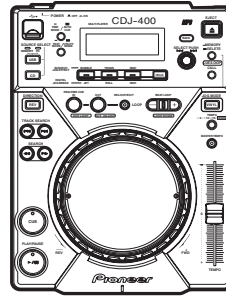


Service Manual



CDJ-400

ORDER NO.
RRV3679

COMPACT DISC PLAYER

CDJ-400

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

Model	Type	Power Requirement	Remarks
CDJ-400	KUCXJ	AC 120 V	
CDJ-400	WYXJ5	AC 220 to 240 V	
CDJ-400	TLFXJ	AC 110 V to 240 V	



For details, refer to "Important Check Points for good servicing".

SAFETY INFORMATION



This service manual is intended for qualified service technicians ; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.



WARNING

This product contains lead in solder and certain electrical parts contain chemicals which are known to the state of California to cause cancer, birth defects or other reproductive harm.

Health & Safety Code Section 25249.6 - Proposition 65



NOTICE

(FOR CANADIAN MODEL ONLY)

Fuse symbols  (fast operating fuse) and/or  (slow operating fuse) on PCB indicate that replacement parts must be of identical designation.

REMARQUE

(POUR MODÈLE CANADIEN SEULEMENT)

Les symboles de fusible  (fusible de type rapide) et/ou  (fusible de type lent) sur CCI indiquent que les pièces de remplacement doivent avoir la même désignation.

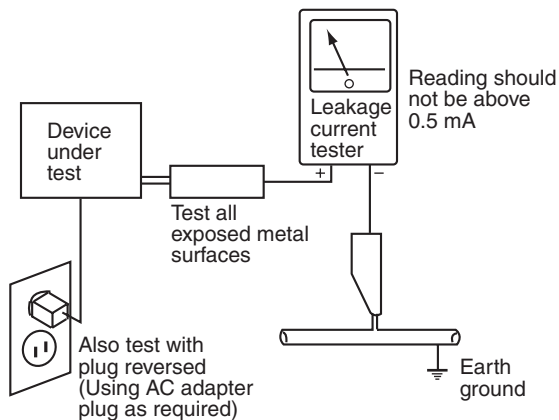
(FOR USA MODEL ONLY)

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60 Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5 mA.




AC Leakage Test

ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a  on the schematics and on the parts list in this Service Manual.

The use of a substitute replacement component which does not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.

IMPORTANT

THIS PIONEER APPARATUS CONTAINS LASER OF CLASS 1.
SERVICING OPERATION OF THE APPARATUS SHOULD BE DONE BY A SPECIALLY INSTRUCTED PERSON.

LASER DIODE CHARACTERISTICS

MAXIMUM OUTPUT POWER: 5 mW
WAVELENGTH: 780 – 785 nm

WARNING !

The AEL(accessible emission level) of the laser power output is less then **CLASS 1** but the laser component is capable of emitting radiation exceeding the limit for **CLASS 1**.
A specially instructed person should do servicing operation of the apparatus.

LABEL CHECK

CDJ-400 WYXJ5 and KUCXJ : Types Only

CAUTION	CLASS 3B INVISIBLE LASER RADIATION WHEN OPEN, AVOID EXPOSURE TO BEAM.	VORSICHT	BEI GEÖFFNETER ABDECKUNG IST UNSICHTBARE LASERSTRAHLUNG DER KLASSE 3B IM GERÄTEINNEREN VORHANDEN. NICHT DEM LASERSTRAHL AUSSETZEN
ATTENTION	RADIATIONS LASER INVISIBLES DE CLASSE 3B QUAND OUVERT. ÉVITEZ TOUT EXPOSITION AU FAISCEAU.	PRECAUCIÓN	CUANDO SE ABRE HAY RADIACIÓN LASER DE CLASE 3B INVISIBLE. EVITE LA EXPOSICIÓN A LOS RAYOS LASER.
ADVARSEL	KLASSE 3B USYNLIG LASERSTRÅLING VED ÅBNING. UNDGÅ UDSÆTTELSE FOR STRÅLING.	VARO!	AVATTAESSA OLET ALTTIINA NÄKYVÄTTÖMÄLLÄ LUOKAN 3B LASERSÄTELYLLE. ÄLÄ KATSO SÄTEESEEN.
WARNING	KLASS 3B OSYNLIG LASERSTRÅLING NÅR DENNA DEL ÄR ÖPPNAD. UNDVIK ATT UTSÄTTA DIG FÖR STRÅLEN.		DRW2308-A

(DRW2308)

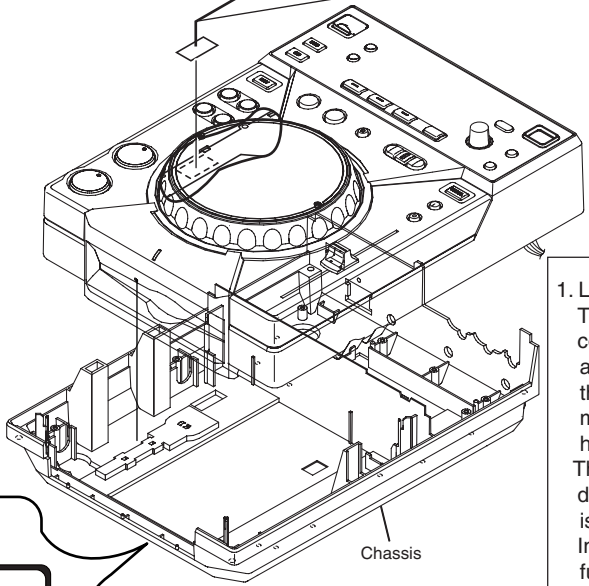
for TLFXJ

CAUTION : CLASS 3B INVISIBLE LASER RADIATION WHEN OPEN, AVOID EXPOSURE TO THE BEAM.

注意：打開時會有CLASS 3B不可見雷射輻射，請勿受雷射束輻射。

DRW2248

(DRW2248)



for TLFXJ

CLASS 1 LASER PRODUCT

Printed on the chassis

for WYXJ5 and KUCXJ

**CLASS 1 LASER PRODUCT
APPAREIL À LASER
DE CLASSE 1.**

Printed on the chassis

Additional Laser Caution

- Laser Interlock Mechanism**
The position of the switch (S1801) for detecting loading completion is detected by the system microprocessor, and the design prevents laser diode oscillation when the switch is not in LPS1 terminal side (when the mechanism is not clamped and LPS1 signal is high level.)
Thus, the interlock will no longer function if the switch is deliberately set to LPS1 terminal side. (if LPS1 signal is low level).
In the test mode* the interlock mechanism will not function. Laser diode oscillation will continue, if pin 41 of TC94A15FG (IC502) on the MAIN Assy is connected to GND, or else the terminals of Q501 are shorted to each other (fault condition).
- When the cover is opened, close viewing of the objective lens with the naked eye will cause exposure to a Class 1 laser beam.

* : Refer to page 24.

[Important Check Points for Good Servicing]

In this manual, procedures that must be performed during repairs are marked with the below symbol. Please be sure to confirm and follow these procedures.

1. Product safety



Please conform to product regulations (such as safety and radiation regulations), and maintain a safe servicing environment by following the safety instructions described in this manual.

- ① Use specified parts for repair.

Use genuine parts. Be sure to use important parts for safety.

- ② Do not perform modifications without proper instructions.

Please follow the specified safety methods when modification (addition/change of parts) is required due to interferences such as radio/TV interference and foreign noise.

- ③ Make sure the soldering of repaired locations is properly performed.

When you solder while repairing, please be sure that there are no cold solder and other debris. Soldering should be finished with the proper quantity. (Refer to the example)

- ④ Make sure the screws are tightly fastened.

Please be sure that all screws are fastened, and that there are no loose screws.

- ⑤ Make sure each connectors are correctly inserted.

Please be sure that all connectors are inserted, and that there are no imperfect insertion.

- ⑥ Make sure the wiring cables are set to their original state.

Please replace the wiring and cables to the original state after repairs. In addition, be sure that there are no pinched wires, etc.

- ⑦ Make sure screws and soldering scraps do not remain inside the product.

Please check that neither solder debris nor screws remain inside the product.

- ⑧ There should be no semi-broken wires, scratches, melting, etc. on the coating of the power cord.

Damaged power cords may lead to fire accidents, so please be sure that there are no damages. If you find a damaged power cord, please exchange it with a suitable one.

- ⑨ There should be no spark traces or similar marks on the power plug.

When spark traces or similar marks are found on the power supply plug, please check the connection and advise on secure connections and suitable usage. Please exchange the power cord if necessary.

- ⑩ Safe environment should be secured during servicing.

When you perform repairs, please pay attention to static electricity, furniture, household articles, etc. in order to prevent injuries. Please pay attention to your surroundings and repair safely.

2. Adjustments



To keep the original performance of the products, optimum adjustments and confirmation of characteristics within specification. Adjustments should be performed in accordance with the procedures/instructions described in this manual.

3. Lubricants, Glues, and Replacement parts



Use grease and adhesives that are equal to the specified substance. Make sure the proper amount is applied.

4. Cleaning



For parts that require cleaning, such as optical pickups, tape deck heads, lenses and mirrors used in projection monitors, proper cleaning should be performed to restore their performances.

5. Shipping mode and Shipping screws



To protect products from damages or failures during transit, the shipping mode should be set or the shipping screws should be installed before shipment. Please be sure to follow this method especially if it is specified in this manual.

CONTENTS

SAFETY INFORMATION	2
1. SERVICE PRECAUTIONS.....	6
1.1 NOTES ON SOLDERING	6
2. SPECIFICATIONS.....	7
2.1 ACCESSORIES.....	7
2.2 SPECIFICATIONS	8
2.3 DISC USABLE WITH THIS UNIT	9
2.4 PANEL FACILITIES.....	11
3. BASIC ITEMS FOR SERVICE	14
3.1 CHECK POINTS AFTER SERVICING	14
3.2 PCB LOCATIONS	15
3.3 JIGS LIST	16
4. BLOCK DIAGRAM	18
4.1 OVERALL WIRING DIAGRAM	18
4.2 OVERALL BLOCK DIAGRAM	20
5. DIAGNOSIS	22
5.1 CHECKING THE PICKUP ASSY.....	22
5.2 POWER ON SEQUENCE.....	23
6. SERVICE MODE.....	24
6.1 OVERVIEW OF SERVICE MODE	24
6.2 CHECK MODE OPERATION.....	24
7. DISASSEMBLY	32
8. EACH SETTING AND ADJUSTMENT	39
9. EXPLODED VIEWS AND PARTS LIST	40
9.1 PACKING SECTION	40
9.2 EXTERIOR SECTION	42
9.3 CONTROL PANEL SECTION.....	44
9.4 JOG DIAL SECTION	46
9.5 SLOT-IN MECHANISM SECTION	48
10. SCHEMATIC DIAGRAM.....	50
10.1 MAIN ASSY (1/2).....	50
10.2 MAIN ASSY (2/2).....	52
10.3 CNCT and SLMB ASSYS.....	54
10.4 PNLB ASSY.....	56
10.5 JACB ASSY	58
10.6 REGB and ACIN ASSYS	60
10.7 JOGB, TCHB and SW POWER SUPPLY ASSYS	62
10.8 VOLTAGES	64
10.9 WAVEFORMS.....	66
11. PCB CONNECTION DIAGRAM.....	71
11.1 TCHB ASSY	71
11.2 MAIN, CNCT, SLMB and JACB ASSYS	72
11.3 PNLB ASSY.....	76
11.4 REGB ASSY	80
11.5 JOGB and ACIN ASSYS	82
12. PCB PARTS LIST.....	84

1. SERVICE PRECAUTIONS

1.1 NOTES ON SOLDERING

A

- For environmental protection, lead-free solder is used on the printed circuit boards mounted in this unit.
Be sure to use lead-free solder and a soldering iron that can meet specifications for use with lead-free solders for repairs accompanied by reworking of soldering.
- Compared with conventional eutectic solders, lead-free solders have higher melting points, by approximately 40 °C.
Therefore, for lead-free soldering, the tip temperature of a soldering iron must be set to around 373 °C in general, although the temperature depends on the heat capacity of the PC board on which reworking is required and the weight of the tip of the soldering iron.

Compared with eutectic solders, lead-free solders have higher bond strengths but slower wetting times and higher melting temperatures (hard to melt/easy to harden).

B

The following lead-free solders are available as service parts:

- Parts numbers of lead-free solder:
GYP1006 1.0 in dia.
GYP1007 0.6 in dia.
GYP1008 0.3 in dia.

C

D

E

F

2. SPECIFICATIONS

2.1 ACCESSORIES

Accessories

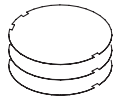
Audio Cable
(VDE1064) L=1.5m



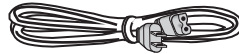
Control Cord
(ADE7108) L=1 m



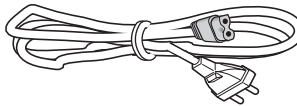
- Jog sheets
(1: DAH2599)
(2: DAH2600)
(3: DAH2601)



Power Cord
(ADG7021 : KUCXJ)
(ADG7097 : TLFXJ)

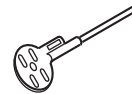


(ADG1154 : WYXJ5,TLFXJ)



- Operating Instructions
(KUCXJ: DRB1450)
(WYXJ5: DRB1451)
(TLFXJ: DRB1452)

Forced Eject Pin
(housed in a groove in
the bottom panel)
(DEX1008)



Screw driver
(housed in a groove in
the bottom panel)
(DEX1022)



- Warranty Card

2.2 SPECIFICATIONS

• KUCXJ type

1. General

System..... Compact disc digital audio system
Power requirements..... AC 120 V, 60 Hz
Power consumption..... 17 W
Operating temperature..... +5°C to +35°C (+41°F to +95°F)
Operating humidity..... 5 % to 85 %
(without condensation.)
Weight..... 2.7 kg (5.8 lb)
Dimensions..... 217.9 (W) x 107.5 (H) x 296.3 (D) mm
8.57 (W) x 4.23 (H) x 11.67 (D) in

2. Audio section

Frequency response..... 4 Hz to 20 kHz
Signal-to-noise ratio..... 115 dB or more (JEITA)
Distortion..... 0.006 % (JEITA)

3. Accessories

• Operating instructions..... 1
• Power cord..... 1
• Audio cable..... 1
• Control cable..... 1
• Forced eject pin (housed in a groove in the bottom panel)... 1
• Limited warranty..... 1
• Screwdriver (housed in a groove in the bottom panel)..... 1
• Jog sheets (for replacing) 3

• WYXJ5 type

1. General

System..... Compact disc digital audio system
Power requirements AC 220 V to 240 V, 50/60 Hz
Power consumption 19 W
Operating temperature +5C to +35C
Operating humidity 5 % to 85 %
(without condensation.)
Weight 2.7 kg
Dimensions 217.9 (W) x 107.5 (H) x 296.3 (D) mm

2. Audio section

Frequency response..... 4 Hz to 20 kHz
Signal-to-noise ratio 115 dB or more (JEITA)
Distortion 0.006 % (JEITA)

3. Accessories

• Operating instructions 1
• Power cord 1
• Audio cable 1
• Control cable 1
• Forced eject pin (housed in a groove in the bottom panel)... 1
• Limited warranty..... 1
• Screwdriver (housed in a groove in the bottom panel)..... 1
• Jog sheets (for replacing) 3

NOTE:

Specifications and design are subject to possible modification with-out notice.

• TLFJX type

1. General

System..... Compact disc digital audio system
Power requirements AC 110 V to 240 V, 50/60 Hz
Power consumption 19 W
Operating temperature +5°C to +35°C
Operating humidity 5 % to 85 %
(without condensation.)
Weight 2.7 kg
Dimensions 217.9 (W) x 107.5 (H) x 296.3 (D) mm

2. Audio section

Frequency response..... 4 Hz to 20 kHz
Signal-to-noise ratio 115 dB or more (JEITA)
Distortion 0.006 % (JEITA)

3. Accessories

• Operating instructions 1
• Power cord 1
• Audio cable 1
• Control cable 1
• Forced eject pin (housed in a groove in the bottom panel)... 1
• Screwdriver (housed in a groove in the bottom panel)..... 1
• Jog sheets (for replacing) 3





NOTE:

Specifications and design are subject to possible modification with-out notice.

2.3 DISC USABLE WITH THIS UNIT

Types of discs playable on this unit

- The following marks and logos are displayed on disc labels, packaging, or jackets.

Types and Logos of playable discs			
CD	CD-TEXT (Note 1)	CD-R (Note 2)	CD-RW (Note 2)
			

Note 1) Regarding TEXT display:

The number of characters that can be displayed is up to 48. When a display exceeds eight characters in length, the display will scroll. Only alpha-numerics and a limited number of symbols can be displayed.

This player supports playback of CD-R/CD-RW discs recorded in audio CD format or MP3.

- * For details, consult the Operating Instructions for your recorder.

Notes:

- Some CD-R/CD-RW discs recorded on standalone recorders or computer drives may not be playable back on this player, due to a variety of reasons, including disc characteristics, scratches, dirt, player lens dirt or condensation, etc.
- Some discs recorded on computer drives may not be playable on this player, depending on the recording application used, its settings, and operating environment. Be sure to use the correct formatting for the discs used. For details, consult the application author.
- This unit cannot play partially recorded CD-R or CD-RW discs that have not been finalized.
- For detailed information regarding the handling of CD-R/CD-RW discs, consult the handling precautions supplied with each disc.

■ Regarding CD-R/RW discs

Due to the unique construction of CD-R/RW discs, leaving them for extended periods of time in the pause (or cue standby) mode at a single point may result in the discs' becoming difficult to play at that place. The same symptom may also occur if the loop function is used to play back a single point on the disc excessively.

As a result, users are advised to construct backup archive discs when playing discs containing important data.

■ About DualDisc playback

This product is designed to conform to standards for music CDs. No warranty is made for operation or performance when used with discs not conforming to such music CD standards.

Playing MP3 files

MP3 files may be found in two formats: Constant Bit Rate (CBR) and Variable Bit Rate (VBR). This component supports playback and DJ play with both CBR and VBR type MP3 files, but in comparison with CBR files, files recorded in VBR format will experience slower search and super-fast search speeds. As a result, when operating speed is most important, the use of the CBR recording format is recommended for MP3 files.

MP3 files must follow the format requirements listed below.

MP3 format	MPEG-1	Supports Audio Layer-3 sampling frequency 32 kHz, 44.1 kHz, 48 kHz, Bit Rate 32 Kbps to 320 Kbps.
	MPEG-2	Supports Audio Layer-3 sampling frequency 16 kHz, 22.05 kHz, 24 kHz, Bit Rate 16 Kbps (stereo) to 160 Kbps.
	ID3 tag	Supports ID3 Vers. 1.0/1.1/2.2/2.3/2.4. Displays title, album, artist. Only alpha-numerics and a limited number of symbols can be displayed.
	File extension	.mp3, .MP3, .mP3, .Mp3

A

■ Playing Tracks from USB memory

By connecting a USB memory device to the CDJ-400, MP3 files on the USB memory can be played.

- The CDJ-400 may not support playback with all USB memory devices or provide sufficient electrical power. Additionally, note that Pioneer is not responsible for any loss of data on a USB memory device that may occur as the result of connecting to the CDJ-400.
- Reading from a USB memory device may take time if large quantities of data are involved.
- Erratic performance may result when a USB hub is used.

■ To disconnect a USB memory device

Use SOURCE SELECT to cancel the selection of the USB memory device, and then confirm that the USB memory device indicator has gone out before removing the device.

B

USB Memory Device Format	Folder hierarchy	Maximum eight levels (cannot play files in folders exceeding 8th hierarchy level)
	Folder Max	10 000
	File Max	20 000 (maximum 10 000 in single folder)
	Recording format	Devices conforming to USB mass storage class (USB MSC), including external hard discs, portable flash memory devices, and digital audio playback devices (supporting FAT16 and FAT32 format).

- * No file sort function. Playback is in order recorded in memory.
- * Longer startup times are required with increasing numbers of files.

C

■ About CD-ROM playback

MP3 files recorded on CD-ROM can be played back on this unit.

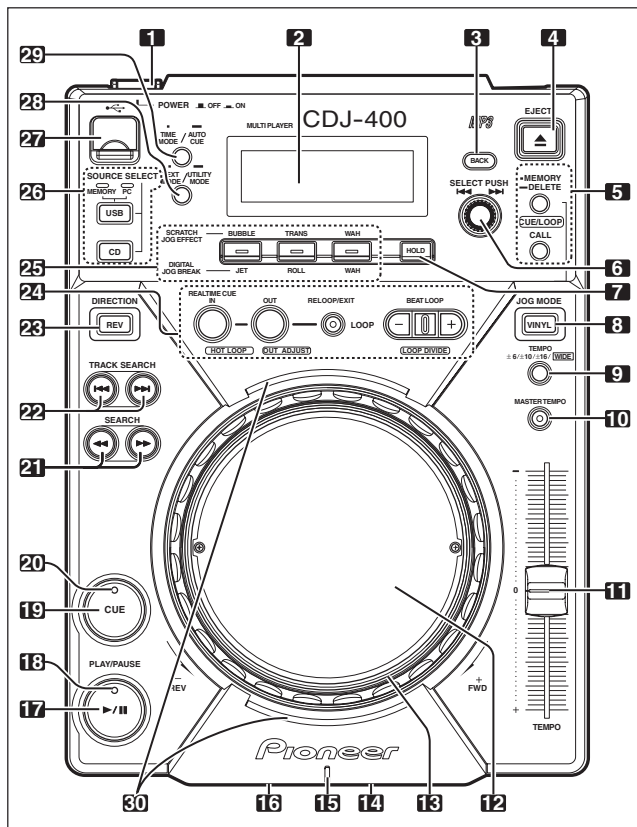
Disc format	File extension	.mp3, .MP3, .mP3, .Mp3
	Folder layers	Maximum eight layers; files in folders exceeding eight layers cannot be played.
	Maximum number of folders	2 000
	Maximum number of files	3 000
	Multi-session	Does not support multi-session. When the disc used is a multi-session disc, only the first session will be played.
	CD-R recording method	Record following the ISO9660 CD-ROM file system. Supports only Disc At Once or Track At Once. CDJ-400 does not support Packet Write recorded discs.

- * No file sort function. Playback is in order recorded in memory.
- * Longer startup times are required with increasing numbers of files.

E

F

PANEL FACILITIES



1. POWER switch (■ OFF/▲ ON)

This switch is located on the rear panel of the unit. Switches the unit's power ON/OFF.

2. Display

3. Folder BACK button

Returns to the next higher level in the folder hierarchy when using a CD-ROM or USB memory with a hierarchical folder structure.

4. EJECT button

Ejects the disc.

5. CUE/LOOP button

- **CUE/LOOP MEMORY/DELETE button**

Use to record cue points and loop points.

- **CUE/LOOP CALL buttons (◀, ▶)**

Use to call cue points and loop points recorded.

6. Rotary dial (SELECT PUSH ◀◀, ▶▶)

Use to select tracks in forward or reverse direction (track advance) and to select folders.

Press to confirm folder/track selections.

7. HOLD button

Preserves the effect of the Digital Jog Break and Scratch Jog Effect.

8. JOG MODE VINYL button

VINYL mode: The button indicator lights. When the surface of the jog dial is pressed during playback, play stops, and if the jog dial is then rotated, sound is produced in accordance with the degree of rotation.

CDJ mode: The above action does not occur when the jog dial is pressed.

- The currently set jog mode is stored in memory even when power is turned off.

9. TEMPO control range button (±6/±10/±16/WIDE)

Changes the variable range of the tempo control.

The tempo range will be saved in memory when the power is turned off.

10. MASTER TEMPO button/indicator

Turns the Master Tempo function ON/OFF (lights when turned ON).

11. TEMPO control slider

Controls the track's tempo (playback speed).

12. Jog dial (-REV/+FWD)

A photograph or other graphic of your choice can be inserted

13. Jog indicator

- Indicator lights when disc is inserted during normal mode, or if USB memory is selected during normal mode.
- The illumination pattern of the jog indicator can be changed.

• Changing the jog indicator's illumination pattern.

1. Hold the TEXT MODE/UTILITY MODE button depressed for one second or more to enter utility setting mode.

Turn the rotary dial so that the display screen shows [JOG ILLUMI], and then press to confirm the selection.

The display screen will show [PATTERN 1].

2. Turn the rotary dial to change the illumination pattern.

Patterns can be chosen from PATTERN 1 to PATTERN 6.

3. Press the rotary dial to confirm.

Utility setting mode will be canceled if no command is entered for 15 seconds. Pressing the BACK button will also exit the setting mode.

14. Disc loading slot

Located in front panel.

15. Disc indicator

- When no disc is inserted, the indicator is turned off.
- When disc loading is completed, indicator turns on.

16. Forced ejection hole

Located in front panel of the unit.

17. PLAY/PAUSE button (▶/||)

18. PLAY/PAUSE indicator (▶/||)

Lights when playing, and flashes when in pause mode.

19. CUE button

Use to set and confirm cue point.

20. CUE indicator

Lights when cue point is set, and flashes when in pause mode.

21. SEARCH buttons (◀◀, ▶▶)

Use to perform fast-forward and fast-reverse (with sound) during playback mode.

22. TRACK SEARCH buttons (◀◀, ▶▶)

Changes tracks in the forward/reverse direction.

23. Reverse button (DIRECTION REV)

When this button is pressed, its indicator lights and the unit is set to reverse play.

A

24. LOOP buttons

• IN/REALTIME CUE/HOT LOOP button/indicator

Use to input loop-in point.

Use to set the current playback point as cue point. (**REALTIME CUE**)

When pressed during loop play, returns playback to loop-in point and begins replay. (**HOT LOOP**)

• OUT/OUT ADJUST button/indicator

Use to input loop-out point. (**OUT**)

When pressed during loop play, adjusts loop-out point. (**OUT ADJUST**)

• RELOOP/EXIT button

After finishing loop play, the stored loop-in/out information can be used to begin loop play again. (**RELOOP**)

When pressed during loop play, loop play stops and playback returns to normal playback mode. (**EXIT**)

• BEAT LOOP/LOOP DIVIDE buttons/indicator

If pressed while playing or pausing a track, the loop-end will be calculated based on the BPM (Beat Per Minute) of the track, and loop-play will then start (**BEAT LOOP**).

Pressing the – button during loop-playback will divide the playback loop, and pressing the + button will return the playback loop to its original length (**LOOP DIVIDE**).

During loop-playback, the button's indicator will light to indicate that the LOOP DIVIDE button is enabled.

B

■

C

25. SCRATCH JOG EFFECT/DIGITAL JOG BREAK buttons

The button's function changes depending on the JOG mode.

• SCRATCH JOG EFFECT buttons

Turns on/off each of the effects BUBBLE, TRANS, and WAH during VINYL mode.

• DIGITAL JOG BREAK buttons

Turns on/off each of the effects JET, ROLL, and WAH during CDJ mode.

26. SOURCE SELECT buttons

• USB select button

Select when playing files from a connected USB memory device. Each time the button is pressed, the function alternates between USB and PC.

• CD select button

Select when playing CDs or files on a CD-ROM.

27. USB port

Use to connect a USB memory device.

28. TEXT MODE/UTILITY MODE button

Changes the TEXT display

Hold the button depressed to enter utility setting mode.

29. TIME MODE/AUTO CUE button

Switches the display between the track's elapsed time and remaining time.

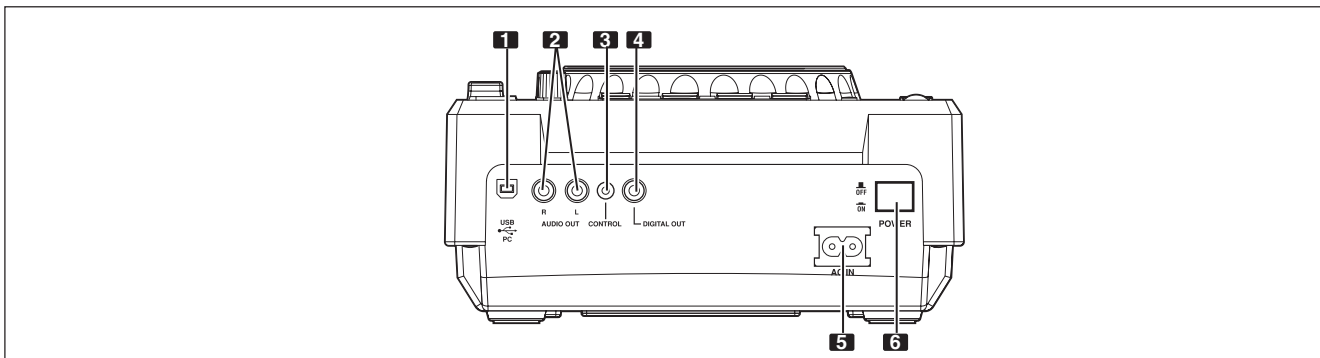
Hold the button depressed to turn the auto cue function on/off.

30. Jog touch indicators

During VINYL mode, lights when the top of the jog dial is pressed.

D

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Rear Panel

1. USB port

Use to connect a computer.

2. AUDIO OUT L, R connectors

RCA-type analog audio output jacks.

3. CONTROL connector

When the accessory control cord is used to connect this connector to the corresponding CONTROL connector on a Pioneer DJ mixer, the DJ mixer can be used to control the CD player for fader start play and back cue.

Also, by connecting this connector to the CONTROL connector on another Pioneer DJ CD player, automatic relay play can be performed.

E

■

F

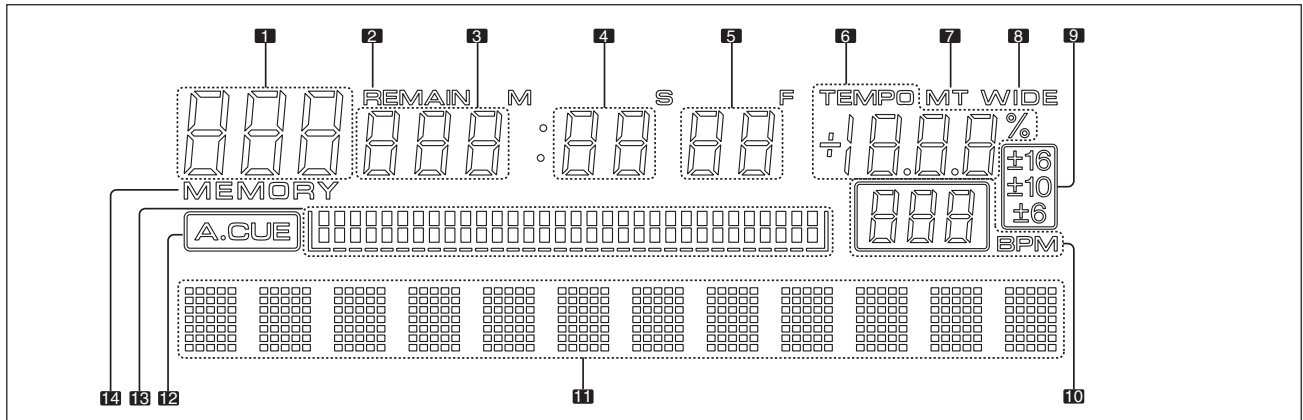
4. DIGITAL OUT connector

RCA type coaxial digital output connectors used to connect a DJ mixer or AV amplifier, CD player, etc., equipped with digital input connectors. The digital outputs here support all DJ and other functions, but only audio data is output (without subcodes; CD graphics are not supported).

5. AC inlet (AC IN)

Use the accessory power cord to connect this inlet to a standard AC power outlet.

6. POWER ■ OFF/■ ON switch



Display

1. Segment display x3

Displays folder number, track number, or alphanumeric data.

2. REMAIN

Lights when the track remaining time is displayed.

3. Segment display x3

Displays time (minutes) or alphanumeric data.

4. Segment display x2

Displays time (seconds) or alphanumeric data.

5. Segment display x2

Displays time (frame) or alphanumeric data.

6. TEMPO

Displays the change rate of tempo.

7. MT

Lights when Master Tempo function is ON.

8. WIDE

Lights when the TEMPO control range button is set to WIDE.

9. ±6, ±10, ±16

Lights to display tempo range.

10. BPM

Displays the BPM of the track displayed.

11. Dot matrix display (7x5) x12

Displays text.

12. A.CUE

Lights when Auto Cue function is turned on.

13. Playing address display

Displays the current playback position in a one-track full-scale graph.

When displaying elapsed time, the graph lights from the left, and when displaying the remaining time the graph light turns off from the left.

When remaining time is less than 30 seconds, the graph flashes slowly, and when remaining time is less than 15 seconds the graph flashes rapidly.

14. MEMORY

Lights when a cue/loop point is saved.

Time display

- Press the **TIME MODE** button to alternate between elapsed time (TIME) and the track's remaining time (REMAIN).
- The display mode is saved when the power is turned off.

About TEXT display

Press the **TEXT MODE** button to switch the display between track name/album name/artist name for CD-TEXT. During MP3 playback, the display shows ID3 tag track name (if no ID3 tag is recorded, the display shows the file name) /ID3 tag album name/ ID3 tag artist name.

- Each item can display up to 48 characters of text; text longer than 10 characters is scrolled.
- Text may include alphanumerics and some symbols.
- If no text is available, the [NO TEXT] message will be displayed.

When a track name is selected in TEXT display, the [♪] icon will be displayed followed by the track name (with MP3, the ID3 tag's title name or file name will be displayed).

Also, during MP3 play, the bit rate will be displayed following the track name.

♪ CDJ-400 [128 Kbps]

When an album name is selected in TEXT display, the [🎵] icon will be displayed followed by the album name.

🎵 Pioneer

When an artist name is selected in TEXT display, the [👤] icon will be displayed followed by the artist's name.

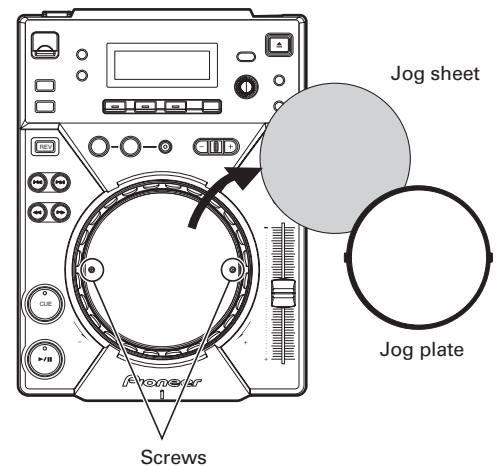
👤 Pioneer PRO DJ

When folder search is performed with MP3, the folder name is displayed during the search.

📁 Pioneer DJ

Removing the jog sheet

Using the furnished screwdriver, remove the two screws and the jog plate. The inner jog sheet can then be replaced with another supplied jog sheet or a graphic of your choice.



3. BASIC ITEMS FOR SERVICE

3.1 CHECK POINTS AFTER SERVICING

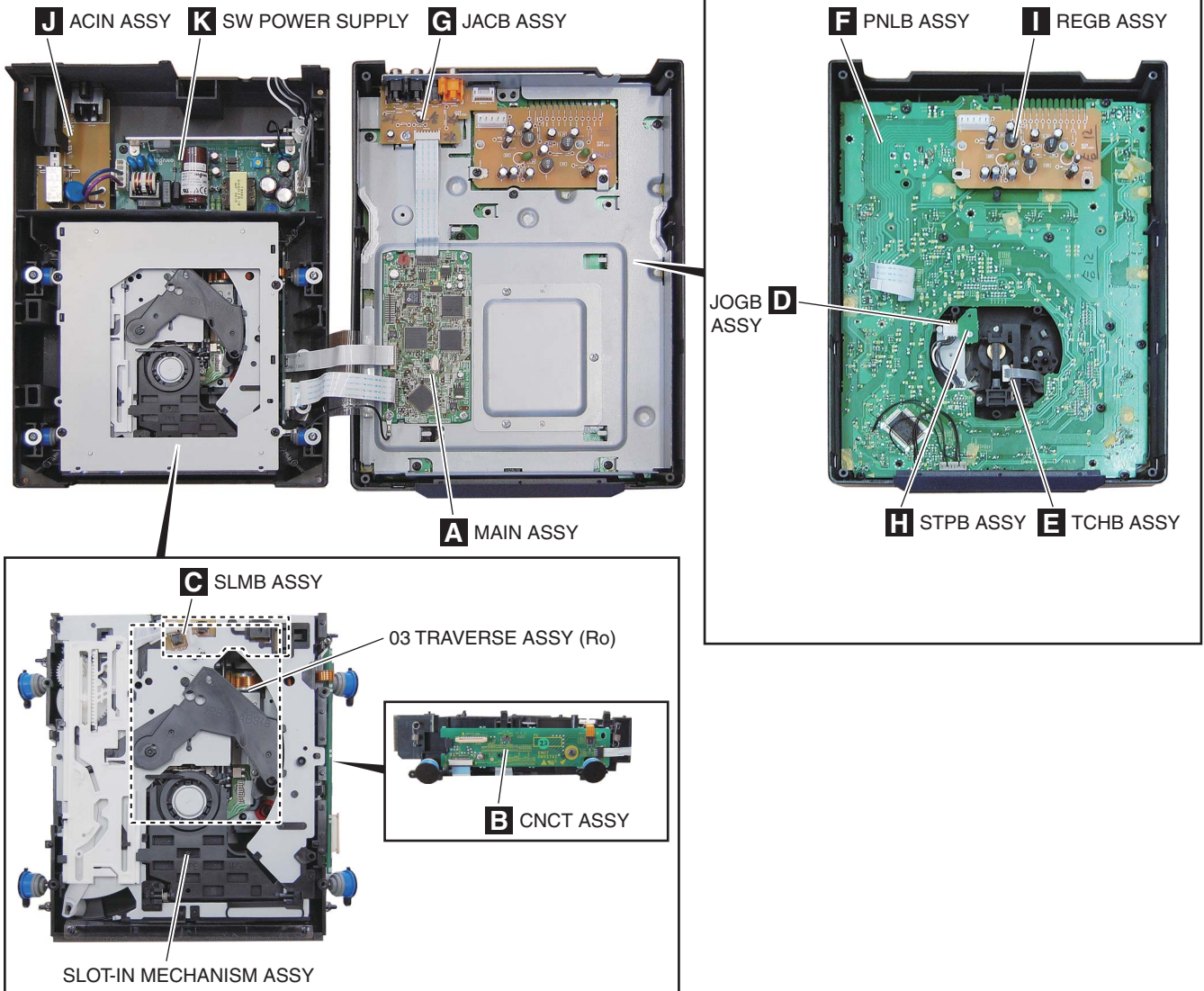
To ensure the quality of the product after repair, check the recommended items shown below:

No.	Procedures	Item to be checked
1	Confirm whether the customer complain has been solved. If the customer complain occurs with the specific disc, use it for the operation check.	The symptoms in question must not be reproduced. Audio and operations must be normal.
2	Chack the analog audio output.	Audio and operations must be normal.
3	Play back a CD. (track search)	Audio and operations must be normal.
4	Chack the digital audio output.	Audio and operations must be normal.
5	Check the outputs when it operated a JOG dial and a TEMPO Vol..	Audio and operations must be normal.
6	Check the exterior section.	Check for any scratches or dirt that have been made or attached on the exterior section after receiving the product for repair.

