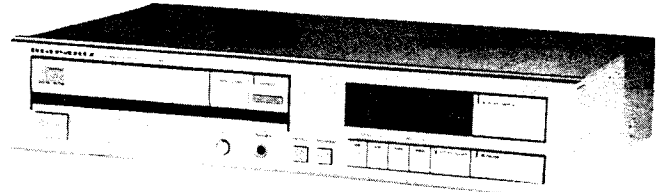


Compact disc player CD65

AB/ABC/AC/AN/EB/FB/NB/NBC/NC/PG/TB/TBC

Service
Service
Service



40 035 A12

For servicing hints of the CD mechanism
see Service Manual C.D.M.-2 (version top HIFI). (At the back of this manual)

Service Manual

COMPACT
disc
DIGITAL AUDIO

CONTENTS

- 1 Elucidation subdivision and table of contents per page
- 2 Controls and technical specifications
- 3 Servicing hints
- 4 Measurements and adjustments
- 5 Exploded views and parts lists of mechanical components
- 6 Block diagram, circuit diagrams, PCB data, parts lists of electrical components and wiring diagram
- 7 Changes
- 8 Additional information

RTV servis Horvat

Tel: ++385-31-856-637

Tel/fax: ++385-31-856-139

Mob: 098-788-319

www.rtv-horvat-dj.hr

CLASS 1
LASER PRODUCT

3122 110 03420

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified be used.

Documentation Technique Service Dokumentation Documentazione di Servizio Huolto-Ohje Manual de Servicio Manual de Servicio

Subject to modification

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	Survey of standard symbols	

1. ELUCIDATION ON THE LAYOUT OF THE DOCUMENTATION

The documentation consists of chapters.

The number of the chapter is indicated by the first digit of the page number.

The second digit of the page number is the sequence numbering.

If modifications or supplements require new supplementary or replacement pages, the page number is extended with a third part:

A digit behind the page number indicates that it concerns a supplementary page.

A replacement page is indicated by a letter behind the page number.

Example

3-6

is page 6 of chapter 3

3-6-1

is a supplementary page behind page 3-6

3-6-a

is the replacement page of page 3-6 (so page 3-6 can be removed from the documentation).

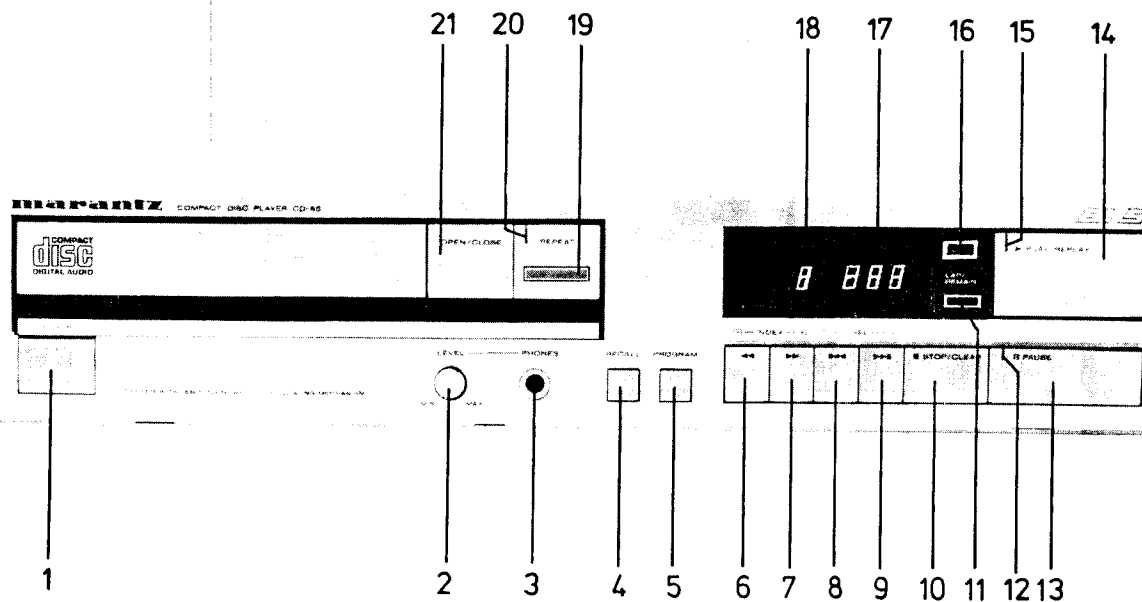


Fig. 1

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2 CONTROLS

- 1 ON/OFF key: for switching the mains voltage supply on or off.
- 2 Level adjustment knob for the head phone volume.
- 3 Head phone socket.
- 4 "RECALL" key: In the programme it is possible to review a program with this key. the tracknumbers selected are successively displayed for one second on the time display section.
- 5 "PROGRAM" key: for storing the tracknumbers selected in the memory while running through the track numbers by means of the select keys.
- 6 "INDEX -" key: for fast search backwards to a particular passage (in the play mode or the programme).
- 7 "INDEX +" key: for fast search forwards to a particular passage (in the play mode or the programme).
- 8 "SELECT -" key: in the play mode one can select track numbers backwards. In the programme one can select tracknumbers backwards for storage in the program memory.
- 9 "SELECT +" key: in the play mode one can select track numbers forward. In the programme one can select tracknumbers forward for storage in the program memory.
- 10 "STOP/CLEAR" key: pressing this key will stop replay or play of a tracknumber in the play mode. The display will show the maximum number of tracks and the remaining time. Pressing this key with the player in the programme will stop replay or play of the tracknumbers selected within the program. The display will show the total amount of tracknumbers selected and the maximum playtime of the program. The program stored will be erased if the stop key is pressed for the second time.
- 11 "LAP/REMAIN" key: using this key the laptime or the remaining time will be displayed on the time display section.
- 12 "PAUSE" LED: lights up during the pause mode.
- 13 "PAUSE" key: this key may be used for interruption of replay or play of a tracknumber indicated on the tracknumber display in the play mode or programme. The pause mode can only be reset by pushing the play/replay key.
- 14 "PLAY/REPLAY" key: this key may be used for replay or play of the track number indicated on the tracknumber display in the play mode or programme.
- 15 "PLAY/REPLAY" LED: lights up during play/replay mode.
- 16 "ERROR" LED: lights up during a wrong handling or control action.
- 17 "DISPLAY" section: this display part shows the laptime or the remaining time or the tracknumbers selected during recall or programming.
- 18 "DISPLAY" section: this display part shows the track number during the play mode and the programme.
- 19 "REPEAT" key: for endless repetition of a program stored in the programme mode or of all tracks recorded on the disc in the play mode.
- 20 "REPEAT" LED: lights up during the repeat mode.
- 21 "OPEN/CLOSE" key: for opening or closing the disc tray.

TECHNICAL SPECIFICATION

- System : Compact Disc Digital Audio system
- Mains voltages : 110 V, 127 V, 220 V, 240 V
± 10% (to be changed by transformer connections)
: CD.../F
100 V (special transformer)
- Mains frequencies : 50-60 Hz (no adaption required)
- Power consumption : ≤20 W
- Frequency range : 20 Hz + 20 kHz ±0,1 dB
- Output voltage : max. 2 V_{rms}/≥10 kΩ
- Output impedance : 200 Ω
- S/N ratio : ≥96 dB
- Headphone
Output voltage : 5,6 V_{rms}
Output resistance : 150 Ω
Load impedance range : 8 Ω – 2 kΩ
Output power : 30 mW max into 32 Ω load.
- Channel separation : ≥90 dB
- Channel difference : ≤0,6 dB
- Total harmonic distortion : ≤0,005% (at -86dB)
- Intermodulation distortion : ≤0,005% (at -86dB)
- Remote control : M.R.C. remote bus
Easy bus
Synchro recording bus
- De-emphasis : 0 or 15/50 μs (switched by the subcode on the disc)
- Dimensions wxhxd : 420 x 85 x 280 mm (tray closed)
420 x 85 x 410 mm (tray opened)
- Weight : approx 3 kg

3 SERVICING HINTS

For servicing hints of the CD mechanism and the servo + preamplifier panel see Service Manual C.D.M.-2

- ESD



All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can drastically reduce life expectancy.

When repairing, make sure that you are connected via a wrist wrap with resistance to the same potential as the chassis of the set. Keep components and aids also at the same potential.

In the set chip components have been applied. For disassembly and assembly of chip components see the figure below.

The disc should always rest properly on the turntable. To achieve this a disc hold-down has been mounted in a bracket of the tray mechanism.

If the tray mechanism has to be disassembled for servicing, one or more than one separate disc hold-downs should be used.

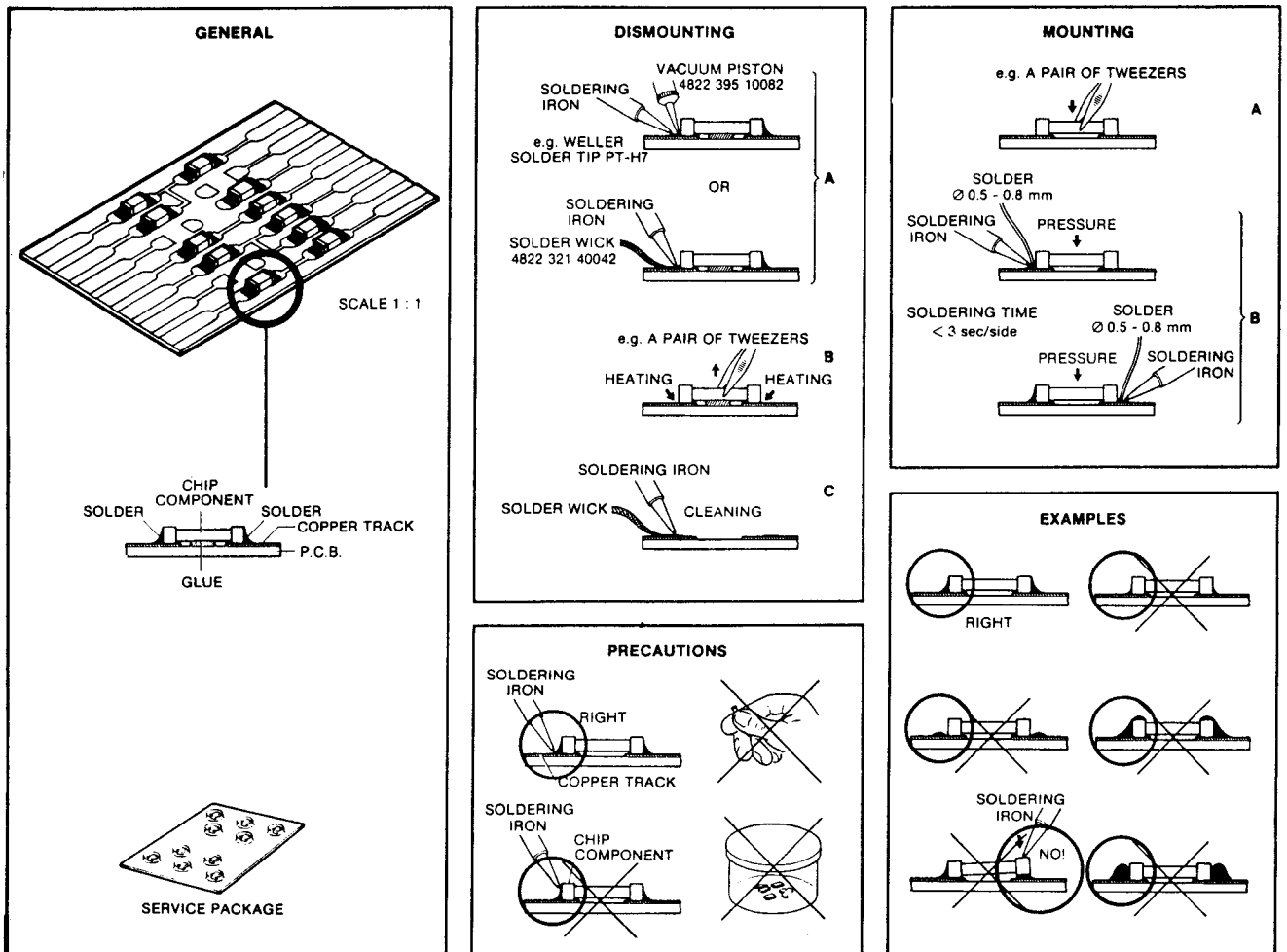
The set can function normally then.

Code number of the disc hold-down is 4822 532 60906

When the tray mechanism has been disassembled the player can be prepared for measurements via interconnection of connector pins 22-2 (⊥) and 22-3 (S in) on the control + display panel.

SERVICE AIDS

Audio test disc	4822 397 30085
Disc without errors + disc with DO errors, black spots and fingerprints	4822 397 30096
Torx screwdrivers	
Set (straight)	4822 395 50145
Set (square)	4822 395 50132
Disc hold-down	4822 582 60943
13th order filter	4822 395 30204
Service cable (5-pole)	4822 321 21273
Service cable (14-pole)	4822 321 21598



27 012C12

Fig. 2

DISASSEMBLY OF TOP COVER

- Remove the 4 screws out of side walls of top cover.
- Remove screw at rear of top cover.
- Take top cover from set.

REPLACEMENT OF GLASS FUSE 1701

- Remove top cover.
- The glass fuse is situated on the mains switch panel in the left-hand rear corner of the set.

REPLACEMENT OF TRANSFORMER FUSE

- Remove top cover.
- Remove screening cap that has been placed over transformer.
- Now the transformer fuse is accessible.
- Reapply the screening cap after fuse exchange.

SERVICING OF THE FRONT PANEL

Disassembly of front panel

- Remove top cover.
- Remove the 3 fixing screws at upper side of front panel.
- Now the front panel can be taken off.
- Ensure during mounting that the 3 bosses of the set frame engage with the appropriate holes of the front panel.

Disassembly of control + display panel

- The control + display panel can be taken out after removal of the 5 screws.

SERVICING OF THE DECODER + POWER SUPPLY PANEL

- Remove top cover.
- Remove the 2 screws on the decoder + power supply panel and the buspanel.
- Remove the 2 screws at the upper side of the cooling bracket.
- Remove the screw in the backcover for fixation of the 2 CINCH sockets.
- After the connectors have been disconnected the decoder + power supply panel can be slid forwards and be taken out of the player.

SERVICING OF THE SERVO + PREAMPLIFIER PANEL
(see Fig. 3)

- Remove top cover.
- Remove the front panel.
- Remove screw 4Nx10 and ring item no. 224 (see exploded view of cabinet) at the rear of the tray mechanism.
- Now the tray mechanism/CDM/servo + pre-ampl. panel assy can be taken out of the frame and can be placed vertically in the appropriate servicing supports in the frame (see Fig. 3).
- In this way measurements and adjustments can be performed on the servo + preampl. panel.
- See Service Manual C.D.M.-2 for measurements and adjustments on the servo + preampl. panel.
- Ensure during mounting of the tray mechanism/CDM/servo + preampl. panel assy that the suspension rubbers and springs item no. 236 and 237 are present (see exploded view of cabinet).

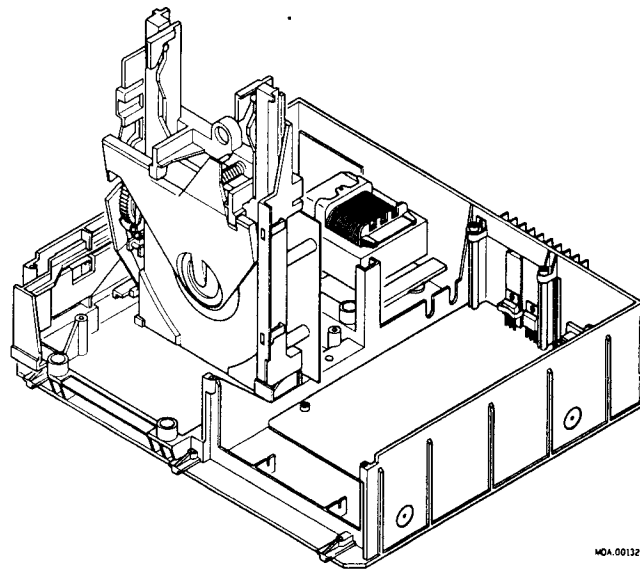


Fig. 3

SERVICING OF THE TRAY MECHANISM/CDM/SERVO + PREAMPL. PANEL ASSY

- Disassemble top cover.
- Disassemble front panel.
- Remove screw 4Nx10 and ring item no. 224 (see exploded view cabinet) at the rear of the tray mechanism.
- Now the assy can be taken out of the set after the connectors have been disconnected.
- Remove screw N4x8 and bracket item no. 508 (see exploded view of tray mechanism).
- The CDM + servo + preampl. panel is kept in place by a boss of the tray mechanism. If this boss, in the region of the foil connector is bent away the CDM + servo + preampl. panel can be taken out of its support points of the tray mechanism.
- Ensure during mounting of the CDM/servo + preampl. panel in the tray mechanism that the mechanical brake item no. 123 (see exploded view of tray mechanism) is positioned properly.

SERVICING OF THE TRAY MECHANISM

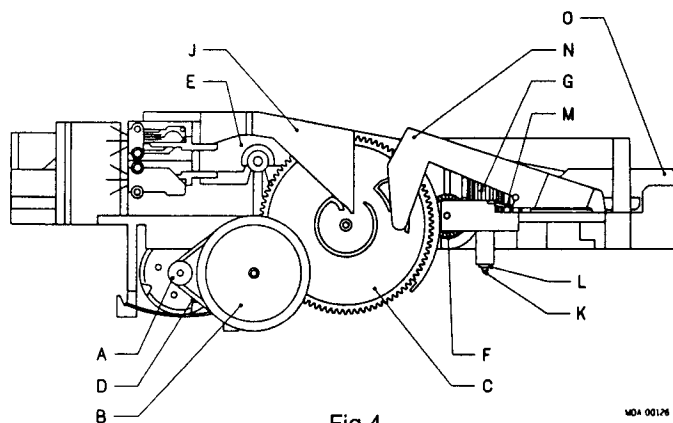
Disassembly of the tray mechanism

Fig. 4

- Remove disc hold-down holder J by disassembling coil spring at rear. Then holder J can be taken out of its hinge points.
- Remove belt D.
- Disassemble pulley B after clamping ring on shaft has been removed.

- Remove lifting bracket N by elevating lug M and sliding bracket out of its shaft guiding.
- Remove gearwheel G by removing shaft K after ring L has been taken away.
- Now disc carrier O can be taken out of the holder by lifting it at the front and sliding it out of the guiding.
- Next cog wheel C, switch bracket E and gearwheel F can be removed successively.
- The tray motor with belt wheel A can be taken out by removing the spring.

Assembly of tray mechanism

- Place disc carrier O in guiding and slide it in place (= disc carrier in position "close").
- Mount gearwheel F.
- Apply switch bracket E. The left-hand boss of the bracket should be positioned between the 2 switches.
- Ensure that the aperture in gearwheel F is vertical (see Fig. 4) and apply cog wheel C in the way described in Fig. 5.

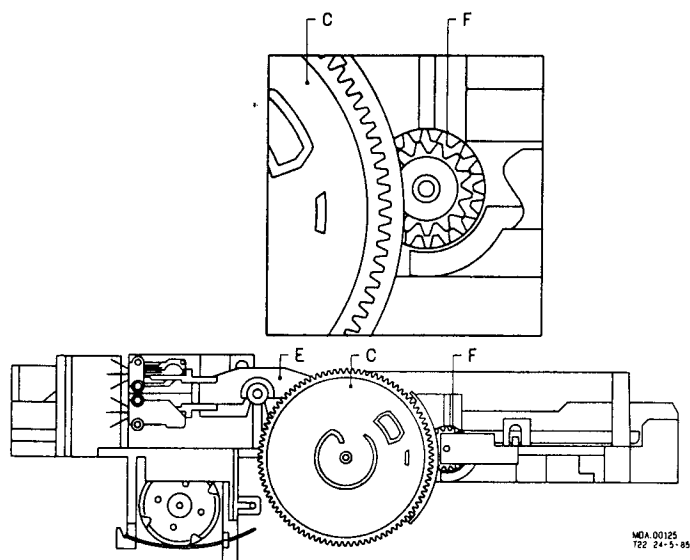


Fig. 5

- Turn cog wheel C counterclockwise till its final position and ensure that the boss of switch bracket E engages with the guiding at the rear of the cog wheel. Turn the cog wheel counterclockwise and clockwise and check if both switches are switched on alternately.
- Turn cog wheel C counterclockwise so that the upper switch is operated and mount pulley B in this position. Next apply the clamping ring.
- Mount gearwheel G and apply shaft K and clamping ring L.
Ensure that gearwheel G is positioned before shaft and clamping ring are mounted.
- Apply lifting bracket N. Ensure that the fork at the right of the lifting bracket encloses the guide rail of the tray.
- Mount the motor with pulley A and apply belt D.
- Next hold-down holder J and the compression spring can be mounted.
- Check after mounting the working of the tray mechanism by turning pulley B counterclockwise and clockwise.

4 ELECTRICAL MEASUREMENTS AND ADJUSTMENTS

For measurements and adjustments on the CD mechanism and the servo + preampl. panel see the CDM-2 Service Manual.

Specification measurement

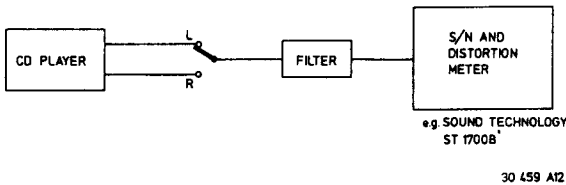


Fig. 6

To measure the specification use can be made of audio test disc 4822 397 30085.

Use 13th order filter 4822 395 30204 (see Fig. 5) to measure:

- Total harmonic distortion (THD)
- Intermodulation distortion
- Signal-to-noise ratio (S/N)

Changing the transformer connections

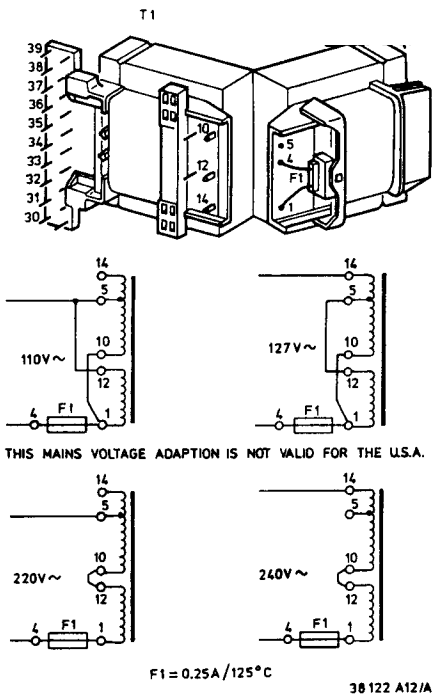


Fig. 7

If the set should be connected to a mains voltage that deviates from the voltage mentioned on the type plate, the transformer connections should be changed, as indicated in Fig. 7.

Attention

In case of a change to 110V or 127V the glass fuse on the mains switch panel should be changed from 200 mA-T to 400 mA-T.

DETAILED MEASURING METHOD FOR THE DECODER CIRCUIT

HINTS

Test discs

It is important to treat the test discs with great care. The disorders on the discs (black spots, fingerprints, etc.) are exclusive and unambiguously positioned. Damage may cause additional drop-outs etc. rendering the intentional errors no longer exclusive. In that case it will no longer be possible to check e.g. the good working of the track detectors.

Measurements on op-amps

In the electronic circuits op-amps have been used frequently. Some of the applications are amplifiers, filters, inverters and buffers.

In those cases where in one way or the other feedback has been applied the voltage difference at the differential inputs converges to zero. This applies to both DC and AC signals. The cause can be traced to the properties of an ideal op-amp ($Z_i = \infty$, $G = \infty$, $Z_o = 0$). If one input of an op-amp is directly connected to ground it will be virtually impossible to measure at the inverting and the non-inverting inputs. In such cases only the output signal will be measurable.

That is why in most cases the AC voltage at the inputs will not be given. The DC voltages at the inputs are equal.

Stimulation with "0" and "1"

During troubleshooting sometimes certain points should be connected to ground or supply voltage. As a result certain circuits can be brought in a desired state thus shortening the diagnosis time. In a number of cases the related points are outputs of op-amps. These outputs are short-circuit-resistant, i.e. they can be brought to "0" or ground without problems.

The output of an op-amp, however, should never be connected directly to the power supply voltage.

Measurements on microprocessors

Inputs and outputs of microprocessors should **never** be connected directly to the power supply voltage. The inputs and outputs should only be brought to "0" or ground if this is stated explicitly.

Measurements with an oscilloscope

During measurements with an oscilloscope it is recommended to measure with a 1:10 test probe, since a 1:10 probe has a considerably smaller input capacitance than a 1:1 probe.

Selection of ground potential

It is very important to select a ground point that is as close as possible to the test point.

Conditions for injection

- Injection of levels or signals from an **external** source should **never** take place if the related circuit has no supply voltage.
- The injected levels or signals should **never** be greater than the supply voltage of the related circuit.

Continuous burning of the laser

- Bridge capacitor 2305 on the decoding panel.
- Connect \bar{S}_1 (= pin 20 of IC6101 on the servo + preampl. panel) to ground.
- Switch on the supply voltage.
- Now the laser will burn continuously.

Indication of test points

In the drawings of the diagrams and the panels the test points have been indicated by a number (e.g. ④) to which the measuring method refers. In the measuring method below, the symbol (◇) has been omitted for the test points indicated.

GENERAL CHECKPOINTS

In the detailed measuring method below a number of general conditions, required for a properly functioning set, will not be mentioned. Before the detailed measuring method is started, these general points should first be checked.

- a. Ensure that disc and objective are clean (remove dust, fingerprints, etc.) and work with undamaged discs.
- b. Check if all supply voltages are present and if they have the correct values.
- c. Check the good working of the two microprocessors by means of their built-in test programme and servicing programme.

Method:

Self-test of the servo μ P IC6301

With the self-test the following parts of the μ P are tested:

- RAM
 - ROM
 - TIMER
 - serial I/O interface
 - I/O gates
- Interrupt the I²C connection on connector 46-1 on the decoder panel.
 - Unsolder pins 1, 7, 26 and 27 of the decoder μ P.
 - Render pin 2 of the servo μ P "low" (ground) and switch on the supply voltage.
 - The test starts if pin 2 is rendered "high" again (interrupt the connection to ground).
 - If all tests are positive, pin 1 of the decoder μ P will go low within 1s.

Self-test of the control and display μ P IC6056

With this self-test the following parts of the μ P are tested:

- RAM
 - ROM
 - TIMER
 - serial I/O interface
 - I/O gates
- Interrupt the I²C connection on connector pin 21-4 on the control + display panel.
 - Render pin 2 of the control display μ P "low" (ground) and switch on the supply voltage.
 - The test starts if pin 2 is rendered "high" again (= interrupt the connection to ground).
 - If all tests are positive, pin 1 of the control + display μ P will go "low" again within 1s.

Initiation of the servicing programme of the μ P

-Servicing position "0"

Simultaneously depress the LAP/REMAIN, SELECT - and SELECT + keys. Keep these three keys depressed while the mains voltage is switched on.

This is the STAND-BY mode, "0" appears on the display.

-Servicing position "1"

From servicing position "0" the player can be brought in servicing position "1" by depressing the SELECT + key.

In this state the laser emits light and the objective starts to focus. When the focal point has been reached, "1" appears on the display.

When **no** disc has been inserted the objective goes 16 x up and down. Then the player reassumes servicing position "0".

-Servicing position "2"

To be reached by depressing the SELECT + key after servicing position "1" has been reached.

The turntable motor starts to run

On the display appears "2".

In preparation of the transition to servicing position "3" the arm is sent to the centre of the disc.

-Servicing position "3"

To be reached by depressing the SELECT + key after servicing position "2" has been reached.

The radial control is switched on. The subcode information is ignored. \overline{MUSB} is high so that the music information is released.

On the display appears "3".

(Dependent on the length of the lead-in track music will be reproduced after approx 1 min.)

In this state it is possible to move the arm by means of the INDEX + and INDEX - keys to the outside and to the inside resp. Now the motion is controlled by the μ P and the arm moves by steps of 64 tracks as long as the key is depressed.

If one of the servicing positions 1, 2 or 3 is disturbed (e.g. braking or removing the disc) the player reassumes servicing position "0".

The servicing programme can be left by switching the mains switch (POWER ON/OFF) off and on. (Hardware reset).

I DECODER μ P IC6301

● **Self-test decoder μ P**

See self-test of the decoder μ P sub.: "General check points".

● **Reset (pin 17)**

When the supply voltage is switched on, a positive pulse should be present.

● **X-TAL out (pin 16; test point 31)**

The frequency of this signal should be 6 MHz.

● **\overline{Si} (pin 21; test point 21)**

When the \overline{Si} signal (= Start Initialization) is "low", the laser supply and the focusing control are switched on.

Position of player	POWER ON	Servicing pos. 1	PLAY
\overline{Si} signal	"high"	"low"	"low"

● **RD (pin 7; test point 24)**

The RD signal (= Ready) goes "high" when the focal point has been found.

So there should be a disc on the turntable.

Position of player	POWER ON	Servicing pos. 1	PLAY
RD-signal	"low"	"high"	"low"

● **\overline{MSTP} (pin 20; test point 78)**

When, after RD "high", the \overline{MSTP} is "high" for a short moment (> 0.2 sec), the turntable motor control will be switched on.

The turntable motor is controlled by the MC-signal (test point 81).

To check MC, see: "Decoder A IC". To check the turntable motor control, see CDM-2 Service Manual: "Checking of the motor control".

● **B0 (pin 8 ; test point 36)**

B1 (pin 9 ; test point 34)

B2 (pin 10; test point 33)

B3 (pin 11; test point 32)

With the B0 + B3 signals

- The radial control is switched on.
- The level on the DAC output is controlled.
- In the SEARCH mode, there should be activity on all 4 test points.
- In the following positions the signals B0 + B3 are stable:

signal	STOP	PLAY	Service pos. 0,1,2	Service pos. 3
B0	"low"	"high"	"low"	"high"
B1	"high"	"high"	"high"	"high"
B2	"high"	"high"	"high"	"high"
B3	"low"	"low"	"low"	"low"

● **\overline{TL} (pin 12; test point 16)**

- The \overline{TL} signal (Track Loss) is used to tell the μ P that track loss threatens. The μ P then can give correction signals with B0 + B3.
- In the "SEARCH" mode, or when the player is bumped against, there are pulses on test point 16.

● **REdig (pin 13; test point 37)**

The REdig signal (= Radial Error Digital = radial deviation) is used to determine the place of the arm relative to the track and to check/correct in case of track jumping or bumping against the player.

In servicing position 3 or in the PLAY mode, a square wave should be present on test point 37.

Because of frequency variations, this square wave is hard to trigger.

● **\overline{DODS} (pin 22; test point 19)**

The \overline{DODS} signal (= Drop Out Detector Suppression) avoids that Drop-Out signals influence the arm control during track jumping.

Position of player	POWER ON	Servicing pos. 3	PLAY	SEARCH
\overline{DODS} signal	"low"	"high"	"high"	"low"

II DECODER-A IC

● **Check the MC signal (pin 17; test point 81)**

- In stand-by mode, the MC signal (Motor Control) corresponds to the figure below.

Note:

The repetition time of the MC signal is 11.3 μ sec.

- Place a disc on the turntable.
- In position PLAY or SERVICE POSITION 3, the MC signal corresponds to the figure below.



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Note:

During start-up the duty cycle is 98%, then the duty cycle of the signal becomes about 50%.

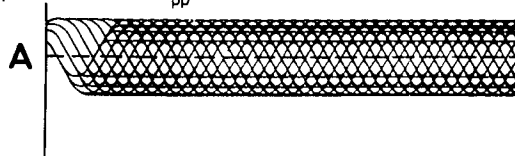
See also Service Manual CDM-2: "Check of the motor control".

● **Check the HF signal on test point 65 (eye pattern)**

- Insert a disc.
- The HF signal should be present and be stable in the PLAY mode and in: SERVICING POSITION 3 after the run-in track has been read.
- In SERVICING POSITION 2 and during reading of the lead-in track the HF signal is not stable.

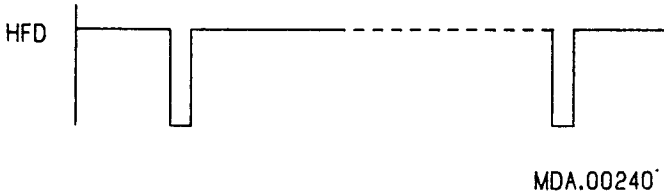
Position of oscilloscope 0.5 μ s/DIV.

Amplitude $\approx 1.5 V_{pp}$



- **Check the HFD signal on test point 97**
 - Insert a disc.
 - In the PLAY mode and in SERVICING POSITION 3 the HFD signal is "high"; however, minor pulses may be present and in cause of disorders on the disc.
 - In SERVICING POSITION 2 and during playback of track no. 15 of test disc 5A HFD pulses are visible.

Position of the oscilloscope 5 ms/DIV

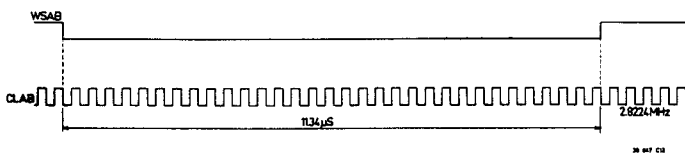


- **Check if the MUTE signal (pin 11; test point 67) is "high"**

When Filter-B IC is applied, the MUTE input will not be used.

- **Check the CEFM signal (pin 27; test point 68)**
 - Place a disc on the turntable.
 - In stand-by mode (only the mains switch is depressed), the frequency lies between 2.82 MHz and 5.64 MHz.
 - In the position PLAY and SERVICE POSITIONS 2 and 3, the frequency is 4.32 MHz.
- **Check the Xin signal (pin 19; test point 69)**
 - The Xin frequency is 11.2896 MHz ± 10%.
 - If this frequency deviates, check test point 70; Xout signal, on Filter-B IC. This frequency should also be 11.2896 MHz ± 10%.

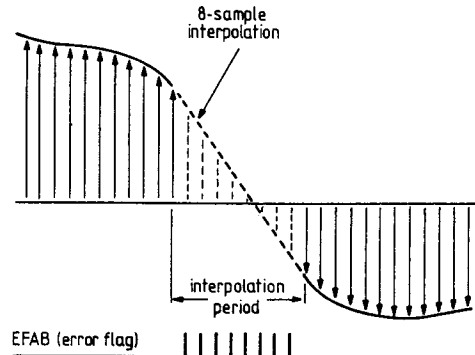
- **Check the timing signals meant for Filter-B IC**
 - Place a disc on the turntable.
 - Select one of the following positions: SERVICE POSITION 2 or 3, or position PLAY.
 - Trigger the oscilloscope with the WSAB signal (test point 71; pin 39).
 - Check signals:
 - WSAB at test point 71 (pin 39)
(Word Select from Decoder-A to Filter-B)
 - CLAB at test point 72 (pin 38)
(Clock from Decoder-A to Filter-B)
 and their interrelation.
 - There must be activity at test point 73 (pin 37), DAAB signal (DATA from Decoder-A to Filter-B).



- **Check the EFAB signal (Error Flag from Decoder-A to Filter-B) at test point 74 (pin 36)**
 - Place test disc 5A on the turntable.
 - Select one of the following positions: SERVICE POSITION 3 or position PLAY.
 - During playback of track no. 17, a EFAB pulse should appear at test point 71 for a short moment. The EFAB pulses also appear when the disc is gently slowed down and during fast search (INDEX + or INDEX -).

Note:

Filter-B IC is capable of interpolating linearly 8 successive EFAB pulses.



38 845 A12

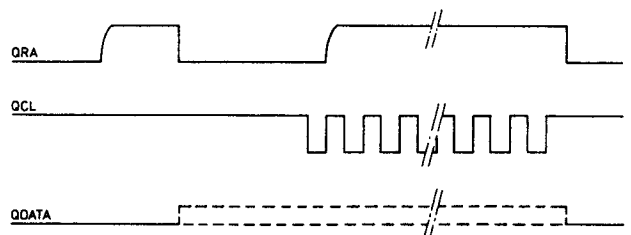
- **Check the Q-channel signals**
 - Place a disc on the turntable.
 - Select one of the following positions: SERVICE POSITION 3 or position PLAY.
 - Trigger on the QRA signal (Q-channel Request Acknowledge) test point 75; pin 30.
 - Check signals QRA at test point 75 (pin 30)
QCL at test point 76 (pin 31).
(Q-channel-clock)

and their interrelation.

 - There should then be activity at test point 77 (pin 29) QDA (Q-channel Data).

Note:

The QRA request is initiated by decoder µP (QRA "high"). Then Decoder-A answers this request (QRA goes "low"). With the next leading clock pulse (QCL) the QRA signal is rendered "high" again by the decoder µP. As soon as the decoder µP has taken in enough information via QDA, QRA will go low again. That is why the QRA timing vary each time.



38 845 A12

● Check the SSM signal (test point 78; pin 33) = Start-Stop turntable motor

- Motor start pulse when test point 78 is "high" for ≥ 0.2 sec.
- Motor stop pulse when test point 78 is "low" for ≥ 0.2 sec.

Note:

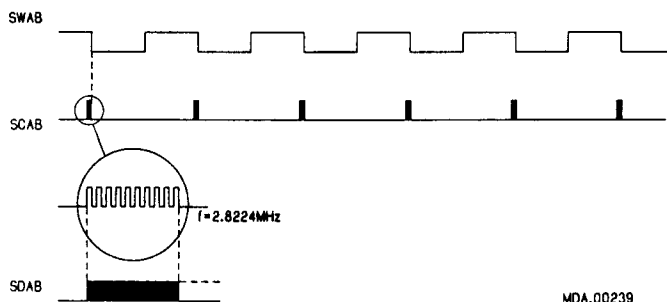
After the motor start pulse, SWAB information (Subcoding Word clock) will become visible at this point. The period time of that signal is 136 μ sec.

● Check the subcode clock signals

- Place a disc on the turntable.
 - Select one of the following positions: SERVICE POSITION 3 or position PLAY.
 - Trigger the oscilloscope with the SWAB signal at test point 78.
 - Check the following signals:
 - SWAB at test point 78; pin 33
 - SCAB at test point 79; pin 35 (Subcode Clock from Decoder-A to Filter B)
 - SDAB at test point 80; pin 34 (Subcode Data from Decoder-A to Filter B)
- and their interrelations.

Note:

While the burst of 10 clock pulses, appear on SCAB the Q-channel information is transferred on SDAB. Hereafter the P-bit indication follows. The P-bit is "high" between two bursts of 10 clock pulses in case of pause indication and "low" in case of music indication.



MDA.00239

● Check the CRI signal

The CRI signal is "low" in case of track jumping. Player in position SEARCH.

● Check the DEEM signal (test point 84; pin 32)

- Place test disc 5 on the turntable.
- During playback of track no. 14 (recorded without PRE-EMPHASIS), the DEEM signal should be "high".
- During playback of track no. 15 (recorded with PRE-EMPHASIS), the DEEM signal should be "low".

III FILTER-B IC

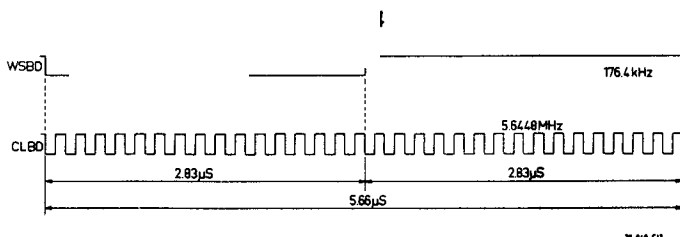
● Check the signals between Decoder-A IC and Filter-B IC

- See sub. "II Decoder-A IC":
 - * Check the X IN signal (test points 69 and 70)
 - * Check the timing signals meant for Filter B (WSAB, CLAB, DAAB signals; test points 71, 72 and 73).
 - * Check the EFAB signal (test point 74)
 - * Check the subcode clock signals (SWAB, SCAB, SDAB signals; test points 78, 79 and 80).

● Check the timing signals between Filter-B IC and DAC IC

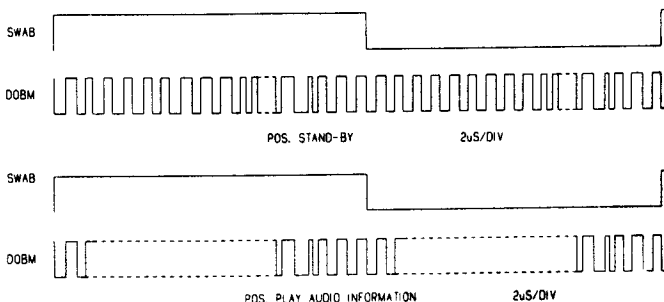
- Place a disc on the turntable.
 - Select one of the following positions: SERVICE POSITION 3 or position PLAY.
 - Trigger the oscilloscope with the WSBD signal (Word Select from Filter B to DAC) test point 85 (pin 18).
- Check the following signals:
- WSBD at test point 85; pin 18
 - CLBD at test point 87; pin 16 (Clock signal from Filter B to DAC) and their interrelation.

If an Audio disc is used, there should be activity at test point 86 (pin 15) DABD signal (DATA from Filter B to DAC). If a disc with Digital Data (CD-ROM) is used, this point is continuously switched "low" by transistor 6315. In that case the word "data" appears on the display.



● Check the DOBM signal (Digital Output)

- Place a disc on the turntable.
- Select the stand-by mode (only mains switch depressed).
- Trigger the oscilloscope with the SWAB signal (test point 78).
- Check the DOBM signal (test point 88; pin 14). An empty audio signal has a fixed pattern. See drawing, "Stand-by".
- Select the PLAY mode. Check the DOBM signal. See drawing "PLAY".



MDA.00238
DRA 1
T32-602

- In position SEARCH the $\overline{\text{ATSB}}$ signal is "low", test point 89; pin 22 (Attenuation Audio Signal)
- Check the $\overline{\text{MUSB}}$ signal test point 90; pin 23 (Soft Mute)

This signal is "low" in positions:
 PAUSE
 SELECT + or SELECT - when jumping from one track to another.
 Fast SEARCH when the INDEX + or INDEX - button is kept depressed for some time.

IV DAC IC (Dual Digital Analog Converter)

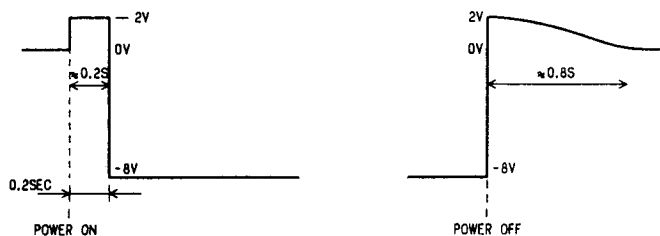
- Check the signals between Filter-B IC and DAC IC
 - See sub. "III Filter-B IC":
 - * Check the timing signals between Filter-B IC and DAC IC.
- Check the output of the OP-AMP after the DAC IC
 - Place a disc on the turntable.
 - In position PLAY or in SERVICE POSITION 3, the analog (music) signal should be present at the output of the OP-AMP, after the lead-in track has been read.

V DEEM CIRCUIT

- Check $\overline{\text{DEEM}}$ circuit
 - Place test disc 5 on the turntable.
 - During playback of track no. 14 (recorded without PRE-EMPHASIS) the $\overline{\text{DEEM}}$ signal at test point 84 should be "high".
 - During playback of track no. 15 (recorded with PRE-EMPHASIS), the $\overline{\text{DEEM}}$ signal at test point 84 should be "low".
 - During playback of track no. 14 the analogue signal should be present at the source of 6317 (test point 91) and 6318 (test point 92).
 - During playback of track no. 15 the analog signal at the source of 6317 (test point 91) and 6318 (test point 92) should be 0 V.

VI KILL CIRCUIT

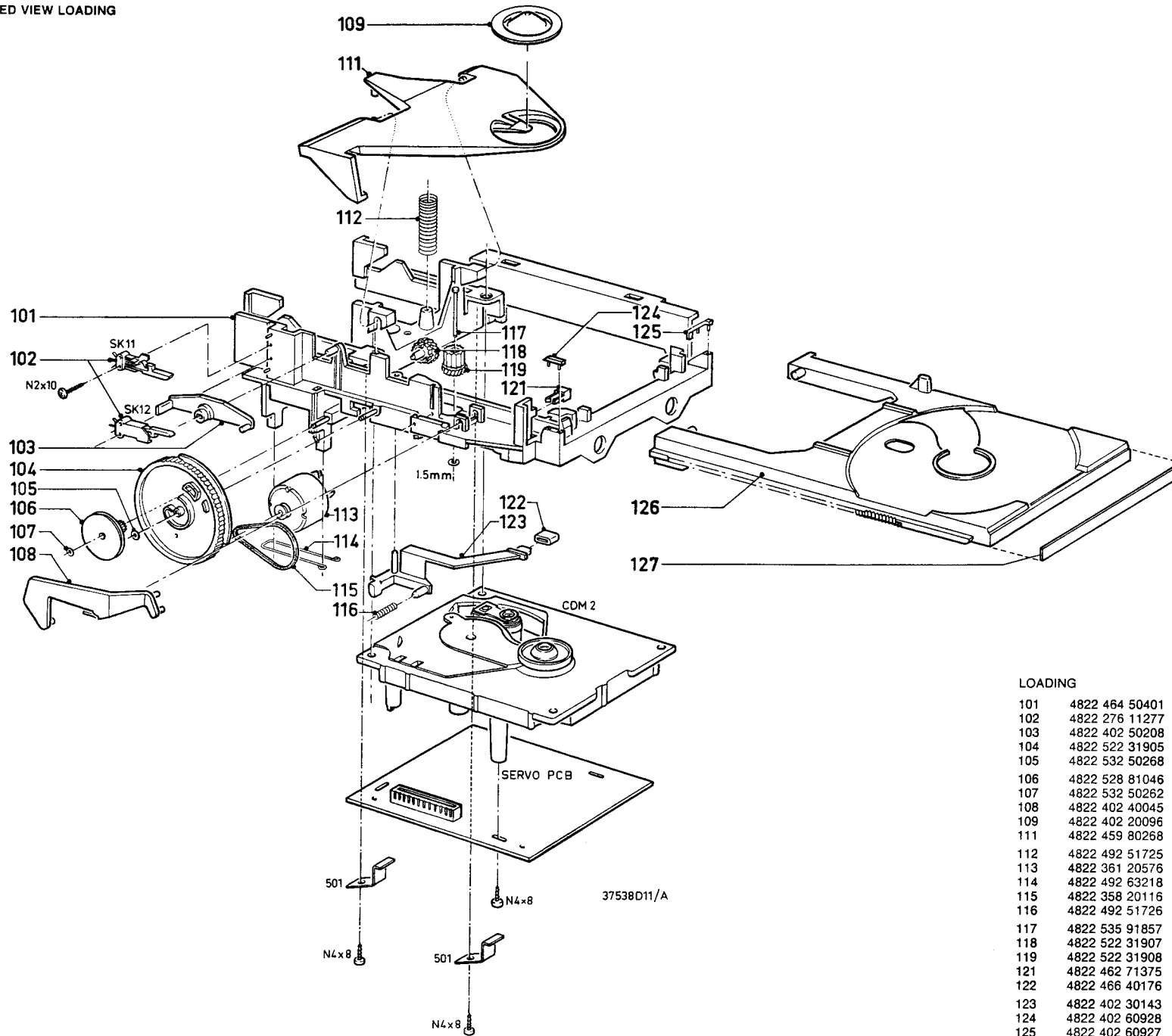
- During switching on and off the mains voltage the signal on the collector of 6325 (to be measured on a jumper, tp93) should be as indicated in the figure below.



MDA.00134
T28

M A R A N T Z Service Bulletin		Date:23-11-90	Model: CD 65
		Page:1/1	NBR:MZ90-056
Circulation: all		Subject: Replacement CDM2	
Application:		Int.ref:	
xx for information customer complaint in case of service mandatory			

When replacing CDM-2 by CDM-4 alo uP has to be changed.
Delete the uP sub-print with MAB8441/T012 and insert
MAB8441/T082 (4822 209 11416) on the original place (pos.6301) on
the decoder PCB. Desolder X-tal from sub-print and place it on
the decoder print (pos.1301).



