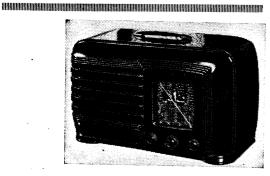
### "TRADER" SERVICE SHEET

# PILOT MAJOR MAESTRO

## 2-BAND AC/DC SUPERHET



THE Pilot Major Maestro receiver is a 4-valve (plus valve rectifier) AC/DC 2-band superhet, covering the MW and one SW band (17-54 m.). It has a moulded cabinet, a permanently attached aerial, and the standard model is suitable for 200-250 V AC or DC mains. A 110V model is also available. Release date: March, 1940.

#### CIRCUIT DESCRIPTION

Aerial input via coupling coils L1 (SW), L2 (MW) and C2 to single tuned circuits L3, C20 (SW) and L4, C20 (MW), which precede heptode valve (VI, Brimar 6A8G) operating as frequency changer with electron coupling. Oscillator grid coils L5 (SW) and L6 (MW) are tuned by C22; parallel trimming by C23 (SW) and C24 (MW); series tracking by C6 (SW) and C25 (MW). Reaction by coils L7 (SW) and L8 (MW).

Second valve (V2, Brimar 6K7G) is a variable-mu RF pentode operating as IF amplifier with tuned-primary, tuned secondary transformer couplings C26, L9, L10, C27 and C28, L11, L12, C29.

Intermediate frequency 451 KC/S.

Diode second detector is part of double diode triode valve (V3, Brimar 6Q7G). Audio frequency component is developed across manual volume control R7 and passed via AF coupling condenser C11 to CG of triode section. IF filtering by C9, R5 and C10.

DC potential across R5, R7 is fed via R6 and V3 AVC diode back as GB to FC and IF valves, giving AVC.

Resistance-capacity coupling by R9, C12 and R10 between V3 triode and pentode output valve (V4, Brimar 25A6G). Fixed tone correction by C14 in anode

When the receiver is used with AC mains, HT current is supplied by rectifying valve (V5, Brimar 25Z6G), which with DC mains behaves as a low resist-Smoothing by speaker field L15. electrolytic condensers C15, C16 and C17 and R12.

Valve heaters, together with ballast resistance R13 and scale lamps, are connected in series across mains input.

#### DISMANTLING THE SET

Removing Chassis.—Remove the three control knobs (pull-off); remove the three screws (with washers)

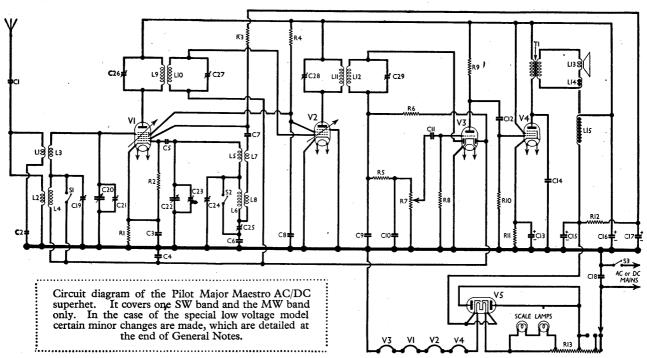
holding the chassis to the bottom of the cabinet.

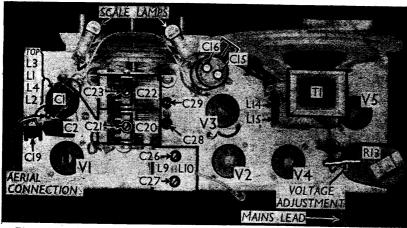
#### **COMPONENTS AND VALUES**

	- RESISTANCES	Values (ohms)
R1 R2 R3 R4 R5 R6 R7 R8 R9 R10 R11 R12 R13	V1 fixed & B resistance V1 osc. CG resistance Part V1 osc. anode HT feed V1, V2 SG's HT feed AVC line feed resistance Manual volume control; V3 signal diode load V3 triode CG resistance V3 triode anode load V4 CG resistance V4 CG resistance Part V1 osc. anode HT feed Heater circuit ballast	220 39,000 22,000 33,000 1,000,000 1,000,000 9,500,000 100,000 470 10,000 660*

\*Tapped at 150 O + 360 O + 120 O + 30 O from V5 heater end.

	Values (μF)	
C1 C2 C3 C4 C5 C6 C7 C8 C9 C10 C11 C12	Aerial SW coupling condenser	0.00006 0.00006 0.025 0.04 0.00006 0.006 0.006 0.005 0.0015 0.00015 0.00015
C13* C14 C15*	V4 cathode by-pass 2 Fixed tone corrector	5·0 0·01 0·0
C16* C17*		0·0 8·0





Plan view of the chassis. Note the double condenser C15, C16. Its negative connection is beneath the chassis. R13 is the tapped ballast resistor.

aerial is connected to one side of C1.

CONDENSERS (continued)	Values (μF)
C18   Mains RF by-pass C19: Aerial circuit MW trimn C20† Aerial circuit tuning C21; Aerial circuit SW trimn C22† Osc. circuit SW trimner C24; Osc. circuit MW trimner C25; Osc. circuit MW trimn C25; Osc. circuit MW tracker C26; 1st IF trans. pri tuning C27; 1st IF trans. pri, tuning C27; 2nd IF trans, sec. tuning C29; 2nd IF trans, sec. tuning C20; 2nd IF trans, sec. tuning	0-00003 0-00003 eer 0-000025 0-00065

\*Electrolytic. †Variable. ‡Pre-set.