See the table below for the items to be checked regarding audio:

Item to be checked regarding audio	
Distortion	
Noise	
Volume too low	
Volume too high	
Volume fluctuating	
Sound interrupted	

3.2 PCB LOCATIONS



NOTES:

- Parts marked by “NSP” are generally unavailable because they are not in our Master Spare Parts List.
- The ⚠ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
LIST OF ASSEMBLIES							
NSP		MAIN ASSY	DWG1652			CNCT ASSY	DWX2762
NSP	1..	PNLA ASSY (for KUCXJ)	DWM2323	⚠		SW POWER SUPPLY	DWR1443
NSP	1..	PNLA ASSY (for WYXJ5, TLFXJ)	DWM2313	NSP		SLOT-IN MECHANISM ASSY	DXA2121
	2..	REGB ASSY	DWR1442			03 TRVERSE ASSY (Ro)	VXX3125
	2..	SLMB ASSY	DWS1404				
	2..	PNLB ASSY	DWX2756				
	2..	JACB ASSY	DWX2759				
	2..	JOGB ASSY	DWX2760				
	2..	TCHB ASSY	DWX2761				
	2..	STPB ASSY	DWX2792				
⚠	2..	ACIN ASSY (for KUCXJ)	DWX2800				
⚠	2..	ACIN ASSY (for WYXJ5, TLFXJ)	DWX2766				

3.3 JIGS LIST

A

■ Lubricants and Glues list



Name	Lubricants and Glues No.	Remark
Dyefree	GEM1036 (ZLX-ME413A)	Refer to "9.5 SLOT-IN MECHANISM SECTION"
Grease	GYA1001 (ZLB-PN397B)	Refer to "9.4 JOG PANEL SECTION", "9.5 SLOT-IN MECHANISM SECTION"

B

■ Cleaning



- Before shipping out the product, be sure to clean the following positions by using the prescribed cleaning tools:

Position to be cleaned	Cleaning tools	Remark
Pickup lenses	Cleaning liquid : GEM1004	Refer to "7. DISASSEMBLY SECTION", "9.5 SLOT-IN MECHANISM SECTION" .
	Cleaning paper : GED-008	

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6

CDJ-400



7



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4. BLOCK DIAGRAM

4.1 OVERALL WIRING DIAGRAM

A

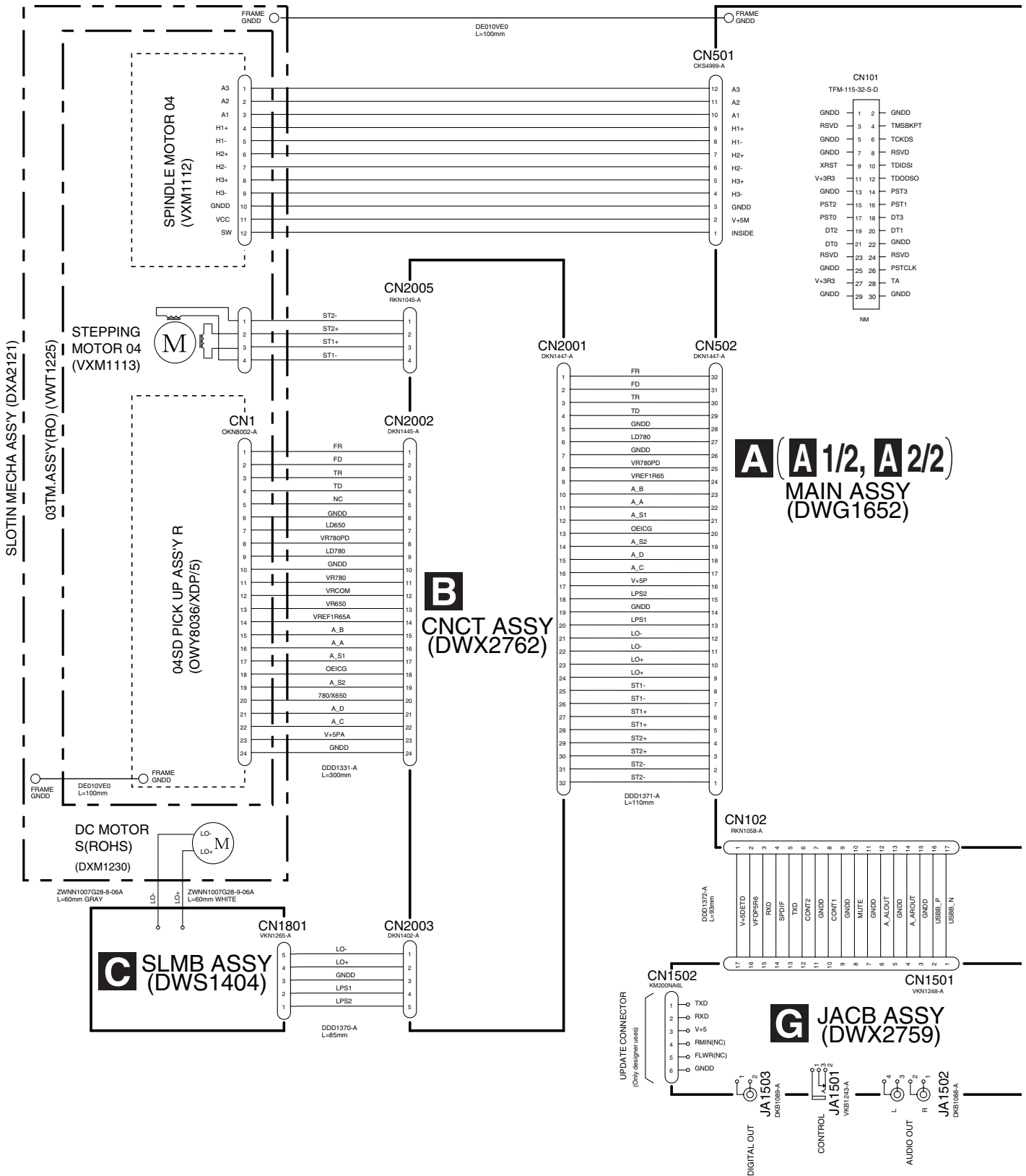
B

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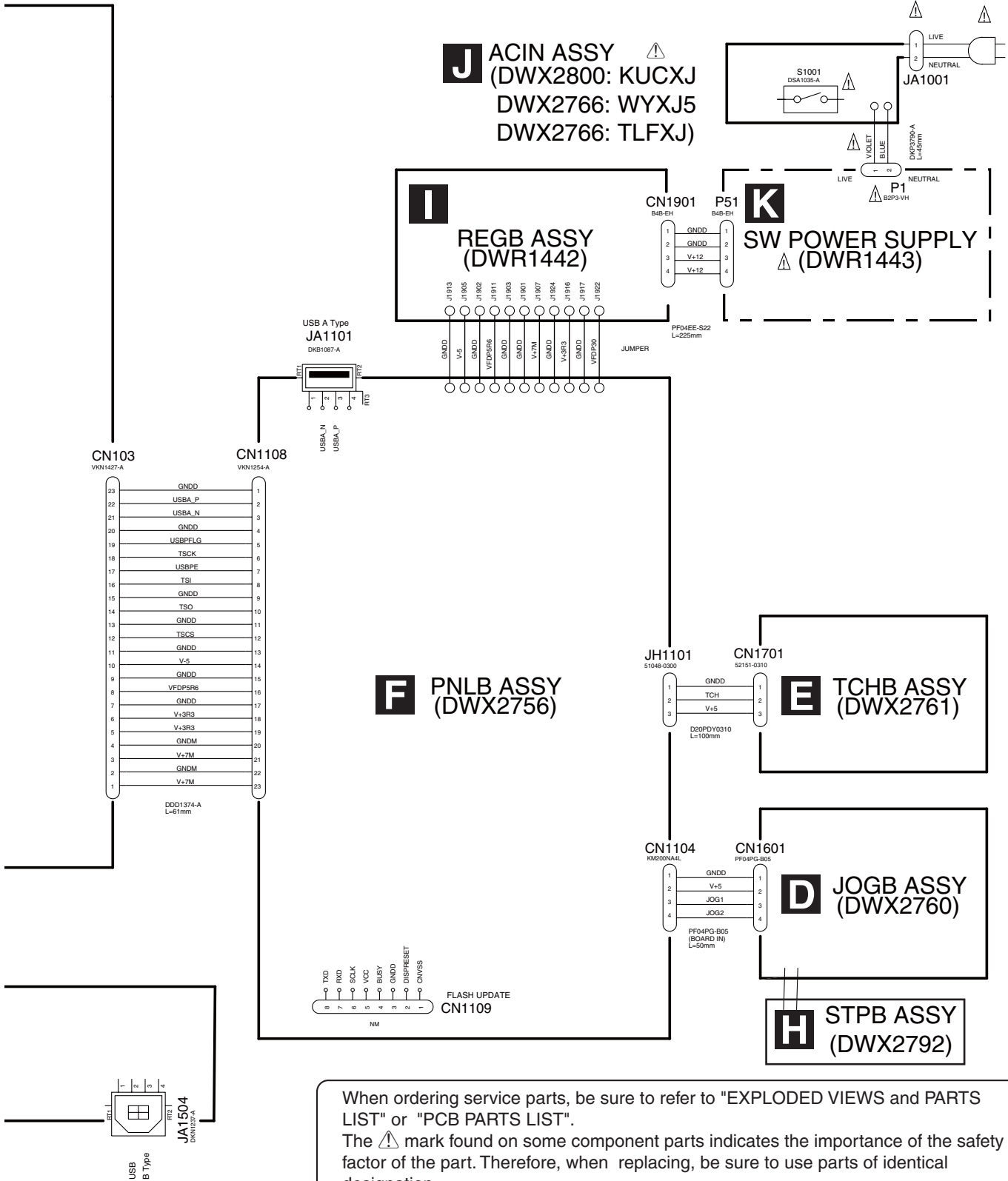


A (A 1/2, A 2/2)
MAIN ASSY
(DWG1652)

B
CNCT ASSY
(DWX2762)

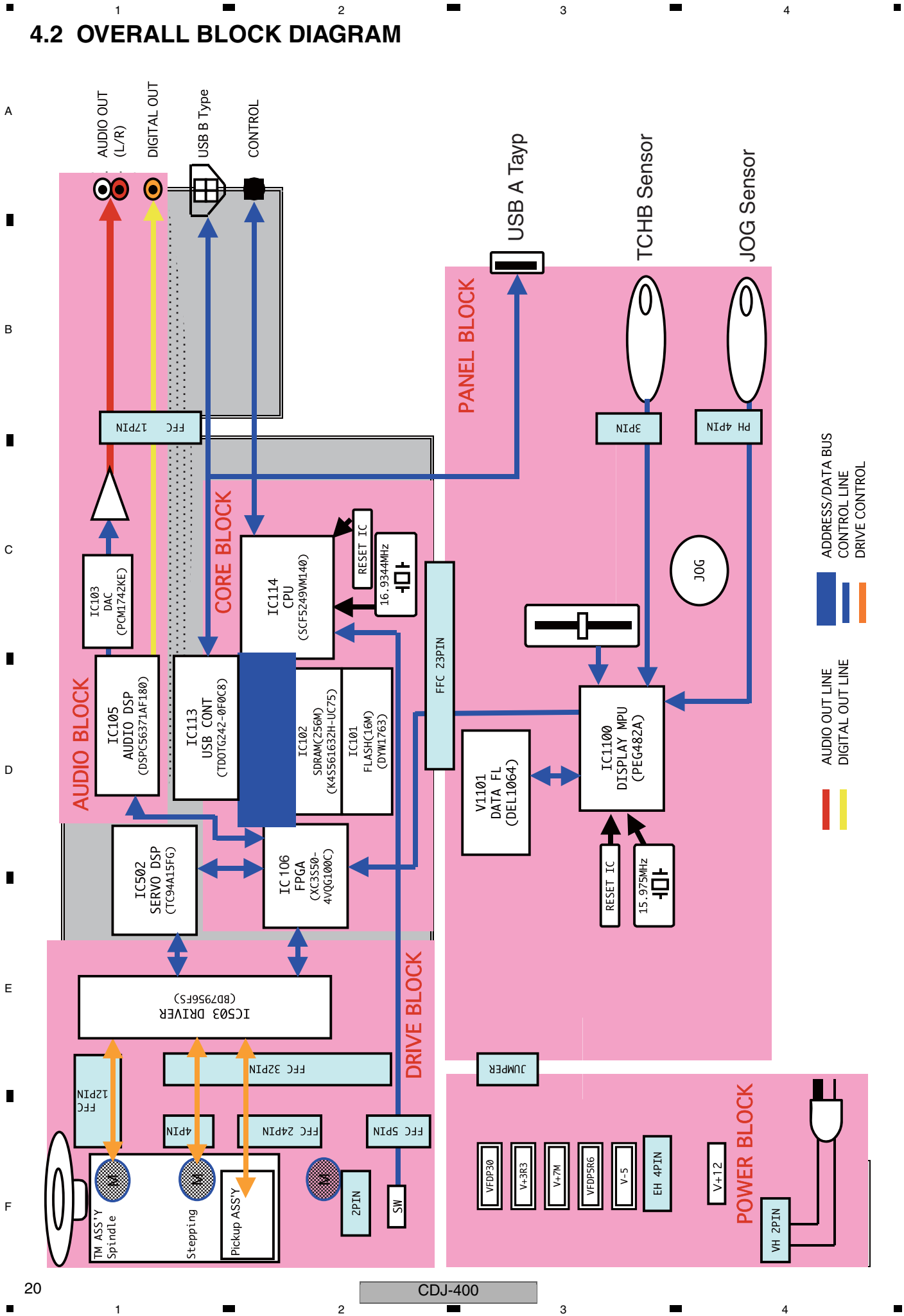
C
SLMB ASSY
(DWS1404)

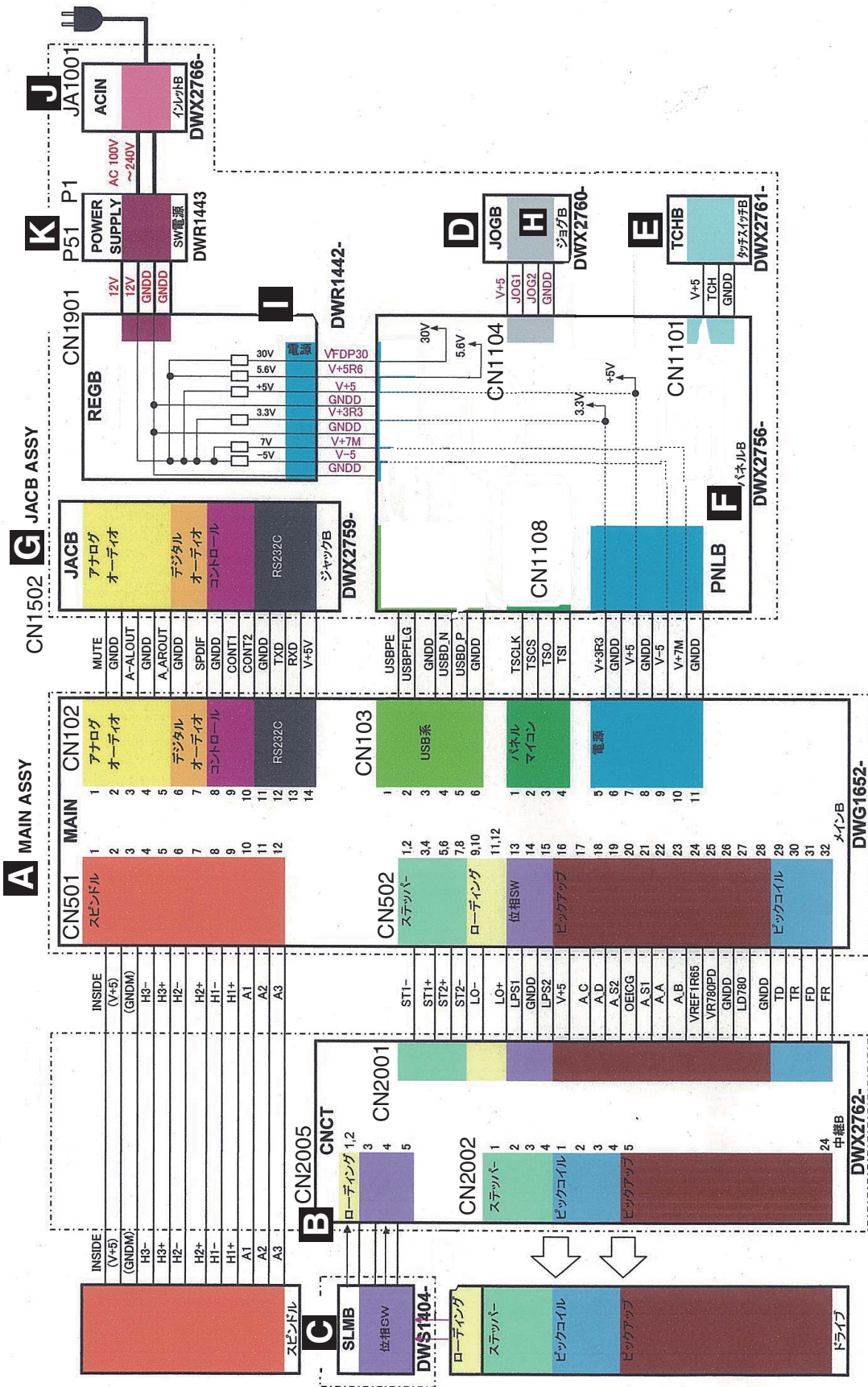
G
JACB ASSY
(DWX2759)



When ordering service parts, be sure to refer to "EXPLODED VIEWS and PARTS LIST" or "PCB PARTS LIST".
 The mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
 : The power supply is shown with the marked box.

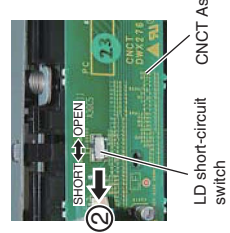
4.2 OVERALL BLOCK DIAGRAM





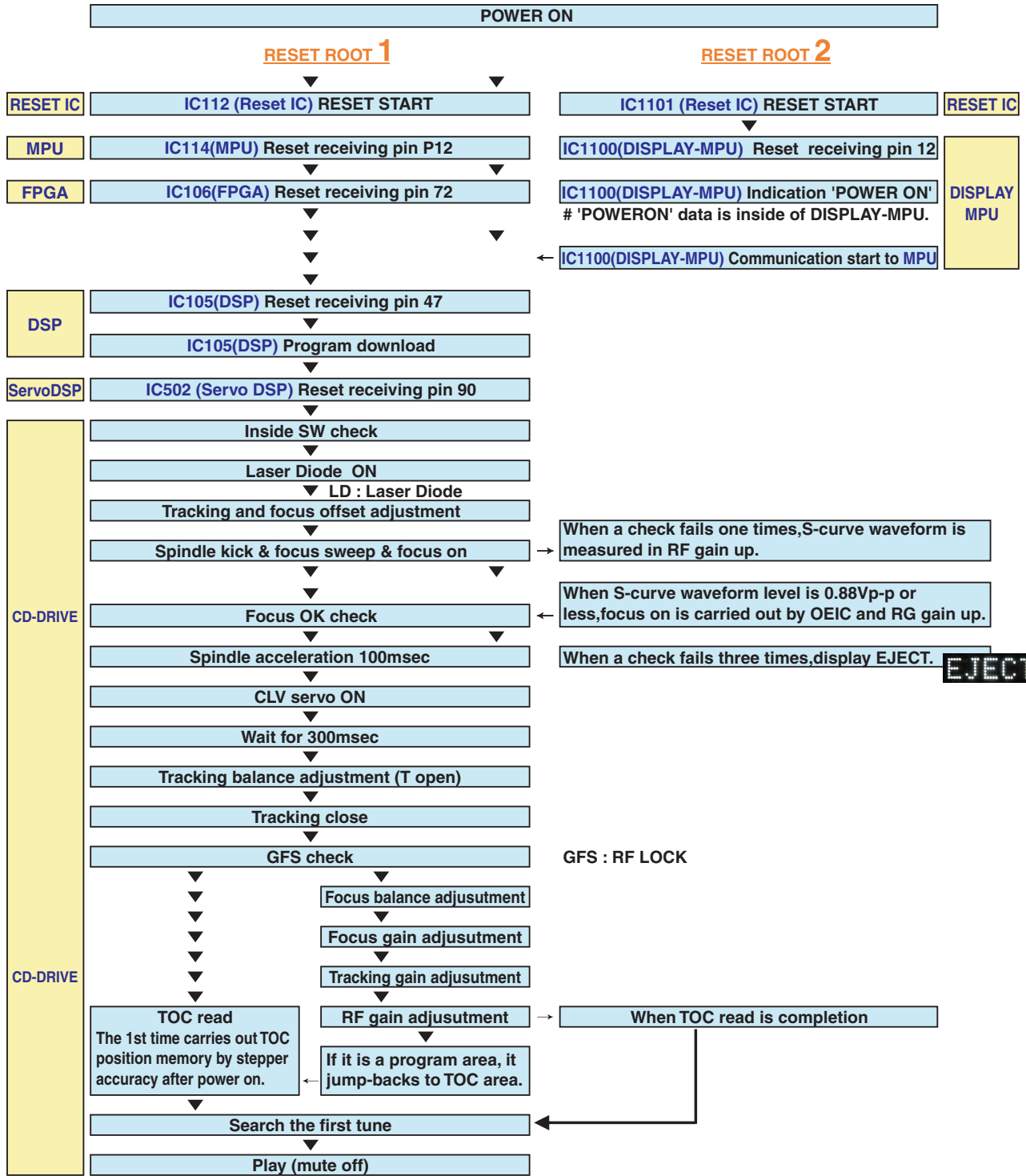
5. DIAGNOSIS

5.1 CHECKING THE PICKUP ASSY

Item	Specifications	Measurement Procedures	Failure Judgment	Remarks
Laser Diode (LD) current	Typ. 70 mA Max. 80 mA	<ol style="list-style-type: none"> Make sure that no CD is loaded. Enter Service mode. Connect a tester between the test lands LD3S and LD CHECK to check the voltage difference between them. During Test Operation mode, press the TEMPO button to turn the LD on. Measure the voltage difference (DC value) between the test lands LD3S and LD CHECK on the MAIN Assy. Press the TEMPO button to turn the LD off. Confirm that the voltage difference between test lands LD3S and LD CHECK becomes 0 then disconnect the tester. 	<p>If the measurement result of the LD current is 80 mA or more, the LD is deteriorated.</p> <p>Note: Check the mounting status of R502, R506, R509 and R514 (22 ohms).</p>	 <p>LD short-circuit switch CNCT Assy</p>
Focus coil resistance	3.4 ± 0.5 Ω	<ol style="list-style-type: none"> Make sure that no CD is loaded. Remove the bottom plate and set the LD short-circuit switch (S2002) to Short side. (see right figure.) Disconnect the FFC cable that connects the CNCT Assy and the MAIN Assy from the CN502 connector. Measure the conductor resistance of the terminal assembly between Pins 31 and 32 of the FFC cable. 	<p>If the measurement result is beyond the specified value, the pickup is in failure.</p>	
Tracking coil resistance	4.1 ± 0.6 Ω	<ol style="list-style-type: none"> Make sure that no CD is loaded. Remove the bottom plate and set the LD short-circuit switch (S2002) to Short side. (see right figure.) Disconnect the FFC cable that connects the CNCT Assy and the MAIN Assy from the CN502 connector. Measure the conductor resistance of the terminal assembly between Pins 29 and 30 of the FFC cable. 	<p>If the measurement result is beyond the specified value, the pickup is in failure.</p>	
S-shaped level Usually use a pressed CD, as the measurement result depends on the disc type.	Reference: 1.5 Vp-p	<ol style="list-style-type: none"> Enter Service mode. Load a pressed CD. (Standby) Connect and set a digital oscilloscope so that the p-p level at the testland (FE) can be measured. During Test Operation mode, press the TIME, A, then CUE buttons to send a command. Measure the p-p level (S-shaped level) at the FF. 	<p>If the measurement result is twice or more, or 50% or less of the reference value, the pickup or the MAIN ASSY is defective.</p>	
Tracking Error (TE) level Usually use a pressed CD, as the measurement result depends on the disc type.	Reference: 1.1 Vp-p	<ol style="list-style-type: none"> Enter Service mode. Load a pressed CD. (Standby) Connect and set a digital oscilloscope so that the p-p level at the testland (TE) can be measured. During Test Operation mode, press the buttons in the following order to send a command: TIME, TEMPO, RELOOP, then LOOPIN twice. Measure the p-p level of waveform at the TE. 	<p>If the measurement result is twice or more, or 50% or less of the reference value, the pickup or the MAIN ASSY is defective.</p>	
RFO level Usually use a pressed CD, as the measurement result depends on the disc type.	Reference: 1.2 Vp-p	<ol style="list-style-type: none"> Play back a pressed CD. Measure the p-p level of RF waveform at the RFO testland on the MAIN Assy. 	<p>If the measurement result is twice or more, or 50% or less of the reference value, the pickup or the MAIN ASSY is defective.</p>	<p>You may disconnect the measuring equipment during measurement, if you wish.</p>
Auto Gain Control (AGC) RF level The measurement result does not depend on the disc type.	1.2 Vp-p ± 10 %	<ol style="list-style-type: none"> Play back a CD. During playback, measure the p-p level of RF waveform at the AGCRF test land on the MAIN Assy. 	<p>If the RFO level value is twice or less, or 50% or less of the reference value, and the AGC RF level is out of the range stipulated in the specifications, the MAIN ASSY is defective.</p>	<p>You may disconnect the measuring equipment during measurement, if you wish.</p>

5.2 POWER ON SEQUENCE

POWER ON SEQUENCE



6. SERVICE MODE

6.1 OVERVIEW OF SERVICE MODE

Two microcomputers are provided for this unit: One is for the Display section, and it controls key input, displays on the FL display, and lighting of LEDs. The other is for the Player section, and it controls the drive of the player. Test modes are provided for each microcomputer:

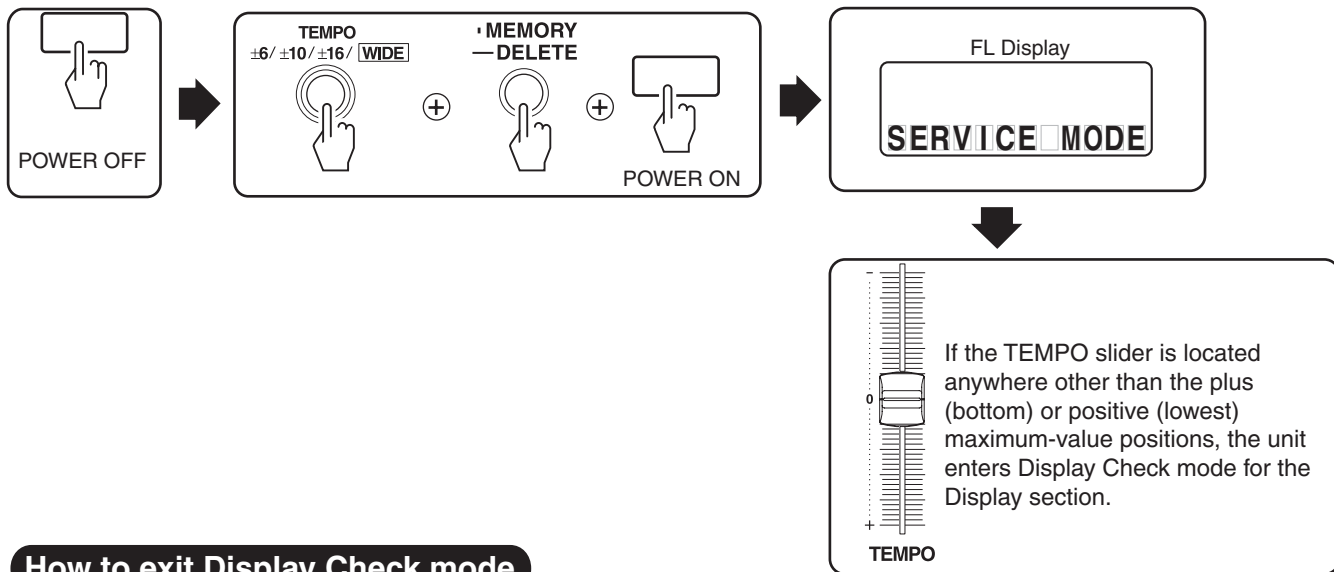
- ① Display Check mode for the Display section
Mode for confirmation of key input and display functions
- ② Mode for checking load on the JOG dial and Adjustment
Mode for measuring load on the JOG dial when turned
- ③ Version Check mode
Mode for checking the software version of each microcomputer
- ④ Updating mode
Mode for updating software of the microcomputer for the Player section (main microcomputer)
- ⑤ List of Error codes/Detail Display mode
Up to 16 error logs can be checked.
- ⑥ Operation Check mode for the Player section
This mode for operation check of the mechanism and servomechanism of the Player section consists of Player Operation mode and Test Operation mode.

6.2 CHECK MODE OPERATION

6.2.1 Display Check mode for the Display section

In this mode, you can light up some LEDs and part of the Display section to check if the input of each key/variable control is correctly reflected on the display. An LED or part of the display is lit while the corresponding key is held pressed.

How to enter Display Check mode



How to exit Display Check mode



In this mode, while a key is held pressed, the corresponding FL display and LED are lit.

Key and Switch Name	Dot FL Display	Other FL Display	LED Display
① PLAY/PAUSE	① PLAY		① PLAY/PAUSE
② CUE	② CUE		② CUE
③ SEARCH ◀◀	③ REV <<		③ JOG touch indicator 1
④ SEARCH ▶▶	④ FWD >>		④ JOG touch indicator 2
⑤ TRACK SEARCH ◀◀	⑤ TRACK <<		
⑥ TRACK SEARCH ▶▶	⑥ TRACK >>		
⑦ DIRECTION REV	⑦ REVERSE		⑦ DIRECTION REVERSE
⑧ IN/REALTIME CUE	⑧ IN		⑧ IN/REALTIME CUE
⑨ OUT/OUT ADJUST	⑨ OUT		⑨ OUT/OUT ADJUST
⑩ RELOOP/EXIT	⑩ RELOOP		⑩ RELOOP/EXIT
⑪ HOLD	⑪ HOLD		
⑫ SOURCE SELECT CD	⑫ CD		⑫ SOURCE SELECT CD
⑬ SOURCE SELECT USB	⑬ USB		⑬ SOURCE SELECT USB
⑭ TEXT MODE	⑭ TEXTMODE		⑭ USB MEMORY
⑮ TIME MODE/AUTO CUE	⑮ TIME/ACUE		⑮ PC
⑯ JET/BUBBLE	⑯ JET/BUBBLE	⑯ 13G section light up	⑯ JET/BUBBLE
⑰ ROLL/TRANS	⑰ ROLL/TRANS	⑰ 14G section light up	⑰ ROLL/TRANS
⑱ WAH	⑱ WAH	⑱ 15G section light up	⑱ WAH
⑲ MEMORY	⑲ MEMORY		
⑳ SELECT PUSH	⑳ PUSH		
㉑ SELECT PUSH ▶▶		㉑ 14G light up 00 to FF	
㉒ SELECT PUSH ◀◀		㉒ 14G light up FF to 00	
㉓ BACK	㉓ All the FL display light up	All the FL display light up	All the LED display light up
㉔ EJECT	㉔ EJECT		㉔ DISC IN INDICATOR
㉕ CALL	㉕ CALL		
㉖ BEAT LOOP/LOOP DIVIDE -	㉖ DIVIDE <?		㉖ BEET LOOP/LOOP DIVIDE
㉗ BEAT LOOP/LOOP DIVIDE +	㉗ DIVIDE ?>		㉗ BEET LOOP/LOOP DIVIDE
㉘ JOG MODE VINYL	㉘ JOG MODE		㉘ JOG MODE VINYL
㉙ TEMPO	㉙ TEMPO		
㉚ MASTER TEMPO	㉚ MASTER TEMPO		㉚ MASTER TEMPO
㉛ TOUCH SENSOR (JOG dial)	㉛ TOUCH SW		
㉜ During a JOG dial FWD direction rotation	㉜ JOG>		
㉝ During a JOG dial REV direction rotation	㉝ <JOG		
㉞ TEMPO slider knob	㉞ Bar display		

A

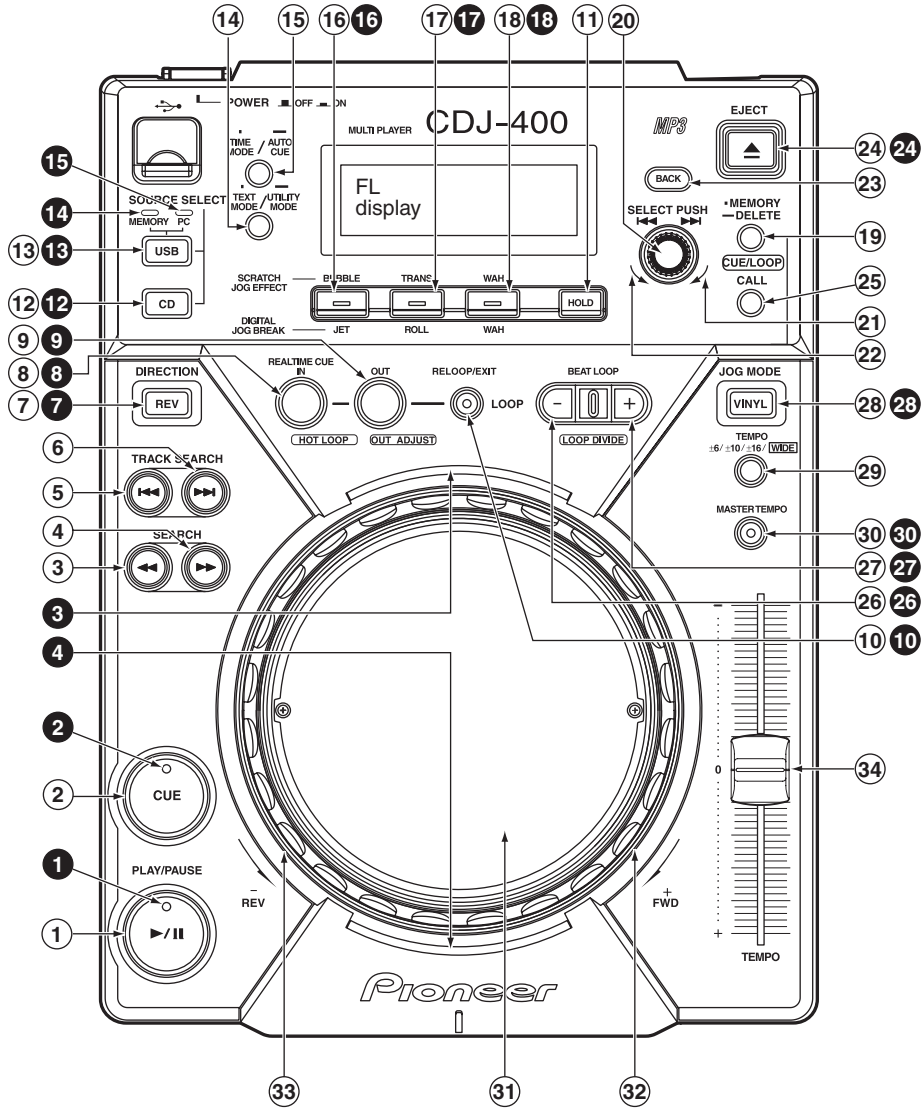
B

C

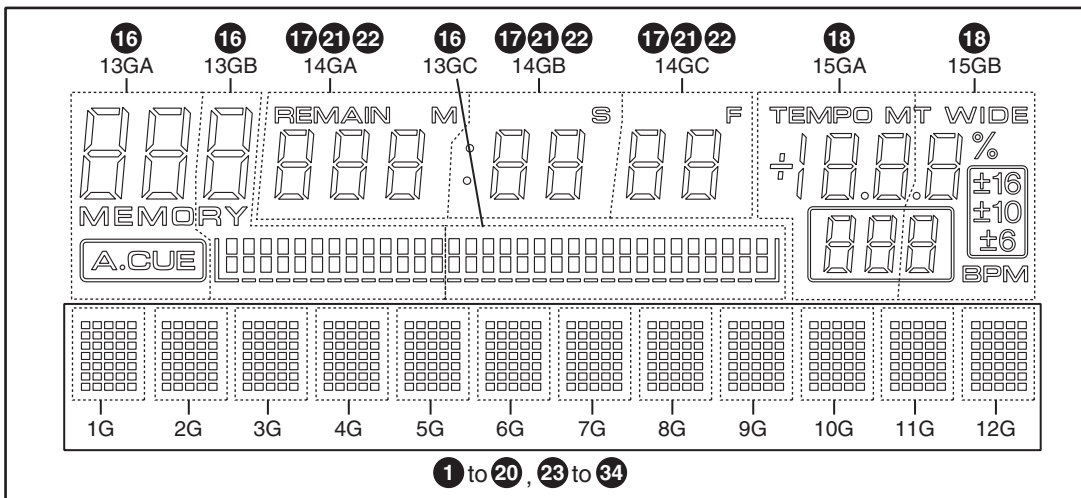
D

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• FL Display

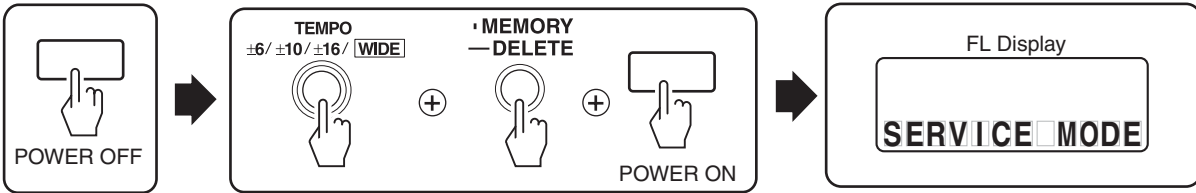


6.2.2 Mode for checking load on the JOG dial and Adjustment

This mode is for objectively judging the load (light or heavy touch) on the JOG dial when it is turned, with a value.