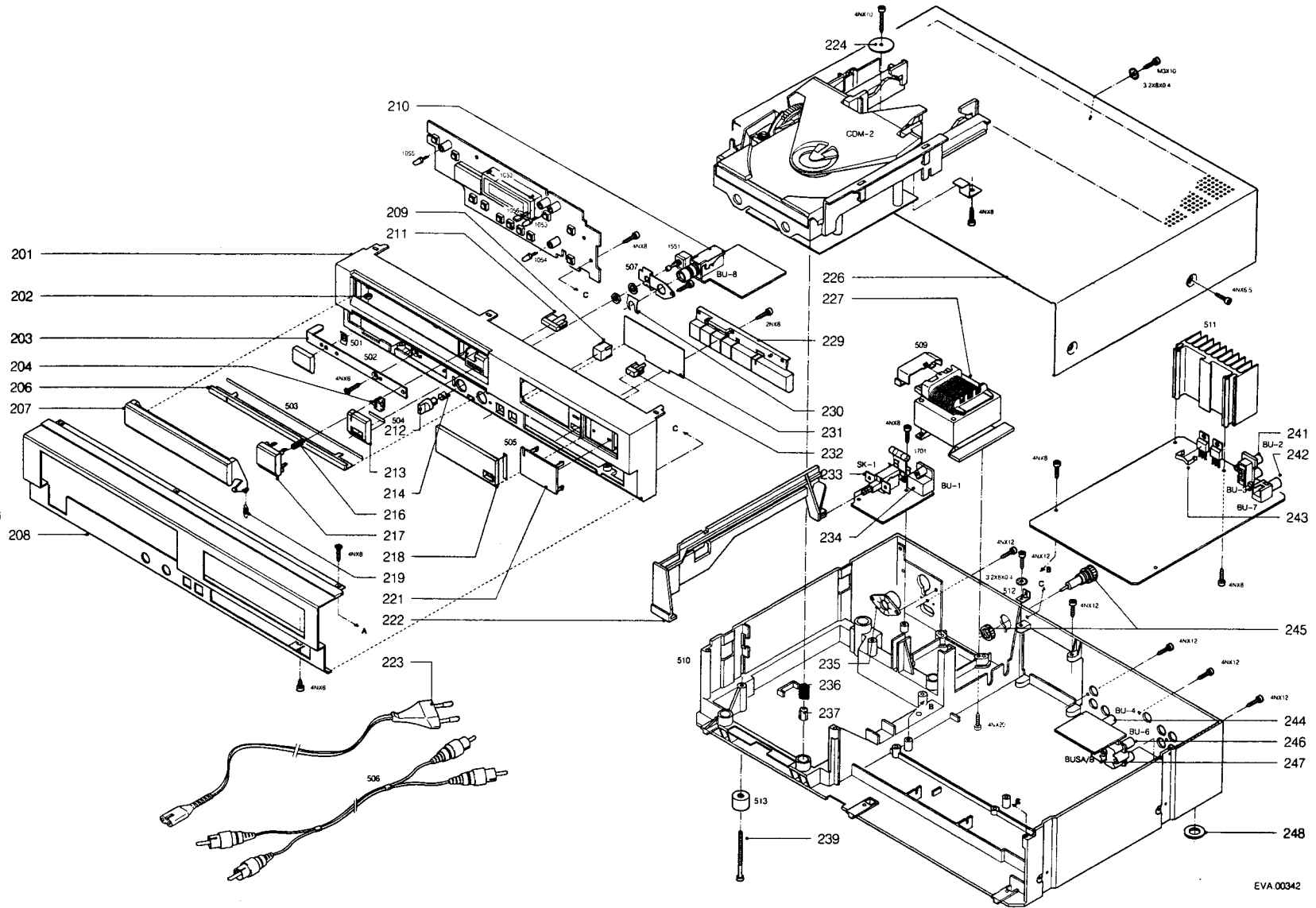
LOADING

101	4822 464 50401
102	4822 276 11277
103	4822 402 50208
104	4822 522 31905
105	4822 532 50268
106	4822 528 81046
107	4822 532 50262
108	4822 402 40045
109	4822 402 20096
111	4822 459 80268
112	4822 492 51725
113	4822 361 20576
114	4822 492 63218
115	4822 358 20116
116	4822 492 51726
117	4822 535 91857
118	4822 522 31907
119	4822 522 31908
121	4822 462 71375
122	4822 466 40176
123	4822 402 30143
124	4822 402 60928
125	4822 402 60927
126	4822 443 50771

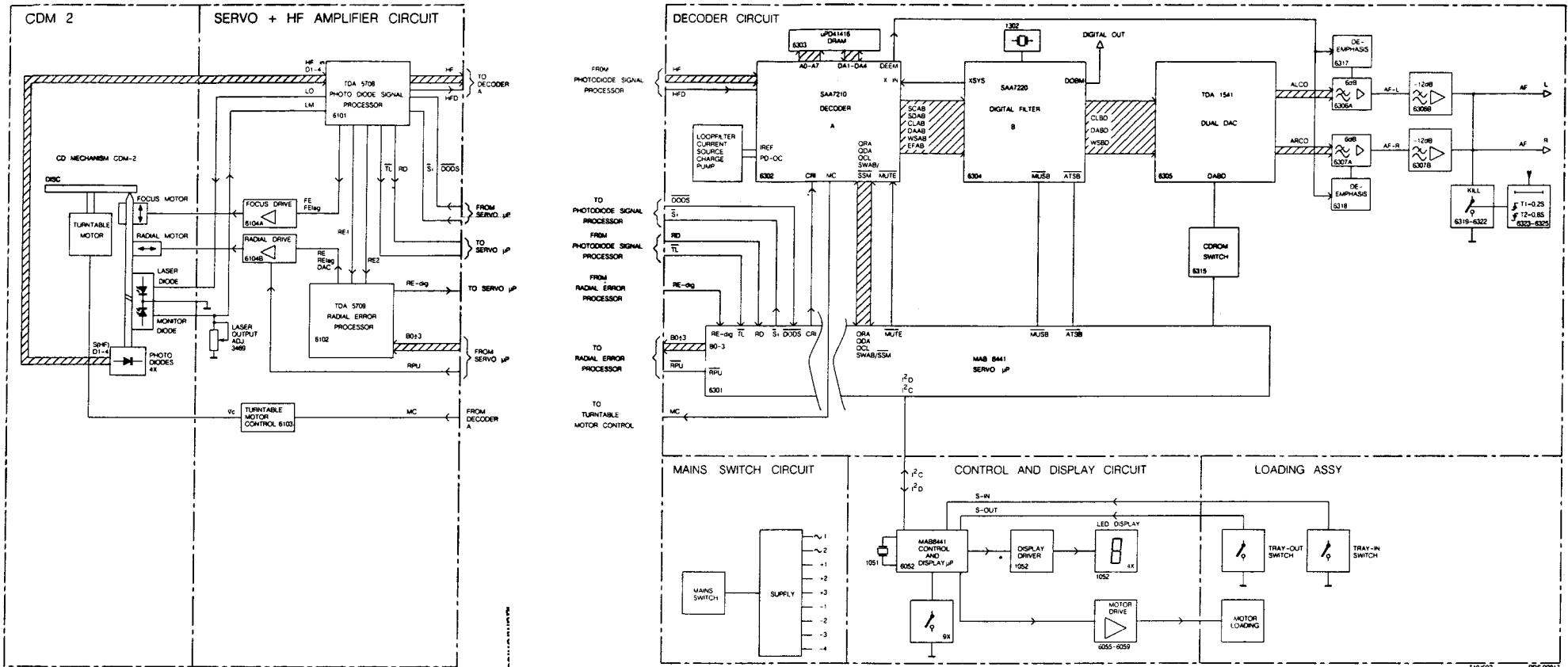
EXPLODED VIEW CABINET

CABINET PARTS

201	4822 701 10195	/A/N
201	4822 443 50773	/AB/FB/NB/TB/EB/PG
202	4822 466 61074	
203	4822 701 10196	/A/N
203	4822 410 24769	/AB/FB/NB/TB/EB/PG
204	4822 701 10206	
206	4822 701 10209	/A/N
206	4822 460 20608	/AB/FB/NB/TB/EB/PG
207	4822 701 10203	/A/N
207	4822 443 61737	/AB/FB/NB/TB/EB/PG
208	4822 701 10207	/A/N
208	4822 460 20607	/AB/FB/NB/TB/EB/PG
209	4822 701 10197	/A/N
209	4822 413 41301	/AB/FB/NB/TB/EB/PG
210	4822 267 30688	/A/N
210	4822 267 30721	/AB/FB/NB/TB/EB/PG
211	4822 701 10201	/A/N
211	4822 410 24772	/AB/FB/NB/TB/EB/PG
212	4822 701 10205	/A/N
212	4822 413 41299	/AB/FB/NB/TB/EB/PG
213	4822 701 10208	/A/N
213	4822 462 41106	/AB/FB/NB/TB/EB/PG
214	5322 492 64624	
216	4822 492 51723	
217	4822 701 10202	/A/N
217	4822 410 24771	/AB/FB/NB/TB/EB/PG
218	4822 701 10193	/A/N
218	4822 450 60677	/AB/FB/NB/TB/EB/PG
219	4822 492 32505	
221	4822 701 10204	/A/N
221	4822 410 24773	/AB/FB/NB/TB/EB/PG
222	4822 402 50207	
223	4822 321 10385	/A/AB/N/NB/TB/EB/PG
223	4822 701 10152	-/FB
224	4822 532 11218	
226	4822 701 10194	/A/N
226	4822 443 61735	/AB/FB/NB/TB/EB/PG
227	4822 145 40185	/A/AB/N/NB/TB/EB/PG
227	4822 145 40186	-/FB
228	4822 492 60063	
229	4822 701 10192	/A/N
229	4822 310 30698	/AB/FB/NB/TB/EB/PG
230	4822 505 10571	
231	4822 701 10199	
232	4822 701 10198	
233	4822 276 11309	
234	4822 265 20262	
235	5322 272 10215	/EB/PG
236	4822 492 51724	
237	4822 325 20138	
239	4822 502 12012	
241	4822 267 30631	
242	4822 267 30673	
243	4822 492 63076	
244	4822 267 30673	
245	4822 256 30231	/EB/PG
246	4822 267 30671	
247	4822 267 30672	
248	4822 462 40409	



EVA 00342



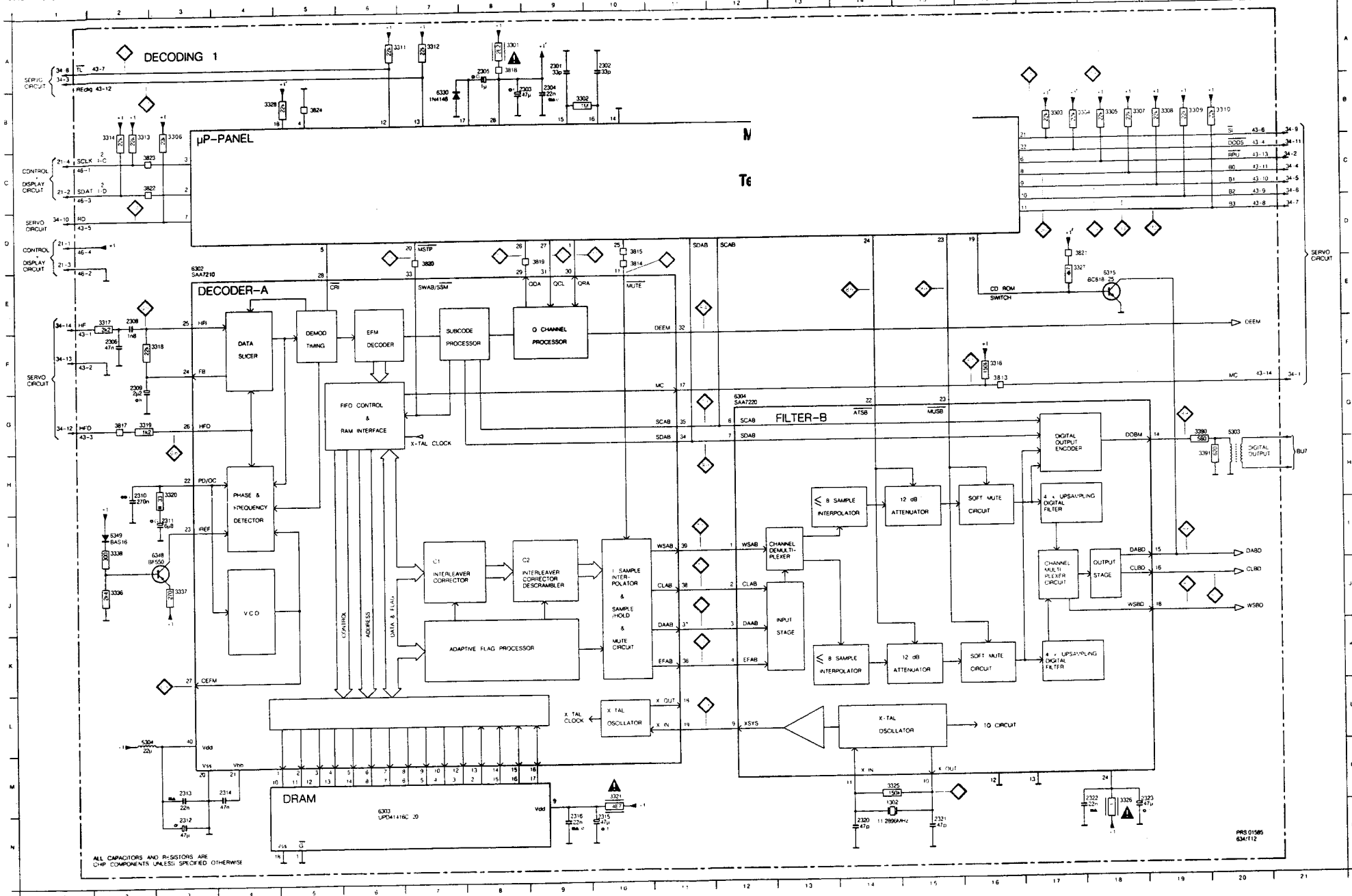
- B0-B3** - Control bits for radial circuit
- DAC** - Current output for track jumping (Digital to Analogue Converted)
- DODS** - Drop out detector suppression
- D1+4** - Photodiode currents
- FE** - Focus error signal
- FE lag** - Focus error signal for LAG network
- HF** - HF output for DEMOD
- HFD** - HF detector output for DEMOD
- HF-in** - HF current input
- LM** - Laser monitor diode input
- LO** - Laser amplifier current output
- MC** - Motor control signal
- RE** - Radial error signal (amplified RE₂-RE₁ currents)

- RE1** - Radial error signal 1 (summation of amplified currents D₃ and D₄)
- RE2** - Radial error signal 2 (summation of amplified currents D₁ and D₂)
- RE dig** - Radial error digital
- RE lag** - Radial error signal for LAG network
- RD** - Ready signal, starting up procedure finished
- RPU** - Radial puls after track jumping
- Si** - On/off control for laser supply and focus circuit
- TL** - Track loss signal
- Vc** - Control voltage for turntable motor

- ATSB** - Attenuation of Audio level in Search position (Cueing)
- CD ROM Switch** - Digital Data information on disc signal
- CEFM** - Clock Eight-to-Fourteen Modulator
- CLAB** - Clock signal Decoder-A to Filter-B
- CLBD** - Clock signal Filter-B to DAC
- CRI** - Counter Reset Inhibit
- DAAB** - Data signal Decoder-A to Filter-B
- DABD** - Data signal Filter-B to DAC
- DEEM** - Deemphasis
- DOBM** - Digital out signal
- EFAB** - Error flag Decoder-A to Filter-B
- IREF** - Reference Current
- MSTP** - Motor start-stop signal
- MUTE** - Mute signal

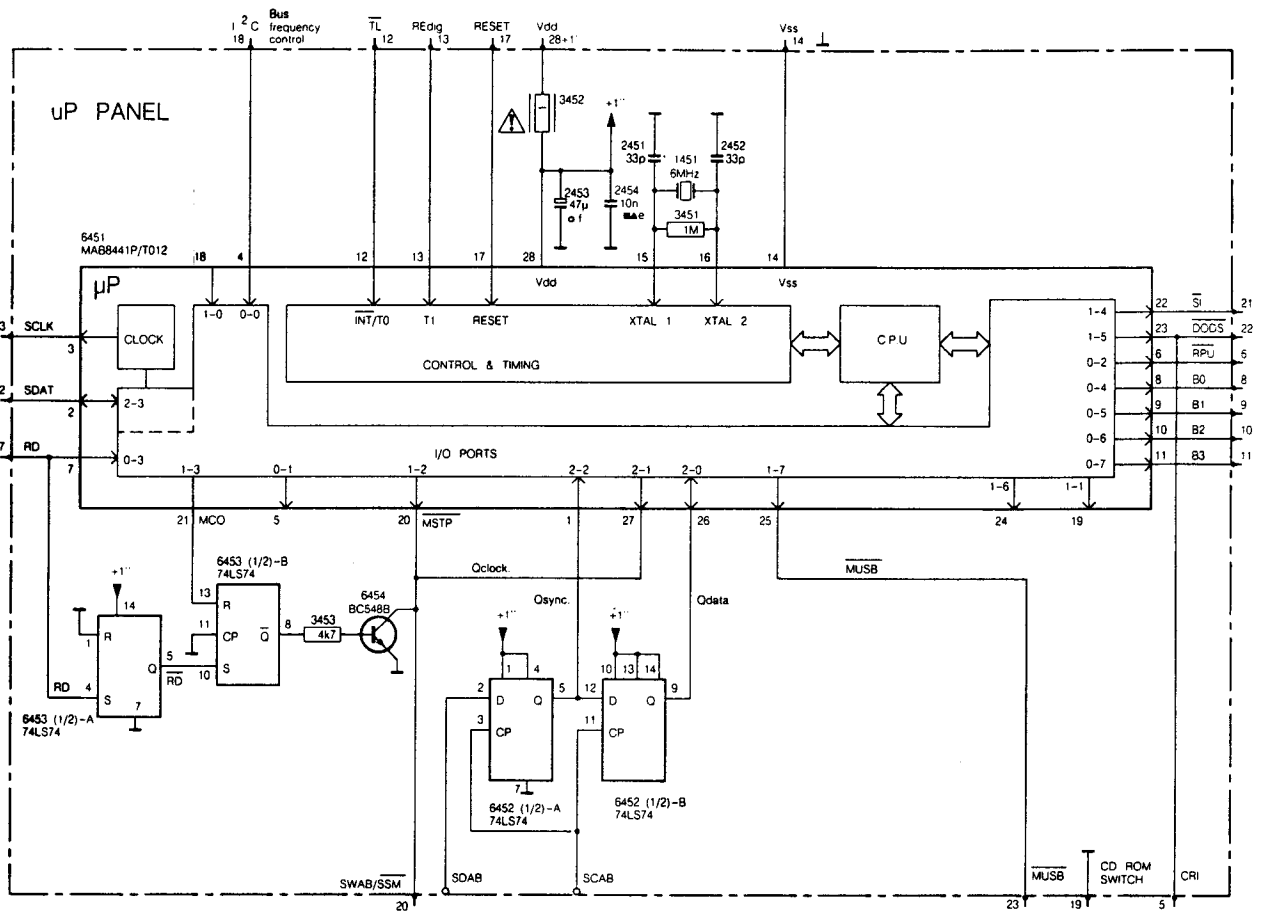
- MUSB** - Soft Mute signal
- PD/OC** - Phase detector - oscillator control
- QCL** - Q-channel Clock signal
- QDA** - Q-channel Data signal
- QRA** - Q-channel Request Acknowledge
- SCAB** - Subcode clock Decoder-A to Filter-B
- SCLK-I²C** - Serial Clock signal Decoder-Control μP (Inter IC Connection)
- SDAB** - Subcode data Decoder-A to Filter-B
- SDAT-I²D** - Serial Data Signal Decoder-Control μP (Inter IC Connection)
- SWAB/SSM** - Subcode Word/Start-stop motor signal
- WSAB** - Word Select Decoder-A to Filter-B
- WSBD** - Word Select Filter-B to DAC
- XIN** - Oscillator signal in Decoder-A
- XSYS** - Oscillator signal out Filter-B

1302 114 2303 B 9 2306 F 2 2310 H 2 2311 M 3 2316 N 9 2322 M18 3302 B 9 3305 B 9 3308 B19 3311 A 7 3314 B 2 3318 F 3 3321 M10 3327 E14 3317 J 3 3391 M19 3815 D10 3819 D 9 3822 C 2 5301 G20 6303 M 6 6330 B 7
 1301 A 3 2304 B 9 2308 F 2 2311 I 3 2314 M 4 2320 N14 2323 M18 3303 B11 3306 B 9 3309 B19 3312 A 7 3316 F16 3319 G 2 3325 M14 3328 B 4 3318 I 2 3813 F16 3817 F 2 3820 D 7 3823 C 2 6304 I 2 6104 Q12 6348 I 3
 2102 A10 2305 A 8 2309 F 2 2312 N 3 2315 N10 2321 N15 3301 A 8 3304 B18 3307 B18 3310 B20 3313 B 2 3317 E 2 3320 M 3 3326 M18 3336 J 2 3339 G19 3814 D10 3818 A 8 3821 D18 3824 B 5 6302 D 1 6315 E18 6343 I 2

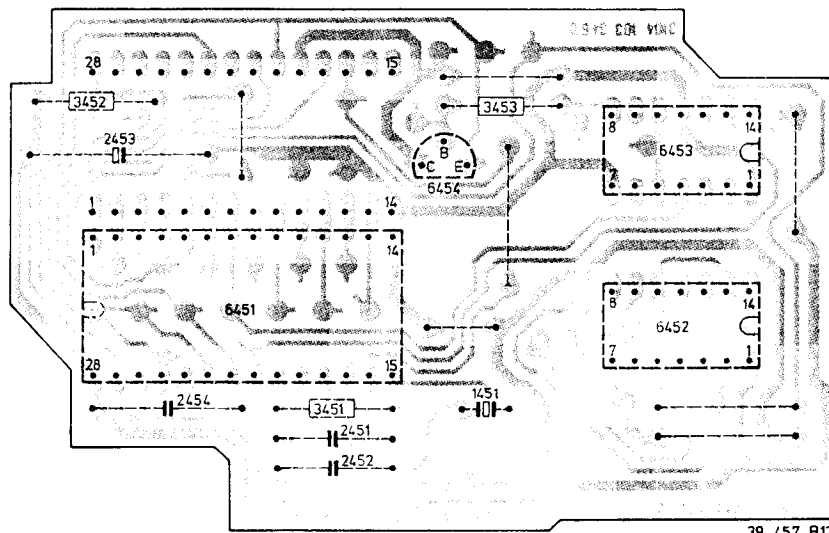
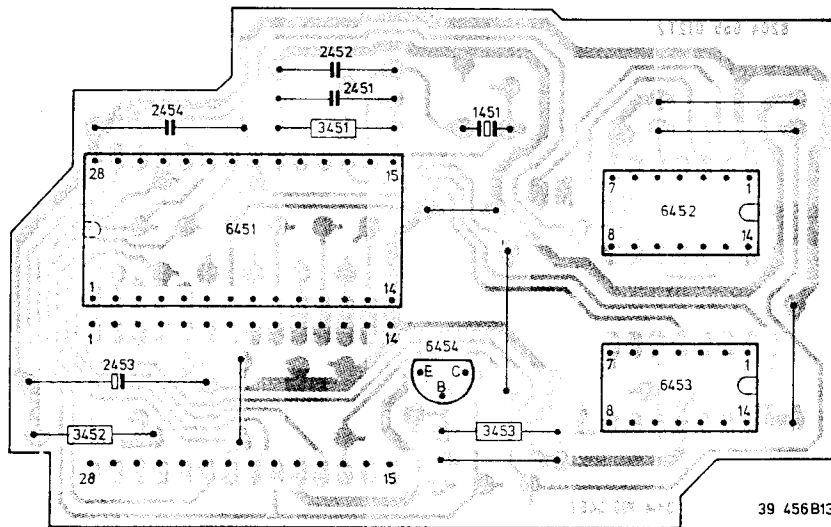


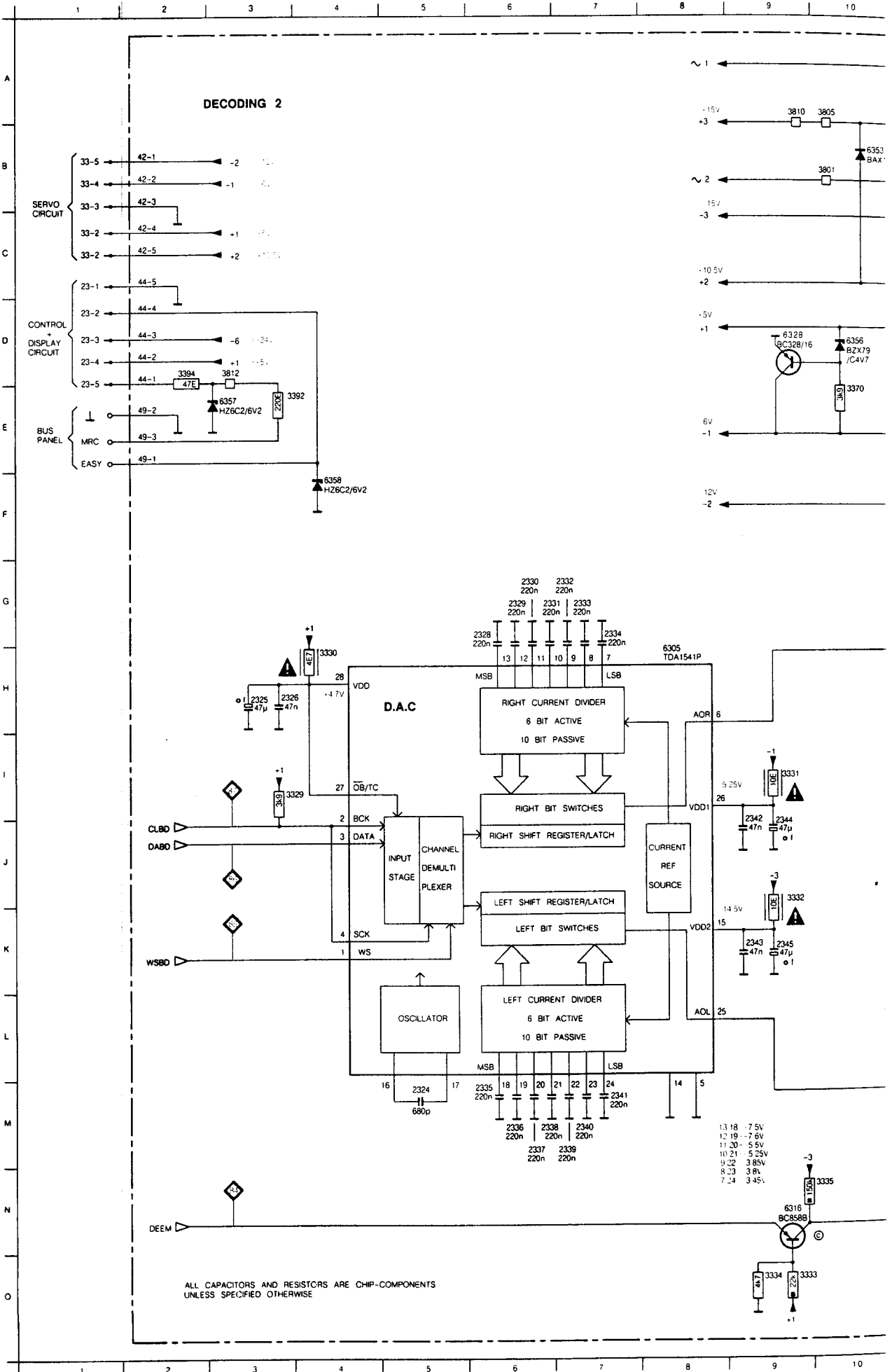
ALL CAPACITORS AND RESISTORS ARE CHIP COMPONENTS UNLESS SPECIFIED OTHERWISE

634712

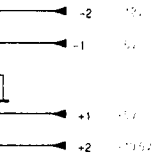


PRS 01208
DRA CS1
112/620

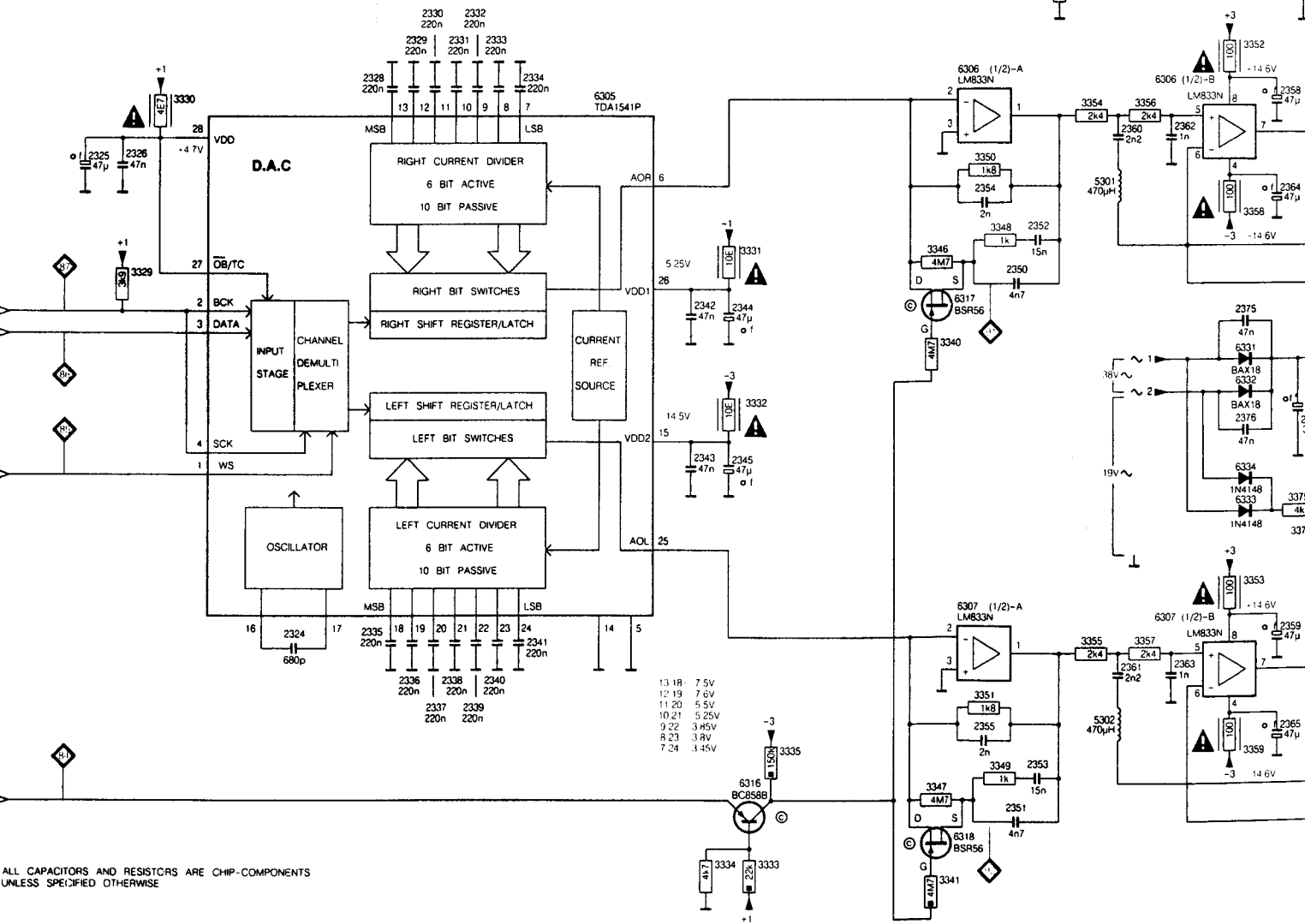
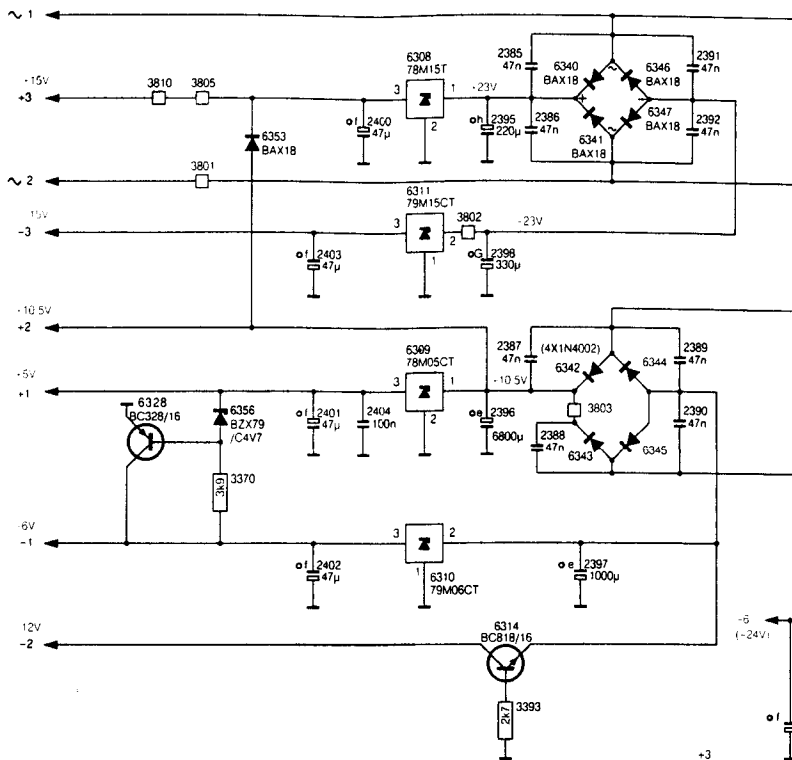




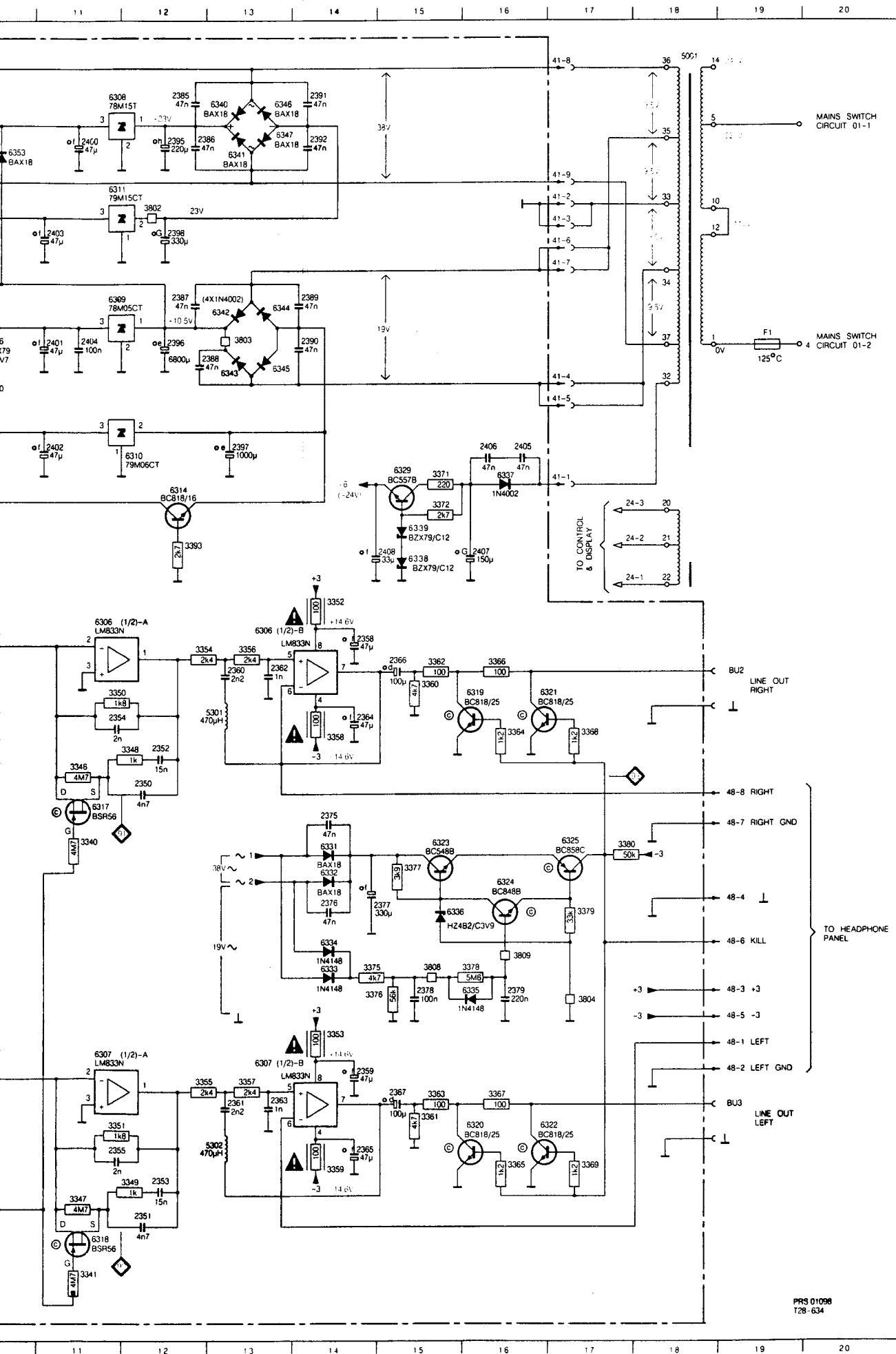
DECODING 2



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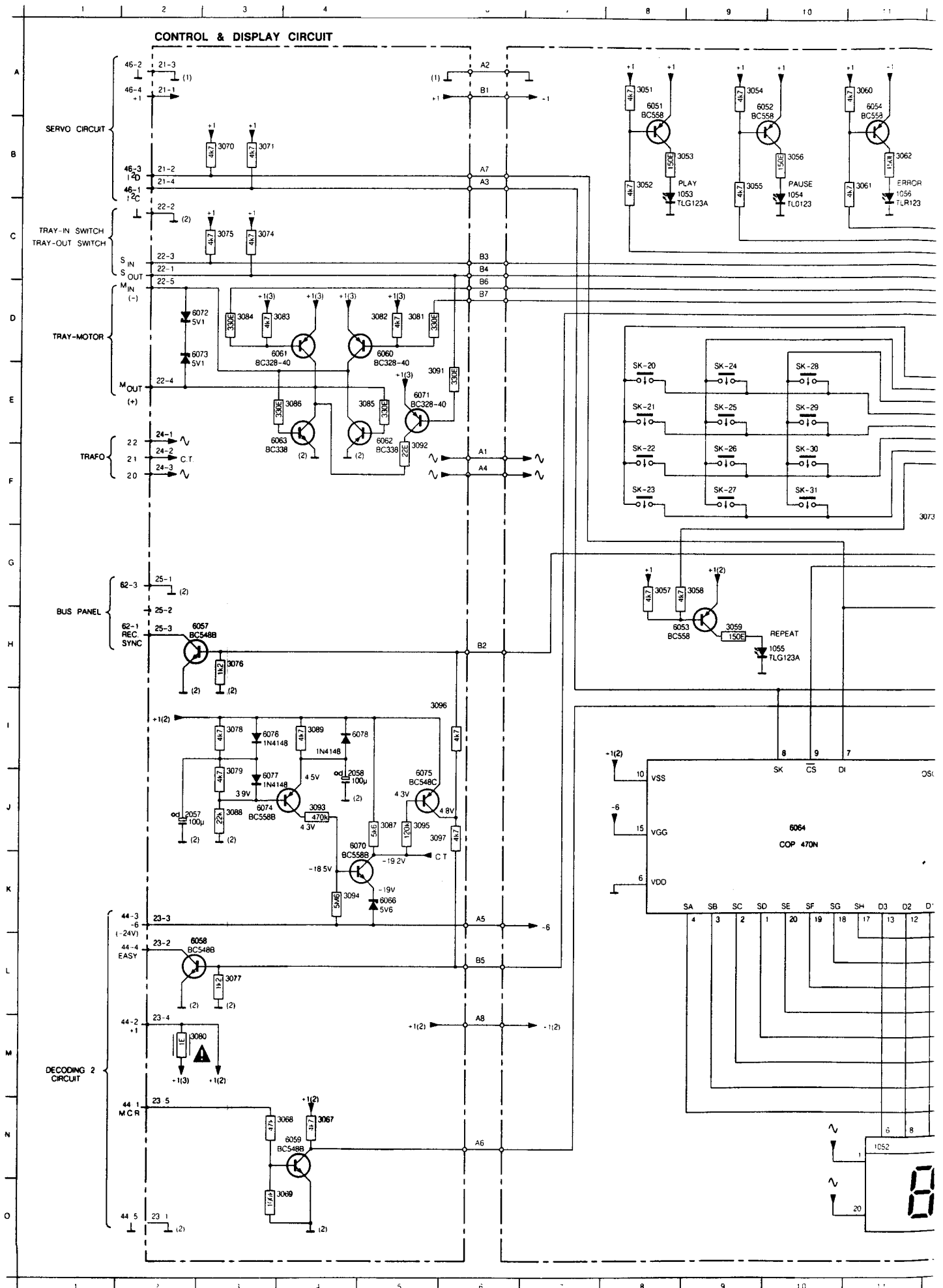
ALL CAPACITORS AND RESISTORS ARE CHIP-COMPONENTS UNLESS SPECIFIED OTHERWISE

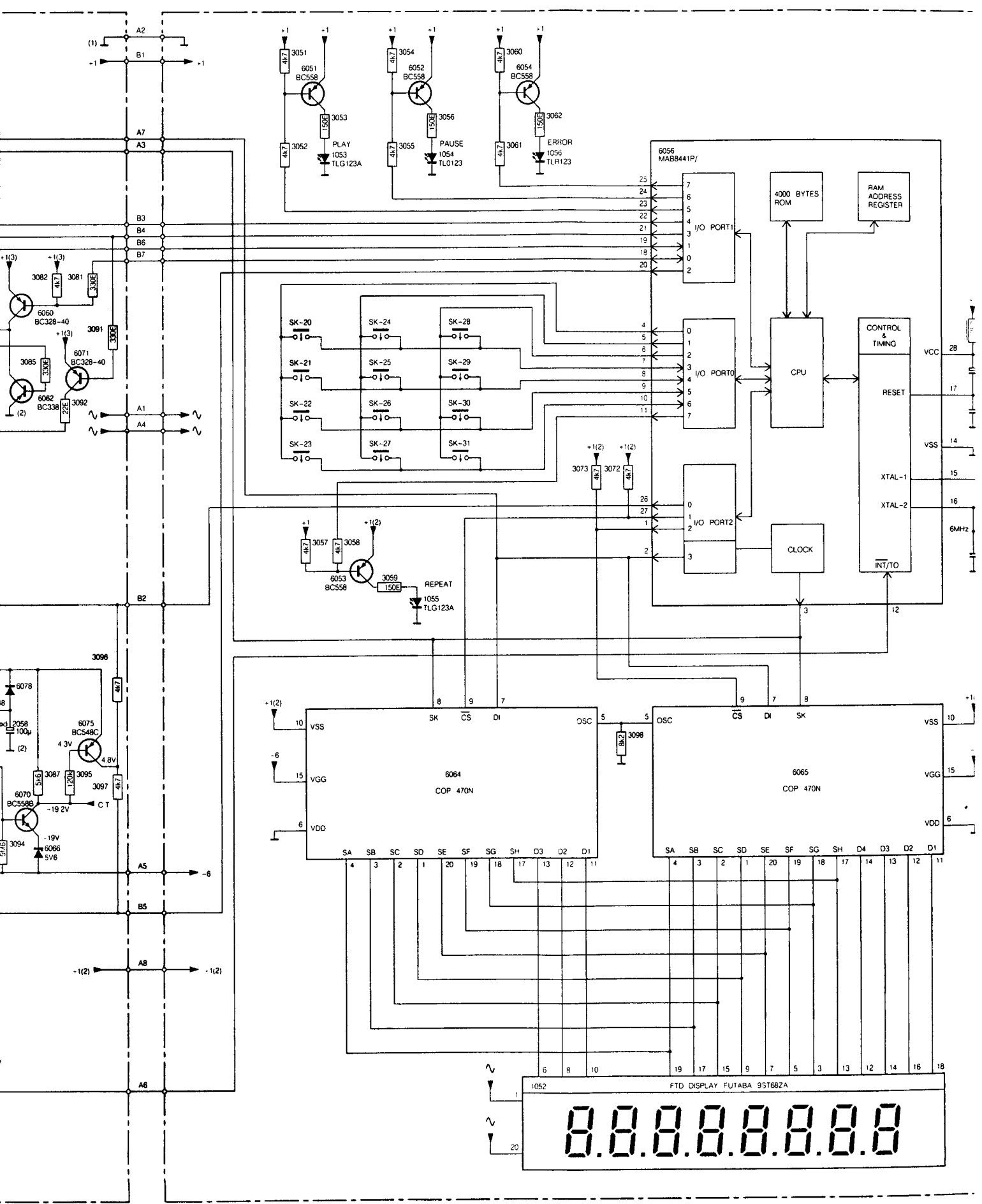


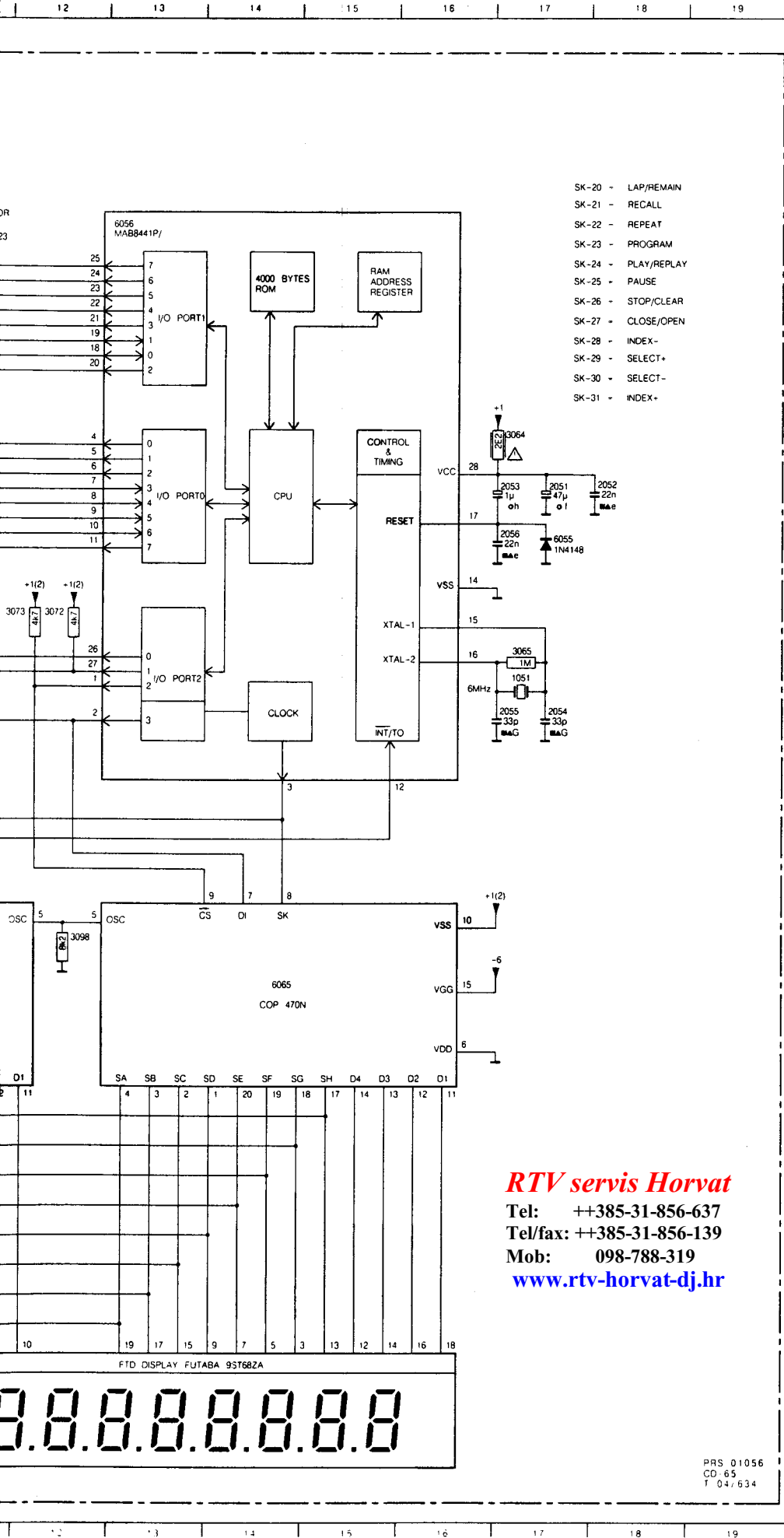
2324	M 5	6332	J14
2325	H 3	6333	K14
2326	H 4	6334	K14
2328	G 6	6335	L16
2329	G 6	6336	K15
2330	G 6	6337	F16
2331	G 7	6338	G15
2332	G 7	6339	F15
2333	G 7	6340	A13
2334	G 7	6341	B13
2335	M 6	6342	D13
2336	M 6	6343	D13
2337	M 6	6344	D13
2338	M 6	6345	D13
2339	M 7	6346	A13
2340	M 7	6347	B13
2341	M 7	6350	B10
2342	J 9	6356	D10
2343	K 9	6357	E 3
2344	J 9	6358	F 4
2345	K 9		
2350	I12		
2351	N12		
2352	I12		
2353	N12		
2354	H11		
2355	M11		
2358	H14		
2359	M14		
2360	H13		
2361	M13		
2362	H13		
2363	M13		
2384	H14		
2385	M14		
2386	H15		
2387	M15		
2388	H14		
2389	D14		
2390	D14		
2391	A14		
2392	B14		
2395	B12		
2396	D12		
2397	E12		
2398	C12		
2400	B11		
2401	D11		
2402	E11		
2403	C11		
2404	D11		
2405	E16		
2406	E16		
2407	F16		
2408	F15		
3329	I 4		
3330	H 4		
3331	I 9		
3332	J 9		
3333	O 9		
3334	O 9		
3335	N10		
3340	J11		
3341	O11		
3346	I11		
3347	N11		
3348	I12		
3349	E12		
3350	H11		
3351	M11		
3352	G14		
3353	L14		
3354	H12		
3355	M12		
3356	H13		
3357	M13		
3358	I14		
3359	N14		
3360	H15		
3361	M15		
3362	H15		
3363	M15		
3364	I16		
3365	N16		
3366	H16		
3367	M16		
3368	I17		
3369	N17		
3370	E10		
3371	F15		
3372	F15		
3375	K14		
3376	L15		
3377	J15		
3378	K16		
3379	K17		
3380	J17		
3392	E 4		
3393	F12		
3394	O 2		
3801	B10		
3802	B12		
3803	D13		
3804	L17		
3805	A10		
3808	K15		
3809	K16		
3810	A 9		
3812	D 3		
5001	A18		
5001	H13		
5002	M13		
6305	H 8		
6306	G11		
6306	G13		
6307	L11		
6307	L13		
6308	A11		
6309	D11		
6310	E12		
6311	B11		
6314	F12		
6316	N 9		
6317	I11		
6318	O11		
6319	H16		
6320	M16		
6321	H17		
6322	M17		
6323	J15		
6324	J16		
6325	J17		
6328	D 9		
6329	F15		
6331	J14		

PRS 01098
T28-634

CONTROL + DISPLAY CIRCUIT







- SK-20 - LAP/REMAIN
- SK-21 - RECALL
- SK-22 - REPEAT
- SK-23 - PROGRAM
- SK-24 - PLAY/REPLAY
- SK-25 - PAUSE
- SK-26 - STOP/CLEAR
- SK-27 - CLOSE/OPEN
- SK-28 - INDEX-
- SK-29 - SELECT+
- SK-30 - SELECT-
- SK-31 - INDEX+

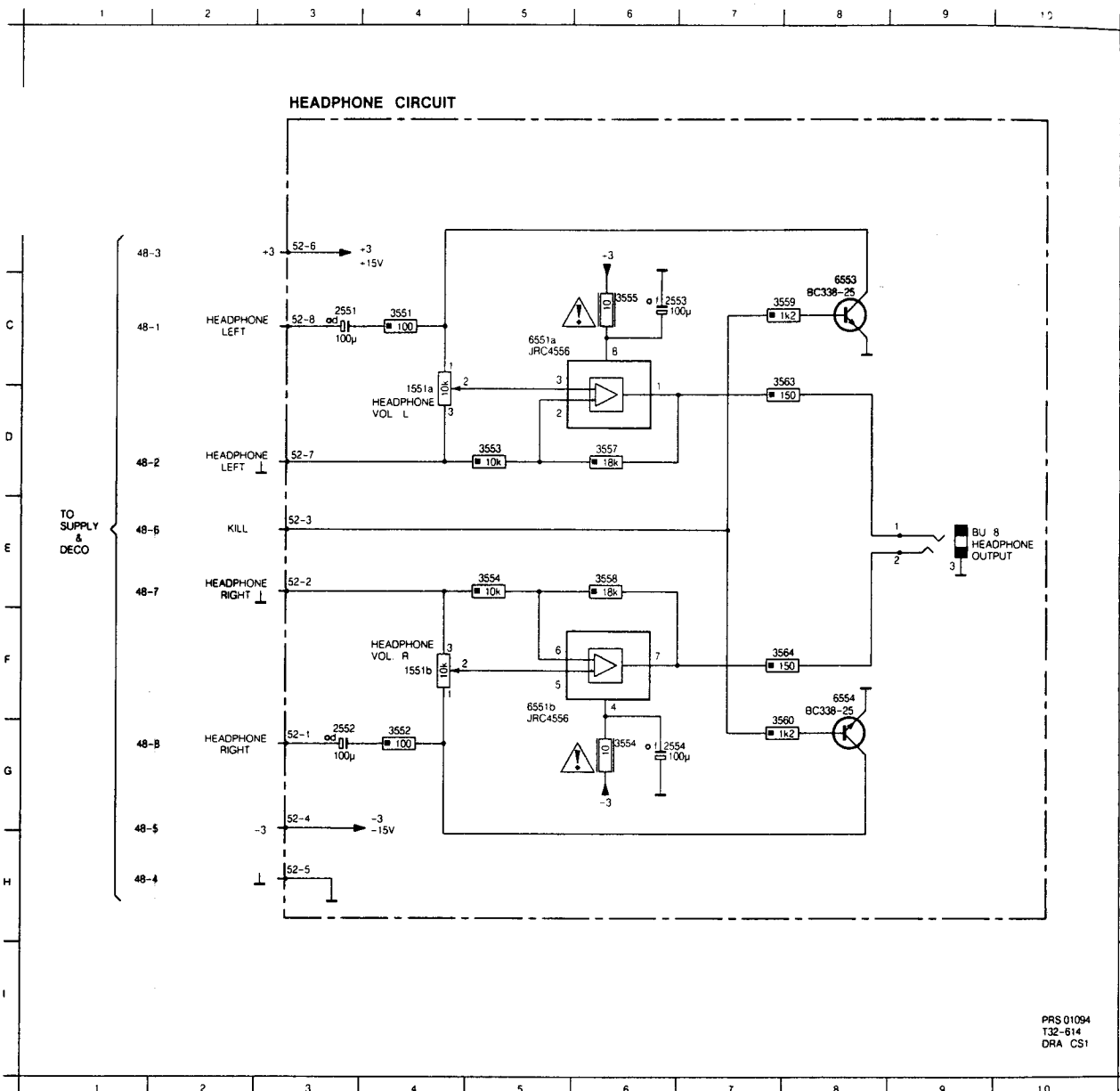
- 1051 G17
- 1052 N11
- 1053 B 9
- 1054 B10
- 1055 H10
- 1056 B11
- 2051 E17
- 2052 E18
- 2053 E17
- 2054 G17
- 2055 G17
- 2056 F17
- 2057 J 2
- 2058 J 5
- 3051 A 8
- 3052 B 8
- 3053 B 9
- 3054 A 9
- 3055 B 9
- 3056 B10
- 3057 G 8
- 3058 G 9
- 3059 H 9
- 3060 A11
- 3061 B11
- 3062 B11
- 3064 E17
- 3065 G17
- 3067 N 4
- 3068 N 4
- 3069 O 4
- 3070 B 3
- 3071 B 3
- 3072 F12
- 3073 F12
- 3074 C 3
- 3075 C 3
- 3076 H 3
- 3077 L 3
- 3078 I 3
- 3079 J 3
- 3080 M 3
- 3081 D 5
- 3082 D 5
- 3083 D 4
- 3084 D 3
- 3085 E 5
- 3086 E 4
- 3087 J 5
- 3088 J 3
- 3089 I 4
- 3091 E 5
- 3092 F 5
- 3093 J 4
- 3094 K 4
- 3095 J 5
- 3096 I 6
- 3097 J 6
- 3098 J12
- 6051 A 8
- 6052 A 9
- 6053 H 8
- 6054 A11
- 6055 F17
- 6056 B13
- 6057 H 3
- 6058 L 3
- 6059 N 4
- 6060 D 5
- 6061 D 3
- 6062 E 5
- 6063 E 3
- 6064 J10
- 6065 J14
- 6066 K 5
- 6070 J 4
- 6071 E 5
- 6072 O 3
- 6073 O 3
- 6074 J 3
- 6075 J 5
- 6076 I 3
- 6077 J 3
- 6078 I 5

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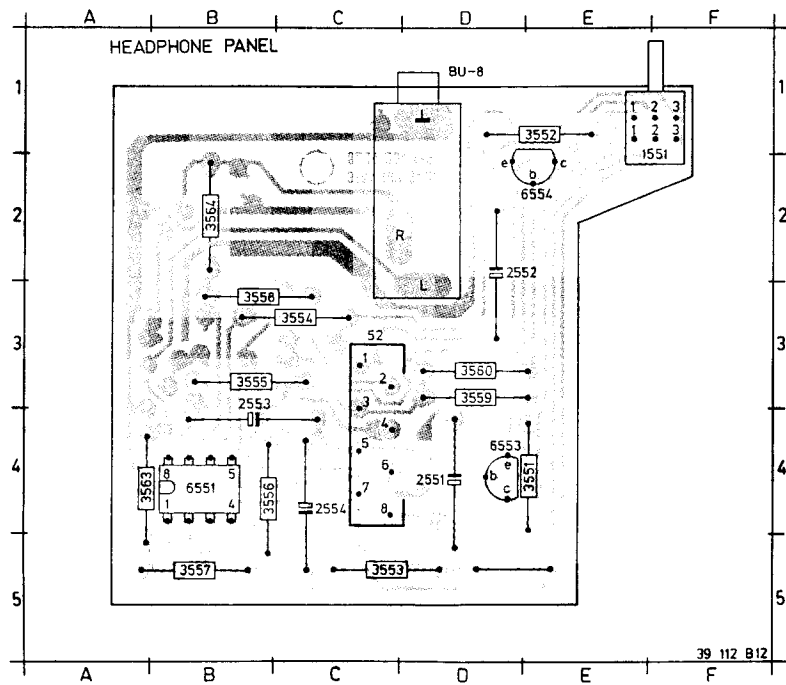
HEADPHONE CIRCUIT

