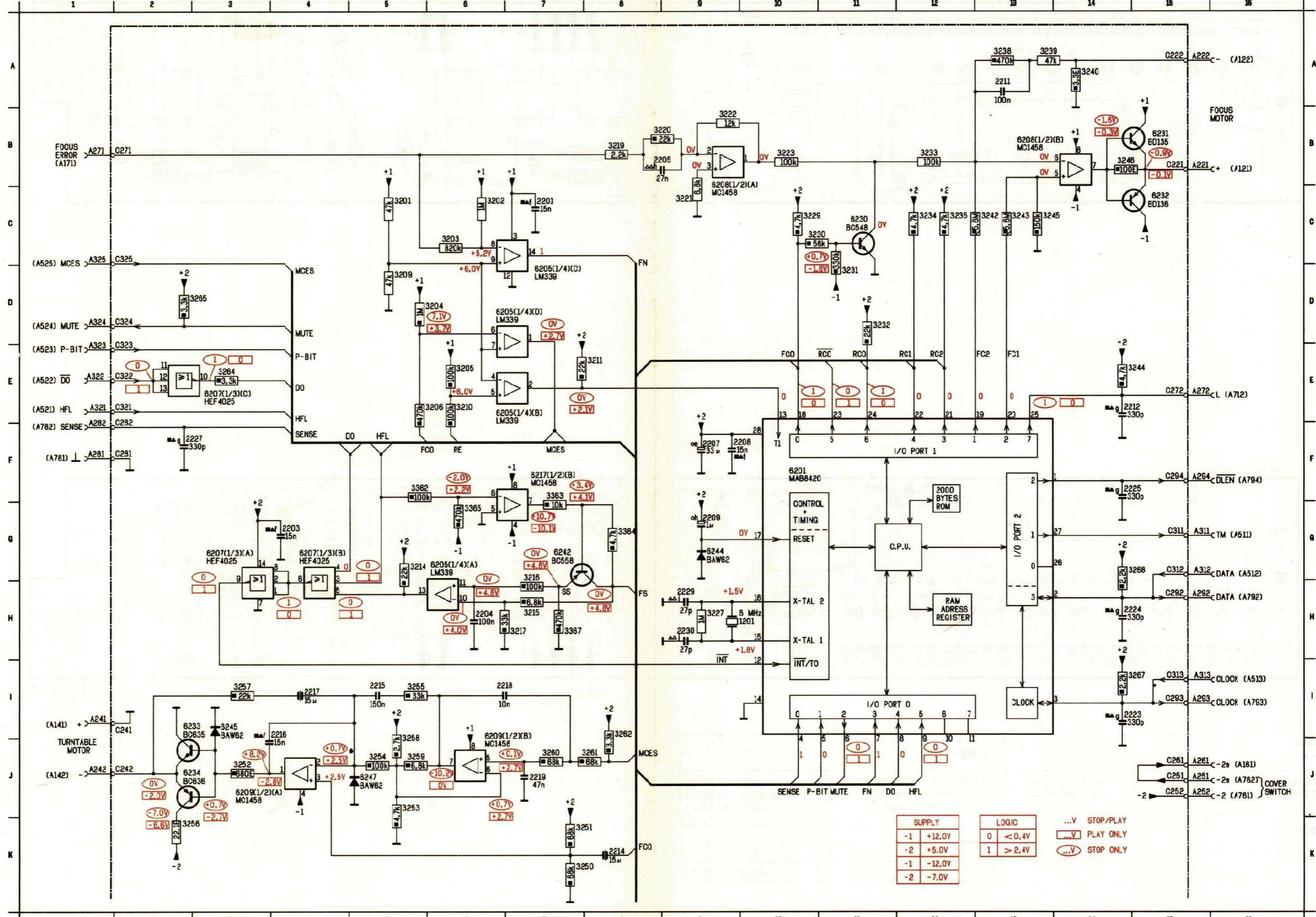
CONTROL P.C.B.



34 410 C7

	MM5450 HEF4094BP	4822 209 10199 5322 209 14485		LN324GP (green) LN224RP (red) LN335GPH (green)	4822 130 31429 4822 130 31431 4822 130 32241
	1N4001G	4822 130 31438			4822 271 30259

1201	H10	2207	F 9	2214	K 8	2219	J 7	2229	H 9	3204	D 6	3211	E 6	3219	B 8	3227	H 9	3233	B12	3240	A14	3246	B14	3254	J 5	3259	J 5	3265	D 3	3364	G 8	6205	G 6	6207	G 3	6217	F 7	6234	J 3
2201	C 7	2208	F10	2215	I 5	2223	I15	2230	H 9	3205	E 6	3214	E 6	3220	B 9	3229	C10	3234	C12	3242	C13	3250	K 8	3255	I 5	3260	J 7	3267	I15	3365	G 6	6205	D 7	6208	B13	6230	C11	6242	G 7
2203	G 4	2209	G 9	2216	I 4	2224	H15	3201	C 5	3206	E 6	3215	H 7	3221	C 9	3230	C10	3235	C12	3243	C13	3251	K 8	3256	K 3	3261	J 8	3268	G15	3367	H 7	6205	D 7	6208	B 9	6231	B15	6244	G 9
2204	H 6	2211	H13	2217	I 4	2225	F15	3202	C 6	3209	D 5	3216	G 7	3222	B 9	3231	D11	3236	A13	3244	E15	3252	J 3	3257	I 3	3262	I 8	3362	F 5	6201	F10	6207	E 3	6209	I 6	6232	C15	6245	I 3
2205	B 9	2212	E15	2218	I 7	2227	F 3	3203	C 6	3210	E 6	3217	H 7	3223	B10	3232	D11	3239	A13	3245	C13	3253	J 5	3258	I 5	3264	E 3	3363	F 7	6205	E 7	6207	G 4	6209	J 3	6233	I 3	6247	J 5

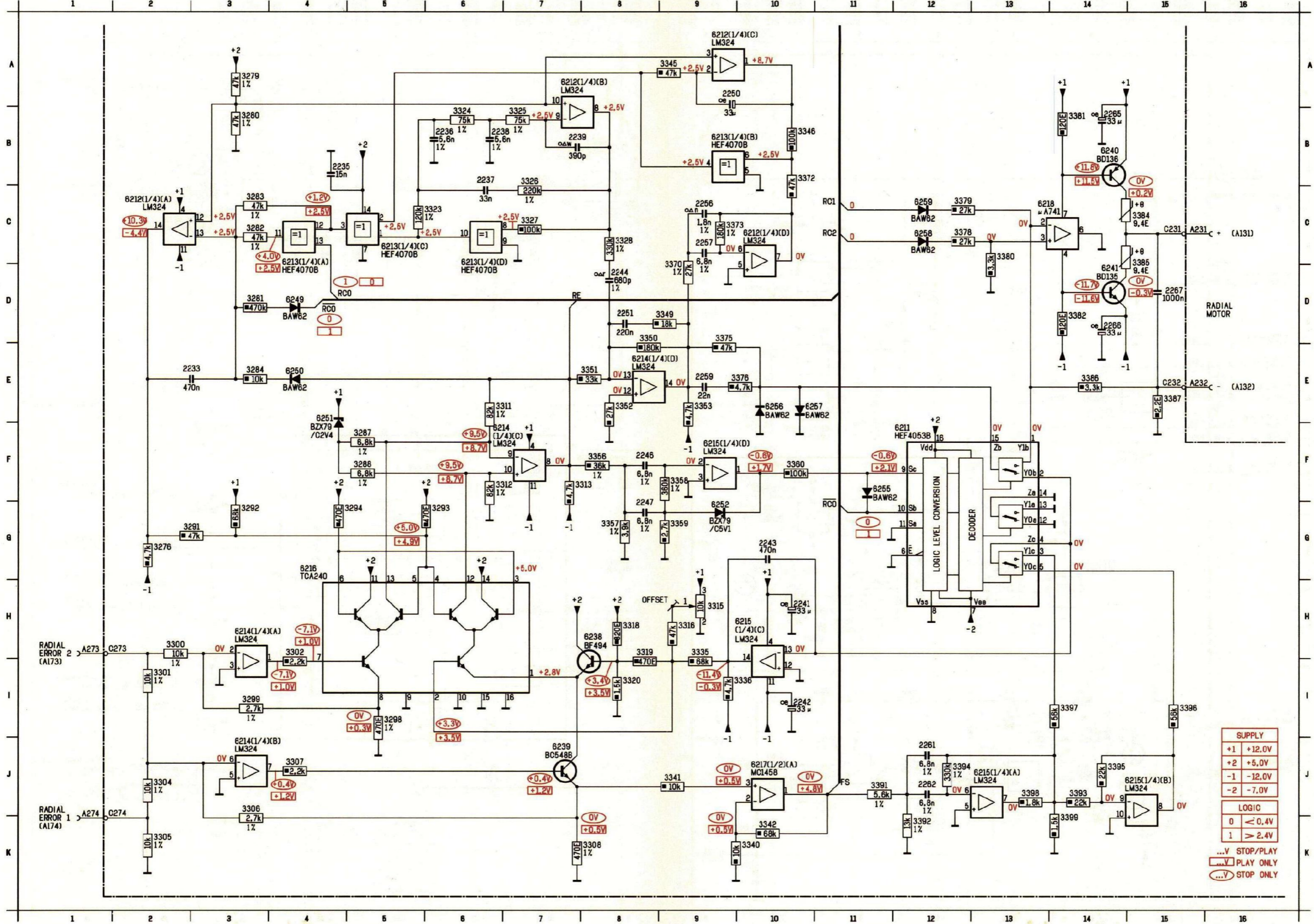


SUPPLY	LOGIC	...V
-1 +12.0V	0 <0.4V	...V STOP/PLAY
-2 +5.0V	1 >2.4V	...V PLAY ONLY
-1 -12.0V		...V STOP ONLY
-2 -7.0V		





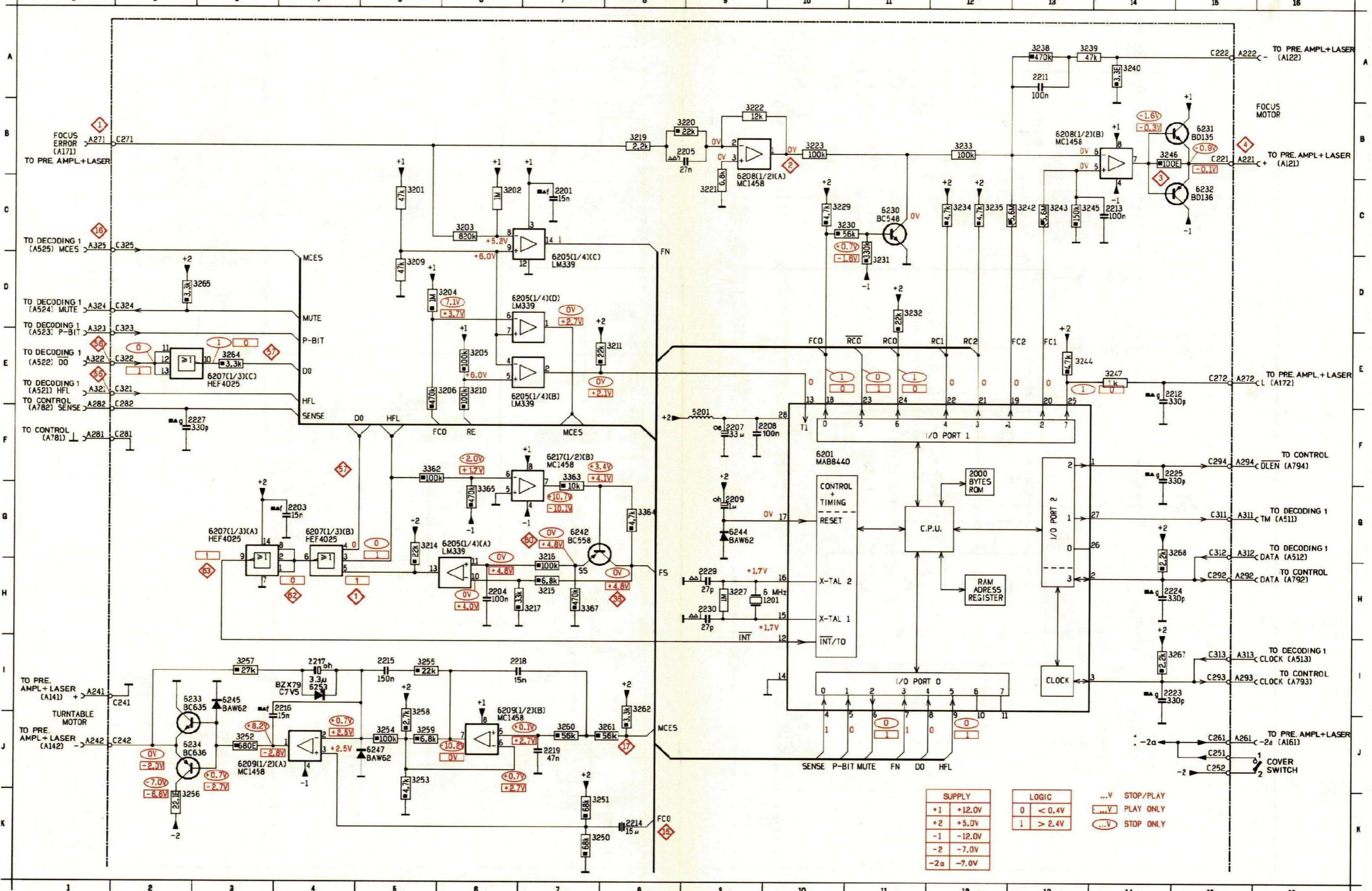
2233	E 3	2241	H10	2250	R 9	2262	J12	3280	B 3	3288	F 5	3299	I 3	3306	J 3	3315	H 9	3324	B 6	3336	I10	3349	D 9	3357	G 8	3373	C 9	3381	B14	3391	J11	3397	I14	6212	C10	6214	J 3	6215	J13	6239	J 7	6252	G 9
2235	F 4	2242	I10	2251	D 8	2265	B14	3281	D 3	3291	G 3	3300	H 2	3307	K 4	3316	H 8	3325	B 7	3340	K10	3350	D 8	3358	F 9	3375	D 9	3382	D14	3392	K12	3398	J13	6212	R 9	6214	H 3	6215	J15	6240	B14	6255	F11
2236	F 6	2243	G10	2256	C 9	2266	D14	3282	C 3	3292	G 3	3301	I 2	3308	K 8	3318	H 8	3326	B 7	3341	J 9	3351	E 8	3359	G 9	3376	E10	3384	C15	3393	J14	3399	K14	6213	C 4	6214	E 8	6216	G 4	6241	D14	6256	E10
2237	F 6	2244	D 8	2257	C 9	2267	D15	3283	F 3	3293	G 6	3302	H 4	3311	F 7	3319	H 8	3327	C 7	3342	K10	3352	F 10	3378	C12	3385	C15	3394	J12	6211	F12	6239	B 9	6214	F 7	6217	J10	6249	D 4	6257	E11		
2238	F 6	2246	F 8	2259	E 9	3276	G 2	3284	F 5	3294	G 5	3304	J 2	3312	F 7	3320	I 8	3328	C 8	3345	A 9	3353	D 9	3379	C12	3386	E14	3395	J14	6212	R 7	6213	C 6	6215	H10	6218	C13	6250	H10	6258	F12		
2239	F 7	2247	G 8	2261	J12	3279	R 3	3267	F 5	3298	I 5	3305	K 2	3313	F 8	3323	C 6	3335	H 9	3346	B10	3356	F 8	3372	B10	3380	C13	3387	E15	3396	I15	6212	C 2	6213	C 5	6215	F 9	6238	H 8	6251	E 4	6258	C12



SUPPLY	
+1	+12.0V
+2	+5.0V
-1	-12.0V
-2	-7.0V
LOGIC	
0	< 0.4V
1	> 2.4V
...	STOP/PLAY
...	PLAY ONLY
...	STOP ONLY

SERVO 1

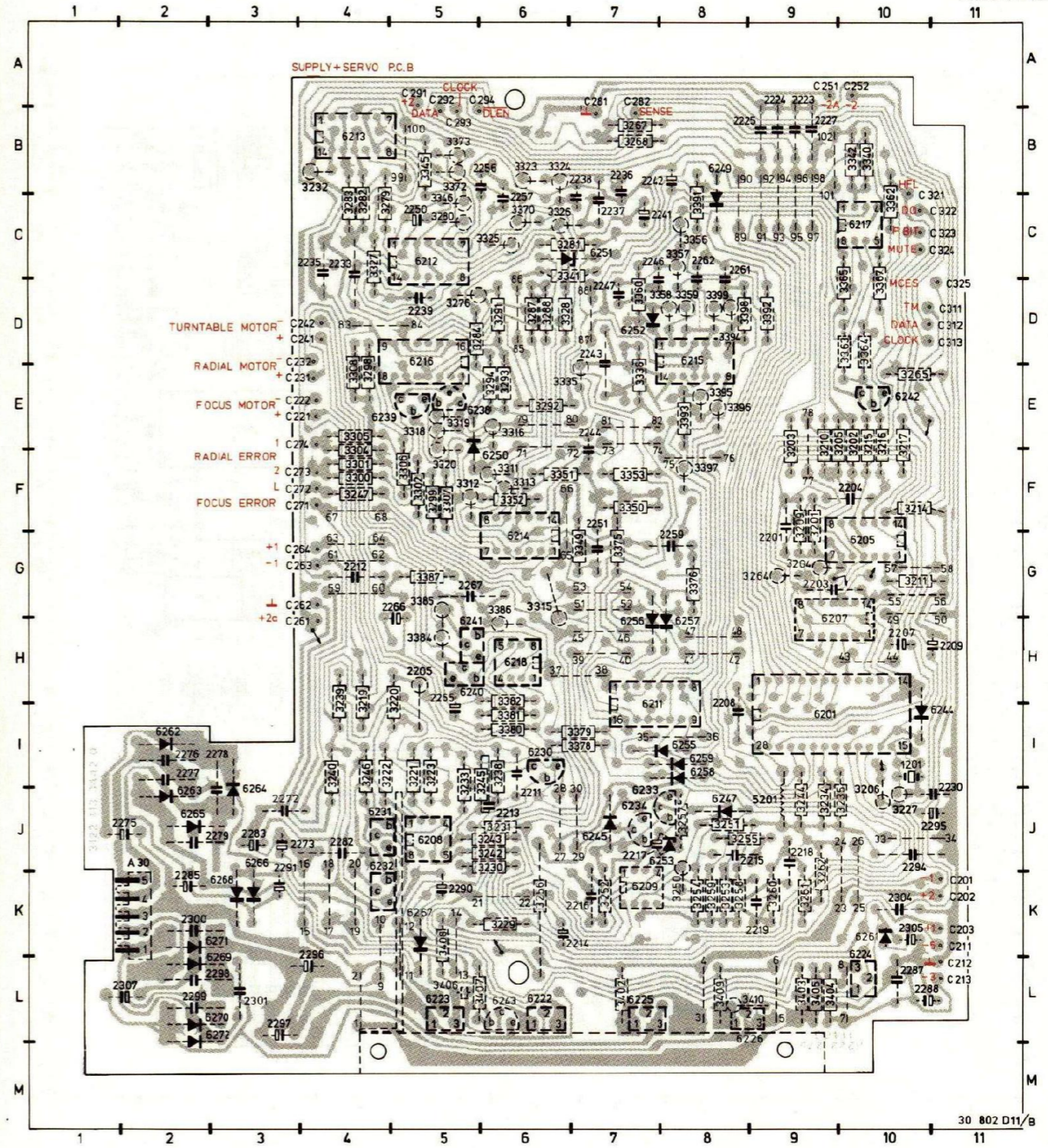
1201	H10	2207	F 9	2214	K 8	2219	J 7	2229	H 9	3204	D 6	3211	E 8	3219	B 6	3227	H 9	3233	B12	3240	R14	3246	B14	3254	J 5	3259	J 5	3265	D 3	3364	G 6	6205	G 6	6207	G 3	6217	F 7	6234	J 3	6253	I 4				
2201	C 7	2208	F10	2215	I 5	2223	I15	2230	H 9	3205	D 6	3214	G 5	3220	C 10	3229	C 10	3234	C12	3242	C13	3250	K 8	3255	K 8	3260	J 7	3267	I15	3365	G 6	6205	D 7	6208	B13	6230	C11	6242	G 7						
2203	G 4	2209	G 9	2216	I 4	2224	H15	2231	H 9	3206	D 6	3215	H 7	3221	C 10	3230	C 10	3235	C12	3243	C13	3251	K 8	3256	K 8	3261	J 8	3268	O15	3367	H 7	6205	D 7	6208	B 9	6231	B15	6244	G 9						
2204	H 6	2211	H13	2217	I 4	2225	F15	2232	C 10	3209	D 6	3218	O 7	3222	B 6	3231	D 11	3238	R13	3244	F15	3252	J 3	3257	I 9	3262	I 8	3362	F 5	6201	F1C	6207	F 3	6209	I 6	6232	C15	6245	J 3						
2205	B 9	2212	E15	2218	I 7	2227	F 3	2233	C 10	3210	D 6	3217	H 7	3223	B10	3232	D 11	3239	R13	3245	C13	3253	J 5	3258	I 9	3264	E 3	3363	F 7	6205	E 7	6207	G 4	6209	J 3	6233	I 3	6247	J 5						





HEF4025BP LM339N MAB8440PB/D023 MC1458N	4822 209 10254 4822 209 80631 4822 209 10868 4822 209 81349	3219 2k - 1% MR25 3220 22k - 1% MR25 3222 12k - 1% MR25 3223,3233 100k - 1% MR25 3256 22E1 - 1% MR25	4822 116 51245 4822 116 51257 5322 116 51254 4822 116 51268 5322 116 50256
BC548B BC558 BC635 BC636 BD135 BD136	4822 130 40937 4822 130 40941 5322 130 44349 4822 130 44283 4822 130 40823 4822 130 40824	2204,2211 100n - 10% 2208 100n - 20+100 2215 150n - 10% 2218 15n - 10% 2219 47n - 10%	4822 121 41672 4822 121 42019 4822 121 41682 4822 121 42021 4822 121 41676
BAW62	4822 130 30613	28p	4822 255 40156
1201 6.0 MHz	4822 242 70392	5201	4822 156 20966
3201,3209, } 3239 } 47k - 1% MR25	5322 116 54671		
3202 1M - 1% MR25	5322 116 55535		
3203 820k - 1% MR25	5322 116 51398		
3204,3227 1M - 5% SFR25	4822 110 73187		

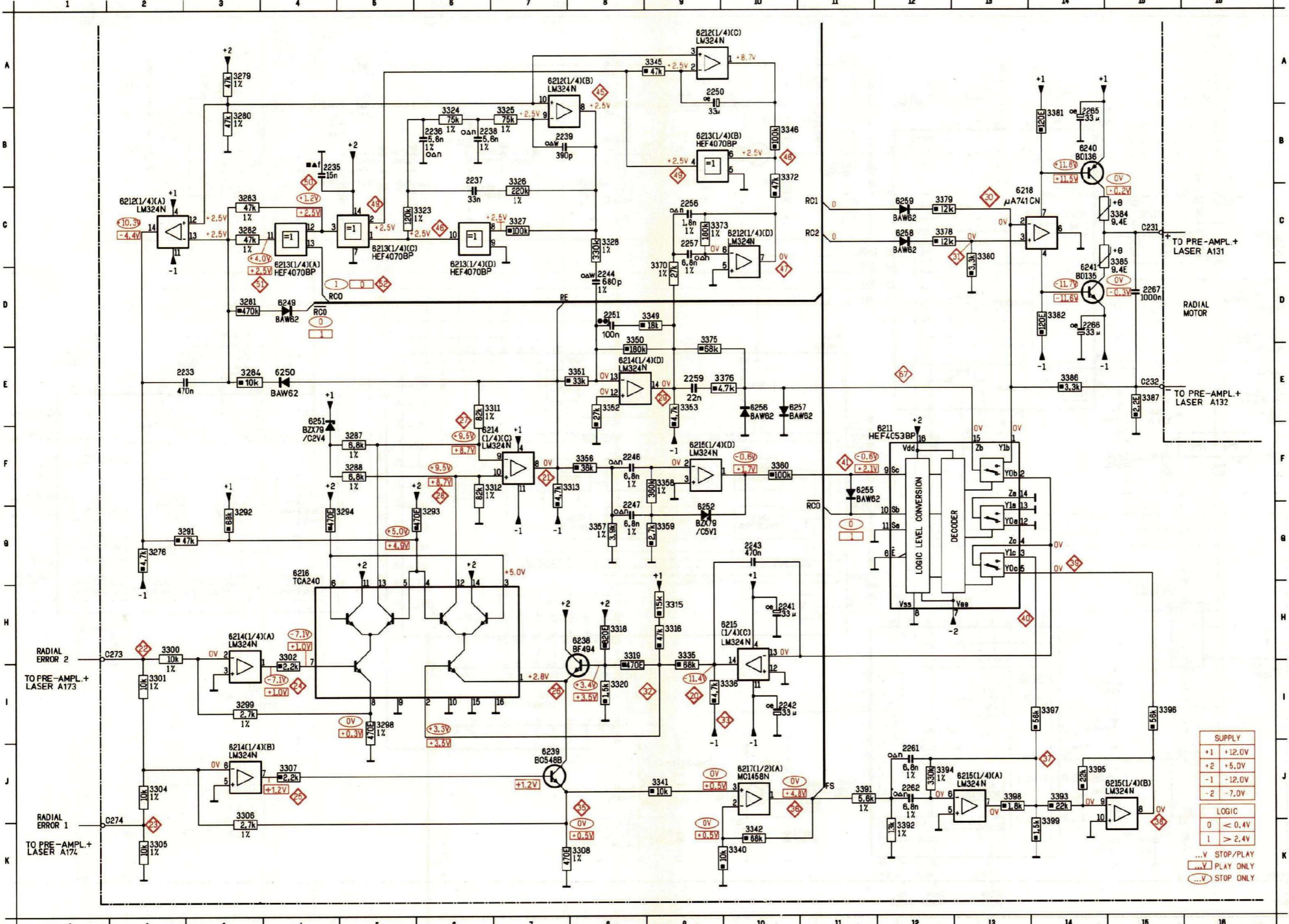
1201 I10	2207 H10	2213 J06	2219 K09	2233 C04	2239 D05	2246 C07	2257 C06	2266 G05	2276 I02
2201 F09	2208 I08	2216 K07	2225 B09	2235 C04	2241 K06	2247 D07	2259 C08	2267 G05	2277 I02
2203 G09	2209 H10	2216 K07	2225 B09	2235 C04	2241 K06	2247 D07	2259 C08	2267 G05	2277 I02
2204 F10	2211 I06	2217 J07	2227 B09	2237 C07	2243 D07	2251 G07	2262 C08	2273 J03	2279 J02
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2283 B09	2291 K03	2298 L02	2305 K10	3204 G09	3211 G10	3219 H04	3229 K06	3234 J09	3243 J06
2285 K02	2294 J10	2299 L02	2307 L02	3205 E09	3214 F10	3221 I05	3230 J06	3238 I06	3244 J09
2287 L10	2295 J10	2300 K02	3201 F09	3206 J10	3215 E10	3222 I04	3231 J06	3239 H04	3245 J06
2288 L10	2296 L04	2301 L03	3202 E10	3209 F09	3216 E10	3223 I05	3232 B04	3240 I04	3246 I04
2290 K05	2297 L03	2304 K10	3203 E09	3210 E09	3217 E10	3227 J10	3233 I05	3242 J06	3247 F04
3251 J08	3256 K06	3261 K09	3268 B07	3283 C04	3292 E06	3300 F04	3306 F05	3313 F06	3320 F05
3252 K07	3257 J08	3262 K09	3276 D05	3284 D05	3293 E06	3301 F04	3307 F05	3315 G06	3323 B06
3253 K08	3258 K08	3264 G09	3279 C04	3287 D06	3294 E06	3302 F05	3308 E04	3316 E06	3324 B06
3254 K08	3259 K08	3265 E10	3280 C05	3288 D06	3298 E04	3304 F05	3311 F06	3318 E05	3325 C06
3255 J08	3260 K09	3267 B07	3282 C04	3291 D06	3299 F05	3305 E04	3312 F05	3319 E05	3326 C06
3327 C04	3341 C06	3350 F07	3357 C08	3363 D10	3372 B05	3379 I07	3385 G05	3393 E08	3398 D08
3328 D06	3342 B10	3351 F06	3358 D08	3364 D10	3373 B05	3380 I06	3386 H06	3394 D08	3399 D08
3335 E07	3345 B05	3352 F06	3359 D08	3365 D10	3375 G07	3381 C06	3387 G05	3395 E08	3402 L07
3336 E07	3346 C05	3353 F07	3360 D07	3367 D10	3376 G08	3382 H06	3391 C08	3396 E08	3403 L09
3340 B10	3349 G07	3356 C08	3362 C10	3370 C06	3378 I07	3384 H05	3392 D09	3397 F08	3404 L09
3405 L09	4307 L05	6208 J05	6214 C06	6222 L06	6231 J04	6239 E05	6244 I10	6252 D07	6258 I08
3408 K05	5201 J09	6209 K07	6215 D08	6224 L10	6232 K04	6240 H05	6245 J07	6253 J08	6259 I08
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3410 L08	6206 G10	6212 C05	6217 C10	6226 L08	6234 J07	6242 E10	6249 C08	6256 H07	6262 I02
4306 L05	6207 G09	6213 B04	6218 H06	6230 I06	6238 E05	6243 L06	6250 E05	6257 H08	6263 J02
6264 J03	6269 L02								
6265 J02	6270 L02								
6266 K03	6271 K02								
6267 K05	6272 H02								
6268 K03									





# SERVO 2

2233	E 3	2241	H10	2250	R 9	2262	J12	3280	B 3	3288	F 5	3299	I 3	3306	J 3	3315	H 9	3324	B 6	3336	I10	3349	D 9	3357	G 8	3373	C 9	3381	B14	3391	J11	3397	I14	6212	C10	6214	J 3	6215	J13	6239	J 7	6252	G 9
2235	B 4	2242	I10	2251	D 8	2265	B14	3281	D 3	3291	G 3	3300	H 2	3307	J 4	3316	H 9	3325	B 7	3340	K10	3350	D 8	3358	F 9	3375	D 9	3382	D14	3392	K12	3398	J13	6212	R 9	6214	H 3	6215	J15	6240	B14	6255	F11
2236	B 6	2243	G10	2256	C 9	2266	D14	3282	C 3	3292	G 3	3301	I 2	3308	K 8	3318	H 8	3326	B 7	3341	J 9	3351	E 8	3359	G 9	3376	E10	3384	C15	3393	J14	3399	K14	6213	C 4	6214	F 8	6216	G 4	6241	D14	6256	E10
2237	B 6	2244	D 8	2257	C 9	2267	D15	3283	C 3	3293	G 6	3302	H 4	3311	E 7	3319	H 8	3327	C 7	3342	K10	3352	E 8	3360	F10	3378	C12	3385	C15	3394	J12	6211	F12	6213	B 9	6214	F 7	6217	J10	6249	D 4	6257	E11
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2239	B 7	2247	G 8	2261	J12	2279	R 3	3287	F 5	3298	I 5	3305	K 2	3313	F 8	3323	C 6	3335	F 8	3346	B10	3356	F 8	3372	B10	3380	C13	3387	E15	3396	I15	6212	C 2	6213	C 5	6215	F 9	6238	H 8	6251	E 4	6259	C12