Mode for Checking Load on the JOG Dial : ON



[Measuring procedure]

After entering this mode, rapidly turn the JOG dial, either clockwise or counterclockwise. The figures will be displayed.

If, for example, "8.6: 115" is displayed, each figure means the following:

8.6 : Maximum speed (Normal speed is one rotation in 1.8 sec.)

115 : Time (in msec) required for decreasing the rotation speed from 3 times to 1.5 times normal speed

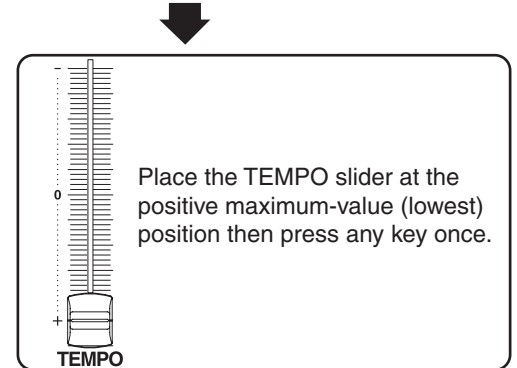
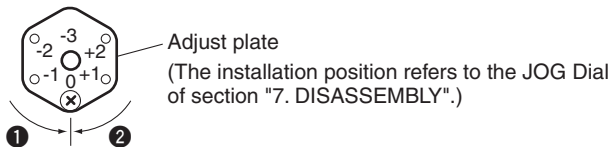
To measure the time required for reducing the rotation speed, the maximum speed must be 7.0 times normal speed or higher. If measurements are consecutively performed several times, the mean value of the results of up to four latest measurements will be displayed, in order to minimize variation.

Standard value: 95 ± 25 msec

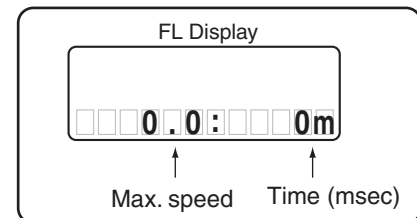
[Adjustment procedure]

1. Enter this mode.
2. Adjust the adjustment value of Adjust plate to "0".
3. Rapidly turn the JOG dial, either clockwise or counterclockwise.
4. The rotational speed (maximum speed) and time are displayed in the dot FL display section.
 - The time required so that the rotation may decrease from 3 times normal speed to 1.5 times normal speed when maximum speed is only 7 times normal speed or more is displayed.
 - Moreover, the mean value of the measurement result at the rotation decrease time is displayed since the second times.
 - The thing that the mean value at the decrease of the rotation three times in total time is in the standard value (95 ± 25 msec) is confirmed. Perform the following procedure if coming off from the standard value.
5. When the rotational speed is smaller than 70, the adjustment value of the adjust plate is changed to "-1" and performs the procedure 3 and 4. (1)

When the rotational speed is larger than 120, the adjustment value of the adjust plate is changed to "+1" and performs the procedure 3 and 4. (2)



Mode for checking load on the JOG dial



The unit enters the mode for checking load on the JOG dial, and the maximum speed and the time required for transition are displayed on the dot-matrix display.

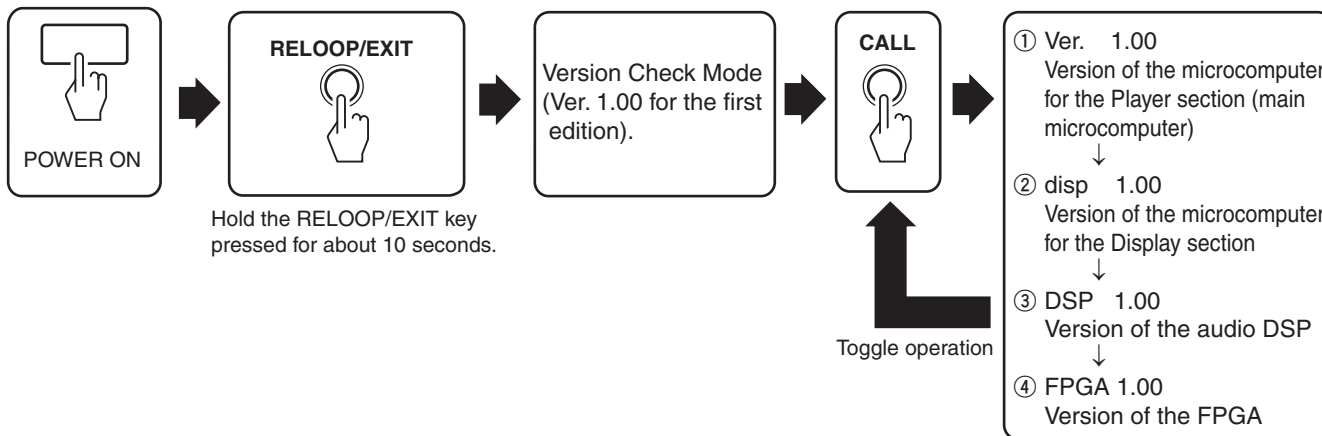
Mode for Checking Load on the JOG Dial : CANCEL



6.2.3 Version Check mode

This is the mode for checking the software version of each microcomputer.

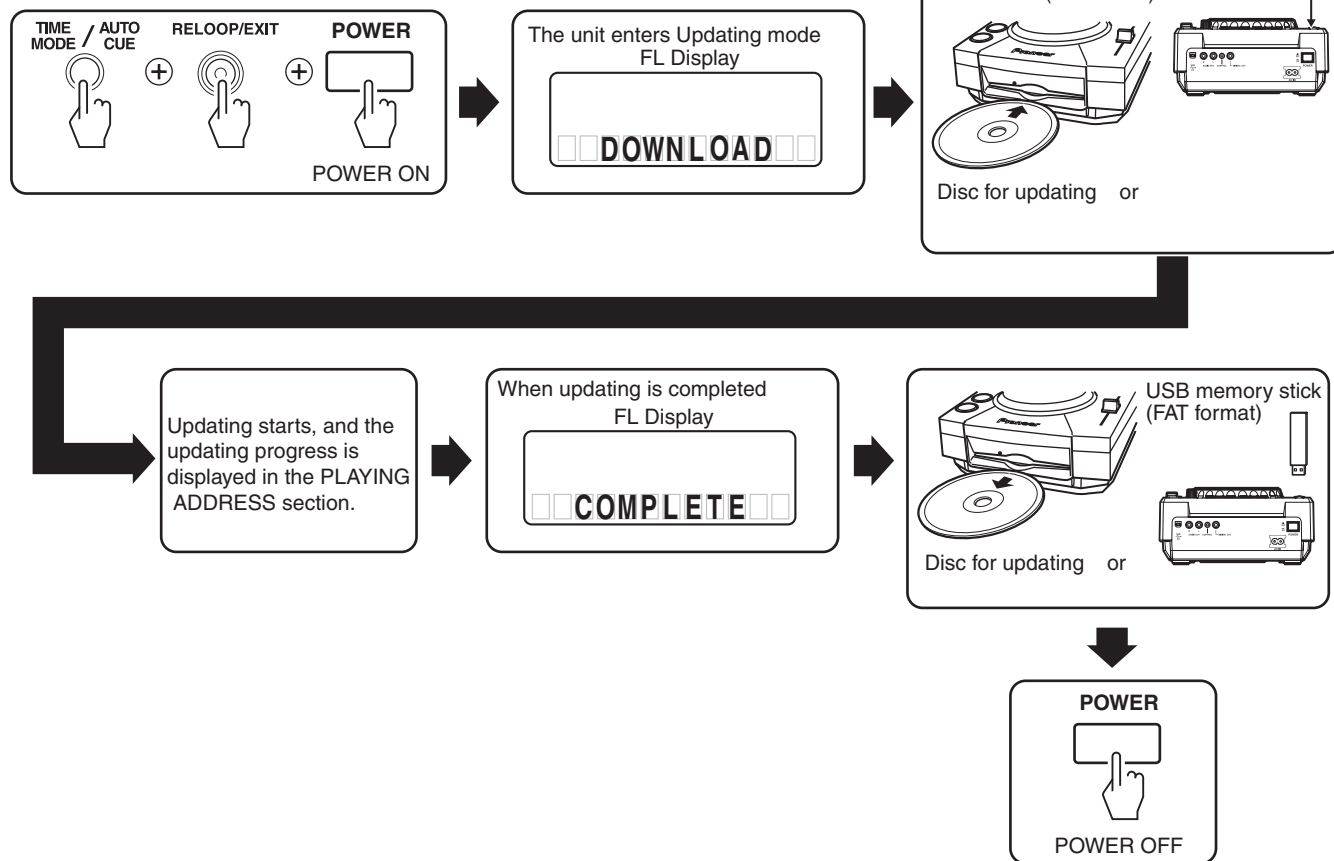
A



- Audio DSP and FPGA are the processors for audio processing and control of each signal, respectively, and operate independently from the microcomputer for the Player section. However, their programs are stored in the flash ROM for the microcomputer for the Player section and are transferred from the flash ROM to each processor each time the unit is turned on.
- The version of the main microcomputer is also displayed in the TEMPO display when the unit enters Operation Check mode for the Player section, mentioned above.

C

6.2.4 Updating Mode



Note: NEVER turn the unit off, unplug the power cord, or remove the disc or USB memory stick before updating is completed.

F

6.2.5 List of Error Codes/Detail Display mode

If an error is generated during Normal mode, one of the following error codes is displayed on the FL display. Detailed error content (error described in the Error content column of the table below: E-XX) can be confirmed if the JOG MODE key is pressed during Software Version Check mode for the Player microcomputer. Each time the JOG MODE key is pressed, the version number and error display are cyclically displayed. The first error displayed when the JOG MODE key is pressed is the latest, and each time the LOOP DIVIDE – key is pressed the previous error is displayed (pressing the LOOP DIVIDE + key displays the oldest error). Data for up to 16 errors are stored in memory.

For errors E-12 and E-15, the address (TNO:MIN:SEC:FRM) where an error was generated is also stored in memory, and it can be displayed by pressing the TIME MODE key (toggle operation).

Error No.	Error Name	Error Content
E-6002	DSP PROGRAM DOWNLOAD ERROR	The program cannot be written in the DSP. **
E-7201	TOC READ ERROR	26: TOC data could not be read.
E-8301	PLAYER ERROR (Startup error)	12: The desired address could not be searched. 15: Address data could not be read. 22: The Focus Servo could not be closed. 91: The pickup could not be returned to the inner track. } *
E-8302	PLAYER ERROR (Abnormality in playback)	12: The desired address could not be searched. 15: Address data could not be read. 22: The Focus Servo could not be closed.
E-8303	PLAYER ERROR (Abnormality in writing to the buffer)	99: Abnormality in writing in the buffer
E-8304	MP3 DECODE ERROR (Abnormality in decoding)	Abnormality in decoding **
E-8305	DATA FORMAT ERROR (Inappropriate data format)	A data format other than MP3 was used. **
E-8709	COMMUNICATION ERROR	Communication between the microcomputers for the Display section and the Player section could not be established. **
E-9101	MECHANICAL TIME OUT	90: Abnormality in the disc-loading mechanism (TIMEOUT)

* If these errors are generated before the loaded disc is identified as a CD, the disc is automatically ejected. In this case, the error code is not displayed, but you can check it, as the error content is stored in memory.

** Data for errors E-6002, E-8304, E-8305 and E-8709 are not stored in the memory.

To clear error logs, turn on the power while simultaneously holding the BACK and USB keys pressed. In this case, the following settings are reset to the initial settings:

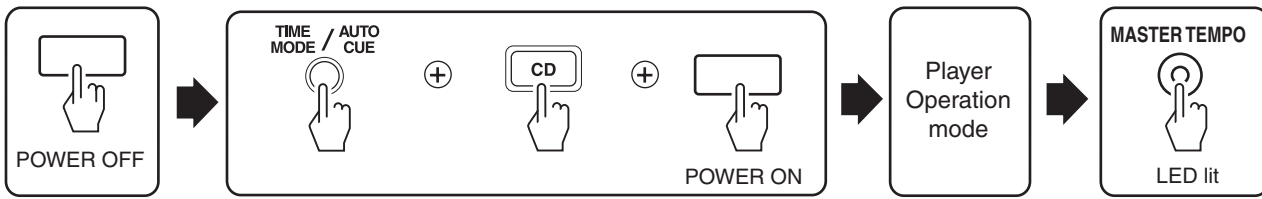
Setting Item	Default Setting
AUTO CUE	OFF
AUTO CUE LEVEL	– 60dB
TIME MODE	REMAIN
JOG MODE	VINYL
MASTER TEMPO	OFF
TEMPO RANGE	±10%
JOG illumination pattern	Pattern 1
MIDI channel	Channel 1

Note: A function for storing the CUE/LOOP point in memory is provided with this unit.

If error logs are cleared, CUE/LOOP-point data are also cleared. Therefore, be careful when using this mode.

6.2.6 Operation Check mode for the Player section

Player Operation mode: ON



Player Operation mode: CANCEL



This mode consists of Player Operation mode and Test Operation mode.

Player Operation mode

In this mode, basic operations of the servomechanism, such as setup, playback, pause, and track search, are checked. Error rates can also be measured.

Test Operation mode

Servo operations can be controlled step by step in detail.

Notes:

- Switching from Player Operation mode to Test Operation mode can be accomplished by pressing the MASTER TEMPO key.
- Commands in Test Operation mode are mainly for testing the mechanism and servomechanism, not for testing the DJ functions, such as scan and tempo.

• Player Operation mode

Function	Key on the main unit
Play(trace) / Pause	PLAY/PAUSE
Track Search F/R	TRACK SEARCH ►►/◄◄
Error Rate Count	CUE
Eject	EJECT
Mode Change	MASTER TEMPO

• Test Operation mode

Function	Key on the main unit
Servo All Off	TIME
LD On/Off	TEMPO
Focus On/Off	RELOOP
Spindle Kick, Tracking On/Off	(LOOP) IN/REALTIME CUE
Tracking Off	(LOOP) OUT
Slide FWD (2 mm)	SEARCH ►►
Slide REV (2 mm)	SEARCH ◄◄
Pickup Up/Down	TEXT
Mode Change	MASTER TEMPO

• Description of commands in Player Operation mode

Play (trace)/Pause

If this command is issued in Stop mode, the unit is set up and starts playing. If the command is issued in Playback mode, pause and playback are alternately performed each time the PLAY/PAUSE key is pressed. The address currently being played back is displayed on the FL display.

Note: In this mode, auto setup is not performed when a disc is inserted. Playback in this mode does not mean audio playback but trace of the signal area on a disc. In playback, tracing is performed at four the speed of normal playback.

No audio signal is output.

Track Search F/R

The unit starts searching for the displayed track in the forward or reverse direction and will pause when it finds it.

Error Rate Count

An error rate is measured from the current Play/Pause position for about 10 seconds (duration of disc recording). The result will be displayed on the FL display. Normally, search for the track to be measured then press the CUE key in Pause mode. The error rate is displayed, for example, as "3.56E-4 OK." "OK" is displayed if the error rate is 3.00E-3 or less, and "NG" is displayed if it is more than 3.00E-3. The result is determined on the assumption that the measurement is performed using a control disc upon shipment of the product. This measurement cannot be used for judging whether or not the product is defective during servicing.

Eject

The loaded disc is ejected.

Mode Change

Press the MASTER TEMPO key during Player Operation mode to change to Test Operation mode. The MASTER TEMPO LED lights up, and Test Operation mode (described below) is entered.

• Test Operation mode

Servo operations can be controlled step by step in detail.

Please note that incorrect use of commands in Test Operation mode may damage the player.

Servo All Off

When the TIME key is pressed during Servo ON, all the servos will be shut off. "ALL OFF" is displayed.

LD On/Off

Pressing the TEMPO key turns the LD ON or OFF. "LD ON" or "LD OFF" is displayed.

Focus On/Off

Pressing the RELOOP key during Stop mode turns the LD ON, and auto focusing is performed. "FCS ON" is displayed.

Spindle Kick, Tracking On/Off

When the IN/REAL TIME CUE (LOOP IN) key is pressed while the tracking servo is OFF, spindle kicking is performed, and the automatic adjustment process and tracking servo are turned ON. When the key is pressed while the tracking servo is ON, the tracking servo is turned OFF. "TRK ON" or "TRK OFF" is displayed.

Tracking Off

Pressing the (LOOP) OUT key while the tracking servo is ON turns the tracking servo OFF. "TRK OFF" is displayed.

Slide FWD

Pressing the SEARCH ►► (FWD) key while the tracking servo is ON turns the tracking servo OFF and moves the slider about 2 mm in the forward direction. "SLD FWD" is displayed.

Slide REV

Pressing the SEARCH ◀◀ (REV) key while the tracking servo is ON turns the tracking servo OFF and moves the slider about 2 mm in the reverse direction. "SLD REV" is displayed.

Pickup Up/Down

Pressing the TEXT key during Stop mode turns the LD ON and moves the pickup up and down. Focus will not be closed. "PU UP/DN" is displayed.

Mode Change

Pressing the MASTER TEMPO key during Test Operation mode turns the MASTER TEMPO LED off, and Player Operation mode (described above) is entered.

Note: To start up the servos step by step in Test Operation mode, input the commands in the following order:

Servo All Off, Focus On, Spindle Kick, then Tracking On.

7. DISASSEMBLY

Note 1: Do NOT look directly into the pickup lens. The laser beam may cause eye injury.

Note 2: Even if the unit shown in the photos and illustrations in this manual may differ from your product, the procedures described here are common.

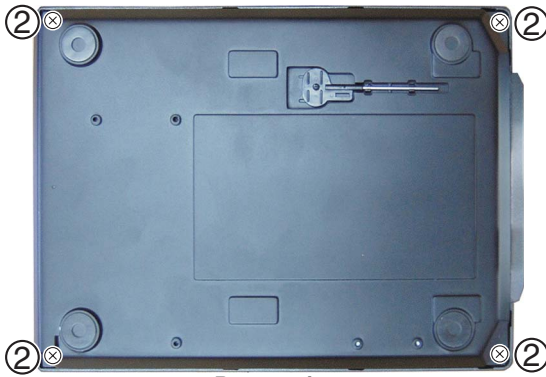
Diagnosis of MAIN Assy

① Remove the three screws.



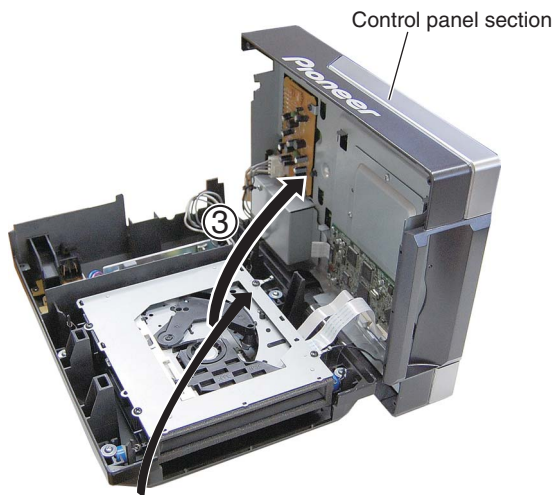
● Rear view

② Remove the four screws.



● Bottom view Front side →

③ Remove the control panel section.



Note: Attach the ground wire in the specified direction.
If you don't, it will come into contact with the capacitor.

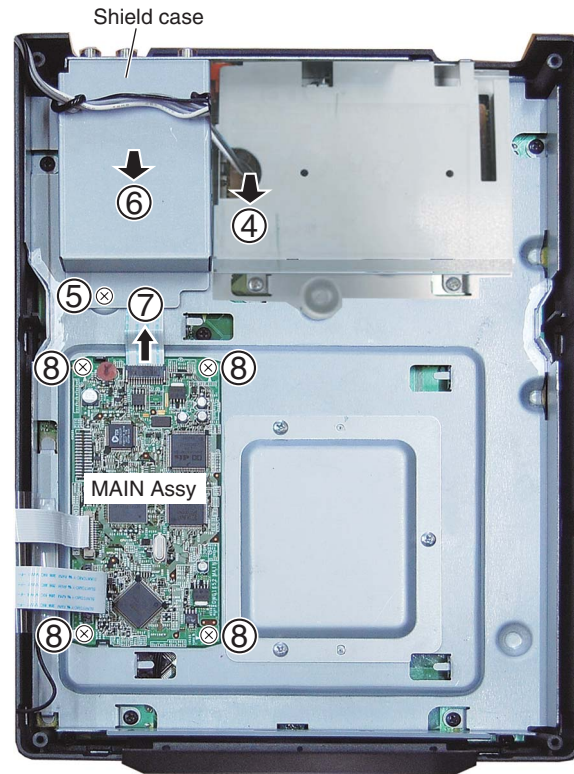
④ Disconnect the connector.

⑤ Remove the screw.

⑥ Remove the shield case.

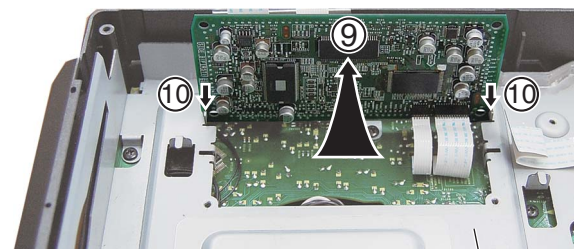
⑦ Disconnect the flexible cable.

⑧ Remove the four screws.



⑨ Lift the MAIN Assy.

⑩ Insert the MAIN Assy to slit of the MAIN PCB stay.



MAIN PCB stay

Diagnosis

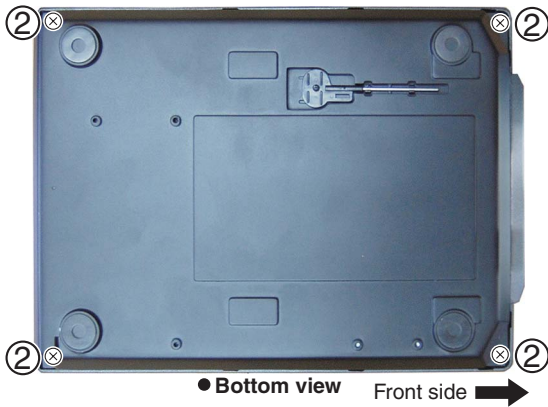
Access to the Adjust plate

① Remove the three screws.



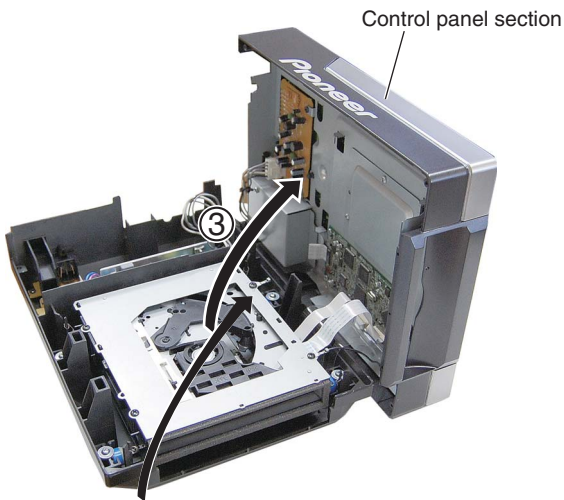
● Rear view

② Remove the four screws.



● Bottom view Front side

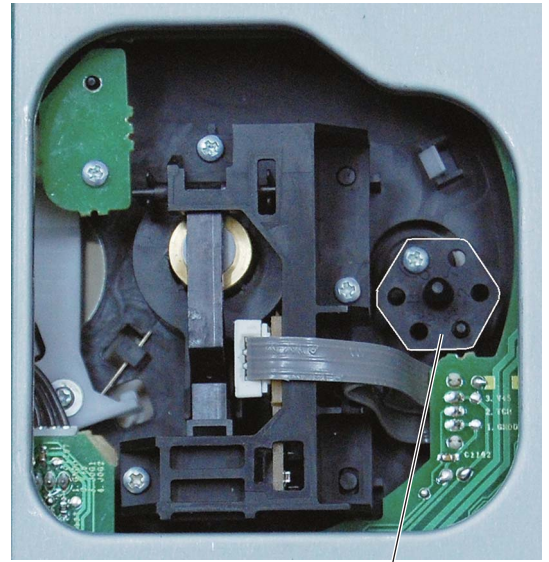
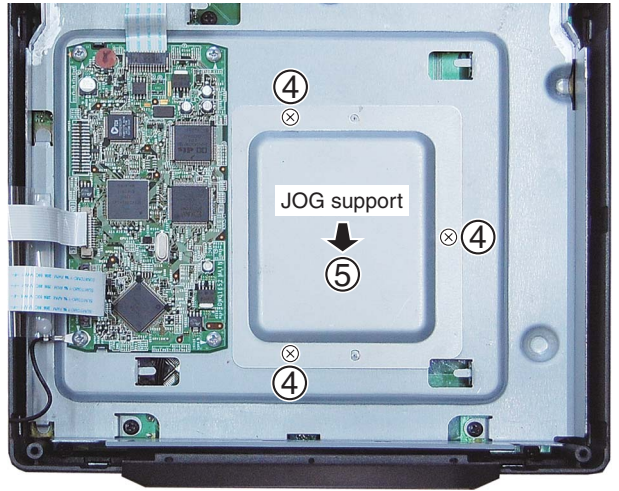
③ Remove the control panel section.



Note: Attach the ground wire in the specified direction.
If you don't, it will come into contact with the capacitor.

④ Remove the three screws.

⑤ Remove the JOG support.



About details of Adjustment etc., refer to the
"6.2.2 Mode for checking load on the JOG dial and
Adjustment" in "6. SERVICE MODE".

Disassembly

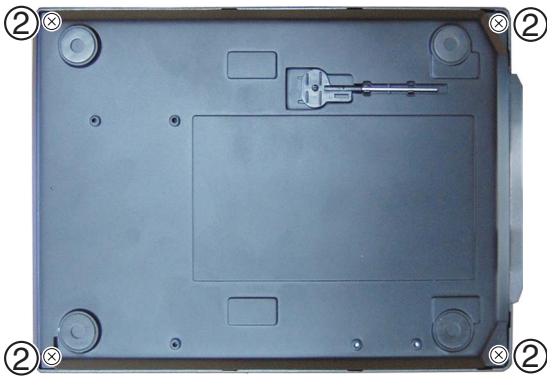
1 Control panel section

① Remove the three screws.



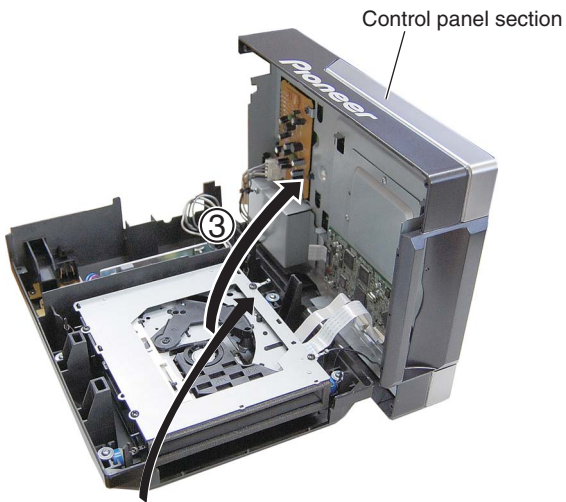
● Rear view

② Remove the four screws.



● Bottom view Front side →

③ Remove the control panel section.



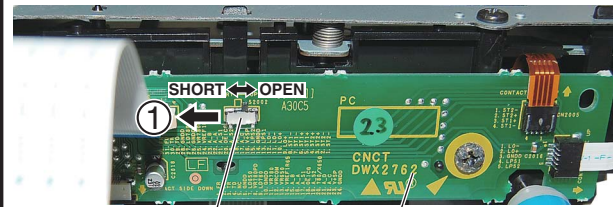
Note: Attach the ground wire in the specified direction. If you don't, it will come into contact with the capacitor.

2 Slot-in mechanism section

① Remove the control panel section. (See 1 Control panel section)

① Change the position of the LD switch on the CNCT Assy to "SHORT".

Note: After work, connect the flexible cable, then change the position to "OPEN".



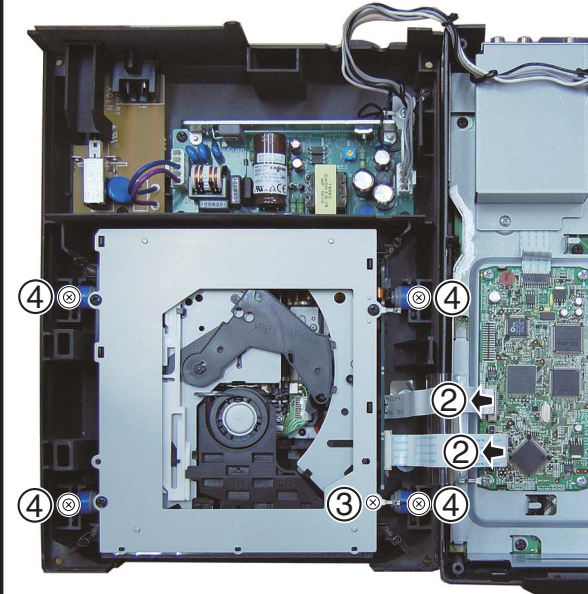
LD switch

CNCT Assy

② Disconnect the two flexible cables. (MAIN Assy side)

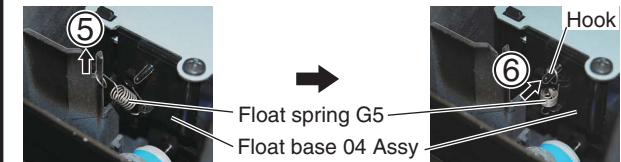
③ Remove the screw.

④ Remove the four DM screws.

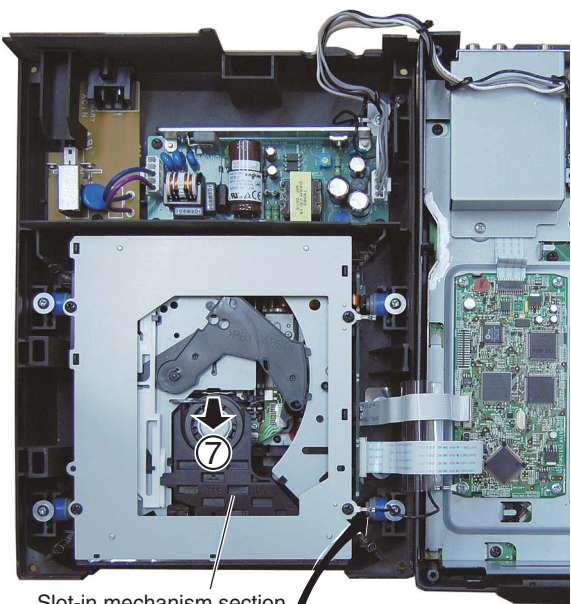


⑤ Unhook the four float springs G5.

⑥ Hook the four float springs G5 to the four hooks of the float base 04 Assy.



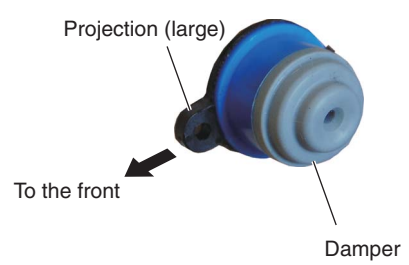
⑦ Remove the slot-in mechanism section.



Note: Attach the ground wire in the specified direction.
If you don't, it will come into contact with the capacitor.

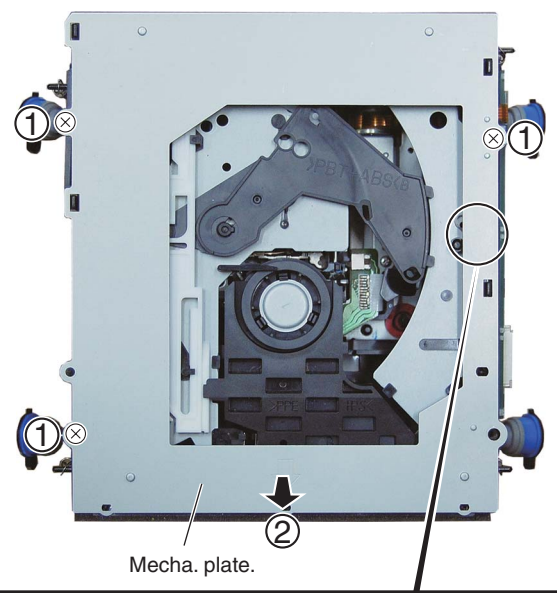
● **Direction of the dampers when attaching them**

When attaching the dampers, place them so that their projections (large) face front.



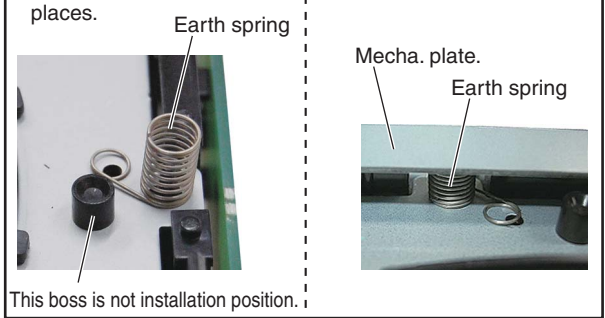
3 Slot-in mechanism Assy

- ① Remove the three screws.
- ② Remove the mecha. plate.

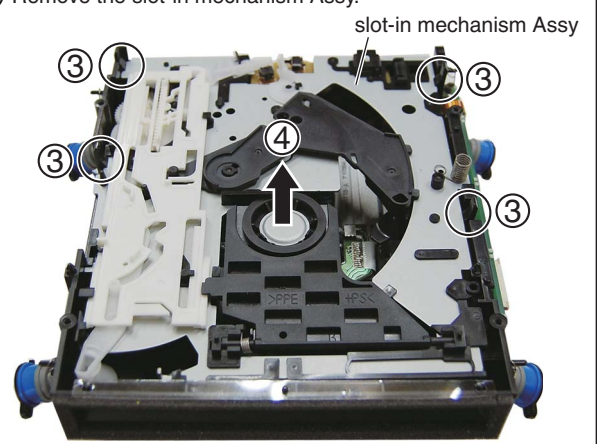


● **Note of earth spring**

- Be sure not to lose it.
- Be careful to the installation places.
- Confirm it by viewing.



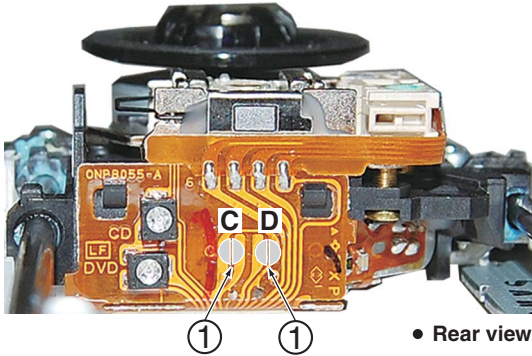
- ③ Unhook the four hooks.
- ④ Remove the slot-in mechanism Assy.



4 03 Traverse Assy (Ro)

① Short-circuit two positions of C and D soldering.

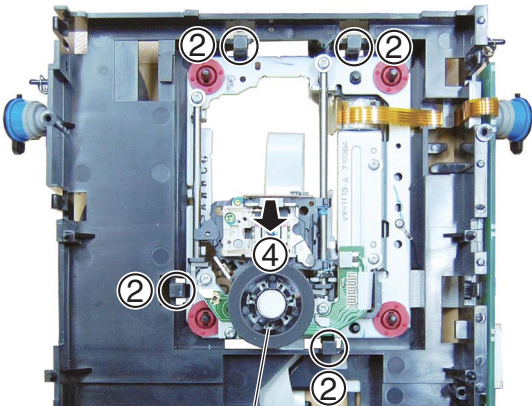
Note: After replacement, connect the flexible cable, then remove the soldered joint (open).



② Unhook the four hooks.

③ Disconnect the some flexible cables at need.

④ 03 Remove the traverse Assy (Ro).