1551a D 4 2551 C 3 2553 C 7 3551 C 4 3553 D 5 3554 G 6 3557 D 6 3559 C 8 3563 C 8 6551a C 5 6553 C 8
 1551b F 4 2552 G 3 2554 G 7 3552 G 4 3554 E 5 3555 C 6 3558 E 6 3560 F 8 3564 F 8 6551b F 5 6554 F 8



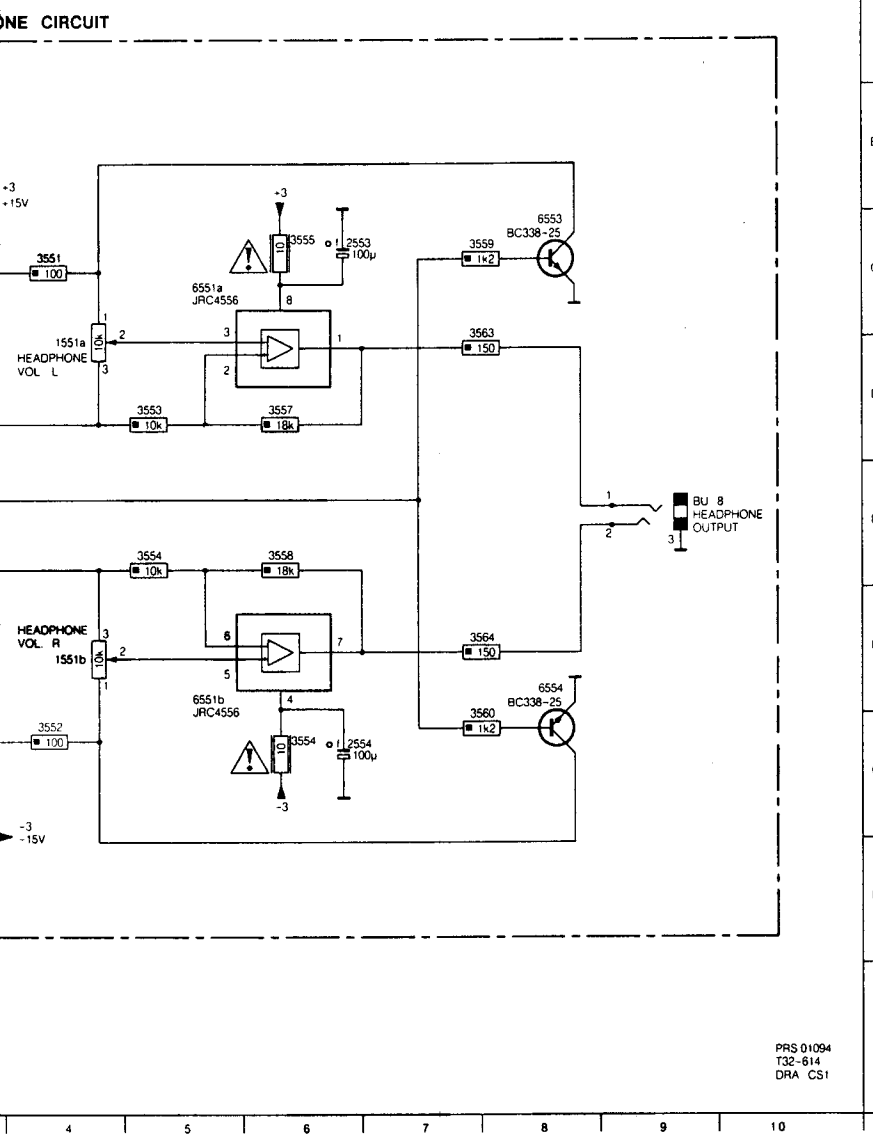
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 T32-614
 DRA CS1

HEADPHONE PANEL

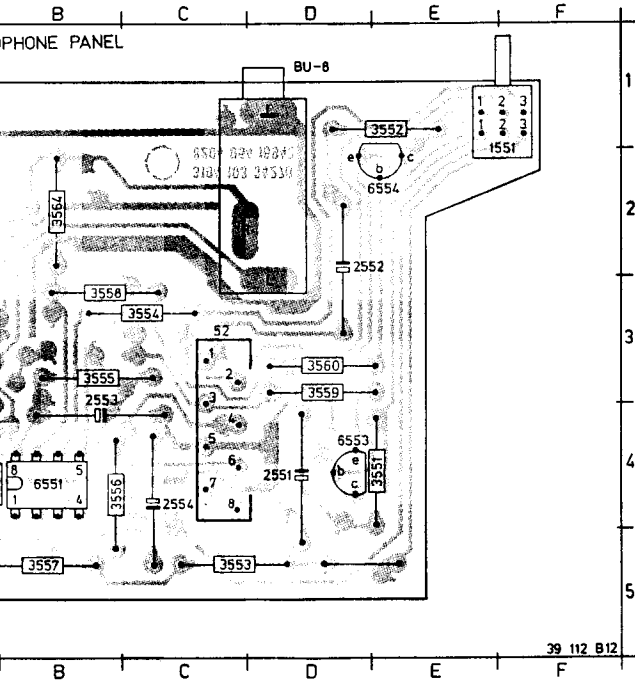


39 112 012

3553 D 5 3554 G 6 3557 D 6 3559 C 8 3563 C 8 6551a C 5 6553 C 8
 3554 E 5 3555 C 6 3558 E 6 3560 F 8 3564 F 8 6551b F 5 6554 F 8



PRS 01094
 T32-614
 DRA CS1



39 112 B12

Ⓢ —||— Chips 50 V NP0 S1206

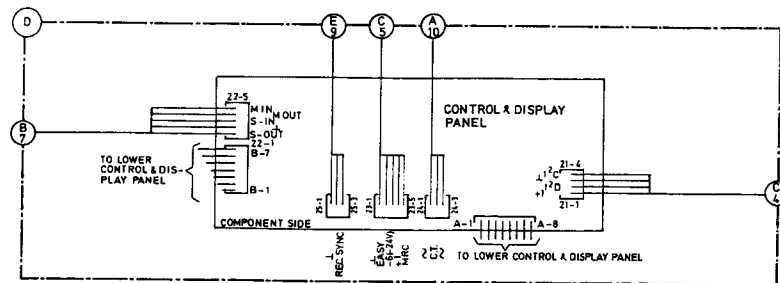
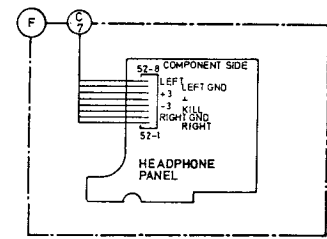
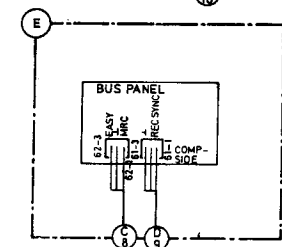
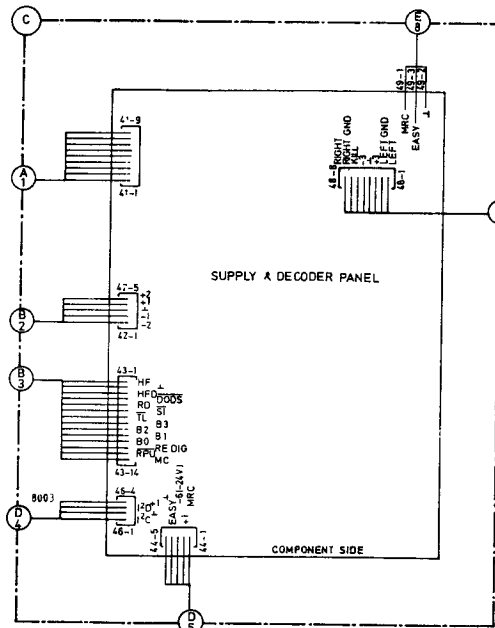
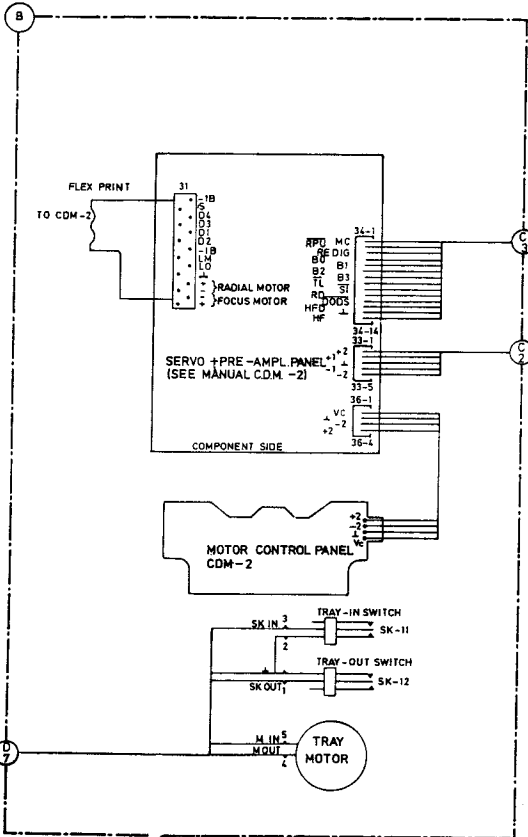
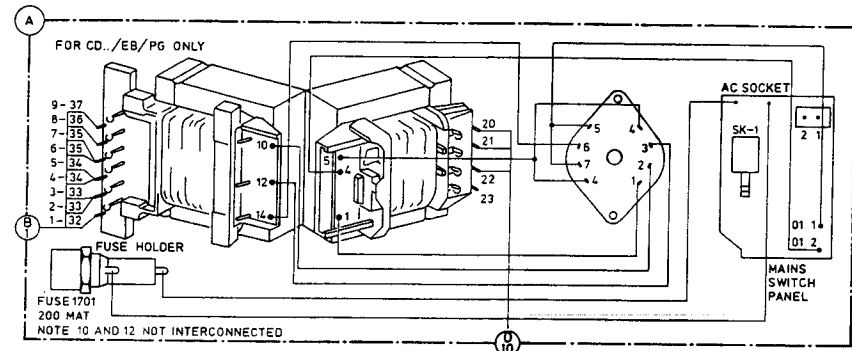
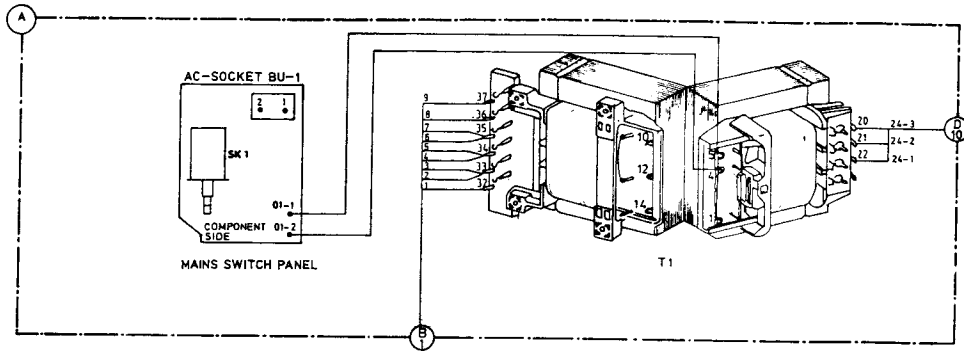
1 pF	5%	4822 122 32479	5
1,5 pF	5%	4822 122 31792	6
1,8 pF	5%	4822 122 32087	6
2,2 pF	5%	4822 122 32425	7
3,3 pF	5%	4822 122 32079	8
3,9 pF	5%	4822 122 32081	8
4,7 pF	5%	4822 122 32082	9
5,6 pF	5%	4822 122 32506	
8,2 pF	5%	4822 122 32083	
10 pF	5%	4822 122 31971	
12 pF	5%	4822 122 32139	
18 pF	5%	4822 122 31769	
22 pF	10%	4822 122 31837	
27 pF	5%	4822 122 31966	
33 pF	5%	4822 122 31756	
39 pF	5%	4822 122 31972	
47 pF	5%	4822 122 31772	
56 pF	5%	4822 122 31774	
68 pF	5%	4822 122 31961	
82 pF	10%	4822 122 31839	
100 pF	5%	4822 122 31765	
120 pF	5%	4822 122 31766	
150 pF	5%	4822 122 31767	
180 pF	2%	4822 122 31794	
220 pF	5%	4822 122 31965	
270 pF	5%	4822 122 32142	
330 pF	10%	4822 122 31642	1
390 pF	5%	4822 122 31771	1
470 pF	5%	4822 122 31727	1
560 pF	5%	4822 122 31773	1
680 pF	5%	4822 122 31775	1
820 pF	5%	4822 122 31974	1
1 nF	10%	5322 122 31647	1
1,2 nF	5%	4822 122 31807	1
1,5 nF	10%	4822 122 31781	1
1,8 nF	10%	4822 122 32153	1
2,2 nF	10%	4822 122 31644	1
2,7 nF	10%	4822 122 31783	2
3,3 nF	10%	4822 122 31969	2
3,9 nF	10%	4822 122 32566	2
4,7 nF	10%	4822 122 31784	2
5,6 nF	10%	4822 122 31916	3
6,8 nF	10%	4822 122 31976	3
10 nF	10%	4822 122 31728	3
12 nF	10%	5322 122 31648	3
15 nF	10%	4822 122 31782	3
18 nF	10%	4822 122 31759	4
22 nF	10%	4822 122 31797	4
27 nF	10%	4822 122 32541	5
33 nF	10%	4822 122 31981	5
47 nF	10%	4822 122 32542	6
56 nF	10%	4822 122 32183	6
100 nF	10%	4822 122 31947	7
180 nF	10%	4822 122 32915	8

Ⓢ —□— Chips 0,125 W S1206 NP0

0 E	jumper	4822 111 90163	1
1 E	5%	4822 111 90184	1
1,1 E	5%	4822 111 90377	1
1,2 E	5%	4822 111 90378	1
1,3 E	5%	4822 111 90379	1
1,5 E	5%	4822 111 90381	2
1,6 E	5%	4822 111 90382	2
1,8 E	5%	4822 111 90383	2
2 E	5%	4822 111 90384	2
2,2 E	5%	5322 111 90104	3
2,4 E	5%	4822 111 90385	3
2,7 E	5%	4822 111 90386	3
3 E	5%	4822 111 90387	4
3,3 E	5%	4822 111 90388	4
3,6 E	5%	4822 111 90389	5
3,9 E	5%	4822 111 90391	5
4,3 E	5%	4822 111 90392	6
4,7 E	5%	5322 111 90376	6
5,1 E	5%	4822 111 90393	6

①-Chips 50 V NP0 S1206			②-□ Chips 0,125 W S1206			③-□ Chips 0,125 W S1206			1R
1 pF	5%	4822 122 32479	5,6 E	5%	4822 111 90394	7,5 k	2%	4822 111 90276	
1,5 pF	5%	4822 122 31792	6,2 E	5%	4822 111 90395	8,2 k	2%	5322 111 90118	
1,8 pF	5%	4822 122 32087	6,8 E	5%	4822 111 90254	9,1 k	2%	4822 111 90373	
2,2 pF	5%	4822 122 32425	7,5 E	5%	4822 111 90396	10 k	2%	4822 111 90249	
3,3 pF	5%	4822 122 32079	8,2 E	5%	4822 111 90397	11 k	2%	4822 111 90337	
3,9 pF	5%	4822 122 32081	9,1 E	5%	4822 111 90398	12 k	2%	4822 111 90253	
4,7 pF	5%	4822 122 32082	10 E	2%	5322 111 90095	13 k	2%	4822 111 90509	
5,6 pF	5%	4822 122 32506	11 E	2%	4822 111 90338	15 k	2%	4822 111 90196	
8,2 pF	5%	4822 122 32083	12 E	2%	4822 111 90341	16 k	2%	4822 111 90346	
10 pF	5%	4822 122 31971	13 E	2%	4822 111 90343	18 k	2%	4822 111 90238	
12 pF	5%	4822 122 32139	15 E	2%	4822 111 90344	20 k	2%	4822 111 90349	
18 pF	5%	4822 122 31769	16 E	2%	4822 111 90347	22 k	2%	4822 111 90251	
22 pF	10%	4822 122 31837	18 E	2%	5322 111 90139	24 k	2%	4822 111 90512	
27 pF	5%	4822 122 31966	20 E	2%	4822 111 90352	27 k	2%	4822 111 90542	
33 pF	5%	4822 122 31756	22 E	2%	4822 111 90186	30 k	2%	4822 111 90216	
39 pF	5%	4822 122 31972	24 E	2%	4822 111 90355	33 k	2%	5322 111 90267	
47 pF	5%	4822 122 31772	27 E	2%	5322 111 90105	36 k	2%	4822 111 90514	
56 pF	5%	4822 122 31774	30 E	2%	4822 111 90356	39 k	2%	5322 111 90108	
68 pF	5%	4822 122 31961	33 E	2%	4822 111 90357	43 k	2%	4822 111 90363	
82 pF	10%	4822 122 31839	36 E	2%	4822 111 90359	47 k	2%	4822 111 90543	
100 pF	5%	4822 122 31765	39 E	2%	4822 111 90361	51 k	2%	5322 111 90274	
120 pF	5%	4822 122 31766	43 E	2%	5322 116 90125	56 k	2%	4822 111 90573	
150 pF	5%	4822 122 31767	47 E	2%	4822 111 90217	62 k	2%	5322 111 90275	
180 pF	2%	4822 122 31794	51 E	2%	4822 111 90365	68 k	2%	4822 111 90202	
220 pF	5%	4822 122 31965	56 E	2%	4822 111 90239	75 k	2%	4822 111 90574	
270 pF	5%	4822 122 32142	62 E	2%	4822 111 90367	82 k	2%	4822 111 90575	
330 pF	10%	4822 122 31642	68 E	2%	4822 111 90203	91 k	2%	5322 111 90277	
390 pF	5%	4822 122 31771	75 E	2%	4822 111 90371	100 k	2%	4822 111 90214	
470 pF	5%	4822 122 31727	82 E	2%	4822 111 90124	110 k	2%	5322 111 90269	
560 pF	5%	4822 122 31773	91 E	2%	4822 111 90375	120 k	2%	4822 111 90568	
680 pF	5%	4822 122 31775	100 E	2%	5322 111 90091	130 k	2%	4822 111 90511	
820 pF	5%	4822 122 31974	110 E	2%	4822 111 90335	150 k	2%	5322 111 90099	
1 nF	10%	5322 122 31647	120 E	2%	4822 111 90339	160 k	2%	5322 111 90264	
1,2 nF	5%	4822 122 31807	130 E	2%	4822 111 90164	180 k	2%	4822 111 90565	
1,5 nF	10%	4822 122 31781	150 E	2%	5322 111 90098	200 k	2%	4822 111 90351	
1,8 nF	10%	4822 122 32153	160 E	2%	4822 111 90345	220 k	2%	4822 111 90197	
2,2 nF	10%	4822 122 31644	180 E	2%	5322 111 90242	240 k	2%	4822 111 90215	
2,7 nF	10%	4822 122 31783	200 E	2%	4822 111 90348	270 k	2%	4822 111 90302	
3,3 nF	10%	4822 122 31969	220 E	2%	4822 111 90178	300 k	2%	5322 111 90266	
3,9 nF	10%	4822 122 32566	240 E	2%	4822 111 90353	330 k	2%	4822 111 90513	
4,7 nF	10%	4822 122 31784	270 E	2%	4822 111 90154	360 k	2%	4822 111 90515	
5,6 nF	10%	4822 122 31916	300 E	2%	4822 111 90156	390 k	2%	4822 111 90182	
6,8 nF	10%	4822 122 31976	330 E	2%	5322 111 90106	430 k	2%	4822 111 90168	
10 nF	10%	4822 122 31728	360 E	1%	4822 111 90288	470 k	2%	4822 111 90161	
12 nF	10%	5322 122 31648	360 E	2%	4822 111 90358	510 k	2%	4822 111 90364	
15 nF	10%	4822 122 31782	390 E	2%	5322 111 90138	560 k	2%	4822 111 90169	
18 nF	10%	4822 122 31759	430 E	2%	4822 111 90362	620 k	2%	4822 111 90213	
22 nF	10%	4822 122 31797	470 E	2%	5322 111 90109	680 k	2%	4822 111 90368	
27 nF	10%	4822 122 32541	510 E	2%	4822 111 90245	750 k	2%	4822 111 90369	
33 nF	10%	4822 122 31981	560 E	2%	5322 111 90113	820 k	2%	4822 111 90205	
47 nF	10%	4822 122 32542	620 E	2%	4822 111 90366	910 k	2%	4822 111 90374	
56 nF	10%	4822 122 32183	680 E	2%	4822 111 90162	1 M	2%	4822 111 90252	
100 nF	10%	4822 122 31947	750 E	2%	5322 111 90306	1,1 M	5%	4822 111 90408	
180 nF	10%	4822 122 32915	820 E	2%	4822 111 90171	1,2 M	5%	4822 111 90409	
			910 E	2%	4822 111 90372	1,3 M	5%	4822 111 90411	
			1 k	2%	5322 111 90092	1,5 M	5%	4822 111 90412	
			1,1 k	2%	4822 111 90336	1,6 M	5%	4822 111 90413	
			1,2 k	2%	5322 111 90096	1,8 M	5%	4822 111 90414	
			1,3 k	2%	4822 111 90244	2 M	5%	4822 111 90415	
			1,5 k	2%	4822 111 90151	2,2 M	5%	4822 111 90185	
			1,6 k	2%	5322 111 90265	2,4 M	5%	4822 111 90416	
			1,8 k	2%	5322 111 90101	2,7 M	5%	4822 111 90417	
			2 k	2%	4822 111 90165	3 M	5%	4822 111 90418	
			2,2 k	2%	4822 111 90248	3,3 M	5%	4822 111 90191	
			2,4 k	2%	4822 111 90289	3,6 M	5%	4822 111 90419	
			2,7 k	2%	4822 111 90569	3,9 M	5%	4822 111 90421	
			3 k	2%	4822 111 90198	4,3 M	5%	4822 111 90422	
			3,3 k	2%	4822 111 90157	4,7 M	5%	4822 111 90423	
			3,6 k	2%	5322 111 90107	5,1 M	5%	4822 111 90424	
			3,9 k	2%	4822 111 90571	5,6 M	5%	4822 111 90425	
			4,3 k	2%	4822 111 90167	6,2 M	5%	4822 111 90426	
			4,7 k	2%	5322 111 90111	6,8 M	5%	4822 111 90235	
			5,1 k	2%	5322 111 90268	7,5 M	5%	4822 111 90427	
			5,6 k	2%	4822 111 90572	8,2 M	5%	4822 111 90237	
			6,2 k	2%	4822 111 90545	9,1 M	5%	4822 111 90428	
			6,8 k	2%	4822 111 90544	10M	5%	5322 111 91141	
④-□ Chips 0,125 W S1206 NP0									
0 E	jumper	4822 111 90163							
1 E	5%	4822 111 90184							
1,1 E	5%	4822 111 90377							
1,2 E	5%	4822 111 90378							
1,3 E	5%	4822 111 90379							
1,5 E	5%	4822 111 90381							
1,6 E	5%	4822 111 90382							
1,8 E	5%	4822 111 90383							
2 E	5%	4822 111 90384							
2,2 E	5%	5322 111 90104							
2,4 E	5%	4822 111 90385							
2,7 E	5%	4822 111 90386							
3 E	5%	4822 111 90387							
3,3 E	5%	4822 111 90388							
3,6 E	5%	4822 111 90389							
3,9 E	5%	4822 111 90391							
4,3 E	5%	4822 111 90392							
4,7 E	5%	5322 111 90376							
5,1 E	5%	4822 111 90393							

WIRING DIAGRAM



DRAM UPD41416C-15 FTD DRIVER COP470N IC-A SAA7210 IC-B SAA7220 LM833 (NSC) MAB8441P/T041 MAB8441P/T012 SN74LS74AN MC78M15CT MC7805CT MC79M15CT MC7906CT NJM4556D TDA1541/N5 DUAL DAC	4822 209 50682 4822 209 11121 4822 209 11155 4822 209 11157 4822 209 83163 4822 209 11154 4822 209 50418 4822 209 80782 4822 209 80808 4822 209 80891 5322 209 86361 4822 209 82056 4822 209 82362 4822 209 70295	2350 4.7NF 2% 63 V 2352 14 NF 2% 63 V 2354 2 NF 2% 160 V 2360 2,2NF 2% 160 V 2362 1 NF 2% 250 V 2328 220 NF 2501 Cer. cap 3N3-400 V	4822 121 50961 4822 121 50432 4822 121 50987 4822 121 50841 4822 121 41531 4822 122 32715 4822 121 40327
BC338-25 BC328-16 BC328-40 BC548B BC557B BC818-25 BC848BR BC858B BSR56 BC338-16 BC558B	4822 130 40958 4822 130 41023 4822 130 41715 4822 130 40937 4822 130 44568 4822 130 42696 4822 130 42549 5322 130 41983 4822 130 42633 4822 130 40892 4822 130 44197	1551 Potm. 10k log. 3064 Safety res. 2E2 5% 3080 Safety res. 1E 5% 3301 Safety res. 2E2 5% 3321 Safety res. 4E7 5% 3332 Safety res. 10E 5% 3352 Safety res. 47E 5% 3371 Safety res. 220E 5% 3555 Safety res. 10E 5% 3316 Safety res. 150K 5% 3356 Safety res. 3 k9 5%	4822 100 30056 4822 111 30492 4822 111 30483 4822 111 30492 4822 111 30499 4822 111 30508 4822 111 30526 4822 111 30544 4822 111 30508 4822 111 60166 4822 111 60156
BAX18 HZ12A2 (12V0) HZ12B3 (13V0) HZ4B2 (3V9) HZ5B1 (4V7) MV57123 RED HZ6C2 (6V2) TLO123A orange TLR123A green-led 1N4002 1N4148	4822 130 34121 4822 130 32987 4822 130 32699 4822 130 32843 4822 130 32986 4822 130 32301 4822 130 32698 4822 130 32939 5322 130 34959 5322 130 30684 4822 130 30621	BU1 Mains inlet BU2, 3 Cinch socket 2P BU4 Cinch socket 1P BU5 Cinch socket 2P BU6 Cinch socket 2P BU7 Cinch socket 1P BU8/A/N Headphone socket BU8/... Headphone socket	4822 265 20262 4822 267 30631 4822 267 30673 4822 267 30672 4822 267 30671 4822 267 30673 4822 267 30688 4822 267 30721
1052, 1451 1302	6 MHz 11,2986 MHz	4822 242 70392 4822 242 71349	
5301, 5302 5303	Coil 470 UH HF-TRAFO dig. output	4822 157 51193 4822 148 80281	

SYMBOL	DESCRIPTION
	Capacitor, general
	Electrolytic capacitor (+ and - may be omitted)
	Bipolar electrolytic capacitor (+ may be omitted)
	Resistor, general
	N.T.C. resistor
	P.T.C. resistor
	Voltage divider with preset adjustment
	Chip jumper
	Pin contact
	Bus contact
	Coil, self-induction
	Transformer with electrically poor conducting core and adjustable pre-magnetization
	Diode
	Zener diode
	Stabistor
	Double variable capacity diode (in one envelope)
	Photo conductive diode
	L.E.D.

SYMBOL	DESCRIPTION
	Transistor (N.P.N.)
	Transistor (P.N.P.)
	Direct current (DC)
	Alternating current (AC)
	Earth (functional)
	Frame or chassis connection
	Direction in which AC voltages are passed on (optional present)
	Interrupted line
	Not-connected crossing lines
	Connected lines
	Cable tree with lead-outs
	Changer, general (arrow is optional)
	Voltage Controlled Oscillator
	Band-pass filter
	Phase changing network
	Delay element
	Amplifier, general

SYMBOL	DESCRIPTION
	Operational amplifier
	Differential amplifier
	Splitter
	Operational amplifier with open output
	Exclusive OR gate
	True/complement amplifier with high input
	Flip Flop
	AND gate
	OR gate
	Inverter with high input

	0.2W (CR 16)	≤ 220kΩ	5%
	0.33W (CR 25)	≤ 1 MΩ	5%
	0.33W (SFR25)	> 1 MΩ	10%
	0.25W (VR 25)	≤ 10MΩ	5%
	0.5W (CR 37)	> 10MΩ	10%
	0.67W (CR 52)	≤ 1 MΩ	5%
	1.15W (CR 68)	> 1 MΩ	10%
	Ceramic plate		
	Polyester flat foil		
	Polyester mepolesco		
	Mylar (Polyester flat foil small sized)		
	Micropoco		
	Tubular ceramic (body colour pink or yellow/green)		
	Miniature single elco		
	Subminiature tantalum		

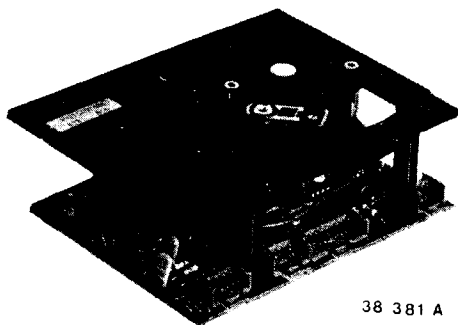
- * a = 2.5 V
- b = 4 V
- c = 6.3 V
- d = 10 V
- e = 16 V
- f = 25 V
- g = 40 V
- h = 63 V
- i = 100 V
- j = 125 V
- k = 125 V
- l = 125 V
- m = 150 V
- n = 160 V
- o = 200 V
- p = 200 V
- q = 250 V
- r = 300 V
- s = 350 V
- t = 400 V
- u = 400 V
- v = 450 V
- w = 500 V
- x = 630 V
- y = 1000 V
- A = 1.6 V
- B = 6 V
- C = 12 V
- D = 15 V
- E = 20 V
- F = 35 V
- G = 50 V
- H = 75 V
- I = 80 V

Compact disc mechanism C.D.M.-2

Service
Service
Service

Hi-Fi/Leuven/Top Hi-Fi/

0000/0001/0003/
0300/0301/
0303/0008/
0307



38 381 A



Service Manual

For Service Manuals Contact
MAURITRON TECHNICAL SERVICES
8 Cherry Tree Rd, Chinnor
Oxon OX9 4QY
Tel: 01844-351694 Fax: 01844-352554
Email: enquiries@mauritron.co.uk

COMPACT
disc
DIGITAL AUDIO

Version (see sticker on CDM)	Circuit diagram	PCB drawing	Block diagram	Test method	µP on PCB?	Turntable magnetic
Static versions						
CDM-2 Hi-Fi/ 0000	I	I	I	I	yes	no
CDM-2 Leuven/ 0003	I	I	I	I	yes	yes
CDM-2 Top Hi-Fi/ 0001	IIA	IIA	II	II	no	no
Dynamic versions						
CDM-2 0300	I	I	I	I	yes	no
CDM-2 0301	IIB	IIA	II	II	no	no
CDM-2 0303	I	I	I	I	yes	yes
CDM-2 0008	IIB	IIA	II	II	no	no
CDM-2 0307	-	-	-	-	-	yes

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified be used.

**CLASS 1
LASER PRODUCT**

3127 10 03420

Documentation Technique Service Dokumentation Documentazione di Servizio Huolto-Ohje Manual de Servicio Manual de Servicio

Subject to modification

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Consumer Electronics

CS 7 940 GB



CONTENTS

1. Table of contents and elucidation on the layout.
2. Servicing hints.
3. Measurements and adjustments.
4. Exploded view of CD mechanism and component parts lists.
5. Block diagram, circuit diagrams, PCB data and parts lists of electrical components.
6. Changes.
7. Additional information.

1. ELUCIDATION ON THE LAYOUT OF THE DOCUMENTATION

This documentation consists of chapters. The number of the chapter is indicated by the first digit of the page number. The second digit of the page number is the sequence numbering.

If modifications or supplements require new supplementary or replacement pages, the page number is extended with a third part: A digit behind the page number indicates that it concerns a supplementary page.

A replacement page is indicated by a letter behind the page number.

Example:

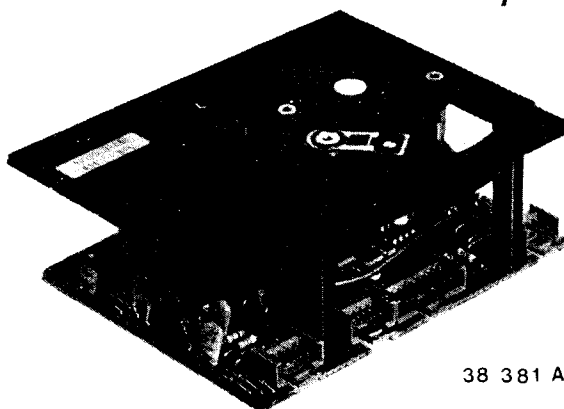
3-6 is page 6 of chapter 3
 3-6-1 is a supplementary page behind page 3-6
 3-6-a is the replacement page of page 3-6 (so page 3-6 can be taken out of the documentation).

Chapter	Sheet	Contents
1	1-1-a	Elucidation division and table of contents per sheet.
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6	6-1	Survey of changes

Compact disc mechanism C.D.M.-2

Hi-Fi/Leuven/Top Hi-Fi

Service
Service
Service



38 381 A

Service Manual

COMPACT
disc
DIGITAL AUDIO

Version (see sticker on CDM)	Circuit diagram	PCB drawing	Block diagram	Test method	μ P on PCB?	Turntable magnetic
CDM-2 HiFi	I	I	I	I	yes	no
CDM-2 Leuven	I	I	I	I	yes	yes
CDM-2 Top HiFi	II	II	II	II	no	no

CLASS 1
LASER PRODUCT

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified be used.

Documentation Technique Service Dokumentation Documentazione di Servizio Huolto-Ohje Manual de Servicio Manual de Servicio



Subject to modification

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Consumer Electronics

CS 2 798 GB

CONTENTS

1. Table of contents and elucidation on the layout.
2. Servicing hints.
3. Measurements and adjustments.
4. Exploded view of CD mechanism and component parts lists.
5. Block diagram, circuit diagrams, PCB data and parts lists of electrical components.
6. Changes.
7. Additional information.

1. ELUCIDATION ON THE LAYOUT OF THE DOCUMENTATION

This documentation consists of chapters.
The number of the chapter is indicated by the first digit of the page number.
The second digit of the page number is the sequence numbering.

If modifications or supplements require new supplementary or replacement pages, the page number is extended with a third part:
A digit behind the page number indicates that it concerns a supplementary page.

A replacement page is indicated by a letter behind the page number.

Example:

3-6 is page 6 of chapter 3
3-6-1 is a supplementary page behind page 3-6
3-6-a is the replacement page of page 3-6 (so page 3-6 can be taken out of the documentation).

2. SERVICING HINTS

To prevent loose metal objects from getting in the CD mechanism, it will be necessary to see to a clean repair station.

The objective can be cleaned with a blow brush.

When effecting repairs to, or making measurements on the CD mechanism, be careful not to damage the flat springs of the focusing unit.

THE PHOTODIODES AND THE LASER ARE MORE SENSITIVE TO ELECTROSTATIC DISCHARGES THAN MOS ICS.

CARELESS HANDLING DURING SERVICING MAY REDUCE LIFE EXPECTANCY DRASTICALLY. FOR THIS REASON CARE SHOULD BE TAKEN THAT DURING SERVICING THE POTENTIALS OF THE AIDS AND YOURSELF ARE EQUAL TO THAT OF THE SCREENING OF THE SET.

Leadless components have been applied in the set. For the insertion and removal of leadless components see the figure below.

The disc should always bed down well on the turntable. If the tray mechanism has to be demounted for repair, one or several separate disc hold-downs should be used. The CD mechanism then can function normally in the set.

For measurements and adjustments it is possible to position the working mechanism outside the set. To do this, the following extension cables are supplied as service aids: cable between connector 34 on the servo + preamplifier PCB and connector 43 on the decoder PCB: 4822 321 21274 (9-pole). Cable between connector 33 on the servo + preamplifier PCB and connector 42 on the decoder PCB: 4822 321 21273 (5-pole). Cable between the Hall motor PCB and connector 36 on the servo + preamplifier PCB: 4822 321 21284. This last cable allows us to demount the servo + preamplifier PCB and place it beside the CD mechanism on the work table. In this way, measurements on a working set can easily be carried out.

SERVICE AIDS	
Audio test disc	4822 397 3008
Disc without errors +	
Disc without DO errors,	
black spots and fingerprints	4822 397 3009
Torx screwdrivers:	
-set (straight)	4822 395 5014
-set (square)	4822 395 5013
Disc hold-down	4822 532 6090
Service cable (9-pole)	4822 321 21274
Service cable (5-pole)	4822 321 21273
Service cable (4-pole)	4822 321 21284
IR LED CQY89A-II	4822 130 31332

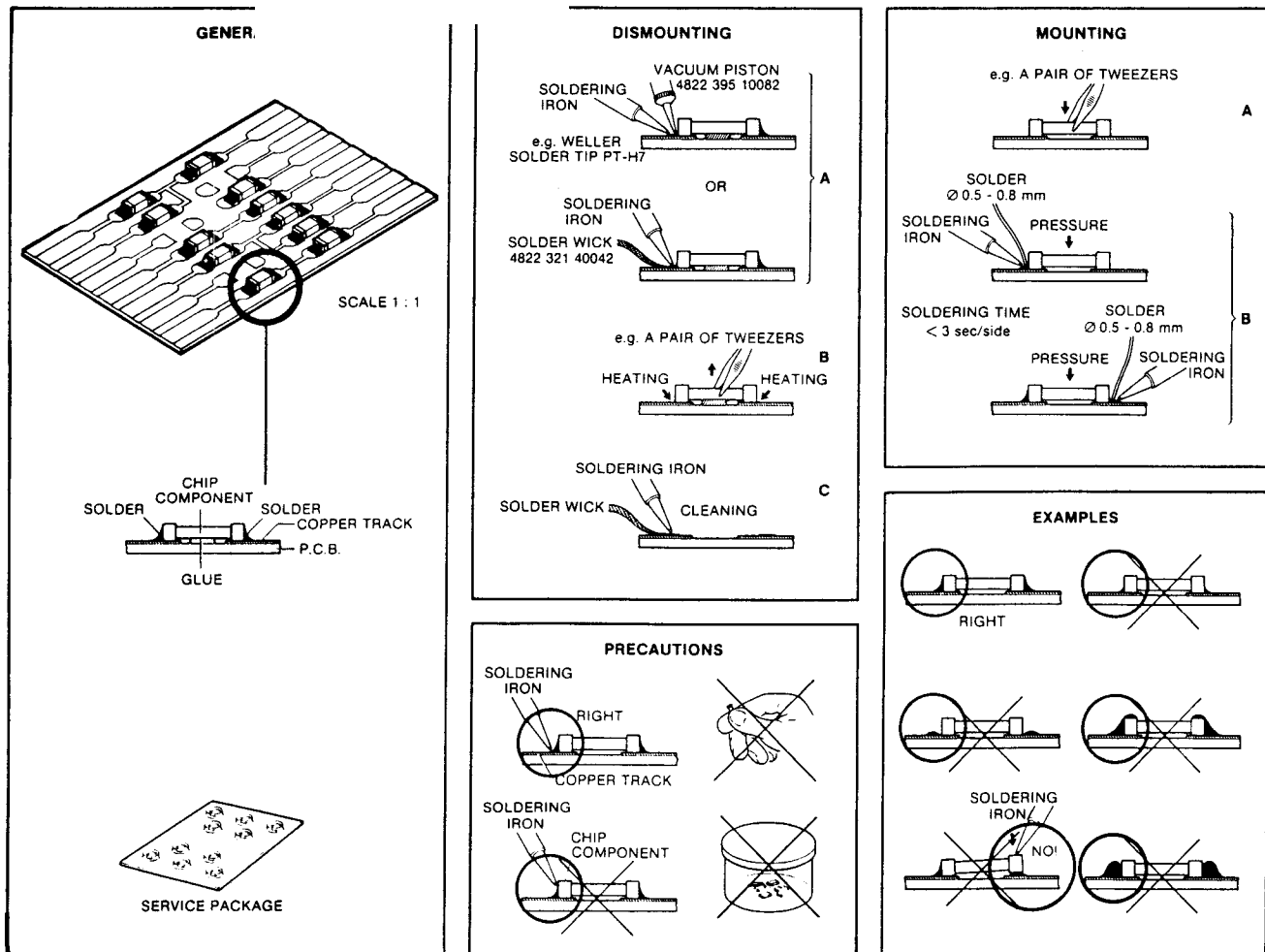


Fig. 1.

Servicing the RAFOC unit (=Radial and Focusing unit, item no. 56. See exploded view CDM-2).

- Take the CD-mechanism and servo PCB assembly out of the set.
(For the demounting instructions see the service manual of the set).
- Remove the flexible PCB from connector 31 on the servo PCB by lifting the upper part of the connector and taking the flexible PCB out.

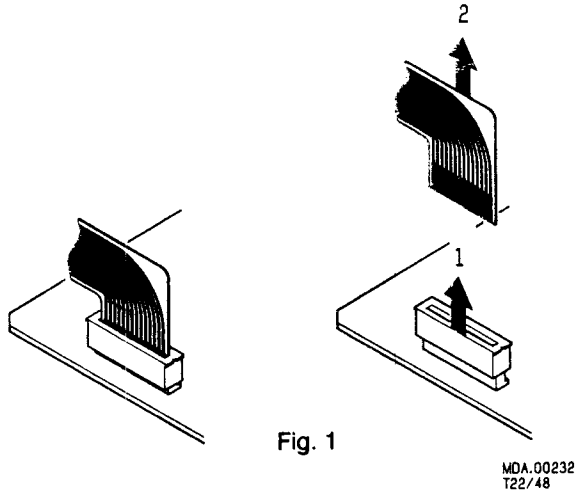


Fig. 1

- Undo the 4 screws on the conductor-side of the servo + pre-amplifier PCB.(Fig. 1)

The servo + pre-amplifier PCB can now be removed.

- The RAFOC unit can be removed after the two fixing screws M3 x 25 have been loosened.

Caution: when doing so, the two nuts M3 on the upper side of the CD mechanism come loose.

- Now the pivot plate, item no. 59, can be removed.
- After removing the clamping piece, item no. 51, the RAFOC unit/flexible PCB assembly can be taken out.

Attention: when mounting the RAFOC unit, see to it that the flexible PCB reset well against the mounting plate at the height of the clamping piece (item no. 51).

In some cases, after exchanging the RAFOC unit/flexible PCB assembly, it may be necessary to glue the flexible PCB with a fast-drying glue to prevent the RAFOC unit from rubbing against the flexible PCB.

The gluing should be done very carefully.

- When the laser and/or the monitor diodes are defective, it will be necessary to replace the RAFOC unit, item no. 56.

- **After mounting the RAFOC unit you should make sure that the arm runs clear over the entire disc diameter. This can be checked by means of a spring-pressure gauge which is held against the magnet of the focusing unit.**

The friction of the arm, measured over the entire meter reading, may not be greater than 25mN.

- A fast check of the clearance of the arm is possible in service position 0.

The RAFOC unit can be moved across the diameter of the disc by operating the SEARCH FORW. and REV. keys. (see DETAILED MEASURING METHOD Servo-circuit).

Replacing the flexible PCB (item 57)

- Demount the RAFOC unit.
- Remove the 2 fixing rings (item 60) from the flexible PCB.
- Desolder the connections A (see Fig. 2) of the flexible PCB.

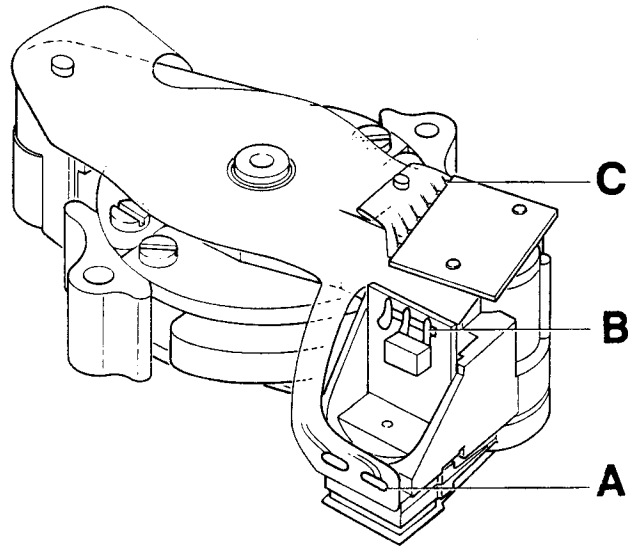


Fig. 2

- Before desoldering the connections C of the photodiode PCB, the positions of the connecting points of the photodiode PCB should be marked, so that afterwards the PCB can correctly be replaced.
- Now the 6 connections C of the photodiode PCB can be desoldered by heating the pins C one by one until the flexible PCB comes loose.
This should be done very carefully.
- Desolder the 4 connections of the radial coils.
- Unsolder the 3 connections of the laser PCB.

Mounting the flexible PCB (item 57).

- Solder the 4 connections of the radial coils.
- Apply the connections A and B (see Fig. 2).
- Before the 6 connections of the photodiode PCB can be soldered, they should be provided with an extra coating of tin.
- Place the flexible PCB under the photodiode PCB.
- In order to hold this position, the flexible PCB may be supported (for example by an expanded paper-clip between the arm and the underside of the flexible PCB).
- Then the 6 connections C can be heated so that they become soldered to the photodiode PCB.
- Replace the two fixing rings (item 60) of the flexible PCB.

Replacing the focusing unit (item 52).

- Desolder the 2 connections of the flexible PCB on the focusing unit.
- Remove screw 2Nx10.
- As a result the fixing piece (item 54) will come loose.
- The focusing unit can now be removed.
- When mounting the focusing unit, care should be taken that the focusing unit runs clear.
The position of the focusing unit is fixed, adjustments are not possible.

Servicing the turntable motor (see exploded view).

The components indicated in the exploded view by item numbers 62, 63 and 64 are supplied as an assembly for servicing purposes because of the mechanical and electrical factory adjustments.

For inspection of the turntable motor assy see "check of the turntable motor", page 3-1.

2. SERVICING HINTS

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SERVICE AIDS	
Audio test disc	4822 397 30085
Disc without errors +	
Disc without DO errors,	
black spots and fingerprints	4822 397 30096
Torx screwdrivers:	
-set (straight)	4822 395 50145
-set (square)	4822 395 50132
Disc hold-down	4822 532 60906
Service cable (9-pole)	4822 321 21274
Service cable (5-pole)	4822 321 21273
Service cable (4-pole)	4822 321 21284
IR LED CQY89A-II	4822 130 31332

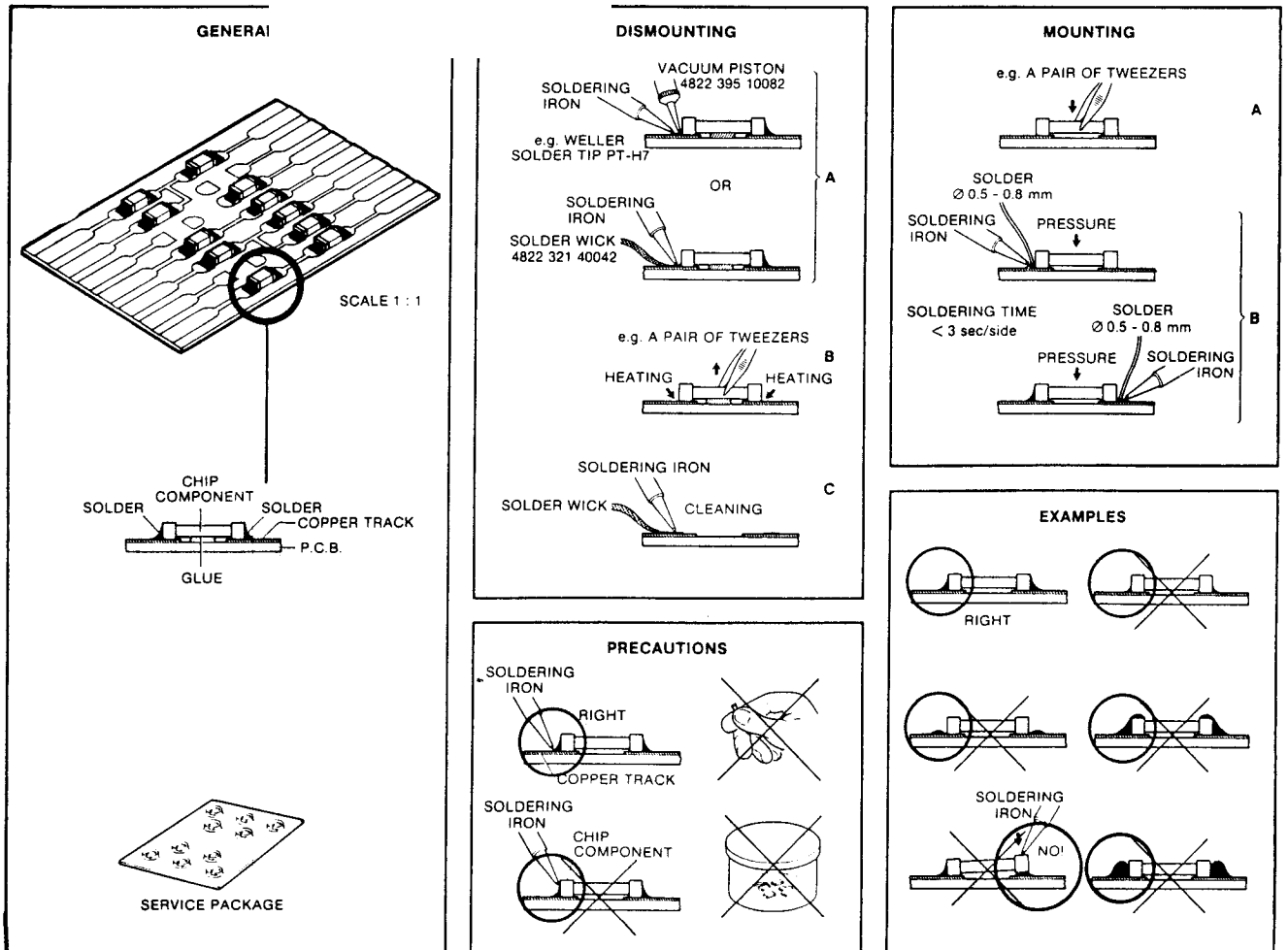


Fig. 1.

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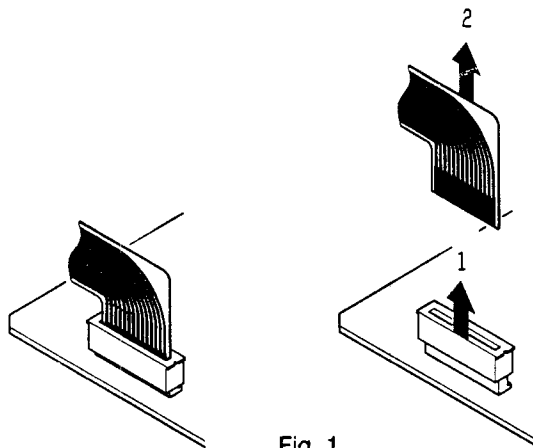


Fig. 1

MDA.00232
T22/48

- Undo the 4 screws on the conductor-side of the servo + pre-amplifier PCB.(Fig. 1)

The servo + pre-amplifier PCB can now be removed.

- The RAFOC unit can be removed after the two fixing screws M3 x 25 have been loosened.

Caution: when doing so, the two nuts M3 on the upper side of the CD mechanism come loose.

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- After removing the clamping piece, item no. 51, the RAFOC unit/flexible PCB assembly can be taken out.

Attention: when mounting the RAFOC unit, see to it that the flexible PCB reset well against the mounting plate at the height of the clamping piece (item no. 51).

In some cases, after exchanging the RAFOC unit/flexible PCB assembly, it may be necessary to glue the flexible PCB with a fast-drying glue to prevent the RAFOC unit from rubbing against the flexible PCB.

The gluing should be done very carefully.

- When the laser and/or the monitor diodes are defective, it will be necessary to replace the RAFOC unit, item no. 56.

- **After mounting the RAFOC unit you should make sure that the arm runs clear over the entire disc diameter. This can be checked by means of a spring-pressure gauge which is held against the magnet of the focusing unit.**

The friction of the arm, measured over the entire meter reading, may not be greater than 25mN.

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Replacing the flexible PCB (item 57)

- Demount the RAFOC unit.
- Remove the 2 fixing rings (item 60) from the flexible PCB.
- Desolder the connections A (see Fig. 2) of the flexible PCB.

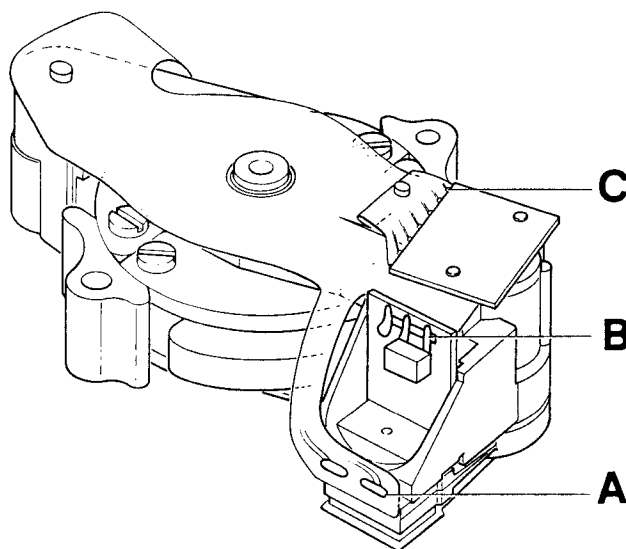


Fig. 2

38 221 C12

- Before desoldering the connections C of the photodiode PCB, the positions of the connecting points of the photodiode PCB should be marked, so that afterwards the PCB can correctly be replaced.
- Now the 6 connections C of the photodiode PCB can be desoldered by heating the pins C one by one until the flexible PCB comes loose.
This should be done very carefully.
- Desolder the 4 connections of the radial coils.
- Unsolder the 3 connections of the laser PCB.