SUPPLY	
+1	+12.0V
+2	+5.0V
-1	-12.0V
-2	-7.0V

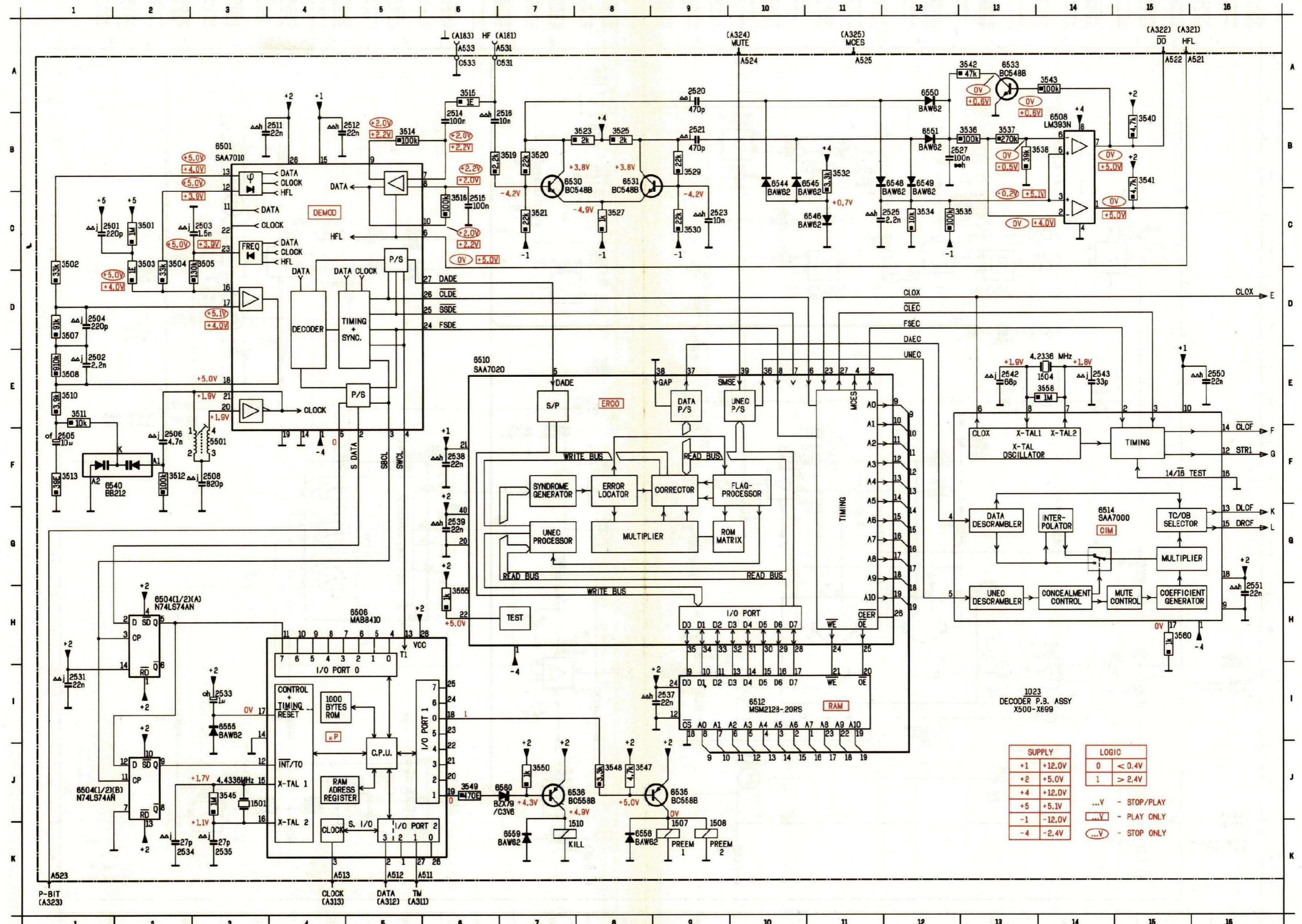
  

LOGIC	
0	< 0.4V
1	> 2.4V

...	STOP/PLAY
...	PLAY ONLY
...	STOP ONLY

1501 J 3	2501 C 1	2506 F 2	2515 C 6	2525 C 12	2535 K 3	2543 E 14	3503 C 2	3510 E 1	3515 A 6	3523 B 8	3532 B 11	3538 B 14	3545 J 3	3555 H 6	6504(IH 2	6512 I 10	6535 J 9	6546 C 11	6555 I 3
1504 E 14	2502 F 1	2508 F 3	2516 B 7	2527 B 13	2537 I 9	2550 E 16	3504 C 2	3511 F 1	3516 C 6	3525 B 8	3534 C 12	3540 B 15	3547 J 8	3558 E 14	6504(IJ 1	6514 G 14	6536 J 8	6548 B 12	6558 K 8
1507 K 9	2503 C 3	2511 B 4	2520 A 9	2531 I 1	2538 F 6	2551 H 16	3505 C 3	3512 F 2	3519 B 7	3527 C 8	3535 C 13	3541 B 15	3548 J 8	3560 H 15	6506 H 5	6530 B 7	6540 F 2	6549 B 12	6559 K 7
1508 K 9	2504 D 1	2512 B 5	2521 B 9	2533 I 3	2539 G 6	2551 H 16	3507 D 1	3513 F 1	3520 B 7	3529 B 9	3536 B 13	3542 R 13	3549 I 1	5501 F 3	6508 B 14	6531 B 8	6544 B 10	6550 I 1	6560 I 1
1510 K 8	2505 F 1	2514 B 6	2523 C 9	2534 K 3	2542 E 13	2552 C 1	3508 E 1	3514 B 5	3521 C 7	3530 C 9	3537 B 13	3543 R 14	3550 J 7	6501 B 3	6510 E 6	6533 R 13	6545 B 11	6551 I 1	

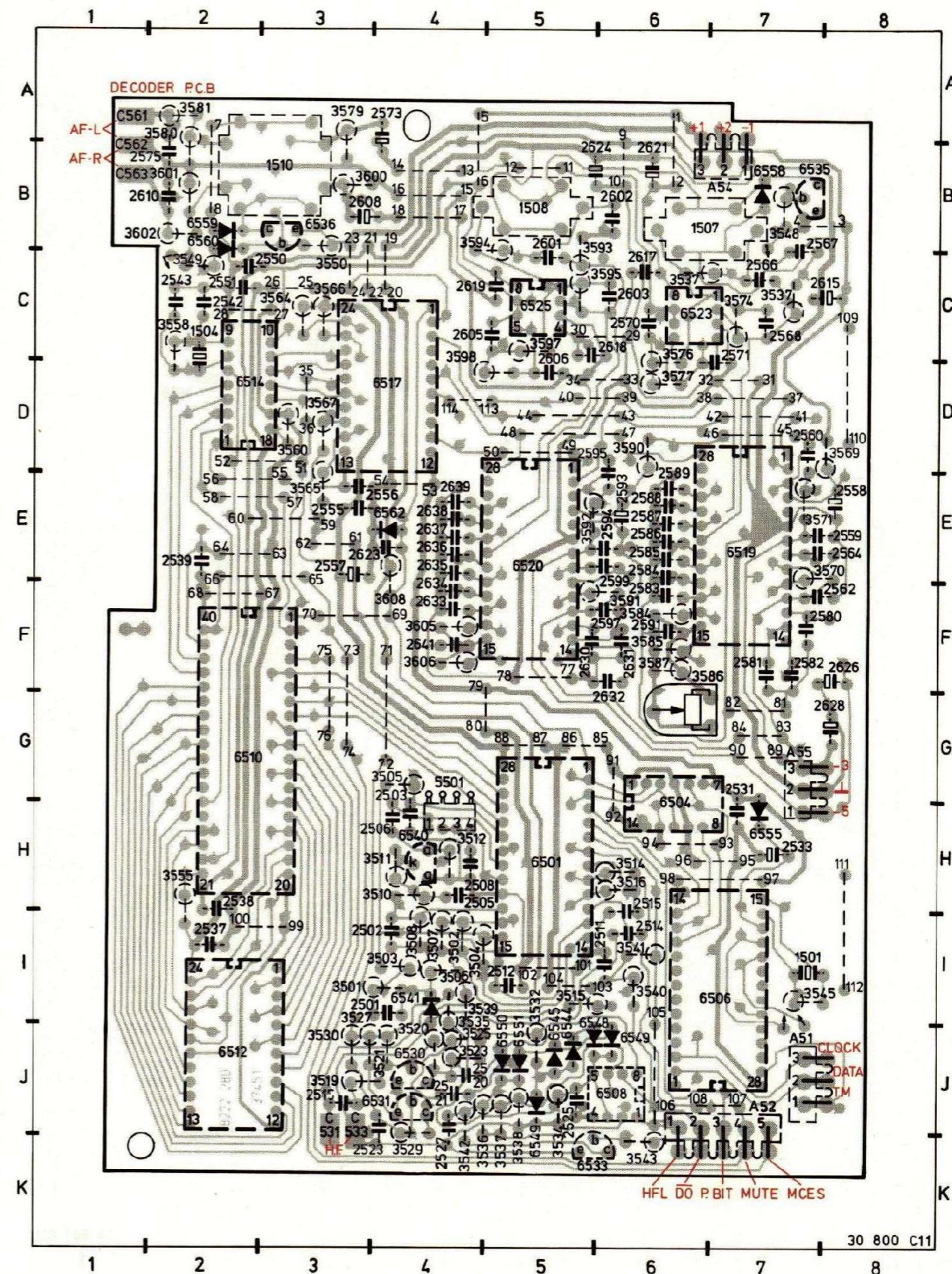


1023  
DECODER P.B. ASSY  
X500-X699

SUPPLY		LOGIC	
+1	+12.0V	0	< 0.4V
+2	+5.0V	1	> 2.4V
+4	+12.0V	...	STOP/PLAY
+5	+5.1V	...	PLAY ONLY
-1	-12.0V	...	STOP ONLY
-4	-2.4V		

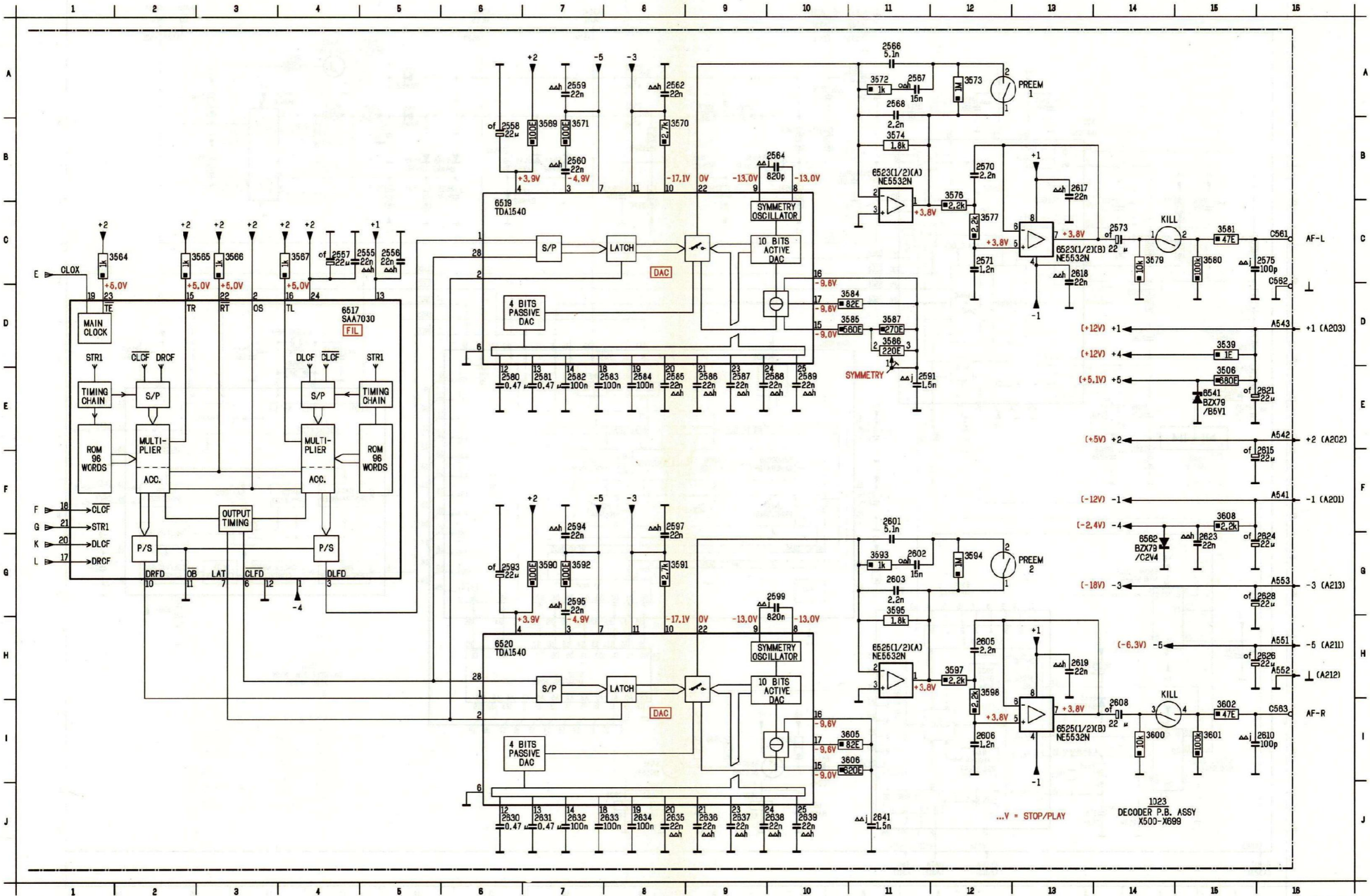
LM393N MAB8410 MSM2128 (RAM) N74LS74AN SAA7000 (CIM) SAA7010 (DEM0D) SAA7020 (ERCO)	4822 209 80797 4822 209 81454 4822 209 10379 4822 209 80782 4822 209 10375 4822 209 10376 4822 209 10377	1507,1508 1510	PREEM KILL	4822 280 20114 4822 280 20115	
		5501		4822 156 21155	
BC548E BC558E	4822 130 40937 4822 130 44197	3501,3558	1M SFR25	4822 110 73187	
BAW62 BB212 BZX79-C3V6	4822 130 30613 4822 130 31129 5322 130 34834	2501,2502 2514,2515	270n - 10% 100n - 10%	4822 121 41679 4822 121 41678	
1501 1504	4.4336 MHz (μP) 4.2336 MHz (CIM)	4822 242 70323 4822 242 70643		4822 255 40239 4822 255 40159 4822 255 40156 5322 255 44217	

ITEM															
1501	I07	2539	E02	2585	E06	2626	F08	3515	I05	3555	H02	3593	B06	6531	J04
1504	D02	2542	C02	2586	E06	2628	G08	3516	H06	3558	D02	3594	B04	6533	K06
1507	B07	2543	C02	2587	E06	2630	F05	3519	J03	3560	D03	3595	C05	6535	B07
1508	B05	2550	C03	2588	E06	2631	F06	3520	J04	3564	C03	3597	C05	6536	B03
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2501	I03	2555	E03	2591	F06	2633	F04	3523	J04	3566	C03	3600	B03	6541	I04
2502	I04	2556	E04	2593	E06	2634	F04	3525	J04	3567	D03	3601	B02	6544	J05
2503	G04	2557	E03	2594	E06	2635	E04	3527	J03	3569	D08	3602	B02	6545	J05
2505	H04	2558	E08	2595	D06	2636	E04	3529	K04	3570	E08	3605	F04	6546	K05
2506	H04	2559	E08	2597	F06	2637	E04	3530	J03	3571	E07	3606	F04	6548	J06
2508	H04	2560	D07	2599	E06	2638	E04	3532	I05	3572	C07	3608	F04	6549	J06
2511	I05	2562	F08	2601	B05	2639	E04	3534	J05	3573	C06	5501	G04	6550	J05
2512	I05	2564	E08	2602	B06	2641	F04	3535	I04	3574	C07	6501	H05	6551	J05
2514	I06	2566	C07	2603	C06	2641	I03	3536	J05	3576	C06	6504	H06	6555	H07
2515	H06	2567	B07	2605	C04	2641	I04	3537	K05	3577	D06	6506	I07	6558	E07
2516	J03	2568	C07	2606	D05	2641	I04	3538	K05	3579	A03	6508	J06	6559	B02
2520	J04	2570	C06	2608	B03	2641	I04	3539	I04	3580	A02	6510	G02	6560	B02
2521	J04	2571	D07	2610	B02	2641	G04	3540	I06	3581	A02	6512	J02	6562	E04
2523	K04	2573	A04	2615	C08	2641	I04	3541	I06	3584	F06	6514	D02		
2525	J05	2575	B02	2617	C06	2641	I04	3542	K04	3585	F06	6517	D04		
2527	K04	2580	F08	2618	C06	2641	I04	3543	K06	3586	F06	6519	E07		
2531	G07	2581	F07	2619	C04	2641	H04	3545	I07	3587	F06	6520	E05		
2533	H07	2582	F07	2621	B06	2641	H04	3548	B07	3590	D06	6523	C06		
2537	I02	2583	F06	2623	E03	2641	H04	3549	C02	3591	F06	6525	C05		
2538	I02	2584	E06	2624	B06	2641	H06	3550	C03	3592	E05	6530	J04		





2555	C 5	2560	B 7	2568	A11	2580	E 6	2585	E 8	2591	E11	2599	J 1	2606	I12	2618	C13	2626	H16	2633	J 8	2636	J10	3564	C 2	3570	B 8	3576	J 1	3584	D11	3591	G 8	3597	J 1	3605	J 1	6520	H 6	6541	E15
2556	C 5	2562	A 8	2570	B12	2581	E 7	2586	E 9	2593	G 6	2601	J 1	2608	J 1	2619	H13	2628	G16	2634	J 8	2639	J10	3565	C 3	3571	B 7	3577	C12	3585	D11	3592	G 7	3598	H12	3606	J 1	6523(1)C13	6562	G14	
2557	C 4	2564	B10	2571	C12	2582	E 7	2587	E 9	2594	F 7	2602	J 1	2610	I16	2621	E16	2630	J 6	2635	J 8	2641	J11	3566	C 3	3572	A11	3579	C14	3588	J 1	3593	J 1	3600	I14	3608	J 1	6523(1)B11			
2558	B 6	2566	A11	2573	J 1	2583	E 8	2588	E10	2595	G 7	2603	J 1	2615	F16	2623	G15	2631	J 7	2636	J 9	3506	J 1	3567	C 4	3573	A12	3580	C15	3587	J 1	3594	G12	3601	I15	6517	D 4	6525(1)I13			
2559	A 7	2567	A11	2575	C16	2584	E 8	2589	E10	2597	F 8	2605	H12	2617	B13	2624	G16	2632	J 7	2637	J 9	3539	D15	3569	B 7	3574	B11	3581	C15	3590	G 7	3595	J 1	3602	J 1	6519	C 6	6525(1)H11			

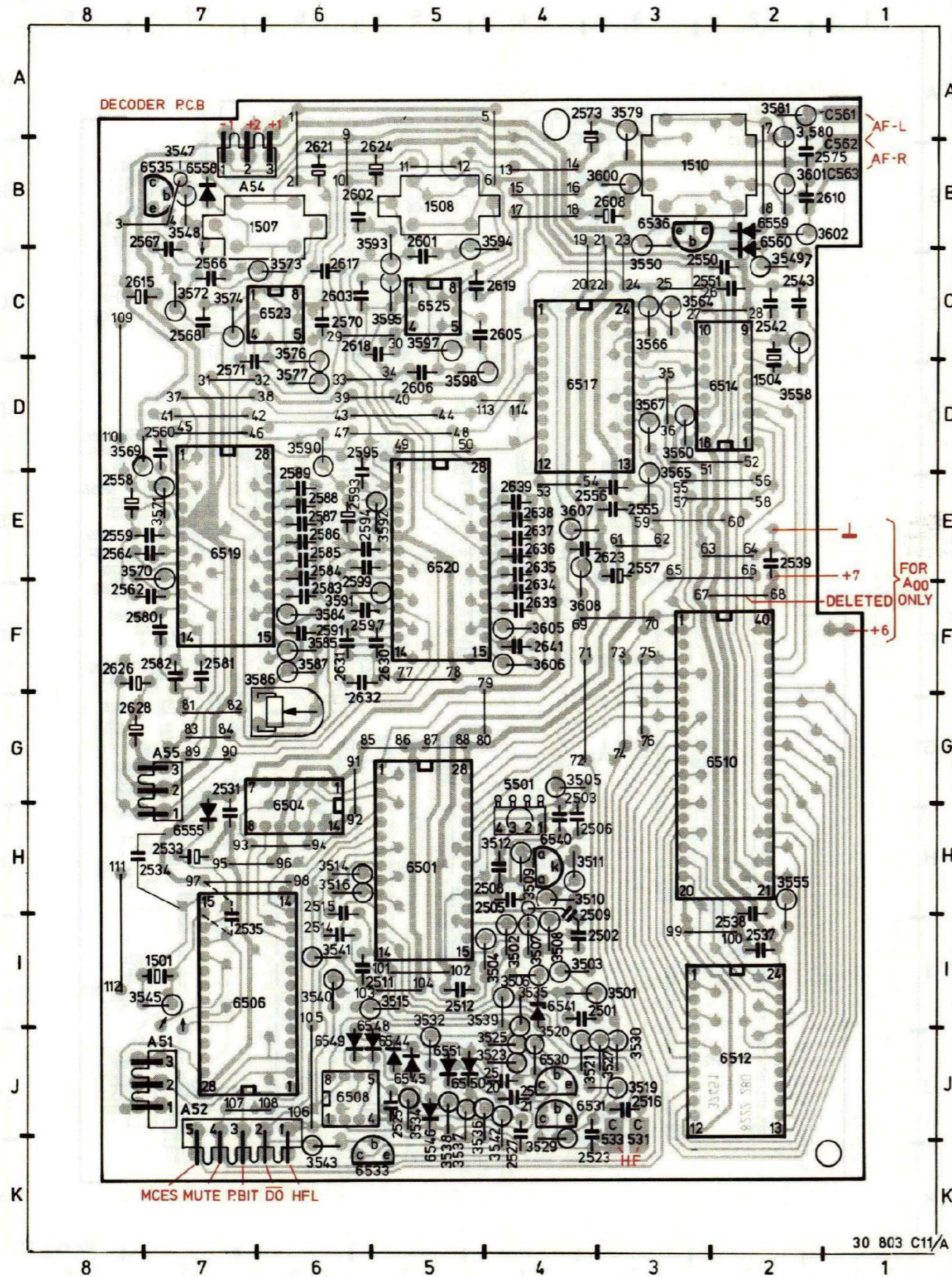


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30644/D





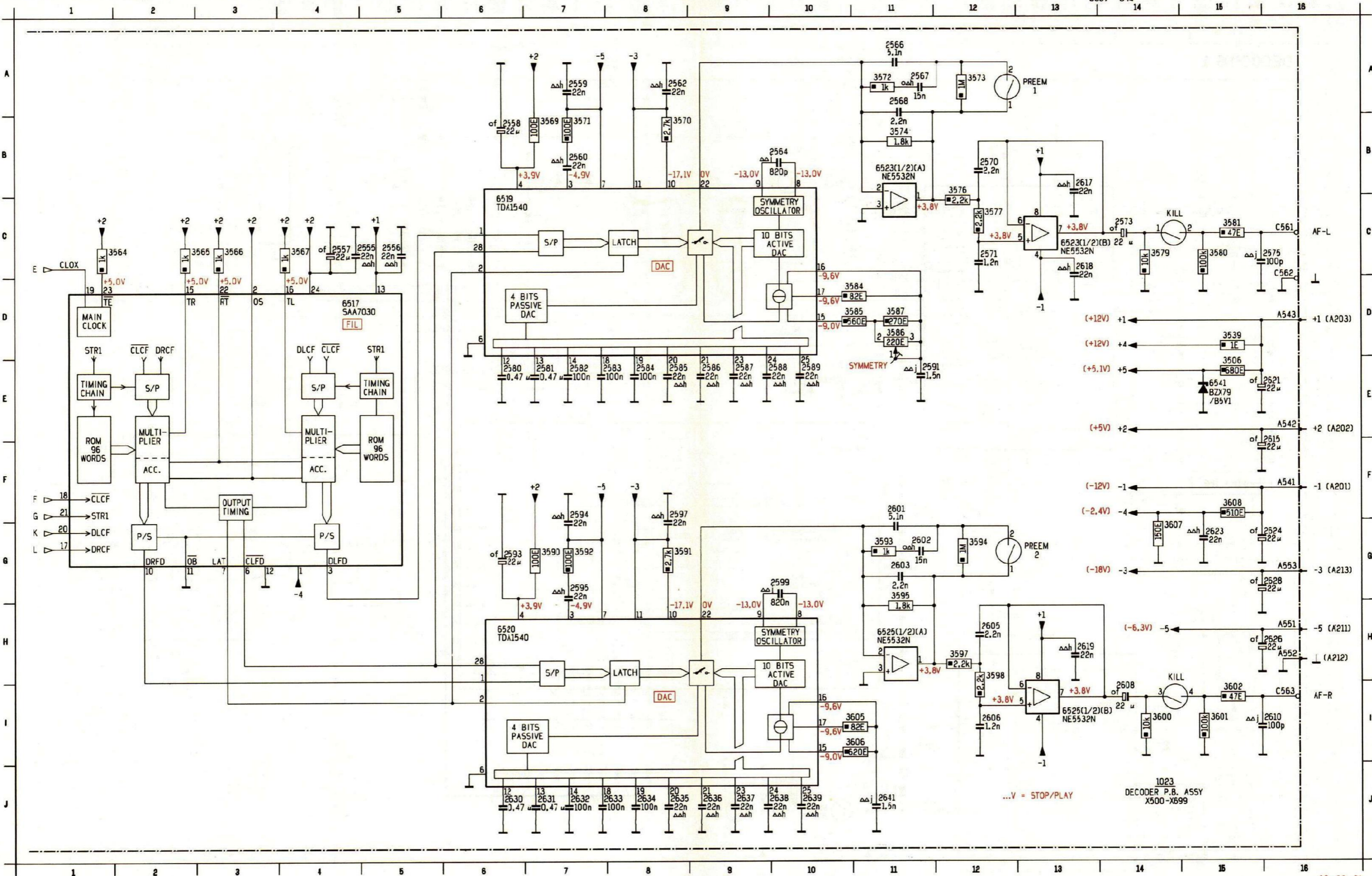




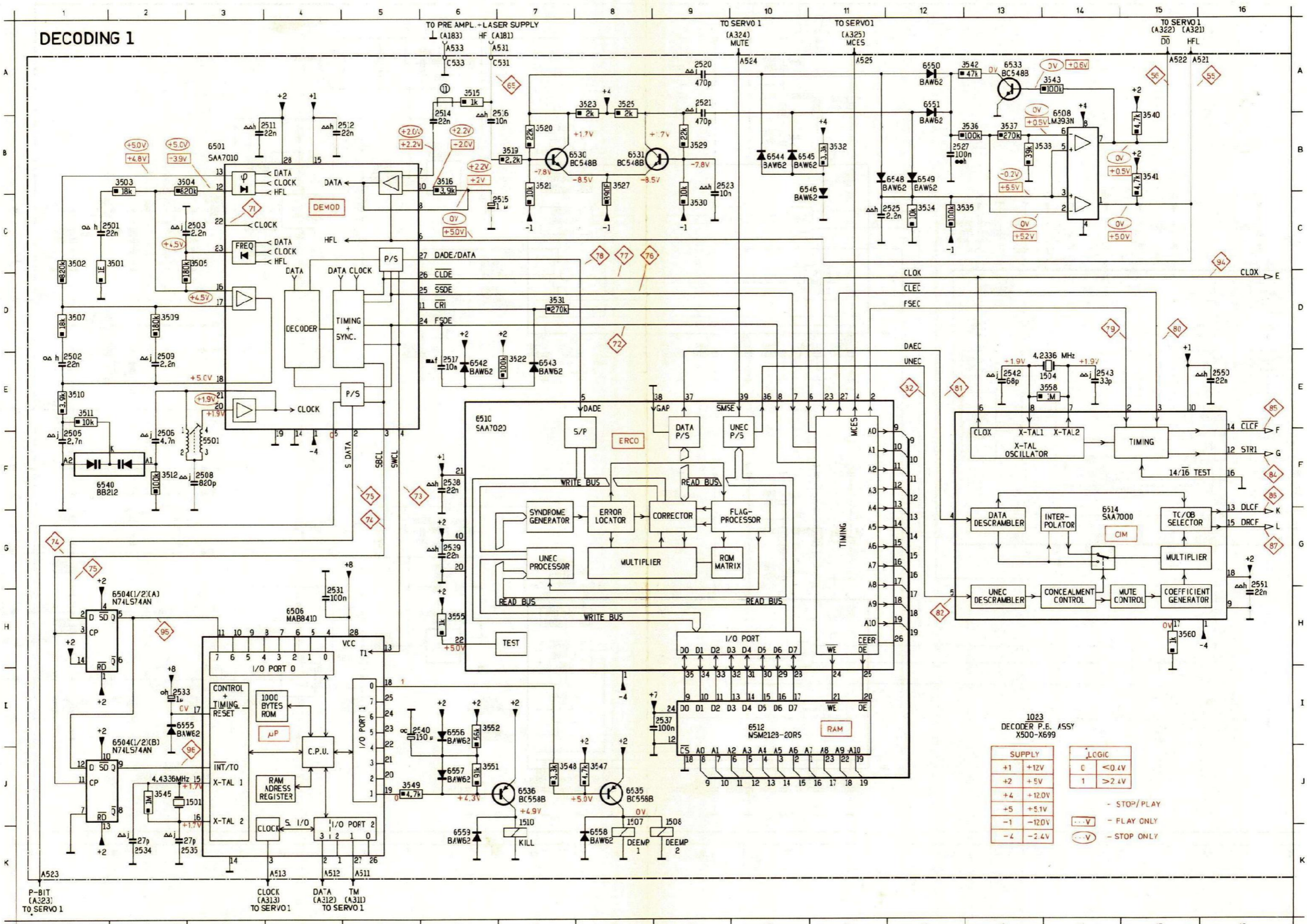
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SAA7030 (FIL)	4822 209 10378			2584,2632, } 5n1 - 2%	5322 121 54148
TDA1540D (DAC)	4822 209 81453			2633,2634 } 2n2 - 2%	4822 121 50415
				2566,2601 } 1n2 - 2%	5322 121 54163
BZX79-B5V1	4822 130 34233			2571,2606 } 0.47μ - 10%	4822 121 41681
	3586	220E	5322 101 14009		
				IC	
				18p	4822 255 40239
				24p	4822 255 40159
				28p	4822 255 40156
				40p	5322 255 44217
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ITEM	PCB																		
1501	I07	2501	I03	2508	H04	2515	H06	2525	J05	2535	I07	2543	C02	2557	E03				
1504	D02	2502	I04	2509	I04	2516	J03	2527	K04	2537	I02	2550	C03	2558	E08				
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2566	C07	2573	A04	2583	F06	2588	E06	2595	D06	2603	C06	2615	C08	2623	E03				
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2556	C 5	2562	A 8	2570	B12	2581	F 7	2586	F 9	2593	G 6	2601	J 1	2608	J 1	2619	H13	2628	G16	2634	J 8	2639	J10	3565	C 3	3571	B 7	3577	C12	3585	D11	3592	G 7	3598	H12	3606	J 1	6523	J 1				
2557	C 4	2564	B10	2571	C12	2582	F 7	2587	F 9	2594	F 7	2602	J 1	2610	I16	2621	E16	2630	J 6	2635	J 8	2641	J11	3566	C 3	3572	A11	3579	C14	3586	J 1	3593	J 1	3600	I14	3608	J 1	6523	J 1				
2558	B 6	2566	A11	2573	J 1	2583	E 8	2588	E10	2595	G 7	2603	J 1	2615	F16	2623	G15	2631	J 7	2636	J 9	3506	J 1	3567	C 4	3573	A12	3580	C15	3587	J 1	3594	G12	3601	I15	6517	D 4	6525	D 4				
2559	A 7	2567	A11	2575	C16	2584	E 8	2589	E10	2597	F 8	2605	H12	2617	B13	2624	G16	2632	J 7	2637	J 9	3539	D15	3569	B 7	3574	B11	3581	C15	3590	G 7	3595	J 1	3602	J 1	6519	C 6	6525	C 6				