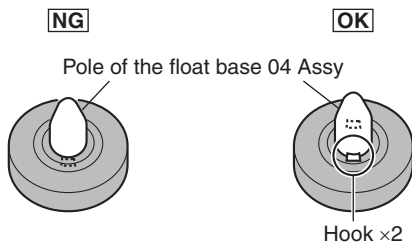


03 Traverse Assy (Ro)



Exchange

● Note on the float rubber installation

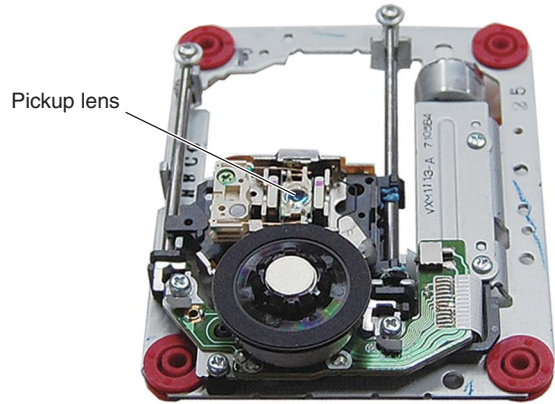


● Cleaning the pickup lens

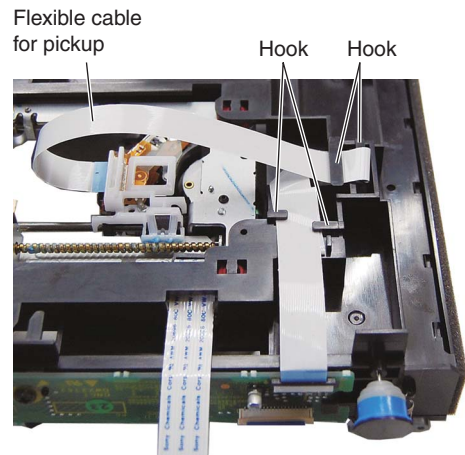
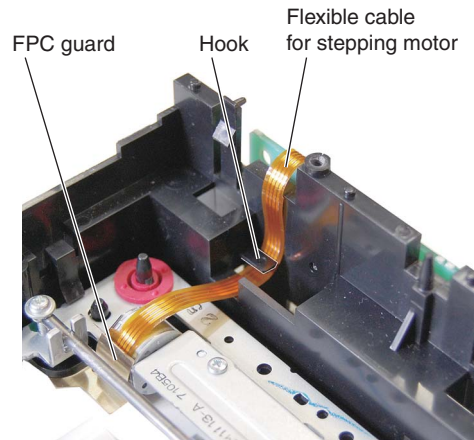


Before shipment, be sure to clean the pickup lens, using the following cleaning materials:

Cleaning liquid : GEM1004
Cleaning paper : GED-008



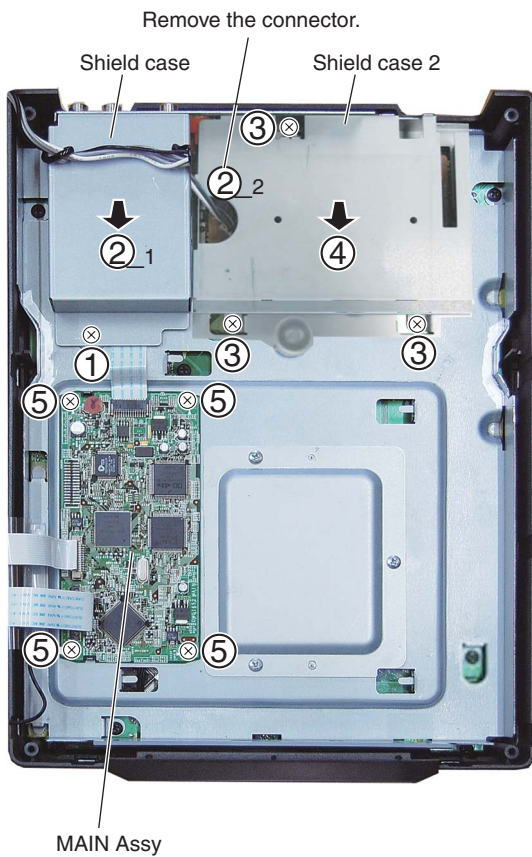
● Arrangement of the flexible cables



5 JOG section

- ① Remove the control panel section.
(See 1 Control panel section)

- ① Remove the screw.
- ② 1 Remove the shield case.
- ② 2 Remove the connector.
- ③ Remove the three screws.
- ④ Remove the shield case 2.
- ⑤ Remove the four screws.
- ⑥ Remove the MAIN Assy.
- ⑦ Disconnect the some flexible cables at need.



- ⑧ Remove the seven screws.
- ⑨ Remove the MAIN PCB stay.

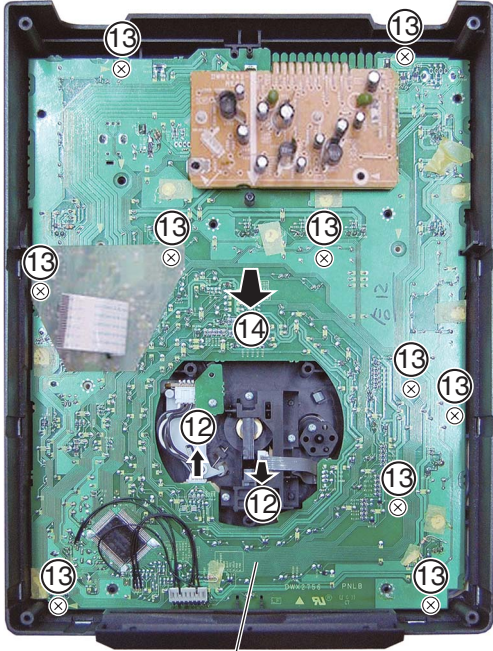


- ⑩ Remove the dial knob.
- ⑪ Remove the slide knob.



A

- ⑫ Disconnect the two connectors.
- ⑬ Remove the ten screws.
- ⑭ Remove the PNLB Assy.

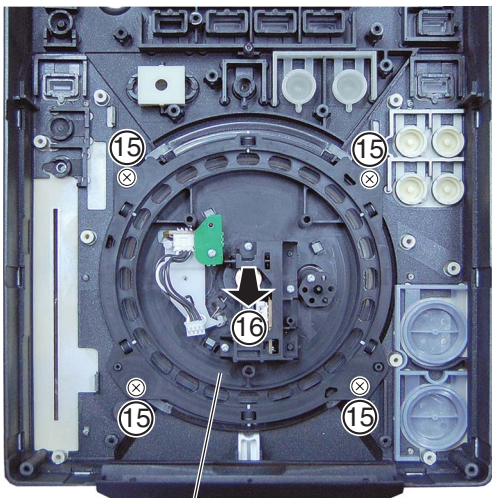


PNLB Assy



B

- ⑮ Remove the four screws.
- ⑯ Remove the JOG section.



JOG section



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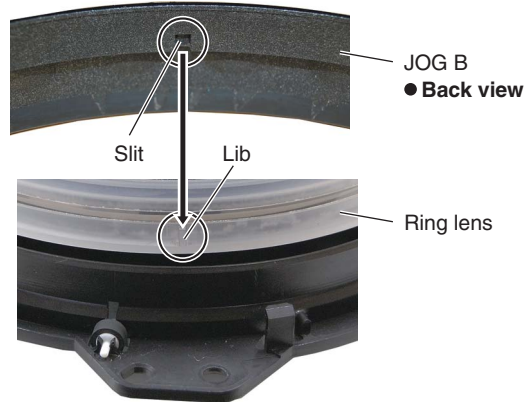
6 JOG B

- ① Unhook the three hooks.
- ② Remove the JOG B.



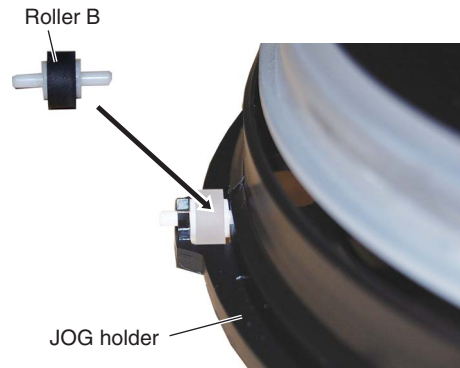
● Note on the JOG B installation

Fit the lib of the ring lens in a slit of JOG B. (four places)



● Note on the roller B exchange

The grease application is unnecessary for JOG holder.



8. EACH SETTING AND ADJUSTMENT

- There is no information to be shown in this chapter.

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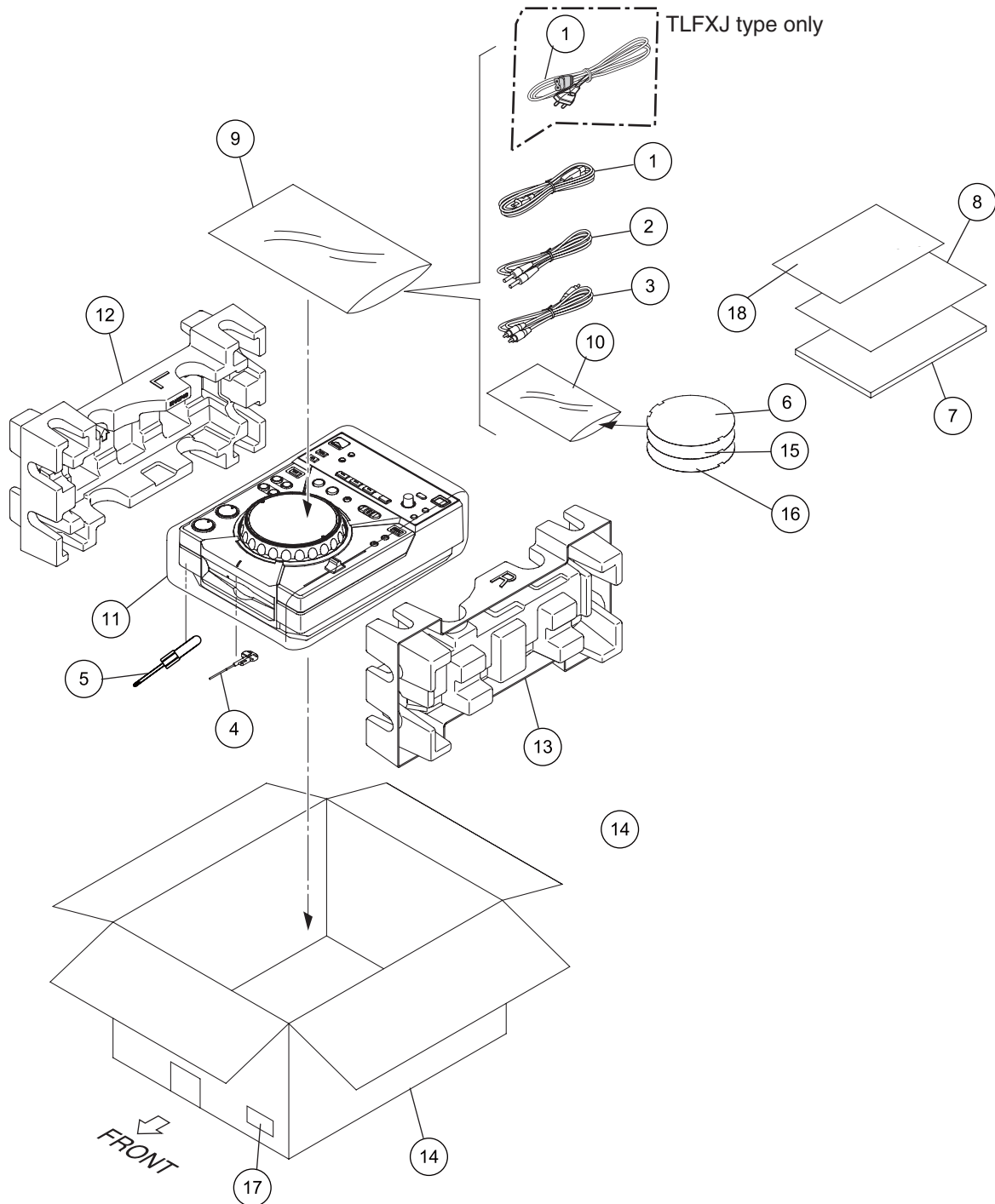
F

9. EXPLODED VIEWS AND PARTS LIST

NOTES: ● Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.

- The \triangle mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- Screws adjacent to ∇ mark on product are used for disassembly.
- For the applying amount of lubricants or glue, follow the instructions in this manual. (In the case of no amount instructions, apply as you think it appropriate.)

9.1 PACKING SECTION



(1) PACKING SECTION PARTS LIST

<u>Mark No.</u>	<u>Description</u>	<u>Part No.</u>
⚠ 1	Power Cord	See Contrast table (2)
2	Control Cable (L=1.0 m)	ADE7108
3	Audio Cable (L=1.5 m)	VDE1064
4	Forced Eject Pin (Housed in a groove in the bottom panel)	DEX1008
5	Screw driver	DEX1022
6	Jog Sheet 1	DAH2599
7	Operating Instructions	See Contrast table (2)
NSP 8	Warranty Card	See Contrast table (2)
NSP 9	Polyethylene Bag (0.06 x 230 x 340)	AHG7117
NSP 10	Polyethylene Bag	DHL1174
11	Packing Sheet	AHG7015
12	Pad L	DHA1749
13	Pad R	DHA1750
14	Packing Case	See Contrast table (2)
15	Jog Sheet 2	DAH2600
16	Jog Sheet 3	DAH2601
NSP 17	Label	VRW1629
18	Caution Card SR	See Contrast table (2)

(2) CONTRAST TABLE

CDJ-400/KUCXJ, WYXJ5 and TLFJX are constructed the same except for the following:

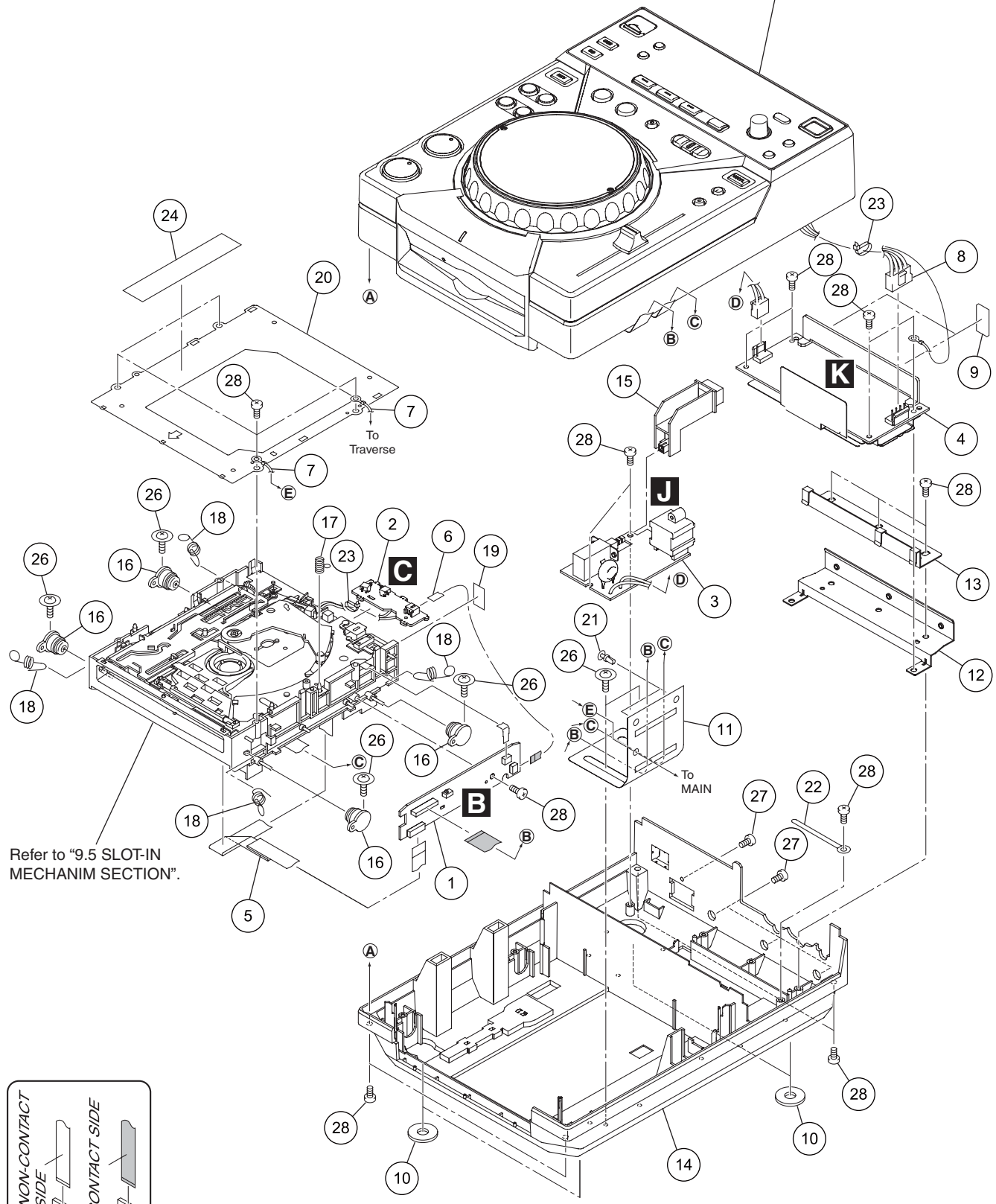
Mark	No.	Symbol and Description	CDJ-400/KUCXJ	CDJ-400/WYXJ5	CDJ-400/TLFXJ
⚠	1	Power Cord	ADG7021	ADG1154	ADG1154
⚠	1	Power Cord	Not used	Not used	ADG7097
	7	Operation Instructions (English)	DRB1450	Not used	Not used
	7	Operation Instructions (English, French, German, Italian, Dutch, Spanish, Russian)	Not used	DRB1451	Not used
	7	Operation Instructions (English, Spanish, Chinese)	Not used	Not used	DRB1452
NSP	8	Warranty Card	ARY7043	ARY7107	Not used
	14	Packing Case	DHG2710	DHG2709	DHG2711
	18	Caution Card SR	Not used	Not used	ARM7064

9.2 EXTERIOR SECTION

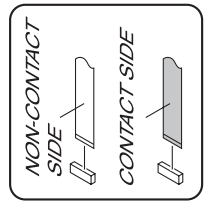
1 2 3 4

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Refer to "9.3 CONTROL PANEL SECTION".



Refer to "9.5 SLOT-IN MECHANISM SECTION".



1 2 3 4

(1) EXTERIOR SECTION PARTS LIST

<u>Mark No.</u>	<u>Description</u>	<u>Part No.</u>
1	CNCT Assy	DWX2762
2	SLMB Assy	DWS1404
3	ACIN Assy	See Contrast table (2)
⚠ 4	SW POWER SUPPLY	DWR1443
5	24P FFC	DDD1331
6	5P FFC	DDD1370
NSP 7	Earth Lead Wire	DE010VE0
8	Connector Assy	PF04EE-S22
NSP 9	Silicone Sheet D5 L	DEB1456
10	Insulator MO	DEC2250
11	Cable Protector	DEC3072
12	Heat Plate 1	DNH2814
13	Heat Plate 2	DNH2815
NSP 14	Chassis	See Contrast table (2)
15	Power Knob	DNK5017
16	Damper	CNV6011
17	Earth Spring	DBH1398
18	Float Spring G5	DBH1494
19	Tape	DEC3053
20	Mecha. Plate (FE)	DNH2642
21	Push Rivet	XEC3034
22	Cord Clamper	RNH-184-0
23	Binder (SKB-90BK)	ZCA-SKB90BK
24	Laser Caution	See Contrast table (2)
25	•••••	
26	DM Screw (FTC)	DBA1260
27	Screw	PBZ30P080FTB
28	Screw	BPZ30P080FTB

(2) CONTRAST TABLE

CDJ-400/KUCXJ, WYXJ5 and TLFXJ are constructed the same except for the following:

Mark	No.	Symbol and Description	CDJ-400/KUCXJ	CDJ-400/WYXJ5	CDJ-400/TLFXJ
NSP	3	ACIN Assy	DWX2800	DWX2766	DWX2766
	14	Chassis	DNK4984	DNK4983	DNK4985
	24	Laser Caution	DRW2308	DRW2308	DRW2248

9.3 CONTROL PANEL SECTION

1

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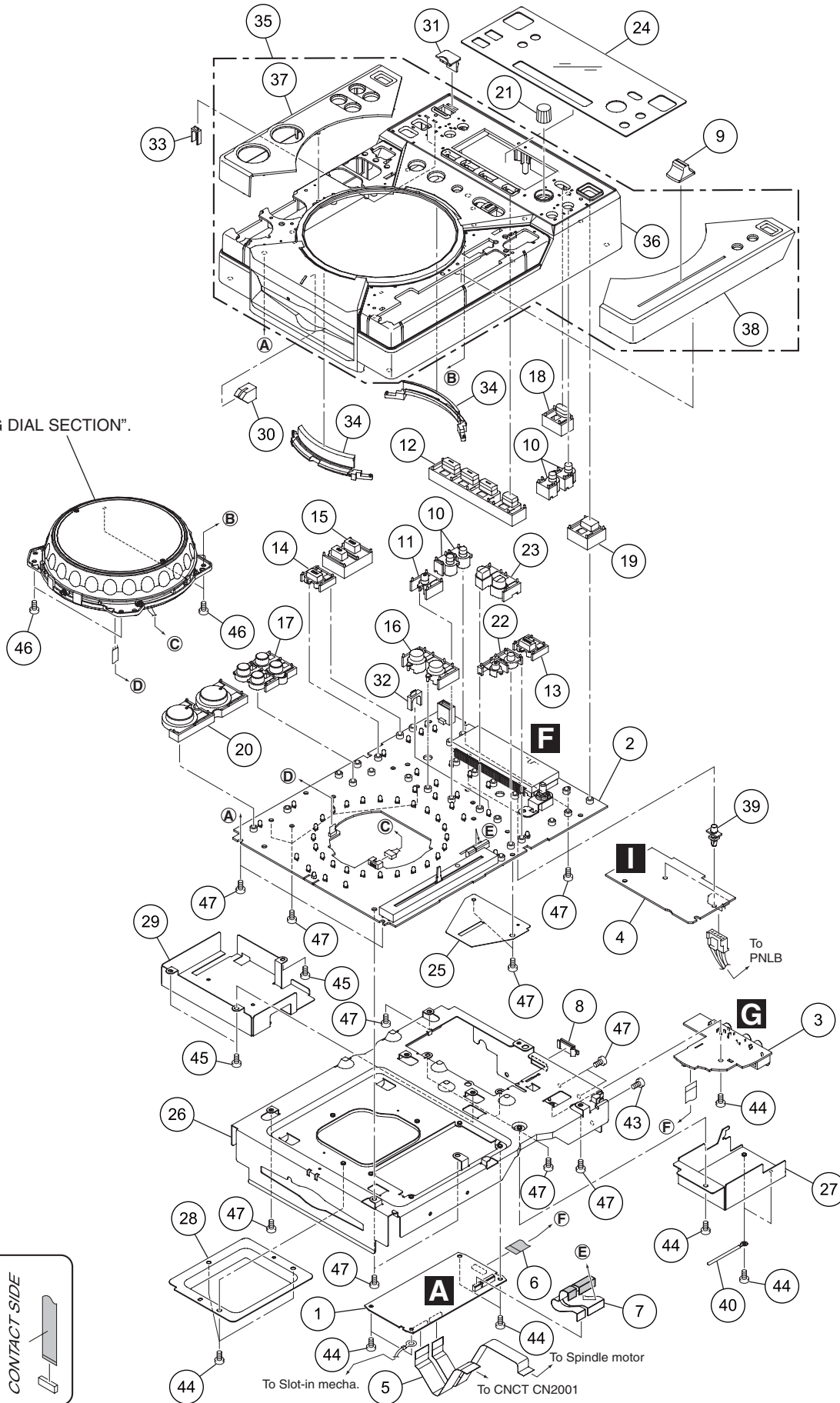
C

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Refer to
"9.4 JOG DIAL SECTION".

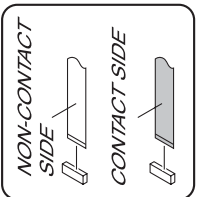


To Slot-in mecha.

To Spindle motor

To CNCT CN2001

To PNLB



1

2

3

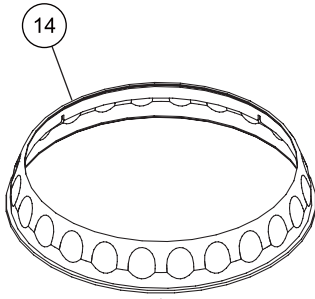
4

CONTROL PANEL SECTION PARTS LIST

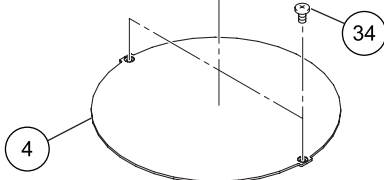
<u>Mark No.</u>	<u>Description</u>	<u>Part No.</u>	
NSP 1	MAIN Assy	DWG1652	
2	PNLB Assy	DWX2756	A
3	JACB Assy	DWX2759	
4	REGB Assy	DWR1442	
5	32P FFC	DDD1371	
6	17P FFC	DDD1372	
7	23P FFC	DDD1374	
8	Blind Cap	DNK4218	
9	Slide Knob	DAC2406	
10	TIME Knob	DAC2407	
11	RELOOP Knob	DAC2409	B
12	JOG EFFECT Knob	DAC2410	
13	VINYL Knob	DAC2411	
14	REVERSE Knob	DAC2412	
15	Set Knob (SELECT)	DAC2413	
16	Set Knob (LOOP)	DAC2414	
17	Set Knob (SEARCH)	DAC2415	
18	BACK Knob	DAC2416	
19	EJECT Knob	DAC2417	
20	PLAY Button	DAC2418	C
21	Dial Knob	DAC2419	
22	TEMPO Knob	DAC2423	
23	BEAT LOOP Knob	DAC2424	
24	Display Panel	DAH2549	
25	FFC guard	DEC3056	
26	MAIN PCB Stay	DNH2800	
27	Shield Case	DNH2801	
28	JOG Support	DNH2808	
29	Shield Case 2	DNH2813	
30	FRONT Lens	DNK4997	D
31	USB Cover	DNK4999	
32	BEAT LOOP Lens	DNK5042	
33	MEMORY Lens	DNK5049	
34	JOG Lens	DNK5078	
35	Control Panel Assy	DXB1977	
36	Control Panel	DNK5030	
37	Top Panel (L)	DNK5031	
38	Top Panel (R)	DNK5073	E
39	Locking Card Spacer	VEC2234	
40	Cord Clamper	RNH-184-0	
41	•••••		
42	•••••		
43	Screw (M3 x 5)	DBA1340	
44	Screw	BBZ30P060FTC	
45	Screw	BPZ30P100FTC	
46	Screw	CPZ30P080FTB	
47	Screw	BPZ30P080FTB	F

9.4 JOG DIAL SECTION

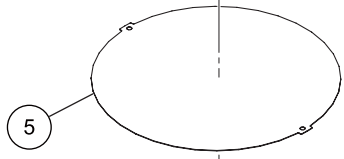
A



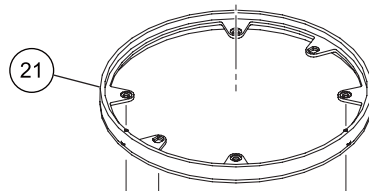
B



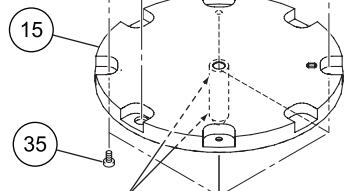
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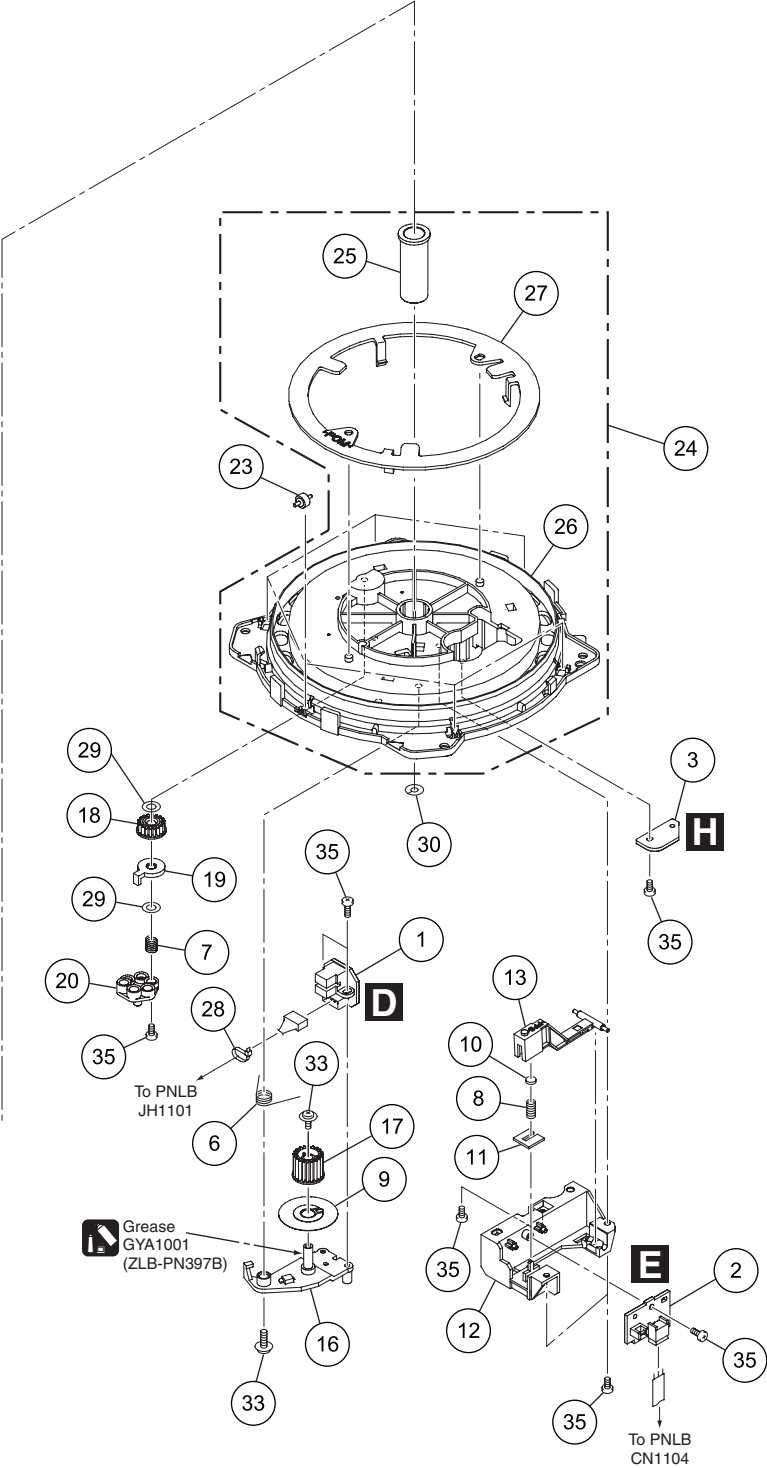
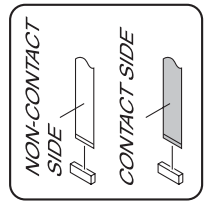


E



Grease
GYA1001
(ZLB-PN397B)

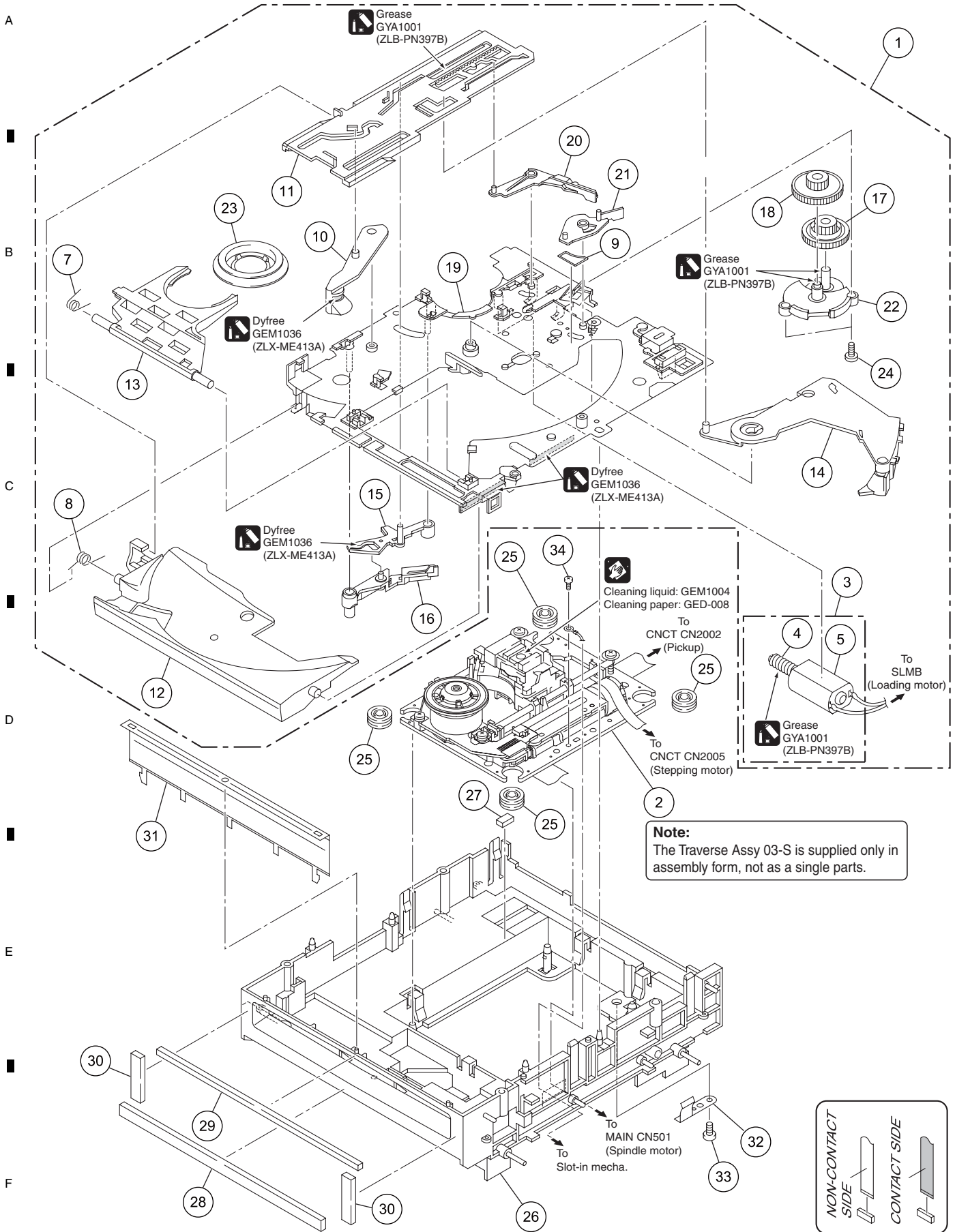
F



JOG DIAL SECTION PARTS LIST

<u>Mark No.</u>	<u>Description</u>	<u>Part No.</u>	
1	JOGB Assy	DWX2760	
2	TCHB Assy	DWX2761	A
3	STPB Assy	DWX2792	
4	Jog Plate	DAH2565	
5	Jog Sheet	DAH2581	
6	Arm Spring	DBH1612	
7	Load Spring	DBH1632	
8	Lever Spring	DBH1626	
9	Encoder Plate	DEC2889	
10	Lever Cushion (A)	DEC3001	
11	Lever Cushion (B)	DEC3002	B
12	Lever Holder	DNK4762	
13	Jog Lever	DNK4763	
14	Jog B	DNK4932	
15	Jog Shaft	DNK4934	
16	Encoder Arm	DNK4936	
17	Encoder Gear	DNK4937	
18	Load Gear	DNK4938	
19	Load Smoother	DNK4939	
20	Adjust Plate	DNK4943	C
21	Ring Lens	DNK4979	
22	Jog A Assy	DXA2122	
23	Roller B Assy	DXB1877	
24	Jog Holder Assy	DXB1982	
25	Shaft Holder	DLA2042	
26	Jog Holder	DNK4933	
27	Slide Ring	DNK4935	
28	Binder (SKB-90BK)	ZCA-SKB90BK	
29	Washer	WA42D080D025	
30	Washer	WT32D080D050	D
31		
32		
33	Screw (FE)	DBA1265	
34	Screw	DBA1347	
35	Screw	BPZ20P060FTC	