Mounting the flexible PCB (item 57).

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Servicing the turntable motor (see exploded view).

The components indicated in the exploded view by item numbers 62, 63 and 64 are supplied as an assembly for servicing purposes because of the mechanical and electrical factory adjustments.

For inspection of the turntable motor assy see "check of the turntable motor", page 3-1.

3. MEASUREMENTS AND ADJUSTMENTS

Check of the laser supply

The laser and the laser supply in IC6101 plus the monitor diode form a feedback system. A defect in the laser supply may result in the destruction of the laser.

If, in that case, the laser (= complete RAFOC unit item no. 56) is replaced, the new laser will also become defective.

However, it is impossible to check and repair a feedback system if a link is missing. For this reason the laser supply can be checked with the circuit below. The green LED replaces the laser, the voltage across the 18-Ohm resistor is fed back as monitor voltage, the 33-Ohm resistor and the switch serve to draw more current from the laser supply.

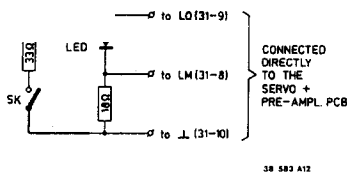


Fig. 3

LED GREEN e.g. CQY 94 IV

5322 130 32182

The above circuit is connected to connector 31 via an extension cable instead of a flex print. The normal flex print is not suited for this purpose because of its high internal resistance.

Code no. extension cable 4822 322 40066

- The above flex print out of connector 31 on the servo + pre- amplifier PCB.
 - Connect the circuit via the extension cable to connector 31.
 - Select the play mode by grounding Si (pin 20 of IC6101).
- Note:** Si = 0, start initialization low, is the play mode.
- Measure the voltage LO (Laser Out) at test point 9.

SK open: 1,8 V LO 2,3V
170 mV LM 220 mV
The green LED emits little light.

SK closed: 1,8 V LO 2,3 V
170 mV LM 220 mV
The green LED emits little light.

- During the change over from SK closed to SK open, the LED will emit more light for a short moment.
- The control sees to it that the same amount of current flows through the LED when SK is open and when SK is closed.

At $\bar{S}_i = 1$, in the STANDBY state, LO = 0V \pm $\dot{\alpha}$ 0,2 V.

Repair procedure

Since laser, monitor diode and photodiodes are very sensitive to static charges, care should be taken that during measurements and adjustments the aids and yourself have a potential that is equal to that of the CD mechanism.

Attention: when exchanging the RAFOC unit (item 56 on the CDM-2 exploded view drawing), the laser output potentiometer (3106) should be placed in mechanical mid-position to avoid damage to the laser.

Adjusting the laser current.

Test point on the servo + pre-amplifier PCB.

- Put test disc 4822 397 30096 (disc without defects = Test disc number 5) on the turntable.
- Put the player in service position 1.
- Connect a DC voltmeter to test points 1 and 2 (= across resistor 3102).
- Using potentiometer 3106, adjust the laser supply until the voltage across resistor 3102 is about 40mV. (This voltage varies when the disc is rotated). This is a preliminary adjustment.

Fine adjustment of the laser current.

- Connect a DC voltmeter to test points 1 and 2 (= across resistor 3102).
- Play track 1 of test disc 4822 397 30096.
- Using potentiometer 3106, adjust the laser supply until the voltage across resistor 3102 is 50mV \pm 5mV.

Check of the motor control (Hall control) (see motor PCB).

1. Interrupt the V_c connection by desoldering connector pin 36-5 on the servo + pre-amplifier PCB.
2. Connect channel A of a dual-beam oscilloscope to the emitter of transistors 6082, 6083 on the motor PCB and channel B to the emitter of transistors 6084, 6085. Position of the oscilloscope: 2V/div-10 ms/div.
3. Switch on the player.
4. Inject a **negative** voltage (V_{in}) to pin 4 of connector 02 of the motor PCB.
This voltage **may only** be injected **after** the circuit is connected to the supply voltage.
Start from 0V and lower this voltage fast to -5V.
The motor should then be running.
When the motor is running, the voltage can be reduced to -1,5V.
The motor should keep on running
5. Now sinusoidal signals (V_{out}) should be present on the oscilloscope (see figure 4) which, after about 2 seconds, lie symmetrically round the 0-axis and have shifted 90° in phase relative to one another.
The amplitudes of these 2 signals have a maximum permissible ratio of 1:2.
6. The amplitude is dependent on the injected voltage.
The ratio V_{in}/V_{out} pp should lie between 1:2 and 1:3.
7. Now determine at what value for V_{in} the motor rotates 600 r.p.m.
At 600 r.p.m. the frequency of V_{out} is 30 Hz.
 V_{in} should lie between -1,5V and -3,7V at this speed.

Conclusion

When all these conditions are fulfilled, it may be assumed that the motor and the PCB are all right. If items 4, 5 and 6 are not correct, the fault is most likely to be found in the electronics. If items 4, 5 and 6 are correct, and at item 7 a voltage of, for example, -4,5V is needed to obtain a motor speed of 600 r.p.m., it is very likely that there is a mechanical fault, for example a too high bearing friction.

3. MEASUREMENTS AND ADJUSTMENTS

Check of the laser supply

The laser and the laser supply in IC6101 plus the monitor diode form a feedback system. A defect in the laser supply may result in the destruction of the laser. If, in that case, the laser (= complete RAFOC unit item no. 56) is replaced, the new laser will also become defective.

However, it is impossible to check and repair a feedback system if a link is missing. For this reason the laser supply can be checked with the circuit below. The green LED replaces the laser, the voltage across the 18-Ohm resistor is fed back as monitor voltage, the 33-Ohm resistor and the switch serve to draw more current from the laser supply.

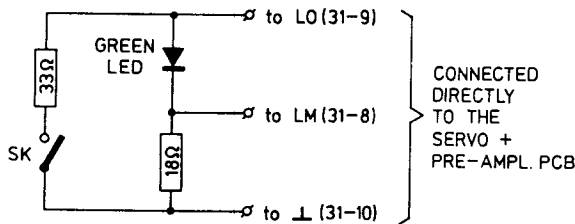


Fig. 3

38 583 A12

LED GREEN e.g. CQY 94 IV 5322 130 32182

The above circuit is connected to connector 31 via an extension cable instead of a flex print. The normal flex print is not suited for this purpose because of its high internal resistance.

Code no. extension cable 4822 322 40066

- The above flex print out of connector 31 on the servo + pre-amplifier PCB.
 - Connect the circuit via the extension cable to connector 31.
 - Select the play mode by grounding Si (pin 20 of IC6101).
- Note:** Si = 0, start initialization low, is the play mode.

- Measure the voltage LO (Laser Out) at test point 9.

SK open: 1,8 V LO 2,3V
170 mV LM 220 mV
The green LED emits little light.

SK closed: 1,8 V LO 2,3 V
170 mV LM 220 mV
The green LED emits little light.

- During the change-over from SK closed to SK open, the LED will emit more light for a short moment.
- The control sees to it that the same amount of current flows through the LED when SK is open and when SK is closed.

At $\bar{S}_i = 1$, in the STANDBY state, LO = 0V ± 0,2 V.

Repair procedure

Since laser, monitor diode and photodiodes are very sensitive to static charges, care should be taken that during measurements and adjustments the aids and yourself have a potential that is equal to that of the CD mechanism.

Attention

When exchanging the RAFOC unit (item 56 on the CDM-2 exploded view drawing), the laser output potentiometer (3106) should be placed in mechanical mid-position to avoid damage to the laser.

Adjusting the laser current

Coarse adjustment

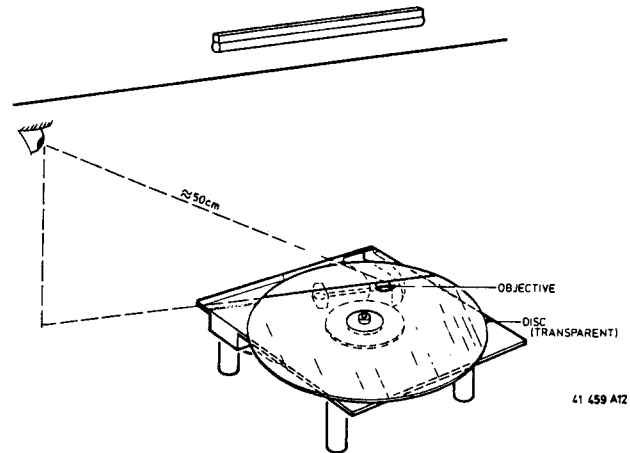
- Place potentiometer 3106 approximately in the centre.
- Place test disc 5, 4822 397 30096, on the turntable.
- Bring the player in Service position I.
- Now the focus motor will max. 16X search for the focal point. On the display a "1" will appear if the focal point has been found.
- If this does not happen, turn potentiometer 3106 a bit to the left or to the right until a "1" appears on the display.

Fine adjustment of the laser current

- Connect a DC voltmeter to test points 1 and 2 (= across resistor 3102).
- Play track 1 of test disc 4822 397 30096.
- Using potentiometer 3106, adjust the laser supply until the voltage across resistor 3102 is 50 mV ± 5 mV.

Checking the angle setting

The angle setting can be checked with the glass-disc method which is explained below.



41 459 A12

Put glass disc 4822 395 90204 on the turntable. Make sure that the glass disc beds down well on the turntable.

Place the CD mechanism under a light source, under which there is a straight line (e.g. under a fluorescent tube with grid).

Set the arm to mid-position of its radial track.

Turn the mechanism until the arm is parallel to the line under the light source (see figure below).

Look into the direction and in the extension of the line to the reflection there of on the glass disc and in the objective.

These lines should not be apart more than 4 mm.

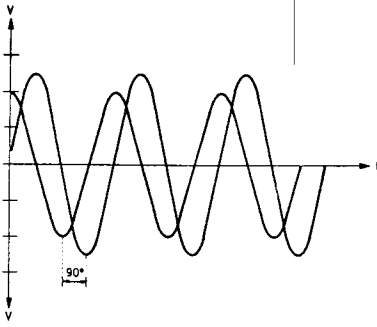


Fig.4

DETAILED MEASURING METHOD FOR THE SERVO + PRE-AMPLIFIER CIRCUIT I

HINTS

Test discs

It is important that the test discs be treated with great care.

The disturbances on the discs (black spots, finger-prints, etc.) are exclusive and are unambiguously positioned. Damages may cause extra drop-outs etc., thus putting an end to the exclusivity of the intentional error on the disc.

In that case it is not possible anymore to check for example the good functioning of the track detector.

Measurements on op-amps

In the electronic circuits, op-amps have frequently been used.

The applications include amplifiers, filters, invertors and buffers.

In those cases where in one way or the other feedback has been applied, the voltage difference at the differential inputs converges to zero.

This applies to both DC and AC signals.

The cause can be traced to the properties of an ideal op-amp ($Z_i = \infty$, $G = \infty$, $Z_o = 0$).

If one input of an op-amp is directly connected to ground, it will be virtually impossible to measure at the inverting and non-inverting inputs.

In such cases only the output signal will be measurable.

That is why in most cases the AC voltage at the inputs will not be given.

The DC voltages at the inputs are equal.

Stimulating with "0" and "1"

During faultfinding it is sometimes necessary to connect certain points to ground or to supply voltage.

As a result certain circuits can be brought in a desired state, thus shortening the diagnosis time.

In a number of cases the relevant points are outputs of op-amps.

These outputs are short-circuit-resistant, that is, they can be brought to "0" or ground without problems.

The output of an op-amp, however, should never be connected directly to the supply voltage.

Measurements on microprocessors

Inputs and outputs of microprocessors should **never** be connected directly to the supply voltage.

The inputs and outputs should only be brought to "0" or ground if this is stated explicitly.

Measurements with an oscilloscope

During measurements with an oscilloscope it is recommended to use a 1:10 test probe, since a 1:10 probe has a considerably smaller input capacitance than a 1:1 probe.

Selection of the ground potential

It is very important to select a ground point that is as close as possible to the test point.

Conditions for injection

- Injection of levels or signals from an **external** source should **never** take place if the relevant circuit has no supply voltage.
- The injected levels or signals should **never** be greater than the supply voltage of the relevant circuit.

Continuous burning of the laser

- Bridge capacitor 2174 on the servo + pre-amplifier PCB.
- Connect S_i (= pin 20 of IC6101 on the servo + pre-amplifier PCB) to ground.
- Switch on the power supply.
- The laser now burns continuously.

Indication of the test points

In the drawing of the diagrams and PCBs the test points are indicated by a number (e.g. 12) to which the measuring method refers.

In the following measuring method the symbol \diamond has been omitted for the test points indicated.

GENERAL CHECK POINTS

In the detailed measuring method below, a number of general conditions, required for a properly functioning set, will not be mentioned.

Before the detailed measuring method is started, these general points should be checked:

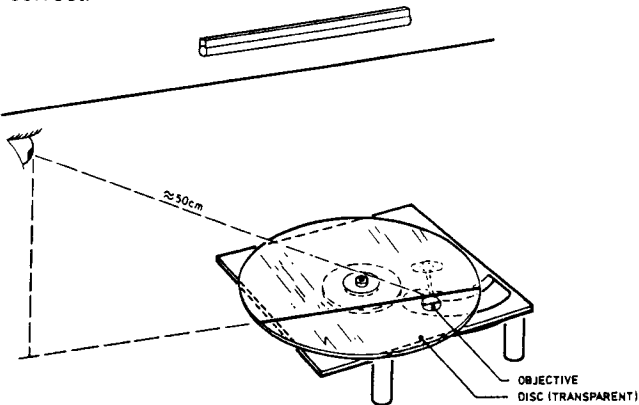
- a. Ensure that the disc and objective are clean (remove dust, fingerprints, etc.) and use undamaged discs.
- b. Check that all supply voltages are present and that they have the correct values.
- c. Check the good working of the microprocessor by means of the built-in test programme and servicing programme.

Method:

See self-test of the servo μP .

3-2-b

Place the CD mechanism so that the reflected line runs across the centre of the objective.
 When the line that is reflected by the glass disc stays within the surface of the objective, the angle setting is correct.



41 460 A12

Turn the CD mechanism through 90° relative to the previous position. The arm must be kept in mid-position (see figure above). Repeat the previous check.

Adjusting the angle setting

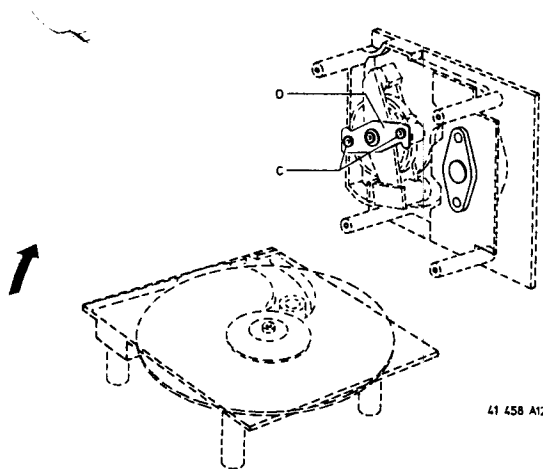
For adjusting the angle setting one or both of the two locking knobs for the bearing plate on pos. 62 must be broken.

If a check on the angle setting shows that the angle falls outside the tolerance, the angle should NOT be adjusted for minimum deviation, but it should be adjusted within the tolerance.

The new setting should lie between the old setting and the optimum setting. After adjusting the setting, the friction of the arm must be checked. This is done by means of a spring pressure gauge which is held against the magnet of the focusing unit.

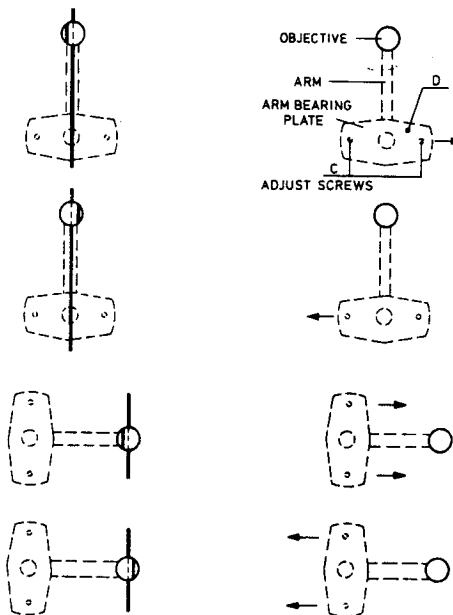
The friction of the arm, measured over the entire meter reading, should not be greater than 25 mN. When the friction appears to be too high, the RAFOC unit must be replaced and the angle between disc and light path adjusted.

The lock is adjusted as follows:



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Loosen screws C (see figure above) until bearing plate D can be displaced. Correct the angle setting by moving the bearing plate into the direction shown in figure below. Tighten screws C, ensuring that the setting does not drift. Then double check the setting in two directions.



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Check of the motor control (Hall control) (see motor PCB)

Principle

With the oscilloscope the form of the voltage across resistor 3094 in the +2 lead and across resistor 3093 in the -2 lead is seen. This voltage is a consequence of the current and in this way current signals (pictures) are formed.

The current through the motor-coils A and B is sinusoidal. This current is switched on and controlled by the Hall ICs.

The Hall ICs are mounted at an angle of 90 degrees with respect to each other. Consequently the currents through A and B are shifted in phase 90 degrees. In the following figures the origin of the current signal through the +2 and -2 leads is shown graphically.

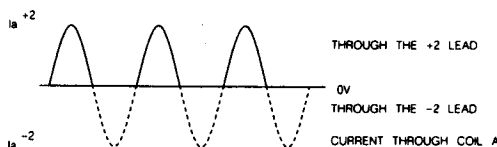


FIG.1

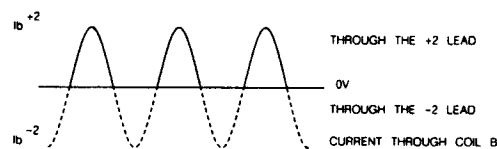


FIG.2

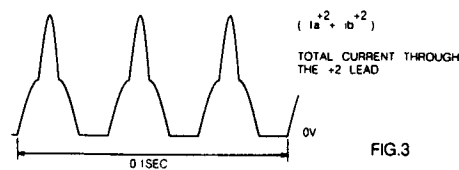


FIG.3

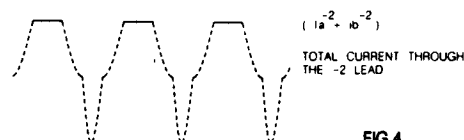
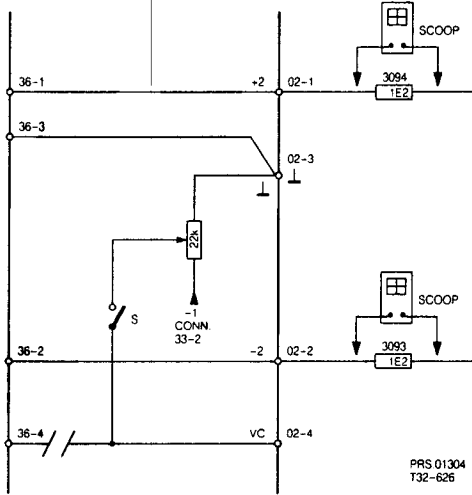


FIG.4

MDA 00336
T32-646

SERVO P.C.B

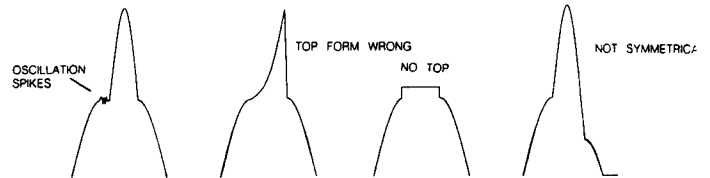
MOTOR P.C.B



Top is not specified by value, see 7.(value 1 and value 2).
 Top difference < 24 mV
 Flank difference < 36 mV
 Foot is not specified.

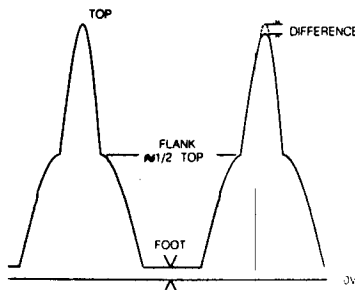
Remark:
 Flank difference is at one asymmetrical pulse .
 Foot is DC offset.

9. Examples of the wave form faults:



MDA 00338
T32-626

1. Interrupt the Vc connection by unsoldering the connector point 36-4 on the servo + preamplifier p.c.b.
2. Connect a trimming potentiometer of 22K Ohm to the motor print between 02-3() and connector 33-2(-1) on the servo board.
3. Connect the slider with 02-4(Vc) via switch S.
4. Measure with an oscilloscope first across 3094 and hereafter across 3093.
Do not measure across both resistors at the sametime, since the currents are measured through the +2 lead and -2 lead.
5. Put the trimming potentiometer in the maximum position(the slider is then connected to connector 33-2(-1)).
6. With a disc on the turntable, put the set in service-loop 0. Switch S on and adjust the trimming potentiometer back in such a way that 3 complete pulses are visible during 0.1 sec.(fig.3). The polarity of the oscilloscope must be chosen so that the tops of the pulses are in upward position.
 The rotor magnet of the motor has 3 polespairs. Therefore the behaviour of the motor during one revolution with a speed of 600 r.p.m. is visible.
7. Measure with a DC-voltmeter on 02-4(Vc).
 A. For statically adjusted motors: $V_c = -2.5 V \pm 0.3V$.
 B. For dynamically adjusted motors:
 $V_c = -1.7 V \pm 0.5 V$.
 C. Measure across 3094, Value 1 = maximum 56.4 mV.
 D. Measure across 3093, Value 2 = maximum 58.8 mV.
 E. Difference: (value 1-value 2)-maximum 6 mV. If the difference exceeds 6 mV, while value 1 and value 2 are below the maximum the motor is then wrong !.
8. For a good functioning the signal has to meet the following values:



MDA 00337
T32-626

DETAILED MEASURING METHOD FOR THE SERVO + PRE-AMPLIFIER CIRCUIT I

HINTS

Test discs

It is important to treat the test discs with great care. The disorders on the discs (black spots, fingerprints, etc.) are exclusive and unambiguously positioned. Damage may cause additional drop-outs etc. rendering the intentional errors no longer exclusive. In that case it will no longer be possible to check e.g. the good working of the track detectors.

Measurements on op-amps

In the electronic circuits op-amps have been used frequently. Some of the applications are amplifiers, filters, inverters and buffers.

In those cases where in one way or the other feedback has been applied the voltage difference at the differential inputs converges to zero. This applies to both DC and AC signals. The cause can be traced to the properties of an ideal op-amp ($Z_i = \infty$, $G = \infty$, $Z_o = 0$). If one input of an op-amp is directly connected to ground it will be virtually impossible to measure at the inverting and the non-inverting inputs. In such cases only the output signal will be measurable.

That is why in most cases the AC voltage at the inputs will not be given. The DC voltages at the inputs are equal.

Stimulation with "0" and "1"

During troubleshooting sometimes certain points should be connected to ground or supply voltage. As a result certain circuits can be brought in a desired state thus shortening the diagnosis time. In a number of cases the related points are outputs of op-amps. These outputs are short-circuit-resistant, i.e. they can be brought to "0" or ground without problems. **The output of an op-amp, however, should never be connected directly to the power supply voltage.**

Measurements on microprocessors

Inputs and outputs of microprocessors should **never** be connected directly to the power supply voltage. The inputs and outputs should only be brought to "0" or ground if this is stated explicitly.

Measurements with an oscilloscope

During measurements with an oscilloscope it is recommended to measure with a 1:10 test probe, since a 1:10 probe has a considerably smaller input capacitance than a 1:1 probe.

Selection of ground potential

It is very important to select a ground point that is as close as possible to the test point.

Conditions for injection

- Injection of levels or signals from an **external** source should **never** take place if the related circuit has no supply voltage.
- The injected levels or signals should **never** be greater than the supply voltage of the related circuit.

Continuous burning of the laser

- Bridge capacitor 2305 on the decoding panel.
- Connect Si (= pin 20 of IC6101 on the servo + preampl. panel) to ground.
- Switch on the supply voltage.
- Now the laser will burn continuously.

Indication of test points

In the drawings of the diagrams and the panels the test points have been indicated by a number (e.g. 12) to which the measuring method refers. In the measuring method below, the symbol (\diamond) has been omitted for the test points indicated.

GENERAL CHECKPOINTS

In the detailed measuring method below a number of general conditions, required for a properly functioning set, will not be mentioned. Before the detailed measuring method is started, these general points should first be checked.

- a. Ensure that disc and objective are clean (remove dust, fingerprints, etc.) and work with undamaged discs.
- b. Check if all supply voltages are present and if they have the correct values.
- c. Check the good working of the two microprocessors by means of their built-in test programme and servicing programme.

Method:

Self-test of the decoder μ P

Initiation of the service programme of the μ P

- Servicing position "0"

Simultaneously depress the PREVIOUS, NEXT and TIME/TRACK keys.
Keep these three keys depressed while the mains voltage is switched on.

This is the **stand-by** mode; on the display appears "0".

In this state it is possible to move the arm by means of the SEARCH FORW. and SEARCH REV. keys with a minimum torque to the outside and to the inside, respectively.

Thus the free motion of the arm across the disc can be checked.

- Servicing position "1"

From servicing position "0" the player can be brought in servicing position "1" by depressing the NEXT key.

In this state the **laser emits light** and the objective starts to **focus**.

When the focal point has been reached "1" appears on the display.

When **no** disc has been inserted, the objective moves 16x to and fro.

Then the player assumes servicing position "0" again.

As in servicing position "0", the arm can be moved across the diameter of the disc by means of the SEARCH FORW. and SEARCH REV. keys.

- Servicing position "2"

This position can be reached by depressing the NEXT key after servicing position "1" has been reached.

The **turntable motor** starts to **run**.

On the display appears "2".

In preparation of the transition to servicing position "3" the arm is sent to the centre of the disc.

- Servicing position "3"

This position can be reached by pressing the NEXT key after servicing position "2" has been reached.

The **radial control** is **switched on**.

The **sub-code information** is **ignored**.

Mute is high so that the **music information** is **released**.

On the display appears "3".

(Depending on the length of the lead-in track, music will be played after about 1 minute).

In this state it is possible to move the arm by means of the SEARCH FORW. and SEARCH REV. keys to the outside and inside, respectively.

Now the motion is controlled by the μ P and the arm moves by steps of 64 tracks as long as the key is depressed.

If one of the servicing positions 1, 2 or 3 is disturbed (for example braking or removing the disc), the player assumes servicing position "0" again.

The servicing programme can be left by switching the mains switch (POWER ON/OFF) on and off (HARDWARE reset).

I SERVO μ P IC6105

• Self-test

With the self-test of the servo μ P the following parts of the μ P are tested:

- RAM
- ROM
- Timer
- Serial I/O interface
- I/O gates.

- Interrupt the I²C connection and the I²D on connector pins 35-2 and 35-4 the servo + pre-amplifier PCB.
- Desolder pins 1, 7, 26 and 27 of the servo μ P.
- Render pin 2 of the μ P "low" (=ground) and switch on the supply voltage.
- The test starts when pin 2 is rendered "high" again (=removing the connection with ground)
- If all tests are positive, pin 1 of the μ P will go "low" within 1 second.

• Reset (pin 17)

When the supply voltage is switched on, a positive pulse should be present.

• X-tal out (pin 16; test point 31)

The frequency of this signal should be 6 MHz.

• Q-sync. (pin 1)

Q-clock (pin 27)

Q-data (pin 26)

See "DETAILED MEASURING METHOD FOR THE DECODER CIRCUIT"

for measurements on the "DEMODO IC", section I of the service manual of the set type.

• DEEMPH (pin 24; test point 14)

See "DETAILED MEASURING METHOD FOR THE DECODER CIRCUIT" for measurements on the "DEEMPH circuit", section VI of the service manual of the set type.

• MUTE (pin 25; test point 13)

See "DETAILED MEASURING METHOD FOR THE DECODER CIRCUIT" for measurements on the "DEMODO-IC", section I of the service manual for the set type.

• $\bar{S}i$ (pin 22; test point 21)

When the $\bar{S}i$ signal (=Start Initialization) is "low", the laser supply and the focusing control are switched on.

Position of player	POWER ON	Servicing pos. 1	PLAY
$\bar{S}i$ signal	"high"	"low"	"low"

• RD (pin 7, test point 24)

HIGH-OHMIC MEASUREMENT

The RD signal (= READY) will go high when the starting procedure of IC6101 has been completed.

Position of player	POWER ON	Servicing pos. 1	PLAY
RD signal	"low"	"high"	"high"

•MCO (pin 21; test point 29)

When the MCO signal (=Motor Control On) goes "high", the turntable motor control will be switched on.

Position of player	POWER ON	Servicing pos. 2	PLAY
MCO signal	"low"	"high"	"high"

•B0 (pin 8; test point 36)**B1 (pin 9; test point 34)****B2 (pin 10; test point 33)****B3 (pin 11; test point 32)**

With the B0 ÷ B3 signals

- The radial control is switched on and the level on the DAC output is controlled.
- In the SEARCH mode, there should be activity on all 4 test points.
- In servicing position 1 the arm can be moved at constant speed to the centre and to the outside of the disc (by means of both SEARCH keys). In that case the signals B0+B3 are stable:

signal	B0	B1	B2	B3
arm to outside of disc	"high"	"low"	"high"	"low"
arm to centre of disc	"low"	"high"	"high"	"low"

• TL (pin 12; test point 16)

- With the TL signal (=Track Lost) the μ P is told that the tracking signals are unreliable.
- In the "SEARCH" mode, or when the player is bumped against, there are pulses on test point 16.

• REdig (pin 13; test point 37)

With the REdig signal (=Radial Error digital = Radial Polarity) the motion of the arm is controlled /corrected in case of track jumping and bumping against the player.

In servicing position 3 or in the PLAY mode, a square wave should be present on test point 37. Because of frequency variations, this square wave is hard to trigger.

• DODS (pin 23; test point 19)

The DODS signal (=Drop Out Detector Suppression) avoids that Drop-Out signals influence the arm control during track jumping.

Position of player	POWER ON	Servicing pos. 3	PLAY	SEARCH
DODS signal	"low"	"high"	"high"	"low"

II PHOTODIODE SIGNAL PROCESSOR IC 6101**• Si (pin 20; test point 21)****LO (pin 17; test point 9)****LM (pin 16; test point 11)**

- With the Si signal (=Start Initialization) the laser supply, among other things, is switched on. When the Si signal is "low", the LO signal (=Laser Out) should be "high". Via the LM signal (=Laser Monitor) the power supply for the laser diode is controlled.

Position of player	POWER ON	Servicing pos. 1*)	PLAY
Si signal	"high"	"low"	"low"
LO signal	"low"	"high"	"high"
LM signal	0 V	0,2V ± 0,05V	0,2V ± 0,05V

*) To ensure that the player stays in servicing pos. 1, there should be a disc on the turntable.

To check the laser supply, see "CHECK OF THE LASER SUPPLY", page 3-1.

• FE (pin 5; test point 26)

- The FE signal (=Focus Error) is used to drive the focusing unit. When the Si signal goes "high", the focal point will be searched for.
- When the player is brought into servicing position 1 without disc, the objective will search 16x for the focal point. At test point 26 the FE signal varies 16x between +3 V and -3 V.
- The FE signal ensures that the spot stays in focus. When an error signal is injected, the FE signal will correct. Bring the player in servicing position 2 (with disc on turntable). Inject successively a voltage of +5 V and -5 V (=+1B and -1B) via a 200 k Ω resistance to testpoint 25 and check the FE signal.

Signal injected testpoint 25	+5 V	-5 V
FE signal	negative	positive

• RD signal (pin 21; test point 24)**HIGH-OHMIC MEASUREMENT**

The RD signal (= READY) will go high when the starting procedure of IC6101 has been completed.

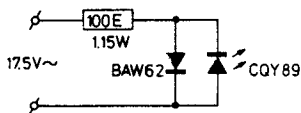
Position of player	POWER ON	Servicing pos. 1	PLAY
RD signal	"low"	"high"	"high"

- D1 (pin 9; test point 4)
- D2 (pin 10; test point 6)
- D3 (pin 8; test point 7)
- D4 (pin 7; test point 8)

- The signals D1+D4 are the error signals from the photodetector circuits.
- When in servicing position 1 the disc is moved, the focusing unit should keep in track. When the disc is moving, there should be a changing signal on test points 4, 6, 7 and 8.

- Check of the photodiodes

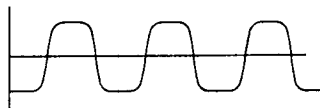
Connected the circuit below to an alternating voltage of 17,5 V.
(In CD150 and CD350 to transformer pins 33 and 34).



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100 E-1.15 W	-	4822 116 51098
BAW 62	-	4822 130 30613
CQY 89	-	4822 130 31332

Switch on the supply voltage and bring the player in the stand-by mode or in servicing position 0. In this measurement, infrared diode CQY89 replaces the function of the laser diode. When this diode is held above the objective unit, the infrared light falls on the 4 photodiodes. When the 4 photodiodes are functioning, the following voltage form will be visible on test point 4, 6, 7 and 8 on the servo + pre-amplifier PCB. (the amplitude depends on the distance between the IR diode and the objective).



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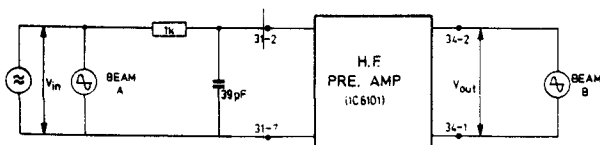
Position of the oscilloscope: 100 ms/div.

•HF-in (pin 3, test point 3)

- The HF-in signal (=High Frequency in) is the information signal from the 4 photodiodes.

Check of the HF amplifier in IC6101

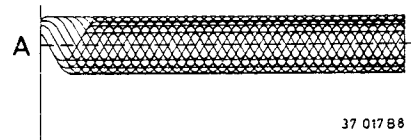
- Take the flexible PCB out of connector 31.
- Switch on the supply voltage.
- Inject a signal V_{in} of about 10 mV_{pp}, 50 kHz, via the RC network, between connector pin 31-2 and connector pin 31-7 according to the diagram below.
- The output voltage between connector pins 34-2 and 34-1 should be about 1 V_{pp}.



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•HF-out (pin 27; measure at connector pin 34-2)

- The HF-out signal (=High-Frequency) is the amplified information signal for the decoder circuit. During playback of test disc no. 5 (4822 897 30096), a so-called "eye pattern" should be present on test point 17 (see figure below).
- The HF signal should be present and stable in:
 - the PLAY mode and in
 - servicing position 3 after the lead-in track has been read.
 - In servicing position 2 and during the reading of the lead-in track, the HF signal is present, but is not stable.



Position of the oscilloscope: 0,5 μs/div.
Amplitude about 1,2 V_{pp}

- DET (pin 26)
- HFD (pin 19; test point 23)
- TL (pin 18; test point 16)

- The DET signal (=Detector) gives information on the level of the HF signal to the high-frequency Level/Drop-out detector of IC6101.
- When the level of the HF signal is too low, the HFD signal (=High-Frequency Detector) will go "low".
- The TL signal (=Track Lost) will then go "low" in order to tell the servo μP that the tracking signals are unreliable.

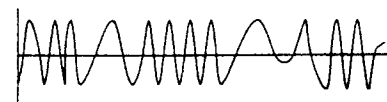
Method:
(Can only be used in a playing set).

- Put test disc 5A (4822 397 30096) on the turntable.
- Switch on the power-supply switch and press the PLAY key.
- Play track number 10 or 15 and check the HFD signal at test point 23. When drop-out pulses are present on the DET signal (pin 26), the HFD pulses should also be present at test point 23. (Position of oscilloscope: 2 ms/div).

When the disc is slowly braked by hand, TL pulses will be visible at test point 18.

- RE 1 (pin 11; test point 18)
- RE 2 (pin 12; test point 22)

- Signals RE1 and RE2 (Radial Error) are the control signals for the arm during tracking.
- In servicing position 2, the following signals should be visible at test point 18 and 22:



Position of the oscilloscope: 2ms/Div.
The frequency strongly depends on the eccentricity of the disc.

•SC (pin 25)

SC (= Start Capacitor)

HIGH-OHMIC MEASUREMENT

Position of player	SC (pin 25)
POWER ON	-4 V
PLAY	+5 V
Servicing pos. 1	+5 V

III RADIAL ERROR PROCESSOR

•Check the signals coming from the servo μ P and from photodiode signal processor IC6101.

•RE-dig (pin 3; test point 37)

- With the RE dig signal (=Radial Error digital=Radial Polarity), the movement of the arm is controlled/corrected in case of track jumping and bumping against the player).
- In servicing position 3 or in the PLAY mode a square wave should be present at test point 37. Because of frequency variations this square wave is hard to trigger.

•DAC (pin 10; test point 38).

With the DAC signal (=Digital to Analogue Converter) the track jumping speed is controlled. This signal is derived from the signals B0 + B3 coming from the servo μ P.

Position of player	Servicing position 1	
	SEARCH FORW.	SEARCH REV.
DAC signal	+0,5 V	-0,5 V

•RE (pin 7; test point 39)

- With the RE signal (=Radial Error) the light spot is kept on the track. When an error signal is injected, the RE signal will correct.
- Bring the player in servicing position 3.
- Inject successively a voltage of +5 V and -5 V (=+1B and -1B), via a 120 k Ω resistance, to pin 5 of IC6104B and check the RE signal.

Signal injected to testpoint 40	+5 V	-5 V
RE signal	Negative	Positive

•RE lag (pin 8; test point 41)

Capacitor 2156 in the RE-lag circuit has a memory function. It memorizes the degree of inclination of the disc. When a jump is made to a certain track on the disc, the memory should be cleared. This is done by the servo μ P (pin 6; test point 43) via transistor 6109.

During track jumping (SEARCH), slow pulses should be visible at test point 43 (position of the oscilloscope 0,1 ms/Div).

In that case pulses should also be visible on the collector of transistor 6109.

•Turntable Motor Control

•MCO (test point 39).

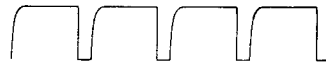
With the MCO signal (= Motor Control On) the turntable motor control is switched on and off.

Position of player	POWER ON	Servicing pos. 2	PLAY
MCO signal	"low"	"high"	"high"

•MCES (test point 12)

With the MCES signal (=Motor Control information from ERCO-IC to Servo circuit) the speed of the turntable motor is controlled.

In position POWER ON, a signal as shown in the figure below should be present at test point 12. The repetition time of the signal is 140 μ s.



When there is a disc on the turntable and the player is either in servicing position 3 or in the PLAY mode, a signal as shown in the figure below should be present at test point 12.

The repetition time of the signal is 140 μ s.



MDA 00135

When the MCES signal is correct and released by the MCO signal, the turntable motor should be running. (see also "Check of the motor control; Hall Control", page 3-1).

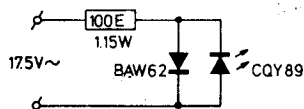
- D1 (pin 9; test point 4)
- D2 (pin 10; test point 6)
- D3 (pin 8; test point 7)
- D4 (pin 7; test point 8)

- The signals D1+D4 are the error signals from the photodetector circuits.
- When in servicing position 1 the disc is moved, the focusing unit should keep in track.
- When the disc is moving, there should be a changing signal on test points 4, 6, 7 and 8.

- Check of the photodiodes

Connected the circuit below to an alternating voltage of 17,5 V.

(In CD150 and CD350 to transformer pins 33 and 34).



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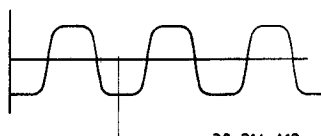
100 E-1.15 W	-	4822 116 51098
BAW 62	-	4822 130 30613
CQY 89	-	4822 130 31332

Switch on the supply voltage and bring the player in the stand-by mode or in servicing position 0. In this measurement, infrared diode CQY89 replaces the function of the laser diode.

When this diode is held above the objective unit, the infrared light falls on the 4 photodiodes.

When the 4 photodiodes are functioning, the following voltage form will be visible on test point 4, 6, 7 and 8 on the servo + pre-amplifier PCB.

(the amplitude depends on the distance between the IR diode and the objective).



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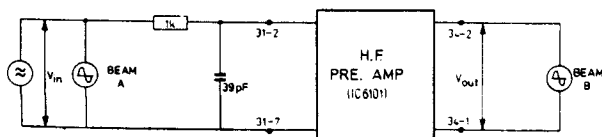
Position of the oscilloscope: 100 ms/div.

•HF-in (pin 3, test point 3)

- The HF-in signal (=High Frequency in) is the information signal from the 4 photodiodes.

Check of the HF amplifier in IC6101

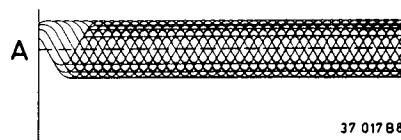
- Take the flexible PCB out of connector 31.
- Switch on the supply voltage.
- Inject a signal V_{in} of about 10 mV_{pp}, 50 kHz, via the RC network, between connector pin 31-2 and connector pin 31-7 according to the diagram below.
- The output voltage between connector pins 34-2 and 34-1 should be about 1 V_{pp}.



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•HF-out (pin 27; measure at connector pin 34-2)

- The HF-out signal (=High-Frequency) is the amplified information signal for the decoder circuit.
- During playback of test disc no. 5 (4822 897 30096), a so-called "eye pattern" should be present on test point 17 (see figure below).
- The HF signal should be present and stable in:
 - the PLAY mode and in
 - servicing position 3 after the lead-in track has been read.
 - In servicing position 2 and during the reading of the lead-in track, the HF signal is present, but is not stable.



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Position of the oscilloscope: 0,5 μ s/div.
Amplitude about 1,2 V_{pp}

- DET (pin 26)
- HFD (pin 19; test point 23)
- \overline{TL} (pin 18; test point 16)

- The DET signal (=Detector) gives information on the level of the HF signal to the high-frequency Level/Drop-out detector of IC6101.
- When the level of the HF signal is too low, the HFD signal (=High-Frequency Detector) will go "low".
- The \overline{TL} signal (=Track Lost) will then go "low" in order to tell the servo μ P that the tracking signals are unreliable.

Method:

(Can only be used in a playing set).

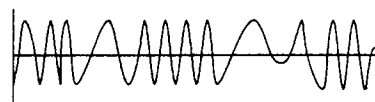
- Put test disc 5A (4822 397 30096) on the turntable.
- Switch on the power-supply switch and press the PLAY key.
- Play track number 10 or 15 and check the HFD signal at test point 23.
- When drop-out pulses are present on the DET signal (pin 26), the HFD pulses should also be present at test point 23.
- (Position of oscilloscope: 2 ms/div).

When the disc is slowly braked by hand, \overline{TL} pulses will be visible at test point 18.

- RE 1 (pin 11; test point 18)
- RE 2 (pin 12; test point 22)

- Signals RE1 and RE2 (Radial Error) are the control signals for the arm during tracking.

- In servicing position 2, the following signals should be visible at test point 18 and 22:



Position of the oscilloscope: 2ms/Div.
The frequency strongly depends on the eccentricity of the disc.

•SC (pin 25)

SC (=Start Capacitor)

HIGH-OHMIC MEASUREMENT

Position of player	SC (pin 25)
POWER ON	-4 V
PLAY	+5 V
Servicing pos. 1	+5 V

III RADIAL ERROR PROCESSOR

•Check the signals coming from the servo μ P and from photodiode signal processor IC6101.

•RE-dig (pin 3; test point 37)

- With the RE dig signal (=Radial Error digital=Radial Polarity), the movement of the arm is controlled/corrected in case of track jumping and bumping against the player).

- In servicing position 3 or in the PLAY mode a square wave should be present at test point 37. Because of frequency variations this square wave is hard to trigger.

•DAC (pin 10; test point 38).

With the DAC signal (=Digital to Analogue Converter) the track jumping speed is controlled. This signal is derived from the signals B0 + B3 coming from the servo μ P.

Position of player	Servicing position 1	
	SEARCH FORW.	SEARCH REV.
DAC signal	+0,5 V	-0,5 V

•RE (pin 7; test point 39)

- With the RE signal (=Radial Error) the light spot is kept on the track.

When an error signal is injected, the RE signal will correct.

- Bring the player in servicing position 3.

- Inject successively a voltage of +5 V and -5 V (=+1B and -1B), via a 120 k Ω resistance, to pin 5 of IC6104B and check the RE signal.

Signal injected to testpoint 40	+5 V	-5 V
RE signal	Negative	Positive

•RE lag (pin 8; test point 41)

Capacitor 2156 in the RE-lag circuit has a memory function.

It memorizes the degree of inclination of the disc. When a jump is made to a certain track on the disc, the memory should be cleared.

This is done by the servo μ P (pin 6; test point 43) via transistor 6109.

During track jumping (SEARCH), slow pulses should be visible at test point 43 (position of the oscilloscope 0,1 ms/Div).

In that case pulses should also be visible on the collector of transistor 6109.

•Turntable Motor Control

•MCO (test point 39).

With the MCO signal (= Motor Control On) the turntable motor control is switched on and off.

Position of player	POWER ON	Servicing pos. 2	PLAY
MCO signal	"low"	"high"	"high"

•MCES (test point 12)

With the MCES signal (=Motor Control information from ERCO-IC to Servo circuit) the speed of the turntable motor is controlled.

In position POWER ON, a signal as shown in the figure below should be present at test point 12.

The repetition time of the signal is 140 μ s.



When there is a disc on the turntable and the player is either in servicing position 3 or in the PLAY mode, a signal as shown in the figure below should be present at test point 12.

The repetition time of the signal is 140 μ s.



MDA.00135

When the MCES signal is correct and released by the MCO signal, the turntable motor should be running. (see also "Check of the motor control; Hall Control", page 3-1).

DETAILED MEASURING METHOD FOR THE SERVO + PRE-AMPLIFIER CIRCUIT II

HINTS

Test discs

It is important that the test discs be treated with great care. The disturbances on the discs (black spots, finger-prints, etc.) are exclusive and are unambiguously positioned. Damages may cause extra drop-outs etc., thus putting an end to the exclusivity of the intentional error on the disc.

In that case it is not possible anymore to check for example the good functioning of the track detector.

Measurements on op-amps

In the electronic circuits, op-amps have frequently been used.

The applications include amplifiers, filters, invertors and buffers.

In those cases where in one way or the other feedback has been applied, the voltage difference at the differential inputs converges to zero.

This applies to both DC and AC signals.

The cause can be traced to the properties of an ideal op-amp ($Z_i = \infty$, $G = \infty$, $Z_o = 0$).

If one input of an op-amp is directly connected to ground, it will be virtually impossible to measure at the inverting and non-inverting inputs.

In such cases only the output signal will be measurable.

That is why in most cases the AC voltage at the inputs will not be given.

The DC voltages at the inputs are equal.

Stimulating with "0" and "1"

During faultfinding it is sometimes necessary to connect certain points to ground or to supply voltage.

As a result certain circuits can be brought in a desired state, thus shortening the diagnosis time.

In a number of cases the relevant points are outputs of op-amps.

These outputs are short-circuit-resistant, that is, they can be brought to "0" or ground without problems.

The output of an op-amp, however, should never be connected directly to the supply voltage.

Measurements on microprocessors

Inputs and outputs of microprocessors should **never** be connected directly to the supply voltage.

The inputs and outputs should only be brought to "0" or ground if this is stated explicitly.

Measurements with an oscilloscope

During measurements with an oscilloscope it is recommended to use a 1:10 test probe, since a 1:10 probe has a considerably smaller input capacitance than a 1:1 probe.

Selection of the ground potential

It is very important to select a ground point that is as close as possible to the test point.

Conditions for injection

- Injection of levels or signals from an **external** source should **never** take place if the relevant circuit has no supply voltage.
- The injected levels or signals should **never** be greater than the supply voltage of the relevant circuit.

Continuous burning of the laser

- Bridge capacitor 2305 on the decoder PCB.
- Connect \bar{S}_i (= pin 20 of IC6101 on the servo + pre-amplifier PCB) to ground.
- Switch on the power supply.
- The laser now burns continuously.

Indication of the test points

In the drawing of the diagrams and PCBs the test points are indicated by a number (e.g. 12) to which the measuring method refers.

In the following measuring method the symbol \diamond has been omitted for the test points indicated.

GENERAL CHECK POINTS

In the detailed measuring method below, a number of general conditions, required for a properly functioning set, will not be mentioned.

Before the detailed measuring method is started, these general points should be checked:

- a. Ensure that the disc and objective are clean (remove dust, fingerprints, etc.) and use undamaged discs.
- b. Check that all supply voltages are present and that they have the correct values.
- c. Check the good working of the microprocessor by means of the built-in test programme and servicing programme.

Method:

See sub. self-test of the decoder μP in the service manual of the set.

Initiating the service programme of the μP

For the initiation of the service programme of the μP , see the service manual of the set.

PHOTODIODE SIGNAL PROCESSOR IC

- **Si** (pin 20; test point 21)
- **LO** (pin 17; test point 9)
- **LM** (pin 16; test point 11)

- With the Si signal (=Start Initialization) the laser supply, among other things, is switched on. When the Si signal is "low", the LO signal (=Laser Out) should be "high". Via the LM signal (=Laser Monitor) the power supply for the laser diode is controlled.

Position of player	POWER ON	Servicing pos. 1*)	PLAY
Si signal	"high"	"low"	"low"
LO signal	"low"	"high"	"high"
LM signal	0 V	0,2V ± 0,05V	0,2V ± 0,05V

*) To ensure that the player stays in servicing pos. 1, there should be a disc on the turntable.

To check the laser supply, see "CHECK OF THE LASER SUPPLY", page 3-1.

- **FE** (pin 5; test point 26)

- The FE signal (=Focus Error) is used to drive the focusing unit. When the Si signal goes "high", the focal point will be searched for.

- When the player is brought into servicing position 1 without disc, the objective will search 16x for the focal point. At test point 26 the FE signal varies 16x between +3 V and -3 V.

- The FE signal ensures that the spot stays in focus. When an error signal is injected, the FE signal will correct.

Bring the player in servicing position 2 (with disc on turntable).

Inject successively a voltage of +5 V and -5 V (=+1B and -1B) via a 200 kΩ resistance to testpoint 25 and check the FE signal.

Signal injected testpoint 25	+5 V	-5 V
FE signal	negative	positive

- **RD signal** (pin 21; test point 24)
- HIGH-OHMIC MEASUREMENT

The RD signal (= READY) will go high when the starting procedure of IC6101 has been completed.

Position of player	POWER ON	Servicing pos. 1	PLAY
RD signal	"low"	"high"	"high"

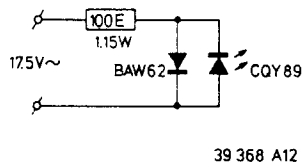
- **D1** (pin 9; test point 4)
- **D2** (pin 10; test point 6)
- **D3** (pin 8; test point 7)
- **D4** (pin 7; test point 8)

signals D1+D4 are the error signals from the photodetector circuits.

- When in servicing position 1 the disc is moved, the focusing unit should keep in track. When the disc is moving, there should be a changing signal on test points 4, 6, 7 and 8.

Check of the photodiodes

Connected the circuit below to an alternating voltage of 17,5 V.



- 100 E-1.15 W - 4822 116 51098
- BAW 62 - 4822 130 30613
- CQY 89 - 4822 130 31332

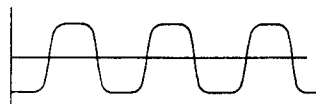
Switch on the supply voltage and bring the player in the stand-by mode or in servicing position 0.

In this measurement, infrared diode CQY89 replaces the function of the laser diode.

When this diode is held above the objective unit, the infrared light falls on the 4 photodiodes.

When the 4 photodiodes are functioning, the following voltage form will be visible on test point 4, 6, 7 and 8 on the servo + pre-amplifier PCB.

(the amplitude depends on the distance between the IR diode and the objective).



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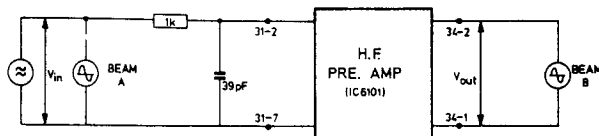
Position of the oscilloscope: 100 ms/div.

- **HF-in** (pin 3, test point 3)

- The HF-in signal (=High Frequency in) is the information signal from the 4 photodiodes.

Check of the HF amplifier in IC6101

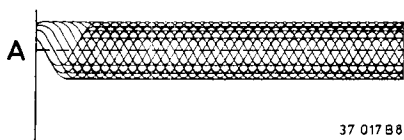
- Take the flexible PCB out of connector 31.
- Switch on the supply voltage.
- Inject a signal V_{in} of about 10 mV_{pp}, 50 kHz, via the RC network, between connector pin 31-2 and connector pin 31-7 according to the diagram below.
- The output voltage between connector pins 34-14 and 34-13 should be about 1 V_{pp}



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● **HF-out (pin 27; measure at connector pin 34-14)**

- The HF-out signal (=High-Frequency) is the amplified information signal for the decoder circuit. During playback of test disc no. 5 (4822 897 30096), a so-called "eye pattern" should be present on test point 17 (see figure below).
- The HF signal should be present and stable in:
 - the PLAY mode and in
 - servicing position 3 after the lead-in track has been read.
 - In servicing position 2 and during the reading of the lead-in track, the HF signal is present, but is not stable.



Position of the oscilloscope: 0,5 μ s/div.
Amplitude about 1,5 Vpp.