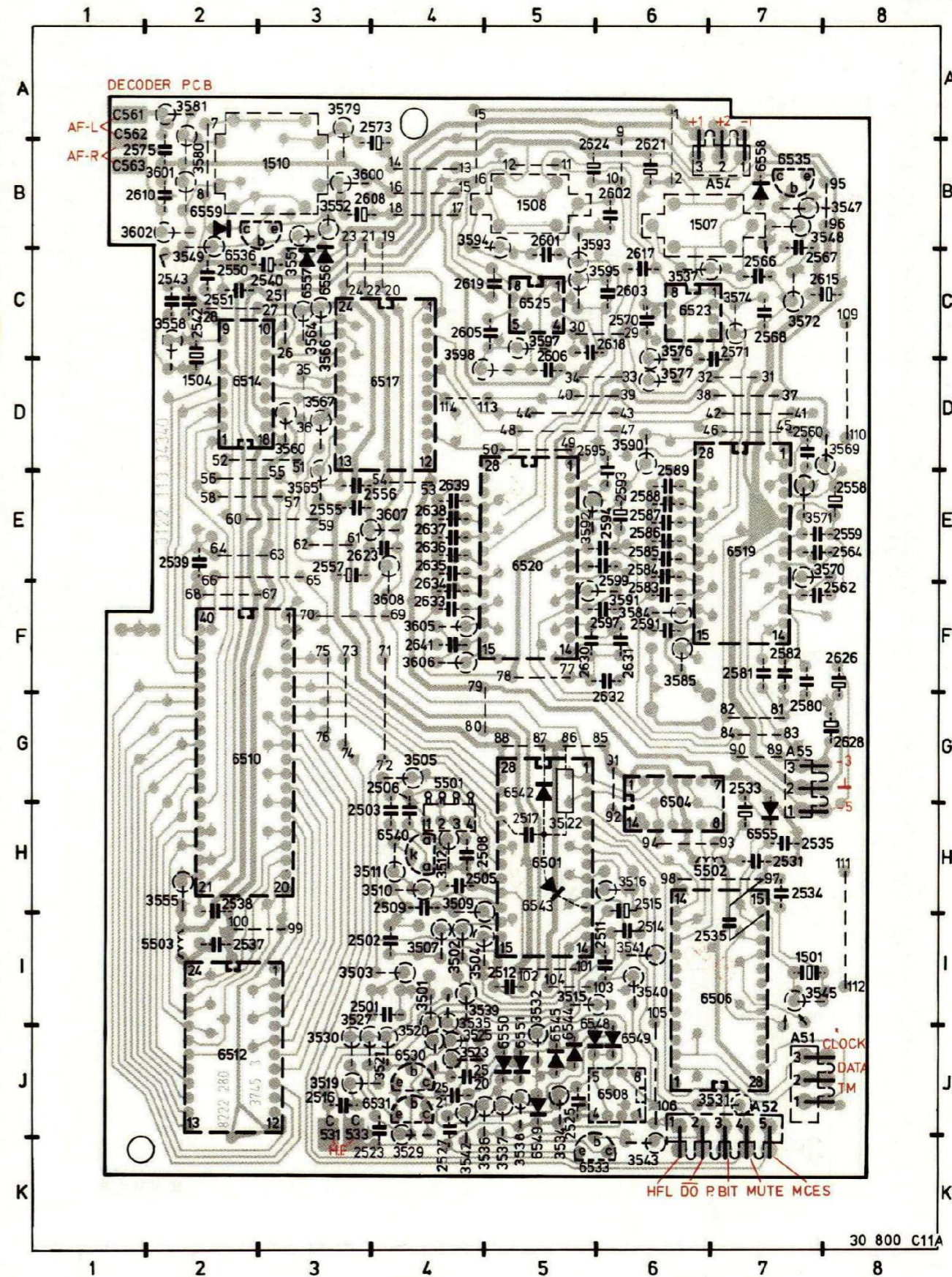


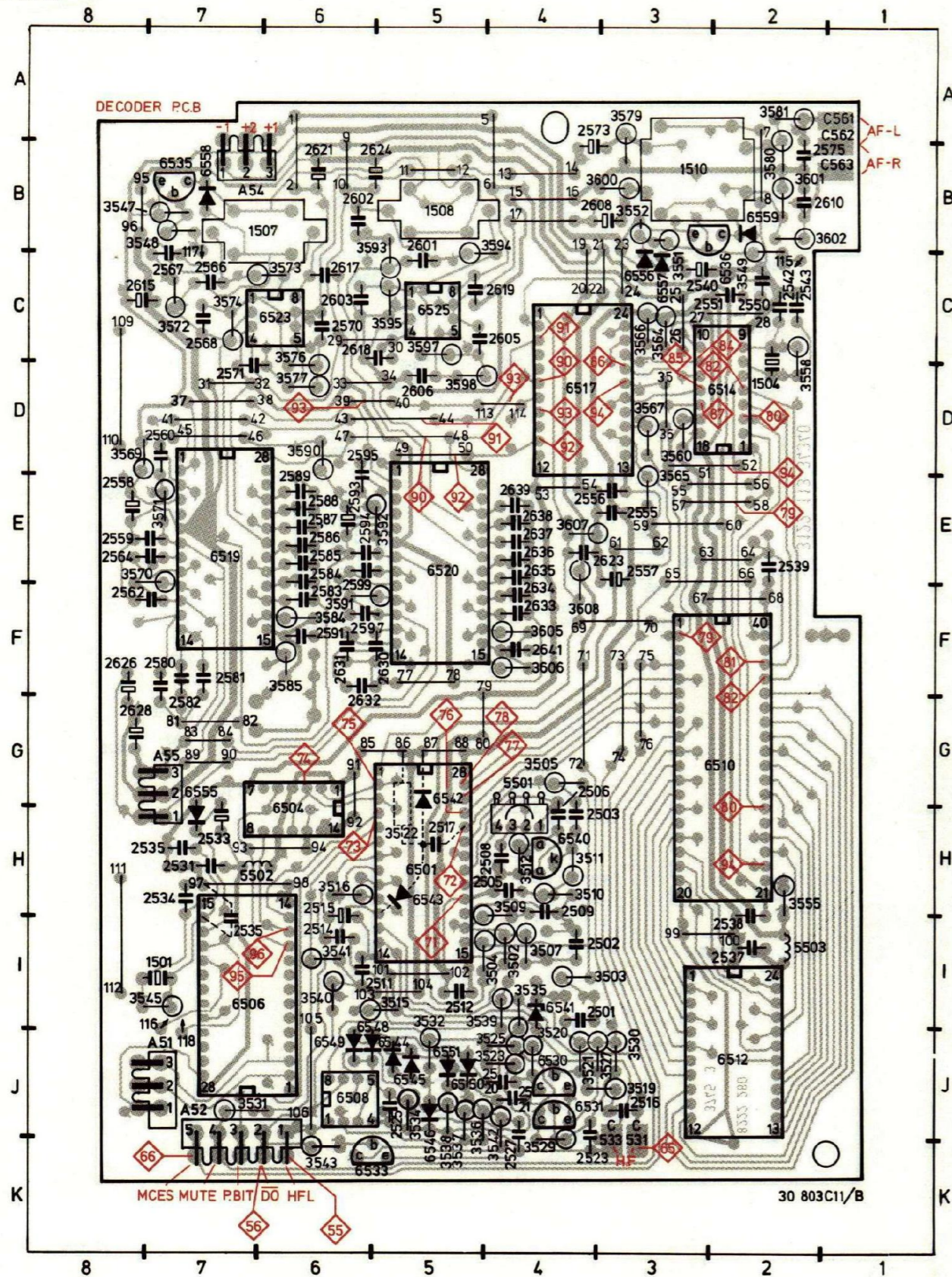
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1504	E 14	2502	C 1	2509	F 2	2516	B 6	2527	B 12	2537	F 9	2550	E 16	3504	C 3	3510	E 1	3516	B 7	3524	A 8	3534	C 12	3553	J 6	6543	E 7										
1507	K 8	2503	C 3	2511	B 4	2520	A 9	2531	H 4	2538	F 6	2551	H 16	3505	D 3	3511	F 1	3519	B 7	3527	C 8	3535	C 12	3558	E 14	6504(1H 2	6512	I 10	6536	J 7	6546	C 11	6555	I 2			
1508	K 9	2505	F 1	2512	B 5	2521	A 9	2533	J 2	2539	G 6	2551	H 16	3507	D 1	3512	F 2	3520	B 7	3528	C 8	3536	B 13	3559	F 3	6504(1J 1	6514	O 14	6537	B 7	6540	F 2	6549	B 2	6558	K 9	
1510	K 7	2506	F 2	2514	B 6	2523	C 9	2534	F 2	2542	E 13	2552	E 13	3507	D 1	3512	F 2	3520	B 7	3528	C 8	3536	B 13	3559	F 3	6508	B 14	6531	B 8	6544	B 10	6550	A 12	6556	I 6		
																										6501	B 3	6510	E 6	6533	R 13	6545	B 10	6551	B 12	6557	J 6



LM393N MAB8410PB/B007 MSM2128 (RAM) N74LS74AN SAA7000 (CIM) SAA7010 (DEM0D) SAA7020 (ERCO)	4822 209 80797 4822 209 10558 4822 209 10379 4822 209 80782 4822 209 10375 4822 209 10857 4822 209 10377	1507,1508 1510	DEEM KILL	4822 280 20114 4822 280 20115	
		5501 5202,5503		4822 156 21155 4822 156 20966	
BC548B BC558B	4822 130 40937 4822 130 44197	3514,3516 } 3545,3558 }	1M SFR25 91k SFR25	4822 110 73187 4822 110 70159	
BAW62 BB212	4822 130 30613 4822 130 31129				
1501 1504	4.4336 MHz (μP) 4.2336 MHz (CIM)	4822 242 70323 4822 242 70643	IC		
					18p 4822 255 40239 24p 4822 255 40159 28p 4822 255 40156 40p 5322 255 44217

1504	J02	2502	I04	2509	H04	2517	H05	2527	J04	2534	H07	2540	G03	2555	E03	2560	D07	2568	C07
1507	J07	2503	H04	2511	I06	2520	J04	2529	J04	2535	I07	2542	G02	2556	E03	2562	F08	2571	D07
1508	J05	2505	H04	2512	I05	2521	J04	2531	H07	2537	I02	2543	G02	2557	E03	2564	E08	2573	B04
1510	J03	2506	H04	2514	H06	2523	J04	2532	J05	2538	I02	2550	G02	2558	E08	2566	C07	2575	B02
2501	I04	2508	H04	2516	I03	2525	J05	2533	H07	2539	B02	2551	G02	2559	E08	2567	C07	2580	F07
2581	F07	2586	E06	2593	E06	2601	C05	2610	B02	2623	B04	2632	F06	2637	E04	3503	I04	3510	H04
2582	F07	2587	E06	2594	E06	2602	B06	2615	C08	2626	F08	2633	F04	2638	E04	3504	I04	3511	H04
2583	F06	2588	E06	2595	E06	2605	C05	2618	C05	2628	C08	2634	F04	2639	E04	3505	G04	3512	H04
2584	J06	2589	E06	2597	F05	2606	D05	2619	C05	2630	F05	2635	E04	2641	F04	3507	I04	3515	I05
2585	J06	2591	F06	2599	E06	2608	B03	2621	B06	2631	F06	2636	E04	3502	I04	3509	H04	3516	H06
3518	I03	3525	J04	3536	J05	3541	I06	3549	B02	3560	D03	3569	D08	3576	C06	3584	F06	3593	C05
3520	J04	3527	I03	3537	J05	3542	J04	3551	B03	3564	C03	3570	E07	3577	C06	3585	F06	3594	C05
3521	J04	3530	I03	3538	J05	3543	K06	3552	B03	3565	B03	3571	E07	3579	A03	3590	C06	3595	C05
3522	J05	3534	J05	3539	I04	3547	B07	3555	H02	3566	C03	3572	C07	3580	B02	3591	F06	3597	C05
3523	J04	3535	I04	3540	I06	3548	B07	3558	C02	3567	D03	3574	C07	3581	A02	3592	E05	3598	D05
3600	B03	3607	E04	6501	H05	6512	J02	6525	C05	6536	B03	6544	J05	6550	J05	6558	B07		
3601	B02	3608	E04	6504	G06	6514	D02	6530	J04	6540	H04	6545	J05	6551	J05	6559	B02		
3602	B02	5501	G04	6506	I07	6517	D04	6531	J04	6541	I04	6546	J05	6555	H07				
3605	F04	5502	H07	6508	J06	6519	E07	6533	K06	6542	G05	6548	J06	6556	C03				
3606	F04	5503	I02	6510	G02	6520	E05	6535	B07	6543	H05	6549	J06	6557	C03				



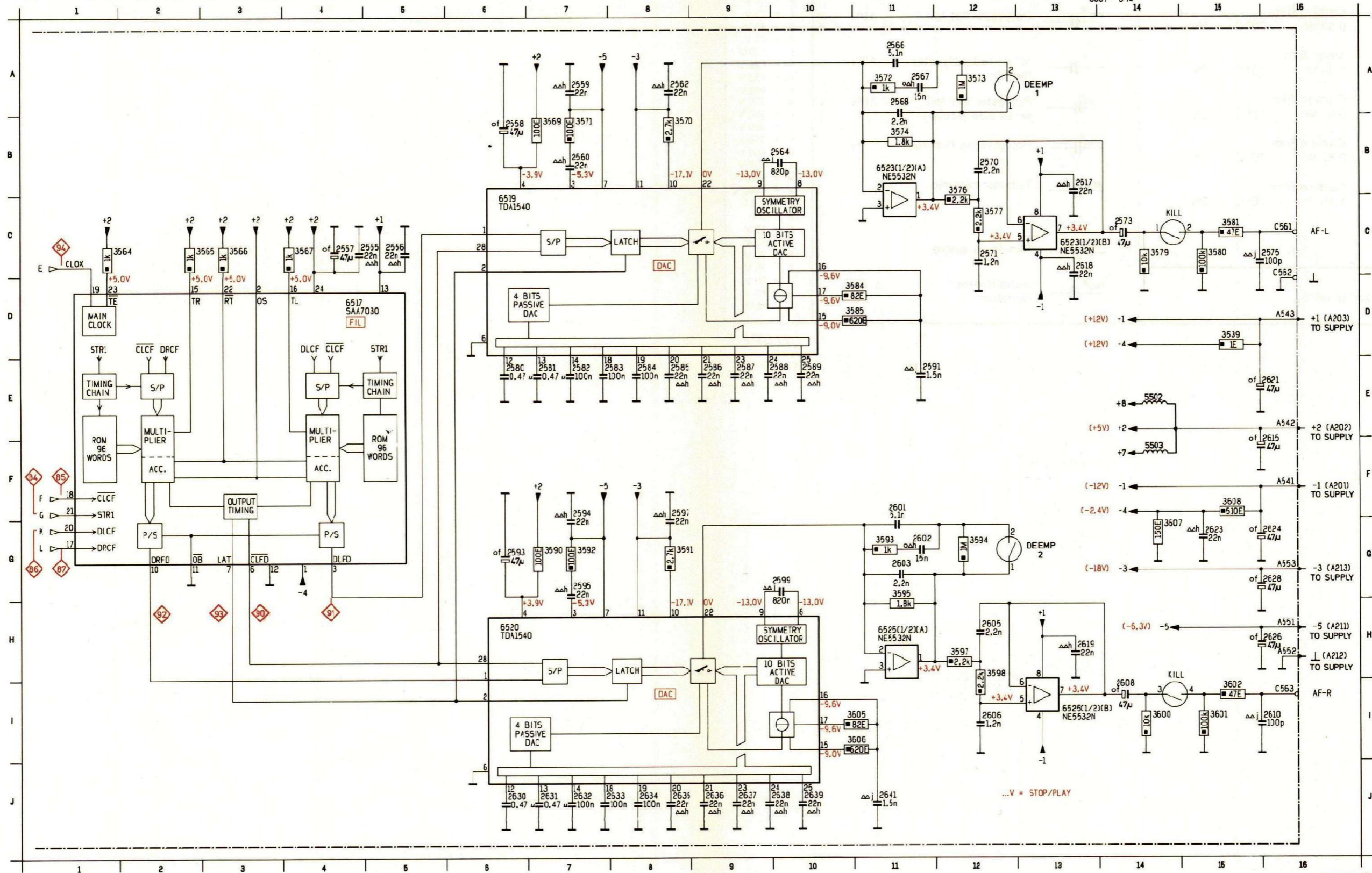


NE5532N	5322 209 86234		2566,2601	5n1 - 2%	5322 121 54148
SAA7030 (FIL)	4822 209 10378		2568,2570	} 2n2 - 2%	4822 121 50415
TDA1540P (DAC)	4822 209 81453		2603,2605		
			2571,2606	1n2 - 2%	5322 121 54163
			2580,2581	} 0.47μ - 10%	4822 121 41681
			2630,2631		
			2582,2583,	} 100n - 10%	4822 121 41678
			2584,2632,		
			2633,2634		
				IC	
			18p		4822 255 40239
			24p		4822 255 40159
			28p		4822 255 40156
			40p		5322 255 44217

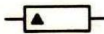
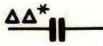
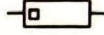

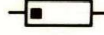
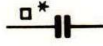

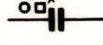



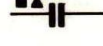
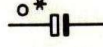
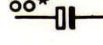

1504 D02	2502 I04	2509 H04	2517 H05	2527 J04	2534 H07	2540 C03	2555 E03	2560 D07	2568 C07
1507 B07	2503 H04	2511 I06	2520 J04	2529 J04	2535 I07	2542 C02	2556 E03	2562 F08	2571 D07
1508 B05	2505 H04	2512 I05	2521 J04	2531 H07	2537 I02	2543 C02	2557 E03	2564 E08	2573 B04
1510 B03	2506 H04	2514 H06	2523 J04	2532 J05	2538 I02	2550 C02	2558 E08	2566 C07	2575 B02
2501 I04	2508 H04	2516 I03	2525 J05	2533 H07	2539 E02	2551 C02	2559 E08	2567 C07	2580 F07
2581 F07	2586 E06	2593 E06	2601 C05	2610 B02	2623 E04	2632 F06	2637 E04	3503 I04	3510 H04
2582 F07	2587 E06	2594 E06	2602 B06	2615 C08	2626 F08	2633 F04	2638 E04	3504 I04	3511 H04
2583 F06	2588 E06	2595 E06	2605 C05	2618 C05	2628 C08	2634 F04	2639 E04	3505 C04	3512 H04
2584 E06	2589 E06	2597 F05	2606 D05	2619 C05	2630 F05	2635 E04	2641 F04	3507 I04	3515 I05
2585 E06	2591 F06	2599 E06	2608 B03	2621 B06	2631 F06	2636 E04	3502 I04	3509 H04	3516 H06
3518 I03	3525 J04	3536 J05	3541 I06	3549 B02	3560 D03	3569 D08	3576 C06	3584 F06	3593 C05
3520 J04	3527 I03	3537 J05	3542 J04	3551 B03	3564 C03	3570 E07	3577 C06	3585 F06	3594 C05
3521 J04	3530 I03	3538 J05	3543 K06	3552 B03	3565 E03	3571 E07	3579 A03	3590 C06	3595 C05
3522 C05	3534 J05	3539 I04	3547 B07	3555 H02	3566 C03	3572 C07	3580 B02	3591 F06	3597 C05
3523 J04	3535 I04	3540 I06	3548 B07	3558 C02	3567 D03	3574 C07	3581 A02	3592 E05	3598 D05
3600 B03	3607 E04	6501 H05	6512 J02	6525 C05	6536 B03	6544 J05	6550 J05	6558 B07	
3601 B02	3608 E04	6504 G06	6514 D02	6530 J04	6540 H04	6545 J05	6551 J05	6559 B02	
3602 B02	3501 G04	6506 I07	6517 D04	6531 J04	6541 I04	6546 J05	6555 H07		
3605 F04	5502 H07	6508 J06	6519 E07	6533 K06	6542 G05	6548 J06	6556 C03		
3606 F04	5503 I02	6510 G02	6520 E05	6535 B07	6543 H05	6549 J06	6557 C03		

DECODING 2

2555	C 5	2560	B 7	2568	A11	2580	E 6	2585	E 8	2591	E11	2599	J 1	2606	I12	2618	C13	2626	F16	2633	J 8	2633	J10	3564	C 2	3570	B 8	3576	J 1	3584	D11	3591	G 8	3597	J 1	3605	J 1	6520	H 6	6541	E15				
2556	C 5	2562	A 3	2570	B12	2581	E 7	2586	E 9	2593	F 6	2601	J 1	2608	J 1	2619	H13	2628	C18	2634	J 8	2633	J10	3565	C 3	3571	B 7	3577	C12	3582	G 7	3592	G 7	3598	H12	3606	J 1	6523							
2557	C 4	2564	B10	2571	C12	2582	E 7	2587	E 9	2594	F 7	2602	J 1	2610	I16	2621	E18	2630	- 8	2635	J 8	2641	J11	3566	C 3	3572	A11	3579	C14	3586	J 1	3593	J 1	3600	I14	3608	J 1	6523							
2558	B 6	2566	A11	2573	J 1	2583	E 8	2588	E10	2595	F 7	2603	J 1	2615	F16	2623	D15	2631	- 7	2636	J 9	3503	J 1	3567	C 4	3573	A12	3580	C15	3584	G12	3601	I15	3608	J 1	6517	D 4	6525							
2559	A 7	2567	A11	2575	C16	2584	E 8	2589	E10	2597	F 6	2605	H12	2617	B13	2624	G16	2632	- 7	2637	J 9	3533	D15	3569	B 7	3574	B11	3581	C15	3590	G 7	3595	J 1	3602	J 1	6519	C 6	6525							

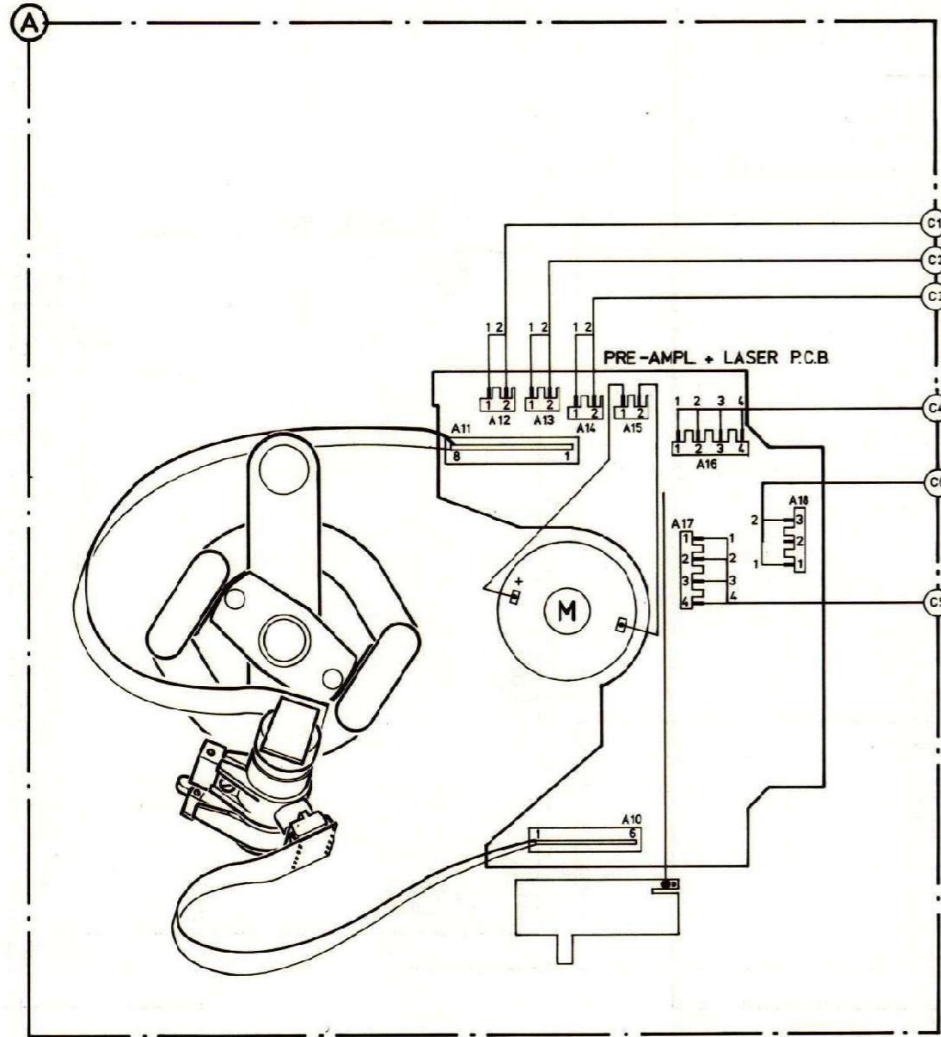


30 644 D/C

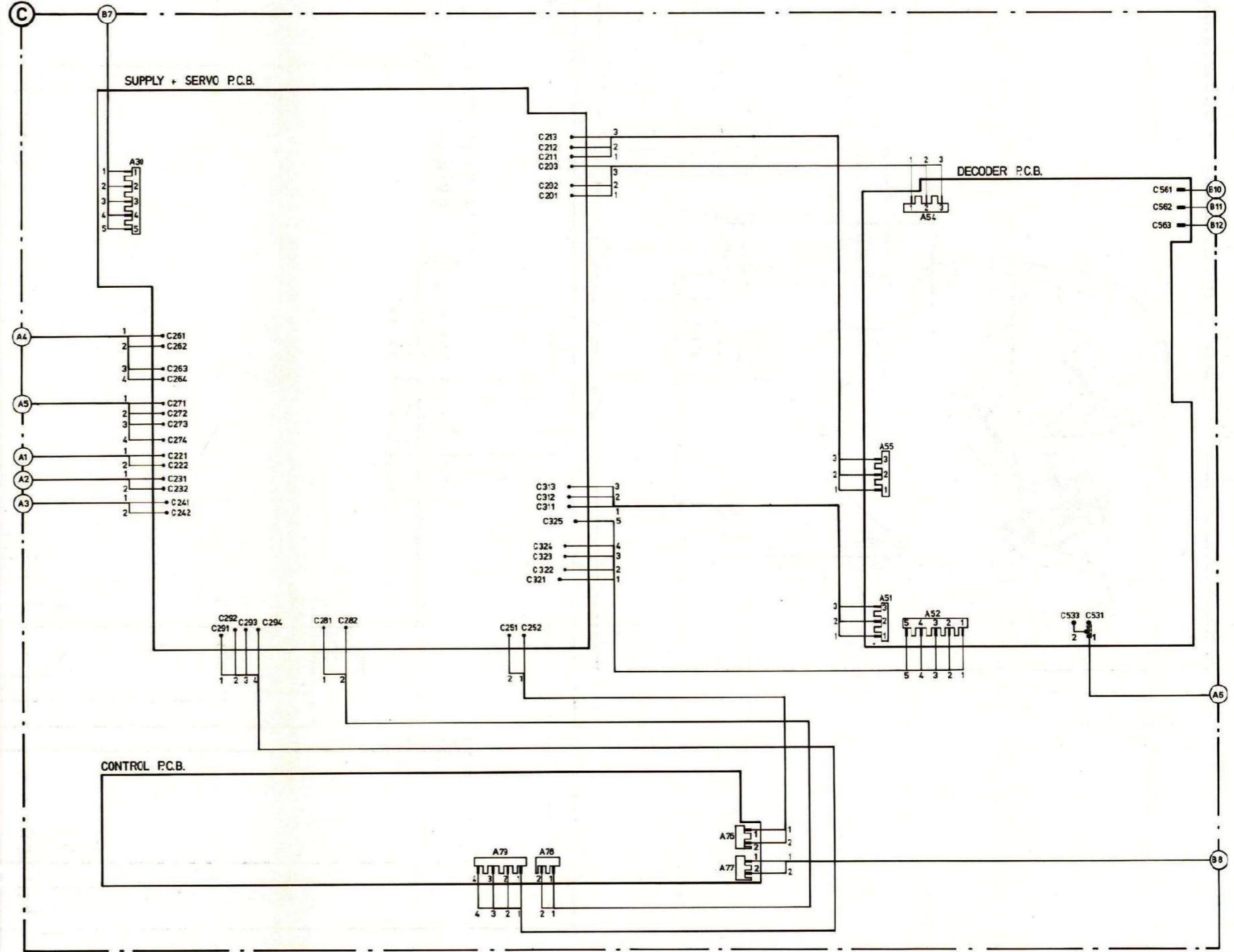
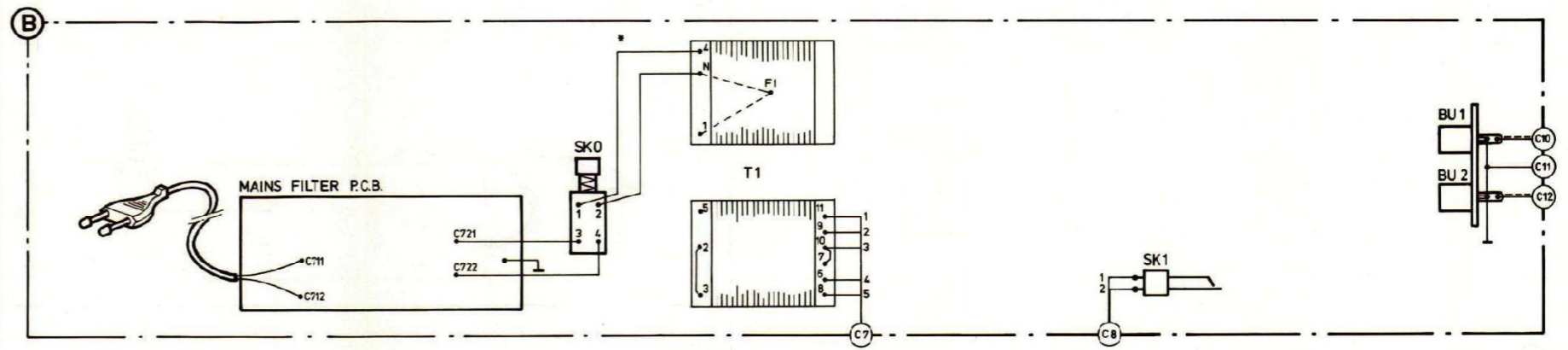
	Carbon film 0.2 W 70°C 5%		Ceramic plate Tuning $\leq 120$ pF NP.0 2% Others -20/+80%	*a = 2,5 V b = 4 V c = 6,3 V d = 10 V e = 16 V f = 25 V g = 40 V h = 63 V j = 100 V l = 125 V m = 150 V n = 160 V q = 200 V r = 250 V s = 300 V t = 350 V u = 400 V v = 500 V w = 630 V x = 1000 V A = 1,6 V B = 6 V C = 12 V D = 15 V E = 20 V F = 35 V G = 50 V H = 75 V I = 80 V
	Carbon film 0.33 W 70°C 5%		Polyester flat foil 10%	
	Metal film 0.33 W 70°C 5%		Metalized polyester flat film 10%	
	Carbon film 0.5 W 70°C 5%		Polyester flat foil small size (Mylar) 10%	
	Carbon film 0.67 W 70°C 5%		Polysterene film/foil 1%	
	Carbon film 1.15 W 70°C 5%		Tubular ceramic	
			Miniature single	
			Subminiature tantalum $\pm 20\%$	
 Chip component				