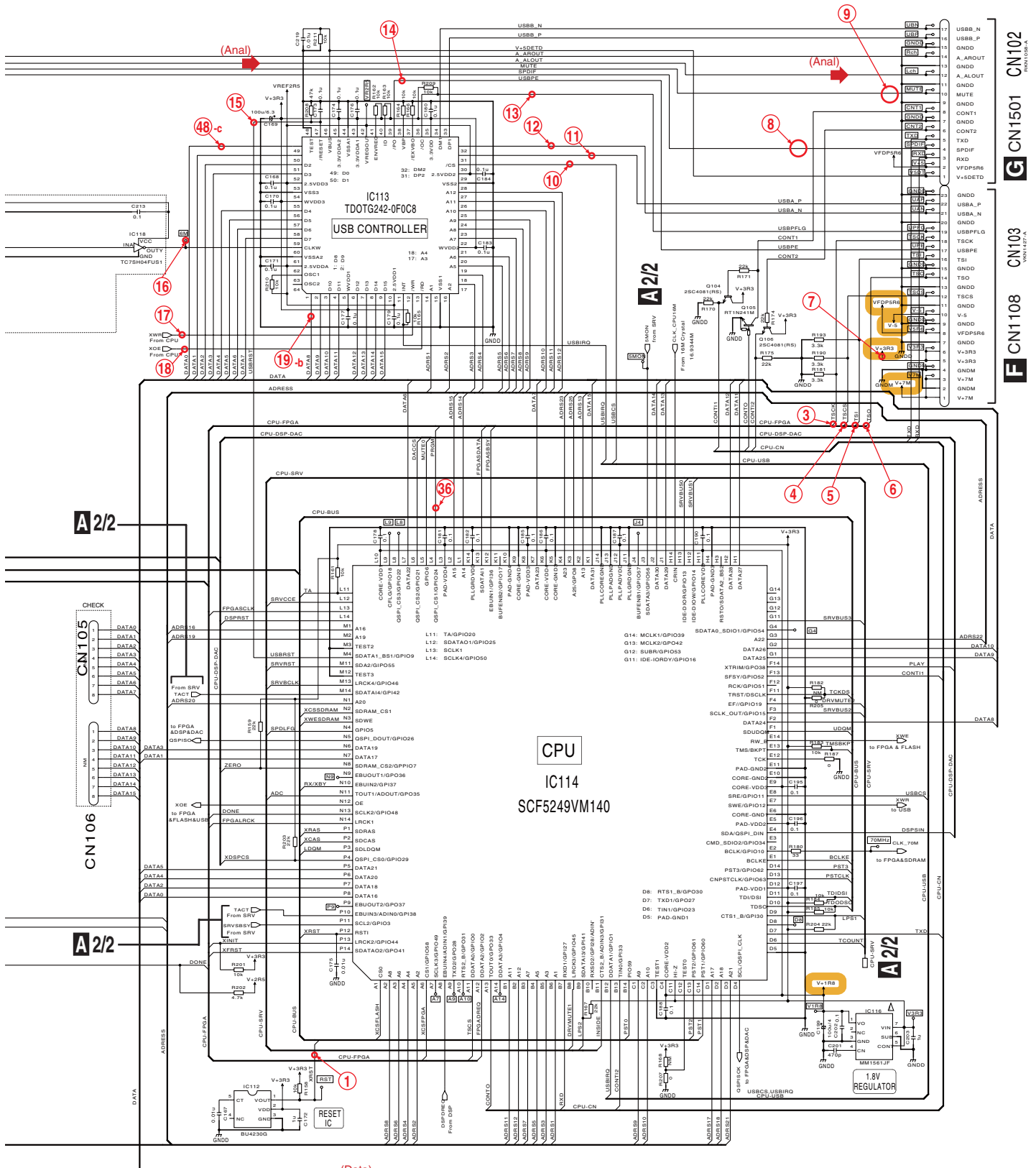
9.5 SLOT-IN MECHANISM SECTION



SLOT-IN MECHANISM SECTION PARTS LIST

<u>Mark No.</u>	<u>Description</u>	<u>Part No.</u>	
NSP 1	Slot-in Mechanism Assy	DXA2121	
2	03 Traverse Assy (Ro)	VXX3125	A
3	Loading Motor Assy-S	DXX2510	
NSP 4	Worm Gear	DNK3910	
NSP 5	DC Motor S (ROHS)	DXM1230	
6		
7	Clamp Spring	DBH1374	
8	Guide Spring	DBH1375	
9	SW Lever Spacer SV	DEC2831	
10	Loading Gear	DNK3406	
11	Main Cam	DNK3407	B
12	Disc Guide	DNK3478	
13	Clamp Arm	DNK3576	
14	Eject Lever	DNK3684	
15	Lever AP	DNK3835	
16	Lever BP	DNK3836	
17	Loading Gear	DNK3911	
18	Drive Gear	DNK3912	
19	Loading Base SV	DNK4369	
20	SW Lever SV1	DNK4370	C
21	SW Lever SV2	DNK4371	
22	Gear Holder SV	DNK4372	
23	Clamper 04 Assy	DXB1859	
24	Screw	BPZ20P060FTC	
25	Float Rubber (SI)	VEB1351	
26	Float Base 04 Assy	DXB1838	
27	Spacer POR (T3)	DEB1566	
28	Vessel Cushion A	DEC2852	
29	Vessel Cushion B	DEC2853	
30	Vessel Cushion C	DEC2854	D
31	Front Sheet	DED1132	
32	FPC Guard	DBK1282	
33	Screw	BPZ30P080FTB	
34	Screw	BBZ26P040FTC	

A 1/2 MAIN ASSY (DWG1652)



- (Data) → : DIGITAL DATA SIGNAL ROUTE(Digital)
- (Anal) → : AUDIO Lch OUT SIGNAL ROUTE(Analog)
- - - → : DIGITAL AUDIO SIGNAL ROUTE

&EP036 CDJ-400
MAIN SCHEMA (1/2)

A 1/2

10.2 MAIN ASSY (2/2)

A

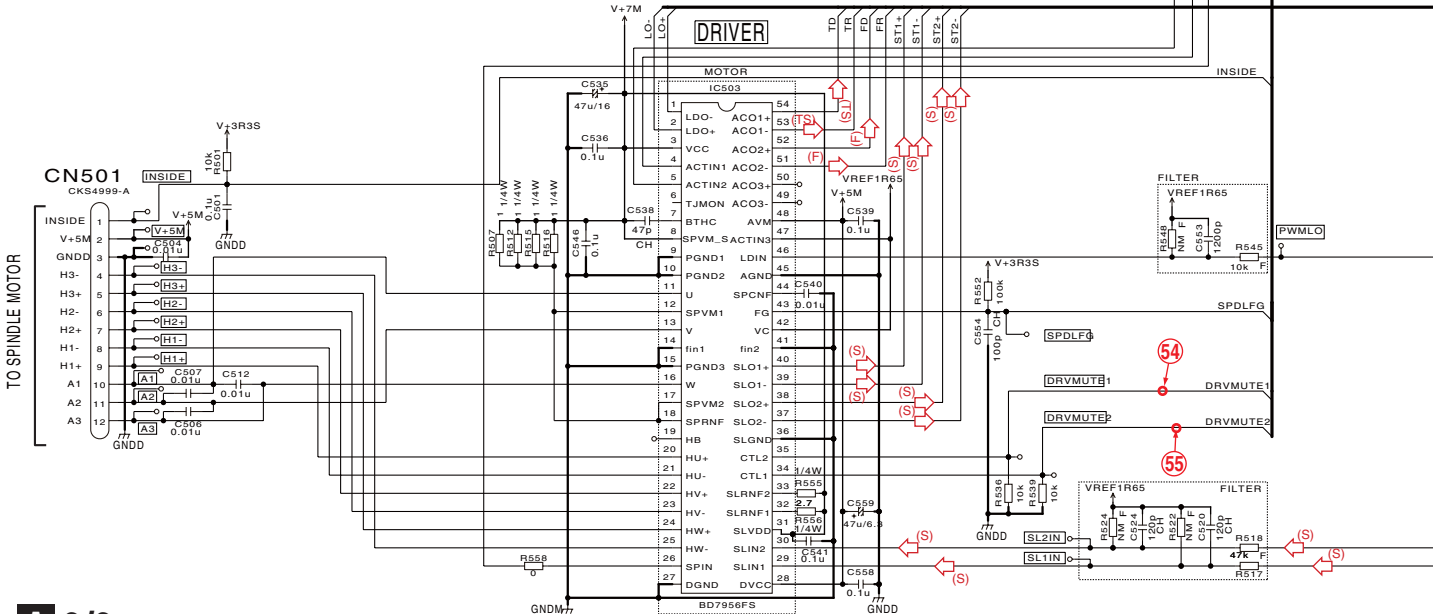
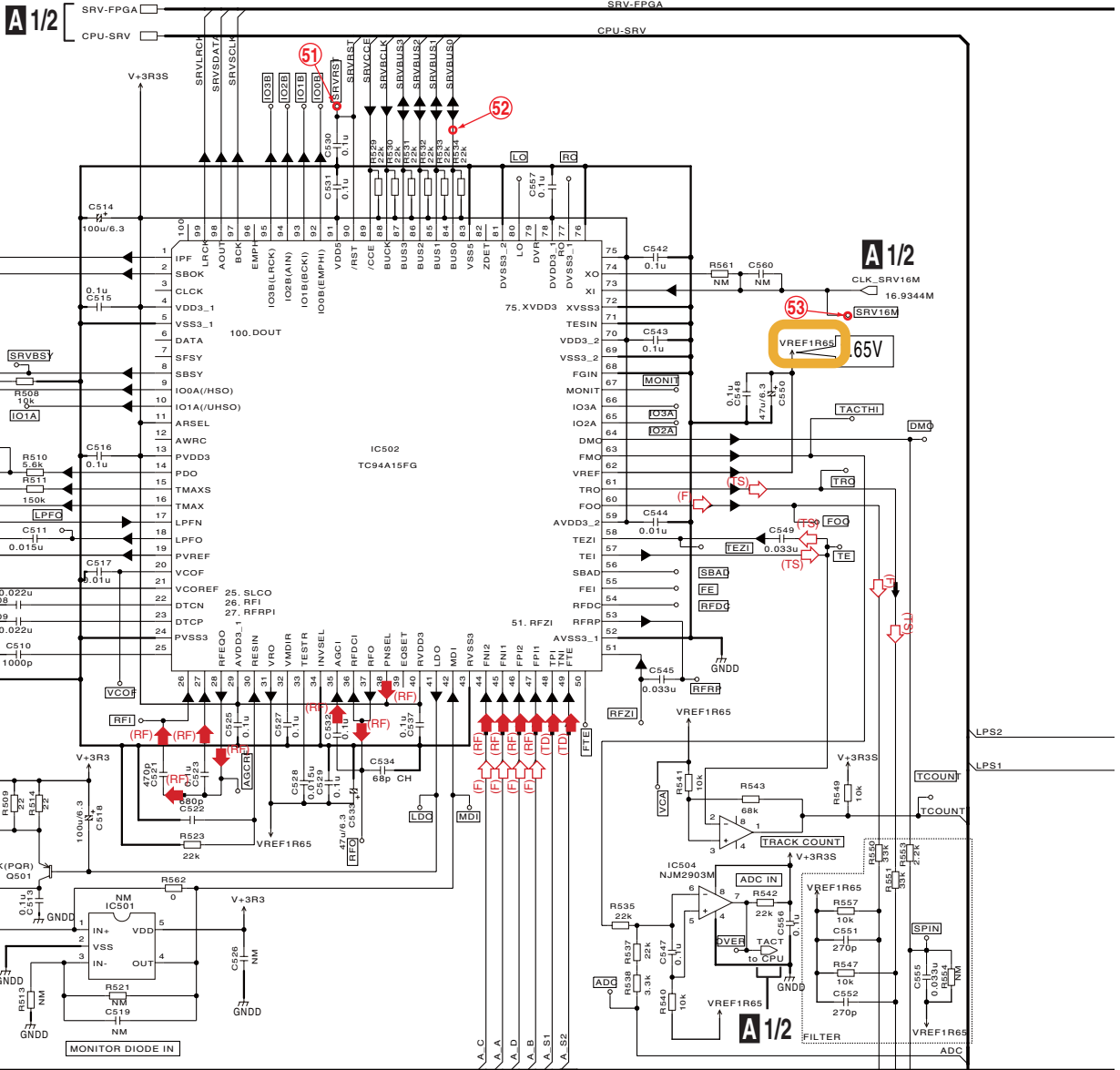
B

C

D

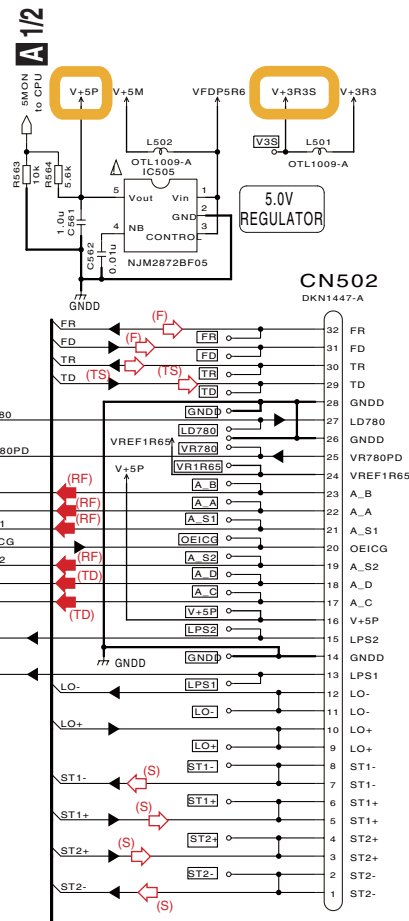
E

F



A 2/2 MAIN ASSY (DWG1652)

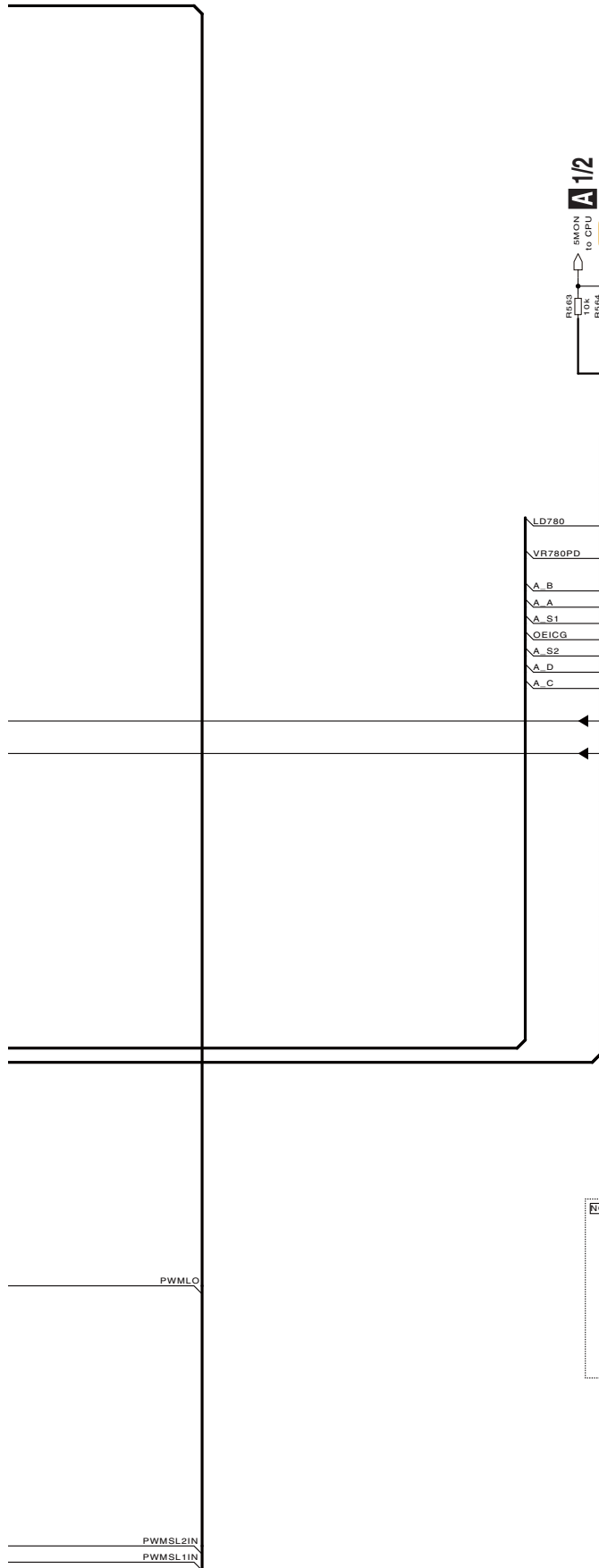
- (RF) : RF DATA SIGNAL ROUTE
- (TD) : TRACKING DATA SIGNAL ROUTE
- (F) : FOCUS SERVO LOOP LINE
- (TS) : TRACKING SERVO LOOP LINE
- (S) : STEPPING SERVO LOOP LINE



B CN2001

- NOTES**
- NM means STANDBY
 - RS1/16SS***J or RS1/16S***J
 - RS1/16SS***F
 - RS1/4SA***J
 - CKSSYB
 - CCSSCH
 - CEHVW

The Δ mark found on some component parts should be replaced with same parts (safety regulation authorized) of identical designation



&EP036 CDJ-400
MAIN SCHEMA (2/2)

A 2/2

10.3 CNCT and SLMB ASSYS

B CNCT ASSY (DWX2762)

A

B

C

D

E

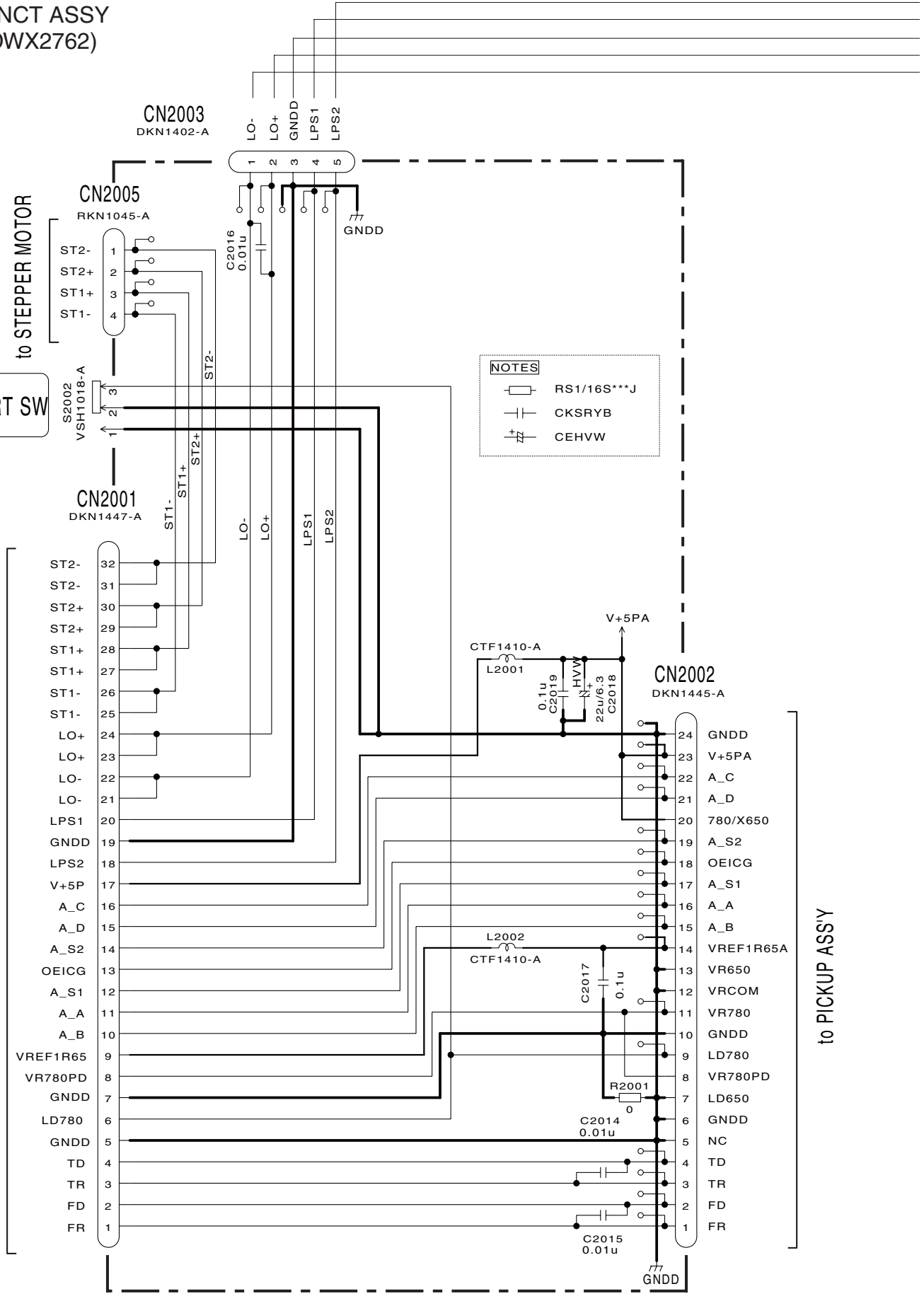
F

SHORT SW

to STEPPER MOTOR

to PICKUP ASSY

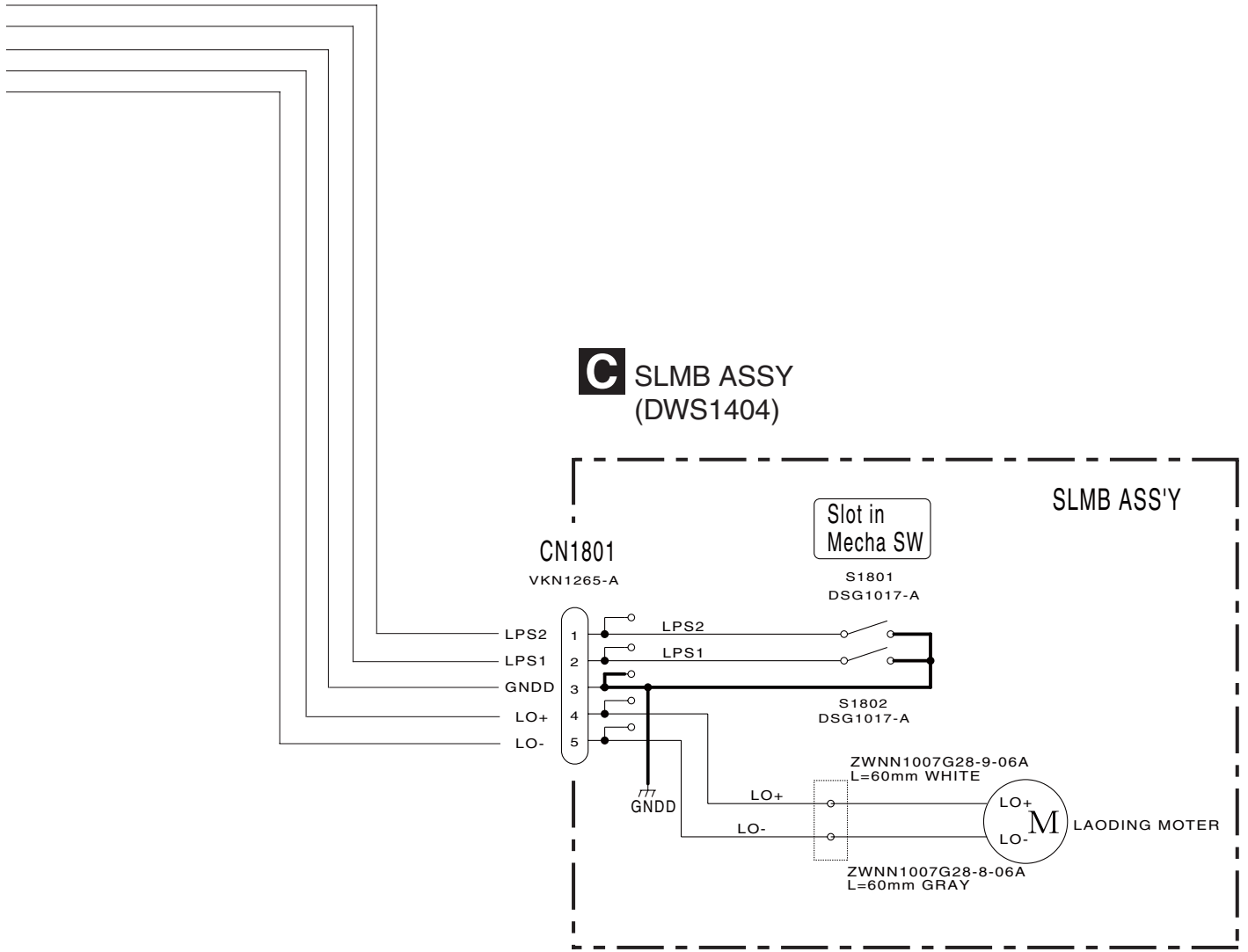
A 2/2 CN502



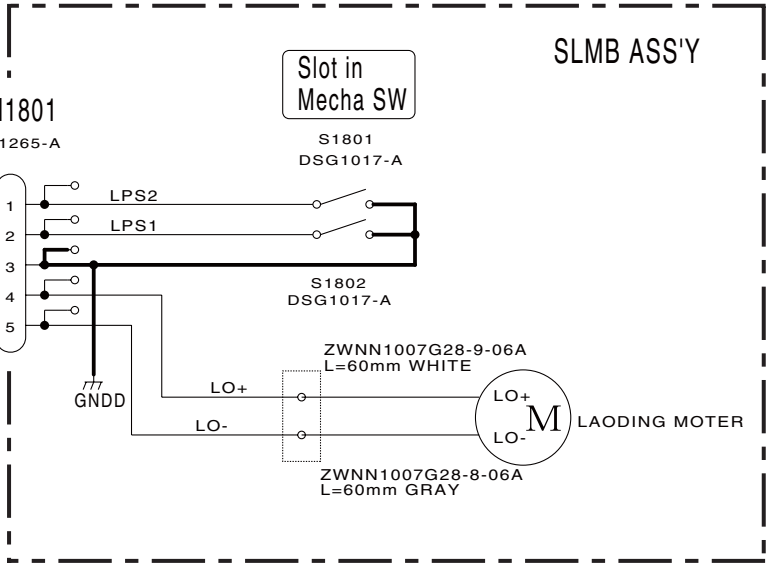
NOTES

- RS1/16S***J
- CKSRYB
- CEHVW

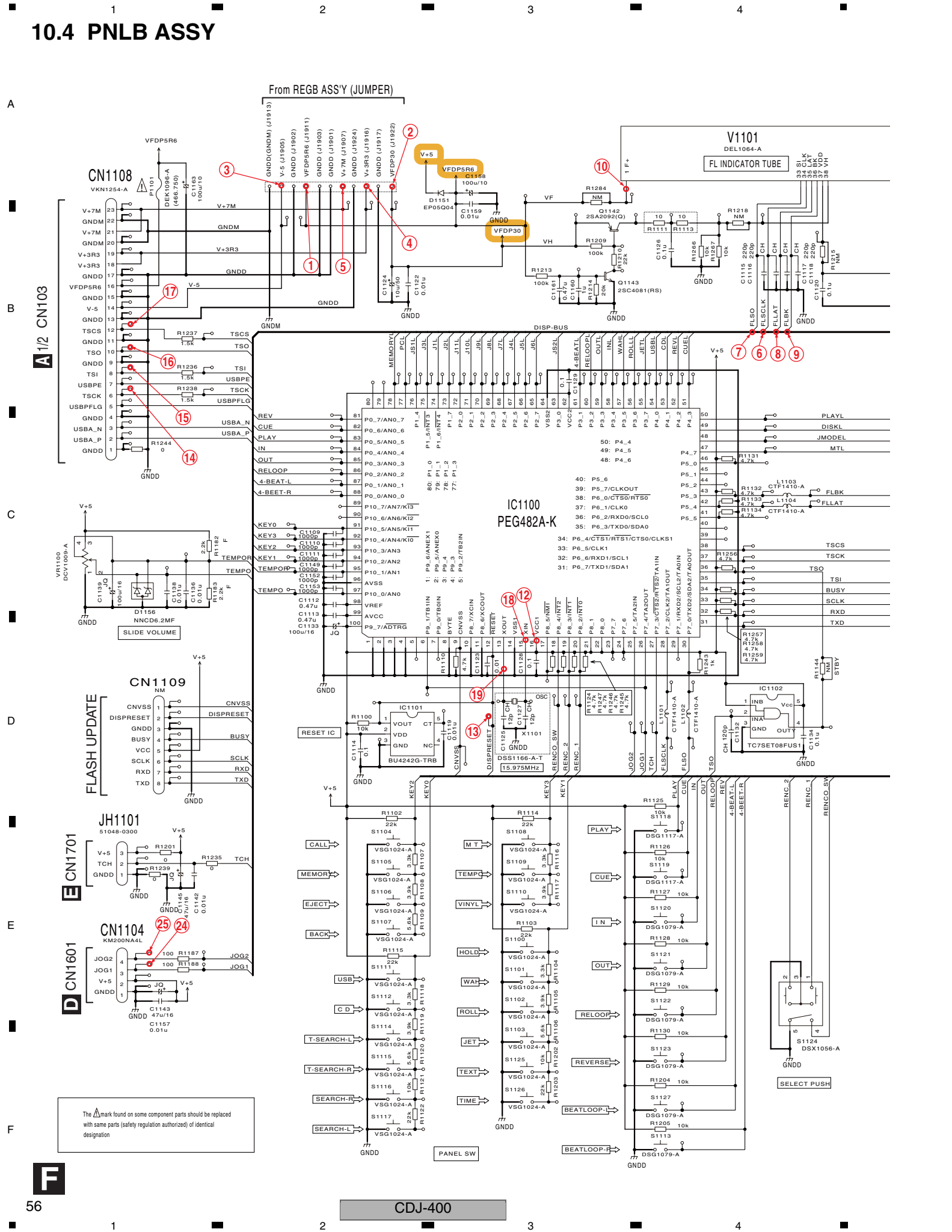
B



C SLMB ASSY
(DWS1404)



10.4 PNLB ASSY



CDJ-400

F PNLB ASSY
(DWX2756)

A

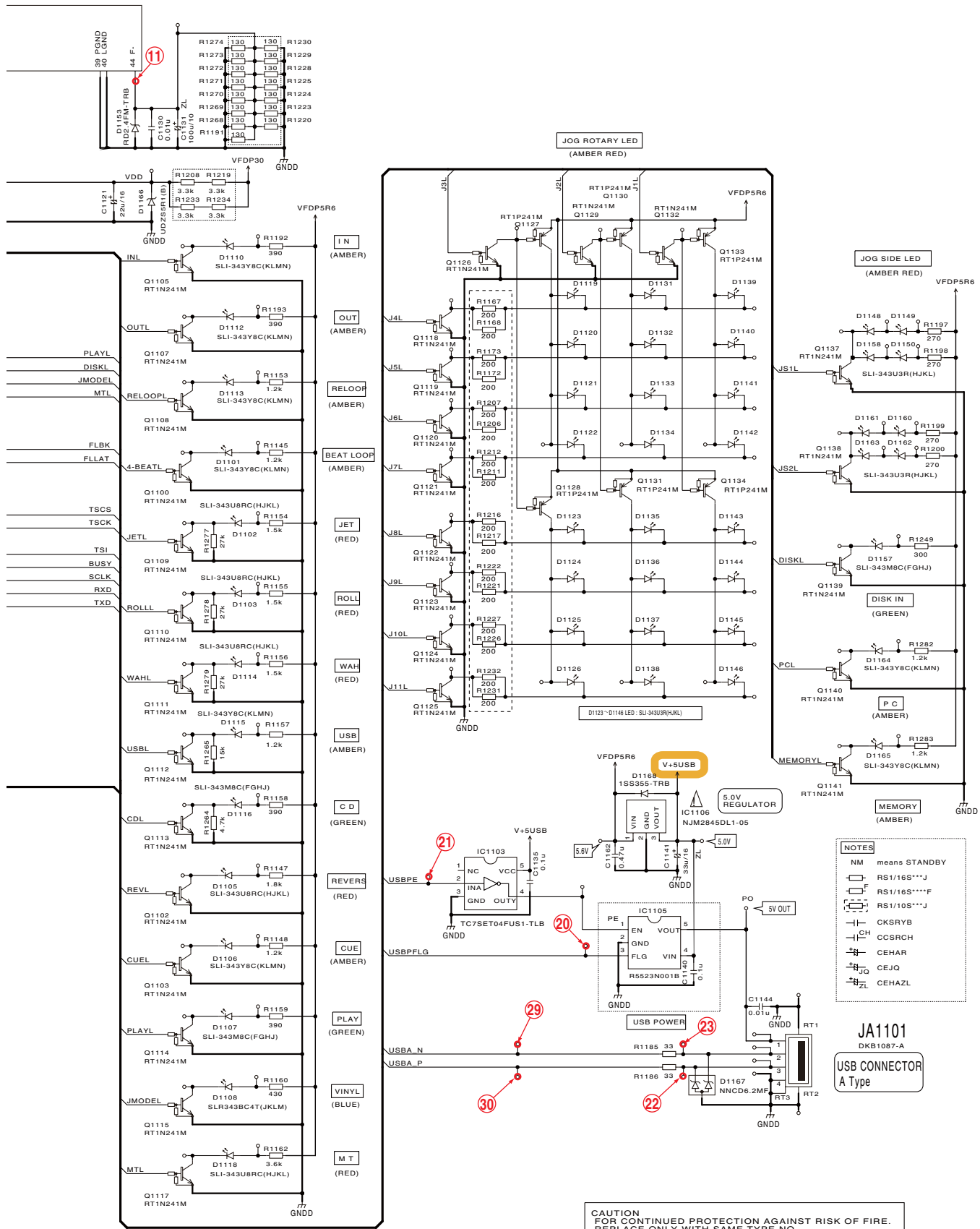
B

C

D

E

F



- NOTES**
- NM means STANDBY
 - RS1/16S***J
 - RS1/16S***F
 - RS1/10S***J
 - ⊣ CKSRYB
 - ⊣ CCSRCH
 - ⊣ CEHAR
 - ⊣ CEJQ
 - ⊣ CEHAZL

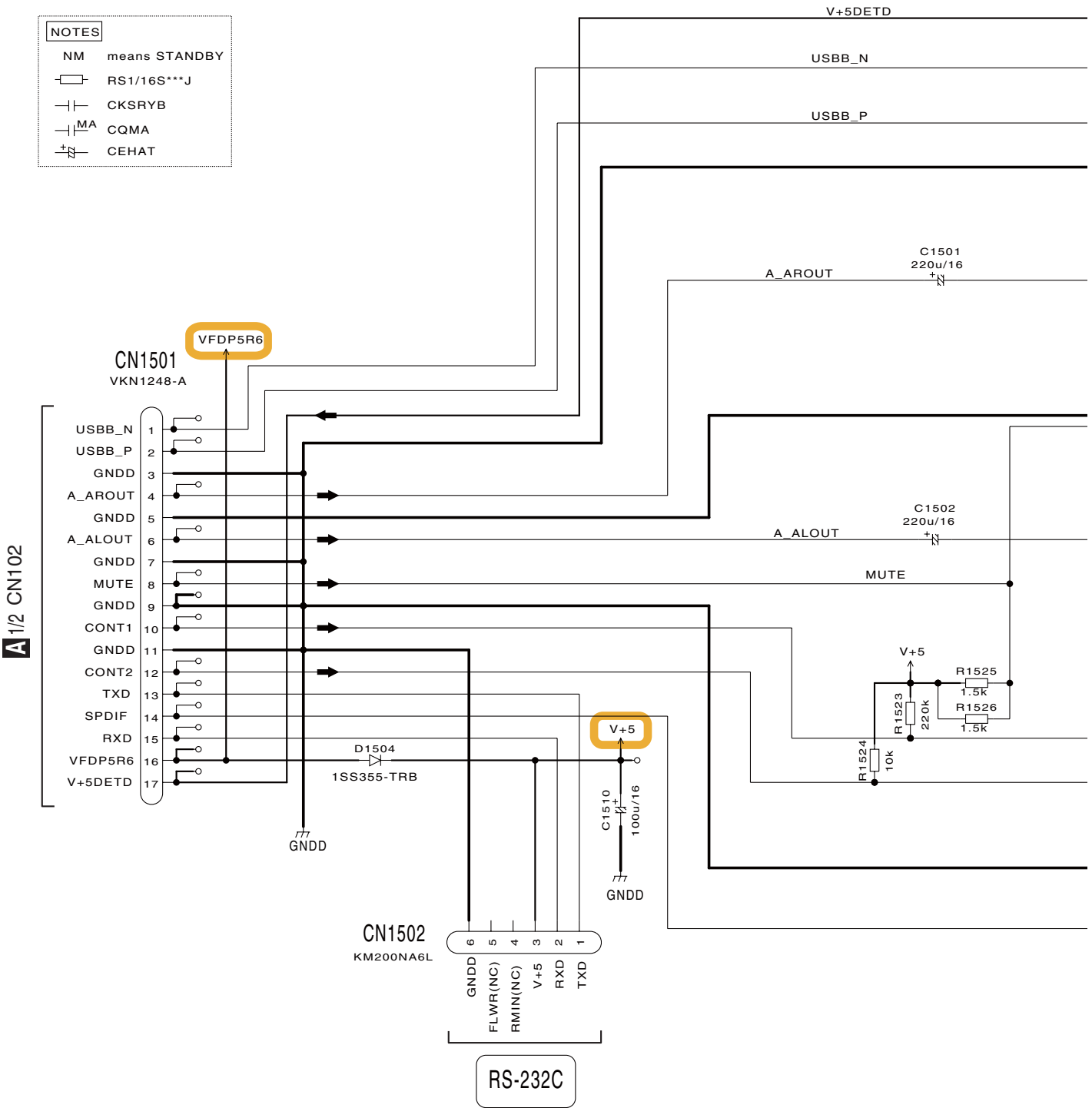
JA1101
DKB1087-A
USB CONNECTOR
A Type

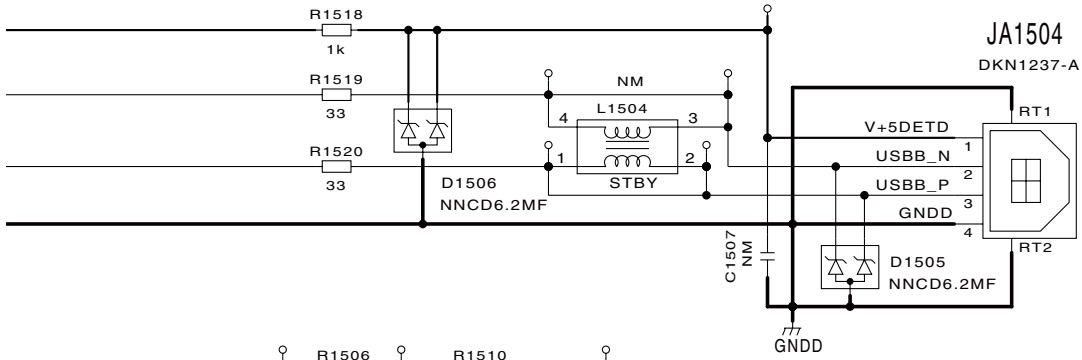
CAUTION
FOR CONTINUED PROTECTION AGAINST RISK OF FIRE,
REPLACE ONLY WITH SAME TYPE NO.
DEK1096-A 466.750
MFD. BY LITTELFUSE INC. FOR P1101

10.5 JACB ASSY

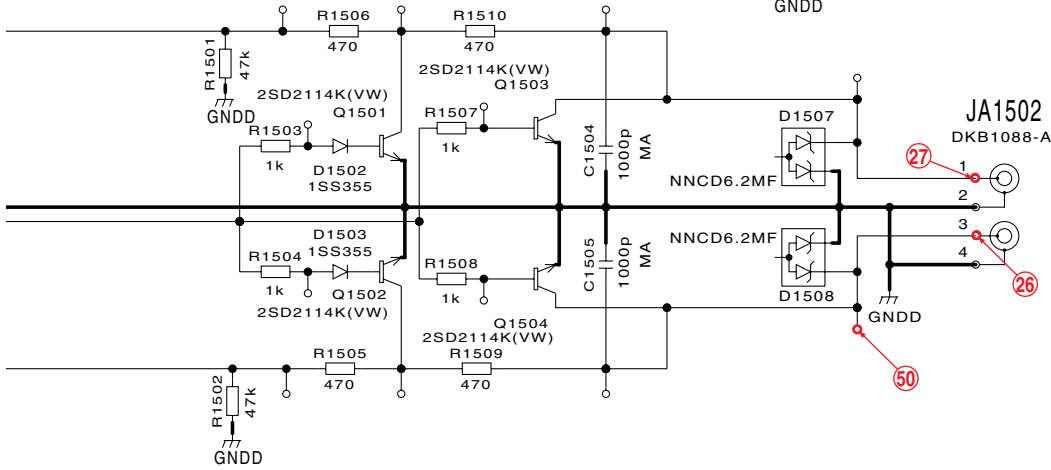
G JACB ASSY (DWX2759)