● **DET (pin 26)**

HFD (pin 19; test point 23)

TL (pin 18; test point 16)

- The DET signal (=Detector) gives information on the level of the HF signal to the high-frequency Level/Drop-out detector of IC6101.
- When the level of the HF signal is too low, the HFD signal (=High-Frequency Detector) will go "low".
- The TL signal (=Track Lost) will then go "low" in order to tell the servo μ P that the tracking signals are unreliable.

Method:

(Can only be used in a playing set).

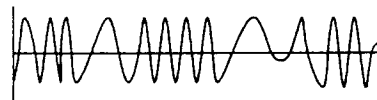
- Put test disc 5A (4822 397 30096) on the turntable.
- Switch on the power-supply switch and press the PLAY key.
- Play track number 10 or 15 and check the HFD signal at test point 23. When drop-out pulses are present on the DET signal (pin 26), the HFD pulses should also be present at test point 23. (Position of oscilloscope: 2 ms/div).

When the disc is slowly braked by hand, TL pulses will be visible at test point 16.

● **RE 1 (pin 11; test point 18)**

RE 2 (pin 12; test point 22)

- Signals RE1 and RE2 (Radial Error) are the control signals for the arm during tracking.
- In servicing position 2, the following signals should be visible at test point 18 and 22:



Position of the oscilloscope: 2ms/Div.-AC.
The frequency strongly depends on the eccentricity of the disc.

● **DODS (pin 24; test point 19)**

The DODS signal (=Drop Out Detector Suppression) avoids that Drop-Out signals influence the arm control during track jumping.

Stand speler	POWER ON	Service pos. 3	PLAY	SEARCH
DODS-sigitaal	"laag"	"hoog"	"hoog"	"laag"

● **SC (pin 25)**

SC (=Start Capacitor)

HIGH-OHMIC MEASUREMENT

Pos. speler	SC (pin 25)
POWER ON	-4V
PLAY	+5V
Service pos. 1	+5V

● **FE lag (pin 6, test point 27)**

- In service position 1 and in the PLAY mode, a voltage of about 100 mV is present at this point. When the disc is moved by hand in service position 1, the signal will vary.

II RADIAL ERROR PROCESSOR

- Check the signals that come from the decoder μ P and from photodiode signal processor IC6101

•RE-dig (pin 3; test point 37)

- With the RE dig signal (=Radial Error digital=Radial Polarity), the movement of the arm is controlled/corrected in case of track jumping and bumping against the player).
- In servicing position 3 or in the PLAY mode a square wave should be present at test point 37. Because of frequency variations this square wave is hard to trigger.
- In the positions PREVIOUS and NEXT the frequency of the square wave decreases.

•DAC (pin 10; test point 38).

- With the DAC signal (=Digital to Analogue Converter) the track jumping speed is controlled. This signal is derived from the signals B0 + B3 coming from the decoder μ P.

•RE (pin 7; test point 39)

- With the RE signal (=Radial Error) the light spot is kept on the track. When an error signal is injected, the RE signal will correct.
- Bring the player in servicing position 3.
- Inject successively a voltage of +5 V and -5 V (= +1B and -1B), via a 120 k Ω resistance, to pin 5 of IC6104B and check the RE signal.

Signal injected test point 38.	+5 V	-5 V
RE signal	Negative	Positive

•RE lag (pin 8; test point 41)

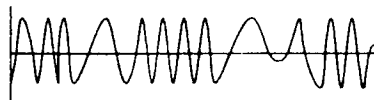
Capacitor 2156 in the RE-lag circuit has a memory function. It memorizes the degree of inclination of the disc. When a jump is made to a certain track on the disc, the memory should be cleared.

This takes place by the decoder μ P (RPU signal) via transistor 6109.

During track jumping (SEARCH), slow pulses should be visible at test point 43 (position of the oscilloscope 0,1 ms/Div). In that case pulses should also be visible on the collector of transistor 6109.

•RE 1 (pin 11; test point 18)
RE 2 (pin 12; test point 22)

- Signals RE1 and RE2 (Radial Error) are the control signals for the arm during tracking.
- In servicing position 2, the following signals should be visible at test point 18 and 22:



Position of the oscilloscope: 2ms/Div.-AC. The frequency strongly depends on the eccentricity of the disc.

- B0 (pin 12; test point 36)
B1 (pin 13; test point 34)
B2 (pin 14; test point 33)
B3 (pin 15; test point 32)

With the B0 + B3 signals

- The radial control is switched on and
- The level on the DAC output is controlled.
- In the SEARCH mode, there should be activity on all 4 test points.

	STOP	PLAY	SERVICING POSITION 0,1,2	SERVICING POSITION 3
B0	"low"	"high"	"low"	"high"
B1	"high"	"high"	"high"	"high"
B2	"high"	"high"	"high"	"high"
B3	"low"	"low"	"low"	"low"

Adjusting the offset on RAD + (test point 40).

- Render B0, B1, B2 and B3 low by grounding them.
- Measure at test point 40 relative to ground.
- Adjust potentiometer 3165 for a voltage of 0V \pm 0,1 V at test point 40.

• C agc (pin 5, test point 35)

- Adjusting the offset on C agc (test point 35)
- Connect pins 18 and 19 to ground.
- Measure with a high-ohmic voltmeter at test point 35 relative to the -1C supply voltage.
- Adjust potentiometer 3167 until the voltage at test point 35 is 4,5V \pm 0,1V relative to the -1C supply voltage.

- **MC (test point 12)**

The MC signal (= Motor Control) is used to control the speed of the turntable.

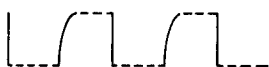
- In the standby position (= power on), a signal as shown in the figure below is present at test point 12. The frequency is 88,2 kHz.
- With a disc on the turntable and with the player in service position 3 or in the PLAY mode, a signal as shown in the figure below should be present at test point 12. The frequency is 44,7 kHz.



POSITION: STAND BY



POSITION: PLAY (BEGINNING)



POSITION: PLAY (NORMAL)

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When the MC signal is correct and is released by the RD signal, the turntable motor must be rotating.
(See also "Check of the motor control Hall (control) page 3-1-a).

- **VC (connector point 36-1)**

Fast check.

- Place a disc on the turntable. The voltage at connector point 36-1 will be about -2,5 V during playback of the first piece of music (inside of the disc) and about -1,5V during the last piece (outside of disc).

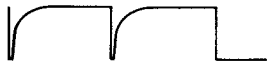
- **MC (test point 12)**

The MC signal (= Motor Control) is used to control the speed of the turntable.

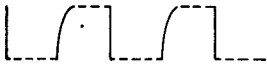
- In the standby position (= power on), a signal as shown in the figure below is present at test point 12. The frequency is 88,2 kHz.
- With a disc on the turntable and with the player in service position 3 or in the PLAY mode, a signal as shown in the figure below should be present at test point 12. The frequency is 44,7 kHz.



POSITION: STAND BY.



POSITION: PLAY (BEGINNING)



POSITION: PLAY (NORMAL)

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When the MC signal is correct and is released by the RD signal, the turntable motor must be rotating.

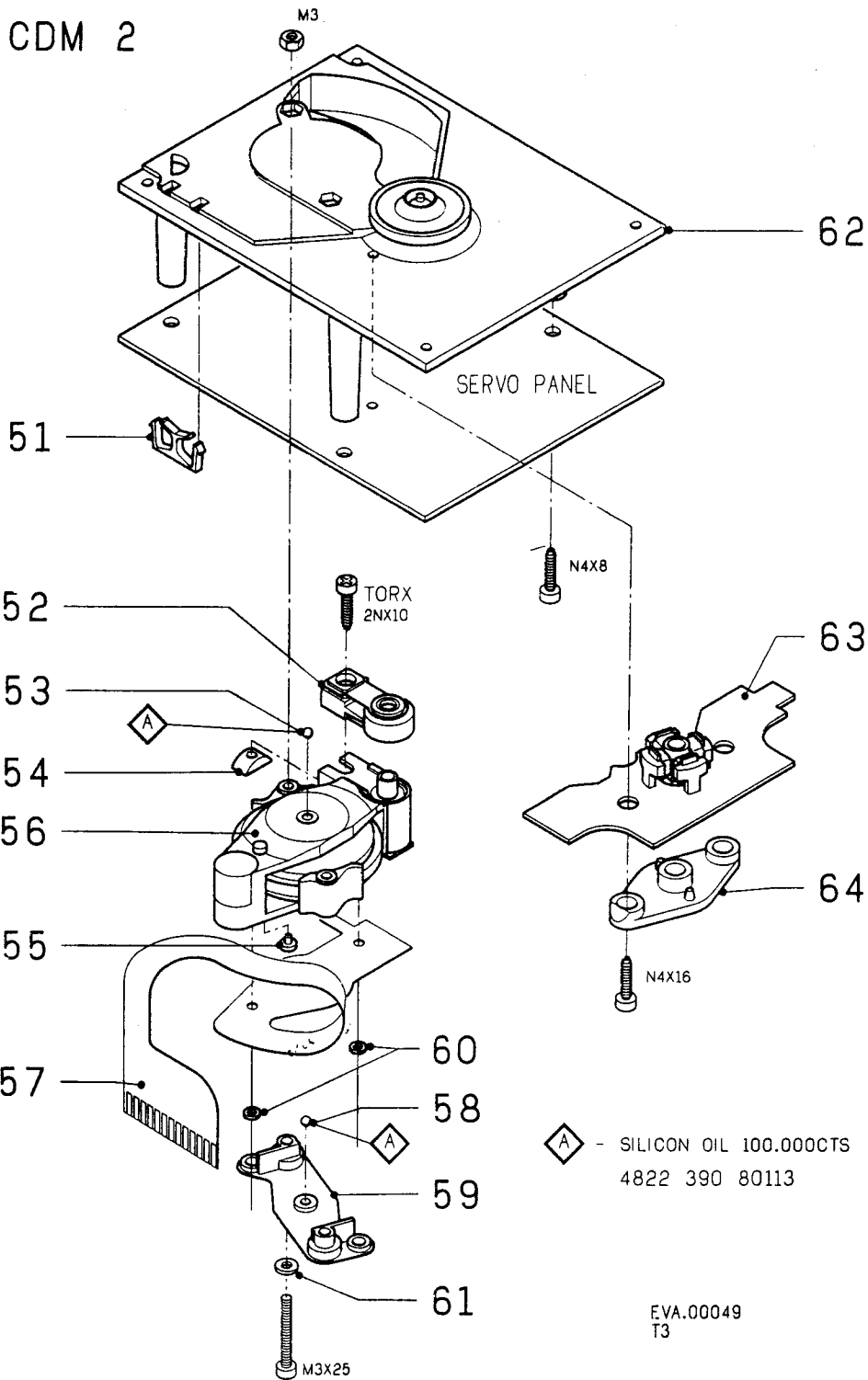
(See also "Check of the motor control Hall (control) page 3-1-a).

- **VC (connector point 36-1)**

Fast check.

- Place a disc on the turntable. The voltage at connector point 36-1 will be about -2,5 V during playback of the first piece of music (inside of the disc) and about -1,5V during the last piece (outside of disc).
- For dynamically adjusted motors:
 $V_c = 0 > V_c > -1.7 \text{ V}$

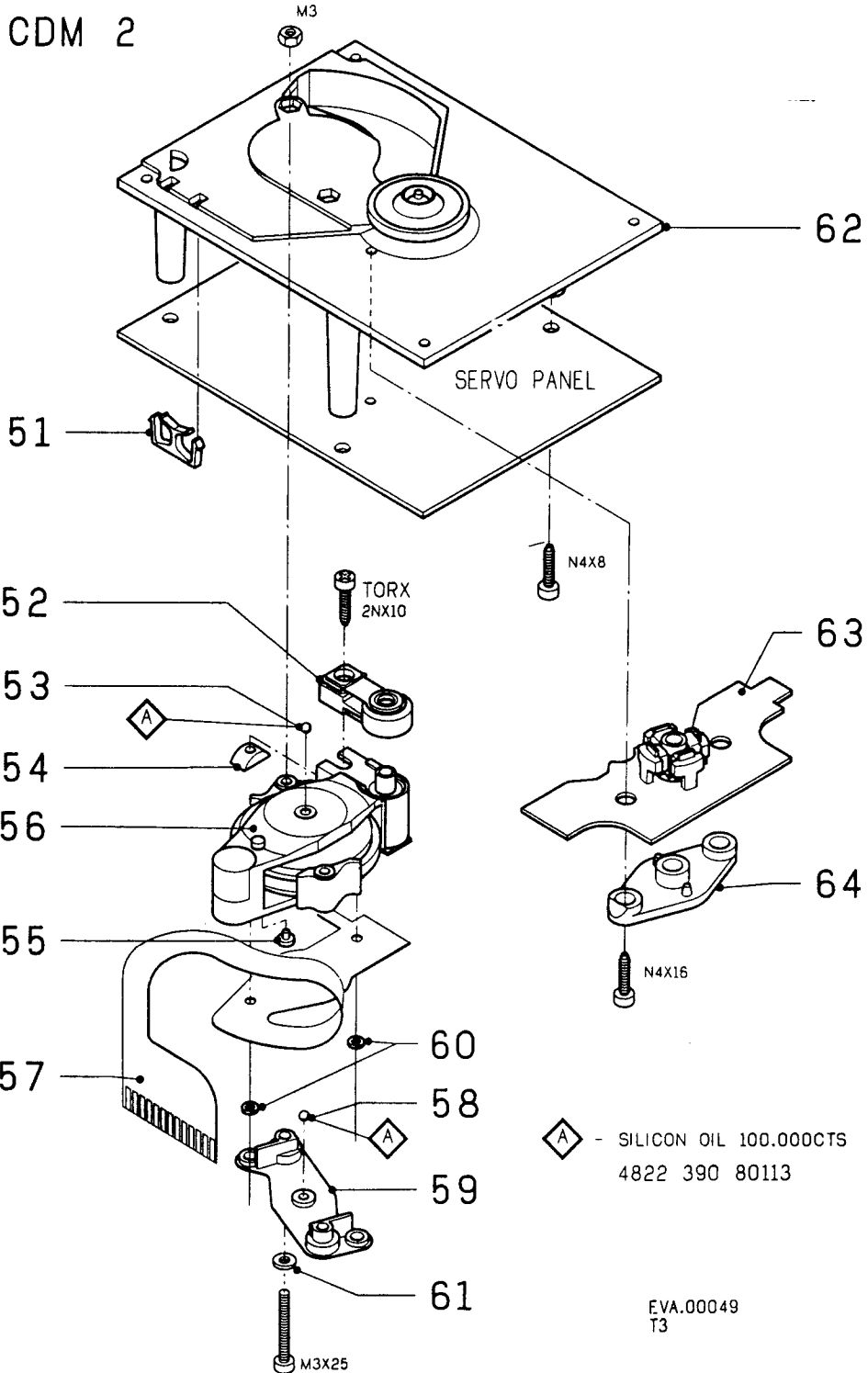
EXPLODED VIEW C.D. MECHANISM




MECHANISM PARTS

51	4822 401 10895	
52	4822 691 30133	
53	4822 520 40177	
54	4822 401 10896	
55	4822 462 71374	
56	4822 691 30134	
57	4822 323 50107	
58	4822 520 40177	
59	4822 520 10555	
60	4822 532 50268	
61	4822 530 80188	
62+64	4822 691 30135	for C.D.M.-2 Hi-Fi, Top-Hi-Fi
62+64	4822 691 30136	for C.D.M.-2 Leuven

EXPLODED VIEW C.D. MECHANISM



 - SILICON OIL 100.000CTS
 4822 390 80113

EVA.00049
T3

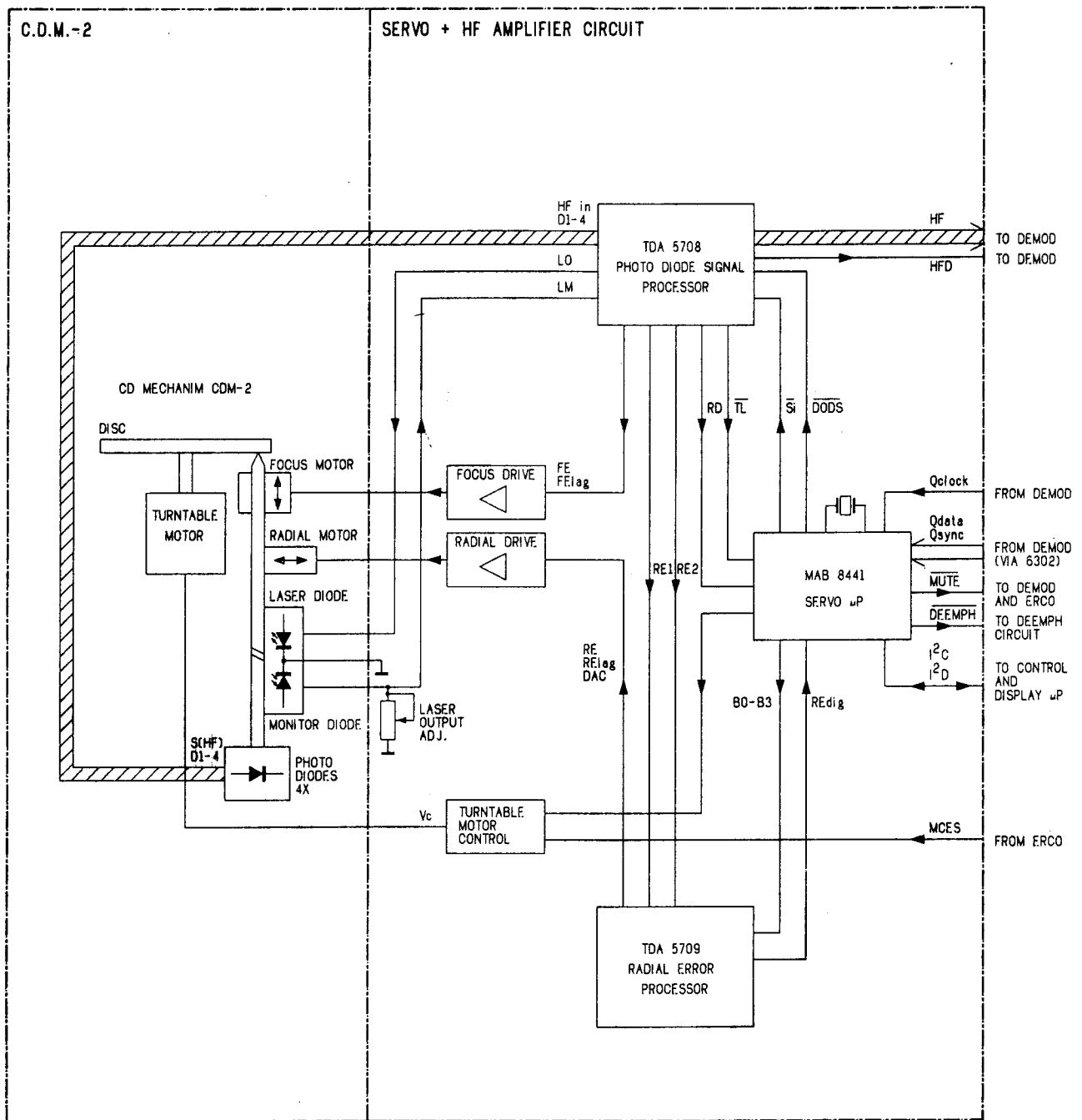
52+56+62+63+64

MECHANISM PARTS

51	4822 401 10895
53	4822 520 40177
54	4822 401 10896
55	4822 462 71374
57	4822 323 50107
58	4822 520 40177
59	4822 520 10555
60	4822 532 50268
61	4822 530 80188

Version	Codenumber
Hi-Fi, 0000, 0300	4822 691 30188 (+ servo PCB)
Top Hi-Fi, 0001, 0301	4822 691 30191 (+ servo PCB)
Leuven, 0003, 0303, 0307	4822 691 20428
0008	4822 691 30193

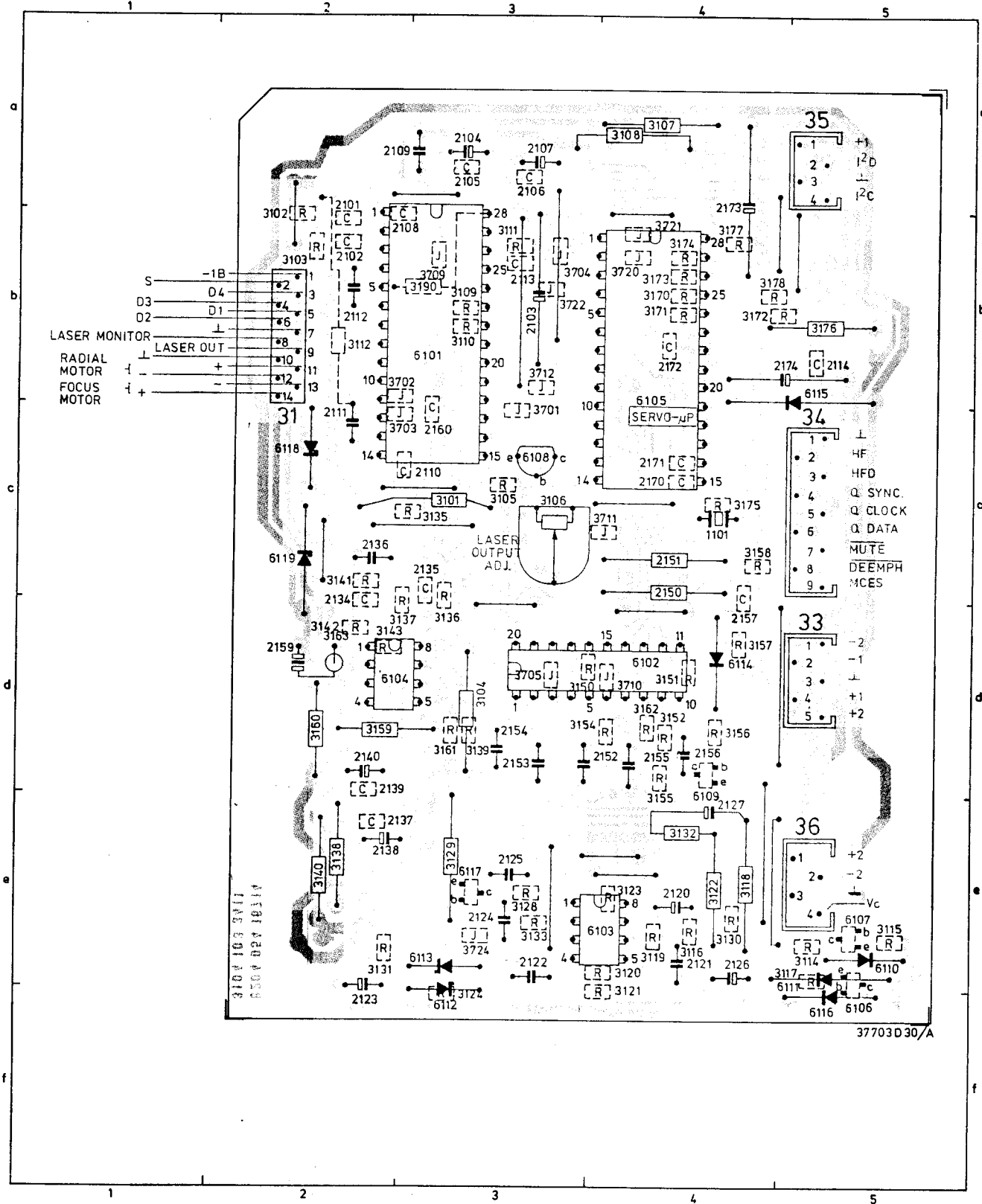
BLOCK DIAGRAM 1



PRS.00498

- | | | | | | |
|------------------|---|--|---------|---|--|
| B0-B3 | - | Control bits for radial circuit | Q CLOCK | - | Subcode clock input for servo μ P |
| DAC | - | Current output for track jumping (Digital to Analogue Converted) | Q DATA | - | Subcode data input for servo μ P |
| DEEMPH | - | Deemphasis | Q SYNC | - | Subcode synchronization input for servo μ P |
| DODS | - | Drop out detector suppression | RE | - | Radial error signal (amplified RE1-RE2 currents) |
| D1+4 | - | Photodiode currents | RE1 | - | Radial error signal 1 (summation of amplified currents D_3 and D_4) |
| FE | - | Focus error signal | RE2 | - | Radial error signal 2 (summation of amplified currents D_1 and D_2) |
| FE lag | - | Focus error signal for LAG network | RE dig | - | Radial error digital |
| HF | - | HF output for DEMOD | RE lag | - | Radial error signal for LAG network |
| HFD | - | HF detector output for DEMOD | RD | - | Ready signal, starting up procedure finished |
| HF-in | - | HF current input | Si | - | On/off control for laser supply and focus circuit |
| I ² C | - | Clock signal servo-control μ P | TL | - | Track lost signal |
| I ² D | - | Data signal servo-control μ P | Vc | - | Control voltage for turntable motor |
| LM | - | Laser monitor diode input | | | |
| LO | - | Laser amplifier current output | | | |
| MCES | - | Motor control from ERCO to servo circuit | | | |
| MUTE | - | Mute signal | | | |



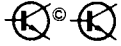

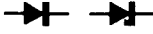
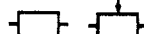

SERVO + PRE-AMPLIFIER PCB I



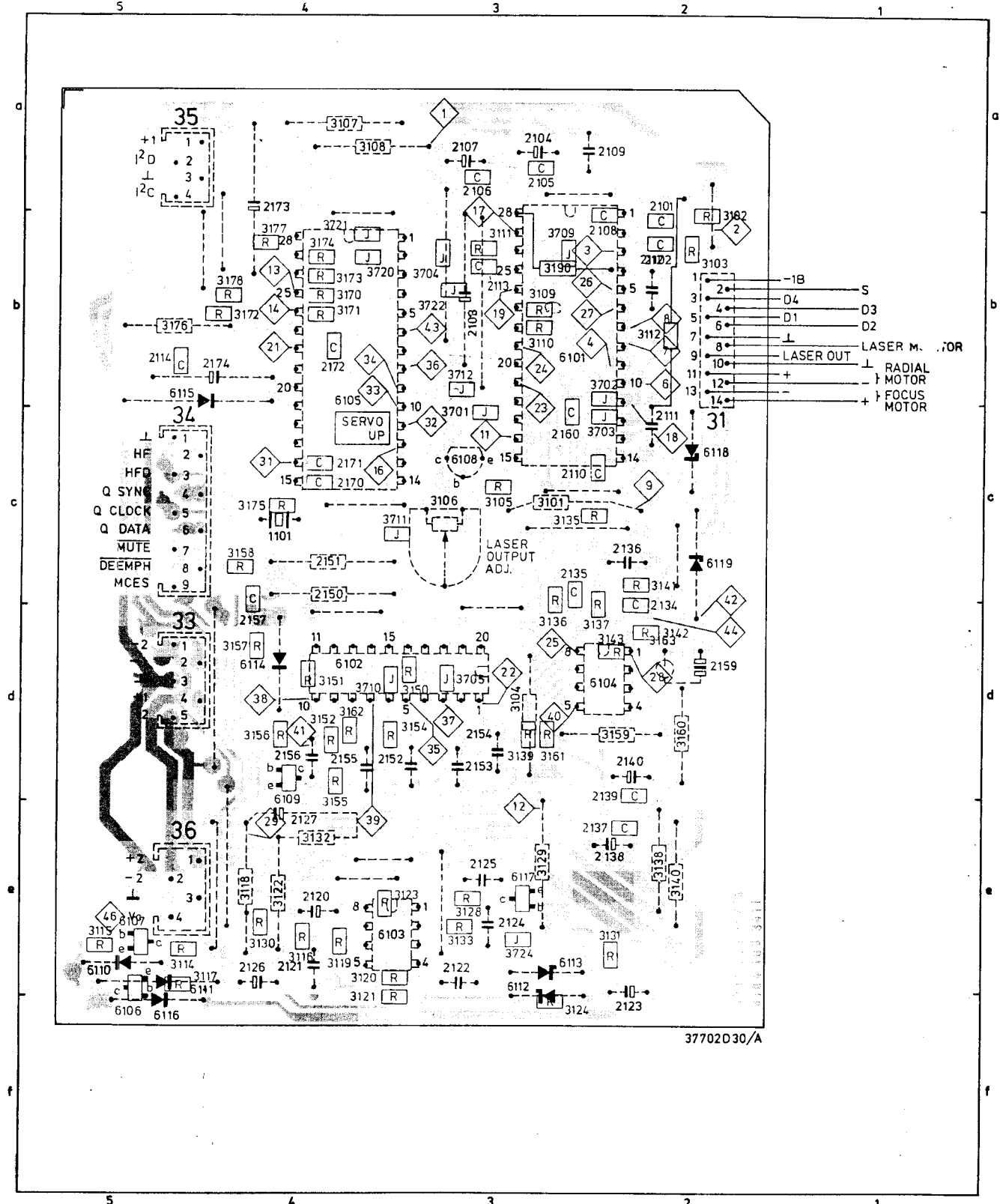
37703 D 30/A

1101	C04	2105	A03	2110	C03	2120	E04	2125	E03	2136	C02	2150	C04	2155	D04	2170	C04	3101	C03
2101	A02	2106	A03	2111	C02	2121	E04	2126	E04	2137	E02	2151	C04	2156	D04	2171	C04	3102	A02
2102	B02	2107	A03	2112	B02	2122	E03	2127	E04	2138	E02	2152	D04	2157	D04	2172	B04	3103	B02
2103	B03	2108	B02	2113	B03	2123	F02	2134	C02	2139	D02	2153	D03	2158	D02	2173	A04	3104	D03
2104	B03	2109	A03	2114	B05	2124	E03	2135	C03	2140	D02	2154	D03	2160	C03	2174	B05	3105	C03
3106	C03	3111	B03	3117	E05	3122	E04	3127	E02	3132	E05	3139	D03	3150	D04	3156	D04	3161	D03
3107	A04	3112	B02	3118	E04	3123	E04	3128	E03	3133	C03	3140	E02	3151	D04	3157	D04	3162	D04
3108	A04	3114	E05	3119	E04	3124	F03	3129	E03	3136	D03	3141	C02	3152	D04	3158	C04	3170	B04
3109	B03	3115	E05	3120	E04	3125	E03	3130	E04	3137	D03	3142	D02	3154	D04	3159	D02	3171	B04
3110	B03	3116	E04	3121	F04	3126	E03	3131	E02	3138	E02	3143	D02	3155	D04	3160	D02	3172	B04
3173	B04	3178	B04	3705	D03	3720	B04	6102	D04	6107	E05	6112	E03	6117	E03				
3174	B04	3701	C03	3709	B03	3721	B04	6103	E04	6108	C03	6113	E03	6118	C02				
3175	C04	3702	D04	3710	D04	3722	B03	6104	D02	6109	D04	6114	D04	6119	C02				
3176	B05	3703	C03	3711	C04	3723	E03	6105	B04	6110	E05	6115	B05						
3177	B04	3704	B03	3712	B03	6101	B03	6106	F05	6111	E05	6116	F05						

ELECTRICAL PARTS I

			 IC		
6101	TDA5708	4822 209 83202	28P	IC socket	4822 255 40156
6102	TDA5709	4822 209 83203	20P	IC socket	5322 255 44259
6103	MC1458	4822 209 81349	14P	Flex print connector	4822 290 60602
6104	L272MB	4822 209 83197			
6105	MAB8441P/T012	4822 209 50418			
					
6106,6109	BC858B [®]	5322 130 41983	2120	6.8 μ F- 16 V	4822 124 21538
6107,6117	BC848B [®]	5322 130 41982	2123	33 μ F- 10 V	4822 124 20945
6108	BC338-16	4822 130 40892	2126	6.8 μ F- 25 V	4822 124 21538
			2150,2151	2.2 nF-160 V-2%	4822 121 50841
			For chip capacitors see list on page 5-6		
					
6110,6111	} 1N4148	4822 130 30621	3101	12 Ω -NFR25	4822 111 30511
6114+6116			3104	18 Ω -NFR25	4822 111 30515
6112,6113	BZV46-C2V0	4822 130 31248	3106	1 k Ω -Trimpot	4822 100 20151
6118,6119	HZ7C2	4822 130 32862	3107,3108	10 Ω -NFR25	4822 111 30508
			3125	2.7 k Ω -MRS25	4822 116 52918
			3127	10 k Ω -MRS25	4822 116 53022
			3138,3140	1 Ω -NFR25	4822 111 30483
			3160	4.7 Ω -MRS25	4822 116 52858
			3176	4.7 Ω -NFR25	4822 111 30499
			For chip resistors see list on page 5-8		
					
1101	6 MHz	4822 242 70392			

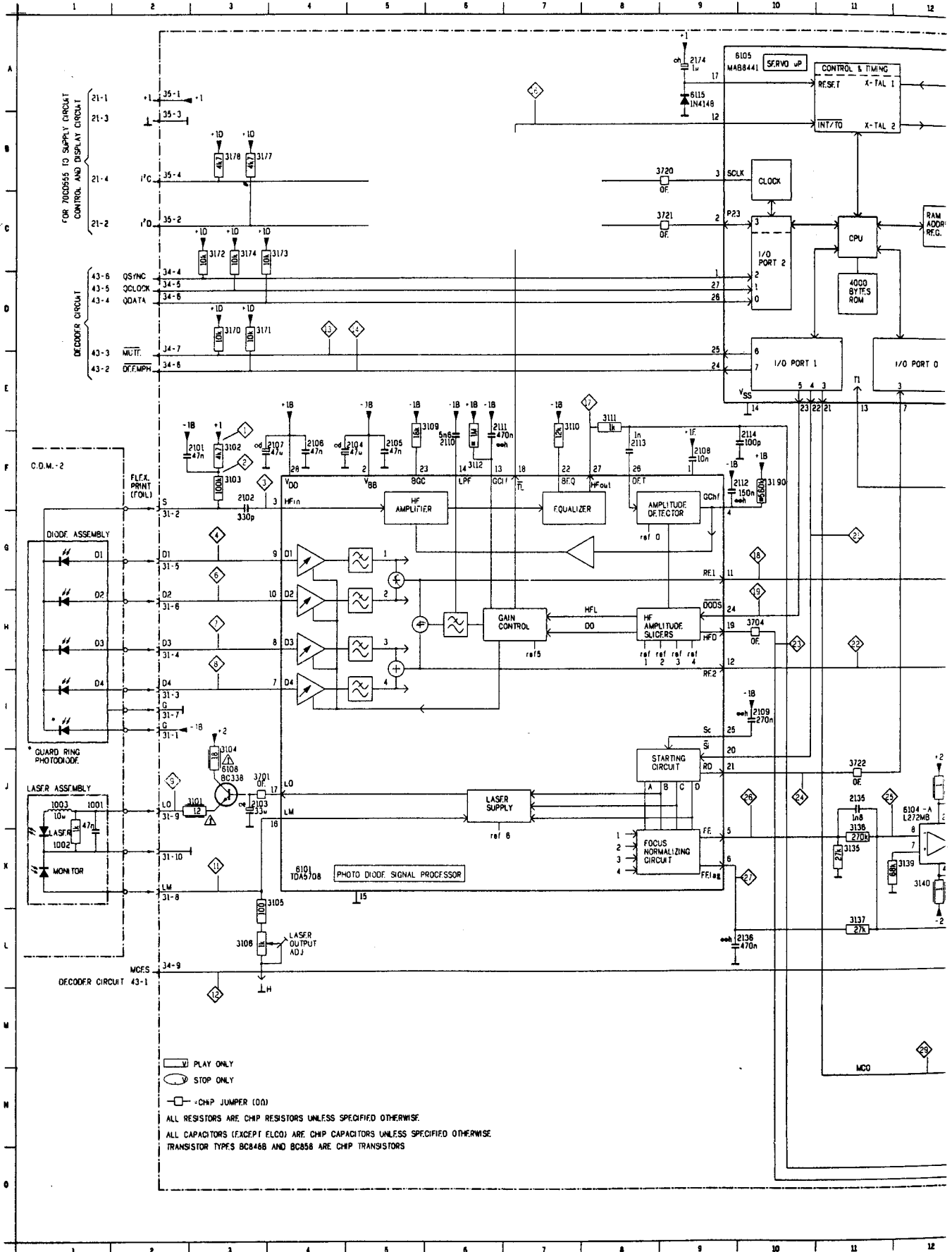
SERVO + PRE-AMPLIFIER PCB I



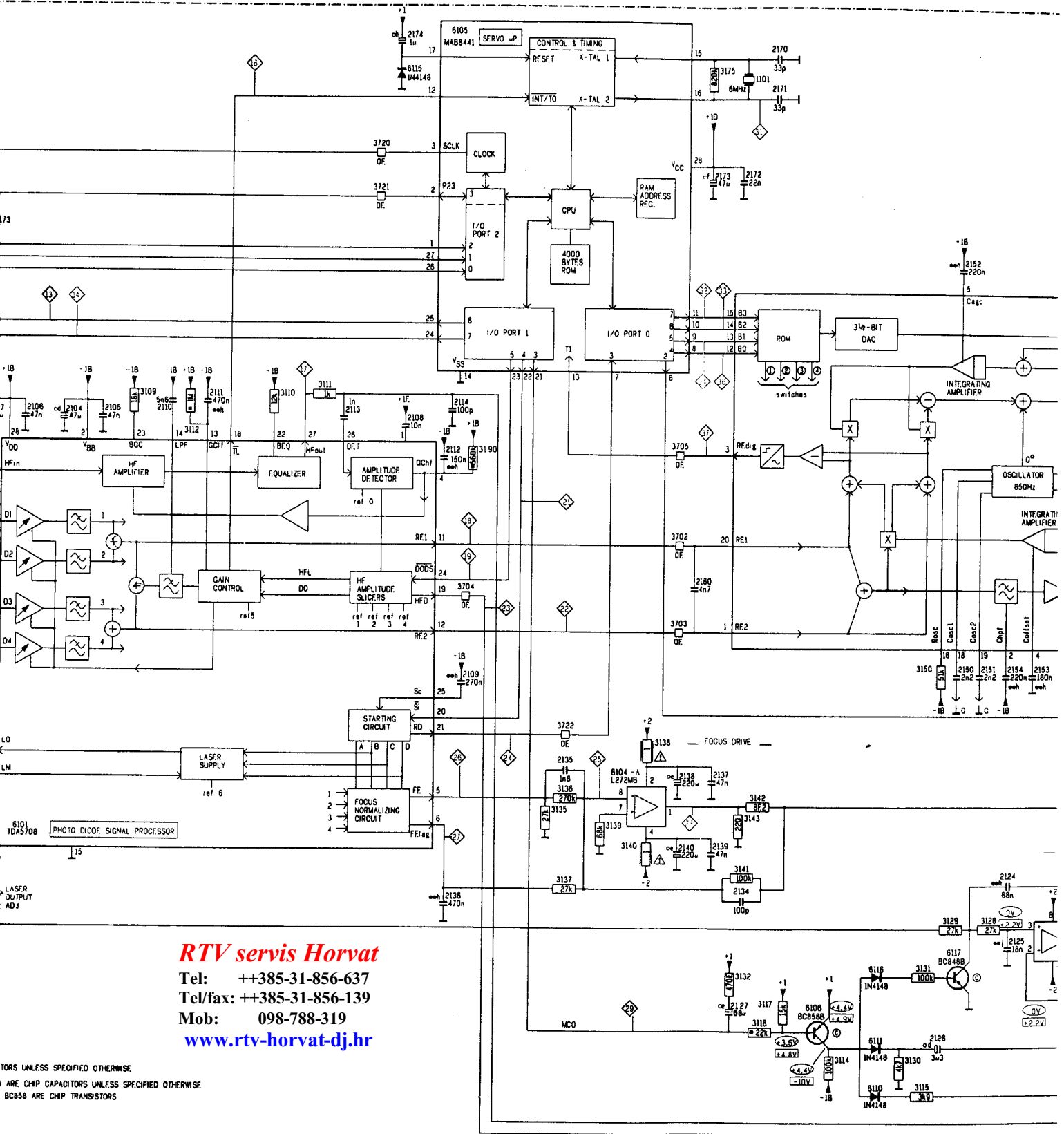
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2101	A02	2106	A03	2111	C02	2121	E04	2126	E04	2137	E02	2151	C04	2156	D04	2171	C04	3102	A02
2102	B02	2107	A03	2112	B02	2122	E03	2127	E04	2138	E02	2152	D04	2157	D04	2172	B04	3103	B02
2103	B03	2108	B02	2113	B03	2123	F02	2134	C02	2139	D02	2153	D03	2159	D02	2173	A04	3104	D03
2104	A03	2109	A03	2114	B05	2124	E03	2135	C03	2140	D02	2154	D03	2160	C03	2174	B05	3105	C03
3106	C03	3111	B03	3117	E05	3122	E04	3127	E02	3132	E05	3139	D03	3150	D04	3156	D04	3161	D03
3107	A04	3112	B02	3118	E04	3123	E04	3128	E03	3135	C03	3140	E02	3151	D04	3157	D04	3162	D04
3108	A04	3114	E05	3119	E04	3124	F03	3129	E03	3136	D03	3141	C02	3152	D04	3158	C04	3170	B04
3109	B03	3115	E05	3120	E04	3125	E03	3130	E04	3137	D03	3142	D02	3154	D04	3159	D02	3171	B04
3110	B03	3116	E04	3121	F04	3126	E03	3131	E02	3138	E02	3143	D02	3155	D04	3160	D02	3172	B04
3173	B04	3178	B04	3705	D03	3720	B04	6102	D04	6107	E05	6112	E03	6117	E03				
3174	B04	3701	C03	3709	B03	3721	B04	6103	E04	6108	C03	6113	E03	6118	C02				
3175	C04	3702	B02	3710	B04	3722	B03	6104	D02	6109	D04	6114	D04	6119	C02				
3176	B05	3703	C03	3711	C04	3723	E03	6105	B04	6110	E05	6115	B05						
3177	B04	3704	B03	3712	B03	6101	B03	6106	F05	6111	E05	6116	F05						

SERVO + PRE-AMPLIFIER CIRCUIT I

1001	J	2102	F	3	2107	F	4	2112	F	10	2122	L	19	2134	L	13	2139	K	13	2153	L	17	2159	F	23	2173	C	13	3104	J	3	3109	E	6	3115	N	16	3120	L	20	3125	L	19	3132	M	13	3138
1002	X	2103	J	3	2108	F	9	2113	F	8	2124	L	17	2135	J	11	2140	K	13	2154	L	17	2160	H	13	2174	A	9	3105	K	4	3110	E	7	3116	L	22	3121	L	20	3128	L	17	3133	M	18	3139
1003	J	2104	F	5	2109	F	10	2114	F	10	2125	L	17	2136	L	10	2150	L	16	2155	F	21	2170	H	13	3106	L	3	3111	F	8	3117	M	14	3122	M	21	3129	L	16	3135	K	11	3140			
1101	R	2105	F	5	2110	F	6	2120	L	22	2126	M	16	2137	J	13	2151	L	17	2156	G	21	2171	H	14	3107	F	3	3107	C	22	3112	F	8	3118	M	14	3123	M	21	3130	H	16	3136	K	11	3141
2101	F	2106	F	4	2111	E	7	2121	L	21	2127	M	13	2138	J	13	2152	D	16	2157	L	19	2172	C	13	3103	F	3	3108	R	22	3114	M	15	3119	L	22	3124	L	19	3131	M	16	3137	L	11	3142



19	2134	L13	2139	K13	2153	I17	2159	F23	2173	C13	3104	J 3	3109	E 6	3115	N16	3120	L20	3125	L17	3133	M18	3138	J12	3143	M14	3155	G21	3160	G23	3171	D 3	3176	R22	3702	G13	3710	B
17	2135	J11	2140	K13	2154	I17	2160	M13	2174	R 9	3105	K 4	3110	E 7	3116	L22	3121	L20	3128	L17	3133	M18	3138	J12	3143	M14	3155	G21	3160	G23	3171	D 3	3176	R22	3702	G13	3710	B
17	2136	L10	2150	I16	2155	F21	2170	M14	3101	J 3	3106	L 3	3111	E 8	3117	M14	3122	M21	3129	L16	3135	M11	3140	M12	3151	F21	3157	I20	3162	G21	3173	C 4	3177	B 3	3703	M13	3711	C
16	2137	J13	2151	I17	2156	G21	2171	M14	3102	F 3	3107	C22	3112	F 5	3118	M14	3123	M21	3130	M16	3136	M11	3141	L13	3152	E21	3158	I19	3163	F23	3174	C 3	3178	B 3	3704	M10	3712	C
13	2138	J13	2152	D16	2157	I13	2172	C13	3103	F 3	3108	R22	3114	M15	3119	L22	3124	L19	3131	M16	3137	L11	3142	M14	3154	E21	3159	G22	3170	D 3	3175	M13	3701	J 3	3709	R23	3721	C

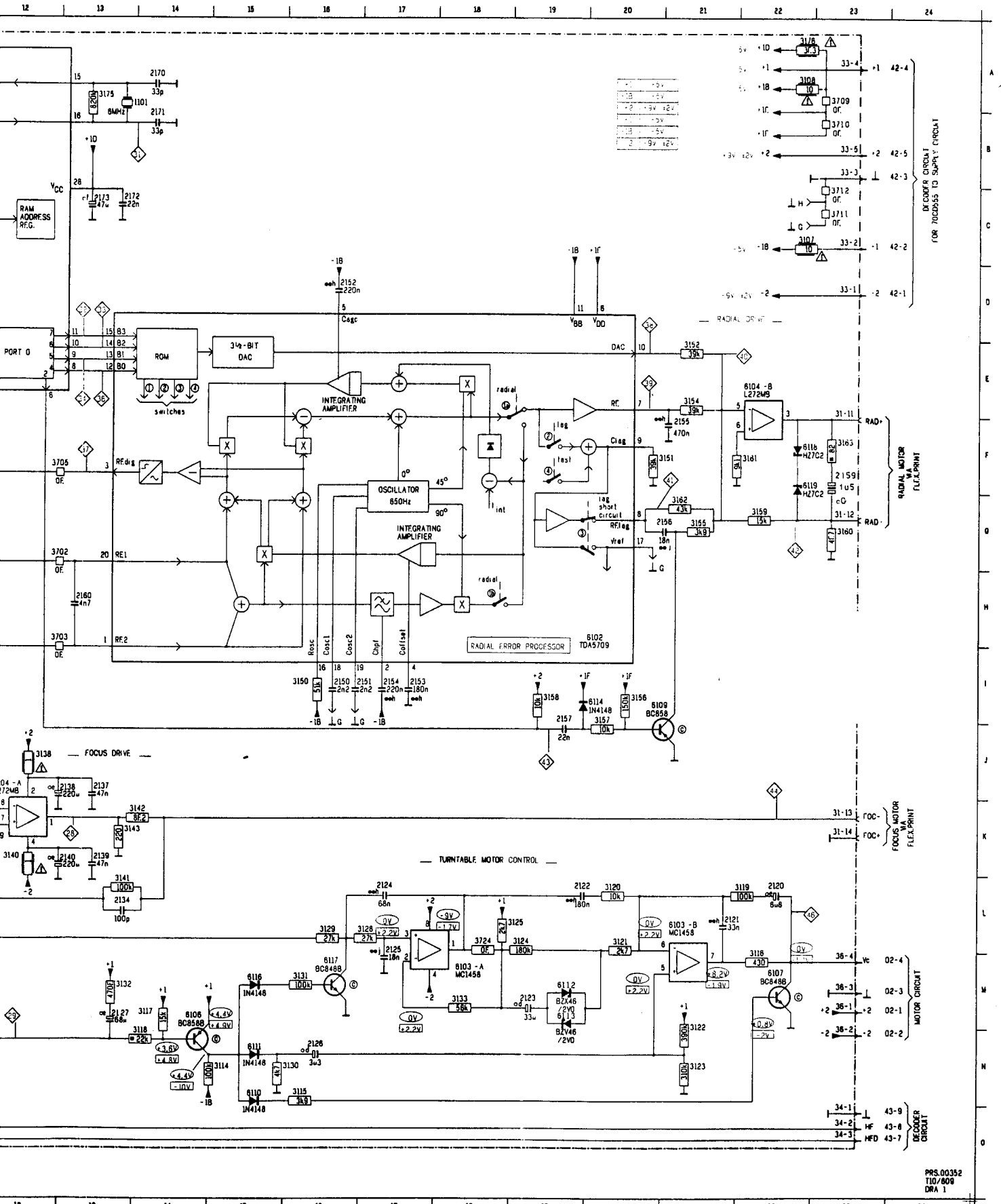


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COMPONENTS UNLESS SPECIFIED OTHERWISE ARE CHIP CAPACITORS UNLESS SPECIFIED OTHERWISE. BC858 ARE CHIP TRANSISTORS

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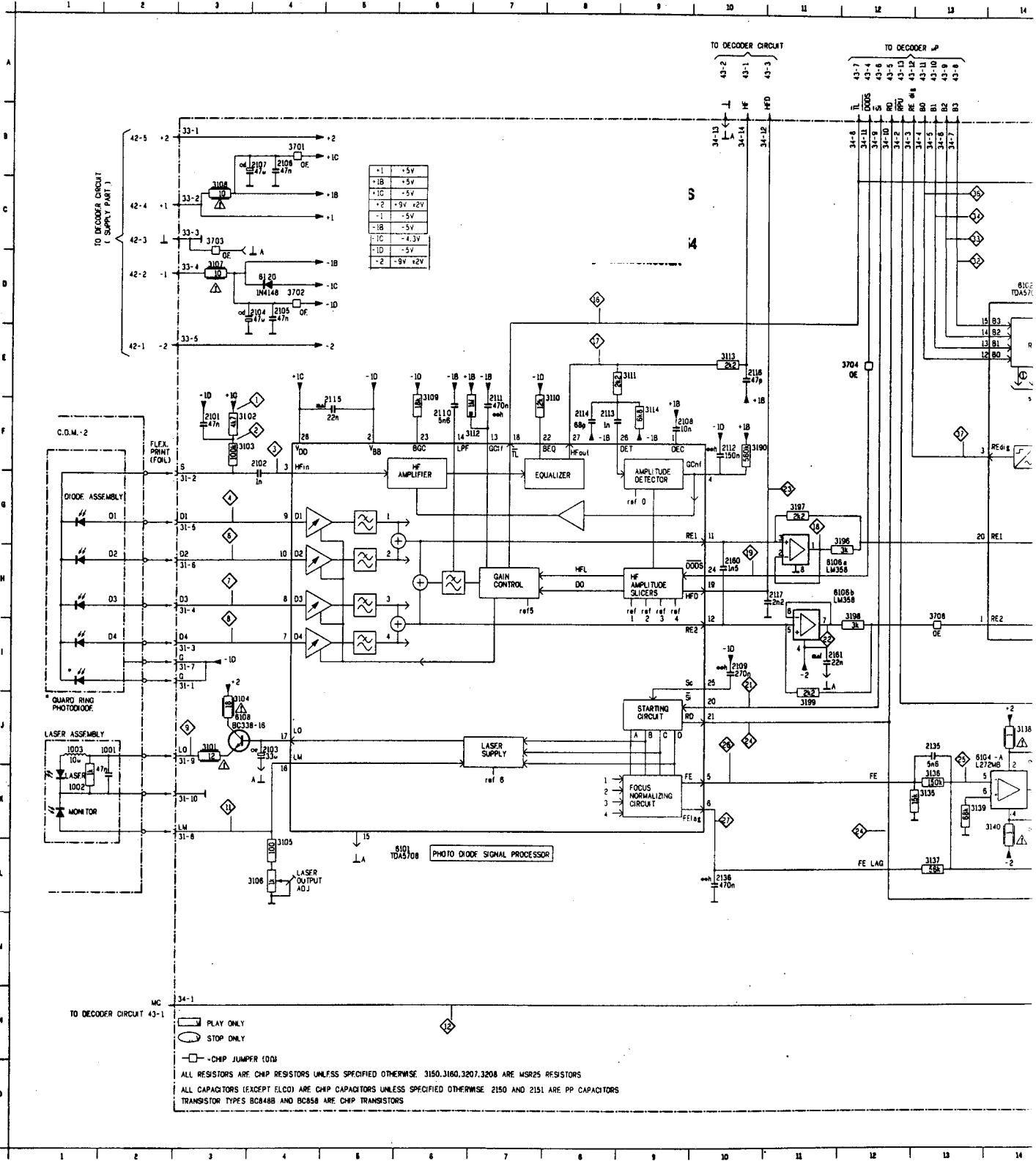
3	3138	J12	3143	K14	3155	G21	3160	G23	3171	D 3	3176	R22	3702	G13	3710	R23	3722	J11	6103	M18	6107	M22	6112	M19	6117	M16
8	3139	K12	3150	L16	3156	L20	3161	F22	3172	C 3	3177	B 3	3703	M13	3711	C23	3724	L18	6104	L22	6108	J 3	6113	M19	6118	F22
1	3140	M12	3151	F21	3157	L20	3162	G21	3173	C 4	3178	B 3	3704	M13	3712	C23	6101	K 4	6104	J12	6109	L20	6114	L20	6119	F22
1	3141	L13	3152	E21	3158	L19	3163	F23	3174	C 3	3179	F10	3705	F13	3720	B 9	6102	M20	6105	R10	6110	M15	6115	A 9		
1	3142	K14	3154	E21	3159	G22	3170	D 3	3175	R13	3701	J 3	3709	R23	3721	C 9	6103	L21	6106	M14	6111	M15	6116	M15		