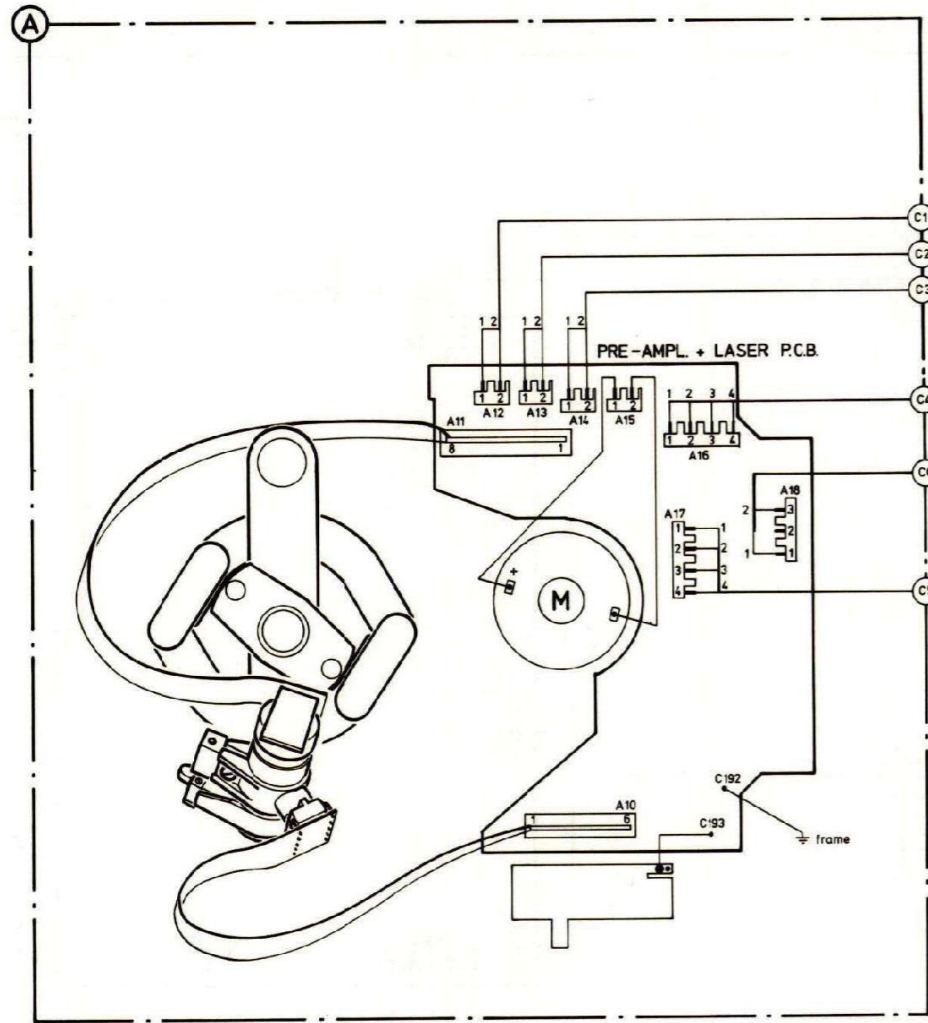
27 037A/C



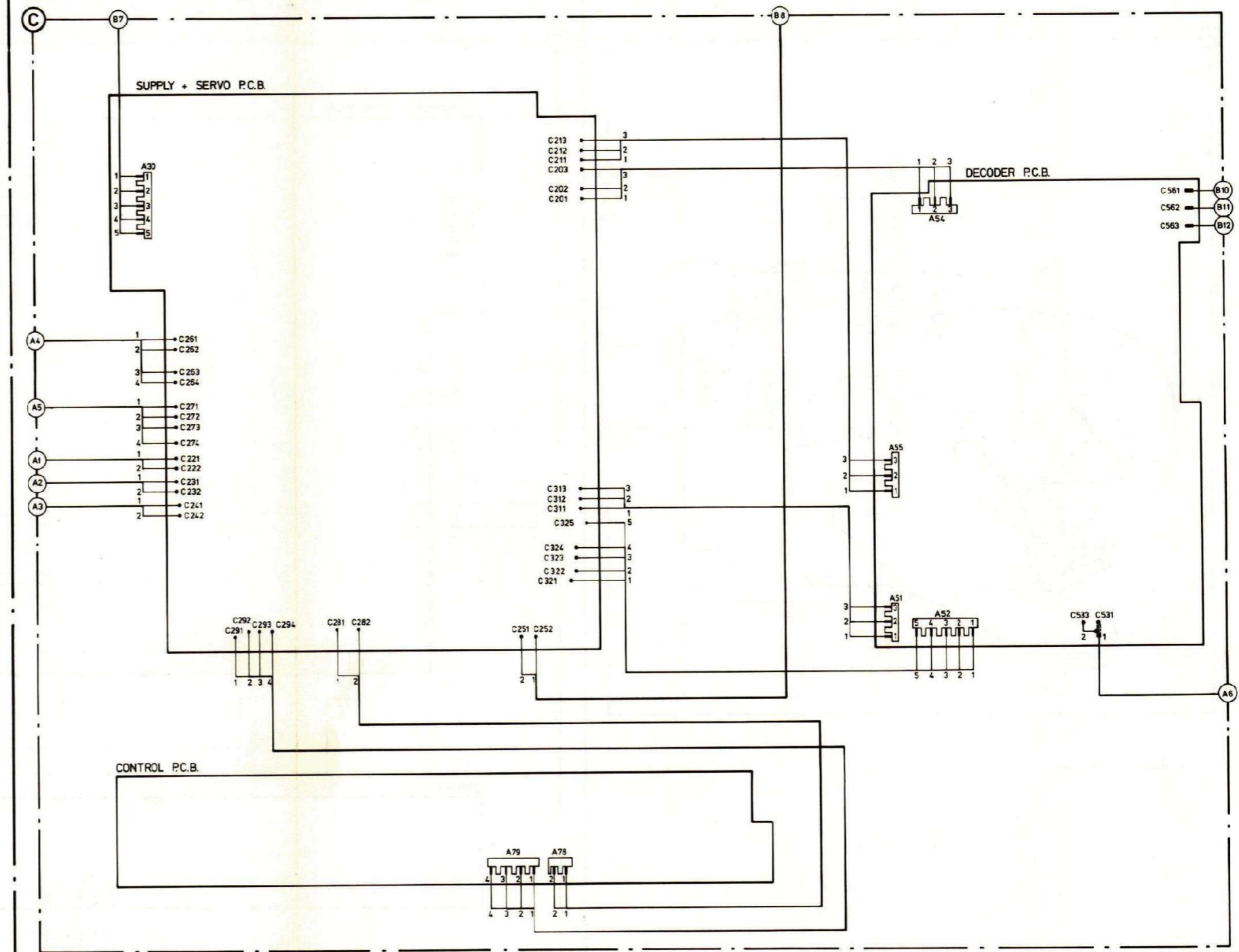
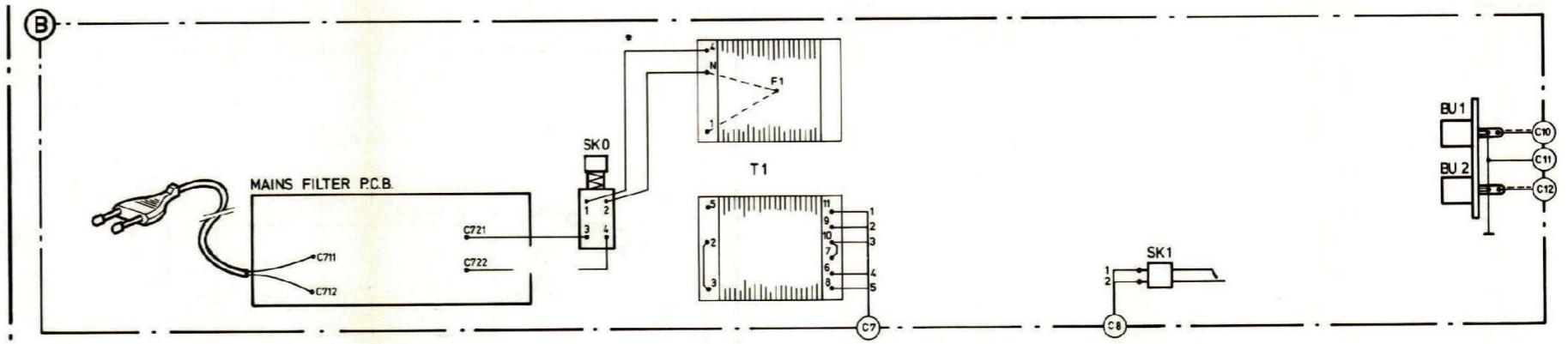


\* DRAWN IN POSITION 220V~





\* DRAWN IN POSITION 220V~





## TROUBLESHOOTING METHOD

When setting up the error-finding method for Compact Disc, it turned out that a different approach than the usual approach was necessary.

It is no longer possible to assume the method in which a number of possible faults in the device form the starting point for the fault finding method.

A certain error with an associated symptom can have a large number of causes. The reason for this is that a number of closed-loop circuits occur in the Compact Disc, which can also influence each other, making obvious measurements impossible.

In the following method, the device is schematically divided into nine clearly recognizable subgroups. The defective subgroup can be located more clearly by a few adjustments. After this, the circuit can be metered according to the indicated method.

## HINTS

### Test CDs

It is important that the test CDs are handled with great care. The distortions on the CD (black splashes, fingerprints, etc.) are exclusive and are unambiguously positioned.

Damage can cause extra drop-outs, etc., making the wanted error on the CD just that little bit more exclusive.

Testing the proper functioning of the track detector is then no longer possible.

### Measurements using op-amps

Op-amps are frequently used in the servo circuits. These can be used as amplifiers, fillers, inverters and buffers.

In those cases where feedback looping has been applied in some way, the voltage difference at the differential inputs converges to zero. This applies to both DC and AC signals. The cause of this can be traced back to the properties of an ideal op-amp ( $Z_i = \infty$ ,  $G = \infty$ ,  $Z_o = 0$ ). When an input of an op-amp is connected directly to ground, it is virtually impossible to measure the inverting and non-inverting inputs. In such a case only the output signal is measurable.

Therefore, in most cases the AC voltage at the inputs will not be given. The DC voltages at the inputs are equal to each other.

### Simulate with "0" and "1"

During troubleshooting, certain points must sometimes be connected to ground or to the supply voltage. As a result, certain circuits can be brought into a desired state, which shortens the diagnosis time. In some cases, the points in question are op-amp outputs. These outputs are short-circuit proof. i.e., they may be brought to "0" or ground with impunity.

**However, the output of an op-amp should never be connected directly to the supply voltage.**

### Measurements of microprocessors

Microprocessor inputs and outputs must not be connected directly to the power supply ring. The inputs and outputs may only be set to 0 or ground when this is explicitly stated.

## Selection of the ground potential

It is very important to choose a ground point as close as possible to the test point.

## Conditions for Injection

- Injection of levels or signals from an external source should never be done if the circuit in question has no supply voltage.
- The projected levels or signalers may never exceed the supply voltage of the relevant circuit.

## Short burning of the laser

After removing plug A17 and bridging the lid switch, the laser will continue to burn when the mains voltage is switched on.

The focus loop and the radial loop are then also interrupted: at points A171 (FE = Focus Error), A174 (RE1 = Radial Error 1) and A173 (RE2 = Radial Error 2).

When the unit is in service loop A, the laser will burn indefinitely, even if there is no CD on the turntable.

## Irregular operation of the display

Erratic display behavior when the device is open and running may be caused by hand effect near the crystal oscillators. Switching the reset switch off and on cancels this effect.

## Adherence of the test points

In the drawings of the schematics and the printed circuit boards, the test points are indicated with a number (e.g. <12> to which the fault finding method refers.

For oscillograms, amplitudes, time bases and position of the device see the list of test points.

## GENERAL CHECK POINTS

In the following detailed troubleshooting method, a number of general conditions, which are necessary for a well-functioning device, will not be mentioned.

Before starting the detailed troubleshooting method, these general points should be checked first.

- Make sure that the lid is closed or the tilt switch is bridged during measurement.
- Make sure that the CD and objective are clean (dissolved dust, fingerprints, etc.) and work with undamaged CDs.
- Check the presence of the necessary clock frequencies:
  - 4.433619 MHz for decoding  $\mu$ P
  - 6 MHz for servo  $\mu$ P
  - 4.233600 MHz for CIM-IC
  - 4.35 MHz for free running PLL circuits on DEMOD IC.
- Check whether all supply voltages are present and have the correct value.
- Check that the two "mutes" (KILL and NOT(SMSE)) are inactive so that the information flow is never interrupted.
- Check the proper functioning of both microprocessors by means of their built-in test program and any peripheral test program.

Method:

### Self-test decode $\mu$ P 6506

- Take the servo  $\mu$ P 6201 out of its socket.
- From decoder  $\mu$ P 6506 connect the points 18 and 21 with 14.

- When switching on the mains voltage, connect the points 6 and 14 together.
- If the  $\mu$ P works properly, point 22 within 1 sec. go from "1" to "0".

### Self-test servo $\mu$ P 6201

- Take the decode  $\mu$ P out of its socket.
- Connect points 18 and 21 with 14 of servo  $\mu$ P 6201.
- When switching on the mains voltage, connect points 6 and 14 together.
- If the  $\mu$ P is functioning properly, measure point 22 within 1 sec. to go from "1" to "0".

### Peripheral test servo $\mu$ P 6201

- Place a CD on the turntable and switch off the mains power. Hold down the stop key while the mains voltage is switched on. Release the stop button after 1 sec. The device is now in the so-called service loop A. In this mode, the laser and the focus control are working and the motor is running. The light pen remains against the inner stop (i.e. the light pen remains continuously below the run-in tracks). The radial servo system is disabled. In this service loop, all LEDs and operating keys can be checked as follows:
  - All program LEDs must light up and can go out one by one in a rhythm of 1Hz. When LED no. 15 is off, the process repeats. In the trackbar, only the LED that corresponds to the lowest program LED at that moment lights up.
  - When any of the keys, pause, select, store, cancel, repeat or reverse is pressed, the "pause" LED and "repeat" LED will cycle from on to off or vice versa. The "error" LED will also light up. It goes out again when a track LED lights up.

- The player can be moved from **service loop A to service loop B** by pressing the FWD key until a whistling sound is heard. Now, independent of the state of the P bit and the subcode (via the bus), the radial servo system is switched on. The display remains in the service loop.
- The player can be returned to normal operating mode from service loop A or B by pressing the PLAY key.
- Eye pattern. Check with an oscilloscope the RF signal (called "eye pattern") on the output of the preamplifier (measurement point <65>). Set the time base to 0.5  $\mu$ sec. The oscilloscope should show a fairly stable signal when the PLL circuit is captured and the turntable motor's servo circuit is properly regulated. A shaky or jittery picture can be caused by a bad motor or because the device is in service loop A

## DETAILED TROUBLESHOOTING METHOD

A number of quick and effective checks provide an immediate answer to malfunctioning parts of the device. Two service loops (A and B) are built into  $\mu$ P 6201 for short-rolling the servo systems. Before placing the device in service loop, A or B, it must be checked whether the bus (clock, data or connection points 3 and 2 of  $\mu$ P 6201) is free of ground or supply voltage (level "low" or "high").

If the lines are free of ground or supply voltage, then all keys must be operable when the mains voltage is switched on.

For troubleshooting, the step-by-step method given below must be followed.

**First step (with a CD on the turntable). Put the player in service loop A (method: Press and hold the stop button while switching on the mains voltage). In this mode, the laser, focus control, and turntable motor control should operate. The light pen must rest against the inner side (= under the run-in tracks).**

If one of the above conditions does not occur, the following questions must be answered positively in the order given. In practice, this means that if a certain question is answered positively, this means that all previous circuits to which the questions refer are working properly.

*Example:* if the "eye pattern" is present then it can be concluded that the laser is working, the laser is in focus and the turntable motor is working

### Remark:

In some circumstances, errors in the radial servo system can affect the focus servo system. (e.g. When supply voltage +1 for IC 6214 fails in the radial circuit, the focus coil starts to oscillate). In order to be able to determine whether this situation occurs, measuring point <36> (FS) must be grounded. In this way, the influence of the radial servo system on the focus servo system is eliminated.

- Does the laser light up? (Measuring method: see Sub A)
- Is the plate light pen angle within tolerance, i.e. equal to  $90^\circ \pm 0.5^\circ$ ? (Measuring method: see chapter 6.)
- Does the laser provide enough light? (Measuring method: see Sub C).
- Does the lens come into focus? (Measuring method: see Sub D),
- Is turntable motor running and if so, is it running at the correct speed? (Measuring method: see Sub E).

If the answers from A to E are positive, the device should be able to be brought into service loop A.

### Second step (with a CD on the turntable)

**Bring the player into service loop B. (Method: Bring the device into service loop A by pressing the stop button and the power switch simultaneously. Then press and hold the FWD button until a whistle is heard.)**

**Now the radial servo system is switched on but the servo  $\mu$ P 6201 ignores the information on the P-line (P-bit) or bus (clock and information for the subcode). This means that the light pen DOES NOT SKIP to the beginning of the first track, so it will take some time before music is heard. (This depends on the length of the lead-in track). By placing the light pen under the music track by hand, music is immediately audible.**

In this position, the eye pattern at the measuring point <65> should be stable, while the MCES signal at measuring point <17> should also be stable.

Note: In service loop B, the track is not only followed, but the information is also displayed, provided the digital circuit is functioning.

If one of the above conditions does not occur, in service loop A, the following questions in the given order are answered positively.

- F. Does the (NOT)DO and HFL detector function? (Measuring method see Sub F)
- G. Is the track detector working? (Measuring method: see Sub G).
- H. Does the radial control function properly? (Measuring method see Sub H).

If the answers to questions F, G and H are positive, the device should be able to be brought into service loop B.

**Third step (with a CD on the turntable).**  
Take the player out of the service loop by pressing the play button. After a short whistle, the display shows the number of tracks written on the CD. Servo  $\mu$ P 6201 now responds to the information from the P line and the bus (clock and information from the subcode).

Note that the player now not only follows the track, but also can play the music if the digital and decoding circuit is OK.

If the above conditions do not occur, the questions below must be answered positively.

- I. Does the P bit work? (Measuring method: see Sub I).
- J. Does the transfer of the subcode information work? (Measuring method see Sub I).
- K. Does T1 function. i.e. the polarity of RE? (Measuring method: see Sub K).

If the answers to questions I, J and K are positive, the device must be able to be brought into normal operating condition.

**Fourth step (with a CD on the turntable).**  
If no signal can be heard in play mode, the last question must be answered.

- L. Does the digital decoding circuit function as specified? (Measuring method - see Sub L).

Sub A. DOES THE LASER LIGHT?

**Measurement method**

Bring the player into service loop A without a CD on the turntable.

Now the laser should light up indefinitely.

Another method, in which the laser lights for an unlimited time and the objective remains **stationary**, is to remove plug A17 and bypass the lid switch. When the mains switch is switched on, the laser must light up.

The checking is done with a light-sensitive component that is slightly shielded from daylight.

Examples:

- a. Connect a **photosensitive diode** BPW34, code number 4822 130 32108 with correct polarity to an **analog** multimeter (e.g. PM 2412). When the laser emits light, the meter will show almost full scale reading at 10 k $\Omega$  range.

- b. Use a mobile phone camera and look for a tiny red dot.
- c. Connect a photosensitive resistor 4822 116 10002 to a digital multimeter PM 2517E.

When the laser gives light, the resistance drops to about 8 k $\Omega$ .

If the laser does not emit light, proceed to Annex 1

Sub. C. DOES THE LASER GIVE SUFFICIENT LIGHT?

**Measurement method:**

(Measuring points on preamplifier board, principal diagram E and servo board, principal diagram C).

- Interrupt the collector of transistor 6230 or make pin 18 of the servo  $\mu$ P "low".
- Disconnect plug A17: The laser should now continue to emit light while FE, RE1 and RE2 are interrupted.
- Place a CD on the turntable and switch on the power.
- Inject directly with an LF generator ( $R_i \leq 600\Omega$ ) at measuring point <1> a sinusoidal signal of 2 Vpp, with a frequency between 25Hz and 60Hz (the correct frequency depends on the player).
- Set the frequency so that the monitor diodes in the light pen output signals as indicated at metering points <5>, <6>, <7> and <8>. The amplitude should be between 40 mV and 80 mV.

If the amplitude is insufficient, proceed to Annex I.

Sub. D. DOES THE LENS ENTER FOCUS?

**Measurement method**

- **No CD on the turntable**

Turn on the power switch and press the play button. The arm should now go to the center. Immediately afterwards, the objective must move 4X (2X when using servo  $\mu$ P MAB 8440) up and down to find the focus point. After that, the action stops. These actions are controlled from the servo  $\mu$ P.

If the lens does not move, check the servo  $\mu$ P, the focus circuit, or the focus coil.

- **With CD on the turntable**

*Fast method*

To check globally whether the focus circuit is functioning, proceed as follows:

- Place a record on the turntable.
- Bring the player into service loop A.
- Remove the CD from the turntable.
- Now check whether the objective focuses by placing a reflective part (e.g. mirror for angle measurement) above it.

*Detailed method*

- Check transistor 6230 (on the servo board, principal diagram C) as follows: Check that FN goes low for a short time with each pass of the nominal focus point. Only if focus point FN is found, FE will be enabled through transistor 6230 (base becomes negative). Check whether the base of 6230 is controlled "low" from the servo  $\mu$ P (= FCO). If this is not the case, then check the servo  $\mu$ P. If 6230 is sent "low", continue.
- Test the focus circuit as follows: Interrupt the collector of 6230 (or make point 18 of the servo  $\mu$ P "low"), remove plug A17 and switch on the mains. The laser now gives continuous light, FE is released and the focus loop is also interrupted at measuring point <1>

(=FE) on the servo board, principal diagram C.

Testing the circuit between measuring point <1> and focus coil (measuring points on the servo board, principal diagram C).

- Inject directly on measuring point <1> by means of an LF generator ( $R_i \leq 600\Omega$ ) a sinusoidal signal of 10Hz, 2Vpp.
- Check whether the focus coil — so also the objective — responds.
- Check whether the voltage at measuring point <2> is 1Vpp.
- Check whether the voltage at measuring point <3> is 9Vpp.
- Check whether the voltage at measuring point <4> is 8Vpp.

Testing the sub-chassis (measuring points on the pre-amplifier board, principal diagram E and the servo board, principal diagram C).

- Inject directly at measuring point <1> a sinusoidal signal between 25Hz and 60Hz with 2Vpp, by means of an LF generator ( $R_i \leq 600\Omega$ ). The correct frequency is player dependent.
- Set the frequency so that the monitor diodes in the light pen give output signals as indicated at the measuring points <5>, <6>, <7> and <8>.
- Check the measuring points <9>, <10>, <11> and <12>.
- Check measuring point <13>.
- Check measuring point <14> The signal at this measuring point is equal to the signal at measuring point <13>, but the amplitude depends on the position of bias resistor 3158.

If all checks are positive close the focus loop by refitting plug A17. The focus circuit should now function.

It should be noted that the amplitudes at measuring points <5> to <13> are somewhat dependent on the characteristics of the monitor diodes.

Sub. E. DOES THE TURNTABLE MOTOR RUN AND IF SO, IS IT RUNNING AT THE RIGHT SPEED?

**Measuring method** (measuring points on the servo board, principal diagram C)

- Put a CD on the turntable and put the device in service loop A.
- Once the focal point has been found, check at metering point <15> whether FCO is low.

If not, check the focus circuit (see Sub D). If FCO is low, continue.

- Only switch on the mains, remove plug A52 and check the MCES signal (on the decoding board near the decoding  $\mu$ P) at measuring point <66> see figure F. The amplitude can be between 0.5V and 2.5V depending on the setting of the coil in the PLL circuit.

If the MCES signal is not correct, check the DEMOD and ERCO circuit, see Sub I. If the MCES signal is correct, continue.

- Refit plug A52, remove plug A14 on the pre-amplifier board and inject a DC signal of 2.5V into the connector of plug A14. (= turntable motor). Note polarity. The turntable motor should now be running. (Due to the DC voltage of 2.5V the rotational speed of the motor is approximately equal to the rotational speed associated with the scanning of the inner tracks).
- Bring the device into service loop A. With a DC voltage < 2.5V, figure G must be visible at measuring point <66>. With a DC voltage > 2.5V, figure H must be visible at measuring point <66>.

The same difference must be measured at point <17>. If the signal at measurement point <17> is correct, check the turntable motor circuit between measurement point <17> and the turntable motor.

If the signal at measuring point <17> is not correct, check whether the MCES signal is released by FCO at the output of IC 6205D.

**Method.**

Interrupt the MCES signal at pin 1 of IC 6205D (= interrupt the jumper 57-58 on the servo board). Now if the MCES signal is correct, check the circuit around IC 6205D. If the MCES signal is not correct, restore the connection 57-58 and proceed as follows:

Remove the device from the service loop by switching off the power switch. Now consecutively press the mains switch and the PLAY button (The turntable motor rotates through the gain-injected DC voltage of 2.5V).

Check the eye pattern at metering point <65>. The eye pattern can be stabilized by manually moving the light pen under the tracks or by pressing the FWD key for approximately (5 sec.)

If the eye pattern at point <65> is not present or stable, check the HF preamplifier (see Annex V). When the eye pattern is correct, continue.

- Put the device in service loop A. (The turntable motor dreads the injected DC voltage of 2.5V). Check whether the signal at measuring point <55> (= HFL) is correct, see figure Y. If the signal is not correct, check the HFL detector circuit (= circuit between the measuring points <65> and <55>). If the HFL signal is correct, continue.

- Take the device out of the service loop by switching off the power switch. **Consecutively** press the power switch and the PLAY button. (The turntable motor is powered by the injected DC voltage of 2.5 V).
- Check the capture of the PLL circuit of the DEMOD-IC, see Annex II.

If the PLL captures then continue.

- Check the timing signaled at the output of the DEMOD-IC coils is indicated in Sub L.

When the timing signals are correct, continue.

- If the MCES signal is still not properly present, replace the affected specific digital IC by trial and error using the service IC box, code number 4822 395 30194.
- The MCES signal should now be present and correct.

Sub. F. DOES THE (NOT)DO AND HFL DETEKTOR WORK?

**Measuring method** (measuring points on the servo board, Principle diagram C)

- Starting point: HFL = 1 if the spot is exactly on the track. HFL = 0 between tracks (e.g. during track jumping). (NOT)DO = 0 or DO = 1 at drop-cut. (NOT)DO = 1 or DO = 0 with no drop-out.

**Approximate measurement method**

(To be used in service loop A).

- Place a CD on the turntable.
- Bring the player into service loop A.
- Check whether the DO signal (measuring point <57>) is correct.  
Normally, measuring point <57> should be "low". However, in case of scratches on the CD, small "spikes" of about 100mV are visible.
- Check the HFL signal at measuring point <55>, figure Y.

**Accurate measurement method**

(Can only be applied with a playing device).

- Place test CD 4A (4822 397 30086) on the turntable
- Turn on the power switch and press the PLAY button.
- Select track number 10 and check measurement point <55>  
The HFL pulses must be present.
- Select track number 15 and check measurement point <56>  
The (NOT)DO pulses must be present.  
The HFL pulses must also be present at measuring point <55>.
- During track jumping, the HFL pulses are present on measurement point <55>.

## Sub. G. DOES THE TRACK DETECTOR WORK?

**Measuring method** (measuring points on the servo print, principal diagram C).

- Place a CD on the turntable.
- Bring the device into service loop A and connect measuring point <20> to ground. If a fixed resistor is used for potentiometer R3315, fit a 330KΩ resistor between points <32> and <33> and then connect point <20> to ground.
- Measure the FS signal at measurement point <36>.  
The frequency variation depends on the eccentricity of the CD.
- Check measuring point <60>
- Check measurement point <61>. This signal cannot be triggered.  
If 3363 is interrupted, no signal may be present at measuring point <61>.
- Check the metering points <62> and <63>.

## Sub. H DOES THE RADIAL CONTROL WORK PROPERLY?

Attention: The offset circuit (d-factor) and the AGC circuit (k-factor) are correction circuits.

This means that under optimal conditions (new CD, minimal deviations of the parts) it is possible that the player will function properly even though there is an error in the offset or the AGC circuits.