- NOTES**
- NM means STANDBY
 - RS1/16S***J
 - |— CksRYB
 - |—^{MA} CQMA
 - +|— CEHAT

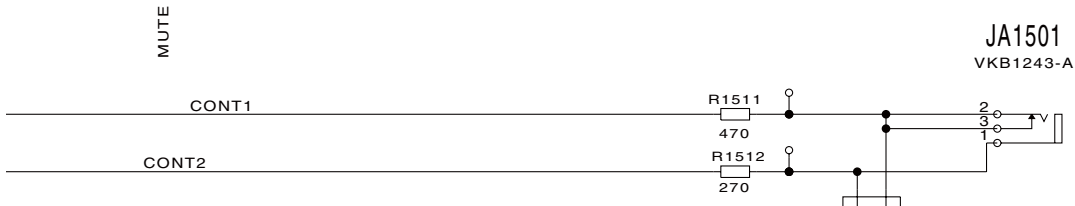




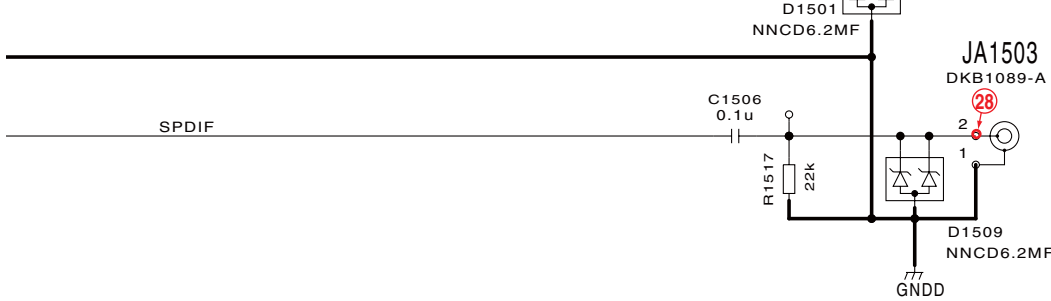
USB CONNECTOR B Type



AUDIO OUT



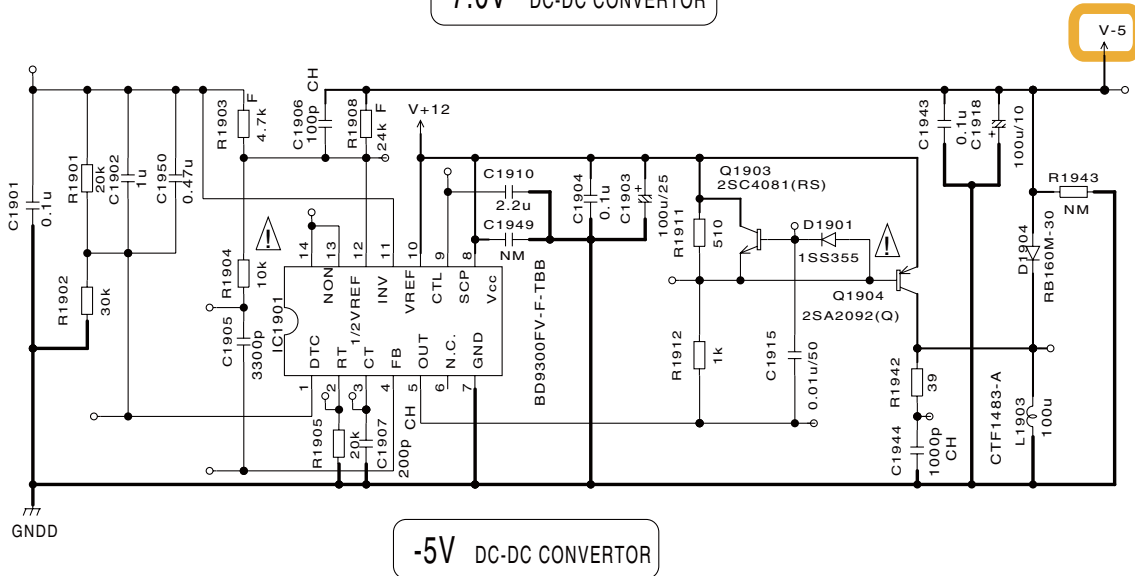
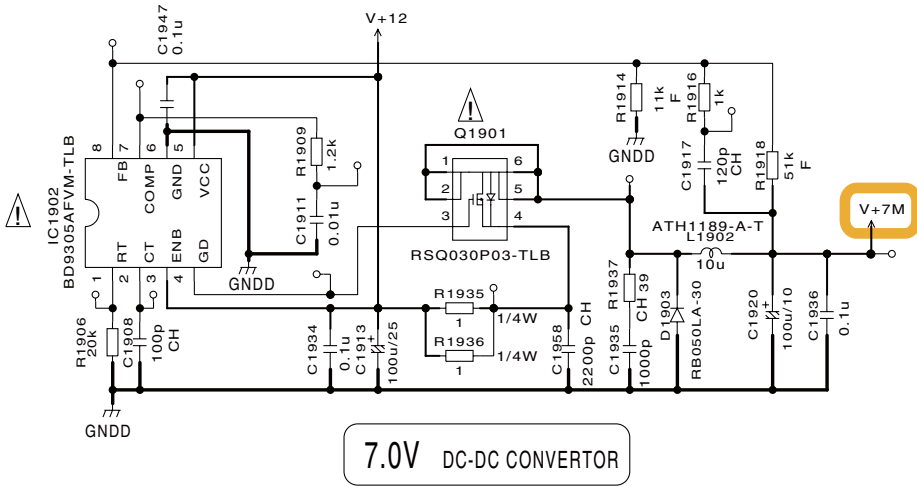
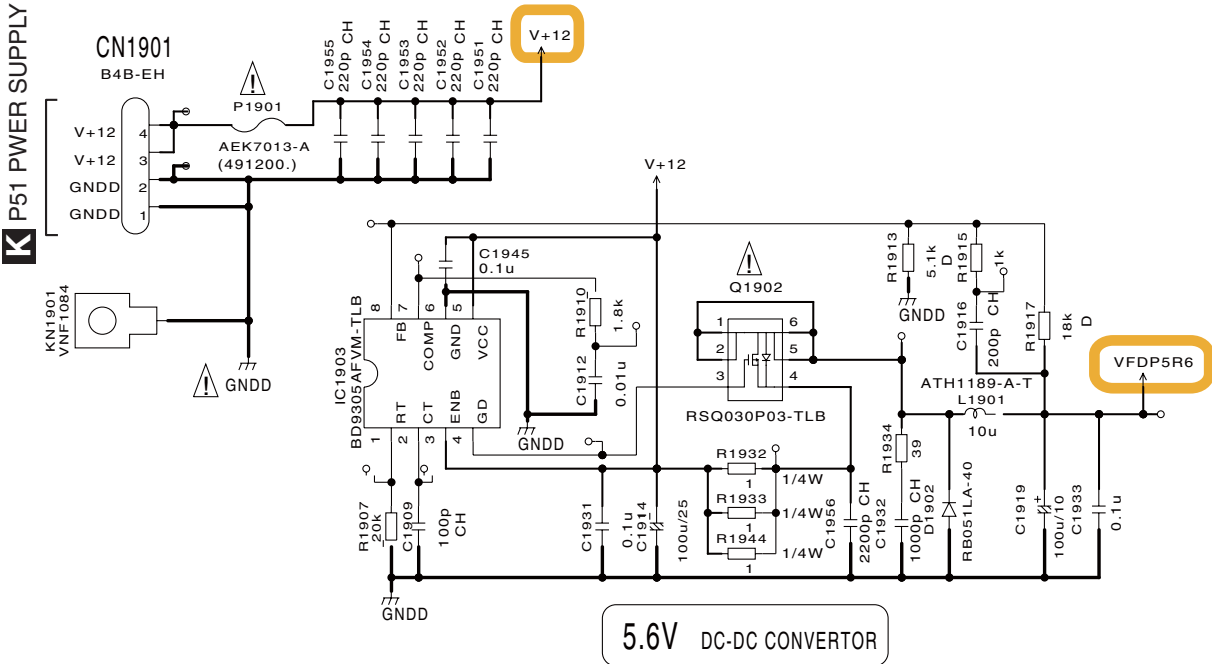
CONTROL



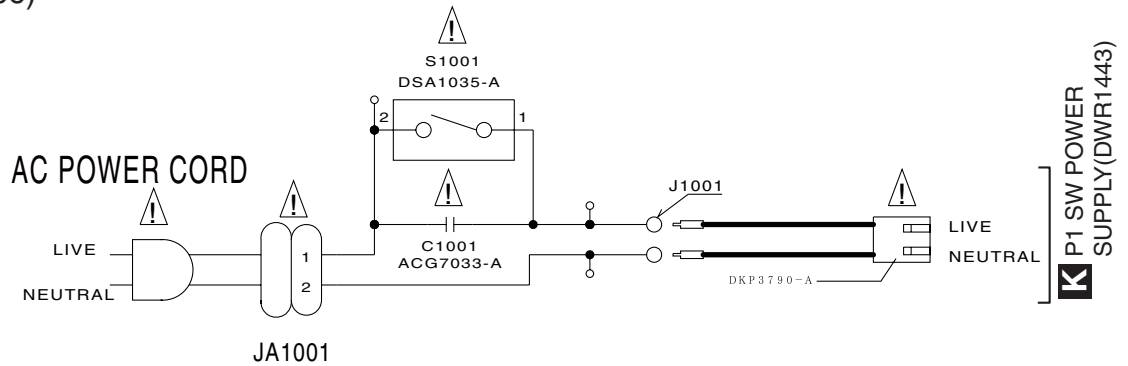
DIGITAL OUT

10.6 REGB and ACIN ASSYS

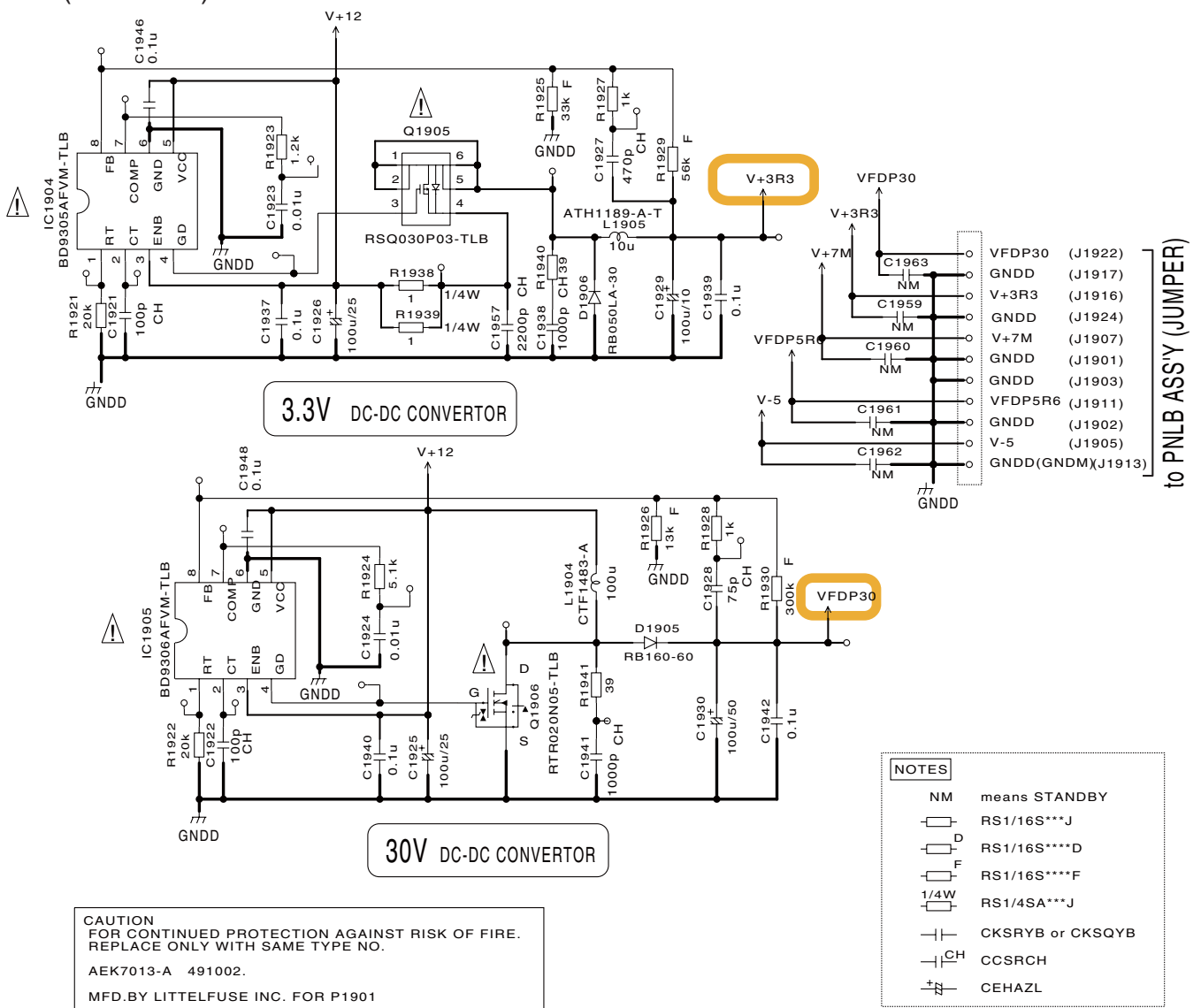
REG B ASSY (DWR1442)



J ACIN ASSY (DWX2766)



I REGB ASSY (DWR1442)

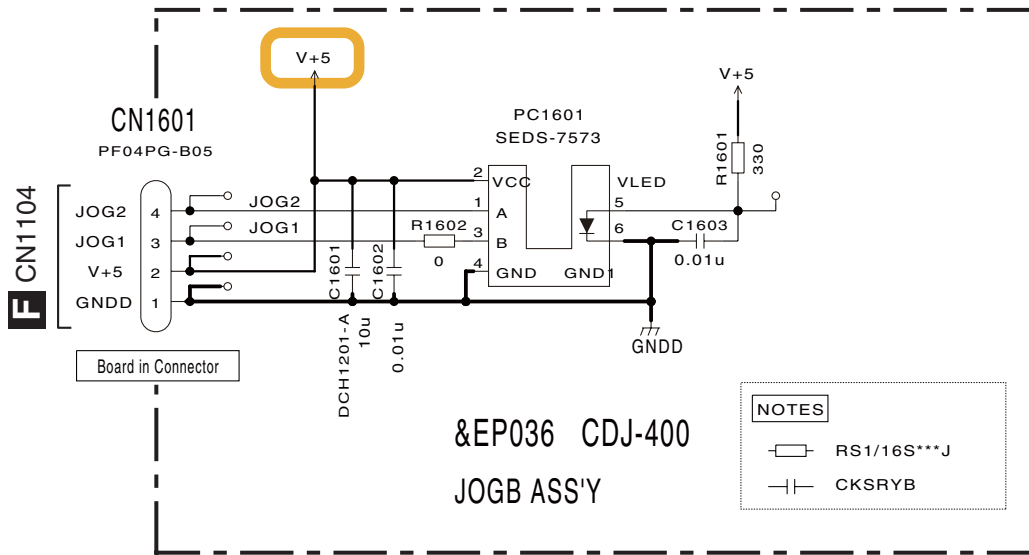


The ⚠ mark found on some component parts should be replaced with same parts (safety regulation authorized) of identical designation

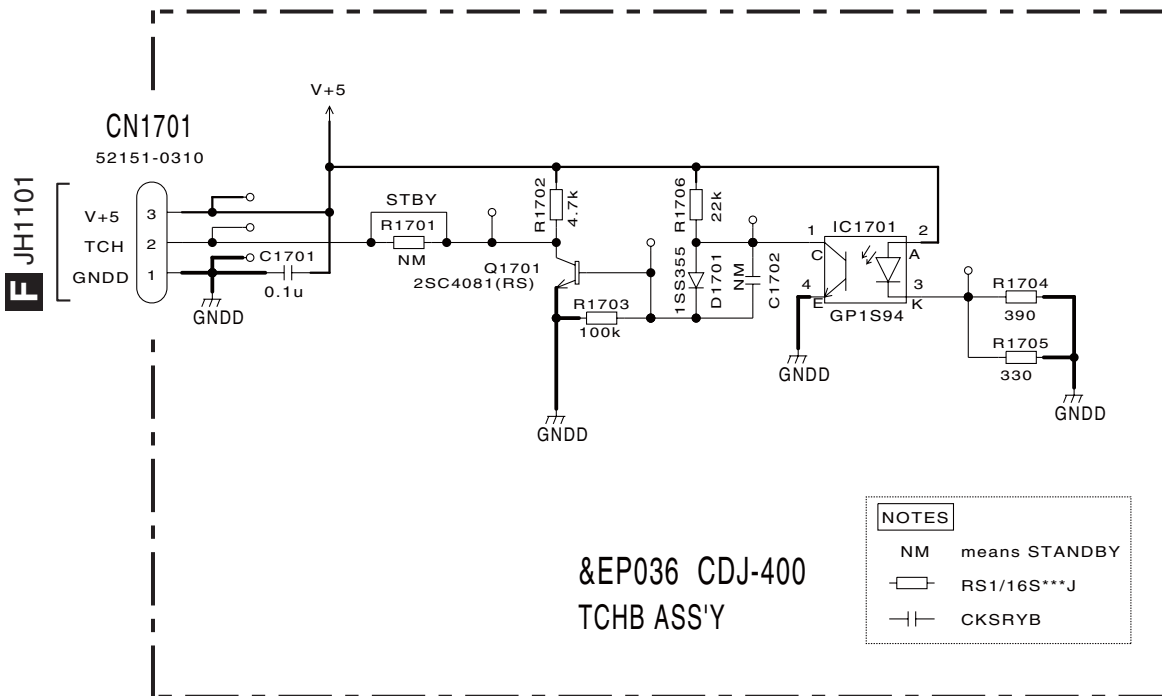


10.7 JOGB, TCHB and SW POWER SUPPLY ASSYS

D JOGB ASSY (DWX2760)



E TCHB ASSY (DWX2761)



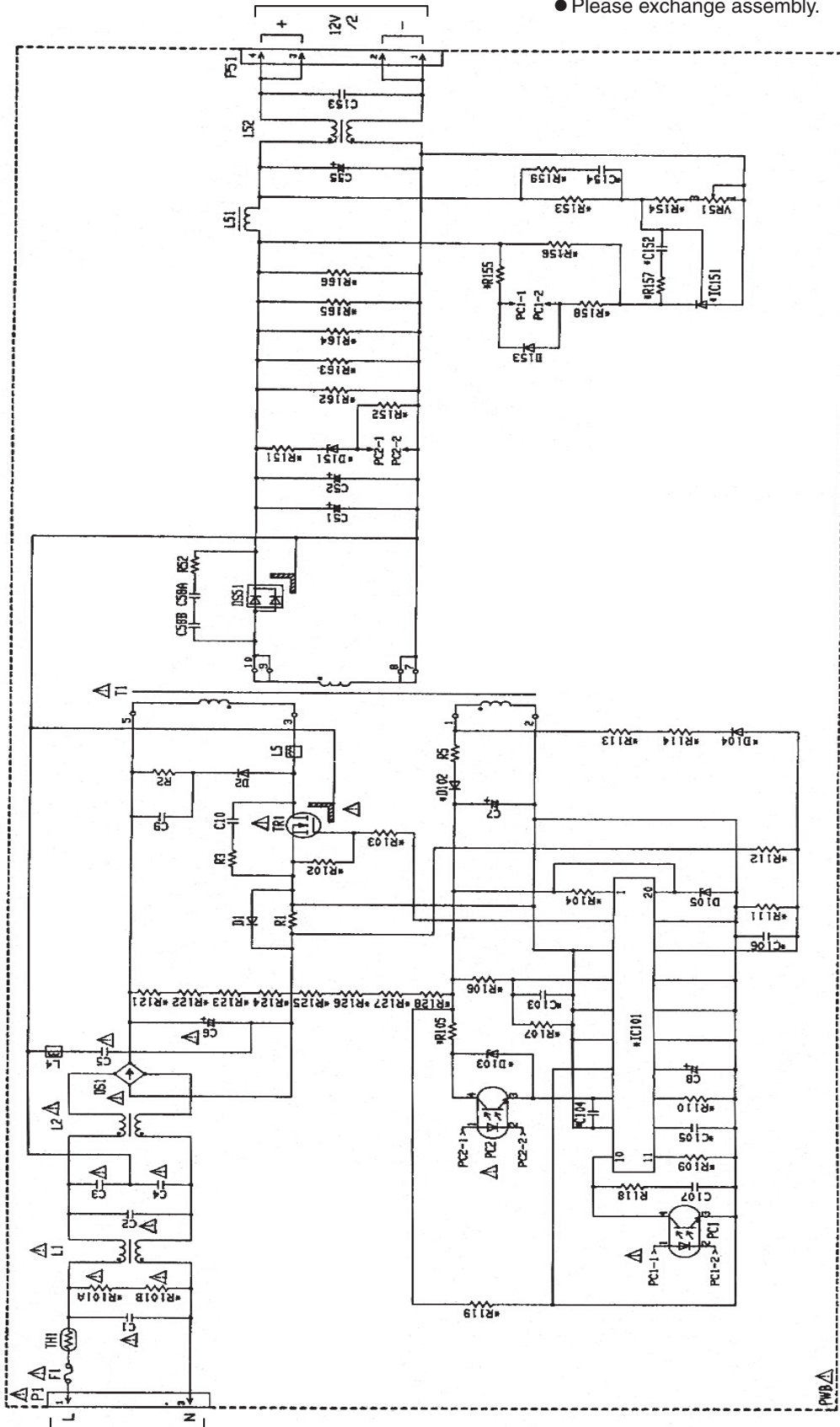
K SW POWER SUPPLY ASSY
(DWR1443)



I CN1901

[Figure of reference]

- This assembly has no service part.
- Please exchange assembly.



K

J

K

10.8 VOLTAGES

Note: The voltage measured using the HOZAN DT-113 Digital Tester is an approximation of DC voltage.

Note that the result of measurement of a waveform comprising many AC-current components will vary from tester to tester.

Conditions of measurement:

Play back Track 2 of the STD-905 Test Disc from Pioneer.

- For the IC mounted on the SECB Assy, measurement is performed with loads at the downstream stages lifted.
- The voltage at the MPU (IC301 on the MAIN Assy) is to be measured in Standby mode (not during CD playback), because the unit will freeze up (cannot play back a CD) if the core block is defective.

A MAIN ASSY

IC101 DYW1763-

Pin No.	Voltage (V)
1	2.2
2	2.1–2.4
3	0.9–1.2
4	1.7–2.0
5	1.7–1.9
6	1.9–2.2
7	2.0–2.2
8	2.1–2.4
9	0.0
10	0.0
11	2.5–2.8
12	3.3
13	0.0
14	0.0
15	3.3
16	0.5
17	1.2–1.5
18	2.1–2.4
19	2.1–2.4
20	1.8–2.2
21	1.9–2.2
22	1.9–2.2
23	0.9–1.1
24	2.1–2.4
25	1.9
26	3.3
27	0.0
28	3.3
29	0.0
30	3.3
31	0.5–0.8
32	0.5–0.9
33	0.5–0.8
34	0.5–0.8
35	0.5–0.8
36	0.4–0.7
37	3.3
38	0.7–0.8
39	0.6–0.8
40	0.6–0.8
41	0.8–1.0
42	0.5–0.7
43	0.4–0.6
44	0.6–0.7
45	0.5–0.7
46	0.0
47	3.3
48	1.3–1.5

IC105 DSPC56371AF180

Pin No.	Voltage (V)	Pin No.	Voltage (V)
1	0.0	41	3.3
2	0.0	42	0.0
3	3.3	43	0.0
4	0.0	44	1.3
5	0.0	45	1.7–1.8
6	0.0	46	1.2
7	0.8	47	3.3
8	1.3	48	0.6
9	0.0	49	3.3
10	0.0	50	0.6
11	0.0	51	3.3
12	0.0	52	1.3
13	0.0	53	0.0
14	0.0	54	0.0
15	0.0	55	0.0
16	0.0	56	0.0
17	3.3	57	0.0
18	0.0	58	0.0
19	0.0	59	1.0
20	0.0	60	3.2
21	0.0	61	1.6
22	0.0	62	0.0
23	3.3	63	1.7
24	0.0	64	3.3
25	3.3	65	0.0
26	0.0	66	0.0
27	0.0	67	0.0
28	0.0	68	0.0
29	1.3	69	1.6
30	1.1	70	1.6
31	3.0	71	1.3
32	0.0	72	0.0
33	3.0	73	1.6
34	0.0	74	0.0
35	2.6	75	3.3
36	0.0	76	1.7
37	3.3	77	1.6
38	0.0	78	1.6
39	3.3	79	1.6
40	0.0	80	0.0

IC502 TC94A15FG

Pin No.	Voltage (V)	Pin No.	Voltage (V)
1	0.0	51	1.6
2	2.9–3.3	52	0.0
3	0.0	53	2.4
4	3.3	54	1.6
5	0.0	55	1.5
6	0.0	56	1.8
7	0.0	57	1.7
8	0.0	58	1.6
9	0.0	59	3.3
10	0.0	60	1.6
11	3.3	61	1.6
12	0.0	62	1.6
13	3.3	63	1.6
14	1.6	64	2.0
15	1.6	65	0.0
16	1.6	66	0.0
17	1.6	67	0.7–1.0
18	1.4	68	0.0
19	1.6	69	0.0
20	0.6	70	3.3
21	1.6	71	0.0
22	1.6	72	0.0
23	1.6	73	1.6
24	0.0	74	1.5
25	1.7	75	3.3
26	1.6	76	0.0
27	1.6	77	1.6
28	1.6	78	3.3
29	3.3	79	0.0
30	1.5	80	1.6
31	1.6	81	0.0
32	1.5	82	0.0
33	1.6	83	0.0
34	0.0	84	3.2
35	1.6	85	3.2
36	1.3	86	3.2
37	1.3	87	3.2
38	3.3	88	3.2
39	0.0	89	2.8–3.0
40	3.3	90	3.3
41	2.4	91	3.3
42	0.2	92	1.8–2.4
43	0.0	93	3.3
44	1.8	94	0.0
45	1.7	95	3.3
46	1.7	96	0.0
47	1.7	97	1.7
48	1.8	98	1.7
49	1.8	99	1.7
50	–	100	0.0

IC109 TC7W04FU

Pin No.	Voltage (V)
1	0.0
2	1.7
3	0.0
4	0.0
5	3.3
6	1.6
7	3.3
8	3.3

IC114 SCF5249VM140

Pin No.	Voltage (V)	Pin No.	Voltage (V)	Pin No.	Voltage (V)
A1	3.3	F2	0.3	M13	3.2
A2	3.3	F3	3.2	M14	1.5
A3	2.3	F4	0.0	N1	0.7
A4	2.4	F11	0.0	N2	1.2
A5	2.4	F12	0.0	N3	3.0
A6	3.3	F13	3.3	N4	3.3
A7	0.0	F14	0.0	N5	0.0
A8	3.3	G1	0.5	N6	0.6
A9	3.3	G2	0.5	N7	0.4
A10	0.0	G3	0.8	N8	0.0
A11	2.7	G4	0.0	N9	0.0
A12	3.3	G11	3.3	N10	3.3
A13	0.0	G12	0.0	N11	1.7
A14	0.0	G13	0.0	N12	3.3
B1	2.3	G14	0.0	N13	2.5
B2	2.0	H1	0.4	N14	1.7
B3	2.3	H2	0.6	P1	3.0
B4	2.4	H3	0.0	P2	2.6
B5	0.9	H4	0.0	P3	0.0
B6	2.1	H11	1.8	P4	3.3
B7	3.3	H12	3.2	P5	3.3
B8	0.0	H13	3.3	P6	3.3
B9	3.3	H14	1.6	P7	0.6
B10	0.0	J1	0.7	P8	0.5
B11	3.3	J2	0.4	P9	0.0
B12	0.0	J3	3.2	P10	1.5
B13	3.2	J4	0.0	P11	0.0
B14	0.0	J11	0.0	P12	3.3
C1	2.4	J12	3.3	P13	3.3
C2	2.1	J13	0.0	P14	3.3
C3	0.0	J14	0.0		
C4	1.8	K1	0.5		
C11	3.3	K2	2.0		
C12	2.2	K3	0.0		
C13	0.0	K4	0.0		
C14	0.0	K5	0.0		
D1	1.2	K6	1.8		
D2	1.1	K7	0.5		
D3	0.3	K8	3.3		
D4	0.0	K9	0.0		
D5	0.0	K10	0.0		
D6	0.0	K11	0.0		
D7	3.3	K12	0.0		
D8	0.0	K13	0.0		
D9	0.0	K14	0.0		
D10	0.0	L1	0.9		
D11	0.0	L2	2.4		
D12	0.0	L3	3.3		
D13	0.0	L4	3.3		
D14	0.0	L5	3.3		
E1	3.3	L6	3.3		
E2	1.7	L7	4.9		
E3	0.0	L8	0.0		
E4	2.7	L9	4.4		
E5	3.3	L10	1.8		
E6	0.0	L11	0.0		
E7	3.3	L12	3.2		
E8	3.3	L13	1.6		
E9	1.8	L14	3.3		
E10	0.0	M1	2.3		
E11	0.0	M2	0.6		
E12	0.0	M3	0.0		
E13	0.0	M4	0.0		
E14	0.0	M11	3.3		
F1	0.0	M12	0.0		

IC106 XC3S50-4VQG100C

Pin No.	Voltage (V)	Pin No.	Voltage (V)
1	0-1.8	51	2.5
2	1.6	52	0.0
3	0.0	53	2.0
4	3.2	54	1.9-2.2
5	0.0	55	0.0
6	3.3	56	0.0
7	2.5	57	3.3
8	0.0	58	2.5
9	1-4.5	59	0.9
10	0.0	60	2.4
11	1-4.5	61	2.8
12	1.6	62	0.0
13	1.6-1.8	63	3.3
14	1.7	64	3.3
15	1.7	65	0.0
16	1.8	66	0.0
17	1.9	67	1.6
18	1.2	68	1.7
19	3.3	69	1.2
20	0.0	70	3.3
21	0.5-0.7	71	1.6
22	0.5-0.7	72	3.3
23	0.5-0.7	73	0.0
24	2.5	74	3.2
25	2.5	75	0.2
26	2.5	76	2.5
27	0.7-0.9	77	2.5
28	0.7-0.9	78	2.5
29	0.0	79	0.0
30	0.5-0.7	80	2.7
31	3.3	81	0.0
32	0.4-0.7	82	0.0
33	2.5	83	3.3
34	0.6-0.9	84	2.5
35	0.4-0.8	85	0.0
36	0.5-0.7	86	0.0
37	1.6	87	0.0
38	0.5-0.7	88	0.0
39	1.7	89	0.0
40	0.0	90	0.0
41	0.0	91	0.0
42	3.3	92	0.0
43	0.5-0.7	93	1.2
44	0.8-1.0	94	3.3
45	1.2	95	0.0
46	3.3	96	0.0
47	0.6-0.8	97	0.0
48	0.0	98	0.0
49	0.5-0.8	99	2.5
50	0.5-0.8	100	2.5

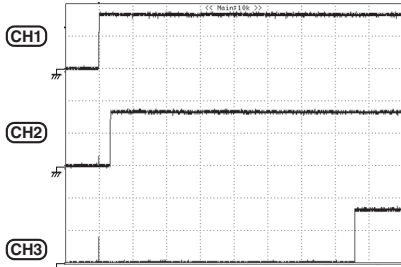
10.9 WAVEFORMS

Note: The numbers for the waveform photos (circled) are identical to those for the schematic diagrams flowcharts.

A MAIN ASSY

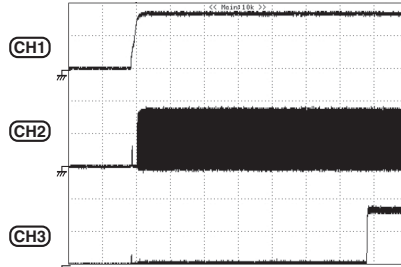
Conditions: At the time of power on, without a disc loaded

- ⑦ CH1 : V+3R3 (CN105-5pin)
V: 2.0 V/div. H: 200 msec/div.
- ① CH2 : XRST (IC112-1pin)
V: 2.0 V/div. H: 200 msec/div.
- ⑮ CH3 : USBRST (IC113-47pin)
V: 2.0 V/div. H: 200 msec/div.



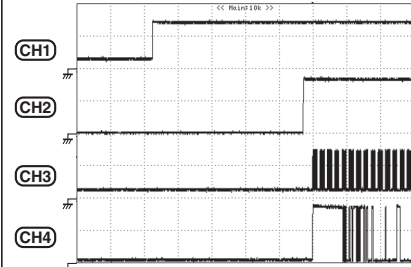
Conditions: At the time of power on, without a disc loaded

- ⑦ CH1 : V+3R3 (CN103-5pin)
V: 2.0 V/div. H: 10 msec/div.
- ④③ CH2 : CLK_CPU16M (IC109-7pin)
V: 2.0 V/div. H: 10 msec/div.
- ① CH3 : XRST (IC112-1pin)
V: 2.0 V/div. H: 10 msec/div.



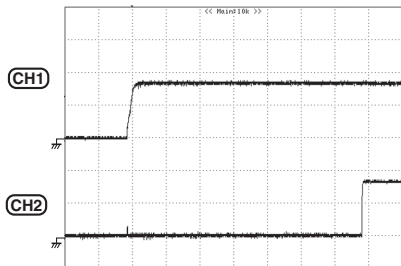
Conditions: At the time of power on, without a disc loaded

- ⑳⑦ CH1 : PROG-B (IC106-99pin)
V: 2.0 V/div. H: 20 usec/div.
- ② CH2 : XINT (IC106-42pin)
V: 2.0 V/div. H: 20 usec/div.
- ④① CH3 : QSPISCK (IC106-52pin)
V: 2.0 V/div. H: 20 usec/div.
- ④⑤ CH4 : QSPISO (IC106-48pin)
V: 2.0 V/div. H: 20 usec/div.



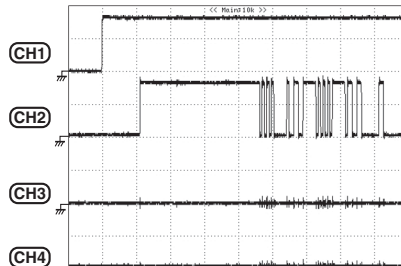
Conditions: At the time of power on, without a disc loaded

- ⑦ CH1 : V+3R3 (CN103-5pin)
V: 2.0 V/div. H: 10 msec/div.
- ① CH2 : XRST (IC112-1pin)
V: 2.0 V/div. H: 10 msec/div.



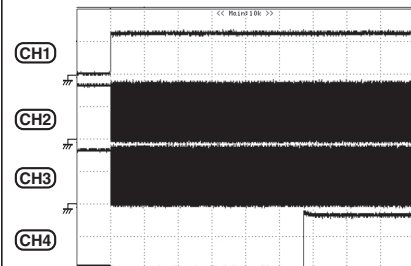
Conditions: At the time of power on, without a disc loaded

- ② CH1 : XINIT (IC106-42pin)
V: 2.0 V/div. H: 5 usec/div.
- ④⑤ CH2 : QSPISO (IC106-48pin)
V: 2.0 V/div. H: 5 usec/div.
- ④① CH3 : DONE (IC106-51pin)
V: 2.0 V/div. H: 5 usec/div.
- ⑳⑧ CH4 : XFRST (IC106-67pin)
V: 2.0 V/div. H: 5 usec/div.



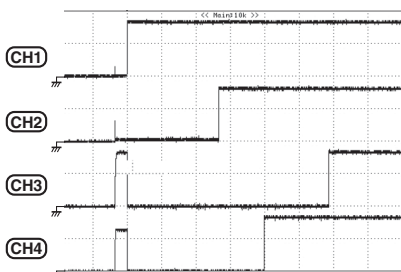
Conditions: At the time of power on, without a disc loaded

- ④① CH1 : DONE (IC106-51pin)
V: 2.0 V/div. H: 500 usec/div.
- ⑤③ CH2 : CLK_SRV16M (IC502-73pin)
V: 2.0 V/div. H: 500 usec/div.
- ⑲⑨ CH3 : CLK_DSP16M (IC105-45pin)
V: 2.0 V/div. H: 500 usec/div.
- ⑳⑧ CH4 : XFRST (IC106-67pin)
V: 2.0 V/div. H: 500 usec/div.



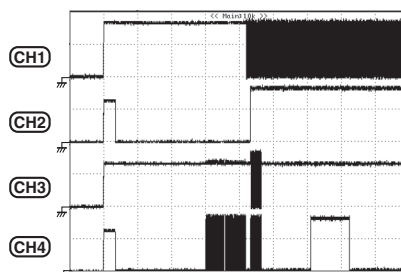
Conditions: At the time of power on, without a disc loaded

- ① CH1 : XRST (IC112-1pin)
V: 2.0 V/div. H: 200 msec/div.
- ⑳⑥ CH2 : PRGM (IC114-L4pin)
V: 2.0 V/div. H: 200 msec/div.
- ⑤① CH3 : SRVRST (IC502-90pin)
V: 2.0 V/div. H: 200 msec/div.
- ⑲⑧ CH4 : DSPRST (IC105-47pin)
V: 2.0 V/div. H: 200 msec/div.