PRS.00352
T10/608
DRA 1

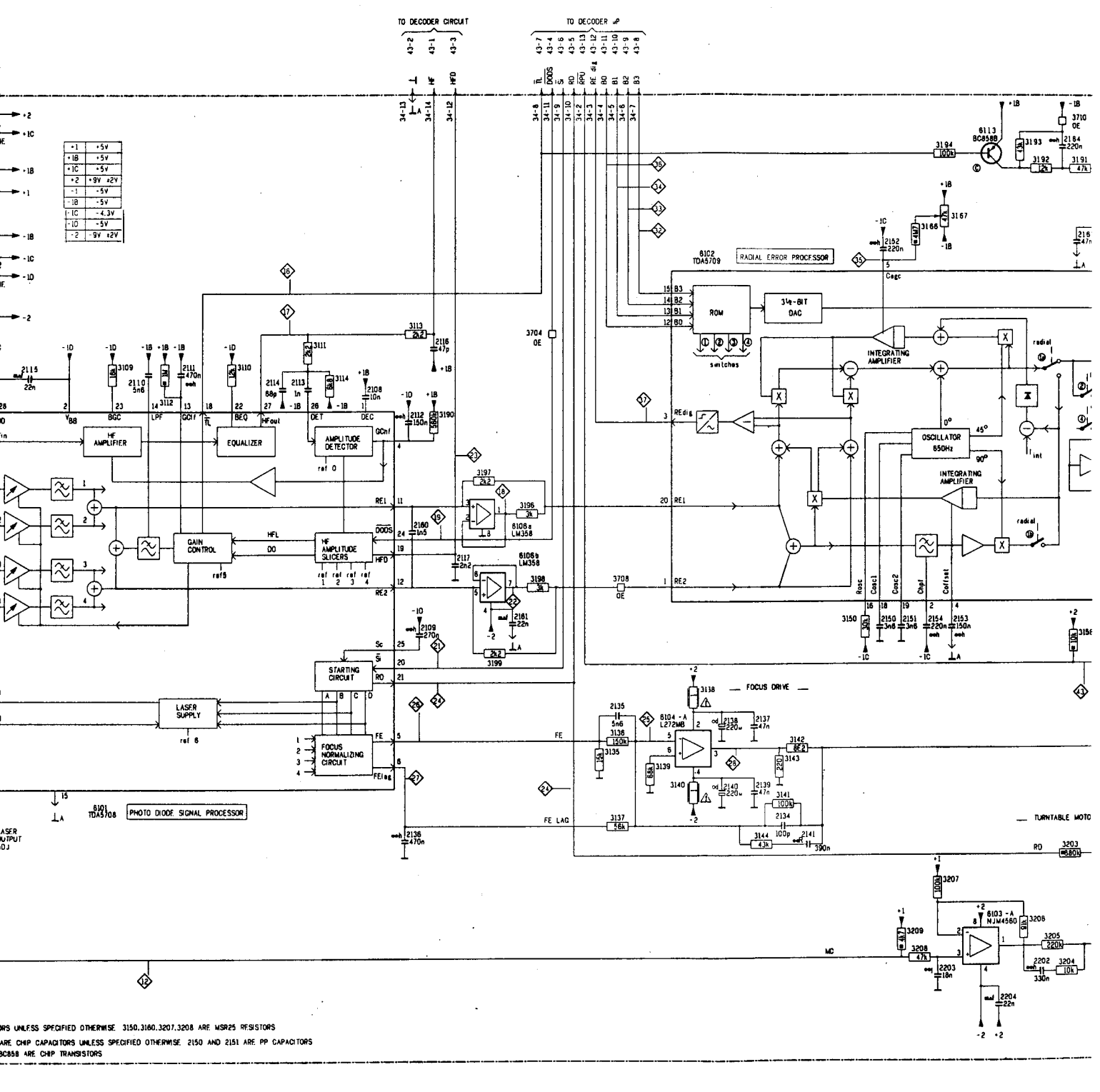
SERVO + PRE-AMPLIFIER CIRCUIT II

1001	J	2	2102	F	4	2106	B	4	2110	F	6	2114	F	8	2134	L	15	2138	J	14	2150	L	17	2154	L	17	2158	F	25	2163	D	18	2202	M	19	3102	F	3	3106	L	4	3110	E	8	3114	F	9	3138	J	14	3142	K	15	3151	F	21	3155	F	21
1002	K	1	2103	J	4	2107	B	4	2111	F	7	2115	F	5	2135	J	13	2139	K	15	2151	J	17	2155	C	20	2160	M	10	2164	D	18	2203	M	17	3103	F	3	3107	D	3	3111	E	9	3135	K	13	3139	K	13	3143	K	15	3154	E	21	3158	F	21
1003	J	1	2104	G	4	2108	F	3	2112	F	10	2116	E	10	2136	L	10	2140	K	14	2152	D	17	2156	G	21	2161	F	11	2200	M	20	2204	M	18	3104	J	3	3108	C	3	3112	F	7	3136	K	13	3144	L	15	3155	O	22	3159	F	21			
2101	F	3	2105	D	4	2109	L	10	2113	F	8	2117	H	11	2137	J	15	2141	L	15	2153	F	18	2157	J	20	2162	C	21	2201	L	20	3101	J	3	3105	L	4	3109	C	6	3113	E	10	3137	L	13	3141	K	15	3150	L	16	3156	L	21	3160	F	21



T II

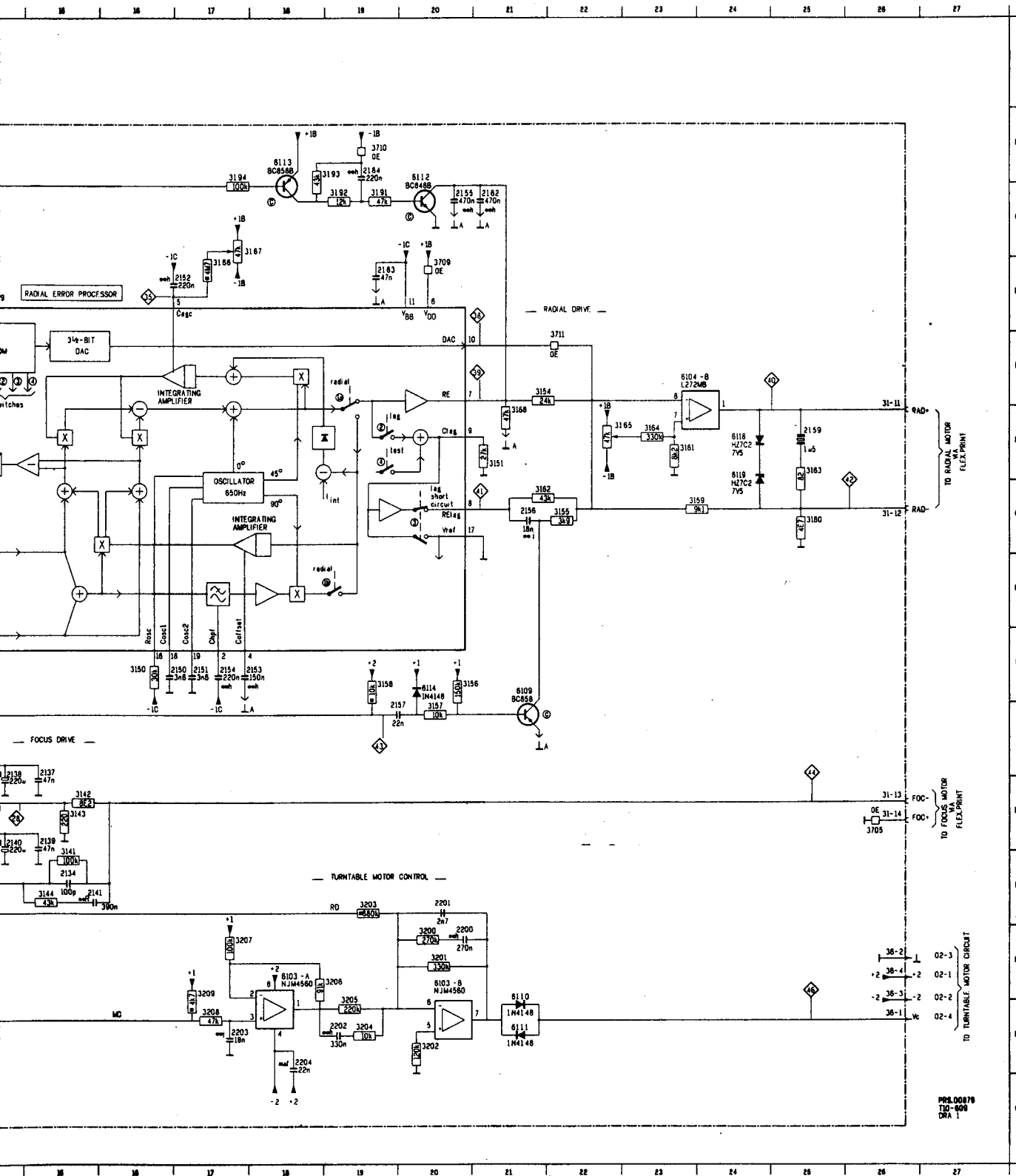
L15	2138	J14	2150	117	2154	117	2159	F25	2153	D19	2202	M19	3102	F 3	3108	L 4	3110	F 8	3114	F 9	3130	J14	3142	K15	3151	F21	3157	J20	3161	F23	3185	F23	3190	F10	3194	817	3199	J11	3203	L19	3207	F				
J13	2138	K15	2151	117	2155	C20	2160	H10	2164	R19	2203	M17	3103	F 3	3107	D 3	3111	F 9	3135	K13	3139	K13	3140	K14	3144	L15	3155	G21	3159	G24	3163	F25	3187	C18	3192	C19	3191	C19	3198	H12	3202	M20	3204	M19	3208	A
L10	2140	K14	2152	D17	2158	G21	2161	I11	2200	R20	2204	M18	3104	J 3	3109	L 4	3113	F 7	3136	K13	3141	K15	3144	L15	3155	G22	3159	G24	3163	F25	3187	C18	3192	C19	3193	C19	3197	G11	3201	M20	3205	M19	3209	F		
J15	2141	L15	2153	I18	2157	J20	2162	C21	2201	L20	2201	J 3	3105	L 4	3109	F 6	3113	E10	3139	L13	3141	K15	3150	L16	3155	L21	3160	G25	3164	F23	3188	F21	3193	C19	3193	C19	3198	H12	3202	M20	3206	M19	3201	F		



RESISTORS UNLESS SPECIFIED OTHERWISE: 3150, 3160, 3207, 3208 ARE MS205 RESISTORS
CAPACITORS UNLESS SPECIFIED OTHERWISE: 2150 AND 2151 ARE PP CAPACITORS
8103-A, 8108b, 8109, 8110, 8111, 8112, 8113, 8114, 8115, 8116, 8117, 8118, 8119, 8120, 8121, 8122, 8123, 8124, 8125, 8126, 8127, 8128, 8129, 8130, 8131, 8132, 8133, 8134, 8135, 8136, 8137, 8138, 8139, 8140, 8141, 8142, 8143, 8144, 8145, 8146, 8147, 8148, 8149, 8150, 8151, 8152, 8153, 8154, 8155, 8156, 8157, 8158, 8159, 8160, 8161, 8162, 8163, 8164, 8165, 8166, 8167, 8168, 8169, 8170, 8171, 8172, 8173, 8174, 8175, 8176, 8177, 8178, 8179, 8180, 8181, 8182, 8183, 8184, 8185, 8186, 8187, 8188, 8189, 8190, 8191, 8192, 8193, 8194, 8195, 8196, 8197, 8198, 8199, 8200, 8201, 8202, 8203, 8204, 8205, 8206, 8207, 8208, 8209, 8210, 8211, 8212, 8213, 8214, 8215, 8216, 8217, 8218, 8219, 8220, 8221, 8222, 8223, 8224, 8225, 8226, 8227, 8228, 8229, 8230, 8231, 8232, 8233, 8234, 8235, 8236, 8237, 8238, 8239, 8240, 8241, 8242, 8243, 8244, 8245, 8246, 8247, 8248, 8249, 8250, 8251, 8252, 8253, 8254, 8255, 8256, 8257, 8258, 8259, 8260, 8261, 8262, 8263, 8264, 8265, 8266, 8267, 8268, 8269, 8270, 8271, 8272, 8273, 8274, 8275, 8276, 8277, 8278, 8279, 8280, 8281, 8282, 8283, 8284, 8285, 8286, 8287, 8288, 8289, 8290, 8291, 8292, 8293, 8294, 8295, 8296, 8297, 8298, 8299, 8300, 8301, 8302, 8303, 8304, 8305, 8306, 8307, 8308, 8309, 8310, 8311, 8312, 8313, 8314, 8315, 8316, 8317, 8318, 8319, 8320, 8321, 8322, 8323, 8324, 8325, 8326, 8327, 8328, 8329, 8330, 8331, 8332, 8333, 8334, 8335, 8336, 8337, 8338, 8339, 8340, 8341, 8342, 8343, 8344, 8345, 8346, 8347, 8348, 8349, 8350, 8351, 8352, 8353, 8354, 8355, 8356, 8357, 8358, 8359, 8360, 8361, 8362, 8363, 8364, 8365, 8366, 8367, 8368, 8369, 8370, 8371, 8372, 8373, 8374, 8375, 8376, 8377, 8378, 8379, 8380, 8381, 8382, 8383, 8384, 8385, 8386, 8387, 8388, 8389, 8390, 8391, 8392, 8393, 8394, 8395, 8396, 8397, 8398, 8399, 8400, 8401, 8402, 8403, 8404, 8405, 8406, 8407, 8408, 8409, 8410, 8411, 8412, 8413, 8414, 8415, 8416, 8417, 8418, 8419, 8420, 8421, 8422, 8423, 8424, 8425, 8426, 8427, 8428, 8429, 8430, 8431, 8432, 8433, 8434, 8435, 8436, 8437, 8438, 8439, 8440, 8441, 8442, 8443, 8444, 8445, 8446, 8447, 8448, 8449, 8450, 8451, 8452, 8453, 8454, 8455, 8456, 8457, 8458, 8459, 8460, 8461, 8462, 8463, 8464, 8465, 8466, 8467, 8468, 8469, 8470, 8471, 8472, 8473, 8474, 8475, 8476, 8477, 8478, 8479, 8480, 8481, 8482, 8483, 8484, 8485, 8486, 8487, 8488, 8489, 8490, 8491, 8492, 8493, 8494, 8495, 8496, 8497, 8498, 8499, 8500, 8501, 8502, 8503, 8504, 8505, 8506, 8507, 8508, 8509, 8510, 8511, 8512, 8513, 8514, 8515, 8516, 8517, 8518, 8519, 8520, 8521, 8522, 8523, 8524, 8525, 8526, 8527, 8528, 8529, 8530, 8531, 8532, 8533, 8534, 8535, 8536, 8537, 8538, 8539, 8540, 8541, 8542, 8543, 8544, 8545, 8546, 8547, 8548, 8549, 8550, 8551, 8552, 8553, 8554, 8555, 8556, 8557, 8558, 8559, 8560, 8561, 8562, 8563, 8564, 8565, 8566, 8567, 8568, 8569, 8570, 8571, 8572, 8573, 8574, 8575, 8576, 8577, 8578, 8579, 8580, 8581, 8582, 8583, 8584, 8585, 8586, 8587, 8588, 8589, 8590, 8591, 8592, 8593, 8594, 8595, 8596, 8597, 8598, 8599, 8600

6	6	7	8	9	10	11	12	13	14	15	16	17	18	19
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 8 119 3162 021 3166 D17 3191 C19 3196 012 3200 H20 3204 M19 3208 M17 3703 C 3 3709 D20 6102 614 6104 J14 6108 T21 6113 818 6120 D 4
 9 024 3163 F25 3167 C18 3192 C18 3197 011 3201 H20 3205 M19 3209 M17 3704 E12 3710 819 6103 H20 6106 M12 6111 M21 6114 120 6118 F24
 0 025 3164 F23 3168 F21 3193 819 3198 M12 3202 H20 3206 M19 3701 8 4 3705 K26 3711 E22 6103 M18 6106 M12 6111 M21 6118 F24



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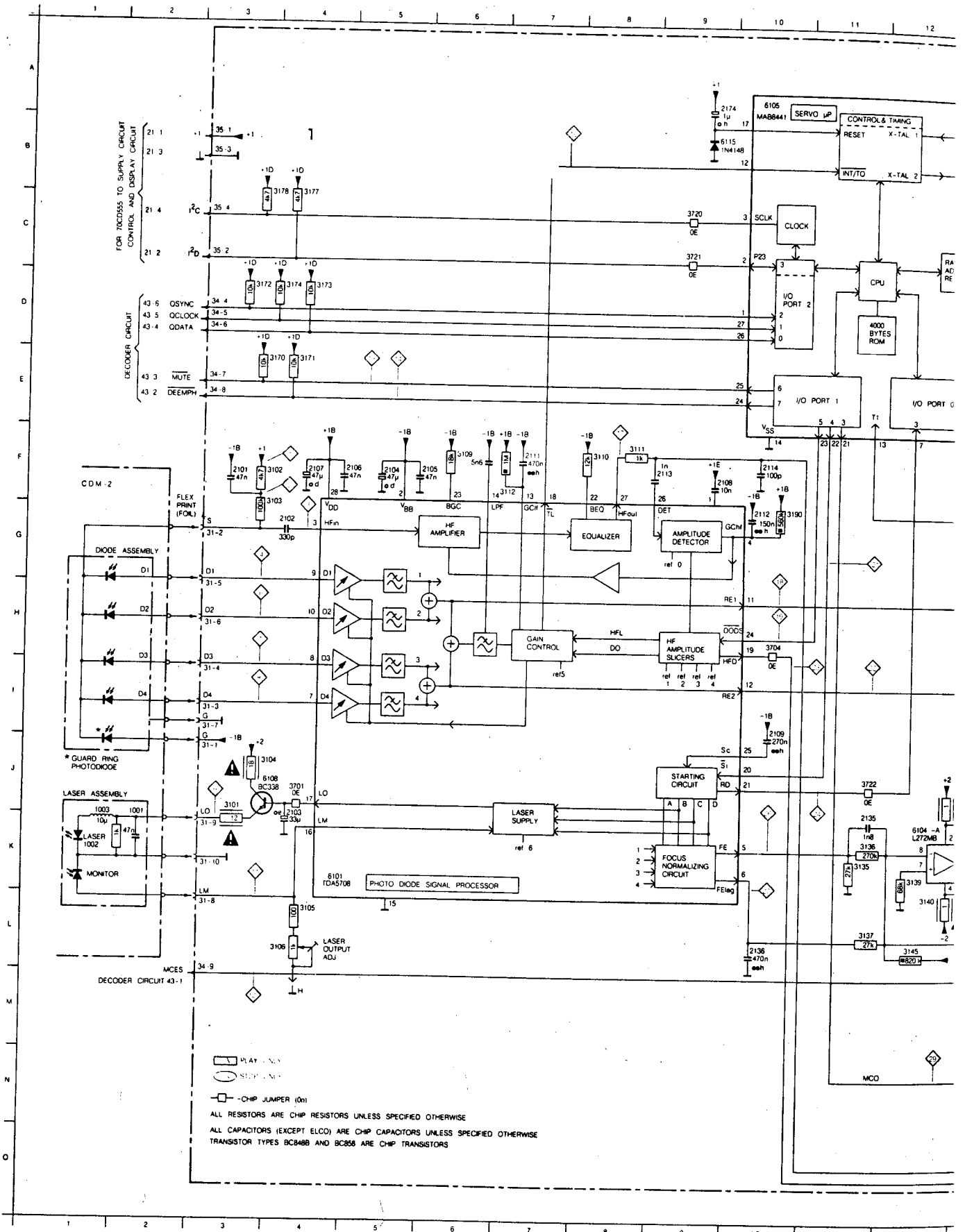
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Mob: 098-788-319

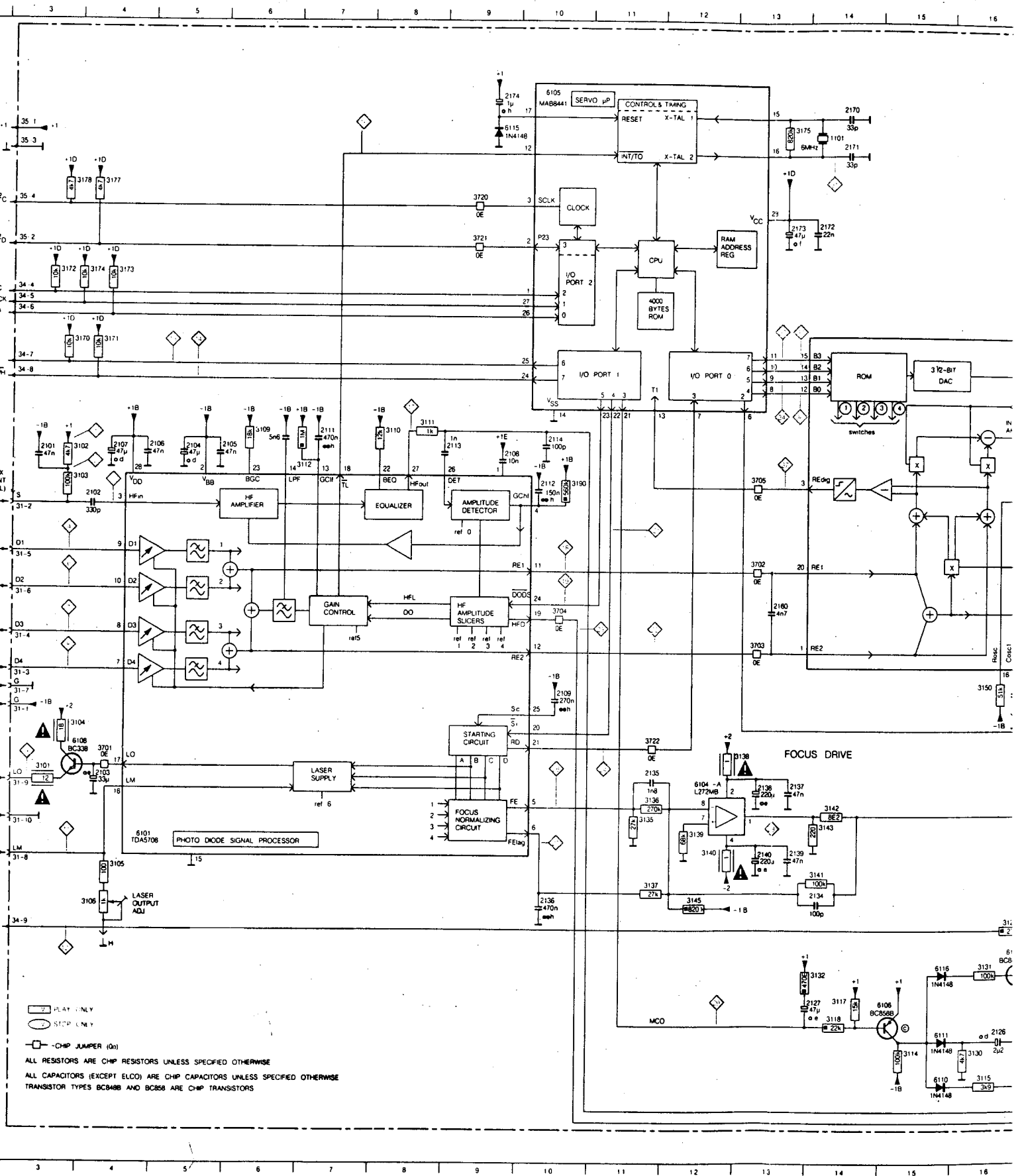
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 TZ-669
 DRA 1

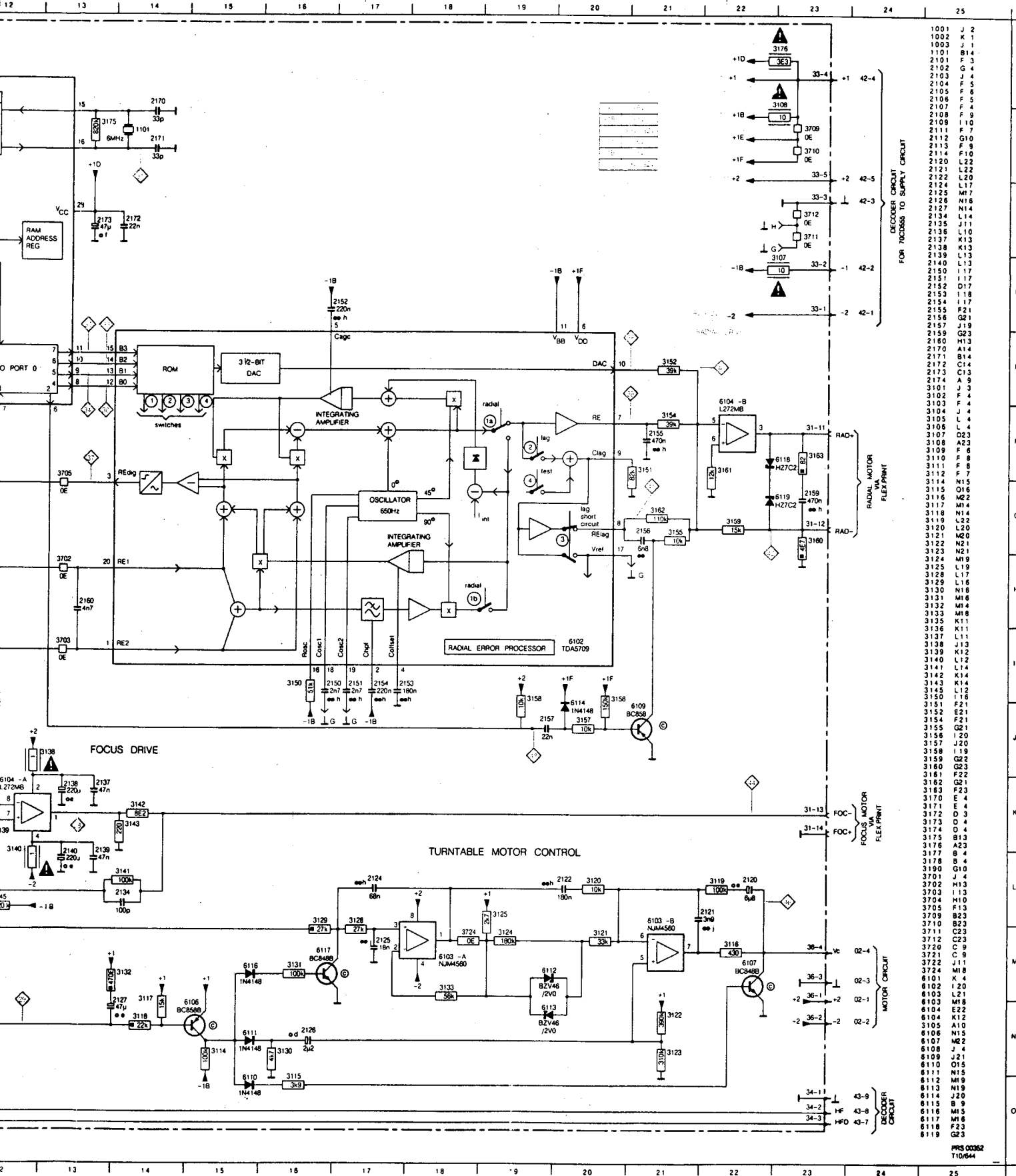
SERVO + PRE-AMPLIFIER CIRCUIT I FOR STATIC MOTORS



AMPLIFIER CIRCUIT I FOR STATIC MOTORS



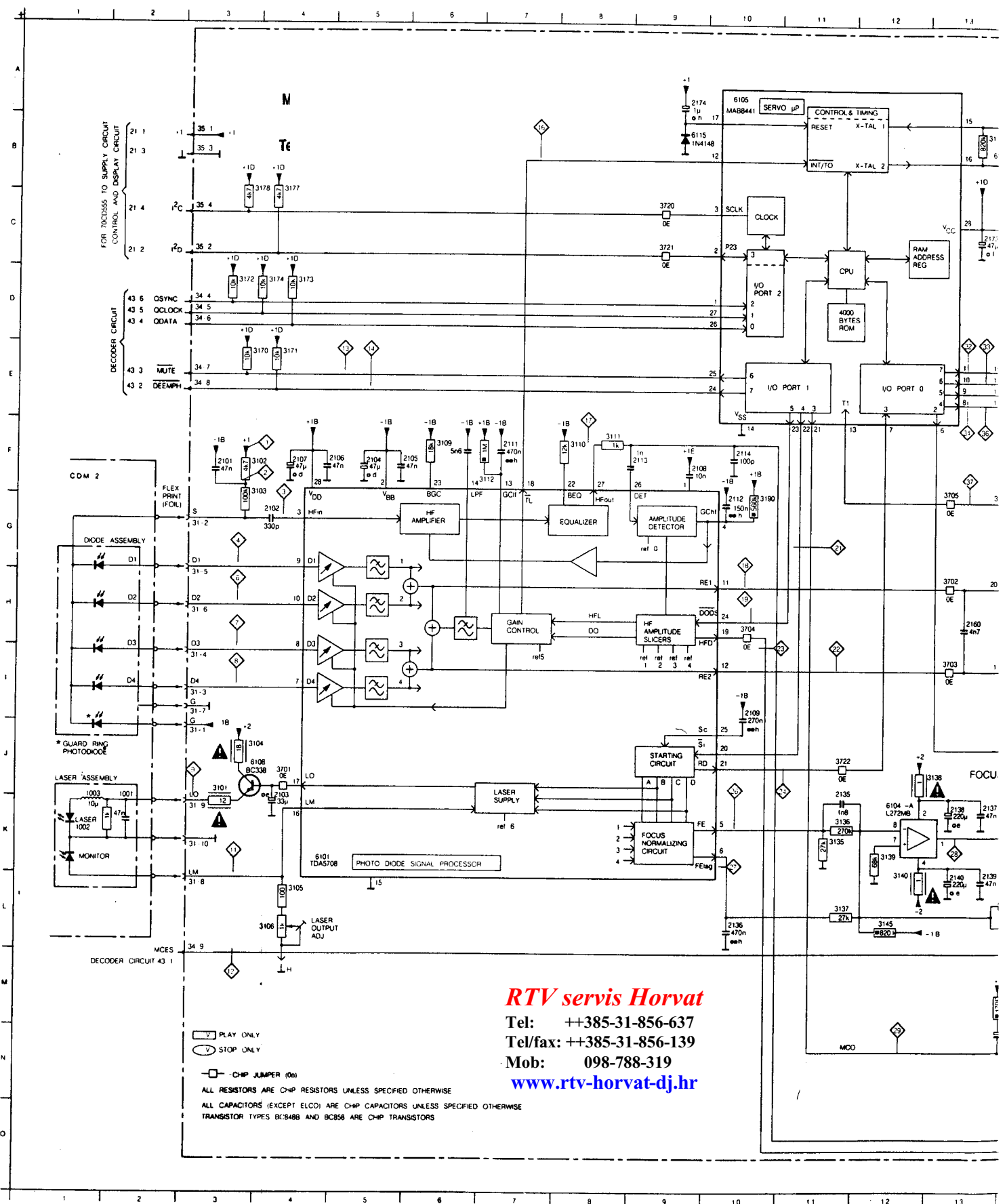
ALL RESISTORS ARE CHIP RESISTORS UNLESS SPECIFIED OTHERWISE
 ALL CAPACITORS (EXCEPT ELCO) ARE CHIP CAPACITORS UNLESS SPECIFIED OTHERWISE
 TRANSISTOR TYPES BC848B AND BC858 ARE CHIP TRANSISTORS



- 1001 J 2
- 1002 K 1
- 1003 J 1
- 1101 B14
- 2101 F 3
- 2102 G 4
- 2103 J 4
- 2104 F 5
- 2105 F 5
- 2106 F 5
- 2107 F 4
- 2108 F 9
- 2109 J 10
- 2111 F 7
- 2112 G10
- 2113 F 9
- 2114 J 10
- 2120 L22
- 2121 L22
- 2122 L20
- 2124 L17
- 2125 M7
- 2126 M16
- 2127 N14
- 2134 L14
- 2135 J11
- 2136 L10
- 2138 K13
- 2139 L13
- 2140 L13
- 2150 L17
- 2151 I 17
- 2152 D17
- 2153 I 18
- 2154 I 17
- 2155 F21
- 2156 G21
- 2157 J19
- 2159 G23
- 2180 M13
- 2179 A14
- 2171 B14
- 2172 C14
- 2173 C13
- 2174 A 9
- 3101 J 3
- 3102 F 4
- 3103 F 4
- 3104 J 4
- 3105 L 4
- 3106 L 4
- 3107 D23
- 3108 A23
- 3109 F 6
- 3110 F 8
- 3111 A 8
- 3112 F 7
- 3114 M15
- 3115 O16
- 3116 M22
- 3117 M14
- 3118 M14
- 3119 L22
- 3120 L20
- 3121 M20
- 3122 N21
- 3123 N21
- 3124 M19
- 3125 L19
- 3126 L17
- 3129 L16
- 3130 M16
- 3131 M16
- 3132 M14
- 3133 M18
- 3135 K11
- 3136 K11
- 3137 L11
- 3138 J13
- 3139 K12
- 3140 L12
- 3141 L14
- 3142 K14
- 3143 K14
- 3144 K12
- 3150 L16
- 3151 F21
- 3152 E21
- 3154 F21
- 3155 G21
- 3156 L20
- 3157 J20
- 3158 I19
- 3159 G22
- 3160 G23
- 3161 F22
- 3162 G21
- 3163 F23
- 3170 E 4
- 3171 E 4
- 3172 D 3
- 3173 D 4
- 3174 D 4
- 3175 B13
- 3176 A23
- 3177 B 4
- 3178 B 4
- 3190 G10
- 3701 J 4
- 3702 M13
- 3703 I13
- 3704 M10
- 3705 F13
- 3709 B23
- 3710 B23
- 3711 C23
- 3712 C23
- 3720 C 9
- 3721 C 9
- 3722 J11
- 3724 M18
- 6101 K 4
- 6102 I20
- 6103 L21
- 6103 M18
- 6104 E22
- 6104 K12
- 6105 A10
- 6106 M15
- 6107 M22
- 6108 J 4
- 6109 J21
- 6110 O15
- 6111 M15
- 6112 M19
- 6113 M19
- 6114 J20
- 6115 B 9
- 6116 M15
- 6117 M18
- 6118 F23
- 6119 G23

PRS 00352
T10/644

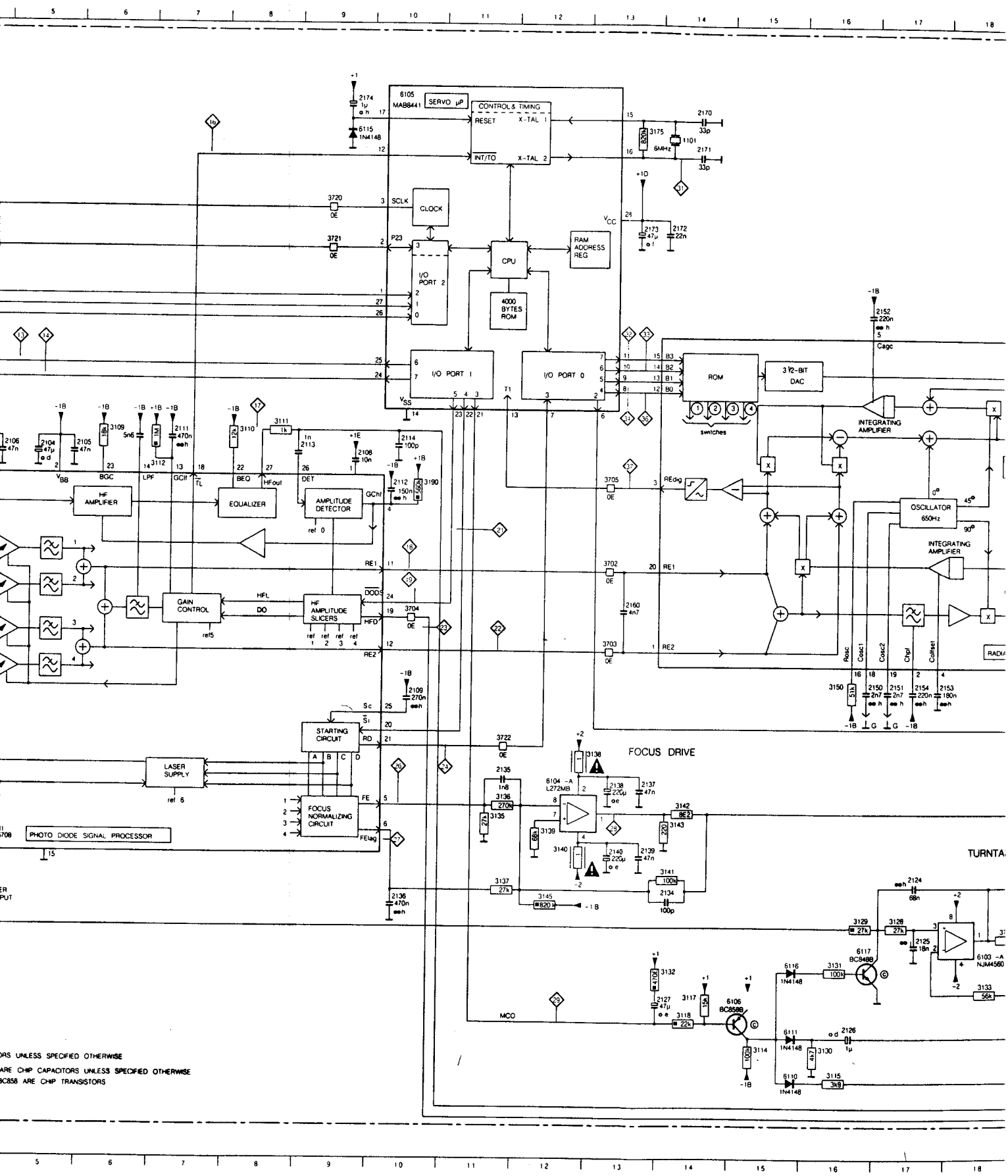
SERVO + PRE-AMPLIFIER CIRCUIT I FOR DYNAMIC MOTORS



(V) PLAY ONLY
 (V) STOP ONLY
 (□) CHIP JUMPER (0n)
 ALL RESISTORS ARE CHIP RESISTORS UNLESS SPECIFIED OTHERWISE
 ALL CAPACITORS (EXCEPT ELCO) ARE CHIP CAPACITORS UNLESS SPECIFIED OTHERWISE
 TRANSISTOR TYPES BC846B AND BC858 ARE CHIP TRANSISTORS

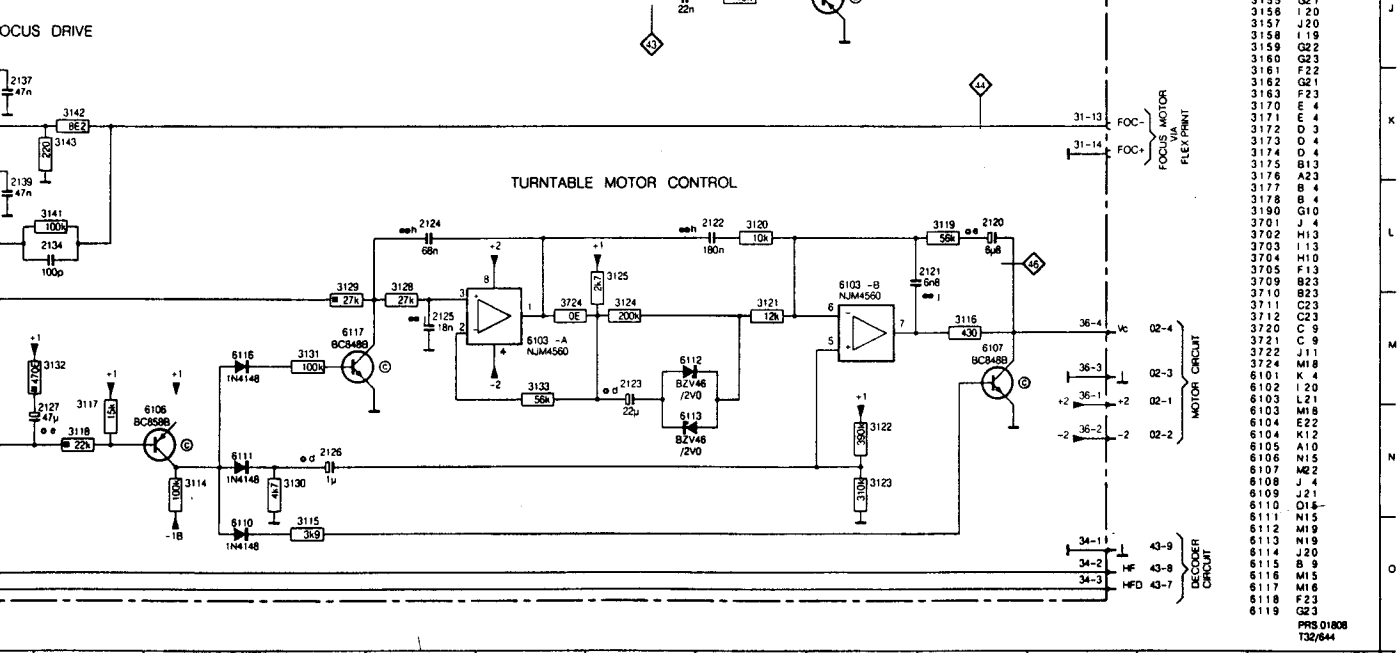
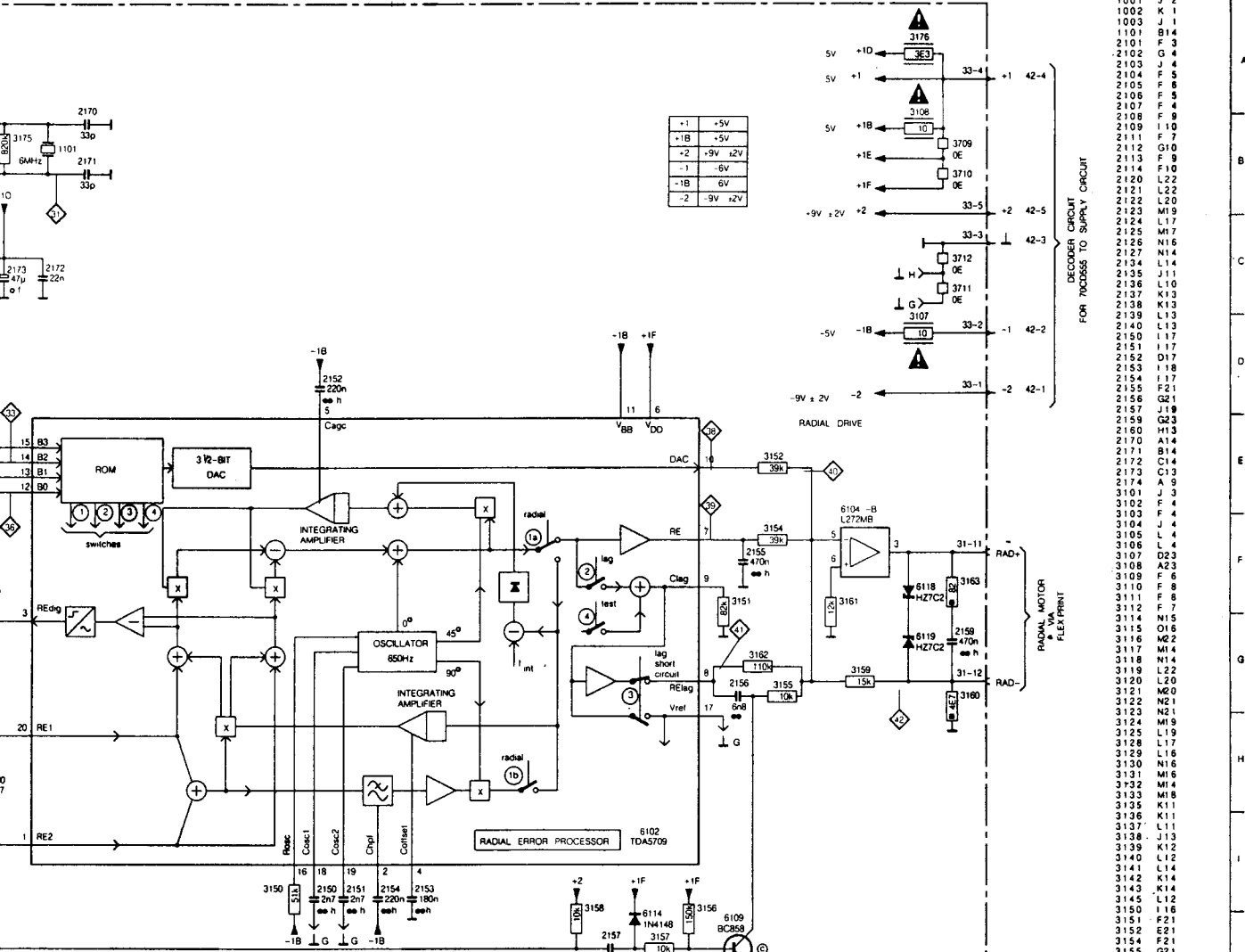
RTV servis Horvat
 Tel: ++385-31-856-637
 Tel/fax: ++385-31-856-139
 Mob: 098-788-319
www.rtv-horvat-dj.hr

FOR DYNAMIC MOTORS



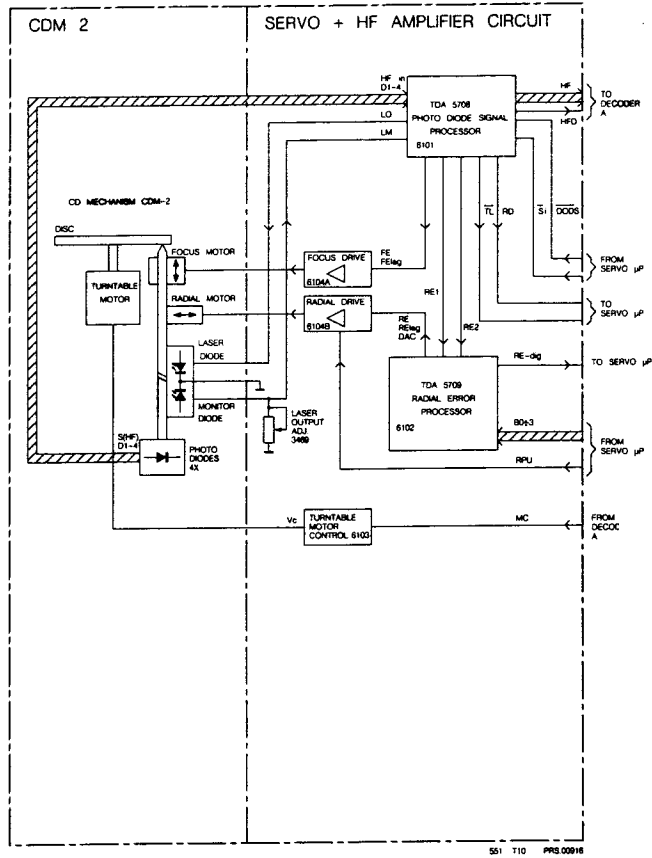
UNLESS SPECIFIED OTHERWISE
 ARE CHIP CAPACITORS UNLESS SPECIFIED OTHERWISE
 BC858 ARE CHIP TRANSISTORS

TURNTA.