**Measuring method** (measuring points on the servo board, principal diagram D).

- Place a CD on the turntable.
- Turn off the AGC circuit (k-factor) and the offset circuit (d-factor).

*Method:* Disabling the AGC circuit: connect terminals 5 and 6 of IC6216 together or connect resistors 3293 and 3294 together.

Disabling the offset circuit:

- When potentiometer 3315 is used: Connect measuring point <20> to ground.
- When resistor 3315 is a fixed resistor: Connect test point <20> to ground and apply a resistance of 330 KΩ between the measurement points <32> and <33>.

- Bring the device into service loop B.  
If the device now functions, check the k-factor and the d-factor (see Annexes IV and III)  
If the device does not work, continue.
- Bring the device into service loop A and check the signal at measuring point <21>  
The AC component should be between 12Vpp, and 14Vpp, and measure symmetrically around zero volts.  
If so, continue to point e.

If this is not the case, first check the following measuring points:

- <22>, <23> value should be 0.7Vpp
- <24> value must be 0.2Vpp
- <25> value should be 0.25Vpp
- <26> value must be 20mVpp
- <27>, <28> value measures 800mVpp, are.

*Note:* The frequency variation is highly dependent on the eccentricity of the CD.

If the measuring points <22> to <28> are correct, check again measuring point <21>.  
If measurement point <21> is correct, continue.

- Check measuring point <29> (= RE + 650 Hz).  
The value must be 6Vpp. If this is the gift then continue.  
When the mains switch is switched on, a signal of 650 Hz, 300mV must be present at measuring point <29>.
- Check measurement point <67>. The measuring point is difficult to measure, although a small signal may be present. (Amplitude is player dependent, can be between 40mVpp and 200mVpp).

- To check the output stage for the radial servo, only the power switch must be switched on, and no CD must be on the turntable.
- Inject on measuring points <30> and <31> respectively a sinusoidal signal from 8Hz to 10 Hz, 3Vpp. The arm then moves back and forth.  
Now radial tracking in service loop B should be possible.
- Disconnect resistors 3293 and 3294. If the original error symptom is still present, proceed to Annex IV k-factor check.
- Disconnect test point <20> from ground and, if necessary, remove the 330KΩ resistor between the test points <32> and <33> (See Note: Disabling the Offset Circuit).  
If the original error symptom is still present, proceed to Annex III: Checking the d-factor.

## Sub. I. DOES THE P-BIT WORK?

**Measuring method:** (measuring points on the servo print, principal scheme C).

- Bring the device into service loop B.
- After about 45 sec., just before the music starts, the P bit (point 5 of the servo μP) should momentarily (about 2 sec.) be "high". This can be measured with an oscilloscope that is in the DC position DC at 2V/division.

## Sub. J. DOES THE TRANSFER OF THE SUBCODE INFORMATION FUNCTION?

**Measuring method:** (measuring points on the decoding board principal scheme F.)

- Bring the device into service loop B.
- Check whether there is activity on the bus (points 2 and 3 of the servo μP) (i.e. signal not continuously "high" or "low").

If this is not the case, check the measuring points <72>, <73>, <74>, <75>, <95> and <96> and their relationship to each other (Trigger the oscilloscope at measuring point <72>)

## Sub. K. FUNCTIONS T1, I.E. THE POLARITY OF RE?

**Measuring method:** (measuring points on the servo board, principal diagram C)

- Bring the device into service loop B.
- Measure T1 on PCB 13 of the servo μP.  
A square-wave signal from 0V to 5V must be present here.  
Due to the frequency variation, it is difficult to trigger from this square voltage.

## Sub. L. DOES THE DIGITAL DECODER CIRCUIT OPERATE ACCORDING TO SPECIFICATION

**Measuring method:** (measuring points on the decoder board, principal diagrams F and G.)

- The first condition is that the motor is running at a good speed.  
This implies that the PLL circuit is OK.  
If not, use measurement method Sub E.
- The second condition is that the HF preamplifier functions properly. See Annex V (test method for the HF preamplifier).
- In principle, special measuring equipment is required for servicing the digital decoding circuit, in particular for measurements at the information outputs.
- For practical reasons, Service supplies an IC set, consisting of specific digital ICs code number = 4822 395 30194. Based on this set of ICs, a possibly defective IC can be located by the method of "trial" and "error".
- In addition to the information outputs, which are in principle not measurable with a working device, a number of communication lines, responsible for the timing, are measurable.  
In this way, faults in the periphery of the specific digital ICs can also be localized.  
These signals can be checked with a normal oscilloscope.

The following applies to information outputs

- In a locking device it can only be checked whether information IS present or not.
- In a number of cases, measurements can be made in a non-playing device. See the tables for this.

**Measurements DEMOD**

For the position of the player (start, stop, etc.): see table (principal diagram F).

- Check the clock signal at measuring point <71> This signal is also present when only the mains switch is switched on.  
Measurement point <71> captures when PLL captures.  
For control of capture: see Annex II.
- Trigger the oscilloscope with signal at measuring point <72> (=FSDE). Check the measurement points <76>, <77> and <78> and their relationship to each other.

**ERCO**

For the position of the player (start, stop, etc.): see table (principal scheme F).

- Check measuring point <94>.
- Check measuring point <79>  
If this point is correct, the oscilloscope will trigger with measuring point <79> (= FSEC).
- Check the measurement points <80> and <81> and their relationship to each other.
- Check the UNEC signal (= measuring point <82>). Place test plate 4A on the turntable.  
Play track no. 15 or and verify measurement point <82>.

**IMPORTANT:**

If UNEC (measuring point <82>) remains continuously "high" it is highly probably one of the ICs DEMOD, ERCO or RAM is defective.

If the UNEC output functions normally and there is still no music, is most likely one of the ICs CIM, FIL or DAC are defective.

**CIM**

For the player's mode (start, stop, etc.). see table (principal scheme F).

- Check measuring point <94>
- Check measuring point <84>  
If this is good, then trigger the oscilloscope with measuring point <84> (= STR1).
- Check the measurement points <85>, <86> and <87> and their relationship to each other.

**FIL**

For the player's mode (start, stop, etc.). see table (principal scheme G).

- Check measuring point <94>
- Check measuring point <84>  
If this is good, then trigger the oscilloscope with measuring point <84> (= STR1).
- Check measuring point <93>.
- Check the measurement points <90>, <91> and <92> and their relationship to each other.

**DAC**

(Principal scheme 3).

In the "play" position, the analog signal (=music) is present at the outputs of op-amp 6523 (=left) and op-amp 6525 (=right).  
If necessary, check the KILL relay.

## Annex I: LASER GIVES NO OR INSUFFICIENT LIGHT

The laser, together with the laser power supply and the monitor diode, forms a feedback loop. A defect in the laser power supply can therefore result in destruction of the laser.  
When replacing the laser (= new light pen) it will also become defective, since the original error in the laser power supply is still present.

On the other hand, it is impossible to check and repair a feedback system if a link is missing. For that reason, the so-called "laser simulator" is supplied. Code number: 4822 395 30203 for lasers with negative supply voltage. and 4822 395 30215 for positive supply voltage lasers.

This laser simulator consists of a printed circuit board with the laser and the monitor simulator, a switch to test the on/off position and a number of connectors.

This print can be connected to the laser power supply instead of the light pen so that the feedback system is closed.

**Repair procedure**

Since the light pen is very sensitive to static charges, the tools and yourself must have the same potential as the CD mechanism when measuring and adjusting the laser power supply.

- Remove the flex board from connector A11 and connect the simulator board to the connector.
- Remove plug A16 and insert it into the connector on the simulator board. Connect the 4-wire plug to connector A16.
- Disconnect plug A17 and insert the 4-wire plug into connector A17.
- Bypass the lid switch.
- Switch on the power switch, press the play button and check whether the L-line of the servo  $\mu P$  goes "low".
- In the quiescent state, current through the laser diode should be  $\leq 1$  mA. This can be checked as follows:
- Set the switch on the simulator board to the "OFF" position and the power switch to the "ON" position.
- Turn bias resistor 3180 counterclockwise (min.R) and measure voltage across resistor 3194.
- For NEG. VOLT the voltage must be  $\leq 10$ mV.
- For POS. VOLT the voltage must be  $\leq 15$ mV.

Checking the control of the laser power supply:

**NEG.VOLT:**

Set the switch on the simulator board to the "ON" position and measure the voltage between point V and ground on the simulator board.

Resistance 3180 clockwise (max. R):

Uv to ground =  $-120$ mV  $\pm$  24 mV.

Resistance 3180 counterclockwise (min. R):

Uv to ground =  $-720$ mV  $\pm$  144 mV.

Set resistor 3180 so that Uv to ground =  $\approx -500$  mV.

This is a preset. After the simulator board has been removed, the laser current must be set.

**POS.VOLT:**

Set the switch on the simulator board in the "ON" position and measure the voltages between the +V and -V points on the simulator board.

Resistance 3180 clockwise (max. R):

U+v to v =  $60$ mV  $\pm$  30 mV

Resistance 3180 counterclockwise (min. R):

U+v to v =  $560$ mV  $\pm$  50 mV.

Put resistor 3180 in the centre/mid position.

This is a preset. After the simulator board has been removed, the laser current must be set.

**Fine adjustment of the laser current:**

Play track 1 of test disc 4322 397 30086 (CD without defects). Connect a DC voltmeter across resistor 3308 on the servo board, principal diagram D.

Regulate the laser power supply with resistor 3180 so that the voltage across resistor 3308 is  $500$  mV  $\pm$  50 mV.

**Attention:**

**A laser current that is too high (> 500 mV across resistor 3308) shortens the life of the laser diode.**

**Note:**

It is recommended to use the laser simulator board for every measurement in the laser power supply, because short-term closures with the measuring probe can have nasty consequences for the laser diode

**Annex II: PLL CIRCUIT CAPTURE CHECK**

(Measuring points on the decoder board, principal scheme F)

First of all, the free-running oscillator should be checked and adjusted as follows:

- Put the device in stop position.
- Connect a frequency counter between point 22 of IC 6501 (DEM0D) and ground.
- Use coil 5501 to adjust the frequency to  $4.350$ MHz  $\pm 5$ KHz.

**Attention**

**This setting must be made immediately after switching on the device.**

**Capture control.**

- Place a CD on the turntable.
- Disconnect plug A14, inject a DC voltage of 2.5V on the connector of plug A14 (on the preamplifier, principal diagram E), and bring the device into service loop B.
- Varying the DC voltage around 2.5V should be visible on the oscilloscope at measuring point <71> in the form of frequency variation. This means that the PLL then locks.

**Annex III: CONTROL OF THE d-FACTOR**

(Measuring points on the servo print, principal diagram D)

Connect test point <20> to ground.

(If a fixed resistor is mounted instead of potentiometer 3315, a resistor of  $330$ K $\Omega$  must be placed between the measuring points <32> and <33>).

Place a CD on the turntable and bring the unit into service loop A

- Check the measuring points <23> and <22>. Their value should be 0.7 Vpp. The frequency variation is strongly dependent on the eccentricity of the CD.
- Check measurement point <25>. The value should be 250mVpp.
- Check measurement point <35>. The value should be 200mVpp.
- Check measurement point <36>. The value should be 2Vpp.
- Check measuring points <37> and <38>. Their value should be 10Vpp. The signal is now more sinusoidal due to the 650Hz lift.
- Measuring point <39> is difficult to measure because the switch is in position Yoc and is therefore connected to the input of Op-Amp 6215. However, a signal of 200mVpp is present.
- Check measuring point <40>. The value should be 9 Vpp.

Bring the device into service loop B. A CD will still be located on the turntable and measuring point <20> will still be connected to ground (and, if necessary, the  $330$ K $\Omega$  resistor is still connected between measuring points <32> and <33>).

Check measuring point <41>.

Check measuring point <40> on beam A of the oscilloscope and measuring point <39> on beam B of the oscilloscope. Trigger the oscilloscope with measuring point <41>.

Disconnect measuring point <20> from ground, place the device in service loop A and check whether measuring point <20> can be set to zero volts using 3315. (If, instead of 3315, a fixed resistor is mounted, disconnect test point <20> from ground, remove the  $330$ K $\Omega$  resistor between test points <32> and <33>. Bring the device into service loop A and check whether the voltage at Measuring point <20> is between -5V and +5V).

**Annex IV: CHECKING THE k-FACTOR**

(Measuring points on the servo print, principal diagram D)

**a. Static**

**Only** turn on the power switch. i.e. RCO = high; (NOT)RCO = low so switch Yb is in position 0 and switch Yc is in position D.

- Check measuring point <45>. The value should be 9Vpp.
- Check measuring point <46>.
- At measuring point <29> there is now a sinusoidal signal of 650Hz, 300 mV and  $180^\circ - 45^\circ = 135^\circ$  phase shifted with the signal at measuring point <45>.
- Check measuring point <47>. The value should be 1.5Vpp.
- Check measuring point <48>. The value should be 1Vpp.
- Check the measuring points <49>, <50>, <51> and <46> in relation to each other. The amplitudes are 5V.
- Check integrator IC6212A.

**b. Dynamic**

- Place a CD on the turntable. Bring the device into service loop A and check whether the signal at measuring point <21> is 7Vpp.

- Bring the device into service loop B. Now (NOT)RCO = high and RCO = low. So switch Yb is in position 1 and switch Yc switches with a frequency of 650Hz. Measuring point <52> is low, so measuring point <51> is in phase with measuring point <50>.

Now at measuring point <51> Fig. U must be present with a jittered duty cycle of around 50%

**Annex V: CHECKING THE HF PRE-AMPLIFIER**  
(Principal scheme E)

- a. Check DC voltages across transistors 6103, 6104, 6105, 6109, 6110 & 6111.
- b. Sensitivity control. frequency and delay characteristic:
  - Take the flex boards out of the connectors A10 and A11.
  - Remove the plugs A12 A13, A14, A15, A17 and A18.
  - Note: DO NOT disconnect plug A16 (= power supply).
  - Unscrew the PCB to inject on the track side.

**Sensitivity**

- Inject according to the scheme below (fig. A) between the points A101 and A102 a signal  $V_{in}$  of  $140$ mV $_{eff}$ , 50kHz, via RC network (see fig. A).
- The output voltage between the points A181 and A182 should be  $245$ mV  $\pm 2$ dB.

*Note:* Make sure that the injection lead and the test lead are identical.

**Frequency and delay characteristic:**

- Set  $V_{in}$  so that  $V_{out} = 245$ mV = 0dB at 50kHz. See Fig. A.
- The re-delay between the injected signal and the measured signal must be  $450$ nsec  $\pm 50$ nsec at 300kHz. This can be measured using a double-beam oscilloscope, with  $V_{in}$  on beam A and  $V_{out}$  on beam B. (see Fig. B).
- Check the frequency and delay characteristics for the frequencies given below.

Frequency (kHz)	$V_{out}$ (dB)	Delay (seconds)	Delay, compared to the delay at 300kHz	
1	-15 $\pm 3$	450 $\pm 50$	-50 $\pm 20$	
6.3	-2 $\pm 3$			
16	-0.5 $\pm 3$			
50	0 $\pm 3$			
100	0 $\pm 1$			
200	+1 $\pm 1$			
300	+1.5 $\pm 1$			
500	+3.5 $\pm 1$			+20 $\pm 20$
700	+5.5 $\pm 2$			+30 $\pm 20$
1000	+8 $\pm 2$			+30 $\pm 20$
1600	+8 $\pm 2$			
2000	+4.5 $\pm 3$			

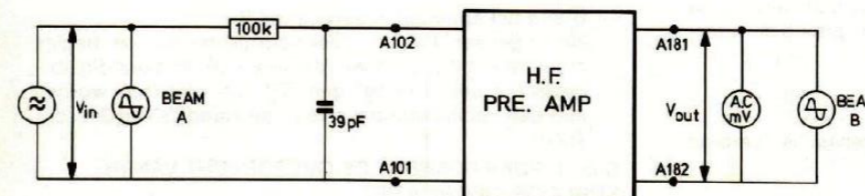


Fig. A

33 393A12

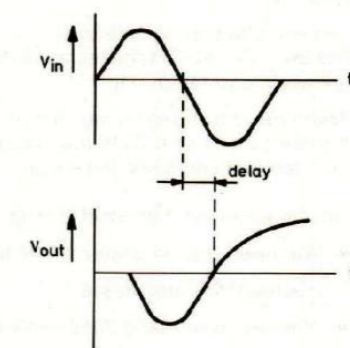


Fig. B

33 394A12



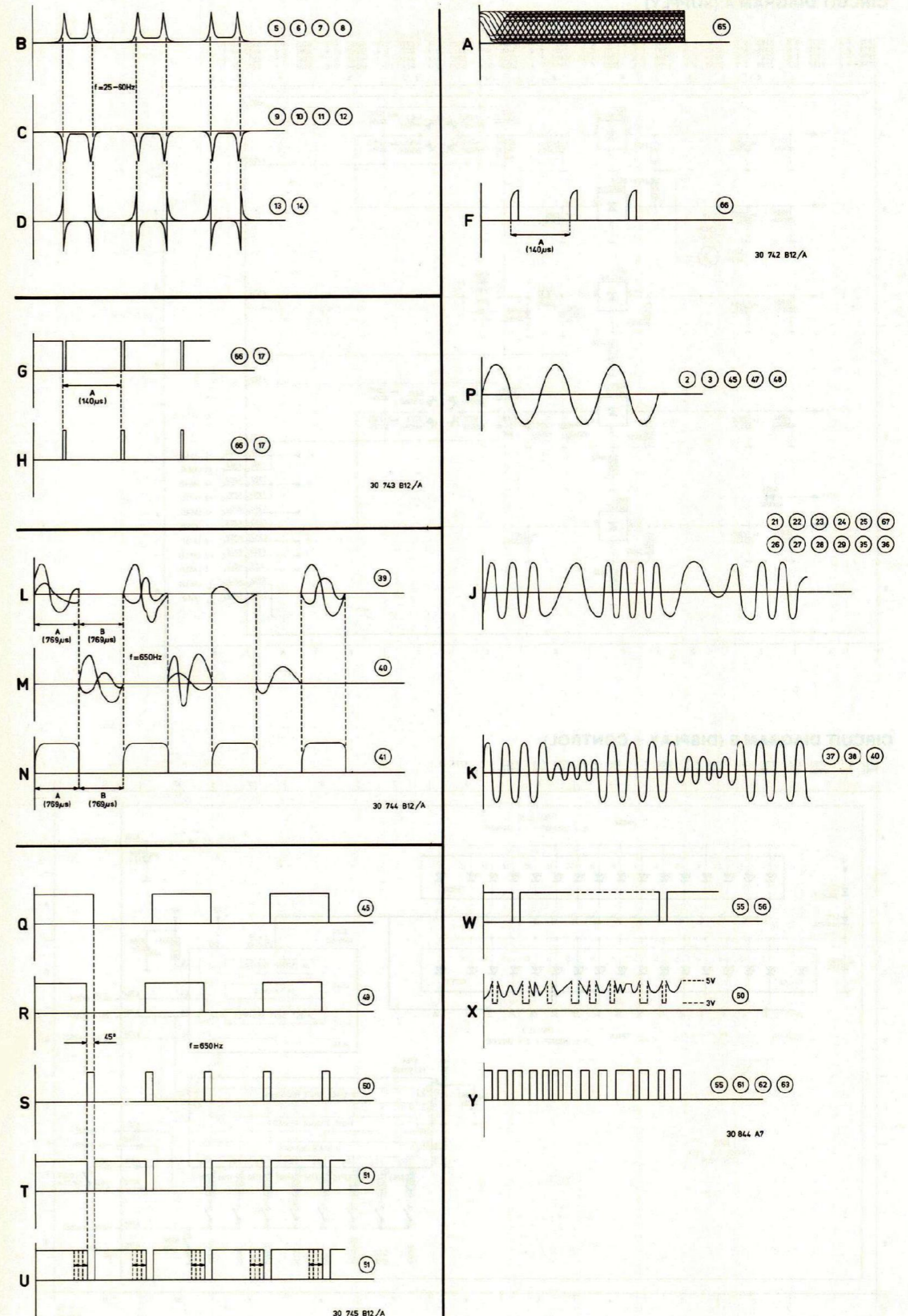
SERVO

Nr.	See	Position	Amplitude	f	Time base
1		see fault finding meth.			
2	P	see fault finding meth.	1 Vp-p	10 Hz	
3	P	see fault finding meth.	9 Vp-p	10 Hz	
4	P	see fault finding meth.	8 Vp-p	10 Hz	
5	B	see fault finding meth.	40-80 mV	25-60 Hz	
6	B	see fault finding meth.	40-80 mV	25-60 Hz	
7	B	see fault finding meth.	40-80 mV	25-60 Hz	
8	B	see fault finding meth.	40-80 mV	25-60 Hz	
9	C	see fault finding meth.	-2 V	25-60 Hz	
10	C	see fault finding meth.	-2 V	25-60 Hz	
11	C	see fault finding meth.	-2 V	25-60 Hz	
12	C	see fault finding meth.	-2 V	25-60 Hz	
13	D	see fault finding meth.	-8 V, +8 V	25-60 Hz	
14	D	see fault finding meth.	depends on R3158	25-60 Hz	
15		see fault finding meth.			
17	G	see fault finding meth.	5-0 V		A = 140 μs
17	H	see fault finding meth.	0-5 V		A = 140 μs
20		see fault finding meth.			
21	J	} Serviceloop A/ (20) → J/ 5,6 IC6216 interconnected*	12-14 Vp-p		
22	J		0,7 Vp-p		
23	J		0,7 Vp-p		
24	J		0,2 Vp-p		
25	J		0,25 Vp-p		
26	J		20 mVp-p		
27	J		800 mVp-p		
28	J		800 mVp-p		
29	J		6 Vp-p		
29	P		ON	0,3 Vp-p	
30		see fault finding meth.			
31		see fault finding meth.			
32	*	see fault finding meth.			
33	*	see fault finding meth.			
35	J	(20) → J/ service loop A*	200 mVp-p		
36	J	(20) → J/ service loop A*	2 Vp-p		
37	K	(20) → J/ service loop A*	10 Vp-p		
38	K	(20) → J/ service loop A*	10 Vp-p		
39	L	(20) → J/ service loop B*	0-4 Vp-p		A = 769 μs B = 769 μs
40	K	(20) → J/ service loop A*	9 Vp-p		A = 769 μs B = 769 μs
40	M	(20) → J/ service loop B*	0-4 Vp-p		A = 769 μs B = 769 μs
41	N	(20) → J/ service loop B*	6 Vp-p		A = 769 μs B = 769 μs
45	P	ON	9 Vp-p	650 Hz	
46	Q	ON	0-5 V	650 Hz	A = 769 μs B = 769 μs
47	P	ON	1,5 Vp-p	650 Hz	
48	P	ON	1 Vp-p	650 Hz	
49	R	ON	0-5 V	650 Hz	
50	S	ON	0-5 V	650 Hz	
51	T	ON	5-0 V	650 Hz	
51	U	service loop B	5 V	650 Hz	
52		see fault finding meth.			
55	Y	service loop A	5-0 V		
55	W	play (with test disc)	5-0 V		
56	W	play (with test disc)	5-0 V		
57		see fault finding meth.			
60	X	service loop A	5-3 V		
61	Y	service loop A	5-0 V		
62	Y	service loop A	5-0 V		
63	Y	service loop A	5-0 V		
65	A	play	1 Vp-p		
66	F	see fault finding meth.	0,25-2,5 V		A = 140 μs
66	G	see fault finding meth.	5-0 V		A = 140 μs
66	H	see fault finding meth.	0-5 V		A = 140 μs
67	J	see fault finding meth.			

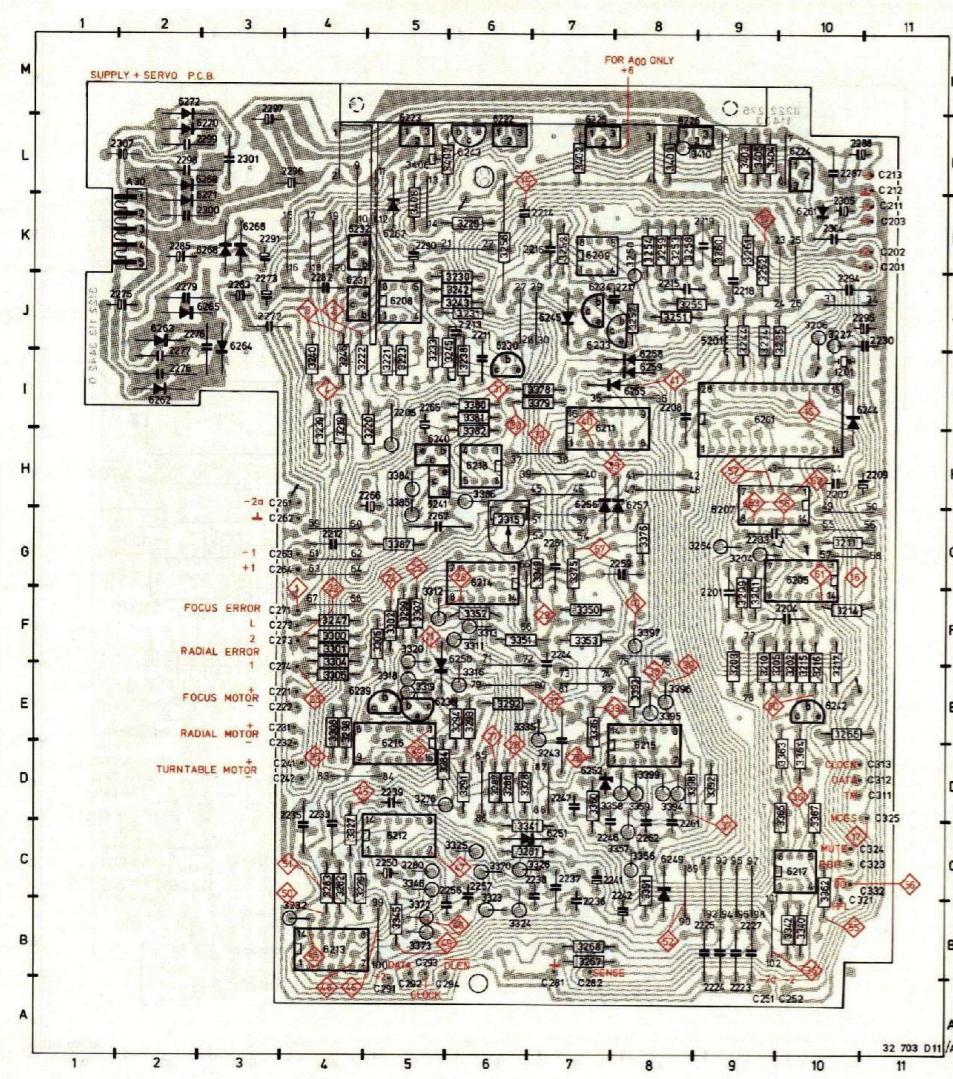
\* If trimming potentiometer 3315 has not been used, a resistor of 330 kΩ should be mounted between the measuring-points

32 and 33.