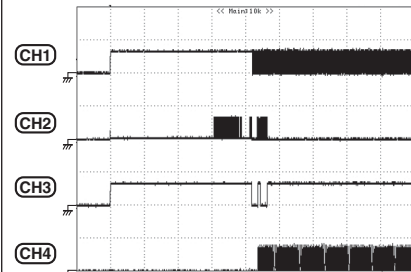
Conditions: At the time of power on, without a disc loaded

- ⑲⑨ CH1 : CLK_DSP16M (IC105-45pin)
V: 2.0 V/div. H: 200 msec/div.
- ⑲⑧ CH2 : DSPRST (IC105-47pin)
V: 2.0 V/div. H: 200 msec/div.
- ⑳① CH3 : DSPSIN (IC105-35pin)
V: 2.0 V/div. H: 200 msec/div.
- ⑳① CH4 : QSPISCK (IC105-36pin)
V: 2.0 V/div. H: 200 msec/div.



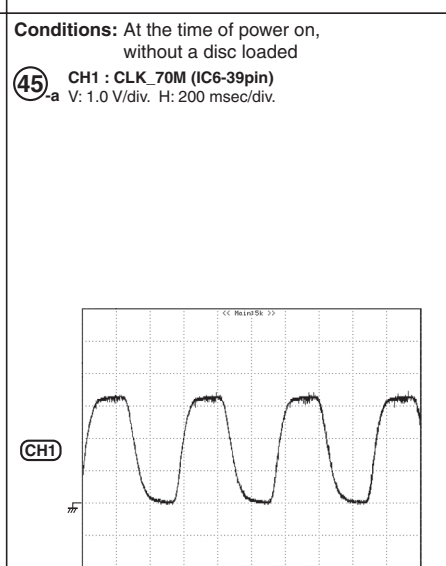
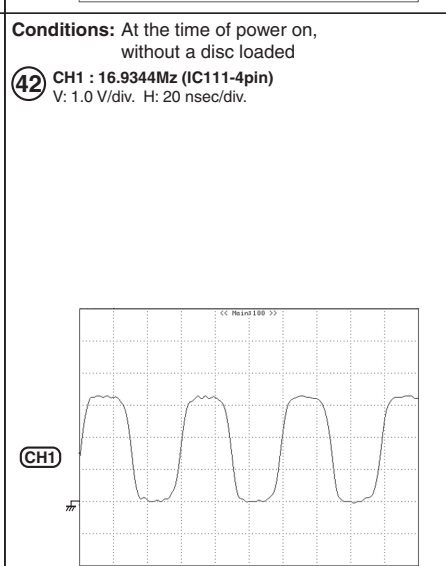
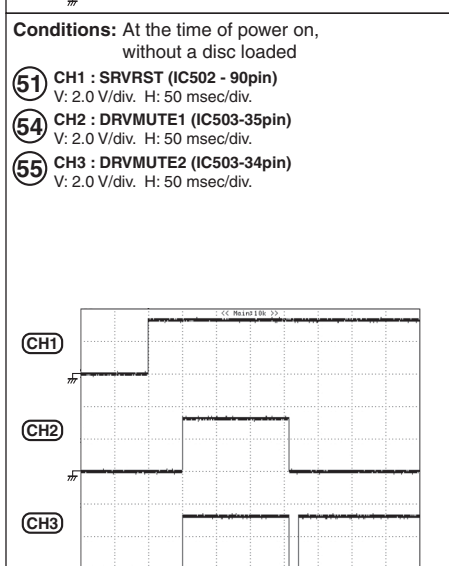
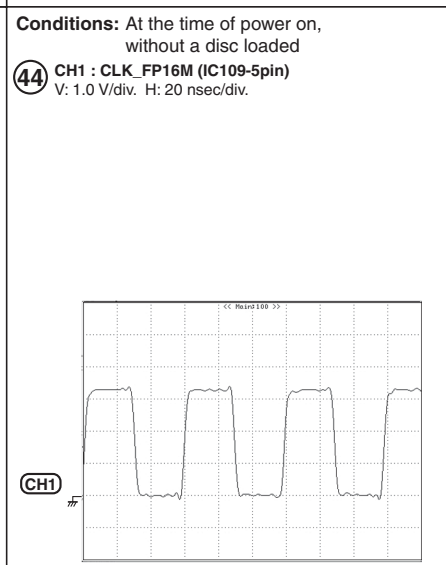
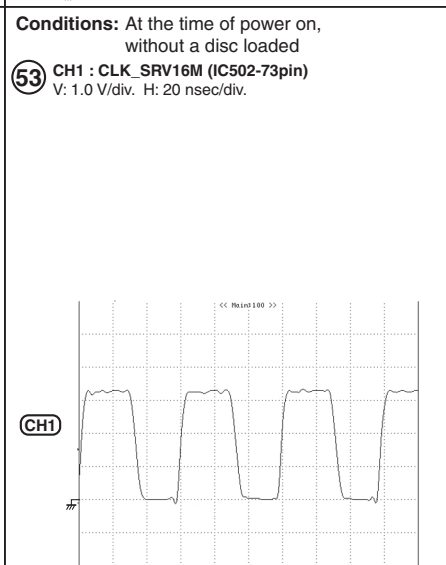
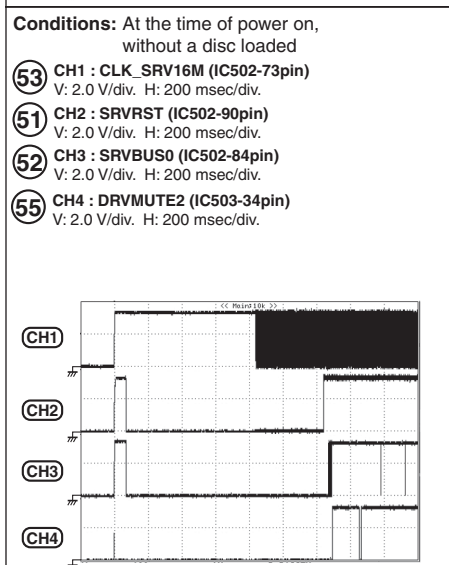
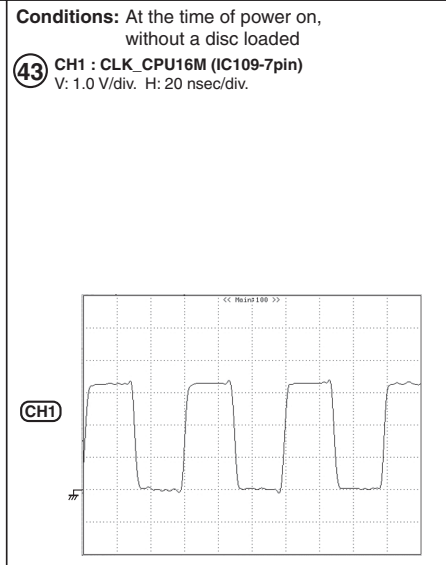
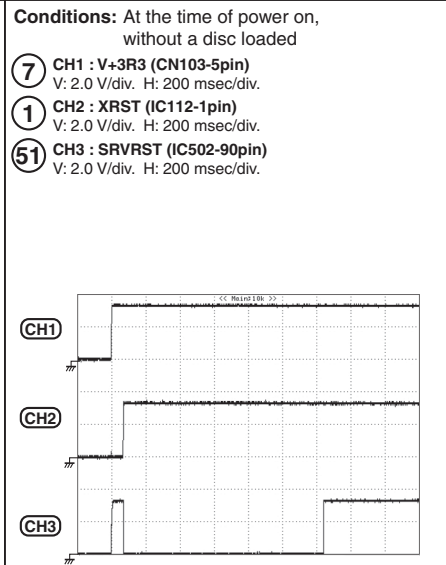
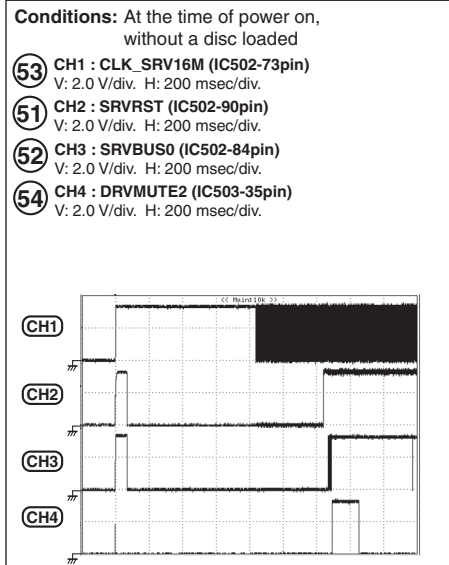
Conditions: At the time of power on, without a disc loaded

- ⑲⑨ CH1 : CLK_DSP16M (IC105-45pin)
V: 2.0 V/div. H: 200 msec/div.
- ④⑤ CH2 : QSPISO (IC106-48pin)
V: 2.0 V/div. H: 200 msec/div.
- ⑲⑦ CH3 : DSPDREQ (IC105-60pin)
V: 2.0 V/div. H: 200 msec/div.
- ⑲④ CH4 : CLK_DAC11M (IC3-16pin)
V: 2.0 V/div. H: 200 msec/div.



Note: The numbers for the waveform photos (circled) are identical to those for the schematic diagrams flowcharts.

A MAIN ASSY



Note: The numbers for the waveform photos (circled) are identical to those for the schematic diagrams flowcharts.

A MAIN ASSY

Conditions: At the time of power on, without a disc loaded

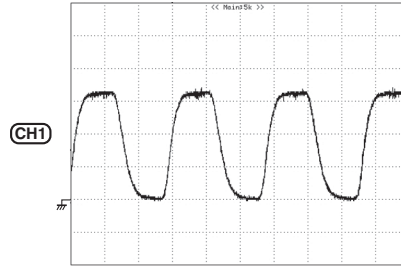
16 CH1 : 6M (IC113-59pin)
V: 1.0 V/div. H: 50 nsec/div.



Conditions: At the time of power on, without a disc loaded

46 CH1 : CLK_70M (IC102-38pin)
b V: 1.0 V/div. H: 5 nsec/div.

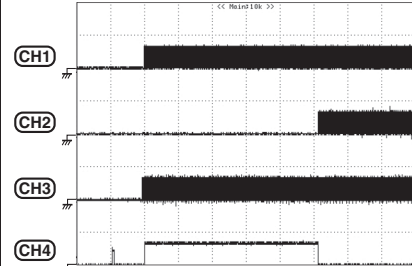
Conditions: SDRAM side in the 70MHz clock signal



Conditions: At the time of power on, with a disc loaded → PLAY(CD)

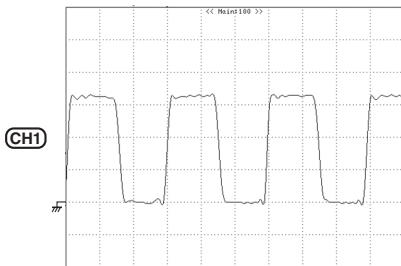
21 CH1 : DACLRCK (CN103-3pin)
V: 5.0 V/div. H: 1 sec/div.
22 CH2 : DACDATA (IC103-2pin)
V: 5.0 V/div. H: 1 sec/div.
23 CH3 : DACBCK (CN103-1pin)
V: 5.0 V/div. H: 1 sec/div.
26 CH4 : ZERO (CN103-11pin)
V: 5.0 V/div. H: 1 sec/div.

Conditions : POWER ON



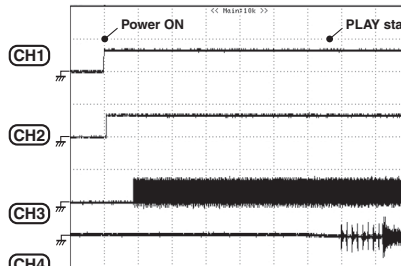
Conditions: At the time of power on, without a disc loaded

29 CH1 : CLK_DSP16M (IC105-45pin)
V: 1.0 V/div. H: 20 nsec/div.



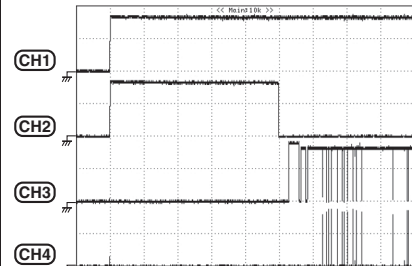
Conditions: At the time of power on, with a disc loaded → PLAY(CD)

7 CH1 : V+3R3 (CN103-5pin)
V: 5.0 V/div. H: 1 sec/div.
1 CH2 : XRST (IC112-1pin)
V: 5.0 V/div. H: 1 sec/div.
24 CH3 : CLK_DAC11M (IC103-16pin)
V: 5.0 V/div. H: 1 sec/div.
50 CH4 : L -OUT (JA1502-3pin)
V: 5.0 V/div. H: 1 sec/div.



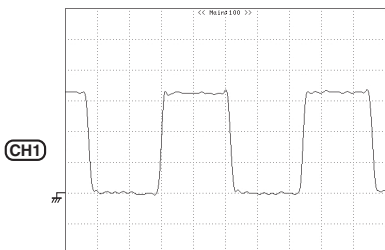
Conditions: At the time of power on, without a disc loaded → PLAY(USB)

13 CH1 : USBPFLG (IC113-36pin)
V: 2.0 V/div. H: 1 sec/div.
14 CH2 : USBPE (IC113-39pin)
V: 2.0 V/div. H: 1 sec/div.
11 CH3 : USBA_P (IC113-31pin)
V: 2.0 V/div. H: 1 sec/div.
12 CH4 : USBA_N (IC113-32pin)
V: 2.0 V/div. H: 1 sec/div.



Conditions: At the time of power on, without a disc loaded

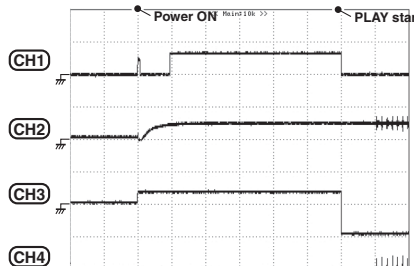
24 CH1 : CLK_DAC11M (IC103-16pin)
V: 1.0 V/div. H: 20 nsec/div.



Conditions: At the time of power on, with a disc loaded → PLAY(CD)

26 CH1 : ZERO (CN103-11pin)
V: 5.0 V/div. H: 1 sec/div.
20 CH2 : A_ALOUT0 (IC103-7pin)
V: 5.0 V/div. H: 1 sec/div.
9 CH3 : MUTE (CN102-10pin)
V: 5.0 V/div. H: 1 sec/div.
50 CH4 : L -OUT (JA1502-3pin)
V: 5.0 V/div. H: 1 sec/div.

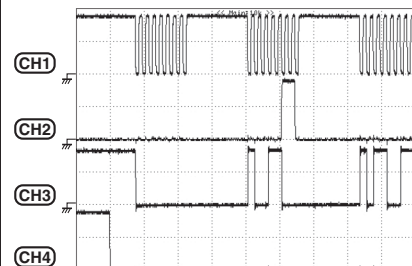
Conditions : POWER ON



Conditions: At the time of power on, with a disc loaded → PLAY(CD)

3 CH1 : TSCK (CN103-18pin)
V: 2.0 V/div. H: 5 usec/div.
4 CH2 : TSCS (CN103-12pin)
V: 2.0 V/div. H: 5 usec/div.
5 CH3 : TSI (CN103-16pin)
V: 2.0 V/div. H: 5 usec/div.
6 CH4 : TSO (CN103-14pin)
V: 2.0 V/div. H: 5 usec/div.

Conditions : During playback



Note: The numbers for the waveform photos (circled) are identical to those for the schematic diagrams flowcharts.

A MAIN ASSY

Conditions: At the time of power on, without a disc loaded

- (46) CH1 : CLK_70M (IC106-39pin)
a V: 2.0 V/div. H: 20 msec/div.
- (47) CH2 : XOE (IC106-23pin)
V: 2.0 V/div. H: 20 msec/div.
- (48) CH3 : DATA0 (IC106-12pin)
a V: 2.0 V/div. H: 20 msec/div.

Conditions: At the time of power on, without a disc loaded

- (39) CH1 : XWE (IC106-61pin)
V: 2.0 V/div. H: 50 msec/div.
- (47) CH2 : XOE (IC106-23pin)
V: 2.0 V/div. H: 50 msec/div.
- (48) CH3 : DATA0 (IC106-12pin)
a V: 2.0 V/div. H: 50 msec/div.

Conditions: At the time of power on, without a disc loaded

- (46) CH1 : CLK_70M (IC102-38pin)
b V: 2.0 V/div. H: 10 msec/div.
* SDRAM side in the 70MHz
- (49) CH1 : XCSSDRAM (IC102-19pin)
V: 2.0 V/div. H: 10 msec/div.
- (48) CH1 : DATA0 (IC106-12pin)
b V: 2.0 V/div. H: 10 msec/div.

Conditions: At the time of power on, without a disc loaded

- (19) CH1 : DATA8 (IC103-18pin)
a V: 2.0 V/div. H: 50 nsec/div.
* Signal line distance short.
- (19) CH1 : DATA8 (IC103-37pin)
b V: 2.0 V/div. H: 50 nsec/div.
* Signal line distance long.

Conditions: At the time of power on, with a disc loaded → PLAY(CD)

- (32) CH1 : BCK (CN105-76pin)
V: 2.0 V/div. H: 200 nsec/div.
- (33) CH2 : DBCK (IC105-78pin)
V: 2.0 V/div. H: 200 nsec/div.
- (34) CH3 : DATAL1 (IC105-80pin)
V: 2.0 V/div. H: 200 nsec/div.
- (35) CH4 : DATAR1 (IC105-1pin)
V: 2.0 V/div. H: 200 nsec/div.

Conditions: At the time of power on, without a disc loaded → PLAY(USB)

- (17) CH1 : XWR (CN113-12pin)
V: 2.0 V/div. H: 50 msec/div.
- (18) CH2 : XDE (IC113-13pin)
V: 2.0 V/div. H: 50 msec/div.
- (10) CH3 : USBCS (IC113-30pin)
V: 2.0 V/div. H: 50 msec/div.
- (48) CH4 : DATA0 (IC113-49pin)
c V: 2.0 V/div. H: 50 msec/div.

F PNLB ASSY

MODE : PLAY

- (6) CH1 : DEL1064-34pin (FLCCLK)
V: 0.5 V/div. H: 100 msec/div.
- (7) CH2 : DEL1064-33pin (FLSO)
V: 0.5 V/div. H: 100 msec/div.
- (8) CH3 : DEL1064-73pin (FLLAT)
V: 0.5 V/div. H: 100 msec/div.
- (9) CH4 : DEL1064-74pin (FLBK)
V: 0.5 V/div. H: 100 msec/div.

MODE : PLAY

- (10) CH1 : DEL1064-1pin (F +)
V: 2.0 V/div. H: 20 msec/div.
- (11) CH2 : DEL1064-44pin (F -)
V: 2.0 V/div. H: 20 msec/div.

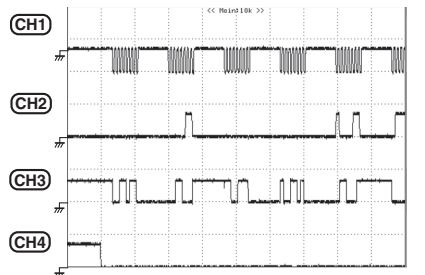
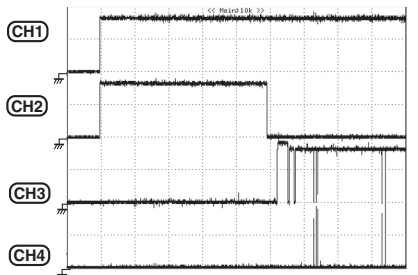
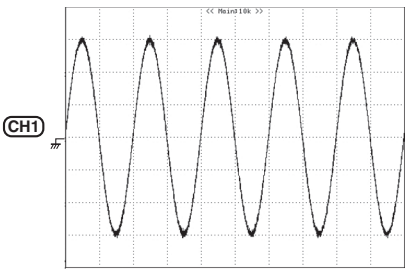
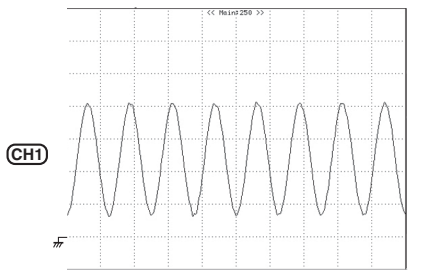
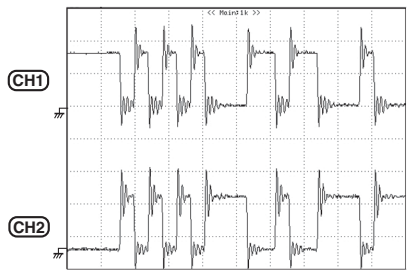
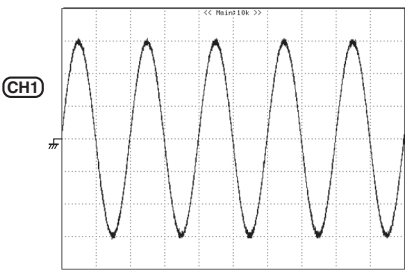
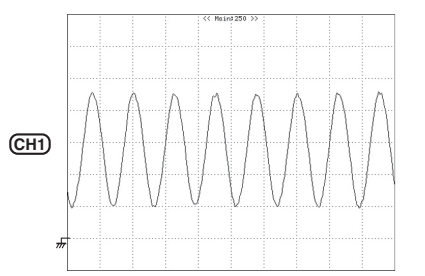
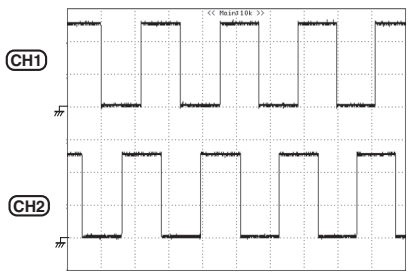
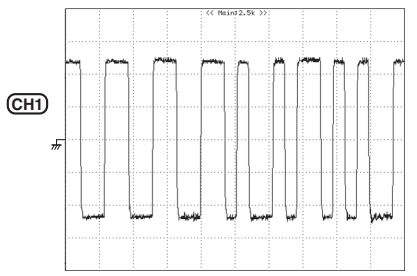
MODE : POWER ON

- (12) CH1 : IC1100-16pin (V+5V)
V: 2.0 V/div. H: 20 msec/div.
- (13) CH2 : IC1100-12pin (DISPRESET)
V: 2.0 V/div. H: 20 msec/div.

Note: The numbers for the waveform photos (circled) are identical to those for the schematic diagrams flowcharts.

A

F PNLB ASSY

<p>MODE : PLAY</p> <p>⑭ CH1 : CN1108-6pin (TSLK) V: 5.0 V/div. H: 10 usec/div.</p> <p>⑮ CH2 : CN1108-8pin (TSI) V: 5.0 V/div. H: 10 usec/div.</p> <p>⑯ CH3 : CN1108-10pin (TSO) V: 5.0 V/div. H: 10 usec/div.</p> <p>⑰ CH4 : CN1108-12pin (TSCS) V: 5.0 V/div. H: 10 usec/div.</p> 	<p>MODE : POWER ON → PLAY(USB)</p> <p>⑳ CH1 : IC1105-3pin (USBPFLG) V: 2.0 V/div. H: 200 nsec/div.</p> <p>㉑ CH2 : IC1103-2pin (USBPE) V: 2.0 V/div. H: 200 nsec/div.</p> <p>㉒ CH3 : JA1101-3pin (USBA_P) V: 2.0 V/div. H: 200 nsec/div.</p> <p>㉓ CH4 : JA1101-2pin (USBA_N) V: 2.0 V/div. H: 200 nsec/div.</p> 	<p>MODE : PLAY (1kHz 0dB)</p> <p>㉔ CH1 : JA1502-3pin (LOUT) V: 1.0 V/div. H: 500 usec/div.</p> <p>Conditions: 10 kΩ terminal on</p> 
<p>MODE : PLAY</p> <p>⑱ CH1 : IC1100-15pin (XIN_15.975MHz) V: 1.0 V/div. H: 50 nsec/div.</p> 	<p>MODE : POWER ON → PLAY(USB)</p> <p>㉒ CH1 : JA1101-3pin (USBA_P) V: 2.0 V/div. H: 200 nsec/div.</p> <p>㉓ CH2 : JA1101-2pin (USBA_N) V: 2.0 V/div. H: 200 nsec/div.</p> <p>Magnification</p> 	<p>MODE : PLAY (1kHz 0dB)</p> <p>㉕ CH1 : JA1502-1pin (ROUT) V: 1.0 V/div. H: 500 nsec/div.</p> <p>Conditions: 10 kΩ terminal on</p> 
<p>MODE : PLAY</p> <p>⑲ CH1 : IC1100-13pin (XOUT_15.975MHz) V: 2.0 V/div. H: 10 msec/div.</p> 	<p>MODE : PLAY</p> <p>㉔ CH1 : CN1104-3pin (JOG1) V: 2.0 V/div. H: 500 usec/div.</p> <p>㉕ CH2 : CN1104-4pin (JOG2) V: 2.0 V/div. H: 500 usec/div.</p> 	<p>MODE : PLAY</p> <p>㉖ CH1 : JA1503-2pin (D-OUT) V: 0.1 V/div. H: 500 nsec/div.</p> <p>Conditions: 75 Ω terminal on</p> 

B

C

D

E

F

11. PCB CONNECTION DIAGRAM

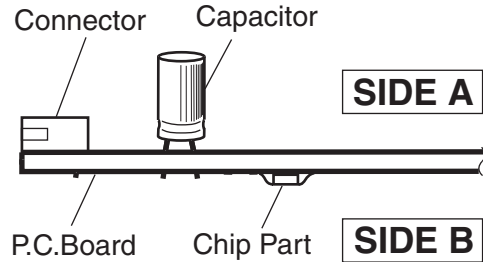
11.1 TCHB ASSY

NOTE FOR PCB DIAGRAMS :

1. Part numbers in PCB diagrams match those in the schematic diagrams.
2. A comparison between the main parts of PCB and schematic diagrams is shown below.

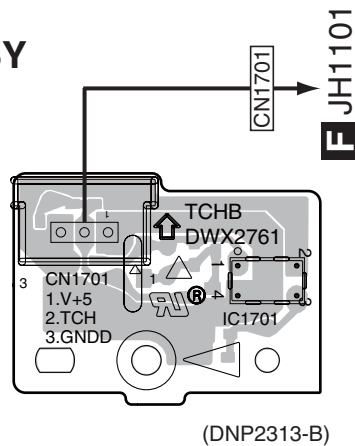
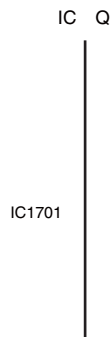
Symbol In PCB Diagrams	Symbol In Schematic Diagrams	Part Name
		Transistor
		Transistor with resistor
		Field effect transistor
		Resistor array
		3-terminal regulator

3. The parts mounted on this PCB include all necessary parts for several destinations.
For further information for respective destinations, be sure to check with the schematic diagram.
4. View point of PCB diagrams.



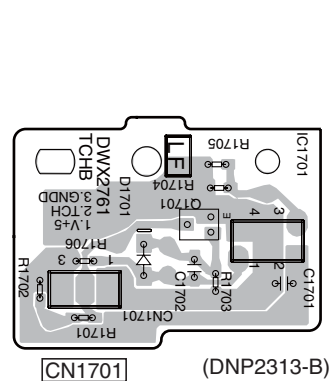
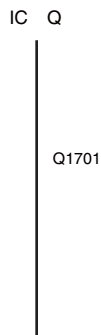
SIDE A

E TCHB ASSY



SIDE A

SIDE B

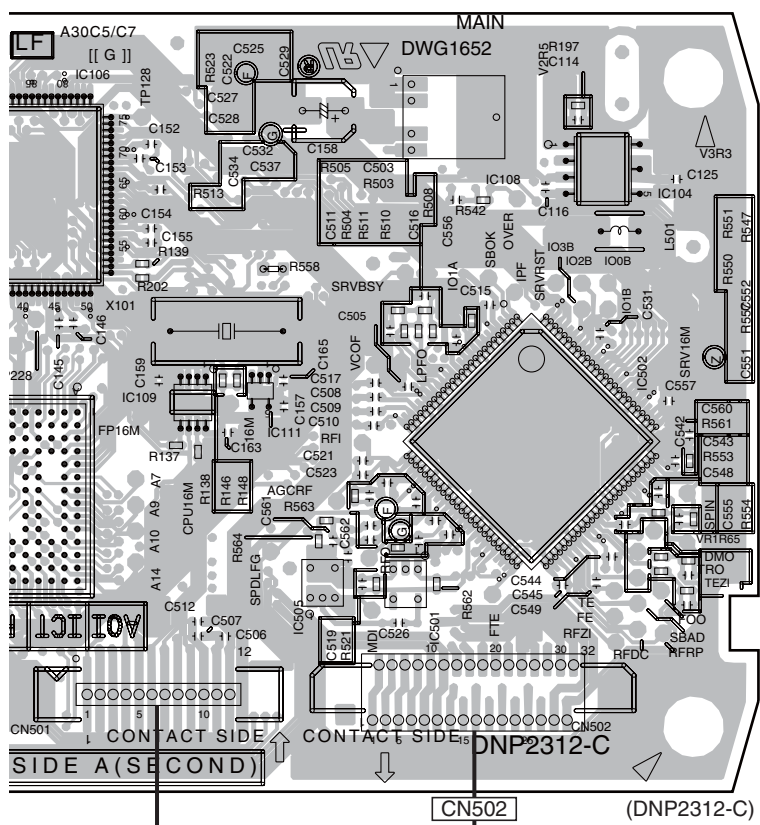


SIDE B

E

E

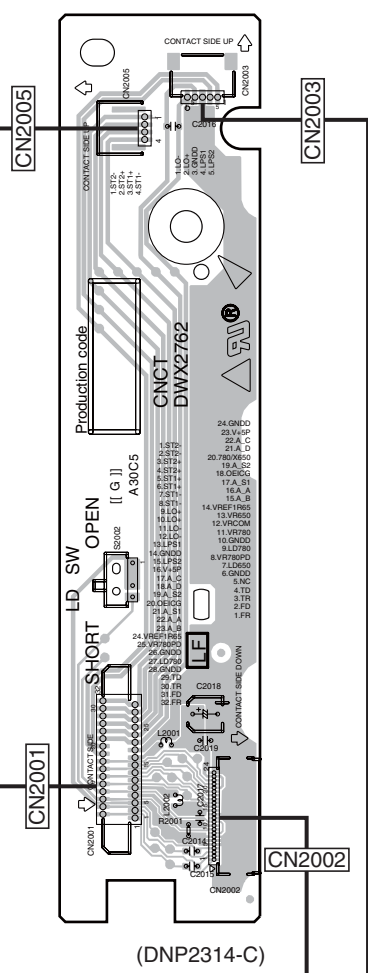
SIDE A



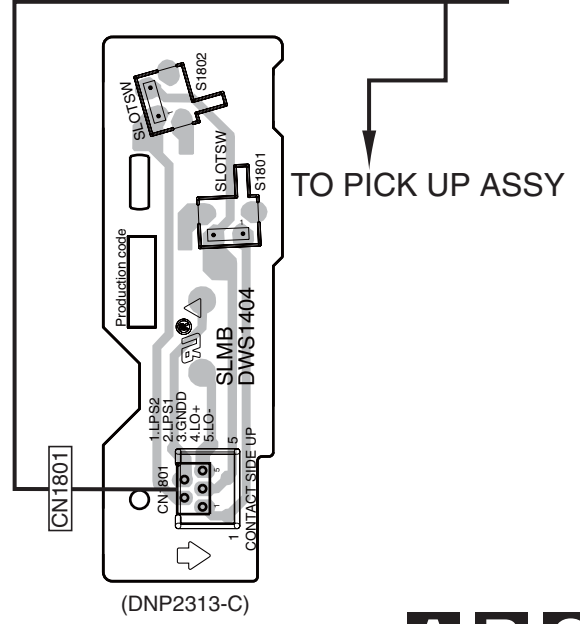
CN501
TO SPINDLE MOTOR

TO STEPPING MOTOR

B CNCT ASSY



C SLMB ASSY

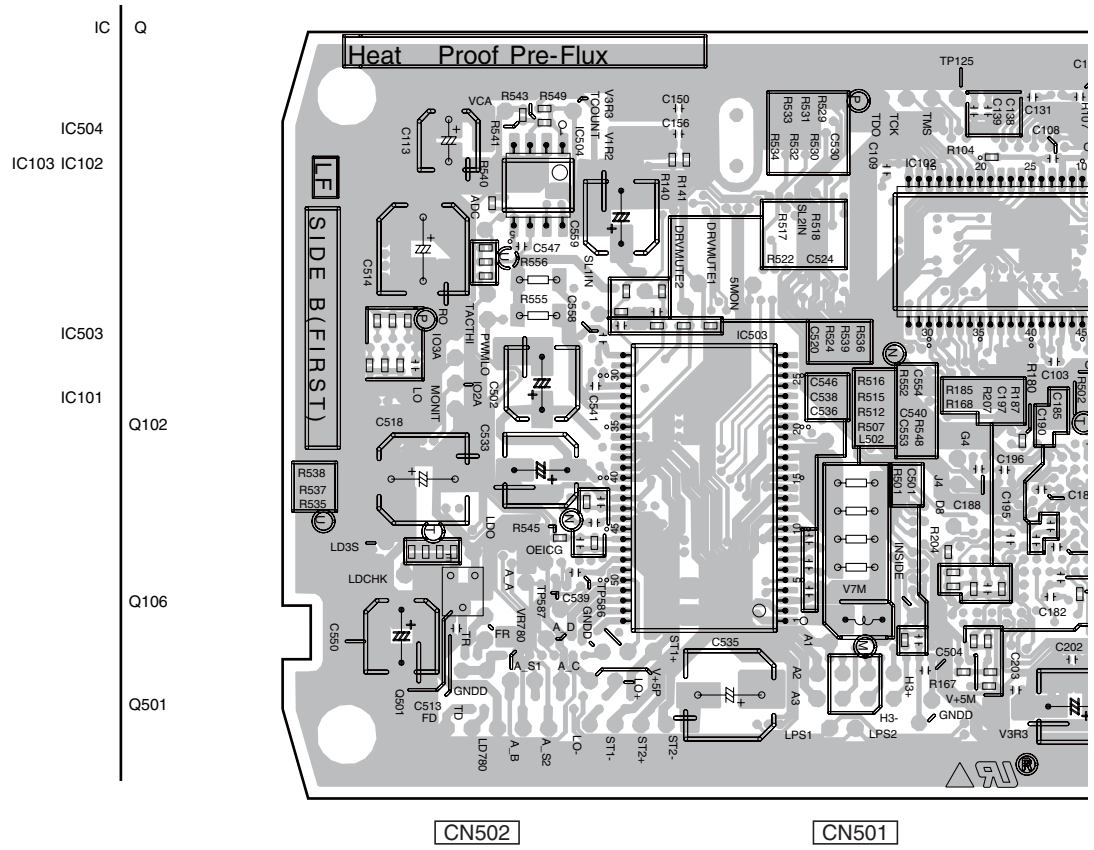


TO PICK UP ASSY

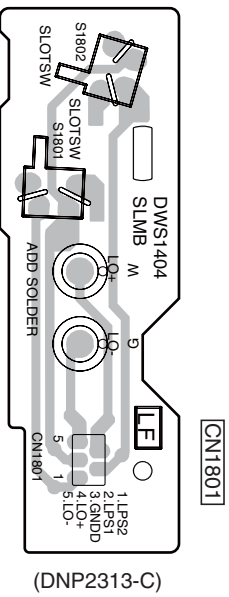
A
B
C
D
E
F

SIDE B

A MAIN ASSY



C SLMB ASSY



(DNP2313-C)

A C

CDJ-400

11.3 PNLB ASSY

SIDE A

A

B

C

D

E

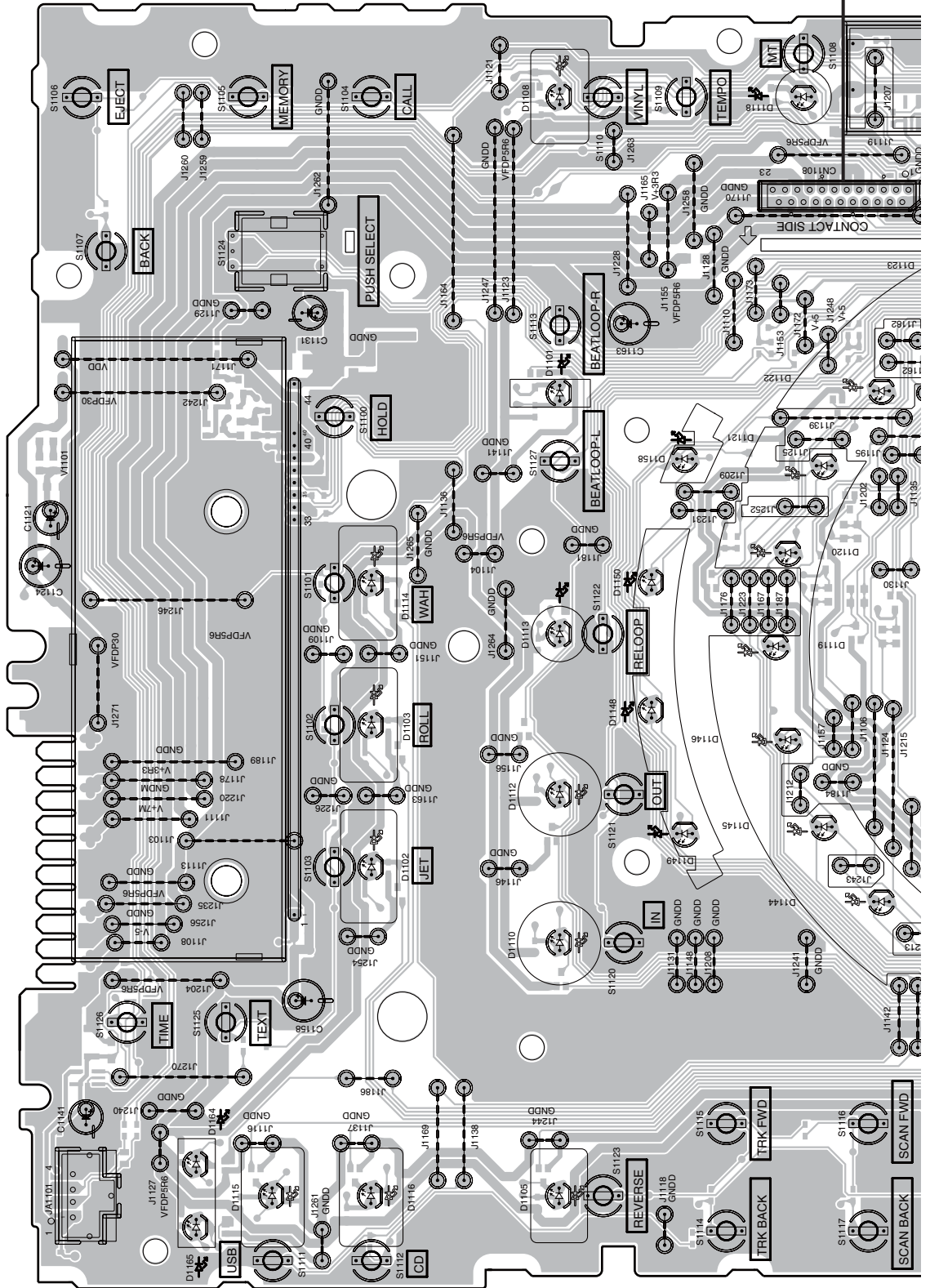
F

F PNLB ASSY

A CN103

CN1108

I From REGB ASSY (JUMPER)