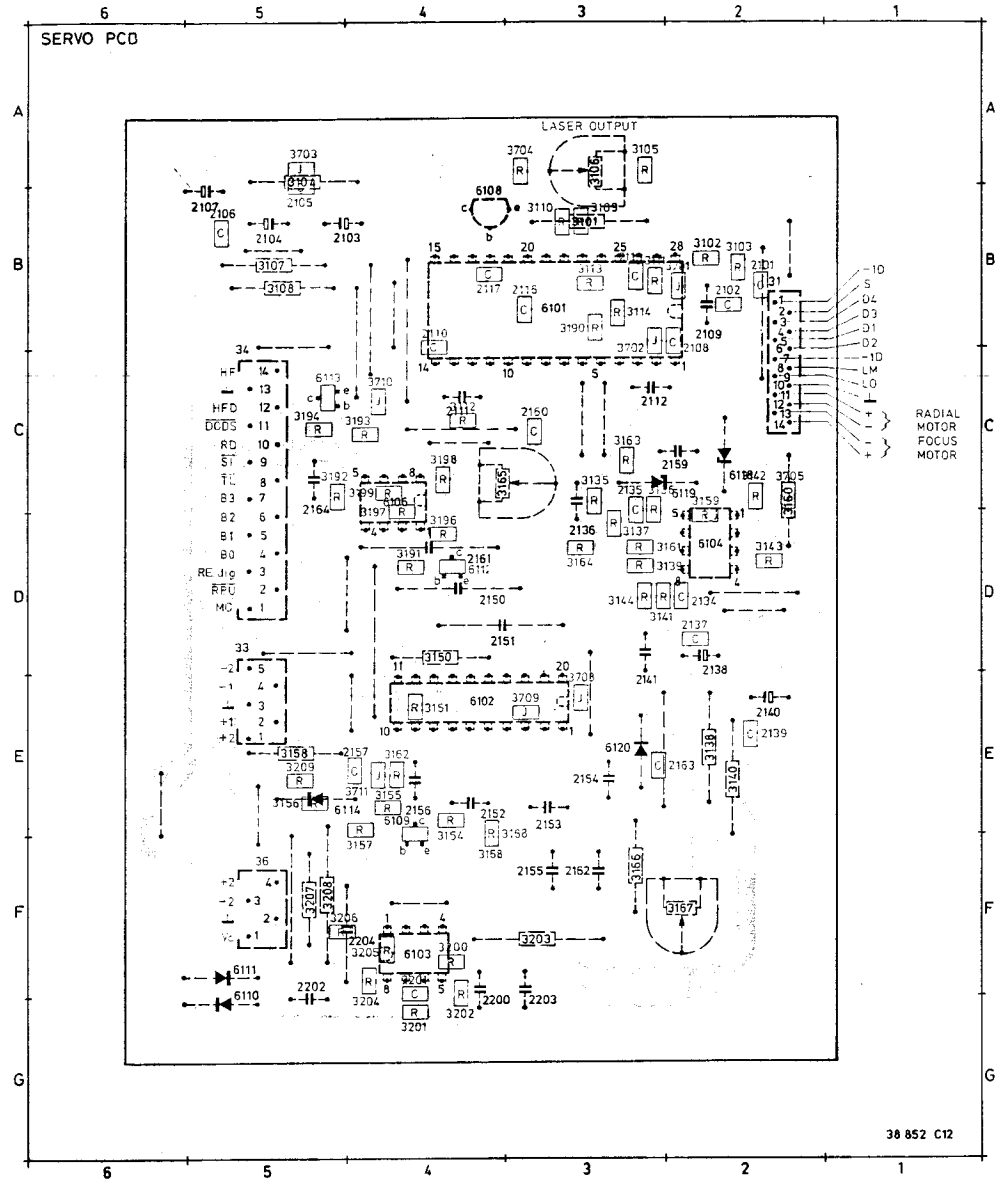


- 1001 J 2
- 1002 K 1
- 1003 J 1
- 1101 B1-4
- 1101 F 3
- 2102 G 4
- 2103 J 4
- 2104 F 5
- 2105 F 8
- 2106 F 5
- 2107 F 4
- 2108 F 9
- 2109 I 10
- 2111 F 7
- 2112 G10
- 2113 F 9
- 2114 F10
- 2120 L22
- 2121 L22
- 2122 L20
- 2123 M19
- 2124 L17
- 2125 M17
- 2126 N16
- 2127 N14
- 2134 L14
- 2135 J11
- 2136 L10
- 2137 K13
- 2138 K13
- 2139 L13
- 2140 L13
- 2150 I17
- 2151 I17
- 2152 D17
- 2153 I18
- 2154 I17
- 2155 F21
- 2156 G21
- 2157 J19
- 2159 G23
- 2160 M13
- 2170 A14
- 2171 B14
- 2172 C14
- 2173 C13
- 2174 A 9
- 3101 J 3
- 3102 F 4
- 3103 F 4
- 3104 J 4
- 3105 L 4
- 3106 F 4
- 3107 D23
- 3108 A23
- 3109 F 8
- 3110 F 8
- 3111 F 8
- 3112 F 7
- 3114 M15
- 3115 O16
- 3116 M22
- 3117 M14
- 3118 L15
- 3119 L22
- 3120 L20
- 3121 M20
- 3122 M21
- 3123 N21
- 3124 M19
- 3125 L19
- 3126 I17
- 3129 L16
- 3130 N16
- 3131 M16
- 3132 M14
- 3133 M18
- 3135 K11
- 3136 K11
- 3137 L11
- 3138 J13
- 3139 K12
- 3140 L12
- 3141 L14
- 3142 K14
- 3143 M14
- 3145 L12
- 3150 I16
- 3151 F21
- 3152 F21
- 3154 F21
- 3155 G21
- 3156 I23
- 3157 I20
- 3158 I19
- 3159 G22
- 3160 G23
- 3161 F22
- 3162 G21
- 3163 F23
- 3170 M 4
- 3171 E 4
- 3172 D 3
- 3173 D 4
- 3174 D 4
- 3175 B13
- 3176 A23
- 3177 F 4
- 3178 B 4
- 3190 G10
- 3701 J 4
- 3702 H13
- 3703 I13
- 3704 H10
- 3705 F13
- 3709 B23
- 3710 B23
- 3711 C23
- 3712 C23
- 3720 C 9
- 3721 C 9
- 3722 J11
- 3724 M18
- 6101 K 4
- 6102 I20
- 6103 L21
- 6103 M18
- 6104 E22
- 6104 K12
- 6105 A10
- 6106 N15
- 6107 M22
- 6108 J 4
- 6109 J21
- 6110 D18
- 6111 N15
- 6112 M19
- 6113 M19
- 6114 L20
- 6115 B 9
- 6116 M15
- 6117 M15
- 6118 F23
- 6119 G23

SERVO + PRE-AMPLIFIER PCB II

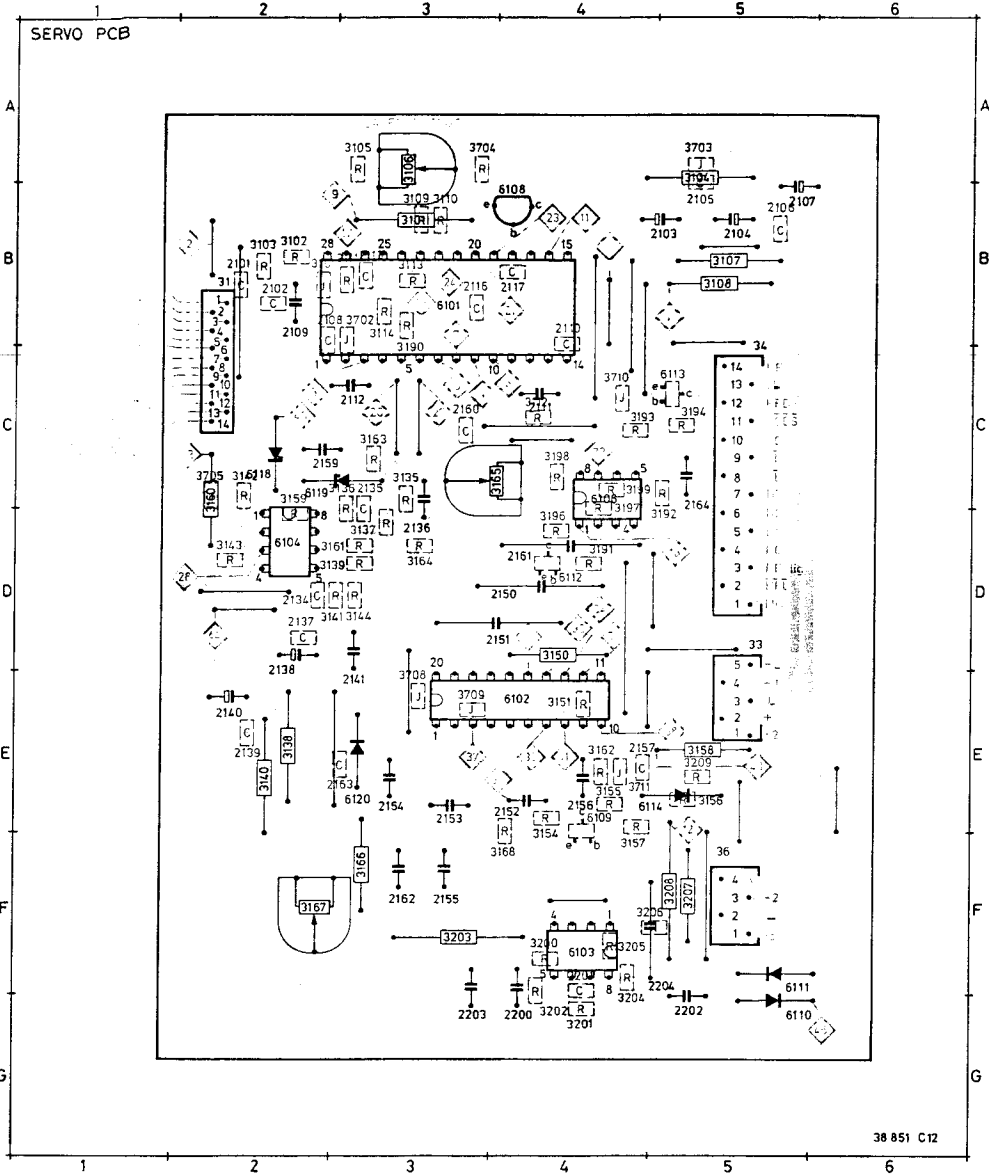


- | | | | |
|--------|---|--------|--|
| B0-B3 | - Control bits for radial circuit | RE1 | - Radial error signal 1 (summation of amplified currents D ₃ and D ₄) |
| DAC | - Current output for track jumping (Digital to Analogue Converted) | RE2 | - Radial error signal 2 (summation of amplified currents D ₁ and D ₂) |
| DODS | - Drop out detector suppression | RE dig | - Radial error digital |
| D1+4 | - Photodiode currents | RE lag | - Radial error signal for LAG network |
| FE | - Focus error signal | RD | - Ready signal, starting up procedure finished |
| FE lag | - Focus error signal for LAG network | RPU | - Radial puls after track jumping |
| HF | - HF output for DEMOD | Si | - On/off control for laser supply and focus circuit |
| HFD | - HF detector output for DEMOD | TL | - Track loss signal |
| HF-in | - HF current input | Vc | - Control voltage for turntable motor |
| LM | - Laser monitor diode input | | |
| LO | - Laser amplifier current output | | |
| MC | - Motor control signal | | |
| RE | - Radial error signal (amplified RE ₂ -RE ₁ currents) | | |



2101	802	2106	805	2111	804	2134	802	2139	802	2152	804	2157	804	2163	803	2203	803	3104	805
2102	802	2107	805	2112	803	2135	803	2140	802	2153	803	2159	802	2164	805	2204	805	3105	803
2103	805	2108	802	2113	803	2136	803	2141	803	2154	803	2160	803	2200	804	3101	803	3106	803
2104	805	2109	802	2116	803	2137	802	2150	804	2155	803	2161	804	2201	804	3102	802	3107	805
2105	805	2110	804	2117	804	2138	802	2151	804	2156	804	2162	803	2202	805	3103	802	3108	805
3109	803	3114	803	3139	803	3144	803	3156	805	3161	803	3166	803	3192	805	3198	804	3203	803
3110	803	3135	803	3140	802	3150	804	3157	804	3162	804	3167	802	3193	804	3199	804	3204	804
3111	803	3136	803	3141	802	3151	804	3158	805	3163	805	3168	804	3194	805	3200	804	3205	804
3112	804	3137	803	3142	802	3154	804	3159	802	3164	803	3190	803	3196	804	3201	804	3206	804
3113	803	3138	802	3143	802	3155	804	3160	802	3165	804	3191	804	3197	804	3202	804	3207	805
3208	805	3704	803	3711	804	6106	804	6112	804	6120	803								
3209	805	3705	802	6101	803	6108	804	6113	805										
3701	802	3708	803	6102	804	6109	804	6114	805										
3702	803	3709	803	6103	804	6110	805	6118	802										
3703	805	3710	804	6104	802	6111	805	6119	803										

SERVO + PRE-AMPLIFIER PCB I

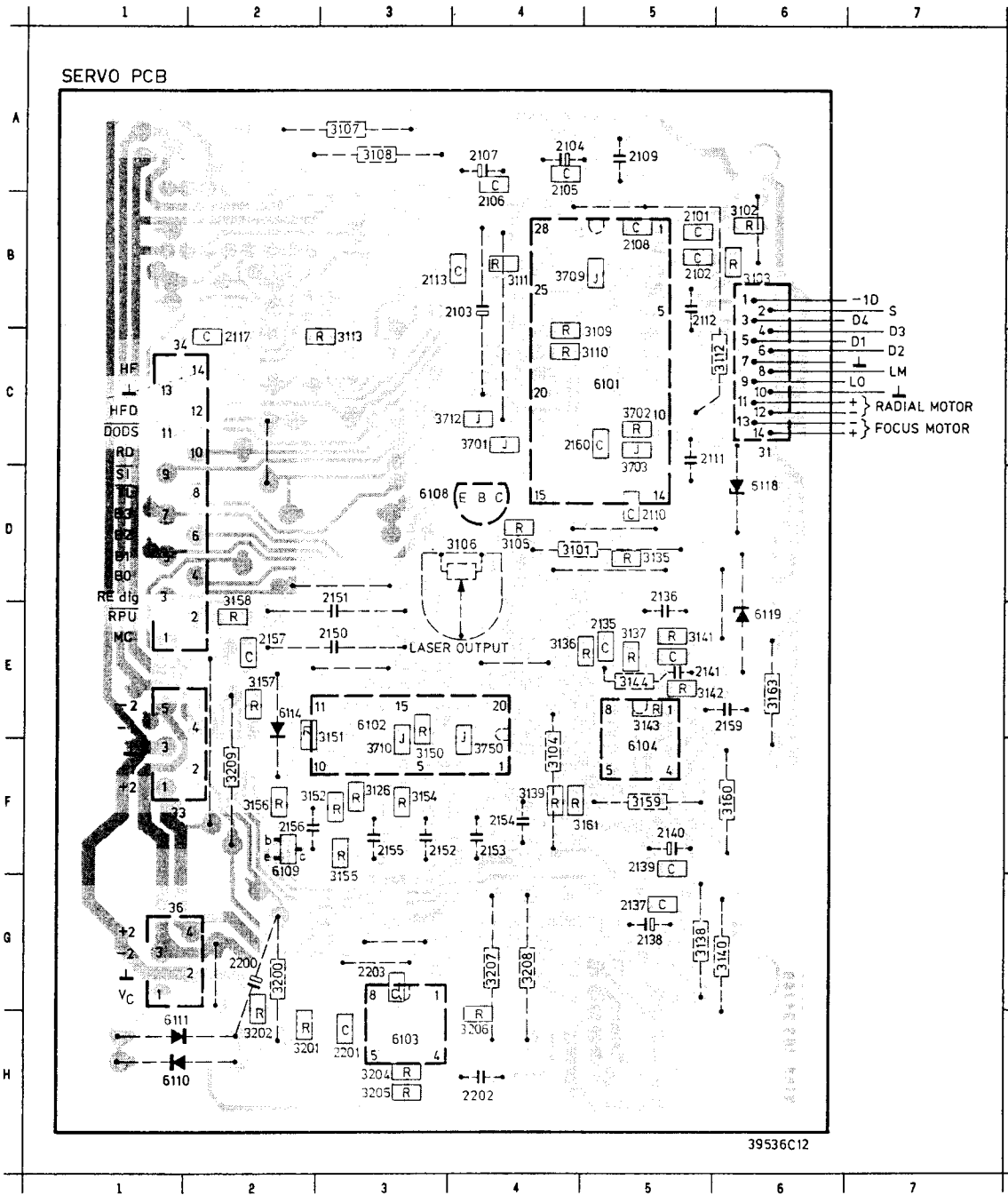


ELECTRICAL PARTS II

IC					
6101	TDA5708	4822 209 83202	28P	IC socket	4822 255 40156
6102	TDA5709	4822 209 83203	20P	IC socket	5322 255 44259
6103	NJM4560D	4822 209 83274	14P	Flex print connector	4822 290 60602
6104	L272M	4822 209 83274			
6106	LM358N	4822 209 81472			
2150,2151	3.6 nF-160 V-1%	4822 121 51001			
2159	1.5 µF- 50 V-131P	4822 124 21918	For chip capacitors see list on page 5-6		
6109	BC858B	5322 130 41983			
6108	BC338-16	4822 130 40892			
6112	BC848B	5322 130 41982			
6110,6111	1N4148	4822 130 30621			
6114,6120	1N4148	4822 130 30621			
6118,6119	HZ7C2	4822 130 32862			
3101	12 Ω-NFR25	4822 111 30511			
3104	18 Ω-NFR25	4822 111 30515			
3106	1 kΩ-Trimpot	4822 100 20151			
3107,3108	4.7 Ω-NFR25-5%	4822 111 30499			
3138,3140	1 Ω-NFR25	4822 111 30483			
3160	4.7 Ω-MRS25	4822 116 52858	For chip resistors see list on page 5-8		

1101	C04	2105	A03	2110	C03	2120	E04	2125	E03	2135	C03	2140	D02	2154	E03	2160	C03	2174	B04
2101	B02	2106	A03	2111	C02	2121	E04	2126	E04	2136	C02	2150	C04	2155	D04	2170	C04	3101	C03
2102	B02	2107	A03	2112	B02	2122	E03	2127	E04	2137	B02	2151	C04	2156	D04	2171	C04	3102	B02
2103	B03	2108	B02	2113	B03	2123	B02	2129	E03	2138	B02	2152	C04	2157	D04	2172	B04	3103	B02
2104	A03	2109	A03	2114	B05	2124	B03	2134	C02	2139	D02	2153	B03	2159	D02	2173	A04	3104	D03
3105	C03	3110	B03	3116	E04	3121	E04	3130	B04	3136	C03	3141	C02	3152	B04	3158	C04	3163	C02
3106	C03	3111	B03	3117	E05	3122	E04	3131	B02	3137	D02	3142	D02	3154	C03	3159	D02	3170	B04
3107	A04	3112	B02	3118	E04	3123	E04	3132	E04	3138	E02	3143	D02	3155	D04	3160	D02	3171	B04
3108	A04	3114	B05	3119	E04	3124	B03	3133	C03	3139	D03	3150	D03	3156	D04	3161	B03	3172	B04
3109	B03	3115	E05	3120	E04	3128	E03	3135	C03	3140	B02	3151	D04	3157	D04	3162	D04	3173	B04
3174	B04	3190	B03	3705	D03	3720	B04	6102	D04	6107	E05	6112	B03	6117	B03				
3175	C04	3701	C03	3709	B03	3721	B04	6103	D04	6108	C03	6113	E03	6118	C02				
3176	B05	3702	B02	3710	D04	3722	B03	6104	D02	6109	D04	6114	D04	6119	C02				
3177	B04	3703	C02	3711	C04	3724	B03	6105	B04	6110	E05	6115	B05						
3178	B04	3704	B03	3712	B03	6101	B03	6106	E05	6111	B05	6116	B05						

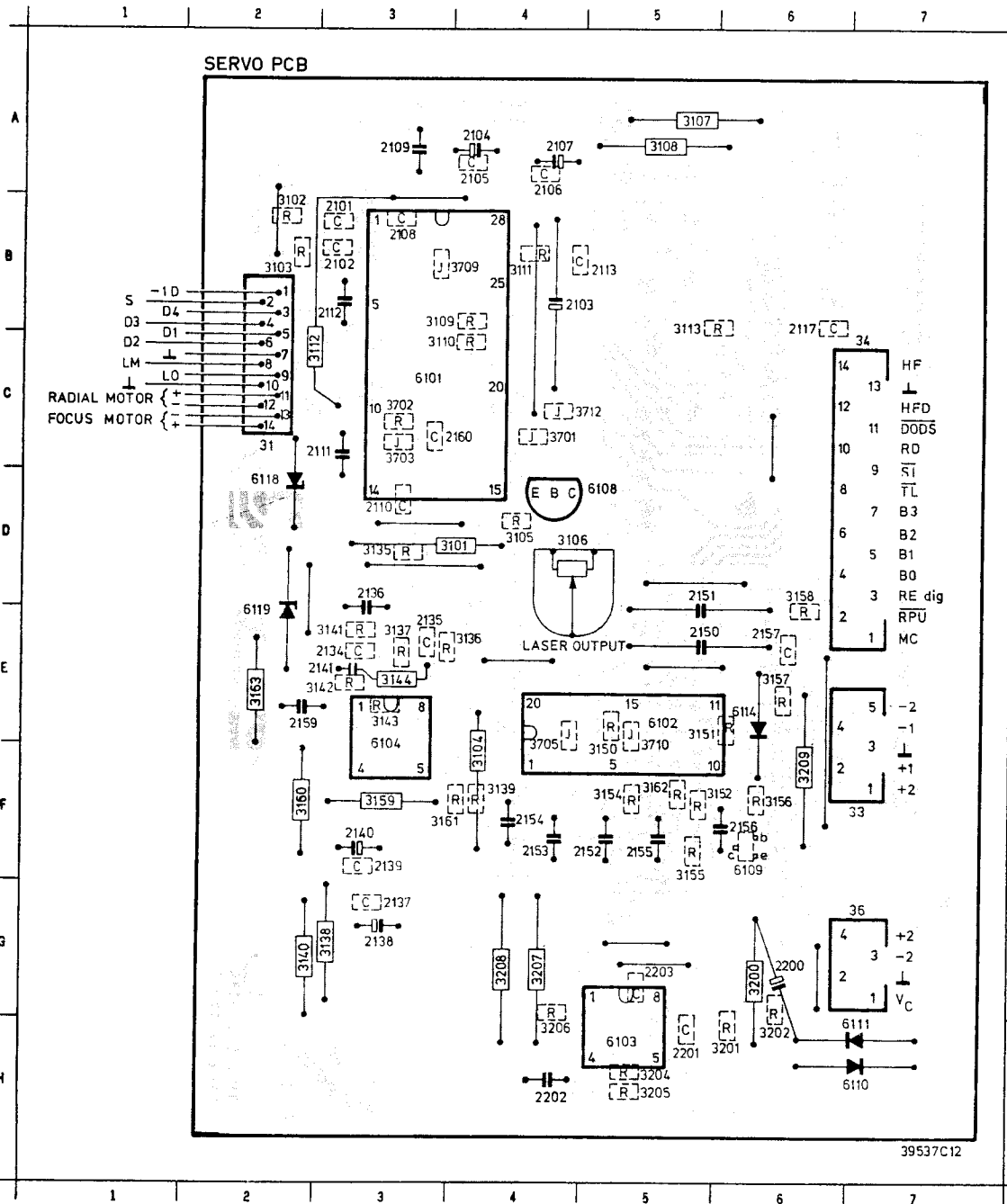
SERVO + PRE-AMPLIFIER PCB IIA



2101	B 5	3701	C 4
2102	B 5	3702	C 5
2103	B 4	3703	D 5
2104	R 4	3709	B 4
2105	B 4	3710	F 3
2106	B 4	3712	C 4
2107	R 4	3750	F 4
2108	B 5	6101	C 5
2109	R 5	6102	E 3
2110	D 5	6103	H 3
2111	C 6	6104	F 5
2112	B 6	6108	O 3
2113	B 3	6109	C 2
2117	C 2	6110	H 2
2135	E 5	6111	H 2
2136	D 5	6114	E 2
2137	C 5	6118	D 6
2138	C 5	6119	E 6
2139	F 5		
2140	F 5		
2141	E 6		
2150	E 3		
2151	D 3		
2152	F 4		
2153	F 4		
2154	F 4		
2155	F 3		
2156	F 2		
2157	E 2		
2159	E 6		
2160	C 5		
2200	G 2		
2201	H 3		
2202	H 4		
2203	G 3		
3101	D 5		
3102	B 6		
3103	B 6		
3104	F 4		
3105	D 4		
3106	D 4		
3107	A 3		
3108	A 3		
3109	C 5		
3110	C 5		
3111	B 4		
3112	C 6		
3113	C 3		
3126	F 3		
3135	D 5		
3136	E 4		
3137	E 5		
3138	C 5		
3139	F 4		
3140	O 6		
3141	E 6		
3142	E 6		
3143	E 5		
3144	E 5		
3150	F 3		
3151	E 3		
3152	F 3		
3154	F 3		
3155	C 3		
3156	F 2		
3157	E 2		
3158	O 2		
3159	F 6		
3160	F 6		
3161	F 6		
3163	E 6		
3200	G 2		
3201	H 2		
3202	H 2		
3204	H 3		
3205	H 3		
3206	H 4		
3207	C 4		
3208	C 4		
3209	F 2		

PRS.01572
 DRA AA-1
 TI2/633
 BFM. BI J 39536C

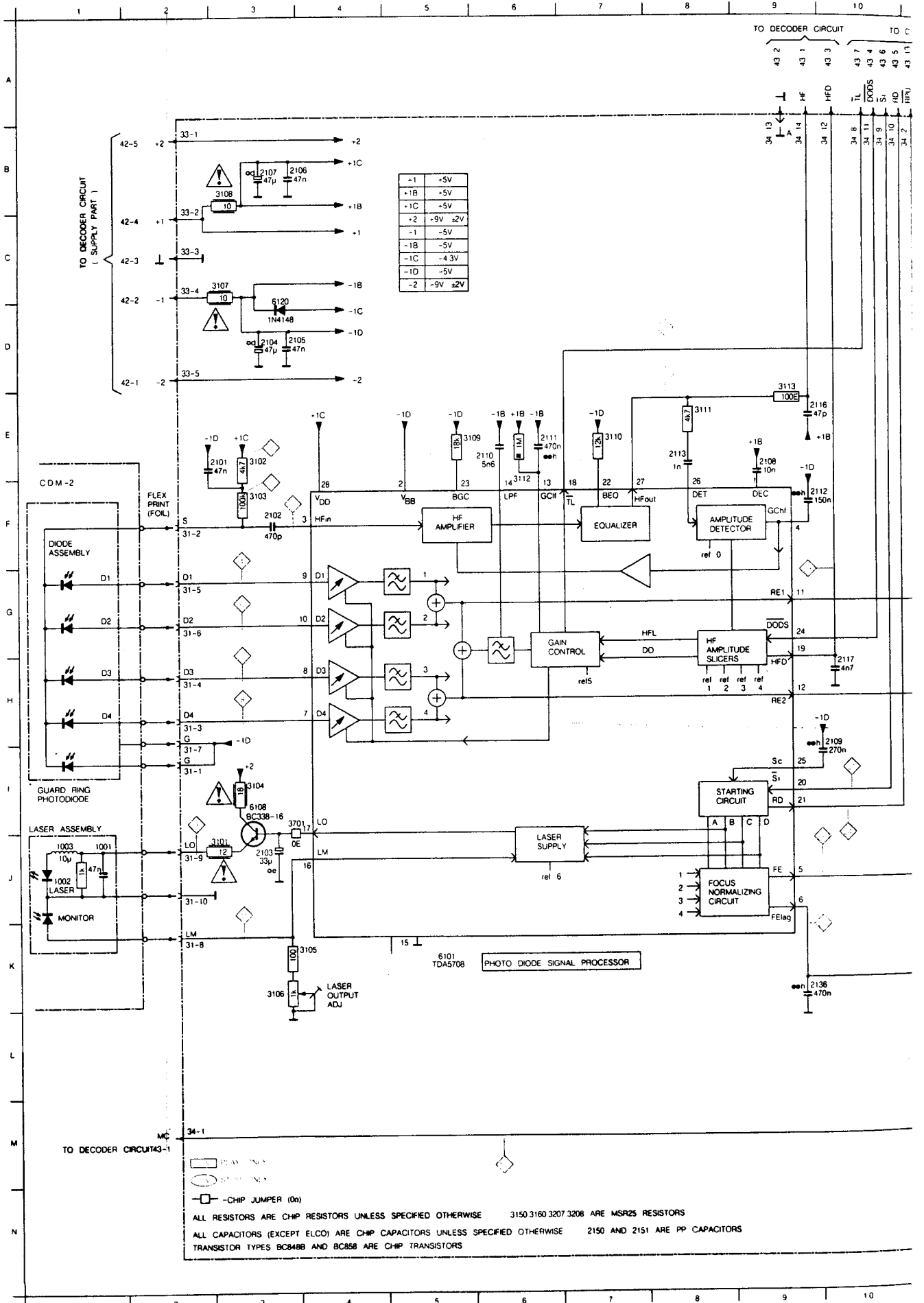
SERVO + PRE-AMPLIFIER PCB IIA



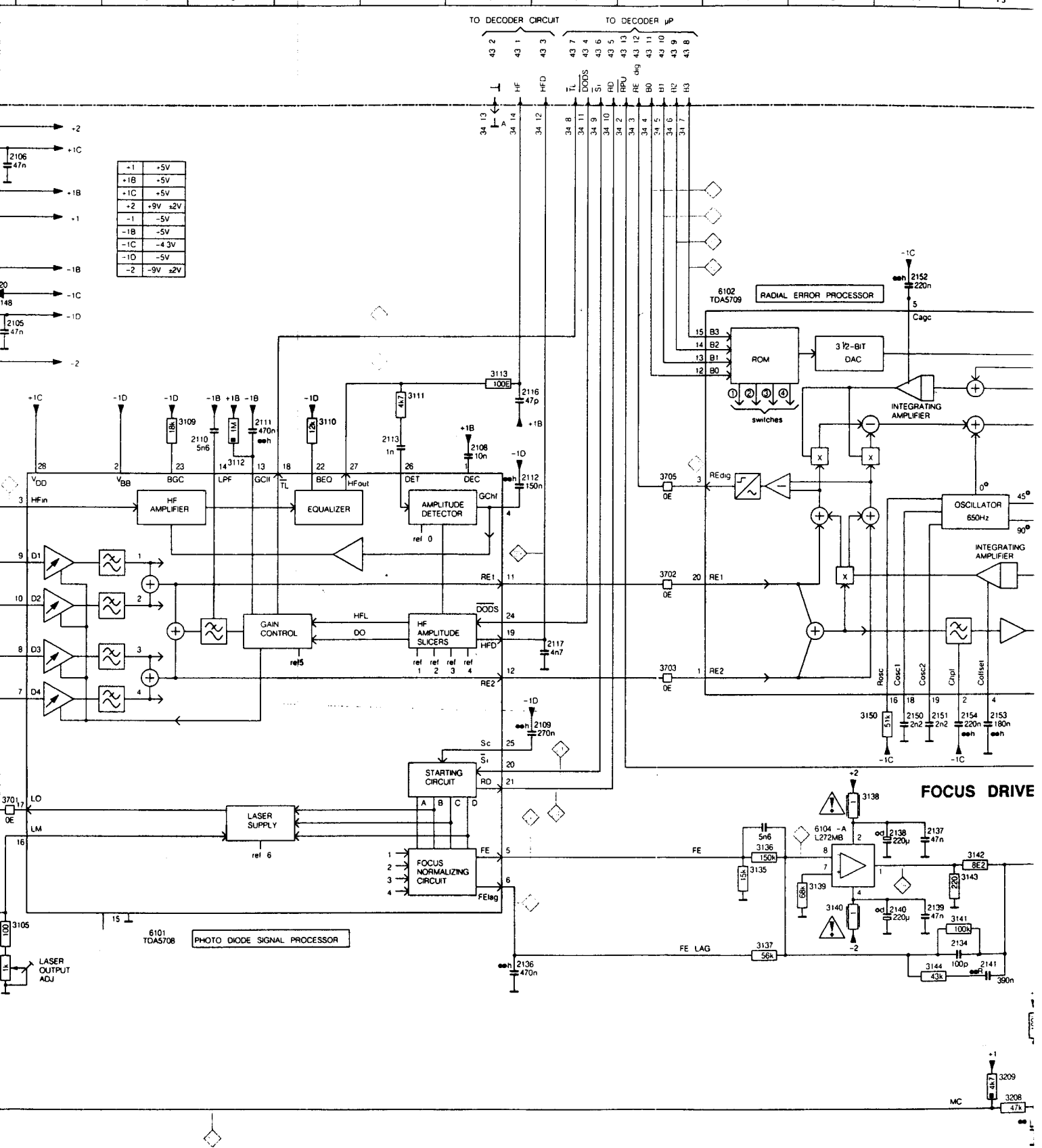
2101	B	3	3208	G	4
2102	B	3	3209	F	6
2103	B	4	3701	C	3
2104	B	4	3702	C	3
2105	B	4	3703	F	3
2106	B	4	3705	F	4
2107	B	4	3709	B	4
2108	B	4	3710	F	5
2109	B	4	3712	C	5
2110	C	5	6102	C	5
2111	C	5	6103	F	5
2112	C	5	6104	F	3
2113	B	5	6108	F	5
2114	B	5	6109	F	6
2115	B	5	6110	H	7
2116	B	5	6111	H	7
2117	B	5	6114	F	6
2118	B	5	6118	F	2
2119	B	5	6119	F	2
2120	B	5			
2121	B	5			
2122	B	5			
2123	B	5			
2124	B	5			
2125	B	5			
2126	B	5			
2127	B	5			
2128	B	5			
2129	B	5			
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2157	B	5			
2158	B	5			
2159	B	5			
2160	B	5			
2200	G	4			
2201	H	4			
2202	H	4			
2203	G	5			
3101	B	2			
3102	B	2			
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3110	B	2			
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3141	B	2			
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3156	B	2			
3157	B	2			
3158	B	2			
3159	B	2			
3160	B	2			
3161	B	2			
3162	B	2			
3163	B	2			
3200	G	4			
3201	H	4			
3202	H	4			
3203	G	5			
3204	H	5			
3205	H	5			
3206	H	4			
3207	G	4			

PRS.01573
ORA AA-1
T12/633
Bf.H. Bl J 39537C

1001	J 2	2102	F 3	2106	B 4	2110	E 6	2116	E 10	2137	J 14	2141	K 15	2153	H 15	2157	I 17	2202	M 17	3103	F 3	3107	C 3	3111	E 8	31
1002	J 1	2103	J 3	2107	B 3	2111	E 6	2117	H 10	2138	J 14	2150	H 14	2154	H 15	2159	E 21	2203	M 16	3104	I 3	3108	B 3	3112	F 6	32
1003	J 1	2104	D 3	2108	E 9	2112	F 10	2134	K 15	2139	K 14	2151	H 14	2155	E 18	2200	L 18	3101	J 3	3105	K 4	3109	E 6	3113	D 9	33
2101	E 3	2105	D 4	2109	I 10	2113	E 8	2136	K 9	2140	K 14	2152	C 14	2156	F 18	2201	K 18	3102	E 3	3106	K 3	3110	E 7	3135	J 12	34



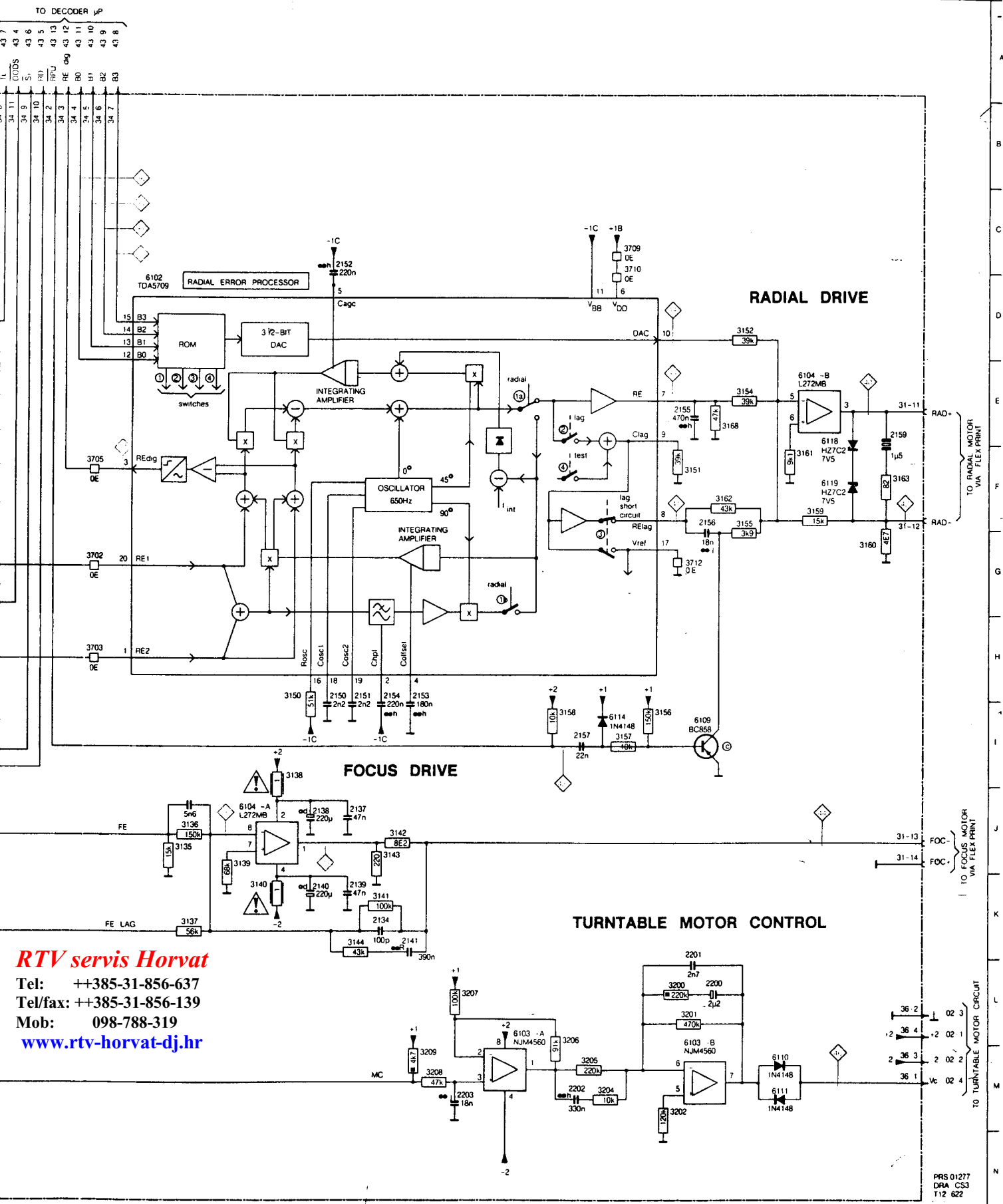
2116	E10	2137	J14	2141	K15	2153	H15	2157	I17	2202	M17	3103	F 3	3107	C 3	3111	E 8	3136	J12	3140	K13	3144	K14	3154	E19	3158	I17	3162	F19	32
2117	H10	2138	J14	2150	H14	2154	H15	2159	E21	2203	M16	3104	I 3	3108	B 3	3112	F 6	3137	K12	3141	K15	3150	H13	3155	F19	3159	F20	3163	F21	32
2134	K15	2139	K14	2151	H14	2155	E18	2200	L18	3101	J 3	3105	K 4	3109	E 6	3113	D 9	3138	I14	3142	J15	3151	F18	3156	I18	3160	G20	3168	E19	32
2136	K 9	2140	K14	2152	C14	2156	F18	2201	K18	3102	E 3	3106	X 3	3110	E 7	3135	J12	3139	J13	3143	J15	3152	D19	3157	I17	3161	F20	3200	L18	32



RESISTORS UNLESS SPECIFIED OTHERWISE 3150,3160,3207,3208 ARE MSRA25 RESISTORS
 CAPACITORS (PT, ELCO) ARE CHIP CAPACITORS UNLESS SPECIFIED OTHERWISE 2150 AND 2151 ARE PP CAPACITORS
 3148B AND BC858 ARE CHIP TRANSISTORS

4	5	6	7	8	9	10	11	12	13	14	15
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

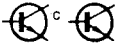

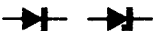
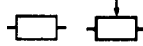
1	E	8	3136	J12	3140	K13	3144	K14	3154	E19	3158	I17	3162	F19	3201	L18	3206	L17	3701	I	3	3709	C17	6102	D12	6104	J13	6111	M19	6120	C	3
2	F	6	3137	K12	3141	K15	3150	H13	3155	F19	3159	F20	3163	F21	3202	M18	3207	L16	3702	G11	3710	C17	6103	L18	6108	I	3	6114	I17			
3	D	9	3138	I14	3142	J15	3151	F18	3156	I19	3160	G20	3168	E19	3204	M17	3208	M15	3703	H11	3712	G18	6103	L18	6109	I18	6118	E20				
4	J	12	3139	J13	3143	J15	3152	D19	3157	I17	3161	F20	3200	L18	3205	M17	3209	M15	3705	F11	6101	K	5	6104	E20	6110	M19	6119	F20			



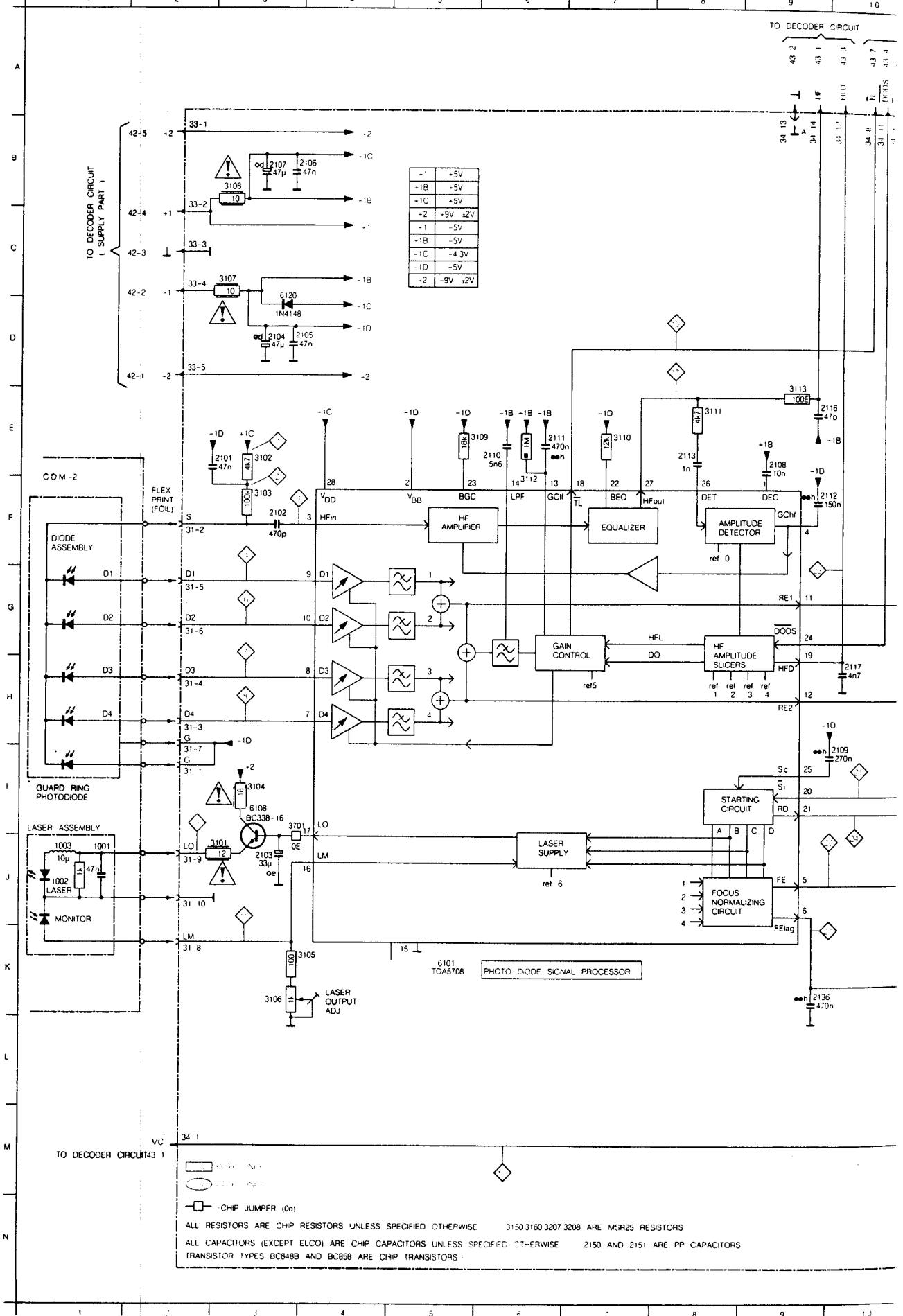
RTV servis Horvat
 Tel: ++385-31-856-637
 Tel/fax: ++385-31-856-139
 Mob: 098-788-319
www.rtv-horvat-dj.hr

PRS 0127
 DRA CS3
 112 622

ELECTRICAL PARTS IIA

			 IC		
6101	TDA5708	4822 209 83202	28P	IC socket	4822 255 40156
6102	TDA5709	4822 209 83203	20P	IC socket	5322 255 44259
6103	NJM4560D	4822 209 83274	14P	Flex print connector	4822 290 60602
6104	L272MB	4822 209 83197			
					
6109	BC858B	5322 130 41983	2150,2151	3.6 nF-160 V-1%	4822 121 51001
6108	BC338-16	4822 130 40892	2159	1.5 μF- 50 V-131P	4822 124 21918
			For chip capacitors see list on page 5-6		
					
6110,6111 } 6114,6120 } 6118,6119 }	1N4148	4822 130 30621	3101	12 Ω-NFR25	4822 111 30511
			3104	18 Ω-NFR25	4822 111 30515
			3106	1 kΩ-Trimpot	4822 100 20151
			3107,3108	4.7 Ω-NFR25-5%	4822 111 30499
			3138,3140	1 Ω-NFR25	4822 111 30483
			3160	4.7 Ω-MRS25	4822 116 52858
			For chip resistors see list on page 5-8		

1001	J 2	2102	F 3	2106	B 4	2110	E 6	2116	E10	2137	J14	2141	K15	2153	H15	2157	L17	2202	M17	3103	F 3	3107	C 3	3111	F
1002	J 1	2103	J 3	2107	B 3	2111	E 6	2117	H10	2138	J14	2150	H14	2154	H15	2159	E21	2203	M16	3104	F 3	3108	B 3	3112	F
1003	J 1	2104	D 3	2108	E 9	2112	F10	2134	K15	2139	K14	2151	H14	2155	E18	2200	L18	3101	J 3	3105	K 4	3109	E 6	3113	D
2101	E 3	2105	D 4	2109	I10	2113	E 8	2136	K 9	2140	K14	2152	C14	2152	F18	2201	K18	3102	E 3	3106	K 3	3110	E 7	3135	J

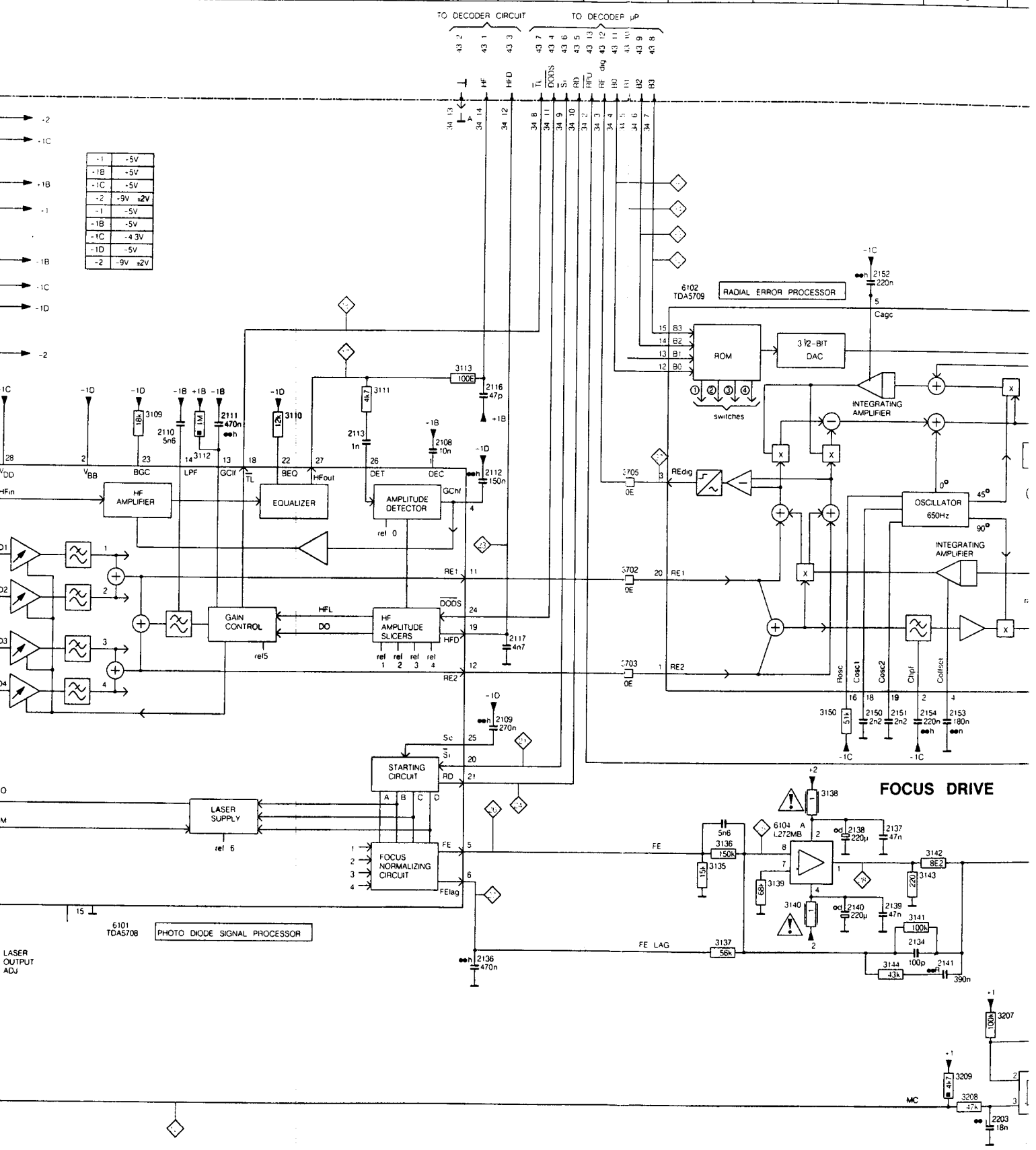


SERVO + PRE-AMPLIFIER CIRCUIT IIA

5-6-a-3

5-6-a-3

E10	2137	J14	2141	K15	2153	H15	2157	I17	2202	M17	3103	F3	3107	C3	3111	E8	3136	J2	3140	K13	3144	K14	3154	E19	3158	I17	3162	F19	3201
H10	2138	J14	2150	H14	2154	H15	2159	E21	2203	M16	3104	I3	3108	E3	3112	F6	3137	K12	3141	K15	3150	H13	3155	F19	3159	F20	3183	F21	3202
K15	2139	K14	2151	H14	2155	E18	2200	L18	3101	J3	3105	K4	3109	E6	3113	D9	3138	I14	3142	J15	3151	F18	3156	I18	3160	G20	3188	E19	3204
K9	2140	K14	2152	C14	2156	F18	2201	K18	3102	E3	3106	K3	3110	E7	3135	J12	3139	J13	3143	J15	3152	D19	3157	I17	3161	F20	3200	L18	3205



RESISTORS UNLESS SPECIFIED OTHERWISE 3150 3160 3207 3208 ARE MS/R25 RESISTORS
 CAPACITORS UNLESS SPECIFIED OTHERWISE 2150 AND 2151 ARE PP CAPACITORS
 BC858 ARE CHIP TRANSISTORS

4	5	6	7	8	9	10	11	12	13	14	15
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F 8	3136	J12	3140	K13	3144	K14	3154	E19	3158	I17	3162	F19	3201	L18	3206	L17	3701	I 3	3709	C17	6102	D12	6104	J13	6111	M19	6120	C 3
F 9	3137	K12	3141	K15	3150	H13	3155	F19	3159	F20	3163	F21	3222	M18	3207	L16	3702	G11	3710	C17	6103	L18	6108	I 3	6114	I17		
D 9	3138	I14	3142	J15	3151	F18	3156	I18	3160	G20	3168	E19	3204	M17	3208	M15	3703	H11	3712	G18	6103	L16	6109	I18	6118	E20		
J12	3139	J13	3143	J15	3152	D19	3157	I17	3161	F20	3200	L18	3205	M17	3209	M15	3705	F11	6104	K 5	6104	E20	6110	M19	6119	F20		

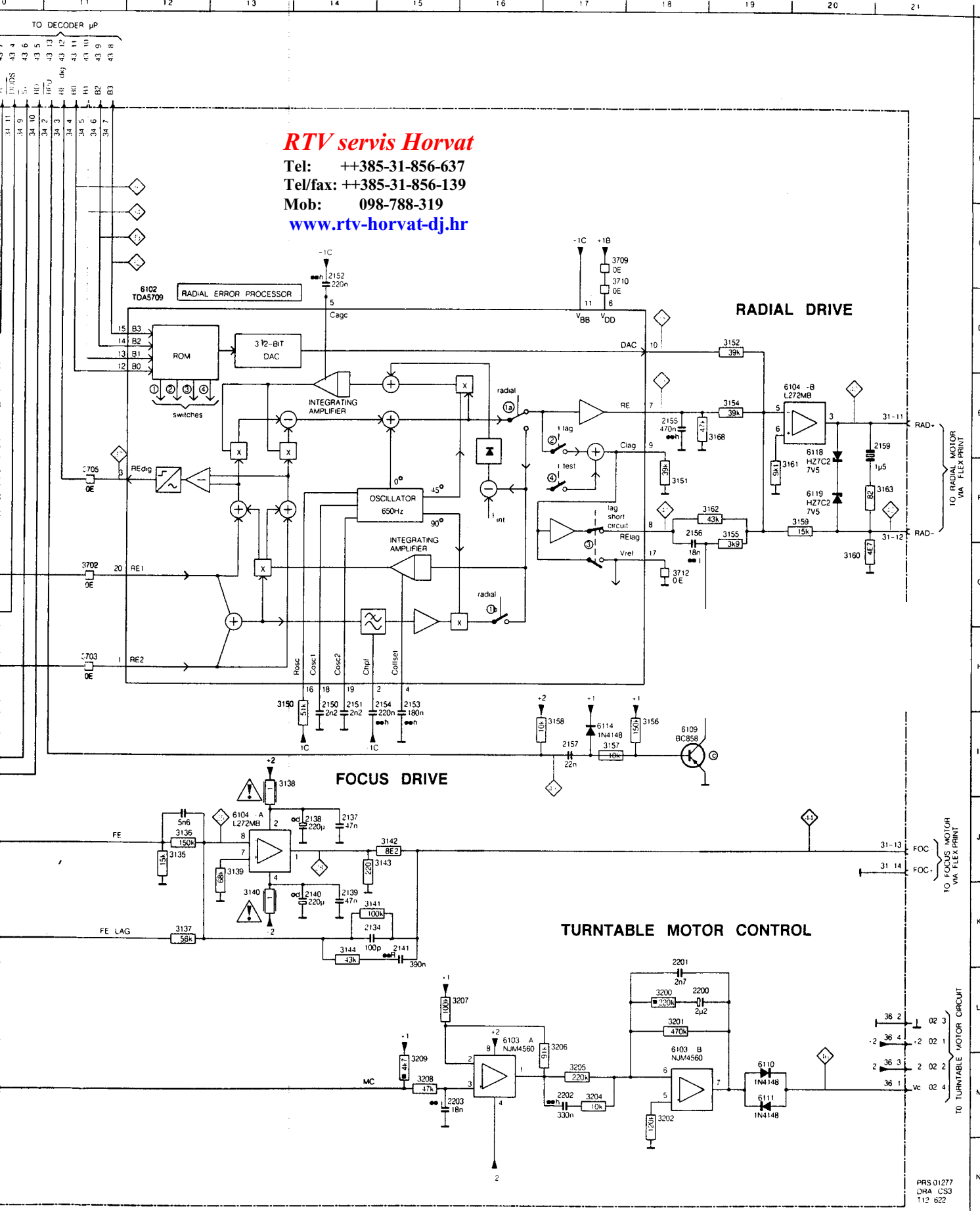
RTV servis Horvat

Tel: ++385-31-856-637



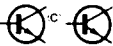

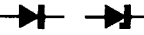
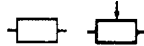
Tel/fax: ++385-31-856-139

Mob: 098-788-319

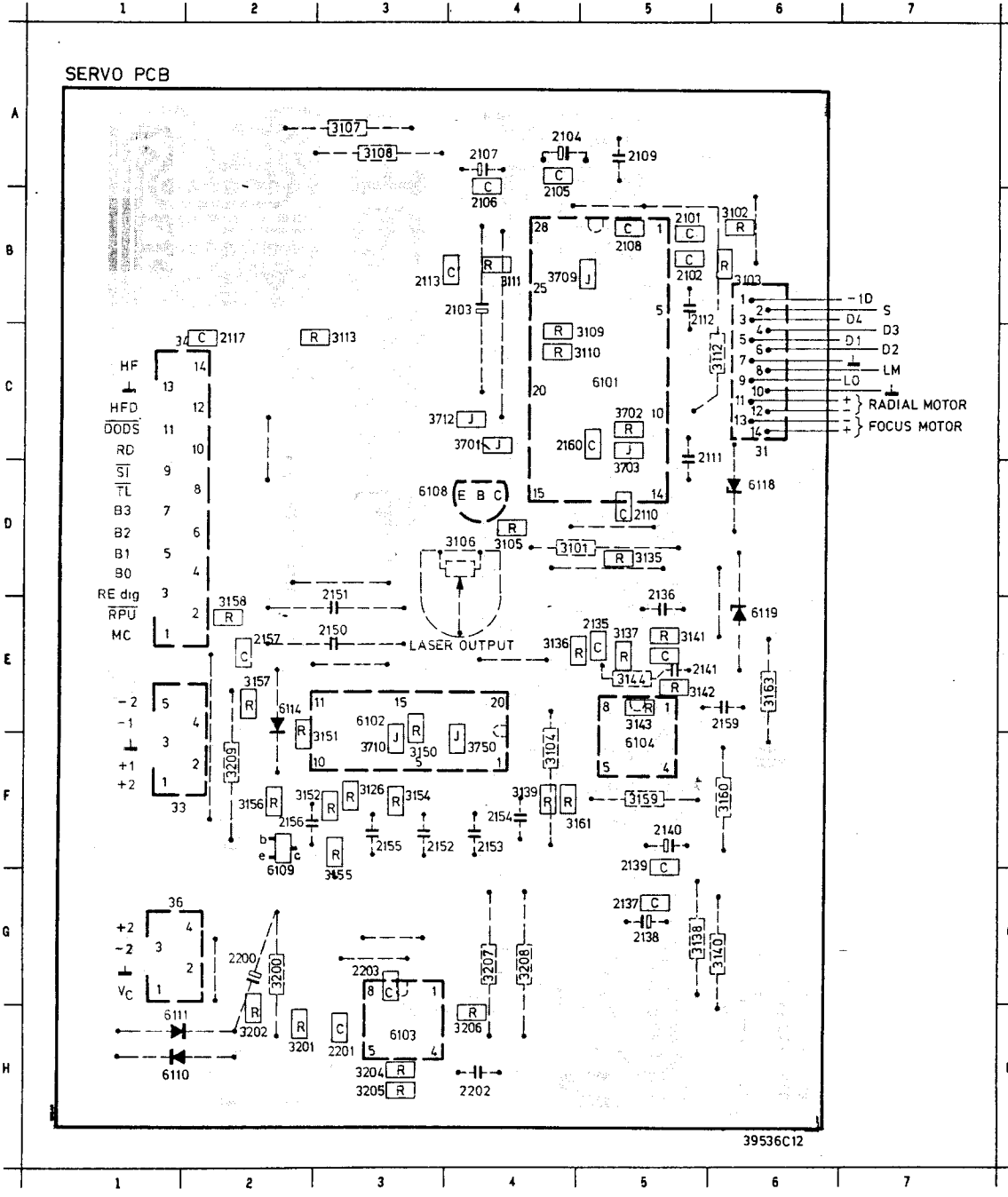
www.rtv-horvat-dj.hr



ELECTRICAL PARTS IIA

			 IC		
6101	TDA5708	4822 209 83202	28P	IC socket	4822 255 40156
6102	TDA5709	4822 209 83203	20P	IC socket	5322 255 44259
6103	NJM4560D	4822 209 83274	14P	Flex print connector	4822 290 60602
6104	L272MB	4822 209 83197			
					