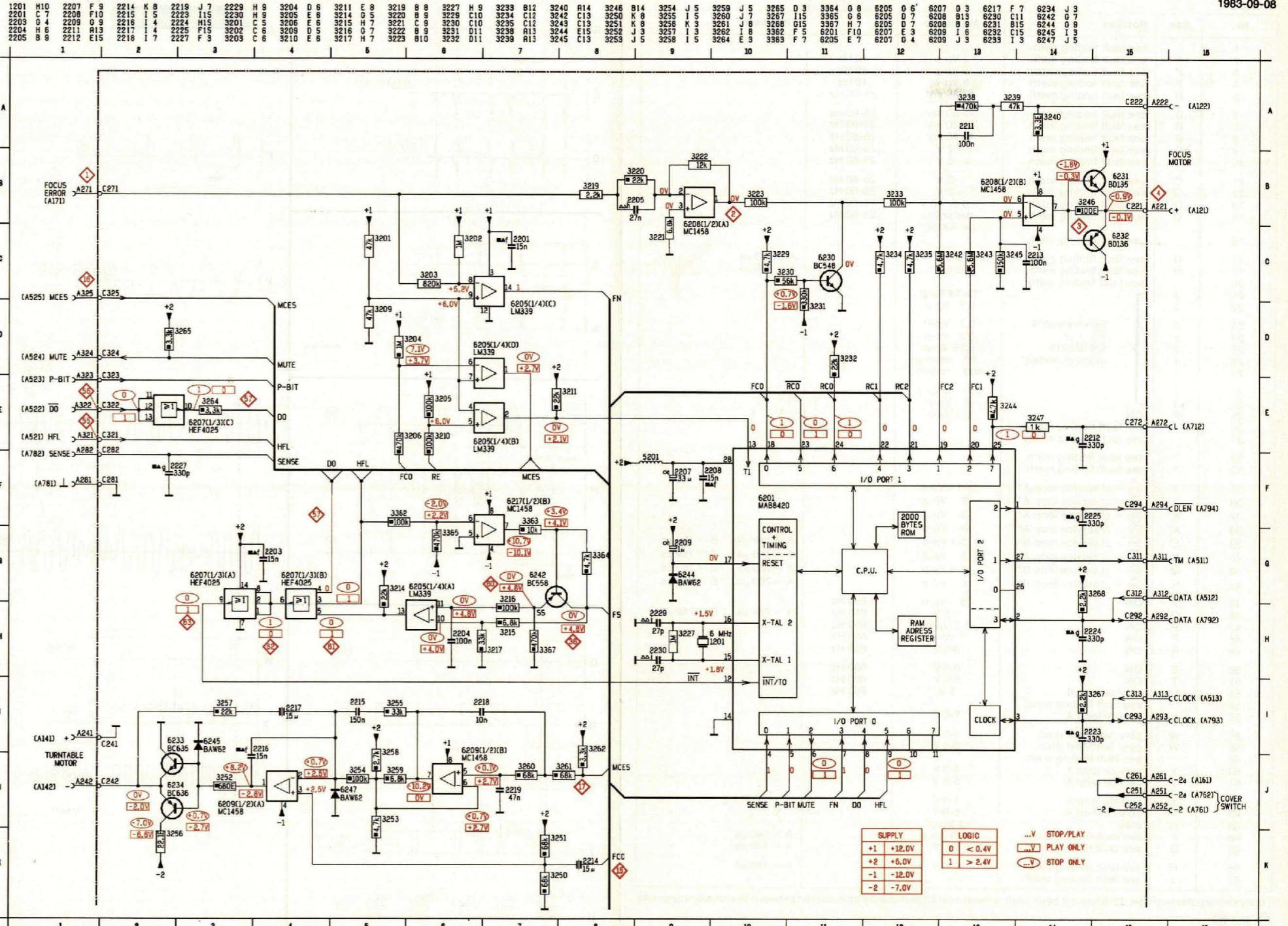
SERVO







**CIRCUIT DIAGRAM C (SERVO FOCUS, TURNTABLE AND SERVO μP)**



1201	H10	2207	F 9	2214	K 8	2219	J 7	2229	H 9	3204	D 6	3211	E 8	3219	B 8	3227	H 9	3233	B12	3240	R14	3246	B14	3254	J 5	3259	J 5	3265	D 3	3364	O 8	6205	O 6	6207	O 3	6217	F 7	6234	J 9
2201	C 7	2208	F10	2215	I 5	2223	I15	2230	H 9	3205	E 6	3214	D 5	3220	B 9	3229	C10	3234	C12	3242	C13	3250	K 8	3255	I 5	3260	J 7	3267	I15	3365	O 6	6205	O 7	6208	B13	6230	C11	6242	O 7
2203	O 4	2209	O 9	2216	I 4	2224	I15	3201	C 5	3206	E 6	3215	H 7	3221	C 9	3230	C10	3235	C12	3243	C13	3251	K 8	3256	K 3	3261	J 8	3268	O15	3367	H 7	6205	O 7	6209	B 9	6231	B15	6244	O 9
2204	H 8	2211	B13	2217	I 4	2225	F15	3202	C 6	3209	D 5	3216	O 7	3222	B 9	3231	O11	3238	R13	3244	E15	3252	J 3	3257	I 3	3262	I 8	3362	F 5	6201	F10	6207	E 3	6209	I 6	6232	C15	6245	I 3
2205	B 9	2212	E15	2218	I 7	2227	F 3	3203	C 6	3210	E 6	3217	H 7	3223	B10	3232	O11	3239	R13	3245	C13	3253	J 5	3258	I 5	3264	E 3	3363	F 7	6205	E 7	6207	O 4	6209	J 3	6233	I 3	6247	J 5

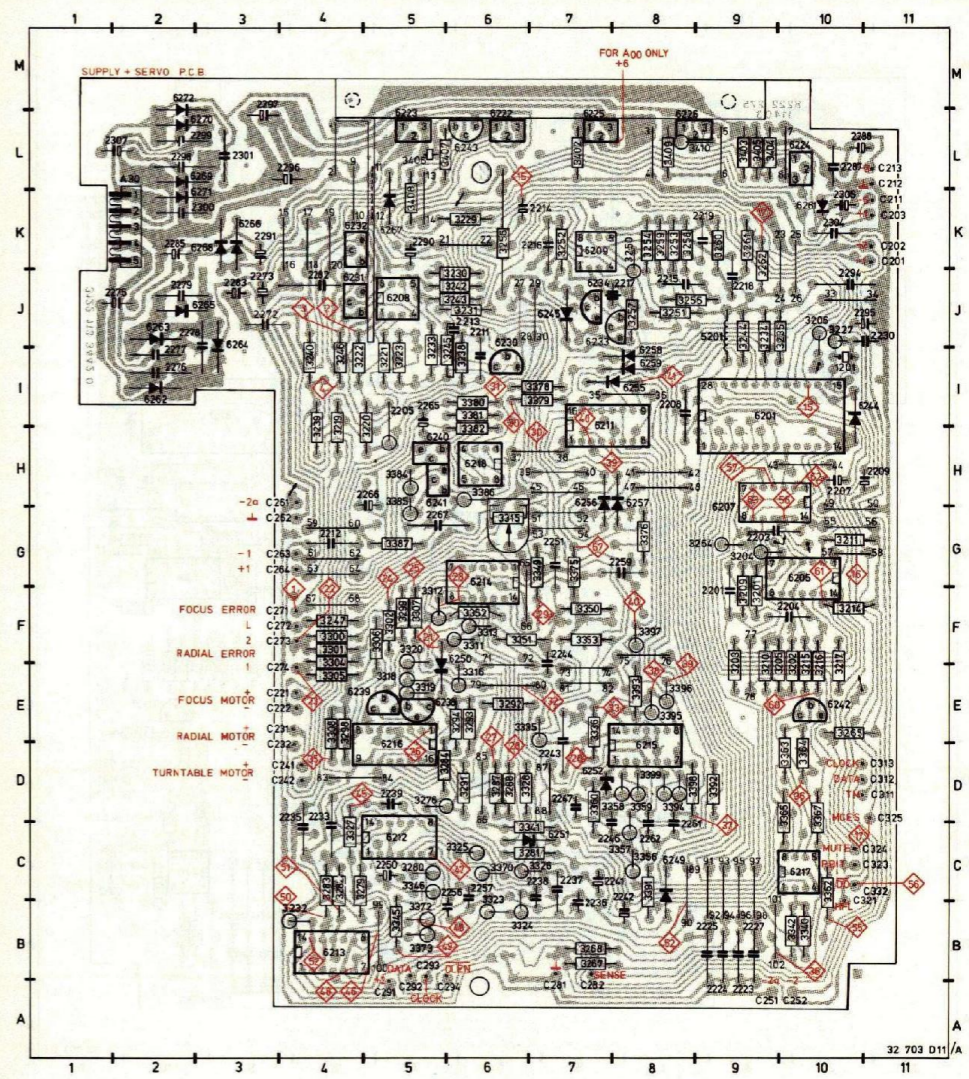
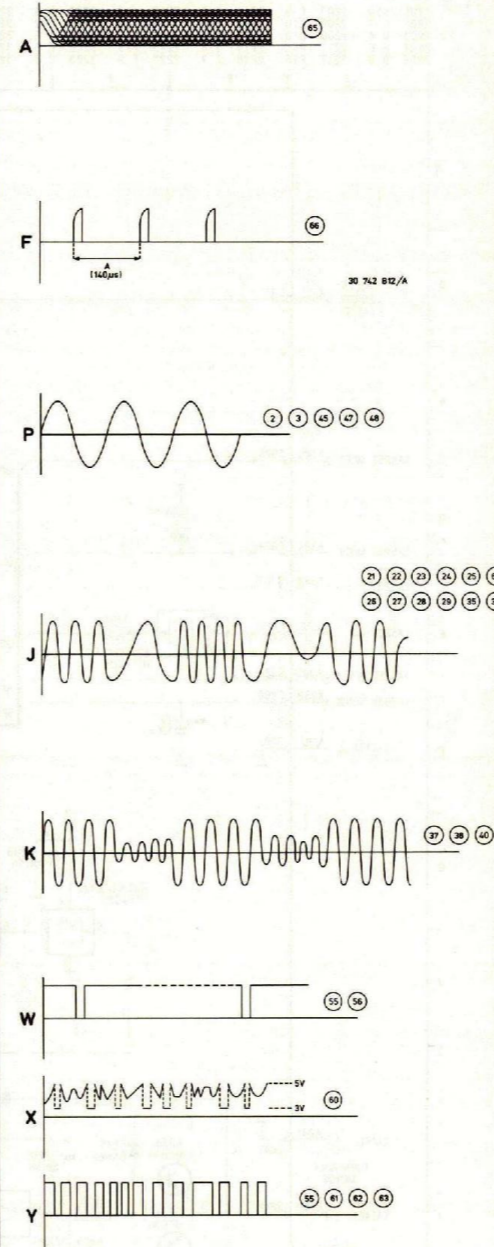
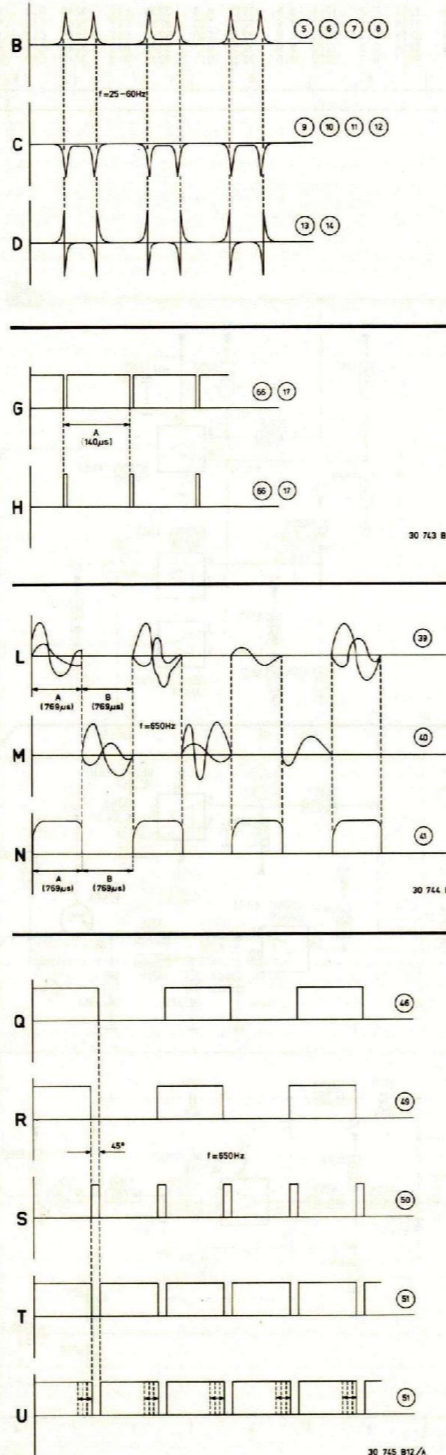
SUPPLY		LOGIC		STOP/PLAY	
+1	+12.0V	0	< 0.4V	...	STOP/PLAY
+2	+6.0V	1	> 2.4V	...	PLAY ONLY
-1	-12.0V			...	STOP ONLY
-2	-7.0V				

SERVO

Nr.	See	Position	Amplitude	f	Time base
1		see fault finding meth.			
2	P	see fault finding meth.	1 Vp-p	10 Hz	
3	P	see fault finding meth.	9 Vp-p	10 Hz	
4	P	see fault finding meth.	8 Vp-p	10 Hz	
5	B	see fault finding meth.	40-80 mV	25-60 Hz	
6	B	see fault finding meth.	40-80 mV	25-60 Hz	
7	B	see fault finding meth.	40-80 mV	25-60 Hz	
8	B	see fault finding meth.	40-80 mV	25-60 Hz	
9	C	see fault finding meth.	-2 V	25-60 Hz	
10	C	see fault finding meth.	-2 V	25-60 Hz	
11	C	see fault finding meth.	-2 V	25-60 Hz	
12	C	see fault finding meth.	-2 V	25-60 Hz	
13	D	see fault finding meth.	-8 V, +8 V	25-60 Hz	
14	D	see fault finding meth.	depends on R3158	25-60 Hz	
15		see fault finding meth.			
17	G	see fault finding meth.	5-0 V		A = 140 μs
17	H	see fault finding meth.	0-5 V		A = 140 μs
21	J	Serviceloop A/ (20) - J 5,6 IC6216 interconnected*	12-14 Vp-p		
22	J		0,7 Vp-p		
23	J		0,7 Vp-p		
24	J		0,2 Vp-p		
25	J		0,25 Vp-p		
26	J		20 mVp-p		
27	J		800 mVp-p		
28	J	800 mVp-p			
29	J	6 Vp-p			
29	P	ON	0,3 Vp-p		
30		see fault finding meth.			
31		see fault finding meth.			
32	*	see fault finding meth.			
33	*	see fault finding meth.			
35	J	(20) - J service loop A*	200 mVp-p		
36	J	(20) - J service loop A*	2 Vp-p		
37	K	(20) - J service loop A*	10 Vp-p		
38	K	(20) - J service loop A*	10 Vp-p		
39	L	(20) - J service loop B*	0-4 Vp-p		A = 769 μs B = 769 μs
40	K	(20) - J service loop A*	9 Vp-p		A = 769 μs B = 769 μs
40	M	(20) - J service loop B*	0-4 Vp-p		A = 769 μs B = 769 μs
41	N	(20) - J service loop B*	6 Vp-p		A = 769 μs B = 769 μs
45	P	ON	9 Vp-p	650 Hz	
46	Q	ON	0-5 V	650 Hz	A = 769 μs B = 769 μs
47	P	ON	1,5 Vp-p	650 Hz	
48	P	ON	1 Vp-p	650 Hz	
49	R	ON	0-5 V	650 Hz	
50	S	ON	0-5 V	650 Hz	
51	T	ON	5-0 V	650 Hz	
51	U	service loop B	5 V	650 Hz	
52		see fault finding meth.			
55	Y	service loop A	5-0 V		
55	W	play (with test disc)	5-0 V		
56	W	play (with test disc)	5-0 V		
57		see fault finding meth.			
60	X	service loop A	5-3 V		
61	Y	service loop A	5-0 V		
62	Y	service loop A	5-0 V		
63	Y	service loop A	5-0 V		
65	A	play	1 Vp-p		
66	F	see fault finding meth.	0,25-2,5 V		A = 140 μs
66	G	see fault finding meth.	5-0 V		A = 140 μs
66	H	see fault finding meth.	0-5 V		A = 140 μs
67	J	see fault finding meth.			

\* If trimming potentiometer 3315 has not been used, a resistor of 330 kΩ should be mounted between the measuring-points  $\diamond$  and  $\diamond$ .

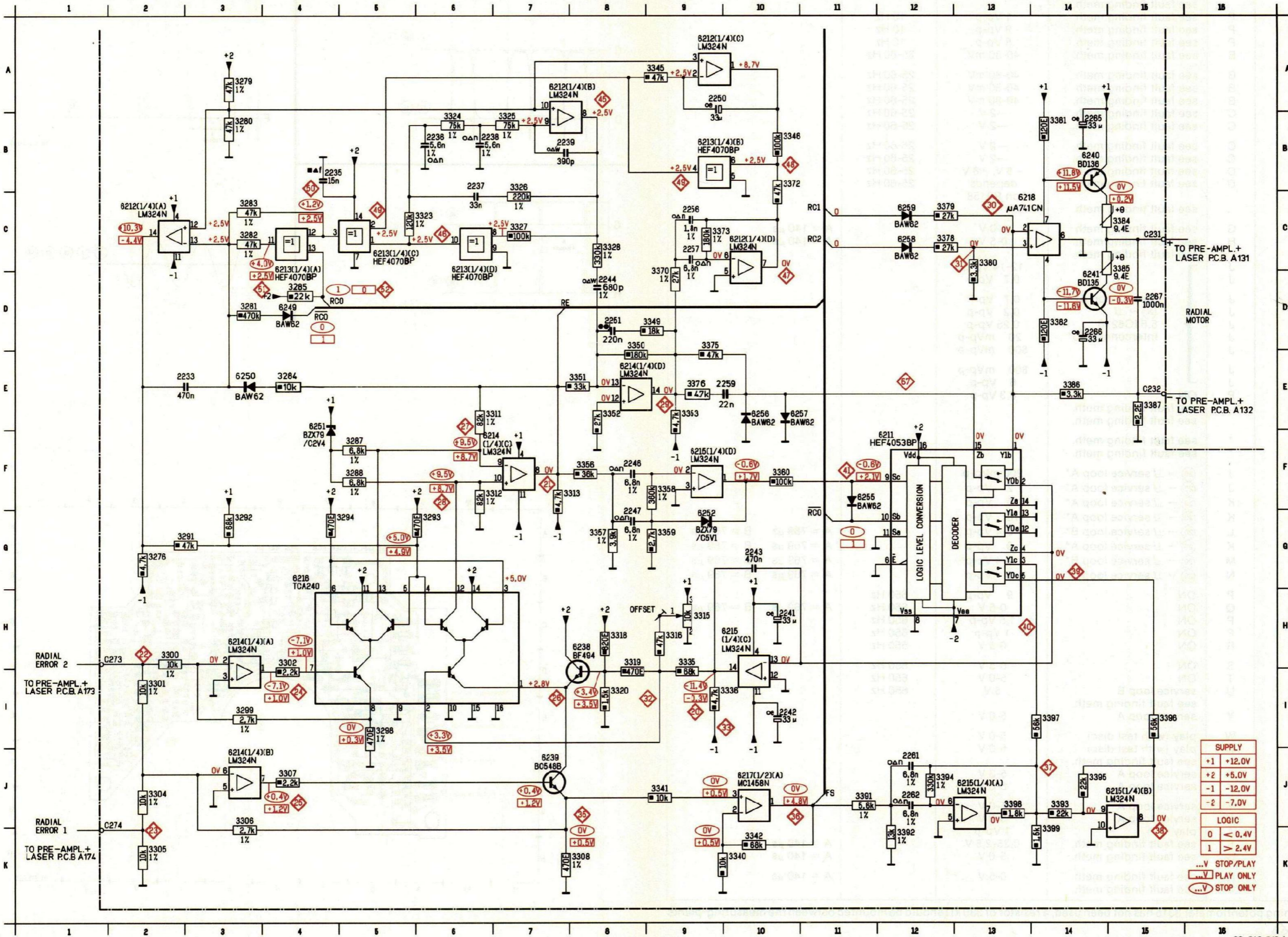
SERVO



CIRCUIT DIAGRAM D (SERVO RADIAL MOTOR)

10-7-a  
1983-09-08

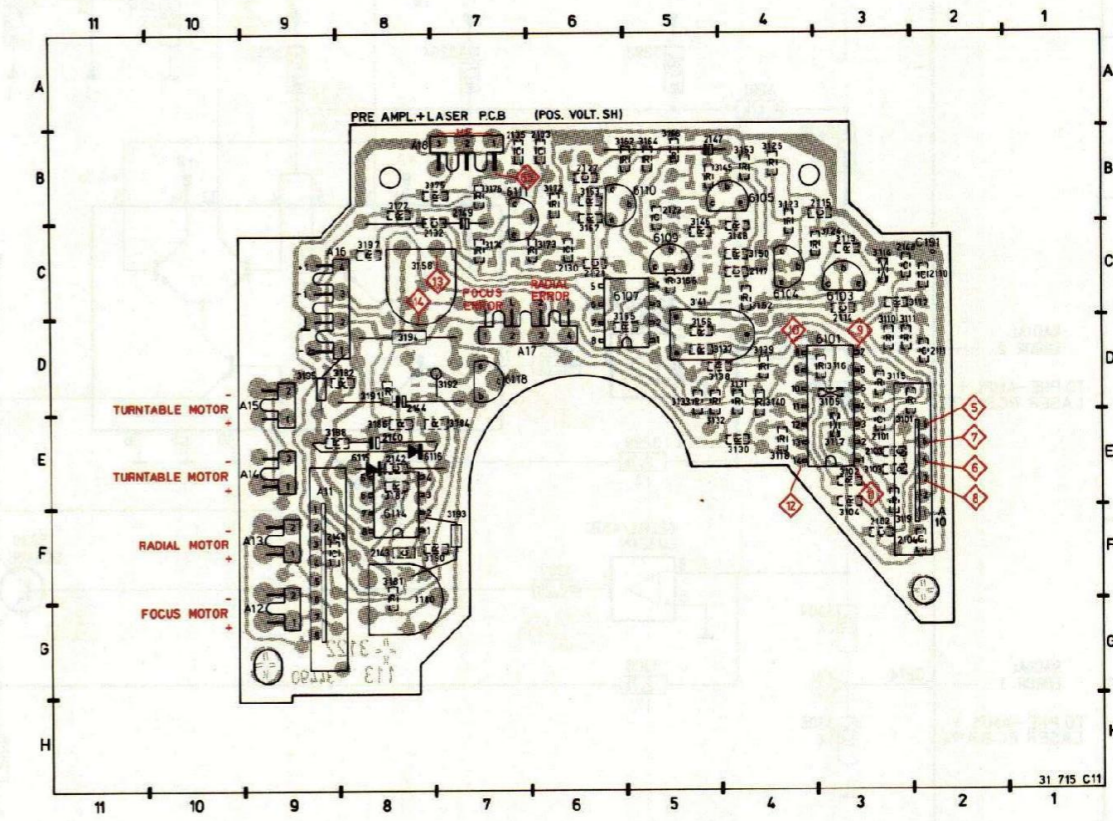
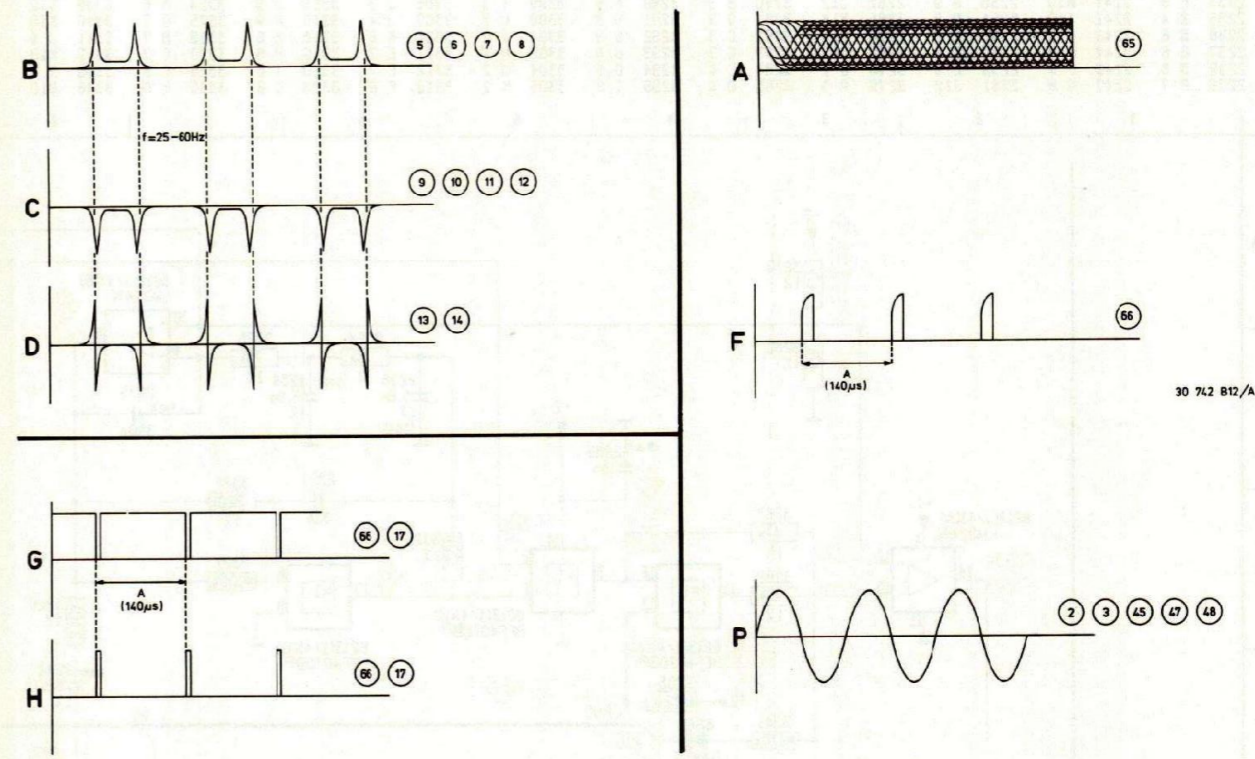
2233	E 3	2241	H10	2250	A 9	2262	J12	3280	B 3	3287	F 5	3299	I 3	3306	J 3	3315	H 9	3324	B 6	3336	I10	3349	D 9	3357	G 8	3373	C 9	3381	B14	3391	J11	3397	I14	6212	C10	6214	J 3	6215	J13	6239	J 7	6252	G 9
2235	B 4	2242	I10	2251	D 8	2265	B14	3281	D 3	3291	G 3	3300	H 2	3307	J 4	3316	H 9	3325	B 7	3340	K10	3350	D 8	3358	F 9	3375	D 9	3382	D14	3392	K12	3398	J13	6212	A 9	6214	H 3	6215	J15	6240	B14	6255	F11
2236	B 6	2243	G10	2256	C 9	2266	D14	3282	C 3	3292	G 3	3301	I 2	3308	K 8	3318	H 8	3326	B 7	3341	J 9	3351	E 8	3359	G 9	3376	E10	3384	C15	3393	J14	3399	K14	6213	C 4	6214	E 8	6216	G 4	6241	D14	6256	E10
2237	B 6	2244	D 8	2257	C 9	2267	D15	3283	C 3	3293	G 6	3302	H 4	3311	E 7	3319	H 8	3327	C 7	3342	K10	3352	E 8	3360	F10	3378	C12	3385	C15	3394	J12	6211	F12	6213	B 9	6214	F 7	6217	J10	6249	D 4	6257	E11
2238	B 6	2246	F 8	2259	E 9	2276	G 2	3284	E 4	3294	G 5	3304	J 2	3312	F 7	3320	I 8	3328	C 8	3345	A 9	3353	F 9	3370	D 9	3379	C12	3386	E14	3395	J14	6212	A 7	6213	C 6	6215	H10	6218	C13	6250	E 3	6258	C12
2239	B 7	2247	G 8	2261	J12	3279	A 3	3285	D 4	3298	I 5	3305	K 2	3313	F 8	3323	C 6	3335	H 9	3346	B10	3356	F 8	3372	B10	3380	C13	3387	E15	3396	I15	6212	C 2	6213	C 5	6215	F 9	6238	H 8	6251	E 4	6259	C12



SUPPLY	
+1	+12.0V
+2	+5.0V
-1	-12.0V
-2	-7.0V
LOGIC	
0	< 0.4V
1	> 2.4V
...	STOP/PLAY
...	PLAY ONLY
...	STOP ONLY

SERVO

Nr.	See	Position	Amplitude	f	Time base
1		see fault finding meth.			
2	P	see fault finding meth.	1 Vp-p	10 Hz	
3	P	see fault finding meth.	9 Vp-p	10 Hz	
4	P	see fault finding meth.	3 Vp-p	10 Hz	
5	B	see fault finding meth.	40-80 mV	25-60 Hz	
6	B	see fault finding meth.	40-80 mV	25-60 Hz	
7	B	see fault finding meth.	40-80 mV	25-60 Hz	
8	B	see fault finding meth.	40-80 mV	25-60 Hz	
9	C	see fault finding meth.	-2 V	25-60 Hz	
10	C	see fault finding meth.	-2 V	25-60 Hz	
11	C	see fault finding meth.	-2 V	25-60 Hz	
12	C	see fault finding meth.	-2 V	25-60 Hz	
13	D	see fault finding meth.	-3 V, +8 V	25-60 Hz	
14	D	see fault finding meth.	depends on R3158	25-60 Hz	
15		see fault finding meth.			
17	G	see fault finding meth.	5-0 V		A = 140 μs
17	H	see fault finding meth.	0-5 V		A = 140 μs
20		see fault finding meth.			
21	J	} Serviceloop A/ (20) → J/ 5,6 IC6216 interconnected*	12-14 Vp-p		
22	J		0,7 Vp-p		
23	J		0,7 Vp-p		
24	J		0,2 Vp-p		
25	J		0,25 Vp-p		
26	J		20 mVp-p		
27	J		800 mVp-p		
28	J	800 mVp-p			
29	J	6 Vp-p			
29	P	ON	0,3 Vp-p		
30		see fault finding meth.			
31		see fault finding meth.			
32	*	see fault finding meth.			
33	*	see fault finding meth.			
35	J	(20) → J/ service loop A*	200 mVp-p		
36	J	(20) → J/ service loop A*	2 Vp-p		
37	K	(20) → J/ service loop A*	10 Vp-p		
38	K	(20) → J/ service loop A*	10 Vp-p		
39	L	(20) → J/ service loop B*	0-4 Vp-p		A = 769 μs B = 769 μs
40	K	(20) → J/ service loop A*	9 Vp-p		A = 769 μs B = 769 μs
40	M	(20) → J/ service loop B*	0-4 Vp-p		A = 769 μs B = 769 μs
41	N	(20) → J/ service loop B*	6 Vp-p		A = 769 μs B = 769 μs
45	P	ON	9 Vp-p	650 Hz	
46	Q	ON	0-5 V	650 Hz	A = 769 μs B = 769 μs
47	P	ON	1,5 Vp-p	650 Hz	
48	P	ON	1 Vp-p	650 Hz	
49	R	ON	0-5 V	650 Hz	
50	S	ON	0-5 V	650 Hz	
51	T	ON	5-0 V	650 Hz	
51	U	service loop B	5 V	650 Hz	
52		see fault finding meth.			
55	Y	service loop A	5-0 V		
55	W	play (with test disc)	5-0 V		
56	W	play (with test disc)	5-0 V		
57		see fault finding meth.			
60	X	service loop A	5-3 V		
61	Y	service loop A	5-0 V		
62	Y	service loop A	5-0 V		
63	Y	service loop A	5-0 V		
65	A	play	1 Vp-p		
66	F	see fault finding meth.	0,25-2,5 V		A = 140 μs
66	G	see fault finding meth.	5-0 V		A = 140 μs
66	H	see fault finding meth.	0-5 V		A = 140 μs
67	J	see fault finding meth.			



\* If trimming potentiometer 3315 has not been used, a resistor of 330 kΩ should be mounted between the measuring-points 32 and 33.