SIDE A

A

B

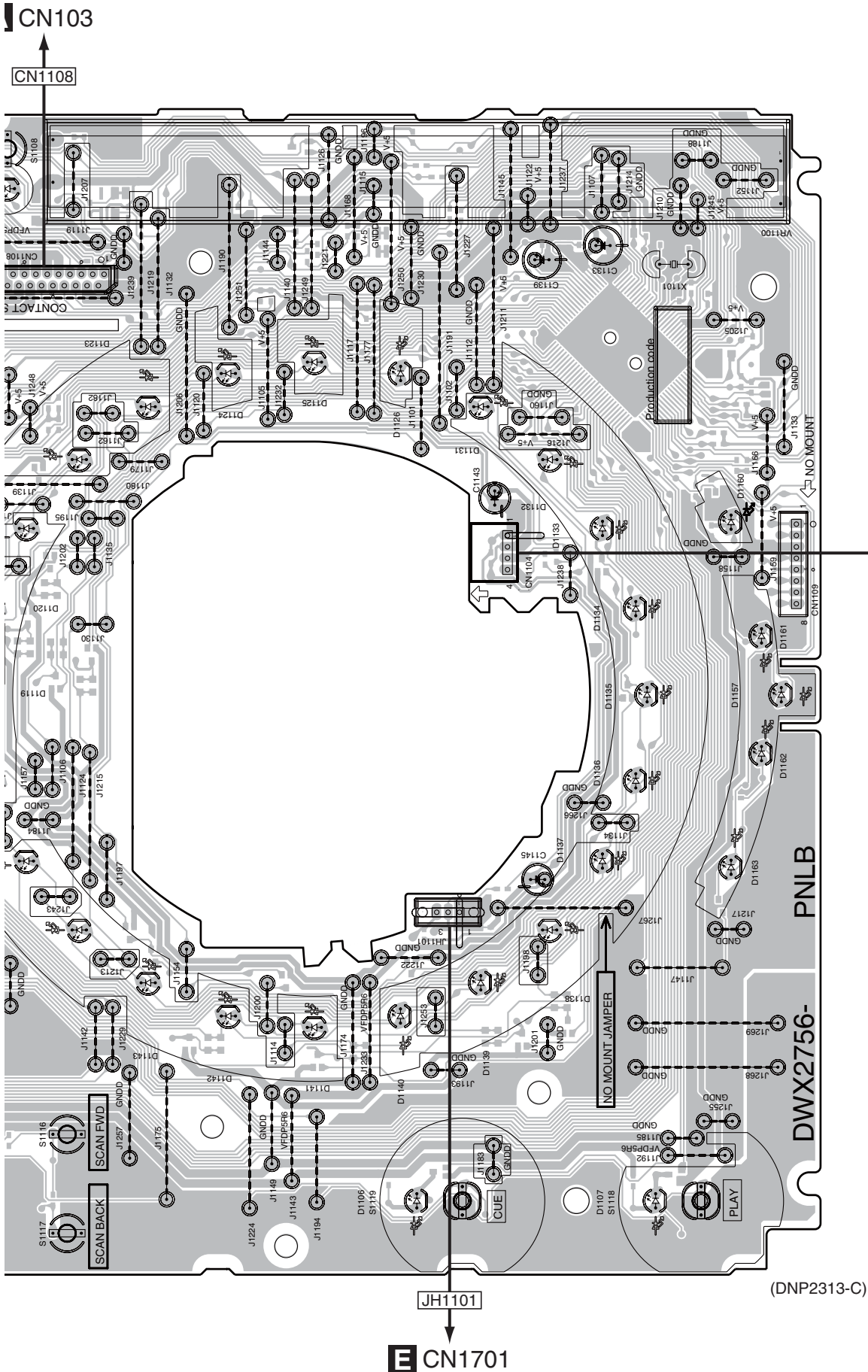
C

D

E

F

F



CN103

CN1108

CONTACT

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

V+5

JH1101

E CN1701

CN1104

D CN1601

PNLB

DWX2756-

(DNP2313-C)

CDJ-400

SIDE B

A

B

C

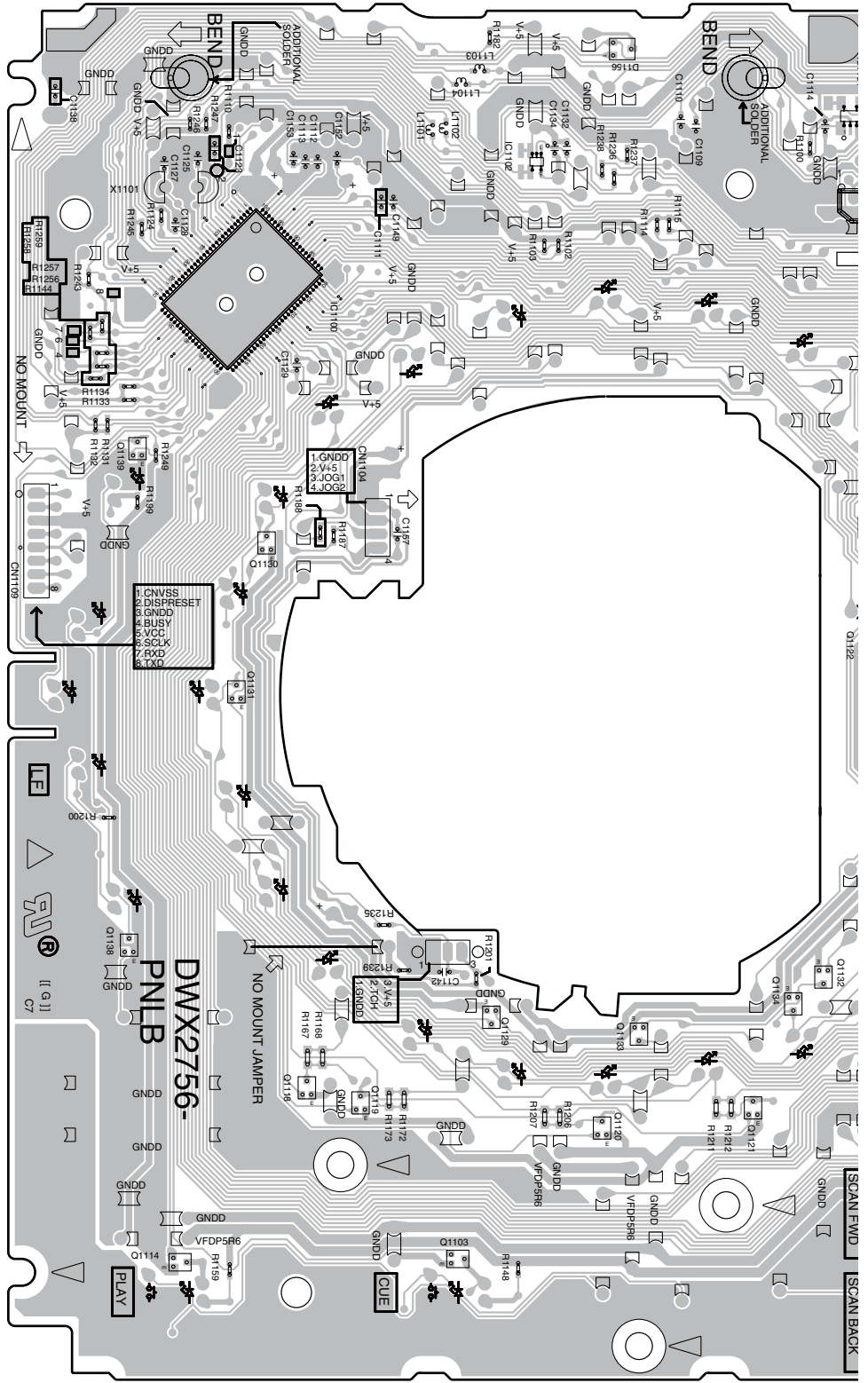
D

E

F

IC Q	
IC1101	Q1115 Q1117
IC1102	
IC1100	
Q1100	
Q1143	Q1126
Q1142	Q1139
Q1137	
Q1128	
Q1124	
Q1130	
Q1125	
Q1122	Q1127
Q1111	
Q1131	Q1123
Q1108	
Q1110	
Q1107	
Q1138	
Q1109	
Q1132	
Q1134	
Q1133	Q1129
Q1105	
IC1103	Q1118
IC1106	Q1119
Q1120	
Q1121	
IC1105	
Q1103	
Q1102	
Q1113	Q1112
Q1115	Q1114
Q1140	
Q1141	

F PNLB ASSY



JH1101



A

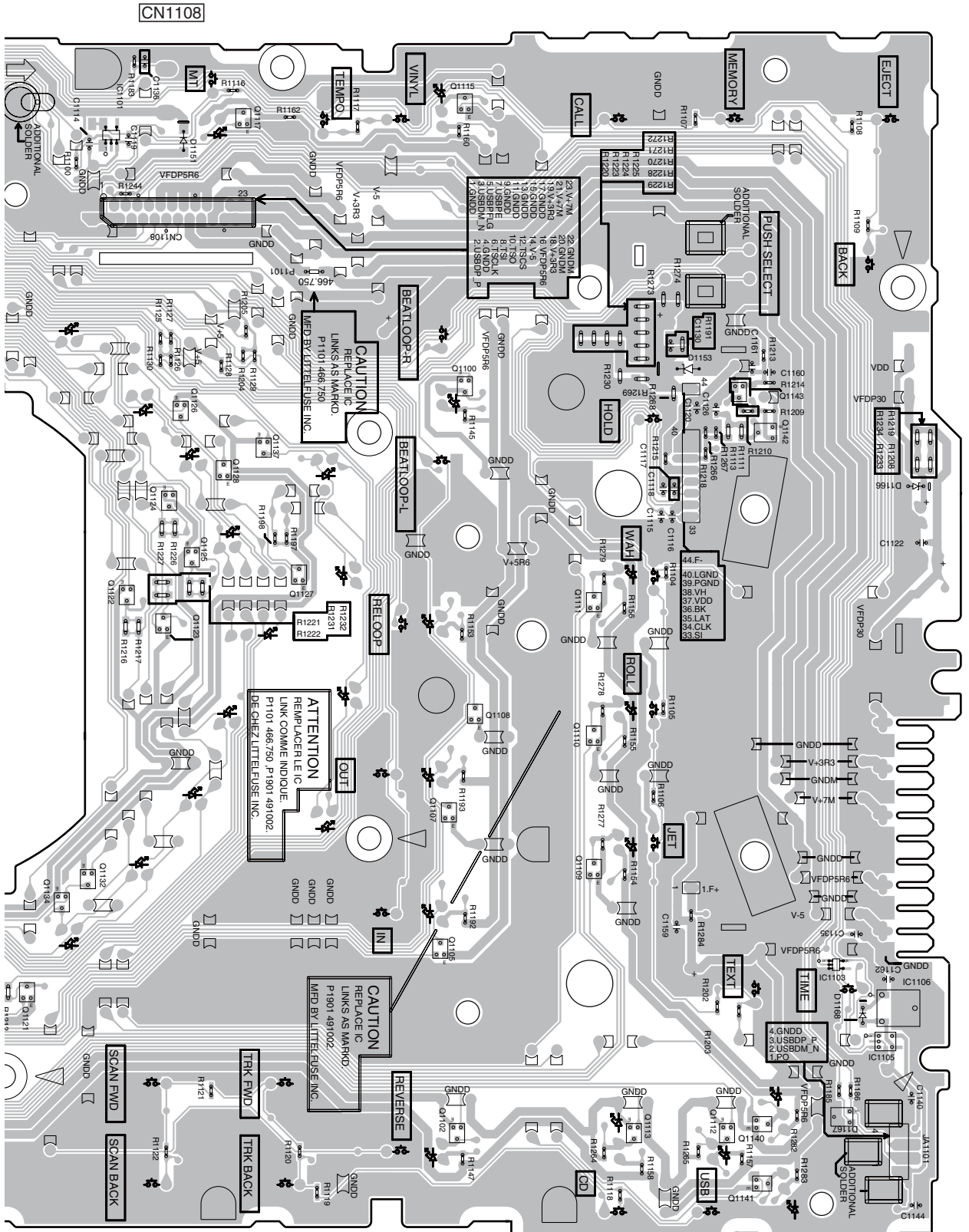
B

C

D

E

F



(DNP2313-C)

5

6

7

8

5

6

7

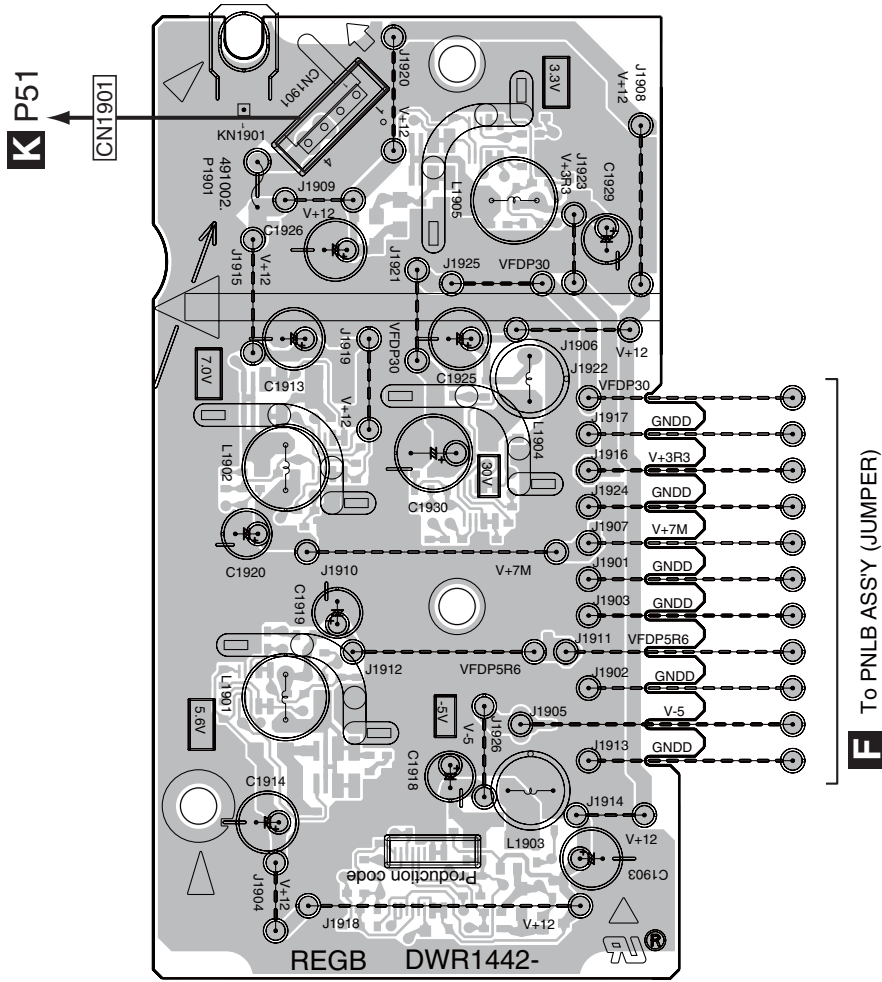
8

11.4 REGB ASSY

SIDE A

SIDE A

REGB ASSY



(DNP2313-C)

SIDE B

SIDE B

A

B

C

D

E

F

REG B ASSY

IC Q

IC1904

Q1905

IC1902

Q1901

Q1906

IC1905

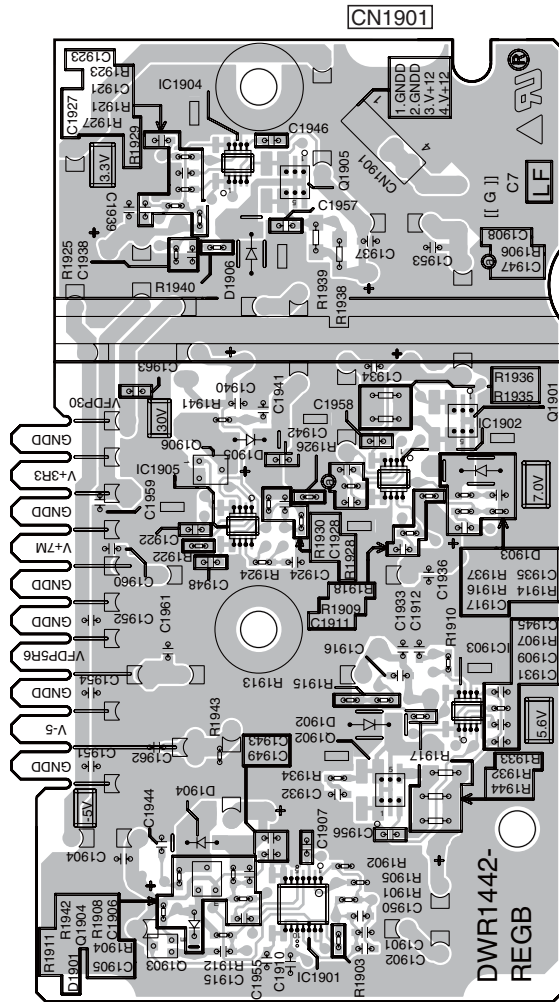
IC1903

Q1902

Q1904

Q1903

IC1901



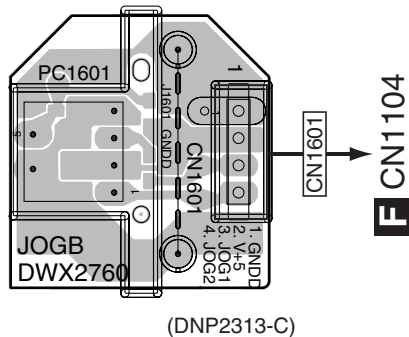
(DNP2313-C)

11.5 JOGB and ACIN ASSYS

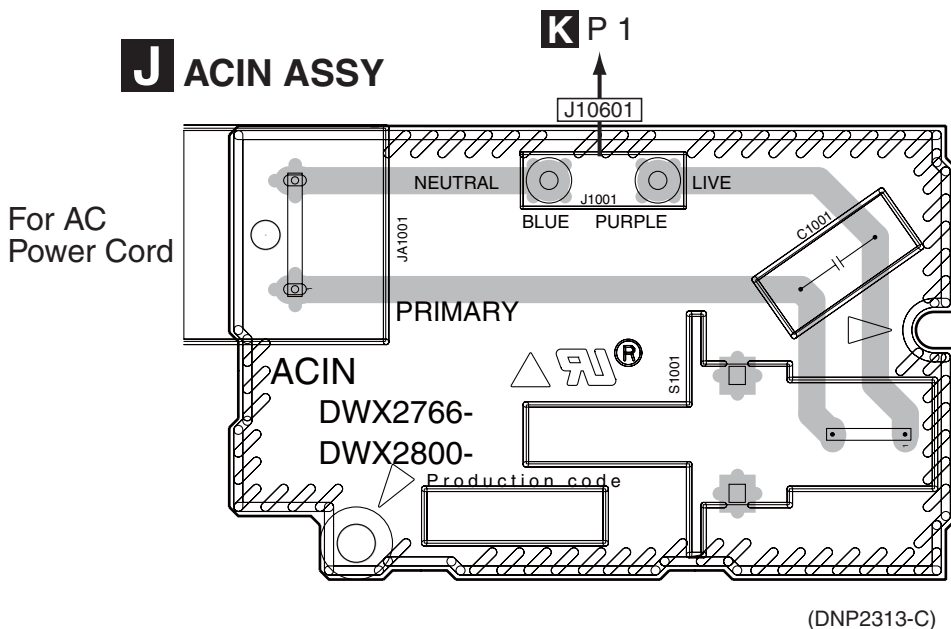
SIDE A

SIDE A

D JOGB ASSY



J ACIN ASSY



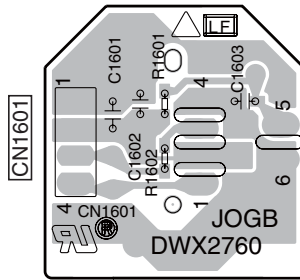
D J

D J

SIDE B

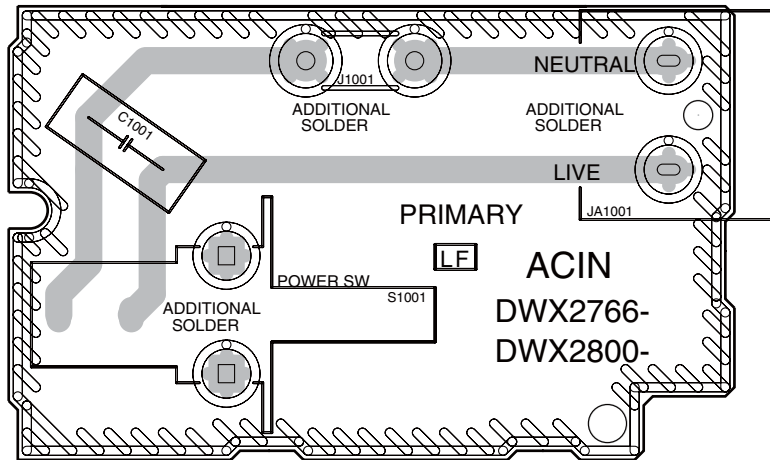
SIDE B

D JOGB ASSY



(DNP2313-C)

J ACIN ASSY



(DNP2313-C)

D J

D J

12. PCB PARTS LIST

NOTES:

- Parts marked by "NSP" are generally unavailable because they are not in our Master Spare Parts List.
- The \triangle mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%, and K=10%).

560 Ω \rightarrow 56×10^1 \rightarrow 561 RD1/4PU $\boxed{5}\boxed{6}\boxed{1}J$
 47k Ω \rightarrow 47×10^3 \rightarrow 473 RD1/4PU $\boxed{4}\boxed{7}\boxed{3}J$
 0.5 Ω \rightarrow R50 RN2H $\boxed{R}\boxed{5}\boxed{0}K$
 1 Ω \rightarrow 1R0 RS1P $\boxed{1}\boxed{R}\boxed{0}K$

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k Ω \rightarrow 562×10^1 \rightarrow 5621 RN1/4PC $\boxed{5}\boxed{6}\boxed{2}\boxed{1}F$

LIST OF WHOLE PCB ASSEMBLIES

Mark	Symbol and Description	CDJ-400 /KUCXJ	CDJ-400 /WYXJ5	CDJ-400 /TLFXJ
	1..MAIN ASSY	DWG1652	DWG1652	DWG1652
NSP	1..PNLA ASSY	DWM2323	DWM2313	DWM2313
	2..REGB ASSY	DWR1442	DWR1442	DWR1442
	2..SLMB ASSY	DWS1404	DWS1404	DWS1404
	2..PNLB ASSY	DWX2756	DWX2756	DWX2656
	2..JACB ASSY	DWX2759	DWX2759	DWX2659
	2..JOGB ASSY	DWX2760	DWX2760	DWX2660
	2..TCHB ASSY	DWX2761	DWX2761	DWX2761
\triangle	2..ACIN ASSY	DWX2800	DWX2766	DWX2766
	2..STPB ASSY	DWX2792	DWX2792	DWX2792
	1..CNCT ASSY	DWX2762	DWX2762	DWX2762
\triangle	1..SW POWER SUPPLY	DWR1443	DWR1443	DWR1443

CONTRAST OF PCB ASSEMBLIES

J ACIN ASSY

DWX2800 and DWX2766 are constructed the same except for the following :

Mark	Symbol and Description	DWX2800	DWX2766
\triangle	JA1001AC Inlet 1P	XKP3042	Not used
\triangle	JA1001AC Inlet 1P	Not used	XKP3041

PCB PARTS LIST FOR CDJ-400 / KUCXJ UNLESS OTHER WISE NOTED

Mark No.	Description	Part No.	Mark No.	Description	Part No.
A MAIN ASSY					
SEMICONDUCTORS					
IC 101		DYW1763	C 124		CEVW100M16
IC 102		K4S561632H-UC75	C 125,172,203,214		CKSSYB105K6R3
IC 103		PCM1742KE	C 126		CKSSYB474K6R3
IC 104		MM1562FF	C 127-134,137-142		CKSSYB104K10
IC 105		DSPC56371AF180	C 135,136,162,169		CEVW101M6R3
IC 106		XC3S50-4VQG100C	C 145,146,149-157		CKSSYB104K10
IC 107		NJM4580MD	C 148,201,521		CKSSYB471K50
IC 108,110		BD00KA5WFP	C 159,165,206,207		CCSSCH180J50
IC 109		TC7W04FU	C 160,163,164,168		CKSSYB104K10
IC 111,117		TC7SU04FU	C 161,167,175,216		CKSSYB103K16
IC 112		BU4230G	C 170,171,173,174		CKSSYB104K10
IC 113		TDOTG242-0F0C8	C 176-188,190		CKSSYB104K10
IC 114		SCF5249VM140	C 195-197,202,204		CKSSYB104K10
IC 116		MM1561JF	C 199		CEVW101M4
IC 118		TC7SH04FUS1	C 205,211,212		CEVW101M16
IC 119		NJM2872BF05	C 208,213,215,220		CKSSYB104K10
IC 120		NJM2872BF33	C 209,210		CKSSYB561K50
IC 502		TC94A15FG	C 217		CKSSYB105K6R3
IC 503		BD7956FS	C 218,219,504,506		CKSSYB103K16
IC 504		NJM2903M	C 501,505,513,515		CKSSYB104K10
△ IC 505		NJM2872BF05	C 502,533,550,559		CEHVW470M6R3
Q 101		RT1P241M	C 503,538		CCSSCH470J50
Q 102		2SC2412K	C 507,512,517,540		CKSSYB103K16
Q 103,105		RT1N241M	C 508,509		CKSSYB223K16
Q 104,106		2SC4081	C 510		CKSSYB102K50
Q 501		2SA1036K	C 511,528		CKSSYB153K16
MISCELLANEOUS			C 514,518		CEHVW101M6R3
L 501,502 CHIP COIL		OTL1009	C 516,523,525,527		CKSSYB104K10
X 101 CRYSTAL RESONATOR (16.9 MHz)		VSS1084	C 520,524		CCSSCH121J50
X 102 CRYSTAL RESONATOR (6 MHz)		VSS1210	C 522		CKSSYB681K50
CN 102 17P CONNECTOR		RKN1058	C 529-532,536,537		CKSSYB104K10
CN 103 23P CONNECTOR		VKN1427	C 534		CCSSCH680J50
CN 501 CONNECTOR		CKS4999	C 535		CEHVW470M16
CN 502 32P FFC CONNECTOR		DKN1447	C 539,541-543		CKSSYB104K10
RESISTORS			C 544,562		CKSSYB103K16
R 122,123		RS1/16SS4702D	C 545,549,555		CKSSYB333K10
R 124,125		RS1/16SS4700D	C 546-548,556-558		CKSSYB104K10
R 127,130		RS1/16SS1002D	C 551,552		CKSSYB271K50
R 128,129,131,132		RS1/16SS1501D	C 553		CKSSYB122K50
R 135,136		RS1/16SS1102D	C 554		CCSSCH101J50
R 140,151		RS1/16SS3302F	C 561		CKSSYB104K10
R 141		RS1/16SS5602F	B CNCT ASSY		
R 150		RS1/16SS2202F	MISCELLANEOUS		
R 507,512,515,516		RS1/4SA1R0J	L 2001,2002 INDUCTOR		CTF1410
R 517,518		RS1/16SS4702F	S 2002 SLIDE SWITCH		VSH1018
R 545		RS1/16SS1002F	CN 2001 32P FFC CONNECTOR		DKN1447
R 555,556		RS1/4SA2R7J	CN 2002 24P FFC CONNECTOR		DKN1445
R 558		RS1/16S0R0J	CN 2003 5P CONNECTOR		DKN1402
Other Resistors		RS1/16SS###J	CN 2005 04P CONNECTOR		RKN1045
CAPACITORS			RESISTORS		
C 101-103,105-112		CKSSYB104K10	All Resistors		RS1/16S###J
C 113		CEHVW220M6R3	CAPACITORS		
C 114,117-123		CKSSYB104K10	C 2014-2016		CKSRYB103K50
C 115,158,166		CEVW220M6R3			
C 116,143,144,147		CKSSYB471K50			

1	2	
Mark No.	Description	Part No.
C 2017,2019	CKSRYB104K50	
C 2018	CEHVW220M6R3	

3	4	
Mark No.	Description	Part No.
D 1108	SLR343BC4T(JKLM)	
D 1113,1115,1164,1165	SLI-343Y8C(KLMN)	
D 1118	SLI-343U8RC(HJKL)	
D 1119-1126,1131-1146	SLI-343U3R(HJKL)	
D 1148-1150,1158	SLI-343U3R(HJKL)	
D 1151	EP05Q04	
D 1153	RD2.4FM	
D 1156,1167	NNCD6.2MF	
D 1160-1163	SLI-343U3R(HJKL)	

C **SLMB ASSY**
MISCELLANEOUS

S 1801,1802 PUSH SWITCH	DSG1017
CN 1801 5P CONNECTOR	VKN1265

D **JOGB ASSY**
MISCELLANEOUS

CN 1601 CONNECTOR ASS'Y	PF04PG-B05
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RESISTORS

All Resistors	RS1/16S###J
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MISCELLANEOUS

PC 1601 PHOTO INTERRUPTER	SEDS-7573
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CAPACITORS

C 1601	DCH1201
C 1602,1603	CKSRYB103K50

MISCELLANEOUS

L 1101-1104 INDUCTOR	CTF1410
JA 1101 USB CONNECTOR A	DKB1087
V 1101 FL INDICATOR TUBE	DEL1064
VR 1100 VR	DCV1009
S 1100-1112,1114-1117 SWITCH	VSG1024

S 1113,1120-1123,1127 TACT SWITCH	DSG1079
S 1118,1119 TACT SWITCH	DSG1117
S 1124JOG SWITCH	DSX1056
S 1125,1126 SWITCH	VSG1024
X 1101 CRYSTAL RESONATOR (15.975M)	DSS1166

CN 1104 L-PLUG(4P)	KM200NA4L
CN 1108 23P CONNECTOR	VKN1254
FL HOLDER	DNF1778
JH 1101 3P CABLE HOLDER	51048-0300
JP 1101 3P JUMPER WIRE	D20PDY0310E

⚠ P 1101 PROTECTOR(0.750A)

DEK1096

RESISTORS

R 1111,1113	RS1/10S100J
R 1167,1168,1172,1173	RS1/10S221J
R 1182,1183	RS1/16S2201F
R 1191,1220,1223-1225	RS1/10S131J
R 1206,1207,1211,1212	RS1/10S221J

R 1208,1219,1233,1234	RS1/10S332J
R 1216,1217,1221,1222	RS1/10S221J
R 1226,1227,1231,1232	RS1/10S221J
R 1228-1230,1268-1274	RS1/10S131J
Other Resistors	RS1/16S###J

CAPACITORS

C 1109-1111,1149,1152	CKSRYB102K50
C 1112,1113	CKSRYB474K16
C 1114,1120,1128,1129	CKSRYB104K16
C 1115-1118	CCSRCH221J50
C 1119,1122,1123,1130	CKSRYB103K50

C 1121	CEHAR220M16
C 1124	CEHAR100M50
C 1125,1127	CCSRCH120J50
C 1126	CKSRYB104K50
C 1131	CEHAZL101M10

C 1132	CCSRCH121J50
C 1133,1139	CEJQ101M16
C 1134,1135,1140	CKSRYB104K16
C 1136,1138,1142,1144	CKSRYB103K50
C 1141	CEHAZL330M16

C 1143,1145	CEJQ470M16
C 1153	CKSRYB102K50
C 1157,1159	CKSRYB103K50
C 1158,1163	CEHAR101M10

E **TCHB ASSY**
SEMICONDUCTORS

IC 1701	GP1S94
Q 1701	2SC4081
D 1701	1SS355

MISCELLANEOUS

CN 1701 3PJUMPER CONNECTOR	52151-0310
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RESISTORS

All Resistors	RS1/16S###J
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CAPACITORS

C 1701	CKSRYB104K16
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F **PNLB ASSY**
SEMICONDUCTORS

IC 1100	PEG482A8
IC 1101	BU4242G
IC 1102	TC7SET08FUS1
IC 1103	TC7SET04FUS1
IC 1105	R5523N001B

IC 1106	NJM2845DL1-05
Q 1100,1102,1103,1105	RT1N241M
Q 1107-1115,1117-1126	RT1N241M
Q 1127,1128,1130,1131	RT1P241M
Q 1129,1132,1137-1141	RT1N241M

Q 1133,1134	RT1P241M
Q 1142	2SA2092
Q 1143	2SC4081
D 1101,1106,1110,1112	SLI-343Y8C(KLMN)
D 1102,1103,1105,1114	SLI-343U8RC(HJKL)

D 1107,1116,1157	SLI-343M8C(FGHJ)
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5	6	
Mark No.	Description	Part No.
C 1160	CKSRYP105K16	
C 1161,1162	CKSRYP474K10	

G JACB ASSY
SEMICONDUCTORS

Q 1501-1504	2SD2114K
D 1501,1505-1509	NNCD6.2MF
D 1502-1504	1SS355

MISCELLANEOUS

JA 1501 JACK	VKB1243
JA 1502 2P JACK	DKB1088
JA 1503 1P JACK	DKB1089
JA 1504 USB CONNECTOR	DKN1237
CN 1501 17P CONNECTOR	VKN1248
CN 1502 L-PLUG(6P)	KM200NA6L

RESISTORS

All Resistors	RS1/16S###J
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CAPACITORS

C 1501,1502	CEHAT221M16
C 1504,1505	CQMA102J50
C 1506	CKSRYP104K50
C 1510	CEHAT101M16
C 1511,1512	CKSRYP103K50

H DC MOTORS ASSY
DC MOTORS assembly has no service dart

I REGB ASSY
SEMICONDUCTORS

⚠ IC 1901	BD9300FV
⚠ IC 1902-1904	BD9305AFVM
⚠ IC 1905	BD9306AFVM
⚠ Q 1901,1902,1905	RSQ030P03
Q 1903	2SC4081
⚠ Q 1904	2SA2092
⚠ Q 1906	RTR020N05
D 1901	1SS355
D 1902	RB051LA-40
D 1903,1906	RB050LA-30
D 1904	RB160M-30
D 1905	RB160M-60

MISCELLANEOUS

L 1901,1902,1905 COIL	ATH1189
L 1903,1904 INDUCTOR	CTF1483
KN 1901 WRAPPING TERMINAL	VNF1084
CN 1901 CONNECTOR	B4B-EH
O G PLATE	DNH2819
⚠ P 1901 PROTECTOR(2A)	AEK7013

RESISTORS

R 1903	RS1/16S4701F
R 1908	RS1/16S2402F

7	8	
Mark No.	Description	Part No.
R 1913	RS1/16S5101D	
R 1914	RS1/16S1102F	
R 1917	RS1/16S1802D	
R 1918	RS1/16S5102F	
R 1925	RS1/16S3302F	
R 1926	RS1/16S1302F	
R 1929	RS1/16S5602F	
R 1930	RS1/16S3003F	
R 1932,1933,1935,1936	RS1/4SA1R0J	
R 1938,1939,1944	RS1/4SA1R0J	
Other Resistors	RS1/16S###J	

CAPACITORS

C 1901	CKSRYP104K25
C 1902	CKSRYP105K16
C 1903,1913,1914,1925	CEHAZL101M25
C 1904,1931,1933,1934	CKSRYP104K50
C 1905	CKSRYP332K50
C 1906,1908,1909,1921	CCSRCH101J50
C 1907,1916	CCSRCH201J50
C 1910	CKSQYB225K16
C 1911,1912,1915,1923	CKSRYP103K50
C 1917	CCSRCH121J50
C 1918-1920,1929	CEHAZL101M10
C 1922	CCSRCH101J50
C 1924	CKSRYP103K50
C 1926	CEHAZL101M25
C 1927	CCSRCH471J50
C 1928	CCSRCH750J50
C 1930	CEHAZL101M50
C 1932,1935,1938,1941	CCSRCH102J50
C 1936,1937,1939,1940	CKSRYP104K50
C 1942,1943,1945-1948	CKSRYP104K50
C 1944	CCSRCH102J50
C 1950	CKSRYP474K16
C 1951-1955	CCSRCH221J50
C 1956-1958	CCSRCH222J50

J ACIN ASSY
MISCELLANEOUS

⚠ JA 1001 AC INLET 1P	XKP3042
⚠ S 1001 SWITCH	DSA1035
⚠ JP 1001 VH-BOARDIN	DKP3790

CAPACITORS

⚠ C 1001	ACG7033
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K SW POWER SUPPLY
SW POWER assembly has no service dart