6109	BC858B	5322 130 41983	2150,2151	3.6 nF-160 V-1%	4822 121 51001
6108	BC338-16	4822 130 40892	2159	1.5 μF- 50 V-131P	4822 124 21918
			For chip capacitors see list on page 5-6		
					
6110,6111	} 1N4148	4822 130 30621	3101	12 Ω-NFR25	4822 111 30511
6114,6120			3104	18 Ω-NFR25	4822 111 30515
6118,6119	} HZ7C2	4822 130 32862	3106	1 kΩ-Trimpot	4822 100 20151
			3107,3108	4.7 Ω-NFR25-5%	4822 111 30499
			3138,3140	1 Ω-NFR25	4822 111 30483
			3160	4.7 Ω-MRS25	4822 116 52858
			For chip resistors see list on page 5-8		

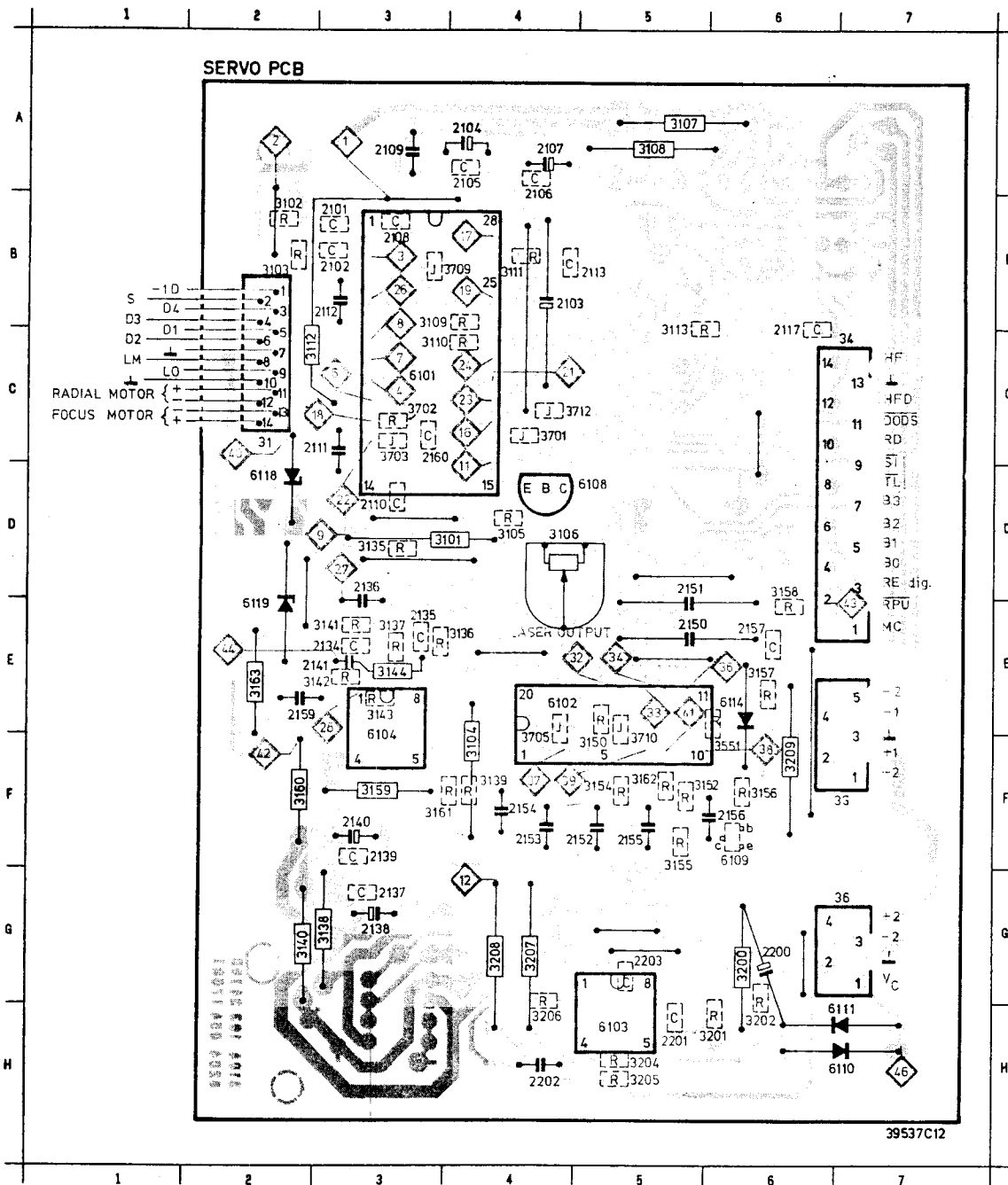
SERVO + PRE-AMPLIFIER PCB IIA



2101	B 5	3701	C 4
2102	B 5	3702	C 5
2103	B 4	3703	D 5
2104	A 4	3709	B 4
2105	B 4	3710	F 3
2106	B 4	3712	C 4
2107	A 4	3750	F 4
2108	B 5	5101	C 5
2109	B 5	5102	E 3
2110	D 5	5103	H 3
2111	C 5	5104	F 5
2112	B 5	5108	D 3
2113	B 3	5109	C 2
2117	C 2	5110	H 2
2135	E 5	5111	H 2
2136	D 5	5114	E 2
2137	C 5	5118	D 6
2138	C 5	5119	E 6
2139	F 5		
2140	F 5		
2141	E 6		
2150	F 3		
2151	D 3		
2152	F 4		
2153	F 4		
2154	F 4		
2155	F 3		
2156	F 2		
2157	E 2		
2159	E 6		
2160	C 5		
2200	G 2		
2201	H 3		
2202	H 4		
2203	G 3		
3101	D 5		
3102	B 6		
3103	B 6		
3104	F 4		
3105	D 4		
3106	D 4		
3107	A 3		
3108	C 5		
3109	C 5		
3110	C 5		
3111	B 4		
3112	C 6		
3113	C 3		
3126	D 5		
3135	D 5		
3136	E 4		
3137	F 5		
3138	G 5		
3139	F 4		
3140	G 6		
3141	F 5		
3142	E 6		
3143	E 6		
3144	F 3		
3150	F 3		
3151	F 3		
3152	F 3		
3154	F 3		
3155	G 3		
3156	F 2		
3157	E 2		
3158	D 2		
3159	F 5		
3160	F 6		
3161	F 5		
3163	E 6		
3200	G 2		
3201	H 2		
3202	H 2		
3204	H 3		
3205	H 3		
3206	H 4		
3207	G 4		
3208	G 4		
3209	F 2		

PRS.01572

5-6-b-2
SERVO + PRE-AMPLIFIER PCB IIA

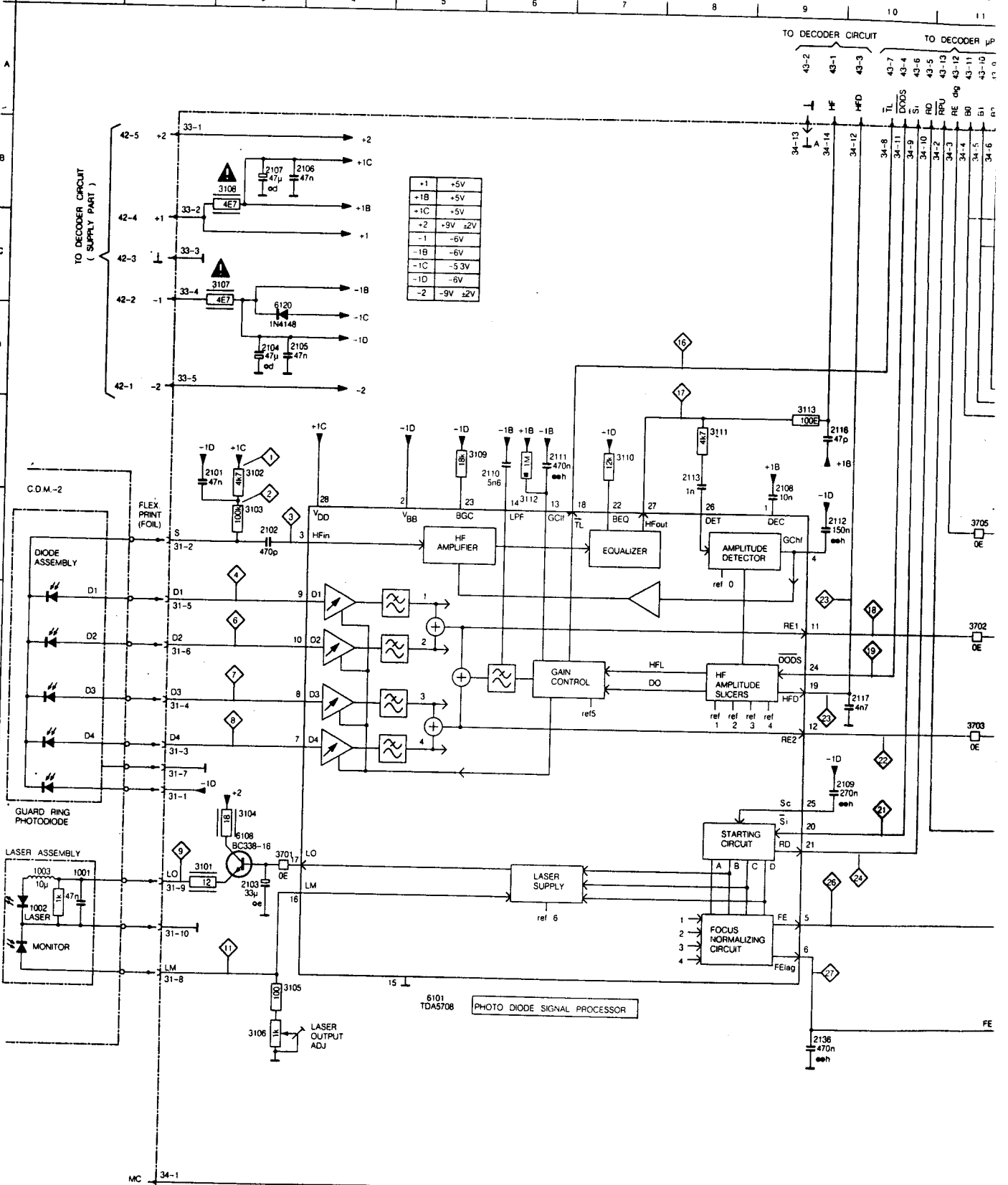


2101	B 3	3208	G 4
2102	B 3	3209	F 6
2103	B 4	3701	C 4
2104	A 4	3702	C 3
2105	A 4	3703	C 3
2106	A 4	3705	E 4
2107	A 4	3709	B 4
2108	B 3	3710	E 4
2109	A 3	3712	C 3
2110	D 3	6101	C 3
2111	C 3	6102	E 5
2112	B 3	6103	H 4
2113	B 5	6104	F 5
2117	B 6	6108	D 5
2134	E 3	6109	F 7
2135	E 3	6110	H 7
2136	D 3	6111	H 7
2137	G 3	6114	E 6
2138	C 3	6118	D 2
2139	F 3	6119	D 2
2140	F 3		
2141	F 3		
2150	E 5		
2151	D 5		
2152	F 5		
2153	F 4		
2154	F 4		
2155	F 5		
2156	F 6		
2157	F 6		
2159	E 2		
2160	C 4		
2200	G 5		
2201	H 5		
2202	H 4		
2203	G 5		
3101	D 4		
3102	B 2		
3103	B 2		
3104	F 4		
3105	D 4		
3106	D 4		
3107	A 4		
3108	A 4		
3109	B 3		
3110	C 3		
3111	B 4		
3112	B 4		
3113	B 5		
3135	D 3		
3136	E 4		
3137	E 3		
3138	E 3		
3139	F 4		
3140	G 2		
3141	F 3		
3142	F 3		
3143	F 3		
3144	F 3		
3150	F 5		
3151	F 5		
3152	F 6		
3154	F 5		
3155	F 5		
3156	F 6		
3157	E 6		
3158	D 6		
3159	F 3		
3160	F 3		
3161	F 4		
3162	F 5		
3163	E 2		
3200	G 5		
3201	H 6		
3202	H 6		
3204	H 5		
3205	H 5		
3206	H 4		
3207	G 4		

PRS.01573

SERVO + PRE-AMPLIFIER CIRCUIT IIB

1001	J 2	2102	F 3	2106	B 4	2110	E 6	2116	E10	2137	J14	2141	K15	2153	H15	2157	I17	2202	M17	3103	F 3	3107	C 3	3111	E 8	3136	J12	
1002	J 1	2103	J 3	2107	B 3	2111	E 6	2117	H10	2138	J14	2150	H14	2154	H15	2159	E21	2203	M16	3104	I 3	3108	B 3	3112	F 8	3136	J12	
1003	J 1	2104	D 3	2108	E 9	2112	F10	2134	K15	2139	K14	2151	H14	2155	E18	2200	L18	3101	J 3	3105	K 4	3109	E 6	3113	D 9	3137	K12	
2101	E 3	2105	D 4	2109	I10	2113	E 8	2136	K 9	2140	K14	2152	C14	2156	F18	2201	K18	3102	E 3	3106	K 3	3110	E 7	3135	J12	3138	I14	



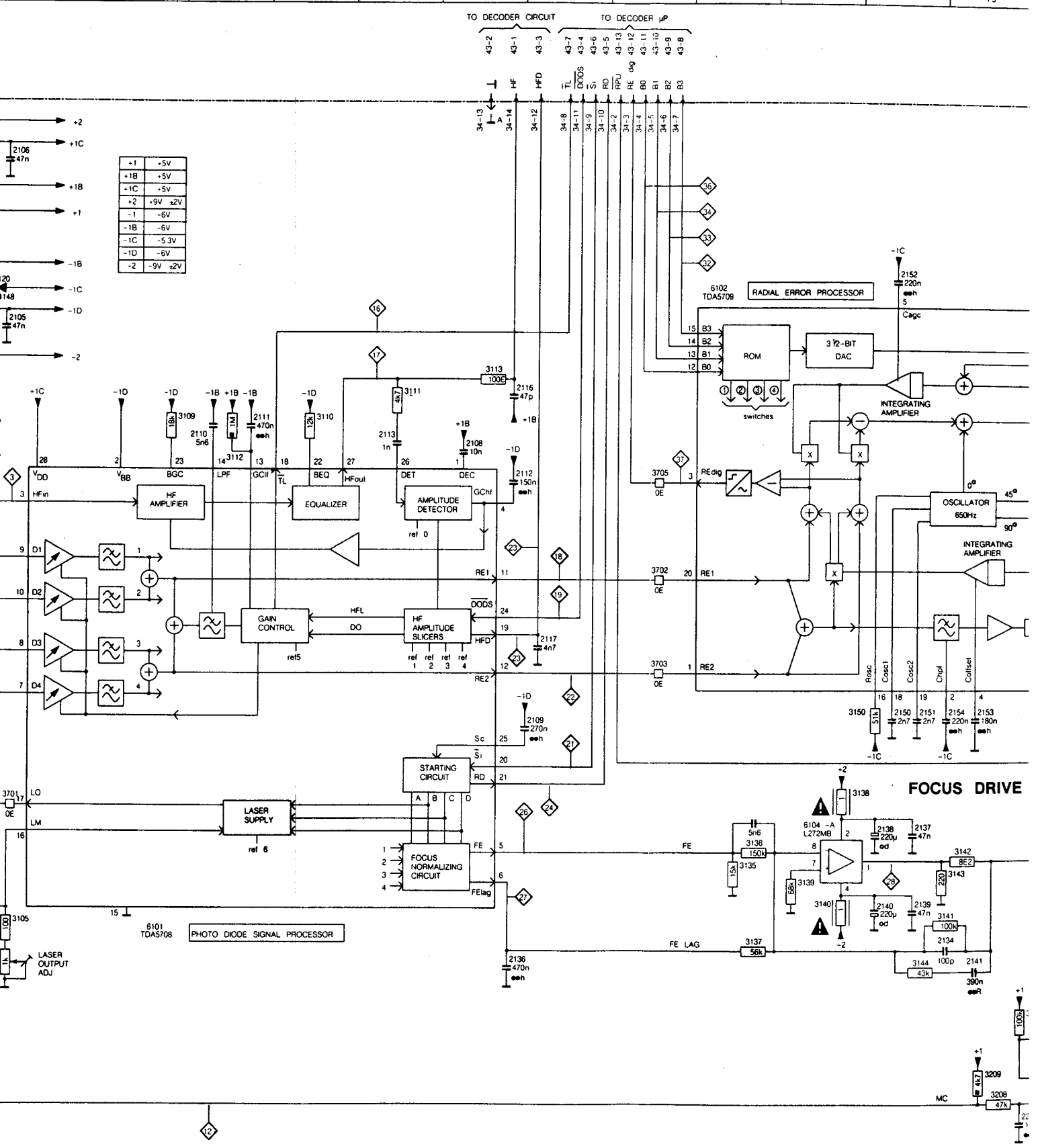
+1	+5V
+1B	+5V
+1C	+5V
+2	+9V ±2V
-1	-6V
-1B	-6V
-1C	-5.3V
-1D	-6V
-2	-9V ±2V

V PLAY ONLY
 V STOP ONLY
 -CHIP JUMPER (0Ω)

ALL RESISTORS ARE CHIP RESISTORS UNLESS SPECIFIED OTHERWISE 3150,3160,3207,3208 ARE MSR25 RESISTORS
 ALL CAPACITORS (EXCEPT ELCO) ARE CHIP CAPACITORS UNLESS SPECIFIED OTHERWISE 2150 AND 2151 ARE PP CAPACITORS
 TRANSISTOR TYPES BC848B AND BC858 ARE CHIP TRANSISTORS

SERVO + PRE-AMPLIFIER CIRCUIT IIB

2116	E10	2137	J14	2141	K15	2153	H15	2157	I17	2202	M17	3103	F 3	3107	C 3	3111	E 8	3136	J12	3140	K13	3144	K14	3154	E19	3158	I17	3162	F19	320
2117	H10	2138	J14	2150	H14	2154	H15	2159	E21	2203	M16	3104	I 3	3108	B 3	3112	F 6	3137	K12	3141	K15	3150	H13	3155	F19	3159	F20	3163	F21	320
2134	K15	2139	K14	2151	H14	2155	E18	2200	L18	3101	J 3	3105	K 4	3109	E 6	3113	D 9	3138	I14	3142	J15	3151	F18	3156	I18	3160	G20	3168	E19	320
2136	K 9	2140	K14	2152	C14	2156	F18	2201	K18	3102	E 3	3106	K 3	3110	E 7	3135	J12	3139	J13	3143	J15	3152	D19	3157	I17	3161	F20	3200	L18	320



+1	-5V
+1B	+5V
+1C	-5V
+2	+9V ±2V
-1	-6V
-1B	-6V
-1C	-5.3V
-1D	-6V
-2	-9V ±2V

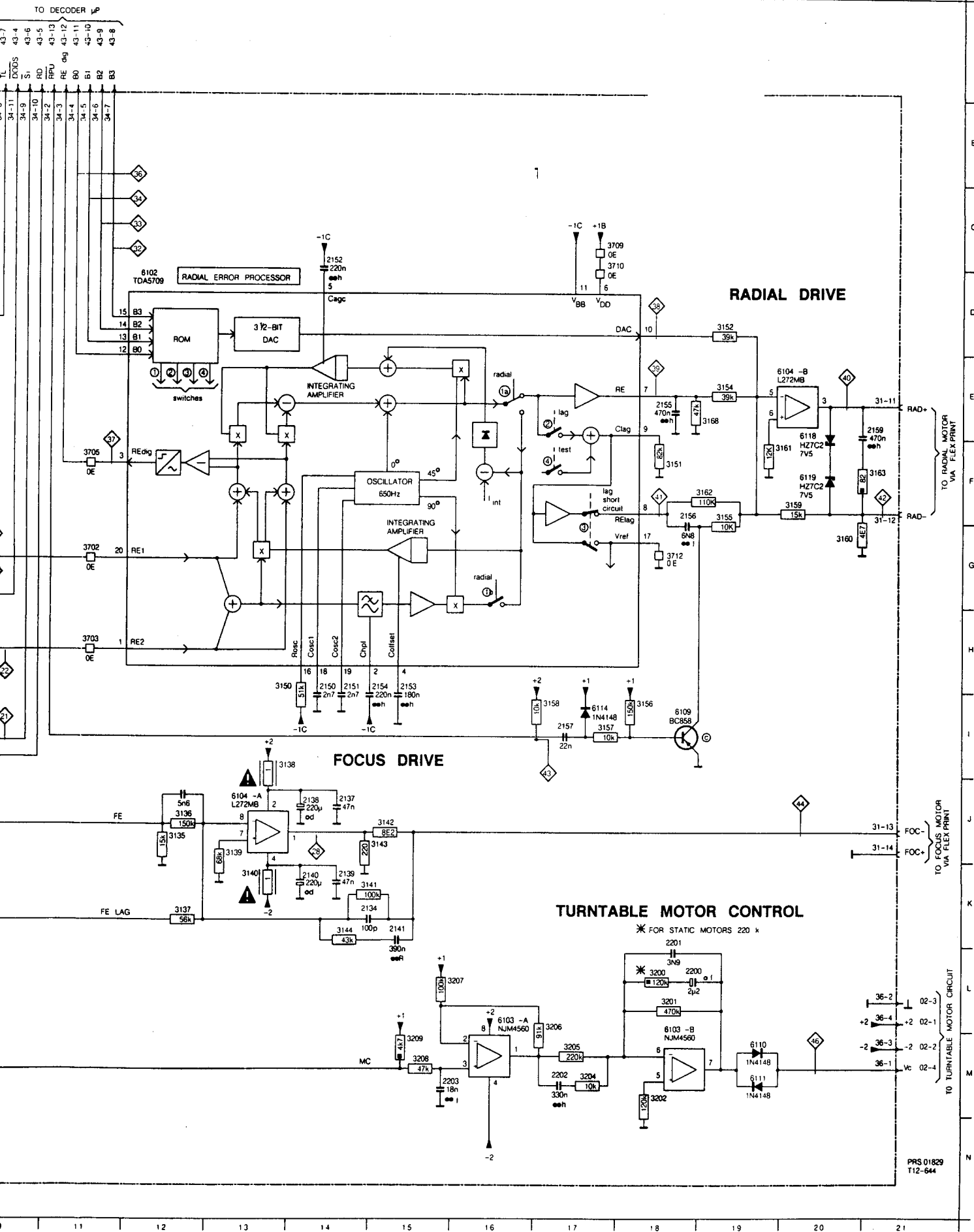
6101 TDA5708 PHOTO DIODE SIGNAL PROCESSOR

6102 TDA5709 RADIAL ERROR PROCESSOR

FOCUS DRIVE

RESISTORS UNLESS SPECIFIED OTHERWISE 3150,3160,3207,3208 ARE MSR25 RESISTORS
 CAPACITORS UNLESS SPECIFIED OTHERWISE 2150 AND 2151 ARE PP CAPACITORS
 TRANSISTORS UNLESS SPECIFIED OTHERWISE 3108 AND BC858 ARE CHIP TRANSISTORS

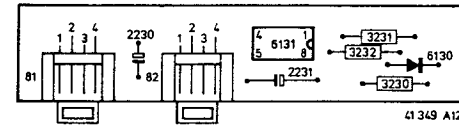
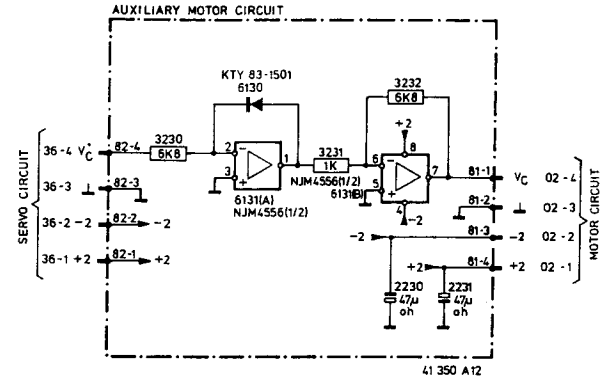
1	8	3136	J12	3140	K13	3144	K14	3154	E19	3158	L17	3182	F19	3201	L18	3206	L17	3701	I 3	3709	C17	6102	D12	6104	J13	6111	M19	6120	C 3
2	9	3137	K12	3141	K15	3150	H13	3155	F19	3159	F20	3163	F21	3202	M18	3217	L16	3702	G11	3710	C17	6103	L18	6108	I 3	6114	I17		
3	10	3138	I14	3142	J15	3151	F18	3156	I18	3160	G20	3188	E19	3204	M17	3208	M15	3703	H11	3712	G18	6103	L16	6109	I18	6118	E20		
4	11	3139	J13	3143	J15	3152	D19	3157	I17	3161	F20	3200	L18	3205	M17	3209	M15	3705	F11	6101	X 5	6104	E20	6110	M19	6119	F20		



PRS 01829
T12-644

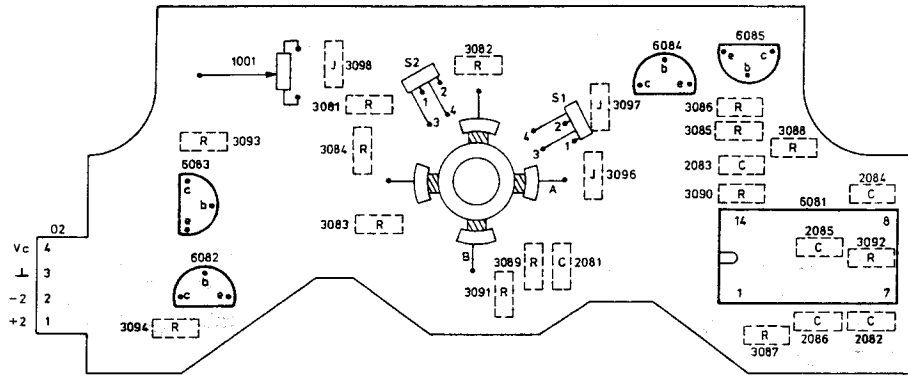
ELECTRICAL PARTS IIB

			IC		
6101	TDA5708	4822 209 83202	28P	IC socket	4822 255 40156
6102	TDA5709	4822 209 83203	20P	IC socket	5322 255 44259
6103	NJM4560D	4822 209 83274	14P	Flex print connector	4822 290 60602
6104	L272MBH	4822 209 70705			
6109	BC858B	5322 130 41983	2150,2151	3.6 nF-160 V-1%	4822 121 51001
6108	BC338-16	4822 130 40892	2159	1.5 μF- 50 V-131P	4822 124 21918
			For chip capacitors see list on page 5-8-a		
6110,6111	1N4148	4822 130 30621	3101	12 Ω-NFR25	4822 111 30511
6114,6120			3104	18 Ω-NFR25	4822 111 30515
6118,6119	HZ7C2	4822 130 32862	3106	1 kΩ-Trimpot	4822 100 20151
			3107,3108	4.7 Ω-NFR25-5%	4822 111 30499
			3138,3140	1 Ω-NFR25	4822 111 30483
			3160	4.7 Ω-MRS25	4822 116 52858
			For chip resistors see list on page 5-8-a		



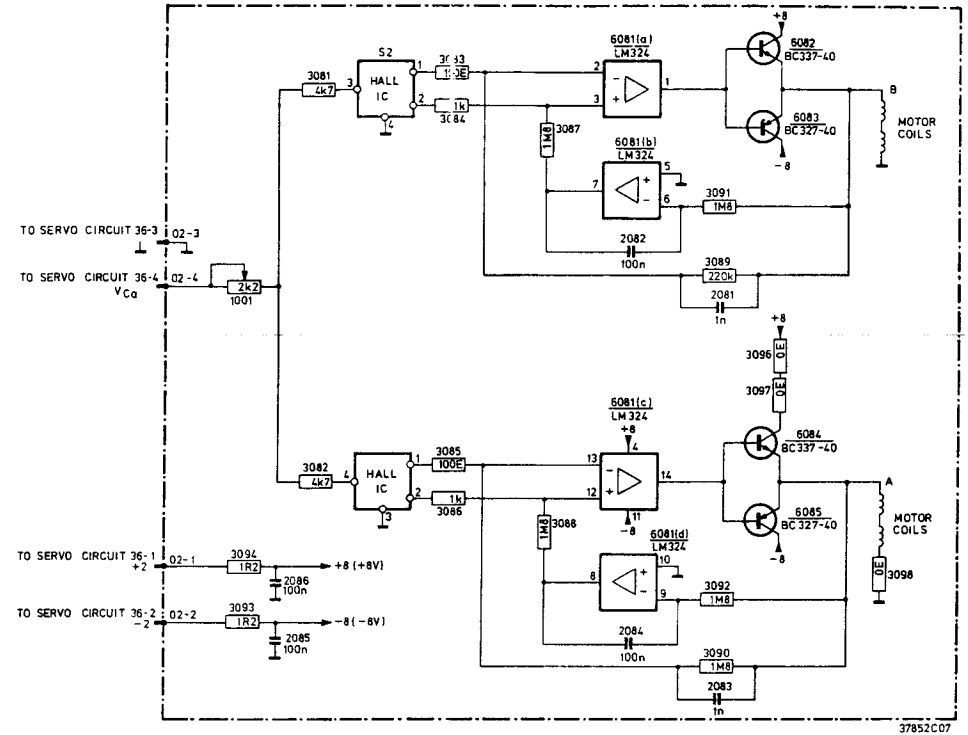
* Only for version 0303

MOTOR PCB

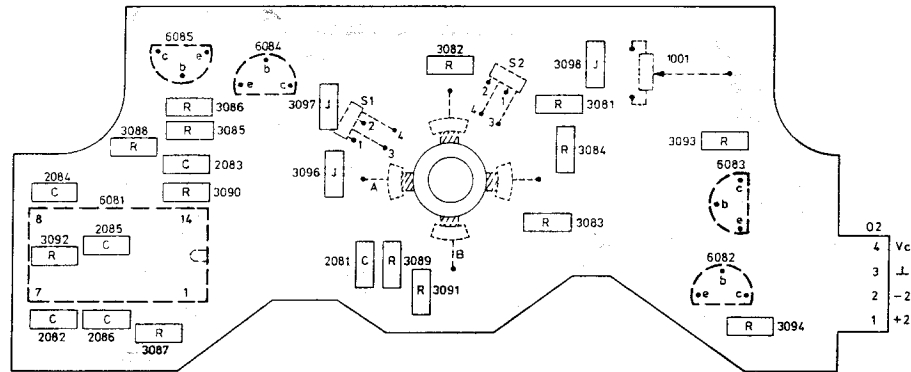


38 024 C12

MOTOR CIRCUIT



37852C07



38 025 C12

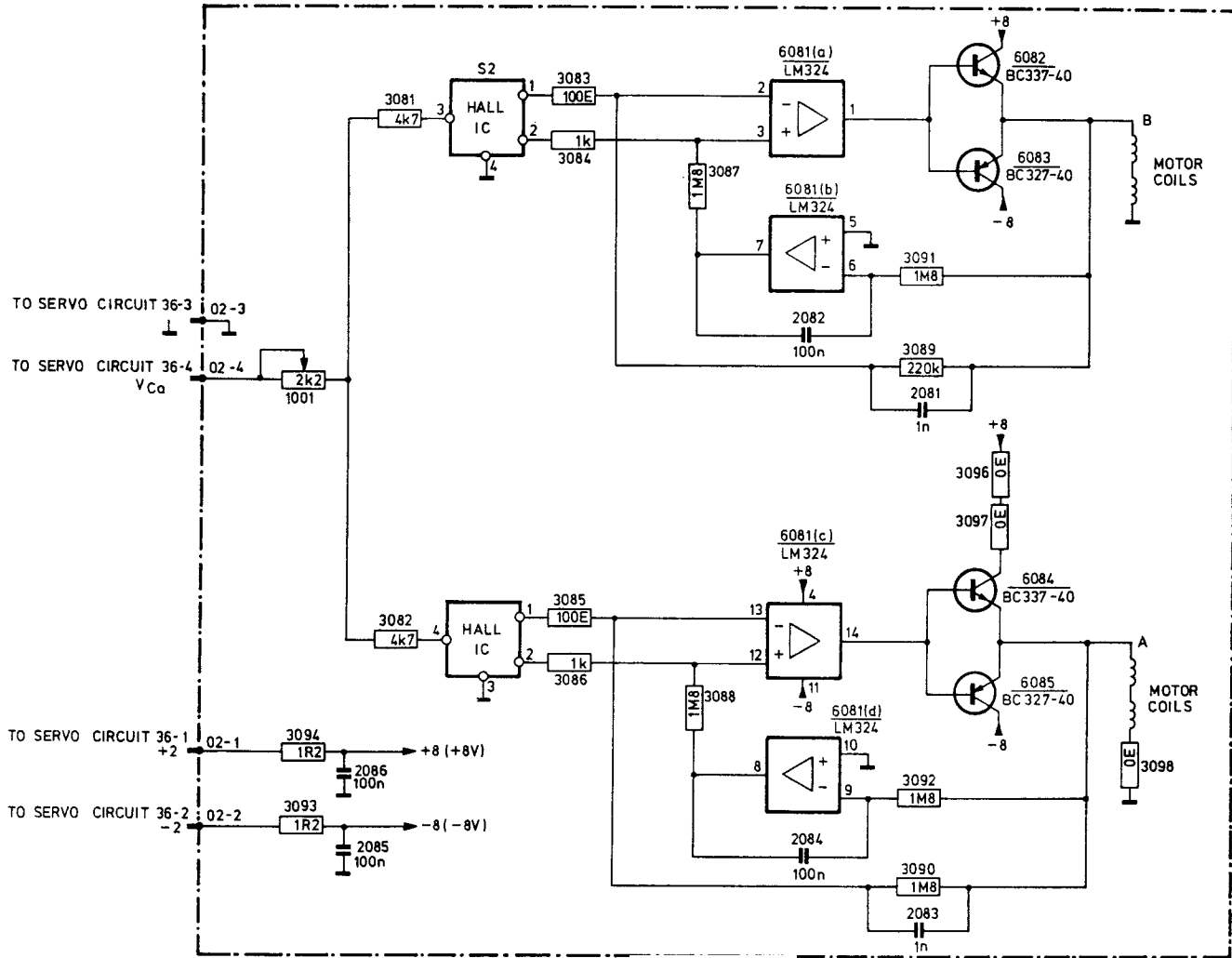
For codenumber of the motorassembly see the C.D. mechanism exploded view page 4-1

	Carbon film 0.2 W 70°C 5%		Ceramic plate Tuning ≤ 120 pF NP.0 2% Others -20/+80%	*a = 2.5 V b = 4 V c = 6.3 V d = 10 V e = 16 V f = 25 V g = 40 V h = 63 V i = 100 V l = 125 V m = 150 V n = 160 V q = 200 V r = 250 V s = 300 V t = 350 V u = 400 V v = 500 V w = 630 V x = 1000 V A = 1.6 V B = 6 V C = 12 V D = 15 V E = 20 V F = 35 V G = 50 V H = 75 V I = 80 V
	Carbon film 0.33 W 70°C 5%		Polyester flat foil 10%	
	Metal film 0.33 W 70°C 5%		Metalized polyester flat film 10%	
	Carbon film 0.5 W 70°C 5%		Polyester flat foil small size (Mylar) 10%	
	Carbon film 0.67 W 70°C 5%		Polystyrene film/foil 1%	
	Carbon film 1.15 W 70°C 5%		Tubular ceramic	
	Chip component		Miniature single	
			Subminiature tantalum ± 20%	

27 037 A/C





CS 2 821

MOTOR CIRCUIT

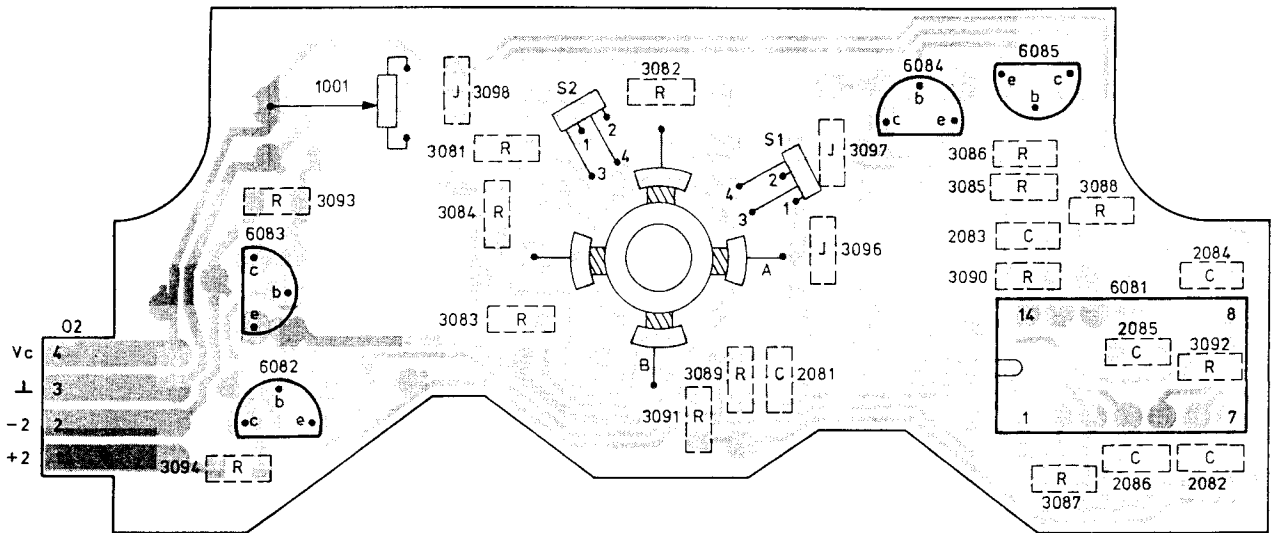


37852C07

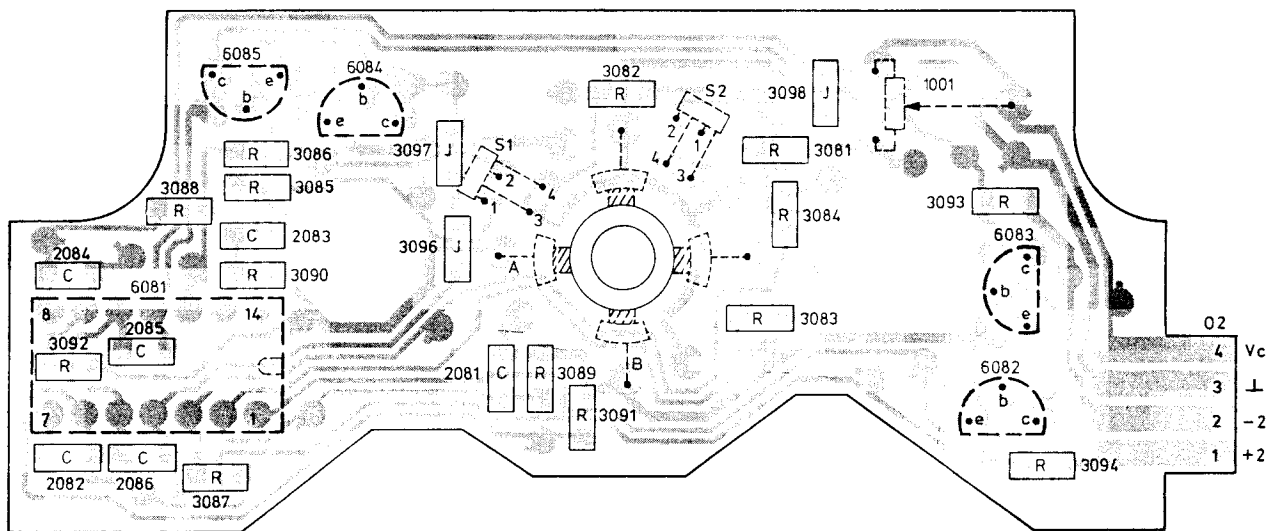
	<p>Carbon film 0.2 W 70°C 5%</p> <p>Carbon film 0.33 W 70°C 5%</p> <p>Metal film 0.33 W 70°C 5%</p> <p>Carbon film 0.5 W 70°C 5%</p> <p>Carbon film 0.67 W 70°C 5%</p> <p>Carbon film 1.15 W 70°C 5%</p>		<p>Ceramic plate Tuning ≤ 120 pF NP.0 2% Others -20/+80%</p> <p>Polyester flat foil 10%</p> <p>Metalized polyester flat film 10%</p> <p>Polyester flat foil small size (Myar) 10%</p> <p>Polystyrene film/foil 1%</p> <p>Tubular ceramic</p> <p>Miniature single</p> <p>Subminiature tantalum $\pm 20\%$</p>	<p>*a = 2,5 V b = 4 V c = 6,3 V d = 10 V e = 16 V f = 25 V g = 40 V h = 63 V j = 100 V l = 125 V m = 150 V n = 160 V q = 200 V r = 250 V s = 300 V t = 350 V u = 400 V v = 500 V w = 630 V x = 1000 V A = 1,6 V B = 6 V C = 12 V D = 15 V E = 20 V F = 35 V G = 50 V H = 75 V I = 80 V</p>
<p>© Chip component</p>				

 Chips 50 V NP0 S1206			 Chips 0,125 W S1206			 Chips 0,125 W S1206		
1 pF	5%	4822 122 32279	6,2 E	5%	4822 111 90395	7,5 k	2%	4822 111 90276
1,5 pF	5%	4822 122 31792	6,8 E	5%	4822 111 90254	8,2 k	2%	5322 111 90118
1,8 pF	5%	4822 122 32087	7,5 E	5%	4822 111 90396	9,1 k	2%	4822 111 90373
2,2 pF	5%	4822 122 32425	8,2 E	5%	4822 111 90397	10 k	2%	4822 111 90249
3,3 pF	5%	4822 122 32079	9,1 E	5%	4822 111 90398	11 k	2%	4822 111 90337
3,9 pF	5%	4822 122 32081	10 E	2%	5322 111 90095	12 k	2%	4822 111 90253
4,7 pF	5%	4822 122 32082	11 E	2%	4822 111 90338	13 k	2%	4822 111 90509
8,2 pF	5%	4822 122 32083	12 E	2%	4822 111 90341	15 k	2%	4822 111 90196
10 pF	5%	4822 122 31971	13 E	2%	4822 111 90343	16 k	2%	4822 111 90346
12 pF	5%	4822 122 32139	15 E	2%	4822 111 90344	18 k	2%	4822 111 90238
18 pF	5%	4822 122 31769	16 E	2%	4822 111 90347	20 k	2%	4822 111 90349
22 pF	10%	4822 122 31837	18 E	2%	5322 111 90139	22 k	2%	4822 111 90251
27 pF	5%	4822 122 31966	20 E	2%	4822 111 90352	24 k	2%	4822 111 90512
33 pF	5%	4822 122 31756	22 E	2%	4822 111 90186	27 k	2%	4822 111 90542
39 pF	5%	4822 122 31972	24 E	2%	4822 111 90355	30 k	2%	4822 111 90216
47 pF	5%	4822 122 31772	27 E	2%	5322 111 90375	33 k	2%	5322 111 90267
56 pF	5%	4822 122 31774	30 E	2%	4822 111 90356	36 k	2%	4822 111 90514
68 pF	5%	4822 122 32267	33 E	2%	4822 111 90357	39 k	2%	5322 111 90108
82 pF	10%	4822 122 31839	36 E	2%	4822 111 90359	43 k	2%	4822 111 90363
100 pF	5%	4822 122 31765	39 E	2%	4822 111 90361	47 k	2%	4822 111 90543
120 pF	5%	4822 122 31766	43 E	2%	5322 116 90125	51 k	2%	5322 111 90274
150 pF	5%	4822 122 31767	47 E	2%	4822 111 90217	56 k	2%	4822 111 90573
180 pF	2%	4822 122 31794	51 E	2%	4822 111 90365	62 k	2%	5322 111 90275
220 pF	5%	4822 122 31965	56 E	2%	4822 111 90239	68 k	2%	4822 111 90202
270 pF	5%	4822 122 32142	62 E	2%	4822 111 90367	75 k	2%	4822 111 90574
330 pF	10%	4822 122 31642	68 E	2%	4822 111 90203	82 k	2%	4822 111 90575
390 pF	5%	4822 122 31771	75 E	2%	4822 111 90371	91 k	2%	5322 111 90277
470 pF	5%	4822 122 31727	82 E	2%	4822 111 90124	100 k	2%	4822 111 90214
560 pF	5%	4822 122 31773	91 E	2%	4822 111 90375	110 k	2%	5322 111 90269
680 pF	5%	4822 122 31775	100 E	2%	5322 111 90091	120 k	2%	4822 111 90568
820 pF	5%	4822 122 31974	110 E	2%	4822 111 90335	130 k	2%	4822 111 90511
1 nF	10%	5322 122 31647	120 E	2%	4822 111 90339	150 k	2%	5322 111 90099
1,2 nF	5%	4822 122 31807	130 E	2%	4822 111 90164	160 k	2%	5322 111 90264
1,5 nF	10%	4822 122 31781	150 E	2%	5322 111 90098	180 k	2%	4822 111 90565
2,2 nF	10%	4822 122 31644	160 E	2%	4822 111 90345	200 k	2%	4822 111 90351
2,7 nF	10%	4822 122 31783	180 E	2%	5322 111 90242	220 k	2%	4822 111 90197
3,3 nF	10%	4822 122 31969	200 E	2%	4822 111 90348	240 k	2%	4822 111 90215
3,9 nF	10%	4822 122 32566	220 E	2%	4822 111 90178	270 k	2%	4822 111 90302
4,7 nF	10%	4822 122 31784	240 E	2%	4822 111 90353	300 k	2%	5322 111 90266
5,6 nF	10%	4822 122 31916	270 E	2%	4822 111 90154	330 k	2%	4822 111 90513
6,8 nF	10%	4822 122 31976	300 E	2%	4822 111 90156	360 k	2%	4822 111 90515
10 nF	10%	4822 122 31728	330 E	2%	5322 111 90106	390 k	2%	4822 111 90182
12 nF	10%	5322 122 31648	360 E	1%	4822 111 90288	430 k	2%	4822 111 90168
15 nF	10%	4822 122 31782	360 E	2%	4822 111 90358	470 k	2%	4822 111 90161
18 nF	10%	4822 122 31759	390 E	2%	5322 111 90138	510 k	2%	4822 111 90364
22 nF	10%	4822 122 31797	430 E	2%	4822 111 90362	560 k	2%	4822 111 90169
27 nF	10%	4822 122 32541	470 E	2%	5322 111 90109	620 k	2%	4822 111 90213
33 nF	10%	4822 122 31981	510 E	2%	4822 111 90245	680 k	2%	4822 111 90368
47 nF	10%	4822 122 32542	560 E	2%	5322 111 90113	750 k	2%	4822 111 90369
56 nF	10%	4822 122 32183	620 E	2%	4822 111 90366	820 k	2%	4822 111 90205
100 nF	10%	4822 122 31947	680 E	2%	4822 111 90162	910 k	2%	4822 111 90374
 Chips 0,125 W S1206			750 E	2%	5322 111 90306	1 M	2%	4822 111 90252
0 E	jumper	4822 111 90163	820 E	2%	4822 111 90171	1,1 M	5%	4822 111 90408
1 E	5%	4822 111 90184	910 E	2%	4822 111 90372	1,2 M	5%	4822 111 90409
1,1 E	5%	4822 111 90377	1 k	2%	5322 111 90092	1,3 M	5%	4822 111 90411
1,2 E	5%	4822 111 90378	1,1 k	2%	4822 111 90336	1,5 M	5%	4822 111 90412
1,3 E	5%	4822 111 90379	1,2 k	2%	5322 111 90096	1,6 M	5%	4822 111 90413
1,5 E	5%	4822 111 90381	1,3 k	2%	4822 111 90244	1,8 M	5%	4822 111 90414
1,6 E	5%	4822 111 90382	1,5 k	2%	4822 111 90151	2 M	5%	4822 111 90415
1,8 E	5%	4822 111 90383	1,6 k	2%	5322 111 90265	2,2 M	5%	4822 111 90185
2 E	5%	4822 111 90384	1,8 k	2%	5322 111 90101	2,4 M	5%	4822 111 90416
2,2 E	5%	5322 111 90104	2 k	2%	4822 111 90165	2,7 M	5%	4822 111 90417
2,4 E	5%	4822 111 90385	2,2 k	2%	4822 111 90248	3 M	5%	4822 111 90418
2,7 E	5%	4822 111 90386	2,4 k	2%	4822 111 90289	3,3 M	5%	4822 111 90191
3 E	5%	4822 111 90387	2,7 k	2%	4822 111 90569	3,6 M	5%	4822 111 90419
3,3 E	5%	4822 111 90338	3 k	2%	4822 111 90198	3,9 M	5%	4822 111 90421
3,6 E	5%	4822 111 90389	3,3 k	2%	4822 111 90157	4,3 M	5%	4822 111 90422
3,9 E	5%	4822 111 90391	3,6 k	2%	5322 111 90107	4,7 M	5%	4822 111 90423
4,3 E	5%	4822 111 90392	3,9 k	2%	4822 111 90571	5,1 M	5%	4822 111 90424
4,7 E	5%	5322 111 90376	4,3 k	2%	4822 111 90167	5,6 M	5%	4822 111 90425
5,1 E	5%	4822 111 90393	4,7 k	2%	5322 111 90111	6,2 M	5%	4822 111 90426
5,6 E	5%	4822 111 90394	5,1 k	2%	5322 111 90268	6,8 M	5%	4822 111 90235
			5,6 k	2%	4822 111 90572	7,5 M	5%	4822 111 90427
			6,2 k	2%	4822 111 90545	8,2 M	5%	4822 111 90237
			6,8 k	2%	4822 111 90544	9,1 M	5%	4822 111 90428

MOTOR PCB



38 024 C12



38 025 C12

For codenumber of the motorassembly see the C.D. mechanism exploded view page 4-1

SURVEY OF SERVO PANEL CHANGES

Each time when a change is made, the print gets another yellow sticker with a different character.

Panels for the static version : 5725 (on label); this version is for CDM2 - Hi-Fi/0000, see circuit on page 5-3-a.

The basic panel is indicated with label A.

Label	Item	Changed into	Date
B	3119	12 K Ω	16-12-1985
C	2109	270 nF	22-01-1986
	2121	3.9 nF	
	2122	180 nF	
	2124	68 nF	
	2125	18 nF	
	3116	430 E Ω	
	3119	100 k Ω	
	3120	10 k Ω	
	3121	33 k Ω	
	3122	390 k Ω	
	3123	330 k Ω	
	3124	180 k Ω	
	3125	removed	
	3126	jumper 3724	
	3127	removed	
	3723	56 k Ω	

Reason:

The performance of the hallmotors is different as those, which are used with label A and B.

Remark:

Panels with label C do not have a delaytime for the MCO signal.

Label	Item	Changed into	Date
D	2126	3.3 uF/25 V	03-02-1986
	2127	68 uF/16 V	
	3132	470 E ohm	

Reason:

Start (MCO signal) delay of the hallmotor.

Label	Item	Changed into	Date
E	2126	2.2 uF/25 V	06-03-1986
	6104	L272MBH codenumber 4822 209 70705.	

Reason:

Time reduction of the start pulse of the hallmotor. L272MBH is a low offset selected version.

Label	Item	Changed into	Date
F	6103	NJM4560D	13-05-1986

Reason:

NJM4560D has a better performance.

Label	Item	Changed into	Date
H	2127	47 uF/10 V	07-06-1986

Reason:

Reduction of the start (MCO signal) delay.

Label	Item	Changed into	Date
I	2123	short-circuit wire	24-06-1986

Reason:

Increasing the total gain factor during and after starting up of the hallmotor.

Label	Item	Changed into	Date
J	The radial output circuit has been changed according to the circuit on page 5-4-a-1.		

Reason:

Reduction of the bandwidth of the radial control.

Panels for the static version : 5768 (on label); this version is for CDM 2 - Top Hi-Fi/0001, see circuit on page 5-6-a-3.

The basic panel has no label. It is possible that capacitor 2104 is mounted in a wrong way. On panels with a sticker D, 2104 is mounted in the right way.

Panels for the dynamic version : 5826 (on label); this version is for CDM 2 - 0300/0303, see circuit on page 5-4-2.

The basic panel has the label G.

Label	Item	Changed into	Date
K	The radial output circuit has been changed according to the circuit on page 5-4-2. <i>Reason:</i> Reduction of the bandwidth of the radial control.		22-08-1986
J	2109 2127	270 nF 47 uF/10 V	07-10-1986
	<i>Reason:</i> Increasing the time for the startup procedure.		
M	these were panels indicated with label G 2109 270 nF 2127 47 uF/10 V		09-10-1986
	<i>Reason:</i> See J, only for panels with the old radial circuit.		

Panels for the dynamic version : 5827 (on label); this version is for CDM 2 - 0301, see circuit on page 5-6-5.

The basic panel has the label B.

Label	Item	Changed into	Date
C	the radial output circuit has been changed according to the circuit on page 5-6-5. It is possible that pos. 2104 is mounted in the wrong way.		
D	2104	mounted in the right way.	

RTV servis Horvat

Tel: ++385-31-856-637

Tel/fax: ++385-31-856-139

Mob: 098-788-319

www.rtv-horvat-dj.hr