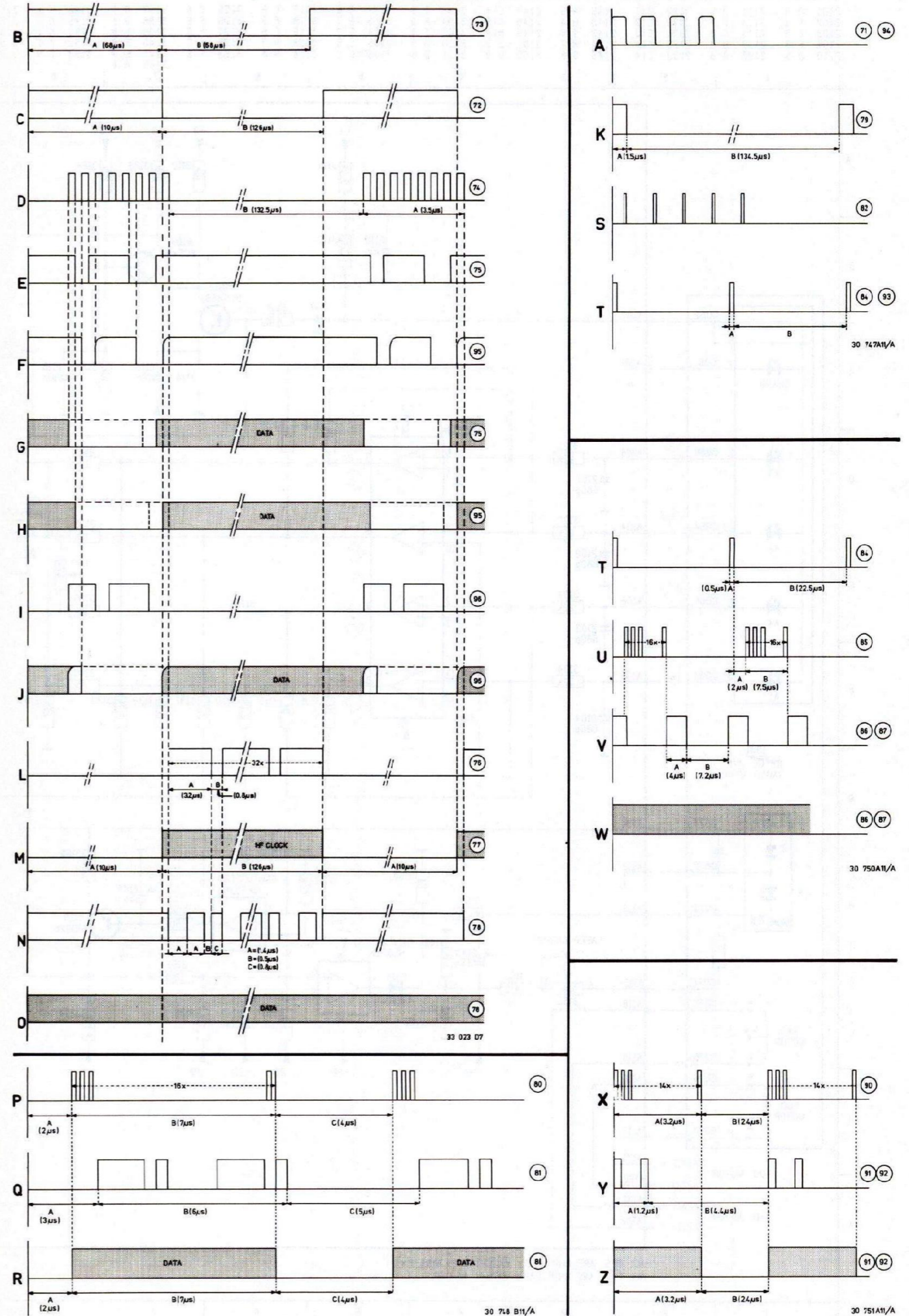


DECODING

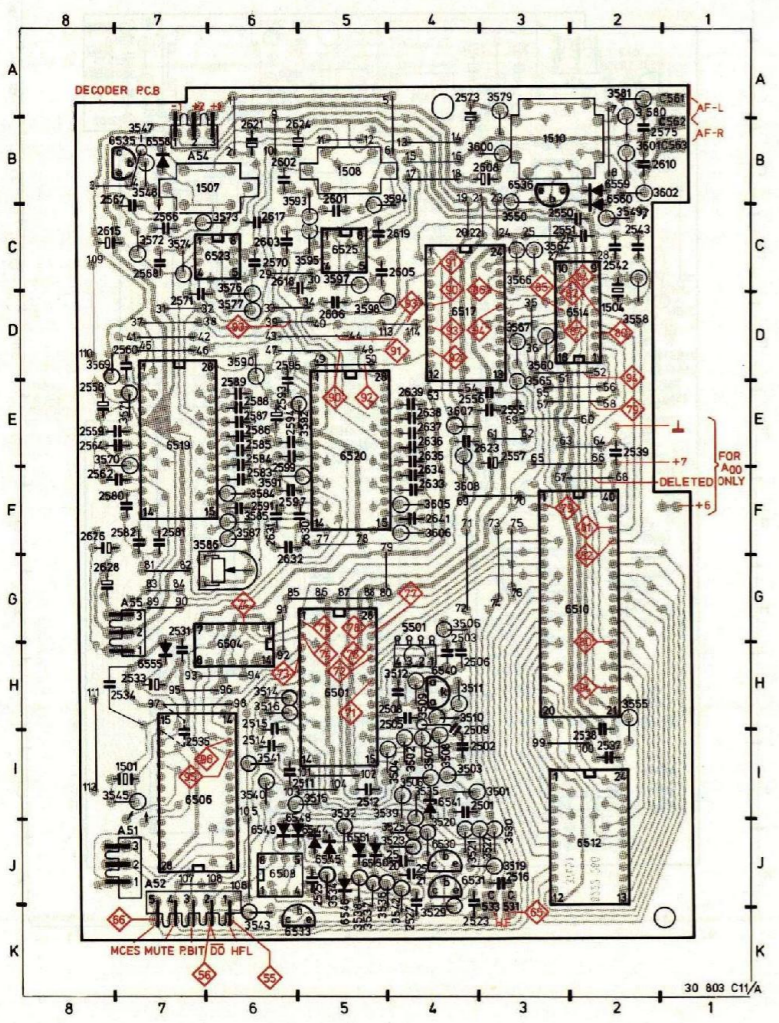
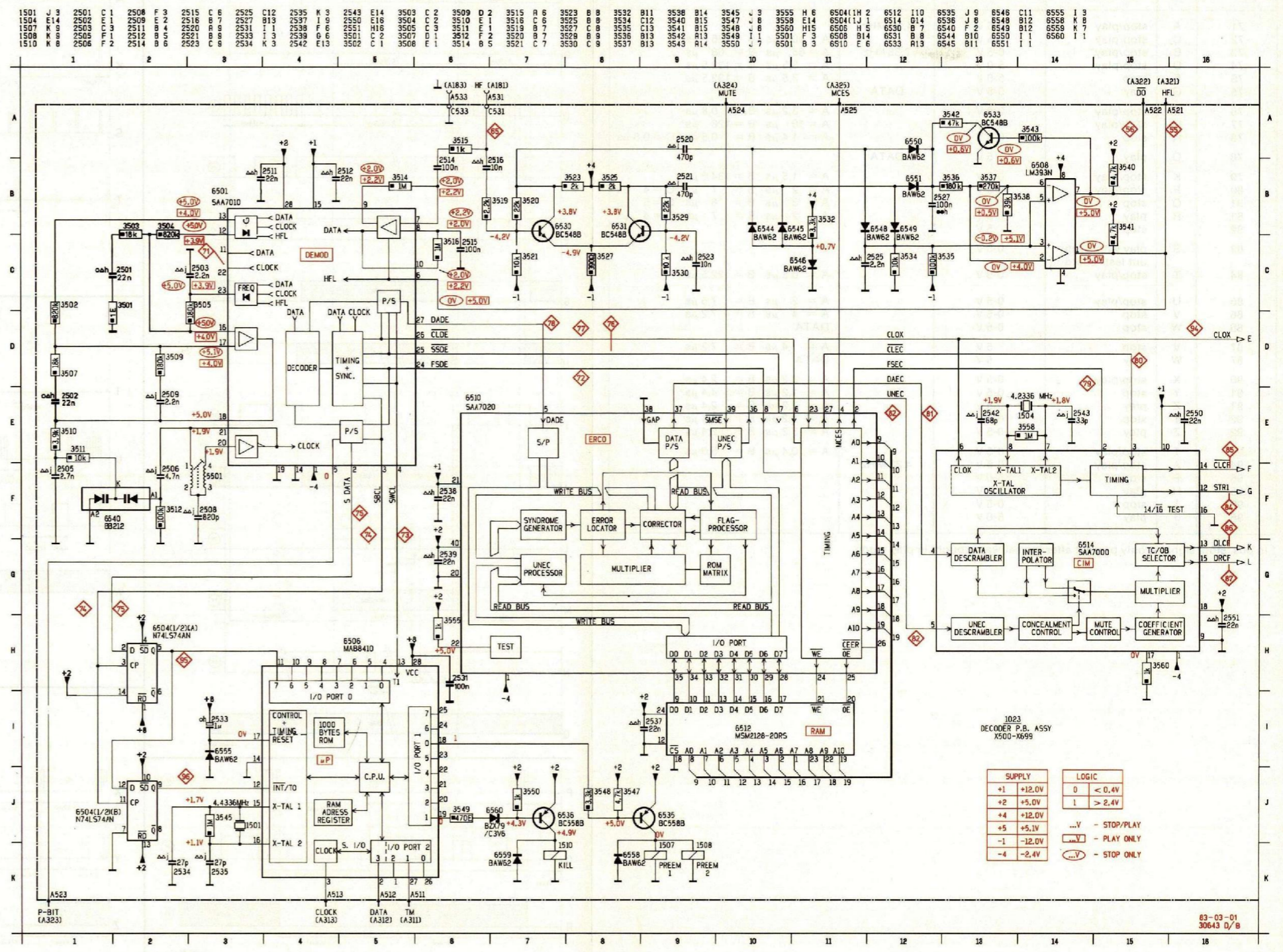
Nr.	See	Position	Amplitude	f	Time base
71	A	stop/play	0-5 V	4,32 MHz	
72	C	stop/play	0-5 V		A = 10* $\mu$ S B = 126 $\mu$ S
73	B	stop/play*	0-5 V	7,35 kHz	A = 68 $\mu$ S B = 68 $\mu$ S
74	D	stop/play	5-0 V		A = 3,5 $\mu$ S B = 132,5 $\mu$ S
75	E	stop	5-0 V		A = 3,5 $\mu$ S B = 132,5 $\mu$ S
75	G	play	0-5 V	DATA	
76	L	stop/play	0-5 V		A = 3,2 $\mu$ S B = 0,8 $\mu$ S
77	M	stop/play	0-5 V		A = 10 $\mu$ S B = 126 $\mu$ S
78	N	stop	0-5 V		A = 1,4 $\mu$ S B = 0,5 $\mu$ S C = 0,8 $\mu$ S
78	O	play	5 V	DATA	
79	K	stop/play	0-5 V		A = 1,5 $\mu$ S B = 134,5 $\mu$ S
80	P	stop/play	0-5 V		A = 2 $\mu$ S B = 7 $\mu$ S C = 4 $\mu$ S
81	Q	stop	0-5 V		A = 3 $\mu$ S B = 6 $\mu$ S C = 5 $\mu$ S
81	R	play	0-5 V		A = 2 $\mu$ S B = 7 $\mu$ S C = 4 $\mu$ S
82		stop	5 V	DC	
82	S	play with Drop-out test record	0-5 V		
84	T	stop/play	0-5 V		A = 0,5 $\mu$ S B = 22,5 $\mu$ S
85	U	stop/play	0-5 V		A = 2 $\mu$ S B = 7,5 $\mu$ S
86	V	stop	0-5 V		A = 4 $\mu$ S B = 7,2 $\mu$ S
86	W	stop	0-5 V	DATA	
87	V	stop	5 V		A = 4 $\mu$ S B = 7,2 $\mu$ S
87	W	play	5 V	DATA	
90	X	stop/play	0-5 V		A = 3,2 $\mu$ S B = 2,4 $\mu$ S
91	Y	stop	0-5 V		A = 1,2 $\mu$ S B = 4,4 $\mu$ S
91	Z	play	0-5 V		A = 3,2 $\mu$ S B = 2,4 $\mu$ S
92	Y	stop	0-5 V		A = 1,2 $\mu$ S B = 4,4 $\mu$ S
92	Z	play	0-5 V		A = 3,2 $\mu$ S B = 2,4 $\mu$ S
93	T	stop/play	0-5 V		A = 0,4 $\mu$ S B = 5,5 $\mu$ S
94	A	stop/play	0-5 V	4,23 MHz	
95	F	stop	5-0 V		
95	H	play	5-0 V		
96	I	stop	0-5 V		
96	J	play	5-0 V		

\* In pos. stop, signal is only present after the set was brought in play mode.

DECODING



CIRCUIT DIAGRAM F (DECODING PART I, DEMOD, DECO μP, CIM AND DO, HFL DETECTOR)



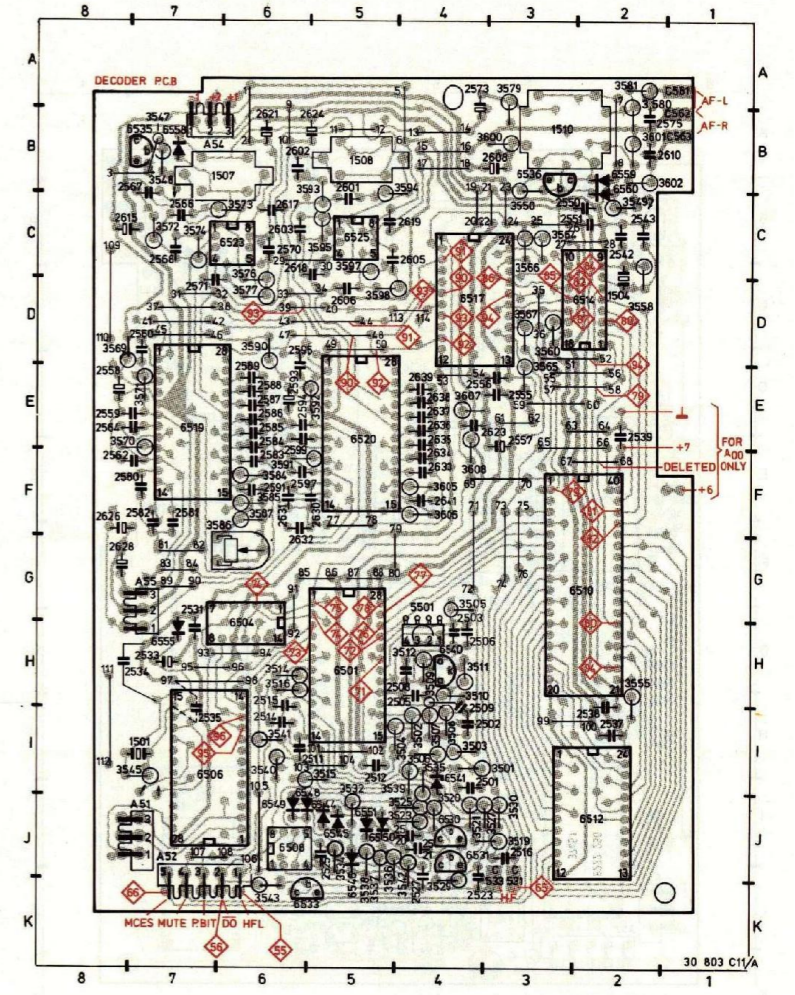
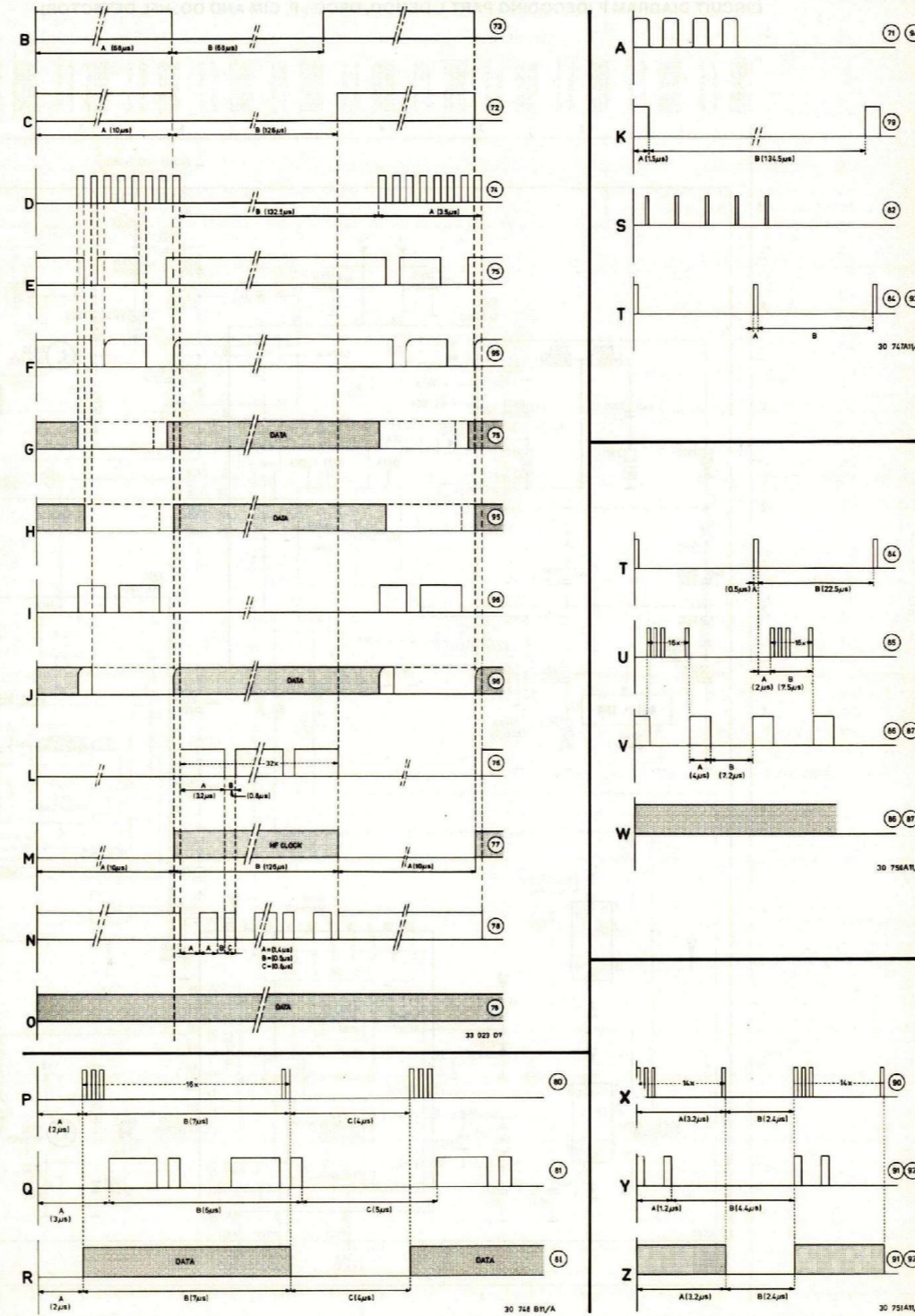
SUPPLY		LOGIC	
+1	+12.0V	0	< 0.4V
+2	+5.0V	1	> 2.4V
+4	+12.0V	...	STOP/PLAY
+5	+5.1V	...	PLAY ONLY
-1	-12.0V	...	STOP ONLY
-4	-2.4V		

DECODING

Nr.	See	Position	Amplitude	f	Time base
71	A	stop/play	0-5 V	4,32 MHz	A = 10 <sup>*</sup> μs B = 126 μs
72	C	stop/play	0-5 V	7,35 kHz	A = 68 μs B = 68 μs
73	B	stop/play*	0-5 V		A = 3,5 μs B = 132,5 μs
74	D	stop/play	5-0 V	DATA	A = 3,5 μs B = 132,5 μs
75	E	stop	5-0 V		
75	G	play	0-5 V		
76	L	stop/play	0-5 V	DATA	A = 3,2 μs B = 0,8 μs
77	M	stop/play	0-5 V		A = 10 μs B = 126 μs
78	N	stop	0-5 V	DATA	A = 1,4 μs B = 0,5 μs C = 0,8 μs
78	O	play	5 V		
79	K	stop/play	0-5 V	DC	A = 1,5 μs B = 134,5 μs
80	P	stop/play	0-5 V		A = 2 μs B = 7 μs C = 4 μs
81	Q	stop	0-5 V	DC	A = 3 μs B = 6 μs C = 5 μs
81	R	play	0-5 V		A = 2 μs B = 7 μs C = 4 μs
82		stop	5 V		
82	S	play with Drop-out test record	0-5 V		
84	T	stop/play	0-5 V	A = 0,5 μs B = 22,5 μs	
85	U	stop/play	0-5 V	DATA	A = 2 μs B = 7,5 μs
86	V	stop	0-5 V		A = 4 μs B = 7,2 μs
86	W	stop	0-5 V		
87	V	stop	5 V	DATA	A = 4 μs B = 7,2 μs
87	W	play	5 V		
90	X	stop/play	0-5 V	4,23 MHz	A = 3,2 μs B = 2,4 μs
91	Y	stop	0-5 V		A = 1,2 μs B = 4,4 μs
91	Z	play	0-5 V	4,23 MHz	A = 3,2 μs B = 2,4 μs
92	Y	stop	0-5 V		A = 1,2 μs B = 4,4 μs
92	Z	play	0-5 V	4,23 MHz	A = 3,2 μs B = 2,4 μs
93	T	stop/play	0-5 V		A = 0,4 μs B = 5,5 μs
94	A	stop/play	0-5 V		
95	F	stop	5-0 V		
95	H	play	5-0 V		
96	I	stop	0-5 V		
96	J	play	5-0 V		

\* In pos. stop, signal is only present after the set was brought in play mode.

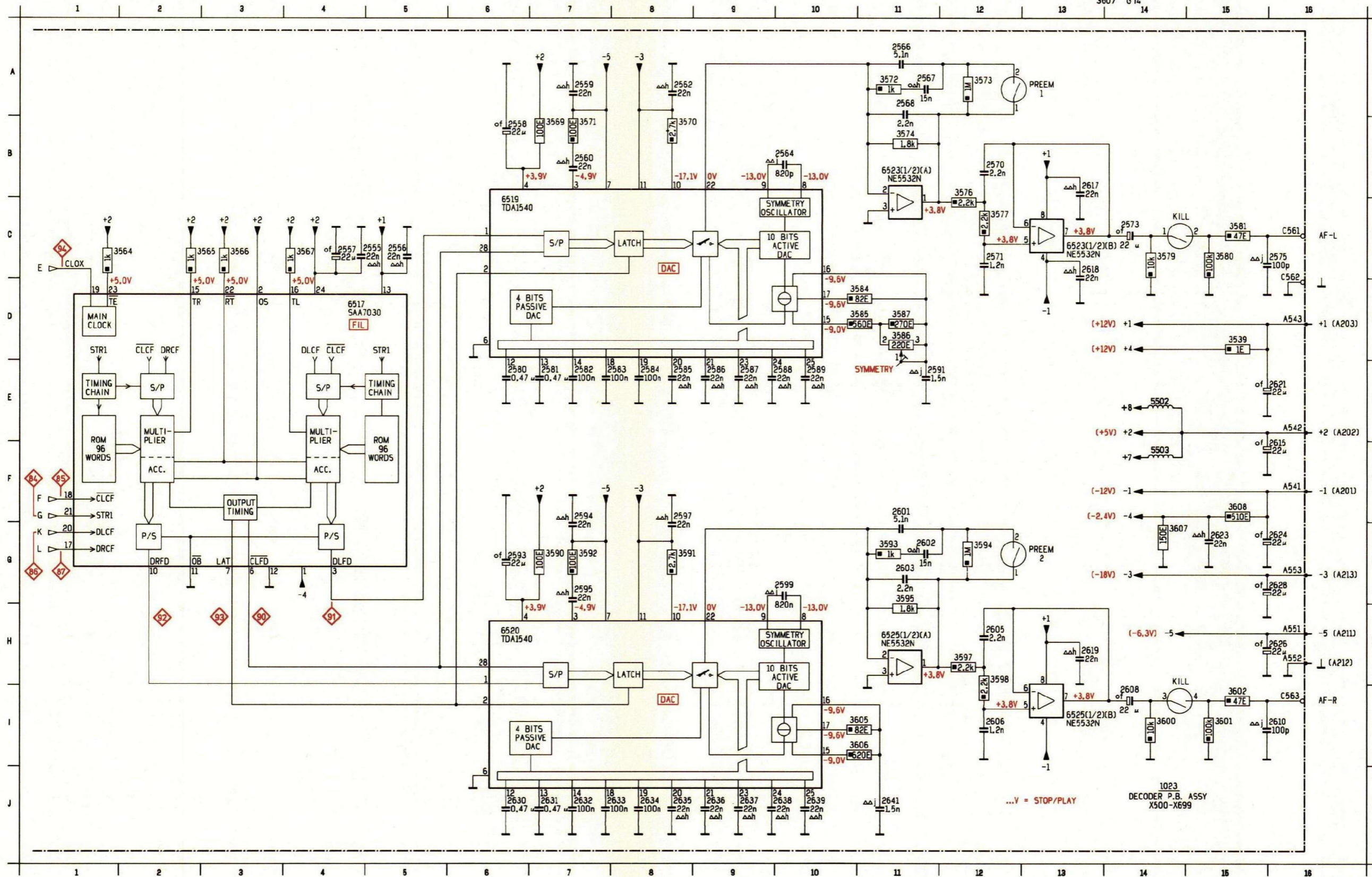
DECODING





CIRCUIT DIAGRAM G (DECODING PART II, FIL, DAC's AND SUPPLY)

2555	C 5	2560	B 7	2568	A11	2580	E 6	2585	E 8	2591	E11	2599	J 1	2606	I12	2618	C13	2626	H16	2633	J 8	2638	J10	3564	C 2	3570	B 8	3576	J 1	3584	D11	3591	G 8	3597	J 1	3605	J 1	6520	H 6	6541	E15					
2556	C 5	2562	A 8	2570	B12	2581	E 7	2586	E 9	2593	F 6	2601	J 1	2608	J 1	2619	H13	2628	G16	2634	J 8	2639	J10	3565	C 3	3571	B 7	3577	C12	3585	D11	3592	G 7	3598	H12	3606	J 1	6523								
2557	C 4	2564	B10	2571	C12	2582	E 7	2587	E 9	2594	F 7	2602	J 1	2610	I16	2621	E16	2630	J 6	2635	J 8	2641	J11	3566	C 3	3572	A11	3579	C14	3586	J 1	3593	J 1	3600	I14	3608	J 1	6523								
2558	B 6	2566	A11	2573	J 1	2583	E 8	2588	E10	2595	F 7	2603	J 1	2615	F16	2623	G15	2631	J 7	2636	J 9	3506	J 1	3567	C 4	3573	A12	3580	C15	3587	J 1	3594	G12	3601	I15	6517	D 4	6525								
2559	A 7	2567	A11	2575	C16	2584	E 8	2589	E10	2597	F 8	2605	H12	2617	B13	2624	G16	2632	J 7	2637	J 9	3539	D15	3568	B 7	3574	B11	3581	C15	3588	G 7	3595	J 1	3602	J 1	6519	C 6	6525								



83-03-01  
30644 D/B

**11. AMENDMENTS**
*Page changes*

Entered with A83-109 dated 1983-03-02 from cancellation A00.

DESCRIPTION		REASON
Cover Sheet		CD100/05 added
Table of Contents	1-1-b	Table of contents modified
Table of Contents	1-2	Added table of contents
Specification	3-1-a	Specification expanded and modified
Repair Hints	5-1-a	Text modified
Service Tools	5-2-a	Code numbers changed
Repair Hints	5-4-a	Text expanded with regard to servicing the RAFOC unit
Measurements and Settings	6-1-a	Text modified
Measurements and Settings	6-2-a	Text modified
Electrical measurements and settings	6-3-a	Text "Laser power" adjusted
Electrical Measurements and Settings	6-4-a	Text "Adjusting the focus bandwidth" adjusted.
Exploded view of C.D.M.	7-2-1	Drawing + bill of materials adjusted
Exploded view of frame/cabinet	7-2-2	Exploded view modified
Mains filter	8-2-a	Drawing modified
Power supply	8-3-1	PCB drawing + bill of materials adjusted
Power supply	8-3-2	Schematic adapted for A01
PRE-AMP + laser schematic (NEG.VOLT.PH.)	8-5-1	Schematic adapted to production
PRE-AMP + laser PCB (NEG.VOLT.PH.)	8-5-2	PCB drawing + parts list adapted to production
PRE-AMP + laser schematic (POS.VOLT.SH.)	8-5-3	Schematic adapted for light pen with positive supply voltage
PRE-AMP + laser board (POS.VOLT.SH.)	8-5-4	PCB drawings + parts list adjusted
Servo PCB	8-9-a	PCB drawing + parts list adjusted
Servo PCB	8-10-a	PCB drawing + parts list adjusted
Decoder Schematic Part 1	8-15-1	Schematic adapted to production
Decoder PCB	8-15-2	PCB drawing adapted to production + parts list adapted
Decoder PCB	8-15-3	PCB drawing adapted to production + parts list adapted Scheme
Decoder Schematic Part 2	8-15-4	Schematic adapted to production
Standard Symbols	8-15-5	Added

Entered with A83-111 dated 1983-04-28

DESCRIPTION		REASON
Table of Contents	1-1-c	Amended
Table of Contents	1-2-a	Amended
Service Tools	5-2-b	Laser Simulator POS.VOLT.SH. added
Measurements and Settings	6-5	Measurement POS.VOLT.SH added

Entered with A83-134 dated 1983-09-08

DESCRIPTION		REASON
Fault Finding Method	10-1-a to 10-13-a	Changed Fault Finding Method

11-2  
1984-04-20

Entered with A84-118 dated 1984-04-20

**DESCRIPTION**

**REASON**

Cover Sheet		CD100/30 added
Table of Contents	1-1-e	Table of contents modified
Table of Contents	1-2-c	Table of contents added
Repair Hints	5-1-a	Pusher code number changed
Repair Hints	5-2-c	Code numbers changed
Repair Hints	5-4-b	Service RAFOC unit changed
Electrical measurements and settings	6-3-b	Changed layout
Electrical measurements and settings	6-4-b	Changed layout
Electrical measurements and settings	6-5-a	Text laser power added
Exploded view of C.D.M.	7-1-a	Changed layout
Exploded view of frame/cabinet	7-2-a	Changed layout
	7-1	Cancelled
	7-2	Cancelled
	7-2-1	Cancelled
	7-2-2	Cancelled
Main filter	8-2-b	Fuse changed
Power Supply	8-3-2a	Power supply (adapted to A09) added
Pre-amp + laser schematic (POS.VOLT SH.)	8-5-5	Schematic changed (laser power supply)
Pre-amp + laser schematic (POS.VOLT SH.)	8-5-6	Schematic changed (laser power supply)
Principal drawing Control PCB	8-7-1	Schematic changed
Wiring layout Control PCB	8-7-2	PCB adjusted
Servo schematic 1	8-11-1	Schematic changed
Servo PCB	8-11-2	Altered PCB
Servo PCB	8-11-3	Altered PCB
Servo schematic 2	8-11-4	Schematic changed
Decoder schematic 1	8-15-5	Schematic changed
Decoder PCB	8-15-6	PCB adjusted
Decoder PCB	8-15-7	PCB adjusted
Decode schematic 2	8-15-8	Schematic changed
Wiring drawing	9-2	Wiring changed
Change overview	11-1-c	Text added
Change overview	11-2	Added
Change overview	11-3	Added
Change overview	11-4	Added
Change overview	11-5	Added
Additional information	12-1-a	Text added

Parts and PCB changes  
Entered with A84-118 dated 1984-04-20

**CD100/00/05 SERVO PCB**

PCB with Code	Expired, added, modified	Reason
A02	C2213 added	Improving focusing startup.
A03	C2259 changed to 15nF C2251 changed to 470nF C2244 changed to 560pF R3328 changed to 270k R3376 changed to 5k6  R3247 added	Improved stability.  Protection of the Demod IC against electrostatic discharges.
A04	C2251 changed to 220nF	Faster capture.
A05	C2244 changed to 680pf C2259 changed to 22nF R3328 changed to 330k R3376 changed to 4k7  Trimming potentiometer R3315 changed to 15k fixed resistor.	Improve reading of the CD table of contents  DC offset setting is dropped.
A06	Introduction of changed PCB layout 4 and service print.	
A07	C2217 changed to 3.3μF C2218 changed to 15nF R3255 changed to 22k R3257 changed to 27k R3260 changed to 56 k R3261 changed to 56 k D6253. BZX79/C7V5 added.	Prevent distortion of the first second of a track on some CDs. See Chapter 12 (Additional Information).
A08	Supply voltage - 2 A goes directly from the servo PCB to the lid switch.	The two connectors on the display PCB are no longer available (reduce cost).
A09	C2251 changed to 100nF R3375 changed to 68k R3315 changed to wanted in 27k	Improve reading of the CD table of contents  Improve DC offset.