	OTHER COMPONENTS	Approx. Values (ohms)
L1 L2 L3 L4 L5 L6 L7 L8 L9 L10 L11 L12 L13 L14 L15 T1 S1, S2 S3	Aerial SW coupling coil Aerial MW coupling coil Aerial SW tuning coil Aerial SW tuning coil Aerial SW tuning coil Osc. circuit SW tuning coil Osc. circuit SW tuning coil Osc. circuit SW tuning coil Oscillator SW reaction  } lst IF trans. {Pri Sec } 2nd IF trans. {Pri Speaker speech coil Hum neutralising coil Speaker field coil Speaker field coil Speaker input trans. {Pri Sec Waveband switches Mains switch, ganged R7	2·2 16·0 Very low 2·7 Very low 2·5 0·2 9·0 30·0 30·0 30·0 2·5 0·1 1,000·0 450·0 0·5

#### **VALVE ANALYSIS**

Valve voltages and currents given in the table below are those measured in our receiver when it was operating on our AC mains of 235V, using the top tapping on the mains resistance. The receiver was tuned to the lowest wavelength on the MW band and the volume

٠,	Valve	Anode Voltage (V)	Anode Current (mA)	Screen Voltage (V)	Screen Current (mA)
V1	6A8G	130 Oscil	2·0 lator 3·2	51	2.6
V2 V3 V4 V5	6K7G 6Q7G 25A6G 25Z6G	130 55 115 185†	3·8 0·6 34·0	51 130	0·9  7·8

† Cathode to chassis, DC.

control was at maximum, but there was

Voltages were measured on the 400V scale of a model 7 Universal Avometer, chassis being negative.

#### **GENERAL NOTES**

Switches.-S1, S2 are the waveband switches, in a rotary unit beneath the chassis. This is indicated in our underchassis view, and a drawing is also inset in this view showing the tags of the two switches. Both are closed on SW, and switches. Bo

\$3 is the QMB mains switch, ganged

with the volume control R7.

Coils.—L1-L4 are in an unscreened unit on the chassis deck; L5, L7 and L6, L8 are in two unscreened units beneath the chassis, while the second IF transformer L11, L12 is also unscreened, and beneath the chassis. The first IF transformer L9, L10 is in a screened unit on the chassis deck.

External Speaker.—No provision is made for this, but a low resistance (about 3O) type could be connected across the speech coil of the internal

speaker.

Scale Lamps.—These are two Ever Ready types with miniature bayonet cap bases, rated at 7.3V, 0.25A.

Condensers C15, C16.—These are two  $20\mu F$ , 250V DC working dry electrolytics in a tubular carton mounted vertically in a clip on the chassis deck. The common negative connection is a tag reached from beneath the chassis. The positive tags are indicated in our plan chassis view.

Resistance R13.—This is the wire-wound ballast resistance mounted on the chassis

bahasi resistance mounted on the chassis deck. The tags from the lowest upwards are the connections from left to right on R13 in our circuit diagram.

Chassis Divergencies.—R1 is 2200, not 2000 as shown by the makers; C4 is  $0.04\mu\text{F}$ , not  $0.05\mu\text{F}$ ; C11 is  $0.004\mu\text{F}$ , not  $0.05\mu\text{F}$ ; C18 is from the unswitched side of the mains to chassis; in the maker's diagram it is from the anodes maker's diagram it is from the anodes

of V5 to chassis.

110V Model.—In the 110V model the place of the speaker field is taken by an iron-cored choke; the speaker field is then connected from the cathode of **V5** to chassis. The resistance of the field in this model is 2,500 O. R3 and R4 both become 10,000 O instead of 22,000 O; C7 becomes  $0.0004\mu\mathrm{F}$  instead of  $0.00015\mu\mathrm{F}$ ; C17 becomes  $40\mu\mathrm{F}$  instead of  $8\mu\mathrm{F}$ , and R13 has a total resistance of 215 O instead of 600 O.

#### CIRCUIT ALIGNMENT

1F Stages.—Connect signal generator, via a 0.1μF condenser, to control grid (top cap) of V1, and, via another 0.1μF condenser, to chassis. Feed in a 451 KC/S signal, and adjust C29, C28, C27 and C26 in turn for maximum output. Repeat these adjustments.

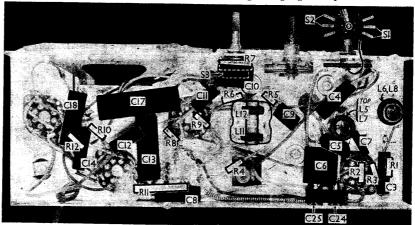
RF and Oscillator Stages.at maximum, pointer should be horizon-tal. Connect signal generator to aerial side of C1 and, via a  $0.1\mu F$  condenser,

side of Ci and, via a 0.472 consists to chassis.

SW.—Switch set to SW, tune to 17 m on scale, feed in a 17 m (17.6 MC/S) signal, and adjust C23, then C21, for maximum output. C23 should be set to the neak involving the lesser trimmer the peak involving the lesser trimmer

capacity.

MW.—Switch set to MW, tune to 200 m on scale, feed in a 200 m (1,500 KC/S) signal, and adjust C24, then C19, for maximum output. Feed in a 500 m (600 KC/S) signal, tune it in, and adjust C25 for maximum output, while rocking the gang for optimum results.



Under-chassis view. A drawing of the switch unit is inset at the top right hand corner. C24 and C25 are adjustable through holes in the rear chassis member.