**DECODER PCB**

PCB with Code	Expired, added, modified	Reason
A01	R3501, 3502, 3504 and 3508 changed to 8M2 R3503, 3507 changed to 18k R3305, 3509 changed to 180k R2505 changed to 2k7	Improved drop-out behaviour.
A02	Stabilizer PCB for the power supply of Erco circuit expired. Demod-Erco interface PCB applied.  R3515 changed to 1k	New Erco IC (M4281).  Protection of Demod-IC and Decode $\mu$ P against electrostatic discharges.
A03	R3527 changed to 390 $\Omega$ (390E) R3521 changed to 10k R3530 changed to 10k R3536 changed to 180k R3537 changed to 220k	Better signal processing of the HF detector circuit.
A04	Introduction of changed print layout 4 and service print.  R3537 changed to 100k	Preventing uncontrolled quick search.
A05	R3585 has been changed to 620 $\Omega$ R3586, 3587 expired. R3601 has been changed to 1 $\Omega$ R3506, 3508 expired. R3549 has been changed to 4k7 D6560 and R3550 expired. C2540, P3551, R3552, D6556 and D6557 added.	Installation of channel matching is unnecessary.  Installation of the PLL coil is not applicable.  Unpress the power off click.
A06	Demod-Erco interface PCB expired.	New Erco-IC M4282 applied.
A07	C2514 changed to 22nF C2515 changed to 1 $\mu$ F R3514 expired. R3516 changed to 3k9 C2517, R3522, R3531, D6542 and D6543 added.	Reduce interpolation at black spots on the CD  New Demod-IC SAA7010 added.

**PRE-AMP + LASER PCB**

PCB with Code	Expired, added, modified	Reason
A01	C2142 expired Added R3193, R3195 and D6116.	Protection of the laser-diode.
A02	Connector A12 is rotated through 180°. <b>Note:</b> Only on this PCB marked with A02 is it mounted in this way.	Coil focus unit wound incorrectly. <b>Note:</b> when replacing with a new focus coil, turn A12, see chapter 12 (Additional information)
A03	R3152 changed to 12k R3115, 3116, 3118 and 3119 changed to 680k R3180 changed to 15 k	Increasing the HF output voltage Increasing the laser current. Adjustment of the control range of the laser current setting.
A04	Added 100nF capacitor between points 4 and 8 of IC6114. Added 10nF capacitor between points 4 and 7 of IC6107.	Protection of the laser diode against electrostatic discharges.
A05	R3152 changed to 15 k.	Increasing the HF output voltage.
A06	Introduction of modified PCB layout M2.	Modified laser diode power supply.
A07	Introduction of modified PCB layout M3.	Prevent the laser from burning when the lid is open

## CD Mechanism

PCB with Code	Expired, added, modified	Reason
A01	Change of PRE-AMP + LASER (POS.VOLT.SH.) from A00 to A01	Protection of the laser diode.
A02	PRE-AMP + LASER PCB changed from A05 to A06. Simultaneously applied new light pen.	Changed laser power supply, PCB layout and light pen. See Chapter 12 (Additional Information).
A03	Introduction of RAFOC arm in which the focus unit is integrated	Reduce Cost

## Device

PCB with Code	Expired, added, modified	Reason
A01	Stabilizer PCB for the power supply of the Erco circuit has been discontinued. Demod-Erco interface PCB applied. Decoding PCB has been changed from A01 to A02.	New Erco IC (M4281).

## CD100/30 SERVO PCB

PCB with Code	Expired, added, modified	Reason
A	C2217 changed to 3.3 $\mu$ F C2218 changed to 15nF R3255 changed to 22k R3257 changed to 27k R3260, 3261 changed to 56k D6253: BZX79/C7V5 added.	Prevent distortion of the first second of a track on some CDs. See Chapter 12 (Additional Information).
B	C2251 changed to 100nF R3375 changed to 68k	C2251 changed to 100nF R3375 changed to 68k
C and D	Never applied	
E	Changed the mounting of the transistors on the heatsink.	Reduce Cost

## CD100/30 DECODER PCB

PCB with Code	Expired, added, modified	Reason
A	Demod-Erco Interface PCB expired.	New Erco IC (M4282).
B and C	C2514 changed to 22nF C2515 changed to 1 $\mu$ F R3516 changed to 3k9 R3514 expired C2517, R3522. R3531. D6542 and D6543 added.	Reduce interpolation at black spots on the CD  New Demod-IC SAA7010 added.

## 12. ADDITIONAL INFORMATION

### Service position of the decoder panel

Decoder panels that are NOT provided with service PCBs may NOT be placed in the horizontal service position (as given on page 5-3). These PCBs make closure in horizontal service position.

### Stabilizer panel on the decoder panel

A stabilizer panel is mounted on the decoder panel for ERCO ICs that function to provide a supply voltage of 6V. The ICs that operate on 6V are labeled "6V" or "6V and 12V". The stabilizer panel is given on page 8-3-1. The bias resistor must be set so that the voltage between points 10 and 20 of the ERCO IC is  $+6\text{ V} \pm 20\text{ mV}$ .

### $\mu\text{P}$ in the servo circuit

On servo panels with stamping A03 and higher, the bridge wire 67-70 (in coordinate box F04 of the PCB drawing) has been replaced by a resistor of  $1\text{ k}\Omega$ .

This resistor is added to protect the  $\mu\text{P}$  against static charge.

### DEMODO IC

On decoder boards stamped A02 and above, resistor 3515 has been changed from  $1\Omega$  (1E) to  $1\text{ k}\Omega$ .

This resistor has been modified to protect the DEMODO IC against static charge.

### Connector A12 on PRE-AMP + LASER PCB

During production, focus coils were temporarily used with the winding direction reversed.

In this case, connector A12 on the PRE-AMP + LASER PCB is rotated  $180^\circ$  in relation to the PCB drawing. The focus coils supplied for service all have the same winding direction.

If a lens unit or PRE-AMP + LASER PCB has to be replaced, attention must be paid to the position of connector A12.

When the connector is rotated  $180^\circ$  compared to the drawing in the manual, the following measures must be taken.

- If the lens unit is replaced, assemble connector A12 as given in the PCB drawing.
- If the PRE-AMP + LASER PCB is replaced, rotate connector A12  $180^\circ$  on the service-supplied PCB.

### Changed motor control / Replaced MAB8420 by MAB8440 Servo- $\mu\text{P}$

If the servo  $\mu\text{P}$  MAB8420 is replaced by the MAB8440 it is desirable to make the following changes.

Change C2217 to  $3.3\mu\text{F}$   
 Change C2218 to  $15\text{nF}$   
 Change R3255 to  $22\text{k}$   
 Change R3257 to  $27\text{k}$   
 Change R3260 to  $56\text{k}$   
 Change R3261 to  $56\text{k}$   
 D6253: BZX79/C7V5 added.

### Pre-amplifier board + light pen (POS. VOLT. SH.)

With effect from version number A06, the PCB layout of the pre-amplifier print has been changed and a new light pen is used in combination with this.

The new light pen can be recognized by some red paint on the laser mounting PCB.

Consequently, during repair, you may now be faced with the following possibilities.

- A1. Devices equipped with a preamplifier board with a version number lower than A06 and a light pen not marked with paint.

If the preamplifier board is replaced by a version higher than A05, the following change must be made:

Fit a  $470\Omega$  resistor between A111 and A113.  
**Before switching on** the device, turn R3180 all the way to the right. After switching on, carefully adjust the laser current with R3180.

- A2. A light pen without a paint mark must be replaced with a light pen with a paint mark.

No change necessary, however, **before switching on** R3180 must be turned clockwise as far as possible.

After switching on, carefully adjust the laser current with R3180

- B1. Devices equipped with a pre-amplifier with a performance number A06 and above **together** with a marked light pen.

If the preamplifier board is replaced by one with a lower version number than A06, R3180 must be turned all the way clockwise **before switching on** the device. After switching on, the laser current can then be carefully set with R3180.

- B2. When replacing the light pen with a light pen without a paint mark, the following change must be made.

Fit a  $470\Omega$  resistor between A111 and A113.

Turn R3180 fully clockwise **before switching on** and carefully adjust the laser current with R3180 after switching on.

The new light pen will be delivered under the old order number.

To prevent unwanted high failure rates of light pens, it is used in a number of devices. where positive supply voltage lasers are used the laser current setting is increased to  $800\text{ mV}$  (measured across R3308). this in contrast to its current value ( $575\text{ mV} \pm 75\text{ mV}$ ).

With this type of laser, this increase has no consequences on the expected service life.

NL

Already published A83-109, A83-111, A83-134, A84-118

The following pages have been changed/added to adapt the Service Manual.

**Change Sheets**

1-1-f  
1-2-d  
8-7-2-a  
8-11-3-a  
11-2-a

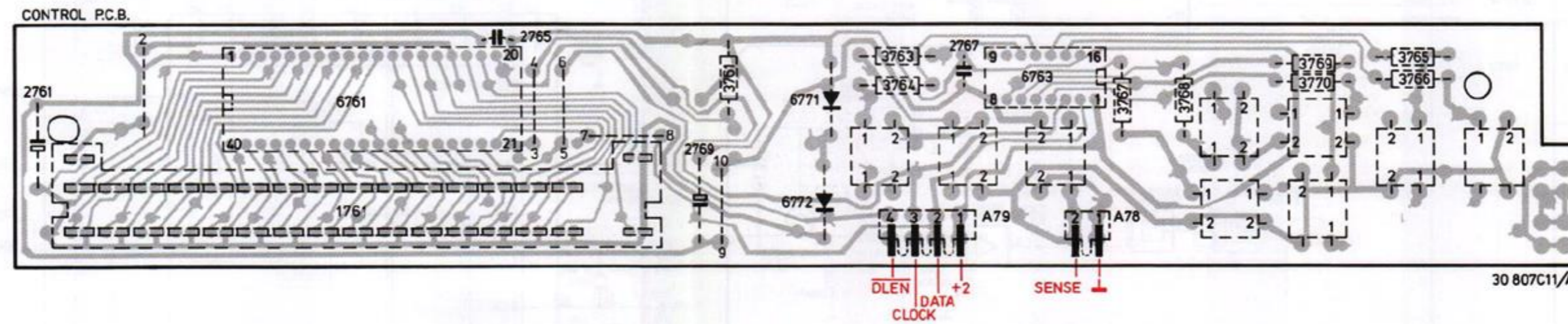
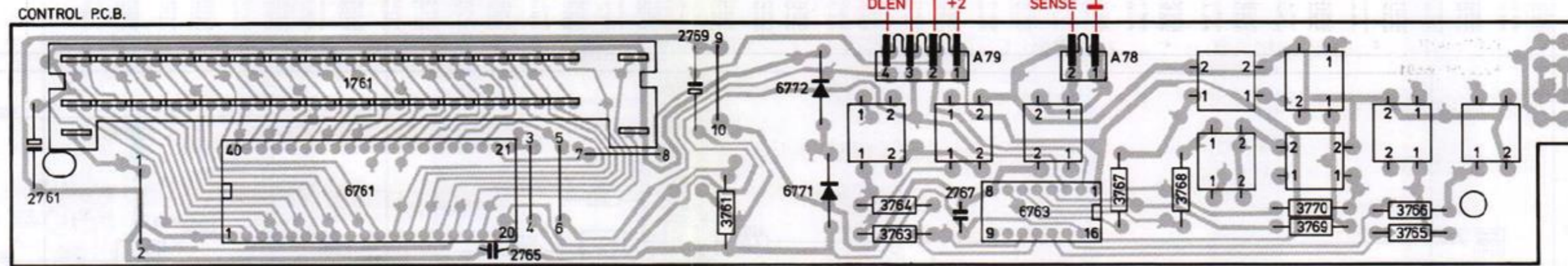


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4	4-1	Controls			
5	5-1-a	Repair Hints		8-3	Power Supply Circuit Schematic Power Supply PCB Drawing BOM
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		Servicing the Mains Input Filter			
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1984-09-01

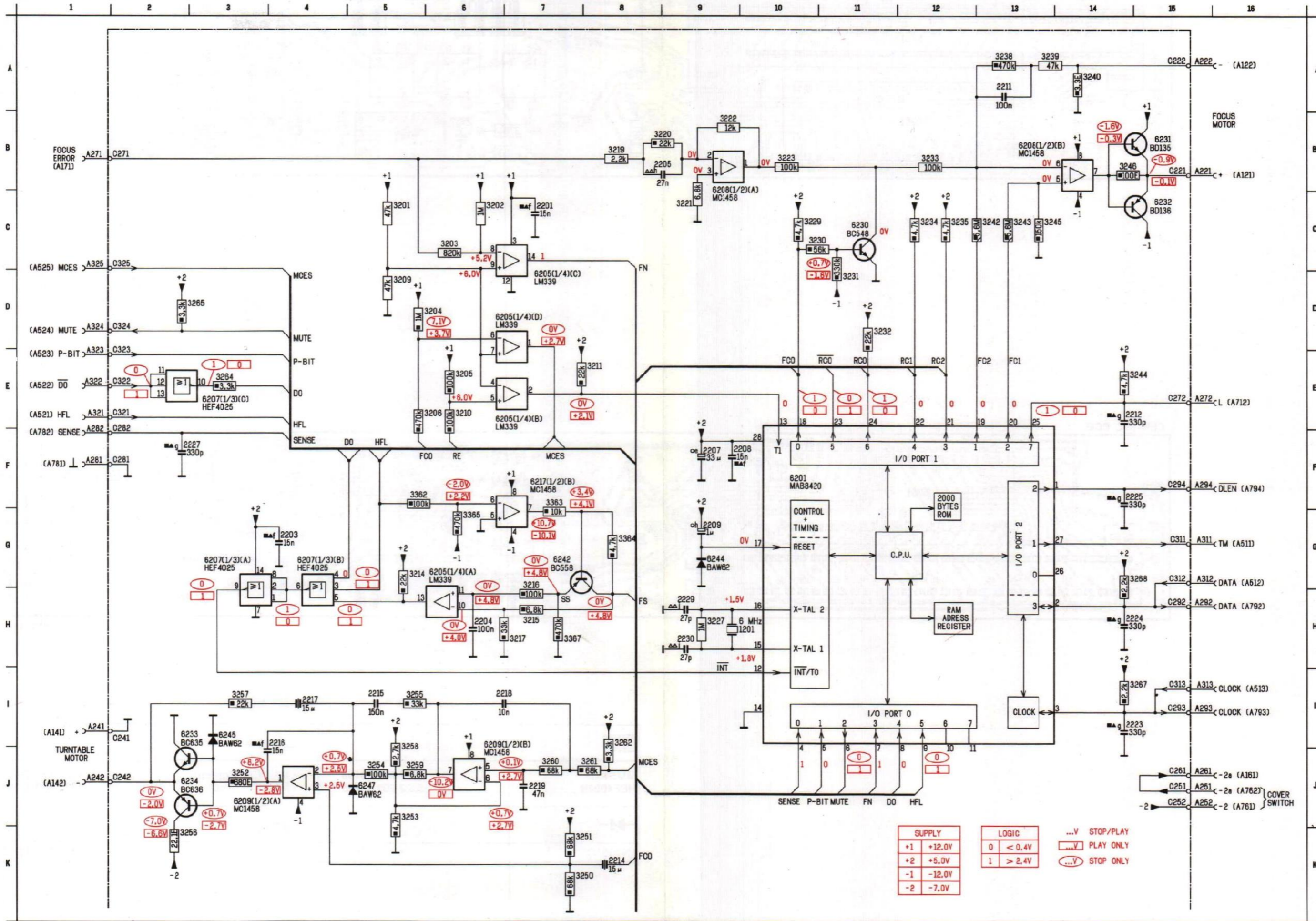
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30 807C11/A

MM5450	4822 209 10199	LN324GP (green)	4822 130 31429
HEF4094B	5322 209 14485	LN224RP (red)	4822 130 31431
1N4001G	4822 130 31438		4822 271 30259

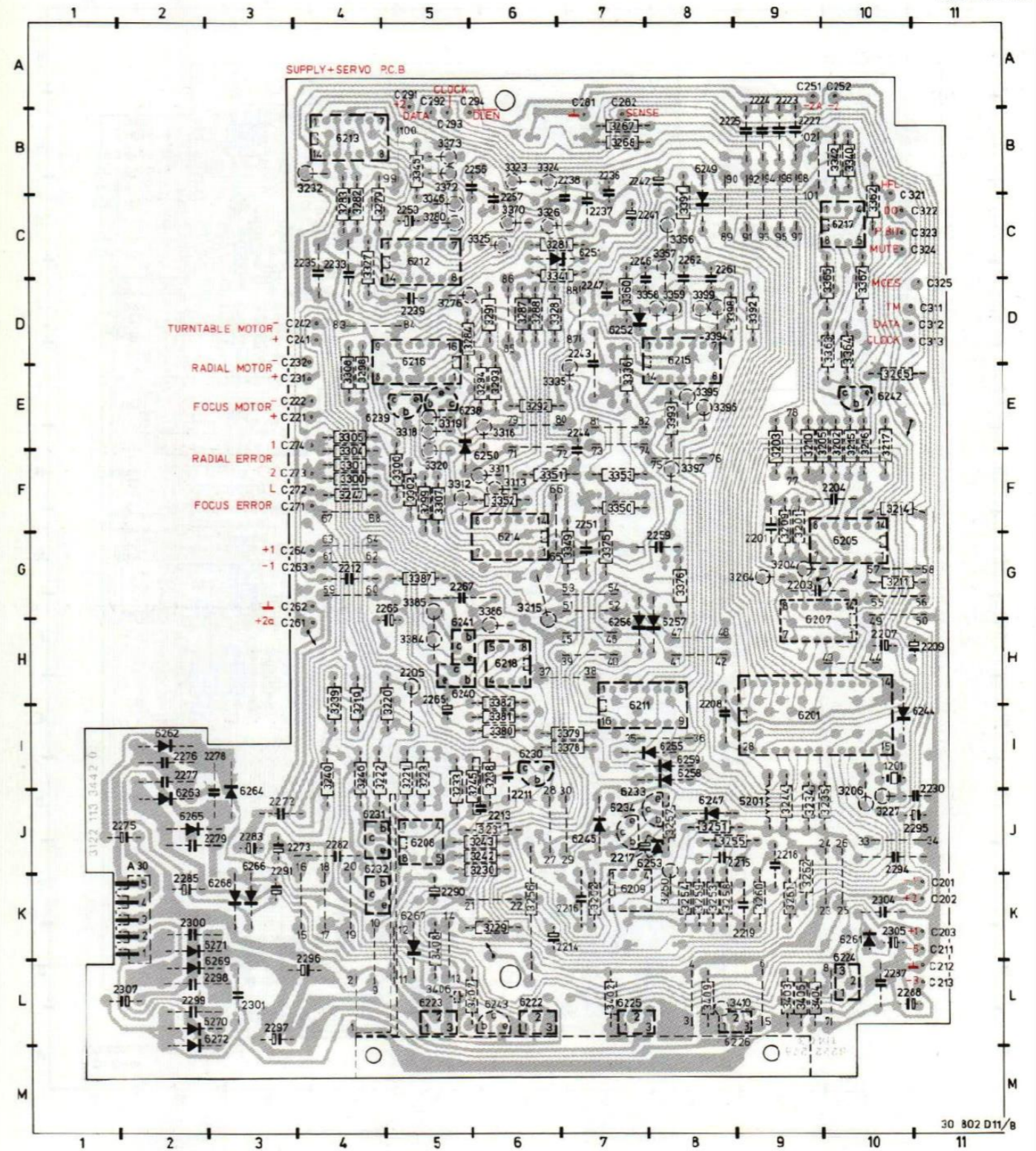
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2201	C 7	2208	F10	2215	I 5	2223	I15	2230	H 9	3205	E 6	3214	G 5	3220	B 9	3229	C10	3234	C12	3242	C13	3250	K 8	3255	I 5	3260	J 7	3267	I15	3365	G 6	6205	D 7	6208	B13	6230	C11	6242	G 7
2203	G 4	2209	G 9	2216	I 4	2224	H15	3201	C 5	3206	E 6	3215	H 7	3221	C 9	3230	C10	3235	C12	3243	C13	3251	K 8	3256	K 3	3261	J 8	3268	O15	3367	H 7	6205	D 7	6208	B 9	6231	B15	6244	G 9
2204	H 6	2211	R13	2217	I 4	2225	F15	3202	C 6	3209	D 5	3216	G 7	3222	B 9	3231	D11	3238	A13	3244	E15	3252	J 3	3257	I 3	3262	I 8	3362	F 5	6201	F10	6207	E 3	6209	I 6	6232	C15	6245	I 3
2205	B 9	2212	E15	2218	I 7	2227	F 3	3203	C 6	3210	E 6	3217	H 7	3223	B10	3232	D11	3239	A13	3245	C13	3253	J 5	3258	I 5	3264	E 3	3363	F 7	6205	E 7	6207	G 4	6209	J 3	6233	I 3	6247	J 5



SUPPLY	LOGIC	...V STOP/PLAY
+1 +12.0V	0 < 0.4V	...V PLAY ONLY
+2 +5.0V	1 > 2.4V	...V STOP ONLY
-1 -12.0V		
-2 -7.0V		

HEF4025BP LM339N MAB8440PB/D023 MC1458N	4822 209 10254 4822 209 80631 4822 209 10868 4822 209 81349	3219 2k2 - 1% MR25 3220 22k - 1% MR25 3222 12k - 1% MR25 3223,3233 100k - 1% MR25 3256 22E1 - 1% MR25	4822 116 51245 4822 116 51257 5322 116 51254 4822 116 51268 5322 116 50256
BC548B BC558 BC635 BC636 BD135 BD136	4822 130 40937 4822 130 40941 5322 130 44349 4822 130 44283 4822 130 40823 4822 130 40824	2204,2211 100n - 10% 2208 100n - 20+100 2215 150n - 10% 2218 15n - 10% 2219 47n - 10%	4822 121 41672 4822 121 42019 4822 121 41682 4822 121 42021 4822 121 41676
			IC
BAW62	4822 130 30613	28p	4822 255 40156
1201 6.0 MHz	4822 242 70392	5201	4822 156 20966
3201,3209, 3239 } 3202 } 3203 } 3204,3227 }	47k - 1% MR25 1M - 1% MR25 820k - 1% MR25 1M - 5% SFR25	5322 116 54671 5322 116 55535 5322 116 51398 4822 110 73187	

1201	I10	2207	H10	2213	J06	2219	K09	2233	C04	2239	D05	2246	C07	2257	C06	2266	G05	2276	I02
2201	F09	2208	I08	2215	J08	2224	K09	2235	C04	2241	K06	2247	I07	2259	G08	2267	G05	2277	I02
2203	G09	2209	H10	2216	K07	2225	K09	2236	B07	2242	B08	2250	C05	2261	C08	2272	J03	2278	J03
2204	F10	2211	I06	2217	J07	2227	B09	2237	C07	2243	D07	2251	C07	2262	C08	2273	J03	2279	J02
2205	H05	2212	G04	2218	J09	2230	J11	2238	C07	2244	F07	2256	B05	2265	I05	2275	J02	2282	J04
2283	B09	2291	K03	2298	I02	2305	K10	3204	G09	3211	G10	3219	H04	3229	K06	3234	J09	3243	J06
2285	K02	2294	J10	2299	I02	2307	L02	3205	B09	3214	F10	3221	I05	3230	J06	3238	I06	3244	J09
2287	L10	2295	J10	2300	K02	3201	F09	3206	J11	3215	E10	3222	I04	3231	J06	3239	H04	3245	J06
2288	L10	2296	L04	2301	K03	3202	E10	3209	F09	3216	E10	3223	I05	3232	B04	3240	I04	3246	I04
2290	K05	2297	L03	2304	K10	3203	E09	3210	E09	3217	E10	3227	J10	3233	I05	3242	J06	3247	F04
3251	J08	3256	K06	3261	K09	3268	B07	3283	C04	3292	E06	3300	F04	3306	F05	3313	F06	3320	F05
3252	K07	3257	J08	3262	K09	3275	D05	3284	D05	3293	E06	3301	F04	3307	F05	3315	G06	3323	B06
3253	K08	3258	K08	3264	G09	3279	C04	3287	D06	3294	E06	3302	F05	3308	E04	3316	E06	3324	B06
3254	K08	3259	K08	3265	I10	3280	C05	3288	D06	3298	E04	3304	F04	3311	F06	3318	E05	3325	C06
3255	J08	3260	K09	3267	I07	3282	C04	3291	D06	3299	F05	3305	E04	3312	F05	3319	E05	3326	C06
3327	C04	3341	C06	3350	F07	3357	C08	3363	D10	3372	B05	3379	I07	3385	C05	3393	E08	3398	D08
3328	D06	3342	B10	3351	F06	3358	D08	3364	D10	3373	B05	3380	I06	3386	H06	3394	D08	3399	D08
3335	E07	3345	B05	3352	F06	3359	D08	3365	D10	3375	C07	3381	C06	3387	G05	3395	E08	3402	L07
3336	E07	3346	C05	3353	F07	3360	D07	3367	D10	3376	G08	3382	B06	3391	C08	3396	E08	3403	L09
3340	B10	3349	G07	3356	C08	3362	C10	3370	C06	3378	I07	3384	B05	3392	D09	3397	F08	3404	L09
3405	L09	4307	L05	6208	J05	6214	G06	6222	L06	6231	J04	6239	B05	6244	I10	6252	D07	6258	I08
3408	K05	5201	J09	6209	K07	6215	D08	6224	L10	6232	K04	6240	H05	6245	J07	6253	J08	6259	I08
3409	L08	6201	I09	6211	I07	6216	D05	6223	L07	6233	J08	6241	H05	6246	J08	6255	I08	6261	K10
3410	L08	6206	G10	6212	C05	6217	C10	6226	L08	6234	J07	6242	E10	6249	C08	6256	H07	6262	I02
4306	L05	6207	G09	6213	B04	6218	H06	6230	I06	6238	B05	6243	L06	6250	B05	6257	H08	6263	J02
6254	J03	6269	L02	6265	J02	6270	L02	6266	K03	6271	K02	6267	K05	6272	H02	6268	K03		





**11. AMENDMENTS**

*Page changes*

Entered with A83-109 dated 1983-03-02 from cancellation A00.

DESCRIPTION		REASON
Cover Sheet		CD100/05 added
Table of Contents	1-1-b	Table of contents modified
Table of Contents	1-2	Added table of contents
Specification	3-1-a	Specification expanded and modified
Repair Hints	5-1-a	Text modified
Service Tools	5-2-a	Code numbers changed
Repair Hints	5-4-a	Text expanded with regard to servicing the RAFOC unit
Measurements and Settings	6-1-a	Text modified
Measurements and Settings	6-2-a	Text modified
Electrical measurements and settings	6-3-a	Text "Laser power" adjusted
Electrical Measurements and Settings	6-4-a	Text "Adjusting the focus bandwidth" adjusted.
Exploded view of C.D.M.	7-2-1	Drawing + bill of materials adjusted
Exploded view of frame/cabinet	7-2-2	Exploded view modified
Mains filter	8-2-a	Drawing modified
Power supply	8-3-1	PCB drawing + bill of materials adjusted
Power supply	8-3-2	Schematic adapted for A01
PRE-AMP + laser schematic (NEG.VOLT.PH.)	8-5-1	Schematic adapted to production
PRE-AMP + laser PCB (NEG.VOLT.PH.)	8-5-2	PCB drawing + parts list adapted to production
PRE-AMP + laser schematic (POS.VOLT.SH.)	8-5-3	Schematic adapted for light pen with positive supply voltage
PRE-AMP + laser board (POS.VOLT.SH.)	8-5-4	PCB drawings + parts list adjusted
Servo PCB	8-9-a	PCB drawing + parts list adjusted
Servo PCB	8-10-a	PCB drawing + parts list adjusted
Decoder Schematic Part 1	8-15-1	Schematic adapted to production
Decoder PCB	8-15-2	PCB drawing adapted to production + parts list adapted
Decoder PCB	8-15-3	PCB drawing adapted to production + parts list adapted Scheme
Decoder Schematic Part 2	8-15-4	Schematic adapted to production
Standard Symbols	8-15-5	Added

Entered with A83-111 dated 1983-04-28

DESCRIPTION		REASON
Table of Contents	1-1-c	Amended
Table of Contents	1-2-a	Amended
Service Tools	5-2-b	Laser Simulator POS.VOLT.SH. added
Measurements and Settings	6-5	Measurement POS.VOLT.SH added

Entered with A83-134 dated 1983-09-08

DESCRIPTION		REASON
Fault Finding Method	10-1-a to 10-13-a	Changed Fault Finding Method

11-2-a  
1984-09-01

Entered with A84-118 dated 1984-04-20

DESCRIPTION		REASON
Cover Sheet		CD100/30 added
Table of Contents	1-1-e	Table of contents modified
Table of Contents	1-2-c	Table of contents added
Repair Hints	5-1-a	Pusher code number changed
Repair Hints	5-2-c	Code numbers changed
Repair Hints	5-4-b	Service RAFOC unit changed
Electrical measurements and settings	6-3-b	Changed layout
Electrical measurements and settings	6-4-b	Changed layout
Electrical measurements and settings	6-5-a	Text laser power added
Exploded view of C.D.M.	7-1-a	Changed layout
Exploded view of frame/cabinet	7-2-a	Changed layout
	7-1	Cancelled
	7-2	Cancelled
	7-2-1	Cancelled
	7-2-2	Cancelled
Main filter	8-2-b	Fuse changed
Power Supply	8-3-2a	Power supply (adapted to A09) added
Pre-amp + laser schematic (POS.VOLT SH.)	8-5-5	Schematic changed (laser power supply)
Pre-amp + laser schematic (POS.VOLT SH.)	8-5-6	Schematic changed (laser power supply)
Principal drawing Control PCB	8-7-1	Schematic changed
Wiring layout Control PCB	8-7-2	PCB adjusted
Servo schematic 1	8-11-1	Schematic changed
Servo PCB	8-11-2	Altered PCB
Servo PCB	8-11-3	Altered PCB
Servo schedule 2	8-11-4	Schematic changed
Decoder schematic 1	8-15-5	Schematic changed
Decoder PCB	8-15-6	PCB adjusted
Decoder PCB	8-15-7	PCB adjusted
Decode schematic 2	8-15-8	Schematic changed
Wiring drawing	9-2	Wiring changed
Change overview	11-1-c	Text added
Change overview	11-2	Added
Change overview	11-3	Added
Change overview	11-4	Added
Change overview	11-5	Added
Additional information	12-1-a	Text added

Entered with A84-124 dated 1984-09-01

DESCRIPTION		REASON
Table of Contents	1-1-f	Table of Contents modified
Table of Contents	1-2-d	Table of Contents modified
Control PCB	8-7-b	Table of Contents modified
Servo PCB	8-11-3-a	Altered PCB
Change Overview	11-2-a	Text added

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